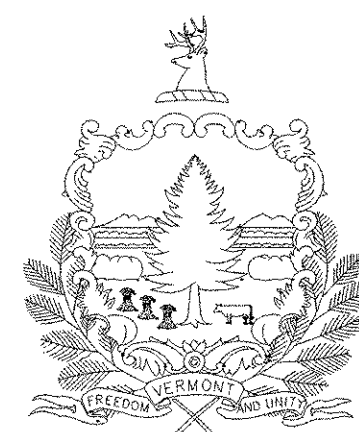


INDEX OF SHEETS

1	TITLE SHEET
2	PRELIMINARY INFORMATION SHEET
3	QUANTITY SHEET (1 OF 3)
4	QUANTITY SHEET (2 OF 3)
5	QUANTITY SHEET (3 OF 3)
6-8	ROW SHEETS
9	TIE SHEET AND TYPICAL DETAILS
10	PLAN (1 OF 2)
11	PLAN (2 OF 2)
12	PROFILE AND BANKING DIAGRAM
13	TRAFFIC CONTROL PLAN
14	CONSTRUCTION PHASING (1 OF 2)
15	CONSTRUCTION PHASING (2 OF 2)
16	BORING LOGS AND INFORMATION (1 OF 2)
17	BORING LOGS AND INFORMATION (2 OF 2)
18	PLAN AND ELEVATION
19	CONSTRUCTION NOTES
20	DECK DETAILS
21	DECK REINFORCEMENT
22	CURTAIN WALL
23	FRAMING PLAN
24	BEAM ELEVATION AND DETAILS
25	BEARING DETAILS
26	APPROACH SLABS
27	ABUTMENT REMOVAL AND REPAIR
28	ABUTMENT NO. 1
29	ABUTMENT NO. 2
30	SUBSTRUCTURE DETAILS
31	WINGWALL FOOTINGS
32	BRIDGE RAILING (1 OF 2)
33	BRIDGE RAILING (2 OF 2)
34	REINFORCING STEEL SCHEDULE
35-41	ROADWAY CROSS SECTIONS
42-44	CHANNEL CROSS SECTIONS
45	EROSION CONTROL NARRATIVE
46	EXISTING CONDITIONS SITE PLAN
47	EROSION PREVENTION & SEDIMENT CONTROL (EPSC) PLAN
48	FINAL CONDITIONS SITE PLAN
49	EPSC-1M
50	EPSC-2M
51	EPSC-3M
52	EPSC-4M
53	EPSC-5M
54	EPSC-6M
55-70	EXISTING PLANS

STANDARDS			
D-3	06-01-94	E-121	08-08-95
E-100	01-02-04	E-140	08-30-96
E-101	05-30-03	E-142	09-20-95
E-102	06-30-03	E-160	05-20-99
E-102A	05-01-04	E-163	05-20-99
E-106	03-01-04	E-170	11-04-99
E-107	06-30-03	E-171A	08-09-95
E-107A	08-08-95	E-171B	08-09-95
E-108	08-18-95	E-171C	08-09-95
E-110	08-08-95	E-172	08-09-95
E-175	11-17-93		
E-193	08-18-95		
G-1	01-03-00		
G-1D	01-03-00		
G-4	06-01-94		
G-18	06-01-94		
G-19	11-15-02		

STATE OF VERMONT AGENCY OF TRANSPORTATION



PROPOSED IMPROVEMENT BRIDGE PROJECT

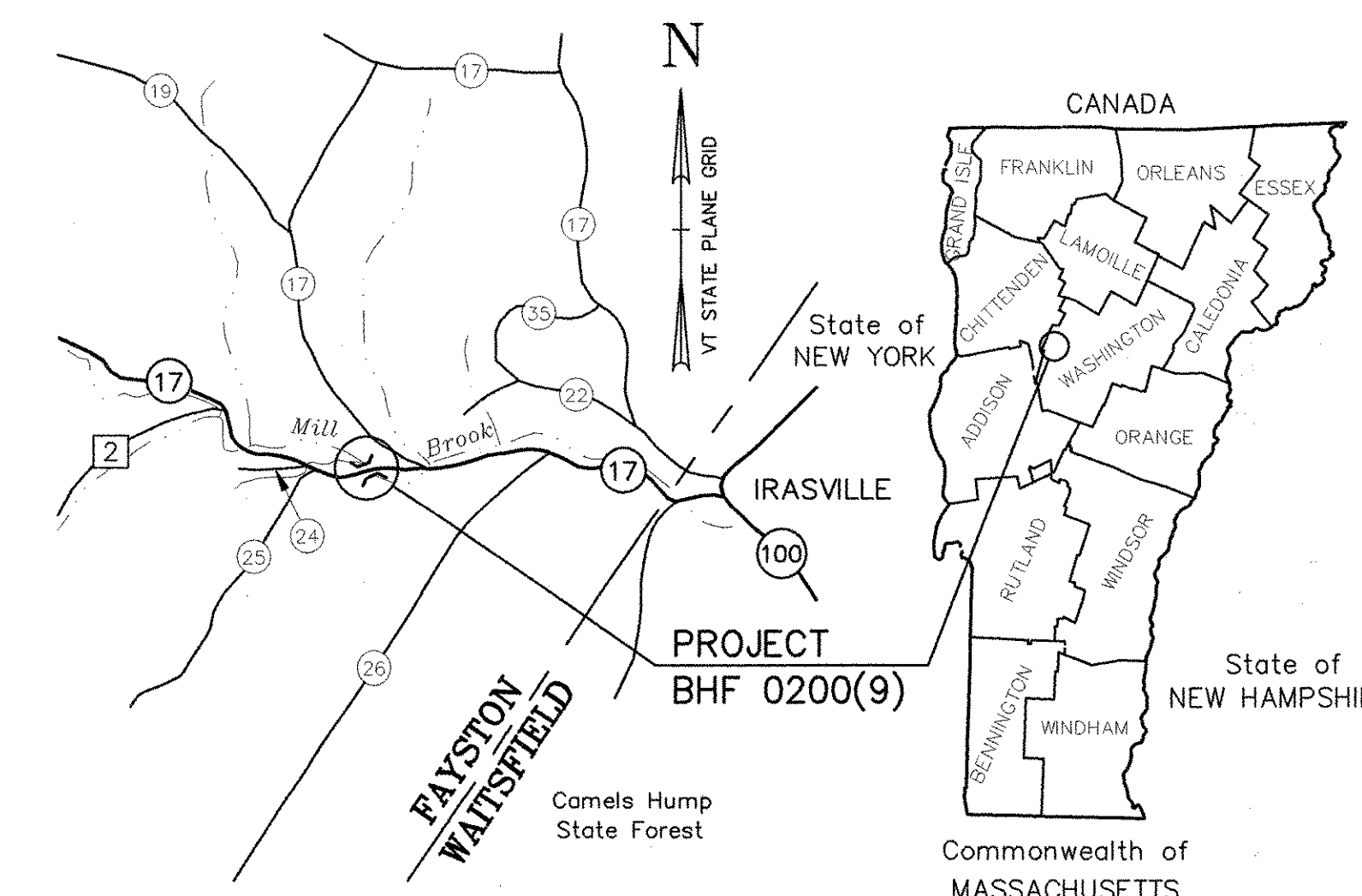
TOWN OF FAYSTON
COUNTY OF WASHINGTON

ROUTE NO. VT 17 (MAJOR COLLECTOR), BRIDGE NO. 36

PROJECT LOCATION: BEGINNING AT A POINT 1.64 km WESTERLY OF THE WAITSFIELD-FAYSTON TOWN LINE AND EXTENDING EASTERLY 0.10 km.

PROJECT DESCRIPTION: REMOVAL OF EXISTING SUPERSTRUCTURE, CONSTRUCTION OF A NEW STEEL BEAM, CONCRETE DECK SUPERSTRUCTURE, REHABILITATION AND WIDENING OF SUBSTRUCTURE WITH RELATED ROADWAY AND CHANNEL WORK.

LENGTH OF STRUCTURE: 24.570 m
LENGTH OF ROADWAY: 75.430 m
LENGTH OF PROJECT: 100.000 m



RECORD PLANS

CONTRACTOR: WINTERSET, INC. - LYNDON, VT

RESIDENT ENGINEER: RICK HALE

CONSTRUCTION BEGAN: SEPTEMBER 8, 2006

CONSTRUCTION COMPLETE: AUGUST 21, 2007

RECORD PLANS BY: RICK HALE & C. PIERCE

I HEREBY CERTIFY THAT ALL THE CONSTRUCTION REQUIRED BY THIS SET OF DRAWINGS HAS BEEN ACCOMPLISHED AS INDICATED HEREIN.

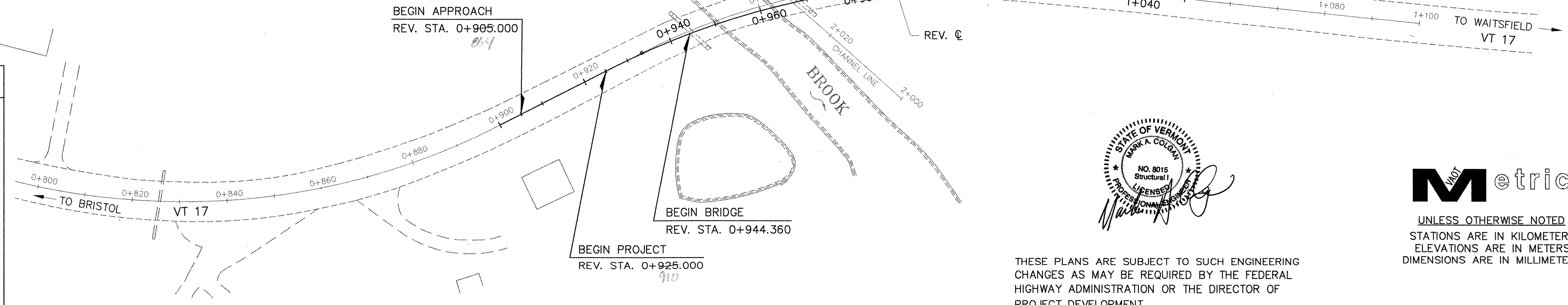
BY Rick Hale RESIDENT ENGINEER

DATE 4-10-9

NOTE: Any further information concerning final quantities, amounts or other details relative to this project may be found at Central Files in the electronic archives.

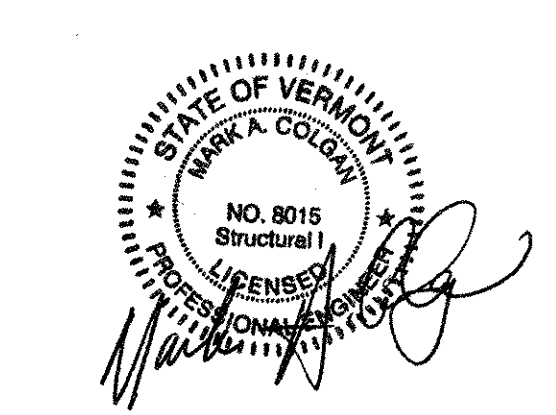
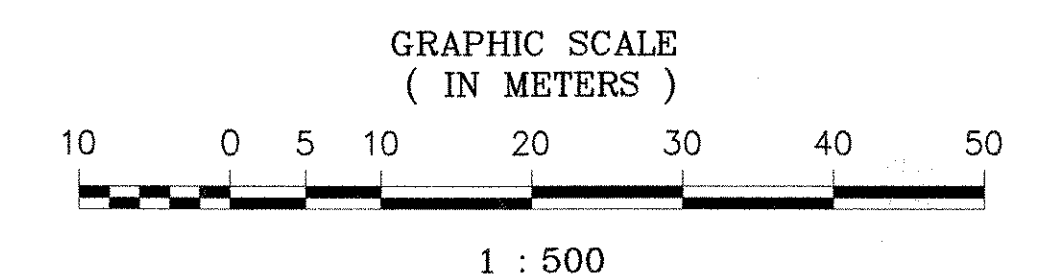
CONVENTIONAL SYMBOLS

COUNTY LINE	---
TOWN LINE	- - - -
LIMITS OF ACCESS	○-○-○-○
POINT OF ACCESS	X
FENCE LINE	-x-x-
STONE WALL	○-○-○-○
TRAVELED WAY	—+—+—+—+—
GUARD RAIL	—+—+—+—+—
RAILROAD	—+—+—+—+—
SURVEY LINE	—+—+—+—+—
CULVERT	—+—+—+—+—
UTILITY POLE	○
OVERHEAD WIRE	DHW
TREES	⊗
CONTROL OF ACCESS	///
PROPERTY LINE	---
R.O.W.	—+—+—+—+—
SLOPE RIGHTS	○-SR-△
TOP OF CUT	△
TOE OF CONST. SLOPE	○



SURVEYED BY :
SURVEYED DATE :

DATUM
VERTICAL NAVD 1988
HORIZONTAL NAD 83-92



Metric

UNLESS OTHERWISE NOTED
STATIONS ARE IN KILOMETERS
ELEVATIONS ARE IN METERS
DIMENSIONS ARE IN MILLIMETERS

THESE PLANS ARE SUBJECT TO SUCH ENGINEERING CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY ADMINISTRATION OR THE DIRECTOR OF PROJECT DEVELOPMENT.

CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE WITH THESE PLANS AND THE STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2001, AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION ON JANUARY 4, 2001 FOR USE ON THIS PROJECT, INCLUDING ALL SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE PLANS.

DIRECTOR OF PROGRAM DEVELOPMENT

APPROVED James V. Beck DATE 5-09-2006

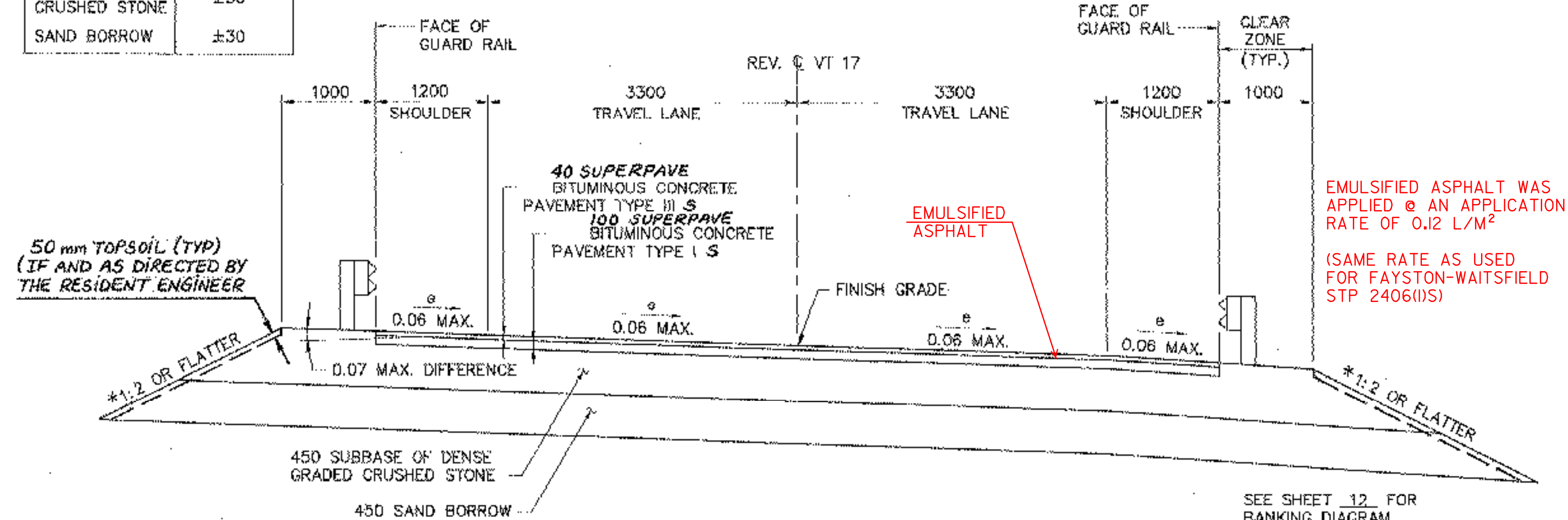
PROJECT MANAGER : WAYNE B. SYMONDS

PROJECT NAME : FAYSTON
PROJECT NUMBER : BHF 0200(9) (READVERTISED)

SHEET 1 OF 70 SHEETS

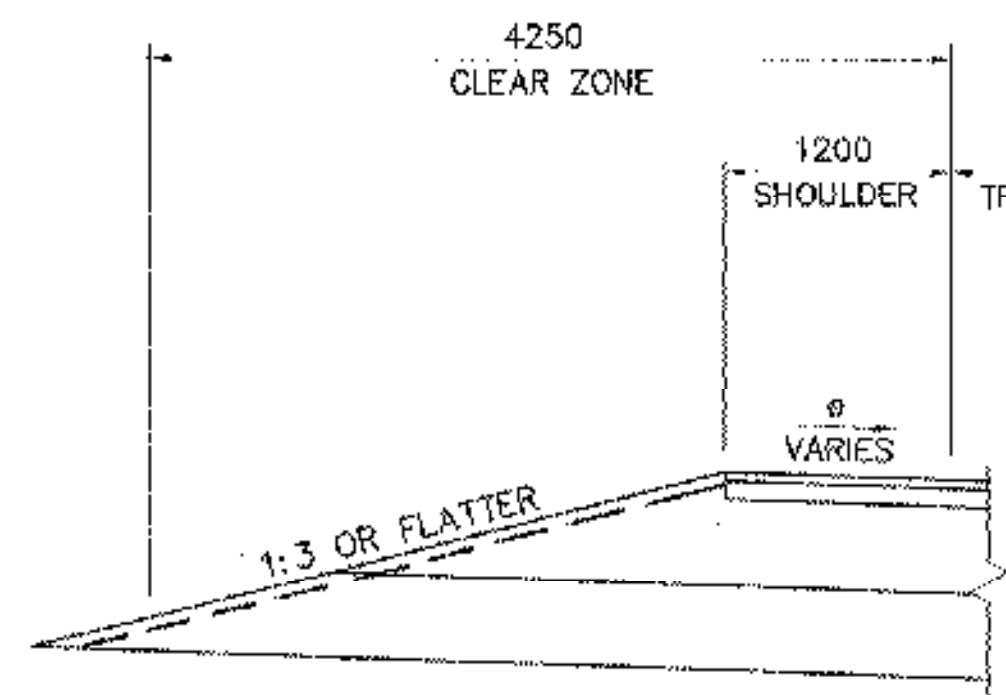
VHB Vanasse Hangen Brustlin, Inc.

MATERIAL ITEM	THICKNESS TOLERANCE
PAVEMENT	±5 (TOTAL)
DENSE GRADED CRUSHED STONE	±30
SAND BORROW	±30



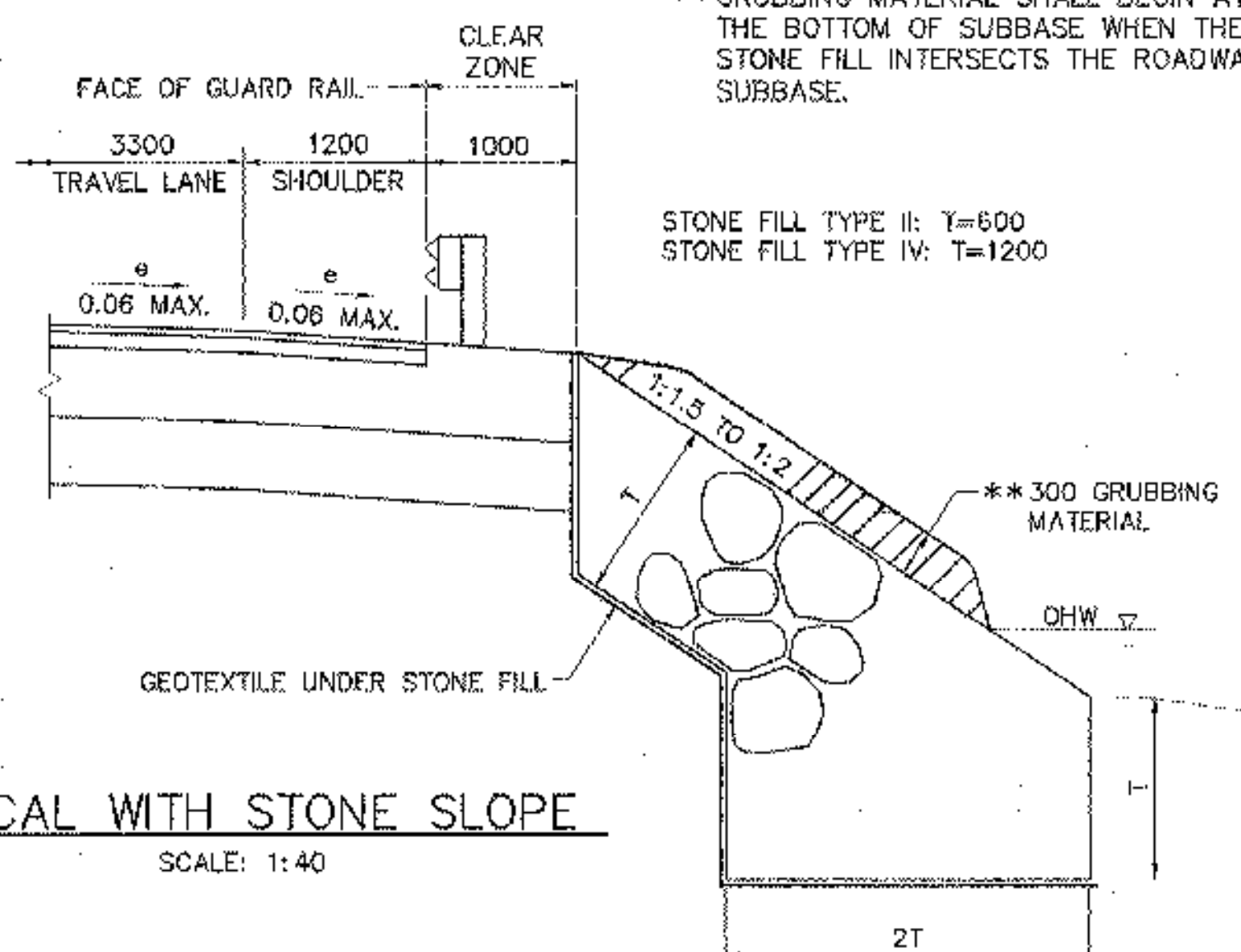
ROADWAY SECTION WITH GUARD RAIL

SCALE: 1:40



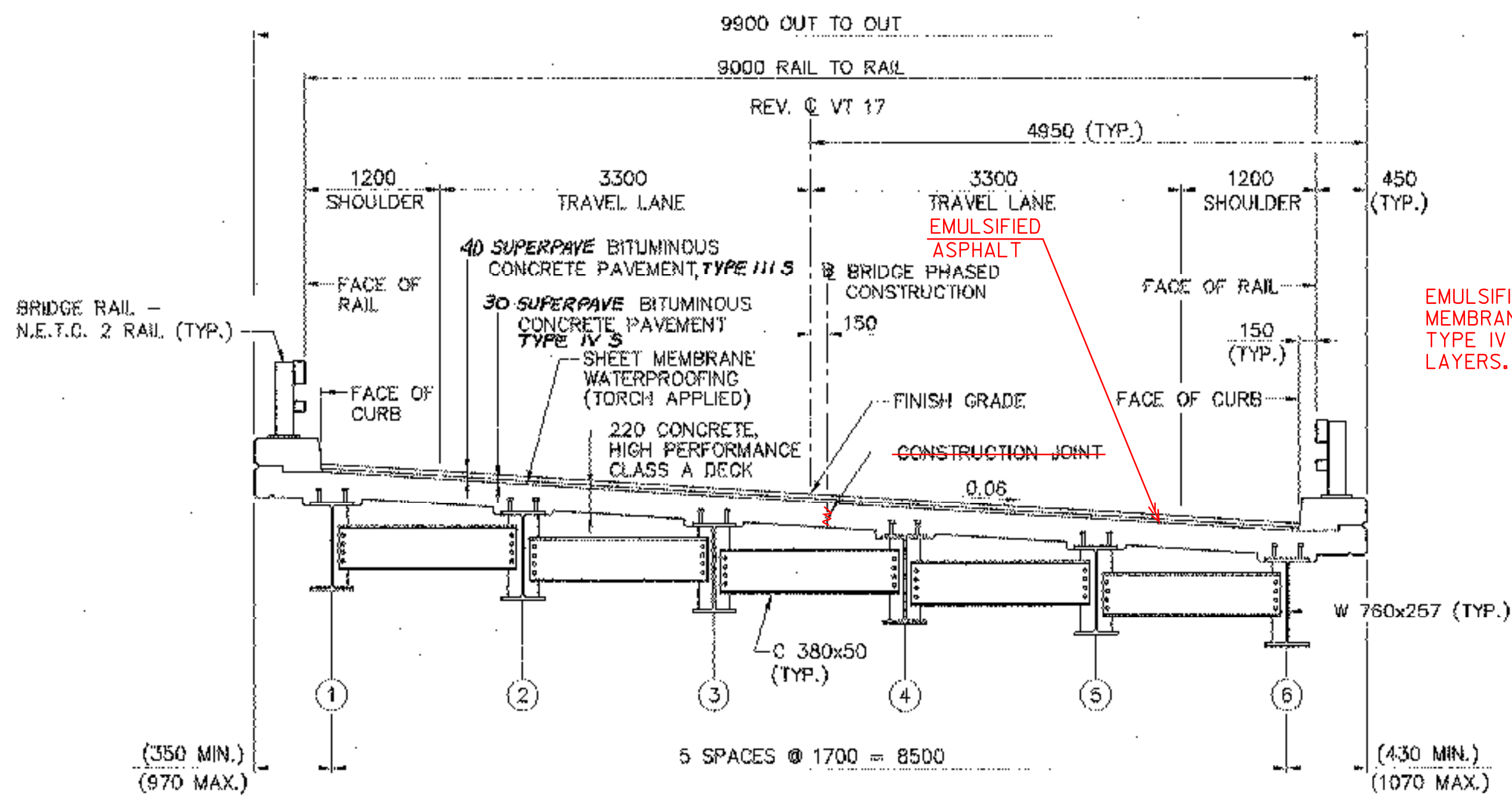
*TYPICAL WITHOUT GUARD RAIL

SCALE: 1:40



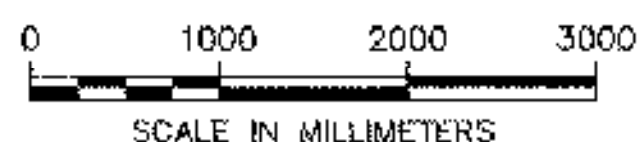
*TYPICAL WITH STONE SLOPE

SCALE: 1:40



TYPICAL SECTION

SCALE: 1:40



FINAL HYDRAULICS REPORT



HYDROLOGIC DATA

DRAINAGE AREA = 49 km²
 CHARACTER OF TERRAIN: MOUNTAINOUS, MOSTLY FORESTED AND RESIDENTIAL
 CHARACTER & TYPE OF STREAM: SMALL, SINUOUS, SEMI-ALLUVIAL, PROBABLY INCISED
 FLOODPLAIN, WITH PERENNIAL BUT FLASHY FLOW HABIT
 NATURE OF STREAMBED: GRAVEL, COBBLES, SMALL BOULDERS

Q2.33 = 16 m ³ /s	Q50 = 60 m ³ /s
Q10 = 35 m ³ /s	Q100 = 72 m ³ /s
Q25 = 48 m ³ /s	Q500 = 108 m ³ /s

DATE OF FLOOD RECORD: 1927, 1938
 WATER SURFACE ELEV.: SEE NOTE 3, ESTIMATED DISCHARGE:
 NATURAL STREAM VELOCITY @ Q50 = 3.1 m/s
 ICE CONDITIONS: MODERATE DEBRIS: MODERATE
 DOES THE STREAM REACH MAXIMUM HIGHWATER ELEVATION RAPIDLY? YES
 IS ORDINARY RISE RAPID? YES
 IS STAGE AFFECTED BY UPSTREAM OR DOWNSTREAM CONDITIONS? NO
 IF YES, DESCRIBE:
 WATERSHED STORAGE <1% HEADWATERS: UNIFORM THROUGHOUT WATERSHED YES IMMEDIATELY ABOVE SITE

EXISTING STRUCTURE

STRUCTURE TYPE: SINGLE SPAN STEEL STRINGER WITH CONCRETE DECK YEAR BUILT: 1939
 AND SPILL THROUGH ABUTMENTS
 CLEAR SPAN (NORMAL TO STREAM): 19.7 m
 VERTICAL CLEARANCE ABOVE STREAMBED: 4.2 m
 WATERWAY OF FULL OPENING: 59.2 m²
 DISPOSITION OF STRUCTURE: SUPERSTRUCTURE TO BE REPLACED

TYPE OF MATERIAL UNDER SUBSTRUCTURE: UNKNOWN (SEE NOTE 2)

WATER SURFACE ELEV. @ Q2.33 = 262.55	VELOCITY = 1.59 m/s
Q10 = 263.10	2.25 m/s
Q25 = 263.41	2.68 m/s
Q50 = 263.66	3.09 m/s
Q100 = 263.87	3.40 m/s

LONG TERM STREAM BED CHANGES: UNKNOWN
 IS THE ROADWAY OVERTOPPED BELOW THE Q100? NO FREQUENCY: >Q500
 RELIEF ELEVATION: DISCHARGE OVER ROAD @ Q100: 0 cms

UPSTREAM STRUCTURE: TOWN: FAYSTON DISTANCE: 671 m
 HIGHWAY NO.: VT 17 STRUCTURE NO.: 35
 STRUCTURE TYPE: SINGLE SPAN STEEL STRINGER WITH CONCRETE DECK
 CLEAR SPAN: 15.8 m CLEAR HEIGHT: 3.3 m
 YEAR BUILT: 1939 FULL WATERWAY: 40.8 m²

DOWNSTREAM STRUCTURE: TOWN: FAYSTON DISTANCE: 402 m
 HIGHWAY NO.: VT 17 STRUCTURE NO.:
 STRUCTURE TYPE:
 CLEAR SPAN: CLEAR HEIGHT:
 YEAR BUILT: FULL WATERWAY:

PROPOSED STRUCTURE

(SEE NOTE 4)
 STRUCTURE TYPE: SINGLE SPAN STEEL STRINGER WITH CONCRETE DECK
 CLEAR SPAN (NORMAL TO STREAM): 19.7 m
 VERTICAL CLEARANCE ABOVE STREAMBED: 4.2 m
 WATERWAY OF FULL OPENING: 59.2 m²

WATER SURFACE ELEV. @ Q2.33 = 262.55	VELOCITY = 1.59 m/s
(SEE NOTE 5) Q10 = 263.10	2.25 m/s
Q25 = 263.41	2.68 m/s
Q50 = 263.66	3.09 m/s
Q100 = 263.87	3.40 m/s

IS THE ROADWAY OVERTOPPED BELOW THE Q100? NO FREQUENCY: >Q500
 RELIEF ELEVATION: DISCHARGE OVER ROAD @ Q100: 0 cms

AVERAGE LOW ELEVATION OF SUPERSTRUCTURE: 264.0
 VERTICAL CLEARANCE @ Q100: 3.1 m
 SCOUR:
 REQUIRED CHANNEL PROTECTION: STONE FILL, TYPE IV

PERMIT INFORMATION

AVERAGE DAILY FLOW: 1.1 m³/s
 ORDINARY LOW WATER: 0.8 m³/s DEPTH: WSEL: 261.36
 ORDINARY HIGH WATER: 6.7 m³/s DEPTH: WSEL: 261.81

ADDITIONAL COMMENTS

- PEAK DISCHARGES FOR 10 YEAR, 50 YEAR, 100 YEAR AND 500 YEAR EVENTS WERE OBTAINED FROM FAYSTON FIS (MARCH 1980) AND 2.33 AND 25 YEAR EVENTS WERE APPROXIMATED USING GRAPHICAL METHODS.
- THE EXISTING 1939 PLANS DENOTE "GRAVEL" AND "BOULDERS" AT ONE BORING LOCATION. TIMBER PILES WERE ORIGINALLY SPECIFIED AND LATER ELIMINATED PER AS-BUILT NOTES.
- THE EXISTING 1939 PLANS INDICATE "HIGH WATER LEVEL (SEPT. 1938)" AT AN ELEVATION APPROXIMATELY 0.10 METERS BELOW THE EXISTING STEEL STRINGERS.
- HYDRAULIC CONDITIONS FOR PROPOSED STRUCTURE ARE COMPARABLE TO EXISTING STRUCTURE.
- WATER SURFACE ELEVATIONS ARE PROVIDED AT A SECTION 32.6 m UPSTREAM OF THE BRIDGE. VELOCITIES ARE PROVIDED AT THE BRIDGE.



DESIGN CRITERIA:

- DESIGN LIVE LOAD AASHTO MS22.5
- DESIGN SPAN 23.839 m
- ALLOWABLE LOAD FOR SPREAD FOOTINGS ON SOL 850 kPa (ABUT. NO 1) ON LEDGE 950 kPa (ABUT. NO. 2)
- ALLOWABLE LOAD FOR PILING TYPE ESTIMATED LENGTH
- STRUCTURAL STEEL AASHTO M270M GRADE 345W
- REINFORCING STEEL GRADE 420
- CONCRETE, HIGH PERFORMANCE CLASS A f_c 30 MPa CLASS B f_c 25 MPa

TRAFFIC MAINTENANCE:

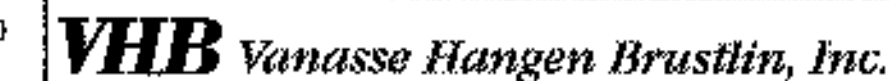
- IS TRAFFIC TO BE MAINTAINED? YES IF YES, ON EXISTING STRUCTURE YES** OR ON TEMPORARY BRIDGE NO
 - TEMPORARY BRIDGE REQUIREMENTS: ONE OR TWO WAY TRAFFIC CONTROL SIGNALS REQUIRED
- MINIMUM CLEAR SPAN (NORMAL TO STREAM): VERTICAL CLEARANCE ABOVE STREAMBED:
 WATERWAY OF FULL OPENING:
 ARE SIDEWALKS REQUIRED? IF SO, ON WHAT SIDE?
 STRUCTURE TYPE: ** PHASED CONSTRUCTION WITH TEMPORARY TRAFFIC CONTROL SIGNAL

LOADING LEVELS (LOAD FACTORS)	LOAD FACTOR LOAD RATING (METRIC TONNES)						
	M	MS	3S2	6 AXLE	3A STR	4A STR	5A SEMI
INVENTORY A=2.17 B=1.00	35	48					
POSTED A=1.55 B=1.40	48	67	82		61	62	74
OPERATING A=1.30 B=1.67		80	97	115	72	74	

STRENGTH RF = $\frac{\phi M_n}{A \times M_{ULS}}$ *SERVICEABILITY RF = $\frac{W_{L1} + W_{L2} + W_{L3} + W_{L4} + W_{L5} + W_{L6} + W_{L7} + W_{L8} + W_{L9} + W_{L10}}{1.67 M_{ULS}}$

TRAFFIC DATA

2000 ADT = 3900 2020 ADT = 5100 2000-2020 ESAL'S 792,000
 2000 DHV = 570 2020 DHV = 740 2000-2040 ESAL'S 1,946,000
 2000 ADTT = 100 2020 ADTT = 100 DESIGN SPEED = 65 km/h
 2000 % D = 66 2020 % D = 66
 2000 % T = 2.5 2020 % T = 2.0



STATE OF VERMONT AGENCY OF TRANSPORTATION

Town Of FAYSTON Bridge No. 36
 Highway No. VT 17 Log Sta. Surv. Sta.

PRELIMINARY INFORMATION SHEET

Designed By S.M. GUNN/R.L. JOY Drawn By B.J. MASSE

Checked By M.A. COLGAN Date 1/06 Bridge Design Supervisor M.A. COLGAN Date 1/06

PROJECT FAYSTON PROJECT NO. BHF 0200(9)

I.G.C. Info. Bridge Sheet No. 50543PI Sheet 2 of 70

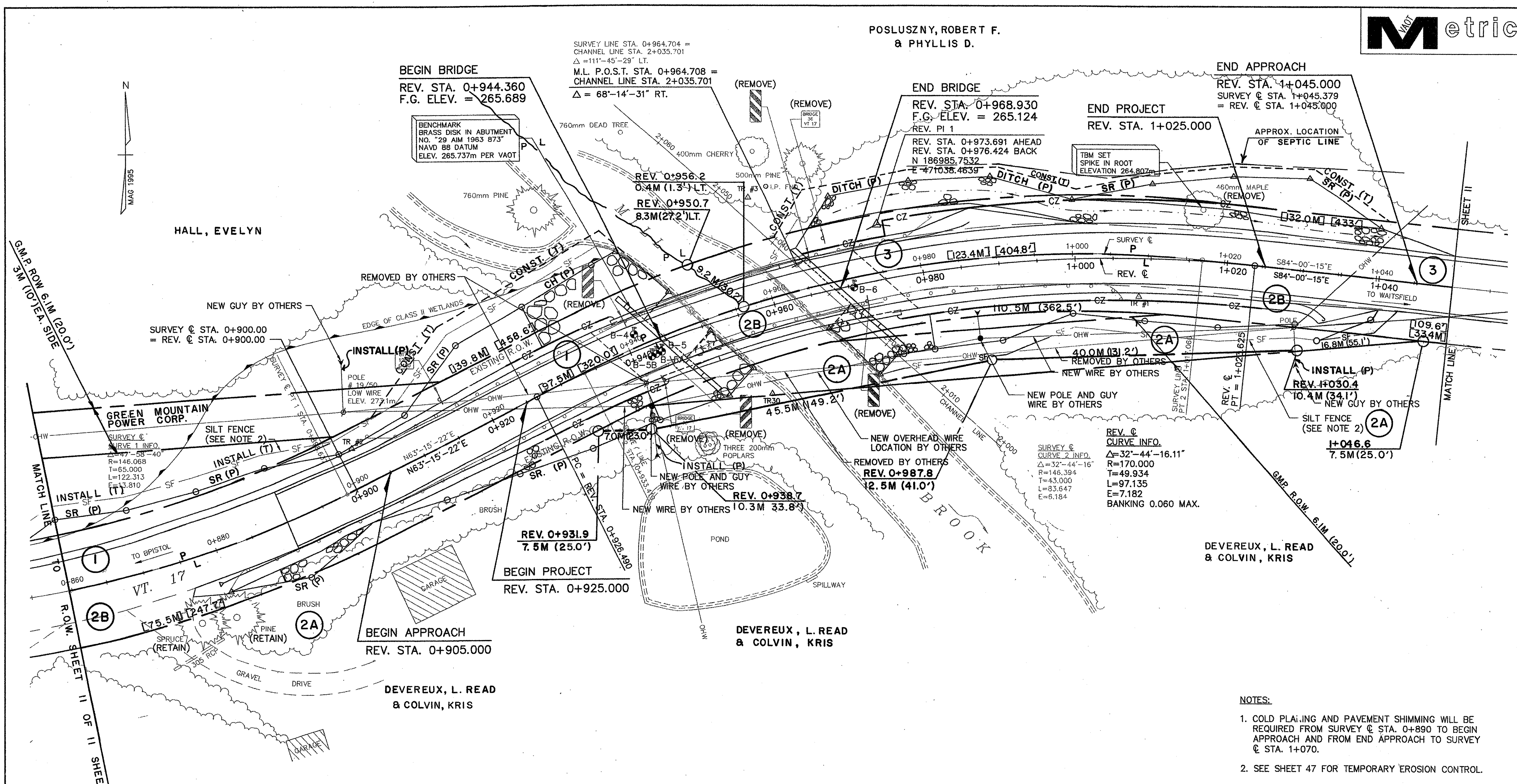
**STATE OF VERMONT
AGENCY OF TRANSPORTATION
RIGHT OF WAY PLANS
DETAIL SHEET**

TABLE OF PROJECT PROPERTY ACQUISITION

PARCEL NO.	GRANTOR	SHEET NO.	BEGINNING STATION	ENDING STATION	TAKING	REM.	RIGHTS	TITLE TAKEN	DATE	TOWN OR CITY RECORDED	BK.	PG.	REMARKS	REVISION NO.	SHEET	DESCRIPTION OF REVISION	DATE	MADE BY	APPROVED BY
1	HALL, EVELYN	10,11	0+807.3 CL.	REV. 0+956.2 LT.	0.11HA±		ALL R.T. & I.	WD	06-03-99	FAYSTON	77	88-89	HWY. EASE. VT. RTE. 17 (0.27A±) SILT FENCE (40 S.F.±)	1	8, 9 10, 11	PARCEL NO. 2 COLVIN & DEVEREAUX. REMOVE RIGHTS ASSOCIATED WITH SILT FENCES, ALSO SEDIMENTATION TRAP. REMOVE SLOPES 1+060 RT±. REMOVE SILT FENCES AND MOVE GUARDRAIL LOCATION TO 1+033 RT. ALSO CHANGE NOTES. PER C.O. NO. 9073.	10-01-99	B. A. H.	L. W. B.
			0+807.3 LT.	0+836.2 LT.			INSTALL (T)												
			0+815.0 LT.	0+825.4 LT.			SLOPE (T) 4SM±												
			0+825.4 LT.	0+829.0 LT.			CUL. & DIT. (P)												
			0+827.5 LT.				DRAINAGE (P)												
			0+850.7 LT.	0+898.6 LT.			INSTALL (T)												
			0+855.5 LT.	0+890.7 LT.			SLOPE (P) 28.6SM±												
			REV. 0+904.0 LT.	REV. 0+905.7 LT.			INSTALL (P)												
			REV. 0+906.2 LT.	REV. 0+946.2 LT.			CONST. (T) 0.01HA±												
			REV. 0+913.2 LT.	REV. 0+930.0 LT.			SLOPE (P) 47.2SM±												
			REV. 0+930.0 LT.	REV. 0+946.2 LT.			CHANNEL (P) 72SM±												
2A	DEVEREUX, L. READ & COLVIN, KRIS	10,11	REV. 0+931.9 RT.	1+046.6 RT.	0.05HA±			QCD	12-27-00	FAYSTON	81	330-32	(0.13A±) (5 S.F.±) (199 S.F.±) G.M.P. GUY WIRE G.M.P. GUY WIRE						
			0+889.2 RT.	0+892.2 RT.			SLOPE (P) 0.4SM±												
			REV. 0+917.0 RT.	REV. 0+936.6 RT.			SLOPE (P) 18.5SM±												
			REV. 0+937.0 RT.	REV. 0+938.7 RT.			INSTALL (P)												
			REV. 1+030.0 RT.	REV. 1+030.4 RT.			INSTALL (P)												
2B		10,11	0+858.8 RT.	1+080.0 RT.	0.17 HA±		ALL R.T. & I.			FAYSTON			HWY. EASE. VT. RTE. 17 (0.42A±)						
3	POSZUSZNY, ROBERT F. & PHYLLIS D.	10,11	REV. 0+950.7 LT.	1+080.0 LT.	0.10HA±		ALL R.T. & I.	WD	10-28-99	FAYSTON	78	383-384	HWY. EASE. VT. RTE. 17 (0.24A±) (0.03A±) (950 S.F.±) (1036 S.F.±)						
			REV. 0+962.0 LT.	1+041.0 LT.			CONST. (T) 0.01HA±												
			REV. 0+966.7 LT.	REV. 0+997.5 LT.			DITCH (P) 88.2SM±												
			REV. 1+003.0 LT.	REV. 1+037.5 LT.			SLOPE (P) 96.3SM±												
4	GREEN MOUNTAIN POWER CORP.												UTILITY						
5	CHAMPLAIN VALLEY TELECOM												UTILITY						

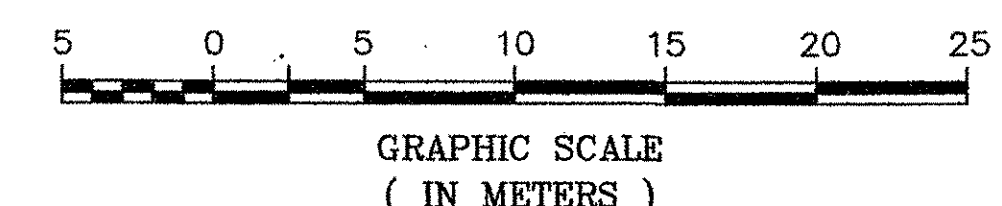
0200009 200 1805 HP	DR. (P)- DRAINAGE RIGHT DIT. (P)- DITCHING RIGHT CH. (P)- CHANNEL RT. DRIVE (T)- DRIVE RIGHT CUL. (P)- CULVERT RIGHT [W]- WATER SOURCES	--- -- --- PRESENT R.O.W. /// --- /// TAKING WITHOUT ACCESS /// --- P --- TAKING WITHOUT ACCESS ALONG PROPERTY LINE --- L --- TAKING WITH ACCESS (P) PERMANENT EASEMENT (T) TEMPORARY EASEMENT	LEGEND --- C&T (P) --- CLEARING & TRIMMING ... CZ (P) ... CLEAR ZONE --- CONST. (T) --- CONSTRUCTION EASEMENT SR --- SR --- SLOPE RIGHTS P --- PROPERTY LINE L --- TOP OF CUT △ --- TOE OF SLOPE	--- UE (P) --- PERMANENT UTILITY EASEMENT R. O. W. PLANS APPROVED: LAWRENCE W. BLISS DATE: 04-08-98 CHIEF, PLANS & TITLES
---------------------	--	---	--	--

**FAYSTON
BHF 0200(9)
SHEET 6 OF 70**



LINES SHOWN ON THIS PLAN AS EXISTING PROPERTY LINES (P/L) ARE BELIEVED TO BE ACCURATE BUT SHOULD NOT BE RELIED UPON FOR PURPOSES UNRELATED TO THE STATE OF VERMONT'S ACQUISITION OF LAND AND RIGHTS FOR THIS PROJECT.

PLAN
SCALE: 1:250



FOR ROW
USE ONLY

CONSTRUCTION NOTES

REMOVAL AND DISPOSAL OF GUARD RAIL
STA. 0+880.0 - REV. STA. 0+948.0 RT.
REV. STA. 0+970.7 - 1+006.0 RT.
REV. STA. 0+904.3 - 0+942.2 LT.
REV. STA. 0+985.5 - 0+981.8 LT.

HEAVY DUTY STEEL BEAM GUARD RAIL
STA. 0+860.0 - REV. STA. 0+929.2 LT.
STA. 0+894.3, 3.65 m RT. - REV. STA. 0+932.4, 4.50 m RT.
REV. STA. 0+986.6 - STA. 1+033.0 RT.

MODIFIED ECCENTRIC LOADER TERMINAL
REV. STA. 0+975.6 - 0+986.7 LT.

MANUFACTURED TERMINAL SECTION
STA. 0+879.5, 4.44 m RT. - 0+894.3, 3.71 m RT.

GUARD RAIL APPROACH SECTION, TYPE I (MODIFIED)

REV. STA. 0+932.4 - 0+940.3 RT.
REV. STA. 0+978.8 - 0+986.6 RT.
REV. STA. 0+929.2 - 0+936.7 LT.
REV. STA. 0+968.2 - 0+975.6 LT.

BRIDGE RAILING - 2' RAIL GALVANIZED BOX BEAM (MODIFIED)

REV. STA. 0+936.7 - 0+968.2 LT.
REV. STA. 0+940.3 - 0+978.8 RT.

COLD PLAINING BIT CONCRETE PAVEMENT

STA. 0+890.0 - REV. STA. 0+905.0
REV. STA. 1+045.0 - STA. 1+050.0

DURABLE 100 mm WHITE LINE

STA. 0+890.0 - STA. 1+050.0 LT, RT

DURABLE 100 mm YELLOW LINE

STA. 0+890.0 - STA. 1+050.0 (DOUBLE CENTER LINE)

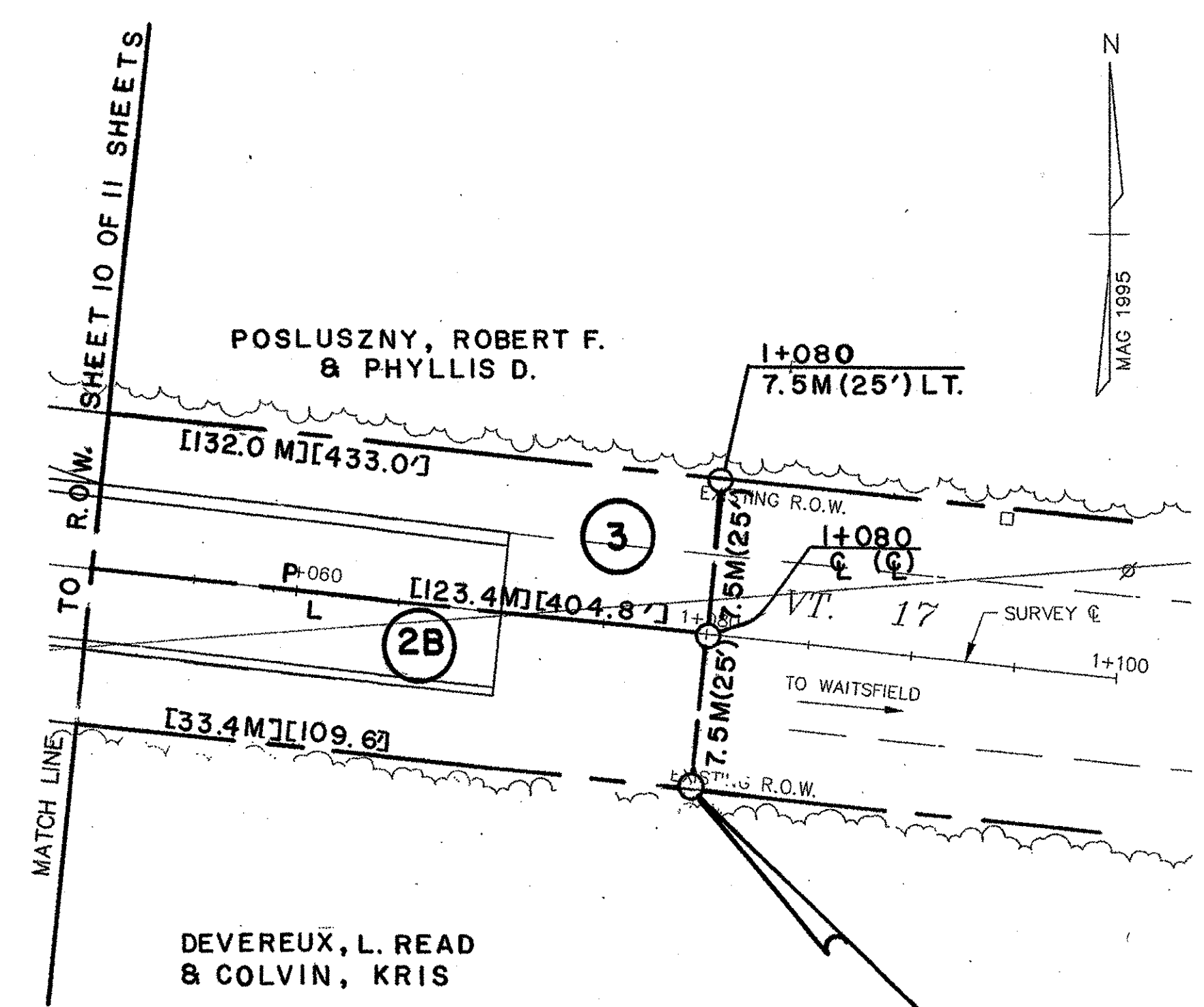
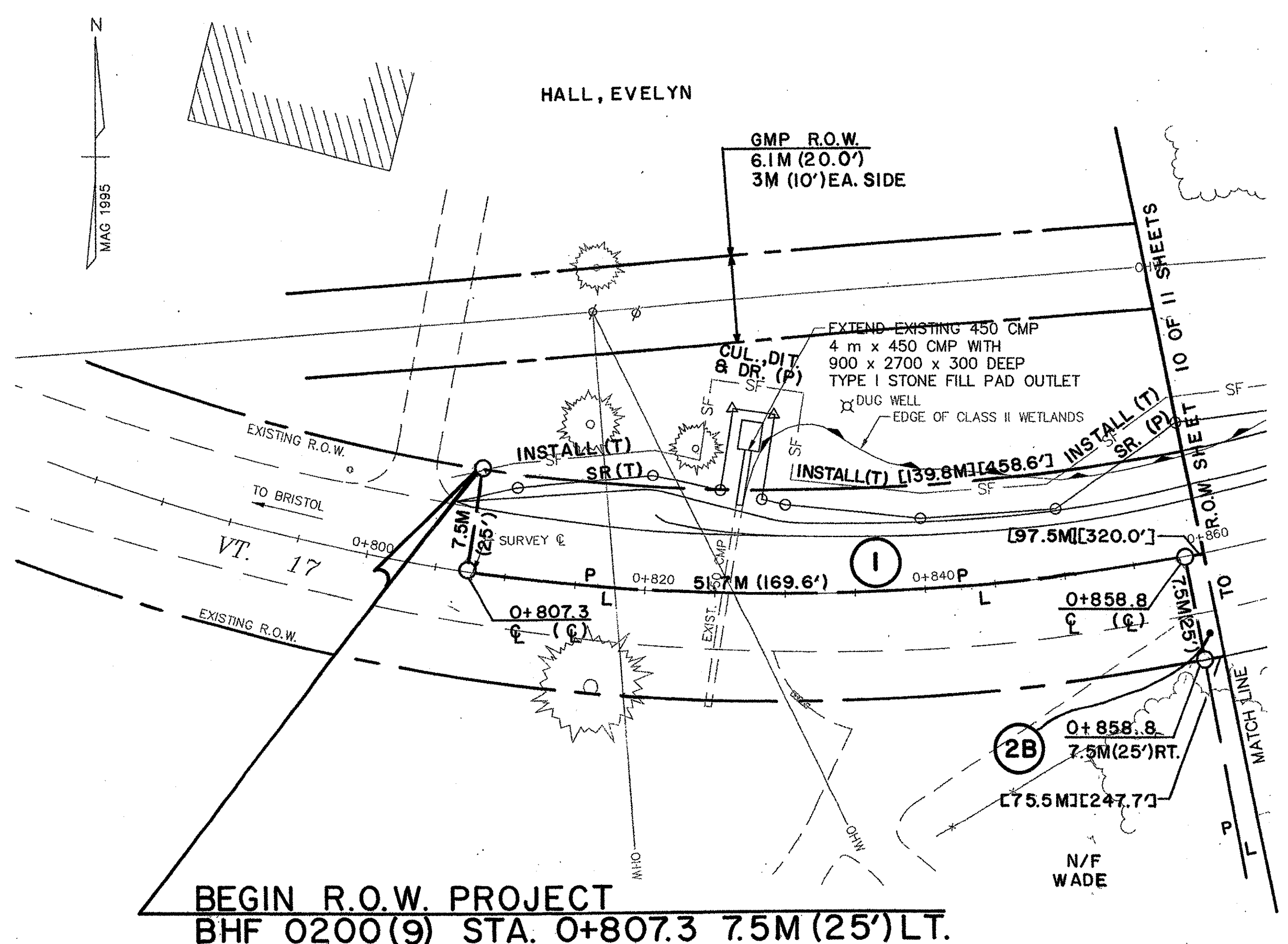
FOR EROSION SHEET
SEE R.O.W. SHEET 8 OF 11 SHEETS.

0+880 RT. ~ 0+950 RT.
NEW SIDESLOPES TO BE CONSTRUCTED WITH STONEFILL, TYPE II AND COVERED WITH 150 mm OF EARTH BORROW. SLOPES ARE TO BE SEED AND MULCHED. NO ADDITIONAL CLEARING AND GRUBBING WILL BE ALLOWED BEYOND THE LIMITS OF THE STONE FILL SLOPE.

- NOTES:
- COLD PLAINING AND PAVEMENT SHIMMING WILL BE REQUIRED FROM SURVEY STA. 0+890 TO BEGIN APPROACH AND FROM END APPROACH TO SURVEY STA. 1+070.
 - SEE SHEET 47 FOR TEMPORARY EROSION CONTROL.

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta. Surv. Sta.
VT 17 OVER MILL BROOK	
PLAN (1 OF 2)	
Designed By S.M. GUNN	Drawn By R.F. CLARK
Checked By Date	Bridge Design Supervisor Date
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
SHEET 7 OF 70 SHEETS	

VANASSE HANGEN BRUSTLIN, INC.



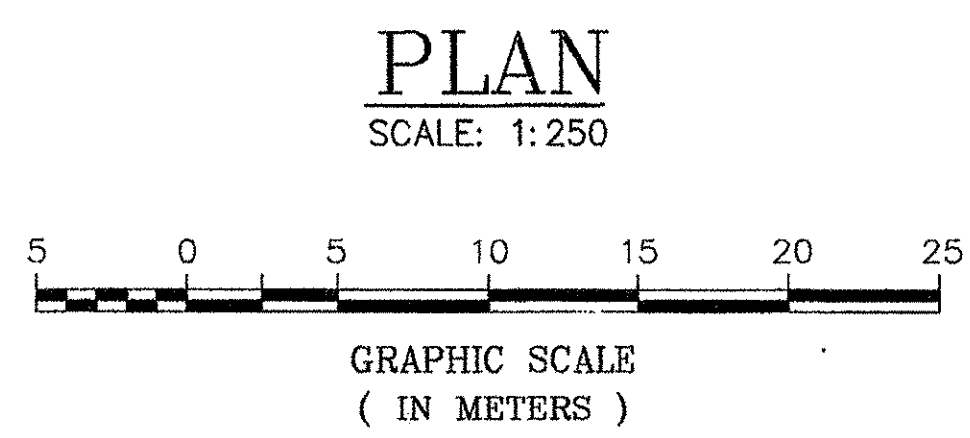
END R.O.W. PROJECT
BHF 0200(9) STA. 1+080 7.5M (25.0') RT.

**FOR ROW
USE ONLY**

LINES SHOWN ON THIS PLAN AS EXISTING PROPERTY LINES (P/L) ARE BELIEVED TO BE ACCURATE BUT SHOULD NOT BE RELIED UPON FOR PURPOSES UNRELATED TO THE STATE OF VERMONT'S ACQUISITION OF LAND AND RIGHTS FOR THIS PROJECT.

- NOTES:**
1. COLD PLANING AND PAVEMENT SHIMMING WILL BE REQUIRED FROM SURVEY @ STA. 0+890 TO BEGIN APPROACH AND FROM END APPROACH TO SURVEY @ STA. 1+070.
 2. SEE SHEET 47 FOR TEMPORARY EROSION CONTROL.

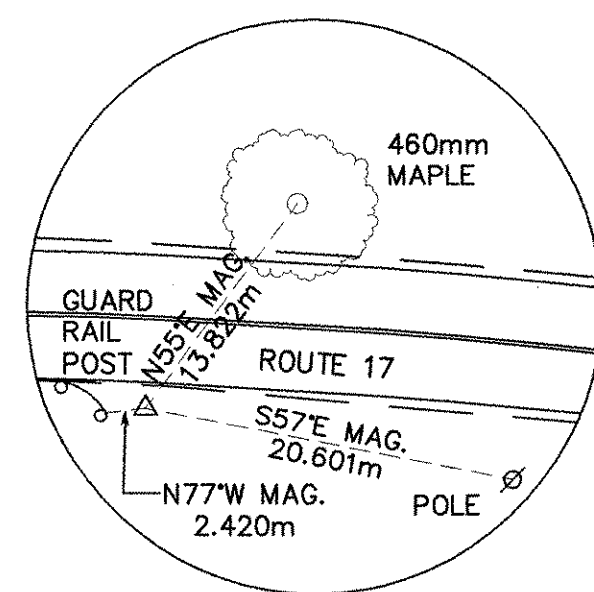
- CONSTRUCTION NOTES**
- HEAVY DUTY STEEL BEAM GUARD RAIL
STA. 0+831.1 - STA. 0+860.0 LT.
 - MANUFACTURED TERMINAL SECTION
STA. 0+819.4 - 0+831.1 LT.
 - COLD PLANING BIT. CONCRETE PAVEMENT
REV. STA. 1+050.0 - STA. 1+070.0
 - DURABLE 100 mm WHITE LINE
STA. 1+050.0 - STA. 1+070.0 LT, RT
 - DURABLE 100 mm YELLOW LINE
STA. 1+050.0 - STA. 1+070.0 (DOUBLE CENTER LINE)



FOR EROSION SHEET
SEE R.O.W. SHEET 8 OF 11 SHEETS

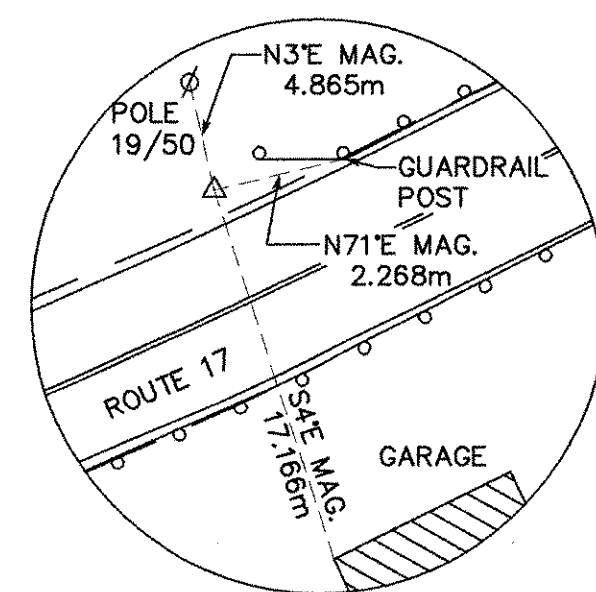
VANASSE HANGEN BRUSTLIN, INC.

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
PLAN (2 OF 2)	
Designed By S.M. GUNN	Drawn By R.F. CLARK
Checked By Date	Bridge Design Supervisor Date
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
SHEET 8 OF 70 SHEETS	



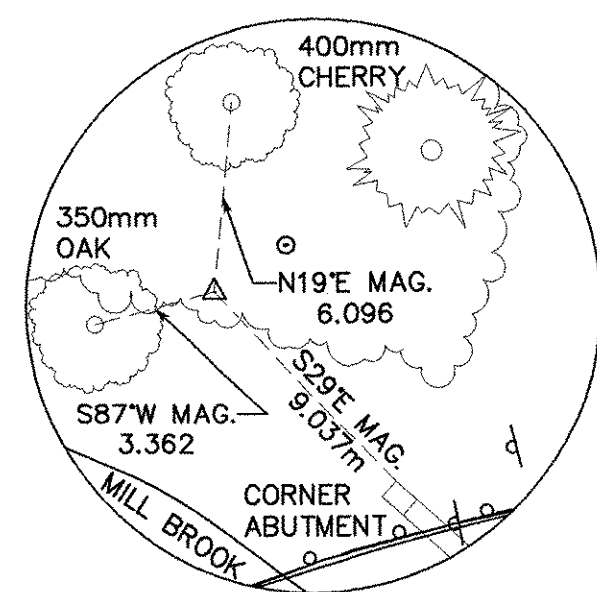
TR #1
REBAR & CAP
NORTHING = 186976.461
EASTING = 471072.922
NAVD 88 DATUM
ELEVATION = 263.923

TR #1
N.T.S.



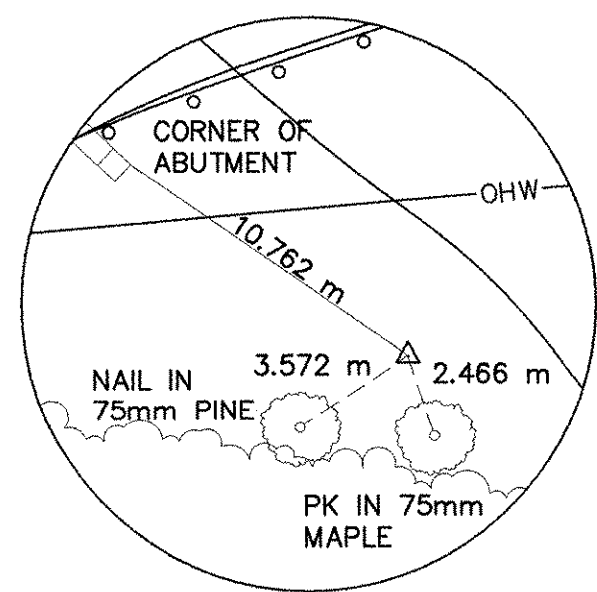
TR #2
REBAR & CAP
NORTHING = 186956.739
EASTING = 470969.574
ELEVATION = 266.483m

TR #2
N.T.S.



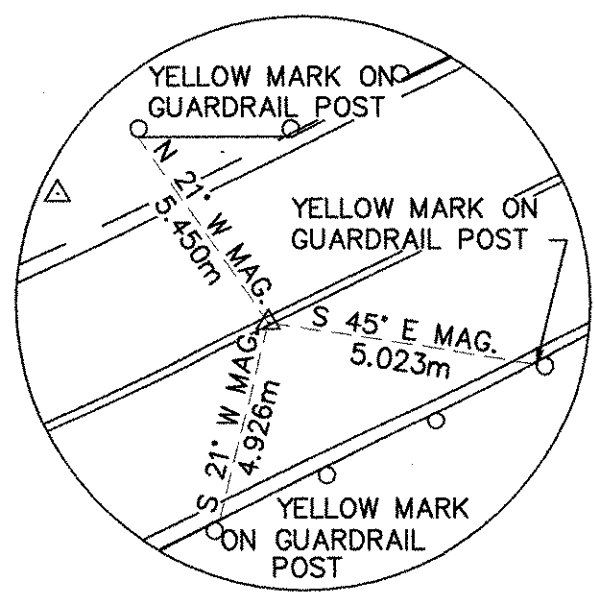
TR #3
REBAR & CAP
NORTHING = 186989.171
EASTING = 471021.535
ELEVATION = 263.960m

TR #3
N.T.S.



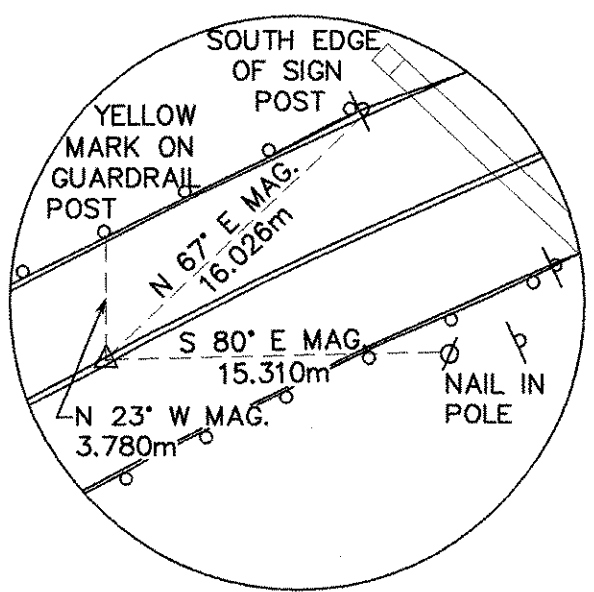
TR #30
REBAR & CAP
NORTHING = 186963.613
EASTING = 471024.806
ELEVATION = 261.880m

TR #30
N.T.S.



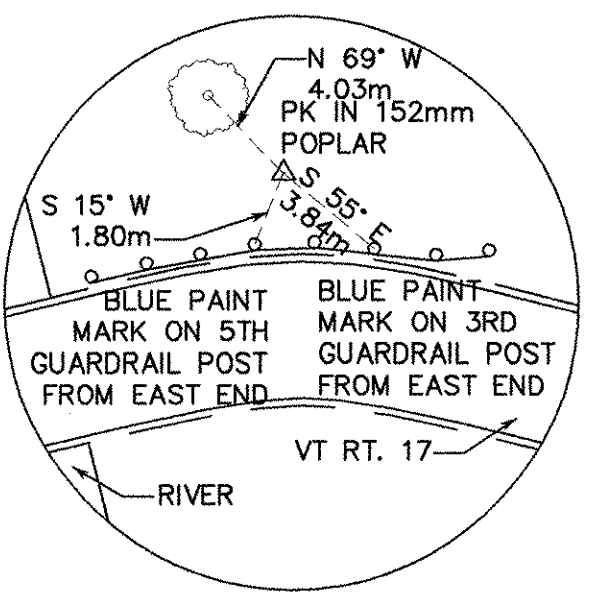
REV. STA 0+905.000
PK SET
NORTHING = 186953.613
EASTING = 470974.685
REV. CENTERLINE P.O.T.

REV. STA 0+905.000
N.T.S.



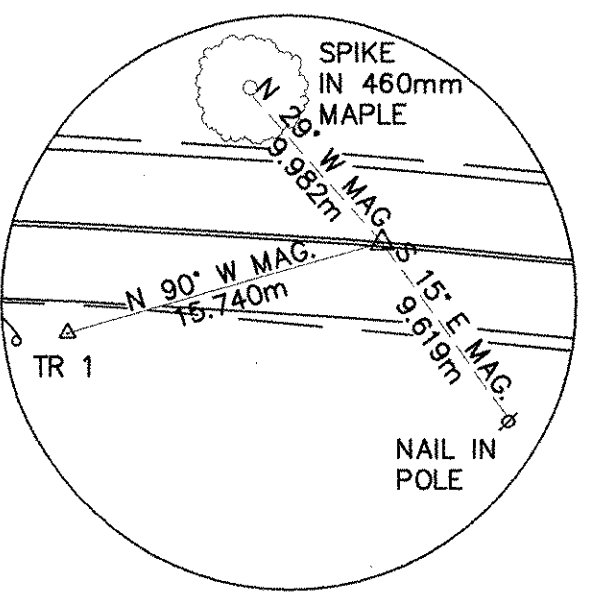
REV. STA 0+926.490
PK SET
NORTHING = 186963.282
EASTING = 470993.872
REV. CENTERLINE P.C.

REV. STA 0+926.490
N.T.S.



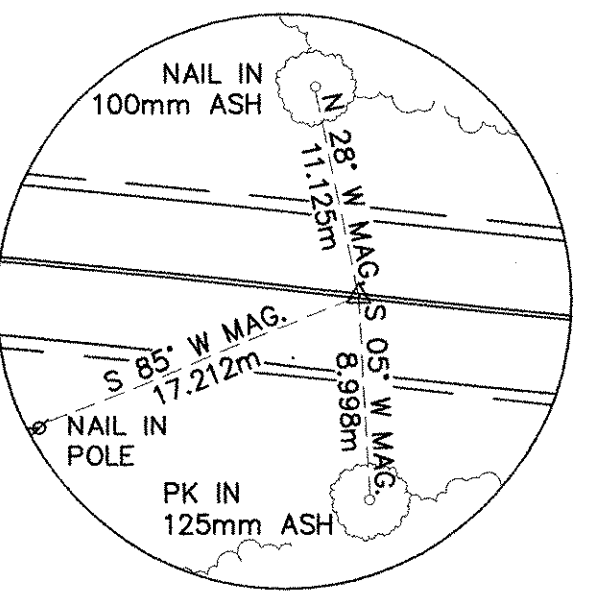
REV. PI #1
PK SET
NORTHING = 186980.538
EASTING = 471088.124
REV. CENTERLINE P.T.

REV. PI #1
N.T.S.



REV. STA 1+023.625
PK SET
NORTHING = 186980.538
EASTING = 471088.124
REV. CENTERLINE P.T.

REV. STA 1+023.625
N.T.S.



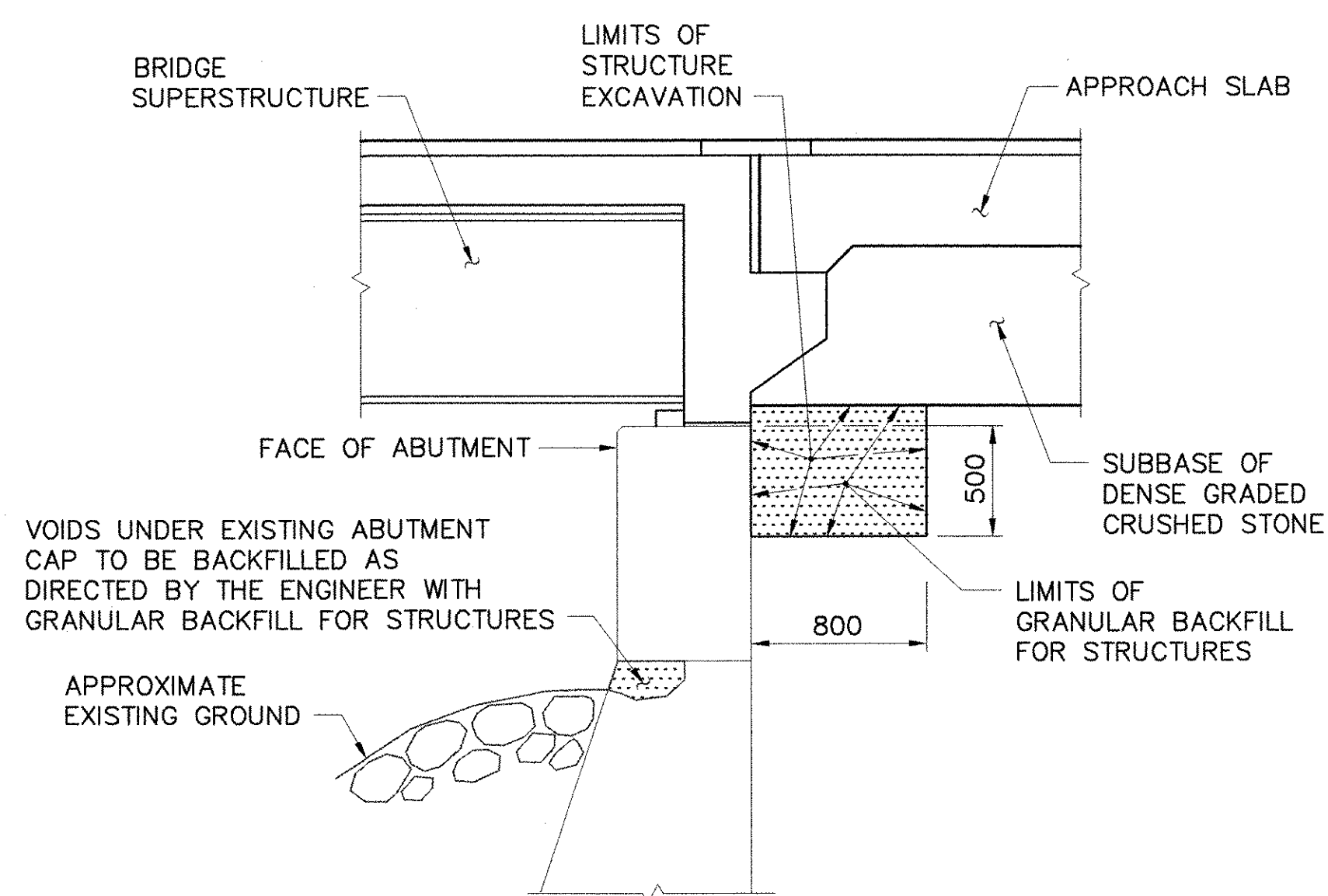
REV. STA 1+045.000
PK SET
NORTHING = 186978.305
EASTING = 471109.387
REV. CENTERLINE P.O.T.

REV. STA 1+045.000
N.T.S.

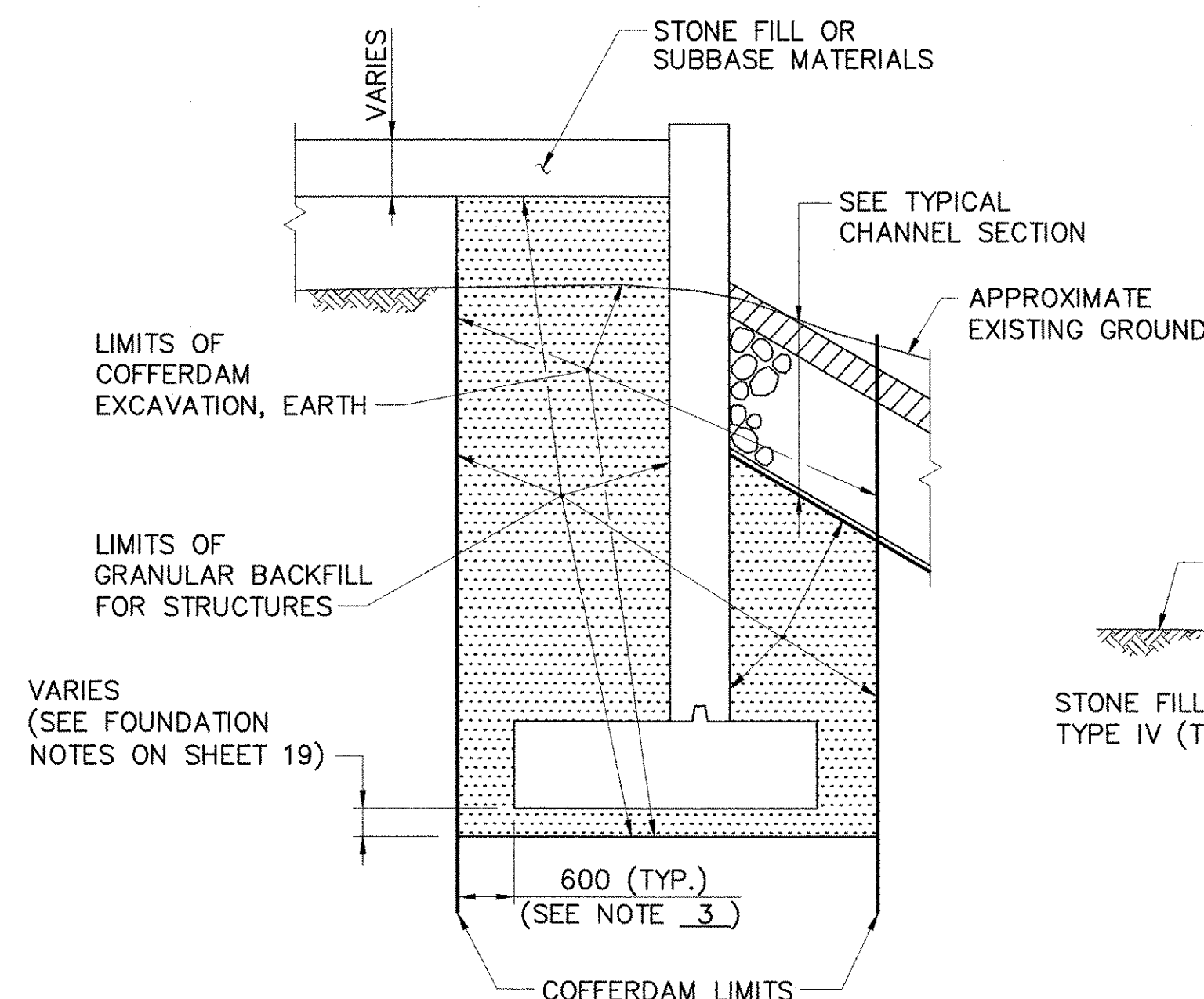
COFFERDAM NOTES:

- COFFERDAMS SHALL BE USED FOR THE CONSTRUCTION OF WINGWALLS NO. 1, NO. 2, AND NO. 4 AND SHALL BE PAID AS ITEM 208.40, COFFERDAM.
- COFFERDAM LIMITS SHALL BE DETERMINED BY THE CONTRACTOR, AND APPROVED BY THE RESIDENT ENGINEER.
- FOR PURPOSES OF ESTIMATING EARTHWORK QUANTITIES, THE LIMITS OF COFFERDAMS HAVE BEEN ASSUMED TO BE 600 MILLIMETERS OUTSIDE THE PERIMETER OF THE FOOTINGS.
- COFFERDAMS SHALL BE DESIGNED SO AS NOT TO DAMAGE OR UNDERMINE THE EXISTING STRUCTURE TO REMAIN NOR TO CONFLICT WITH THE PROPOSED CONSTRUCTION.
- NO PORTION OF THE EXISTING STRUCTURE TO REMAIN SHALL BE INCORPORATED INTO THE COFFERDAM.
- IF THE COFFERDAM IS ENLARGED FOR THE CONTRACTOR'S CONVENIENCE, ANY ADDITIONAL EXCAVATION REQUIRED WILL BE AT THE CONTRACTOR'S EXPENSE. IF IN ENLARGING THE COFFERDAM, THE LIMITS OF THE COFFERDAM ENCRANCH ON THE UNCLASSIFIED CHANNEL EXCAVATION REQUIRED BY THE PLANS, THAT EXCAVATION WILL BE PAID FOR AS UNCLASSIFIED CHANNEL EXCAVATION.
- ALL IN STREAM CHANNEL WORK WILL TAKE PLACE IN A DRY CHANNEL WITH THE EXCEPTION OF CLEAN STONE FILL PLACEMENT. THIS MAY BE ACCOMPLISHED BY DIRECTING THE STREAM FLOW THROUGH A TEMPORARY CHANNEL, THROUGH TEMPORARY CULVERTS, OR BY THE USE OF A COFFERDAM AND PUMPS. ABSOLUTELY NO RAW CONCRETE CAN BE ALLOWED TO MIX WITH THE STREAM FLOW. PUMPING FROM EXCAVATION FOR FOOTINGS WILL BE CLARIFIED USING A SEDIMENTATION TRAP BEFORE BEING ALLOWED TO MIX WITH THE STREAM FLOW.
- SPECIAL CONSIDERATION MUST BE GIVEN TO THE FIRST PUMP-DOWN OF THE COFFERDAMS. THIS WILL CONTAIN THE GREATEST VOLUME OF WATER WITH A HIGH SEDIMENT LOAD. THE SEDIMENT TRAP(S) SHALL BE DESIGNED BY THE CONTRACTOR WITHIN THE RIGHT OF WAY AND APPROVED BY THE RESIDENT ENGINEER.
- AFTER COMPLETION OF THE SUBSTRUCTURE, THE SEDIMENT IN THE TRAP SHALL BE REMOVED AND PROPERLY DISPOSED, AND THE GROUND SHALL BE RESTORED TO ITS ORIGINAL SLOPES.

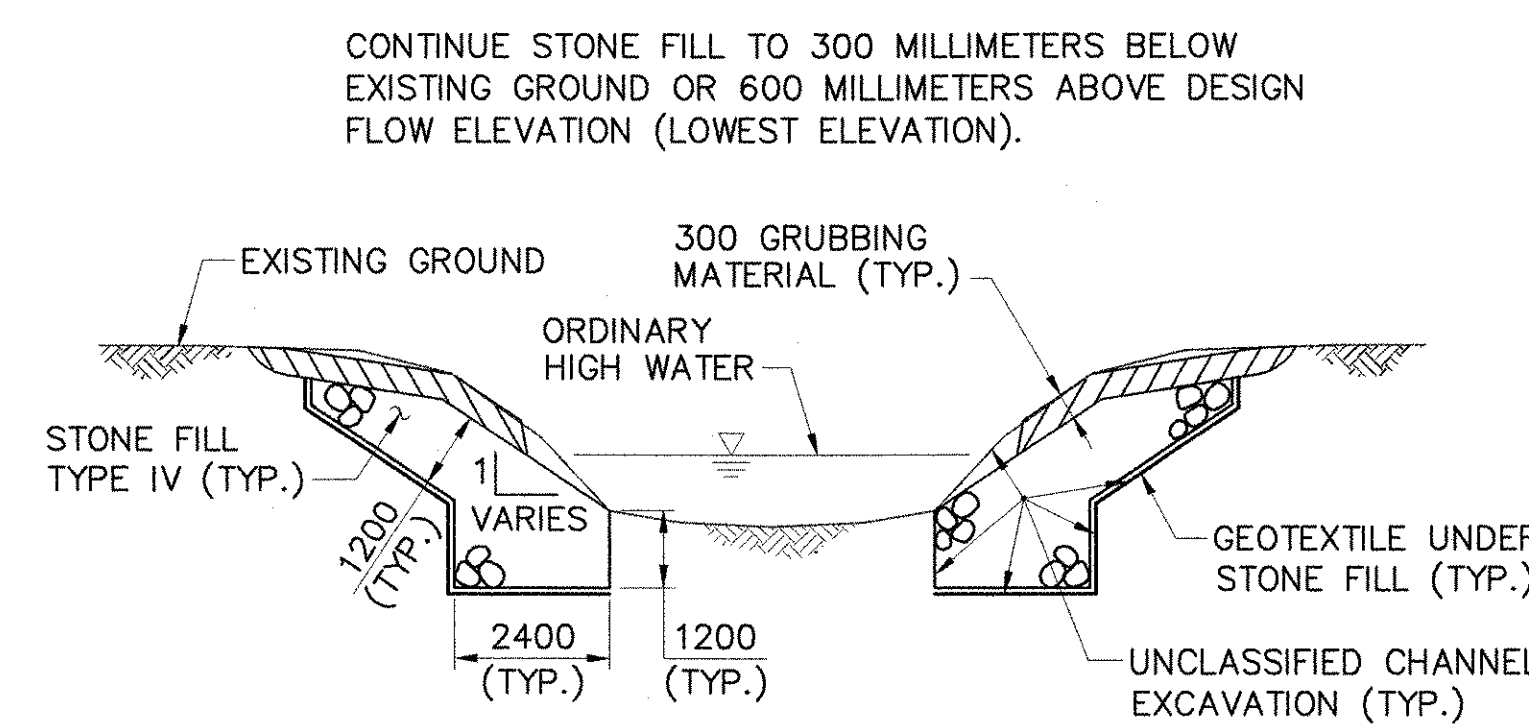
ALIGNMENT TIES



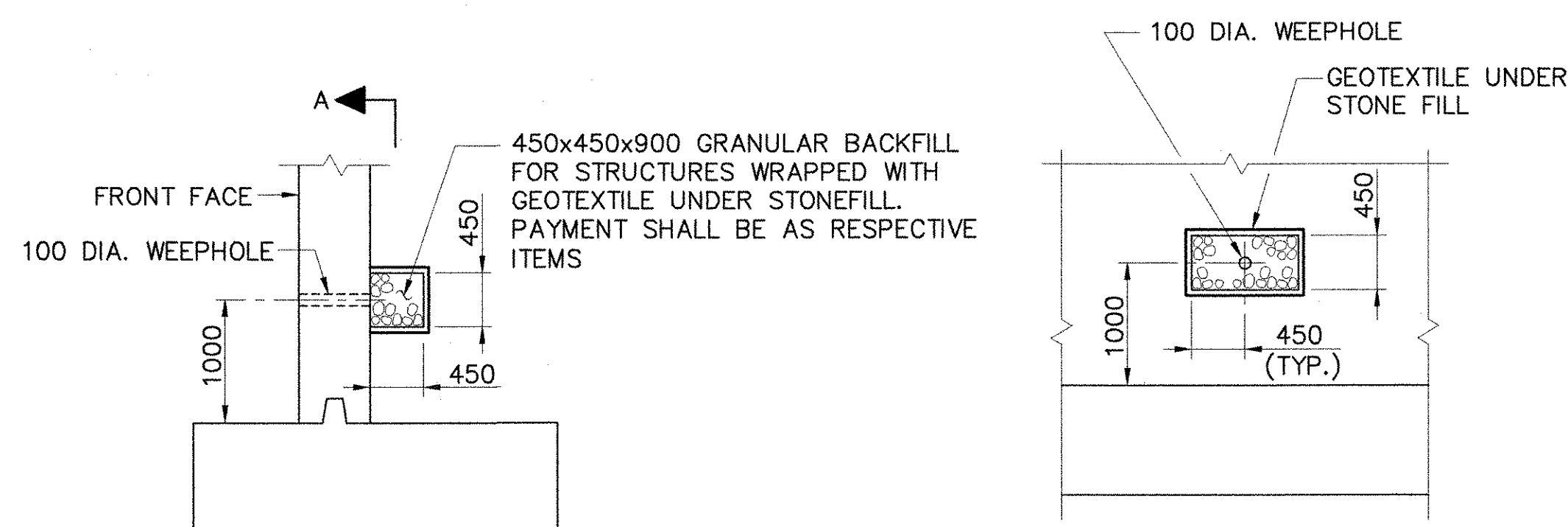
ABUTMENT EARTHWORK TYPICAL
(ABUT. NO. 1, ABUT. NO. 2 AND WW #3)
N.T.S.



WINGWALL EARTHWORK TYPICAL
(WW#1, WW#2, AND WW#4)
N.T.S.

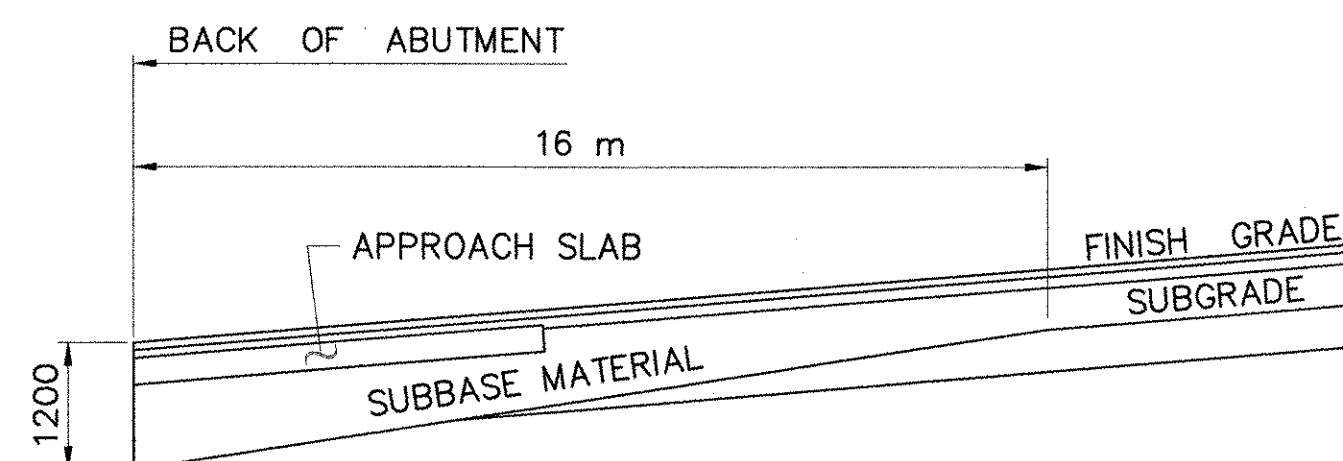


TYPICAL CHANNEL SECTION
N.T.S.



TYPICAL WEEPHOLE DETAIL
N.T.S.

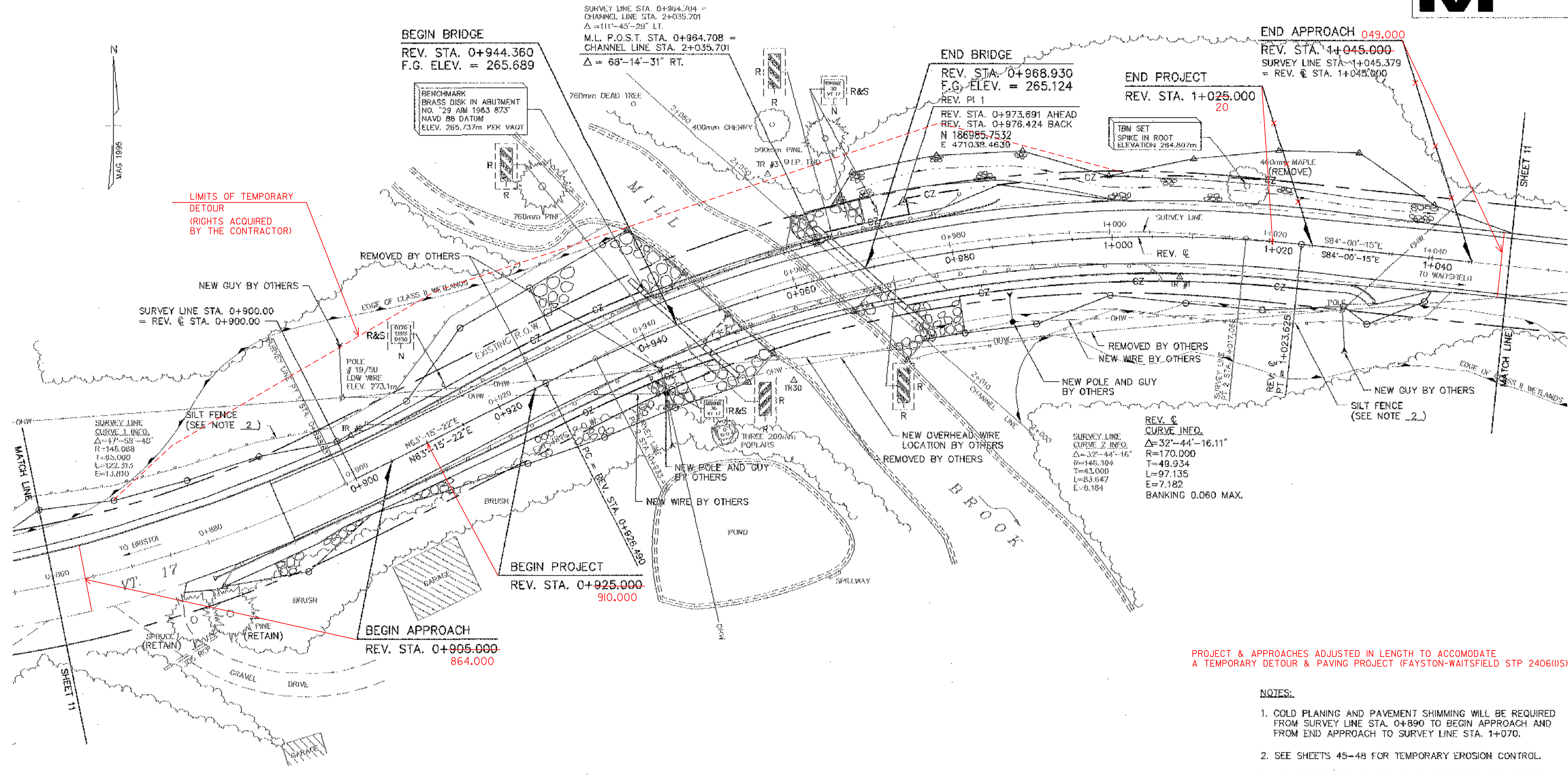
SECTION A-A
N.T.S.



SUBBASE DETAIL AT ABUTMENTS
(ELEVATION IN CUT AND FILL)
N.T.S.

DATUM	
VERTICAL	NAVD 88
HORIZONTAL	NAD 83-92

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
TIE SHEET AND TYPICAL DETAILS	
Designed By EIV/S.M. GUNN	Drawn By B.J. MASSE
Checked By EIV/M.A. COLGAN	Bridge Design Supervisor M.A. COLGAN
Date 1/06	Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
Bridge Sheet No. 50543TIE	Sheet 9 of 70



LIMITS OF TEMPORARY
DETOUR
(RIGHTS ACQUIRED
BY THE CONTRACTOR)

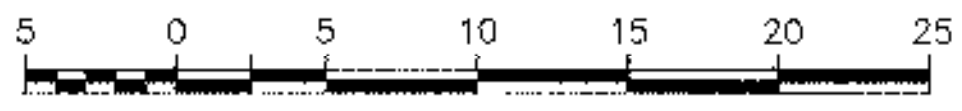
PROJECT & APPROACHES ADJUSTED IN LENGTH TO ACCOMMODATE
A TEMPORARY DETOUR & PAVING PROJECT (FAYSTON-WAITSFIELD STP 2406(II))

NOTES:

1. COLD PLANING AND PAVEMENT SHIMMING WILL BE REQUIRED FROM SURVEY LINE STA. 0+890 TO BEGIN APPROACH AND FROM END APPROACH TO SURVEY LINE STA. 1+070.
2. SEE SHEETS 45-48 FOR TEMPORARY EROSION CONTROL.
3. NEW SIDESLOPES ARE TO BE CONSTRUCTED WITH STONEFILL, TYPE II AND TYPE IV, STA. 0+880 RT. ~ 0+950 RT. AND COVERED WITH 300 OF GRUBBING MATERIAL. SLOPES ARE TO BE SEEDED AND MULCHED. NO ADDITIONAL CLEARING AND GRUBBING WILL BE ALLOWED BEYOND THE LIMITS OF THE STONE FILL SLOPE.

PLAN

SCALE: 1:250



GRAPHIC SCALE
(IN METERS)

SIGN LEGEND
N = NEW
R = REMOVE
RET. = RETAIN
R&S = REMOVE & SALVAGE
S = SALVAGE

EXISTING STRUCTURE
SINGLE SPAN STEEL BEAM, CONCRETE DECK
OVERALL LENGTH = 24.570 m
CONCRETE SPILL THROUGH ABUTMENTS
BRIDGE WIDTH CURB TO CURB = 7.42 m
BUILT IN 1939

CONSTRUCTION NOTES

REMOVAL AND DISPOSAL OF GUARD RAIL
STA. 0+880.0 - REV. STA. 0+946.0 RT.
REV. STA. 0+970.7 - 1+006.0 RT.
REV. STA. 0+904.3 - 0+942.2 LT.
REV. STA. 0+965.5 - 0+981.8 LT.

HEAVY DUTY STEEL BEAM GUARD RAIL
STA. 0+880.0 - REV. STA. 0+932.0 LT.
STA. 0+894.3 - REV. STA. 0+936.5 RT.
REV. STA. 0+983.0 - REV. STA. 1+033.0 RT.

MANUFACTURED TERMINAL SECTION (FLARED)
REV. STA. 0+975.5 - 0+986.5 LT.

MANUFACTURED TERMINAL SECTION (TANGENT)
STA. 0+879.5, 4.44 m RT. - 0+894.3, 3.71 m RT.

ANCHOR FOR STEEL BEAM RAIL
REV. STA. 1+031.8 RT.

GUARD RAIL APPROACH SECTION, NETC 2 RAIL
REV. STA. 0+932.0 - 0+939.4 LT.
REV. STA. 0+968.0 - 0+975.5 LT.
REV. STA. 0+936.5 - 0+944.4 RT.
REV. STA. 0+975.2 - 0+983.0 RT.

BRIDGE RAILING - NETC 2 RAIL
REV. STA. 0+939.4 - 0+968.0 LT.
REV. STA. 0+944.4 - 0+975.2 RT.

COLD PLANING BIT, CONCRETE PAVEMENT
STA. 0+890.0 - REV. STA. 0+905.0
REV. STA. 1+045.0 - STA. 1+050.0

DURABLE 100 mm WHITE LINE
STA. 0+890.0 - STA. 1+050.0 LT, RT

DURABLE 100 mm YELLOW LINE
STA. 0+890.0 - STA. 1+050.0 (DOUBLE CENTER LINE)

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

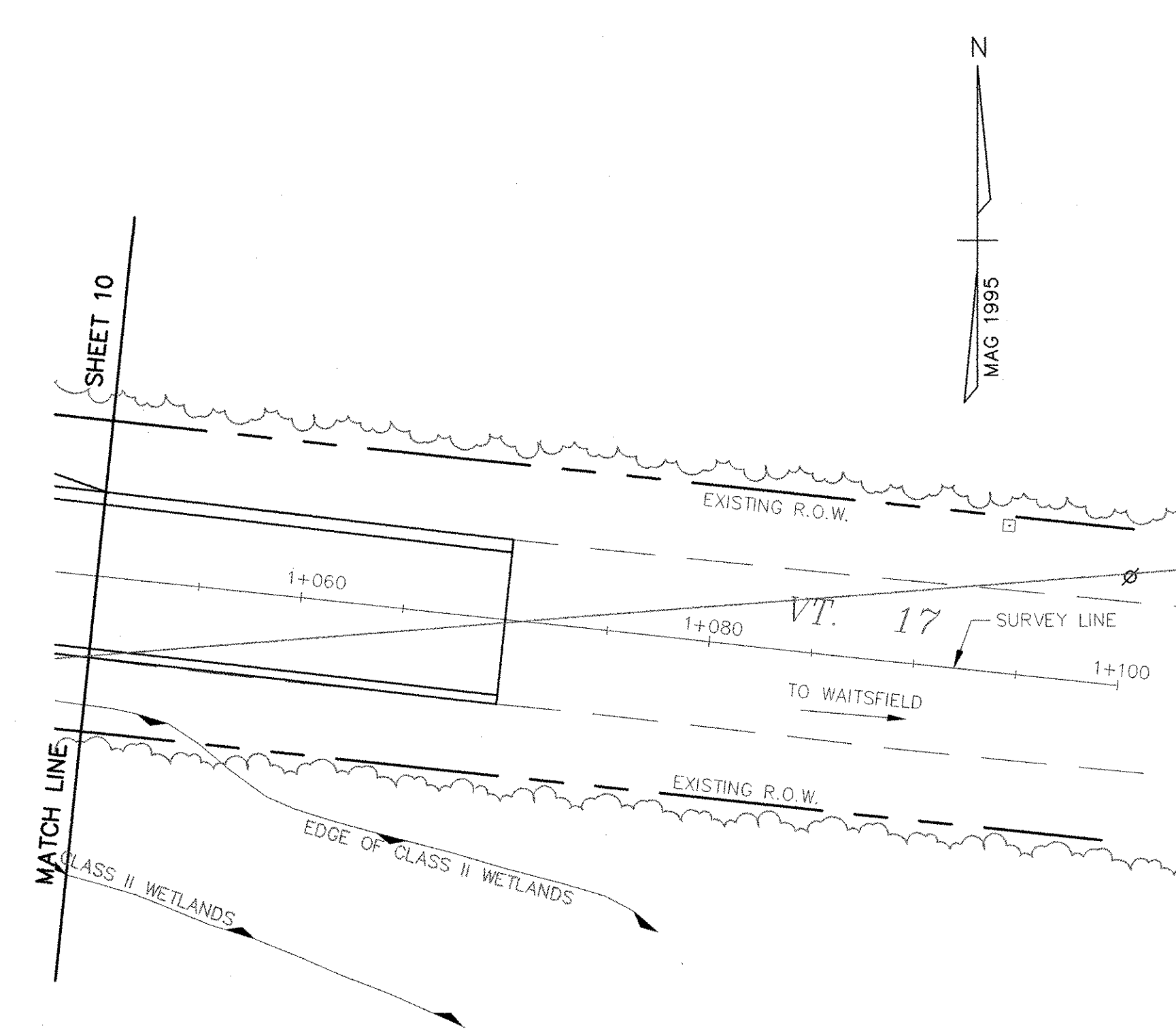
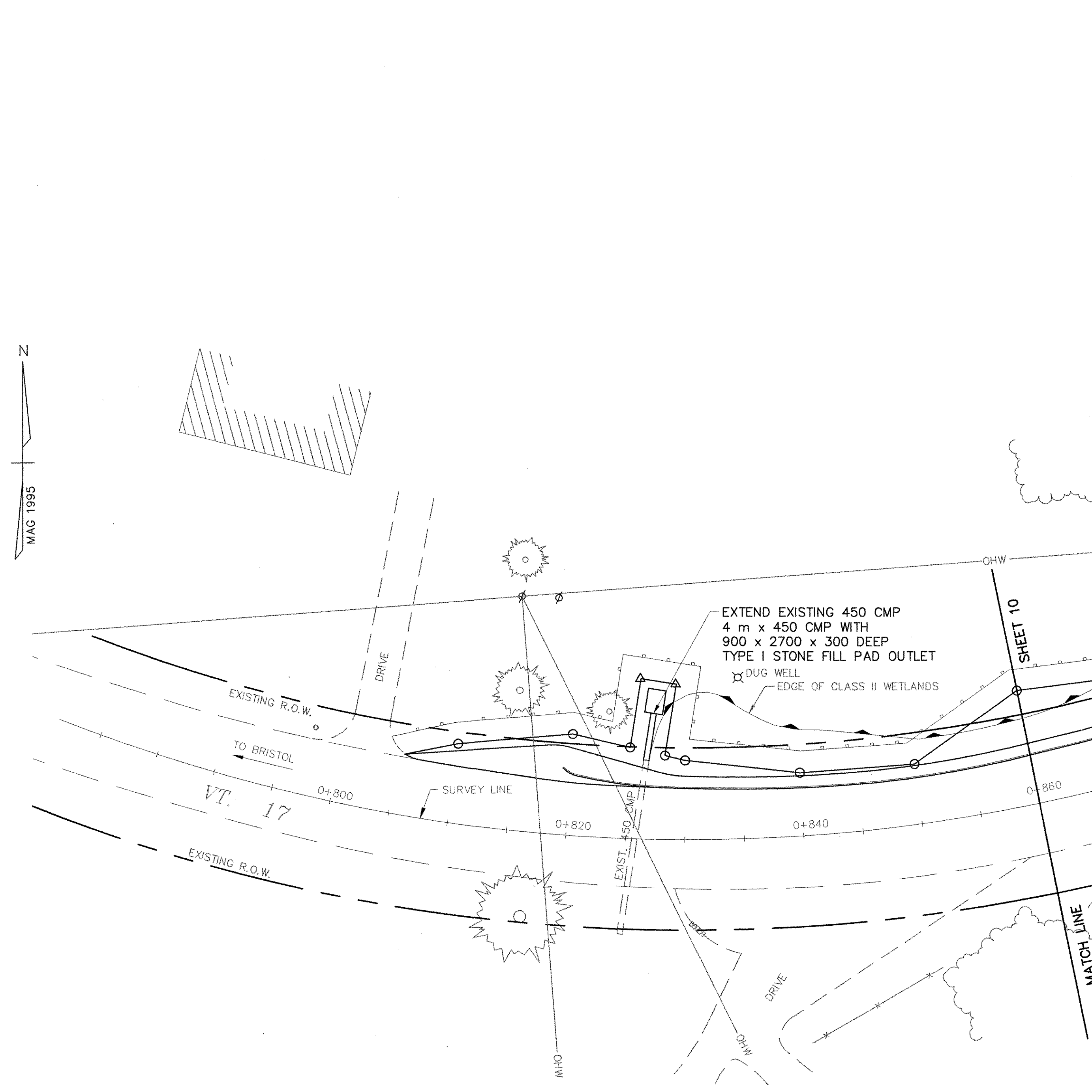
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	

PLAN (1 OF 2)

Designed By	S.M. GUNN	Drawn By	B.J. MASSE
Checked By	S.M. GUNN	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN Date 1/06

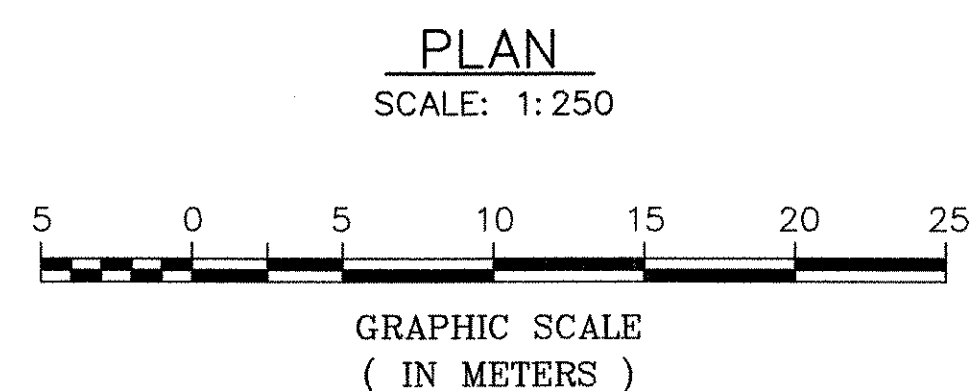
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
---------	---------	-------------	-------------

L.G.C. Info.	Bridge Sheet No. 50543PLN	Sheet	10 of 70
--------------	---------------------------	-------	----------



CONSTRUCTION NOTES

- HEAVY DUTY STEEL BEAM GUARD RAIL
STA. 0+831.1 - STA. 0+860.0 LT.
- MANUFACTURED TERMINAL SECTION (FLARED)
STA. 0+819.4 - 0+831.1 LT.
- COLD PLANING BIT. CONCRETE PAVEMENT
REV. STA. 1+050.0 - STA. 1+070.0
- DURABLE 100 mm WHITE LINE
STA. 1+050.0 - STA. 1+070.0 LT, RT
- DURABLE 100 mm YELLOW LINE
STA. 1+050.0 - STA. 1+070.0 (DOUBLE CENTER LINE)
- YIELDING MARKER POSTS
STA. 0+825.0 RT.
STA. 0+827.5 LT.

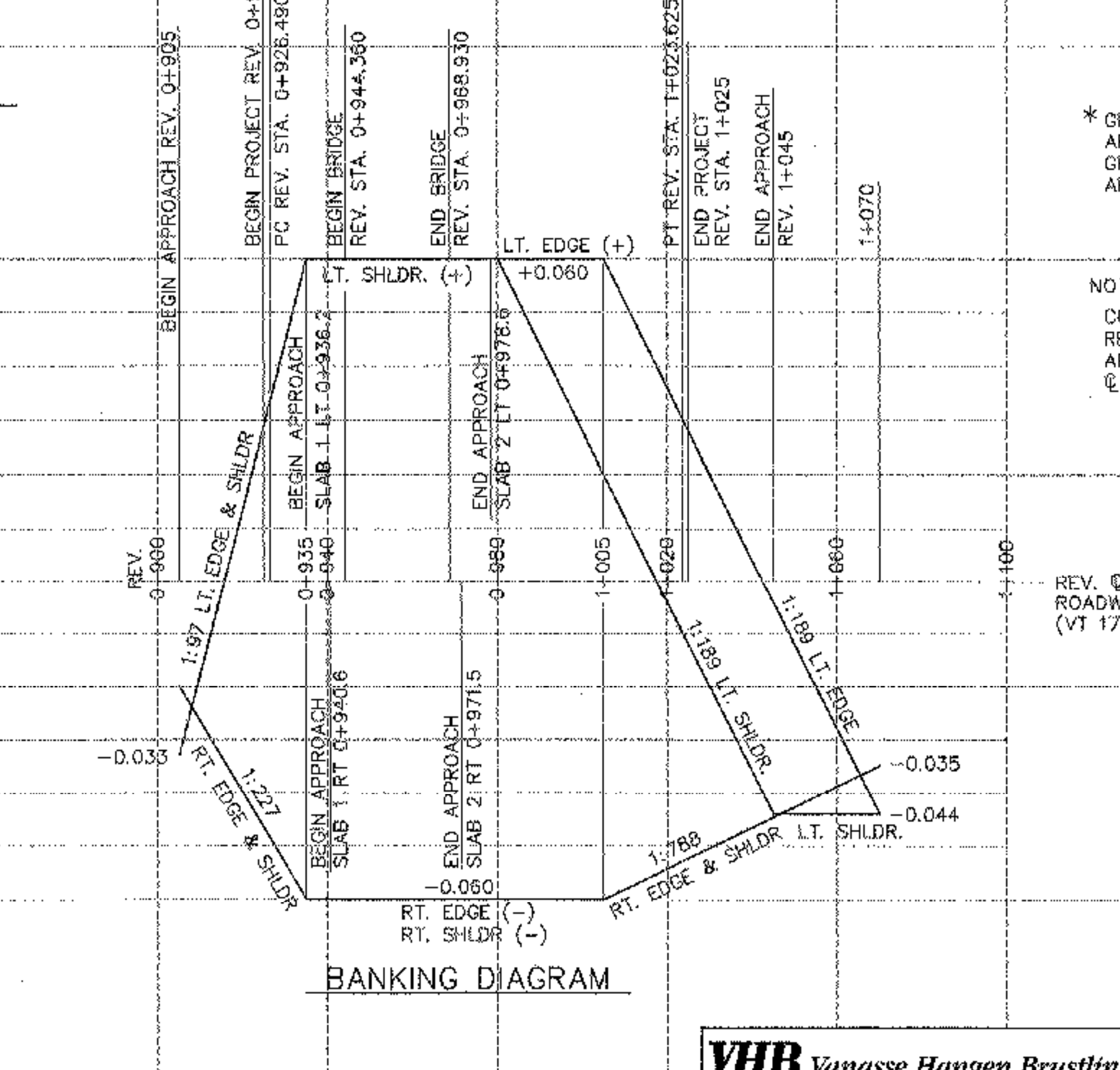
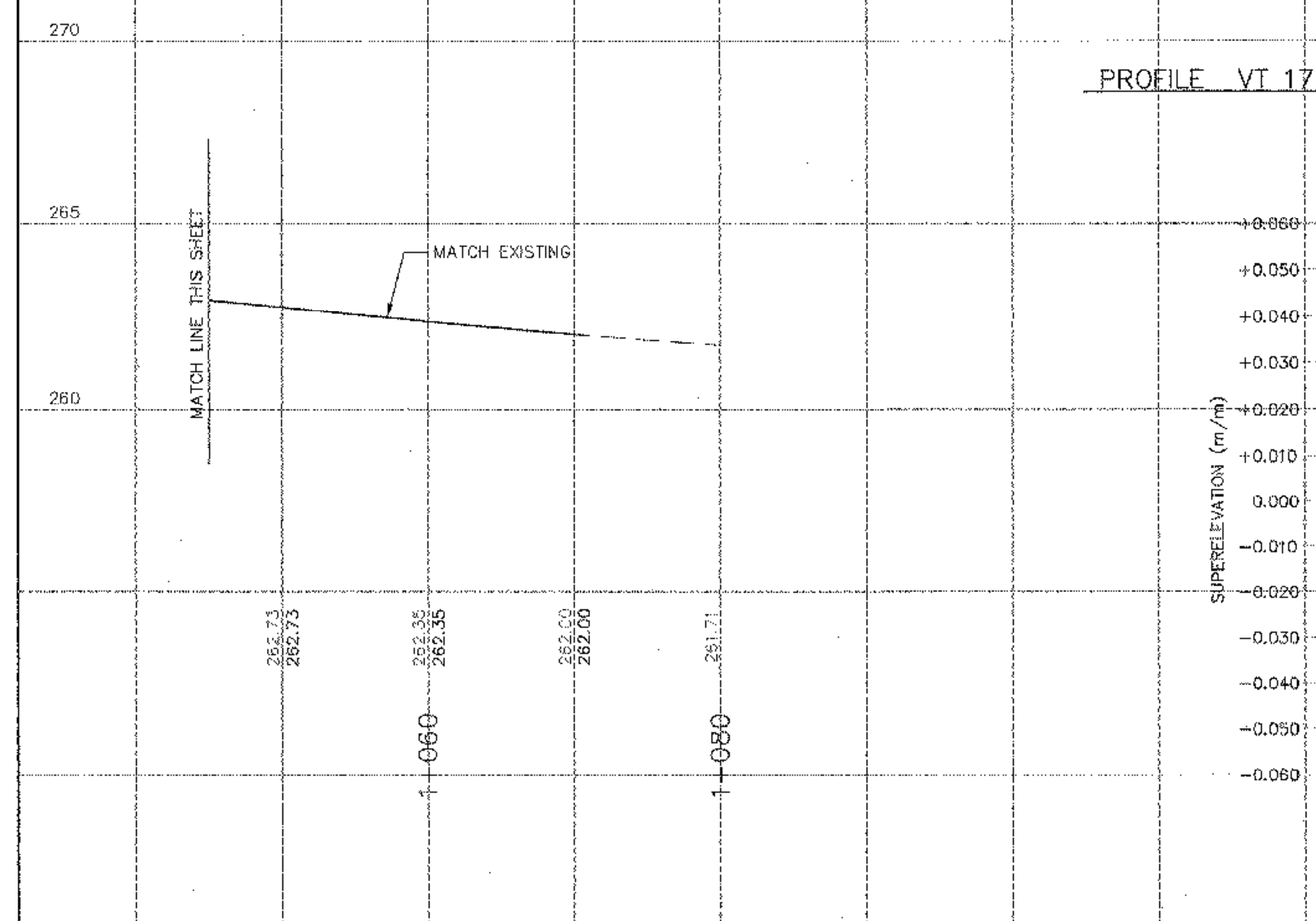
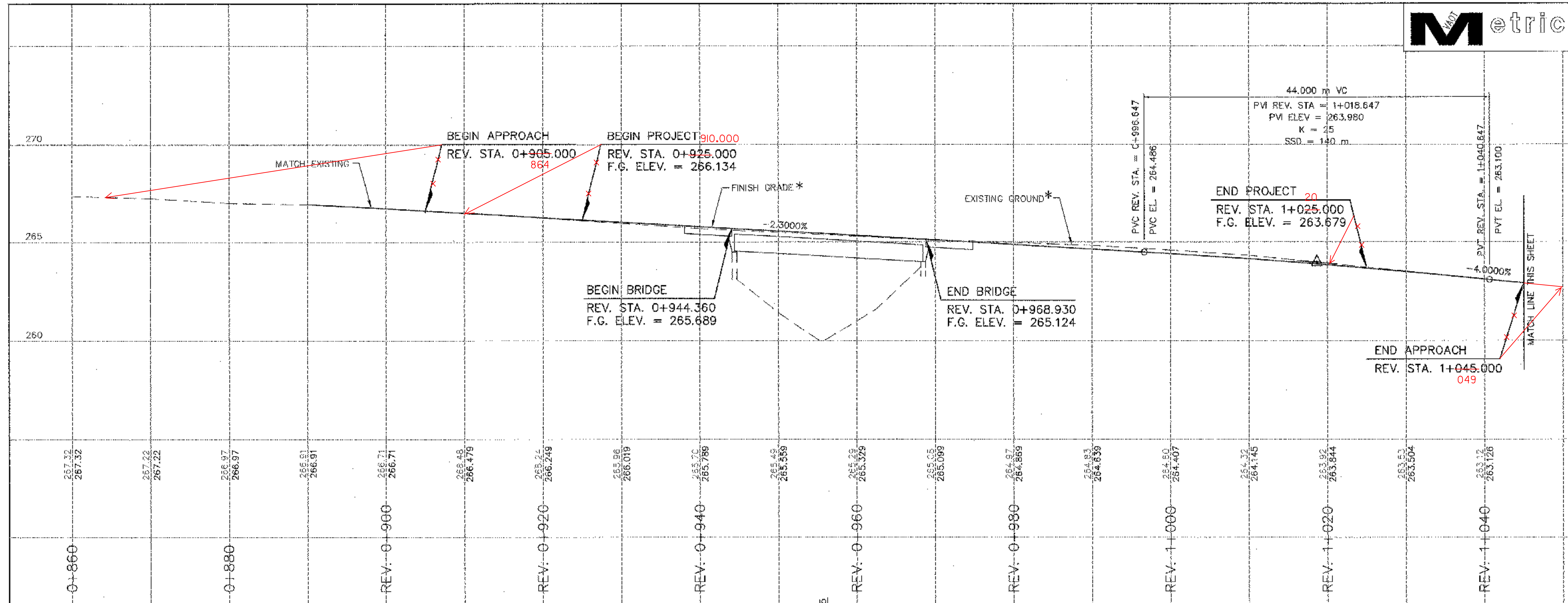


NOTES:

1. COLD PLANING AND PAVEMENT SHIMMING WILL BE REQUIRED FROM SURVEY LINE STA. 0+890 TO BEGIN APPROACH AND FROM END APPROACH TO SURVEY LINE STA. 1+070.
2. SEE SHEETS 45-48 FOR TEMPORARY EROSION CONTROL.

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
PLAN (2 OF 2)	
Designed By S.M. GUNN	Drawn By B.J. MASSE
Checked By S.M. GUNN	Date 1/06
	Bridge Design Supervisor M.A. COLGAN Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)



* GRADES SHOWN TO THE NEAREST HUNDREDTH ARE EXISTING GROUND ALONG THE SURVEY @. GRADES SHOWN TO THE NEAREST THOUSANDTH ARE THE FINISH GRADES ALONG THE REVISED @.

NOTE:
COLD PLANING AND PAVEMENT SHIMMING WILL BE REQUIRED FROM SURVEY @ STA. 0+890 TO BEGIN 0+890 APPROACH AND FROM END APPROACH TO SURVEY @ STA. 1+070.

0+864
0+890
1+040
1+049

SCALE IN METERS

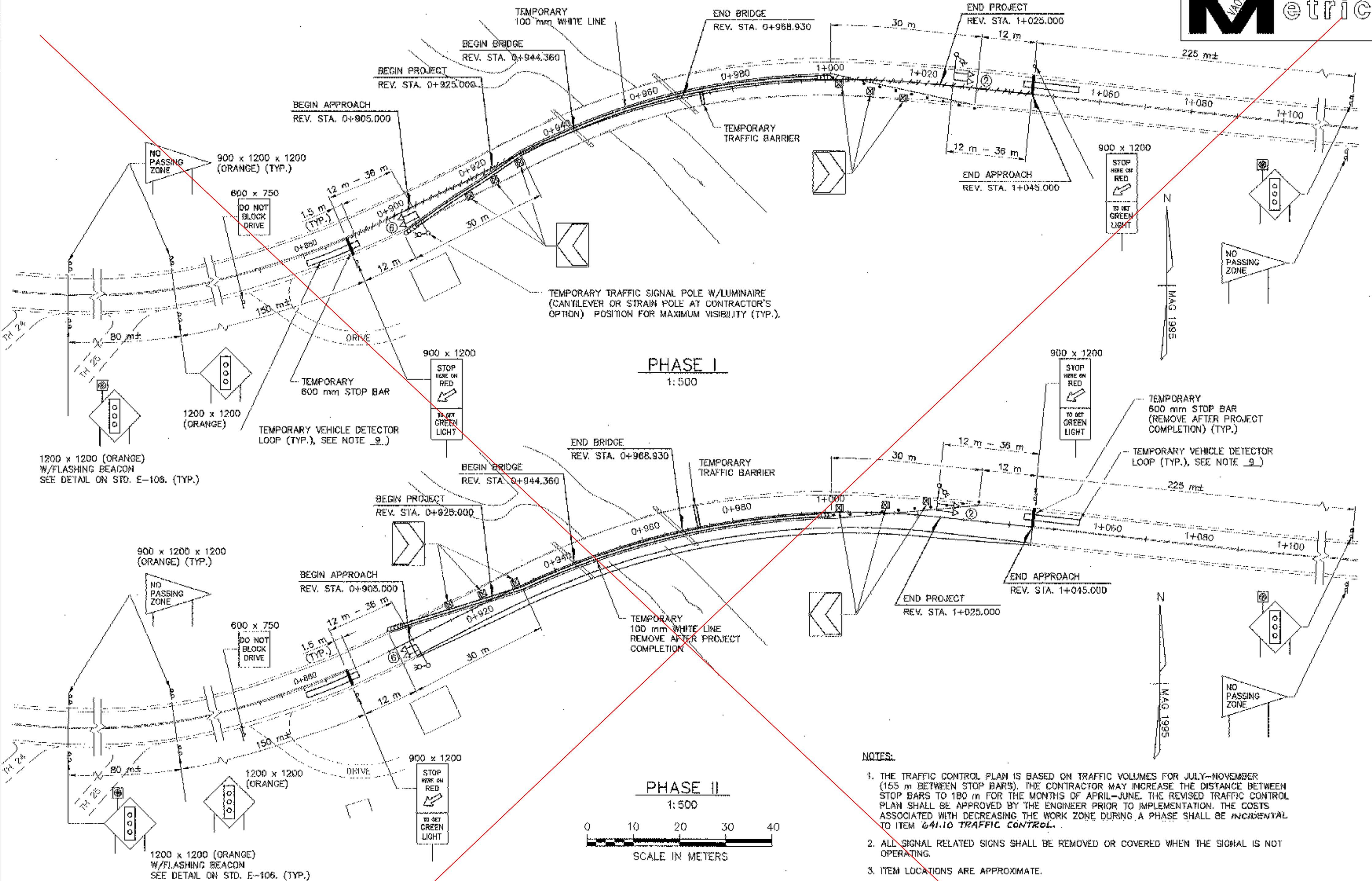
HORIZONTAL

VERTICAL

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta. Surv. Sta.
VT 17 OVER MILL BROOK	
PROFILE & BANKING DIAGRAM	
Designed By S.M. GUNN	Drawn By B.J. MASSE
Checked By S.M. GUNN	Bridge Design Supervisor M.A. COLGAN Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
Bridge Sheet No. 50543PRO	Sheet 12 of 70

**GENERAL
TEMPORARY TRAFFIC SIGNAL NOTES**

- DESIGN OF THE SIGNAL SUPPORT(S) AND ANY REQUIRED GUYING IS THE RESPONSIBILITY OF THE CONTRACTOR.
- SIGNAL TIMING/TIMING ADJUSTMENTS REQUESTED BY THE RESIDENT ENGINEER SHALL BE ACCOMPLISHED WITHIN A 48 HOUR PERIOD AND PAYMENT SHALL BE SUBSIDIARY TO THE TRAFFIC SIGNAL ITEM. THE ALL-RED CLEARANCE INTERVAL IS BASED ON AN ASSUMED SPEED OF 15-30 km/h. THE RESIDENT ENGINEER SHALL MAKE SEVERAL TRIAL RUNS TO DETERMINE THE PROPER ALL-RED CLEARANCE INTERVAL.
- SIGNAL FACES SHALL CONSIST OF 300 mm LENSES (RED, YELLOW, AND GREEN)
- THE BOTTOM OF THE HOUSING OF A SIGNAL FACE SUSPENDED OVER A ROADWAY SHALL NOT BE LESS THAN 5.0 m NOR MORE THAN 5.8 m ABOVE THE PAVEMENT GRADE AT THE CENTER OF THE ROADWAY. THE BOTTOM OF A SIGNAL FACE NOT MOUNTED OVER A ROADWAY, SHALL NOT BE LESS THAN 2.4 m NOR MORE THAN 4.6 m ABOVE THE GROUND. CAUTION SHOULD BE USED TO ENSURE COMPLIANCE WITH THE HEIGHT REQUIREMENTS IN THE EVENT THE NEW APPROACH GRADES DIFFER SIGNIFICANTLY FROM THE OLD ROAD GRADE.
- SIGNAL FACES FOR ANY ONE APPROACH SHALL NOT BE LESS THAN 2.4 m APART MEASURED HORIZONTALLY BETWEEN CENTER OF FACES.
- SIGNAL HEADS MAY BE HUNG ON A SPAN WIRE OR ON A CANTILEVER MAST ARM. AT LEAST ONE SIGNAL HEAD SHALL BE UNMISTAKABLY IN LINE WITH THE CENTER OF APPROACHING TRAFFIC AT ALL TIMES. THE SECOND SIGNAL HEAD MAY BE POST MOUNTED, LOCATED AT A DISTANCE NO GREATER THAN 4.4 m FROM THE CENTER OF THE APPROACH LANE WHEN THE STOP BAR IS 12 m FROM THE SIGNAL HEAD. CONSULT THE M.U.T.C.D. FOR ADDITIONAL INFORMATION CONCERNING SIGNAL PLACEMENT.
- SIGNAL HEAD PLACEMENT IS CRITICAL. HEADS SHALL BE ADJUSTED TO REFLECT LANE LOCATION CHANGES.
- THE SIGNAL SYSTEM SHALL CONSIST OF POLES, SIGNS AND POSTS, WARNING SIGN, LUMINAIRES, FLASHING BEACONS, AND SIGNAL EQUIPMENT TO PROVIDE FOR AN ADEQUATE DESIGN. IT ALSO INCLUDES PERMITS AND COST ASSOCIATED WITH PROVIDING ELECTRICAL POWER.
- THE CONTRACTOR SHALL PROVIDE AN ACTIVATED CONTROLLER. THE APPROACHES NOTED SHALL HAVE A TEMPORARY VEHICLE DETECTOR. THE TYPE OF DETECTION SHALL BE AT THE OPTION OF THE CONTRACTOR. LOOPS ARE SHOWN FOR PLACEMENT PURPOSES ONLY. THE CONTROLLER, DETECTOR AND ALL OTHER SIGNAL EQUIPMENT SHALL MEET OR EXCEED ALL MEMA STANDARDS.
- WHEN USED, VEHICLE DETECTOR LOOPS SHALL BE 1.2 m X 12 m FOR PRESENCE DETECTION AT THE STOP BAR WITH THE NEAR PORTION LOCATED 1.5 m BEYOND THE STOP BAR.
- ON A SEMI-ACTUATED SIGNAL, PARTICULARLY WITH LONG BRIDGES, THE CONTROLLER SHOULD BE LOCATED ON THE SAME SIDE OF THE BRIDGE AS THE DETECTOR.
- INTERVAL TIMING SHOWN IN SECONDS.
- INTERCONNECT BETWEEN SIGNAL POLES BY WHATEVER MEANS POSSIBLE OR CONVENIENT TO PROVIDE FOR A SAFE INSTALLATION.
- PLACE TEMPORARY POLES BEHIND GUARDRAIL WHERE PRACTICAL.
- POLES SUPPORTING SPAN WIRES AND/OR MAST ARMS SHALL BE ADEQUATELY BRACED OR GUYED AND SHALL NOT BE PLACED SO AS TO CREATE A HAZARD TO THE TRAVELING PUBLIC.
- ALL TEMPORARY SIGNAL EQUIPMENT, SIGNS, ETC., SHALL BELONG TO THE CONTRACTOR AT THE END OF THE PROJECT AND THE CONTRACTOR SHALL BE RESPONSIBLE FOR ITS REMOVAL, INCLUDING ANY TEMPORARY PAVEMENT MARKINGS, UTILITY POLES, WIRES, ETC.
- A 250 WATT MER/150 WATT HPS LUMINAIRE AND MAST ARM SHALL BE PROVIDED ON A POLE ON EACH APPROACH AT A MOUNTING HEIGHT OF 9 m ABOVE ROADWAY CENTERLINE. THE INTENT IS TO LIGHT UP THE AREA AROUND THE SIGNAL HEADS AND STOP BAR FOR INCREASED VISIBILITY. THE RESIDENT ENGINEER SHALL DETERMINE THE ADEQUACY OF THE LIGHTING AND DIRECT CHANGES IF THE LIGHTING IS INSUFFICIENT.
- STOP BARS SHALL BE LOCATED A MINIMUM OF 12 m AND A MAXIMUM OF 36 m FROM THE NEAREST SIGNAL HEAD.
- PAYMENT FOR THE VEHICLE DETECTORS SHALL BE FOR EACH UNIT INSTALLED.
- SIGNS AND POSTS AS SHOWN ON THIS SHEET AND NOTED BELOW ARE INCIDENTAL TO THE TRAFFIC CONTROL SYSTEM. ("STOP HERE ON RED", "SIGNAL AHEAD", "NO PASSING ZONE", AND "TO GET GREEN LIGHT" ETC.) THE TEMPORARY STOP BARS SHOULD BE PAID UNDER THE TEMPORARY 600 mm STOP BAR ITEM.
- SEE STD. E-140 FOR "STOP HERE ON RED" SIGN DETAIL AND E-101 FOR "SIGNAL AHEAD" SYMBOL SIGN. SEE STANDARD E-112 FOR SIGN PLACEMENT. SEE STANDARD E-171A AND E-172 FOR ADDITIONAL INFORMATION ON SIGNALS AND DETECTORS.
- A "SIGNAL AHEAD" SIGN SHALL BE PLACED AT LEAST 225 m FROM THE SIGNAL OR AT A POSITION TO BE DETERMINED BY THE ENGINEER.
- THE "NO PASSING" SIGN SHALL BE USED TO PREVENT PASSING FOR 225 m IN ADVANCE OF THE STOP BAR. THE SIGN SHALL BE PER STANDARD E-102.
- ALL ELECTRICAL WORK SHALL MEET THE REQUIREMENTS OF THE NATIONAL ELECTRICAL CODE AND STATE INSPECTOR.
- TWO-WAY TRAFFIC SHALL BE MAINTAINED ON THE DETOUR WHENEVER POSSIBLE. DURING TWO-WAY TRAFFIC, THE SIGNALS SHALL BE SET ON FLASHING YELLOW.
- APPROACH WIDTHS SHALL BE AS DETAILED IN SECTION 528.04(b)2 TO MINIMIZE VEHICLE DELAY.
- TRAFFIC CONTROL WARNING SIGNS SHALL BE PROVIDED ON EACH APPROACH PER STANDARD E-107. ADDITIONAL PROJECT CONSTRUCTION SIGNS SHALL BE INSTALLED AS REQUIRED BY THE RESIDENT ENGINEER PER STANDARD E-100, E-101, E-102 & E-102A. PAYMENT FOR THESE SIGNS, THE REFLECTORIZED PLASTIC DRUMS, ETC. SHALL BE PAID AS A PART OF THE "TRAFFIC CONTROL" ITEM.
- THE "TO GET GREEN LIGHT" SIGN IS TO BE USED ONLY ON APPROACHES WITH VEHICLE DETECTORS.
- IF BRIDGE WORK REQUIRES LANE CLOSURE ON A ROADWAY UNDERNEATH THE BRIDGE, REFER TO STD. E-110 FOR TRAFFIC CONTROL DETAILS. PAYMENT INCIDENTAL TO "TRAFFIC CONTROL".
- IN SITUATIONS WHERE EXISTING PASSING ZONES EXTEND THROUGH THE AREA BETWEEN THE STOP BAR AND THE "NO PASSING ZONE" SIGN, THEN TEMPORARY DOUBLE YELLOW LINES SHALL BE INSTALLED FROM THE STOP BAR TO THE "NO PASSING ZONE" SIGN. THESE MARKINGS SHALL BE PAID UNDER THE "TEMPORARY 100 mm YELLOW LINE" ITEM.
- TEMPORARY TRAFFIC BARRIER SHOULD BE SUBSTITUTED FOR THE CHANNELIZING DEVICES SHOWN WHEN ANY OF THE FOLLOWING ARE MET:
A.) THE BRIDGE DECK IS REMOVED,
B.) THE BRIDGE RAIL IS REMOVED, OR
C.) IN THE JUDGEMENT OF THE RESIDENT ENGINEER TEMPORARY BARRIER IS NEEDED.
- WHEN TEMPORARY BARRIER IS USED, BARRIER ENDS FACING ONCOMING TRAFFIC SHALL BE TAPERED BEYOND THE CLEAR ZONE OR PROTECTED WITH AN APPROVED END TREATMENT DESIGNED FOR THE 85th PERCENTILE SPEED OR THE POSTED SPEED LIMIT OF THE ROADWAY.
- PAYMENT FOR TEMPORARY BARRIER USED SHALL BE MADE UNDER THE APPROPRIATE ITEM.



