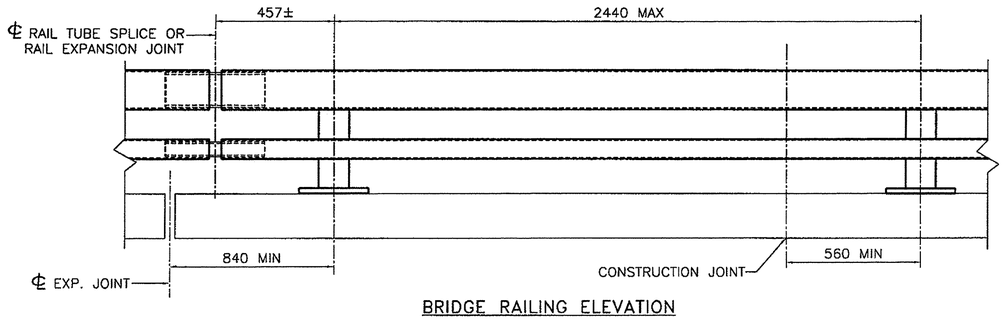
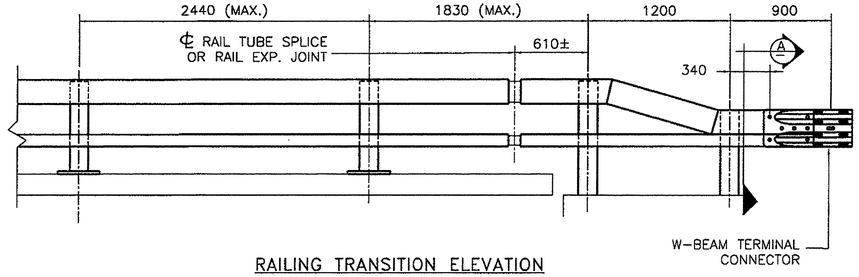
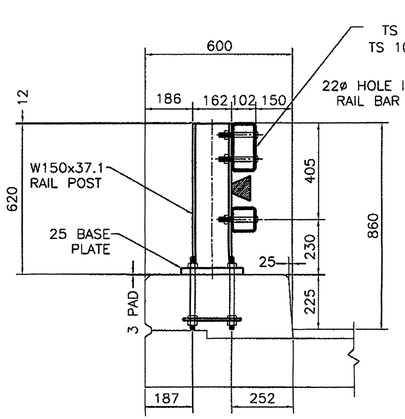


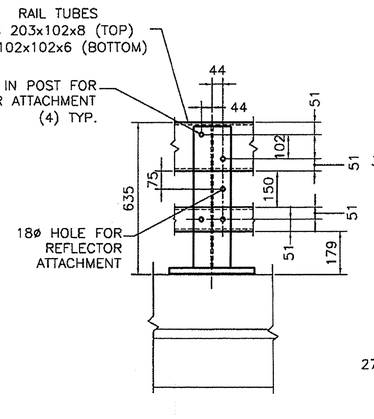
BRIDGE RAILING ELEVATION



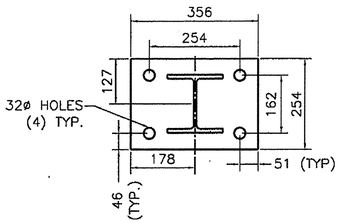
RAILING TRANSITION ELEVATION
(BOTH ENDS OF BRIDGE)



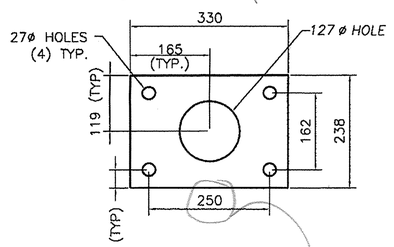
TYPICAL SECTION



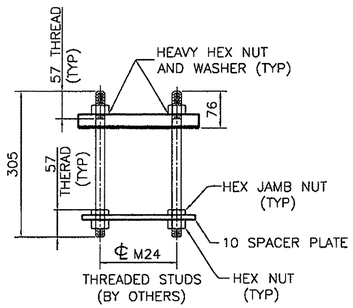
ELEVATION



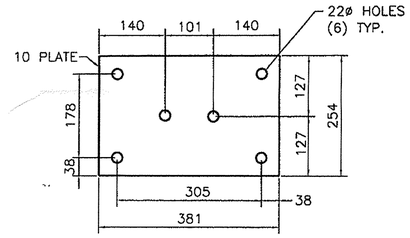
POST AND BASE PLATE
and 3mm pad



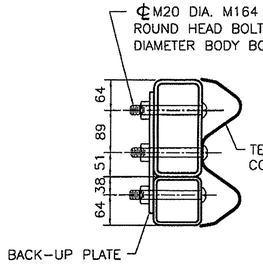
SPACER PLATE
(BY OTHERS)

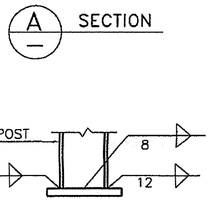


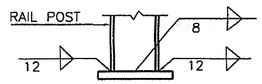
RAIL POST ANCHORAGE



BACK-UP PLATE







BASE WELD DETAIL

NOTES:

1. ALL RAILINGS AND MATERIALS SHALL CONFORM TO THE PROVISION OF SECTION 525, "RAILINGS OF THE STANDARD SPECIFICATION FOR CONSTRUCTION".

