

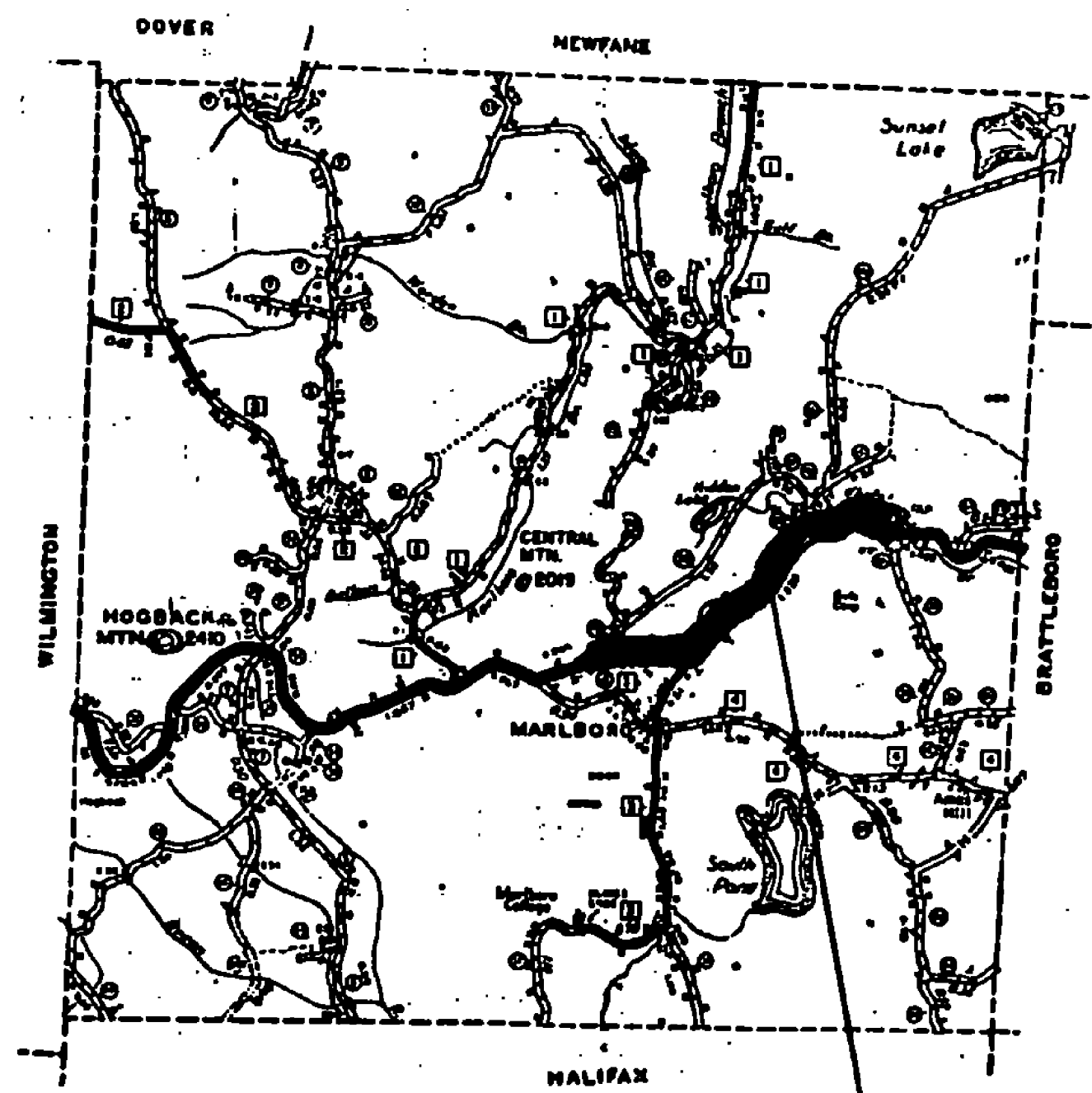
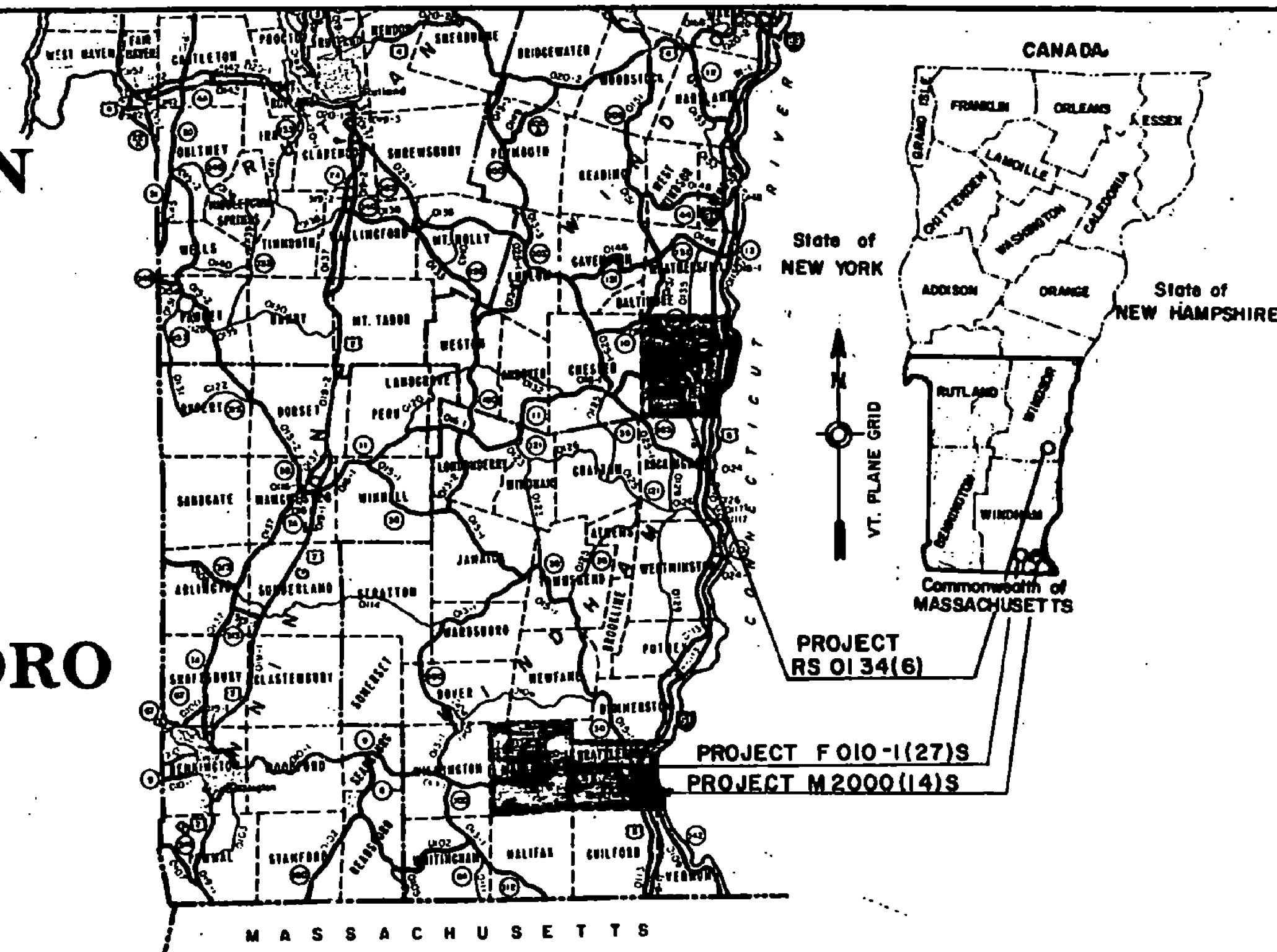
INDEX OF SHEETS

1.	TITLE SHEET	
2-3.	TYPICAL SHEETS AND SPECIAL DETAILS MARLBORO	
4.	TYPICAL SHEET BRATTLEBORO	
5.	TYPICAL SHEET SPRINGFIELD	
6-7.	SUMMARY OF QUANTITIES SHEETS	
8.	ITEM DETAIL SHEET MARLBORO	
9.	ITEM DETAIL SHEET BRATTLEBORO AND SPRINGFIELD	
10.	GUARD RAIL DETAILS	
11.	RAILBOY DETAILS	
12.	BLANK	
13-17.	TRAFFIC SIGN SHEETS MARLBORO	
18.	TRAFFIC ITEM AND SIGN SHEET MARLBORO	
19.	STOP DETAIL AND PAVEMENT MARKING SHEET	
20.	PAVEMENT MARKING SHEET BRATTLEBORO	
21.	PAVEMENT MARKING SHEET	
22.	BLANK	
23.	B-5 TYPICAL SLOPE ROUNDING	12/8/71
24.	B-17 TURNOUTS	10/25/85 R
25.	BLANK	
26.	Road Construction Approach Signs	02/03/86 R
27.	On-Project Construction Signs	02/03/86 R
28.	E-7 DELINEATION AND BARRICADES FOR CONSTRUCTION	02/03/86 R
29.	ARRAS	
30.	E-7A BARRICADE DETAILS - BREAKAWAY	02/03/86 R
31.	E-8 TYPICAL MAJOR MAINTENANCE OPERATION	02/03/86 R
32.	E-13 STATE ROUTE MARKERS	02/03/86 R
33.	E-15B GENERAL SERVICE SIGNS	02/03/86 R
34.	E-15A REGULATORY SIGN	02/03/86 R
35.	E-15B REGULATORY SIGN	02/03/86 R
36.	E-15C REGULATORY SIGNS - RED INDICATIONS	02/03/86 R
37.	E-19 WARNING SIGNS	02/03/86 R
38.	E-19A WARNING SIGNS	02/03/86 R
39.	E-25 GUIDE SIGNS	12/03/86 R
40.	E-25A LEANED CHANNEL STEEL SIGN SUPPORTS	02/03/86 R
41.	E-29 STANDARD SIGN PLACEMENT-NON-EXPRESSWAY TYPE	02/03/86 R
42.	E-50 PAVEMENT MARKING DETAILS	02/03/86 R
43.	BLANK	
44.	O-1 STEEL BEAM GUARD RAIL	10/31/85 R
45.	O-1D STEEL BEAM GUARD RAIL	10/31/85 R
46.	O-1E BREAKAWAY CABLE TERMINAL	10/31/85 R

# STATE OF VERMONT AGENCY OF TRANSPORTATION



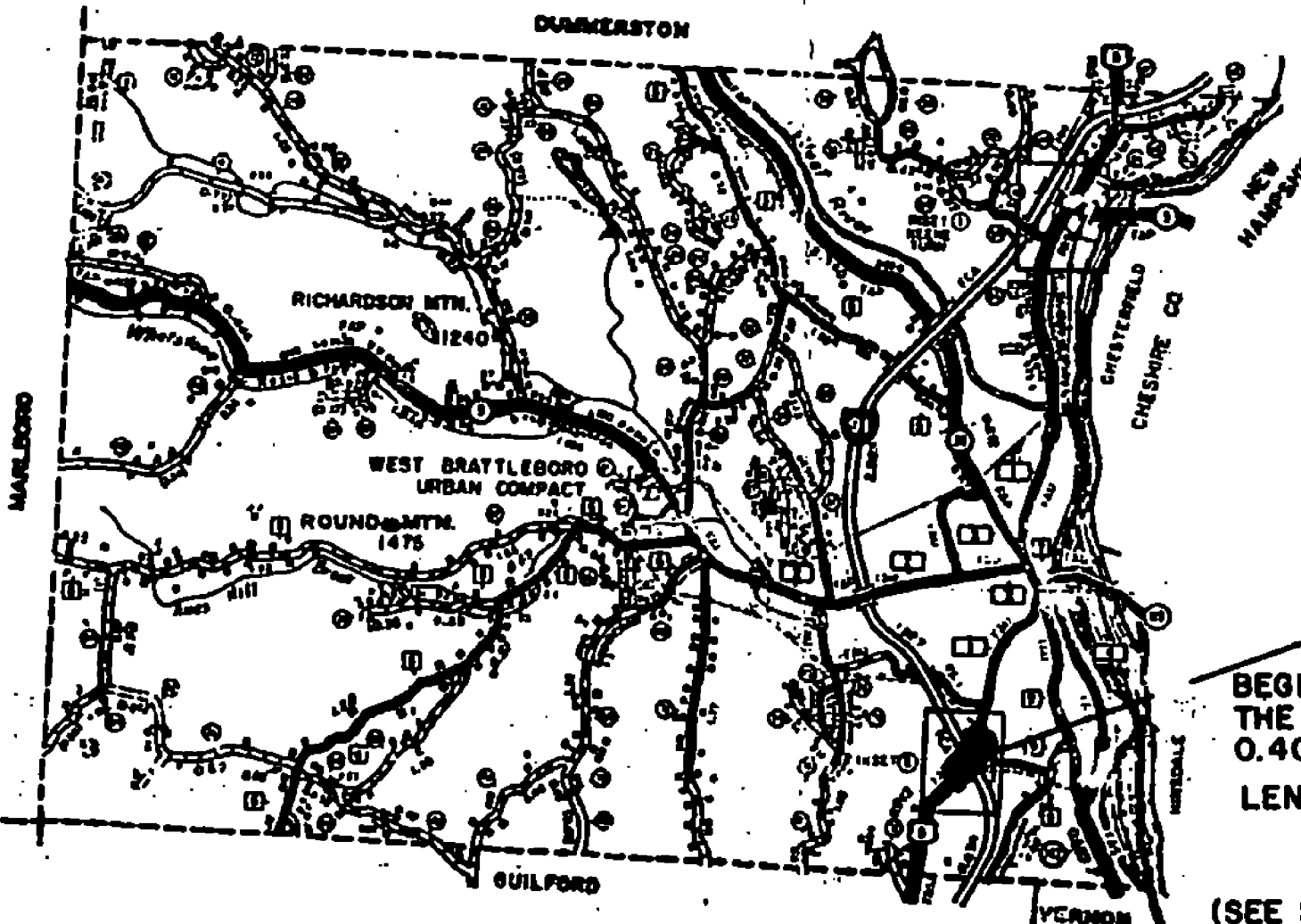
## PROPOSED IMPROVEMENT IN THE TOWNS OF: SPRINGFIELD, MARLBORO, & BRATTLEBORO IN THE COUNTIES OF: WINDSOR & WINDHAM VT. RTE. 11, RTE. 9, & U.S. RTE. 5 1986 PAVING PROGRAM DISTRICT 2



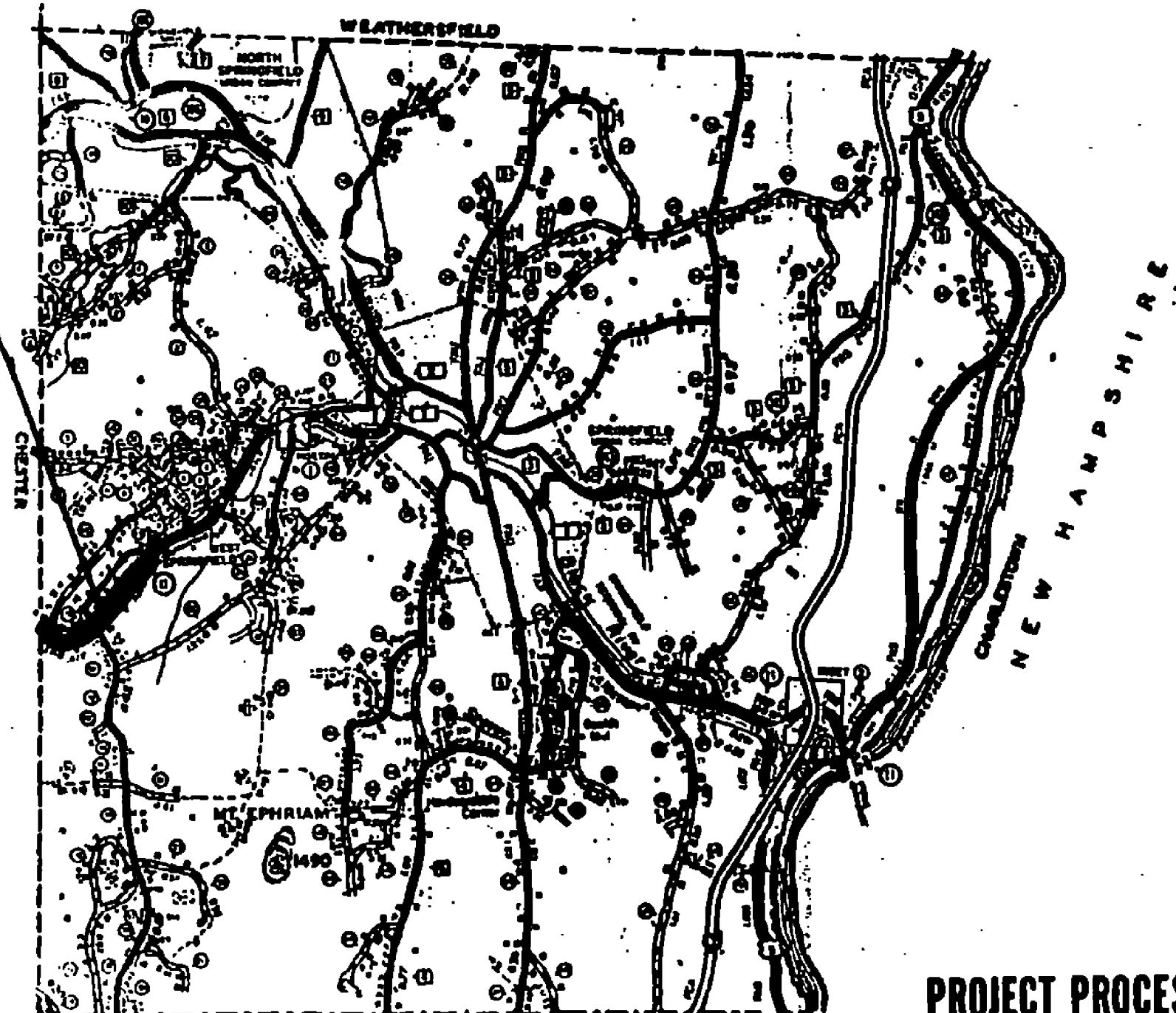
**MARLBORO F 010-1(27)S**  
VT. RTE. 9  
BEGINNING AT A POINT ON VT. RTE. 9,  
4.692 MILES EASTERLY OF THE  
WILMINGTON-MARLBORO TOWN LINE  
AND EXTENDING EASTERLY 2.608  
MILES TO M.M. 7.300.  
LENGTH OF PROJECT=13770 FT.=2.608 MI.  
1984 ADT = 3880  
T = 8%  
(SEE SHEET 2 OF 45 FOR PROJECT DESCRIPTION)

CONTRACT PLANS  
THESE PLANS DO NOT REFLECT  
CHANGES MADE ON THE PROJECT.

**SPRINGFIELD RS 0134(6)**  
VT. RTE. 11  
BEGINNING AT THE CHESTER-SPRINGFIELD TOWN  
LINE (MM 0.00) ON VT. RTE. 11 AND EXTENDING  
EASTERLY 1.162 MILES TO MM 1.162.  
LENGTH OF PROJECT = 6137 FT. = 1.162 MI.  
1984 ADT = 2800  
T = 8%  
(SEE SHEET 5 OF 45 FOR PROJECT DESCRIPTION)



**BRATTLEBORO M 2000(14)S**  
U.S. RTE. 5  
BEGINNING AT A POINT ON U.S. RTE. 5, 0.688 MILES NORTH OF  
THE GUILFORD-BRATTLEBORO TOWN LINE AND EXTENDING NORTHERLY  
0.404 MILES TO THE BRATTLEBORO URBAN COMPACT LIMITS AT MM 1.092.  
LENGTH OF PROJECT = 2135 FT. = 0.404 MI.  
1984 ADT = 4500  
T = 7%  
(SEE SHEET 4 OF 45 FOR PROJECT DESCRIPTION)



**PROJECT PROCESSED UNDER  
SECONDARY ROAD PLAN**

SUBMITTED BY ORDER OF THE STATE TRANSPORTATION BOARD

APPROVED: *Frank E. Abbott* DATE: 8/12/86  
DIRECTOR OF ENGINEERING AND CONSTRUCTION

DEPARTMENT OF TRANSPORTATION  
FEDERAL HIGHWAY ADMINISTRATION

APPROVED: \_\_\_\_\_ DATE: \_\_\_\_\_  
DIVISION ADMINISTRATOR

1986 PAVING PROGRAM - DISTRICT 2

PROJECT F NR 010-1(27)S  
M 2000(14)S  
RS 0134(6)  
SHEET 1 OF 45 SHEETS

Date APR 3 1987

*The Lane Construction Corporation*  
Contractor

*A.W. Jewell*  
Signature

*President*  
Title

*Jesse C. Crump*  
Transportation Secretary's Signature



THESE PLANS ARE SUBJECT TO SUCH ENGINEERING  
CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY  
ADMINISTRATION OR THE CHIEF ENGINEER.  
CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE  
WITH THESE PLANS AND THE STANDARD SPECIFICATIONS  
FOR CONSTRUCTION DATED 1986, INCLUDING ALL  
SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS  
AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE  
PLANS.

# TYPICAL SECTIONS MARLBORO

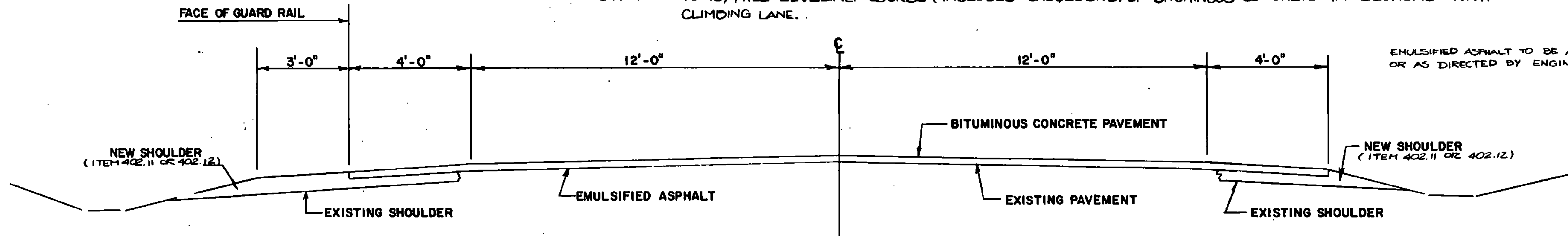
1 1/4" BITUMINOUS CONCRETE PAVEMENT (± 1/4")

USE 655 TONS/MILE LEVELING COURSE (INCLUDES SHOULDERS) OF BITUMINOUS CONCRETE FROM MM 4692-MM 554  
 USE 350 TONS/MILE LEVELING COURSE (INCLUDES SHOULDERS) OF BITUMINOUS CONCRETE FOR THE REST OF THE PROJECT EXCEPT IN SECTIONS WITH CLIMBING LANE.

NOTE: UNLESS OTHERWISE DETERMINED BY THE RESIDENT ENGINEER TYPE IV MIX WILL BE USED FOR LEVELING AND TYPE III MIX WILL BE USED FOR THE WEARING COURSE.

USE 800 TONS/MILE LEVELING COURSE (INCLUDES SHOULDERS) OF BITUMINOUS CONCRETE IN SECTIONS WITH CLIMBING LANE.

EMULSIFIED ASPHALT TO BE APPLIED AT THE RATE OF 0.015 GAL/SY OR AS DIRECTED BY ENGINEER

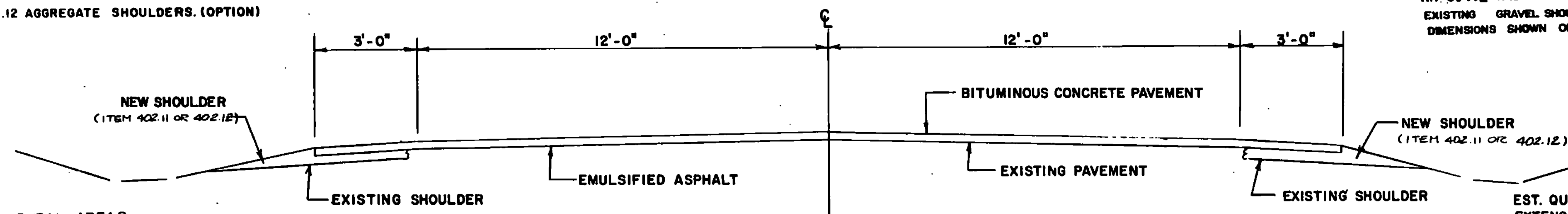


NOTE: IF THE SURFACE OF A DRIVE IS DISRUPTED DURING CONSTRUCTION IT SHALL BE REPAIRED. ESTIMATED AMOUNTS OF AGGREGATE AND BITUMINOUS CONCRETE PAVEMENT HAVE BEEN ADDED TO PROJECT QUANTITIES FOR THIS USE. TYPE OF AGGREGATE USED SHALL BE DETERMINED BY THE ENGINEER AND PAID AS ITEM 402.11 AGGREGATE SHOULDERS, TRUCK MEASUREMENT OR ITEM 402.12 AGGREGATE SHOULDERS. (OPTION)

USE FROM MM 4.692 TO MM 5.54 &  
 FROM MM 6.22 TO MM 6.25 &  
 FROM MM 6.43 TO MM 6.81

### PROJECT DESCRIPTION

WORK TO BE PERFORMED UNDER THIS PROJECT CONSISTS OF RESURFACING A PORTION OF VT. RTE. 9 WITH A LEVELING COURSE OVERLAID WITH 1 1/4 INCHES OF BITUMINOUS CONCRETE PAVEMENT. IT ALSO INCLUDES UPGRADING OF GUARD RAIL (BETWEEN MM 6.492 AND MM 6.542) AND EXISTING SIGNING. EXISTING GRAVEL SHOULDERS WILL BE WIDENED AND PAVED ACCORDING TO DIMENSIONS SHOWN ON TYPICAL.



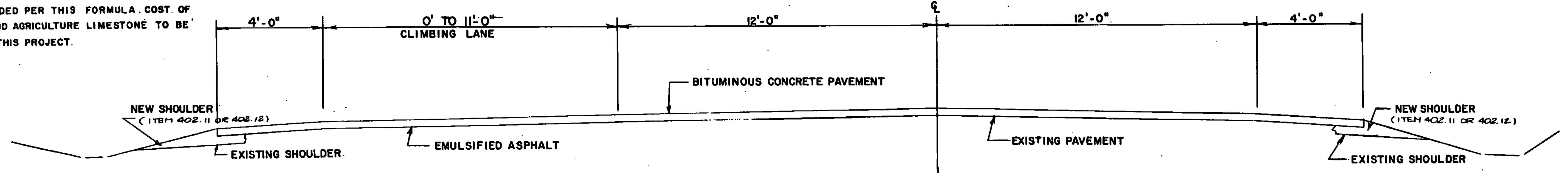
### SEEDING FORMULA, RURAL AREAS

% WT.	LBS./A.	NAME	% PUR.	GERM. %
3.33	2	CROWN VETCH	97	75
50.00	30	CREeping RED FESCUE	98	85
8.33	5	TIMOTHY	99	88
16.67	10	PERENNIAL RYE GRASS (VAR. PENNFINE)	95	85
8.34	5	ALFALFA (VAR. SARANAC)	99	85
8.33	5	BIRDFOOT TREFOL (VAR. EMPRE)	98	85
5.00	3	HIGHLAND BENT GRASS	92	85
100.00	50			

USE FROM MM 6.25 TO MM 6.43 (950')

EST. QUANTITIES TO EXTEND SHOULDERS (ITEM 402.11 OR 402.12)	EXTENSION	WITH GUARD RAIL	WITHOUT GUARD RAIL
2'			0.46 SQ. FT.
3'		1.00 SQ. FT.	0.63 SQ. FT.
4'		1.46 SQ. FT.	0.80 SQ. FT.

NOTE: ALL DISTURBED AREAS TO BE SEED PER THIS FORMULA. COST OF SEED, HAY MULCH, FERTILIZER, AND AGRICULTURE LIMESTONE TO BE SUBSIDIARY TO OTHER ITEMS ON THIS PROJECT.



USE FOR CLIMBING LANE  
 FROM MM 5.54 TO MM 6.22 &  
 FROM MM 6.81 TO MM 7.30

THE SEED MIXTURE SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY WEIGHT AND SHALL BE FREE FROM ALL NOXIOUS WEED SEED.

HAY MULCH TO BE PLACED ON ALL EARTH SLOPES AT THE RATE OF TWO TONS PER ACRE.

FERTILIZER SHALL BE MIXED AS FOLLOWS:

NITROGEN	10 %
PHOSPHORUS	20 %
POTASH	10 %

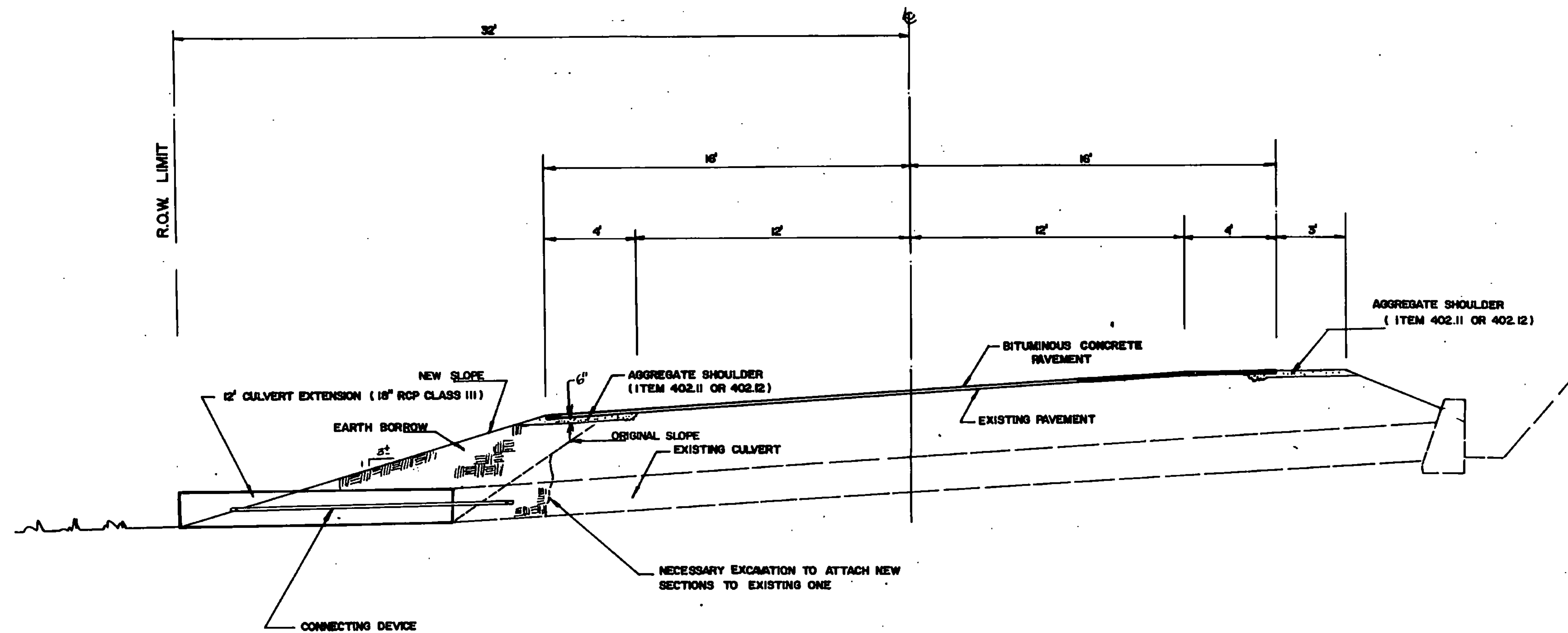
FERTILIZER SHALL BE DELIVERED IN BAGS OF NOT TO EXCEED 100 LBS. EACH AND IS TO BE APPLIED AT THE RATE OF 500 LBS. PER ACRE.

AGRICULTURAL LIMESTONE TO BE APPLIED TO ALL EARTH SLOPES AT THE RATE OF TWO TONS PER ACRE OR AS DIRECTED BY THE ENGINEER.

MARLBORO

SURVEYED BY: SAENZ DATE: 5-88  
 DRAWN BY: HARDIE DATE: 5-88  
 TRACED BY: HARDIE DATE: 5-88

MARLBORO  
 VT. RTE 9  
 PROJ. F NO. 010-1(27)S  
 SHEET 2 OF 45



**CULVERT EXTENSION AT MM 5.30**

**NOTES**

1. THIS CROSS SECTION IS APPROXIMATED TO THE ACTUAL SITUATION AND ONLY CAN BE USED AS AN ILLUSTRATION OF THE WORK SCOPE IN THIS AREA.
2. THE INTENT OF EXTENDING THE EXISTING CULVERT ON THE LEFT SIDE OF ROADWAY AT MM 5.30 IS TO INCREASE THE SHOULDER WIDTH IN THIS AREA FROM 1 TO 4 FT.
3. ACCORDING TO RECORD PLANS, THE R.O.W. EXTENDS 32 FT FROM CENTER LINE (C) ON THE LEFT SIDE OF ROADWAY. THEREFORE, NO EMBANKMENT WORK SHOULD BE PERFORMED OUTSIDE THIS LIMIT.
4. THE NECESSARY EXCAVATION TO ATTACH NEW SECTIONS TO EXISTING ONE IS SUBSIDIARY TO PIPE ITEM.
5. THE CONNECTING DEVICE TO ANCHOR NEW CULVERT SECTIONS TO EXISTING ONE SHALL BE INSTALLED AS DESCRIBED IN STANDARD SPECIFICATIONS FOR CONSTRUCTION, 1988, 60407(M), PAGE 6-3. THIS CONNECTING DEVICE IS SUBSIDIARY TO PIPE ITEM.
6. USE EARTH BORROW UP TO 6" BELOW EXISTING GRADE IN EMBANKMENT AREA AND PLACE A LAYER OF AGGREGATE SHOULDER UP TO EXISTING GRADE (ITEM 402.11 OR 402.12) AS SHOWN.

DATUM  
 VERTICAL \_\_\_\_\_  
 HORIZONTAL \_\_\_\_\_

**MARLBORO**  
 SURVEYED BY \_\_\_\_\_ DATE \_\_\_\_\_  
 DRAWN BY \_\_\_\_\_ DATE \_\_\_\_\_  
 TRACED BY \_\_\_\_\_ DATE \_\_\_\_\_  
**MARLBORO**  
 VT RTE 9  
 PROJ. F NO. 010-1(27)5.  
 SHEET 3 OF 45

# TYPICAL SECTIONS

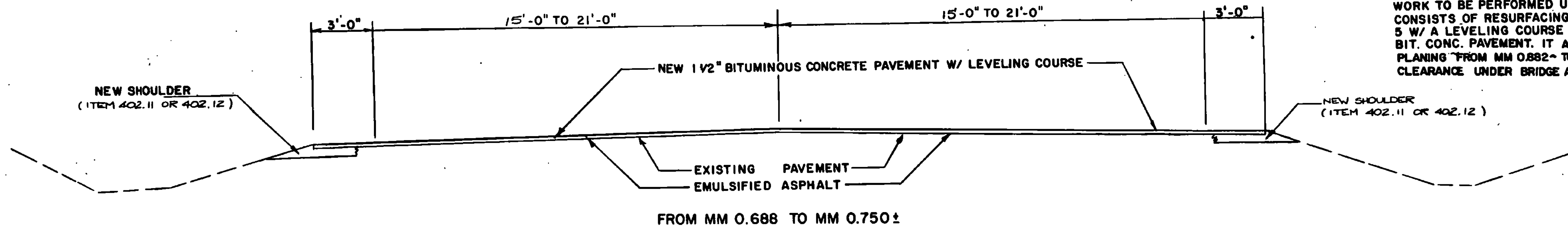
NOTE: IF THE SURFACE OF A DRIVE IS DISRUPTED DURING CONSTRUCTION IT SHALL BE REPAIRED. ESTIMATED AMOUNTS OF AGGREGATE AND BITUMINOUS CONCRETE PAVEMENT HAVE BEEN ADDED TO PROJECT QUANTITIES FOR THIS USE. TYPE OF AGGREGATE USED SHALL BE DETERMINED BY THE ENGINEER AND PAID AS ITEM 402.11 AGGREGATE SHOULDERS, TRUCK MEASUREMENT OR ITEM 402.12 AGGREGATE SHOULDERS. (OPTION)

1 1/2" BITUMINOUS CONCRETE PAVEMENT (1/4")  
 430 TONS, PER/MILE LEVELING COURSE (INCLUDES SHOULDERS) OF BITUMINOUS CONCRETE EMULSIFIED ASPHALT, TO BE APPLIED AT THE RATE OF .015 GAL/SY. OR AS DIRECTED BY THE ENGINEER.

NOTE: UNLESS OTHERWISE DETERMINED BY THE RESIDENT ENGINEER, TYPE IV MIX WILL BE USED FOR LEVELING AND TYPE III MIX WILL BE USED FOR THE WEARING COURSE.

### PROJECT DESCRIPTION

WORK TO BE PERFORMED UNDER THIS PROJECT CONSISTS OF RESURFACING A PORTION OF US RTE. 5 W/ A LEVELING COURSE OVERLAID W/ 1 1/2" OF BIT. CONC. PAVEMENT. IT ALSO INCLUDES COLD PLANING FROM MM 0.882 TO MM 0.902 (MINIMUM CLEARANCE UNDER BRIDGE AFTER PAVING IS 14'0").

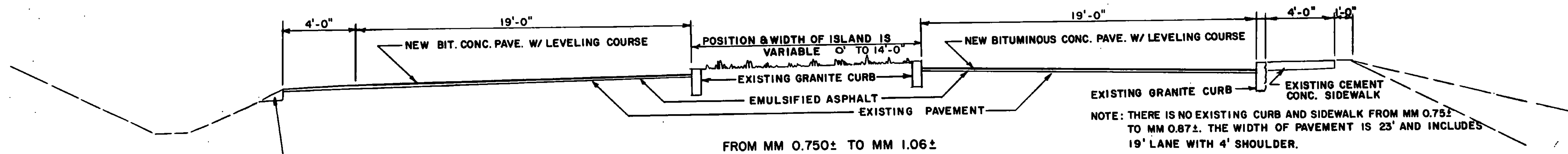


FROM MM 0.688 TO MM 0.750 ±

EST. QUANTITIES TO EXTEND SHOULDERS BETWEEN MM 0.688 AND MM 0.750 (ITEM 402.11 OR 402.12)

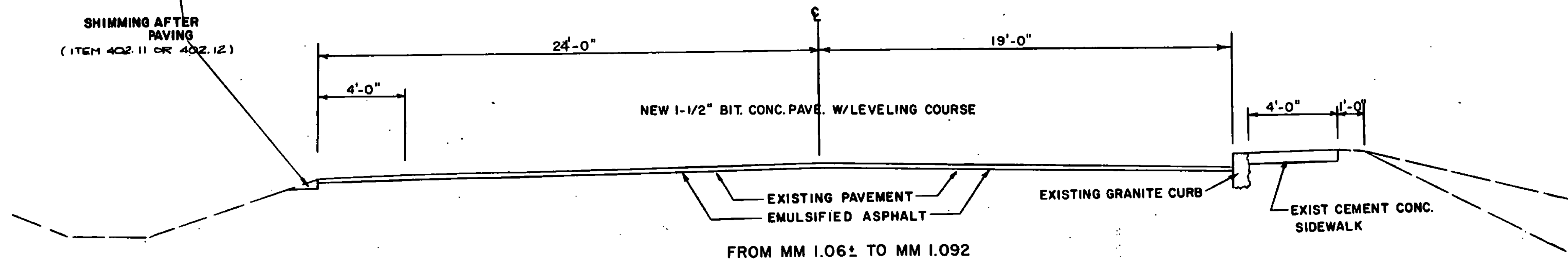
EXTENSION	LEFT SIDE	RIGHT SIDE
3'	0.81 SQ. FT.	1.00 SQ. FT.

EST. QUANTITY FOR SHIMMING 0.06 SQ. FT.



FROM MM 0.750 ± TO MM 1.06 ±

NOTE: THERE IS NO EXISTING CURB AND SIDEWALK FROM MM 0.752 TO MM 0.872. THE WIDTH OF PAVEMENT IS 23' AND INCLUDES 19' LANE WITH 4' SHOULDER.



FROM MM 1.06 ± TO MM 1.092

DATUM

VERTICAL	_____
HORIZONTAL	_____

BRATTLEBORO

SURVEYED BY	DATE
DRAWN BY DAENZ	DATE 5-06
TRACED BY HARDIE	DATE 5-06
BRATTLEBORO US RTE. 5	
PROJ. M No. 2000 (14)S	
SHEET 4 OF 15	

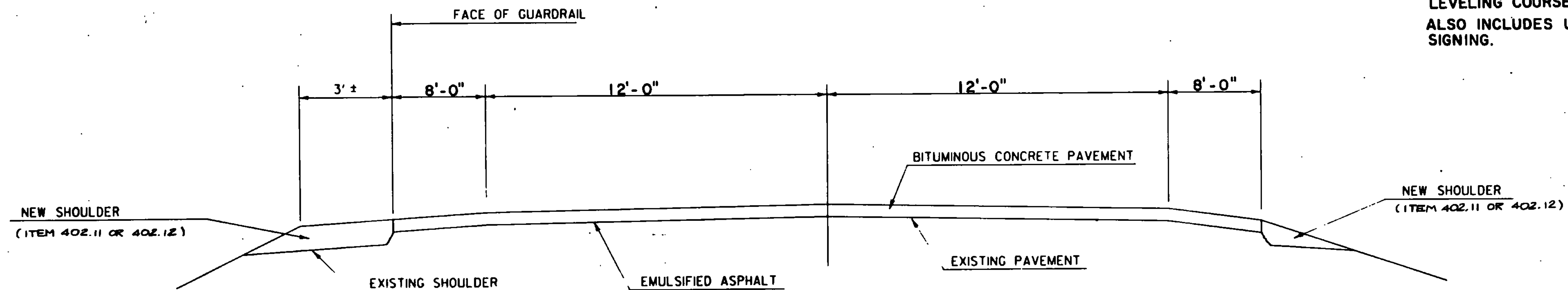
# TYPICAL SECTION

1" BITUMINOUS CONCRETE PAVEMENT (1/4")  
 455 TONS, PER/MILE LEVELING COURSE (INCLUDES SHOULDERS) OF BITUMINOUS CONCRETE  
 EMULSIFIED ASPHALT, TO BE APPLIED AT THE RATE OF .015 GAL./SQ. YD.  
 OR AS DIRECTED BY THE ENGINEER.

NOTE: UNLESS OTHERWISE DETERMINED BY THE RESIDENT ENGINEER,  
 TYPE IV MIX WILL BE USED FOR LEVELING AND WEARING  
 COURSES.

## PROJECT DESCRIPTION

WORK TO BE PERFORMED UNDER THIS PROJECT CONSISTS  
 OF RESURFACING A PORTION OF V.T. RTE 11 WITH A  
 LEVELING COURSE OVERLAID WITH 1" OF BIT. CONC. PAVE.  
 ALSO INCLUDES UPGRADING EXISTING GUARD RAIL AND  
 SIGNING.



ROUTE VT. 11 MILE 0.000 TO 1.162 MILE

NEW PAVED SHOULDERS OVER EXISTING PAVED SHOULDERS

NOTE: IF THE SURFACE OF A DRIVE IS DISRUPTED DURING CONSTRUCTION IT  
 SHALL BE REPAIRED. ESTIMATED AMOUNTS OF AGGREGATE AND BITUMINOUS  
 CONCRETE PAVEMENT HAVE BEEN ADDED TO PROJECT QUANTITIES FOR  
 THIS USE. TYPE OF AGGREGATE USED SHALL BE DETERMINED BY THE  
 ENGINEER AND PAID AS ITEM 402.11 AGGREGATE SHOULDERS, TRUCK  
 MEASUREMENT OR ITEM 402.12 AGGREGATE SHOULDERS. (OPTION)

NOTE: ALL DISTURBED AREAS TO BE SEEDED PER THIS FORMULA. COST OF  
 SEED, HAY MULCH, FERTILIZER, AND AGRICULTURE LIMESTONE TO BE  
 SUBSIDIARY TO OTHER ITEMS ON THIS PROJECT.

### SEEDING FORMULA, RURAL AREAS

% WT.	LBS./A.	NAME	% PUR.	GERM. %
3.33	2	CROWN VETCH	97	75
90.00	30	CREeping RED FESCUE	98	85
8.33	5	TIMOTHY	99	88
18.67	10	PERENNIAL RYE GRASS (VAR. PENNFINE)	95	85
8.34	5	ALFALFA (VAR. SARANAC)	99	85
8.33	5	BRODSFOOT TREFOL (VAR. EMPIRE)	98	85
5.00	3	HIGHLAND BENT GRASS	92	85
100.00	50			

THE SEED MIXTURE SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY  
 WEIGHT AND SHALL BE FREE FROM ALL NOXIOUS WEED SEED.

HAY MULCH TO BE PLACED ON ALL EARTH SLOPES AT THE  
 RATE OF TWO TONS PER ACRE.

FERTILIZER SHALL BE MIXED AS FOLLOWS:

NITROGEN 10 %  
 PHOSPHORUS 20 %  
 POTASH 10 %

FERTILIZER SHALL BE DELIVERED IN BAGS OF NOT TO EXCEED 100 LBS. EACH  
 AND IS TO BE APPLIED AT THE RATE OF 500 LBS. PER ACRE.

AGRICULTURAL LIMESTONE TO BE APPLIED TO ALL EARTH SLOPES AT THE  
 RATE OF TWO TONS PER ACRE OR AS DIRECTED BY THE ENGINEER.

### EST. QUANTITIES OF AGGREGATE SHOULDERS (ITEM 402.11 / 402.12)

WITH GUARDRAIL	WITHOUT GUARDRAIL
0.81 SQ. FT.	0.06 SQ. FT.

DATUM  
 VERTICAL \_\_\_\_\_  
 HORIZONTAL \_\_\_\_\_

SPRINGFIELD

SURVEYED BY \_\_\_\_\_ DATE \_\_\_\_\_  
 DRAWN BY HARDIE DATE 8-8-68  
 TRACED BY HARDIE DATE 8-8-68  
 SPRINGFIELD VT RTE 11  
 PROJ. RS NO 0134(6)  
 SHEET 5 OF 15





# 1986 PAVING PROGRAM

# ITEM DETAIL SHEET

MILE MARKER	POS	REM. TREES		UNCL. EXC.	EARTH BORROW	TRENCH EARTH	TRENCH ROCK	CHG ELEV	METAL PIPE			RCP PIPE			MES	RCPE	CONC	STEEL	GRATE TYPE	STONE FILL		TIMBER CLASS	ITEM 004.40	GUARDRAIL ITEMS				DEL	OPTION		REMARKS
		D	L						TH	D	L	CL	I	II						63L20	63L25			63L50	63L50	AGG SHOUL	AGG SHOUL		NEW MAILBOX		
		SMALL	LARGE		CY			EA																LF	LF	EA	EA		CY	TON	
MARLBORO F 010-1(27)S																															
4.692-7.30																												463	810		BRING UNPAVED PORTION OF SHOULDER UP TO EXISTING GRADE ( BEFORE LEVELING ) AND SHIMMING OF SHOULDER EDGE AFTER PAVING. CONSTRUCT TOWN HIGHWAY APPROACHES & DRIVES.
5.30	LT				75							18	12	III																	EXTEND 12' EXISTING 18' ROP. (SEE SHEET 3 OF 45)
5.31-5.39	LT				670																										CONSTRUCT LEFT SHOULDER
6.49-6.53																							224	325	1	3		36	63		CONSTRUCT SHOULDER IN AREA WITH GUARD RAIL AS SHOWN ON GUARD RAIL DETAIL SHEET. REPLACE EXISTING GUARD RAIL ON RIGHT SIDE AND EXTEND BOTH ENDS WITH 12.5' PLUS ECT. (TOTAL LENGTH WITHOUT ECT'S = 137.5'). REPLACE EXISTING GUARD RAIL ON LEFT SIDE AND EXTEND EASTERLY END WITH 12.5' + ECT. EXTEND THE WESTERLY END WITH 50' AND A G1-d (R=16) TERMINAL AND WRAP AROUND DRIVE (TOTAL LENGTH WITHOUT ECT = 175'). POST SPACING IN FRONT OF UTILITY POLE SHOULD BE 3'-12" (FOR A LENGTH OF 12.5' EITHER SIDE OF POLE. PAY LENGTH OF GUARD RAIL HAS BEEN INCREASED BY 04.25 = 10 FT. FOR SHORTER POST SPACING (SEE PAGE G-39 STAND SPEC. FOR CONSTRUCTION)
6.30	LT																											40	70	1	REMOVE EXISTING MAILBOX AND REPLACE IT WITH NEW ONE ACCORDING TO CRITERIA SHOWN ON SHEET 11 OF 45.
6.33	LT																											40	70	1	REMOVE EXISTING MAILBOX AND REPLACE IT WITH NEW ONE ACCORDING TO CRITERIA SHOWN ON SHEET 11 OF 45.
6.35	LT																											40	70	1	REMOVE EXISTING MAILBOX AND REPLACE IT WITH NEW ONE ACCORDING TO CRITERIA SHOWN ON SHEET 11 OF 45.
TOTALS					745							12											224	325	1	3		619	1083	3	

DISTRICT 2  
1986 PAVING PROGRAM  
MARLBORO F 010-1(27)S  
SHEET 2 OF 45 SHEET

# 1986 PAVING PROGRAM

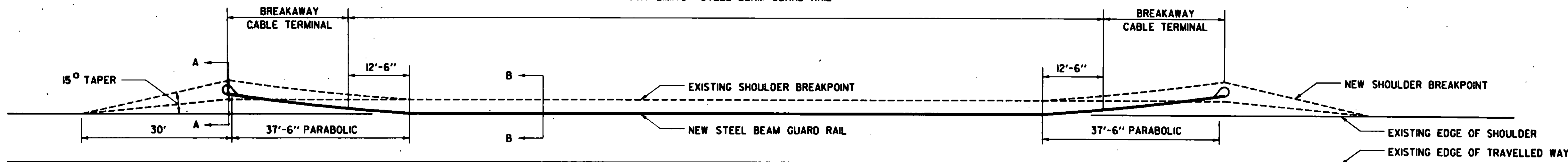
# ITEM DETAIL SHEET

MILE MARKER	POS	REM. TREES		UNCL. EXC.	EARTH BORROW	TRENCH EARTH	TRENCH ROCK	CHG ELEV	METAL PIPE			RCP PIPE			MES	RCPES	CONC	STEEL	GRATE TYPE	STONE FILL	TRENCH CURB	ITEM 004.40	GUARDRAIL ITEMS				DEL	OPTION			REMARKS				
		D	L						TH	D	L	CL	02.00	02.50									03.00	03.50	AGG SHOUL	AGG SHOUL		COLD PLANING							
		SMALL	LARGE					EA															LF	LF	EA	EA		CY	TON	GY					
BRATTLEBORO M 2000(14)S																																			
0.688-0.75	Lt.																											20	35			For Shimming Shoulder Before Paving & Surface Course for Turnout			
0.70-0.74	Rt.																											8	14			Surface Course for Unpaved Portion of Shoulder			
0.81	Lt.							1																			19	33			Surface Course for Unpaved Portion of Shoulder in Guard Rail Areas				
0.81-1.00	Lt.																																		
0.86	Lt.							1																				2	4			For Shimming at Edge of Shoulder After Paving			
0.86	Rt.							2																											
0.882-0.902																														250			Cold Planing on Northeast Bound Lane From MM 0.882 to MM 0.902 Consists of 50 LF of 1 1/2" Depth Planing with 25 LF Transition on Either End. The Minimum Acceptable Bridge Clearance in this Cold Planing Length is 14'-0" (This point is located Right Below Bottom Flange of First Bridge Steel Beam on Northeast Bound Lane).		
0.92	Rt.							1																											
0.94	Rt.							1																											
0.95	Rt.							1																											
0.99	Rt.							1																											
1.00	Rt.							1																											
1.02	Rt.							1																											
1.05	Lt.							1																											
1.06	Rt.							1																											
1.09	Rt.							1																											
1.10	Rt.							2																											
TOTALS								15																				49	06	250					
SPRINGFIELD RS 0134(6)																																			
0.00-1.162																															26	46			For Shimming at Edge of Shoulders After Paving (Excluding Guard Rail Areas)
0.32-0.34	Rt.				100																		112	177	1	1		7	12					Replace Existing Guard Rail. Extend Guard Rail Length 50' ft at Westerly End and Wrap Around Drive. Extend Guard Rail Length 12 1/2' ft at Easterly End plus BCT	
0.80-0.91	Lt.				50																		592	5875		2		21	37					Replace Existing Guard Rail with Steel Beam Guard Rail plus BCT's at both Ends.	
TOTALS					150																		704	7645	1	3		54	95						

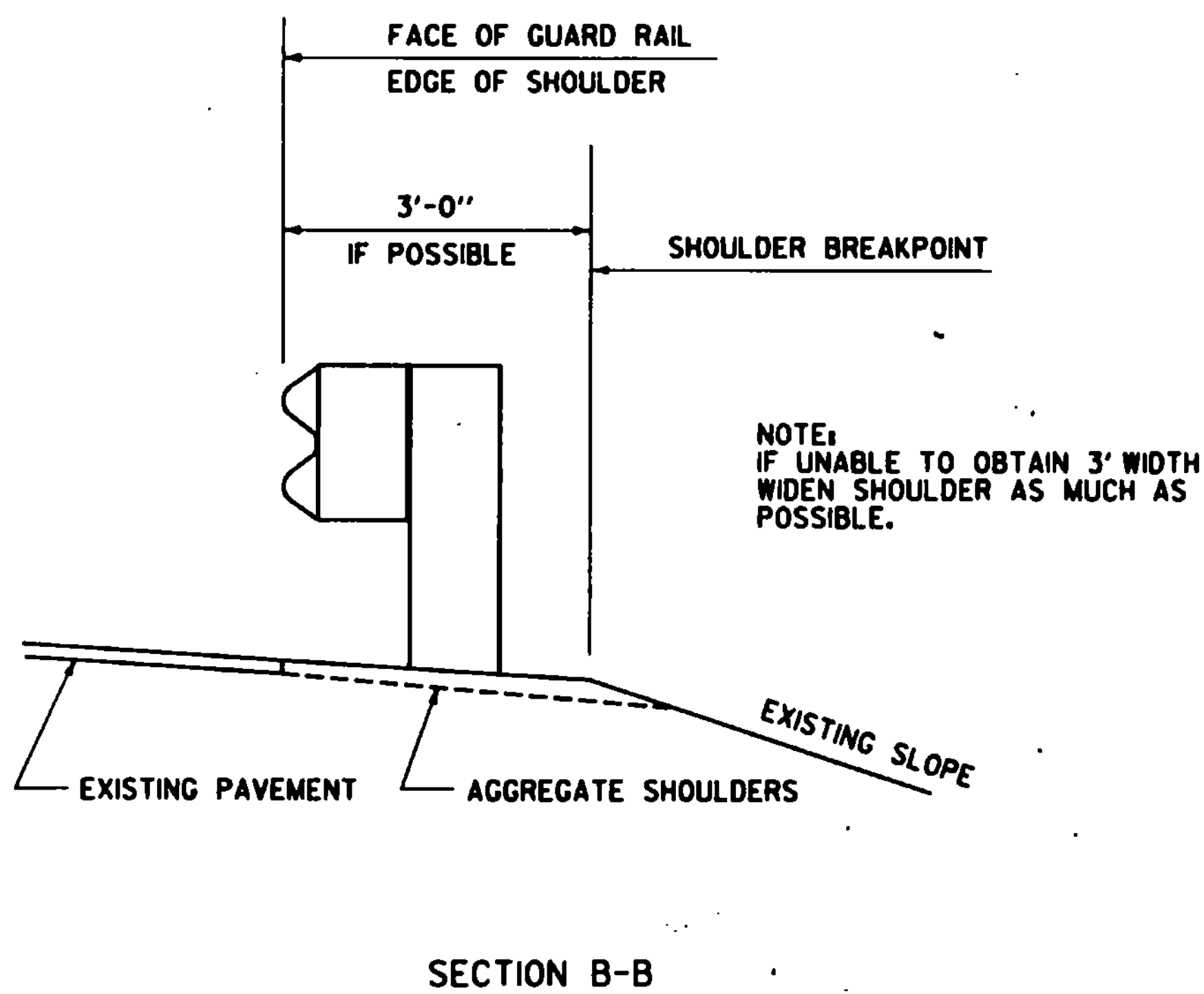
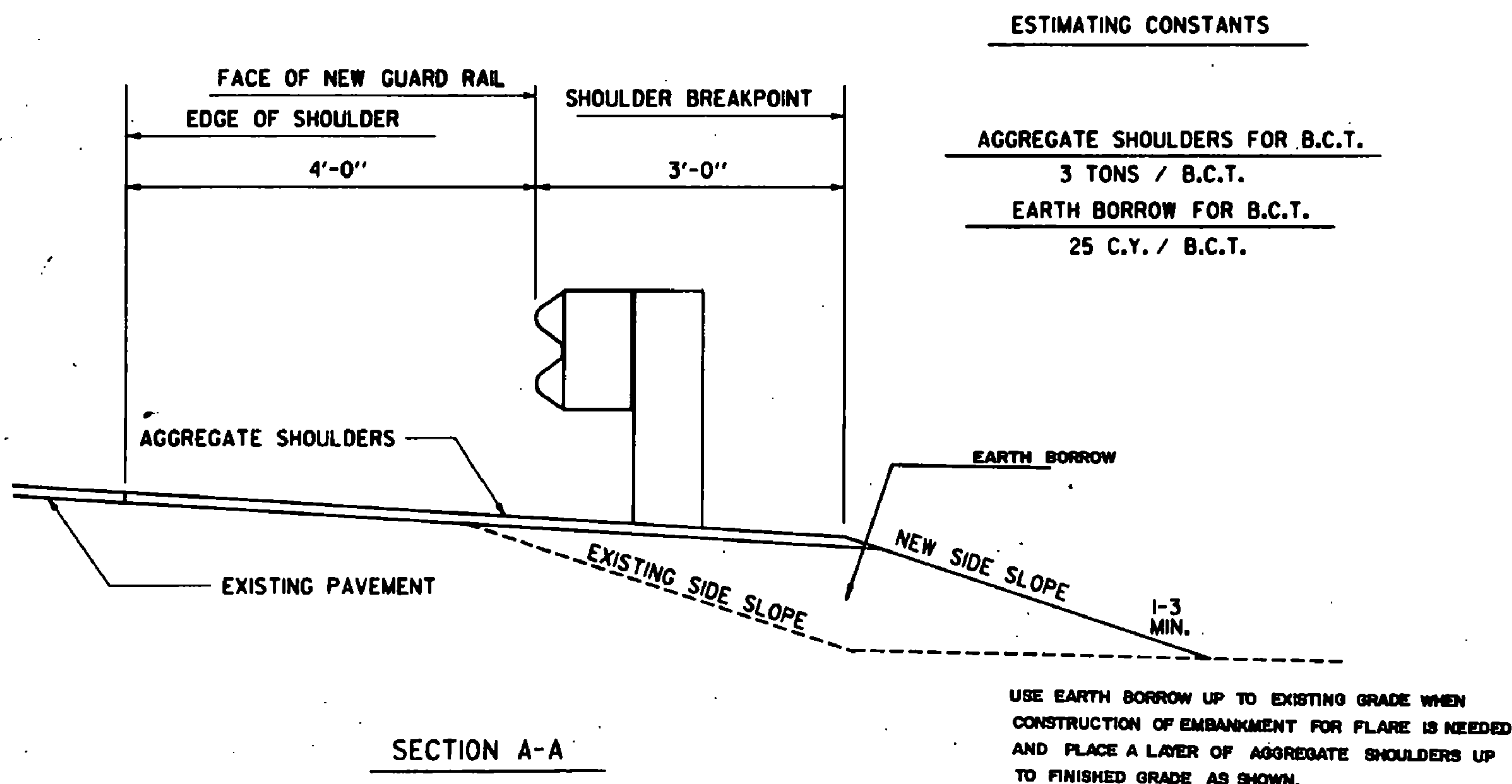
DISTRICT 2  
1986 PAVING PROGRAM  
BRATTLEBORO M 2000(14)S  
SPRINGFIELD RS 0134(6)  
SHEET 9 OF 45 SHEETS

# GUARD RAIL DETAILS

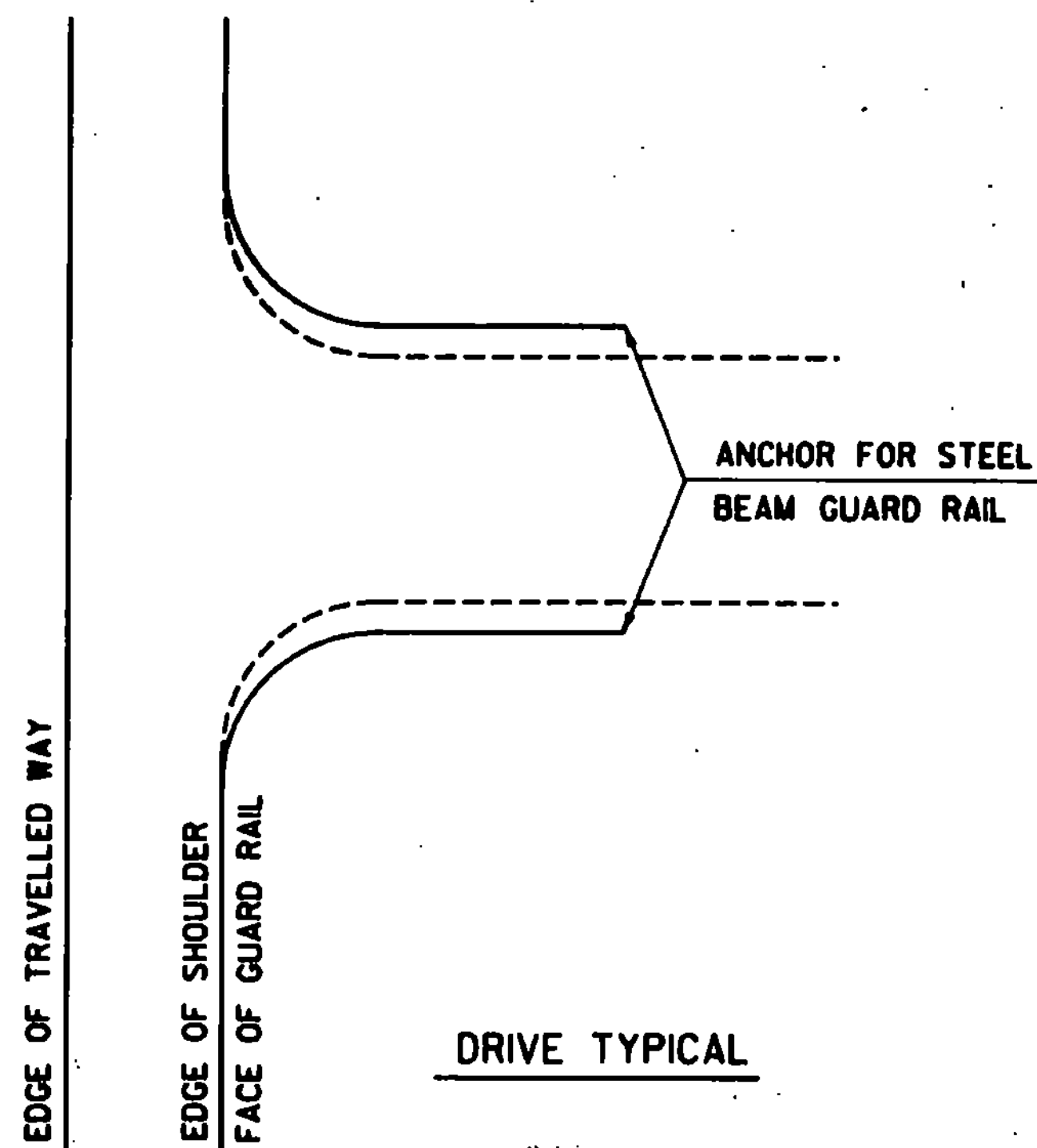
PAY LIMITS STEEL BEAM GUARD RAIL



TYPICAL GUARD RAIL INSTALLATION



NOTE: IF UNABLE TO OBTAIN 3' WIDTH WIDEN SHOULDER AS MUCH AS POSSIBLE.



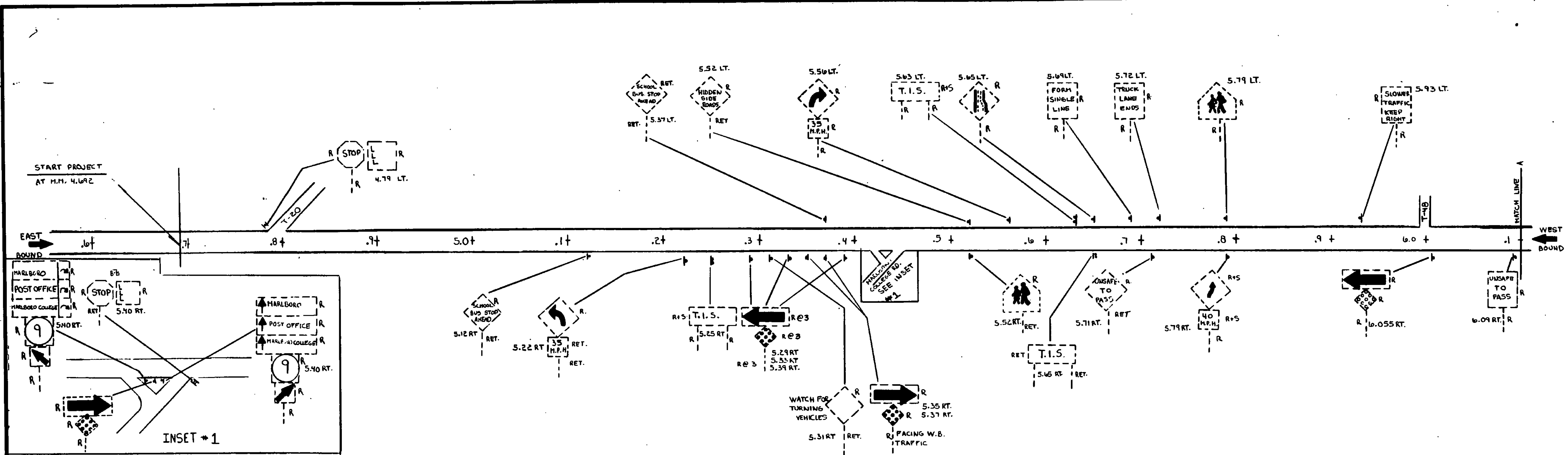
NOTE: CONTRACTOR WILL GRADE AS NECESSARY TO ENSURE PROPER DRAINAGE IN AREAS WIDENED FOR GUARD RAIL INSTALLATION.

USE EARTH BORROW UP TO EXISTING GRADE WHEN CONSTRUCTION OF EMBANKMENT FOR FLARE IS NEEDED AND PLACE A LAYER OF AGGREGATE SHOULDERS UP TO FINISHED GRADE AS SHOWN.

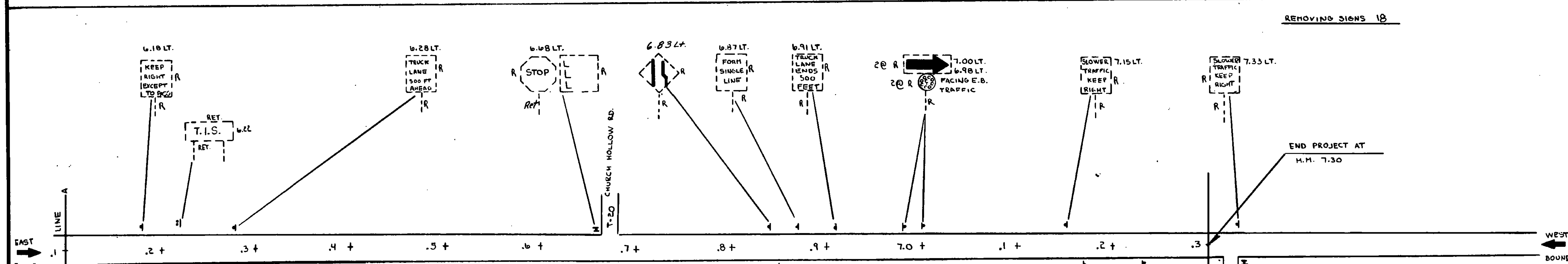
DATUM  
 VERTICAL \_\_\_\_\_  
 HORIZONTAL \_\_\_\_\_

SURVEYED BY \_\_\_\_\_ DATE \_\_\_\_\_  
 DRAWN BY \_\_\_\_\_ DATE \_\_\_\_\_  
 TRACED BY \_\_\_\_\_ DATE \_\_\_\_\_  
 DISTRICT  
 1988 PAVING PROGRAM  
 10-2-88





REMOVING SIGNS 44



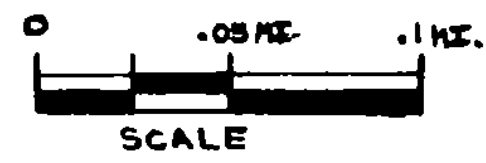
REMOVING SIGNS 18

**GUARD RAIL REFLECTORS**

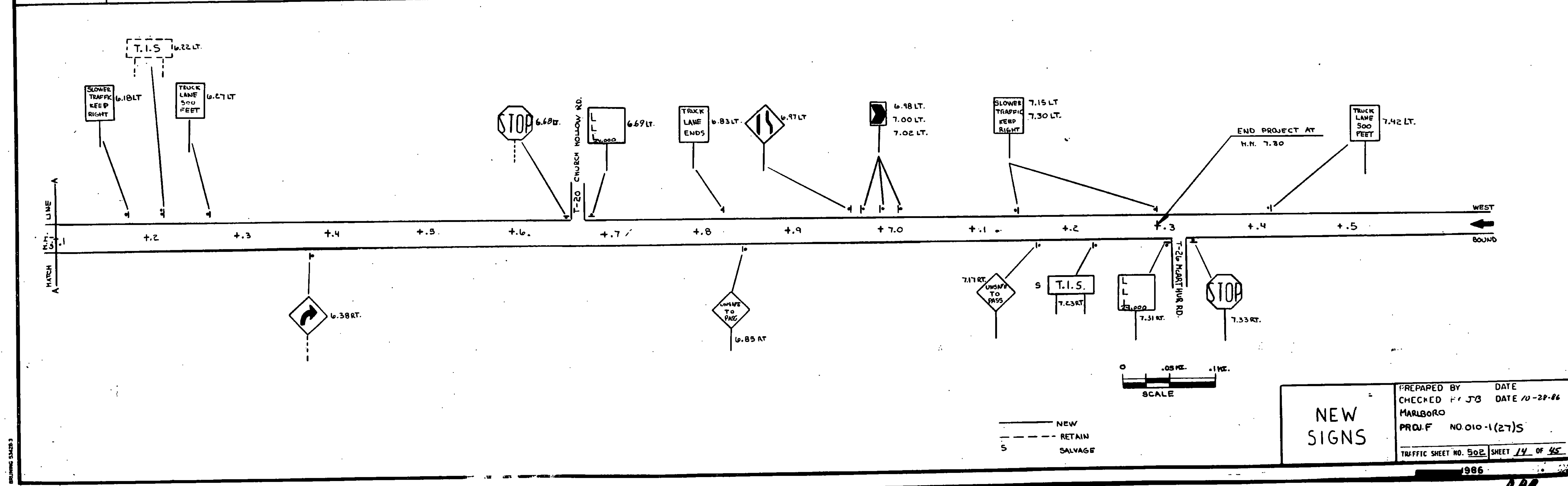
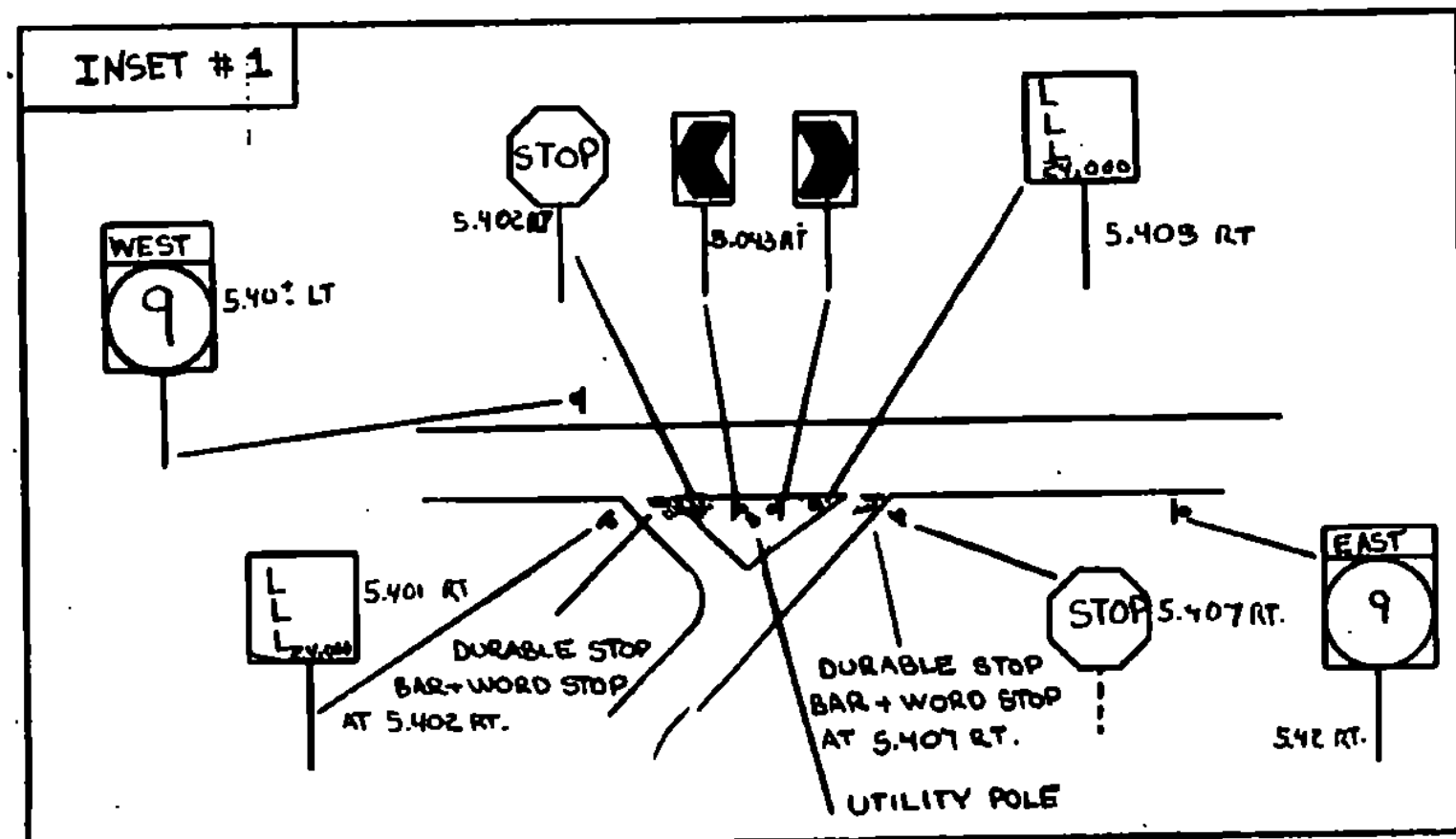
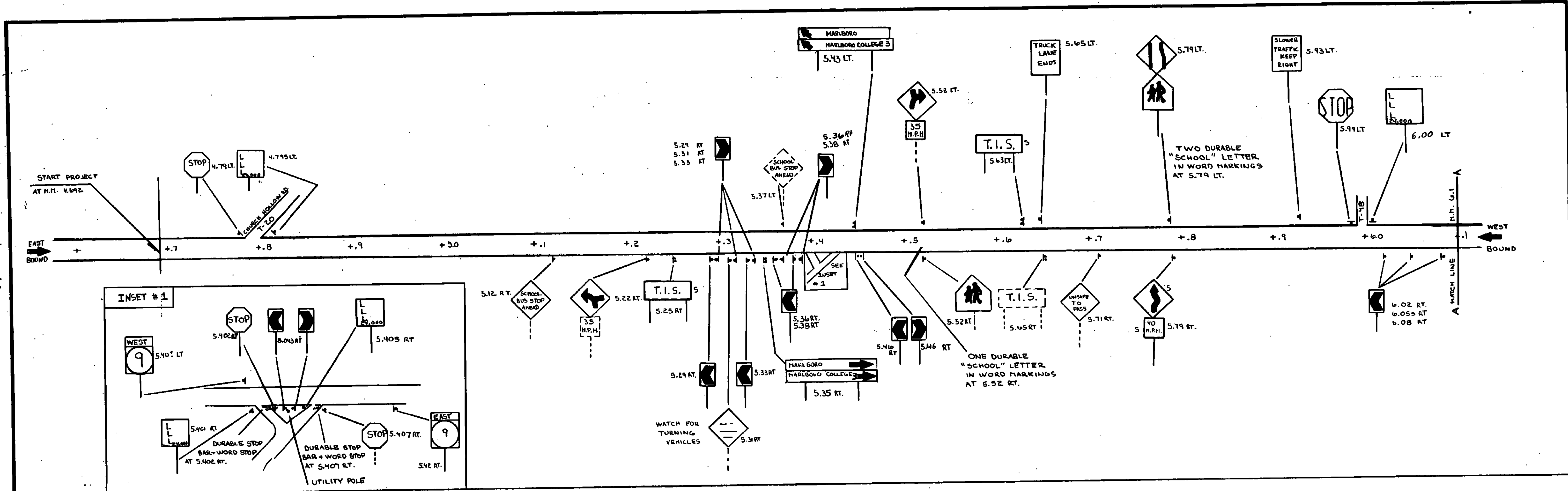
SPECIAL NOTE: REFLECTORS WILL BE PLACED ON GUARD RAIL ONLY WHEN SUCH RAIL IS IN NORMAL POSITION AT THE SHOULDER POINT. REFLECTORS SHALL NOT BE PLACED ON GUARD RAIL ROLL BACKS, TAPERS, TERMINALS, OR BRIDGE MEDIAN BARRIERS WHERE THE RAIL IS NOT IMMEDIATELY ADJACENT TO THE SHOULDER.

REFLECTORS OF THE WRONG COLOR MAY OCCUR ON EXISTING GUARD RAIL. SUCH NON-CONFORMING REFLECTORS SHALL BE REPLACED WITH APPROPRIATE COLORED DELINEATOR WITH WORK AND MATERIALS TO BE PAID UNDER THE ITEM 'REMOVE AND REPLACE REFLECTOR UNITS'.

- LEGEND**
- EXISTING
  - R REMOVE
  - RET RETAIN
  - R+S REMOVE AND SALVAGE



<b>EXISTING SIGNS</b>	PREPARED BY DATE
	CHECKED BY JB DATE 10-28-76
	MARLBORO PROJ. F NO 010-1(27)S
TRAFFIC SHEET NO. 501 SHEET 13 OF 25	



TRAFFIC SIGN SUMMARY SHEET

MILEMARKER, STATION, OR SIGN NUMBER	SIGN LEGEND	SIGN DIMENSIONS	EXISTING SIGNS				NEW AND SALVAGED SIGNS				EXISTING POSTS				NEW SIGN POSTS										REMARKS	FOR SIGN DETAIL SHEET					
			TO BE SALVAGED REMOVE (E.A.)	RETAIN (X)	NEW 'A' (S.F.)	NEW 'B' (S.F.)	SALV. SIGN (E.A.)	SALV. T.I.S. (S.F.)	RET.	DRILL	REM.	SALV.	NUMBER OF POSTS	FLANGED CHANNEL			TUBULAR ALUMINUM				W SHAPED STEEL			PLAN SHEET NUMBER		STD. SHEET NUMBER					
														2.0 LB./FT.	2.5 LB./FT.	3.0 LB./FT.	3.0" Ø	3.0" □	4.0" Ø	4.0" Ø MOD.	POST SIZE	WEIGHT	FTG. SIZE								
4.79 LT.		30" X 30"			6.25							1	X																E-15C		
4.79 LT.		24" X 24"			4							1	X																E-15A		
5.18 RT.		36" X 36"			9.0					X																			SEE T.S. # 507		
5.22 RT.		30" X 30"			6.25					X																			SEE T.S. # 507		
5.25 RT.	T. I. S. *											*2																	* Item 680.20 MOD. (NON-FED-PARTICIPATING)		
5.29 RT.		18" X 24"			3							1	X																E-19		
5.29 RT.		18" X 24"			3							1	X																FACING WEST BOUND TRAFFIC		
5.31 RT.		36" X 36"			9					X																			SEE T.S. # 507		
5.31 RT.		18" X 24"			3							1	X																	FACING WEST BOUND TRAFFIC	
5.33 RT.		18" X 24"			3							1	X																	E-19	
5.33 RT.		18" X 24"			3							1	X																	FACING WEST BOUND TRAFFIC	
5.35 RT.		72" X 10" 72" X 10"			5 5							2	X																6" Series 'C' 6" Series 'B' - Reduce Spacing 25%		
5.38 RT.		18" X 24"			3							1	X																	E-19	
5.40 RT.		18" X 24"			3							1	X																	FACING WEST BOUND TRAFFIC	
5.38 RT.		18" X 24"			3							1	X																	E-19	
5.38 RT.		18" X 24"			3							1	X																	FACING WEST BOUND TRAFFIC	
SIGNS INSIDE OF INSET 1																														E-15	
5.40 LT.	WEST	24" X 12" 24" X 24"			2 4							1	X																	E-15	
TOTALS					77.5																									* 8.25	450"

FINAL LENGTHS ARE TO BE DETERMINED IN THE FIELD, POST SIZES ARE COMPUTED BASED ON INFORMATION FURNISHED ON THE STANDARD SHEETS AND THE DESIGN DIVISION'S "SIGN POST DESIGN MANUAL".