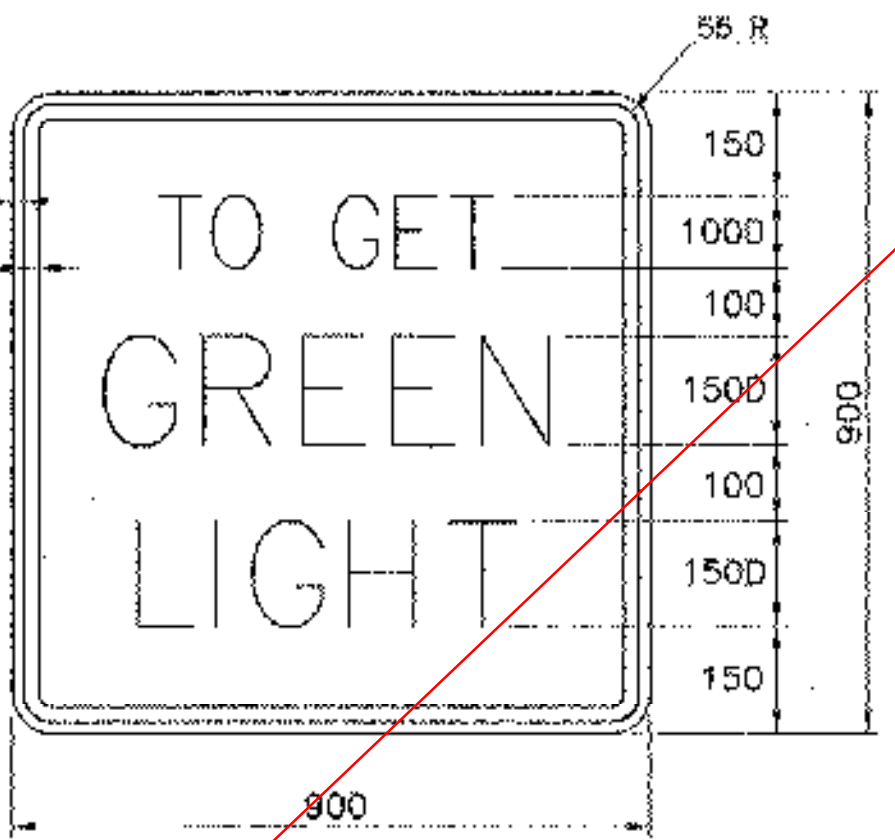
- NOTES:**
- THE TRAFFIC CONTROL PLAN IS BASED ON TRAFFIC VOLUMES FOR JULY-NOVEMBER (165 m BETWEEN STOP BARS). THE CONTRACTOR MAY INCREASE THE DISTANCE BETWEEN STOP BARS TO 180 m FOR THE MONTHS OF APRIL-JUNE. THE REVISED TRAFFIC CONTROL PLAN SHALL BE APPROVED BY THE ENGINEER PRIOR TO IMPLEMENTATION. THE COSTS ASSOCIATED WITH DECREASING THE WORK ZONE DURING A PHASE SHALL BE INCIDENTAL TO ITEM 641.10 TRAFFIC CONTROL.
 - ALL SIGNAL RELATED SIGNS SHALL BE REMOVED OR COVERED WHEN THE SIGNAL IS NOT OPERATING.
 - ITEM LOCATIONS ARE APPROXIMATE.
 - THE CONTRACTOR SHALL BE RESPONSIBLE TO CONFIRM ANY MEASUREMENTS IN THE FIELD.
 - SEE TABLE ON STD. E-106 FOR DESIGN CRITERIA.
 - SEE SHEETS 14 AND 15 FOR BRIDGE CONSTRUCTION PHASING.
 - SEE CONSTRUCTION NOTES ON SHEET 19.
 - THE CONTROLLER SHALL BE SET UP TO DWELL ON THE PHASE LAST SIGNALIZED.
- STANDARDS REQUIRED:**
E-100, E-101, E-102, E-102A, E-106, E-107, E-107A, E-110, E-121, E-140, E-142, E-170, E-171A, E-171B, E-171C, E-172, E-175

**PHASING DIAGRAM AND SPECIAL NOTES
FOR EACH LOCATION**

APRIL-JUNE (180 m BETWEEN STOP BARS)						JULY-NOVEMBER (155 m BETWEEN STOP BARS)							
PHASE	2	6	2	6		PHASE	2	6	2	6			
MINIMUM	12	12				MINIMUM	12	12					
EXTENSION	2	2				EXTENSION	2	2					
MAXIMUM	28	4	20	28	4	20	MAXIMUM	32	4	17	32	4	17
HEAD 2	G	Y	R	R	R	R	HEAD 2	G	Y	R	R	R	R
HEAD 6	R	R	R	G	Y	R	HEAD 6	R	R	R	G	Y	R

SPECIAL REQUIREMENTS

APPROACH	TEMPORARY VEHICLE DETECTOR	FLASHING BEACON ON ADVANCED WARNING SIGN
2	X	X
8	X	X

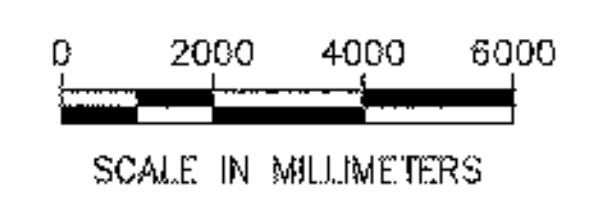
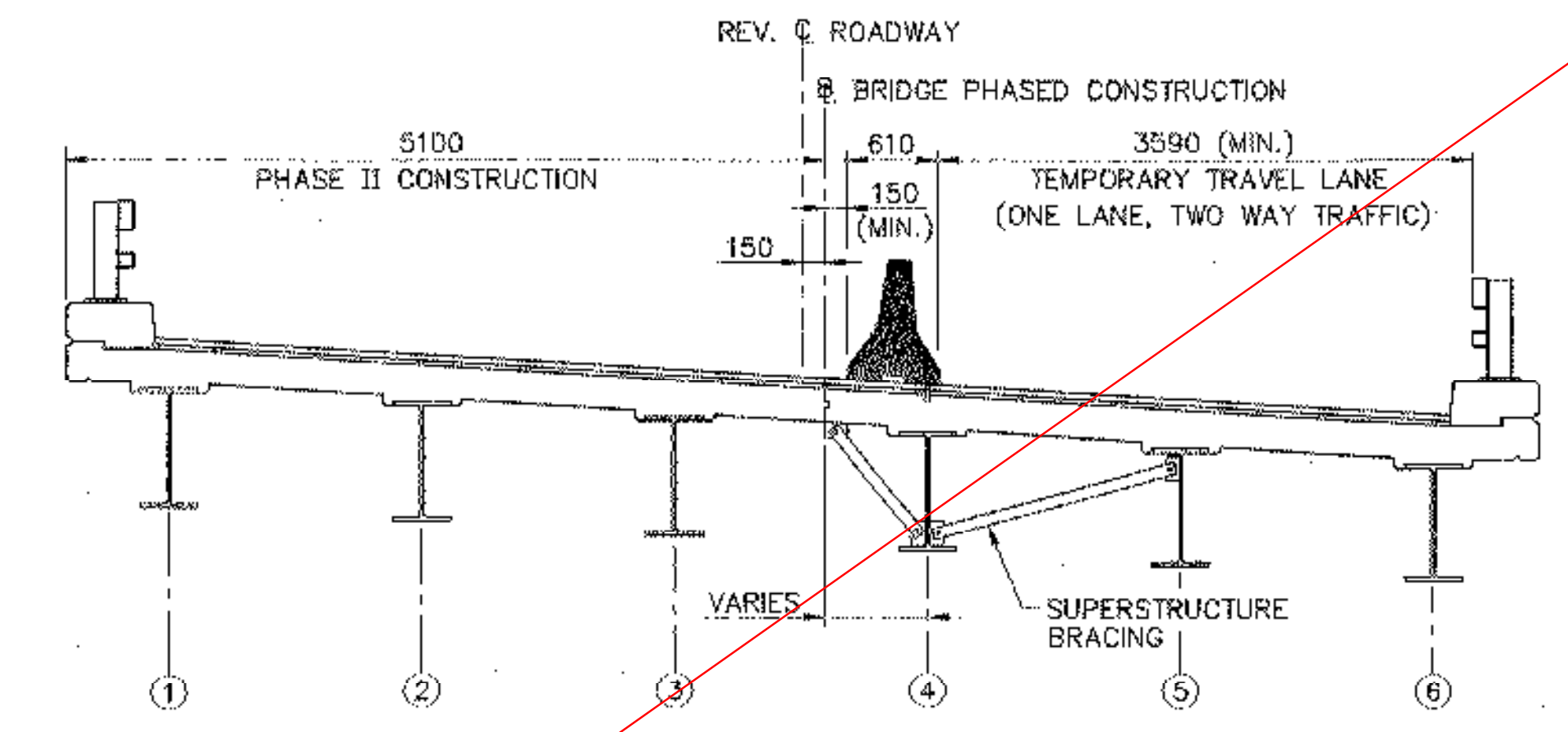
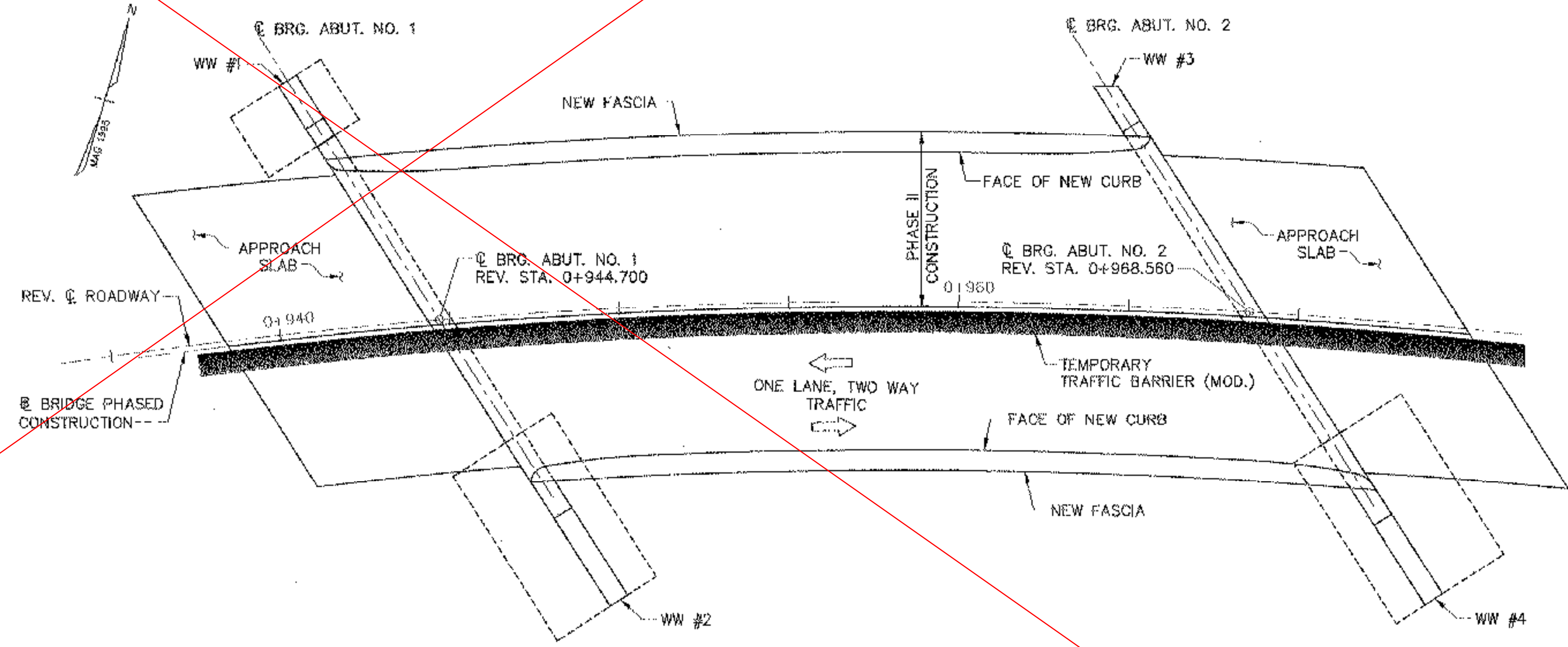
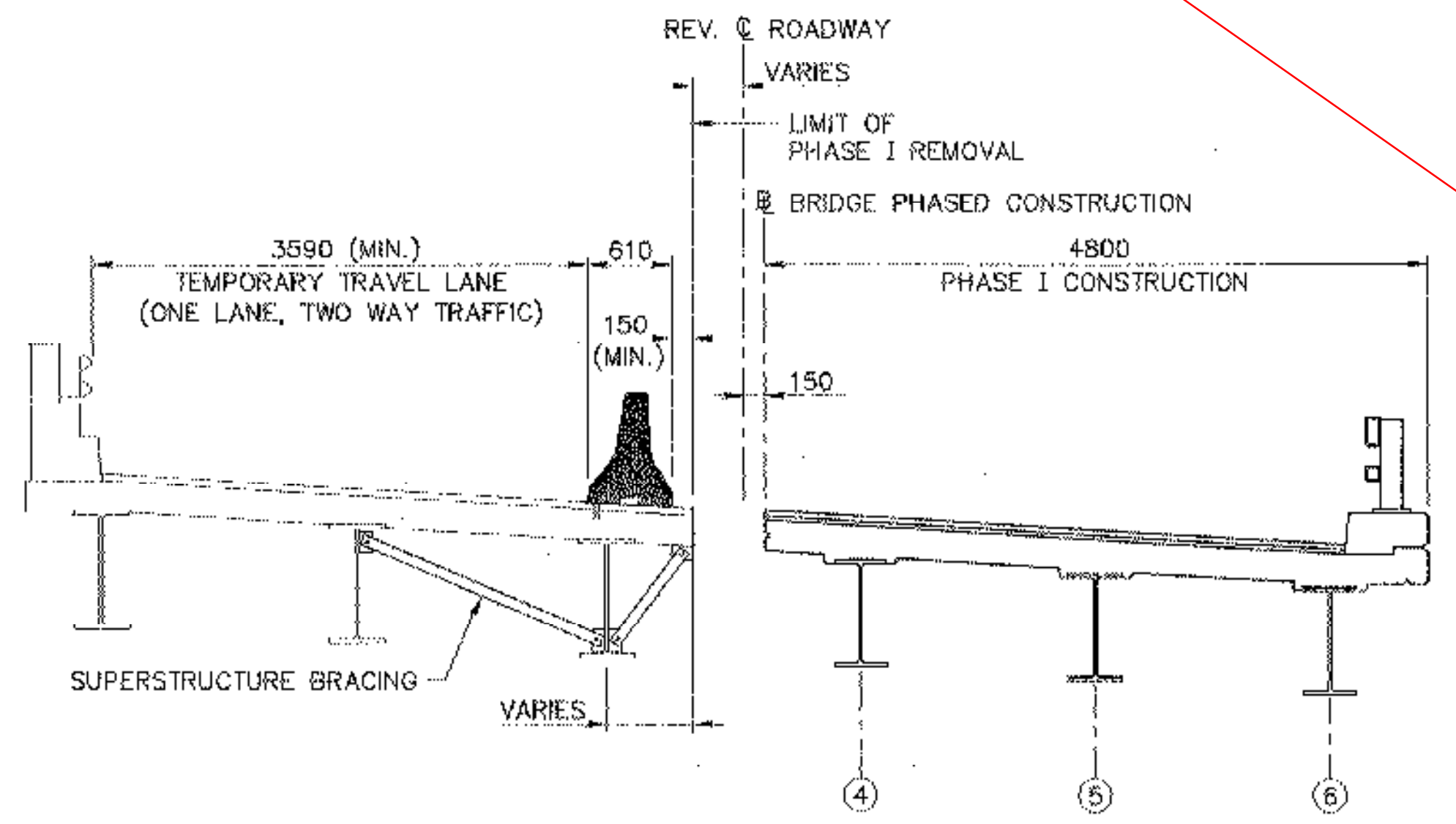
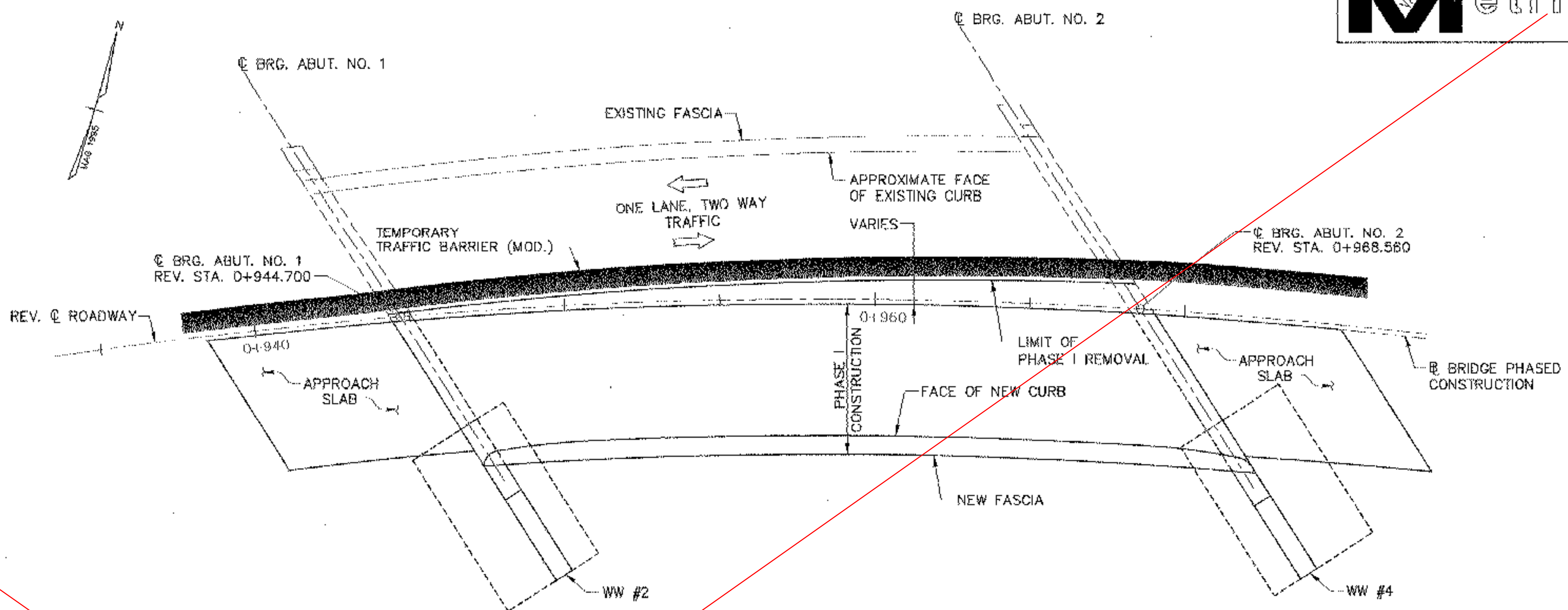
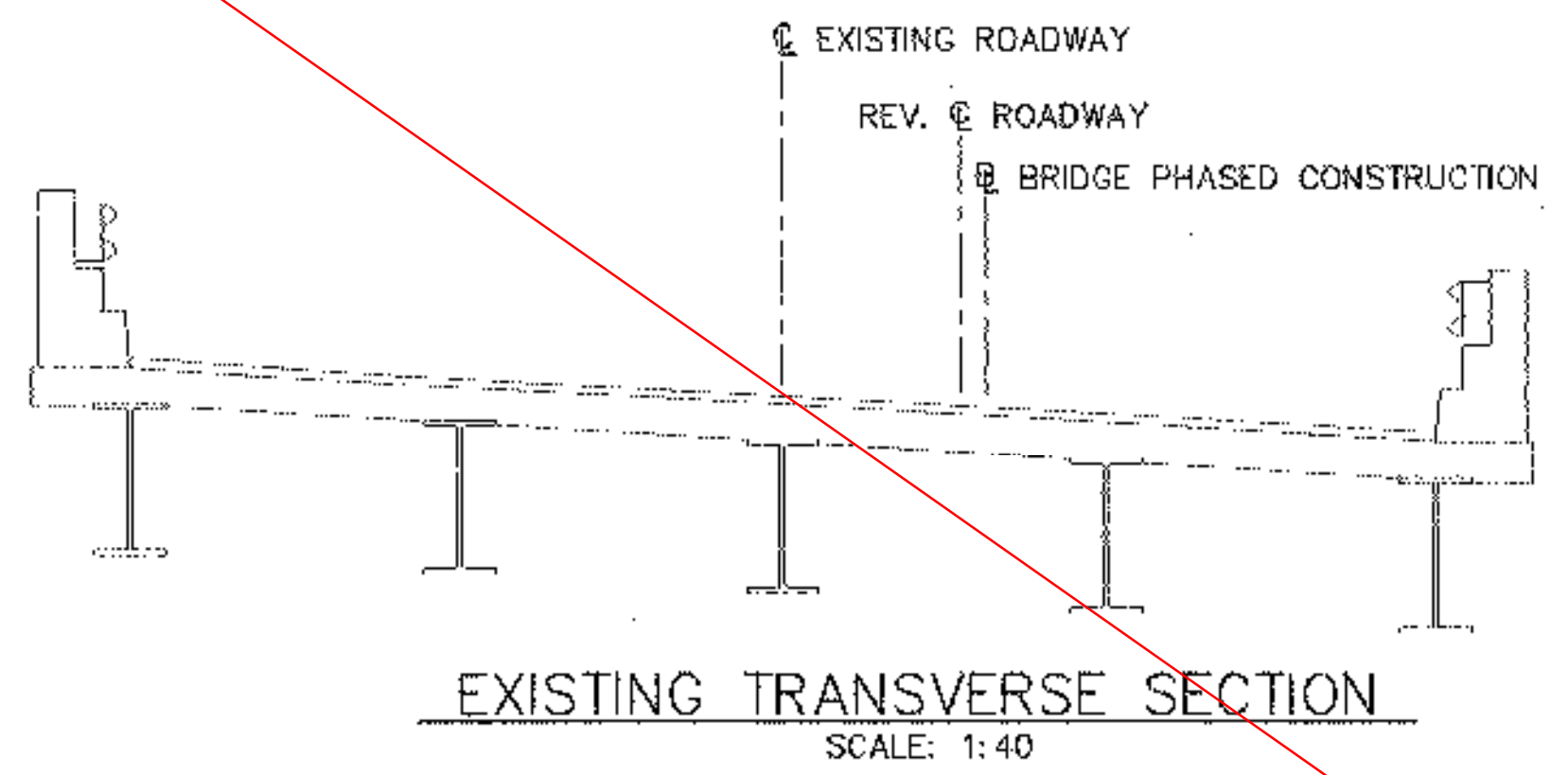


COLORS: BLACK TEXT & BORDER
WHITE REFL. BACKGROUND
MATERIALS: PER STD. E-142

- LEGEND**
- TRAFFIC SIGNAL POLE WITH LUMINAIRE
 - REFLECTORIZED PLASTIC DRUM (SEE STD. E-106) DRUM SPACING (IN METERS) IS EQUAL TO DETOUR SPEED DIVIDED BY 5.33 (IN km/h)
 - TYPE III BARRICADES (SEE STD. E-107A)
 - ▣ TYPE III BARRICADES (MOD.) (SEE STD. E-107A)
 - PAVEMENT MARKING REMOVAL
 - ⊙ SIGNAL HEAD AND PHASE
 - ⊙ FLASHING BEACON
 - ▬▬▬ TEMPORARY CONCRETE TRAFFIC BARRIER
 - ▬▬▬ ENERGY ABSORPTION ATTENUATOR

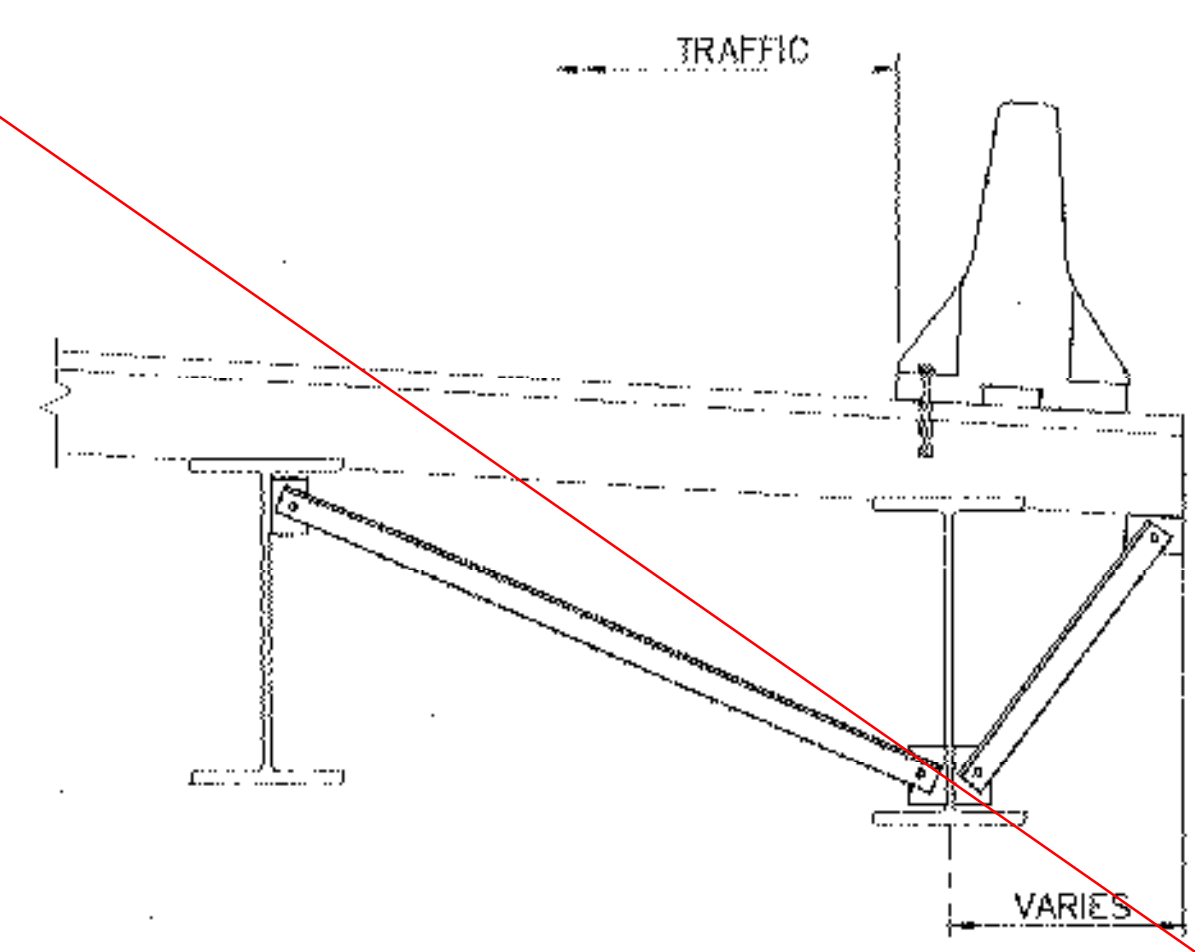
**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
TRAFFIC CONTROL PLAN (N/A)			
Designed By	VAOT/CMB/SMG	Drawn By	B.J. MASSE
Checked By	S.M. GUNN	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN
PROJECT	FAYSTON	Date	1/06
		PROJECT NO.	BIH 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543TCP	Sheet	13 of 70



**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

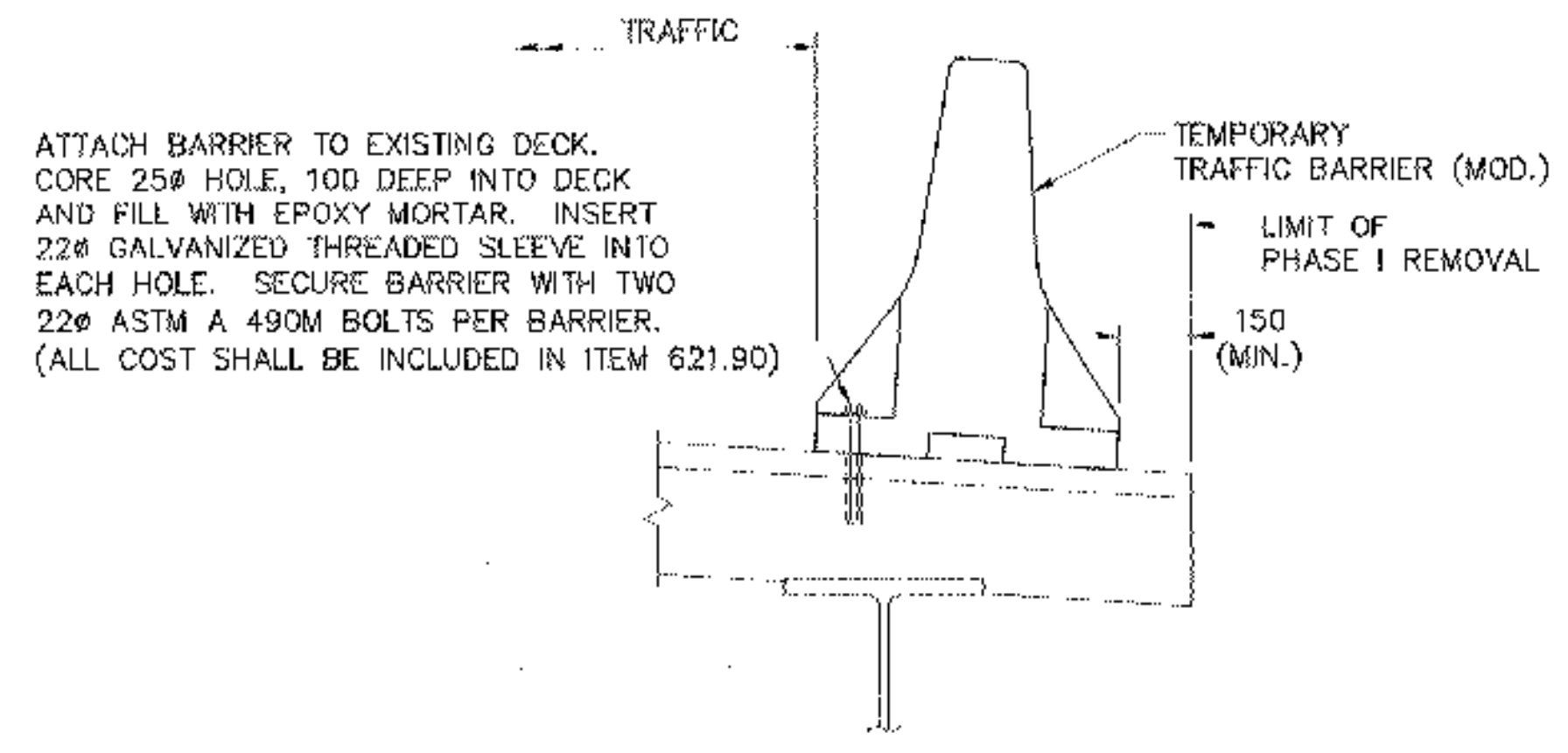
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
CONSTRUCTION PHASING (1 OF 2) (N/A)			
Designed By	S.M. SAREAULT	Drawn By	B.J. MASSE
Checked By	M.A. COLGAN	Bridge Design Supervisor	M.A. COLGAN
	Date 1/06	Date	1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)



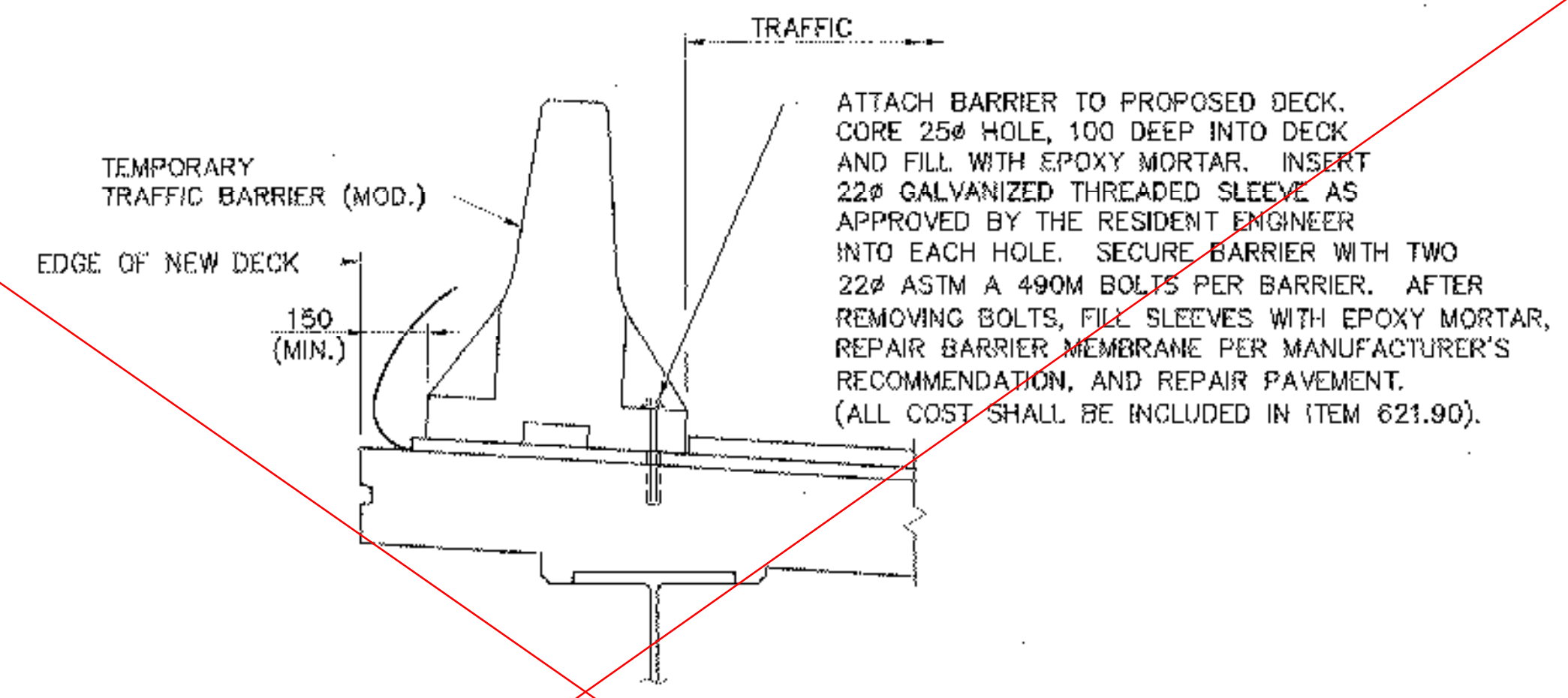
SUPERSTRUCTURE BRACING
(BRACING OF EXISTING SUPERSTRUCTURE SHOWN,
BRACING OF NEW SUPERSTRUCTURE SIMILAR)
N.T.S.

SUPERSTRUCTURE BRACING NOTES:

1. SUPERSTRUCTURE BRACING MAY BE REQUIRED AT THE LOCATIONS SHOWN DUE TO PHASED CONSTRUCTION REQUIREMENTS. THE SUPERSTRUCTURE BRACING SHOWN IS CONCEPTUAL AND SCHEMATIC ONLY AND IS NOT INTENDED TO INDICATE A REQUIRED OR PREFERRED METHOD OF CONSTRUCTION. SUPERSTRUCTURE BRACING DESIGN SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR AND SHALL BE APPROVED BY VAOT IN ACCORDANCE WITH THE SPECIFICATIONS SECTION 105.03.
2. ALL COSTS FOR THE DESIGN, INSTALLATION, MAINTENANCE, AND REMOVAL OF THE SUPERSTRUCTURE BRACING SHALL BE INCLUDED IN ITEM 502.10, SHORING SUPERSTRUCTURE.
3. SUPERSTRUCTURE BRACING SHALL BE DESIGNED IN ACCORDANCE WITH AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES. THE MINIMUM DESIGN LIVE LOAD SHALL BE AASHTO MS18. THE BRACING SHALL ALSO BE DESIGNED TO PROVIDE ADEQUATE SUPPORT FOR THE PORTABLE CONCRETE BARRIER WHEN THE BARRIER IS SUBJECTED TO THE AASHTO DESIGN RAIL LOAD IN ACCORDANCE WITH AASHTO SECTION 3.14.3.
4. ATTACHMENT OF THE SUPERSTRUCTURE BRACING TO THE EXISTING AND NEW SUPERSTRUCTURES SHALL BE APPROVED BY THE ENGINEER. WELDING TO THE EXISTING OR NEW STEEL WILL NOT BE PERMITTED WITHOUT PRIOR APPROVAL OF THE STRUCTURES ENGINEER.

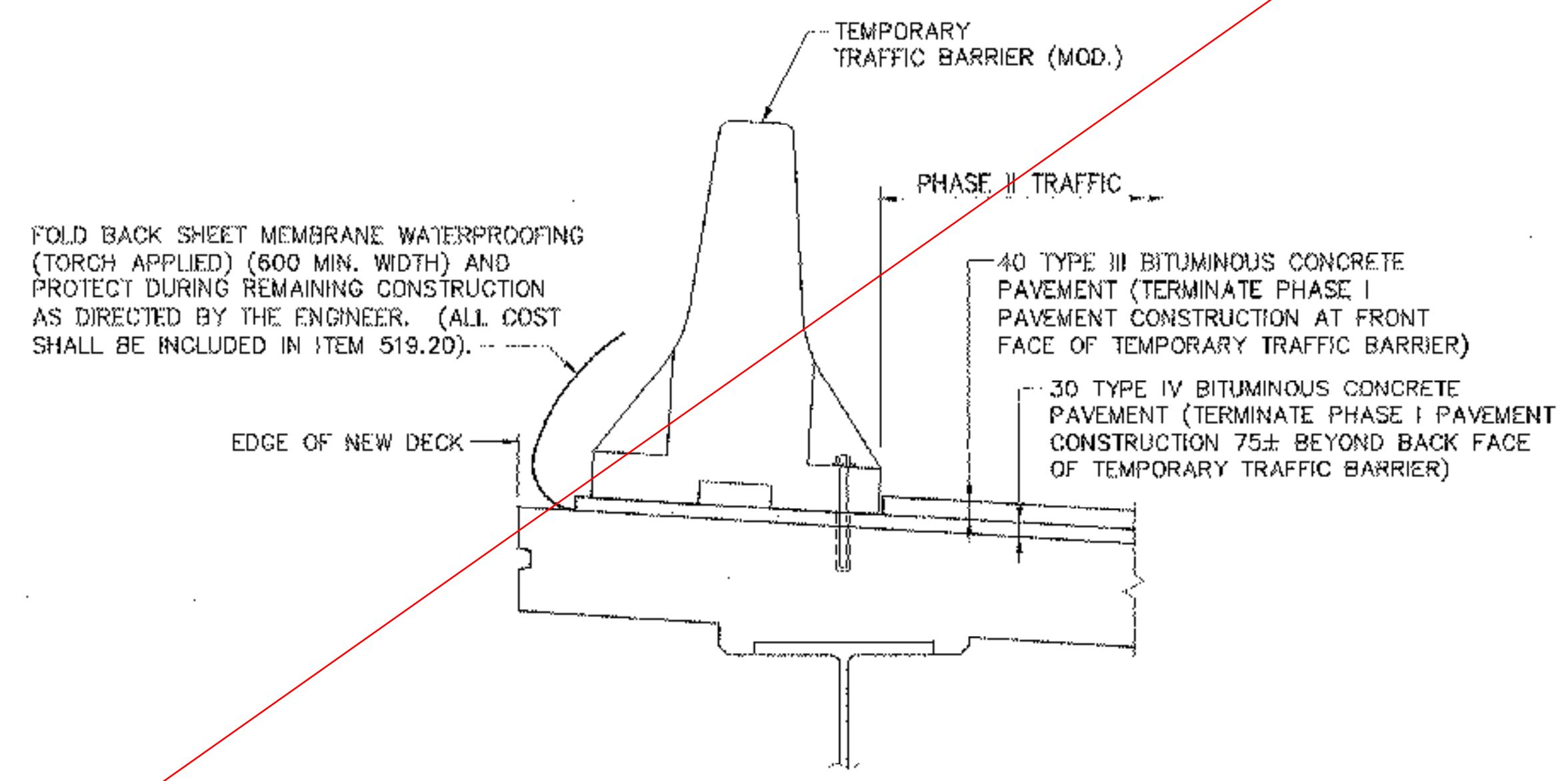


EXISTING DECK DETAIL

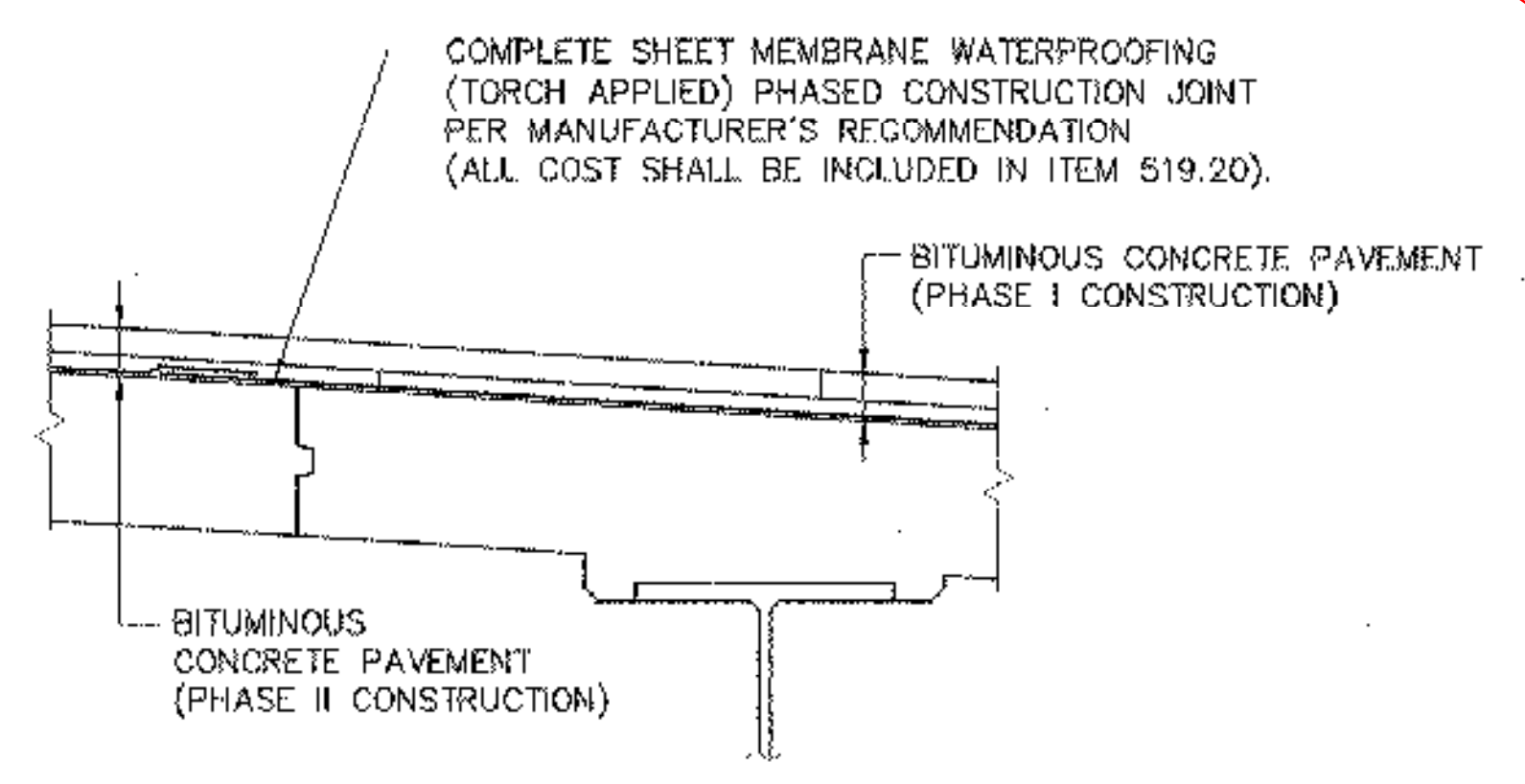


PROPOSED DECK DETAIL

TEMPORARY TRAFFIC BARRIER ANCHORAGE DETAILS
N.T.S.



PHASE I



PHASE II

PHASED CONSTRUCTION JOINT DETAILS
N.T.S.

BRIDGE CONSTRUCTION PHASING NOTES:

GENERAL

1. TRAFFIC WILL BE MAINTAINED DURING CONSTRUCTION UTILIZING A SINGLE TRAFFIC LANE WITH ALTERNATING EASTBOUND AND WESTBOUND TRAFFIC CONTROLLED BY A TEMPORARY TRAFFIC SIGNAL.
2. ALL CONSTRUCTION SHALL BE COMPLETED USING THE TRAFFIC CONTROL PLAN AND APPROVED TRAFFIC CONTROL PROCEDURES.
3. THE EXISTING AND NEW SUPERSTRUCTURE MAY REQUIRE BRACING.
4. TEMPORARY EXCAVATION SUPPORT MAY BE REQUIRED TO SUPPORT THE ROADWAY EMBANKMENTS AND MAINTAIN TRAFFIC DURING PHASED CONSTRUCTION. ALL COSTS SHALL BE PAID AS ITEM 505.36, TEMPORARY STEEL SHEET PILING. SEE STANDARD SPECIFICATIONS SECTION 505.03 FOR SUBMITTAL REQUIREMENTS.

PHASE I CONSTRUCTION

1. MAINTAIN ONE 3590 TRAVEL LANE FOR ALTERNATING EASTBOUND AND WESTBOUND TRAFFIC.
2. INSTALL TRAFFIC CONTROL FOR PHASE I CONSTRUCTION AND INSTALL TEMPORARY SUPERSTRUCTURE BRACING AND TEMPORARY EXCAVATION SUPPORT AS REQUIRED.
3. ROUTE TRAFFIC ONTO THE PHASE I DETOUR.
4. REMOVE PORTIONS OF THE EXISTING BRIDGE AS REQUIRED FOR PHASE I CONSTRUCTION OF THE NEW BRIDGE.
5. CONSTRUCT PHASE I PORTION OF THE NEW SUBSTRUCTURE, SUPERSTRUCTURE, AND APPROACH SLABS.
6. INSTALL TEMPORARY SUPERSTRUCTURE BRACING AND TEMPORARY EXCAVATION SUPPORT FOR PHASE II CONSTRUCTION.

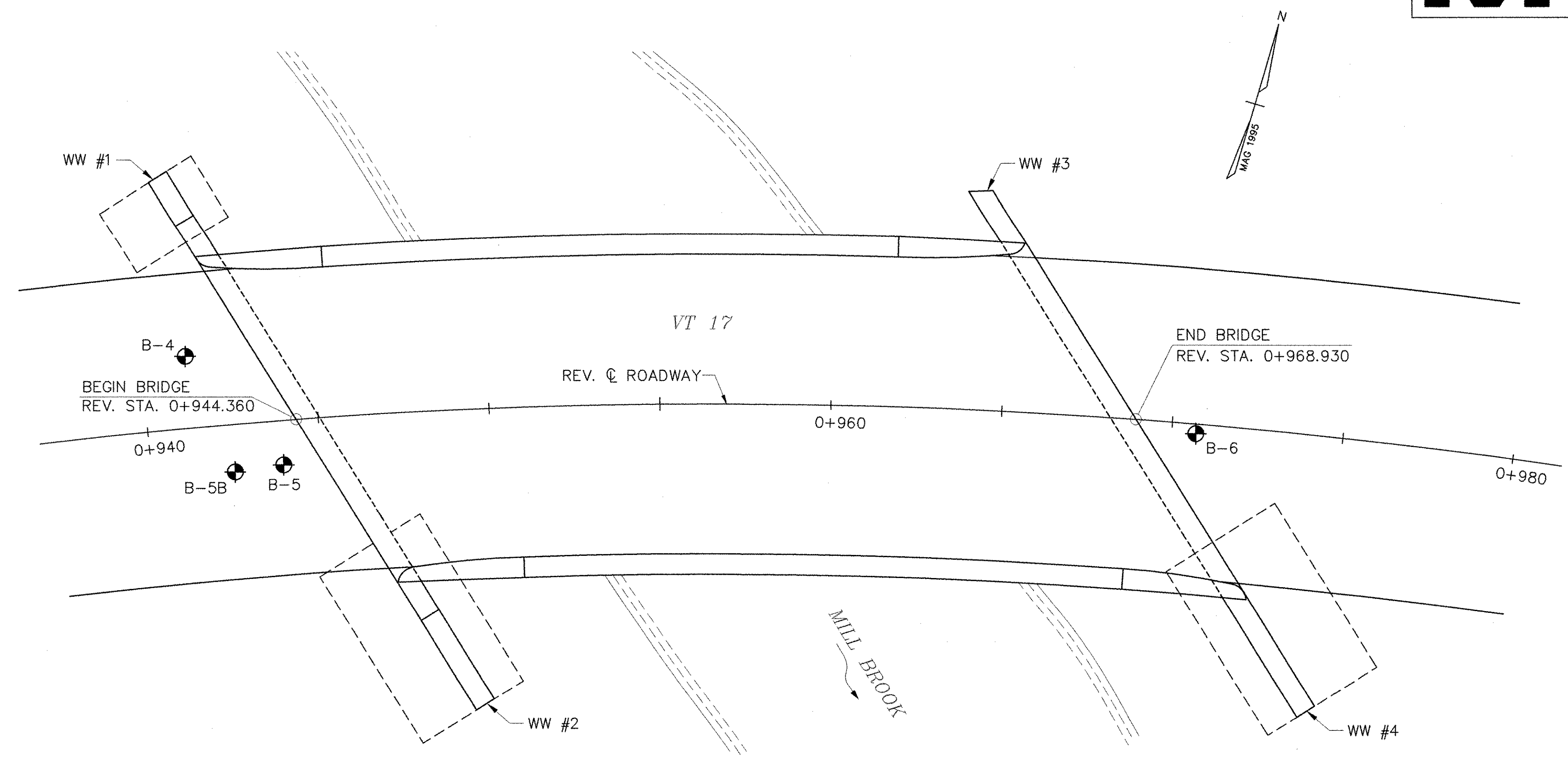
PHASE II CONSTRUCTION

1. MAINTAIN ONE 3590 TRAVEL LANE FOR ALTERNATING EASTBOUND AND WESTBOUND TRAFFIC.
2. INSTALL TRAFFIC CONTROL FOR PHASE II CONSTRUCTION AND ROUTE TRAFFIC ONTO THE PHASE II DETOUR.
3. REMOVE PORTIONS OF THE EXISTING BRIDGE AS REQUIRED FOR PHASE II CONSTRUCTION.
4. CONSTRUCT PHASE II PORTION OF THE NEW SUBSTRUCTURE, SUPERSTRUCTURE, AND APPROACH SLABS.

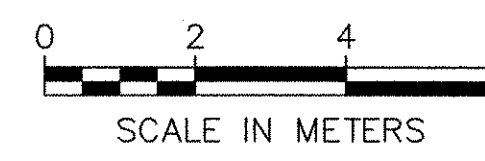
STATE OF VERMONT AGENCY OF TRANSPORTATION			
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
CONSTRUCTION PHASING (2 OF 2) (N/A)			
Designed By	S.M. SAREAULT	Drawn By	B.J. MASSE
Checked By	M.A. COLGAN	Bridge Design Supervisor	M.A. COLGAN
Date	1/06	Date	1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543CP2	Sheet	15 of 70

CON-TEC, INC. TEST BORING LOG (ENGLISH UNITS)									
PROJECT: BRIDGE NO. 36					JOB NO. 9811				
LOCATION: RT. 17, FAYSTON, VERMONT					HOLE NO. B-4				
					SHEET 1 of 1				
					START DATE 2/17/98				
					FINISH DATE 3/30/98				
					DRILLER R. Bourassa				
					HELPER A. Carter				
					INSPECTOR				
DEPTH IN FEET	CASING DEPTH PER FOOT	TYPE	SIZE	WATER	DATE	TIME	DEPTH TO BOTTOM OF CASING	DEPTH TO BOTTOM OF HOLE	SOIL DESCRIPTION
0.5'	4"	HW	NW	SS	NX				ASPHALT SAND, GRAVEL & COBBLES
5.0'	1	5'-7"	18-16	14-15	9"				Light brown, dry, medium dense f/m/c SAND & f/m/c GRAVEL, trace sil
10.0'	2	10'-12"	12-19	14-11	16"				Light brown, dry, dense f/m/c SAND & f/m/c GRAVEL, trace sil
15.0'	3	15'-16.5"	21-33	49-50/0	18"				Gray-brown, wet, very dense f/m/c SAND & embedded c/m/f GRAVEL, little silt occasional cobbles
20.0'	4	20'-20.5"	110	6"					Gray-brown, wet, very dense f/m/c SAND & embedded c/m/f GRAVEL, little silt occasional cobbles
25.0'		25'	50/0	0"					COBBLES & C/GRAVEL
30.0'									Weathered BEDROCK
									NX RUN - 1 29.0' - 34.0'
									REC 5.0' - 100%
									RQD 1.2' - 24%
									Gray, biotite quartz GNEISS
									29.0'
35.0'									NX RUN - 2 34.0' - 39.0'
									REC 4.2' - 84%
									RQD 2.5' - 50%
									Gray, biotite quartz GNEISS
									39.0'
40.0'									BOTTOM OF BORING
									39.0'

Note: 1. Coring time in rock averaged 6 Min/LF; no water loss
2. Typed Driller's Field Log



BORING PLAN
SCALE: 1:100



BORING NOTES

- SOIL AND ROCK CLASSIFICATIONS, PROPERTIES, AND DESCRIPTIONS ARE BASED ON ENGINEERING INTERPRETATION FROM AVAILABLE SUBSURFACE INFORMATION AND MAY NOT NECESSARILY REFLECT ACTUAL VARIATIONS IN SUBSURFACE CONDITIONS THAT MAY BE ENCOUNTERED BETWEEN INDIVIDUAL BORING OR SAMPLE LOCATIONS.
- OBSERVED WATER LEVELS AND/OR CONDITIONS INDICATED ARE AS RECORDED AT THE TIME OF EXPLORATION AND MAY VARY ACCORDING TO THE PREVAILING RAINFALL, METHODS OF EXPLORATION, AND OTHER FACTORS.
- ENGINEERING JUDGEMENT WAS EXERCISED IN PREPARING THE SUBSURFACE INFORMATION PRESENTED HEREIN. ANALYSIS AND INTERPRETATION OF SUBSURFACE DATA WAS PERFORMED AND INTERPRETED BY LAMSON ENGINEERING CORP. FOR DESIGN AND ESTIMATING PURPOSES. PRESENTATION OF THE INFORMATION IN THE CONTRACT IS INTENDED TO PROVIDE THE CONTRACTOR ACCESS TO THE SAME DATA. THE SUBSURFACE INFORMATION IS PRESENTED IN GOOD FAITH AND IS NOT INTENDED AS A SUBSTITUTE FOR PERSONAL INVESTIGATION, INDEPENDENT INTERPRETATION, INDEPENDENT ANALYSIS, OR JUDGEMENT BY THE CONTRACTOR.
- PICTORIAL STRUCTURE DETAILS SHOWN ON THE BORING PLAN LAYOUT OR SOIL PROFILES ARE FOR ILLUSTRATIVE PURPOSES ONLY AND MAY NOT ACCURATELY PORTRAY FINAL CONTRACT DETAILS.
- TERMINOLOGY USED ON BORING LOGS TO DESCRIBE THE HARDNESS, DEGREE OF WEATHERING, AND SPACING OF FRACTURES, JOINTS AND OTHER DISCONTINUITIES IN THE BEDROCK IS DEFINED IN THE AASHTO MANUAL ON SUBSURFACE INVESTIGATIONS, 1988.

BORING CHART

BORING HOLE #	STATION	OFFSET (M)	BEDROCK ELEV.
B-4	0+941.3	2.1 LT.	257.2
B-5	0+942.9	1.3 RT.	N/A
B-5B	0+943.5	1.4 RT.	255.4
B-6	0+970.7	0.3 RT.	259.3

THE SUBSURFACE EXPLORATIONS SHOWN HEREIN ARE IN ENGLISH UNITS AS RECORDED BY CON-TEC INC. BORING PLAN AND CHART INFORMATION IS SHOWN IN METRIC UNITS.

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
BORING LOGS & INFORMATION (1 OF 2)	
Designed By S.M. GUNN	Drawn By B.J. MASSE
Checked By M.A. COLGAN	Bridge Design Supervisor M.A. COLGAN
Date 1/06	Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)

CON-TEC, INC. TEST BORING LOG (ENGLISH UNITS)									
PROJECT: BRIDGE NO. 36					JOB NO. 9811				
LOCATION: RT. 17, FAYSTON, VERMONT					HOLE NO. B-5				
					SHEET 1 of 1				
					START DATE 2/17/98				
					FINISH DATE 2/17/98				
					DRILLER R. Bourassa				
					HELPER P. Angelone				
					INSPECTOR				
DEPTH IN FEET	CASINO BLOWS PER FOOT	SAMP. NO.	SAMPLE DEPTH	SAMPLE BLOWS PER FEET	RECOY.	SOIL DESCRIPTION			
0.5'						ASPHALT			
2.0'						Frozen m/f SAND & m/f GRAVEL			
5.0'		1	5' - 7'	26 - 16 14 - 14	20'	Brown, dry, medium dense f/m/c SAND & f/m/c GRAVEL, occasional cobble			
10.0'		2	10' - 12'	28 - 19 12 - 12	16'	Brown, moist, dense f/m/c SAND, some f/m/c gravel, trace sil			
15.0'		3	15' - 17'	54 - 48 69 - 78	11'	Brown, wet, very dense c/m/f GRAVEL, COBBLES, some f/m/c sand, little si (Possible Weathered Rock)			
17.0'						NXRUN - 1 17.0' - 19.5'			
19.5'						REC 1.2' - 40%			
21.8'						COBBLES			
21.8'						NXRUN - 2 19.5' - 21.8'			
21.8'						REC 1.1' - 48%			
21.8'						COBBLES			
24.0'						NXRUN - 3 21.8' - 24.0'			
24.0'						REC 1.7' - 77%			
24.0'						COBBLES & GRAVEL			
27.0'						NXRUN - 4 24.0' - 27.0'			
27.0'						REC 1.0' - 33%			
27.0'						RQD 0.9 - 30%			
27.0'						QUARTZ BIOTITE SCHIST			
27.0'						BOTTOM OF BORING			
Note: 1. Left 2' of core in hole Run #4 2. Possible bedrock @ 24' 3. Typed Driller's Field Log									

EL. 265.62 (METRIC)

WINGWALL NO. 2 BOTTOM OF FOOTING
EL. 259.45 (METRIC)

CON-TEC, INC. TEST BORING LOG (ENGLISH UNITS)									
PROJECT: BRIDGE NO. 36					JOB NO. 9811				
LOCATION: RT. 17, FAYSTON, VERMONT					HOLE NO. B-5B				
					SHEET 1 of 1				
					START DATE 4/3/98				
					FINISH DATE 4/3/98				
					DRILLER R. Bourassa				
					HELPER A. Carter				
					INSPECTOR				
DEPTH IN FEET	CASINO BLOWS PER FOOT	SAMP. NO.	SAMPLE DEPTH	SAMPLE BLOWS PER FEET	RECOY.	SOIL DESCRIPTION			
4.0'						4" CASING			
10.0'						Drilled without sampling to bedrock See Boring 5 for Soil Description			
15.0'						COBBLES & GRAVEL (Very tough drilling)			
20.0'						3" SPIN			
30.0'						TOP OF ROCK			
33.5'						NX RUN - 1 34.0' - 39.0'			
33.5'						REC 4.2' - 84%			
33.5'						RQD 1.5' - 30%			
33.5'						MICA SHIST, occasional quartz veins			
39.0'						NX RUN - 2 39.0' - 44.0'			
39.0'						REC 4.8' - 96%			
39.0'						RQD 3.8' - 76%			
39.0'						MICA SHIST, occasional quartz veins			
44.0'						BOTTOM OF BORING			
44.0'						Note: 1. Coring time in rock averaged 5 Min/LF; no water loss 2. B-5A drilled to 20' and lost bottom 5' section of 3" spin casing in hole 3. Typed Driller's Field Log			

EL. 265.65 (METRIC)

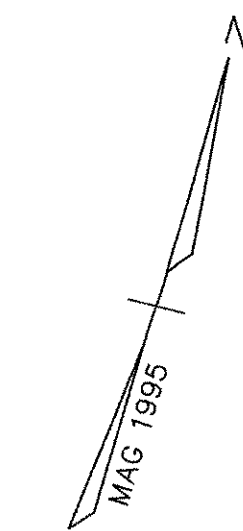
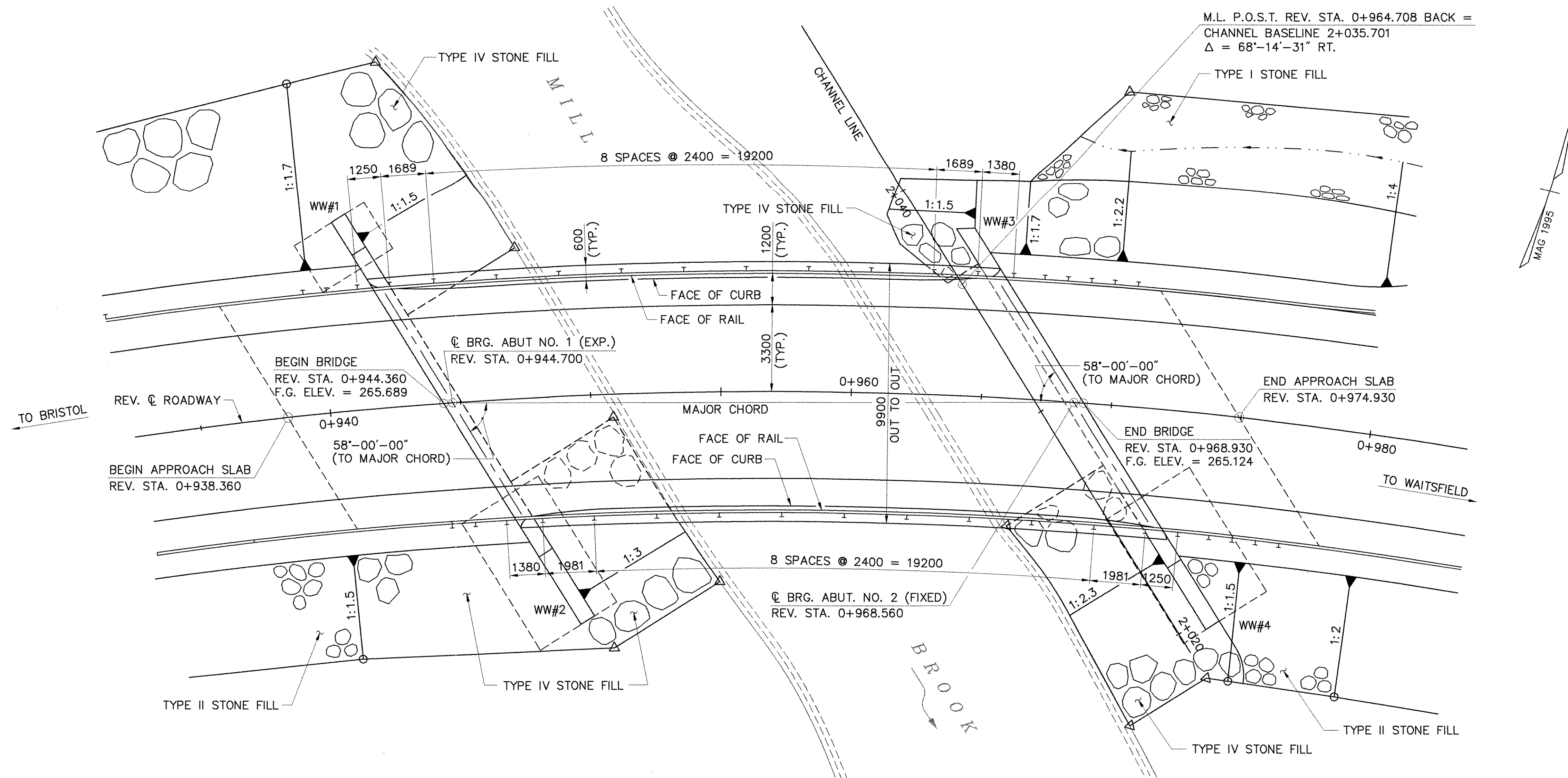
WINGWALL NO. 4 BOTTOM OF FOOTING
EL. 259.41 (METRIC)

CON-TEC, INC. TEST BORING LOG (ENGLISH UNITS)									
PROJECT: BRIDGE NO. 36					JOB NO. 9811				
LOCATION: RT. 17, FAYSTON, VERMONT					HOLE NO. B-6				
					SHEET 1 of 1				
					START DATE 2/11/98				
					FINISH DATE 2/11/98				
					DRILLER R. Bourassa				
					HELPER P. Angelone				
					INSPECTOR				
DEPTH IN FEET	CASINO BLOWS PER FOOT	SAMP. NO.	SAMPLE DEPTH	SAMPLE BLOWS PER FEET	RECOY.	SOIL DESCRIPTION			
0.2'						ASPHALT			
2.0'						Frozen SAND & GRAVEL			
5.0'		1	5' - 5.8'	11 - 100/3	8"	Gray, stiff to hard CLAY, trace embedded f/g gravel & COBBLES (FILL)			
10.0'		2	10' - 12'	6 - 8 9 - 6	3"	Brown, moist, medium dense SILT, little embedded f/m/c sand, little embedder f/gravel, trace c/gravel Note: Stone stuck in spoon nose.			
15.0'		3	14' - 16'	12 - 14 19 - 18	7"	Brown, wet, dense c/m/f GRAVEL & f/m/c SAND, some silt, occasional cobbl			
19.0'						TOP OF ROCK			
19.0'						Drilled into bedrock with 4" roller bit			
24.0'						NXRUN - 1 24.0' - 28.5'			
24.0'						REC 4.5' - 100%			
24.0'						RQD 0.4' - 8%			
24.0'						QUARTZ BIOTITE SCHIST			
28.5'						NXRUN - 2 28.5' - 34.0'			
28.5'						REC 5.5' - 100%			
28.5'						RQD 2.9' - 53%			
28.5'						QUARTZ BIOTITE SCHIST			
34.0'						BOTTOM OF BORING			
34.0'						Note: 1. Coring time in rock averaged 6 Min/LF, no water loss 2. Typed Driller's Field Log			

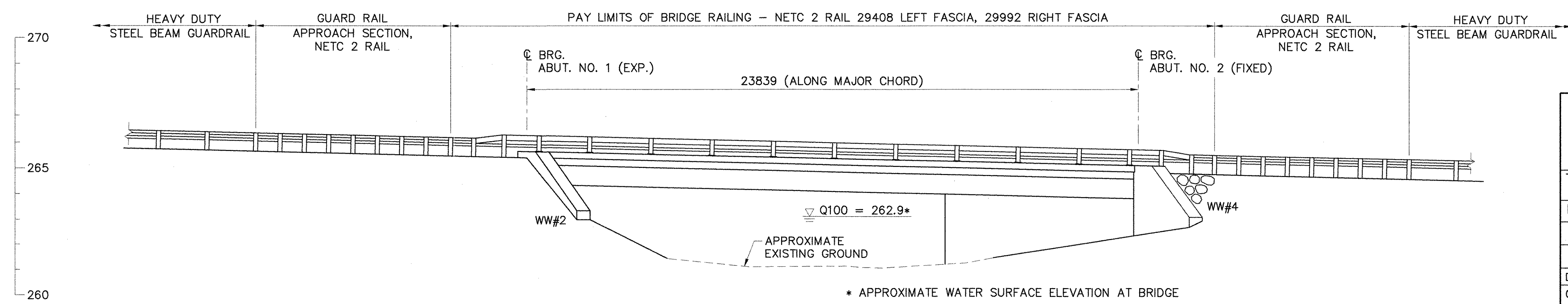
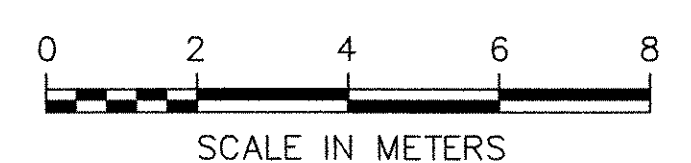
EL. 265.07 (METRIC)

THE SUBSURFACE EXPLORATIONS SHOWN HEREIN ARE
IN ENGLISH UNITS AS RECORDED BY CON-TEC INC.

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
Surv. Sta.	
VT 17 OVER MILL BROOK	
BORING LOGS & INFORMATION (2 OF 2)	
Designed By S.M. GUNN	Drawn By B.J. MASSE
Checked By M.A. COLGAN Date 1/06	Bridge Design Supervisor M.A. COLGAN Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
Bridge Sheet No. 50543BOR	Sheet 17 of 70



PLAN
SCALE: 1:100



ELEVATION
SCALE: 1:100

STATE OF VERMONT AGENCY OF TRANSPORTATION			
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
PLAN AND ELEVATION			
Designed By	S.M. GUNN	Drawn By	B.J. MASSE
Checked By	M.A. COLGAN	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN Date 1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.	Bridge Sheet No. 50543ELV	Sheet	18 of 70

GENERAL NOTES:

- ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION'S STANDARD SPECIFICATIONS FOR CONSTRUCTION, DATED 2001, AND ITS LATEST REVISIONS, AND THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, 17TH EDITION, DATED 2002.
- DESIGN CRITERIA:
DESIGN LIVE LOAD FOR EXISTING STRUCTURE: M13.5 (H15-44)
DESIGN LIVE LOAD FOR NEW SUPERSTRUCTURE: MS22.5
SEISMIC PERFORMANCE CATEGORY: A
- THE FOLLOWING MATERIAL CRITERIA, DESIGNATIONS AND UNIT WEIGHTS APPLY TO THESE PLANS FOR DESIGN PURPOSES:
CONCRETE: HIGH PERFORMANCE CLASS "A" $f_c = 30 \text{ MPa}$
HIGH PERFORMANCE CLASS "B" $f_c = 25 \text{ MPa}$
STRUCTURAL STEEL: AASHTO M 270M GRADE 345W
REINFORCING STEEL: AASHTO M 31M GRADE 420
UNIT WEIGHT OF SOIL: 2243 kg/m³
ALLOWABLE SOIL BEARING PRESSURE AT ABUTMENT NO. 1 = 650 kPa
ALLOWABLE BEDROCK BEARING PRESSURE AT ABUTMENT NO. 2 = 950 kPa
- DIMENSIONS, ANGLES, BEARINGS, AND ELEVATIONS OF THE EXISTING BRIDGE SHOWN ON THESE PLANS HAVE BEEN OBTAINED FROM PLANS OF THE EXISTING STRUCTURE AND LIMITED FIELD INVESTIGATION AND MAY NOT ACCURATELY REFLECT ACTUAL FIELD CONDITIONS. THE CONTRACTOR WILL BE RESPONSIBLE FOR MAKING FIELD MEASUREMENTS OF ALL EXISTING STRUCTURE COMPONENTS IMPACTED BY THE NEW WORK TO ASSURE CONSISTENCY WITH THE PROPOSED MODIFICATIONS. ANY DISCREPANCIES IN DIMENSIONS, CHARACTER, OR EXTENT OF THE EXISTING FEATURES SHALL BE BROUGHT TO THE ATTENTION OF THE RESIDENT ENGINEER BEFORE ADVANCING THE WORK.
- WORKING DRAWINGS REQUIRED FOR VARIOUS ITEMS OF WORK SHALL INDICATE THE ACTUAL FIELD MEASUREMENTS AND SHALL BE SO NOTED.
- DIMENSIONS OF THE EXISTING BRIDGE HAVE BEEN CONVERTED TO METRIC UNITS IN ACCORDANCE WITH THE VERMONT AGENCY OF TRANSPORTATION'S METRIC POLICY AND ROUNDED TO THE NEAREST MILLIMETER.
- ABUTMENT NUMBERING DIFFERS FROM ORIGINAL PLANS.
- PLANS OF THE EXISTING BRIDGE ARE AVAILABLE FOR REVIEW DURING THE BIDDING PERIOD AT THE CONTRACT ADMINISTRATION OFFICE OF THE AGENCY OF TRANSPORTATION.
- ALL DIMENSIONS ARE HORIZONTAL OR VERTICAL AND ARE GIVEN AT 20 DEGREES CELSIUS, UNLESS NOTED OTHERWISE.
- SEE SHEET 27 FOR REMOVAL AND REPAIR NOTES.
- SEE SHEET 9 FOR COFFERDAM NOTES.
- THE SURVEY LINE DOES NOT NECESSARILY COINCIDE WITH THE EXISTING VT 17 CENTERLINE.

CONSTRUCTION NOTES:

- THE CONTRACTOR SHALL TAKE ALL PRECAUTIONS NECESSARY TO PREVENT SILTATION, POLLUTION, AND DISCHARGE OF RAW CONCRETE INTO MILL BROOK AS DIRECTED BY THE RESIDENT ENGINEER.
- ANY CONSTRUCTION WITHIN THE STREAM BANKS SHALL BE CONDUCTED DURING THE PERIOD DESIGNATED IN THE PERMITS. THE AGENCY OF NATURAL RESOURCES MUST APPROVE ANY DEVIATION FROM THIS PERIOD IN WRITING.
- ~~TRAFFIC WILL BE MAINTAINED DURING CONSTRUCTION BY UTILIZING A SINGLE TRAFFIC LANE WITH ALTERNATING EASTBOUND AND WESTBOUND TRAFFIC CONTROLLED BY A TEMPORARY TRAFFIC SIGNAL. PHASED CONSTRUCTION OF THE BRIDGE WILL BE REQUIRED. ALL WORK REQUIRED TO MAINTAIN TRAFFIC DURING CONSTRUCTION SHALL BE PAID AS ITEM 641.10 TRAFFIC CONTROL, UNLESS OTHERWISE NOTED.~~
- ~~TEMPORARY TRAFFIC SIGNAL SHALL BE PAID AS ITEM 678.40, TEMPORARY TRAFFIC SIGNAL SYSTEM.~~
- ITEM 505.36, TEMPORARY STEEL SHEET PILING IS INCLUDED AS TEMPORARY EXCAVATION SUPPORT AND TO SAFELY SEPARATE THE WORK AREA FROM TRAFFIC.
- ~~ITEM 621.90, TEMPORARY TRAFFIC BARRIER (MOD.), SHALL BE PAID ONLY ONCE.~~
- ITEM 204.25, STRUCTURE EXCAVATION SHALL BE USED TO EXCAVATE TO THE LIMITS SHOWN ON THE PLANS. SEE EARTHWORK TYPICALS ON SHEET 9.
- THE BRIDGE PLAQUE SHALL BE FURNISHED BY THE AGENCY OF TRANSPORTATION AND SHALL BE INSTALLED BY THE CONTRACTOR AS SHOWN ON THE PLANS. ALL COSTS SHALL BE INCLUDED IN ITEM 501.34, CONCRETE, HIGH PERFORMANCE CLASS B.
- THE CONTRACTOR SHALL ERECT, MAINTAIN, REMOVE, AND/OR RESET AS REQUIRED ALL ON-PROJECT SIGNS AND BARRICADES. THE COST OF ALL CONSTRUCTION SIGNS AND BARRICADES SHALL BE INCLUDED IN ITEM 641.10 TRAFFIC CONTROL.
- ANY EXISTING SIGNS NOT REUSED SHALL REMAIN THE PROPERTY OF THE STATE. THESE SIGNS SHALL BE REMOVED BY THE CONTRACTOR AND STOCKPILED AS DIRECTED BY THE RESIDENT ENGINEER FOR REMOVAL BY THE STATE AND SHALL BE PAID AS ITEM 675.50, REMOVING SIGNS.
- GRUBBING MATERIAL SHALL NOT BE PLACED ON THE STONE FILL IN THE AREA UNDER THE BRIDGE.
- THE DESIGN OF THE FLEMING BRACKET OR SIMILAR FALSEWORK SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR AND WILL BE SPACED AT A MAXIMUM OF 1200 MILLIMETERS.

REINFORCING STEEL NOTES:

- REINFORCING STEEL IN THE DECK, CURTAIN WALLS, APPROACH SLABS, AND BRUSH CURBS SHALL BE EPOXY COATED AND PAID AS ITEM 507.17, EPOXY COATED REINFORCING STEEL. REINFORCING STEEL MECHANICAL CONNECTORS SHALL BE EPOXY COATED AND PAID AS ITEM 507.19, MECHANICAL BAR CONNECTOR. ALL OTHER REINFORCING STEEL SHALL BE PAID AS ITEM 507.15, REINFORCING STEEL.
- DRILLING AND GROUTING DOWELS SHALL BE PAID AS ITEM 507.16, DRILLING AND GROUTING DOWELS. ALL DRILLED HOLES SHALL HAVE A MINIMUM OF 150 MILLIMETERS CLEAR COVER.
- MINIMUM CLEAR COVER FOR REINFORCING STEEL SHALL BE AS FOLLOWS:
ALONG BACK FACES OF WALLS AGAINST EARTH: FIFTY (50) MILLIMETERS
ALONG TOP SURFACE OF DECK SLAB: SIXTY-FIVE (65) MILLIMETERS
ALONG BOTTOM SURFACE OF DECK SLAB: FORTY (40) MILLIMETERS
ELSEWHERE UNLESS OTHERWISE INDICATED: EIGHTY (80) MILLIMETERS
- REINFORCING STEEL PLACEMENT TOLERANCES SHALL BE:
SPACING: ± 25 MILLIMETERS
CLEARANCE: ± 5 MILLIMETERS

STRUCTURAL STEEL NOTES:

- ALL NEW STRUCTURAL STEEL SHALL BE AASHTO M 270M, GRADE 345W UNLESS OTHERWISE NOTED.
- ITEM 506.50, STRUCTURAL STEEL (ROLLED BEAM), SHALL INCLUDE ROLLED BEAMS, CONNECTION PLATES, DIAPHRAGMS, AND ALL REQUIRED FASTENERS.
- ALL BOLTED FIELD CONNECTIONS SHALL BE MADE WITH 22 MILLIMETER DIAMETER HIGH STRENGTH BOLTS IN 24 MILLIMETER DIAMETER HOLES UNLESS OTHERWISE NOTED.
- CONNECTIONS NOT DESIGNATED SHALL BE DETAILED BY THE FABRICATOR AND SUBMITTED TO THE RESIDENT ENGINEER FOR APPROVAL.
- SHEAR CONNECTORS SHALL BE FIELD WELDED USING AUTOMATICALLY TIMED STUD WELDING EQUIPMENT AND SHALL BE PAID AS ITEM 508.15, SHEAR CONNECTORS.
- AFTER THE SUPERSTRUCTURE STEEL HAS BEEN ERECTED, ELEVATIONS ALONG THE TOP OF THE BEAM SHALL BE TAKEN BY THE CONTRACTOR, AS DIRECTED BY THE RESIDENT ENGINEER, FOR USE IN DETERMINING THE FINAL GRADE AND HAUNCH DEPTHS.
- ANY HOLES IN FASCIA BEAM WEBS NOT OTHERWISE FILLED SHALL BE FITTED WITH BUTTON HEAD OR HEX HEAD BOLTS CONFORMING TO AASHTO M 164M, TYPE 3.
- THE ENDS OF BEAMS SHALL BE VERTICAL UNDER FULL DEAD LOAD DEFLECTION.

BEARING NOTES:

- PREFORMED FABRIC PAD DESIGN CRITERIA:
MAXIMUM ALLOWABLE BEARING PRESSURE ON CONCRETE = 6.9 MPa
MINIMUM ALLOWABLE DESIGN ROTATION = 0.015 RADIAN.
HORIZONTAL CAPACITY SHALL BE A MINIMUM OF 6% VERTICAL LOAD
DESIGN LOAD PER BEARING: 476 kN
- BEARINGS SHALL BE PAID AS ITEM 531.10, BEARING DEVICE ASSEMBLY (FABRIC).
- ALL STEEL IN BEARING DEVICES (EXCEPT STAINLESS) SHALL BE AASHTO M 270M, GRADE 250.
- ANCHOR BOLTS SHALL BE DRILLED AND SET WITH A MINIMUM OF 400 MILLIMETERS EMBEDMENT INTO CONCRETE. HOLES SHALL BE SEVENTY (70) MILLIMETERS IN DIAMETER AND BOLTS SHALL BE SET IN TYPE IV MORTAR. ALL COST SHALL BE INCLUDED UNDER ITEM 531.10, BEARING DEVICE ASSEMBLY (FABRIC).
- ANCHOR BOLTS SHALL BE SWEDGED WITH 125 MILLIMETERS OF THREAD. EXPANSION BEARING NUTS ARE TO BE DRAWN UP FINGER TIGHT AND THEN BACKED OFF FIVE (5) MILLIMETERS. THREADS SHALL BE BURRED ABOVE NUT TO PREVENT NUT REMOVAL.
- THE CONTRACTOR SHALL TAKE ELEVATIONS OF EACH ABUTMENT NO. 2 BEARING SEAT AND ORDER SHIM PLATES OF SUFFICIENT THICKNESS TO EQUAL THE DIFFERENCE BETWEEN THE EXISTING BEARING SEAT ELEVATION AND THE NEW BOTTOM OF PREFORMED FABRIC PAD ELEVATION. THE BOTTOM OF PREFORMED FABRIC PAD ELEVATIONS ARE AS SHOWN ON SHEET 25. ALL COSTS SHALL BE INCLUDED IN ITEM 531.10, BEARING DEVICE ASSEMBLY (FABRIC). SHIM PLATE DETAILS SHALL BE SUBMITTED FOR REVIEW WITH THE BEARING FABRICATION DRAWINGS.
- ADJUSTMENT OF THE EXISTING ABUTMENT NO. 2 BEARING SEATS MAY BE REQUIRED TO PROVIDE A LEVEL SURFACE FOR THE NEW BEARINGS. ADJUSTMENT TO THE BEARING SEATS SHALL BE AS DIRECTED BY THE RESIDENT ENGINEER AND ALL COSTS SHALL BE INCLUDED IN ITEM 531.10, BEARING DEVICE ASSEMBLY (FABRIC).
- AN OUTLET (V-GROOVE) SHALL BE PROVIDED FOR ANY BEARING RECESSED INTO THE BRIDGE SEAT TO PREVENT WATER FROM PONDING NEAR THE BEARING. OUTLETS SHALL BE AS DIRECTED BY THE RESIDENT ENGINEER AND ALL COSTS SHALL BE INCLUDED IN ITEM 531.10, BEARING DEVICE ASSEMBLY (FABRIC).

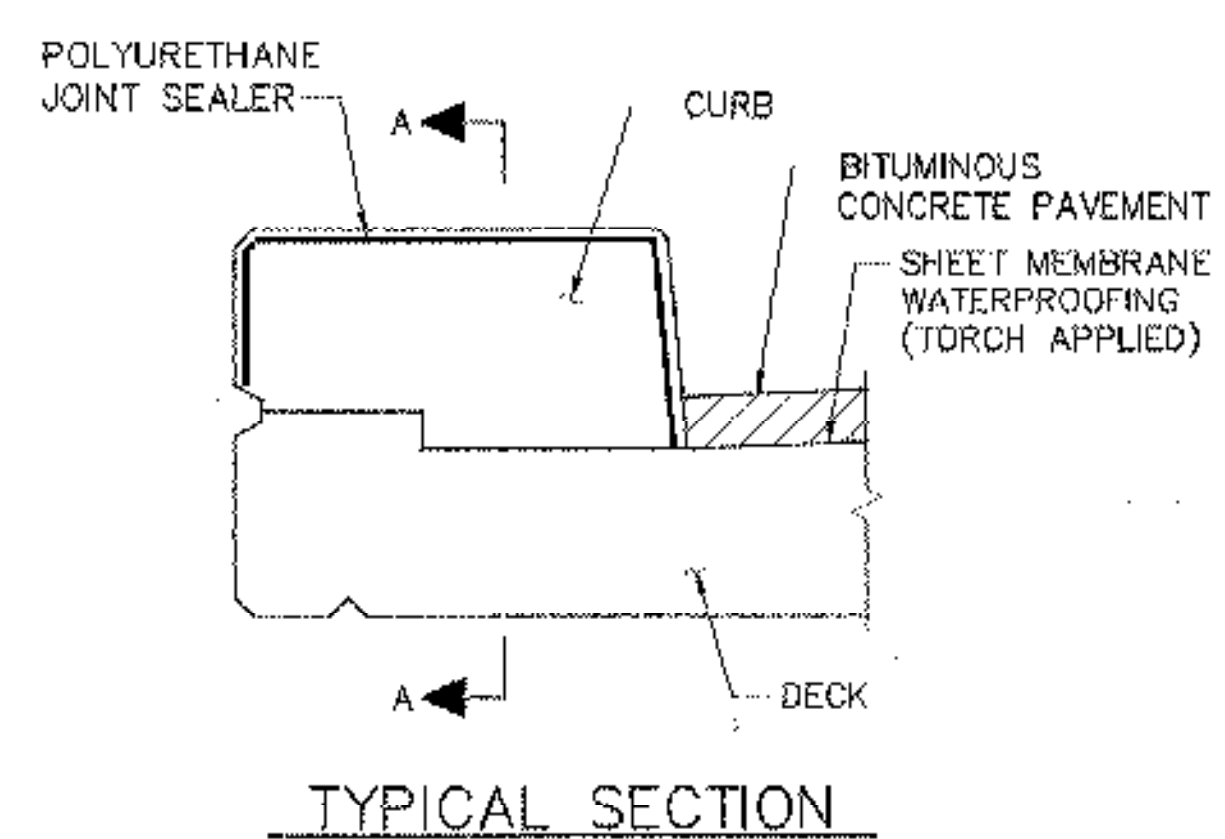
CONCRETE NOTES:

- CONCRETE PAYMENT AND CLASSIFICATION SHALL BE AS FOLLOWS:
ITEM 501.33, CONCRETE, HIGH PERFORMANCE CLASS A: DECK, CURBS, AND CURTAIN WALL
ITEM 501.34, CONCRETE, HIGH PERFORMANCE CLASS B: ALL OTHER COMPONENTS
- ITEM 514.10, WATER REPELLENT, SHALL BE APPLIED TO ALL EXPOSED CONCRETE ON BRIDGE SUPERSTRUCTURE EXCEPT THE BOTTOM OF THE DECK BETWEEN THE DRIP NOTCHES. WATER REPELLENT SHALL ALSO BE APPLIED TO THE EXPOSED CONCRETE ON THE NEW AND EXISTING SUBSTRUCTURES.
- ALL EXPOSED EDGES OF CONCRETE SHALL BE CHAMFERED 25 MILLIMETERS BY 25 MILLIMETERS, UNLESS OTHERWISE NOTED. A 15 MILLIMETER RADIUS SHALL BE USED ON THE TOP INSIDE CORNER OF CURBS.
- JOINTS AND SCORE MARKS IN CONCRETE SHALL BE CONSTRUCTED AS INDICATED ON THE PLANS OR AS DIRECTED BY THE RESIDENT ENGINEER.
- SURFACES OF THE ABUTMENT SEATS UNDER THE BEARING DEVICE SHALL BE LEVEL. OTHER BRIDGE SEAT AREAS SHALL BE SLOPED 6 MILLIMETERS PER 300 MILLIMETERS.
- THE KEY ON CONCRETE CONSTRUCTION JOINTS SHALL BE MONOLITHIC AND CONTINUOUS FOR THE FULL LENGTH OF THE JOINT UNLESS OTHERWISE INDICATED. ANY UPWARD KEY SHALL BE PLACED INTEGRALLY WITH THE CONCRETE BELOW THE JOINT.
- FOR EACH CONSTRUCTION PHASE, THE CONCRETE DECK SHALL BE PLACED CONTINUOUSLY WITHIN ONE EIGHT HOUR WORKING DAY. IF CIRCUMSTANCES BEYOND THE CONTRACTOR'S CONTROL PREVENT THIS FROM BEING ACCOMPLISHED, A TRANSVERSE CONSTRUCTION JOINT SHALL BE USED AS SHOWN ON SHEET 20. THERE SHALL BE A MINIMUM DELAY PERIOD OF 96 HOURS BETWEEN POURS.

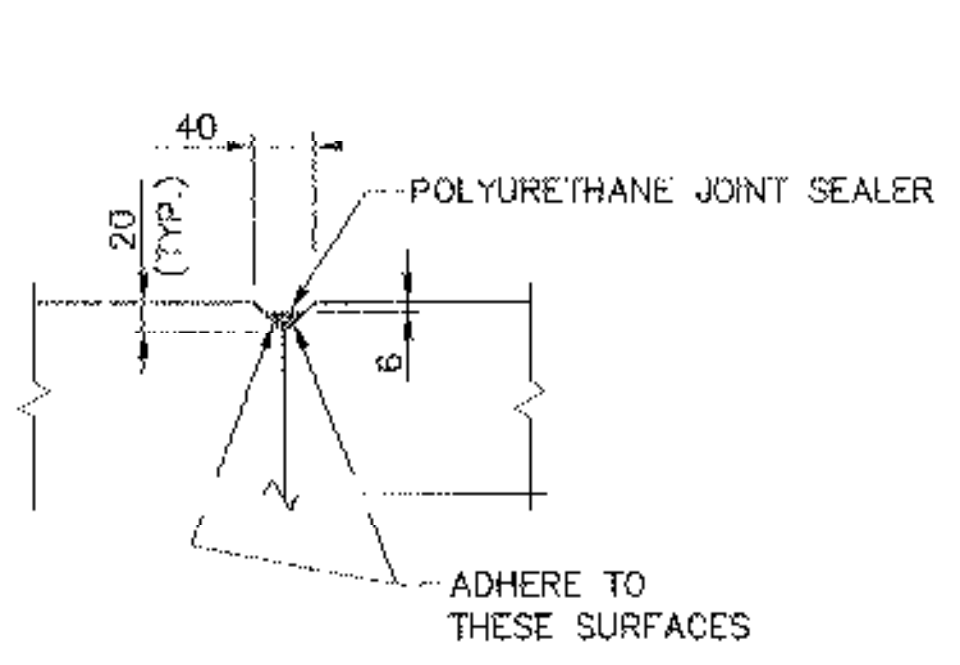
FOUNDATION NOTES:

- WINGWALLS #1 AND #2 ARE ON SPREAD FOOTINGS DESIGNED TO BEAR ON SOIL.
- WINGWALL #4 IS ON A SPREAD FOOTING DESIGNED TO BEAR ON BEDROCK. THE PROPOSED BOTTOM OF FOOTING ELEVATION WAS SET EQUAL TO THE EXISTING BOTTOM OF FOOTING ELEVATION. THIS INFORMATION WAS TAKEN FROM AS-BUILT PLANS OF THE EXISTING BRIDGE. IF BEDROCK IS FOUND TO BE LOWER THAN THE PROPOSED BOTTOM OF FOOTING ELEVATION, UP TO 600 MILLIMETERS SHALL BE REPLACED WITH A CONCRETE, HIGH PERFORMANCE CLASS B SUB-FOOTING AND PAID AS ITEM 501.34, CONCRETE, HIGH PERFORMANCE CLASS B. IF A SUB-FOOTING IS REQUIRED, A 150x200 CONTINUOUS SHEAR KEY SHALL BE FORMED BETWEEN THE SPREAD FOOTING AND THE SUB-FOOTING. IF BEDROCK IS ENCOUNTERED MORE THAN 600 MILLIMETERS ABOVE OR BELOW THE BOTTOM OF FOOTING ELEVATION, THE STRUCTURES ENGINEER SHALL BE CONTACTED. NO FURTHER WORK SHALL BE DONE ON THE WINGWALL UNLESS DIRECTED BY THE RESIDENT ENGINEER.
- FOR WINGWALLS ON SOIL, UNDERCUT FOOTING 300 MILLIMETERS OR AS DIRECTED BY THE ENGINEER. FOR WINGWALLS ON BEDROCK, OVERBREAKAGE BELOW THE BOTTOM OF FOOTING ELEVATION SHALL BE REPLACED WITH CONCRETE, HIGH PERFORMANCE CLASS B. A MAXIMUM OF 150 MILLIMETERS SHALL BE PAID AS ITEM 501.34, CONCRETE, HIGH PERFORMANCE CLASS B. ANY ADDITIONAL OVERBREAKAGE SHALL ALSO BE REPLACED WITH CONCRETE, HIGH PERFORMANCE CLASS B AT THE CONTRACTOR'S EXPENSE.

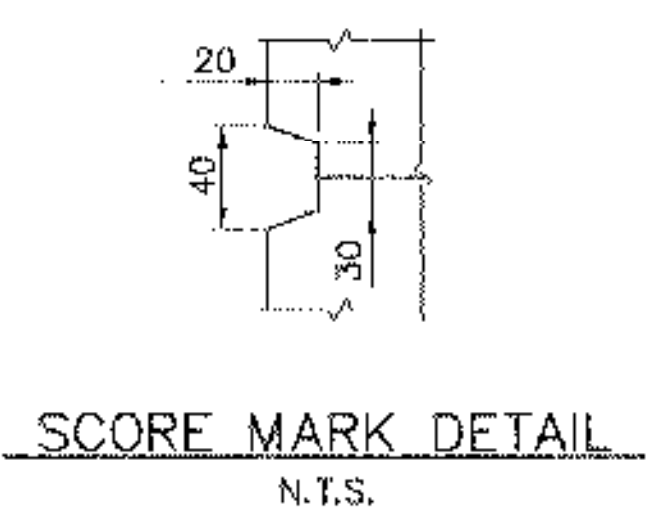
STATE OF VERMONT AGENCY OF TRANSPORTATION			
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
CONSTRUCTION NOTES			
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	Date	Bridge Design Supervisor	
M.A. COLGAN	1/06	M.A. COLGAN	Date 1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543NOT	Sheet	19 of 70



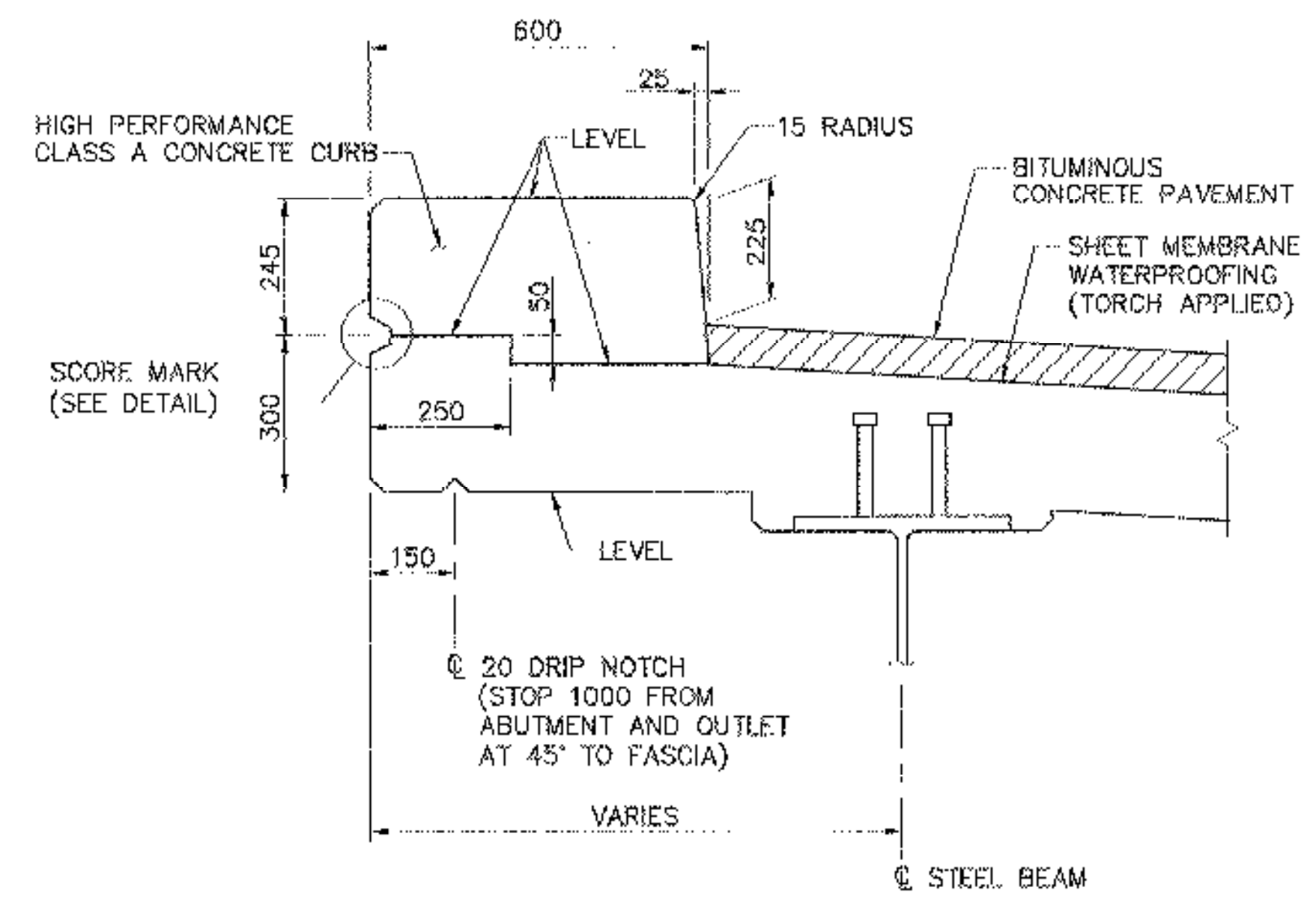
TYPICAL SECTION



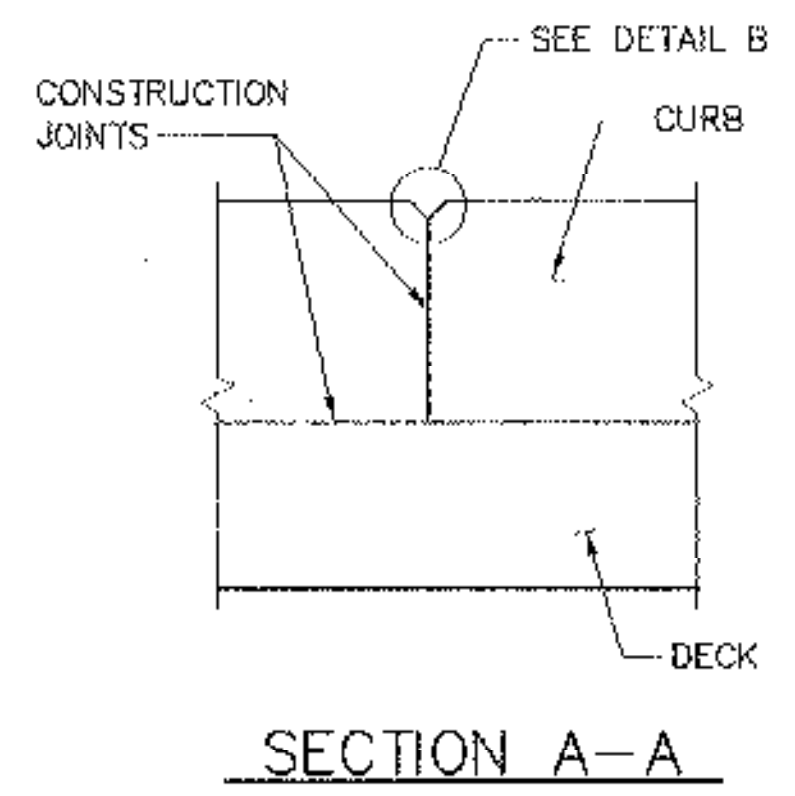
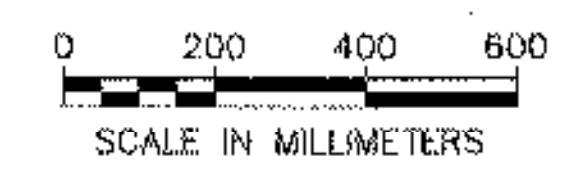
DETAIL B



SCORE MARK DETAIL
N.T.S.



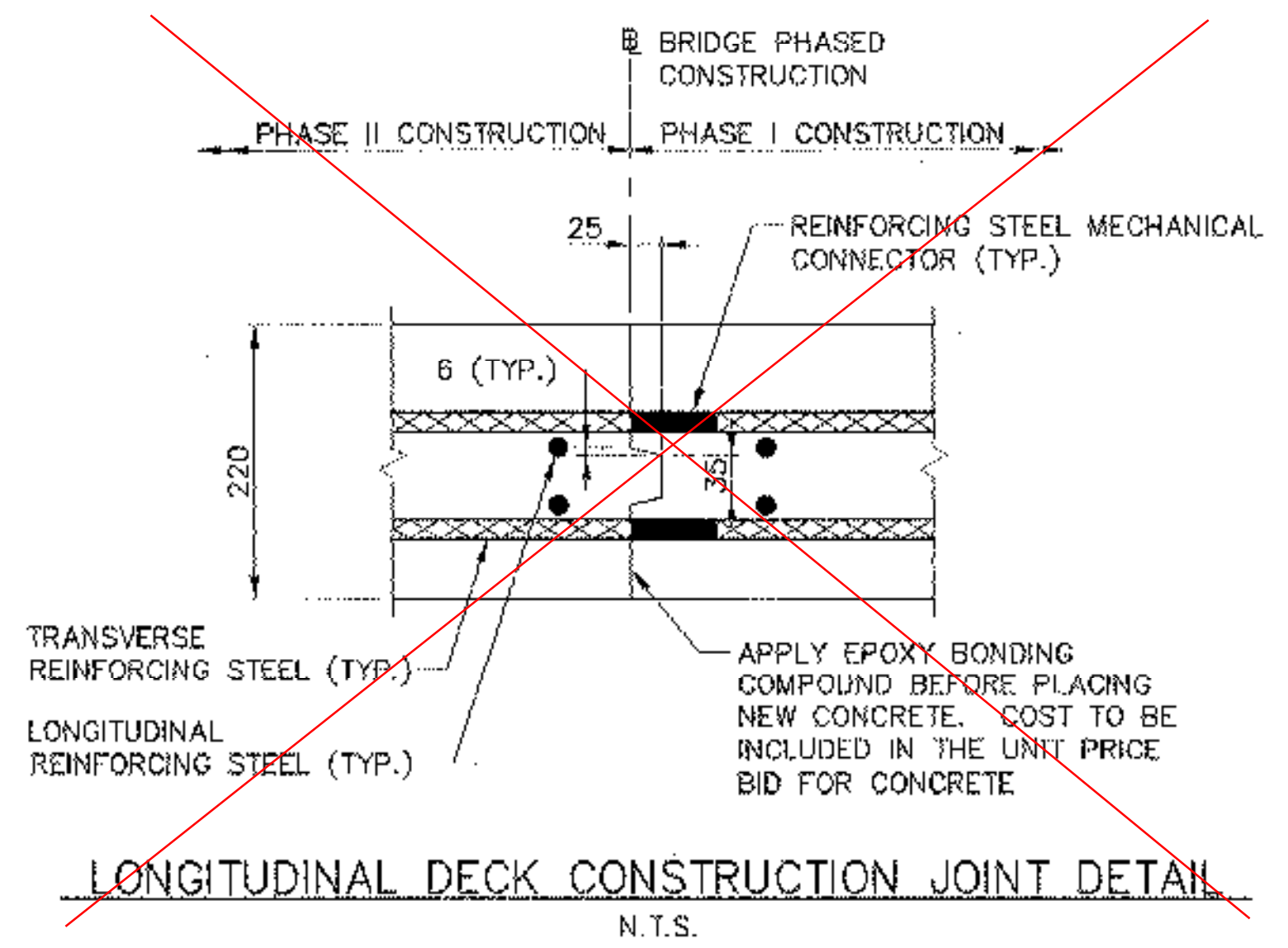
TYPICAL CURB DETAIL
(BRIDGE RAIL NOT SHOWN)
SCALE: 1:10



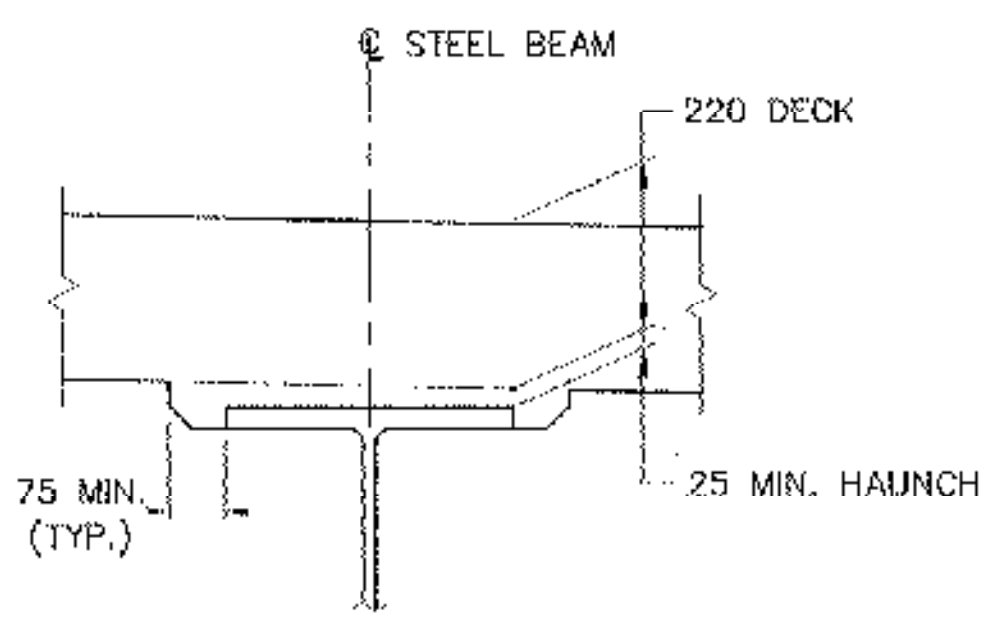
SECTION A-A

- CURB CONSTRUCTION JOINT NOTES:**
1. CONCRETE CURB CONSTRUCTION JOINTS SHALL BE SPACED A MAXIMUM OF 4500 mm CENTER TO CENTER AND SHALL BE 550 mm MINIMUM FROM THE CENTER OF THE NEAREST BRIDGE RAIL POST. CONCRETE SHALL BE PLACED IN ALTERNATING SECTIONS WITH A MINIMUM OF 48 HOURS BETWEEN ADJACENT POURS.
 2. LONGITUDINAL REINFORCING SHALL PASS THROUGH CONCRETE CURB CONSTRUCTION JOINTS UNLESS OTHERWISE SHOWN.
 3. POLYURETHANE JOINT SEALER, PER SUBSECTION 524.06(c), SHALL MATCH THE CONCRETE COLOR. COST TO BE INCLUDED IN THE UNIT PRICE BID FOR CONCRETE.

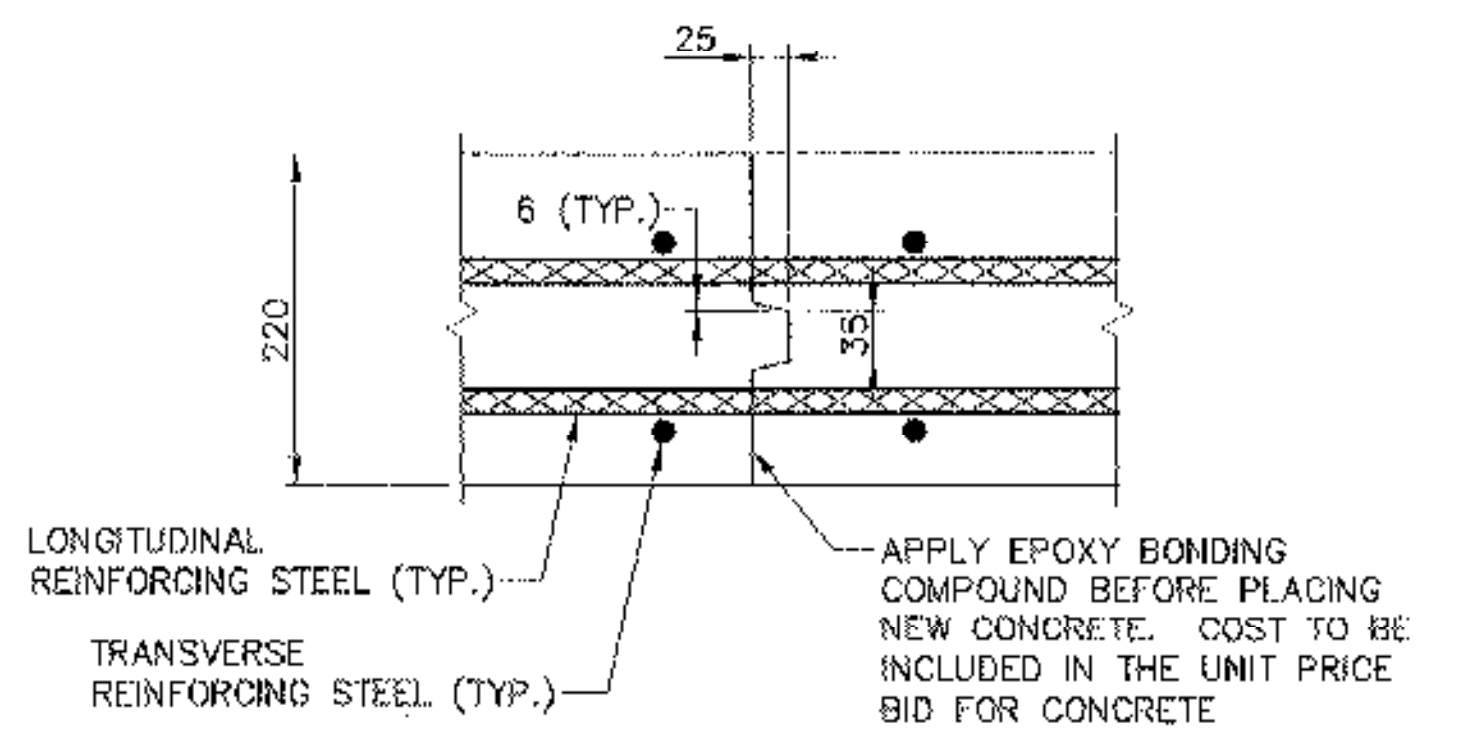
CONCRETE CURB CONSTRUCTION JOINT
N.T.S.



LONGITUDINAL DECK CONSTRUCTION JOINT DETAIL
N.T.S.



TYPICAL HAUNCH DETAIL
N.T.S.



TRANSVERSE DECK CONSTRUCTION JOINT DETAIL
N.T.S.

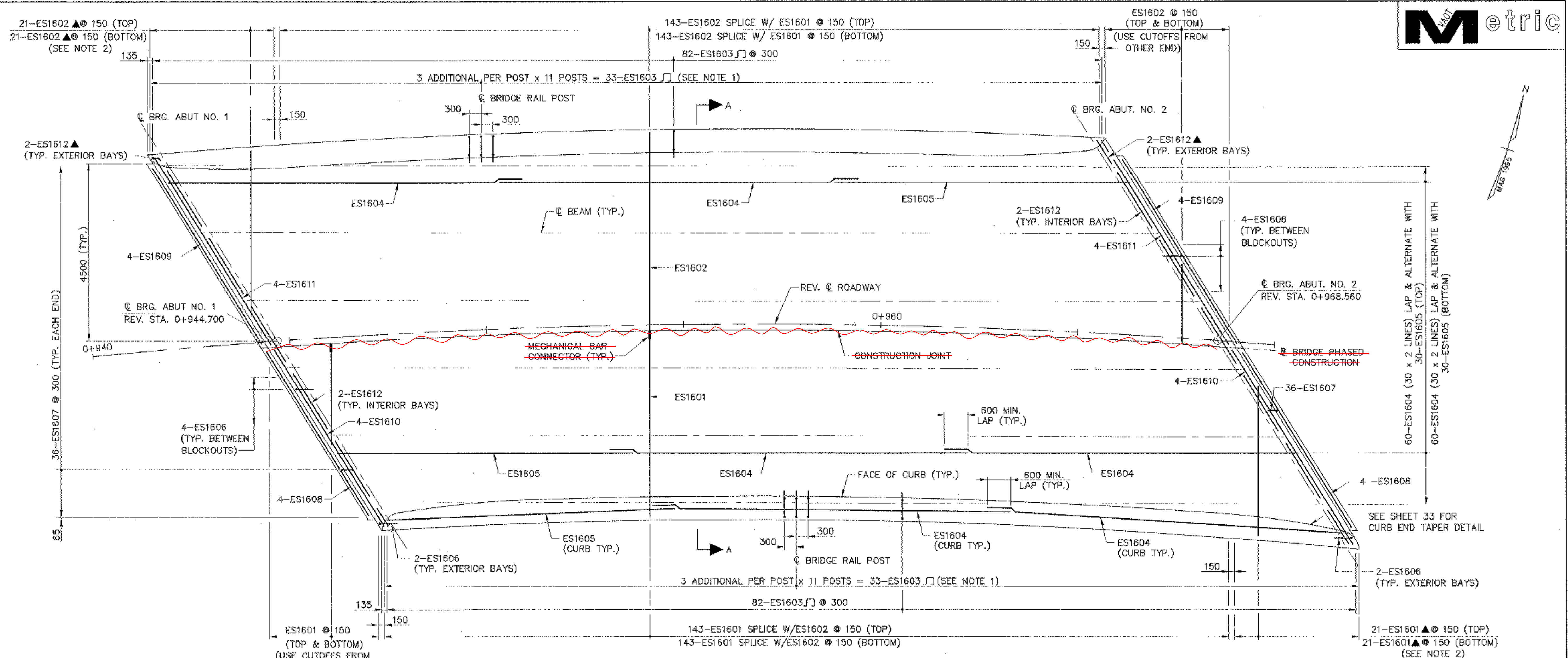
**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	

**VT 17 OVER MILL BROOK
DECK DETAILS**

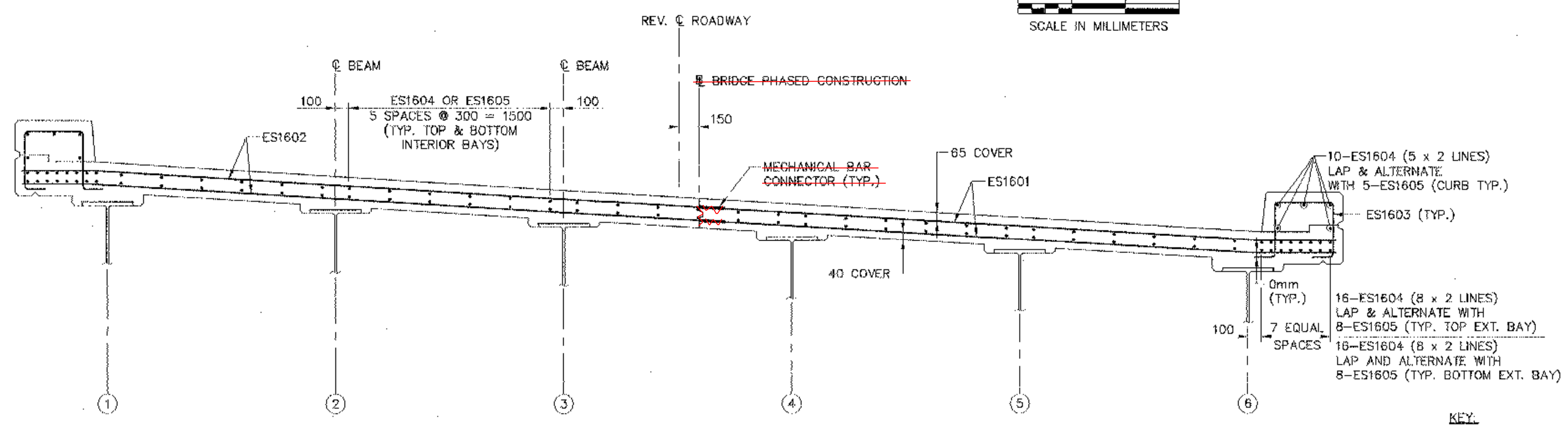
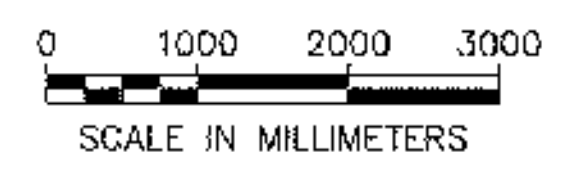
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	Date	Bridge Design Supervisor	
	M.A. COLGAN 1/06	M.A. COLGAN	Date 1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)

I.G.C. Info.	Bridge Sheet No. 50543TS	Sheet	20 of 70
--------------	--------------------------	-------	----------



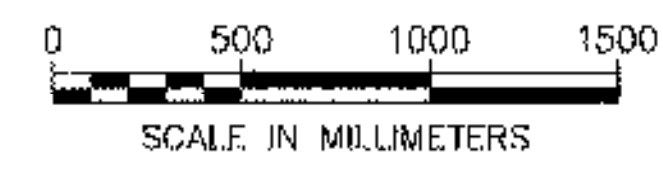
PLAN

SCALE: 1:50



SECTION A-A'

SCALE: 1:20



NOTES:

- SEE SHEET 32 FOR REINFORCING STEEL DETAIL AT BRIDGE RAIL POSTS.
- USE CUTOFFS FROM THIS END FOR THE OTHER END OF BRIDGE.

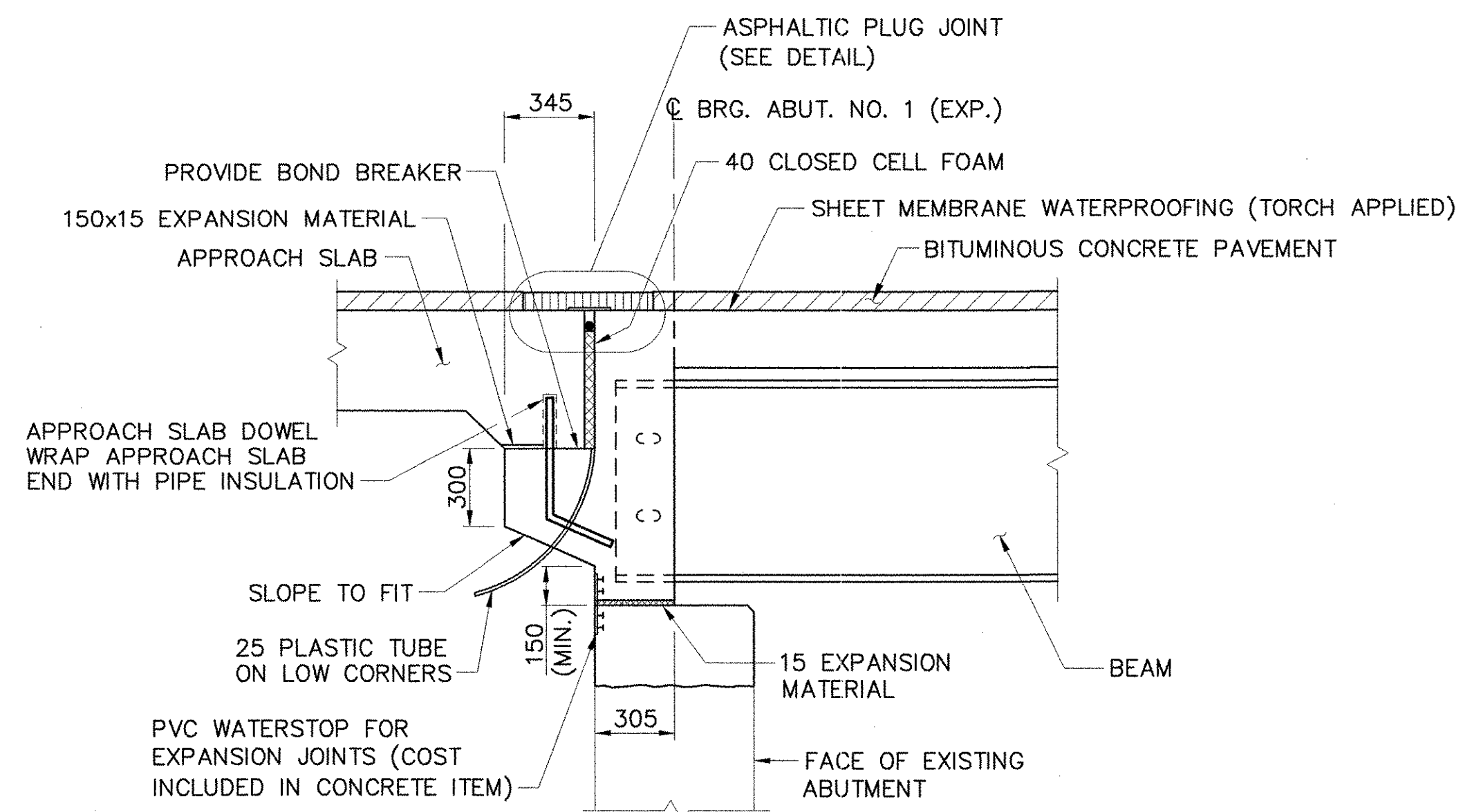
STATE OF VERMONT
AGENCY OF TRANSPORTATION

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	

VT 17 OVER MILL BROOK			
DECK REINFORCEMENT			
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	Date	Bridge Design Supervisor	
	S.M. SAREAULT 1/06	M.A. COLGAN	Date 1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)

KEY:

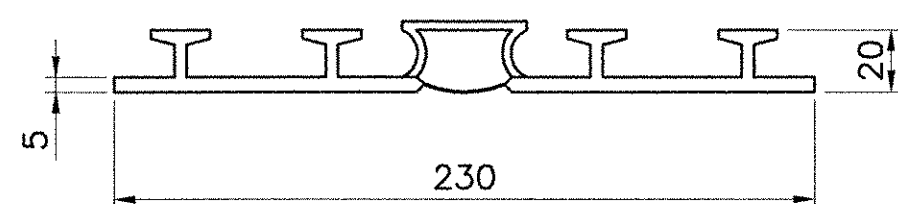
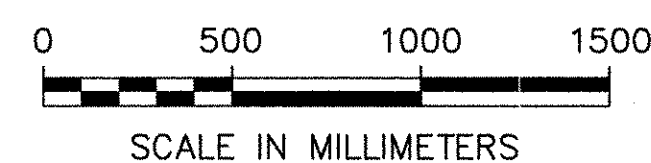
- N.F. - NEAR FACE
- F.F. - FAR FACE
- E.F. - EACH FACE
- ▲ - CUT TO FIT IN FIELD



CURTAIN WALL DETAIL

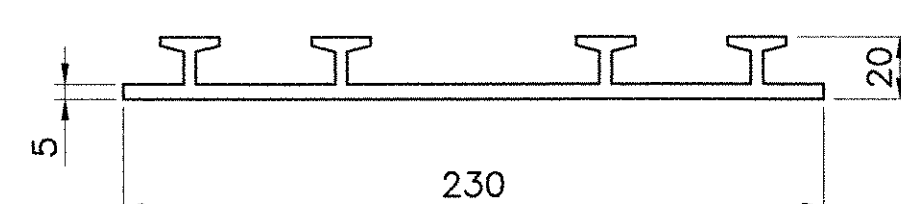
(PERPENDICULAR TO CENTERLINE BEARING)

(ABUTMENT NO. 1 SHOWN, ABUTMENT NO. 2 SIMILAR EXCEPT FOR WATERSTOP - SEE DETAILS BELOW)
 SCALE: 1:20



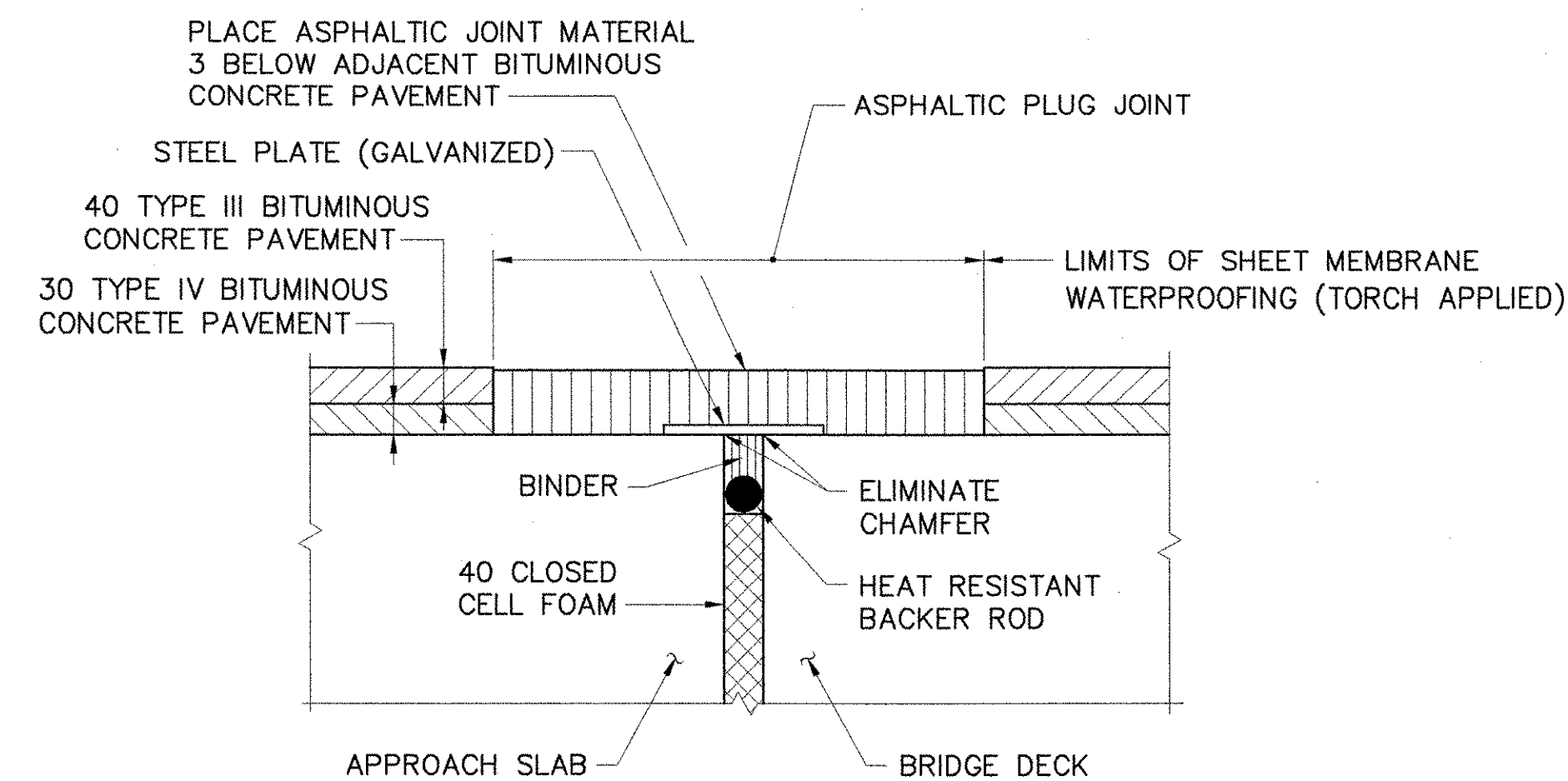
P.V.C. WATERSTOP FOR EXPANSION JOINTS

(ABUTMENT NO. 1) (EXPANSION)
 N.T.S.



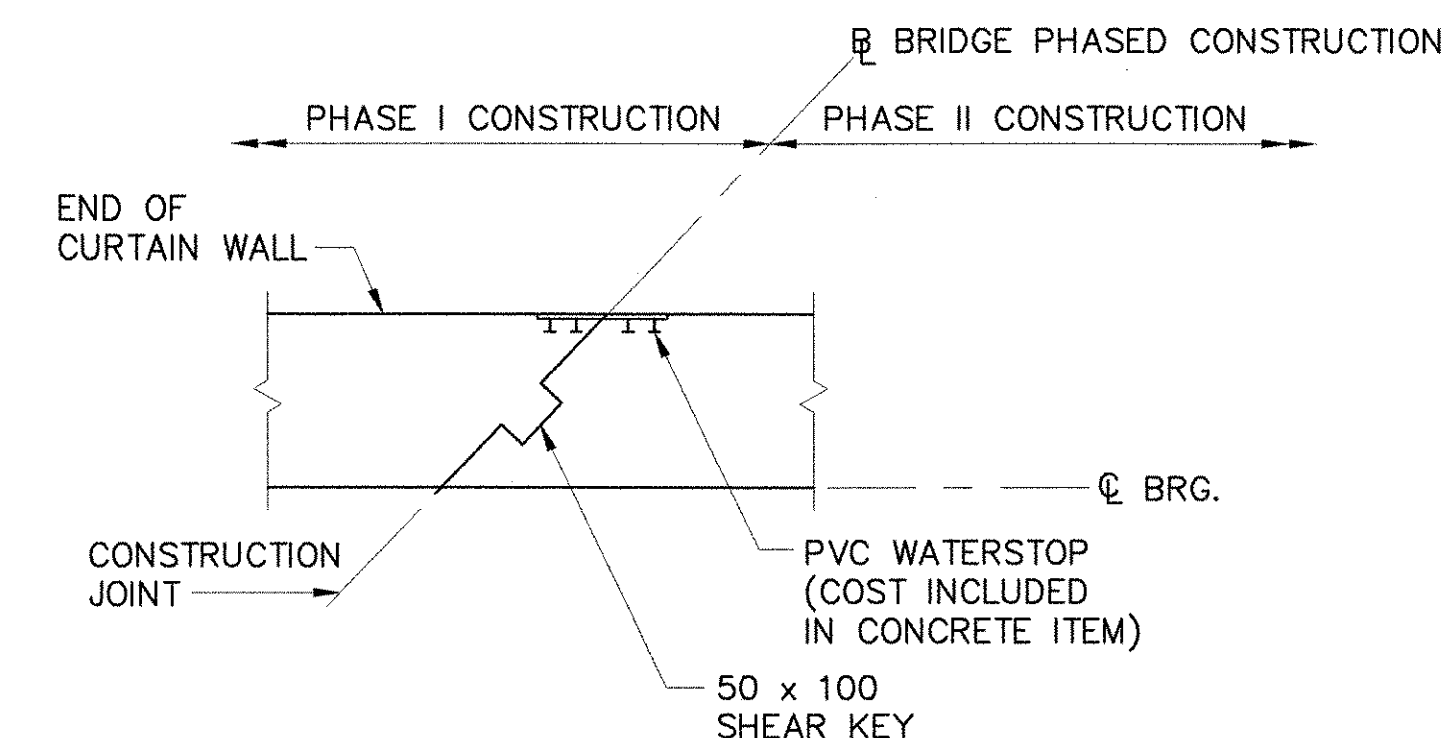
P.V.C. WATERSTOP

(ABUTMENT NO. 2) (FIXED)
 N.T.S.



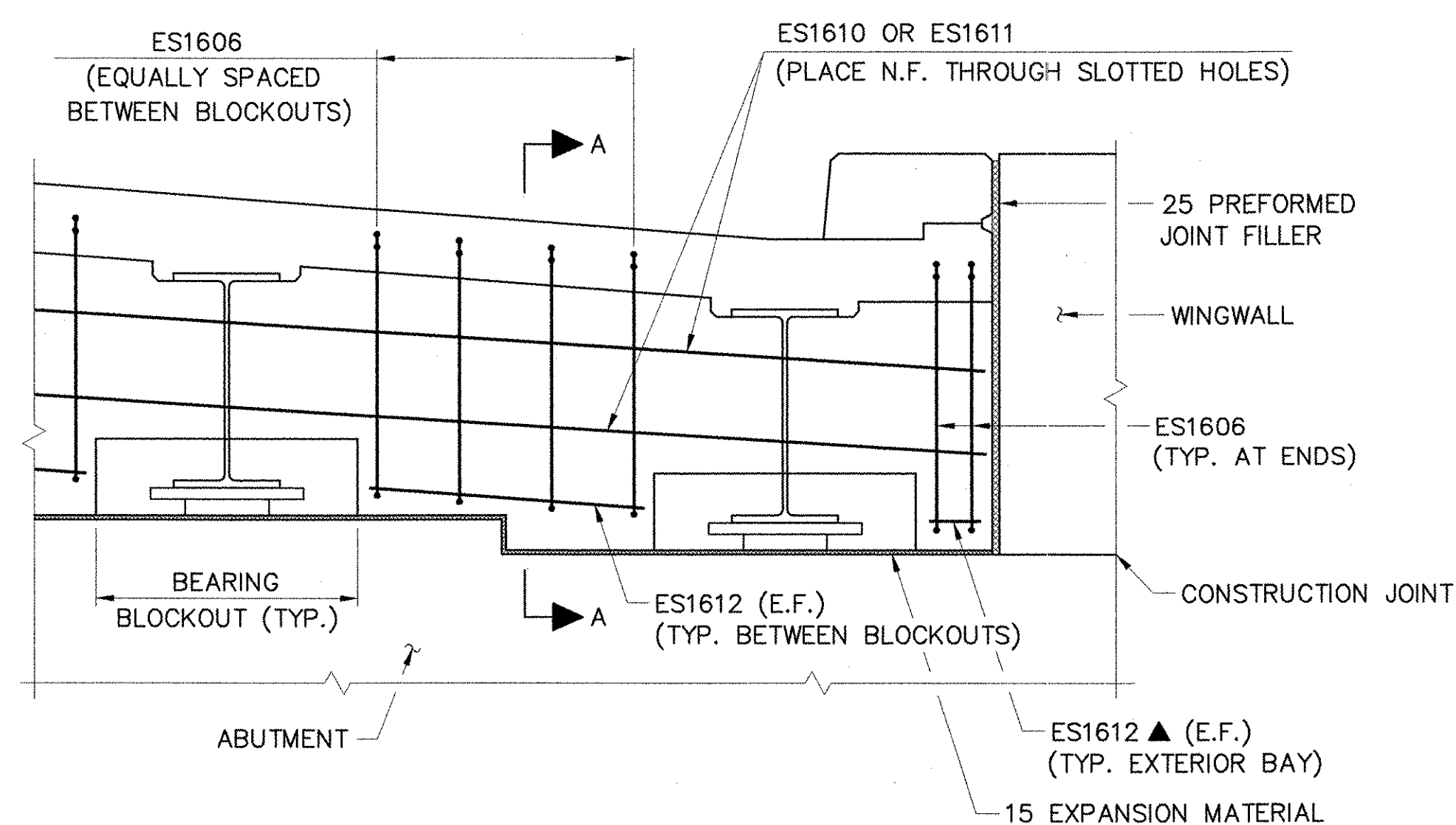
ASPHALTIC PLUG JOINT DETAIL

(TYPICAL EACH END)
 N.T.S.



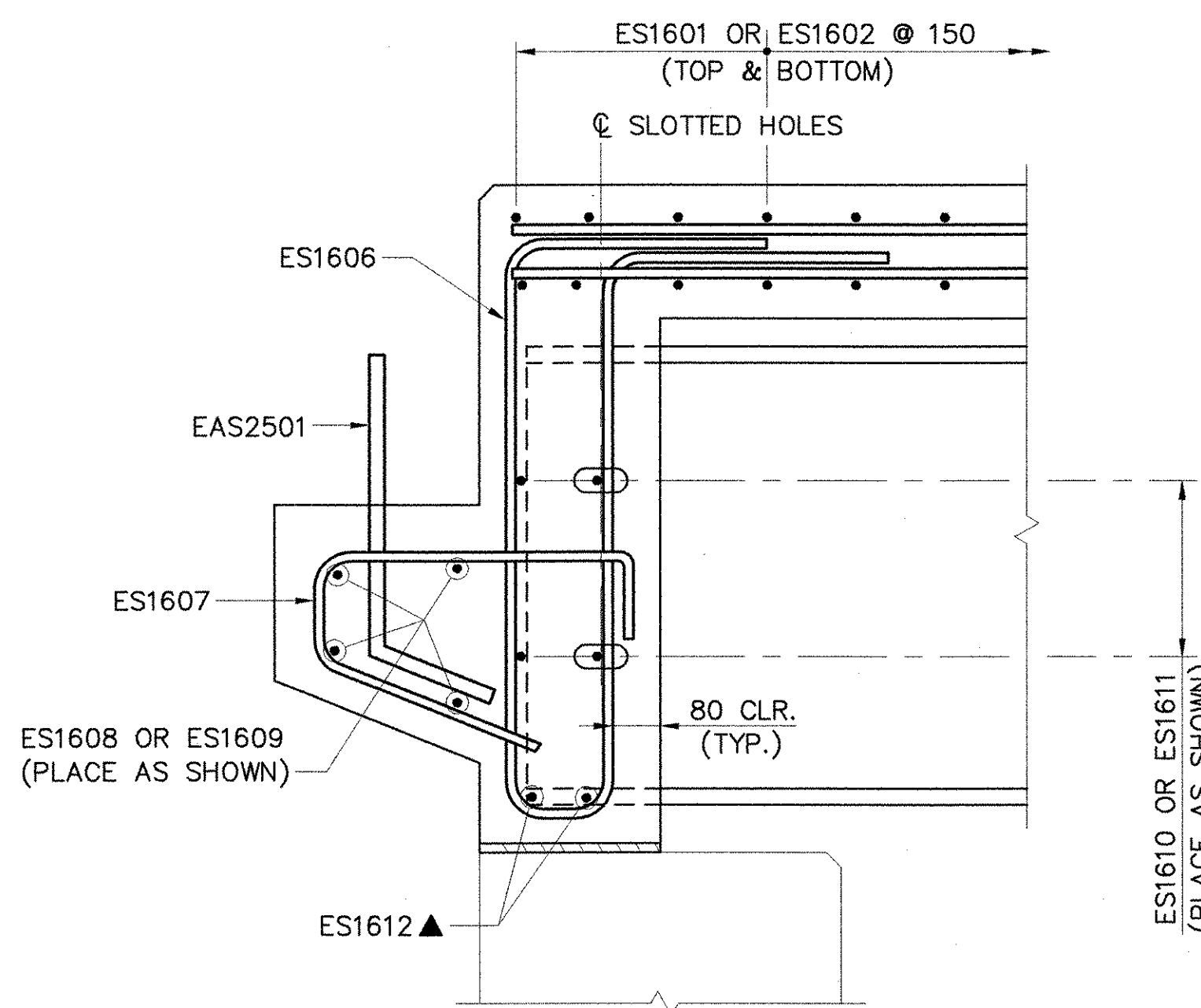
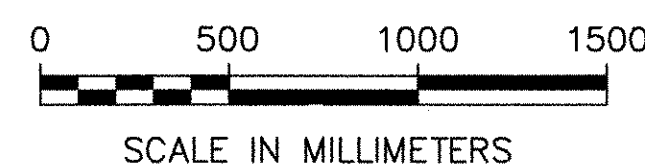
CURTAIN WALL CONSTRUCTION JOINT DETAIL

(ABUT. NO. 2 LOCATION SHOWN, ABUT. NO. 1 SIMILAR)
 N.T.S.



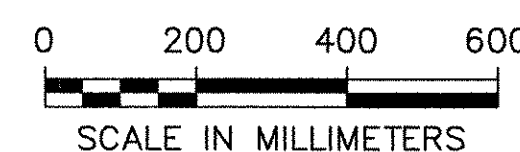
ELEVATION

(PERPENDICULAR TO CENTERLINE BEAMS)
 SCALE: 1:20



SECTION A-A

(PERPENDICULAR TO CENTERLINE BEARING)
 SCALE: 1:10



KEY

- N.F. = NEAR FACE
- F.F. = FAR FACE
- E.F. = EACH FACE
- ▲ = CUT TO FIT IN FIELD

**STATE OF VERMONT
 AGENCY OF TRANSPORTATION**

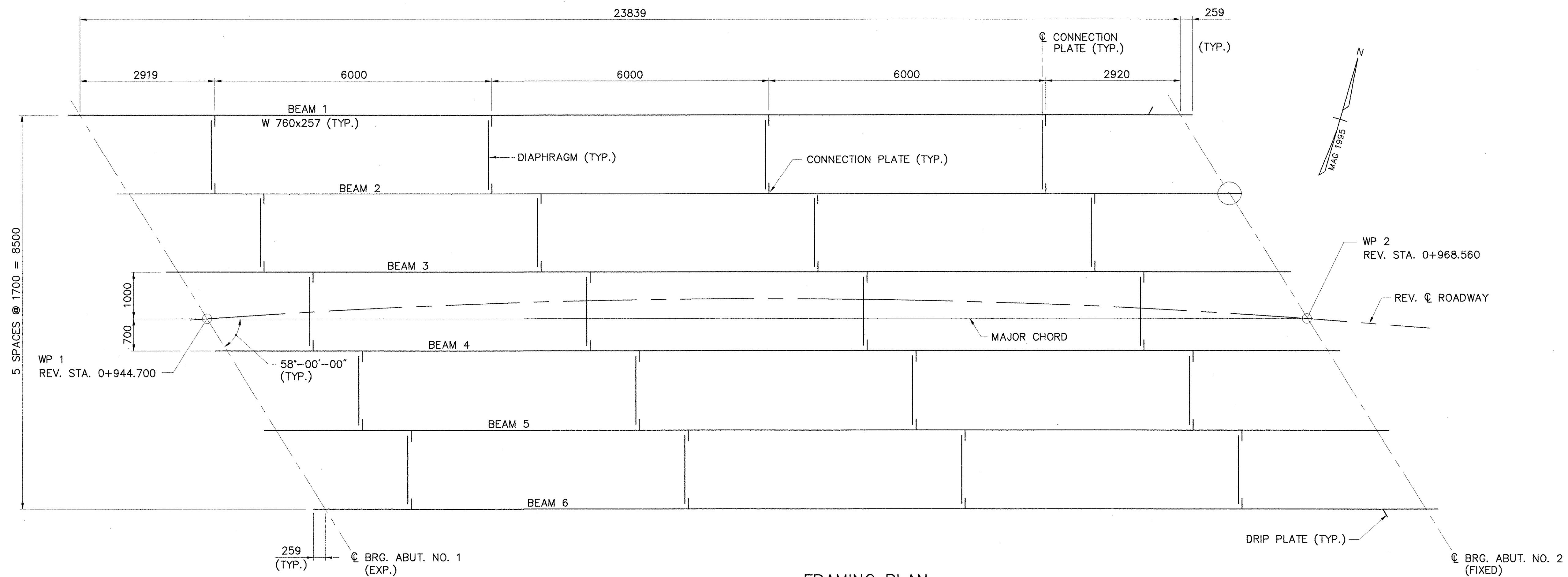
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	

CURTAIN WALL

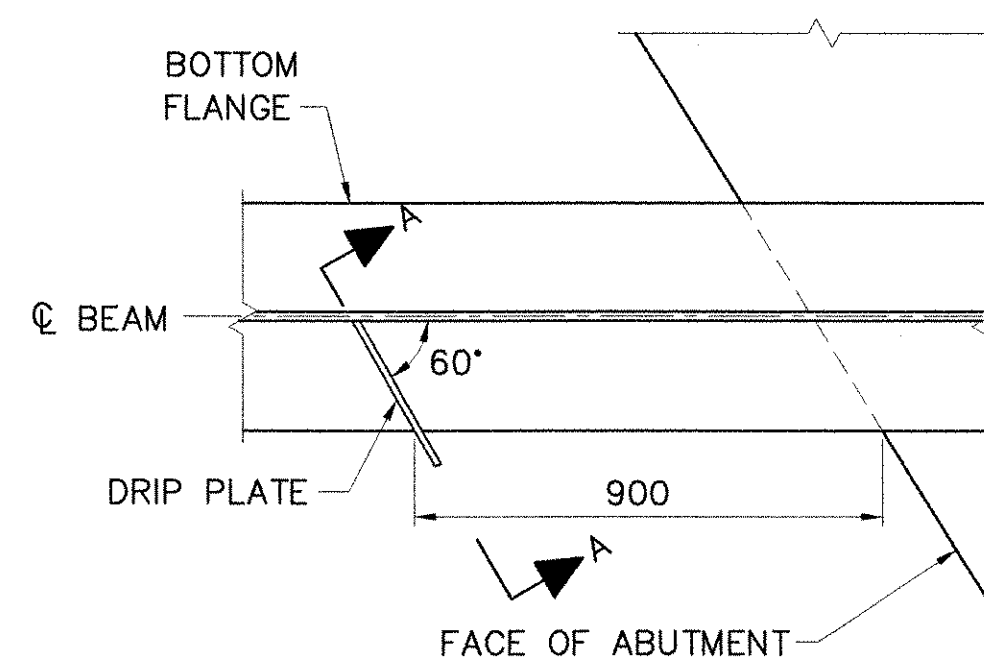
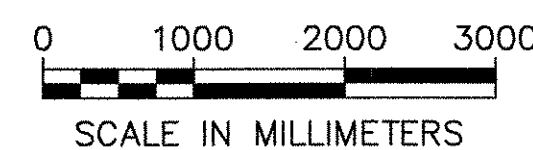
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	S.M. SAREAULT	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN
		Date	1/06

PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
---------	---------	-------------	-------------

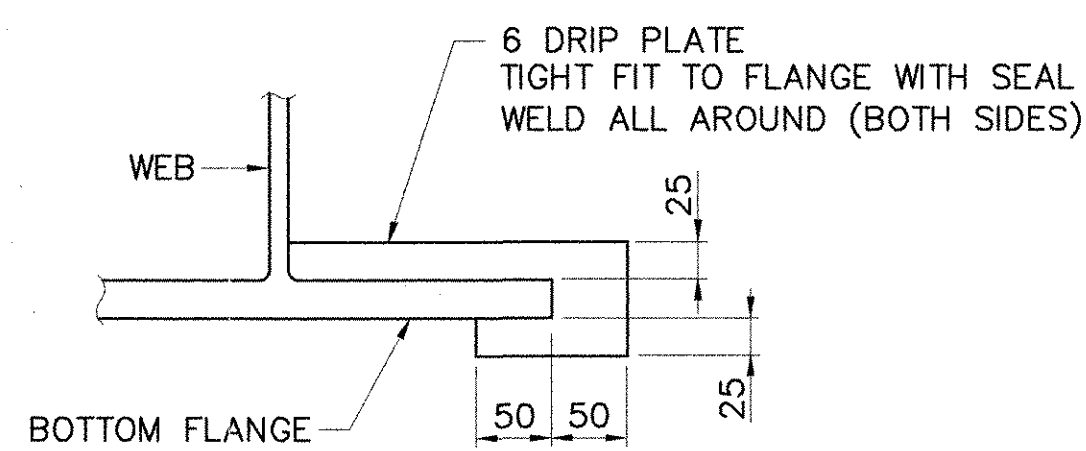
I.G.C. Info.	Bridge Sheet No. 50543DTL	Sheet	22 of 70
--------------	---------------------------	-------	----------



FRAMING PLAN
SCALE: 1:50

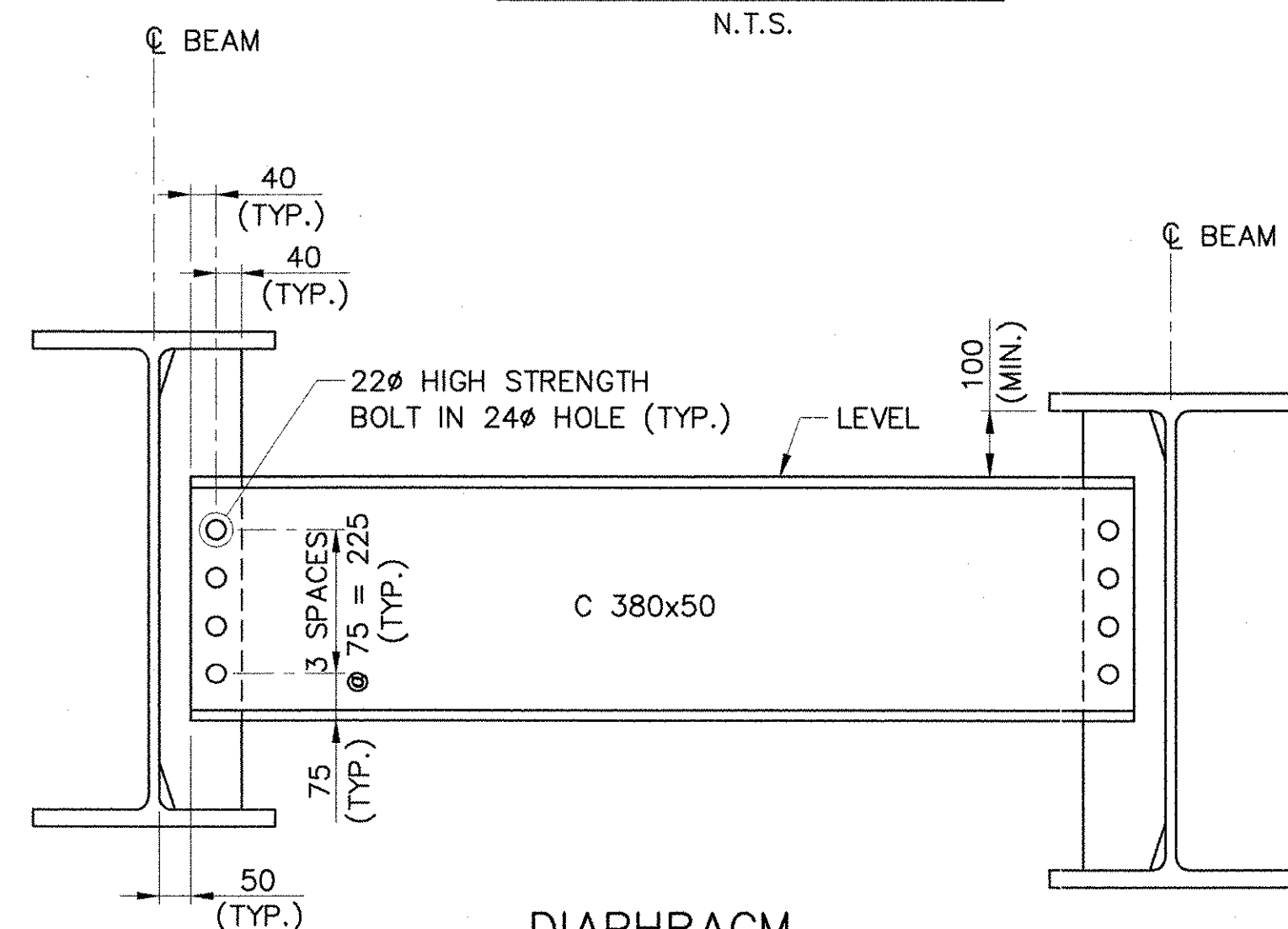


PLAN

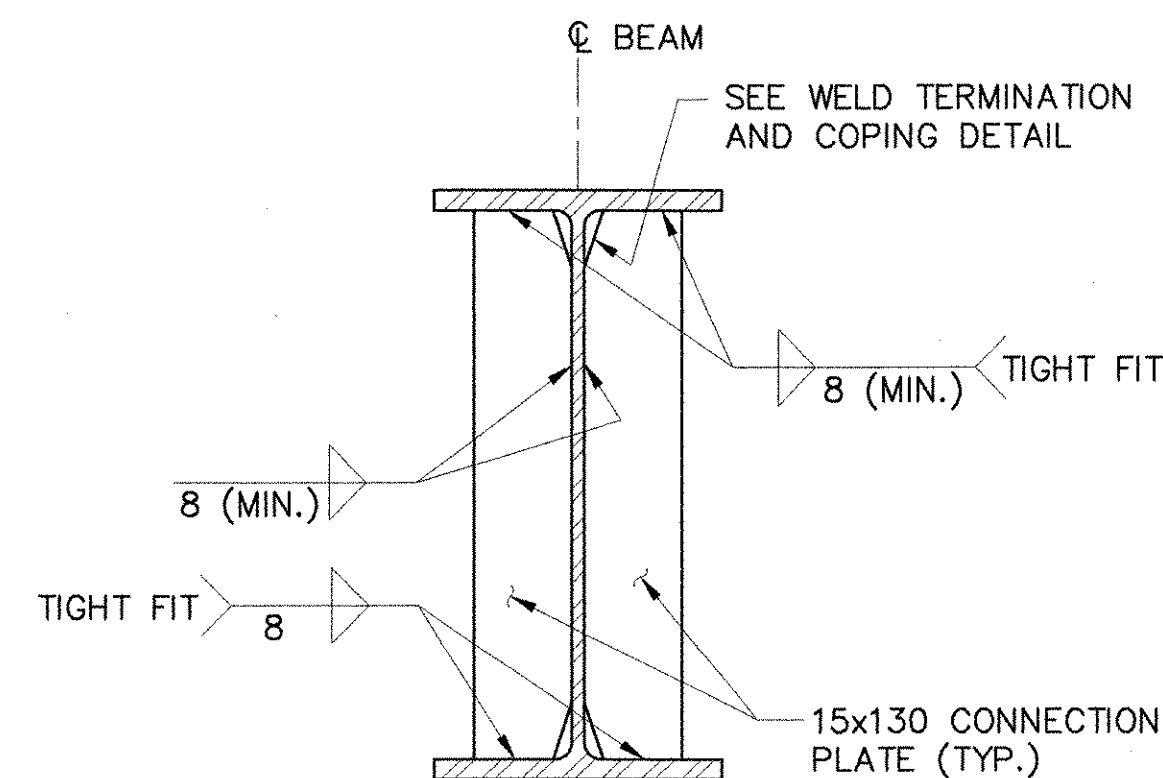
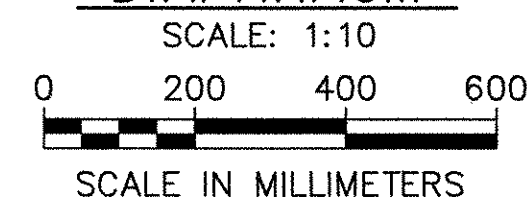


SECTION A-A

DRIP PLATE DETAIL
N.T.S.

