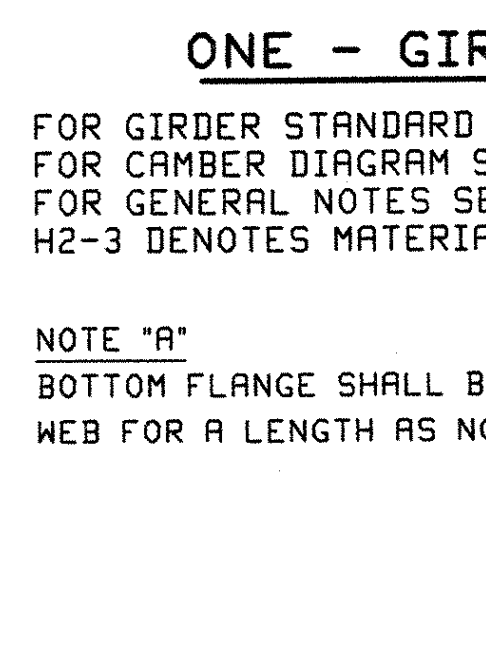
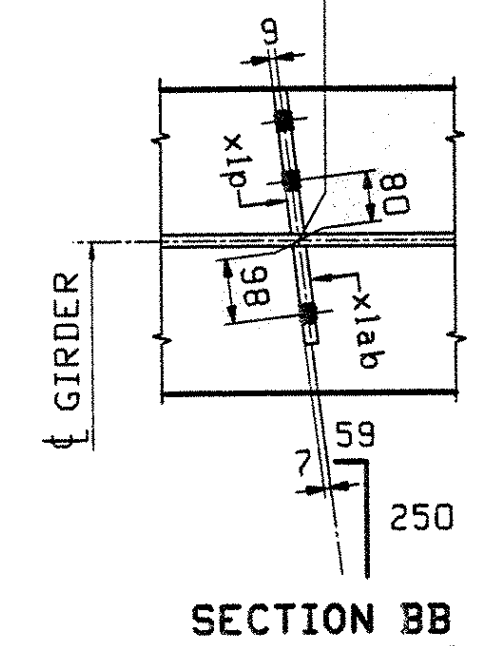
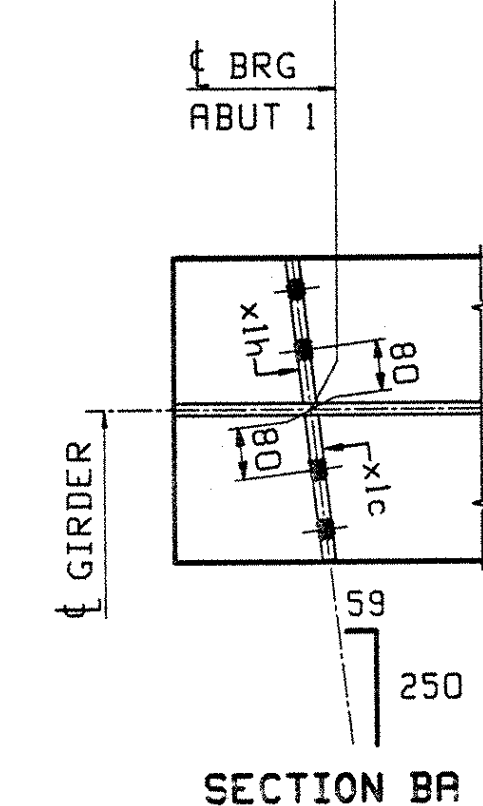