PREPARED BY \_\_\_\_\_ DATE \_\_\_\_\_  
CHECKED BY J.B. DATE 11-22-86

PROJ. HARBORO NO. 010-1(27)5

TRAFFIC SHEET NO. 503 SHEET 15 OF 45

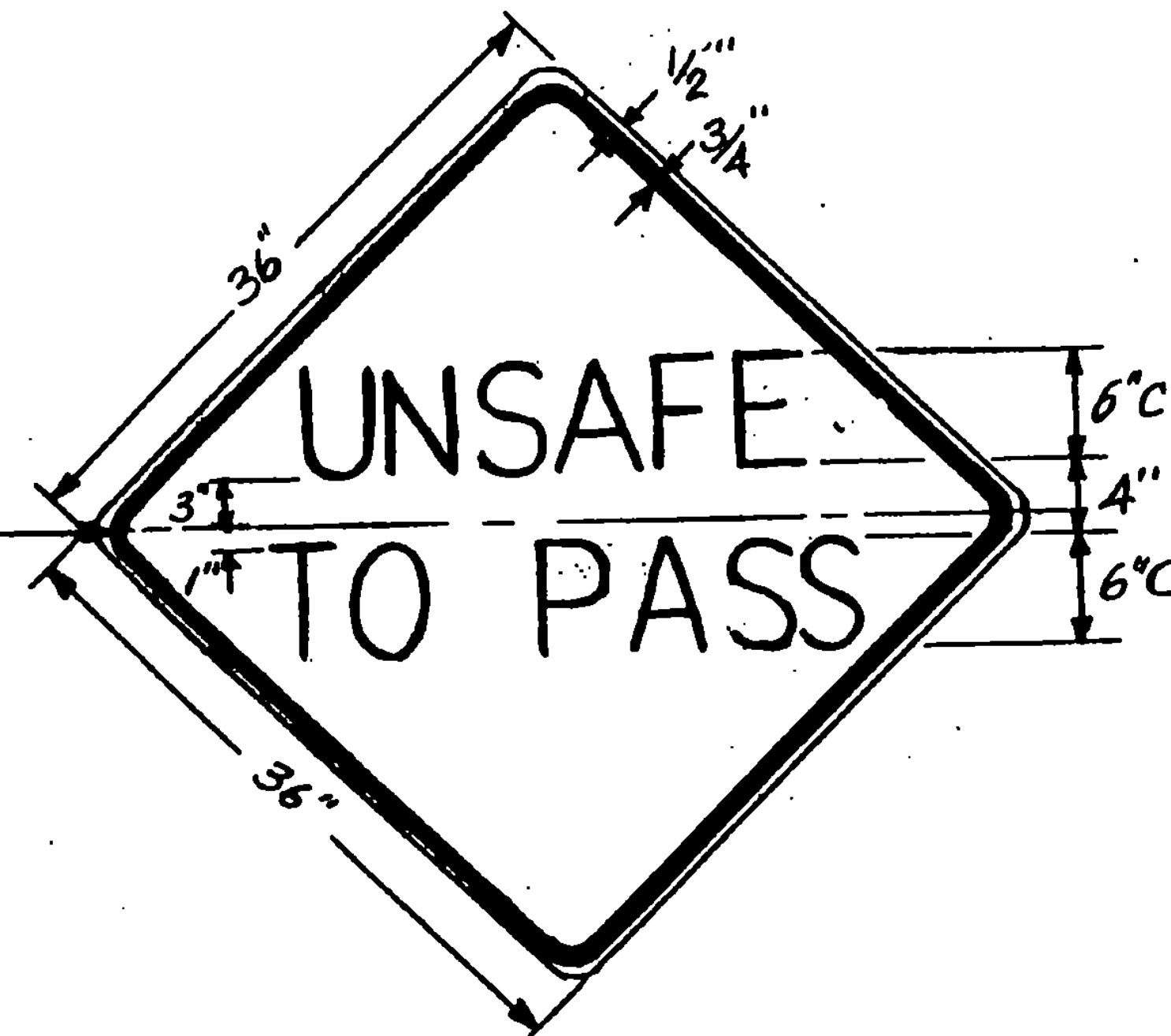
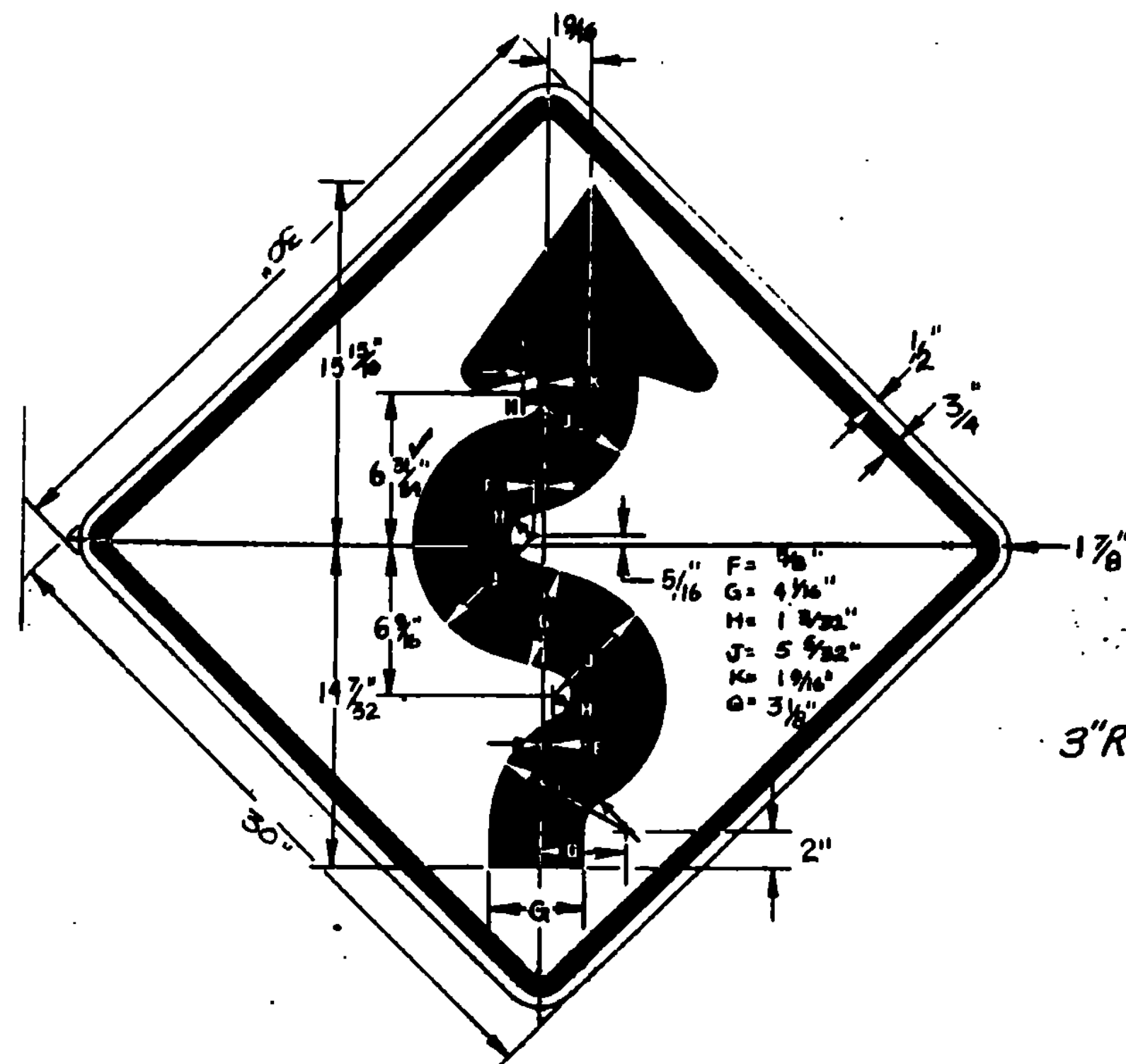
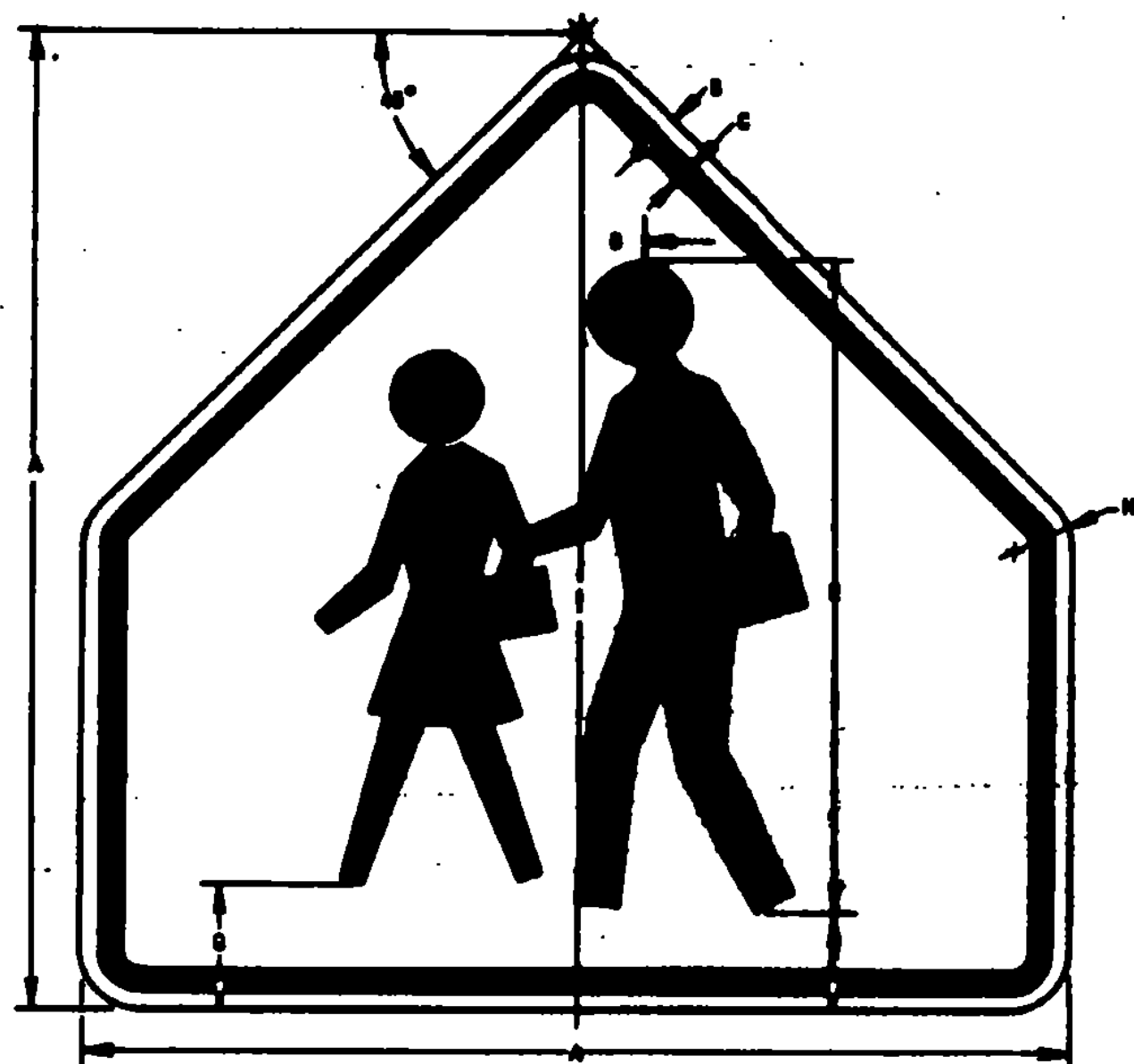
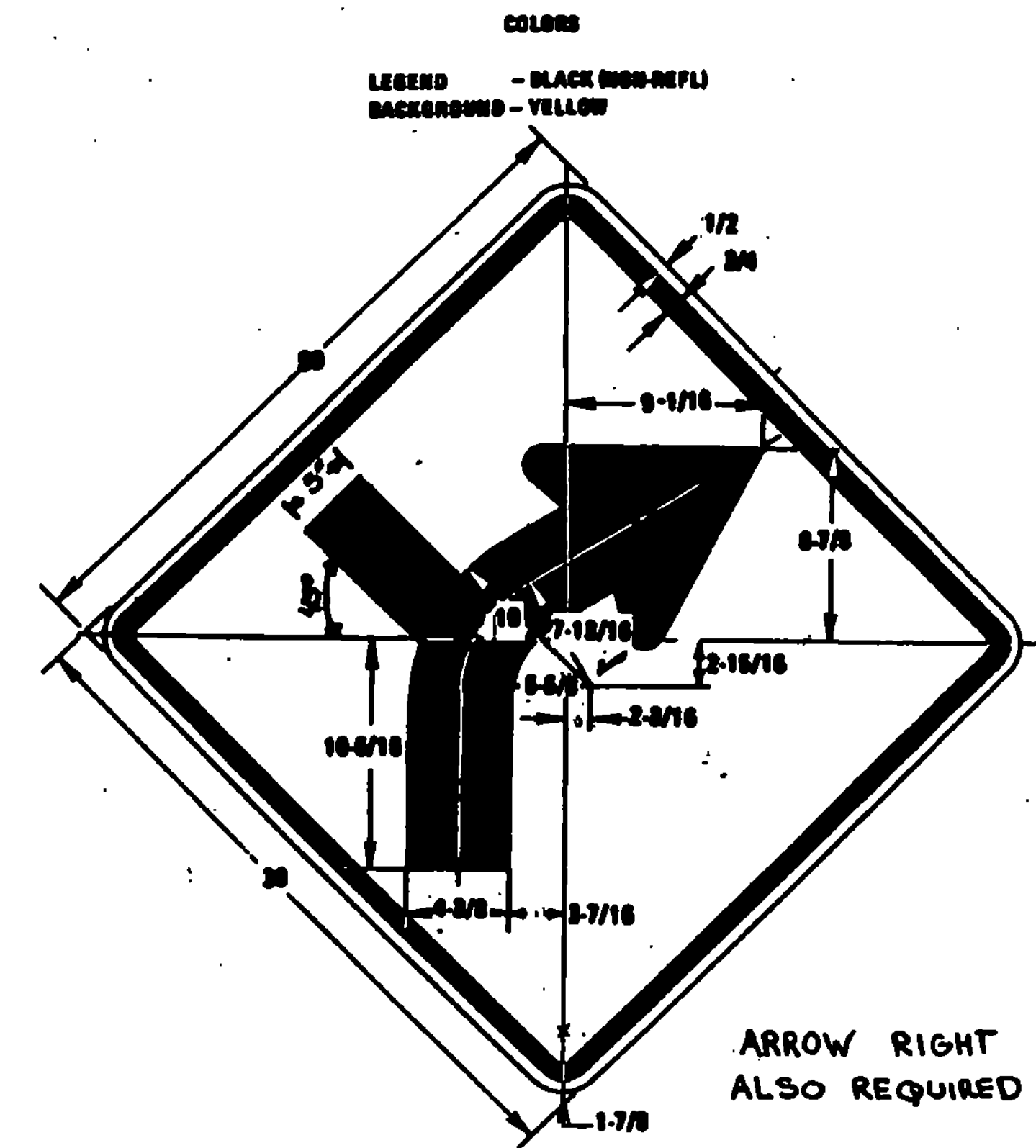
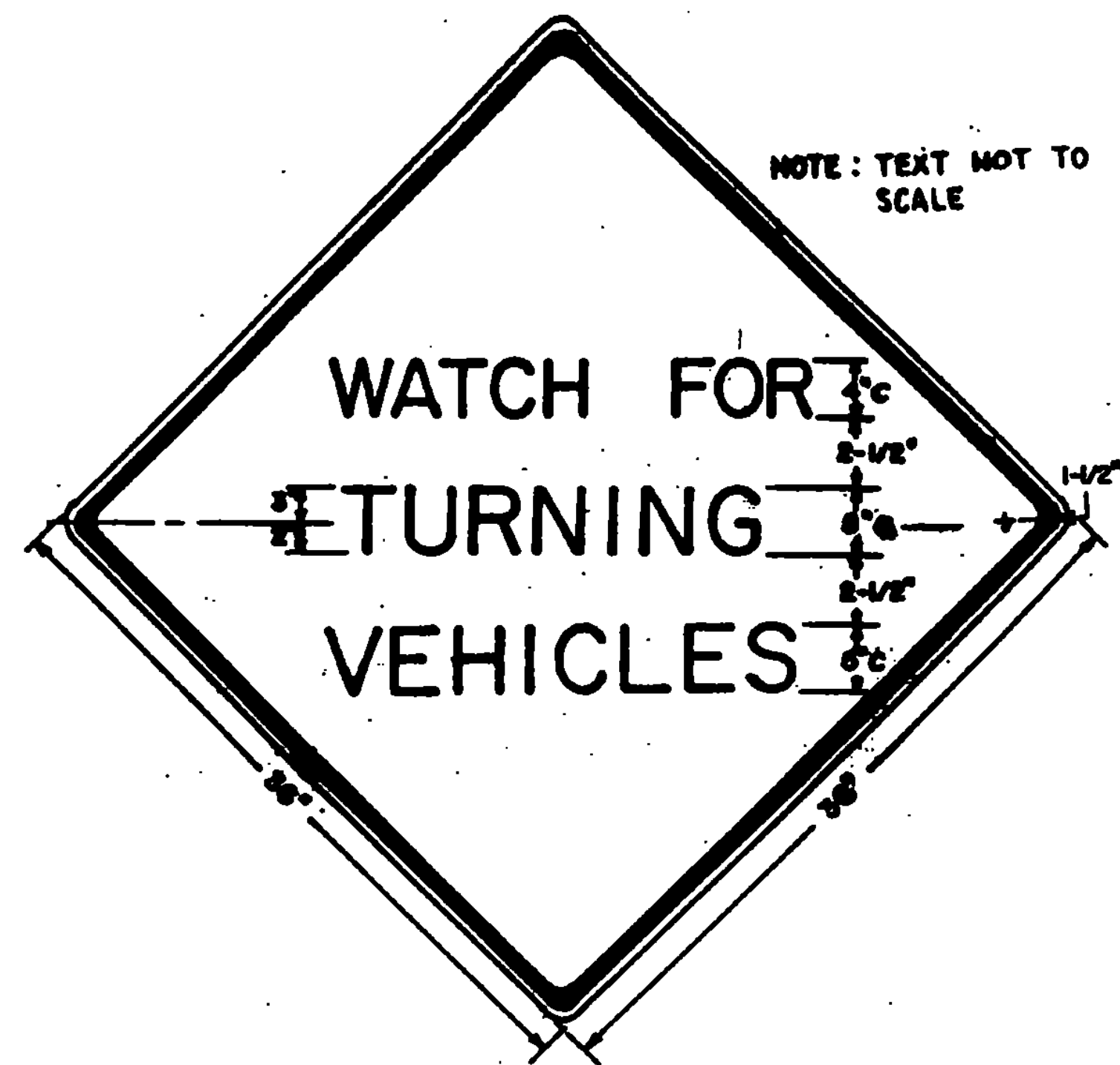
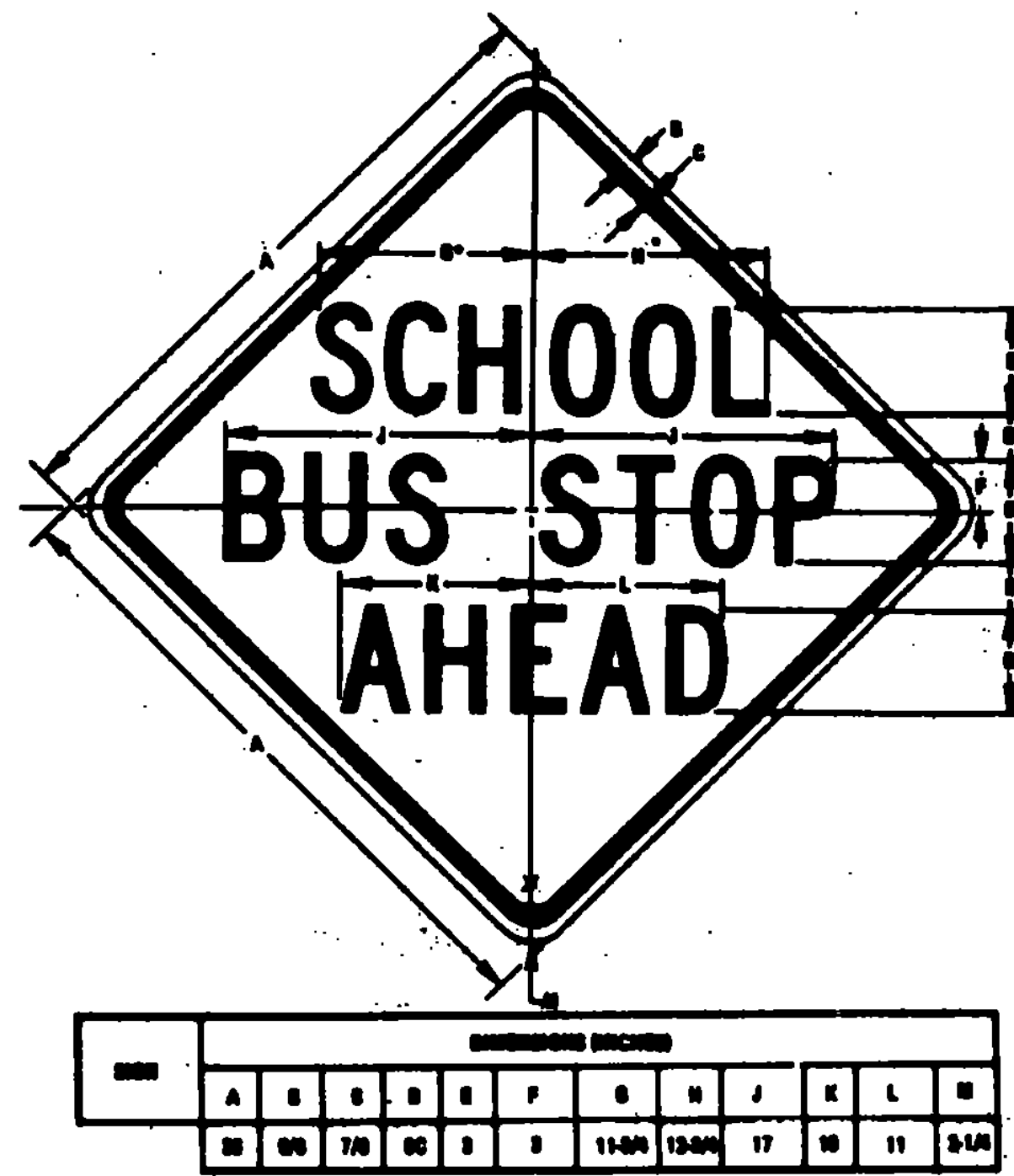
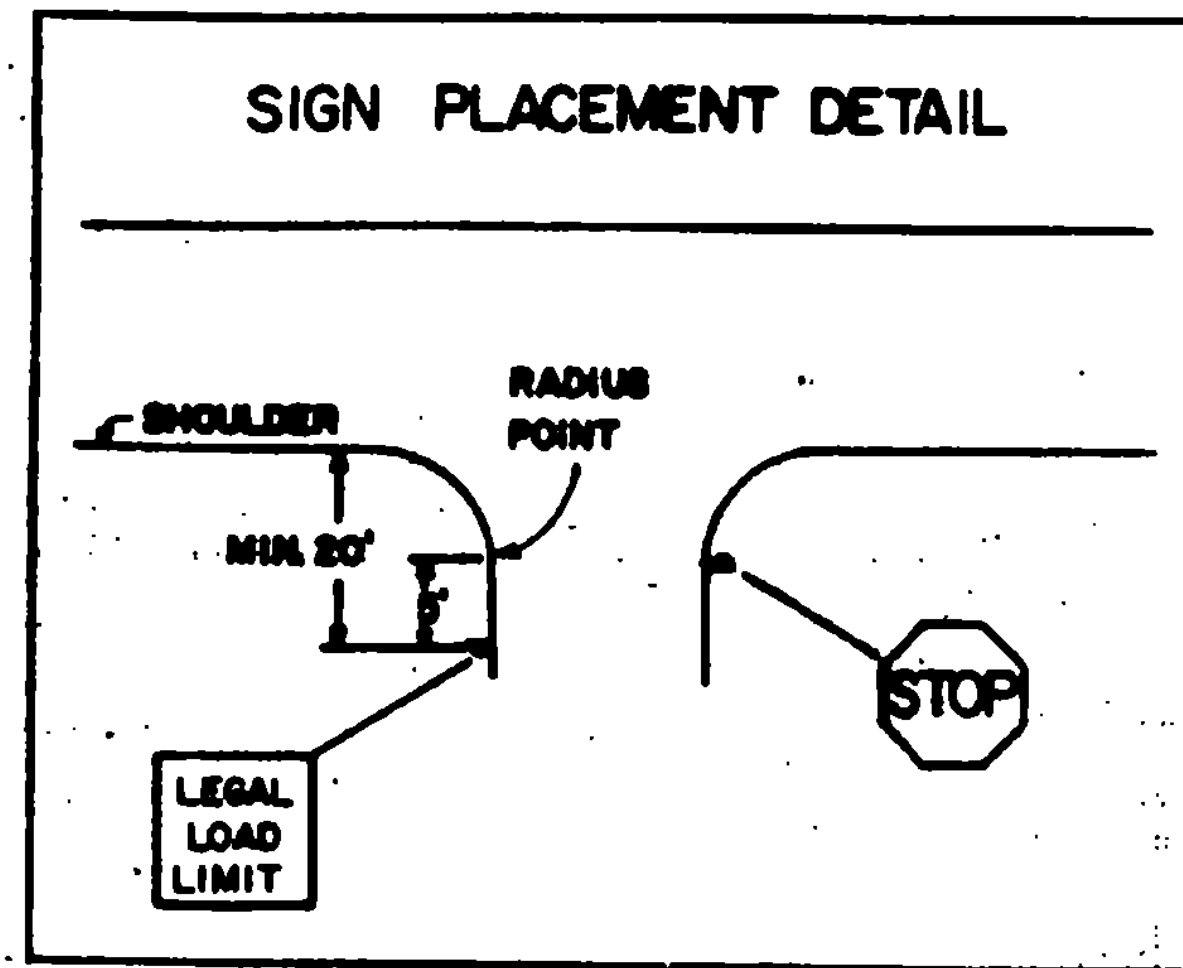


TRAFFIC SIGN SUMMARY SHEET

MILEMARKER, STATION OR SIGN NUMBER	SIGN LEGEND	SIGN DIMENSIONS	EXISTING SIGNS		NEW AND SALVAGED SIGNS				EXISTING POSTS				NEW SIGN POSTS								REMARKS	FOR SIGN DETAIL SHEET								
			TO BE SALVAGED	RETAIN	NEW 'A'	NEW 'B'	SALV. SIGN (EA.)	SALV. T.I.S. (S.F.)	RET.	DRILL	REM.	SALV.	NUMBER OF POSTS	FLANGED CHANNEL			TUBULAR ALUMINUM					W SHAPED STEEL			PLAN SHEET NUMBER	STD. SHEET NUMBER				
			(EA.)	(X)	(S.F.)	(S.F.)	(EA.)	(S.F.)	2.0 LB./FT.	2.5 LB./FT.	3.0 LB./FT.	3.0" Ø		3.0" □	4.0" Ø	4.0" Ø MOD.	POST SIZE	WEIGHT	FTG. SIZE											
6.02 RT		18"x24"			3							1	X															E-19		
6.05 RT		18"x24"			3							1	X															E-19		
6.08 RT		18"x24"			3							1	X															E-19		
6.18 LT		24"x30"			5							1	X															E-18A		
6.27 LT		24"x30"			5							1	X															E-18A		
6.38 RT		30"x30"			6.25				X																			E-19A		
6.68 LT		30"x30"			6.25				X																					
6.69 LT		24"x24"			4							1	X																E-18A	
6.85 LT		24"x30"			5							1	X																E-18A	
6.89 RT		36"x36"			9							1				X													SEE T.S. # 507	
6.97 LT		36"x36"			9							1				X													E-19A	
6.98 LT		18"x24"			3							1	X																FACING EAST BOUND TRAFFIC	
7.00 LT		18"x24"			3							1	X																E-19	
7.02 LT		18"x24"			3							1	X																E-19	
7.15 LT		24"x30"			5							1	X																E-18A	
7.17 RT		36"x36"			9.00							1				X													SEE T.S. # 507	
7.23 RT	T.I.S. *																												* Item 680.20 MOD. (NON-FED-PARTICIPATING)	
7.30 LT		24"x30"			5							1	X																E-18A	
TOTALS					86.5				* 8.25			330				465														FINAL LENGTHS ARE TO BE DETERMINED IN THE FIELD, POST SIZES ARE COMPUTED BASED ON INFORMATION FURNISHED ON THE STANDARD SHEETS AND THE DESIGN DIVISION'S 'SIGN POST DESIGN MANUAL'.

PREPARED BY \_\_\_\_\_ DATE \_\_\_\_\_  
 CHECKED BY J.B. DATE 10-22-88  
 PROJ. MARLBORO NO. 010-1(27)S  
 TRAFFIC SHEET NO. 509 SHEET 17 OF 45





ALL SIGNS ON DETAIL SHEET MATERIALS- SEE STD. SHEET E-19

**SPRINGFIELD PAVEMENT MARKINGS**

PROJECT SPRINGFIELD ROUTE 11 PROJECT # 85 0134 (6)

**TEMPORARY 4' YELLOW LINE**

MPLE	MPLE	LT.	RT.	QTY. LEFT	QTY. RT.	TOTAL (LF)
0.00	0.74	SOLID	SOLID	3507	3307	7814
0.74	0.92	SOLID	DASH	950	238	1188
1.92	0.97	DASH	DASH			66
0.97	1.04	DASH	SOLID	92	370	462
1.04	1.13	SOLID	SOLID	478	478	956
1.13	1.12	DASH	SOLID	42	169	211
<b>TOTAL</b>						10691
3 THICK 40 X 2						240
APPROX 100' 10" AT INTERSECTION						10451
<b>TOTAL</b>						10931

**TEMPORARY 4' WHITE LINE**

MPLE	MPLE	LT.	RT.	QTY. LEFT	QTY. RT.	TOTAL (LF)
0.00	1.12	WBS	WBS			18,270
<b>TOTAL</b>						18,270

SIGN DETAIL SHEET  
 NO SPRINGFIELD ROUTE 11  
 PAVEMENT MARKINGS

PREPARED BY DATE  
 CHECKED BY J.B. DATE 10-28-76  
 DISTRICT #2  
 PROJ. NO.  
 TRAFFIC SHEET NO. 307 SHEET 12 OF 45

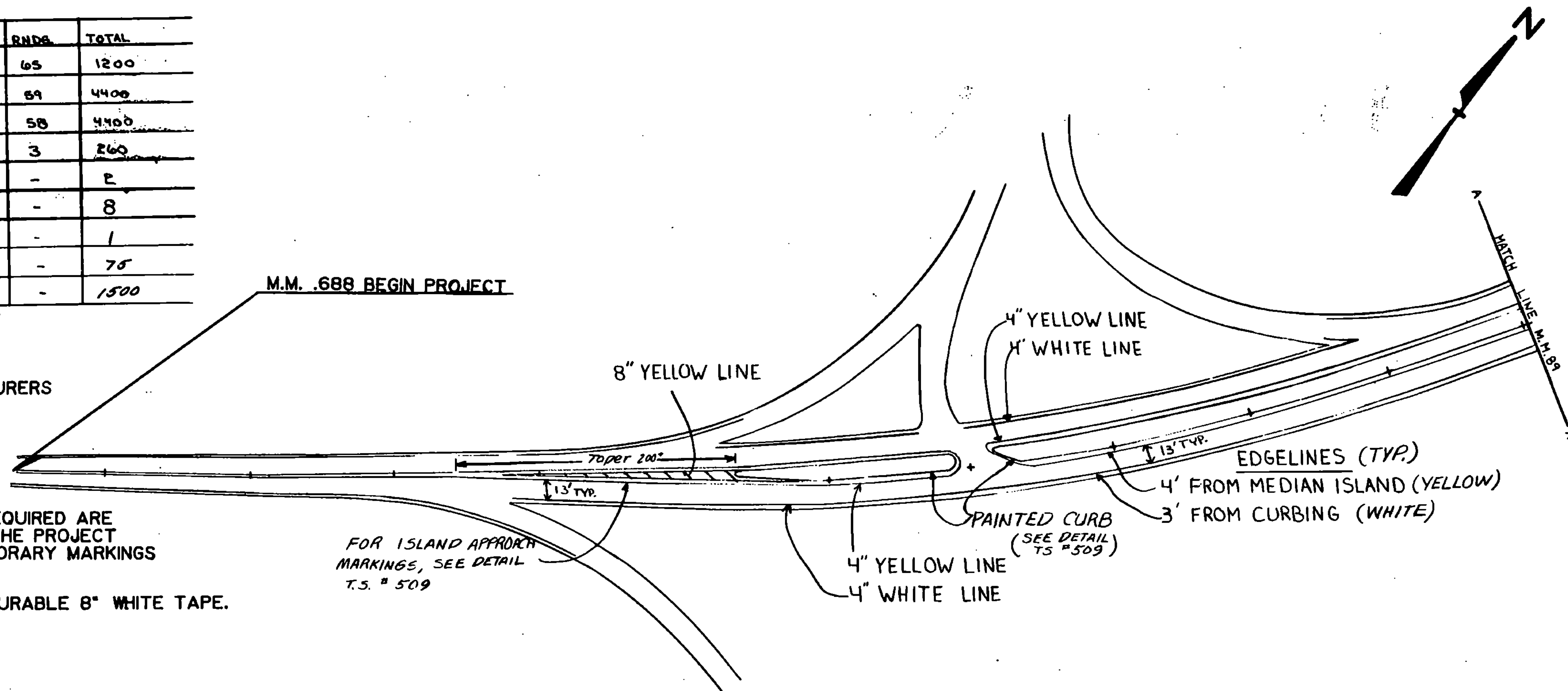
TRAFFIC ITEM SUMMARY

ITEM NO.	ITEM	UNIT	QUANTITY	RNDS	TOTAL
Wb.21	PAINTED CURB	LF	1135	65	1200
MOD. Wb.30	DURABLE 4" WHITE LINE	LF	4341	59	4400
MOD. Wb.31	DURABLE 4" YELLOW LINE	LF	4342	58	4400
MOD. Wb.32	DURABLE 8" YELLOW LINE	LF	257	3	260
MOD. Wb.42	DURABLE ARROW MARKING	EA.	2	-	2
MOD. Wb.44	DURABLE LETTER IN WORD MARKING	EA.	8	-	8
MOD. Wb.46	DURABLE 8" WHITE LINE	LF	1	-	1
MOD. Wb.48	TEMP. 4" WHITE LINE	LF	75	-	75
MOD. Wb.51	TEMP. 4" YELLOW LINE	LF	1500	-	1500

NOTE:  
 ALL DURABLE MARKINGS ON THE FINAL COURSE SHALL BE INLAID DURABLE TAPE AND APPLIED AS PER MANUFACTURERS SPECIFICATIONS. SPECIFICATIONS SHALL BE SUBMITTED TO TRAFFIC DESIGN FOR APPROVAL PRIOR TO APPLICATION. FAILURE TO COMPLY SHALL RESULT IN NONPAYMENT FOR MARKINGS.

TEMPORARY MARKINGS SHALL BE APPLIED AT THE END OF EACH WORK DAY. TEMPORARY 4" YELLOW MARKINGS REQUIRED ARE APPROACHES TO ISLANDS AT THE BEGINNING AND END OF THE PROJECT AND 4" WHITE FOR THE LEFT TURN LANE LINE. ALL TEMPORARY MARKINGS SHALL BE TEMPORARY TAPE.

RAMP GORE MARKINGS, IF REQUIRED, ARE TO BE INLAID DURABLE 8" WHITE TAPE.



DURABLE LETTER IN WORD MARKING

"ONLY"  
 "ONLY" (AS SHOWN)

DURABLE 8" YELLOW LINE

PAINTED ISLAND-DIAGONAL LINES  
 (AS SHOWN)  
 (SEE DETAIL TS # 509)

DURABLE ARROW MARKINGS

(AS SHOWN)

PAINTED CURB

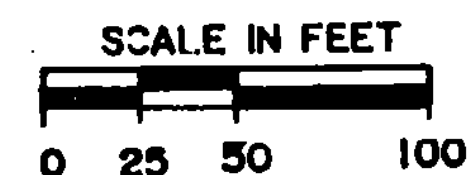
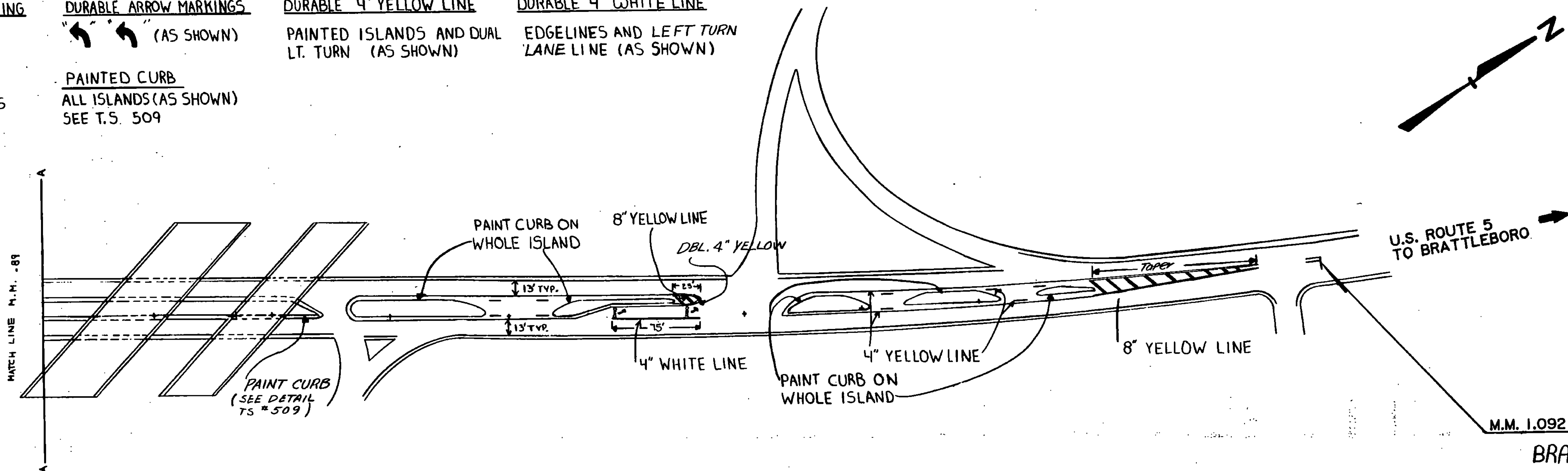
ALL ISLANDS (AS SHOWN)  
 SEE T.S. 509

DURABLE 4" YELLOW LINE

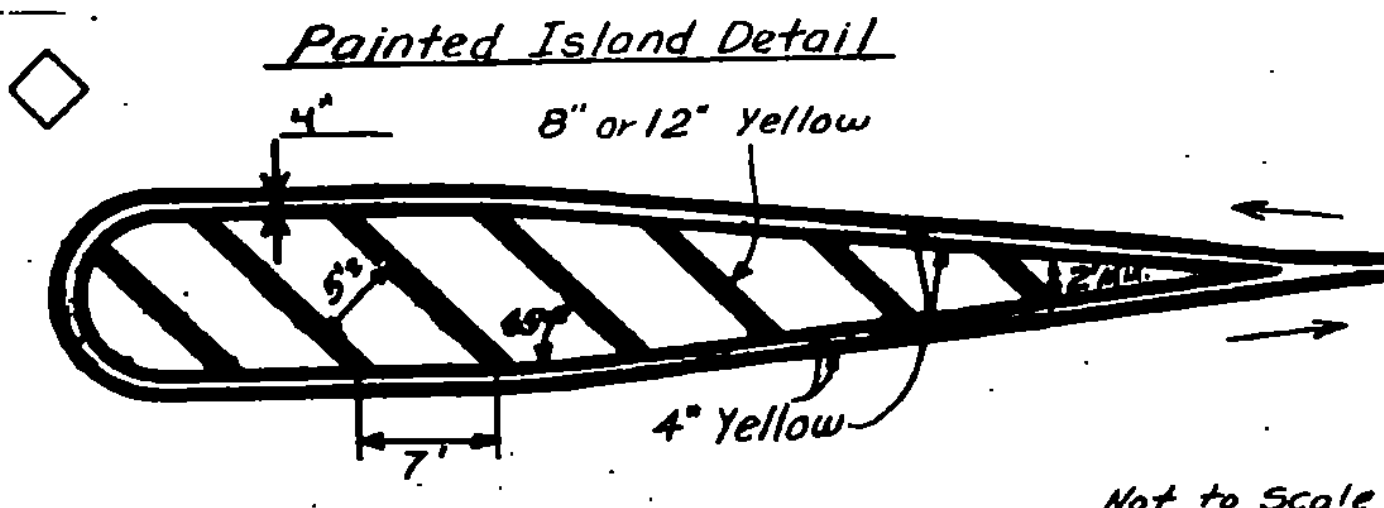
PAINTED ISLANDS AND DUAL  
 LT. TURN (AS SHOWN)

DURABLE 4" WHITE LINE

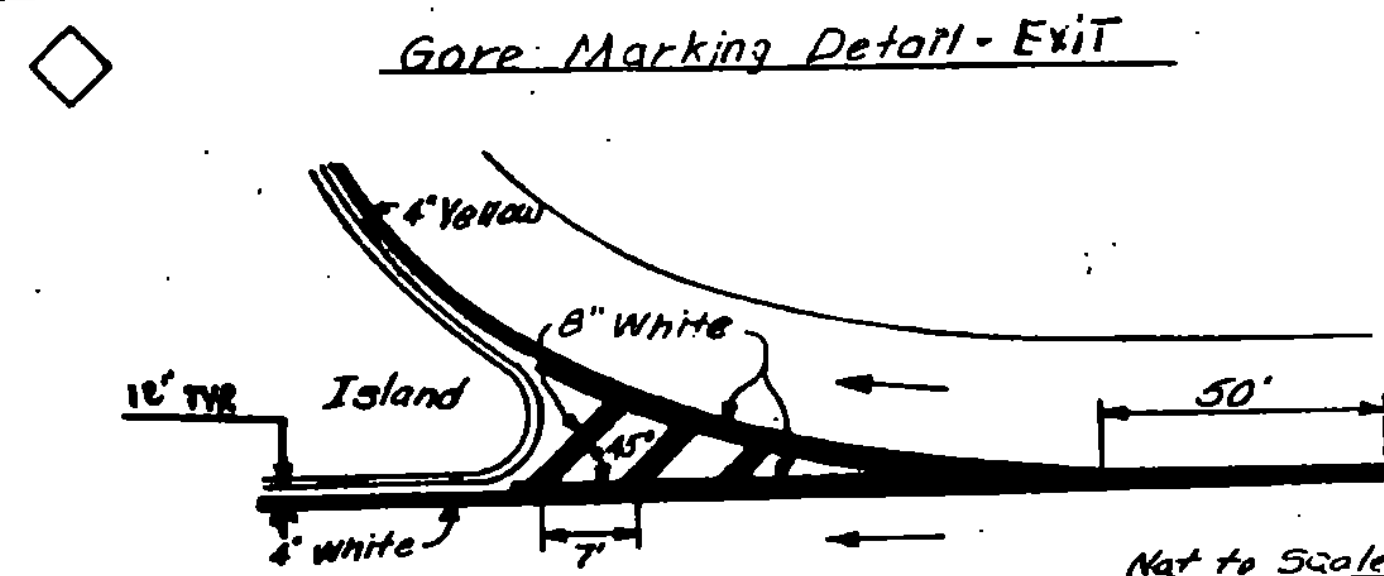
EDGE LINES AND LEFT TURN  
 LANE LINE (AS SHOWN)



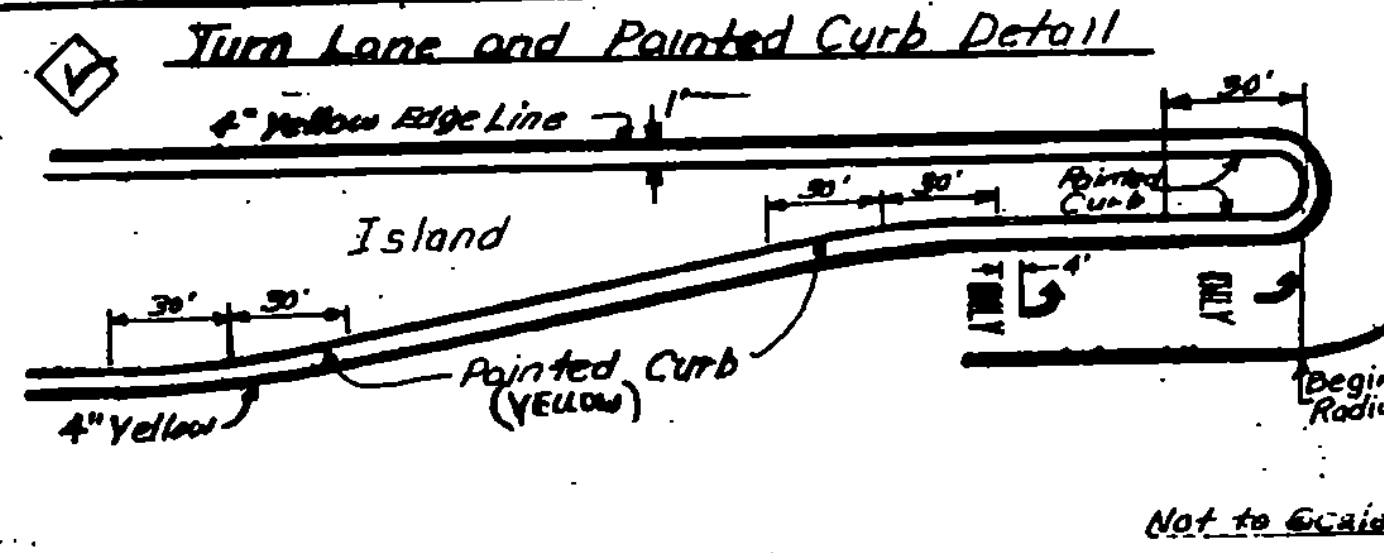
PREPARED BY \_\_\_\_\_ DATE \_\_\_\_\_  
 CHECKED BY J.B. DATE 10-31-8  
 BRATTLEBORO  
 PROJ. H. NO. 2000(14)5  
 THESE SHEET NO. 20 OF 45



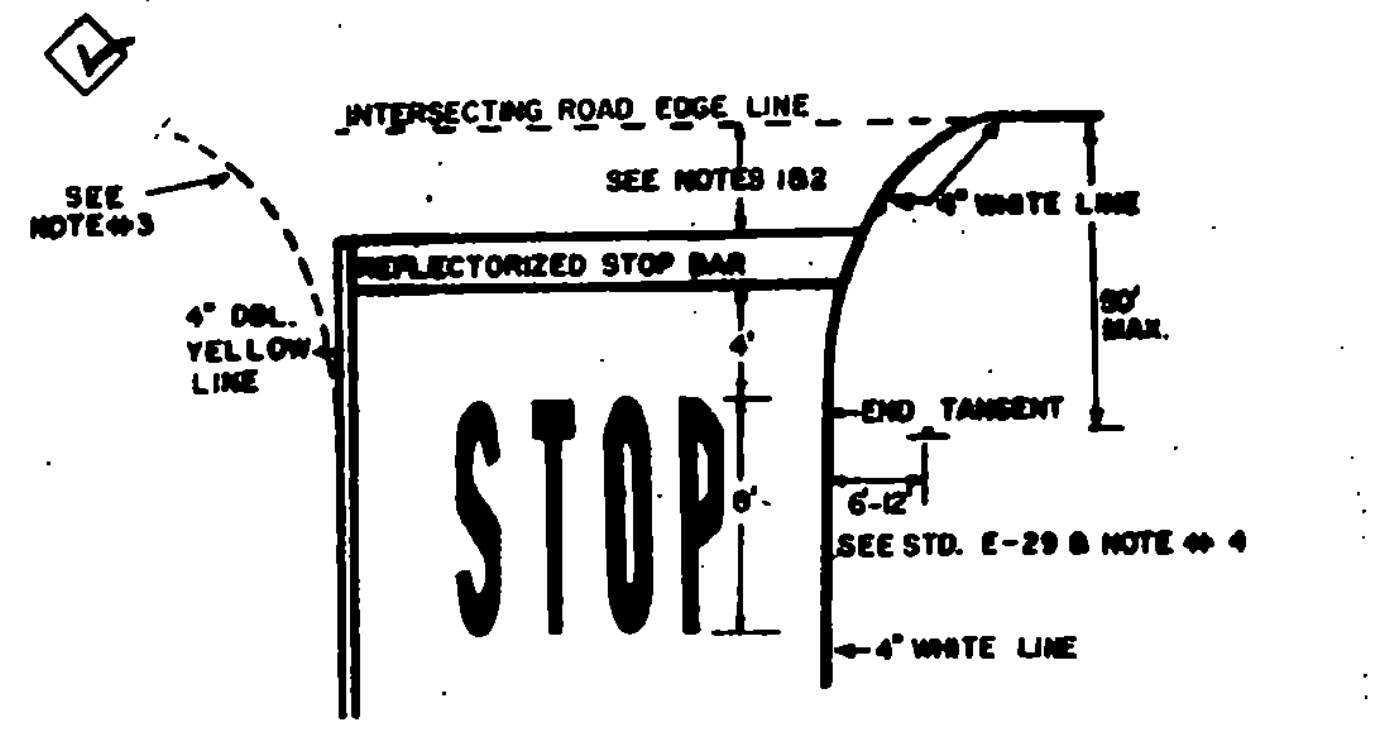
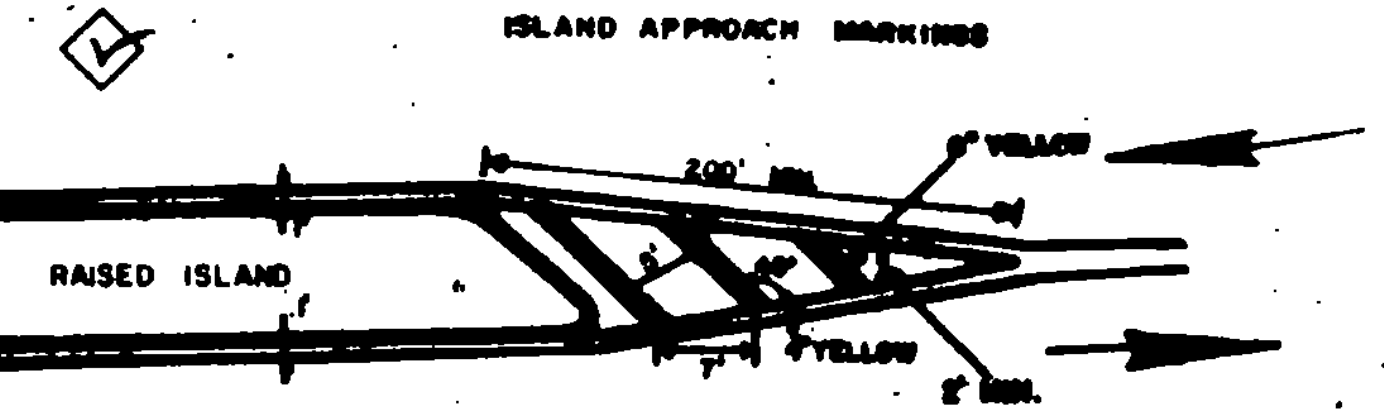
Not to Scale



Not to Scale



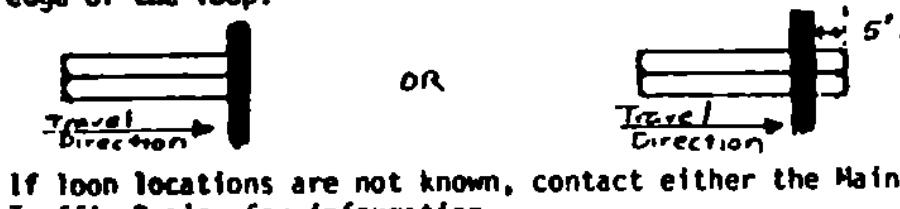
Not to Scale



1. THE STOP LINE SHOULD BE PLACED AT THE DESIRED STOPPING POINT. IN NO CASE MORE THAN 30' OR LESS THAN 4' FROM THE NEAREST EDGE OF THE INTERSECTING ROADWAY.
2. WHEN A TRAFFIC SIGNAL IS PRESENT, DELETE WORDING "STOP" AND PLACE STOP BAR A MINIMUM OF 40' FROM THE NEAREST SIGNAL HEAD.
3. ON ONE-WAY RAMPS THE 4" DOUBLE YELLOW CENTERLINE SHALL BE REPLACED WITH A 4" SINGLE YELLOW EDGE LINE.
4. ON ONE-WAY RAMPS THE STOP SIGN SHALL BE REPLACED WITH A TYPE "A" ASSEMBLY ON EACH SIDE OF THE RAMP. A TYPE "A" ASSEMBLY CONSIST OF A STOP SIGN, A "DO NOT ENTER" SIGN AND TWO "ONE WAY" SIGNS.

APPLICATION NOTES

1. Edge lines shall be placed 1'-0" from curb, minimum.
2. Lane widths based on available roadway width. Preference shall be given to thru lanes with a preferred width of 12'. Left and right turn lanes may be between 10'-12" in width.
3. Exclusive turn lanes (left or right) - Turn lane lanes shall be solid and extend back from the stopbar an adequate distance to store turning vehicles. Generally, the lane line will extend back to the point of full lane width. The edge line taper rate should be 15:1 (minimum). In urban areas an 80' minimum is required. In both rural and urban areas a 200' taper is desirable. An estimate of length required can be determined by dividing the average hourly turning volume by the number of cycles per hour. Multiply the result by 25' per vehicle and then multiply by 1.5 to 2.0. Existing geometry may restrict turn lane length.
4. Turn arrows shall be placed at the begin and end of the left or right turn lane and in the middle if the lane length exceeds 200'.
5. Turn arrows placed at the end of the lane with the stop bar shall be placed with a 4' gap between the stop bar and arrow.
6. There shall be a 4' gap between turn arrows and word markings.
7. When word markings are used at the beginning of a turn lane the markings shall begin at the start of the solid white line.
8. The word marking STOP shall be placed with a 4' gap between the marking and the stop bar.
9. Gore markings shown are only approximate. Marking shall be as detailed on Standard Sheet E-50.
10. Stopbars shall be located no closer than 40' from the nearest signal face and no further than 120' from the furthest face. At intersections where there are existing vehicle detector loops, care should be taken in locating the stop bar. In most cases the stopbar should be at or just behind the front edge of the loop.
11. Dotted line extensions (lane lines and/or centerline) may be used at some intersections to emphasize turning paths.
12. When two line text is used for pavement markings (Signal Ahead, etc.) the two words shall read up and have a space of 32' between them. The corresponding sign shall be half way between the words.



If loop locations are not known, contact either the Maintenance Division or Traffic Design for information.

Revision - 11/84  
Note 3 revised  
Notes 10 all added  
Note 12 added 8/85

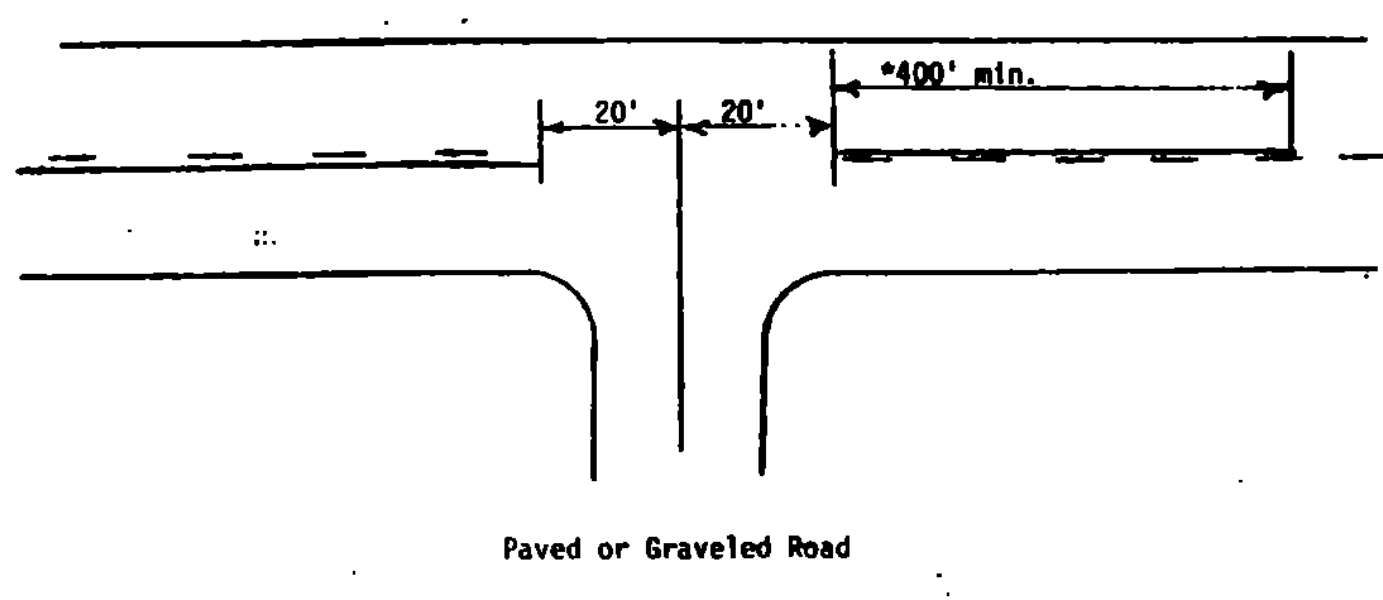
GUIDELINES FOR MINIMUM INTERIM PAVEMENT MARKINGS IN CONSTRUCTION ZONES

- A. CENTERLINE AND GORE AREA MARKINGS SHALL BE APPLIED AT THE END OF EACH WORKING DAY. THE FOLLOWING LAYOUT REQUIREMENTS SHALL BE MET:
  - NO PASSING BARRIER  
SOLID STRIPES.
  - DASHED LINE  
10-FOOT SOLID LINE WITH 30-FOOT GAP.
  - GORE AREA  
(GORE AREAS TO INCLUDE 8' CHANNELIZING LINE AND DASHED LINE) PER STANDARD SHEET E-50
- B. EDGE LINES  
WHEN SPECIFIED, EDGE LINES ARE NOT REQUIRED UNTIL COMPLETION OF THE PROJECT. ON INTERSTATE PROJECTS, TEMPORARY EDGE LINES SHOULD BE APPLIED WHERE TRAFFIC VOLUMES AND SPEEDS ARE HIGH AND DELAY OF SEVERAL DAYS IS ANTICIPATED.
- C. TEMPORARY MARKINGS MAY CONSIST OF PAINT, TAPE OR RAISED PAVEMENT MARKERS (RPM'S). THE TAPE SHALL BE A RETRO-REFLECTIVE FILM ON A CONFORMABLE METALLIC BACKING THAT CAN BE PAVED OVER. TAPE MAY BE USED ON THE FINAL SURFACE COURSE IF IT WILL NOT INTERFERE WITH THE FINAL MARKING APPLICATION. TEMPORARY TAPE MARKINGS WILL BE OFFSET AND REMOVED WHEN PROJECT IS FINISHED AND FINAL CENTERLINE PAINTED. THE TAPE SHALL BE THE TYPE THAT IS REMOVABLE INTACT AND NOT SEPARATE AT ANY TIME. THE RPM'S SHALL HAVE A SELF-ADHESIVE BACKING EASILY REMOVED BEFORE PAVING AND SHALL CONFORM TO THE FOLLOWING LAYOUT PATTERN:
  - NO PASSING BARRIER  
NO RPM'S ALLOWED.
  - DASHED LINE  
FOUR RETRO-REFLECTIVE RPM'S ON 3 1/2 FOOT CENTERS WITH A 30' GAP.
  - SOLID LINE - EDGE LINES  
INTERSTATE MEDIAN SIDE-RETRO-REFLECTIVE RPM'S ON A 4 TO 5 FOOT CENTER. DRIVERS PIGHT SIDE-RPM'S NOT ALLOWED.
- D. WHEN PAINT IS USED FOR TEMPORARY MARKING, AN ALTERNATE MATERIAL SUCH AS TAPE OR RPM'S SHALL BE ON HAND IN THE EVENT RAIN PREVENTS THE PAINT APPLICATION FROM BEING COMPLETED. ALL PAINT SHALL BE REFLECTORIZED.
- E. PAYMENT FOR PAINT AND TAPE SHALL BE COMPUTED ON A LINEAR FOOT BASIS AS IF PAINT WAS USED. PAYMENT FOR THE RPM'S SHALL BE COMPUTED AS IF AN EQUIVALENT PAINT LINE WAS USED. (FOR EXAMPLE, DASH'D LINE PAID AS 10 FEET OF PAINT, SOLID LINE PAID AS THE TOTAL DISTANCE COVERED WITH THE MARKERS).
- F. PRIOR TO ACCEPTANCE, THE PAVEMENT MARKINGS SHALL BE COMPLETED FOR THE ENTIRE PROJECT BY THE CONTRACTOR AS DETAILED ON THE PLANS OR DIRECTED BY THE RESIDENT ENGINEER.

REVISED 02/11/85

APPROACH TO A SIDE ROAD INTERSECTION

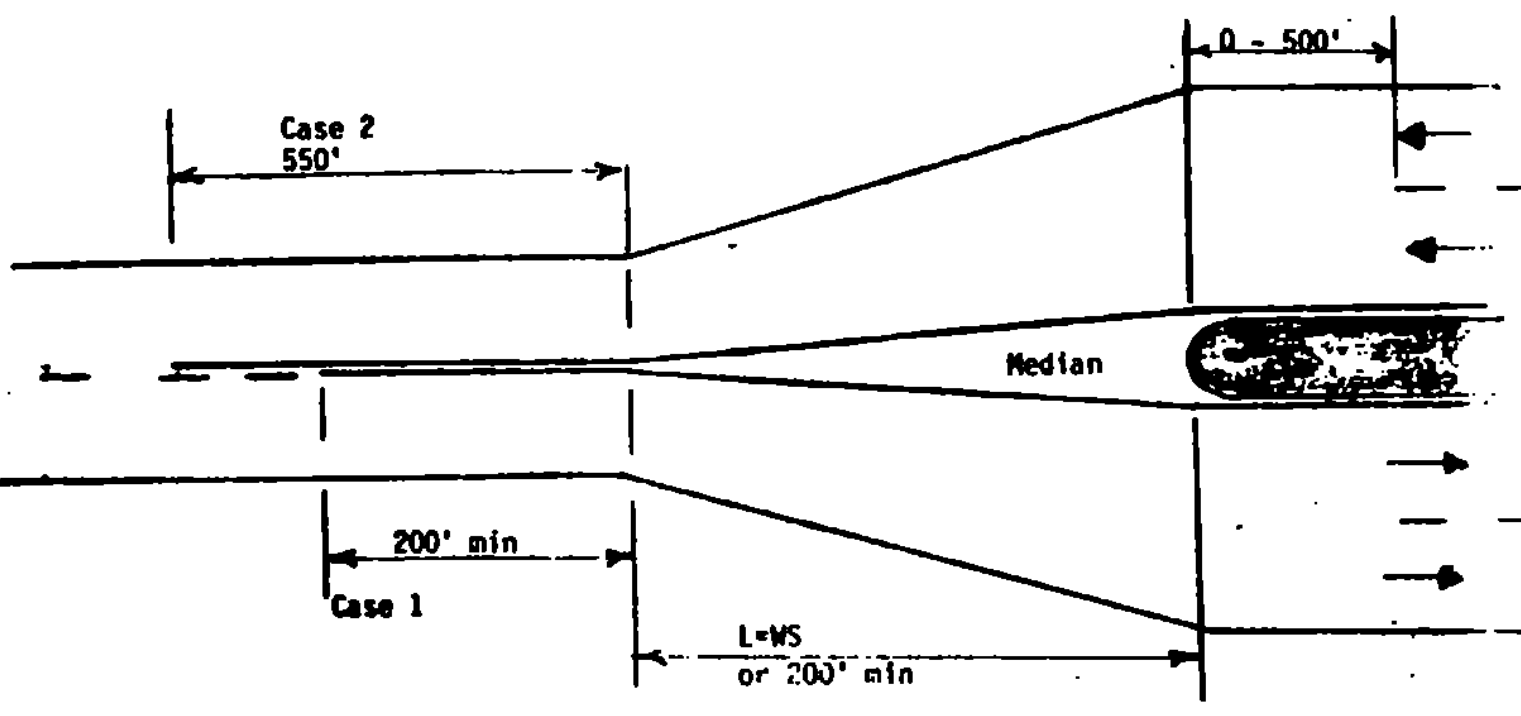
A solid line in the direction of travel is begun at a location 400 feet in advance of the intersection. This distance is measured from a point 20 feet in advance of the centerline of the intersecting roadway.



\* Centerline treatment shall consist of a minimum of 400 feet of solid line in advance of the intersection and shall be paired with either a solid or dashed line depending on sight distance availability in the opposite lane.

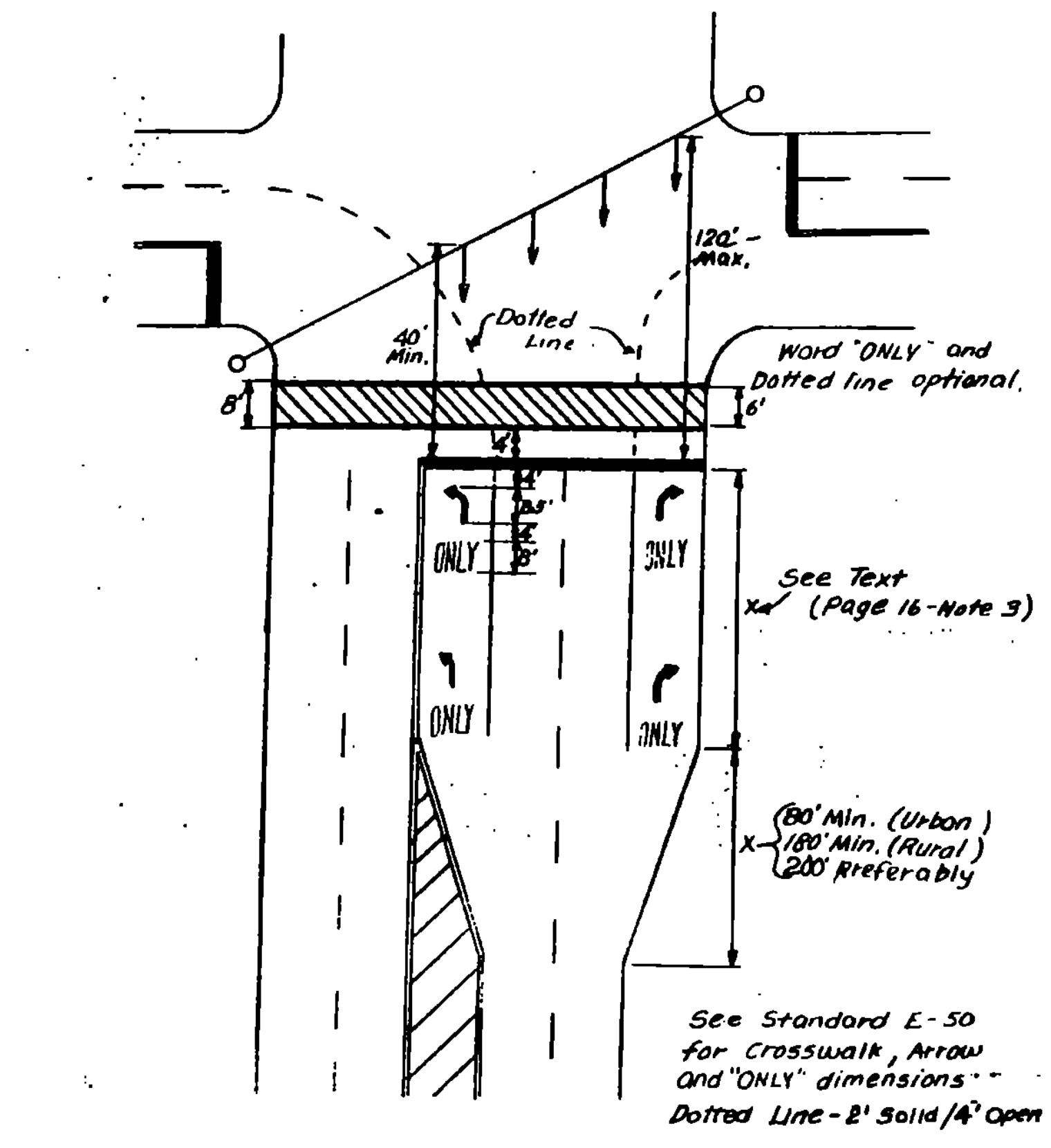
PAVEMENT WIDTH TRANSITIONS - CLIMBING LANE

- Case 1 Two lane highway to divided highway  
A solid line in the direction of travel is begun at a location 200 feet in advance of the begin taper for the pavement width transition.
- Case 2 Divided highway to two lane highway  
A solid line in the direction of travel is begun at the end of taper and continues in the direction of travel for a distance of 550 feet.



L = Taper Length (ft.)  
W = Offset Distance (ft.)  
S = Speed Limit (mph)

Typical Markings For Signalized Intersection

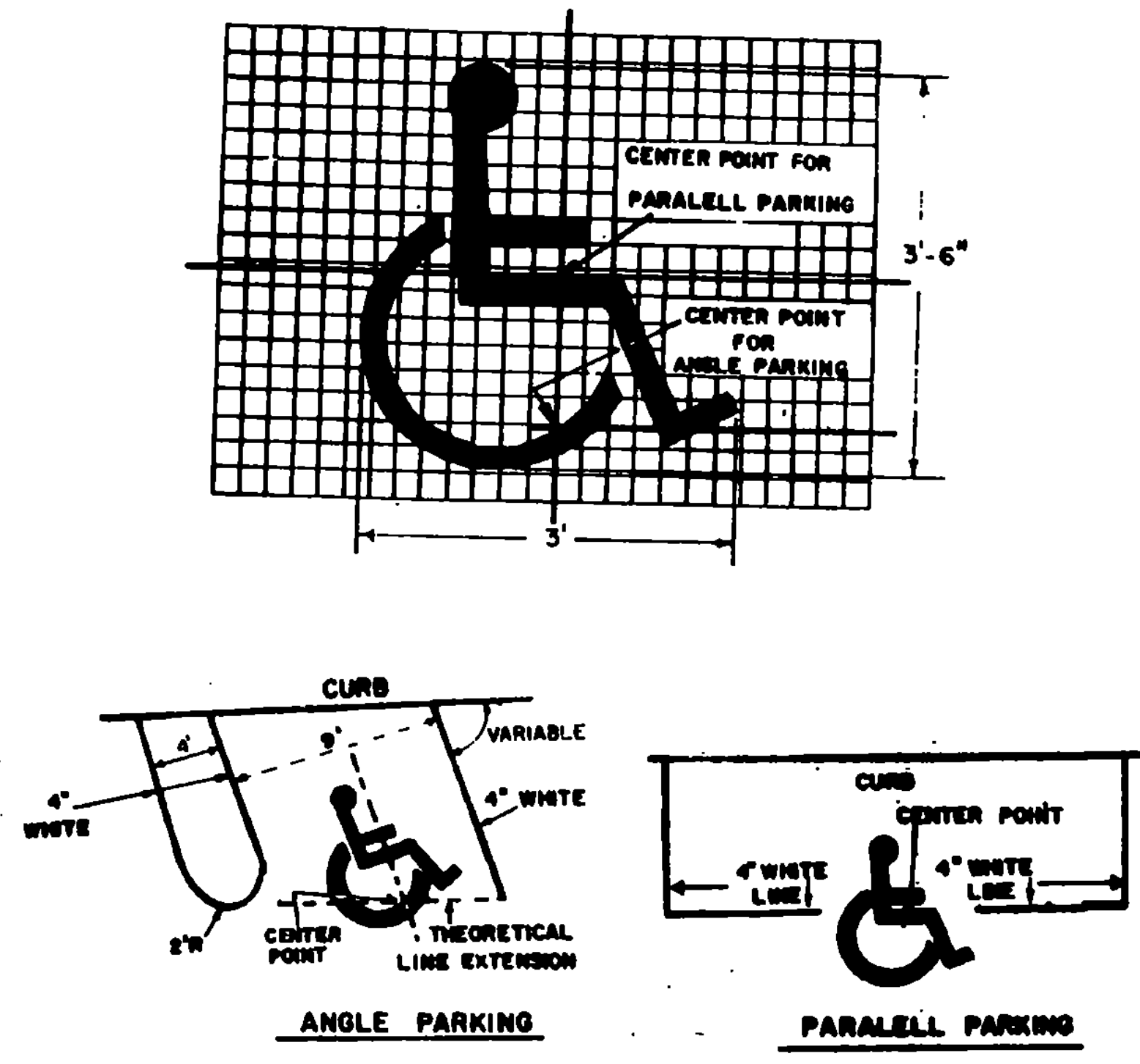


See Text Xd (Page 16-Note 3)

(80' Min. (Urban) x 180' Min. (Rural) 200' Preferably)

See Standard E-50 for Crosswalk, Arrow and "ONLY" dimensions. Dotted Line - 2' Solid 1/4" Open

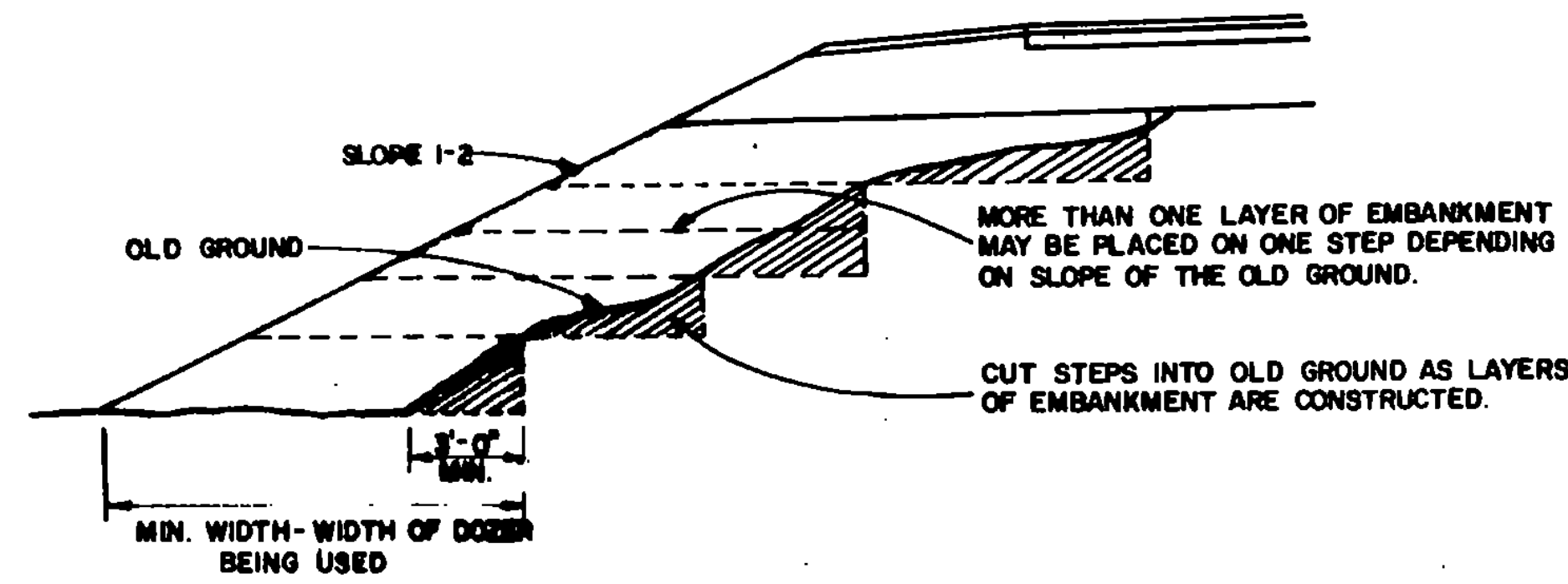
HANDICAPPED PAVEMENT MARKING DETAILS



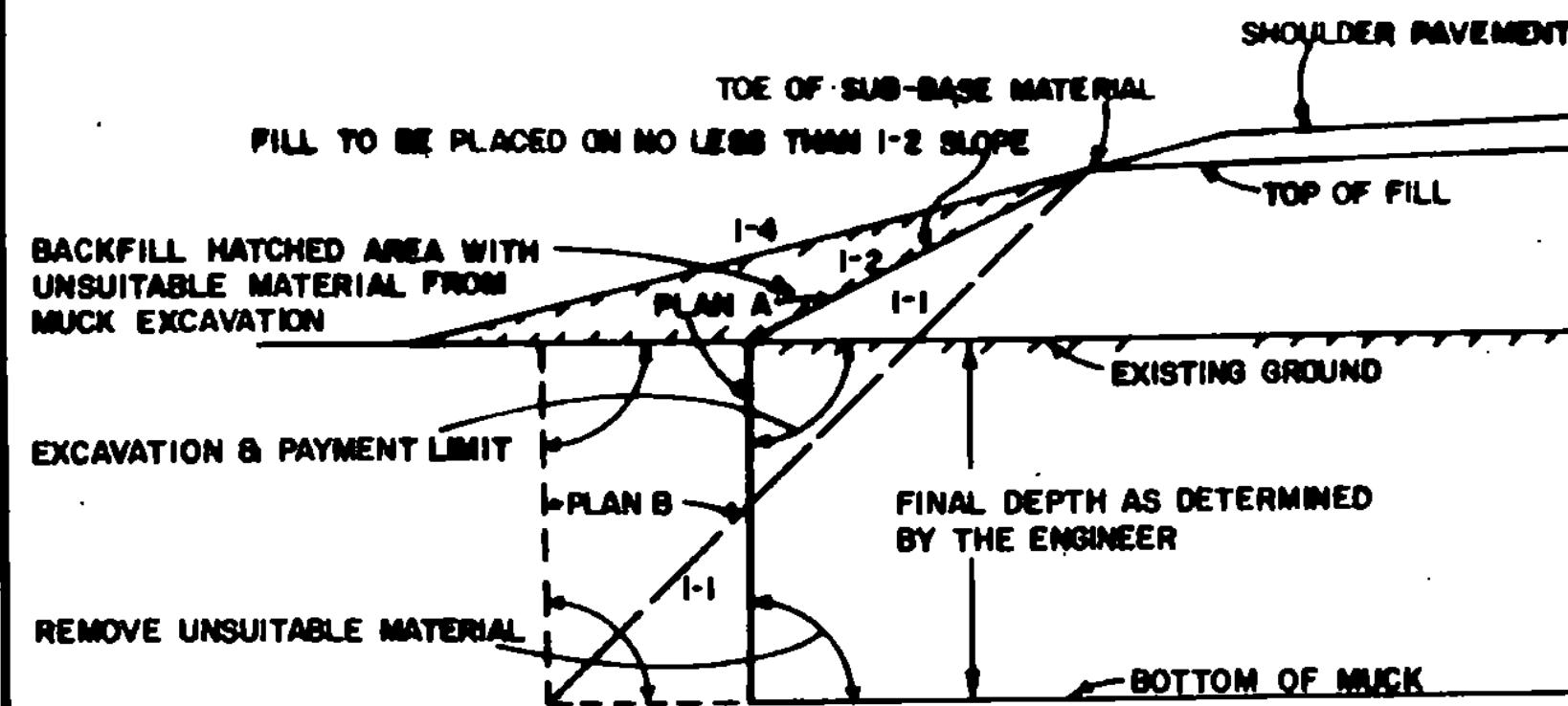
LEGEND  
= TO BE USED WITH THIS PROJECT

PAVEMENT MARKING DETAILS

SURVEYED BY \_\_\_\_\_ DATE \_\_\_\_\_  
DRAWN BY \_\_\_\_\_ DATE \_\_\_\_\_  
TRACED BY \_\_\_\_\_ DATE \_\_\_\_\_  
DIST. 2 1986 PAVING  
PROJ. NO. \_\_\_\_\_  
TRAFFIC SHEET NO. 522 SHEET 21 OF 26

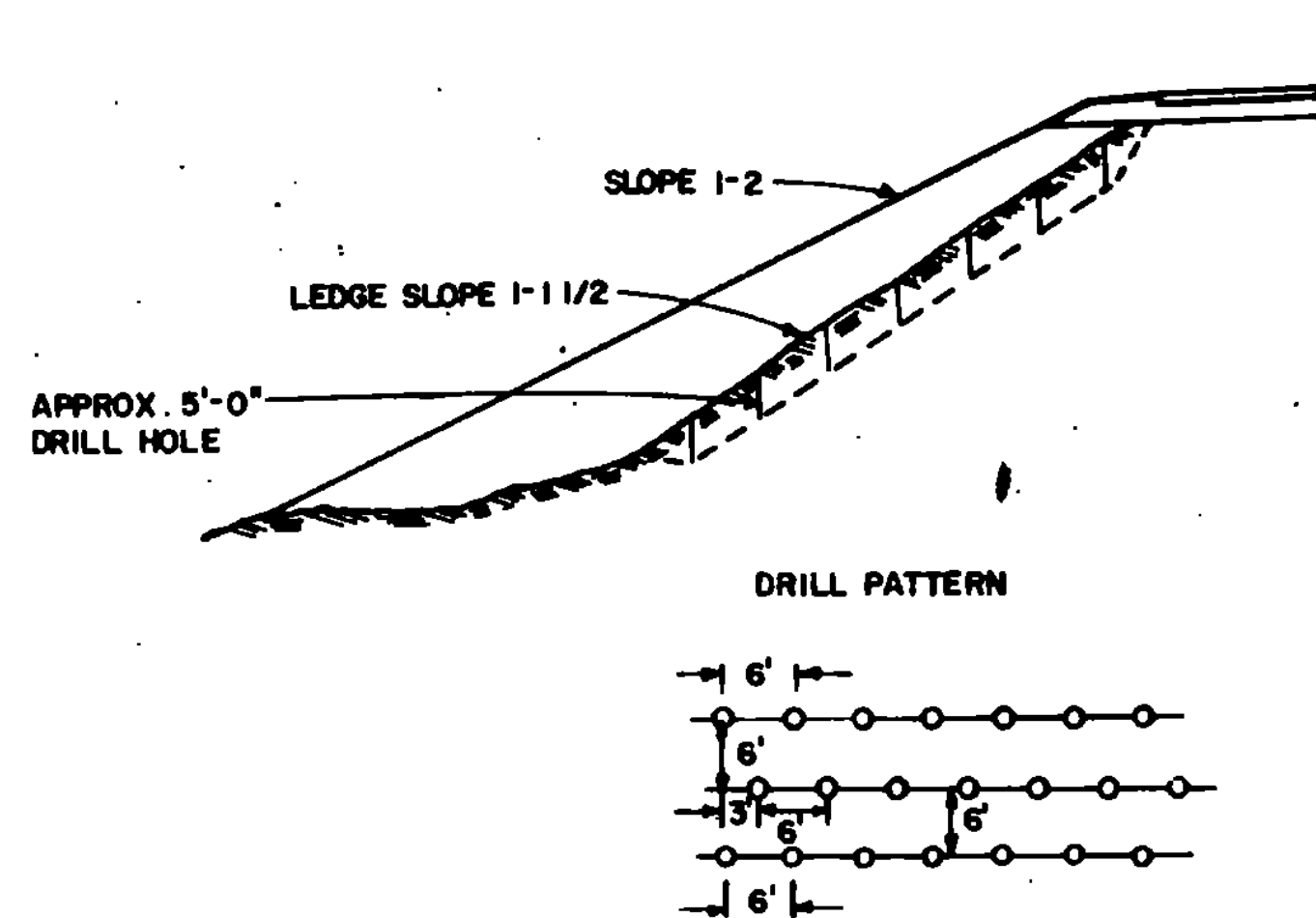


**METHOD FOR CONSTRUCTING AN EMBANKMENT ON EARTH SLOPE**



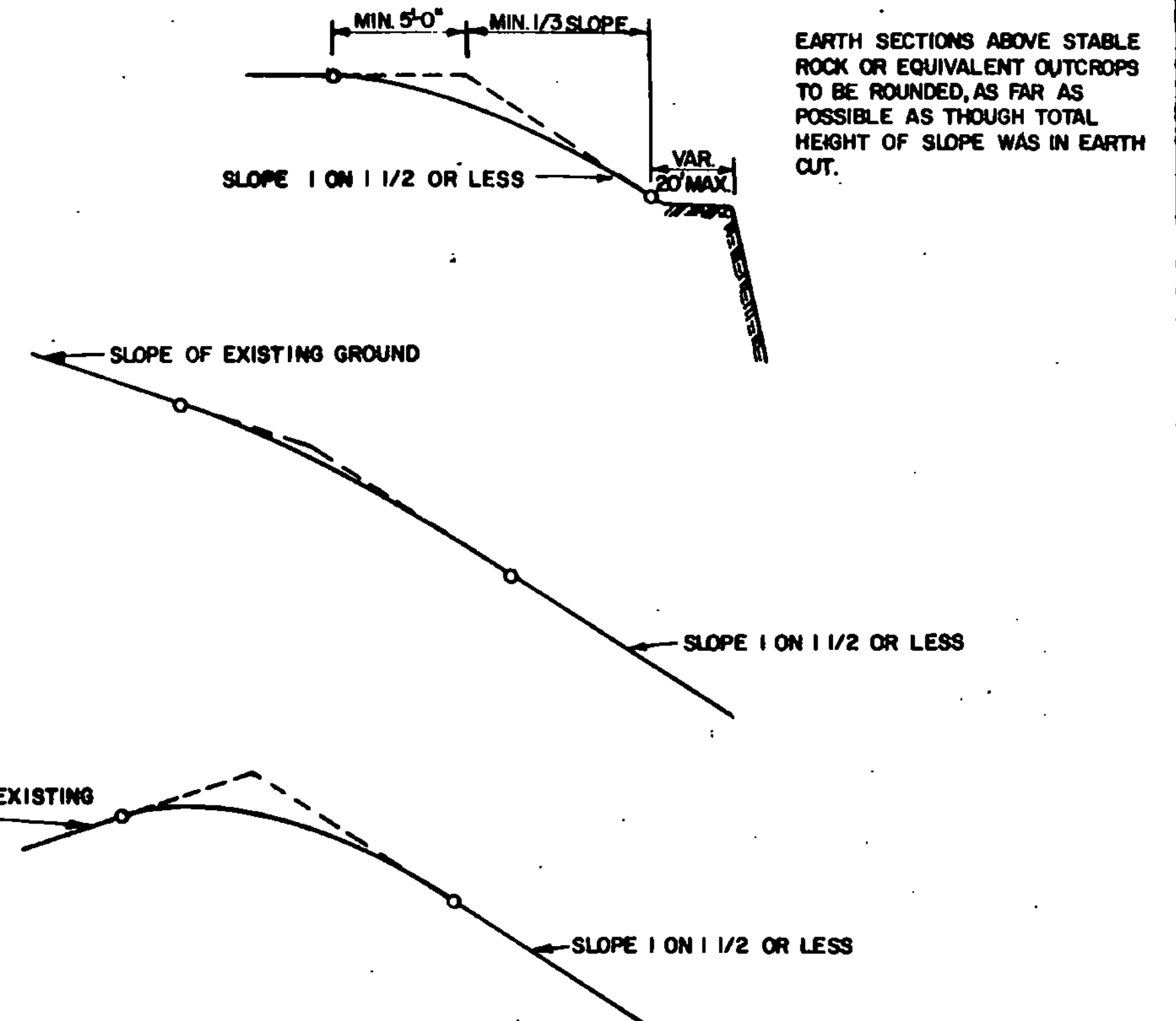
GENERAL NOTES:  
 THE MUCK OR UNSUITABLE MATERIAL SHALL BE EXCAVATED TO THE NEAT LINES SHOWN ON THE PLANS OR AS DETERMINED BY THE ENGINEER.  
 EXCAVATION AND PAYMENT LIMIT WILL BE DETERMINED FROM EITHER PLAN "A" OR PLAN "B", WHICHEVER PRODUCES THE GREATER WIDTH IN A GIVEN MUCK AREA.  
 BACKFILL MATERIAL MUST MEET THE REQUIREMENTS SET FORTH UNDER MUCK EXCAVATION, SECTION 203.

**TYPICAL NEAT PAY LINES FOR MUCK EXCAVATION**

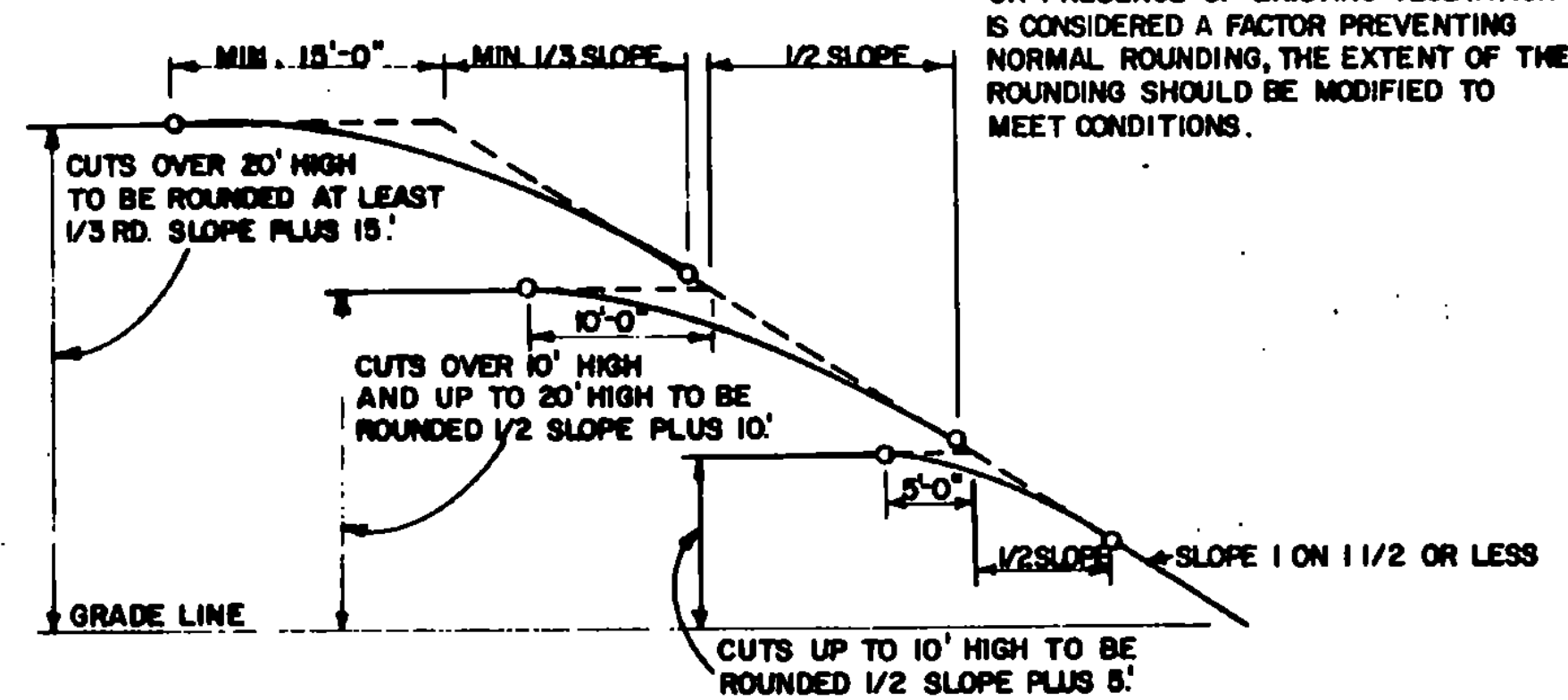


DRILLING AND BLASTING OF SOLID ROCK.  
 PROCEDURE TO BE FOLLOWED WHEN LEDGE SLOPE ON OLD GROUND IS BETWEEN A 1 ON 1 AND A 1 ON 5 SLOPE.  
 ALL HOLES TO BE APPROXIMATELY 5'-0" DEEP. HOLES TO BE IN ROWS, SPACED AND STAGGERED AS SHOWN IN DRILL PATTERN, OR AS DIRECTED BY THE ENGINEER, SEE SECTION 205.

