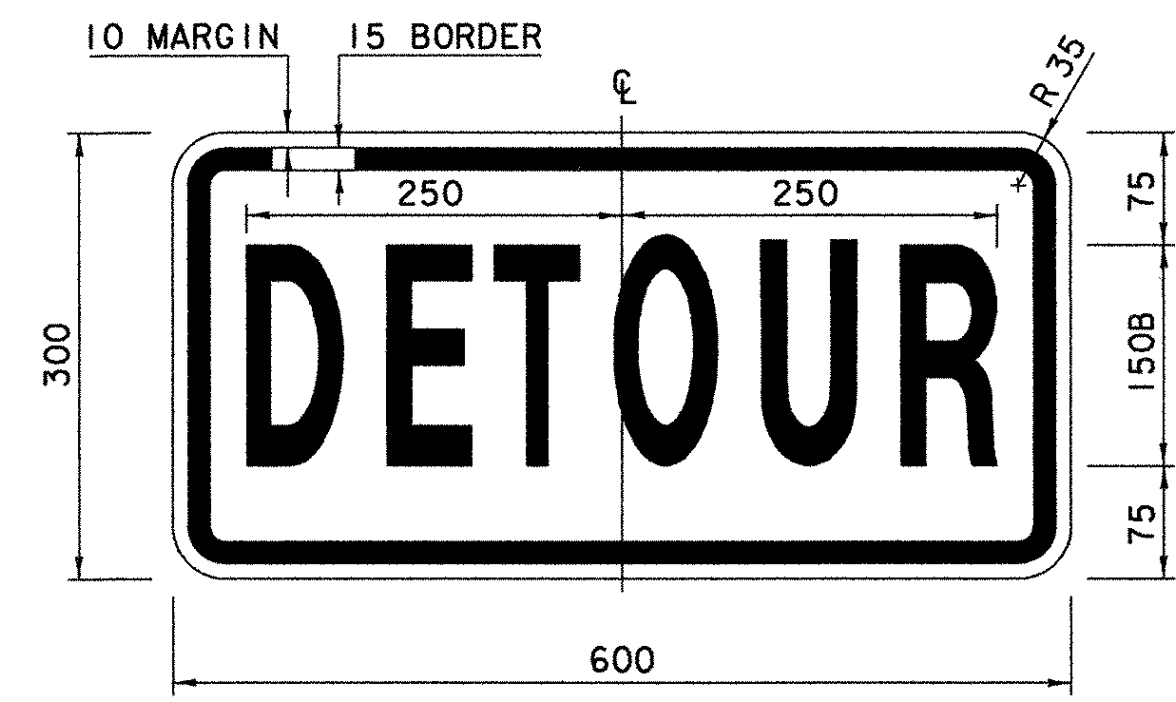
