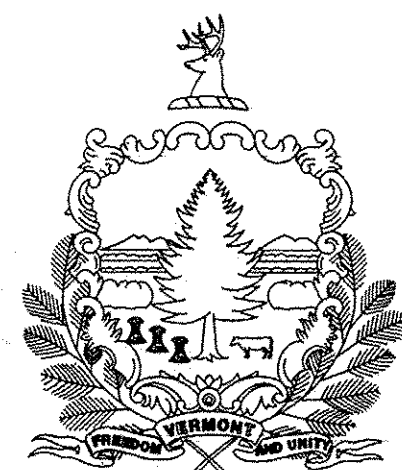


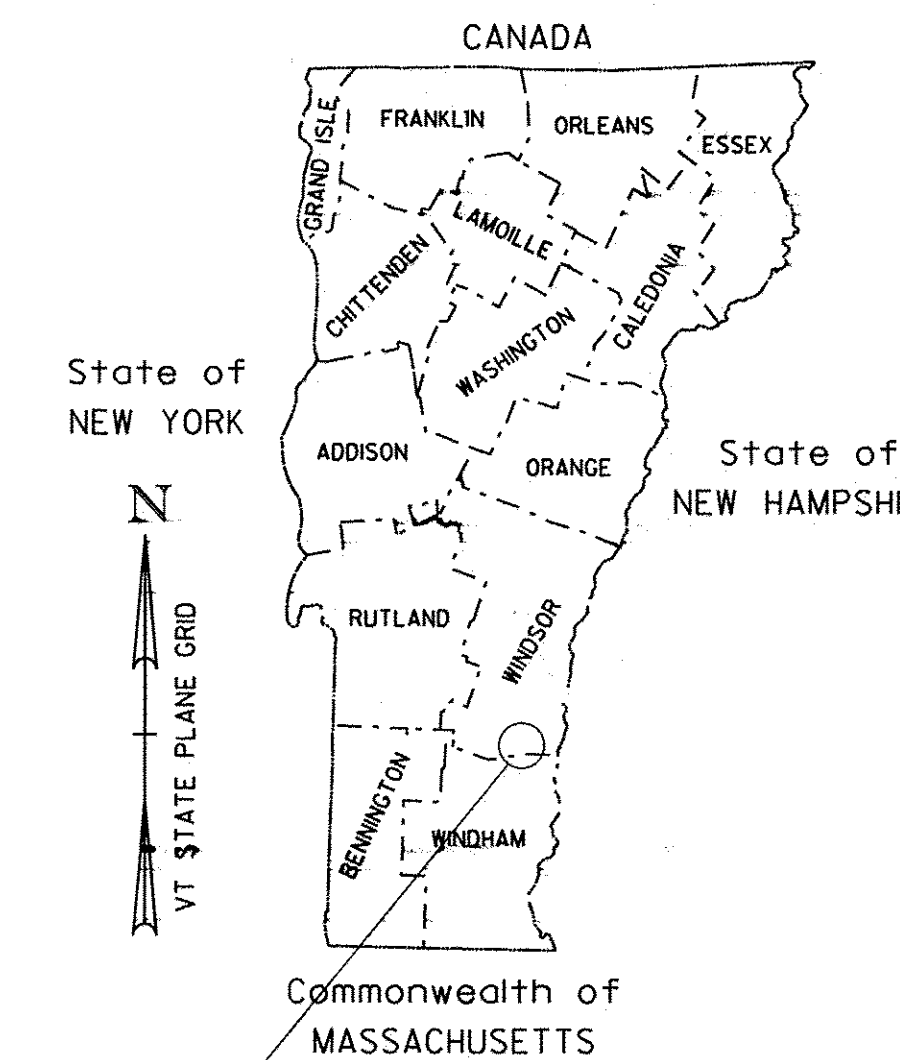
SEE SHEET 2 FOR INDEX OF SHEETS
AND LIST OF STANDARDS

STATE OF VERMONT AGENCY OF TRANSPORTATION

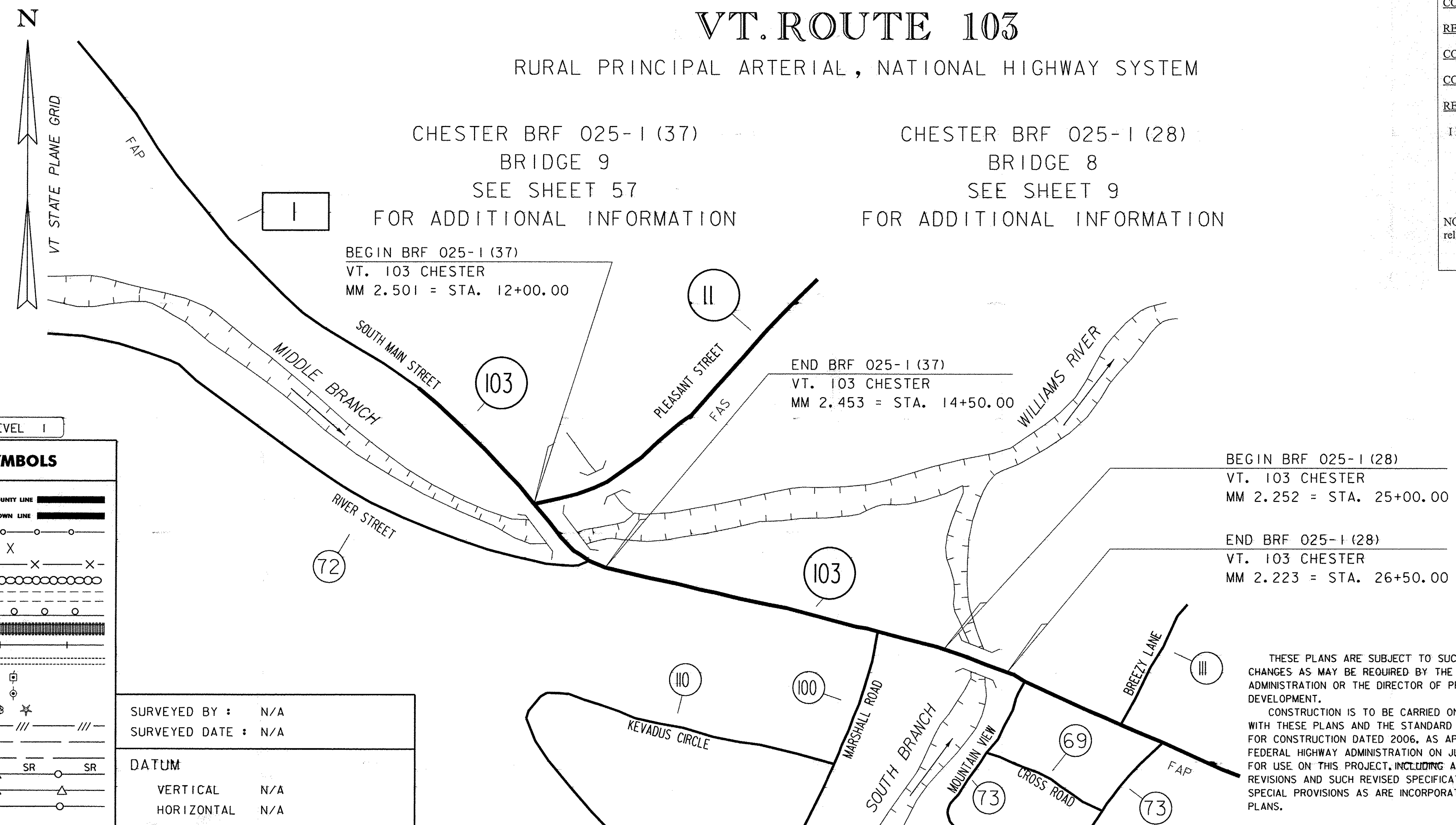


PROPOSED IMPROVEMENT BRIDGE PROJECT TOWN OF CHESTER COUNTY OF WINDSOR VT. ROUTE 103

RURAL PRINCIPAL ARTERIAL, NATIONAL HIGHWAY SYSTEM



PROJECT BR 025-1 (28)
& BR 025-1 (37)



CHESTER BR 025-1 (37)
BRIDGE 9
SEE SHEET 57
FOR ADDITIONAL INFORMATION

CHESTER BR 025-1 (28)
BRIDGE 8
SEE SHEET 9
FOR ADDITIONAL INFORMATION

BEGIN BR 025-1 (37)
VT. 103 CHESTER
MM 2.501 = STA. 12+00.00

END BR 025-1 (37)
VT. 103 CHESTER
MM 2.453 = STA. 14+50.00

BEGIN BR 025-1 (28)
VT. 103 CHESTER
MM 2.252 = STA. 25+00.00

END BR 025-1 (28)
VT. 103 CHESTER
MM 2.223 = STA. 26+50.00

QUALITY ASSURANCE PROGRAM: LEVEL I

CONVENTIONAL SYMBOLS	
COUNTY LINE	
TOWN LINE	
LIMITS OF ACCESS	
POINT OF ACCESS	
FENCE LINE	
STONE WALL	
TRAVELED WAY	
GUARD RAIL	
RAILROAD	
SURVEY LINE	
CULVERT	
POWER POLE	
TELEPHONE POLE	
TREES	
CONTROL OF ACCESS	
PROPERTY LINE	
R.O.W. TAKING LINE	
SLOPE RIGHTS	
TOP OF CUT	
TOE OF SLOPE	

SURVEYED BY : N/A
SURVEYED DATE : N/A

DATUM
VERTICAL N/A
HORIZONTAL N/A

THESE PLANS ARE SUBJECT TO SUCH ENGINEERING CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY ADMINISTRATION OR THE DIRECTOR OF PROGRAM DEVELOPMENT.

CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE WITH THESE PLANS AND THE STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006, AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION ON JUNE 15, 2006 FOR USE ON THIS PROJECT, INCLUDING ALL SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE PLANS.

RECORD PLANS	
CONTRACTOR:	COLD RIVER BRIDGES, LLC- KEENE, NH
RESIDENT ENGINEER:	JEREMY REED
CONSTRUCTION BEGAN:	MAY 9, 2011
CONSTRUCTION COMPLETE:	NOVEMBER 9, 2011
RECORD PLANS BY:	JEREMY REED & JENNA HYDE
I HEREBY CERTIFY THAT ALL THE CONSTRUCTION REQUIRED BY THIS SET OF DRAWINGS HAS BEEN ACCOMPLISHED AS INDICATED HEREIN.	
BY	<i>Jeremy Reed</i> RESIDENT ENGINEER
DATE	1/23/14
NOTE: Any further information concerning final quantities, amounts or other details relative to this project may be found at Central Files in the electronic archives.	

DIRECTOR OF PROGRAM DEVELOPMENT	APPROVED <i>[Signature]</i> DATE 9/19/10
PROJECT MANAGER :	C.P. WILLIAMS
PROJECT NAME :	CHESTER & CHESTER
PROJECT NUMBER :	BR 025-1 (28) & BR 025-1 (37)
SHEET	1 OF 124 SHEETS

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- 2. INDEX OF SHEETS
- 3.-5. COMPOSITE QUANTITY SHEETS
- 6. REGIONAL DETOUR MAP
- 7. REGIONAL DETOUR NOTES
- 8. REGIONAL DETOUR SIGNS

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- 10. BRIDGE 8 PRELIMINARY INFORMATION SHEET
- 11. BRIDGE 8 GENERAL NOTES
- 12.-14. BRIDGE 8 QUANTITY SHEETS
- 15. BRIDGE 8 TYPICAL SECTIONS
- 16. BRIDGE 8 TIE SHEET
- 17.-18. BRIDGE 8 LAYOUT SHEETS
- 19. BRIDGE 8 PROFILE SHEET
- 20. BRIDGE 8 TRAFFIC CONTROL LAYOUT
- 21. BRIDGE 8 UTILITIES RELOCATION
- 22. BRIDGE 8 BORING INFORMATION SHEET
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- 27. BRIDGE 8 MISCELLANEOUS DETAILS
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- 94. BRIDGE 9 ABUTMENT 1 PRECAST PILE CAP
- 95. BRIDGE 9 ABUTMENT 2 PRECAST PILE CAP
- 96. BRIDGE 9 ABUTMENT SECTIONS
- 97. BRIDGE 9 WINGWALL 2 DETAILS
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- 99. BRIDGE 9 PRECAST APPROACH SLAB LAYOUT
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- 103. BRIDGE 9 REINFORCING STEEL SCHEDULE
- 104. BRIDGE 9 SIGNS AND PAVEMENT MARKINGS
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- 107. BRIDGE 9 RESOURCE LAYOUT SHEET
- 108. BRIDGE 9 EROSION CONTROL NARRATIVE
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- 115-117. BRIDGE 9 MAINLINE CROSS SECTIONS
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- SD-501.00 CONCRETE DETAILS AND NOTES 4/22/2010
- SD-502.00 CONCRETE DETAILS AND NOTES 4/22/2010
- SD-516.10 BRIDGE JOINT ASPHALTIC PLUG DETAIL SHEET 4/22/2010
- SD-601.00 STRUCTURAL STEEL DETAILS & NOTES 4/22/2010
- SD-602.00 STRUCTURAL STEEL PLATE GIRDER DETAILS & NOTES 4/22/2010

STANDARDS

- B-71 RESIDENTIAL AND COMMERCIAL DRIVES 7/8/2005
- C-2A PORTLAND CEMENT CONCRETE SIDEWALK DRIVE ENTRANCES WITH SIDEWALK ADJACENT TO CURB 10/14/2005
- C-3A SIDEWALK RAMPS 3/10/2008
- C-10 CURBING 2/11/2008
- D-1 PRECAST REINFORCED CONCRETE DROP INLET DETAILS 6/1/1994
- E-100 CONSTRUCTION APPROACH SIGNS 1/2/2004
- E-102 CONSTRUCTION SIGN DETAILS 6/30/2003
- E-102A CONSTRUCTION SIGN DETAILS 5/1/2004
- E-106 TRAFFIC CONTROL - MISCELLANEOUS DETAILS 3/1/2004
- E-107 DELINEATION, BARRICADES AND DETOURS FOR CONSTRUCTION AREAS 6/30/2003
- E-107A BREAKAWAY BARRICADE DETAILS 6/8/2009
- E-110 MAJOR MAINTENANCE OPERATION LANE CLOSURE 8/8/1995
- E-121 STANDARD SIGN PLACEMENT - CONVENTIONAL ROAD 8/8/1995
- E-123 GUIDE SIGN PLACEMENT - MISCELLANEOUS DETAILS 3/16/2004
- E-127 ROUTE MARKINGS AT RURAL INTERSECTIONS 8/8/1995
- E-134 BRIDGE NUMBER PLAQUE 8/8/1995
- E-136B STATE ROUTE MARKER SIGN DETAILS 8/8/1995
- E-141 REGULATORY SIGN DETAILS 9/20/1995
- E-160 FLANGED CHANNEL STEEL SIGN POST 5/20/1999
- E-164 SQUARE STEEL SIGN POST 6/8/2009
- E-191 PAVEMENT MARKING DETAILS 2/1/1999
- E-193 PAVEMENT MARKING DETAILS 8/18/1995
- G-1 STEEL BEAM GUARDRAIL WITH STEEL POSTS :: STEEL BEAM GUARDRAIL WITH WOOD POSTS 1/3/2000
- G-1D STEEL BEAM GUARDRAIL (40MPH & LESS) :: HEAVY DUTY STEEL BEAM GUARDRAIL :: STEEL BEAM MEDIAN BARRIER :: ANCHOR FOR STEEL BEAM RAIL 1/3/2000

PROJECT NAME: CHESTER & CHESTER	
PROJECT NUMBER: BRF 025-1(28) & BRF 025-1(37)	
FILE NAME: 84e061\CompositeExcel.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: E.R.CHARBONNEAU
INDEX OF SHEETS	SHEET 2 OF 124

QUANTITY SHEET 1

SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES		
ROADWAY (BRIDGE 8)	TRAINING (BRIDGE 8)	EROSION CONTROL (BRIDGE 8)	BRIDGE NO. 8	FULL C.E. ITEMS (BRIDGE 8)	ROADWAY (BRIDGE 9)	TRAINING (BRIDGE 9)	EROSION CONTROL (BRIDGE 9)	BRIDGE NO. 9	FULL C.E. ITEMS (BRIDGE 9)	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
0.5					0.5					1		LS	CLEARING AND GRUBBING, INCLUDING INDIVIDUAL TREES AND STUMPS	201.10				
320					1050					1370		CY	COMMON EXCAVATION	203.15				
			180					575		755		CY	UNCLASSIFIED CHANNEL EXCAVATION	203.27				
					115					115		CY	TRENCH EXCAVATION OF EARTH	204.20				
					5					5		CY	TRENCH EXCAVATION OF ROCK	204.21				
1					1					2		CY	TRENCH EXCAVATION OF EARTH, EXPLORATORY (N.A.B.I.)	204.22				
			255					285		540		CY	STRUCTURE EXCAVATION	204.25				
			85					175		260		CY	GRANULAR BACKFILL FOR STRUCTURES	204.30				
340					690					1030		SY	COLD PLANING, BITUMINOUS PAVEMENT	210.10				
240					1050					1290		CY	SUBBASE OF DENSE GRADED CRUSHED STONE	301.35				
4					12					16		CWT	EMULSIFIED ASPHALT	404.65				
175					715					890		TON	BITUMINOUS CONCRETE PAVEMENT	406.25				
1					1					2		LU	PRICE ADJUSTMENT, ASPHALT CEMENT (N.A.B.I.)	406.50				
			55							55		CY	CONCRETE, HIGH PERFORMANCE CLASS B	501.34				
			90							90		LF	PRE-EXCAVATION OF INTEGRAL ABUTMENT PILES	503.20				
			1							1		LS	FURNISHING EQUIPMENT FOR DRIVING PILING (BRIDGE 8)	504.10				
								1		1		LS	FURNISHING EQUIPMENT FOR DRIVING PILING (BRIDGE 9)	504.10				
			120					650		770		LF	STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84	505.265				
			1					2		3		EACH	DYNAMIC PILE LOADING TEST	505.45				
								252300		252300		LB	STRUCTURAL STEEL, CURVED PLATE GIRDER	506.56				
			2060							2060		LB	REINFORCING STEEL	507.15				
			72							72		LF	DRILLING AND GROUTING DOWELS	507.16				
			1200					13265		14465		LB	EPOXY COATED REINFORCNG STEEL	507.17				
								1		1		LS	SHEAR CONNECTORS (1684 - 7/8" X 7")	508.15				
			190							190		LF	GROUTING SHEAR KEYS	510.24				
			16					35		51		GAL	WATER REPELLENT, SILANE	514.10				
								100		100		LF	BRIDGE EXPANSION JOINT, ASPHALTIC PLUG	516.10				
			220					465		685		SY	SHEET MEMBRANE WATERPROOFING, TORCH APPLIED	519.20				
			75					90		165		LF	JOINT SEALER, HOT Poured	524.11				
			1							1		EACH	REMOVAL OF STRUCTURE (1300 SF - EST.)	529.15				
								1		1		EACH	REMOVAL OF STRUCTURE (4985 SF - EST.)	529.15				
			16							16		EACH	BEARING DEVICE ASSEMBLY, ELASTOMERIC PAD	531.11				
								14		14		EACH	BEARING DEVICE ASSEMBLY, INTEGRAL ABUTMENT	531.14				
								1		1		LS	PRECAST CONCRETE STRUCTURE (8" DECK SLABS)	540.10				
			1							1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 8)	540.10				
								1		1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 9)	540.10				
			1							1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 8)	540.10				
								1		1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 9)	540.10				

PROJECT NAME: CHESTER & CHESTER
 PROJECT NUMBER: BRF 025-1(28) & BRF 025-1(37)
 FILE NAME: M:\86e041\Compositeexcel.dgn PLOT DATE: 09/20/2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
 DESIGNED BY: R.S.YOUNG CHECKED BY: E.R.CHARBONNE
 COMPOSITE QUANTITY SHEET #1 SHEET 3 OF 124

QUANTITY SHEET 2

SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES		
ROADWAY (BRIDGE 8)	TRAINING (BRIDGE 8)	EROSION CONTROL (BRIDGE 8)	BRIDGE NO. 8	FULL C.E. ITEMS (BRIDGE 8)	ROADWAY (BRIDGE 9)	TRAINING (BRIDGE 9)	EROSION CONTROL (BRIDGE 9)	BRIDGE NO. 9	FULL C.E. ITEMS (BRIDGE 9)	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
													BEGIN OPTION AA					
					84					84		LF	18" CAAP .060 (2-2/3 X 1/2)	601.0215				
					84					84		LF	18" PCCSP .064 (2-2/3 X 1/2)	601.0415				
					84					84		LF	18" CPEP	601.0915				
													END OPTION AA					
					1					1		EACH	PRECAST REINFORCED CONCRETE DROP INLET WITH CAST IRON GRATE	604.18				
					2					2		EACH	CHANGING ELEVATION OF DROP INLETS, CATCH BASINS, OR MANHOLES	604.40				
					1					1		EACH	CHANGING ELEVATION OF SEWER MANHOLES	604.42				
		10					10			20		HR	ALL PURPOSE EXCAVATOR RENTAL, TYPE I	608.25				
1					1					2		TON	DUST AND ICE CONTROL WITH CALCIUM CHLORIDE	609.15				
		10					10			20		CY	STONE FILL, TYPE I	613.10				
			140							140		CY	STONE FILL, TYPE III	613.12				
								635		635		CY	STONE FILL, TYPE IV	613.13				
51					105					156		LF	PRECAST REINFORCED CONCRETE CURB, TYPE B	616.26				
35					35					70		SY	PORTLAND CEMENT CONCRETE SIDEWALK, 5 INCH	618.10				
					4					4		SF	DETECTABLE WARNING SURFACE	618.30				
					133					133		LF	HD STEEL BEAM GUARDRAIL, GALVANIZED	621.21				
4										4		EACH	MANUFACTURED TERMINAL SECTION, TANGENT (TL-2)	621.51				
					4					4		EACH	ANCHOR FOR STEEL BEAM RAIL	621.60				
182					210					392		LF	REMOVAL AND DISPOSAL OF GUARDRAIL	621.80				
360					530					890		LF	TEMPORARY TRAFFIC BARRIER	621.90				
1										1		EACH	ADJUST ELEVATION OF VALVE BOX	629.20				
90					90					180		HR	UNIFORMED TRAFFIC OFFICERS	630.10				
450					720					1170		HR	FLAGGERS	630.15				
				0.5					0.5	1		LS	FIELD OFFICE, ENGINEERS	631.10				
				0.5					0.5	1		LS	TESTING EQUIPMENT, CONCRETE	631.16				
				0.5					0.5	1		LS	TESTING EQUIPMENT, BITUMINOUS	631.17				
				1500					1500	3000		DL	FIELD OFFICE TELEPHONE (N.A.B.I.)	631.26				
	260								260	520		HR	EMPLOYEE TRAINEESHIP	634.10				
0.5					0.5					1		LS	MOBILIZATION/DEMOBILIZATION	635.11				
1										1		LS	TRAFFIC CONTROL	641.10				
0.5					0.5					1		LS	PUBLIC RELATIONS OFFICER	641.12				
4										4		EACH	PORTABLE CHANGEABLE MESSAGE SIGN	641.15				
500					970					1470		LF	4 INCH WHITE LINE	646.20				
500					890					1390		LF	4 INCH YELLOW LINE	646.21				
					76					76		LF	DURABLE 24 INCH STOP BAR	646.480				
					8					8		EACH	DURABLE LETTER OR SYMBOL	646.490				
					72					72		LF	DURABLE CROSSWALK MARKING	646.500				
500					1570					2070		LF	TEMPORARY 4 INCH WHITE LINE	646.600				
500					1665					2165		LF	TEMPORARY 4 INCH YELLOW LINE	646.610				

PROJECT NAME: CHESTER & CHESTER
 PROJECT NUMBER: BRF 025-1(28) & BRF 025-1(37)
 FILE NAME: M:\86e041\Compositeexcel.dgn PLOT DATE: 09/20/2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARO
 DESIGNED BY: R.S.YOUNG CHECKED BY: E.R.CHARBONNE
 COMPOSITE QUANTITY SHEET #2 SHEET 4 OF 124

QUANTITY SHEET 3

SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES		
ROADWAY (BRIDGE 8)	TRAINING (BRIDGE 8)	EROSION CONTROL (BRIDGE 8)	BRIDGE NO. 8	FULL C.E. ITEMS (BRIDGE 8)	ROADWAY (BRIDGE 9)	TRAINING (BRIDGE 9)	EROSION CONTROL (BRIDGE 9)	BRIDGE NO. 9	FULL C.E. ITEMS (BRIDGE 9)	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
					165					165		SF	PAVEMENT MARKING MASK	646.86				
			210					675		885		SY	GEOTEXTILE UNDER STONE FILL	649.31				
		30					120			150		SY	GEOTEXTILE FOR SILT FENCE	649.51				
		50					380			430		SY	GEOTEXTILE FOR FILTER CURTAIN	649.61				
		10					20			30		LB	SEED	651.15				
		20					80			100		LB	FERTILIZER	651.18				
		1					1			2		TON	AGRICULTURAL LIMESTONE	651.20				
		1					1			2		TON	HAYMULCH	651.25				
		10					30			40		CY	TOPSOIL	651.35				
		65					75			140		SY	GRUBBING MATERIAL	651.40				
		1								1		LS	EPSC PLAN (BRIDGE 8)	652.10				
										1		LS	EPSC PLAN (BRIDGE 9)	652.10				
		8					15			23		HR	MONITORING EPSC PLAN	652.20				
		1					1			2		LU	MAINTENANCE OF EPSC PLAN (N.A.B.I.)	652.30				
		65					580			645		SY	TEMPORARY EROSION MATTING	653.20				
		16					16			32		CY	VEHICLE TRACKING PAD	653.35				
							4			4		EACH	INLET PROTECTION DEVICE, TYPE I	653.40				
		220					60			280		LF	BARRIER FENCE	653.50				
		210					705			915		LF	PROJECT DEMARCATION FENCE	653.55				
0.66					69.09					69.75		SF	TRAFFIC SIGNS, TYPE A	675.20				
20										20		LF	FLANGED CHANNEL SIGN POST	675.301				
					80					80		LF	SQUARE TUBE SIGN POST AND ANCHOR	675.341				
8					28					36		EACH	REMOVING SIGNS	675.50				
					1					1		LU	PRICE ADJUSTMENT, FUEL (N.A.B.I.)	690.50				
			10					128		138		CY	SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, CLASS A LOW CEMENT)	900.608				
4					1					5		EACH	SPECIAL PROVISION (GUARDRAIL APPROACH SECTION TO CONCRETE BRIDGE RAILING)(TL-2)	900.620				
					3					3		EACH	SPECIAL PROVISION (GUARDRAIL APPROACH SECTION TO CONCRETE BRIDGE RAILING)(TL-3)	900.620				
			2							2		EACH	SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB)(BRIDGE 8)	900.620				
								2		2		EACH	SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB)(BRIDGE 9)	900.620				
								249		249		LF	SPECIAL PROVISION (BRIDGE RAILING, GALVANIZED STEEL TUBING/CONCRETE COMBINATION)	900.640				
			122.5							122.5		LF	SPECIAL PROVISION (BRIDGE RAILING, TEXAS)	900.640				
			253							253		LF	SPECIAL PROVISION (PRESTRESSED CONCRETE, NEXT D BEAMS)(NEXT 28 D)	900.640				
1										1		LU	SPECIAL PROVISION (NCENTIVE/DISNCENTIVE) (BRIDGE 8) (N.A.B.I.)	900.650				
					1					1		LU	SPECIAL PROVISION (NCENTIVE/DISNCENTIVE) (BRIDGE 9) (N.A.B.I.)	900.650				
								280		280		SF	SPECIAL PROVISION (RETAINING WALL)	900.670				

PROJECT NAME: CHESTER & CHESTER
 PROJECT NUMBER: BRF 025-1(28) & BRF 025-1(37)
 FILE NAME: M:\86e041\Compositeexcel.dgn PLOT DATE: 09/20/2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
 DESIGNED BY: R.S.YOUNG CHECKED BY: E.R.CHARBONNE
 COMPOSITE QUANTITY SHEET #3 SHEET 5 OF 124

TRAFFIC CONTROL NOTES:

TRAFFIC WILL BE MAINTAINED ON A REGIONAL DETOUR VIA VT RT 11 BETWEEN CHESTER AND SPRINGFIELD AND INTERSTATE 91 BETWEEN EXITS 6 AND 7.

THE CONTRACTOR SHALL BE RESPONSIBLE FOR ALL DETOUR AND CONSTRUCTION SIGNING. THE EXACT LOCATION WILL BE COORDINATED BETWEEN THE RESIDENT ENGINEER AND THE CONTRACTOR AND SHALL BE IN ACCORDANCE WITH M.U.T.C.D.

TRAFFIC CONTROL WARNING SIGNS SHALL BE PROVIDED PER STANDARDS E-100, E-102 AND E-102A. ADDITIONAL PROJECT CONSTRUCTION SIGNS SHALL BE INSTALLED AS REQUIRED BY THE RESIDENT ENGINEER. ALL ON AND OFF PROJECT SIGNS AND BARRICADES AS REQUIRED FOR THE DETOUR AND/OR ORDERED BY THE RESIDENT ENGINEER WILL BE THE RESPONSIBILITY OF THE CONTRACTOR AND SHALL BE PAID FOR UNDER THE ITEM 641.10, "TRAFFIC CONTROL". ALL SIGNS AND BARRICADES SHALL BE INSPECTED DAILY AND REPAIRED AS NECESSARY. ALL SIGNS AND BARRICADES SHALL BE CLEARED OF DUST AND DEBRIS WEEKLY.

PORTABLE CHANGEABLE MESSAGE SIGNS "PCMS" SHALL BE PLACED AT THE APPROXIMATE LOCATIONS SHOWN ON THE PLANS OR WHERE DESIGNATED BY THE RESIDENT ENGINEER. TWO SIGNS SHALL BE PLACED AT THE PROJECT LOCATION 14 DAYS PRIOR TO THE START OF CONSTRUCTION TO WARN OF THE IMPENDING DETOURS. THESE SHALL THEN BE REMOVED AND DEPLOYED TO THE LOCATIONS SHOWN ONCE CONSTRUCTION HAS BEGUN. PAYMENT FOR THESE SIGNS SHALL BE INCLUDED IN ITEM 641.15 "PORTABLE CHANGEABLE MESSAGE SIGN"

THE STATE ROUTE MARKERS USED FOR THE DETOUR AS SHOWN ON THE PLANS, SHALL FOLLOW STANDARDS E-127 AND E-136B. THESE SIGNS SHALL BE REMOVED AT THE END OF THE CONSTRUCTION PERIOD. THESE SIGNS AND THEIR REMOVAL SHALL BE PAID FOR UNDER ITEM 641.10 "TRAFFIC CONTROL"

ITEM 641.12 "PUBLIC RELATIONS OFFICER" SHALL BE USED FOR THE COORDINATION OF DETOUR INFORMATION AND TRAFFIC DELAYS FOR THE PUBLIC.

ACCESS TO ALL EXISTING DRIVES AND SIDE ROADS SHALL BE MAINTAINED AT ALL TIMES DURING ALL PHASES OF CONSTRUCTION.

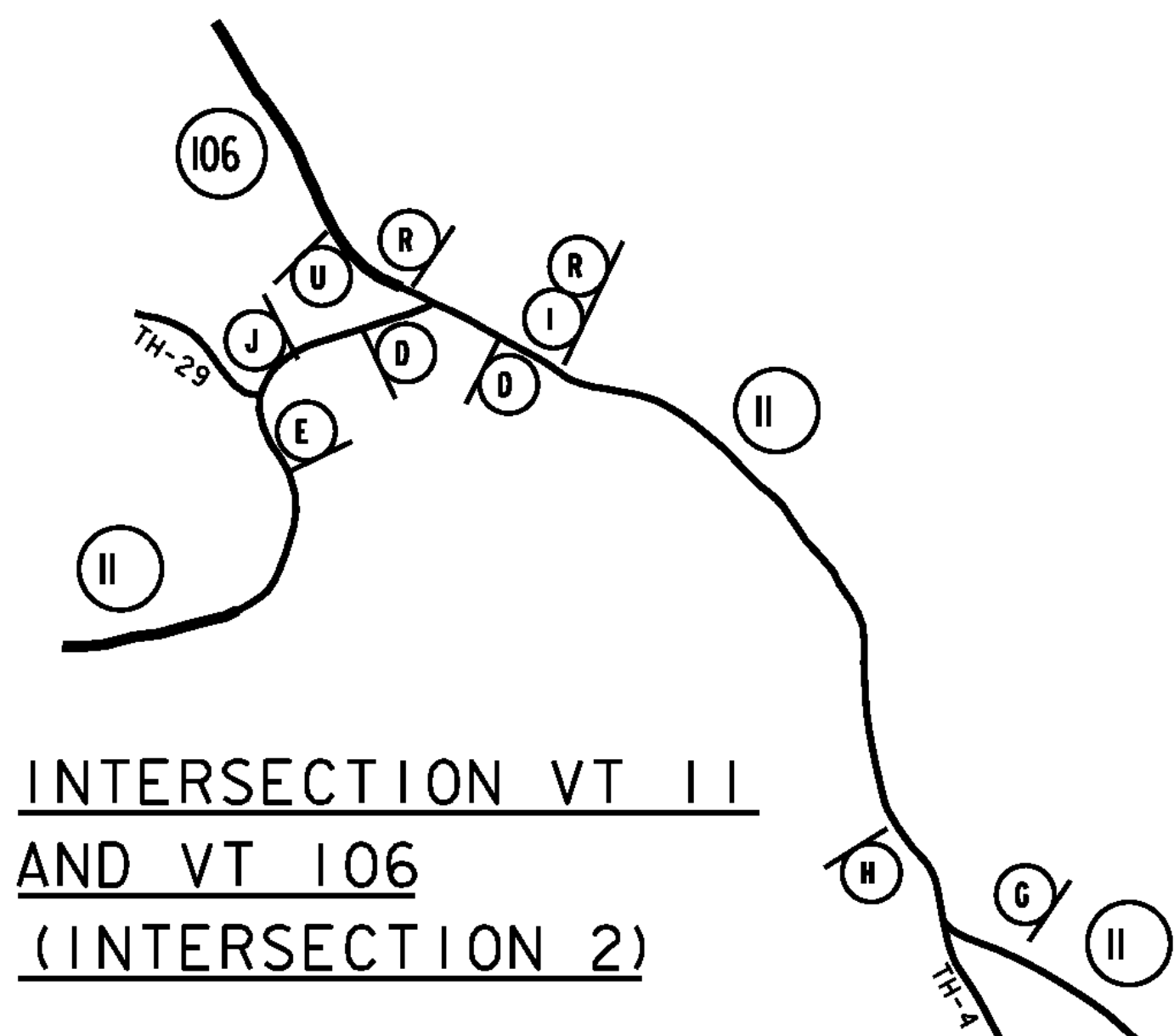
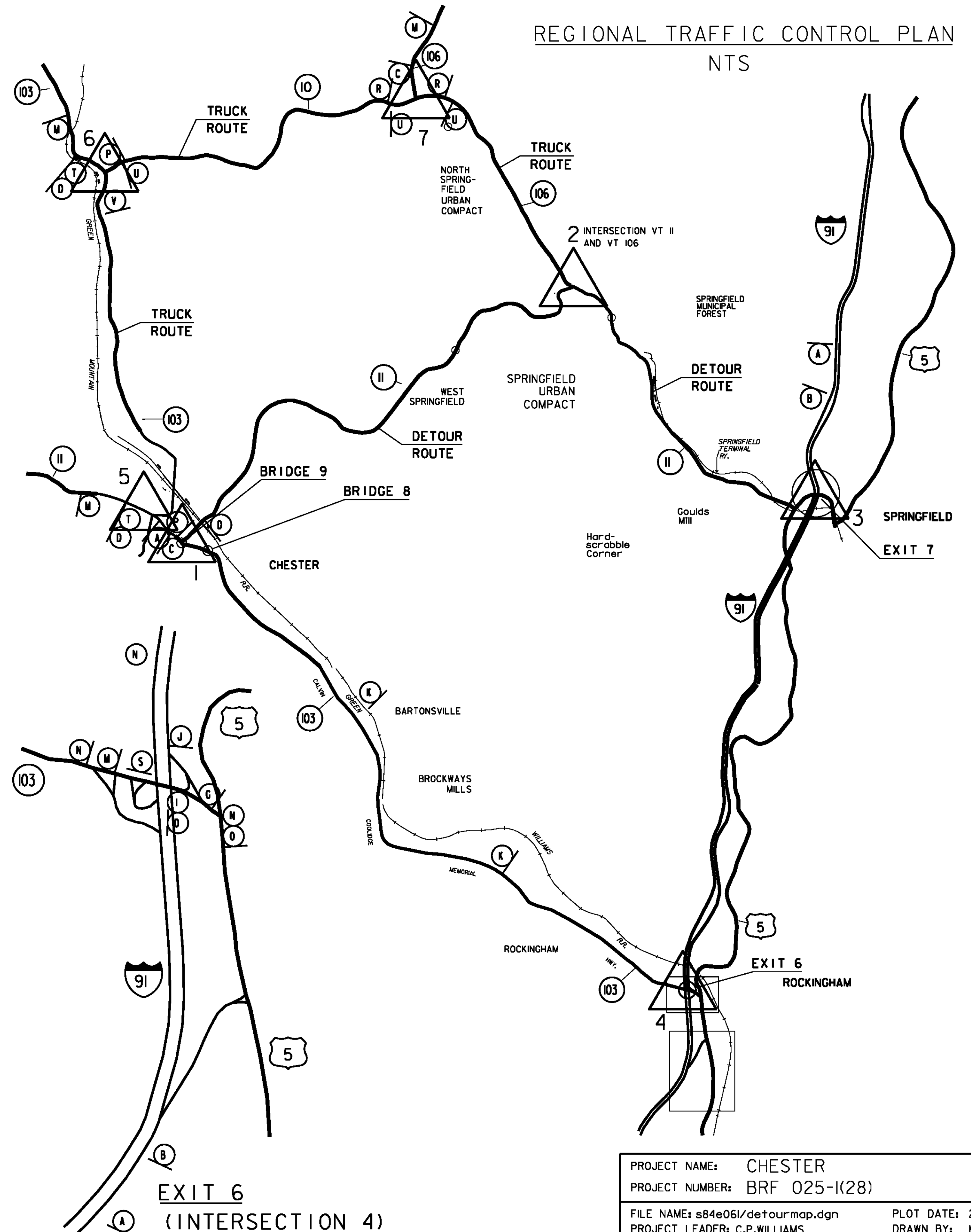
INSTALLATION OF DETOUR SIGNS SHALL NOT BLOCK ANY EXISTING TRAFFIC CONTROL SIGN ASSEMBLIES AND SHALL MODIFY OR BE PLACED ADJACENT TO EXISTING SIGN ASSEMBLIES WHEN POSSIBLE. THE CONTRACTOR SHALL WHENEVER POSSIBLE MAINTAIN AT LEAST 200 FEET BETWEEN SIGN ASSEMBLIES.

EXISTING SIGNS THAT ARE IN CONFLICT WITH THE TRAFFIC FLOW OF THE DETOUR SHALL BE REMOVED OR COVERED BY THE CONTRACTOR. ALL SIGNS REMOVED OR COVERED SHALL BE REPLACED OR UNCOVERED WHEN THE TRAFFIC CONTROL PLAN IS DISASSEMBLED. PAYMENT FOR THIS WORK WILL BE INCIDENTAL TO ITEM 641.10 "TRAFFIC CONTROL"

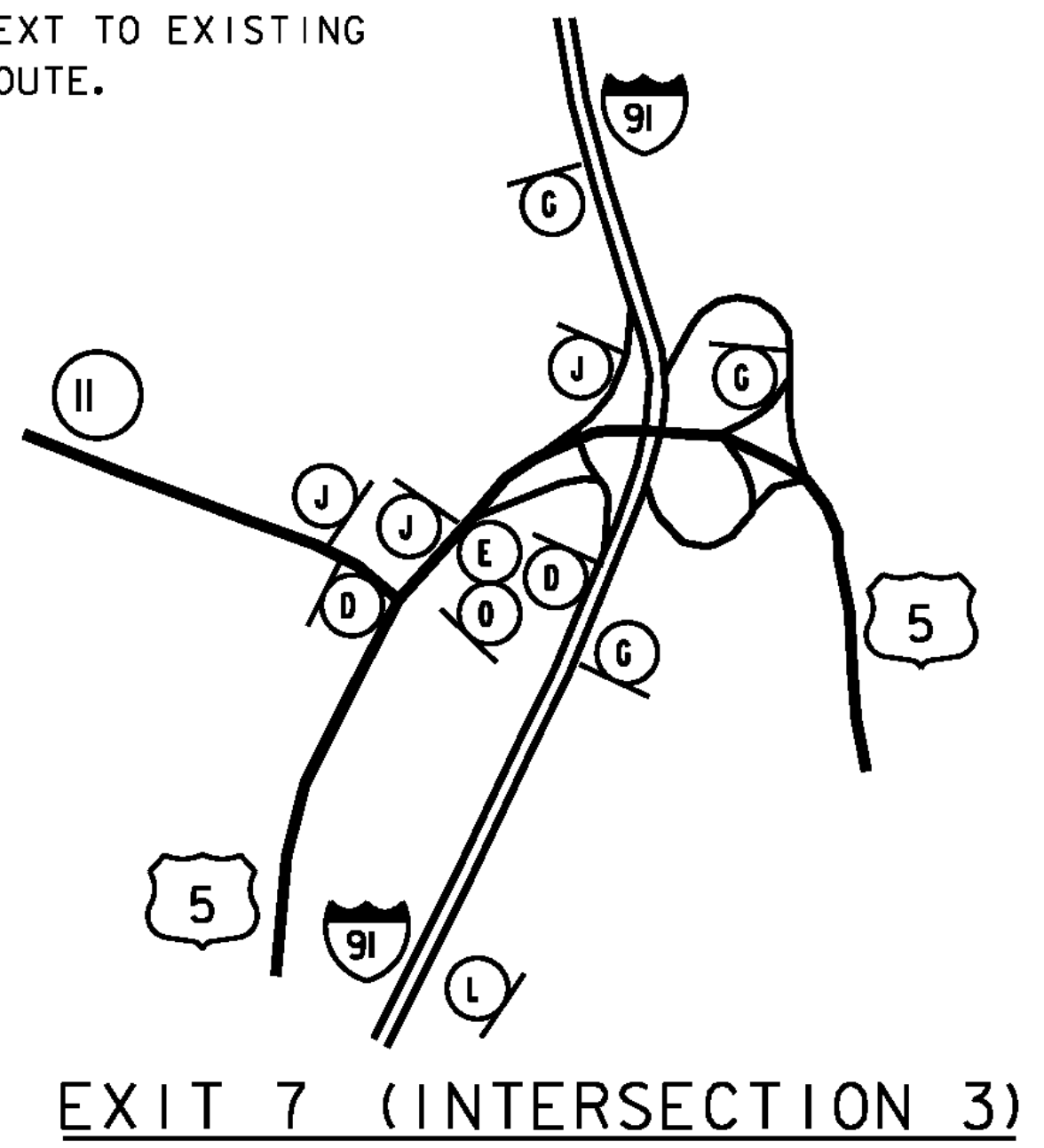
CONTACT DIG-SAFE AT 1-888-344-7233 PRIOR TO BREAKING GROUND TO INSTALL ANY SIGN POSTS.

DETOUR CONFIRMATION SIGNS "D" & "J" SHALL BE PLACED NEXT TO EXISTING CONFIRMATION SIGNS ALONG THE DETOUR ROUTE AND TRUCK ROUTE.

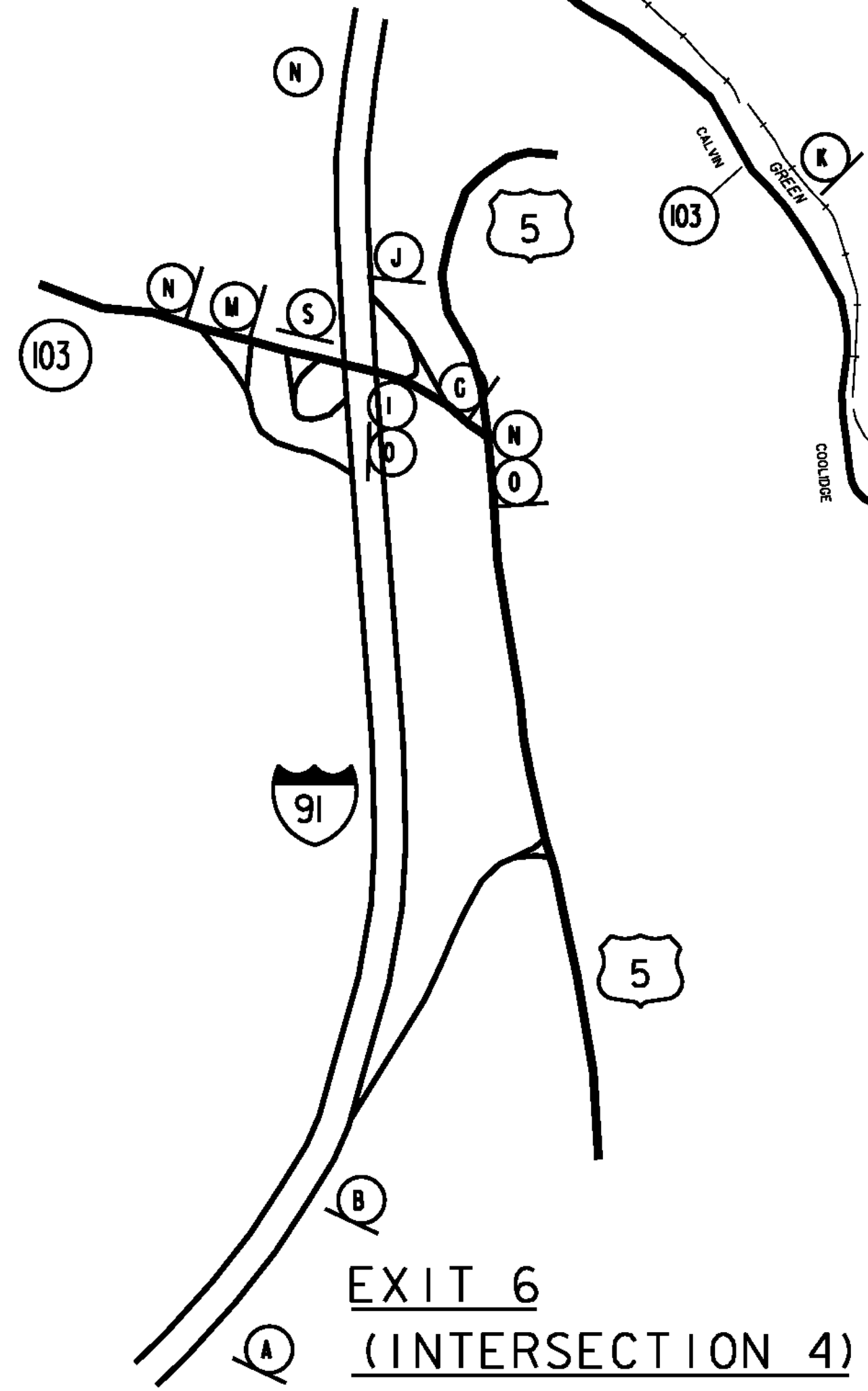
**REGIONAL TRAFFIC CONTROL PLAN
NTS**



**INTERSECTION VT 11
AND VT 106
(INTERSECTION 2)**



EXIT 7 (INTERSECTION 3)



**EXIT 6
(INTERSECTION 4)**

PROJECT NAME:	CHESTER	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(28)	DRAWN BY:	M.FESSEL
FILE NAME:	s84e061/detourmap.dgn	CHECKED BY:	R.S.YOUNG
PROJECT LEADER:	C.P.WILLIAMS	REGIONAL DETOUR MAP	SHEET 6 OF 124
DESIGNED BY:	R.S.YOUNG		

DETOUR SIGN PLACEMENT:

- 1△ VT-103 SOUTHBOUND
 - [B] "A", PCMS, "BRIDGE CLOSED, VT-103 CHESTER, JUNE XX TO AUGUST XX."
 - [B] "C", "DETOUR SOUTH VT-103"
- VT-11 EASTBOUND
 - [A] "D", "DETOUR SOUTH VT-103"
- VT-11 WESTBOUND
 - [A] "P", "END DETOUR NORTH VT-103"
- 2△ VT-11 EASTBOUND
 - [B] "D", "DETOUR SOUTH VT-103"
 - [B] "E", "DETOUR SOUTH VT-103"
 - [A] "D", "DETOUR SOUTH VT-103"
 - [A] "H", "DETOUR SOUTH VT-103"
- VT-11 WESTBOUND
 - [B] "G", "DETOUR NORTH VT-103"
 - [B] "I", "DETOUR NORTH VT-103"
 - [B] "R", "TRUCK ROUTE, DETOUR NORTH VT-103"
 - [A] "J", "DETOUR NORTH VT-103"
- VT-106 SOUTHBOUND
 - [B] "U", "TRUCK ROUTE, DETOUR SOUTH VT-103"
- VT-106 NORTHBOUND
 - [A] "R", "TRUCK ROUTE, DETOUR NORTH VT-103"
- 3△ EXIT 7 - I-91 SOUTH
 - [B] "A", PCMS, "BRIDGE CLOSED, VT-103 CHESTER, JUNE XX TO AUGUST XX."
 - [B] "B", *, "ROCKINGHAM USE EXIT 6, VT-103 THRU TRAFFIC, USE EXIT 7"
 - [B] "C", *, "DETOUR NORTH VT-103" (BEFORE OFF RAMP)
 - [B] "J", "DETOUR NORTH VT-103" (OFF RAMP)
 - [A] "D", *, "DETOUR SOUTH VT-103"
- VT-11 WESTBOUND
 - [A] "J", "DETOUR NORTH VT-103"
- EXIT 7 - I-91 NORTH
 - [B] "L", PCMS, "VT-103, THRU TRAFFIC, USE EXIT 7"
 - [B] "G", *, "DETOUR NORTH VT-103" (BEFORE RAMP)
 - [B] "C", *, "DETOUR NORTH VT-103" (ON RAMP)
- VT-11 EASTBOUND
 - [B] "D", "DETOUR SOUTH VT-103"
 - [B] "E", "DETOUR SOUTH VT-103"
 - [B] "O", "INTERSTATE WEIGHT LIMITS APPLY"
- VT-103 NORTHBOUND

BETWEEN EXIT 6 AND BRIDGE 8

 - "K", "BRIDGE CLOSED X MILES AHEAD LOCAL TRAFFIC ONLY"
 - "K", "BRIDGE CLOSED X MILES AHEAD LOCAL TRAFFIC ONLY"

X IS LOCATION SPECIFIC, 1 SET EVERY 3 MILES FROM BRIDGE 8

- 4△ EXIT 6 - I-91 NORTH
 - [B] "A", PCMS, "BRIDGE CLOSED, VT-103 CHESTER, JUNE XX TO AUGUST XX."
 - [B] "B", *, "ROCKINGHAM USE EXIT 6, VT-103 THRU TRAFFIC, USE EXIT 7"
 - [A] "J", *, "DETOUR NORTH VT-103"
- VT-103 NORTHBOUND
 - [B] "G", "DETOUR NORTH VT-103"
 - [B] "N", "VT103, THRU TRAFFIC, DETOUR VIA I-91N TO EXIT 7"
 - [B] "O", "INTERSTATE WEIGHT LIMITS APPLY"
 - [A] "M", "BRIDGE CLOSED, VT103 CHESTER, SOUTH OF JCT VT 11, X/XX TO X/XX"
 - [A] "N", "VT103, THRU TRAFFIC, DETOUR VIA I-91N TO EXIT 7"
- VT-103 SOUTHBOUND
 - [B] "I", "DETOUR NORTH VT-103"
 - [B] "O", "INTERSTATE WEIGHT LIMITS APPLY"
- I-91 SOUTH
 - [B] "N", *, "VT103, THRU TRAFFIC, DETOUR VIA I-91N TO EXIT 7"
 - [A] "S", *, "END DETOUR SOUTH VT-103"
- 5△ VT-11 EASTBOUND
 - [B] "M", "BRIDGE CLOSED, VT103 CHESTER, SOUTH OF JCT VT 11, X/XX TO X/XX"
 - [B] "T", "TRUCK ROUTE, DETOUR SOUTH VT-103"
 - [B] "D", "DETOUR SOUTH VT-103"
- 6△ VT-103 SOUTHBOUND
 - [B] "M", "BRIDGE CLOSED, VT103 CHESTER, SOUTH OF JCT VT 11, X/XX TO X/XX"
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 - [B] "P", "END DETOUR NORTH VT-103"
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 - [B] "C", "DETOUR SOUTH VT-103"
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- VT-106 NORTHBOUND
 - [B] "R", "TRUCK ROUTE, DETOUR NORTH VT-103"
- VT-10 EASTBOUND
 - [B] "U", "TRUCK ROUTE, DETOUR SOUTH VT-103"
- VT-10 WESTBOUND
 - [A] "R", "TRUCK ROUTE, DETOUR NORTH VT-103"

LEGEND

- [A] - PLACE SIGN AFTER INTERSECTION
- [B] - PLACE SIGN BEFORE INTERSECTION
- * - SIGN SHALL MEET FREEWAY OR SPECIAL SIZE REQUIREMENTS

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: M.FESSEL
FILE NAME: s84e061/s95b168de+our.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 7 OF 124
DESIGNED BY: R.S.YOUNG	
DETOUR NOTES	

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SUGGESTED NONSTANDARD SIGN SIZES

SIGN	ROAD TYPE	WIDTH	HEIGHT	LETTER SIZE
B	INTERSTATE	11'	7'	10 D
M	CONVENTIONAL	8'	4'	7 D
N	INTERSTATE	11'	7'	10 D
N	CONVENTIONAL	8'	4'	7 D
O	CONVENTIONAL	8'	3'	7 D

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: M.FESSEL
FILE NAME: s84e061/s95b168detour.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	DESIGNED BY: R.S.YOUNG
DETOUR SIGNS	SHEET 8 OF 124

STATE OF VERMONT AGENCY OF TRANSPORTATION



PROPOSED IMPROVEMENT BRIDGE PROJECT

TOWN OF CHESTER

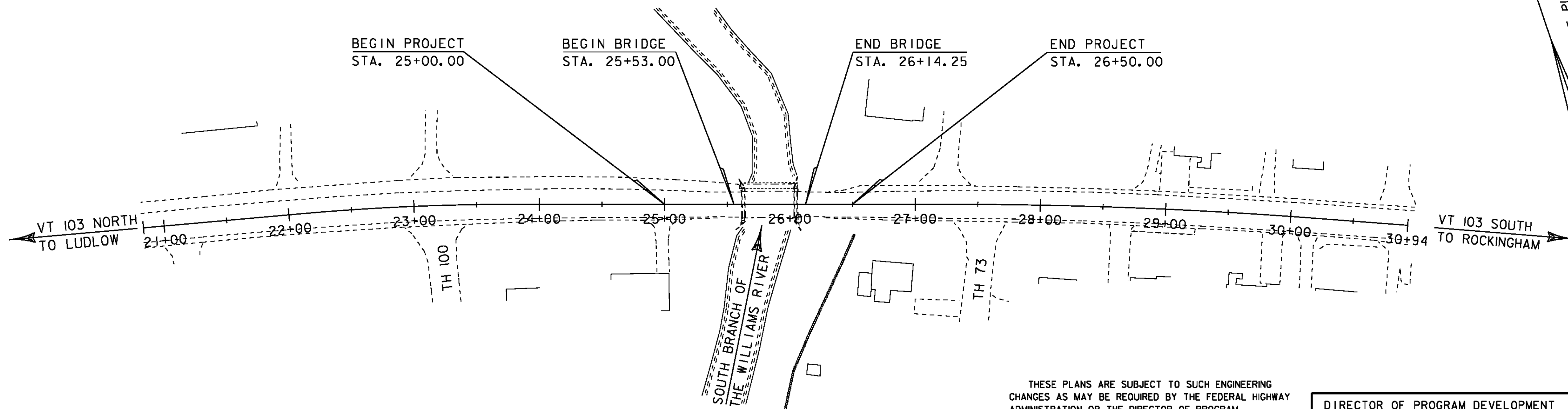
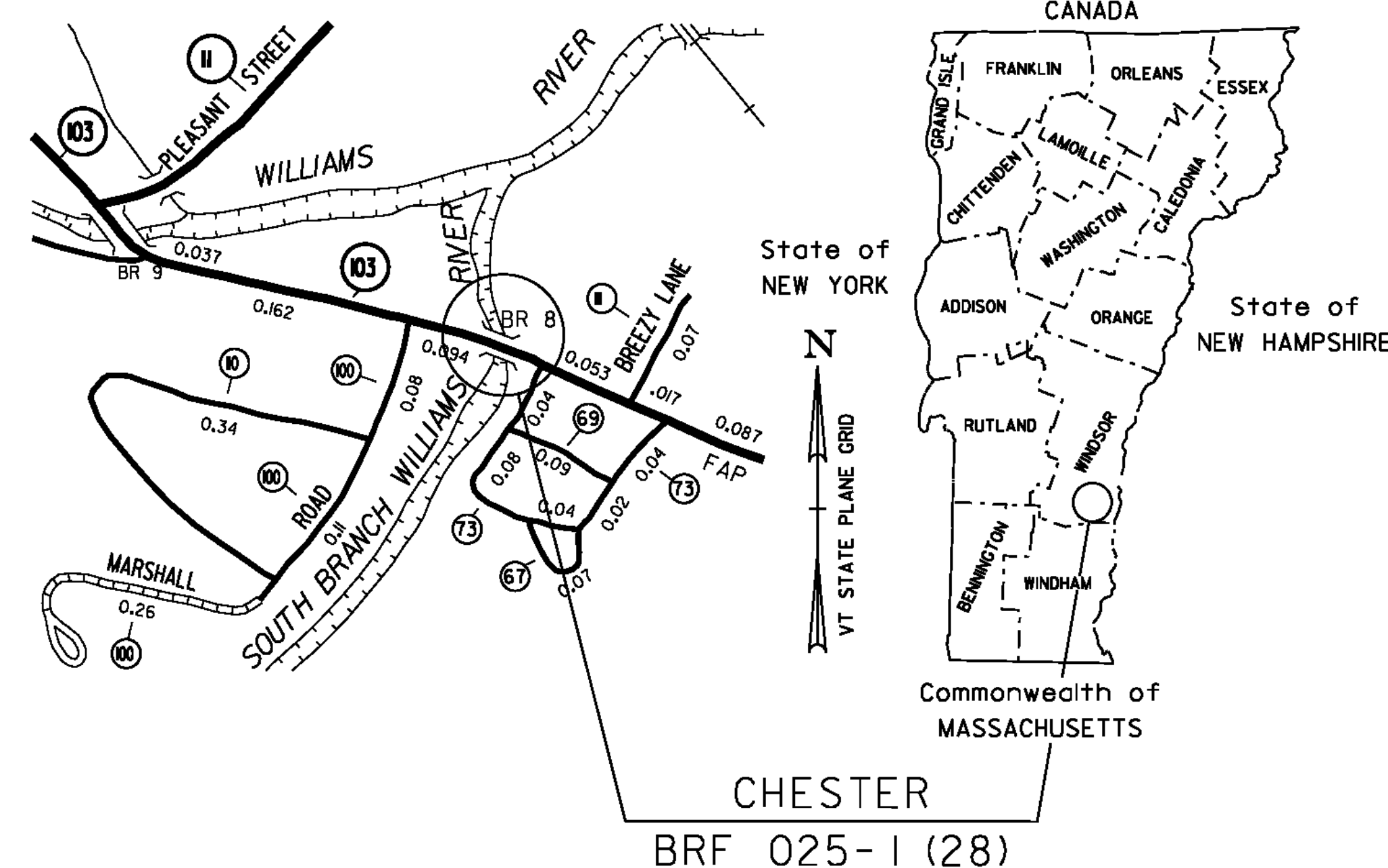
COUNTY OF WINDSOR

ROUTE NO : VT 103 RURAL PRINCIPAL ARTERIAL NATIONAL HIGHWAY SYSTEM BRIDGE NO : 8

PROJECT LOCATION : 0.27 MILES SOUTHEAST OF JUNCTION WITH VT ROUTE II (PLEASANT STREET)

PROJECT DESCRIPTION : THE PROJECT SHALL CONSIST OF THE REPLACEMENT OF THE EXISTING
STRUCTURE WITH A NEW STRUCTURE INCLUDING RELATED ROADWAY AND CHANNEL WORK.

LENGTH OF STRUCTURE : 61.25 FEET.
LENGTH OF ROADWAY : 88.75 FEET.
LENGTH OF PROJECT : 150.00 FEET.



QUALITY ASSURANCE PROGRAM: LEVEL 1

CONVENTIONAL SYMBOLS

COUNTY LINE	
TOWN LINE	
LIMITS OF ACCESS	
POINT OF ACCESS	
FENCE LINE	
STONE WALL	
TRAVELED WAY	
GUARD RAIL	
RAILROAD	
SURVEY LINE	
CULVERT	
POWER POLE	
TELEPHONE POLE	
TREES	
CONTROL OF ACCESS	
PROPERTY LINE	
R.O.W. TAKING LINE	
SLOPE RIGHTS	
TOP OF CUT	
TOE OF SLOPE	

SURVEYED BY : GILMAN
SURVEYED DATE : 09/08/98

DATUM
VERTICAL : NAVD 88
HORIZONTAL : NAD 83 (92)

SCALE 1" = 50'-0"

THESE PLANS ARE SUBJECT TO SUCH ENGINEERING CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY ADMINISTRATION OR THE DIRECTOR OF PROGRAM DEVELOPMENT.
CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE WITH THESE PLANS AND THE STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006, AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION ON JUNE 15, 2006 FOR USE ON THIS PROJECT, INCLUDING ALL SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE PLANS.

PLOTTED 20-SEP-2010

DIRECTOR OF PROGRAM DEVELOPMENT	APPROVED _____ DATE _____
PROJECT MANAGER : C.P. WILLIAMS	
PROJECT NAME : CHESTER	
PROJECT NUMBER : BRF 025-1 (28)	
SHEET 9 OF 124 SHEETS	

PRELIMINARY INFORMATION SHEET (BRIDGE)

LRFD

INDEX OF SHEETS						FINAL HYDRAULIC REPORT	
PLAN SHEETS			STANDARDS LIST			HYDROLOGIC DATA	
DATE: Jan. 8, 2009						Date: Jan. 8, 2009	
DRAINAGE AREA: 11.0 sq. mi.						DRAINAGE AREA: 11.0 sq. mi.	
CHARACTER OF TERRAIN: Hilly to mountainous, mostly forested.						CHARACTER OF TERRAIN: Hilly to mountainous, mostly forested.	
STREAM CHARACTERISTICS: Sinuous, slightly incised with a wide floodplain.						STREAM CHARACTERISTICS: Sinuous, slightly incised with a wide floodplain.	
NATURE OF STREAMBED: Mostly cobbles with some gravel.						NATURE OF STREAMBED: Mostly cobbles with some gravel.	
PEAK FLOW DATA						PEAK FLOW DATA	
Q 2.33 = 700 cfs		Q 50 = 2570 cfs		Q 10 = 1600 cfs		Q 100 = 3080 cfs	
Q 10 = 1600 cfs		Q 100 = 3080 cfs		Q 25 = 2100 cfs		Q 500 = 4510 cfs	
DATE OF FLOOD OF RECORD: September 1938						DATE OF FLOOD OF RECORD: September 1938	
ESTIMATED DISCHARGE: Unknown						ESTIMATED DISCHARGE: Unknown	
WATER SURFACE ELEV.: Unknown						WATER SURFACE ELEV.: Unknown	
NATURAL STREAM VELOCITY: @ Q50 = 8.9 fps						NATURAL STREAM VELOCITY: @ Q50 = 8.9 fps	
ICE CONDITIONS: Moderate						ICE CONDITIONS: Moderate	
DEBRIS: Moderate						DEBRIS: Moderate	
DOES THE STREAM REACH MAXIMUM HIGHWATER ELEV. RAPIDLY? Yes						DOES THE STREAM REACH MAXIMUM HIGHWATER ELEV. RAPIDLY? Yes	
IS ORDINARY RISE RAPID? Yes						IS ORDINARY RISE RAPID? Yes	
IS STAGE AFFECTED BY UPSTREAM OR DOWNSTREAM CONDITIONS? No						IS STAGE AFFECTED BY UPSTREAM OR DOWNSTREAM CONDITIONS? No	
IF YES, DESCRIBE:						IF YES, DESCRIBE:	
WATERSHED STORAGE: 1% HEADWATERS: UNIFORM: X IMMEDIATELY ABOVE SITE:						WATERSHED STORAGE: 1% HEADWATERS: UNIFORM: X IMMEDIATELY ABOVE SITE:	
EXISTING STRUCTURE INFORMATION						EXISTING STRUCTURE INFORMATION	
STRUCTURE TYPE: Single span steel beam bridge with concrete deck						STRUCTURE TYPE: Single span steel beam bridge with concrete deck	
YEAR BUILT: 1924						YEAR BUILT: 1924	
CLEAR SPAN(NORMAL TO STREAM): 39'						CLEAR SPAN(NORMAL TO STREAM): 39'	
VERTICAL CLEARANCE ABOVE STREAMBED: 7'						VERTICAL CLEARANCE ABOVE STREAMBED: 7'	
WATERWAY OF FULL OPENING: 240 sq. ft.						WATERWAY OF FULL OPENING: 240 sq. ft.	
DISPOSITION OF STRUCTURE: Remove and replace						DISPOSITION OF STRUCTURE: Remove and replace	
TYPE OF MATERIAL UNDER SUBSTRUCTURE: See borings.						TYPE OF MATERIAL UNDER SUBSTRUCTURE: See borings.	
WATER SURFACE ELEVATIONS AT:						WATER SURFACE ELEVATIONS AT:	
Q2.33 = 573.9'		VELOCITY = 7.1 fps		Q10 = 575.6'		" 10.8 fps	
Q25 = 576.3'		" 9.4 fps		Q50 = 577.4'		" 6.6 fps	
Q100 = 577.5'		" 7.7 fps		Q100 = 577.5'		" 7.7 fps	
LONG TERM STREAMBED CHANGES: None noted.						LONG TERM STREAMBED CHANGES: None noted.	
IS THE ROADWAY OVERTOPPED BELOW Q100: Yes						IS THE ROADWAY OVERTOPPED BELOW Q100: Yes	
FREQUENCY: Between Q10 and Q25						FREQUENCY: Between Q10 and Q25	
RELIEF ELEVATION: 576.1'						RELIEF ELEVATION: 576.1'	
DISCHARGE OVER ROAD @Q100: 1840 cfs						DISCHARGE OVER ROAD @Q100: 1840 cfs	
UPSTREAM STRUCTURE						UPSTREAM STRUCTURE	
TOWN: Chester		DISTANCE: 5,500'		HIGHWAY #: T.H. 3, VT Route 35 & FAS 0125		STRUCTURE #: 7	
CLEAR SPAN: 72'		CLEAR HEIGHT: 7.5'		YEAR BUILT: 1949		FULL WATERWAY:	
STRUCTURE TYPE: Single span steel beam bridge						STRUCTURE TYPE: Single span steel beam bridge	
DOWNSTREAM STRUCTURE						DOWNSTREAM STRUCTURE	
TOWN: Confluence with Middle Branch Williams River		DISTANCE: 600'		HIGHWAY #: _____		STRUCTURE #: _____	
CLEAR SPAN: _____		CLEAR HEIGHT: _____		YEAR BUILT: _____		FULL WATERWAY: _____	
STRUCTURE TYPE: _____						STRUCTURE TYPE: _____	
LRFR LOAD RATING FACTORS						LRFR LOAD RATING FACTORS	
LOADING LEVELS						LOADING LEVELS	
TRUCK						TRUCK	
H-20		HL-93		3S2		6 AXLE	
20		36		36		66	
TONNAGE		3A STR		4A STR		5A SEMI	
INVENTORY		30		34.5		38	
POSTING		1.44		1.08		1.42	
OPERATING		1.87		1.39		1.74	
COMMENTS:		1.04		1.35		1.22	
TRAFFIC DATA						TRAFFIC DATA	
YEAR		ADT		DHV		% D	
2013		7200		1100		50	
2033		8600		1300		50	
% T		ADTT		20 year ESAL for flexible pavement from 2013 to 2033 : 5927000		40 year ESAL for flexible pavement from 2013 to 2053 : 13731000	
8.3		730		Design Speed : 30 mph		1100	
TRAFFIC MAINTENANCE NOTES						TRAFFIC MAINTENANCE NOTES	
1. MAINTAIN TRAFFIC ON AN OFF SITE DETOUR.						1. MAINTAIN TRAFFIC ON AN OFF SITE DETOUR.	
2. TRAFFIC SIGNALS ARE NOT NECESSARY.						2. TRAFFIC SIGNALS ARE NOT NECESSARY.	
3. SIDEWALKS ARE NOT NECESSARY						3. SIDEWALKS ARE NOT NECESSARY	
DESIGN VALUES						DESIGN VALUES	
1. DESIGN LIVE LOAD		HL-93		2. FUTURE PAVEMENT		d _p : 0.0 INCH	
3. DESIGN SPAN		L: 56.00 FT		4. MIN. MID-SPAN POS. CAMBER @ RELEASE (PRESTRESSED UNITS)		Δ: ---	
5. PRESTRESSING STRAND (0.60 INCH DIAMETER - LOW RELAX)		f _y : 270 KSI		6. PRESTRESSED CONCRETE STRENGTH		f' _c : 8.0 KSI	
7. PRESTRESSED CONCRETE RELEASE STRENGTH		f' _{cr} : 6.0 KSI		8. CONCRETE, HIGH PERFORMANCE CLASS AA		f' _c : --- KSI	
9. CONCRETE, HIGH PERFORMANCE CLASS A		f' _c : --- KSI		10. CONCRETE, HIGH PERFORMANCE CLASS B		f' _c : 3.5 KSI	
11. CONCRETE, CLASS C		f' _c : --- KSI		12. REINFORCING STEEL		f _y : 60 KSI	
13. STRUCTURAL STEEL AASHTO M270		f _y : ---		14. SOIL UNIT WEIGHT		γ: 0.140 KCF	
15. NOMINAL BEARING RESISTANCE OF SOIL		q _n : --- KSF		16. SOIL BEARING RESISTANCE FACTOR (REFER TO AASHTO LRFD)		φ: ---	
17. NOMINAL BEARING RESISTANCE OF ROCK		q _n : 120.0 KSF		18. ROCK BEARING RESISTANCE FACTOR (REFER TO AASHTO LRFD)		φ: 0.45	
19. NOMINAL AXIAL PILE RESISTANCE		q _p : 245.0 KIPS		20. PILE YIELD STRENGTH ASTM A572		f _y : 50 KSI	
21. PILE SIZE		HP 12X 84		22. EST. PILE LENGTH		L _p : 18 FT	
23. PILE RESISTANCE FACTOR		φ: 0.65		24. LATERAL PILE DEFLECTION		Δ: ---	
25. BASIC WIND SPEED		V _{3s} : ---		26. MINIMUM GROUND SNOW LOAD		p _g : ---	
27. SEISMIC DATA		PGA: ---		S _s : ---		S ₁ : ---	
PROJECT NAME: CHESTER						PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(28)						PROJECT NUMBER: BRF 025-1(28)	
FILE NAME: s84e061excel.dgn		PLOT DATE: 9/28/2010		PROJECT LEADER: C.P.WILLIAMS		DRAWN BY: M.FESSEL	
DESIGNED BY: R.S.YOUNG		CHECKED BY: H.I.SALLS		BRIDGE #8 PRELIMINARY INFORMATION SHEET		SHEET 10 OF 124	
PILE DRIVING AND TESTING REQUIREMENTS						PILE DRIVING AND TESTING REQUIREMENTS	
1. NOMINAL PILE DRIVING CAPACITY		R _{pd} : 245.00 KIP		2. PILE TEST RESISTANCE FACTOR		φ: 0.65	
3. MAXIMUM PILE TIP ELEVATION		SEE BELOW		4. SEE GENERAL NOTES FOR REQUIRED PILE PENETRATION ELEVATIONS.			

GENERAL

1. ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006, AND ITS LATEST REVISIONS, THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, DATED 2007, AND ITS LATEST REVISIONS, AND PCI NORTHEAST'S NEXT D STANDARDS DATED JANUARY 2010.
2. THE BRIDGE IS DESIGNED FOR HL-93 LIVE LOAD.
3. EXISTING SIGNS NOT REUSED SHALL REMAIN PROPERTY OF THE STATE OF VERMONT. THESE SIGNS SHALL BE STOCKPILED ON THE PROJECT SITE AND THEN LOADED ON A TRUCK SUPPLIED BY DISTRICT 2. CONTACT DTA. TAMMY ELLIS AT (802) 254-5011 TO ARRANGE REMOVAL FROM THE PROJECT SITE.
4. ITEM 529.15 "REMOVAL OF STRUCTURE" SHALL BE USED FOR REMOVAL OF THE EXISTING STRUCTURE INCLUDING THE SUPERSTRUCTURE, AND ANY PORTION OF THE ABUTMENTS OUTSIDE THE LIMITS OF STRUCTURE EXCAVATION OR UNCLASSIFIED CHANNEL EXCAVATION. THE ABUTMENTS SHALL BE REMOVED TO ELEVATION 573 FEET.
5. ALL DIMENSIONS SHOWN IN THE PLANS ARE HORIZONTAL OR VERTICAL AND ARE GIVEN AT 68 DEGREES FAHRENHEIT, UNLESS NOTED OTHERWISE.
6. THE LARGE PINE TREE AT STATION 25+55 LEFT SHALL BE REMOVED. THE BRANCHES OF THE TWO ASH TREES AT STATION 26+06 LEFT SHALL BE TRIMMED BACK BEHIND THE R.O.W. LINE. THIS WORK SHALL BE PAID UNDER ITEM 201.10 "CLEARING AND GRUBBING, INCLUDING INDIVIDUAL TREES AND STUMPS".
7. THE SIDEWALK AND RAMPS LOCATED OFF THE BRIDGE SHALL BE CONSTRUCTED ACCORDING TO STANDARD C-2A. SIDEWALK AND RAMPS SHALL BE PAID FOR UNDER THE ITEM 618.10, "PORTLAND CEMENT CONCRETE SIDEWALK, 5 INCH."
8. THE CONTRACTOR SHALL BE MADE AWARE THAT EXISTING WATER AND SEWER LINES ARE WITHIN THE CONSTRUCTION LIMITS OF BRIDGE 8. SEE SPECIAL PROVISIONS.

EARTHWORK AND RELATED ITEMS

9. THE "STONE FILL, TYPE III" UNDER THE BRIDGE AS SHOWN IN THE PLANS SHALL BE PLACED BEFORE THE NEW BEAMS ARE SET.
10. "STONE FILL, TYPE I" SHALL BE USED FOR EROSION CONTROL AS SHOWN ON THE PLANS AND/OR AT THE DISCRETION OF THE RESIDENT ENGINEER.

