

ONE REQ'D ~ Mk. M96A

LIFTING WEIGHT
?
lbs

ONE REQ'D ~ Mk. M96B

LIFTING WEIGHT
?
lbs

- NO EXCEPTION TAKEN
- REJECTED
- MAKE CORRECTIONS NOTED
- REVISE AND RESUBMIT
- SUBMIT SPECIFIED ITEM

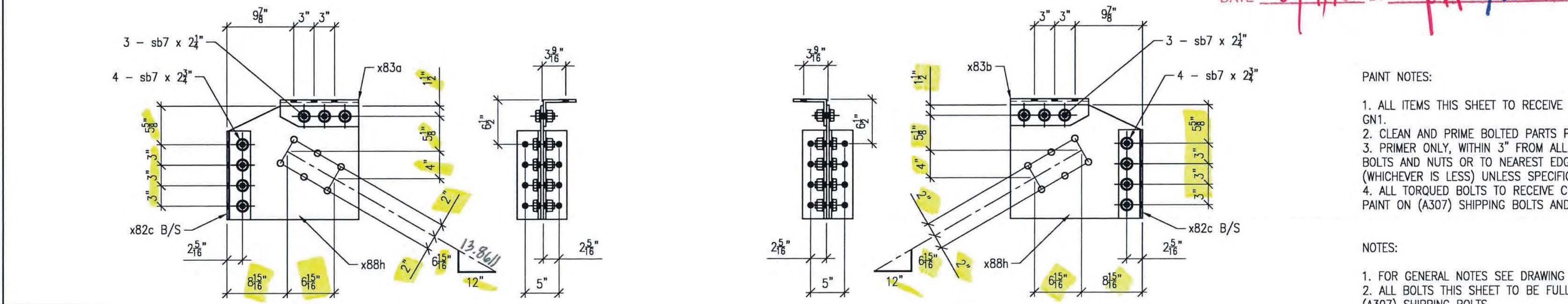
CHECKING IS ONLY FOR GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. ANY ACTION SHOWN IS SUBJECT TO THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS. CONTRACTOR IS RESPONSIBLE FOR DIMENSIONS WHICH SHALL BE CONFIRMED AND CORRELATED AT THE JOB SITE; FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATION OF HIS WORK WITH THAT OF ALL OTHER TRADES AND THE SATISFACTORY PERFORMANCE OF THE WORK.

DATE 5/9/12 BY CHA [Signature]

BILL OF MATERIALS

LINE	SEQ	SHIPPING PCS	ASSEMBLY PCS	MARK	SHAPE	DESCRIPTION	LENGTH		REMARKS	MATERIAL ASTM A709-50 T2 U.N.O.					
							ft	in		MATL GRADE	MATL REMARK	WEIGHT	HEAT NO		
1															
2	ONE			M96A		GUSSET ASS'Y									
3		2		x82c	L	3 1/2x3 1/2x3/8	1	1							
4		ONE		x85f	PL	3/8 x 8		10	BENT						
5		ONE		x88g	PL	3/8 x 16 5/16	1	4 7/8							
6		4		sb7-275	BOLT	7/8 #		2 3/4			A325				
7		3		sb7-225	BOLT	7/8 #		2 1/4			A325				
8														TOTAL lbs	
9															
10	ONE			M96B		GUSSET ASS'Y									
11		2		x82c	L	3 1/2x3 1/2x3/8	1	1							
12		ONE		x85f	PL	3/8 x 8		10	BENT						
13		ONE		x88g	PL	3/8 x 16 5/16	1	4 7/8							
14		4		sb7-275	BOLT	7/8 #		2 3/4			A325				
15		3		sb7-225	BOLT	7/8 #		2 1/4			A325				
16														TOTAL lbs	
17															
18	ONE			M96C		GUSSET ASS'Y									
19		2		x82c	L	3 1/2x3 1/2x3/8	1	1							
20		ONE		x83a	PL	3/8 x 8 3/4		11 1/2	BENT						
21		ONE		x88h	PL	3/8 x 16 7/8	1	7 1/8							
22		4		sb7-275	BOLT	7/8 #		2 3/4			A325				
23		3		sb7-225	BOLT	7/8 #		2 1/4			A325				
24														TOTAL lbs	
25															
26	ONE			M96D		GUSSET ASS'Y									
27		2		x82c	L	3 1/2x3 1/2x3/8	1	1							
28		ONE		x83b	PL	3/8 x 8 3/4		11 1/2	BENT						
29		ONE		x88h	PL	3/8 x 16 7/8	1	7 1/8							
30		4		sb7-275	BOLT	7/8 #		2 3/4			A325				
31		3		sb7-225	BOLT	7/8 #		2 1/4			A325				
32														TOTAL lbs	
33															

