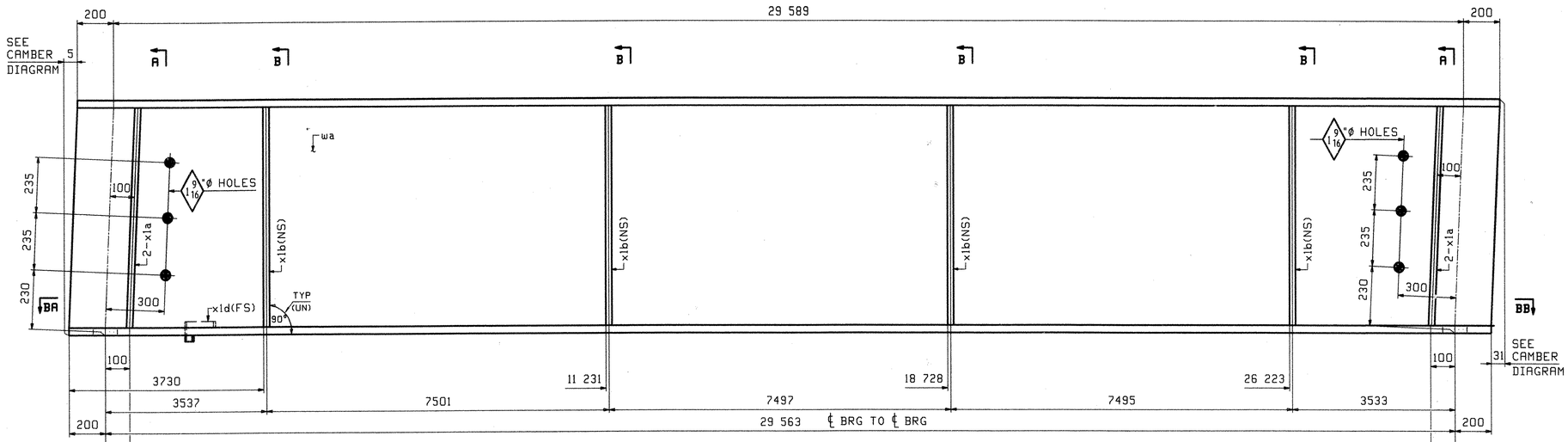
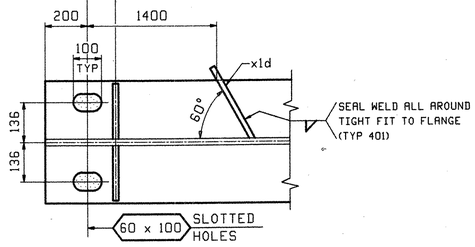
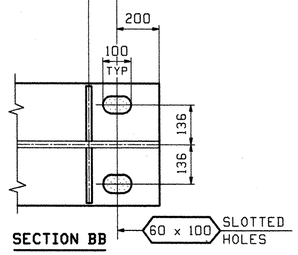
ABM INFO		SHIP	BILL OF MATERIAL					JOB NO.	DRAWING NO.	REV.
									1	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH m	LENGTH mm	REMARKS	WT	PROCUREMENT NOTES
		1S1	1		STRINGER				12662 kg 27914 lbs	
1	A		1	wa	W 920x417	29	994	(M270M-345WT2)	(H2-3)	
2	B		4	x1a	PL 20x190	0	848	MIE		
2	C		4	x1b	PL 15x130	0	848			
2	D		1	x1d	PL 6x90	0	284			





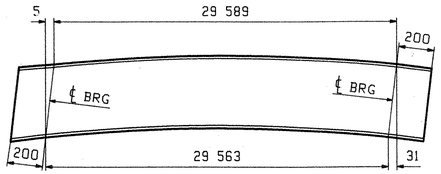
SECTION BA



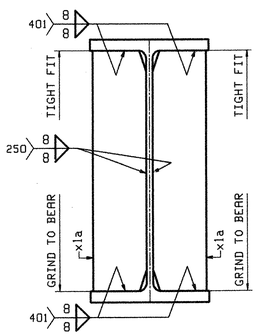
SECTION BB

ONE - STRINGER - 1S1

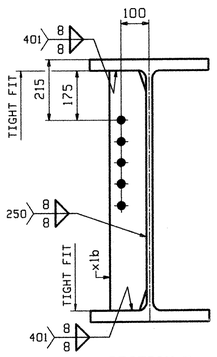
FOR STRINGER STANDARD DETAILS SEE DRAWING X1.
FOR CAMBER DIAGRAM SEE DRAWING WS1.
FOR GENERAL NOTES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



ORIENTATION DIAGRAM
FOR CAMBER SEE DWG WS1



SECTION A



SECTION B

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	8/8/06									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

MATERIAL:	ELECTRODES:	HOLES:	SHOP BOLTS:
M270M-345W		15/16"Ø (UN)	NONE

SURFACE PREP. & PAINT:
SEE DRAWING GN1

DESCRIPTION: STRINGER - 1S1	DRAWN BY	DATE
JOB: VT 114 OVER PASSUMPSIC RIVER, BRIDGE 2 TOWN OF LYNDON, COUNTY OF CALEDONIA, VT STATE OF VERMONT AGENCY OF TRANS. ENGR: VANASSE HANGEN BRUSTLIN, INC.	JTB	07/08
	CHKD BY	
	ELC	08/03
	APPROV BY	
	SUPERVISOR	W. J. GATTI
PROJ NO. BRF 0269(10)	Q.A.	
CUSTOMER: WINTERSET, INC.		

TENSOR 2641

VTRANS RECEIVED
CK'D BY JMP OK'D BY G.Roy
AUG 15 2006
RESUBMIT ____ APPROVED X
BY ____ DATE 8/21/06

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO.	DRG. NO.
297	1
07755	REV. △

ELC Thu Aug 3 14:17:47 EDT 2006 /users/jobs/2641/1.Rev0