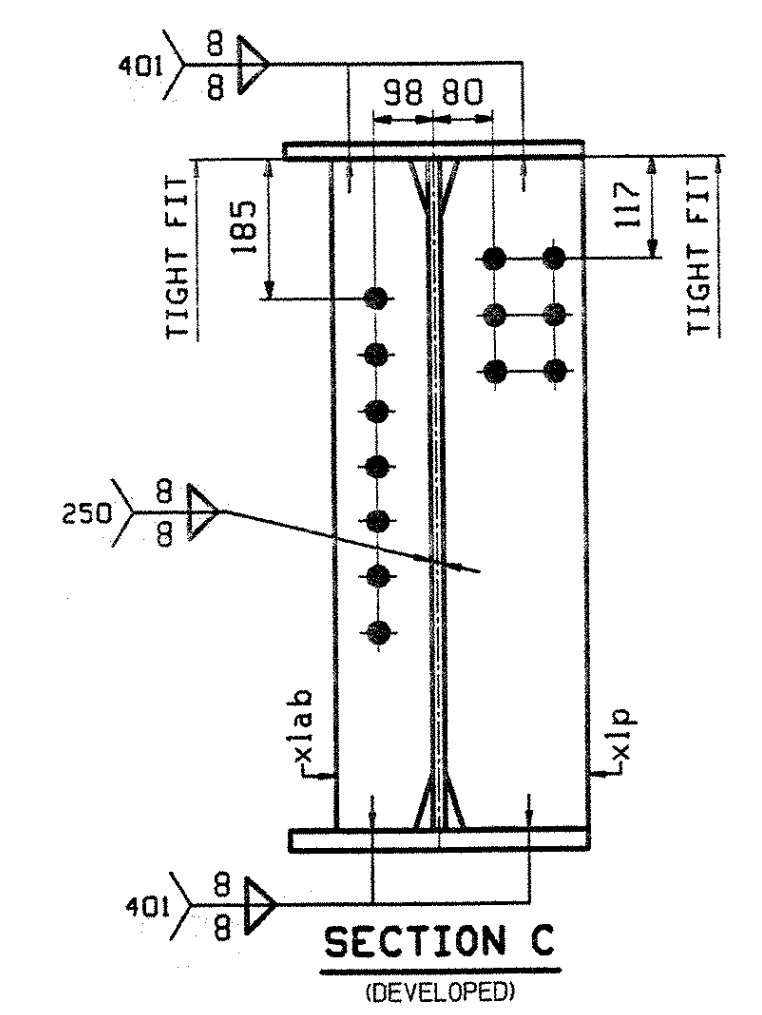
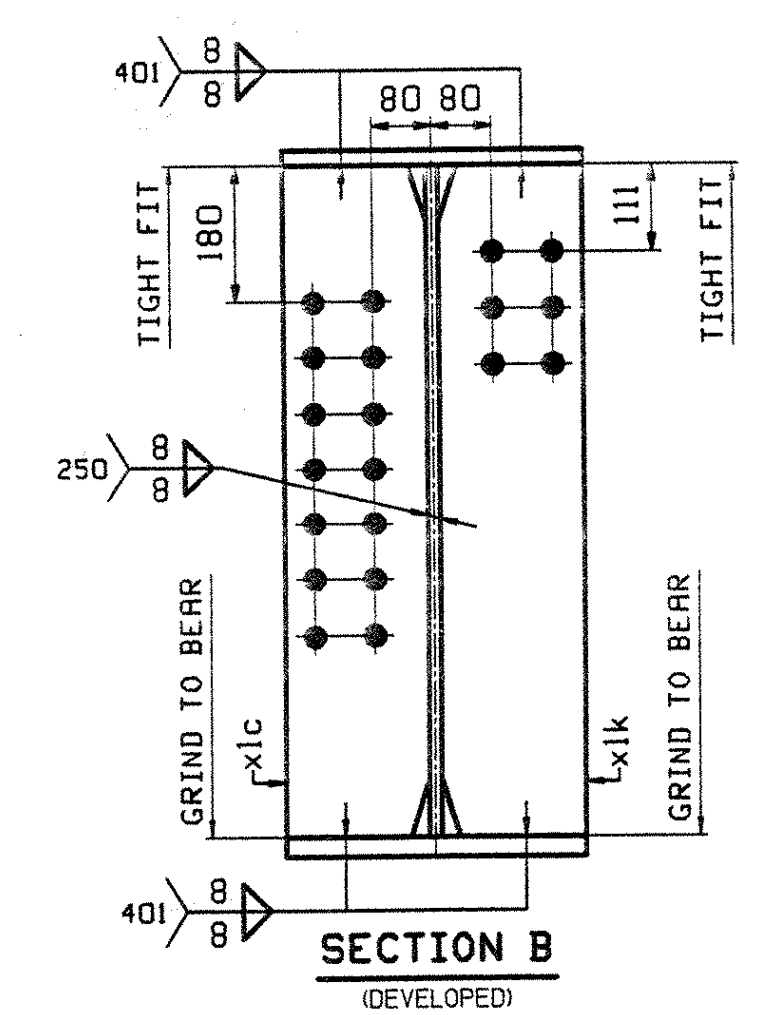
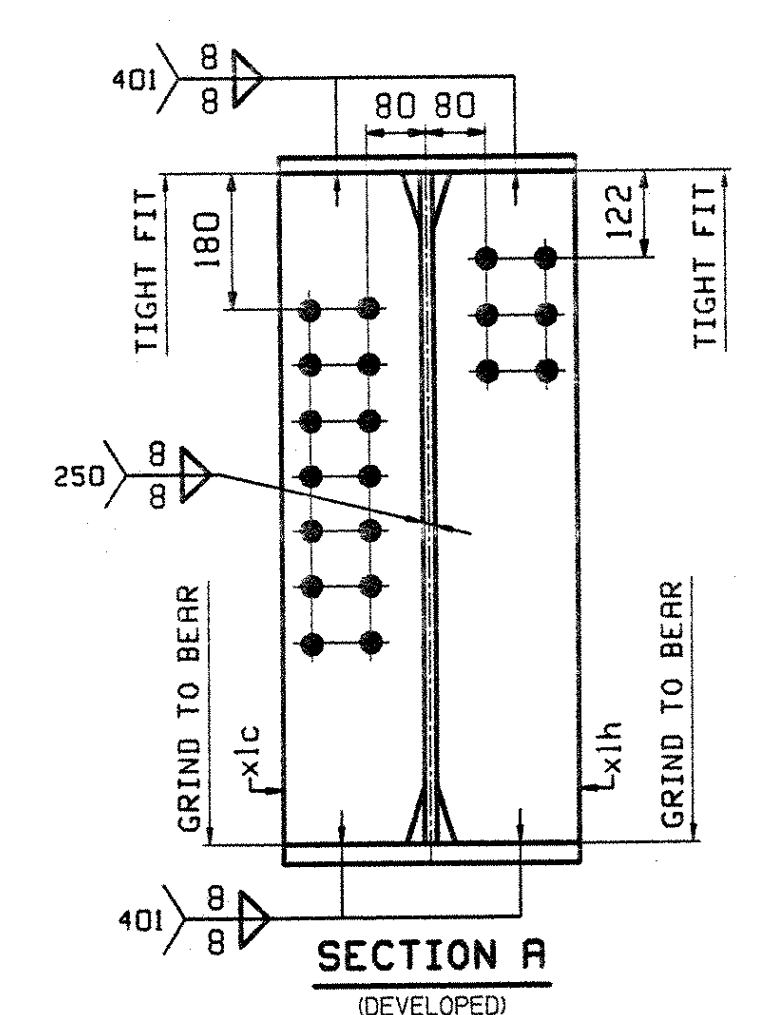
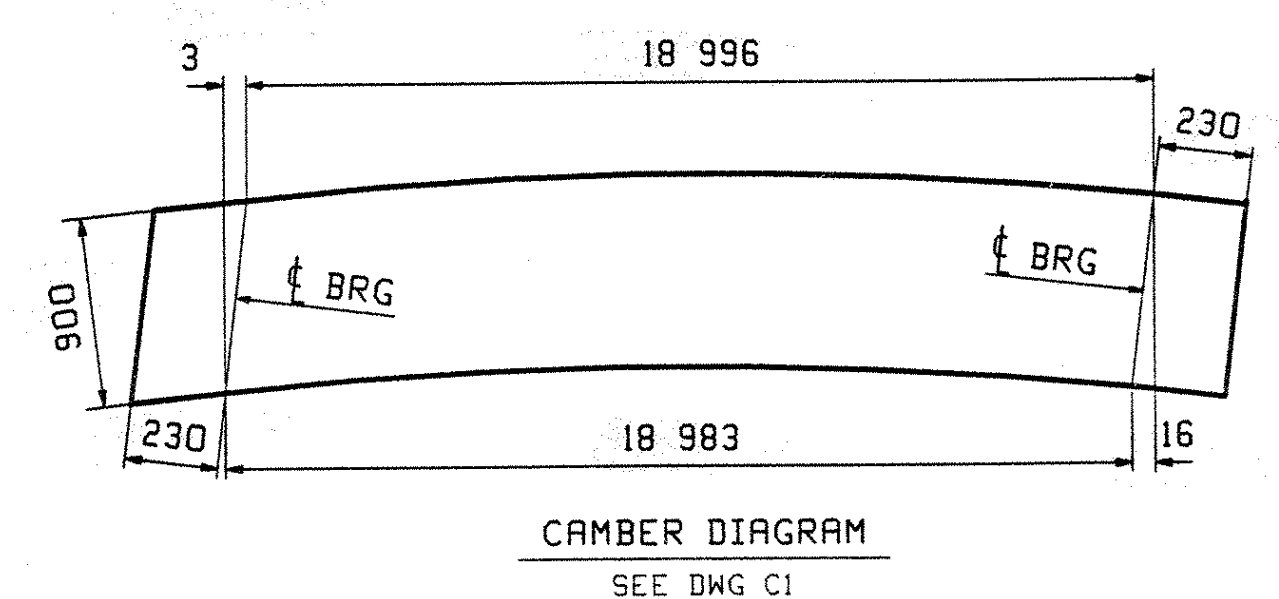
ABM INFO		SHIP		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH		REMARKS	WT	PROCUREMENT NOTES
						m	mm			
		2G2	1		GIRDER					5258 lb 11891 lb
1	3		1	aa	PL 16x366	19	459	(M270M-345HT2)	(H2-3)	
2	C		1	ta	PL 22x400	19	456			
1	E		1	ba	PL 22x400	19	443	(M270M-345HT2)	(H2-3)	
3	a		2	ic	PL 18x192	0	900	MIF		
3	B		1	lh	PL 18x192	0	900	MIF		
3	C		3	lab	PL 14x130	0	900			
3	B		3	lp	PL 18x192	0	900			
3	B		1	lk	PL 18x192	0	900	MIF		



