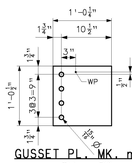
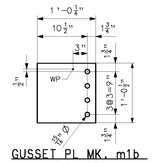
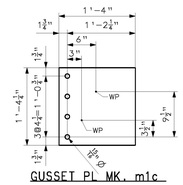


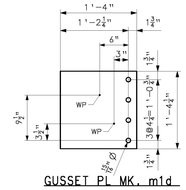
GUSSET PL. MK. m1a
Thk = .500



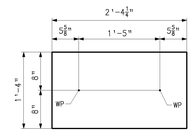
GUSSET PL. MK. m1b
Thk = .500



GUSSET PL. MK. m1c
Thk = .500



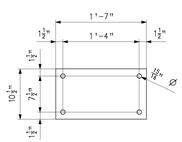
GUSSET PL. MK. m1d
Thk = .500



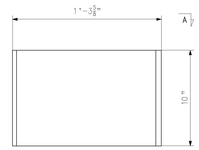
GUSSET PL. MK. m1f
Thk = .500

BILL OF MATERIAL

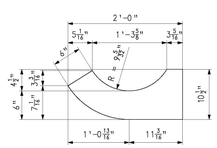
QTY	MARK	COMM.	DESCRIPTION	LENGTH	SPEC	GRADE	TEST	REMARKS	ITEM	WEIGHT EA. (LBS)
28	m1a	PL	1/2 x 12 1/2	1 0 1/4	M270	50W			1100-2	22
28	m1b	PL	1/2 x 12 1/2	1 0 1/4	M270	50W			1100-2	22
28	m1c	PL	1/2 x 16 1/4	1 4	M270	50W			1100-2	37
28	m1d	PL	1/2 x 16 1/4	1 4	M270	50W			1100-2	37
28	m1f	PL	1/2 x 16	2 4 1/4	M270	50W			1100-2	64
14	m1g	PL	1/2 x 10 1/2	1 7	M270	50W			1500-1	28
28	m1h	PL	1/2 x 10 1/2	2 0	M270	50W			1500-1	36
14	m1k	PL	1/2 x 10	1 6 11/16	M270	50W			1500-1	26



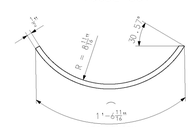
UTIL. SUPPORT PLATE MK. m1g
(CODE 68)



PIPE SHIELD SEAT MK. m1k
ENLARGED VIEW
(CODE 68)



UTIL. SUPPORT ARM MK. m1h
(CODE 68)



ENLARGED SECTION A

FOR GENERAL SHOP NOTES, SEE DRAWING GN1.

Vermont Agency of Transportation
RECEIVED
Structural Steel_Approved 12.5.14.pdf
CK'D BY CLB OK'D BY DRP
November 25, 2014
RESUBMIT NO Approved
BY C. CARLSON DATE 12/5/14

NO.	REVISION	BY	CHK'D	DATE
△				
△				
△				

HOLES: 13/16" Ø
BOLTS: NONE
COATING: NONE
CODE(S): 63 (U.N. 68)
SCALE: N.T.S.

HIGH STEEL STRUCTURES INC.
An ISO 9001:2000 Certified Company
An Affiliate of High Industries Inc.
1805 Old Philadelphia Pike
Lancaster, PA 17602-2697
Phone (717) 299-5211
www.highsteel.com

CROSSFRAME JOB STANDARDS
VT RT 106 OVER LITTLE RIVER
VT RT 108 STA. 3+48.00 TO STA. 4+78.00
TOWN OF STOWE, LAMOILLE COUNTY, VERMONT
STATE OF VERMONT
AGENCY OF TRANSPORTATION

STATE CONT. OR REF. NO.: BRF 0235 (11)
FED. AID PROJ. NO.:
GENERAL CONTRACTOR: CCS CONSTRUCTORS LLC
HSSI PROJ. MGR: KEN GLIDDEN
DRAWING MANAGER: DAVE PAINTER (IH)
MADE BY: MAF
CHK'D BY: MGK
DATE: 11/18/14
HSSI PROJECT NUMBER: S-1140166A-1
DRAWING NUMBER: M1 OF M1

VT

SHIPMENT 1 PAGEREF: S0202C2B PREV: S0202C2S SHIPAGEREF: S0202C3B
PLOTTED: MM/DD/YY hhimmss BY: XXXXXXXX