**A METHOD FOR PREPARING LEDGE SLOPE BEFORE CONSTRUCTING AN EMBANKMENT**



SLOPES TO BE ROUNDED AS SHOWN IN ORDER TO ALLOW FOR PERSPECTIVE FORESHORTENING AS SEEN FROM THE ROAD AND SO THAT FINISHED SLOPES WILL BETTER SUPPORT VEGETATIVE COVER.  
 ROUNDED TO MERGE WITH EXISTING GROUND SURFACE SO THAT NO HARD GRADE LINE WILL REMAIN WITHIN THE LINE OF SIGHT.  
 WHEN STEEPNESS OF EXISTING GROUND OR PRESENCE OF EXISTING VEGETATION IS CONSIDERED A FACTOR PREVENTING NORMAL ROUNDED, THE EXTENT OF THE ROUNDED SHOULD BE MODIFIED TO MEET CONDITIONS.



**TYPICAL SLOPE ROUNDED**

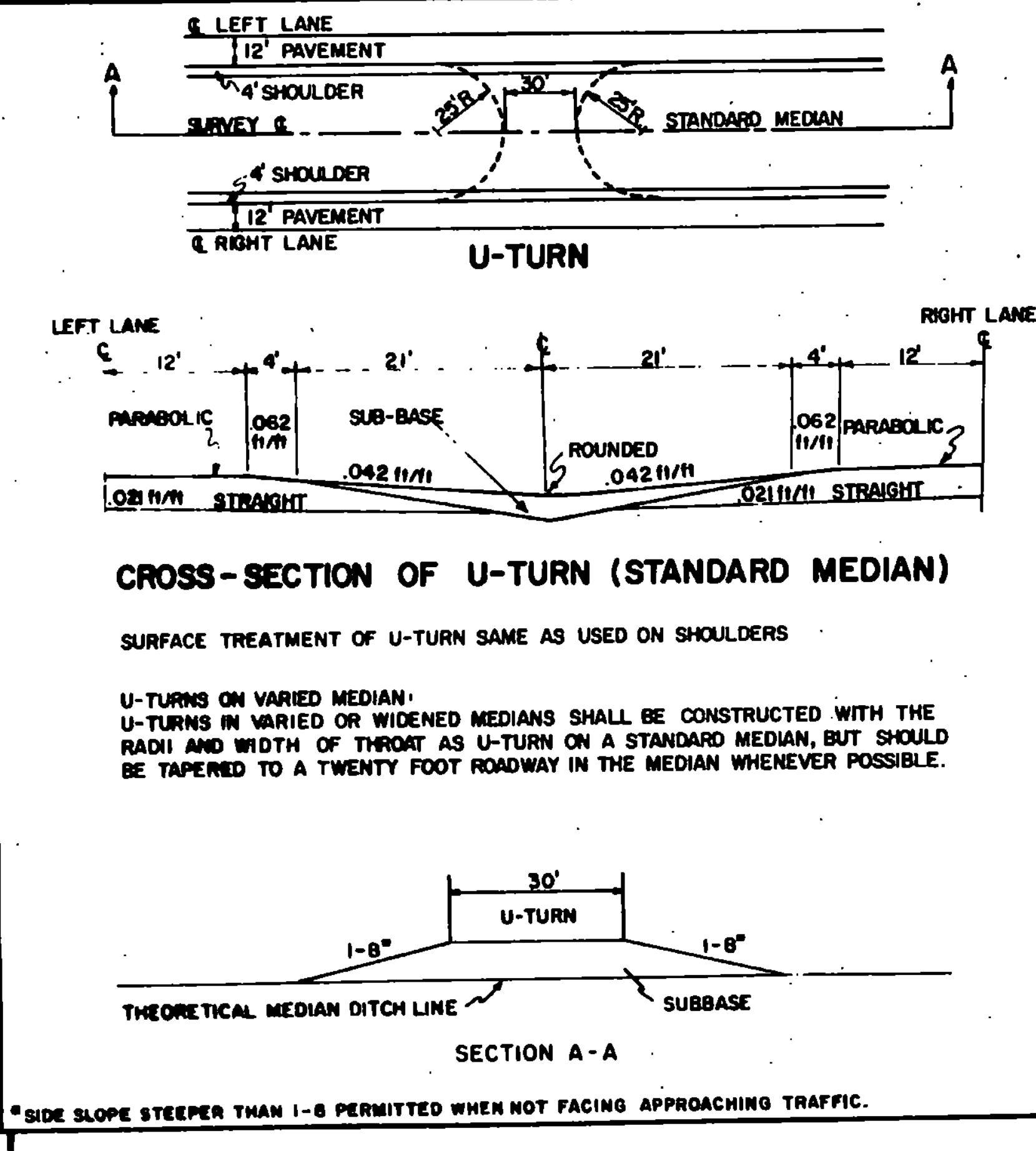
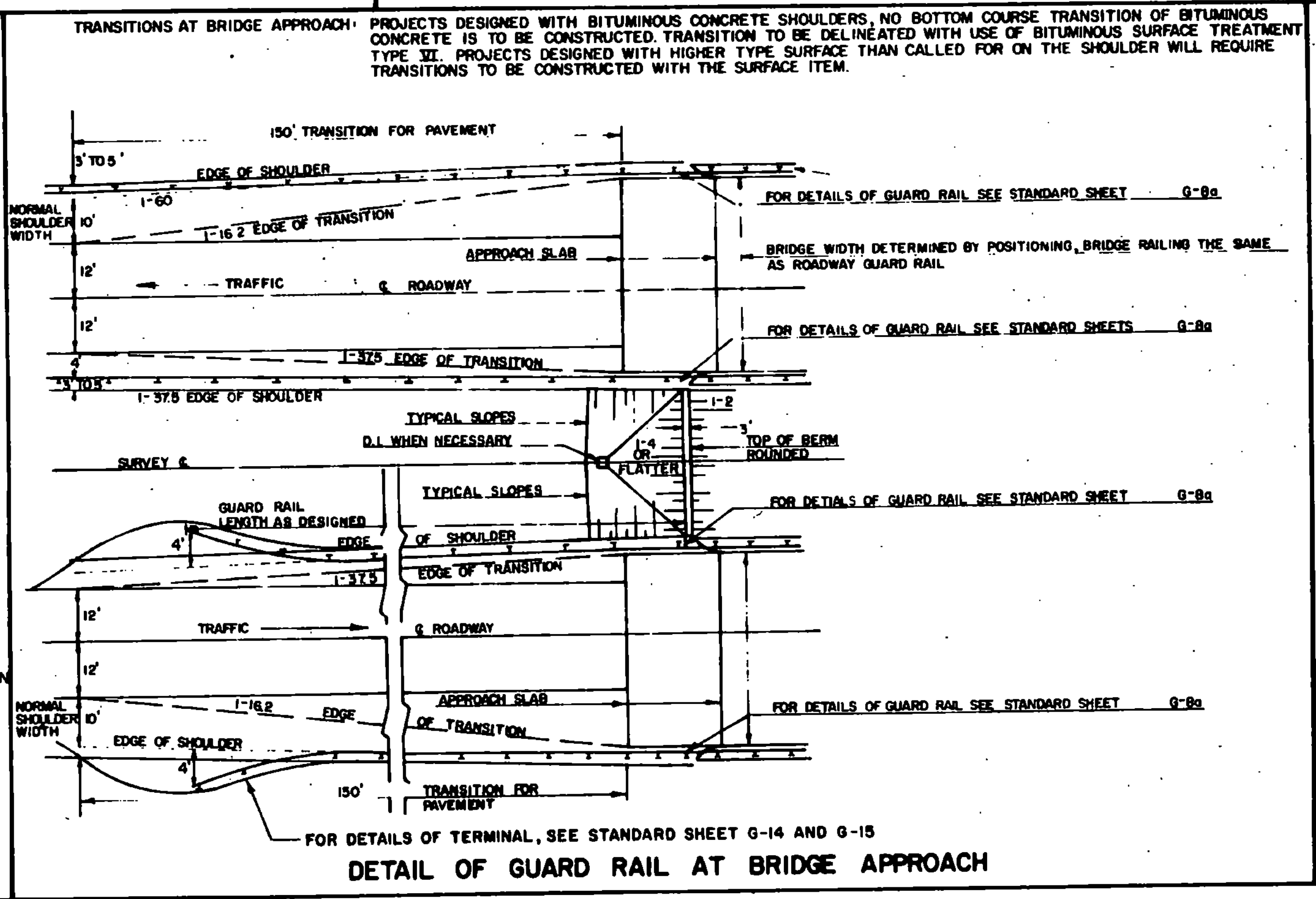
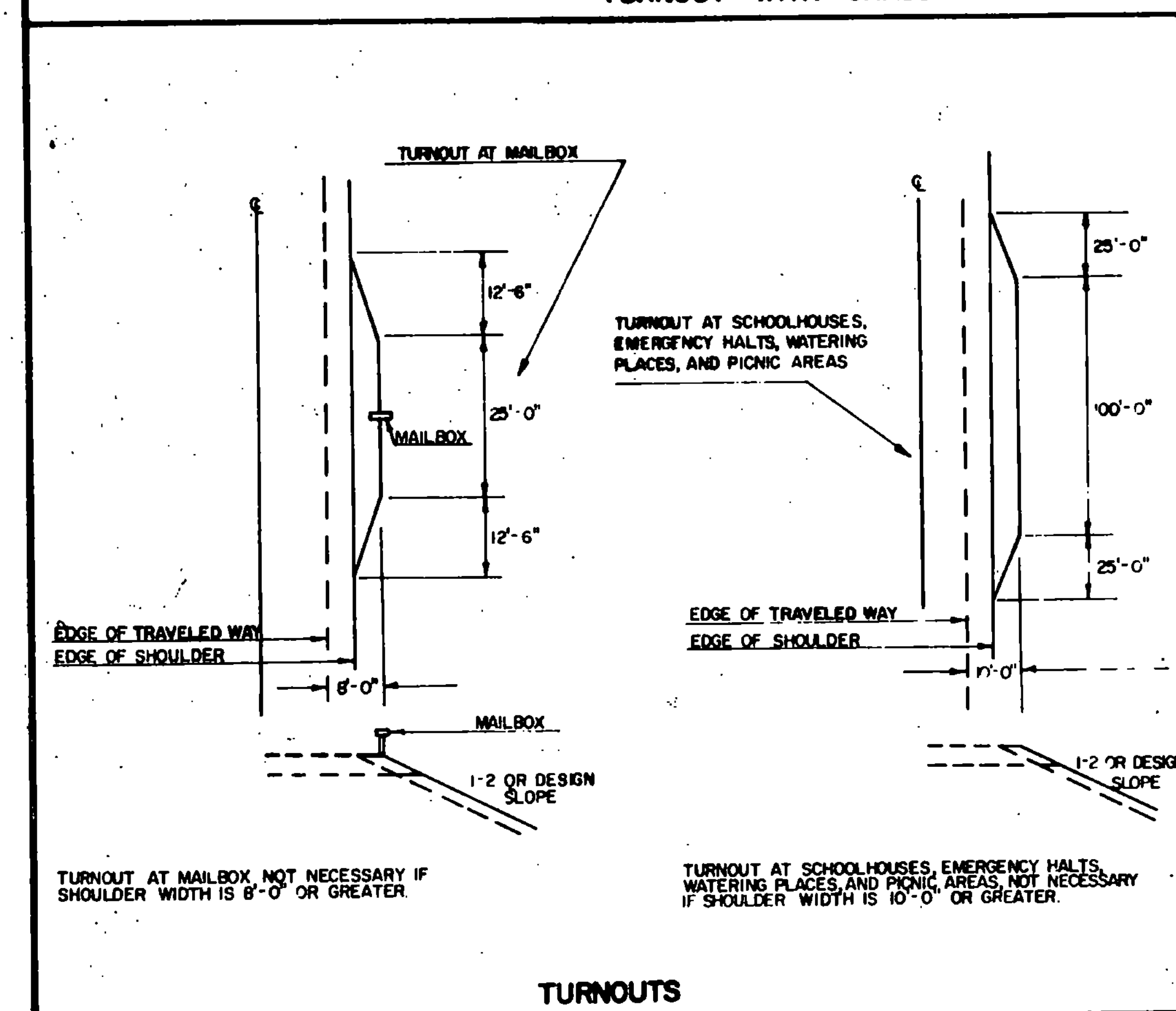
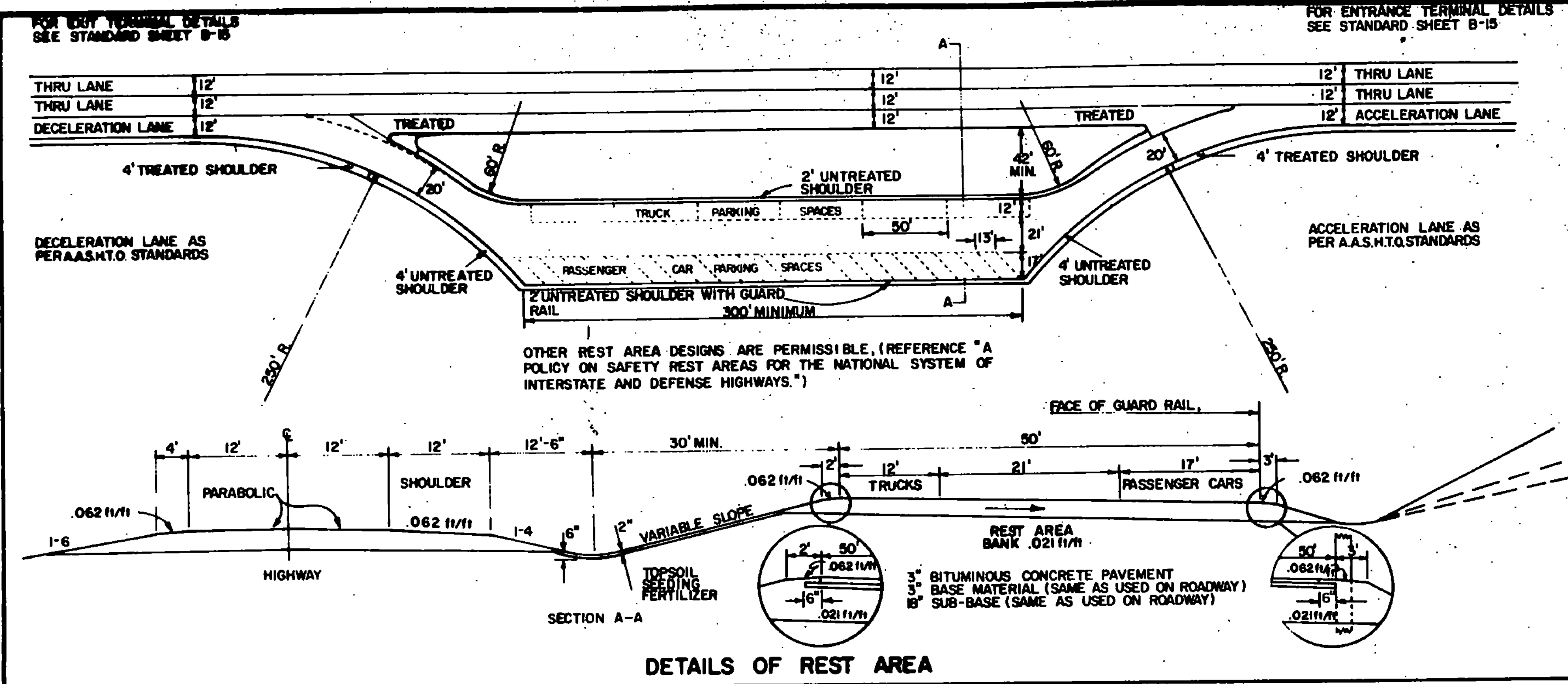
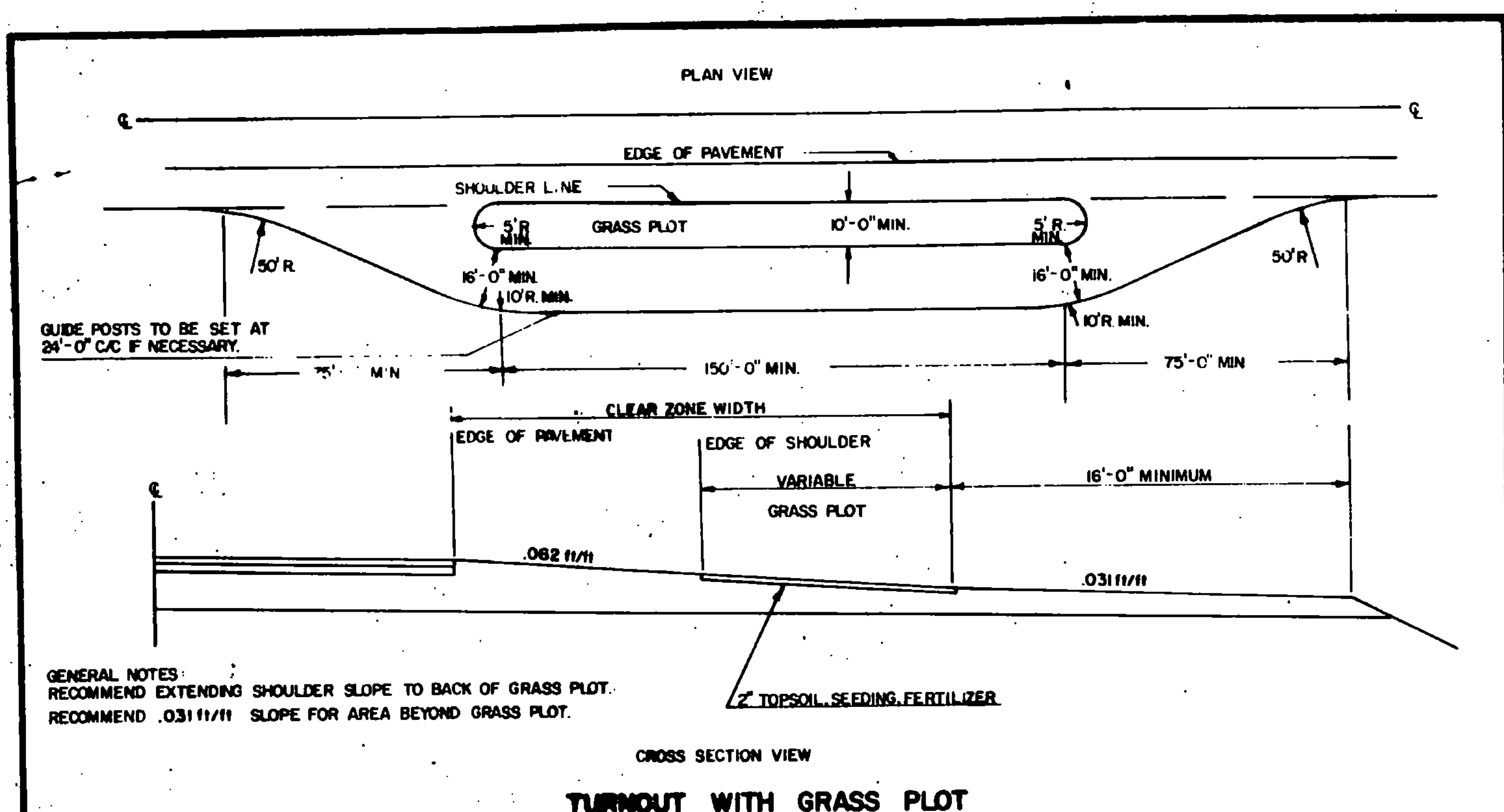
REVISIONS AND CORRECTIONS

APPROVED: DATE Dec. 6, 1971  
*R. W. Arnold*  
 CHIEF ENGINEER  
*E. H. Stinchney*  
 ASST. CHIEF ENGINEER  
*G. M. Lane*  
 HIGHWAY ENGINEER

**EMBANKMENT ON EARTH SLOPE  
 EMBANKMENT ON ROCK SLOPE  
 MUCK EXCAVATION  
 TYPICAL SLOPE ROUNDED**



**STANDARD  
 B-5**



REVISIONS AND CORRECTIONS

DEC. 19, 1972 REFERENCE TO G-8 REMOVED. CEDAR LOG GUARD RAIL REMOVED FROM REST AREA.

JUNE 11, 1973 G-8 ADDED TO EXIT SIDE OF STRUCTURES.

DEC. 16, 1980 INCREASED SHOULDER WIDENING FOR GUARDRAIL; ADDED CLEAR ZONE WIDTH TO DETAIL OF TURNOUT W/GRASS PLOT; ADDED SECTION A-A FOR U-TURN.

OCT. 25, 1985 REVISED TO CONFORM TO 1986 SPECIFICATIONS. GUARD RAIL AT BRIDGE APPROACHES

APPROVED

DATE: Dec. 8, 1971

*R. H. Arnold*  
CHIEF ENGINEER

*E. H. Stehney*  
ASST. CHIEF ENGINEER

*G. M. Lane*  
HIGHWAY ENGINEER

**DETAIL OF GUARD RAIL AT BRIDGE APPROACH**

**DETAIL OF REST AREA**

**DETAIL OF U-TURN**

**TURNOUTS**

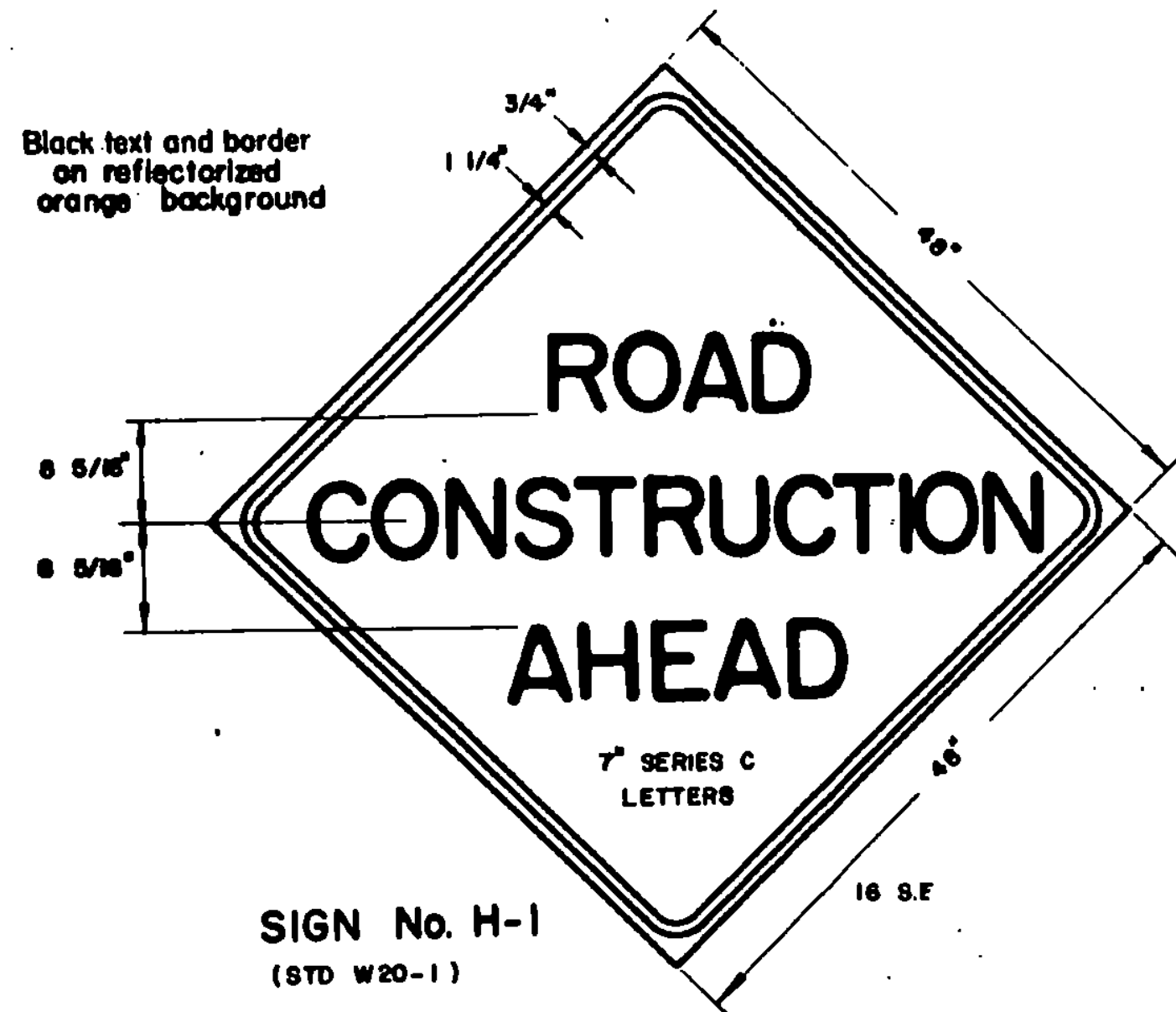
VERMONT AGENCY OF TRANSPORTATION

**STANDARD**

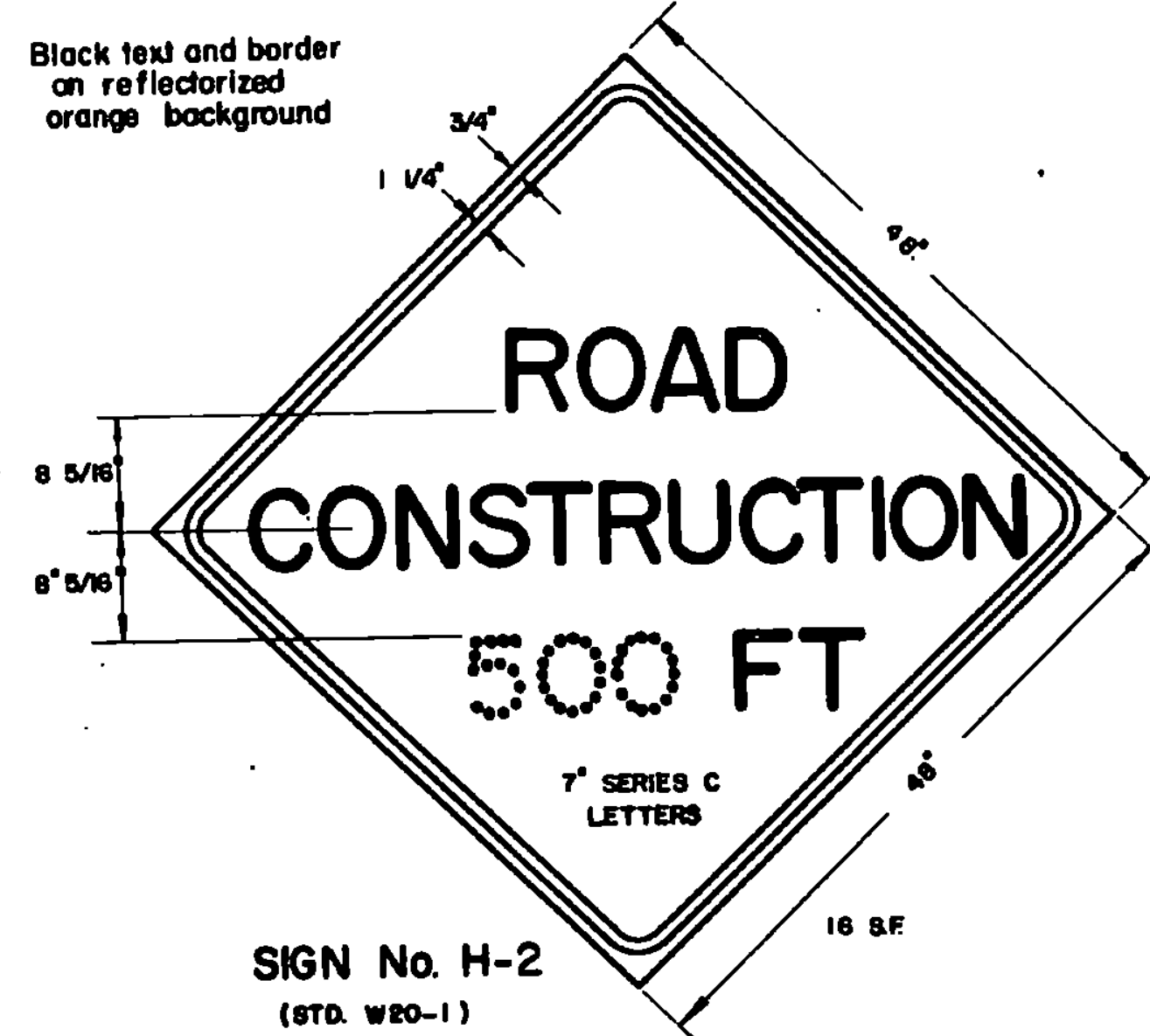
**B-17**

SIGN H-3 IS TO BE USED WHEN PROJECT LENGTH EXCEEDS 2 MILES, OR AS REQUESTED BY THE RESIDENT ENGINEER. THE TEXT MAY BE AS SHOWN OR MAY READ AS FOLLOWS "CONSTRUCTION AREA NEXT — MILES"

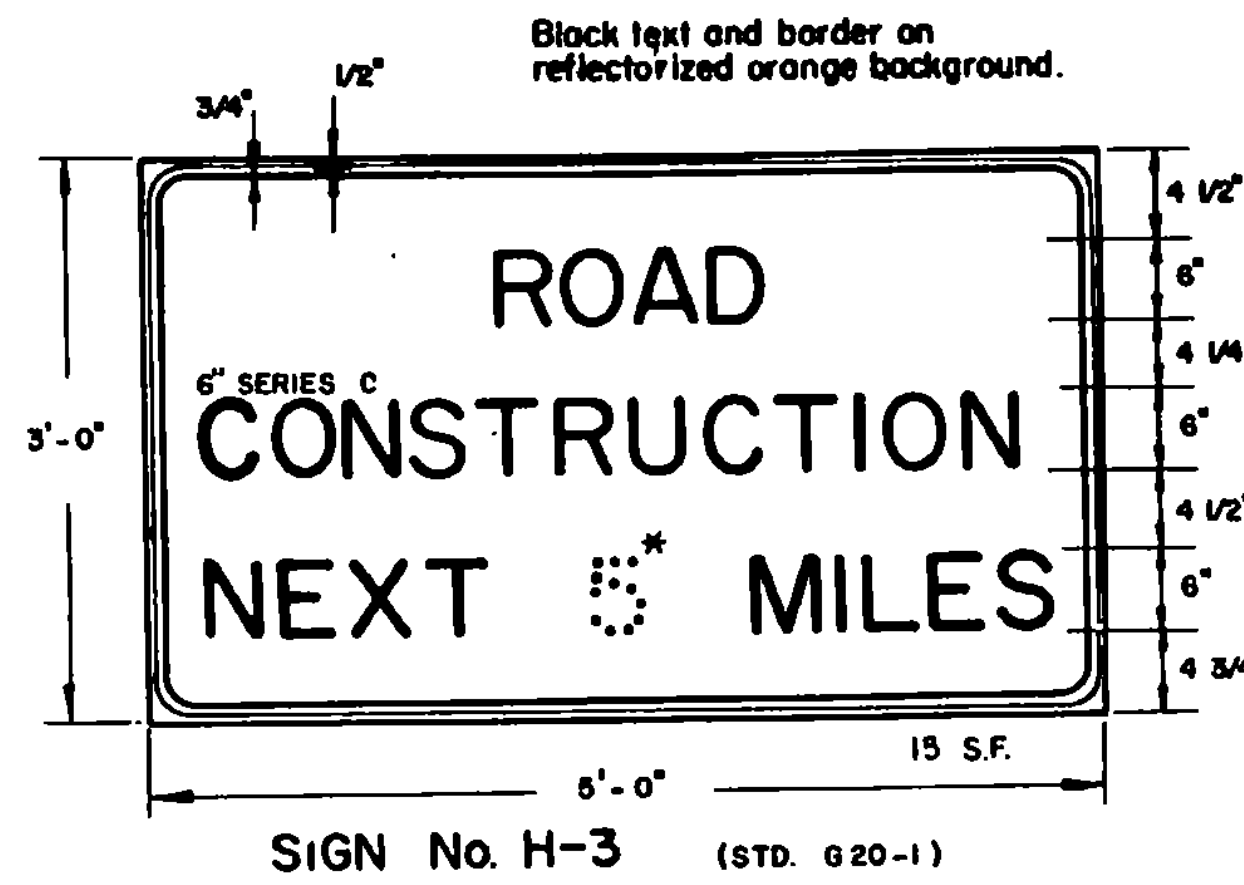
\* Show mileage to nearest 1/4 mile



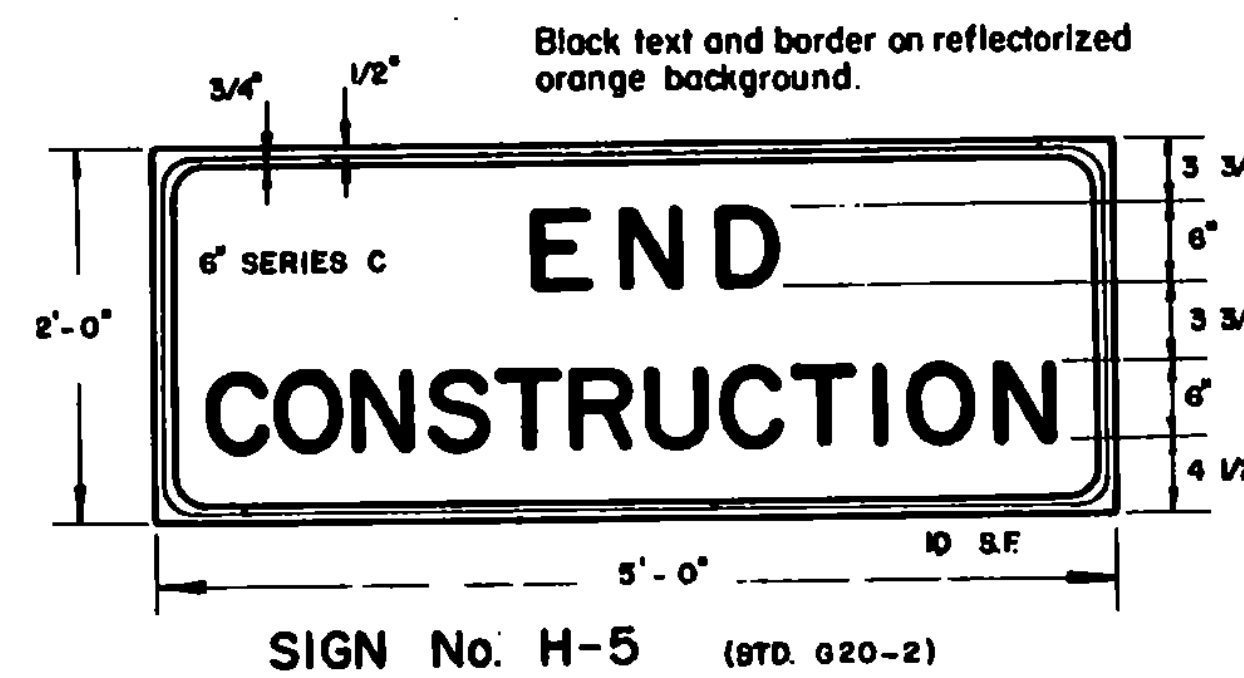
SIGN No. H-1  
(STD. W20-1)



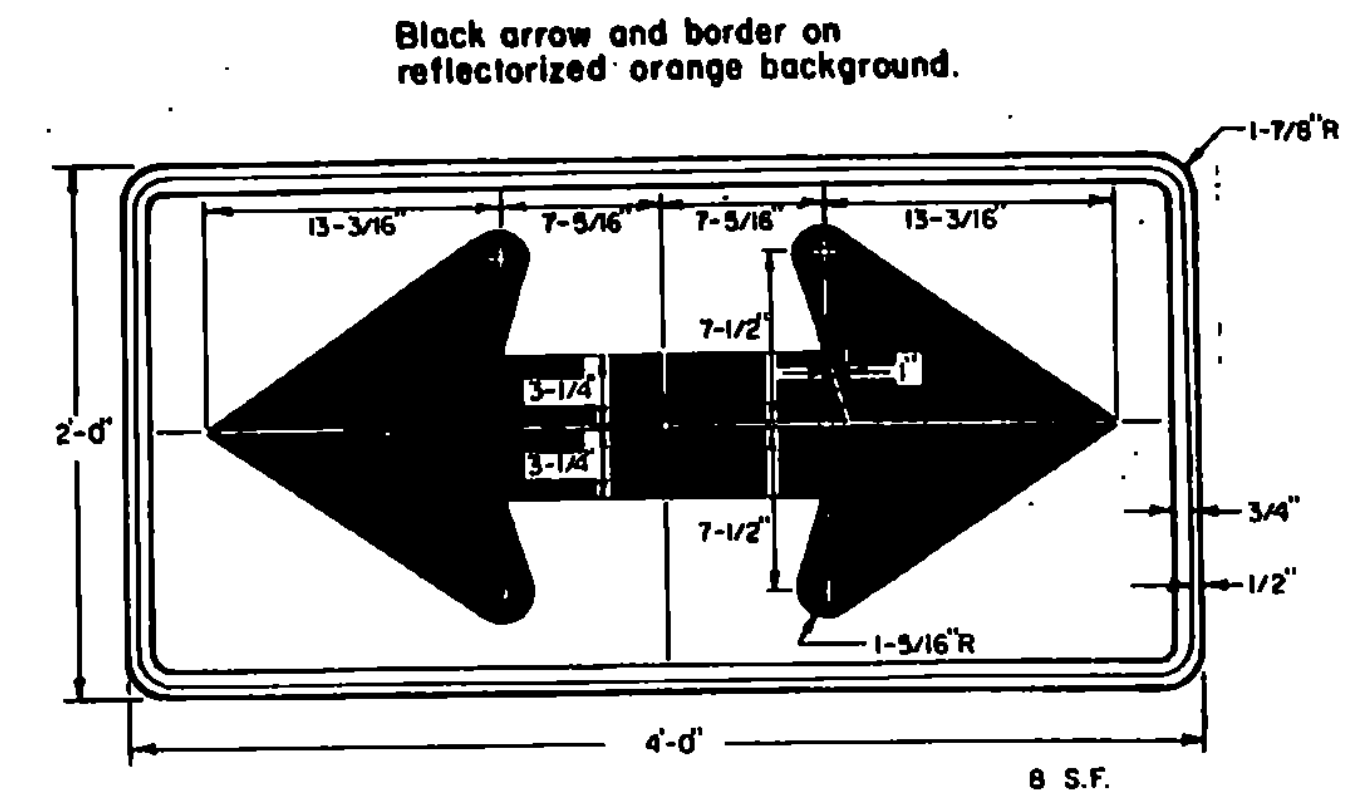
SIGN No. H-2  
(STD. W20-1)



SIGN No. H-3 (STD. G20-1)



SIGN No. H-5 (STD. G20-2)



SIGN No. H-4 (STD. W1-7)

The road construction approach signs shown on this sheet are intended for use in providing advance warning and information on construction projects over which traffic will be maintained. When additional approach signs or other types of advance signing or control are necessary, the Plans and/or the Specifications for that project will give the details of the signs and devices required.

**NOTES**

**LOCATION**

Construction approach signs shall be located as detailed on this sheet or otherwise shown on the Plans. They shall appear at each end of the highway under construction, and on all intersecting public highways. The exact placement of any sign will depend upon the alignment of the highway and the character of the roadsides. The location measurements on this sheet are intended to indicate the sequence to be followed, and the minimum spacing to be observed by the Engineer in determining exact locations.

**DESIGN**

The designs of the signs shall conform with the details shown on this sheet and with the standards prescribed in the Manual on Uniform Traffic Control Devices prepared by National Joint Committee on Uniform Traffic Control Devices.

**MATERIALS**

The signs shall be of metal, wood, plywood, hardboard or any other material satisfactory to the Engineer. No material will be approved that will deteriorate by exposure to the weather during the required life of the sign.

**REFLECTORIZATION**

All reflectorized material shall consist of encapsulated lens reflective sheeting.

**INSTALLATION**

The signs shall be in place at the time the project officially commences. Each sign shall be erected in a neat and workmanlike manner on wood or metal posts set securely in the ground. The bottom of a sign shall be at least 5 feet above road level, and the nearest edge of a sign shall be at least 6 feet outside the shoulder point or 2 feet outside guard rail, curbing or sidewalk. Posts and signs shall be braced or reinforced in back as necessary. The installation of signs shall be subject to approval of the Engineer. In urban areas, the bottom of the sign shall be at least 7' above the sidewalk.

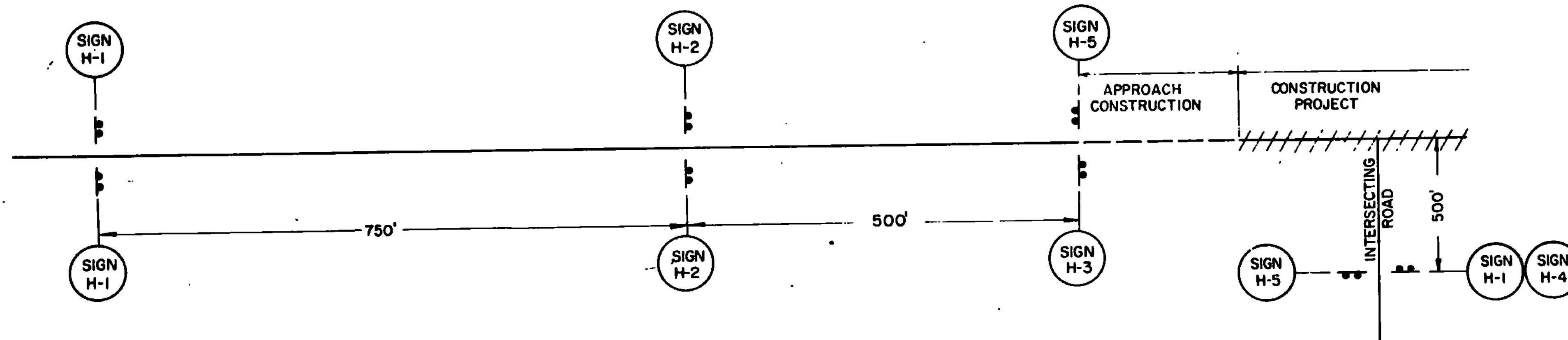
**MAINTENANCE**

Signs shall be maintained in a clean and legible condition satisfactory to the Engineer. They shall be completely visible to approaching traffic at all times. They shall be kept plumb and level, and always present a neat appearance. Damaged, defaced or dirty signs shall be repaired, cleaned or replaced as ordered by the Engineer.

**GENERAL**

The cost of furnishing, erecting, maintaining and removing all construction approach signs will be considered subsidiary work pertaining to the project as a whole and shall be included in the contract unit price bid for various items involved in the contract. In all phases of construction of approach signing, the requirements set forth in the Manual on Uniform Traffic Control Devices shall be met (See Standard Specifications, Section 107, Article 107.08 Traffic Control Devices).

When project is closed down for temporary periods the signs shall be covered in a workmanlike manner.



**REVISIONS AND CORRECTIONS**

- SEPT. 11, 1973 - REVISED PER ORDER OF FHWA, SEPT. 11, 1973
- OCT. 19, 1973 - SIGN H-4 REMOVED.
- MAY 14, 1974 - REFLECTIVE MATERIAL CHANGE
- JUNE 7, 1977 - REFLECTIVE MATERIAL NOTE CHANGED.
- DEC. 19, 1978 - ILLUMINATION DELETED.
- DEC. 17, 1979 - SIGN H-3 REVISED, SIGN H-4 ADDED.
- MAR. 4, 1981 - SIGN H-3 TEXT CHANGED, NOTE ADDED.

FEB. 8, 1988 - UPDATED TO 1986 SPECIFICATIONS

**APPROVED**

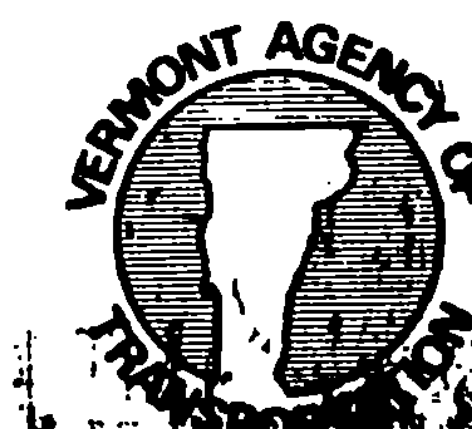
Dec. 14, 1971 *R. H. Arnold*  
DATE CHIEF ENGINEER

*E. H. McKinney*  
ASST. CHIEF ENGINEER

*G. M. Lane*  
HIGHWAY ENGINEER

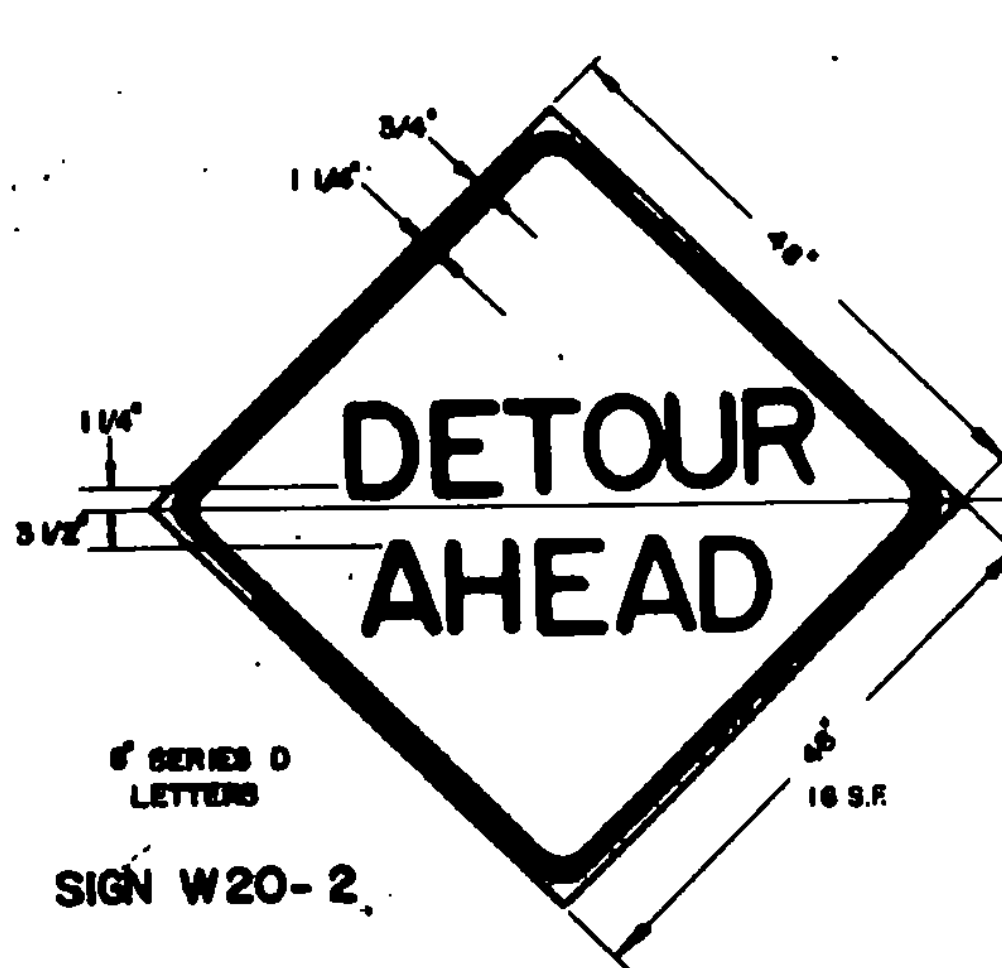
**TRAFFIC SIGNS**

**ROAD CONSTRUCTION  
APPROACH SIGNS**

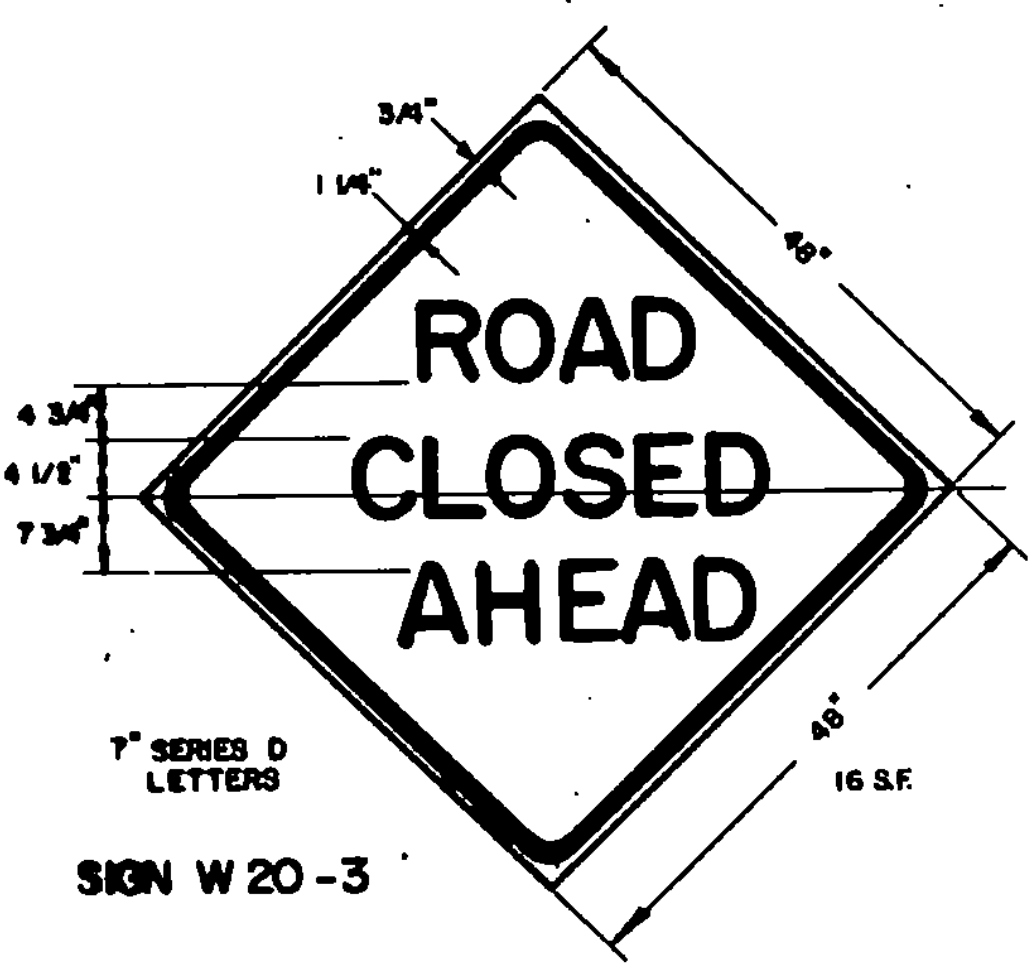


**STANDARD**

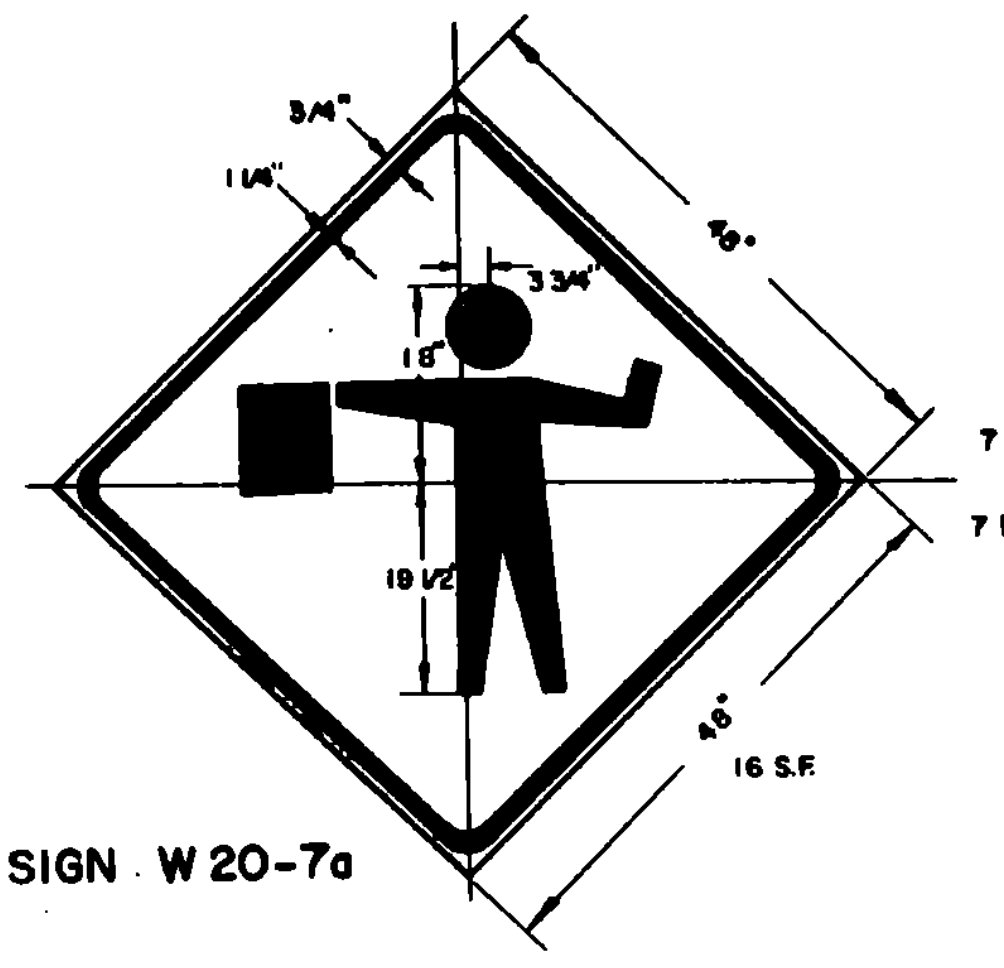
**E-2**



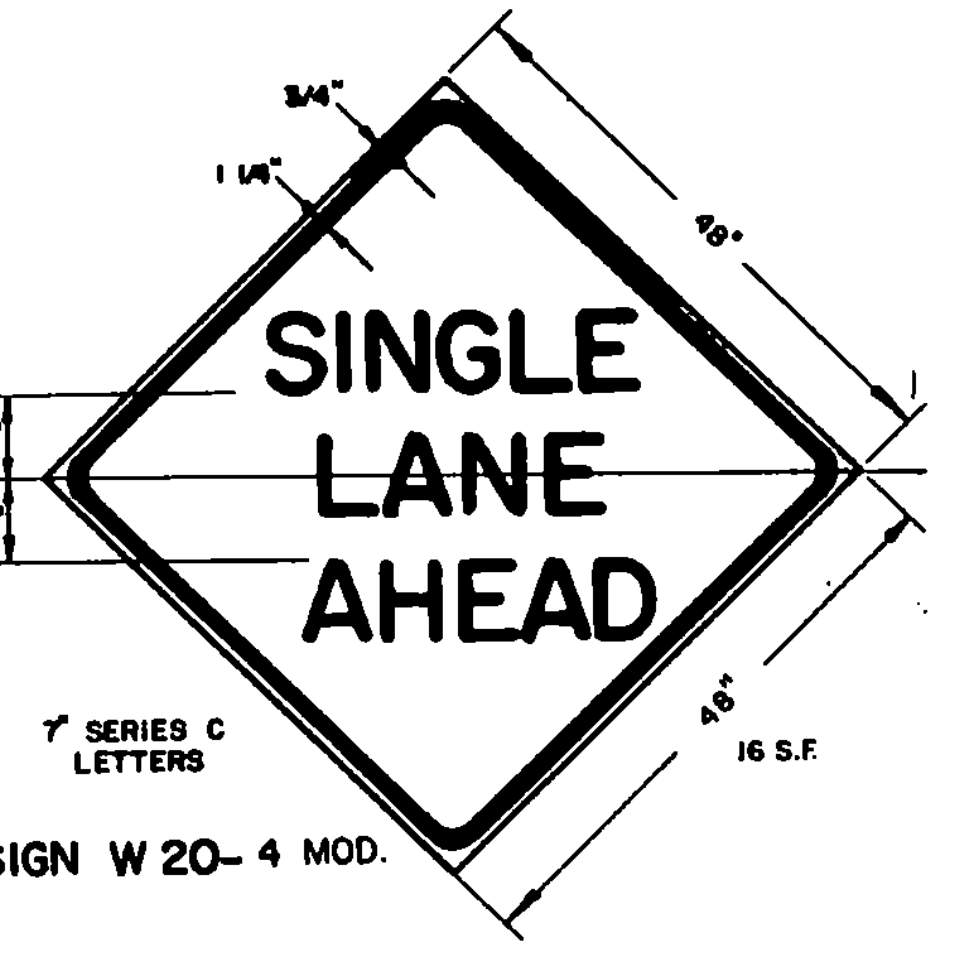
6" SERIES D LETTERS  
SIGN W20-2



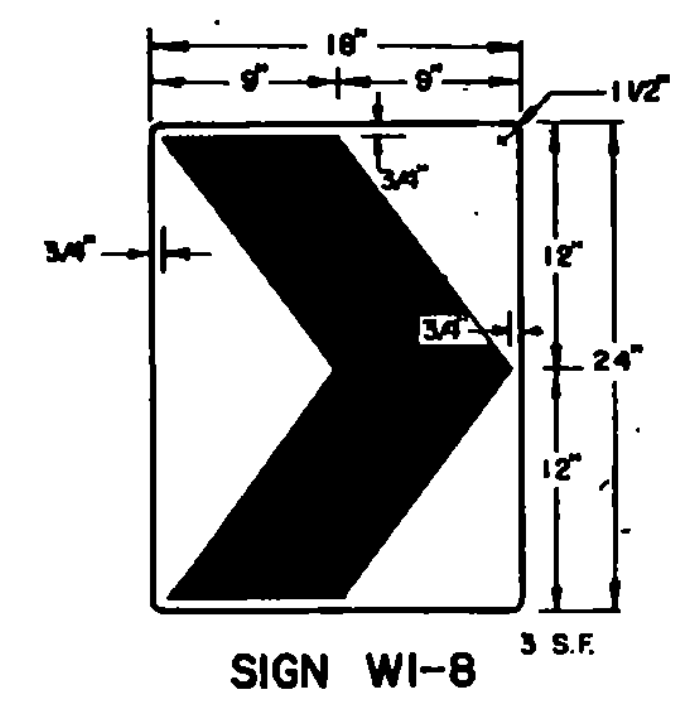
7" SERIES D LETTERS  
SIGN W20-3



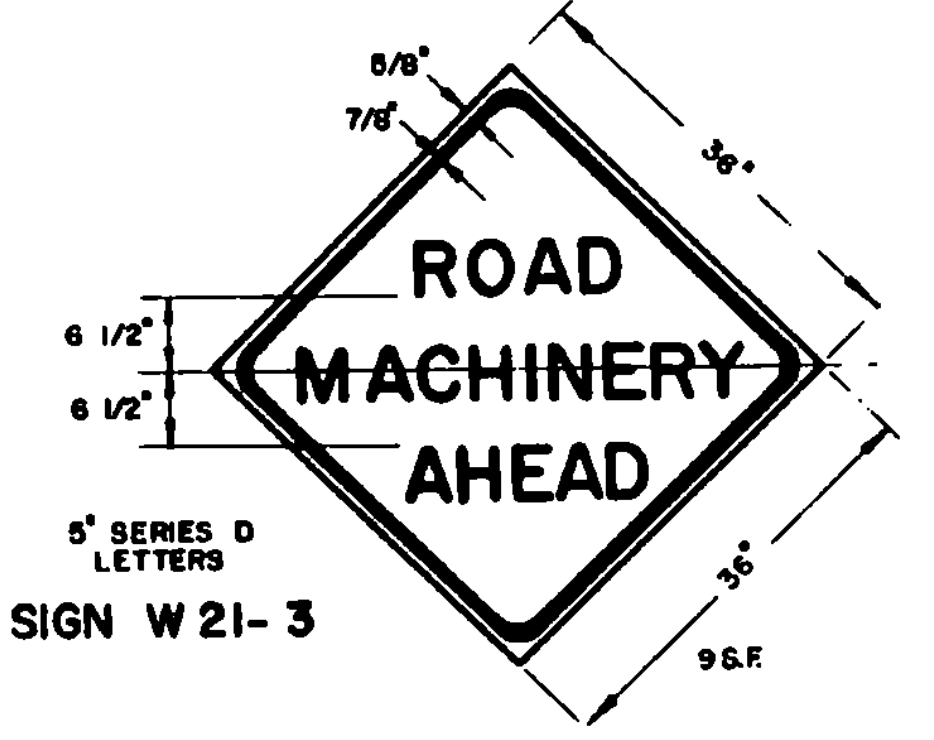
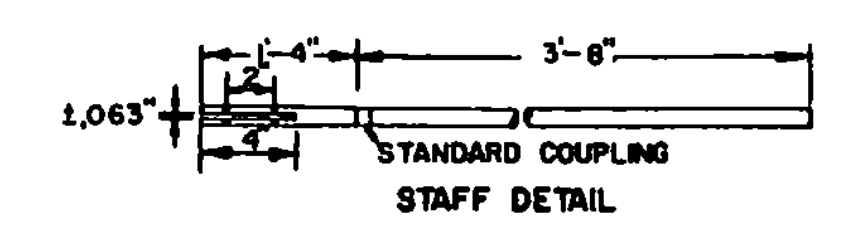
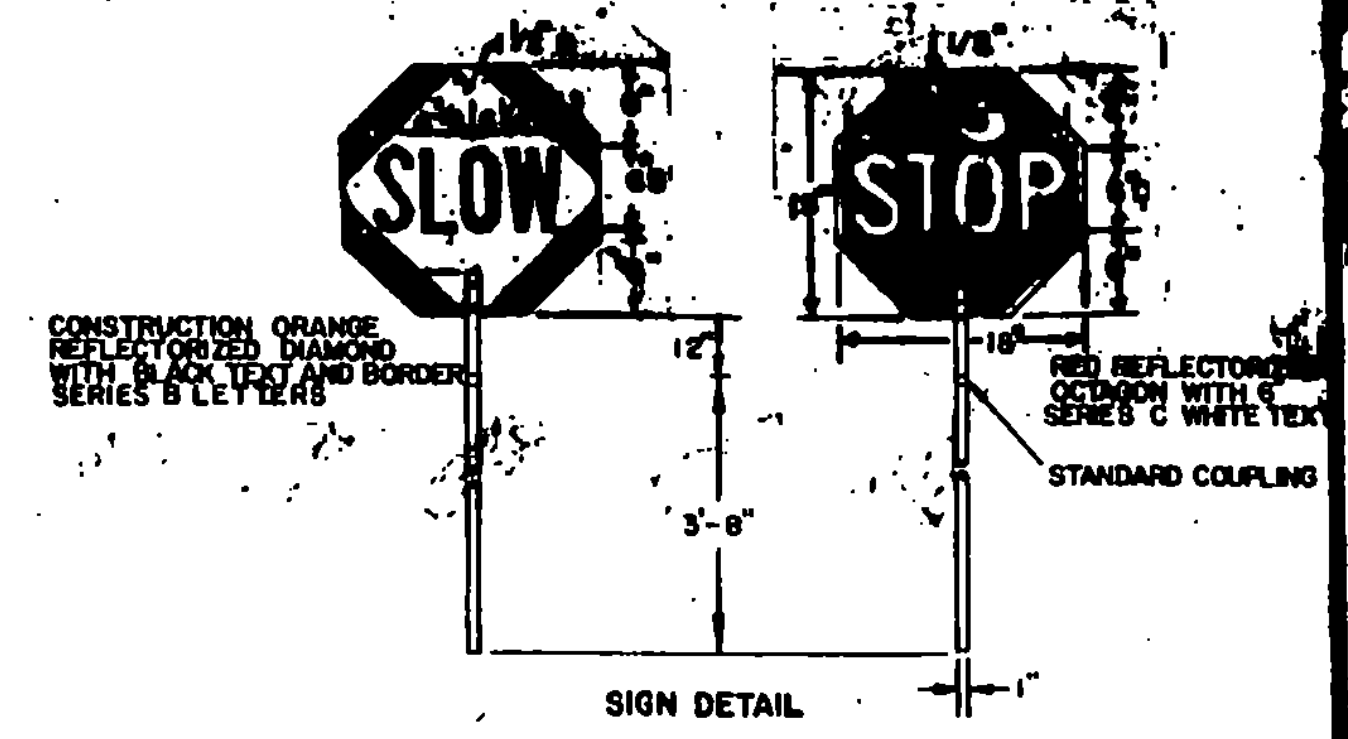
SIGN W20-7a



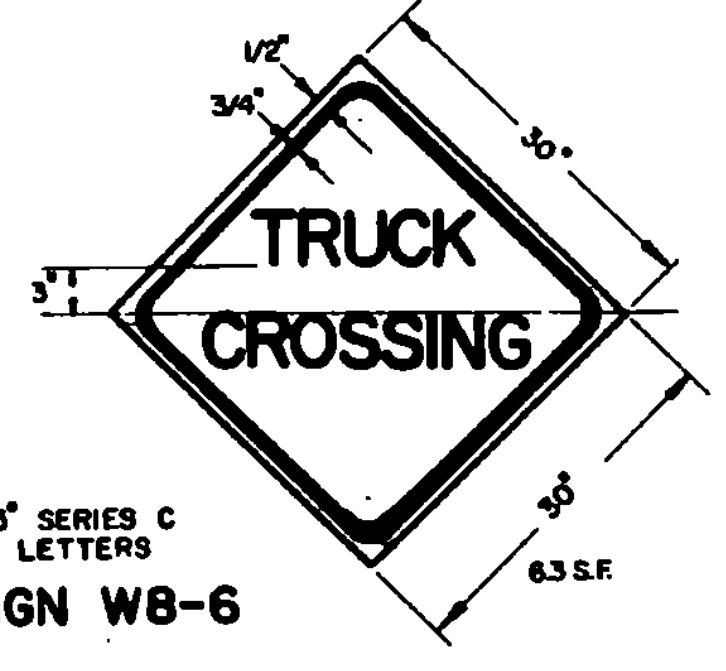
7" SERIES C LETTERS  
SIGN W20-4 MOD.



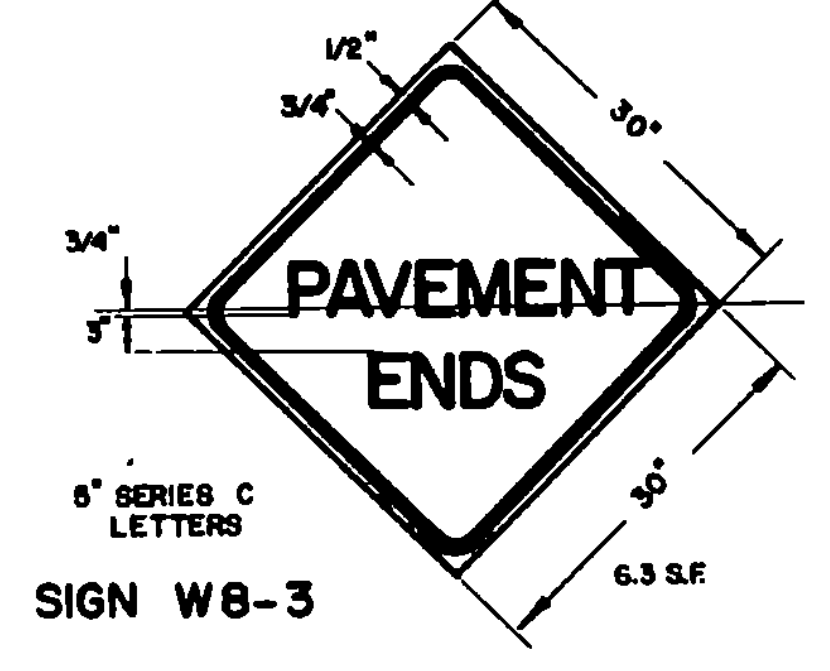
SIGN W1-8  
3 S.F.



6" SERIES D LETTERS  
SIGN W21-3



6" SERIES C LETTERS  
SIGN W8-6



6" SERIES C LETTERS  
SIGN W8-3

**NOTES**

**APPLICATION OF STANDARDS**

Since it is not possible to prescribe detailed standards of application for all of the situations that may conceivably arise on a construction project, reference must be made to the Manual on Uniform Traffic Control Devices for the principles, procedures and standards that will be required in connection with on-project construction signs and barricades. The signs here shown represent a sample of those that probably will be most used.

**DESIGN**

The designs of the signs and barricades shall conform with the details shown on this sheet and with the standards prescribed in the Manual. Deviations will not be permitted.

**MATERIALS**

The signs shall be of metal, wood, plywood, hardwood or any other material satisfactory to the Engineer. No material will be approved that will deteriorate by exposure to the weather during the required life of the sign.

**REFLECTORIZATION AND COLORS**

All signs except sign R11-2 and the sign paddle shall have black text and borders on an encapsulated lens reflective orange background. Sign R11-2 shall have black text and border on an encapsulated lens reflective white background.

**INSTALLATION**

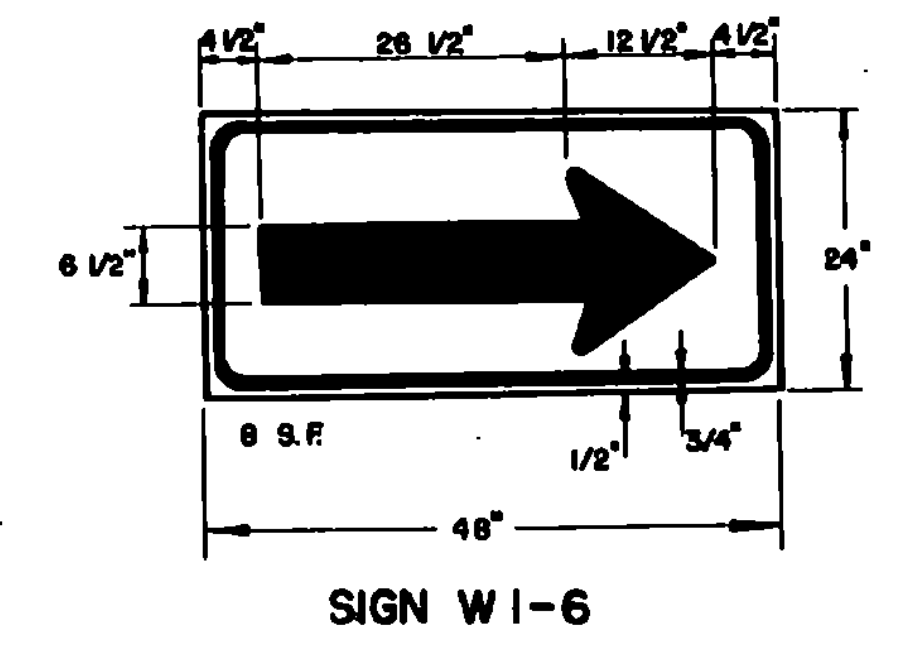
Signs and barricades shall be in place prior to the start of the construction operation to which they apply, and shall be removed promptly when the need no longer exists. Each sign shall be erected in a neat and workmanlike manner on wood or metal posts set securely in the ground, or on portable supports for temporary use, or on barricades when appropriate. As a general rule, roadside signs shall be 5 feet above road level with the nearest edge at least 6 feet outside the shoulder point. The installation of all signs and barricades shall be subject to the approval of the Engineer.

**MAINTENANCE**

Signs shall be kept in a clean and legible condition at all times with the reflective quality completely unimpaired. Signs, sign supports, and barricades shall be repaired, cleaned, repainted or replaced whenever necessary. Weeds, shrubbery, construction materials, equipment, and snow shall not be allowed to obscure any sign or barricade. The maintenance of all traffic control devices shall be subject to the orders of the Engineer.

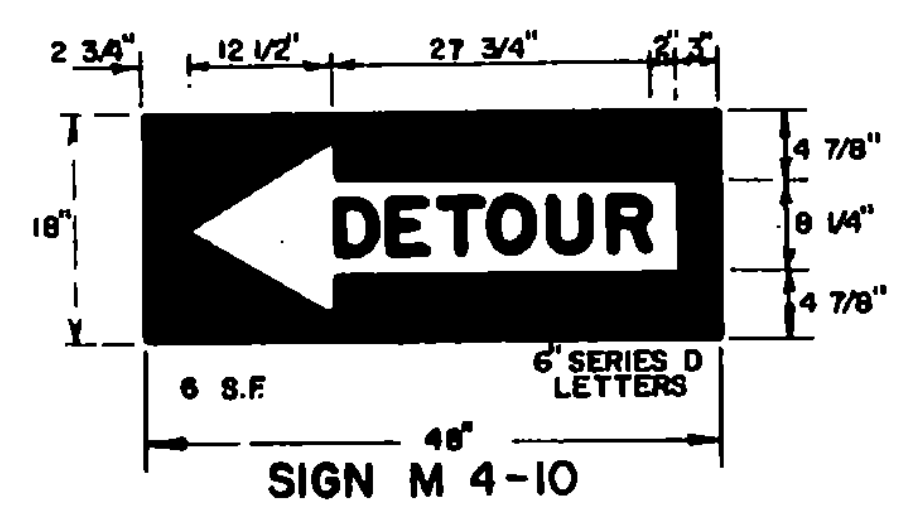


6" SERIES D LETTERS  
SIGN R11-2



SIGN W1-6

ARROW RIGHT OR LEFT AS REQUIRED



6" SERIES D LETTERS  
SIGN M4-10

ARROW LEFT OR RIGHT AS REQUIRED.

The on-project construction signs covered by this sheet are intended to be used as the situations apply within normal two-lane highway construction areas, for the protection of the public and workmen and for the guidance of traffic through or around construction operations. When messages other than those shown here are needed, the signs and their applications shall conform with the standards set forth in the Manual on Uniform Traffic Control Devices.

The cost of furnishing, erecting, maintaining and removing all construction approach signs shall be considered as subsidiary work pertaining to the project as a whole and shall be included in the contract unit price bid for various items involved in the contract.

**SIGN PADDLE FOR FLAGPERSON**

**REVISIONS AND CORRECTIONS**  
 DEC. 14, 1973 - BEADS ON PAINT FOR BACKGROUND MATERIAL REMOVED.  
 MAY 14, 1974 - REFLECTIVE MATERIAL CHANGE.  
 JUNE 7, 1977 - REFLECTIVE MATERIAL NOTE CHANGED.  
 JUNE 7, 1977 - SIGNS REFERENCED TO NUMBERS IN M.U.T.C.D.  
 APR. 20, 1978 - FLAGPERSON SIGN CHANGED TO SYMBOL.  
 DEC. 15, 1978 - ILLUMINATION DELETED.  
 FEB. 27, 1980 - SIGN W1-8 AND SIGN PADDLE ADDED. SIGN DETAILS REVISED.  
 APR. 1, 1980 - SIGN PADDLE SIGN REVISED.  
 FEB. 7, 1986 - UPDATED TO 1986 SPECIFICATIONS

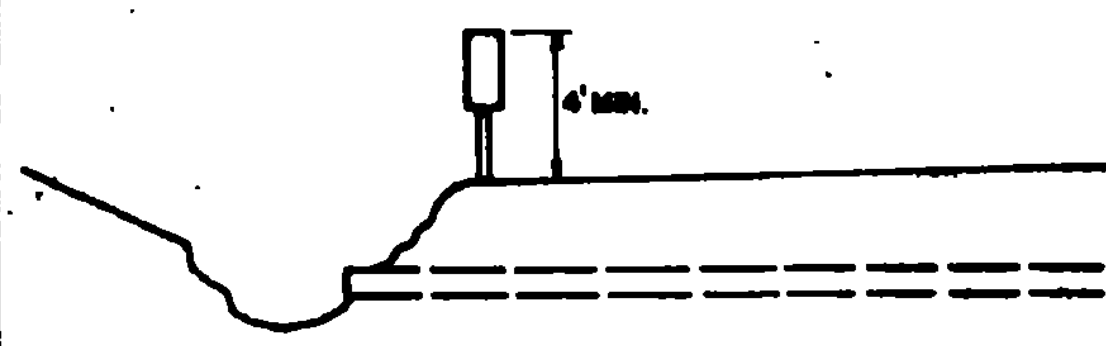
APPROVED  
 Dec 14, 1971  
 DATE  
 R. H. Connel  
 CHIEF ENGINEER  
 E. V. Stickey  
 ASST. CHIEF ENGINEER  
 G. M. Law  
 HIGHWAY ENGINEER

**TRAFFIC SIGNS  
 ON-PROJECT CONSTRUCTION SIGNS**



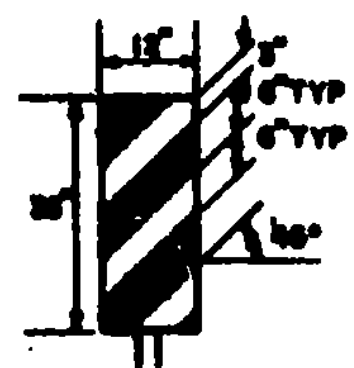
**STANDARD**  
 E-6

**DELINEATOR AND HAZARD MARKER DETAILS FOR CONSTRUCTION AREAS WHERE TRAFFIC IS MAINTAINED**



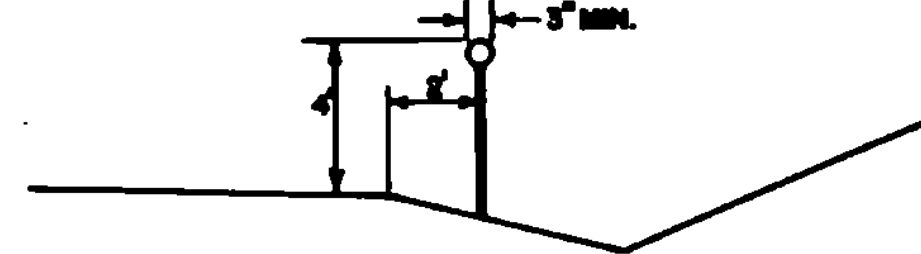
**HAZARD MARKER TYPICAL**

OBJECTS ADJACENT TO THE ROADWAY SHALL REQUIRE A HAZARD MARKER TO MARK THE OBSTRUCTION. IN SOME CASES THERE MAY NOT BE A PHYSICAL OBJECT INVOLVED BUT OTHER ROADSIDE CONDITIONS SUCH AS NARROW SHOULDER DROP-OFFS, GORDES, D.I. EXCAVATIONS OR ABRUPT CHANGE IN THE ROADWAY ALIGNMENT MAY MAKE IT UNDESIRABLE FOR A DRIVER TO LEAVE THE ROADWAY. THE INSIDE EDGE OF THE HAZARD MARKER SHALL BE IN LINE WITH THE INNER EDGE OF THE OBSTRUCTION, WHENEVER POSSIBLE.



**VERTICAL PANEL**

VERTICAL PANELS SHALL HAVE ALTERNATING ORANGE AND WHITE REFLECTORIZED STRIPS (SLOPING DOWNWARD IN THE DIRECTION TRAFFIC IS TO PASS). THESE DEVICES MAY BE USED FOR TRAFFIC SEPARATION OR SHOULDER BARRICADES WHERE SPACE IS AT A PREMIUM.



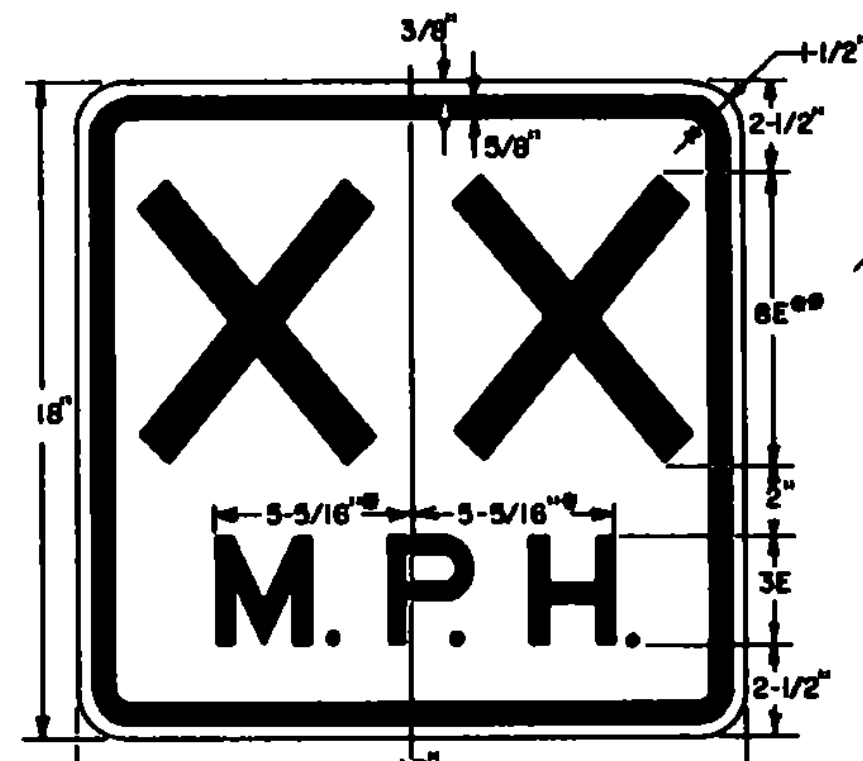
**SYMBOL**

**DELINEATOR TYPICAL**

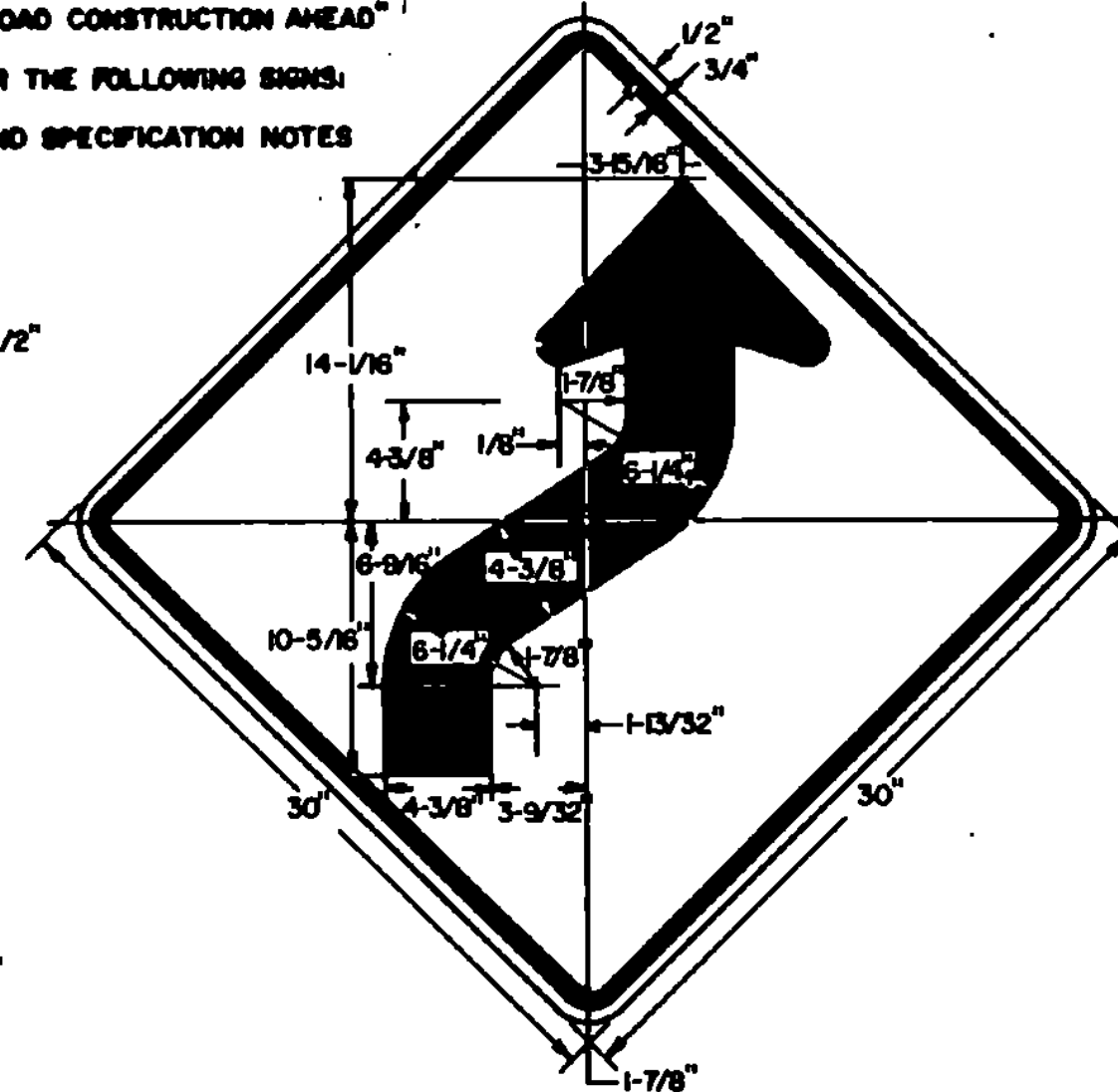
DELINEATORS SHALL BE OF A REFLECTORIZED WHITE COLOR. THEY SHALL HAVE A MINIMUM OF 7 SQUARE INCHES. THEY MAY BE ROUND, SQUARE, OR OBLONG. THEY SHALL BE OF THE FOLLOWING:

- 1- REFLECTORIZED TAPE WITH METAL BACKING.
- 2- REFLECTORIZED TAPE APPLIED DIRECTLY TO POSTS.
- 3- REFLECTORIZED PAINT APPLIED DIRECTLY TO POSTS WHEN PAINT OR TAPE IS APPLIED DIRECTLY TO POST, A SURFACE OF 3' MINIMUM WIDTH FACING TRAFFIC IS REQUIRED.