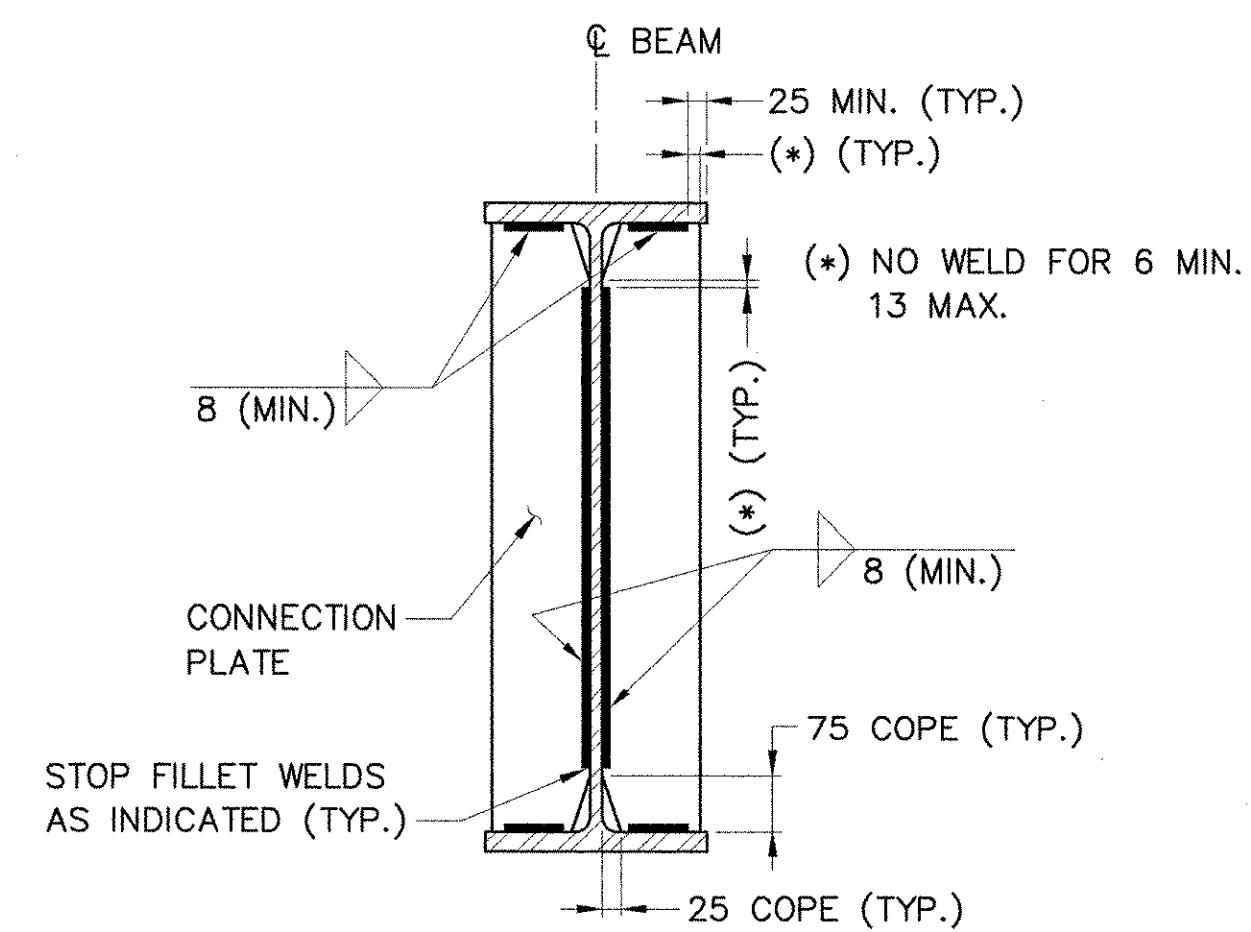


DIAPHRAGM



CONNECTION PLATE DETAIL

N.T.S.



WELD TERMINATION AND COPING DETAIL

N.T.S.

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	

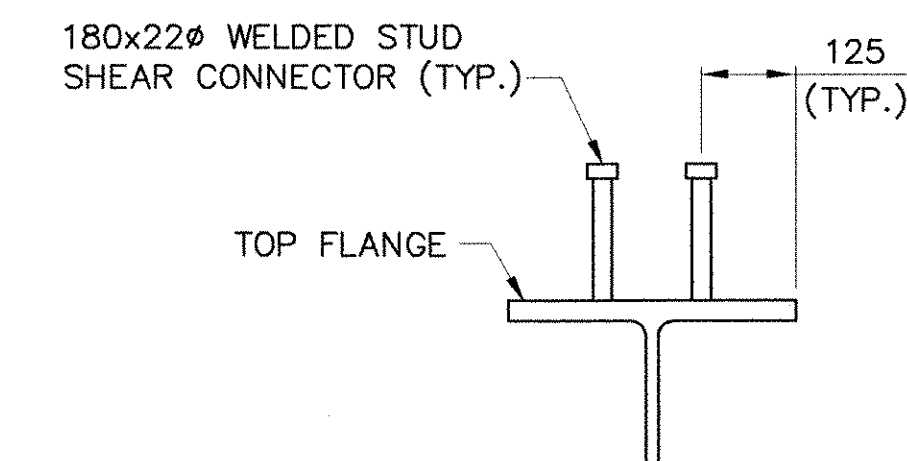
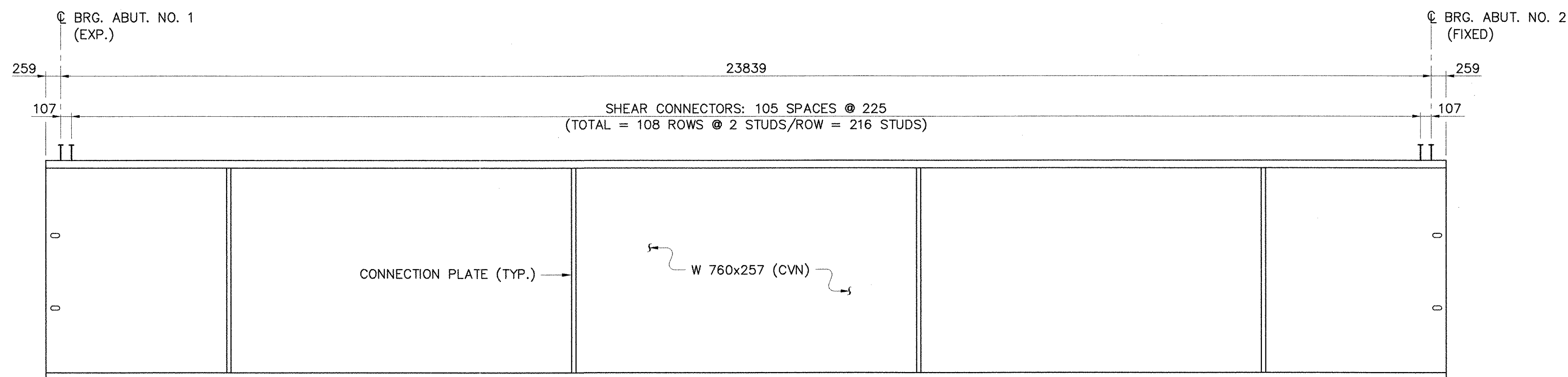
VT 17 OVER MILL BROOK

FRAMING PLAN

Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	S.M. SAREAULT	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN Date 1/06

PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
---------	---------	-------------	-------------

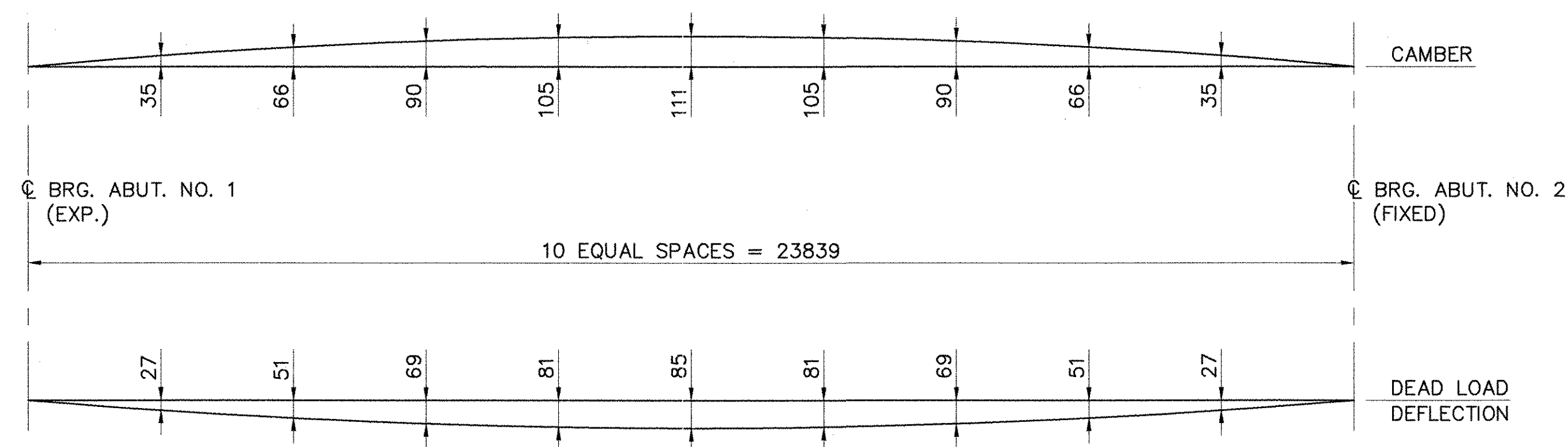
I.G.C. Info.	Bridge Sheet No. 50543FRM	Sheet	23 of 70
--------------	---------------------------	-------	----------



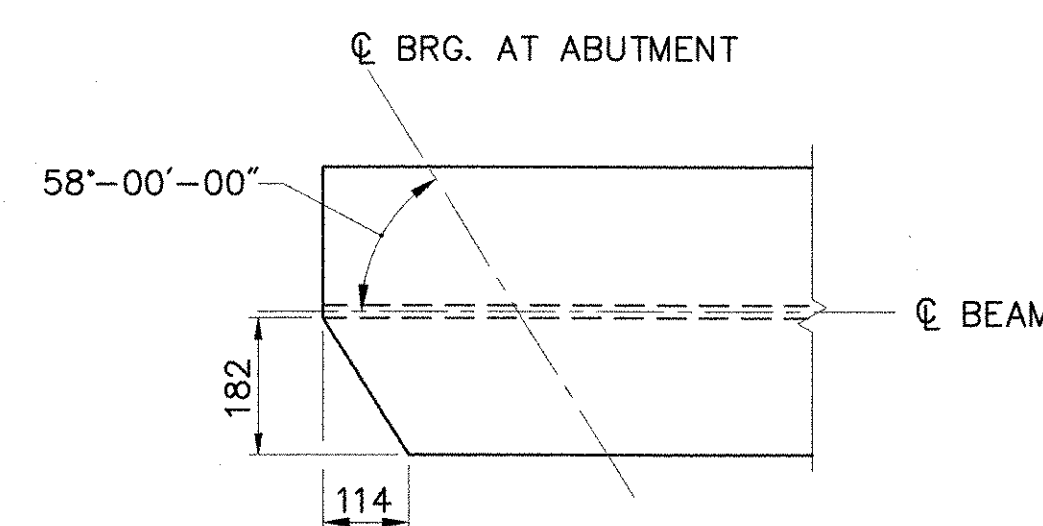
SHEAR CONNECTOR DETAIL
N.T.S.

CVN = CHARPY V NOTCH TESTING REQUIRED PER SPECIFICATION

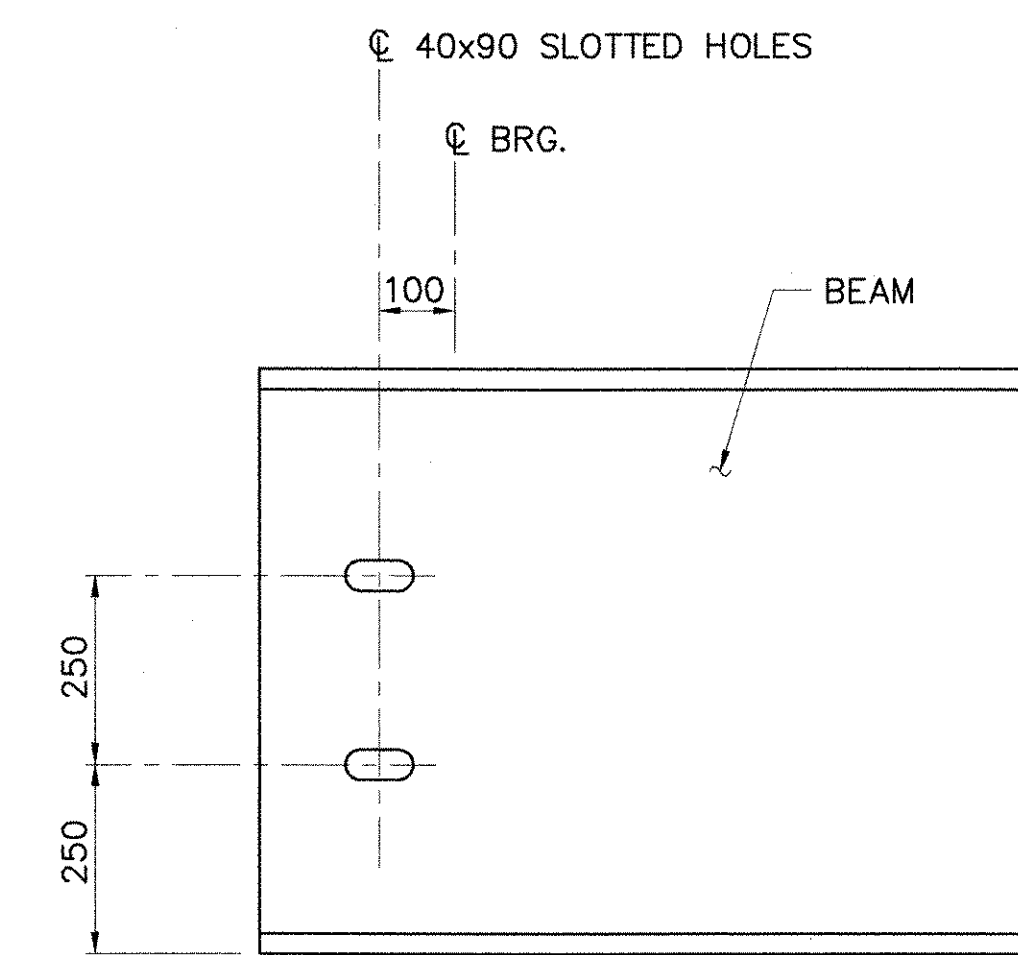
BEAM ELEVATION
N.T.S.



DEAD LOAD DEFLECTION AND CAMBER DIAGRAM
N.T.S.



TOP & BOTTOM FLANGE CLIP DETAIL
N.T.S.



SLOTTED HOLE DETAIL
N.T.S.

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

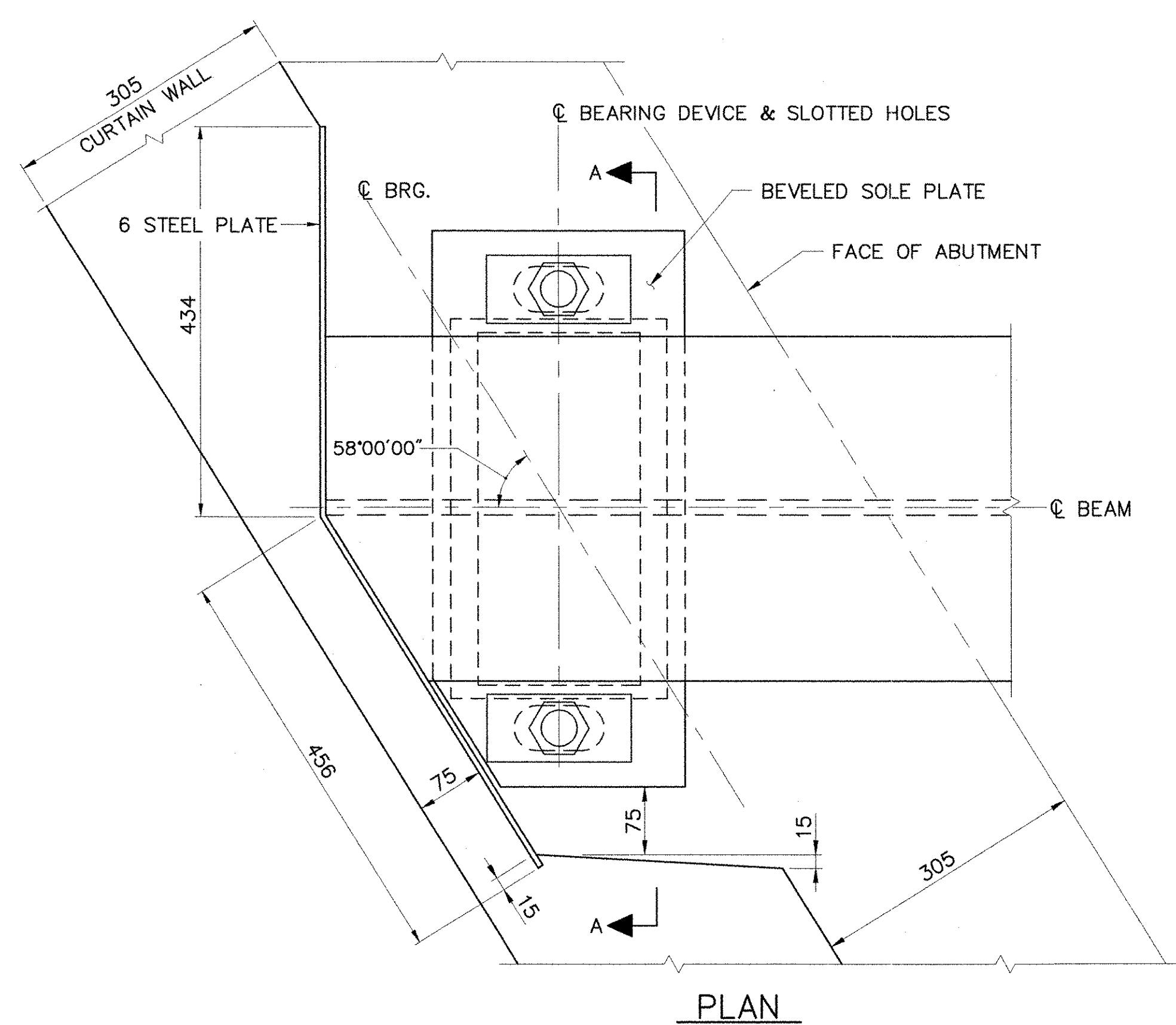
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			

BEAM ELEVATION & DETAILS

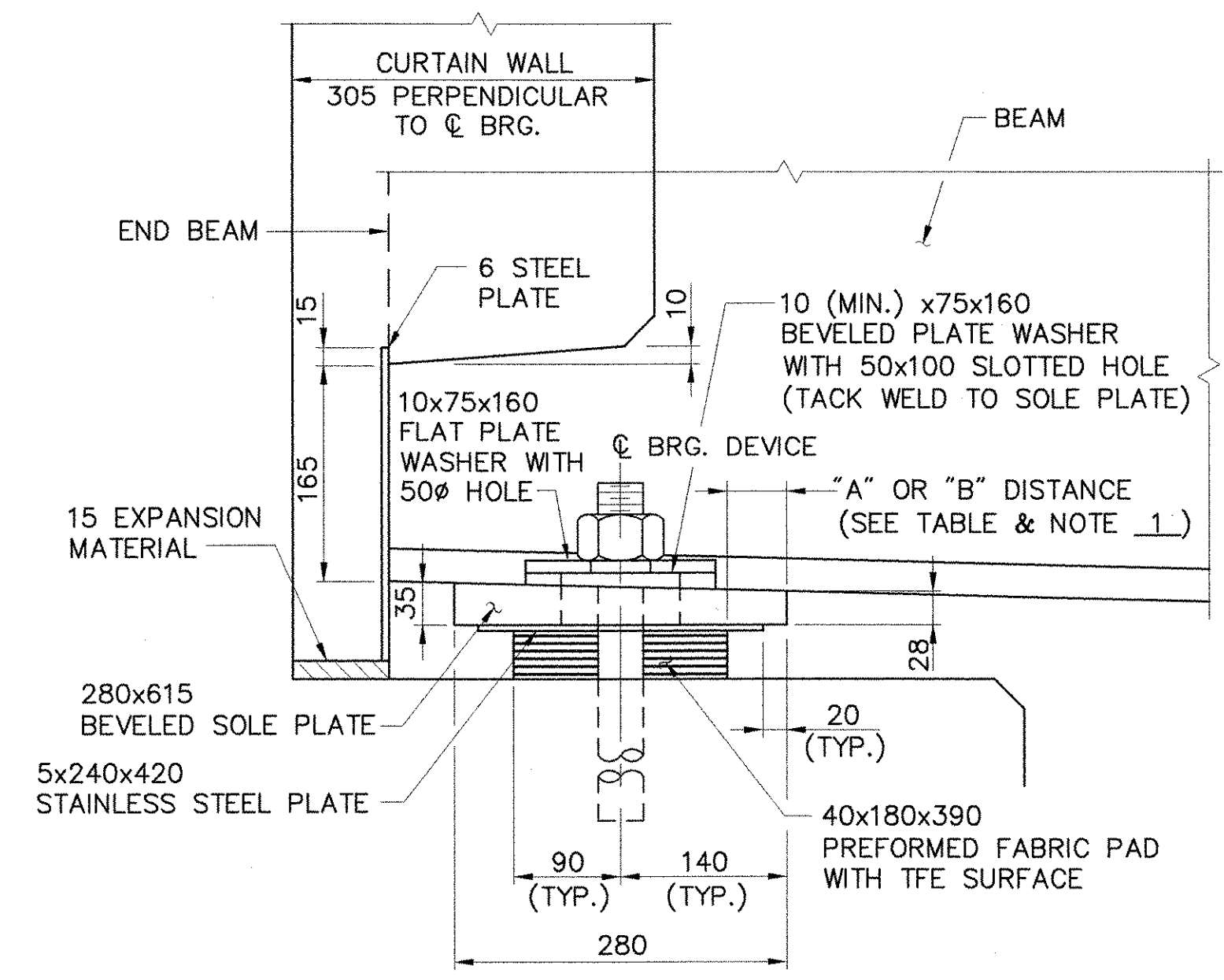
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	S.M. SAREAULT	Bridge Design Supervisor	M.A. COLGAN
Date	1/06	Date	1/06

PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
---------	---------	-------------	-------------

I.G.C. Info.	Bridge Sheet No. 50543SD1	Sheet	24 of 70
--------------	---------------------------	-------	----------

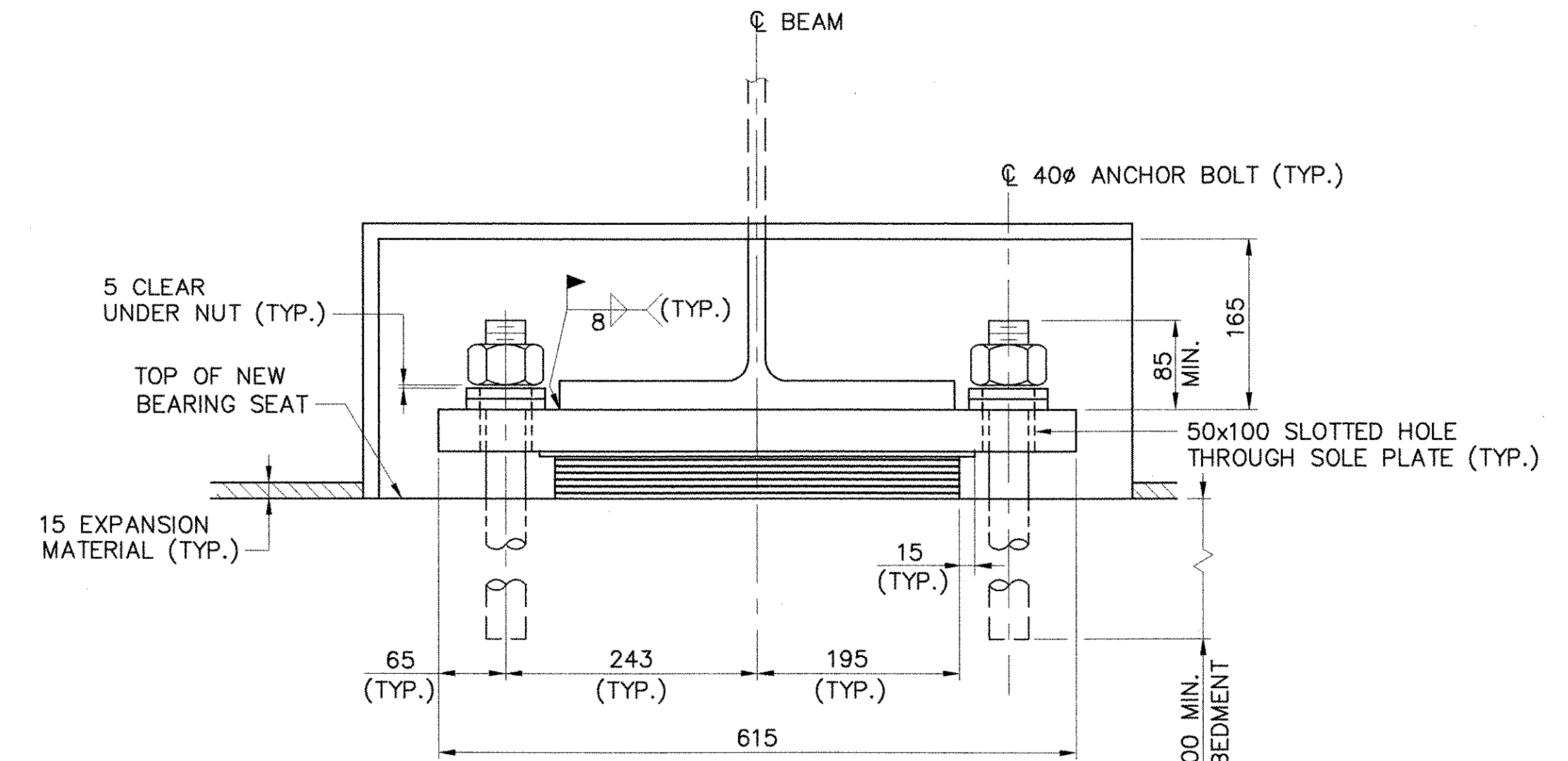


PLAN

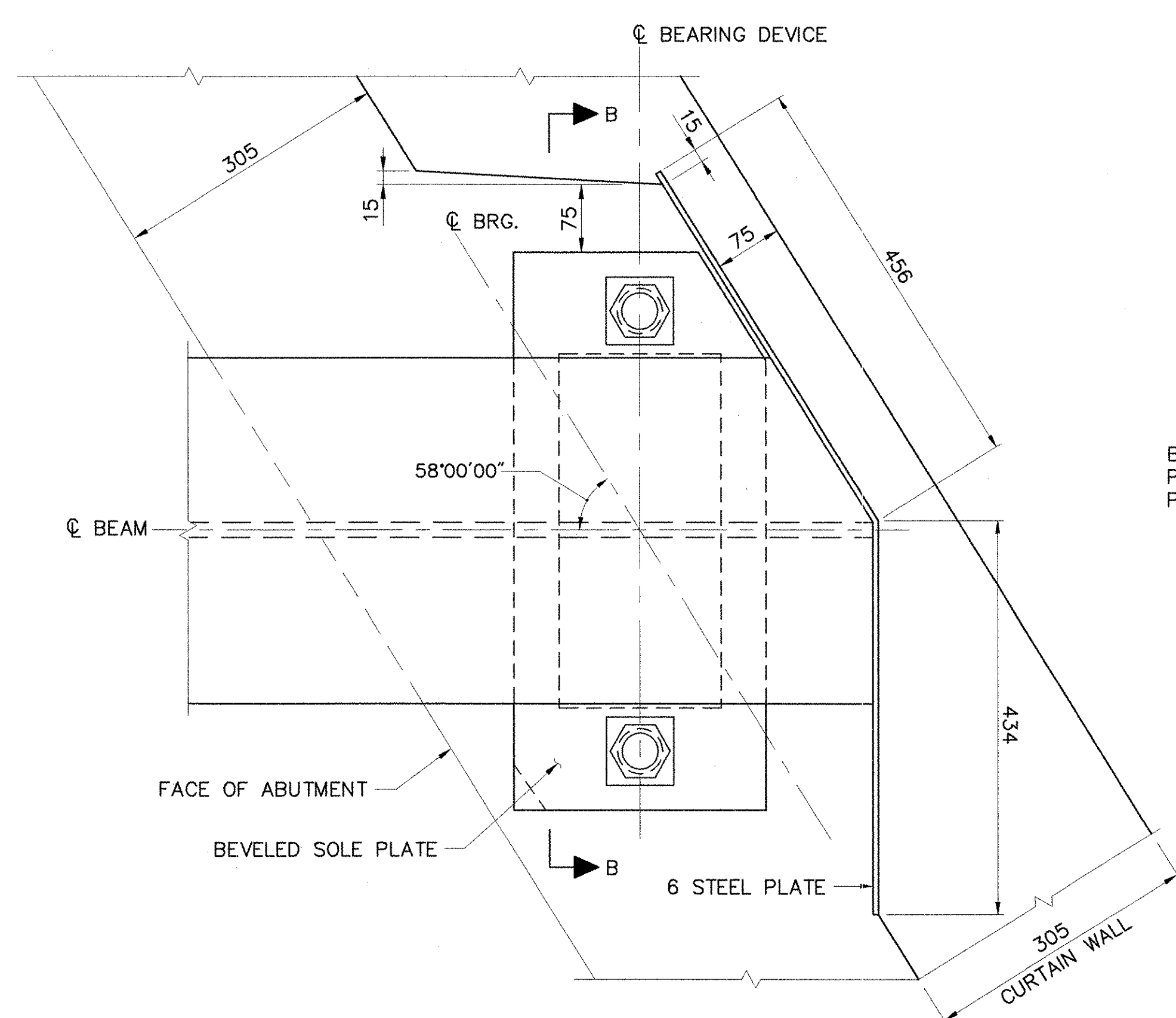


ELEVATION

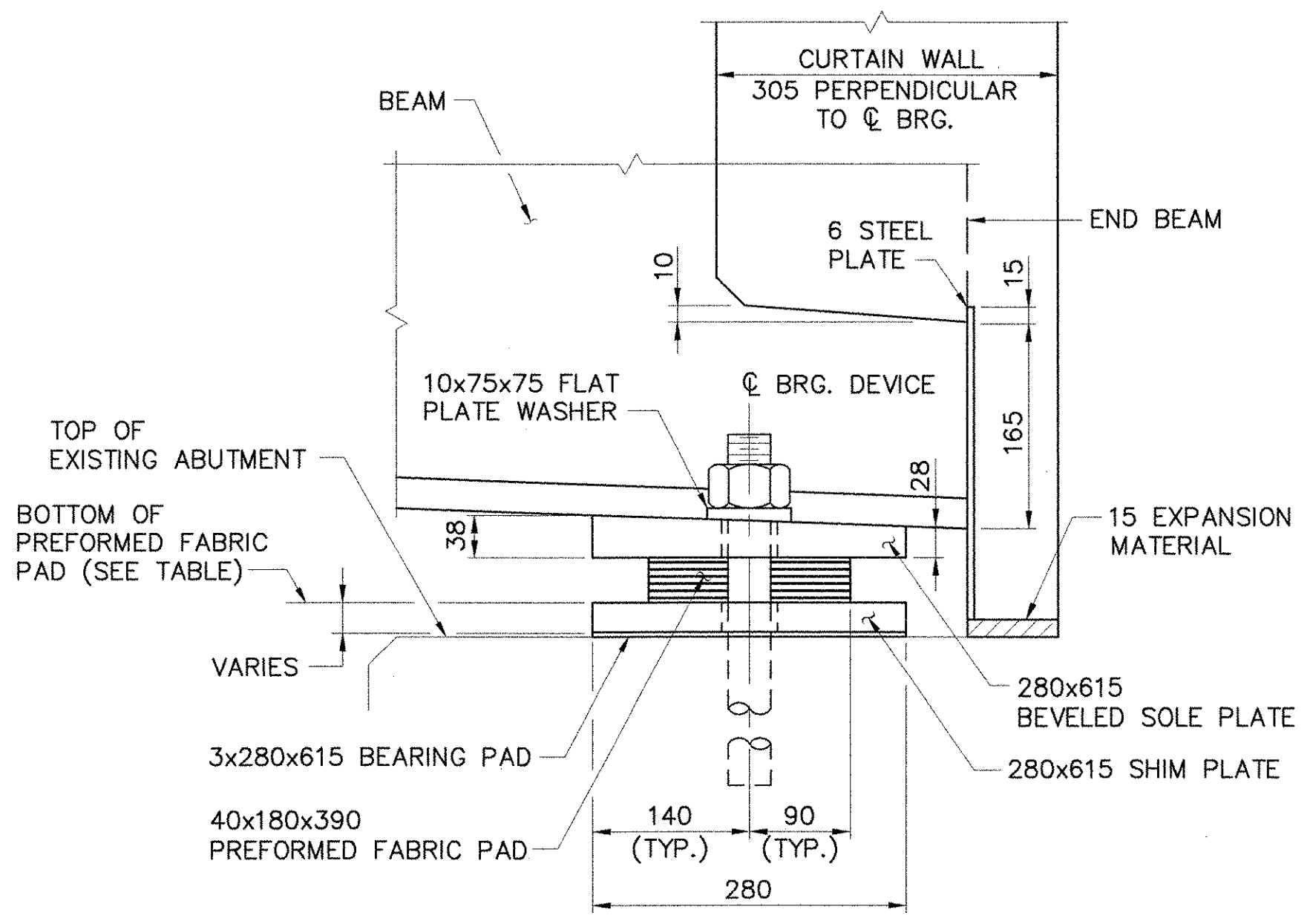
EXPANSION BEARING (ABUTMENT NO. 1)
SCALE: 1:5



SECTION A-A

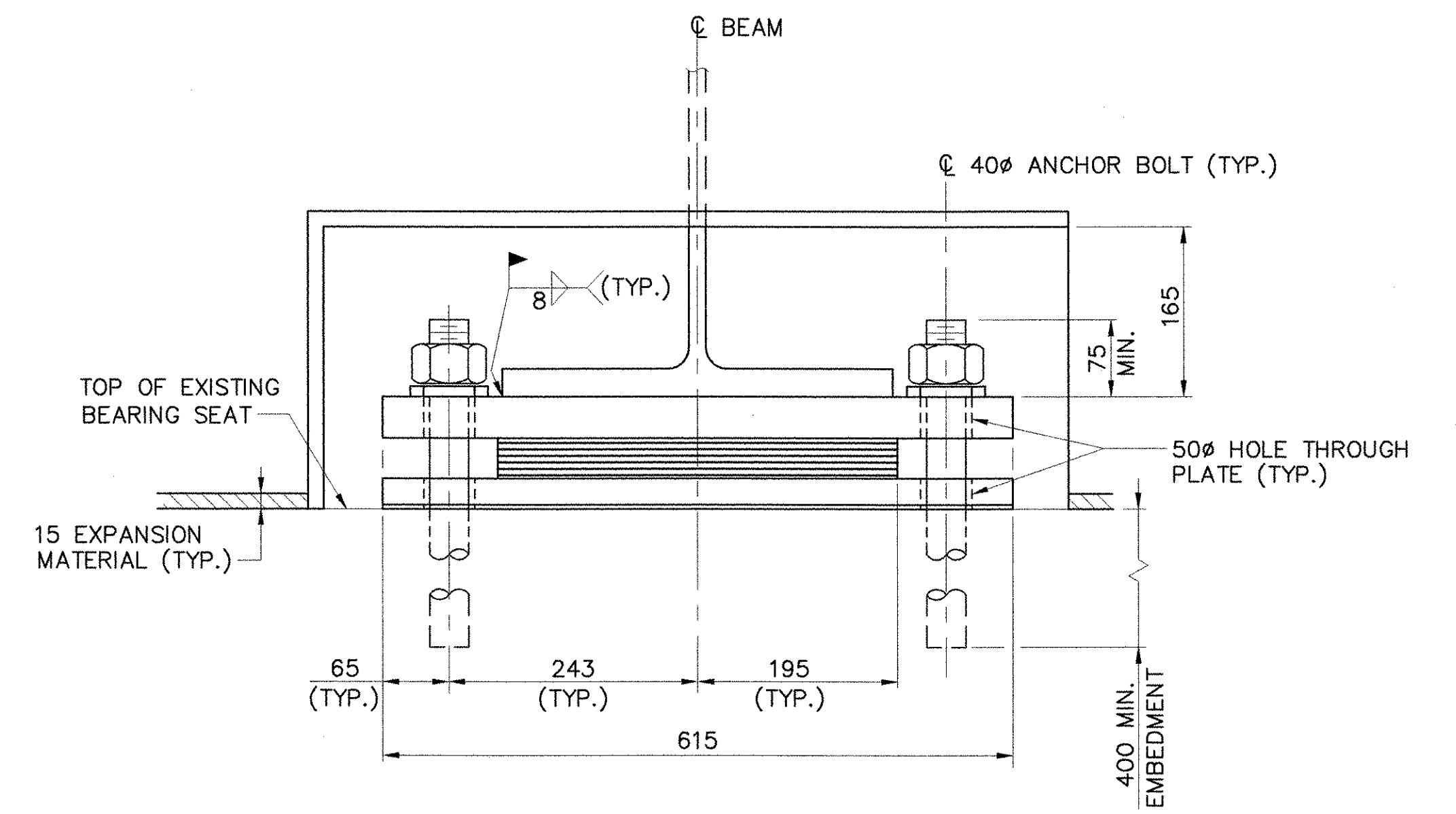


PLAN



ELEVATION

FIXED BEARING (ABUTMENT NO. 2)
SCALE: 1:5



SECTION B-B

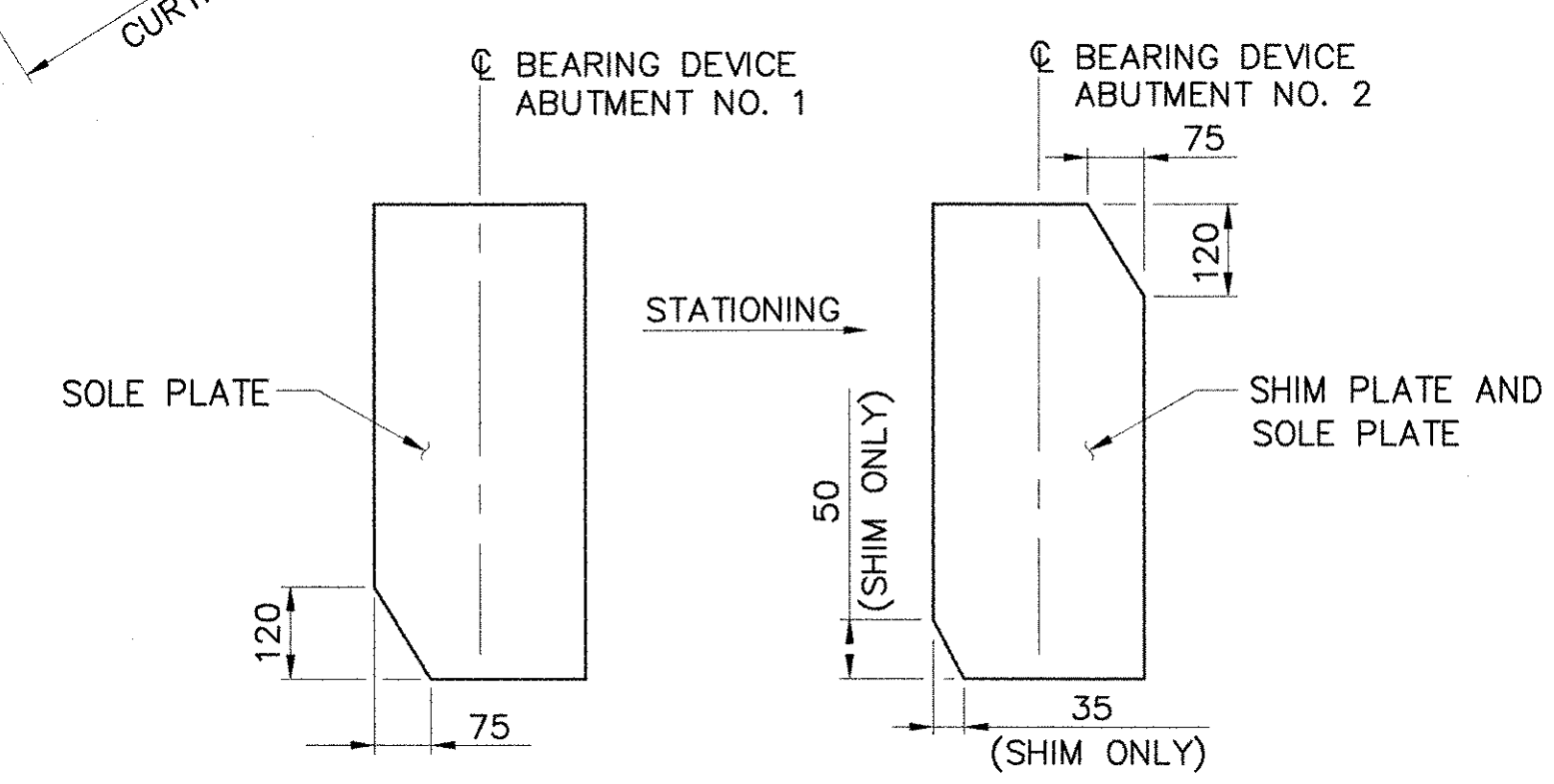
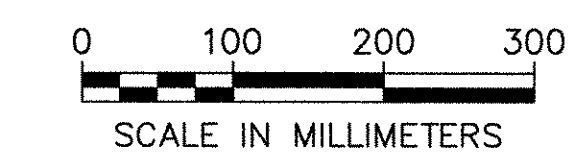
NOTE:

1. THE "A" DISTANCE IS THE SOLE PLATE ADJUSTMENT TO BE USED AFTER THE DEAD LOAD HAS BEEN APPLIED. THE "B" DISTANCE IS THE SOLE PLATE ADJUSTMENT TO BE USED BEFORE DEAD LOAD IS ADDED TO THE BEAM SELFWEIGHT. THE DIFFERENCE IS THE ELONGATION DUE TO DEAD LOAD DEFLECTION OF THE SLAB, BRUSH CURB, BRIDGE RAIL AND PAVEMENT.

BEAM	ELEVATION ABUT. NO. 2
1	264.238
2	264.112
3	263.985
4	263.859
5	263.733
6	*

* SHIM PLATE NOT REQUIRED

TEMPERATURE	"A"	"B"
-18° C	58	68
-9° C	55	65
-1° C	53	63
7° C	51	61
16° C	49	59
24° C	46	56
32° C	44	54
41° C	42	52



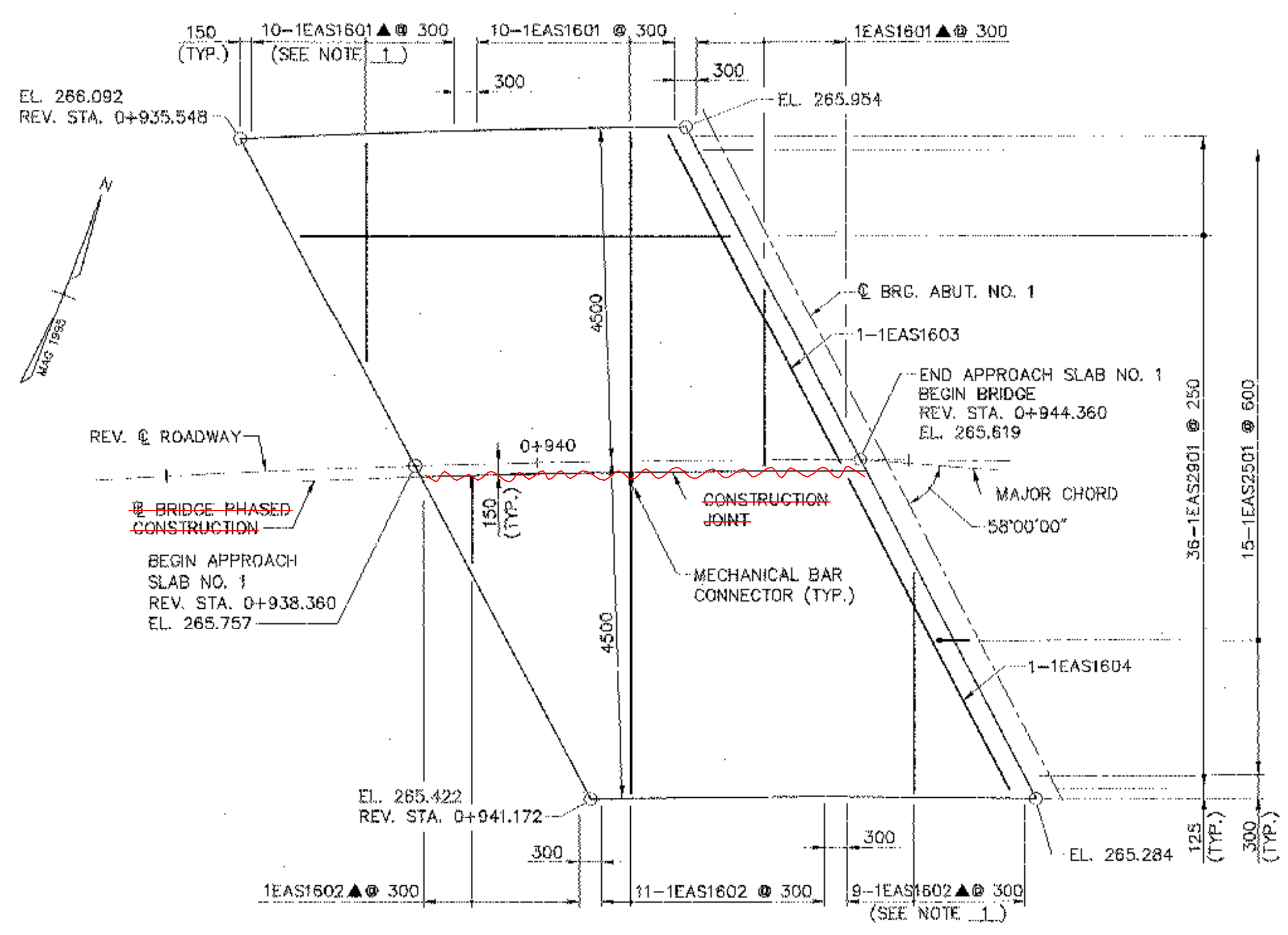
BEARING CLIP DETAILS
N.T.S.

STATE OF VERMONT
AGENCY OF TRANSPORTATION

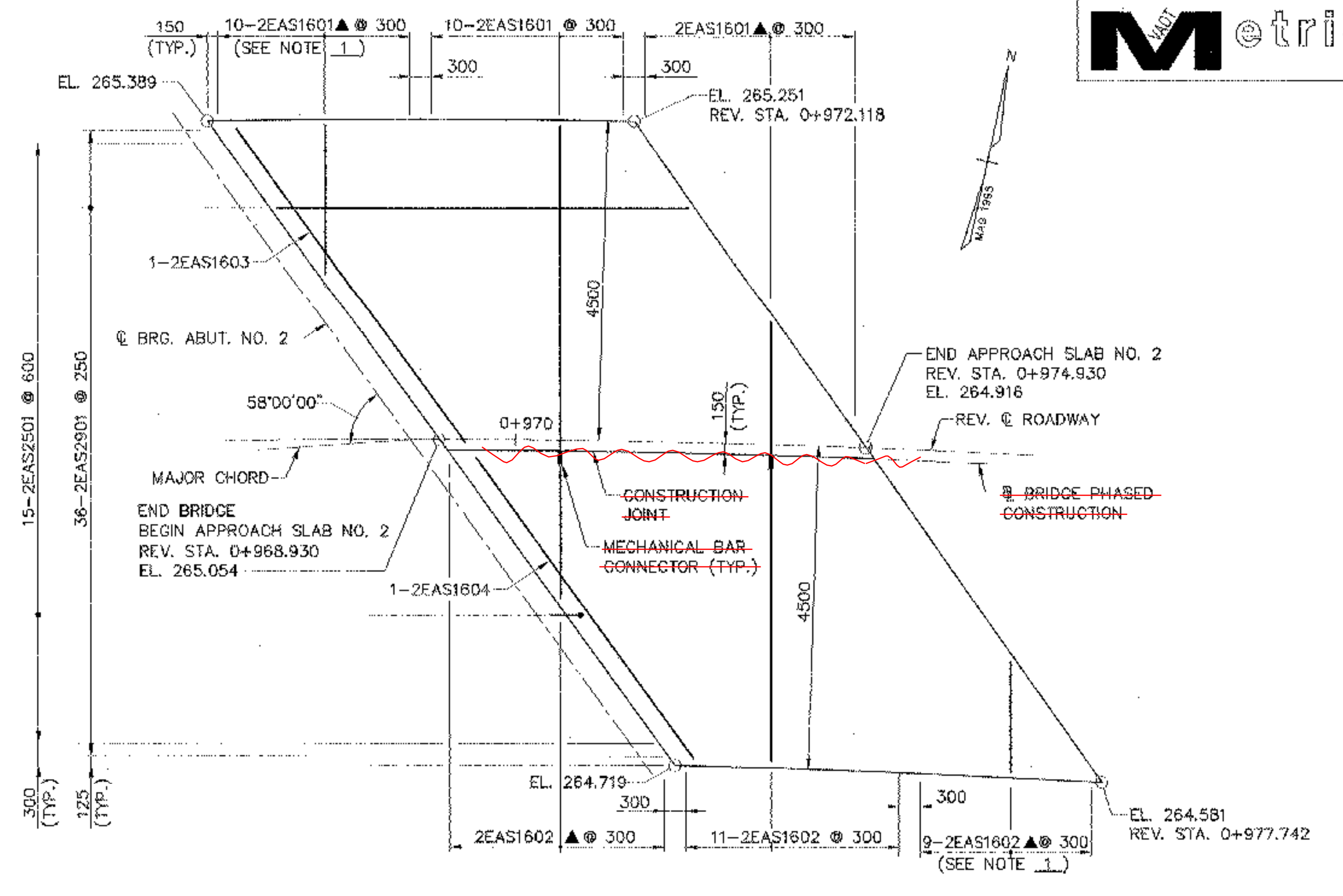
Town Of FAYSTON Bridge No. 36
Highway No. VT 17 Log Sta. Surv. Sta.

VT 17 OVER MILL BROOK
BEARING DETAILS
Designed By S.M. SAREAULT Drawn By B.J. MASSE
Checked By M.A. COLGAN Date 1/06 Bridge Design Supervisor M.A. COLGAN Date 1/06
PROJECT FAYSTON PROJECT NO. BHF 0200(9)

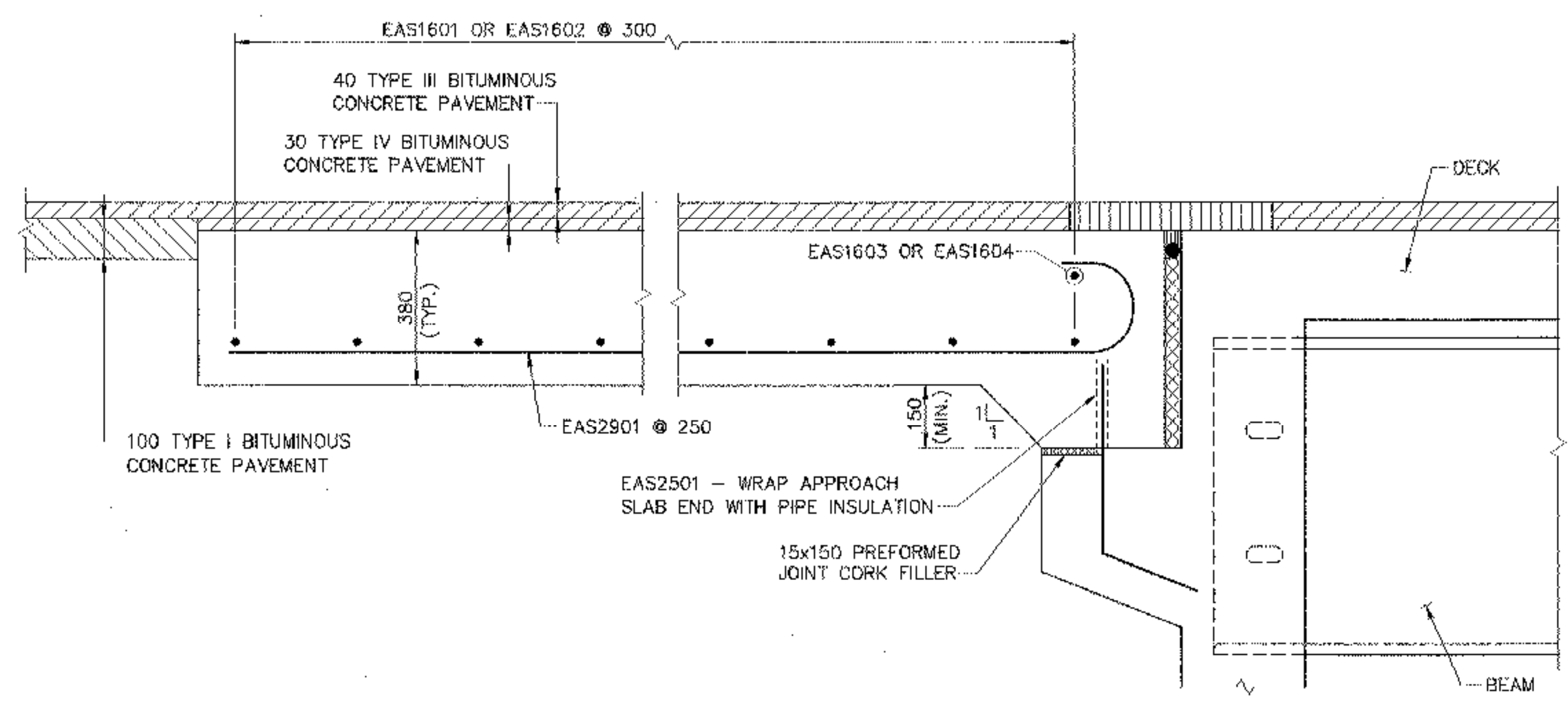
I.G.C. Info. Bridge Sheet No. 50543BRG Sheet 25 of 70



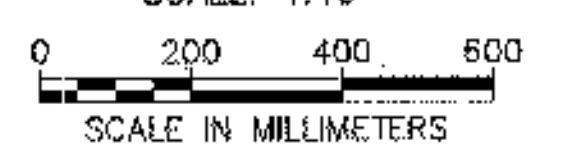
APPROACH SLAB NO. 1
SCALE: 1:50



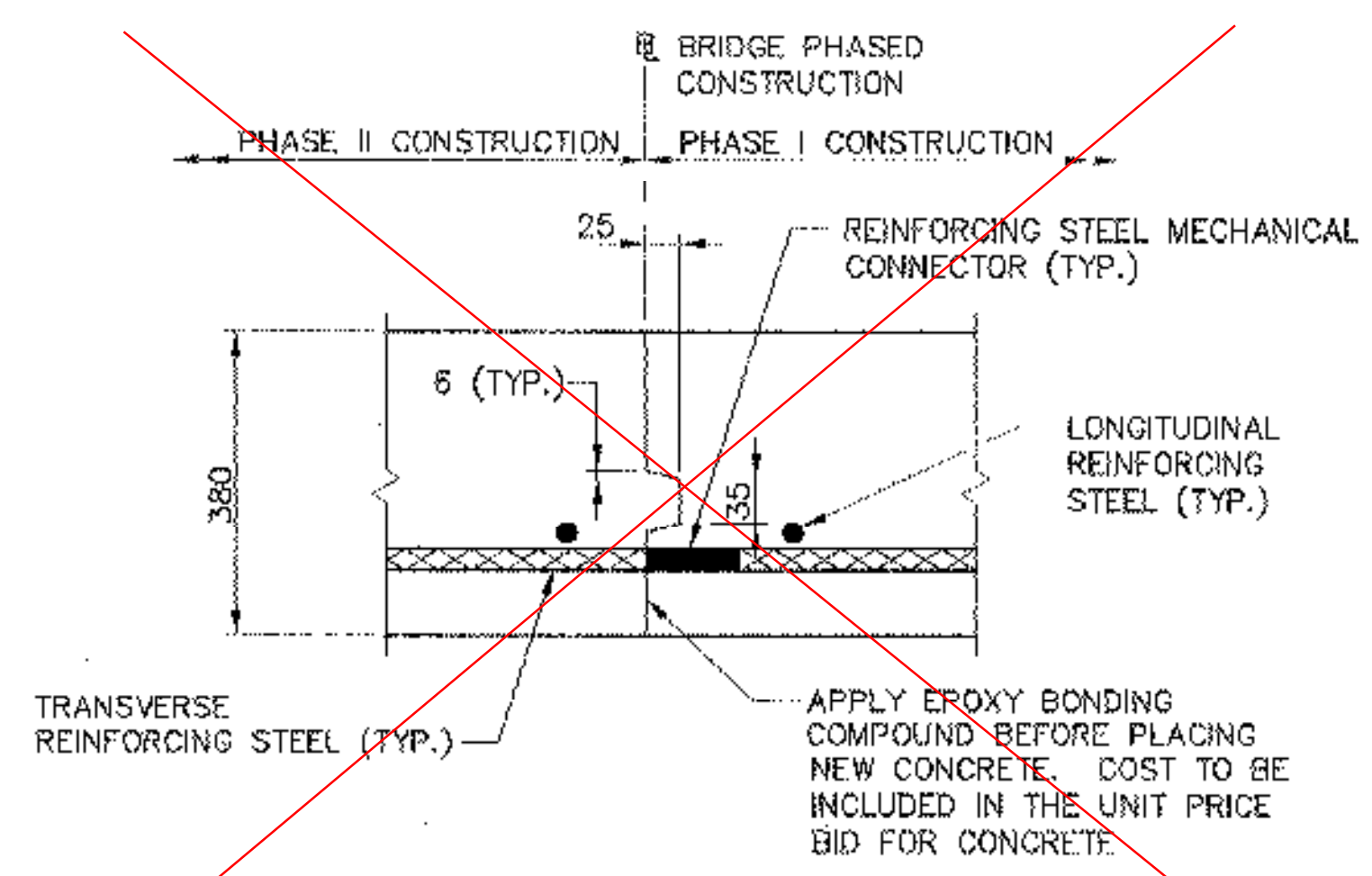
APPROACH SLAB NO. 2
SCALE: 1:50



APPROACH SLAB NO. 1 DETAIL
(APPROACH SLAB NO. 2 SIMILAR)
SCALE: 1:10



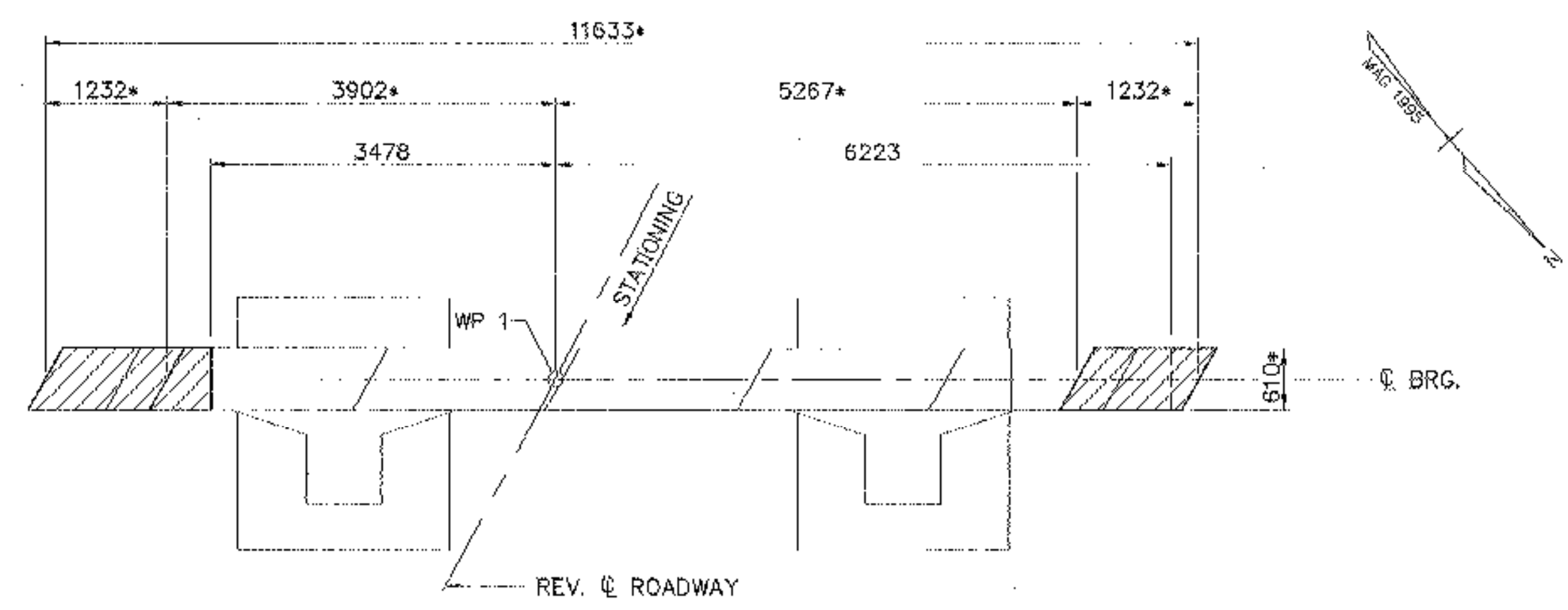
KEY
N.F. = NEAR FACE
F.F. = FAR FACE
E.F. = EACH FACE
▲ = CUT TO FIT IN FIELD



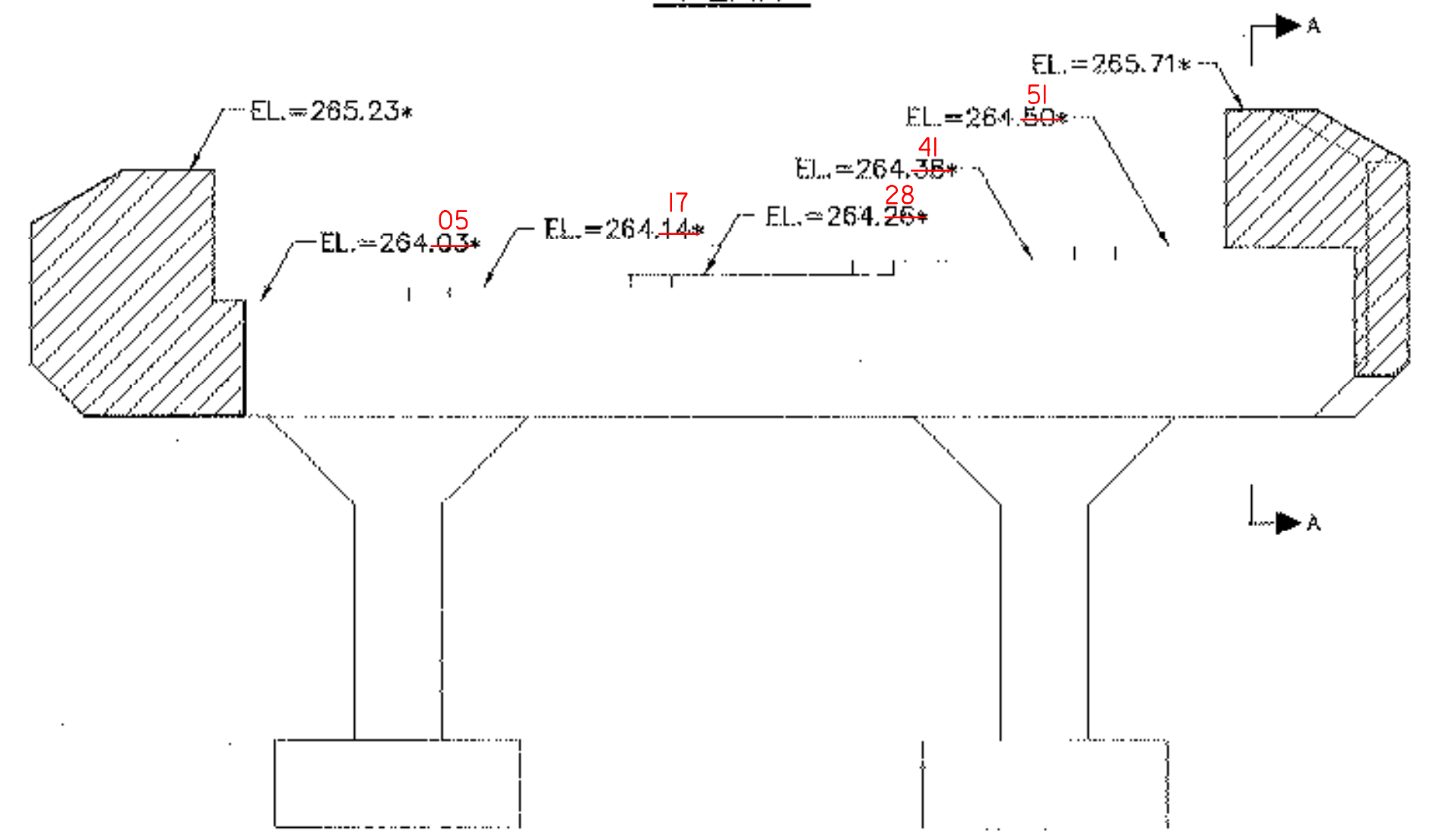
LONGITUDINAL CONSTRUCTION JOINT DETAIL
N.T.S.

NOTE:
1. USE CUTOFFS FROM THIS END FOR THE OTHER END OF APPROACH SLAB.

STATE OF VERMONT AGENCY OF TRANSPORTATION			
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
APPROACH SLABS			
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	S.M. SAREAULT	Bridge Design Supervisor	M.A. COLGAN
	1/06	Date	1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543AS	Sheet	26 of 70

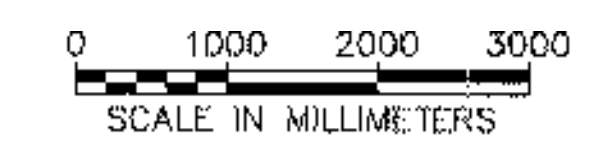


PLAN

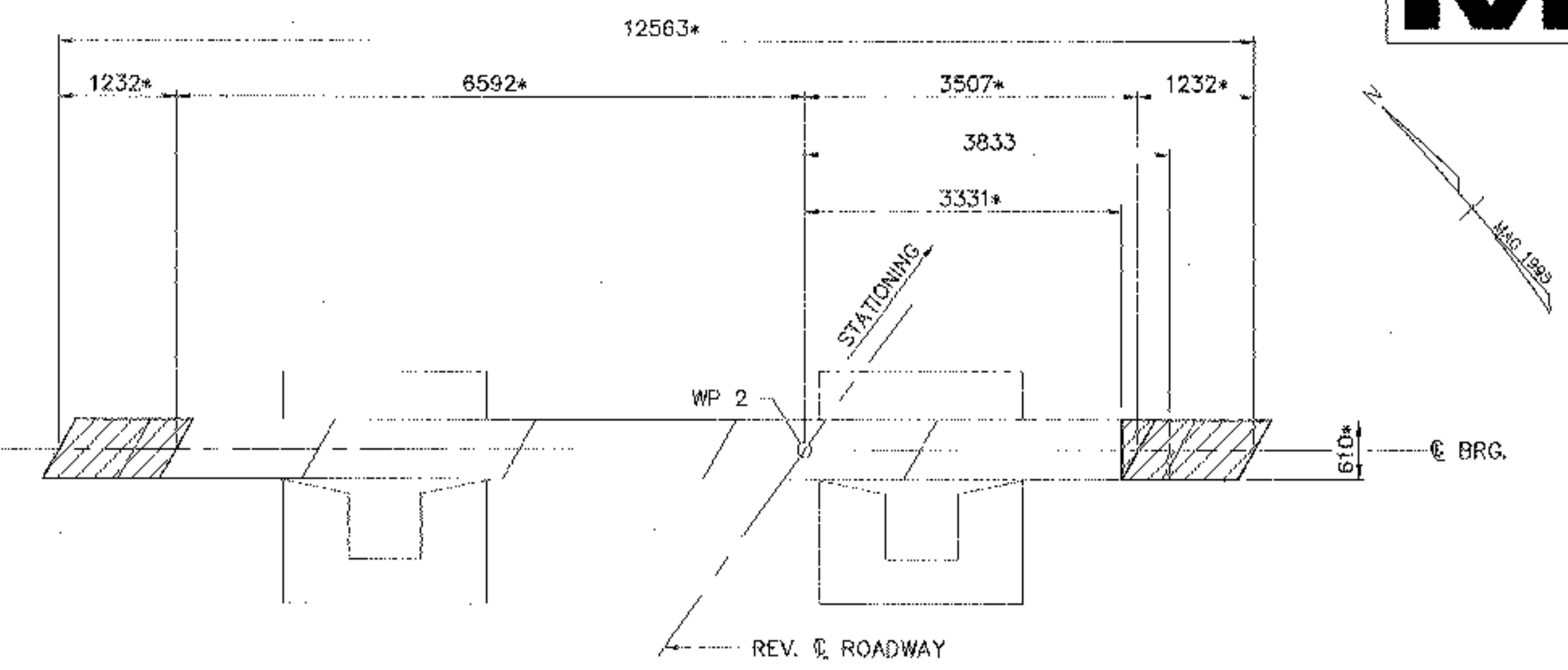


ELEVATION

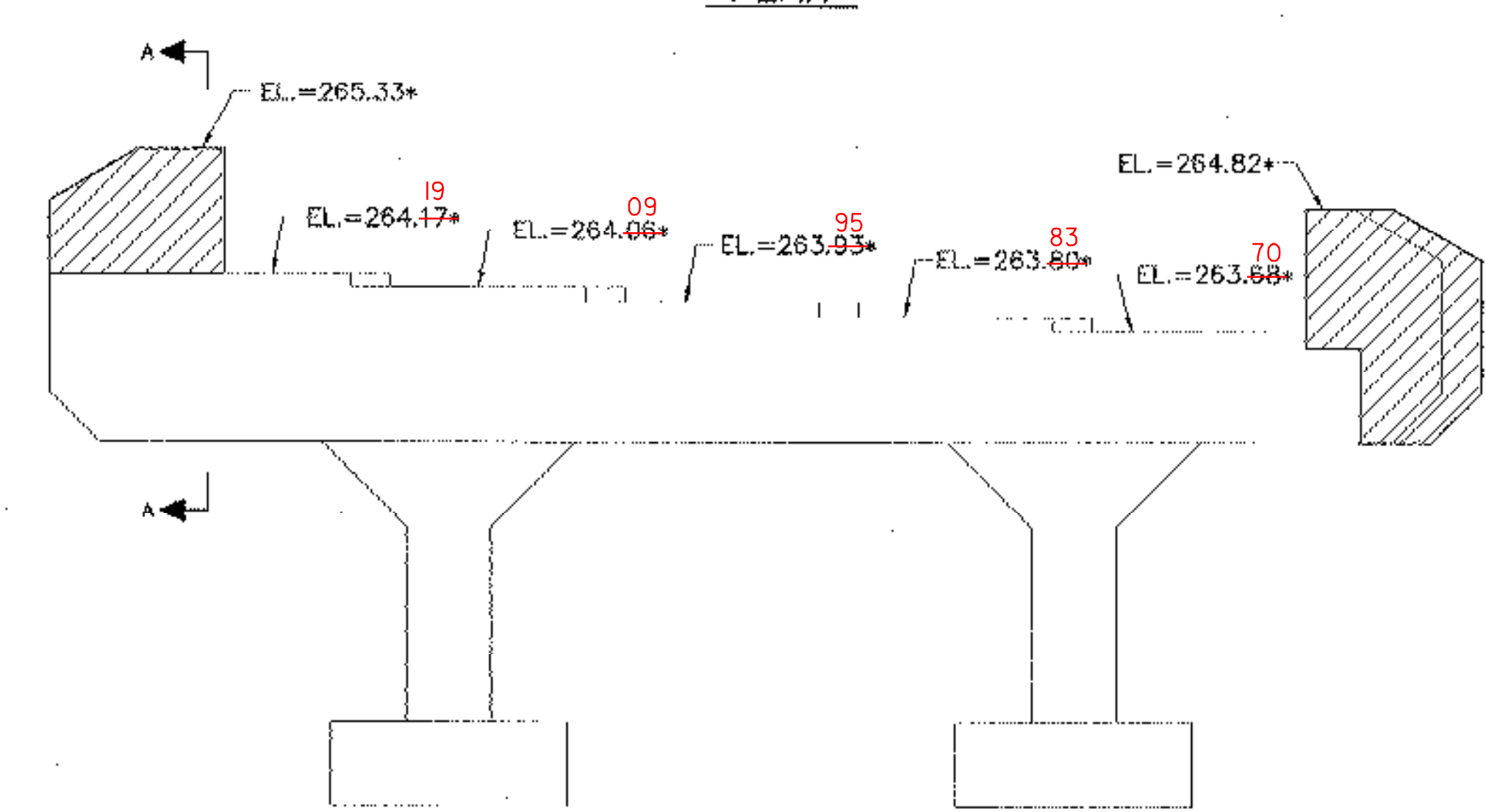
ABUTMENT NO. 1
SCALE: 1:50



DENOTES LIMIT OF REMOVAL
* APPROXIMATE EXISTING ELEVATION OR DIMENSION

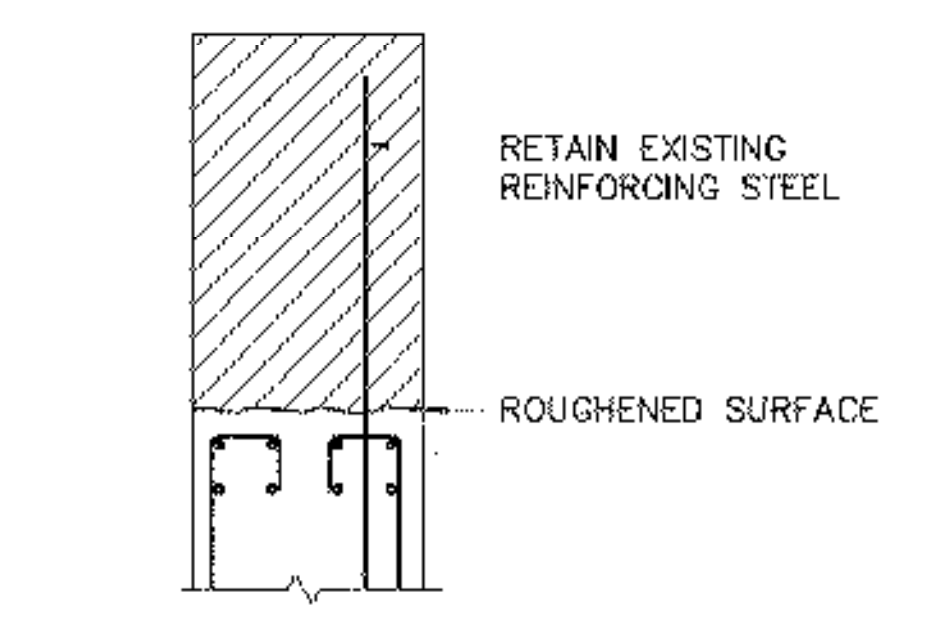


PLAN

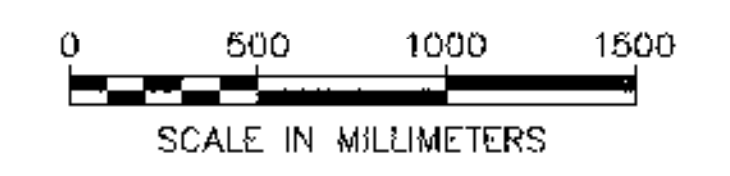


ELEVATION

ABUTMENT NO. 2
SCALE: 1:50

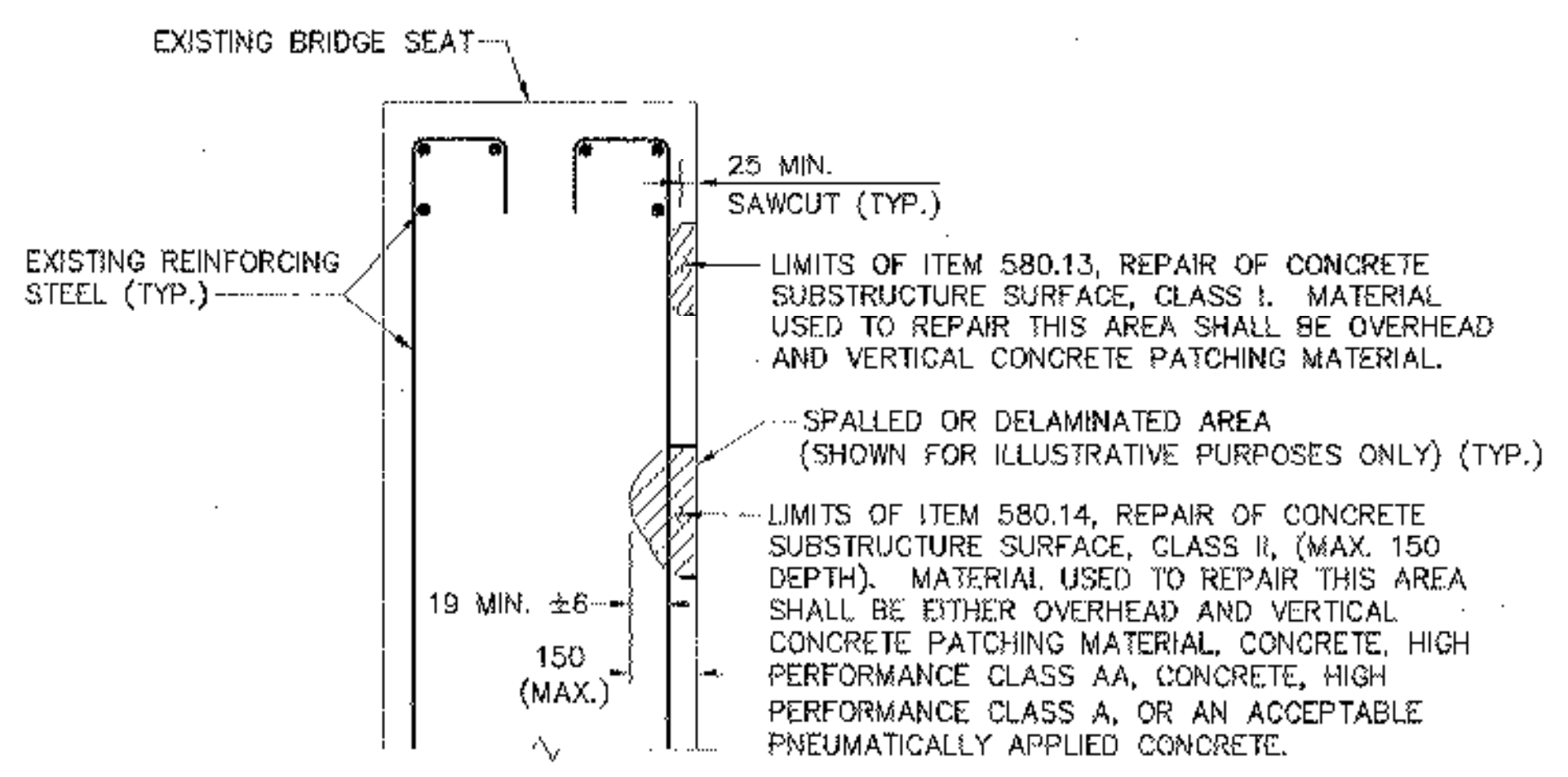


SECTION A-A
SCALE: 1:20



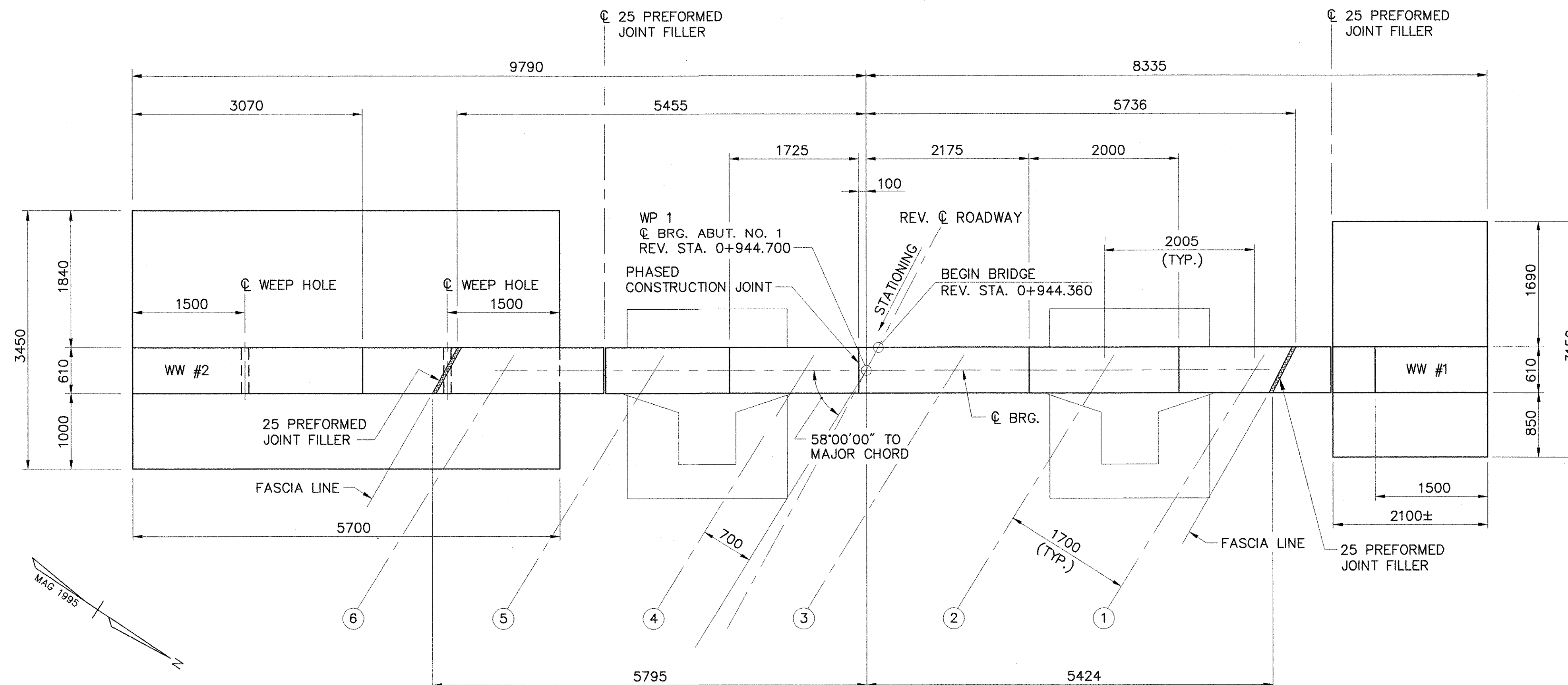
REMOVAL AND REPAIR NOTES:

1. SEE SHEETS 14 AND 15 FOR CONSTRUCTION PHASING.
2. REMOVAL OF EXISTING BRIDGE PAVEMENT SHALL BE PAID AS ITEM 529.10, REMOVAL OF BRIDGE PAVEMENT.
3. ITEM 529.20, PARTIAL REMOVAL OF STRUCTURE SHALL INCLUDE:
 - a. REMOVAL OF THE EXISTING BRIDGE RAILING, CONCRETE CURBS, CONCRETE BRIDGE DECK, AND CURTAIN WALLS.
 - b. REMOVAL OF THE EXISTING STRUCTURAL STEEL BEAMS AND DIAPHRAGMS. THE STRUCTURAL STEEL IS PAINTED WITH A MATERIAL THAT MAY CONTAIN LEAD PAINT. THE STRUCTURAL STEEL SHALL BECOME THE PROPERTY OF THE CONTRACTOR AND THE CONTRACTOR MAY DISPOSE OF IT OR RETAIN IT FOR FUTURE USE. THE CONTRACTOR SHALL SUBMIT A DISPOSAL OR SALVAGE PLAN TO THE RESIDENT ENGINEER FOR APPROVAL PRIOR TO REMOVAL.
 - c. REMOVAL OF ALL THE BEARING DEVICES.
 - d. REMOVAL OF PORTIONS OF THE EXISTING ABUTMENTS AND WINGWALLS AS SHOWN ON THE PLANS AND DIRECTED BY THE RESIDENT ENGINEER.
 - e. ERECTION, MAINTENANCE, AND REMOVAL OF TEMPORARY STRUCTURES TO PREVENT DEBRIS FROM FALLING INTO MILL BROOK.
4. THE CONTRACTOR'S METHODS FOR PARTIAL REMOVAL OF THE EXISTING STRUCTURES SHALL BE APPROVED BY THE ENGINEER PRIOR TO ANY REMOVAL WORK.
5. LIMITS OF REMOVAL ARE APPROXIMATE. THE ENGINEER SHALL ESTABLISH ACTUAL LIMITS AFTER A COOPERATIVE INSPECTION BY THE CONTRACTOR AND THE RESIDENT ENGINEER. EXISTING ELEVATIONS SHALL BE FIELD VERIFIED TO ENSURE THE REMOVAL LIMITS ARE ADEQUATE TO OBTAIN THE REQUIRED DIMENSIONS AND ELEVATIONS OF THE NEW CONSTRUCTION.
6. SAWCUTS SHALL BE 25 MILLIMETERS DEEP ALONG ALL EXPOSED REMOVAL LINES WHERE NEW CONCRETE IS PLACED AGAINST EXISTING CONCRETE. ALL COSTS SHALL BE INCLUDED IN ITEM 529.20, PARTIAL REMOVAL OF STRUCTURE.
7. EXISTING REINFORCING STEEL EXPOSED DURING REMOVAL OPERATIONS, WITHIN THE LIMITS OF THE NEW MASONRY, SHALL BE RETAINED AND INCORPORATED INTO THE NEW MASONRY. EXISTING REINFORCING STEEL TO BE RETAINED SHALL BE CLEANED OF ALL CONCRETE, DIRT, SCALE, PAINT, OIL, AND OTHER FOREIGN SUBSTANCES. ALL COSTS SHALL BE INCLUDED IN ITEM 529.20, PARTIAL REMOVAL OF STRUCTURE.
8. EXISTING REINFORCING STEEL THAT WILL NOT BE INCORPORATED INTO THE NEW MASONRY SHALL BE REMOVED A MINIMUM OF 25 MILLIMETERS BEYOND THE MASONRY SURFACE. CAVITIES PRODUCED BY REMOVAL SHALL BE REPAIRED IN ACCORDANCE WITH REPAIR OF CONCRETE SUBSTRUCTURE SURFACE, CLASS I. ALL COSTS SHALL BE INCLUDED IN ITEM 529.20, PARTIAL REMOVAL OF STRUCTURE.
9. EXISTING ANCHOR BOLTS SHALL BE PARTIALLY REMOVED OR INCORPORATED INTO THE NEW WORK AS DIRECTED BY THE RESIDENT ENGINEER. PARTIAL REMOVAL DETAILS FOR OR INCORPORATION INTO THE NEW WORK SHALL BE SIMILAR AS THAT REQUIRED FOR REINFORCING STEEL.

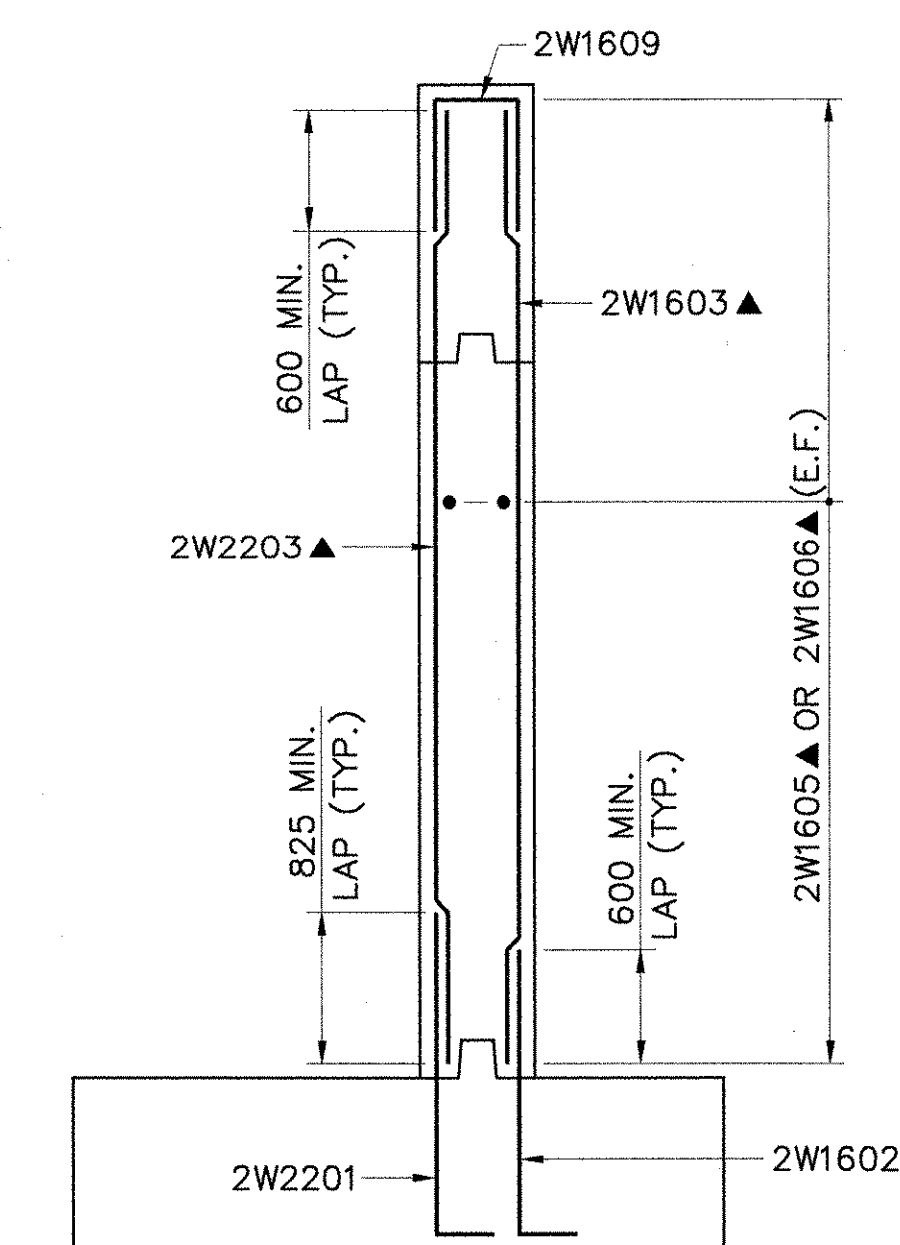


REPAIR OF CONCRETE SUBSTRUCTURE SURFACE
CLASS I OR CLASS II
N.T.S.

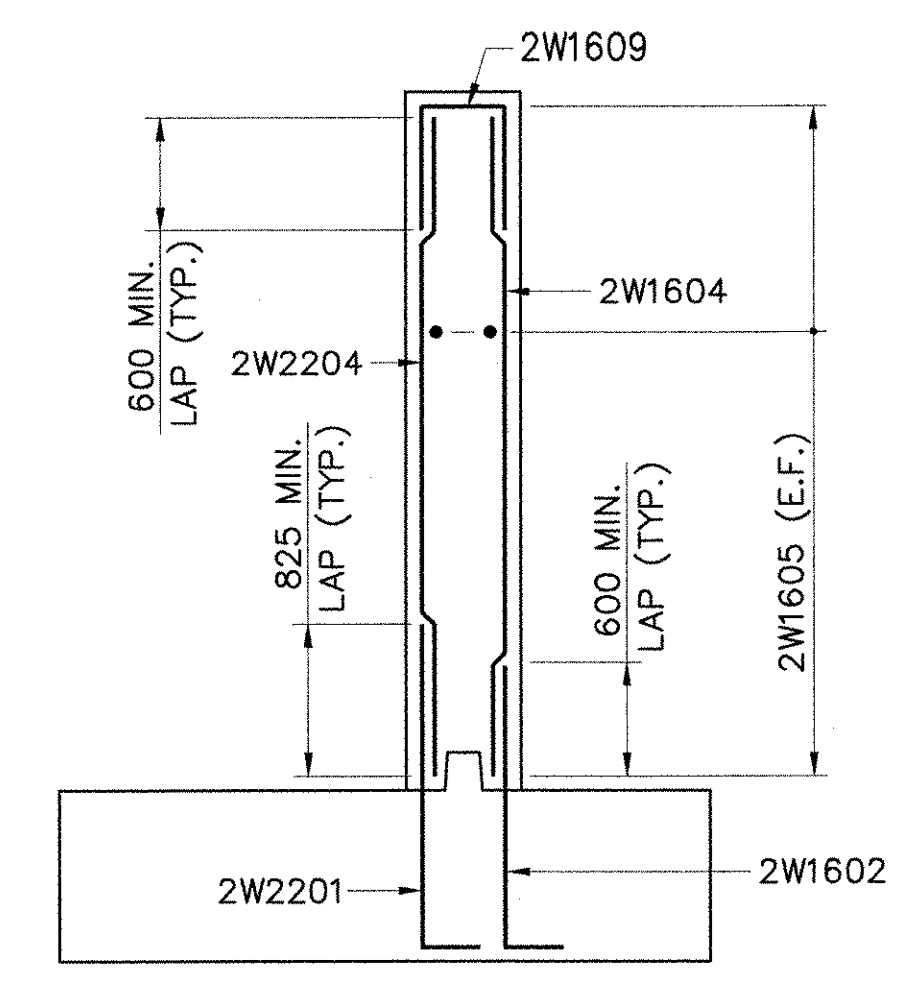
STATE OF VERMONT AGENCY OF TRANSPORTATION			
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
ABUTMENT REMOVAL AND REPAIR			
Designed By	C.W. COMIELLO	Drawn By	B.J. MASSE
Checked By	S.M. SAREAULT	Bridge Design Supervisor	M.A. COLGAN
Date	1/06	Date	1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543AR	Sheet	27 of 70



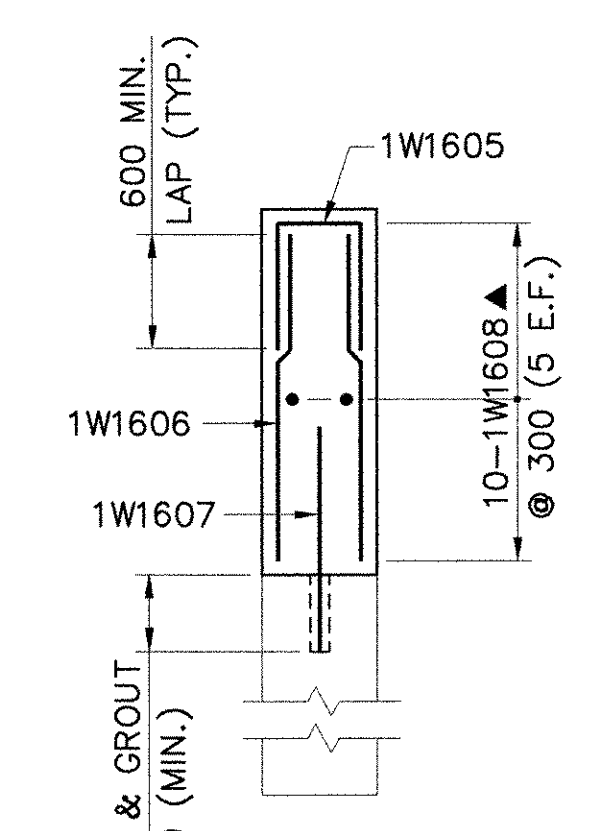
ABUTMENT NO. 1 PLAN
SCALE: 1:40



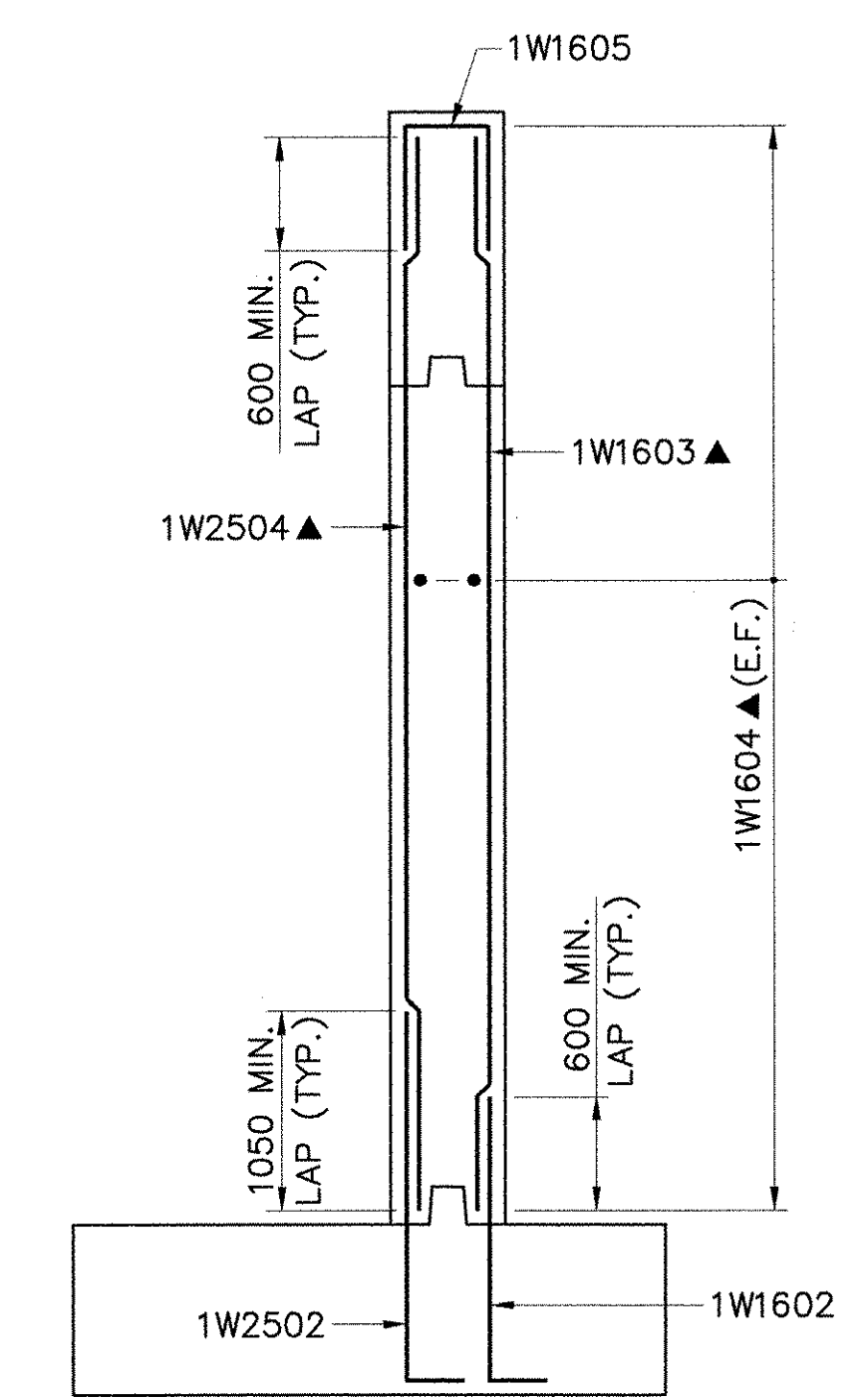
SECTION A-A
SCALE: 1:40



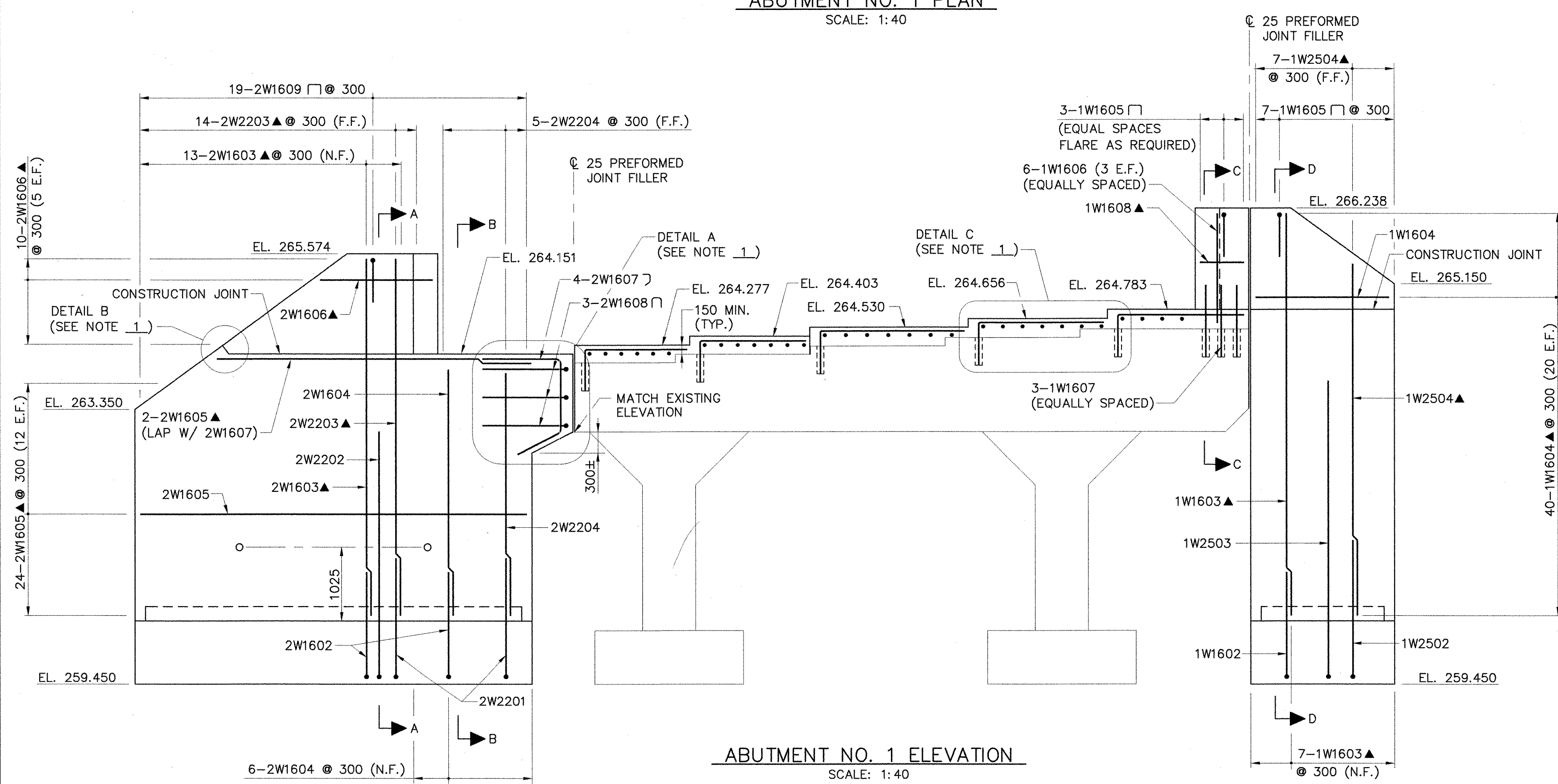
SECTION B-B
SCALE: 1:40



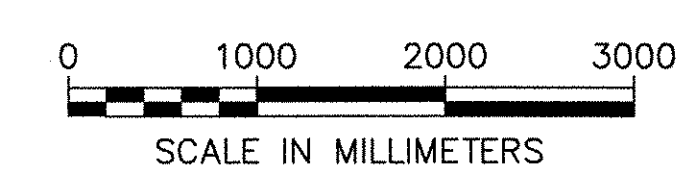
SECTION C-C
SCALE: 1:40



SECTION D-D
SCALE: 1:40



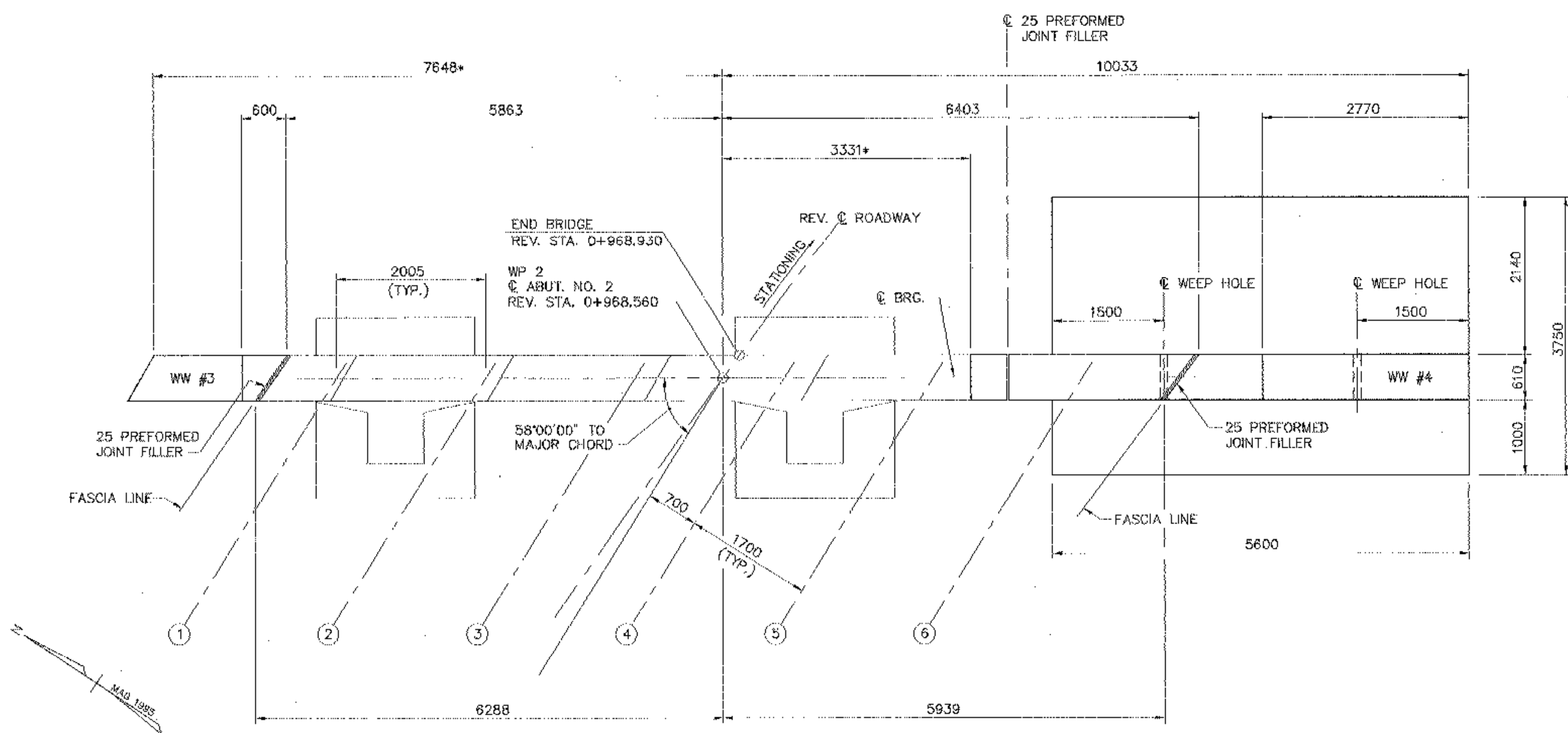
ABUTMENT NO. 1 ELEVATION
SCALE: 1:40



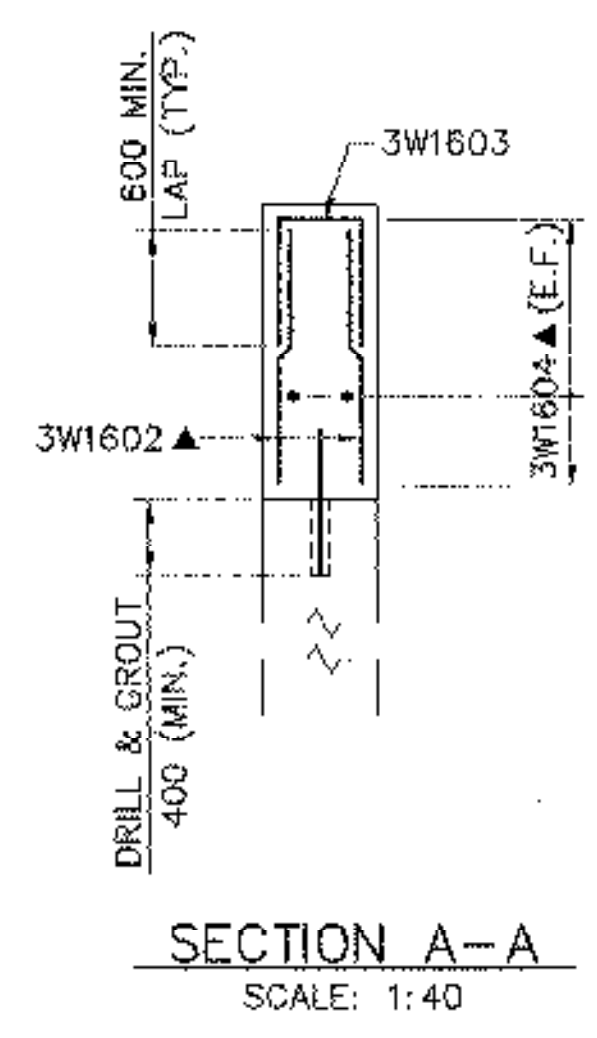
KEY:
N.F. - NEAR FACE
F.F. - FAR FACE
E.F. - EACH FACE
▲ - CUT TO FIT IN FIELD

- NOTES:**
- SEE SHEET 30 FOR DETAILS A, B, AND C.
 - ALL FOOTING REINFORCING NOT SHOWN FOR CLARITY.

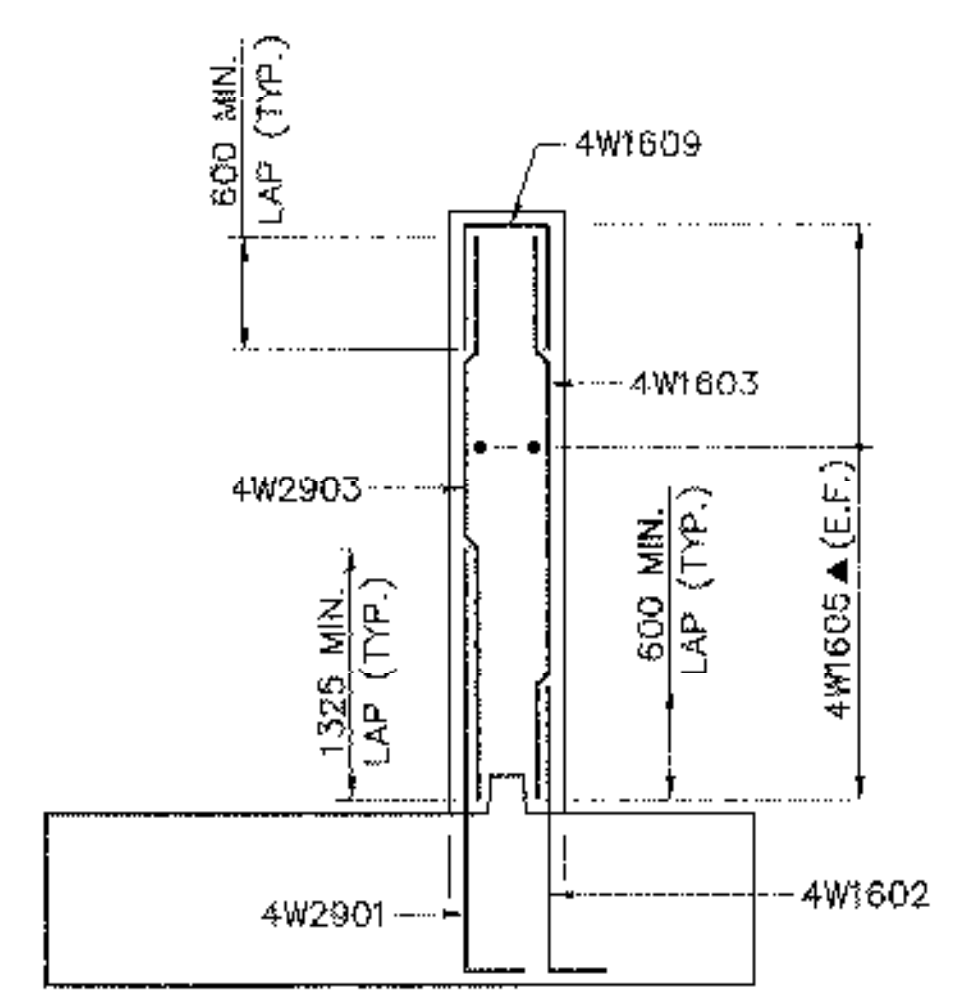
STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
ABUTMENT NO. 1	
Designed By M.A. COLGAN	Drawn By B.J. MASSE
Checked By S.M. SAREAULT	Bridge Design Supervisor
Date 1/06	M.A. COLGAN Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
Bridge Sheet No. 50543A1M	Sheet 28 of 70



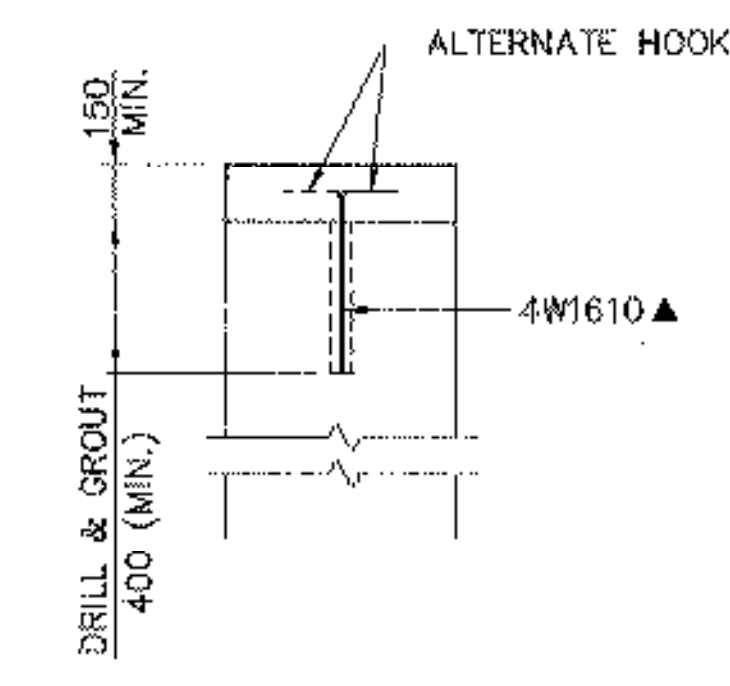
ABUTMENT NO. 2 PLAN
SCALE: 1:40



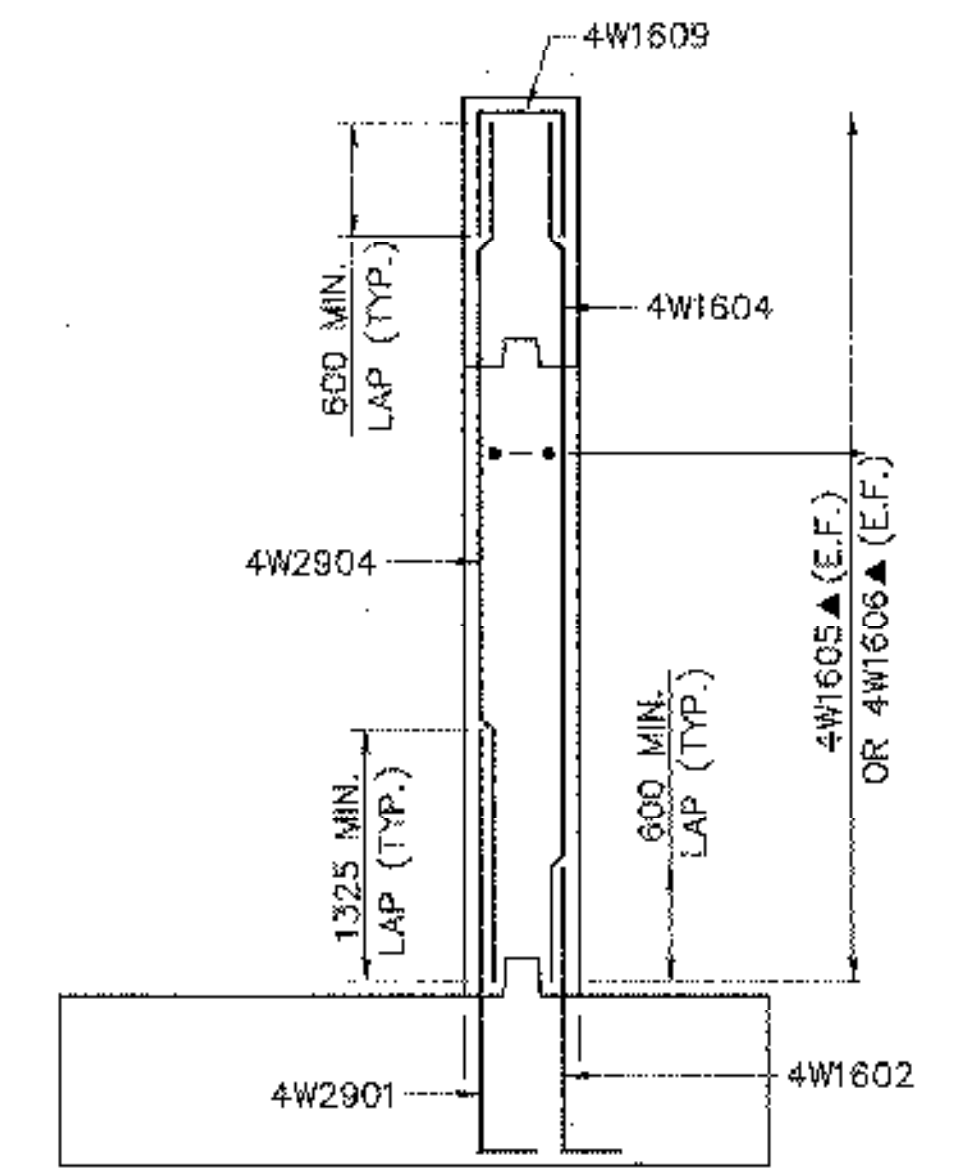
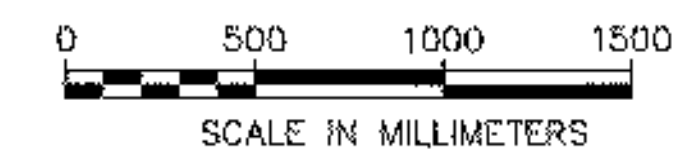
SECTION A-A
SCALE: 1:40



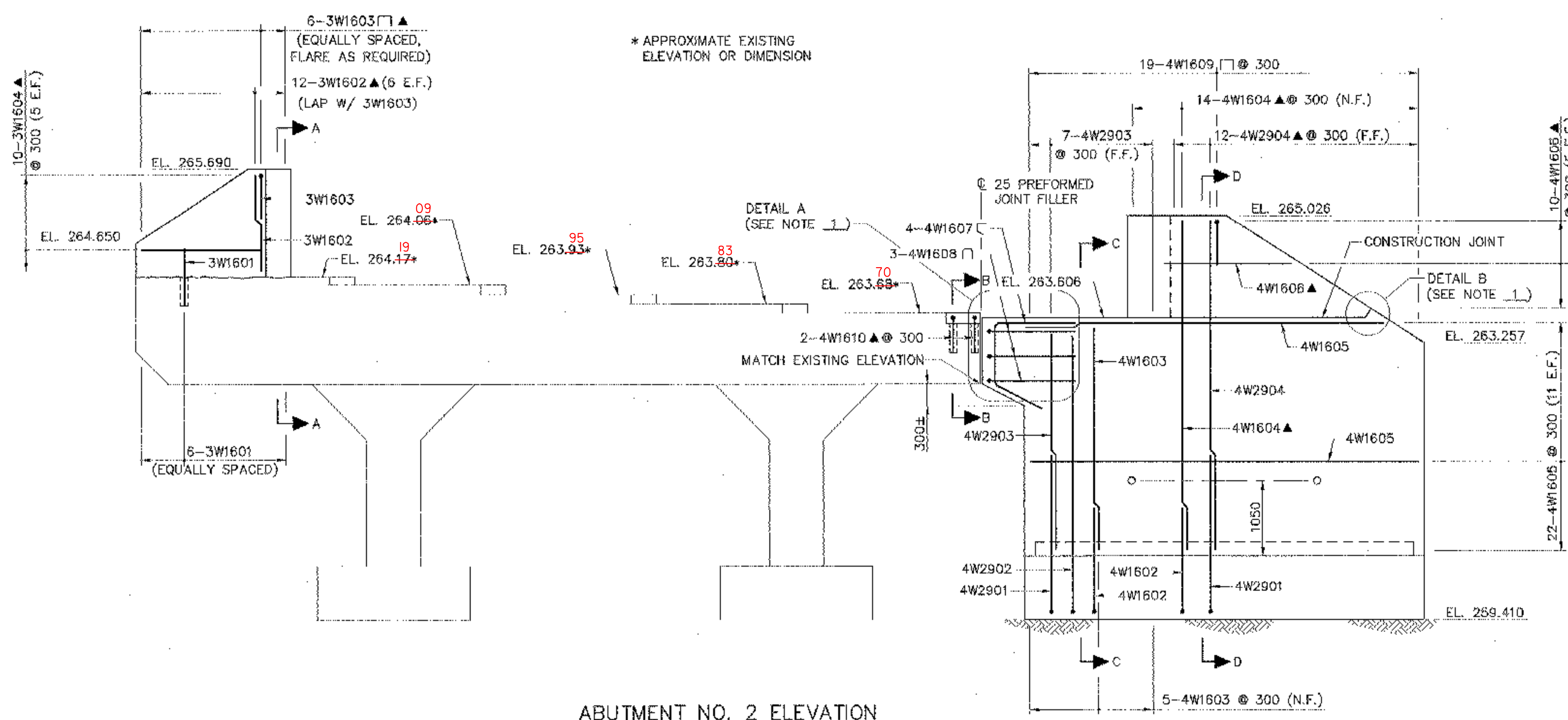
SECTION C-C
SCALE: 1:40



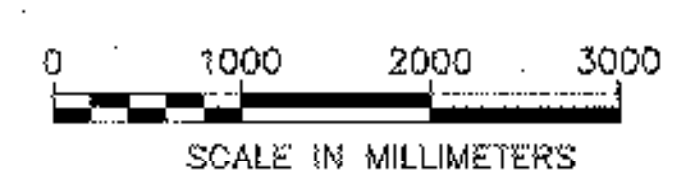
SECTION B-B
SCALE: 1:20



SECTION D-D
SCALE: 1:40



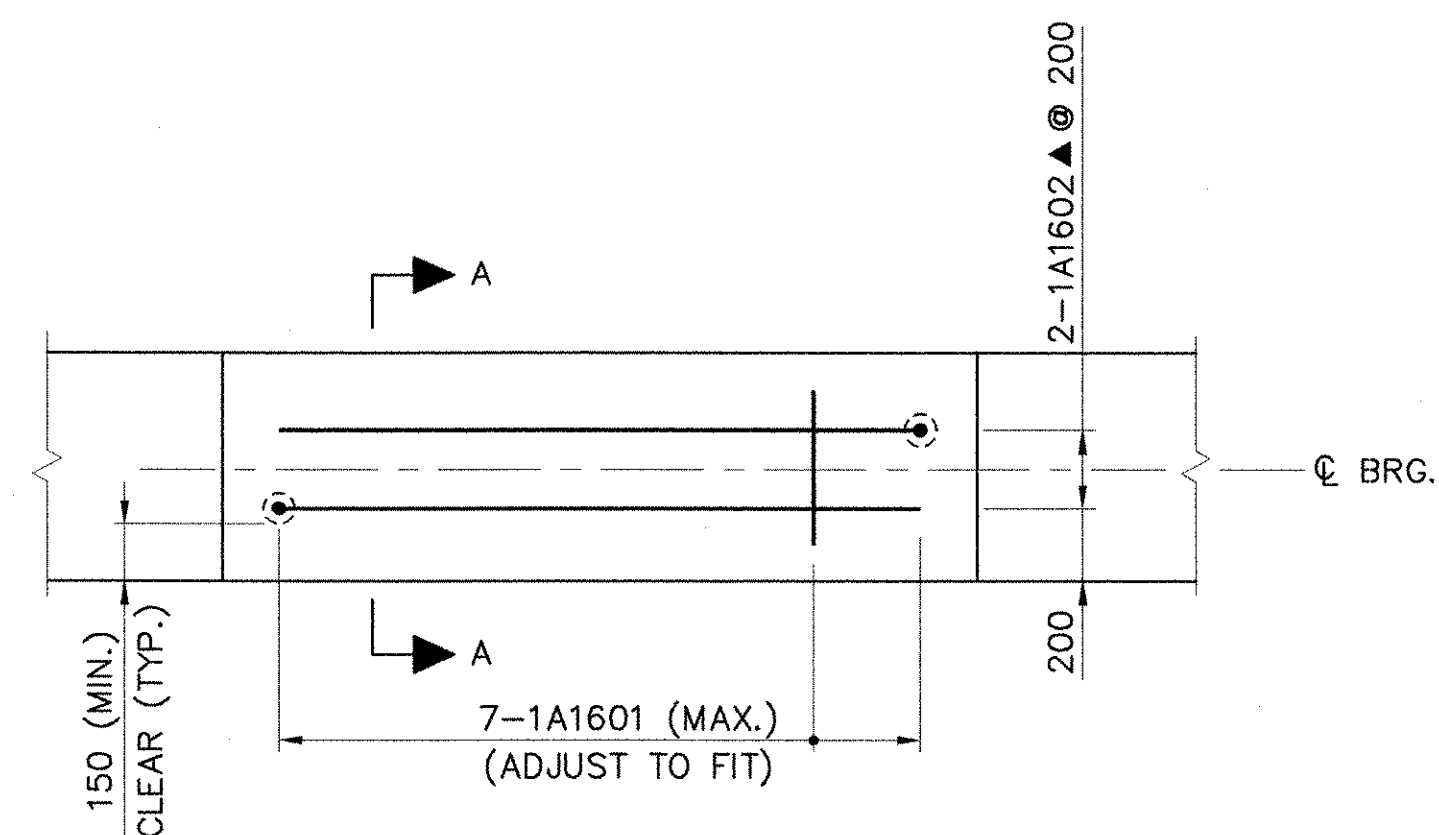
ABUTMENT NO. 2 ELEVATION
SCALE: 1:40



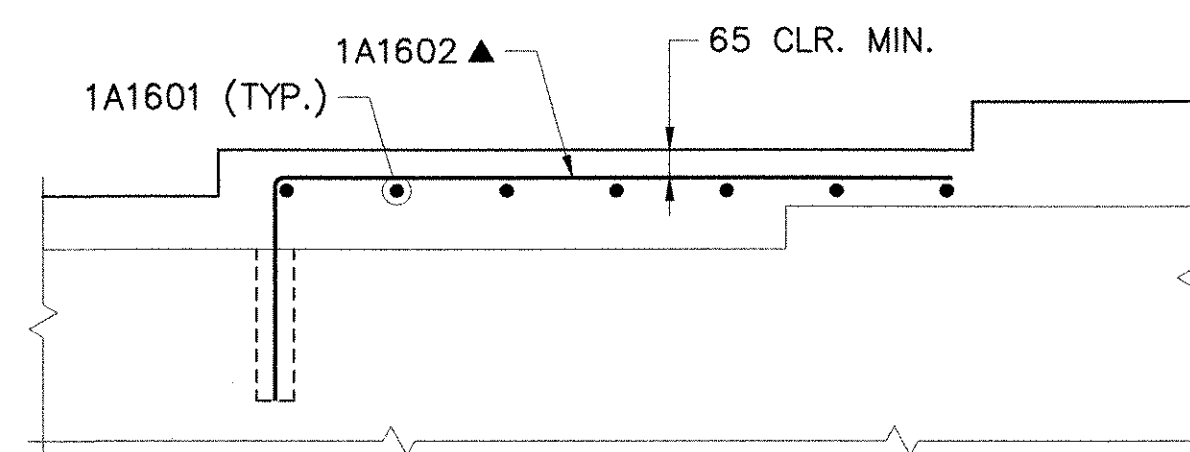
- NOTES:
- SEE SHEET 30 FOR DETAILS A AND B.
 - ALL FOOTING REINFORCING NOT SHOWN FOR CLARITY.

STATE OF VERMONT AGENCY OF TRANSPORTATION			
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
ABUTMENT NO. 2			
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	S.M. SAREAULT	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543A2M	Sheet	29 of 70

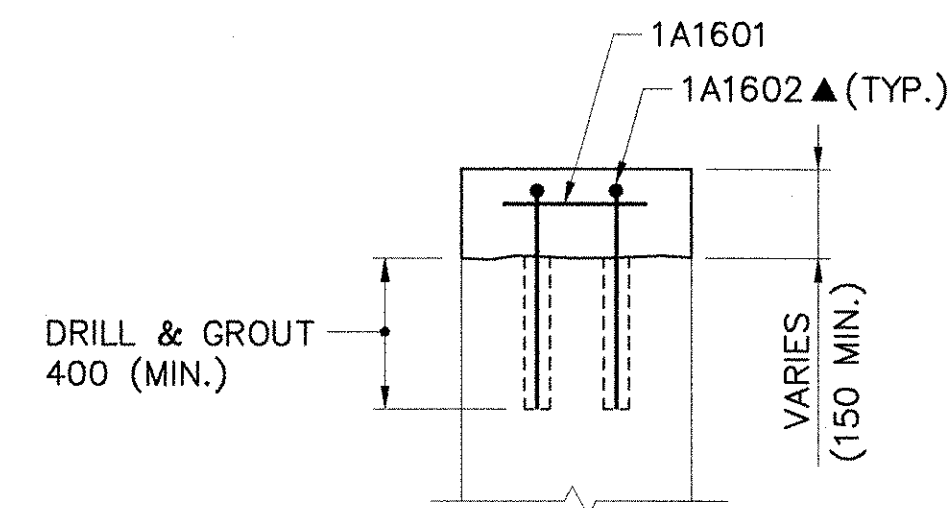
- KEY:
- N.F. - NEAR FACE
 - F.F. - FAR FACE
 - E.F. - EACH FACE
 - ▲ - CUT TO FIT IN FIELD



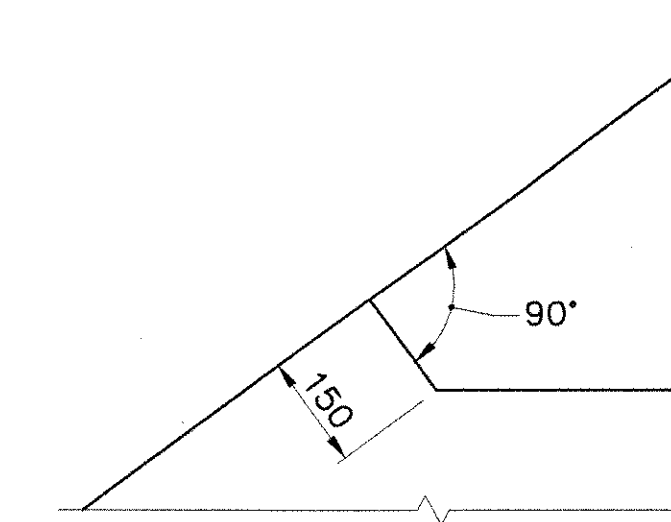
PLAN



ELEVATION

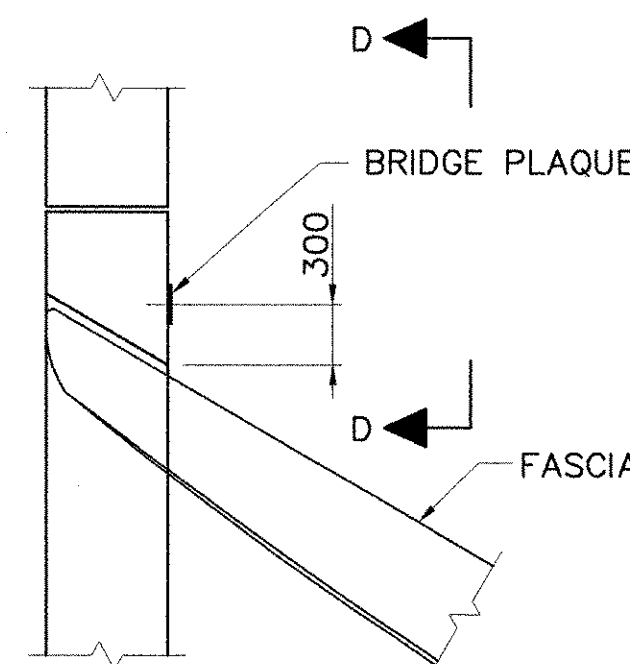


SECTION A-A

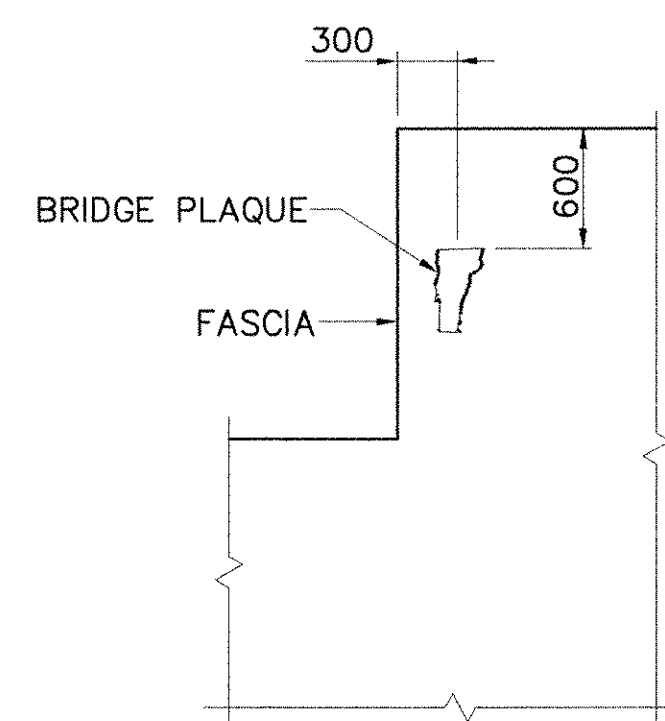


DETAIL B
N.T.S.