PILES

11. THE PILES SHALL BE HP 12 X 84.
12. PILE SHOES SHALL BE REQUIRED AND SHALL CONFORM TO SECTION 505.04(e).
13. THE TOPS OF THE PILES AFTER DRIVING SHALL NOT VARY FROM THE POSITION SHOWN ON THE PLANS BY MORE THAN 3 INCHES. THE PILE ORIENTATION SHALL NOT VARY BY MORE THAN 5 DEGREES. THE CONTRACTOR SHALL DEMONSTRATE HOW THE TOLERANCES WILL BE MET TO THE SATISFACTION OF THE ENGINEER REGARDLESS OF INSTALLATION METHOD.
14. THE PILES SHALL BE EMBEDDED IN THE GROUND A MINIMUM OF 18 FEET BELOW THE BOTTOM OF PILE CAP OR TO BEDROCK. THE PILES SHALL BE DRIVEN TO A NOMINAL RESISTANCE OF 245 KIPS AS DETERMINED BY THE RESULTS OF DYNAMIC TESTING, AS INTERPRETED BY THE RESIDENT ENGINEER.
15. FOR ESTIMATING PURPOSES, THE PILE TIP ELEVATIONS WERE ASSUMED AS SHOWN ON THE BORING LOGS. THE ACTUAL IN PLACE LENGTHS MAY VARY.
16. TO ENSURE THAT THE NOMINAL RESISTANCE HAS BEEN ATTAINED AND TO PREVENT THE OVERSTRESSING OF THE PILES DURING DRIVING OPERATIONS, DYNAMIC TESTING SHALL BE PERFORMED IN ACCORDANCE WITH SUBSECTION 505.04 (c) - 2 OF THE STANDARD SPECIFICATIONS. PAYMENT FOR PILE TESTING SHALL BE MADE UNDER ITEM 505.45 "DYNAMIC PILE LOADING TEST". A MINIMUM OF ONE DYNAMIC PILE TEST SHALL BE CONDUCTED ON THE FIRST PILE DRIVEN FOR ABUTMENT NO. 1, FOR A TOTAL OF 1 TEST. MORE TESTS MAY BE REQUIRED BY THE RESIDENT ENGINEER.
17. DUE TO THE PRESENCE OF BOULDERS THE CONTRACTOR MAY PRE-EXCAVATE MATERIAL TO BEDROCK PRIOR TO DRIVING PILES.
 - IF PILES ARE DRIVEN AFTER PRE-EXCAVATION THEN THE DYNAMIC TESTING NEED NOT BE PERFORMED.
 - IF PILES ARE DRIVEN WITHOUT PRE-EXCAVATION, THE CONTRACTOR SHALL DEMONSTRATE AN INCREASED ABILITY TO STAY WITHIN THE LOCATION, ROTATION, AND VERTICALLY TOLERANCES.

18. PAYMENT FOR PRE-EXCAVATION SHALL BE UNDER ITEM 503.20, "PRE-EXCAVATION OF INTEGRAL ABUTMENT PILES". CASINGS NEED NOT BE USED. SEE GENERAL SPECIAL PROVISIONS.

CONCRETE

19. THE FOOTING AT ABUTMENT # 2 SHALL BE HIGH PERFORMANCE CONCRETE, CLASS B.
20. WATER REPELLENT, SILANE, SHALL BE APPLIED TO ALL EXPOSED CONCRETE SURFACES, EXCEPT THE UNDERSIDE OF THE DECK BETWEEN DRIP NOTCHES.
21. REINFORCING STEEL PLACEMENT TOLERANCES SHALL BE:
 - SPACING: +/- 1 INCH
 - CLEARANCE: +/- 1/4 INCH

PRECAST ABUTMENTS AND POST-TENSIONING

22. IF VERTICAL CONSTRUCTION JOINTS ARE REQUIRED BY THE CONTRACTOR FOR SHIPMENT OF THE ABUTMENTS, THEN THE SECTIONS SHALL BE KEYED AND MATCH CAST. A JOINT DETAIL SHALL BE SHOWN ON THE FABRICATION DRAWINGS.
23. ANY POST-TENSIONING STRANDS AND CONDUIT SHALL ADHERE TO THE REQUIREMENTS OF SECTION 510. GALVANIZED ANCHOR ASSEMBLIES, CONDUIT, AND POST-TENSIONING STRANDS SHALL BE INCLUDED UNDER ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 8) AND/OR "PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 8)" AS APPROPRIATE.
24. GALVANIZE ANCHOR ASSEMBLIES AFTER FABRICATION ACCORDING TO AASHTO M232M/M 232.
25. DESIGN VALUES
 - A. CONCRETE COMPRESSIVE STRENGTH: $f'_c = 5000$ PSI.
 - B. POST-TENSIONING STRANDS: 0.5 INCH DIAMETER, 270 KSI, LOW RELAXATION 7-WIRE STRANDS.
 - C. ASSUMED MODULUS OF ELASTICITY IS 28,500 KSI.
 - D. THERE SHALL BE 2 STRANDS PER CONDUIT.
 - E. THE JACKING FORCE PER STRAND = 32 KIPS
 - F. REINFORCING STEEL SHALL BE EPOXY COATED.
26. GROUT FOR THE ABUTMENT # 1 CAVITIES SHALL MEET THE REQUIREMENTS OF SELF-CONSOLIDATING CONCRETE. SEE SPECIAL PROVISIONS. ALL COSTS ASSOCIATED WITH GROUTING THE CAVITIES SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 8)."
27. GROUT FOR ABUTMENT #2 SHALL MEET THE REQUIREMENTS OF SECTION 510.13. THE GROUT AND PLASTIC SHIMS SHALL BE INCIDENTAL TO ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 8)."

28. PROPOSED SEQUENCE OF CONSTRUCTION

ABUTMENT #1

- A. PREPARE AND GRADE FOUNDATION TO REQUIRED ELEVATION.
- B. DRIVE PILES.
- C. PLACE PRECAST ABUTMENTS AND INSTALL TRANSVERSE STRANDS (IF MORE THAN ONE UNIT). USE A CALIBRATED JACK TO TENSION TO 3 KIPS TO REMOVE SAG.
- D. GROUT VERTICAL SHEAR KEY
- E. GROUT SHALL ATTAIN A MINIMUM COMPRESSIVE STRENGTH OF 1000 psi BASED ON MANUFACTURER'S RECOMMENDATIONS, PRIOR TO STRESSING. THE GROUT NEED NOT BE CURED FOR THREE DAYS PRIOR TO COMMENCING OF POST-TENSIONING.
- F. PROVIDE APPROPRIATE CUBE MOLDS AS DESCRIBED IN AASHTO T106 FOR 3 SETS OF 3 DAY CUBES, 3 SETS OF 28 DAY CUBES, AND A MINIMUM OF 3 MORE CUBES TO TEST FOR THE 1000 psi MINIMUM.
- G. STRESS POST-TENSIONING STRANDS USING A CALIBRATED JACK OPERATED BY QUALIFIED PERSONNEL, WHO HAVE PREVIOUS EXPERIENCE IN POST-TENSIONING.
- H. GROUT PILE CAVITIES.
- I. BACKFILL.

ABUTMENT #2

- A. PREPARE BEDROCK FOR FOOTING PLACEMENT.
- B. PLACE CAST-IN-PLACE FOOTING. MEMBRANE FORMING CURING COMPOUND AS SPECIFIED IN SUBSECTION 501.17(b)(6) WILL BE ALLOWED TO CURE THE FOOTING CONCRETE.
- C. PLACE ABUTMENT STEM ONCE FOOTING CONCRETE HAS OBTAINED 75 PERCENT OF THE COMPRESSIVE STRENGTH SPECIFIED IN TABLE 501.03A.
- D. GROUT VERTICAL CONSTRUCTION JOINT (IF PRESENT). GROUT BOTTOM OF STEM. GROUT SHALL ATTAIN A MINIMUM COMPRESSIVE STRENGTH OF 2000 psi BASED ON MANUFACTURER'S RECOMMENDATIONS, PRIOR TO BACKFILLING.
- E. PROVIDE APPROPRIATE CUBE MOLDS AS DESCRIBED IN AASHTO T106 FOR 3 SETS OF 3 DAY CUBES, 3 SETS OF 28 DAY CUBES, AND A MINIMUM OF 3 MORE CUBES TO TEST FOR THE 2000 psi MINIMUM.
- F. BACKFILL.

ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

NEXT D BEAMS

29. NEXT D BEAMS ARE A NONPROPRIETARY SHAPE DEVELOPED BY PCI NORTHEAST (PCINE). STANDARDIZED SECTION PROPERTIES AND DETAILS MAY BE FOUND AT [HTTP://WWW.PCINE.ORG](http://www.pcine.org).
30. DESIGN VALUES

A.	CONCRETE COMPRESSIVE STRENGTH: $f'_c = 8000$ PSI.	
B.	CONCRETE COMPRESSIVE STRENGTH AT RELEASE: $f'_{ci} = 6000$ PSI	
C.	PRESTRESSING STRANDS: .6 INCH DIAMETER, 270 KSI, LOW-RELAXATION 7-WIRE STRANDS	
D.	ASSUMED MODULUS OF ELASTICITY IS 28,500 KSI.	
E.	THE JACKING FORCE PER STRAND = 47 KIPS	
F.	SERVICE LOADS	
	MEMBER MOMENT	627 K-FT
	SUPERIMPOSED DEAD LOAD MOMENT	280 K-FT
	LIVE LOAD AND IMPACT MOMENT	1228 K-FT
	DEAD LOAD REACTION	65 KIPS
	LIVE LOAD AND IMPACT REACTION	99 KIPS
	TOTAL REACTION	164 KIPS
	FINAL CAMBER	1 9/16 INCHES

31. THE CURTAIN WALLS SHALL BE CAST ONTO THE ENDS OF THE NEXT D BEAMS BY THE PRESTRESS CONCRETE FABRICATOR. THE CONCRETE SHALL MEET THE REQUIREMENTS OF SECTION 540. PAYMENT FOR THE CURTAIN WALLS SHALL BE INCLUDED IN ITEM 900.640, "SPECIAL PROVISION (PRESTRESSED CONCRETE NEXT D BEAMS)(NEXT 28 D)."
32. ENDS OF FLANGES IN CONTACT WITH GROUT SHALL BE SANDBLASTED PRIOR TO DELIVERY AND POWER WASHED WITH WATER PRIOR TO ERECTION OF THE BEAMS.
33. FILL FLANGE CONNECTION WITH TYPE IV MORTAR ACCORDING TO SECTION 510. MORTAR SHALL HAVE A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 7000 PSI AND SHALL BE EXTENDED WITH AGGREGATE. GROUTING SHALL BE PAID FOR UNDER ITEM 510.24, "GROUTING SHEAR KEYS."
34. METHOD OF FORMING FLANGE CONNECTION SHALL BE DETERMINED BY THE CONTRACTOR. THE FORMS SHALL BE REMOVABLE AND ABLE TO ACCOMMODATE DIFFERENTIAL CAMBER. FORM SUPPORTS SHALL NOT PENETRATE THROUGH THE TOP OF POUR UNLESS APPROVED BY THE ENGINEER.
35. THE FABRICATOR MAY ALTER THE DESIGN AS DETAILED IN THESE PLANS TO ACCOMMODATE THEIR SPECIFIC OPERATION. THIS ALTERATION MUST BE DESIGNED BY A PROFESSIONAL ENGINEER AND MEET THE ABOVE CRITERIA.
36. PROPOSED SEQUENCE OF CONSTRUCTION

- A. LAY OUT WORKING LINES THE ENTIRE WIDTH OF THE BRIDGE ALONG CENTERLINE OF BEARING MEASURED FROM A SINGLE WORKING POINT. THE WORKING LINES SHALL BE BASED ON THE NOMINAL BEAM WIDTHS.
- B. VERIFY THE BEAM SEAT ELEVATIONS AND TAKE CORRECTIVE ACTION IF NECESSARY.
- C. INSTALL BEARINGS
- D. ERECT THE BEAMS TO FIT WITHIN THE WORKING LINES. PLACE CLOSED CELL FOAM BETWEEN CURTAIN WALL AND ABUTMENT.
- E. CONSTRUCT FORMS FOR THE FLANGE AND CURTAIN WALL CONNECTION POURS.
- F. GROUT CONNECTIONS BETWEEN BEAMS AND CURE.
- G. BACKFILL AND PREPARE GRADE FOR APPROACH SLABS.

ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

SUBSTRUCTURES ON BEDROCK

37. FOOTINGS OR SUBFOOTINGS FOR SUBSTRUCTURES FOUNDED ON BEDROCK SHALL BE PLACED ON CLEAN COMPETENT ROCK. ALL LOOSE ROCK AND DEBRIS SHALL BE REMOVED.
38. UPON COMPLETION OF THE EXCAVATION FOR SUBSTRUCTURES FOUNDED ON BEDROCK AND PRIOR TO PLACING FORMWORK, THE RESIDENT ENGINEER SHALL NOTIFY THE PROJECT MANAGER AND THE VTRANS STATE GEOLOGIST. THE GEOLOGIST WILL DETERMINE IF THE BEDROCK IS COMPETENT TO OBTAIN THE NOMINAL BEARING RESISTANCE AS SHOWN ON THE PLANS. THE CONTRACTOR SHALL NOTIFY THE GEOLOGIST 72 HOURS PRIOR TO WHEN THE ANALYSIS WILL BE NEEDED.
39. ANY BEDROCK THAT NEEDS TO BE REMOVED SHALL BE PAID FOR WITH THE CORRESPONDING EXCAVATION ITEM INCLUDED IN THE CONTRACT. OVERBREAKAGE BEYOND THE AVERAGE MAXIMUM ALLOWANCE SPECIFIED IN SUBSECTIONS 204.09(B)(1) WILL BE AT THE CONTRACTOR'S EXPENSE.

PROJECT NAME:	CHESTER
PROJECT NUMBER:	BRF 025-1(28)
FILE NAME:	s84e061/Str/notes.dgn
PROJECT LEADER:	C.P.WILLIAMS
DESIGNED BY:	R.S.YOUNG
BRIDGE 8 GENERAL NOTES	
PLOT DATE:	20-SEP-2010
DRAWN BY:	M.FESSEL
CHECKED BY:	R.S.YOUNG
SHEET	11 OF 124

QUANTITY SHEET 1

SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES			
						ROADWAY	TRAINING	EROSION CONTROL	BRIDGE	FULL C.E. ITEMS	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
						0.5					0.5		LS	CLEARING AND GRUBBING, INCLUDING INDIVIDUAL TREES AND STUMPS	201.10				
						320					320		CY	COMMON EXCAVATION	203.15				
									180		180		CY	UNCLASSIFIED CHANNEL EXCAVATION	203.27				
						1					1		CY	TRENCH EXCAVATION OF EARTH, EXPLORATORY (N.A.B.I.)	204.22				
									255		255		CY	STRUCTURE EXCAVATION	204.25				
									85		85		CY	GRANULAR BACKFILL FOR STRUCTURES	204.30				
						340					340		SY	COLD PLANING, BITUMINOUS PAVEMENT	210.10				
						240					240		CY	SUBBASE OF DENSE GRADED CRUSHED STONE	301.35				
						4					4		CWT	EMULSIFIED ASPHALT	404.65				
						175					175		TON	BITUMINOUS CONCRETE PAVEMENT	406.25				
						1					1		LU	PRICE ADJUSTMENT, ASPHALT CEMENT (N.A.B.I.)	406.50				
									55		55		CY	CONCRETE, HIGH PERFORMANCE CLASS B	501.34				
									90		90		LF	PRE-EXCAVATION OF INTEGRAL ABUTMENT PILES	503.20				
									1		1		LS	FURNISHING EQUIPMENT FOR DRIVING PILING (BRIDGE 8)	504.10				
									120		120		LF	STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84	505.265				
									1		1		EACH	DYNAMIC PILE LOADING TEST	505.45				
									2060		2060		LB	REINFORCING STEEL	507.15				
									72		72		LF	DRILLING AND GROUTING DOWELS	507.16				
									1200		1200		LB	EPOXY COATED REINFORCING STEEL	507.17				
									190		190		LF	GROUTING SHEAR KEYS	510.24				
									16		16		GAL	WATER REPELLENT, SILANE	514.10				
									220		220		SY	SHEET MEMBRANE WATERPROOFING, TORCH APPLIED	519.20				
									75		75		LF	JOINT SEALER, HOT POURED	524.11				
									1		1		EACH	REMOVAL OF STRUCTURE (1300 SF - EST.)	529.15				
									16		16		EACH	BEARING DEVICE ASSEMBLY, ELASTOMERIC PAD	531.11				
									1		1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 8)	540.10				
									1		1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 8)	540.10				
								10			10		HR	ALL PURPOSE EXCAVATOR RENTAL, TYPE I	608.25				
						1					1		TON	DUST AND ICE CONTROL WITH CALCIUM CHLORIDE	609.15				
								10			10		CY	STONE FILL, TYPE I	613.10				
									140		140		CY	STONE FILL, TYPE III	613.12				
						51					51		LF	PRECAST REINFORCED CONCRETE CURB, TYPE B	616.26				
						35					35		SY	PORTLAND CEMENT CONCRETE SIDEWALK, 5 INCH	618.10				
						4					4		EACH	MANUFACTURED TERMINAL SECTION, TANGENT (TL-2)	621.51				
						182					182		LF	REMOVAL AND DISPOSAL OF GUARDRAIL	621.80				
						360					360		LF	TEMPORARY TRAFFIC BARRIER	621.90				
						1					1		EACH	ADJUST ELEVATION OF VALVE BOX	629.20				
						90					90		HR	UNIFORMED TRAFFIC OFFICERS	630.10				
						450					450		HR	FLAGGERS	630.15				
										0.5	0.5		LS	FIELD OFFICE, ENGINEERS	631.10				

PROJECT NAME:	CHESTER
PROJECT NUMBER:	BRF 025-1(28)
FILE NAME:	s94e081excal.dgn
PROJECT LEADER:	C.P.WILLIAMS
DESIGNED BY:	R.S.YOUNG
QUANTITY SHEET #1	
PLOT DATE:	09/20/2010
DRAWN BY:	D.D.BEARD
CHECKED BY:	R.S.YOUNG
SHEET	12 OF 124

QUANTITY SHEET 2

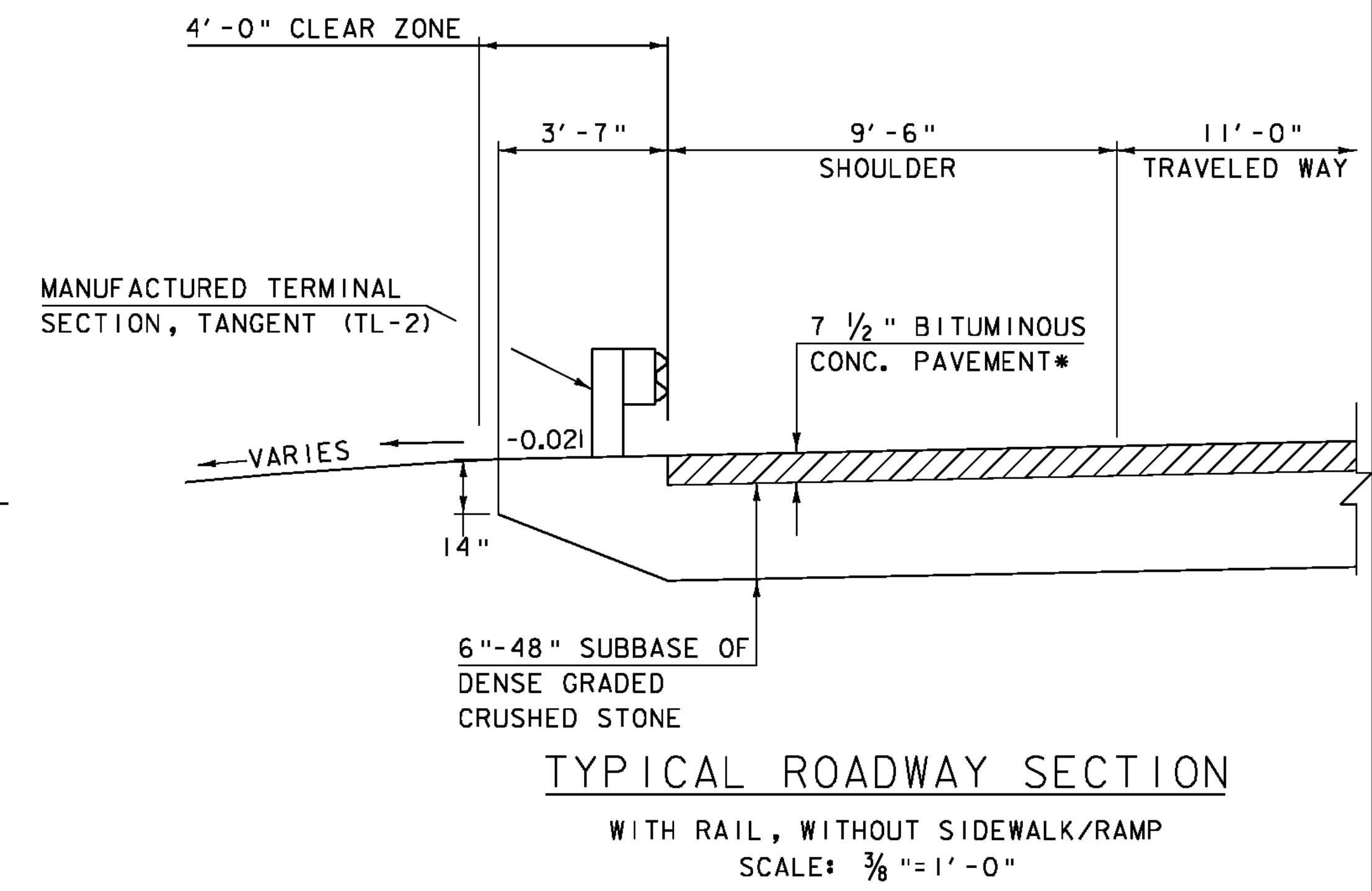
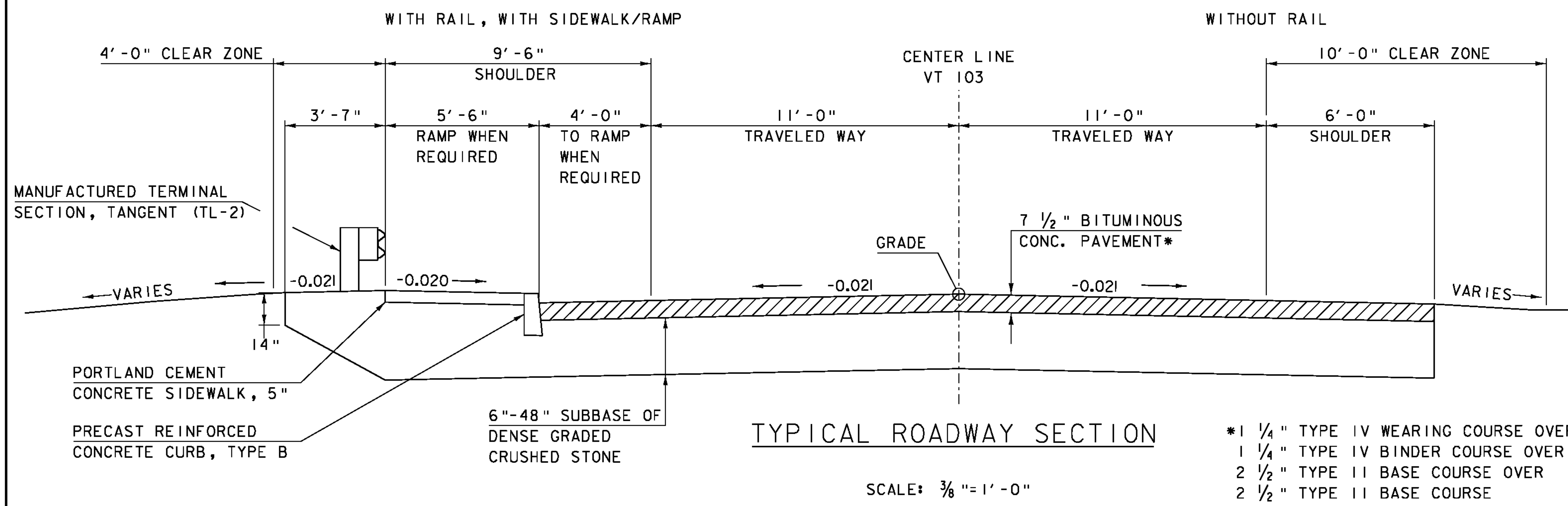
SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES			
						ROADWAY	TRAINING	EROSION CONTROL	BRIDGE	FULL C.E. ITEMS	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
										0.5	0.5		LS	TESTING EQUIPMENT, CONCRETE	631.16				
										0.5	0.5		LS	TESTING EQUIPMENT, BITUMINOUS	631.17				
										1500	1500		DL	FIELD OFFICE TELEPHONE (N.A.B.I.)	631.26				
											260		HR	EMPLOYEE TRAINEESHIP	634.10				
						0.5					0.5		LS	MOBILIZATION/DEMOBILIZATION	635.11				
						1					1		LS	TRAFFIC CONTROL	641.10				
						0.5					0.5		LS	PUBLIC RELATIONS OFFICER	641.12				
						4					4		EACH	PORTABLE CHANGEABLE MESSAGE SIGN	641.15				
						500					500		LF	4 INCH WHITE LINE	646.20				
						500					500		LF	4 INCH YELLOW LINE	646.21				
						500					500		LF	TEMPORARY 4 INCH WHITE LINE	646.600				
						500					500		LF	TEMPORARY 4 INCH YELLOW LINE	646.610				
									210		210		SY	GEOTEXTILE UNDER STONE FILL	649.31				
								30			30		SY	GEOTEXTILE FOR SILT FENCE	649.51				
								50			50		SY	GEOTEXTILE FOR FILTER CURTAIN	649.61				
								10			10		LB	SEED	651.15				
								20			20		LB	FERTILIZER	651.18				
								1			1		TON	AGRICULTURAL LIMESTONE	651.20				
								1			1		TON	HAY MULCH	651.25				
								10			10		CY	TOPSOIL	651.35				
								65			65		SY	GRUBBING MATERIAL	651.40				
								1			1		LS	EPSC PLAN (BRIDGE 8)	652.10				
								8			8		HR	MONITORING EPSC PLAN	652.20				
								1			1		LU	MAINTENANCE OF EPSC PLAN (N.A.B.I.)	652.30				
								65			65		SY	TEMPORARY EROSION MATTING	653.20				
								16			16		CY	VEHICLE TRACKING PAD	653.35				
								220			220		LF	BARRIER FENCE	653.50				
								210			210		LF	PROJECT DEMARCATION FENCE	653.55				
						0.66					0.66		SF	TRAFFIC SIGNS, TYPE A	675.20				
						20					20		LF	FLANGED CHANNEL SIGN POST	675.301				
						8					8		EACH	REMOVING SIGNS	675.50				
									10		10		CY	SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, CLASS A LOW CEMENT)	900.608				
						4					4		EACH	SPECIAL PROVISION (GUARDRAIL APPROACH SECTION TO CONCRETE BRIDGE RAILING)(TL-2)	900.620				
									2		2		EACH	SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB)(BRIDGE 8)	900.620				
									122.5		122.5		LF	SPECIAL PROVISION (BRIDGE RAILING, TEXAS)	900.640				
									253		253		LF	SPECIAL PROVISION (PRESTRESSED CONCRETE, NEXT D BEAMS)(NEXT 28 D)	900.640				
						1					1		LU	SPECIAL PROVISION (INCENTIVE / DISINCENTIVE) (BRIDGE 8) (N.A.B.I.)	900.650				

PROJECT NAME: **CHESTER**
PROJECT NUMBER: **BRF 025-1(28)**
FILE NAME: s94e081excel.dgn PLOT DATE: 09/20/2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
QUANTITY SHEET #2 SHEET 13 OF 124

BRIDGE QUANTITY SHEET 1

SUMMARY OF BRIDGE QUANTITIES										TOTALS		DESCRIPTIONS			DETAILED SUMMARY OF QUANTITIES		
						SUPERSTRUCTURE	ABUTMENT 1	ABUTMENT 2	APPROACH SLABS	CHANNEL	BRIDGE TOTAL	UNIT	ITEMS	ITEM NUMBER	QUANTITIES	UNIT	ITEMS
										180	180	CY	UNCLASSIFIED CHANNEL EXCAVATION	203.27			
							110	145			255	CY	STRUCTURE EXCAVATION	204.25			
							44	41			85	CY	GRANULAR BACKFILL FOR STRUCTURES	204.30			
							3	52			55	CY	CONCRETE, HIGH PERFORMANCE CLASS B	501.34			
							90				90	LF	PRE-EXCAVATION OF INTEGRAL ABUTMENT PILES	503.20			
							1				1	LS	FURNISHING EQUIPMENT FOR DRIVING PILING (BRIDGE 8)	504.10			
							120				120	LF	STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84	505.265			
							1				1	EACH	DYNAMIC PILE LOADING TEST	505.45			
								2060			2060	LB	REINFORCING STEEL	507.15			
								72			72	LF	DRILLING AND GROUTING DOWELS	507.16			
						985	120	95			1200	LB	EPOXY COATED REINFORCING STEEL	507.17			
						190					190	LF	GROUTING SHEAR KEYS	510.24			
						14	1	1			16	GAL	WATER REPELLENT, SILANE	514.10			
						220					220	SY	SHEET MEMBRANE WATERPROOFING, TORCH APPLIED	519.20			
							37.5	37.5			75	LF	JOINT SEALER, HOT POURED	524.11			
						1					1	EACH	REMOVAL OF STRUCTURE (1300 SF - EST.)	529.15			
							8	8			16	EACH	BEARING DEVICE ASSEMBLY, ELASTOMERIC PAD	531.11			
							1				1	LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 8)	540.10			
								1			1	LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 8)	540.10			
							80	60			140	CY	STONE FILL, TYPE III	613.12			
							95	115			210	SY	GEOTEXTILE UNDER STONE FILL	649.31			
						10					10	CY	SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, CLASS A LOW CEMENT)	900.608			
									2		2	EACH	SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB)(BRIDGE 8)	900.620			
						122.5					122.5	LF	SPECIAL PROVISION (BRIDGE RAILING, TEXAS)	900.640			
						253					253	LF	SPECIAL PROVISION (PRESTRESSED CONCRETE, NEXT D BEAMS)(NEXT 28 D)	900.640			

PROJECT NAME: **CHESTER**
PROJECT NUMBER: **BRF 025-1(28)**
FILE NAME: s94e081excel.dgn PLOT DATE: 09/20/2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE QUANTITY SHEET #1 SHEET 14 OF 124



TYPICAL ROADWAY SECTION

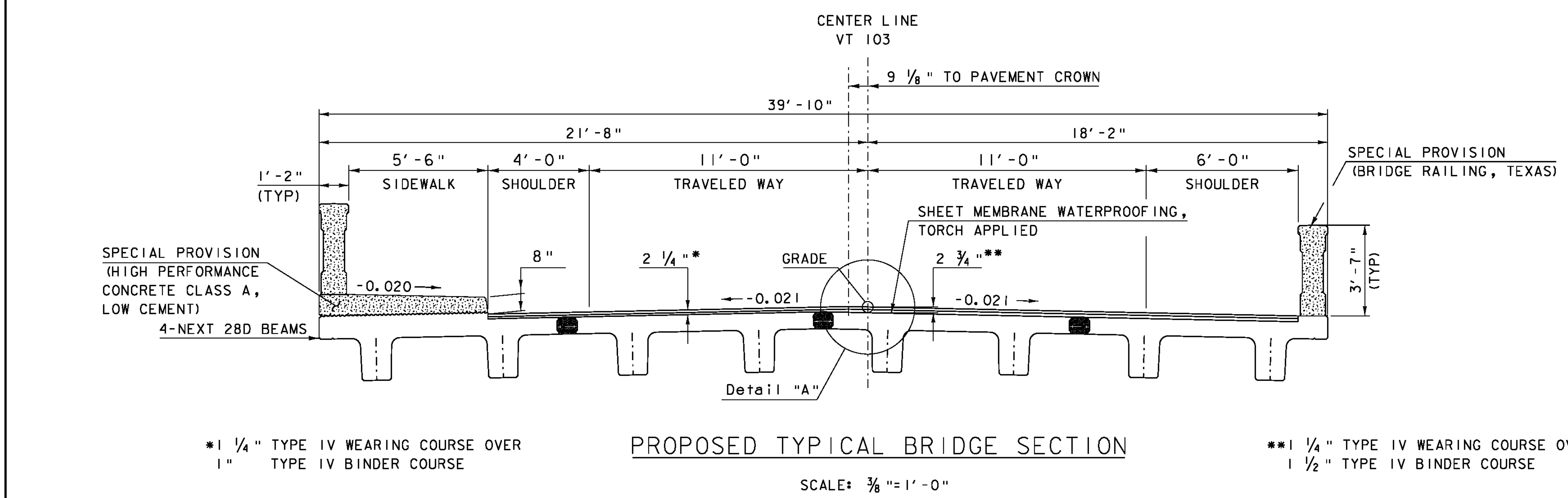
SCALE: 3/8" = 1'-0"

*1 1/4" TYPE IV WEARING COURSE OVER
 1 1/4" TYPE IV BINDER COURSE OVER
 2 1/2" TYPE II BASE COURSE OVER
 2 1/2" TYPE II BASE COURSE

NOTE:
 PAVEMENT SHALL BE A MARSHALL MIX PAID
 FOR UNDER THE ITEM 406.25, "BITUMINOUS CONCRETE PAVEMENT".

TYPICAL ROADWAY SECTION

WITH RAIL, WITHOUT SIDEWALK/RAMP
 SCALE: 3/8" = 1'-0"

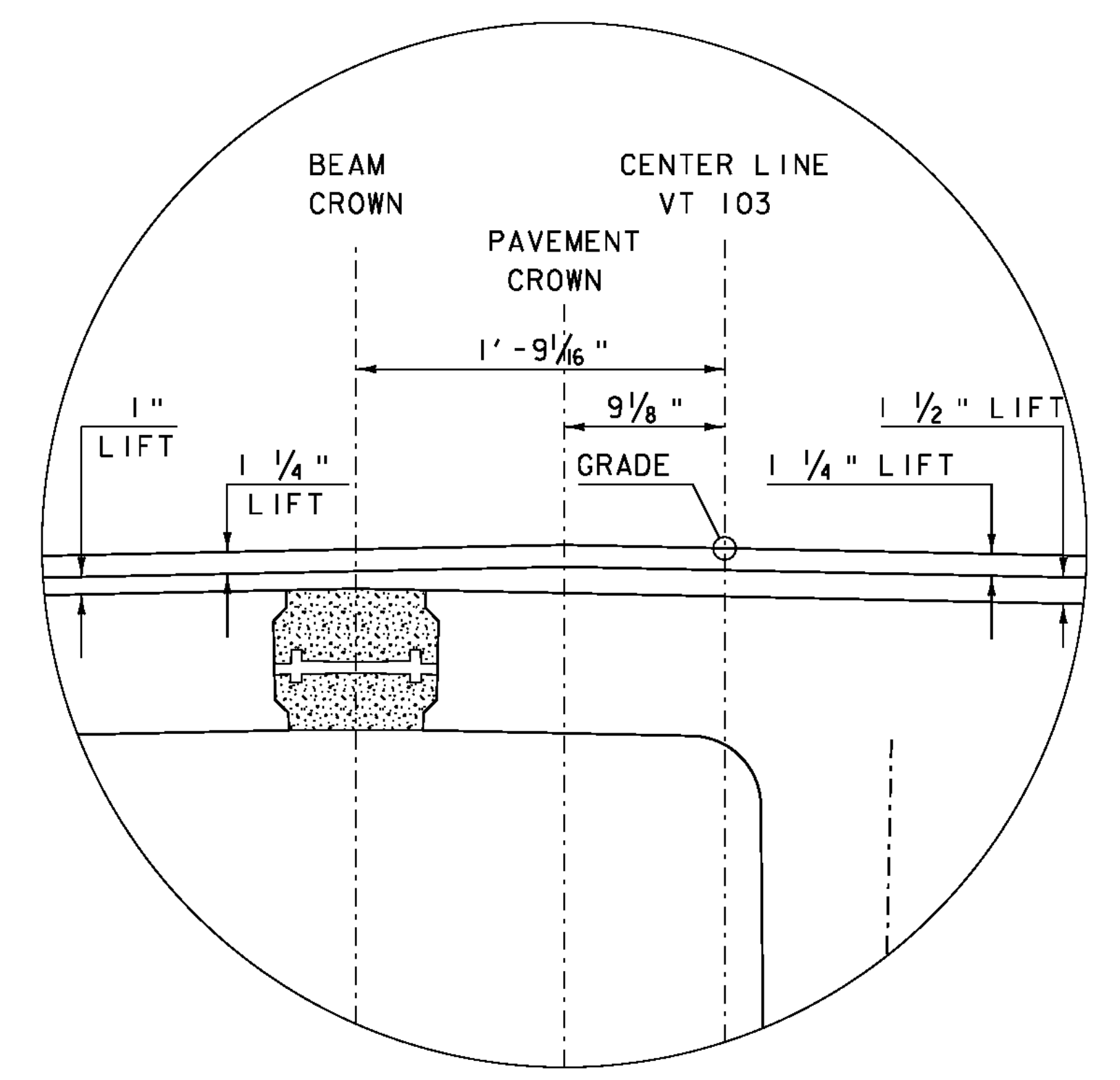


PROPOSED TYPICAL BRIDGE SECTION

SCALE: 3/8" = 1'-0"

*1 1/4" TYPE IV WEARING COURSE OVER
 1" TYPE IV BINDER COURSE

**1 1/4" TYPE IV WEARING COURSE OVER
 1 1/2" TYPE IV BINDER COURSE



Detail "A"

SCALE 3/8" = 1'-0"
 1 0 1 2 3 4

MATERIAL TOLERANCES
 (IF USED ON PROJECT)

SURFACE	
- PAVEMENT (TOTAL THICKNESS)	+/- 1/4"
- AGGREGATE SURFACE COURSE	+/- 1/2"
SUBBASE	+/- 1"
SAND BORROW	+/- 1"

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(28)
 FILE NAME: 84e061/Str/typ.dgn PLOT DATE: 20-SEP-2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: M.FESSEL
 DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
 BRIDGE 8 TYPICAL SECTIONS SHEET 15 OF 124

GPS CONTROL POINTS

HVCTRL #1

DOTTAVIO AZ MK
 NORTH = 273787.07
 EAST = 1619869.46
 ELEV. = 577.75

HVCTRL #2

DOTTAVIO
 NORTH = 275233.88
 EAST = 1619439.55
 ELEV. = 563.37

GENERAL LOCATION, 10.4 MI (16.7 KM) NORTHWEST OF BELLOWS FALLS, 6 MI (9.7 KM) SOUTHWEST OF SPRINGFIELD AND 5.5 MI (8.9 KM) NORTH OF GRAFTON. TO REACH FROM THE JUNCTION OF VT ROUTE 103 AND VT ROUTE 11 (EAST) IN CHESTER PROCEED SOUTHEAST ON VT ROUTE 103 FOR .8 MI (1.3 KM) TO THE MARK ON THE RIGHT (WEST). THE MARK IS 75.5 FT (23.0 M) SOUTHEAST OF THE SOUTHEAST CORNER OF THE PUTNEY PASTA BUILDING, 70 FT (21.3 M) SOUTH OF A SEWER MANHOLE, 48 FT (14.6 M) WEST OF AND LEVEL WITH THE CENTERLINE OF ROUTE 103, 14 FT (4.3 M) SOUTHEAST OF A FIRE HYDRANT AND 8.5 FT (2.6 M) EAST OF UTILITY POLE NUMBER 3/88/3/40 AND A FIBERGLASS WITNESS POST. OWNERSHIP UNKNOWN.

GENERAL LOCATION, 10.7 MI (17.2 KM) NORTHWEST OF BELLOWS FALLS, 6 MI (9.7 KM) SOUTHWEST OF SPRINGFIELD AND 5.5 MI (8.9 KM) NORTH OF GRAFTON. TO REACH FROM THE JUNCTION OF VT ROUTE 103 AND VT ROUTE 11 (EAST) IN CHESTER PROCEED SOUTHEAST ON VT ROUTE 103 FOR .5 MI (0.8 KM) TO THE MARK ON THE RIGHT (WEST). THE MARK IS 64 FT (19.5 M) NORTHEAST OF THE NORTHEAST CORNER OF DIAMOND JIMS LOG CABIN RESTAURANT, 34.5 FT (10.5 M) WEST OF AND 1 FT (0.3 M) HIGHER THAN THE CENTERLINE OF ROUTE 103, 19 FT (5.8 M) SOUTH OF THE CENTERLINE OF THE NORTHERLY PAVED DRIVE ENTRANCE TO THE SAID RESTAURANT, 10 FT (3.0 M) NORTH OF THE NORTHEAST CORNER OF A PAVED PARKING LOT, AND 6.2 FT (1.9 M) NORTHEAST OF UTILITY POLE NUMBER 79-1 AND A FIBERGLASS WITNESS POST. OWNERSHIP RAY DOTTA VIO, PHONE NO. (802) 875-4040.

TRAVERSE TIES

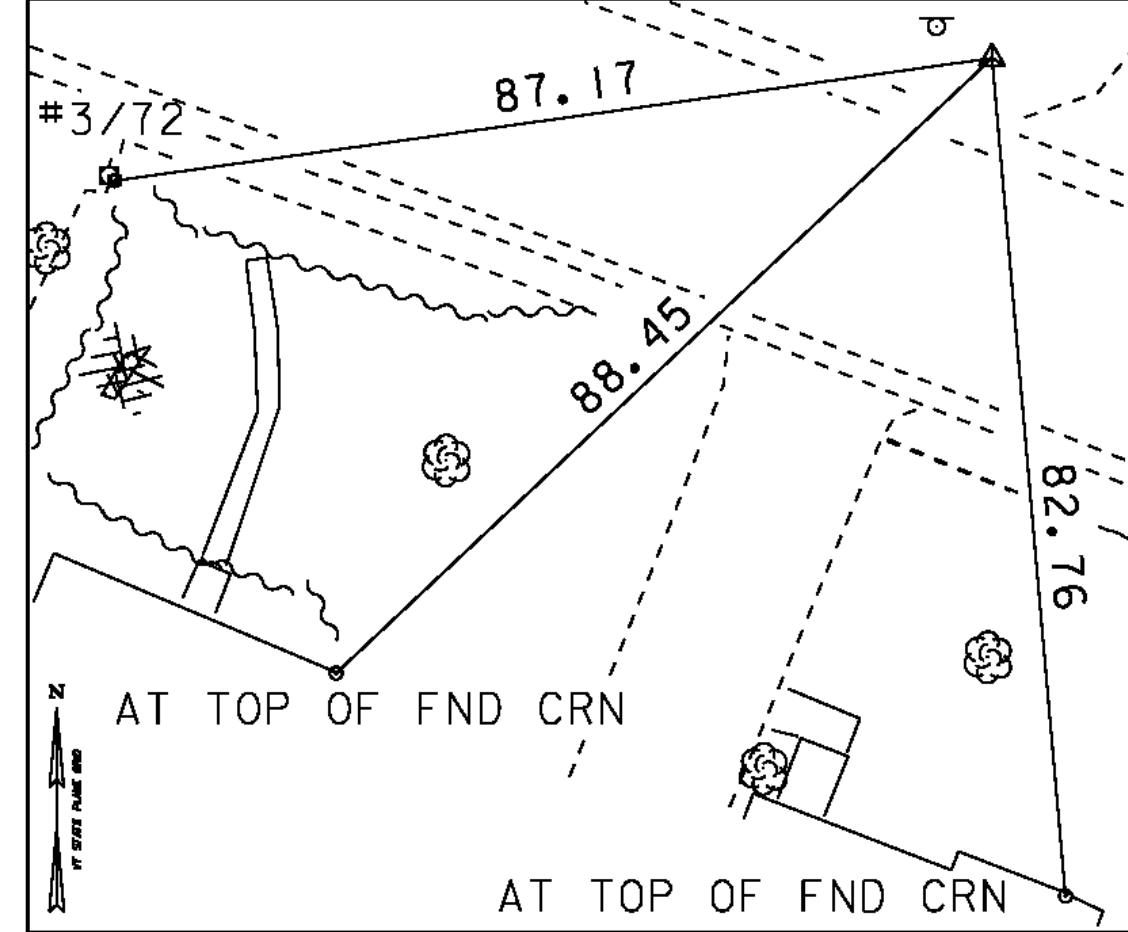
HVCTRL #3

NORTH = 275583.42
 EAST = 1618985.42
 ELEV. = 568.66

PK Nail
not Tied

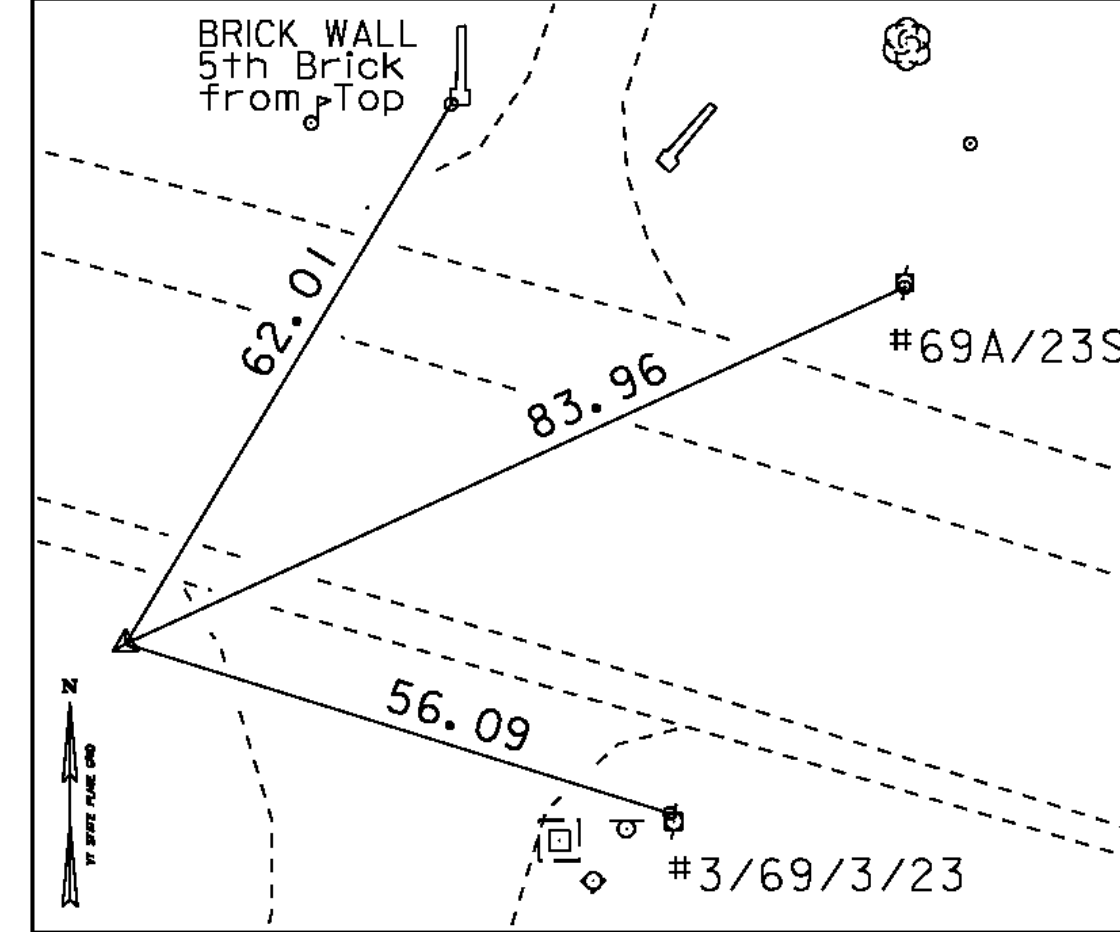
HVCTRL #4

NORTH = 275824.63
 EAST = 1618453.45
 ELEV. = 577.79



HVCTRL #5

NORTH = 275970.12
 EAST = 1617888.75
 ELEV. = 575.35



NORTH =
 EAST =
 ELEV. =

NORTH =
 EAST =
 ELEV. =

* Main Traverse Completed 09/08/98 by R.Gilman P.C. & T.Companion

* CURVE DATA CURRENT AS OF 8/18/2010

ALIGNMENT COORD

ALIGNMENT COORDINATES			
VT RT 103			
	STATION	NORTHING	EASTING
POB	20+83.44	276042.5407	1617696.8364
PC #1	22+09.30	276012.9376	1617816.1631
PT #1	23+79.43	275965.6128	1617982.5237
PC #2	27+27.76	275853.8874	1618312.4494
PT #2	30+16.56	275751.0095	1618582.2270
POE	30+39.64	275720.8416	1618653.1603
CHANNEL			
	STATION	NORTHING	EASTING
POB	10+00.00	275828.9628	1618152.2252
POE	11+75.00	275994.7169	1618208.3552

CURVE (1)
 DELTA = 5°06'14" RT
 D = 3°00'00"
 R = 1909.86'
 T = 85.12'
 L = 170.13'
 E = 1.90'

CURVE (2)
 DELTA = 4°19'55" RT
 D = 1°30'00"
 R = 3819.72'
 T = 144.47'
 L = 288.80'
 E = 2.73'

DATUM	
VERTICAL	NAVD 88
HORIZONTAL	NAD 83 (92)
ADJUSTMENT	Compass

PROJECT NAME:	Chester
PROJECT NUMBER:	BRF 025-1(28)S
FILE NAME:	84e061\survey\84e061t.dgn
PROJECT LEADER:	R. Bullock
DESIGNED BY:	
BRIDGE 8 TIE SHEET	
PLOT DATE:	20-SEP-2010
DRAWN BY:	R. Bullock
CHECKED BY:	
SHEET 16	OF 124

CONSTRUCT 5' PAVED APRON
STA 24+98 RT - 12' WIDTH

REMOVAL AND DISPOSAL OF GUARDRAIL

STA 25+11 LT - 25+61 LT
STA 26+06 LT - 26+57 LT
STA 25+23 RT - 25+61 RT
STA 26+07 RT - 26+45 RT

REMOVE GRAVEL BAR
STA 10+41 RT - 10+61 RT

MAIN LINE STA. 25+84.00 =
CHANNEL LINE STA. 10+75.00
 $\Delta = 90^\circ 00' 00''$ LT

SPECIAL PROVISION (GUARDRAIL APPROACH
SECTION TO CONCRETE BRIDGE RAILING) (TL-2)

STA 25+41.50 LT - 25+53.00 LT
STA 26+14.25 LT - 26+25.75 LT
STA 25+41.50 RT - 25+53.00 RT
STA 26+14.25 RT - 26+25.75 RT

REMOVING SIGNS
STA 22+56 RT
STA 25+59 LT
STA 25+59 RT
STA 25+61 RT
STA 26+07 LT
STA 26+07 RT
STA 26+13 LT

TRAFFIC SIGNS, TYPE A
STA 25+49 RT
STA 26+19 LT

ADJUST ELEVATION
OF VALVE BOX
STA 26+31 RT

REMOVING LARGE TREES
STA 25+55 LT
TRIM TREES
STA 26+06 LT

4" WHITE LINE
STA 24+50.00 LT - 27+00.00 LT
STA 24+50.00 RT - 27+00.00 RT

4" YELLOW LINE
STA 24+50.00 - 27+00.00 (CL DOUBLE)

MANUFACTURED TERMINAL SECTION, TANGENT (TL-2)

STA 25+14.60 LT - 25+41.50 LT
STA 26+25.75 LT - 26+52.65 LT
STA 25+14.60 RT - 25+41.50 RT
STA 26+25.75 RT - 26+52.65 RT

PORTLAND CEMENT CONCRETE SIDEWALK, 5 INCH
STA 25+28.00 LT - 25+53.00 LT
STA 26+14.25 LT - 26+40.00 LT

PRECAST REINFORCED CONCRETE CURB, TYPE B
STA 25+28.00 LT - 25+53.00 LT
STA 26+14.25 LT - 26+40.00 LT

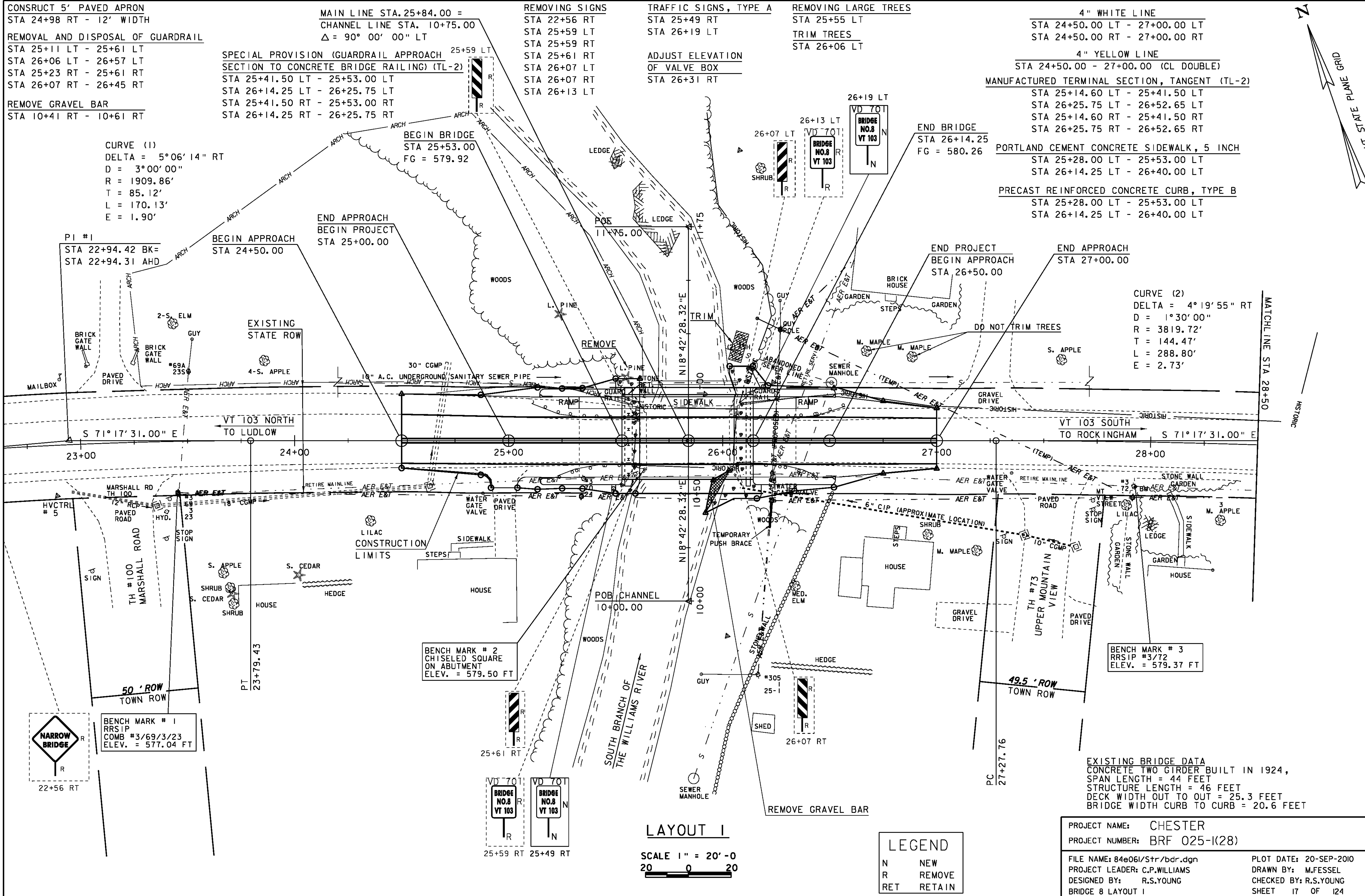
CURVE (1)
DELTA = $5^\circ 06' 14''$ RT
D = $3^\circ 00' 00''$
R = 1909.86'
T = 85.12'
L = 170.13'
E = 1.90'

END APPROACH
BEGIN PROJECT
STA 25+00.00

BEGIN APPROACH
STA 24+50.00

PI #1
STA 22+94.42 BK=
STA 22+94.31 AHD

CURVE (2)
DELTA = $4^\circ 19' 55''$ RT
D = $1^\circ 30' 00''$
R = 3819.72'
T = 144.47'
L = 288.80'
E = 2.73'



LAYOUT 1

SCALE 1" = 20'-0"
20 0 20

LEGEND	
N	NEW
R	REMOVE
RET	RETAIN

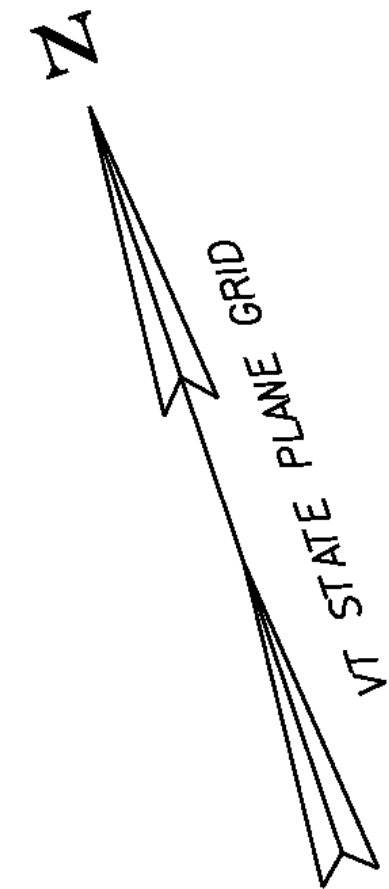
EXISTING BRIDGE DATA
CONCRETE TWO GIRDER BUILT IN 1924,
SPAN LENGTH = 44 FEET
STRUCTURE LENGTH = 46 FEET
DECK WIDTH OUT TO OUT = 25.3 FEET
BRIDGE WIDTH CURB TO CURB = 20.6 FEET

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

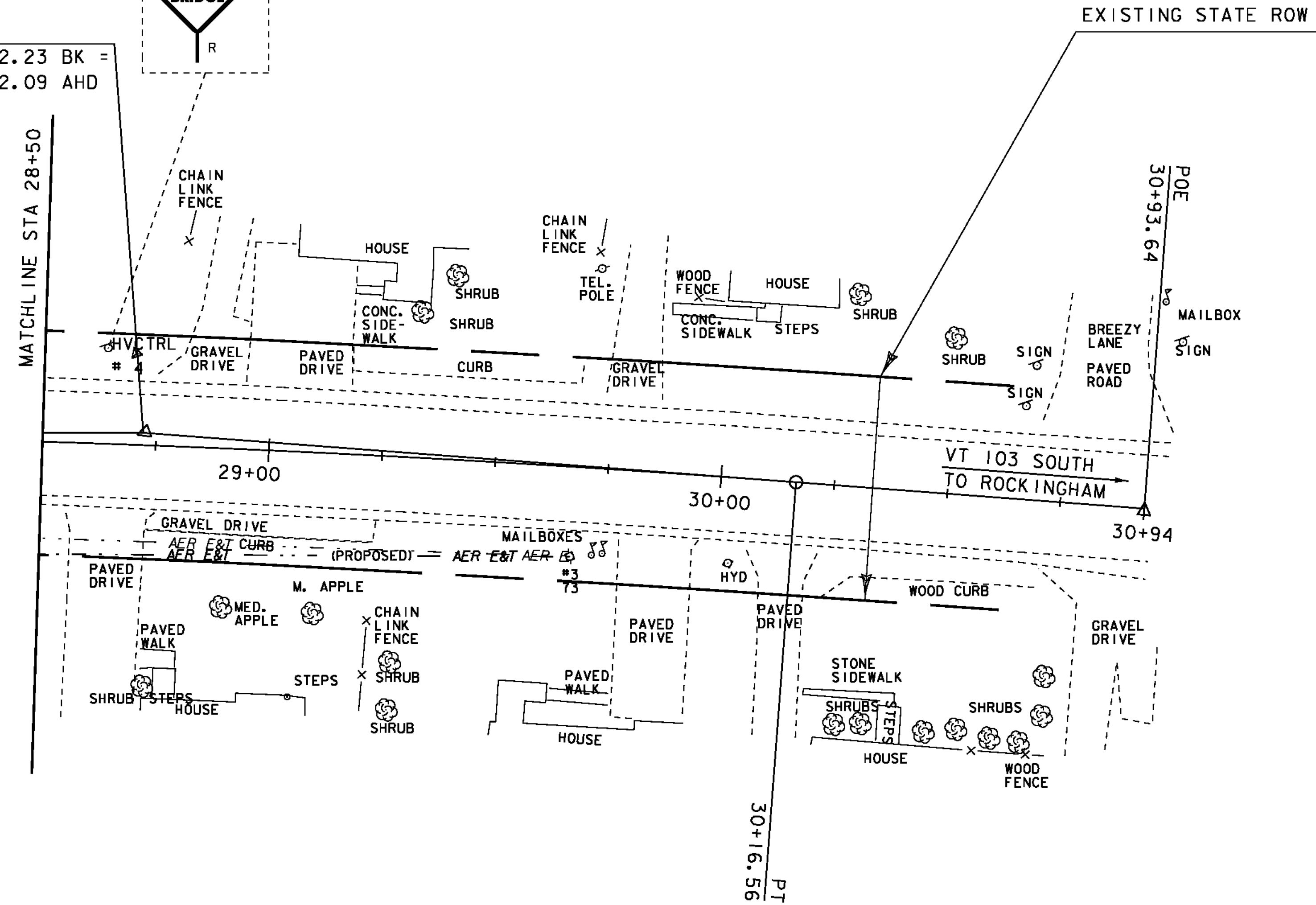
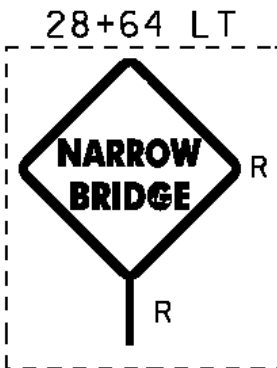
FILE NAME: 84e061/Str/bdr.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 8 LAYOUT 1

PLOT DATE: 20-SEP-2010
DRAWN BY: M.FESSEL
CHECKED BY: R.S.YOUNG
SHEET 17 OF 124

REMOVING SIGNS
STA 28+64 LT



PI #2
STA 28+72.23 BK =
STA 28+72.09 AHD

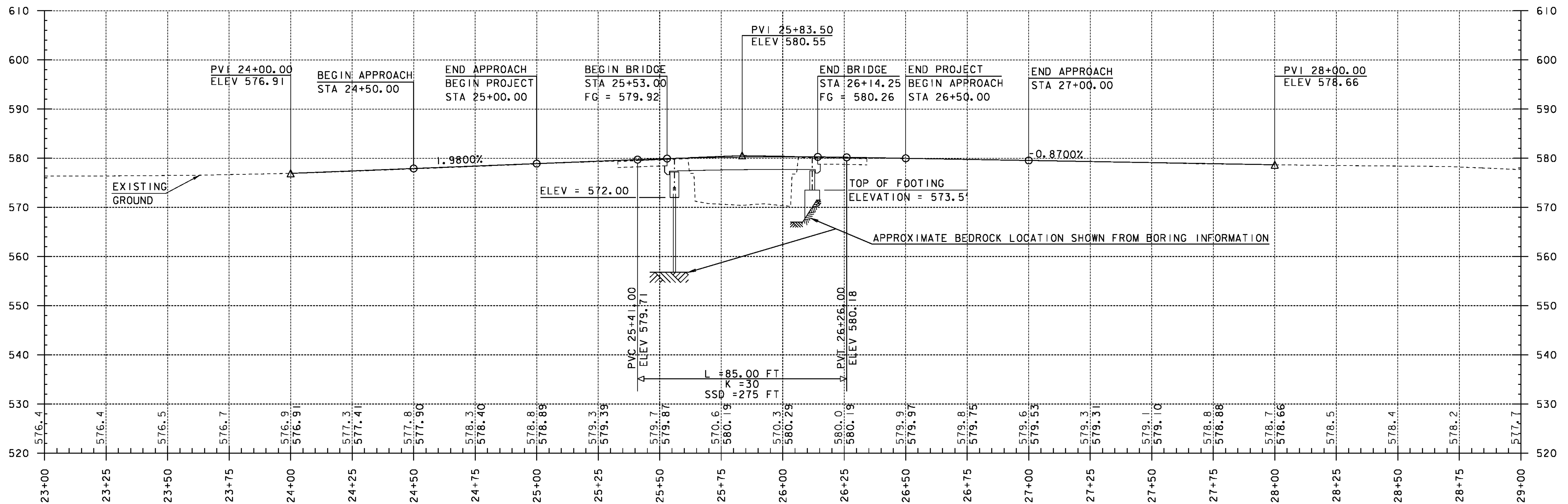


LAYOUT 2

SCALE 1" = 20'-0"
20 0 20

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061/Str/bdr.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 18 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 8 LAYOUT 2	

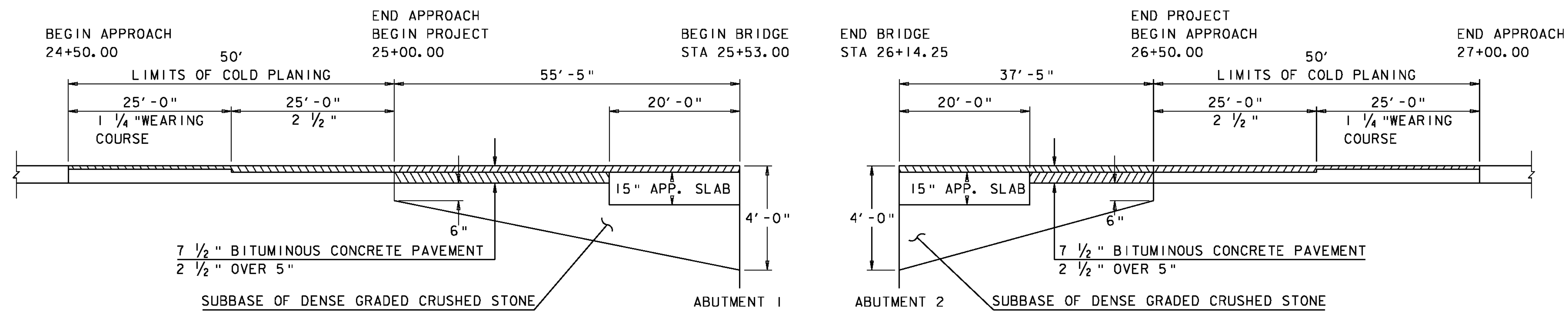
VT103 PROFILE



NOTES:

GRADES SHOWN TO THE NEAREST TENTH ARE EXISTING GROUND ALONG ϕ .

GRADES SHOWN TO THE NEAREST HUNDREDTH ARE FINISH GRADE ALONG ϕ .

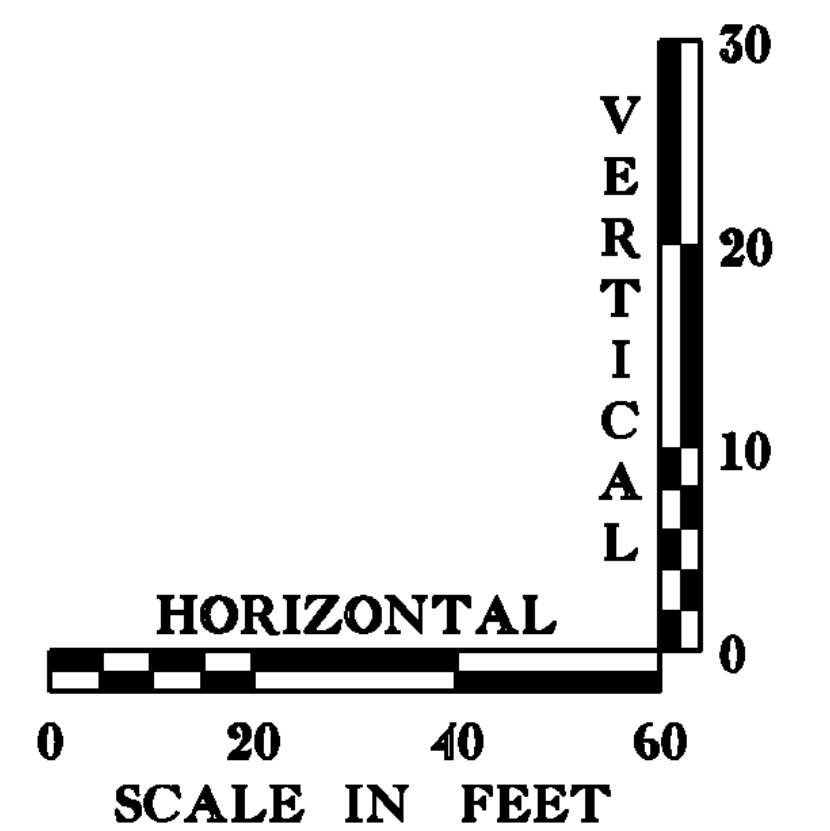


BEGIN PROJECT MATERIAL TRANSITION

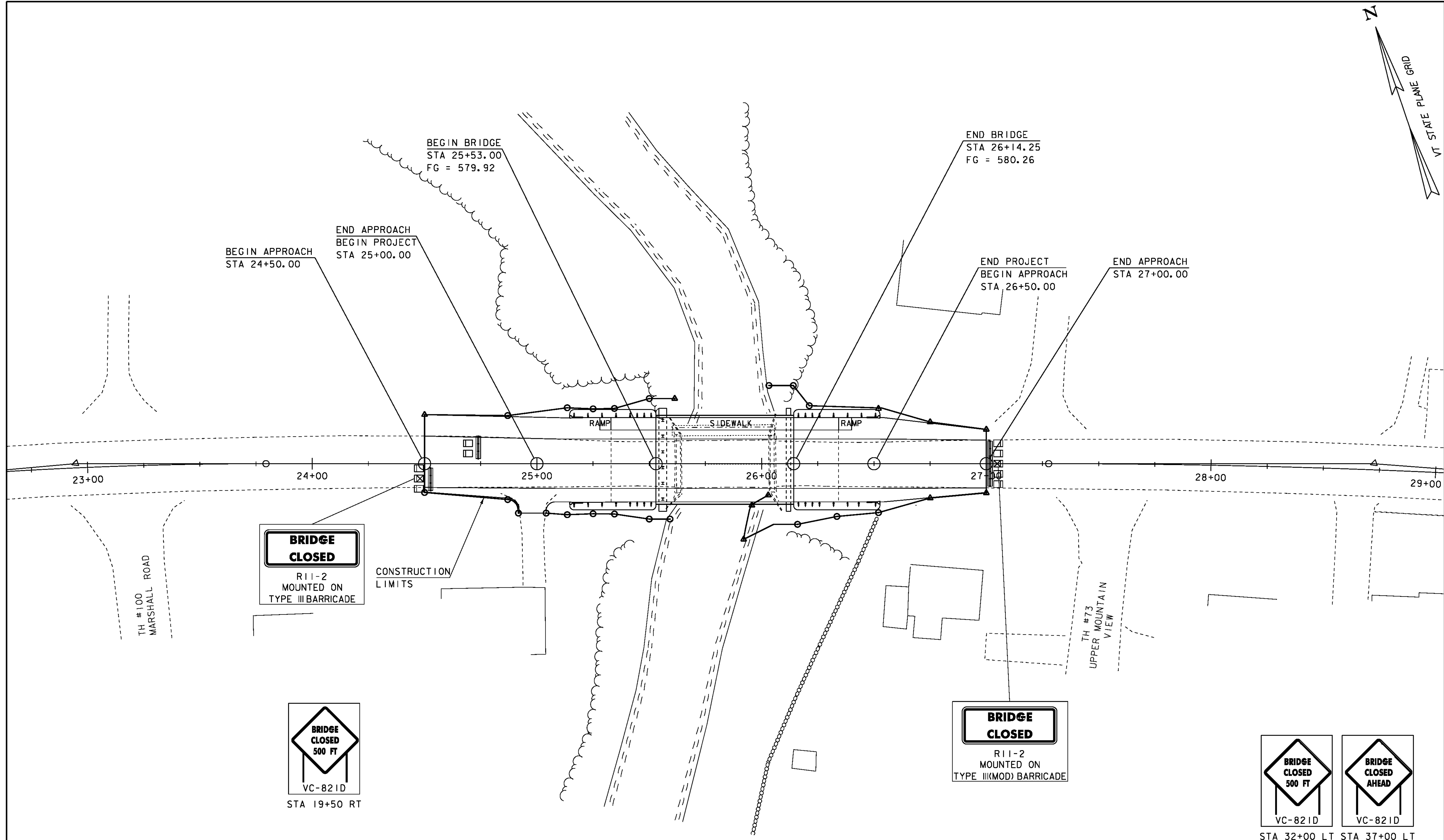
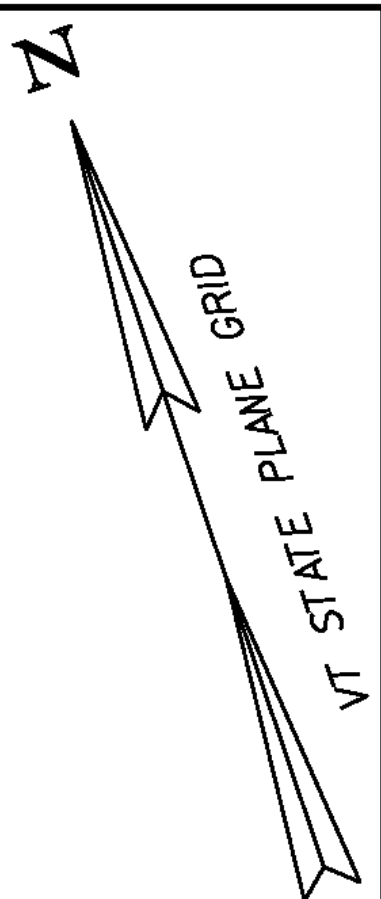
NOT TO SCALE

END PROJECT MATERIAL TRANSITION

NOT TO SCALE



PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061/Str/s84e06ipro.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	BRIDGE 8 PROFILE SHEET
DESIGNED BY: R.S.YOUNG	SHEET 19 OF 124



NOTE: 1: THE CONTRACTOR SHALL PROVIDE TEMPORARY TRAFFIC BARRIER AS POSITIVE PROTECTION DURING THE BRIDGE CLOSURE. PAYMENT SHALL BE UNDER 621.90 'TEMPORARY TRAFFIC BARRIER'
 2: ANY LINE STRIPING TARGETS USED SHALL BE INCIDENTAL TO ITEM 641.10 'TRAFFIC CONTROL'.

