



- NOTES:
1. ALL MATERIAL TO BE M270-345W.
  2. FOR GENERAL NOTES SEE DRAWING GNI.
  3. ALL BOLT HOLES SHALL BE  $\frac{15}{16}$ "  $\phi$  FOR  $\frac{7}{8}$ "  $\phi$  HSB.
  4. **DA** DENOTES HOLES TO BE DRILL ASSEMBLED.

OUT FOR APPROVAL	4/14/03																			
ISSUED TO SHOP																				
FIELD & OFFICE																				
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER									
MATERIAL:	M270M-345W	ELECTRODES:		HOLES:	24mm ( $\frac{15}{16}$ " $\phi$ )	SHOP BOLTS:														
SURFACE PREP. & PAINT:																				
-ALL STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.																				
DESCRIPTION:	KICKER BEAM STANDARDS										DRAWN BY	DATE								
JOB:	US 5 OVER WHESTONE BROOK BRIDGE NO. 7 BRATTLEBORO, VERMONT (WINDHAM COUNTY) CONTRACTOR: RENAUD BROTHERS										JTB	03/20								
											CHKD BY									
											EPE	04/07								
											APPROV BY									
											SUPERVISOR	M. J. GATTI								
PROJ NO.	BHF 2000(17)										Q.A.									
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION												090								
<b>CASCO BAY STEEL STRUCTURES, INC.</b>											JOB NO.	DRG. NO.								
75 SPRING HILL ROAD SACO, MAINE 04072											194	X2								
PHONE (207) 282-7360 FAX. (207) 282-1179											REV.	$\Delta$								

V.A.O.T.  
RECEIVED  
OK'D BY S.S.S. 4/14/03  
APR 15 2003  
RESUBMIT \_\_\_\_\_ APPROVED \_\_\_\_\_  
BY \_\_\_\_\_ DATE \_\_\_\_\_