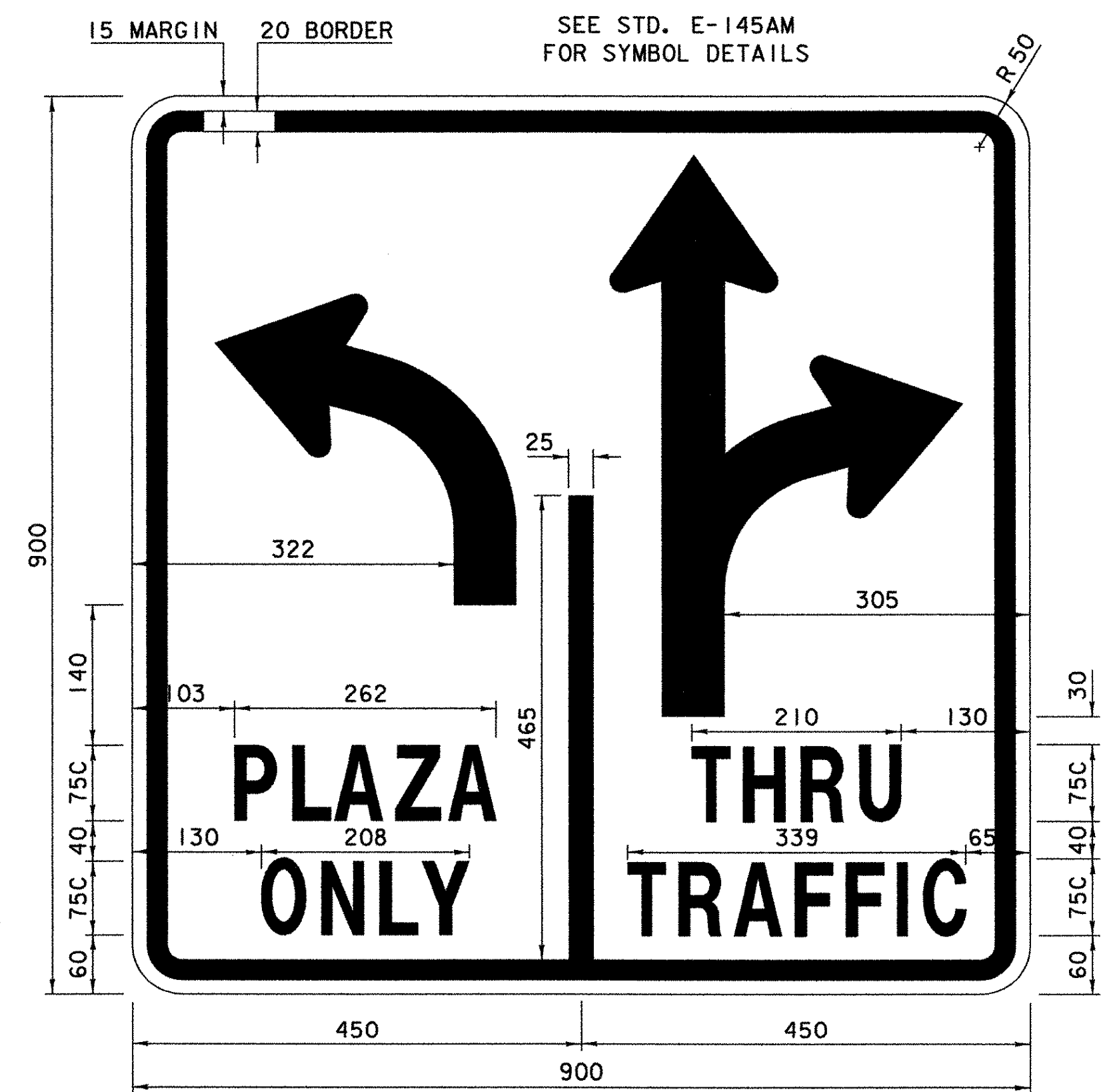