TRAFFIC CONTROL LAYOUT

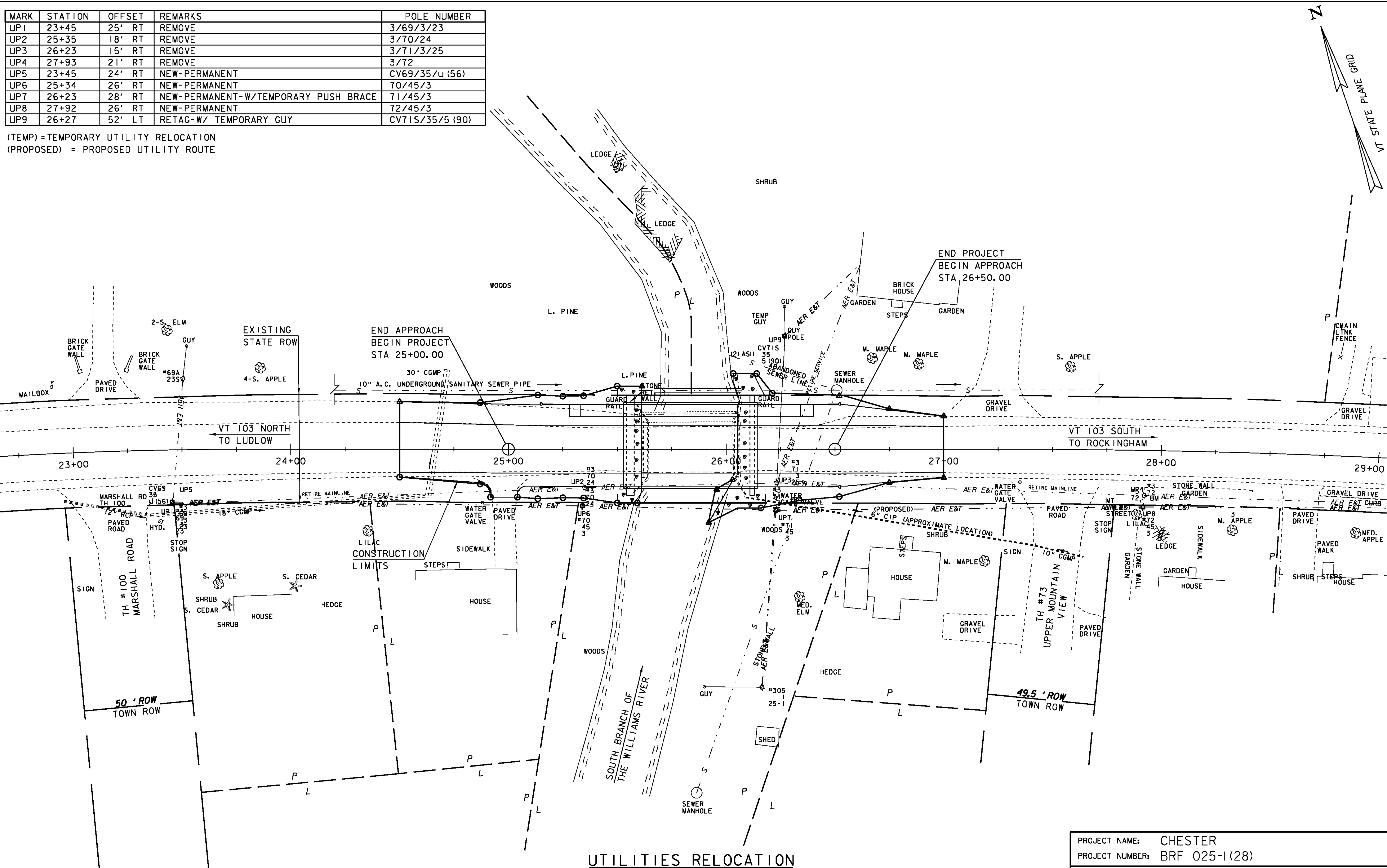
SCALE 1" = 20'-0"
 20 0 20

- LEGEND**
- TYPE III BARRICADE
 - ▣ TYPE III (MOD) BARRICADE
 - ▬ TEMPORARY TRAFFIC BARRIER

PROJECT NAME: CHESTER		PLOT DATE: 20-SEP-2010	
PROJECT NUMBER: BRF 025-1(28)		DRAWN BY: M.FESSEL	
FILE NAME: s84e061traffic.dgn	DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG	SHEET 20 OF 124
BRIDGE 8 TRAFFIC CONTROL LAYOUT			

MARK	STATION	OFFSET	REMARKS	POLE NUMBER
UP1	23+45	25' RT	REMOVE	3/69/3/23
UP2	25+35	18' RT	REMOVE	3/70/24
UP3	26+23	15' RT	REMOVE	3/71/3/25
UP4	27+93	21' RT	REMOVE	3/72
UP5	23+45	24' RT	NEW-PERMANENT	CV69/35/U (56)
UP6	25+34	26' RT	NEW-PERMANENT	70/45/3
UP7	26+23	28' RT	NEW-PERMANENT-W/TEMPORARY PUSH BRACE	71/45/3
UP8	27+92	26' RT	NEW-PERMANENT	72/45/3
UP9	26+27	52' LT	RETAG-W/ TEMPORARY GUY	CV71S/35/5 (90)

(TEMP) = TEMPORARY UTILITY RELOCATION
 (PROPOSED) = PROPOSED UTILITY ROUTE



UTILITIES RELOCATION

SCALE 1" = 20'-0"
 20 0 20

PROJECT NAME:	CHESTER	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(28)	DRAWN BY:	M.FESSEL
FILE NAME:	84e061/Str/bdr_utilities.dgn	CHECKED BY:	R.S.YOUNG
PROJECT LEADER:	C.P.WILLIAMS	BRIDGE 8 UTILITIES RELOCATION	SHEET 21 OF 124

SOIL CLASSIFICATION

AASHTO

A1	Gravel and Sand
A3	Fine Sand
A2	Silty or Clayey Gravel and Sand
A4	Silty Soil - Low Compressibility
A5	Silty Soil - Highly Compressible
A6	Clayey Soil - Low Compressibility
A7	Clayey Soil - Highly Compressible

ROCK QUALITY DESIGNATION

R.Q.D. (%)	ROCK DESCRIPTION
<25	Very Poor
25 to 50	Poor
51 to 75	Fair
76 to 90	Good
>90	Excellent

SHEAR STRENGTH

UNDRAINED SHEAR STRENGTH IN P.S.F.	CONSISTENCY
<250	Very Soft
250-500	Soft
500-1000	Med. Stiff
1000-2000	Stiff
2000-4000	Very Stiff
>4000	Hard

CORRELATION GUIDE OF "N" TO DENSITY/CONSISTENCY

DENSITY (GRANULAR SOILS)		CONSISTENCY (COHESIVE SOILS)	
N	DESCRIPTIVE TERM	N	DESCRIPTIVE TERM
<5	Very Loose	<2	Very Soft
5-10	Loose	2-4	Soft
11-24	Med. Dense	5-8	Med. Stiff
25-50	Dense	9-15	Stiff
>50	Very Dense	16-30	Very Stiff
		31-60	Hard
		>60	Very Hard

COMMONLY USED SYMBOLS

- ▼ Water Elevation
- ⊕ Standard Penetration Boring
- ⊕ Auger Boring
- ⊕ Rod Sounding
- S Sample
- N Standard Penetration Test
- Blow Count Per Foot For:
2" O.D. Sampler
1 3/8" I.D. Sampler
Hammer Weight Of 140 Lbs.
Hammer Fall Of 30"
- VS Field Vane Shear Test
- US Undisturbed Soil Sample
- B Blast
- DC Diamond Core
- MD Mud Drill
- WA Wash Ahead
- HSA Hollow Stem Auger
- AX Core Size 1 1/8"
- BX Core Size 1 3/8"
- NX Core Size 2 1/8"
- M Double Tube Core Barrel Used
- LL Liquid Limit
- PL Plastic Limit
- PI Plasticity Index
- NP Non Plastic
- w Moisture Content (Dry Wgt. Basis)
- D Dry
- M Moist
- MTW Moist To Wet
- W Wet
- Sat Saturated
- Bo Boulder
- Gr Gravel
- Sa Sand
- SI Silt
- Cl Clay
- HP Hardpan
- Le Ledge
- NLTD No Ledge To Depth
- CNPF Can Not Penetrate Further
- TLOB To Ledge Or Boulder
- NR No Recovery
- Rec. Recovery
- %Rec. Percent Recovery
- ROD Rock Quality Designation
- CBR California Bearing Ratio
- < Less Than
- > Greater Than
- R Refusal (N > 100)

COLOR

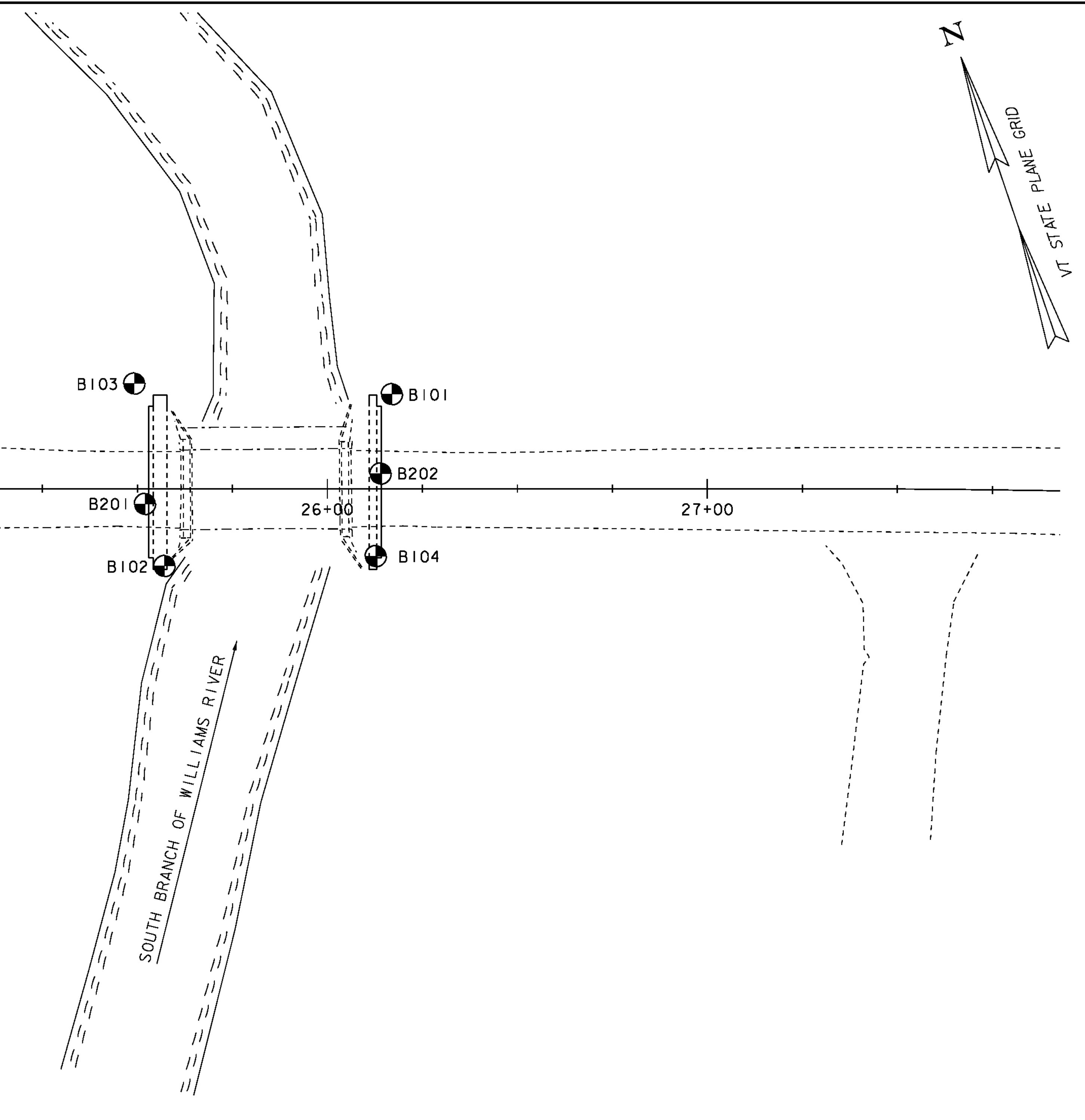
- blk Black
- bl Blue
- brn Brown
- dk Dark
- gry Gray
- gn Green
- lt Light
- or Orange
- pnk Pink
- pu Purple
- rd Red
- tn Tan
- wh White
- yel Yellow
- mitc Multicolored

DEFINITIONS (AASHTO)

- BEDROCK (LEDGE)** - Rock in its native location of indefinite thickness.
- BOULDER** - A rock fragment with an average dimension > 12 inches.
- COBBLE** - Rock fragments with an average dimension between 3 and 12 inches.
- GRAVEL** - Rounded particles of rock < 3" and > 0.075" (#10 sieve).
- SAND** - Particles of rock < 0.075" (#10 sieve) and > 0.0025" (#200 sieve).
- SILT** - Soil < 0.0025" (#200 sieve), non or slightly plastic and exhibits no strength when air-dried.
- CLAY** - Fine grained soil, exhibits plasticity when moist and considerable strength when air-dried.
- VARVED** - Alternate layers of silt and clay.
- HARDPAN** - Extremely dense soil, cemented layer, not softened when wet.
- MUCK** - Soft organic soil (containing > 10% organic material).
- MOISTURE CONTENT** - Weight of water divided by dry weight of soil.
- FLOWING SAND** - Granular soil so saturated (loose) that it flows into drill casing during extraction of wash rod.
- STRIKE** - Angle from magnetic north to line of intersection of bed with a horizontal plane.
- DIP** - Inclination of bed with a horizontal plane.

BORING CHART

HOLE NO.	VTSPG		GROUND ELEV.	ELEV. TLOB
	NORTHING	EASTING		
B-101	275912.98	1618215.49	579.4	567.4
B-102	275889.36	1618144.32	577.89	556.19
B-103	275937.37	1618152.19	579.3	557.5
B-104	275873.99	1618197.81	576.67	566.97
B-201	275906.47	1618144.69	580.20	556.70
B-202	275894.16	1618205.98	580.50	571.4



BORING PLAN

SCALE 1" = 20' - 0
 20 0 20

GENERAL NOTES

- The subsurface explorations shown herein were made between 11/03/06 and 01/22/09 by the Agency.
- Soil and rock classifications, properties and descriptions are based on engineering interpretation from available subsurface information by the Agency and may not necessarily reflect actual variations in subsurface conditions that may be encountered between individual boring or sample locations.
- Observed water levels and/or conditions indicated are as recorded at the time of exploration and may vary according to the prevailing rainfall, methods of exploration and other factors.
- Engineering judgment was exercised in preparing the subsurface information presented herein. Analysis and interpretation of subsurface data was performed and interpreted for Agency design and estimating purposes. Presentation of the information in the Contract is intended to provide the Contractor access to the same data available to the Agency. The subsurface information is presented in good faith and is not intended as a substitute for personal investigation, independent interpretation, independent analysis or judgment by the Contractor.
- Pictorial structure details shown on the boring plan layout or soils profile are for illustrative purposes only and may not accurately portray final contract details.
- Terminology used on boring logs to describe the hardness, degree of weathering, and spacing of fractures, joints and other discontinuities in the bedrock is defined in the AASHTO Manual on Subsurface Investigations, 1988.

PROJECT NAME: CHESTER

PROJECT NUMBER: BRF 025-1 (28)

FILE NAME: s84e061bor.dgn
 PROJECT LEADER: C. P. WILLIAMS
 DESIGNED BY: R. S. YOUNG
 BORING INFORMATION SHEET

PLOT DATE: 20-SEP-2010
 DRAWN BY: M. FESSEL
 CHECKED BY: R. S. YOUNG
 SHEET 22 OF 124

VTTrans		STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH SECTION SUBSURFACE INFORMATION		BORING NUMBER: B-101 SHEET 1 of 1 DATE STARTED: 11/03/06 DATE COMPLETED: 11/07/06			
PROJECT NAME: CHESTER		PROJECT NUMBER: BRF 025-1(28)S		SITE NUMBER: BR 8			
SITE NAME: VT 103		STATION: 26+16.97		GROUND ELEVATION: 579.4 ft			
OFFSET: -24.87		VTSPG: N 275912.98 ft E 1618215.49 ft		GROUNDWATER DEPTH: 8.2 ft 11/07/06			
PROJECT PIN NUMBER: 84E061		BORING RIG: LAG TRACK RIG w/AUTO HAMMER		BORING TYPE: WASH BORE			
BORING CREW		CREW CHIEF: GARROW		DRILLER: GARROW			
LOGGERS: WERNER		SAMPLE TYPE: SPLIT BARREL		CHECKED BY: CAA			
DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
			RUN	REC (%)	RQD (%)	Dip (deg)	Drill Rate (min/ft)
		A-2-4, SiSa, brn, Moist, Rec. = 0.9 ft	7	12.8	17.2	61.6	21.2
		Field Note: Lost water at 3.3 ft.					
5		Field Class: No sample, Cobbles, Cleaned casing.					
		A-2-4, SiSa, brn, Moist, Rec. = 0.4 ft	R	27.8	6.7	72.0	21.3
		Cobbles & Boulders, 6.9 ft - 9.8 ft					
10		Field Class: A-2-4, Gr Sa, brn, Moist, Rec. = 0.2 ft, Insufficient sample for testing.	R				
		Cored ahead, Advanced casing, Cleaned casing, 10.5 ft - 11.8 ft					
		Top of Bedrock @ 12.0 ft (567.40)					
		Gray-white, Quartz-Biotite-Plagioclase Gneiss, Quartz rich, Competent, Dip runs from 0 to 80., Hard, Unweathered, NXMDC, 12.0 ft - 17.0 ft, Rec. = 4.1 ft	1	82	83	80	7
							4
							5
							4
							4
15		Gray-white, Biotite-Quartz-Plagioclase Gneiss, Competent, Dip runs from 0 to 80., Hard, Unweathered, NXMDC, 17.0 ft - 21.8 ft, Rec. = 4.7 ft	2	98	90	80	8
							9
							8
							10
							8
20		Hole stopped @ 21.8 ft					
25							

TOP OF FOOTING ELEVATION = 573.5

LOG OF BORING CHESTER BRF 025-1(28)S.GPJ VT AGT.GDT 12/15/08

VTTrans		STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH SECTION SUBSURFACE INFORMATION		BORING NUMBER: B-102 SHEET 1 of 1 DATE STARTED: 11/07/06 DATE COMPLETED: 11/13/06			
PROJECT NAME: CHESTER		PROJECT NUMBER: BRF 025-1(28)S		SITE NUMBER: BR 8			
SITE NAME: VT 103		STATION: 25+57.14		GROUND ELEVATION: 577.89 ft			
OFFSET: 20.33		VTSPG: N 275889.36 ft E 1618144.32 ft		GROUNDWATER DEPTH: 7.1 ft 11/09/06			
PROJECT PIN NUMBER: 84E061		BORING RIG: LAG TRACK RIG w/AUTO HAMMER		BORING TYPE: WASH BORE			
BORING CREW		CREW CHIEF: GARROW		DRILLER: GARROW			
LOGGERS: WERNER		SAMPLE TYPE: SPLIT BARREL		CHECKED BY: CAA			
DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
			RUN	REC (%)	RQD (%)	Dip (deg)	Drill Rate (min/ft)
		A-2-4, SiSa, brn, Moist, Rec. = 0.3 ft	3	16.9	6.9	71.9	21.2
		NXDC, Cobbles, 2.1 ft - 4.9 ft					
5		Visual Class: Broken Rock with sand, brn, Wet, Rec. = 0.5 ft	38	10.0			
		NXDC, Cobbles, Cleaned out casing., 6.4 ft - 8.9 ft					
10		Wood, 8.9 ft - 9.8 ft, Used roller core bit.	41	9.6			
		Field Class: A-1-b, Sa Gr, gry, Wet, Rec. = 0.5 ft, Insufficient sample for testing.					
		NXDC, Boulders, Cleaned out casing., 11.8 ft - 16.0 ft					
15		A-4, SaSi, gry, Moist, Sample retrieved from core barrel.		9.1	3.9	43.9	52.2
20		No Recovery, 19.7 ft - 20.2 ft	R				
		Top of Bedrock @ 21.7 ft (556.19)					
		Gray-white, Layered Biotite-Quartz-Plagioclase Gneiss, Competent, Dip runs from 0 to 80., Hard, Unweathered, NXMDC, 21.7 ft - 22.4 ft, Rec. = 2.8 ft	1	97	81	80	5
		White-gray, Quartz-Biotite-Plagioclase Gneiss, Quartz rich, Competent., Hard, Unweathered, 22.4 ft - 24.6 ft					6
25		White-gray, Quartz-Biotite-Plagioclase Gneiss, Quartz rich, Competent, Dip runs from 0 to 80., Hard, Unweathered, NXMDC, 24.6 ft - 26.6 ft, Rec. = 4.9 ft	2	100	95	80	6
		Gray-white, Biotite-Quartz-Plagioclase Gneiss, Competent., Hard, Unweathered, 26.6 ft - 28.9 ft					7
							5
							7
30		White-gray, Quartz-Biotite-Plagioclase Gneiss, Quartz rich, Competent., Hard, Unweathered, 28.9 ft - 29.5 ft	3	70	73	40	5
		White-gray, Quartz-Biotite-Plagioclase Gneiss, Quartz rich, Competent., Hard, Unweathered, NXMDC, 29.5 ft - 31.5 ft, Rec. = 1.4 ft					6
		Hole stopped @ 31.5 ft					

BOTTOM OF PILE CAP = 572.00

ESTIMATED PILE TIP

LOG OF BORING CHESTER BRF 025-1(28)S.GPJ VT AGT.GDT 12/15/08

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

FILE NAME: 84e061/Str/s84e061bor.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: M&R LAB
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 8 BORING LOGS 1 SHEET 23 OF 124

VTTrans		STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH SECTION SUBSURFACE INFORMATION		BORING NUMBER: B-103 SHEET 1 of 1 DATE STARTED: 11/14/06 DATE COMPLETED: 11/14/06			
PROJECT NAME: CHESTER		PROJECT NUMBER: BRF 025-1(28)S					
SITE NAME: VT 103		SITE NUMBER: BR 8					
STATION: 25+49.19		GROUND ELEVATION: 579.3 ft					
OFFSET: -27.67		GROUNDWATER DEPTH: 8.3 ft 11/14/06					
VTSPG: N 275937.37 ft E 1618152.19 ft		PROJECT PIN NUMBER: 84E061					
BORING CREW		BORING RIG: LAG TRACK RIG w/AUTO HAMMER					
CREW CHIEF: GARROW		BORING TYPE: WASH BORE					
DRILLER: GARROW		SAMPLE TYPE: SPLIT BARREL					
LOGGER: WERNER		CHECKED BY: CAA					
DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
			RUN	REC (%)	RQD (%)	Dip (deg)	Drill Rate (min/ft)
5		A-2-4, GrSa, brn, Moist, Rec. = 0.7 ft	20	19.4	24.9	58.6	16.5
		Cobbles, No Recovery, 2.0 ft - 9.8 ft, Cleaned out casing.					
10		A-1-b, GrSa, brn, Wet, Rec. = 0.9 ft	22	12.8	46.5	47.1	6.4
		Field Note: Cleaned out casing					
15		A-1-b, SaGr, brn, Wet, Rec. = 0.8 ft	22	10.9	47.2	44.6	8.2
		Field Note: Cleaned out casing					
20		A-2-4, GrSiSa (HP), gry, Moist, Rec. = 1.0 ft	R	9.5	25.1	41.8	33.1
		Field Note: Cleaned out casing					
25		Gray-white, Layered Biotite-Quartz-Plagioclase Gneiss, Competent, Dip runs from 0 to 40., Hard, Unweathered, NXMDC, 21.8 ft - 23.2 ft, Rec. = 4.7 ft	1	96	93	40	6
		White-gray, Quartz-Biotite-Plagioclase Gneiss, Quartz rich, Competent, Hard, Unweathered, 23.2 ft - 26.7 ft					7
30		White-gray, Quartz-Biotite-Plagioclase Gneiss, Quartz rich, Competent, Dip runs from 0 to 40., Hard, Unweathered, NXMDC, 26.7 ft - 31.6 ft, Rec. = 4.6 ft	2	94	70	40	5
		Hole stopped @ 31.6 ft					6
Top of Bedrock @ 21.8 ft (557.50)							

BOTTOM OF PILE CAP = 572.00

ESTIMATED PILE TIP

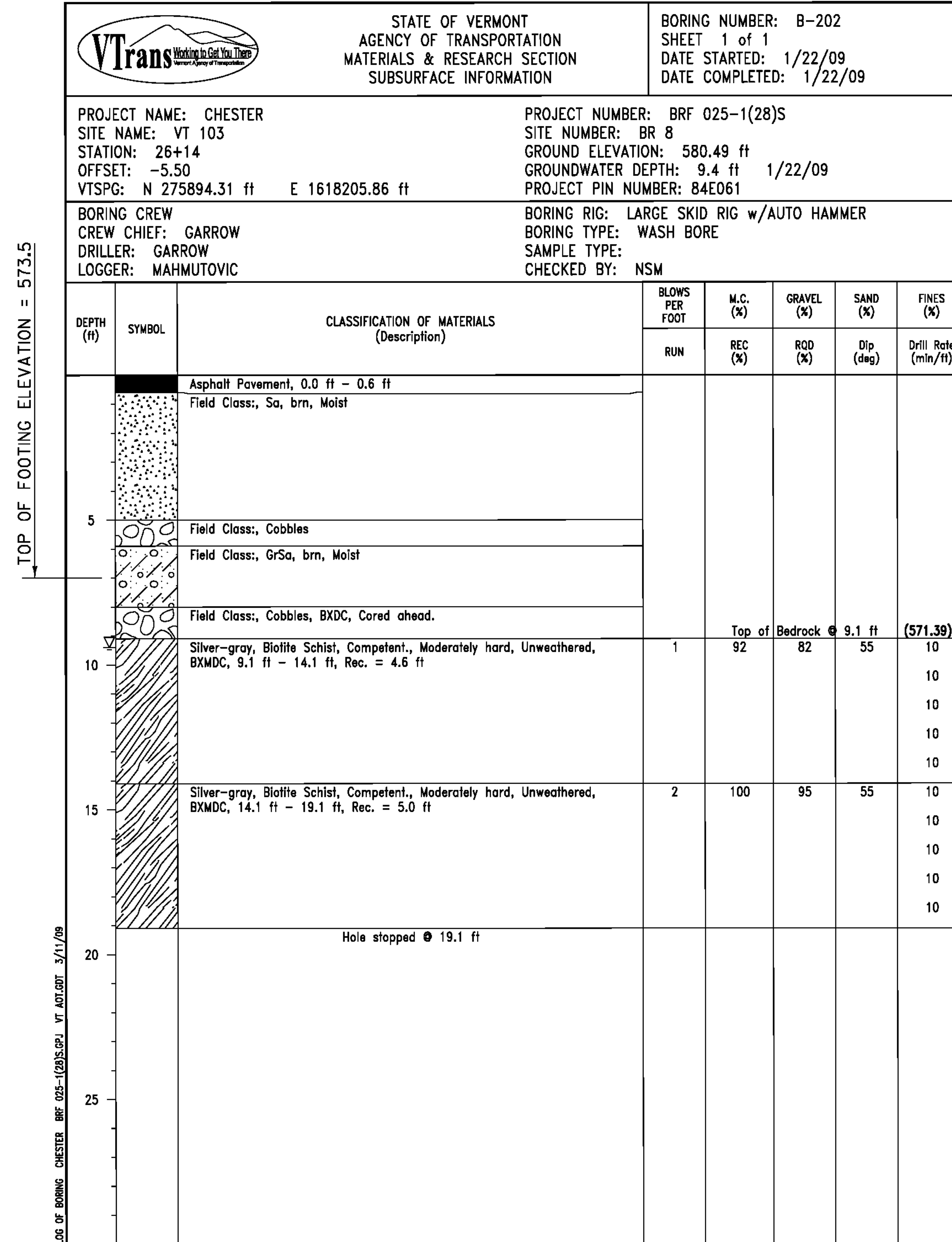
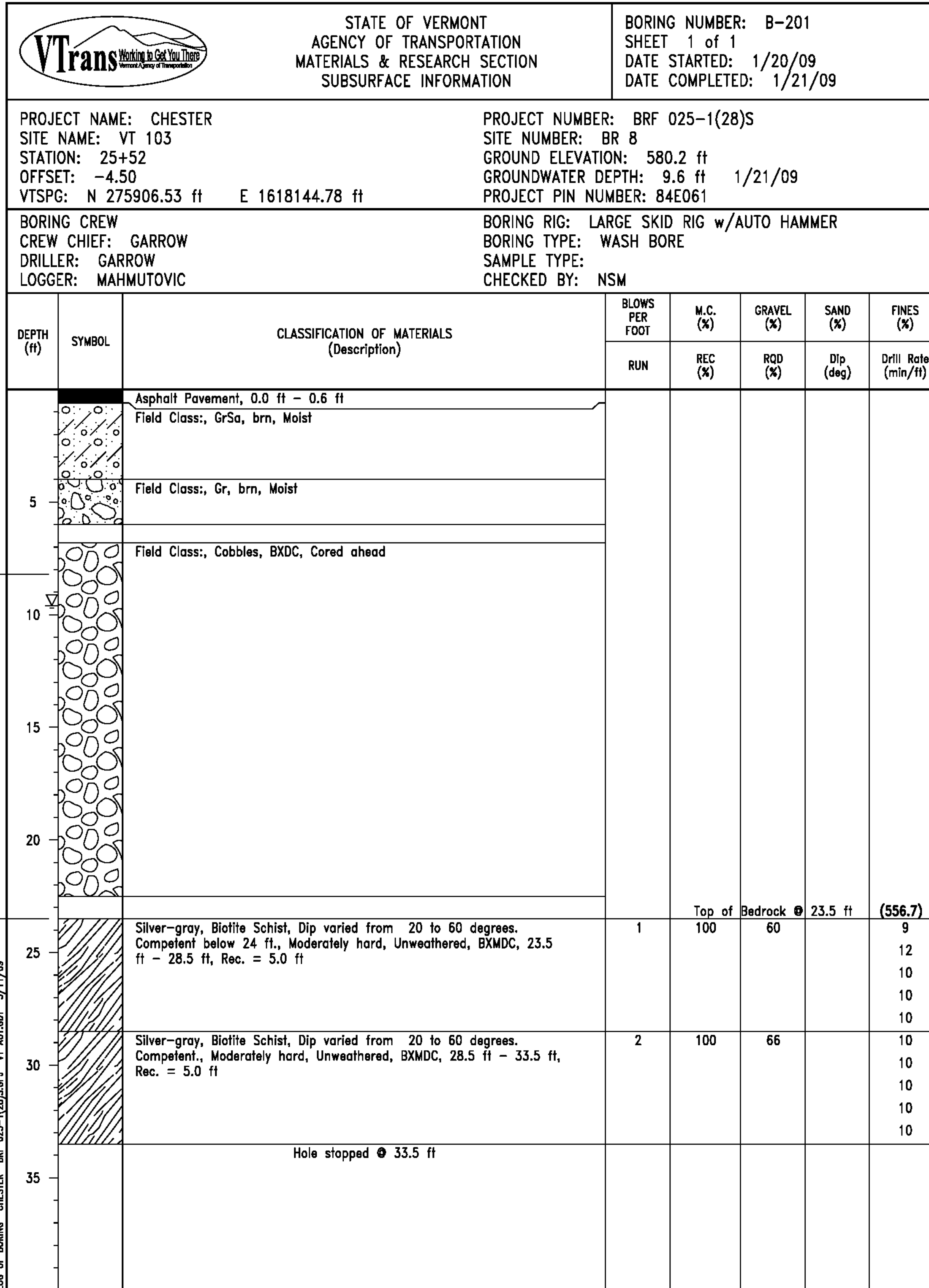
LOG OF BORING CHESTER BRF 025-1(28)S.CPJ VT_AOT.GDT 12/15/08

VTTrans		STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH SECTION SUBSURFACE INFORMATION		BORING NUMBER: B-104 SHEET 1 of 1 DATE STARTED: 11/15/06 DATE COMPLETED: 11/15/06			
PROJECT NAME: CHESTER		PROJECT NUMBER: BRF 025-1(28)S					
SITE NAME: VT 103		SITE NUMBER: BR 8					
STATION: 26+12.73		GROUND ELEVATION: 576.67 ft					
OFFSET: 17.73		GROUNDWATER DEPTH: 5.2 ft 11/15/06					
VTSPG: N 275873.99 ft E 1618197.81 ft		PROJECT PIN NUMBER: 84E061					
BORING CREW		BORING RIG: LAG TRACK RIG w/AUTO HAMMER					
CREW CHIEF: GARROW		BORING TYPE: WASH BORE					
DRILLER: GARROW		SAMPLE TYPE: SPLIT BARREL					
LOGGER: WERNER		CHECKED BY: CAA					
DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
			RUN	REC (%)	RQD (%)	Dip (deg)	Drill Rate (min/ft)
5		A-2-4, GrSa, brn, Moist, Rec. = 0.7 ft	3	17.8	20.8	64.8	14.4
		Field Class: A-1-b, Gr Sa with Wood, Rec. = 0.3 ft, Insufficient sample for testing.	4				
10		Gray-white, Biotite-Quartz-Plagioclase Gneiss, Competent, Dip runs from 0 to 80., Hard, Unweathered, NXMDC, 9.7 ft - 10.5 ft, Rec. = 0.8 ft	1	100	100	80	8
		Gray-white, Biotite-Quartz-Plagioclase Gneiss, Competent, Dip runs from 0 to 80., Hard, Unweathered, NXMDC, 10.5 ft - 11.0 ft, Rec. = 4.9 ft	2	100	73	80	9
15		Quartz vein., 11.0 ft - 12.4 ft					6
		Gray-white, Biotite-Quartz-Plagioclase Gneiss, Competent, Hard, Unweathered, 12.4 ft - 15.4 ft					6
20		Gray-white, Biotite-Quartz-Plagioclase Gneiss, Competent, Dip runs from 0 to 80., Hard, Unweathered, NXMDC, 15.4 ft - 17.7 ft, Rec. = 3.6 ft	3	92	79	80	5
		Quartz vein., 17.7 ft - 18.0 ft					5
25		Biotite-Quartz-Plagioclase Gneiss, 18.0 ft - 18.4 ft					6
		Quartz vein., 18.4 ft - 19.3 ft					6
Hole stopped @ 19.3 ft							
Top of Bedrock @ 9.7 ft (566.97)							

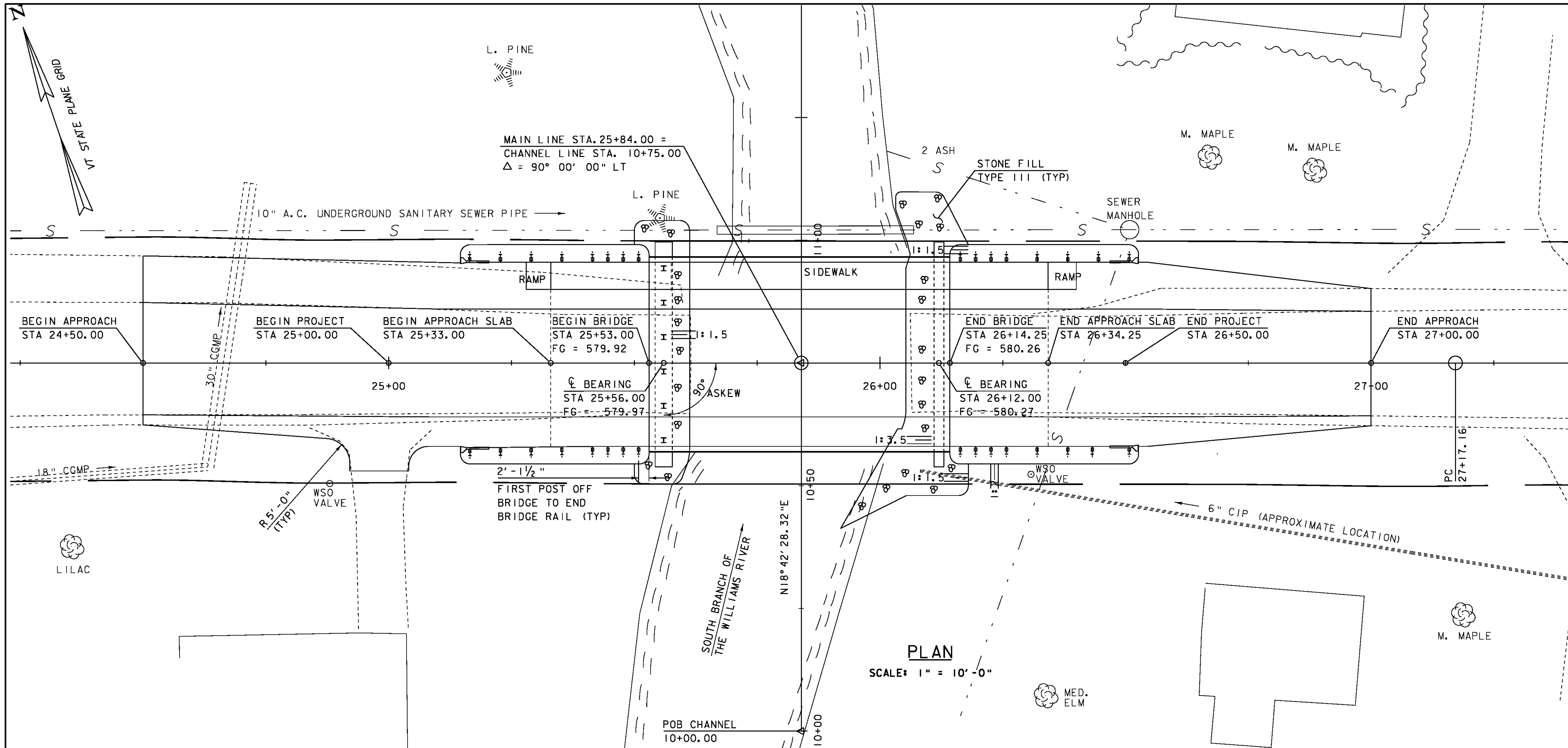
TOP OF FOOTING ELEVATION = 573.5

LOG OF BORING CHESTER BRF 025-1(28)S.CPJ VT_AOT.GDT 12/15/08

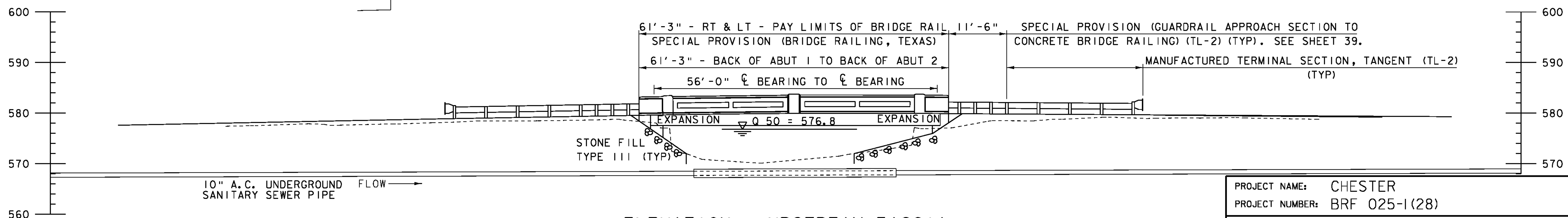
PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M&R LAB
FILE NAME: 84e061/Str/s84e061bor.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 24 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 8 BORING LOGS 2	



PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BR 025-1(28)	DRAWN BY: M&R LAB
FILE NAME: 84e061/Str/s84e061bor.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 25 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 8 BORING LOGS 3	



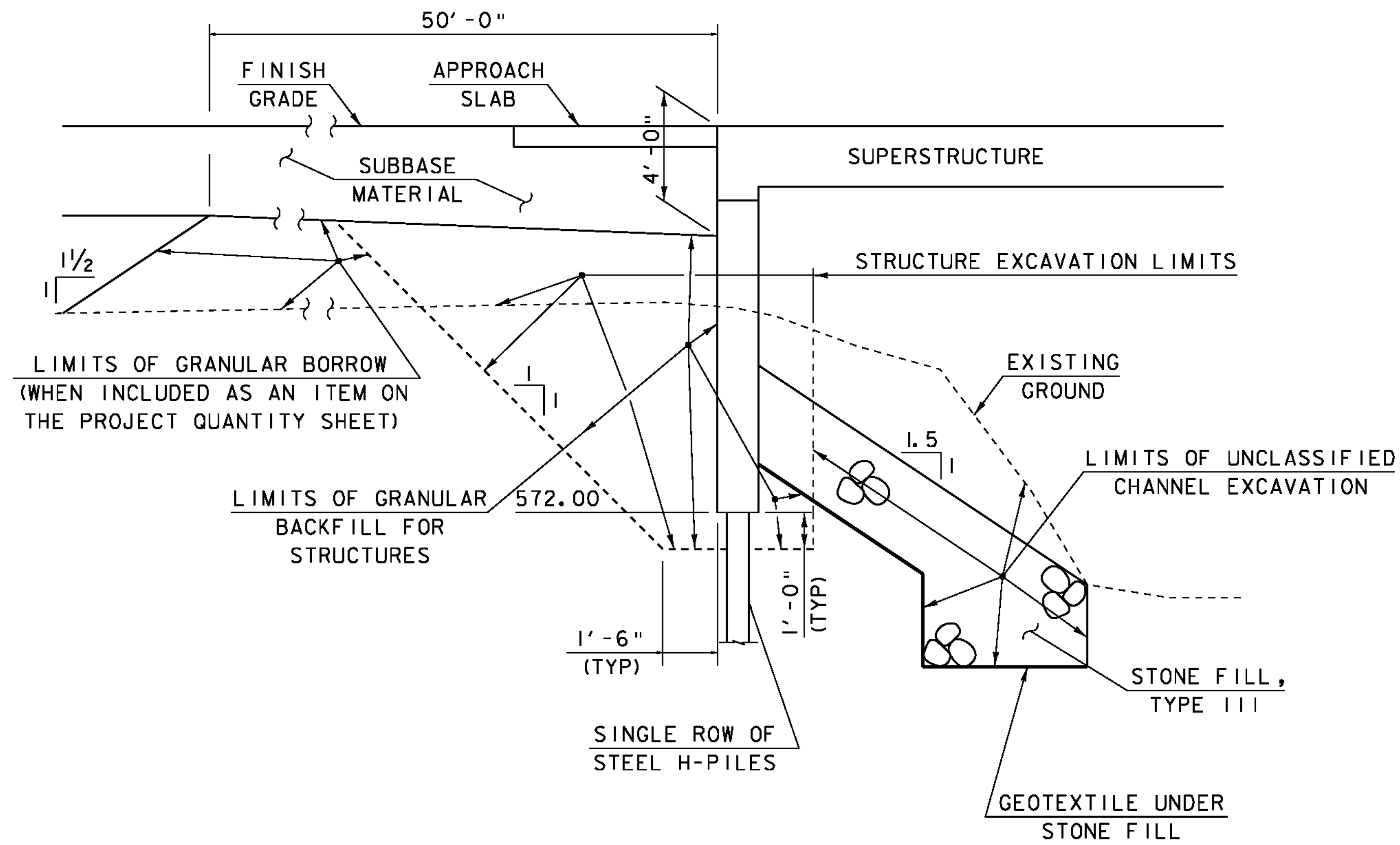
PLAN
SCALE: 1" = 10'-0"



ELEVATION @ UPSTREAM FASCIA
SCALE: 1" = 10'-0"

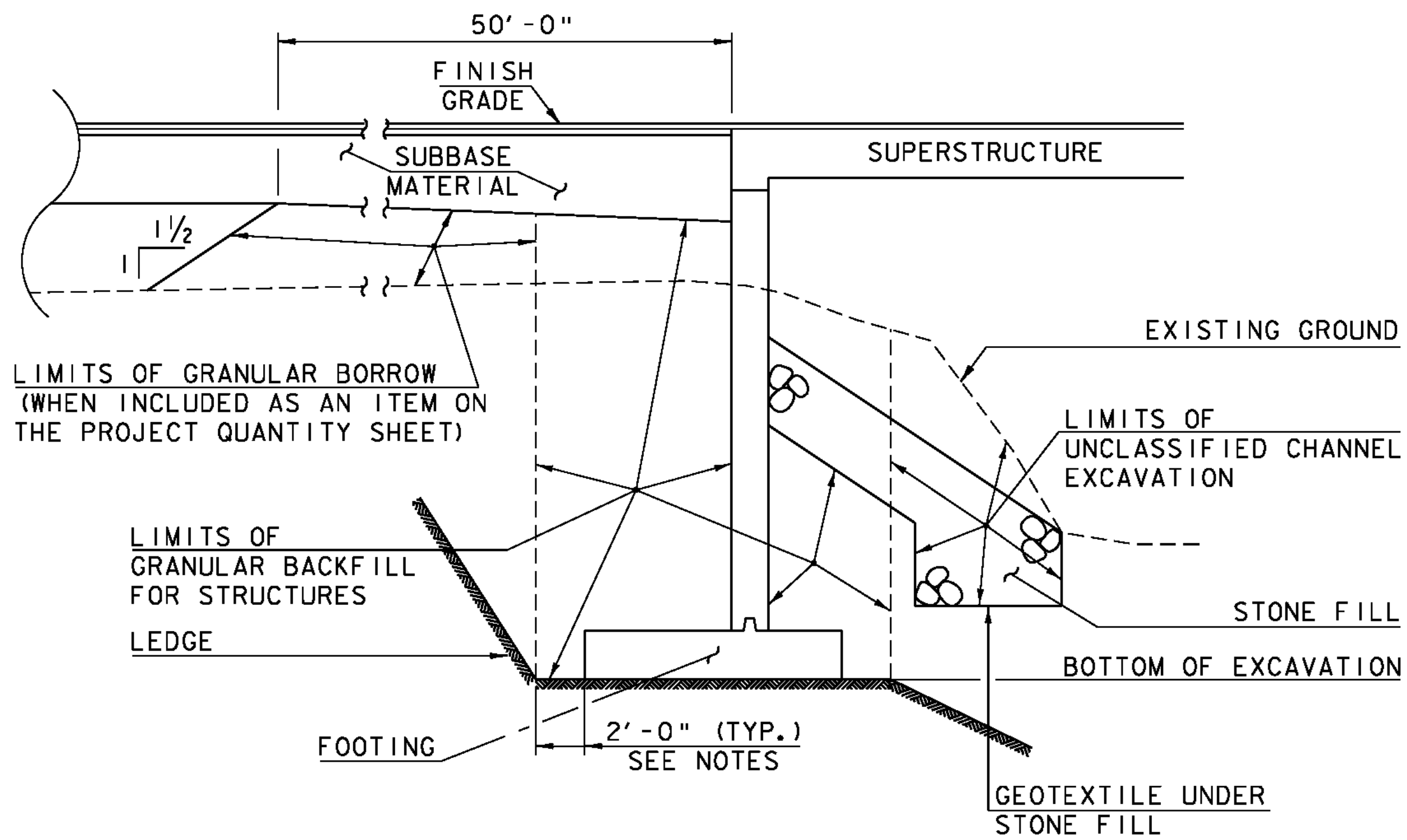
PROJECT NAME:	CHESTER	FILE NAME:	84e061/Str/s84e06ipe.dgn	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(28)	PROJECT LEADER:	C.P.WILLIAMS	DRAWN BY:	M.FESSEL
		DESIGNED BY:	R.S.YOUNG	CHECKED BY:	R.S.YOUNG
		BRIDGE 8 PLAN AND ELEVATION		SHEET	26 OF 124

SCALE 1" = 10'-0"
10 0 10

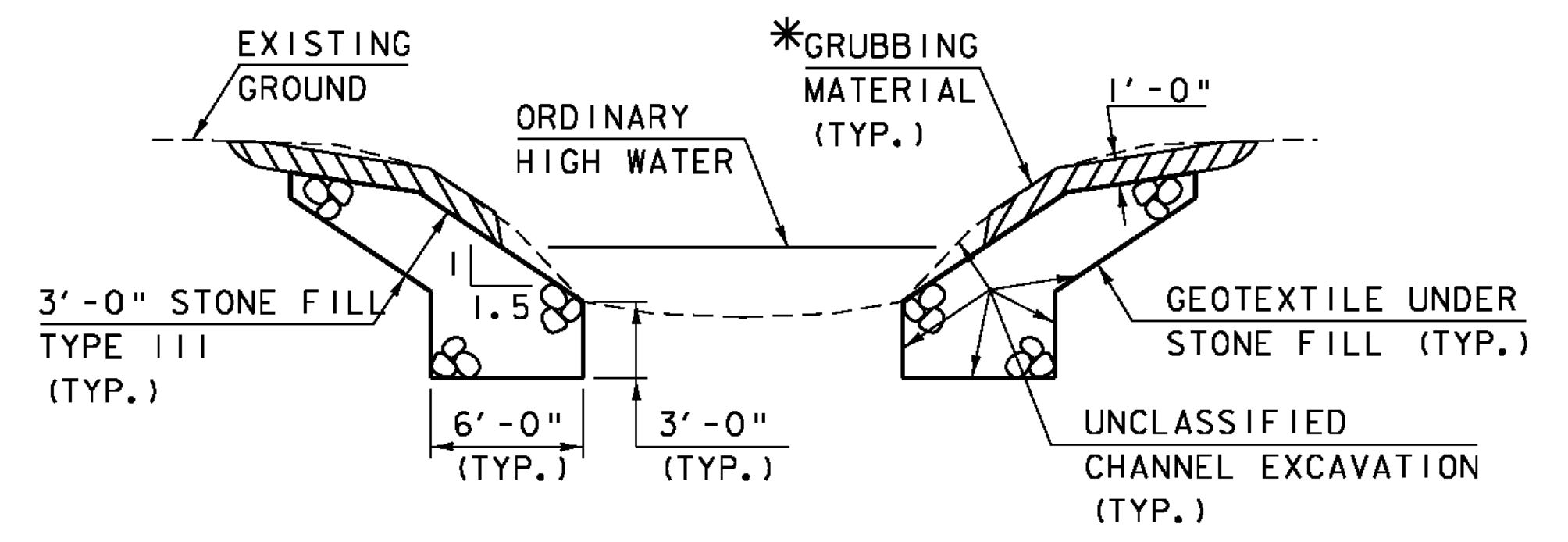


TYPICAL INTEGRAL ABUTMENT SECTION
NOT TO SCALE

NOTE. ACTUAL EXCAVATION LIMITS SHALL BE DETERMINED BY THE CONTRACTOR. HOWEVER, ONLY THE EXCAVATION BETWEEN THE LIMITS SHOWN WILL BE PAID FOR UNDER ITEM 204.25 "STRUCTURE EXCAVATION".

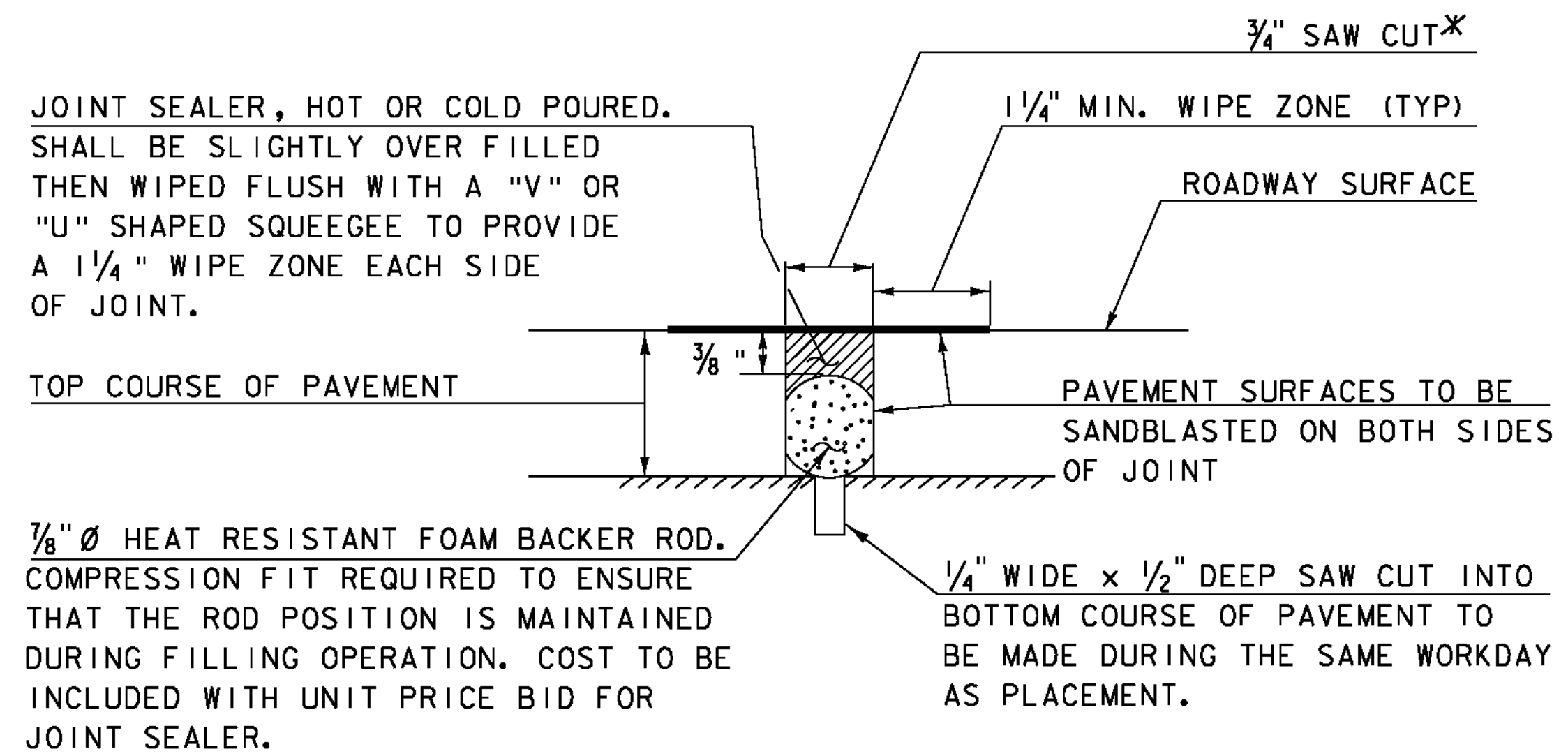


EARTHWORK SECTION
(NOT TO SCALE)



TYPICAL CHANNEL SECTION
(NOT TO SCALE)

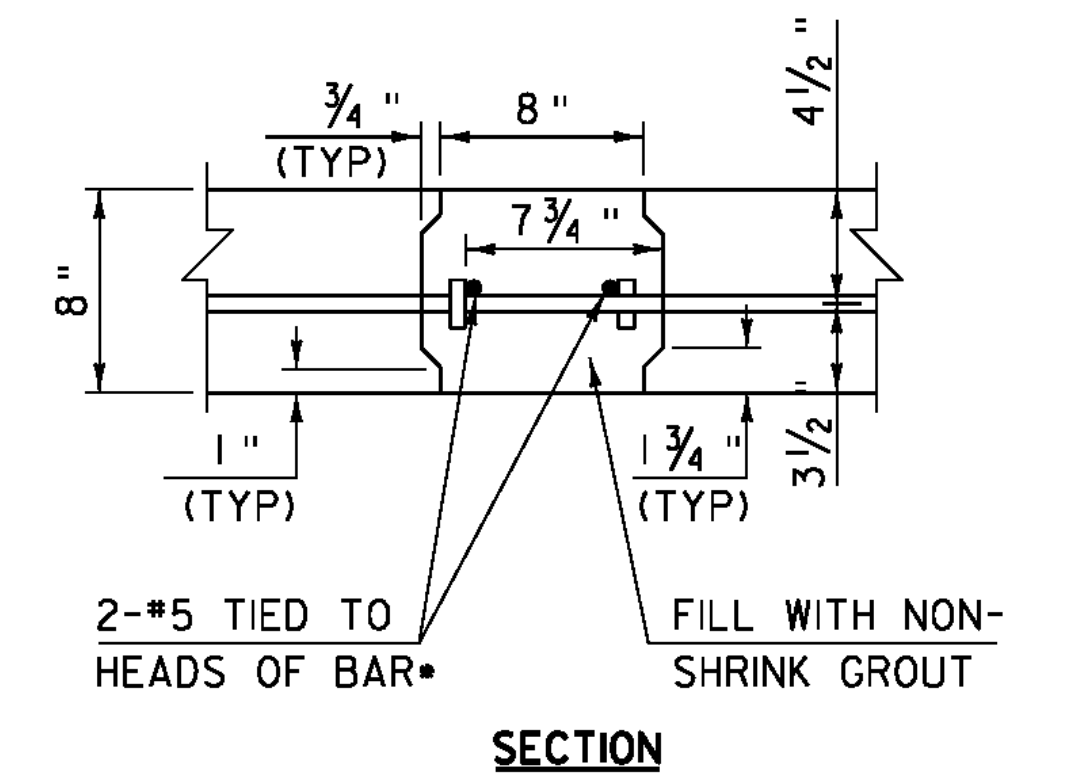
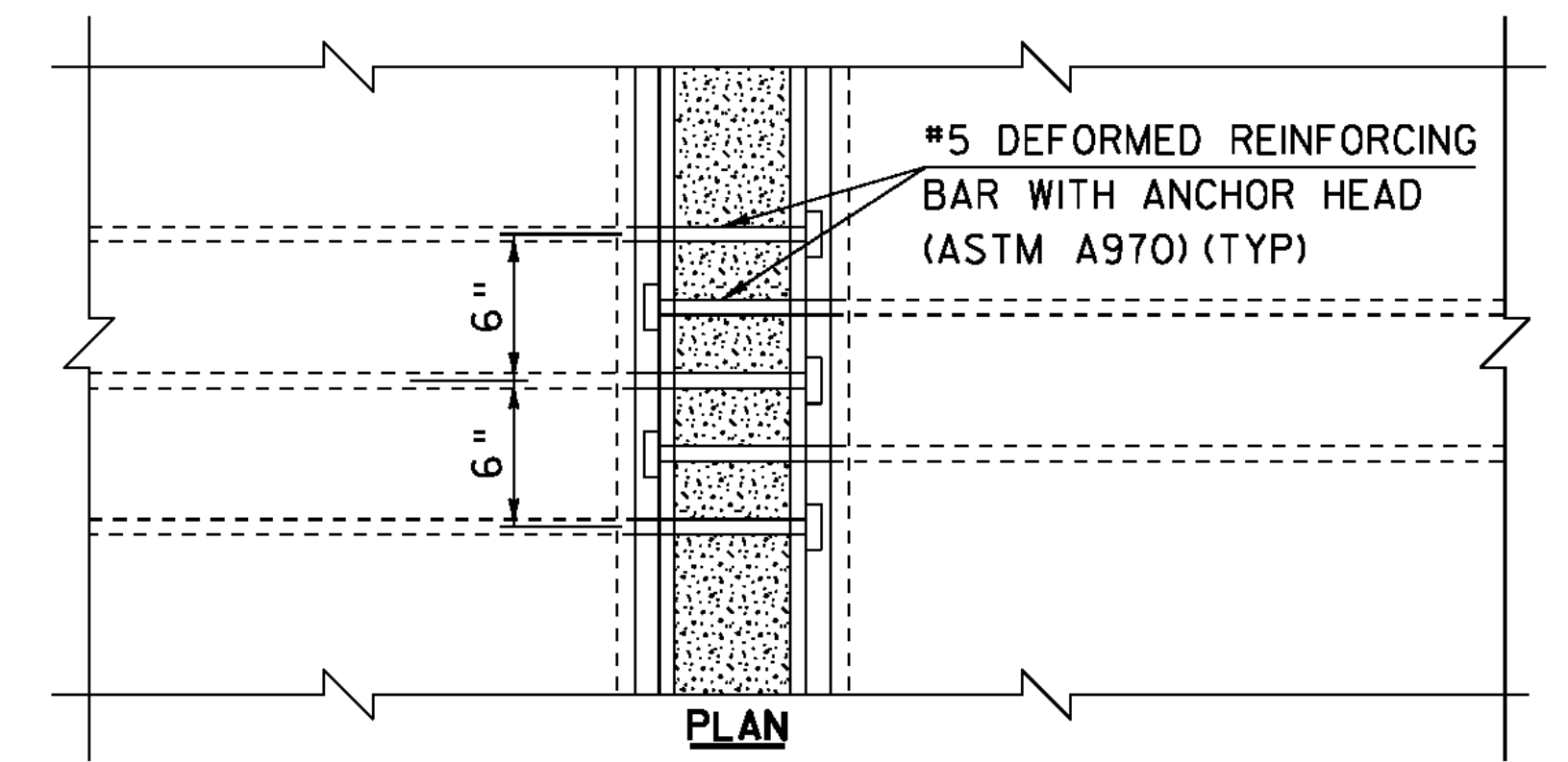
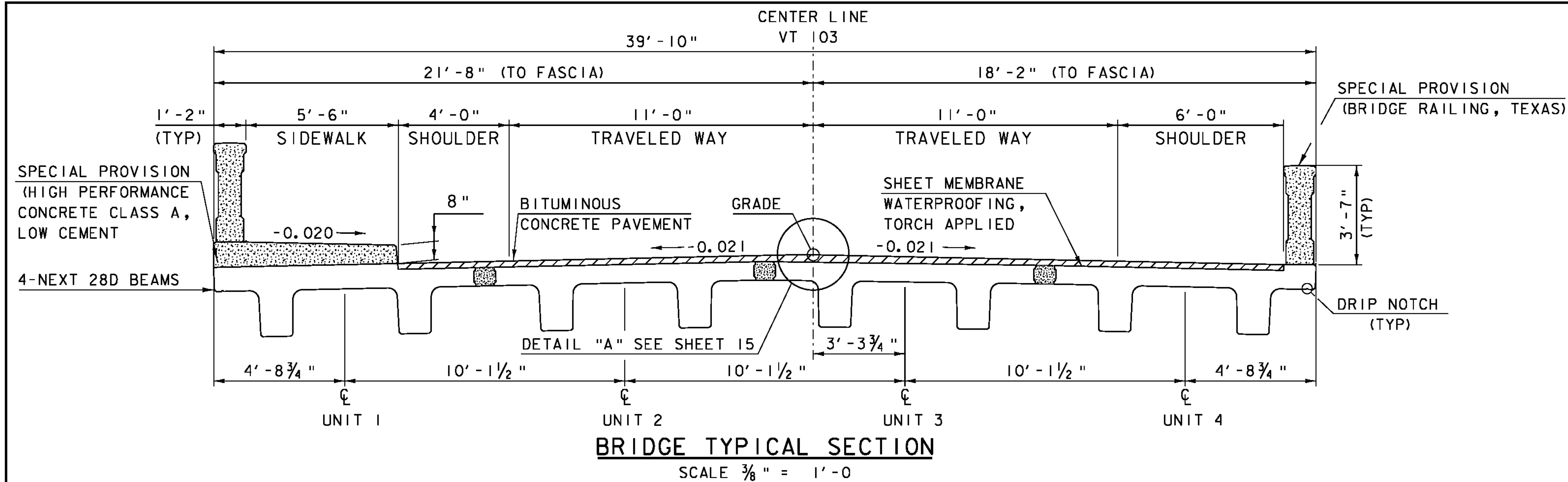
*GRUBBING MATERIAL SHALL NOT BE PLACED ON THE STONE FILL IN THE AREA UNDER THE BRIDGE. WHENEVER CHANNEL SLOPE INTERSECTS ROADWAY SUBBASE, GRUBBING MATERIAL SHALL BEGIN AT THE BOTTOM OF SUBBASE.



SAWED PAVEMENT JOINT DETAIL
(NOT TO SCALE)

* JOINT IS TO BE LOCATED ACCURATELY BY STRING LINING, OR OTHER MEANS, PRIOR TO PAVING, SO THAT THE SAW CUTS WILL BE MADE DIRECTLY OVER THE END OF CONCRETE DECK. JOINT SHALL BE CUT DRY IN A SINGLE PASS AND BE SEALED WITHIN 24 HOURS OR PRIOR TO EXPOSURE TO TRAFFIC. JOINT SHALL BE CLEANED PRIOR TO APPLYING THE JOINT SEALER.

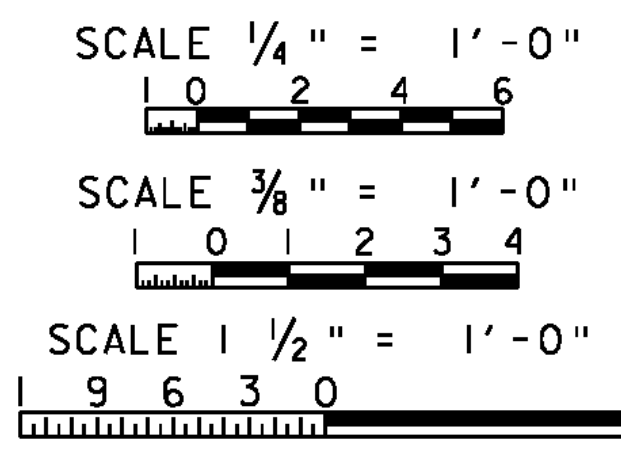
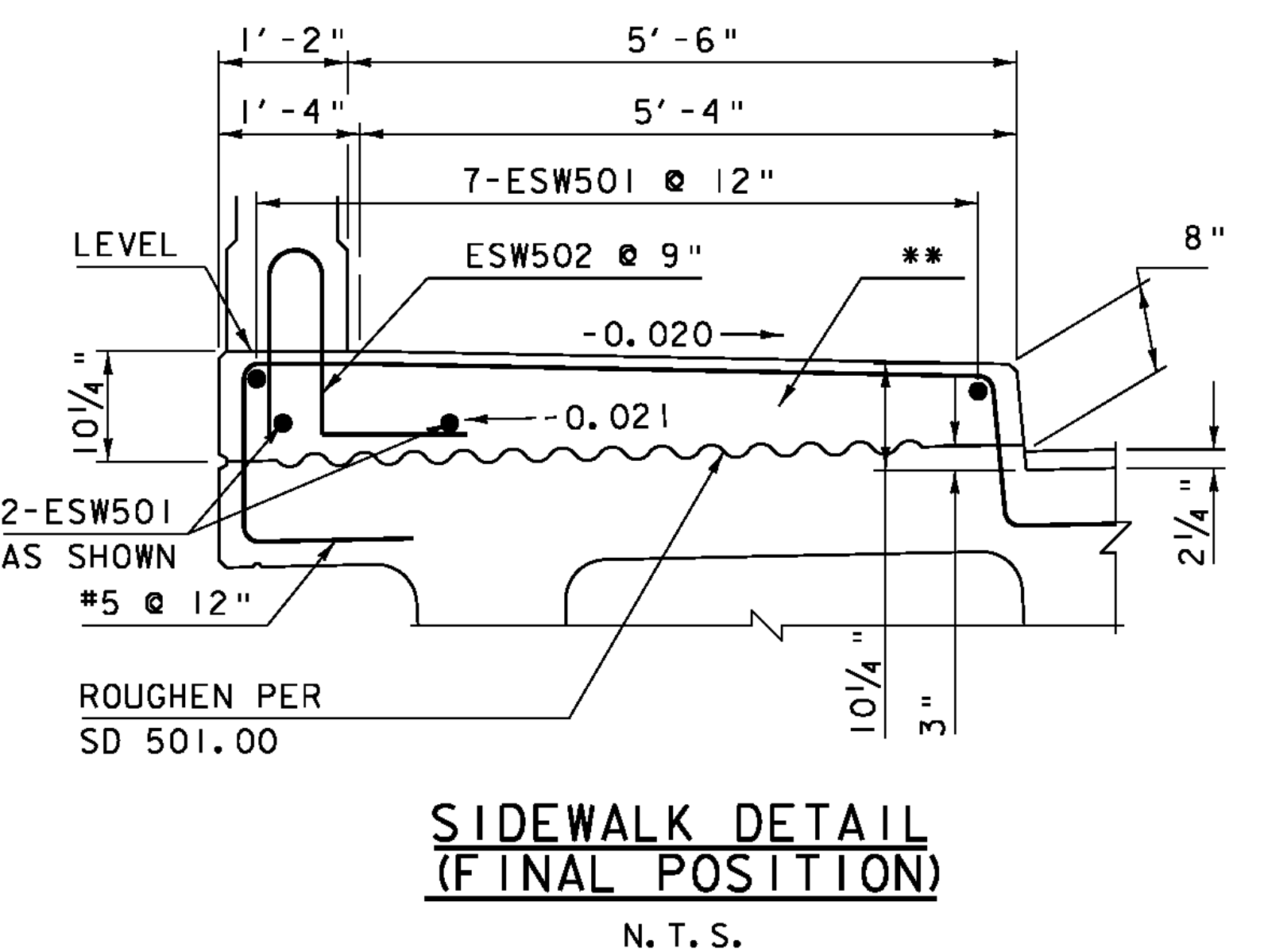
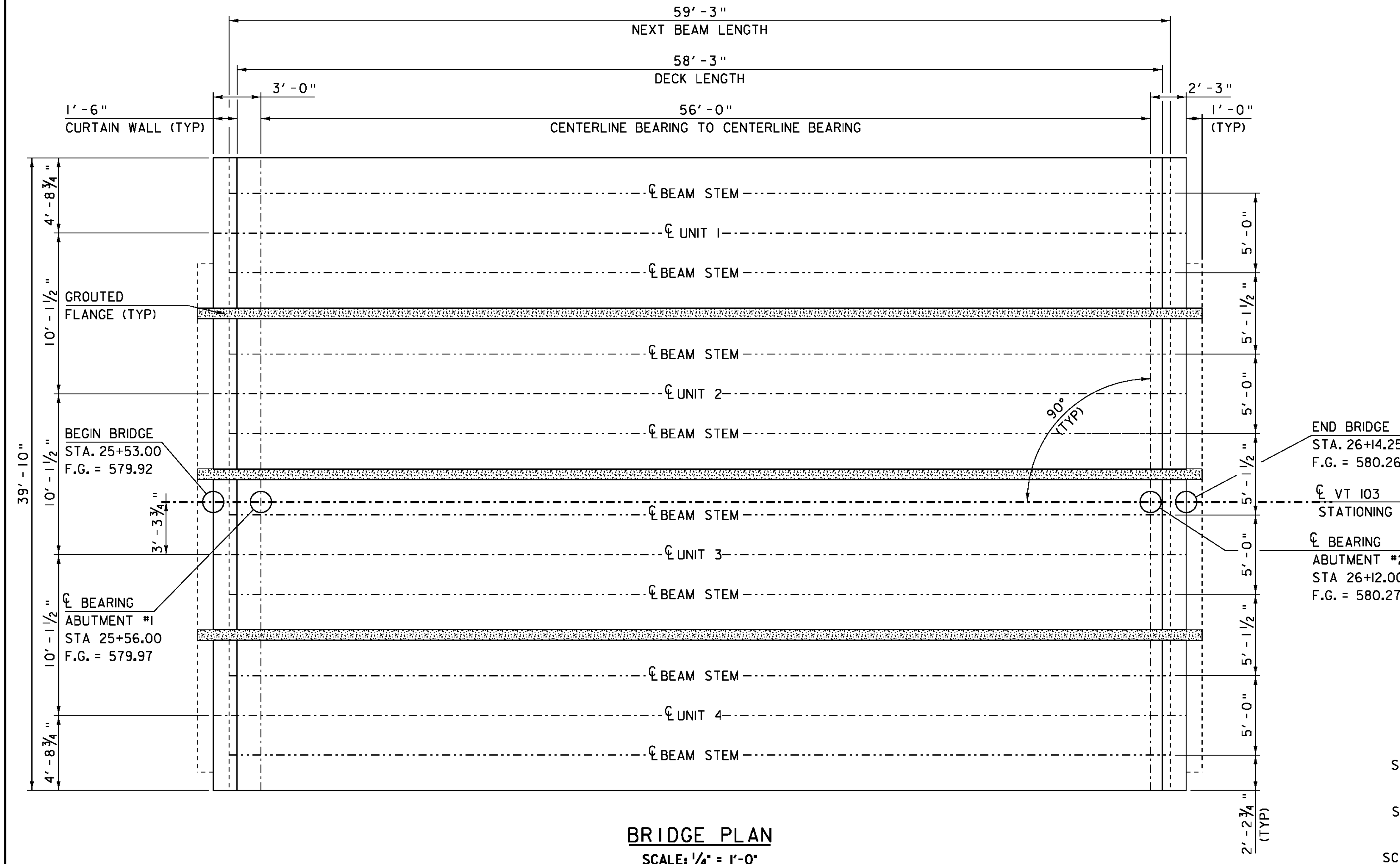
PROJECT NAME:	CHESTER	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(28)	DRAWN BY:	M.FESSEL
FILE NAME:	84e061/Str/84e061details.dgn	CHECKED BY:	R.S.YOUNG
PROJECT LEADER:	C.P.WILLIAMS	SHEET	27 OF 124
DESIGNED BY:	R.S.YOUNG		
BRIDGE 8 MISCELLANEOUS DETAILS			



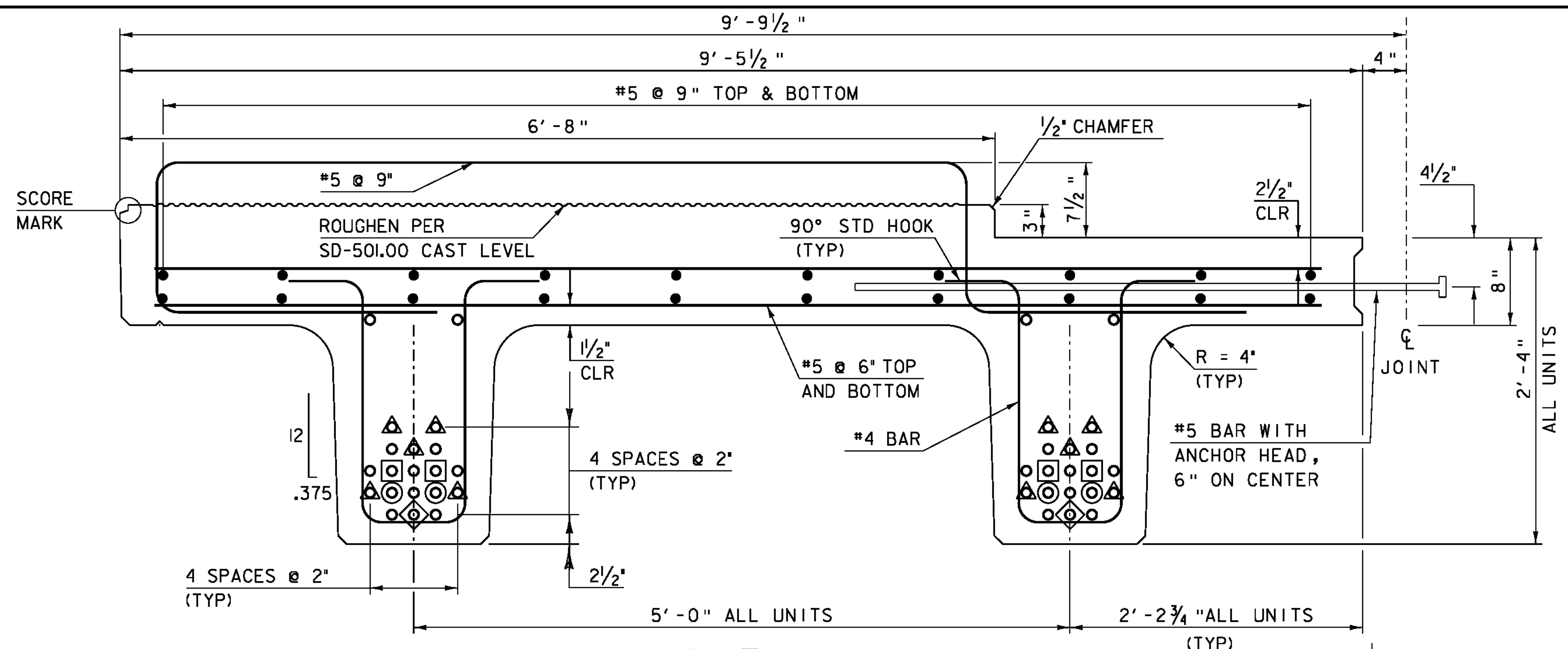
FLANGE CONNECTION DETAILS
SCALE $\frac{1}{2}'' = 1'-0''$

*TWO #5 BARS SHALL BE PLACED AS SHOWN ALONG ENTIRE LENGTH OF JOINT. PAYMENT SHALL BE INCIDENTAL TO SPECIAL PROVISION (PRESTRESSED CONCRETE, NEXT D BEAMS) (NEXT 28 D).

