



BILL OF MATERIALS															
LINE	SQ	SHIPPING PCS	ASSEMBLY PCS	MARK	SHAPE	DESCRIPTION	LENGTH		REMARKS	MATERIAL ASTM A709-50 T2 U.N.O.					
							ft	in		MATL GRADE	MATL REMARK	WEIGHT	HEAT NO		
1															
2	ONE			M43A		TOP STRUT ASS'Y									
4	ONE			x59a	C	12 x 20.7	12	5 1/2							
5	ONE			x59b	C	12 x 20.7	12	5 1/2							
7	ONE			x38c	L	4x 3 1/2x 3/8	2	4 15/16							
8	ONE			x38d	L	4x 3 1/2x 3/8	2	4 15/16							
9	2			x39b	L	3 1/2x3 1/2x3/8	2	4 15/16							
11	ONE			x60c	PL	3/8 x 9 1/2	2	4 15/16							
12	ONE			x60d	PL	3/8 x 9 1/2	2	4 15/16							
13	ONE			x51a	PL	3/8 x 22 1/16	2	4 15/16							
14	ONE			x51b	PL	3/8 x 22 1/16	2	4 15/16							
15	2			x46d	PL	3/8 x 26 7/16	2	2 1/2							
17	4			x47a	PL	5/8 x 26 7/16	2	10							
19	48			sb7-275	BOLT	7/8 #	2 3/4								
20	24			sb7-25	BOLT	7/8 #	2 1/2								
22	4			jb7-2	BOLT	7/8 #	2								
23	4			jb7-225	BOLT	7/8 #	2 1/4								
24	8			jb7-25	BOLT	7/8 #	2 1/2								

ALL HOLES TO BE PUNCHED U.N.O.

- LEGEND:**
- ☐ = CENTERLINE
 - CTR'D = CENTERED
 - C/C = CENTER TO CENTER
 - FLG = FLANGE
 - TOP = TOP
 - BTM = BOTTOM
 - ROFH = RUNNING DIMENSIONS FROM HERE
 - = FIELD BOLTS
 - (QUANTITY) DIAMETER x LENGTH
 - ◇ = ALTERNATE HOLE DIAMETER
 - TYP = TYPICAL
 - N/S = NEAR SIDE
 - F/S = FAR SIDE
 - B/S = BOTH SIDES
 - BTS = BOLT TO SHIP
 - SHP'G BOLT = SHIPPING BOLT
 - ◇ = SHIPPING BOLT
 - D.O.R. = DIRECTION OF ROLL
 - T2 = CHARPY V-NOTCH TESTING REQUIRED
 - F2 = FRACTURE CRITICAL MATERIAL
 - ⊗ = FIELD DRILLED HOLE
 - ⊗ = FIELD DRILLED HOLE

- PAINT NOTES:**
- ALL ITEMS THIS SHEET TO RECEIVE UPPER STEEL PAINT SYSTEM PER GN1.
 - CLEAN AND PRIME BOLTED PARTS PRIOR TO ASSEMBLY.
 - PRIMER ONLY, WITHIN 3" FROM ALL OPEN HOLES, (A307) SHIPPING BOLTS AND NUTS OR TO NEAREST EDGE OR PERPENDICULAR SURFACE (WHICHEVER IS LESS) UNLESS SPECIFICALLY NOTED OTHERWISE.
 - ALL TORQUED BOLTS TO RECEIVE COMPLETE PAINT SYSTEM NOTED. NO PAINT ON (A307) SHIPPING BOLTS AND NUTS.

- NOTES:**
- FOR GENERAL NOTES SEE DRAWING GN1.
 - ALL BOLTS THIS SHEET TO BE FULLY TORQUED UNLESS NOTED AS (A307) SHIPPING BOLTS.
 - INSTALL WASHER UNDER HEAD OF BOLT AS WELL AS NUT. ADDITIONAL WASHER IS NOT REQUIRED FOR (A307) SHIPPING BOLTS.
 - ALL HOLES MARKED "⊗" OR "⊗" ARE TO BE FIELD DRILLED HOLES. DO NOT SHOP DRILL.

ALL DIMENSIONS HAVE BEEN FIELD VERIFIED
BY: _____ DATE: _____

ONE REQ'D ~ Mk. M43A

LIFTING WEIGHT
?
lbs

- NO EXCEPTION TAKEN
- REJECTED
- MAKE CORRECTIONS NOTED
- REVISE AND RESUBMIT
- SUBMIT SPECIFIED ITEM

CHECKING IS ONLY FOR GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. ANY ACTION SHOWN IS SUBJECT TO THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS. CONTRACTOR IS RESPONSIBLE FOR DIMENSIONS WHICH SHALL BE CONFIRMED AND CORRELATED AT THE JOB SITE; FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATION OF HIS WORK WITH THAT OF ALL OTHER TRADES AND THE SATISFACTORY PERFORMANCE OF THE WORK.

DATE 5/9/12 BY PKL/dl

NO.	DATE	BY	REVISION
A	04/20/12	RC	FOR APPROVAL

STS STEEL, INC.
ENGINEERS * FABRICATORS * ERECTORS
PH: (518) 370-2693 FAX: (518) 370-2696

DRAWING TITLE: **UPPER STEEL (TS13 @ U10)**

PROJECT No. US RT 2 BRIDGE No 24 FEDERAL AID No. _____
ENGINEER: CHA
CUSTOMER: Harrison & Burrows Bridge Constructors, Inc.
PROJECT: RICHMOND, VT - TRUSS BRIDGE REHAB
RICHMOND, VT

HOLES: 15/16" U.N.O. PAINT: PER SPEC DATE: 04/10/12
BOLTS: A325 U.N.O. DR.BY: PG JOB NO. 1156
WELDS: AWS D1.5 CHK.BY: SG DWG NO. 4.3

