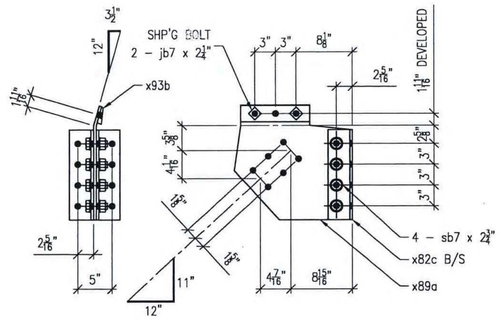
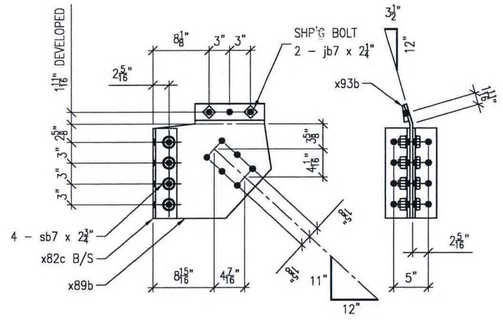


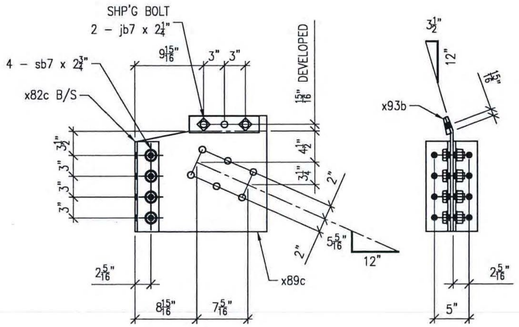
ONE REQ'D ~ Mk. M94A

LIFTING WEIGHT ? lbs



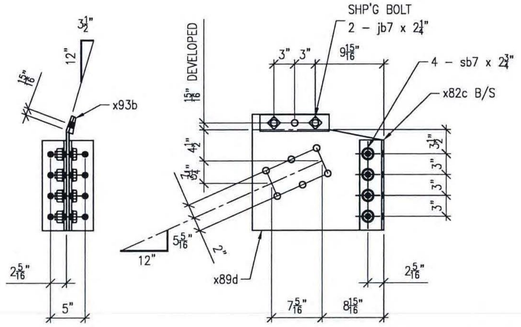
ONE REQ'D ~ Mk. M94B

LIFTING WEIGHT ? lbs



ONE REQ'D ~ Mk. M94C

LIFTING WEIGHT ? lbs



ONE REQ'D ~ Mk. M94D

LIFTING WEIGHT ? lbs

BILL OF MATERIALS

SHOP BILL — MATERIAL ASTM A709–50 T2 U.N.O.

LINE	SEQ	SHIPPING PCS	ASSEMBLY LOC	MARK	SHAPE	DESCRIPTION	LENGTH ft	LENGTH in	REMARKS END EDGE DESCR	REMARKS	MATL GRADE	MATL REMARK	WEIGHT	HEAT NO
1														
2		ONE		M94A		GUSSET ASS'Y								
3			2	x82c	L	3 1/2x3 1/2x3/8	1	1						
4			ONE	x93b		CUT FROM FLANGE OF C12x20.7 x 2 3/8"		10						
5			ONE	x89a	PL	3/8 x 16 9/16	1	4 13/16	BENT	D.O.R. WIDTH				
6			4	sb7–275	BOLT	7/8 ø		2 3/4		1nut/2ws	A325			
7			2	jb7–225	BOLT	7/8 ø		2 1/4			A307			
8												TOTAL lbs		
9														
10		ONE		M94B		GUSSET ASS'Y								
11			2	x82c	L	3 1/2x3 1/2x3/8	1	1						
12			ONE	x93b		CUT FROM FLANGE OF C12x20.7 x 2 3/8"		10						
13			ONE	x89b	PL	3/8 x 16 9/16	1	4 13/16	BENT	D.O.R. WIDTH				
14			4	sb7–275	BOLT	7/8 ø		2 3/4		1nut/2ws	A325			
15			2	jb7–225	BOLT	7/8 ø		2 1/4			A307			
16												TOTAL lbs		
17														
18		ONE		M94C		GUSSET ASS'Y								
19			2	x82c	L	3 1/2x3 1/2x3/8	1	1						
20			ONE	x93b		CUT FROM FLANGE OF C12x20.7 x 2 3/8"		10						
21			ONE	x89c	PL	3/8 x 16 11/16	1	6 11/16	BENT	D.O.R. WIDTH				
22			4	sb7–275	BOLT	7/8 ø		2 3/4		1nut/2ws	A325			
23			2	jb7–225	BOLT	7/8 ø		2 1/4			A307			
24												TOTAL lbs		
25														
		ONE		M94D		GUSSET ASS'Y								
			2	x82c	L	3 1/2x3 1/2x3/8	1	1						
			ONE	x93b		CUT FROM FLANGE OF C12x20.7 x 2 3/8"		10						
			ONE	x89d	PL	3/8 x 16 11/16	1	6 11/16	BENT	D.O.R. WIDTH				
			4	sb7–275	BOLT	7/8 ø		2 3/4		1nut/2ws	A325			
			2	jb7–225	BOLT	7/8 ø		2 1/4			A307			
												TOTAL lbs		

ALL HOLES TO BE PUNCHED U.N.O.