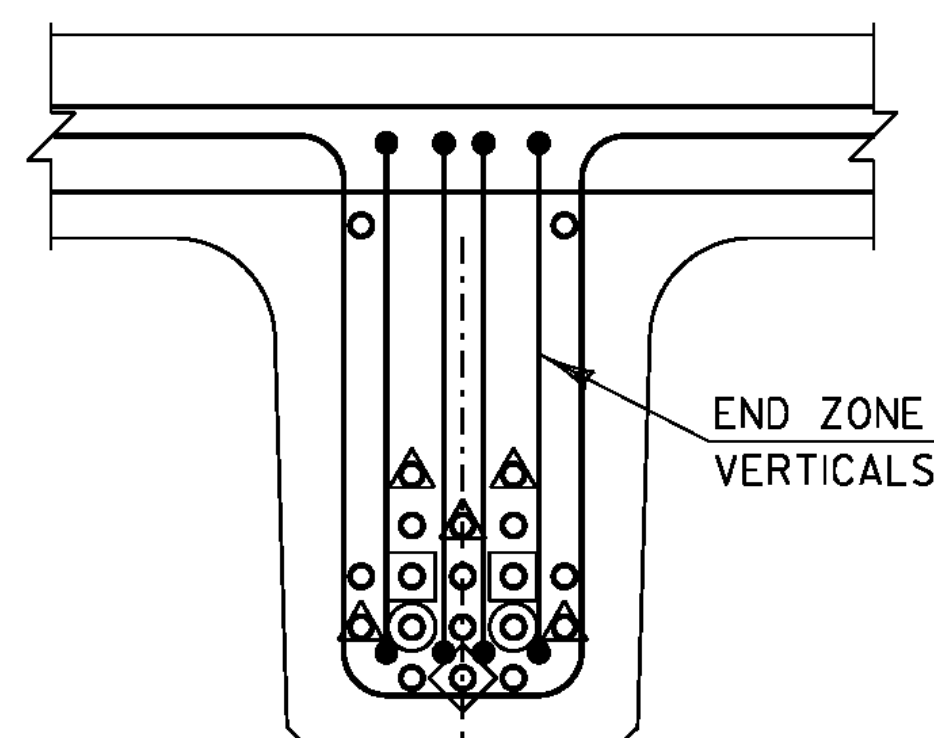
**SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, CLASS A LOW CEMENT)



PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061/Str/84e061sup.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	BRIDGE 8 FRAMING PLAN
DESIGNED BY: R.S.YOUNG	SHEET 28 OF 124

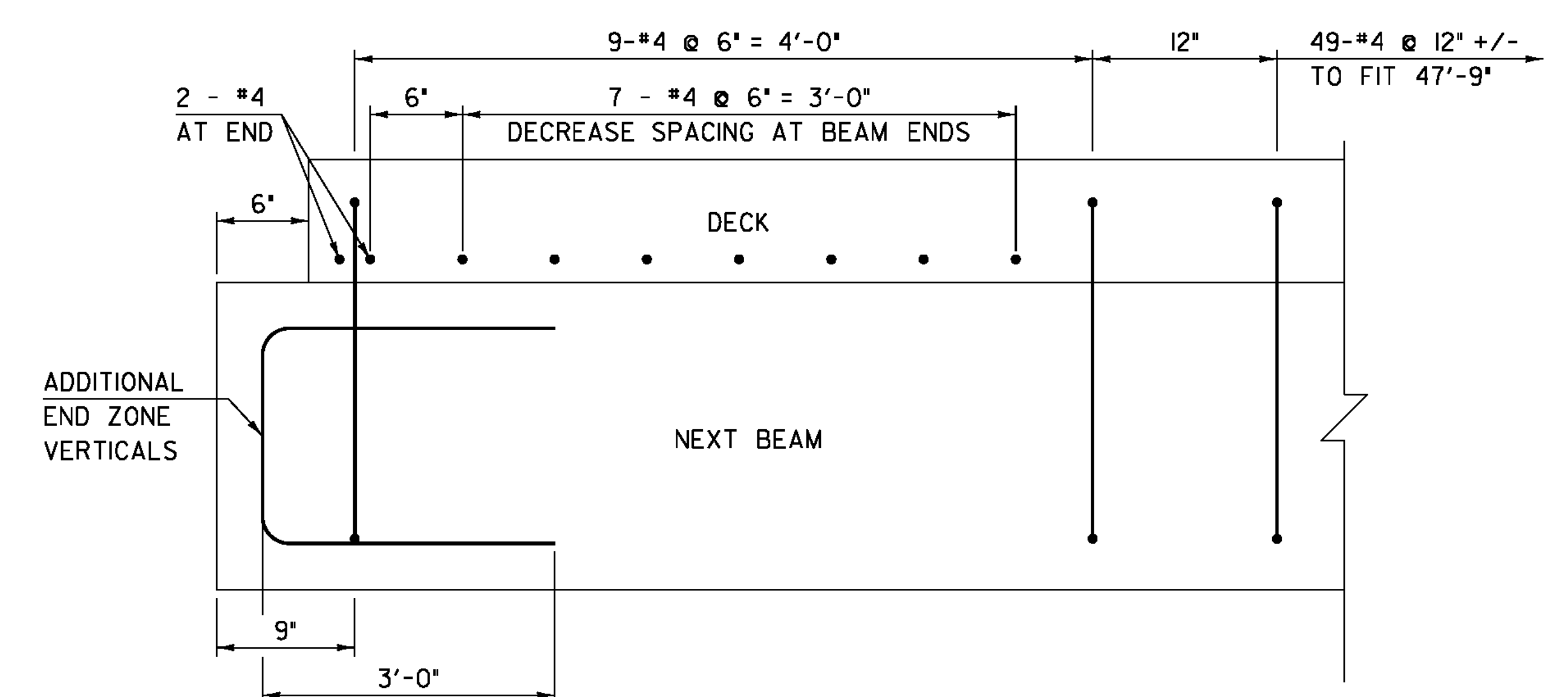


UNIT 1
 SCALE: 1 1/2" = 1'-0"

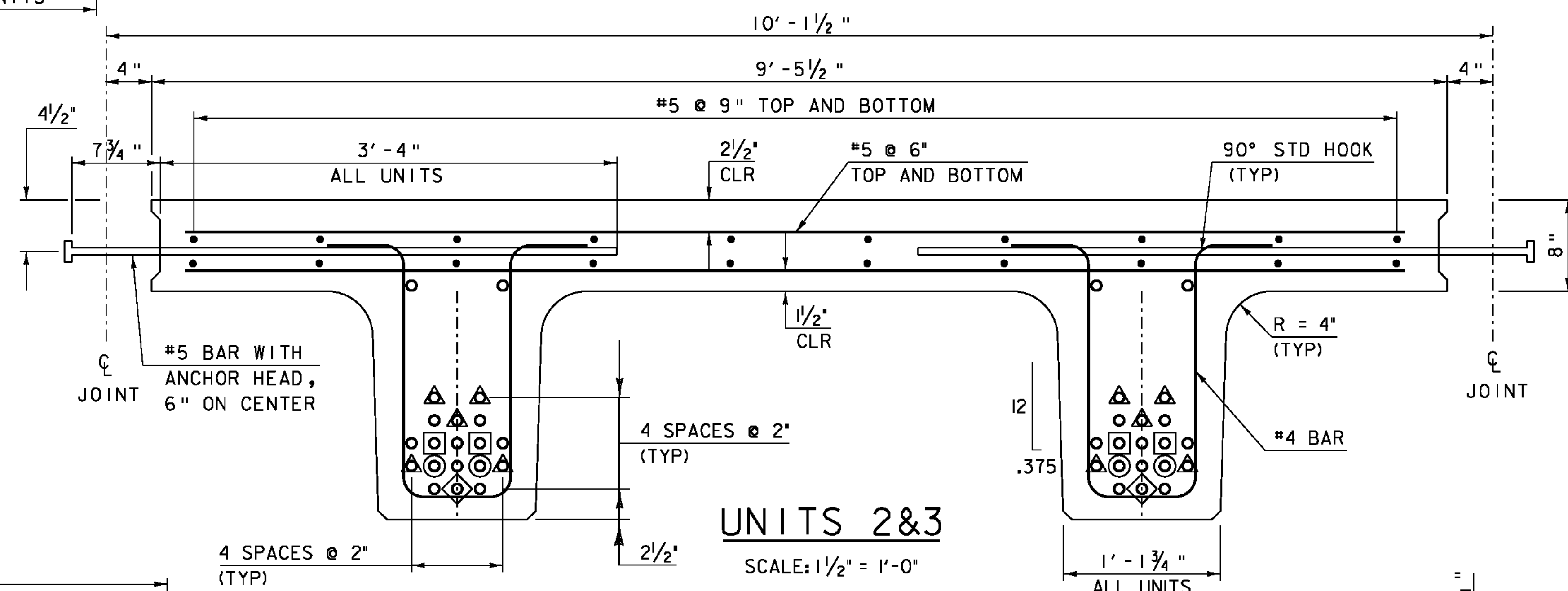


- ◇ - DEBONDED 12'
- - DEBONDED 8'
- - DEBONDED 4'
- △ - DEBONDED 6'

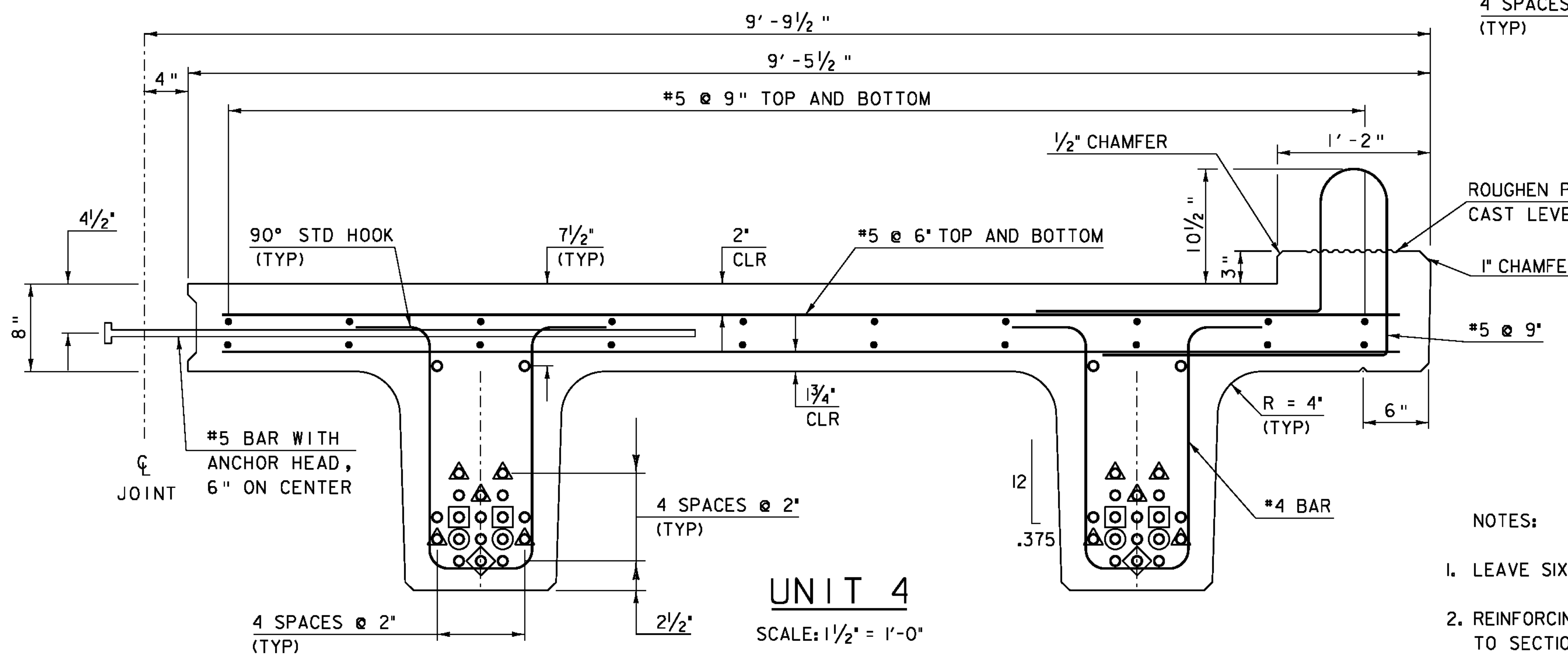
END SECTION
 SCALE: 1 1/2" = 1'-0"



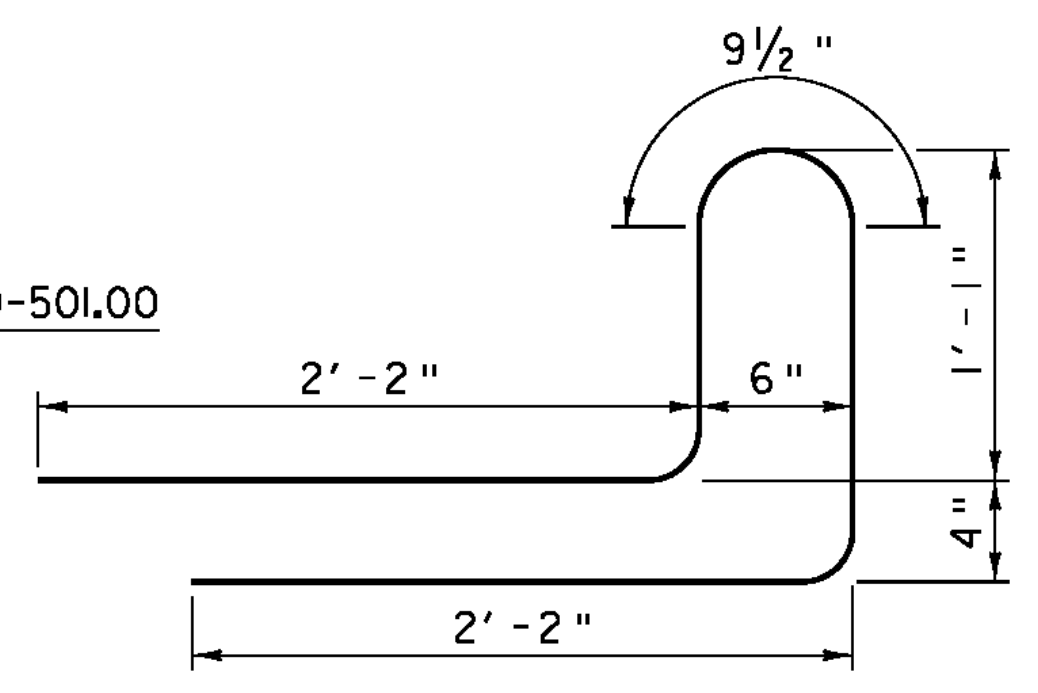
LONGITUDINAL SECTION
 SCALE: 1 1/2" = 1'-0"



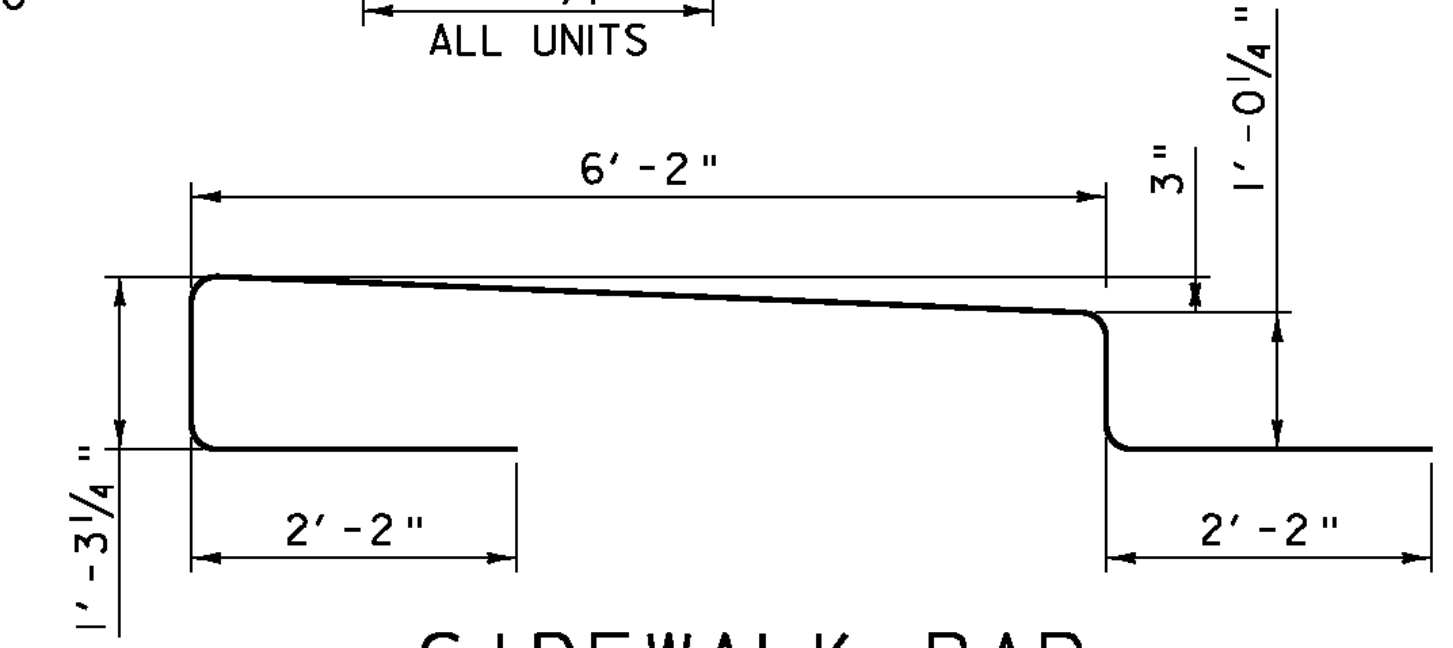
UNITS 2 & 3
 SCALE: 1 1/2" = 1'-0"



UNIT 4
 SCALE: 1 1/2" = 1'-0"



RAILING BAR
 SCALE: 1 1/2" = 1'-0"

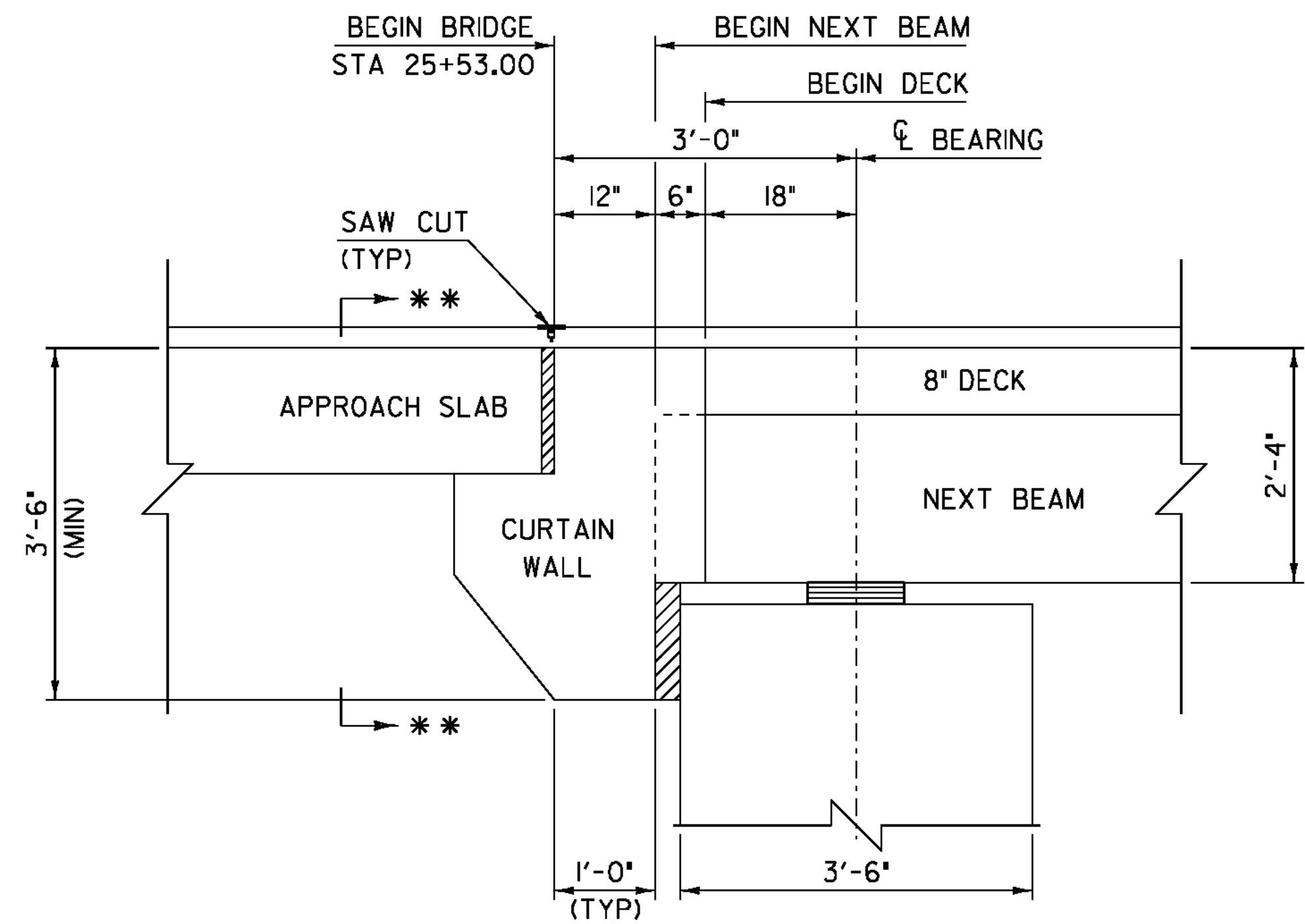


SIDEWALK BAR
 SCALE: 3/4" = 1'-0"

- NOTES:
1. LEAVE SIX STRANDS 1'-6" LONG AS SHOWN ON SHEET 30
 2. REINFORCING STEEL SHALL BE EPOXY COATED ACCORDING TO SECTION 713.07.



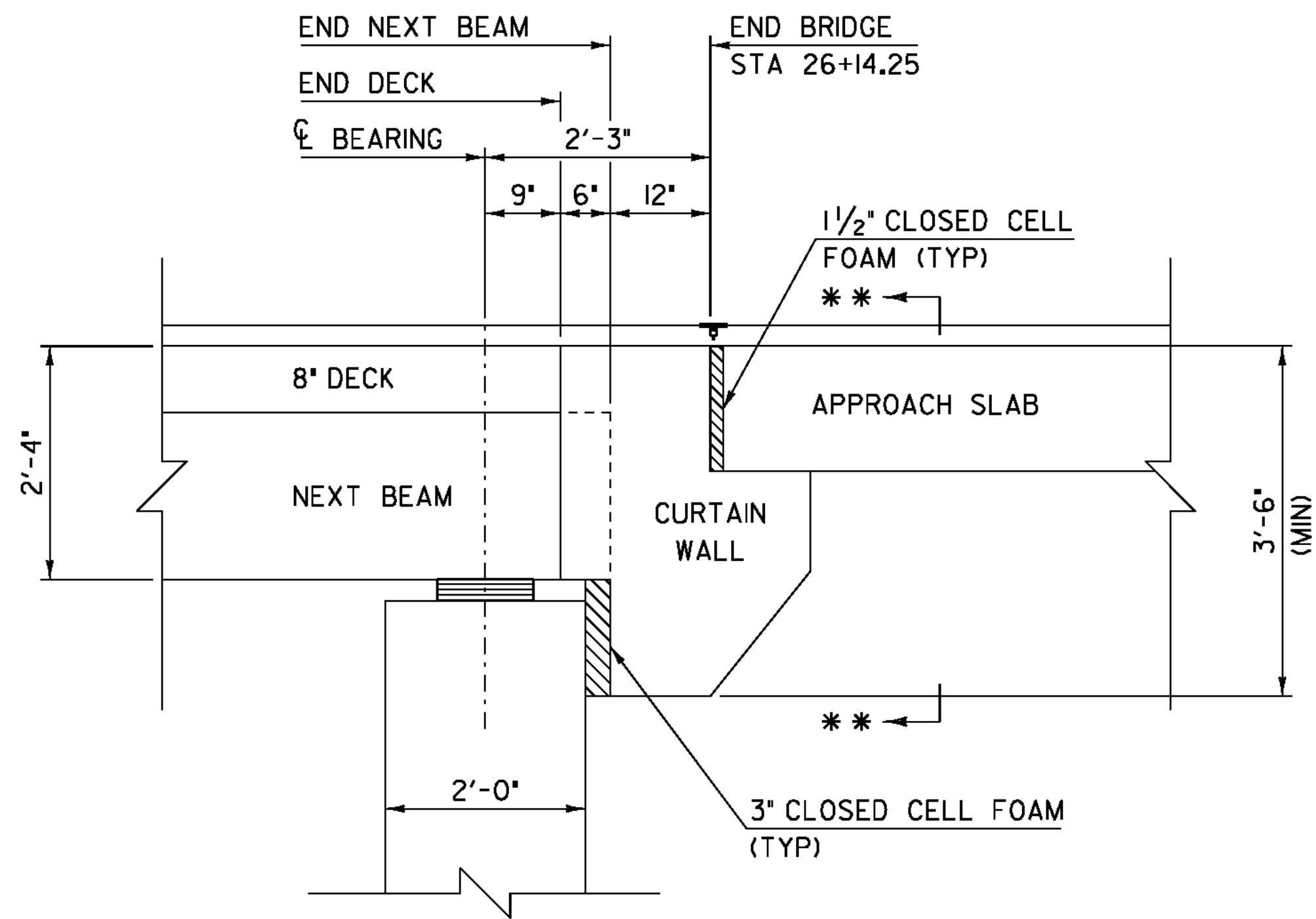
PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061/Str/84e061sup.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	DESIGNED BY: R.S.YOUNG
BRIDGE 8 NEXT BEAM TYPICAL SECTIONS	SHEET 29 OF 124



BRIDGE END DETAIL ABUTMENT 1

SCALE: 3/4" = 1'-0"

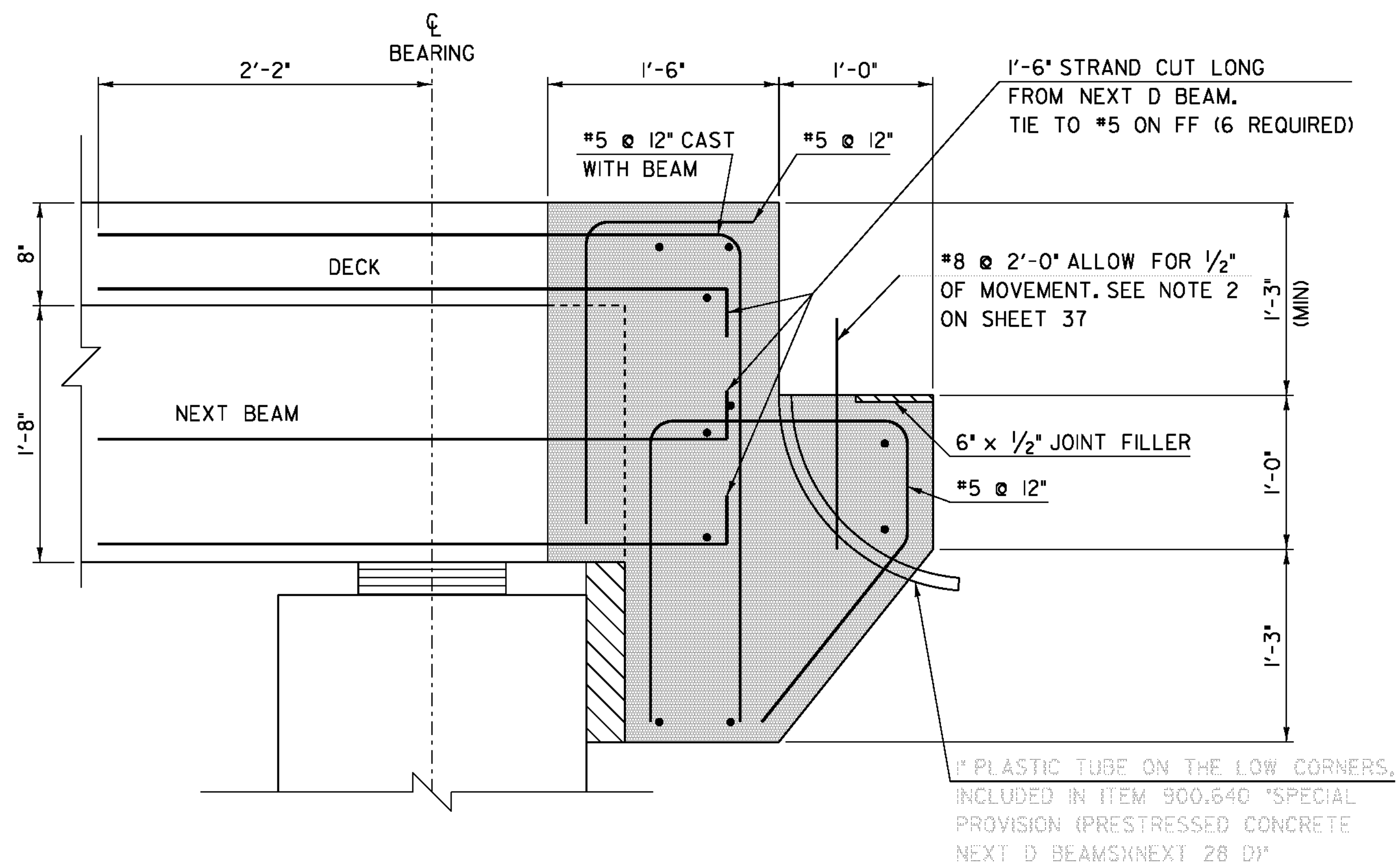
** SEE SHEET 31 FOR CURTAIN WALL END VIEWS



BRIDGE END DETAIL ABUTMENT 2

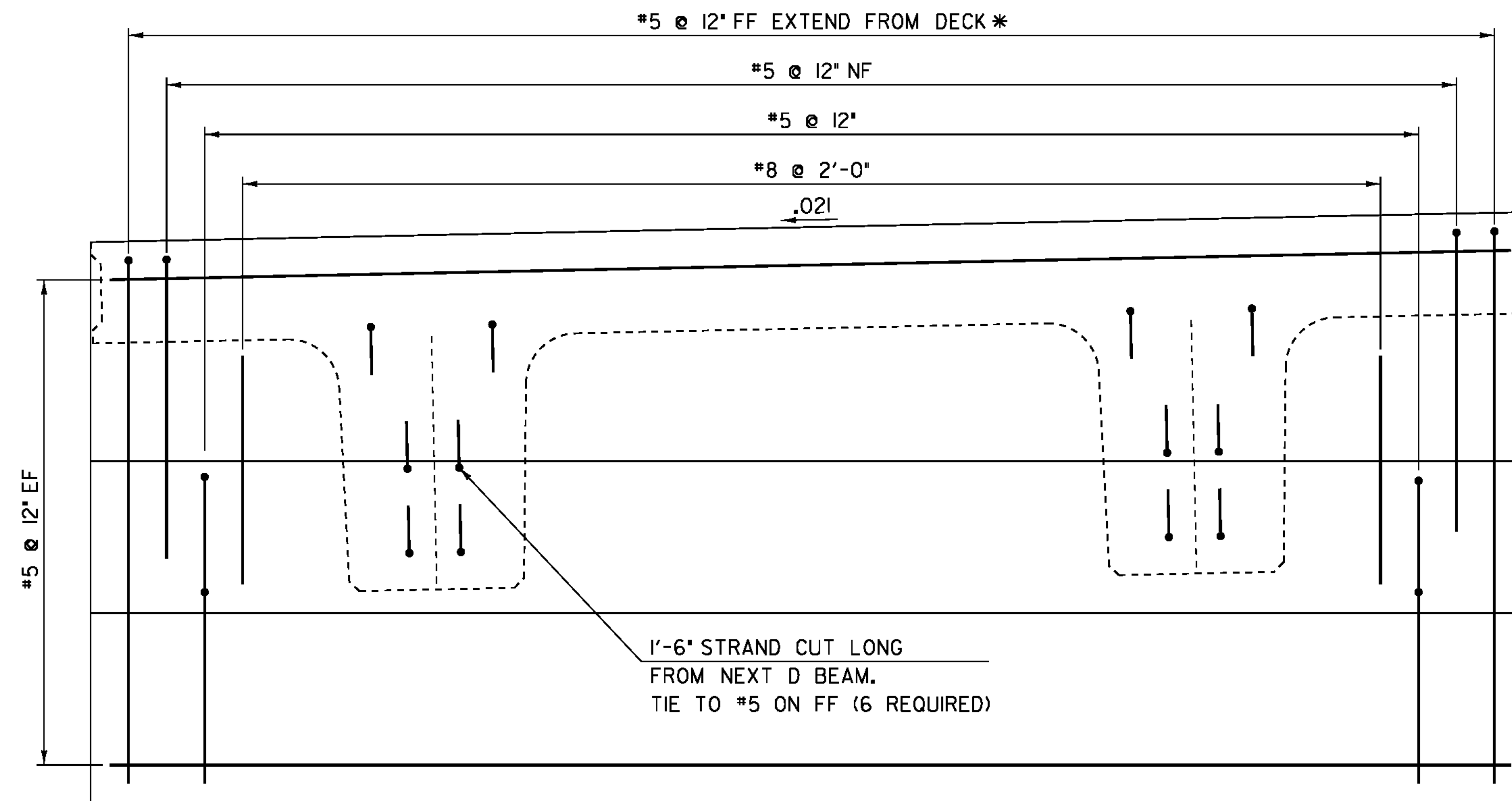
SCALE: 3/4" = 1'-0"

* 12 ADDITIONAL BARS SHALL BE USED AT THE JOINT LOCATIONS. PAYMENT SHALL BE INCIDENTAL TO ITEM 900.640 SPECIAL PROVISION (PRESTRESSED CONCRETE, NEXT D BEAMS)(NEXT 28 D)



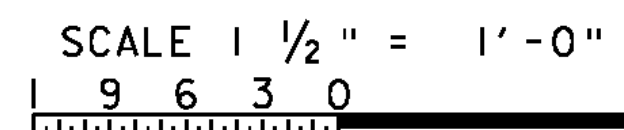
PRECAST CONCRETE CURTAIN WALL REINFORCING TYPICAL

SCALE: 1 1/2" = 1'-0"



PRECAST CONCRETE CURTAIN WALL REINFORCING ELEV.

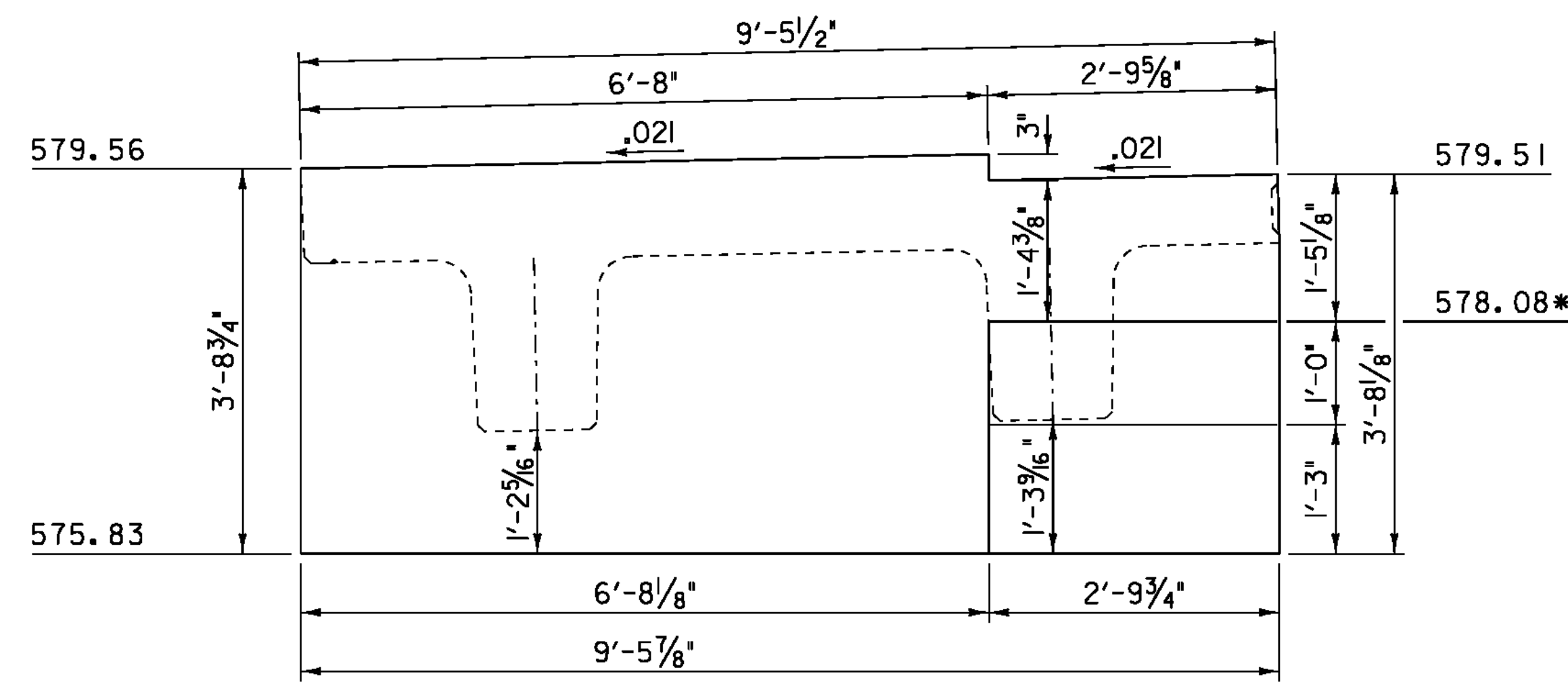
SCALE: 1/2" = 1'-0"



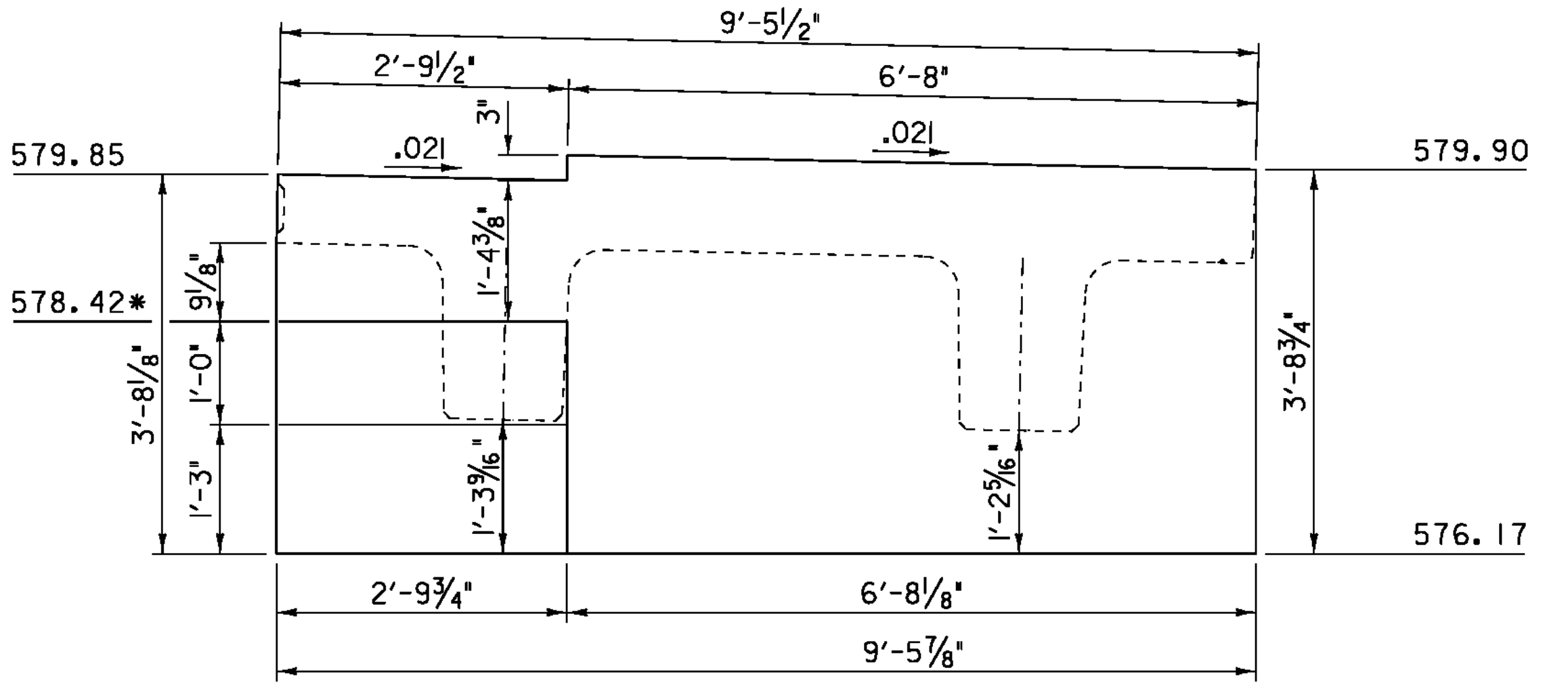
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

FILE NAME: 84e061/Str/sub.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 8 BRIDGE END DETAILS

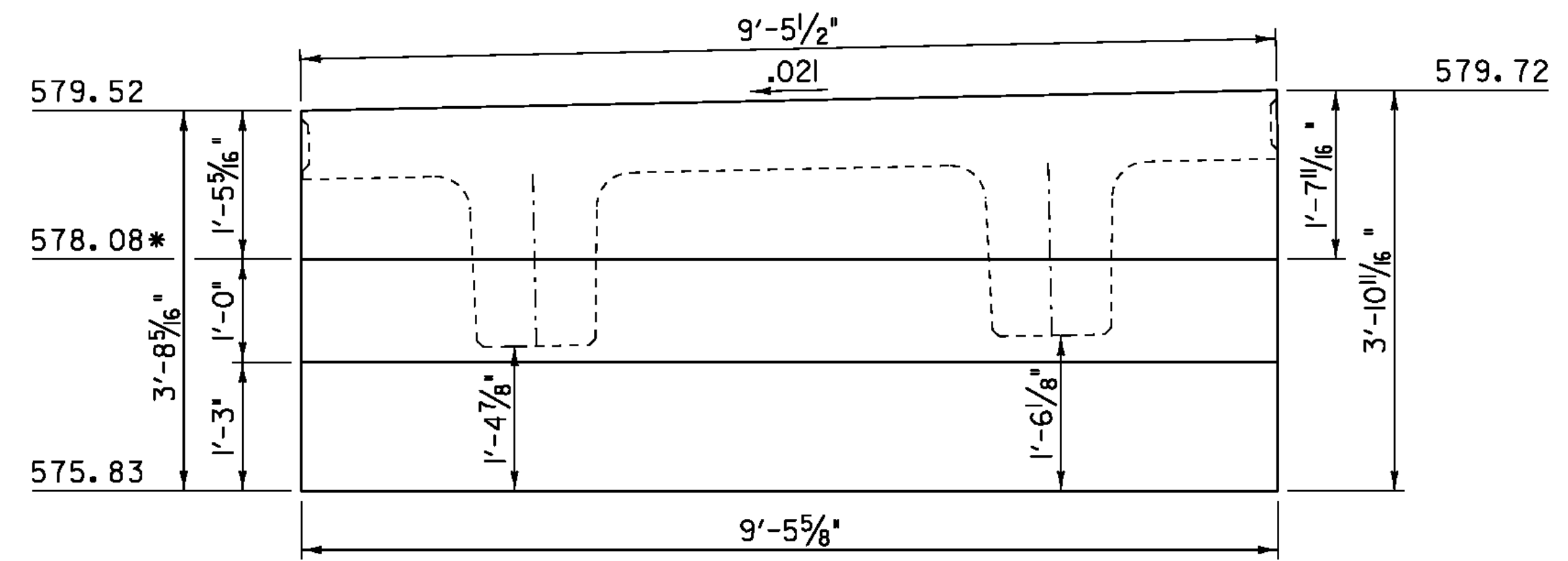
PLOT DATE: 20-SEP-2010
DRAWN BY: M.FESSEL
CHECKED BY: R.S.YOUNG
SHEET 30 OF 124



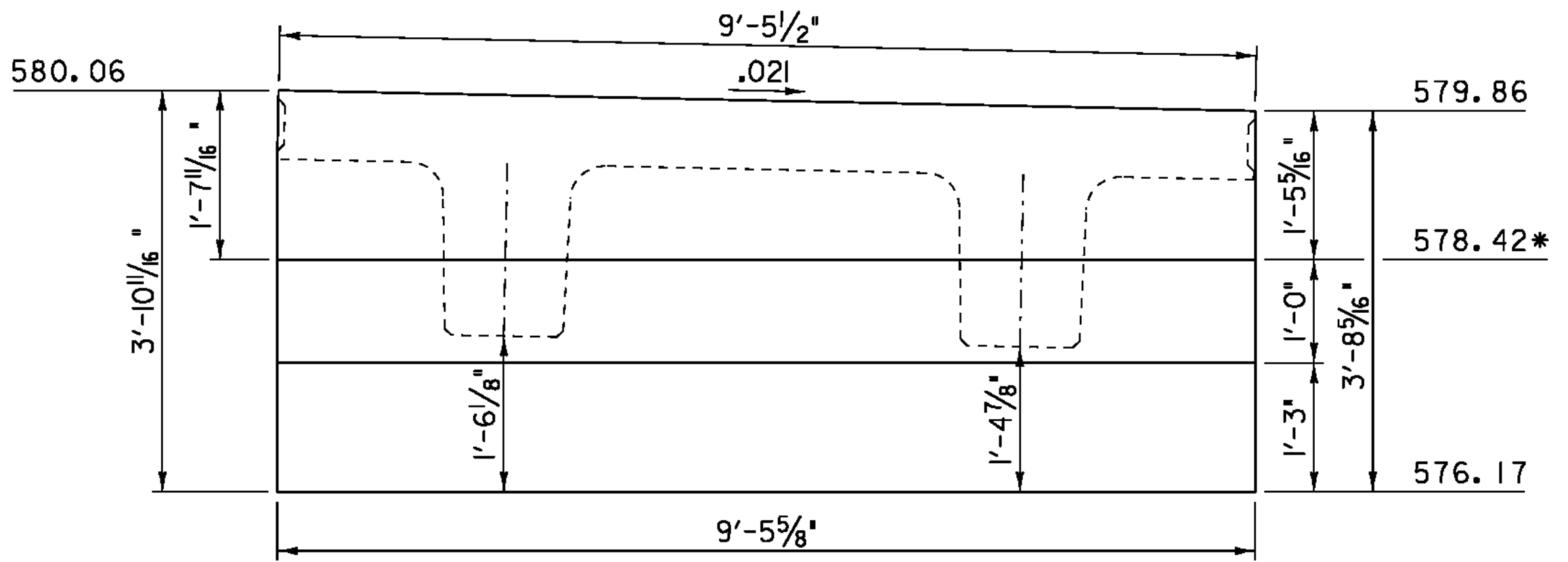
ABUTMENT #1, UNIT 1



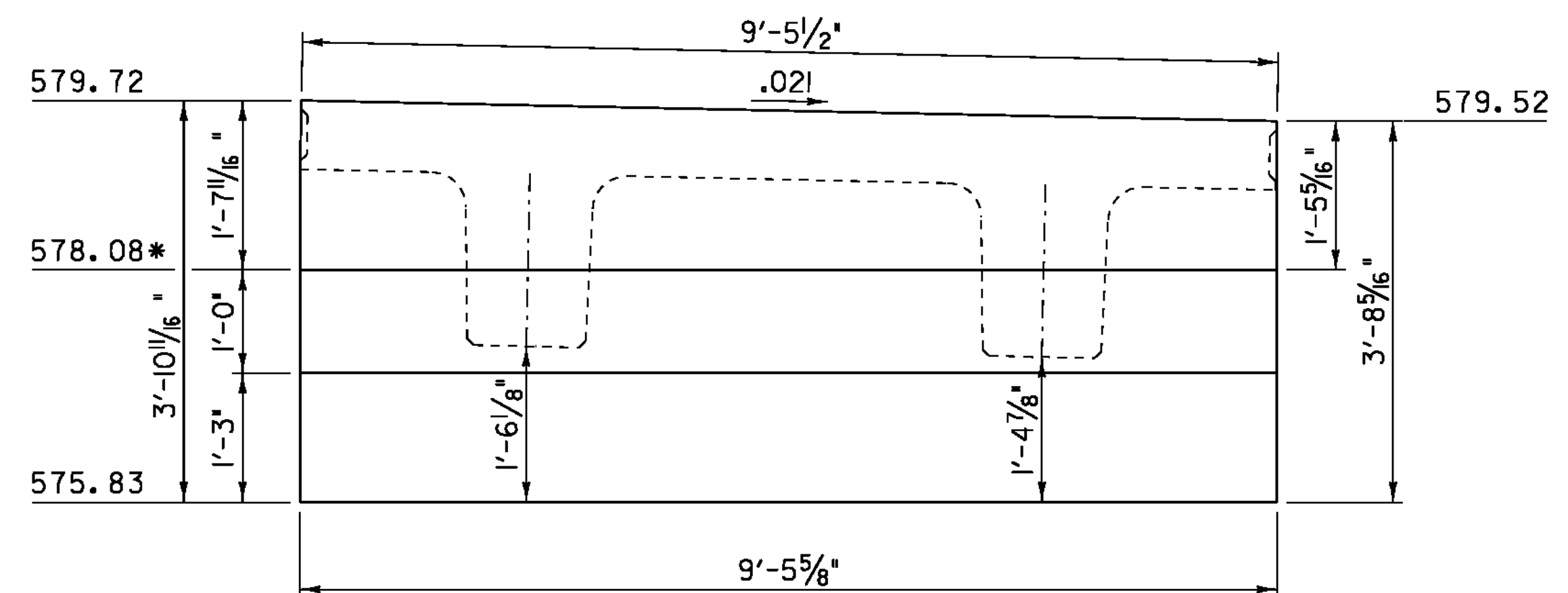
ABUTMENT #2, UNIT 1



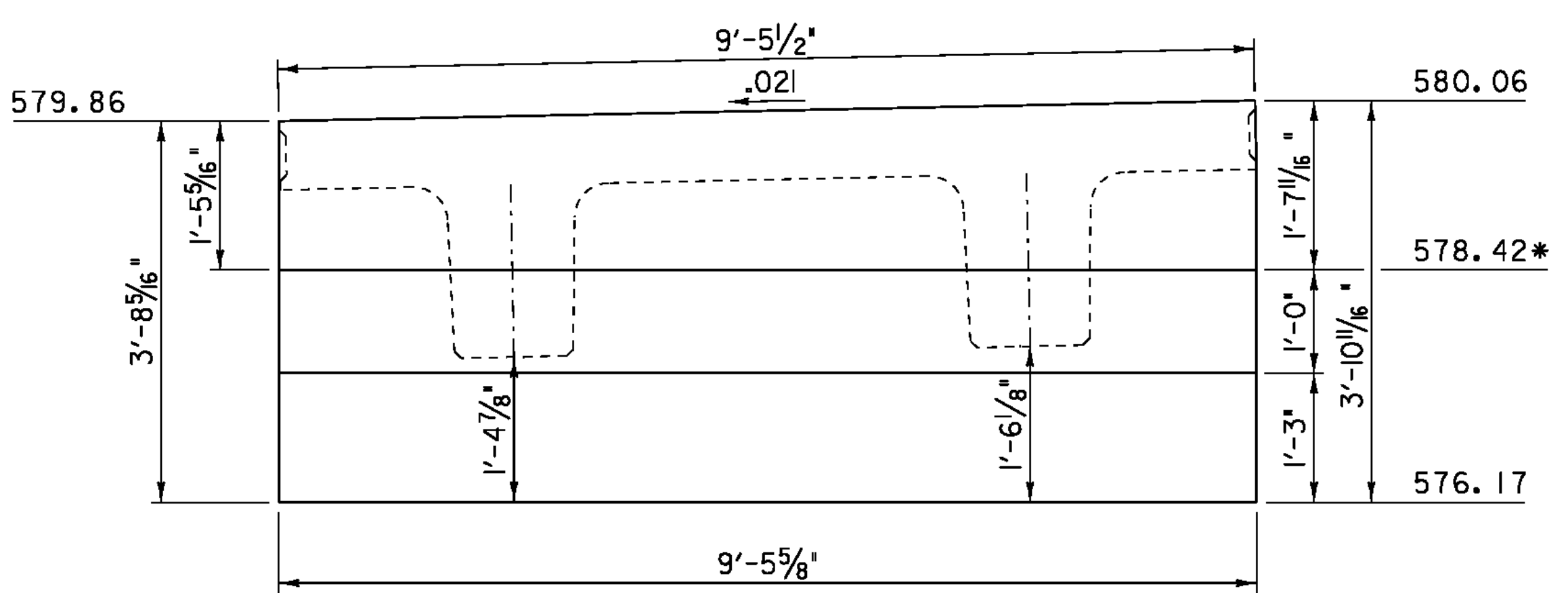
ABUTMENT #1, UNIT 2



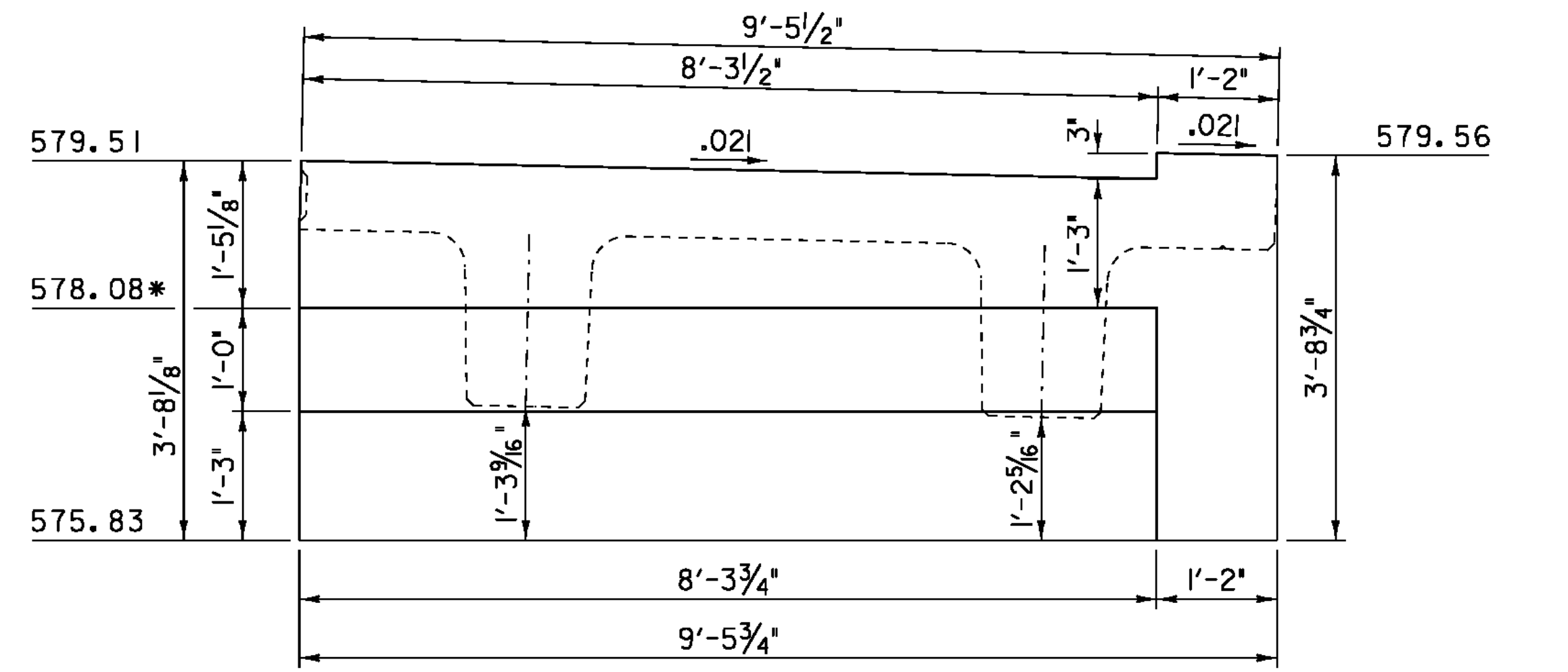
ABUTMENT #2, UNIT 2



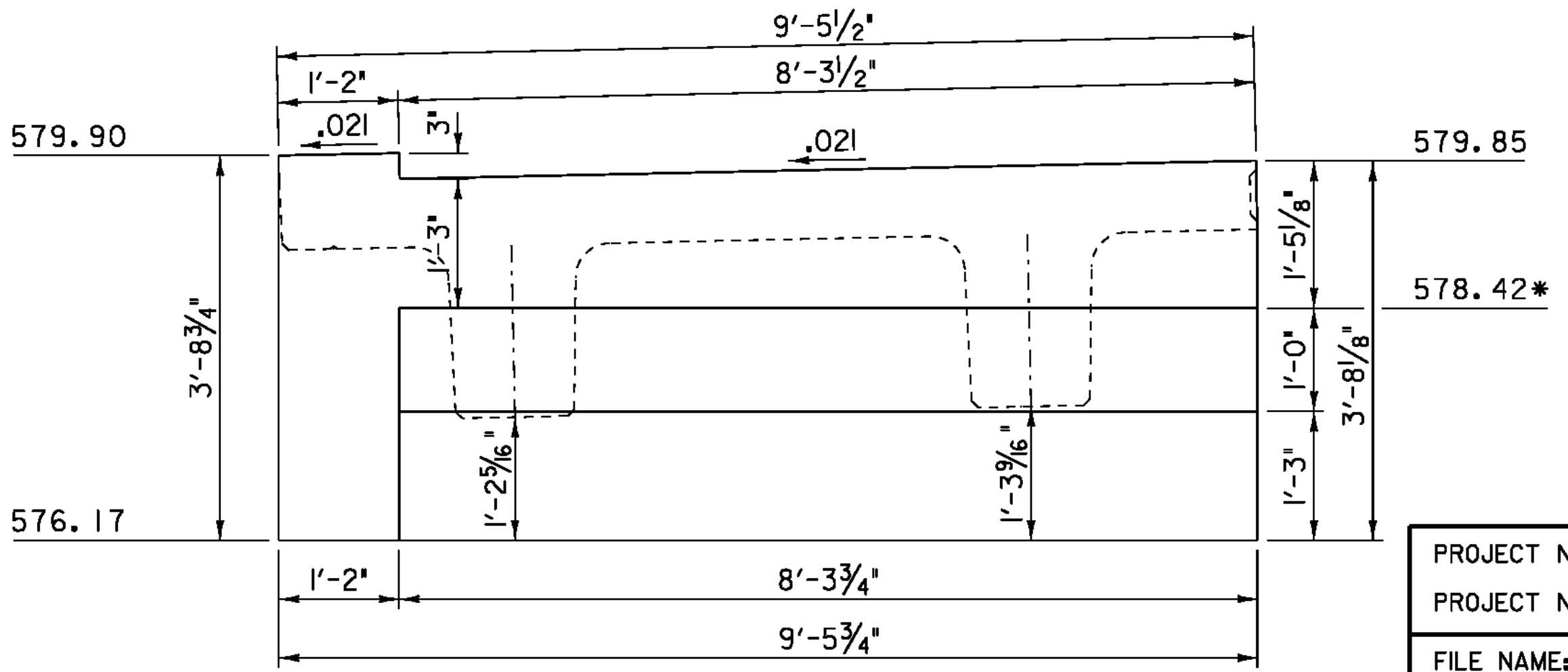
ABUTMENT #1, UNIT 3



ABUTMENT #2, UNIT 3



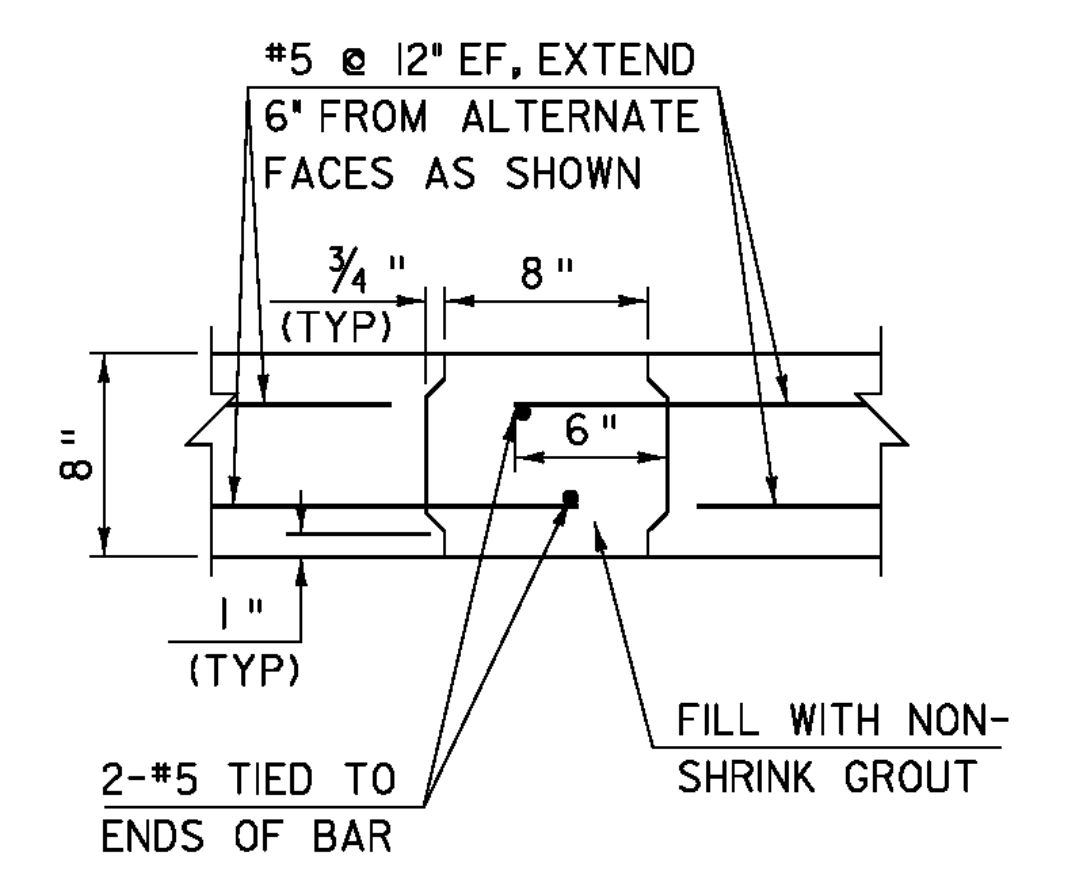
ABUTMENT #1, UNIT 4



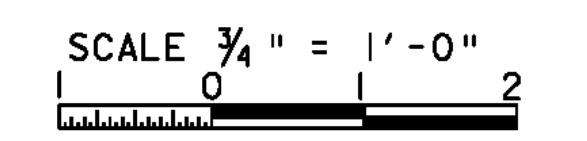
ABUTMENT #2, UNIT 4

* APPROACH SLAB SEAT ELEVATIONS

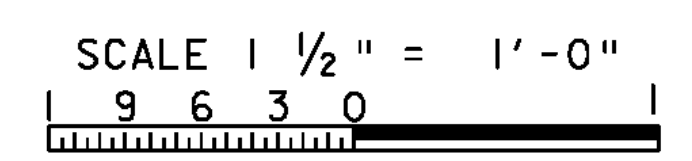
NOTE:
SEAT ELEVATIONS MAY BE ADJUSTED WHEN THE FINAL APPROACH SLAB DIMENSIONS AND CONNECTION DETAILS HAVE BEEN DETERMINED. SEE NOTE 2 SHEET 37.



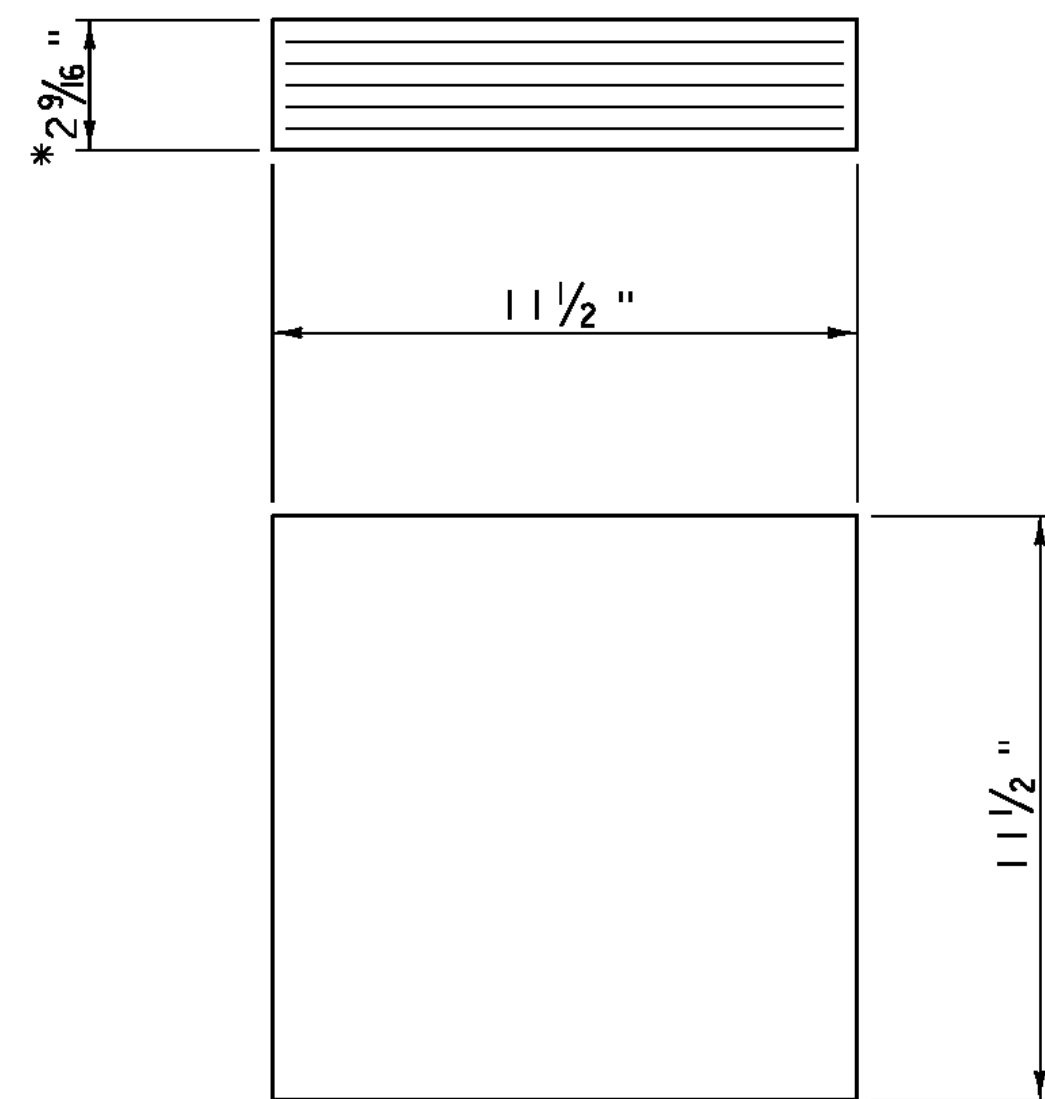
CURTAIN WALL CONNECTION DETAILS
SCALE: 1/2" = 1'-0"



SCALE 3/4" = 1'-0"
TYPICAL UNLESS OTHERWISE NOTED



PROJECT NAME:	CHESTER	FILE NAME:	84e061/Structures/sub.dgn	PLOT DATE:	21-SEP-2010
PROJECT NUMBER:	BRF 025-1(28)	PROJECT LEADER:	C.P.WILLIAMS	DRAWN BY:	D.D.BEARD
		DESIGNED BY:	H.I. SALLS	CHECKED BY:	R.S.YOUNG
		BRIDGE 8 CURTAIN WALL DETAILS		SHEET	31 OF 124



ELASTOMERIC BEARING DETAIL

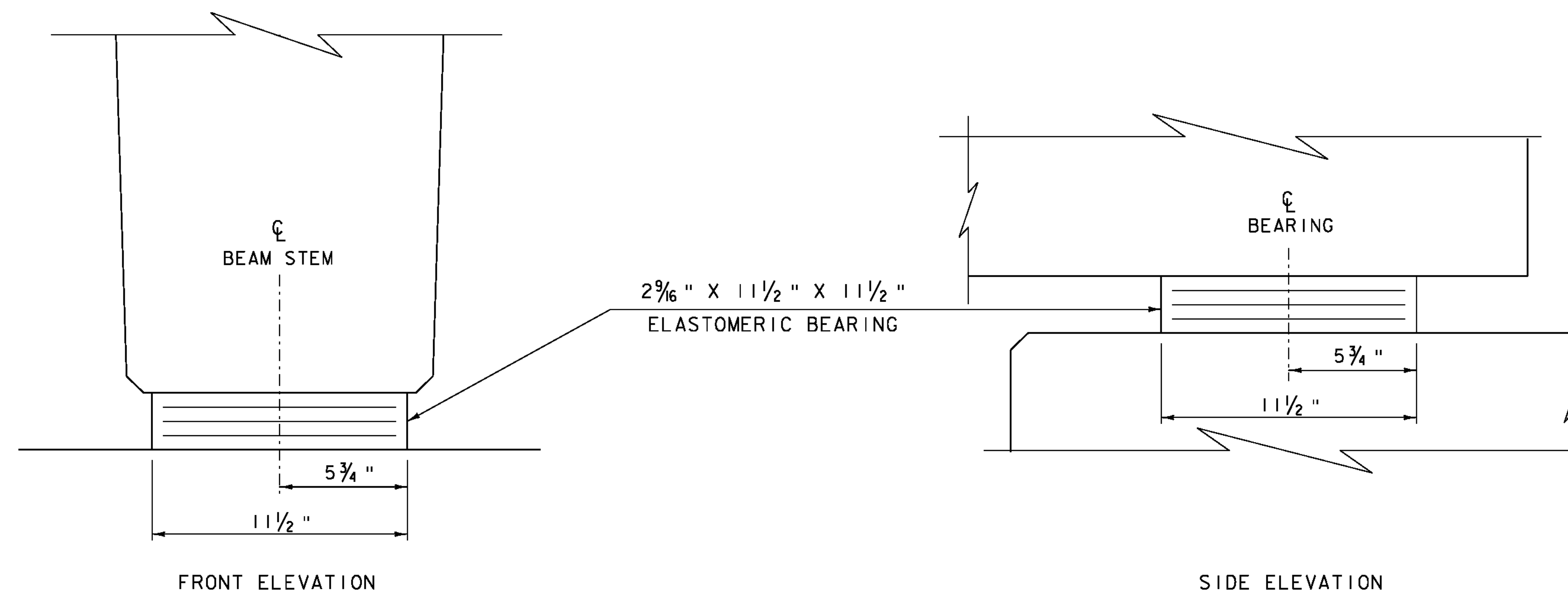
- * 2 - 1/8 " EXTERIOR LAYERS OF ELASTOMER
- 4 - 1/2 " INTERIOR LAYERS OF ELASTOMER
- 5 - 1/16 " STEEL REINFORCING PLATES

SCALE 3" = 1'-0"

Design Load (kip)	Service Limit State	Vertical	Max	91.7
			Min	41.0
			Permanent	41.8
	Strength Limit State		Transverse	---
			Longitudinal	---
			Vertical	140.8
Translation (in)	Service Limit State	Irreversible	Transverse	0
			Longitudinal	1/16
	Reversible	Transverse	3/16	
		Longitudinal	1/2	
Rotation (rad)	Service Limit State	Irreversible	Transverse	0.000
			Longitudinal	0.033
		Reversible	Transverse	0.000
			Longitudinal	0.007

BEARING NOTES

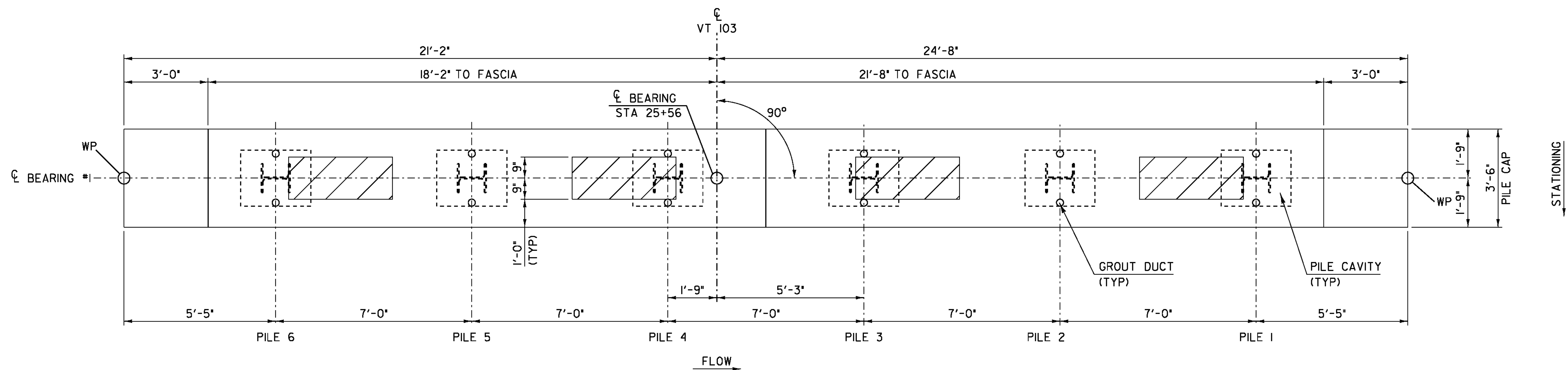
1. BEARINGS SHALL CONFORM TO THE APPLICABLE SUBSECTIONS OF STANDARD SPECIFICATIONS SECTIONS 531 AND 731.
2. ALL REINFORCEMENT BETWEEN LAYERS OF ELASTOMER SHALL BE STEEL AASHTO M270M/M270 GRADE 36. ALL INTERNAL STEEL PLATES SHALL BE SAND BLASTED AND FREE OF COATINGS, RUST AND MILL SCALE. THE PLATES SHALL BE FREE OF SHARP EDGES AND BURRS.
3. STEEL REINFORCED ELASTOMERIC BEARINGS SHALL HAVE A MINIMUM 1/8 " EDGE SEAL OF ELASTOMER INTEGRAL WITH BEARING OVER ALL INTERNAL PLATES.
4. THE ELASTOMER WAS DESIGNED WITH A SHEAR MODULUS OF 100 PSI +/- 15%
5. THE ELASTOMER SHALL MEET THE REQUIREMENTS OF LOW TEMPERATURE ZONE D, GRADE 4.
6. THE CONCRETE UNDER THE BEARING DEVICE SHALL BE LEVEL.
7. ALL DESIGNS DONE FOR THE BEARINGS SHALL BE PER THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS 4TH EDITION AND ITS LATEST REVISIONS.
8. ALTERNATE CONFIGURATIONS FOR BEARINGS MAY BE SUBMITTED FOR APPROVAL. ANY ALTERNATE SUBMITTED SHALL BE DESIGNED AND CERTIFIED TO MEET THE DESIGN LOADS AND CRITERIA SHOWN ON THE PLANS.
9. BRIDGE SEAT ELEVATIONS MAY BE REVISED TO ACCOMMODATE AN ALTERNATIVE CONFIGURATION.
10. THE CONTRACTOR IS ADVISED TO HAVE A MINIMUM OF 16 - 1/4 "x12 1/2 "x12 1/2 " GALVANIZED STEEL SHIMS AVAILABLE FOR USE FOR ELEVATION ADJUSTMENTS UPON THE SETTING OF THE SUPERSTRUCTURE UNITS. THE SHIMS SHALL BE FABRICATED ACCORDING TO SECTION 531 AND SHALL BE INCLUDED UNDER ITEM 531.11, "BEARING DEVICE ASSEMBLY, ELASTOMERIC PAD".



