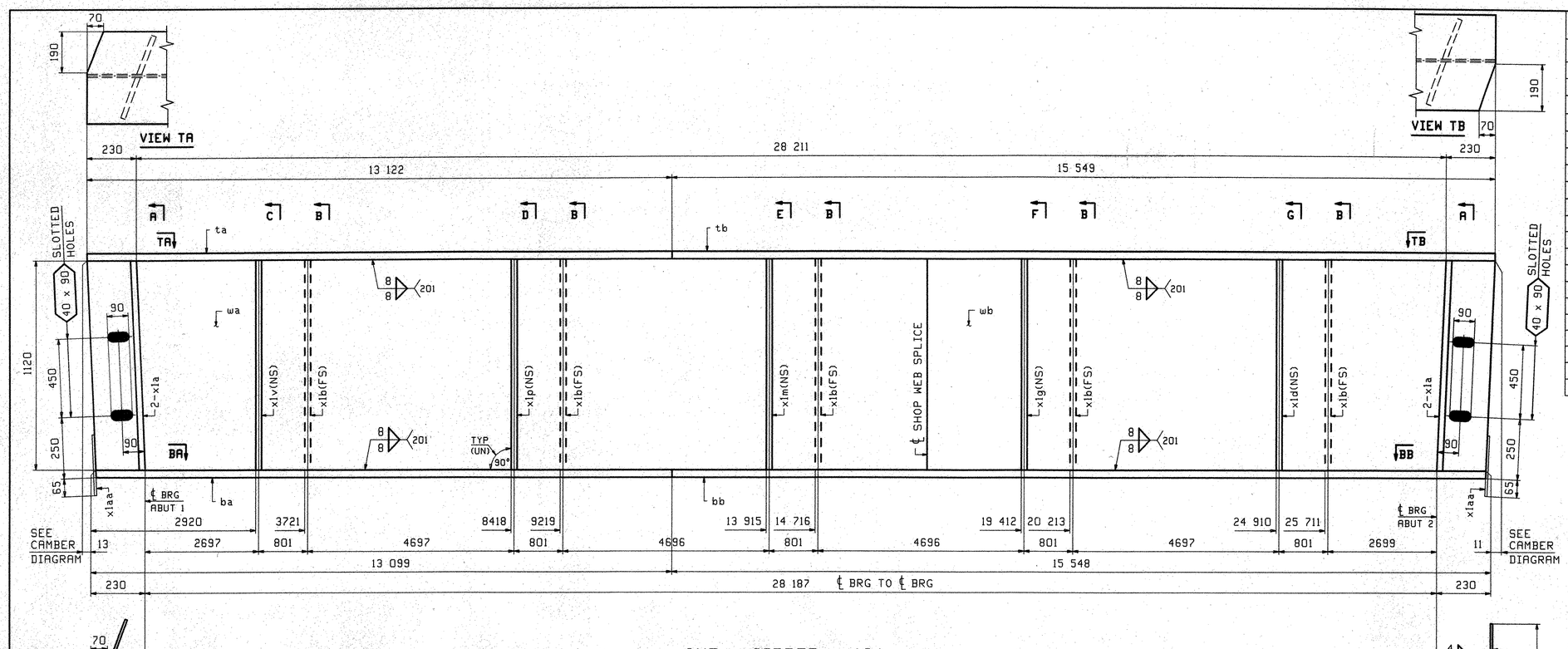
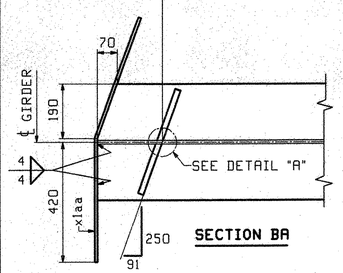


