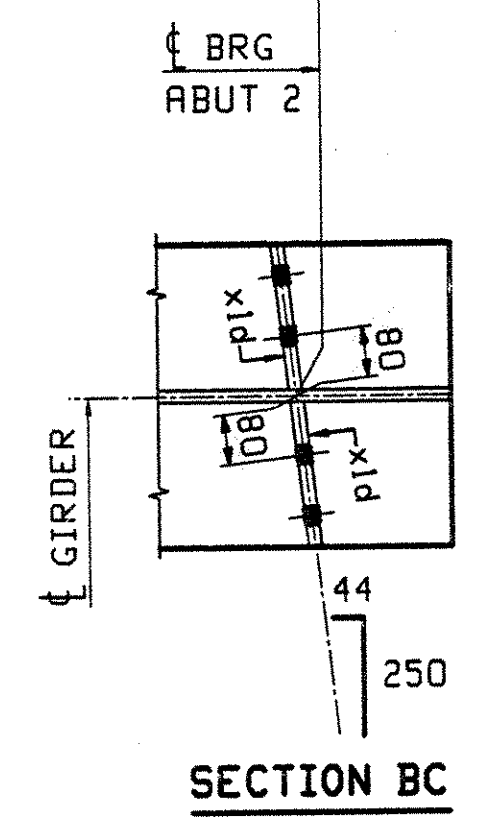
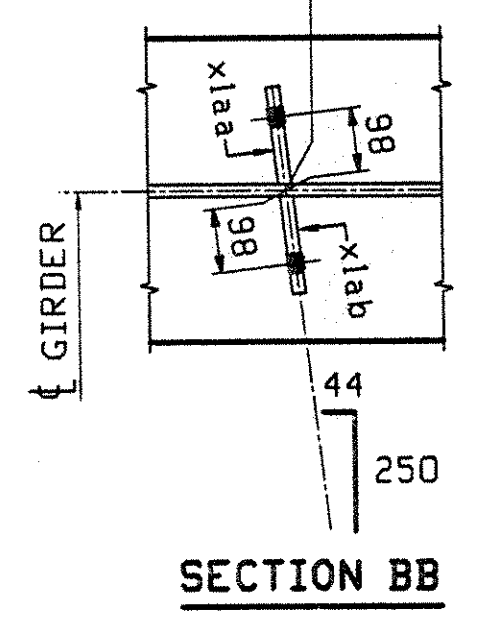
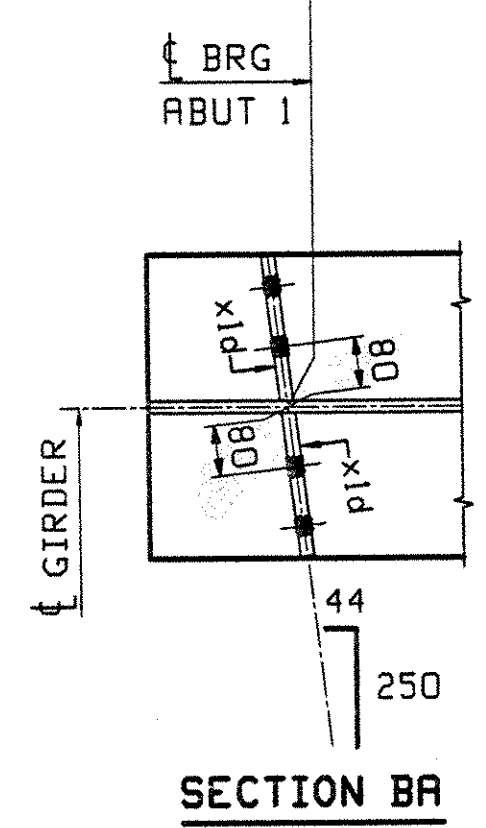