ELASTOMERIC BEARING DETAILS

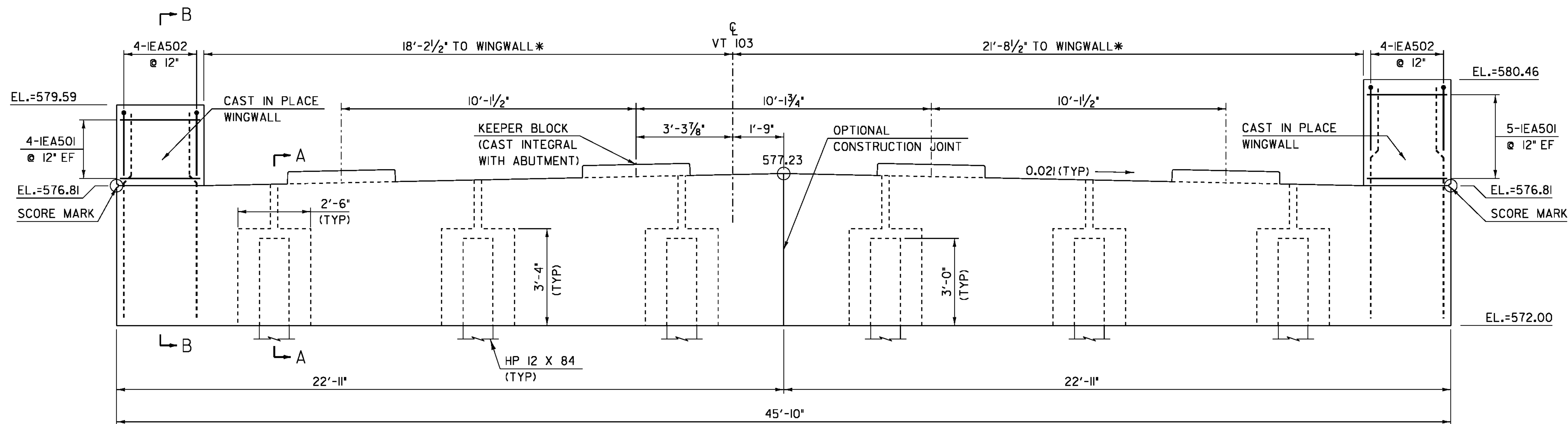
SCALE 3" = 1'-0"

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061/Str/84e061details.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	DESIGNED BY: R.S.YOUNG
BRIDGE 8 ELASTOMERIC BEARING DETAILS	SHEET 32 OF 124



ABUTMENT I PLAN VIEW

SCALE 1/2" = 1'-0"



ABUTMENT I ELEVATION VIEW

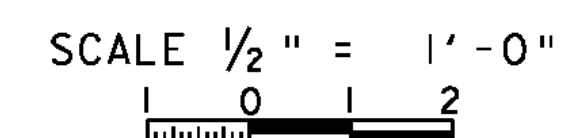
SCALE 1/2" = 1'-0"

SEE SHEET 34
FOR SECTIONS 'A-A' & 'B-B'

* PROVIDE 1/2" PREFORMED JOINT FILLER
BETWEEN FASCIA AND WINGWALLS

NOTE:

- NF = NEAR FACE
- FF = FAR FACE
- EF = EACH FACE
- ▲ = CUT TO FIT IN FIELD
- 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
- 2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.



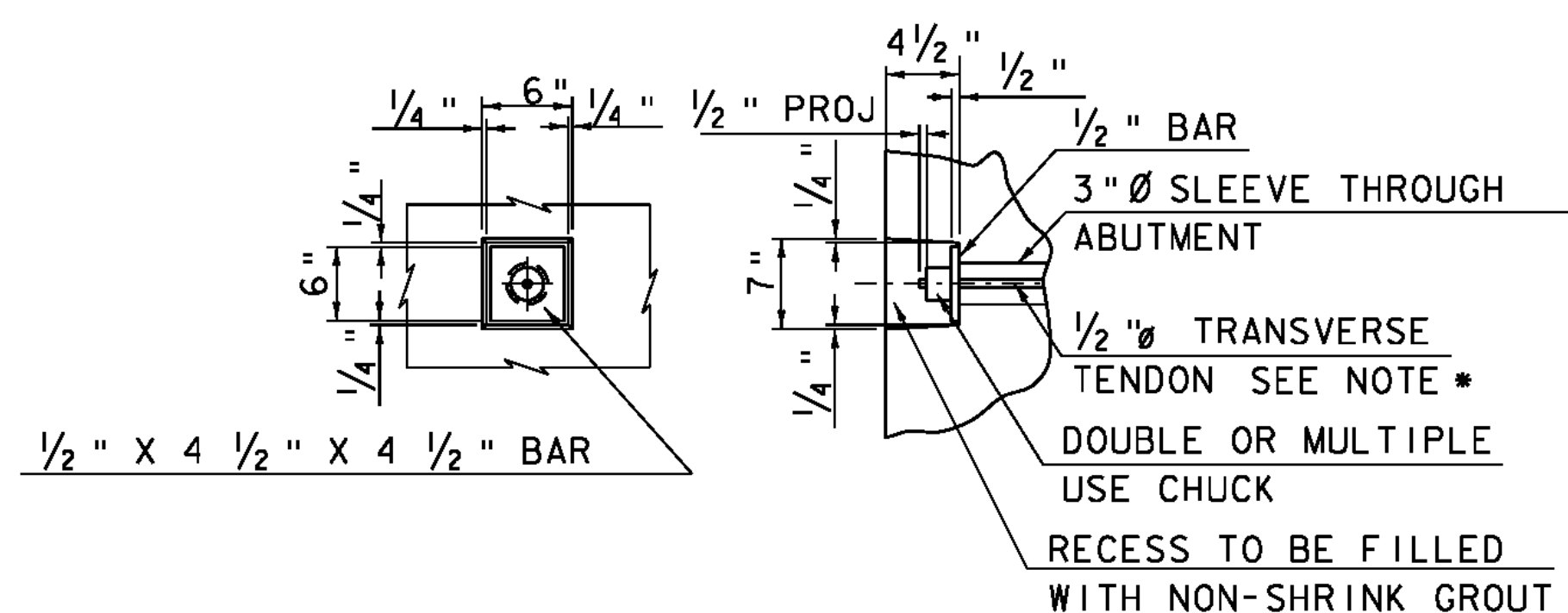
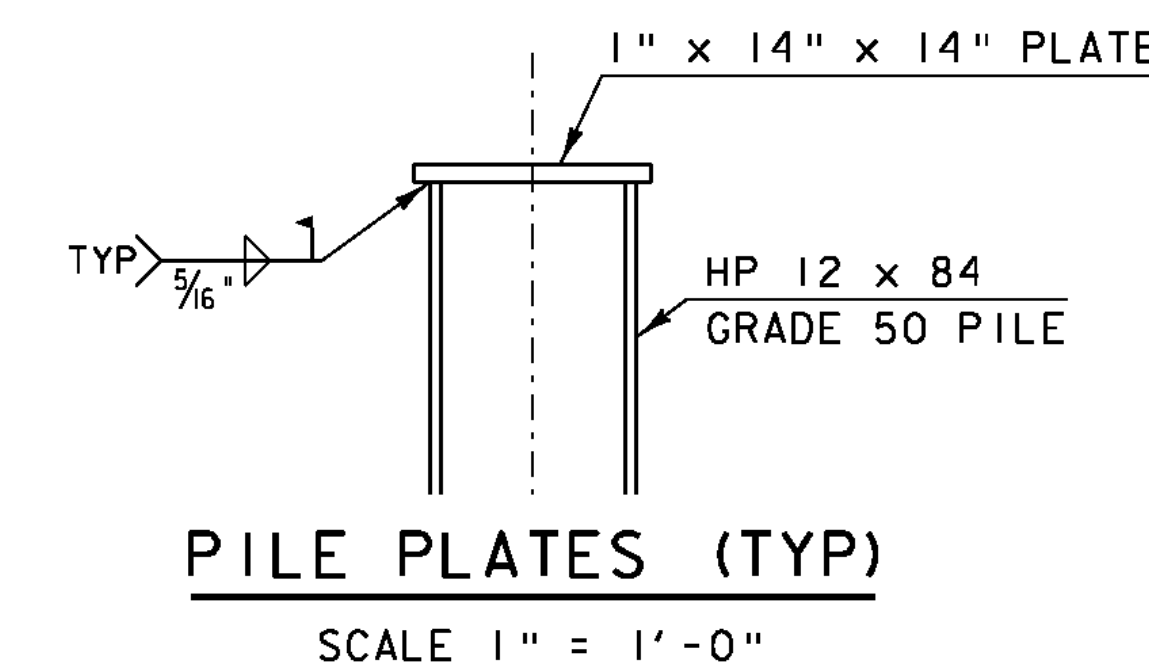
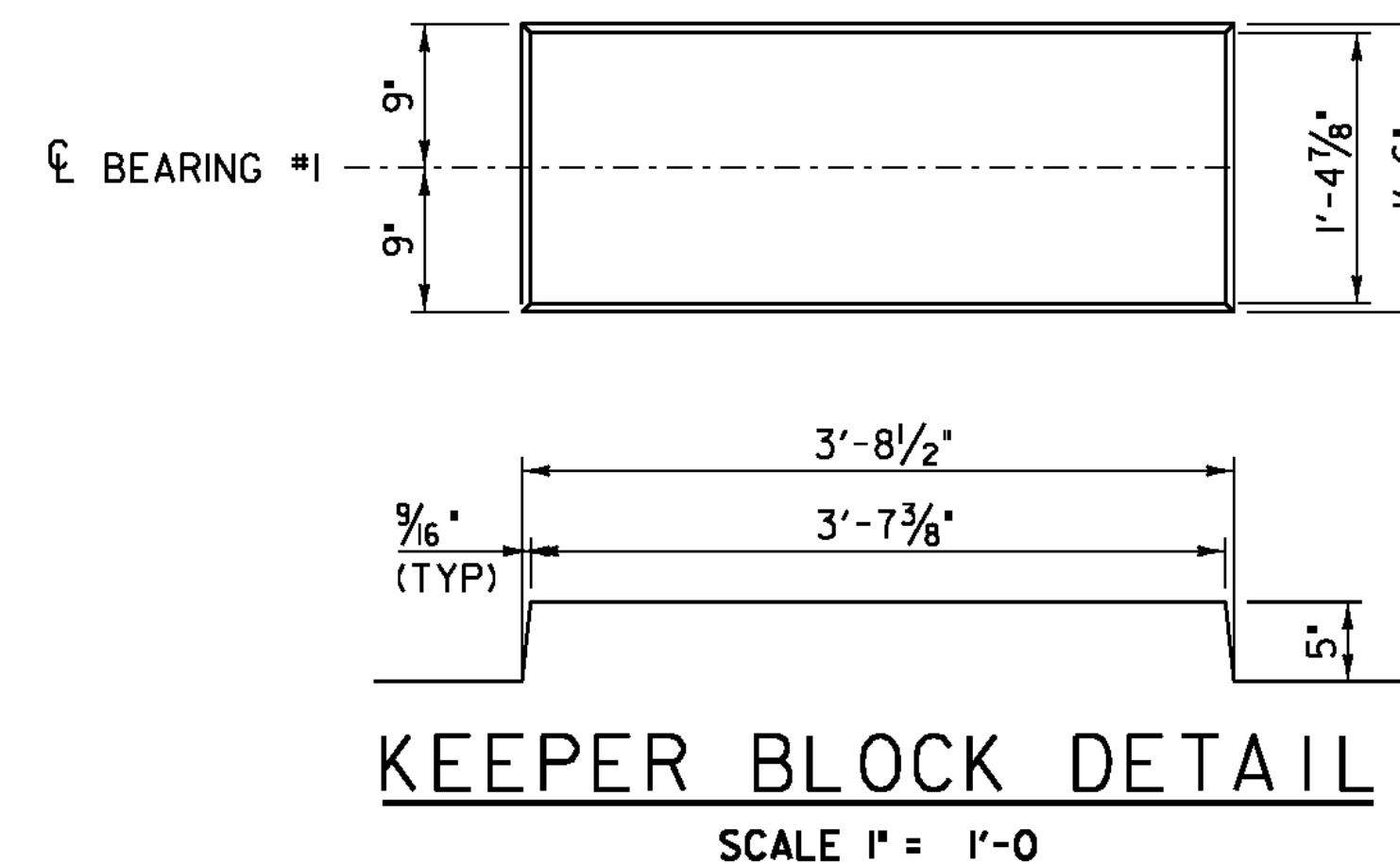
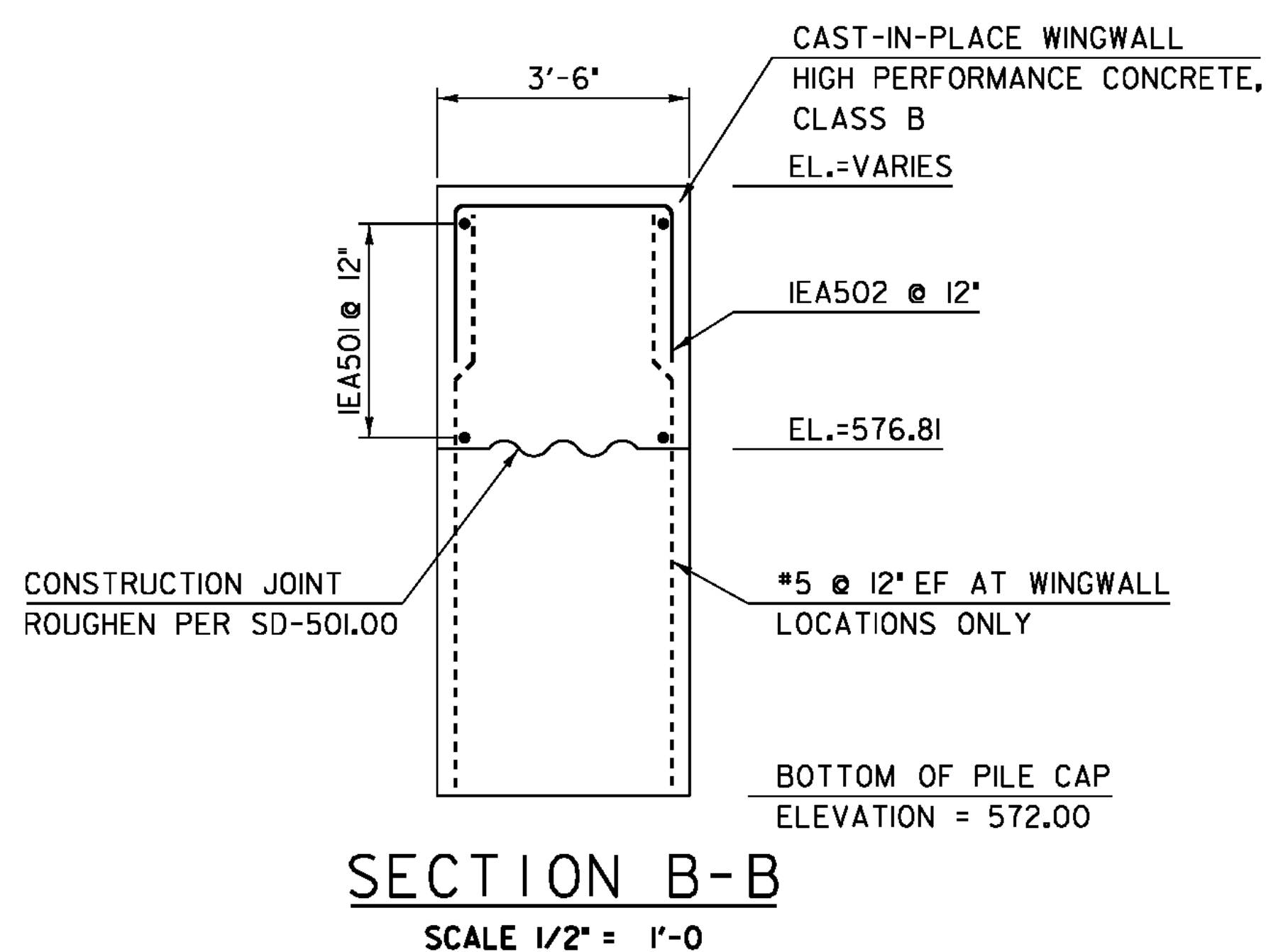
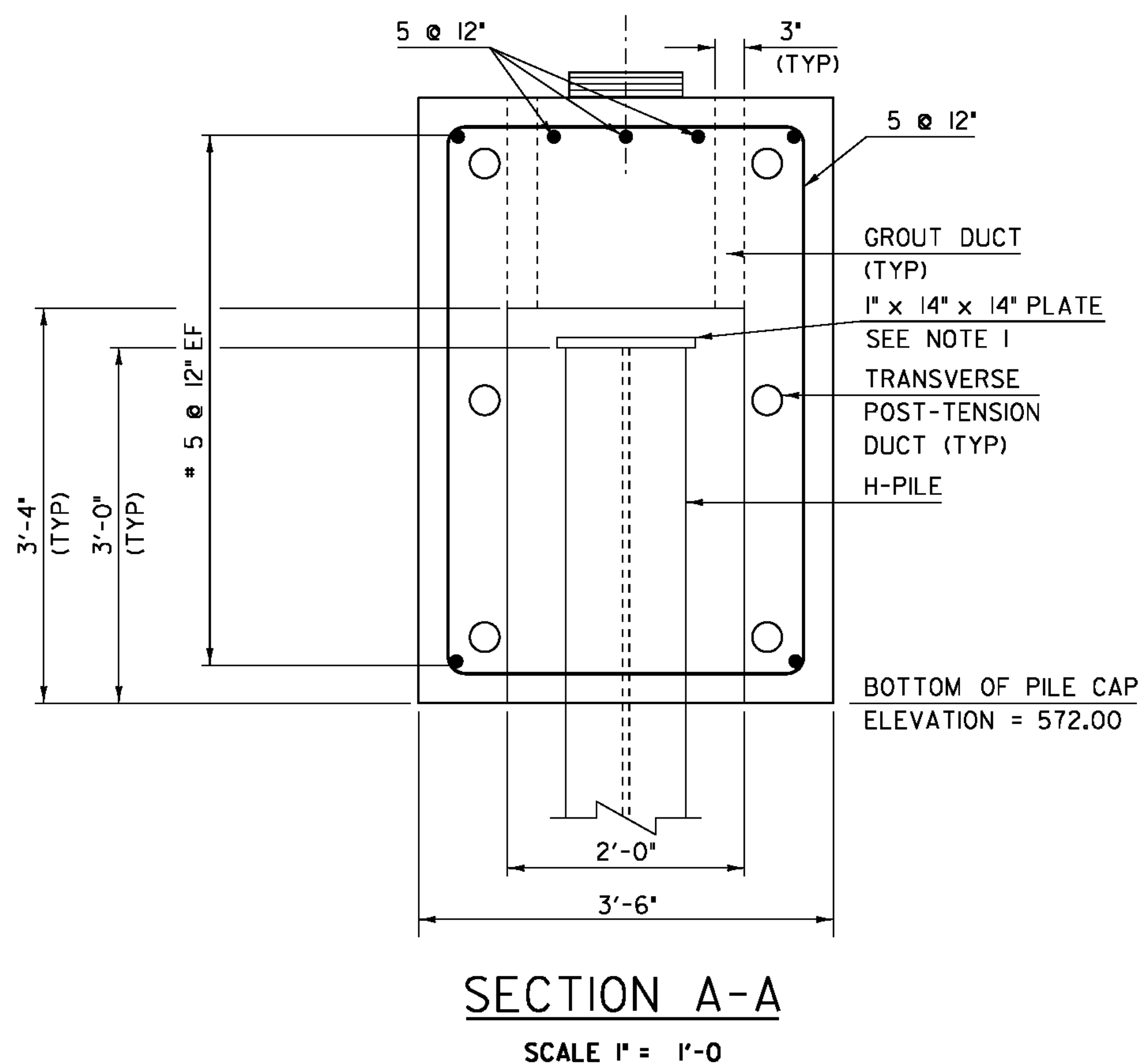
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

FILE NAME: 84e061/str/sub.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 8 ABUTMENT I DETAILS

PLOT DATE: 20-SEP-2010
DRAWN BY: M.FESSEL
CHECKED BY: R.S.YOUNG
SHEET 33 OF 124

NOTES:

1. UNLESS OTHERWISE NOTED, ABUTMENTS SHALL BE PRECAST CONCRETE ACCORDING TO SECTION 540.
2. ONCE PILES HAVE BEEN CUT TO THEIR FINAL ELEVATIONS, 1" x 14" x 14" STEEL PLATES SHALL BE WELDED TO THE TOP OF THE PILES. PAYMENT FOR THE PLATES SHALL BE INCIDENTAL TO ITEM 505.265 "STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84"
3. PILE CAVITY GROUT DUCTS (FILL AND VENT) SHALL BE CORRUGATED.
4. SEE GENERAL NOTES FOR ADDITIONAL FABRICATION, CONSTRUCTION, AND SEQUENCE NOTES.
5. REINFORCING FOR THE PRECAST ABUTMENTS SHALL BE EPOXY COATED ACCORDING TO SUBSECTION 713.07



* TRANSVERSE TIES SHALL BE COVERED BY SEAMLESS POLYPROPYLENE SHEATH (WITH CORROSION INHIBITER GREASE BETWEEN SHEATH AND STRAND) FOR THE LENGTH OF STRAND, EXCEPT AT ANCHORAGE LOCATIONS.

SCALE 1/2" = 1'-0"



SCALE 1" = 1'-0"



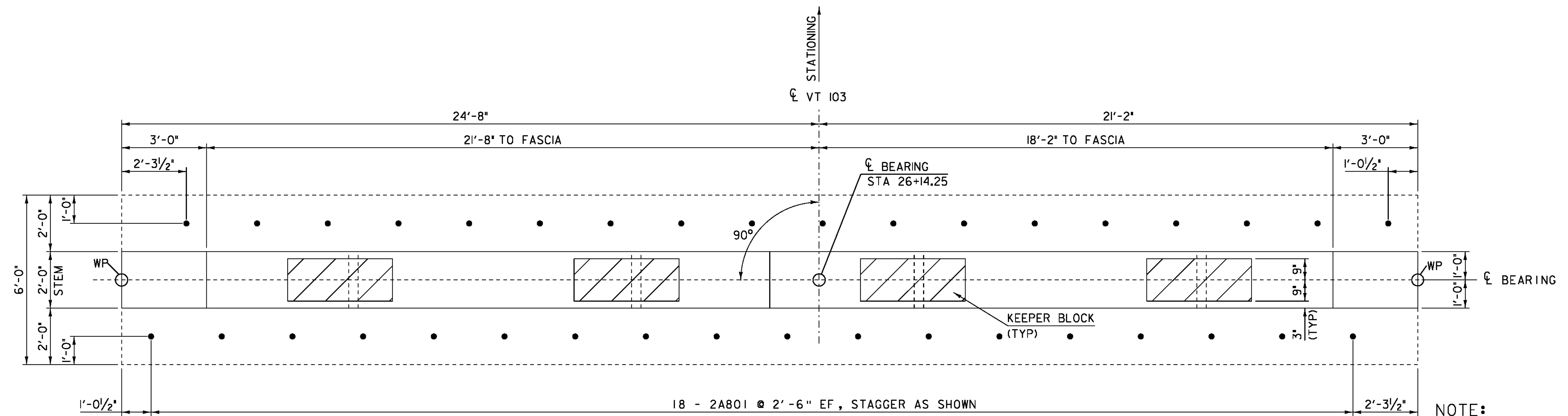
NOTE:

- NF = NEAR FACE
 - FF = FAR FACE
 - EF = EACH FACE
 - ▲ = CUT TO FIT IN FIELD
- 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

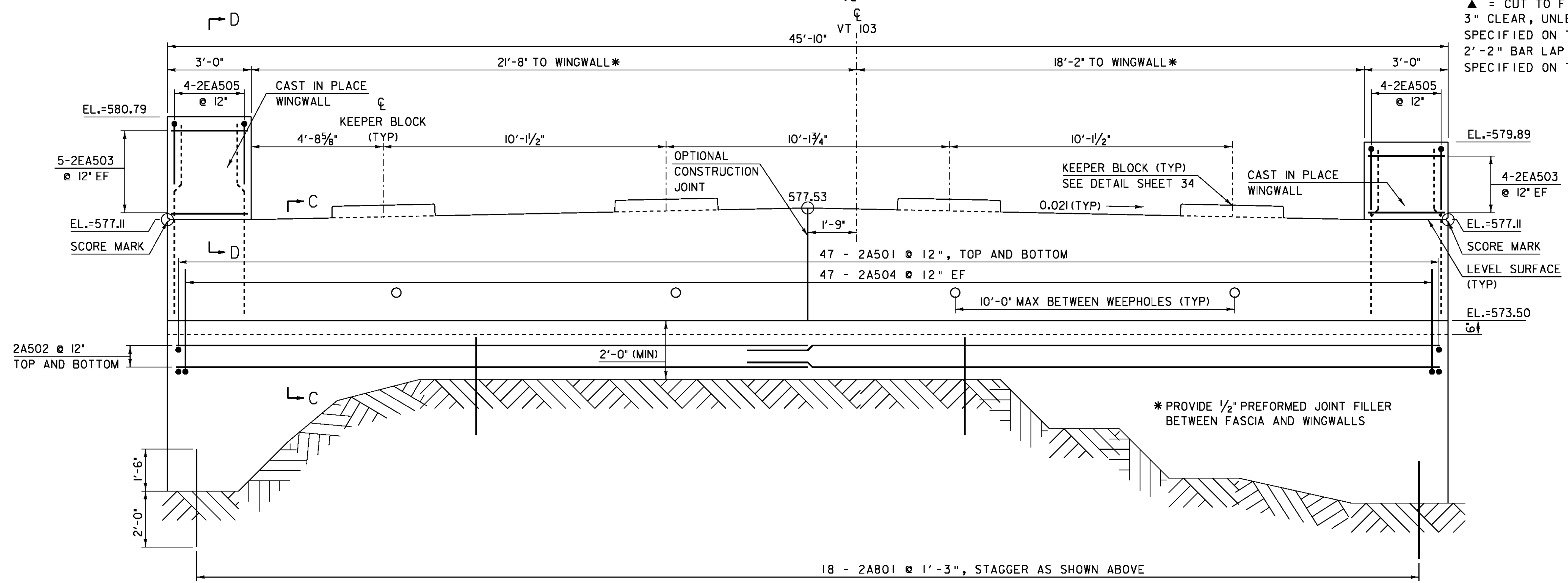
FILE NAME: 84e061/str/sub.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 8 ABUTMENT 1 SECTIONS

PLOT DATE: 20-SEP-2010
DRAWN BY: M.FESSEL
CHECKED BY: R.S.YOUNG
SHEET 34 OF 124



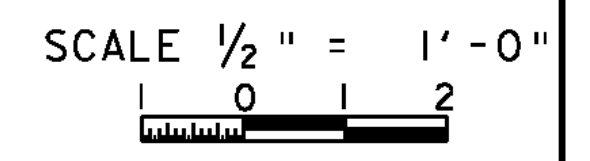
ABUTMENT 2 PLAN VIEW
SCALE 1/2" = 1'-0"

NOTE:
 NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 ▲ = CUT TO FIT IN FIELD
 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
 2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

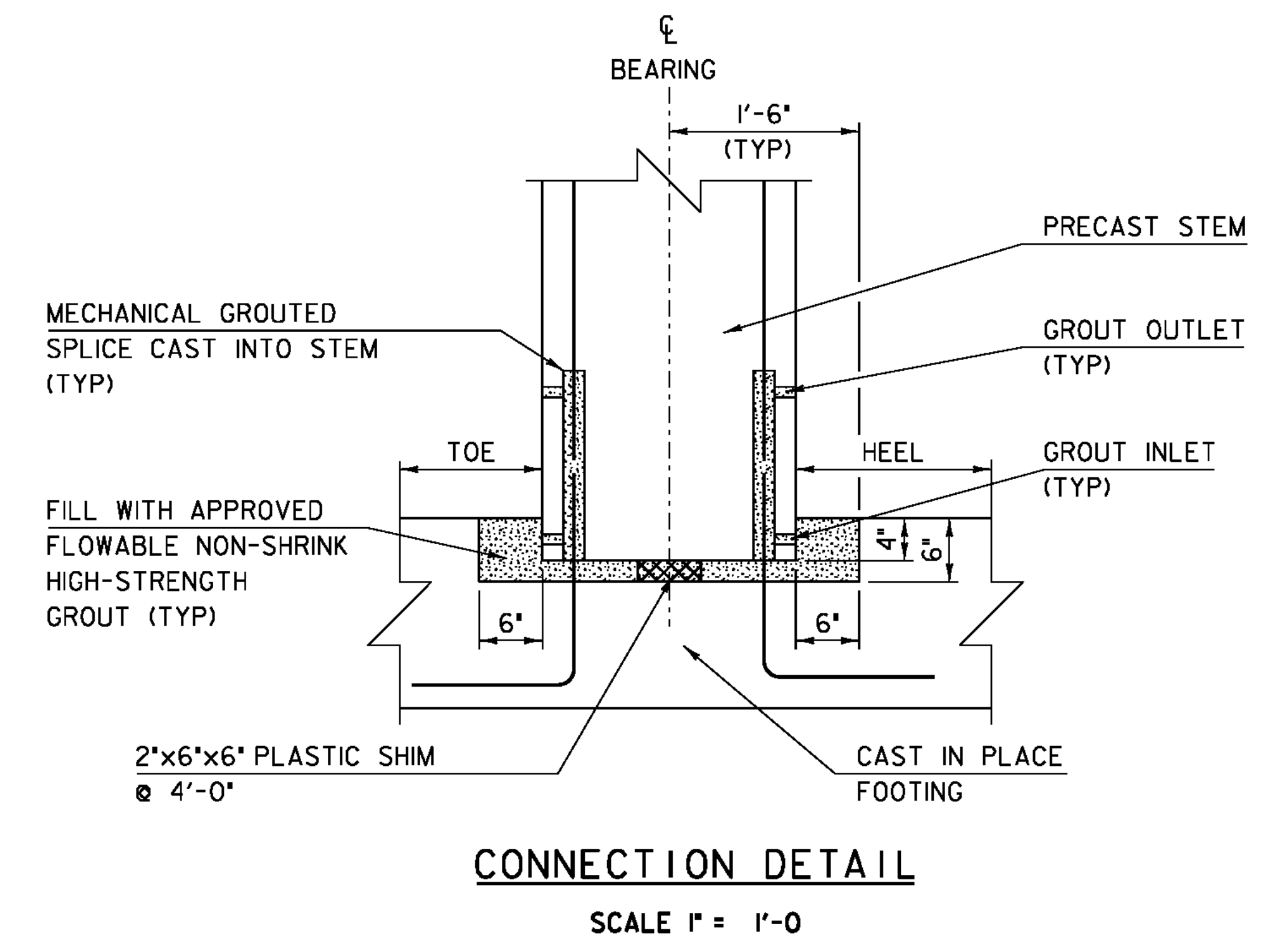
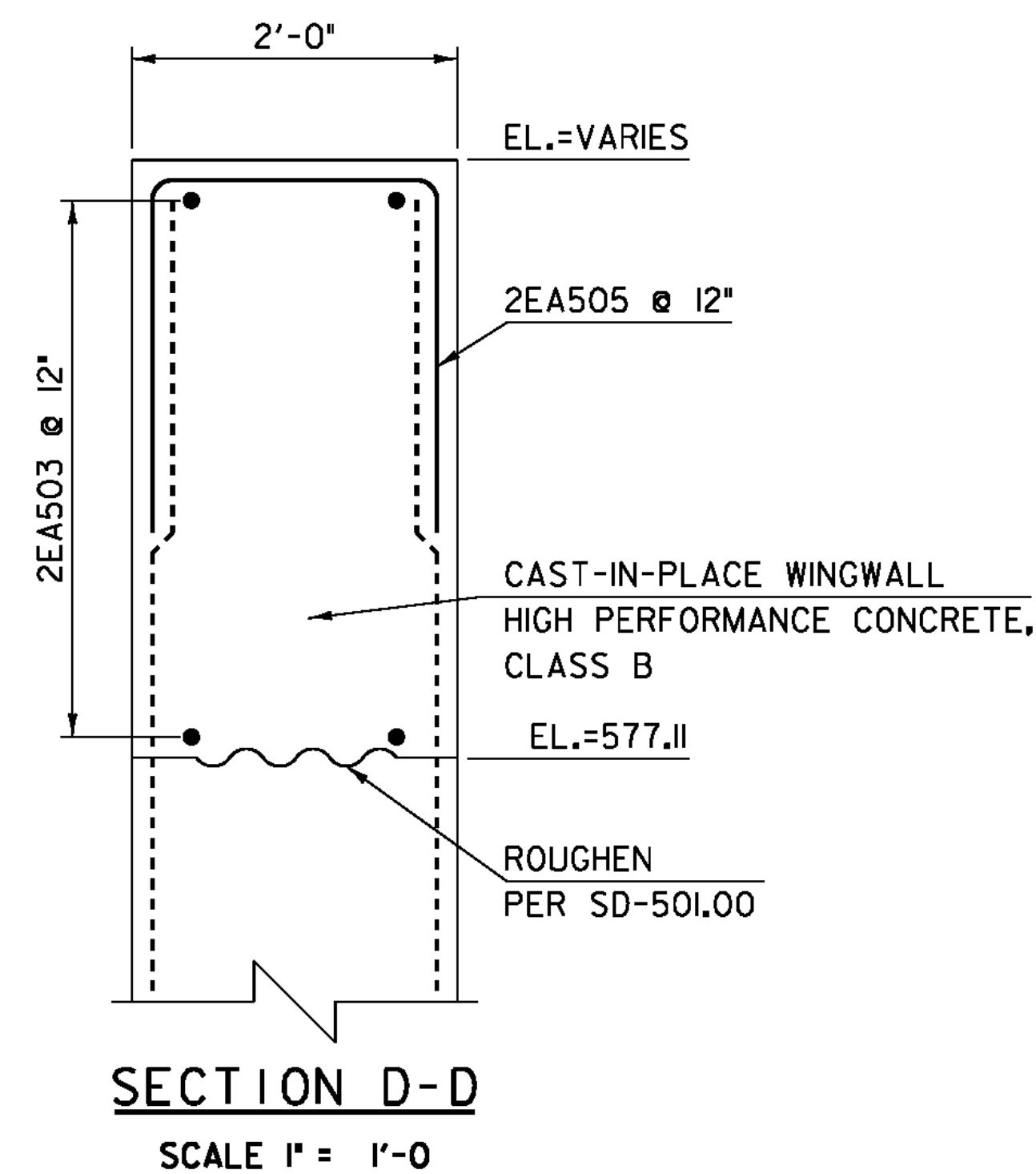
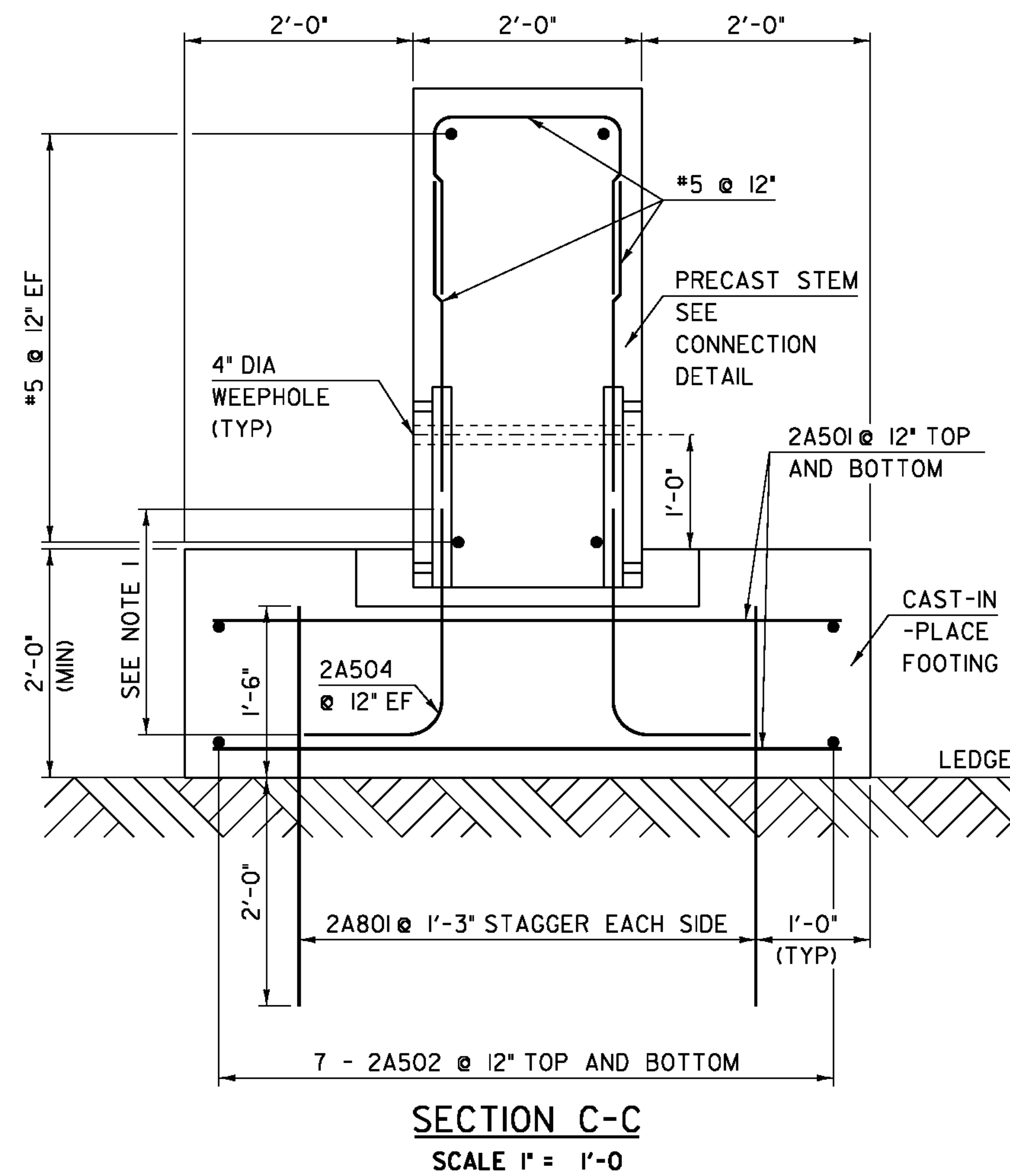


ABUTMENT 2 ELEVATION VIEW
SCALE 1/2" = 1'-0"

SEE SHEET 36
FOR SECTIONS "C-C" & "D-D"



PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(28)	
FILE NAME: 84e061/Str/sub.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 8 ABUTMENT 2 DETAILS	SHEET 35 OF 124

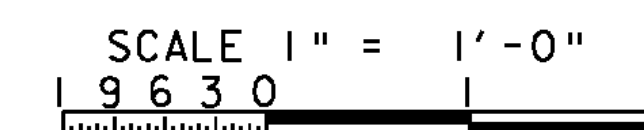


NOTES:

1. LEG LENGTH SHALL MEET THE REQUIREMENTS OF THE MECHANICAL GROUDED CONNECTION, 3'-0" LEG IS PROVIDED FOR ESTIMATING PURPOSES.
2. DURING FABRICATION OF THE PRECAST STEM A TEMPLATE SHALL BE CREATED BY THE STEM FABRICATOR TO LOCATE THE MECHANICAL GROUT CONNECTORS. THE TEMPLATE SHALL BE USED FOR FIELD PLACEMENT OF THE VERTICAL FOOTING REINFORCEMENT TO BE INCERTED INTO THE MECHANICAL GROUT CONNECTORS.
3. THE CONNECTION FROM THE PRECAST STEM TO THE FOOTING SHALL BE INCLUDED IN THE FABRICATION DRAWINGS. THE MECHANICAL GROUDED CONNECTION SHALL MEET THE REQUIREMENTS OF ASTM 1034 AND SHALL HAVE A YEILD STRENGTH OF 125% OF THE REINFORCING STEEL YEILD STRENGTH .
4. SEE GENERAL NOTES FOR ADDITIONAL FABRICATION, CONSTRUCTION,AND SEQUENCE NOTES.
5. REINFORCING FOR THE PRECAST STEM SHALL BE EPOXY COATED ACCORDING TO SUBSECTION 713.07.
6. THE NUMBER OF DOWELS TO BE DRILLED AND GROUDED WAS DETERMINED ASSUMING THE BEDROCK TO BE SMOOTH AND AT AN INCLINE OF 45 DEGREES. THE NUMBER OF DOWELS MAY BE REDUCED WITH APPROVAL OF THE PROJECT MANAGER ONCE BEDROCK IS EXPOSED AND THE ACTUAL SURFACE ROUGHNESS AND PROFILE IS DETERMINED.

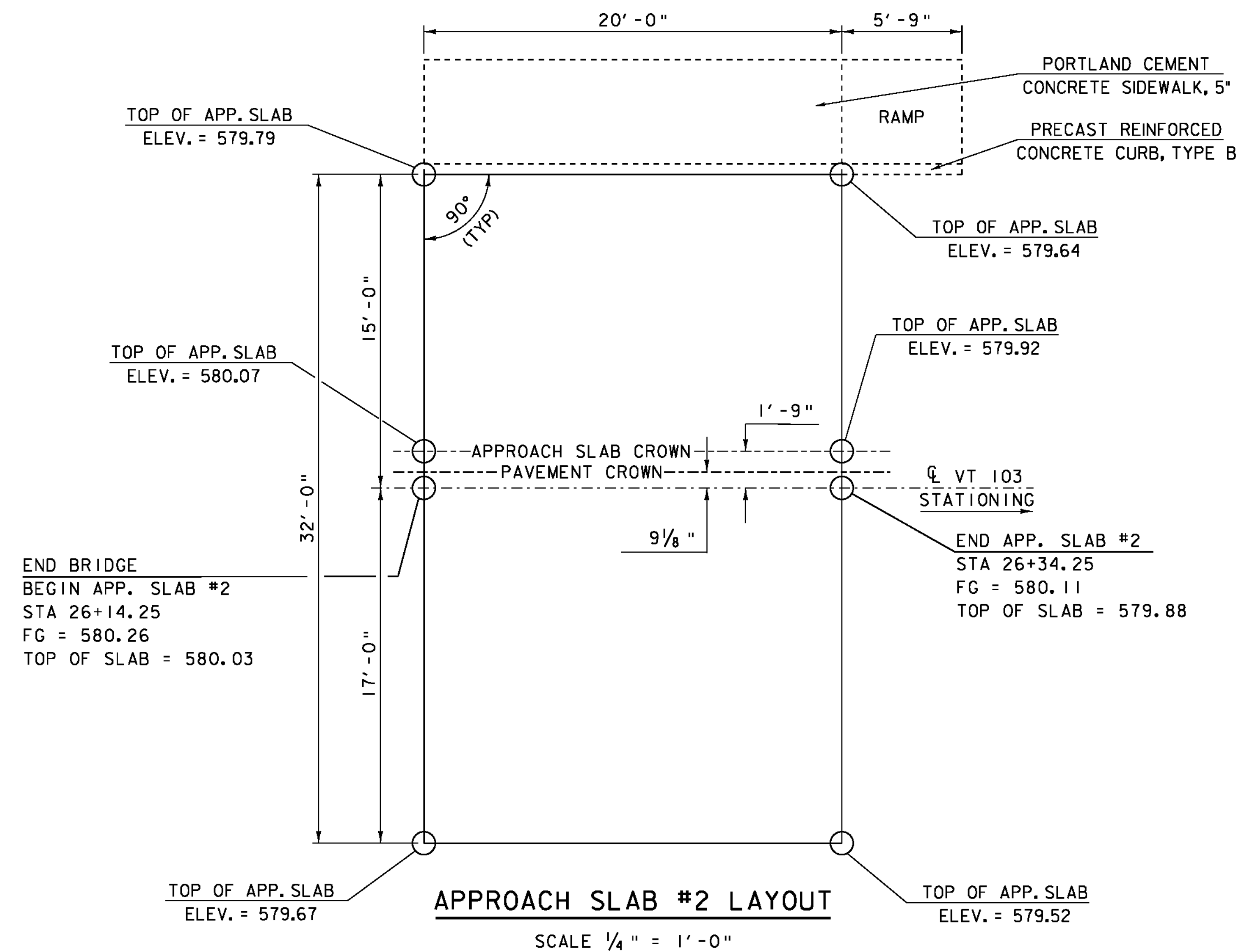
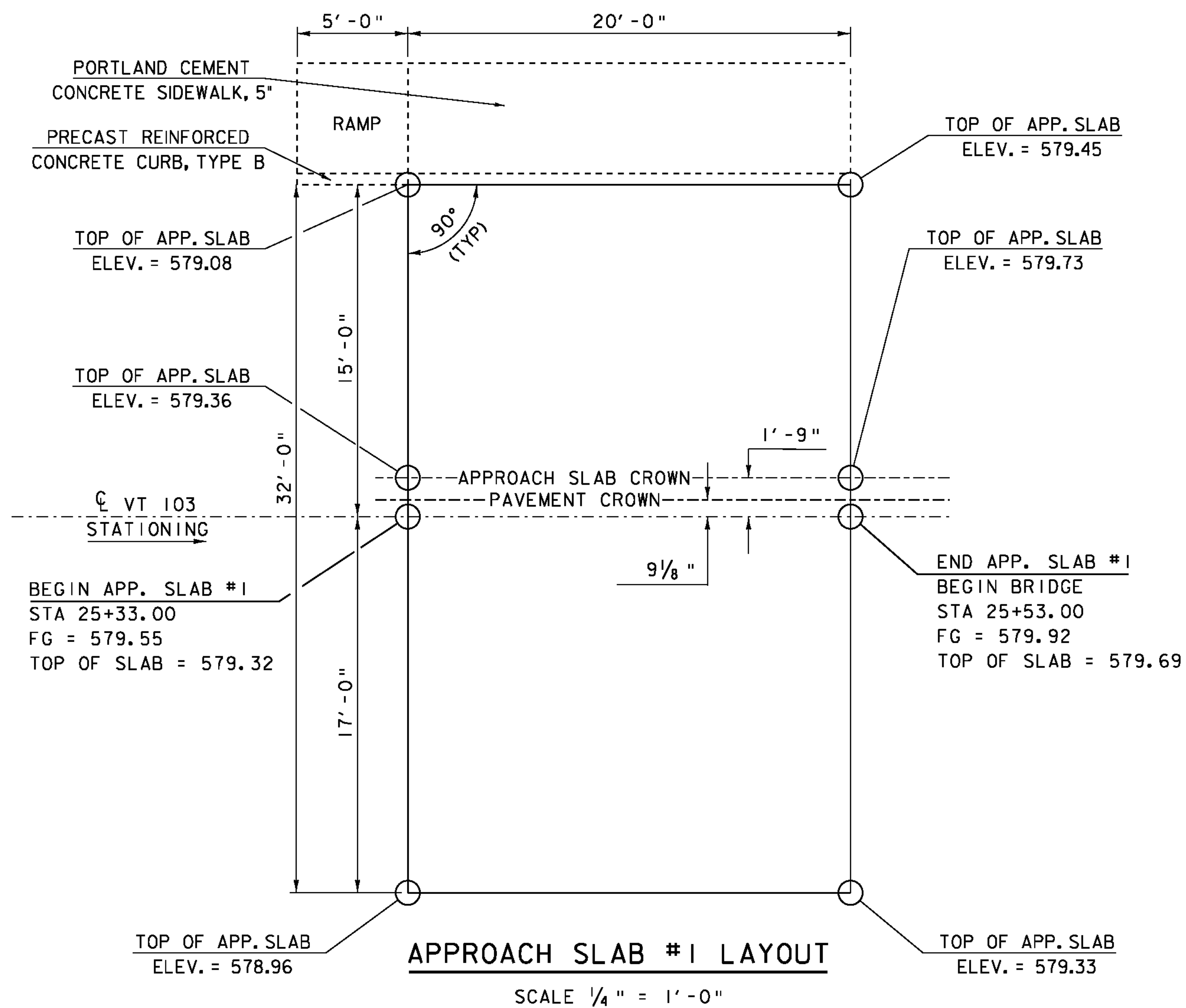
NOTE:

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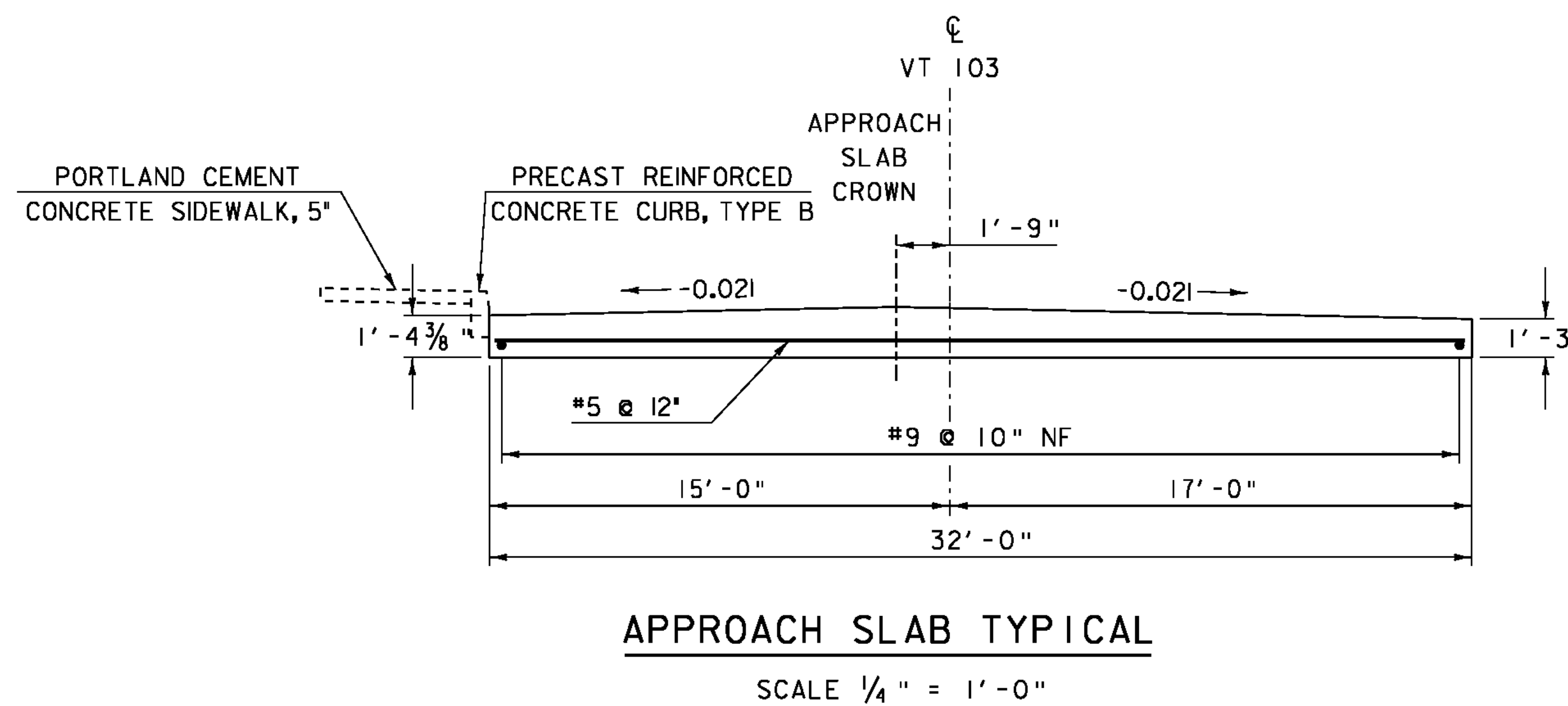
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

FILE NAME: 84e061/str/sub.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 8 ABUTMENT 2 SECTIONS SHEET 36 OF 124



NOTES:

1. THE APPROACH SLABS SHALL BE THE SUPER-SLAB SYSTEM FOR FORT MILLER.
2. THE CONNECTION DETAIL TO THE APPROACH SLAB BRACKET SHALL BE COORDINATED BETWEEN PRECAST FABRICATORS. THE DETAILS SHALL BE SHOWN ON THE FABRICATION DRAWINGS.
3. THE LOCATION OF CONSTRUCTION JOINTS NEEDED FOR SHIPMENT OF THE APPROACH SLABS SHALL BE DETERMINED BY THE FABRICATOR. THREE LONGITUDINAL JOINTS ARE ALLOWED AND SHALL BE DESIGNED TO PROVIDE ADAQUATE SHEAR RESISTANCE. THE CONNECTION DETAILS SHALL BE SHOWN ON THE FABRICATION DRAWINGS.
4. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ESTABLISHING UNIFORM CONTACT BETWEEN THE APPROACH SLABS AND THE SUBBASE MATERIAL TO THE SATISFACTION OF THE ENGINEER. THE DRAWINGS SHALL INDICATE THE MEANS AND METHODS NECESSARY TO INSTALL THE APPROACH SLABS TO THE ELEVATIONS SPECIFIED.
5. THE CONTRACTOR IS RESPONSIBLE FOR DESIGNING APPROACH SLABS TO RESIST LIFTING STRESSES. INSTALLATION SEQUENCE AND LIFTING PLAN SHALL BE SHOWN ON THE CONSTRUCTION DRAWINGS. THE REINFORCING STEEL IN THE FINAL CONDITION SHALL BE SHOWM ON THE CONSTRUCTION DRAWING, INCLUDING THE REINFORCING STEEL FOR PICK POINTS AND TO ACCOMIDATE SHIPPING.
6. ALL REINFORCING STEEL SHALL BE EPOXY COATED.
7. PAYMENT FOR THE APPROACH SLABS, ALL LABOR, TOOLS, AND MATERIALS NEEDED FOR PLACEMENT SHALL BE INCLUDED UNDER ITEM 900.620 "SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB) (BRIDGE 8) ".

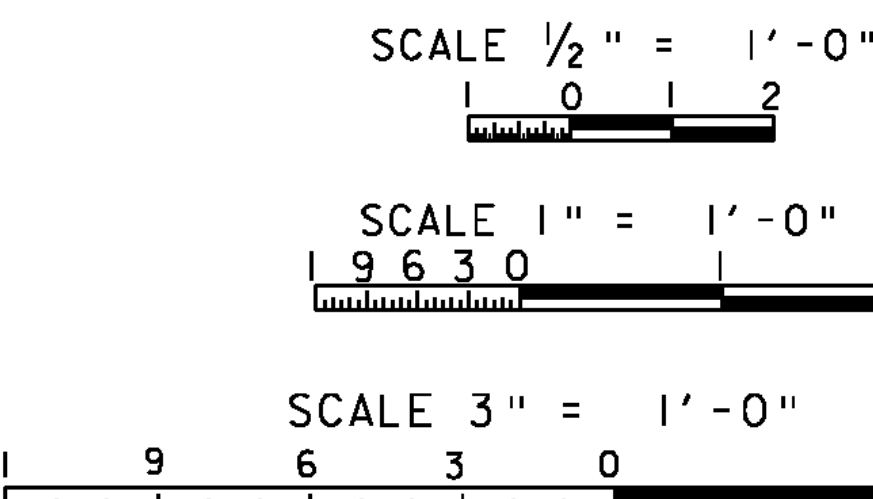
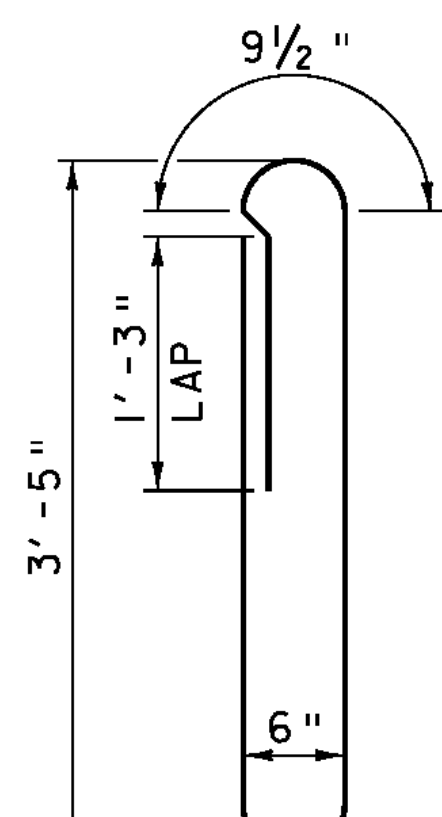
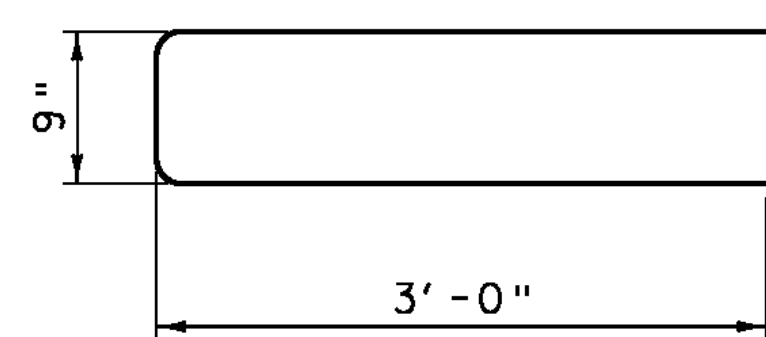
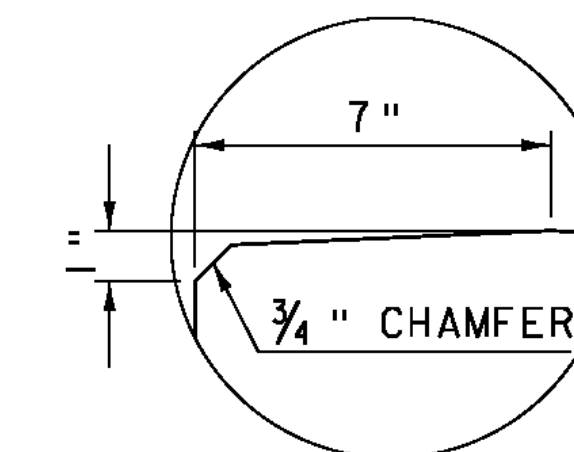
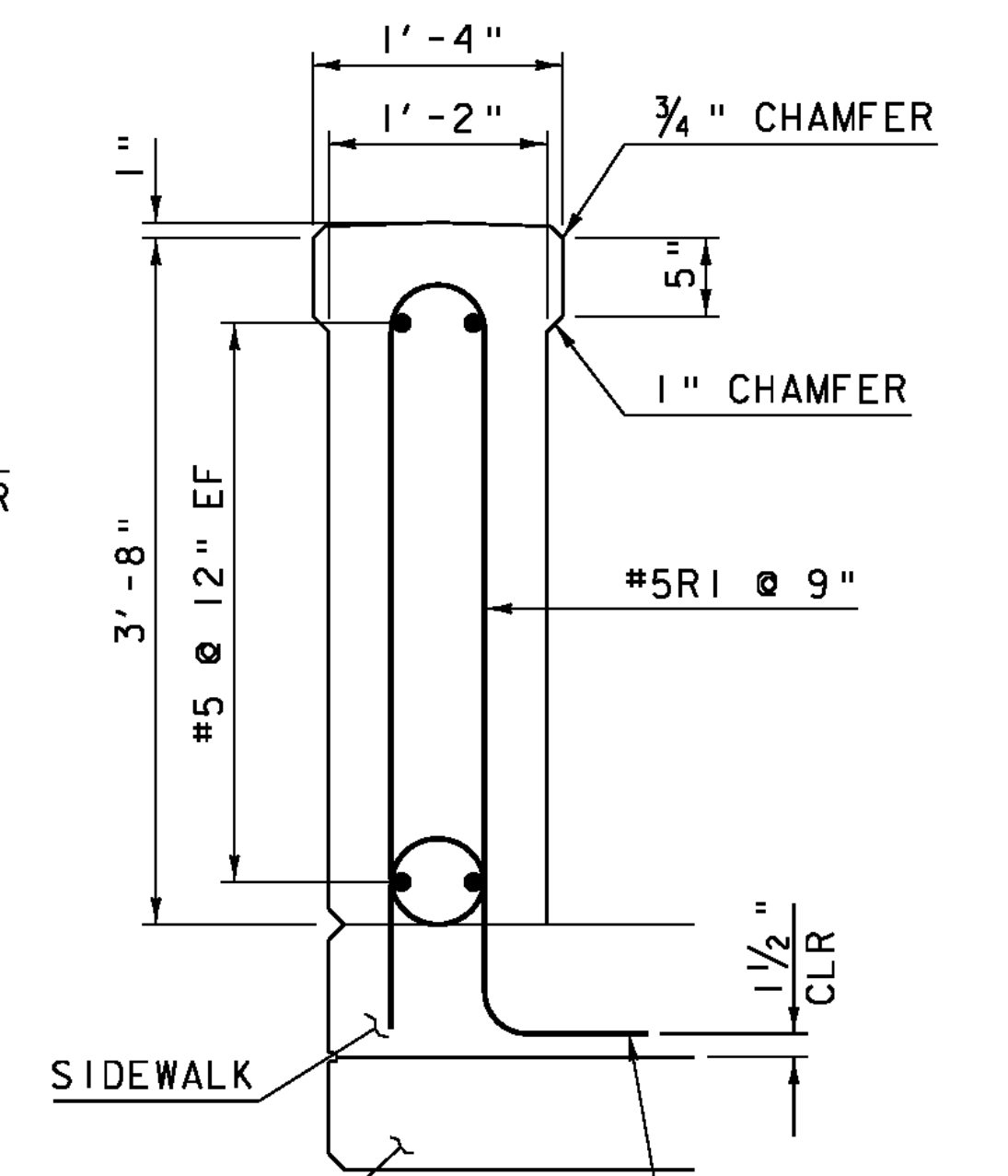
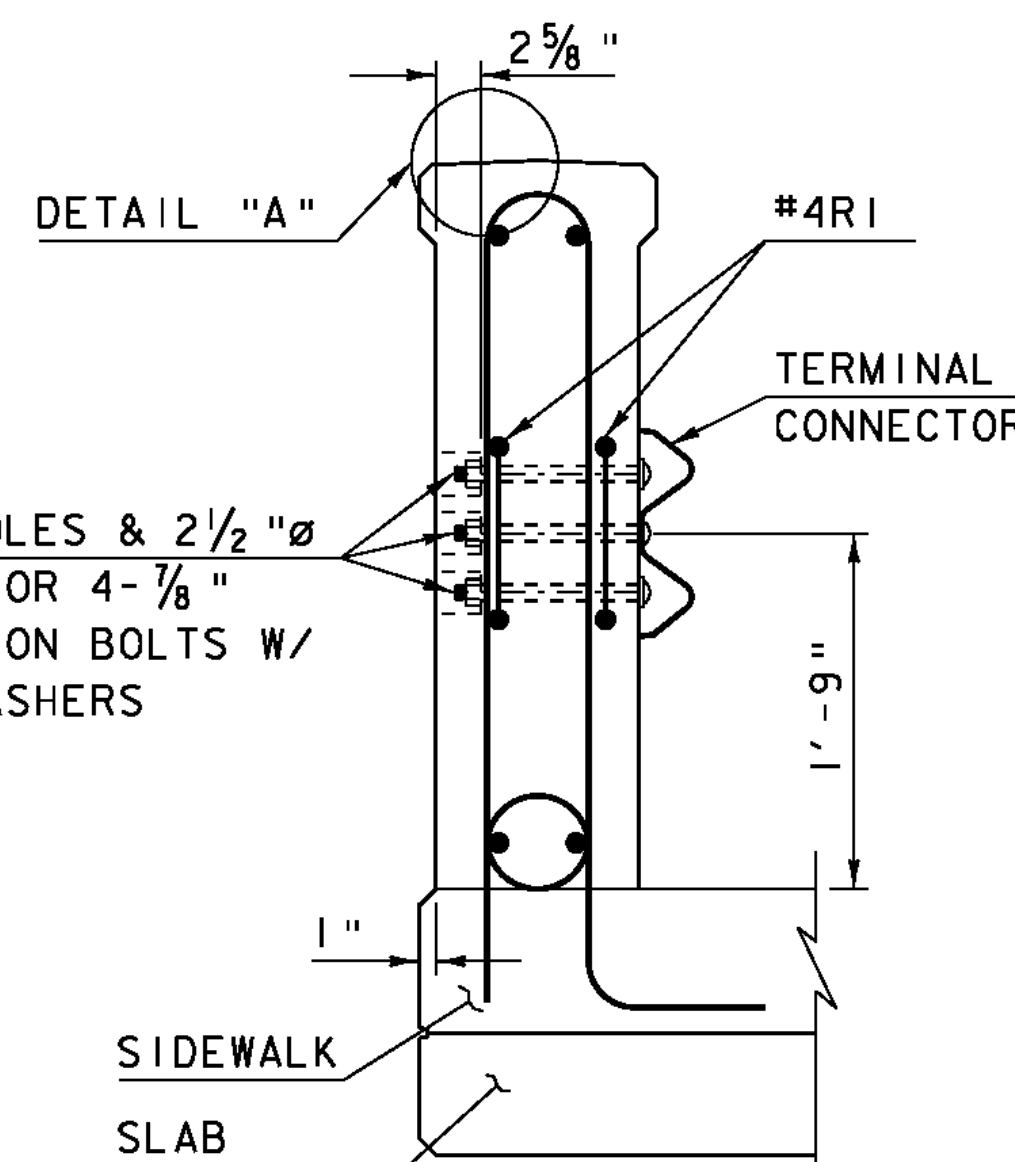
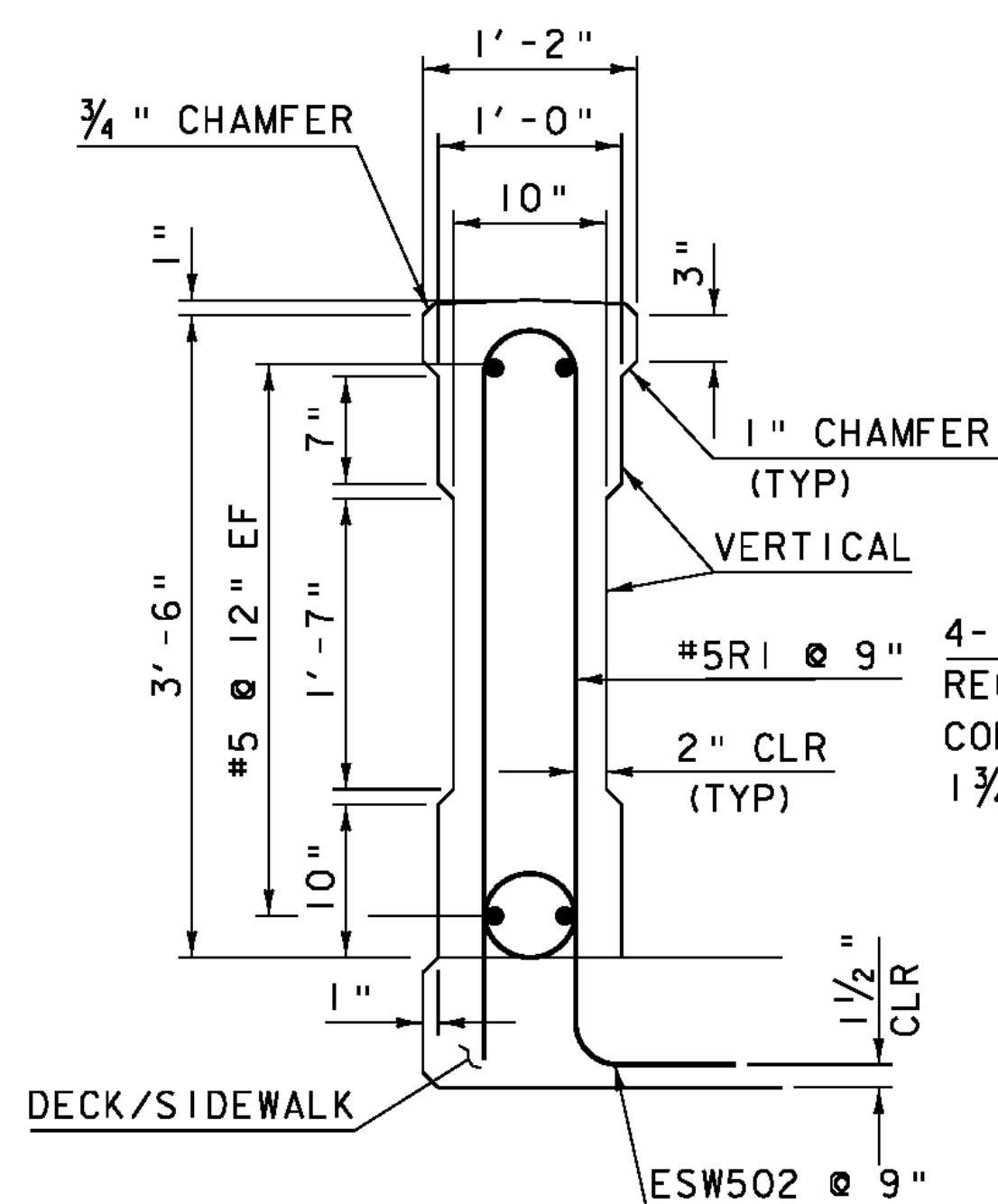
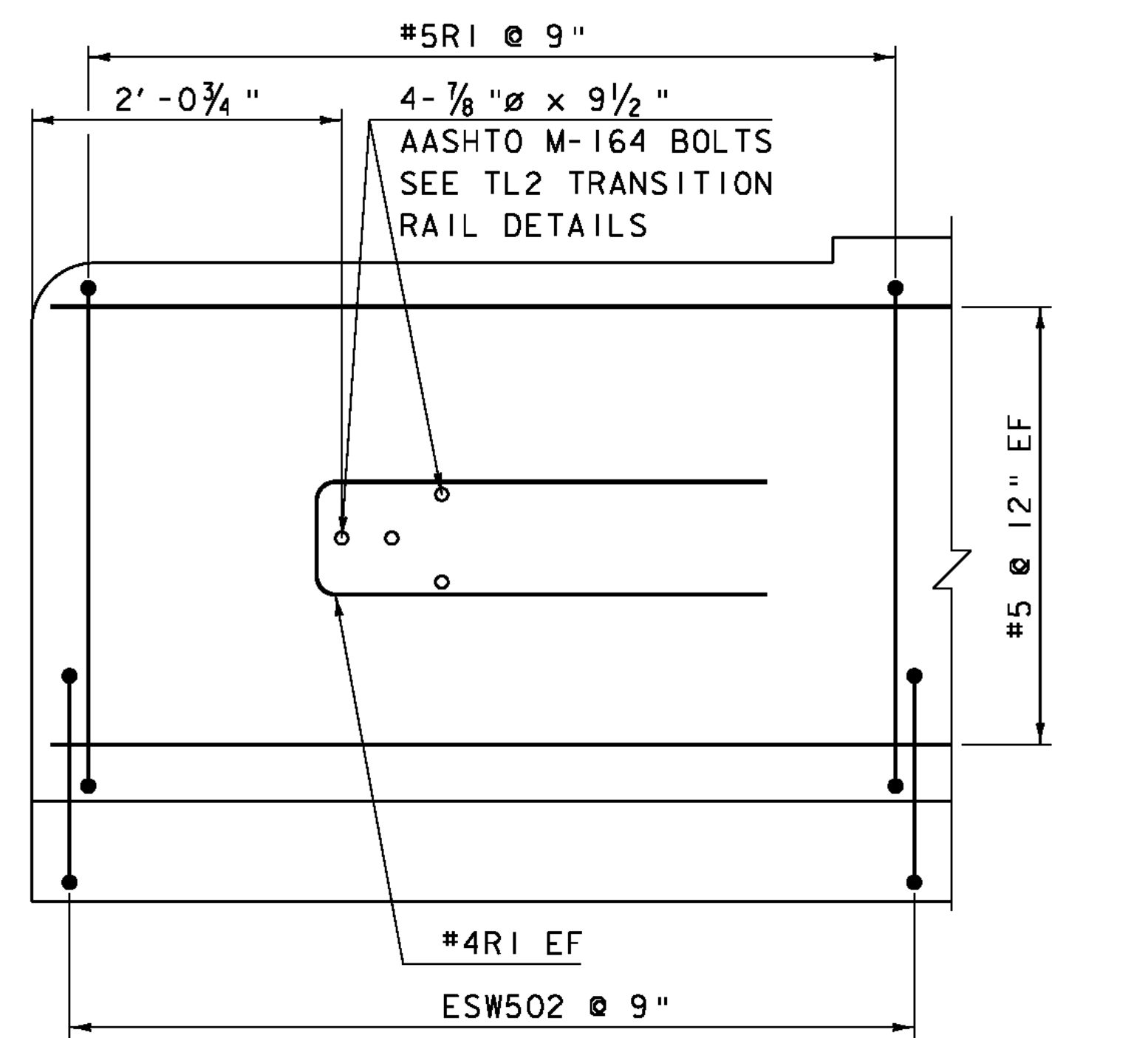
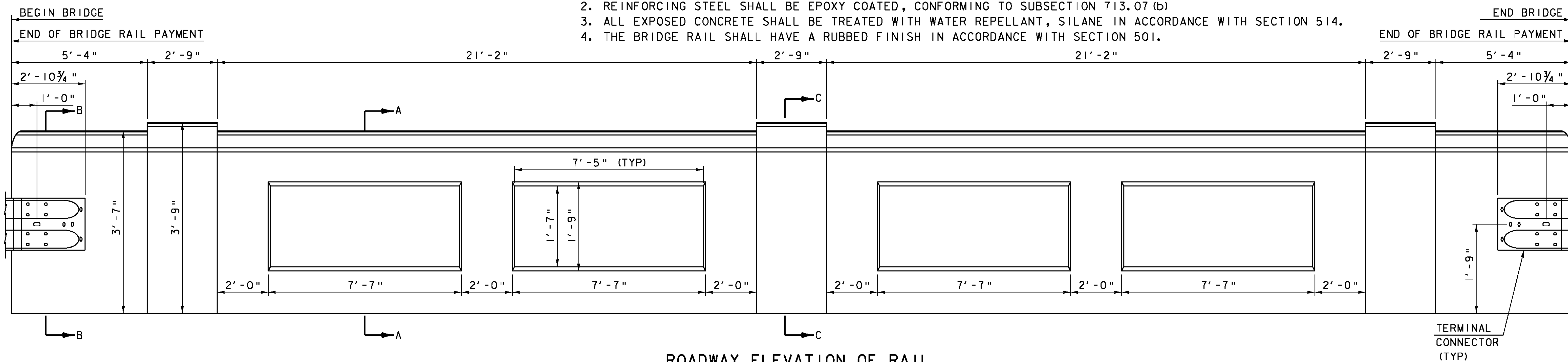