2. TUBING AND POSTS SHALL MEET THE REQUIREMENTS OF SECTION 732, "RAILING MATERIALS OR THE STANDARD SPECIFICATIONS FOR CONSTRUCTION," EXCEPT THAT THE DROP-WEIGHT TEAR TEST IN SECTION 732 SHALL NOT APPLY TO THE STRUCTURAL TUBING SHOWN ON THIS SHEET.

3. PRIOR TO GALVANIZING, ALL EXPOSED CUT OR SHEARED EDGES SHALL BE ROUNDED TO A 2mm RADIUS AND BE FREE OF BURRS.

4. RAIL POSTS SHALL BE SET NORMAL TO GRADE.

5. SECTIONS OF RAIL TUBE SHALL BE ATTACHED TO A MINIMUM OF TWO (2) RAIL POSTS AND PREFERABLY TO AT LEAST FOUR (4) POSTS.

6. RAIL TUBE EXPANSION JOINT SHALL BE PROVIDED IN ANY RAIL BAY SPANNING A SUPERSTRUCTURE EXPANSION JOINT. EXPANSION JOINT WIDTH SHALL BE "X" AT 7°C AND WILL BE ADJUSTED IN THE FIELD BY THE ENGINEER FOR OTHER TEMPERATURES.

7. ALL PARTS SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111M, EXCEPT HARDWARE, WHICH SHALL MEET THE REQUIREMENTS OF AASHTO M232M.

8. RAIL POST ANCHORING NUTS SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ONE-EIGHTH TURN.

9. RAIL TUBES SHALL BE ATTACHED USING M20 FULL DIAMETER BODY AASHTO M164M (TYPE 1) ROUND HEAD BOLT INSERTED THOUGH THE FACE OF THE TUBE. HOLES IN POSTS SHALL BE 2mm LARGER THAN THE BOLT SIZE.

10. HOLES IN RAILS FOR RAIL TUBE ATTACHMENT MAY BE FIELD-DRILLED. HOLES SHALL BE COATED WITH AN APPROVED ZINC-RICH PAINT PRIOR TO ERECTION.

11. IF THERE IS A CONFLICT BETWEEN THE DETAILS SHOWN ON THIS SHEET AND THE DESIGN, THE REQUIREMENTS OF THE DESIGN DRAWINGS SHALL BE FOLLOWED.

12. ANY BENDING OF RAIL SHALL BE BY SHOP PROCEDURE ONLY.

13. THE FABICATOR SHALL SUBMIT SHOP DRAWINGS, INCLUDING WELDING PROCEDURES TO THE STRUCTURES SECTION FOR APPROVAL IN ACCORDANCE WITH THE PROVISION OF 506.04, SHOP DRAWINGS. ALL WELDING SHALL CONFORM WITH SECTION 506.10.

14. RAIL POSTS AND BASE PLATES SHALL BE TESTED FOR IMPACT PROPERTIES IN ACCORDANCE WITH ASTM A370 CHARPY IMPACT TESTING USING TYPE A SPECIMENS.

15. TO FACILITATE FIELD FIT – UP OF THE TRANSITION RAILING, POSTS SHALL BE SET LOOSELY INTO FIBER FORM TUBES WHILE TRANSITION PARTS ARE BEING ASSEMBLED. POST HOLES SHALL BE BACKED FILLED WITH A CONCRETE MIX APPROVED BY THE ENGINEER. PAYMENT FOR COMPONENTS, INCLUDING BACKUP PLATE AND END TERMINAL CONNECTOR FOR GUARD RAIL, AUGERING, FIBER FORM TUBES AND CONCRETE , AND INSTALLATION SHALL BE CONSIDERED INCIDENTAL TO ITEM 525.33, "BRIDGE RAILING – NETC 2 RAILING".