COLORS: BACKGROUND - REFL. WHITE  
TEXT & BORDER - BLACK

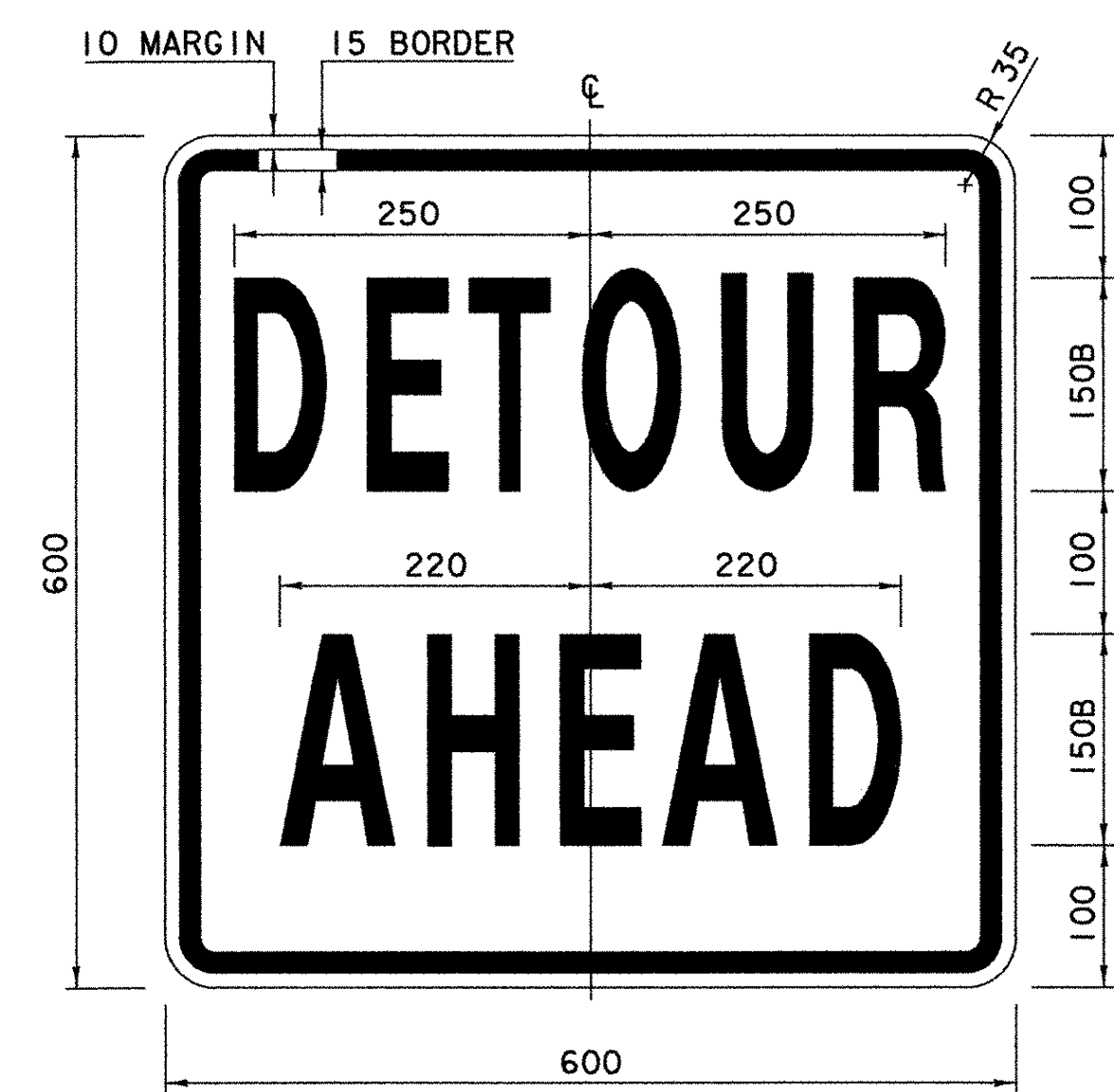


M4-8

COLORS: BACKGROUND - REFL. ORANGE  
TEXT & BORDER - BLACK



COLORS: BACKGROUND - REFL. WHITE  
TEXT & BORDER - BLACK



COLORS: BACKGROUND - REFL. ORANGE  
TEXT & BORDER - BLACK

TEXT LAYOUT DIMENSIONS ARE BASED ON THE "LETTER & NUMERAL WIDTHS AND SPACE" TABLES FOUND IN THE "STANDARD HIGHWAYS SIGNS" BOOKLET. MINOR VARIATIONS IN TEXT DIMENSIONS ARE ACCEPTABLE BASED ON INDIVIDUAL MANUFACTURER'S LETTER FABRICATION. SIGNIFICANT CHANGES WHICH AFFECT SIGN APPEARANCE SHALL BE BROUGHT TO THE ATTENTION OF THE VAOT'S TRAFFIC DESIGN UNIT BEFORE FABRICATION.

SEE STD. E-100M FOR SIGN MATERIALS.

CONSTRUCTION SIGN DETAIL (1)

PROJECT NAME:	BRATTLEBORO
PROJECT NUMBER:	BHF 2000 (17)
FILE NAME:	94J078\Structures\sj078csd.l
PROJECT MANAGER:	R. R. WHITCOMB
DESIGNED BY:	G. ROY
PLOT DATE:	24-MAY-2004
DRAWN BY:	G. ROY
CHECKED BY:	T. SUMNER
SHEET	24 OF 71

DATE	BY	REVISION
04/22/2003	VAOT	MODIFIED SIGNS FOR DETOUR DUE TO BRIDGE CLOSURE.