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2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

SCALE 1/4" = 1'-0"
0 2 4 6

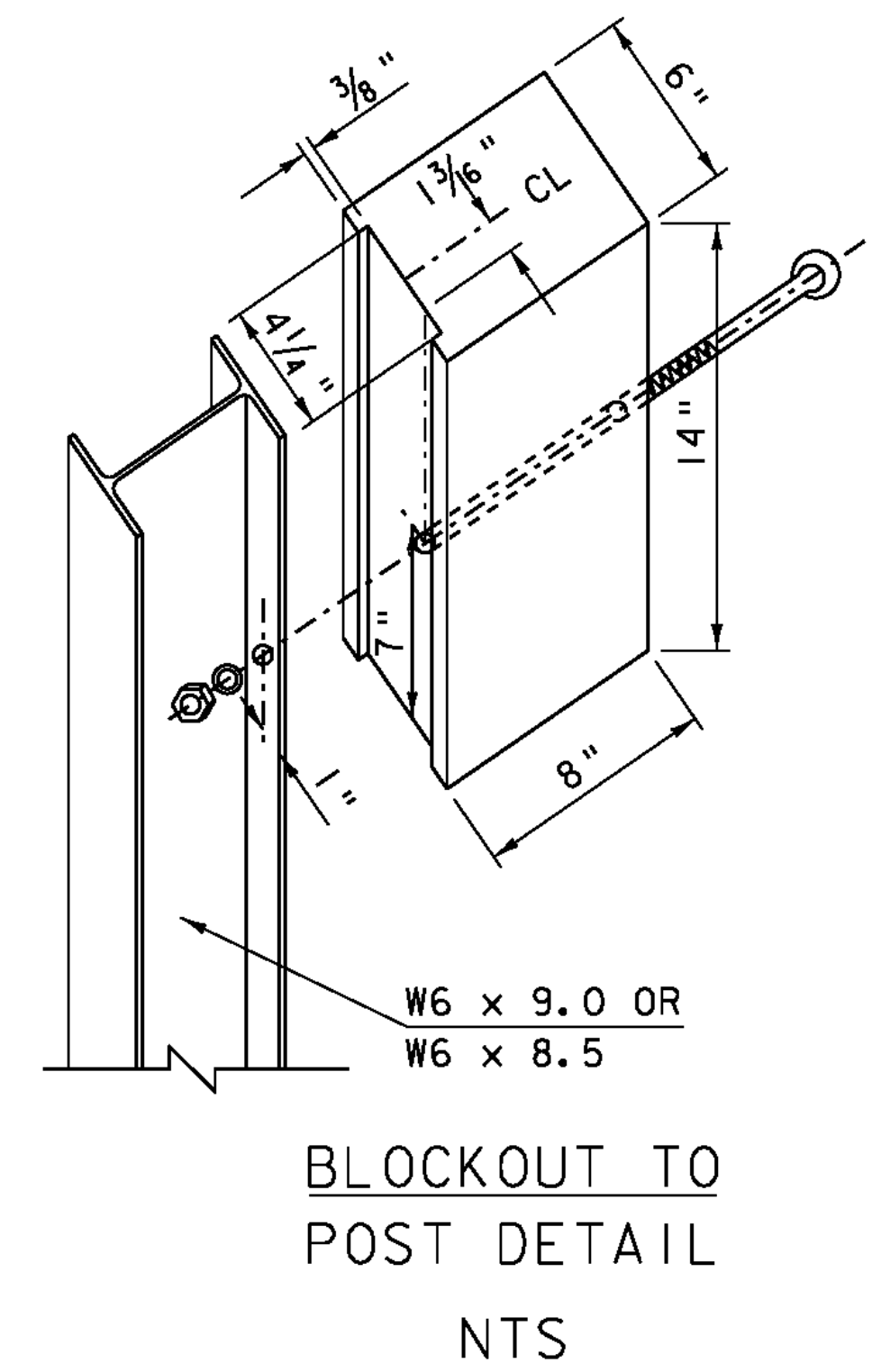
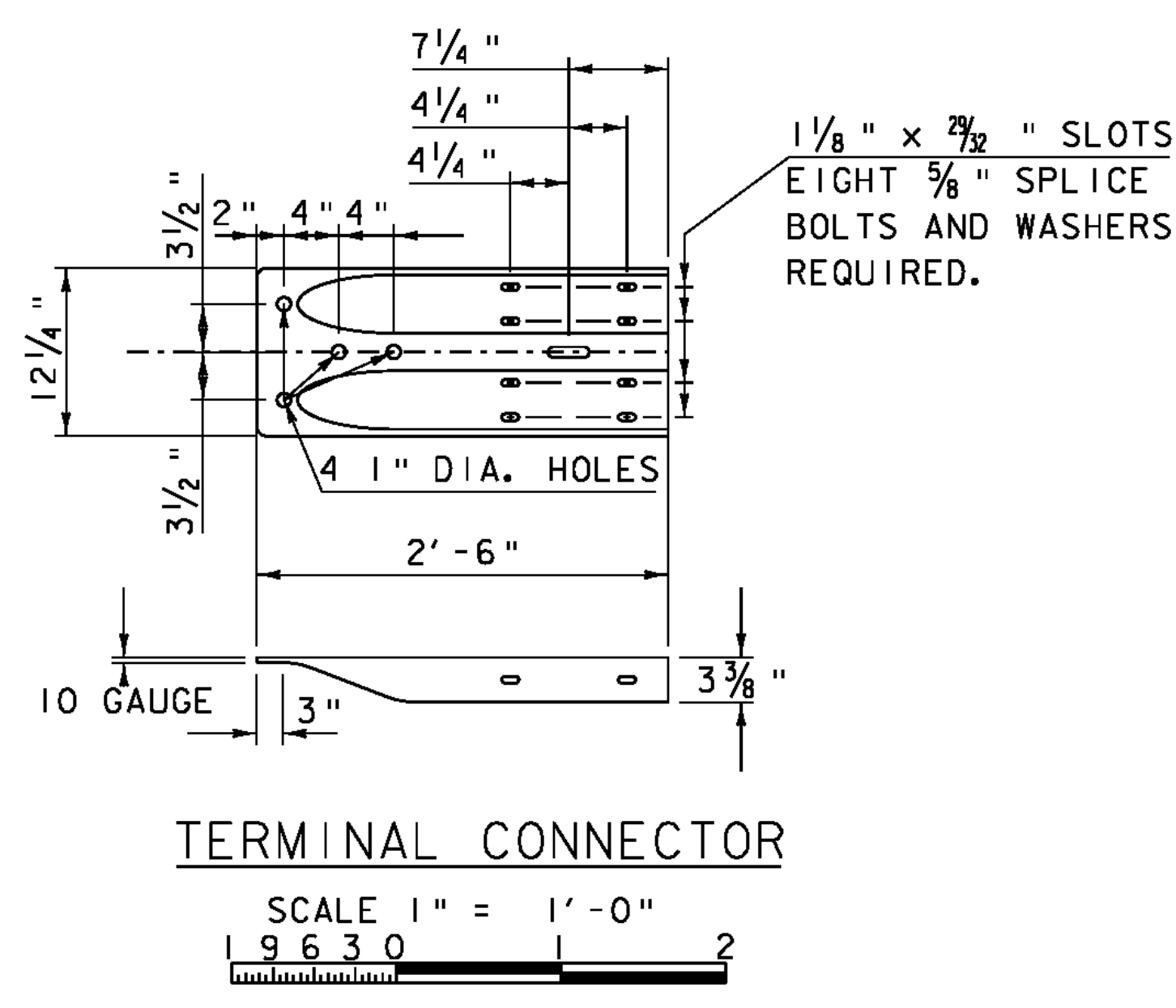
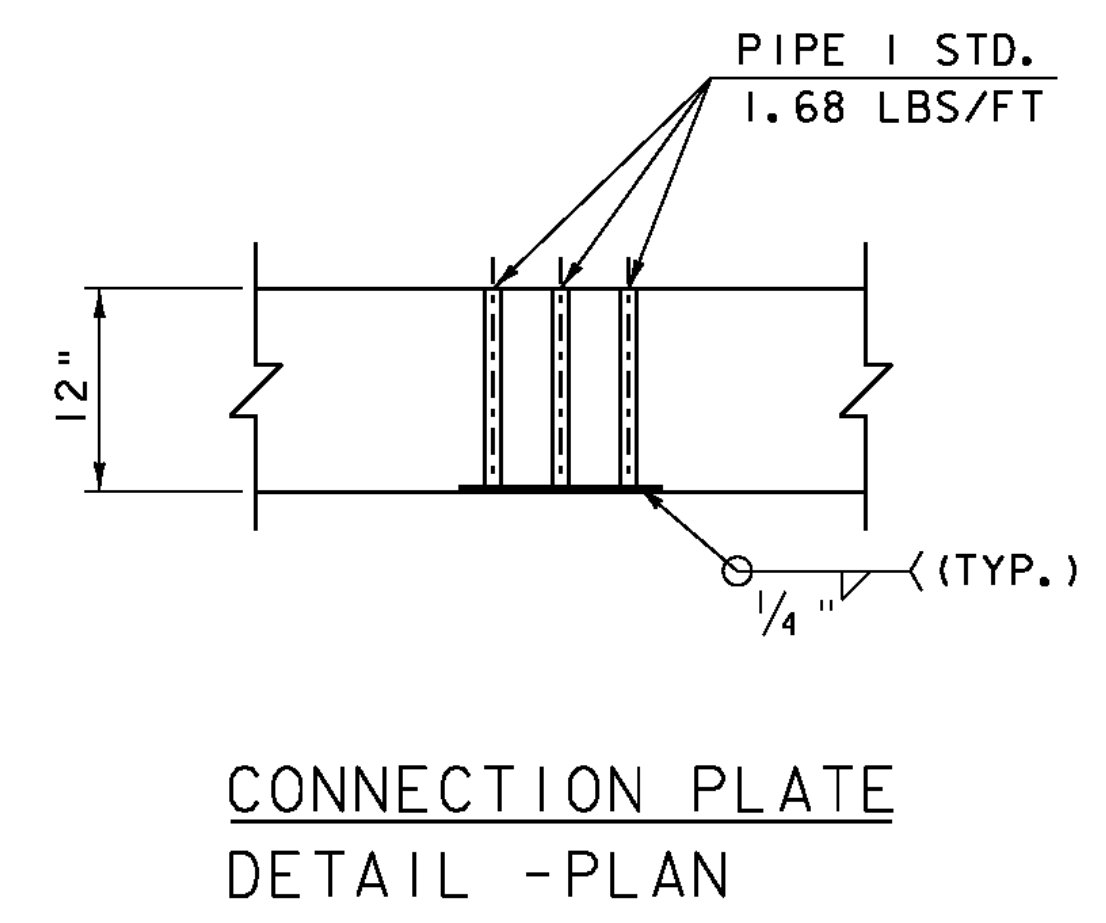
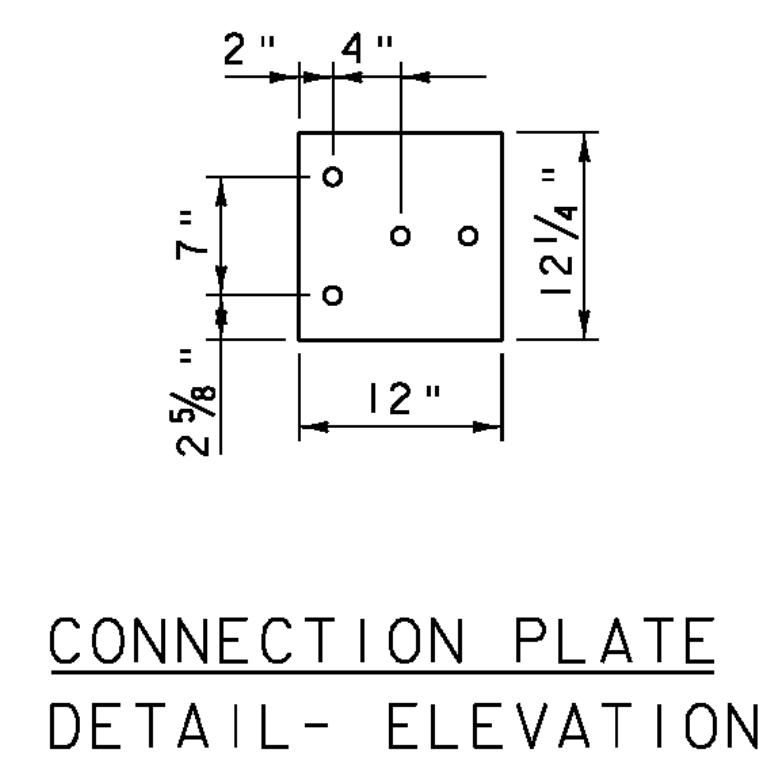
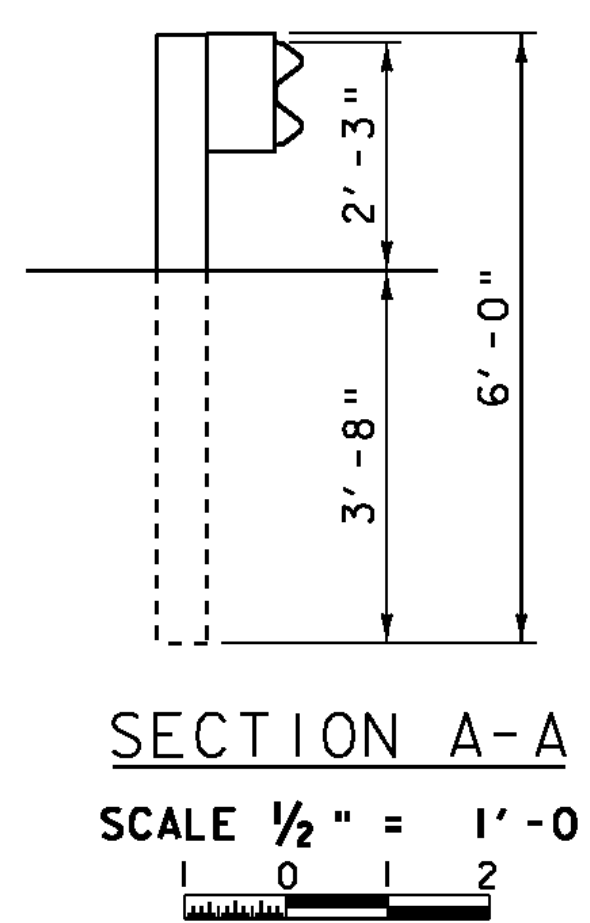
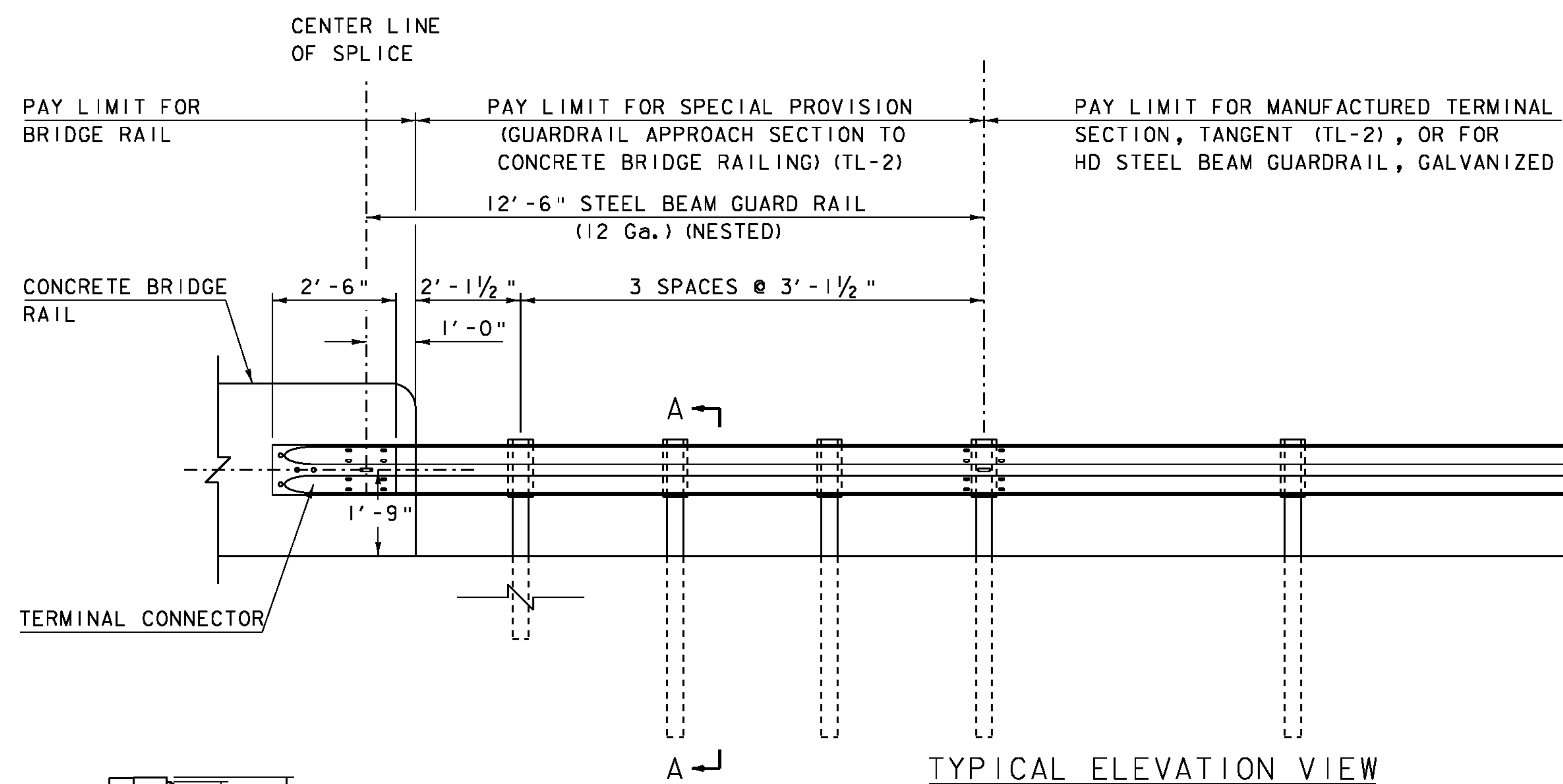
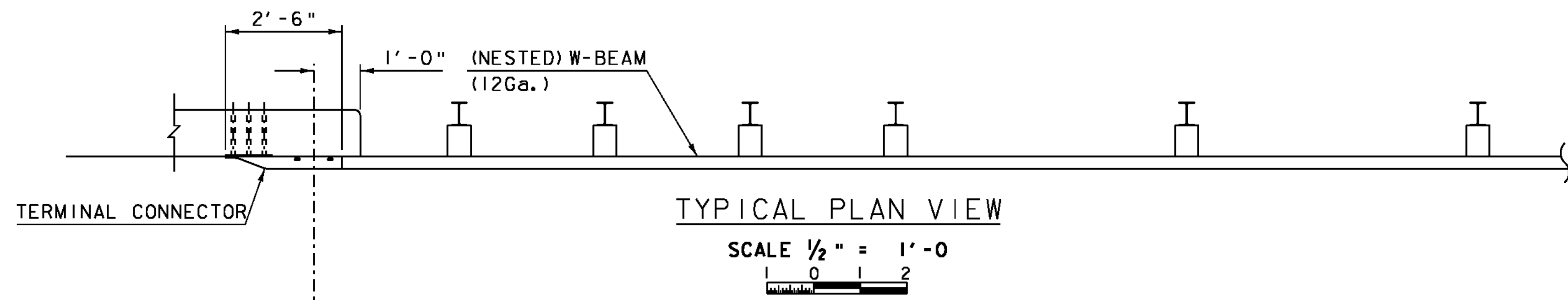
PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061\84e064slab.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	BRIDGE 8 PRECAST APPROACH SLAB DETAILS SHEET 37 OF 124

- NOTE: 1. BRIDGE RAIL SHALL BE PAID FOR UNDER ITEM 900.640 "SPECIAL PROVISION (BRIDGE RAILING, TEXAS)"
 2. REINFORCING STEEL SHALL BE EPOXY COATED, CONFORMING TO SUBSECTION 713.07 (b)
 3. ALL EXPOSED CONCRETE SHALL BE TREATED WITH WATER REPELLANT, SILANE IN ACCORDANCE WITH SECTION 514.
 4. THE BRIDGE RAIL SHALL HAVE A RUBBED FINISH IN ACCORDANCE WITH SECTION 501.



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 2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(28)
 FILE NAME: 84e061\84e061rail.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 BRIDGE 8 BRIDGE RAIL DETAIL
 PLOT DATE: 20-SEP-2010
 DRAWN BY: D.D.BEARD
 CHECKED BY: E.R.CHARBONNEAU
 SHEET 38 OF 124



THE USE OF THIS RAILING IS RESTRICTED TO DESIGN SPEEDS OF 45 MPH OR LESS.

GENERAL NOTES

1. A COMPOSITE MATERIAL POST AND/OR BLOCKOUT FROM THE APPROVED PRODUCTS LIST MAY BE SUBSTITUTED FOR A POST AND/OR BLOCKOUT OF SIMILAR DIMENSIONS.
2. REFER TO STANDARD DRAWINGS G-1 AND G-1D FOR ADDITIONAL DETAILS.
3. THE TERMINAL CONNECTOR SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 900.620 "SPECIAL PROVISION (GUARDRAIL APPROACH SECTION TO CONCRETE BRIDGE RAILING) (TL-2)". THE CONNECTION PLATE SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 900.640 "SPECIAL PROVISION (BRIDGE RAILING, TEXAS)".
4. ON THE SIDEWALK SIDE OF THE BRIDGE THE APPROACH RAIL HEIGHT SHALL TRANSITION FROM 2'-3" REFERENCED FROM THE SIDEWALK TO 2'-3" REFERENCED FROM GRADE IN 37'-6".

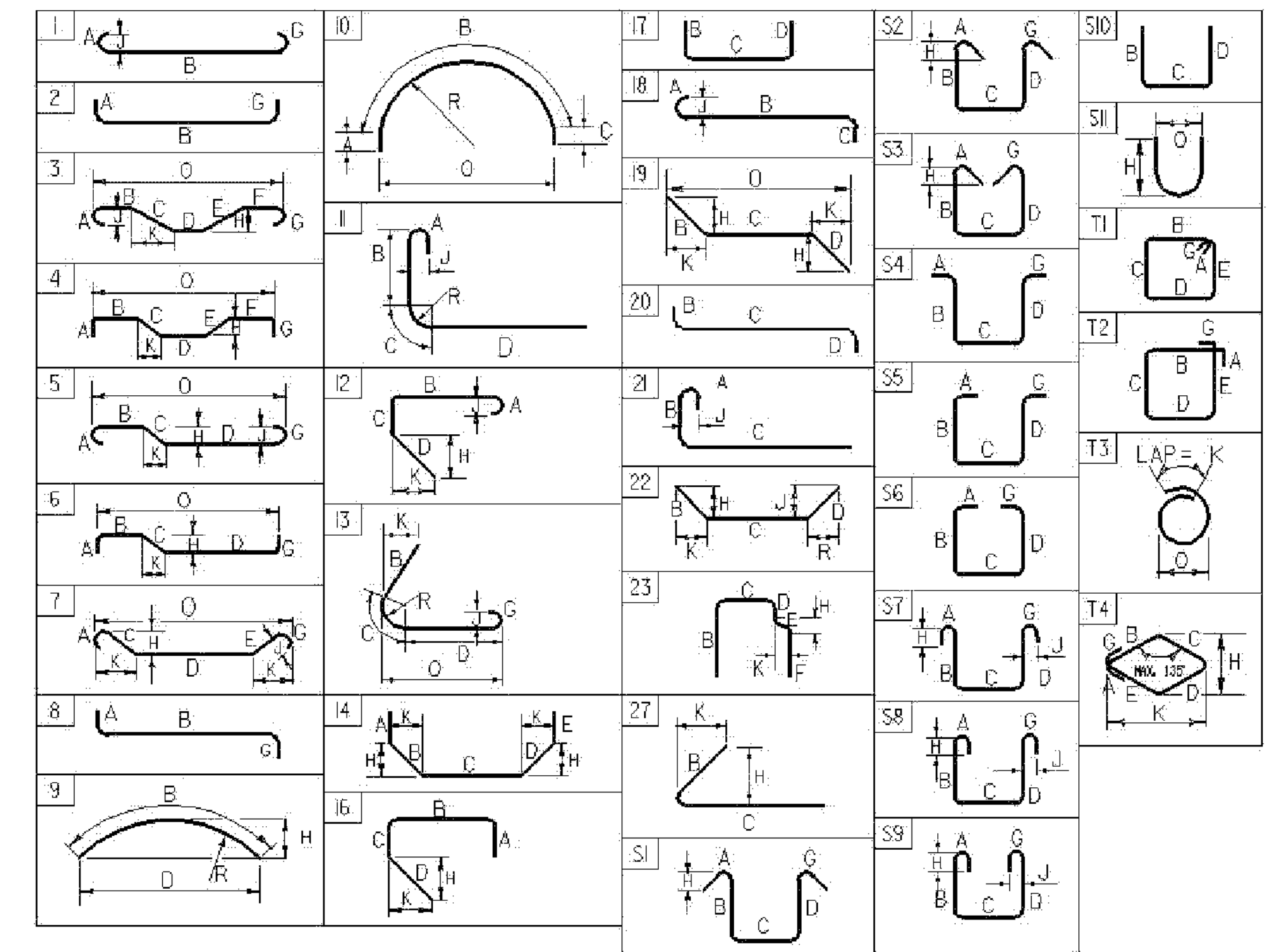
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(28)	
FILE NAME: s84e061r-all.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
TL-2 TRANSITION RAIL DETAILS	SHEET 39 OF 124

REINFORCING STEEL SCHEDULE

ITEM	EACH	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O	ITEM	EACH	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O
ABUTMENT #1																																			
*	19	5	2'- 6"	1EA501	STR																														
*	9	5	7'- 4"	1EA502	S10		2'- 2"	3'- 0"	2'- 2"																										
ABUTMENT #2																																			
*	95	5	5'- 6"	2A501	STR																														
*	29	5	23'- 9"	2A502	STR																														
	18	5	2'- 6"	2EA503	STR																														
	94	5	4'- 6"	2A504	17		1'- 6"	3'- 0"	---																										
	8	5	5'- 10"	2EA505	S10		2'- 2"	1'- 6"	2'- 2"																										
△	38	8	3'- 6"	2A801	STR																														
SIDEWALK																																			
△	20	5	31'- 6"	ESW501	STR																														
	82	5	3'- 10"	ESW502	S7	0'- 10"	1'- 1"	0'- 10"	---			---	1'- 1"	0'- 6"																					

~ NOTES ~

- UNLESS OTHERWISE DESIGNATED, ALL BAR REINFORCEMENT FOR CONCRETE IN SIZES UP TO AND INCLUDING NO. 18 SHALL CONFORM TO THE REQUIREMENTS OF THE "SPECIFICATIONS FOR DEFORMED BILLET-STEEL BARS FOR CONCRETE REINFORCEMENT", ASHTO M 31 (ASTM A 615-SI). ALL BARS SHALL BE GRADE 60, UNLESS OTHERWISE DESIGNATED.
- FOR TYPICAL BENDING DETAILS, RECOMMENDED PIN DIAMETER "D" OF BENDS AND HOOKS, AND OTHER STANDARD PRACTICE, SEE CURRENT CONCRETE REINFORCING STEEL INSTITUTE "MANUAL OF STANDARD PRACTICE".
- BARS WHICH REQUIRE MORE ACCURATE BENDING THAN STANDARD PRACTICES SHOULD HAVE LIMITS INDICATED.
- ALL DIMENSIONS ARE OUT TO OUT OF BAR EXCEPT "A" AND "G" ON STANDARD 180 DEGREE AND 135 DEGREE HOOKS.
- "J" DIMENSION ON 180 DEGREE HOOKS TO BE SHOWN ONLY WHERE NECESSARY TO RESTRICT HOOK SIZE. OTHERWISE, STANDARD HOOKS ARE TO BE USED.
- "H" DIMENSION ON STIRRUPS TO BE SHOWN ONLY WHEN NECESSARY TO MAINTAIN CLEARANCES.
- WHERE SLOPE DIFFERS FROM 45 DEGREES, DIMENSIONS "H" AND "K" MUST BE SHOWN.
- ▲ DENOTES BARS TO BE CUT IN FIELD.
- * DENOTES ONE EXTRA BAR ADDED FOR TESTING PURPOSES.
- △ DENOTES TWO EXTRA BARS ADDED FOR TESTING PURPOSES.
- E IN BAR MARK PREFIX DENOTES EPOXY COATED REINFORCING STEEL.



ASTM STANDARD REINFORCING BARS				
BAR SIZE DESIGNATION	WEIGHT POUNDS PER FOOT	NOMINAL DIMENSIONS ROUND SECTION		
		DIAMETER INCHES	AREA INCHES ²	PERIMETER INCHES
#3	0.376	0.375	0.11	1.178
#4	0.668	0.500	0.20	1.571
#5	1.043	0.625	0.31	1.963
#6	1.502	0.750	0.44	2.356
#7	2.044	0.875	0.60	2.749
#8	2.670	1.000	0.79	3.142
#9	3.400	1.128	1.00	3.544
#10	4.303	1.270	1.27	3.990
#11	5.313	1.410	1.56	4.430
#14	7.65	1.693	2.25	5.32
#18	13.60	2.257	4.00	7.09

PROJECT NAME:	CHESTER
PROJECT NUMBER:	BRF 025-1(28)
FILE NAME:	s84e061excel.dgn
PROJECT MANAGER:	C.P.WILLIAMS
DESIGNED BY:	R.S.YOUNG
BRIDGE 8 REINFORCING STEEL SCHEDULE	
PLOT DATE:	9/15/2010
DRAWN BY:	D.D.BEARD
CHECKED BY:	R.S.YOUNG
SHEET	41 OF 124

CONSTRUCT 5' PAVED APRON
STA 24+98 RT - 12' WIDTH

REMOVAL AND DISPOSAL OF GUARDRAIL

STA 25+11 LT - 25+61 LT
STA 26+06 LT - 26+57 LT
STA 25+23 RT - 25+61 RT
STA 26+07 RT - 26+45 RT

REMOVE GRAVEL BAR
STA 10+41 RT - 10+61 RT

SPECIAL PROVISION (GUARDRAIL APPROACH
SECTION TO CONCRETE BRIDGE RAILING) (TL-2)

STA 25+41.50 LT - 25+53.00 LT
STA 26+14.25 LT - 26+25.75 LT
STA 25+41.50 RT - 25+53.00 RT
STA 26+14.25 RT - 26+25.75 RT

REMOVING SIGNS

STA 22+56 RT
STA 25+59 LT
STA 25+59 RT
STA 25+61 RT
STA 26+07 LT
STA 26+07 RT
STA 26+13 LT

TRAFFIC SIGNS, TYPE A

STA 25+49 RT
STA 26+19 LT

ADJUST ELEVATION
OF VALVE BOX
STA 26+31 RT

REMOVING LARGE TREES

STA 25+55 LT
TRIM TREES
STA 26+06 LT

4" WHITE LINE
STA 24+50.00 LT - 27+00.00 LT
STA 24+50.00 RT - 27+00.00 RT

4" YELLOW LINE
STA 24+50.00 - 27+00.00 (CL DOUBLE)
MANUFACTURED TERMINAL SECTION, TANGENT (TL-2)
STA 25+14.60 LT - 25+41.50 LT
STA 26+25.75 LT - 26+52.65 LT
STA 25+14.60 RT - 25+41.50 RT
STA 26+25.75 RT - 26+52.65 RT

PORTLAND CEMENT CONCRETE SIDEWALK, 5 INCH
STA 25+28.00 LT - 25+53.00 LT
STA 26+14.25 LT - 26+40.00 LT

PRECAST REINFORCED CONCRETE CURB, TYPE B
STA 25+28.00 LT - 25+53.00 LT
STA 26+14.25 LT - 26+40.00 LT

CURVE (1)
DELTA = 5°06'14" RT
D = 3°00'00"
R = 1909.86'
T = 85.12'
L = 170.13'
E = 1.90'

BEGIN BRIDGE
STA 25+53.00
FG = 579.92

BEGIN APPROACH
STA 24+50.00

END APPROACH
BEGIN PROJECT
STA 25+00.00

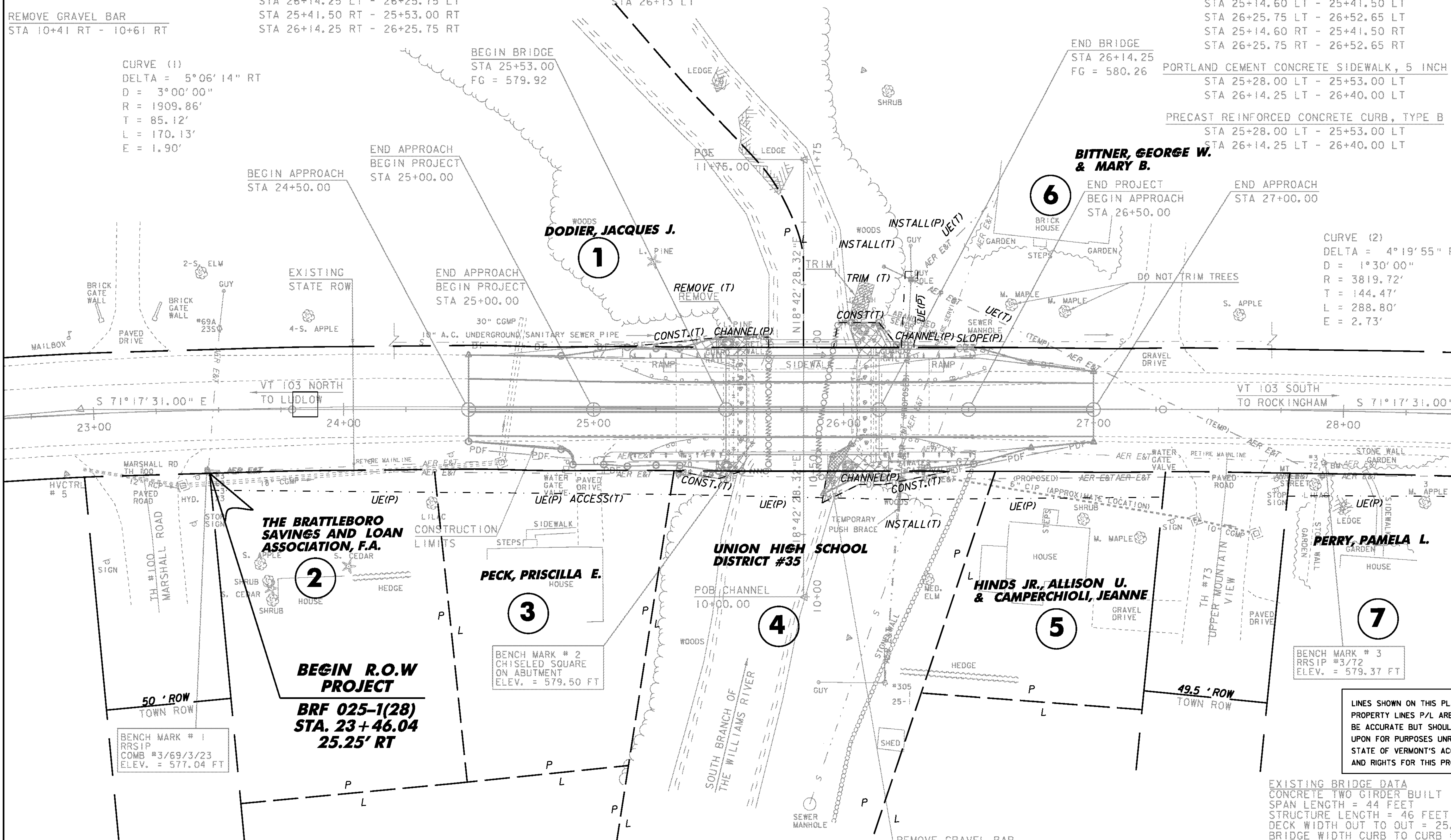
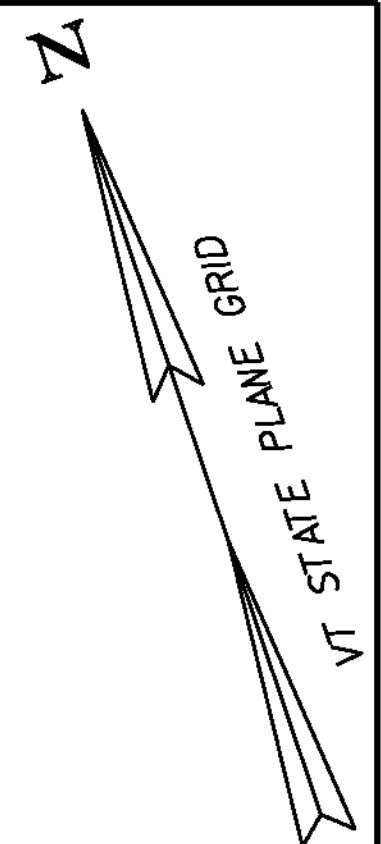
END BRIDGE
STA 26+14.25
FG = 580.26

END PROJECT
BEGIN APPROACH
STA 26+50.00

END APPROACH
STA 27+00.00

CURVE (2)
DELTA = 4°19'55" RT
D = 1°30'00"
R = 3819.72'
T = 144.47'
L = 288.80'
E = 2.73'

MATCH LINE STA 28+50 TO ROW SHEET 17 OF 17 SHEETS



THE BRATTLEBORO SAVINGS AND LOAN ASSOCIATION, F.A.

PECK, PRISCILLA E.

UNION HIGH SCHOOL DISTRICT #35

HINDS JR., ALLISON U. & CAMPERCHIOLI, JEANNE

PERRY, PAMELA L.

BENCH MARK # 1
RRSIP #3/69/3/23
ELEV. = 577.04 FT

BENCH MARK # 2
CHISELED SQUARE ON ABUTMENT
ELEV. = 579.50 FT

BENCH MARK # 3
RRSIP #3/72
ELEV. = 579.37 FT

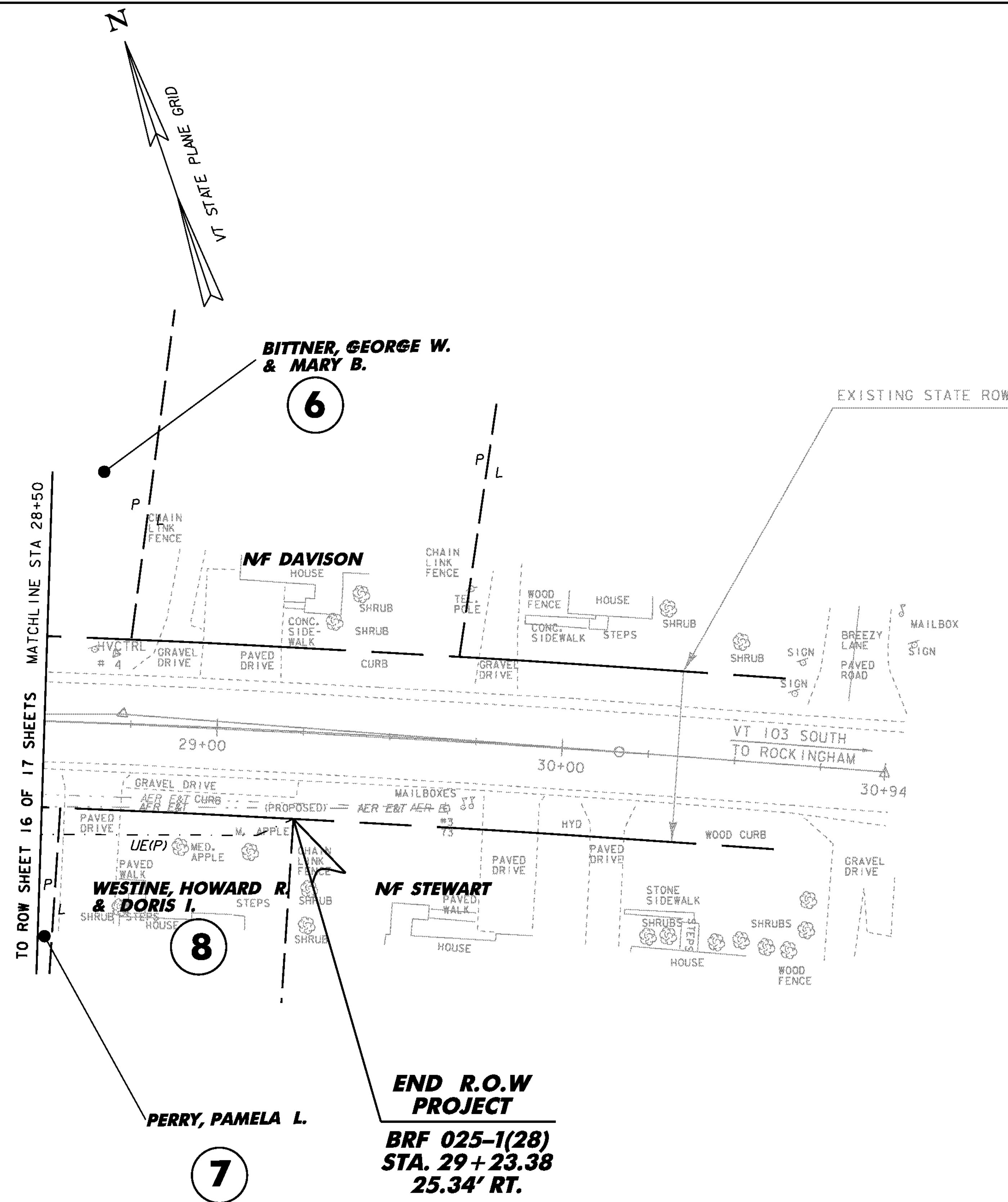
LINES SHOWN ON THIS PLAN AS EXISTING PROPERTY LINES P/L ARE BELIEVED TO BE ACCURATE BUT SHOULD NOT BE RELIED UPON FOR PURPOSES UNRELATED TO THE STATE OF VERMONT'S ACQUISITION OF LAND AND RIGHTS FOR THIS PROJECT.

EXISTING BRIDGE DATA
CONCRETE TWO GIRDER BUILT IN 1924,
SPAN LENGTH = 44 FEET
STRUCTURE LENGTH = 46 FEET
DECK WIDTH OUT TO OUT = 25.3 FEET
BRIDGE WIDTH CURB TO CURB = 20.6 FEET

LAYOUT I
SCALE 1" = 20'-0"
20 0 20

FOR ROW USE ONLY

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061/Str/bdr.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 42 OF 124
DESIGNED BY: R.S.YOUNG	
ROW SHEET 16 OF 17 SHEETS	



LINES SHOWN ON THIS PLAN AS EXISTING PROPERTY LINES P/L ARE BELIEVED TO BE ACCURATE BUT SHOULD NOT BE RELIED UPON FOR PURPOSES UNRELATED TO THE STATE OF VERMONT'S ACQUISITION OF LAND AND RIGHTS FOR THIS PROJECT.

LAYOUT 2
SCALE 1" = 20'-0"
20 0 20

FOR ROW USE ONLY

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: 84e061/Str/bdr.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 43 OF 124
DESIGNED BY: R.S.YOUNG	
ROW SHEET 17 OF 17 SHEETS	

RIGHT - OF - WAY DETAIL SHEET

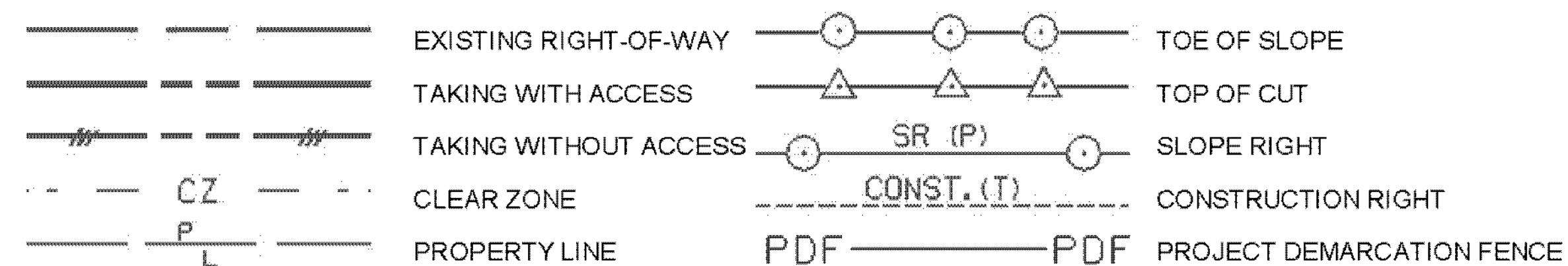
TABLE OF PROPERTY ACQUISITION

PARCEL NO.	PROPERTY OWNER	SHEET NO.	BEGINNING STATION	ENDING STATION	TAKE	REMAINDER	RIGHT			RECORDING DATA				REMARKS	
					AREA±	AREA±	TYPE	(T)(P)	AREA ±	TITLE	DATE	TOWN / CITY	BOOK		PAGE
1	DODIER, JACQUES J.	16	25+14.57 LT 25+35.88 LT 25+55.22 LT	25+09.98 LT 25+61.25 LT			CONST.	(T)	73 SF						INCLUDES PDF & EC
							CHANNEL	(P)	83 SF						TREE (PNE)
							REMOVE	(T)							
2	THE BRATTLEBORO SAVINGS AND LOAN ASSOCIATION, F.A.	16	23+46.04 RT	24+37.25 RT			UTILITY	(P)	716 SF	QCD	05/13/10	CHESTER	100	130-132	
3	PECK, PRISCILLA E.	16	24+36.37 RT 24+98.00 RT	25+32.21 RT			UTILITY ACCESS	(P) (T)	883 SF	WD	03/19/10	CHESTER	100	79-80	ACCESS THRU BARRICADES
4	UNION HIGH SCHOOL DISTRICT #35 (GREEN MOUNTAIN UNION HIGH SCHOOL)	16	25+30.74 RT 25+32.22 RT 25+91.39 RT 25+92.00 RT 26+23.00 RT	26+60.74 RT 25+59.25 RT 26+42.41 RT 26+27.56 RT			UTILITY CONST. CONST. CHANNEL INSTALL	(P) (T) (T) (P) (T)	1,308 SF 41 SF 136 SF 97 SF 41 SF	WD	06/04/10	CHESTER	100	194-196	INCLUDES PDF & EC PUSH BRACE, (UTILITY)
5	HINDS, JR., ALLISON U. & CAMPERCHIOLI, JEANNE	16	26+56.98 RT	27+28.87 RT.			UTILITY	(P)	734 SF	WD	04/08/10	CHESTER	100	104-105	
6	BITTNER, GEORGE W. & MARY B.	16, 17	25+96.00 LT 26+03.23 LT 26+07.00 LT 26+11.30 LT 26+15.66 LT 26+23.14 LT 26+26.84 LT 26+27.00 LT 26+27.00 LT	26+05.46 LT 26+17.63 LT 26+53.47 LT 26+29.72 LT 26+61.63 LT 26+84.39 LT			CONST. CHANNEL TRIM SLOPE INSTALL UTILITY INSTALL UTILITY UTILITY	(T) (P) (T) (P) (T) (P) (P) (T) (T)	71 SF 111 SF 46 SF 153 SF	WD	03/19/10	CHESTER	100	81-83	INCLUDES PDF & EC TREES INCLUDES PDF & EC GUYWIRE & ANCHOR GUYWIRE & ANCHOR AERIAL WIRE "DO NOT TRIM" TREES, AERIAL WIRE
7	PERRY, PAMELA L.	16, 17	27+77.99 RT	28+55.39 RT			UTILITY	(P)	644 SF						
8	WESTNE, HOWARD R. & DORIS I	17	28+55.14 RT	29+23.37 RT			UTILITY	(P)	398 SF	WD	03/19/10	CHESTER	100	84-85	
9	TOWN OF CHESTER		23+46.04 RT	29+23.38 RT											UTILITY
10	CENTRAL VERMONT PUBLIC SERVICE CORPORATION		23+46.04 RT	29+23.38 RT											UTILITY
11	COMCAST OF CONNECTICUT, ETC LLC		23+46.04 RT	29+23.38 RT											UTILITY
12	TELEPHONE OPERATING COMPANY OF VERMONT LLC		23+46.04 RT	29+23.38 RT											UTILITY

TABLE OF REVISIONS

REVISION NO.	SHEET NO.	DESCRIPTION	DATE
1	15,16	PARCEL NO. 3 PECK. REMOVE KATHLEEN PECK-TRAVERSE AS AN OWNER. PER C.O. 9580. MADE BY: MR. APPROVED BY: HP ELECTRONIC PDFS TO STRUCTURES	12/08/09 08/30/10

PLAN LEGEND

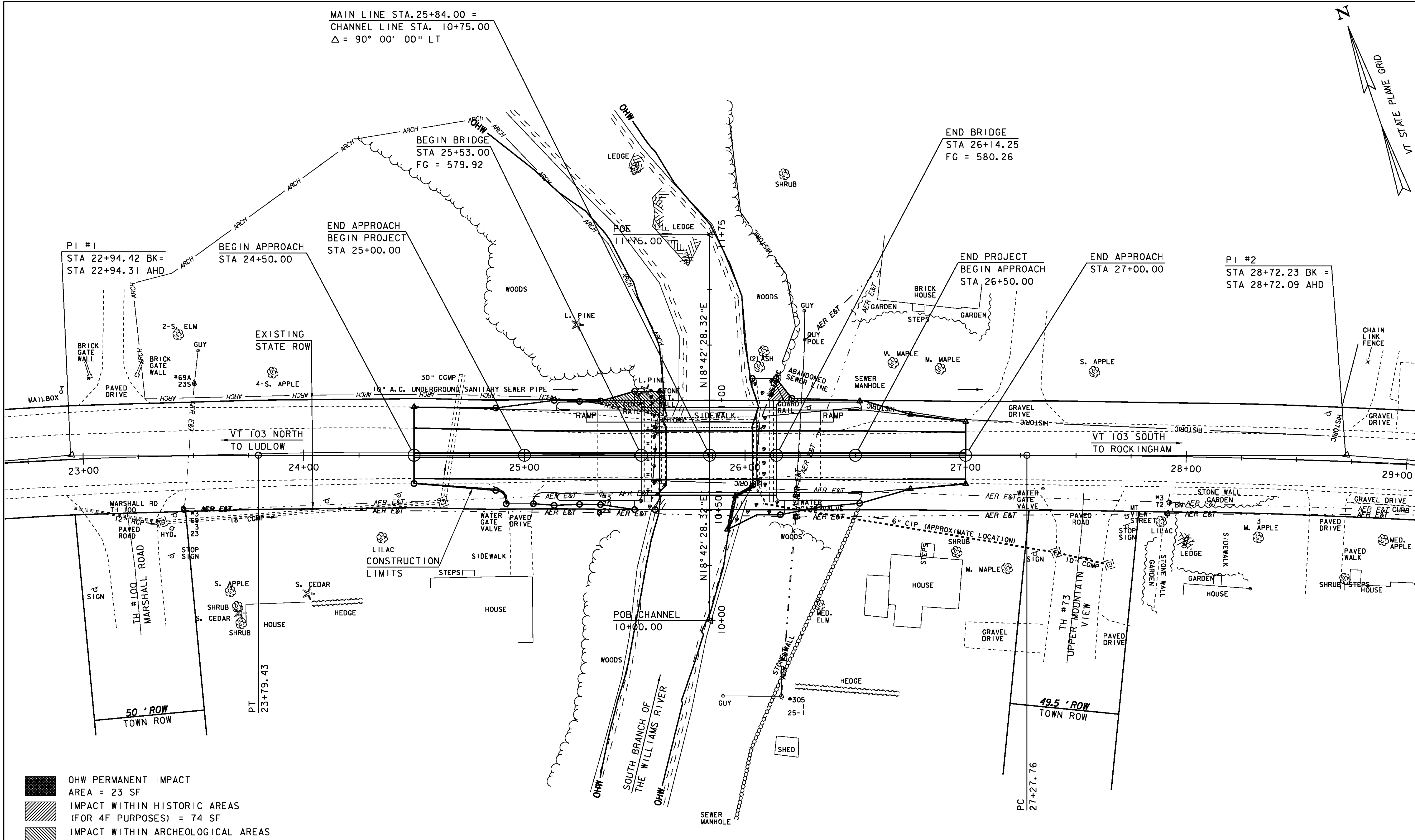


- EC - EROSION CONTROL
- (P) - PERMANENT
- (T) - TEMPORARY
- DR - DRAINAGE RIGHT
- DIT. - DITCHING RIGHT
- CH - CHANNEL RIGHT
- DRIVE - DRIVE RIGHT
- CUL - CULVERT RIGHT
- C&T - CLEARING & TRIMMING RIGHT
- SR - SLOPE RIGHT
- UE - UTILITY EASEMENT

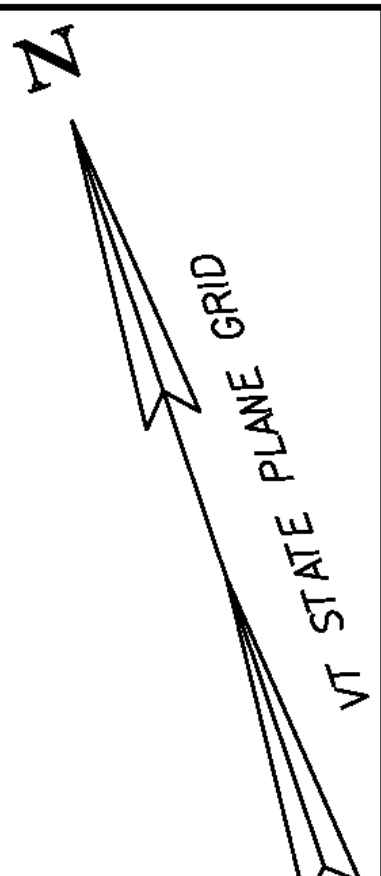
APPROVED: HARRY PETROVS DATE: 11-12-09
CHIEF, PLANS & TITLES

PLOT DATE 08/30/10

PROJECT NAME:	CHESTER	FILE NAME:	r84e061detail.xls	PLOT DATE:	
PROJECT NUMBER:	BRF 025-1(28)	PROJECT LEADER:	C. WILLIAMS	DRAWN BY:	MT
		DESIGNED BY:	R. YOUNG	CHECKED BY:	JB
		ROW SHEET 15 OF 17		SHEET 44 OF 124	



MAIN LINE STA. 25+84.00 =
CHANNEL LINE STA. 10+75.00
 $\Delta = 90^\circ 00' 00''$ LT



- OHW PERMANENT IMPACT
AREA = 23 SF
- IMPACT WITHIN HISTORIC AREAS
(FOR 4F PURPOSES) = 74 SF
- IMPACT WITHIN ARCHEOLOGICAL AREAS
(CLEARED BY J. RUSSELL) = 212 SF

ENVIRONMENTAL IMPACTS

SCALE 1" = 20'-0"
0 20

PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(28)	
FILE NAME: 84e061/Str/environmental.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 8 ENVIRONMENTAL IMPACTS	SHEET 45 OF 124

EPSC PLAN NARRATIVE

1.1 PROJECT DESCRIPTION

THIS PROJECT INVOLVES THE REMOVAL AND REPLACEMENT OF BRIDGE 8, LOCATED ON VT 103 IN CHESTER, WINDSOR COUNTY, VERMONT. THE NEW BRIDGE WILL BE A PRECAST CONCRETE GIRDER CONSTRUCTION, SPANNING 56 FEET OVER THE SOUTH BRANCH OF THE WILLIAMS RIVER. THE WORK WILL ALSO INCLUDE RELATED APPROACH AND CHANNEL WORK. THE ROAD WILL BE CLOSED DURING CONSTRUCTION. TRAFFIC WILL BE REROUTED WITH A REGIONAL DETOUR-SEE PLANS.

NOTE: AREA OF DISTURBANCE SHALL INCLUDE LIMITS OF EARTH DISTURBANCE WITHIN THE PROJECT AREA, INCLUDING ANY WASTE, STAGING AND BORROW AREAS WITHIN OR DIRECTLY ADJACENT TO THE PROJECT LIMITS.

TOTAL AREA OF DISTURBANCE AS SHOWN ON THE ATTACHED EPSC PLAN IS APPROXIMATELY 0.23 ACRES.

IT IS ANTICIPATED THAT THIS PROJECT WILL LAST ONE CONSTRUCTION SEASON.

1.2 SITE INVENTORY

1.2.1 TOPOGRAPHY

THE PROJECT SITE IS LOCATED WITHIN A RURAL VILLAGE SETTING WITH MULTIPLE HOUSES AND BUILDINGS IN CLOSE PROXIMITY TO ONE ANOTHER. THERE ARE OVERHEAD UTILITIES WHICH WILL BE RELOCATED PRIOR TO CONSTRUCTION.

1.2.2 DRAINAGE, WATERWAYS, BODIES OF WATER, AND PROXIMITY TO NATURAL OR MAN-MADE WATER FEATURES

THE SOUTH BRANCH OF THE WILLIAMS RIVER IS THE ONLY WATER SOURCE ON THE PROJECT SITE. THE RIVER IS CLASSIFIED AS SINUOUS, SLIGHTLY INCISED, WITH A WIDE FLOODPLAIN. THE STREAM BED CONSISTS OF MOSTLY COBBLES WITH SOME GRAVEL. THE TRIBUTARY AREA AT THE BRIDGE CROSSING IS 11.0 SQUARE MILES. THERE ARE A NUMBER OF DROP INLETS ON SITE DRAINING FROM THE ROADWAY TO THE RIVER.

1.2.3 VEGETATION

THE VEGETATION IN THE PROJECT AREA CONSISTS OF HARDWOOD TREES, BRUSH AND GRASS. THE IMPACT TO VEGETATION WILL BE LIMITED TO THAT WHICH IS AFFECTED BY REMOVAL AND REPLACEMENT OF BRIDGE # 8. UPON PROJECT COMPLETION, THE CHANNEL WILL BE ARMORED WITH STONE FILL TYPE III AS SPECIFIED ON THE PLANS. DISTURBED VEGETATION WILL BE REESTABLISHED WITH STANDARD SEED AND MULCH PRACTICES.

1.2.4 SOILS

ALL SOIL DATA CAME FROM THE U.S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE FOR THE COUNTY OF WINDSOR, VERMONT. SOIL ON THE PROJECT SITE IS URBAN LAND-COLTON-CROGHAN COMPLEX, 0% TO 8% SLOPES, "K FACTOR" = 0.24/0.17.
NOTE: K-VALUES GENERALLY INDICATE THE FOLLOWING: 0.0-0.23 = LOW EROSION POTENTIAL; 0.24-0.36 = MODERATE EROSION POTENTIAL; 0.37 AND HIGHER = HIGH EROSION POTENTIAL

1.2.5 SENSITIVE RESOURCE AREAS

CRITICAL HABITATS: NO
HISTORICAL OR ARCHEOLOGICAL AREAS: YES - THE BRIDGE IS HISTORICAL ALONG WITH SOME PROPERTY ON THE NORTHEAST SIDE OF THE BRIDGE. THERE ARE ARCHEOLOGICAL AREAS ON THE NORTHWEST SIDE OF THE BRIDGE WHICH ARE TO BE AVOIDED DURING CONSTRUCTION.
PRIME AGRICULTURAL LAND: NO
THREATENED AND ENDANGERED SPECIES: NO
WATER RESOURCE: SOUTH BRANCH WILLIAMS RIVER
WETLANDS: NO

1.3 RISK EVALUATION

THIS PROJECT DOES NOT FALL UNDER THE JURISDICTION OF GENERAL PERMIT 3-9020 FOR STORMWATER RUNOFF FROM CONSTRUCTION SITES. SHOULD CHANGES PRIOR TO OR DURING CONSTRUCTION RESULT IN ONE OR MORE ACRES OF EARTH DISTURBANCE OR SHOULD THE PROJECT BECOME PART OF A LARGER PLAN OF DEVELOPMENT, THE CONTRACTOR WILL BE RESPONSIBLE FOR ANY ADDITIONAL PERMITTING.

1.4 EROSION PREVENTION AND SEDIMENT CONTROL

THE EROSION CONTROL PLANS ARE MEANT AS A GUIDELINE FOR PREVENTING EROSION AND CONTROLLING SEDIMENT TRANSPORT. THE PRINCIPLES OUTLINED IN THIS NARRATIVE CONSIST OF APPLYING MEASURES THROUGHOUT CONSTRUCTION OF THE PROJECT IN ORDER TO MINIMIZE SEDIMENT TRANSPORT TO THE RECEIVING WATERS. THE MEASURES INCLUDE STABILIZATION AND STRUCTURAL PRACTICES, STORM WATER CONTROLS AND OTHER POLLUTION PREVENTION PRACTICES. THEY HAVE BEEN PROPOSED BY THE DESIGNER AS A BASIS FOR PROTECTING RESOURCES AND WILL NEED TO BE BUILT UPON BASED ON THE SPECIFIC MEANS AND METHODS OF THE CONTRACTOR. REFER TO THE LOW RISK SITE HANDBOOK AND APPROPRIATE DETAIL SHEETS FOR SPECIFIC GUIDANCE AND CONSTRUCTION DETAILING.

ALL MEASURES SHALL BE REGULARLY MAINTAINED AND SHALL BE CHECKED FOR SEDIMENT BUILD-UP. SEDIMENT SHALL BE DISPOSED OF AT AN APPROVED SITE WHERE IT WILL NOT BE SUBJECT TO EROSION.

1.4.1 MARK SITE BOUNDARIES

SITE BOUNDARIES AND AREAS THAT CONSTRUCTION EQUIPMENT CAN ACCESS SHALL BE DELINEATED. PROJECT DEMARCATION FENCING (PDF) SHALL BE USED TO PHYSICALLY MARK SITE BOUNDARIES. BARRIER FENCE (BF) SHALL BE USED TO DELINEATE THE AREA OF HISTORICAL AND ARCHEOLOGICAL SIGNIFIGANCE

1.4.2 LIMIT DISTURBANCE AREA

PREVENTING INITIAL SOIL EROSION BY MINIMIZING THE EXPOSED AREA IS MUCH MORE EFFECTIVE THAN TREATING ERODED SEDIMENT. EARTH DISTURBANCE CAN BE MINIMIZED THROUGH CONSTRUCTION PHASING BY ONLY OPENING UP EARTH AS NECESSARY. THIS CAN LIMIT THE AREA THAT WILL BE DISTURBED AND EXPOSED TO EROSION. EMPLOY TEMPORARY CONSTRUCTION STABILIZATION PRACTICES IN INCREMENTAL STAGES AS PHASES CHANGE. FOR PROJECTS WHICH FALL UNDER THE CONSTRUCTION GENERAL PERMIT, ONLY THE ACREAGE LISTED ON THE PERMIT AUTHORIZATION MAY BE EXPOSED AT ANY GIVEN TIME. MAINTAINING VEGETATED BUFFERS ALONG STREAM BANKS, WETLANDS OR OTHER SENSITIVE AREAS IS A CRUCIAL EROSION AND SEDIMENT CONTROL MEASURE THAT SHOULD BE ESTABLISHED WHEREVER POSSIBLE.

PHASING PLAN

1.4.3 SITE ENTRANCE/EXIT STABILIZATION

TRACKING OF SEDIMENT ONTO PUBLIC HIGHWAYS SHALL BE MNIMIZED TO REDUCE THE POTENTIAL FOR RUNOFF ENTERING RECEIVING WATERS. INSTALLATION SHALL COINCIDE WITH THE CONTRACTORS PROGRESS SCHEDULE.

STABILIZED CONSTRUCTION ENTRANCES SHALL BE INSTALLED ANYWHERE EQUIPMENT WILL BE GOING FROM AREAS OF EXPOSED SOILS TO PAVED SURFACES. LOCATIONS TO BE DETERMINED BY THE CONTRACTOR.

1.4.4 INSTALL SEDIMENT BARRIERS

SEDIMENT BARRIERS SHALL BE UTILIZED TO INTERCEPT RUNOFF AND ALLOW SUSPENDED SEDIMENT TO SETTLE OUT. THEY SHALL BE INSTALLED PRIOR TO ANY UP SLOPE WORK.

SILT FENCE WILL BE INSTALLED AS PROPOSED ON THE EPSC PLAN

FILTER CURTAIN WILL INSTALLED AS PROPOSED ON THE EPSC PLAN.

1.4.5 DIVERT UPLAND RUNOFF

DIVERSIONARY MEASURES SHALL BE USED TO INTERCEPT RUNOFF FROM ABOVE THE CONSTRUCTION AND DIRECT IT AROUND THE DISTURBED AREA SO THAT CLEAN WATER DOES NOT BECOME MUDDIED WHILE TRAVELING OVER EXPOSED SOILS ON THE CONSTRUCITON SITE.

THE PROJECT AREA IS RELATIVELY FLAT. THEREFORE IT IS NOT ANTICIPATED THAT DIVERSION MEASURES WILL BE NECESSARY.

1.4.6 SLOW DOWN CHANNELIZED RUNOFF

CHECK STRUCTURES SHALL BE UTILIZED TO REDUCE THE VELOCITY, AND THUS THE EROSION POTENTIAL, OF CONCENTRATED FLOW IN CHANNELS.

STONE CHECK DAMS ARE NOT ANTICIPATED FOR THIS PROJECT.

1.4.7 CONSTRUCT PERMANENT CONTROLS

PERMANENT STORMWATER TREATMENT DEVICES SHALL BE INSTALLED AS SHOWN ON THE PLANS AND IN ACCORDANCE WITH PERMIT CONDITIONS.

UPON PROJECT COMPLETION, THE CHANNEL WILL BE ARMORED WITH STONE FILL TYPE III AS SPECIFIED ON THE PLANS.

1.4.8 STABILIZE EXPOSED SOILS DURING CONSTRUCTION

ALL AREAS OF DISTURBANCE MUST HAVE TEMPORARY STABILIZATION IN PLACE WITHIN 48 HOURS OF DISTURBANCE OR IN ACCORDANCE WITH THE CONSTRUCTION GENERAL PERMIT 3-9020 AUTHORIZATION.

SURFACE ROUGHENING OF ALL EXPOSED SLOPES, COMBINED WITH TEMPORARY MULCHING, SHALL BE UTILIZED ON A REGULAR BASIS. BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED TO STABILIZE ALL SLOPES STEEPER THAN 1:3.

THE FORECAST OF RAINFALL EVENTS SHALL TRIGGER IMMEDIATE PROTECTION OF EXPOSED SOILS.

1.4.9 WINTER STABILIZATION

VARIOUS MEASURES SPECIFIC TO WINTER MAY BE NECESSARY SHOULD THE PROJECT EXTEND INTO WINTER (OCTOBER 15 THROUGH APRIL 15). REFER TO THE LOW RISK SITE HANDBOOK FOR GUIDANCE.

1.4.10 STABILIZE SOIL AT FINAL GRADE

EXPOSED SOIL MUST BE STABILIZED WITHIN 48 HOURS OF REACHING FINAL GRADE.

SEED, MULCH, FERTILIZER AND LIME SHALL BE USED TO ESTABLISH PERMANENT VEGETATION. FOR SLOPES STEEPER THAN 1:3, BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED INSTEAD OF MULCH.

1.4.11 DE-WATERING ACTIVITIES

DISCHARGE FROM DEWATERING ACTIVITIES THAT FLOWS OFF OF THE CONSTRUCTION SITE MUST NOT CAUSE OR CONTRIBUTE TO A VIOLATION OF THE VERMONT WATER QUALITY STANDARDS.

THE USE OF COFFERDAMS IS NOT ANTICIPATED.

1.4.12 INSPECT YOUR SITE

INSPECT THE PROJECT SITE BASED ON SPECIAL PROVISION REQUIREMENTS OR CONSTRUCTION GENERAL PERMIT AUTHORIZATION STIPULATIONS.

1.5 SEQUENCE AND STAGING

THIS SECTION WILL BE DEVELOPED BY THE CONTRACTOR USING THE GUIDANCE OUTLINED IN THE VTRANS EPSC PLAN CONTRACTOR CHECKLIST.

1.5.1 CONSTRUCTION SEQUENCE

1.5.2 OFF-SITE ACTIVITIES

IN ADDITION TO THE CONTRACTOR CHECKLIST ANY ACTIVITIES OUTSIDE THE CONSTRUCTION LIMITS SHALL FOLLOW SUBSECTIONS 105.25- 105.29 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION.

