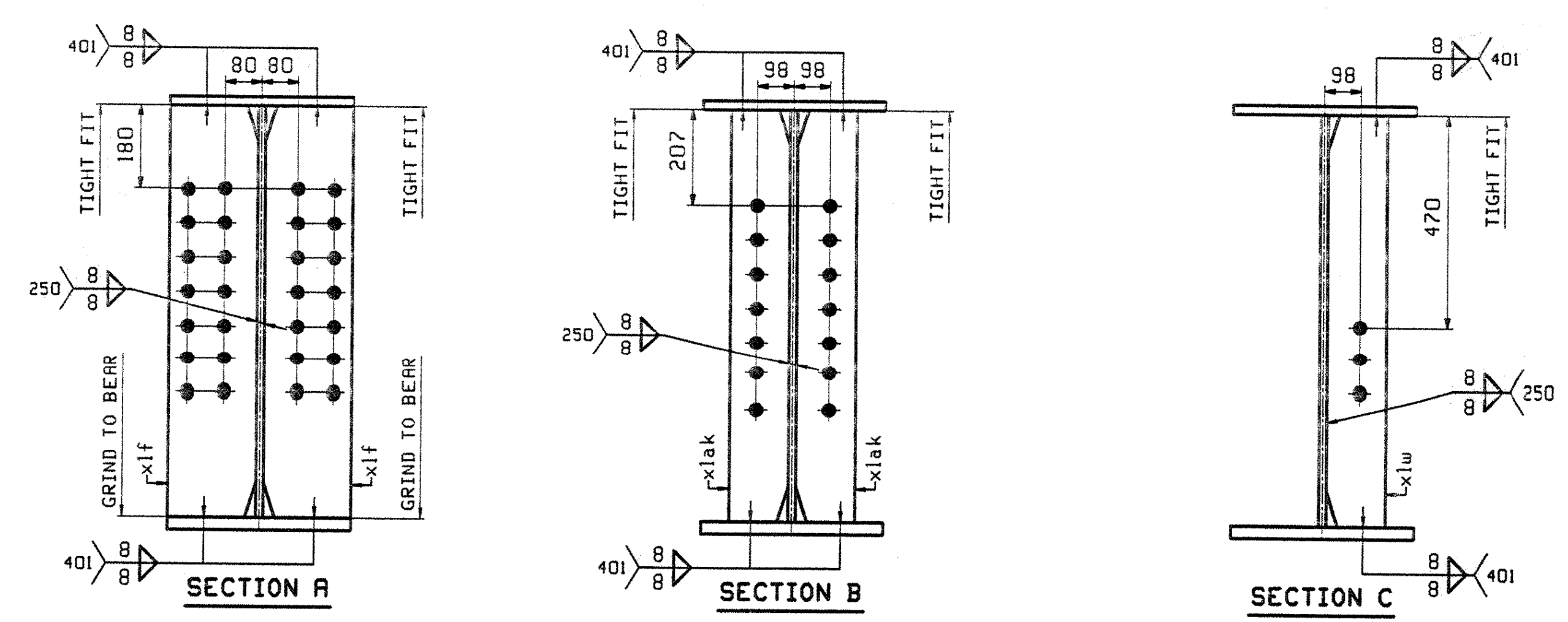
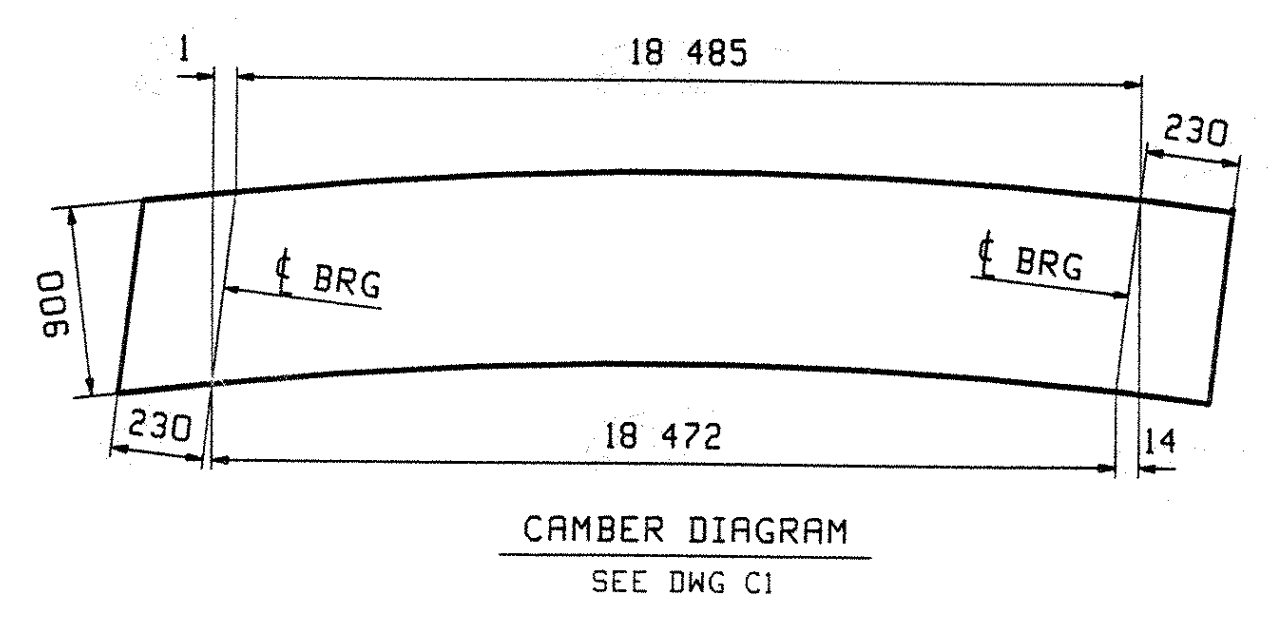