LEGEND:

℄ = CENTERLINE
CTR'D = CENTERED
C/C = CENTER TO CENTER
FLG = FLANGE
TOP = TOP
BTM = BOTTOM
RDFH = RUNNING DIMENSIONS FROM HERE
= FIELD BOLTS (QUANTITY) DIAMETER x LENGTH
ø = ALTERNATE HOLE DIAMETER
TYP = TYPICAL
N/S = NEAR SIDE
F/S = FAR SIDE
B/S = BOTH SIDES
BTS = BOLT TO SHIP
SHP'G BOLT = SHIPPING BOLT
◇ = SHIPPING BOLT
D.O.R. = DIRECTION OF ROLL
T2 = CHARPY V–NOTCH TESTING REQUIRED
F2 = FRACTURE CRITICAL MATERIAL
⊠ = FIELD DRILLED HOLE
⊠ = FIELD DRILLED HOLE

ALL DIMENSIONS HAVE BEEN FIELD VERIFIED
BY:_____ DATE:_____

PAINT NOTES:

1. ALL ITEMS THIS SHEET TO RECEIVE UPPER STEEL PAINT SYSTEM PER GN1.
2. CLEAN AND PRIME BOLTED PARTS PRIOR TO ASSEMBLY.
3. PRIMER ONLY, WITHIN 3" FROM ALL OPEN HOLES, (A307) SHIPPING BOLTS AND NUTS OR TO NEAREST EDGE OR PERPENDICULAR SURFACE (WHICHEVER IS LESS) UNLESS SPECIFICALLY NOTED OTHERWISE.
4. ALL TORQUED BOLTS TO RECEIVE COMPLETE PAINT SYSTEM NOTED. NO PAINT ON (A307) SHIPPING BOLTS AND NUTS.

NOTES:

1. FOR GENERAL NOTES SEE DRAWING GN1.
2. ALL BOLTS THIS SHEET TO BE FULLY TORQUED UNLESS NOTED AS (A307) SHIPPING BOLTS.
3. INSTALL WASHER UNDER HEAD OF BOLT AS WELL AS NUT. ADDITIONAL WASHER IS NOT REQUIRED FOR (A307) SHIPPING BOLTS.
4. ALL HOLES MARKED "⊠" OR "⊠" ARE TO BE FIELD DRILLED HOLES. DO NOT SHOP DRILL.

☐ NO EXCEPTION TAKEN ☑ MAKE CORRECTIONS NOTED
☐ REJECTED ☐ REVISE AND RESUBMIT
☐ SUBMIT SPECIFIED ITEM

CHECKING IS ONLY FOR GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. ANY ACTION SHOWN IS SUBJECT TO THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS. CONTRACTOR IS RESPONSIBLE FOR DIMENSIONS WHICH SHALL BE CONFIRMED AND CORRELATED AT THE JOB SITE; FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATION OF HIS WORK WITH THAT OF ALL OTHER TRADES AND THE SATISFACTORY PERFORMANCE OF THE WORK.

DATE 5/9/12 BY CHA PKS/LV

NO.	DATE	BY	REVISION
A	04/25/12	RC	FOR APPROVAL

STS STEEL, INC.
ENGINEERS * FABRICATORS * ERECTORS
PH: (518) 370–2693 FAX: (518) 370–2696

DRAWING TITLE
UPPER STEEL (SWAY FRAMES @ U4 & U14)

PROJECT No. US RT 2 BRIDGE No 24	FEDERAL AID No.
ENGINEER :	CHA
CUSTOMER :	Harrison & Burrowes Bridge Constructors, Inc.
PROJECT :	RICHMOND, VT – TRUSS BRIDGE REHAB
	RICHMOND, VT

HOLES:	15/16"ø U.N.O.	PAINT:	PER SPEC	DATE:	04/18/12
BOLTS:	A325 U.N.O.	DR.BY:	PG	JOB NO.	1156
WELDS:	AWS D1.5	CHK.BY:	SG	DWG NO.	94

D.O.R. WIDTH D.O.R. LENGTH

1