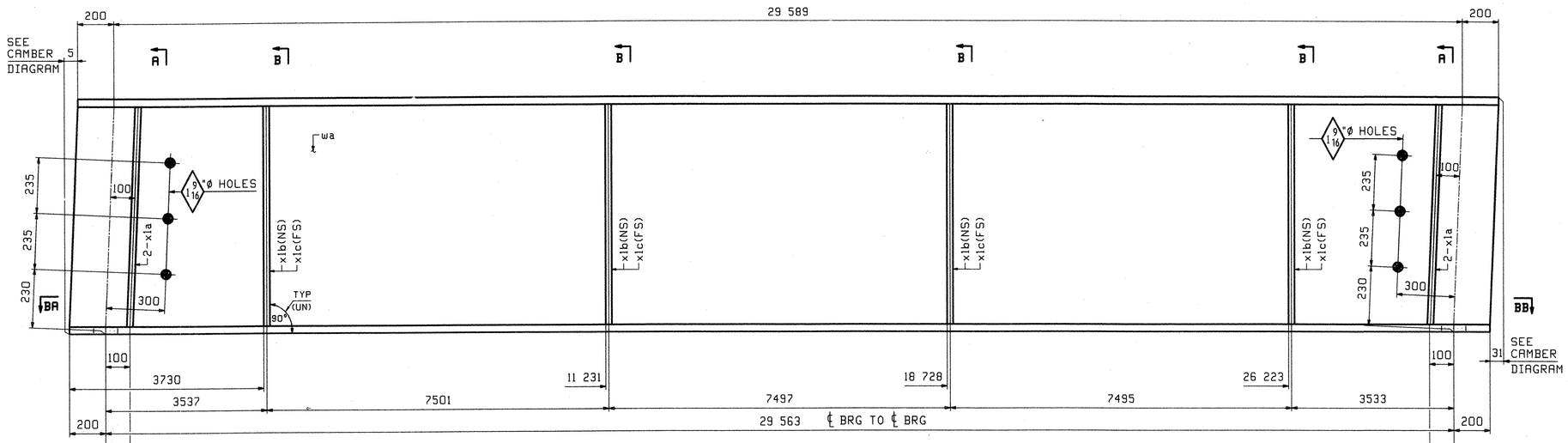
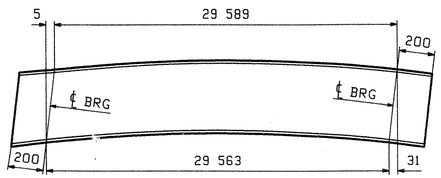
ABM INFO		SHIP	BILL OF MATERIAL					JOB NO.	DRAWING NO.	REV.
									2	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH m	LENGTH mm	REMARKS	WT	PROCUREMENT NOTES
		2S2	1		STRINGER				12713 kg 28027 lbs	
		2S3	1		STRINGER				12713 kg 28027 lbs	
		2S4	1		STRINGER				12713 kg 28027 lbs	
1	A		3	wa	W 920x417	29	994	(M270M-345WT2)	(H2-3)	
2	B		12	x1a	PL 20x190	0	848	MIE		
2	C		12	x1b	PL 15x130	0	848			
2	C		12	x1c	PL 15x130	0	848			

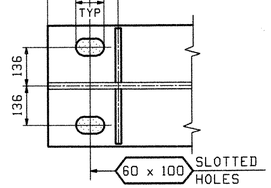


ONE - STRINGER - 2S2
ONE - STRINGER - 2S3
ONE - STRINGER - 2S4
ALIKE EXCEPT FOR MARK

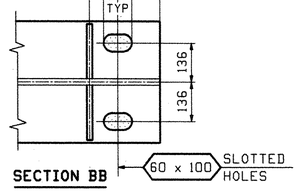
FOR STRINGER STANDARD DETAILS SEE DRAWING X1.
FOR CAMBER DIAGRAM SEE DRAWING WS1.
FOR GENERAL NOTES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



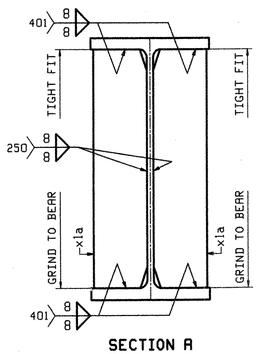
ORIENTATION DIAGRAM
FOR CAMBER SEE DWG WS1



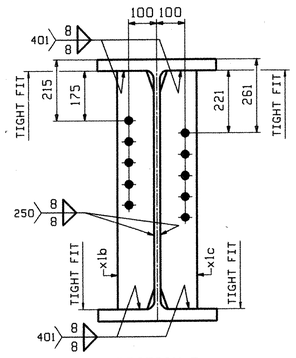
SECTION BA



SECTION BB



SECTION A



SECTION B

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	8/8/06									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

MATERIAL:	ELECTRODES:	HOLES:	SHOP BOLTS:
M270M-345W		15/16" ϕ (UN)	NONE

SURFACE PREP. & PAINT:
SEE DRAWING GN1

DESCRIPTION: STRINGERS - 2S2, 2S3, 2S4		DRAWN BY	DATE
JOB: VT 114 OVER PASSUMPSIC RIVER, BRIDGE 2 TOWN OF LYNDON, COUNTY OF CALEDONIA, VT STATE OF VERMONT AGENCY OF TRANS. ENGR: VANASSE HANGEN BRUSTLIN, INC.		JTB	07/08
		CHKD BY	
		ELC	08/03
		APPROV BY	
		SUPERVISOR	W. J. GATTI
PROJ NO. BRF 0269(10)		Q.A.	
CUSTOMER: WINTERSET, INC.			
CASCO BAY STEEL STRUCTURES, INC.		JOB NO.	DRG. NO.
75 SPRING HILL ROAD SACO, MAINE 04072		297	2
PHONE (207) 282-7360 FAX. (207) 282-1179		07255	REV. △

TENSOR 2541

VTRANS RECEIVED
CK'D BY JMP OK'D BY E.Ray
AUG 1 5 2006
RESUBMIT ____ APPROVED X
BY ____ DATE 8/21/06

ELC Thu Aug 3 14:27:00 EDT 2006 /users/jake/2541r2.rlx=0