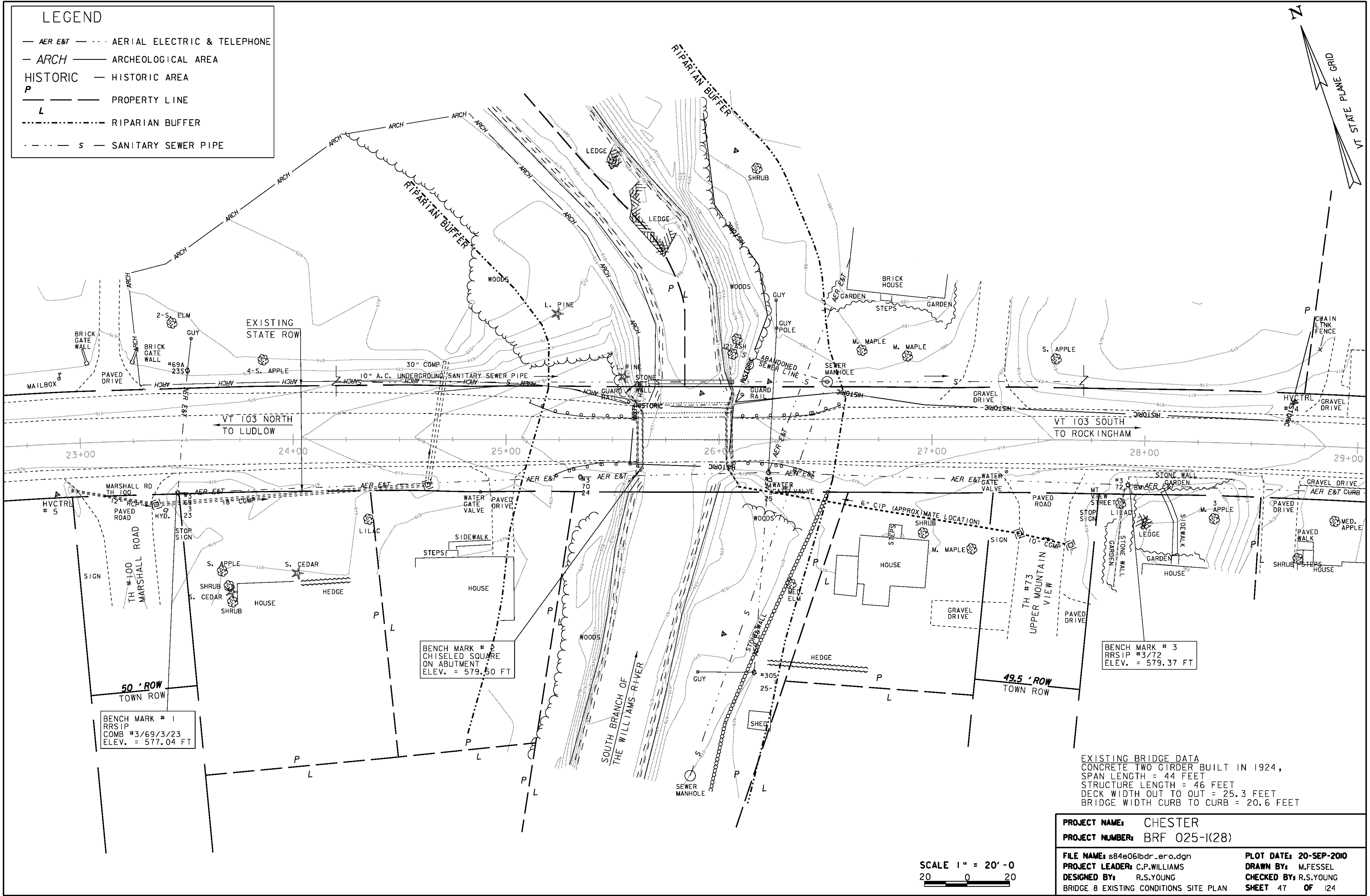
1.5.3 UPDATES

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

FILE NAME: s84e06lepscnnarrative.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 8 EPSC NARRATIVE SHEET 46 OF 124

LEGEND

- AER E&T — ··· AERIAL ELECTRIC & TELEPHONE
- ARCH — ARCHEOLOGICAL AREA
- HISTORIC — HISTORIC AREA
- P — PROPERTY LINE
- L — RIPARIAN BUFFER
- S — SANITARY SEWER PIPE



BENCH MARK # 1
RRSIP
COMB #3/69/3/23
ELEV. = 577.04 FT

BENCH MARK # 2
CHISELED SQUARE
ON ABUTMENT
ELEV. = 579.50 FT

BENCH MARK # 3
RRSIP #3/72
ELEV. = 579.37 FT



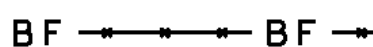



EXISTING BRIDGE DATA
CONCRETE TWO GIRDER BUILT IN 1924,
SPAN LENGTH = 44 FEET
STRUCTURE LENGTH = 46 FEET
DECK WIDTH OUT TO OUT = 25.3 FEET
BRIDGE WIDTH CURB TO CURB = 20.6 FEET

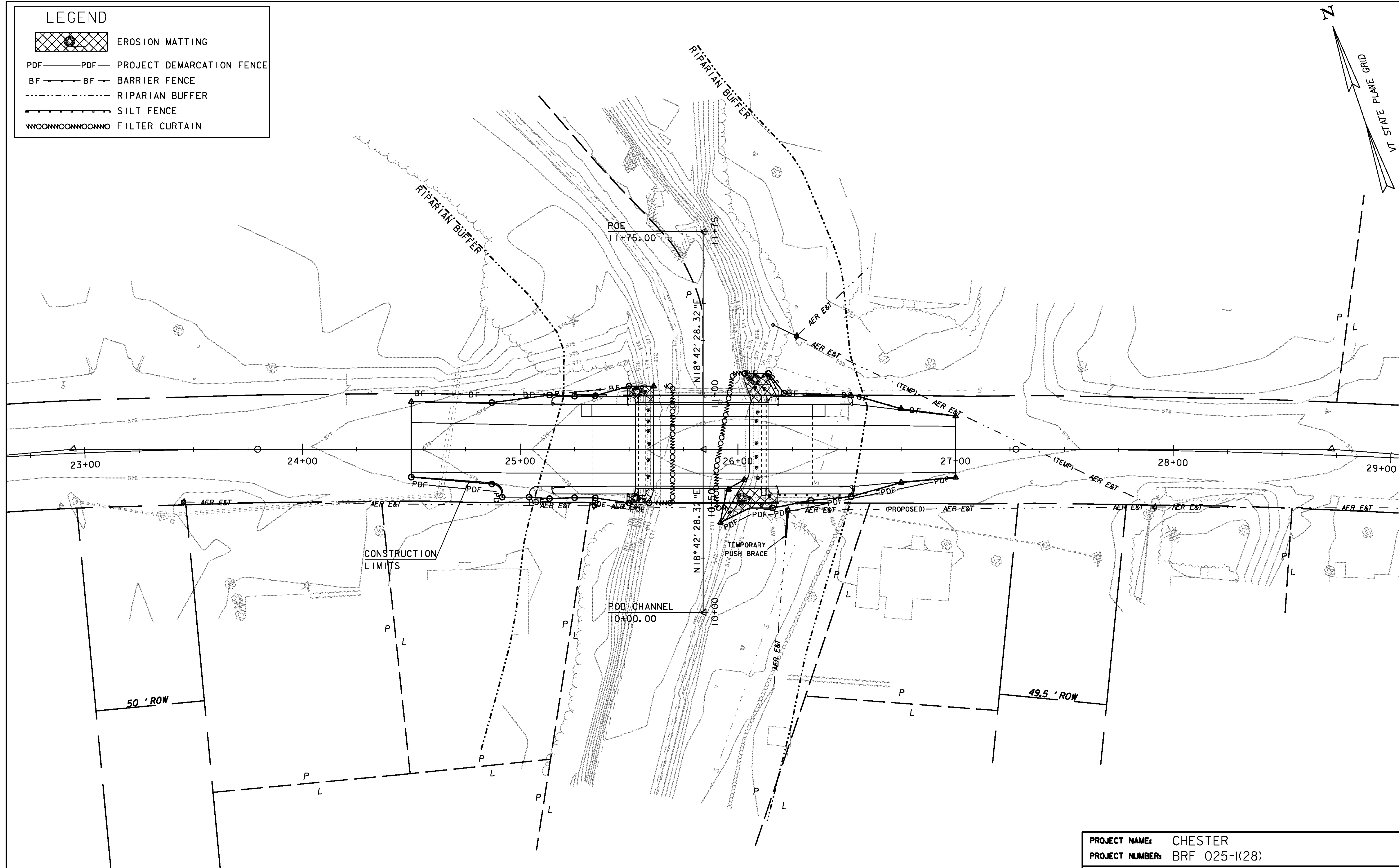
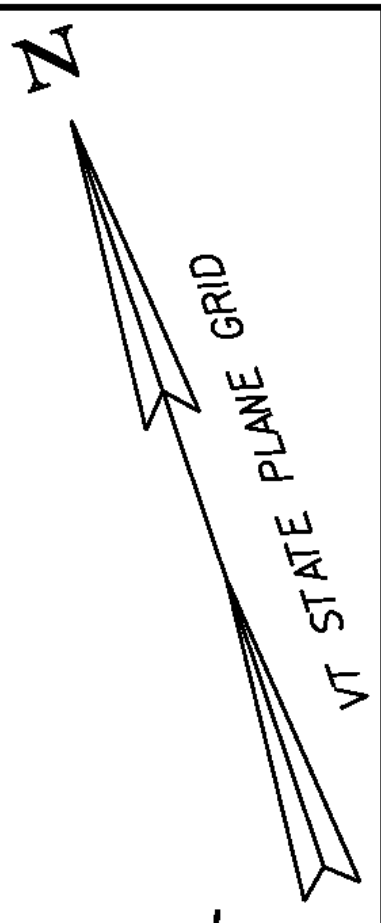
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)
FILE NAME: s84e06lbr_ero.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 8 EXISTING CONDITIONS SITE PLAN

PLOT DATE: 20-SEP-2010
DRAWN BY: M.FESSEL
CHECKED BY: R.S.YOUNG
SHEET 47 OF 124


SCALE 1" = 20'-0"
20 0 20

LEGEND

-  EROSION MATTING
-  PDF — PROJECT DEMARCATION FENCE
-  BF — BARRIER FENCE
-  RIPARIAN BUFFER
-  SILT FENCE
-  FILTER CURTAIN

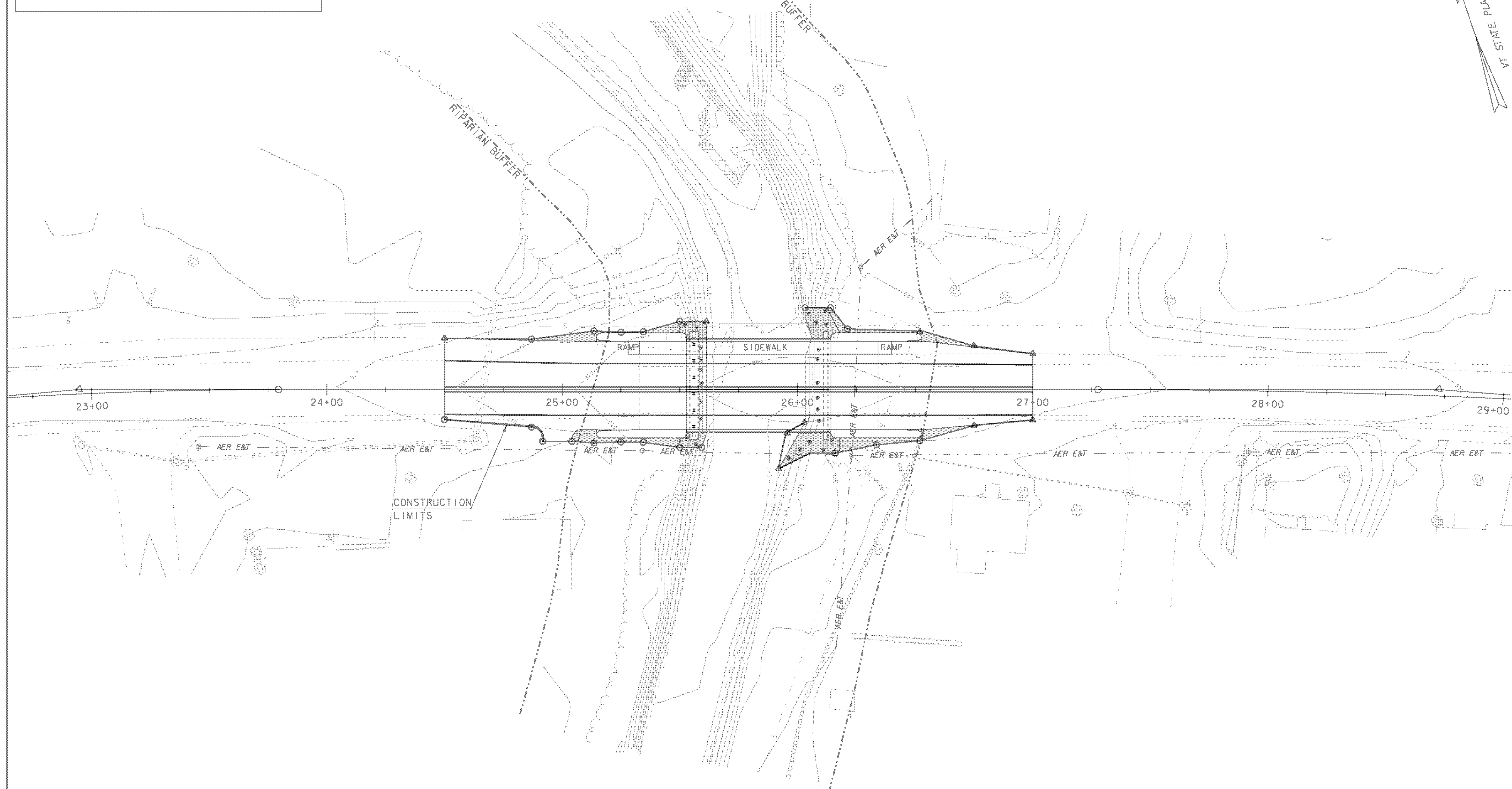
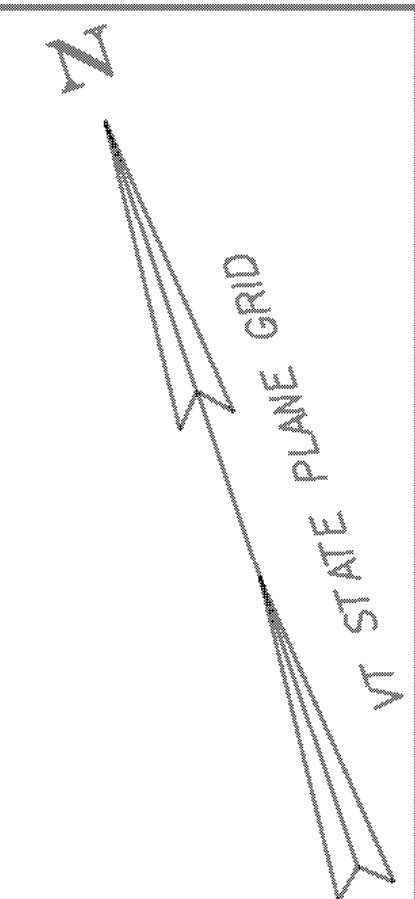


PROJECT NAME: CHESTER		PLOT DATE: 20-SEP-2010	
PROJECT NUMBER: BRF 025-1(28)		DRAWN BY: M.FESSEL	
FILE NAME: s84e06lbr_ero.dgn		CHECKED BY: R.S.YOUNG	
PROJECT LEADER: C.P.WILLIAMS		SHEET 48 OF 124	
DESIGNED BY: R.S.YOUNG			
BRIDGE 8 CONSTRUCTION SITE PLAN			

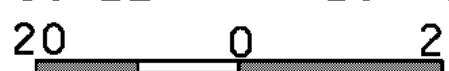
SCALE 1" = 20' -0


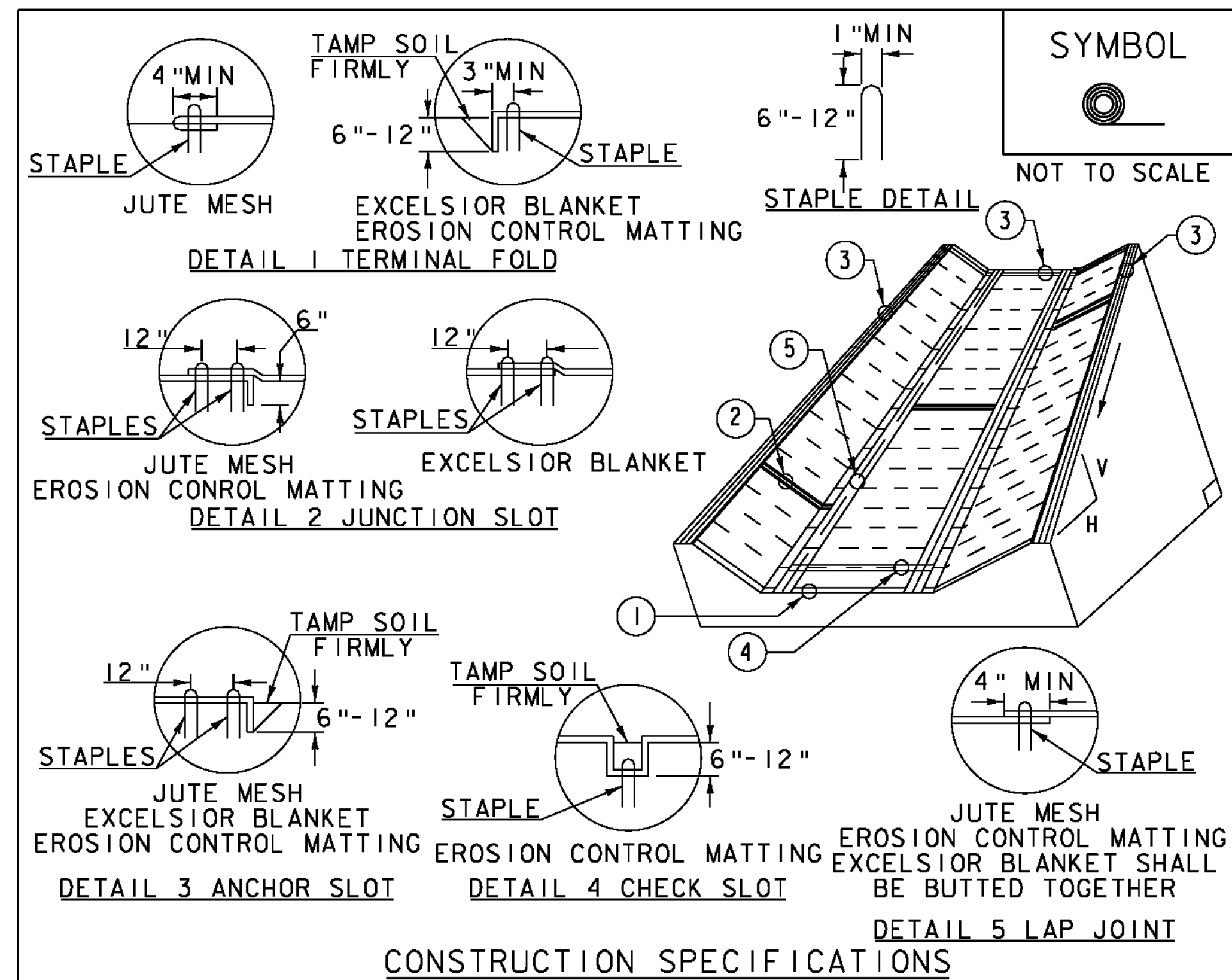
LEGEND

-  RIPARIAN BUFFER ZONE
-  EROSION MATTING
-  SEED AND MULCH



PROJECT NAME:	CHESTER	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(28)	DRAWN BY:	M.FESSEL
FILE NAME:	s84e06lbr_ero.dgn	CHECKED BY:	R.S.YOUNG
PROJECT LEADER:	C.P.WILLIAMS	SHEET	49 OF 124
DESIGNED BY:	R.S.YOUNG		
BRIDGE 8 FINAL CONDITIONS SITE PLAN			

SCALE 1" = 20'-0"




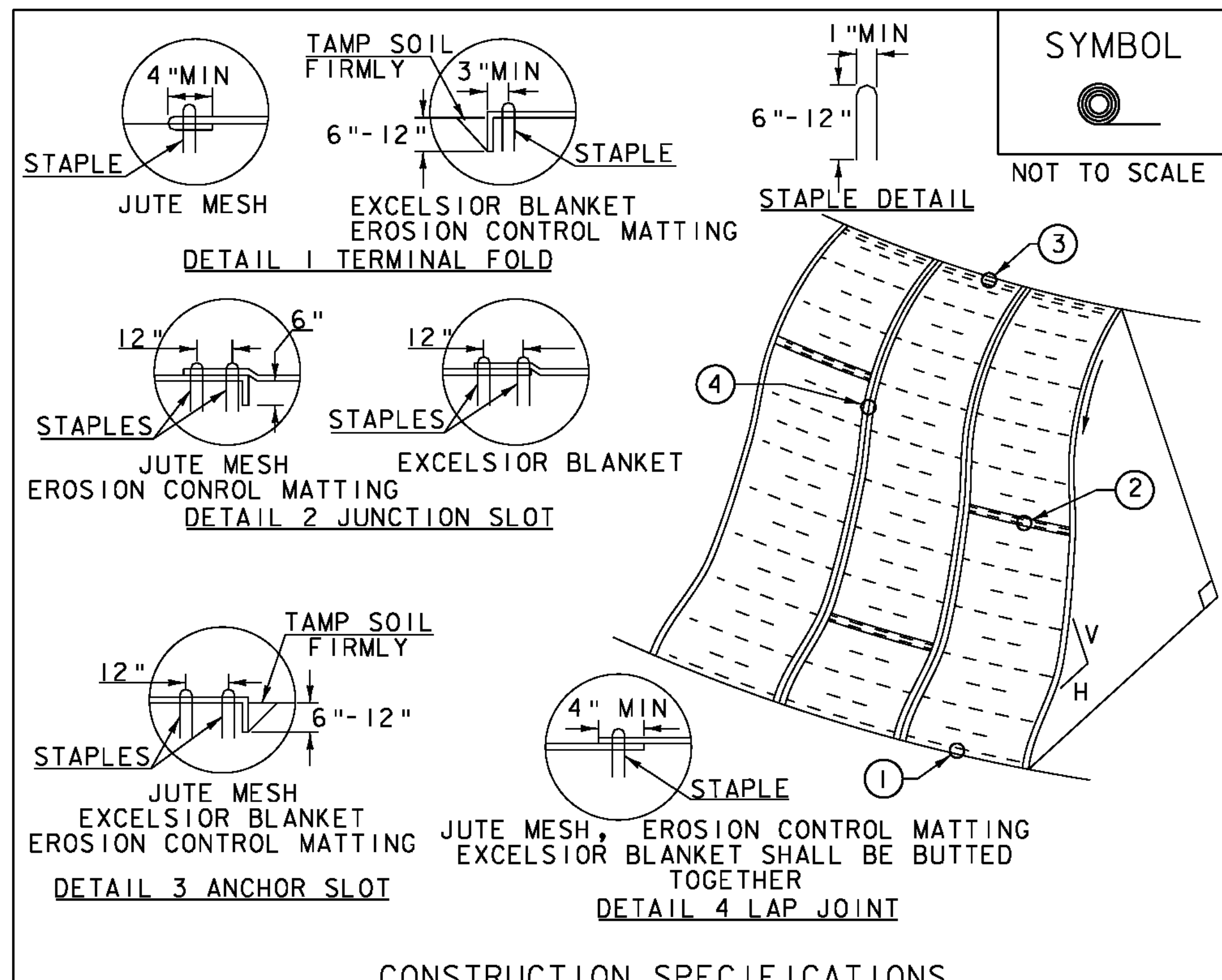
- CONSTRUCTION SPECIFICATIONS**
1. EROSION MATTING, CHECK SLOTS, SHALL BE SPACED IN DITCH CHANNEL SO THAT ONE OCCURS WITHIN EACH 50' ON SLOPES OF MORE THAN 4% AND LESS THAN 6%. ON SLOPES OF 6% OR MORE, THEY SHALL BE SPACED SO THAT ONE OCCURS WITHIN EACH 25'.
 2. APPLY FERTILIZER, LIME SEED PRIOR TO PLACING MATTING.
 3. STAPLES ARE TO BE PLACED ALTERNATELY, IN COLUMNS APPROXIMATELY 2' APART AND IN ROWS APPROXIMATELY 3' APART. APPROXIMATELY 175 STAPLES ARE REQUIRED PER 4' X 225' ROLL OF MATERIAL AND 125 STAPLES ARE REQUIRED PER 4' X 150' ROLL OF MATERIAL.
 4. DISTURBED AREAS SHALL BE SMOOTHLY GRADED. EROSION CONTROL MATERIAL SHALL BE PLACED LOOSELY OVER GROUND SURFACE. DO NOT STRETCH.
 5. ALL TERMINAL ENDS AND TRANSVERSE LAPS SHALL BE STAPLED AT APPROXIMATELY 12" INTERVALS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

ROLLED EROSION CONTROL PRODUCT (RECP) DITCH

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 AND AS SHOWN IN THE PLANS FOR TEMPORARY EROSION MATTING (PAY ITEM 653.20) OR PERMANENT EROSION MATTING (PAY ITEM 653.21).

REVISIONS		
MARCH 8, 2007	JMF	
APRIL 16, 2007	WHF	
JANUARY 13, 2009	WHF	



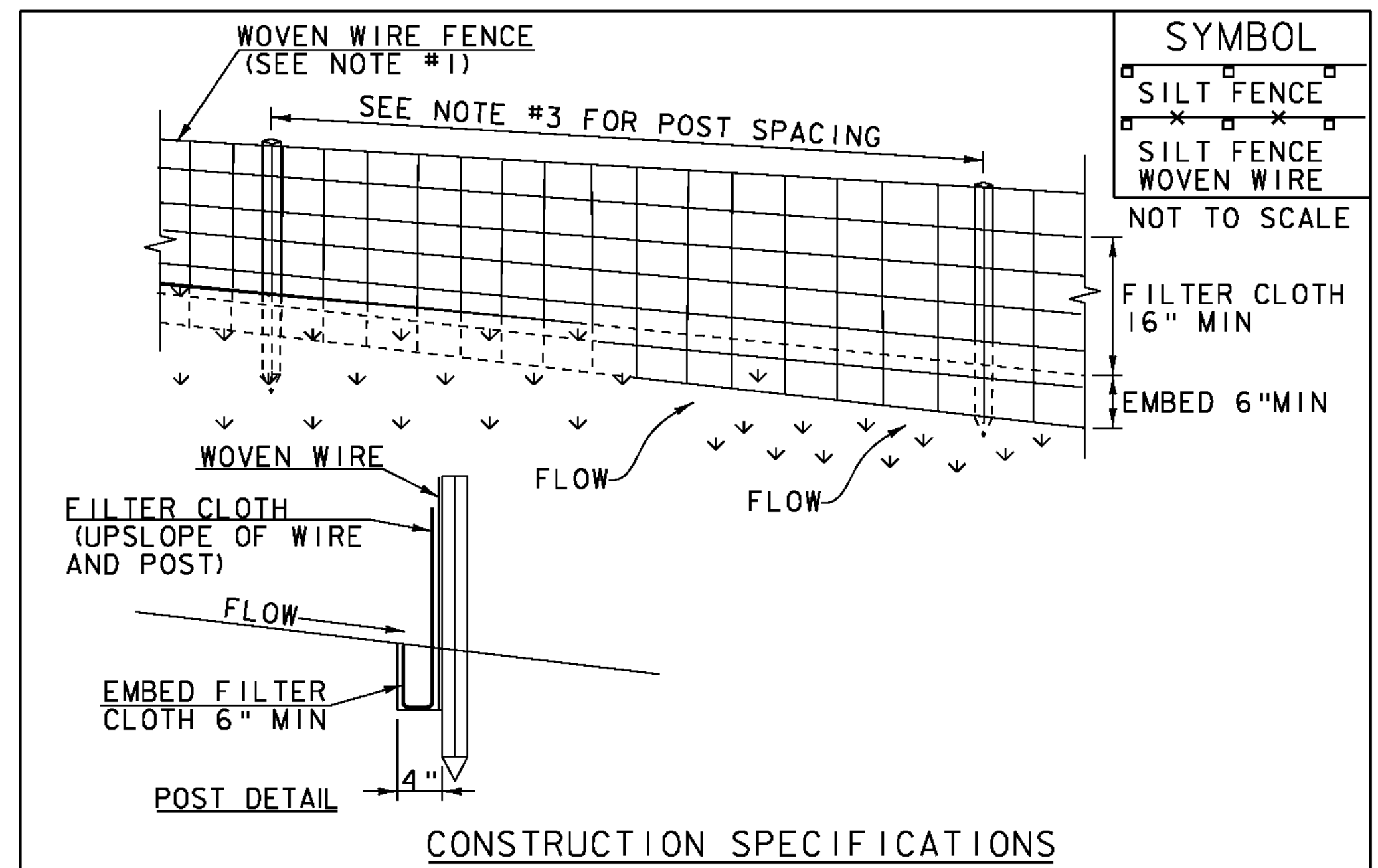
- CONSTRUCTION SPECIFICATIONS**
1. APPLY TO SLOPES GREATER THAN 3H:1V OR WHERE NECESSARY TO AID IN ESTABLISHING VEGETATION.
 2. APPLY FERTILIZER, LIME SEED PRIOR TO PLACING MATTING.
 3. STAPLES ARE TO BE PLACED ALTERNATELY, IN COLUMNS APPROXIMATELY 2' APART AND IN ROWS APPROXIMATELY 3' APART. APPROXIMATELY 175 STAPLES ARE REQUIRED PER 4' X 225' ROLL OF MATERIAL AND 125 STAPLES ARE REQUIRED PER 4' X 150' ROLL OF MATERIAL.
 4. DISTURBED AREAS SHALL BE SMOOTHLY GRADED. EROSION CONTROL MATERIAL SHALL BE PLACED LOOSELY OVER GROUND SURFACE. DO NOT STRETCH.
 5. ALL TERMINAL ENDS AND TRANSVERSE LAPS SHALL BE STAPLED AT APPROXIMATELY 12" INTERVALS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

ROLLED EROSION CONTROL PRODUCT (RECP) SIDE SLOPE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 AND AS SHOWN IN THE PLANS FOR TEMPORARY EROSION MATTING (PAY ITEM 653.20) OR PERMANENT EROSION MATTING (PAY ITEM 653.21).

REVISIONS		
APRIL 16, 2007	JMF	
JANUARY 13, 2009	WHF	



- CONSTRUCTION SPECIFICATIONS**
1. WOVEN WIRE REINFORCED FENCE IS REQUIRED WITHIN 100' UPSLOPE OF RECEIVING WATERS WHEN THE PROJECT FALLS UNDER A CONSTRUCTION STORMWATER PERMIT. WOVEN WIRE SHALL BE A MIN. 14 GAUGE WITH A 6" MAX. MESH OPENING.
 2. FILTER CLOTH SHALL BE EITHER FILTER X, MIRAF1100X, STABILINKA T140N OR APPROVED EQUIVALENT.
 3. POST SPACING FOR WIRE-BACKED FENCE SHALL BE 10' MAXIMUM. FOR FILTER-CLOTH FENCE, WHEN ELONGATION IS >50%, POST SPACING SHALL NOT EXCEED 4' AND WHEN ELONGATION IS <50%, POST SPACING SHALL NOT EXCEED 6'.
 4. WOVEN WIRE FENCE IS TO BE FASTENED SECURELY TO FENCE POSTS WITH WIRE TIES. FILTER CLOTH IS TO BE FASTENED SECURELY TO WOVEN WIRE FENCE WITH TIES SPACED EVERY 24" AT TOP AND MID SECTION.
 5. WHEN TWO SECTIONS OF FILTER CLOTH ADJOIN EACH OTHER THEY SHALL BE OVER-LAPPED BY 6" AND FOLDED.
 6. MAINTENANCE SHALL BE PERFORMED AS NEEDED AND MATERIAL REMOVED WHEN SEDIMENT REACHES HALF OF FABRIC HEIGHT.

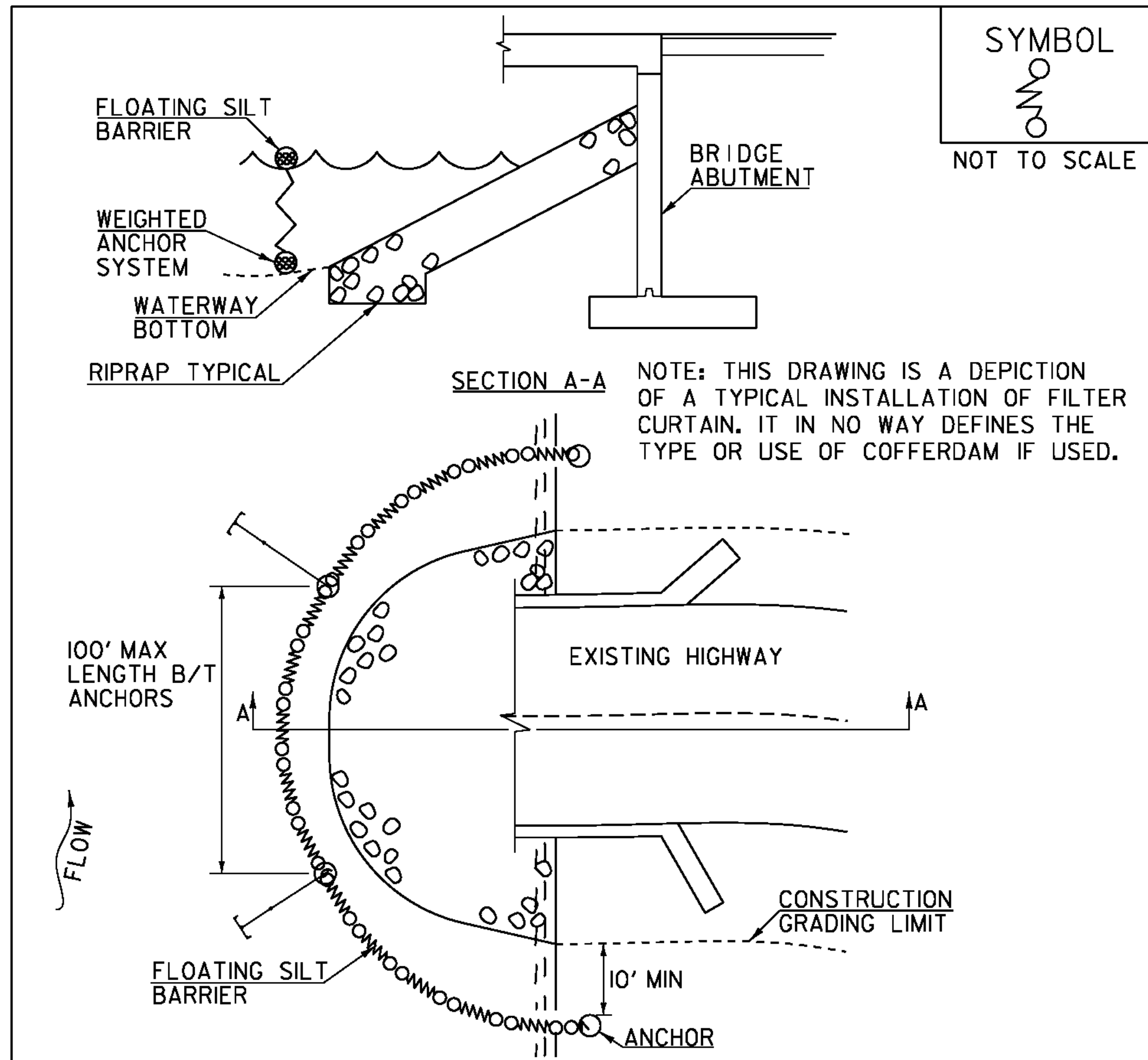
ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

SILT FENCE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 649 AND AS SHOWN IN THE PLANS FOR GEOTEXTILE FOR SILT FENCE (PAY ITEM 649.51) OR GEOTEXTILE FOR SILT FENCE, WOVEN WIRE REINFORCED (PAY ITEM 649.515).

REVISIONS		
MARCH 21, 2008	WHF	
DECEMBER 11, 2008	WHF	
JANUARY 13, 2009	WHF	

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: M.FESSEL
FILE NAME: s84e061erodetails.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	BRIDGE 8 EROSION CONTROL DETAILS 1
DESIGNED BY: R.S.YOUNG	SHEET 50 OF 124



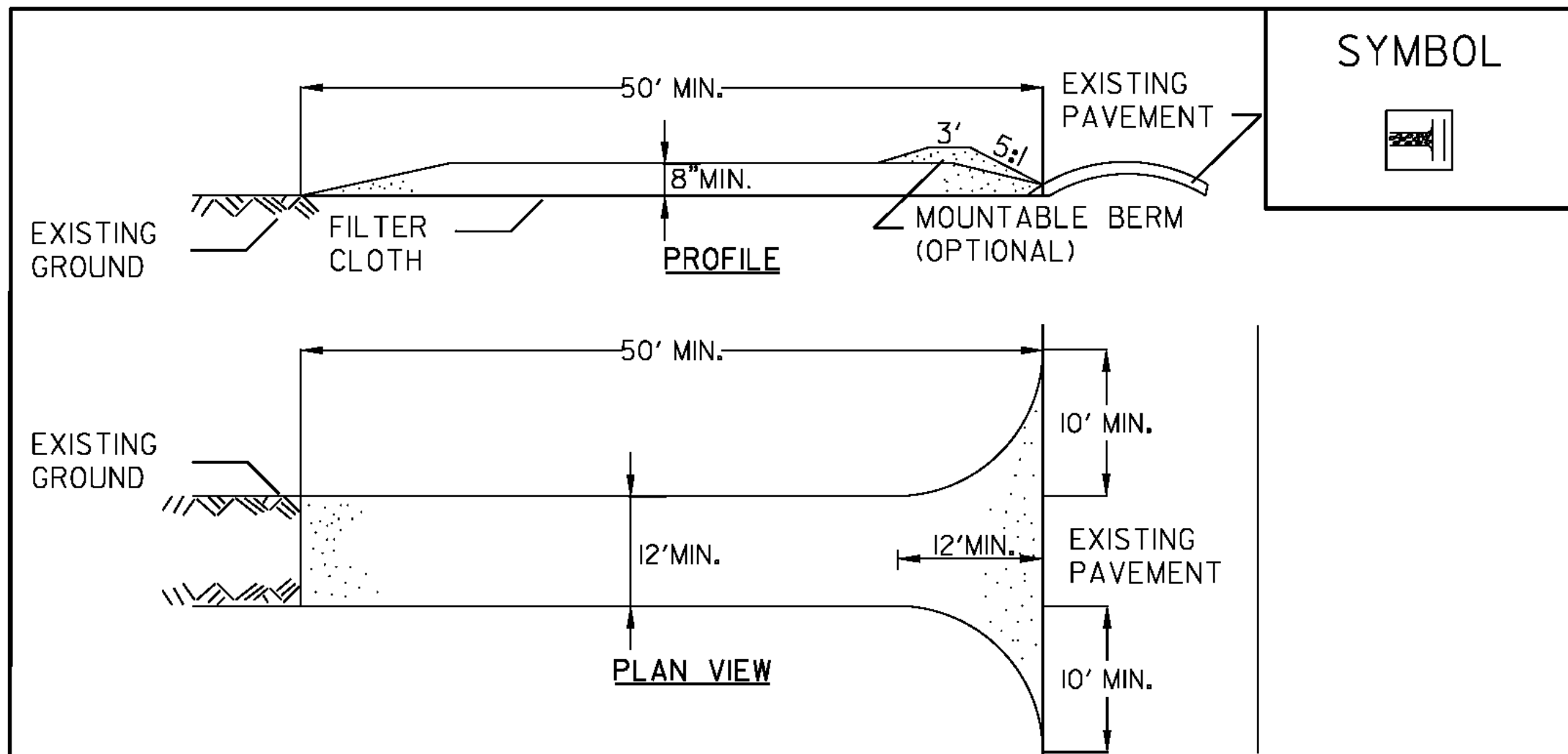
NOTE: THIS DRAWING IS A DEPICTION OF A TYPICAL INSTALLATION OF FILTER CURTAIN. IT IN NO WAY DEFINES THE TYPE OR USE OF COFFERDAM IF USED.

- CONSTRUCTION SPECIFICATIONS**
1. FILTER CURTAIN SHALL NOT BE PLACED ACROSS A FLOWING WATERWAY, OR IN A WATERWAY WITH STREAM VELOCITIES GREATER THAN 1.5 FEET/SECOND.
 2. MAXIMUM 100' LENGTH BETWEEN ANCHORS.
 3. LAST SECTION SHALL TERMINATE A MINIMUM OF 10' BEYOND LIMIT OF DISTURBANCE.
 4. THE WEIGHTED ANCHOR SYSTEM SHALL BE A TYPE WHICH ALLOWS THE CURTAIN TO CONFORM TO THE BOTTOM OF THE WATERWAY.
 5. THE CURTAIN SHALL BE REMOVED BY SLOWLY PULLING TOWARD THE SHORE MINIMIZING THE ESCAPE OF SEDIMENTS INTO WATERWAY.

FILTER CURTAIN

REVISIONS		
APRIL 1, 2008	WHF	
JANUARY 13, 2009	WHF	
SEPTEMBER 4, 2009	WHF	

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 649 FOR GEOTEXTILE FOR FILTER CURTAIN (PAY ITEM 649.6).



CONSTRUCTION SPECIFICATIONS

1. STONE SIZE - USE 1-4" STONE, OR RECLAIMED OR RECYCLED CONCRETE EQUIVALENT.
2. LENGTH - NOT LESS THAN 50 FEET (EXCEPT ON A SINGLE RESIDENCE LOT WHERE A 30 FOOT MINIMUM LENGTH APPLIES).
3. THICKNESS - NOT LESS THAN EIGHT (8) INCHES.
4. WIDTH - TWELVE (12) FOOT MINIMUM, BUT NOT LESS THAN THE FULL WIDTH AT POINTS WHERE INGRESS OR EGRESS OCCURS. TWENTY-FOUR (24) FOOT IF SINGLE ENTRANCE TO SITE.
5. GEOTEXTILE MUST BE PLACED OVER THE ENTIRE AREA PRIOR TO PLACING STONE.
6. SURFACE WATER - ALL SURFACE WATER FLOWING OR DIVERTED TOWARD CONSTRUCTION ENTRANCES SHALL BE PIPED BENEATH THE ENTRANCE. IF PIPING IS IMPRACTICAL, A MOUNTABLE BERM WITH 5:1 SLOPES WILL BE PERMITTED.
7. MAINTENANCE - THE ENTRANCE SHALL BE MAINTAINED IN A CONDITION WHICH WILL PREVENT TRACKING OR FLOWING OF SEDIMENT ONTO PUBLIC RIGHTS-OF-WAY. ALL SEDIMENT SPILLED, DROPPED, WASHED OR TRACKED ONTO PUBLIC RIGHTS-OF-WAY MUST BE REMOVED IMMEDIATELY.
8. WHEN WASHING IS REQUIRED, IT SHALL BE DONE ON AN AREA STABILIZED WITH STONE AND WHICH DRAINS INTO AN APPROVED SEDIMENT TRAPPING DEVICE.
9. PERIODIC INSPECTION AND NEEDED MAINTENANCE SHALL BE PROVIDED ACCORDING TO PERMIT REQUIREMENTS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

STABILIZED CONSTRUCTION ENTRANCE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS ITEM SHALL BE PAID FOR UNDER ITEM 653.35 VEHICLE TRACKING PAD

REVISIONS		
FEBRUARY 9, 2007	WHF	
MARCH 8, 2007	JMF	

VAOT RURAL AREA MIX					
% WEIGHT	LBS/AC		NAME	GERM %	PURITY %
	BROADCAST	HYDROSEED			
37.5%	22.5	45	CREeping RED FESCUE	85%	98%
37.5%	22.5	45	TALL FESCUE	90%	95%
5.0%	3	6	RED TOP	90%	95%
15.0%	9	18	BIRDSFOOT TREFOIL	85%	98%
5.0%	3	6	ANNUAL RYE GRASS	85%	95%
100%	60	120			

VAOT URBAN AREA MIX					
% WEIGHT	LBS/AC		NAME	GERM %	PURITY %
	BROADCAST	HYDROSEED			
42.5%	34	68	CREeping RED FESCUE	85%	98%
10.0%	8	16	PERENNIAL RYE GRASS	90%	95%
42.5%	34	68	KENTUCKY BLUE GRASS	85%	85%
5.0%	4	8	ANNUAL RYE GRASS	85%	95%
100%	80	160			

GENERAL GUIDANCE			
FERTILIZER		LIME	
BROADCAST	HYDROSEED	BROADCAST	HYDROSEED
10-20-10	19-19-19	PELLETIZED	LIQUID
500 LBS/AC		2 TONS/AC	4.4 GAL/AC

CONSTRUCTION GUIDANCE

1. RURAL SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED UPLAND (NON WETLAND) AREAS DISTURBED BY THE CONTRACTOR.
2. URBAN SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED LAWN AREAS DISTURBED BY THE CONTRACTOR.
3. ALL SEED MIXTURES: SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY WEIGHT AND SHALL BE FREE OF ALL NOXIOUS SEED.
4. FERTILIZER AND LIMESTONE: SHALL FOLLOW RATES SHOWN ON PLAN OR AS DIRECTED BY THE ENGINEER
5. HAY MULCH: TO BE PLACED ON EARTH SLOPES AT THE RATE OF 2 TONS/ACRE, ACHIEVE 90% GROUND COVER OR AS DIRECTED BY THE ENGINEER.
6. TOPSOIL: TO BE USED WITH SEED AS INDICATED ON THE PLANS, OR AS DIRECTED BY THE ENGINEER.
7. HYDROSEEDING: ALTHOUGH GUIDANCE IS GIVEN ABOVE THE SITE CONDITIONS AND THE TYPE OF HYDROSEED WILL ULTIMATELY DICTATE THE AMOUNTS AND TYPES OF SOIL AMENDMENTS TO BE APPLIED
8. TURF ESTABLISHMENT: PLACING SEED, FERTILIZER, LIME AND MULCH PRIOR TO SEPTEMBER 15 AND AFTER APRIL 15 CAN BETTER ENSURE A VIGOROUS GROWTH OF GRASS.

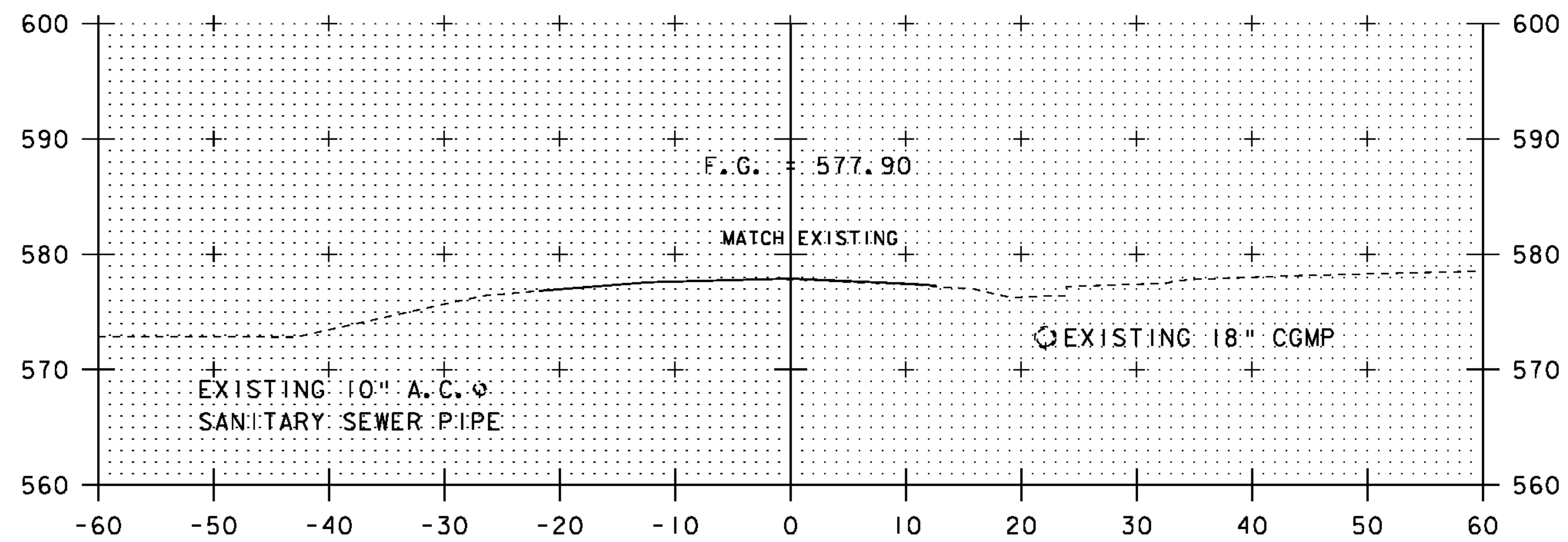
ADAPTED FROM VTRANS TECHNICAL LANDSCAPE MAUAL FOR ROADWAYS AND TRANSPORTATION FACILITIES

TURF ESTABLISHMENT

REVISIONS		
JUNE 23, 2009	WHF	
JANUARY 15, 2010	WHF	

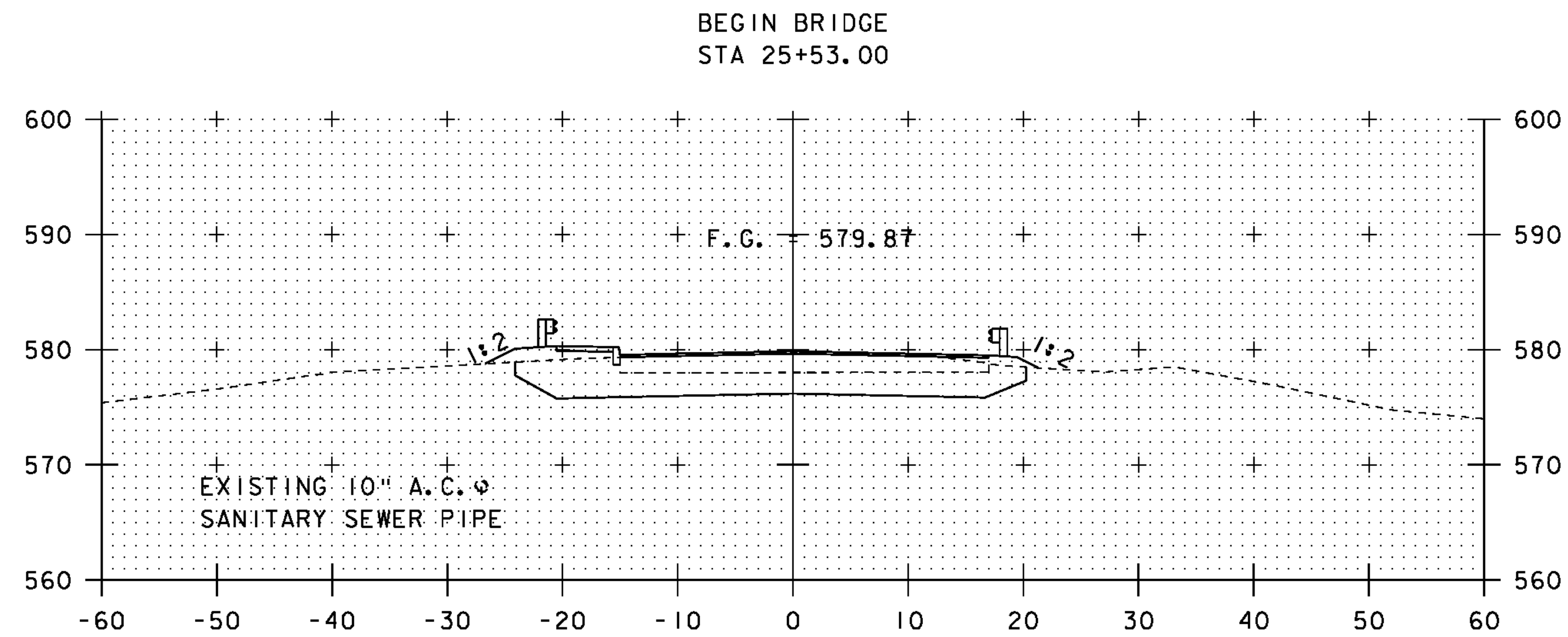
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(28)

FILE NAME: s84e061erodetails.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 8 EROSION CONTROL DETAILS 2 SHEET 51 OF 124



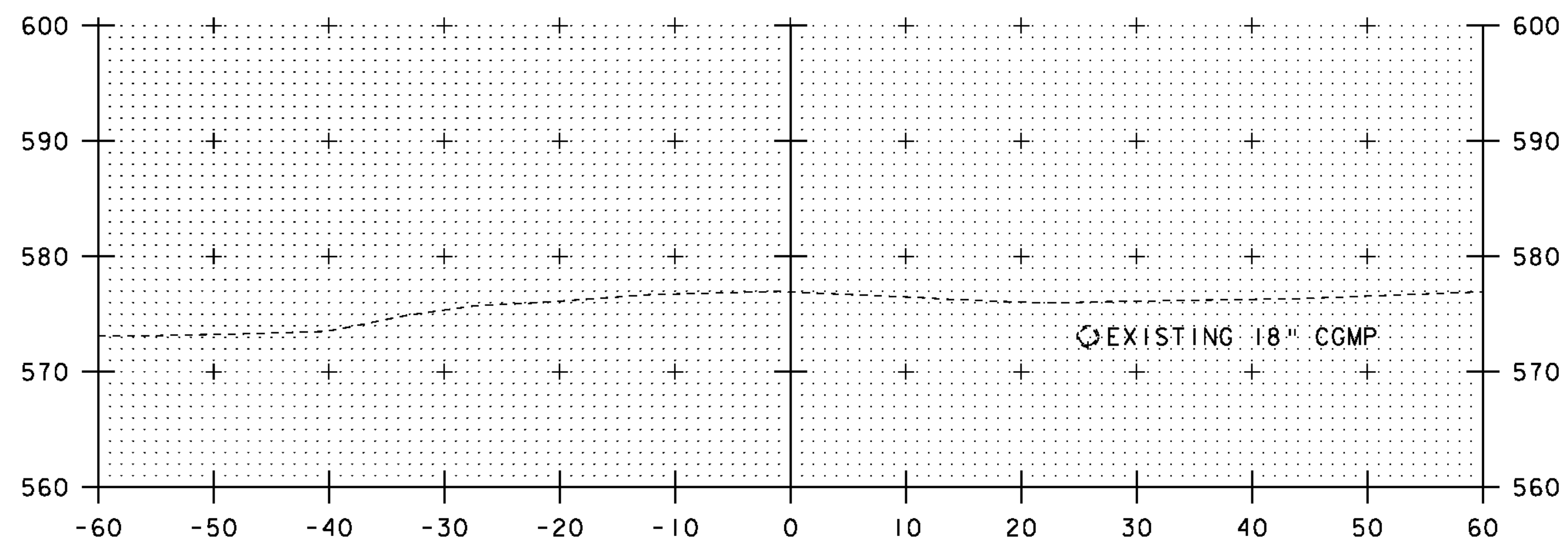
24+50

BEGIN APPROACH
STA 24+50.00

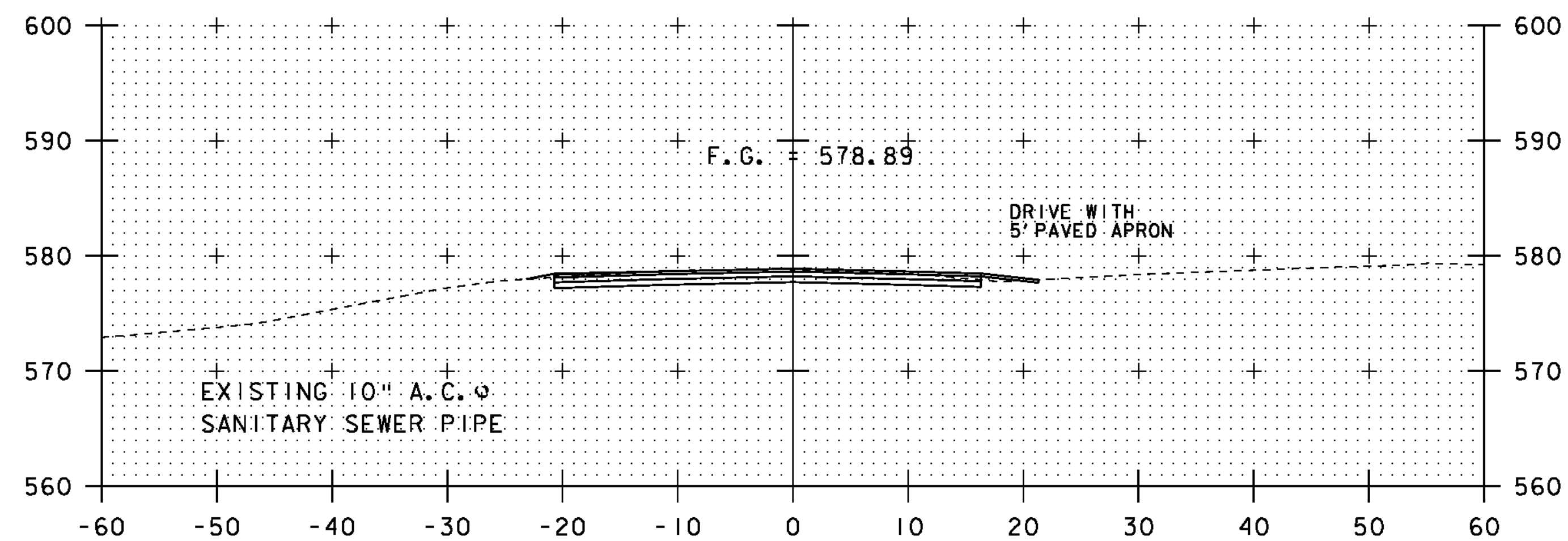


25+50

BEGIN BRIDGE
STA 25+53.00

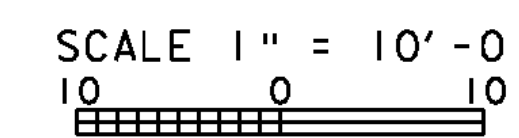


24+00



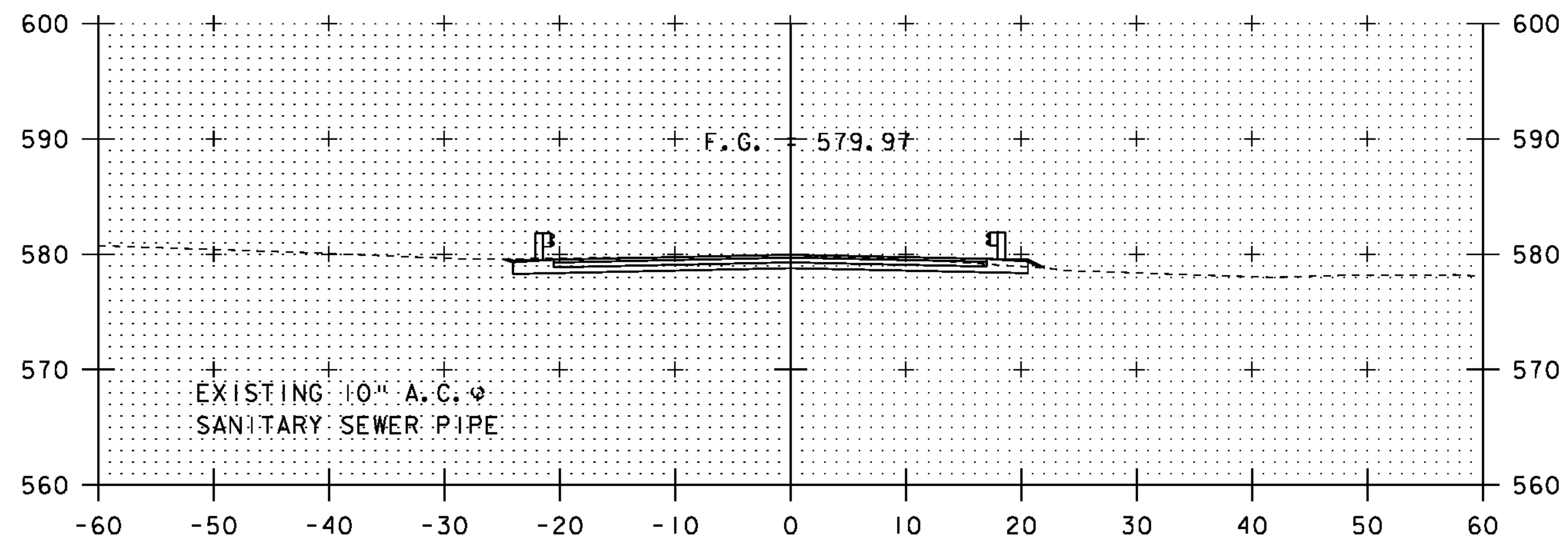
25+00

BEGIN PROJECT

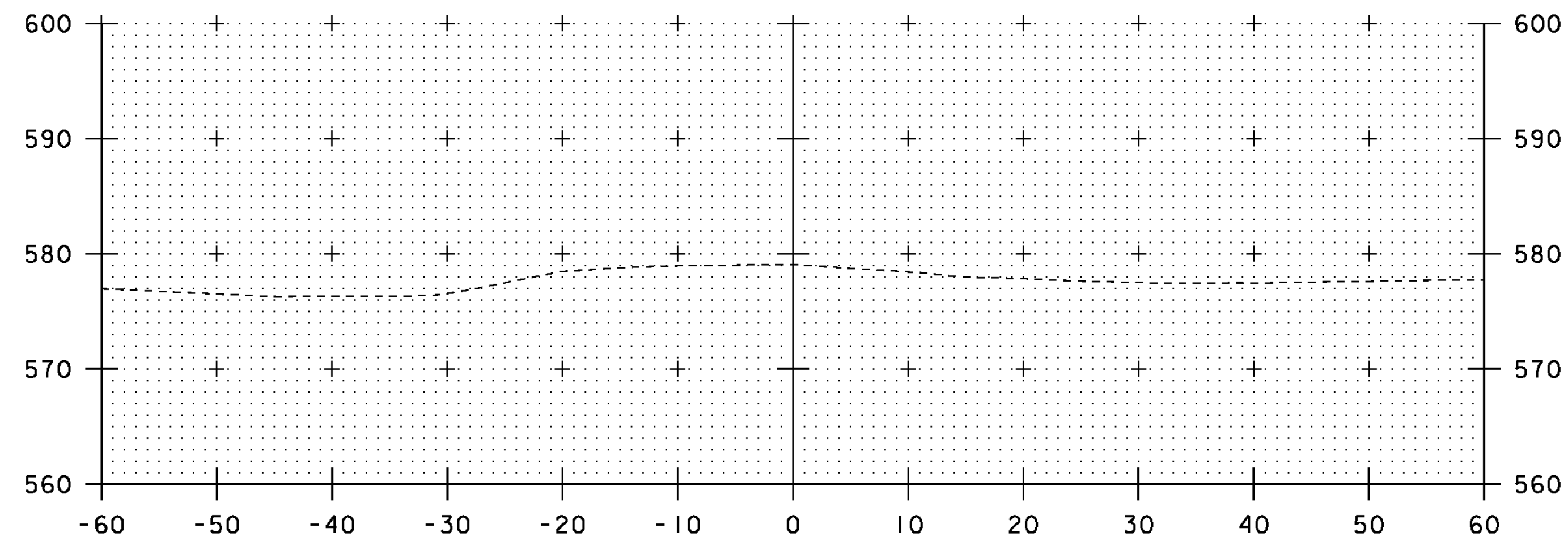


STA. 24+00 TO STA. 25+50

PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(28)	
FILE NAME: s84e061/Str/xsl.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 8 MAINLINE CROSS SECTIONS 1	SHEET 52 OF 124

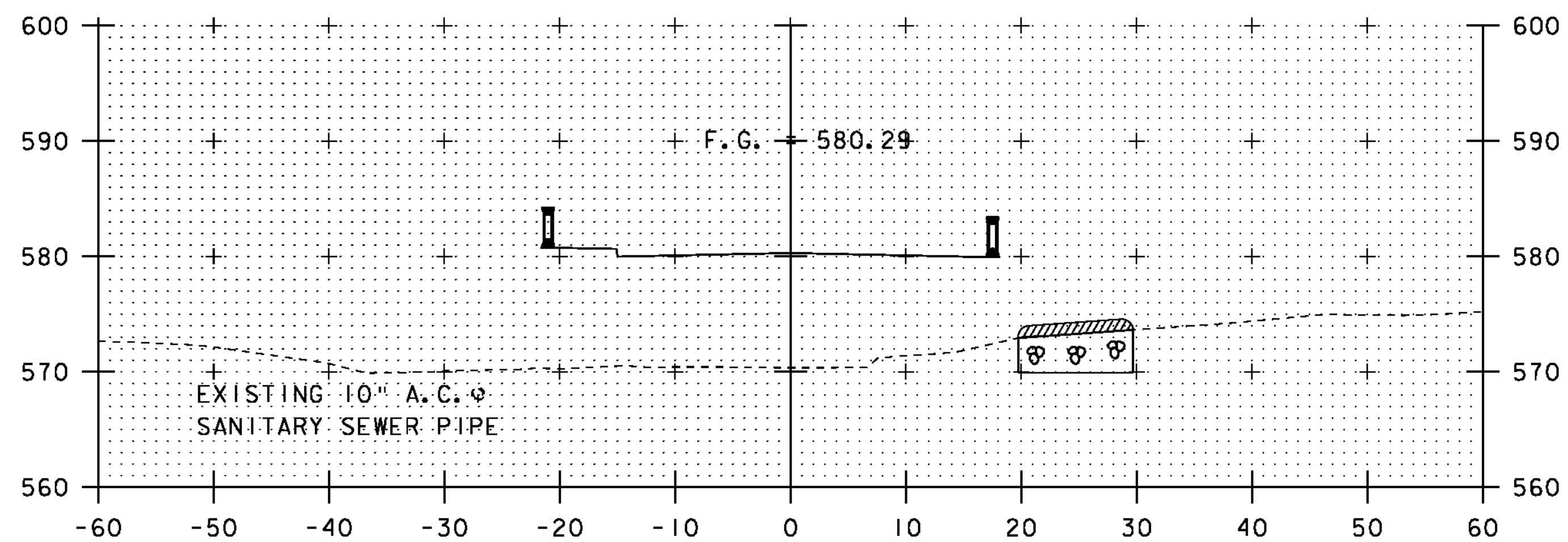


26+50
 END PROJECT
 STA 26+50.00

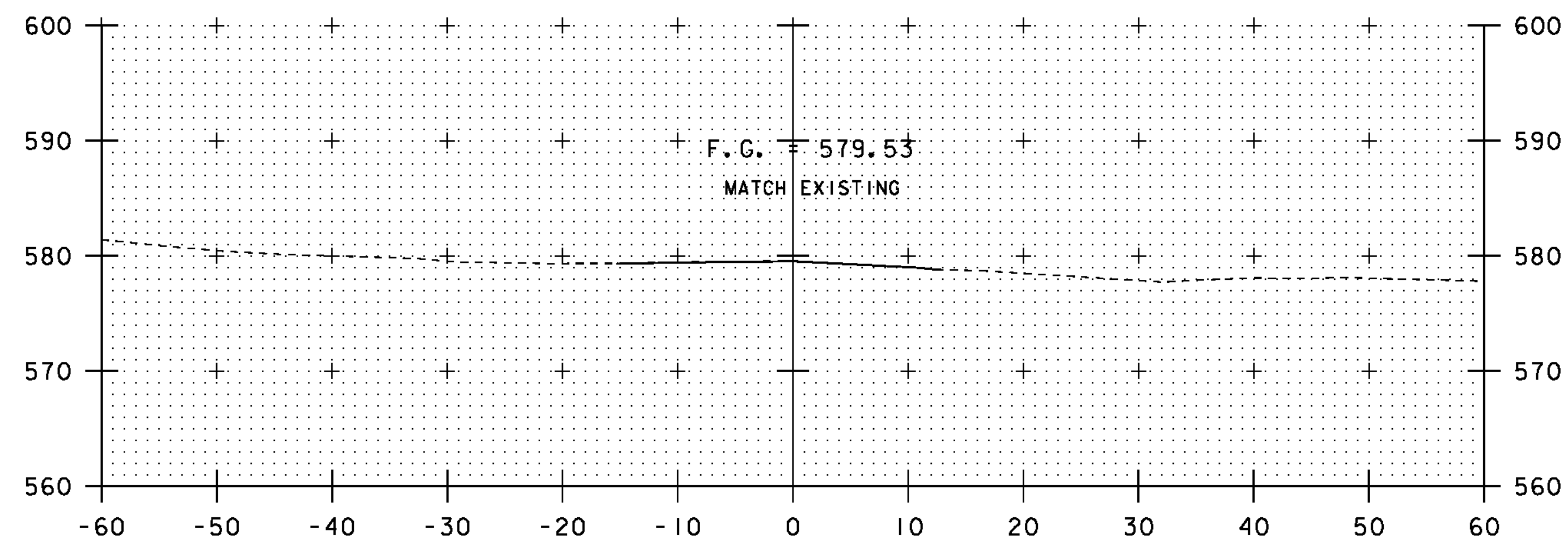


27+50

END BRIDGE
 STA 26+14.25



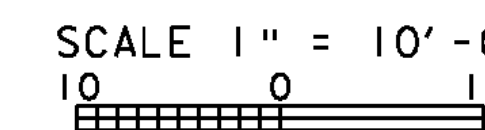
26+00



27+00

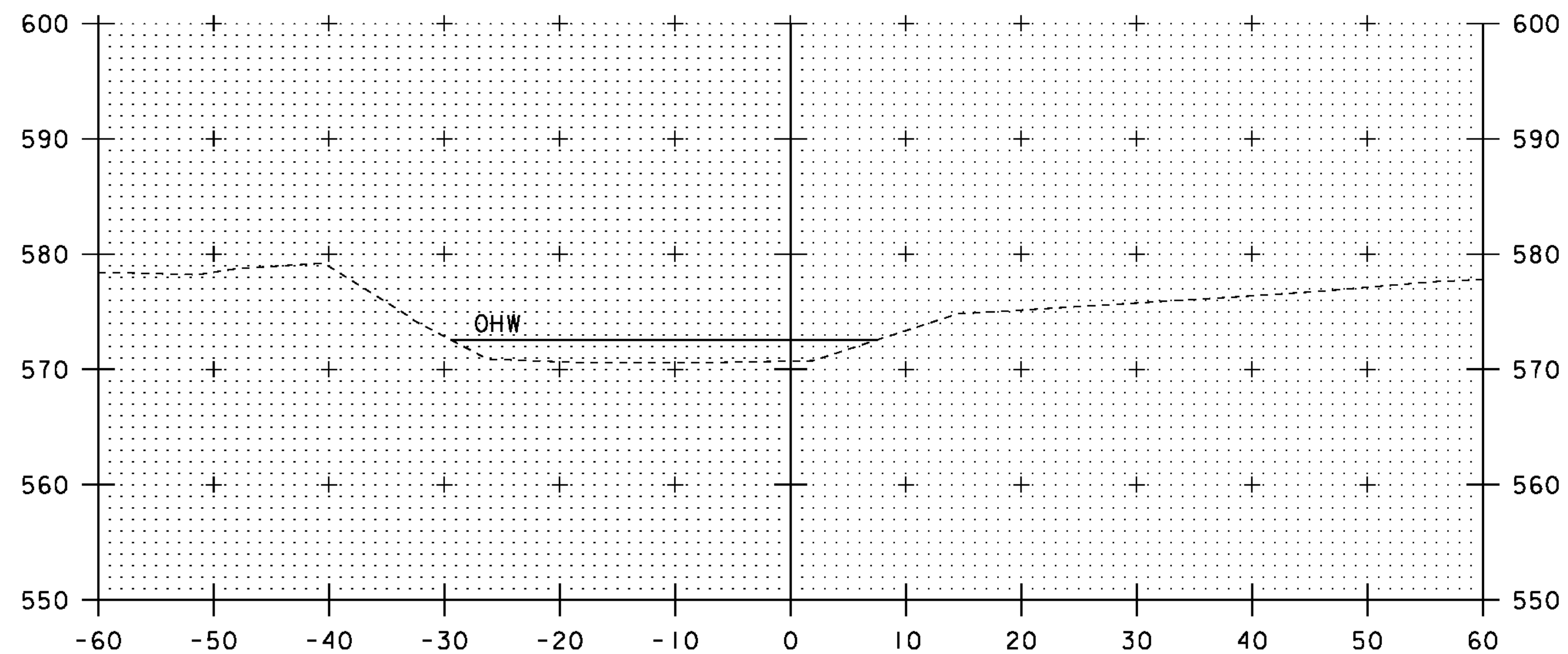
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 STA 27+00.00

STA. 26+00 TO STA. 27+50

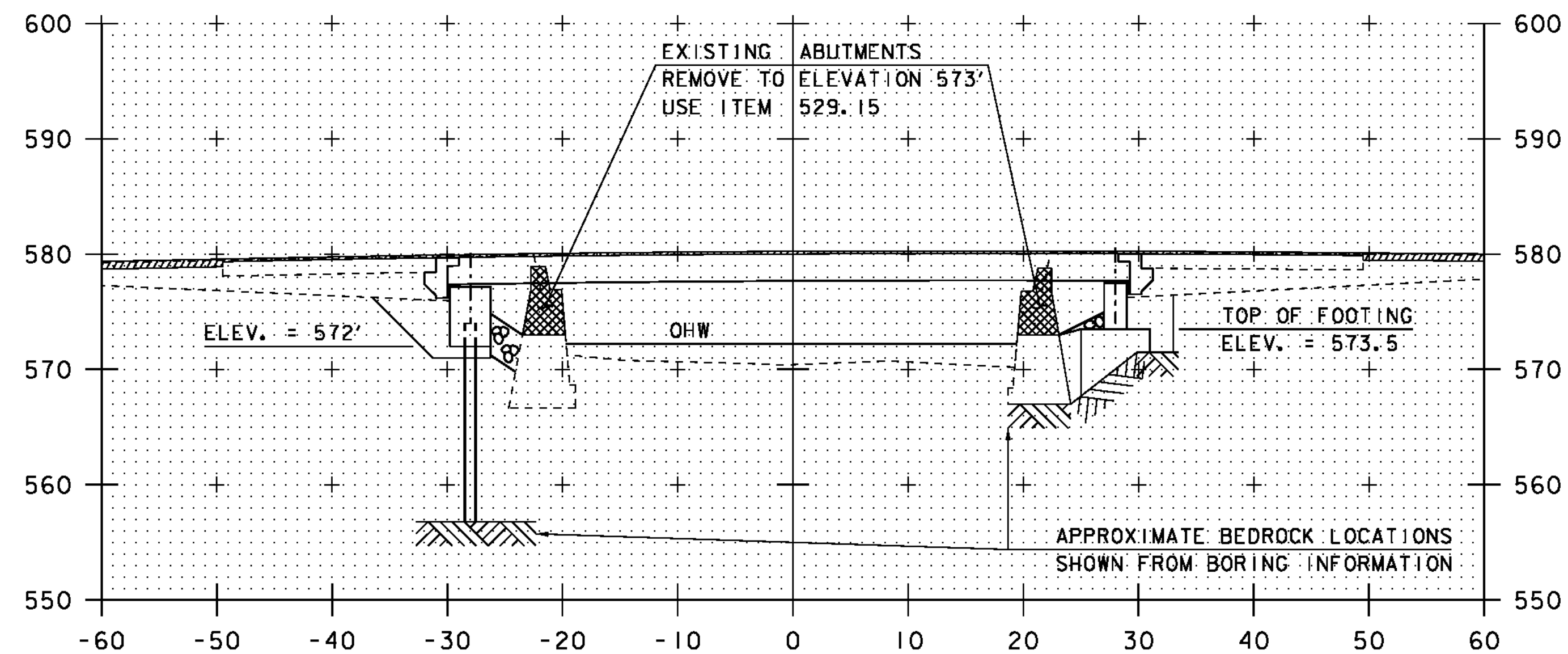


PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(28)

FILE NAME: s84e061/Str/xsl.dgn PLOT DATE: 20-SEP-2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: M.FESSEL
 DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
 BRIDGE 8 MAINLINE CROSS SECTIONS 2 SHEET 53 OF 124



10+25

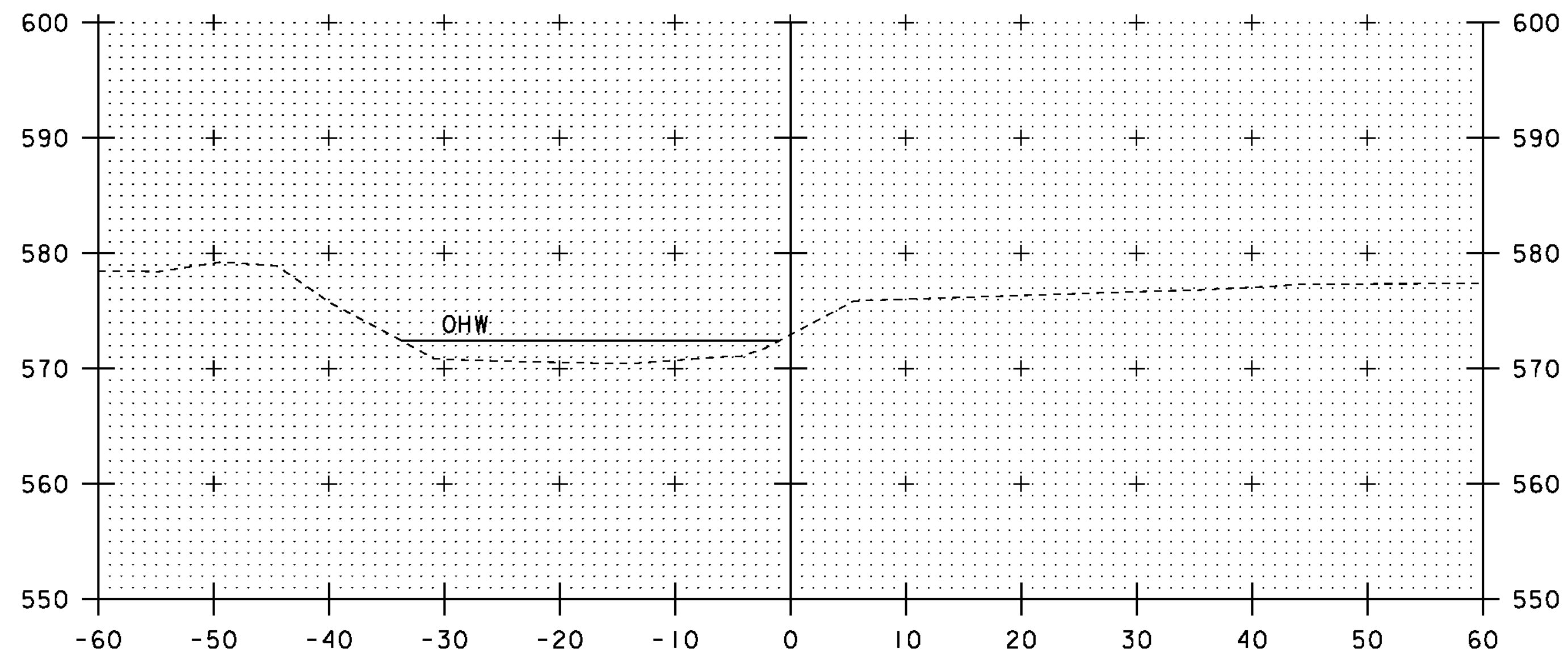


10+75

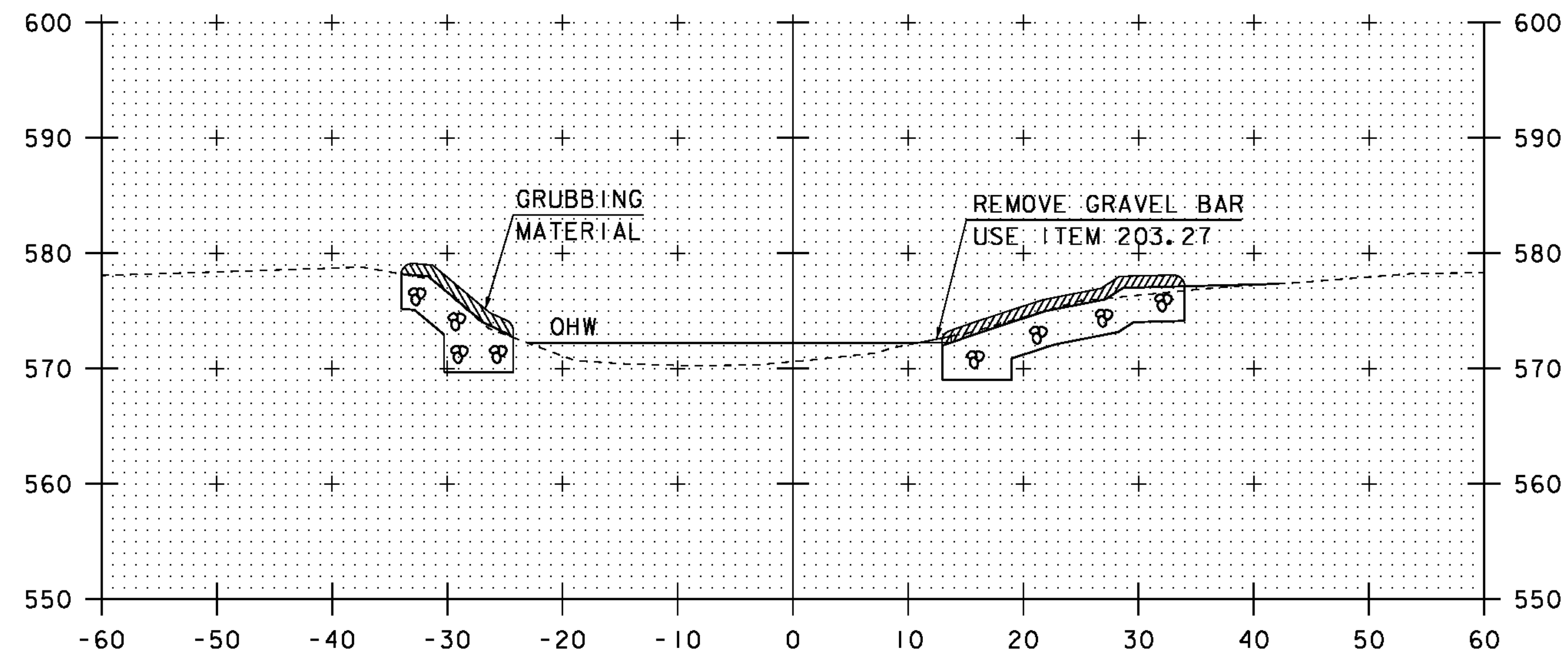
BEGIN STONE FILL, TYPE III
 GEOTEXTILE UNDER STONE FILL
 GRUBBING MATERIAL
 UNCLASSIFIED CHANNEL EXCAVATION
 STA 10+50.35 LT

