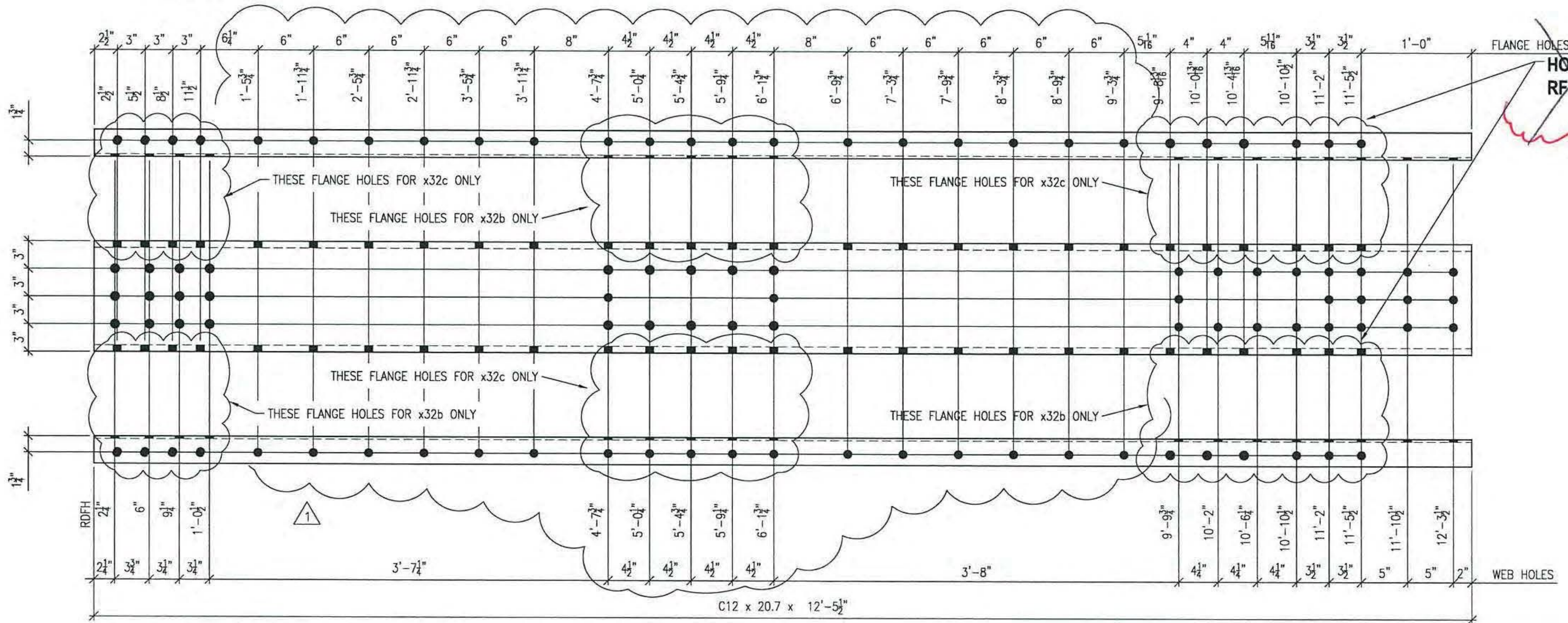


2 REQ'D ~ Mk. x32a

**MATERIAL A709-50 T2**



ONE REQ'D ~ Mk. x32b (AS NOTED)

ONE REQ'D ~ Mk. x32c (AS NOTED)

**MATERIAL A709-50 T2**

- NO EXCEPTION TAKEN
- REJECTED
- MAKE CORRECTIONS NOTED
- REVISE AND RESUBMIT
- SUBMIT SPECIFIED ITEM

CHECKING IS ONLY FOR GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. ANY ACTION SHOWN IS SUBJECT TO THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS. CONTRACTOR IS RESPONSIBLE FOR DIMENSIONS WHICH SHALL BE CONFIRMED AND CORRELATED AT THE JOB SITE. FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATION OF HIS WORK WITH THAT OF ALL OTHER TRADES AND THE SATISFACTORY PERFORMANCE OF THE WORK.

DATE 11/12/12 BY CHA

- LEGEND:**
- CL = CENTERLINE
  - CTR'D = CENTERED
  - C/C = CENTER TO CENTER
  - FLG = FLANGE
  - TOP = TOP
  - BTM = BOTTOM
  - RDFH = RUNNING DIMENSIONS FROM HERE
  - = FIELD BOLTS (QUANTITY) DIAMETER x LENGTH
  - ◇ = ALTERNATE HOLE DIAMETER
  - TYP = TYPICAL
  - N/S = NEAR SIDE
  - F/S = FAR SIDE
  - B/S = BOTH SIDES
  - BTS = BOLT TO SHIP
  - △ SHP'G BOLT = SHIPPING BOLT
  - ◇ = SHIPPING BOLT
  - D.O.R. = DIRECTION OF ROLL
  - T2 = CHARPY V-NOTCH TESTING REQUIRED
  - F2 = FRACTURE CRITICAL MATERIAL
  - ⊗ = FIELD DRILLED HOLE
  - ⊗ = FIELD DRILLED HOLE

ALL DIMENSIONS HAVE BEEN FIELD VERIFIED BY: \_\_\_\_\_ DATE: \_\_\_\_\_

NO.	DATE	BY	REVISION
1	04/04/12	PG	REVISED TO SUIT BATHEN BOLT SPACING CHANGE AND BOLTS REVISED TO A325 BLACK ISSUED FOR FINAL APPROVAL
B	03/15/12	RC	BOLTS REVISED TO A325 GALV
A	03/02/12	RC	FOR APPROVAL

<b>STS STEEL, INC.</b> ENGINEERS • FABRICATORS • ERECTORS PH: (518) 370-2693 FAX: (518) 370-2696			
		DRAWING TITLE <b>UPPER STEEL (STANDARDS)</b>	
PROJECT No. US RT 2 BRIDGE No 24 FEDERAL AID No.		ENGINEER : CHA	
CUSTOMER : Harrison & Burrows Bridge Constructors, Inc.		PROJECT : RICHMOND, VT - TRUSS BRIDGE REHAB	
RICHMOND, VT		DATE: 03/01/12	
HOLE: 15/16" U.N.O.	PAINT: PER SPEC	JOB NO. 1156	DWG NO. x32
BOLTS: A325 U.N.O.	DR BY: RC		
WELDS: AWS D1.5	CHK BY: BH		

ALL HOLES TO BE PUNCHED U.N.O.  
ALL CHANNEL FLANGES TO BE DRILLED TYP.