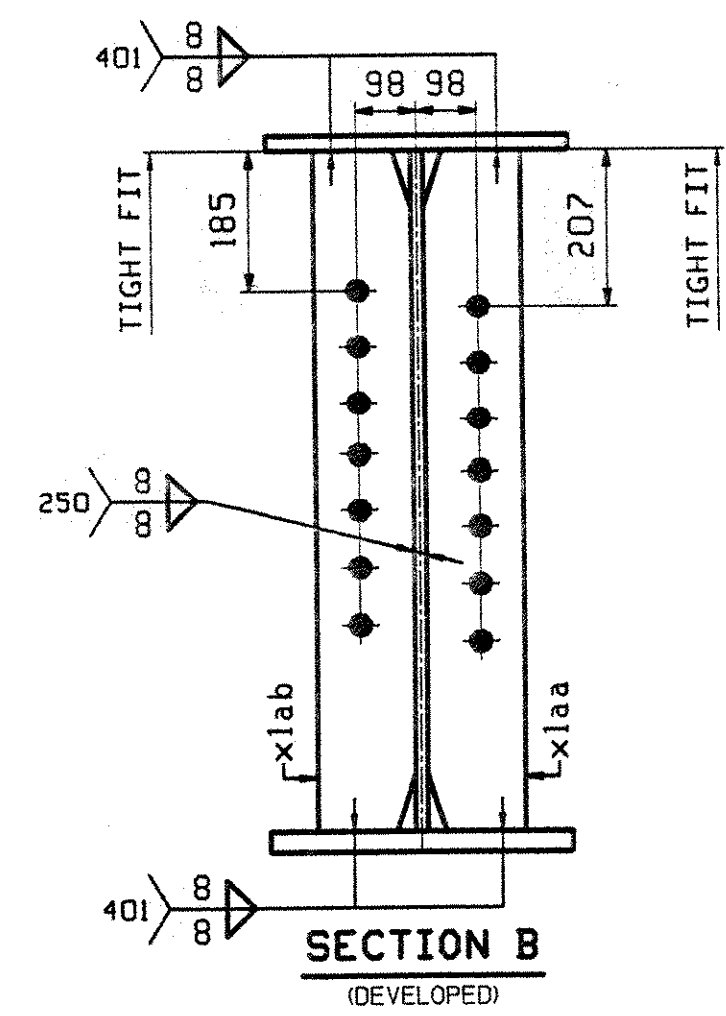
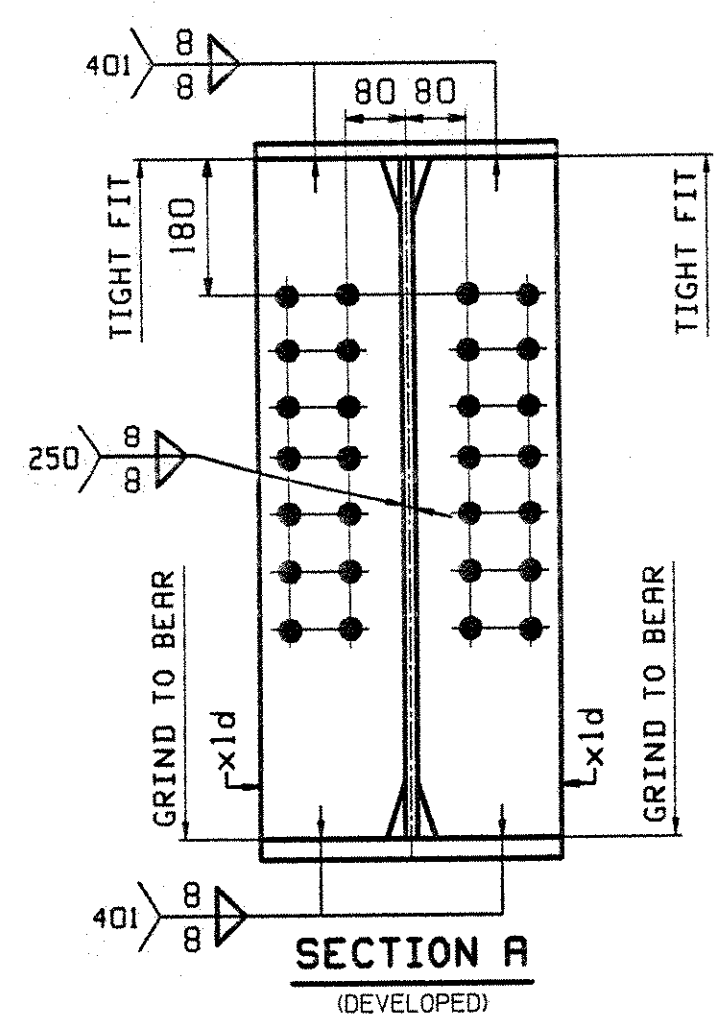
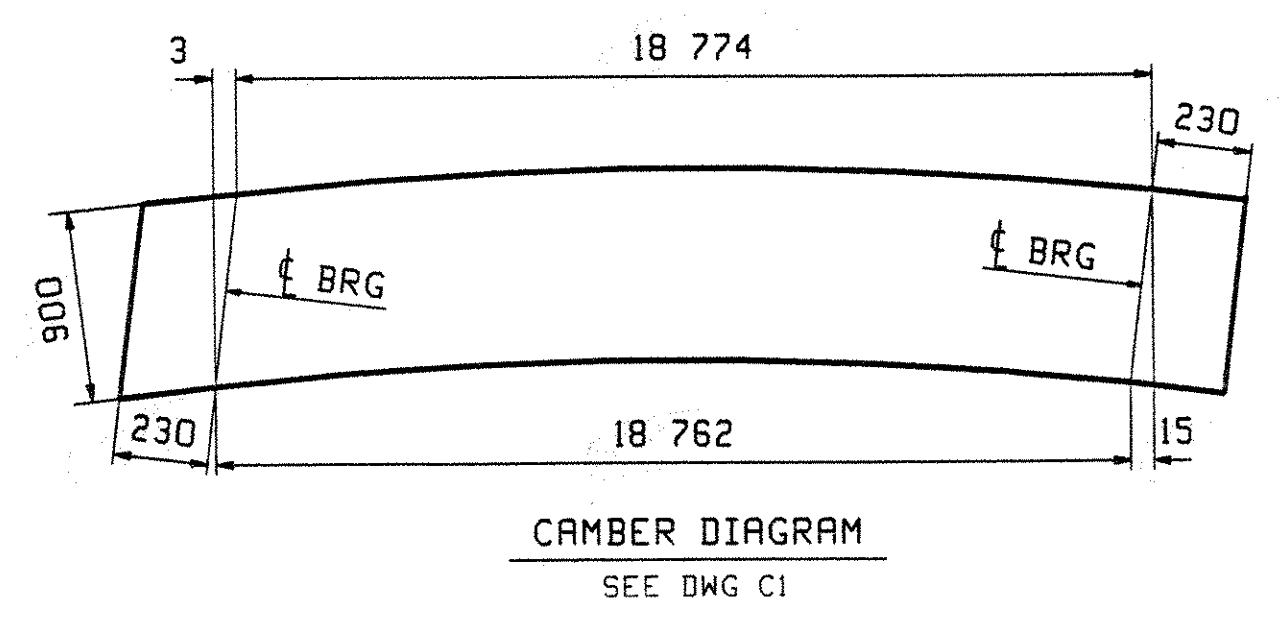
JOB NO.		DRAWING NO.		REV.				
		3						
ABM INFO	SHIP	BILL OF MATERIAL						
PAGE LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES
					m			
	3G3	1		GIRDER				3188 1/4 11288 1/4
1	U		1 wa	PL 16x366	19 237	(M270M-345HT2)	(142-2)	
2	E		1 ta	PL 22x400	19 234			
1	G		1 ba	PL 22x400	19 222	(M270M-345HT2)	(142-2)	
3	B	4	x1d	PL 18x192	0 300			
2	C	3	x1ab	PL 14x130	0 900			
3	C	3	x1aa	PL 14x130	0 900			