SEE STANDARD SHEET E-2 FOR SIGN DETAILS FOR "ROAD CONSTRUCTION AHEAD" AND "END CONSTRUCTION" SIGNS.  
SEE STANDARD SHEET E-6 FOR SIGN DETAILS FOR THE FOLLOWING SIGNS: "DETOUR AHEAD", "ROAD CLOSED", "DETOUR" ARROW.  
SEE STANDARD SHEET E-8 FOR SIGN MATERIAL AND SPECIFICATION NOTES FOR ALL SIGNS DETAILED ON THIS SHEET.



\*INCREASE SPACING 100%  
\*\*OPTICALLY SPACE NUMERALS ABOUT VERT. CENTERLINE.

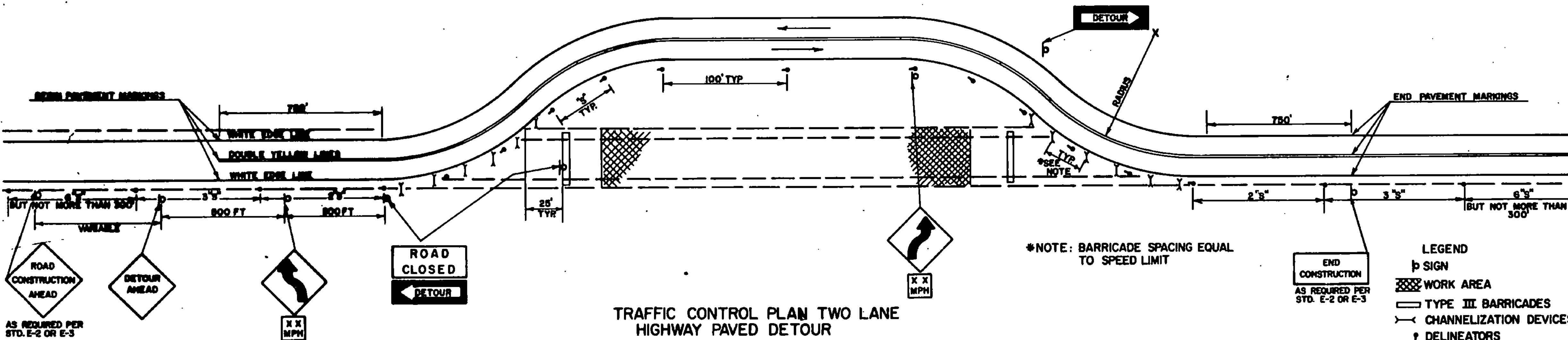


**NOTES**

1. SIGNS & DELINEATION SHOWN FOR ONE DIRECTION OF TRAVEL ONLY.
2. CHANNELIZING DEVICES SHALL CONSIST OF TYPE II BARRICADES WITH STEADY BURN LIGHTS EXCEPT ON THE FIRST AND LAST BARRICADES WHICH SHALL HAVE A FLASHING LIGHT.
3. FLASHING WARNING LIGHTS MAY BE USED TO CALL ATTENTION TO THE EARLY WARNING SIGNS.
4. CONTRACTOR IS RESPONSIBLE FOR PAVEMENT MARKING AND SHALL REMOVE ANY CONFLICTING OR CONFUSING EXISTING MARKINGS.
5. ADDITIONAL SIGNING MAY BE REQUIRED AT THE DISCRETION OF THE ENGINEER.
6. UNPAVED DETOURS REQUIRE PAVEMENT MARKINGS FOR TRANSITIONS ON EXISTING PAVEMENT.

**DELINEATOR SPACING**

DESIGN SPEED	REQUIRED RADIUS	SPACING - "S"
MPH	FT	FT
55	150	30
30	250	40
40	450	50
50	750	75



**TRAFFIC CONTROL PLAN TWO LANE HIGHWAY PAVED DETOUR**

\*NOTE: BARRICADE SPACING EQUAL TO SPEED LIMIT

- LEGEND**
- SIGN
  - ▨ WORK AREA
  - ▭ TYPE III BARRICADES
  - CHANNELIZATION DEVICES
  - ↑ DELINEATORS

**BARRICADES**

**APPLICATION NOTES**

TYPE I BARRICADES ARE TO BE USED ON CONVENTIONAL ROADS OR URBAN STREET AND ARTERIALS TO MARK A SPECIFIC HAZARD TO CHANNELIZE TRAFFIC.

TYPE II BARRICADES ARE TO BE USED ON EXPRESSWAYS AND FREEWAYS, SERVING THE SAME FUNCTIONS AS THE TYPE I BARRICADES.

TYPE III (SEE STANDARD E-7A) SHALL ONLY BE USED WHEN A ROAD SECTION IS CLOSED TO TRAFFIC TO BE ERECTED AT THE POINT OF CLOSURE.

**MATERIALS**

THE BARRICADES SHOWN ON THIS SHEET NORMALLY WILL BE OF LIGHTWEIGHT MATERIAL. IF WOOD IS USED THE FOLLOWING CONDITIONS SHALL APPLY.

**1. WOODEN BARRICADES (TYPES I AND II)**

A. SHALL NOT BE USED TO CHANNELIZE OR DELINEATE WORK AREAS WITHIN THE CLEAR ZONE OF ANY HIGHWAY WHERE OPERATING SPEEDS IN EXCESS OF 20 MILES PER HOUR ARE EXPECTED UNLESS INSTALLED FOR PEDESTRIAN CONTROL BEHIND APPROVED POSITIVE BARRIERS.

B. MAY BE USED IF OPERATING SPEEDS OF 20 M.P.H. OR LESS ARE EXPECTED.

2. TYPE III WOODEN BARRICADES SHALL NOT BE USED WITHIN THE CLEAR ZONE OF ANY HIGHWAY REGARDLESS OF THE TRAFFIC OPERATING SPEED.

**DESIGN**

THE DESIGN OF THE BARRICADES SHALL CONFORM WITH THE DETAILS SHOWN ON THIS SHEET AND THE MARKINGS ON THE BARRICADES SHALL BE ALTERNATE ORANGE AND WHITE STRIPES (SLOPING DOWNWARD AT AN ANGLE OF 45° IN THE DIRECTION TRAFFIC IS TO PASS).

**COLORS**

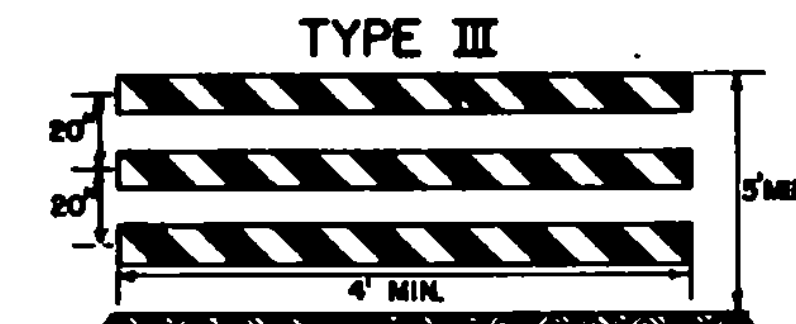
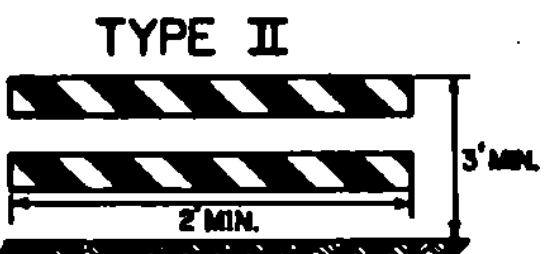
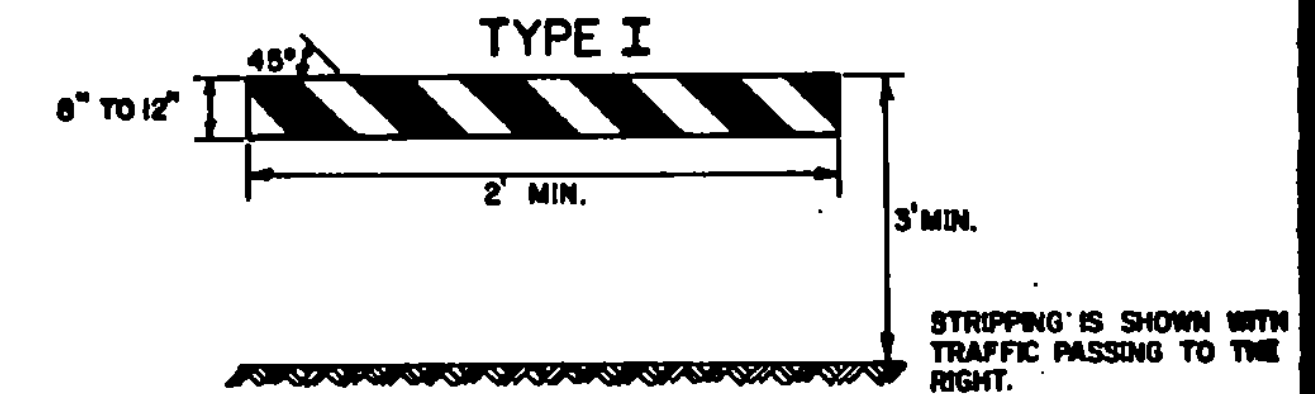
THE BARRICADES PANELS SHOWN ON THIS SHEET SHALL HAVE ALTERNATING REFLECTORIZED WHITE AND ORANGE STRIPES. THE ORANGE SHALL CONFORM WITH THE STANDARD COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY & TRANSPORTATION OFFICIALS AND APPROVED BY THE U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION. THE BARRICADE COMPONENTS SHALL BE WHITE EXCEPT THAT UNPAINTED METAL OR ALUMINUM MAY BE USED.

**REFLECTORIZATION**

THE BARRICADES SHALL BE REFLECTORIZED WITH REFLECTIVE SHEETINGS.

**LOCATION**

THE BARRICADES SHOWN ON THIS SHEET WILL BE LOCATED BY THE ENGINEER IN THE FIELD OR AS SHOWN ON THE PLANS. THE LOCATION OF THE BARRICADES SHALL FOLLOW THE PROCEDURES SET FORTH IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, OR AS OTHERWISE NOTED.



BARRICADE CHARACTERISTICS	I	II
	WIDTH OF RAIL	6" MIN. 12" MAX.
LENGTH OF RAIL	2' MIN.	2' MIN.
WIDTH OF STRIPS*	6"	6"
HEIGHT	3' MIN.	3' MIN.
TYPE OF FRAME	DEMOUNTABLE OR A FRAME	LIGHT A FRAME NO STRY BRACE
FLEXIBILITY	ESSENTIALLY MOVEABLE	PORTABLE
ANGLE OF STRIPE	45°	45°
COLOR OF STRIPS	ORANGE AND WHITE	ORANGE AND WHITE

\* FOR RAILS LESS THAN 3 FEET LONG, 4" WIDE STRIPS SHALL BE USED.

**MAINTENANCE**

BARRICADES SHALL BE MAINTAINED IN A CLEAN AND LEGIBLE CONDITION SATISFACTORY TO THE ENGINEER. THEY SHALL BE COMPLETELY VISIBLE TO APPROACHING TRAFFIC AT ALL TIMES. DAMAGED, DEFACED, OR DIRTY BARRICADES SHALL BE REPAIRED, CLEANED, OR REPLACED AS ORDERED BY THE ENGINEER.

**LIGHTING**

FOR NIGHTTIME USE ADD FLASHING WARNING LIGHTS WHEN BARRICADES ARE USED SLOWLY AND STEADY BURN LIGHTS WHEN BARRICADES ARE USED IN A SERIES FOR CHANNELIZATION. THE LIGHTING DEVICES SHALL CONFORM TO THOSE SPECIFIED IN THE MUTCD.

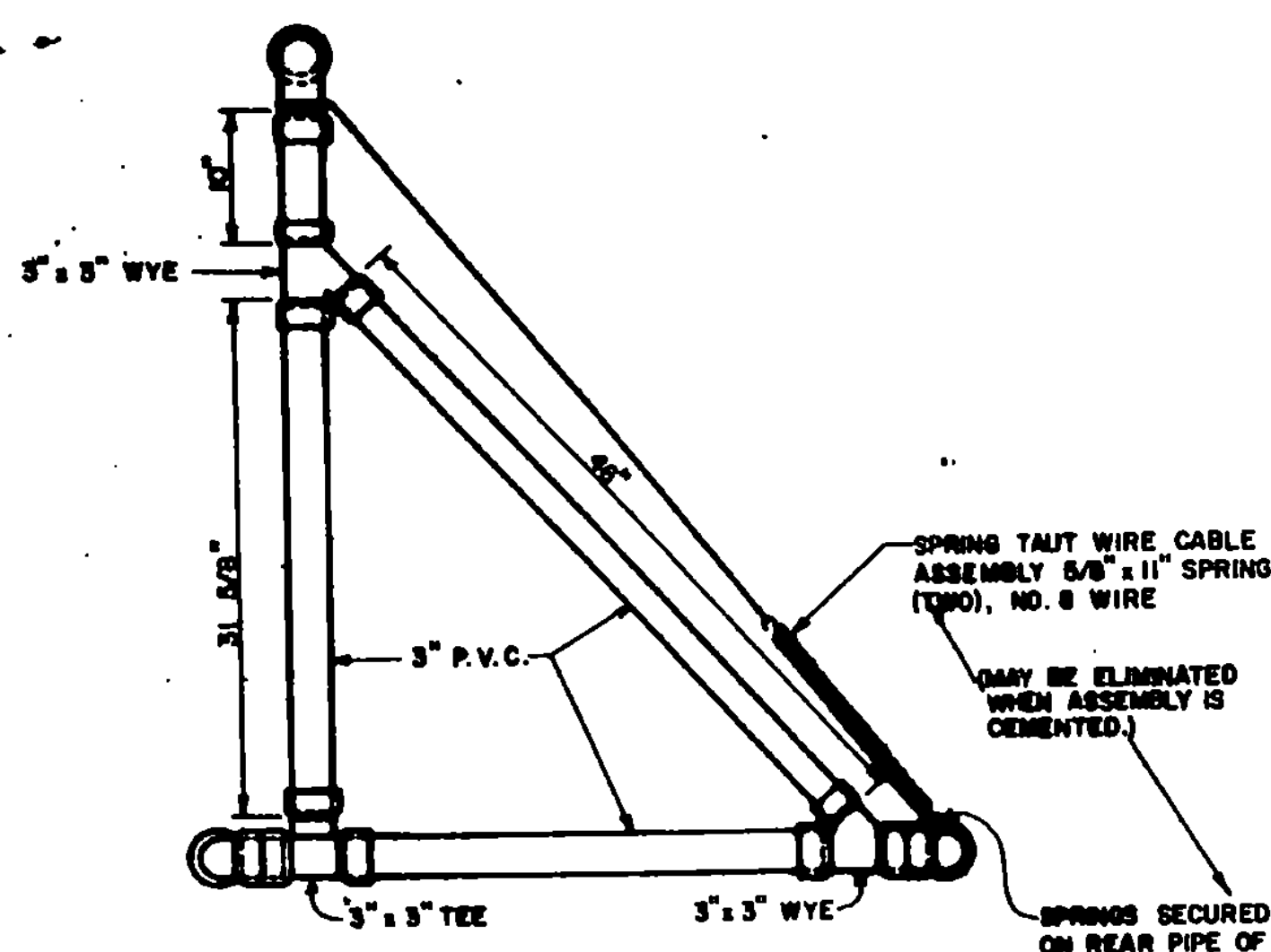
**REVISIONS AND CORRECTIONS**  
 FEB. 12, 1982 MATERIALS NOTE CLARIFIED, SIGN ADDITIONS.  
 FEB. 2, 1983 NOTE # 6 RE: UNPAVED DETOURS ADDED.  
 FEB. 3, 1984 - UPDATED TO 1986 SPECIFICATIONS

APPROVED: \_\_\_\_\_  
 DATE: SEPT. 22, 1981  
 DIRECTOR OF ENGINEERING AND CONSTRUCTION  
 CHIEF OF DESIGN  
 TRANSPORTATION DESIGN ENGINEER

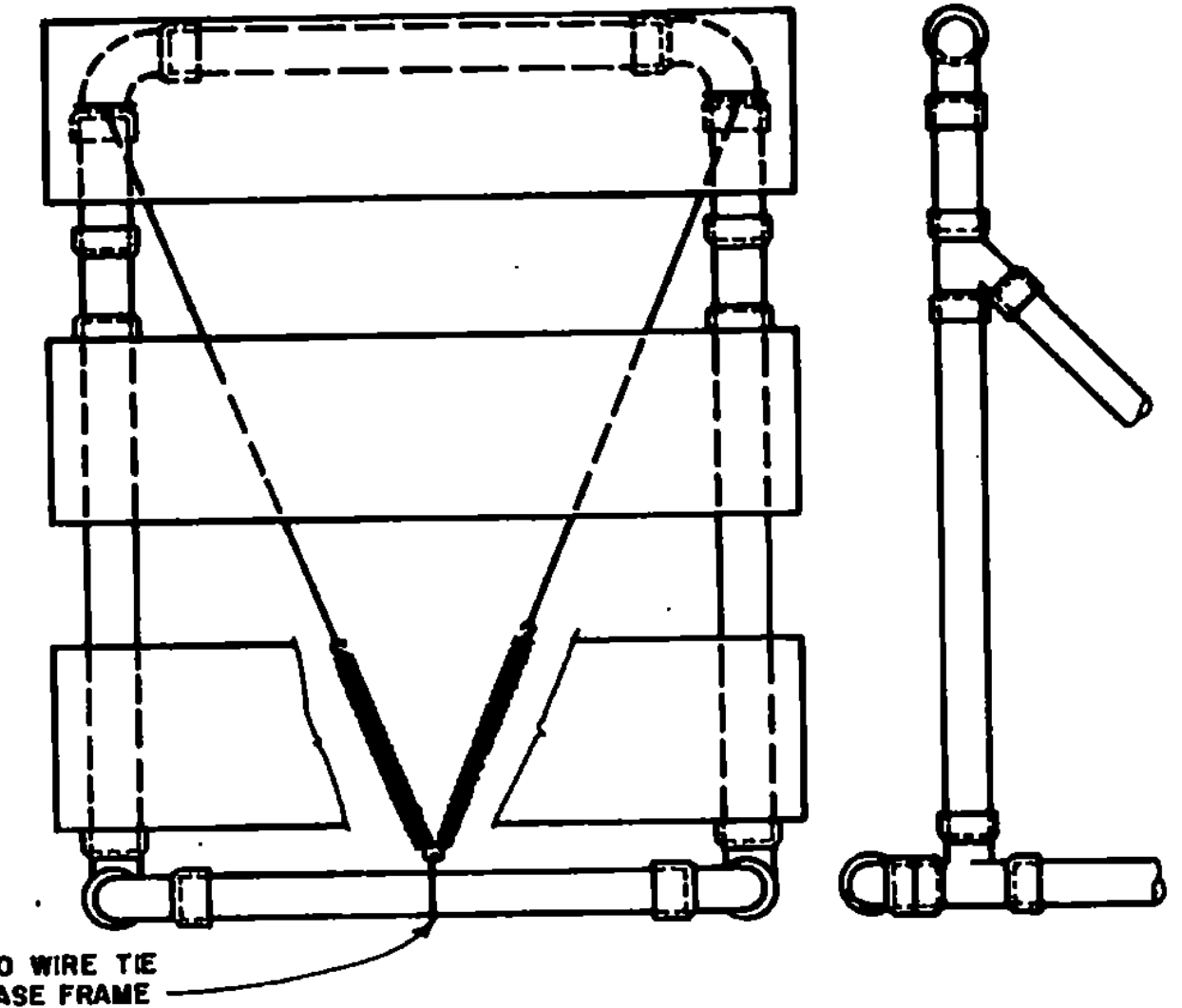
**DELINEATION, BARRICADES AND DETOURS FOR CONSTRUCTION AREAS**



**STANDARD E-7**

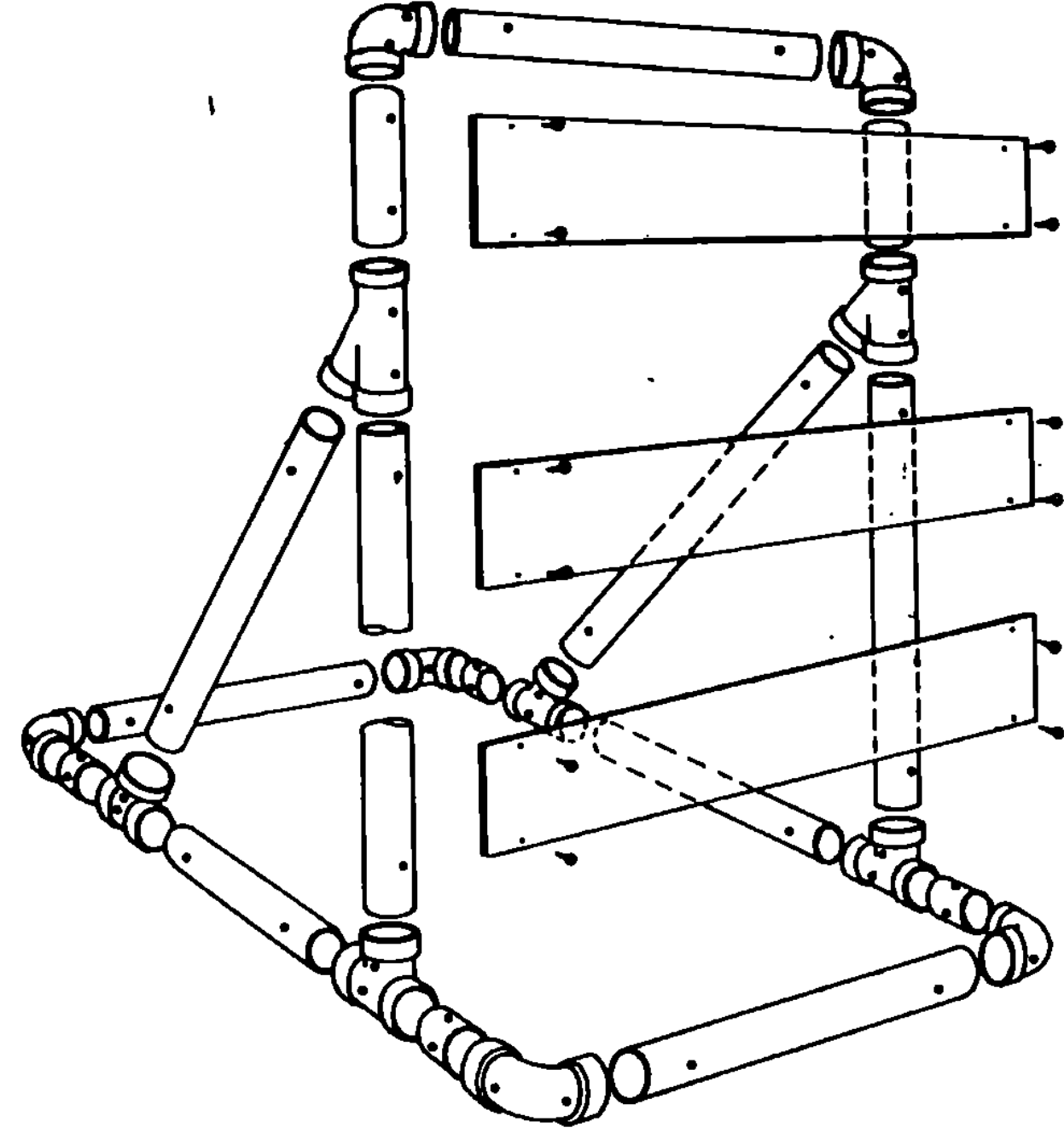


SIDE VIEW



BARRICADES SHALL BE STABILIZED WITH SAND BAGS OF MINIMUM WEIGHT WHICH WILL NOT CONSTITUTE A HAZARD WHEN BARRICADE IS HIT. THEY SHALL BE PLACED ONLY ON THE BASE FRAME OF THE BARRICADE. STABILIZERS SHALL BE SO PLACED AS NOT TO BE A HAZARD TO VEHICLES PASSING ON EITHER SIDE.

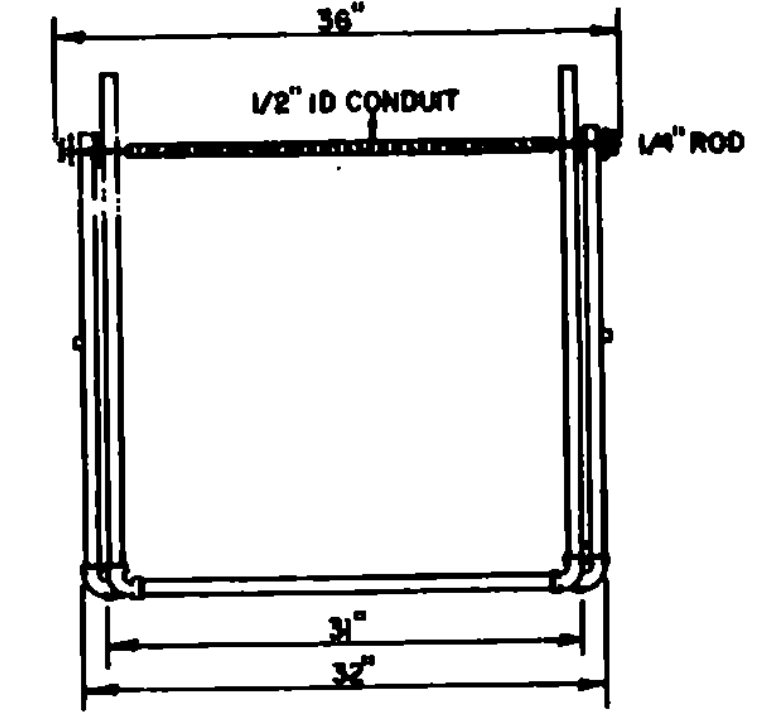
IF BARRICADE REPLACEMENT COSTS CAN BE CONSIDERED NEGLIGIBLE, GLUED JOINTS MAY PROVIDE ADDITIONAL STABILITY TO THE INSTALLATION.



BARRICADE ASSEMBLY

MATERIALS LIST FOR ONE BARRICADE

3" Diameter Pipe	30 LF
3" 1/4 Bend Elbow	6 EA
3" Tees	2 EA
3" Wyes	4 EA
8" x 48" x 0.25 Barricade Panels	3 EA
5/8" x 11" No. 8 Spring	2 EA
1" No. 14 Pan Head Metal Screws	12 EA
No. 14 Black Annealed Tie Wire	15 LF



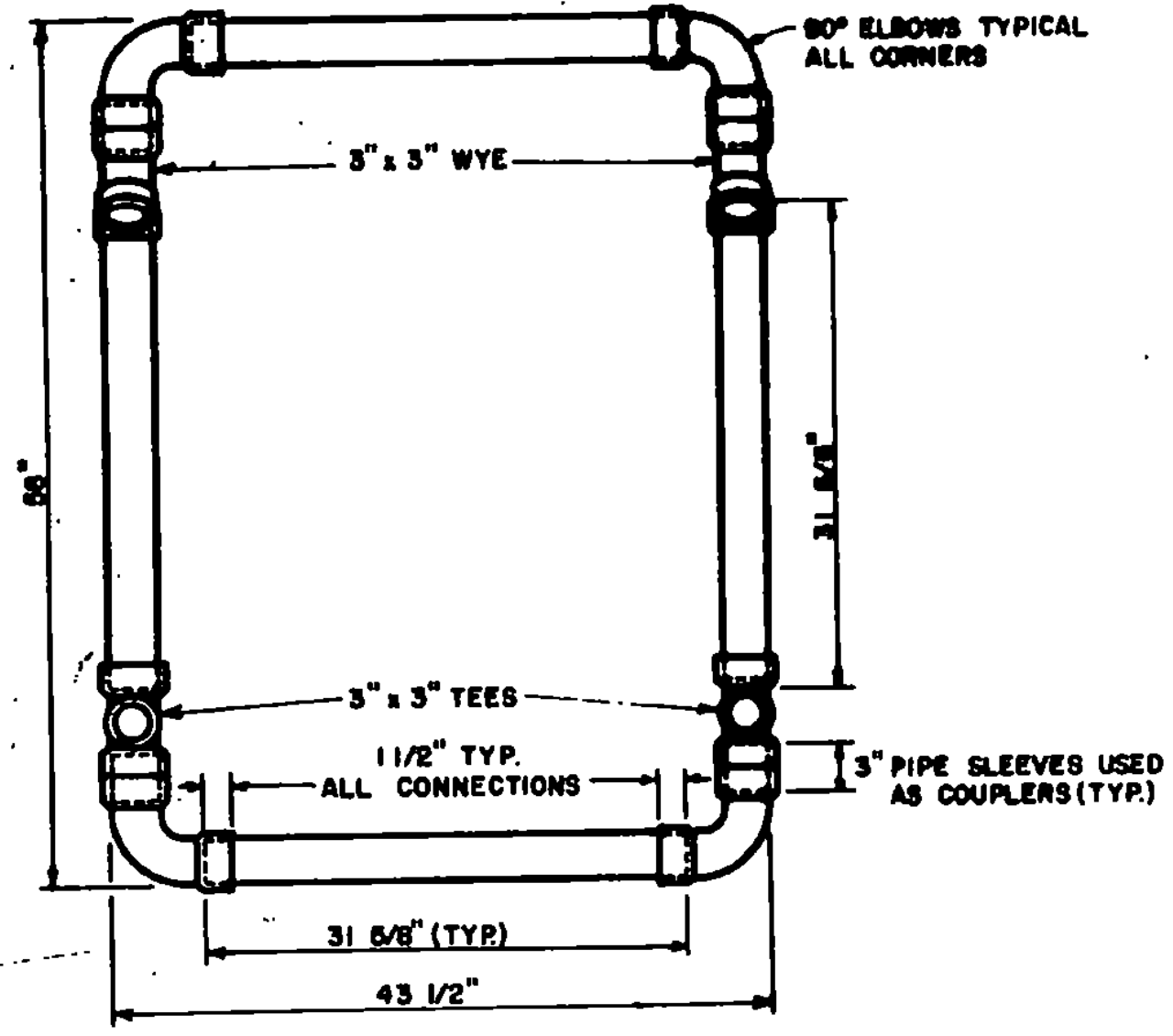
MATERIALS FOR TYPE I & II BARRICADES

- 20'-1" PVC
- 4'-1" PVC 90° ELBOWS
- 30'-1/2" ID THINWALL CONDUIT
- 3/8"-1/4" STEEL ROD
- 4'-1" WASHERS
- 24'- LIGHT DUTY CHAIN
- 4'- METAL SCREWS
- 2'- 3/4" COTTER PINS

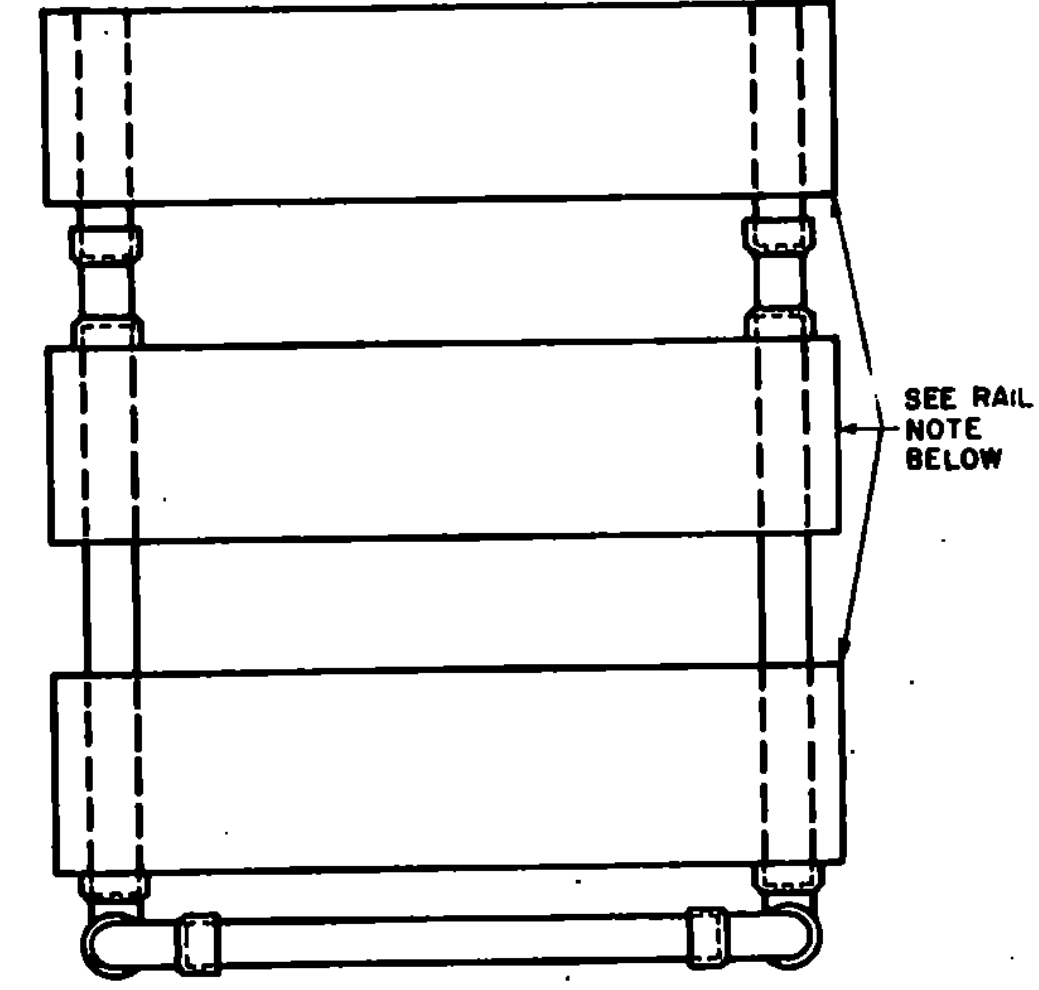
TYPE I BARRICADES SHALL CONSIST OF ONE HORIZONTAL PANEL.

TYPE II BARRICADES SHALL CONSIST OF AN ADDITIONAL HORIZONTAL PANEL MOUNTED BELOW THE OTHER.

SEE STD E-7 FOR USE REQUIREMENTS.



TOP VIEW OF BASE



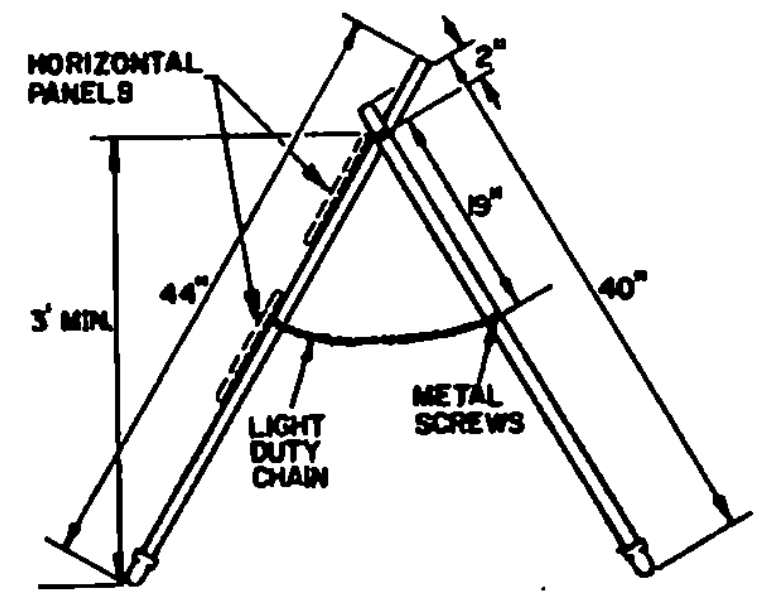
SEE STANDARD E-7 FOR RAIL DETAILS.

RAILS ATTACHED WITH 1" NO. 14 PAN HEAD METAL SCREW.

FRONT VIEW

WARNING LIGHTS

WARNING LIGHTS, IF REQUIRED BY THE PLANS OR RESIDENT ENGINEER, SHALL BE AFFIXED TO THE TOP OF THESE BREAKAWAY BARRICADES WITH A MINIMUM MOUNTING HEIGHT OF 36 INCHES TO THE BOTTOM OF THE LENS. A FLASHING WARNING LIGHT SHOULD BE PLACED ON BARRICADES USED SINGLY AND STEADY BURN WARNING LIGHTS SHOULD BE PLACED ON BARRICADES USED IN A SERIES FOR TRAFFIC CHANNELIZATION. THE WARNING LIGHTS SHALL CONFORM TO THE REQUIREMENTS FOUND IN THE M.U.T.C.D. WHEN THE INTEGRAL WARNING LIGHT UNIT IS USED, THE BATTERY PACK SHALL CONTAIN A LIGHT WEIGHT DRY CELL BATTERY AND THE UNIT SHALL BE RESTRAINED WITH A TETHER CABLE OR WIRE (12' LENGTH) SECURELY FASTENED TO THE BARRICADES SO AS TO AVOID HAVING THE UNIT BECOME A DANGEROUS FLYING OBJECT IF THE BARRICADE IS HIT.



TYPE I & II BARRICADE DETAILS

REVISIONS & CORRECTIONS

JAN. 11, 1977 - REVISED ACCORDING TO FHWA REQUIREMENTS.

JUNE 8, 1977 - MATERIALS LIST ADDED.

APR. 8, 1982 - CEMENTING NOTE AND BARRICADES TYPE I & II ADDED.

JUNE 13, 1984 - RAILS CHANGED FROM 9" TO 8" SAND AND WARNING LIGHT NOTE ADDED.

JUNE 3, 1985 - SAND AND WARNING LIGHT NOTE ADDED.

FEB. 3, 1988 - UPDATED TO 1986 SPECIFICATIONS

APPROVED

DATE Dec 30, 1976

*E. W. Stickey*  
CHIEF ENGINEER

*RO Munn*  
ASST. CHIEF ENGINEER

*Lois C. Jones*  
HIGHWAY ENGINEER

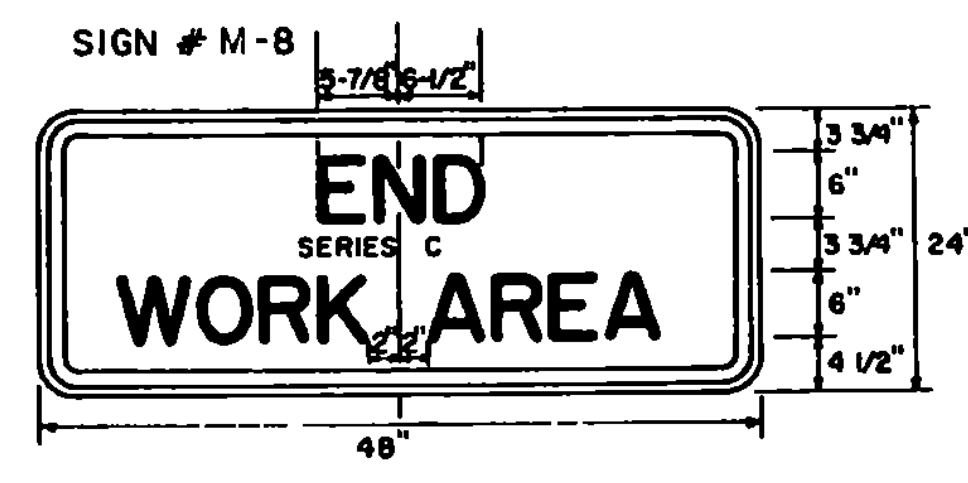
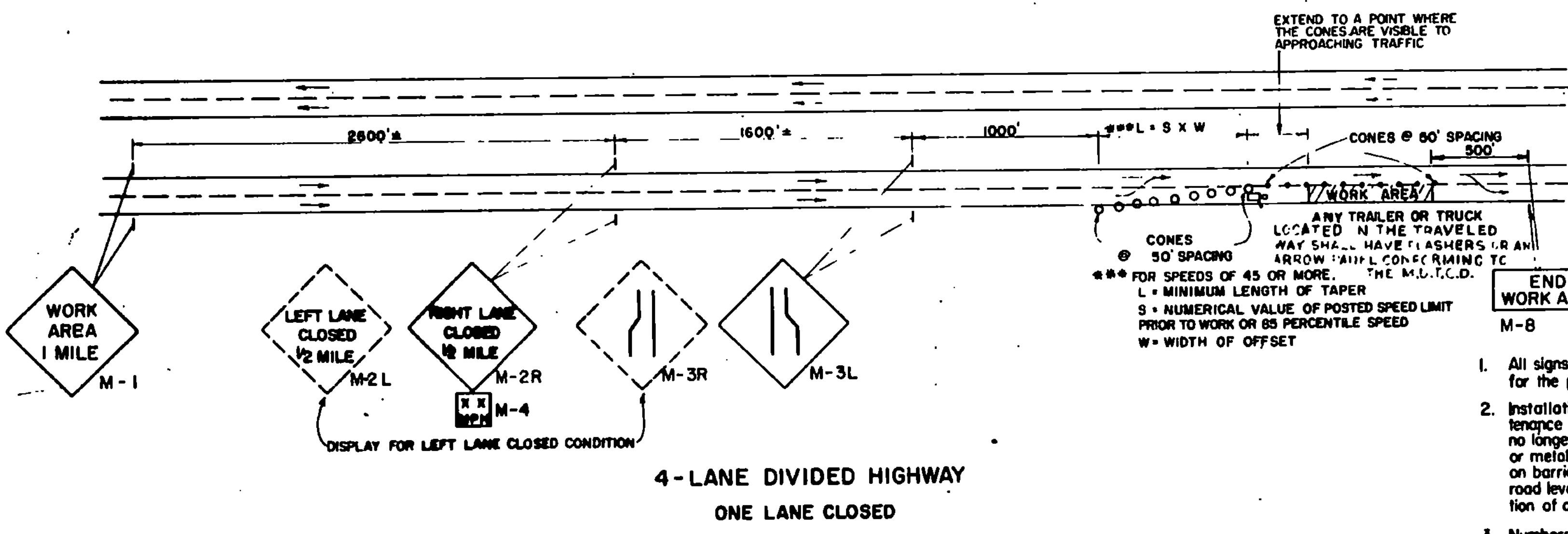
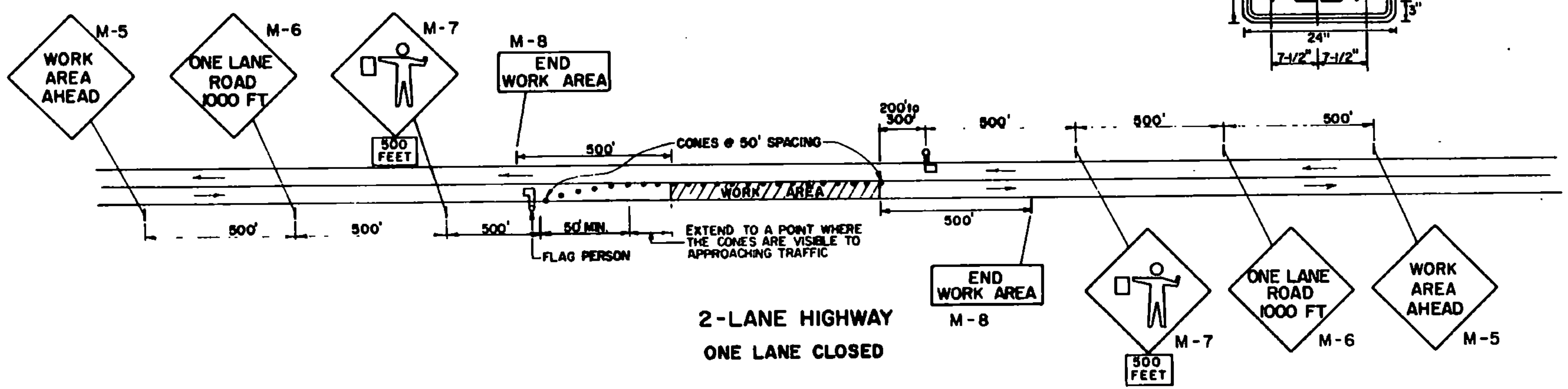
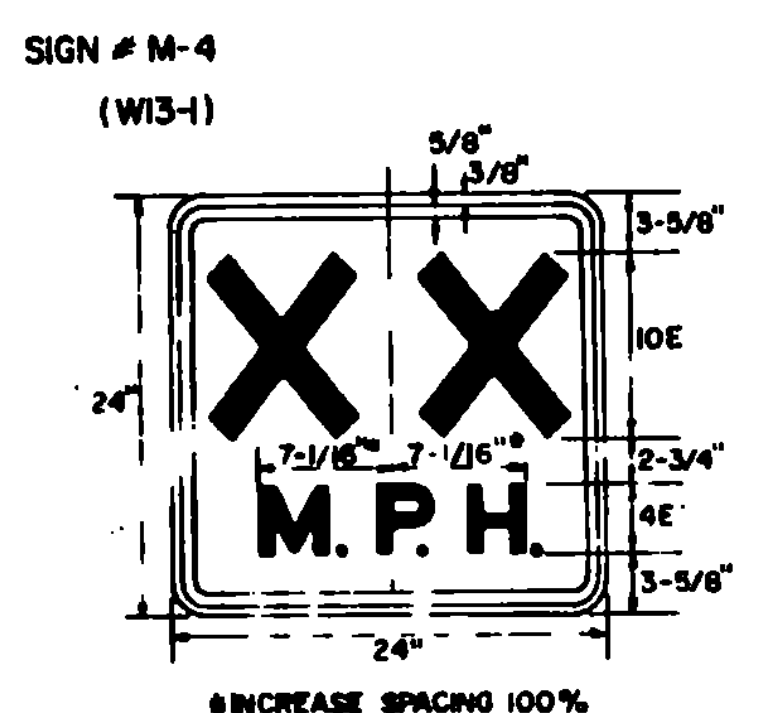
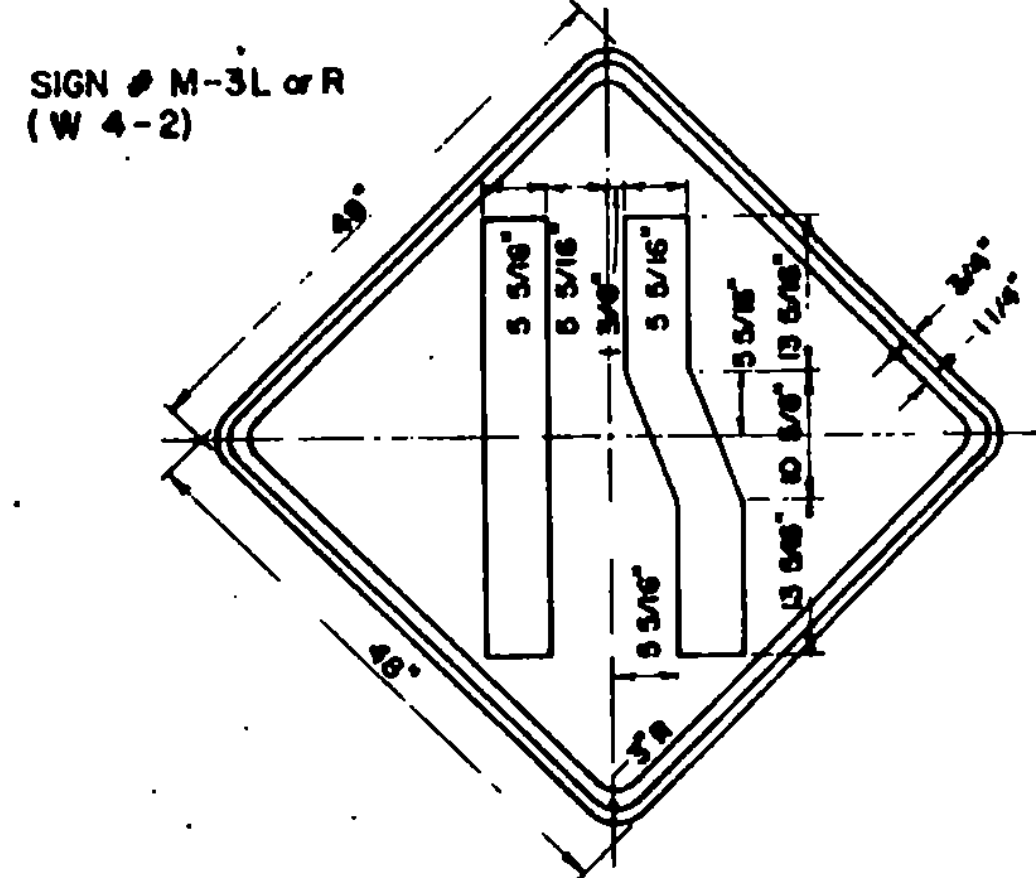
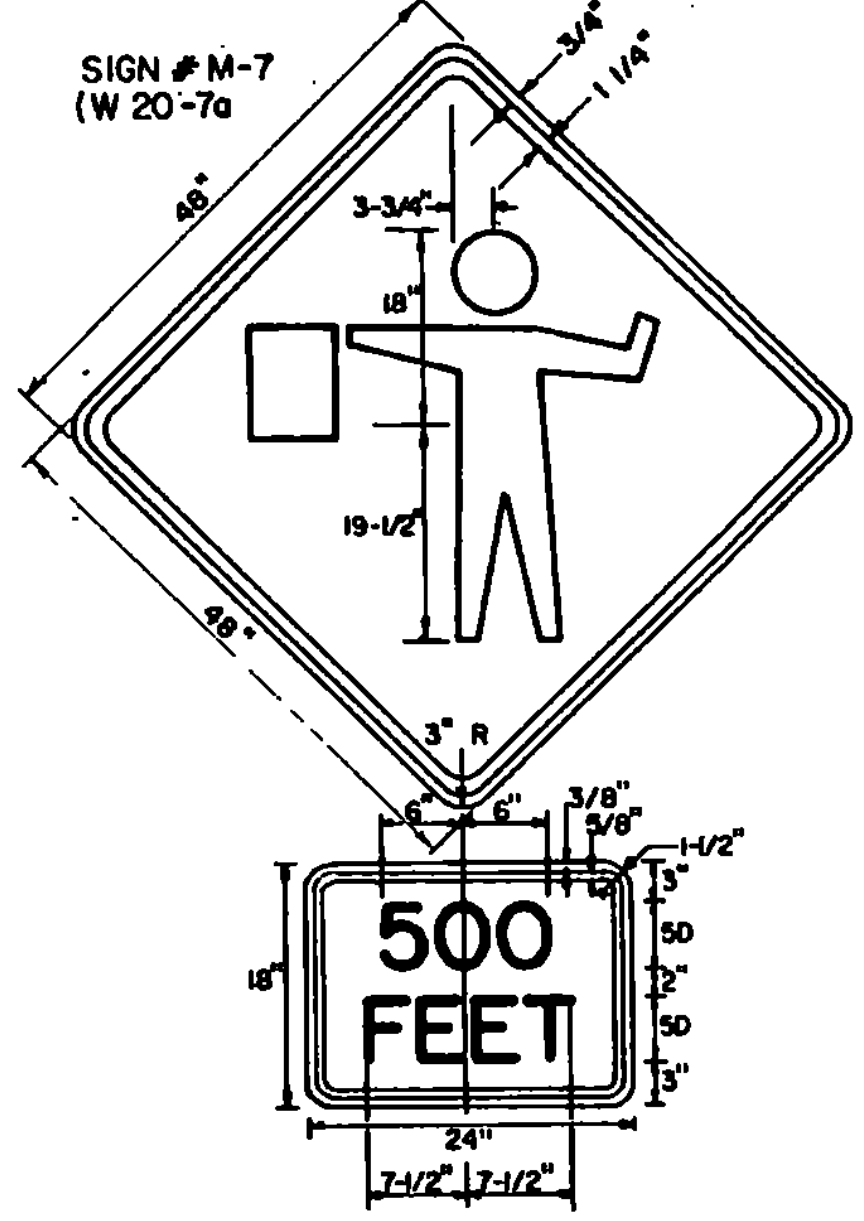
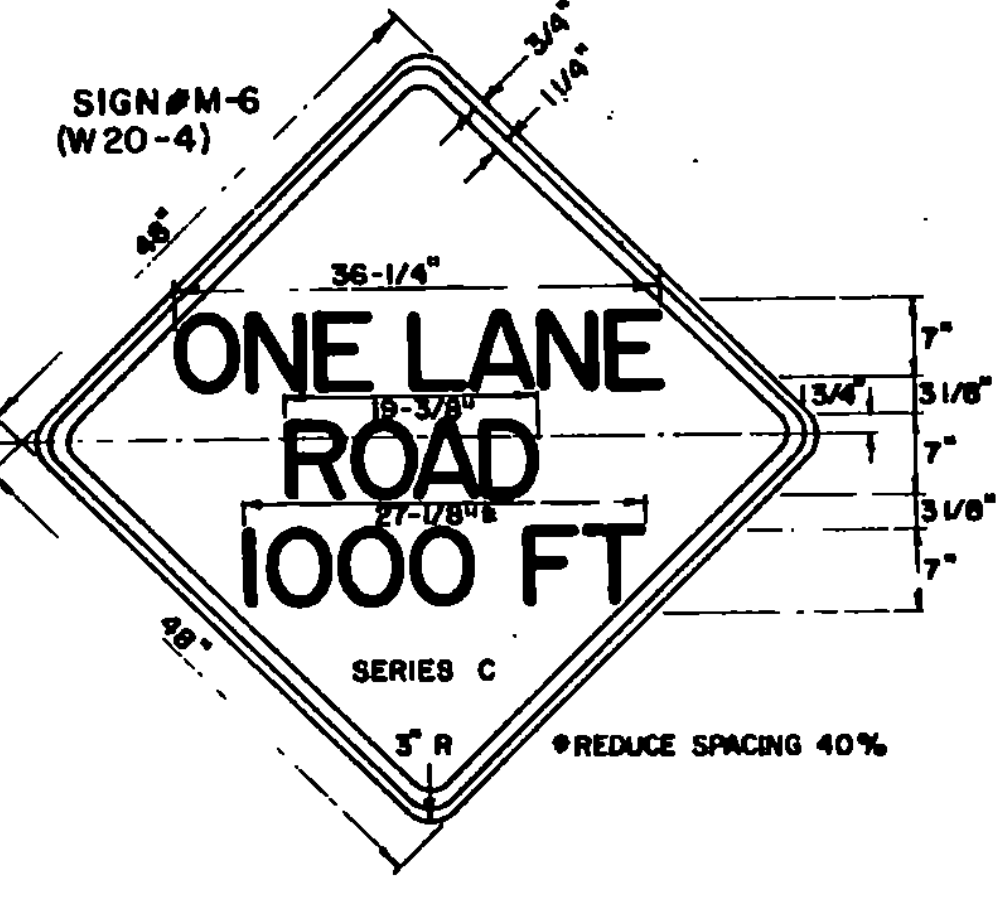
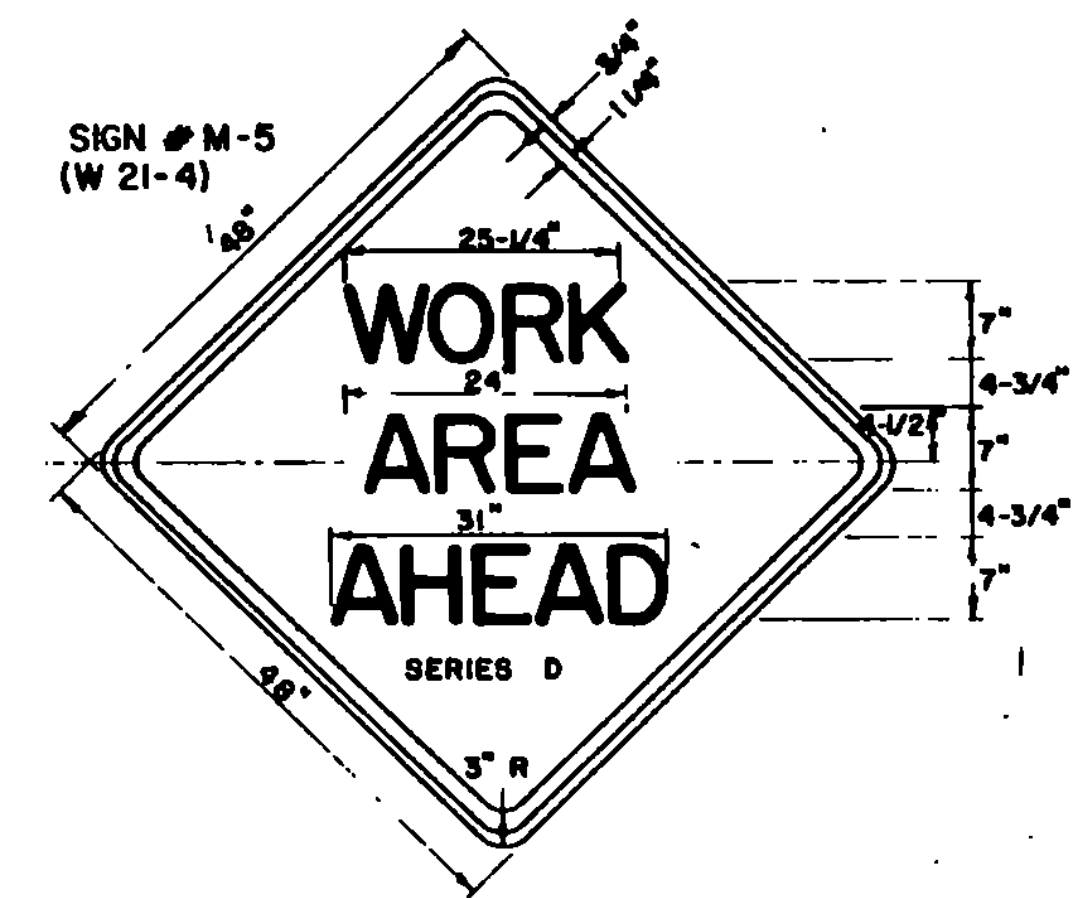
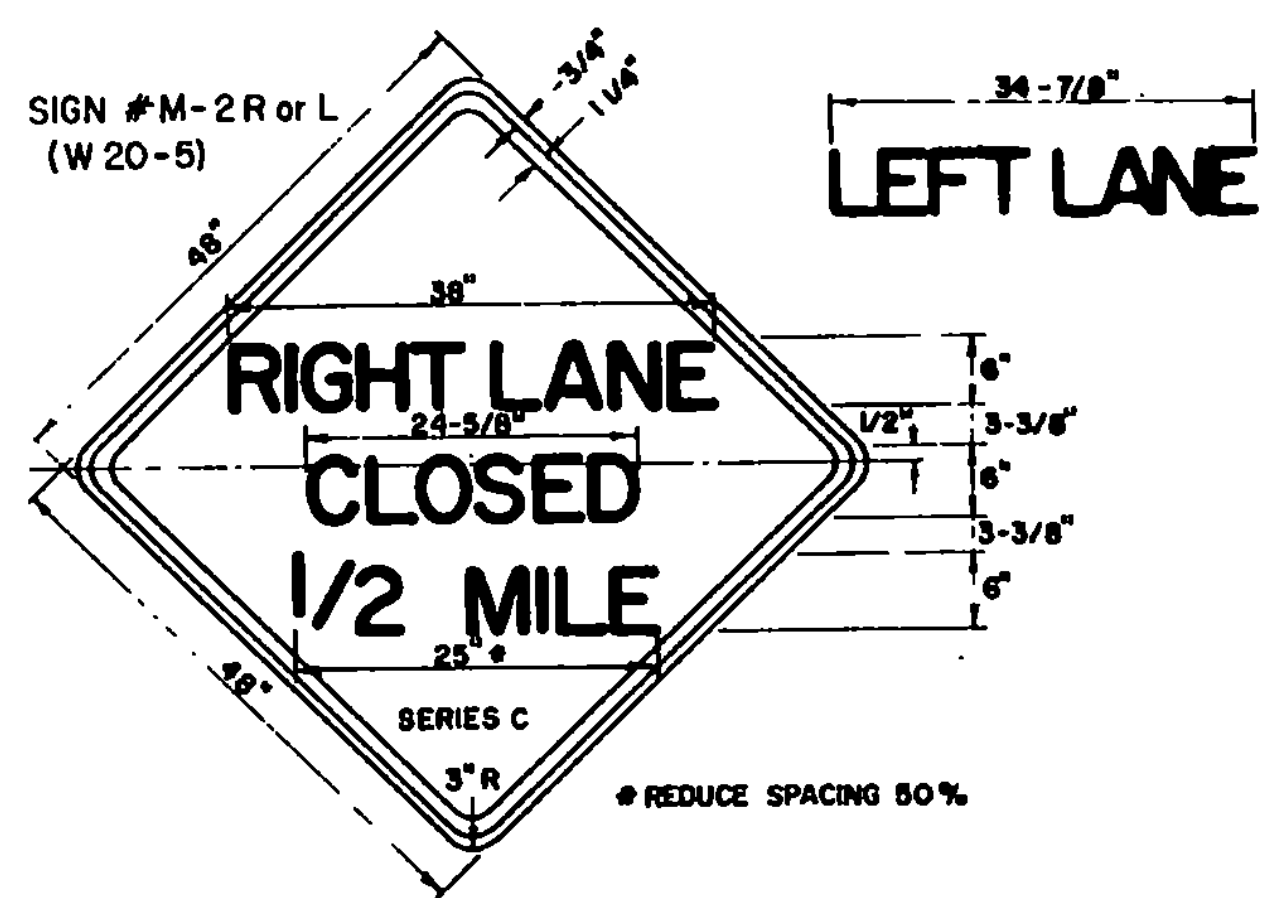
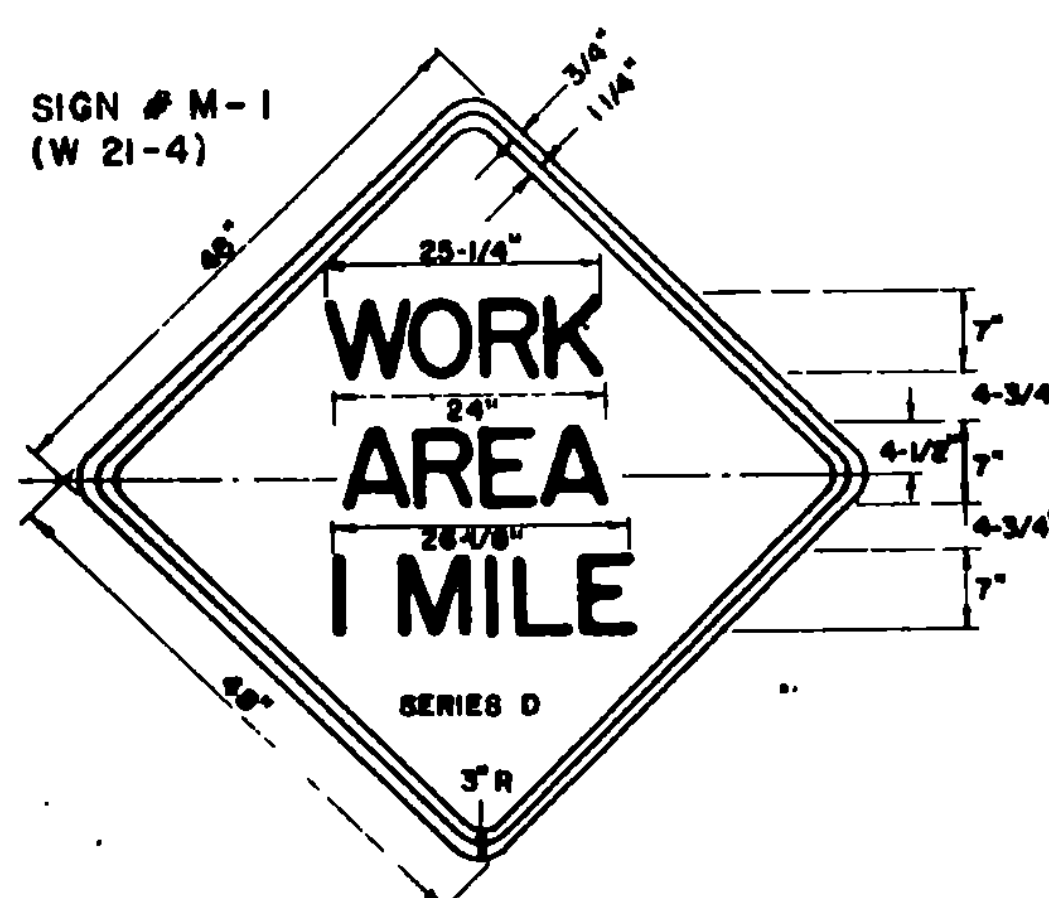
TRAFFIC SIGNS

BREAKAWAY BARRICADE  
DETAILS



STANDARD

E-7a



- NOTES**
- All signs shall be covered or removed at the end of the working day unless required for the protection and safety of the traveling public.
  - Installation: Signs and barricades shall be in place prior to the start of the maintenance operation to which they apply and shall be removed promptly when the need no longer exists. Each sign shall be erected in a neat and workmanlike manner on wood or metal posts set securely in the ground, or on portable supports for temporary use, or on barricades when appropriate. As a general rule, roadside signs shall be 5 feet above road level with the nearest edge at least 6 feet outside the shoulder point. The installation of all signs and barricades shall be subject to the approval of the Engineer.
  - Numbers in parenthesis indicate M.U.T.C.D. sign designations.
  - "ROAD WORK" or "BRIDGE WORK" may be substituted as the appropriate legend for signs # M-1 or M-5.

**Reflectorization**  
All reflectorized material shall consist of encapsulated lens reflective sheeting. The text and borders may be screened, lettering film, or hand painted. Cones used for traffic control at night shall have a minimum 6" wide reflectorized material.

**Colors**  
The warning signs shown on this sheet shall have black text, border, and symbols on a reflectorized orange background. The orange shall conform with the standard colors adopted by the American Association of State Highway and Transportation Officials and approved by the U.S. Department of Transportation, Federal Highway Administration.

**Text Design**  
Letters, digits, spacing, and text dimensions shall conform with the standard alphabets and design prescribed in the manual on Uniform Traffic Control Devices.

**Specifications**  
Warning signs shall meet the standard state specifications for traffic signs.

**Sign Base Material**  
The sign base material used for the warning signs on this sheet may be of any of the following, with minimum thickness as noted:

Flat sheet aluminum	0.125 Inches
High density overlaid plywood	3/4 Inches
Galvanized sheet steel	12 Gage

5. ON TOWN, CITY AND INCORPORATED VILLAGE HIGHWAY SYSTEMS THE MINIMUM NUMBER OF SIGNS IS AS FOLLOWS:  
MINIMUM NUMBER OF SIGNS REQUIRED ARE M-6 AND M-7.  
MINIMUM SIZE OF THE SIGNS SHALL BE 36" x 36".  
THIS SIGN SIZE REDUCTION IS FOR DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION.

**REVISIONS & CORRECTIONS**

FEB. 20, 1972: SIGN ADDED UNDER DIRECTION OF FEDERAL HIGHWAY ADMINISTRATION

MAY 14, 1974: REFLECTIVE MATERIAL CHANGE.

JUNE 8, 1977: REFLECTIVE MATERIAL NOTE CHANGED. SIGNS REFERENCED TO NUMBERS IN M.U.T.C.D. SIGNS NUMBERED.

AUG. 4, 1977: FLAGPERSON SIGN CHANGED TO SYMBOL.

SEPT. 12, 1977: NOTE ADDED FOR REDUCED NUMBER AND SIZE OF SIGNS.

JUNE 8, 1978: REVISED REDUCED SPEED SIGN PER FHWA.

NOV. 23, 1981: "WORK AREA" LEGEND AND NOTES ADDED, GENERAL SIGN REVISIONS.

JUNE 15, 1988: TRUCK/TRAILER W/ FLASHER NOTE CLARIFIED

FEB. 3, 1988 - UPDATED TO 1986

APPROVED: *Jan. 26, 1972*

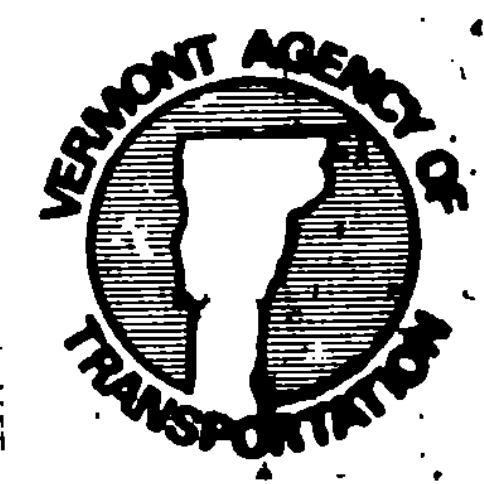
DATE: *Jan. 26, 1972*

*R. W. Arnold*  
CHIEF ENGINEER

*E. H. O'Rourke*  
ASST. CHIEF ENGINEER

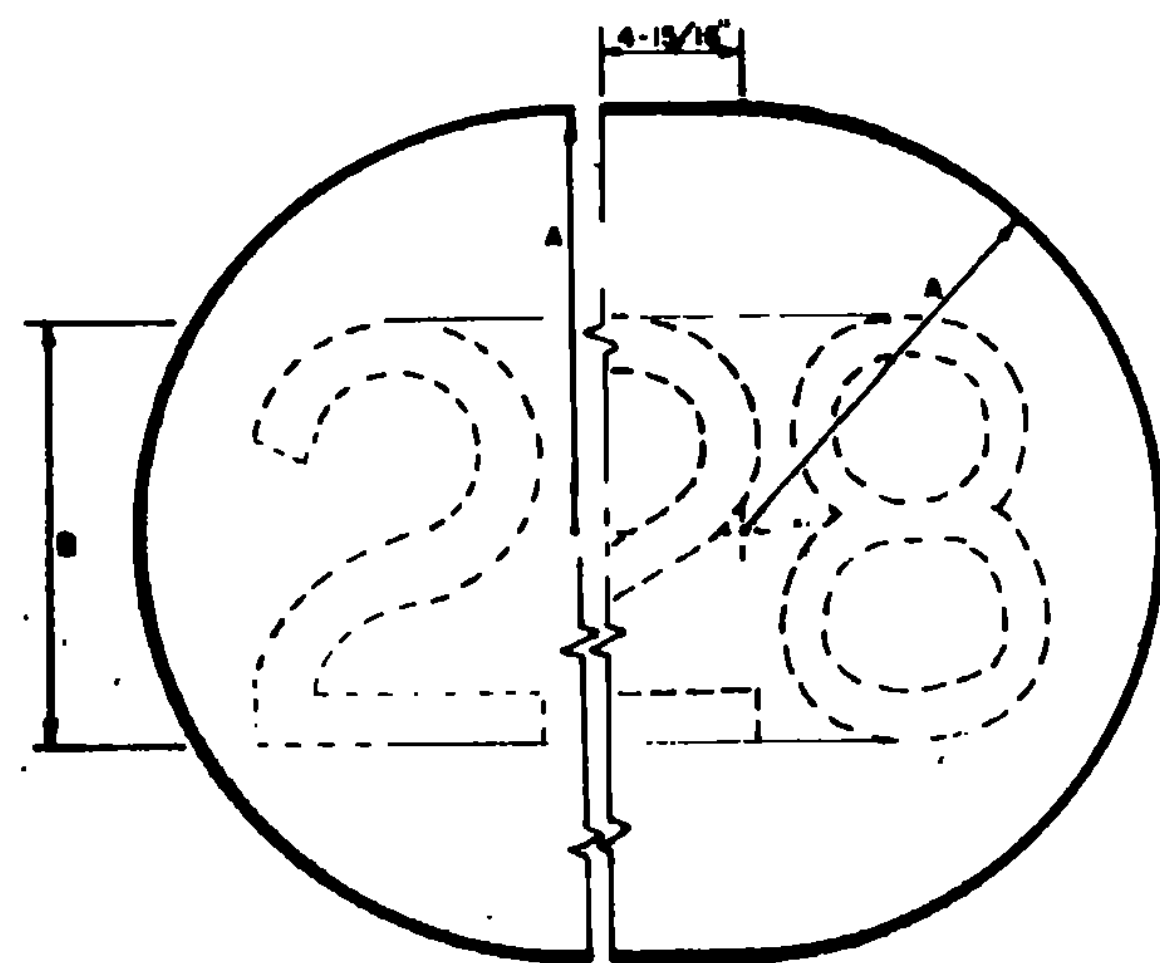
*G. M. Lane*  
HIGHWAY ENGINEER

**TYPICAL MAJOR MAINTENANCE OPERATION  
(BRIDGE AND ROADWAY) APPROACH SIGNS**



**STANDARD  
E-8**

STATE ROUTE MARKER  
FOR USE ON INTERSTATE GUIDE SIGNS

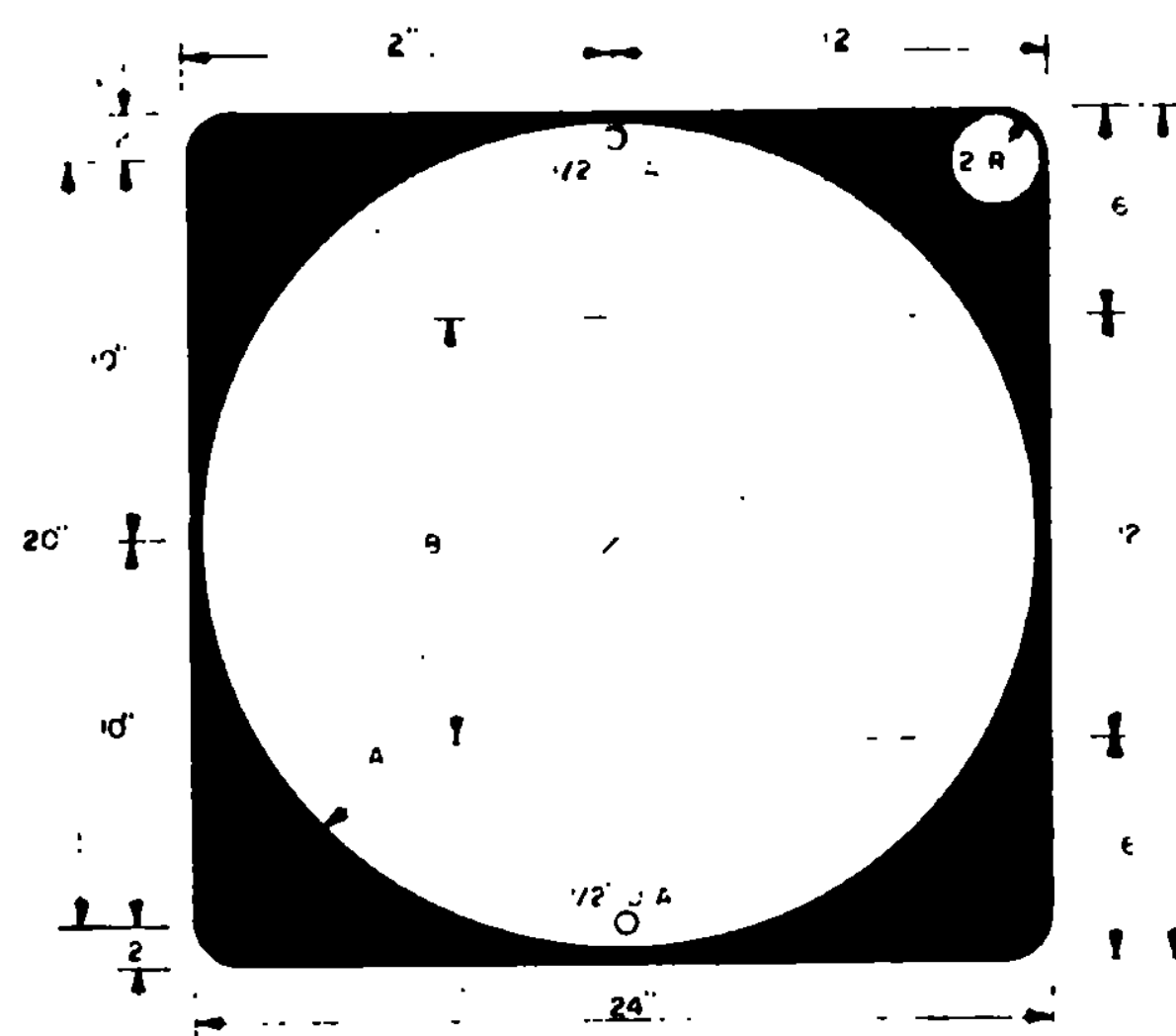


1 OR 2 DIGIT  
(HALF SIGN)

ROUTE NUMBER	A	B	SERIES
1 DIGIT	18"	18"	D
2 DIGITS	18"	18"	D
3 DIGITS	18"	18"	B

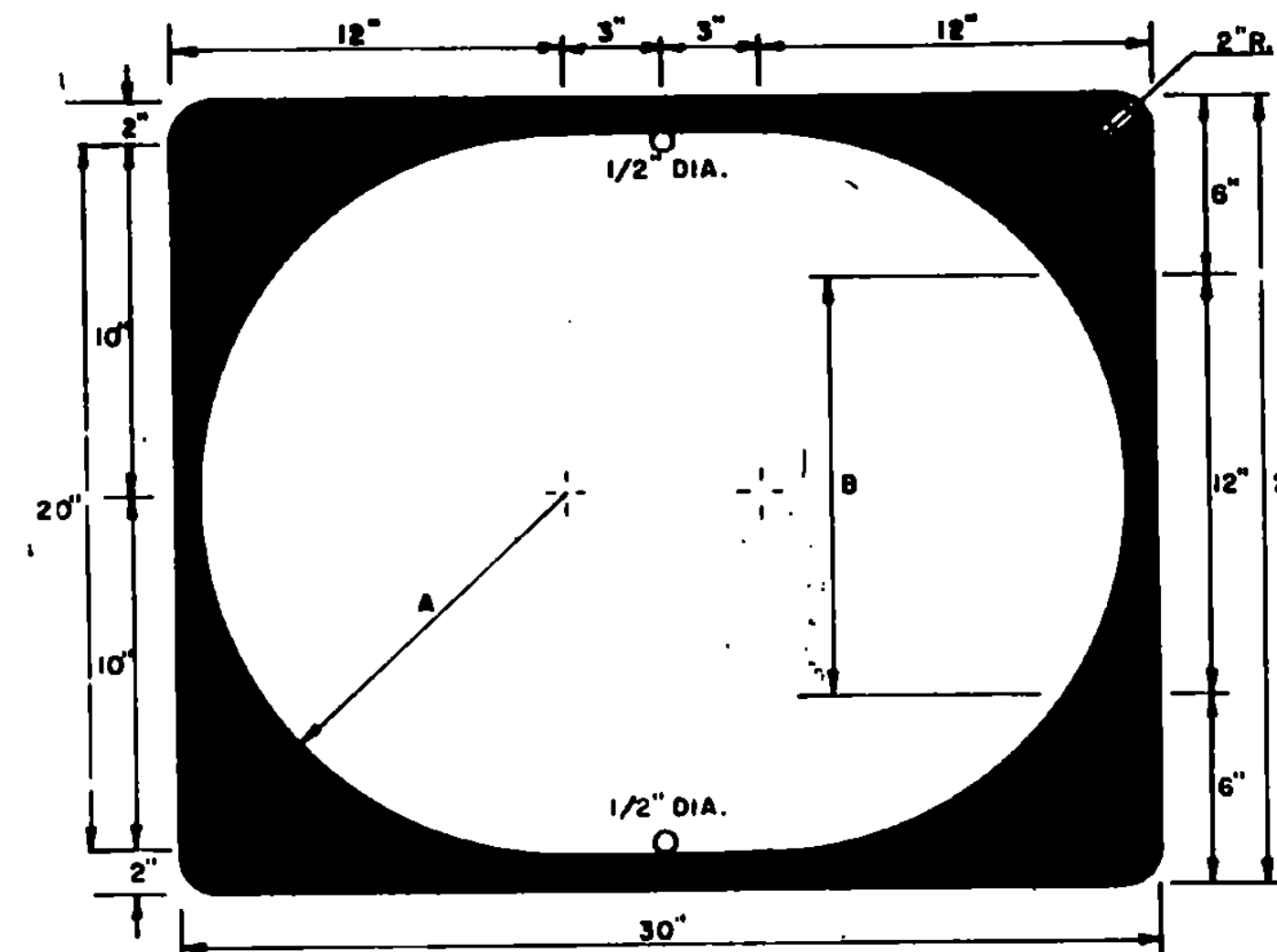
3 DIGIT  
(HALF SIGN)

STATE ROUTE MARKER  
FOR INDEPENDANT USE WITH MARKER ASSEMBLIES



1 OR 2 DIGIT

ROUTE NUMBER	A	B	SERIES
DIGIT	11"	2"	D
2 DIGITS	11"	2"	D
3 DIGITS	11"	12"	D



3 DIGIT  
SEE CHART AT LEFT

MATERIALS

The sign base material may be any of the following, of the minimum thickness noted:

FLAT SHEET ALUMINUM  
Less than 24" x 24" - 0.060"  
24" x 24", 24" x 30" - 0.080"

HIGH DENSITY OVERLAID PLYWOOD  
Less than 24" x 24" - 3/8"  
24" x 24", 24" x 30" - 1/2"

GALVANIZED FLAT SHEET STEEL  
Less than 24" x 24" - 18 gage  
24" x 24", 24" x 30" - 16 gage

Route markers to be mounted on interstate guide signs, shall be of a thickness as for signs less than 24" x 24"

The reflective material shall be white or silver reflective sheeting, applied to the entire background. The texts may be lettering film, silk screened, or hand pointed.

COLORS

State route markers and auxiliary markers shall have black texts on reflectorized white or silver backgrounds.

LETTERING

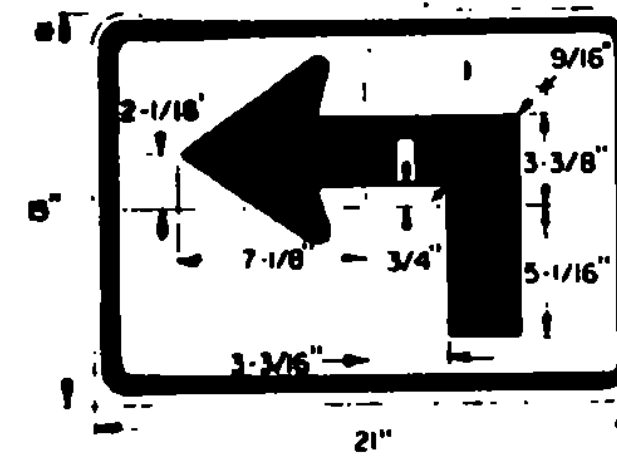
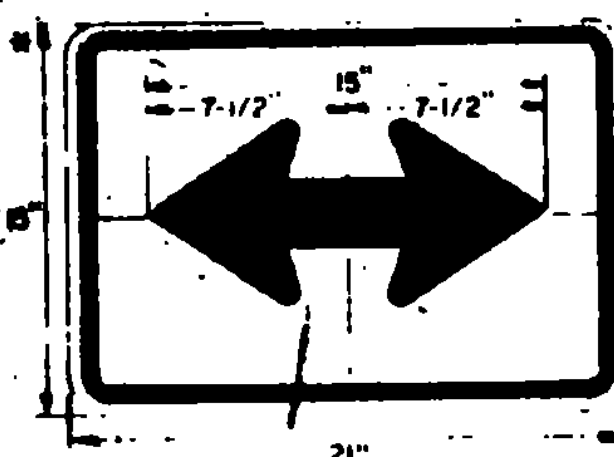
Letters and digits shall conform with the standard alphabets for highway signs approved by the National Joint Committee on Uniform Traffic Control Devices.

SPECIFICATIONS

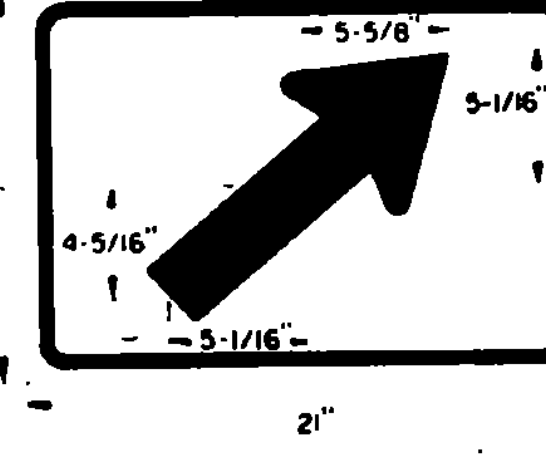
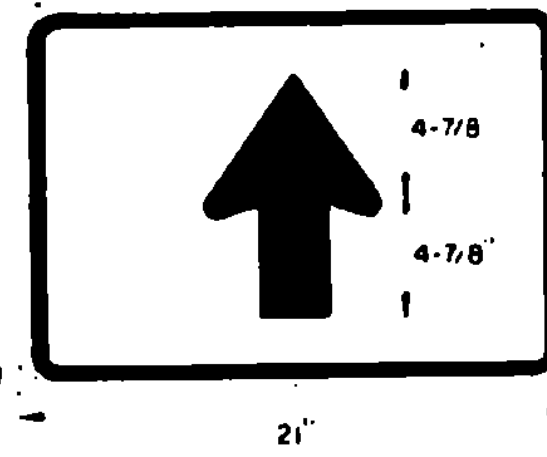
State route markers and auxiliary route markers shall meet the standard state specifications for "Traffic Signs".

