

ASTM A325 TYPE 1 FIELD BOLT LIST ~ 7/8" Ø BOLTS					
REV. LINE	QUANTITY	DIA.	LENGTH	REMARKS	WEIGHT
1					
2	6	7/8	2 1/4"	C/W NUT & 2 WA	
3	48	7/8	2 1/2"	C/W NUT & 2 WA	
4	148	7/8	2 3/4"	C/W NUT & 2 WA	
5	44	7/8	3"	C/W NUT & 2 WA	
6					
7					
8					
9	12	7/8	3"	C/W NUT WA & BEV WA	
10	6	7/8	3 1/2"	C/W NUT WA & BEV WA	

ALL QUANTITIES ARE EXACT - ADD 5% AND 10 TO EACH LENGTH

- NOTES:
- FOR GENERAL NOTES SEE DRAWING G01.
 - INSTALL WASHER UNDER HEAD OF BOLT AS WELL AS NUT.
 - ALL HOLES MARKED "X" OR "X" ARE TO BE FIELD DRILLED HOLES.

- LEGEND:
- CL = CENTERLINE
 - CTR'D = CENTERED
 - C/C = CENTER TO CENTER
 - FLG = FLANGE
 - TOP = TOP
 - BTM = BOTTOM
 - RFH = RUNNING DIMENSIONS FROM HERE
 - FB = FIELD BOLTS (QUANTITY) DIAMETER x LENGTH
 - ◇ = ALTERNATE HOLE DIAMETER
 - TYP = TYPICAL
 - N/S = NEAR SIDE
 - F/S = FAR SIDE
 - B/S = BOTH SIDES
 - BTS = BOLT TO SHIP
 - SHPG BOLT = SHIPPING BOLT
 - ◇ = SHIPPING BOLT
 - D.O.R. = DIRECTION OF ROLL
 - T2 = CHARPY V-NOTCH TESTING REQUIRED
 - F2 = FRACTURE CRITICAL MATERIAL
 - X = FIELD DRILLED HOLE
 - X = FIELD DRILLED HOLE

ALL DIMENSIONS HAVE BEEN FIELD VERIFIED
 BY: _____ DATE: _____

- NO EXCEPTION TAKEN
- REJECTED
- MAKE CORRECTIONS NOTED
- REVISE AND RESUBMIT

CHECKING IS ONLY FOR GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. ANY ACTION SHOWN IS SUBJECT TO THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS. CONTRACTOR IS RESPONSIBLE FOR DIMENSIONS WHICH SHALL BE CONFIRMED AND CORRELATED AT THE JOB SITE; FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATION OF HIS WORK WITH THAT OF ALL OTHER TRADES AND THE SATISFACTORY PERFORMANCE OF THE WORK.

DATE 6/9/12 BY CHA/PKL/W

A	04/25/12	RC	FOR APPROVAL	REVISION
NO.	DATE	BY		

STS STEEL, INC.
 ENGINEERS • FABRICATORS • ERECTORS
 PH: (518) 370-2693 FAX: (518) 370-2696

DRAWING TITLE:
UPPER STEEL (SWAY FRAME AT U4 & U14)

PROJECT No. US RT 2 BRIDGE No 24 FEDERAL AID No. _____
 ENGINEER: CHA
 CUSTOMER: Harrison & Burrowes Bridge Constructors, Inc.
 PROJECT: RICHMOND, VT - TRUSS BRIDGE REHAB
 RICHMOND, VT

HOLES: 15/16" U.N.O. PAINT: PER SPEC DATE: 03/01/12
 BOLTS: A325 U.N.O. DR.BY: SG JOB NO. 1156
 WELDS: AWS D1.5 CHK.BY: STAFF DWG NO. EB