16. ALL APPROACH RAIL SPLICES SHALL BE LAPPED ON THE DIRECTION OF TRAFFIC FLOW.

MATERIALS

RAIL TUBES.....ASTM A500, GRADE B OR ASTM A501

RAIL POSTS AND BASE PLATES.....ASTM A709/A709M, GRADE 50

ALL OTHER SHAPEs AND PLATES.....ASTM A709/A709M, GRADE 36

ANCHOR STUDS.....ASTM A449

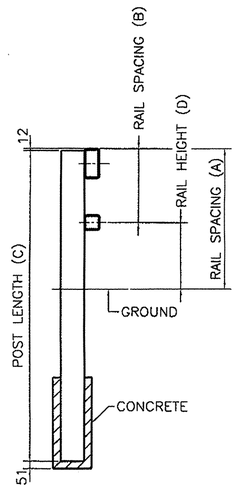
ALL OTHER BOLTS (UNLESS NOTED).....AASHTO M164M, TYPE1

NUTS FOR AASHTO M164M (ASTM A325M) BOLTS AND ANCHOR STUDS SHALL COMPLY WITH AASHTO M291M (ASTM A563M).

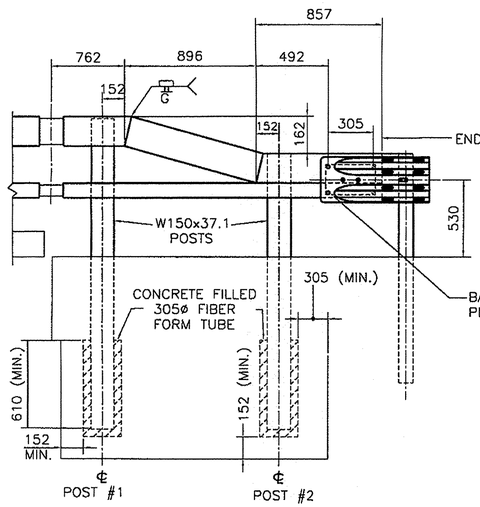
WASHERS SHALL COMPLY WITH AASHTO M293M (ASTM F436M) SPECIFCATIONS.

3mm PAD SHALL COMPLY WITH STANDARD SPECIFICATION SUBSECTION 731.01 OR 731.02.

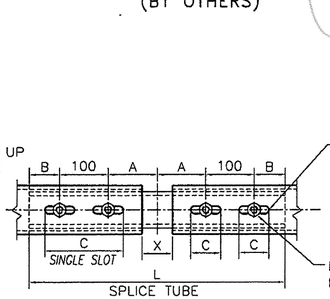
detail?



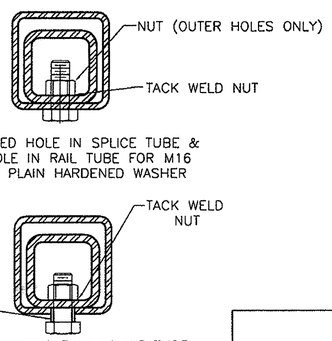
TYPICAL SECTION



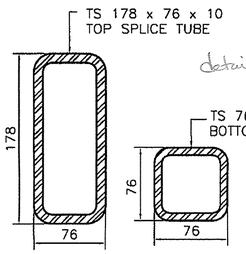
ELEVATION



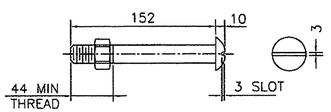
RAIL TUBE SPLICE AND RAIL
EXPANSION JOINT DETAIL



EXPANSION JOINT SECTION
FOR DETAILS NOT SHOWN,
SEE "RAIL TUBE SPLICE SECTION."



RAIL TUBE SPLICE SECTION



M20 DIA. M164M (TYPE 1)
ROUND HEAD BOLT
(WITH WASHER AND PREVAILING TORQUE TYPE LOCK NUT)
(SEE NOTE #9)
ONLY FULL DIAMETER BODY BOLTS WILL BE ALLOWED.

POST NUMBER	RAIL HEIGHT (A)	RAIL SPACING (B)	POST LENGTH (C)	RAIL HEIGHT (D)
1	860	405	2134	455
2	702	254	1956	448

SPLICE TABLE					
T	A	B	C	L	X
N/A	100	50	--	500	20
EXPANSION JOINT TABLE					
<100	100	50	65	500	65

T = TOTAL MOVEMENT BETWEEN BRIDGE EXPANSION JOINTS. SEE NOTE 6

* = SINGLE SLOT

No.	Remarks	Date
0	Initial submittal	

REVISIONS

RECEIVED
OCT 29 BY
NOV 01 2010
RESUBMIT APPROVED AS NOTED
BY DATE 11/23/2010

HIGHWAY SAFETY CORP
GLASTONBURY, CT
860-633-9445

ITEM 525.33 NETC 2 RAIL BRIDGE RAILING
TOWN OF CORNWALL
COUNTY OF ADDISON
VT ROUTE 125 BRIDGE NO. 9
PROJECT NUMBER BRS 0172 (6)

AISC CERTIFIED FABRICATOR

HSC JOB NO. 1785

GENERAL CONTRACTOR

SUB CONTRACTOR F.R. LAFAYETTE

SHEET NO. 2 of 2

DRAWN	CHECKED	DATE	SCALE	SIZE
MHM	PAR	09-14-10	N.T.S.	D