DETAIL C
SCALE: 1:20



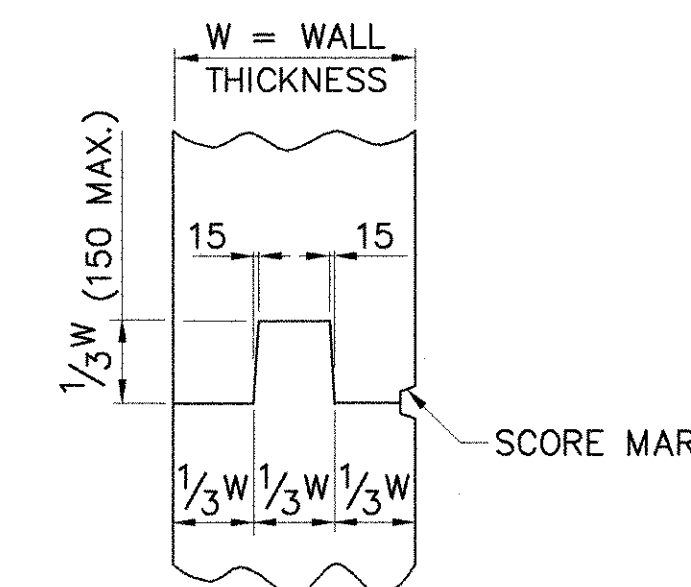
PLAN



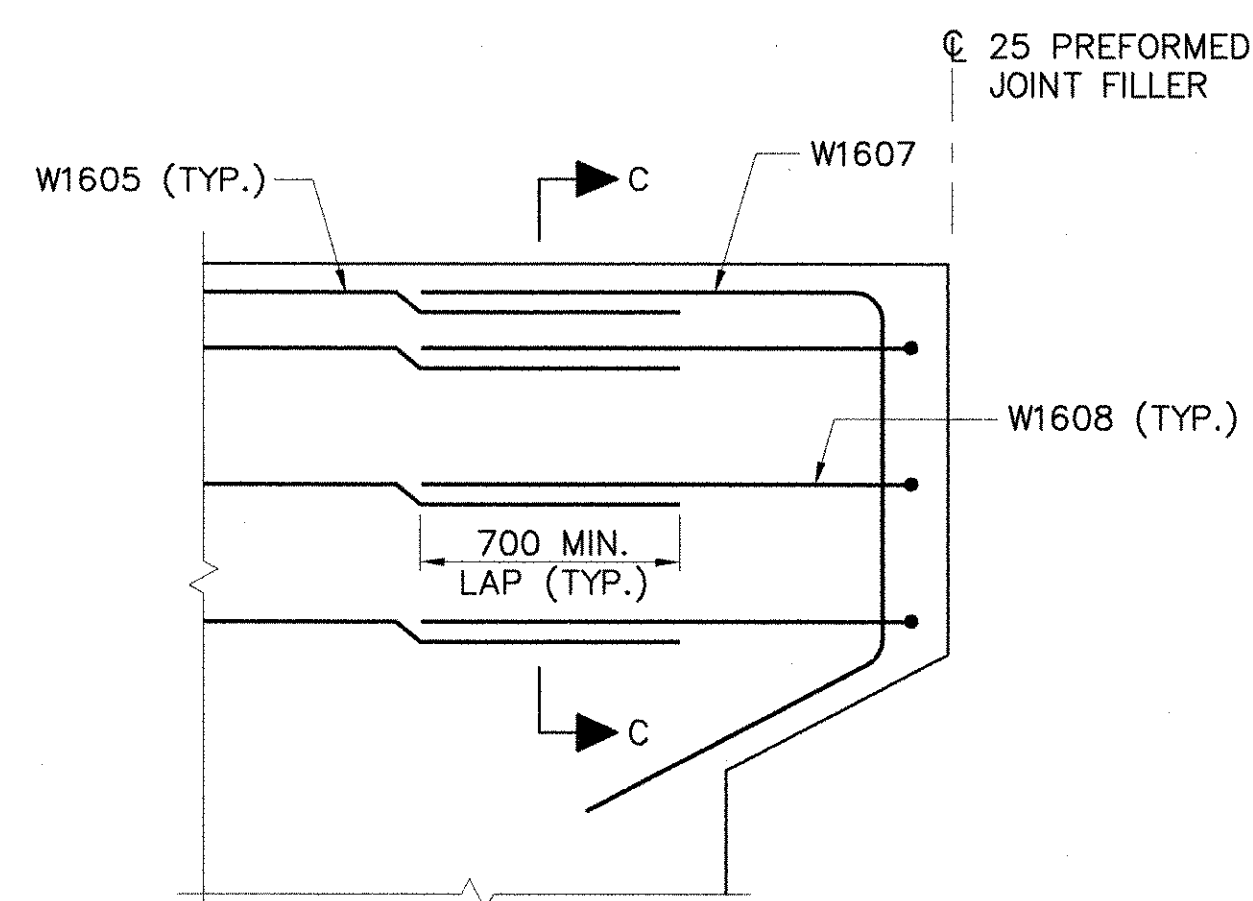
VIEW D-D

THE BRIDGE PLAQUE SHALL BE INSTALLED BY THE CONTRACTOR AT WINGWALL NO. 1 AS SHOWN OR AS DIRECTED BY THE RESIDENT ENGINEER.

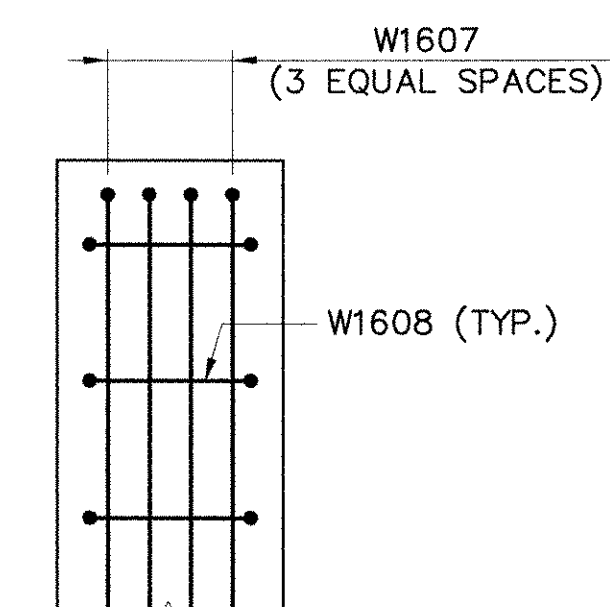
BENCH MARK AND BRIDGE PLAQUE LOCATION
N.T.S.



TYPICAL CONCRETE CONSTRUCTION JOINT
N.T.S.

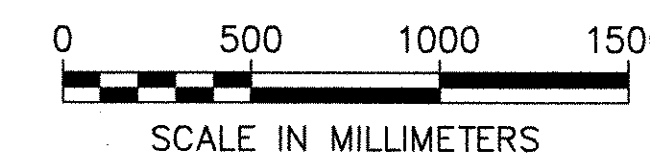


DETAIL A
SCALE: 1:20



SECTION C-C
SCALE: 1:20

- KEY:**
 N.F. - NEAR FACE
 F.F. - FAR FACE
 E.F. - EACH FACE
 ▲ - CUT TO FIT IN FIELD



**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	

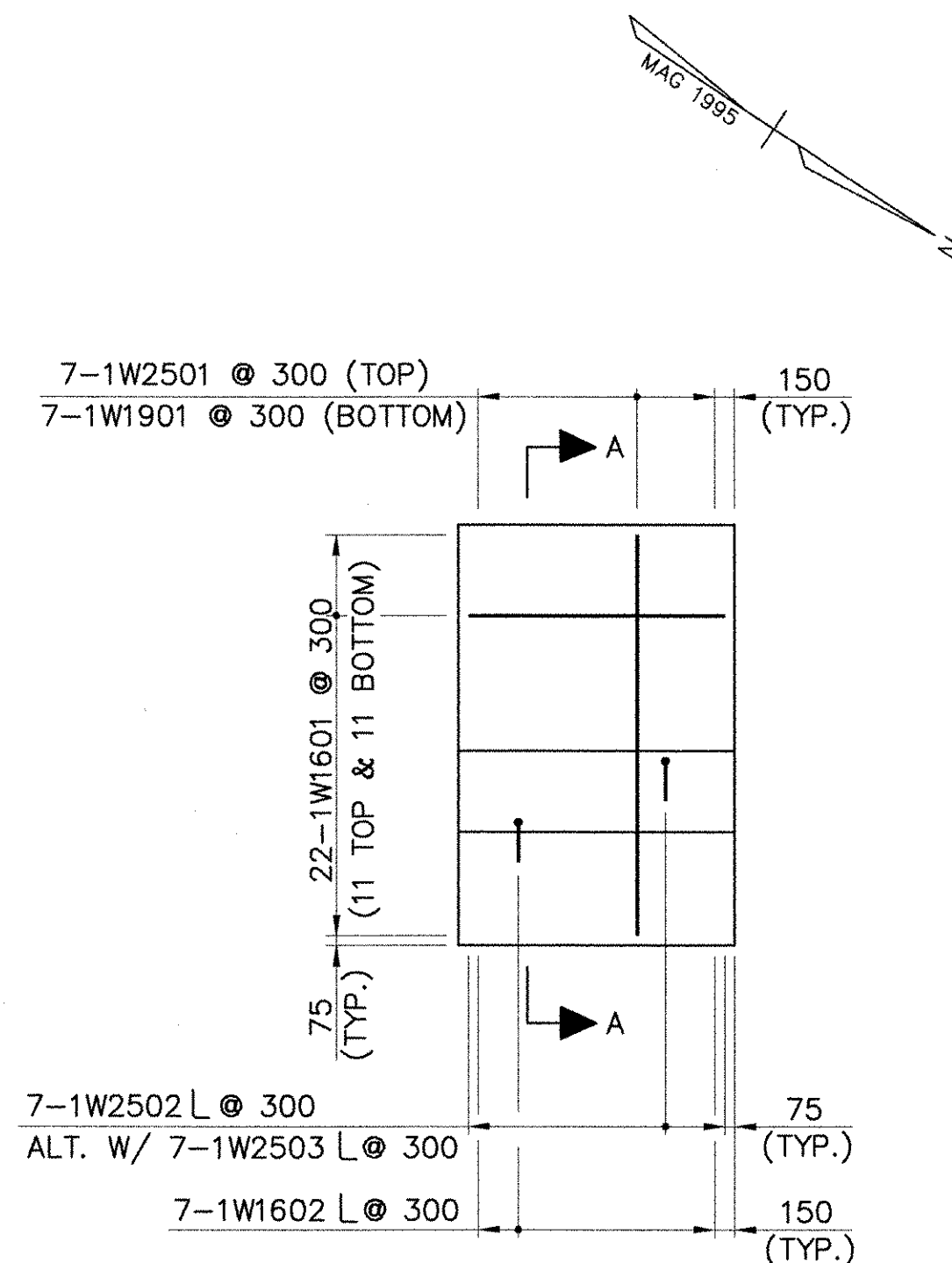
VT 17 OVER MILL BROOK

SUBSTRUCTURE DETAILS

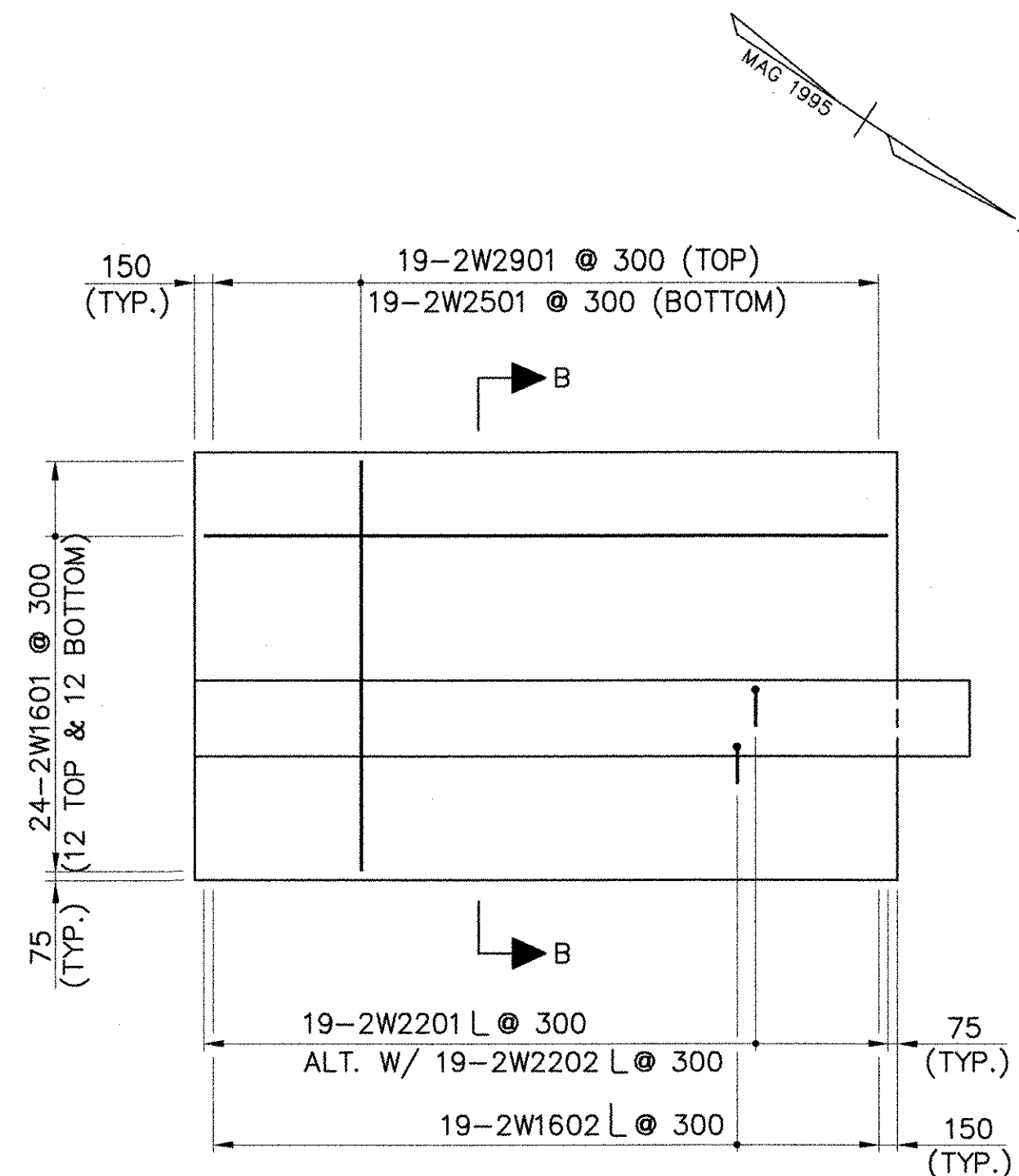
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	S.M. SAREAUTL	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN
		Date	1/06

PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
---------	---------	-------------	-------------

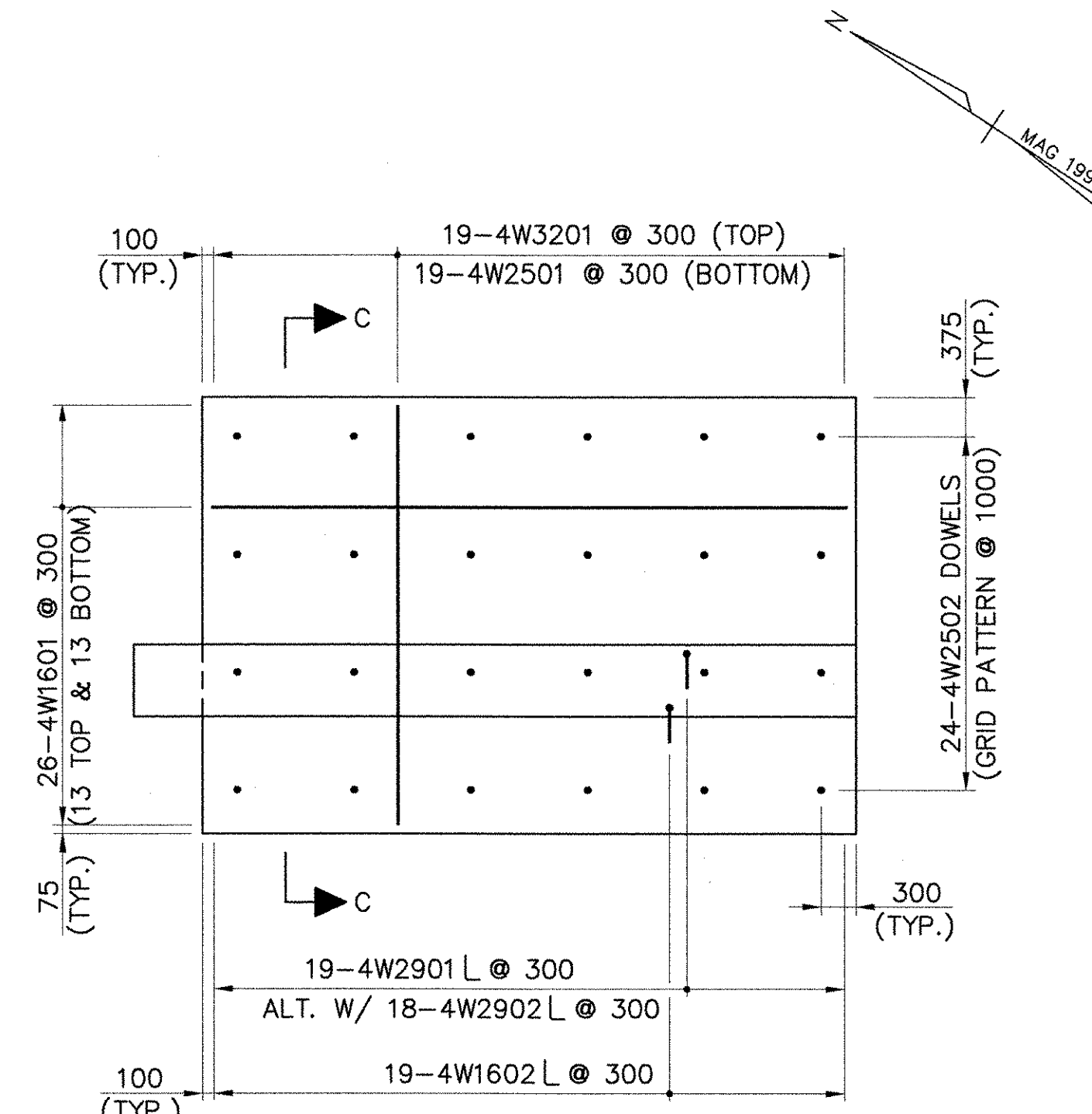
I.G.C. Info.	Bridge Sheet No. 50543SD	Sheet	30 of 70
--------------	--------------------------	-------	----------



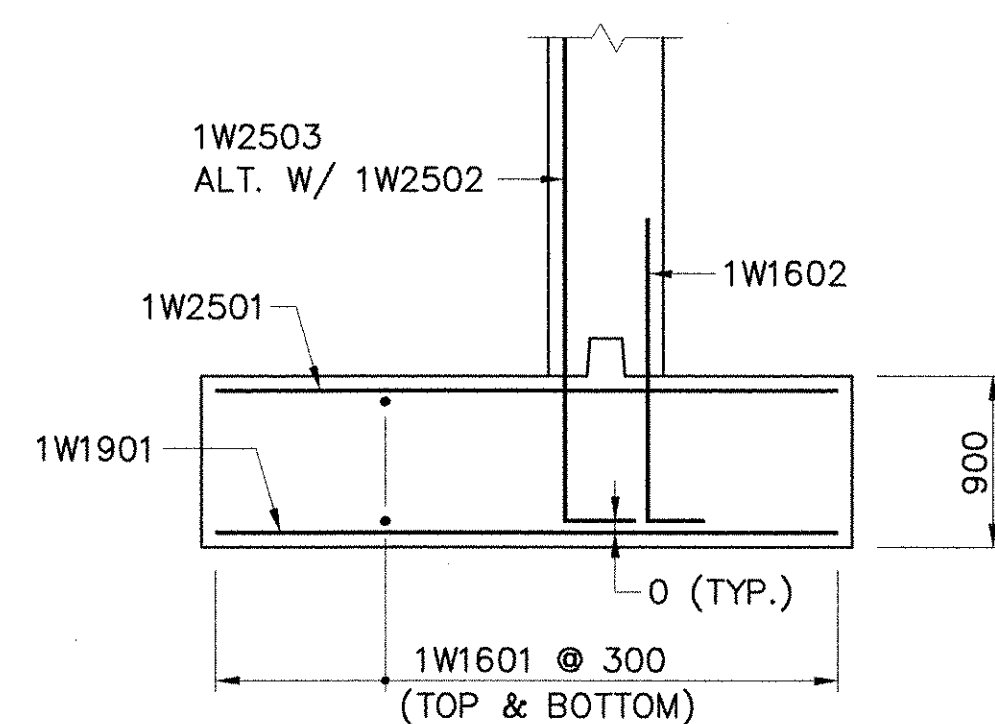
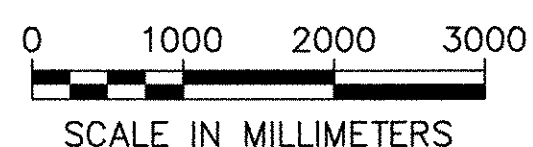
WINGWALL NO. 1
FOOTING REINFORCING
SCALE: 1:50



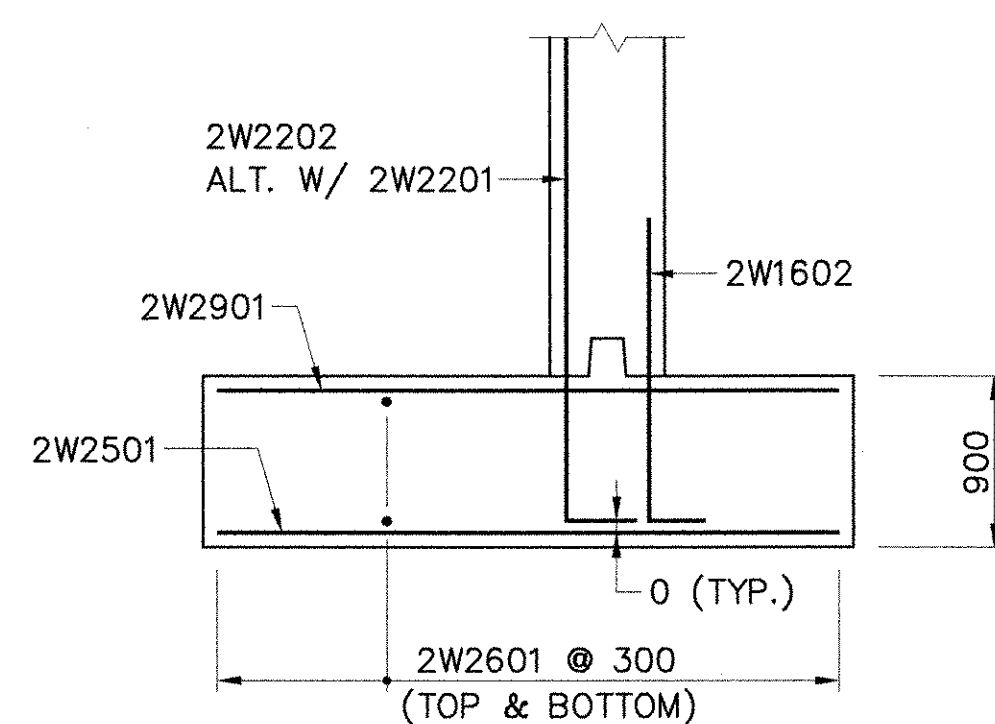
WINGWALL NO. 2
FOOTING REINFORCING
SCALE: 1:50



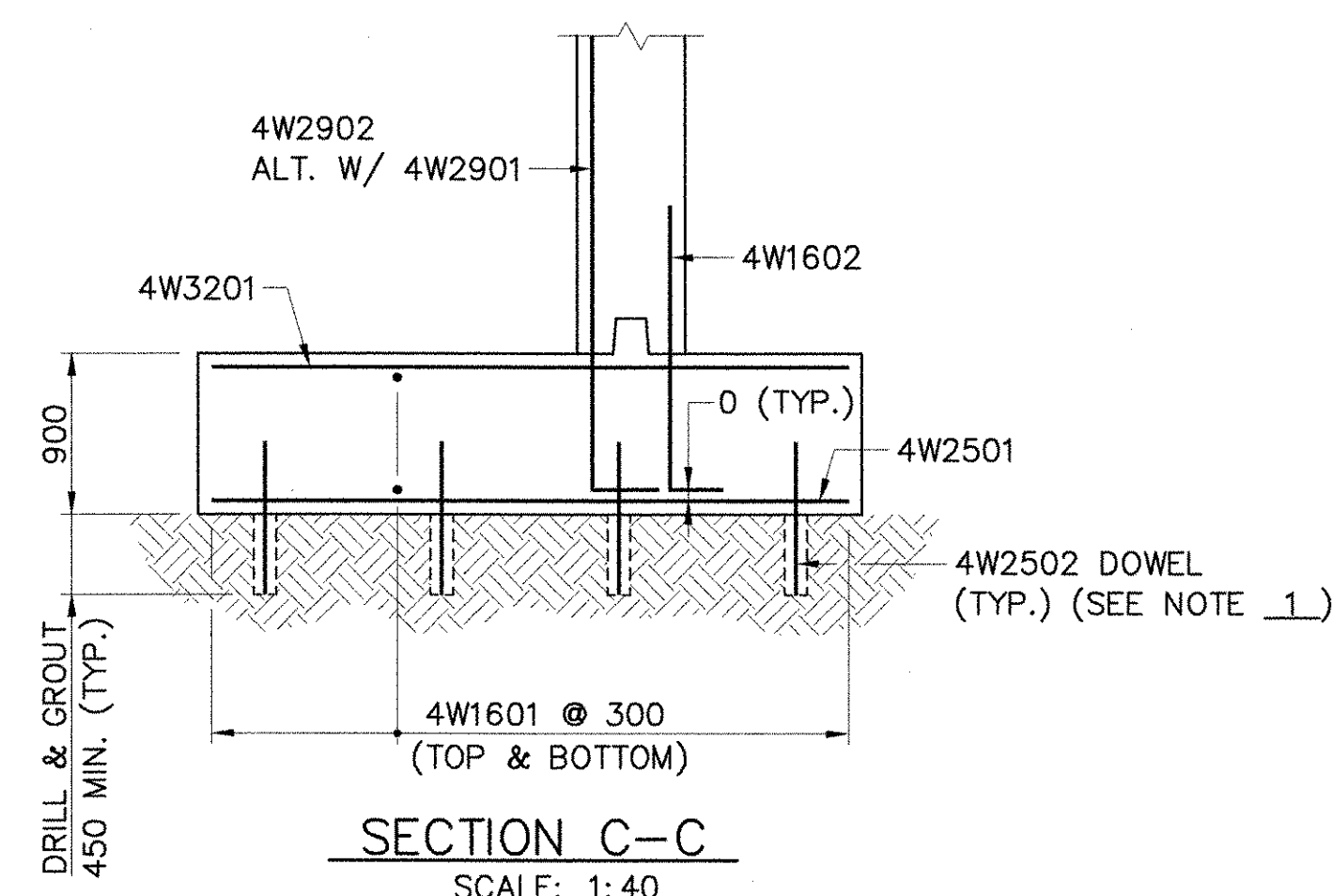
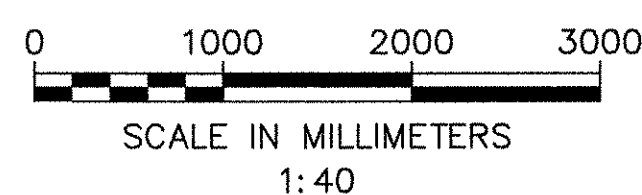
WINGWALL NO. 4
FOOTING REINFORCING
SCALE: 1:50



SECTION A-A
SCALE: 1:40



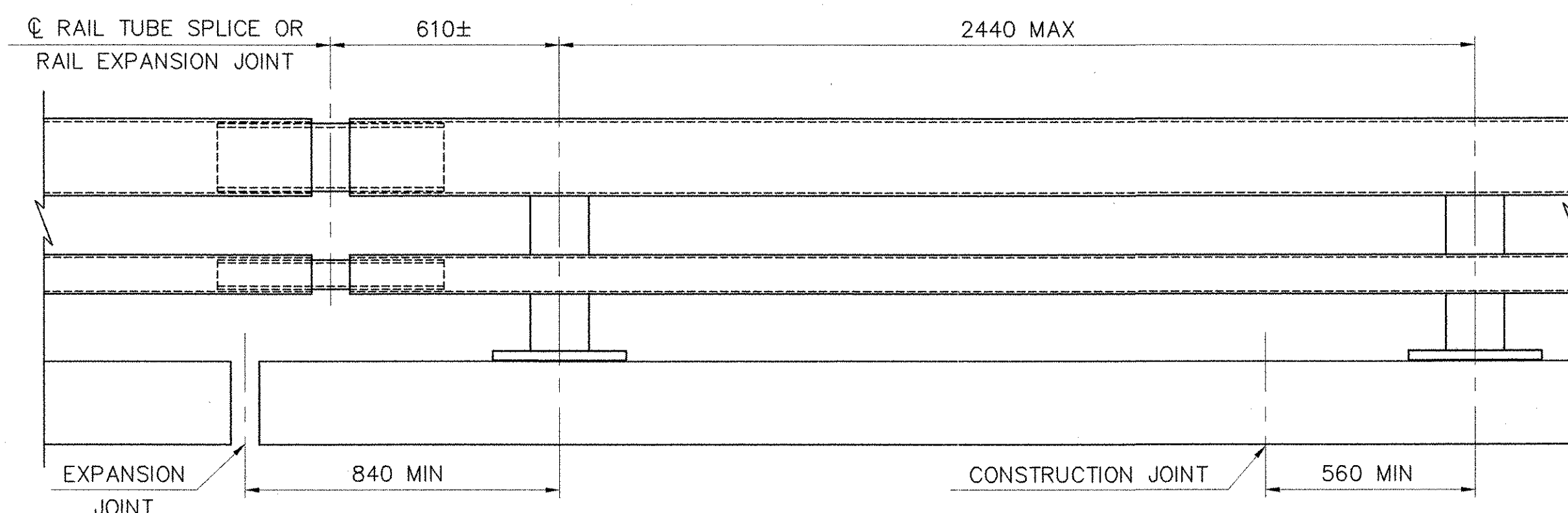
SECTION B-B
SCALE: 1:40



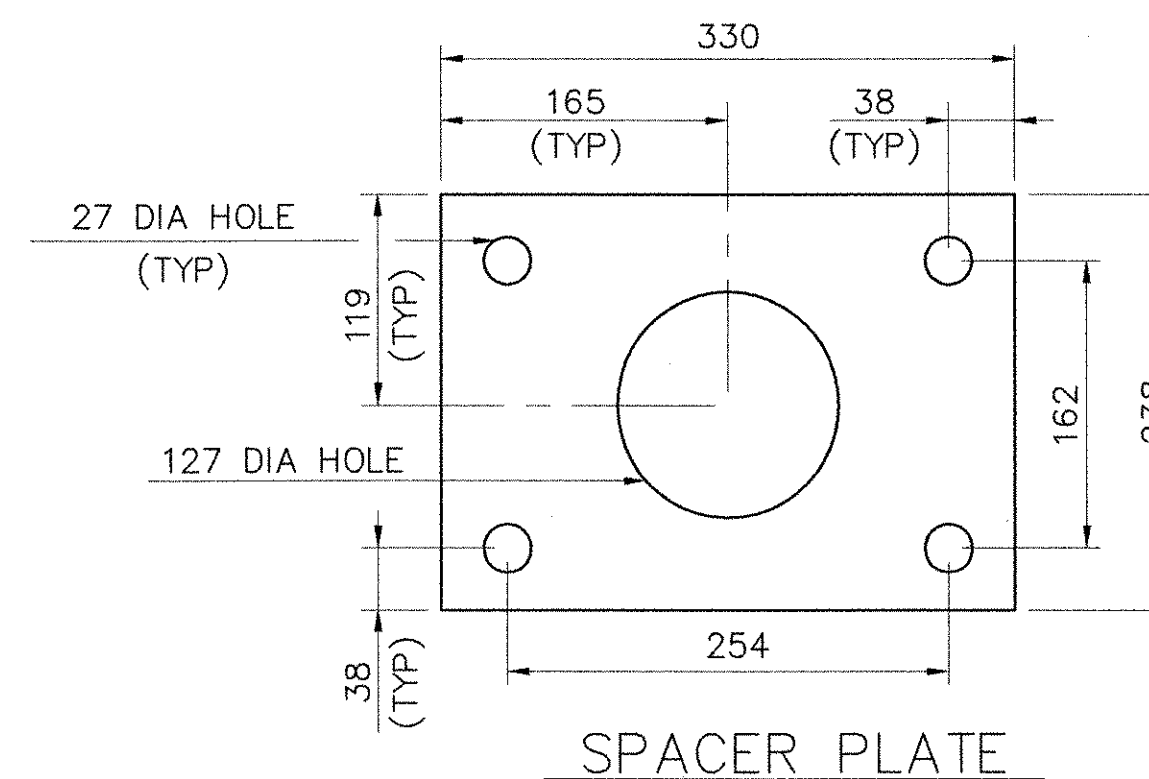
SECTION C-C
SCALE: 1:40

NOTE:
1. SEE SHEET 19 FOR FOUNDATION NOTES.

STATE OF VERMONT	
AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
WINGWALL FOOTINGS	
Designed By M.A. COLGAN	Drawn By B.J. MASSE
Checked By S.M. SAREAULT	Bridge Design Supervisor M.A. COLGAN
Date 1/06	Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
Bridge Sheet No. 50543WWR	Sheet 31 of 70



BRIDGE RAILING ELEVATION



SPACER PLATE

NOTES:

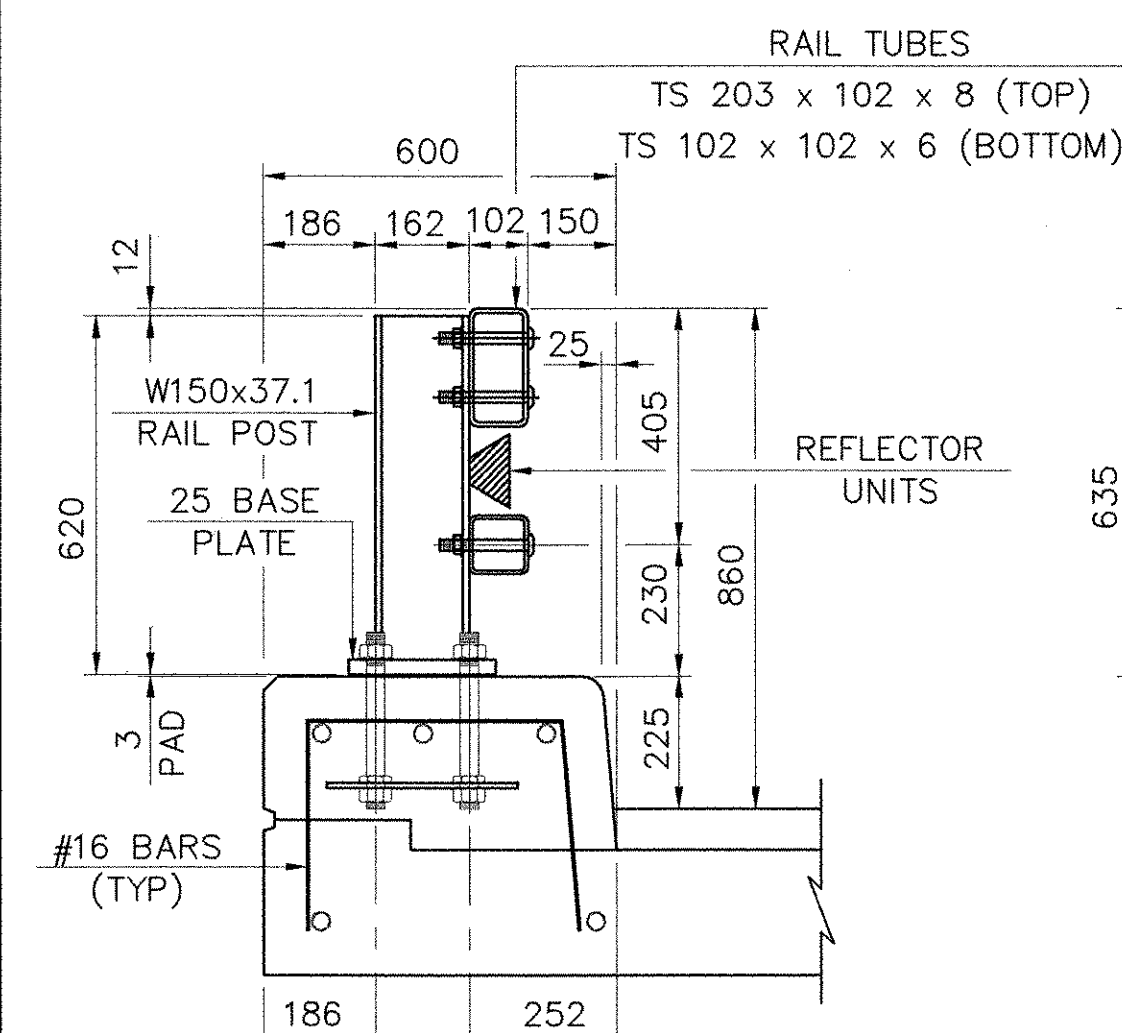
- ALL WORK AND MATERIALS SHALL CONFORM TO THE PROVISIONS OF SECTION 525, "RAILINGS OF THE STANDARD SPECIFICATION FOR CONSTRUCTION."
- TUBING AND POSTS SHALL MEET THE REQUIREMENTS OF SECTION 732, "RAILING MATERIALS OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION," EXCEPT THAT THE DROP-WEIGHT TEAR TEST IN SECTION 732 SHALL NOT APPLY TO THE STRUCTURAL TUBING IN THIS STANDARD.
- ALL EXPOSED CUT OR SHEARED EDGES SHALL BE ROUNDED TO A 2mm RADIUS AND BE FREE OF BURRS.
- RAIL POSTS SHALL BE SET NORMAL TO GRADE.
- SECTIONS OF RAIL TUBE SHALL BE ATTACHED TO A MINIMUM OF TWO (2) RAIL POSTS AND PREFERABLY TO AT LEAST FOUR (4) POSTS.
- RAIL TUBE EXPANSION JOINTS SHALL BE PROVIDED IN ANY RAIL BAY SPANNING A SUPERSTRUCTURE EXPANSION JOINT. EXPANSION JOINT WIDTH SHALL BE "X" AT 7°C AND WILL BE ADJUSTED IN THE FIELD BY THE ENGINEER FOR OTHER TEMPERATURES.
- ALL PARTS SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111, EXCEPT THAT HARDWARE SHALL MEET THE REQUIREMENTS OF AASHTO M232M.
- RAIL POSTS ANCHORING NUTS SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ONE-EIGHTH TURN.
- RAIL TUBES SHALL BE ATTACHED USING M20 FULL DIAMETER BODY AASHTO M164 (TYPE I) ROUND HEAD BOLTS INSERTED THROUGH THE FACE OF THE TUBE. HOLES HOLES IN POSTS SHALL BE 2mm LARGER THAN THE BOLT SIZE.
- HOLES IN RAILS FOR RAIL TUBE ATTACHMENT MAY BE FIELD-DRILLED. HOLES SHALL BE COATED WITH AN APPROVED ZINC-RICH PAINT PRIOR TO ERECTION.
- IF THERE IS A CONFLICT BETWEEN THESE DETAILS AND THE DESIGN, THE REQUIREMENTS OF THE DESIGN DRAWINGS SHALL BE FOLLOWED.
- ANY BENDING OF RAIL SHALL BE BY SHOP PROCEDURE ONLY.
- THE FABRICATOR SHALL SUBMIT SHOP DRAWINGS INCLUDING WELDING PROCEDURES TO THE STRUCTURES SECTION FOR APPROVAL IN ACCORDANCE WITH THE PROVISION OF 506.04, SHOP DRAWINGS. ALL WELDING SHALL CONFORM WITH SECTION 506.10.
- RAIL POST AND BASE PLATES SHALL BE TESTED FOR IMPACT PROPERTIES IN ACCORDANCE WITH ASTM A370 CHARPY IMPACT TESTING USING TYPE A SPECIMENS.

MATERIALS:

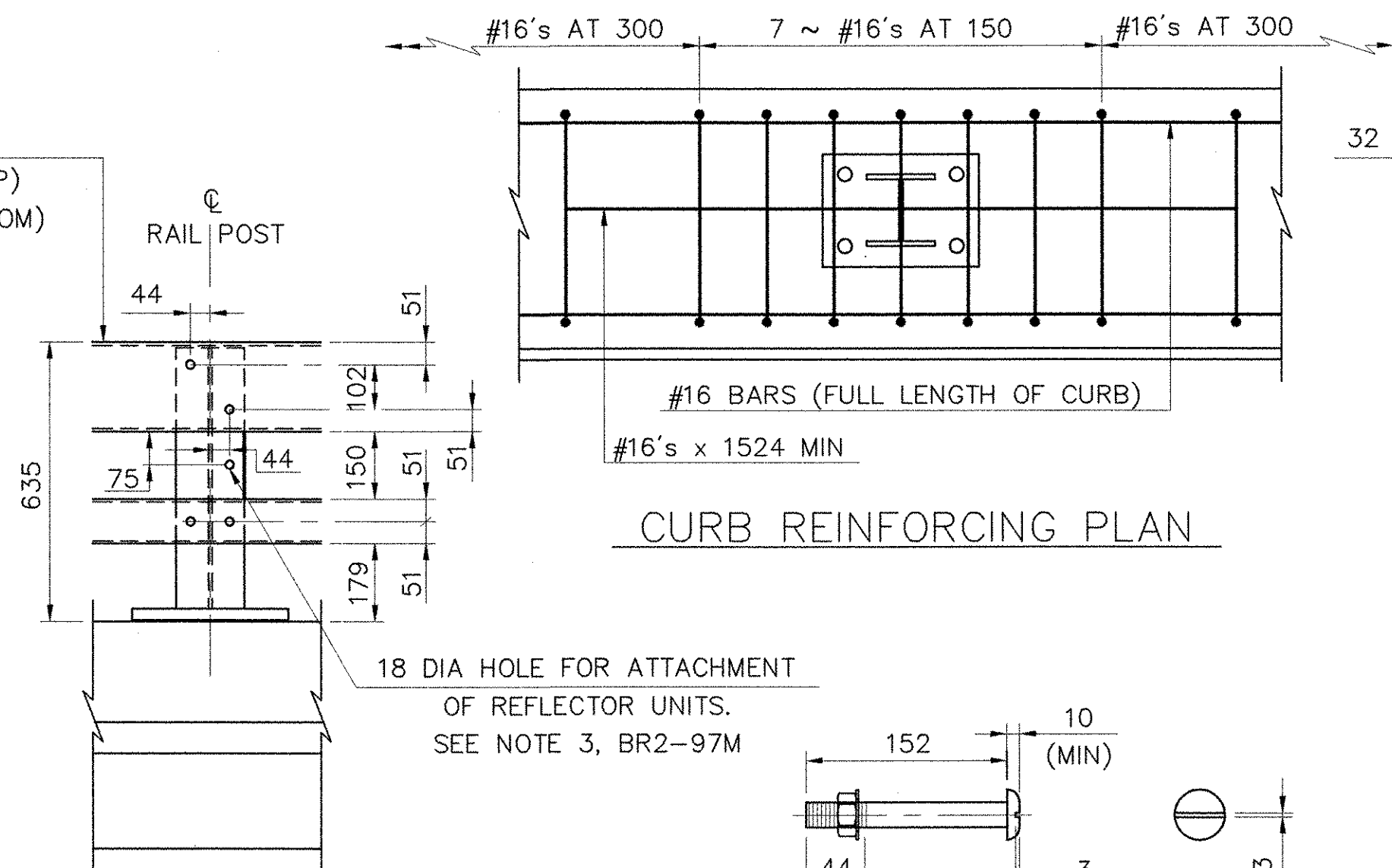
RAIL TUBES.....ASTM A500, GRADE B OR ASTM A501
 RAIL POSTS AND BASE PLATE.....ASTM A709/A709M, GRADE 50
 ALL OTHER SHAPES AND PLATES.....ASTM A709/A709M, GRADE 36
 ANCHOR STUDS.....ASTM A449
 ALL OTHER BOLTS (UNLESS NOTED).....AASHTO M164M, TYPE I
 NUTS FOR AASHTO M164 BOLTS AND ANCHOR STUDS SHALL COMPLY WITH AASHTO M291M (ASTM A563M).
 WASHERS SHALL COMPLY WITH AASHTO M293M (ASTM F436M) SPECIFICATIONS.
 3mm PAD SHALL COMPLY WITH STANDARD SPECIFICATION SUBSECTION 731.01 OR 731.02.

SPLICE TABLE					
T	A	B	C	L	X
NA	100	50	--	510	20
EXPANSION JOINT TABLE					
<100	100	50	65	510	65
>100 <165	140	60	90	605	105
>165 <230	165	85	230*	705	130
>230 <330	215	110	280*	860	180

T = TOTAL MOVEMENT BETWEEN BRIDGE EXPANSION JOINTS. SEE NOTE 6
 * = SINGLE SLOT

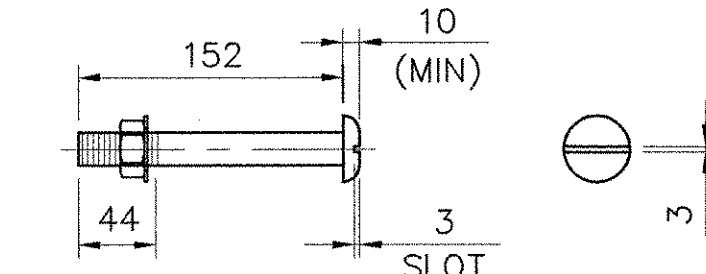


TYPICAL SECTION



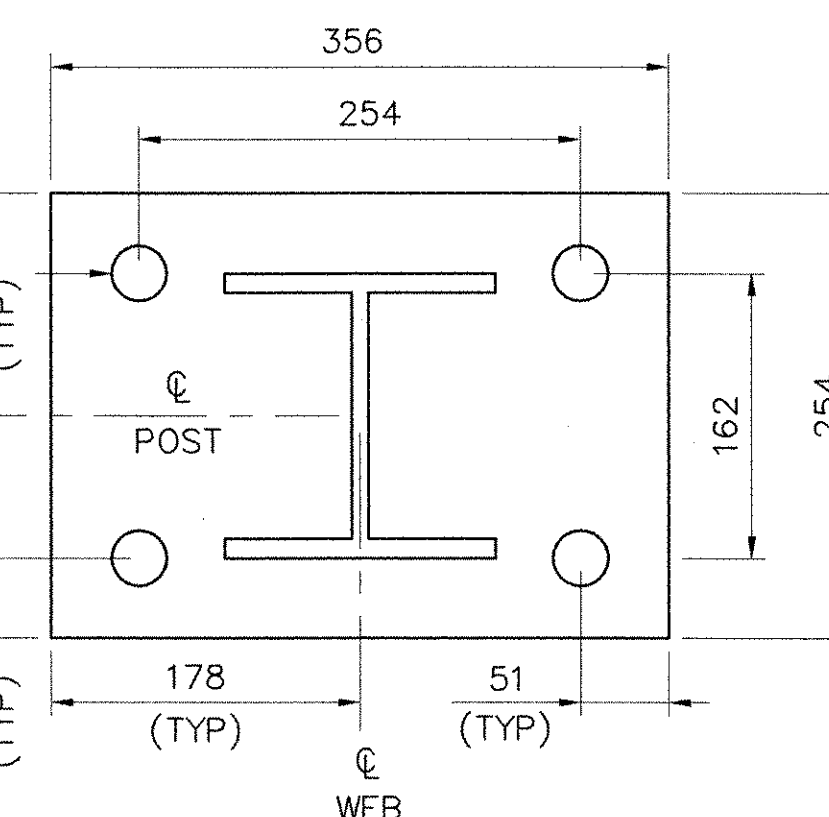
CURB REINFORCING PLAN

ELEVATION

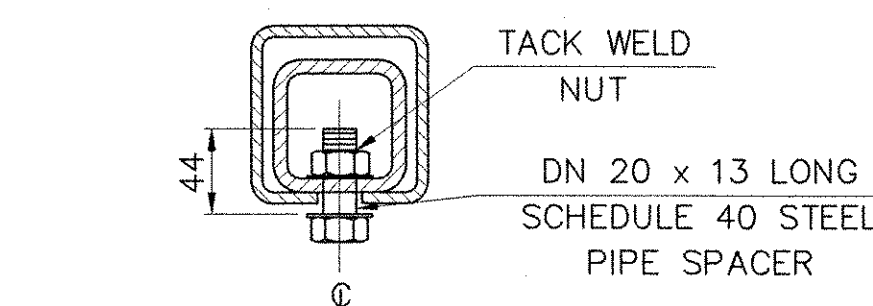


M20 DIA M164 (TYPE I) ROUND HEAD BOLT

(WITH WASHER AND PREVAILING TORQUE TYPE LOCK NUT)
 (SEE NOTE #9)
 ONLY FULL DIAMETER BODY BOLTS WILL BE ALLOWED.

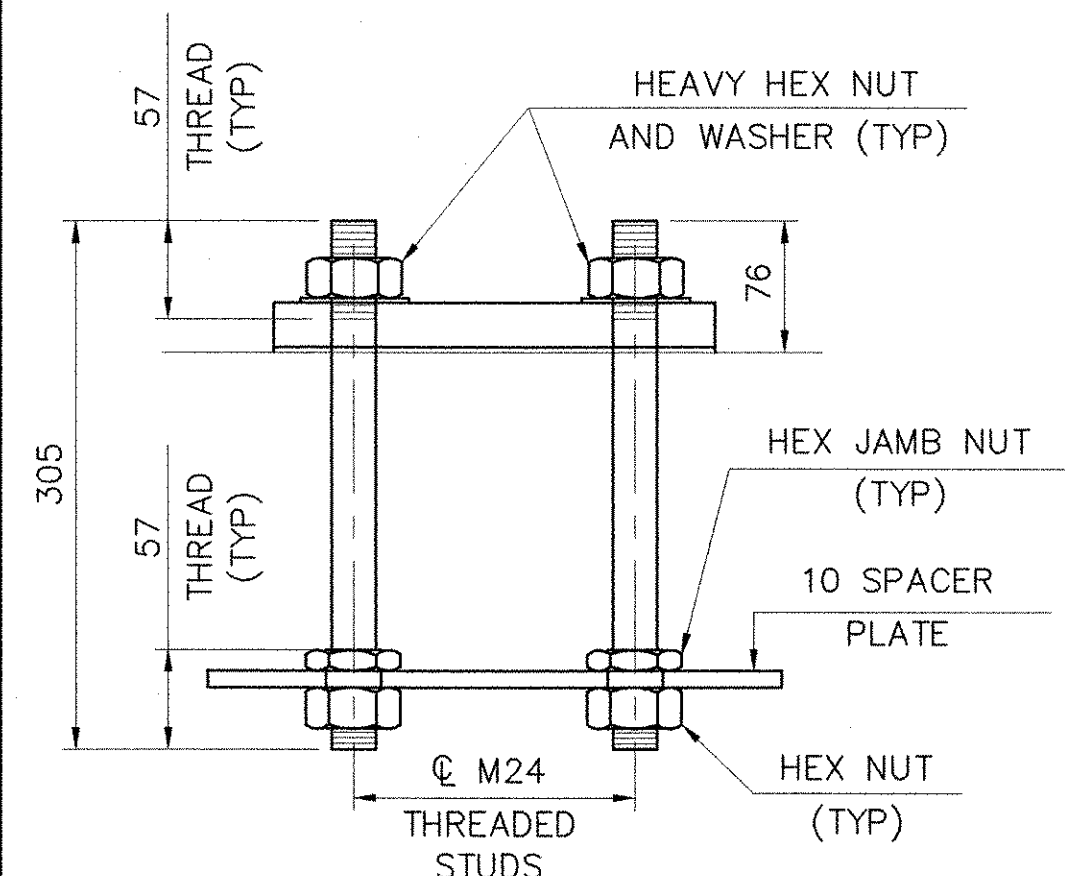


POST AND BASE PLATE

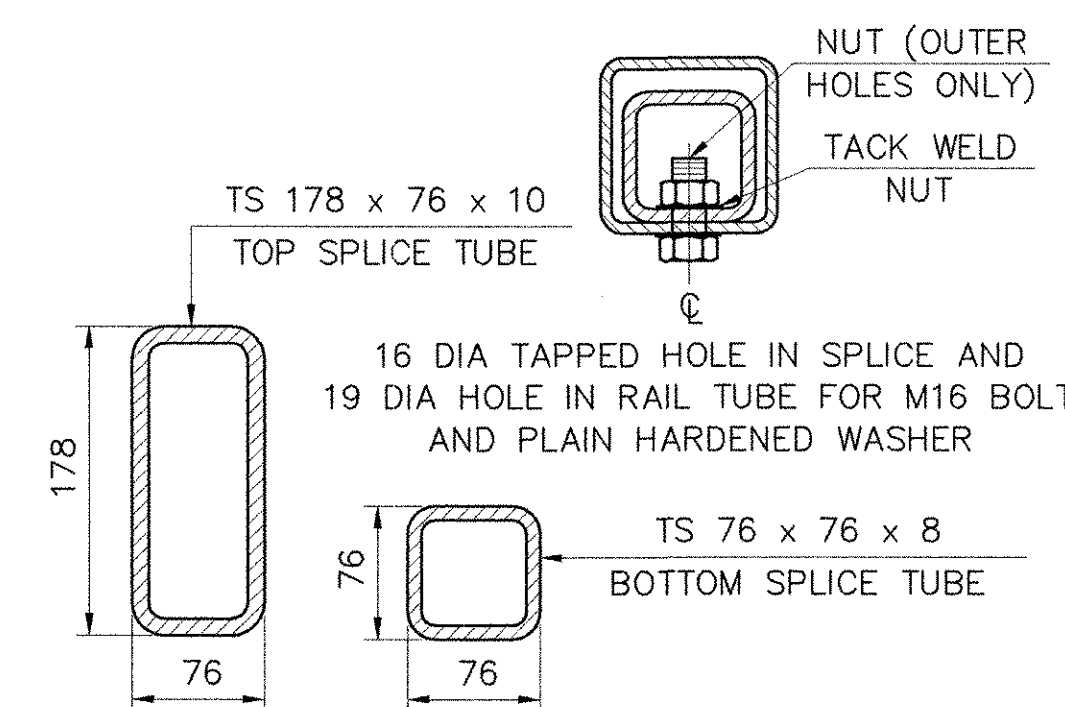


EXPANSION JOINT SECTION

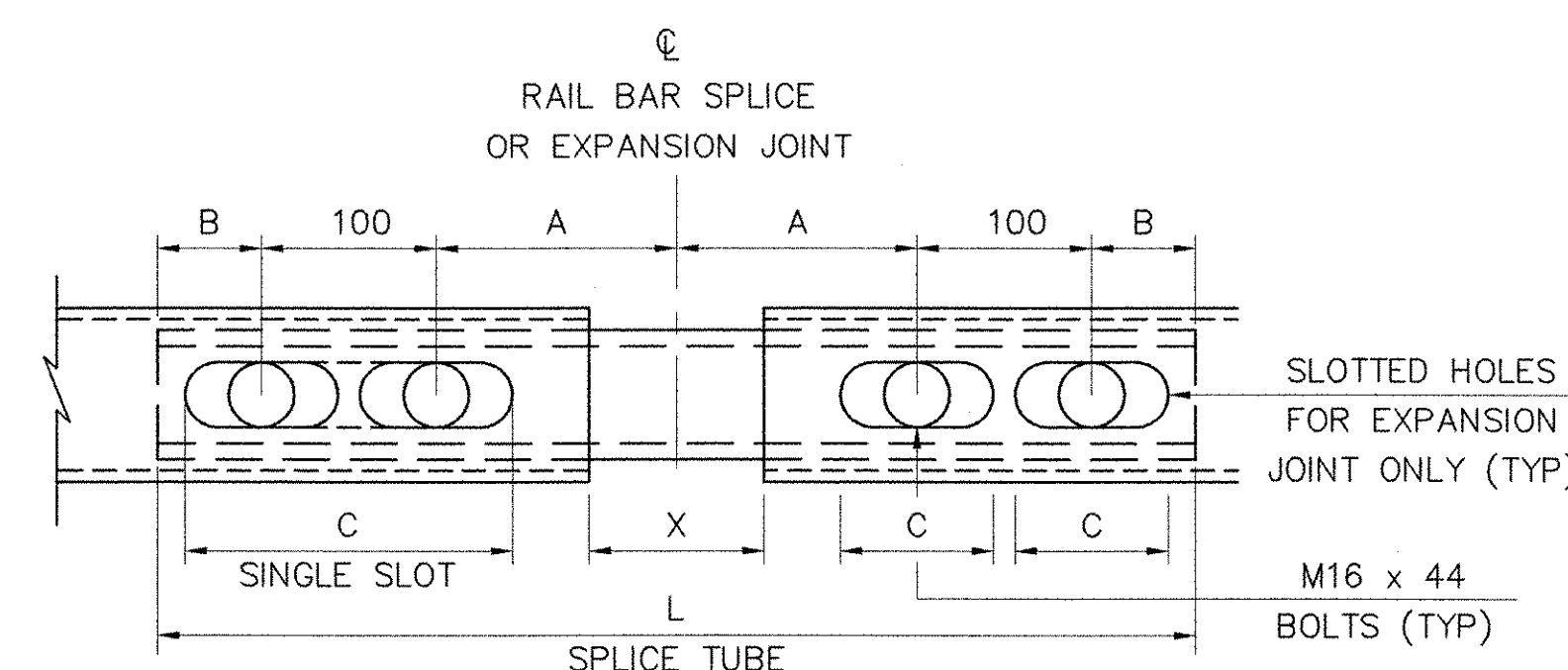
FOR DETAILS NOT SHOWN SEE "RAIL TUBE SPLICE SECTION"



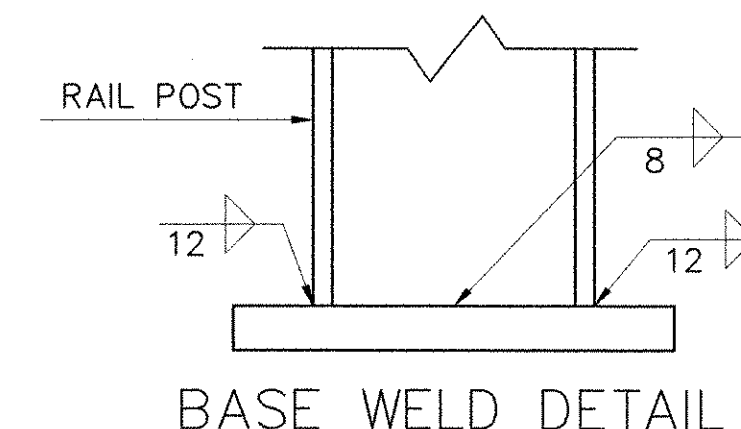
RAIL POST ANCHORAGE



RAIL TUBE SPLICE SECTION



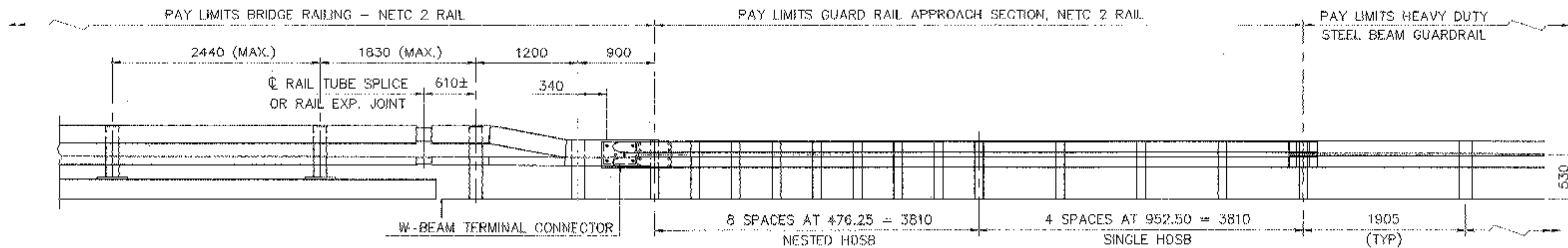
RAIL TUBE SPLICE AND RAIL EXPANSION JOINT DETAIL (BOTTOM VIEW)



BASE WELD DETAIL

STATE OF VERMONT AGENCY OF TRANSPORTATION

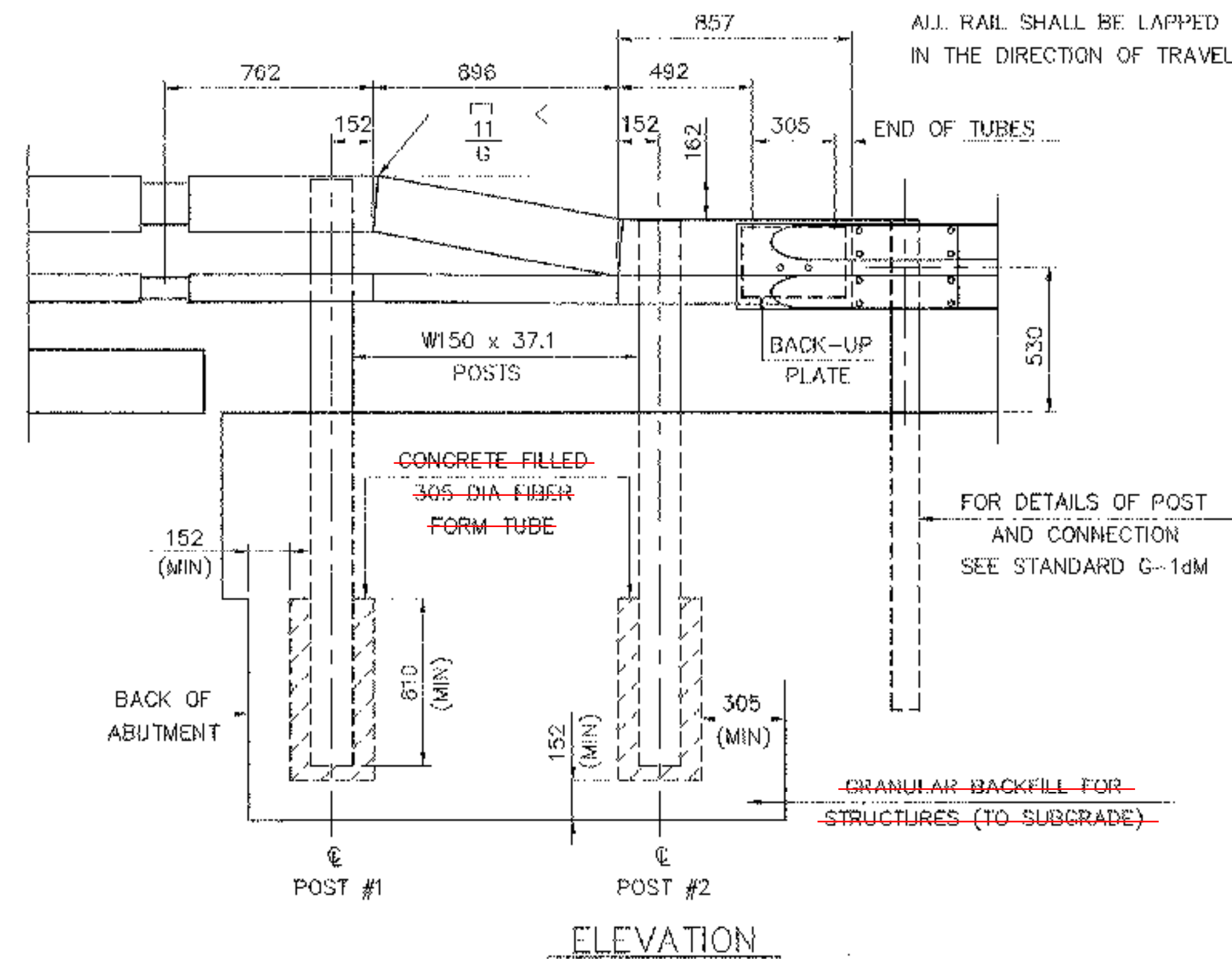
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
BRIDGE RAILING (1 OF 2)			
Designed By	VTRANS	Drawn By	VTRANS
Checked By	Date	Bridge Design Supervisor	
VTRANS / J.T.K.	1/06	M.A. COLGAN	Date 1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)



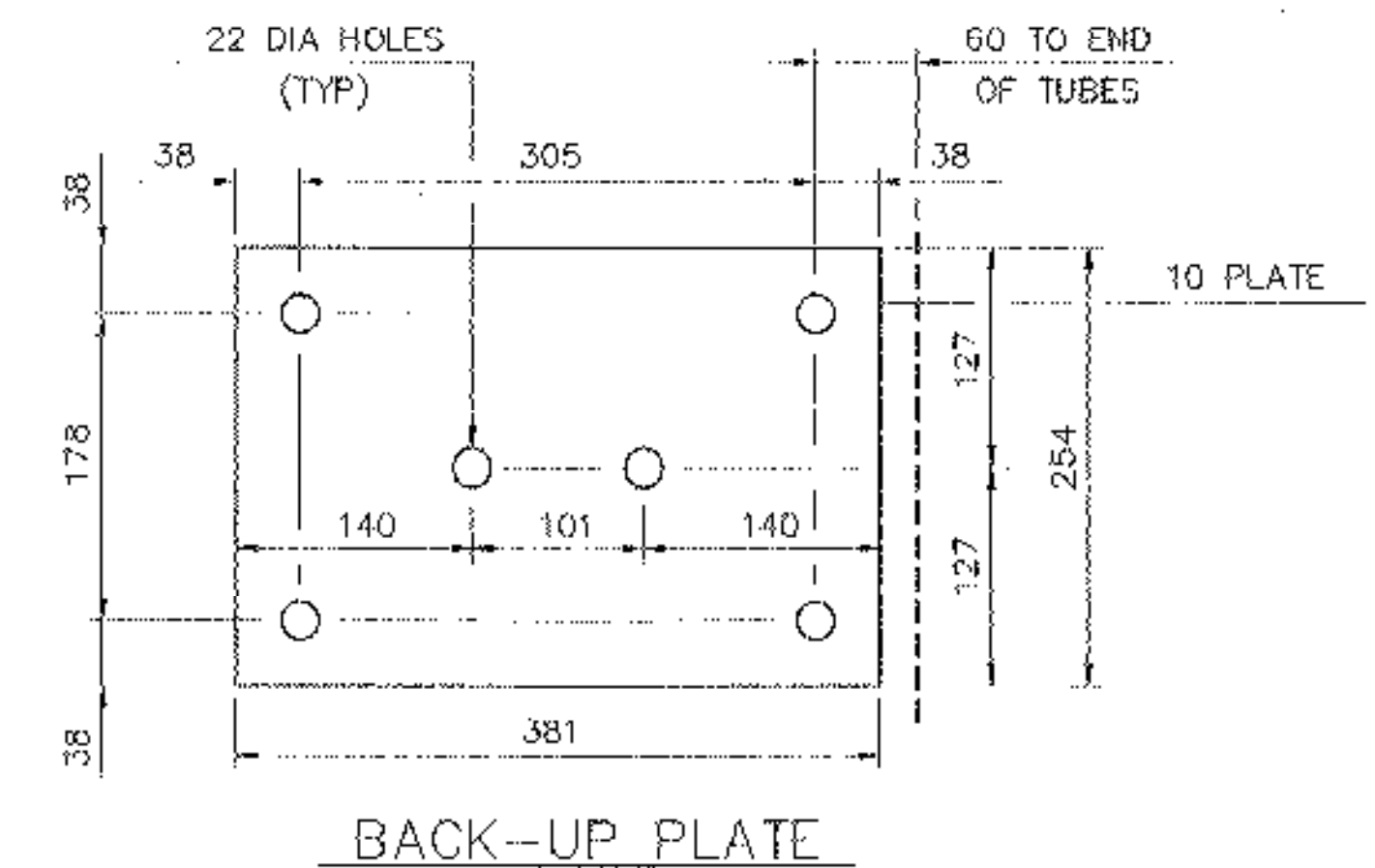
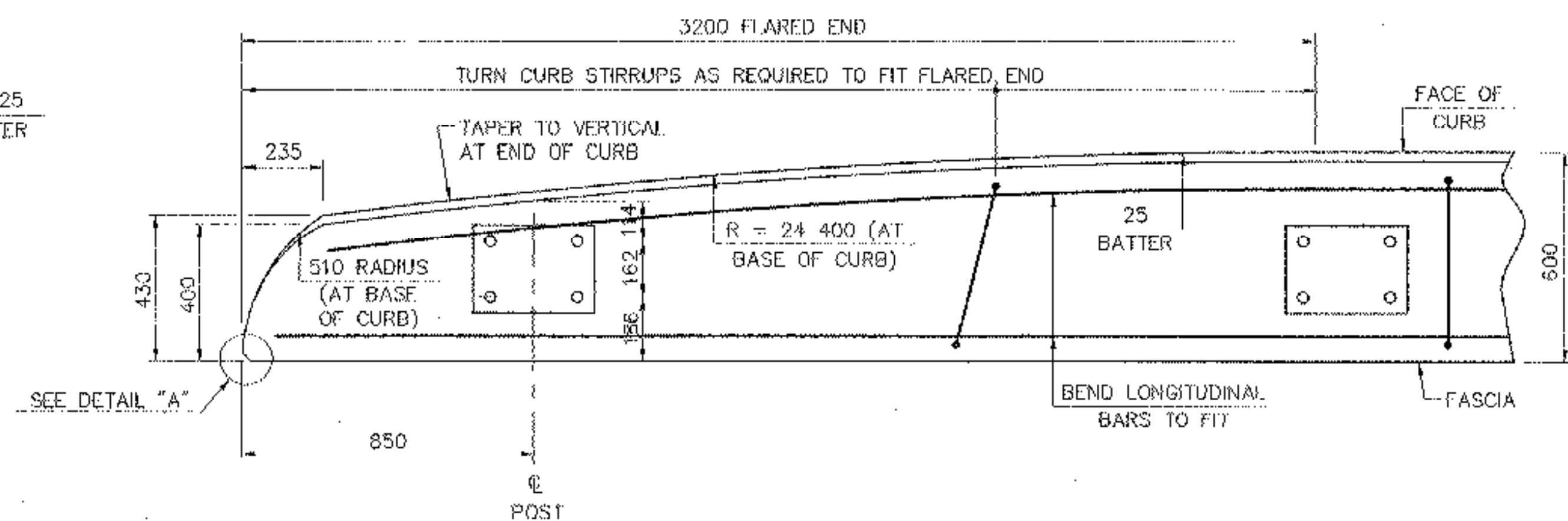
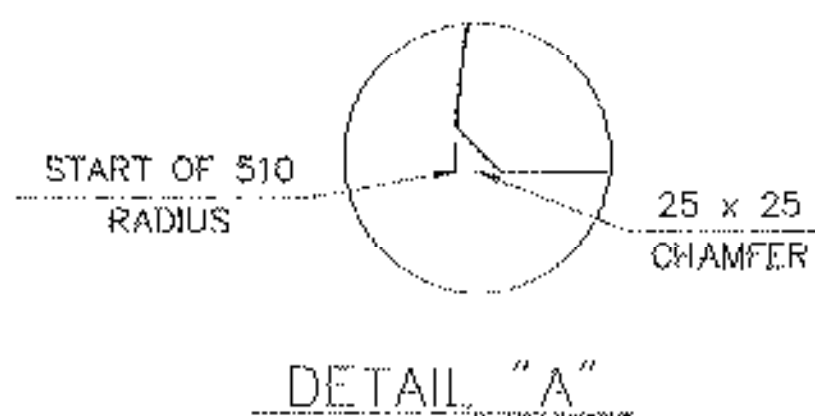
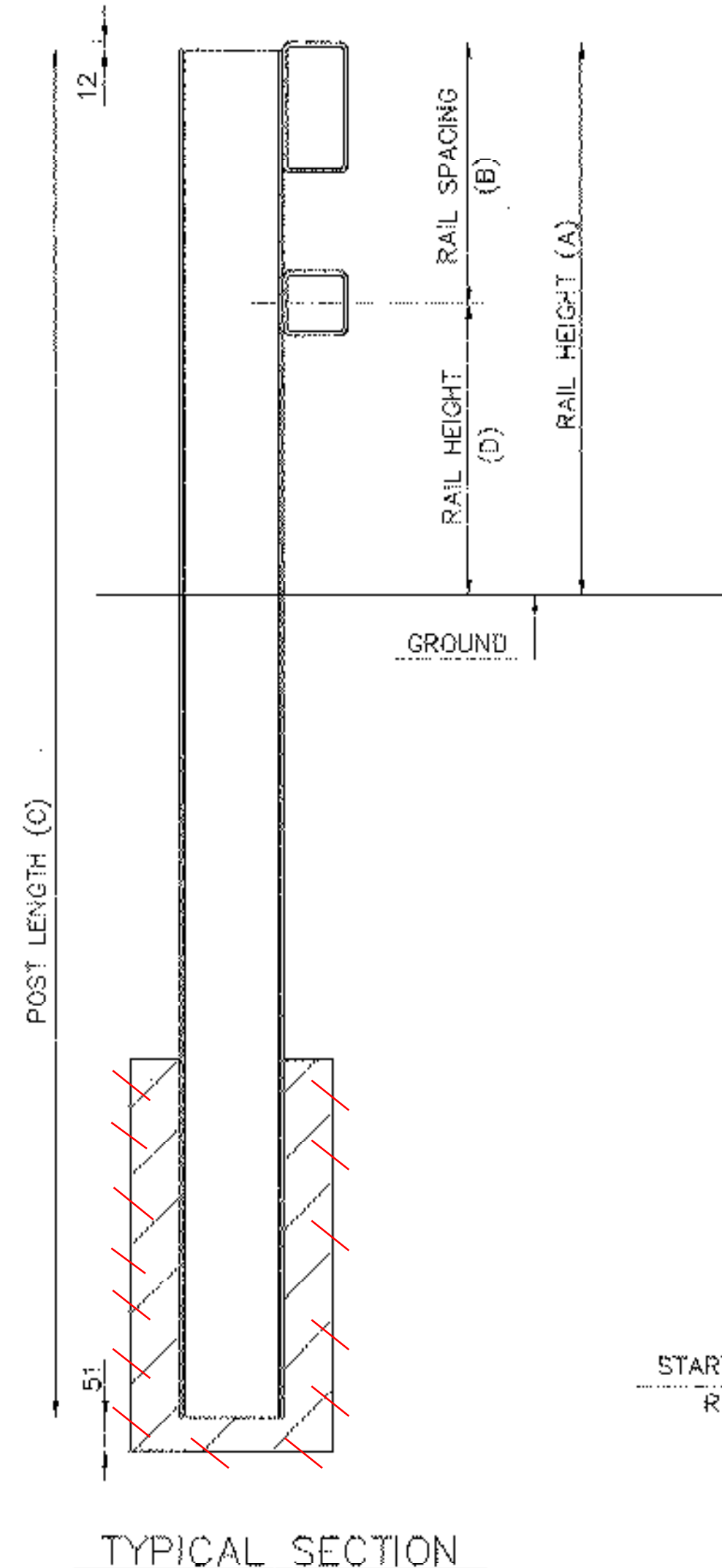
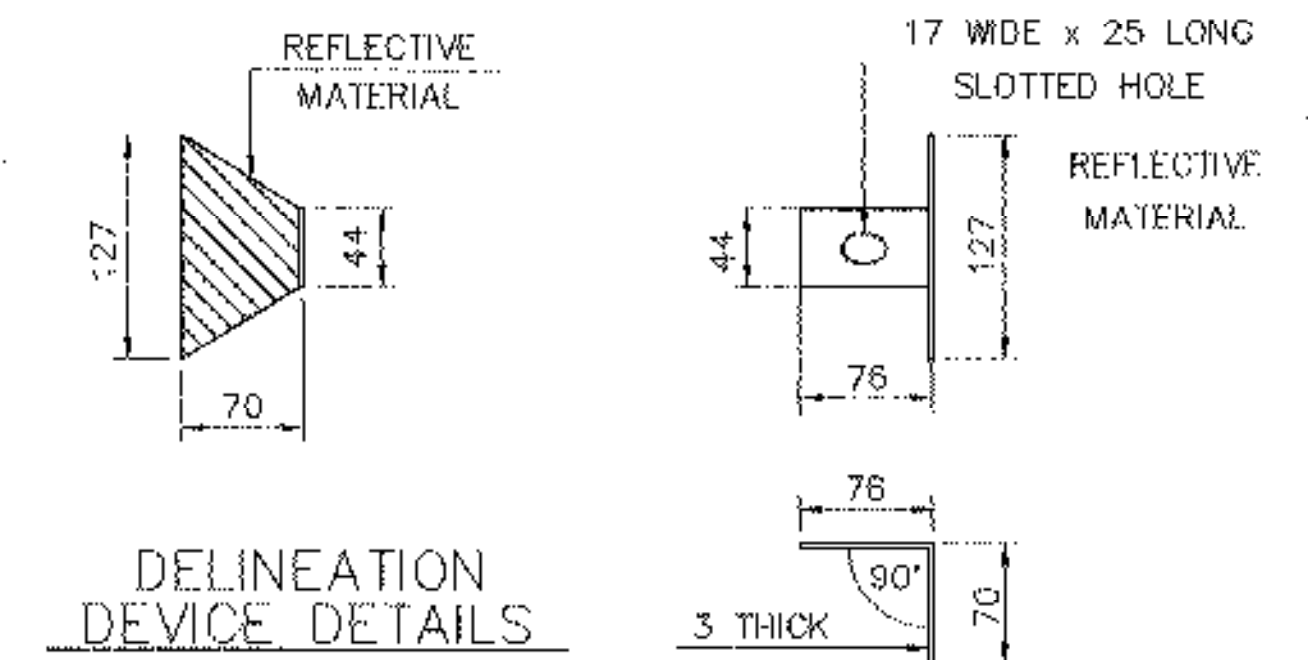
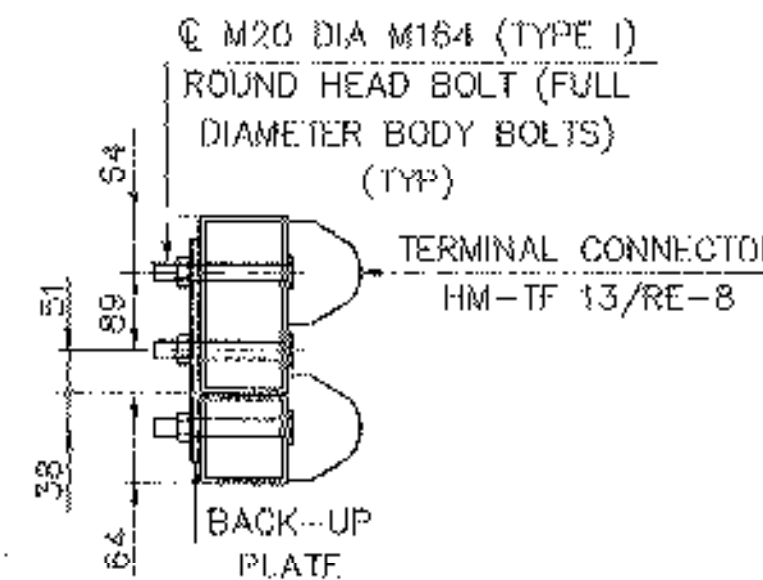
NOTES:

- REFER TO BRIDGE RAILING (1 OF 2) FOR ADDITIONAL DETAILS, NOTES AND MATERIAL SPECIFICATIONS.
- ~~TO FACILITATE FIELD SET UP OF THE TRANSITION RAILING, POSTS SHALL BE SET LOOSELY INTO FIBER FORM TUBES WHILE TRANSITION PARTS ARE BEING ASSEMBLED. POST HOLES SHALL BE BACKFILLED WITH A CONCRETE MIX APPROVED BY THE ENGINEER. PAYMENT FOR COMPONENTS, INCLUDING BACKUP PLATE AND END TERMINAL CONNECTOR FOR GUARD RAIL AUGERING, FIBER FORM TUBES AND CONCRETE, AND INSTALLATION SHALL BE CONSIDERED INCIDENTAL TO BRIDGE RAILING, N.E.T.C. 2 RAIL.~~
- THE REFLECTORIZED ALUMINUM DELINEATION IS TO BE ERECTED EVERY 9m (OR CLOSEST POST) WITH A M16 BOLT. DELINEATORS SHALL MEET SPECIFICATION REQUIREMENTS FOR ASTM B209 ALLOY 5052-H32.
- REFLECTIVE MATERIAL SHALL MEET REQUIREMENTS OF SUBSECTION 750.08 AND SHALL BE OF ENCAPSULATED LENS SILVER OR AMBER. AMBER IS TO BE INSTALLED ON THE DRIVER'S LEFT AND SILVER ON THEIR RIGHT.
- ALL APPROACH RAIL SPLICES SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC FLOW.
- SEE STANDARD G-1M AND G-10M FOR ADDITIONAL INFORMATION.

RAILING TRANSITION ELEVATION



SECTION THROUGH GUARD RAIL CONNECTION AT TERMINAL CONNECTOR



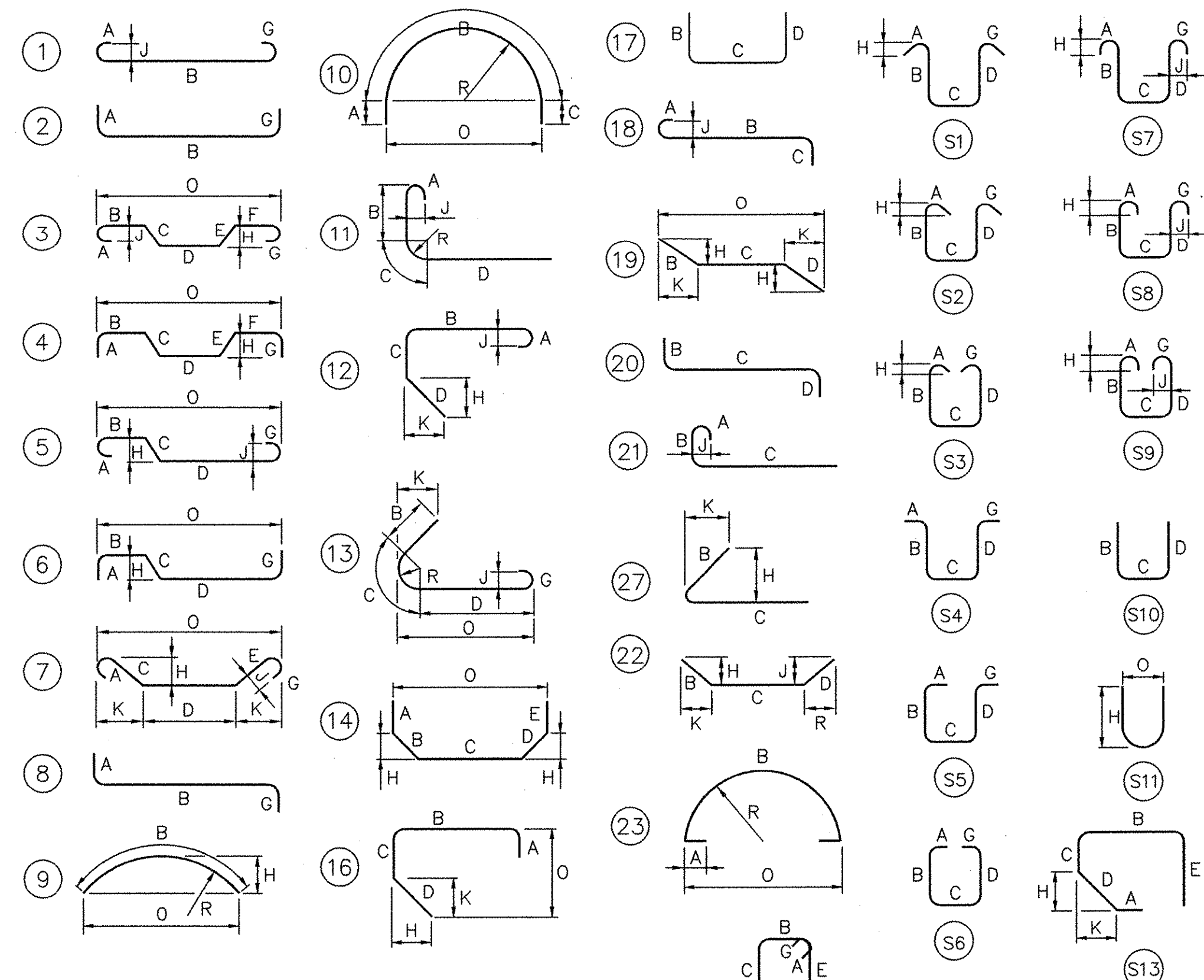
POST NUMBER	RAIL HEIGHT (A)	RAIL SPACING (B)	POST LENGTH (C)	RAIL HEIGHT (D)
1	850	405	2134	455
2	702	254	1956	448

STATE OF VERMONT AGENCY OF TRANSPORTATION

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
BRIDGE RAILING (2 OF 2)			
Designed By	VTRANS	Drawn By	VTRANS
Checked By	VTRANS / J.T.K.	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN
		Date	1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)

ITEM	NO. PIECES	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O
DECK SLAB																	
*	1	329	16	4700	ES1601	STR	▲										
*	2	328	16	5000	ES1602	STR	▲										
*	3	204	16	9100	ES1604	STR											
*	4	102	16	7500	ES1605	STR											
*	5	8	16	4925	ES1608	STR											
*	6	8	16	5300	ES1609	STR											
*	7	8	16	5475	ES1610	STR											
*	8	8	16	5825	ES1611	STR											
*	9	29	16	850	ES1612	STR	▲										
*	11	230	16	1700	ES1603	S5		250	400	400	400					250	
*	12	49	16	2750	ES1606	S5		450	900	125	825					450	
*	14	72	16	1175	ES1607	16		150	475	150	400			350		200	350
APPROACH SLAB NO. 1																	
*	16	21	16	4550	1EAS1601	STR											
*	17	21	16	4250	1EAS1602	STR											
*	18	1	16	5275	1EAS1603	STR											
*	19	1	16	4925	1EAS1604	STR											
*	21	15	25	1000	1EAS2501	19		500	500					350		350	850
Δ	23	38	29	6450	1EAS2901	1		400	5825							225	
APPROACH SLAB NO. 2																	
*	25	21	16	4550	2EAS1601	STR											
*	26	21	16	4250	2EAS1602	STR											
*	27	1	16	5275	2EAS1603	STR											
*	28	1	16	4925	2EAS1604	STR											
*	30	15	25	1000	2EAS2501	19		500	500					350		350	850
Δ	32	38	29	6450	2EAS2901	1		400	5825							225	
ABUTMENT NO. 1																	
*	34	35	16	450	1A1601	STR											
*	36	11	16	2700	1A1602	17		▲	600	2100							
WINGWALL NO. 1																	
*	38	22	16	1950	1W1601	STR											
*	39	7	16	5725	1W1603	STR											
*	40	40	16	1950	1W1604	STR											
*	41	6	16	1575	1W1606	STR											
*	42	4	16	1000	1W1607	STR											
*	43	10	16	650	1W1608	STR											
*	45	8	25	3000	1W2501	STR											
*	46	7	25	5725	1W2504	STR											
Δ	48	9	19	3000	1W1901	STR											
*	50	7	16	1950	1W1602	17			300	1650							
*	51	10	16	1650	1W1605	17			600	450	600						
*	53	8	25	2550	1W2502	17			450	2100							
*	54	7	25	4950	1W2503	17			450	4500							
WINGWALL NO. 2																	
*	56	24	16	5550	2W1601	STR											
*	57	13	16	5050	2W1603	STR											
*	58	6	16	3650	2W1604	STR											
*	59	26	16	5550	2W1605	STR											
*	60	10	16	3075	2W1606	STR											
*	62	14	22	5050	2W2203	STR											
*	63	6	22	3625	2W2204	STR											
Δ	67	21	29	3300	2W2901	STR											
*	69	4	16	3050	2W1607	16			1250	850	950			850		425	1275
*	71	20	16	1950	2W1602	17			300	1650							
*	72	3	16	2950	2W1608	17			1250	450	1250						
*	73	19	16	1650	2W1609	17			600	450	600						
*	75	20	22	2125	2W2201	17			400	1725							
*	76	19	22	4300	2W2202	17			400	3900							
WINGWALL NO. 3																	
*	78	6	16	800	3W1601	STR											
*	79	12	16	1350	3W1602	STR											
*	80	11	16	1625	3W1604	STR											
*	82	6	16	1650	3W1603	17			▲	600	450	600					

ITEM	NO. PIECES	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O
WINGWALL NO. 4																	
*	88	26	16	5425	4W1601	STR											
*	89	5	16	3125	4W1603	STR											
*	90	14	16	4550	4W1604	STR											
*	91	22	16	5425	4W1605	STR											
*	92	10	16	3375	4W1606	STR											
*	94	20	25	3575	4W2501	STR											
*	95	26	25	1000	4W2502	STR											
*	97	8	29	3125	4W2903	STR											
*	98	12	29	4550	4W2904	STR											
Δ	100	21	32	3575	4W3201	STR											
*	102	4	16	3025	4W1607	16			1250	825	950			850		425	1250
*	104	20	16	1950	4W1602	17			300	1650							
*	105	3	16	2950	4W1608	17			1250	450	1250						
*	106	19	16	1650	4W1609	17			600	450	600						
*	107	2	16	800	4W1610	17			▲	600	200						
*	109	20	29	2950	4W2901	17			575	2375							
*	110	18	29	4900	4W2902	17			575	4025							



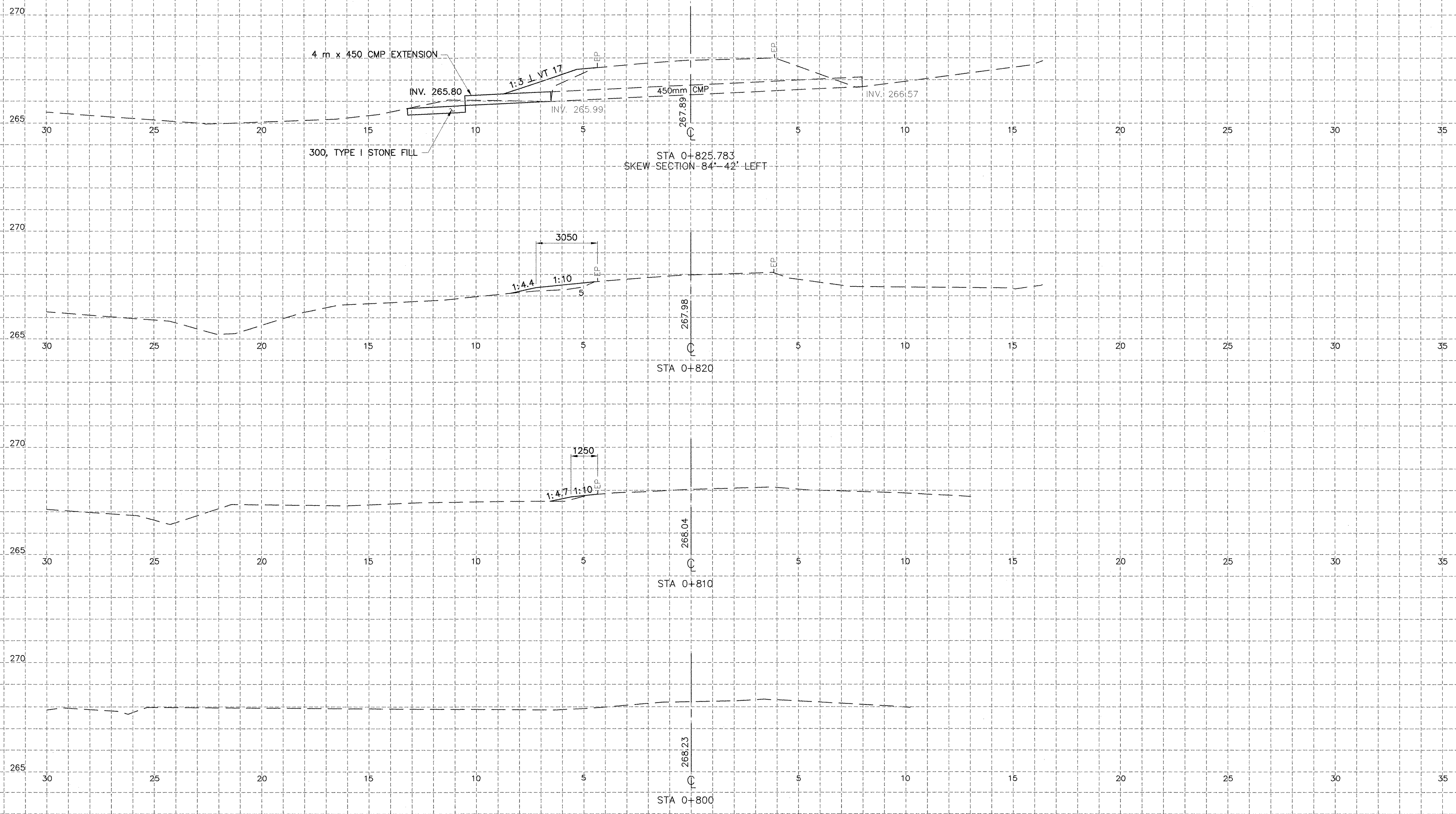
NOTES:

- UNLESS OTHERWISE DESIGNATED, ALL BAR REINFORCEMENT FOR CONCRETE IN SIZES UP TO AND INCLUDING 55M SHALL CONFORM TO THE REQUIREMENTS OF THE "SPECIFICATIONS FOR DEFORMED BILLET-STEEL BARS FOR CONCRETE REINFORCEMENT", AASHTO M 31 (ASTM A 615-S1). ALL BARS SHALL BE GRADE 420, UNLESS OTHERWISE DESIGNATED.
- FOR TYPICAL BENDING DETAILS, RECOMMENDED PIN DIAMETER "D" OF BENDS AND HOOKS, AND OTHER STANDARD PRACTICE, SEE CURRENT CONCRETE REINFORCING STEEL INSTITUTE "MANUAL OF STANDARD PRACTICE".
- BARS WHICH REQUIRE MORE ACCURATE BENDING THAN STANDARD PRACTICES SHOULD HAVE LIMITS INDICATED.
- ALL DIMENSIONS ARE OUT TO OUT OF BAR EXCEPT "A" AND "G" ON STANDARD 180° AND 135° HOOKS.
- "J" DIMENSION ON 180° HOOKS TO BE SHOWN ONLY WHERE NECESSARY TO RESTRICT HOOK SIZE. OTHERWISE, STANDARD HOOKS ARE TO BE USED.
- "H" DIMENSION ON STIRRUPS TO BE SHOWN ONLY WHEN NECESSARY TO MAINTAIN CLEARANCES.
- "E" IN PREFIX DENOTES EPOXY COATED REINFORCING STEEL.
- WHERE SLOPE DIFFERS FROM 45 DEGREES, DIMENSIONS "H" AND "K" MUST BE SHOWN.
- * DENOTES ONE EXTRA BAR ADDED FOR TESTING PURPOSES.
- Δ DENOTES TWO EXTRA BARS ADDED FOR TESTING PURPOSES.
- ▲ DENOTES BARS TO BE CUT TO FIT IN FIELD.

ASTM STANDARD REINFORCING BARS			
BAR SIZE DESIGNATION	MASS (kg/m)	NOMINAL DIMENSIONS ROUND SECTION	
		DIAMETER (mm)	CROSS SECTIONAL AREA (mm ²)
#10	0.560	9.5	71
#13	0.994	12.7	129
#16	1.552	15.9	199
#19	2.235	19.1	284
#22	3.042	22.2	387
#25	3.973	25.4	510
#29	5.060	28.7	645
#32	6.404	32.3	819
#36	7.907	35.8	1006
#43	11.38	43.0	1452
#57	20.24	57.3	2581

STATE OF VERMONT AGENCY OF TRANSPORTATION

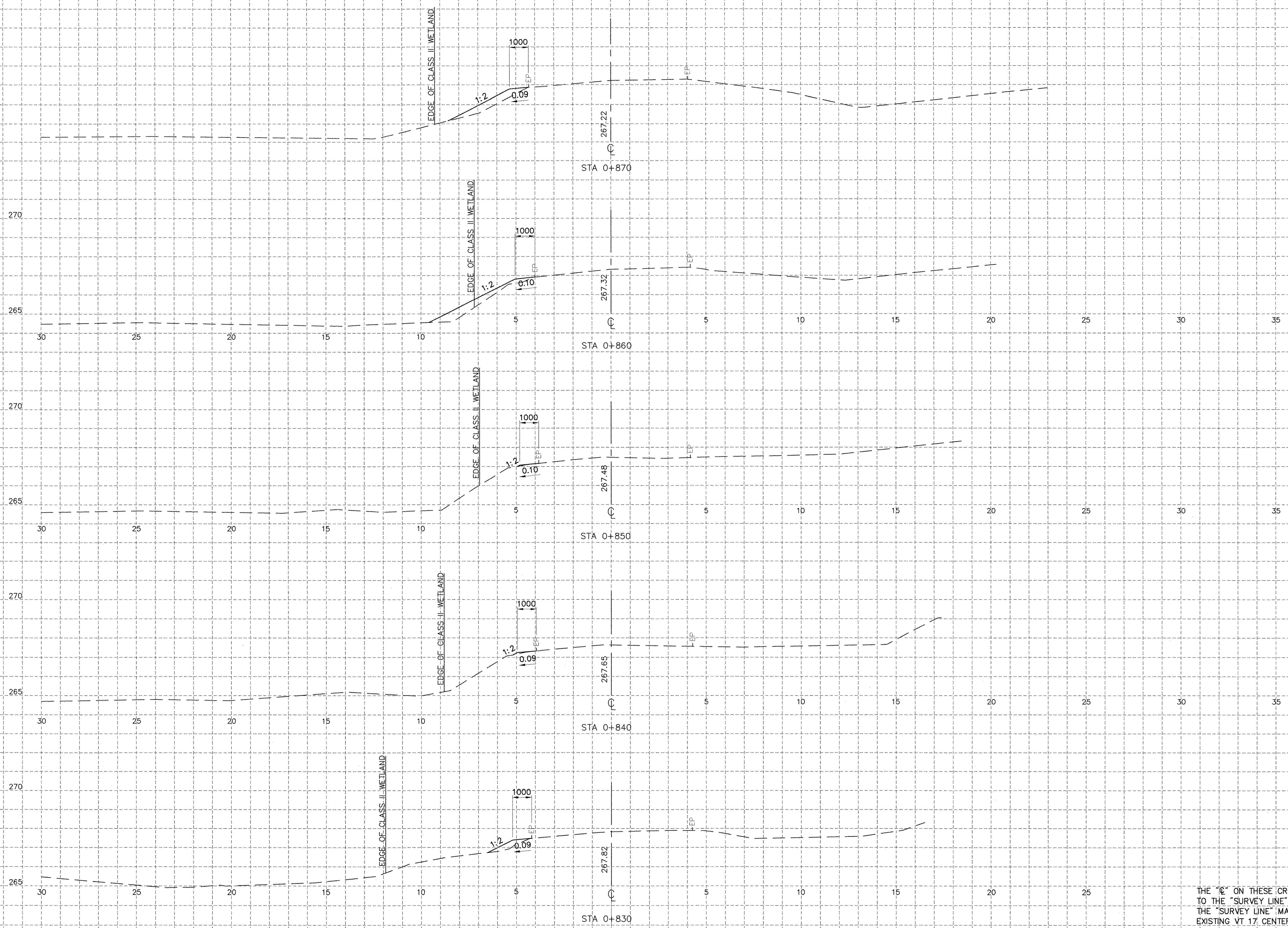
Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
REINFORCING STEEL SCHEDULE			
Designed By	M.A. COLGAN	Drawn By	B.J. MASSE
Checked By	C.W. COVELLO	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN
		Date	1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)



THE "C" ON THESE CROSS SECTIONS CORRESPONDS TO THE "SURVEY LINE" ON THE PLAN SHEETS. THE "SURVEY LINE" MAY NOT COINCIDE WITH THE EXISTING VT 17 CENTERLINE.

SCALE 5 METERS
HORZ. & VERT.

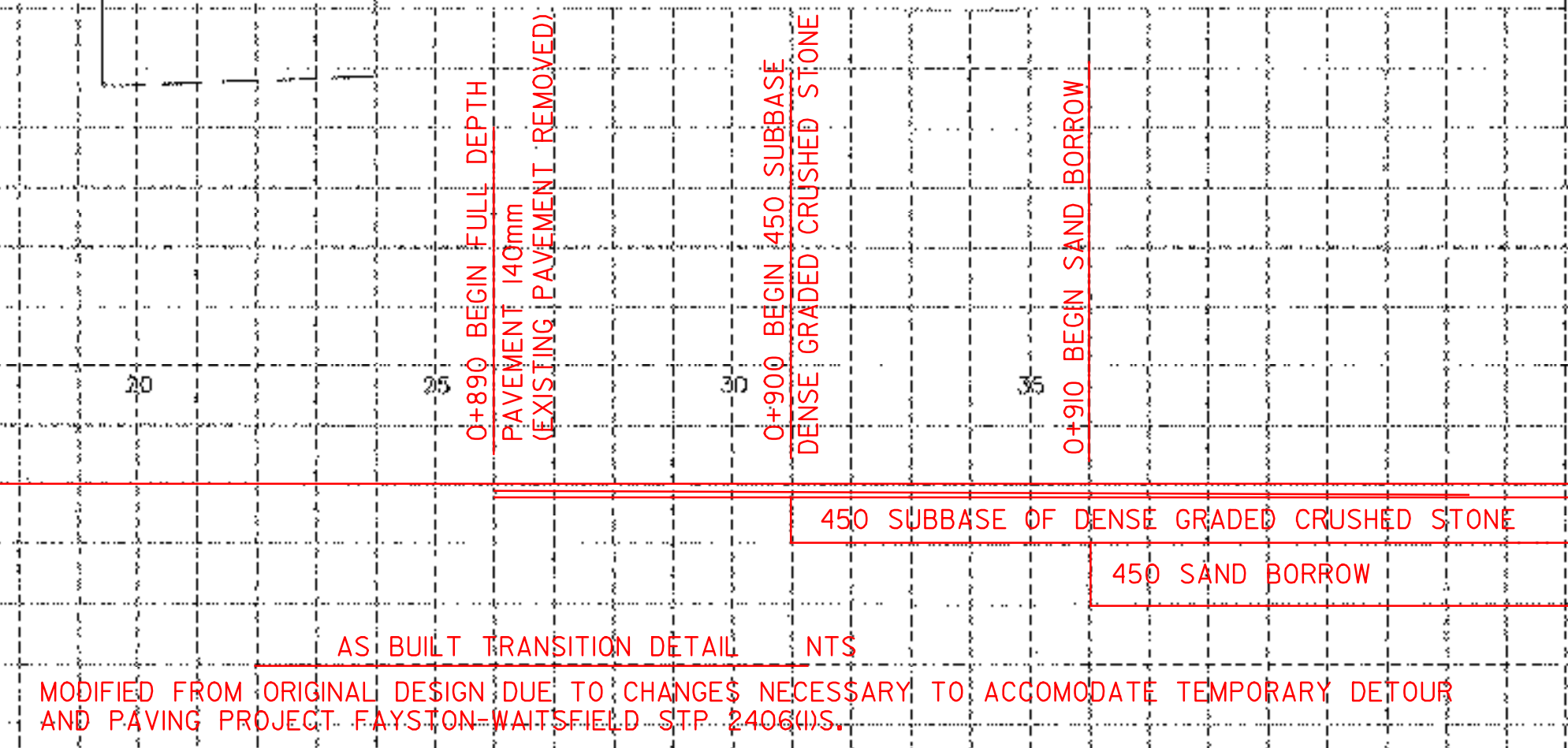
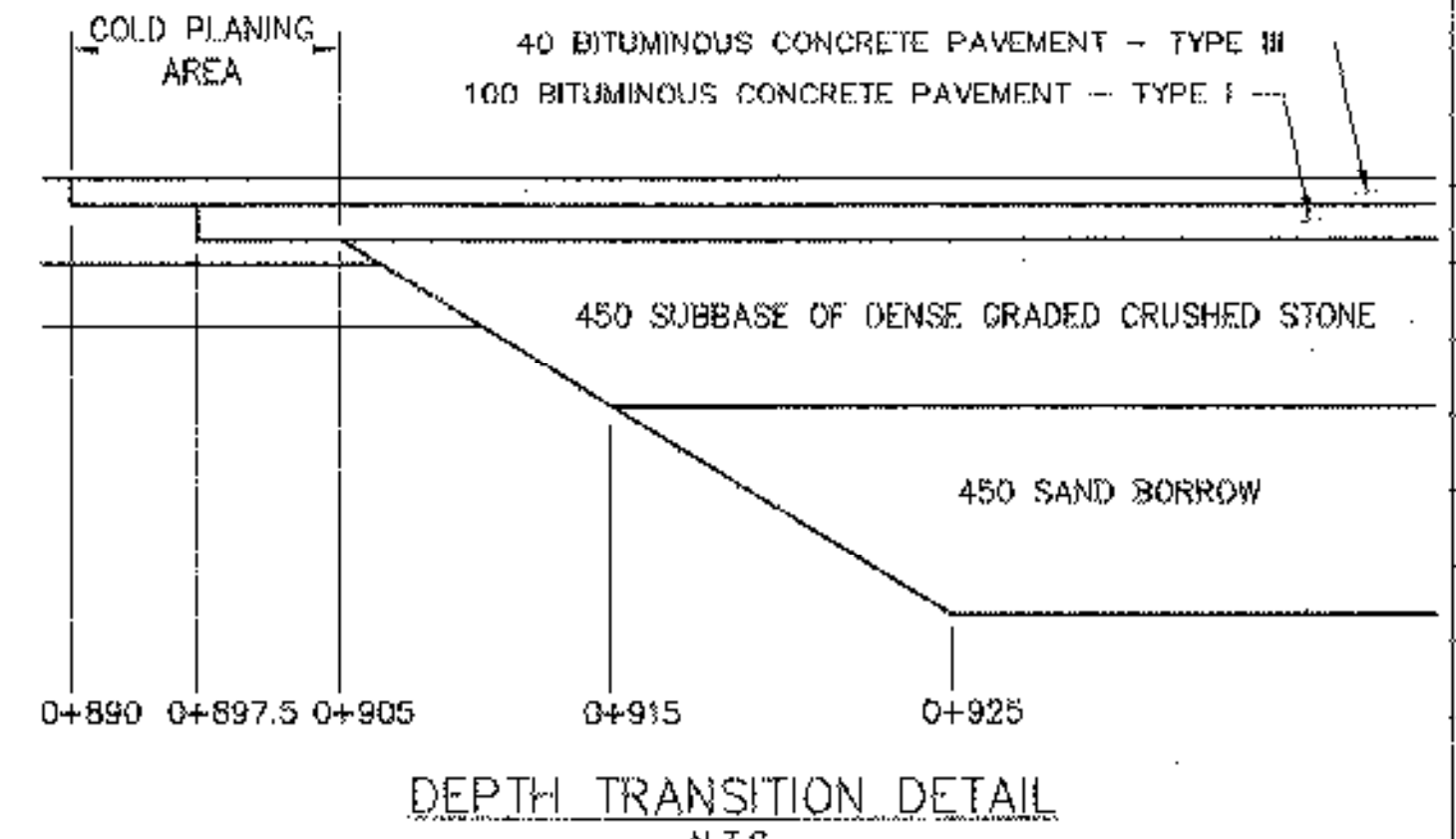
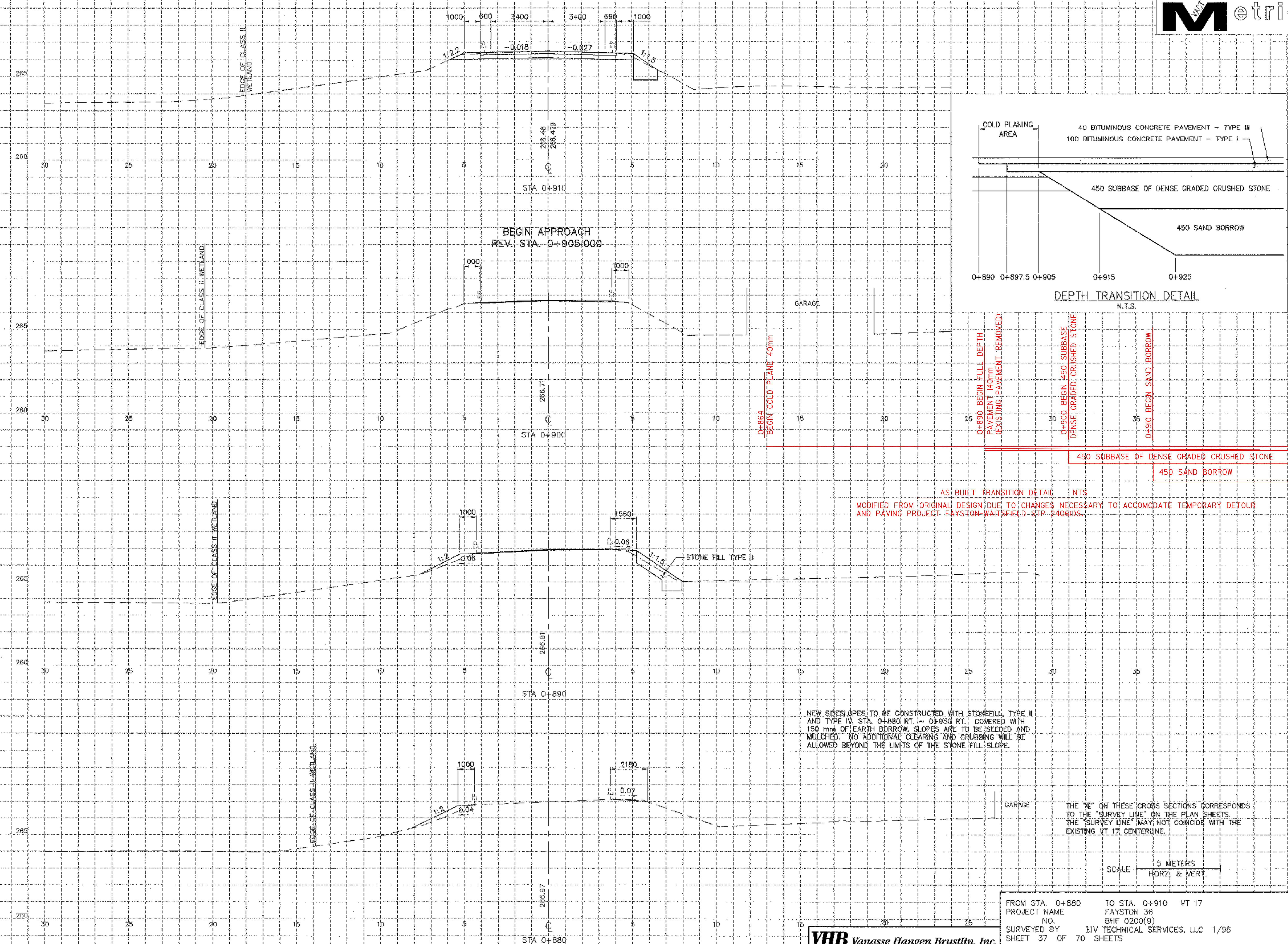
FROM STA. 0+800 TO STA. 0+825.783 VT 17
PROJECT NAME FAYSTON 36
NO. BHF 0200(9)
SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
SHEET 35 OF 70 SHEETS



THE "C" ON THESE CROSS SECTIONS CORRESPONDS TO THE "SURVEY LINE" ON THE PLAN SHEETS. THE "SURVEY LINE" MAY NOT COINCIDE WITH THE EXISTING VT 17 CENTERLINE.

SCALE 5 METERS
HORZ. & VERT.

FROM STA. 0+830 TO STA. 0+870 VT 17
PROJECT NAME FAYSTON 36
NO. BHF 0200(9)
SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
SHEET 36 OF 70 SHEETS

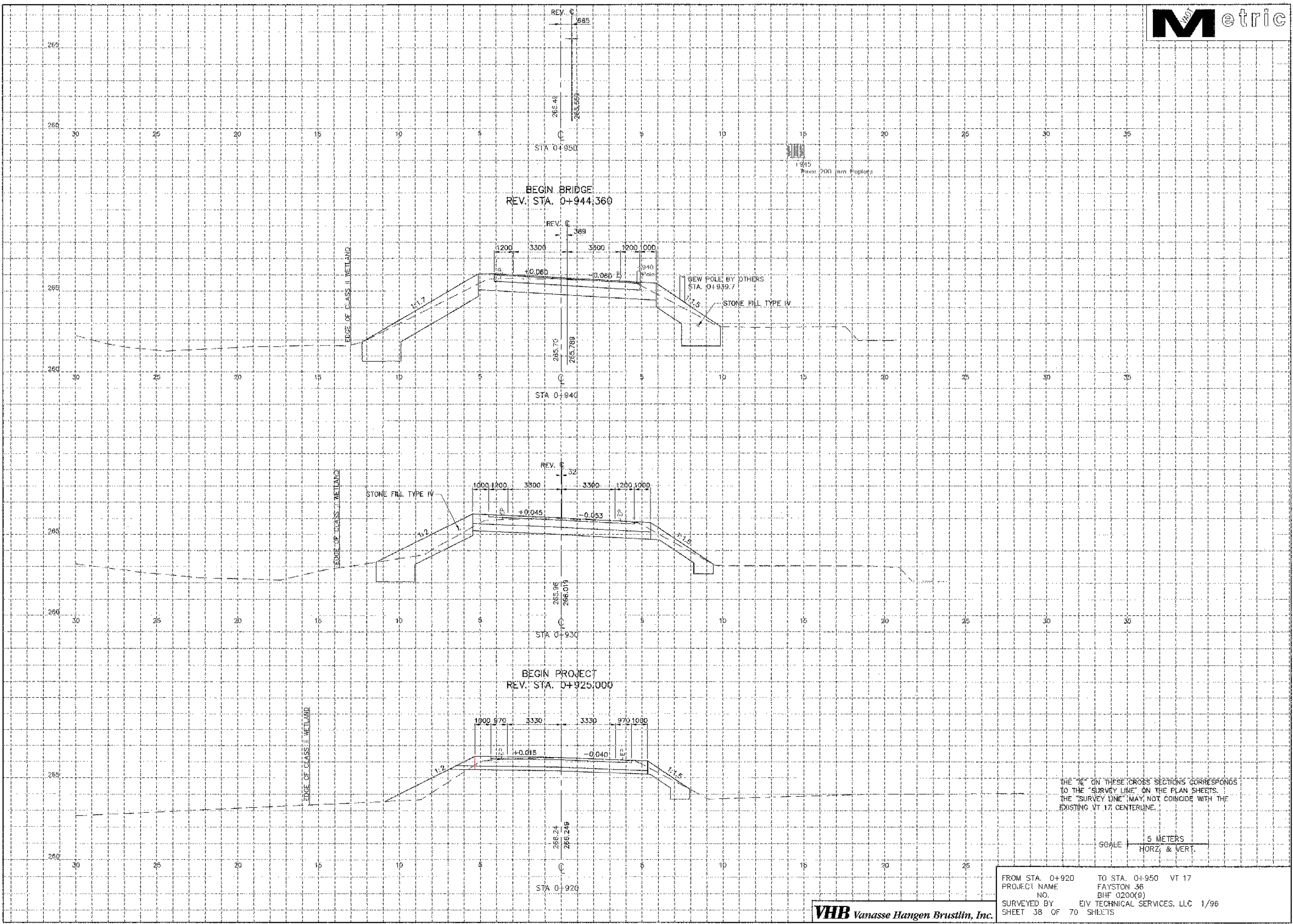


NEW SIDESLOPES TO BE CONSTRUCTED WITH STONEFILL TYPE II AND TYPE IV, STA. 0+880 RT. ~ 0+950 RT., COVERED WITH 150 mm OF EARTH BORROW. SLOPES ARE TO BE SEEDED AND MULCHED. NO ADDITIONAL CLEARING AND GRUBBING WILL BE ALLOWED BEYOND THE LIMITS OF THE STONE FILL SLOPE.

THE "C" ON THESE CROSS SECTIONS CORRESPONDS TO THE "SURVEY LINE" ON THE PLAN SHEETS. THE "SURVEY LINE" MAY NOT COINCIDE WITH THE EXISTING VT 17 CENTERLINE.

SCALE 5 METERS
HORZ. & VERT.

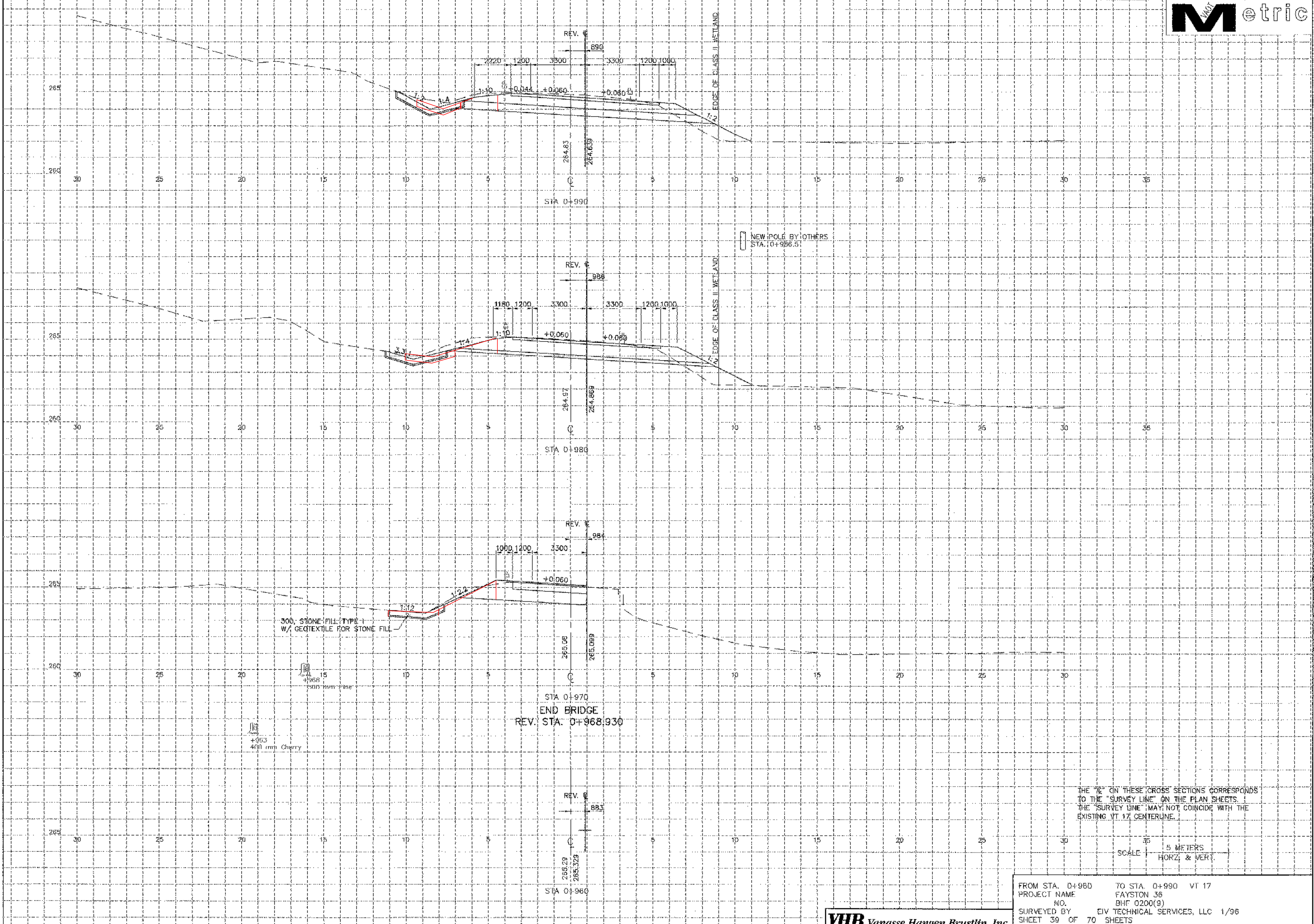
FROM STA. 0+880 TO STA. 0+910 VT 17
PROJECT NAME FAYSTON 36
NO. BHF 0200(9)
SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
SHEET 37 OF 70 SHEETS



THE "E" ON THESE CROSS SECTIONS CORRESPONDS TO THE "SURVEY LINE" ON THE PLAN SHEETS. THE "SURVEY LINE" MAY NOT COINCIDE WITH THE EXISTING VT 17 CENTERLINE.

SCALE 5 METERS
HORIZ. & VERT.

FROM STA. 0+920 TO STA. 0+950 VT 17
 PROJECT NAME: FAYSTON 36
 NO. BH# 0200(9)
 SURVEYED BY: EIV TECHNICAL SERVICES, LLC 1/96
 SHEET 38 OF 70 SHEETS



NEW POLE BY OTHERS
STA. 10+986.51

300. STONE FILL TYPE 1
W/ GEOTEXTILE FOR STONE FILL

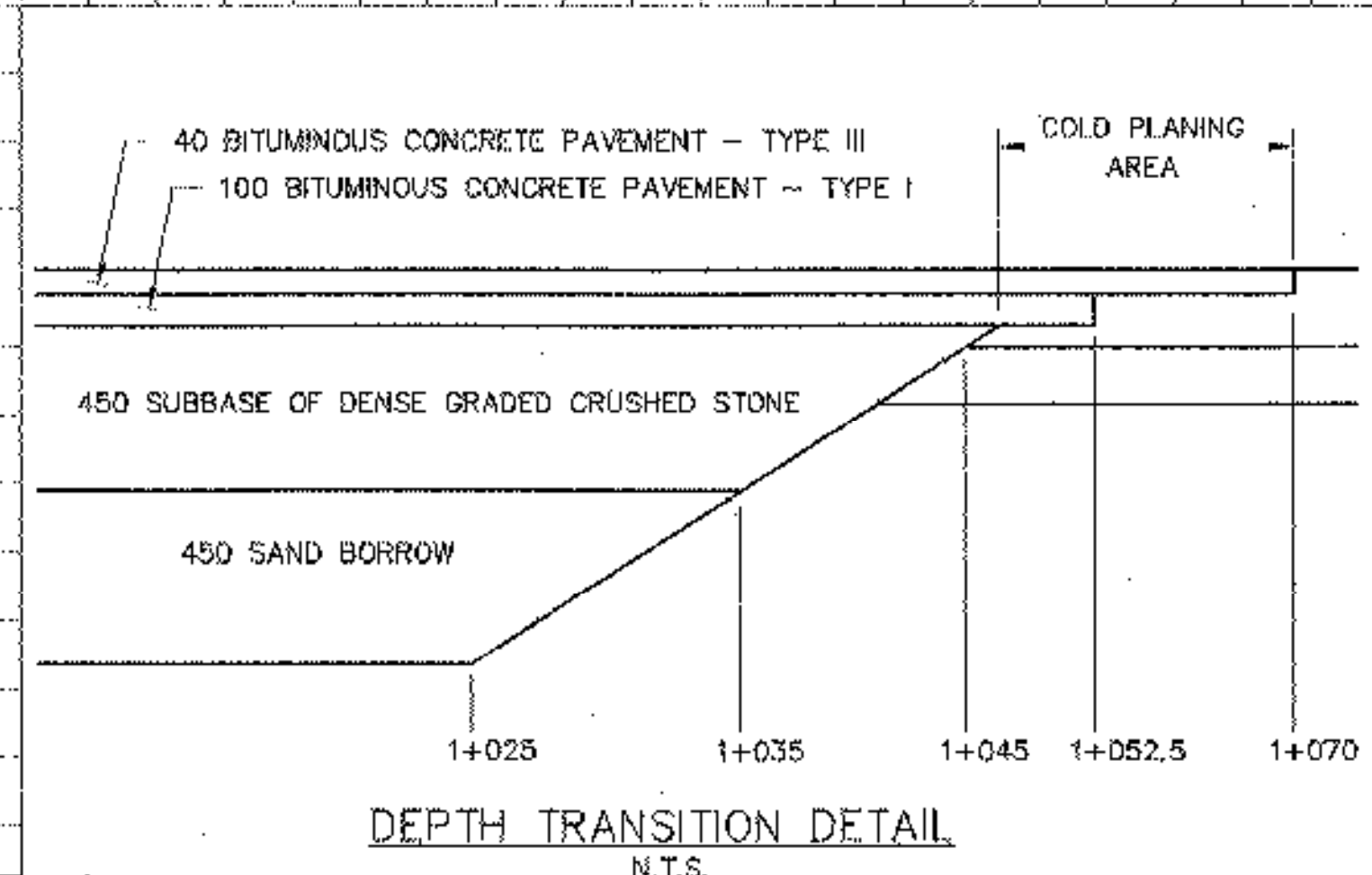
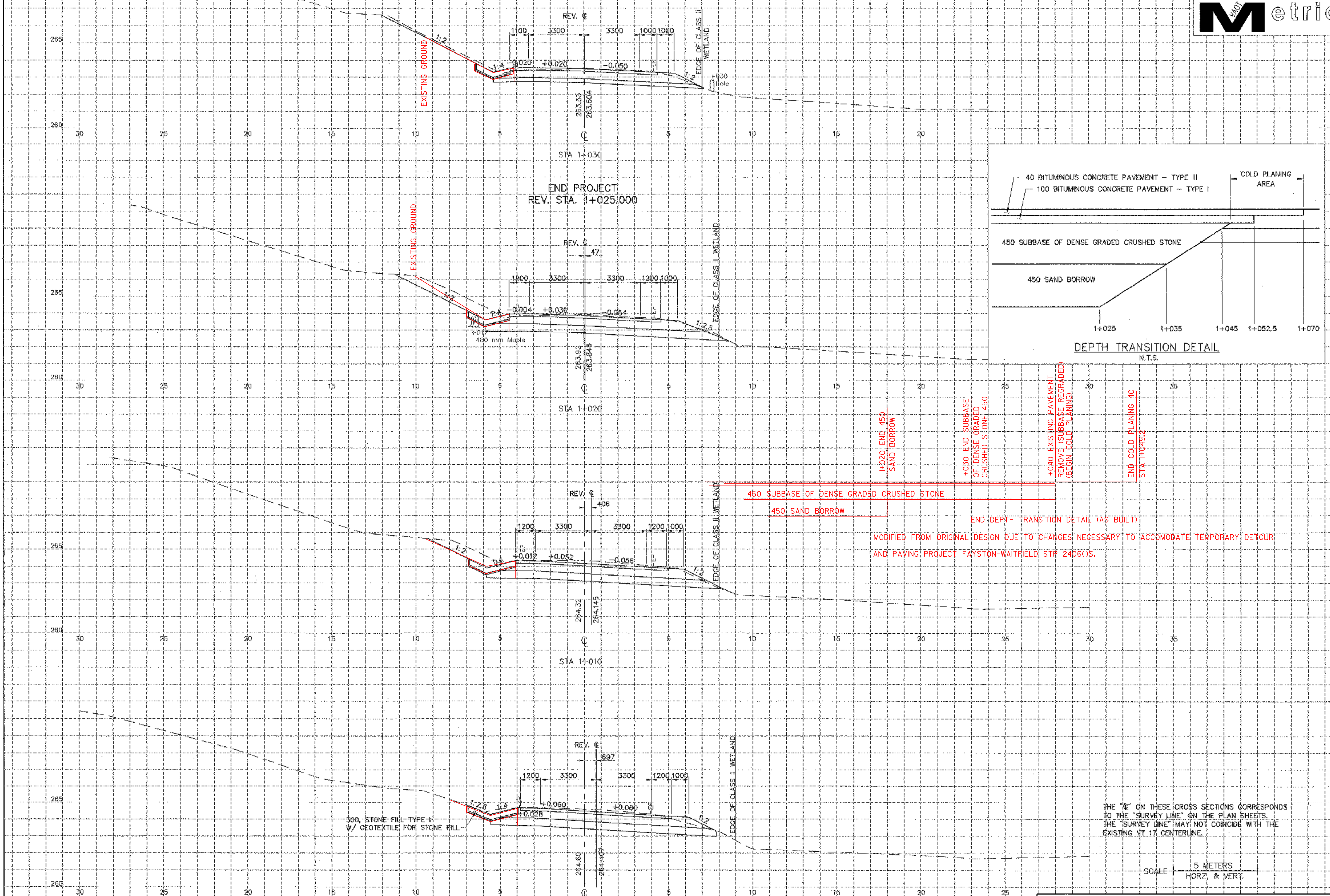
+963
400 mm Cherry

END BRIDGE
REV. STA. 0+968.930

THE 'X' ON THESE CROSS SECTIONS CORRESPONDS
TO THE 'SURVEY LINE' ON THE PLAN SHEETS.
THE 'SURVEY LINE' MAY NOT COINCIDE WITH THE
EXISTING VT 17 CENTERLINE.

SCALE 5 METERS
HORZ & VERT.

FROM STA. 0+960 TO STA. 0+990 VT 17
PROJECT NAME FAYSTON 36
NO. BH1 0200(9)
SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
SHEET 39 OF 70 SHEETS



I+020 END 450 SAND BORROW

I+030 END SUBBASE OF DENSE GRADED CRUSHED STONE 450

I+040 EXISTING PAVEMENT REMOVE (SUBBASE REGRADED) (BEGIN COLD PLANING)

END COLD PLANING 40 STA 1+052.5

450 SUBBASE OF DENSE GRADED CRUSHED STONE

450 SAND BORROW

END DEPTH TRANSITION DETAIL (AS BUILT)

MODIFIED FROM ORIGINAL DESIGN DUE TO CHANGES NECESSARY TO ACCOMMODATE TEMPORARY DETOUR AND PAVING PROJECT FAYSTON-WAITFIELD STP 240600S.

THE "E" ON THESE CROSS SECTIONS CORRESPONDS TO THE "SURVEY LINE" ON THE PLAN SHEETS. THE "SURVEY LINE" MAY NOT COINCIDE WITH THE EXISTING VT 17 CENTERLINE.

SCALE 5 METERS
 HORZ. & VERT.

FROM STA. 1+000 TO STA. 1+030 VT 17
 PROJECT NAME FAYSTON 36
 NO. BHP 0200(9)
 SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
 SHEET 40 OF 70 SHEETS

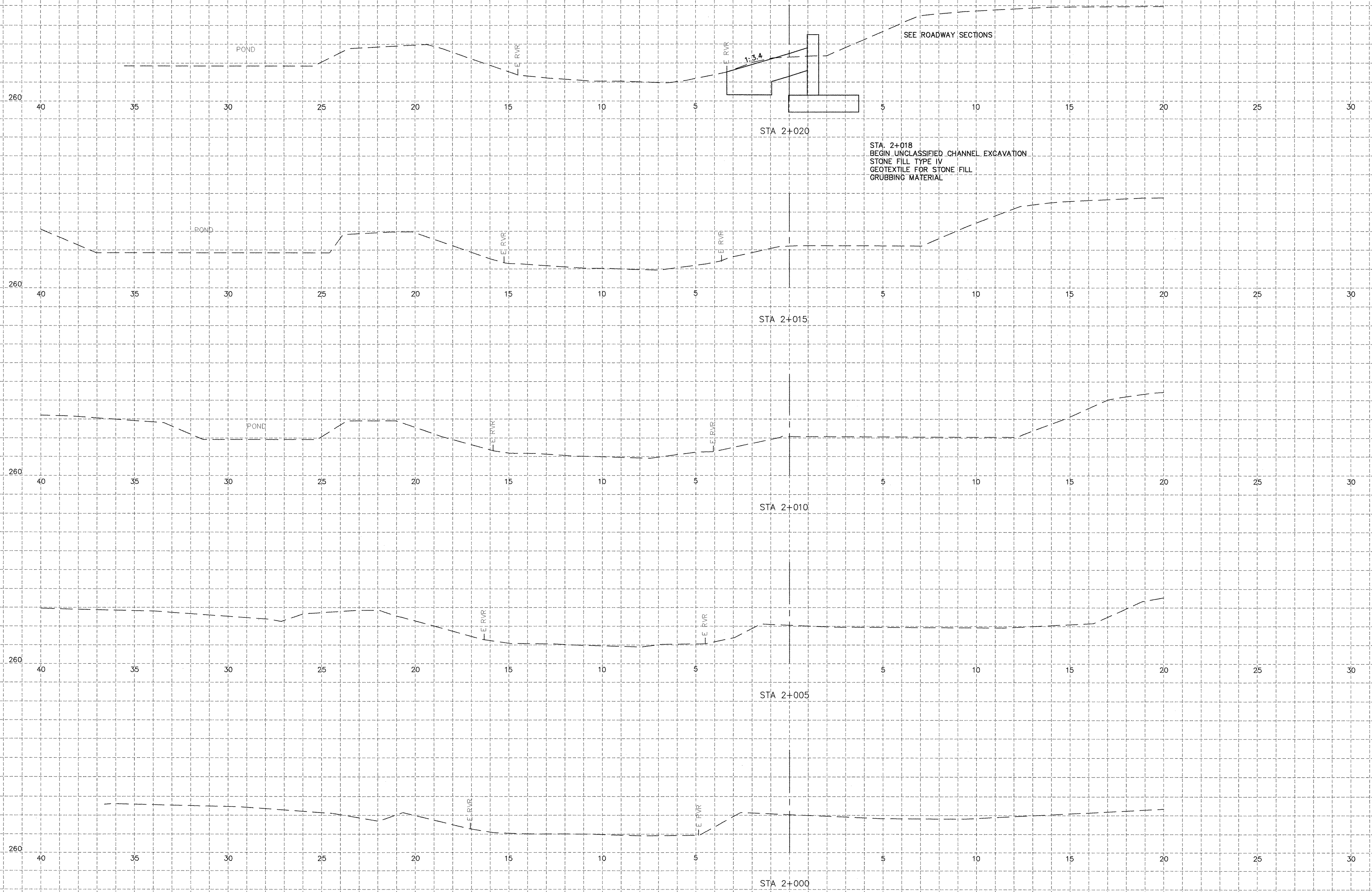


THE "C" ON THESE CROSS SECTIONS CORRESPONDS TO THE "SURVEY LINE" ON THE PLAN SHEETS. THE "SURVEY LINE" MAY NOT COINCIDE WITH THE EXISTING VT 17 CENTERLINE.

SCALE 5 METERS
HORIZ & VERT

FROM STA. 1+040 TO STA. 1+080 VT 17
 PROJECT NAME FAYSTON 36
 NO. BHF 0200(S)
 SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
 SHEET 41 OF 70 SHEETS

VHB Vanasse Hangen Brustlin, Inc.

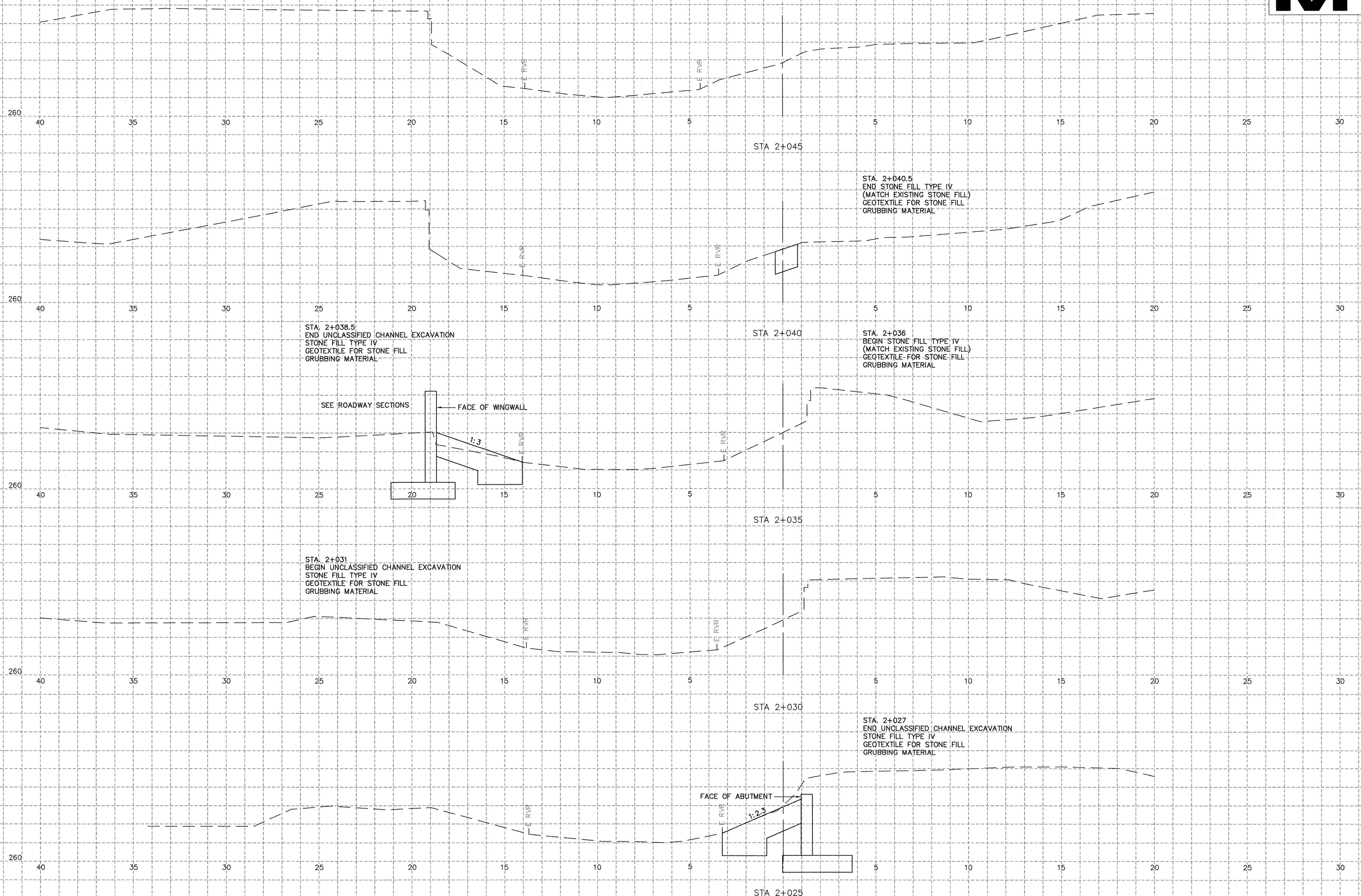


STA. 2+018
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 STONE FILL TYPE IV
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

SEE ROADWAY SECTIONS

SCALE 5 METERS
 HORZ. & VERT.

FROM STA. 2+000 TO STA. 2+020 VT 17
 PROJECT NAME FAYSTON 36
 NO. BHF 0200(9)
 SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
 SHEET 42 OF 70 SHEETS



STA. 2+038.5
 END UNCLASSIFIED CHANNEL EXCAVATION
 STONE FILL TYPE IV
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

STA. 2+040.5
 END STONE FILL TYPE IV
 (MATCH EXISTING STONE FILL)
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

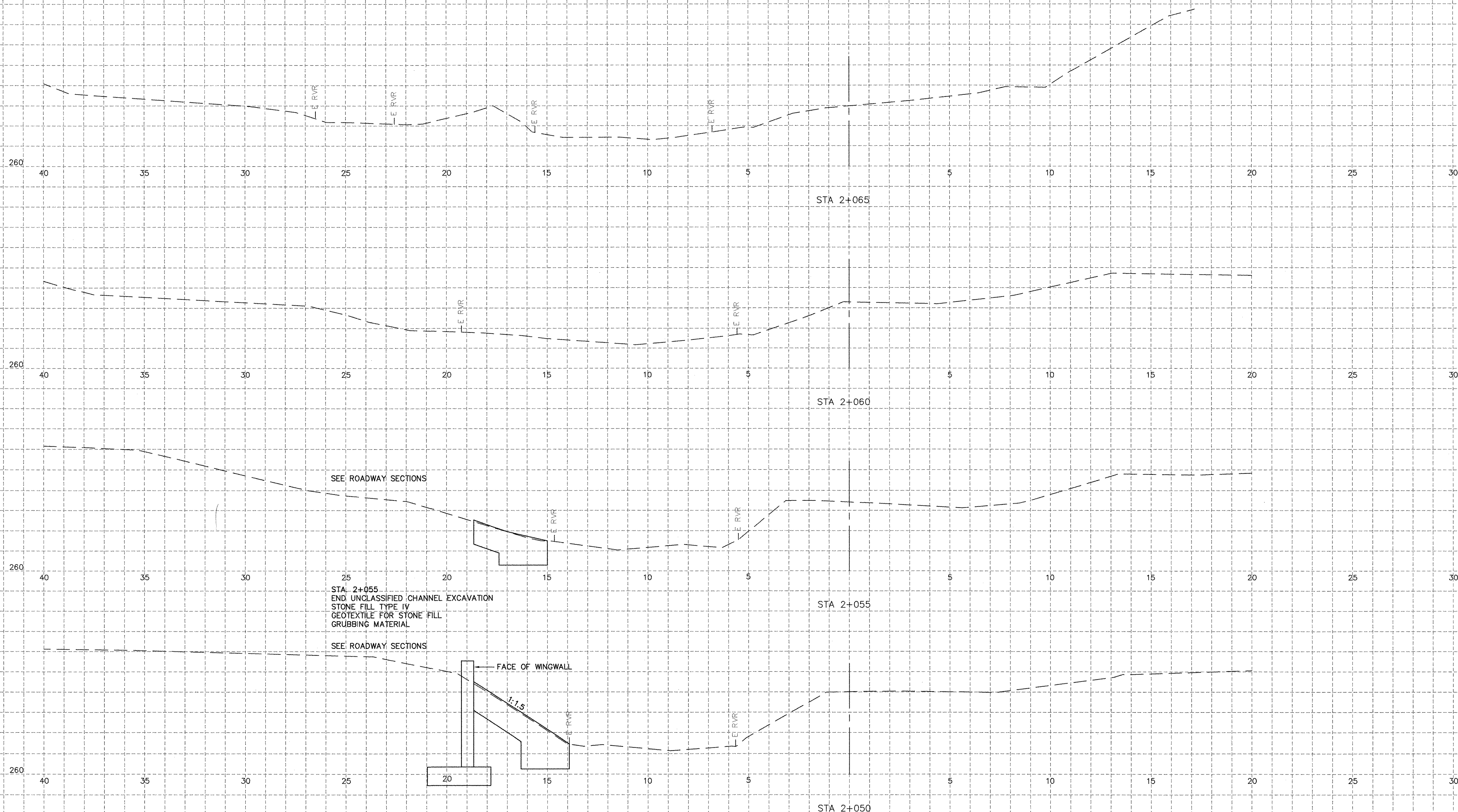
STA. 2+031
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 STONE FILL TYPE IV
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

STA. 2+036
 BEGIN STONE FILL TYPE IV
 (MATCH EXISTING STONE FILL)
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

STA. 2+027
 END UNCLASSIFIED CHANNEL EXCAVATION
 STONE FILL TYPE IV
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

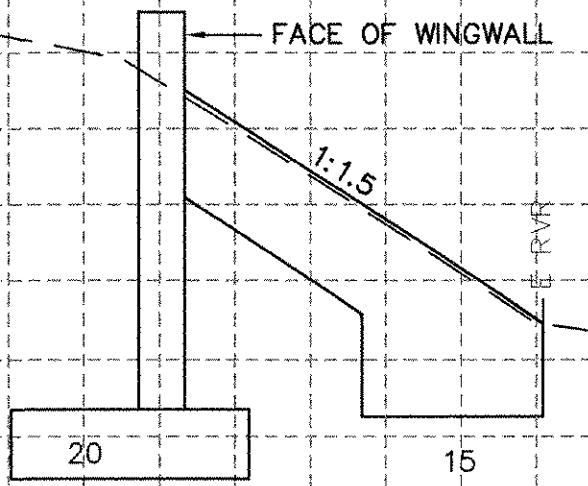
SCALE 5 METERS
 HORZ. & VERT.