ONE - GIRDER - 2G2

FOR GIRDER STANDARD DETAILS SEE DRAWING X1.
 FOR CAMBER DIAGRAM SEE DRAWING C1.
 FOR GENERAL NOTES SEE DRAWING GNI.
 H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

NOTE "A"
 BOTTOM FLANGE SHALL BE TRULY AT A RIGHT ANGLE TO THE WEB FOR A LENGTH AS NOTED ON EITHER SIDE OF BEARING.



OUT FOR APPROVAL	4/14/03									
OUT FOR APPROVAL										
ISSUED TO SHOP										
FIELD & OFFICE										

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL:										
	M270M-345W										
	SURFACE PREP. & PAINT:										
	-ALL STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.										

DESCRIPTION:	GIRDER - 2G2	DRAWN BY	JTB	DATE	03/20
JOB:	US 5 OVER WHETSTONE BROOK	CHKD BY	EPE	DATE	04/07
	BRIDGE NO. 7	APPROV BY			
	BRATTLEBORO, VERMONT (WINDHAM COUNTY)	SUPERVISOR	W. J. GATTI		
	CONTRACTOR: RENAUD BROTHERS				
PROJ NO.	BHF 2000(17)	Q.A.			
CUSTOMER:	VERMONT AGENCY OF TRANSPORTATION	DRG. NO.	092		
		JOB NO.	194		
		REV.	2		

V.A.O.T.
 RECEIVED
 OK'D BY S.S.S. OK'D BY Jmp
 4/14/03 4/14/03
 APR 15 2003
 RESUBMIT APPROVED X
 BY DATE

CASCO BAY STEEL STRUCTURES, INC.
 75 SPRING HILL ROAD SACO, MAINE 04072
 PHONE (207) 282-7360 FAX. (207) 282-1179