DESIGNS

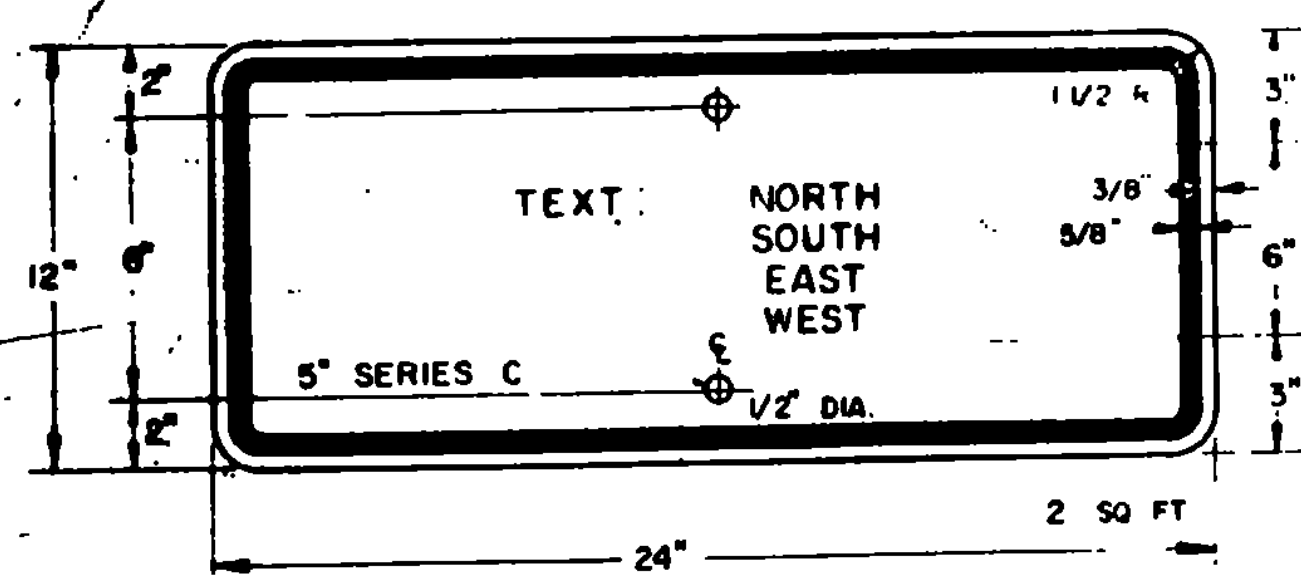
The designs of state route markers and auxiliary markers shall conform with the requirements set forth in the Manual on Uniform Traffic Control Devices prepared by the National Joint Committee on Traffic Control Devices



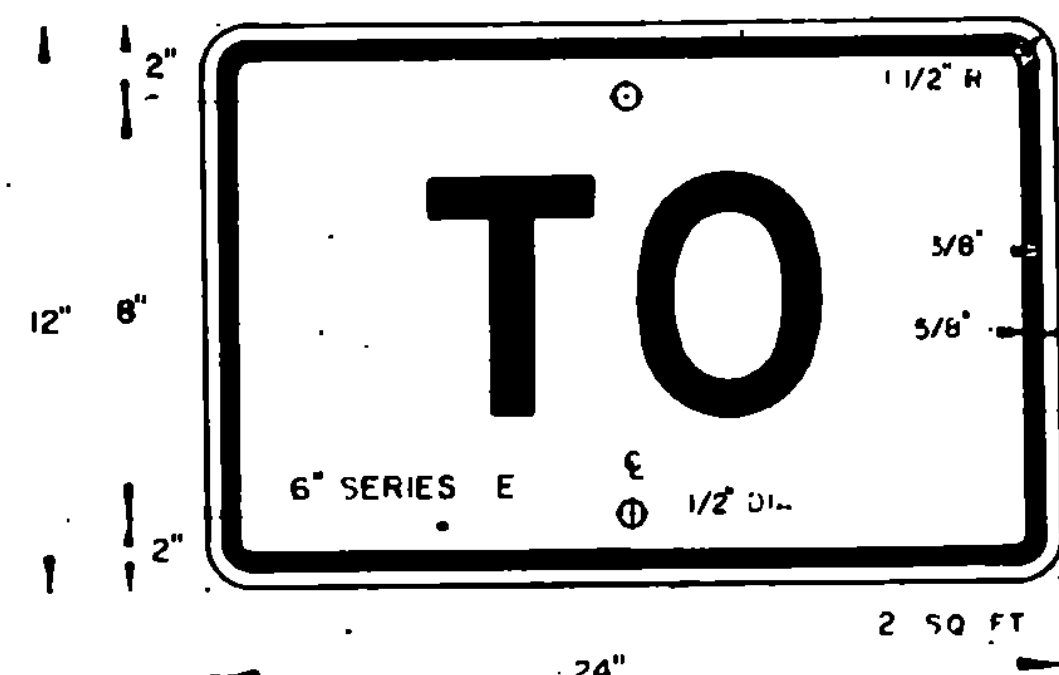
OTHER DIMENSIONS SEE ADVANCE TURN ARROW.



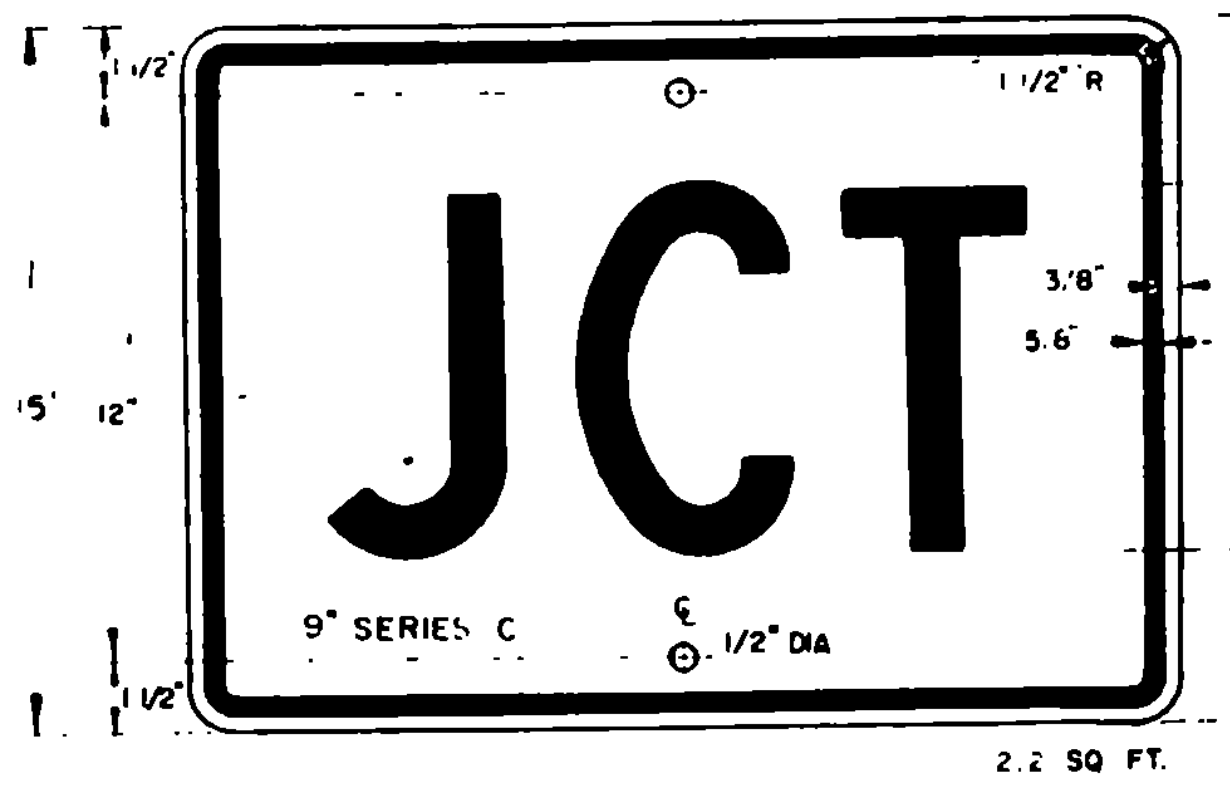
CARDINAL DIRECTION MARKER



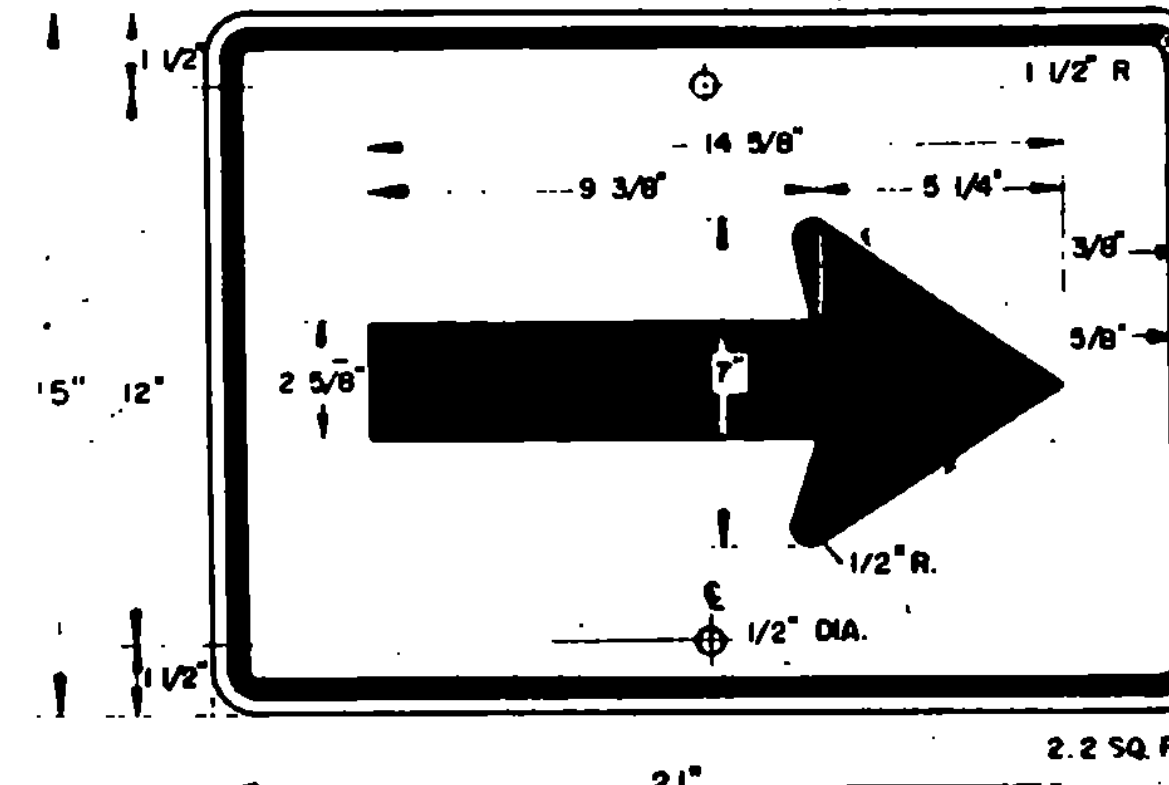
TRAILBLAZER



JUNCTION MARKER



DIRECTION ARROW OR  
ADVANCE TURN ARROW  
(SEE STANDARD E-11 FOR ARROW DESIGN DETAIL)



REVISIONS AND CORRECTIONS

MAY 3, 1962 - ADDITIONAL ADVANCE TURN ARROWS ADDED, BORDER DIMENSION CHANGED ON GUIDE SIGNS.

12/2/62 - ADDED THREE DIGIT DETAILS

FEB 5, 1966 - UPDATED TO 1965 SPECIFICATIONS

APPROVED.

DATE Dec 29, 1971

*R. H. Connell*  
CHIEF ENGINEER

*E. W. Stehney*  
ASST CHIEF ENGINEER

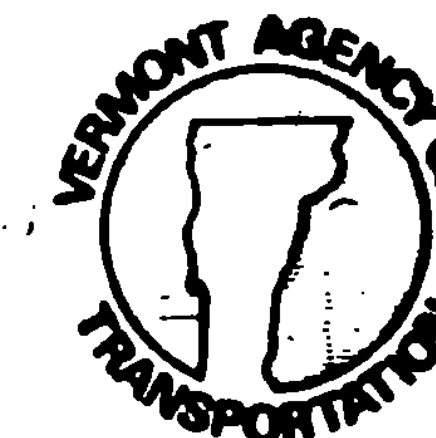
*G. M. Lane*  
HIGHWAY ENGINEER

DRAWN AWC  
TRACED A.J.A.

TRAFFIC SIGNS (GUIDE SIGNS)

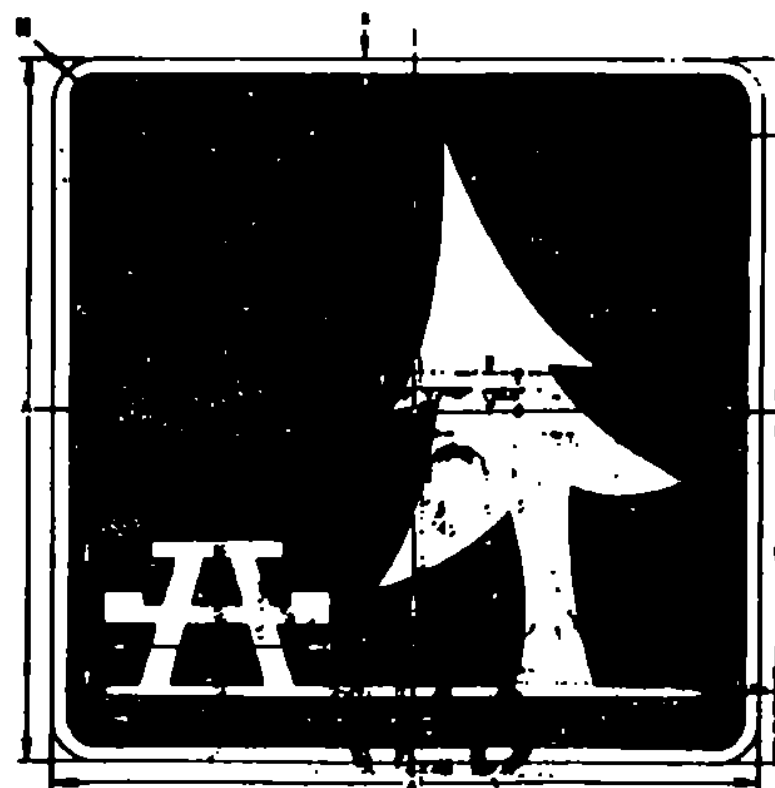
STATE ROUTE MARKERS

AND AUXILIARY MARKERS

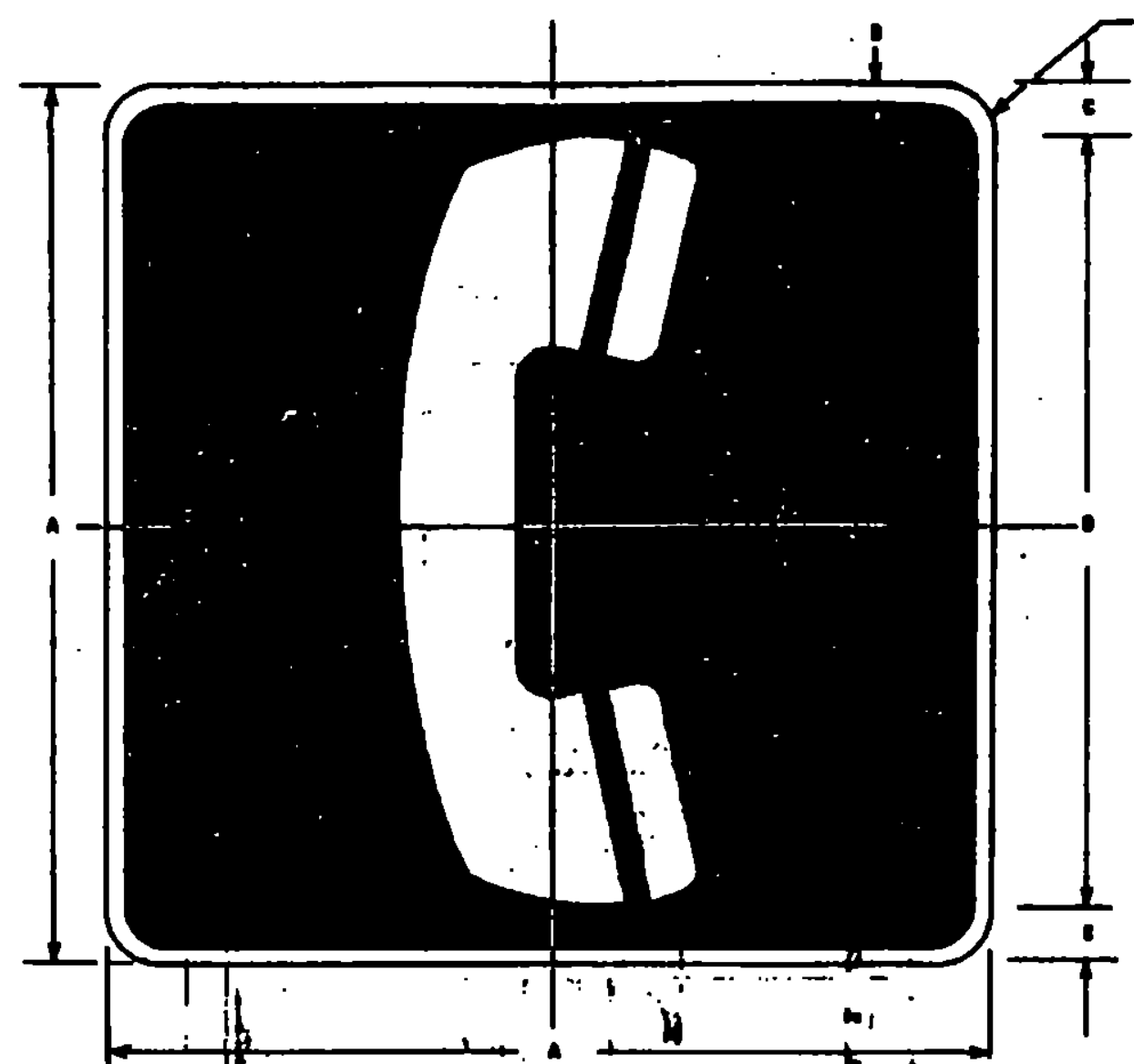


STANDARD

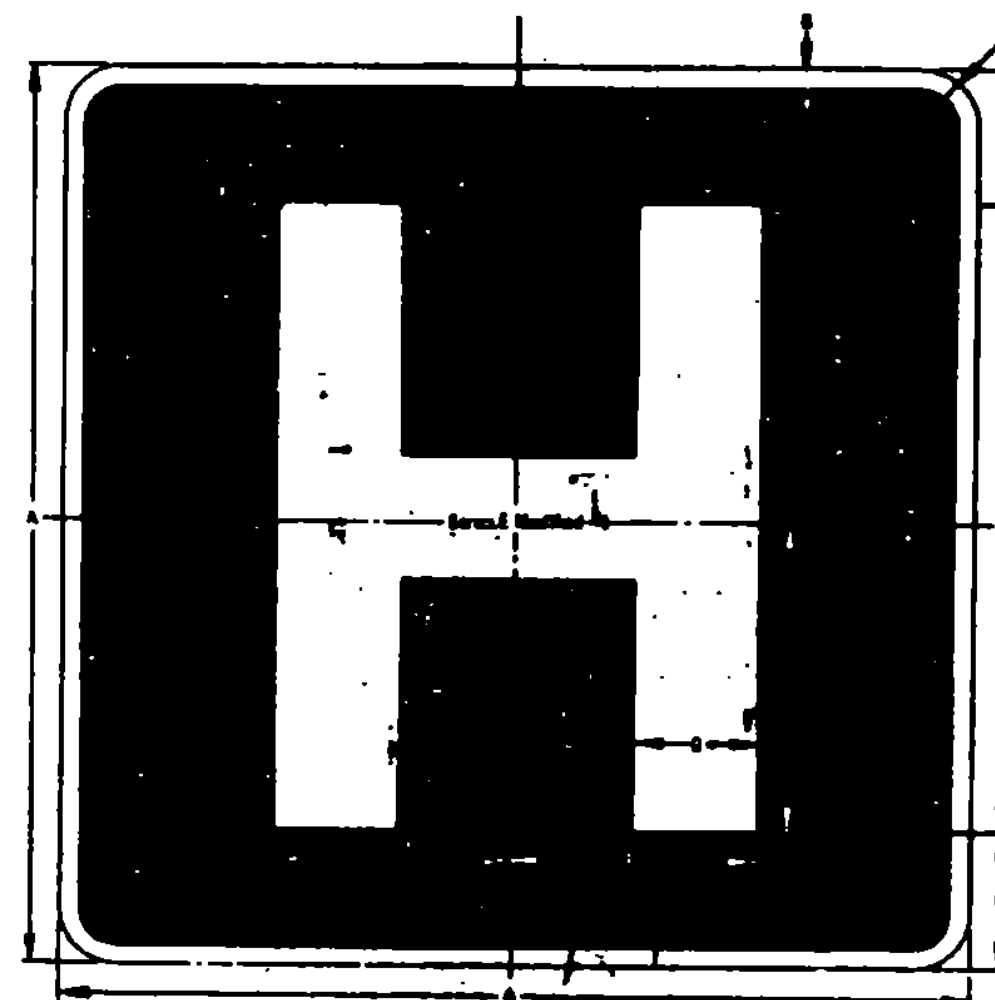
E-13



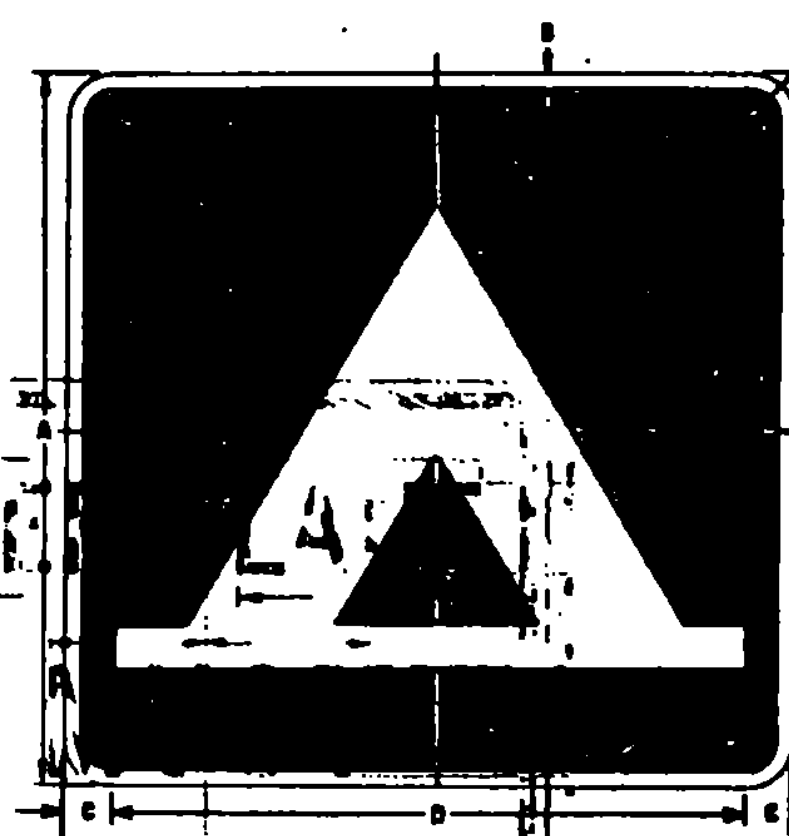
SIGN	DIMENSIONS (INCHES)									
	A	B	C	D	E	F	G	H	I	J
STD. & MIN.	24	1/2	1-1/2	10-1/2	3-1/2	2-1/2	6-1/4	8	10	1-1/2
SPECIAL	30	3/4	1-7/8	13-1/8	11-7/8	3-1/8	8-1/8	10	12-1/2	1-7/8



SIGN	DIMENSIONS (INCHES)				
	A	B	C	D	E
STD.	24	1/2	1-1/2	21	1-1/2
SPECIAL	30	3/4	2	28	1-7/8



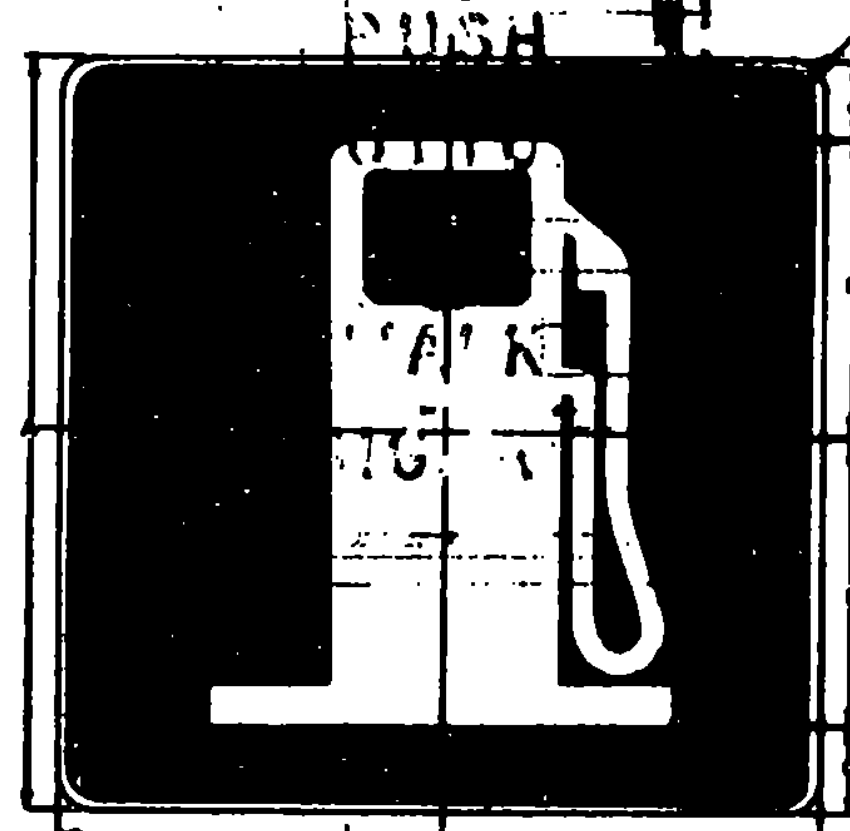
SIGN	DIMENSIONS (INCHES)							
	A	B	C	D	E	F	G	H
STD. & MIN.	24	1/2	4	16	6-3/8	6-3/8	2-1/4	1-1/2
SPECIAL	30	3/4	5	20	8-1/8	8-1/8	3	1-7/8



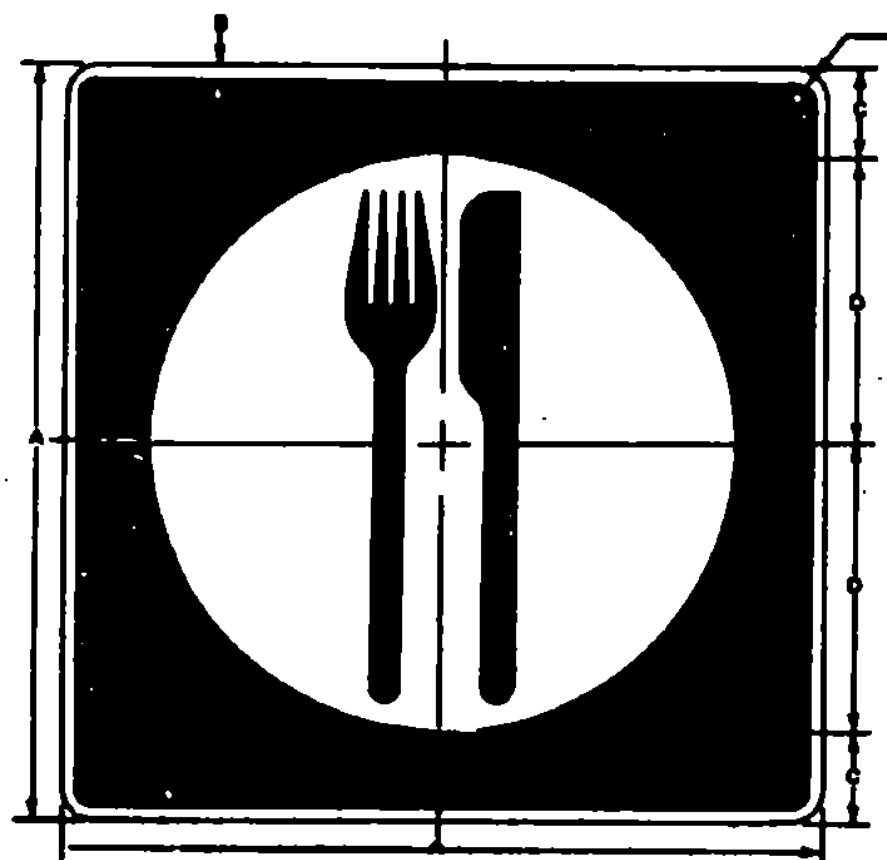
SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
STD. & MIN.	24	1/2	1-1/2	25	8	1-1/2
SPECIAL	30	3/4	2	32	10	1-7/8



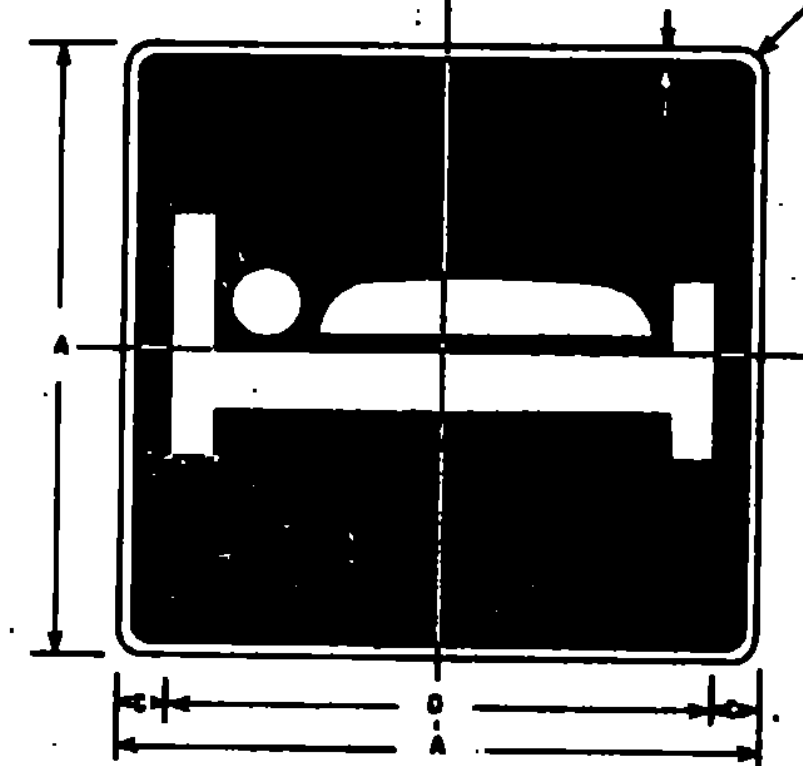
SIGN	DIMENSIONS (INCHES)				
	A	B	C	D	E
MIN & STD	24	1/2	3	18	1 1/2
SPECIAL	30	3/4	3 3/4	22 1/2	1 7/8



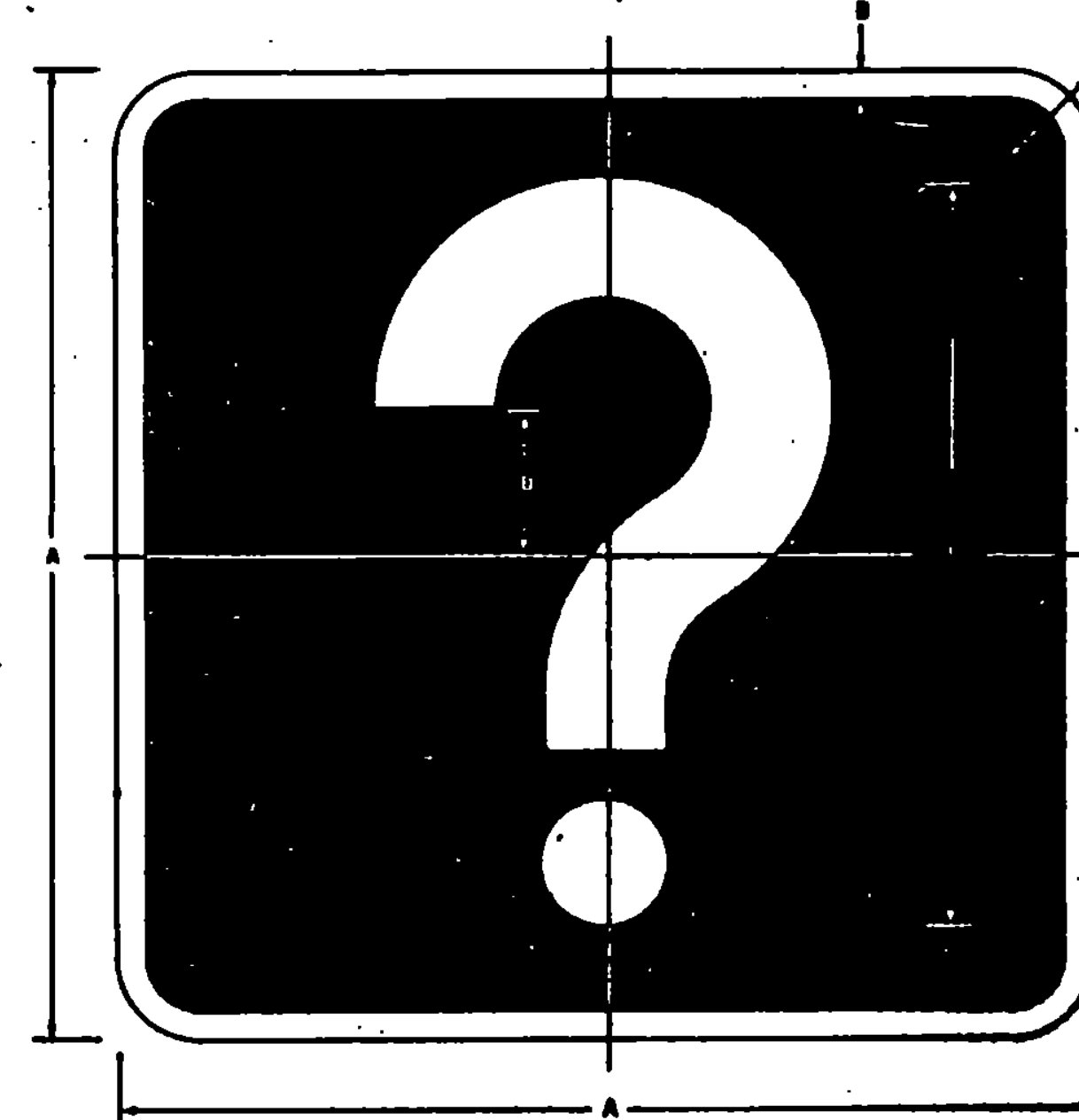
SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
STD.	24	1/2	3	9	1-1/2	24
SPECIAL	30	3/4	3-3/4	11-1/4	1-7/8	24



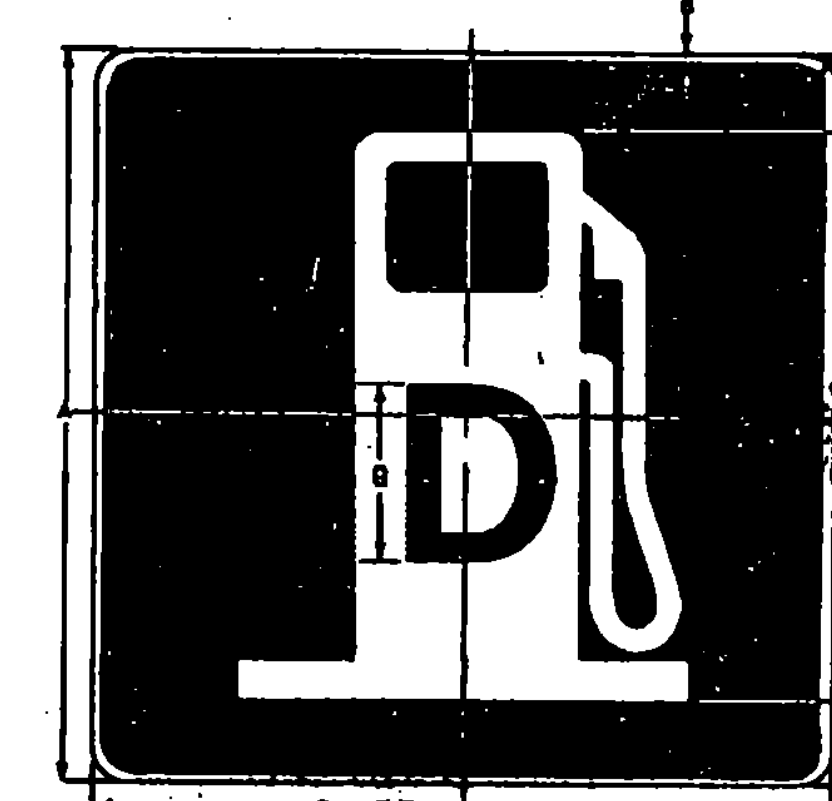
SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
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SPECIAL	30	3/4	3-3/4	11-1/4	1-7/8	24



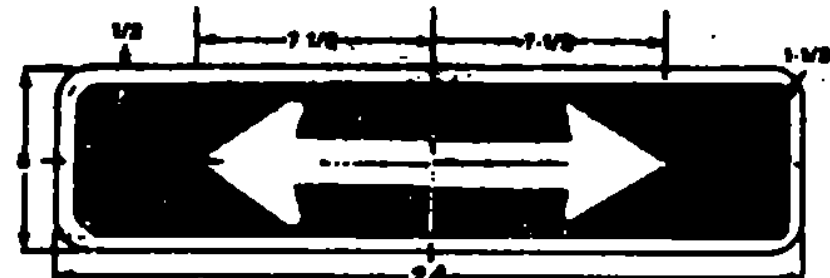
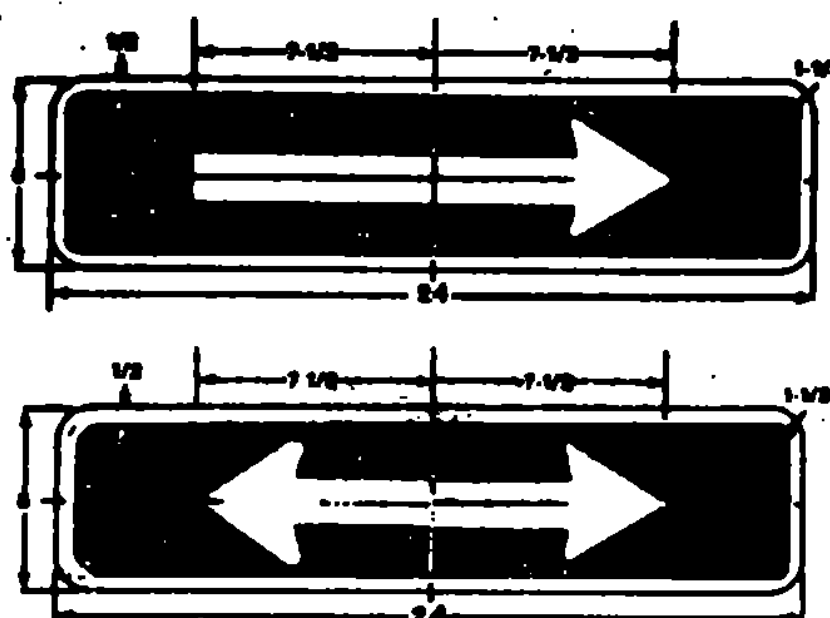
SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
STD.	24	1/2	1-1/2	21	1-1/2	24
SPECIAL	30	3/4	2	28	1-7/8	24



SIGN	DIMENSIONS (INCHES)				
	A	B	C	D	E
STD.	24	1/2	18-1/2	3-3/4	1-1/2
SPECIAL	30	3/4	23-1/4	4-3/4	1-7/8



SIGN	DIMENSIONS (INCHES)							
	A	B	C	D	E	F	G	H
STD.	24	1/2	3	9	1-1/2	24	24	24
SPECIAL	30	3/4	3-3/4	11-1/4	1-7/8	24	24	24



**MATERIALS**

The sign base material used for the guide signs shown on this sheet may be any of the following minimum thicknesses noted.

- A-FLAT SHEET ALUMINUM - 0.060
- B-HIGH DENSITY OVERLAID PLYWOOD - 1/2"
- C-GALVANIZED FLAT SHEET STEEL - 16 GA.

**COLORS**

The signs shall be white or silver reflectorized sheeting with a reverse screened blue background. The blue shall conform with the standard colors adopted by the American Association of State

Highway Officials and approved by the U.S. Dept. of Transportation, Federal Highway Administration.

**LETTERING**  
Letters shall conform with the requirements found in the publication Standard Alphabets for Highway Signs and Pavement Markings printed by the Federal Highway Administration.

**DESIGN**

The design of these signs shall conform with the details set

forth in the manual "Standard Highway Signs" as specified in "The Manual on Uniform Traffic Control Devices." Letter-numeral designation under each symbol is identification in manual.

**SPECIFICATIONS**  
These signs shall meet the standard state specifications for "Traffic Signs."

REVISIONS AND CORRECTIONS  
2. 1966 - UPDATED TO 1966 SPECIFICATIONS

APPROVED:

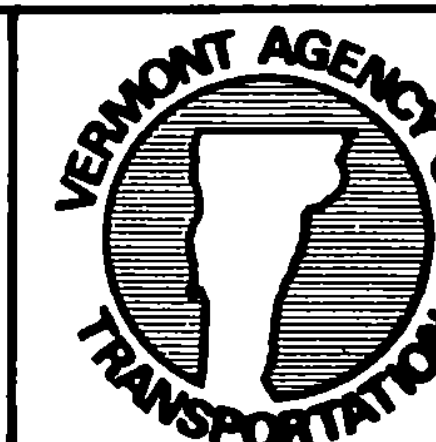
DATE 3/9/68

DIRECTOR OF ENGINEERING AND CONSTRUCTION

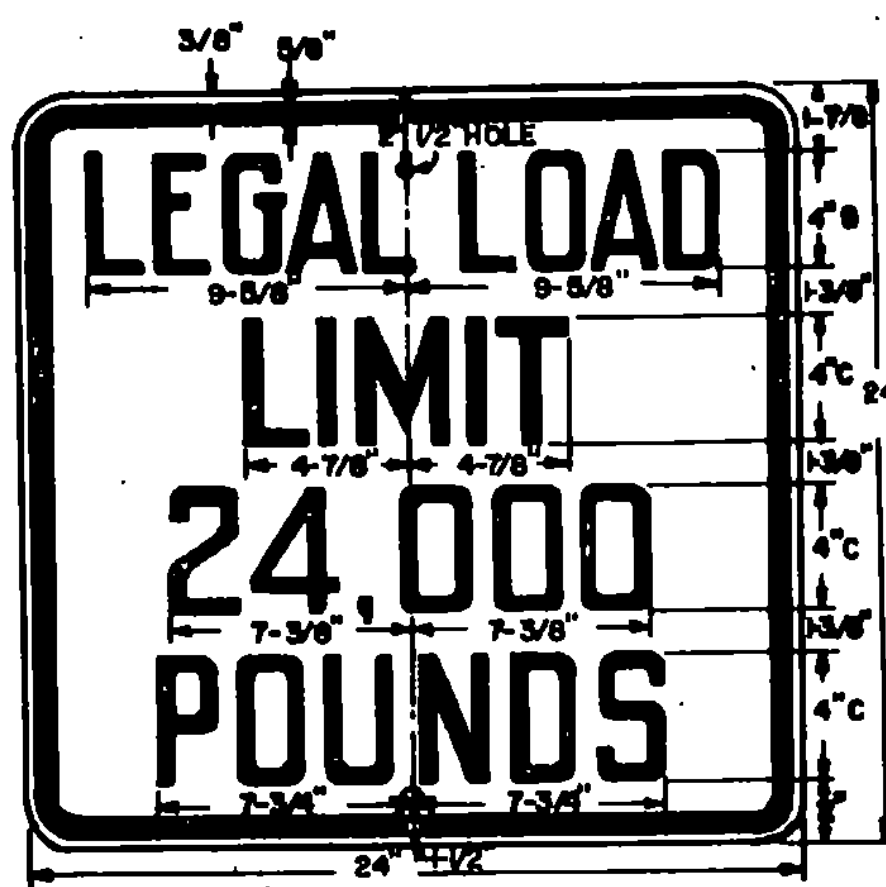
CHIEF OF DESIGN

SURVEY AND PLANS ENGINEER

**GENERAL SERVICES SIGNS**  
( GUIDE SIGNS )



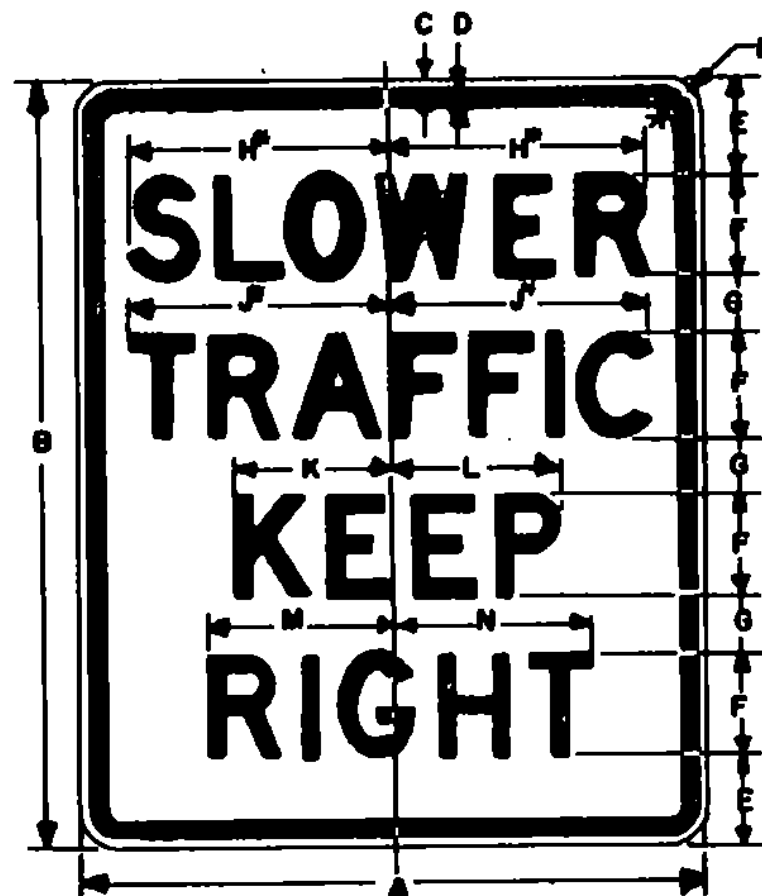
**STANDARD**  
**E-14B**



LINE 3 ALTERNATE - 16,000

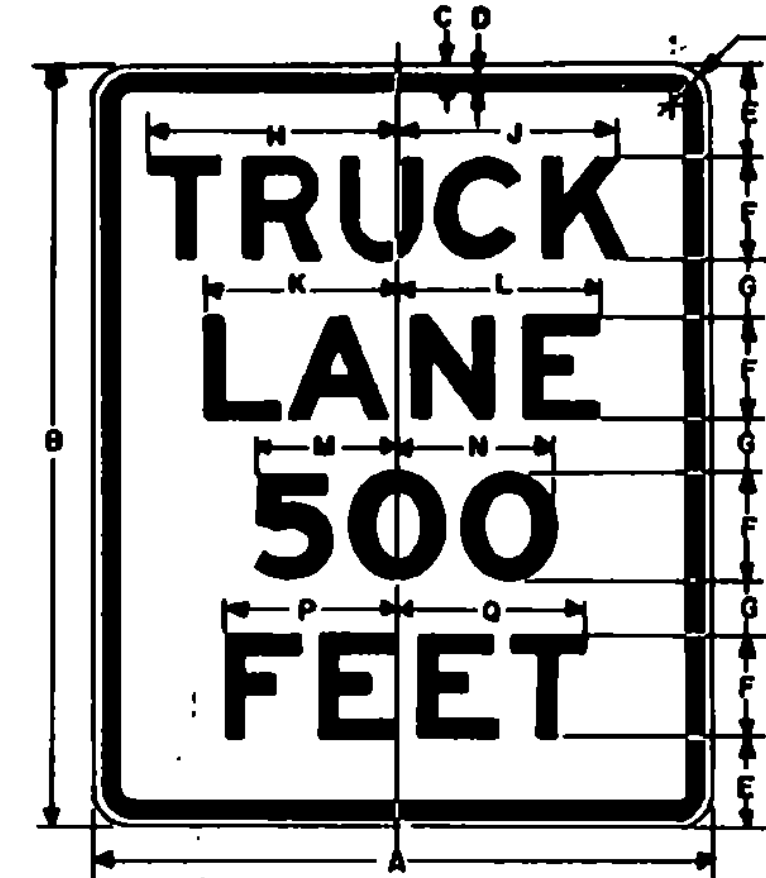


SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
STD. MIN.	24	30	3/8	5/8	3-5/8	4D	2-1/4	9-1/4	8-5/8	8-5/8	3-1/2	10	1-1/2	
SPECIAL	36	48	5/8	7/8	6	8D	4	14	14-7/8	9-3/4	5-1/4	15	2-1/4	
SPECIAL	48	60	3/4	1-1/4	7-1/4	8D	4-1/2	18-1/2	17-1/4	9-1/8	7	20	3	



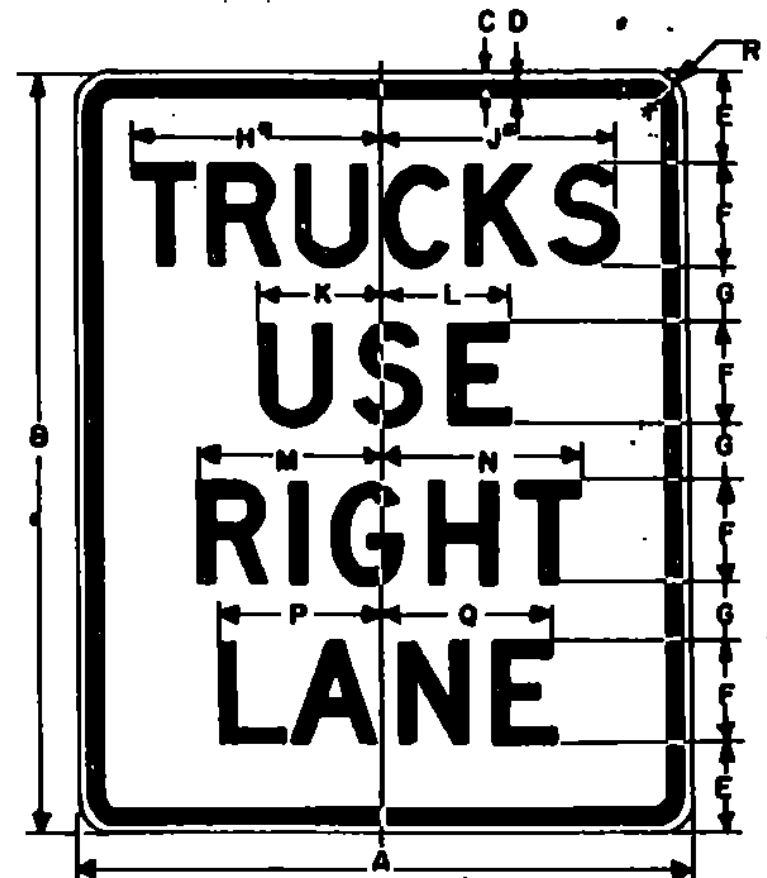
\*REDUCE SPACING 25%

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
MIN. B. STD.	24	30	3/8	5/8	3-5/8	4D	2-1/4	9-3/4	10	6	6-9/16	7-1/8	7-5/8	1-1/2
EXPWY.	36	48	5/8	7/8	6	6D	4	14-5/8	15	9-13/16	10-1/16	12-3/8	2-1/4	
FWY.	48	60	3/4	1-1/4	7-1/4	8D	4-1/2	18-1/2	20	12	13-1/8	14-1/4	15-1/4	3



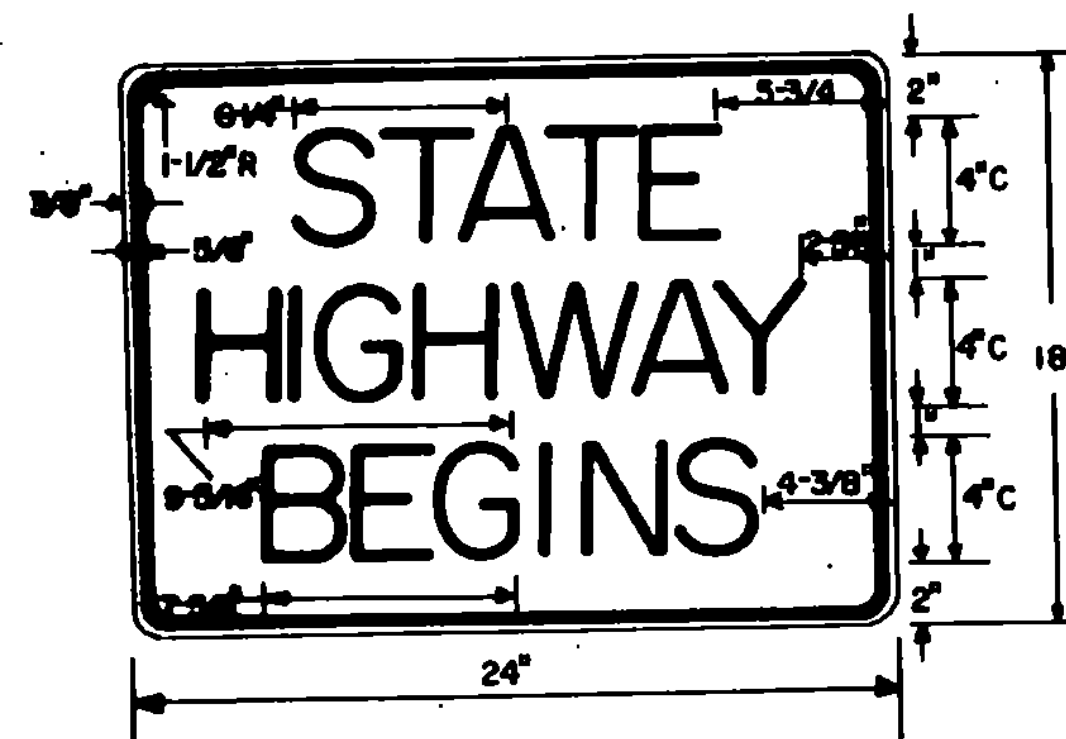
\*REDUCE SPACING 32%

SIGN	DIMENSIONS (INCHES)															
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R
MIN. B. STD.	24	30	3/8	5/8	3-5/8	4D	2-1/4	9-13/16	9-1/8	7-9/16	7-1/8	5-1/16	9-13/16	6-7/8	7-1/4	1-1/2
EXPWY.	36	48	5/8	7/8	6	6D	4	14-5/8	14-1/2	11-5/8	11-1/2	8-1/2	10-5/8	10-5/8	12-1/4	
FWY.	48	60	3/4	1-1/4	7-1/4	8D	4-1/2	18-1/2	19-3/8	13-1/8	13-3/8	11-3/8	11-5/8	13-3/4	14-1/8	3



\*REDUCE SPACING 32%

SIGN	DIMENSIONS (INCHES)															
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R
MIN. B. STD.	24	30	3/8	5/8	3-5/8	4D	2-1/4	9-13/16	9-1/8	7-9/16	7-1/8	5-1/16	9-13/16	6-7/8	7-1/4	1-1/2
EXPWY.	36	48	5/8	7/8	6	6D	4	14-5/8	14-1/2	11-5/8	11-1/2	8-1/2	10-5/8	10-5/8	12-1/4	
FWY.	48	60	3/4	1-1/4	7-1/4	8D	4-1/2	18-1/2	19-3/8	13-1/8	13-3/8	11-3/8	11-5/8	13-3/4	14-1/8	3



**COLORS:**  
THE REGULATORY SIGNS SHOWN ON THIS SHEET SHALL HAVE BLACK TEXT ON REFLECTORIZED WHITE BACKGROUND. THE COLORS SHALL CONFORM WITH THE COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

**MATERIALS:**  
THE SIGN BASE MATERIALS USED FOR THE REGULATORY SIGNS SHOWN ON THIS SHEET MAY BE ANY OF THE FOLLOWING OF THE MINIMUM THICKNESS NOTED.

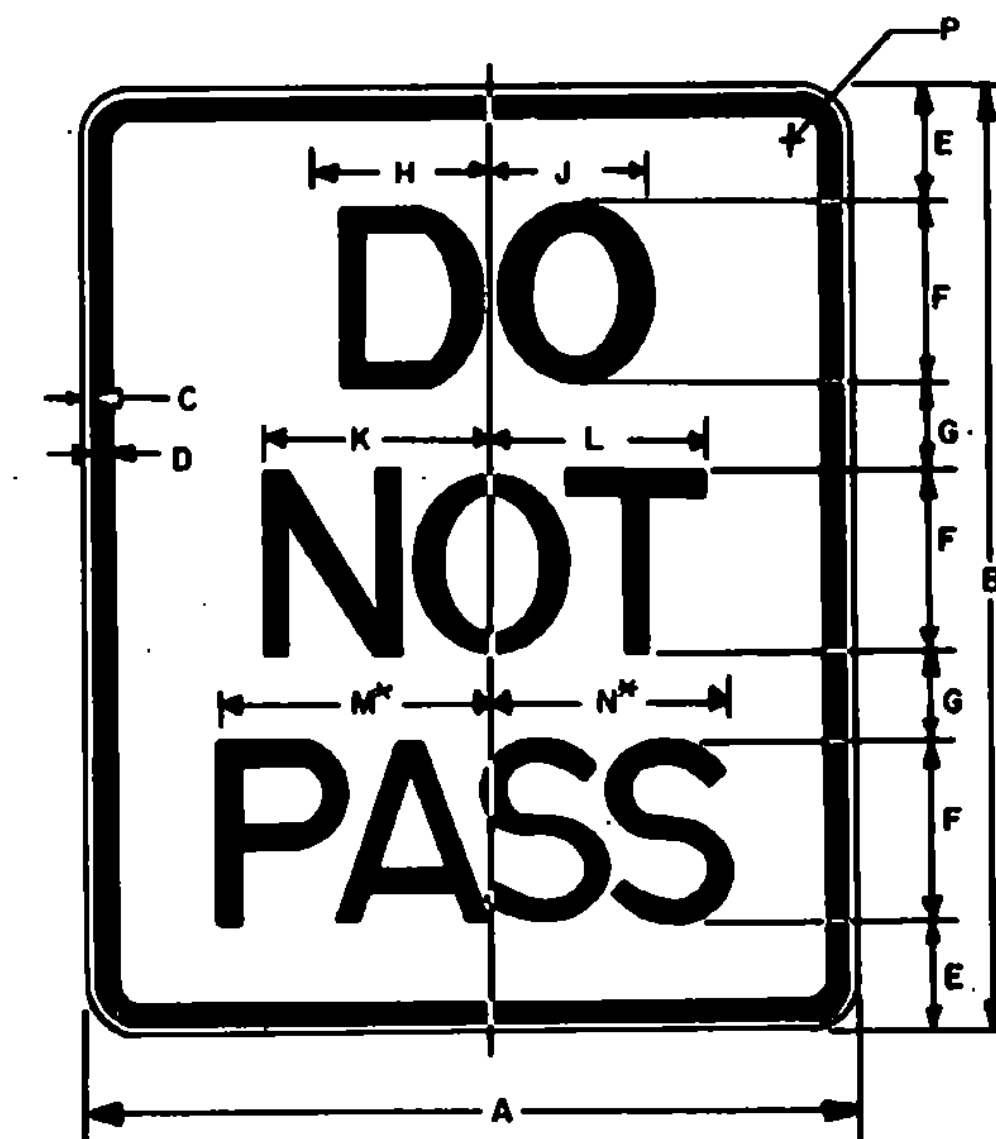
	18" X 24"	24" X 18"	36" X 48"
FLAT SHEET ALUMINUM	0.060"	0.080"	0.100"
HIGH DENSITY OVERLAID PLYWOOD	1/2"	1/2"	5/8"
GALVANIZED FLAT SHEET STEEL	18 GAGE	16 GAGE	14 GAGE

THE REFLECTIVE MATERIAL FOR GROUND MOUNTED SIGNS SHALL BE FLAT TOP WHITE REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN.

THE TEXT OF THE SIGNS MAY BE LETTERING FILM, SILK SCREENED OR HAND PAINTED. WHEN HAND PAINTED, POOR WORKMANSHIP SHALL BE CAUSE FOR REJECTION.

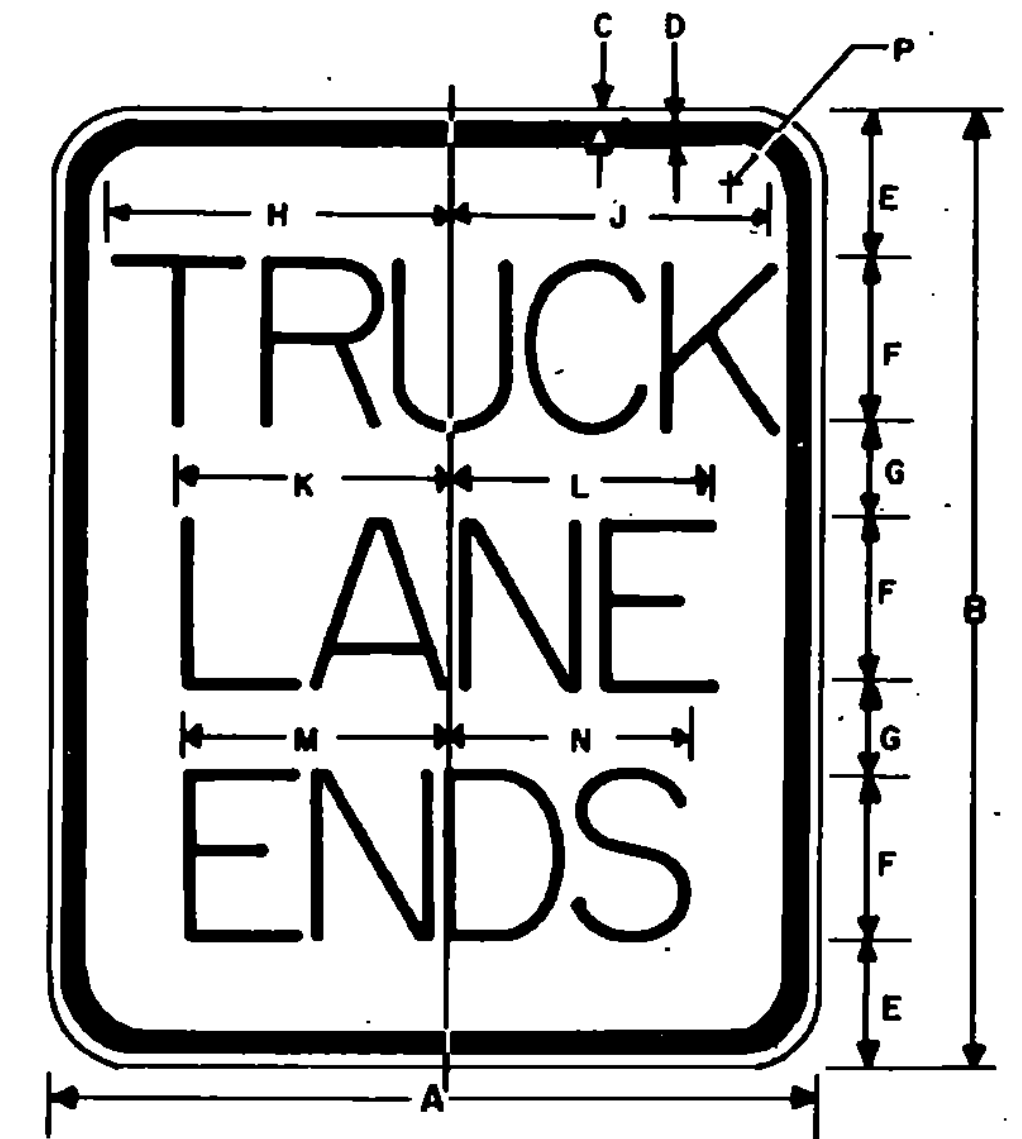
**SPECIFICATIONS:**  
REGULATORY SIGNS SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR TRAFFIC SIGNS.

**TEXT DESIGN:**  
LETTERS, DIGITS, ARROWS, SPACINGS, AND TEXT DIMENSIONS SHALL CONFORM WITH THE STANDARD ALPHABETS AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES PREPARED BY THE NATIONAL JOINT COMMITTEE ON UNIFORM TRAFFIC CONTROL DEVICES.



\*REDUCE SPACING 40%

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
MIN.	18	24	3/8	5/8	3-1/2	4D	2-1/2	3-1/8	3-5/16	4-3/4	4-7/8	6-1/4	6-1/2	1-1/2
STD.	24	30	3/8	5/8	3-1/2	6D	2-1/2	4-9/16	5	7-1/8	7-3/8	9-3/8	9-3/4	1-1/2
EXPWY.	36	48	5/8	7/8	7	8D	5	6-1/4	6-5/8	9-1/2	9-5/4	12-1/2	12-1/2	2-1/4
FWY.	48	60	3/4	1-1/4	8	10D	7	7-3/4	8-3/8	11-7/8	12-1/4	15-5/8	16-1/4	3



SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
MIN. B. STD.	24	30	3/8	5/8	3-1/2	6C	2-1/2	10-1/4	10-3/8	7-3/4	7-3/4	7-13/16	8	1-1/2
EXPWY.	36	48	5/8	7/8	7	8C	5	13-1/16	13-5/8	10-5/8	10-5/8	10-1/16	10-1/16	2-1/4
FWY.	48	60	3/4	1-1/4	8	10D	7	20-5/8	20-5/8	15-7/8	15-7/8	16-1/16	16-1/16	3

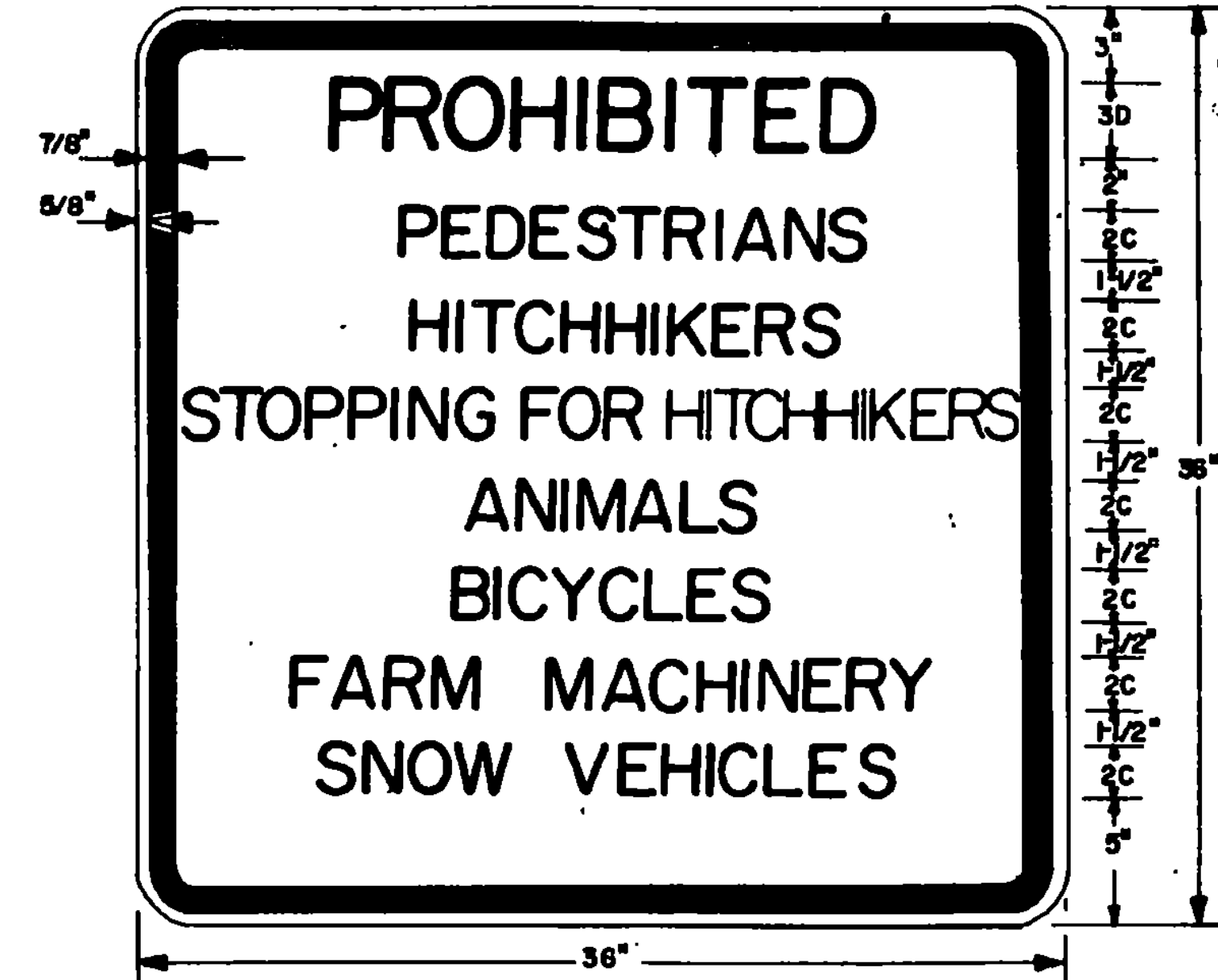
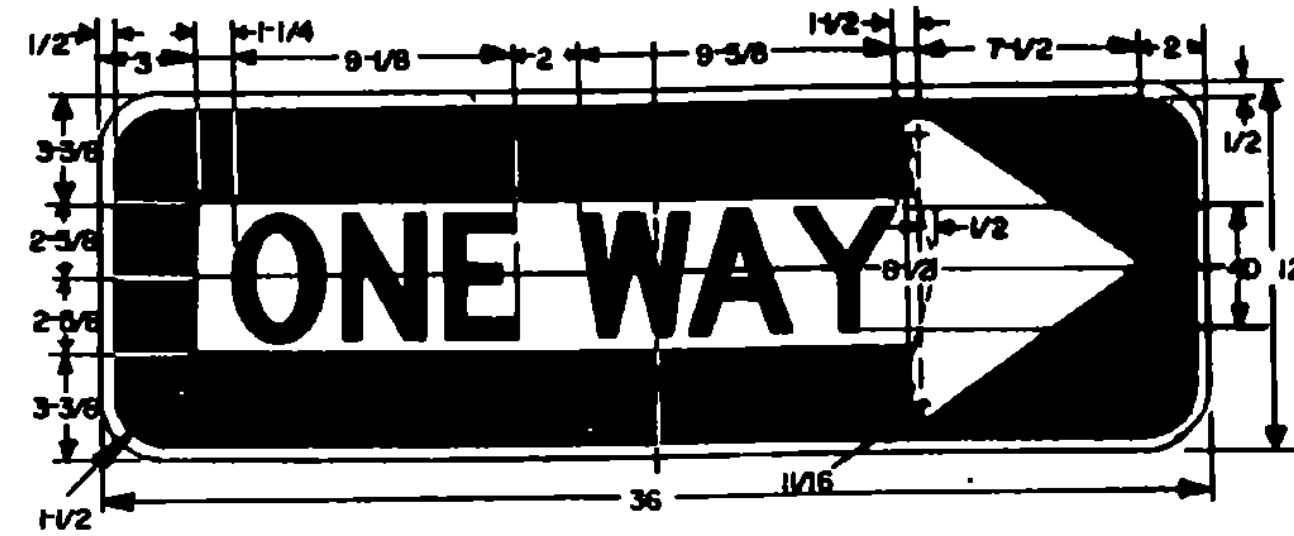
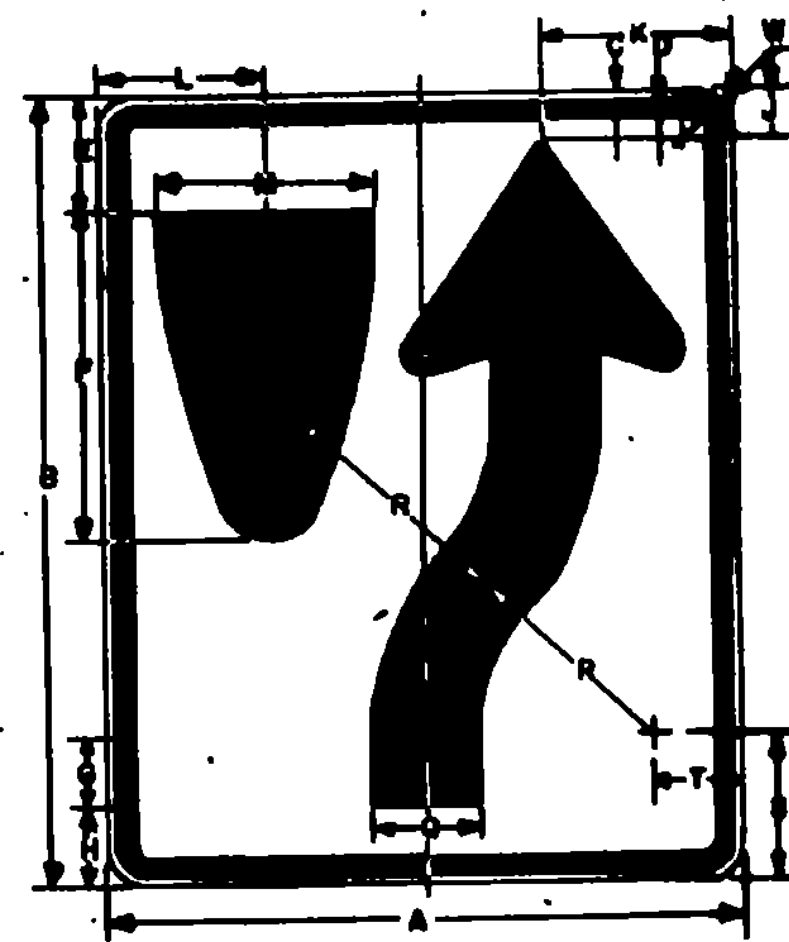
REVISIONS AND CORRECTIONS  
FEB. 8, 1988 - UPDATED TO 1985 SPECIFICATIONS

APPROVED  
DATE JULY 18, 1984  
DIRECTOR OF ENGINEERING AND CONSTRUCTION  
Arthur J. Goss  
CHIEF OF DESIGN  
Survey and Plans Engineer

# REGULATORY SIGNS

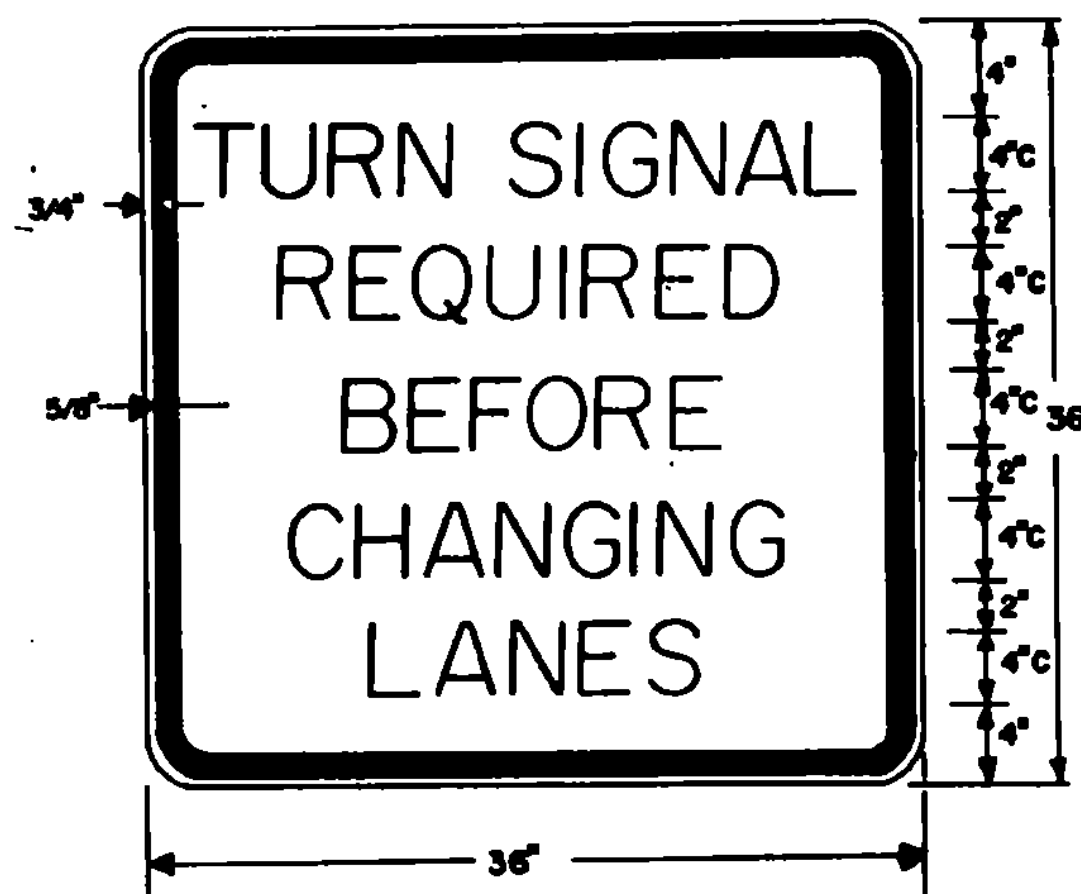


STANDARD  
**E-15 A**



SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	I	J	K
MIN.	18	24	3/8	5/8	3-3/8	9-3/8	1-7/8	2-1/4	1-3/8	8-1/2	
STD.	24	30	3/8	5/8	4-1/2	12-1/2	2-1/2	3	1-7/8	7-3/8	
EXPWY.	36	48	5/8	7/8	6-3/4	18-3/4	3-3/4	4-1/2	2-3/8	11-1/8	
FWY.	48	60	3/4	1-1/4	9	26	5	6	3-3/4	14-3/16	

SIGN	DIMENSIONS (INCHES)										
	L	M	N	P	Q	R	S	T	U	V	W
MIN.	4-11/16	6	22-1/2	1-1/2	3	6-3/4	4-1/8	2-1/4	1-1/16	7-7/8	1-1/2
STD.	6-1/4	8	30	2	4	9	5-1/2	3	1-3/8	11-1/8	1-1/2
EXPWY.	9-3/8	12	45	3	6	13-1/2	6-1/4	4-1/2	2	15-3/4	2-1/4
FWY.	12-1/2	16	60	4	8	18	11	6	2-11/16	20	3

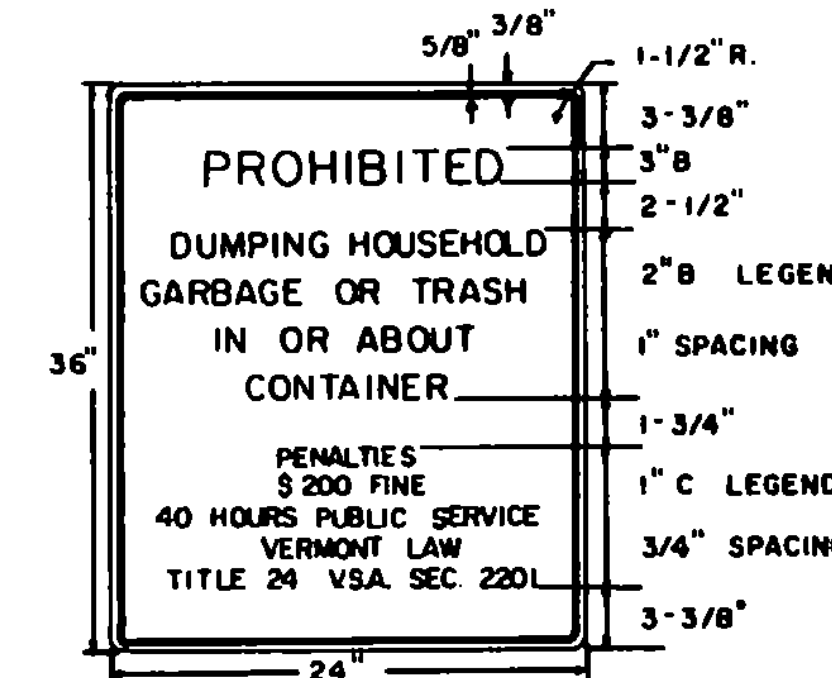
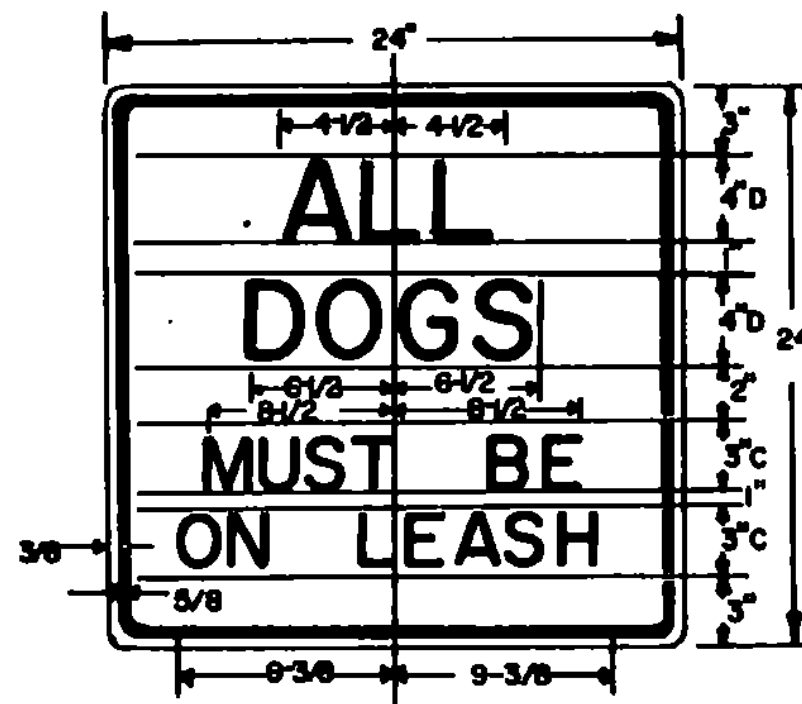
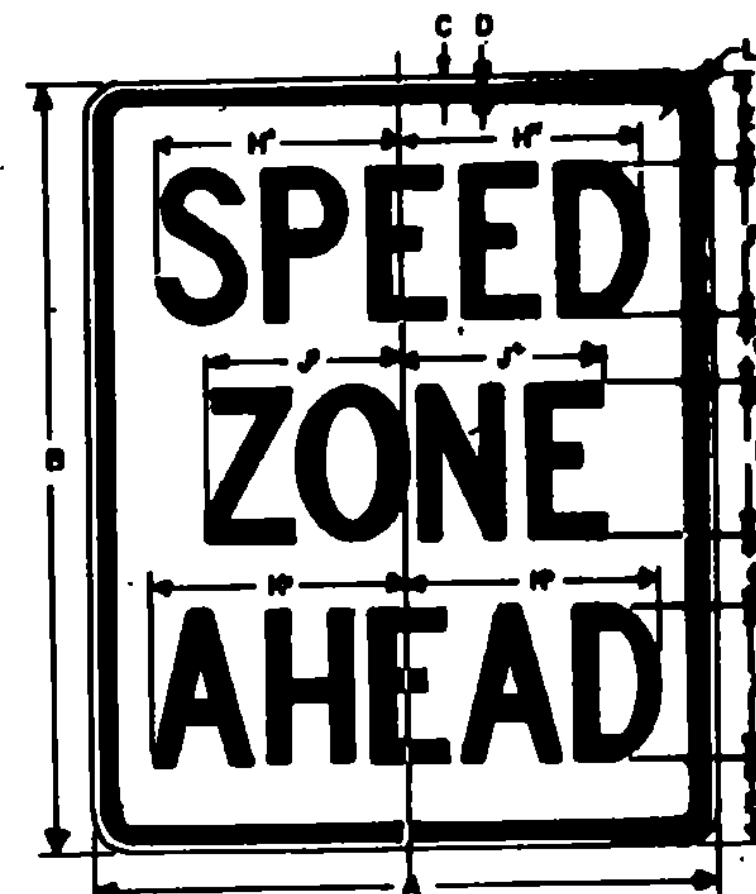


SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	I	J	K
MIN.	18	24	3/8	5/8	3	3E	2	8E	1-1/2	7-3/16	5-1/2
STD.	24	30	3/8	5/8	4	4E	2	10E	1-1/2	9-9/16	7-5/16
EXPWY.	36	48	5/8	7/8	6	6E	5	14E	2-1/4	14-3/8	11
FWY.	48	60	3/4	1-1/4	8	8E	4	20E	3	19-1/8	14-5/8

\* OPTICALLY SPACE NUMERALS ABOUT VERTICAL CENTERLINE.

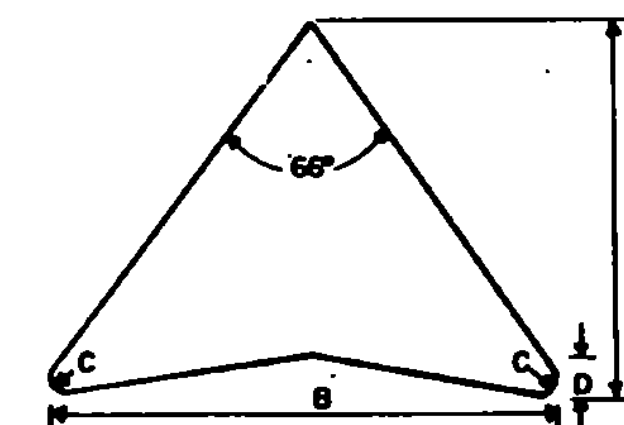
SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	I	J	K
STD. & MIN.	24	30	3/8	5/8	4	4C	2	10D	1-1/2	9-3/16	6-13/16
EXPWY.	36	48	5/8	7/8	6	6C	5	14D	2-1/4	13-3/4	10-9/16
FWY.	48	60	3/4	1-1/4	8	8C	6	16D	3	18-3/8	13-5/8

\* OPTICALLY SPACE NUMERALS ABOUT VERTICAL CENTERLINE.



SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	I	J	K
MIN.	18	24	3/8	5/8	3-1/2	4C	2-1/2	8-13/16	5-1/2	7	1-1/2
STD.	24	30	3/8	5/8	3-1/2	6C	2-1/2	9-3/16	7-8/16	9-3/4	1-1/2
EXPWY.	36	48	5/8	7/8	7	8C	5	13-5/8	11-1/16	14	2-1/4
FWY.	48	60	3/4	1-1/4	9	10C	6	17	13-5/16	17-1/2	3

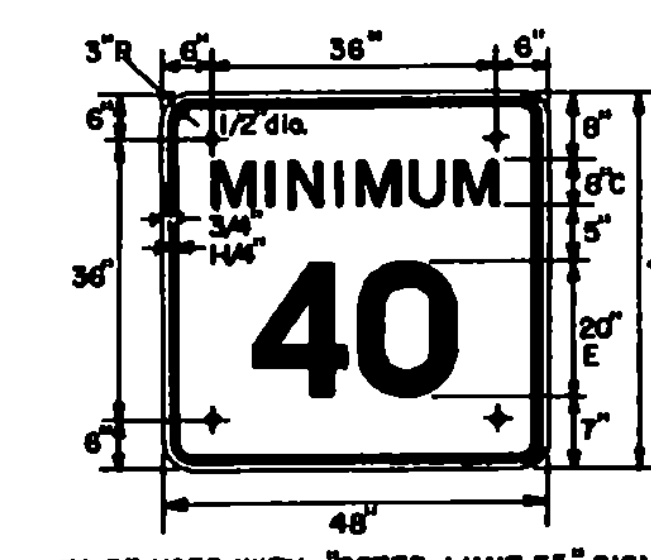
\* FOR STD SIZE, REDUCE SPACING 40%.



ARROW HEAD	DIMENSIONS (INCHES)			
	SIZE	A	B	C
MINIMUM	18X24	7-1/8	8-1/2	3/8
STANDARD	24X30	9-1/2	11-3/8	1-1/2
EXPRESSWAY	36X48	14-1/4	17	1-3/8
FREEWAY	48X60	19	22-5/8	1-7/8

SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	I	J	K
EXPWY.	30	24	3/8	5/8	3-1/2	4C	2-1/2	4D	12-1/2	13	12-3/4
FWY.	48	36	5/8	7/8	5	6D	4	6D	20-7/16	21-1/8	10-1/16

\* FOR FWY SIZE, REDUCE SPACING 50%.



TO BE USED WITH "SPEED LIMIT 55" SIGN-FWY ONLY.

**COLORS:**

THE REGULATORY SIGNS SHOWN ON THIS SHEET SHALL HAVE BLACK TEXT ON REFLECTORIZED WHITE BACKGROUND. THE COLORS SHALL CONFORM WITH THE COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

**MATERIALS:**

THE SIGN BASE MATERIALS USED FOR THE REGULATORY SIGNS SHOWN ON THIS SHEET MAY BE ANY OF THE FOLLOWING OF THE MINIMUM THICKNESS NOTED.

FLAT SHEET ALUMINUM	12" X 18"	0.050	24" X 24"	0.080	36" X 12"	0.100
	18" X 24"	1/2	30" X 24"	1/2	36" X 36"	5/8
HIGH DENSITY OVERLAP PLYWOOD	18" X 24"	1/2	30" X 24"	1/2	36" X 48"	5/8
GALVANIZED FLAT SHEET STEEL	18 GAGE	16 GAGE	14 GAGE	14 GAGE	14 GAGE	14 GAGE

THE REFLECTIVE MATERIAL FOR GROUND MOUNTED SIGNS SHALL BE FLAT TOP WHITE REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN.

THE TEXT OF THE SIGNS MAY BE LETTERING FILM SILK SCREENED OR HAND PAINTED. WHEN HAND PAINTED, POOR WORKMANSHIP SHALL BE CAUSE FOR REJECTION.

**SPECIFICATIONS:**

REGULATORY SIGNS SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR TRAFFIC SIGNS.

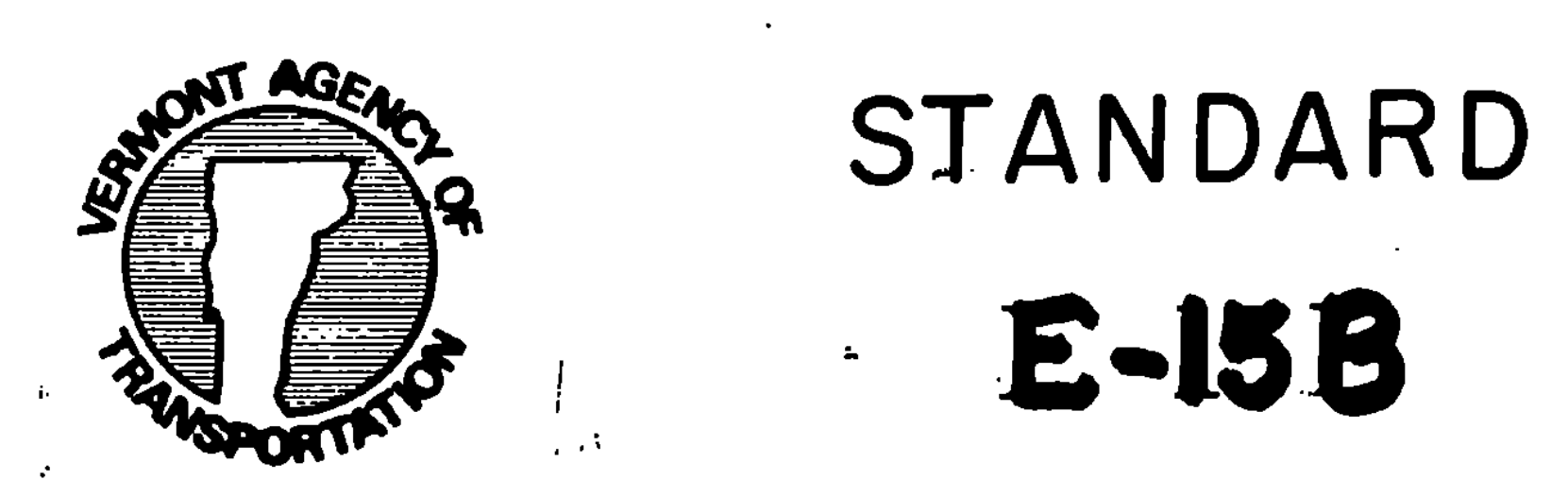
**TEXT DESIGN:**

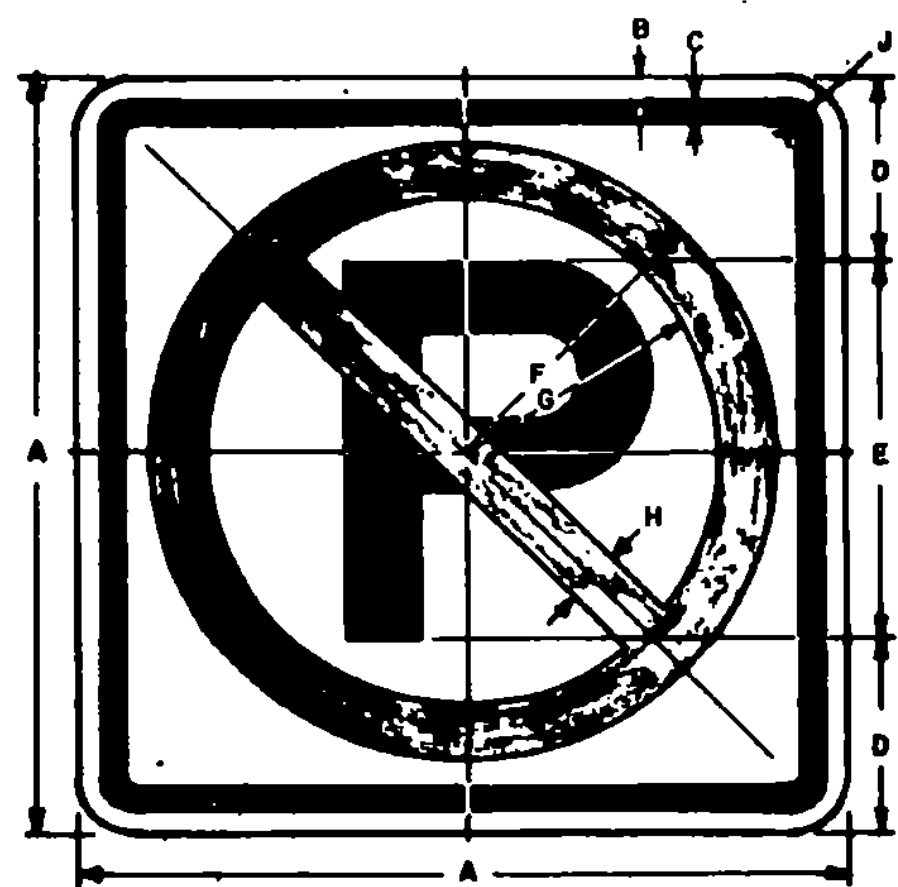
LETTERS, DIGITS, ARROWS, SPACINGS, AND TEXT DIMENSIONS SHALL CONFORM WITH THE STANDARD ALPHABETS AND DESIGNS DESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES PREPARED BY THE NATIONAL JOINT COMMITTEE ON UNIFORM TRAFFIC CONTROL DEVICES.

**REVISIONS AND CORRECTIONS**  
 SEPT. 20, 1984 - ADDED "MINIMUM 40" SIGN - CHANGED "SPEED LIMIT 50" (FWY. - G & H)  
 - CHANGED "PROHIBITED DUMPING HOUSEHOLD GARBAGE" SIGN  
 DEC. 27, 1984 - CLARIFIED KEEP RIGHT SYMBOL  
 FEB. 3, 1986 - UPDATED TO 1985 SPECIFICATIONS

APPROVED  
 DATE JULY 18, 1984  
 DIRECTOR OF ENGINEERING AND CONSTRUCTION  
*Arthur J. Goss*  
 CHIEF OF DESIGN  
*Paul C. Evans*  
 SURVEY AND PLANS ENGINEER

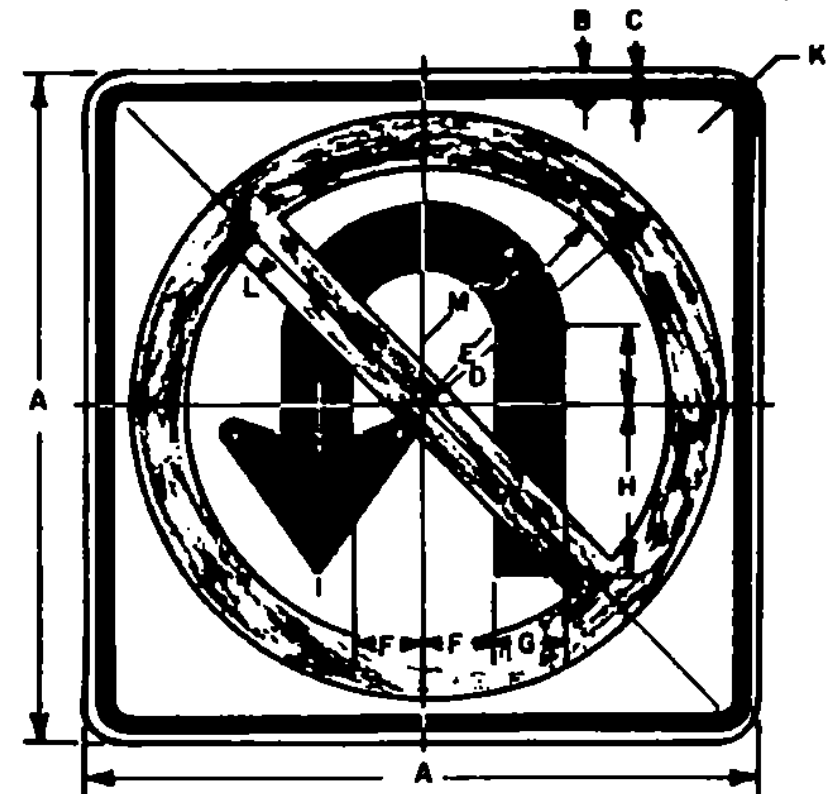
**REGULATORY SIGNS**





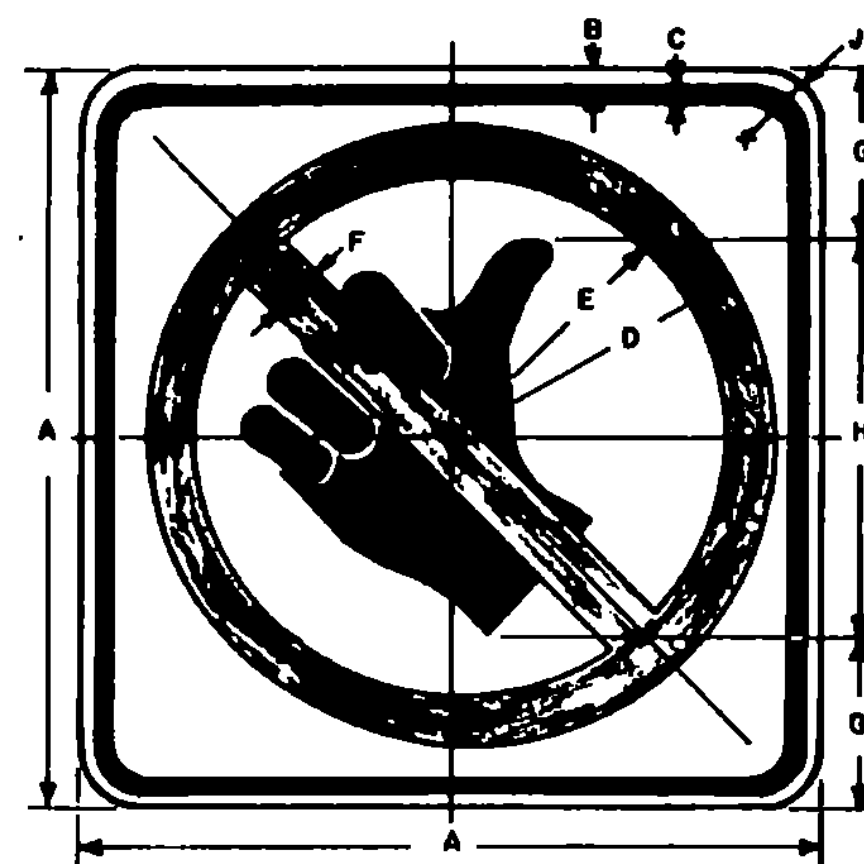
**COLORS**  
CIRCLE AND DIAGONAL - RED (REFL-RURAL)  
SYMBOL AND BORDER - BLACK (NON-REFL)  
BACKGROUND - WHITE (REFL-RURAL)

SIGN	DIMENSIONS (INCHES)									
	A	B	C	D	E	F	G	H	J	K
URBAN MIN. & STD.	12	3/8	3/8	3	62(M)	4-7/8	3-7/8	1	1-1/2	
RURAL MIN. & STD.	24	3/8	6/8	6	122(M)	10-1/2	8-1/2	2	1-1/2	
EXPWY.	36	5/8	7/8	9	182(M)	15-3/4	12-3/4	3	2-1/4	
FWY.	48	3/4	1-1/4	12	242(M)	21	17	4	3	



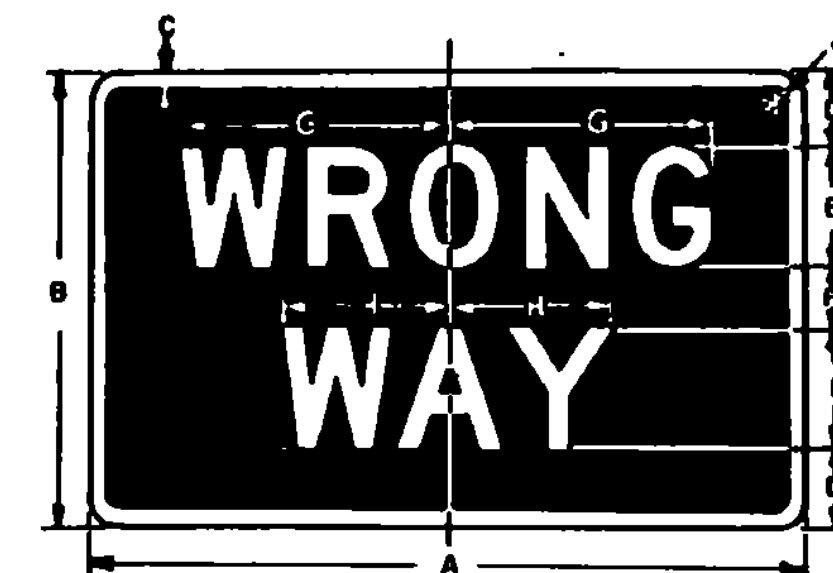
**COLORS**  
CIRCLE AND DIAGONAL - RED (REFL)  
ARROW AND BORDER - BLACK (NON-REFL)  
BACKGROUND - WHITE (REFL)

SIGN	DIMENSIONS (INCHES)												
	A	B	C	D	E	F	G	H	J	K	L	M	
STD. & MIN.	24	3/8	5/8	10-1/2	8-1/2	2-1/2	2-1/2	6	2-1/4	1-1/2	2	5	
SPECIAL	30	1/2	3/4	13-1/8	10-5/8	3-1/8	3-1/8	7-1/2	2-13/16	1-7/8	2-1/2	6-1/4	
EXPWY.	36	5/8	7/8	15-3/4	12-3/4	3-3/4	3-3/4	9	3-3/8	2-1/4	3	7-1/2	
SPECIAL	48	3/4	1-1/4	21	17	5	5	12	4-1/2	3	4	10	



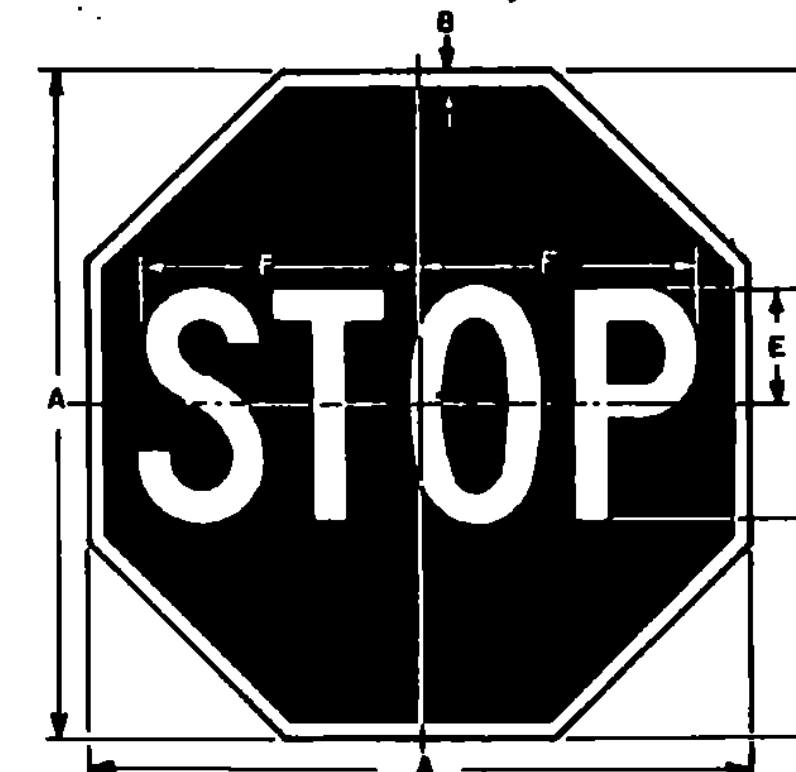
**COLORS**  
CIRCLE AND DIAGONAL - RED (REFL)  
SYMBOL AND BORDER - BLACK (NON-REFL)  
BACKGROUND - WHITE (REFL)

SIGN	DIMENSIONS (INCHES)									
	A	B	C	D	E	F	G	H	J	K
MIN.	18	3/8	5/8	7-7/8	6-3/8	1-1/2	3-3/4	10-1/2	1-1/2	
STD.	24	3/8	5/8	10-1/2	8-1/2	2	5	14	1-1/2	



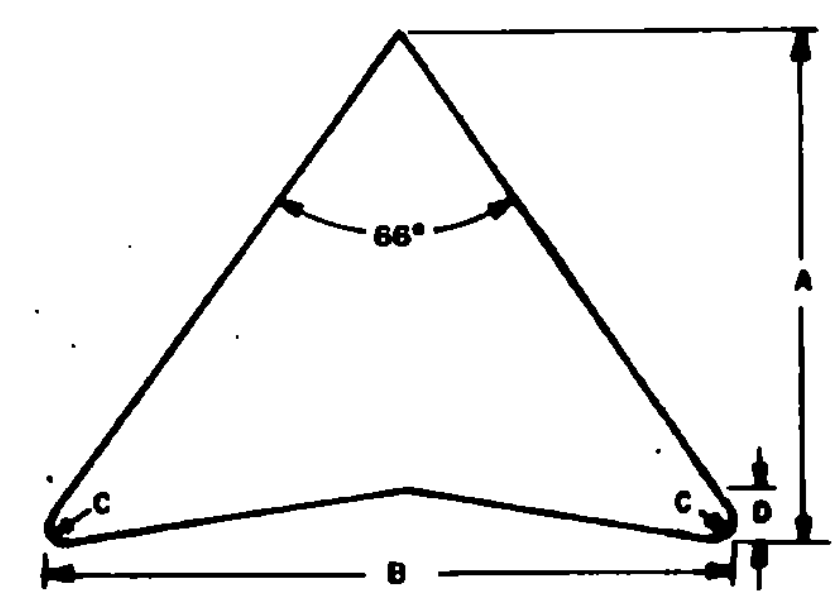
**COLORS**  
LEGEND - WHITE (REFL)  
BACKGROUND - RED (REFL)

SIGN	DIMENSIONS (INCHES)									
	A	B	C	D	E	F	G	H	J	K
MIN.	30	18	5/8	3	5D	2	11-1/16	8-11/16	1-1/2	
STD.	36	24	3/4	4-1/2	6D	3	13-5/16	8-1/16	1-1/2	
SPECIAL	42	30	7/8	5	8D	4	17-3/4	10-3/4	1-7/8	

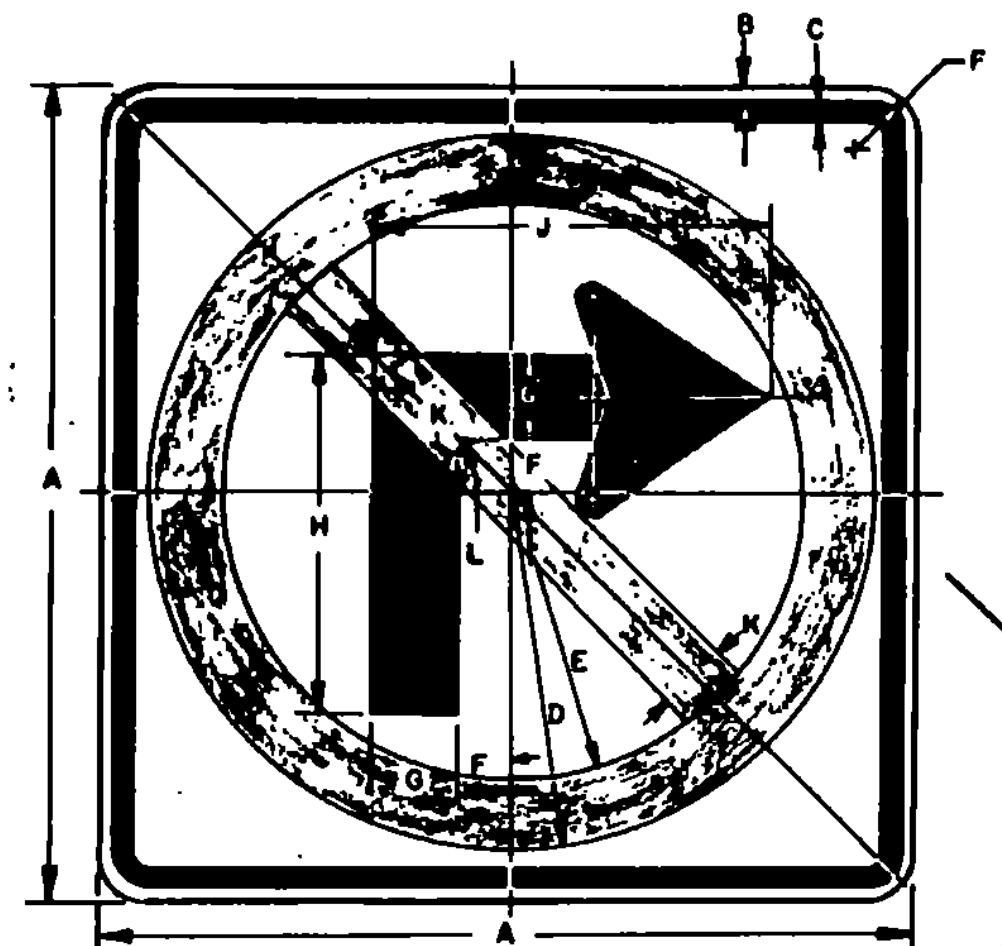


**COLORS**  
LEGEND - WHITE (REFL)  
BACKGROUND - RED (REFL)

SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
BIKE	18	3/8	6	6C	3	7-3/4
MIN.	24	5/8	8	8C	4	10
STD.	30	3/4	10	10C	5	12-1/2
EXPWY.	36	7/8	12	12C	6	15
SPECIAL	48	1-1/4	16	16C	8	20

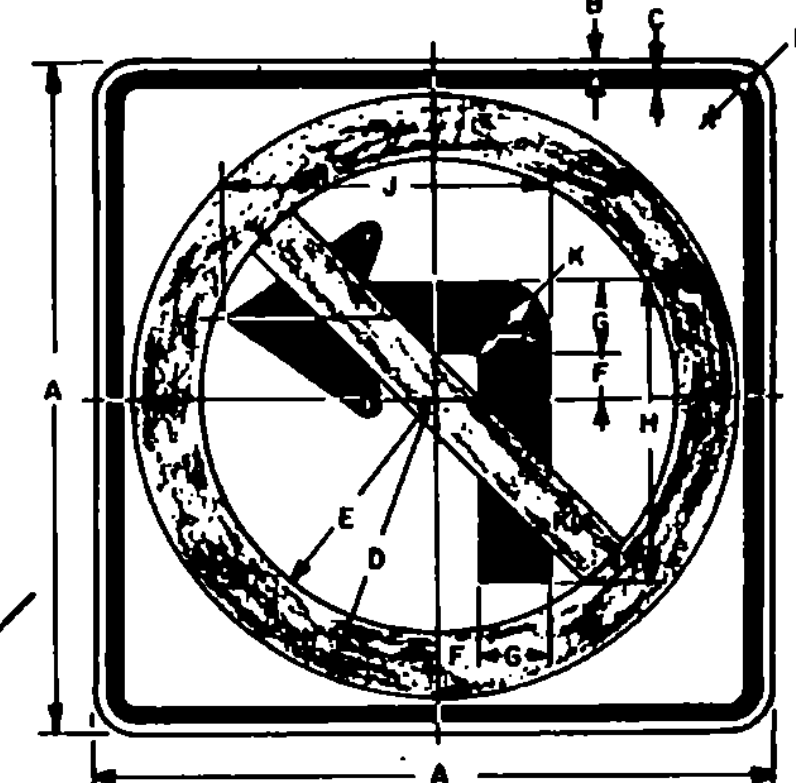


ARROW HEAD	SIZE	DIMENSIONS (INCHES)			
		A	B	C	D
MIN. & STD.	24" X 24"	6	7-1/8	5/8	1
SPECIAL	30" X 30"	7-1/2	8-7/8	3/4	1-1/8
EXPWY.	36" X 36"	8-7/8	10-5/8	7/8	1-3/8
SPECIAL	48" X 48"	11-7/8	14-1/8	1-1/8	1-7/8

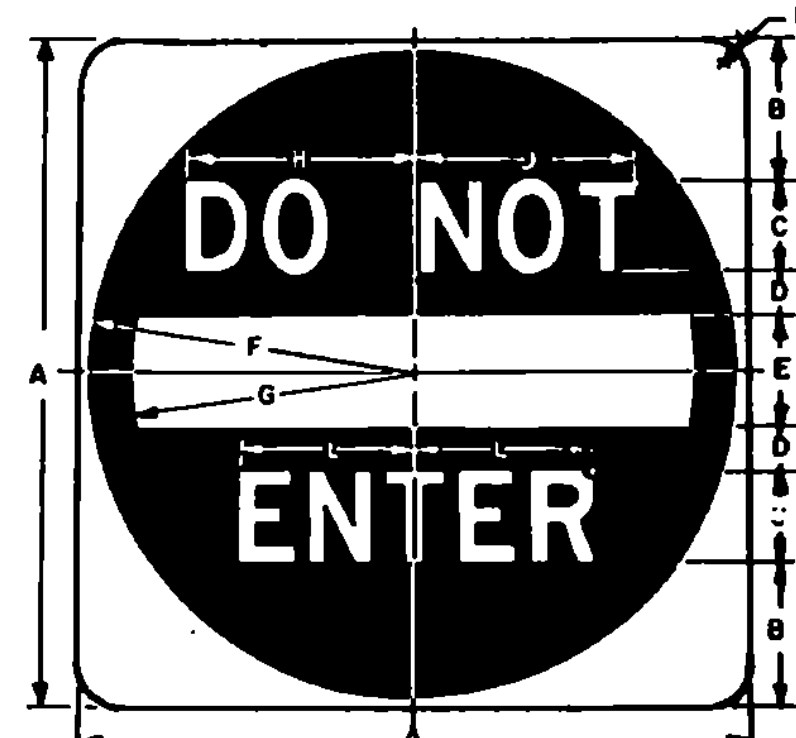


**COLORS & DIMENSIONS APPLY TO BOTH SIGNS**

**COLORS**  
CIRCLE & DIAGONAL - RED (REFL)  
ARROW & BORDER - BLACK (NON-REFL)  
BACKGROUND - WHITE (REFL)

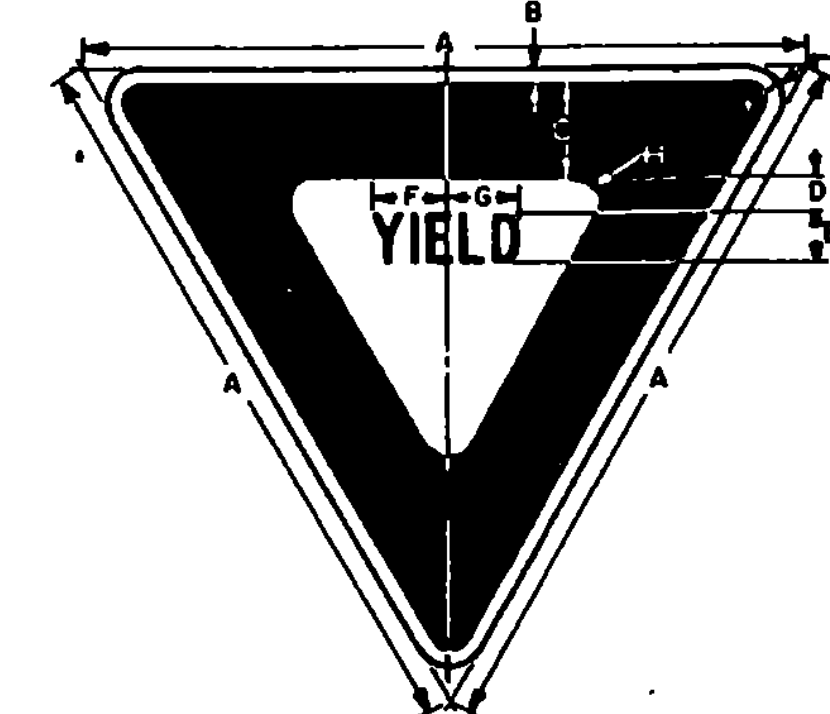


SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	J	K	L
STD. & MIN.	24	3/8	5/8	10-1/2	8-1/2	1-1/2	2-1/2	10-1/2	11-1/2	2	1/2
SPECIAL	30	1/2	3/4	13-1/8	10-5/8	1-7/8	3-1/8	13-1/8	14-1/2	2-1/2	3/8
EXPWY.	36	5/8	7/8	15-3/4	12-3/4	2-1/4	3-3/4	15-3/4	17-1/4	3	3/4
SPECIAL	48	3/4	1-1/4	21	17	3	5	21	23	4	1



**COLORS**  
SYMBOL - RED (REFL)  
LEGEND & BACKGROUND - WHITE (REFL)

SIGN	DIMENSIONS (INCHES)										
	A	B	C	D	E	F	G	H	J	K	L
STD. & MIN.	30	6-1/2	40	2	5	14-1/2	12-1/2	9-3/4	10	1-7/8	7-7/8
EXPWY.	36	7-1/2	50	2-1/2	6	17-1/2	15	12	12 3/8	2-1/4	9-13/16
SPECIAL	48	11	60	3	8	23-1/2	20	14-1/2	15	3	11-3/4



**COLORS**  
LEGEND & BORDER - RED (REFL)  
BACKGROUND - WHITE (REFL)

SIGN	DIMENSIONS (INCHES)									
	A	B	C	D	E	F	G	H	J	K
BIKE	24	3/8	3	1-3/8	2C	3-1/4	3	7/8	1-1/2	
MIN.	30	5/8	4	1-3/4	2-1/2C	3-15/16	3-5/8	7/8	1-1/2	
STD.	36	3/4	5	2	3C	4-11/16	4-3/8	1-1/4	2	
EXPWY.	48	1	6	2-3/4	4C	6-1/4	5-7/8	2	3	
FWY.	60	1-1/2	8	3-1/2	5C	7-7/8	7-1/4	2-1/2	4	

**MATERIALS:**

THE SIGN BASE MATERIALS USED FOR THE REGULATORY SIGNS SHOWN ON THIS SHEET MAY BE ANY OF THE FOLLOWING OF THE MINIMUM THICKNESS NOTED.

	12" X 12"	24" X 24"	36" X 36"	48" X 48"
FLAT SHEET ALUMINUM	0.080"	0.080"	0.100"	0.125"
HIGH DENSITY OVERLAID PLYWOOD	1/2"	1/2"	5/8"	5/8"
GALVANIZED FLAT SHEET STEEL	18 GAGE	16 GAGE	14 GAGE	12 GAGE

THE REFLECTIVE MATERIAL SHALL BE ENCAPSULATED LENS WHITE OR SILVER REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN.

THE BLACK PORTIONS OF THE SIGNS MAY BE LETTERING FILM, SILK SCREENED OR HAND PAINTED. WHEN HAND PAINTED, POOR WORKMANSHIP SHALL BE CAUSE FOR REJECTION.

**COLORS:**

THE REGULATORY SIGNS SHOWN ON THIS SHEET SHALL BE AS DETAILED FOR EACH SIGN. THE COLORS SHALL CONFORM WITH THE COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

**SPECIFICATIONS:**

REGULATORY SIGNS SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR TRAFFIC SIGNS.

**TEXT DESIGN:**

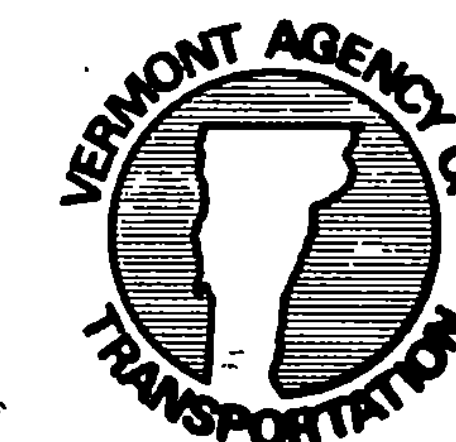
LETTERS, DIGITS, ARROW, SPACINGS AND TEXT DIMENSIONS SHALL CONFORM WITH THE STANDARD ALPHABETS AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES PREPARED BY THE NATIONAL JOINT COMMITTEE ON UNIFORM TRAFFIC CONTROL DEVICES.

REVISIONS AND CORRECTIONS  
FEB. 3, 1986 - UPDATED TO 1986 SPECIFICATIONS

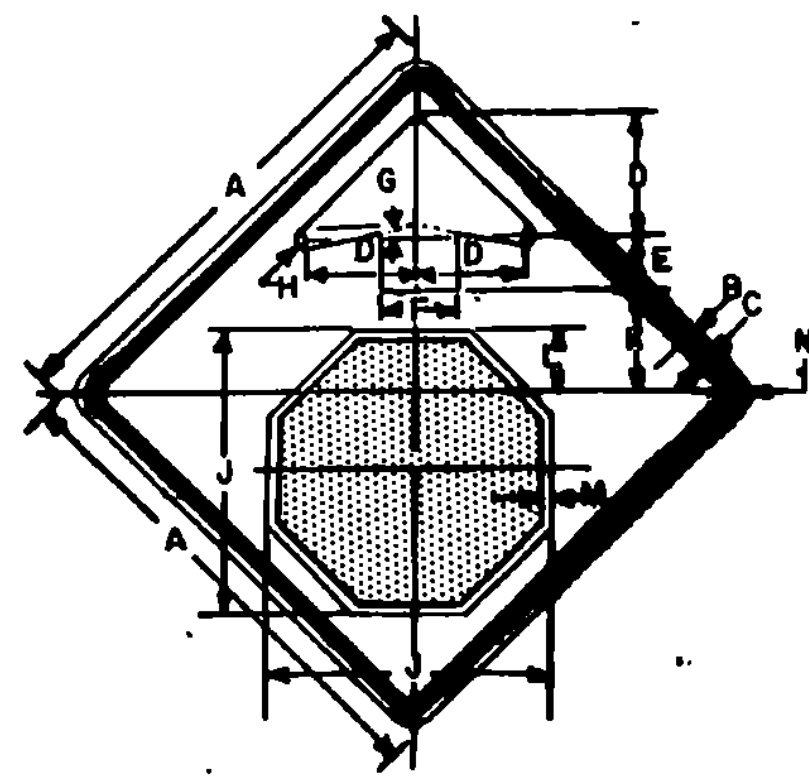
APPROVED

DATE JULY 18, 1984  
S. J. G...  
DIRECTOR OF ENGINEERING AND CONSTRUCTION  
Arthur J. Goss  
CHIEF OF DESIGN  
Paul E. ...  
SURVEY AND PLANS ENGINEER

**REGULATORY SIGNS**

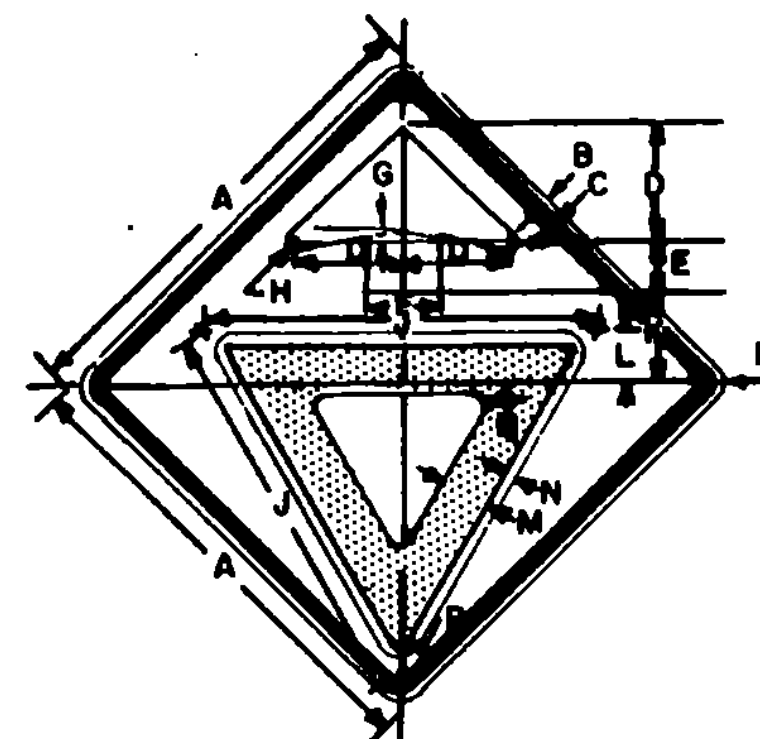


**STANDARD  
E-15C**



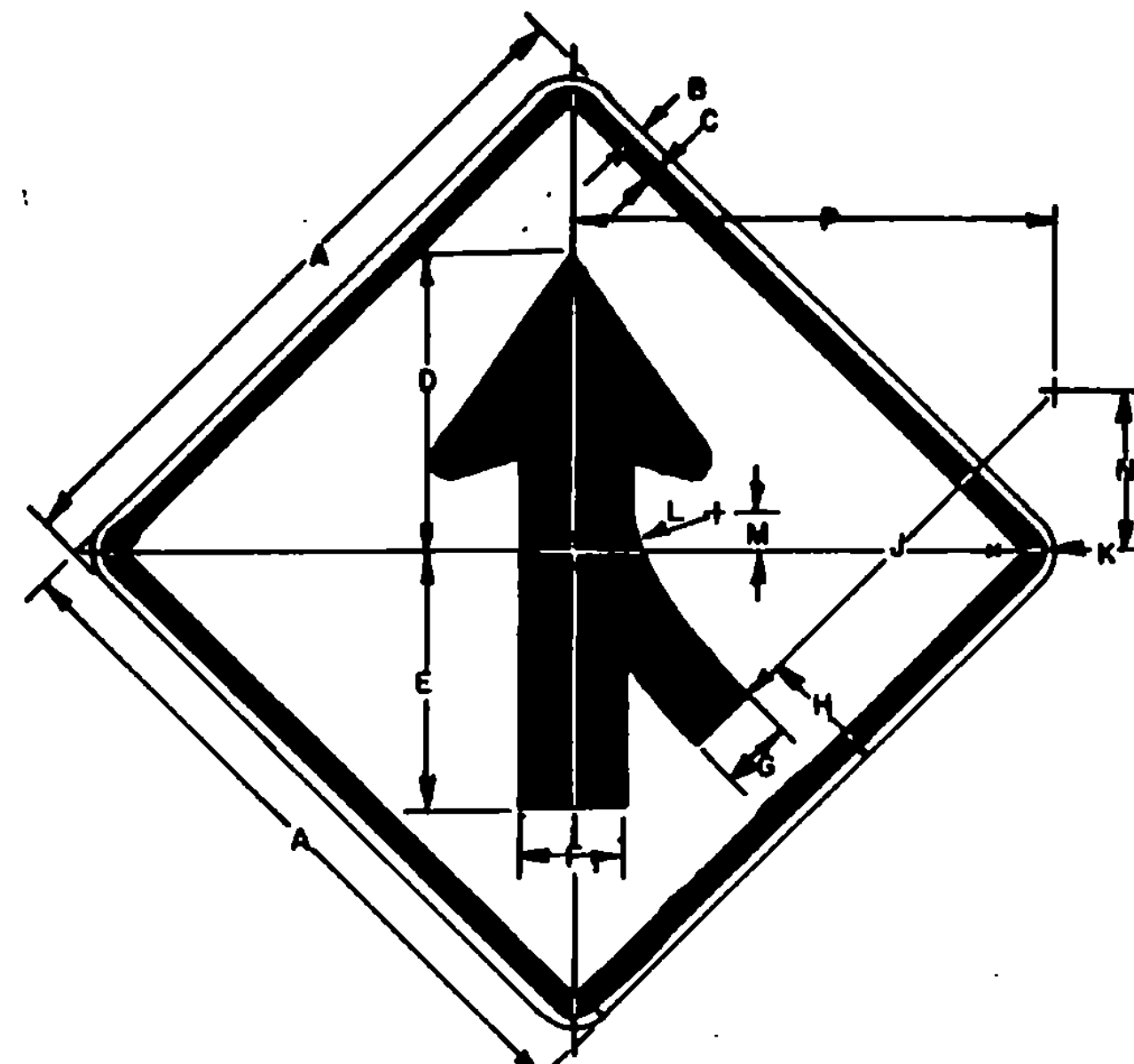
**COLORS**  
 BORDER AND ARROW - BLACK (NON-REFL)  
 SYMBOL - WHITE BORDER ON RED BACKGROUND (REFL)  
 BACKGROUND - YELLOW (REFL)

SIGN	DIMENSIONS (INCHES)															
	A	B	C	D	E	F	G	H	J	K	L	M	N			
MIN.	30	1/2	3/4	7-1/2	3-3/4	5	5/8	5/8	9-3/4	8-1/4	2-7/8	1/2	1-7/8			
STD.	36	5/8	7/8	9	4-1/2	6	3/4	3/8	28	7-1/2	3-3/8	3-3/4	5/8	1-3/8	3/4	2-1/4
SPECIAL	48	3/4	1-1/4	12	6	8	1	1/2	36	10	4-1/2	5	3/4	17/8	1	3



**COLORS**  
 BORDER AND ARROW - BLACK (NON-REFL)  
 SYMBOL - RED BORDER ON WHITE BACKGROUND (REFL)  
 BACKGROUND - YELLOW (REFL)

SIGN	DIMENSIONS (INCHES)															
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R
MIN.	30	1/2	3/4	7-1/2	3-3/4	5	5/8	5/8	25	6-1/4	3	3-3/8	1/2	1-1/4	5/8	1-7/8
STD.	36	5/8	7/8	9	4-1/2	6	3/4	3/8	28	7-1/2	3-3/8	3-3/4	5/8	1-3/8	3/4	2-1/4
SPECIAL	48	3/4	1-1/4	12	6	8	1	1/2	36	10	4-1/2	5	3/4	17/8	1	3



**COLORS**  
 LEGEND - BLACK (NON-REFL)  
 BACKGROUND - YELLOW (REFL)

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
MIN.	24	3/8	5/8	10-1/4	8-3/4	3-1/2	23/8	4-3/16	22-1/4	1-1/2	6-3/8	2-5/8	10-3/8	23-3/16
STD.	30	1/2	3/4	13	11	4-3/8	3	5-1/4	28	1-7/8	8	3	13	27-3/4
EXPWY.	36	5/8	7/8	15-3/4	13-1/4	5-1/4	3-3/8	6-5/16	33-5/8	2-1/4	9-3/8	4	15-5/8	33-3/16
FWY.	48	3/4	1-1/4	20-1/2	17-1/2	7	4-3/4	8-3/8	45	3	12-3/16	5-1/4	20-3/4	44-3/8

**COLORS**

THE WARNING SIGNS SHOWN ON THIS SHEET SHALL BE AS DETAILED FOR EACH SIGN. THE COLORS SHALL CONFORM WITH THE COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS APPROVED BY THE DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

**MATERIALS**

THE SIGN BASE MATERIALS USED FOR THE WARNING SIGNS SHOWN ON THIS SHEET MAY BE ANY OF THE FOLLOWING OF THE MINIMUM THICKNESS NOTED.

	12" x 18"	18" x 24"	24" x 24"	24" x 30"	30" x 30"	30" x 36"	36" x 36"	36" x 48"	48" x 48"	48" x 60"
FLAT SHEET ALUMINUM	0.060"	0.080"	0.100"	0.125"	0.150"	0.175"	0.200"	0.225"	0.250"	0.275"
HIGH DENSITY OVERLAID PLYWOOD	1/2"	1/2"	1/2"	5/8"	5/8"	5/8"	5/8"	5/8"	5/8"	5/8"
GALVANIZED FLAT SHEET STEEL	18 GAGE	16 GAGE	14 GAGE	12 GAGE	12 GAGE	12 GAGE	12 GAGE	12 GAGE	12 GAGE	12 GAGE

THE REFLECTIVE MATERIAL SHALL BE REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN.

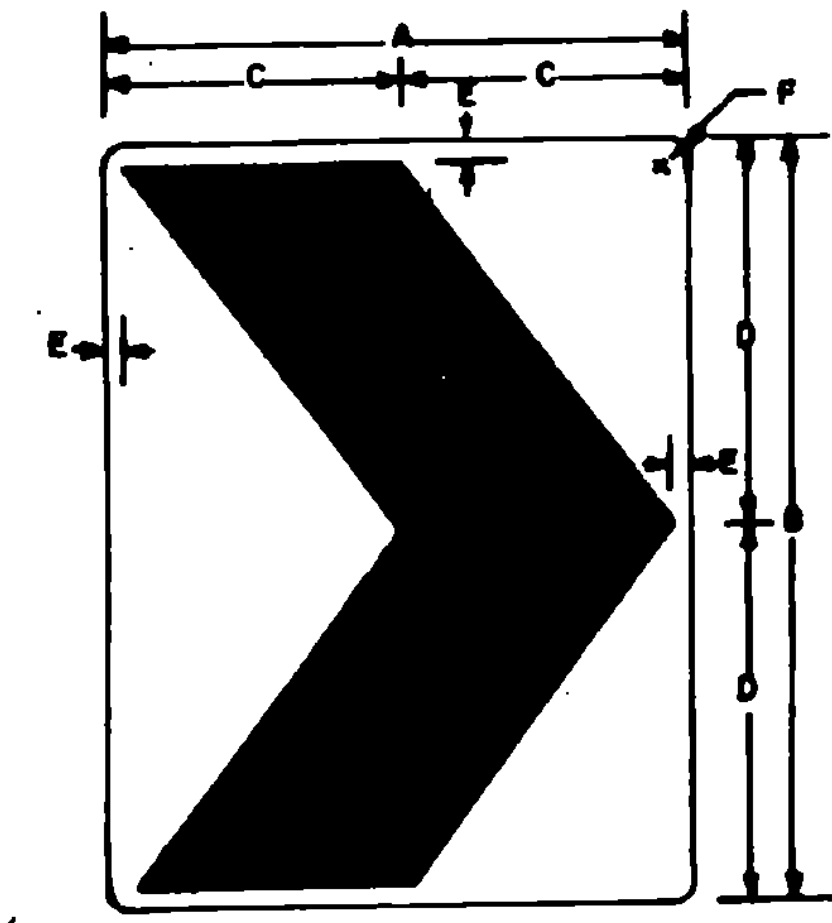
THE BLACK PORTIONS OF THE SIGNS MAY BE LETTERING FILM, SILK SCREENED OR HAND PAINTED. WHEN HAND PAINTED, POOR WORKMANSHIP SHALL BE CAUSE FOR REJECTION.

**SPECIFICATIONS**

WARNING SIGNS SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR TRAFFIC SIGNS.

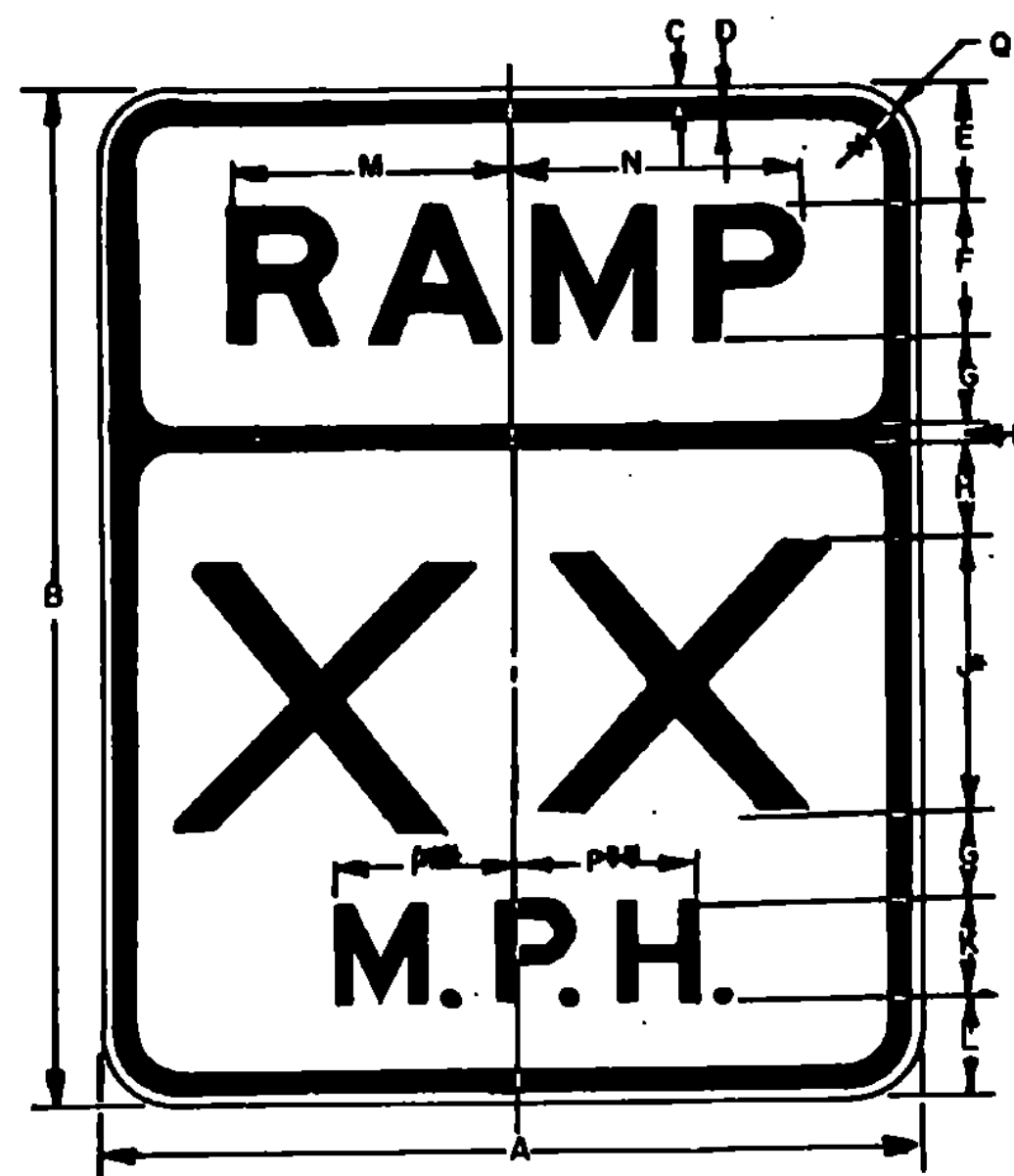
**TEXT DESIGN**

LETTERS, DIGITS, ARROW, SPACINGS AND TEXT DIMENSIONS SHALL CONFORM WITH THE STANDARD ALPHABETS AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES PREPARED BY THE NATIONAL JOINT COMMITTEE ON UNIFORM TRAFFIC CONTROL DEVICES.



**COLORS**  
 CHEVRON - BLACK (NON-REFL)  
 BACKGROUND - YELLOW (REFL)

SIGN	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
MIN.	12	18	6	9	1/2	1-1/2
STD.	18	24	9	12	3/4	1-1/2
SPECIAL	24	30	12	15	7/8	1-1/2
EXPWY.	30	36	15	18	1	1-7/8
FWY.	36	48	18	24	1-1/8	2-1/4

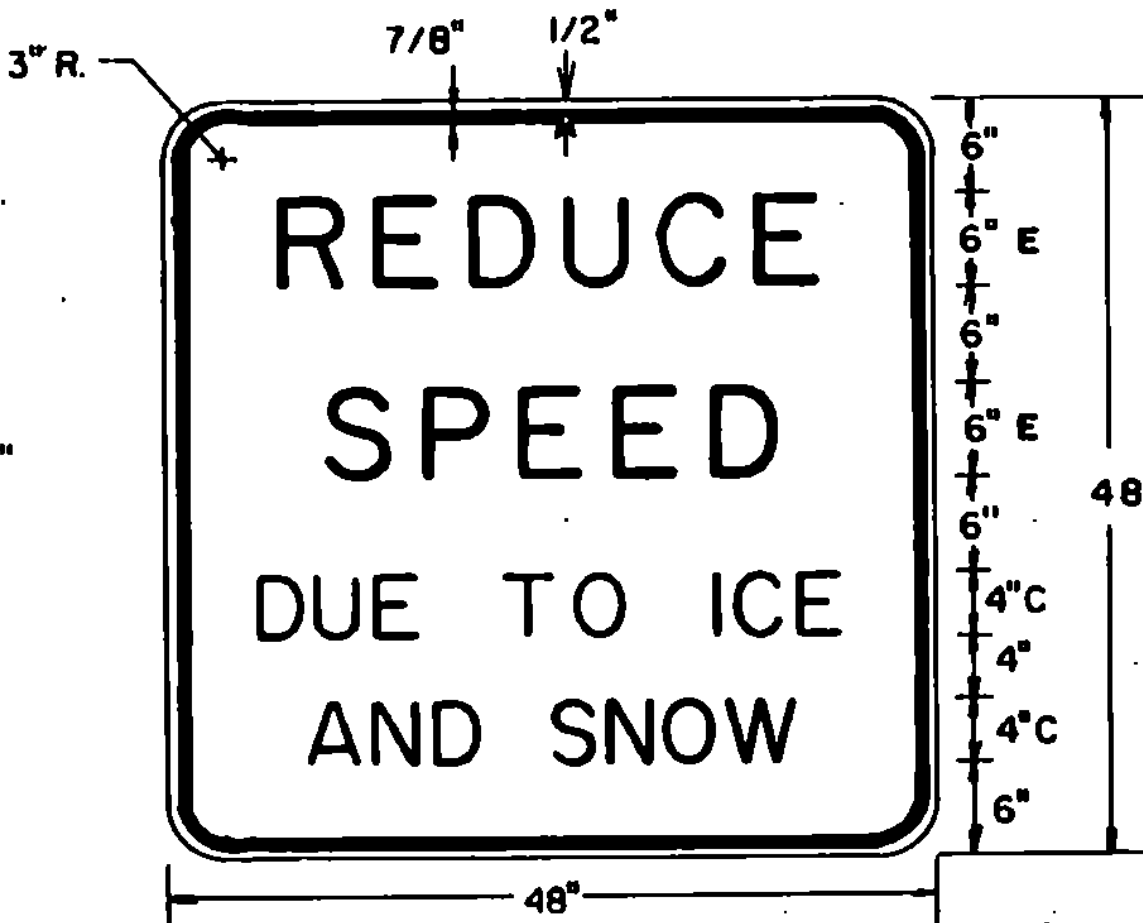


**COLORS**  
 LEGEND - BLACK (NON-REFL)  
 BACKGROUND - YELLOW (REFL)

SIGN	DIMENSIONS (INCHES)														
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q
MIN. & STD.	24	30	3/8	5/8	3-1/2	4E	2-1/2	2-7/8	8E	3E	3	8-1/4	8-1/2	5-5/16	1-1/2
EXPWY.	36	48	5/8	7/8	6	6E	4	5-1/8	12E	4E	6	13-3/8	13-3/4	7-1/8	3-1/4
FWY.	48	60	3/4	1-1/4	7	8E	5	5-3/4	16E	6E	6	16-1/2	17	10-5/8	3

\* OPTICALLY SPACE NUMBERS ABOUT VERTICAL CENTERLINE  
 \*\* INCREASE SPACING 100%

THE "RAMP" SPEED SIGN IS USED ON RAMPS LEADING FROM ONE FREEWAY TO ANOTHER AND THE "EXIT" SPEED SIGN IS USED ON NORMAL EXITS.

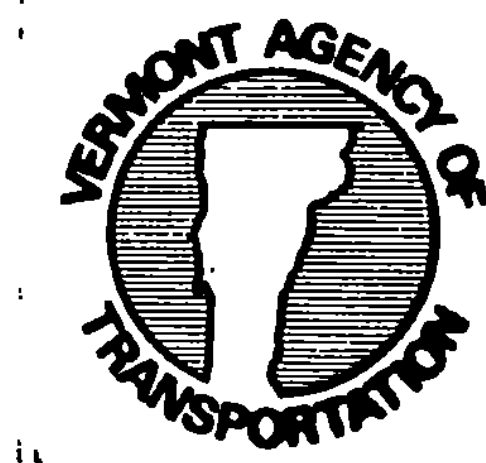


**COLORS**  
 LEGEND - BLACK (NON-REFL.)  
 BACKGROUND - YELLOW (REFL.)

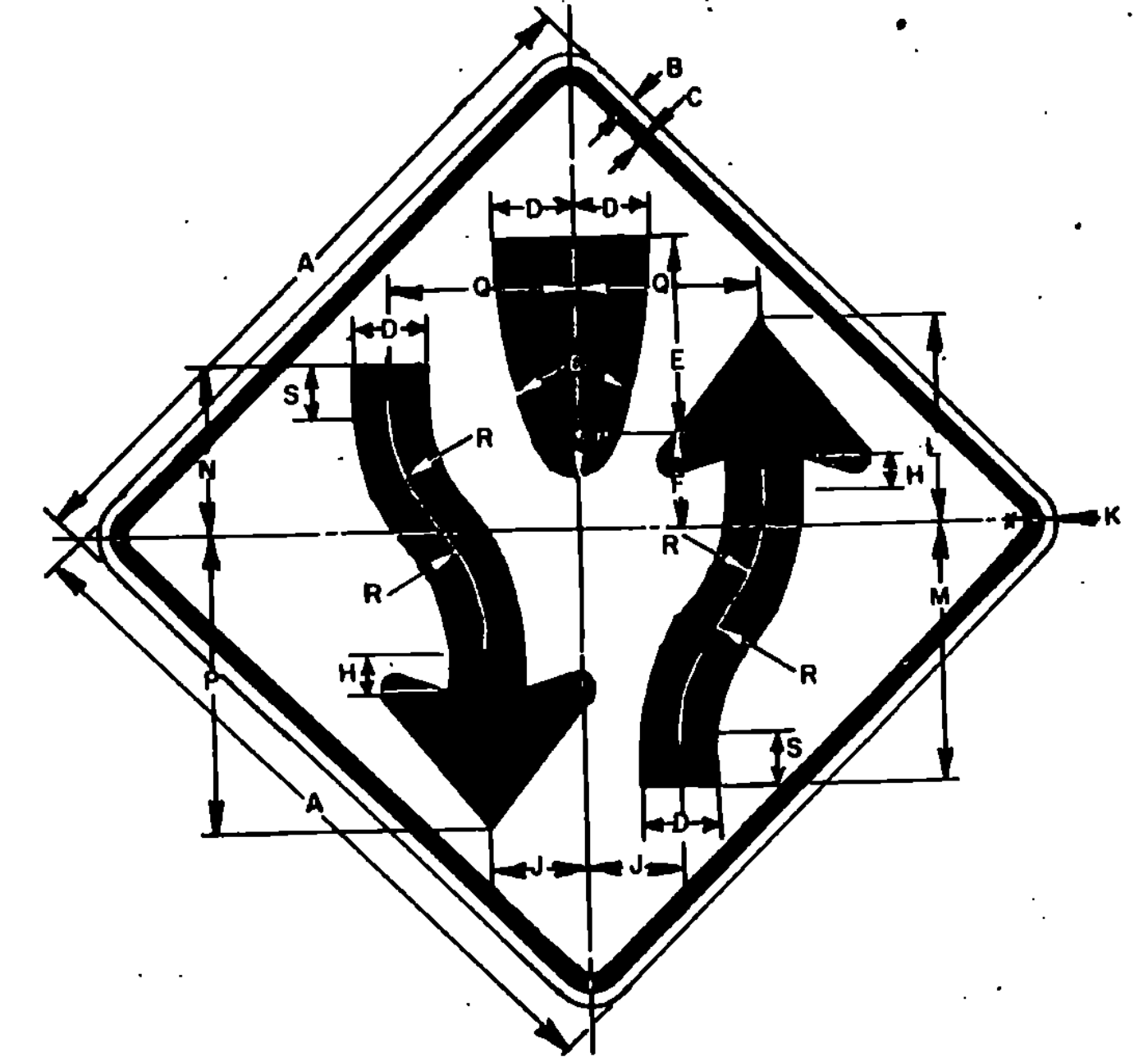
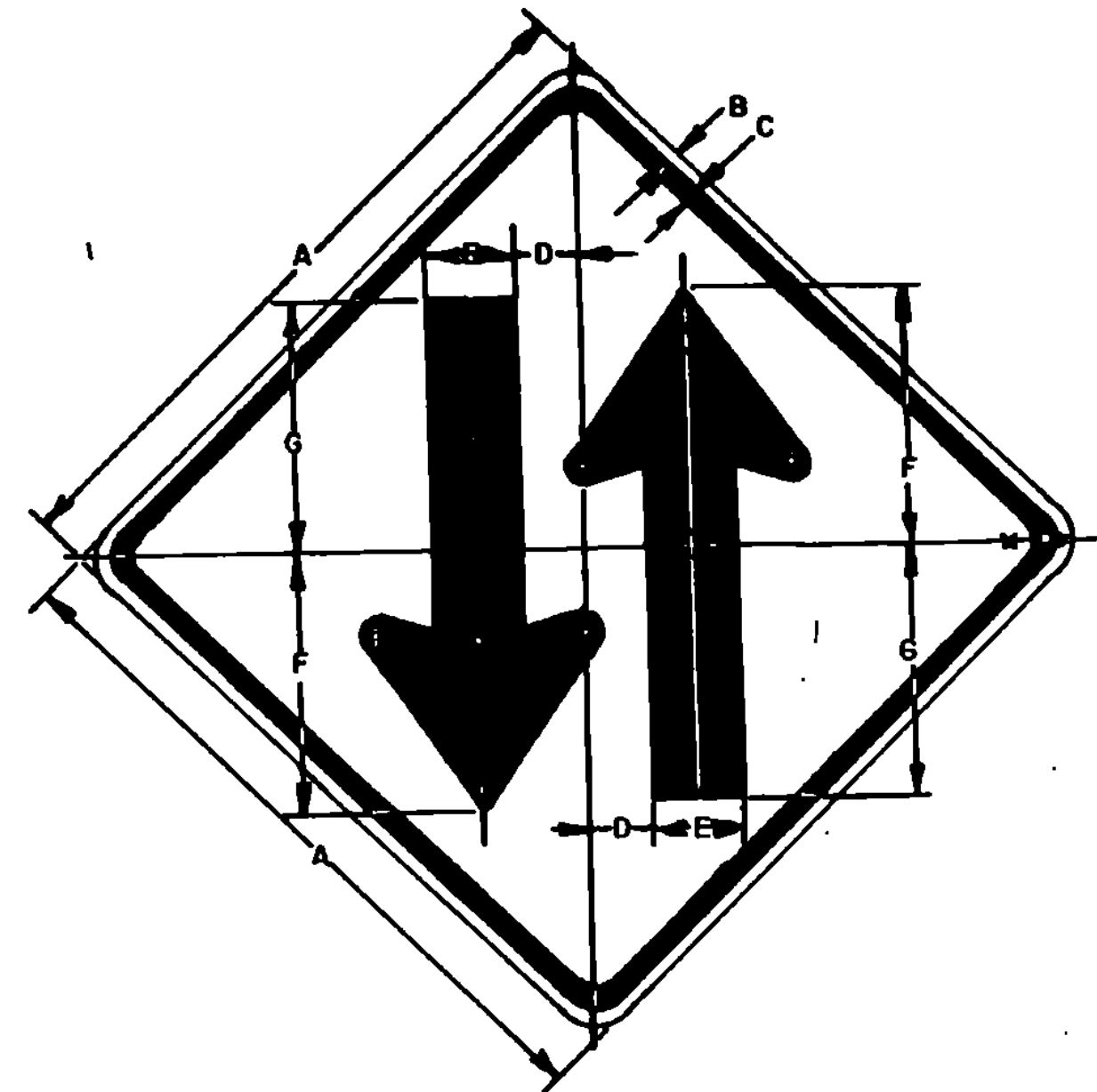
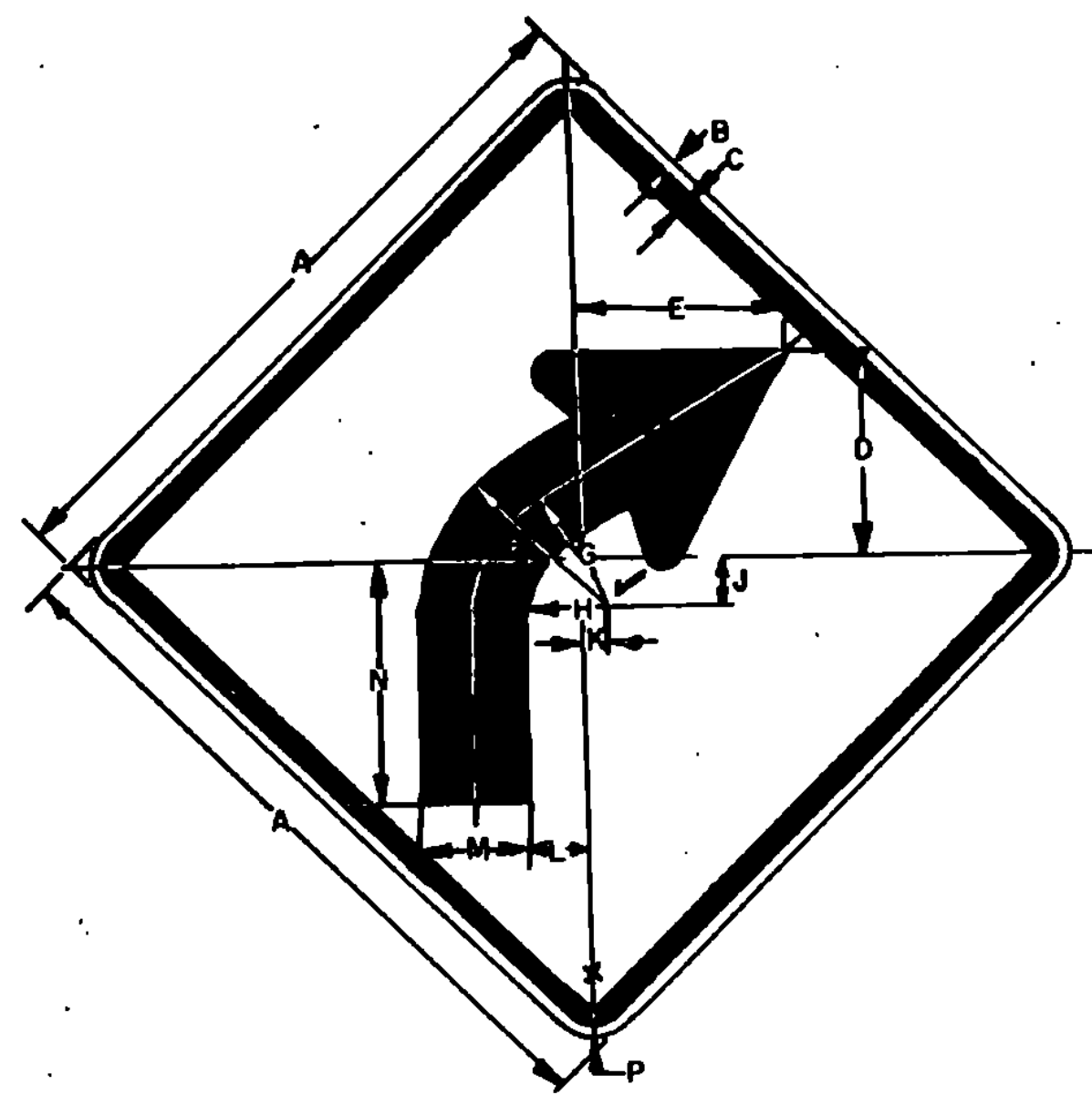
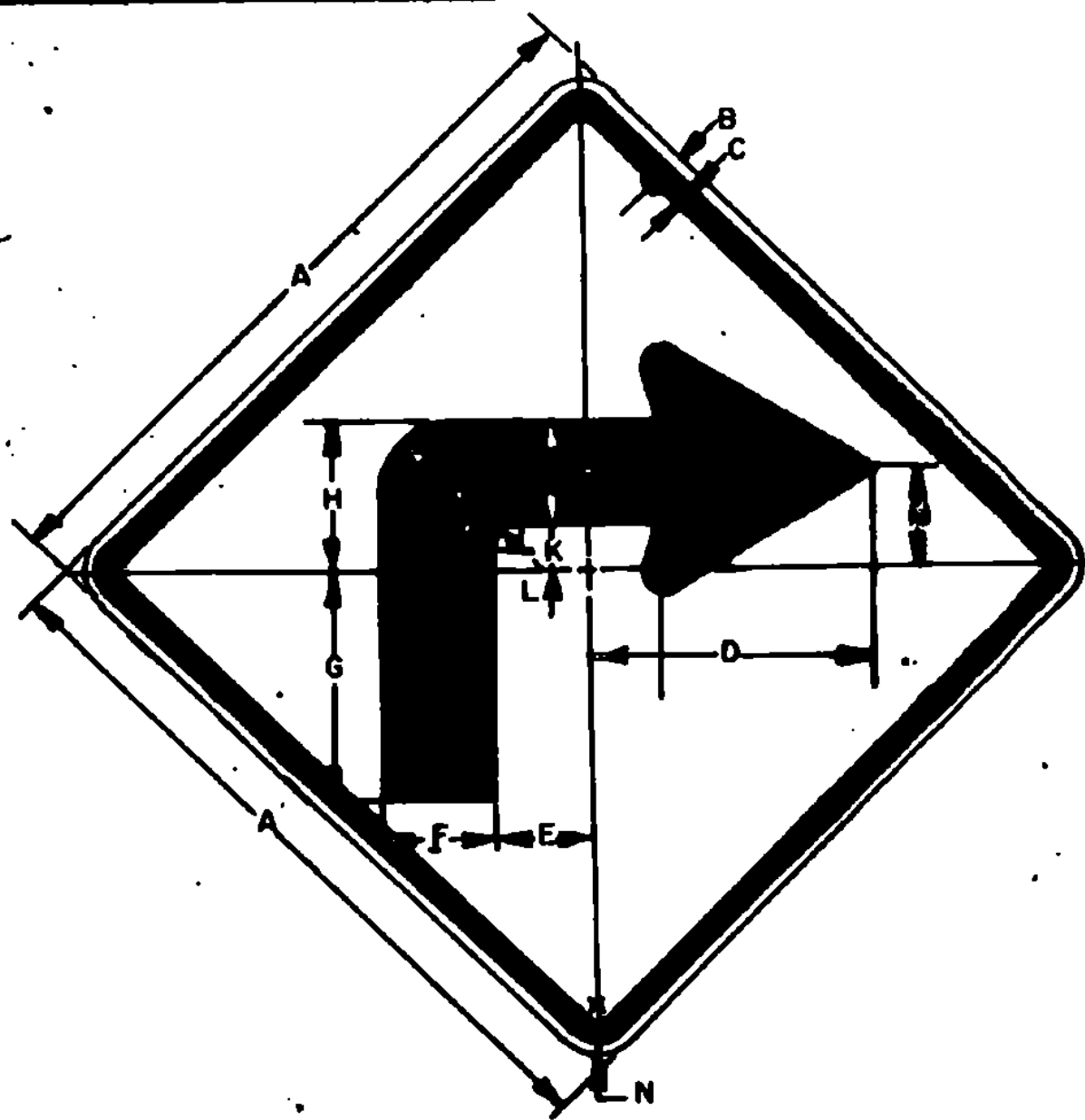
**REVISIONS AND CORRECTIONS**  
 APRIL 18, 1985 - RAMP AND EXIT SIGN USE NOTE ADDED.  
 "REDUCE SPEED DUE TO ICE AND SNOW" SIGN ADDED.  
 FEB. 3, 1986 - UPDATED TO 1986 SPECIFICATIONS

APPROVED  
 DATE OCT. 3, 1984  
 DIRECTOR OF ENGINEERING AND CONSTRUCTION  
 CHIEF OF DESIGN  
 SURVEY AND PLANS ENGINEER

**WARNING SIGNS**



**STANDARD**  
**E-19**

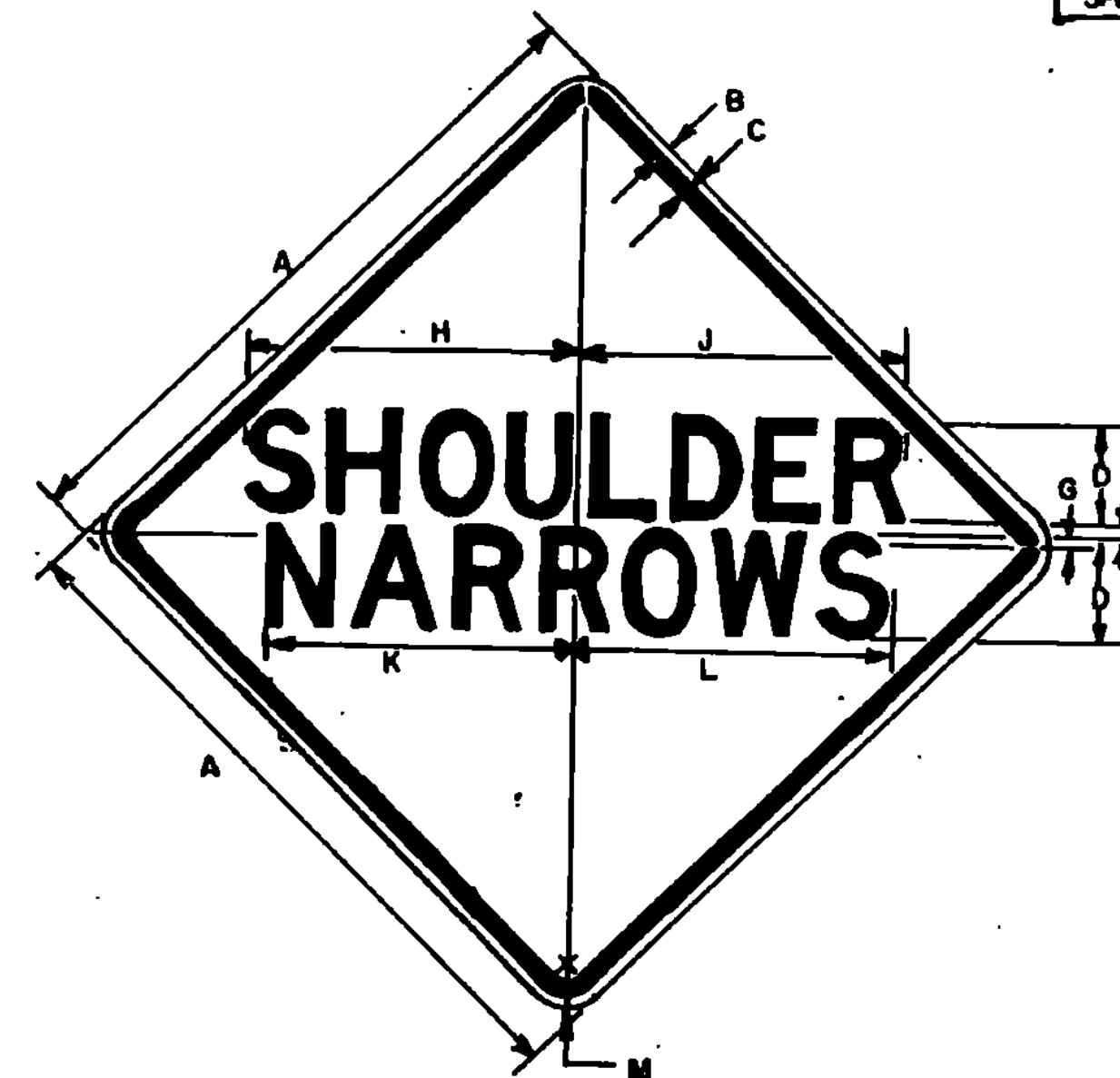
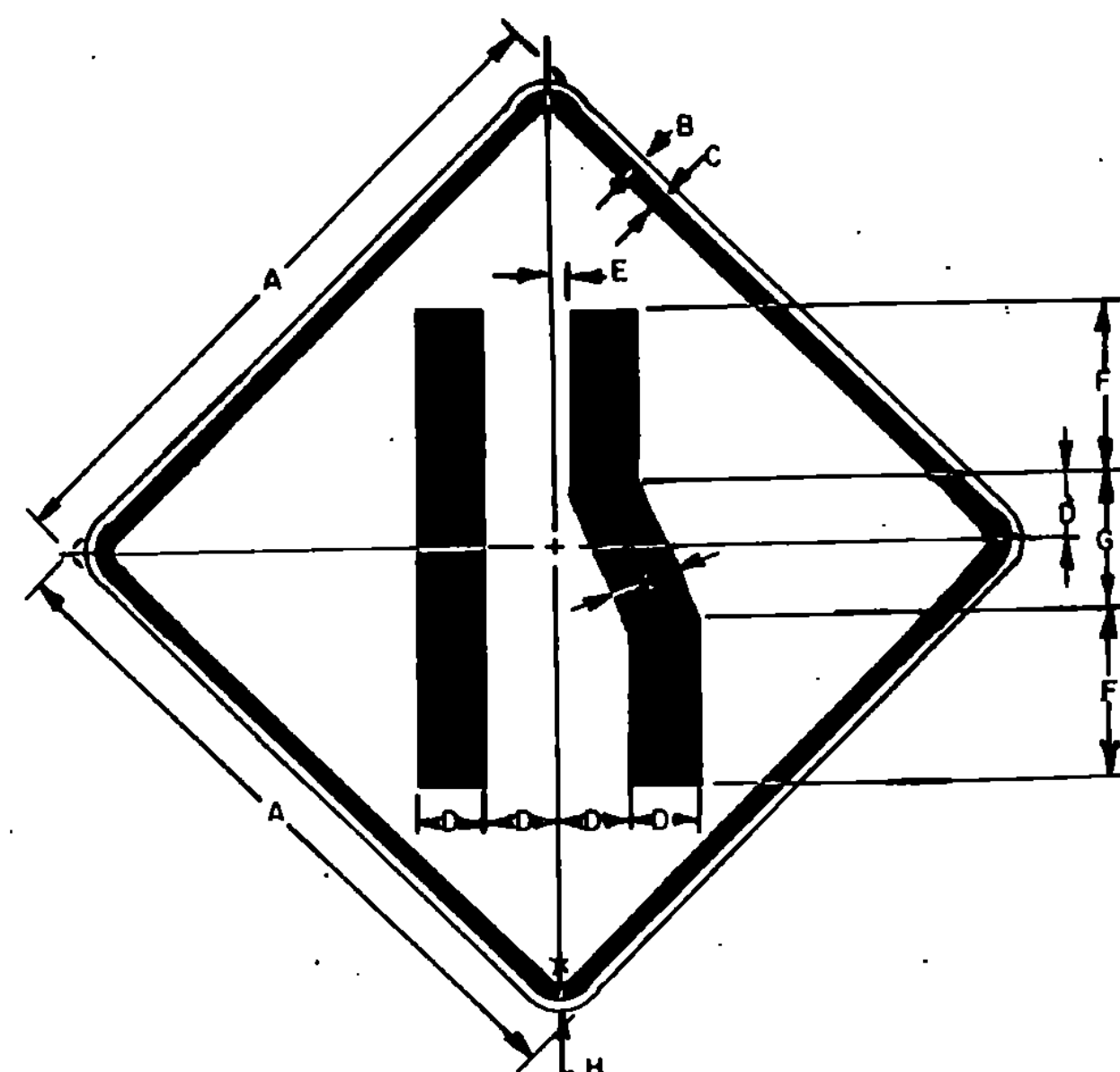
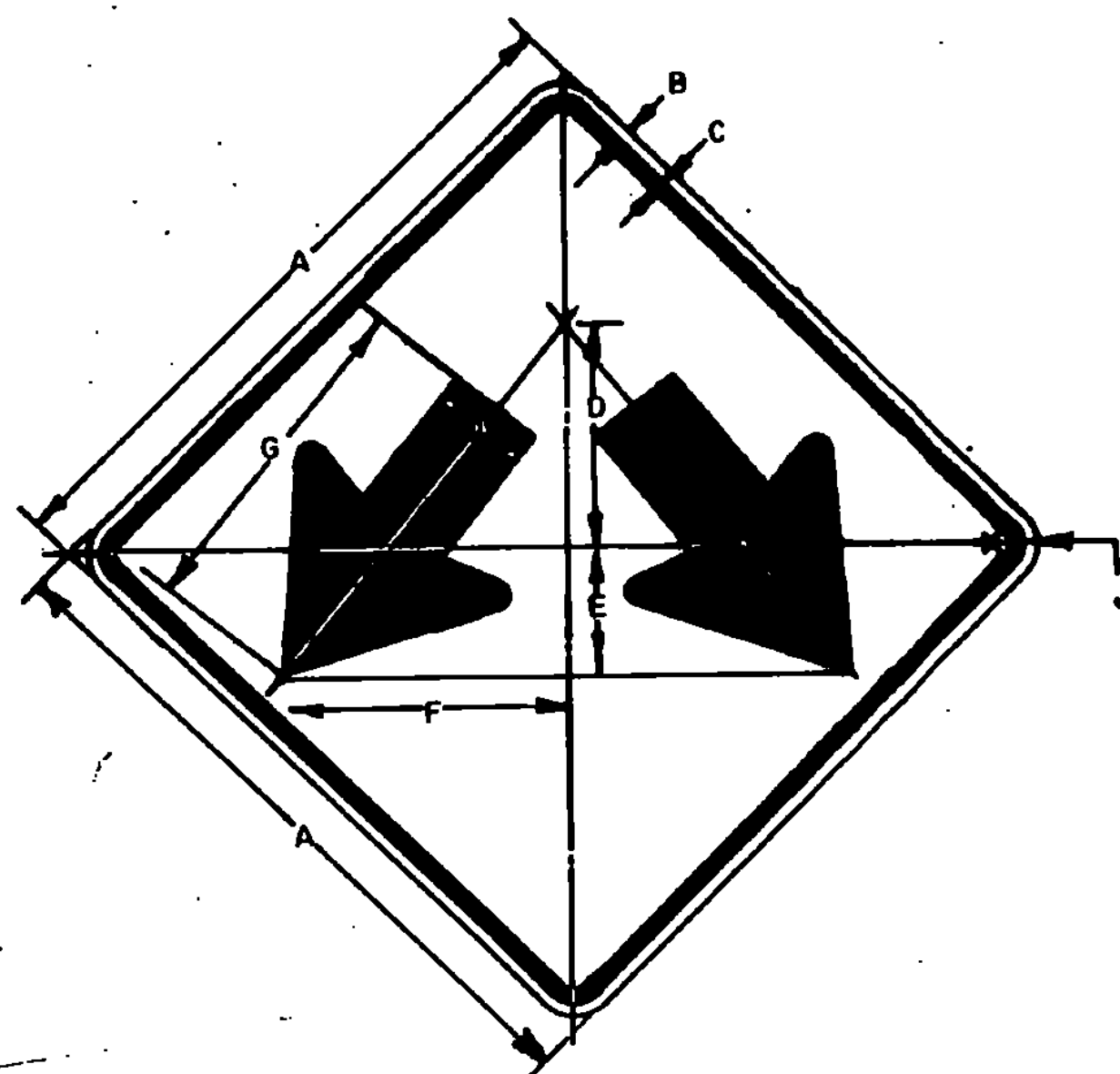


SIGN	DIMENSIONS (INCHES)												
	A	B	C	D	E	F	G	H	J	K	L	M	N
BIKE	18	3/8	5/8	7-1/4	2-1/4	2-3/8	5-7/8	3-3/4	1-7/8	I	5/8	2-1/2	1-1/2
MIN.	24	3/8	5/8	9-5/8	3	3-1/2	7-3/4	5	3-1/2	1-1/2	13/16	3-1/4	1-1/2
STD.	30	1/2	3/4	12	3-3/4	4-3/8	9-11/16	6-1/4	3	1-7/8	I	4-1/8	1-7/8
EXPWY.	36	5/8	7/8	14-3/8	4-1/2	5-1/4	11-5/8	7-1/2	3-3/8	2-1/4	1-1/4	4-7/8	2-1/4
SPECIAL	48	3/4	1-1/4	19-3/16	6	7	15-1/2	10	4-5/8	3	1-5/8	6-1/2	3

SIGN	DIMENSIONS (INCHES)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
BIKE	18	3/8	5/8	5-3/8	5-1/2	6	4-3/4	3-3/8	1-3/4	1-1/4	2	2-5/8	6-1/4	1-1/2
MIN.	24	3/8	5/8	7-1/8	7-1/4	8	6-1/4	4-1/2	2-11/32	1-3/4	2-3/4	3-1/2	8-1/4	1-1/2
STD.	30	1/2	3/4	8-7/8	9-1/8	10	7-13/16	5-5/8	2-13/16	2-3/16	3-7/16	4-3/8	10-5/16	1-7/8
EXPWY.	36	5/8	7/8	10-5/8	10-7/8	12	9-3/8	6-3/4	3-1/2	2-5/8	4-1/8	5-1/4	12-3/8	2-1/4
FWY.	48	3/4	1-1/4	14-3/16	14-1/2	16	12-1/2	9	4-11/16	3-1/2	5-1/2	7	16-1/2	3

SIGN	DIMENSIONS (INCHES)							
	A	B	C	D	E	F	G	H
MIN.	24	3/8	5/8	2	3	9	8-1/2	1-1/2
STD.	30	1/2	3/4	2-7/16	3-3/4	11-1/4	10-5/8	1-7/8
EXPWY.	36	5/8	7/8	2-5/16	4-1/2	13-1/2	12-3/4	2-1/4
SPECIAL	48	3/4	1-1/4	3-7/8	6	16	17	3

SIGN	DIMENSIONS (INCHES)																
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
MIN.	30	1/2	3/4	3-5/16	8-5/16	4-1/8	25	1-11/16	4-1/8	1-7/8	10	11-5/8	7-15/16	13-11/16	7-7/8	8-5/16	2-1/16
STD. & EXPWY.	36	5/8	7/8	4	10	5	30	2	5	2-1/4	12	14	9-1/2	16-1/2	9-1/2	10	2-1/2
SPECIAL	48	3/4	1-1/4	5-1/4	13-1/8	6-9/16	39-5/16	2-5/8	6-9/16	3	16	18-1/16	12-11/16	22	12-7/16	13-1/8	3-1/16



SIGN	DIMENSIONS (INCHES)									
	A	B	C	D	E	F	G	H	J	K
STD. & MIN.	24	3/8	5/8	8	4-1/8	9-3/4	11-5/8	3-1/8	1-1/2	1-1/2
SPECIAL	30	1/2	3/4	10	5-1/4	12-3/8	14-11/16	4	1-7/8	1-7/8
SPECIAL	36	5/8	7/8	12	6-1/8	14-5/8	17-1/2	4-3/4	2-1/4	2-1/4

SIGN	DIMENSIONS (INCHES)							
	A	B	C	D	E	F	G	H
MIN.	30	1/2	3/4	3-3/8	13/16	8-7/16	6-3/4	1-7/8
STD. & EXPWY.	36	5/8	7/8	4	1	10	8	2-1/4
FWY.	48	3/4	1-1/4	5-5/16	1-3/8	13-5/16	10-5/8	3

SIGN	DIMENSIONS (INCHES)											
	A	B	C	D	E	F	G	H	J	K	L	M
MIN. & STD.	36	5/8	7/8	5C	3	6D	I	13-11/16	13-1/16	17-3/8	18-1/4	2-1/4
EXPWY.	48	3/4	1-1/4	7D	3-1/2	7D	I	23-13/16	23-7/8	21-1/2	21-9/16	3

**COLORS**  
 THE WARNING SIGNS SHOWN ON THIS SHEET SHALL HAVE BLACK TEXT AND SYMBOLS ON REFLECTORIZED YELLOW BACKGROUND. THE COLORS SHALL CONFORM WITH THE COLORS ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS AND APPROVED BY THE DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

**MATERIALS**  
 THE SIGN BASE MATERIALS USED FOR THE WARNING SIGNS SHOWN ON THIS SHEET MAY BE ANY OF THE FOLLOWING, OF THE MINIMUM THICKNESS NOTED.