FROM STA. 2+025 TO STA. 2+045 VT 17
 PROJECT NAME FAYSTON 36
 NO. BHF 0200(9)
 SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
 SHEET 43 OF 70 SHEETS



STA. 2+055
 END UNCLASSIFIED CHANNEL EXCAVATION
 STONE FILL TYPE IV
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

SEE ROADWAY SECTIONS



STA. 2+046
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 STONE FILL TYPE IV
 GEOTEXTILE FOR STONE FILL
 GRUBBING MATERIAL

SCALE 5 METERS
 HORZI & VERT.

FROM STA. 2+050 TO STA. 2+065 VT 17
 PROJECT NAME FAYSTON 36
 NO. BHF 0200(9)
 SURVEYED BY EIV TECHNICAL SERVICES, LLC 1/96
 SHEET 44 OF 70 SHEETS

PROJECT DESCRIPTION

This project involves the rehabilitation of a single span bridge carrying VT Route 17 over Mill Brook in the Town of Fayston. The existing bridge is approximately 24.6 meters long and 7.3 meters wide. The superstructure (steel beams, railings, and concrete deck) will be completely replaced and the abutments will be widened. The alignment for Route 17 will be shifted approximately 0.80 meters to the south. One lane of traffic will be maintained on the bridge at all times. It is anticipated that this project will last one construction season. The total length of roadway approach work is approximately 75.4 meters. The site is located at 471021.824 N, 186974.389 E based upon NAD 83/92. Total disturbed area (excluding waste, borrow and staging areas): 0.41 ha.

No "Threatened & Endangered Species" or Historic Resources have been identified in the project area.

SITE INVENTORY & ANALYSIS

OFF SITE DRAINAGE CHARACTERISTICS:

The roadway in the project area is generally built up above the surrounding ground. The terrain includes a steep wooded hill in the northeast quadrant sloping down towards the road and well established fields, lawns, and woods in the other three quadrants. The roadway along VT 17 is on a horizontal curve in the area of the bridge and is superelevated with the high side at the northern shoulder. Roadway surface drainage will generally be towards the southern shoulder.

DRAINAGE, WATERWAYS, BODIES OF WATER:

Mill Brook is located in the project area with an unnamed intermittent stream in the northwest quadrant of the bridge. There is also a Class II wetlands located north of VT 17 and west of Mill Brook. There is a small pond in the southwest quadrant of the project. The drainage basin for Mill Brook is characterized by a narrow river valley within steeply mountainous terrain. The streambed consists of cobbles and small boulders. The abutments are protected by large granite blocks. The contributing drainage area at the bridge crossing is 49 sq. km.

TOPOGRAPHY, EXISTING ROADS, BUILDINGS, UTILITIES:

The topography of the project site is generally hilly along each side of VT Route 17, sloping towards Mill Brook. Development along this portion of VT 17 consists of permanent residences with lawns, open fields, and woods abutting the project with several gravel drives.

The overhead utilities follow VT 17, crossing diagonally across the road just to the west of the bridge. The utility poles at the southwest and southeast corner of the bridge will need to be relocated to accommodate bridge widening and construction access.

VEGETATION:

There are numerous small hardwood and softwood trees along VT Route 17 and the river banks. Impacts to vegetation will be limited to that which is affected by the widening of the bridge and roadway approaches. Some immature 2-6 inch diameter trees will be removed. Following the reconstruction of the bridge, the existing slopes will be stabilized with stone fill and/or vegetation will be reestablished with standard seed & mulch practices.

SOILS:

The Soil Conservation Service has mapped the soils throughout Washington County. The soil type identified for the entire project area is Rumney fine sandy loam. This soil type is described as "formed in loamy over sandy alluvial deposits on flood plains that are frequently flooded for brief duration from fall through late spring. They are very deep to bedrock and poorly drained." These soils have a water table at depths of 0 to 0.5 m below the surface. Permeability is moderate or moderately rapid in the solum and rapid or very rapid in the substratum. Flooding is a concern during periods of high rainfall but is of short duration and usually occurs in the spring.

The listed soil erodability coefficient (K-value) for this type is 0.24. Generally, K-value indicates the following: 0.0 - 0.23 = low erodability; 0.24 - 0.36 = moderate erodability; 0.37 and higher = higher erodability.

The majority of the roadway is "in a fill typical", meaning the roadway is higher than the surrounding mean ground elevation. Due to engineering requirements for selective fill material for the widening of the roadway, much of this fill material will need to be brought in from an outside source. Since we do not know where this source pit will be, we can not provide erodability properties for the fill. See the roadway cross sections for fill areas.

SENSITIVE RESOURCE AREAS:

No "Threatened & Endangered Species" have been identified within the project limits and there will be no adverse effect to Historic or Archaeological features. Mill Brook and a small portion of Class II wetlands are the only identified resources.

PROXIMITY TO NATURAL OR MAN-MADE WATER FEATURES:

Disturbance of soils near natural or man-made waterways consists of that which is necessary to construct new concrete wingwalls to accommodate the bridge widening. Stabilization of disturbances to the river banks will be accomplished with cofferdams and Stone Fill, Type II and Type IV.

TEMPORARY EROSION PREVENTION & SEDIMENT CONTROL

Temporary erosion prevention measures to be utilized include:

"Project Demarcation Fencing," denoted -PDF- on the plans, to delineate the limits the contractor can access with construction equipment. This measure limits the area that can be disturbed and exposed to erosion.

Seeding, mulching and biodegradable erosion control matting, or an equivalent product, will be utilized on all slopes steeper than 3:1 that are not lined with stone fill. These slopes shall be stabilized within 48 hours of reaching final grade or during intermittent phases of construction activity.

Tracking of all exposed slopes, combined with temporary mulching, will also be utilized on a regular basis. Any slopes to be exposed for several days prior to final grading shall be tracked and mulched. The forecast of rainfall events shall also trigger protection of exposed slopes.

Temporary stone check dams will be placed in ditches to reduce flow velocities and thus reduce the potential for erosion. Check dams will be placed along the ditches such that the elevation of the top of each check dam corresponds with the elevation of the toe of the preceding upslope check dam. See 'Erosion Controls Details' sheet EPSC-2M. The check dams may be removed once the stone lining of the ditches is complete and the surrounding area stabilized.

Temporary measures to control sediment transport include:

Silt fence will be installed a distance of 1800 mm from the toe of slopes to prevent sediment transport to down gradient areas. Each line of silt fence shall be placed along the contour with ends turned slightly uphill to create a ponding effect should water try to run along the fencing and around the ends. Silt fence shall be installed prior to any upslope earthwork.

Measures such as temporary stone check dams and silt fence shall be checked regularly for accumulation of sediment. Sediment build-up shall be removed when the level of sediment reaches one-half the height of the control measure. Sediments shall be disposed of in an approved area such that they will not be subject to erosion.

Stabilized construction entrances to the project site, staging areas, as well as entrances to waste and borrow areas shall be established. The minimum size of a stabilized construction entrance is 12' x 50'. All surface water flowing to or diverted towards a construction entrance shall be piped under the stone. Pipes shall be appropriately sized for the contributing area, however, no pipes smaller than 6 inch diameter shall be used. See typical erosion control detail sheets for materials and construction methods to be utilized when constructing a stabilized entrance.

Temporary sediment settling basins will be utilized on this project for dewatering cofferdams.

PERMANENT EROSION CONTROL MEASURES

Several permanent erosion control measures will be utilized:

Stone lining of the river banks with Stone Fill, Type IV as specified by VTrans Hydraulics personnel. This stone will protect from river bank erosion during design storm events.

Stone Fill, Type I will be utilized at culvert outlets to dissipate water velocities and reduce erosion potential.

Grass or other suitable ground cover will be established outside of the roadway limits where stone lining has not been specified. These areas shall be seeded and mulched promptly upon achieving final grade.

GENERAL EROSION & SEDIMENT CONTROL GUIDELINES

The Erosion Prevention and Sediment Control Plans are meant as a guideline for preventing erosion and controlling sediment transport. The work outlined in this narrative consists of applying measures throughout the life of the project to control erosion and minimize the sedimentation of receiving waters. The measures include stabilization and structural practices, stormwater controls and other pollution prevention controls.

Coordinate the installation, use, and removal of erosion and sediment control measures with construction activities to ensure economical, effective and continuous erosion and sediment control. Employ temporary stabilization practices in incremental stages as construction proceeds. The contractor will use additional erosion control measures as necessitated by the sequence of construction and as directed by the Engineer. See section 105.23 of the Vermont AOT Standard Specifications for Construction, dated 2001.

Install all erosion and sediment control measures as shown in the accepted Erosion Control Plan and Schedule or as directed by the Engineer. The contractor shall not modify the type, size or location of any control or practice without approval of the Engineer. Any changes shall be noted on the plans, in the weekly inspection report, and reported to the appropriate authority in a timely manner. Inspect all control measures weekly and after each rainfall event.

Preventing initial soil erosion is much more effective than treating eroded sediment. Therefore, stabilize all disturbed areas promptly after construction activity has temporarily or permanently ceased. Temporary vegetation shall be established if the area is to be without construction activity for a period of 14 days. Perimeter control measures shall be installed following clearing, but prior to the start of any grubbing or grading activity, install other temporary controls in incremental stages as construction proceeds.

Maintaining vegetated buffers along stream banks, wetlands or other sensitive areas is a crucial erosion and sediment control measure that should be established wherever possible.

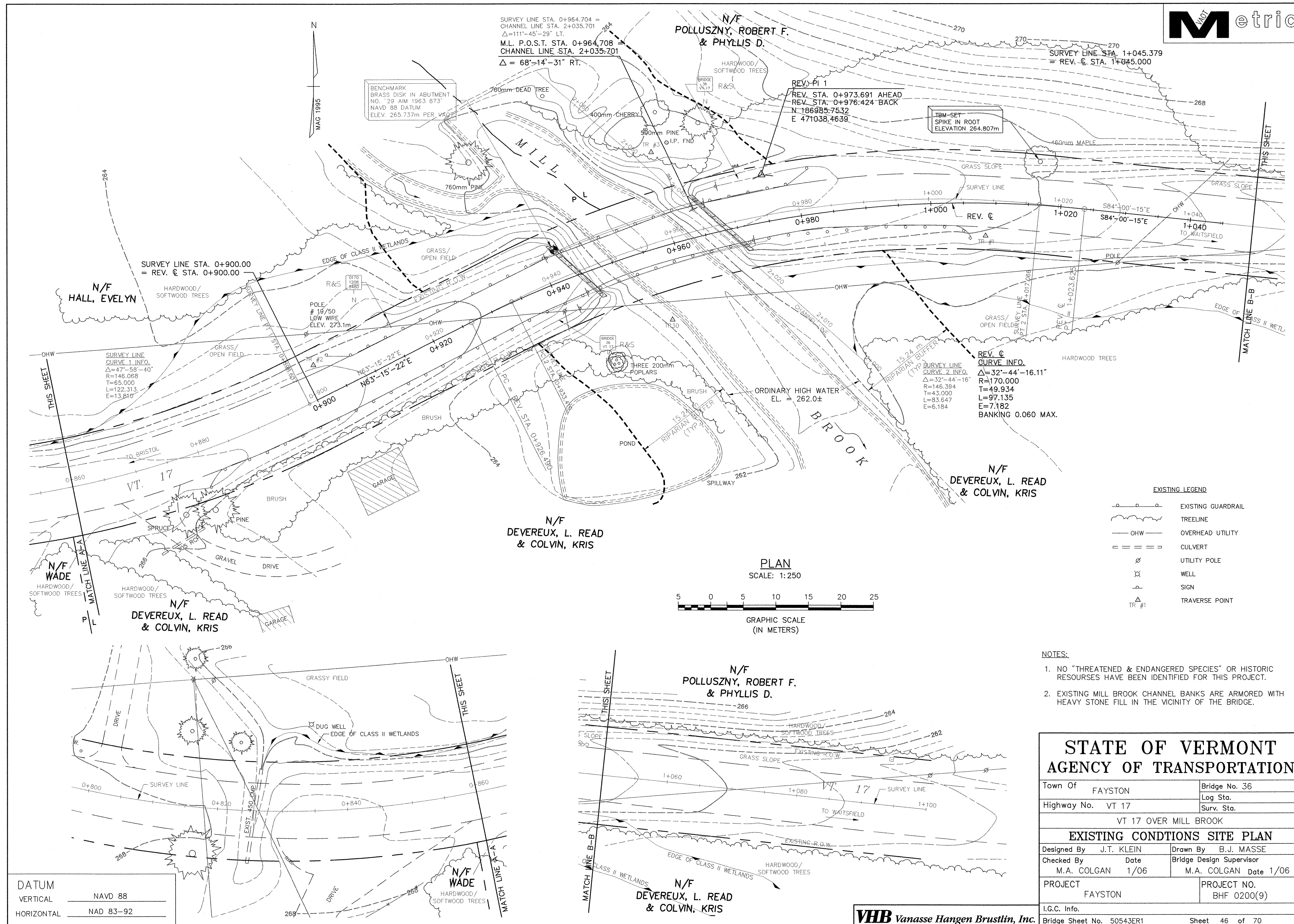
Control only sediment-laden runoff generated by the project site. Collect and route clean offsite runoff around or through the project site using diversion berms, diversion to channels, culverts and/or temporary pipes.

Do not allow construction equipment to operate on the down slope side of perimeter control measures.

SEDIMENT SETTLING BASIN SIZING CRITERIA

PUMP FLOW RATE	REQUIRED SURFACE AREA	LENGTH / WIDTH = 2:1			
		L (ft)	W (ft)	L (m)	W (m)
Q(gpm)	Q(m ³ /s)	(ft ²)	(m ²)		
50	0.0032	595	55	35.0	5.3
100	0.0063	1200	111	49.0	7.5
150	0.0095	1776	165	59.6	9.1
200	0.0126	2368	220	68.8	10.5
250	0.0158	2970	276	77.0	11.7
300	0.0189	3560	330	84.4	12.9
350	0.0221	4155	386	91.2	13.9

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
VT 17 OVER MILL BROOK	
EROSION CONTROL NARRATIVE	
Designed By J.T. KLEIN	Drawn By B.J. MASSE
Checked By M.A. COLGAN Date 1/06	Bridge Design Supervisor M.A. COLGAN Date 1/06
PROJECT FAYSTON	PROJECT NO. BHF 0200(9)
I.G.C. Info.	
Bridge Sheet No. 50543ERN	Sheet 45 of 70



SURVEY LINE STA. 0+964.704 =
CHANNEL LINE STA. 2+035.701
 $\Delta = 111^{\circ}45'29''$ LT.
M.L. P.O.S.T. STA. 0+964.708
CHANNEL LINE STA. 2+035.701
 $\Delta = 68^{\circ}14'31''$ RT.

N/F
**POLLUSZNY, ROBERT F.
& PHYLLIS D.**

SURVEY LINE STA. 1+045.379
= REV. C STA. 1+045.000

SURVEY LINE STA. 0+900.00
= REV. C STA. 0+900.00

N/F
HALL, EVELYN

SURVEY LINE
CURVE 1 INFO.
 $\Delta = 47^{\circ}58'40''$
R=146.088
T=65.000
L=122.313
E=13.816

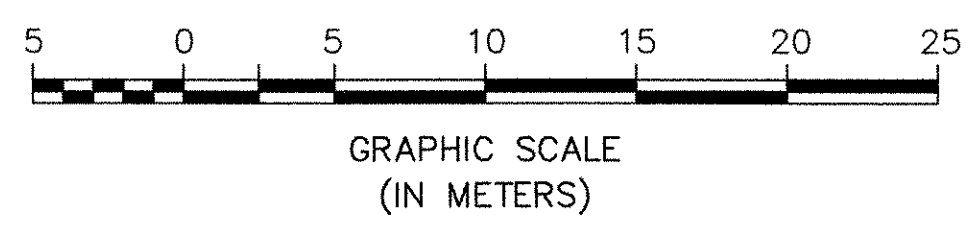
REV. PI 1
REV. STA. 0+973.691 AHEAD
REV. STA. 0+976.424 BACK
N 186985.7532
E 471038.4639

1BM-SET
SPIKE IN ROOT
ELEVATION 264.807m

REV. C
CURVE INFO.
 $\Delta = 32^{\circ}44'16.11''$
R=170.000
T=49.934
L=97.135
E=7.182
BANKING 0.060 MAX.

N/F
**DEVEREUX, L. READ
& COLVIN, KRIS**

PLAN
SCALE: 1:250



EXISTING LEGEND

	EXISTING GUARDRAIL
	TREELINE
	OVERHEAD UTILITY
	CULVERT
	UTILITY POLE
	WELL
	SIGN
	TRAVERSE POINT

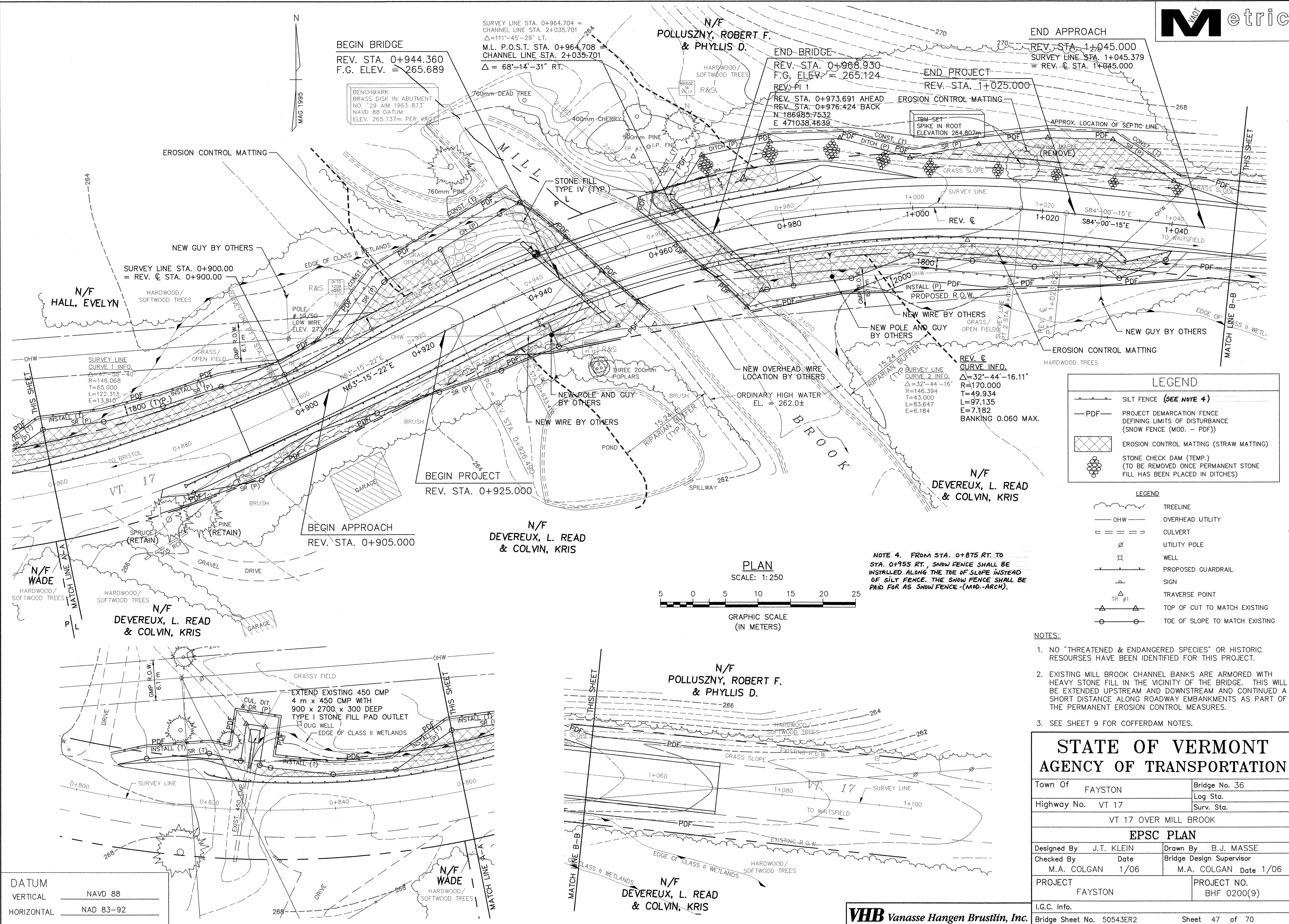
- NOTES:**
- NO "THREATENED & ENDANGERED SPECIES" OR HISTORIC RESOURCES HAVE BEEN IDENTIFIED FOR THIS PROJECT.
 - EXISTING MILL BROOK CHANNEL BANKS ARE ARMORED WITH HEAVY STONE FILL IN THE VICINITY OF THE BRIDGE.

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
EXISTING CONDITIONS SITE PLAN			
Designed By	J.T. KLEIN	Drawn By	B.J. MASSE
Checked By	Date	Bridge Design Supervisor	
M.A. COLGAN	1/06	M.A. COLGAN	Date 1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543ER1	Sheet	46 of 70

DATUM

VERTICAL	NAVD 88
HORIZONTAL	NAD 83-92



SURVEY LINE STA. 0+964.704 =
CHANNEL LINE STA. 2+035.701
 $\Delta = 111^{\circ} - 45' - 29''$ LT.
M.L. P.O.S.T. STA. 0+964.708 =
CHANNEL LINE STA. 2+035.701
 $\Delta = 68^{\circ} - 14' - 31''$ RT.

BEGIN BRIDGE
REV. STA. 0+944.360
F.G. ELEV. = 265.689

BENCHMARK
BRASS DISK IN ABUTMENT
NO. 739 AM 1963 873
NAVD 88 DATUM
ELEV. 265.737m PER VADOT

END BRIDGE
REV. STA. 0+968.930
F.G. ELEV. = 265.124
REV. #1
REV. STA. 0+973.691 AHEAD
REV. STA. 0+976.424 BACK
N 186985-7532
E 471038-4639

END APPROACH
REV. STA. 1+045.000
SURVEY LINE STA. 1+045.379
= REV. C STA. 1+045.000

SURVEY LINE STA. 0+900.00
= REV. C STA. 0+900.00

N/F HALL, EVELYN

SURVEY LINE
CURVE 1 INFO.
 $\Delta = 17^{\circ} - 55' - 40''$
R=146.068
T=65.000
L=122.313
E=13.610

REV. C
CURVE INFO.
 $\Delta = 32^{\circ} - 44' - 16''$
R=170.000
T=49.934
L=97.135
E=7.182
BANKING 0.060 MAX.

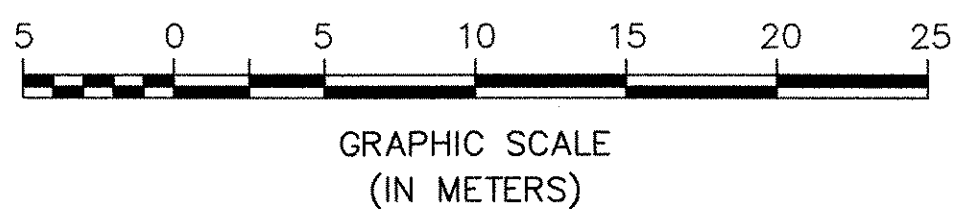
LEGEND

	SILT FENCE (SEE NOTE 4)
	PROJECT DEMARCATION FENCE DEFINING LIMITS OF DISTURBANCE (SNOW FENCE (MOD. - PDF))
	EROSION CONTROL MATTING (STRAW MATTING)
	STONE CHECK DAM (TEMP.) (TO BE REMOVED ONCE PERMANENT STONE FILL HAS BEEN PLACED IN DITCHES)

LEGEND

	TREELINE
	OVERHEAD UTILITY
	CULVERT
	UTILITY POLE
	WELL
	PROPOSED GUARDRAIL
	SIGN
	TRAVERSE POINT
	TOP OF CUT TO MATCH EXISTING
	TOE OF SLOPE TO MATCH EXISTING

PLAN
SCALE: 1:250



NOTE 4. FROM STA. 0+875 RT. TO
STA. 0+955 RT., SNOW FENCE SHALL BE
INSTALLED ALONG THE TOE OF SLOPE INSTEAD
OF SILT FENCE. THE SNOW FENCE SHALL BE
PAID FOR AS SNOW FENCE (MOD.-ARCH).

- NOTES:
- NO "THREATENED & ENDANGERED SPECIES" OR HISTORIC RESOURCES HAVE BEEN IDENTIFIED FOR THIS PROJECT.
 - EXISTING MILL BROOK CHANNEL BANKS ARE ARMORED WITH HEAVY STONE FILL IN THE VICINITY OF THE BRIDGE. THIS WILL BE EXTENDED UPSTREAM AND DOWNSTREAM AND CONTINUED A SHORT DISTANCE ALONG ROADWAY EMBANKMENTS AS PART OF THE PERMANENT EROSION CONTROL MEASURES.
 - SEE SHEET 9 FOR COFFERDAM NOTES.

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
EPSC PLAN			
Designed By	J.T. KLEIN	Drawn By	B.J. MASSE
Checked By	Date	Bridge Design Supervisor	
M.A. COLGAN	1/06	M.A. COLGAN Date 1/06	
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543ER2	Sheet	47 of 70

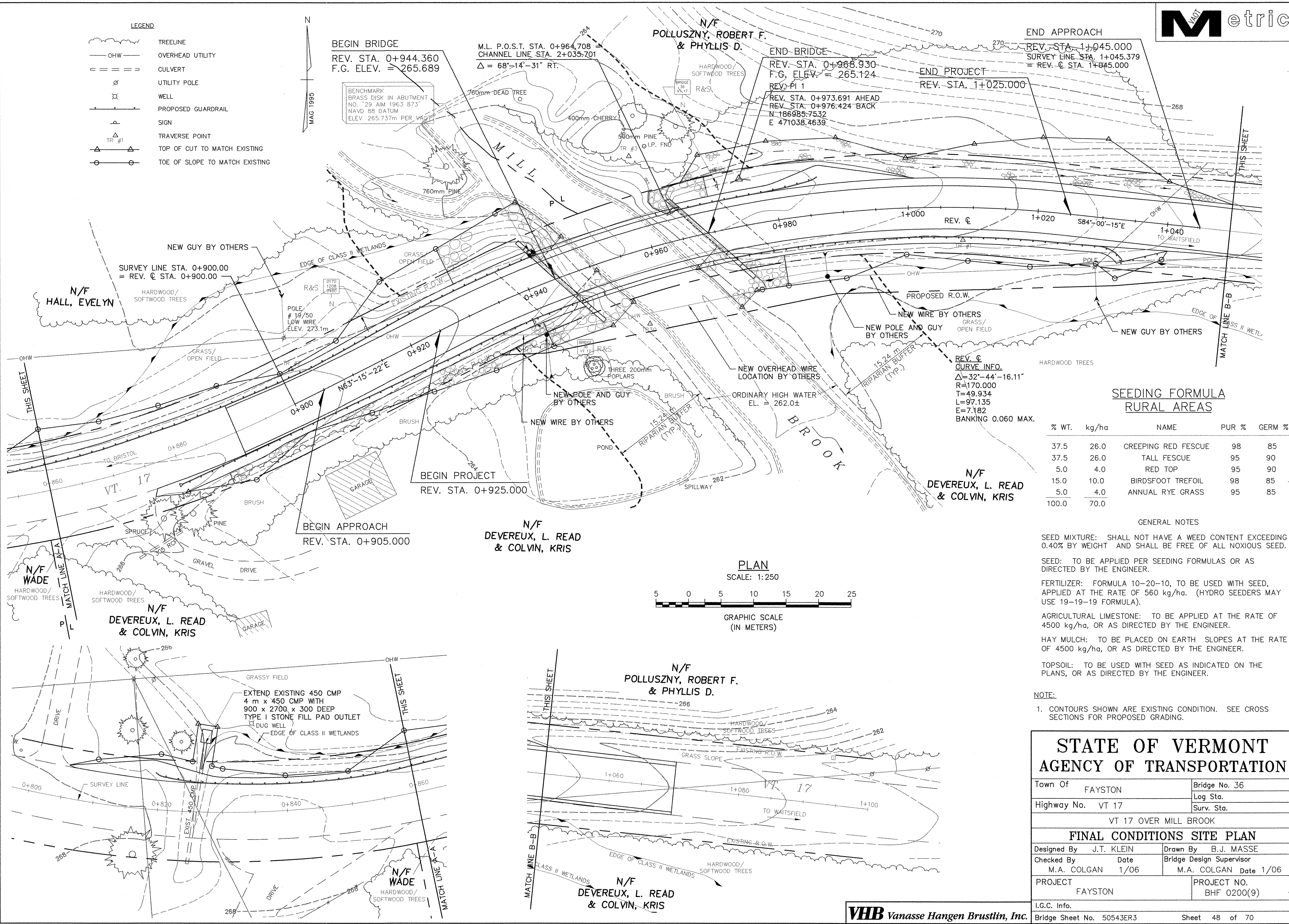
DATUM

VERTICAL	NAVD 88
HORIZONTAL	NAD 83-92

LEGEND

	TREELINE
	OVERHEAD UTILITY
	CULVERT
	UTILITY POLE
	WELL
	PROPOSED GUARDRAIL
	SIGN
	TRAVERSE POINT
	TOP OF CUT TO MATCH EXISTING
	TOE OF SLOPE TO MATCH EXISTING

N
MAG 1995



BEGIN BRIDGE
REV. STA. 0+944.360
F.G. ELEV. = 265.689

M.L. P.O.S.T. STA. 0+964.708
CHANNEL LINE STA. 2+035.701
 $\Delta = 68^{\circ}-14'-31''$ RT.

N/F
**POLLUSZNY, ROBERT F.
& PHYLLIS D.**

END BRIDGE
REV. STA. 0+966.930
F.G. ELEV. = 265.124
REV. PI 1
REV. STA. 0+973.691 AHEAD
REV. STA. 0+976.424 BACK
N 186985-7532
E 471038.4639

END APPROACH
REV. STA. 1+045.000
SURVEY LINE STA. 1+045.379
= REV. C STA. 1+045.000

END PROJECT
REV. STA. 1+025.000

SURVEY LINE STA. 0+900.00
= REV. C STA. 0+900.00

N/F
HALL, EVELYN

BEGIN APPROACH
REV. STA. 0+905.000

BEGIN PROJECT
REV. STA. 0+925.000

N/F
**DEVEREUX, L. READ
& COLVIN, KRIS**

N/F
**DEVEREUX, L. READ
& COLVIN, KRIS**

REV. C CURVE INFO.
 $\Delta = 32^{\circ}-44'-16.11''$
R=170.000
T=49.934
L=97.135
E=7.182
BANKING 0.060 MAX.

**SEEDING FORMULA
RURAL AREAS**

% WT.	kg/ha	NAME	PUR %	GERM %
37.5	26.0	CREeping RED FESCUE	98	85
37.5	26.0	TALL FESCUE	95	90
5.0	4.0	RED TOP	95	90
15.0	10.0	BIRDSFOOT TREFOIL	98	85
5.0	4.0	ANNUAL RYE GRASS	95	85
100.0	70.0			

GENERAL NOTES

- SEED MIXTURE: SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY WEIGHT AND SHALL BE FREE OF ALL NOXIOUS SEED.
- SEED: TO BE APPLIED PER SEEDING FORMULAS OR AS DIRECTED BY THE ENGINEER.
- FERTILIZER: FORMULA 10-20-10, TO BE USED WITH SEED, APPLIED AT THE RATE OF 560 kg/ha. (HYDRO SEEDERS MAY USE 19-19-19 FORMULA).
- AGRICULTURAL LIMESTONE: TO BE APPLIED AT THE RATE OF 4500 kg/ha, OR AS DIRECTED BY THE ENGINEER.
- HAY MULCH: TO BE PLACED ON EARTH SLOPES AT THE RATE OF 4500 kg/ha, OR AS DIRECTED BY THE ENGINEER.
- TOPSOIL: TO BE USED WITH SEED AS INDICATED ON THE PLANS, OR AS DIRECTED BY THE ENGINEER.

NOTE:

- 1. CONTOURS SHOWN ARE EXISTING CONDITION. SEE CROSS SECTIONS FOR PROPOSED GRADING.

PLAN

SCALE: 1:250



GRAPHIC SCALE
(IN METERS)

N/F
**POLLUSZNY, ROBERT F.
& PHYLLIS D.**

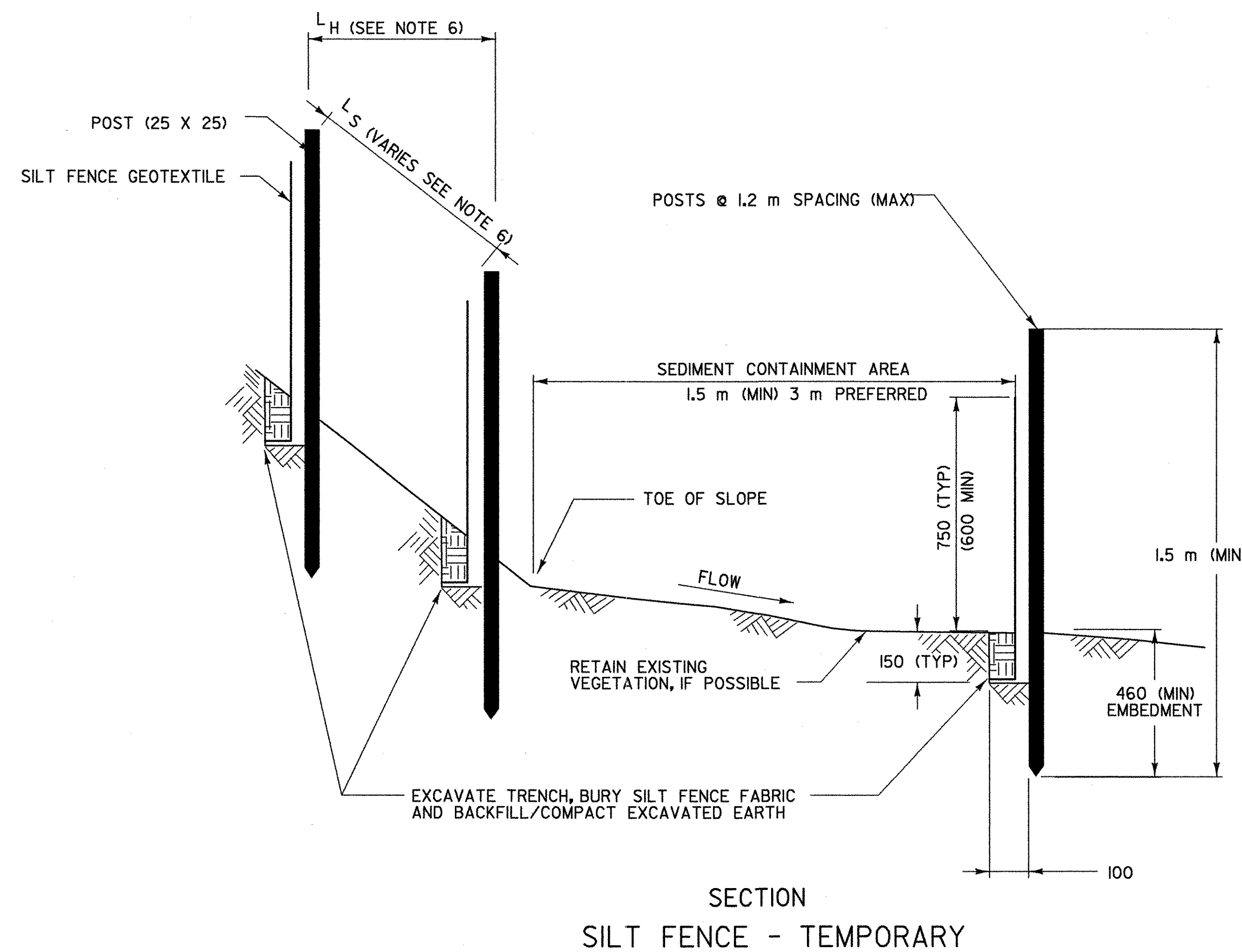
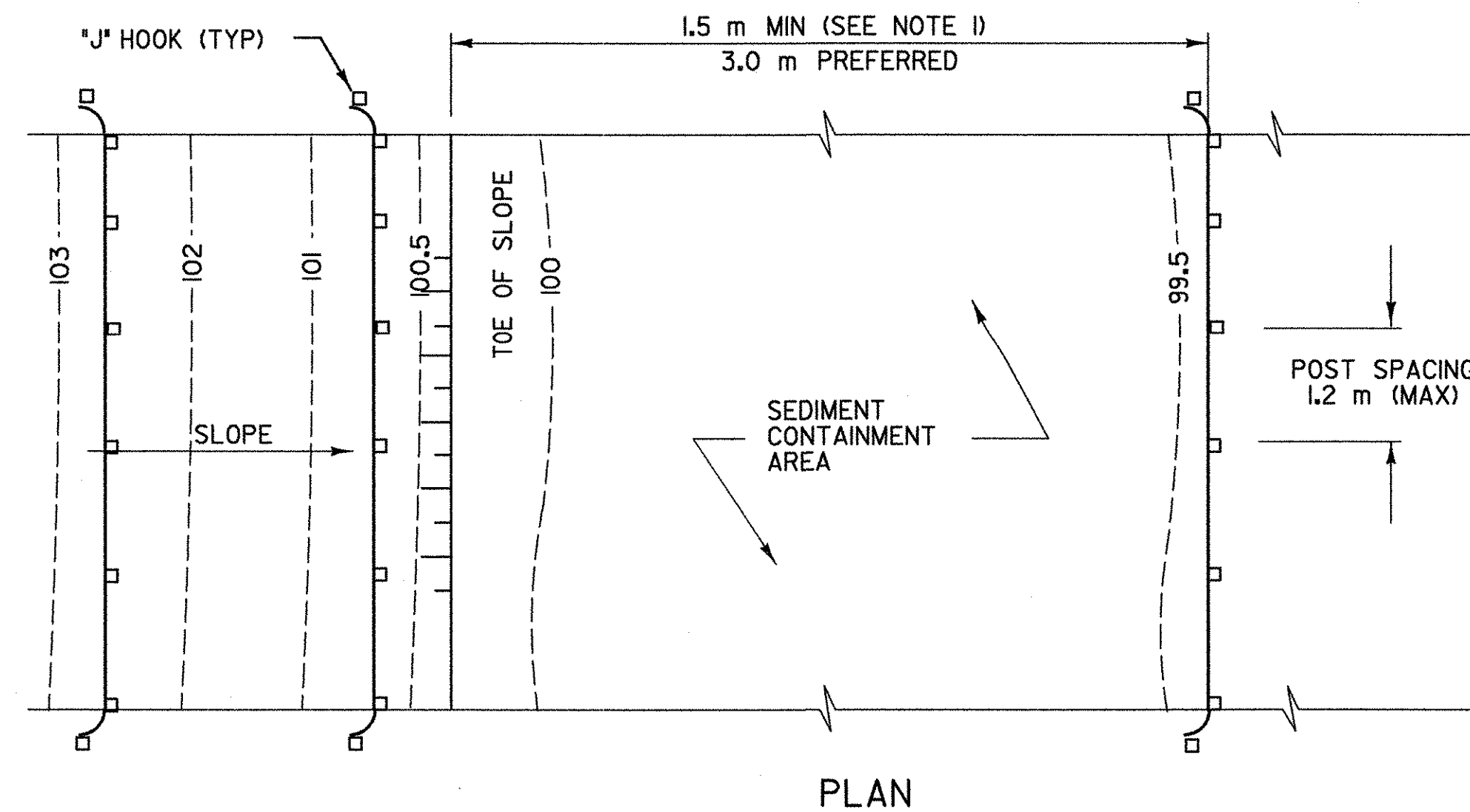
N/F
**DEVEREUX, L. READ
& COLVIN, KRIS**

EXTEND EXISTING 450 CMP
4 m x 450 CMP WITH
900 x 2700 x 300 DEEP
TYPE I STONE FILL PAD OUTLET
DUG WELL
EDGE OF CLASS II WETLANDS

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
FINAL CONDITIONS SITE PLAN			
Designed By	J.T. KLEIN	Drawn By	B.J. MASSE
Checked By	M.A. COLGAN	Date	1/06
		Bridge Design Supervisor	M.A. COLGAN Date 1/06
PROJECT	FAYSTON	PROJECT NO.	BHF 0200(9)
I.G.C. Info.			
Bridge Sheet No.	50543ER3	Sheet	48 of 70

SILT FENCE



APPLICATION NOTES:

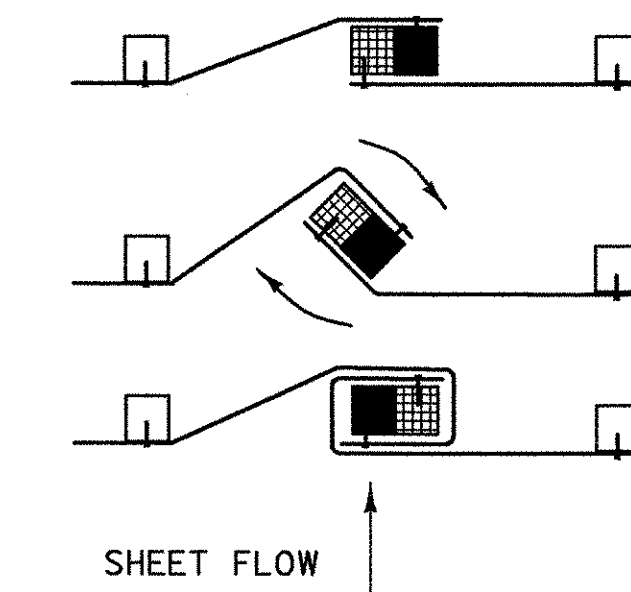
- A. THE PRIMARY PURPOSE OF SILT FENCE IS TO REDUCE RUNOFF VELOCITY AND TRAP SEDIMENT. VELOCITY IS REDUCED, WATER IS IMPOUNDED BEHIND THE MEASURE, AND SEDIMENT FALLS OUT OF SUSPENSION.
- B. SILT FENCE SHALL BE INSTALLED ON A LINE OF EQUAL ELEVATION (CONTOUR). IT MAY BE INSTALLED AT INTERMEDIATE POINTS UP SLOPES AS WELL AS AT THE BOTTOM, AS SHOWN IN THE DETAIL.
- C. SILT FENCE SHALL NOT BE USED ACROSS CONCENTRATED FLOW.

GENERAL NOTES:

1. SILT FENCE SHALL GENERALLY BE PLACED A MINIMUM OF 1.5 m BEYOND TOE OF SLOPE, 3 m PREFERRED, TO PROVIDE ADEQUATE AREA FOR SEDIMENT STORAGE AND FACILITATE MAINTENANCE OF SEDIMENT CONTAINMENT AREA.
2. ALL ENDS SHALL BE 'J' HOOKED TO TRAP SEDIMENT.
3. IN AREAS WITH TWO SLOPES, SILT FENCE SHALL BE USED TO ERECT A DAM AND TRAP SEDIMENT AT THE BASE OF THE STEEPER SLOPE.
4. THE BOTTOM EDGE OF SILT FENCE SHALL BE BURIED A MINIMUM OF 150 mm BELOW GROUND, AND KEYED IN 100 mm. THE FENCE SHALL BE INSTALLED WITH THE POSTS ON THE DOWNSTREAM SIDE OF THE FABRIC.
5. MAXIMUM DRAINAGE AREA TRIBUTARY TO 30 m OF SILT FENCE SHALL BE 0.1 Ha.
6. THE FOLLOWING ARE MAXIMUM SLOPE LENGTHS FOR THESE MEASURES:

CONSTRUCTED SLOPE	SLOPE LENGTH (LS) m	HORIZONTAL LENGTH (LH) m
3 : 1	25	24
4 : 1	40	39
5 : 1	60	60
> 5 : 1	80	80

7. MEASURES SHALL BE INSPECTED EVERY SEVEN (7) CALENDAR DAYS AND WITHIN 24 HOURS OF A STORM EVENT GREAT ENOUGH TO CAUSE WATER TO LEAVE THE CONSTRUCTION SITE.
8. MEASURES SHALL BE CLEANED AND REPAIRED AS NEEDED. SEDIMENT SHALL BE REMOVED WHEN ACCUMULATION REACHES ONE-HALF OF THE MEASURE HEIGHT. SEDIMENT SHALL BE DISPOSED OF AS UNSUITABLE MATERIAL.
9. SILT FENCE SHALL BE REMOVED WHEN THE AREA HAS BEEN STABILIZED. AT TIME OF REMOVAL OF THE SILT FENCE, THE DISTURBED AREA SHALL BE REPAIRED AND STABILIZED.
10. PAYMENT FOR INSTALLATION AND REMOVAL OF SILT FENCE SHALL BE MADE UNDER THE GEOTEXTILE FOR SILT FENCE ITEM.
11. PAYMENT FOR MONITORING SILT FENCE SHALL BE MADE UNDER THE MONITORING EROSION & SEDIMENT CONTROL PLAN ITEM.
12. PAYMENT FOR MAINTAINING SILT FENCE SHALL BE MADE UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM, UNLESS MAINTENANCE IS REQUIRED DUE TO POOR INSTALLATION PRACTICES.



1. PLACE THE END POST OF ONE FENCE INSIDE THE END POST OF THE OTHER FENCE.
2. ROTATE BOTH POSTS AT LEAST 180 DEGREES IN A CLOCKWISE DIRECTION TO CREATE A TIGHT SEAL WITH THE FABRIC MATERIAL.
3. DRIVE BOTH POSTS 18 INCHES INTO THE GROUND AND BURY THE FLAP IN THE TRENCH.

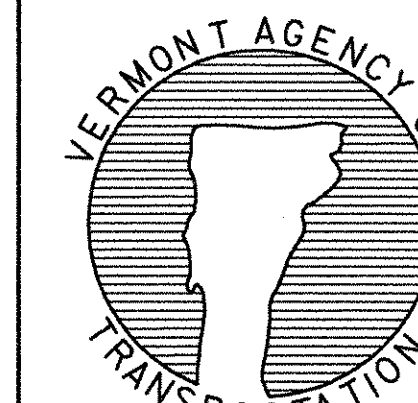
SPLICING DETAIL

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

REVISIONS AND CORRECTIONS
MAY 18, 2004 N. GARBACK

Metric
DETAIL
EPSC-1M

EROSION PREVENTION &
SEDIMENT CONTROL DETAILS
SILT FENCE



**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta. Surv. Sta.
VT 17 OVER MILL BROOK	
EPSC-1M	
Designed By VTRANS	Drawn By B. J. MASSE
Checked By VTRANS	Bridge Design Supervisor M. A. COLGAN Date 12/05
PROJECT FAYSTON	PROJECT NO. BHF 0200 (9)
I.G.C. Info.	
Bridge Sheet No.	Sheet 49 of 70

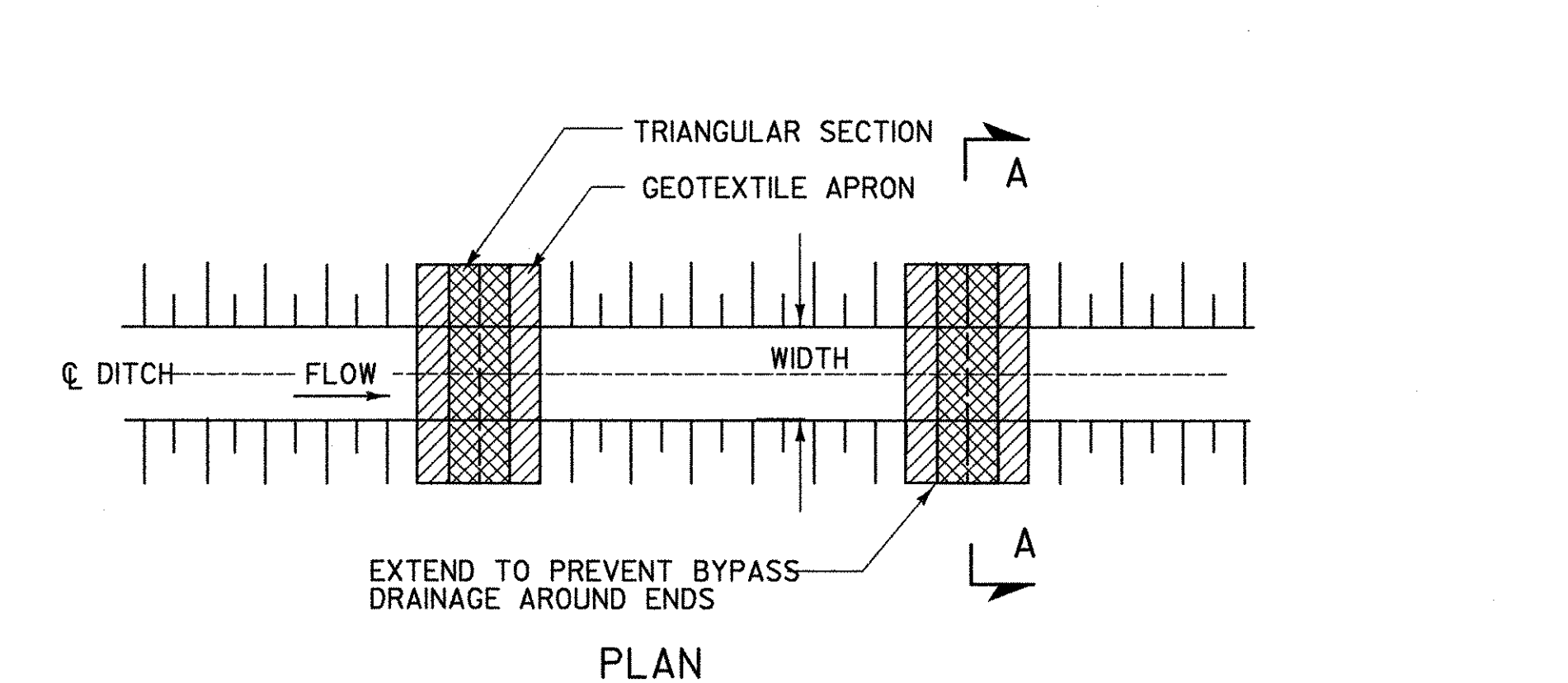
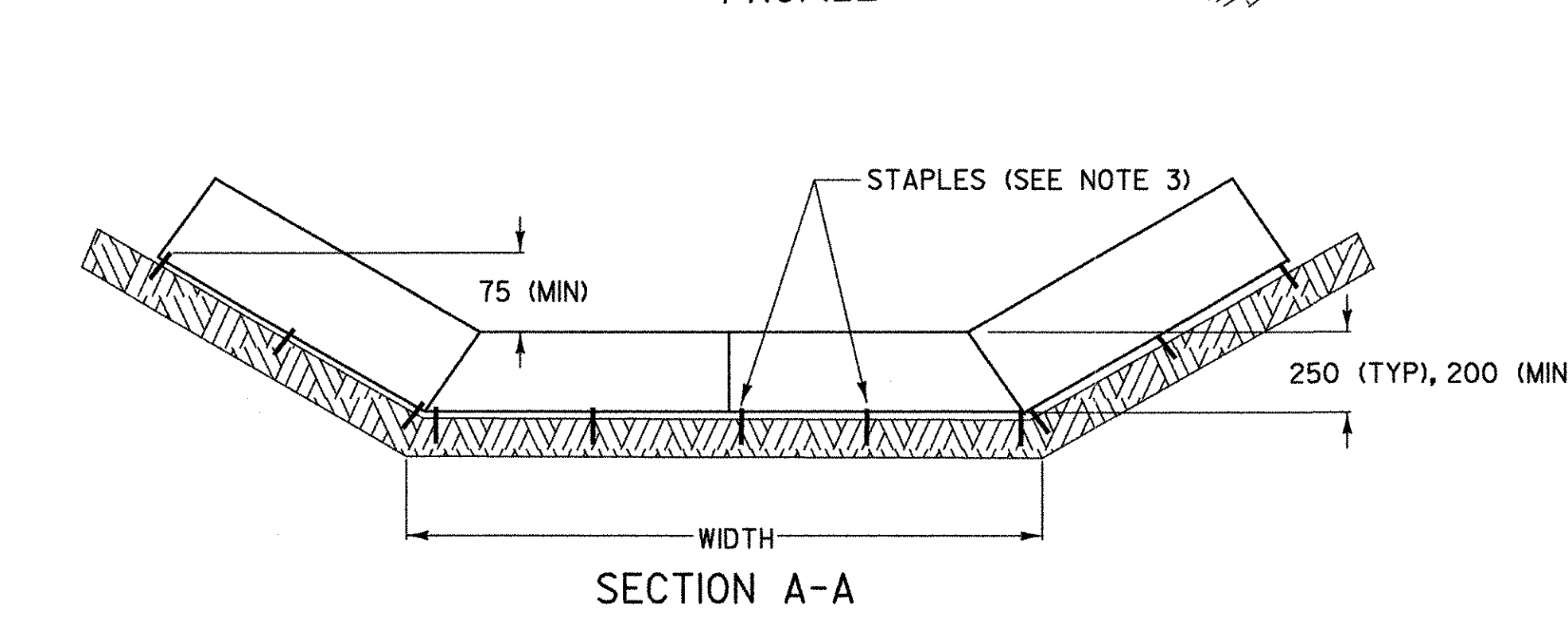
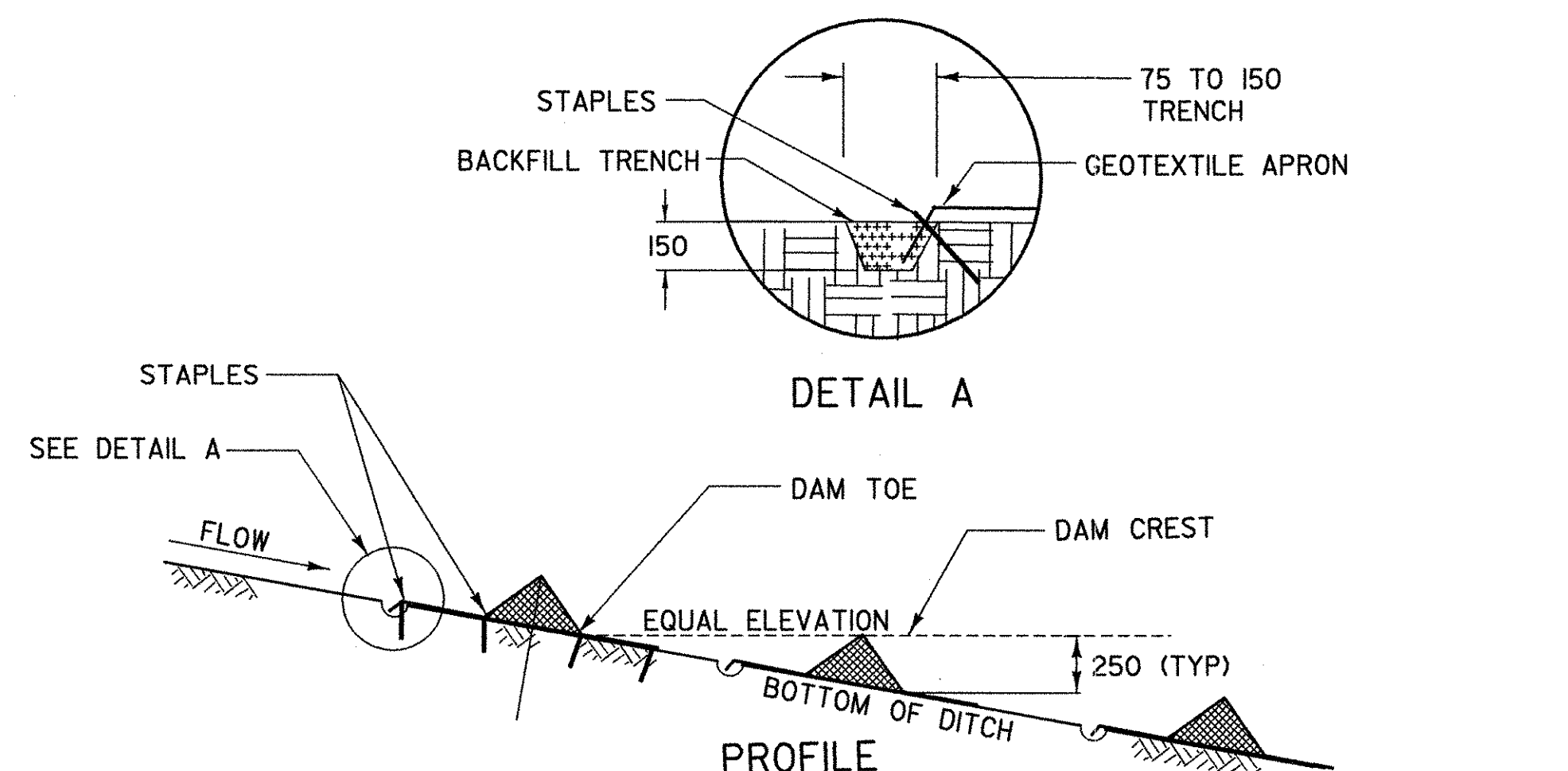
CHECK DAMS

APPLICATION NOTES:

- THE PRIMARY PURPOSE OF A CHECK DAM IS TO REDUCE EROSION IN A CHANNEL BY REDUCING FLOW VELOCITY.
- CHECK DAMS WILL CAPTURE SEDIMENT THAT FALLS OUT OF SUSPENSION BEHIND THE CHECK DAM DUE TO DECREASED VELOCITY.
- CHECK DAMS ARE NOT INTENDED TO FILTER SEDIMENT FROM TURBID WATER.
- DETAILS SHOWN SHALL BE USED FOR TEMPORARY INSTALLATION ONLY.
- PREFABRICATED DAMS ARE NOT TO BE USED ON SLOPES GREATER THAN 5% OR PER MANUFACTURER'S SPECIFICATIONS.
- PREFABRICATED DAM SPECIFICATIONS SHALL BE PROVIDED TO THE ENGINEER FOR APPROVAL PRIOR TO USE.

GENERAL NOTES:

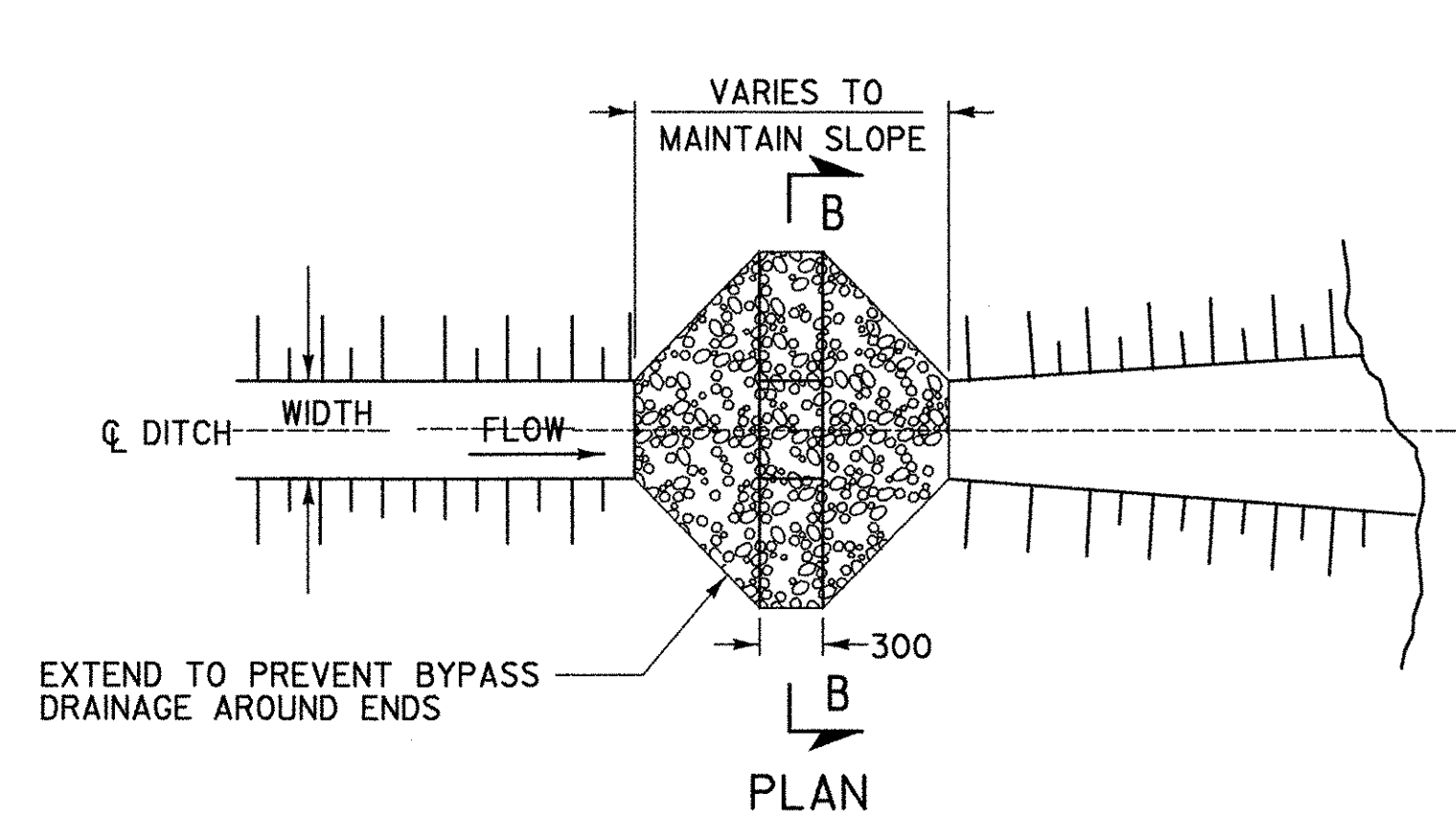
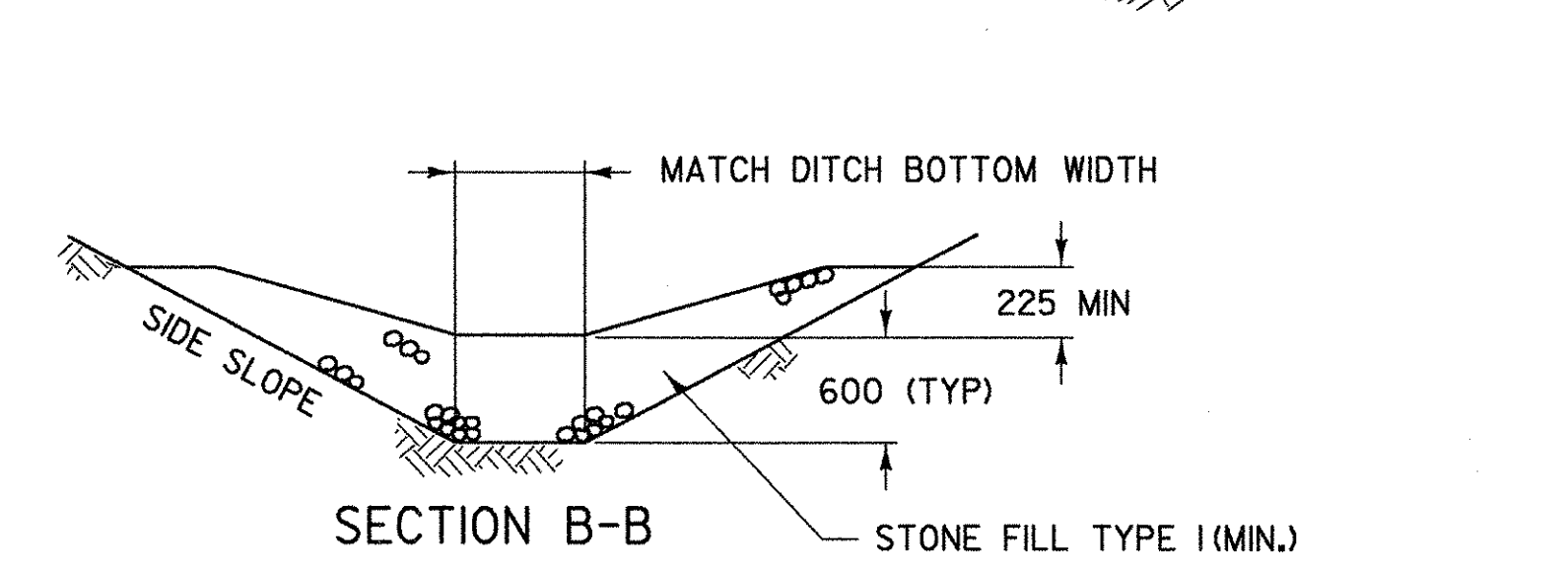
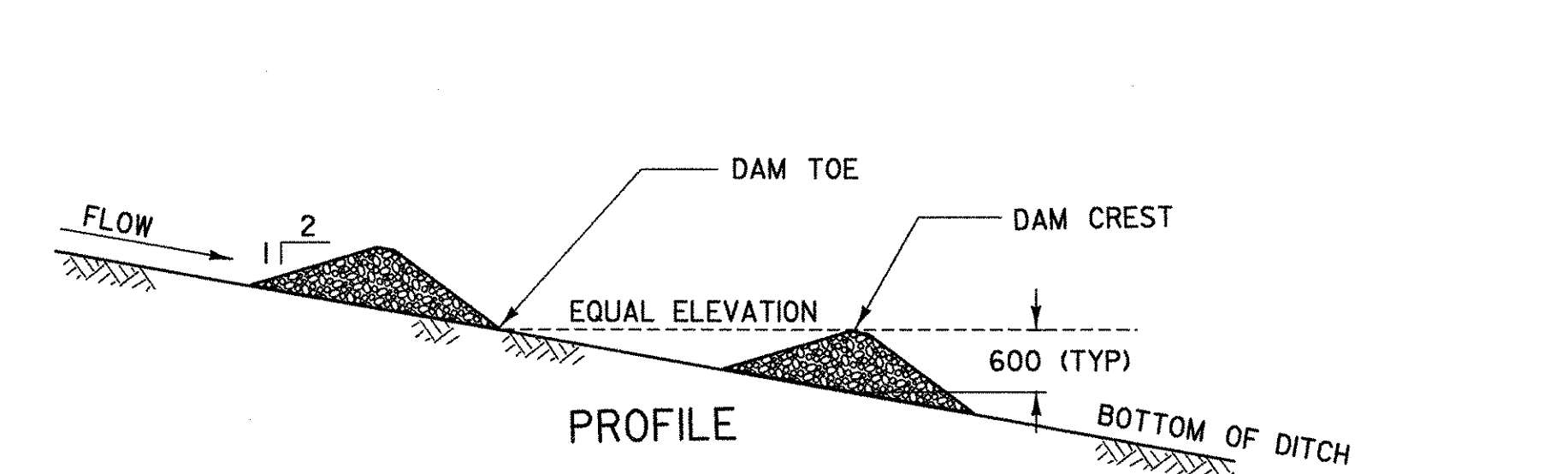
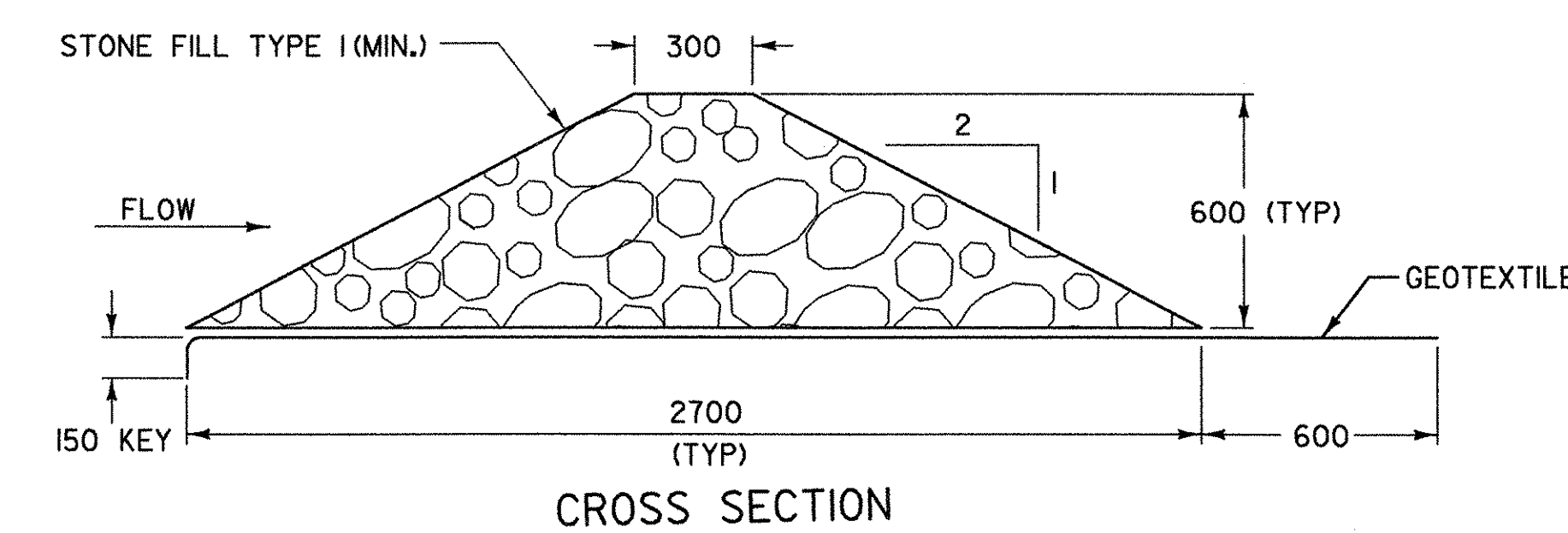
- GEOTEXTILE SHALL BE INSTALLED UNDER STONE FILL. IT SHALL BE KEYED IN ON THE UP HILL END AND SHALL EXTEND 0.6 m BEYOND THE STONE ON THE DOWN HILL END.
- CORE MATERIAL FOR THE STONE CHECK DAM SHALL MEET THE GRADATION REQUIREMENTS OF STONE FILL TYPE I (MIN.). STONE SIZE SHOULD BE INCREASED WITH INCREASED SLOPE AND VELOCITY.
- THE UPHILL END OF THE APRON FOR THE PREFABRICATED CHECK DAM SHALL BE STAPLED AND BURIED AS SHOWN IN DETAIL 'A' OR AS RECOMMENDED BY THE MANUFACTURER'S LITERATURE.
- MEASURES SHALL BE INSPECTED EVERY SEVEN (7) CALENDAR DAYS AND WITHIN 24 HOURS OF A STORM EVENT GREAT ENOUGH TO CAUSE WATER TO LEAVE THE CONSTRUCTION SITE.
- MEASURES SHALL BE CLEANED AND REPAIRED AS NEEDED. SEDIMENT SHALL BE REMOVED WHEN ACCUMULATION REACHES ONE-HALF OF THE MEASURE HEIGHT. SEDIMENT SHALL BE DISPOSED OF AS UNSUITABLE MATERIAL.
- AT TIME OF REMOVAL OF THE CHECK DAMS, THE DISTURBED AREA SHALL BE REPAIRED AND STABILIZED.
- PAYMENT FOR INSTALLATION AND REMOVAL OF CHECK DAMS SHALL BE MADE UNDER APPLICABLE ITEMS INCLUDED IN THE CONTRACT PLANS OR UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM.
- PAYMENT FOR MONITORING CHECK DAMS SHALL BE MADE UNDER THE MONITORING EROSION & SEDIMENT CONTROL PLAN ITEM.
- PAYMENT FOR MAINTAINING CHECK DAMS SHALL BE MADE UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM, UNLESS MAINTENANCE IS REQUIRED DUE TO POOR INSTALLATION PRACTICES.



CHECK DAM - TEMPORARY (PREFABRICATED)

PREFABRICATED CHECK DAM PLACEMENT INTERVAL	
DITCH SLOPE	PLACEMENT INTERVAL **
1 %	15 m
2 %	12 m
3 %	8 m
4 %	6 m
5 %	5 m

** BASED ON 0.25 m TYPICAL HEIGHT



CHECK DAM - TEMPORARY (STONE)

STONE CHECK DAM PLACEMENT INTERVAL	
DITCH SLOPE	PLACEMENT INTERVAL **
1 %	60 m
2 %	30 m
3 %	20 m
4 %	15 m
5 %	12 m
6 %	10 m
8 %	7.5 m
10 %	6 m

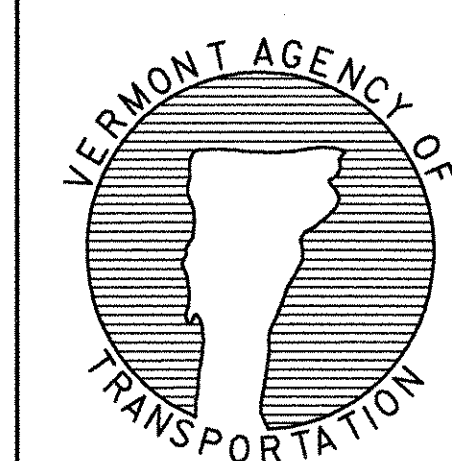
** BASED ON 0.6 m TYPICAL HEIGHT

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

REVISIONS AND CORRECTIONS
MAY 15, 2004 N. GARBACK



EROSION PREVENTION & SEDIMENT CONTROL DETAILS CHECK DAMS

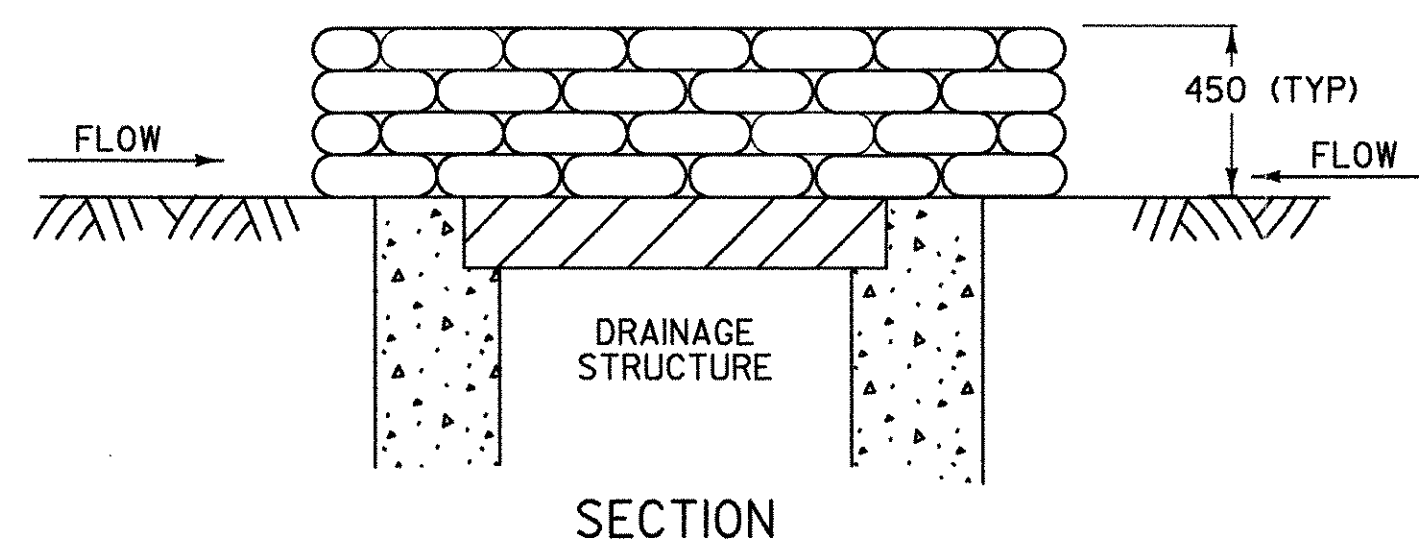
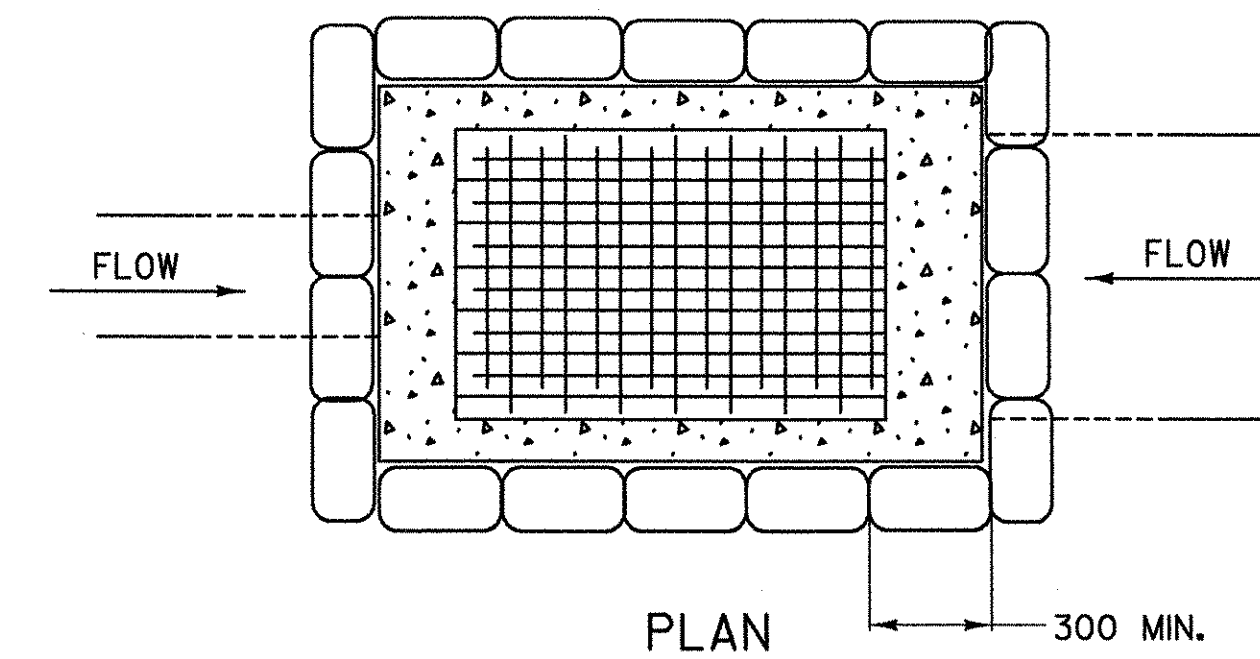


STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta. / Surv. Sta.
VT 17 OVER MILL BROOK	
EPSC-2M	
Designed By VTRANS	Drawn By B. J. MASSE
Checked By VTRANS	Date / Bridge Design Supervisor M. A. COLGAN
PROJECT FAYSTON	PROJECT NO. BHF 0200 (9)
I.G.C. Info.	Bridge Sheet No. / Sheet 50 of 70

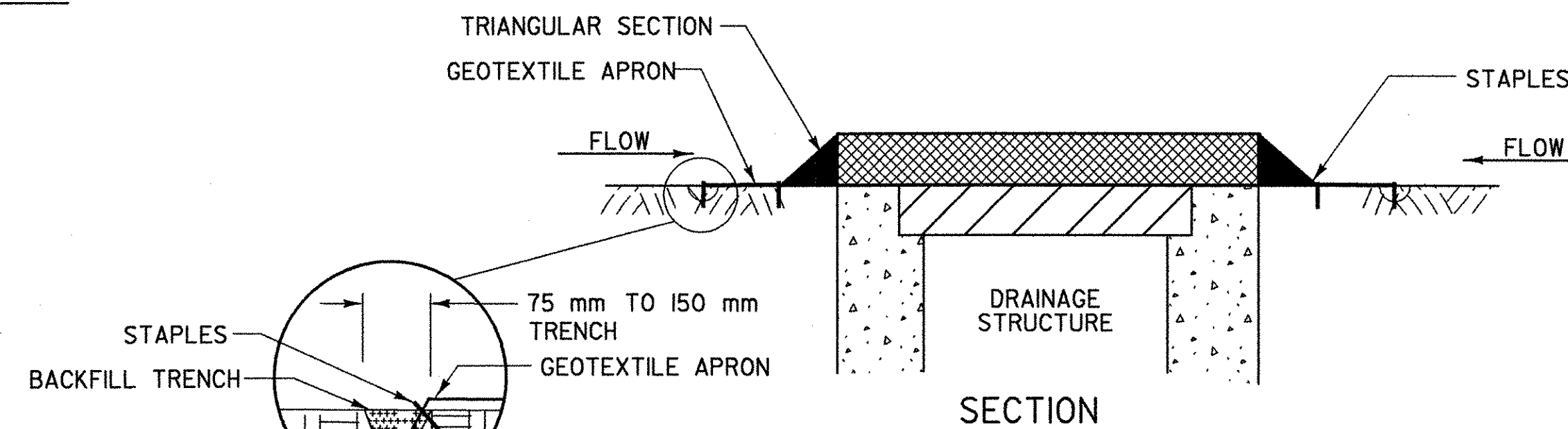
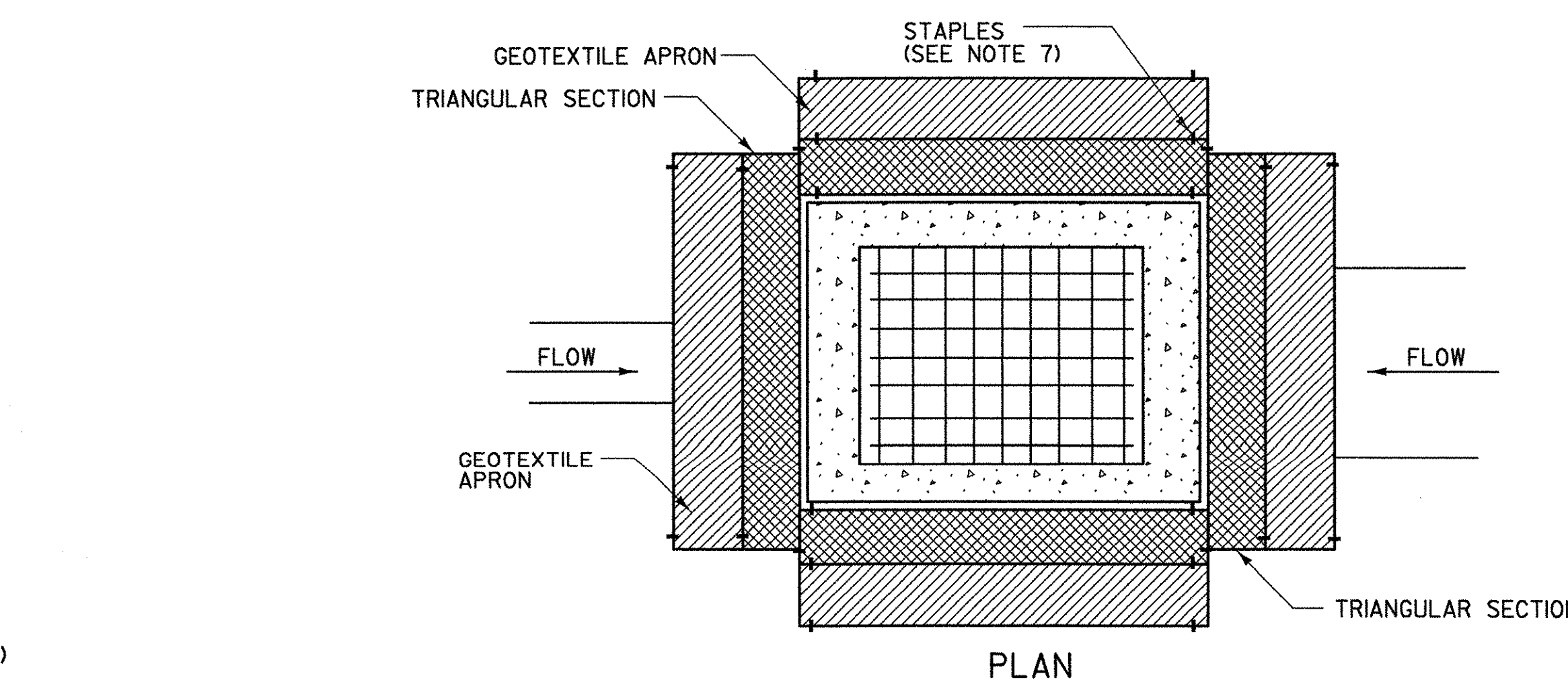
DROP INLET PROTECTION

APPLICATION NOTES:

- THE PRIMARY PURPOSE OF DRAINAGE STRUCTURE INLET PROTECTION IS TO PREVENT SEDIMENT FROM ENTERING A DRAINAGE SYSTEM BY PONDING WATER WHICH ALLOWS SEDIMENT TO FALL OUT OF SUSPENSION.
 - THESE EXAMPLES OF DROP INLET PROTECTION ARE NOT INTENDED FOR USE ON GRADES. ON GRADE THEY MAY CAUSE WATER TO BYPASS THE STRUCTURE, CREATING ADDITIONAL EROSION OR FLOODING.
 - POSSIBLE MODIFICATIONS FOR USE ON GRADE INCLUDE ADDING A BERM DOWNSTREAM OF THE INLET TO CREATE PONDING. CHECK DAMS MAY ALSO BE USED UPSTREAM OF THE INLET TO SLOW VELOCITIES.
 - PREFABRICATED DROP INLET PROTECTION SPECIFICATIONS SHALL BE PROVIDED TO THE ENGINEER FOR APPROVAL PRIOR TO USE.
- ### GENERAL NOTES:
- THE TOP OF THE INLET PROTECTION SHALL BE SET AT THE MAXIMUM DESIRED WATER LEVEL, BASED ON FIELD LOCATION AND CONDITIONS.
 - SILT FENCE GEOTEXTILE SHALL BE A SINGLE CONTINUOUS PIECE TO ELIMINATE JOINTS.
 - SPACE SILT FENCE POSTS EVENLY AROUND INLET WITH A MAXIMUM SPACING OF 1.0 m. DRIVE POSTS A MINIMUM OF 450 mm INTO GROUND. WIRE MESH MAY BE REQUIRED BEHIND GEOTEXTILE TO PROVIDE SUPPORT.
 - SILT FENCE GEOTEXTILE SHALL BE EMBEDDED A MINIMUM OF 150 mm AND BACKFILLED. GEOTEXTILE SHALL BE SECURELY FASTENED TO POSTS AND FRAME.
 - GRAVEL BAGS SHALL BE FILLED WITH CLEAN STONE, RATHER THAN SAND, TO PREVENT SEDIMENT FROM ENTERING A DRAINAGE SYSTEM IF BAGS ARE DAMAGED DURING USE.
 - GRAVEL BAGS SHALL BE INDIVIDUALLY TIED, DOUBLE BAGGED AND INVERSELY INSERTED. GRAVEL BAGS SHALL LAP THE JOINTS BETWEEN THE BAGS IN THE LAYER BELOW.
 - SECURE THE ENDS OF THE APRON FOR THE PREFABRICATED DRAINAGE STRUCTURE INLET PROTECTION WITH STAPLES AS DETAILED IN THE PLAN VIEW OR AS RECOMMENDED BY THE MANUFACTURERS LITERATURE.
 - MEASURES SHALL BE INSPECTED EVERY SEVEN (7) CALENDAR DAYS AND WITHIN 24 HOURS OF A STORM EVENT GREAT ENOUGH TO CAUSE WATER TO LEAVE THE CONSTRUCTION SITE.
 - MEASURES SHALL BE CLEANED AND REPAIRED AS NEEDED, SEDIMENT SHALL BE REMOVED WHEN ACCUMULATION REACHES ONE-HALF OF THE MEASURE HEIGHT. SEDIMENT SHALL BE DISPOSED OF AS UNSUITABLE MATERIAL.
 - PAYMENT OF INLET PROTECTION SHALL BE MADE UNDER APPLICABLE ITEMS INCLUDED IN THE CONTRACT PLANS OR UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM.
 - PAYMENT FOR MONITORING INLET PROTECTION SHALL BE MADE UNDER THE MONITORING EROSION & SEDIMENT CONTROL PLAN ITEM.
 - PAYMENT FOR MAINTAINING INLET PROTECTION SHALL BE MADE UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM, UNLESS MAINTENANCE IS REQUIRED DUE TO POOR INSTALLATION PRACTICES.

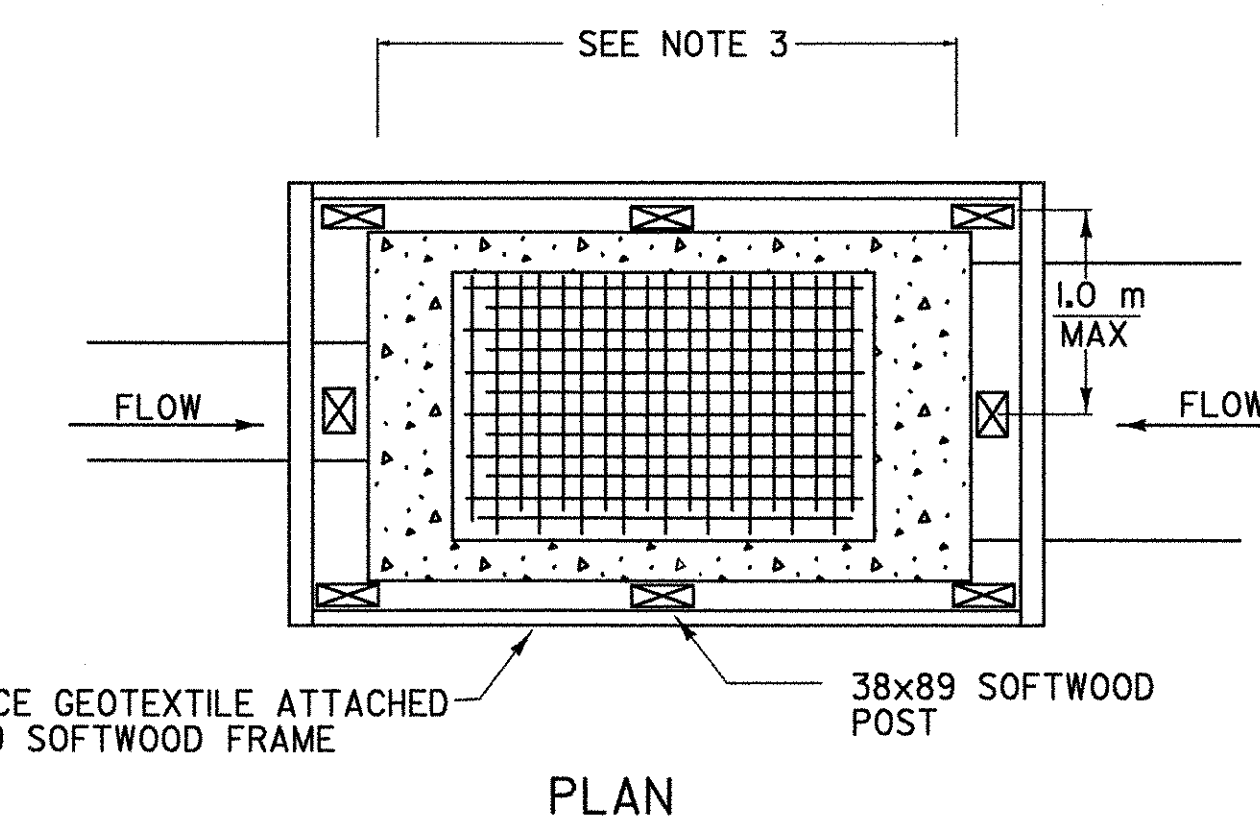


GRAVEL BAG DROP INLET PROTECTION



DETAIL A

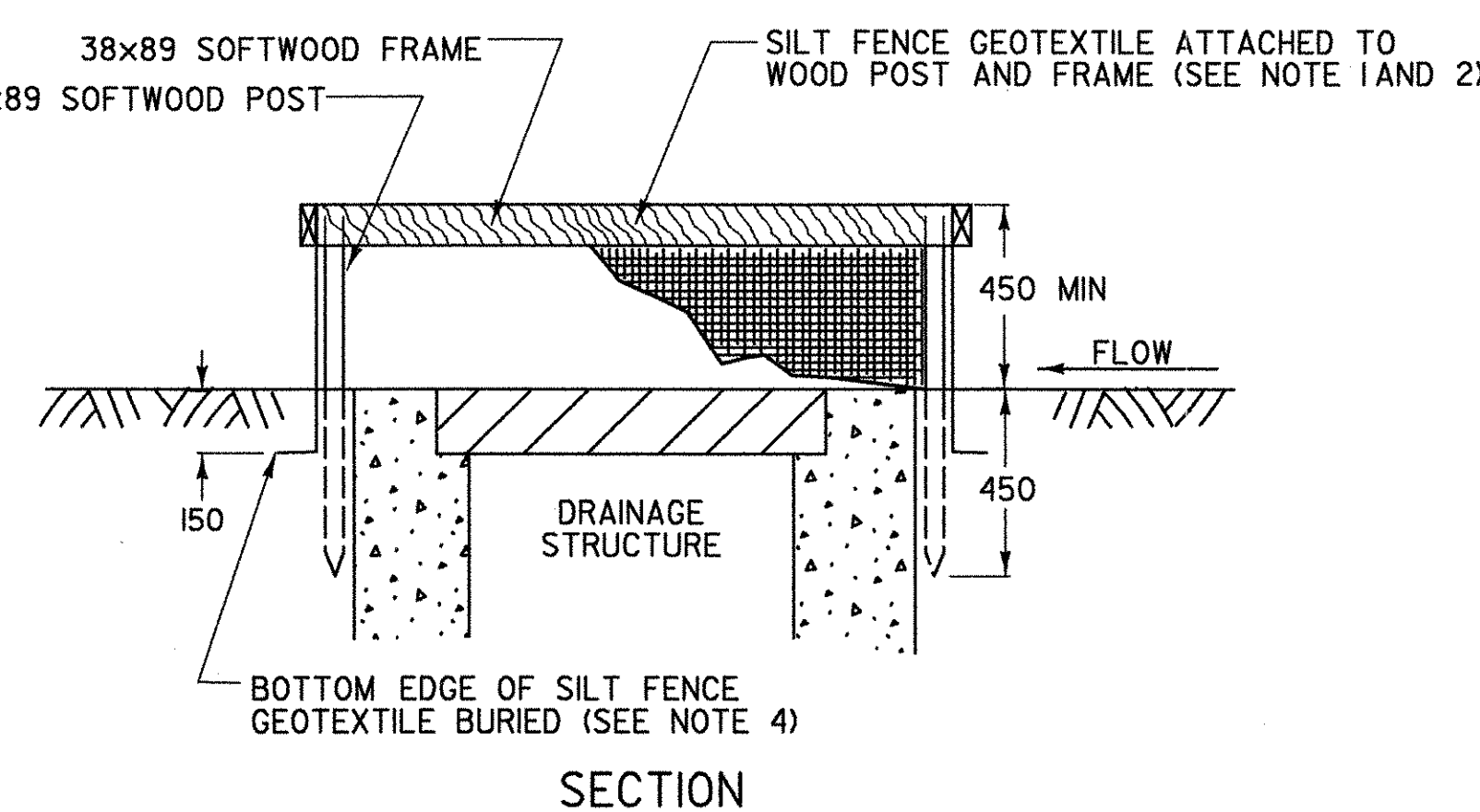
PREFABRICATED DROP INLET PROTECTION



SILT FENCE GEOTEXTILE ATTACHED TO 38x89 SOFTWOOD FRAME

38x89 SOFTWOOD POST

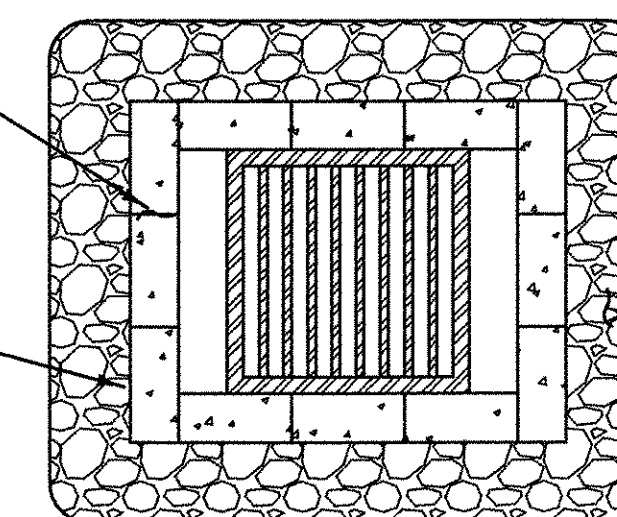
PLAN



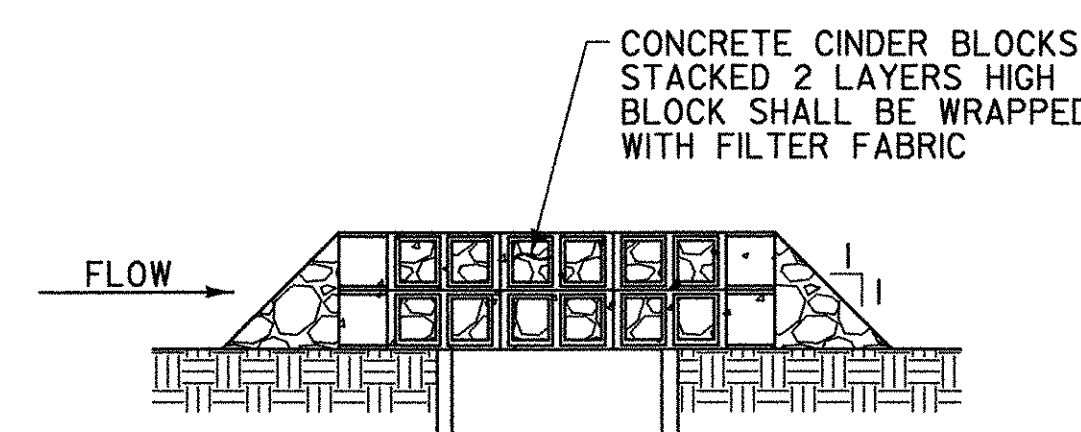
SILT FENCE DROP INLET PROTECTION

PLACE CONCRETE 'CINDER' BLOCKS AROUND THE DRAINAGE STRUCTURE SO THAT OPEN AREAS OF BLOCKS ALLOW FLOW TO REACH THE GRATE.

PLACE FILTER FABRIC AROUND THE CONCRETE BLOCKS TO PREVENT CRUSHED STONE FROM ENTERING OPEN AREAS OF BLOCKS.



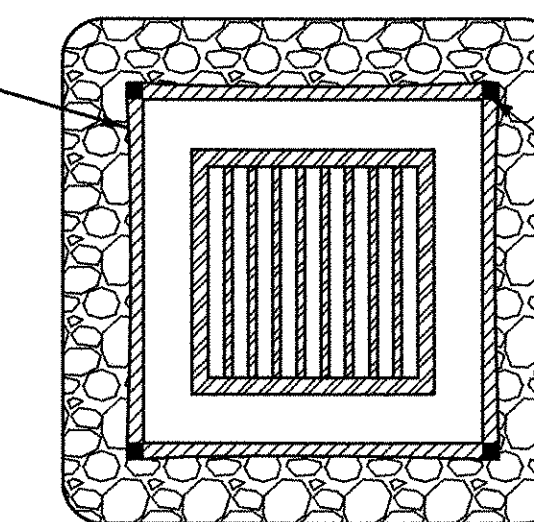
PLAN



SECTION

ROCK BARRIER DROP INLET PROTECTION
TEMPORARY PAVED AREAS

PLACE FILTER FABRIC AROUND THE WIRE MESH TO PREVENT CRUSHED STONE FROM ENTERING THE DROP INLET.

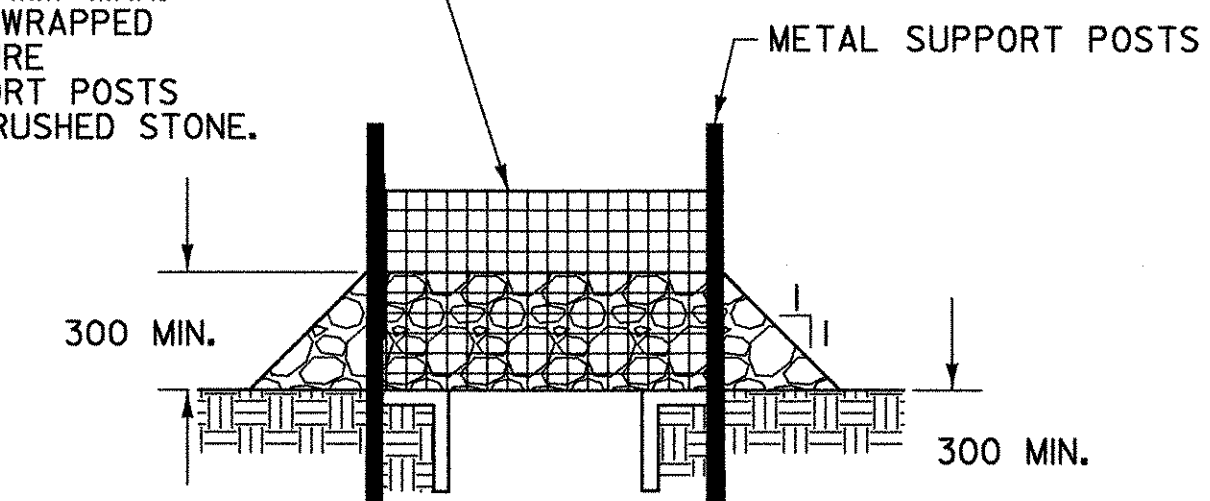


METAL SUPPORT POSTS

CRUSHED STONE (25 mm DIA. MIN.)

PLAN

WIRE MESH FENCE WITH 12 mm MAX. OPENINGS. FENCE WILL BE WRAPPED WITH FILTER FABRIC. SECURE TIGHTLY TO METAL SUPPORT POSTS BEFORE PLACEMENT OF CRUSHED STONE.



SECTION

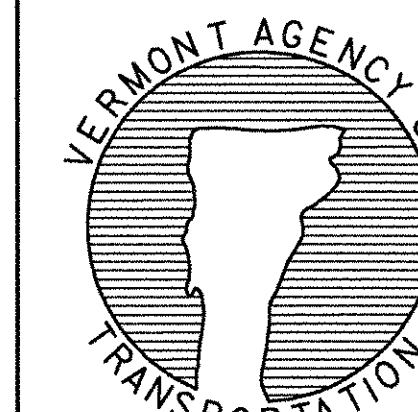
ROCK BARRIER INLET PROTECTION
TEMPORARY UNPAVED AREAS

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

REVISIONS AND CORRECTIONS
MAY 18, 2004 N. GARBACK

Metric
DETAIL
EPSC-3M

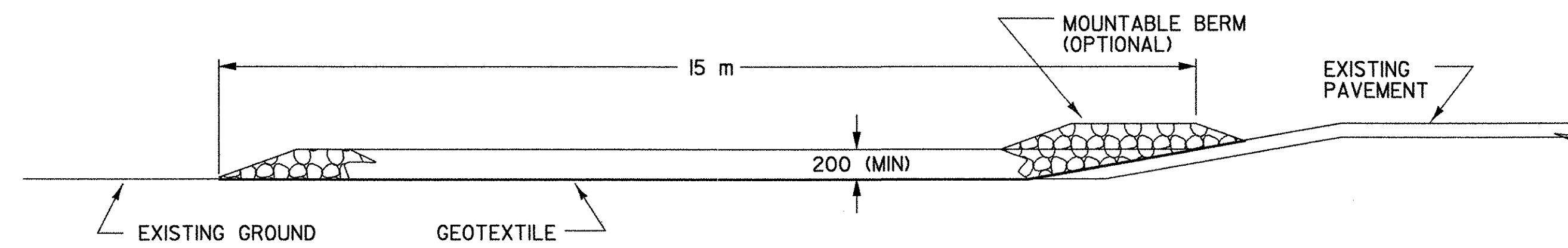
EROSION PREVENTION &
SEDIMENT CONTROL DETAILS
DROP INLET PROTECTION



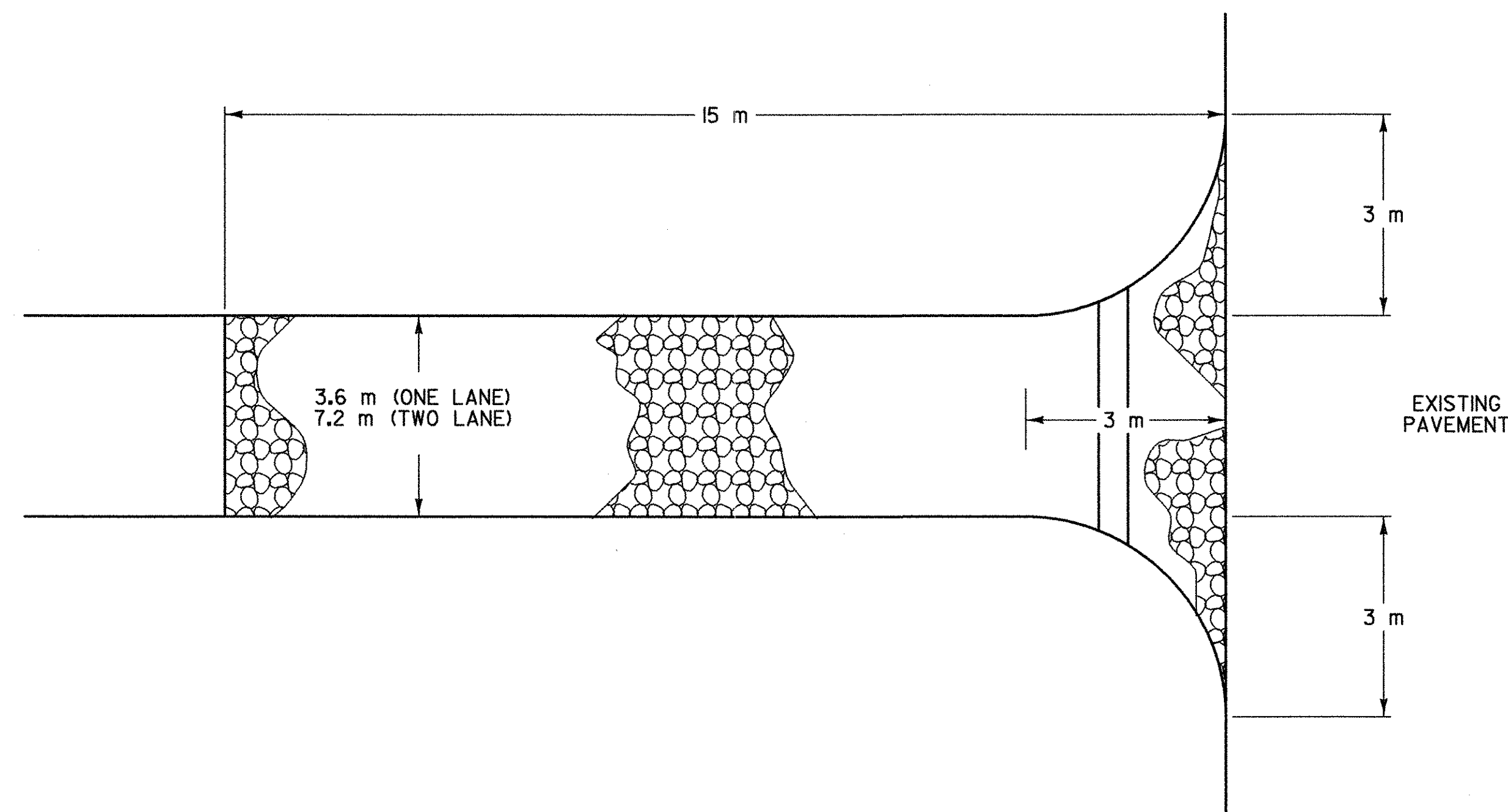
STATE OF VERMONT
AGENCY OF TRANSPORTATION

Town Of	FAYSTON	Bridge No.	36
Highway No.	VT 17	Log Sta.	
		Surv. Sta.	
VT 17 OVER MILL BROOK			
EPSC-3M			
Designed By	VTRANS	Drawn By	B. J. MASSE
Checked By	VTRANS	Bridge Design Supervisor	M. A. COLGAN
		Date	12/05
PROJECT	FAYSTON	PROJECT NO.	BHF 0200 (9)
I.G.C. Info.			
Bridge Sheet No.		Sheet	51 of 70

STABILIZED CONSTRUCTION ENTRANCE



TYPICAL CONSTRUCTION ENTRANCE PROFILE
(CUT AND DITCH SECTIONS)



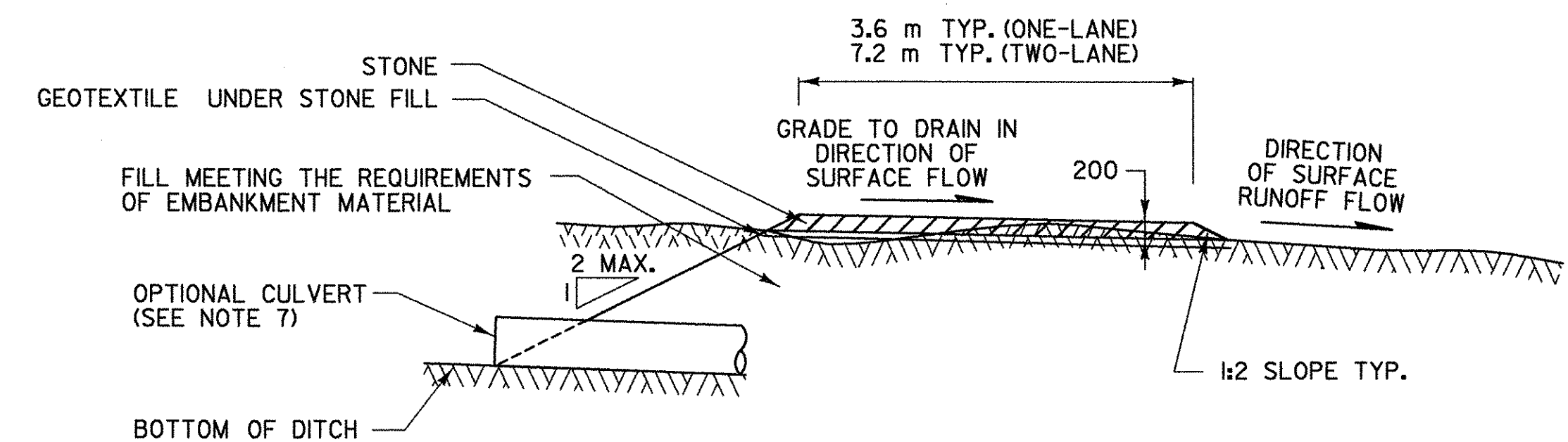
TYPICAL CONSTRUCTION ENTRANCE PLAN
(CUT/DITCH AND FILL SECTIONS)

APPLICATION NOTES:

A. THE PURPOSE OF A STABILIZED CONSTRUCTION ENTRANCE IS TO REDUCE OR ELIMINATE THE TRACKING OF SEDIMENT ONTO PUBLIC RIGHTS OF WAY OR STREETS.

GENERAL NOTES:

1. STONE SIZE - USE CLEAN STONE WITH GRADATION BETWEEN 50 mm AND 100 mm.
2. LENGTH - 15 m (MIN)
3. THICKNESS - 200 mm (MIN)
4. WIDTH - 3.6 m (MIN)
5. GEOTEXTILE UNDER STONE WILL BE PLACED OVER THE ENTIRE AREA PRIOR TO PLACING OF STONE.
6. SURFACE WATER - ALL SURFACE WATER FLOWING OR DIVERTED TOWARD CONSTRUCTION ENTRANCES SHALL BE PIPED ACROSS THE ENTRANCE AS DIRECTED BY THE ENGINEER. IF PIPING IS IMPRACTICAL, A MOUNTABLE BERM WITH 5:1 SLOPES WILL BE PERMITTED.
7. PROPOSED DRAINAGE PIPES SHALL BE SIZED WITH SUFFICIENT CAPACITY TO CARRY DITCH FLOWS. ALTERNATIVE WAYS OF TRANSPORTING DITCH DRAINAGE ACROSS CONSTRUCTION ENTRANCES MAY BE PROPOSED BY THE CONTRACTOR FOR APPROVAL BY THE ENGINEER.
8. WHEN WASHING OF VEHICLE IS NECESSARY, IT SHALL BE DONE ON AN AREA STABILIZED WITH STONE WHICH DRAINS INTO AN APPROVED SEDIMENT TRAPPING DEVICE.
9. MEASURES SHALL BE INSPECTED EVERY SEVEN (7) CALENDAR DAYS AND WITHIN 24 HOURS OF A STORM EVENT GREAT ENOUGH TO CAUSE WATER TO LEAVE THE CONSTRUCTION SITE.
10. MAINTENANCE- THE ENTRANCE SHALL BE MAINTAINED IN A CONDITION WHICH WILL PREVENT TRACKING OR FLOWING OF SEDIMENT ONTO PUBLIC RIGHTS-OF-WAY. ALL SEDIMENT SPILLED, DROPPED, WASHED, OR TRACKED ONTO PUBLIC RIGHTS-OF-WAY MUST BE REMOVED IMMEDIATELY.
11. AT THE TIME OF REMOVAL OF THE STABILIZED CONSTRUCTION ENTRANCE THE DISTURBED AREA SHALL BE REPAIRED AND STABILIZED.
12. PAYMENT OF THE STABILIZED CONSTRUCTION ENTRANCE SHALL BE MADE UNDER APPLICABLE ITEMS INCLUDED IN THE CONTRACT PLANS OR UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM.
13. PAYMENT FOR MONITORING STABILIZED CONSTRUCTION ENTRANCES SHALL BE MADE UNDER THE MONITORING EROSION & SEDIMENT CONTROL PLAN ITEM.
14. PAYMENT FOR MAINTAINING STABILIZED CONSTRUCTION ENTRANCES SHALL BE MADE UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM, UNLESS MAINTENANCE IS REQUIRED DUE TO POOR INSTALLATION PRACTICES.



TYPICAL CONSTRUCTION ENTRANCE SECTION

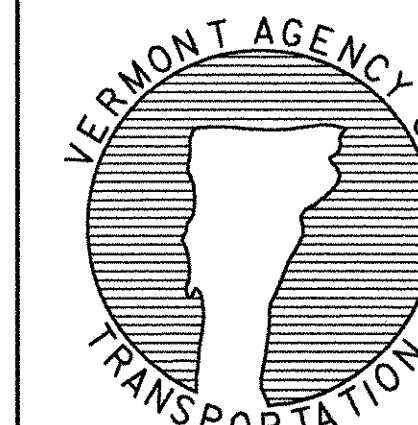
NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

REVISIONS AND CORRECTIONS
MAY 18, 2004 N. GARBACK

M

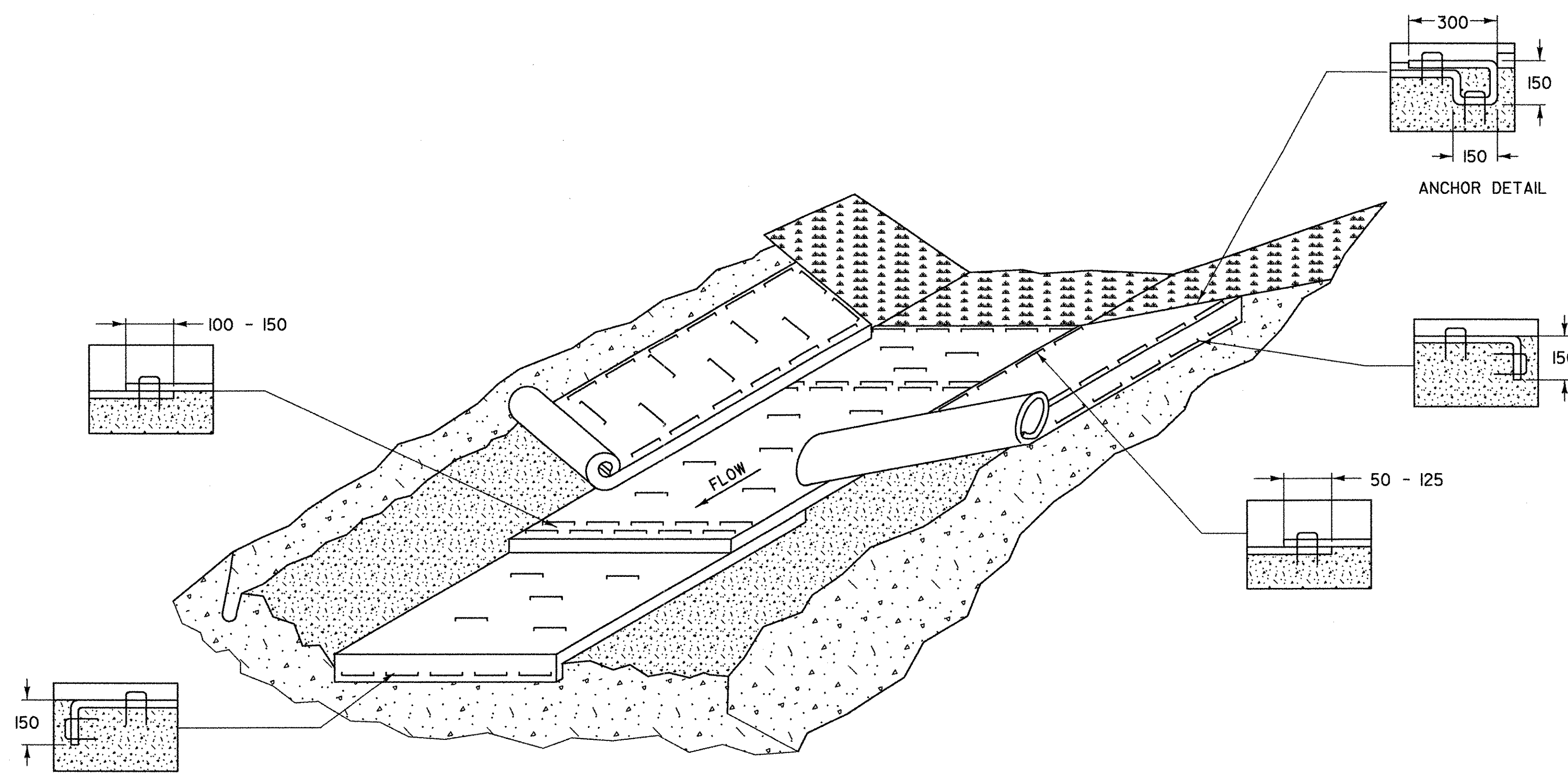
Metric
DETAIL
EPSC - 4M

EROSION PREVENTION &
SEDIMENT CONTROL DETAILS
CONSTRUCTION ENTRANCE



STATE OF VERMONT AGENCY OF TRANSPORTATION

Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
EPSC-4M	
Designed By VTRANS	Drawn By B. J. MASSE
Checked By VTRANS	Bridge Design Supervisor
	M. A. COLGAN Date 12/05
PROJECT FAYSTON	PROJECT NO. BHF 0200 (9)
I.G.C. Info.	
Bridge Sheet No.	Sheet 52 of 70



EROSION PROTECTION FOR DITCHES

APPLICATION NOTES:

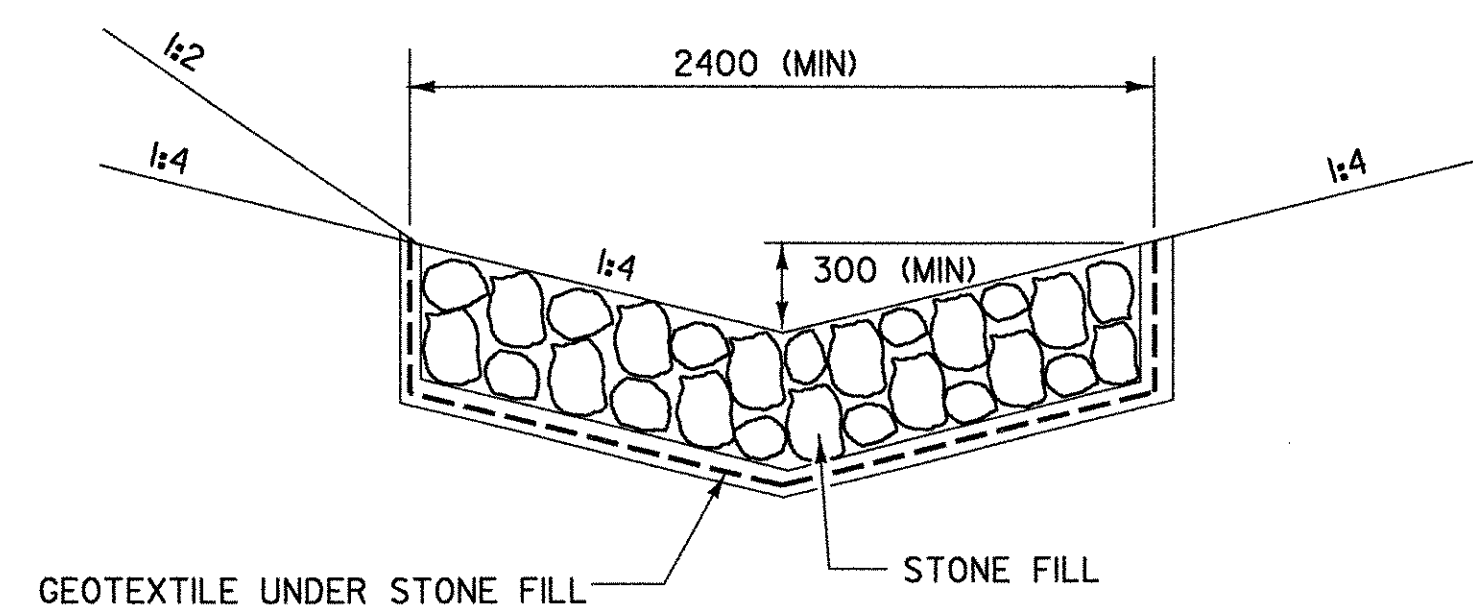
- A. THE PURPOSE OF LINING THE DITCH WITH EROSION MATTING IS TO REDUCE EROSION AND AID THE ESTABLISHMENT OF VEGETATION AT LOW VELOCITIES.
- B. THE FOLLOWING CHARTS SHALL BE USED TO DETERMINE THE APPROPRIATE EROSION CONTROL MEASURE:

DITCH AND CHANNEL PROTECTION	
SLOPE	LINING
< 1%	GRASS
1% TO 4%	EROSION MATTING
4% TO 10%	STONE FILL, TYPE I
> 10%	STONE FILL, TYPE II

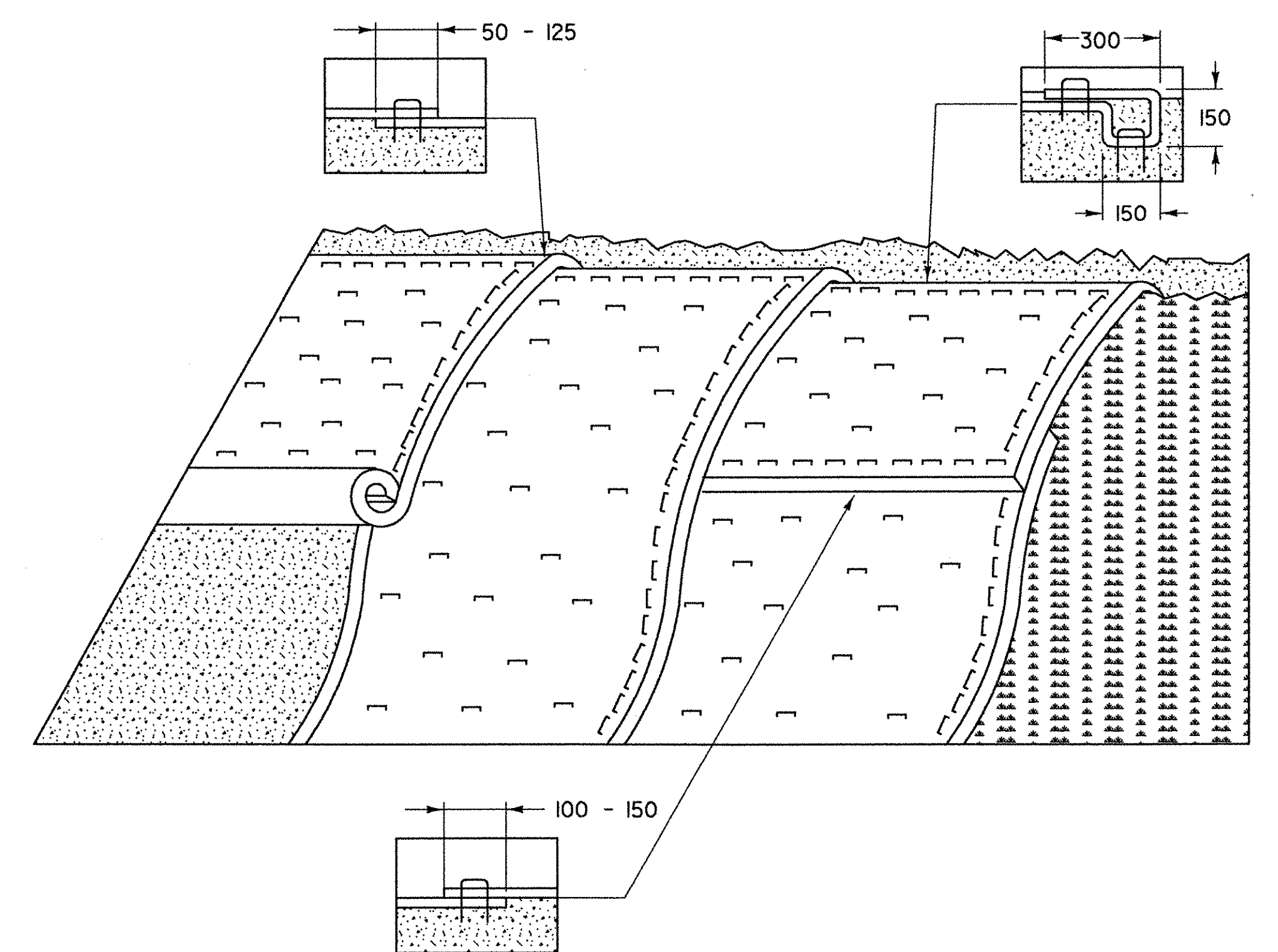
STONE FILL THICKNESS	
STONE FILL TYPE	THICKNESS
TYPE I	0.3 m
TYPE II	0.6 m

GENERAL NOTES:

- I. WATER MAY NEED TO BE DIVERTED TO ALLOW PROPER MATTING INSTALLATION.
2. GRADE AND SMOOTH CHANNEL TO PROVIDE GOOD MATTING TO SOIL SURFACE CONTACT.
3. APPLY FERTILIZER, LIME, AND SEED PRIOR TO PLACING MATTING.
4. INSTALL MATTING IN THE CENTER OF THE CHANNEL, IN THE DIRECTION OF THE WATER FLOW.
5. INSTALL MATTING ON THE SIDE SLOPES OF THE CHANNEL, OVERLAPPING THE CENTER MAT.
6. ANCHOR MATTING AS SHOWN, UTILIZING ANCHOR STAPLES. STAPLE PLACEMENT SHALL BE DETERMINED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS.
7. MEASURES SHALL BE INSPECTED EVERY SEVEN (7) CALENDAR DAYS AND WITHIN 24 HOURS OF A STORM EVENT GREAT ENOUGH TO CAUSE WATER TO LEAVE THE CONSTRUCTION SITE.
8. MEASURES SHALL BE REPAIRED AND RESTAPLED AS NECESSARY TO ENSURE PROPER FUNCTION.
9. PAYMENT FOR INSTALLATION OF MATTING SHALL BE MADE UNDER THE EROSION CONTROL WITH MATTING ITEM.
10. PAYMENT FOR MONITORING EROSION CONTROL MATTING SHALL BE MADE UNDER THE MONITORING EROSION & SEDIMENT CONTROL PLAN ITEM.
- II. PAYMENT FOR MAINTAINING EROSION CONTROL MATTING SHALL BE MADE UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM, UNLESS MAINTENANCE IS REQUIRED DUE TO POOR INSTALLATION PRACTICES.



TEMPORARY STONE LINED DITCH



EROSION PREVENTION FOR SIDE SLOPES

APPLICATION NOTES:

- A. THE PURPOSE OF MATTING ON SIDE SLOPES IS TO REDUCE EROSION AND AID THE ESTABLISHMENT OF VEGETATION
- B. EROSION CONTROL MATTING SHALL BE USED FOR THE FOLLOWING REASONS:
 - SIDE SLOPES > 3:1 (H:V)
 - AREAS WHERE SEED AND MULCH WILL NOT STAY IN PLACE ALONE
 - WHERE SEEDING IS OUTSIDE THE GROWING SEASON.

GENERAL NOTES:

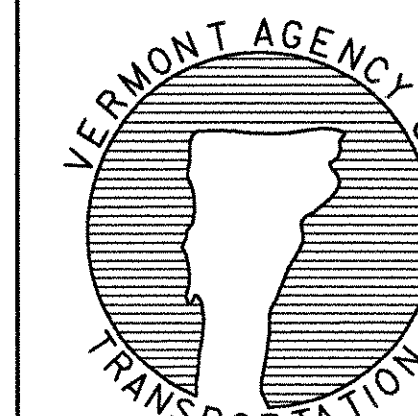
1. GRADE AND SMOOTH THE SLOPE TO PROVIDE GOOD MATTING TO SOIL SURFACE CONTACT.
2. APPLY FERTILIZER, LIME, AND SEED PRIOR TO PLACING MATTING.
3. ANCHOR MATTING AS SHOWN, UTILIZING ANCHOR STAPLES. STAPLE PLACEMENT SHALL BE DETERMINED BY THE MANUFACTURER'S INSTALLATION INSTRUCTIONS.
4. UNROLL MATTING VERTICALLY DOWN SLOPE IN THE DIRECTION OF WATER FLOW.
5. OVERLAP UPPER MATTING OVER LOWER MATTING AS SHOWN.
6. OVERLAP ADJACENT MATTING AS SHOWN.
7. CUT EXCESS MATTING AT END OF SLOPE AND ANCHOR THE END.
8. MEASURES SHALL BE INSPECTED EVERY SEVEN (7) CALENDAR DAYS AND WITHIN 24 HOURS OF A STORM EVENT GREAT ENOUGH TO CAUSE WATER TO LEAVE THE CONSTRUCTION SITE.
9. MATTING SHALL BE REPAIRED AND RESTAPLED AS NECESSARY TO ENSURE PROPER FUNCTION.
10. PAYMENT FOR INSTALLATION OF MATTING SHALL BE MADE UNDER THE EROSION CONTROL WITH MATTING ITEM.
11. PAYMENT FOR MONITORING EROSION CONTROL MATTING SHALL BE MADE UNDER THE MONITORING EROSION & SEDIMENT CONTROL PLAN ITEM.
12. PAYMENT FOR MAINTAINING EROSION CONTROL MATTING SHALL BE MADE UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM, UNLESS MAINTENANCE IS REQUIRED DUE TO POOR INSTALLATION PRACTICES.

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

REVISIONS AND CORRECTIONS
MAY 18, 2004 N. GARBACIK

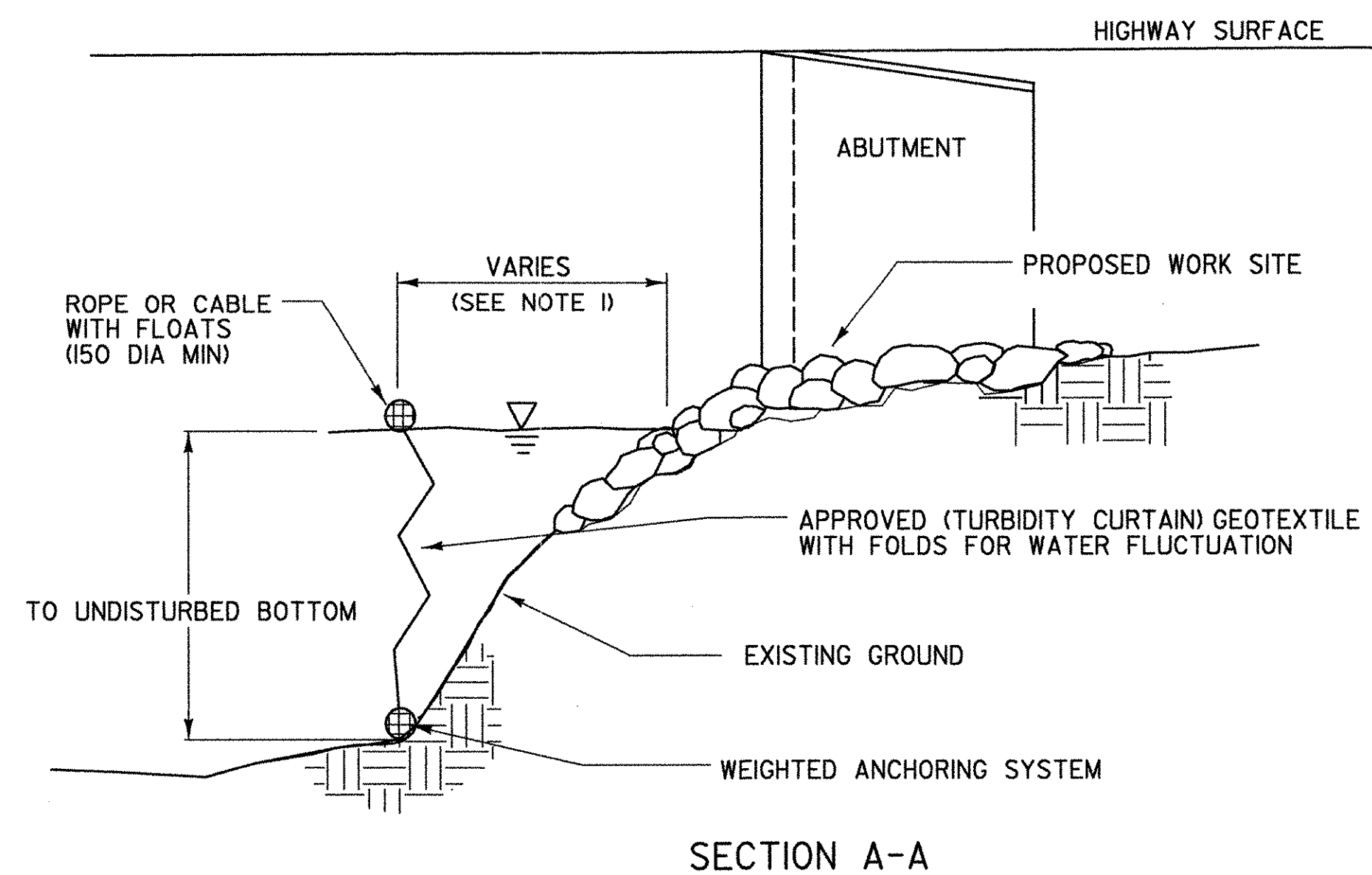


**EROSION PREVENTION & SEDIMENT CONTROL DETAILS
DITCH & SIDE SLOPE PROTECTION**

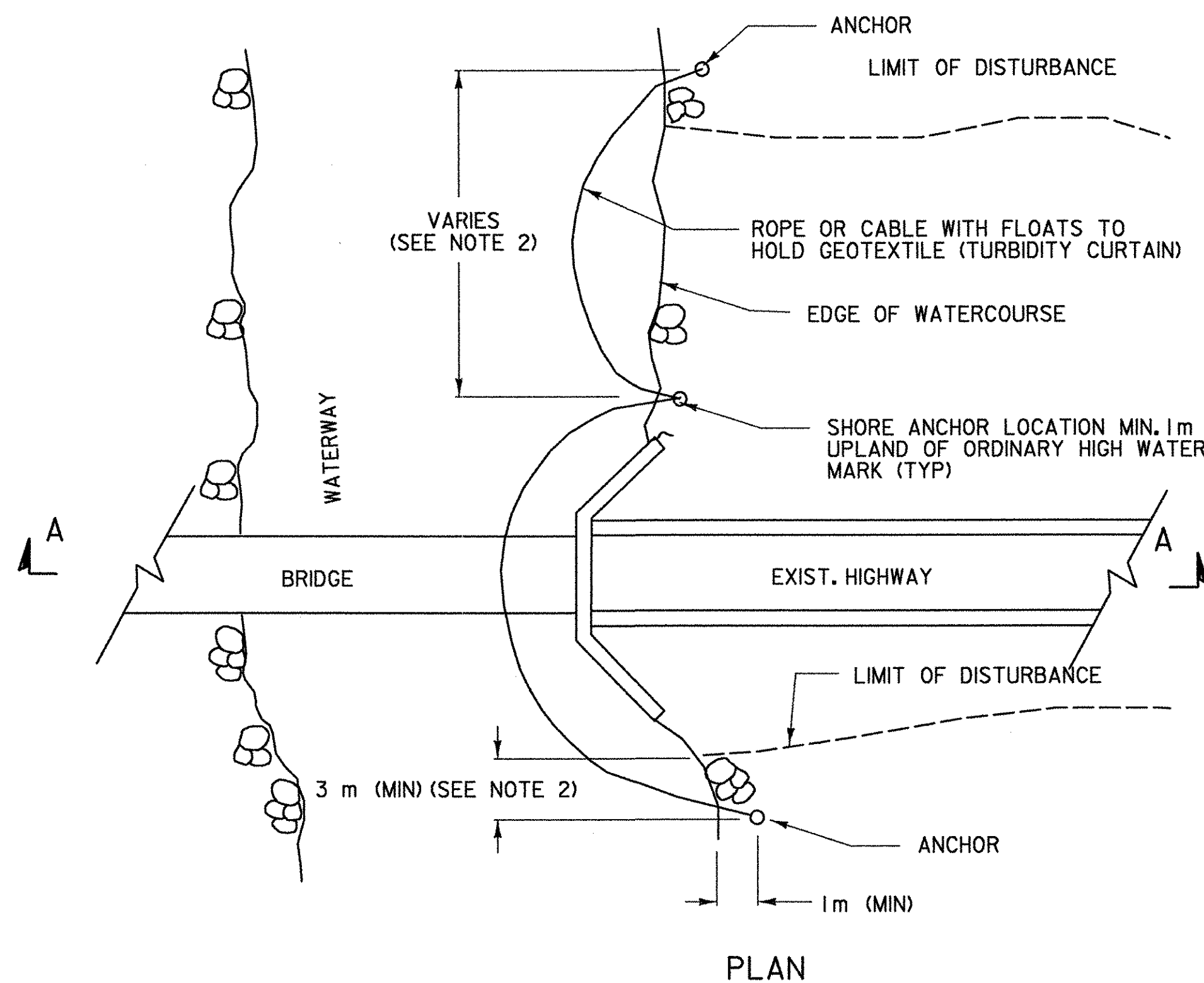


**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta. Surv. Sta.
VT 17 OVER MILL BROOK	
EPSC-5M	
Designed By VTRANS	Drawn By B. J. MASSE
Checked By VTRANS	Bridge Design Supervisor M. A. COLGAN Date 12/05
PROJECT FAYSTON	PROJECT NO. BHF 0200 (9)
I.G.C. Info.	
Bridge Sheet No.	Sheet 53 of 70



SECTION A-A



PLAN

TURBIDITY CURTAIN - TEMPORARY

TURBIDITY CURTAIN

APPLICATION NOTES:

- A. THE PURPOSE OF A TURBIDITY CURTAIN IS TO SEPARATE WORK AREAS IN OR ADJACENT TO WATERS, TO PREVENT SEDIMENT FROM ENTERING THE WATERS.
- B. TURBIDITY CURTAIN SHALL NOT BE PLACED ACROSS A FLOWING WATERWAY, OR IN A WATERWAY WITH STREAM VELOCITIES GREATER THAN 0.5m/SEC.
- C. TURBIDITY CURTAIN SHALL NOT BE PLACED AT THE OUTLET OF A CULVERT OR DITCH UNLESS THE VELOCITY DOES NOT EXCEED 0.5 m/SEC.
- D. THE DETAIL DEPICTS WORK AT A BRIDGE LOCATION, BUT TURBIDITY CURTAIN MAY BE APPLIED AT OTHER LOCATIONS.