ONE - GIRDER - 6G6

FOR GIRDER STANDARD DETAILS SEE DRAWING XI.
 FOR CAMBER DIAGRAM SEE DRAWING C1.
 FOR GENERAL NOTES SEE DRAWING GNI.
 H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

NOTE "A"
 BOTTOM FLANGE SHALL BE TRULY AT A RIGHT ANGLE TO THE
 WEB FOR A LENGTH AS NOTED ON EITHER SIDE OF BEARING.

BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.			
ABM INFO	SHIP	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES
		6G6	1		GIRDER				303 1/2 11250 lbs
1	Y		1	wa	PL 16x966	18 946	(M270M-345WT2)		(H2-3)
2	J		1	ta	PL 22x400	18 945			(H2-3)
1	L		1	ba	PL 22x400	18 932	(M270M-345WT2)		(H2-3)
3	B		4	x1f	PL 18x192	01 900	MIF		
3	C		6	x1ak	PL 14x130	01 900			
3	C		1	x1w	PL 14x130	01 900			



OUT FOR APPROVAL	4/4/03										
OUT FOR APPROVAL											
ISSUED TO SHOP											
FIELD & OFFICE											
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
MATERIAL:	ELECTRODES:	HOLES:	SHOP BOLTS:								
M270M-345W		24mm (15/16)φ									
SURFACE PREP. & PAINT:											
-ALL STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.											
DESCRIPTION:	GIRDER - 6G6					DRAWN BY	DATE				
JOB:	US 5 OVER WHESTONE BROOK					JTB	03/20				
	BRIDGE NO. 7					CHKD BY					
	BRATTLEBORO, VERMONT (WINDHAM COUNTY)					EPE	04/07				
	CONTRACTOR: RENAUD BROTHERS					APPROV BY					
PROJ NO.	BHF 2000(17)					SUPERVISOR	M. J. GATTI				
CUSTOMER:	VERMONT AGENCY OF TRANSPORTATION					Q.A.					
CASCO BAY STEEL STRUCTURES, INC.						JOB NO.	DRG. NO.				
75 SPRING HILL ROAD						194	6				
PHONE (207) 282-7360						SACO, MAINE 04072					
						FAX. (207) 282-1179					
						REV.	△				

V.A.O.T.
 RECEIVED
 CHK'D BY: S.S. OK'D BY: J.M.
 4/15/03 APR 15 2003
 RESUBMIT APPROVED X
 BY DATE