ALL HOLES TO BE PUNCHED U.N.O.



ONE REQ'D ~ Mk. M96C

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ONE REQ'D ~ Mk. M96D

LIFTING WEIGHT
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PAINT NOTES:

- ALL ITEMS THIS SHEET TO RECEIVE UPPER STEEL PAINT SYSTEM PER GN1.
- CLEAN AND PRIME BOLTED PARTS PRIOR TO ASSEMBLY.
- PRIMER ONLY, WITHIN 3" FROM ALL OPEN HOLES, (A307) SHIPPING BOLTS AND NUTS OR TO NEAREST EDGE OR PERPENDICULAR SURFACE (WHICHEVER IS LESS) UNLESS SPECIFICALLY NOTED OTHERWISE.
- ALL TORQUED BOLTS TO RECEIVE COMPLETE PAINT SYSTEM NOTED. NO PAINT ON (A307) SHIPPING BOLTS AND NUTS.

NOTES:

- FOR GENERAL NOTES SEE DRAWING GN1.
- ALL BOLTS THIS SHEET TO BE FULLY TORQUED UNLESS NOTED AS (A307) SHIPPING BOLTS.
- INSTALL WASHER UNDER HEAD OF BOLT AS WELL AS NUT. ADDITIONAL WASHER IS NOT REQUIRED FOR (A307) SHIPPING BOLTS.
- ALL HOLES MARKED "x" OR "X" ARE TO BE FIELD DRILLED HOLES. DO NOT SHOP DRILL.

LEGEND:

- CL = CENTERLINE
- CTR'D = CENTERED
- C/C = CENTER TO CENTER
- FLG = FLANGE
- TOP = TOP
- BTM = BOTTOM
- RDHF = RUNNING DIMENSIONS FROM HERE
- = FIELD BOLTS
- (QUANTITY) DIAMETER x LENGTH
- ◇ = ALTERNATE HOLE DIAMETER
- TYP = TYPICAL
- N/S = NEAR SIDE
- F/S = FAR SIDE
- B/S = BOTH SIDES
- BTS = BOLT TO SHIP
- SHP'G BOLT = SHIPPING BOLT
- ◇ = SHIPPING BOLT
- D.O.R. = DIRECTION OF ROLL
- T2 = CHARPY V-NOTCH TESTING REQUIRED
- F2 = FRACTURE CRITICAL MATERIAL
- ⊗ = FIELD DRILLED HOLE
- ⊗ = FIELD DRILLED HOLE

ALL DIMENSIONS HAVE BEEN FIELD VERIFIED
BY: _____ DATE: _____

A	04/25/12	RC	FOR APPROVAL
NO.	DATE	BY	REVISION
STS STEEL, INC. ENGINEERS * FABRICATORS * ERECTORS PH: (518) 370-2693 FAX: (518) 370-2696			
DRAWING TITLE			
UPPER STEEL (SWAY FRAMES @ U8 & U10)			
PROJECT No. US RT 2 BRIDGE No 24 FEDERAL AID No.			
ENGINEER: CHA			
CUSTOMER: Harrison & Burrows Bridge Constructors, Inc.			
PROJECT: RICHMOND, VT - TRUSS BRIDGE REHAB			
RICHMOND, VT			
HOLES:	15/16" U.N.O.	PAINT:	PER SPEC
BOLTS:	A325 U.N.O.	DR.BY:	PG
WELDS:	AWS D1.5	CHK.BY:	SG
		DATE:	04/18/12
		JOB NO.:	1156
		DWG NO.:	96