GENERAL NOTES:

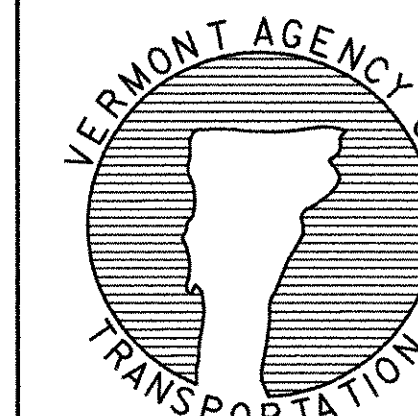
1. THE TURBIDITY CURTAIN SHALL BE PLACED AS CLOSE TO THE WORK AS POSSIBLE WITHOUT INTERFERING WITH CONSTRUCTION OPERATIONS.
2. THE TURBIDITY CURTAIN SHALL BE A MAXIMUM OF 30 m LONG BETWEEN ANCHORS. LAST SECTION SHALL TERMINATE A MINIMUM OF 3 m BEYOND THE LIMIT OF DISTURBANCE.
3. THE CONTRACTOR SHALL MONITOR THE TURBIDITY CURTAIN, TAKING INTO ACCOUNT WEATHER PATTERNS AND PREVAILING WIND DIRECTIONS THAT MAY AFFECT WATER LEVELS, VELOCITY AND MOVEMENT OF THE TURBIDITY CURTAIN.
4. THE TURBIDITY CURTAIN SHALL BE REMOVED BY SLOWLY PULLING TOWARD THE SHORE TO MINIMIZE ESCAPE OF SEDIMENTS INTO THE WATERWAY.
5. THE WEIGHTED ANCHOR SYSTEM SHALL BE A TYPE THAT ALLOWS THE CURTAIN TO CONFORM TO THE CONTOUR ON THE BOTTOM OF THE WATERWAY.
6. PAYMENT FOR INSTALLATION AND REMOVAL OF THE TURBIDITY CURTAIN SHALL BE MADE UNDER THE GEOTEXTILE FOR FILTER CURTAIN ITEM.
7. PAYMENT FOR MONITORING TURBIDITY CURTAIN SHALL BE MADE UNDER THE MONITORING EROSION & SEDIMENT CONTROL PLAN ITEM.
8. PAYMENT FOR MAINTAINING TURBIDITY CURTAIN SHALL BE MADE UNDER THE FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN ITEM, UNLESS MAINTENANCE IS REQUIRED DUE TO POOR INSTALLATION PRACTICES.

NOTE: ALL DIMENSIONS ARE IN MILLIMETERS (mm) EXCEPT WHERE NOTED.

REVISIONS AND CORRECTIONS
MAY 18, 2004 N. GARBACK

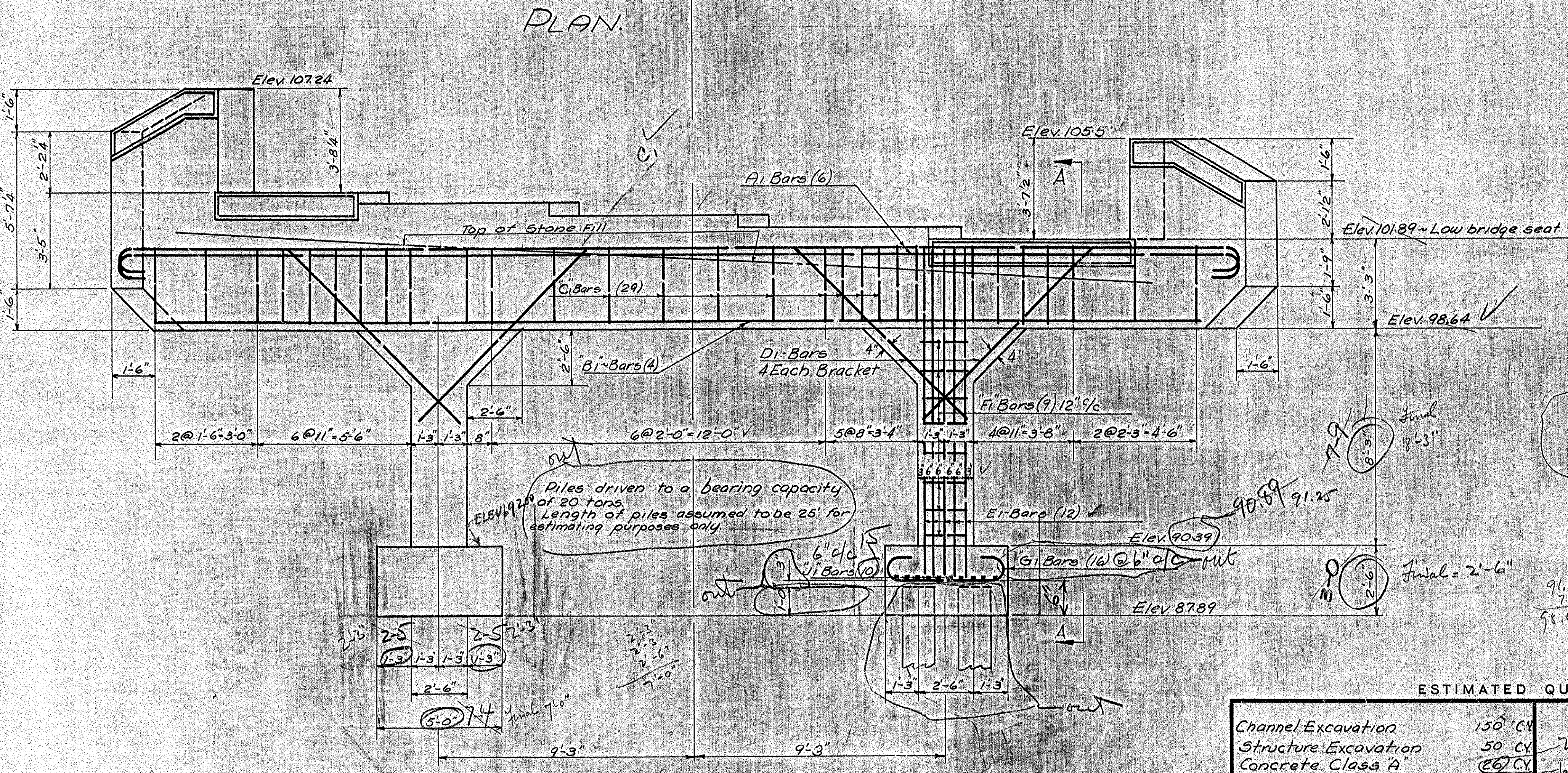
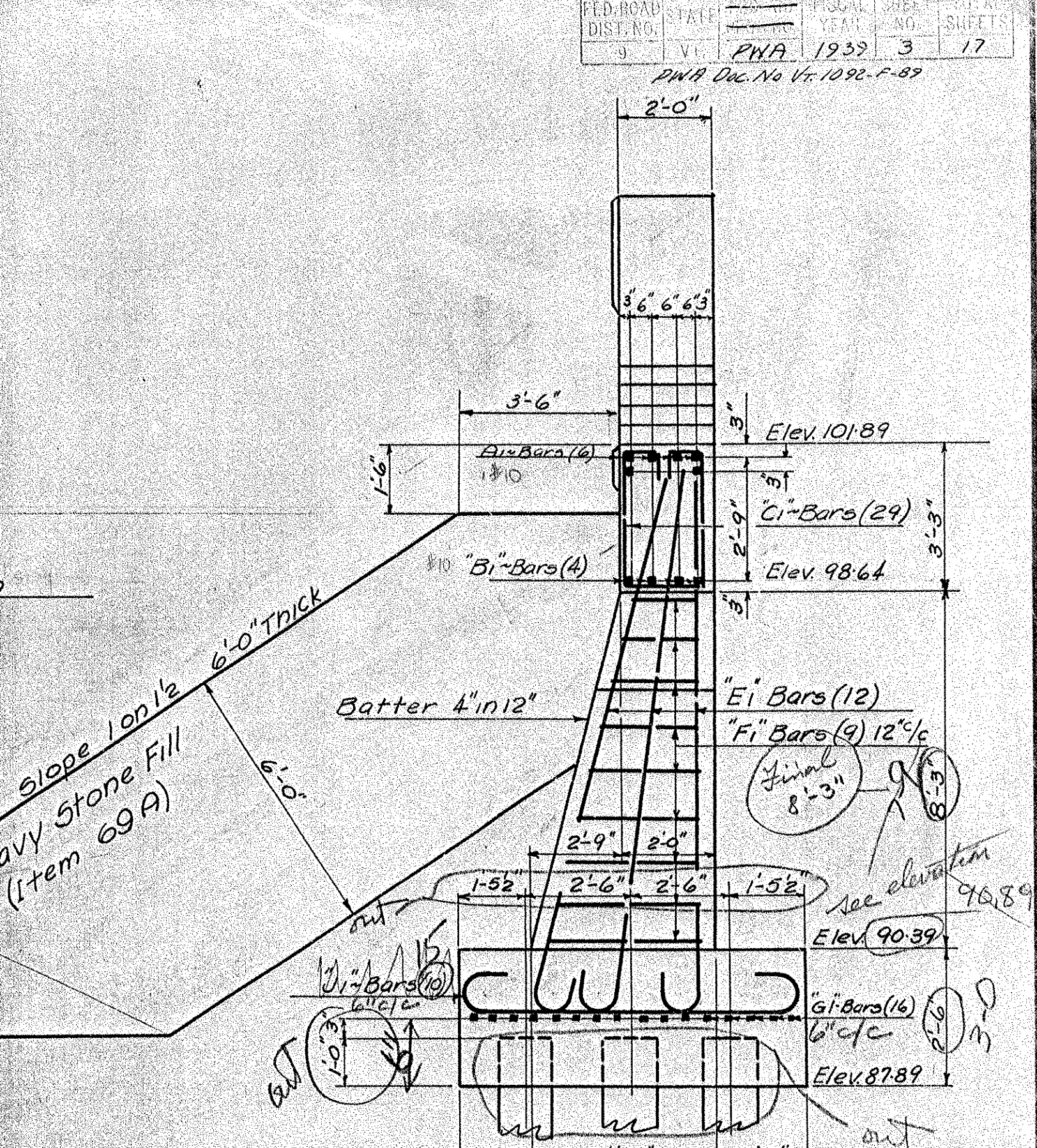
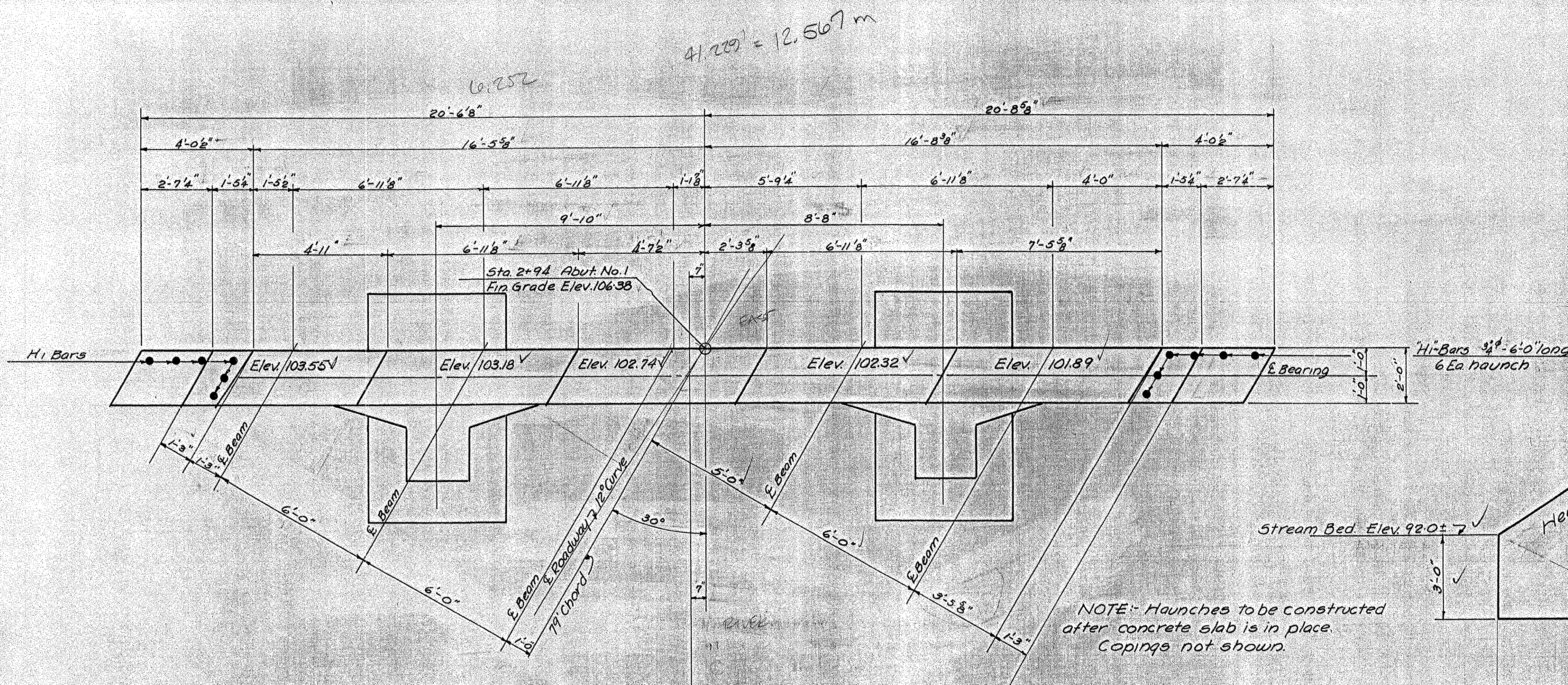
Metric
DETAIL
EPSC-6M

EROSION PREVENTION &
SEDIMENT CONTROL DETAILS
TURBIDITY CURTAIN



STATE OF VERMONT
AGENCY OF TRANSPORTATION

Town Of FAYSTON	Bridge No. 36
Highway No. VT 17	Log Sta.
	Surv. Sta.
VT 17 OVER MILL BROOK	
EPSC-6M	
Designed By VTRANS	Drawn By B. J. MASSE
Checked By VTRANS	Bridge Design Supervisor M. A. COLGAN Date 12/05
PROJECT FAYSTON	PROJECT NO. BHF 0200 (9)
I.G.C. Info.	
Bridge Sheet No.	Sheet 54 of 70

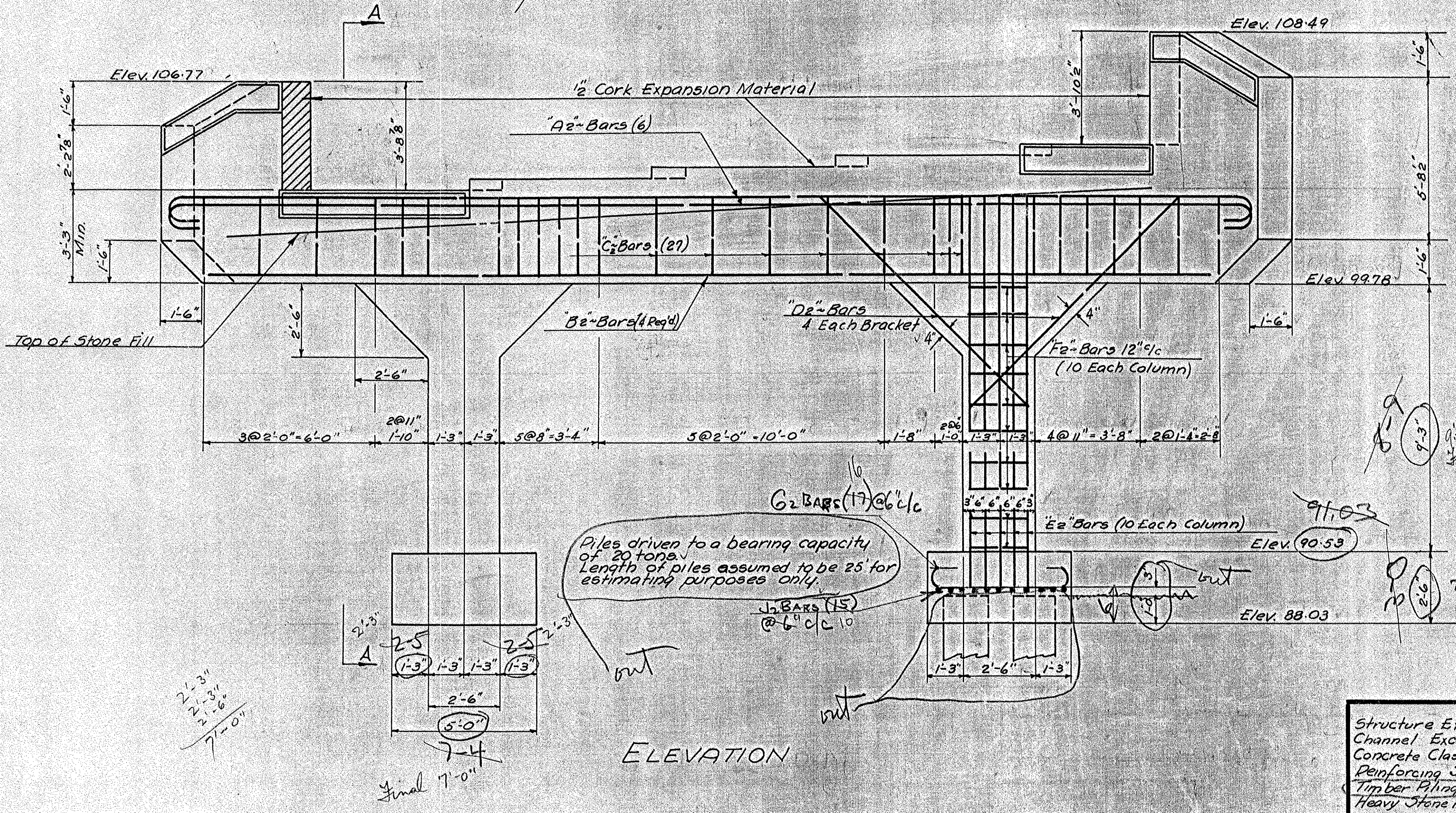
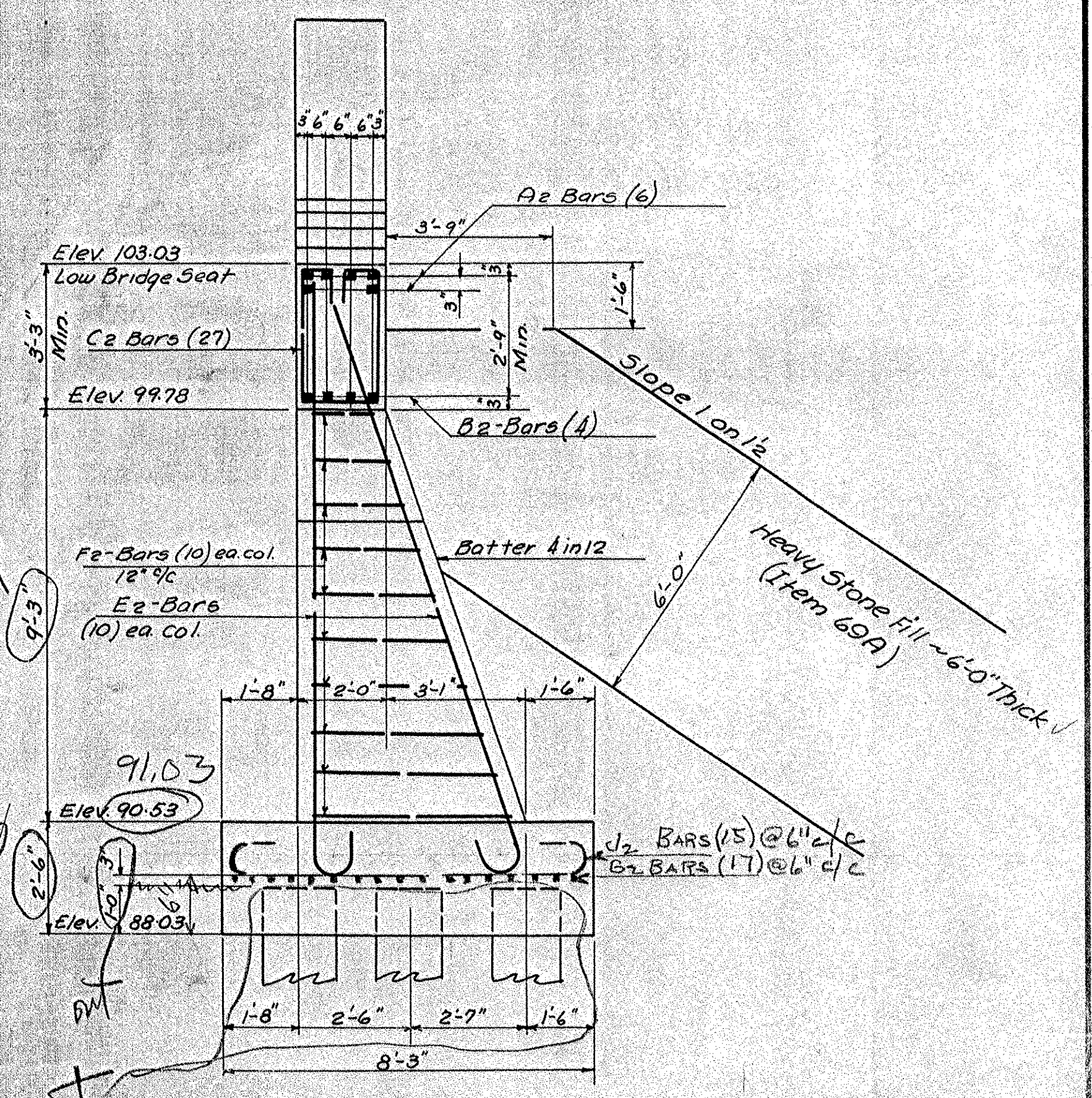
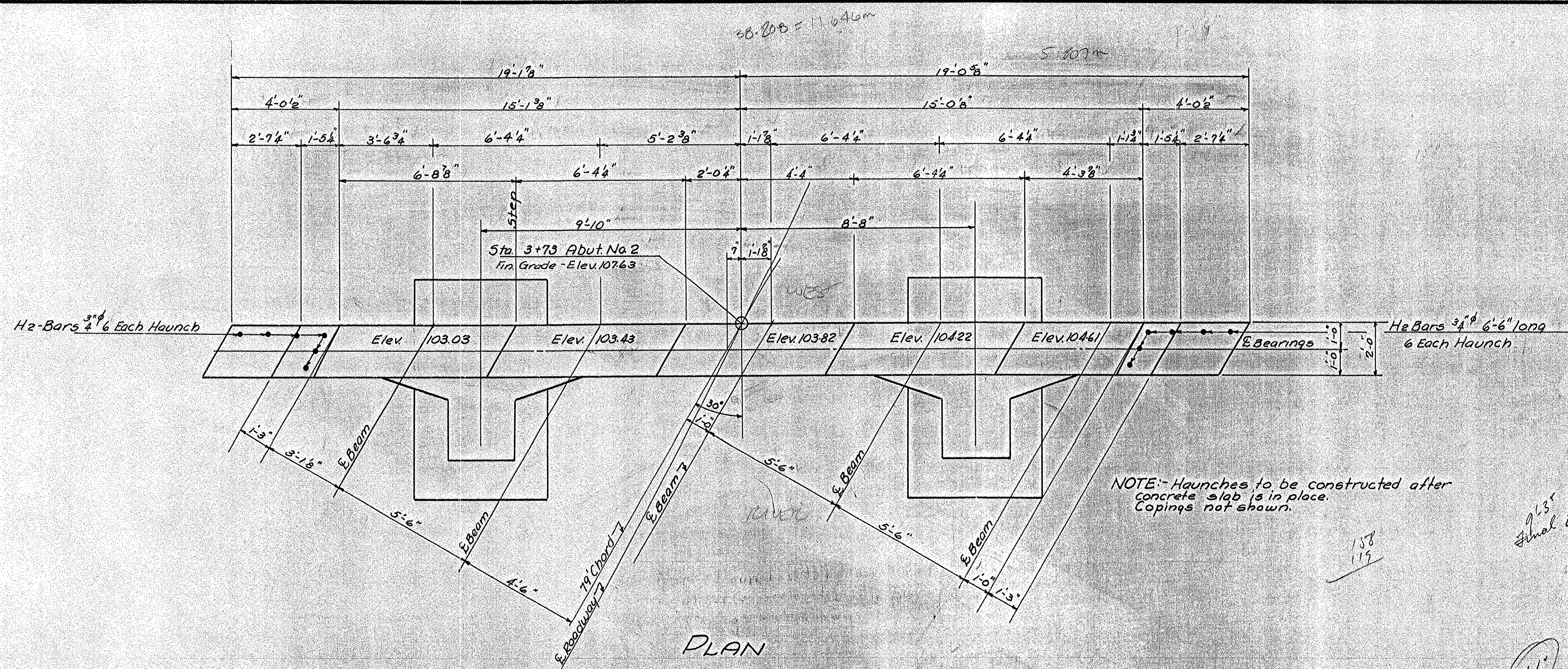


REINFORCING STEEL				
Bar Size	No. Req'd	Total Length	Detail	
A1	6	43'-4"		
B1	4	37'-9"	Straight	
C1	29	9'-10"		
D1	16	11'-0"	Straight	
E1	24	13'-9"		
F1	18	14'-6"	Straight - Bend in field to fit.	
H1	12	6'-0"	"	
G1	32	7'-4 9/8"		
J1	20	10'-3"		

DETAILS - ABUTMENT NO. 1
FAYSTON
 PWA - Doc. No. VT. 1092-F-89
 Scale 3/8" = 1'-0"

ESTIMATED QUANTITIES	
Channel Excavation	150 CY
Structure Excavation	50 CY
Concrete Class "A"	262 CY
Reinforcing Steel	5722 LBS
Timber Piling	300 LF
Heavy Stone Fill	180 CY

Surveyed by
 Designed by H.G.H.
 Drawn by H.G.H.
 Traced by H.W.S.
 Checked by D.R.B.
 Series PWA Doc. No. VT. 1092-F-89 Filed
 Sheet 3 of 17 Sheets



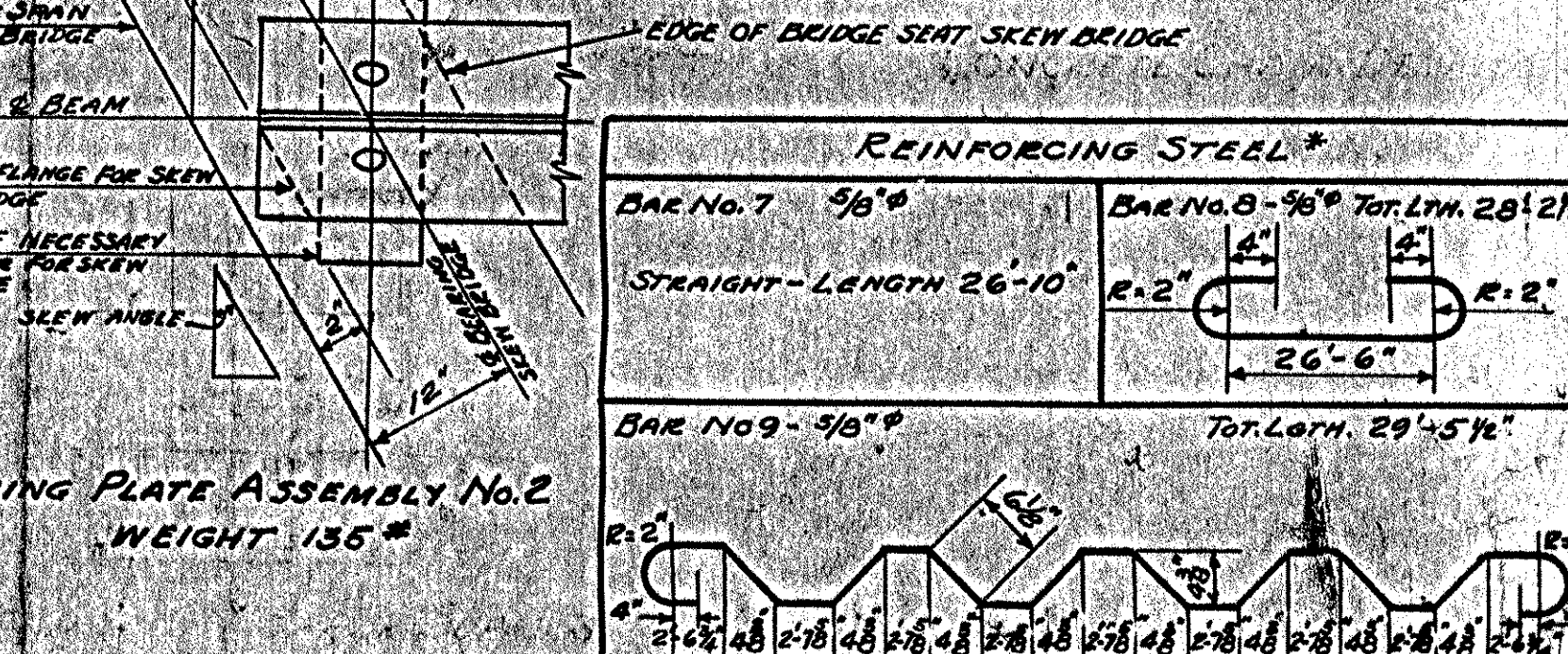
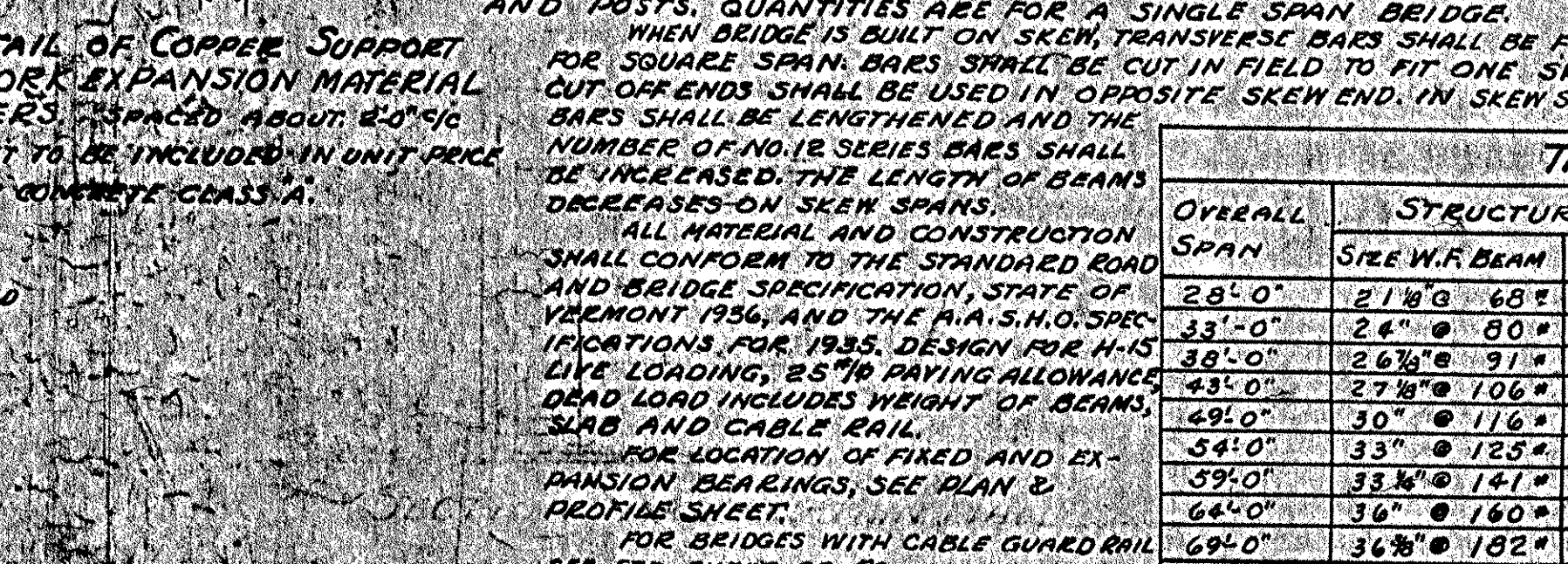
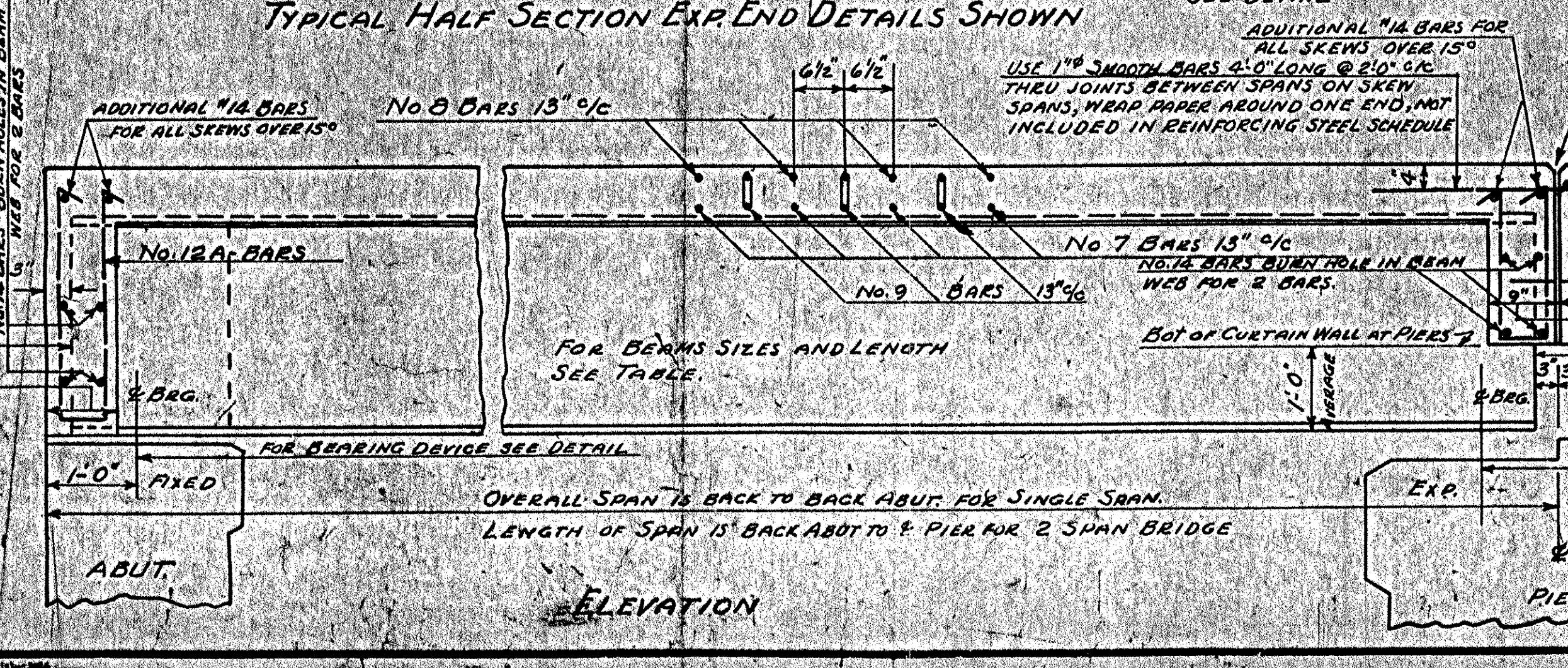
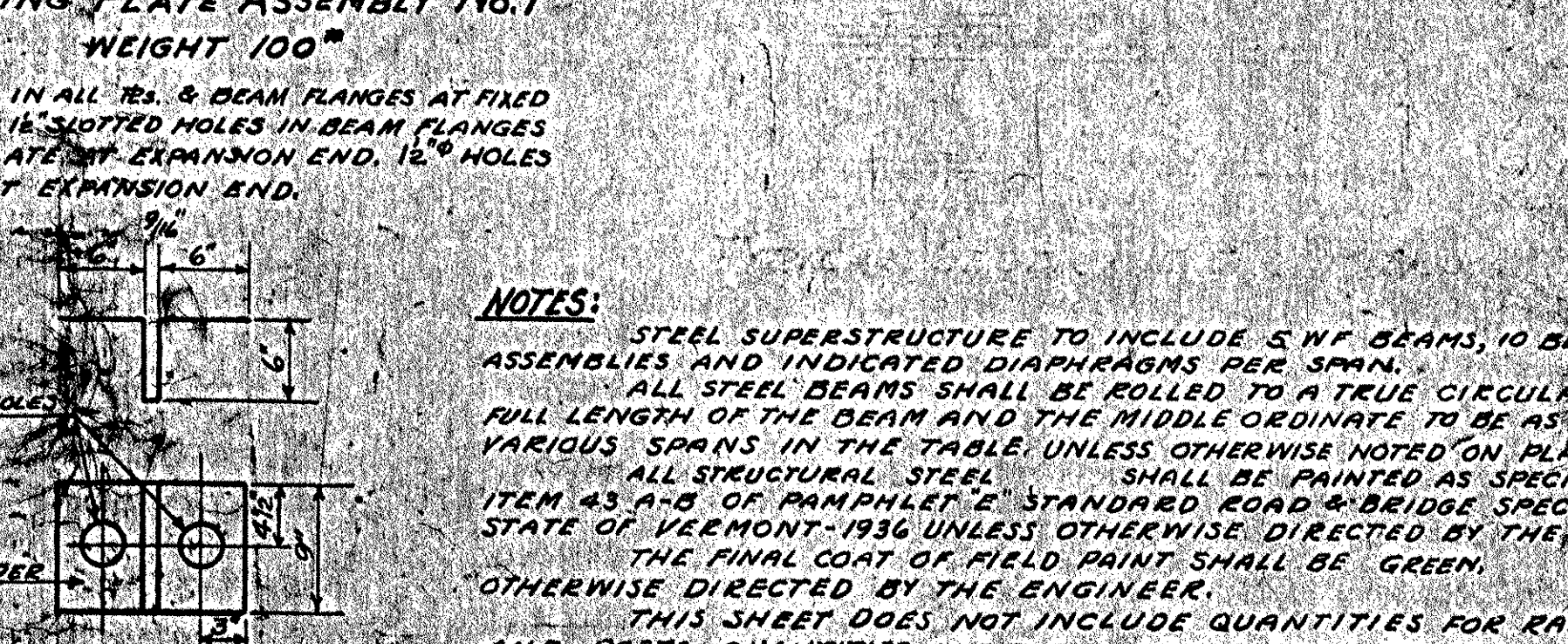
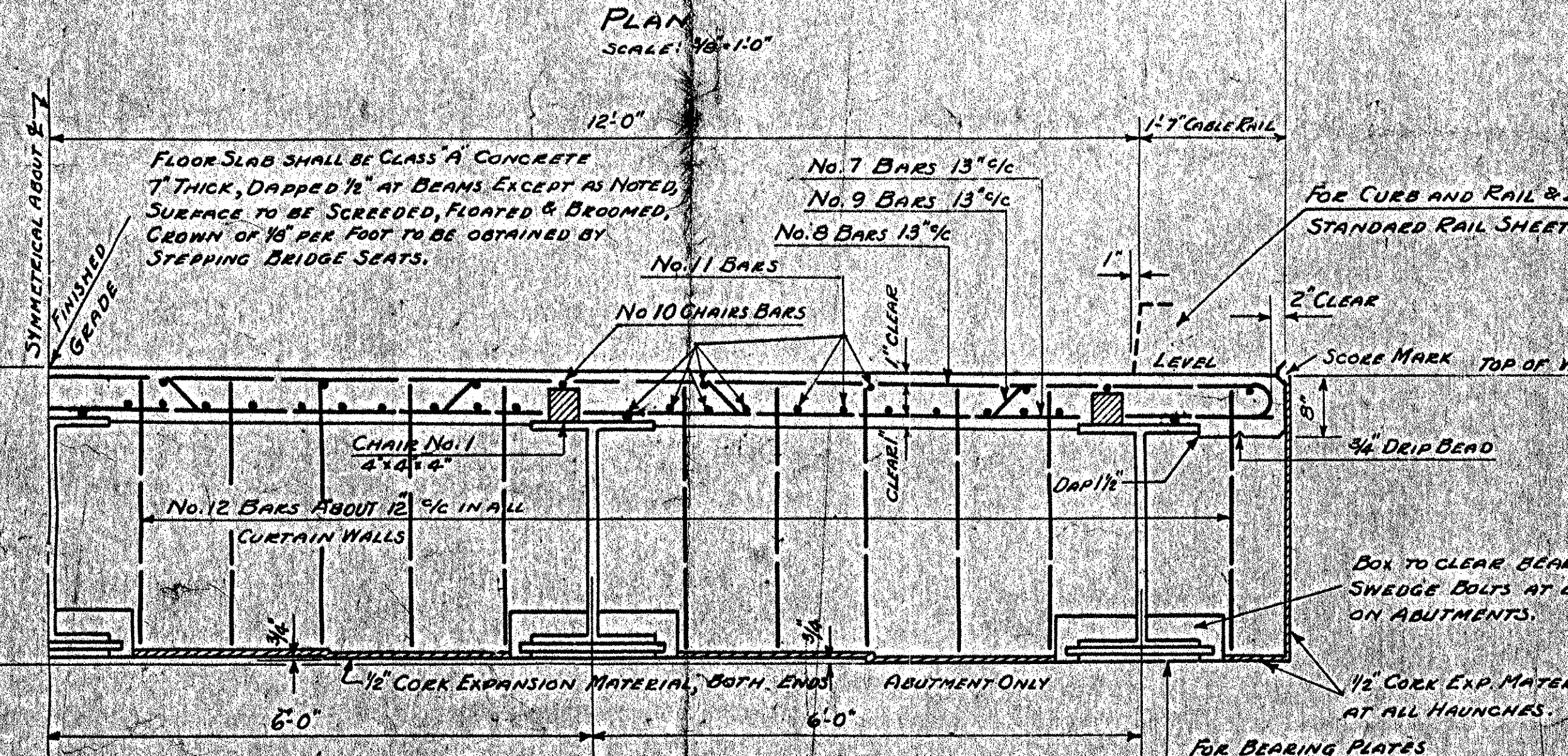
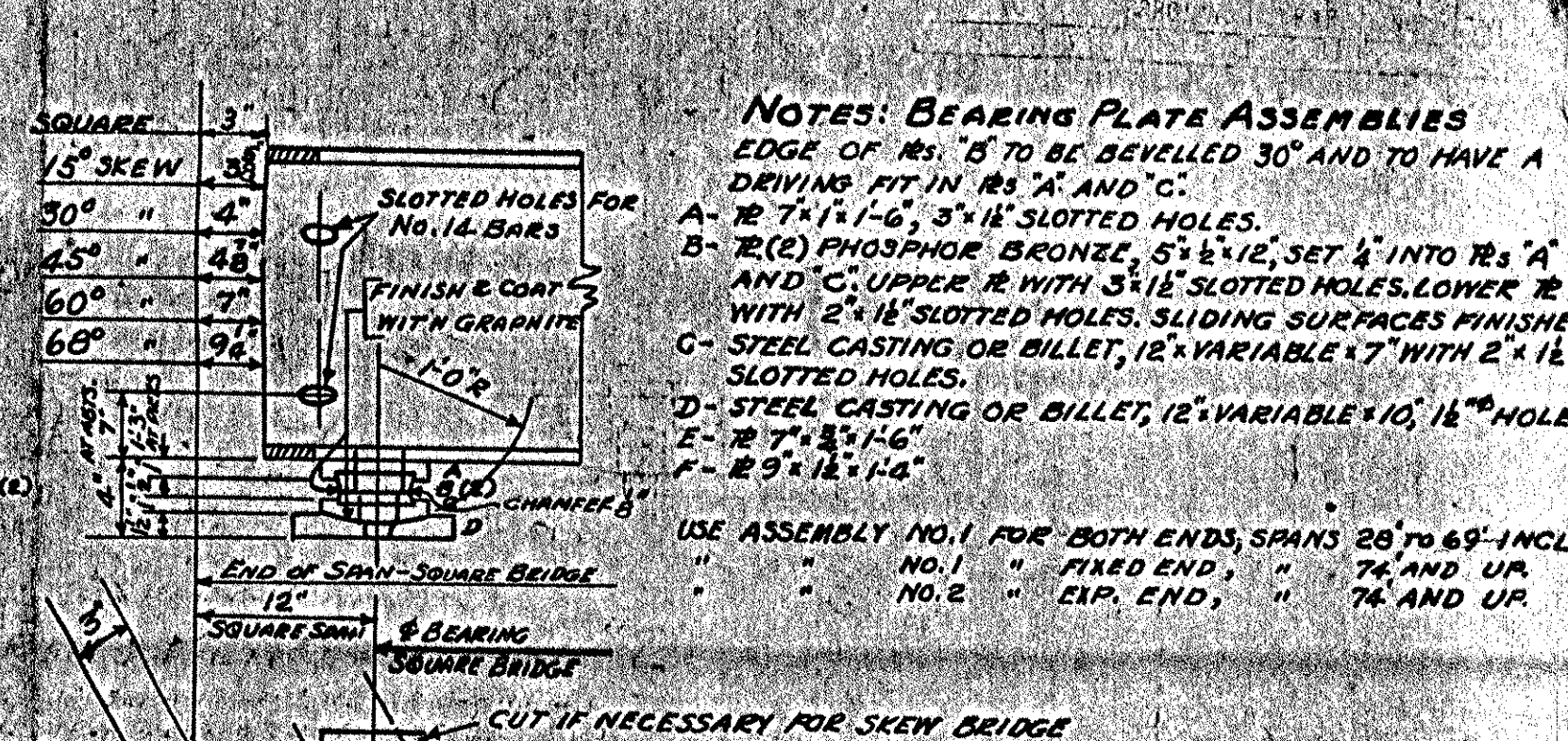
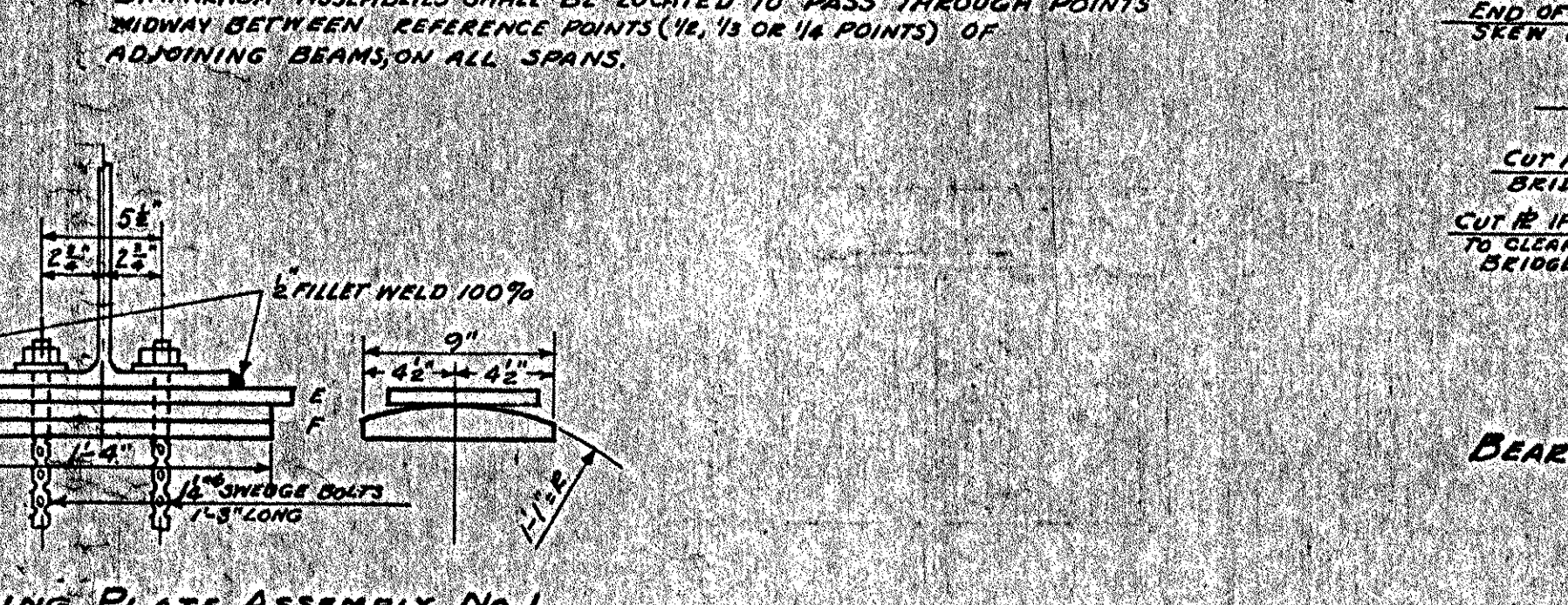
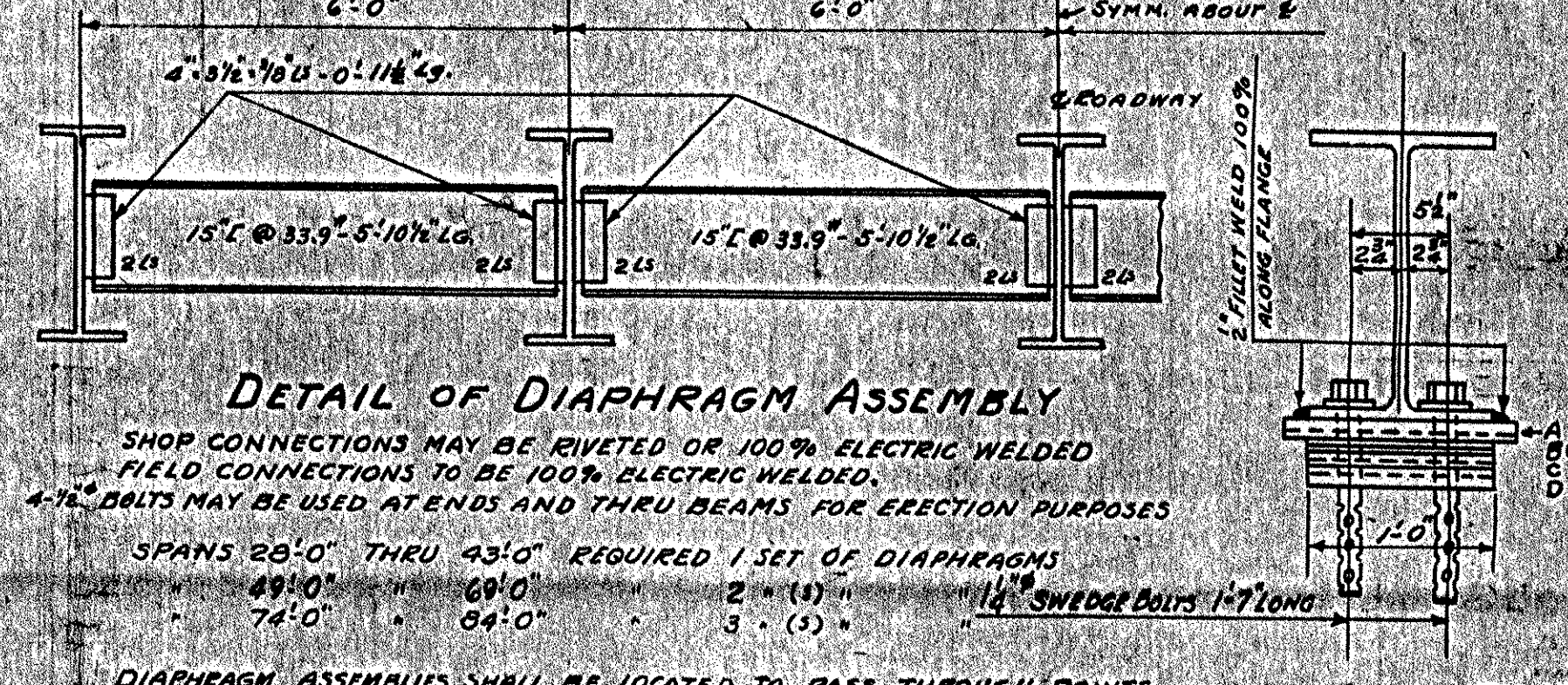
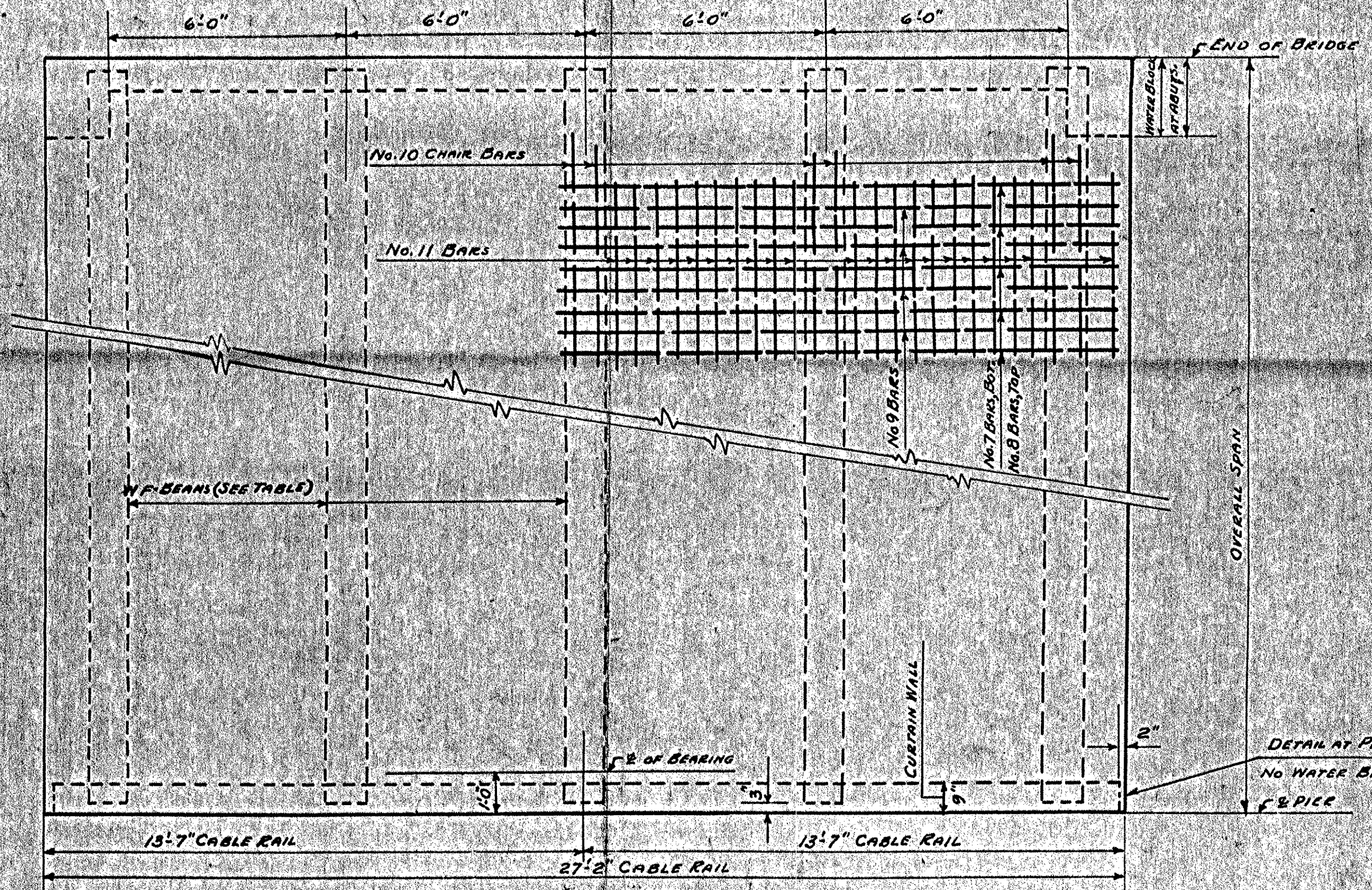
REINFORCING STEEL				
Bars	Size	No. Req'd	Tot. Lnth	Detail
A2	1 1/4"	6	40'-6"	Detail 1
B2	1 1/4"	4	35'-0"	Straight
C2	5/8"	27	9'-10"	Detail 2
D2	1"	16	11'-0"	Straight
E2	1 1/8"	20	14'-4"	Detail 3
F2	1/2"	20	15'-0"	Straight - Bend in field
H2	3/4"	12	6'-6"	Straight - Bend in field
G2	1"	34	9'-6"	Detail 4
J2	1"	30	10'-6"	Detail 5

DETAILS - ABUTMENT NO. 2
 FAYSTON
 PWA - Doc No. VT 1092-89

ESTIMATED QUANTITIES

Structure Excav.	60 cy	
Channel Excav.	120 cy	
Concrete Class A	(28) cy	21
Reinforcing Steel	4200 LF	6375
Timber Piling	300 LF	
Heavy Stone Fill (Item 69A)	200 cy	out

Surveyed by
 Designed by H.G.H.
 Drawn by H.G.H.
 Traced by H.W.S.
 Checked by DRB
 Series PWA Doc No. VT 1092-89 Filed
 Sheet 4 of 17 Sheets



REINFORCING STEEL

BAR No. 7 - 5/8"	BAR No. 8 - 9/8" Tot. Lth. 28'-2 1/2"
STRAIGHT - LENGTH 26'-10"	R. 2' R. 2' 26'-6"
BAR No. 9 - 1 1/8"	Tot. Lth. 29'-5 1/2"
BAR No. 10 - 3/4"	BAR No. 12A - 3/8"
BAR No. 11 - 1/2"	STRAIGHT

SPAN	BAR LTH.	SPAN	A	T.L.
26'	27'-6"	28'	1'-9"	41'-6"
33'	32'-6"	33'	2'-0"	38'
38'	37'-6"	38'	2'-6"	35'
43'	42'-6"	43'	3'-0"	32'
49'	47'-6"	49'	3'-6"	29'
54'	52'-6"	54'	4'-0"	26'
59'	57'-6"	59'	4'-6"	23'
64'	62'-6"	64'	5'-0"	20'
69'	67'-6"	69'	5'-6"	17'
74'	72'-6"	74'	6'-0"	14'
79'	77'-6"	79'	6'-6"	11'
84'	82'-6"	84'	7'-0"	8'

BAR No. 14 - 3/8" - 26'-6" LONG-STRAIGHT

* ALL DIMENSIONS ARE GIVEN TO C OF BAR

TABLE OF QUANTITIES FOR SINGLE SPAN (SQUARE)

OVERALL SPAN	STRUCTURAL STEEL - H15 LANE LOADING					REINFORCING STEEL SCHEDULE										Cable Weight	Cable Run
	SIZE W.F. BEAM	LENGTH	NO. OF BEAMS	WT.	TOTAL WT.	7	8	9	10	11	12A	11	Total Weight				
28'-0"	21" x 6"	66'	2	1,380	2,610	25	23	25	5	59	44	8	3,789	119.3			
33'-0"	24" x 6"	80'	2	1,710	3,420	30	30	30	5	59	44	8	5,194	165.9			
38'-0"	26 1/2" x 6"	91'	2	2,260	4,520	35	35	35	5	59	44	8	6,748	212.5			
43'-0"	27 1/2" x 6"	106'	2	2,600	5,200	38	38	38	5	59	44	8	7,748	243.5			
49'-0"	30" x 6"	116'	2	3,240	6,480	45	45	45	5	59	44	8	9,448	296.5			
54'-0"	33" x 6"	125'	2	3,870	7,740	49	49	49	5	59	44	8	11,148	350.5			
59'-0"	33 1/2" x 6"	141'	2	4,410	8,820	54	54	54	5	59	44	8	12,848	404.5			
64'-0"	36" x 6"	160'	2	5,160	10,320	59	59	59	5	59	44	8	14,548	458.5			
69'-0"	36 1/2" x 6"	182'	2	5,820	11,640	63	63	63	5	59	44	8	16,248	512.5			
74'-0"	33 1/2" x 6"	210'	2	6,510	13,020	68	68	68	5	59	44	8	17,948	566.5			
79'-0"	35 1/2" x 6"	230'	2	7,140	14,280	73	73	73	5	59	44	8	19,648	620.5			
84'-0"	36 1/2" x 6"	250'	2	7,740	15,480	77	77	77	5	59	44	8	21,348	674.5			

NOTE: QUANTITIES IN ABOVE TABLE ARE FOR A SINGLE SQUARE SPAN. FOR MULTIPLE AND SKEW SPANS THESE QUANTITIES WILL VARY.

* * QUANTITIES FOR SQUARE BRIDGE. ADDITIONAL 1/4 BARS REQUIRED FOR SKEWS OVER 15°

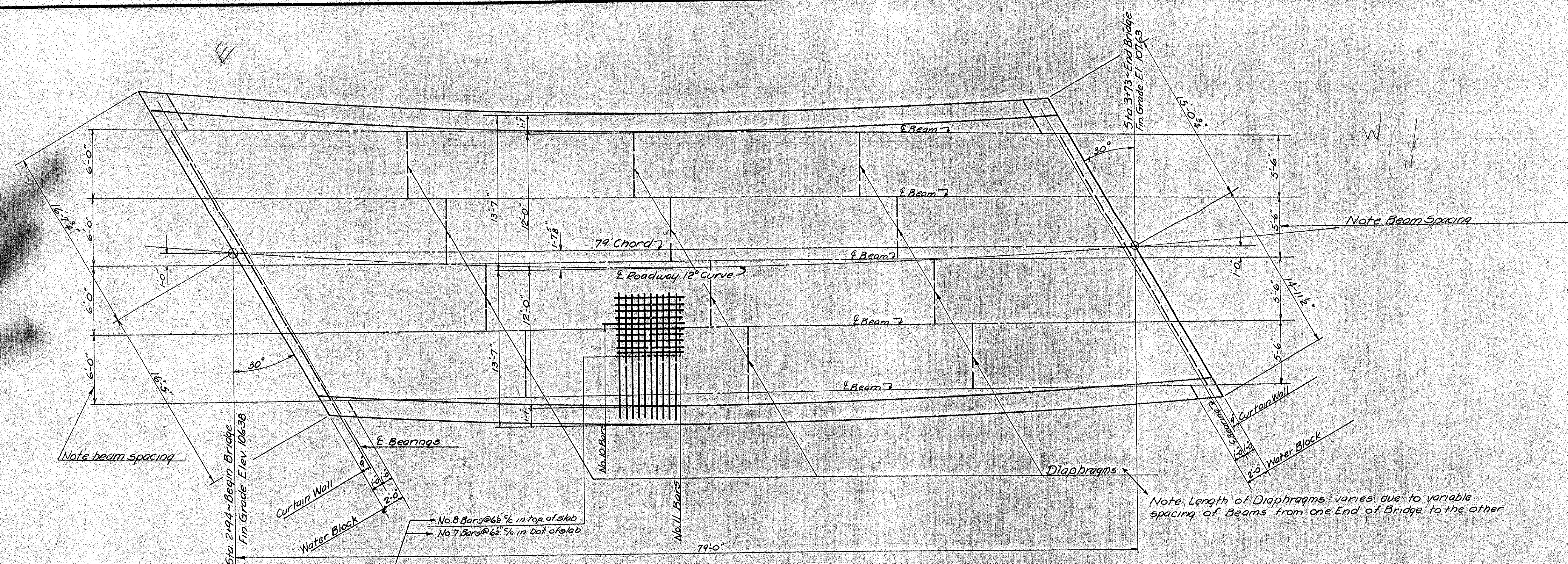
* LENGTH VARIES FOR SKEW SPANS. SEE BEARING PLATE DETAILS ABOVE.

STANDARD I-BEAM BRIDGE
REINFORCED CONCRETE DECK
24 Ft. ROADWAY
SPANS OF 28'-0" TO 84'-0" OVERALL
SQUARE OR SKEW

ESTIMATED QUANTITIES

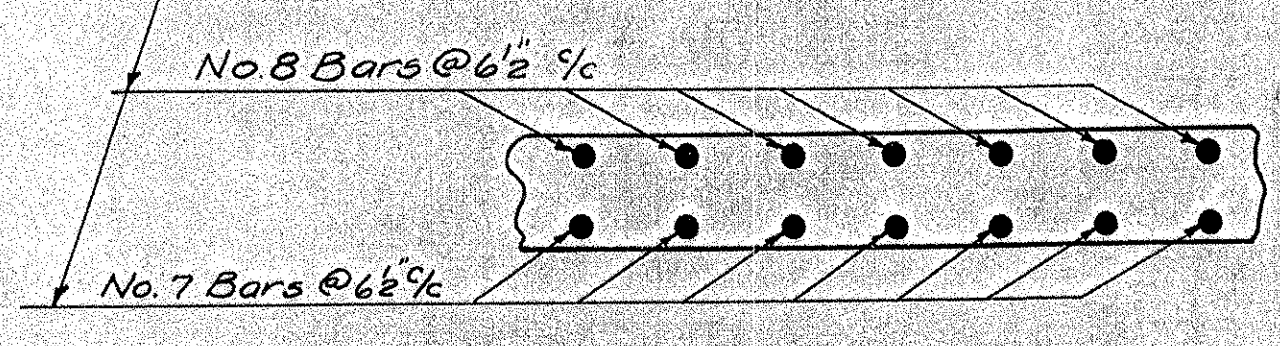
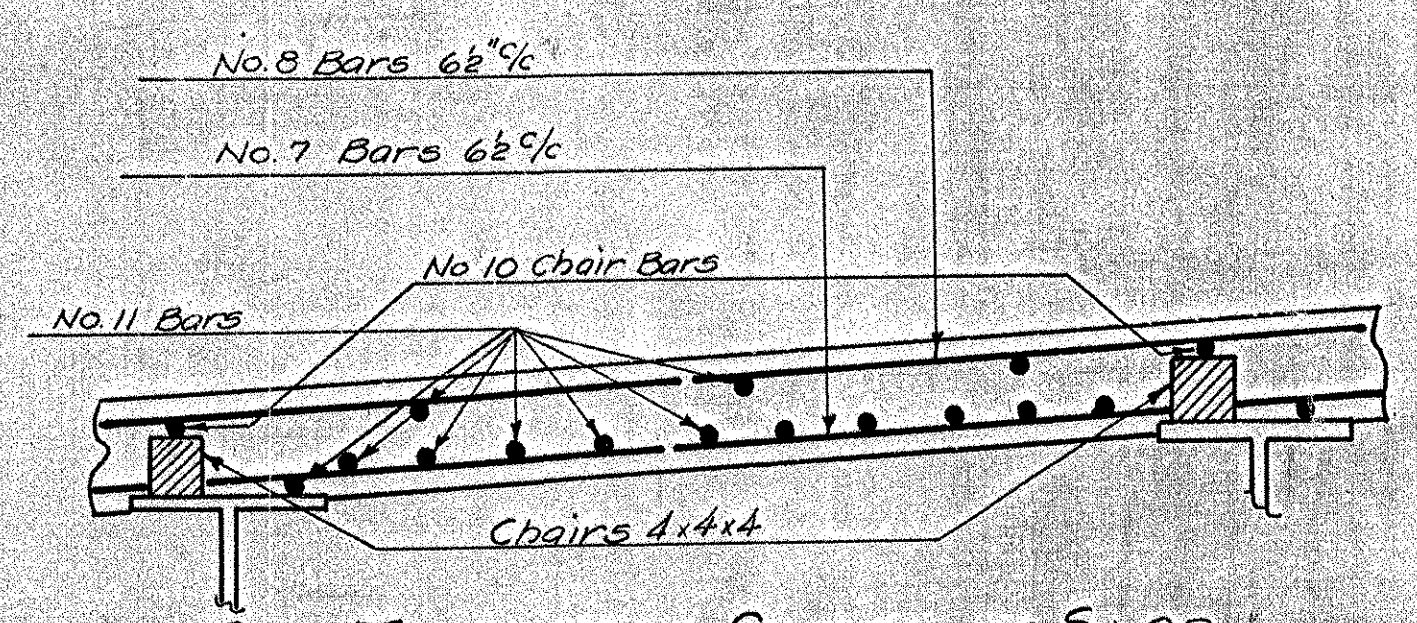
Name	Project No.	Spans	Bearing & Note Revision 10/29/59 WAR
Royalton (No. 14)	F. A. P. 14-	1-49 & 1-59	

Surveyed by	Designed by	W. H. D.	4/3/57
Drawn by	Traced by	J. W. P.	
Checked by	G. G.		4-15-57
Series	SIB No. 24		Filed
Sheet			of 70



PLAN

Note change in Transverse Slab Steel from that shown on Standard Sheet S.I.B. 24
 Bars No. 7 and No 8 - 146 Regd.
 Bar No. 9 - None Regd.



Note: Length of Diaphragms varies due to variable spacing of Beams from one End of Bridge to the other

NOTE:- This sheet to be used with Standard Sheet S.I.B. 24. All details and notes on this sheet which differ from those shown on S.I.B. 24 will be used in place of those shown on S.I.B. 24.

MODIFIED DETAILS AND NOTES FOR USE WITH STANDARD SHEET S.I.B. 24
 BRIDGE No. 89
 FAYSTON

ESTIMATED QUANTITIES

--	--

Surveyed by
 Designed by
 Drawn by H.G.H.
 Traced by H.W.S.
 Checked by D.R.B.
 Series PWA. No. 1092-39 Filed
 Sheet 6 of 17 Sheets

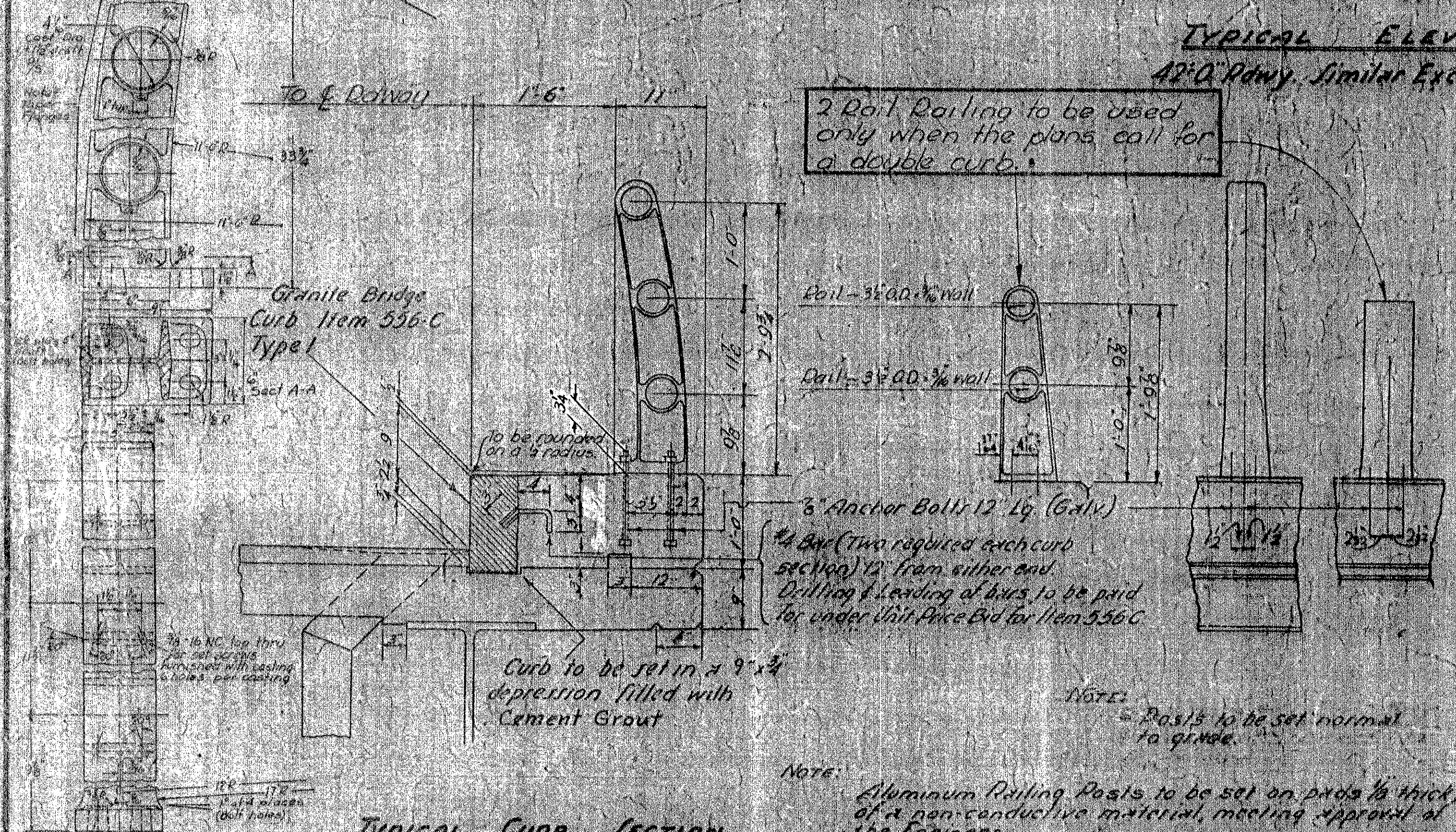
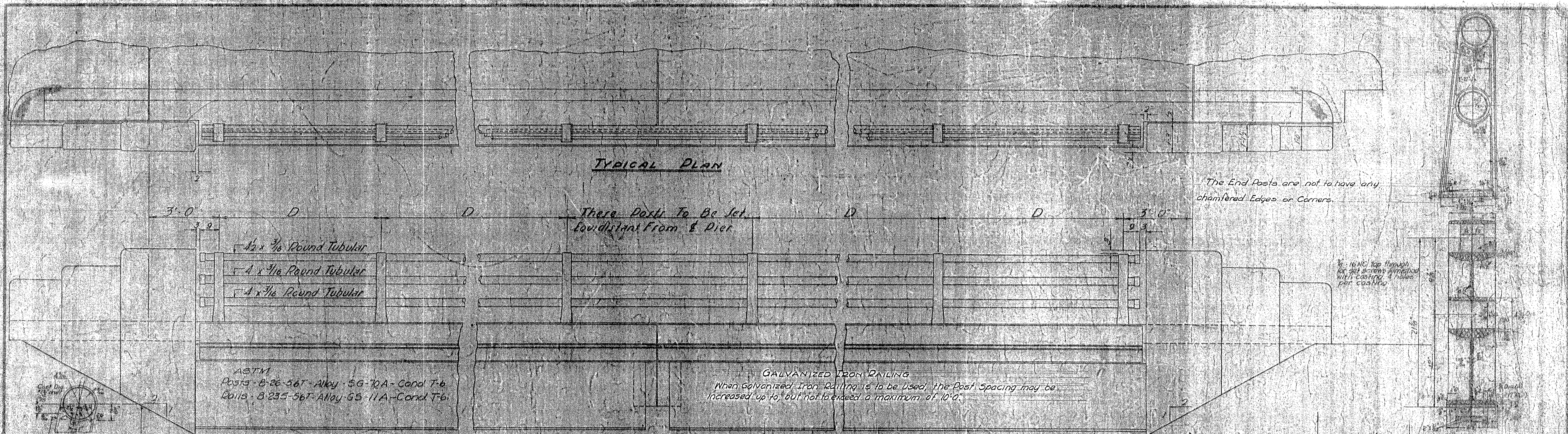
MOTCYA 7

80011113M
 10/11/39

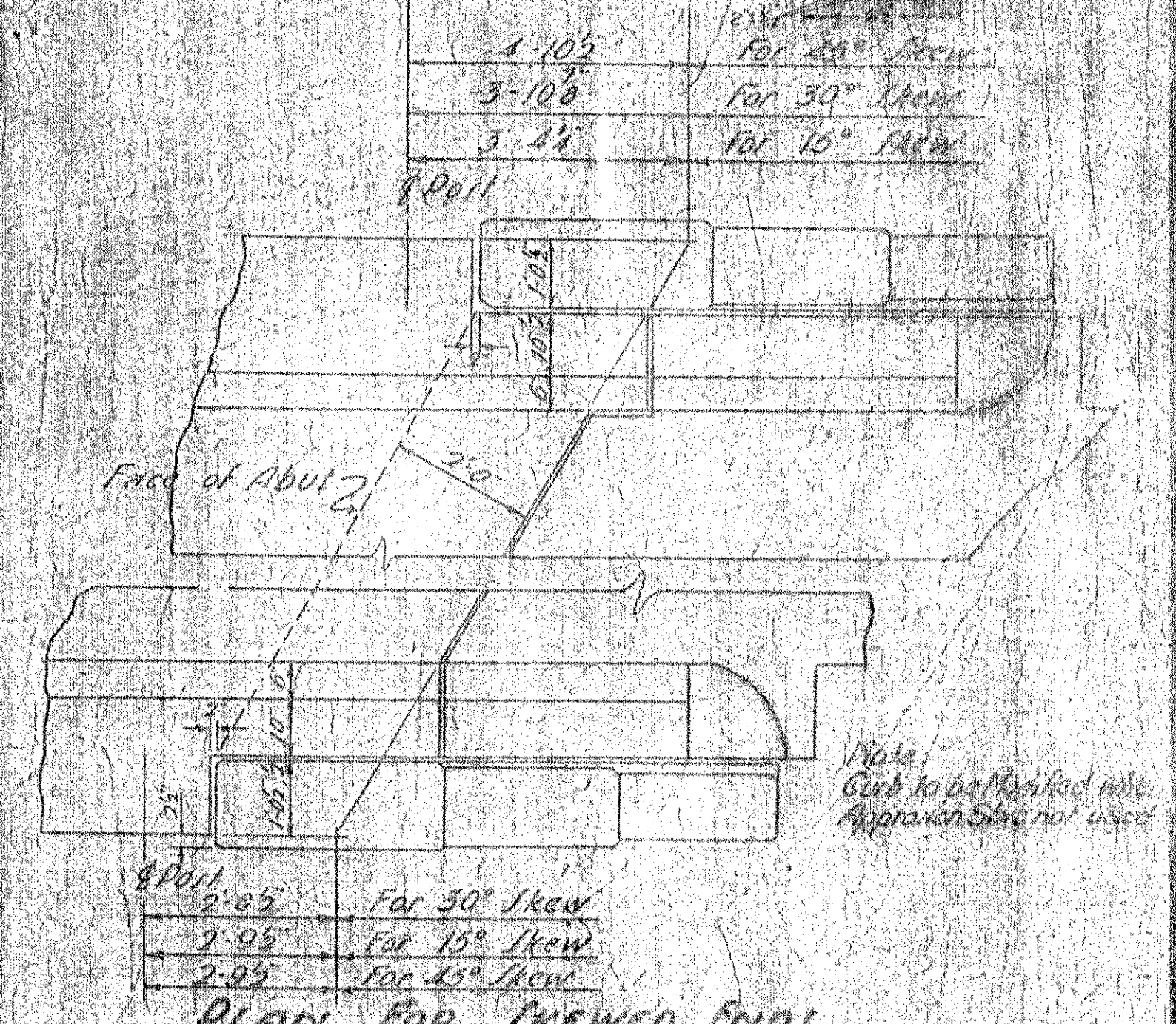
M

3 m d r s

30,0208



Overall Span	No. of Posts	POST SPACING D AT BRIDGE RAILING						L.F. CURB	POST SPACING	L.F. RAILING
		15°	30°	15°	30°	15°	30°			
39'-0"	12	6'-1 1/2"	6'-8"	6'-5 1/2"	69'-0"	68'-0"	67'-10"	78'-0"	6'-3 1/2"	62'-8"
44'-0"	14	6'-4"	6'-5 1/2"	6'-2 1/2"	79'-0"	78'-9"	77'-10"	88'-0"	6'-0 1/2"	75'-8"
49'-0"	16	7'-2"	7'-1 1/2"	7'-0 1/2"	89'-0"	88'-9"	87'-10"	98'-0"	6'-10"	85'-8"
54'-0"	18	6'-10"	6'-10 1/2"	6'-9 1/2"	99'-0"	98'-9"	97'-10"	108'-0"	6'-7 1/2"	95'-8"
59'-0"	20	6'-7 1/2"	6'-7 1/2"	6'-6 1/2"	109'-0"	108'-9"	107'-10"	118'-0"	6'-5"	105'-8"
64'-0"	22	6'-5 1/2"	6'-5 1/2"	6'-4 1/2"	119'-0"	118'-9"	117'-10"	128'-0"	6'-3 1/2"	115'-8"
69'-0"	24	7'-0"	6'-11 1/2"	6'-11 1/2"	129'-0"	128'-9"	127'-10"	138'-0"	6'-9 1/2"	125'-8"
74'-0"	26	6'-9 1/2"	6'-9 1/2"	6'-8 1/2"	139'-0"	138'-9"	137'-10"	148'-0"	6'-7 1/2"	135'-8"
79'-0"	28	6'-7 1/2"	6'-7 1/2"	6'-7"	149'-0"	148'-9"	147'-10"	158'-0"	6'-5 1/2"	145'-8"
84'-0"	30	7'-1 1/2"	7'-0 1/2"	7'-0 1/2"	159'-0"	158'-9"	157'-10"	168'-0"	6'-11 1/2"	155'-8"
89'-0"	32	6'-11"	6'-10 1/2"	6'-10 1/2"	169'-0"	168'-9"	167'-10"	178'-0"	6'-9 1/2"	165'-8"
94'-0"	34	6'-9 1/2"	6'-9 1/2"	6'-9 1/2"	179'-0"	178'-9"	177'-10"	188'-0"	6'-7 1/2"	175'-8"
99'-0"	36	7'-5"	7'-4 1/2"	7'-4 1/2"	189'-0"	188'-9"	187'-10"	198'-0"	7'-0 1/2"	185'-8"
53'-0"	10	7'-0"	6'-11 1/2"	6'-10 1/2"	59'-0"	58'-9"	57'-10"	68'-0"	6'-7"	55'-8"



All work and materials shall conform to the State of Vermont, Department of Highways, Standard Specifications for Highway and Bridge Construction dated January 1956.

Details shown are for single span bridges. Post spacing for multiple span bridges should be shown on project plans.

When Aluminum is to come in contact with other materials, it shall be protected as called for in the specifications. The details for Aluminum Bridge Railing on this sheet are identical with those shown on Sheet SB-5A-56.

Typical Railing Details shown. Similar details may be substituted with written approval of the Engineer.

Revisions & Corrections

Changed width of Curb depression 6/3/38
 Added width of End Posts 6/3/38
 Changed Flange Rubber to Raybolt Joint Filler 9/16/50
 Changed M&P under Curb to Cement Grout 10/2/38
 Changing 2 rail railing to be used only on certain conditions 11/21/58
 Granite Bridge Curbs Revised 5/16/59
 Post bolt clearance revised 4/18/59
 Note on End Posts added 5/16/60
 Galv. Iron Railing not added 6/6/60

Drawn By L.H.B. 8-15-36
 Traced By A.B.M. 8-22-36
 Checked By L.H.B. 8-26-36

Corrected Aug. 22, 1936
 G.H.P. Bridge Engineer

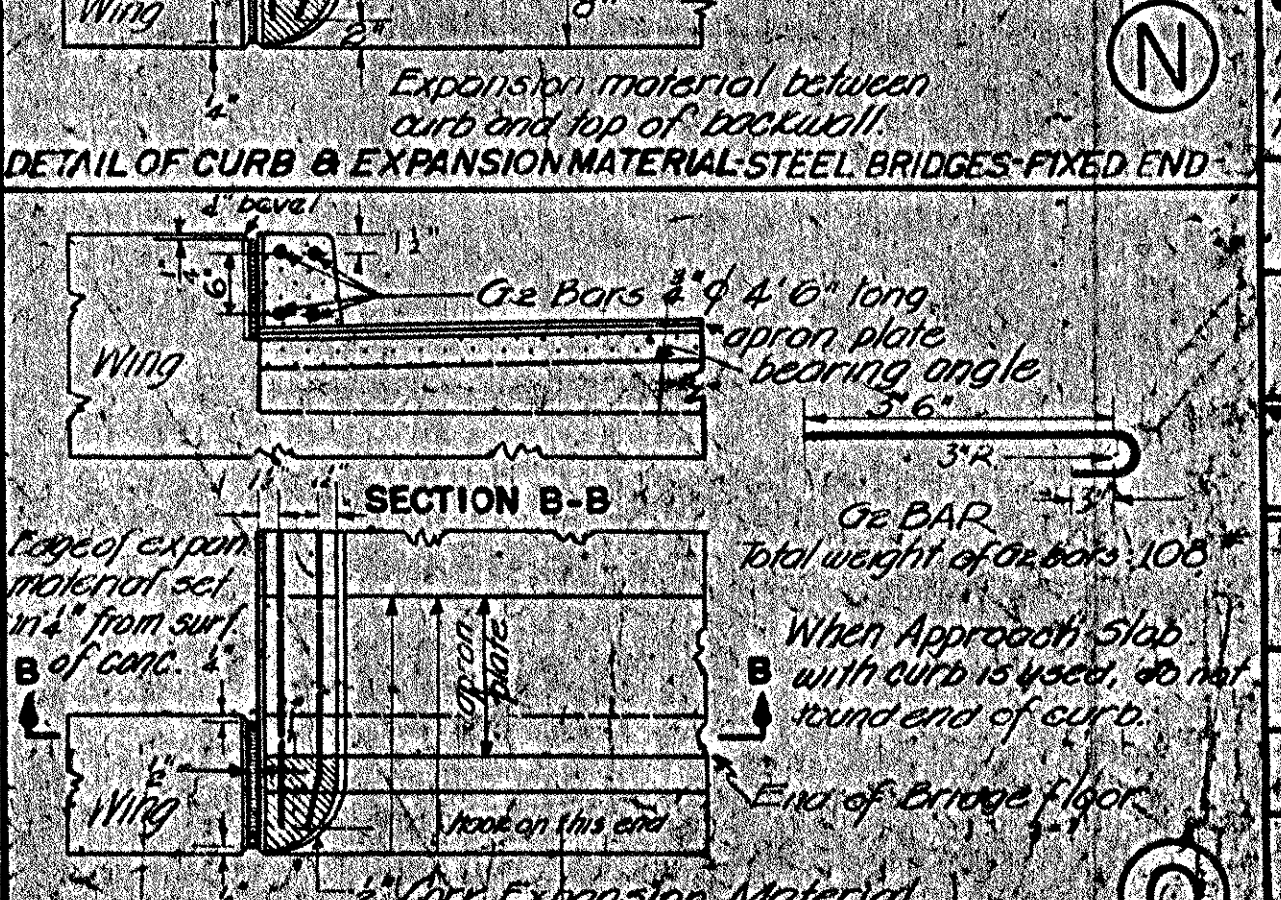
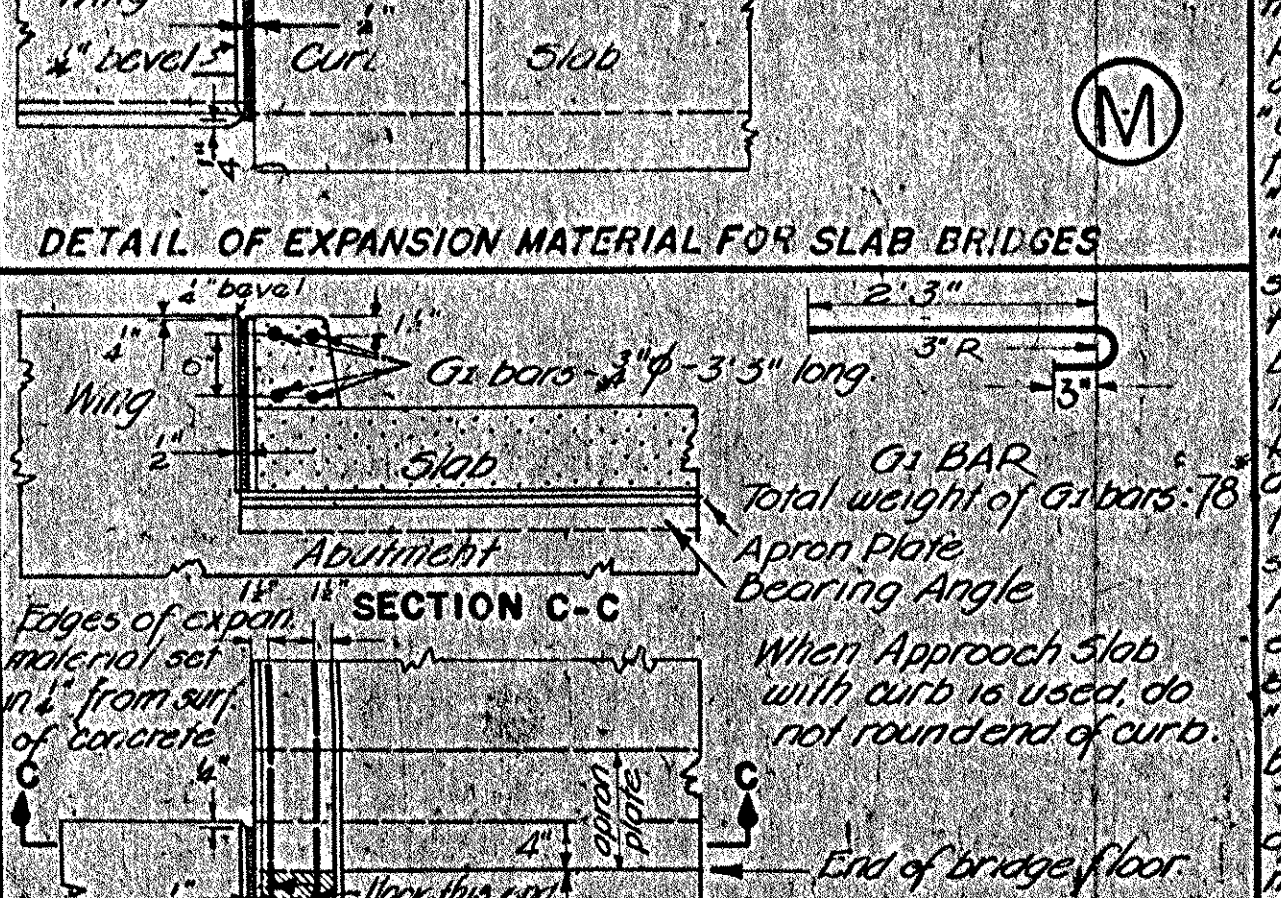
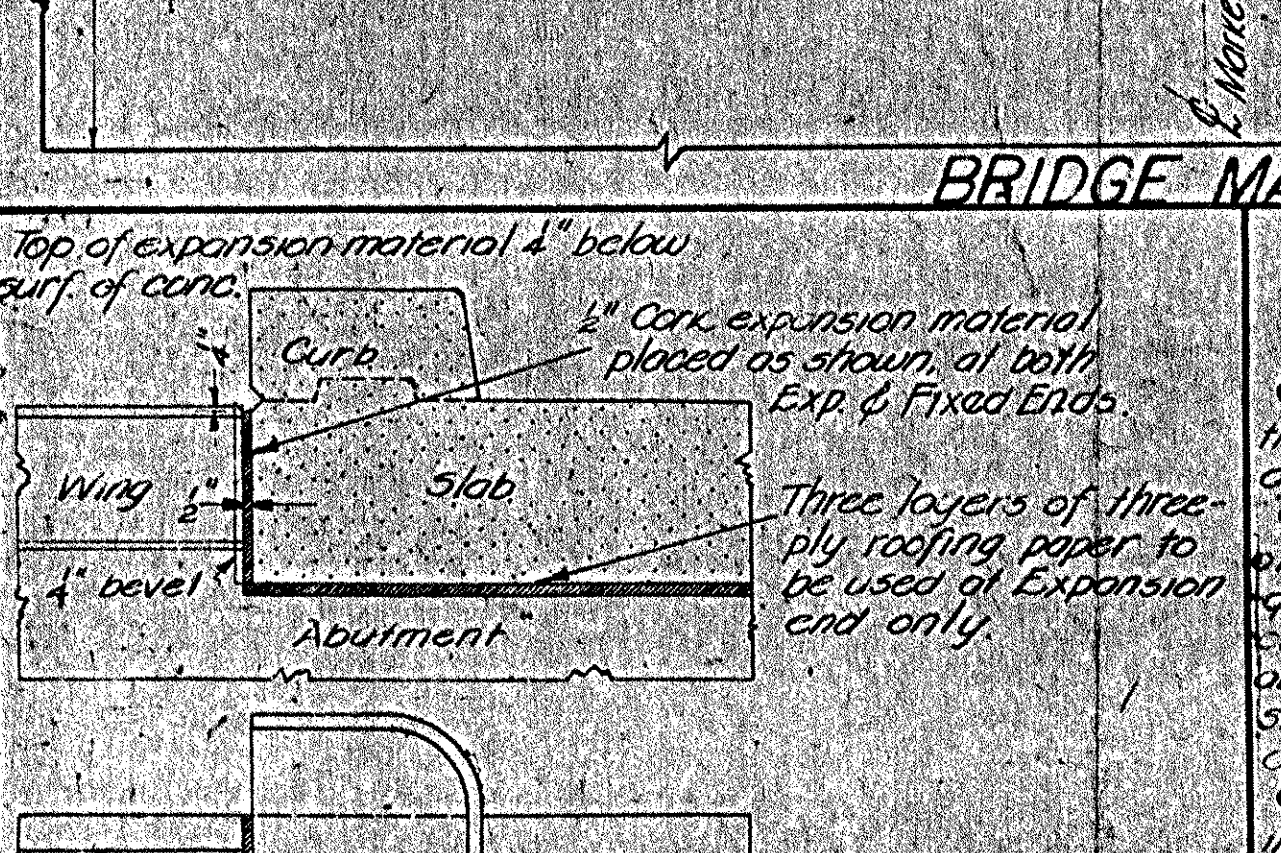
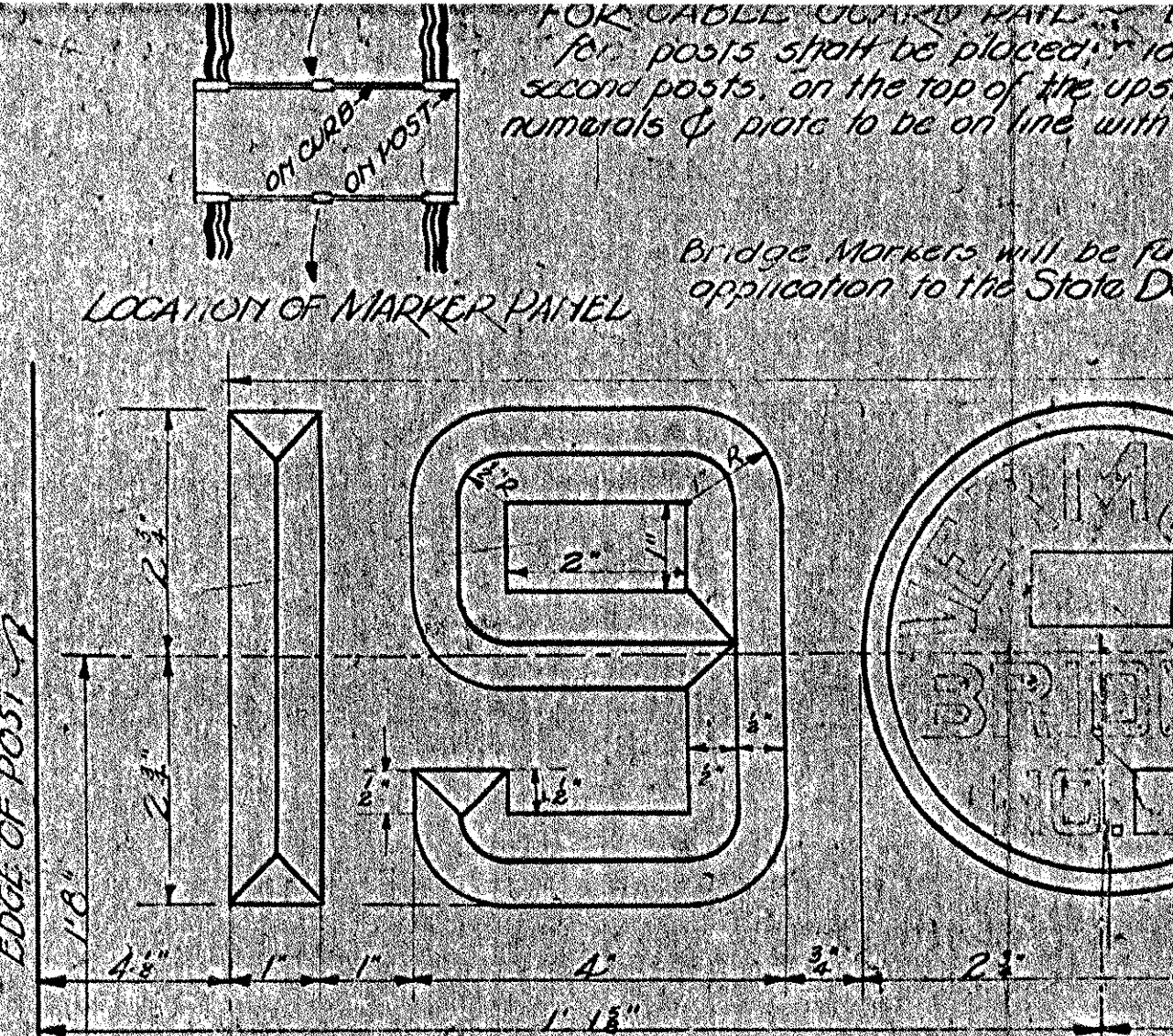
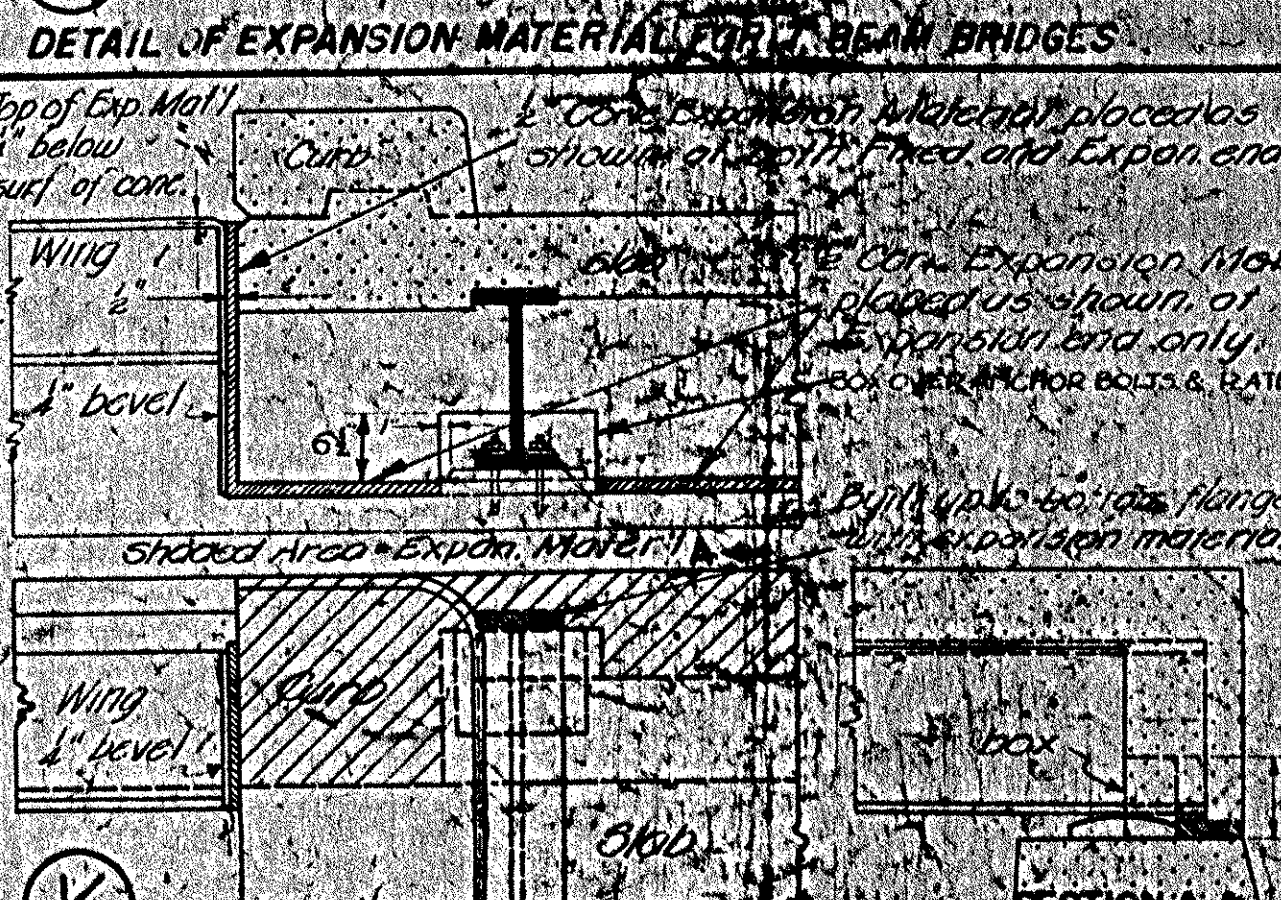
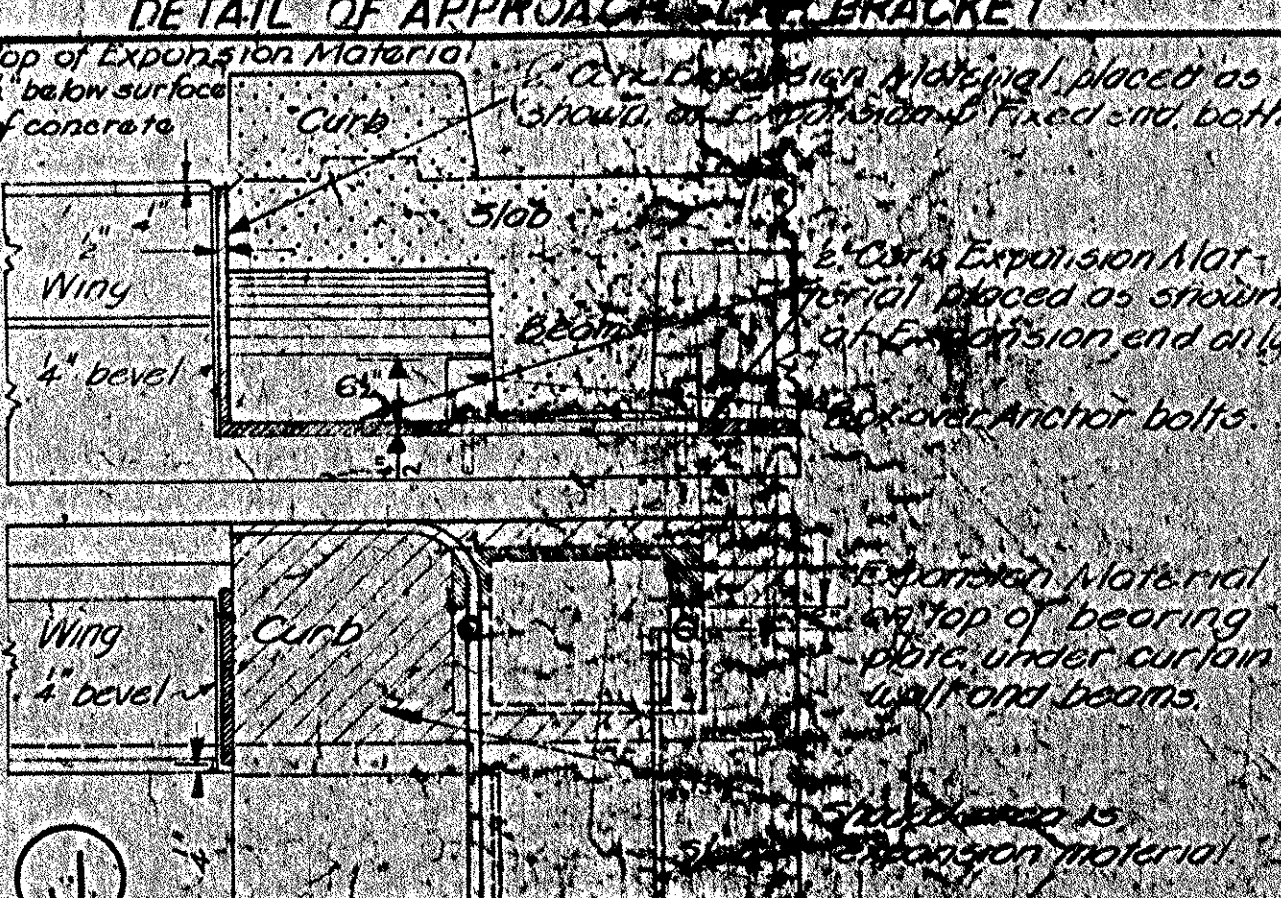
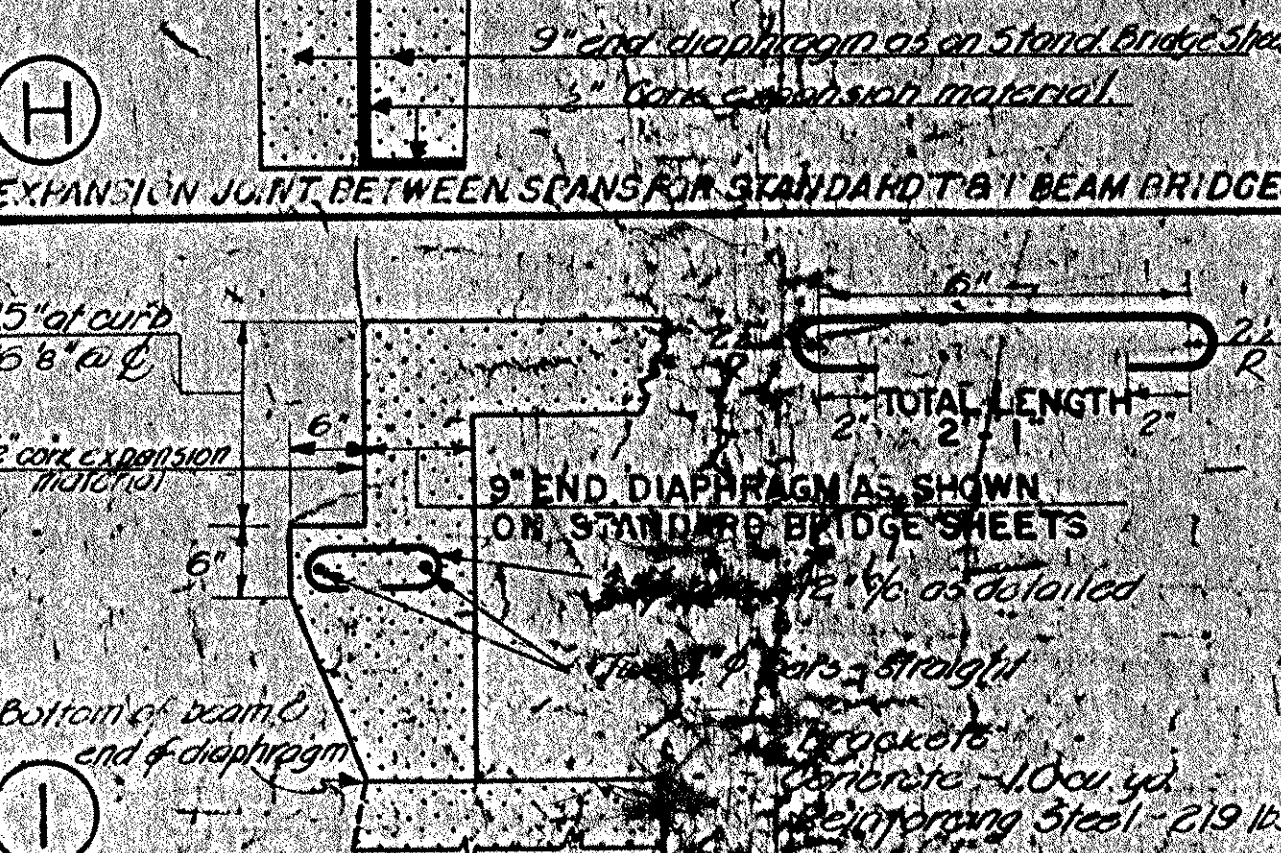
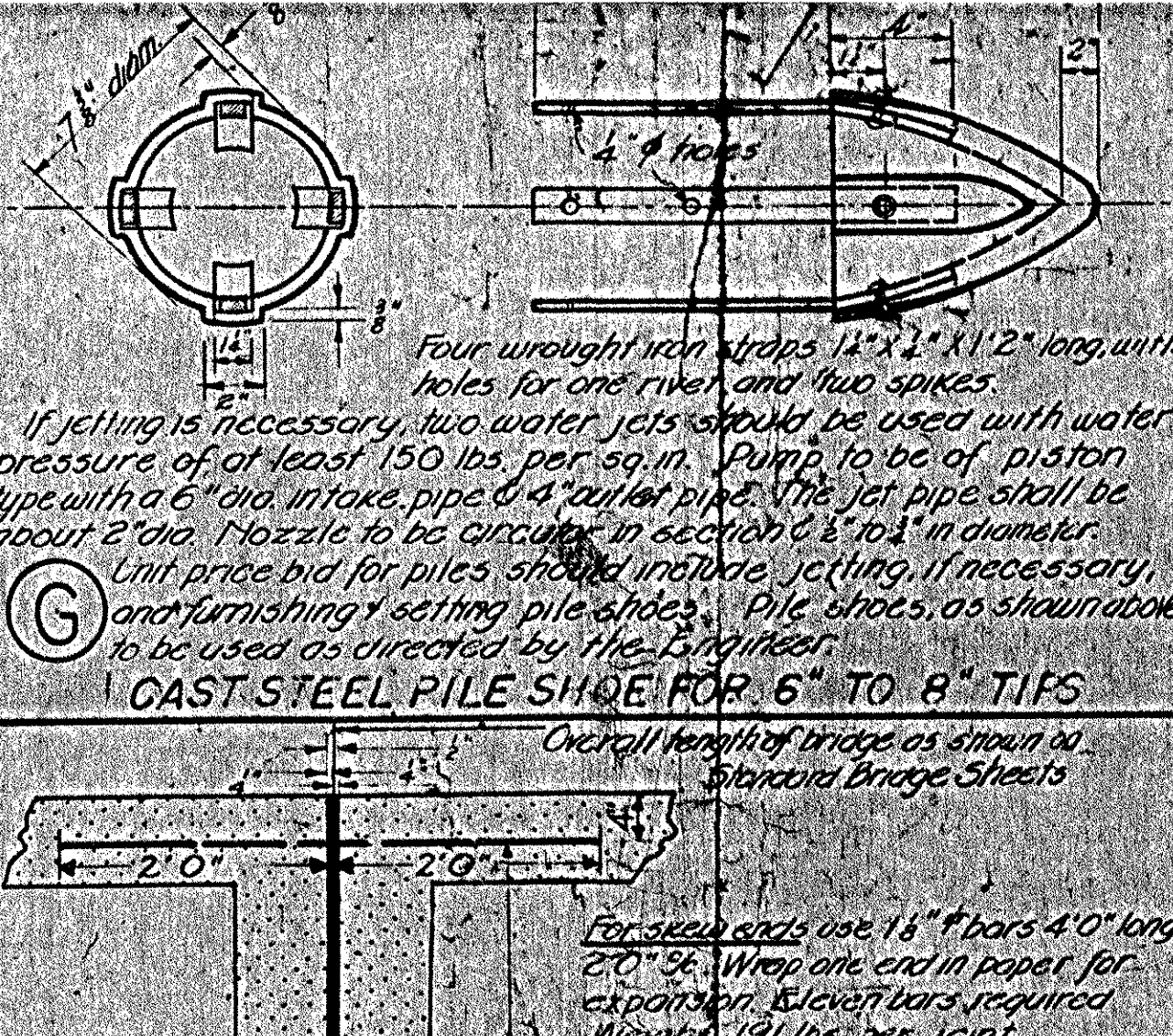
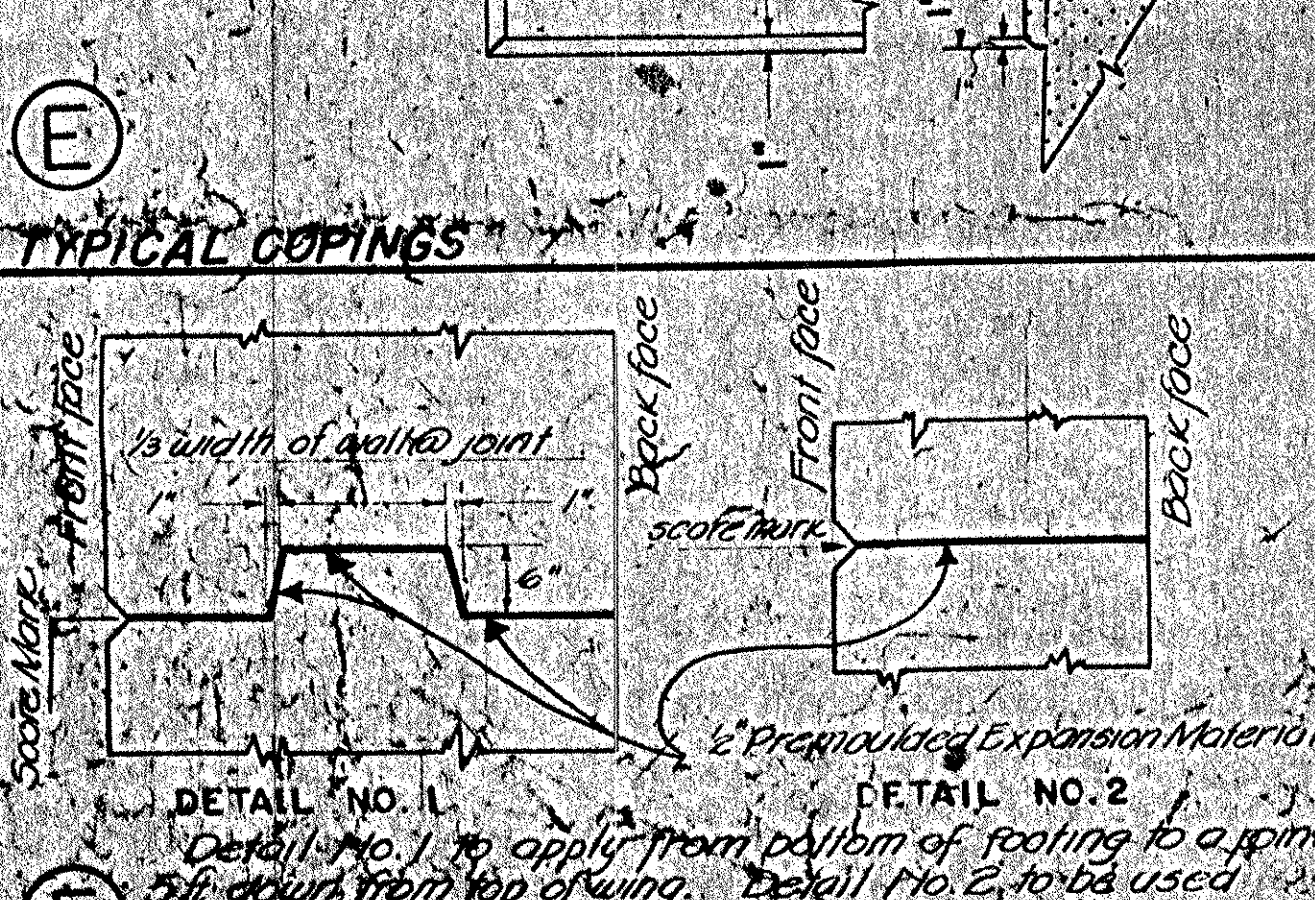
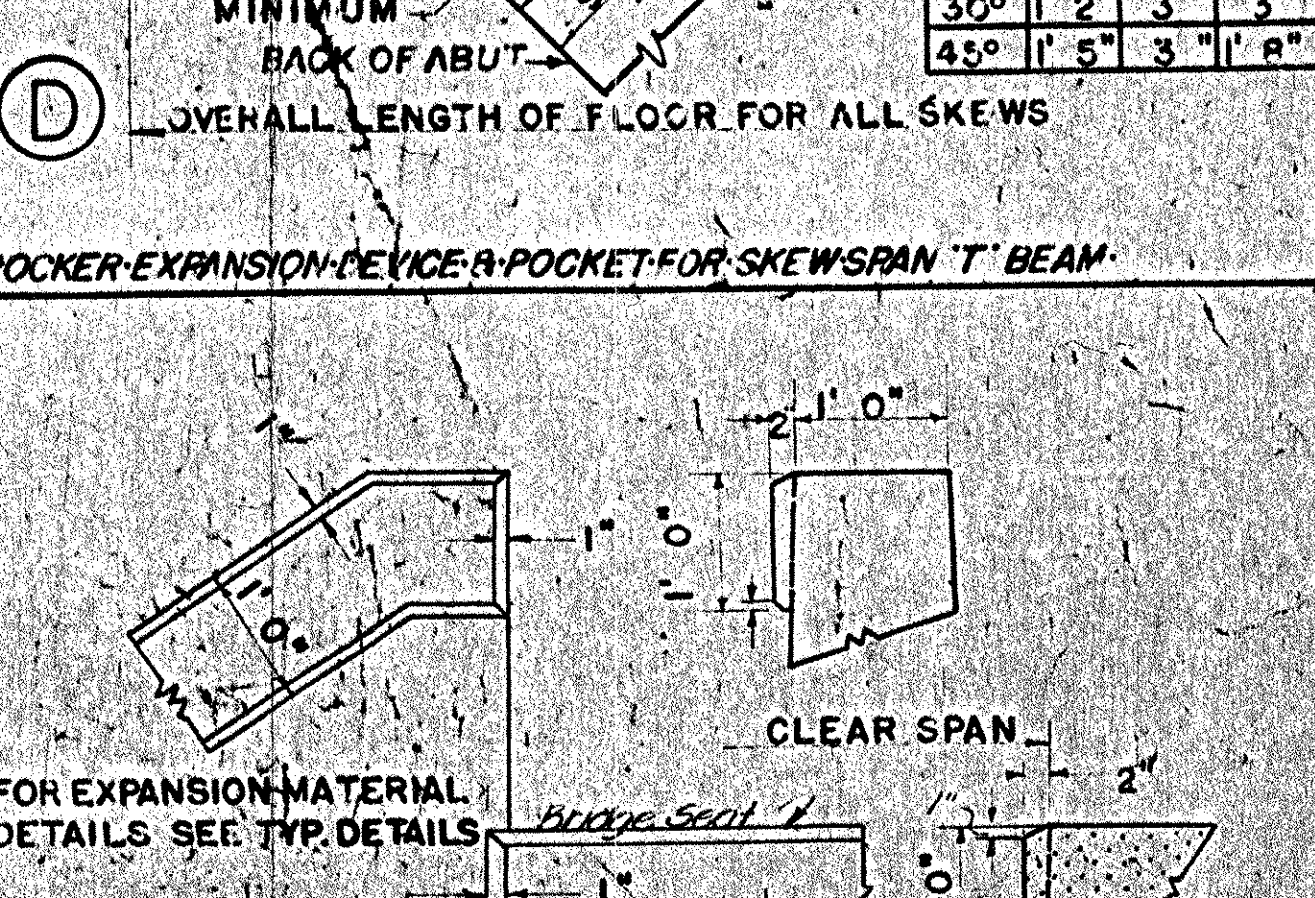
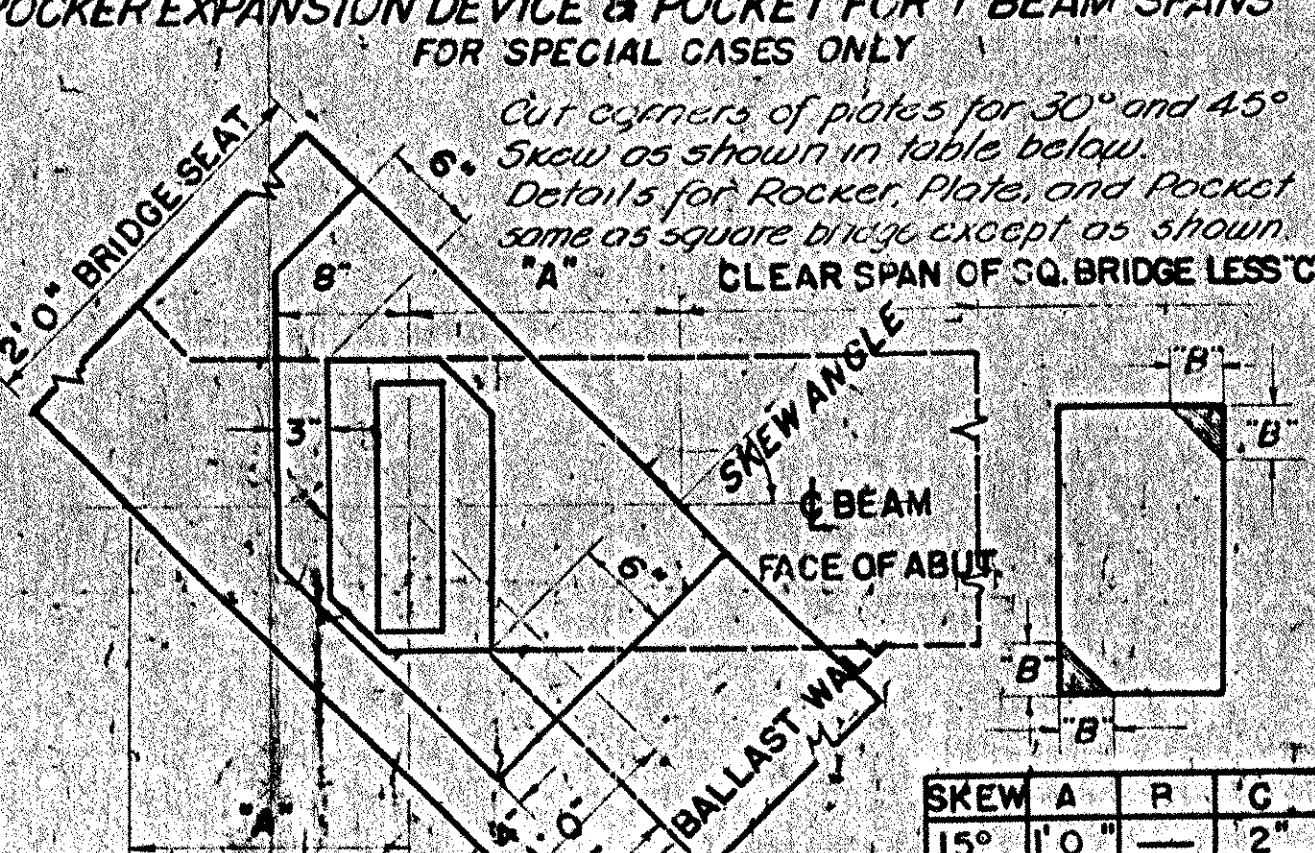
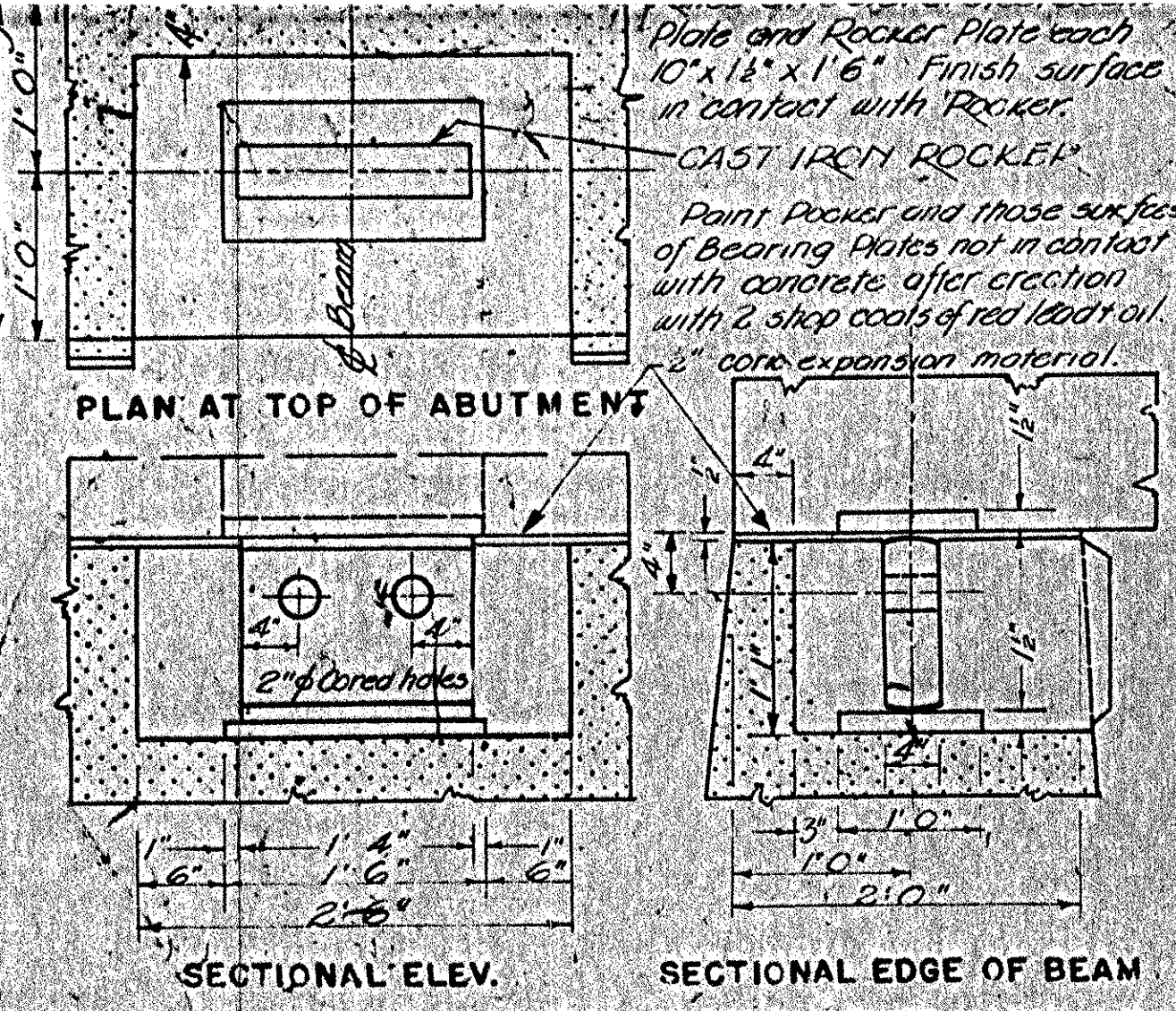
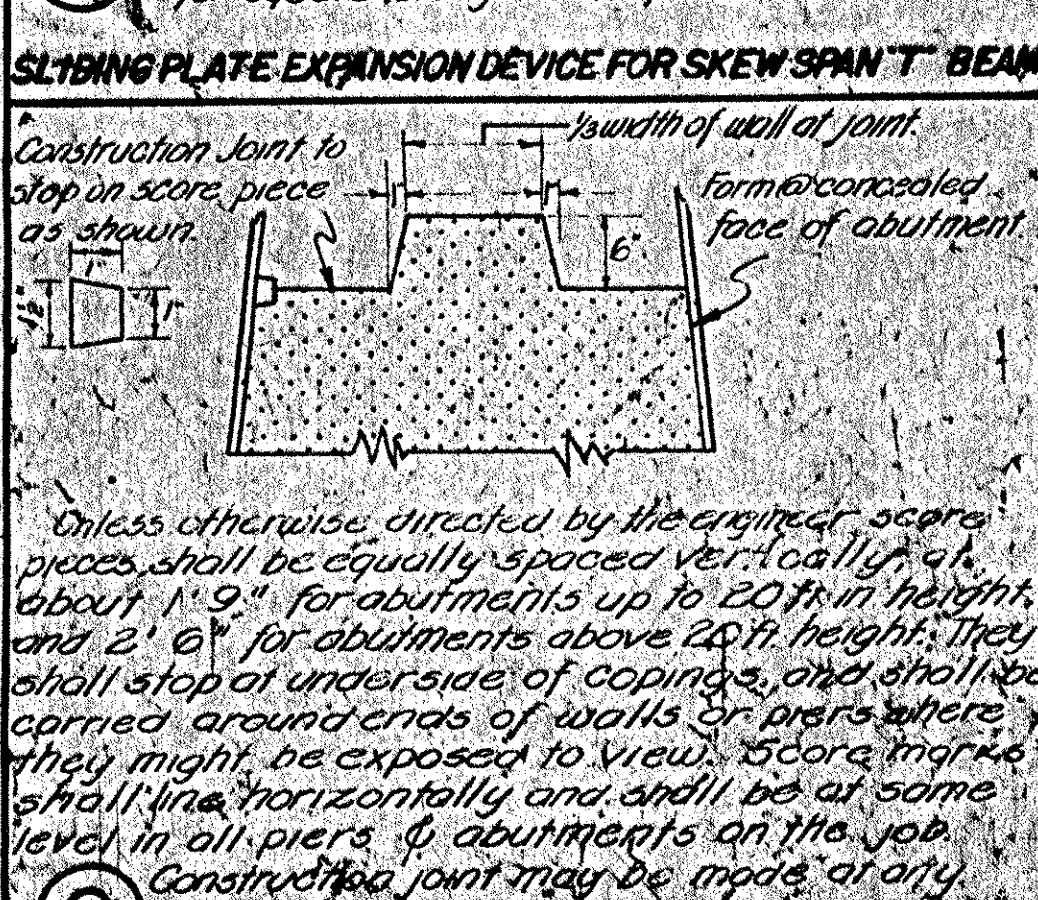
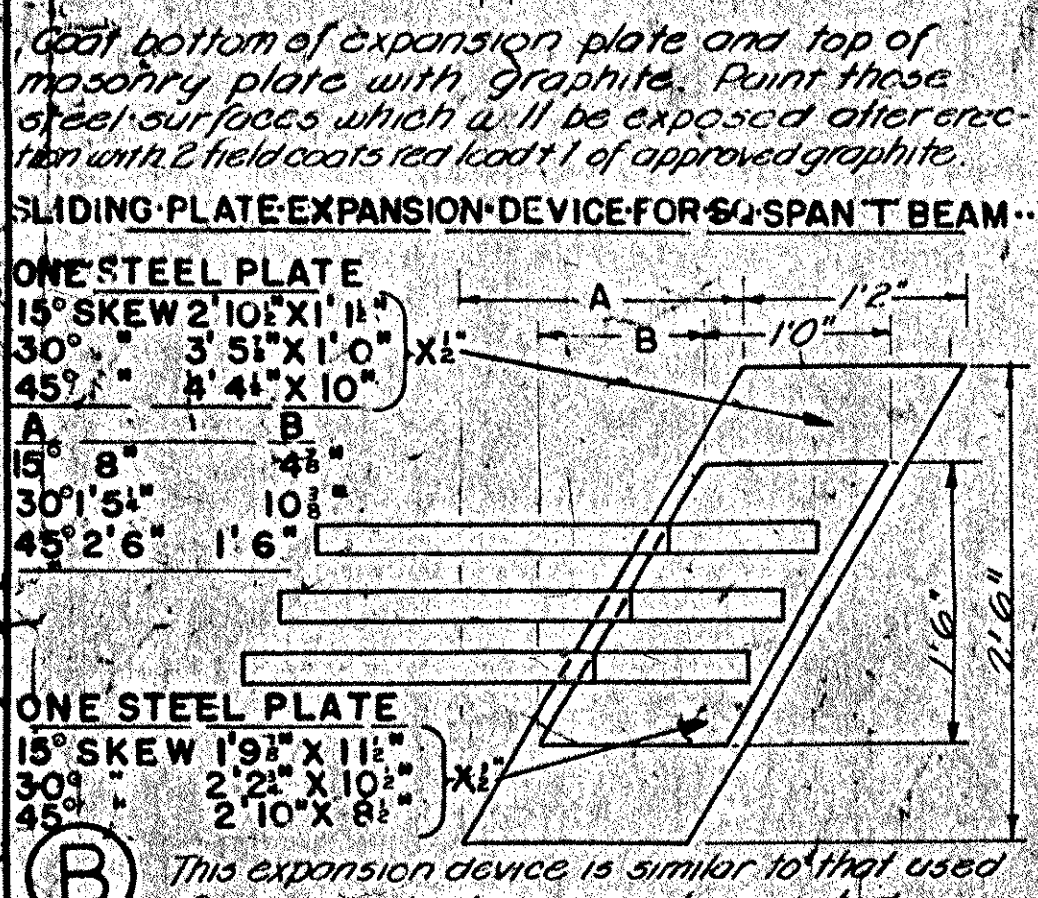
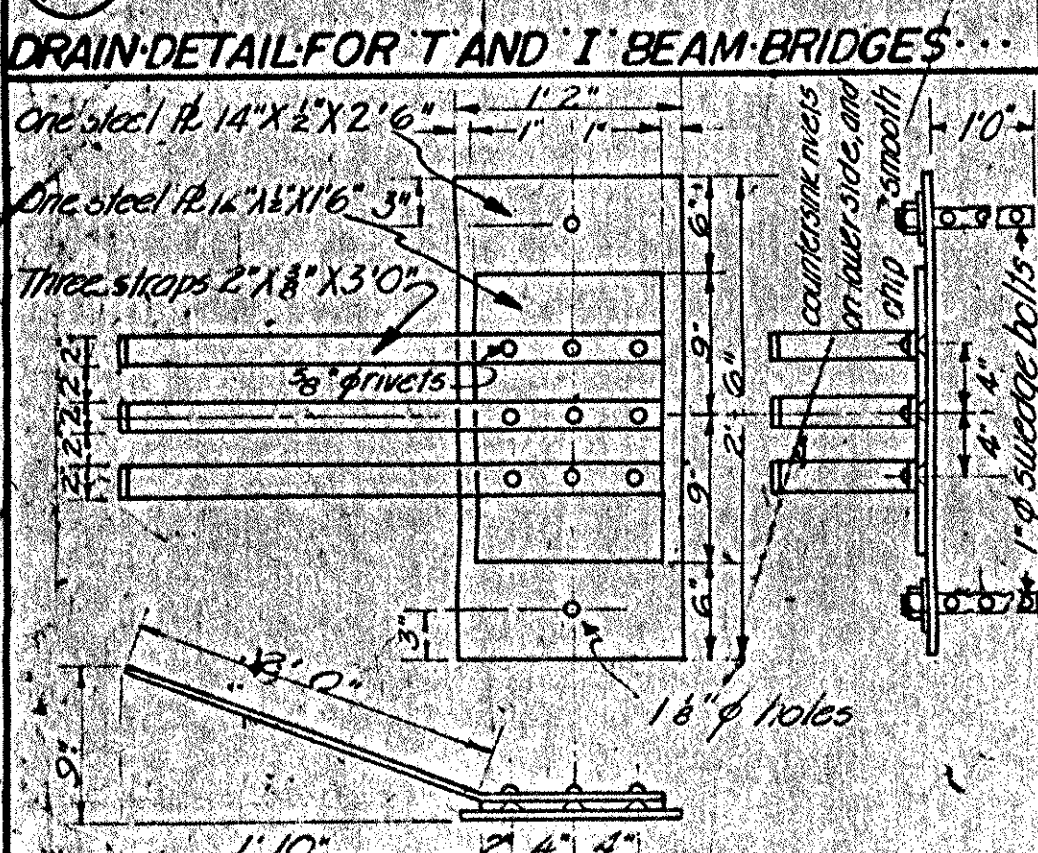
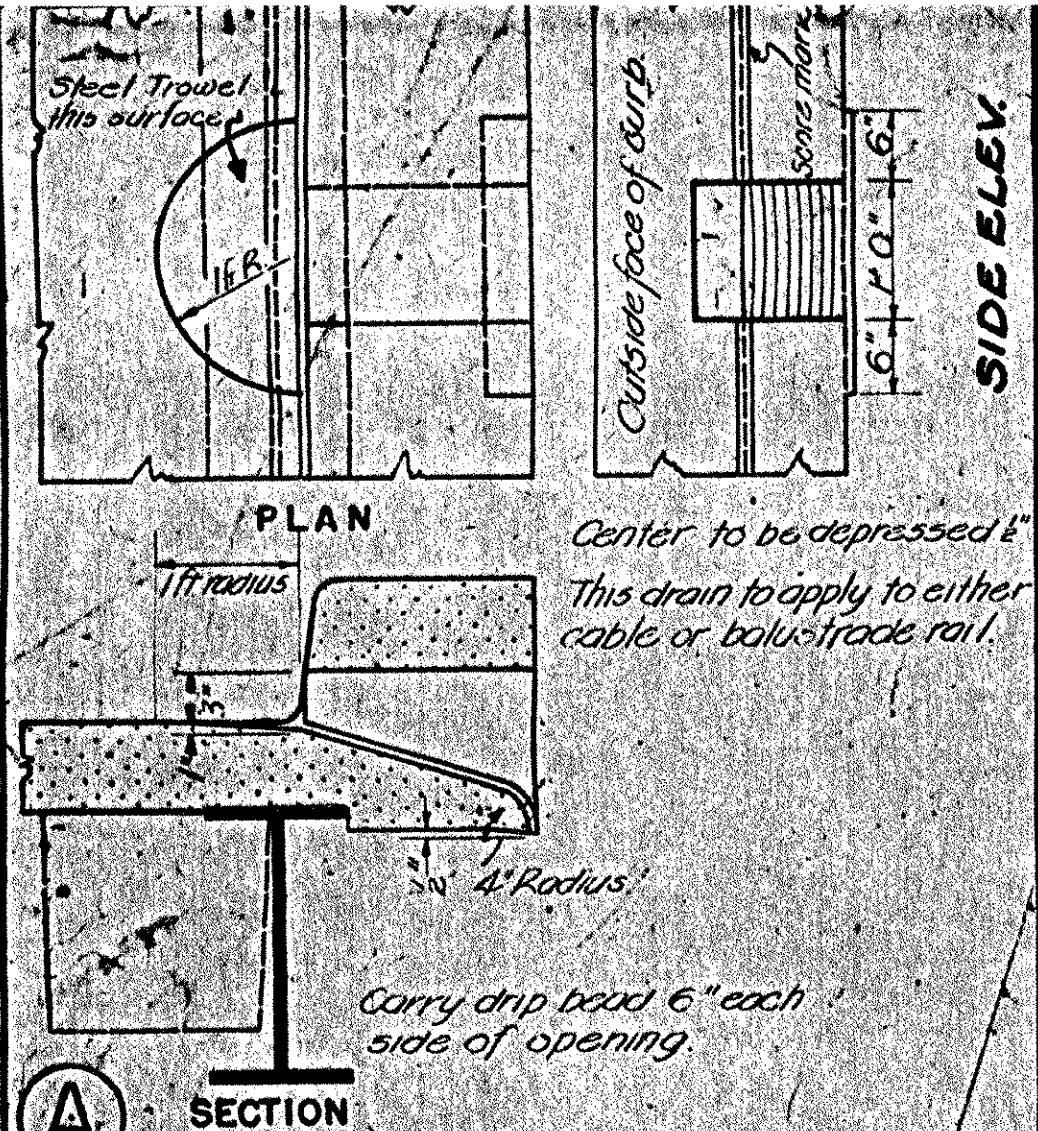
Approved Aug. 22, 1936
 W.E. ...

DETAILS of BRIDGE RAILING
ITEM 572 AND
DETAILS of GRANITE BRIDGE CURB
ITEM 556-C
GALVANIZED BRIDGE RAILING AS SHOWN ON SHEET 2 OF 2
MAY BE SUBSTITUTED.

ALUMINUM BRIDGE RAILING

DEPARTMENT OF HIGHWAYS
 STANDARD STRUCTURES

SB-5G-57



GENERAL NOTES

The following notes shall govern the structures and details to which they apply. All work and material shall conform to the Standard Road and Bridge Specifications of the Vermont Department of Highways.

Any suitable structure excavation used by the Contractor for any purpose other than backfill or Approach fill shall be replaced by an equivalent quantity of Borrow by the Contractor at his expense unless otherwise directed or noted. Piles shall be provided where available foundation can not be obtained within a reasonable depth. They shall be spaced not closer than 2' 6" 96, excepting as noted on drawings or as directed by the Engineer. Where necessary use detail C-1.

Foundations on ledge should be sloped toward the pier or abutment at the rate of about 1" per foot. Footings shown on plans for steel girders may be revised at the discretion of the Engineer. All concrete for piers and gravity abutments shall be Concrete Class C, unless otherwise directed or noted. All concrete for reinforced concrete T beam, I beam, and Slab bridges, and for curbs and sidewalks shall be Concrete Class A, and shall be paid for at the unit price for Concrete Class A. All reinforcing steel for bridges and sidewalks shall be deformed bars, excepting as noted, and they shall conform to the standard specifications for new billet steel concrete reinforcing bars, Structural or Intermediate grade, of the American Institute of Steel Construction, Serial designation A15-33. A 4" depth shall be provided in main abutment and wings. Tied shall be placed at least about 1/2 of abutment of maximum spacing of 18" 96. The top of the footing shall be 2' 6" above the footing. The cost of work and material for holes shall be included in the unit price bid for concrete. Expansion material between superstructure and substructure shall be included and shall be included and paid for in the unit price bid for concrete. All work and material for sidewalks shall be included in and paid for as the unit price bid for Reinforced Concrete Class A. All work and material for sidewalks shall be included in and paid for as the unit price bid for Reinforced Concrete Class A. All work and material for sidewalks shall be included in and paid for as the unit price bid for Reinforced Concrete Class A. All work and material for sidewalks shall be included in and paid for as the unit price bid for Reinforced Concrete Class A.