	24"X24"	18"X18"	30"X30"	36"X36"	48"X48"
FLAT SHEET ALUMINUM	0-060"	0-080"	0-100"	0-125"	
HIGH DENSITY OVERLAID FLYWOOD	1/2"	1/2"	5/8"	5/8"	
GALVANIZED FLAT SHEET STEEL	18 GAGE	16 GAGE	14 GAGE	12 GAGE	

THE REFLECTIVE MATERIAL SHALL BE REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN.

THE TEXT OF THE SIGNS MAY BE LETTERING FILM, SILK SCREENED OR HAND PAINTED. WHEN HAND PAINTED, POOR WORKMANSHIP SHALL BE CAUSE FOR REJECTION.

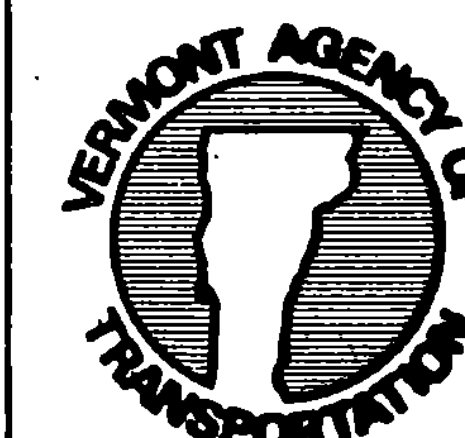
**TEXT DESIGN**  
 LETTERS, ARROWS, SPACINGS, AND TEXT DIMENSIONS SHALL CONFORM WITH THE STANDARD ALPHABETS AND DESIGNS PRESCRIBED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES PREPARED BY THE NATIONAL JOINT COMMITTEE ON UNIFORM TRAFFIC CONTROL DEVICES.

**SPECIFICATIONS**  
 WARNING SIGNS SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR TRAFFIC SIGNS.

REVISIONS AND CORRECTIONS  
 FEB. 3, 1985 - UPDATED TO 1985 SPECIFICATIONS

APPROVED  
 DATE OCT. 3, 1984  
 \_\_\_\_\_  
 DIRECTOR OF ENGINEERING AND CONSTRUCTION  
 \_\_\_\_\_  
 CHIEF OF DESIGN  
 \_\_\_\_\_  
 SURVEY AND PLANS ENGINEER

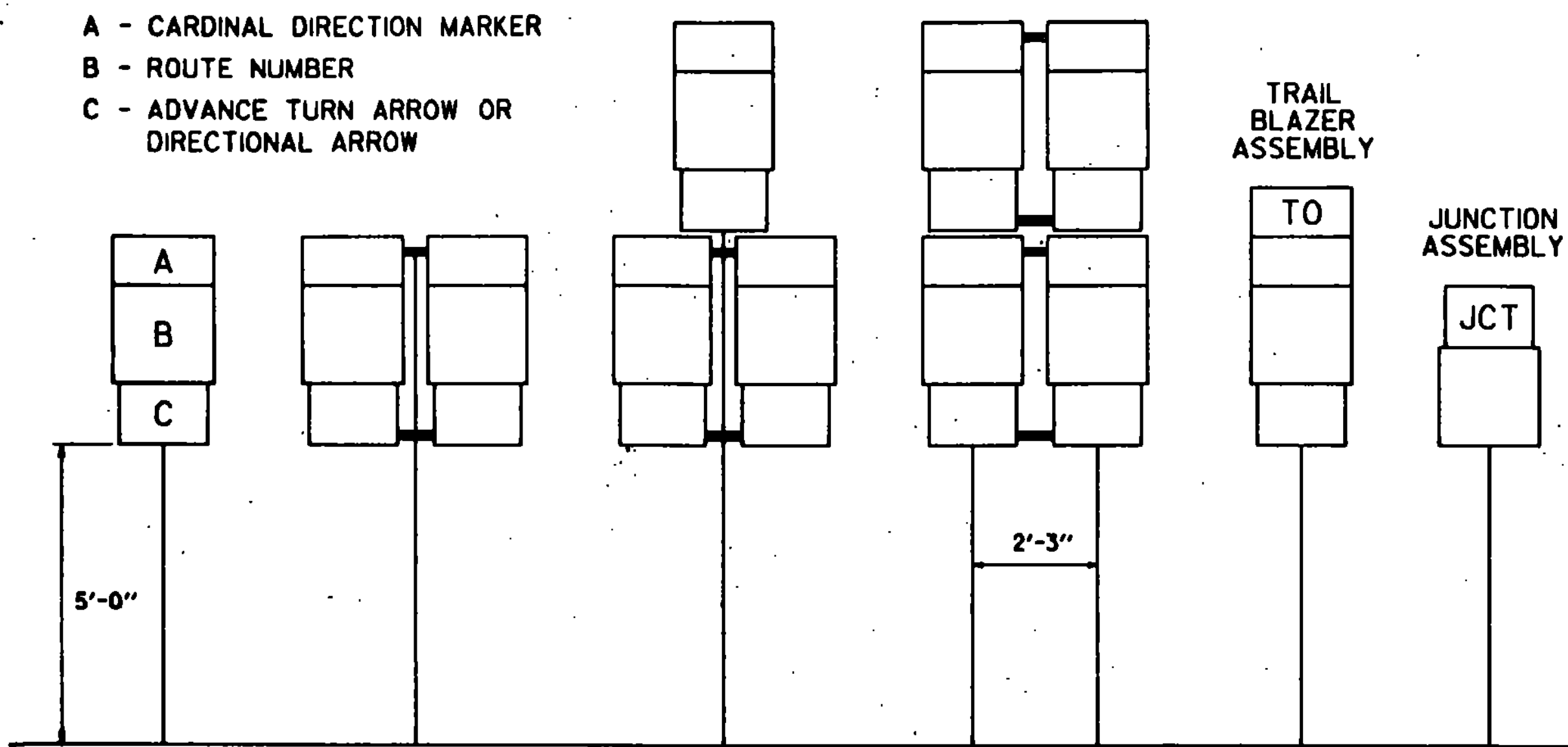
# WARNING SIGNS



STANDARD  
**E-19A**

STANDARD MOUNTING OF ROUTE MARKER ASSEMBLIES, DESTINATION ASSEMBLIES AND TOWN LINE POSTS

- A - CARDINAL DIRECTION MARKER
- B - ROUTE NUMBER
- C - ADVANCE TURN ARROW OR DIRECTIONAL ARROW



STREET SIGNS:

MATERIALS

THE SIGN BASE MATERIALS USED FOR THE STREET SIGNS MAY BE EITHER OF THE FOLLOWING:  
 A - EXTRUDED ALUMINUM BLADES WITH REFLECTIVE SHEETING  
 B - FLAT ALUMINUM BLADES WITH REFLECTIVE SHEETING

COLORS

THE SIGNS SHALL HAVE A REFLECTORIZED WHITE OR SILVER TEXT (STICK ON REFLECTIVE LETTERS) ON A REFLECTORIZED GREEN BACKGROUND. THE COLORS SHALL CONFORM WITH THOSE FOUND IN STANDARD COLOR TOLERANCE CHARTS AS APPROVED BY THE U.S. DEPARTMENT OF TRANSPORTATION, FEDERAL HIGHWAY ADMINISTRATION.

LETTERING

LETTERS AND DIGITS SHALL CONFORM WITH THE STANDARD ALPHABETS FOR HIGHWAY SIGNS PRINTED BY THE FEDERAL HIGHWAY ADMINISTRATION.

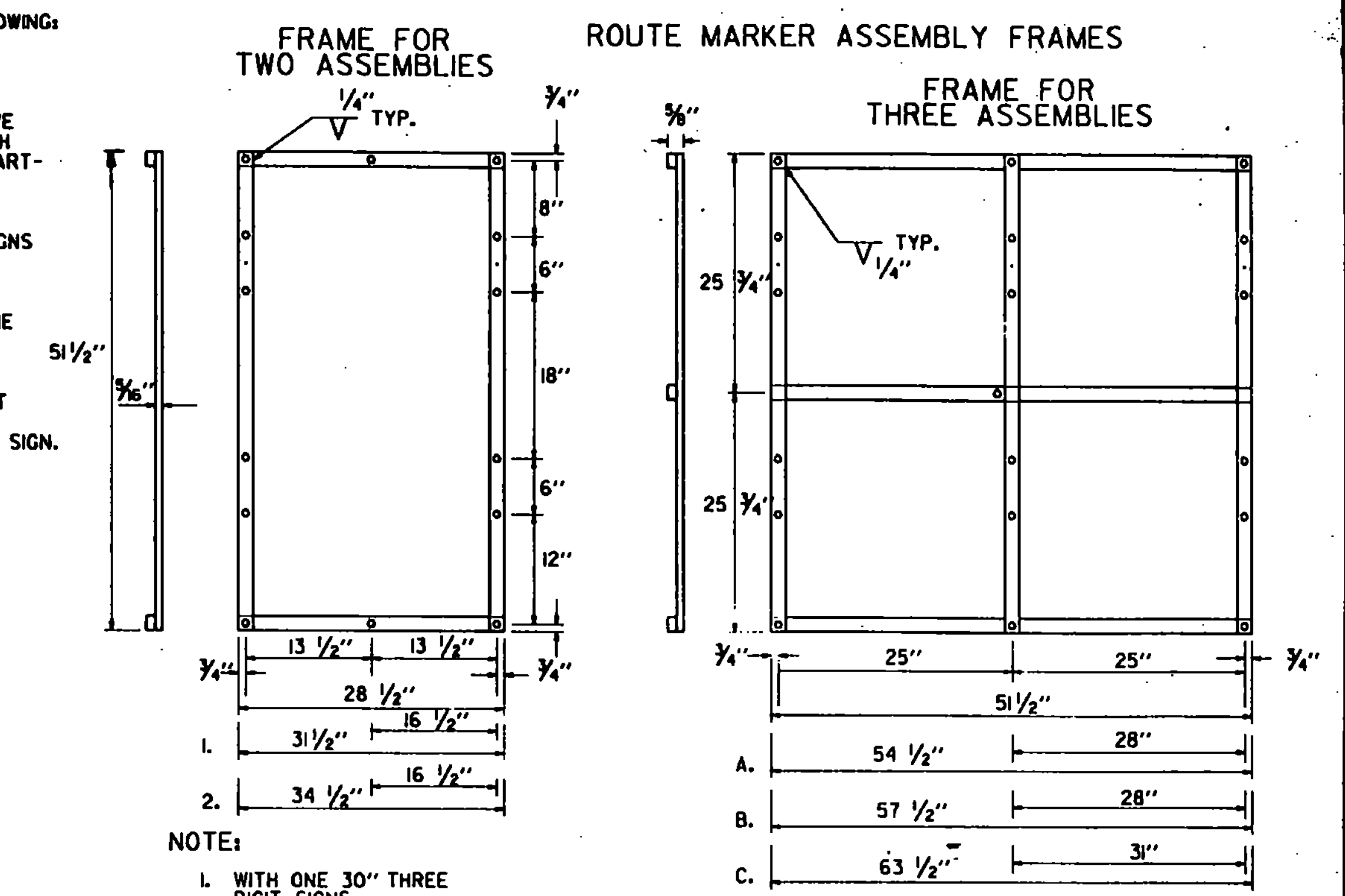
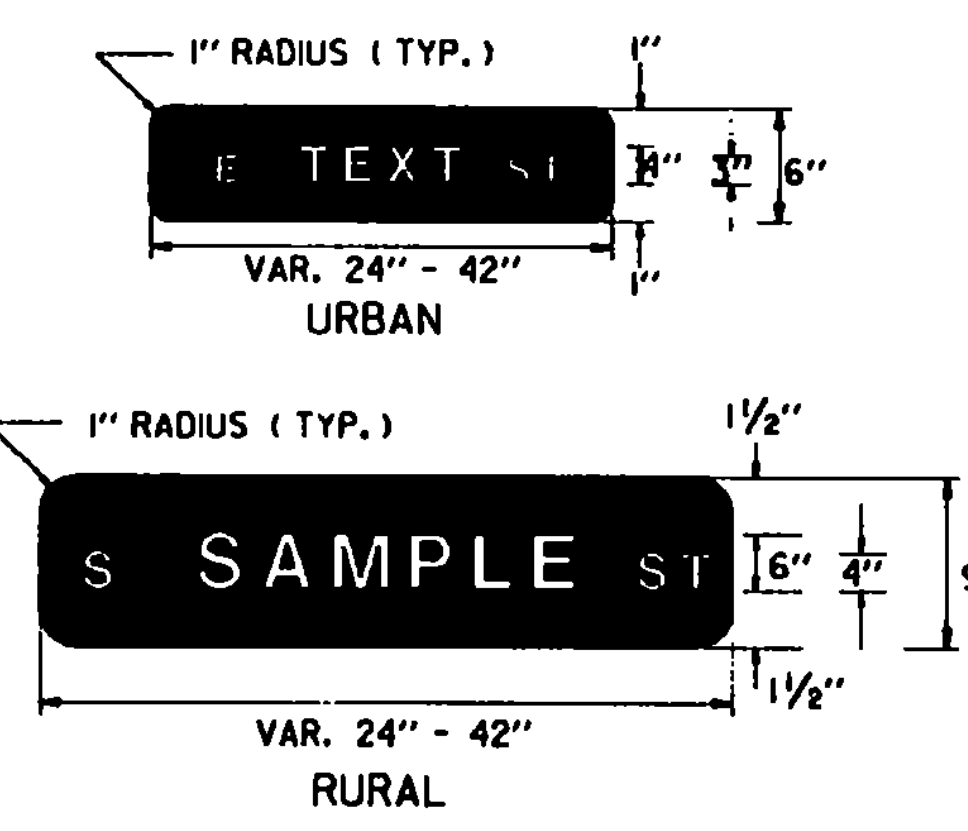
SPECIFICATIONS

THE SIGN SHALL MEET THE STANDARD STATE SPECIFICATIONS FOR "TRAFFIC SIGNS". THE MATERIAL FOR THE BLADES SHALL BE EITHER EXTRUDED ALUMINUM WITH A 0.25 INCH FLANGE THICKNESS AND A 0.090 INCH WEBB (MIN.) OR FLAT SHEET ALUMINUM WITH A MINIMUM THICKNESS OF 0.125 INCH. THE PREFERRED MOUNTING METHOD FOR STREET SIGNS IS THE POST TOP MOUNTING BRACKETS. HARDWARE FOR MOUNTING SIGNS TO POST SHALL BE SUBSIDIARY TO OTHER ITEMS. MOUNTING METHOD WILL BE AS SHOWN ON THE PLANS AND SHOULD HAVE A VERTICAL CLEARANCE OF 8 FEET TO THE BOTTOM OF THE SIGN. FOR POST TOP MOUNTINGS, SIGNS SHALL HAVE TEXT ON BOTH SIDES.

SIZES ARE AS FOLLOWS

RURAL AREAS - USE A 9 INCH HIGH BLADE IN LENGTHS OF 24", 30", 36" OR 42". USE SERIES "B" LETTERING (MINIMUM) WITH 6 INCH HIGH LETTERS FOR STREET NAME, 4 INCH OTHER.  
 URBAN AREAS - USE A 6 INCH HIGH BLADE IN LENGTHS OF 24", 30", 36" OR 42". USE SERIES "B" LETTERING (MINIMUM) WITH 4 INCH HIGH LETTERS FOR STREET NAME, 3 INCH OTHER.

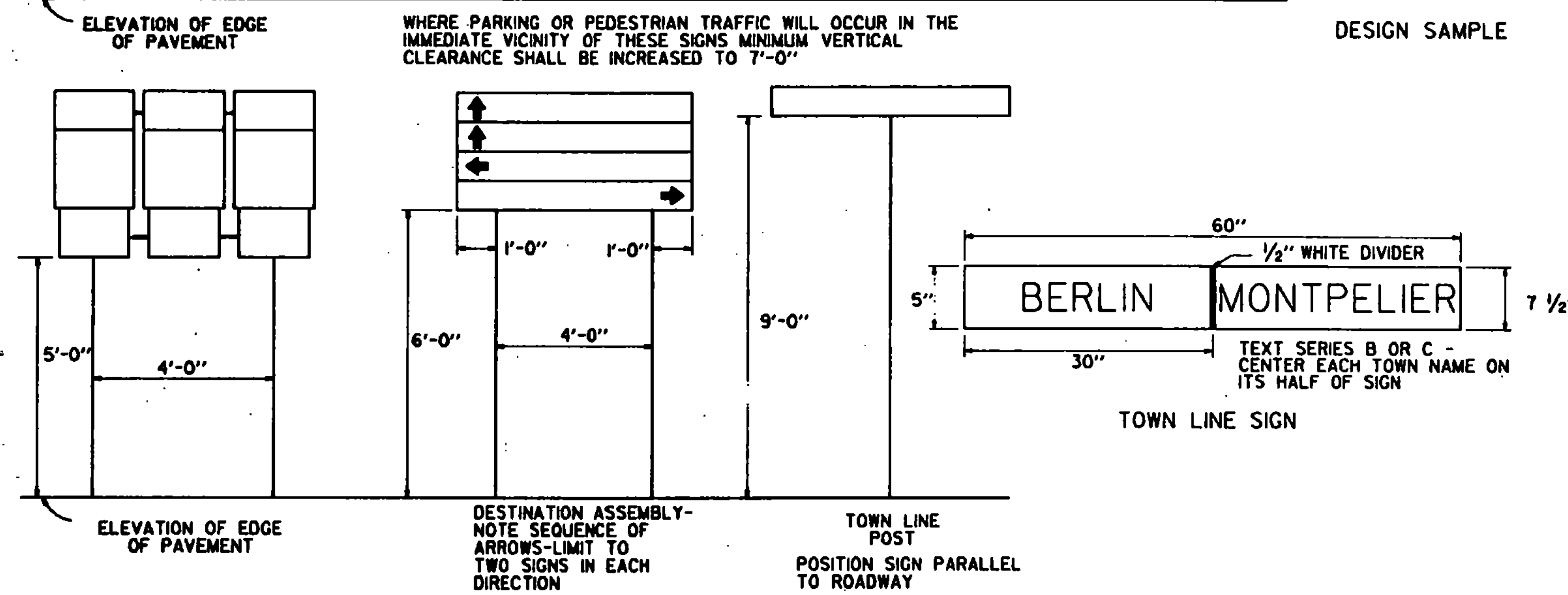
DESIGN SAMPLE



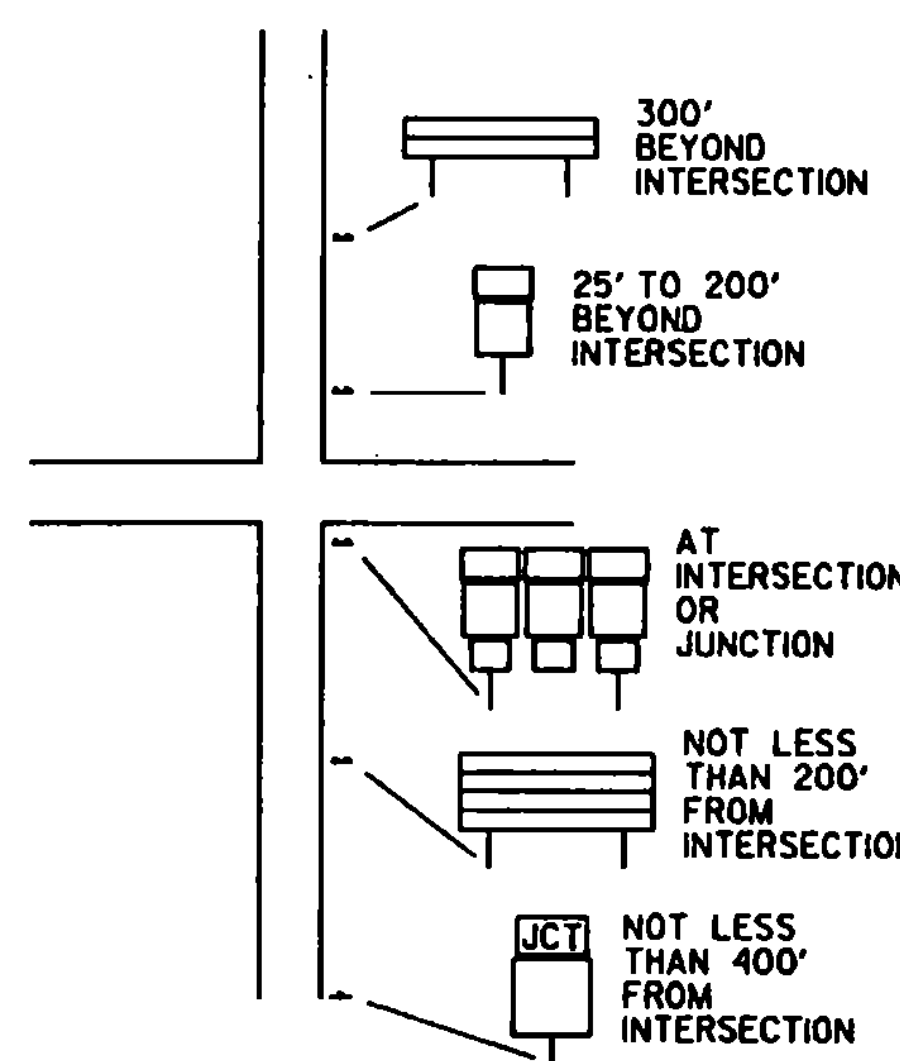
- NOTE:  
 1. WITH ONE 30" THREE DIGIT SIGNS  
 2. WITH TWO 30" THREE DIGIT SIGNS

- NOTE:  
 A. WITH ONE 30" THREE DIGIT SIGN IN AN OUTSIDE POSITION  
 B. WITH ONE 30" THREE DIGIT SIGN IN THE CENTER POSITION OR TWO SUCH SIGNS IN THE OUTSIDE POSITIONS  
 C. WITH THREE 30" THREE DIGIT SIGNS

STANDARD FRAMES SHALL BE 3/8" x 1/2" WROUGHT IRON WELDED. ALL HOLES SHALL BE 1/8" DIAMETER. FOR OTHER SIGN COMBINATIONS THAN ABOVE, THE FRAME DIMENSIONS AND HOLE SPACING SHALL BE MODIFIED AS NECESSARY. THE FRAME SHALL BE PAINTED WITH ONE COAT OF PRIMER AND A SECOND COAT OF GOOD GRADE BLACK PAINT.



TYPICAL LOCATION OF ASSEMBLIES



ROUTE AND DESTINATION SIGNS:

MATERIALS

THE SIGN BASE MATERIAL FOR STANDARD DESTINATION SIGNS SHALL BE HIGH DENSITY OVERLAIN PLYWOOD 3/8 INCH THICK OR FLAT SHEET ALUMINUM 0.125 INCH THICK. THE REFLECTIVE MATERIAL SHALL BE GREEN REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND OF THE SIGN. THE TEXT SHALL BE CUT-OUT REFLECTORIZED WHITE OR SILVER LETTERS.

COLORS

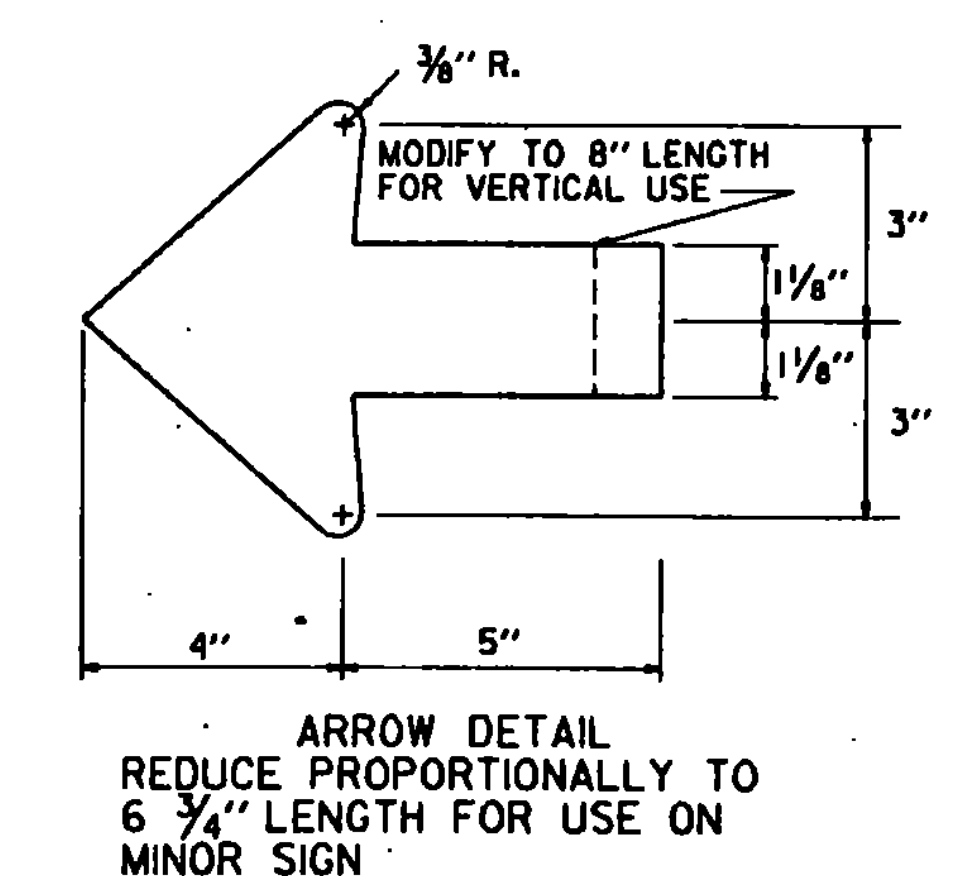
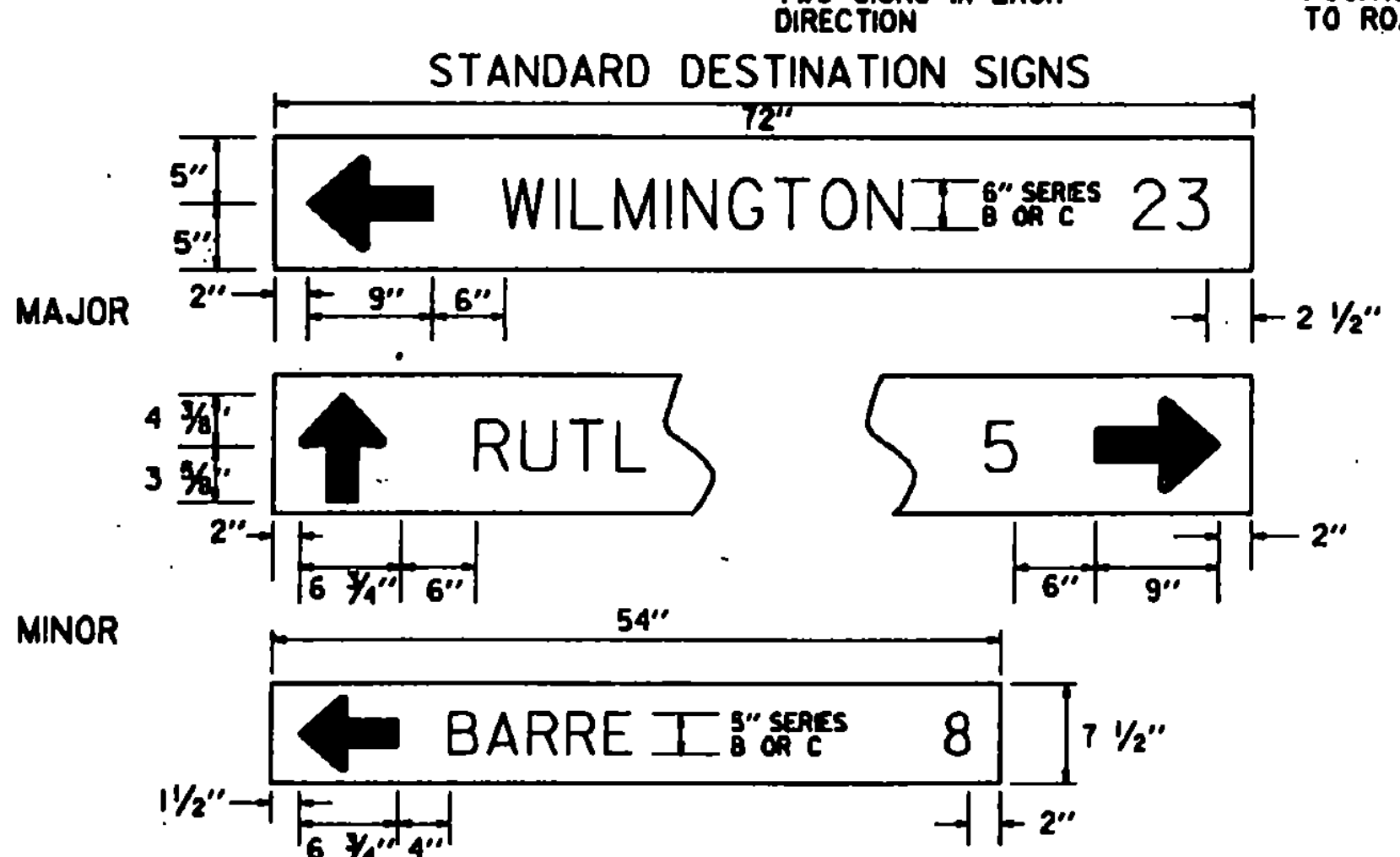
DESTINATION SIGNS SHALL HAVE A REFLECTORIZED WHITE OR SILVER TEXT ON A REFLECTORIZED GREEN BACKGROUND.

LETTERING

LETTERS AND DIGITS SHALL CONFORM WITH THE STANDARD ALPHABETS FOR HIGHWAY SIGNS APPROVED BY THE NATIONAL JOINT COMMITTEE ON UNIFORM TRAFFIC CONTROL DEVICES.

SPECIFICATIONS

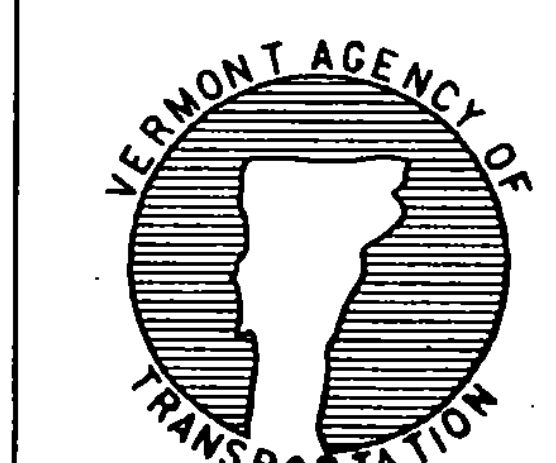
DESTINATION SIGNS SHALL MEET THE STATE SPECIFICATIONS FOR "TRAFFIC SIGNS". FOR DESIGNS, COLORS OR MATERIALS OF ROUTE MARKERS AND AUXILIARY MARKERS, SEE STANDARD SHEETS E-11, E-12, AND E-13.



REVISIONS AND CORRECTIONS  
 REVISIONS AND CORRECTIONS  
 12/1/82  
 ADDED 2 FRAME ASSEMBLY TO 2 POST ASSEMBLY  
 ADDED MINOR DESTINATION SIGN, MOUNTING HEIGHT  
 REVISED  
 2/10/83  
 SIGN HEIGHT CHANGED TO 7 FT.  
 FEB. 3, 1986 - UPDATED TO 1986 SPECIFICATIONS  
 DEC. 3, 1988 MAJOR REVISIONS

APPROVED: Dec 29, 1971  
*R.H. Crowl*  
 CHIEF ENGINEER  
*E.H. McKinney*  
 ASST. CHIEF ENGINEER  
*G.J. Mc Lane*  
 CHIEF ENGINEER

GUIDE SIGNS

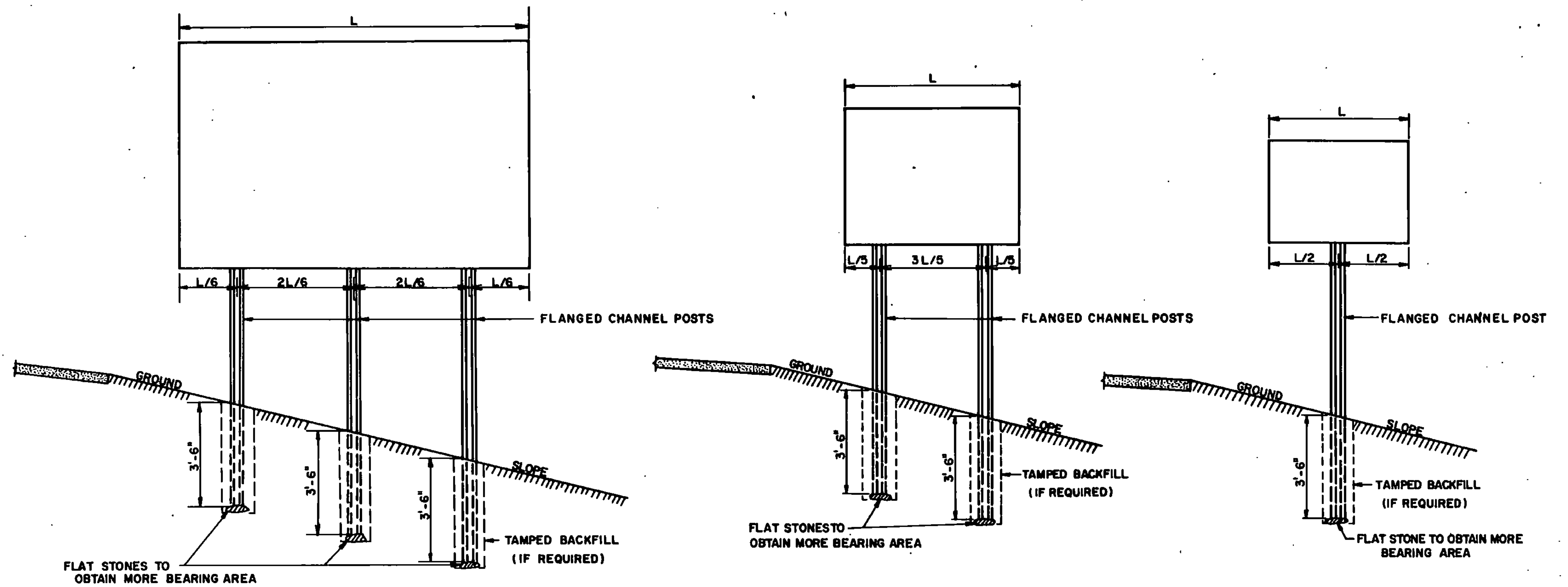


STANDARD E-23

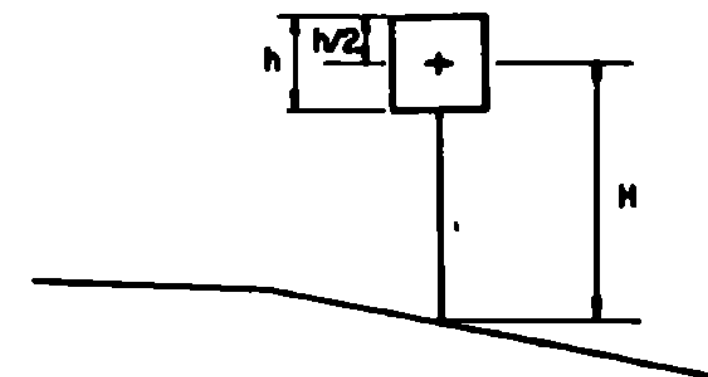
GENERAL NOTES

ALL MATERIAL SHALL BE AS SPECIFIED UNDER SECTION 675 - 675 - TRAFFIC SIGNS

CONSTRUCTION METHODS - POSTS MAY BE DRIVEN OR SET IN A DUG HOLE AND BACKFILLED. IF DRIVEN, A DRIVING CAP SHALL BE USED. IF SET IN A DUG HOLE, THE EXCAVATION AND BACKFILL WILL NOT BE PAID FOR SEPARATELY, BUT SHALL BE CONSIDERED AS BEING INCLUDED IN UNIT PRICES FOR OTHER ITEMS IN THE CONTRACT. THE DUG HOLE INSTALLATION SHALL BE USED IN AREAS OF POOR SOIL CONDITIONS OR AS DIRECTED BY THE ENGINEER.



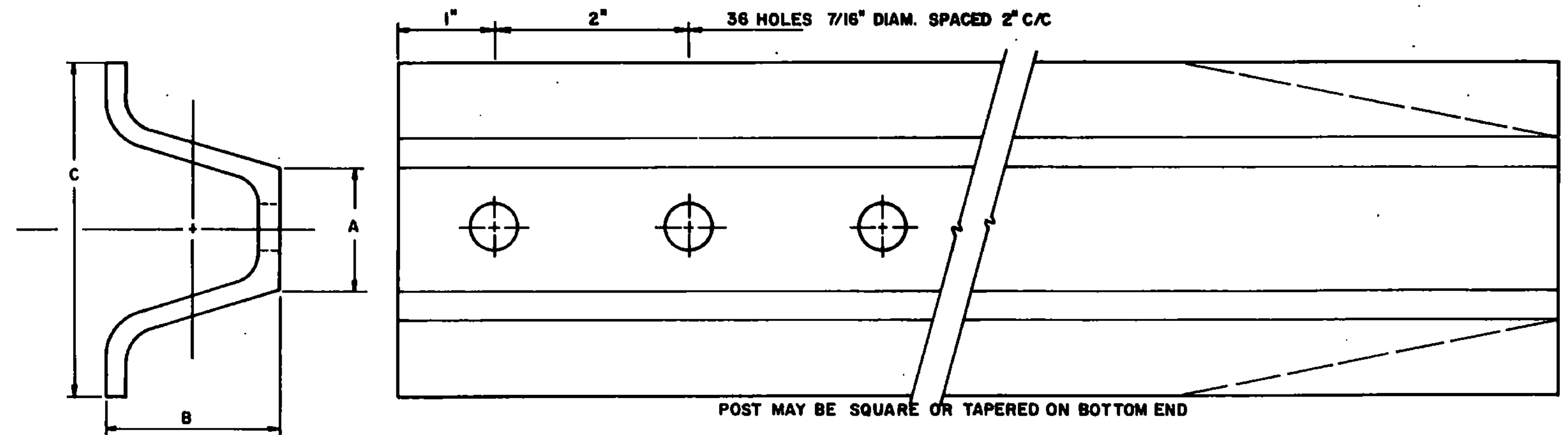
IN AREAS WHERE LEDGE ROCK IS ENCOUNTERED STEEL POSTS WILL BE SET AND GROUTED 12" DEEP IN THE LEDGE.



POST SELECTION CHART		
SIGN AREA (FT <sup>2</sup> ) x H (FT) ≤ Sv (SELECTION VALUE)		
POST SIZE	Sv	DESIGN CRITERIA
2 LB/FT.	62	WIND SPEED = 60 MPH (10-YEAR MEAN RECURRENCE INTERVAL) WIND PRESSURE = 12 PSF STEEL MIN YIELD Fy = 50,000 PSI ALLOWABLE STRESS = (1/4)0.55Fy
2 1/2 LB/FT.	77	
3 LB/FT.	107	

POST SIZE POUNDS PER LINEAR FOOT	DIMENSIONS			PLASTIC SECTION MODULUS, Z
	A	B	C	
2	1 9/32"	1 31/64"	3 1/16"	0.26 IN <sup>3</sup>
2 1/2	1 9/32"	1 35/64"	3 1/16"	0.40 IN <sup>3</sup>
3	1 5/16"	1 7/8"	3 1/2"	0.53 IN <sup>3</sup>

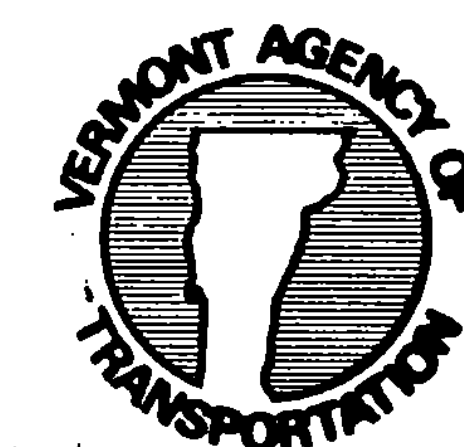
SIMILAR DIMENSIONS ARE ACCEPTABLE, HOWEVER PLASTIC SECTION MODULUS VALUES MUST NOT BE EXCEEDED.



REVISIONS AND CORRECTIONS  
 FEB. 8, 1978 - HEIGHT OF SIGNS ADDED.  
 DEC. 15, 1978 - RAIL STEEL DELETED  
 JAN. 8, 1981 - ADDED POST SIZE & SELECTION CHARTS;  
 REVISED NOTES & DIMENSIONS  
 FEB. 3, 1986 - UPDATED TO 1986  
 SPECIFICATIONS.

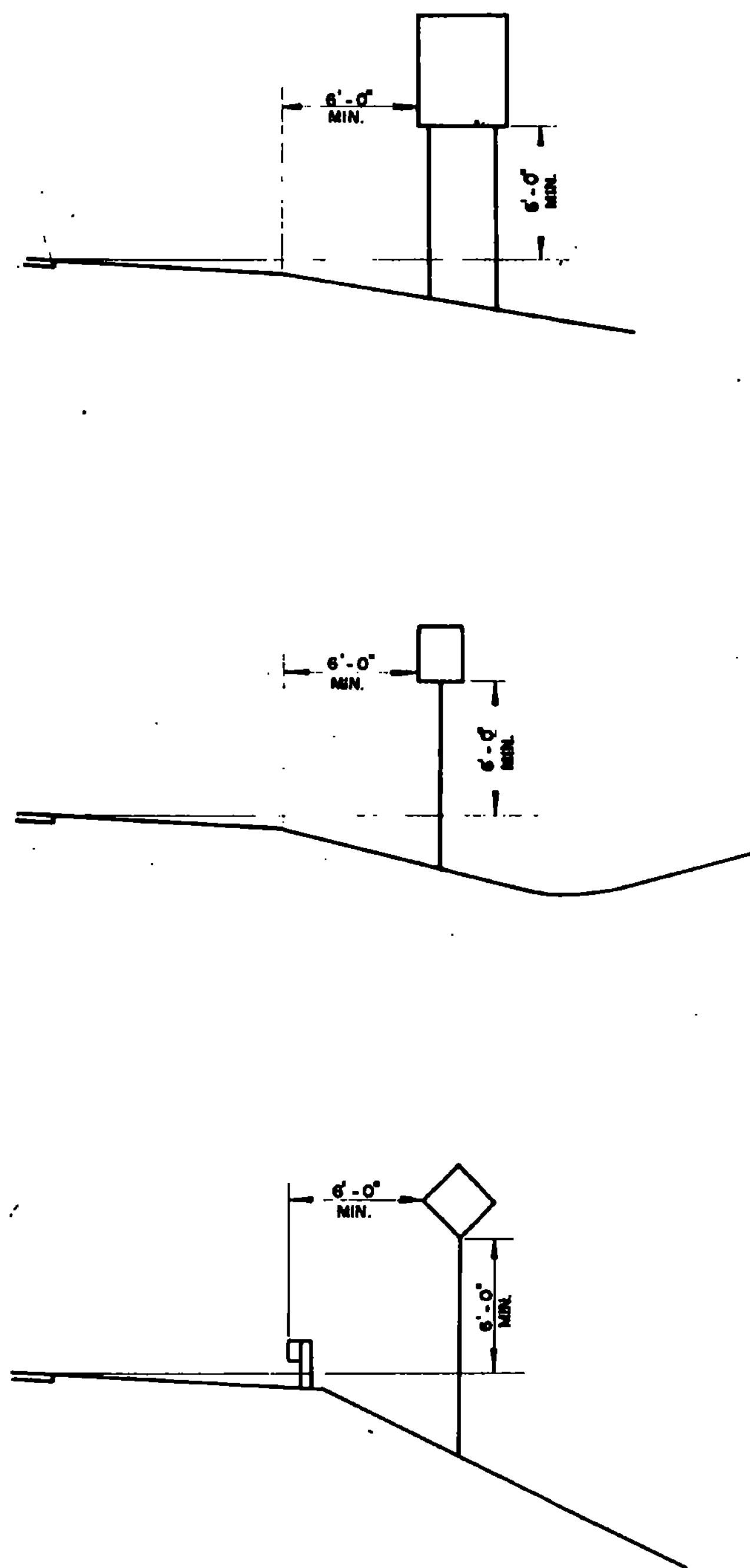
APPROVED: *Mod 24. 1976*  
 DATE: *C. 11/8/76*  
*C. 11/8/76*  
 CHIEF ENGINEER  
*R. O. Munn*  
 ASST. CHIEF ENGINEER  
*Loan C. Jones*  
 HIGHWAY ENGINEER

# FLANGED CHANNEL STEEL SIGN SUPPORTS

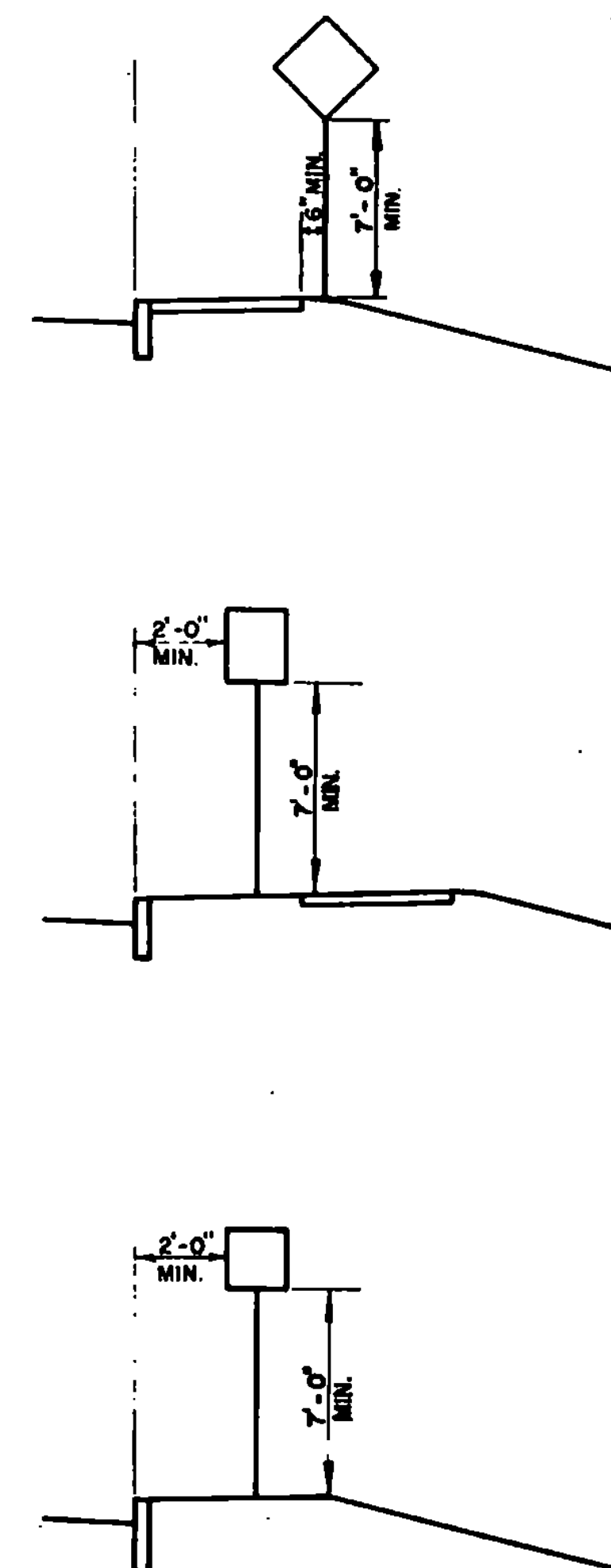


STANDARD  
E-24-A

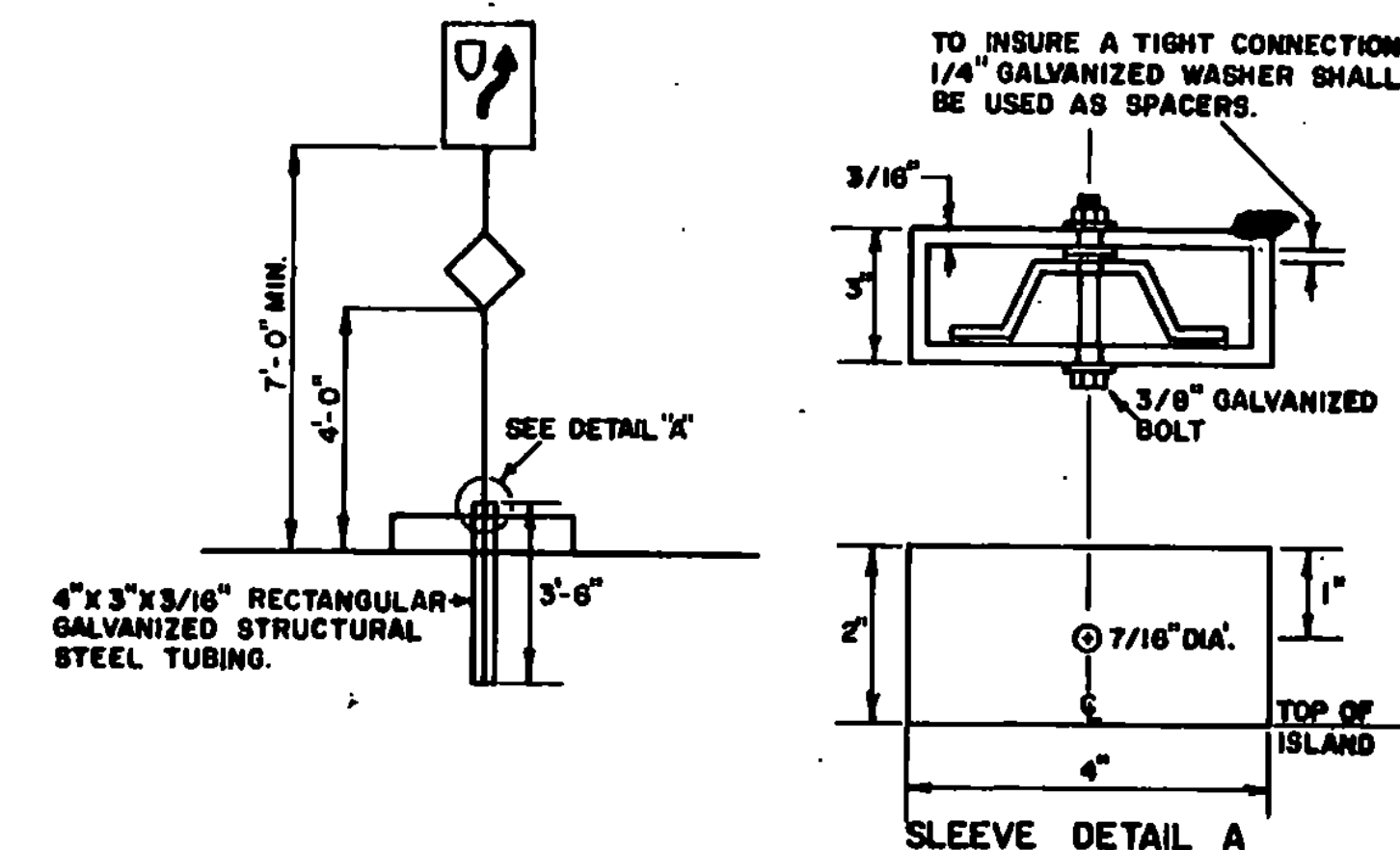
RURAL



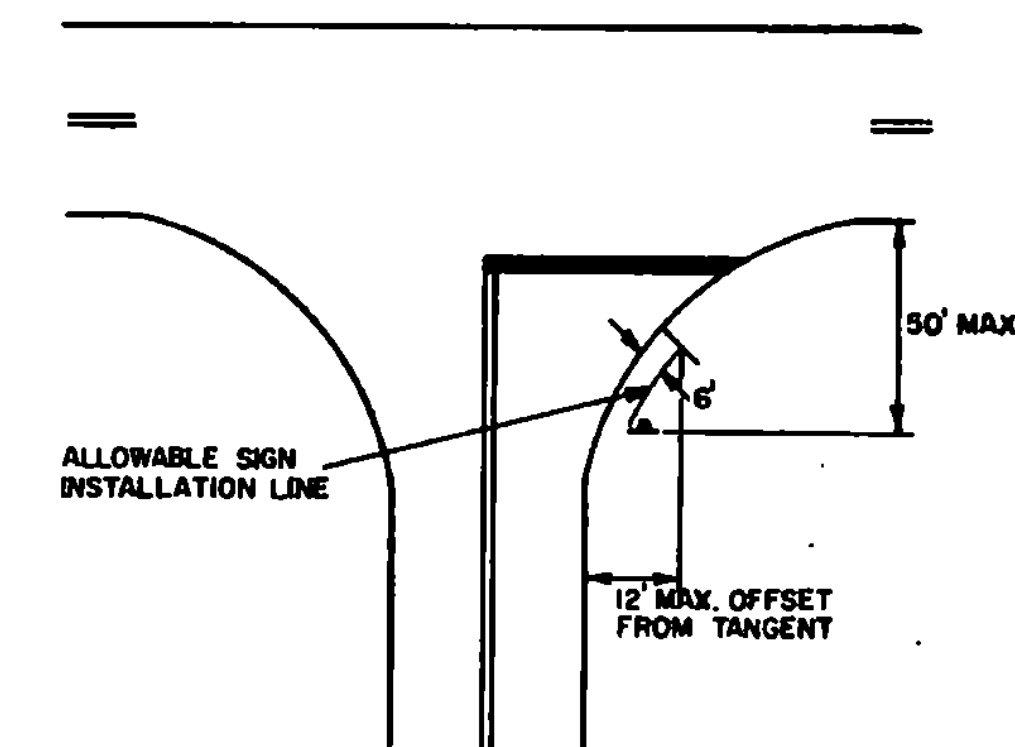
URBAN



WARNING SIGNS  
ON ISLAND IN THE LINE OF TRAFFIC



STOP OR YIELD SIGNS  
AT WIDE THROAT INTERSECTIONS



NOTES 1) IN BOTH RURAL AND URBAN LOCATIONS, IF A SECONDARY SIGN IS MOUNTED BELOW ANOTHER SIGN, THE MINIMUM CLEARANCE MAY BE REDUCED BY ONE FOOT.  
2) IN RURAL AREAS WITH NO SHOULDER, THE MINIMUM LATERAL CLEARANCE SHOULD BE 12' FROM EDGE OF THE TRAVELED WAY.

REVISIONS AND CORRECTIONS  
JAN. 23, 1978 - DIMENSION FROM SHOULDER TO SIGN CHANGED PER FHWA.  
AUG. 25, 1981 - ADDED STOP AND ISLAND DETAILS, REVISED CURB OFFSET  
FEB. 3, 1988 - UPDATED TO 1986 SPECIFICATIONS

APPROVED  
Dec. 29, 1971

*R. H. Arnold*  
CHIEF ENGINEER  
*E. H. Stickney*  
ASST. CHIEF ENGINEER  
*G. M. Lane*  
HIGHWAY ENGINEER

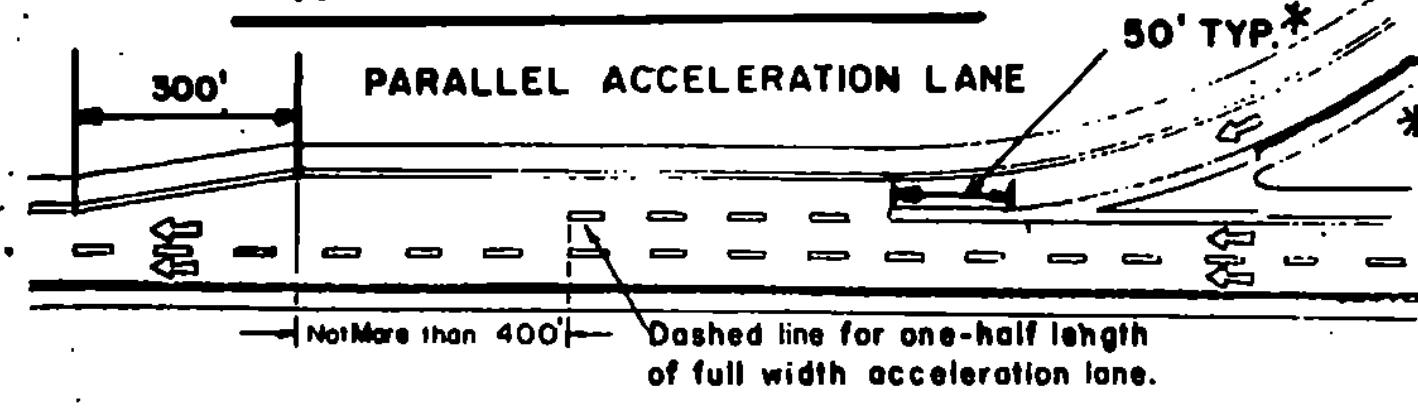
STANDARD SIGN PLACEMENT  
CONVENTIONAL ROAD



STANDARD

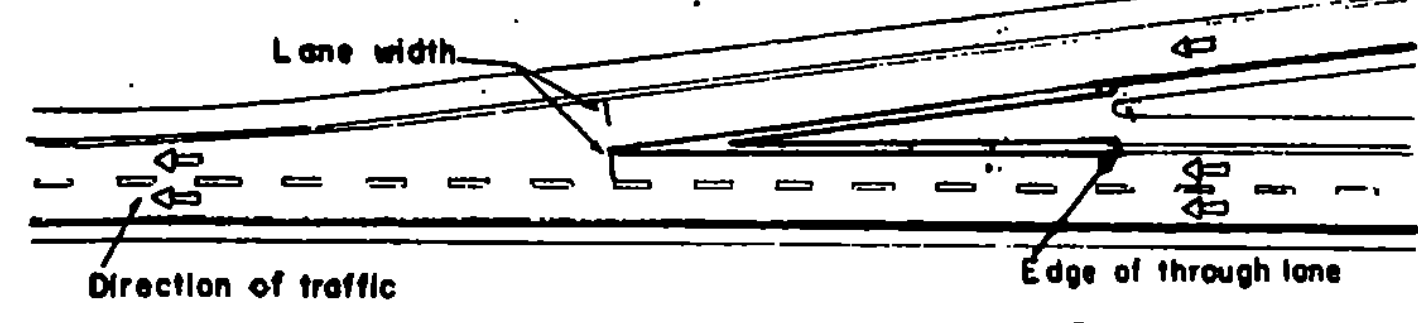
E-29

Typical entrance ramp markings



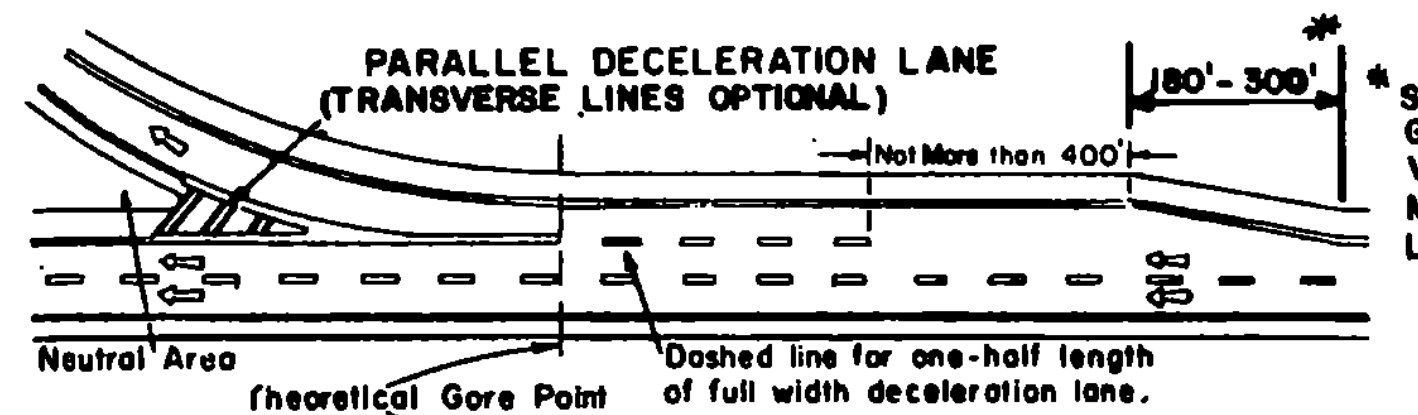
\* MAY BE MADE LONGER TO EMPHASIZE SITUATIONS WHERE THE CROSSING REQUIRES UNUSUAL CARE SUCH AS HIGH VOLUME MERGE AREAS.

TAPERED ACCELERATION LANE

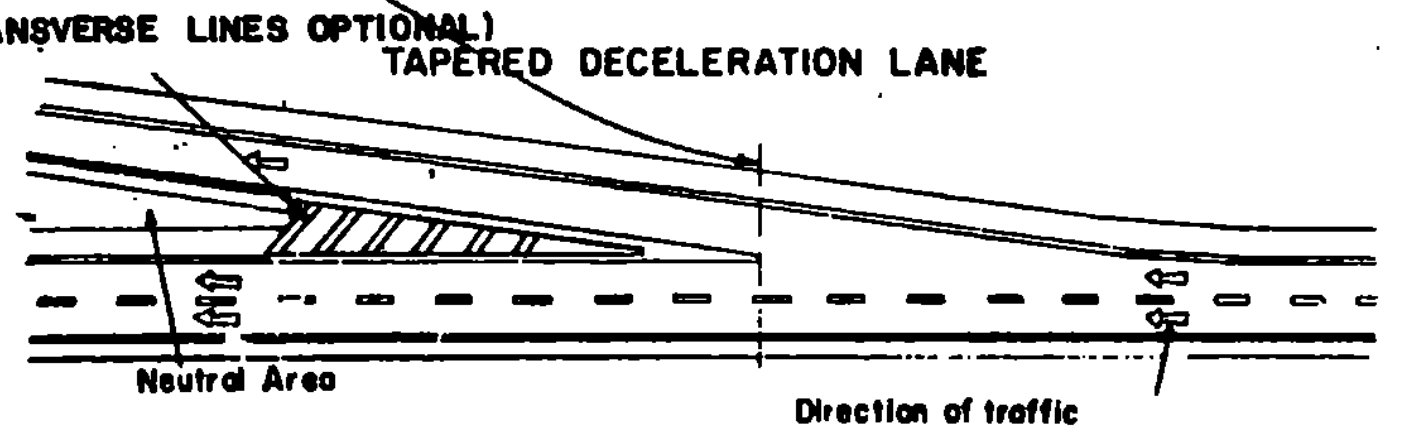


- 4" White Lines
- 4" Yellow Lines
- 8" Channelization White Lines

Typical exit ramp markings

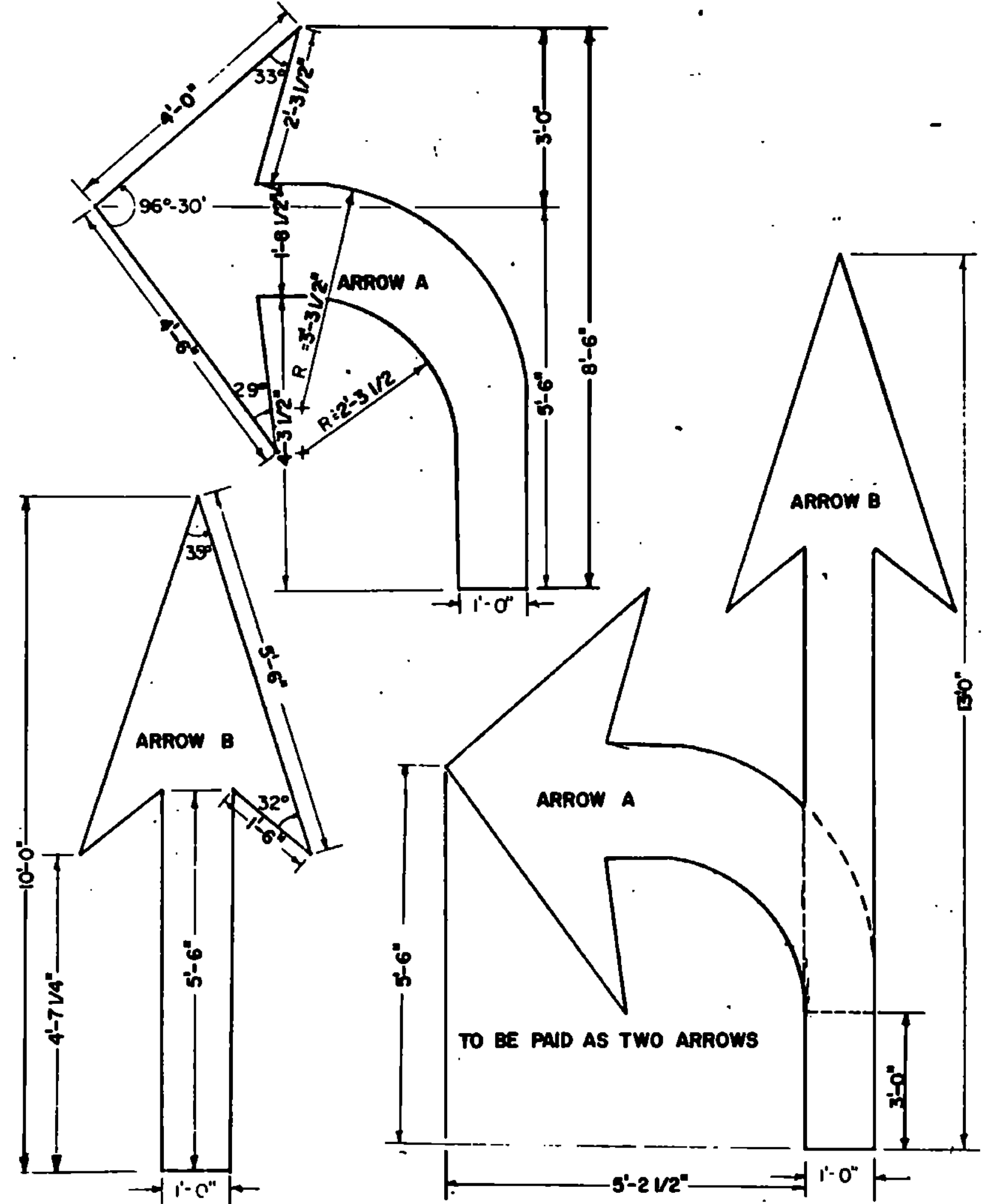
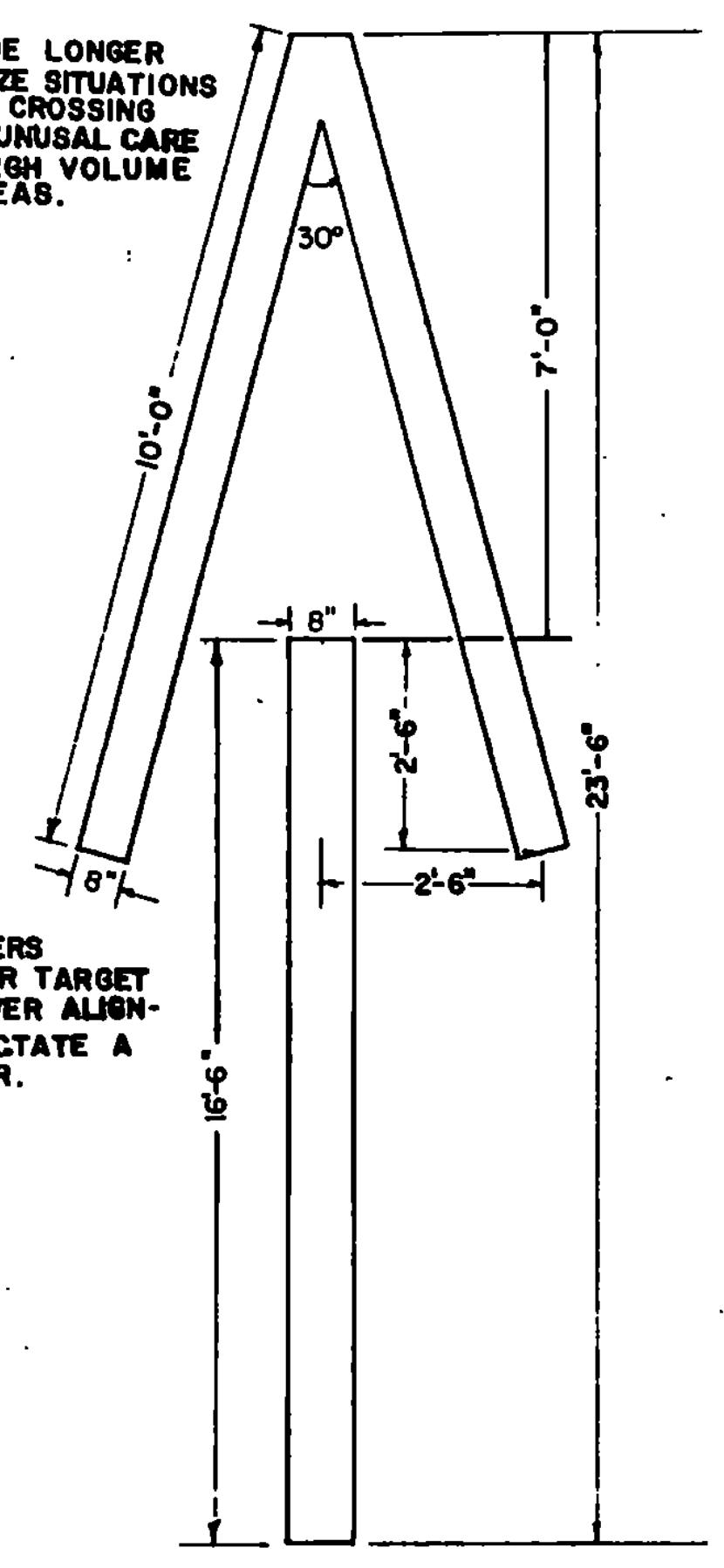


\* SHORTER TAPERS GIVE A BETTER TARGET VALUE, HOWEVER ALIGNMENT MAY DICTATE A LONGER TAPER.

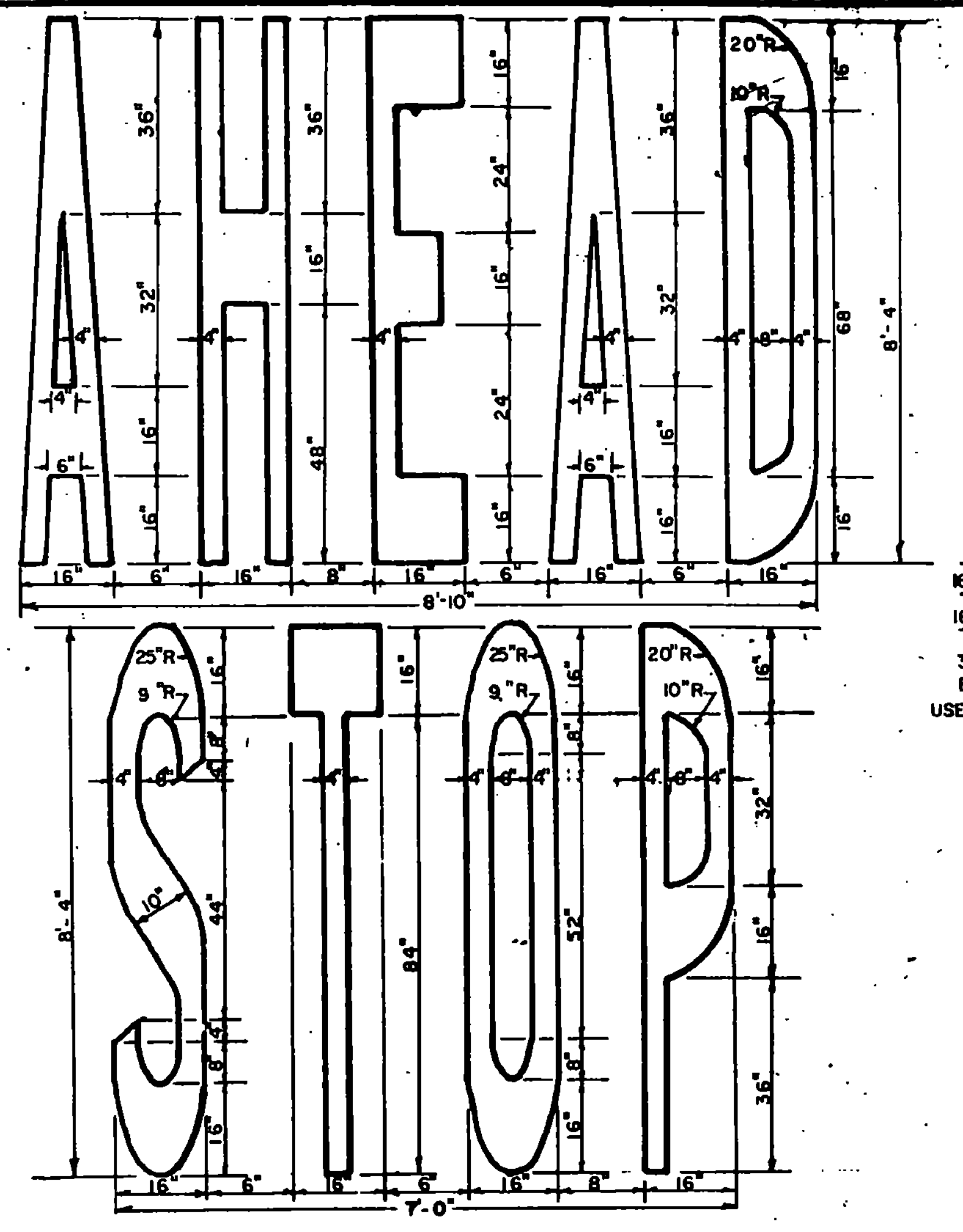


TRANSVERSE LINES SHALL CONSIST OF 8" WHITE LINES SPACED 5'-0" C-C AND SET AT 45° TO MAIN LINE EDGE LINES. THESE MARKINGS SHALL BE USED TO INCREASE VISIBILITY DUE TO DIFFICULT VERTICAL OR HORIZONTAL ALIGNMENT.

RAMP PAVEMENT ARROW DETAIL

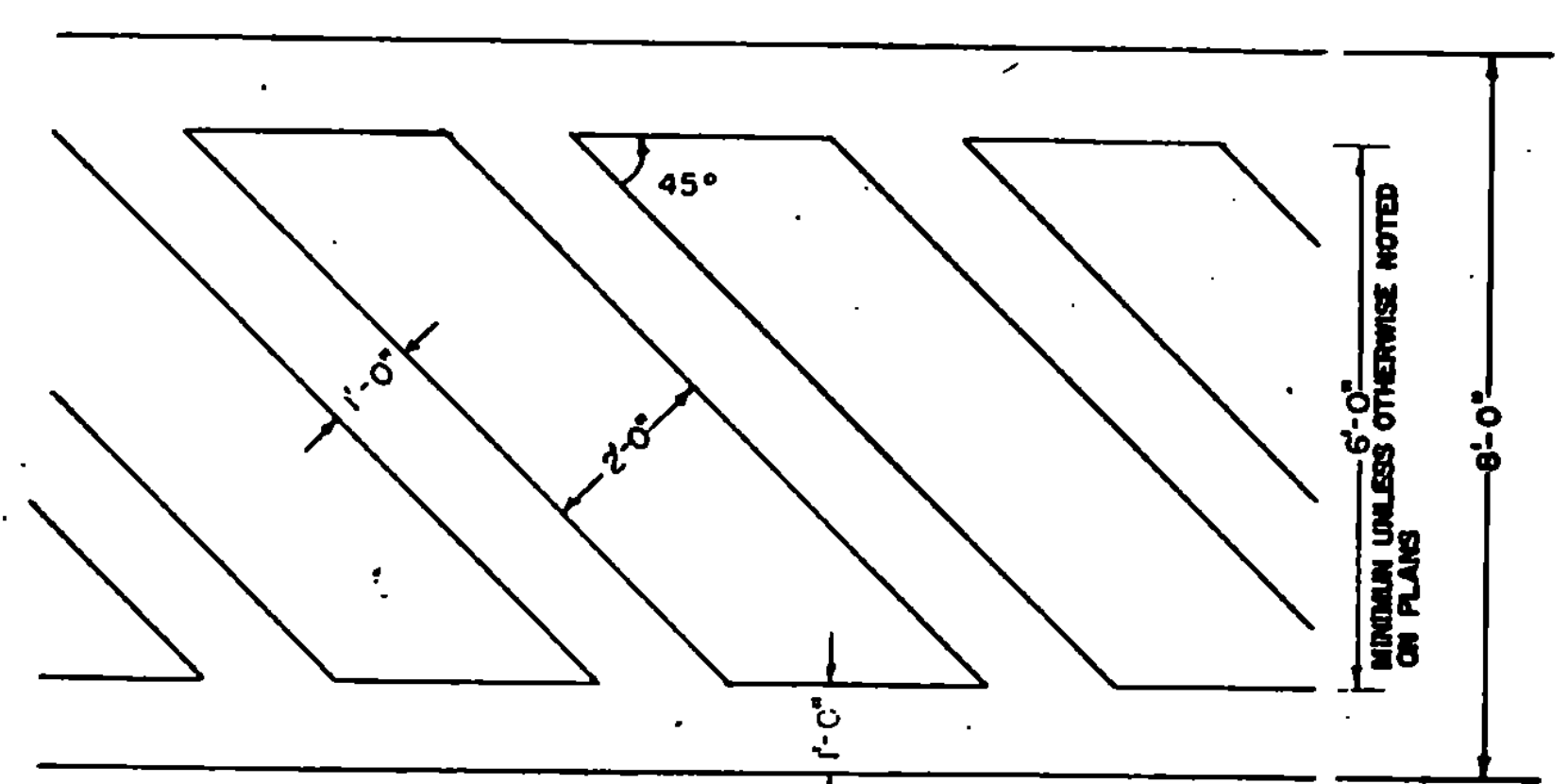


TO BE PAID AS TWO ARROWS

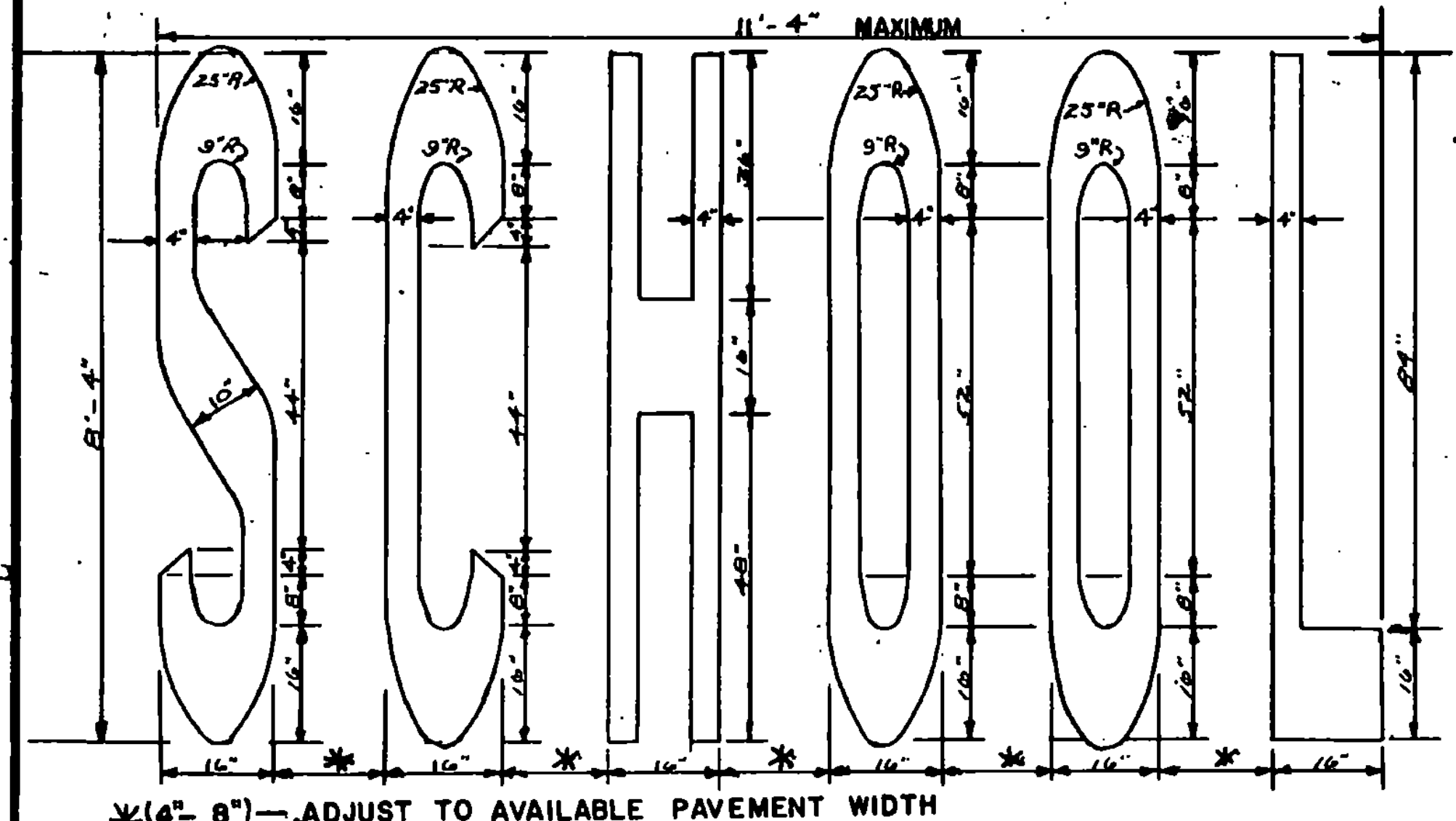
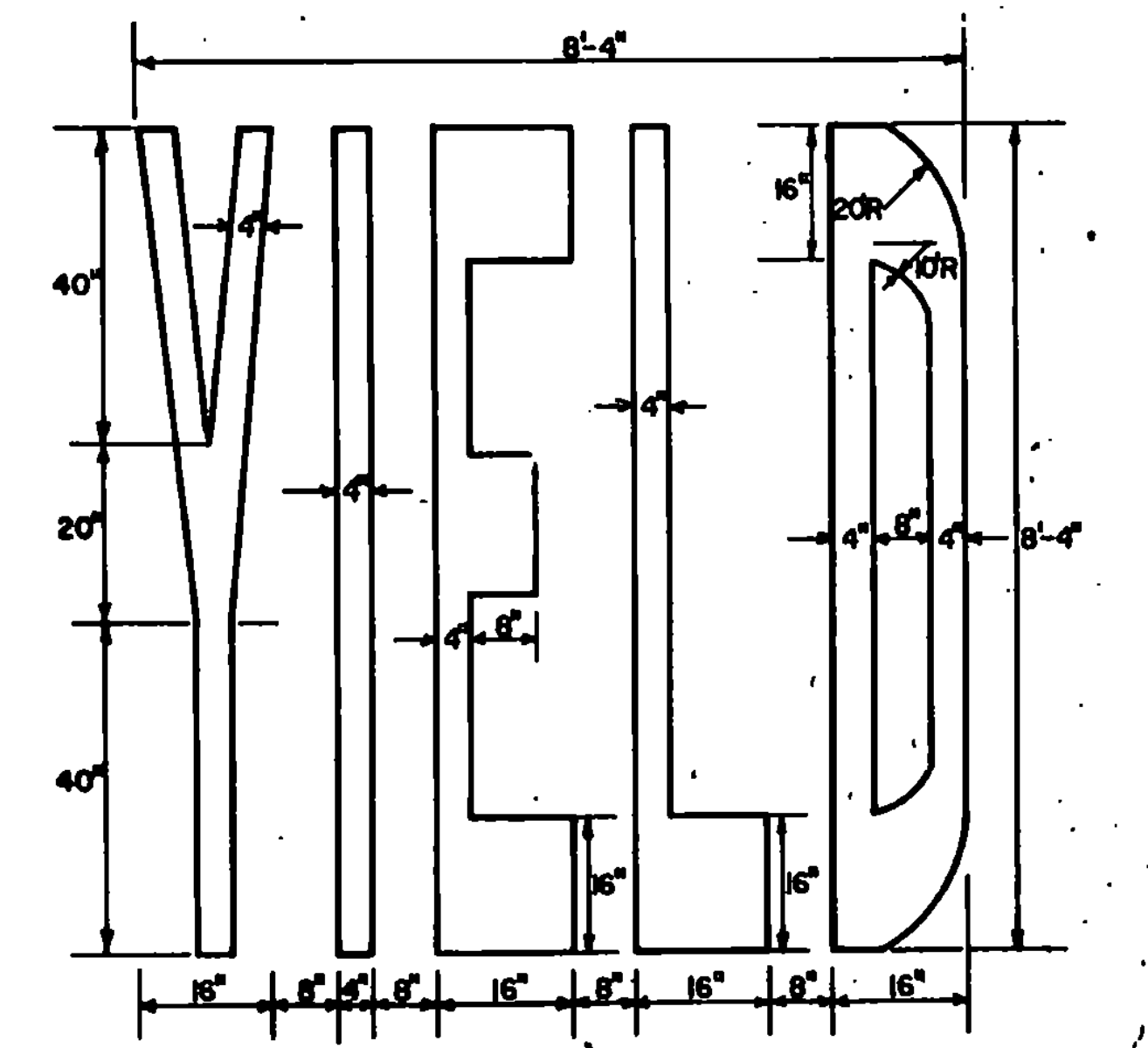


32' SPACING BETWEEN WORDS  
USE FOR "STOP AREA"  
"SIGNAL AREA"  
"YIELD AREA"

CROSSWALK DETAIL



ARROWS AND WORD MARKINGS THAT CONFORM TO THE DIMENSIONS SHOWN ON THIS SHEET OR AS DETAILED IN THE BOOKLET ENTITLED "THE STANDARD PAVEMENT MARKING ALPHABET AND SYMBOLS, 1977" PREPARED BY THE FEDERAL HIGHWAY ADMINISTRATION WILL BE ACCEPTABLE.