ONE - GIRDER - 3G3

FOR GIRDER STANDARD DETAILS SEE DRAWING XI.
 FOR CAMBER DIAGRAM SEE DRAWING C1.
 FOR GENERAL NOTES SEE DRAWING GNI.
 H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

NOTE "A"
 BOTTOM FLANGE SHALL BE TRULY AT A RIGHT ANGLE TO THE WEB FOR A LENGTH AS NOTED ON EITHER SIDE OF BEARING.



OUT FOR APPROVAL	4/14/03												
OUT FOR APPROVAL													
ISSUED TO SHOP													
FIELD & OFFICE													
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER		
	MATERIAL:												
	M270M-345W												
	ELECTRODES:												
	HOLES:												
	24mm (15/16")Ø												
	SHOP BOLTS:												
SURFACE PREP. & PAINT:													
-ALL STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.													
DESCRIPTION: GIRDER - 3G3										DRAWN BY		DATE	
JOB: US 5 OVER WHETSTONE BROOK										JTB		03/20	
BRIDGE NO. 7										CHKD BY			
BRATTLEBORO, VERMONT (WINDHAM COUNTY)										EPE		04/07	
CONTRACTOR: RENAUD BROTHERS										APPROV BY			
										SUPERVISOR		W. J. GATTI	
PROJ NO. BHF 2000(17)										Q.A.			
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION												093	
CASCO BAY STEEL STRUCTURES, INC.										JOB NO.		DRG. NO.	
75 SPRING HILL ROAD										194		3	
PHONE (207) 282-7360										SACO, MAINE 04072			
										FAX. (207) 282-1179		REV. Δ	

V.A.O.T.
 RECEIVED
 CK'D BY S.S. OK'D BY JRP
 4/14/03 APR 15 2003
 RESUBMIT _____ APPROVED _____ X
 BY _____ DATE _____