STATE OF VERMONT

DEPARTMENT OF HIGHWAYS

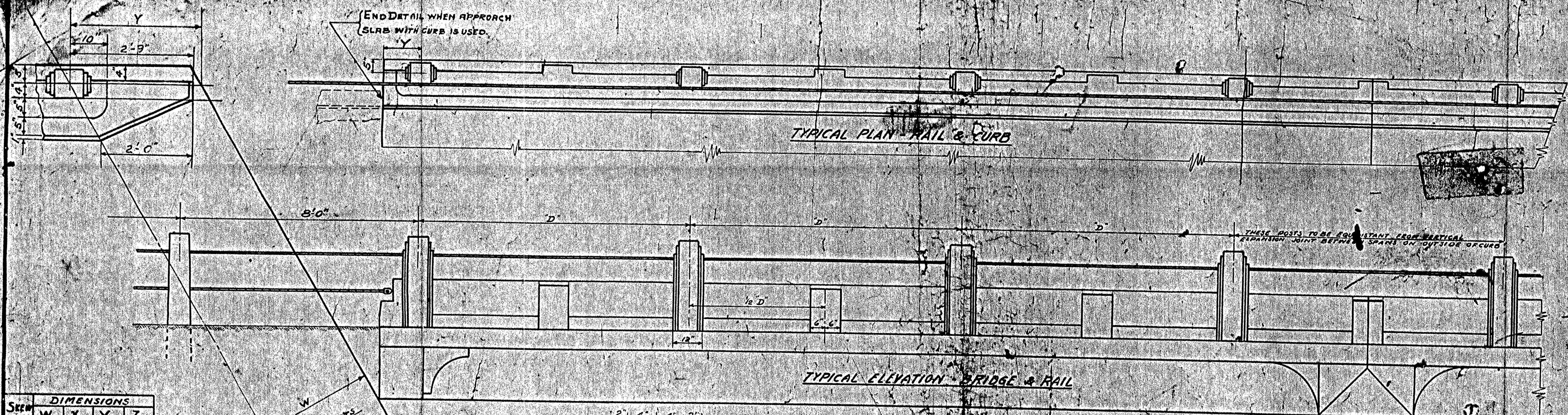
TYPICAL DETAILS

CORRECT *10/18/33* BY *W.B.* BRIDGE ENGINEER

DESIGNED *W.B.* DRAWN D.W.R. 1934

RETRACED R.E.G. OCT-1935 CHECKED W.G.B. JAN 1937

SERIES SB NO. 20 SHEET 11 OF SHEETS



TYPICAL PLAN RAIL & CURB

TYPICAL ELEVATION BRIDGE & RAIL

REINFORCING STEEL SCHEDULE

BAR	SIZE	DETAILS
CR1	3/8"	
CR2	5/8"	
CR3	1/2"	
CR4	3/4"	SEE TABLE

SEE DIMENSIONS

SKEN	W	X	Y	Z
68°	1'-2"	1'-10"	3'-7"	1'-0"
60°	1'-8"	7'-3"	3'-4"	8 1/2"
45°	2'-2"	9"	3'-1"	5"
30°	2'-6 1/2"	5'-2"	2'-1 1/2"	3"
15°	2'-8 1/2"	2'-2"	2'-10 1/2"	1 1/2"
SQRE	2'-9"	0	2'-9"	0

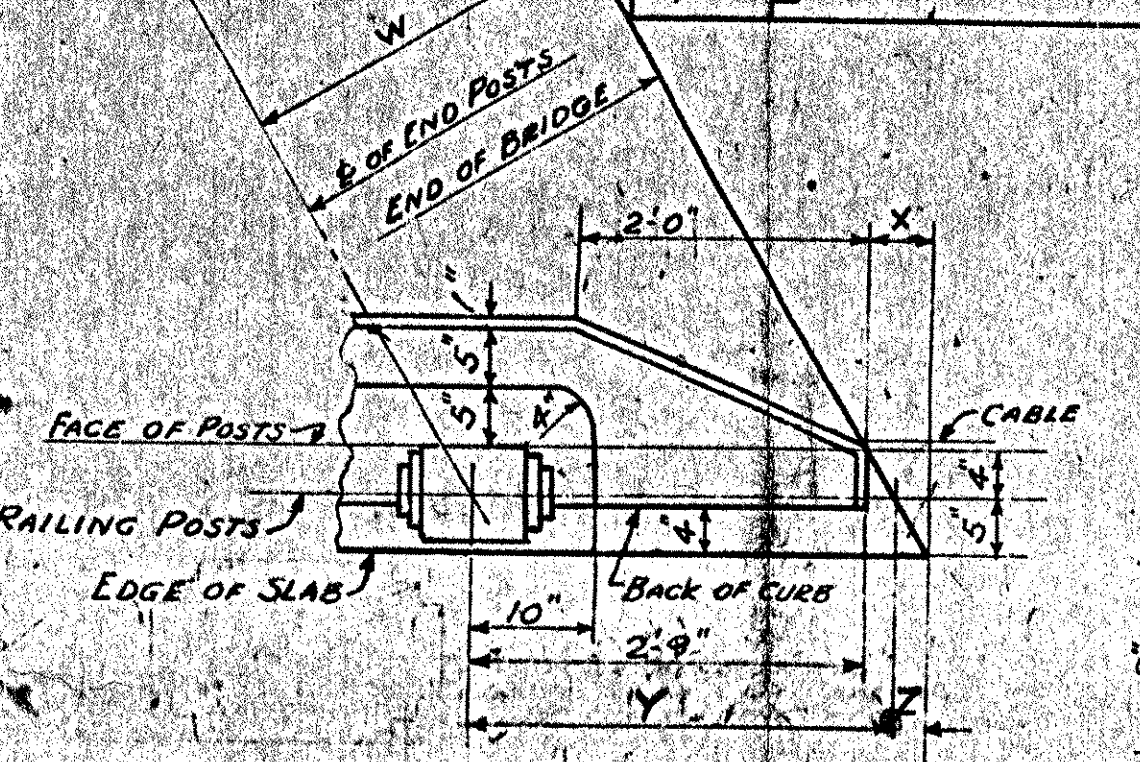
REINFORCING BARS REQUIRED

CLEAR SPAN	CR1		CR2		CR3		CR4	
	LGTH.	REQ.	LGTH.	REQ.	LGTH.	REQ.	LGTH.	REQ.
25'-0"	2'-6"	48	4'-7"	92	3'-0"	36	2'-6"	16
30'-0"	"	60	"	54	"	42	17'-0"	32
35'-0"	"	60	"	54	"	48	19'-6"	32
40'-0"	"	72	"	66	"	56	22'-0"	32
45'-0"	"	84	"	78	"	64	25'-3"	32
50'-0"	"	84	"	78	"	70	27'-9"	32
55'-0"	"	96	"	90	"	76	30'-0"	32
60'-0"	"	108	"	102	"	84	23'-9"	48
65'-0"	"	108	"	102	"	90	25'-0"	48
70'-0"	"	120	"	114	"	96	26'-6"	48
75'-0"	"	132	"	126	"	104	28'-0"	48
80'-0"	"	132	"	126	"	110	28'-6"	64

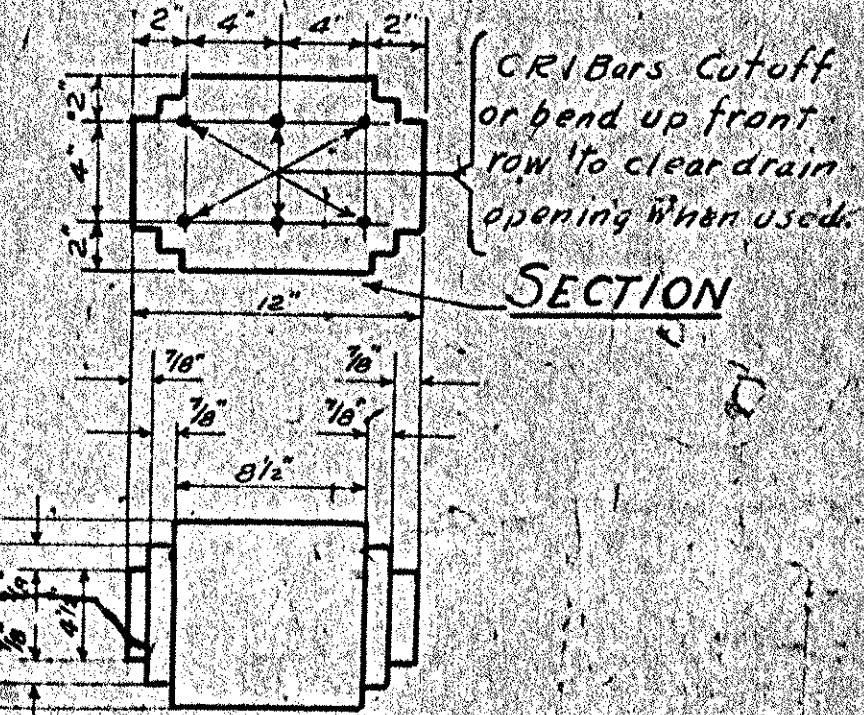
POST SPACING & QUANTITIES 1-SQUARE SPAN

CLEAR SPAN	NUMBER OF POSTS	POST SPA. CIRC. D.	CONCRETE CLAS.	REIN. STEEL LB.
25'-0"	8	7'-6"	3.3	1065
30'-0"	10	6'-10 1/2"	3.9	1348
35'-0"	10	8'-1 1/2"	4.3	1483
40'-0"	12	7'-6"	5.0	1715
45'-0"	14	7'-3"	5.7	1982
50'-0"	16	8'-1"	6.1	2119
55'-0"	16	7'-2 1/2"	6.8	2331
60'-0"	18	7'-3 1/2"	7.5	2514
65'-0"	18	7'-1 1/2"	7.9	2820
70'-0"	20	7'-7 1/2"	8.6	3046
75'-0"	22	7'-4 1/2"	9.2	3253
80'-0"	22	7'-10 1/2"	9.7	3414

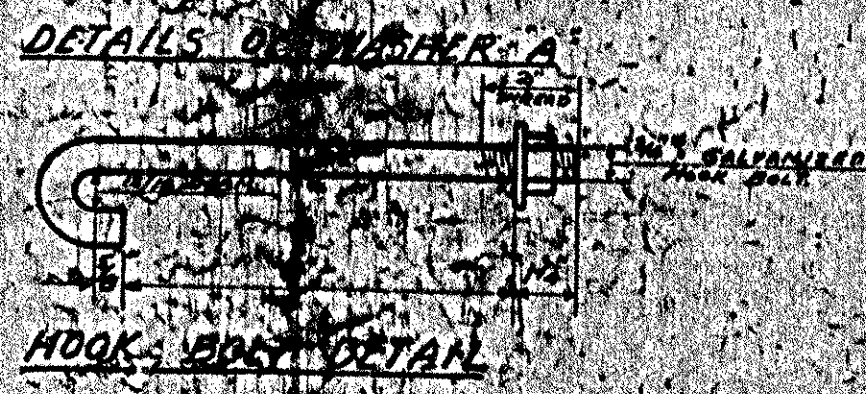
NOTE:- THIS DETAIL NOT TO BE FOLLOWED WHEN APPROACH SLAB WITH CURB IS USED. (SEE TYPICAL PLAN)



PLAN OF CURB ENDS FOR VARIOUS SKEWS SCALE 3/4"=1'-0"

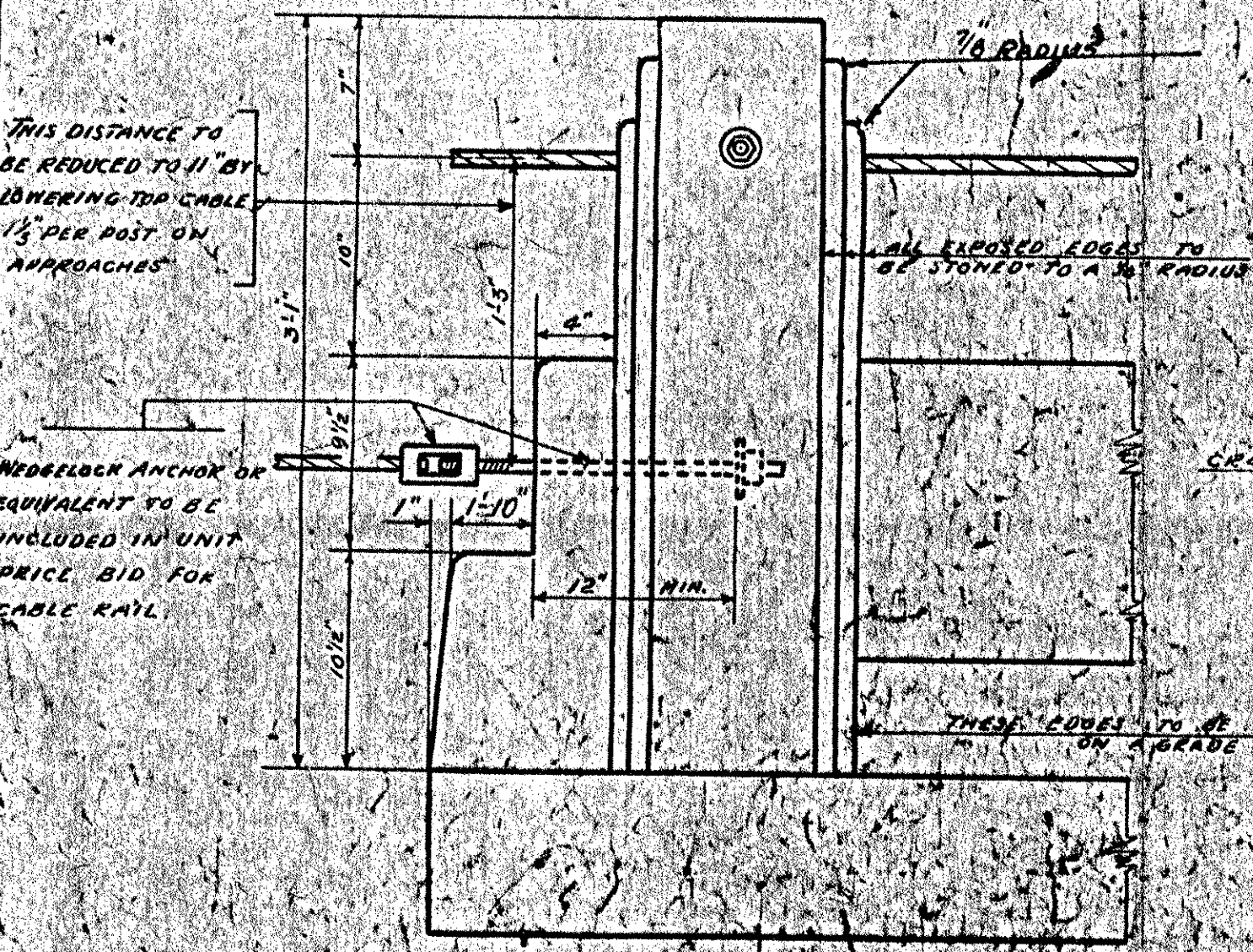


SECTION

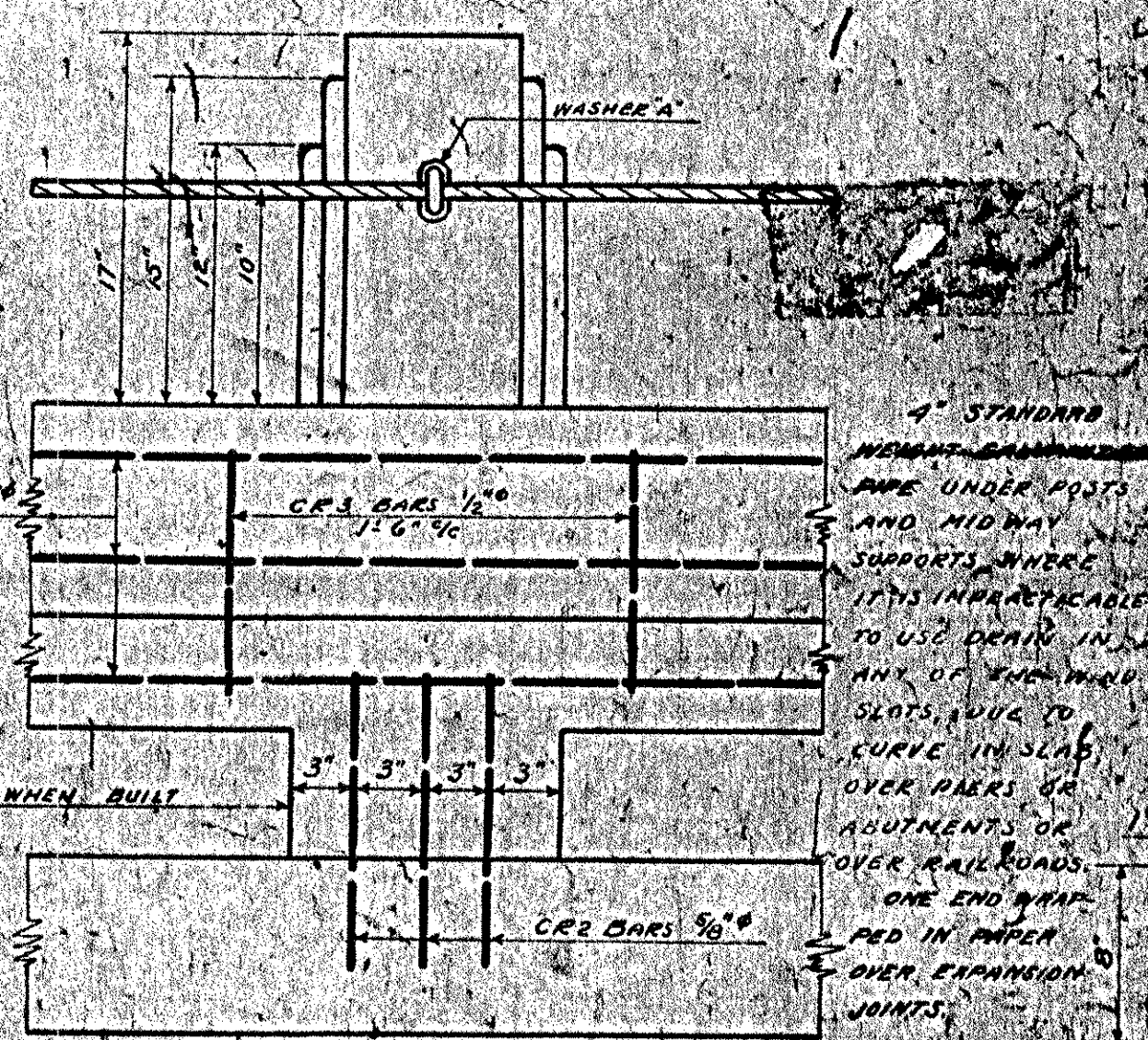


DETAILS OF NUMBER 5

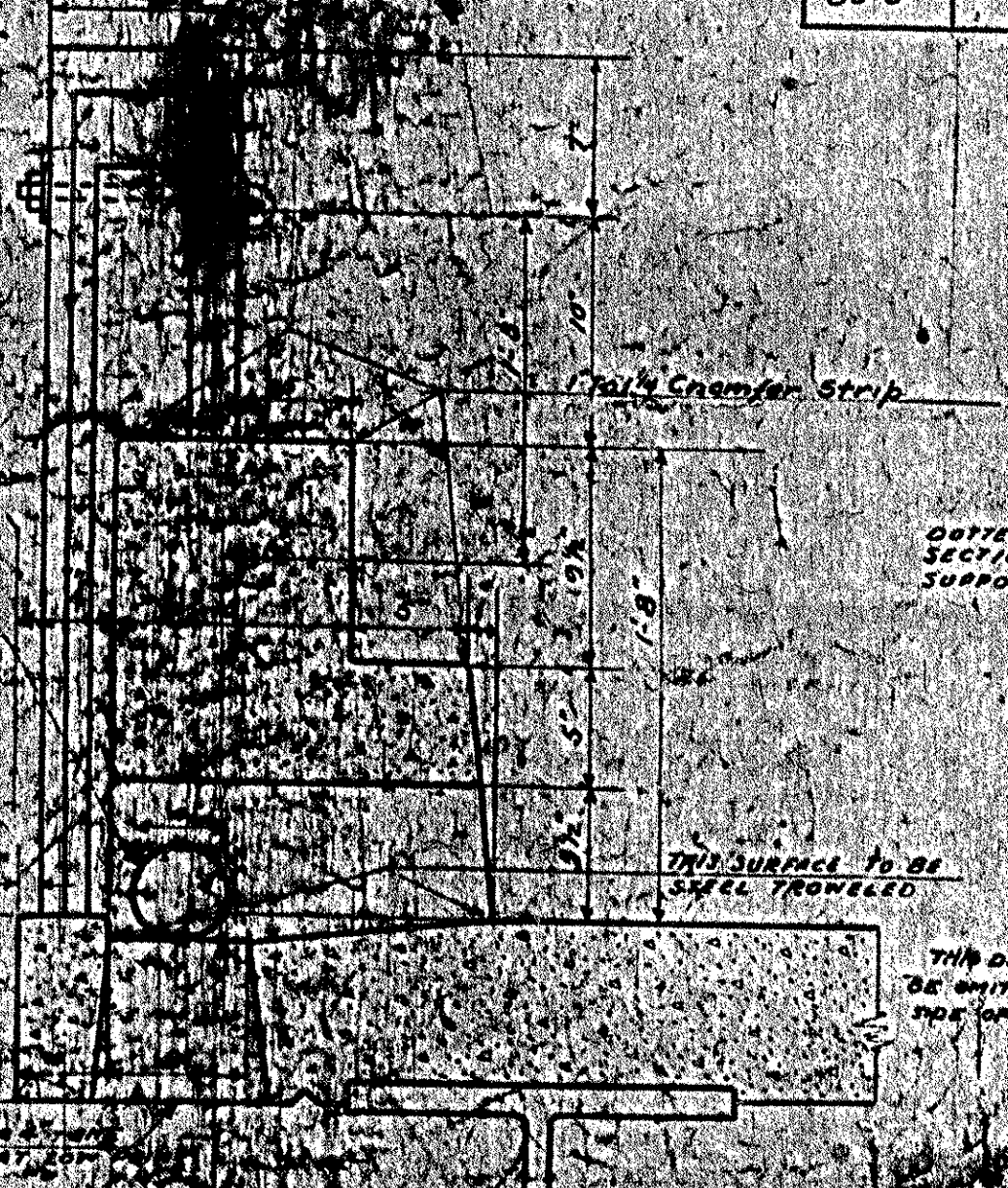
HOOK-BACK DETAIL



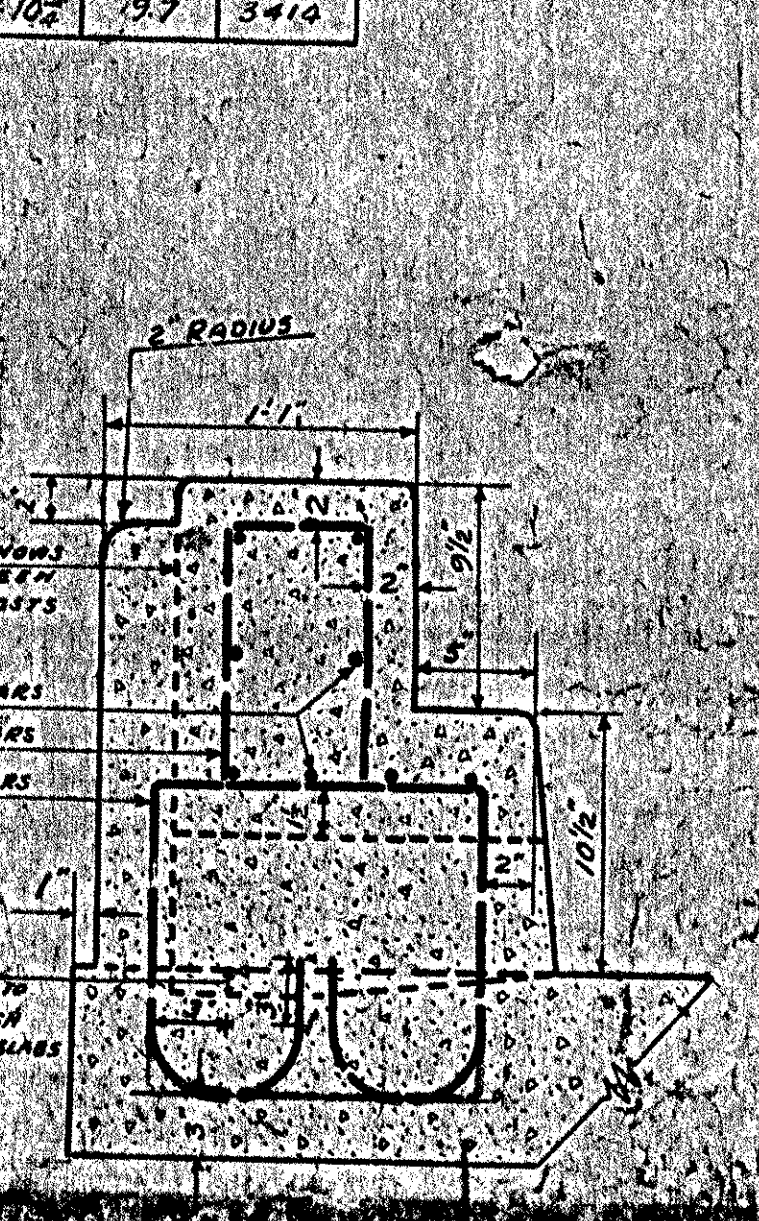
ELEVATION - BACK OF POST @ SQUARE END



ELEVATION - FRONT OF POST



SIDE VIEW POST SECTION, CURB & DRAIN



SECTION AT MIDWAY SUPPORTS

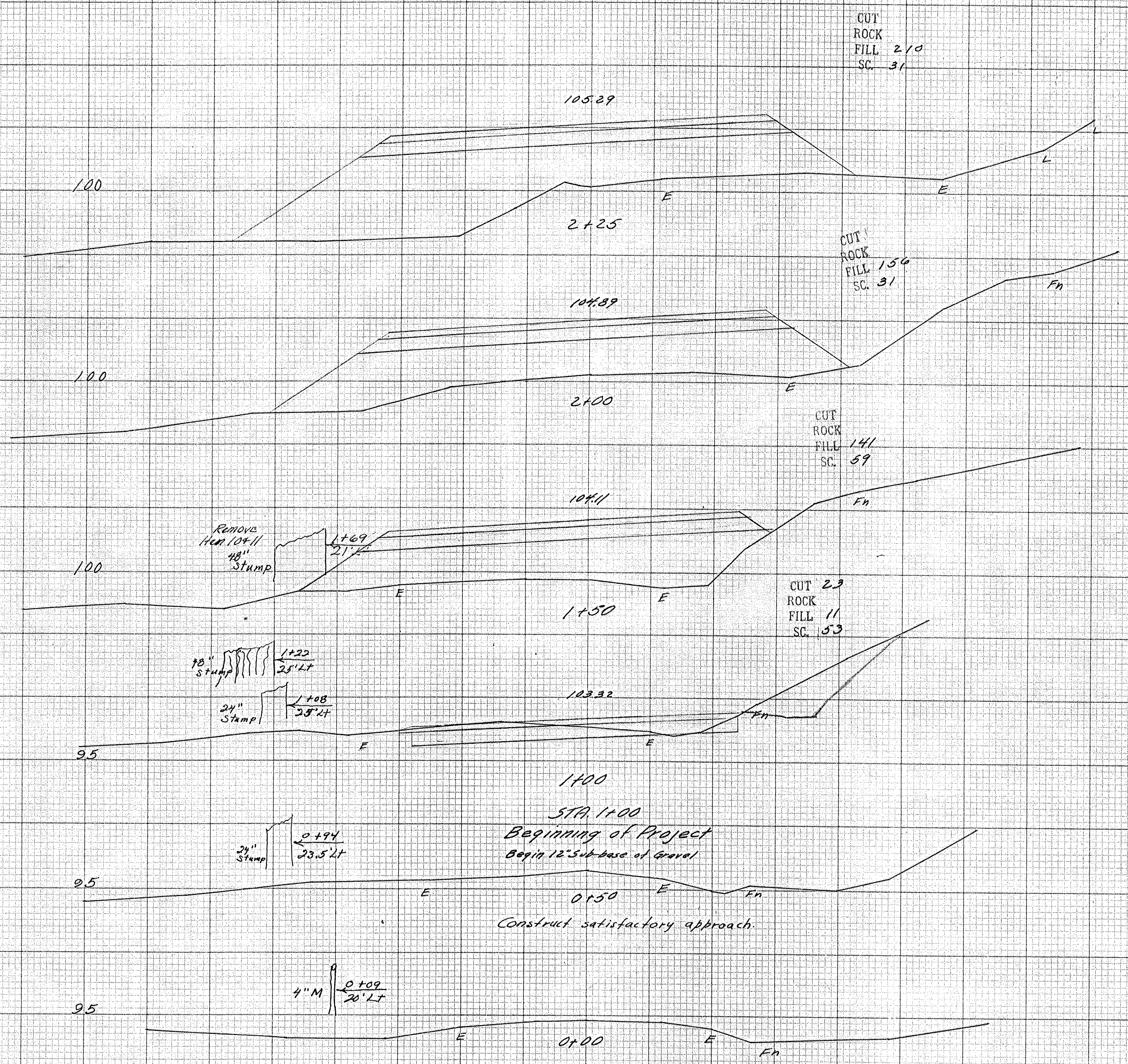
GENERAL NOTES
 CAMBER - RAIL AND CURB SHALL BE CAMBERED THE SAME AS THE BRIDGE WHICH THEY ARE USED.
 CHAMFER - ALL EXPOSED EDGES SHALL BE CHAMFERED & BEveled.
 POSTS - POSTS AND ALL VERTICAL EDGES SHALL BE BUILT PLUMB WITHIN 1/8" FOLLOWING THE GRADE OF THE ROAD.
 WORK & MATERIALS - ALL WORK AND MATERIALS SHALL CONFORM TO THE BRIDGE SPECIFICATIONS OF THE VERMONT STATE HIGHWAY DEPARTMENT.
 PAYMENT - CONCRETE AND REINFORCING STEEL IN CURBS AND POSTS AT UNIT PRICE BID FOR THESE ITEMS.
 CABLE - INCLUDING HARDWARE SHALL BE PAID FOR BY THE BRIDGE BUILDER.

MULTIPLE SPAN BRIDGES

QUANTITIES - AS SHOWN ABOVE MAY BE USED FOR MULTIPLE SPAN BRIDGES. 'D' MUST BE FIGURED FOR EACH INDIVIDUAL CASE.

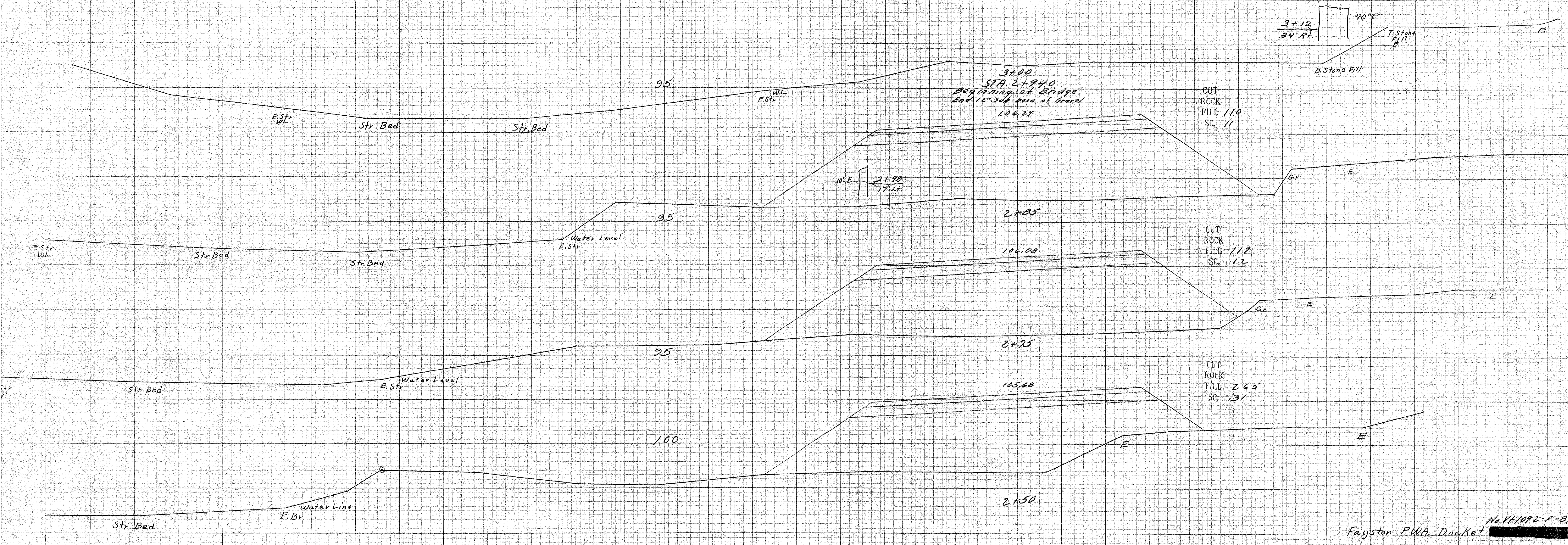
STANDARD CABLE RAIL FOR BEAM BRIDGES

THIS DRAWING IS THE PROPERTY OF THE VERMONT STATE HIGHWAY DEPARTMENT AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF THE VERMONT STATE HIGHWAY DEPARTMENT.



Fayston PWA Docket No. VI. 1092-F-89

LEVELS BY	Colby	CRD. BY	M/EP
SECTIONS PLOTTED BY	McAvay	CRD. BY	
PLANNED BY		CRD. BY	
EXAMINED BY		CRD. BY	
SERIES F		NO.	FILED
SHEET 11		OF 17	



Fayston PWA Docket No. VI/1092-F-89

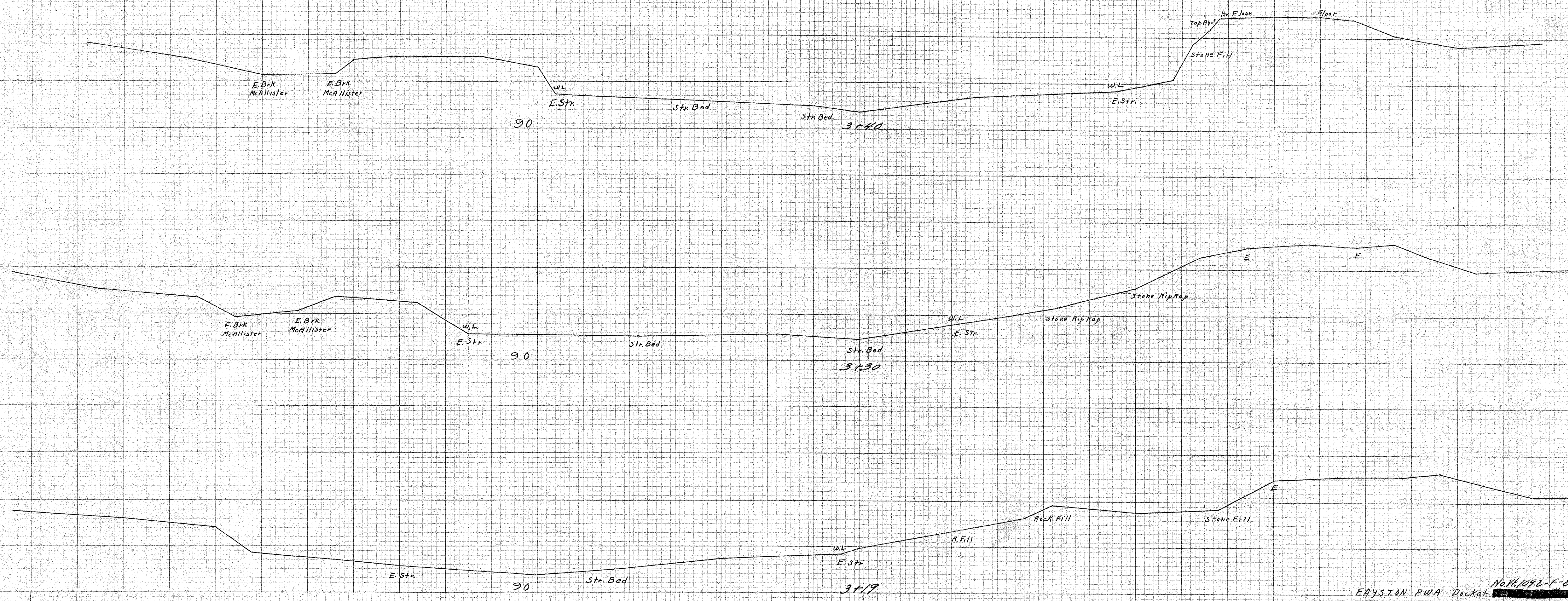
LEVELS BY	Colby	CHKD BY	MRJA
SECTIONS PLOTTED BY	Peck	CHKD BY	
PLANNED BY		CHKD BY	
EXAMINED BY		FILED	
SERIES F	NO.	FILED	
SHEET 12	OF 17		

KEUFFEL & ESSER CO. NEW YORK

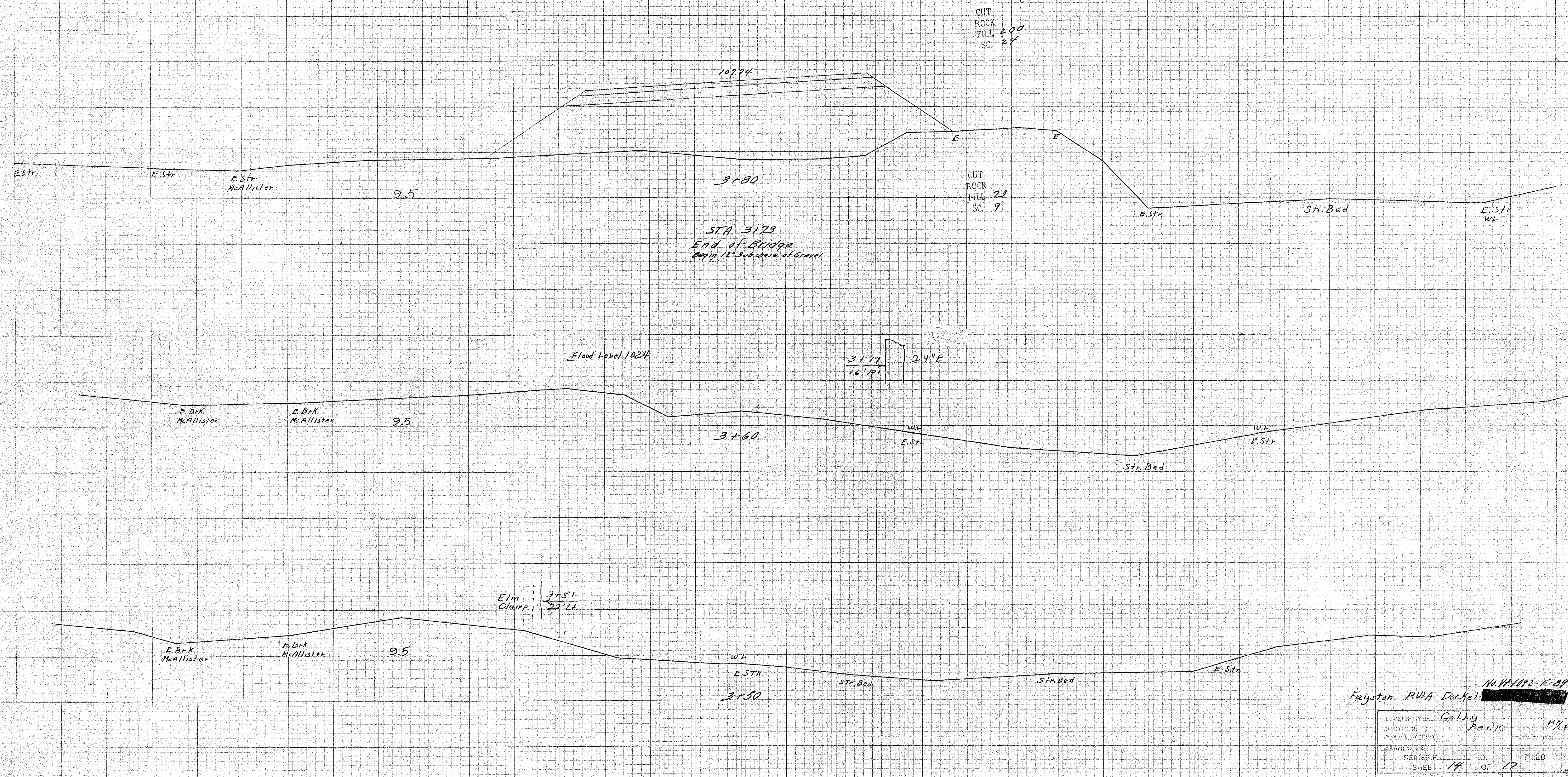
TRAFFIC STANDARD
CROSS SECTION 10 X 10
SCALE 1/2" = 1'-0"

KEUFFEL & ESSER CO. NEW YORK

TRAFFIC STANDARD
CROSS SECTION 10 X 10
SCALE 1/2" = 1'-0"



EAYSTON PWA Docket No. 1092-F-89
 LEVELS BY Colby
 SPECIFIC POINTS Peck
 PLAN MEASURED BY MRP
 EXAMINED BY
 SERIES F NO. FILED
 SHEET 13 OF 17



THREE STANDARD MARKS
SEE B.E. & E.S. CO.
CROSS SECTION 10 X 10
100% BOND PAPER
MADE IN U.S.A.

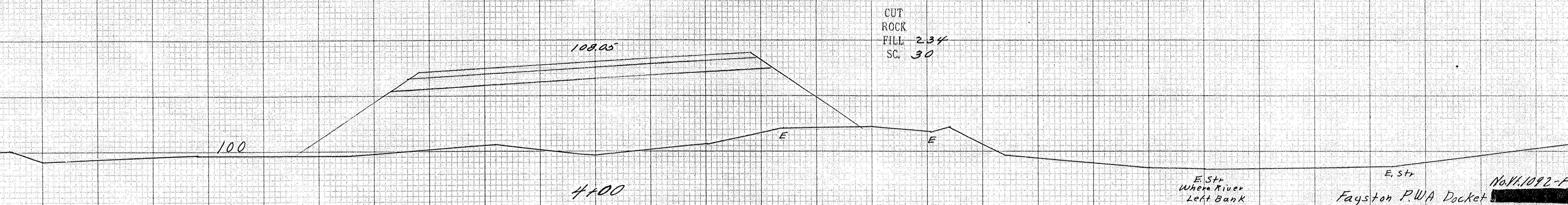
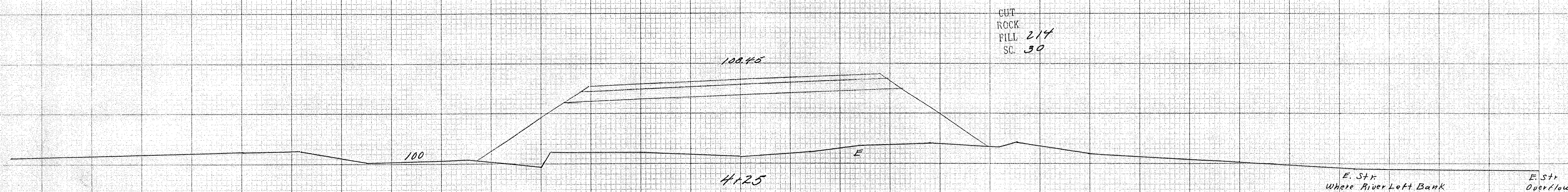
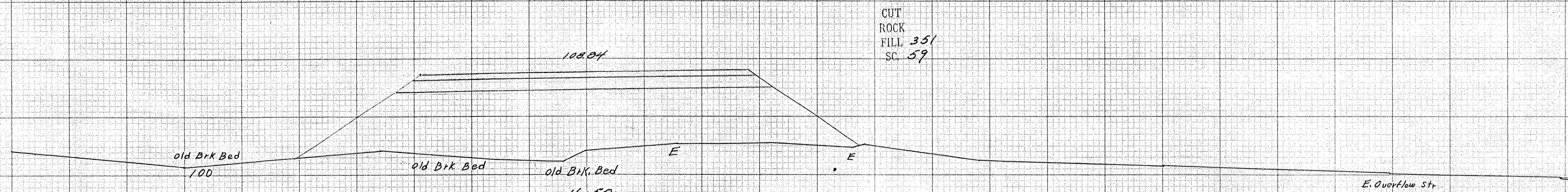
KEUFFEL & ESSER CO.
NEW YORK

£

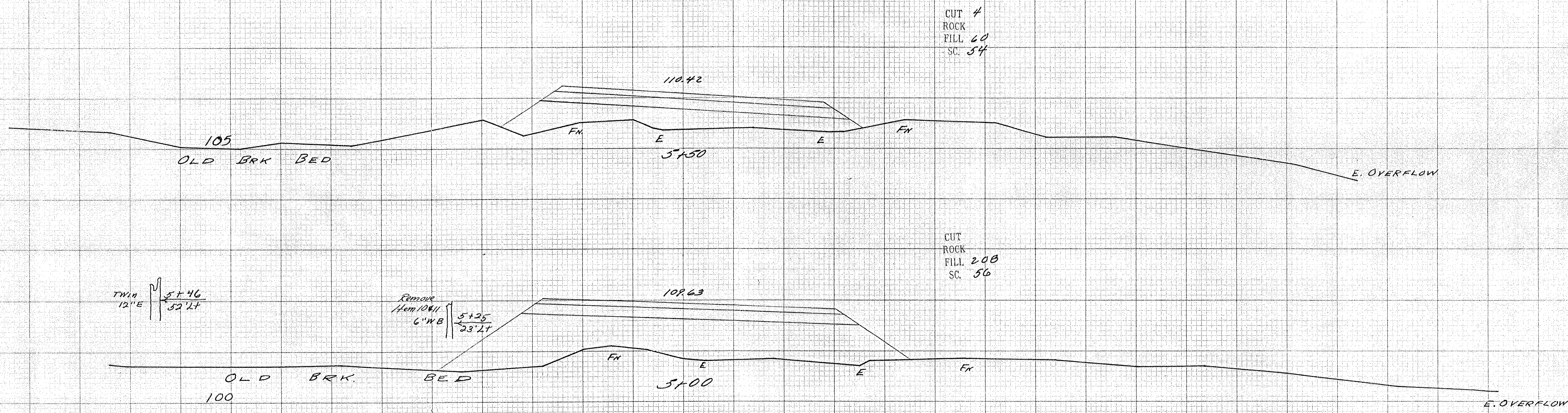
THREE STANDARD MARKS
SEE B.E. & E.S. CO.
CROSS SECTION 10 X 10
100% BOND PAPER
MADE IN U.S.A.

KEUFFEL & ESSER CO.
NEW YORK

Fayston PWA Docket No. 1092-F-89
LEVELS BY Colby Peck M.P.
PLANNED BY
EXAMINED BY
SERIES F NO. FILED
SHEET 14 OF 17



LEVELS BY Colby
SECTION CHECKED BY Peck
PLANNED BY
EXAMINED BY
SERIES F NO. 15 OF 17 FILED
NO. 11-1092-F-89



TWIN 12" E
 5+46
 32' LT

Remove
 Hem 12" W
 6" W B
 5+35
 23' LT

CUT 4
 ROCK
 FILL 60
 SC. 54

CUT
 ROCK
 FILL 208
 SC. 56

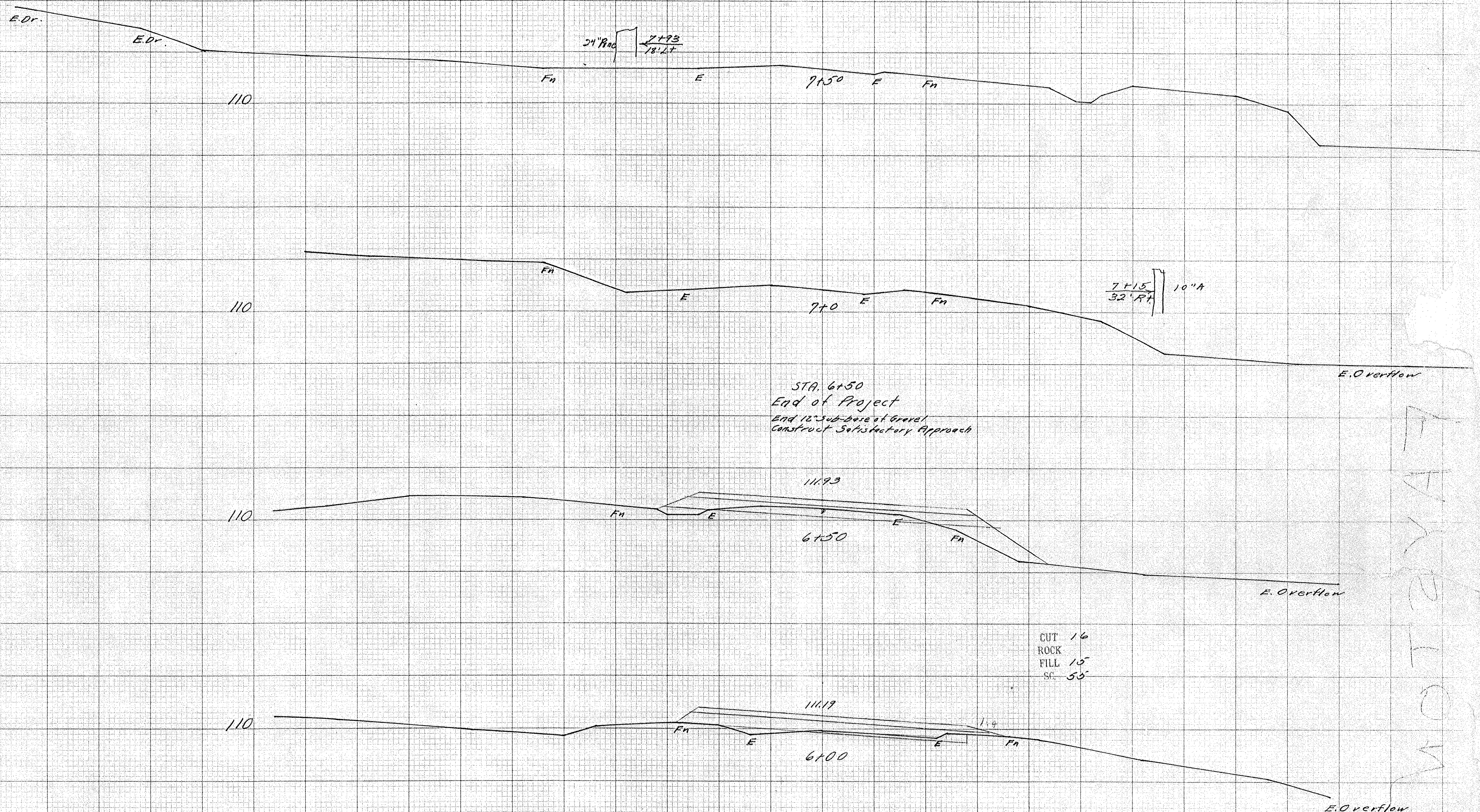
FAYSTON P.W.A. DOCKET No. Vt. 1092-F-89

LEVELS BY Colby
 STATIONS PLOTTED BY Rock
 PLANNED BY
 EXAMINED BY
 SERIES F NO. FILED
 SHEET 16 OF 17



M

EAK 210M



EAK 210M

Fayston PWA Docket No. 11, 1092-F-88
 LEVELS BY Colby
 PLANS BY Rock
 EXAMINED BY
 SERIES F NO. FILED
 SHEET 11 OF 17

THIS STANDARD MAP
 REPLICATED BY
 CROSS SECTION 10 X 10
 MADE IN U.S.A.

KEUFFEL & ESSER CO.
 NEW YORK

THIS STANDARD MAP
 REPLICATED BY
 CROSS SECTION 10 X 10
 MADE IN U.S.A.

THIS STANDARD MAP
 REPLICATED BY
 CROSS SECTION 10 X 10
 MADE IN U.S.A.

11-16-5
 24-4-11

SUM PLATE THICKNESSES

ABUT. # 2

B-1	BOTTOM FABRIC PAD ELEV.	264,736	
	EXIST. B.S. ELEV.	- 264,190	
		5.846	
	BEARING B.S. THICKNESS	- 0.003	
		<u>0.043</u>	= 45 mm
B-2		264,112	
		- 264,093	
		0.019	
		- 0.002	
		<u>0.017</u>	= 19 mm
B-3		263,965	
		- 263,933	
		0.032	
		- 0.004	
		<u>0.028</u>	= 32 mm
B-4		263,859	
		- 263,830	
		0.029	
		- 0.003	
		<u>0.026</u>	= 26 mm
B-5		263,723	
		- 263,700	
		0.023	
		- 0.007	
		<u>0.016</u>	= 30 mm

TO: WAYNE
 SYMONDS
 AND
 TODD
 SUMNER
 FROM:
 Rick Hall
 P.S. - WINTERSET
 VERIFIED 11/16/5

20 SHEETS
 21-41
 22-41
 23-41
 24-41
 25-41
 26-41
 27-41
 28-41
 29-41
 30 SHEETS

STATE OF VERMONT
AGENCY OF TRANSPORTATION
PROJECT BHF-0200 (S)
ROUTE NO. 17 (MAJOR COLLECTOR)
BRG. NO. 36
TOWN OF FAIRFAX

COSMEC, INC.
70 SOUTH STREET
WALPOLE, MA 02081
PH# 508-668-6600
FAX# 508-660-1022

EMS-QC-110 VTRANS
RECEIVED
OCT 19 2006
DATE 10-31-06

ENGINEERING AND MANUFACTURING STANDARD
PIPE FACING AND STEEL
OR PREFORMED FABRIC SUBSTRATE
SURFACE PREPARATION AND ADHESIVE PROCEDURE

The PTFE facing shall be prepared for bonding to a substrate material by chemically etching the face to be bonded using the sodium ammonia process.

The mating surface of the substrate shall be prepared for bonding using a three-step process as follows:

1. preliminary degrease using methyl ethyl ketone.
2. mechanically roughen to approx. 125 RMS and thoroughly brush and clean for final degreasing.
3. final degrease using methyl ethyl ketone

The PTFE and substrate mating surfaces shall be clean and dry with final degreasing performed within 30 minutes of bonding. Adhesive shall consist of a two-part epoxy adhesive system conforming to Military Specification MMM-A-134

The adhesive shall be applied to the full area of the contact surface in an even manner so as to establish a glue line not less than .002 inch nor more than .010 inch thick. Surfaces being bonded are to be assembled immediately with open assembly time not to exceed 20 minutes.

The PTFE material shall be greater in width and length than the substrate material by at least 1/2 inch when bonded. The PTFE shall be applied with contact starting at one edge and with contact progressing across entire bonded surface to eliminate air entrapment. The PTFE is to be in full contact with the steel or preformed fabric substrate. Curing of the bond shall be done under pressure of approx. 2-100 psi for 10-12 hours at approx. 70°F or other schedules as established by the manufacturer of the adhesive.

The PTFE shall be carefully trimmed to the same size as the substrate after bond curing and all bonds shall be visually inspected for bond retention.

07266

STATE OF VERMONT
 AGENCY OF TRANSPORTATION
 PROJECT BHF-020019

ROUTE NO. 17 (MAJOR COLLECTOR)
 BELT NO. 36
 TOWN OF FAIRFAX

COSMEC INC.

WELDING PROCEDURE SPECIFICATION

SPECIFICATIONS AND CODE: D1.8
 MATERIAL SPECIFICATION ASTM A240 TYPE 304 TO ASTM A709 GR 50W
 WELDING PROCESS: GTAW
 MANUAL OR MACHINE: MANUAL
 POSITION OF WELDING: 1F & 2F
 FILLER METAL SPECIFICATION ER309L
 MANUFACTURER: HARRIS WELCO
 FLUX: INTERNAL
 SHIELDING GAS: ARGON
 SINGLE OR MULTIPLE PASSES: SINGLE
 SINGLE OR MULTIPLE ARC: SINGLE
 WELDING CURRENT: DC
 POLARITY: REVERSE (EN)
 WELDING PROGRESSION
 ROOT TREATMENT: CLEANED & PREPARED BRIGHT METAL
 PREHEAT AND INTERPASS TEMPERATURE: SEE BELOW
 POSTHEAT TEMPERATURE: N/A
 HEAT INPUT: MIN. MAX.

CLASSIFICATION: A5.9
 TRADENAME:
 FLOW RATE: 45 CFH
 RESUBMIT BY: DATE: 10-31-06

VTRANS
 RECEIVED

OCT 30 2006

WELDING PROCEDURE

PASS NO.	ELECTRODE SIZE	WELDING CURRENT AMPERES	TRAVEL SPEED VOLTS	JOINT DETAIL
ALL	3/32"	130-155	14-17	LAP JOINT

16 GA THRU 10 GA
 BM THICKNESS

PREHEAT TEMPS. ***PREHEAT UNTIL NO MOISTURE PRESENT
 THICKNESS T TEMP.
 UP TO 3/4" 100 DEG.
 OVER 3/4" TO 1 1/2" 100 DEG.
 OVER 1 1/2" TO 2 1/2" 100 DEG.
 OVER 2 1/2" 100 DEG.

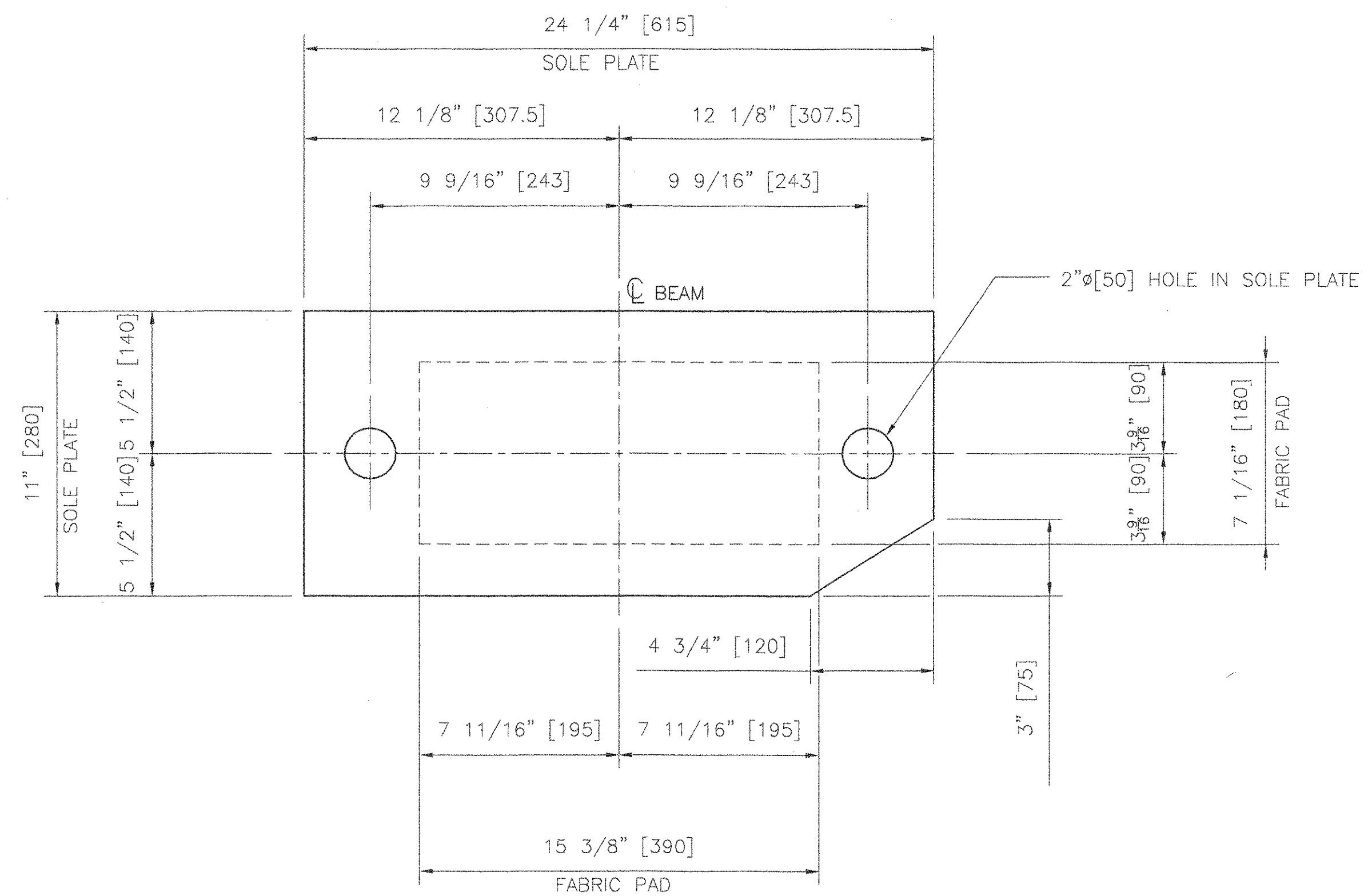
THIS PROCEDURE MAY VARY DUE TO FABRICATION SEQUENCE, FIT-UP, PASS SIZE, ETC.
 WITHIN THE LIMITATION OF VARIABLES GIVEN IN SECTION 5.
 SUPPORTING PQR: GTAW-WF-05
 PROCEDURE NO. GTAW-WF

REVISION NO. 1
 CONTRACTOR: COSMEC INC.
 AUTHORIZED BY: DONALD VOSE
 CWI# 01100651

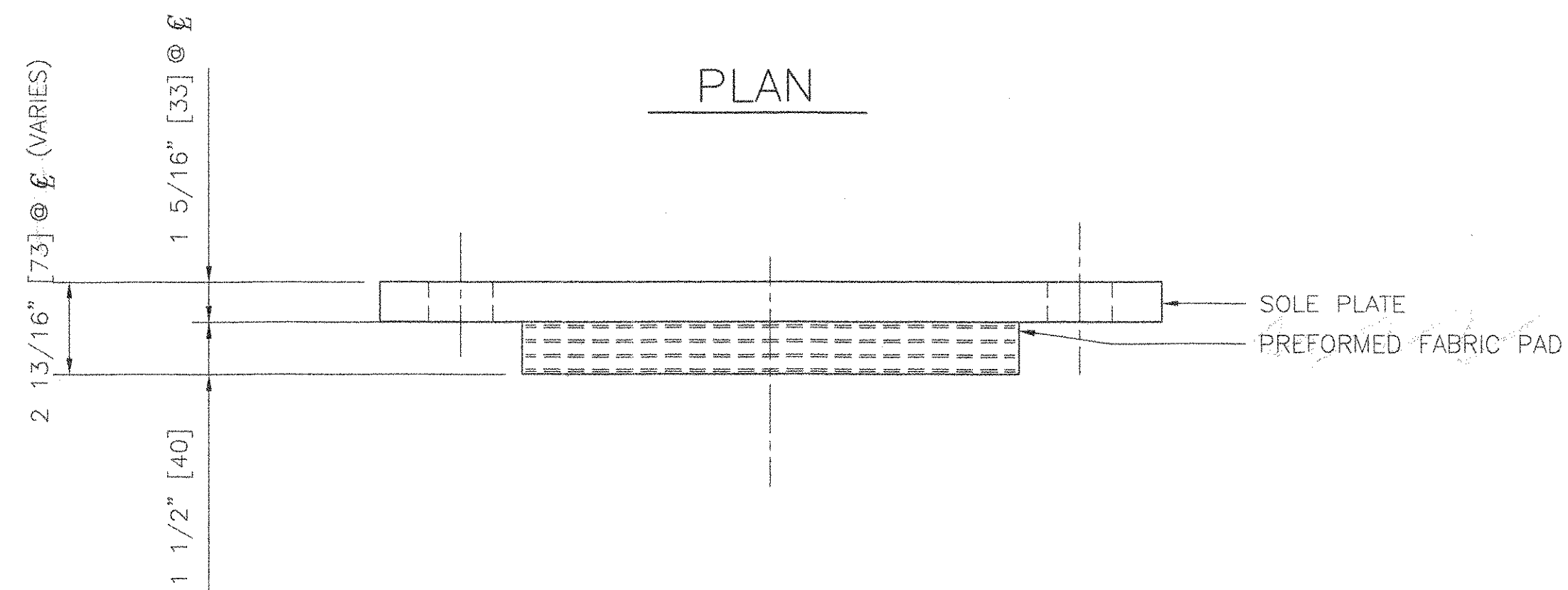
DATE: 2/1/2005



073



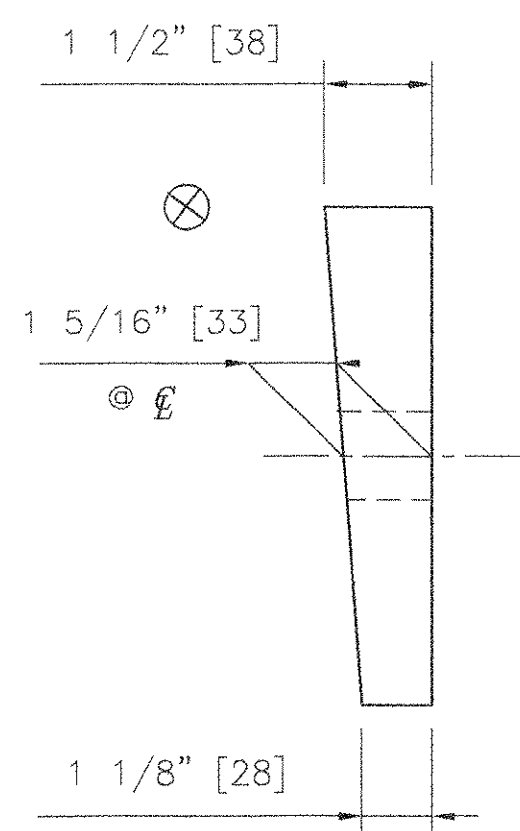
PLAN



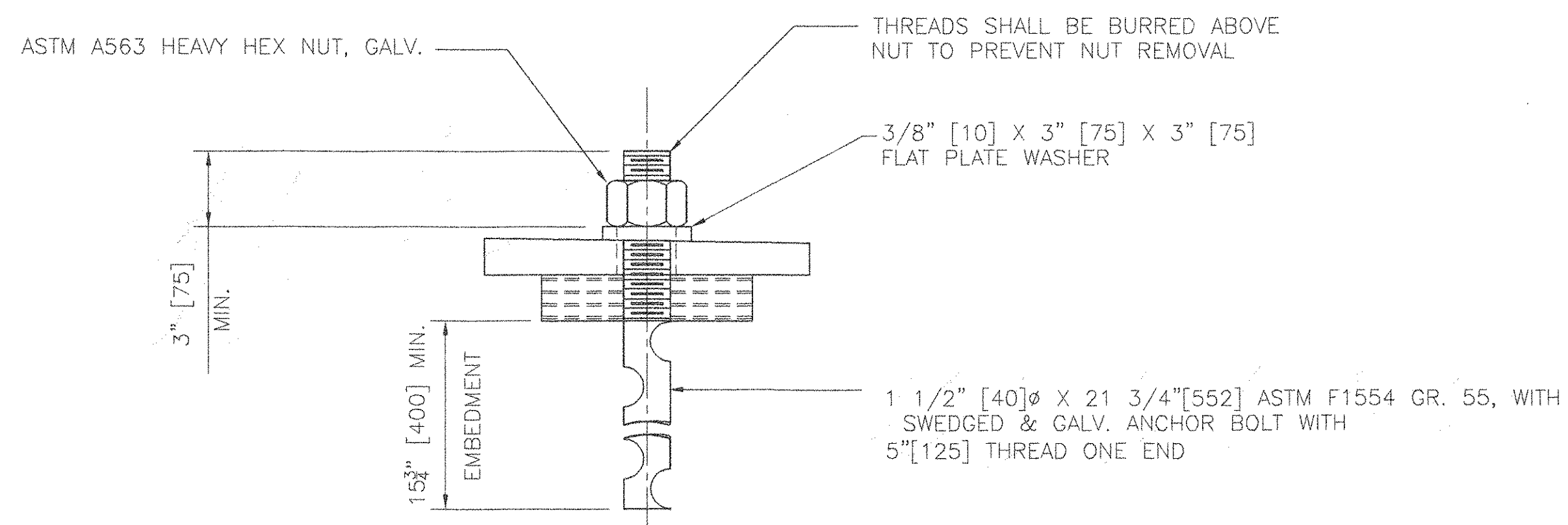
FRONT ELEVATION

COSMEC FIXED ELASTOMERIC BEARING

LOCATION:
ABUTMENT NO.2 BEAM 6
TOTAL QUANTITY - 1



STA. AHD. →



ANCHOR BOLT DETAIL
(SIDE VIEW)

BEARING NOTES:

- ANCHOR BOLTS AND ASSOCIATED HARDWARE SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 OR A123 AS APPLICABLE.
- LOCATION OF FABRICATION - 70 SOUTH STREET
WALPOLE, MA 02081
- COSMEC, INC. REPRESENTATIVE: MR. MATT McANDREWS
(508-668-6600)
- ⊗ MARKS THE THICK END OF SOLE PLATE.
- MAXIMUM ALLOWABLE BEARING PRESSURE ON CONCRETE= 6.9 MPa
MINIMUM ALLOWABLE DESIGN ROTATION= 0.015 RADIAN
HORIZONTAL CAPACITY SHALL BE A MINIMUM OF 6% VERTICAL LOAD
DESIGN LOAD PER BEARING: 476 kN [107 KIPS]
- ALL EDGES OF STEEL PLATES SHALL HAVE 1/16" MINIMUM RADIUS
- UNITS= INCHES [MM]

MATERIALS:

STEEL - AASHTO M-270 GR 36 ZINC METALIZED
 PREFORMED FABRIC PAD - AASHTO 18.4.9.1 DIV.II
 ANCHOR BOLTS - ASTM F1554 GR 55 GALVANIZED

ALL BEARING DEVICES SHALL BE ZINC METALIZED AS PER SUBSECTION 531.04(b) AND 506.15(b). BEARINGS SHALL BE SEALED WITH AN APPROVED SEALER AS SPECIFIED IN STANDARD SPEC. SUBSECTION 506.15(b). AREAS OF METALIZING DAMAGED BY FIELD WELDING OR HANDLING SHALL BE PAINTED WITH AN APPROVED SEALANT.

STATE OF VERMONT
 AGENCY OF TRANSPORTATION
 ROUTE NO. VT 17 (MAJOR COLLECTOR),
 BRIDGE NO. 36
 TOWN OF FAYSTON
 WASHINGTON COUNTY
 PROJECT BHF-0200(9)

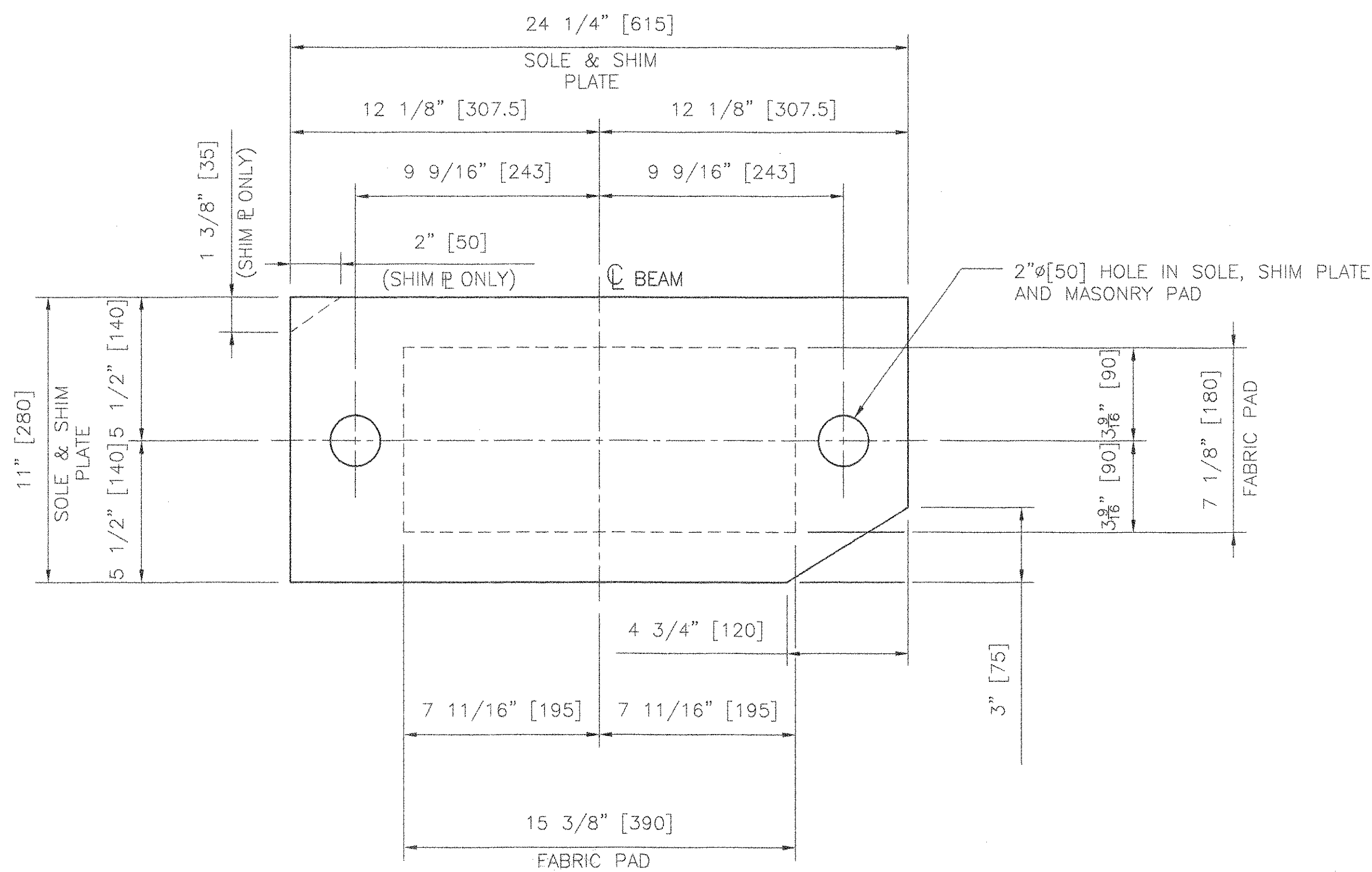
COSMEC, INC. 70 SOUTH STREET
 WALPOLE, MA 02081
 SCALE: 1/4"=1" DRAWN BY: MAE CHECKED BY: MRR
 DATE: 8/15/06 DATE: 8/22/06
COSMEC ELASTOMERIC BEARINGS
 CUSTOMER: WINTERSSET, INC. S.O. NUMBER: 60642 DRAWING NUMBER: 4880 REV: 1

RECEIVED
 OK'D BY: VHS OK'D BY: _____
 NOV 16 2006

RESUBMIT: _____ APPROVED: _____
 BY: WJ DATE: 11/16/06

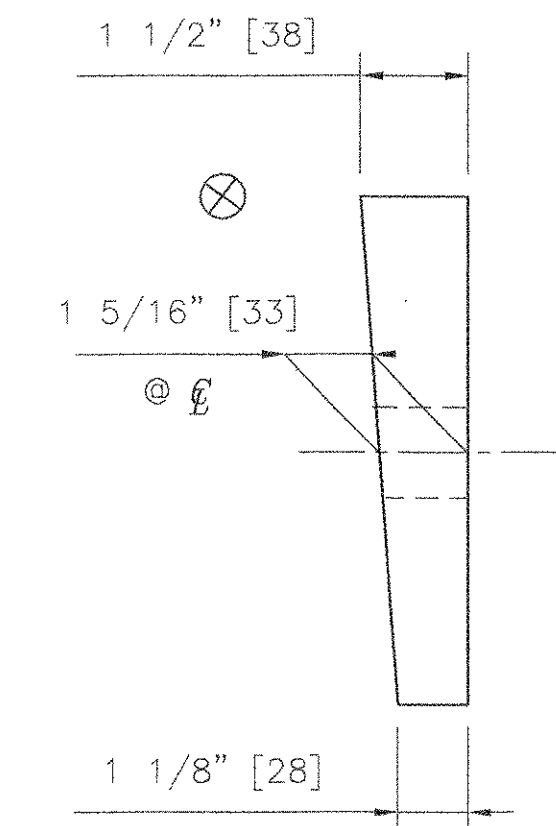
REV.	BY	DATE	OK'D BY	DATE
1	MAE	11/06	MCM	11/06

074bb



PLAN

STATION
AHEAD

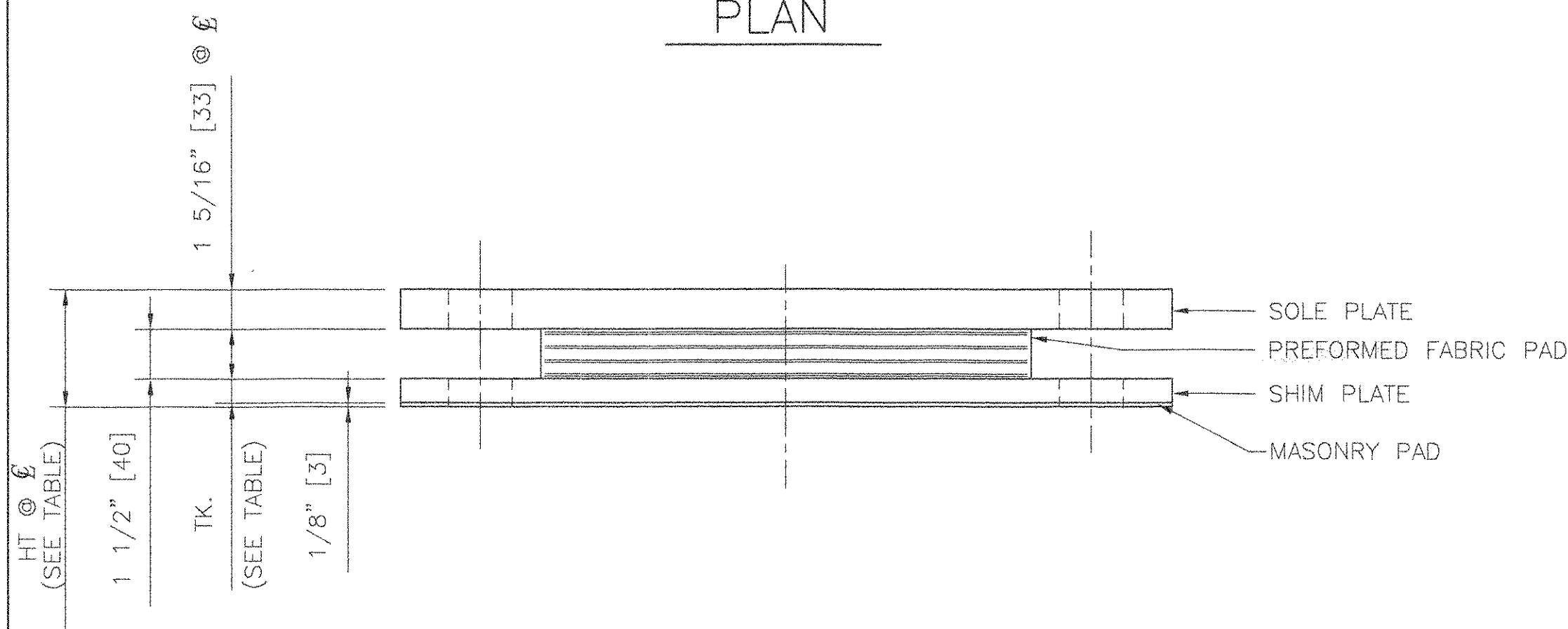


SIDE ELEVATION
BEVELED SOLE PLATE ONLY

BEARING NOTES:

- ANCHOR BOLTS AND ASSOCIATED HARDWARE SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 OR A123 AS APPLICABLE.
 - LOCATION OF FABRICATION - 70 SOUTH STREET WALPOLE, MA 02081
 - COSMEC, INC. REPRESENTATIVE: MR. MATT McANDREWS (508-668-6600)
 - ⊗ MARKS THE THICK END OF SOLE PLATE.
 - MAXIMUM ALLOWABLE BEARING PRESSURE ON CONCRETE= 6.9 MPa
MINIMUM ALLOWABLE DESIGN ROTATION= 0.015 RADIAN
HORIZONTAL CAPACITY SHALL BE A MINIMUM OF 6% VERTICAL LOAD
DESIGN LOAD PER BEARING: 476 kN [107 KIPS]
 - ALL EDGES OF STEEL PLATES SHALL HAVE 1/16" MINIMUM RADIUS
 - UNITS= INCHES [MM]
- MATERIALS:
- STEEL - AASHTO M-270 GR 36 ZINC METALIZED
 PREFORMED FABRIC PAD - AASHTO 18.4.9.1 DIV.II
 ANCHOR BOLTS - ASTM F1554 GR 55 GALVANIZED
- ALL BEARING DEVICES SHALL BE ZINC METALIZED AS PER SUBSECTION 531.04(b) AND 506.15(b). BEARINGS SHALL BE SEALED WITH AN APPROVED SEALER AS SPECIFIED IN STANDARD SPEC. SUBSECTION 506.15(b). AREAS OF METALIZING DAMAGED BY FIELD WELDING OR HANDLING SHALL BE PAINTED WITH AN APPROVED SEALANT.

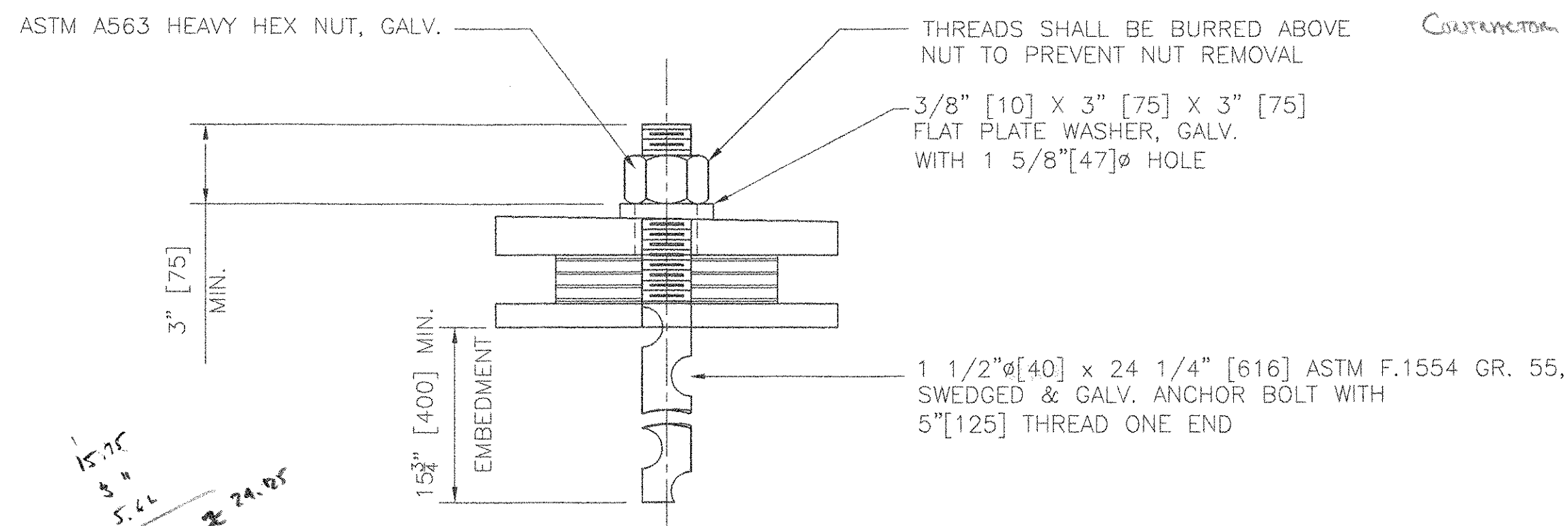
NOTE: PER CONTRACT SHEET NO.19 BEARING NOTE 6 THE CONTRACTOR MUST FIELD VERIFY EXISTING BRG. SEAT ELEVATIONS TO ACCURATELY DETERMINE SHIM PLATE THICKNESSES.



FRONT ELEVATION

COSMEC FIXED ELASTOMERIC BEARING

LOCATION:
ABUTMENT NO.2 BEAMS 1-5
TOTAL QUANTITY - 5



ANCHOR BOLT DETAIL
(SIDE VIEW)

#3 Provided by Contractor

SHIM PLATE THICKNESS & BEARING HEIGHT		
BEAM	TK.	HT @ E
1	2-68" [88] [45]	5-62" [143] [2]
2	2-06" [52] [19]	4-99" [127] [95]
3	2-17" [56] [32]	5-11" [130] [105]
4	2-32" [56] [26]	5-26" [134] [102]
5	2-09" [53] [30]	5-03" [128] [104]
6	SHIM PLATE NOT REQUIRED	

PLEASE VERIFY THIS FROM CONSTRUCTION

STATE OF VERMONT
AGENCY OF TRANSPORTATION

ROUTE NO. VT 17 (MAJOR COLLECTOR),
BRIDGE NO. 36
TOWN OF FAYSTON
WASHINGTON COUNTY
PROJECT BHF-0200(9)

COSMEC, INC. 70 SOUTH STREET WALPOLE, MA. 02081

SCALE: 1/4"=1" DRAWN BY: MAE CHECKED BY: MRR
DATE: 8/15/06 DATE: 8/22/06

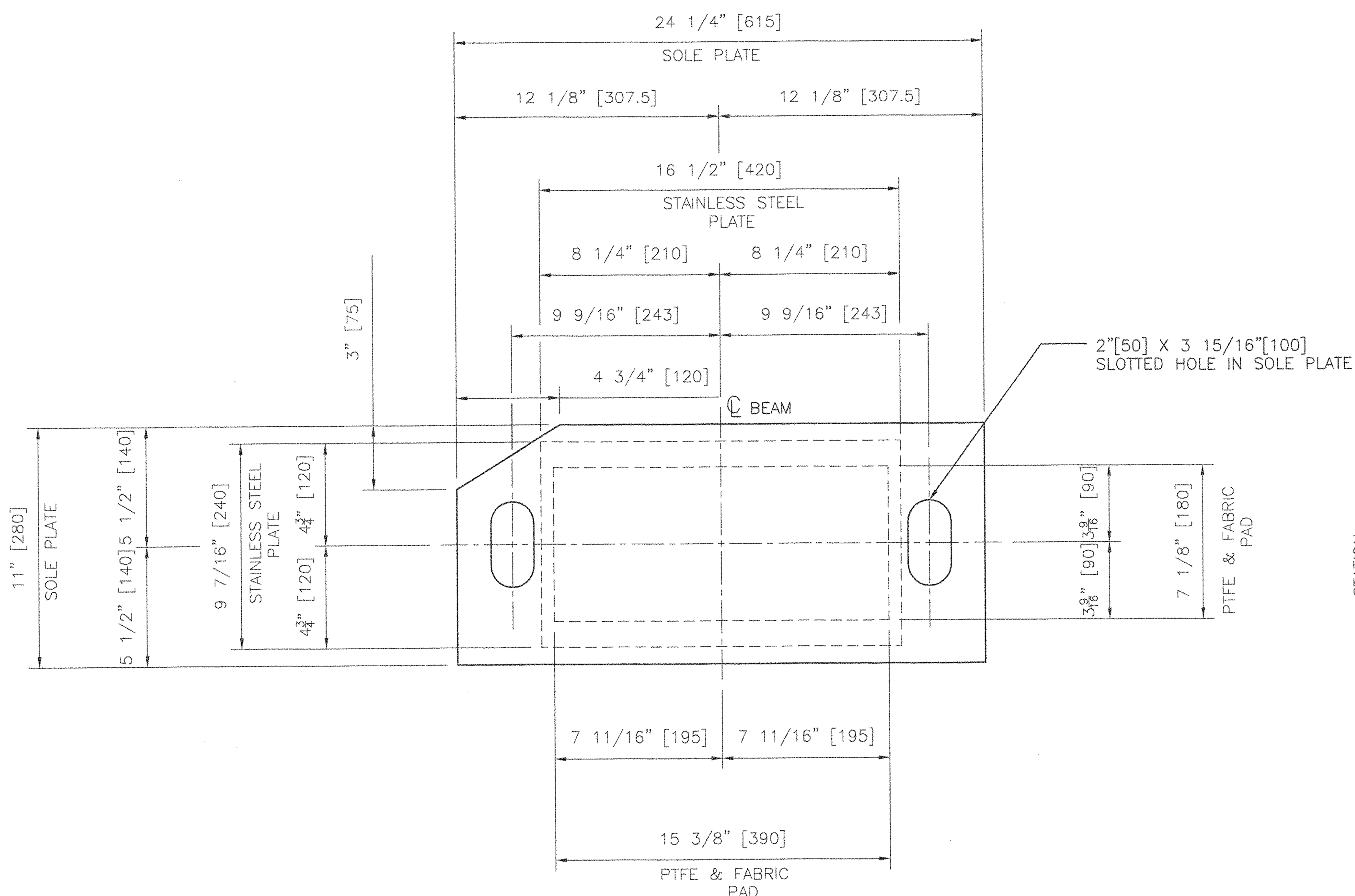
COSMEC ELASTOMERIC BEARINGS

CUSTOMER: WINTERSSET, INC. S.O. NUMBER: 60642 DRAWING NUMBER: 4876 REV: 1

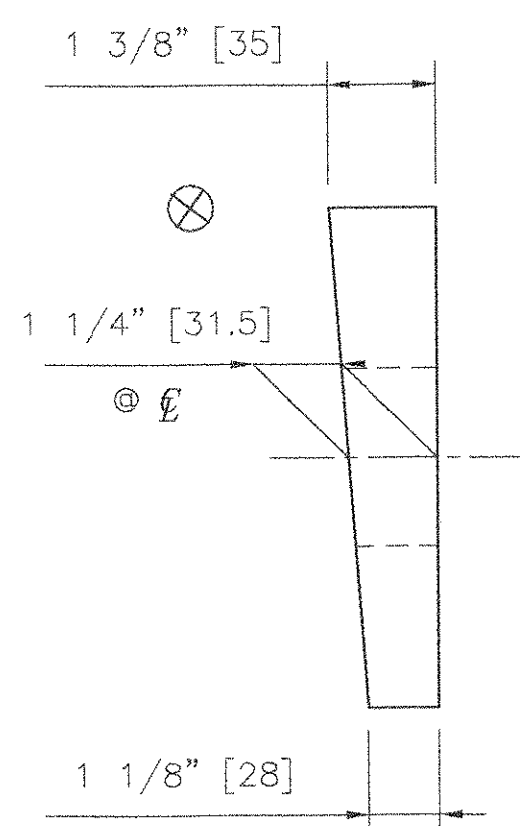
RECEIVED
NOV 16 2006
BY: [Signature] DATE: 11/16/06

REV	REVISION	BY	DATE	OK'D BY	DATE
1	REVISED AS NOTED PER REVIEWERS COMMENTS	MAE	11/06	MCM	11/06

075 bb



PLAN



SIDE ELEVATION
BEVELED SOLE PLATE ONLY

BEARING NOTES:

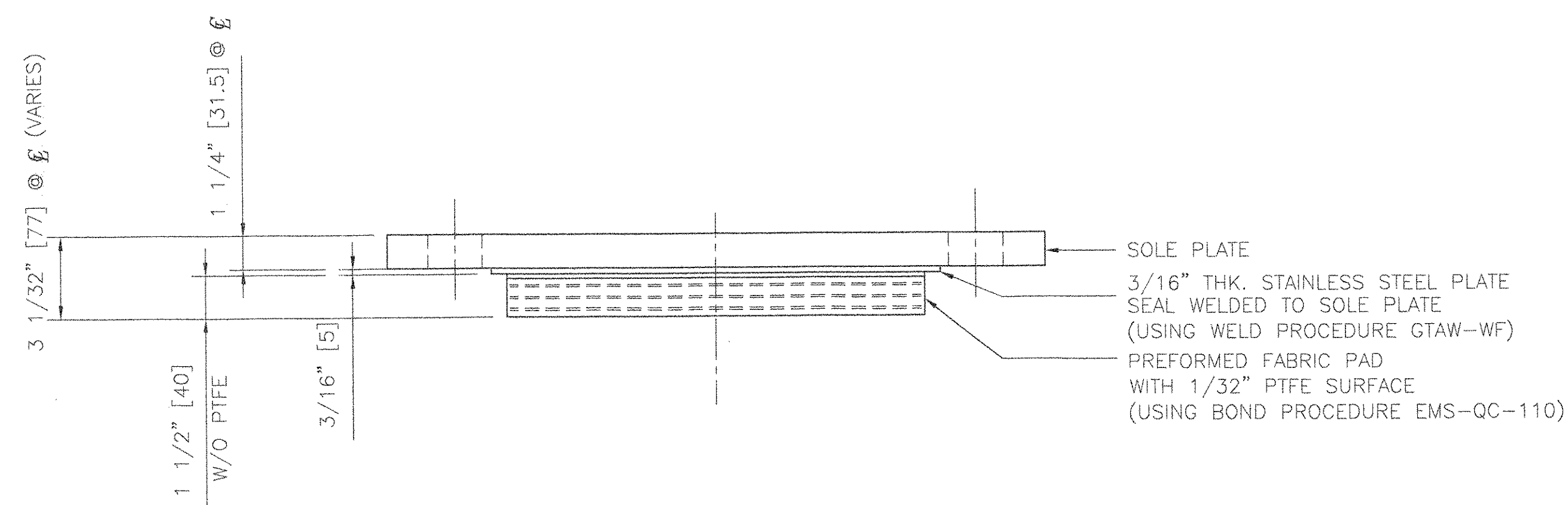
- ANCHOR BOLTS AND ASSOCIATED HARDWARE SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 OR A123 AS APPLICABLE.
- LOCATION OF FABRICATION - 70 SOUTH STREET
WALPOLE, MA 02081
- COSMEC, INC. REPRESENTATIVE: MR. MATT McANDREWS
(508-668-6600)
- ⊗ MARKS THE THICK END OF SOLE PLATE.
- MAXIMUM ALLOWABLE BEARING PRESSURE ON CONCRETE= 6.9 MPa
MINIMUM ALLOWABLE DESIGN ROTATION= 0.015 RADIAN
HORIZONTAL CAPACITY SHALL BE A MINIMUM OF 8% VERTICAL LOAD
DESIGN LOAD PER BEARING: 476 kN [107 KIPS]
- ALL EDGES OF STEEL PLATES SHALL HAVE 1/16" MINIMUM RADIUS

MATERIALS:

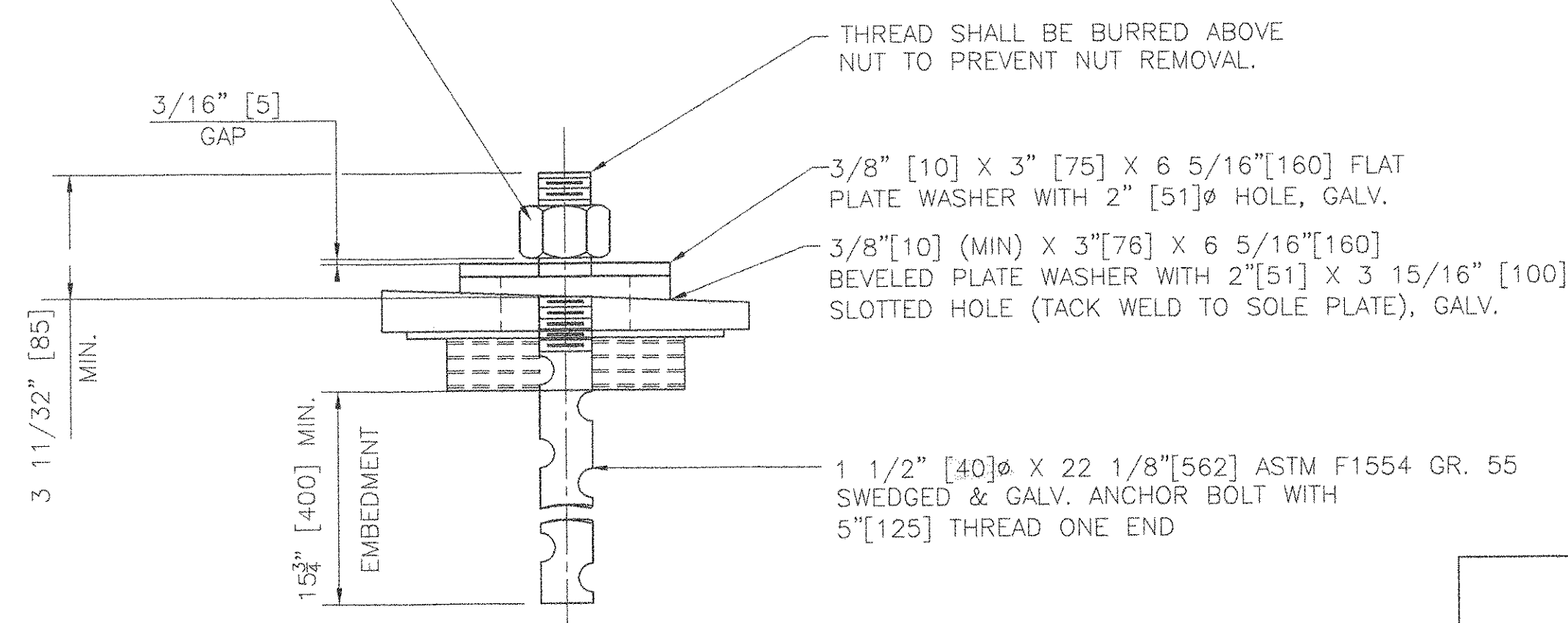
STEEL - AASHTO M-270 GR 36 ZINC METALIZED
 PREFORMED FABRIC PAD - AASHTO 18.4.9.1 DIV.II
 ANCHOR BOLTS - ASTM F1554 GR 55 GALVANIZED

ALL BEARING DEVICES SHALL BE ZINC METALIZED AS PER SUBSECTION 531.04(b) AND 506.15(b). BEARINGS SHALL BE SEALED WITH AN APPROVED SEALER AS SPECIFIED IN STANDARD SPEC. SUBSECTION 506.15(b). AREAS OF METALIZING DAMAGED BY FIELD WELDING OR HANDLING SHALL BE PAINTED WITH AN APPROVED SEALANT.

ASTM A563 HEAVY HEX NUT, GALV. EXPANSION BEARING NUTS ARE TO BE DRWAN UP FINGER TIGHT AND THEN BACKED OFF 3/16" [5]



FRONT ELEVATION



ANCHOR BOLT DETAIL
(SIDE VIEW)

COSMEC EXPANSION ELASTOMERIC BEARING

LOCATION:
ABUTMENT NO.1
TOTAL QUANTITY - 6

RECEIVED
 OK'D BY *[Signature]* DATE NOV 16 2006
 RESUBMIT _____ APPROVED _____
 BY *[Signature]* DATE 11/16/06

RECEIVED
 OK'D BY _____ DATE NOV 12 2006
 RESUBMIT _____ APPROVED _____
 BY _____ DATE _____

STATE OF VERMONT AGENCY OF TRANSPORTATION			
ROUTE NO. VT 17 (MAJOR COLLECTOR), BRIDGE NO. 36 TOWN OF FAYSTON WASHINGTON COUNTY PROJECT BHF-0200(9)			
COSMEC, INC.		70 SOUTH STREET WALPOLE, MA. 02081	
SCALE: 1/4"=1"	DRAWN BY: MAE	CHECKED BY: MRR	
	DATE: 8/15/06	DATE: 8/22/06	
COSMEC ELASTOMERIC BEARINGS			
CUSTOMER: WINTERSSET, INC.	S.O. NUMBER: 60642	DRAWING NUMBER: 4875	REV: 1

REV. 1	REVISED AS NOTED PER REVIEWERS COMMENTS	BY: MAE	DATE: 11/06	OK'D BY: MCM	DATE: 11/06
--------	---	---------	-------------	--------------	-------------

02/13/2006 10:30 71772374000 00000000 PAGE 02

Route VT 17 over Mill Brook
 Bridge Number 36 Improvement
 Project Number: BHF 0200 (9)
 Washington County, Vermont
 High Steel Structures Shop Number: VT-06062

OK'D BY: _____ OK'D BY: JLK
 RESUBMIT: _____ APPROVED:
 BY: _____ DATE: 9-14-06

VTRANS
 RECEIVED

**HEAT STRAIGHTENING/CAMBER ADJUSTMENT
 PROCEDURE**

ALL HEATING OPERATIONS MUST BE WITNESSED BY THE VERMONT AGENCY OF TRANSPORTATION SHOP INSPECTOR

Heating Process and Equipment

- Heating shall be performed using large, approximately one inch diameter, multi-orifice heating torches.
- Our torch handle selected is the Victor HD 310C. Torch tip is type SS15n (1-132 inch diameter).
- The heating pattern will be brought to a temperature range of 800 - 1125° F as rapidly as possible without overheating.
- Steel temperatures greater than 1125° F shall be considered destructive heating.
- Temperature indicating crayons shall be used to insure the metal is not heated more than 1125° F. Heat measurements shall be made after the heating flame had been removed from the steel.

Heating Patterns for Minor Sweep Adjustments

- When small adjustments are required to correct sweep, the application of heat to a continuous strip along the appropriate flange edge for short lengths not to exceed twelve inches may be used. When flange thickness exceeds 1-1/4 inches, both flange surfaces shall be heated concurrently.

Heating Procedure for Camber Adjustment

- Heating to increase or decrease camber may be done with the girder web in the vertical position at any time after the web to flange welds are completed.
- If the girder is to be heated with the web in a vertical position:
 - a. Support the girder at each end.
 - b. Supply a catch block to prevent too much downward vertical movement.
 - c. Secure the girder to prevent lateral movement.
- For minor camber adjustments, a strip along the outside surface of the flange where it intersects the web shall be heated at predetermined locations.
- V type heats shall be used to increase/decrease camber when the required correction exceeds 1/4 inch. V type heat patters shall have a base not exceeding ten inches in length and the tip shall not exceed 75% of the web depth.

07755
~~076~~

VT-06062 Contract #BHF 0200 (9), Bridge #36 Improvement

WELDING PROCEDURE FOR AWS PREQUALIFIED JOINTS				
W2 - METRIC				
PROCEDURE SPECIFICATIONS				
MATERIAL SPECIFICATION	ASTM A709 GRADES: 250, 345, 345W			
WELDING PROCESS	SHIELDED METAL ARC WELDING			
MANUAL OR MACHINE	MANUAL			
POSITION OF WELDING	ALL (EXCEPT AS NOTED BELOW)			
FILLER METAL SPECIFICATION	AWS A5.1 AND A5.5			
WELD METAL CLASSIFICATION	E7018/E7028 (TACKING ONLY) AND E8018-C3			
WIRE/FLUX	D.N.A.			
POLARITY	DC+ OR AC			
ROOT TREATMENT	MANUAL CLEANING			
PREHEAT AND INTERPASS TEMPERATURE	SEE PREHEAT CHART			
ELECTRICAL STICK-OUT	D.N.A.			
SHIELDING GAS	D.N.A.			
				REVISED: 7/27/98
WELDING PROCEDURE				ORIGINAL ISSUE: 4/9/96

PASS NO.	WIRE SIZE (mm)	CURRENT RANGE E7018		TRAVEL SPEED (mm/min)	JOINT DETAIL
		DC+	AC		
1	3.2	90-150	110-170	152-228	TACK WELDS
1	4.0	120-190	135-225	203-330	GROOVE ROOT PASSES AND TACK WELDS

PASS NO.	WIRE SIZE (mm)	CURRENT RANGE E7028		TRAVEL SPEED (mm/min)	JOINT DETAIL (LIMITED TO FLAT AND HORIZONTAL TACK WELDS AND FLAT POSITION GROOVE ROOT PASSES)
		DC+	AC		
1	4.0	170-240	180-270	203-330	GROOVE ROOT PASSES AND TACK WELDS

PASS NO.	WIRE SIZE (mm)	CURRENT RANGE E8018-C3		TRAVEL SPEED (mm/min)	JOINT DETAIL
		DC+	AC		
1	4.0	130-190	140-225	203-330	GROOVE ROOT PASSES, REPAIR WELDS AND TACKS
ALL	4.0	130-190	140-225	203-330	FILLET WELDS
ALL	4.8	180-270	210-290	228-381	FILLET WELDS (FLAT AND HORIZONTAL WELDS ONLY)
ALL	4.8	250-330	270-370	228-406	FILLET WELDS (FLAT AND HORIZONTAL WELDS ONLY)

* WELD SIZE DETERMINED BY TRAVEL SPEED

Z:\HS\JOBS\06062\wp1.dgn 09/11/06 08:35:09 AM

TRANS RECEIVED
 DATE: 9-12-06
 BY: JUC
 07855

VT-06062 Contract #BHF 0200 (9), Bridge #36 Improvement

WELDING PROCEDURE FOR AWS PREQUALIFIED JOINTS					
W6-METRIC					
PROCEDURE SPECIFICATIONS					
MATERIAL SPECIFICATION	ASTM A709 GRADES: 250, 345, 345W				
WELDING PROCESS	FLUX CORE ARC WELDING				
MANUAL OR MACHINE	SEMI-AUTOMATIC OR MACHINE				
POSITION OF WELDING	1F, 2F, 3F, 4F				
FILLER METAL SPECIFICATION	AWS A5.20				
WELD METAL CLASSIFICATION	E71T-1				
WIRE/FLUX	HOBART FORMULA XL 550 (H4)				
WIRE DIAMETER	1.4 mm				
SINGLE OR MULTIPLE ARC	SINGLE ARC				
POLARITY	DC+				
ROOT TREATMENT	MANUAL CLEANING				
PREHEAT AND INTERPASS TEMPERATURE	SEE PREHEAT CHART*				
ELECTRICAL STICK-OUT	19.1 mm				
SHIELDING GAS	100% CO2				
WELDING PROCEDURE				REVISED:	
				ORIGINAL ISSUE: 5/3/06	
PASS NO.	AMPS	VOLTS	TRAVEL SPEED (mm/MIN.)	GAS FLOW (L/MIN.)	JOINT DETAIL
ALL	225-250	25.0-27.0	375-419	19-24	ALL POSITION TACK WELDS
<p>USED FOR:</p> <p>ALL POSITION TACK WELDS</p> <p>PREHEAT NOT REQUIRED FOR TACK WELDS REMELTED BY THE SAW PROCESS</p> <p>PROCEDURE QUALIFICATION RECORD AWS-06-02 (EXPIRES 4/27/11)</p>					

RECEIVED
 VTRAPS
 DATE: 9-13-06
 BY: [Signature]

04955

VT-06062 Contract #BHF 0200 (9), Bridge #36 Improvement

WELDING PROCEDURE FOR AWS PREQUALIFIED JOINTS
W34X - METRIC

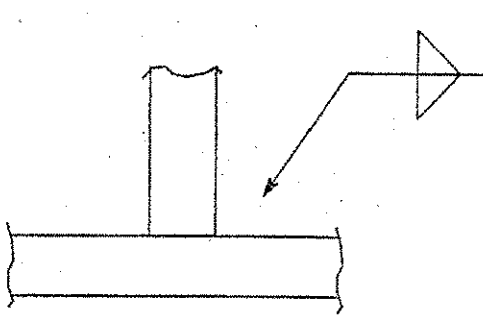
PROCEDURE SPECIFICATIONS

MATERIAL SPECIFICATION _____ ASTM A709 GRADES: 250, 345, 345W
 WELDING PROCESS _____ SUBMERGED ARC WELDING
 MANUAL OR MACHINE _____ SEMIAUTOMATIC OR MACHINE
 POSITION OF WELDING _____ 2F
 FILLER METAL SPECIFICATION _____ AWS A5.17
 WELD METAL CLASSIFICATION _____ F7A2-EM12X
 WIRE/FLUX _____ LINCOLN L61/761
 WIRE DIAMETER _____ 2.4mm
 SINGLE OR MULTIPLE ARC _____ SINGLE ARC
 POLARITY _____ DC-
 ROOT TREATMENT _____ MANUAL CLEANING
 PREHEAT AND INTERPASS TEMPERATURE _____ SEE PREHEAT CHART
 ELECTRICAL STICK-OUT _____ 25.4mm
 SHIELDING GAS _____ O.N.A.

VTRANS
RECEIVED
SEP 12 2006
REVISED: 5/5/03
ORIGINAL ISSUE: 3/4/96

PASS NO.	WELDING CURRENT			TRAVEL SPEED (mm/m)	JOINT DETAIL
	AMPS	WIRE FEED SPEED	VOLTS		
1	360-440	2.9-3.7	29.0-36.0	279-686	8mm FILLET WELD

PRIMARY USE:
STIFFENER TO WEB
(AND OTHER APPLICATIONS AS NEEDED)



AWS D1.5 FWST T-TEST-10
 PROCEDURE QUALIFICATION RECORD AWS-FCM-02-4 (EXPIRES 6/27/07)
 PROCEDURE QUALIFICATION RECORD AWS-FCM-02-5A (EXPIRES 7/16/07)

VT-06062 Contract #BHF 0200 (9), Bridge #36 Improvement

WELDING PROCEDURE FOR AWS PREQUALIFIED JOINTS
W44X - METRIC

PROCEDURE SPECIFICATIONS

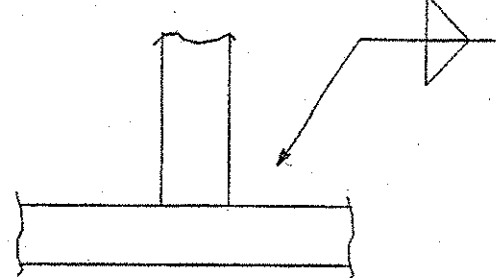
MATERIAL SPECIFICATION _____ ASTM A709 GRADES: 250, 345, 345W
 WELDING PROCESS _____ SUBMERGED ARC WELDING
 MANUAL OR MACHINE _____ SEMIAUTOMATIC OR MACHINE
 POSITION OF WELDING _____ 2F
 FILLER METAL SPECIFICATION _____ AWS A5.17
 WELD METAL CLASSIFICATION _____ F702-EM12K
 WIRE/FLUX _____ LINCOLN L61/761
 WIRE DIAMETER _____ 2.4mm
 SINGLE OR MULTIPLE ARC _____ SINGLE ARC
 POLARITY _____ DC-
 ROOT TREATMENT _____ MANUAL CLEANING
 PREHEAT AND INTERPASS TEMPERATURE _____ SEE PREHEAT CHART
 ELECTRICAL STICK-OUT _____ 25.4mm
 SHIELDING GAS _____ D.N.A.

VTRAWS
RECEIVED
SEP 12 2006
JWC

REVISED: 5/5/03
ORIGINAL ISSUE: 3/4/96

PASS NO.	WELDING CURRENT			TRAVEL SPEED (mm/m)	JOINT DETAIL
	AMPS	WIRE FEED SPEED	VOLTS		
1	360-440	2.9-3.7	29.0-36.0	279-686	8mm FILLET WELD

PRIMARY USE:
STIFFENER TO FLANGE
(AND OTHER APPLICATIONS AS NEEDED)



AWS D1.5 FWST T-TEST-10
 PROCEDURE QUALIFICATION RECORD AWS-FCM-02-4 (EXPIRES 6/27/07)
 PROCEDURE QUALIFICATION RECORD AWS-FCM-02-5A (EXPIRES 7/16/07)

VT-06062 Contract #BHF 0200 (9), Bridge #36 Improvement

VTTRANS
 RECEIVED
 DATE 9-13-06
 BY JWC

MINIMUM PREHEAT AND INTERPASS TEMPERATURE

SHIELDED METAL-ARC WELDING WITH LOW
 HYDROGEN ELECTRODES, OR SUBMERGED ARC
 WELDING, OR FLUX CORED ARC WELDING

THICKNESS OF THICKEST PART AT POINT OF WELDING - (mm)	ASTM A-36, A-572, AND A-588 M183, M223, AND M222 ASTM A709, GRADE 36 (250) ASTM A709, GRADE 50 (345) ASTM A709, GRADE 50W (345W)
TO 19.1, INCL.	10°C
OVER 19.1 TO 38.1, INCL.	20°C
OVER 38.1 TO 63.5, INCL.	65°C
OVER 63.5	110°C

THE MAXIMUM PREHEAT TEMPERATURE SHALL NOT EXCEED 232°C.
 THE MAXIMUM INTERPASS TEMPERATURE SHALL NOT EXCEED 280°C.

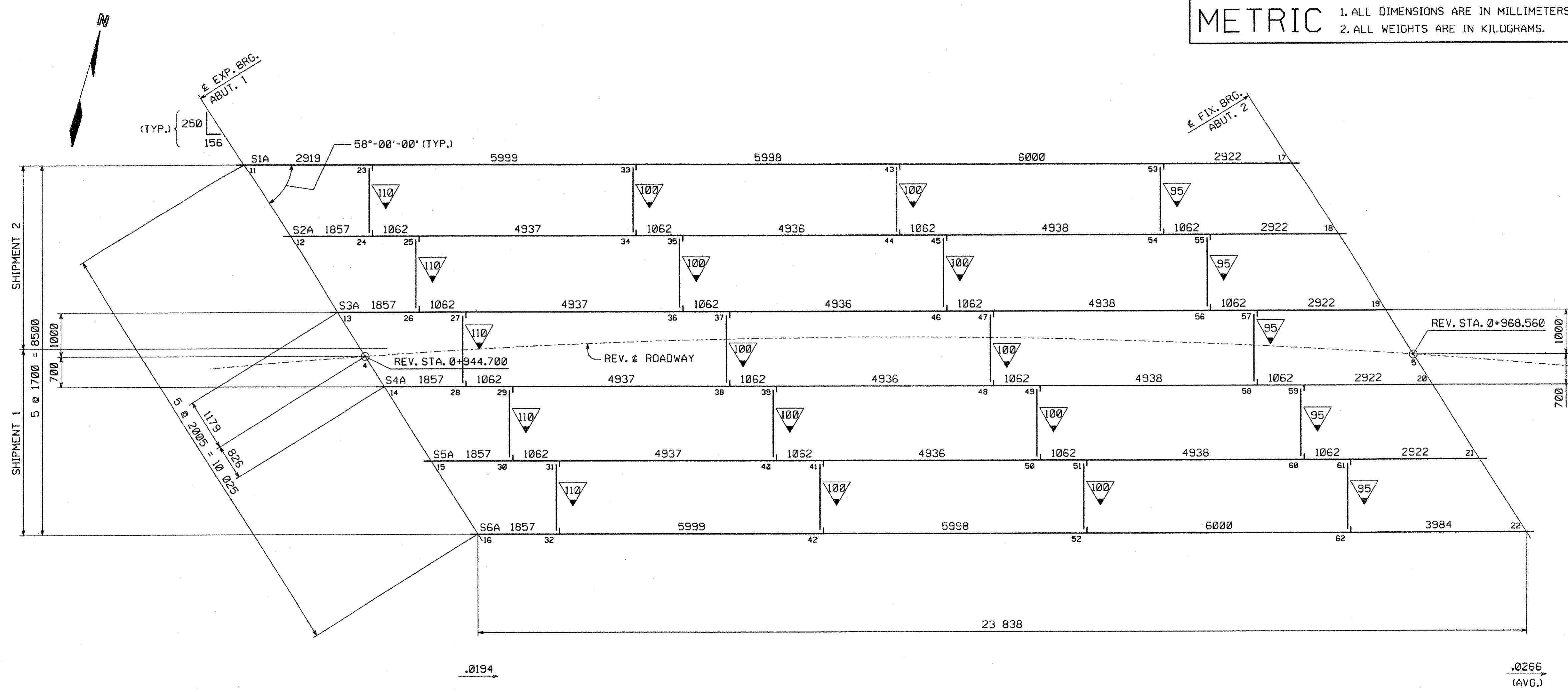
REFER TO THE FOLLOWING CHART FOR EQUIVALENT STEEL TYPES.
 ASTM A-36 AND A-709 GRADE 36 AND AASHTO M183
 ASTM A-572 AND A-709 GRADE 50 AND AASHTO M223
 ASTM A-588 AND A-709 GRADE 50W AND AASHTO M222

CONTACT QUALITY CONTROL FOR PREHEAT REQUIREMENTS ON ANY STEEL
 NOT SPECIFICALLY NOTED ABOVE

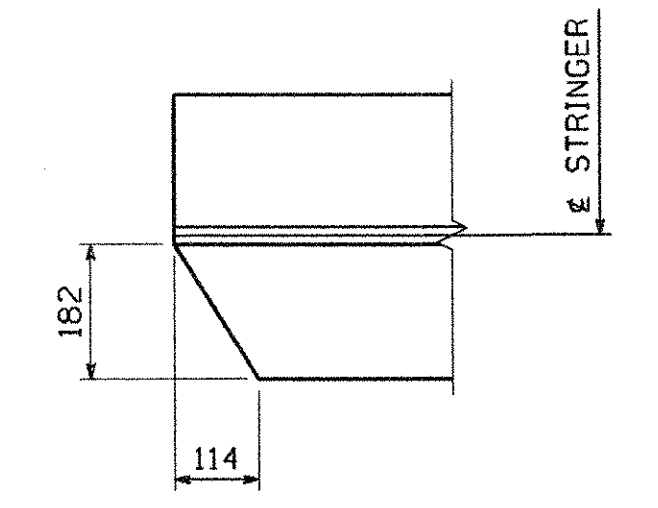
REVISED:
 ORIGINAL ISSUE: 3/4/96

METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

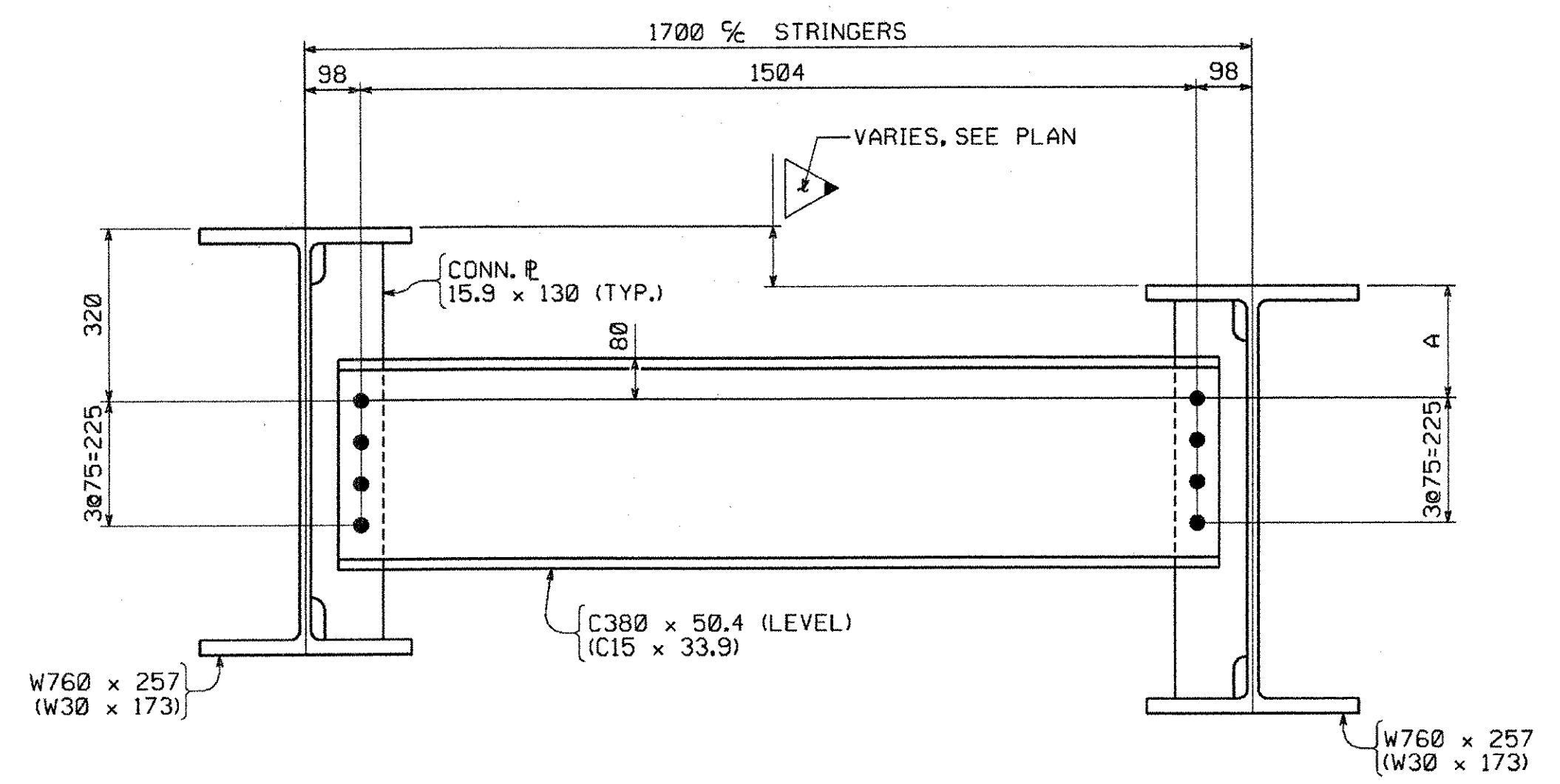
FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	



CALCULATION PLAN



TOP & BOTT. FLG. CLIP
(ABUT. 1 SHOWN, ROTATE 180° FOR ABUT. 2)



INTERMEDIATE DIAPHRAGM LAYOUT
(LOOKING STATIONS AHEAD)

▶	A
110	210
100	220
95	225

NOTES:
DIMENSIONS ON PLAN ALONG STRINGERS ARE GIVEN TO THE CHORD AT THE BOTTOM OF STRINGER IN FULLY CAMBERED POSITION. ALL OTHER DIMENSIONS ARE GIVEN HORIZONTALLY.
DIMENSIONS PLACED ON THE STRINGER LINES REPRESENT DIAPHRAGM SPACING. FIGURES GIVEN THUS: 110, 100, 95 ARE THE GRADES OF THE STRINGERS AT THE BEARINGS IN FINAL POSITION; ARROW POINTS DOWNGRADE.
ALL STIFFENER AND CONNECTION PLATE SPACINGS ARE GIVEN TO ± PLATE. ENDS OF STRINGERS TO BE VERTICAL IN FINAL POSITION.
ALL STEEL TO BE AASHTO M270M GRADE 345W (U.N.).
ALL FIELD CONNECTIONS TO BE MADE WITH 7/8" H.S. (AASHTO M164 TYPE 3) BOLTS IN 1 1/2" HOLES (U.N.).
FIGURES GIVEN THUS: 110, 100, 95 ARE THE DIFFERENCES IN ELEVATIONS OF STRINGERS (IN THE PLANE OF THE DIAPHRAGM IN ERECTED POSITION) AT DIAPHRAGMS; ARROW POINTS TOWARD LOW STRINGER.
ALL STATIONS ARE GIVEN IN METERS.

NOTE:
THE PURPOSE OF THIS DRAWING IS TO COORDINATE GEOMETRIC CONTROL INFORMATION. THIS DRAWING IS SUBMITTED FOR INFORMATION ONLY AND IS NOT INTENDED FOR SHOP FABRICATION. THIS DRAWING IS FOR REFERENCE ONLY, APPROVAL IS NOT REQUIRED.

RECEIVED
CHK'D BY: *MB* OK'D BY: _____
AUG 21 2006
RESUBMIT: _____ APPROVED: *A. H. H.*
BY: *WJH* DATE: 9/13/06

NO.	REVISION	BY	DATE
WORKSHEET - CALCULATION PLAN & LAYOUTS VT 17 OVER MILL BROOK VT 17 STA. 0+944.700 TO STA. 0+968.560 TOWN OF FALSTON, WASHINGTON COUNTY, VT STATE OF VERMONT AGENCY OF TRANSPORTATION			
STATE CONTRACT OR REF. NO. BRIDGE NO. 36			
CONTRACTOR WINTERSET, INC.			
IN CHARGE: CHRISTMAN (IH)	MADE BY: ERS	CHK'D BY: MCK	DATE: 8-4-06
CONTRACT NUMBER: VT-06062-1&2		DRAWING NUMBER: WS1 OF WS1	

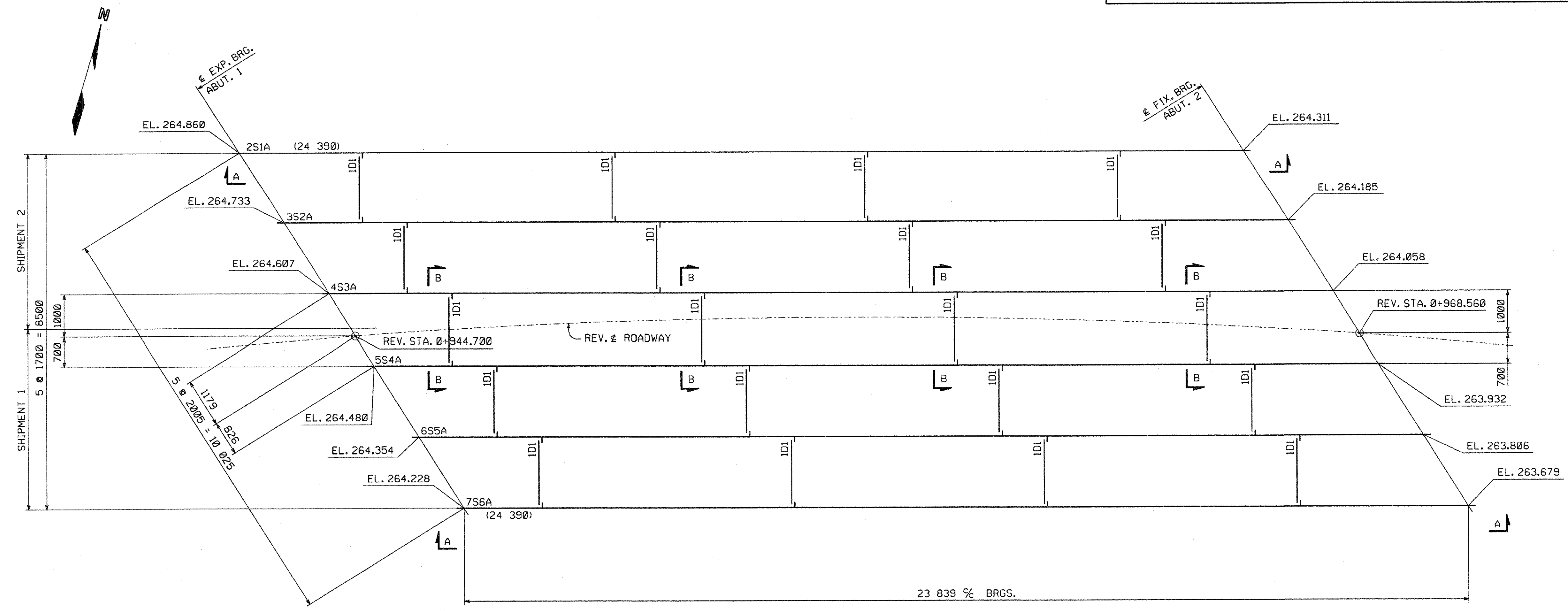
FAYSTON

METRIC
 Scale = 0.017500 of full size.
 PLOTTED: 08/10/06 10:55:48 AM
 BY: Mkreindl

083 46

METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	

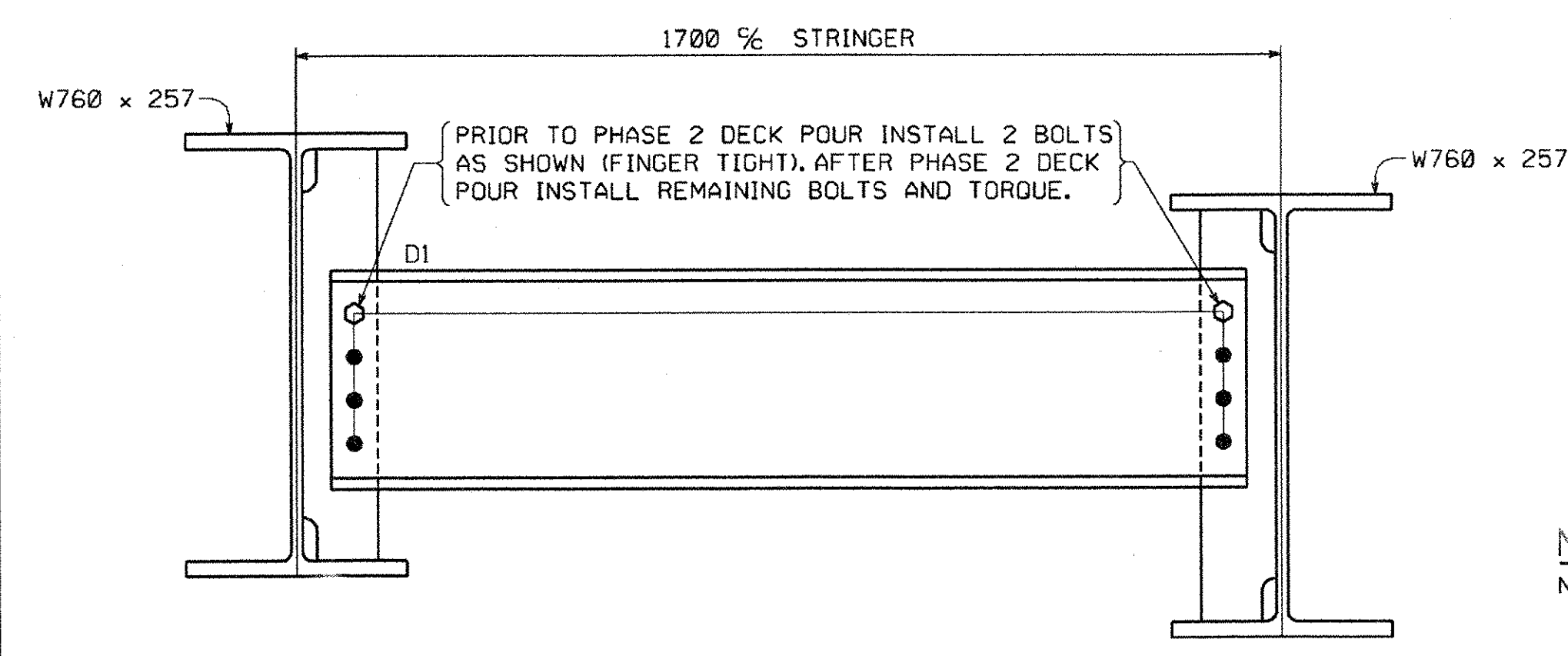


FIELD BOLT SUMMARY - SHIP. #1

(2% ADDITIONAL BOLTS ADDED + 3 EA. FOR TESTING)

AASHTO M164 TYPE 3 (RCT); WHVY HEX HD & AASHTO M291 GRADE DH3 HEX NUT
69 - 7/8" HIGH STRENGTH BOLTS x 0'-2 1/4
AASHTO M293 WEATHERING (RCT); ROUND & FLAT
69 - STD WASHERS FOR 7/8" BOLT
FIELD BOLT SUMMARY - SHIP. #2
(2% ADDITIONAL BOLTS ADDED + 3 EA. FOR TESTING)
AASHTO M164 TYPE 3 (RCT); WHVY HEX HD & AASHTO M291 GRADE DH3 HEX NUT
101 - 7/8" HIGH STRENGTH BOLTS x 0'-2 1/4
AASHTO M293 WEATHERING (RCT); ROUND & FLAT
101 - STD WASHERS FOR 7/8" BOLT

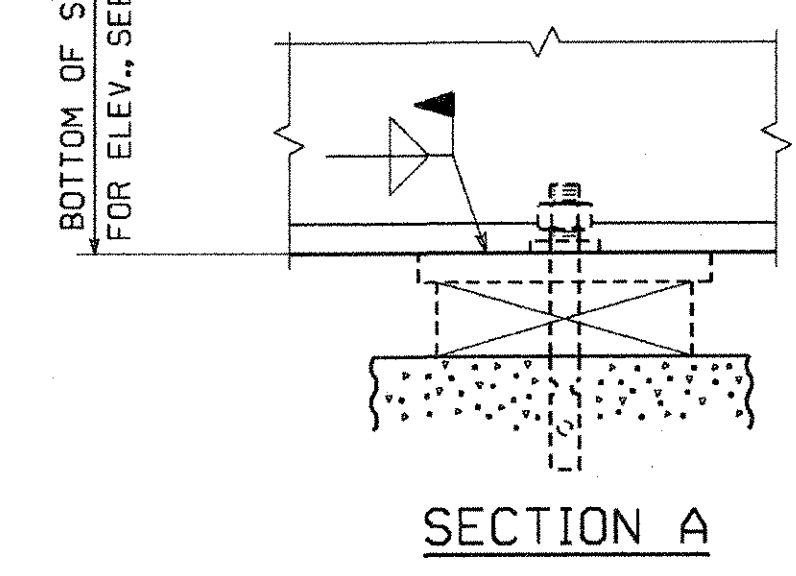
ERECTION FRAMING PLAN



SHIPPING WEIGHTS

SHIPPING PIECE MARK	WEIGHT EA (KG)
S1A	6,314
S2A	6,360
S3A	6,360
S4A	6,360
S5A	6,360
S6A	6,314

CONTRACTOR NOTE:
ELEVATIONS ARE GIVEN TO BOTTOM OF STEEL - DO NOT POUR TO FINAL ELEVATIONS WITHOUT VERIFICATION OF BEARING HEIGHTS AND BRIDGE SEATS.



NOTES:

NO CREDIT WILL BE ALLOWED FOR WORK PERFORMED BY OTHERS IN REPLACING OR CORRECTING MATERIALS OR WORKMANSHIP COVERED BY THIS DRAWING UNLESS EXPRESSLY AUTHORIZED BY HIGH STEEL STRUCTURES, INC. HIGH STEEL STRUCTURES, INC. DOES NOT SUPPLY SHEAR STUDS, EXPANSION DAM MATERIAL, BEARING ASSEMBLIES INCLUDING PADS AND ANCHOR BOLTS, HOLES OR BOLTS FOR FLEMING BRACKETS WORK THIS DRAWING WITH DRAWING E2.
NOTICE: WEIGHTS OF MEMBERS LISTED ON THESE DRAWINGS ARE ESTIMATED WEIGHTS AND ACTUAL WEIGHTS WILL VARY. HIGH STEEL STRUCTURES, INC. WILL NOT BE RESPONSIBLE FOR ANY ERECTION PROCEDURES, SHIPPING PROCEDURES, ETC. DEVELOPED USING ESTIMATED WEIGHTS AS SHOWN. ALL DIMENSIONS ARE GIVEN HORIZONTALLY (U.N.). ALL ELEVATIONS AND STATIONS ARE GIVEN IN METERS. DIMENSIONS GIVEN THUS: (24 390) ARE THE SHIPPING LENGTHS OUT TO OUT OF FASCIA STRINGERS. THE SHIPPING MARKS SHOWN CONSIST OF THE PREFIX INDICATING THE SHEET NUMBER UPON WHICH THE PIECE IS DETAILED ALONG WITH THE SHIPPING PIECE MARK. ALL FIELD CONNECTIONS TO BE MADE IN ACCORDANCE WITH THE FIELD BOLT SUMMARY AND LIST OF FIELD CONNECTIONS. (RCT) INDICATES ROTATIONAL CAPACITY TESTED BOLTS. DO NOT MIX NUTS, BOLTS AND WASHERS FROM DIFFERENT CONTAINERS UNLESS ALL NUTS, BOLTS AND WASHERS HAVE THE SAME LOT NUMBER.

SECTION B-B

LIST OF FIELD CONNECTIONS ~ SHIP. 1

LINE	ACTUAL NUMBER REQ'D	BOLT DIAM.	BOLT LENGTH	BOLTS PER CONN.	NO. OF CONN.	GRIP	THICKNESS OF PIECES JOINED	PIECES CONNECTED AND REMARKS
1	64	7/8	2 1/4	4	16	25.9	10.0 15.9	DIAPHRAGM TO CONN. PLATE
2								

LIST OF FIELD CONNECTIONS ~ SHIP. 2

LINE	ACTUAL NUMBER REQ'D	BOLT DIAM.	BOLT LENGTH	BOLTS PER CONN.	NO. OF CONN.	GRIP	THICKNESS OF PIECES JOINED	PIECES CONNECTED AND REMARKS
1	96	7/8	2 1/4	4	24	25.9	10.0 15.9	DIAPHRAGM TO CONN. PLATE
2								

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: CONFIRMING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vanasse Hangen Brustlin, Inc. Engineers, Planners, and Scientists 500 Bedford Farm, Kilton Rd. Bedford, NH 03110 603 944 0288

Job Number: 50543
Reviewed By: L.S. GARMER
Date: 9/6/06

RECEIVED
CHK'D BY: *WJH* OK'D BY: _____
AUG 21 2006
RESUBMIT: _____ APPROVED: *As Noted*
BY: *WJH* DATE: *9/1/06*

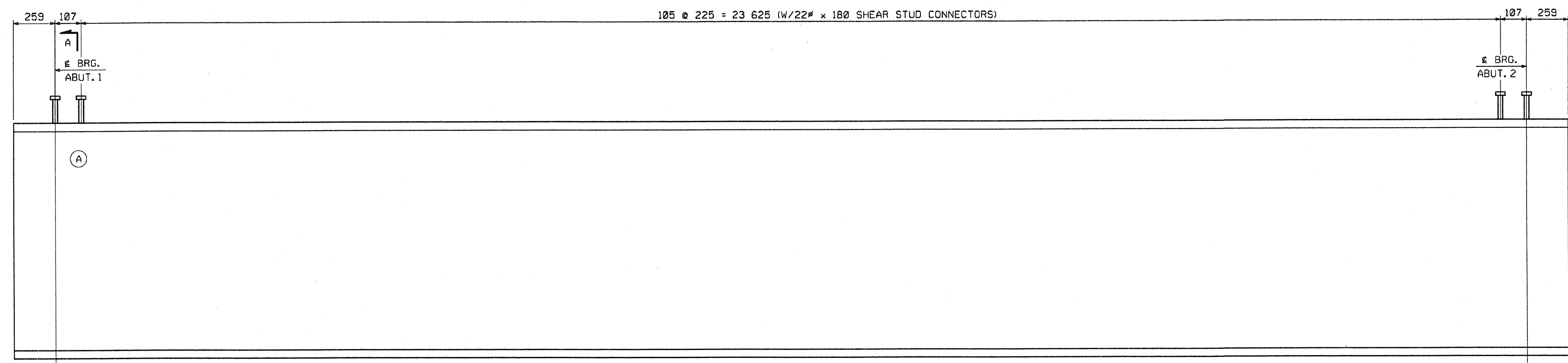
NO.	REVISION	BY	DATE
 1770 Hempstead Road Lancaster, PA 17602-0008 Phone 717-299-5211 A Division of High Structures, Inc.			
ERECTION FRAMING PLAN VT 17 OVER MILL BROOK VT 17 STA. 0+944.700 TO STA. 0+968.560 TOWN OF FALSTON, WASHINGTON COUNTY, VT STATE OF VERMONT AGENCY OF TRANSPORTATION			
STATE CONTRACT OR REF. NO. BRIDGE NO. 36			
CONTRACTOR WINTERSET, INC.			
IN CHARGE: CHRISTMAN (IH) MADE BY: <i>ERS</i> CHK'D. BY: MCK DATE: 8-9-06			
CONTRACT NUMBER: VT-06062-1&2 DRAWING NUMBER: E1 OF E2			

FAYSTON

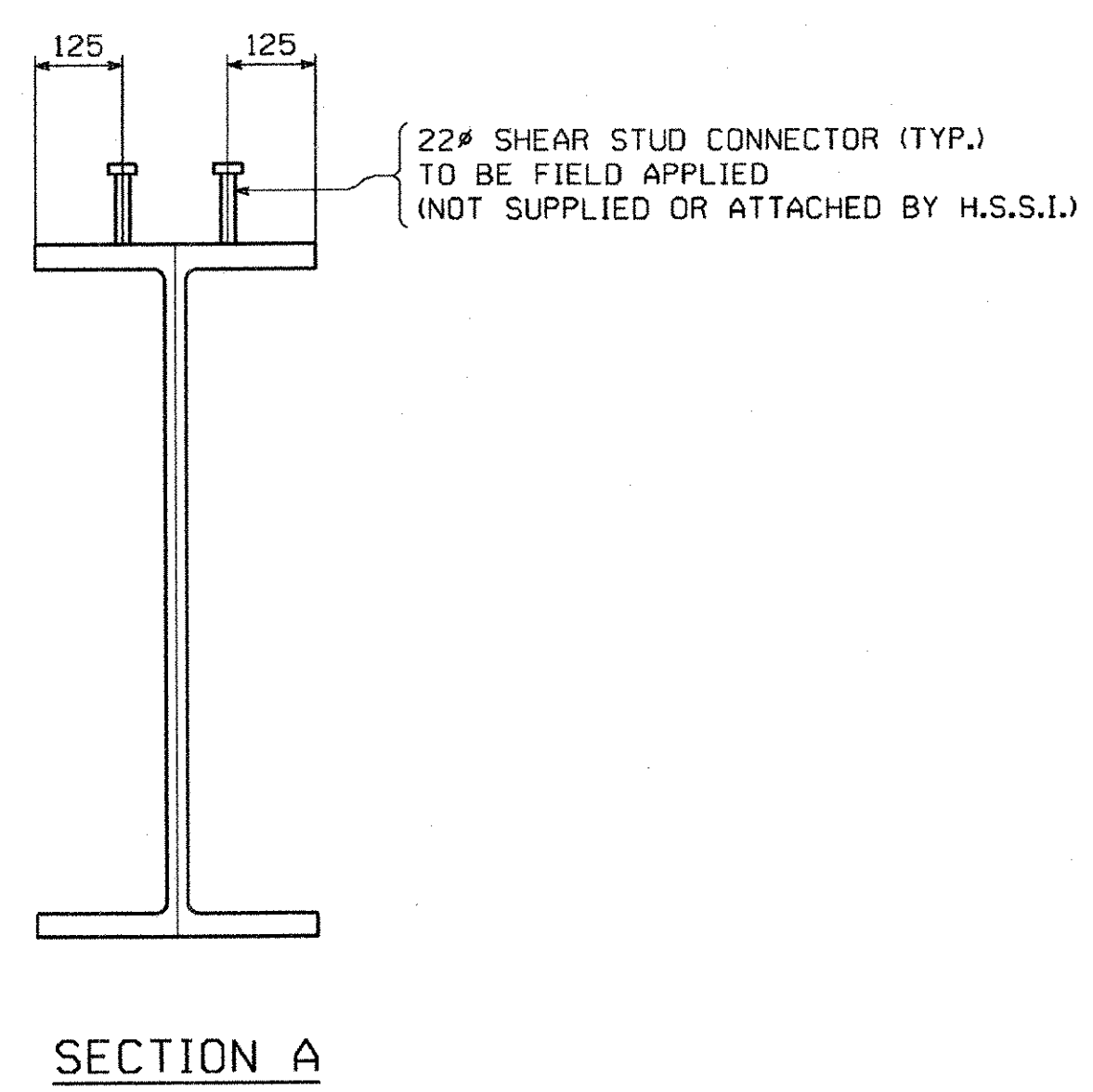
08453

METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	



SHEAR STUD CONNECTOR LOCATION LAYOUT



SHOP DRAWING REVIEW	
<input type="checkbox"/> REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.	<input checked="" type="checkbox"/> FURNISH AS CORRECTED
<input type="checkbox"/> REJECTED	<input type="checkbox"/> REVISE AND RESUBMIT
CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: CONFIRMING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.	
VHB Vernesse Hanger Bristlin, Inc. Engineers, Planners, and Scientists 214 Bedford Farms, Milton Rd. Bedford, NH 05110 603 644 9883	Job Number: 5054-3 Reviewed By: L.S. GARNER Date: 9/6/06

NOTES:
FOR NOTES, SEE DRAWING E1.
WORK THIS DRAWING WITH DRAWING E1.
(A) INDICATES SUFFIX MARK OF SHIPPING PIECE.