\* (4'-8") - ADJUST TO AVAILABLE PAVEMENT WIDTH

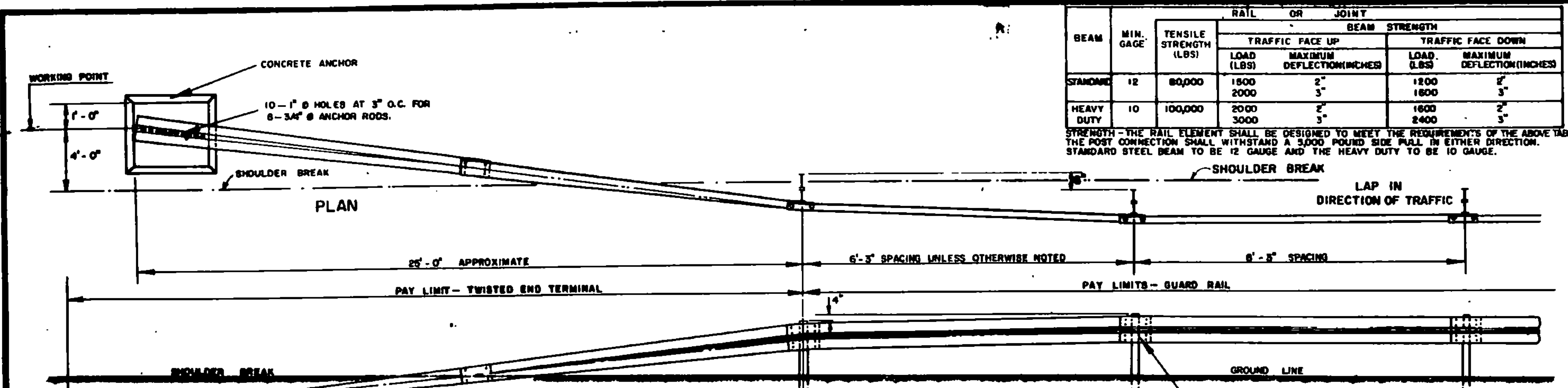
REVISIONS AND CORRECTIONS  
MAR. 16, 1982 YIELD ADDED.  
SEPT. 20, 1983 REVISED GORE MARKINGS & "SCHOOL" SPACING  
FEB. 3, 1986 - UPDATED TO 1986 SPECIFICATIONS

APPROVED: S. J. Page AUGUST 4, 1981  
DATE  
DIRECTOR OF ENGINEERING AND CONSTRUCTION  
John C. Jones  
CHIEF OF DESIGN  
Tom C. Jones  
TRANSPORTATION DESIGN ENGINEER

PAVEMENT MARKING DETAILS

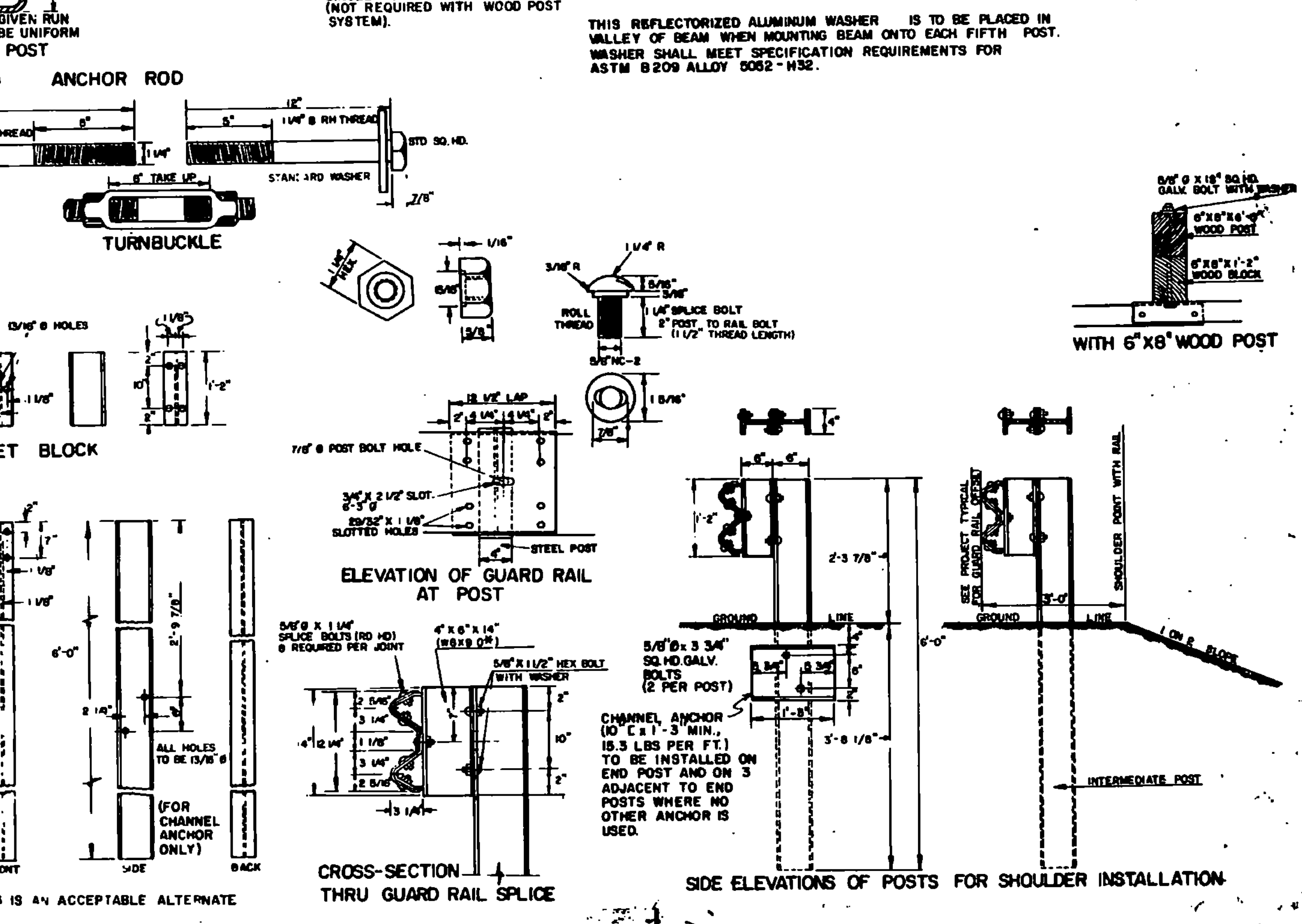
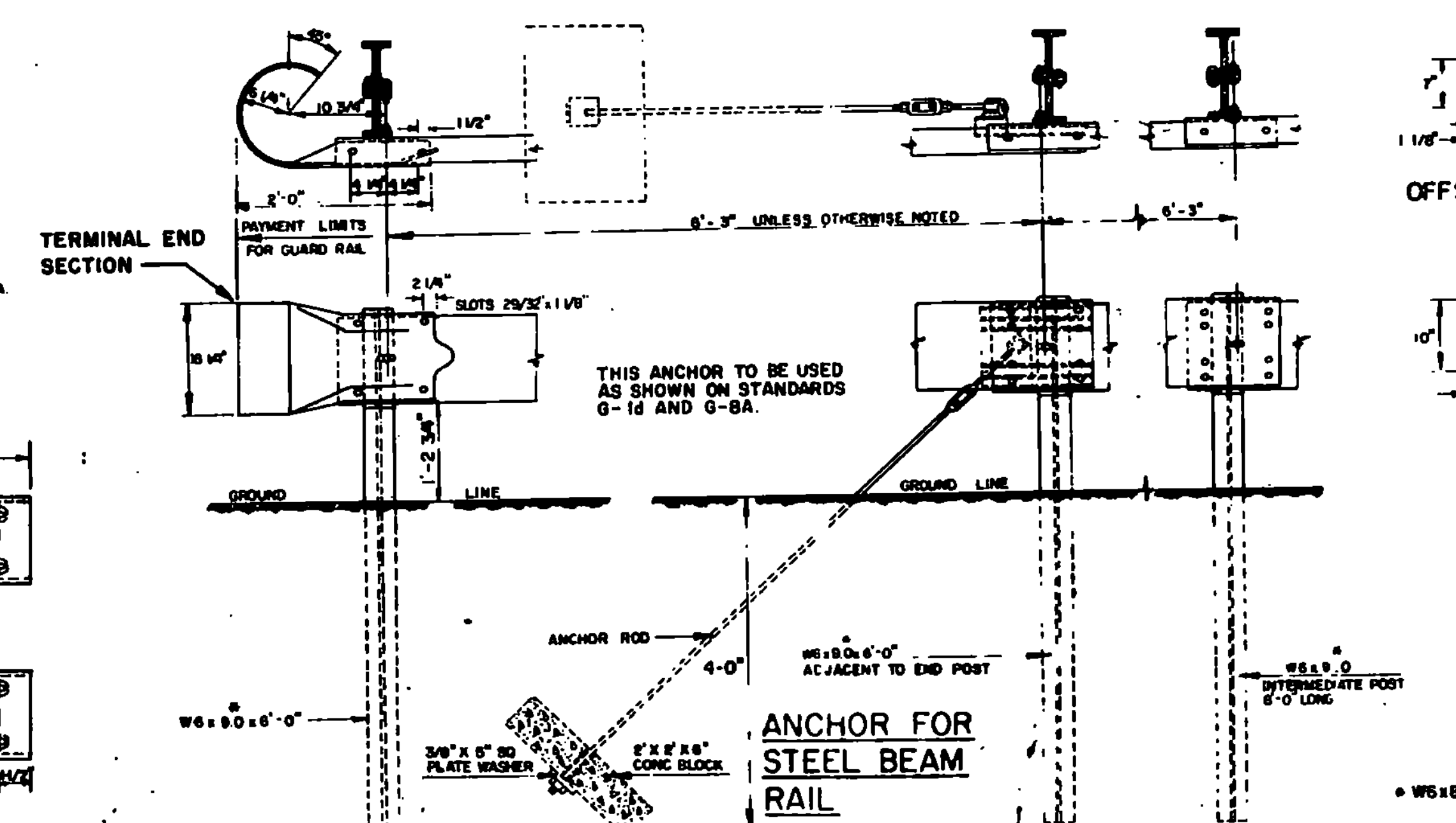
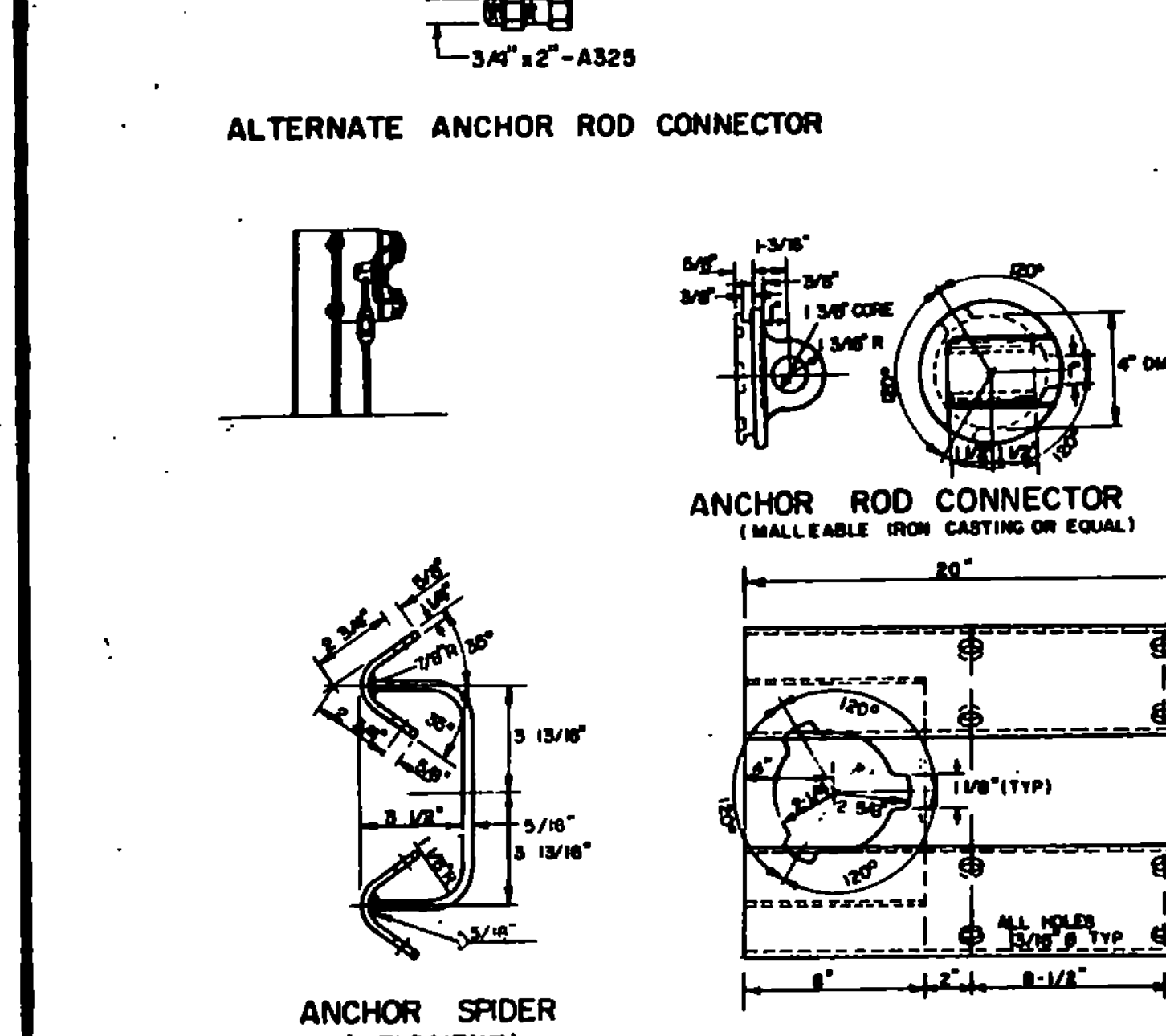
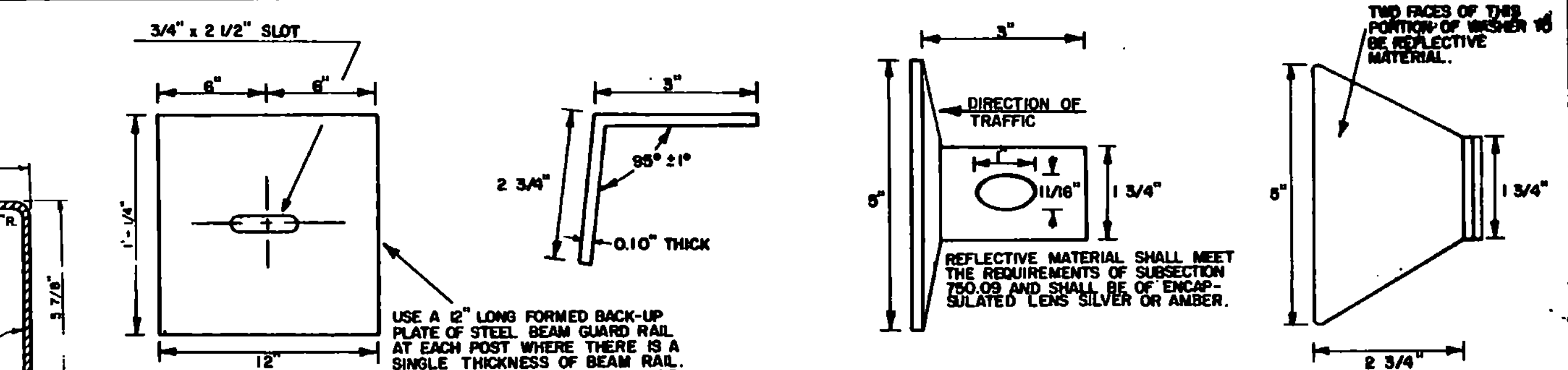
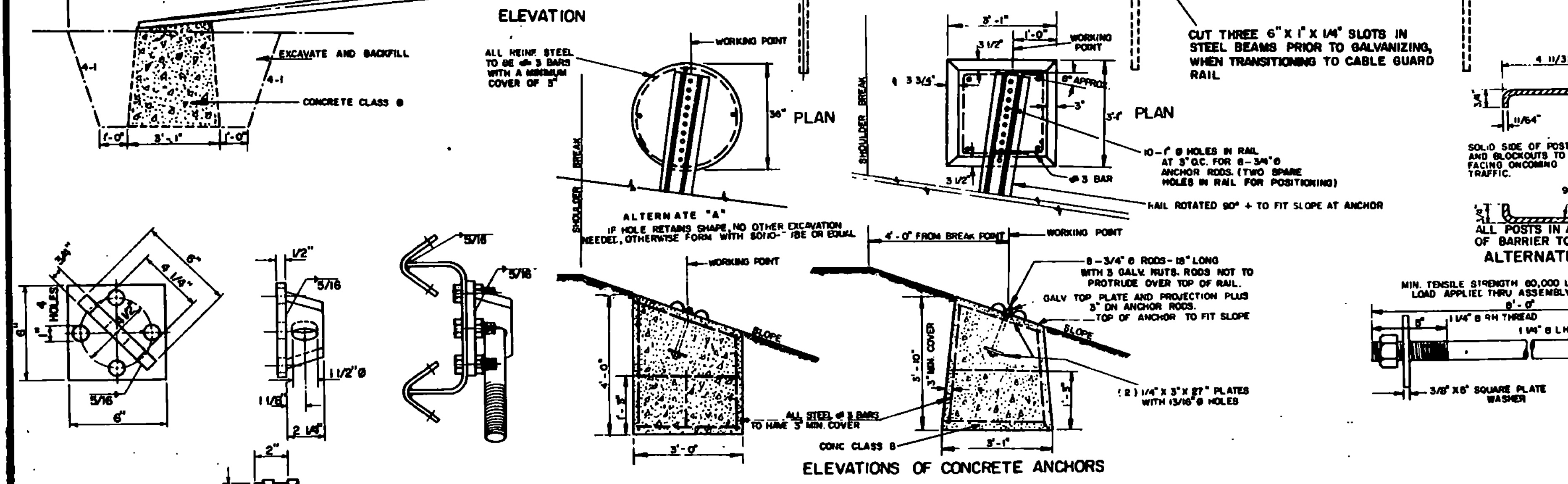
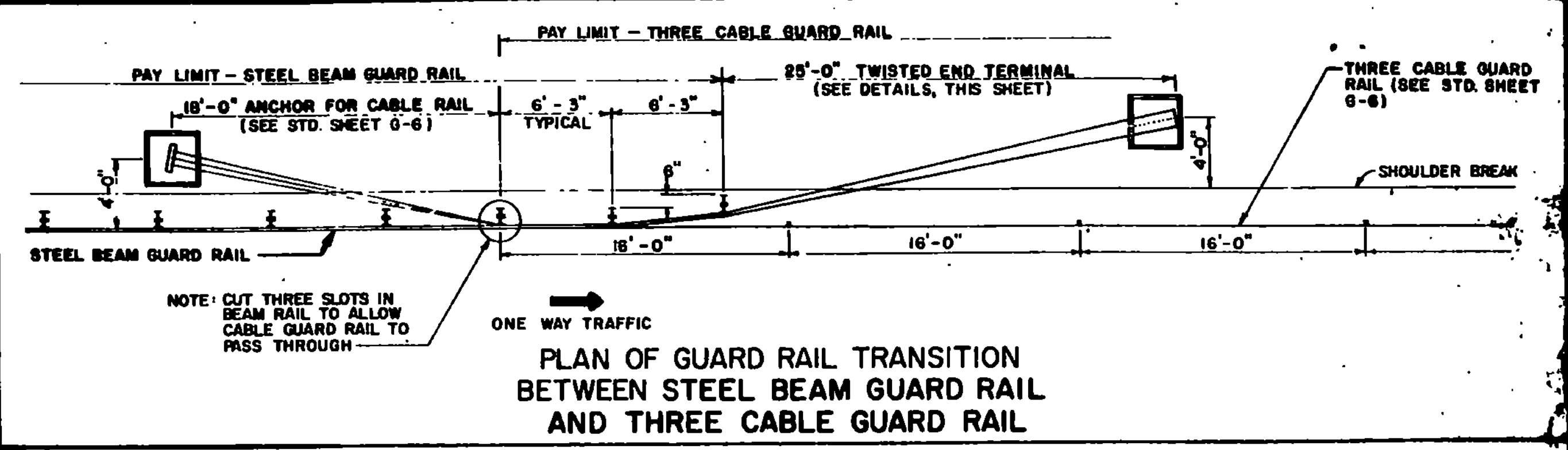


E-50



BEAM GAGE	MIN. TENSILE STRENGTH (LBS)	RAIL OR JOINT		BEAM STRENGTH	
		TRAFFIC FACE UP	TRAFFIC FACE DOWN	LOAD (LBS)	MAXIMUM DEFLECTION (INCHES)
STANDARD	12	80,000	1500	2"	1800
			2000	3"	1800
HEAVY DUTY	10	100,000	2000	3"	1600
			3000	3"	2400

STRENGTH - THE RAIL ELEMENT SHALL BE DESIGNED TO MEET THE REQUIREMENTS OF THE ABOVE TABLE. THE POST CONNECTION SHALL WITHSTAND A 3000 POUND SIDE PULL IN EITHER DIRECTION. STANDARD STEEL BEAM TO BE 12 GAUGE AND THE HEAVY DUTY TO BE 10 GAUGE.



REVISIONS AND CORRECTIONS

APR. 10, 1972	POST HEIGHT INCREASED
JULY 9, 1973	NEW TRANSITION DETAIL ADDED
JUNE 4, 1974	TRANSITION REVISED. ALTERNATE ANCHOR ROD CONNECTOR AND ALTERNATE POST ADDED.
NOV. 29, 1977	ANCHOR DETAIL FOR STEEL BEAM GUARD RAIL WITH STEEL OR WOOD POSTS REMOVED.
JAN. 17, 1978	REVISED ANCHOR DETAIL.
JUNE 1, 1978	CHANNEL ANCHOR DETAILS CHANGED.
MAY 28, 1979	NOTE ON REFLECTIVE MATERIAL CHANGED.
DEC. 16, 1980	INCREASED SHOULDER WIDENING FOR GUARD RAIL.
MAR 12, 1984	REVISED ANCHOR SPIDER DETAILS.
JUNE 5, 1984	POST SIZE AND BACK UP PLATE NOTE CHANGED.
DEC. 21, 1984	REMOVED POST WASHER.
OCT. 31, 1985	REVISED TO CONFORM WITH 1986 SPECIFICATIONS.

APPROVED:

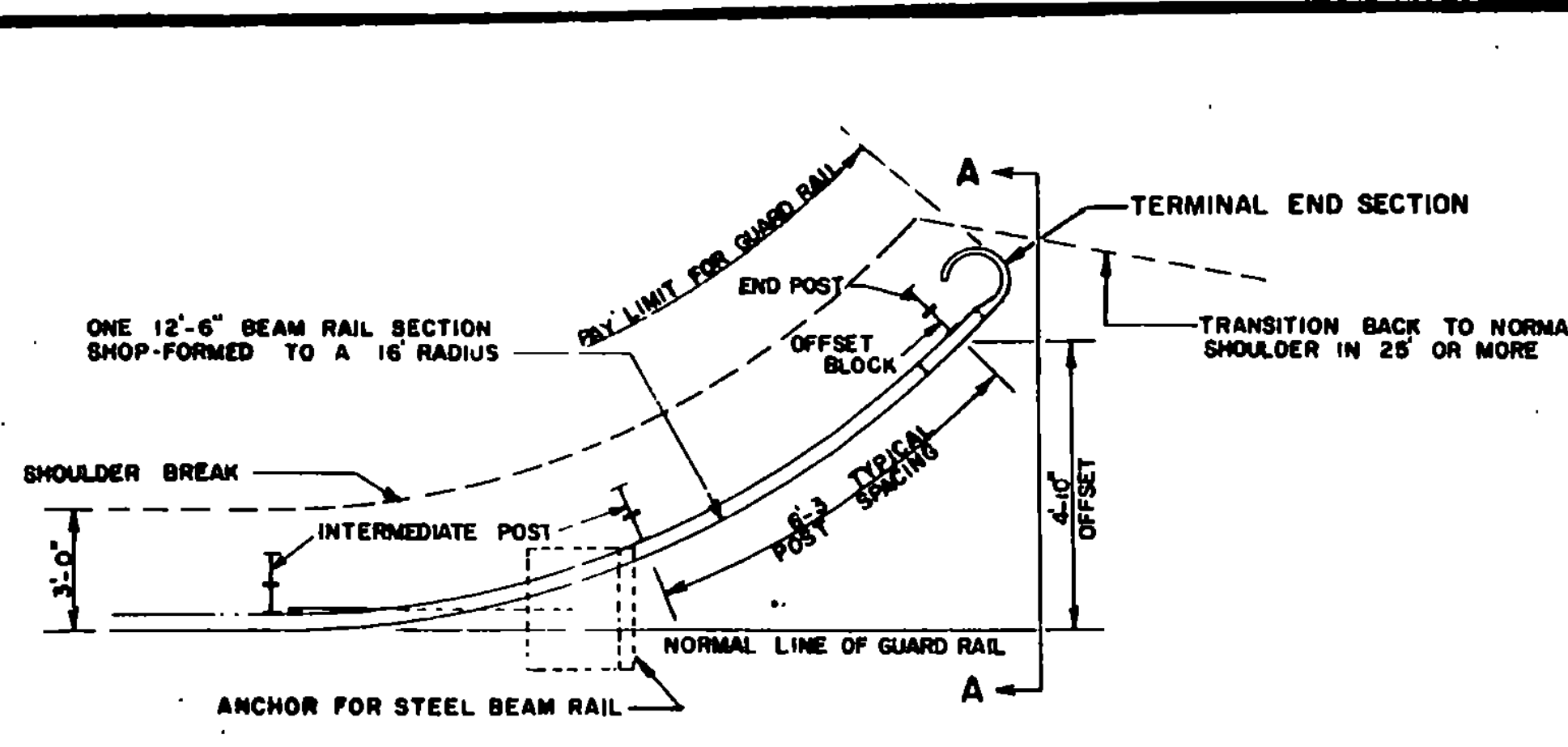
*R. W. Arnold*  
 CHIEF ENGINEER

*E. H. Stehney*  
 ASST. CHIEF ENGINEER

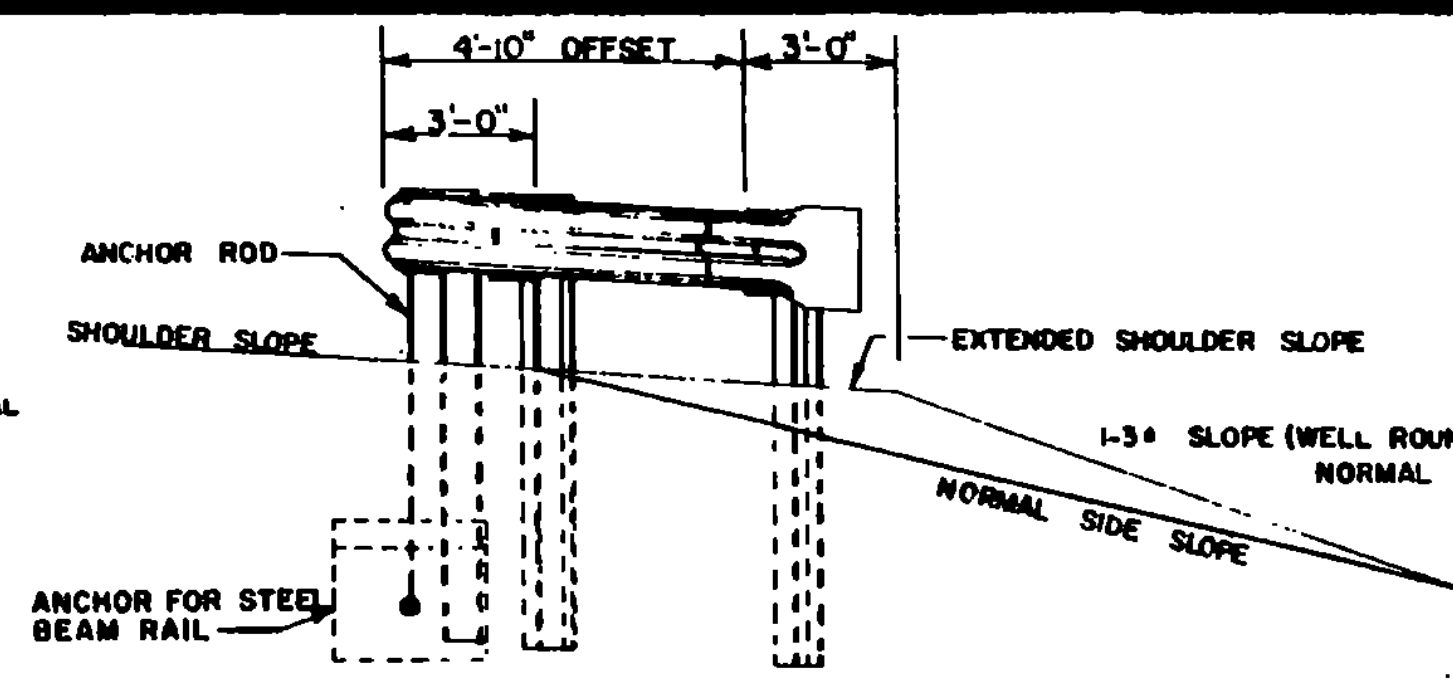
*G. M. Lane*  
 HIGHWAY ENGINEER

STEEL BEAM GUARD RAIL  
 HEAVY DUTY STEEL BEAM GUARD RAIL  
 TWISTED END TERMINAL  
 ANCHOR FOR STEEL BEAM RAIL

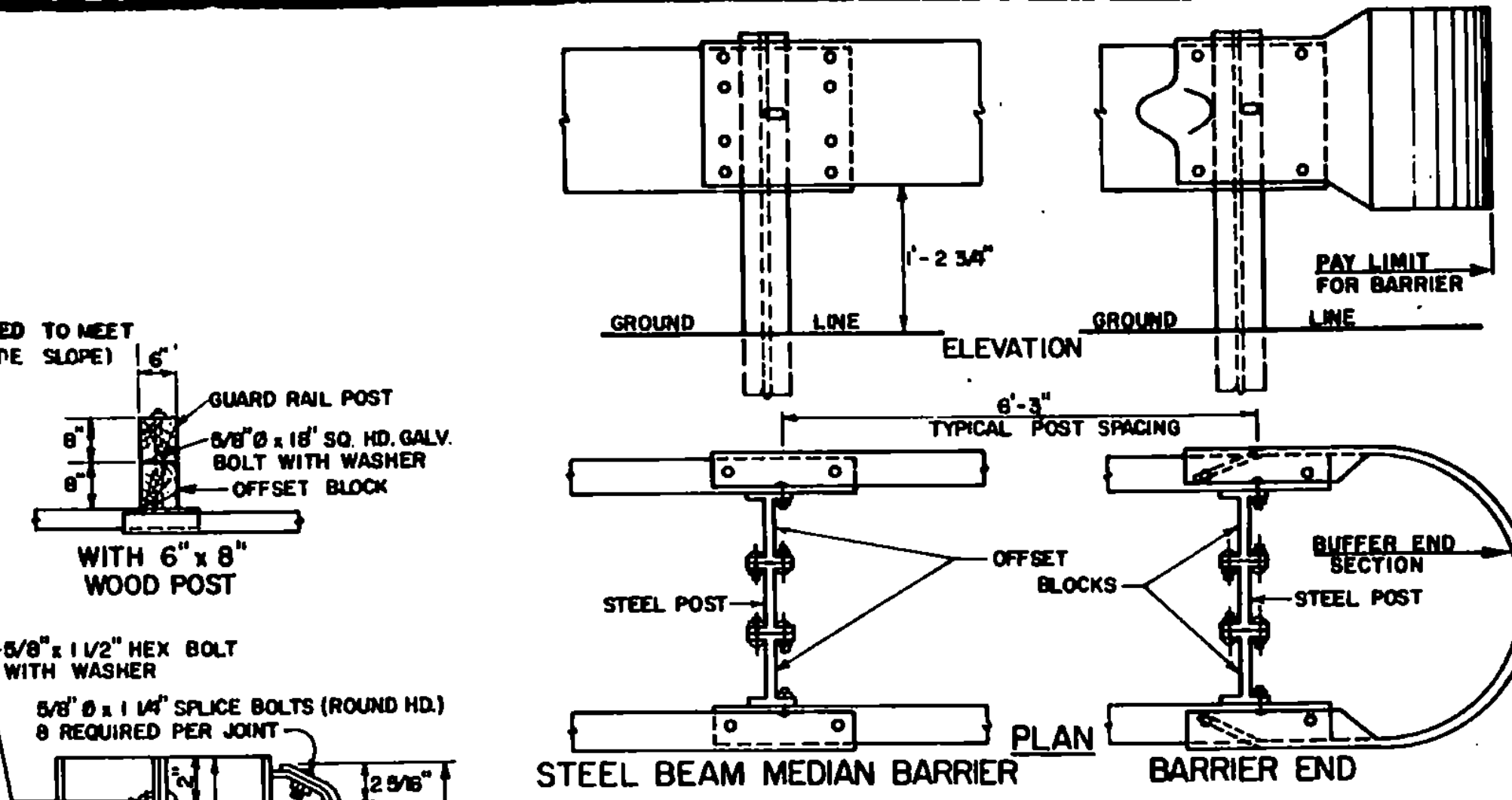
VERMONT AGENCY  
 STANDARD  
 G-1



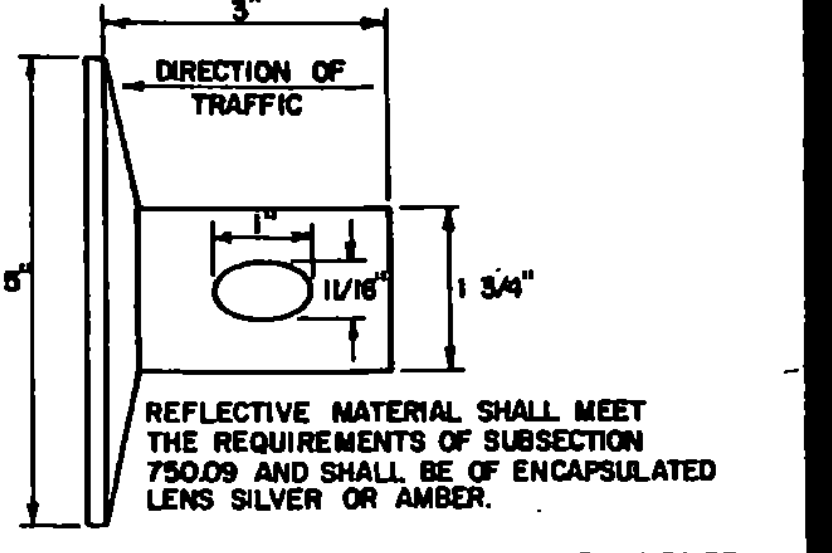
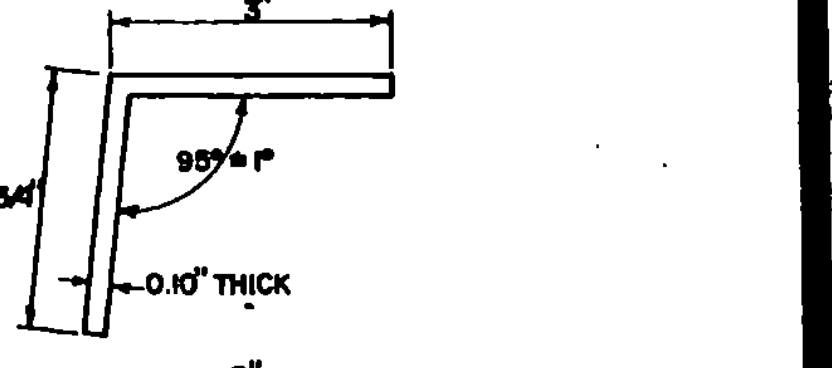
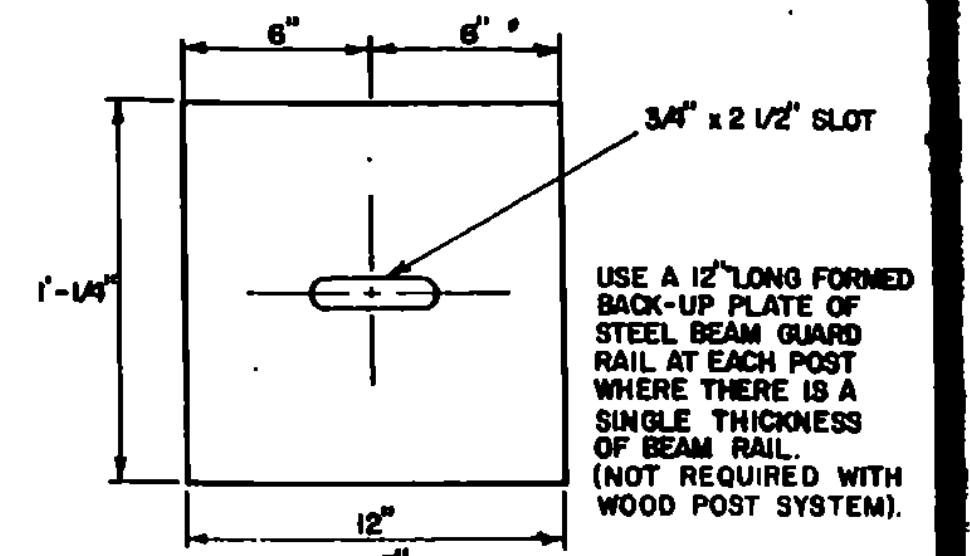
**APPROACH END DETAIL**  
(NOT APPROVED FOR USE WHERE  $V > 40$  MPH)



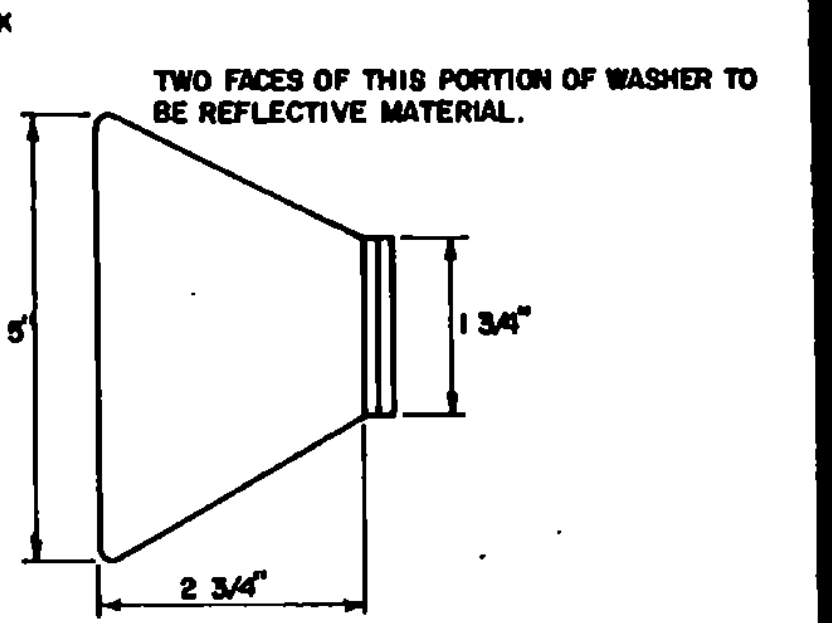
**SECTION A-A**



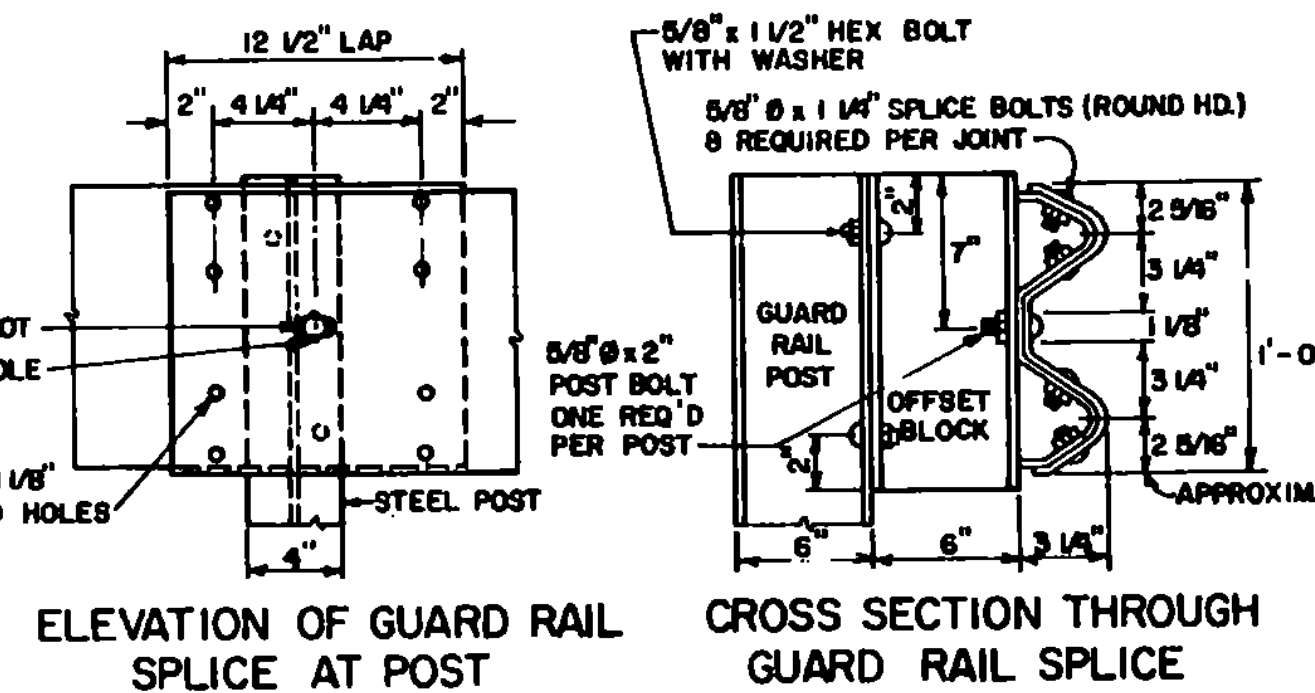
**STEEL BEAM MEDIAN BARRIER**



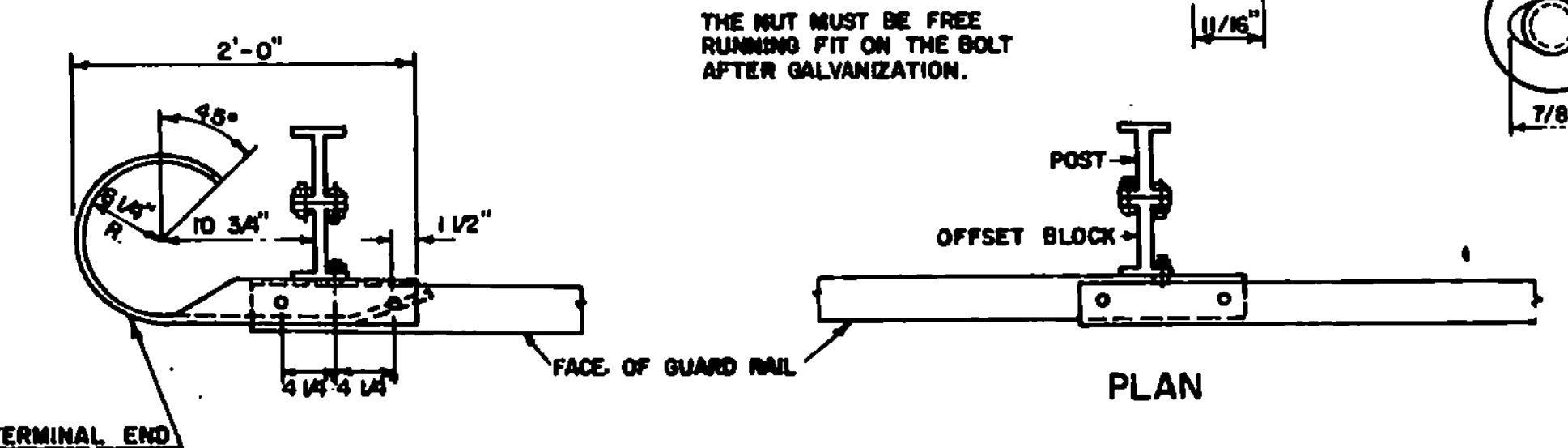
**REFLECTIVE MATERIAL**



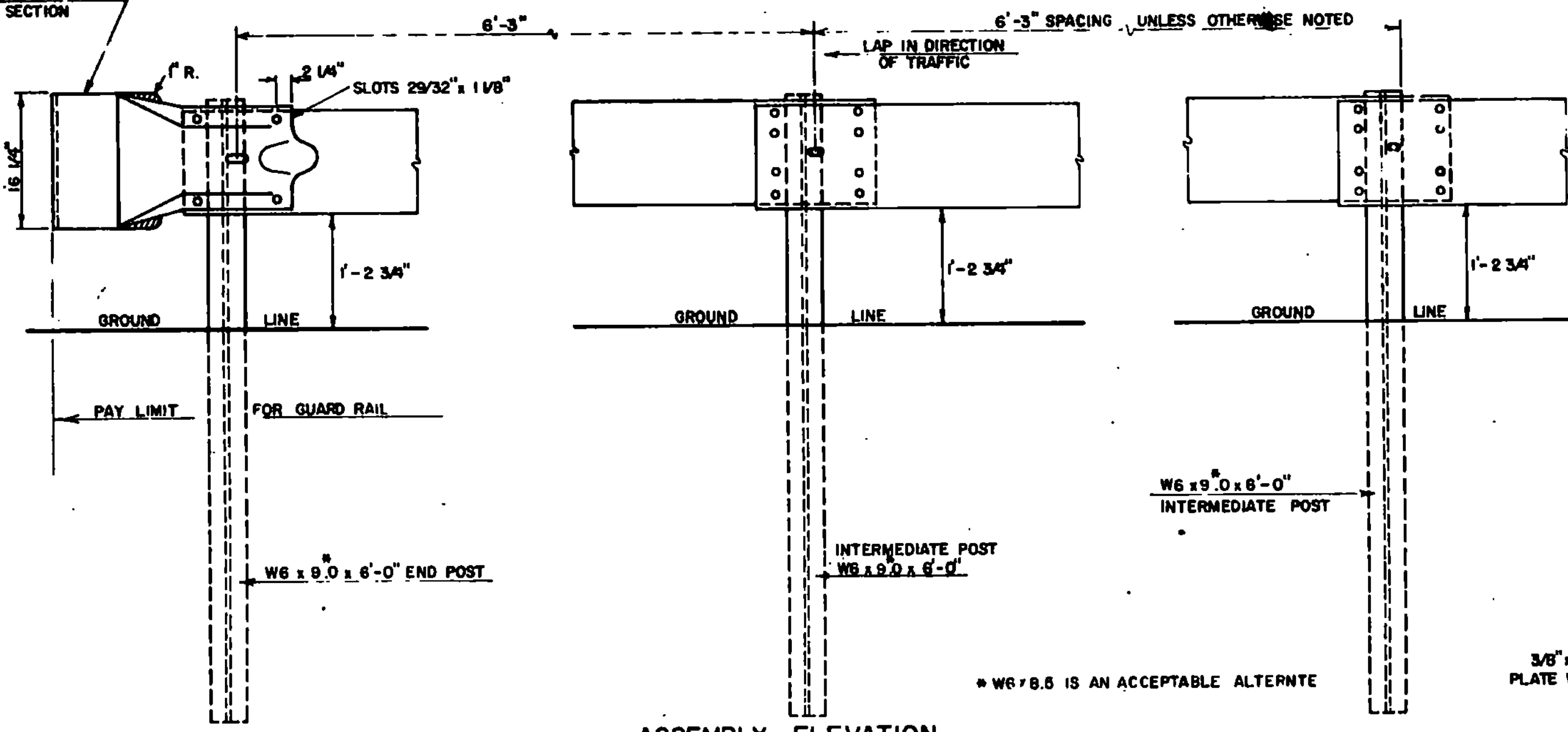
**SIDE ELEVATION OF POST FOR SHOULDER OR MEDIAN INSTALLATION**



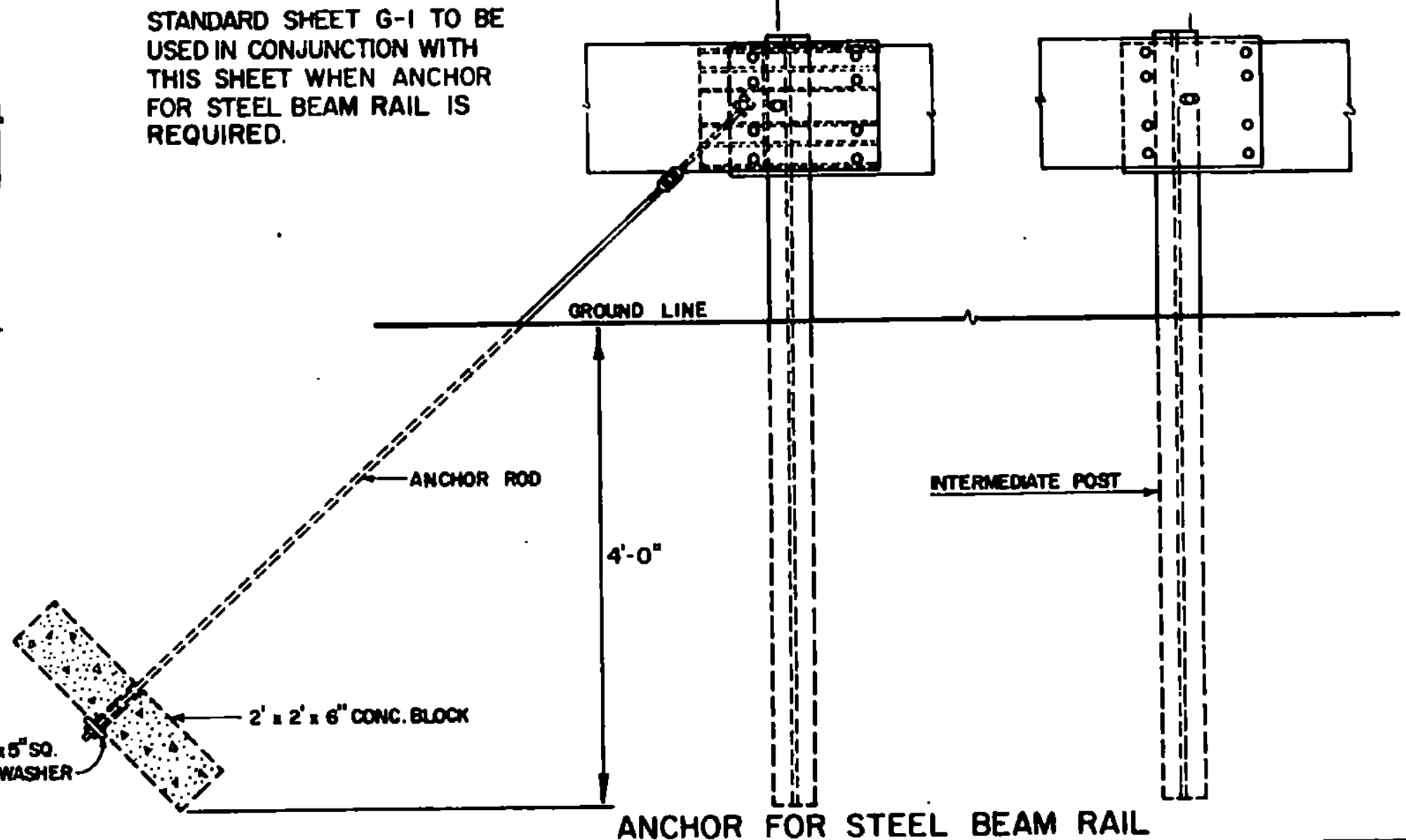
**ELEVATION OF GUARD RAIL SPLICE AT POST** and **CROSS SECTION THROUGH GUARD RAIL SPLICE**



**PLAN**



**ASSEMBLY ELEVATION**



**ANCHOR FOR STEEL BEAM RAIL**

BEAM	MIN. GAGE	TENSILE STRENGTH (LBS)	RAIL OR JOINT			
			BEAM STRENGTH		TRAFFIC FACE DOWN	
			LOAD (LBS)	MAXIMUM DEFLECTION (INCHES)	LOAD (LBS)	MAXIMUM DEFLECTION (INCHES)
STANDARD	12	80,000	1,500	2"	1,200	2"
			2,000	3"	1,600	3"
HEAVY DUTY	10	100,000	2,000	2"	1,600	2"
			3,000	3"	2,000	3"

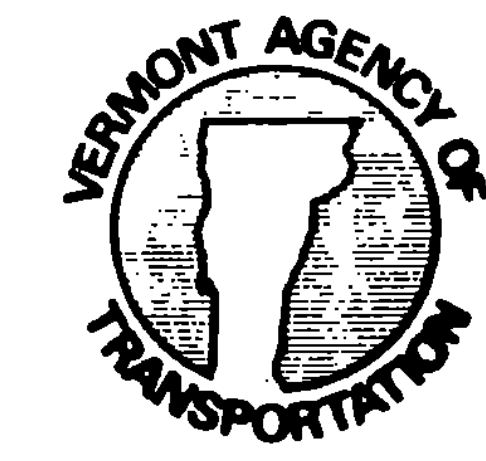
STRENGTH - THE RAIL ELEMENT SHALL BE DESIGNED TO MEET THE REQUIREMENTS OF THE ABOVE TABLE. THE POST CONNECTION SHALL WITHSTAND A 6,000 POUND SIDE PULL IN EITHER DIRECTION. ALL METAL PARTS SHALL BE GALVANIZED. ALL WOOD POSTS SHALL BE GIVEN A PRESERVATIVE TREATMENT.

STANDARD STEEL BEAM TO BE 12 GAGE AND THE HEAVY DUTY TO BE 10 GAGE.

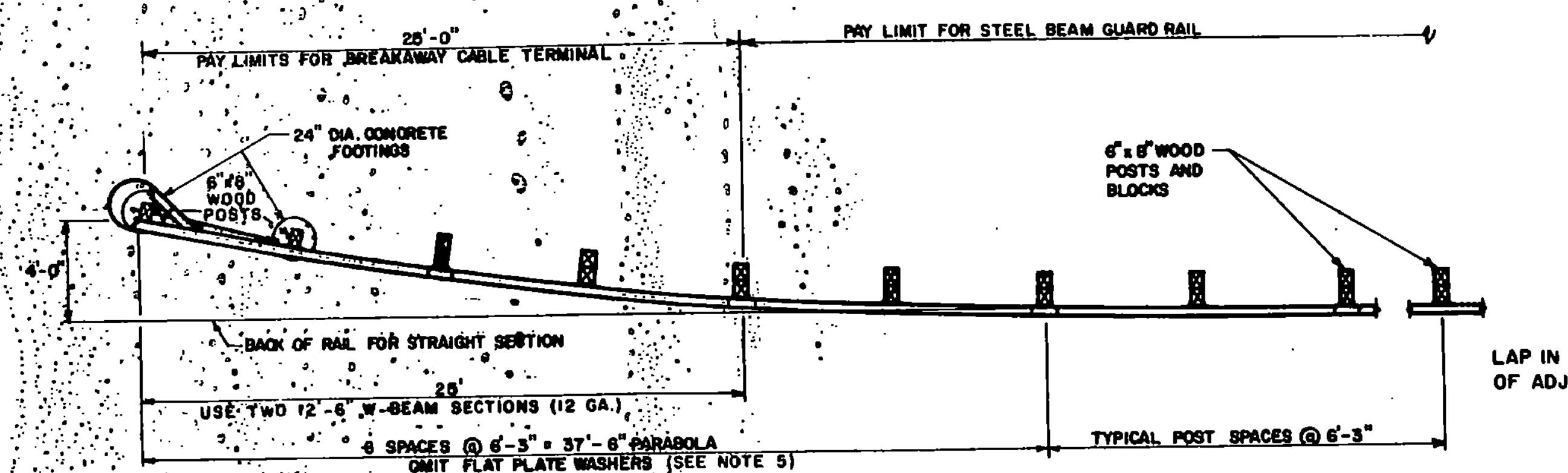
**REVISIONS & CORRECTIONS**  
 SEPT. 10, 1976 - MINIMUM LENGTH & ADVANCE OF NEED NOTES REMOVED.  
 MAR. 2, 1977 - ROUND WOOD POSTS REMOVED.  
 SEPT. 12, 1977 - REFERENCE TO ROUND WOOD POSTS REMOVED.  
 MAY 29, 1979 - NOTE ON REFLECTIVE MATERIAL CHANGED.  
 APRIL 28, 1980 - APPROACH END DETAILS REDRAWN.  
 DEC. 16, 1980 - INCREASED SHOULDER WIDENING FOR GUARD RAIL.  
 JUNE 5, 1984 - POST SIZE AND BACK UP PLATE NOTE CHANGED.  
 DEC. 21, 1984 - REMOVED POST WASHER.  
 OCT. 31, 1985 - REVISED TO CONFORM WITH 1986 SPECIFICATIONS.

APPROVED: *E. H. Stuckey*  
 DATE: May 6, 1976  
 CHIEF ENGINEER  
*RO Mann*  
 ASST. CHIEF ENGINEER  
*Lynn E. Jones*  
 HIGHWAY ENGINEER

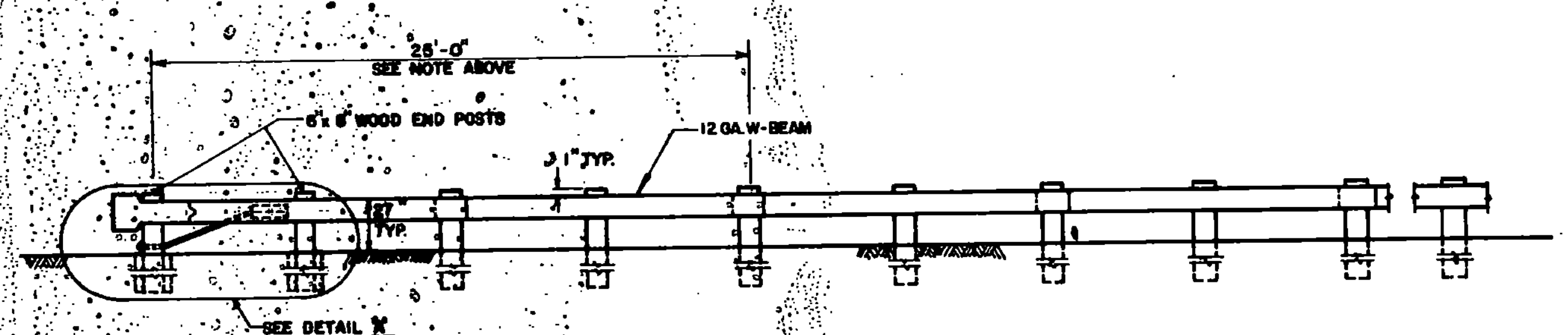
**STEEL BEAM GUARD RAIL**  
**HEAVY DUTY STEEL BEAM GUARD RAIL**  
**STEEL BEAM MEDIAN BARRIER**  
**ANCHOR FOR STEEL BEAM RAIL**



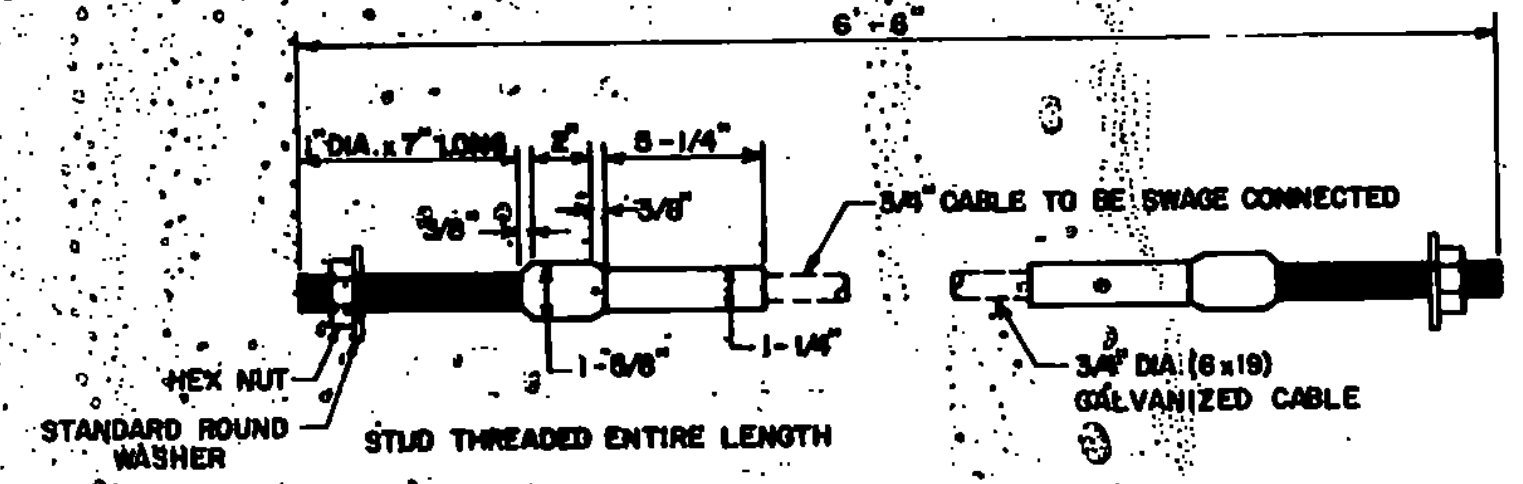
**STANDARD G-1d**



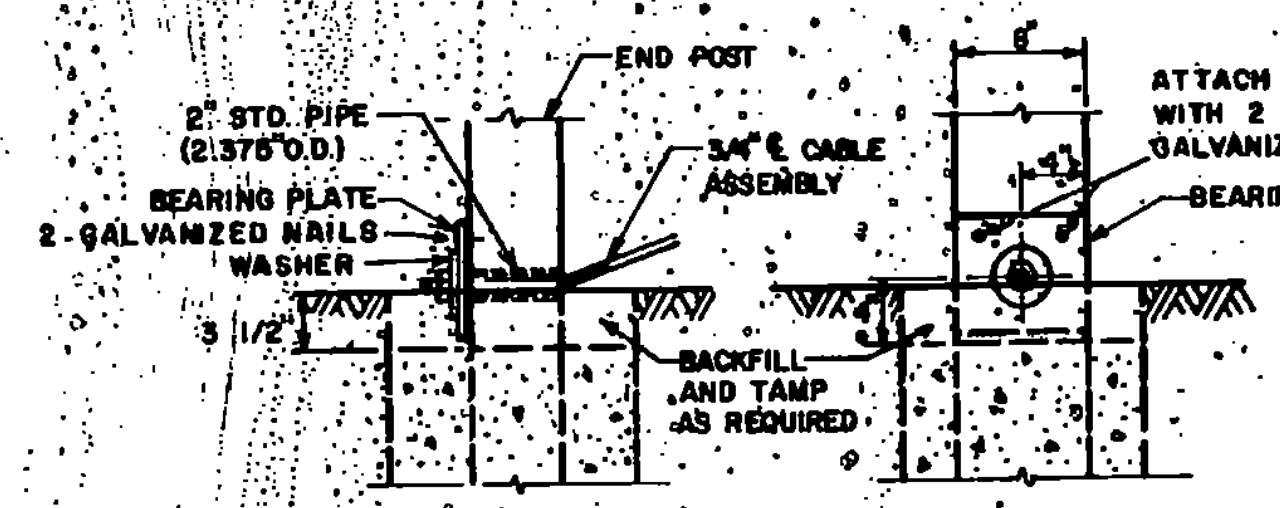
PLAN



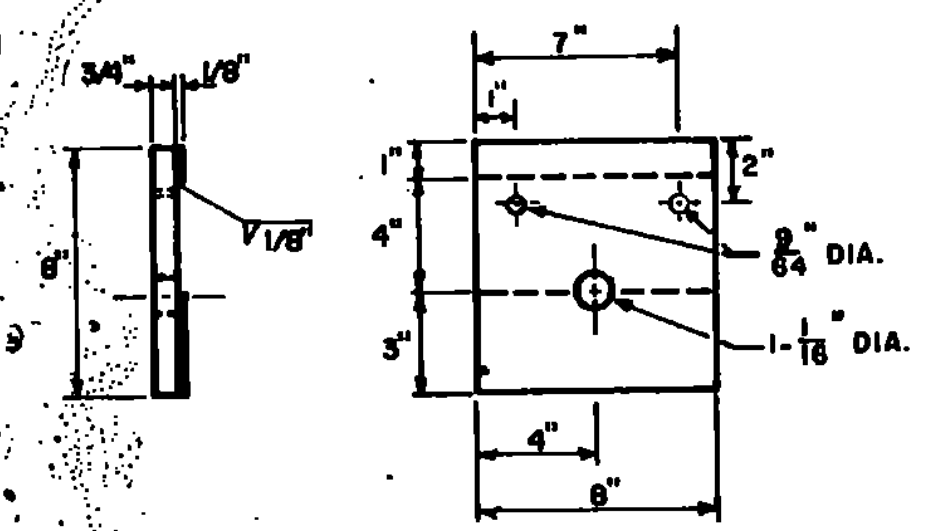
ELEVATION



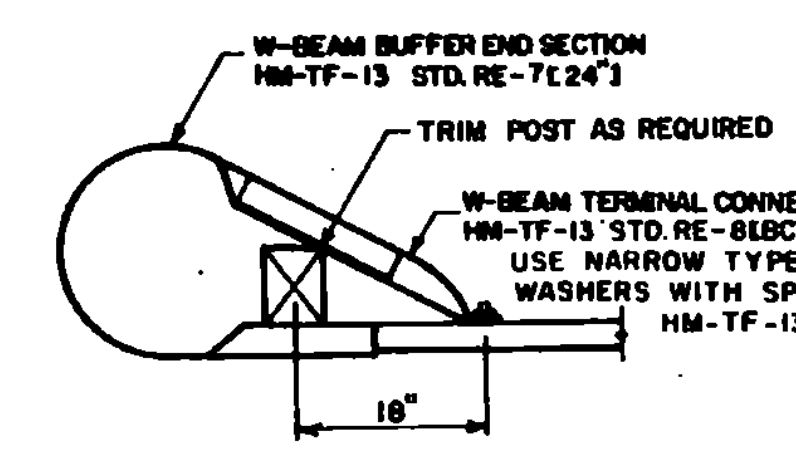
CABLE ASSEMBLY



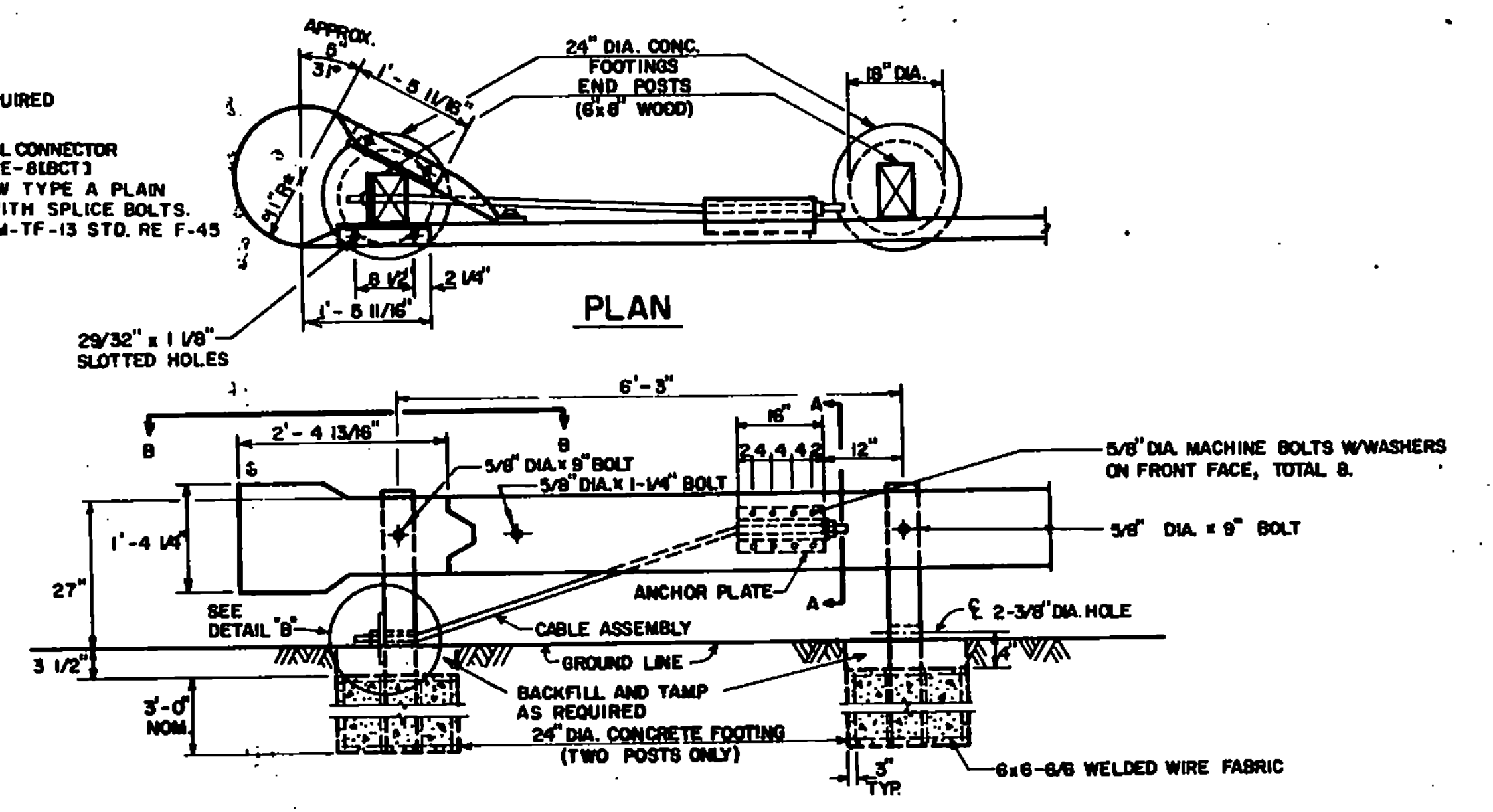
DETAIL "B"



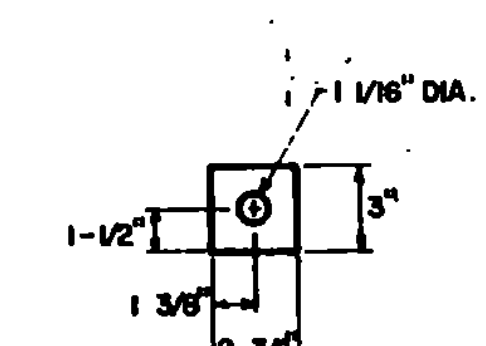
BEARING PLATE DETAILS



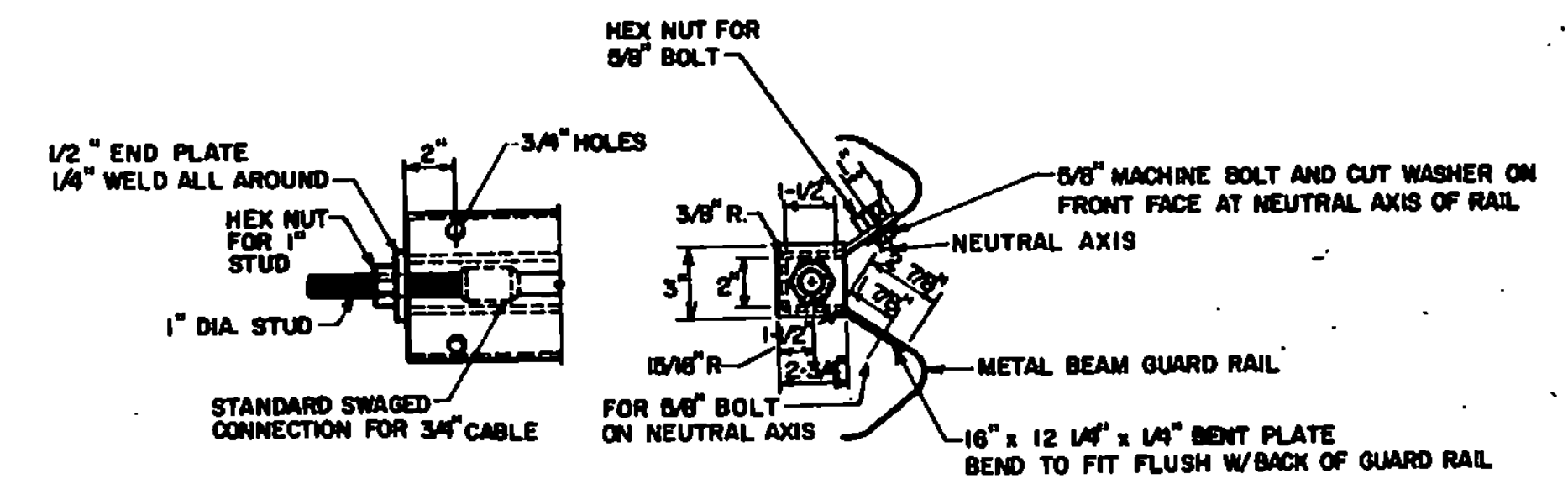
VIEW B-B



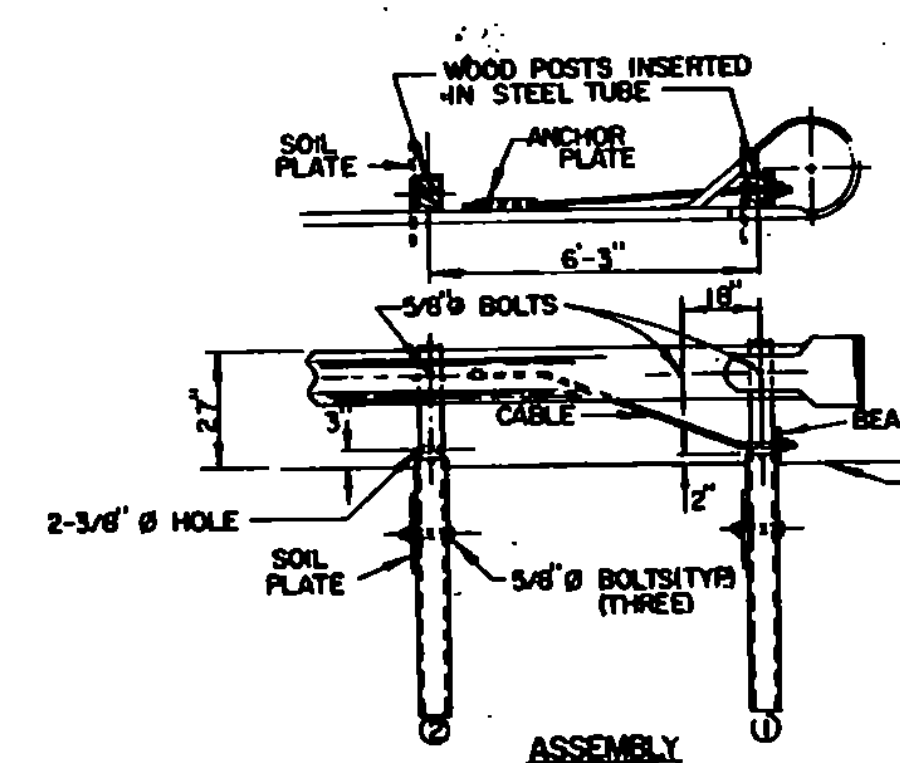
ELEVATION  
DETAIL "A"



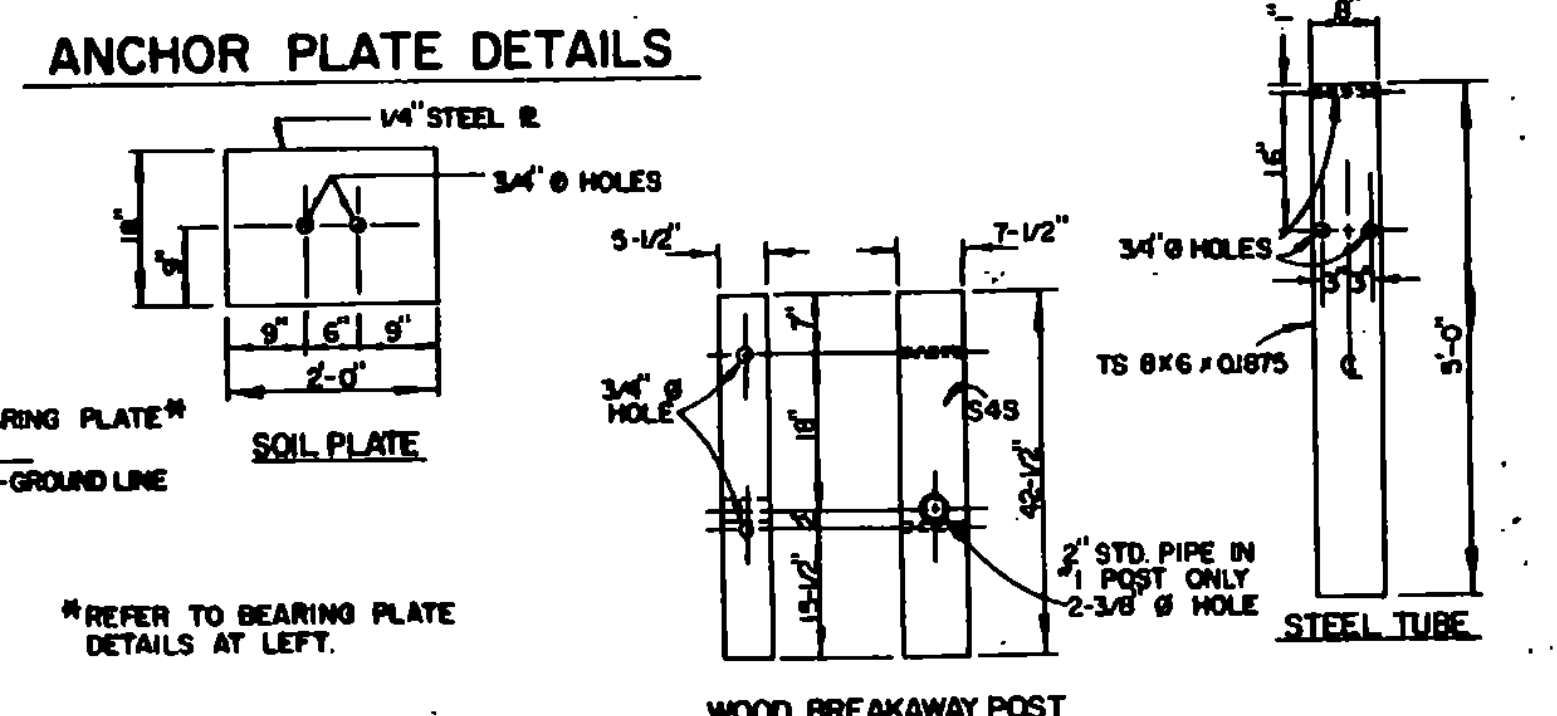
END PLATE



SECTION A-A



ANCHOR PLATE DETAILS



ALTERNATE FOUNDATION DETAILS

NOTES:

1. OTHER ANCHOR CABLE ASSEMBLIES MAY BE USED. MINIMUM BREAKING STRENGTH OF ASSEMBLY SHOULD BE 40,000 LBS.
2. CONCRETE FOOTINGS ARE CLASS B. IN SANDY FILL AREAS, CONSIDERATION TO INCREASING SIZE OF END FOOTING IS SUGGESTED.
3. A DOUBLE WRAP OF ASPHALT TREATED FELT AROUND END POSTS BEFORE CONCRETE PLACEMENT WILL FACILITATE REPLACEMENT OF DAMAGED POSTS.
4. STANDARD SHEET G-1 WILL BE USED IN CONJUNCTION WITH THIS STANDARD.
5. FLAT PLATE WASHERS ARE NOT USED ON NEW INSTALLATIONS. ON RETROFIT INSTALLATIONS THE FLAT PLATE WASHERS MUST BE OMITTED WITHIN THE 37'-6" PARABOLIC SECTION TO ENSURE PROPER PERFORMANCE UNDER IMPACT.
6. FOR ADDITIONAL DETAILS ON HARDWARE SEE THE LATEST EDITION OF AASHTO-AGC-ARTBA PUBLICATION "A GUIDE TO STANDARDIZED HIGHWAY BARRIER RAIL HARDWARE."

BREAKAWAY CABLE TERMINAL  
WITH WOOD POSTS

REVISIONS AND CORRECTIONS

APR 21, 1977	BREAKAWAY DETAIL LOWERED TO GROUND LINE
JAN 19, 1981	ALTERNATE FOUNDATION DETAILS ADDED. MISCELLANEOUS CLARIFICATION OF NOTES AND DETAILS.
AUG 12, 1981	REMOVED BEARING PLATE DETAIL FROM ALTERNATE FOUNDATION DETAILS.
AUG 27, 1984	BACK-UP PLATE REQUIREMENT DELETED. NEW NOTE 5 ADDED.
DEC 21, 1984	REVISED NOTE 6, NEW NOTE 6 ADDED. REMOVED 25' W-BEAM SECTION.
OCT 31, 1985	REVISED TO CONFORM W/86 SPECS

APPROVED: DATE July 21, 1976

*E. H. Stachney*  
CHIEF ENGINEER

*R. O. Munn*  
ASST. CHIEF ENGINEER

*Louie C. Jones*  
HIGHWAY ENGINEER

STANDARD

G-14