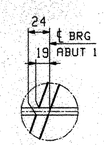
ABM INFO		SHIP	BILL OF MATERIAL					JOB NO. 293	DRAWING NO. 4	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH m	LENGTH mm	REMARKS	WT	PROCUREMENT NOTES
		4G4	1		GIRDER				9147 kg 17961 lbs	
1	F		1	wa	PL 13x1120	15	563	(M270M-345WT2)	(H2-3)	
1	H		1	wb	PL 13x1120	13	109	(M270M-345WT2)	(H2-3)	
1	M		1	ta	PL 22x406	13	122			
1	K		1	tb	PL 22x406	15	549			
1	D		1	ba	PL 28x406	13	099	(M270M-345WT2)	(H2-3)	
1	B		1	bb	PL 28x406	15	548	(M270M-345WT2)	(H2-3)	
2	B		4	x1a	PL 20x190	1	120	MIE		
2	C		5	x1b	PL 13x130	1	120			
2	C		1	x1d	PL 13x130	1	120			
2	C		1	x1g	PL 13x130	1	120			
2	C		1	x1m	PL 13x130	1	120			
2	C		1	x1p	PL 13x130	1	120			
2	C		1	x1v	PL 13x130	1	120			
2	E		2	x1aa	PL 6x250	0	883	BENT		

ONE - GIRDER - 4G4

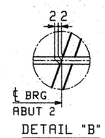
FOR GIRDER STANDARD DETAILS SEE DRAWING X1.
FOR CAMBER DIAGRAM SEE DRAWING C1.
FOR GENERAL NOTES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



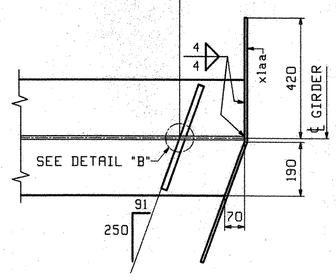
SECTION BA



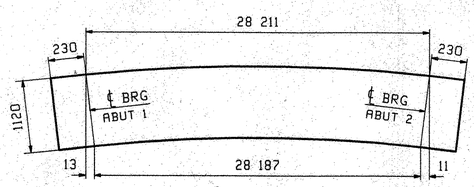
DETAIL "A"



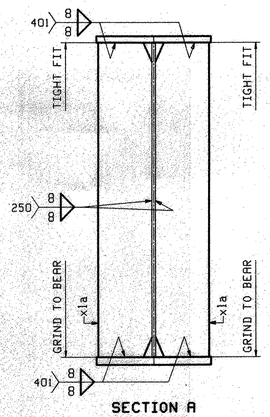
DETAIL "B"



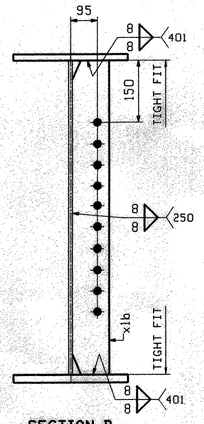
SECTION BB



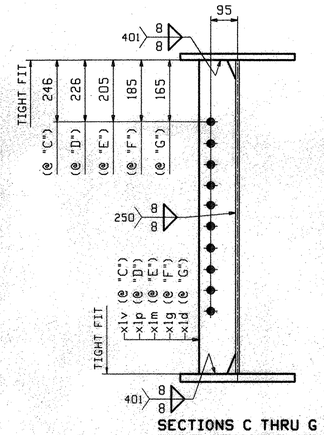
ORIENTATION DIAGRAM
FOR CAMBER SEE DWG C1



SECTION A
(DEVELOPED)



SECTION B



SECTIONS C THRU G

OUT FOR APPROVAL	3-7-06									
OUT FOR APPROVAL										
ISSUED TO SHOP										
FIELD & OFFICE										
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER

MATERIAL: M270M-345W (UN)
ELECTRODES:
HOLES: 15/16 ø (UN)
SHOP BOLTS: NONE
SURFACE PREP. & PAINT: SEE DRAWING GN1

DESCRIPTION: GIRDER - 4G4
JOB: VT 114 OVER THE EAST BRANCH OF THE PASSUMPSIC RIVER
BRIDGE NO. 8
LYNDON, VT. COUNTY OF CALEDONIA
TENSOR 2625
PROJ NO. BRS 0269 (8)S
CUSTOMER: WINTERSET, INC.

	DRAWN BY	DATE
	JTB	02/16
	CHKD BY	
	PCP	03/02
	APPROV BY	
	SUPERVISOR	W. J. GATTI
	Q.A.	

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO. 293 DRG. NO. 4 REV. △

RECEIVED
CK'D BY CWC CK'D BY JMP
MAR 13 2006
RESUBMIT ____ APPROVED ✓
BY CWC DATE 4-11-06

088-55

PCP Fr. Nr. 1 (2500.01) EST 2005 /users/jobs/2625/4 Rev0