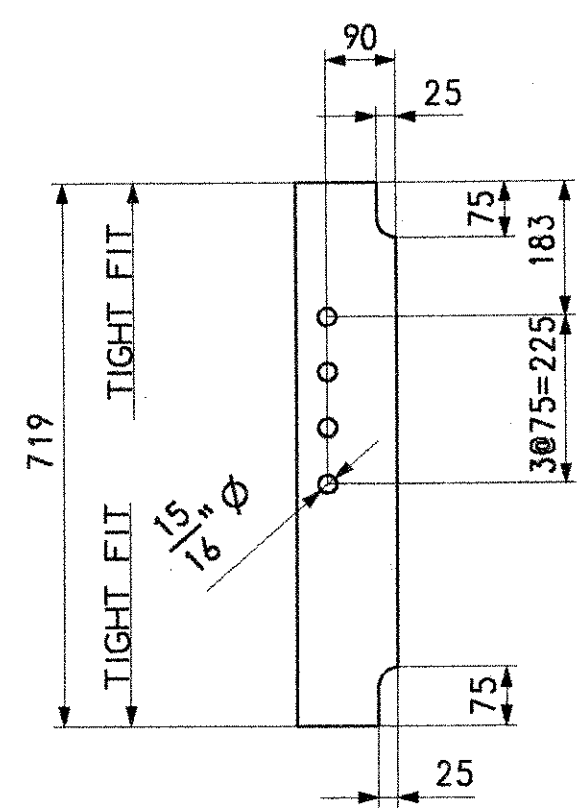
RECEIVED
OK'D BY: VHB OK'D BY:
AUG 21 2006
RESUBMIT APPROVED: As noted
BY: WJK DATE: 9/19/06

NO.	REVISION	BY	DATE
 1770 Hempstead Road Lancaster, PA 17605-0006 Phone 717/299-5281 A Division of High Industries, Inc.			
ERECTION PLAN - STUD LAYOUTS VT 17 OVER MILL BROOK VT 17 STA. 0+944,700 TO STA. 0+968,560 TOWN OF FALSTON, WASHINGTON COUNTY, VT STATE OF VERMONT AGENCY OF TRANSPORTATION			
STATE CONTRACT OR REF. NO. BRIDGE NO. 36			
CONTRACTOR WINTERSET, INC.			
IN CHARGE: CHRISTMAN (IH)	MADE BY: ERS	CHK'D BY: MCK	DATE: 8-9-06
CONTRACT NUMBER: VT-06062-1&2		DRAWING NUMBER: E2 OF E2	

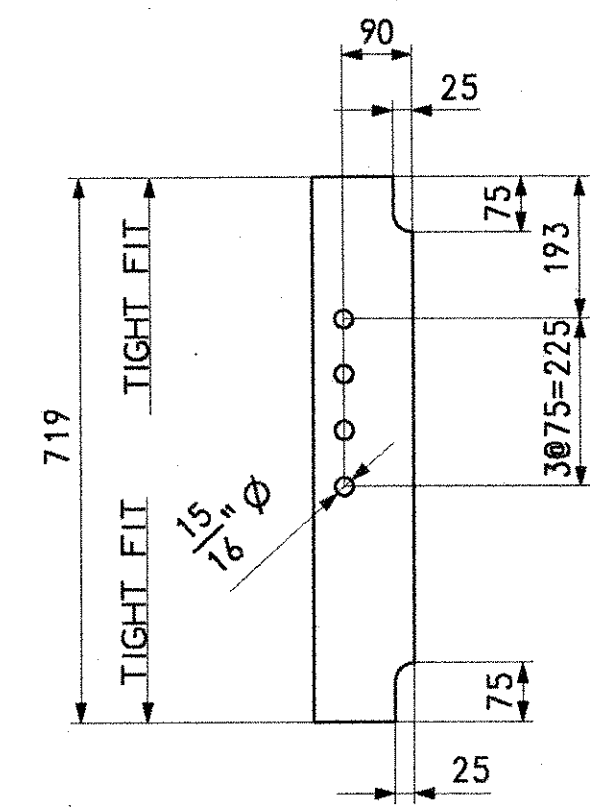
FAYSTON

METRIC
 1
 2
 60
 PLOTTER: 88/10/06
 183611 RM
 BY: Mkreidol

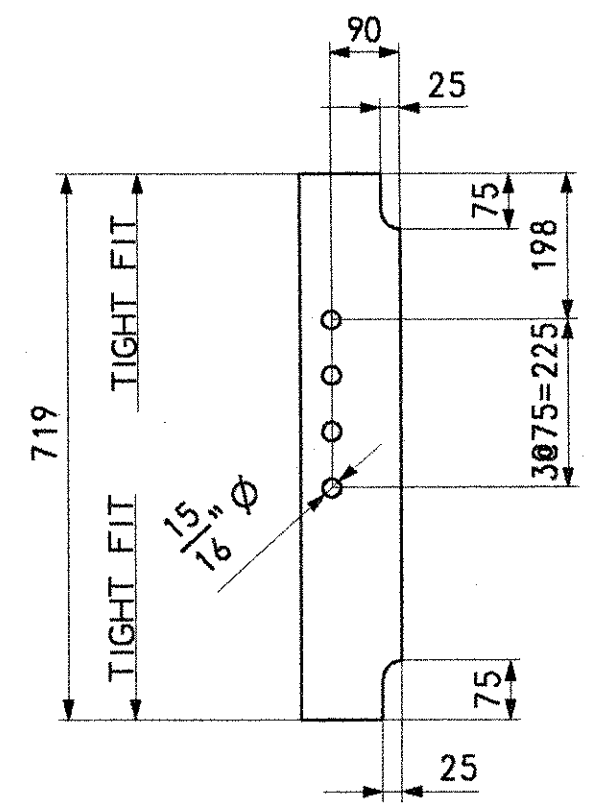
08535



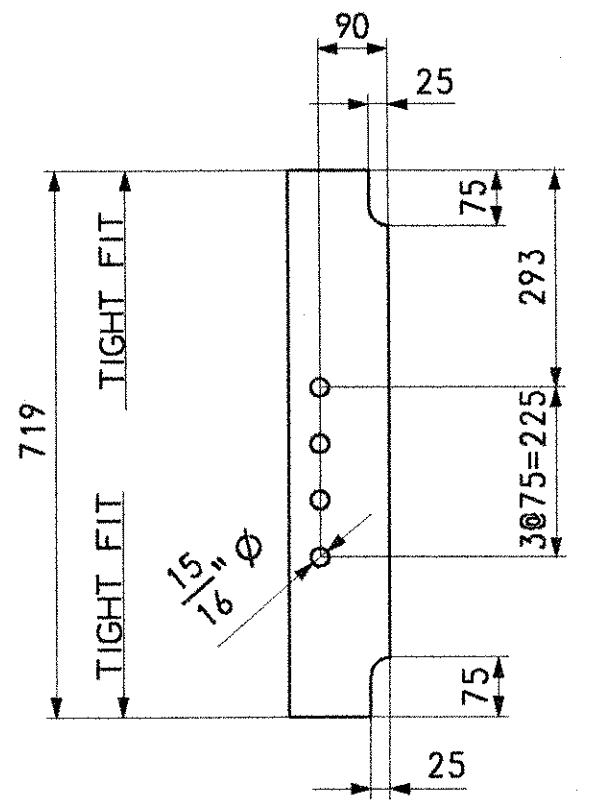
CONN. PLATE MK. z1a



CONN. PLATE MK. z1b



CONN. PLATE MK. z1c



CONN. PLATE MK. z1d

BILL OF MATERIAL

SHIP.	QTY. EA.	MARK	COMM.	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	GRP.	ITEM	SHIP WEIGHT EA. (KG)
1	3	z1a	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	2	z1a	PL	15.9 x 130	719	M270M	345W			8	1	11.67
1	6	z1b	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	4	z1b	PL	15.9 x 130	719	M270M	345W			8	1	11.67
1	3	z1c	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	2	z1c	PL	15.9 x 130	719	M270M	345W			8	1	11.67
1	8	z1d	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	12	z1d	PL	15.9 x 130	719	M270M	345W			8	1	11.67

RECEIVED
 OK'D BY: VHS OK'D BY: _____
 AUG 21 2006
 RESUBMIT: _____ APPROVED: Ar. Akil
 BY: WJ DATE: 9/1/06

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: COORDINATING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vanasse Hangen Brustlin, Inc.
 Engineers, Planners, and Scientists
 Six Bedford Farms, Nelson Rd.
 Bedford, NH 03110 603 644 0888

Job Number: 50543
 Reviewed By: L.S. GARDNER
 Date: 9/6/06

NOTES:
 HOLES: 15/16" Ø
 BOLTS: NONE
 PAINT: NONE
 FOR GENERAL SHOP NOTES, SEE DWG. GN1.

CODE: 50

NO.	REVISION	BY	DATE

1730 Hempstead Road
 Lancaster, PA 17605-0038
 Phone 717/299-5211

HIGH STEEL STRUCTURES, INC. A Division of High Industries, Inc.

STRINGER JOB STANDARDS
 VT 17 OVER-MILL BROOK
 VT 17 STA. 0+944.700 TO STA. 0+968.560
 TOWN OF FALSTON, WASHINGTON COUNTY, VT
 STATE OF VERMONT
 AGENCY OF TRANSPORTATION

STATE CONTRACT OR REF. NO.: BRIDGE NO. 36
 CONTRACTOR: WINTERSET, INC.
 IN CHARGE: CHRISTMAN (JH) MADE BY: ERS CHR'D. BY: MGK DATE: 8-7-06
 CONTRACT NUMBER: VT-06062-1&2 DRAWING NUMBER: Z1 OF Z2

FAYSTON

08655

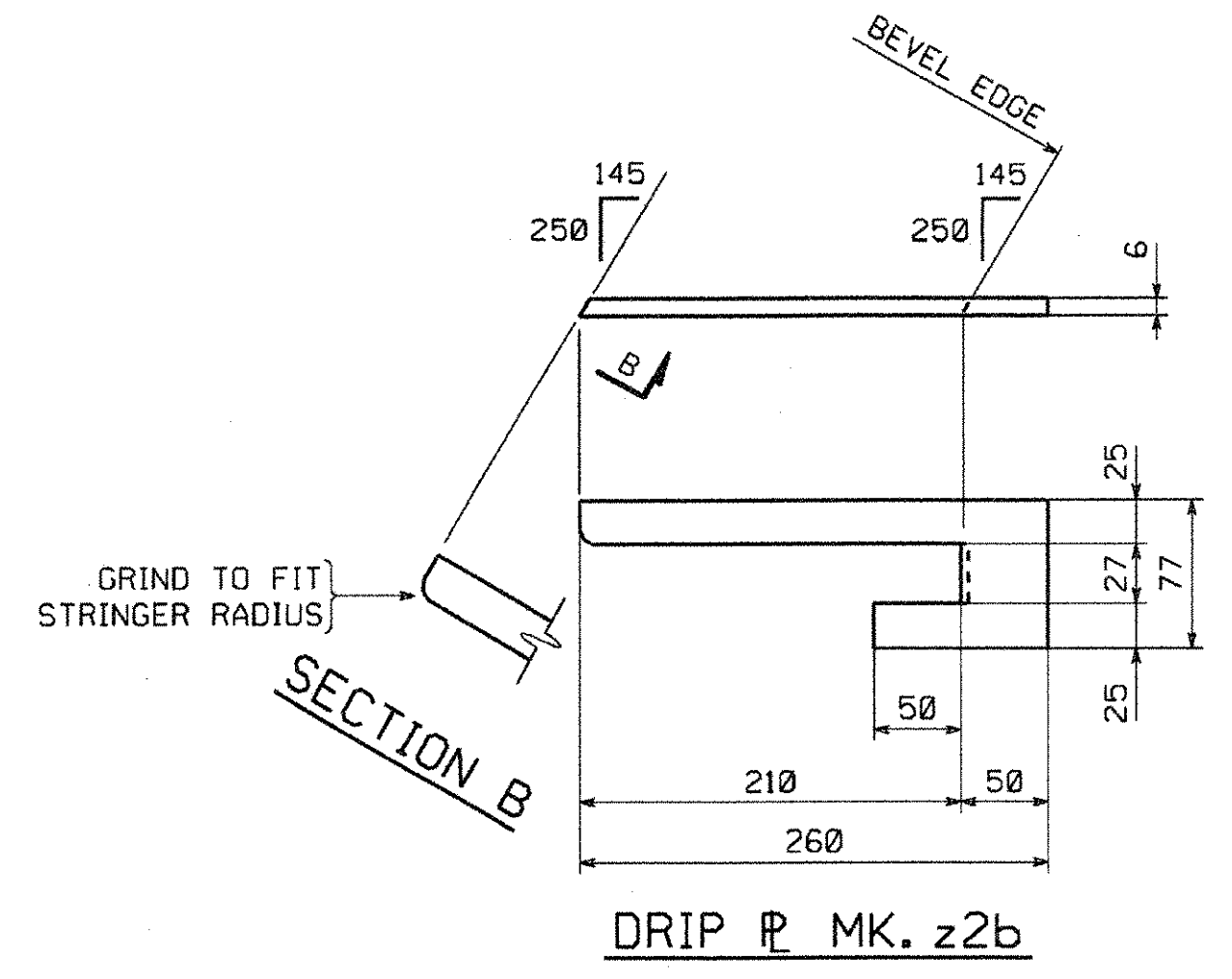
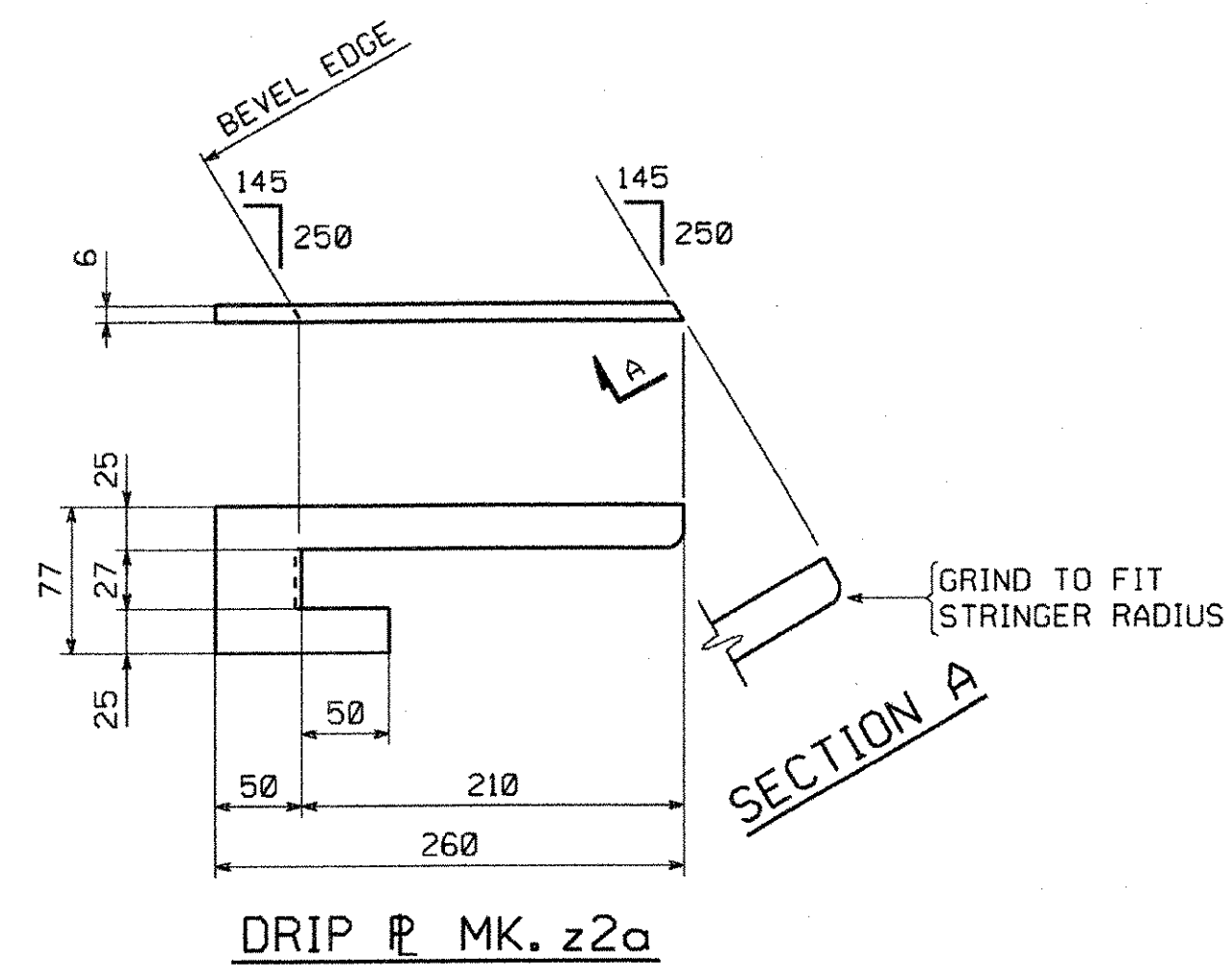
METRIC

1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	

BILL OF MATERIAL

SHIP. QTY	MARK	COMMODITY	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	GRP.	ITEM	WEIGHT EA (KG)
2	1	z2a	PL 6.4 x 77	260	M270M	345W			8	2	1.01
1	1	z2b	PL 6.4 x 77	260	M270M	345W			8	2	1.01



SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL CONFORMANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR CORRECTING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vannesse Hangen Brucetta, Inc.
Engineers, Planners, and Scientists
Site Bedford Farms, Milton Rd.
Bedford, NH 03110 (603) 864-2000

Job Number: 50593
Reviewed By: L.S. GARDNER
Date: 9/6/06

SHOP NOTE
HOLES: NONE
BOLTS: NONE
PAINT: NONE
FOR GENERAL SHOP NOTES, SEE DWG. G01.

RECEIVED
OK'D BY: VHB OK'D BY: _____
AUG 21 2006
RESUBMIT APPROVED As Notd
BY WJH DATE 9/14/06

NO.	REVISION	BY	DATE

HIGH STEEL STRUCTURES, INC. *A Division of High Industries, Inc.*

1770 Hemstead Road
Lancaster, PA 17605-0008
Phone 717/299-528

STRINGER JOB STANDARDS
VT 17 OVER MILL BROOK
VT 17 STA. 0+944.700 TO STA. 0+968.560
TOWN OF FALSTON, WASHINGTON COUNTY, VT
STATE OF VERMONT
AGENCY OF TRANSPORTATION

STATE CONTRACT OR REF. NO. BRIDGE NO. 36
CONTRACTOR WINTERSET, INC.
IN CHARGE: CHRISTMAN (IH) MADE BY: ERS CHK'D. BY: MCK DATE: 8-7-06
CONTRACT NUMBER: VT-06062-1&2 DRAWING NUMBER: Z2 OF Z2

FAYSTON

CODE:50

08755

METRIC

1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	

GENERAL SHOP NOTES

SPECIFICATIONS:

DESIGN SPECIFICATIONS: THE LATEST EDITION OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.
 CONSTRUCTION SPECIFICATIONS: ALL MATERIAL AND WORKMANSHIP TO BE IN ACCORDANCE WITH THE STATE OF VERMONT, AGENCY OF TRANSPORTATION, STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2001, WITH CURRENT MODIFICATIONS AND ADDITIONS.

STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES

NON-DESTRUCTIVE TESTING:

MAGNETIC PARTICLE INSPECTION IS REQUIRED ON AT LEAST 300 mm OF EVERY 3000 mm LENGTH OF FILLET WELDS AND 300 mm OF SUCH WELDS LESS THAN 3000 mm IN LENGTH ON CONNECTION PLATES TO WEB AND FLANGE WELDS. TESTING PER THE YOKE METHOD, USING DC.

MATERIAL:

UNLESS NOTED OTHERWISE, ALL STEEL TO BE AASHTO M270M GRADE 345W.
(T) INDICATES ZONE 2 CHARPY V-NOTCH TESTING REQUIRED.

CLEANING:

ALL STEEL TO BE BLAST CLEANED TO SSPC-SP10 (NEAR WHITE), AFTER FABRICATION.

PAINTING:

NO PAINT

SHOP PROCEDURE:

CAMBER TOLERANCE: -0 mm TO +19 mm
 ALL RE-ENTRANT CUTS TO HAVE 25 MIN. RADIUS.
 BEARING AREA, AS NOTED ON GIRDER DETAILS, INDICATES AREA THAT MUST BE FLAT AND TRUE TO RECEIVE SOLE PLATE.
 ALL SHARP CORNERS AND EDGES THAT ARE MARRED, CUT OR ROUGHENED IN HANDLING SHALL BE GROUND TO 1.6 mm RADIUS.
 ONLY LOW STRESS DIE STAMPS MAY BE USED FOR MARKING IN AREAS NOT EXPOSED ON THE FINISHED STRUCTURE.

INSPECTION:

SHOP INSPECTION BY THE VERMONT AGENCY OF TRANSPORTATION

WELDING:

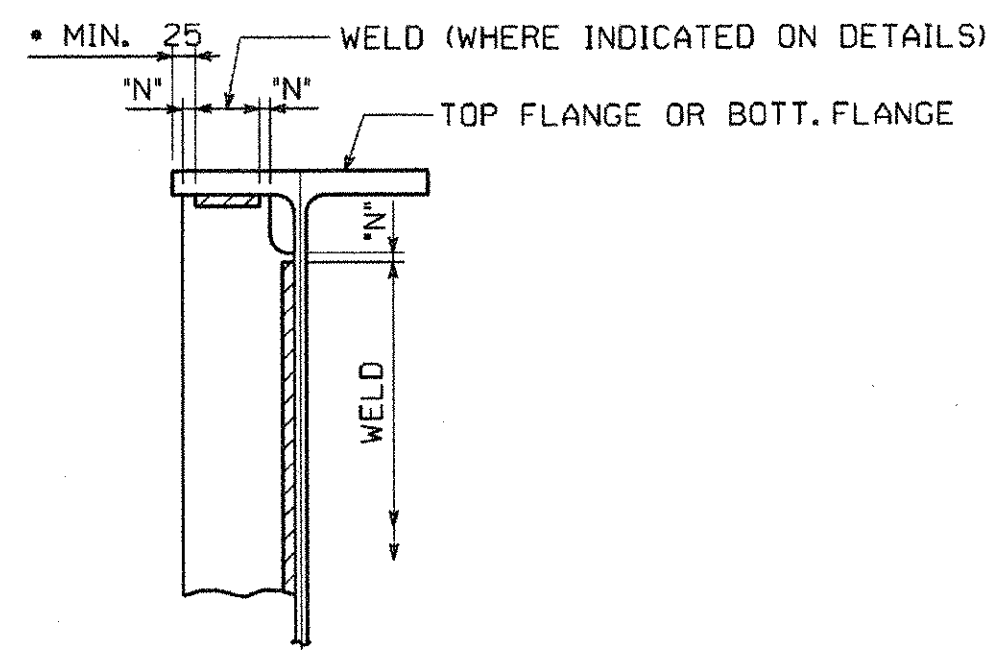
ALL WELDING IS TO CONFORM TO AWS D1.5-02.
 WELDING METHODS, PROCEDURES, AND MATERIALS SHALL COMPLY WITH THE SPECIFIC PROCEDURE DESIGNATED IN THE WELD SYMBOL TAIL.
 FOR WELDING STIFFENERS AND CONNECTION PLATES TO STRINGERS, SEE TYPICAL WELDING DETAIL.

IDENTIFICATION OF HOLE PLACEMENT:

UNLESS NOTED OTHERWISE, BOLT HOLES IN MATERIAL 16mm OR LESS IN THICKNESS MAY BE CNC (COMPUTER NUMERICALLY CONTROLLED) PUNCHED OR CNC DRILLED FULL SIZE UNASSEMBLED. ALL MATERIAL THICKER THAN 16mm IS TO BE DRILLED.

DRAWING REFERENCE:

STRINGER JOB STANDARDS -PREFIXED 'Z'
 WELDING PROCEDURE -PREFIXED 'WP'



'N' = 6 MIN., 13 MAX. (U.N.)

STIFFENER WELDING DETAIL

• WELDS MUST STOP 25 MINIMUM FROM EDGE OF FLANGE

RECEIVED
 OK'D BY: VHB OK'D BY: _____
 AUG 21 2006
 RESUBMIT APPROVED BY: [Signature]
 BY: [Signature] DATE: 9/18/06

NO.	REVISION	BY	DATE

1770 Hempstead Road
 Lancaster, PA 17609-0008
 Phone 717/299-5271
HIGH STEEL STRUCTURES, INC.
 A Division of High Industrial, Inc.

FAYSTON

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: COORDINATING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

Venuesse Hengen Bruatin, Inc.
 Engineers, Planners, and Scientists
 One Bedford Farm, Bedford Rd.
 Bedford, NH 03110 603 664 2208

Job Number: 5054-3
 Reviewed By: L.S. GARBER
 Date: 9/6/06

GENERAL SHOP NOTES
 VT 17 OVER MILL BROOK
 VT 17 STA. 0+944.700 TO STA. 0+968.560
 TOWN OF FALSTON, WASHINGTON COUNTY, VT
 STATE OF VERMONT
 AGENCY OF TRANSPORTATION

STATE CONTRACT OR REF. NO. BRIDGE NO. 36
 CONTRACTOR WINTERSET, INC.
 IN CHARGE: CHRISTMAN (IH) MADE KMA CHK'D: SJA DATE: 7-27-06
 BY: _____
 CONTRACT NUMBER: VT-06062-1&2 DRAWING NUMBER: GN1 OF GN1

08855

BY: McCreel
PLOTTED: 09/18/06 10:36:25 AM

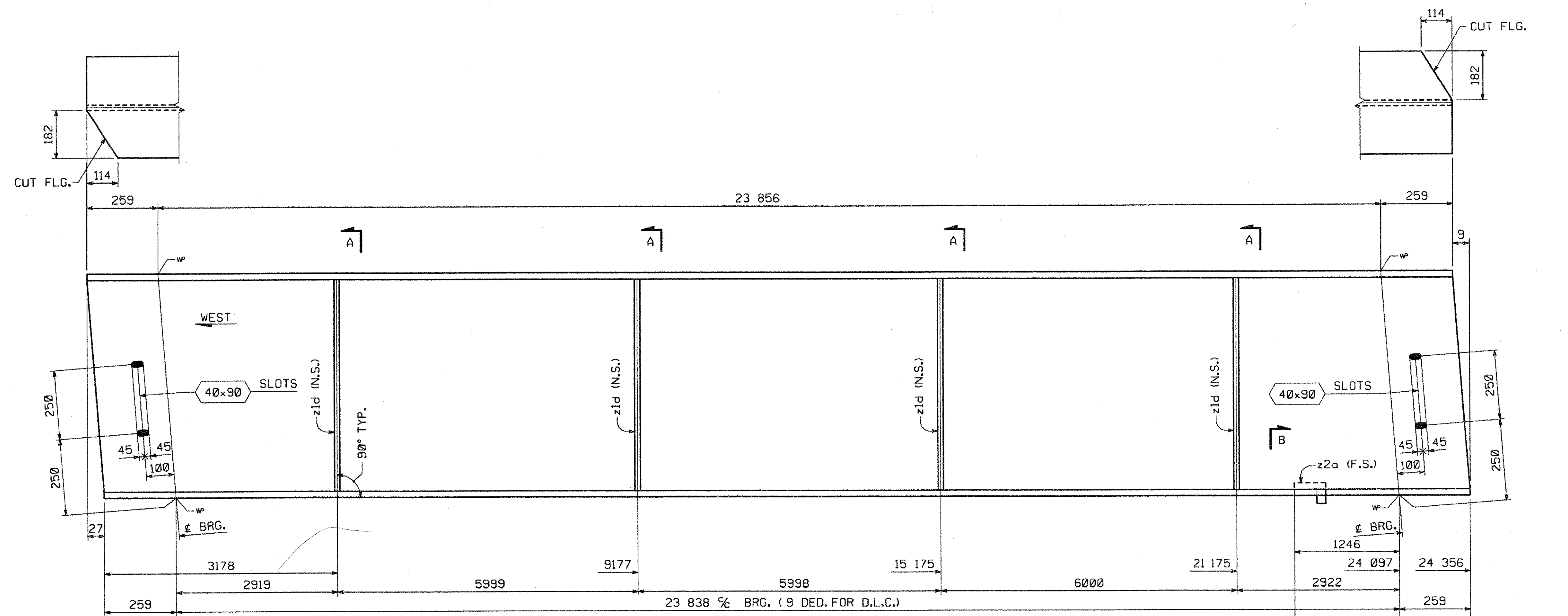
METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO. STATE VT FED. AID PROJ. NO.

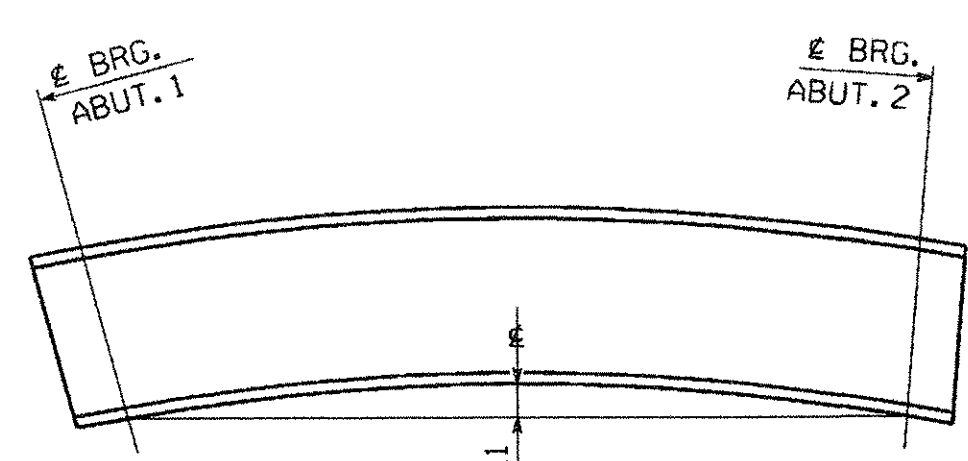
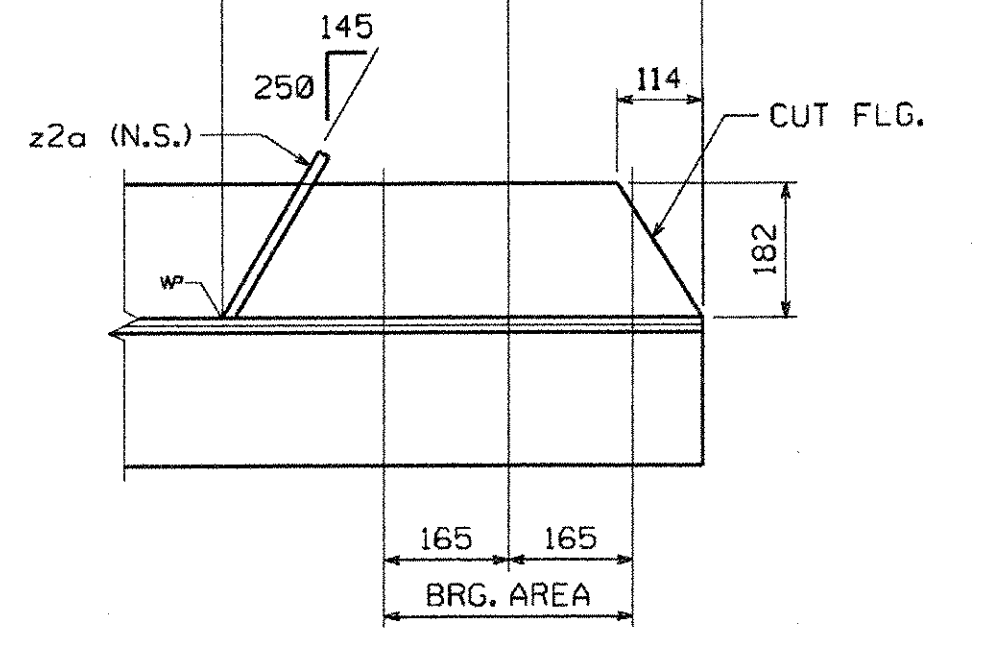
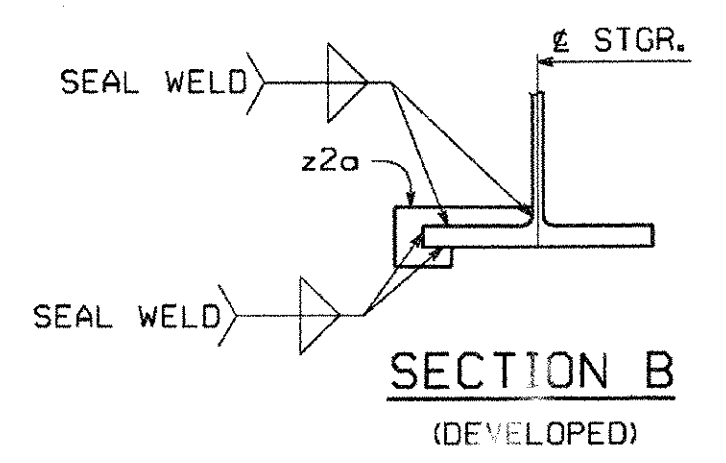
BILL OF MATERIAL

QTY EA.	MARK	COMMODITY	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	GRP.	ITEM	SHIP WEIGHT EA.
1	S1A		STRINGER								6314.10
1		W	780 x 257	24 383	M270M	345W	T	(W30 x 173)	5	2	6266.43
4	z1d	PL	15.9 x 130	719	M270M	345W			8	1	46.66
1	z2a	PL	6.4 x 77	260	M270M	345W			8	2	1.01

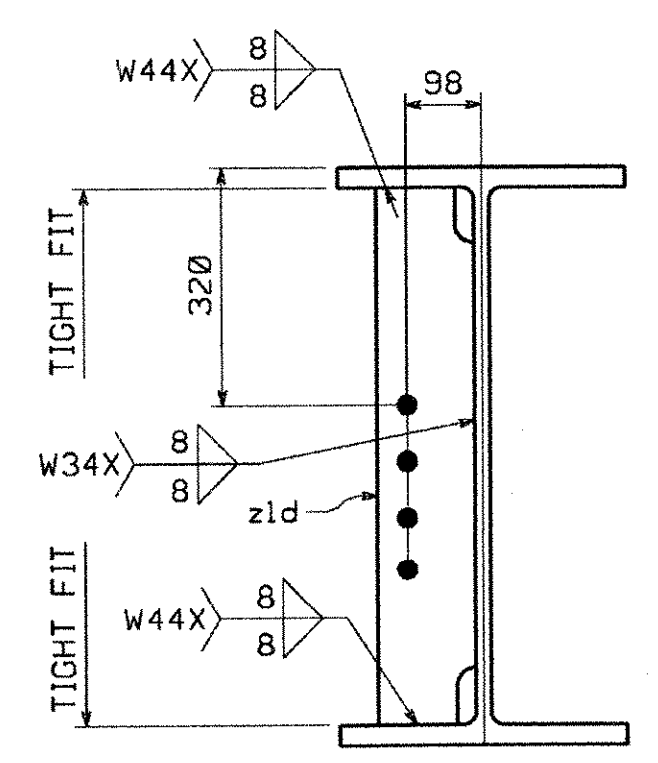
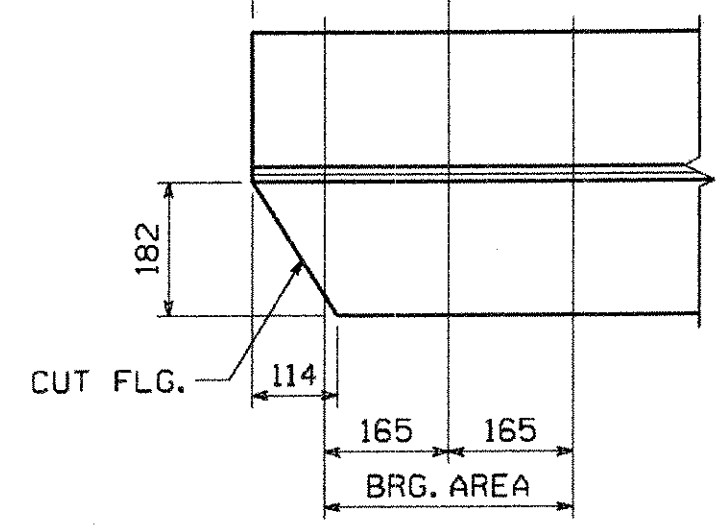
TOTAL WEIGHT THIS SHEET: 6314.10 kg



STRINGER ~ MK. S1A



CAMBER DIAGRAM



SECTION A

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR COMPLIANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL COMPLIANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: CONFIRMING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vanasse Hangen Brustlin, Inc.
Engineers, Planners, and Scientists
30 Bedford Farms, Milton Rd.
Bedford, NH 03110-2028 603.884.0288

Job Number: 50543
Reviewed By: J.S. GARDNER
Date: 9/6/06

SHOP NOTE

HOLES: 1/8" (U.N.)

BOLTS: NONE

PAINT: NONE

FOR GENERAL SHOP NOTES, SEE DWG. GEN.

RECEIVED
CK'D BY: VHB OK'D BY: _____
AUG 21 2006
RESUBMIT: _____ APPROVED: *As Noted*
BY: *WJ* DATE: 9/11/06

NO.	REVISION	BY	DATE

1770 Hempstead Road
Lancaster, PA 17605-0008
Phone 717/299-5211
A Division of High Industries, Inc.

HIGH STEEL STRUCTURES, INC.

STRINGER S1A
VT 17 OVER MILL BROOK
VT 17 STA. 0+944.700 TO STA. 0+968.560
TOWN OF FALSTON, WASHINGTON COUNTY, VT
STATE OF VERMONT
AGENCY OF TRANSPORTATION

STATE CONTRACT OR REF. NO. BRIDGE NO. 36
CONTRACTOR WINTERSET, INC.
IN CHARGE: CHRISTMAN (IH) MADE BY: ERS CHK'D BY: MGK DATE: 8-9-06
CONTRACT NUMBER: VT-06062-2 DRAWING NUMBER: 2 OF 7

FAYSTON

BY: Microcad
PLOTTED: 09/10/06 10:36:36 AM

METRIC

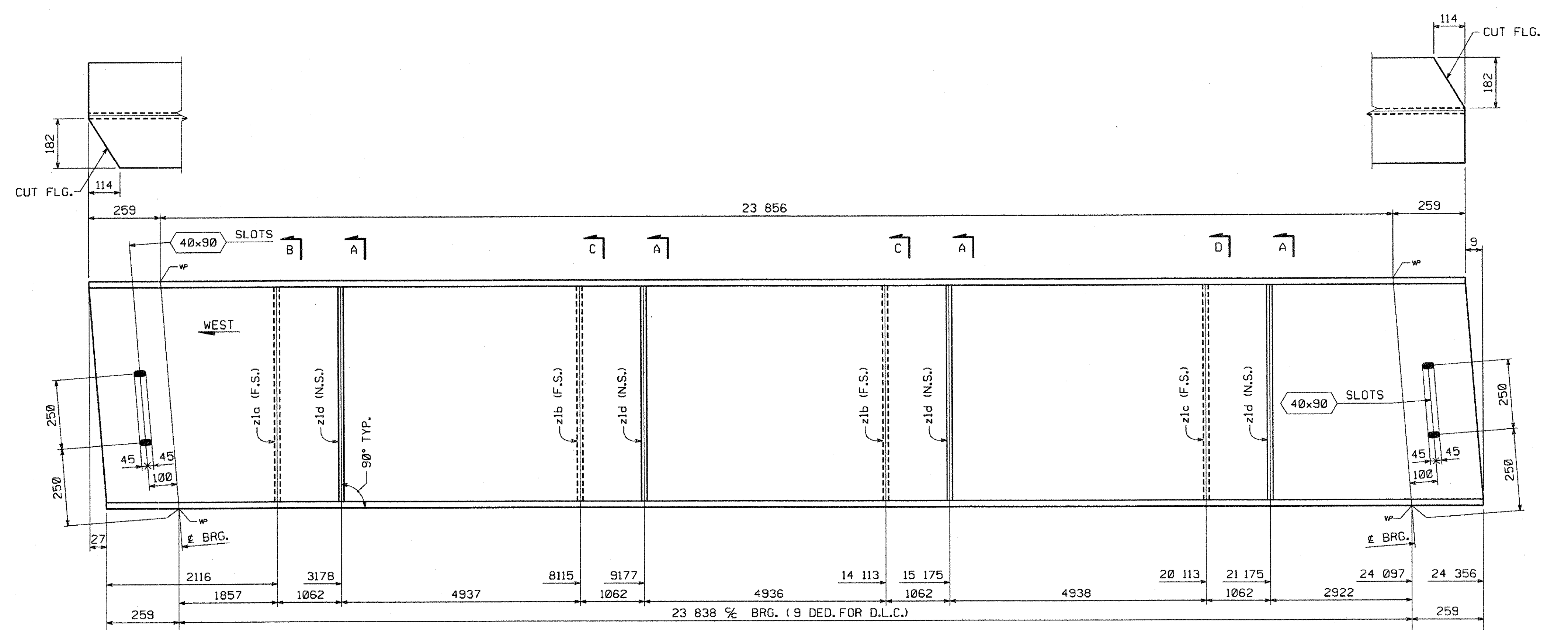
1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	

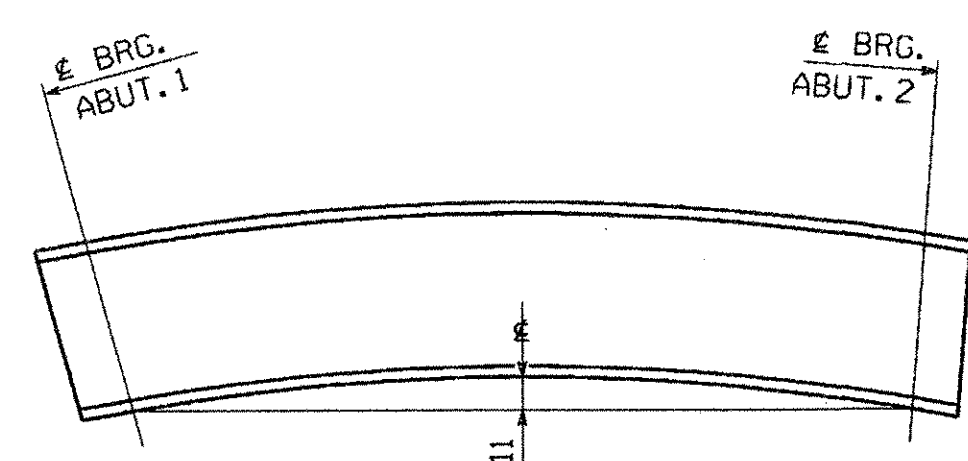
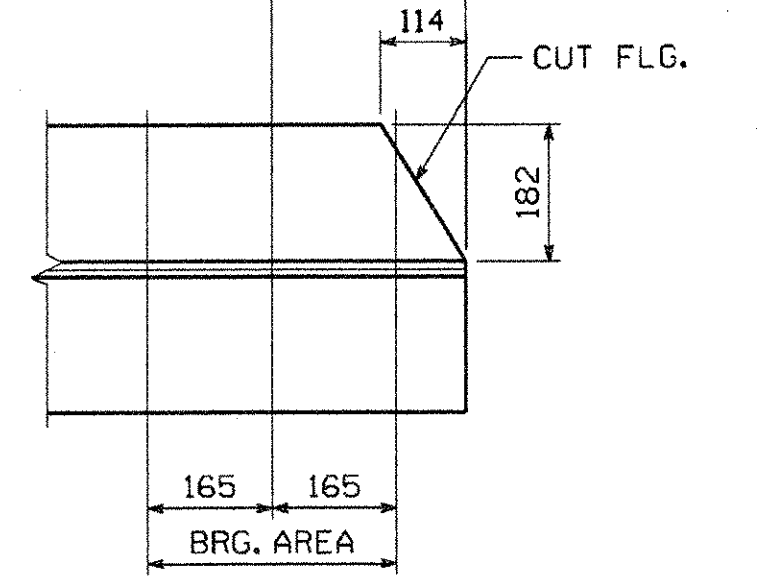
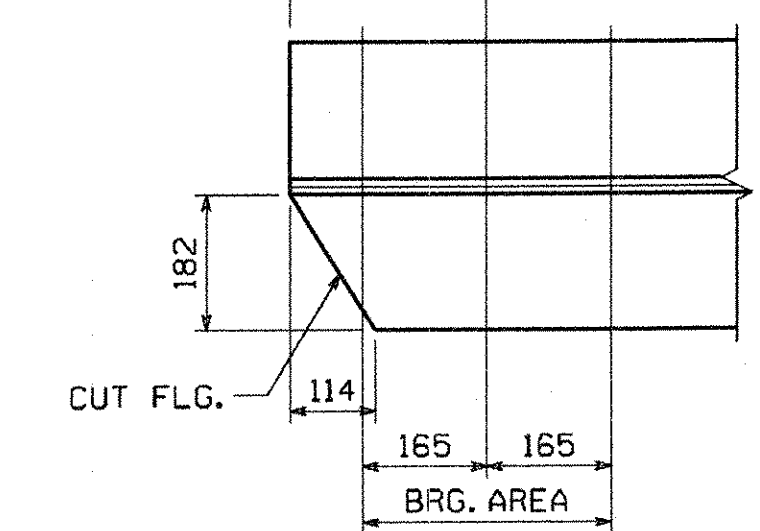
BILL OF MATERIAL

QTY EA	MARK	COMMODITY	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	GRP	ITEM	SHIP WEIGHT EA
1	S2A		STRINGER								6359.75
1		W	760 x 257	24 383	M270M	345W	T	(W30 x 173)	5	2	6266.43
1	z1a	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	z1b	PL	15.9 x 130	719	M270M	345W			8	1	23.33
1	z1c	PL	15.9 x 130	719	M270M	345W			8	1	11.67
4	z1d	PL	15.9 x 130	719	M270M	345W			8	1	46.66

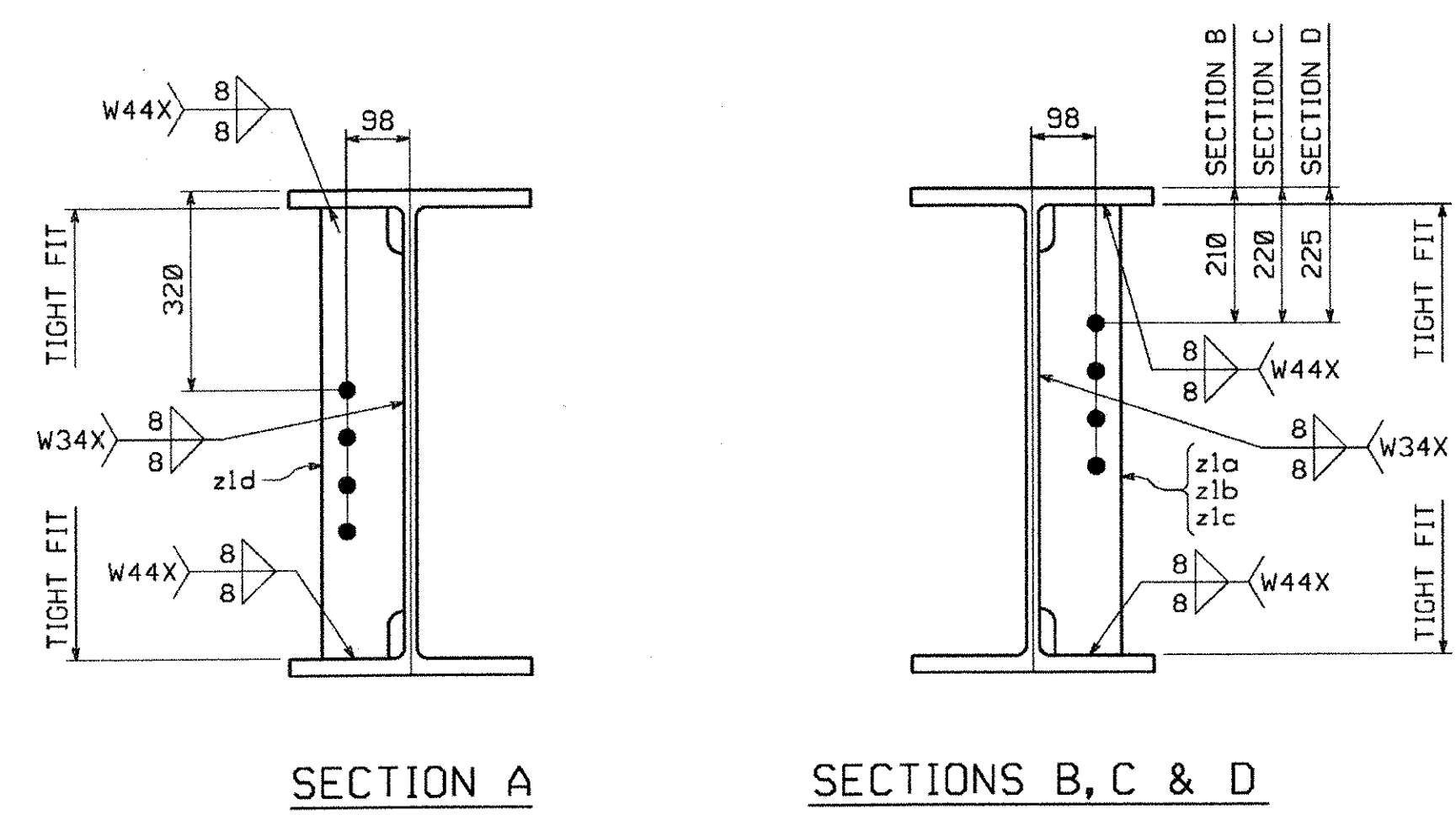
TOTAL WEIGHT THIS SHEET: 6359.75 kg



STRINGER ~ MK. S2A



CAMBER DIAGRAM



SECTION A

SECTIONS B, C & D

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT PURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: CONFIRMING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vanasse Hangen Brustlin, Inc.
Engineers, Planners, and Scientists
Six Bedford Farms, Bolton Rd.
Bedford, NH 03110 602 644 0808

Job Number: 56542
Reviewed By: L.S. GARBER
Date: 7/6/06

SHOP NOTE

HOLES: 1 5/16" (U.N.)
BOLTS: NONE
PAINT: NONE
FOR GENERAL SHOP NOTES, SEE DWG. G01.

RECEIVED
OK'D BY: VHR OK'D BY:
AUG 21 2006
RESUBMIT APPROVED: As Noted
BY: WJY DATE: 7/14/06

NO.	REVISION	BY	DATE
1170 Hempstead Road Lancaster, PA 17605-0008 Phone 717/299-5211 HIGH STEEL STRUCTURES, INC. A Division of High Industries, Inc.			
STRINGER		S2A	
VT 17 OVER MILL BROOK			
VT 17 STA. 0+944.700 TO STA. 0+968.560			
TOWN OF FALSTON, WASHINGTON COUNTY, VT			
STATE OF VERMONT			
AGENCY OF TRANSPORTATION			
STATE CONTRACT BRIDGE NO. 36			
OR REF. NO.			
CONTRACTOR WINTERSET, INC.			
IN CHARGE: CHRISTMAN (IH)		MADE BY: ERS	CHK'D BY: MGK DATE: 8-9-06
CONTRACT NUMBER: VT-06062-2		DRAWING NUMBER: 3 OF 7	

FAYSTON

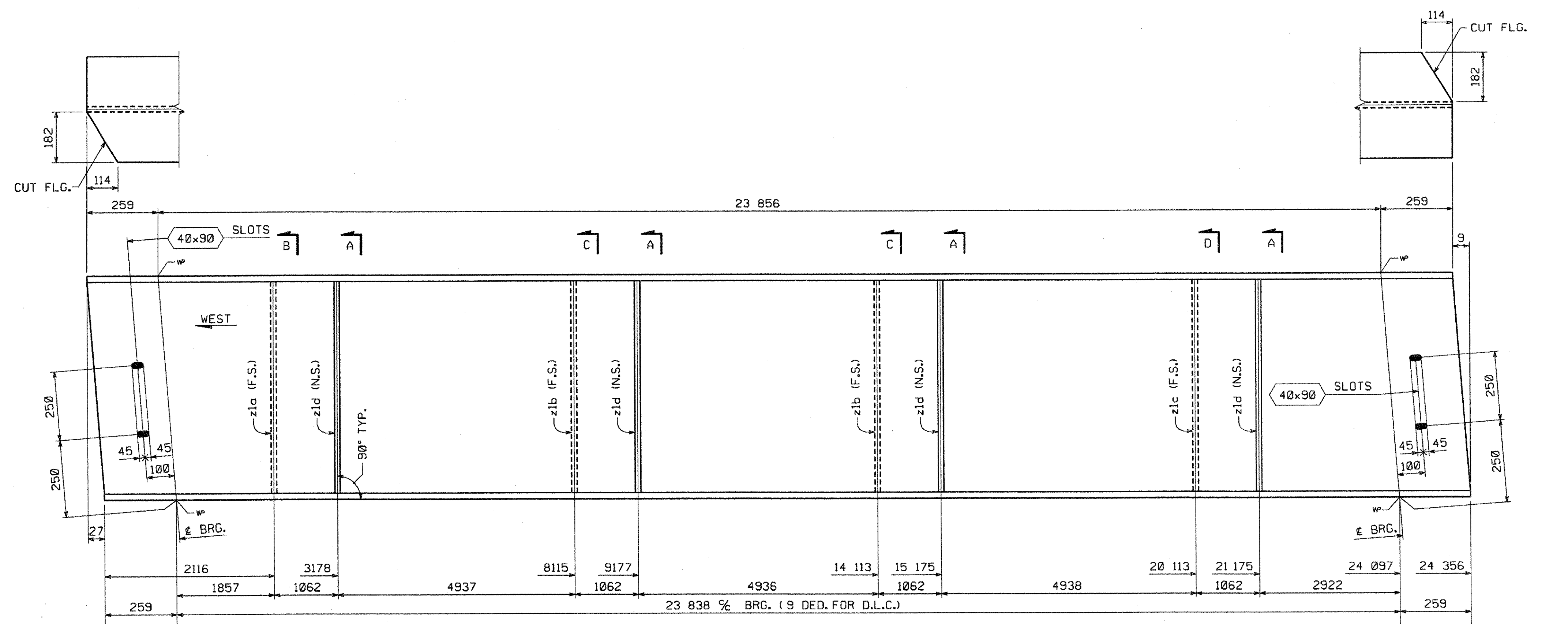
PLOTTED: 08/10/06 10:56:44 AM
 BY: Mkreidol

09155

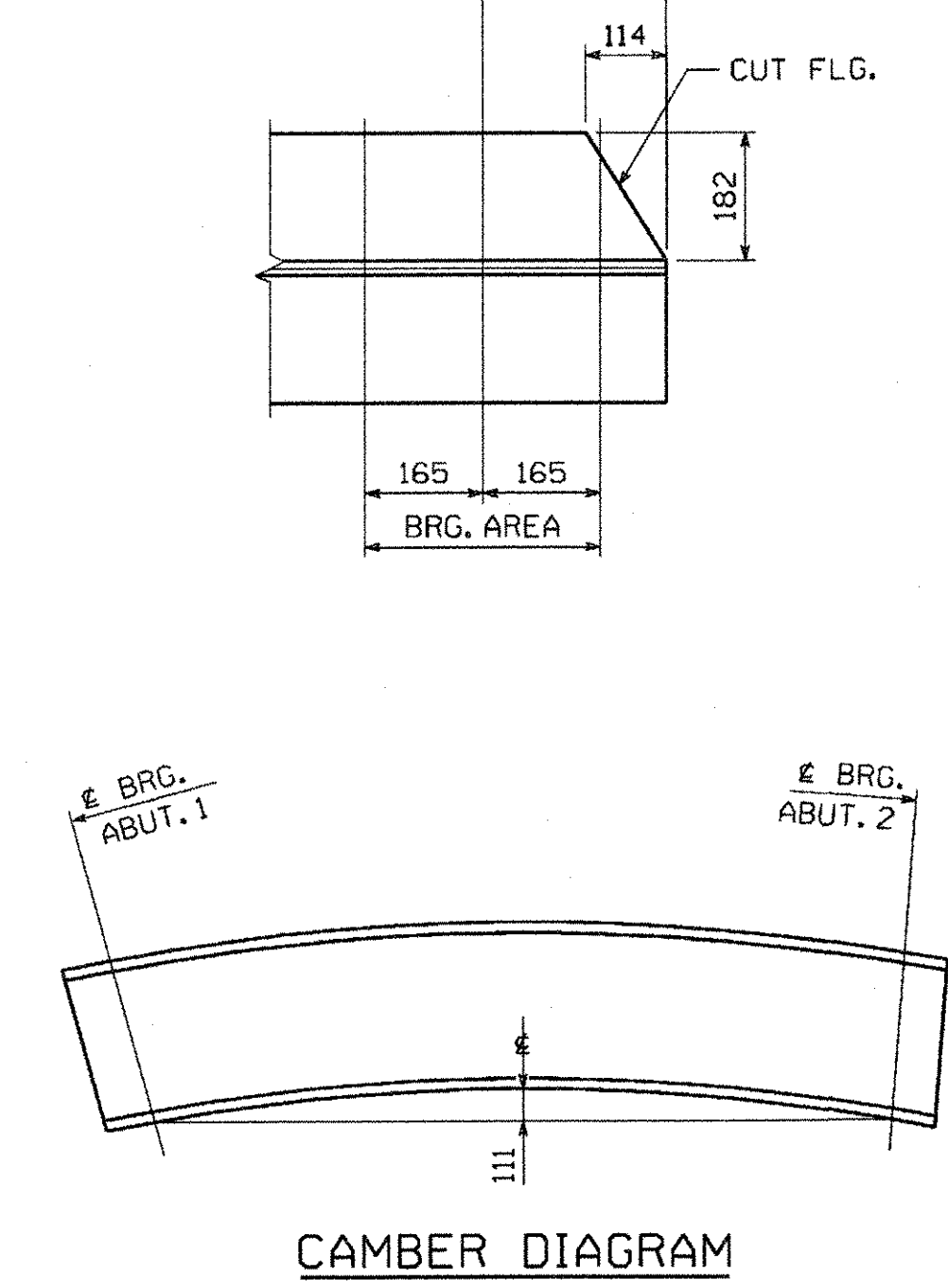
METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	

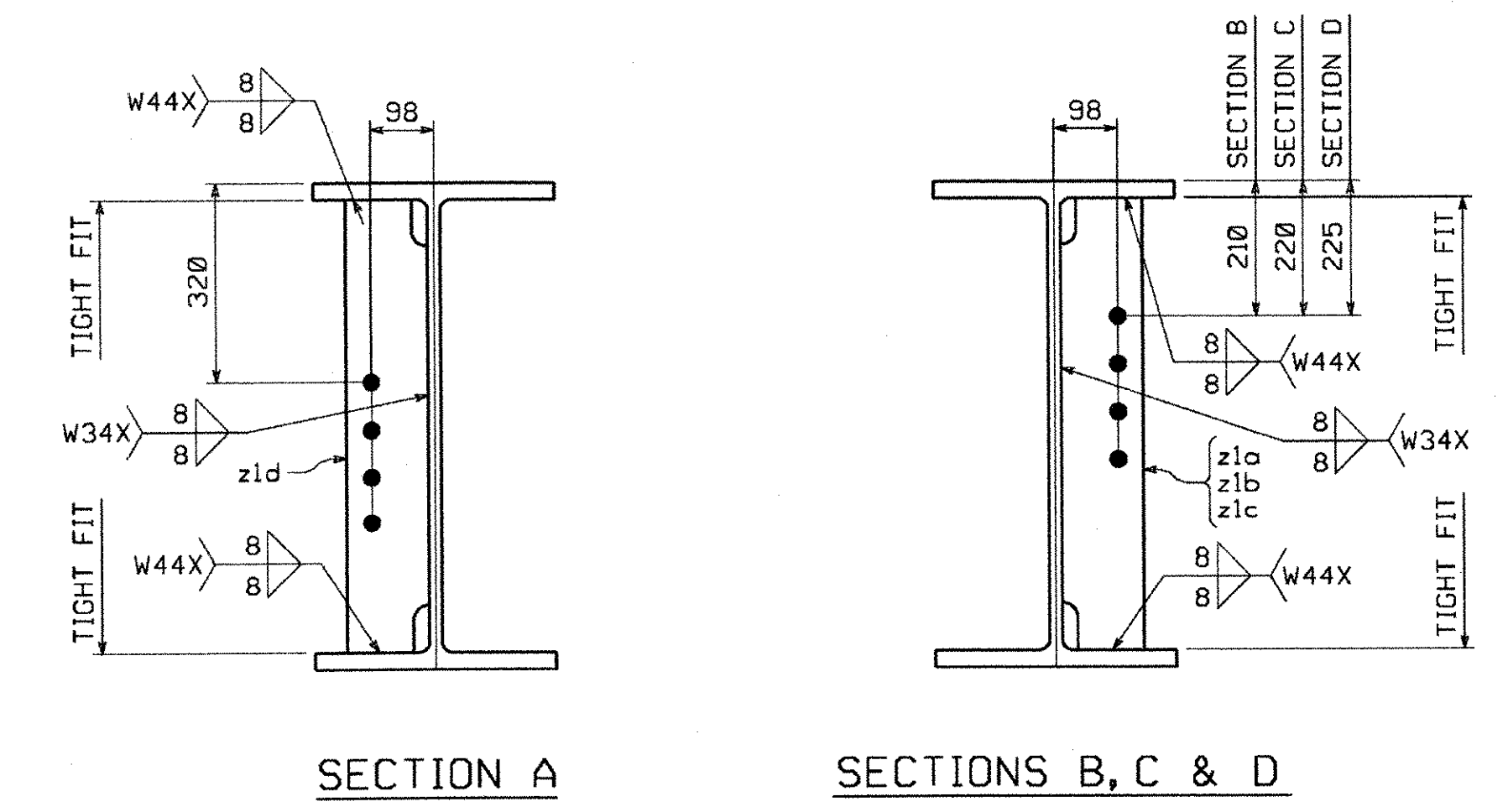
BILL OF MATERIAL											
QTY EA.	MARK	COMMODITY	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	GRP.	ITEM	SHIP WEIGHT EA.
1	S4A		STRINGER								6359.75
1		W	760 x 257	24 383	M270M	345W	T (W30 x 173)		5	1	6266.43
1	z1a	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	z1b	PL	15.9 x 130	719	M270M	345W			8	1	23.33
1	z1c	PL	15.9 x 130	719	M270M	345W			8	1	11.67
4	z1d	PL	15.9 x 130	719	M270M	345W			8	1	46.66
TOTAL WEIGHT THIS SHEET:										6359.75 kg	



STRINGER ~ MK. S4A



CAMBER DIAGRAM



SECTION A

SECTIONS B, C & D

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REUSE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR CORRECTING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Versano Hengen Struvin, Inc. Engineers, Planners, and Scientists
Six Bedford Farms, Wilson Pk., Bedford, NH 03110 603 844 0888

Job Number: 22543
Reviewed By: L.S. CARLNER
Date: 8/10/06

SHOP NOTE

HOLES: 1 5/16" (U.N.)

BOLTS: NONE

PAINT: NONE

FOR GENERAL SHOP NOTES, SEE DWG. GNI.

RECEIVED
CK'D BY: VHB OK'D BY: _____
AUG 21 2006
RESUBMIT: _____ APPROVED: *As Noted*
BY: *WJY* DATE: 8/19/06

NO.	REVISION	BY	DATE

HIGH STEEL STRUCTURES, INC.
1770 Hempstead Road
Lancaster, PA 17605-0008
Phone 717/299-5218
A Division of High Industries, Inc.

STRINGER S4A
VT 17 OVER MILL BROOK
VT 17 STA. 0+944.700 TO STA. 0+968.560
TOWN OF FALSTON, WASHINGTON COUNTY, VT
STATE OF VERMONT
AGENCY OF TRANSPORTATION

STATE CONTRACT OR REF. NO. BRIDGE NO. 36
CONTRACTOR WINTERSET, INC.
IN CHARGE: CHRISTMAN (IH) MADE BY: ERS CHK'D BY: MGK DATE: 8-9-06
CONTRACT NUMBER: VT-06062-1 DRAWING NUMBER: 5 OF 7

FAYSTON

BY: Mer-ndel
PLOTTED: 08/19/06 10:56:55 AM

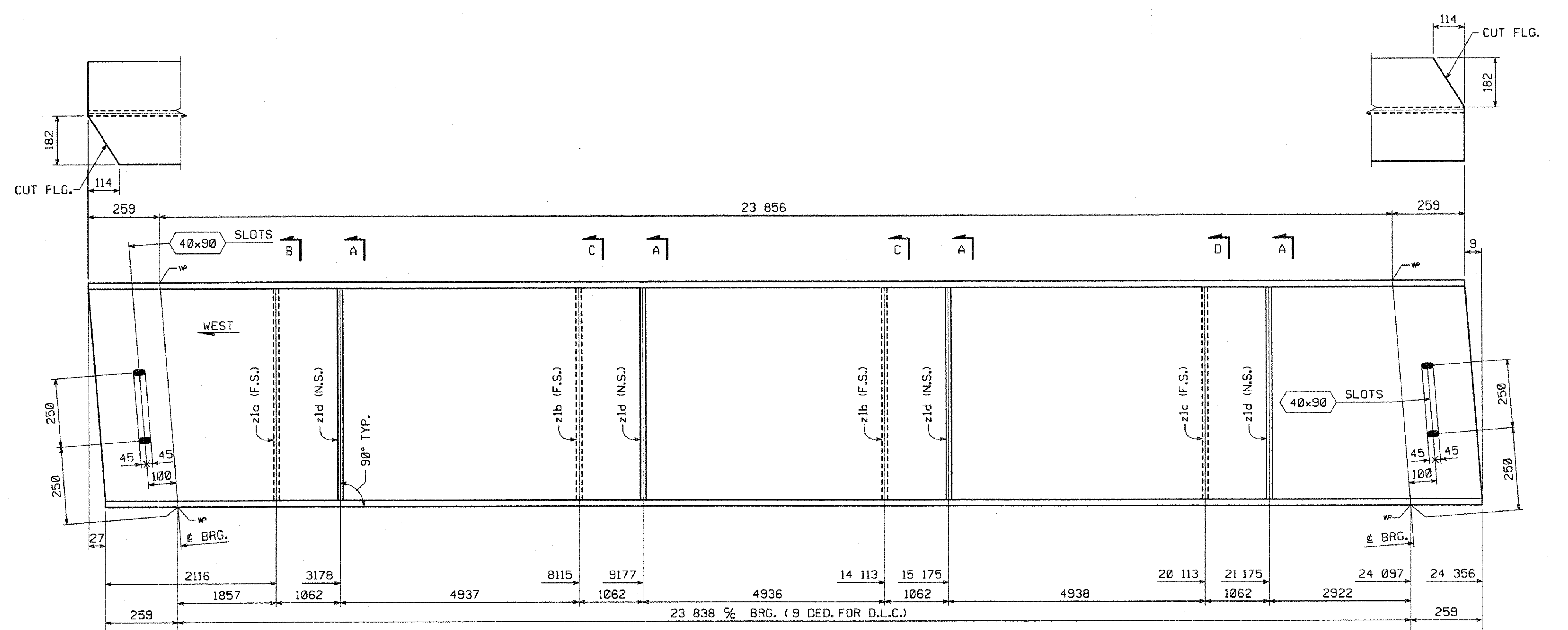
METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	

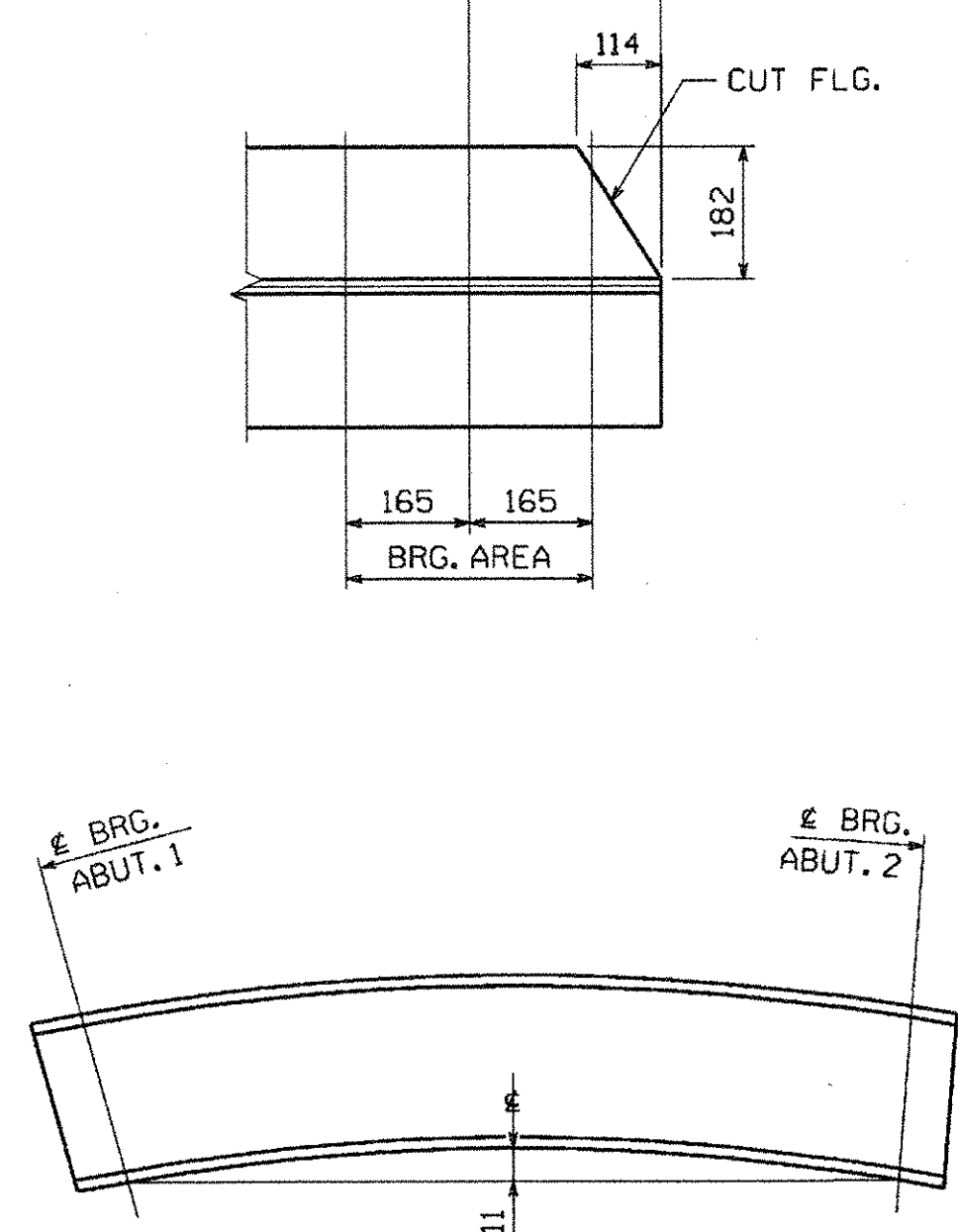
BILL OF MATERIAL

QTY EA	MARK	COMMODITY	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	GRP	ITEM	SHIP WEIGHT EA
1	S5A		STRINGER								6359.75
1		W	760 x 257	24 383	M270M	345W	T	(W30 x 173)	5	1	6266.43
1	z1a	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	z1b	PL	15.9 x 130	719	M270M	345W			8	1	23.33
1	z1c	PL	15.9 x 130	719	M270M	345W			8	1	11.67
4	z1d	PL	15.9 x 130	719	M270M	345W			8	1	46.66

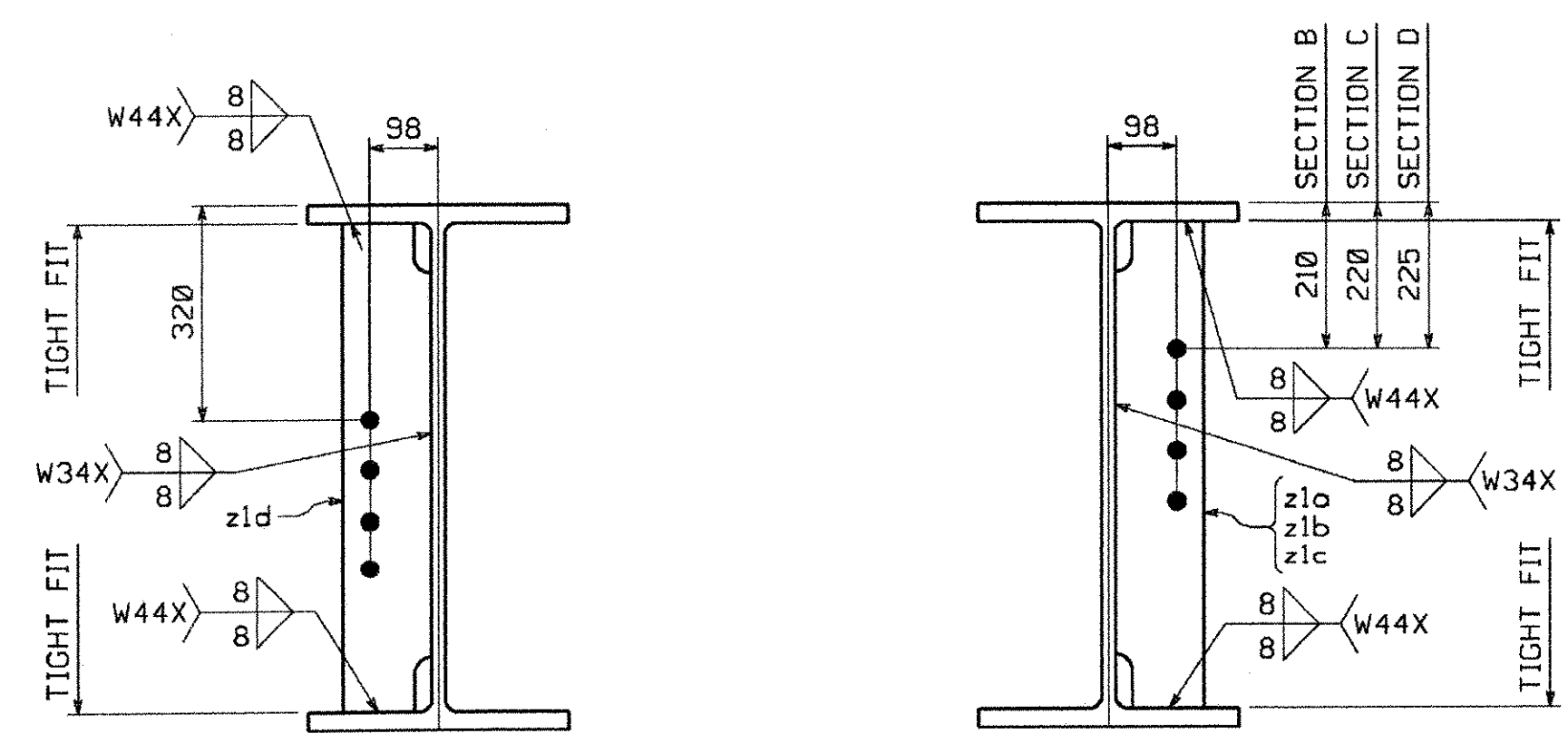
TOTAL WEIGHT THIS SHEET: 6359.75 kg



STRINGER ~ MK. S5A



CAMBER DIAGRAM



SECTION A SECTIONS B, C & D

SHOP DRAWING REVIEW

RENEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR COMPLIANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OR GENERAL COMPLIANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR CORRECTING AND CORRELATING ALL QUANTITIES AND DIMENSIONS, SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION, COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES, AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vanasse Hangen Brustlin, Inc. Engineers, Planners, and Scientists
60 Bedford Farms, Kilton Rd., Bedford, NH 03110 603 644 0886

Job Number: 50547
Reviewed By: L.G. GARDNER
Date: 9/6/06

SHOP NOTE
HOLES: 1 5/16" (U.N.)
BOLTS: NONE
PAINT: NONE
FOR GENERAL SHOP NOTES, SEE DWG. GN1.

RECEIVED
CHK'D BY: VHS OK'D BY: _____
AUG 21 2006
RESUBMIT APPROVED: As Noted
BY: WJS DATE: 9/11/06

NO.	REVISION	BY	DATE
<p>1770 Hemlock Road Lancaster, PA 17605-0008 Phone 717/299-5218</p> <p>HIGH STEEL STRUCTURES, INC.</p> <p>A Division of High Industrial, Inc.</p>			
STRINGER		S5A	
VT 17 OVER MILL BROOK			
VT 17 STA. 0+944.700 TO STA. 0+968.560			
TOWN OF FALSTON, WASHINGTON COUNTY, VT			
STATE OF VERMONT			
AGENCY OF TRANSPORTATION			
STATE CONTRACT OR REF. NO. BRIDGE NO. 36			
CONTRACTOR WINTERSET, INC.			
IN CHARGE: CHRISTMAN (IH)	MADE BY: ERS	CHK'D BY: MCK	DATE: 8-9-06
CONTRACT NUMBER: VT-06062-1		DRAWING NUMBER: 6 OF 7	

FAYSTON

METRIC PLOTTED: 08/10/06 10:57:07 AM BY: Mkreidol

METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

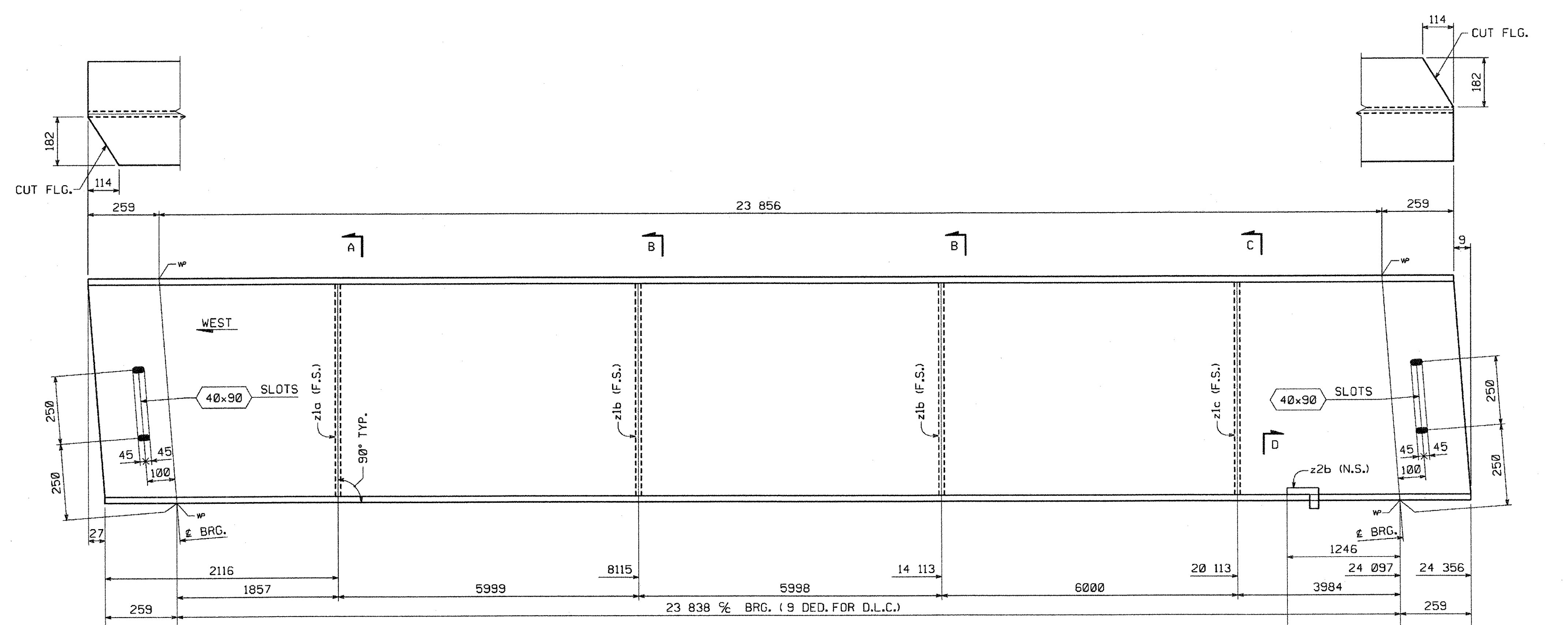
FED. ROAD DIV. NO.	STATE	FED. AID PROJ. NO.
	VT	

BILL OF MATERIAL

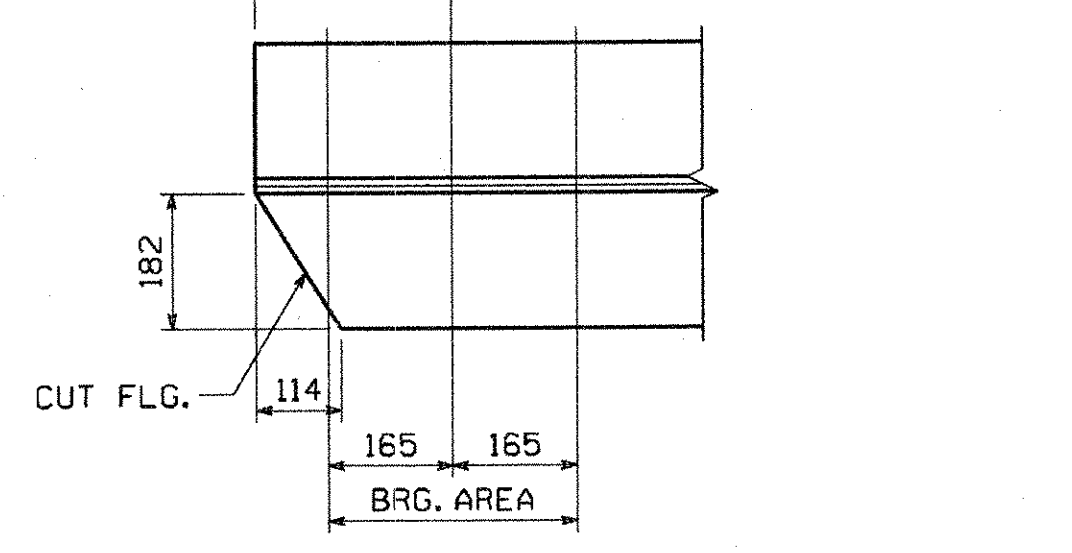
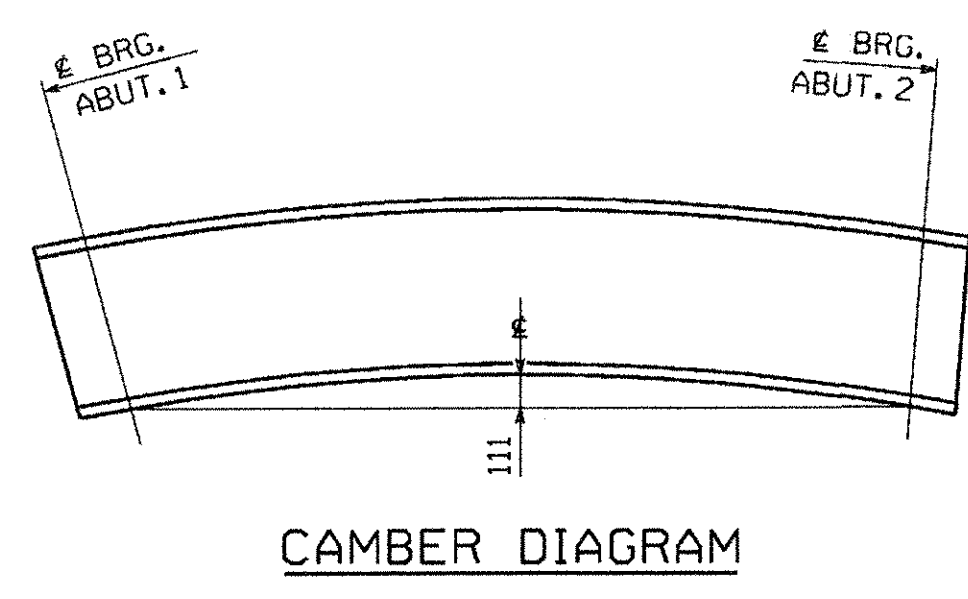
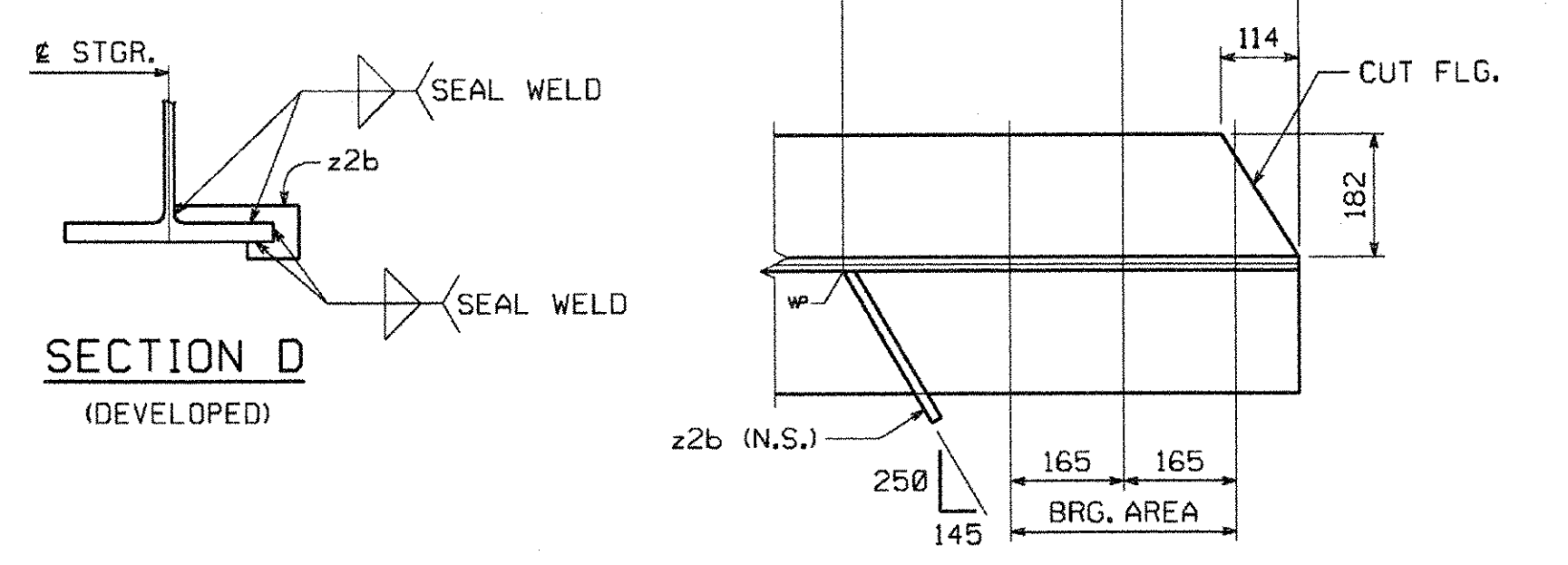
QTY EA	MARK	COMMODITY	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	GRP	ITEM	SHIP WEIGHT EA
1	S6A		STRINGER								6314.10
1		W	760 x 257	24 383	M270M	345W	T	(W30 x 173)	5	1	6266.43
1	z1a	PL	15.9 x 130	719	M270M	345W			8	1	11.67
2	z1b	PL	15.9 x 130	719	M270M	345W			8	1	23.33
1	z1c	PL	15.9 x 130	719	M270M	345W			8	1	11.67
1	z2b	PL	6.4 x 77	260	M270M	345W			8	2	1.01

TOTAL WEIGHT THIS SHEET: 6314.10 kg

TOTAL WEIGHT FOR BID ITEM #506.55: 39663.87 kg



STRINGER ~ MK. S6A



SECTIONS A, B & C

SHOP DRAWING REVIEW

REVIEWED AS REQUIRED BY THE CONSTRUCTION CONTRACT DOCUMENTS AND APPROVED, BUT ONLY FOR CONFORMANCE TO THE DESIGN CONCEPT OF THE WORK, AND SUBJECT TO FURTHER LIMITATIONS AND REQUIREMENTS CONTAINED IN THE CONSTRUCTION CONTRACT DOCUMENTS.

REJECTED REVISE AND RESUBMIT FURNISH AS CORRECTED

CORRECTIONS OR COMMENTS MADE ON THE SHOP DRAWINGS DURING THIS REVIEW DO NOT RELIEVE CONTRACTOR FROM COMPLIANCE WITH REQUIREMENTS OF THE DRAWINGS AND SPECIFICATIONS. THIS CHECK IS ONLY FOR REVIEW OF GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. THE CONTRACTOR IS RESPONSIBLE FOR: CONFIRMING AND CORRELATING ALL QUANTITIES AND DIMENSIONS; SELECTING FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATING HIS WORK WITH THAT OF ALL OTHER TRADES; AND PERFORMING HIS WORK IN A SAFE AND SATISFACTORY MANNER.

VHB Vanasse Hangen Brustlin, Inc.
Engineers, Planners, and Scientists
Six Bedford Farms, Nelson Rd.
Bedford, NH 03110 603 944 0866

Job Number: 60343
Reviewed By: L.S. CARPNER
Date: 9/6/06

SHOP NOTE

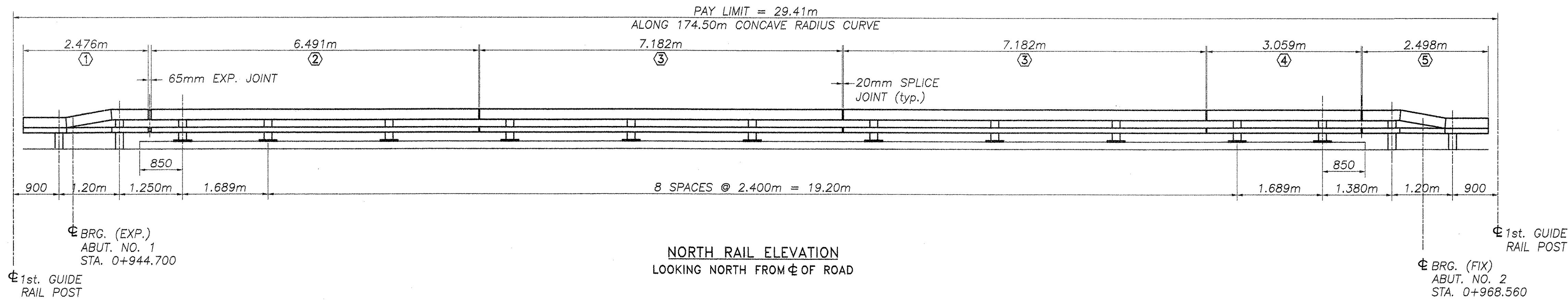
HOLES: 15/16" (U.N.)
BOLTS: NONE
PAINT: NONE
FOR GENERAL SHOP NOTES, SEE DWG. GNI.

RECEIVED
OK'D BY: VHB OK'D BY:
AUG 21 2006
RESUBMIT APPROVED As Noted
BY: WJS DATE: 9/19/06

NO.	REVISION	BY	DATE
<p>1770 Hempstead Road Lancaster, PA 17605-0008 Phone 717/299-5211</p> <p>HIGH STEEL STRUCTURES, INC.</p> <p>A Division of High Industrial, Inc.</p>			
<p>STRINGER S6A</p> <p>VT 17 OVER MILL BROOK</p> <p>VT 17 STA. 0+944.700 TO STA. 0+968.560</p> <p>TOWN OF FALSTON, WASHINGTON COUNTY, VT</p> <p>STATE OF VERMONT</p> <p>AGENCY OF TRANSPORTATION</p>			
STATE CONTRACT OR REF. NO. BRIDGE NO. 36			
CONTRACTOR WINTERSET, INC.			
IN CHARGE: CHRISTMAN (IH) MADE: ERS BY: MKG DATE: 8-9-06			
CONTRACT NUMBER: VT-06062-1 DRAWING NUMBER: 7 OF 7			

FAYSTON

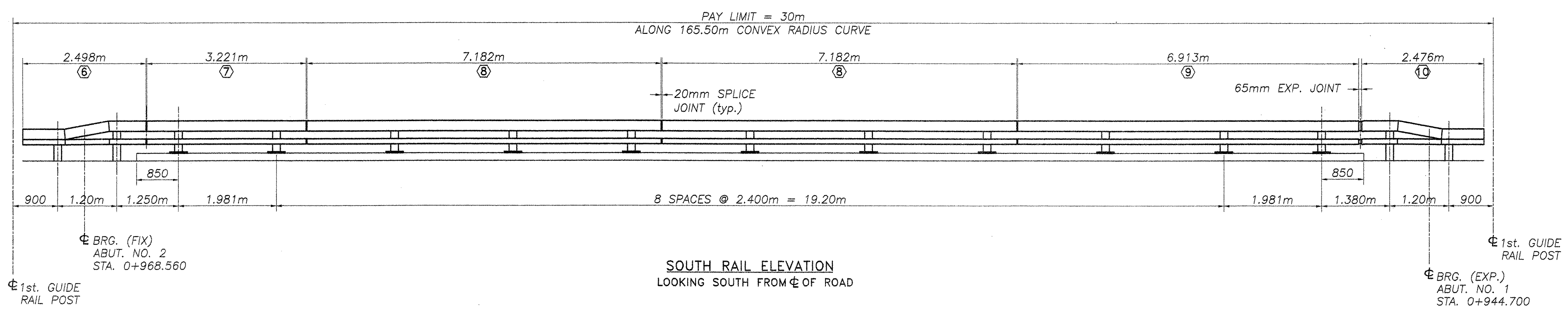
BY: Mkereldi
PLOTTED: 08/10/06
18:27:14 AM



RAILS TO BE SHOP
CURVED TO 174.35m
CONCAVE RADIUS.

RAILS TO BE SHOP
CURVED TO 165.65m
CONVEX RADIUS.

NORTH RAIL ELEVATION
LOOKING NORTH FROM ϕ OF ROAD

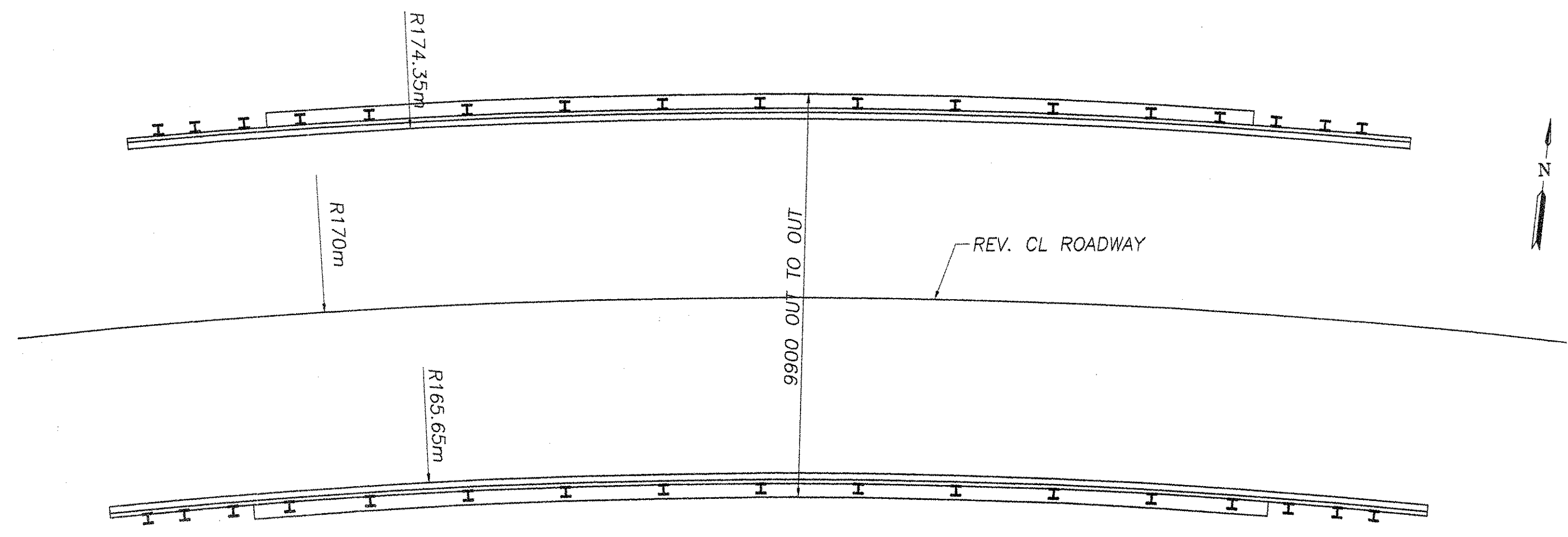


SOUTH RAIL ELEVATION
LOOKING SOUTH FROM ϕ OF ROAD

BILL OF MATERIAL (BOTH SIDES OF BRIDGE)				
Mark #	Qty.	Description	Length	Material
	22	W150x37.1 POST W/BASEPLATE	620	A709M Gr. 50
	4	W150x37.1 DRIVEN POST	2.134m	A709M Gr. 50
	4	W150x37.1 DRIVEN POST	1.956m	A709M Gr. 50
①	1	TS 203 x 102 x 8 UPPER DROP END TUBE	2.476m	A500 Gr. B
	1	TS 102 x 102 x 6 LOWER DROP END TUBE	2.476m	A500 Gr. B
②	1	TS 203 x 102 x 8	6.491m	A500 Gr. B
	1	TS 102 x 102 x 6	6.491m	A500 Gr. B
③	2	TS 203 x 102 x 8	7.182m	A500 Gr. B
	2	TS 102 x 102 x 6	7.182m	A500 Gr. B
④	1	TS 203 x 102 x 8	3.059m	A500 Gr. B
	1	TS 102 x 102 x 6	3.059m	A500 Gr. B
⑤	1	TS 203 x 102 x 8 UPPER DROP END TUBE	2.498m	A500 Gr. B
	1	TS 102 x 102 x 6 LOWER DROP END TUBE	2.498m	A500 Gr. B
⑥	1	TS 203 x 102 x 8 UPPER DROP END TUBE	2.498m	A500 Gr. B
	1	TS 102 x 102 x 6 LOWER DROP END TUBE	2.498m	A500 Gr. B
⑦	1	TS 203 x 102 x 8	3.221m	A500 Gr. B
	1	TS 102 x 102 x 6	3.221m	A500 Gr. B
⑧	2	TS 203 x 102 x 8	7.182m	A500 Gr. B
	2	TS 102 x 102 x 6	7.182m	A500 Gr. B
⑨	1	TS 203 x 102 x 8	6.913m	A500 Gr. B
	1	TS 102 x 102 x 6	6.913m	A500 Gr. B
⑩	1	TS 203 x 102 x 8 UPPER DROP END TUBE	2.476m	A500 Gr. B
	1	TS 102 x 102 x 6 LOWER DROP END TUBE	2.476m	A500 Gr. B
	10	TS 178 x 76 x 10 SPLICE TUBE	510	A500 Gr. B
	10	TS 76 x 76 x 8 SPLICE TUBE	510	A500 Gr. B
	22	3mm BEARING PAD		NEOPRENE
	4	BACK UP PLATE		A709M Gr. 36
	4	TERMINAL CONNECTOR		M180 B2
	144	M20 ROUND HEAD BOLT	152	M164M
	144	M20 HEX NUT		A563 DH
	144	M20 WASHER		F436M
	80	M16 SPLICE BOLT	50	M164M
	80	M16 PLAIN HARDENED WASHER		F436M
	60	M16 HEX NUT		A563A
	20	M16 HEX NUT WELDED TO SPLICE TUBE		A563A
	16	M20 SCH. 40 PIPE SPACER	15	A53 Gr. B
	88	M24 ANCHOR STUD	300	A449
	88	M24 WASHER		F436M
	88	M24 JAMB NUT		A563 DH
	176	M24 HEX NUT		A563 DH
	22	SPACER PLATE		A709M Gr. 36

NOTE:
ITEMS MARKED "*" ARE NOT SUPPLIED BY HIGHWAY SAFETY CORPORATION, AND THEY ARE SHOWN ONLY FOR REFERENCE.

TOTAL PAY LIMIT ITEM 525.33 = 60m



PLAN

REVISIONS		
No.	Remarks	Date
0	Initial submittal	9-22-06
0	Second submittal	10-16-06

STRUCTURES COPY



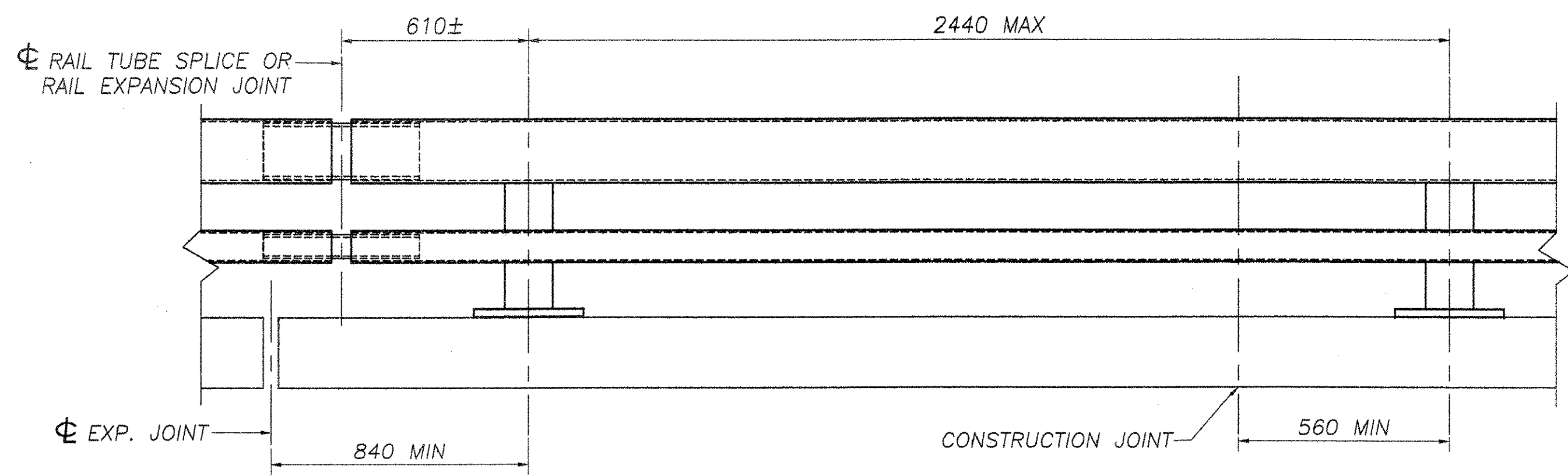
RECEIVED
OCT 23 2006
BY: WJ
DATE: 10/23/06

HIGHWAY SAFETY CORP.
GLASTONBURY, CT

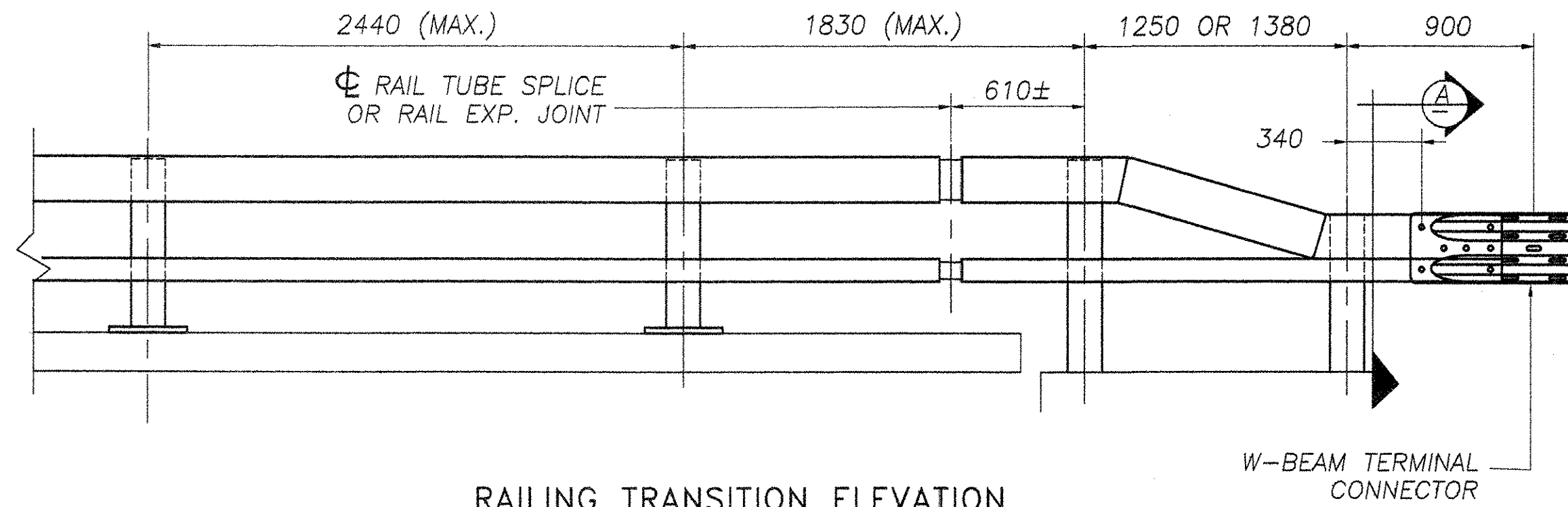
ITEM 525.33 - BRIDGE RAILING-NETC 2 RAIL
PROJECT No. bhf 0200(9)
TOWN OF FAYSTON, VT Br. No. 36
WASHINGTON COUNTY, ROUTE VT 17

DRAWN: MHM
CHECKED: [Signature]
DATE: 9-6-06
SCALE: NONE
HSC REFERENCE NO.: 1574
GENERAL CONTRACTOR: [Signature]
SUB CONTRACTOR: F.R. LAFAYETTE, INC.

SIZE: D REVISION: 0
SHEET NO.: 1 of 2

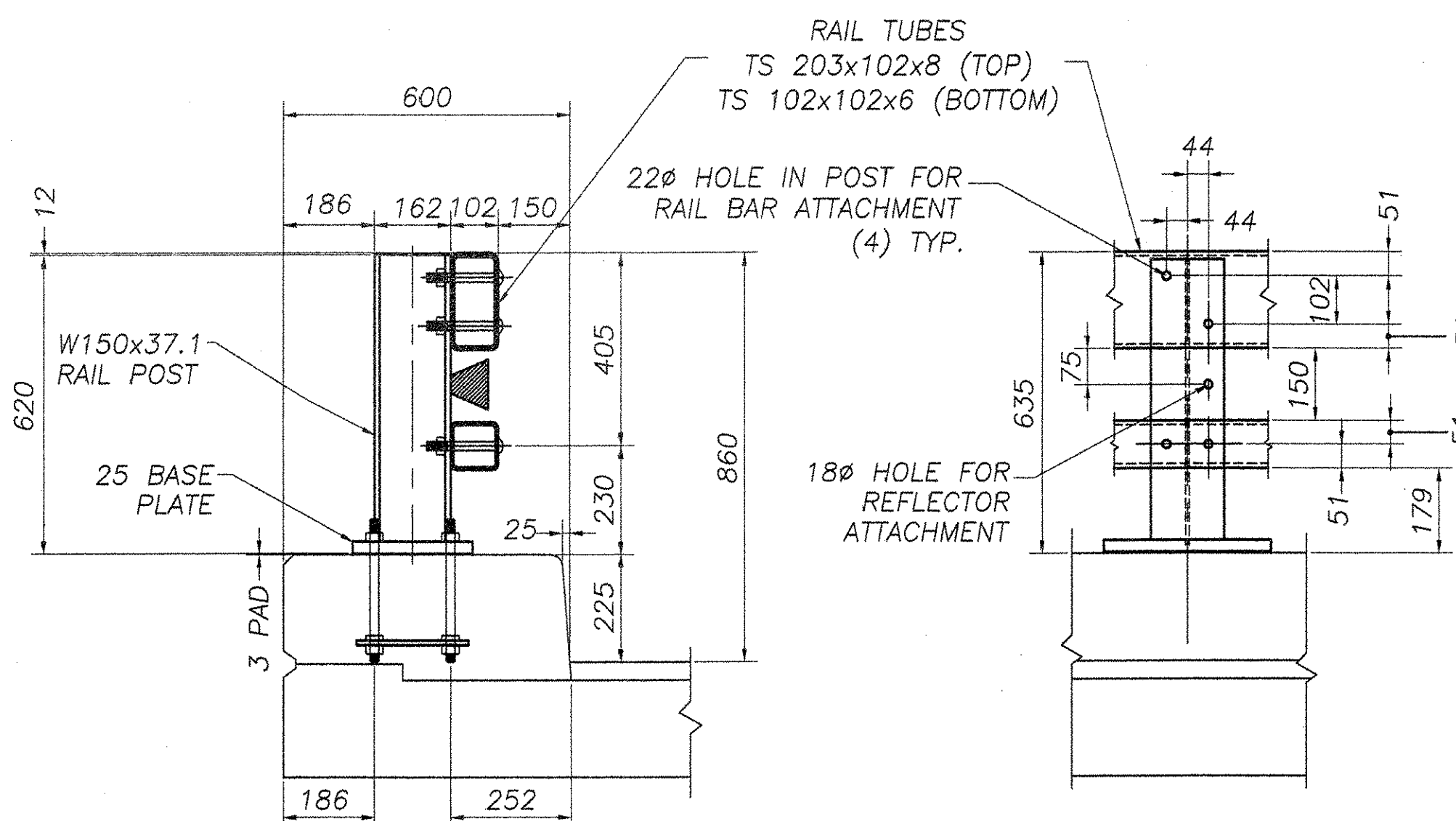


BRIDGE RAILING ELEVATION

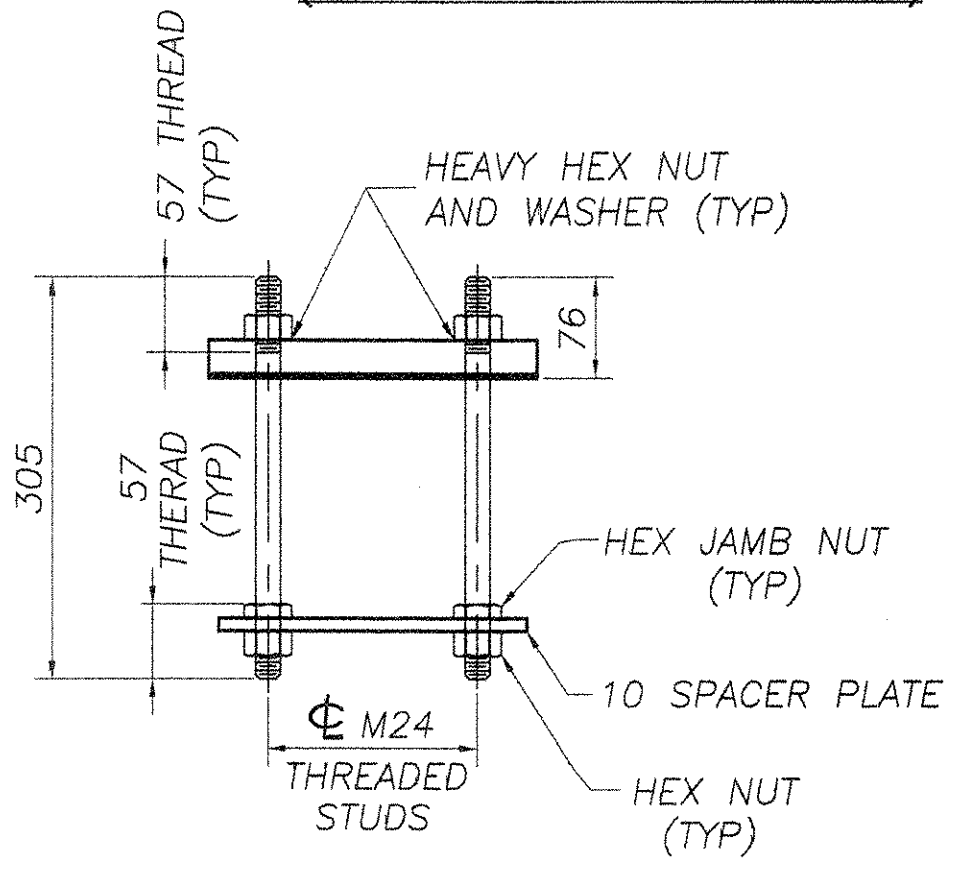


RAILING TRANSITION ELEVATION (BOTH ENDS OF BRIDGE)

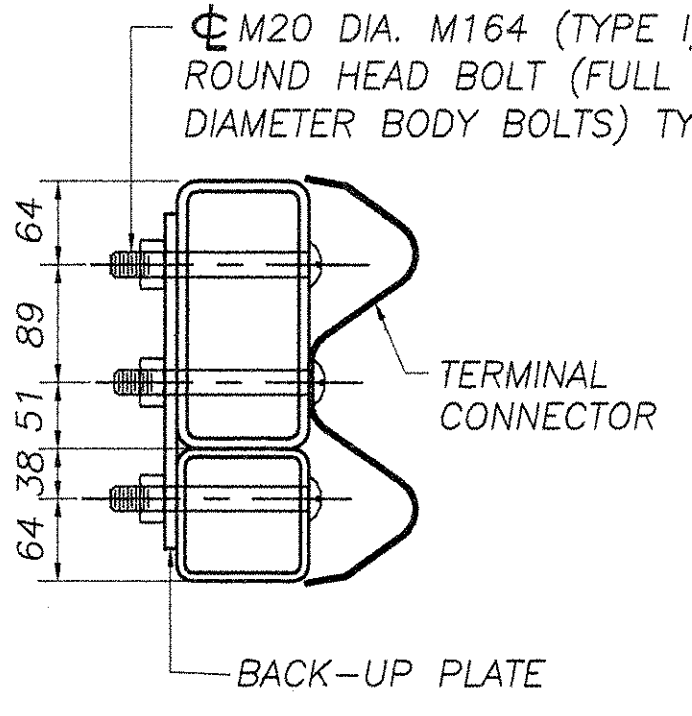
- NOTES:**
- ALL RAILINGS AND MATERIALS SHALL CONFORM TO THE PROVISION OF SECTION 525, "RAILINGS OF THE STANDARD SPECIFICATION FOR CONSTRUCTION".
 - TUBING AND POSTS SHALL MEET THE REQUIREMENTS OF SECTION 732, "RAILING MATERIALS OF THE STANDARD SPECIFICATION FOR CONSTRUCTION," EXCEPT THAT THE DROP-WEIGHT TEAR TEST IN SECTION 732 SHALL NOT APPLY TO THE STRUCTURAL TUBING SHOWN ON THIS SHEET.
 - PRIOR TO GALVANIZING, ALL EXPOSED CUT OR SHEARED EDGES SHALL BE ROUNDED TO A 2mm RADIUS AND BE FREE OF BURRS.
 - RAIL POSTS SHALL BE SET NORMAL TO GRADE.
 - SECTIONS OF RAIL TUBE SHALL BE ATTACHED TO A MINIMUM OF TWO (2) RAIL POSTS AND PREFERABLY TO AT LEAST FOUR (4) POSTS.
 - RAIL TUBE EXPANSION JOINT SHALL BE PROVIDED IN ANY RAIL BAY SPANNING A SUPERSTRUCTURE EXPANSION JOINT. EXPANSION JOINT WIDTH SHALL BE "X" AT 7°C AND WILL BE ADJUSTED IN THE FIELD BY THE ENGINEER FOR OTHER TEMPERATURES.
 - ALL PARTS SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111, EXCEPT HARDWARE, WHICH SHALL MEET THE REQUIREMENTS OF AASHTO M232M.
 - RAIL POST ANCHORING NUTS SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ONE-EIGHTH TURN.
 - RAIL TUBES SHALL BE ATTACHED USING M20 FULL DIAMETER BODY AASHTO M164M (TYPE 1) ROUND HEAD BOLT INSERTED THROUGH THE FACE OF THE TUBE. HOLES IN POSTS SHALL BE 2mm LARGER THAN THE BOLT SIZE.
 - HOLES IN RAILS FOR RAIL TUBE ATTACHMENT MAY BE FIELD-DRILLED. HOLES SHALL BE COATED WITH AN APPROVED ZINC-RICH PAINT PRIOR TO ERECTION.
 - IF THERE IS A CONFLICT BETWEEN THE DETAILS SHOWN ON THIS SHEET AND THE DESIGN, THE REQUIREMENTS OF THE DESIGN DRAWINGS SHALL BE FOLLOWED.
 - ANY BENDING OF RAIL SHALL BE BY SHOP PROCEDURE ONLY.
 - THE FABRICATOR SHALL SUBMIT SHOP DRAWINGS, INCLUDING WELDING PROCEDURES TO THE STRUCTURES SECTION FOR APPROVAL IN ACCORDANCE WITH THE PROVISION OF 506.04, SHOP DRAWINGS. ALL WELDING SHALL CONFORM WITH SECTION 506.10.
 - RAIL POSTS AND BASE PLATES SHALL BE TESTED FOR IMPACT PROPERTIES IN ACCORDANCE WITH ASTM A370 CHARPY IMPACT TESTING USING TYPE A SPECIMENS.
 - TO FACILITATE FIELD FIT - UP OF THE TRANSITION RAILING, POSTS SHALL BE SET LOOSELY INTO FIBER FORM TUBES WHILE TRANSITION PARTS ARE BEING ASSEMBLED. POST HOLES SHALL BE BACKED WITH A CONCRETE MIX APPROVED BY THE ENGINEER. PAYMENT FOR COMPONENTS, INCLUDING BACKUP PLATE AND END TERMINAL CONNECTOR FOR GUARD RAIL, AUGERING, FIBER FORM TUBES AND CONCRETE, AND INSTALLATION SHALL BE CONSIDERED INCIDENTAL TO ITEM 525.33, "BRIDGE RAILING - NETC 2 RAILING".
 - ALL APPROACH RAIL SPLICES SHALL BE LAPPED ON THE DIRECTION OF TRAFFIC FLOW.
- MATERIALS**
- RAIL TUBES.....ASTM A500, GRADE B OR ASTM A501
 RAIL POSTS AND BASE PLATES.....ASTM A709/A709M, GRADE 50
 ALL OTHER SHAPES AND PLATES.....ASTM A709/A709M, GRADE 36
 ANCHOR STUDS.....ASTM A449
 ALL OTHER BOLTS (UNLESS NOTED).....AASHTO M164M, TYPE1
- NUTS FOR AASHTO M164M (ASTM A325M) BOLTS AND ANCHOR STUDS SHALL COMPLY WITH AASHTO M291M (ASTM A563M).
- WASHERS SHALL COMPLY WITH AASHTO M293M (ASTM F436M) SPECIFICATIONS.
- 3mm PAD SHALL COMPLY WITH STANDARD SPECIFICATION SUBSECTION 731.01 OR 731.02.



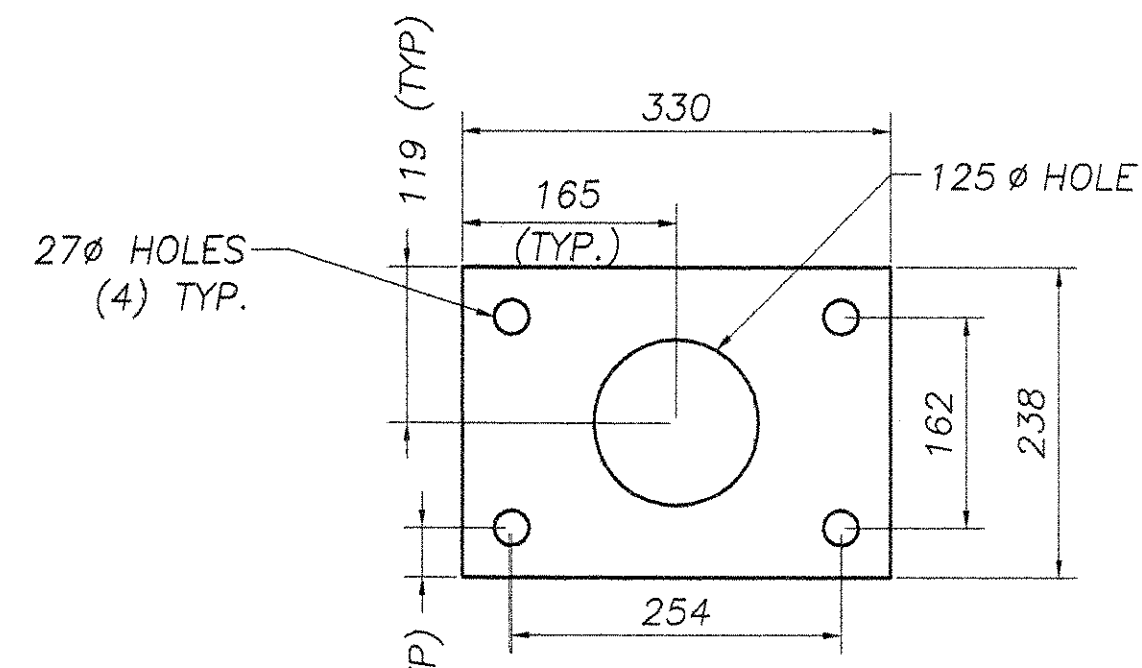
POST AND BASE PLATE



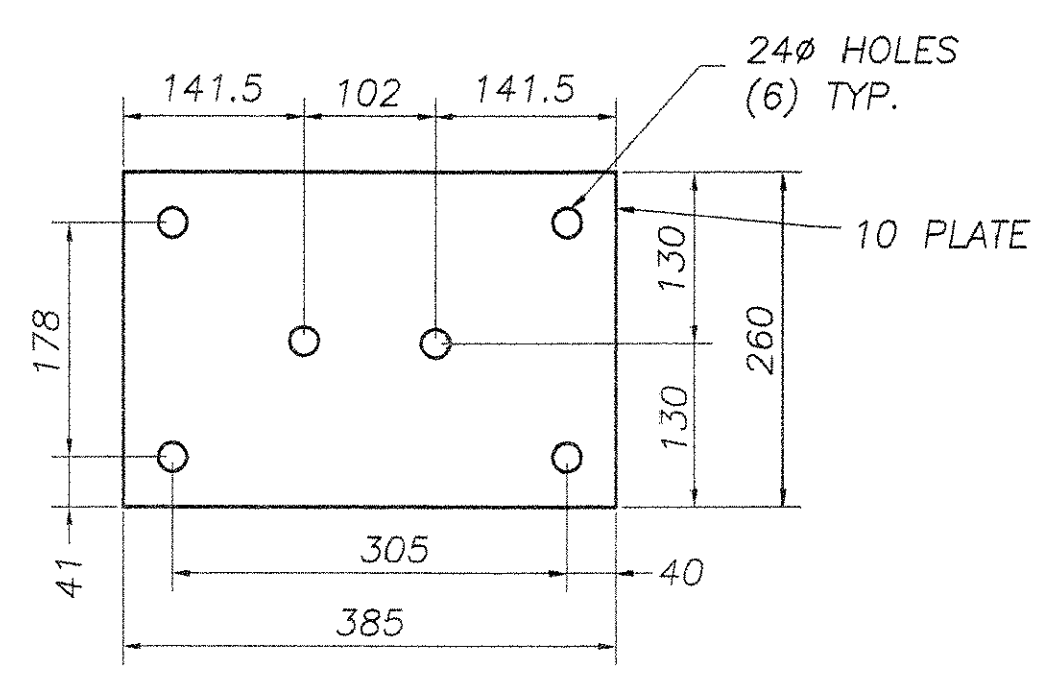
RAIL POST ANCHORAGE (BY OTHERS)



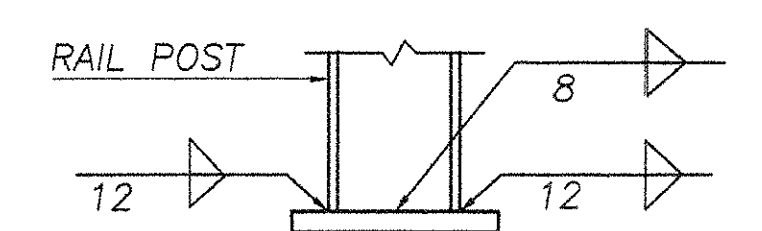
SECTION A



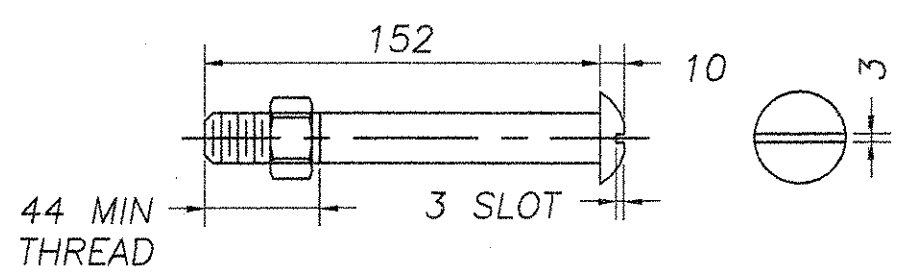
SPACER PLATE (BY OTHERS)



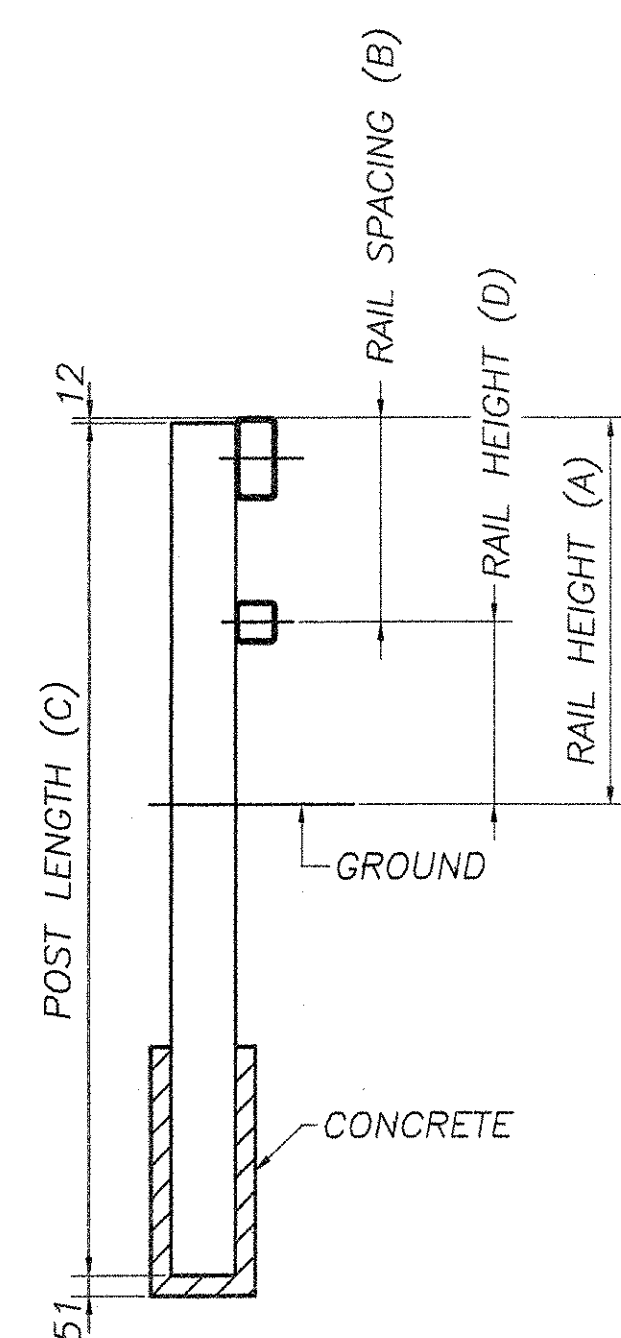
BACK-UP PLATE



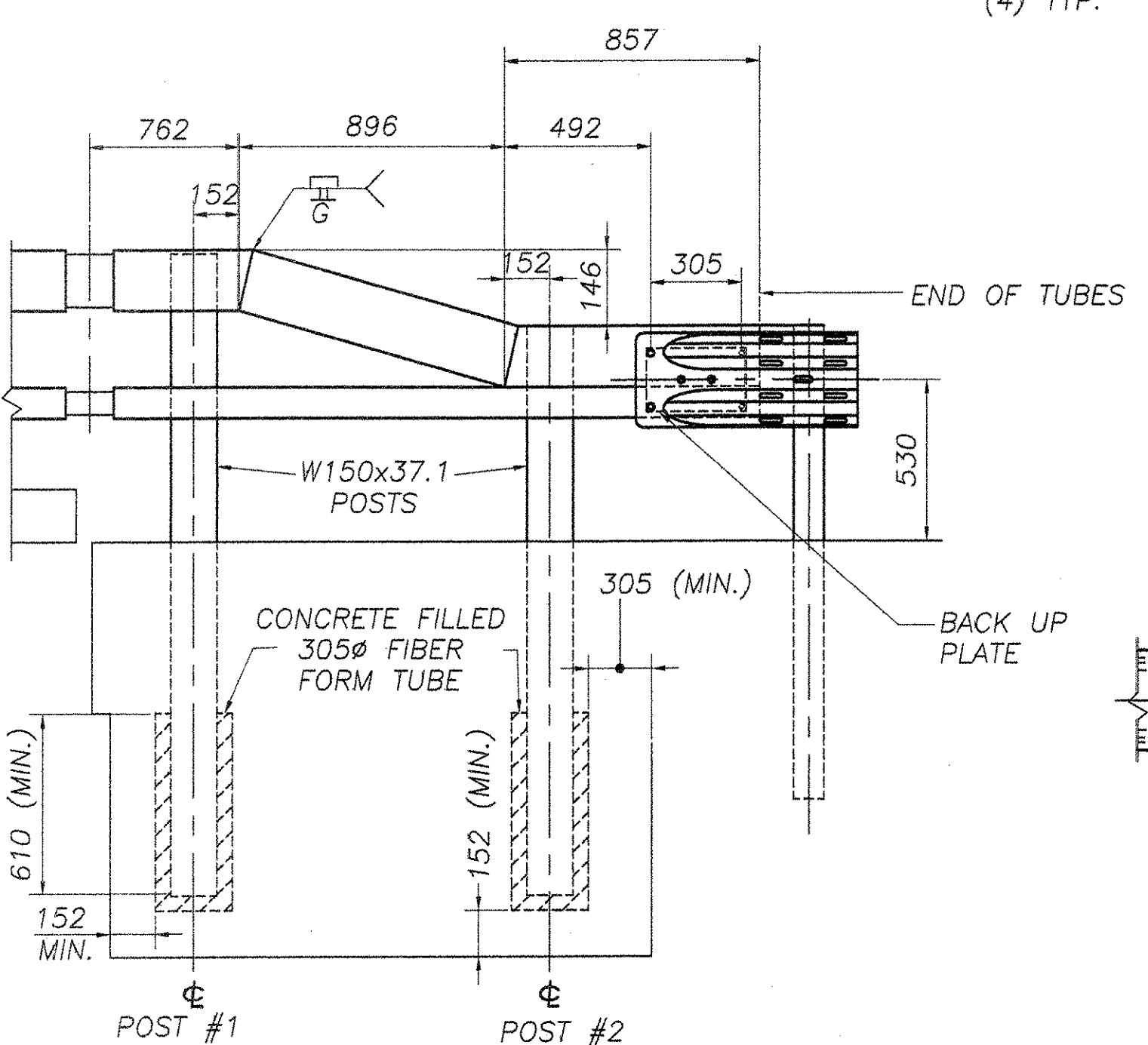
BASE WELD DETAIL



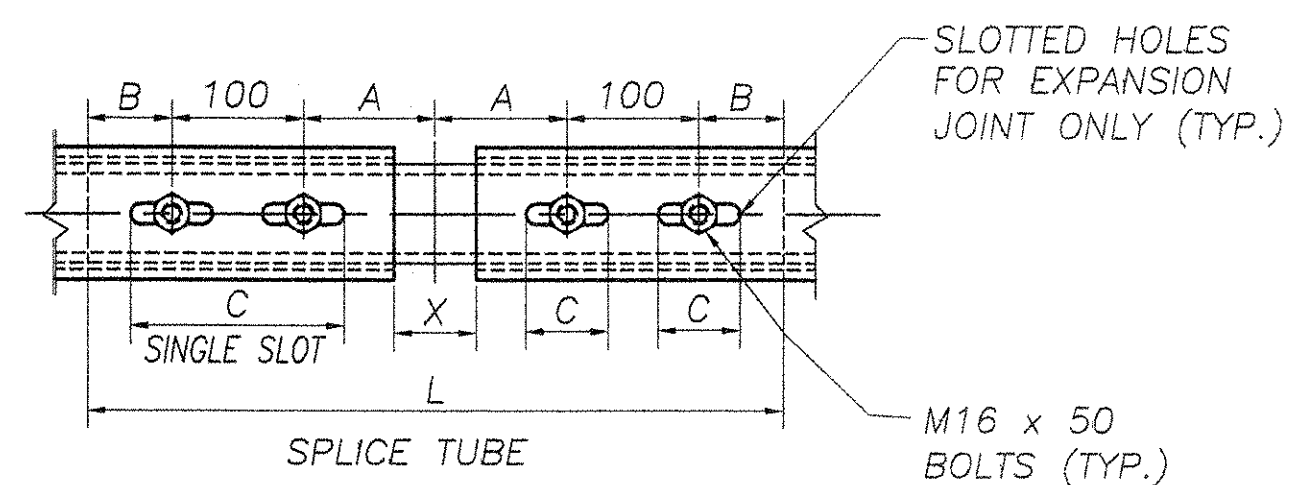
M20 DIA. M164M (TYPE 1) ROUND HEAD BOLT



TYPICAL SECTION



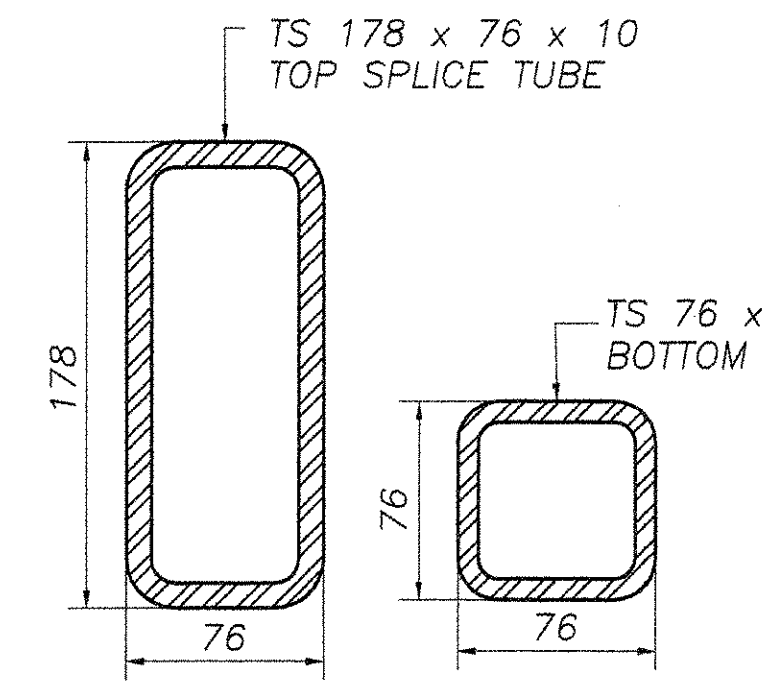
ELEVATION



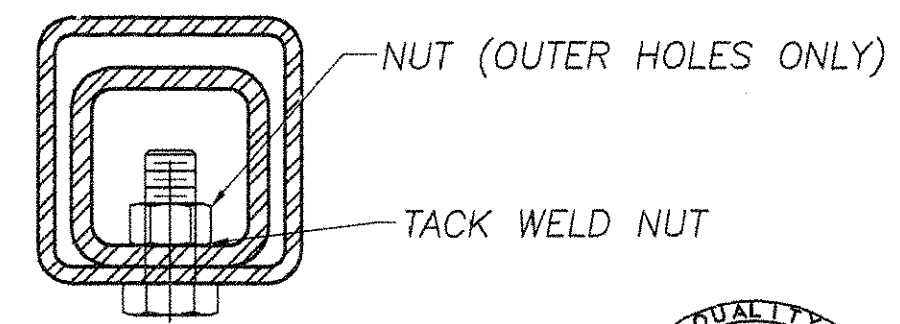
RAIL TUBE SPLICE AND RAIL EXPANSION JOINT DETAIL

16ø TAPPED HOLE IN SPLICE TUBE AND 29 x 'C' SLOT IN RAIL TUBE FOR M16 BOLT AND PLAIN HARDENED WASHER

EXPANSION JOINT SECTION FOR DETAILS NOT SHOWN, SEE "RAIL TUBE SPLICE SECTION."



RAIL TUBE SPLICE SECTION



16ø TAPPED HOLE IN SPLICE TUBE & 19ø HOLE IN RAIL TUBE FOR M16 BOLT & PLAIN HARDENED WASHER



POST NUMBER	RAIL HEIGHT (A)	RAIL SPACING (B)	POST LENGTH (C)	RAIL HEIGHT (D)
1	860	405	2134	455
2	702	254	1956	448

SPLICE TABLE					
T	A	B	C	L	X
N/A	100	50	--	510	20

EXPANSION JOINT TABLE					
T	A	B	C	L	X
<100	100	50	65	510	65

T = TOTAL MOVEMENT BETWEEN BRIDGE EXPANSION JOINTS. SEE NOTE 6

* = SINGLE SLOT

REVISIONS		
No.	Remarks	Date
0	Initial submittal	9-22-06
0	Second submittal	10-16-06

RECEIVED
 OCT 23 2006
 RESUBMIT BY WJ S/D APPROVED DATE 10/2/06

HIGHWAY SAFETY CORP.
 GLASTONBURY, CT

ITEM 525.33 - BRIDGE RAILING-NETC 2 RAIL
 PROJECT No. bhf 0200(9)
 TOWN OF FAYSTON, VT Br. No. 36
 WASHINGTON COUNTY, ROUTE VT 17

DRAWN: MMH
 CHECKED: [Signature]
 DATE: 9-6-06
 SCALE: NONE
 PISC REFERENCE NO.: 1574
 SIZE: D REVISION: 0
 SHEET NO.: 2 of 2

GENERAL CONTRACTOR: [Signature]
 SUB CONTRACTOR: F.R. LAFAYETTE, INC.