END GRUBBING MATERIAL
 STA 10+57.00 LT AND RT

END REMOVAL OF GRAVEL BAR
 STA 10+61.00 RT



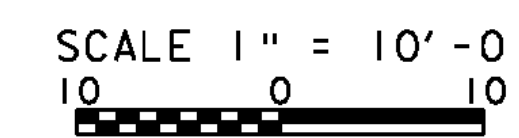
10+00



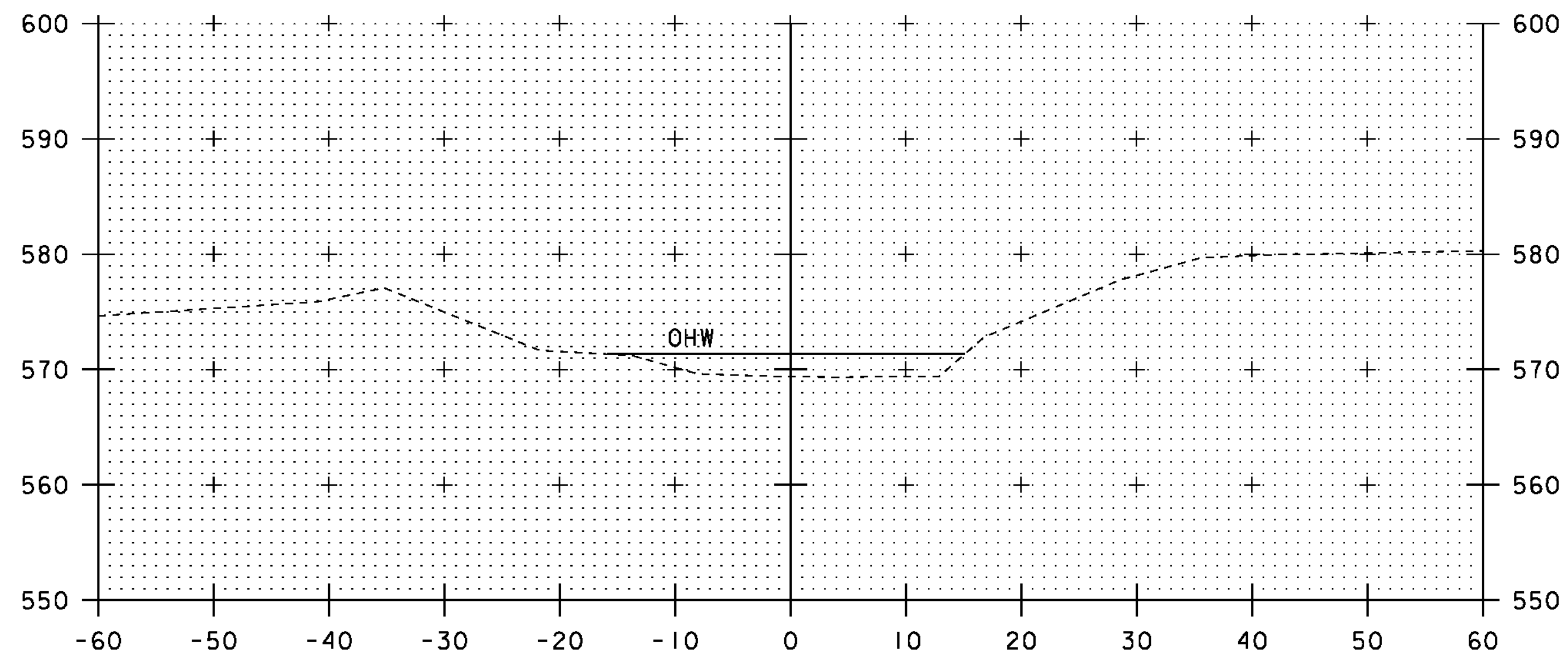
10+50

BEGIN REMOVAL OF GRAVEL BAR
 STONE FILL, TYPE III
 GEOTEXTILE UNDER STONE FILL
 GRUBBING MATERIAL
 STA 10+41.30 RT
 UNCLASSIFIED CHANNEL EXCAVATION
 STA 10+48.00 RT

STA. 10+00 TO STA. 10+75



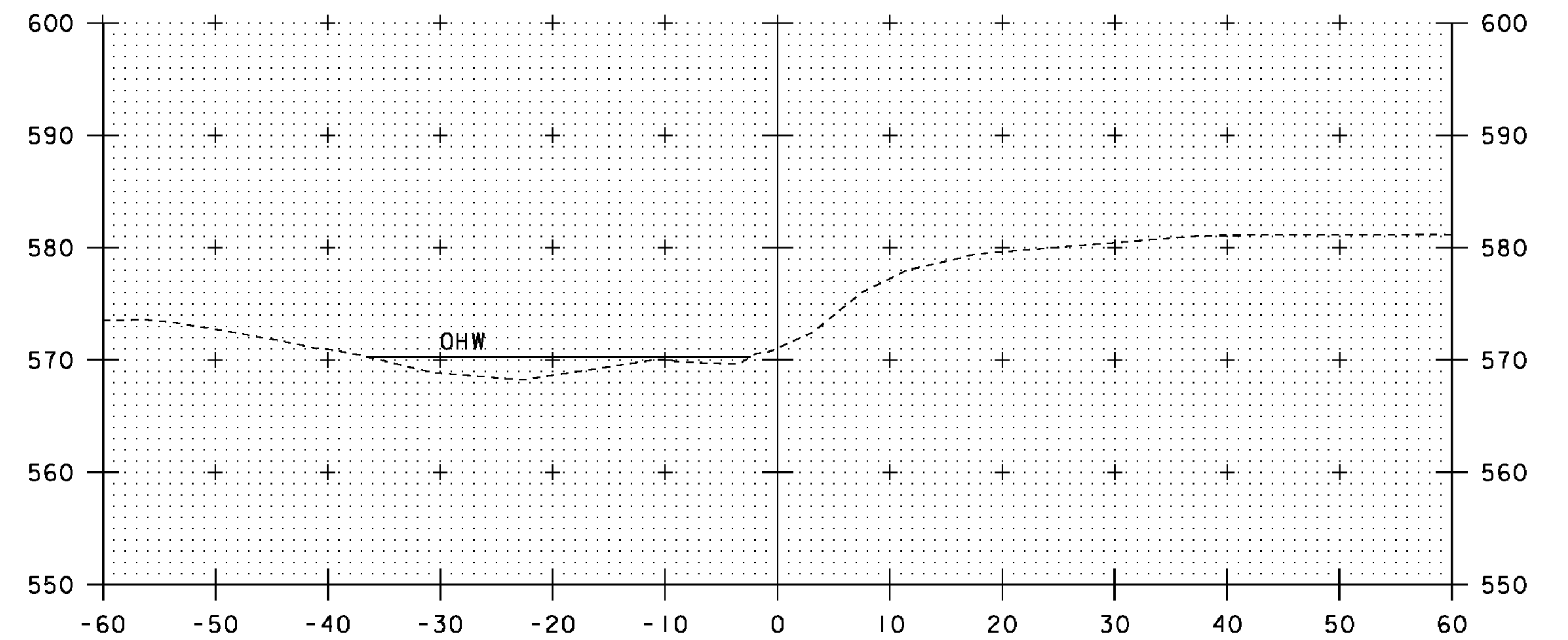
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(28)	
FILE NAME: s84e061/Str/xsl.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: M.FESSEL
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 8 CHANNEL CROSS SECTIONS I	SHEET 54 OF 124



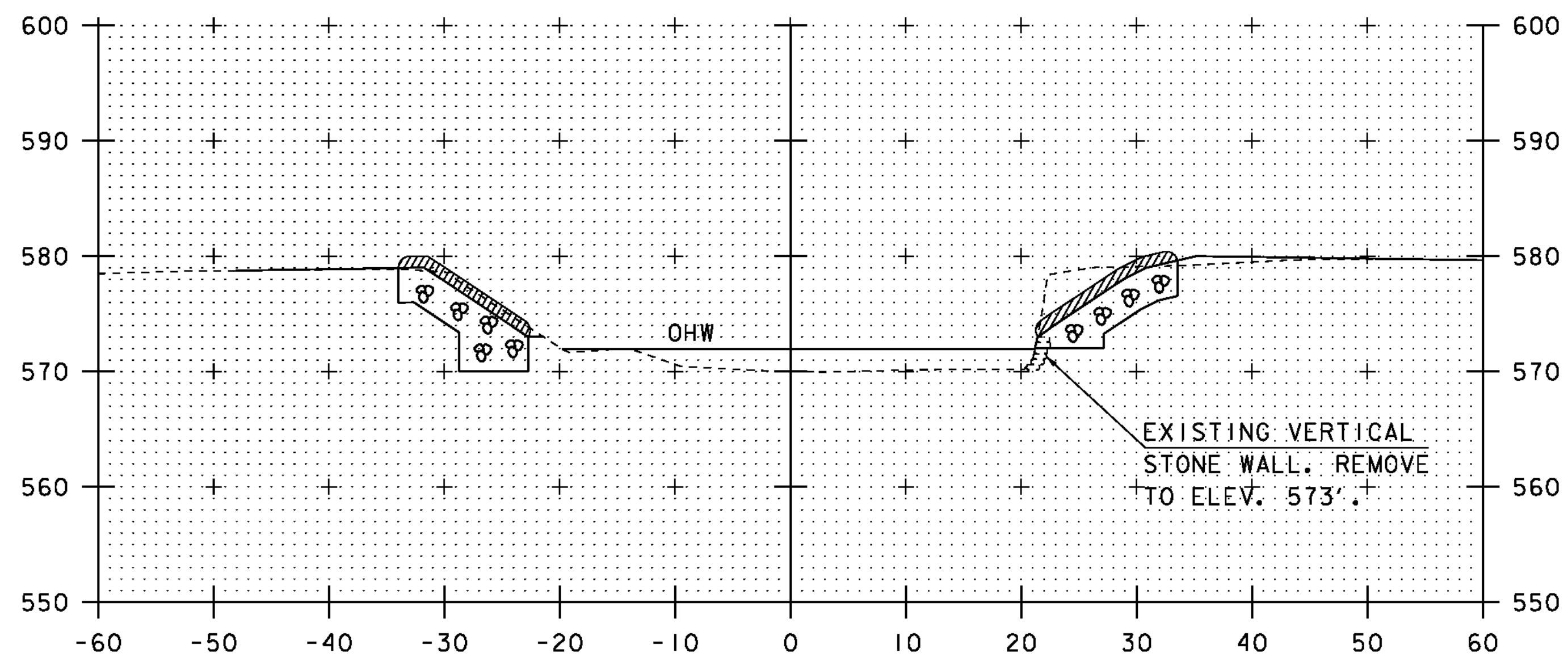
END STONE FILL, TYPE III
 GEOTEXTILE UNDER STONE FILL
 GRUBBING MATERIAL
 UNCLASSIFIED CHANNEL EXCAVATION
 STA 11+04.00 LT

11+25

END STONE FILL, TYPE III
 GEOTEXTILE UNDER STONE FILL
 GRUBBING MATERIAL
 UNCLASSIFIED CHANNEL EXCAVATION
 STA 11+10.00 RT

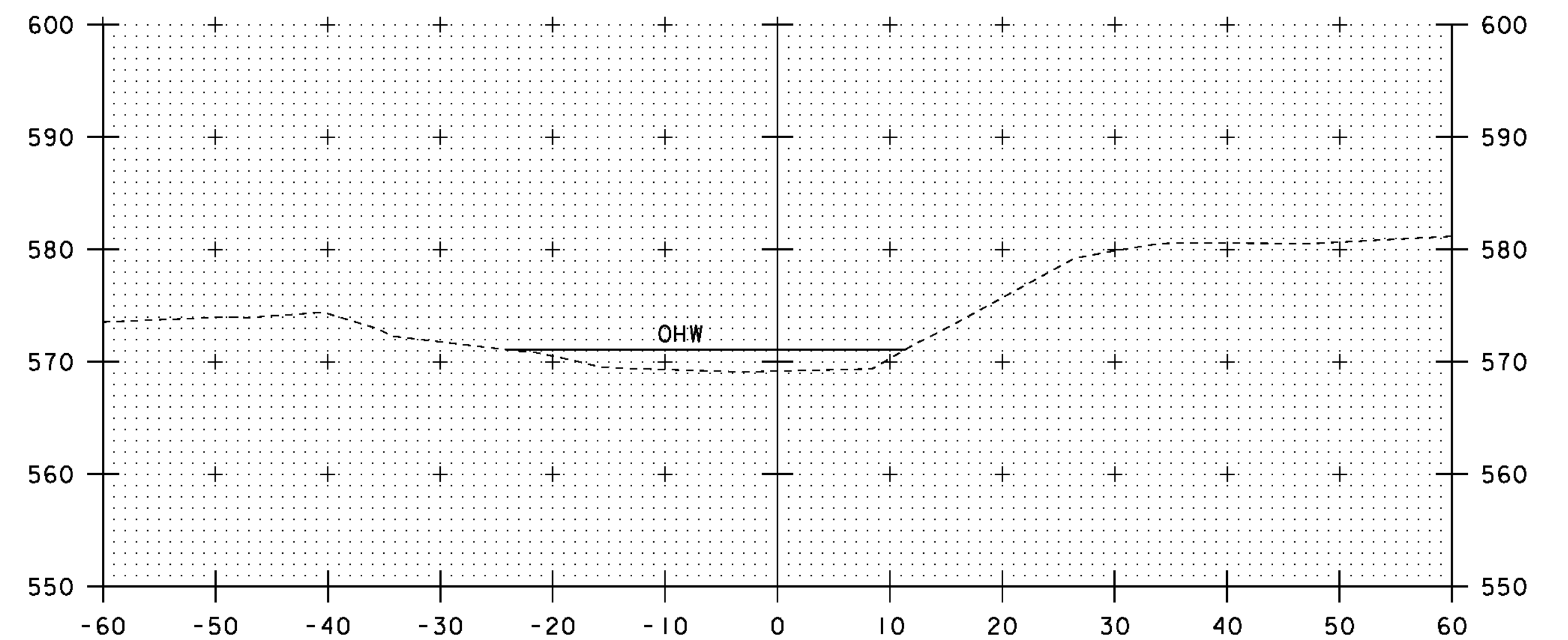


11+75



11+00

BEGIN GRUBBING MATERIAL
 STA 10+96.50 LT AND RT



11+50

STA. 11+00 TO STA. 11+75

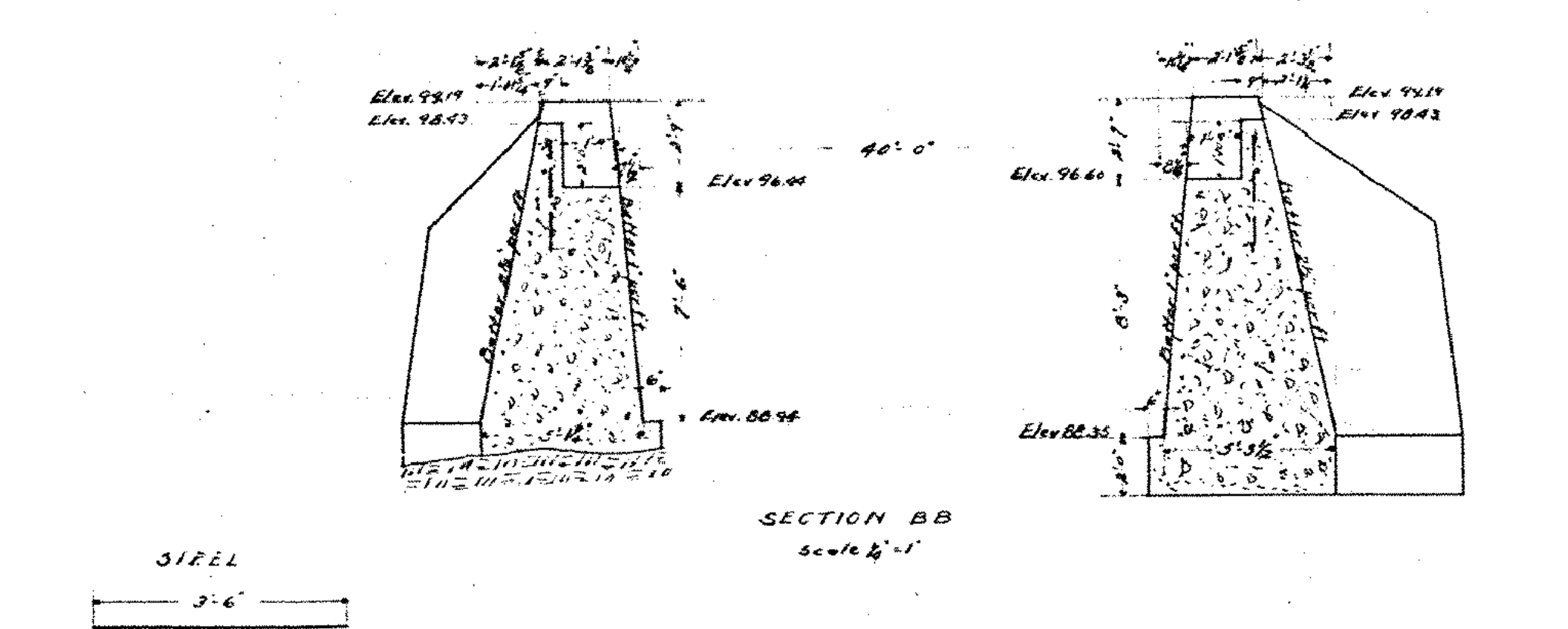
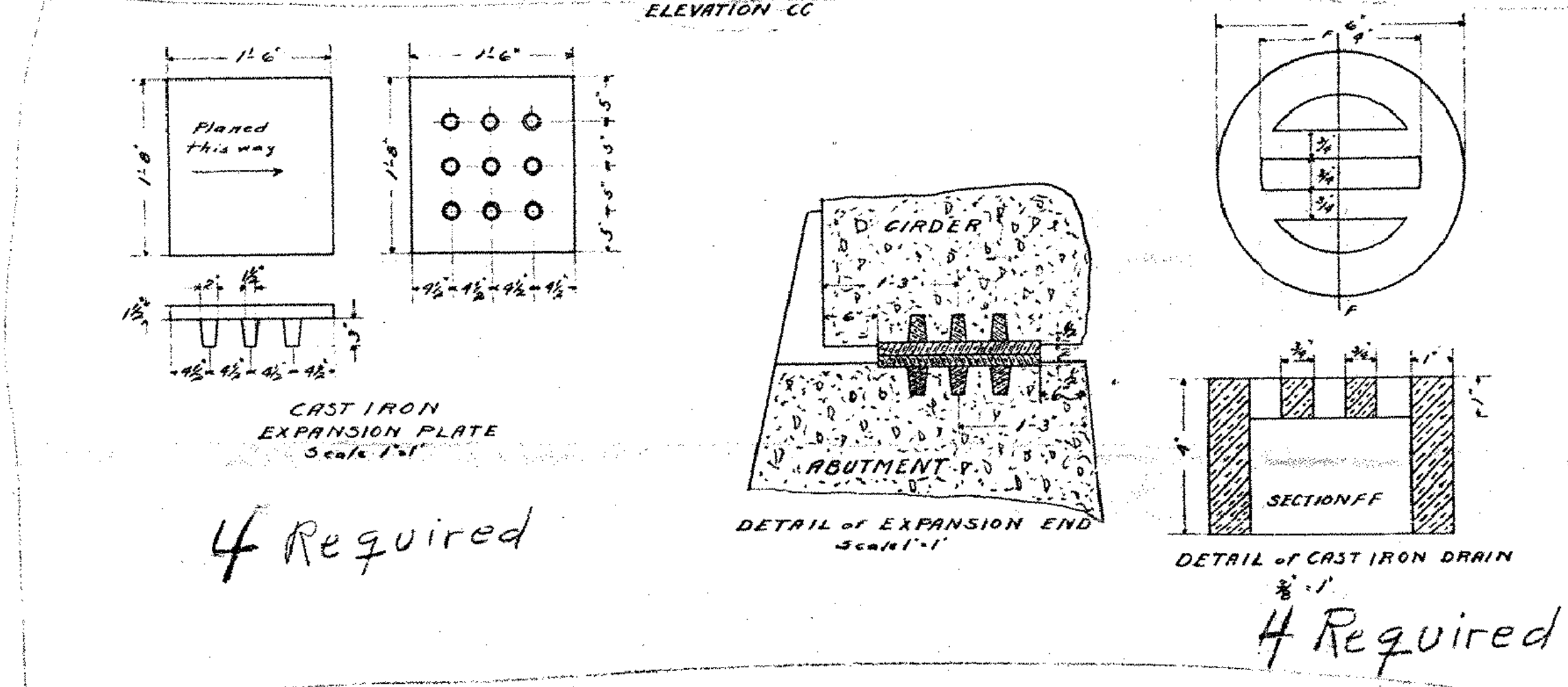
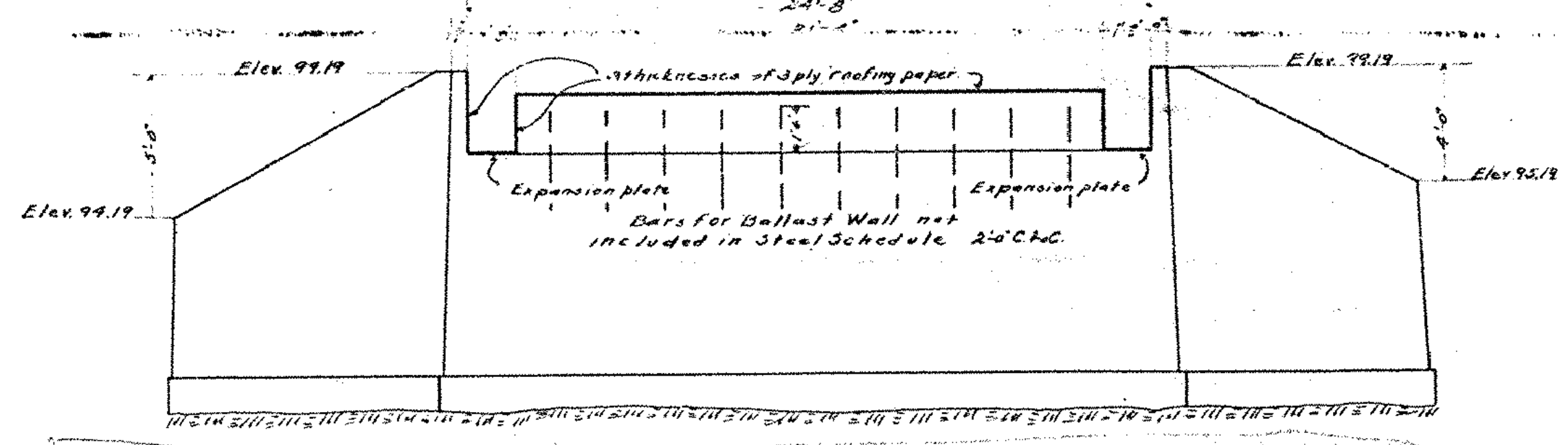
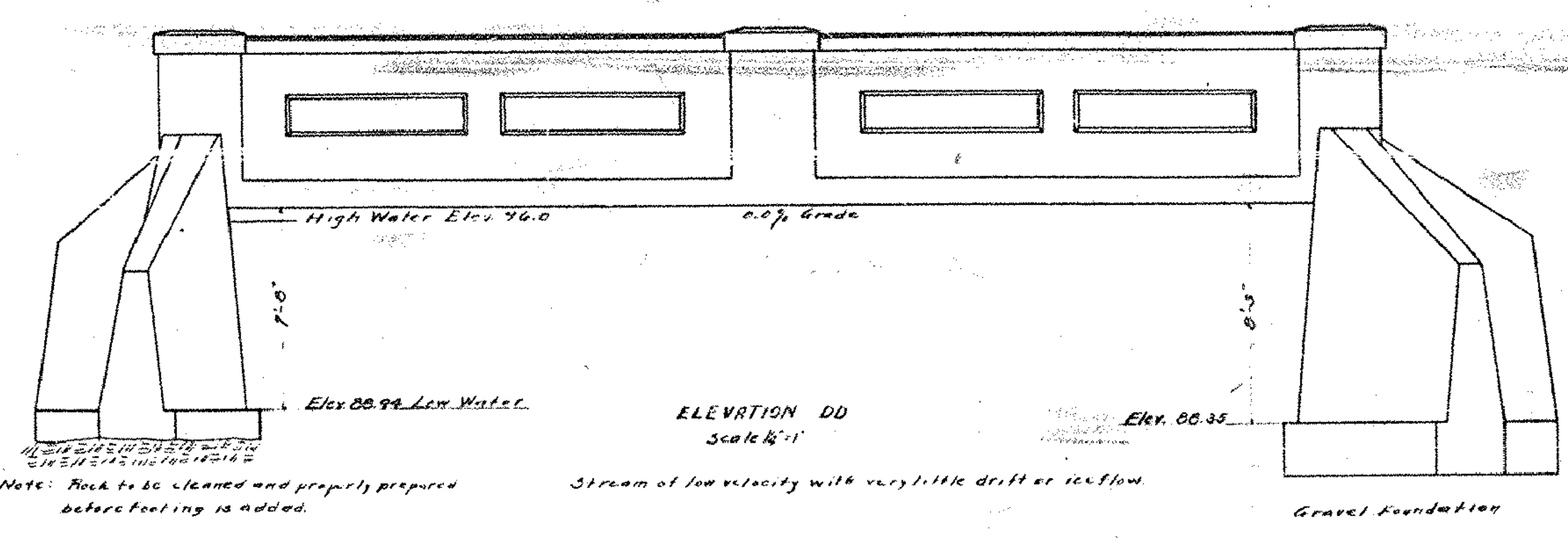
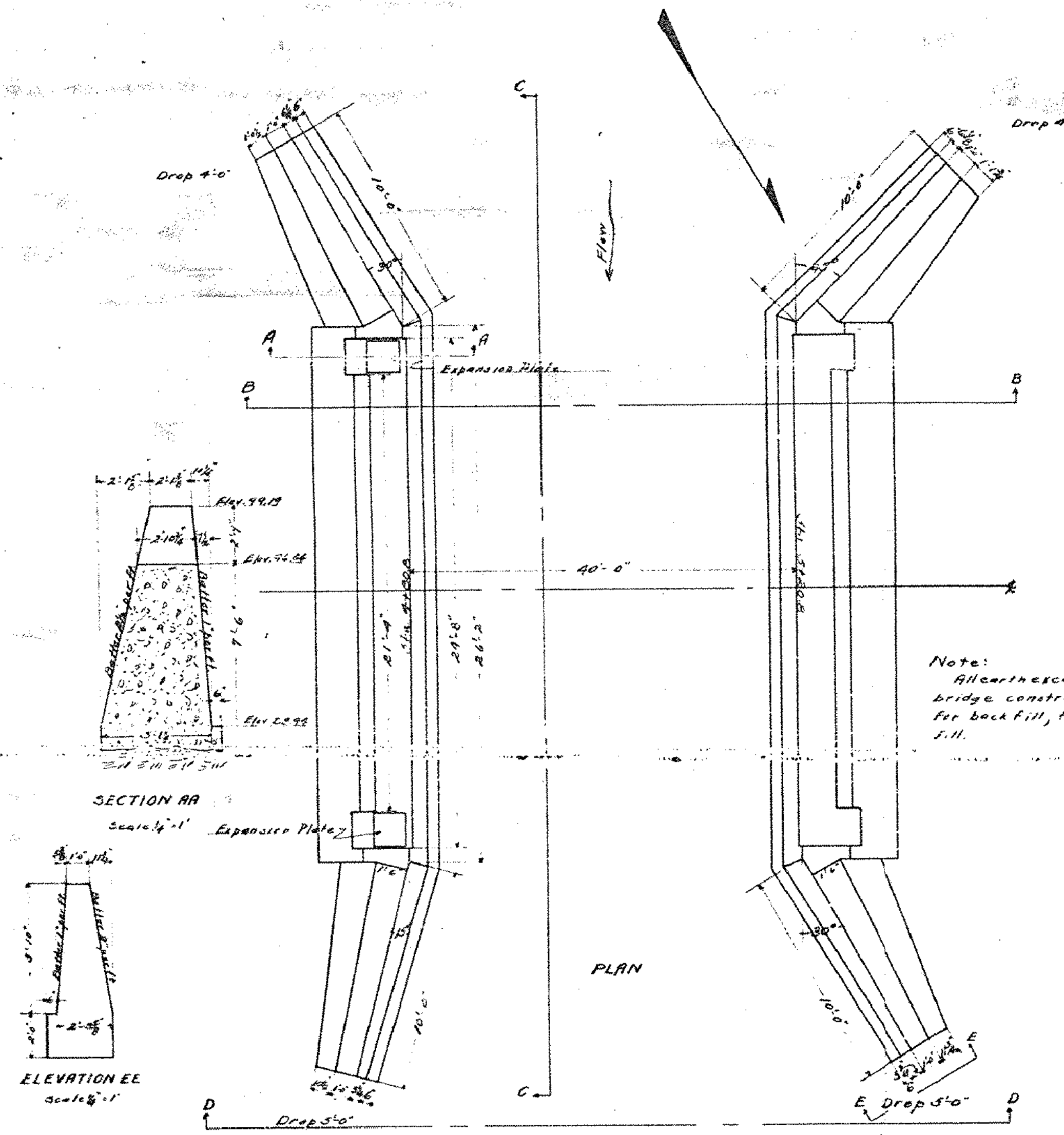
SCALE 1" = 10' - 0
 10 0 10

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(28)

FILE NAME: s84e061/Str/xsl.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 BRIDGE 8 CHANNEL CROSS SECTIONS 2

PLOT DATE: 20-SEP-2010
 DRAWN BY: M.FESSEL
 CHECKED BY: R.S.YOUNG
 SHEET 55 OF 124

U.S. ROAD	STATE	FED. AID	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
				2	2



MATERIAL

Steel	40"
4 Cast Iron Plates	602"
4 Gratings	72"
1-2 Concrete in Ballast Wall	27 cu yds
1-2.5 Abut. and Wings	113.8

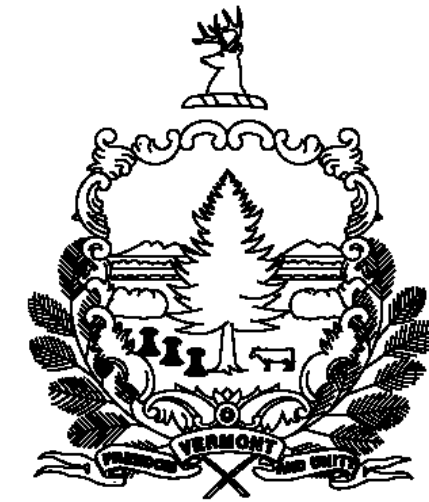
SECTION of
ABUTMENTS
BRIDGE STA 5+00
FED. AID PROJECT NO. 46
CHESTER, VT
OVER S.B. Williams Brook.

BR. No. 8
Designed by A.J. Pennell 1/10/23
Drawn by G.L. Field 1/11/23
Traced by G.L.F. 1/20/23
Checked by ASA 2/1/23
Series F No. 46 Filed
Sheet 2 of 2

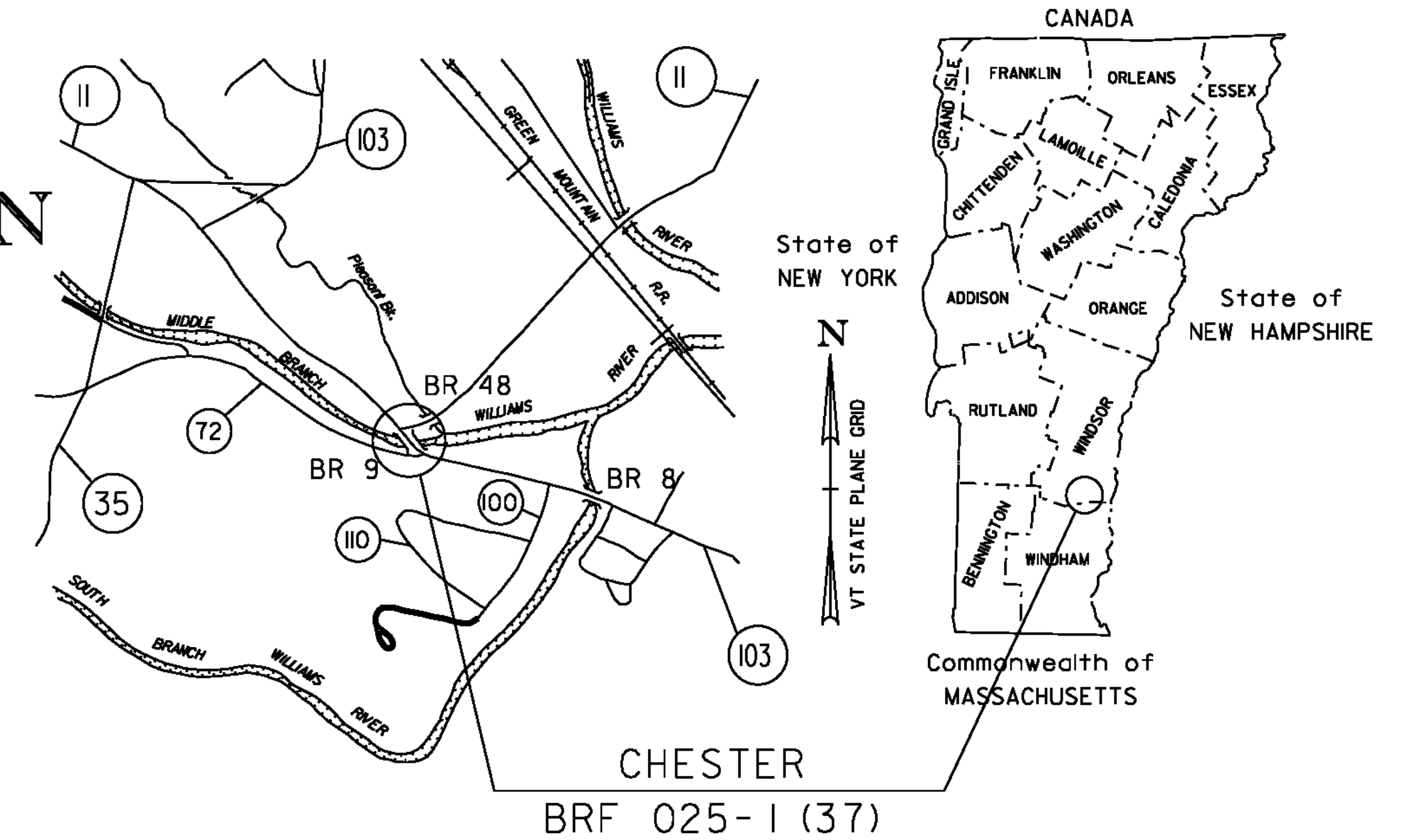
N. T. S.

PROJECT NAME:	CHESTER	FILE NAME:	84e061/Str/s84e06iscans.dgn	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(28)	PROJECT LEADER:	C.P. WILLIAMS	DRAWN BY:	
		DESIGNED BY:		CHECKED BY:	
		BRIDGE 8 REFERENCE PLANS		SHEET	56 OF 124

STATE OF VERMONT AGENCY OF TRANSPORTATION



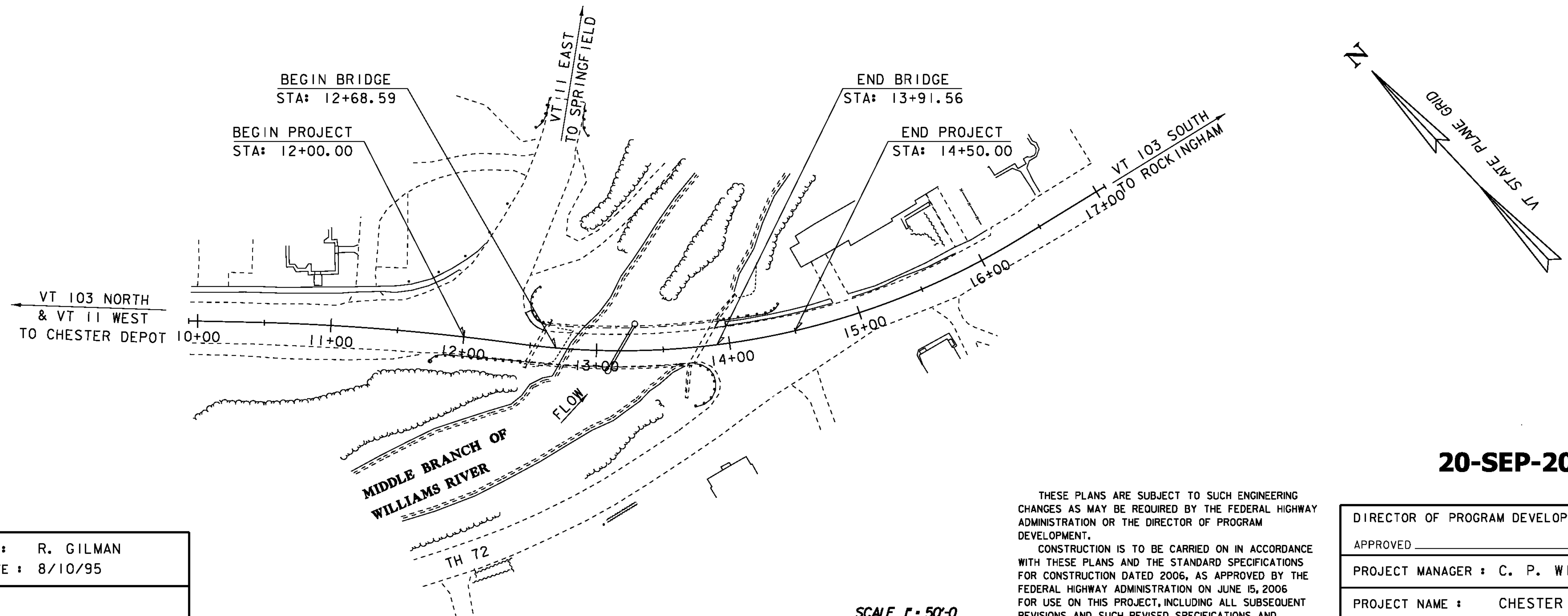
PROPOSED IMPROVEMENT BRIDGE PROJECT



TOWN OF CHESTER
COUNTY OF WINDSOR

ROUTE NO: VT RT 103, PRINCIPAL ARTERIAL, NATIONAL HIGHWAY SYSTEM, BRIDGE 9

PROJECT LOCATION: BEGINNING AT APPROXIMATELY THE JUNCTION OF VT 103 AND VT 11 (PLEASANT ST.), AND EXTENDING SOUTHEAST ALONG VT 103 FOR 250 FT.
 PROJECT DESCRIPTION: THE PROJECT SHALL CONSIST OF THE REPLACEMENT OF THE EXISTING STRUCTURE WITH A NEW STRUCTURE, INCLUDING RELATED ROADWAY AND CHANNEL WORK
 LENGTH OF STRUCTURE: 122.97 FEET
 LENGTH OF ROADWAY: 127.03 FEET
 LENGTH OF PROJECT: 250.00 FEET



QUALITY ASSURANCE PROGRAM: LEVEL 1

CONVENTIONAL SYMBOLS

COUNTY LINE	
TOWN LINE	
LIMITS OF ACCESS	
POINT OF ACCESS	
FENCE LINE	
STONE WALL	
TRAVELED WAY	
GUARD RAIL	
RAILROAD	
SURVEY LINE	
CULVERT	
POWER POLE	
TELEPHONE POLE	
TREES	
CONTROL OF ACCESS	
PROPERTY LINE	
R.O.W. TAKING LINE	
SLOPE RIGHTS	
TOP OF CUT	
TOE OF SLOPE	

SURVEYED BY : R. GILMAN
SURVEYED DATE : 8/10/95

DATUM
VERTICAL NAVD 88
HORIZONTAL NAD 83/92

SCALE 1" = 50'-0"

THESE PLANS ARE SUBJECT TO SUCH ENGINEERING CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY ADMINISTRATION OR THE DIRECTOR OF PROGRAM DEVELOPMENT.
 CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE WITH THESE PLANS AND THE STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006, AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION ON JUNE 15, 2006 FOR USE ON THIS PROJECT, INCLUDING ALL SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE PLANS.

20-SEP-2010

DIRECTOR OF PROGRAM DEVELOPMENT	APPROVED _____ DATE _____
PROJECT MANAGER : C. P. WILLIAMS	
PROJECT NAME : CHESTER	
PROJECT NUMBER : BRF 025-1 (37)	
SHEET 57 OF 124 SHEETS	

PRELIMINARY INFORMATION SHEET (BRIDGE)

INDEX OF SHEETS

FINAL HYDRAULIC REPORT

PLAN SHEETS

STANDARDS LIST

HYDROLOGIC DATA

Date: December 2008

DRAINAGE AREA : 33.5 sq. mi.
 CHARACTER OF TERRAIN : Hilly to mountainous, mixed use, mostly rural
 STREAM CHARACTERISTICS : Sinuous, incised
 NATURE OF STREAMBED : Mostly gravel, cobbles

PEAK FLOW DATA

Q 2.33 = 1690 cfs Q 50 = 5525 cfs
 Q 10 = 3450 cfs Q 100 = 6600 cfs
 Q 25 = 4400 cfs Q 500 = 9250 cfs

DATE OF FLOOD OF RECORD 1938
 ESTIMATED DISCHARGE: unknown
 WATER SURFACE ELEV.: unknown
 NATURAL STREAM VELOCITY: @ Q50 = 11.3 fps
 ICE CONDITIONS : moderate
 DEBRIS: little to moderate
 DOES THE STREAM REACH MAXIMUM HIGHWATER ELEV. RAPIDLY? yes
 IS ORDINARY RISE RAPID? yes
 IS STAGE AFFECTED BY UPSTREAM OR DOWNSTREAM CONDITIONS? no
 IF YES, DESCRIBE: N/A

WATERSHED STORAGE: 1% HEADWATERS:
 UNIFORM: X
 IMMEDIATELY ABOVE SITE:

EXISTING STRUCTURE INFORMATION

STRUCTURE TYPE: 2-span continuous rolled beam
 YEAR BUILT: 1935
 CLEAR SPAN(NORMAL TO STREAM): 2 spans @ 62' = 124' (111' normal clear span)
 VERTICAL CLEARANCE ABOVE STREAMBED: 10'
 WATERWAY OF FULL OPENING: 850 sq. ft.
 DISPOSITION OF STRUCTURE: Remove
 TYPE OF MATERIAL UNDER SUBSTRUCTURE: See borings

WATER SURFACE ELEVATIONS AT:

Q2.33 = 576.5' VELOCITY = 7.6 fps
 Q10 = 578.5' " 9.5 fps
 Q25 = 579.4' " 10.1 fps
 Q50 = 580.4' " 10.7 fps
 Q100 = 581.3' " 11.3 fps

LONG TERM STREAMBED CHANGES: None noted

IS THE ROADWAY OVERTOPPED BELOW Q100: No
 FREQUENCY: N/A
 RELIEF ELEVATION: 582.4'
 DISCHARGE OVER ROAD @Q100: N/A

UPSTREAM STRUCTURE

TOWN: Chester DISTANCE: 2,350'
 HIGHWAY #: VT 35 (TH 3) FAS 0125 STRUCTURE #: 9
 CLEAR SPAN: CLEAR HEIGHT: 14'
 YEAR BUILT: 1940 FULL WATERWAY:
 STRUCTURE TYPE: Single span steel beam bridge

DOWNSTREAM STRUCTURE

TOWN: Chester DISTANCE: 2,070'
 HIGHWAY #: Green Mountain Railway Bridge STRUCTURE #:
 CLEAR SPAN: CLEAR HEIGHT:
 YEAR BUILT: FULL WATERWAY:
 STRUCTURE TYPE:

LRFR LOAD RATING FACTORS

LOADING LEVELS	TRUCK						
	HL-20	HL-93	SS2	8 AXLE	3A STR	4A STR	5A SEMI
TONNAGE	20	36	36	66	30	34.5	38
INVENTORY	3.35	2.35					
POSTING							
OPERATING	4.34	3.05	2.94	1.81	2.99	2.84	2.63
COMMENTS:	0						

PROPOSED STRUCTURE

STRUCTURE TYPE: Single span curved girder bridge
 CLEAR SPAN(NORMAL TO STREAM): 105'
 VERTICAL CLEARANCE ABOVE STREAMBED: 10'
 WATERWAY OF FULL OPENING: 880 sq. ft.

WATER SURFACE ELEVATIONS AT:

Q2.33 = 575.7' VELOCITY= 9.2 fps
 Q10 = 577.7' " 11.1 fps
 Q25 = 578.6' " 11.7 fps
 Q50 = 579.7' " 11.7 fps
 Q100 = 580.7' " 11.8 fps

IS THE ROADWAY OVERTOPPED BELOW Q100: No
 FREQUENCY: N/A
 RELIEF ELEVATION: 582.4'
 DISCHARGE OVER ROAD @Q100: N/A

AVERAGE LOW ELEVATION OF SUPERSTRUCTURE: 581.1'
 VERTICAL CLEARANCE: @ Q50 = 1.4'

SCOUR: 1.0' at Q500

REQUIRED CHANNEL PROTECTION: Stone Fill, Type IV

PERMIT INFORMATION

AVERAGE DAILY FLOW: 70 cfs DEPTH OR ELEVATION:
 ORDINARY LOW WATER: 30 cfs 0.5'
 ORDINARY HIGH WATER: 710 cfs 3.0'

TEMPORARY BRIDGE REQUIREMENTS

STRUCTURE TYPE: None
 CLEAR SPAN (NORMAL TO STREAM):
 VERTICAL CLEARANCE ABOVE STREAMBED:
 WATERWAY AREA OF FULL OPENING:

ADDITIONAL INFORMATION

Traffic will be detoured, so no temporary bridge required.
 Velocities reported are channel velocities.
 Elevations used are NAVD 88.

TRAFFIC MAINTENANCE NOTES

1. MAINTAIN TRAFFIC ON AN OFF SITE DETOUR.
2. TRAFFIC SIGNALS ARE NOT REQUIRED.
3. SIDEWALKS ARE NOT REQUIRED

DESIGN VALUES

1. DESIGN LIVE LOAD	HL-93
2. FUTURE PAVEMENT	d _p : 0.0 INCH
3. DESIGN SPAN	L: 120.00 FT
4. MIN. MID-SPAN POS. CAMBER @ RELEASE (PRESTRESSED UNITS)	Δ: ---
5. PRESTRESSING STRAND (0.50 INCH DIAMETER - LOW RELAX)	f _y : 270 KSI
6. PRESTRESSED CONCRETE STRENGTH	f' _c : ---
7. PRESTRESSED CONCRETE RELEASE STRENGTH	f' _{cr} : ---
8. CONCRETE, HIGH PERFORMANCE CLASS AA	f' _c : ---
9. CONCRETE, HIGH PERFORMANCE CLASS A	f' _c : 4.0 KSI
10. CONCRETE, HIGH PERFORMANCE CLASS B	f' _c : 3.5 KSI
11. CONCRETE, CLASS C	f' _c : ---
12. REINFORCING STEEL	f _y : 60 KSI
13. STRUCTURAL STEEL AASHTO M270 (WEATHERING)	f _y : 50 KSI
14. BACKFILL UNIT WEIGHT	γ: 0.140 KCF
15. NOMINAL BEARING RESISTANCE OF SOL	q _n : ---
16. SOIL BEARING RESISTANCE FACTOR (REFER TO AASHTO LRFD)	φ: ---
17. NOMINAL BEARING RESISTANCE OF ROCK	q _n : ---
18. ROCK BEARING RESISTANCE FACTOR (REFER TO AASHTO LRFD)	φ: ---
19. NOMINAL AXIAL PILE RESISTANCE	q _p : 555.0 KIPS
20. PILE YIELD STRENGTH ASTM A572	f _y : 50 KSI
21. PILE SIZE	HP 12X 84
22. EST. PILE LENGTH	L _p : 50 FT
23. PILE RESISTANCE FACTOR	φ: 0.65
24. LATERAL PILE DEFLECTION	Δ: 0.35 INCH
25. BASIC WIND SPEED	V _{3s} : ---
26. MINIMUM GROUND SNOW LOAD	p _g : ---
27. SEISMIC DATA	PGA: ---
	S _s : ---
	S ₁ : ---

PROJECT NAME: CHESTER

PROJECT NUMBER: BRF 025-1(37)

FILE NAME: 95b168/95b168excel.dgn PLOT DATE: 9/17/2010
 PROJECT LEADER: C.P. WILLIAMS DRAWN BY: H.I. SALLS
 DESIGNED BY: H.I. SALLS CHECKED BY: R.S. YOUNG
 BRIDGE 9 PRELIMINARY INFORMATION SHEET SHEET 59 OF 124

TRAFFIC DATA

YEAR	ADT	DHV	% D	% T	ADTT	
2013	7200	1100	50	8.3	730	20 year ESAL for flexible pavement from 2013 to 2033 : 5927000
2033	8600	1300	50	10.8	1100	40 year ESAL for flexible pavement from 2013 to 2053 : 13731000
						Design Speed : 30 mph

PILE DRIVING AND TESTING REQUIREMENTS

1. NOMINAL PILE DRIVING CAPACITY P_{nd}: 555.00 KIP
2. PILE TEST RESISTANCE FACTOR φ: 0.65
3. MAXIMUM PILE TIP ELEVATION SEE BELOW
4. SEE GENERAL NOTES FOR REQUIRED PILE PENETRATION ELEVATIONS

GENERAL

- ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006, AND ITS LATEST REVISIONS, AND THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, DATED 2007, AND ITS LATEST REVISIONS.
- THE BRIDGE WAS DESIGNED FOR THE HL-93 LIVE LOAD WITH NO ALLOWANCE FOR FUTURE PAVEMENT.
- EXISTING SIGNS NOT REUSED SHALL REMAIN PROPERTY OF THE STATE OF VERMONT. THESE SIGNS SHALL BE STOCKPILED ON THE PROJECT SITE AND THEN LOADED ON A TRUCK SUPPLIED BY DISTRICT 2. CONTACT D.T.A. TAMMY ELLIS AT (802) 254-5011 TO ARRANGE REMOVAL FROM THE PROJECT SITE.
- ALL DIMENSIONS SHOWN IN THE PLANS ARE HORIZONTAL OR VERTICAL AND ARE GIVEN AT 68 DEGREES FAHRENHEIT, UNLESS NOTED OTHERWISE
- ITEM 529.15 "REMOVAL OF STRUCTURE" SHALL BE USED FOR REMOVAL OF THE EXISTING STRUCTURE INCLUDING THE SUPERSTRUCTURE, PIER, AND ABUTMENTS OUTSIDE THE LIMITS OF STRUCTURE EXCAVATION OR UNCLASSIFIED CHANNEL EXCAVATION. THE PIER SHALL BE REMOVED TO ELEVATION 570.00 FEET, ABUTMENT #1 SHALL BE REMOVED TO ELEVATION 582.00 FEET, AND ABUTMENT #2 SHALL BE REMOVED TO ELEVATION 574.00 FEET.
- THE CONTRACTOR SHALL BE MADE AWARE THAT EXISTING WATER AND SEWER LINES ARE WITHIN THE CONSTRUCTION LIMITS OF BRIDGE 9. SEE SPECIAL PROVISIONS.

EARTHWORK AND RELATED ITEMS

- TEMPORARY CONSTRUCTION FILLS WITHIN THE WATERCOURSE FOR ANY PURPOSE SHALL CONSIST OF CLEAN STONE FILL ONLY. NO OTHER FILLING IN THE STREAM SHALL OCCUR WITHOUT THE APPROVAL OF THE STREAM ALTERATION ENGINEER.
- THE "STONE FILL, TYPE IV" UNDER THE BRIDGE AS SHOWN IN THE PLANS SHALL BE PLACED BEFORE THE NEW STEEL GIRDERS ARE SET.
- "STONE FILL, TYPE I" SHALL BE USED FOR EROSION CONTROL AS SHOWN IN THE PLANS AND/OR AT THE DISCRETION OF THE RESIDENT ENGINEER. PAYMENT FOR MATERIAL AND PLACEMENT SHALL BE MADE UNDER ITEM 613.10, "STONE FILL, TYPE I".

PILES

- THE PILES SHALL BE HP 12 x 84.
- PILE SHOES SHALL BE REQUIRED AND SHALL CONFORM TO SECTION 505.04(e).
- PILES SHALL BE DRIVEN WITHIN 3 INCHES OF THE LOCATION SHOWN ON THE PLANS. THE PILE ORIENTATION SHALL NOT VARY BY MORE THAN 5 DEGREES. THE CONTRACTOR SHALL DEMONSTRATE HOW THE TOLERANCE WILL BE MET TO THE SATISFACTION OF THE RESIDENT ENGINEER.
- TO ENSURE THAT THE NOMINAL CAPACITY HAS BEEN ATTAINED AND TO PREVENT THE OVERSTRESSING OF THE PILES DURING DRIVING OPERATIONS, DYNAMIC TESTING SHALL BE PERFORMED IN ACCORDANCE WITH SUBSECTION 505.04 (c) - 2 OF THE STANDARD SPECIFICATIONS. PAYMENT FOR PILE TESTING SHALL BE MADE UNDER ITEM 505.45 "DYNAMIC PILE LOADING TEST". A MINIMUM OF ONE DYNAMIC PILE TEST SHALL BE CONDUCTED ON THE FIRST PILE DRIVEN FOR EACH SUBSTRUCTURE UNIT, FOR A TOTAL OF 2 TESTS. MORE TESTS MAY BE REQUIRED BY THE RESIDENT ENGINEER.
- THE PILES SHALL BE DRIVEN TO A NOMINAL RESISTANCE OF 555 KIPS, AS DETERMINED BY THE RESULTS OF DYNAMIC TESTING, AS INTERPRETED BY THE RESIDENT ENGINEER. HOWEVER, THE PILES SHALL BE DRIVEN TO A MINIMUM DEPTH OF 23 FEET BELOW THE BOTTOM OF THE PILE CAP ELEVATION.
- FOR ESTIMATING PURPOSES, THE PILE TIP ELEVATIONS WERE ASSUMED TO BE AS SHOWN ON THE BORING LOGS. THE ACTUAL IN PLACE LENGTH MAY VARY.

STEEL

- THE EXISTING STRUCTURAL STEEL IS PAINTED WITH A MATERIAL THAT MAY CONTAIN LEAD. THE CONTRACTOR SHALL FOLLOW ALL APPLICABLE REGULATIONS WHEN HANDLING AND WORKING WITH THIS STEEL. THE REMOVED STRUCTURAL STEEL IS THE PROPERTY OF THE CONTRACTOR, THE CONTRACTOR SHALL INDEMNIFY AND HOLD THE STATE, ITS OFFICERS, AND EMPLOYEES HARMLESS CONCERNING THE CONTRACTOR'S USE OR DISPOSITION OF THE REMOVED EXISTING STRUCTURAL STEEL.

CONCRETE

- CONCRETE USED FOR THE DECK CLOSURE POUR AND CURTAIN WALL SHALL BE SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, CLASS A LOW CEMENT).
- WATER REPELLENT, SILANE, SHALL BE APPLIED TO ALL EXPOSED CONCRETE SURFACES, EXCEPT THE UNDERSIDE OF THE DECK BETWEEN DRIP NOTCHES.
- FLEMING BRACKETS OR SIMILAR FALSEWORK SHALL BE SPACED AS REQUIRED BY DESIGN, BUT SHALL BE LIMITED TO A MAXIMUM SPACING OF 4 FEET. THE DESIGN OF FALSEWORK SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR.
- ALL SUPERSTRUCTURE REINFORCING STEEL SHALL BE EPOXY COATED.
- REINFORCING STEEL PLACEMENT TOLERANCES SHALL BE:
SPACING: +/- 1 INCH
CLEARANCE: +/- 1/4 INCH

PRECAST CONCRETE DECK SLABS AND POST-TENSIONING

- DESIGN VALUES
 - CONCRETE COMPRESSIVE STRENGTH: $f'c = 5000$ psi.
 - POST-TENSIONING STRANDS: 0.5 INCH DIAMETER, 270 ksi, LOW RELAXATION 7-WIRE STRANDS.
 - ASSUMED MODULUS OF ELASTICITY IS 28,500 Ksi.
 - THERE SHALL BE 3 STRANDS PER CONDUIT.
 - DESIGN BASED ON THE FOLLOWING POST-TENSION CONDUIT PARAMETERS:
COEFFICIENT OF FRICTION = 0.23
WOBBLE FRICTION COEFFICIENT = 0.0002/FT
IF THE PROPOSED CONDUIT DOES NOT MEET THESE VALUES, THEN THE CONTRACTOR SHALL ADJUST THE JACKING FORCE TO PRODUCE THE FINAL POST-TENSIONING FORCE LISTED BELOW.
 - THE JACKING FORCE PER STRAND = 32 KIPS
 - THE FINAL FORCE PER STRAND = 29 KIPS (AFTER ALL LOSSES DUE TO FRICTION, ANCHORAGE SET AND ELASTIC SHORTENING).
- ALL DECK PANELS SHALL BE CAST FOR A MINIMUM OF 56 DAYS PRIOR TO POST TENSIONING.
- DECK PANELS MUST BE ALLOWED TO SLIDE ON GIRDERS DURING POST TENSIONING.
- CONDUIT SHALL BE GROUTED AFTER POST-TENSIONING. THE GROUT SHALL BE A NON-BLEEDING GROUT MEETING THE REQUIREMENTS OF ASTM C 1107 (GRADE C).
- POST-TENSIONING AND GROUTING SHALL BE PERFORMED BY QUALIFIED PERSONEL WITH PREVIOUS EXPERIENCE IN PRE-CAST DECK PLACEMENT.
- SHEAR KEY FACES SHALL BE SANDBLASTED PRIOR TO DELIVERY AND PRESSURE WASHED WITH WATER PRIOR TO ERECTION OF THE SLABS.
- BEGIN POST TENSIONING AT THE CENTER OF PANELS. DO NOT ALLOW MORE THAN 12.5% OF THE POST TENSIONING FORCE TO BE ECCENTRIC AT ANY TIME. SUBMIT STRESSING SEQUENCE TO THE PROJECT MANAGER AS PART OF THE ERECTION PLAN.
- THE CONTRACTOR IS RESPONSIBLE FOR DESIGN OF ALL LIFTING POINTS, POST TENSIONING ELEMENTS IN THE ANCHORAGE ZONE AND ADDITIONAL REINFORCEMENT IN THE ANCHORAGE ZONE (REQUIRED FOR SPLITTING, BURSTING, SPALLING, ETC.) INCLUDING THE LOCAL ZONE (REGION IMMEDIATELY SURROUNDING THE POST TENSIONING DEVICE). THE CONTRACTOR IS RESPONSIBLE FOR CONSIDERATION OF ADDITIONAL STRESSES DUE TO HANDLING. DESIGN MUST CONFORM TO AASHTO LRFD SPECIFICATIONS.
- GALVANIZE BEARING PLATE ANCHOR HEADS AND METAL TRUMPETS AT ANCHORAGES ACCORDING TO MANUFACTURER'S RECOMMENDATIONS. DO NOT GALVANIZE STRAND GRIPPING WEDGES.
- POST-TENSIONING STRANDS AND CONDUIT SHALL MEET THE REQUIREMENTS OF SECTION 510.
- ANCHOR ASSEMBLIES, CONDUIT, GROUT FOR THE CONDUIT, MECHANICAL CONNECTORS, AND POST-TENSIONING STRANDS SHALL BE INCLUDED IN ITEM 540.10, "PRECAST CONCRETE STRUCTURE (8" DECK SLABS)."

33. PROPOSED SEQUENCE OF CONSTRUCTION:

- ERECT DECK SLABS.
- ADJUST SLABS TO GRADE USING LEVELING DEVICES. ALL LEVELING BOLTS SHALL BE TORQUED TO APPROXIMATELY THE SAME VALUE WITHIN 20 PERCENT
- INSTALL POST-TENSIONING STRANDS LOOSE IN CONDUIT AND SEAL CONDUIT.
- PLACE GROUT IN TRANSVERSE JOINTS ONLY. THE GROUT SHALL BE RODDED OR VIBRATED TO ENSURE ALL VOIDS ARE FILLED.

- GROUT SHALL ATTAIN A MINIMUM COMPRESSIVE STRENGTH OF 1000 psi BASED ON MANUFACTURER'S RECOMMENDATIONS, PRIOR TO STRESSING. THE GROUT NEED NOT BE CURED FOR THREE DAYS PRIOR TO THE COMMENCING OF POST-TENSIONING.
- PROVIDE APPROPRIATE CUBE MOLDS AS DESCRIBED IN AASHTO T106 FOR 3 SETS OF 3 DAY CUBES, 3 SETS OF 28 DAY CUBES, AND A MINIMUM OF 3 MORE CUBES TO TEST FOR THE 1000 psi MINIMUM.
- STRESS POST-TENSIONING STRANDS USING A CALIBRATED JACK.
- INSTALL SHEAR CONNECTORS.
- GROUT POST-TENSIONING CONDUIT, SHEAR CONNECTOR POCKETS, AND HAUNCHES BETWEEN GIRDERS AND THE BOTTOM OF THE DECK.
- POUR THE CLOSURE POUR CONCRETE.
- LEVELING BOLTS MAY BE REMOVED. GROUT BOLT RECESS.

ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

PRECAST ABUTMENTS AND POST-TENSIONING

- IF VERTICAL CONSTRUCTION JOINTS ARE REQUIRED BY THE CONTRACTOR FOR SHIPMENT OF THE ABUTMENTS, THEN THE SECTIONS SHALL BE KEYED AND MATCH CAST. A JOINT DETAIL SHALL BE SHOWN ON THE FABRICATION DRAWINGS.
- ANY POST-TENSIONING STRANDS AND CONDUIT SHALL ADHERE TO THE REQUIREMENTS OF SECTION 510. ANCHOR ASSEMBLIES, CONDUIT, AND POST-TENSIONING STRANDS SHALL BE INCLUDED IN ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 9)" AND 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 9)."
- GALVANIZE POST-TENSIONING ANCHOR ASSEMBLIES AFTER FABRICATION ACCORDING TO MANUFACTURER'S RECOMMENDATIONS.
- DESIGN VALUES
 - CONCRETE COMPRESSIVE STRENGTH: $f'c = 5000$ psi.
 - POST-TENSIONING STRANDS: 0.5 INCH DIAMETER, 270 ksi, LOW RELAXATION 7-WIRE STRANDS.
 - ASSUMED MODULUS OF ELASTICITY IS 28,500 Ksi.
 - THERE SHALL BE 2 STRANDS PER CONDUIT.
 - THE JACKING FORCE PER STRAND = 33 KIPS
 - REINFORCING STEEL SHALL BE EPOXY COATED.
- GROUT FOR THE ABUTMENT CAVITIES SHALL MEET THE REQUIREMENTS OF SELF-CONSOLIDATING CONCRETE. SEE SPECIAL PROVISIONS. ALL COSTS ASSOCIATED WITH GROUTING THE CAVITIES SHALL BE INCLUDED IN THE BID PRICE FOR ITEM 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 9)" AND 540.10, "PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 9)."
- PROPOSED SEQUENCE OF CONSTRUCTION
 - PREPARE AND GRADE FOUNDATION TO REQUIRED ELEVATION.
 - DRIVE PILES
 - PLACE PRECAST ABUTMENTS AND INSTALL TRANSVERSE STRANDS (IF MORE THAN ONE SUBSTRUCTURE UNIT). USE A CALIBRATED JACK TO TENSION TO 3 KIPS TO REMOVE SAG.
 - GROUT VERTICAL SHEAR KEY
 - GROUT SHALL ATTAIN A MINIMUM COMPRESSIVE STRENGTH OF 1000 psi BASED ON MANUFACTURER'S RECOMMENDATIONS, PRIOR TO STRESSING. THE GROUT NEED NOT BE CURED FOR THREE DAYS PRIOR TO COMMENCING OF POST-TENSIONING.
 - PROVIDE APPROPRIATE CUBE MOLDS AS DESCRIBED IN AASHTO T106 FOR 3 SETS OF 3 DAY CUBES, 3 SETS OF 28 DAY CUBES, AND A MINIMUM OF 3 MORE CUBES TO TEST FOR THE 1000 psi MINIMUM.
 - STRESS POST-TENSIONING STRANDS USING A CALIBRATED JACK OPERATED BY QUALIFIED PERSONNEL WITH PVIOUS EXPERIENCE IN POST-TENSIONING.
 - GROUT PILE CAVITIES.
 - BACKFILL ABUTMENTS IN COORDINATION WITH RETAINING WALL BACKFILL.

ALTERNATE SEQUENCE OF CONSTRUCTION MAY BE SUBMITTED FOR APPROVAL BY THE PROJECT MANAGER.

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: 95b168\s95b168gennotes.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 9 GENERAL NOTES SHEET 59 OF 124

QUANTITY SHEET 1

SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES		
					ROADWAY	TRAINING	EROSION CONTROL	BRIDGE	FULL C.E. ITEMS	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
					0.5					0.5		LS	CLEARING AND GRUBBING, INCLUDING INDIVIDUAL TREES AND STUMPS	201.10				EARTHWORKS SUMMARY
					1050					1050		CY	COMMON EXCAVATION	203.15				FILL AVAILABLE
								575		575		CY	UNCLASSIFIED CHANNEL EXCAVATION	203.27		320 CY		COMMON EXCAVATION (320 x 1.0)
					115					115		CY	TRENCH EXCAVATION OF EARTH	204.20		54 CY		CHANNEL EXCAVATION (180 x 0.3)
					5					5		CY	TRENCH EXCAVATION OF ROCK	204.21		0 CY		UNDERDRAIN EXCAVATION (0 x 0.9)
					1					1		CY	TRENCH EXCAVATION OF EARTH, EXPLORATORY (N.A.B.I.)	204.22		76.5 CY		STRUCTURE EXCAVATION (255 x 0.3)
								285		285		CY	STRUCTURE EXCAVATION	204.25		0 CY		TRENCH EXCAVATION OF EARTH (0 x 0.9)
								175		175		CY	GRANULAR BACKFILL FOR STRUCTURES	204.30		4.5 CY		ROUNDING
					690					690		SY	COLD PLANING, BITUMINOUS PAVEMENT	210.10		455 CY		TOTAL FILL AVAILABLE
					1050					1050		CY	SUBBASE OF DENSE GRADED CRUSHED STONE	301.35				FILL REQUIRED
					12					12		CWT	EMULSIFIED ASPHALT	404.65		1 CY		PLANIMETERED FILL (1 CY EARTH + 0 CY GRANULAR)
					715					715		TON	BITUMINOUS CONCRETE PAVEMENT	406.25		1.15 CY		FACTORED FILL (x1.15)
					1					1		LU	PRICE ADJUSTMENT, ASPHALT CEMENT (N.A.B.I.)	406.50		3.85 CY		ROUNDING
								1		1		LS	FURNISHING EQUIPMENT FOR DRIVING PILING (BRIDGE 9)	504.10		5 CY		TOTAL FILL REQUIRED
								650		650		LF	STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84	505.265		450 CY		TOTAL WASTE
								2		2		EACH	DYNAMIC PILE LOADING TEST	505.45				
								252300		252300		LB	STRUCTURAL STEEL, CURVED PLATE GIRDER	506.56				
								13265		13265		LB	EPOXY COATED REINFORCING STEEL	507.17				
								1		1		LS	SHEAR CONNECTORS (1684 - 7/8" X 7")	508.15				
								35		35		GAL	WATER REPELLENT, SILANE	514.10				
								100		100		LF	BRIDGE EXPANSION JOINT, ASPHALTIC PLUG	516.10				
								465		465		SY	SHEET MEMBRANE WATERPROOFING, TORCH APPLIED	519.20				
								90		90		LF	JOINT SEALER, HOT POURED	524.11				
								1		1		EACH	REMOVAL OF STRUCTURE (4985 SF - EST.)	529.15				
								14		14		EACH	BEARING DEVICE ASSEMBLY, INTEGRAL ABUTMENT	531.14				
								1		1		LS	PRECAST CONCRETE STRUCTURE (8" DECK SLABS)	540.10				
								1		1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 9)	540.10				
								1		1		LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 9)	540.10				
													BEGN OPTION AA					
					84					84		LF	18" CAAP .060 (2-2/3 X 1/2)	601.0215				
					84					84		LF	18" PCCSP .064 (2-2/3 X 1/2)	601.0415				
					84					84		LF	18" CPEP	601.0915				
													END OPTION AA					
					1					1		EACH	PRECAST REINFORCED CONCRETE DROP INLET WITH CAST IRON GRATE	604.18				
					2					2		EACH	CHANGNG ELEVATION OF DROP INLETS, CATCH BASINS, OR MANHOLES	604.40				
					1					1		EACH	CHANGNG ELEVATION OF SEWER MANHOLES	604.42				
							10			10		HR	ALL PURPOSE EXCAVATOR RENTAL, TYPE I	608.25				
					1					1		TON	DUST AND ICE CONTROL WITH CALCIUM CHLORIDE	609.15				
							10			10		CY	STONE FILL, TYPE I	613.10				
								635		635		CY	STONE FILL, TYPE IV	613.13				

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)
FILE NAME: s95b168quantitysheets.dgn PLOT DATE: 09/20/2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
QUANTITY SHEET #1 SHEET 69 OF 124

QUANTITY SHEET 2

SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES		
					ROADWAY	TRAINING	EROSION CONTROL	BRIDGE	FULL C.E. ITEMS	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
					105					105		LF	PRECAST REINFORCED CONCRETE CURB, TYPE B	616.26				
					35					35		SY	PORTLAND CEMENT CONCRETE SIDEWALK, 5 INCH	618.10				
					4					4		SF	DETECTABLE WARNING SURFACE	618.30				
					133					133		LF	HD STEEL BEAM GUARDRAIL, GALVANIZED	621.21				
					4					4		EACH	ANCHOR FOR STEEL BEAM RAIL	621.60				
					210					210		LF	REMOVAL AND DISPOSAL OF GUARDRAIL	621.80				
					530					530		LF	TEMPORARY TRAFFIC BARRIER	621.90				
					90					90		HR	UNIFORMED TRAFFIC OFFICERS	630.10				
					720					720		HR	FLAGGERS	630.15				
									0.5	0.5		LS	FIELD OFFICE, ENGINEERS	631.10				
									0.5	0.5		LS	TESTING EQUIPMENT, CONCRETE	631.16				
									0.5	0.5		LS	TESTING EQUIPMENT, BITUMINOUS	631.17				
									1500	1500		DL	FIELD OFFICE TELEPHONE (N.A.B.I.)	631.26				
						260				260		HR	EMPLOYEE TRANEESHIP	634.10				
					0.5					0.5		LS	MOBILIZATION/DEMOBILIZATION	635.11				
					0.5					0.5		LS	PUBLIC RELATIONS OFFICER	641.12				
					970					970		LF	4 INCH WHITE LINE	646.20				
					890					890		LF	4 INCH YELLOW LINE	646.21				
					76					76		LF	DURABLE 24 INCH STOP BAR	646.480				
					8					8		EACH	DURABLE LETTER OR SYMBOL	646.490				
					72					72		LF	DURABLE CROSSWALK MARKING	646.500				
					1570					1570		LF	TEMPORARY 4 INCH WHITE LINE	646.600				
					1665					1665		LF	TEMPORARY 4 INCH YELLOW LINE	646.610				
					165					165		SF	PAVEMENT MARKING MASK	646.86				
								675		675		SY	GEOTEXTILE UNDER STONE FILL	649.31				
							120			120		SY	GEOTEXTILE FOR SILT FENCE	649.51				
							380			380		SY	GEOTEXTILE FOR FILTER CURTAIN	649.61				
							20			20		LB	SEED	651.15				
							80			80		LB	FERTILZER	651.18				
							1			1		TON	AGRICULTURAL LIMESTONE	651.20				
							1			1		TON	HAY MULCH	651.25				
							30			30		CY	TOPSOIL	651.35				
							75			75		SY	GRUBBING MATERIAL	651.40				
							1			1		LS	EPSC PLAN (BRIDGE 9)	652.10				
							15			15		HR	MONITORING EPSC PLAN	652.20				
							1			1		LU	MAINTENANCE OF EPSC PLAN (N.A.B.I.)	652.30				
							580			580		SY	TEMPORARY EROSION MATTING	653.20				
							16			16		CY	VEHICLE TRACKING PAD	653.35				
							4			4		EACH	INLET PROTECTION DEVICE, TYPE I	653.40				
							60			60		LF	BARRIER FENCE	653.50				

PROJECT NAME: **CHESTER**
 PROJECT NUMBER: **BRF 025-1(37)**
 FILE NAME: s95b168quantitysheets.dgn PLOT DATE: 09/20/2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
 DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
 QUANTITY SHEET #2 SHEET 61 OF 124

QUANTITY SHEET 3

SUMMARY OF ESTIMATED QUANTITIES										TOTALS		DESCRIPTIONS				DETAILED SUMMARY OF QUANTITIES		
					ROADWAY	TRAINING	EROSION CONTROL	BRIDGE	FULL C.E. ITEMS	GRAND TOTAL	FINAL	UNIT	ITEMS	ITEM NUMBER	ROUND	QUANTITIES	UNIT	ITEMS
							705			705		LF	PROJECT DEMARCATION FENCE	653.55				
					69.09					69.09		SF	TRAFFIC SIGNS, TYPE A	675.20				
					80					80		LF	SQUARE TUBE SIGN POST AND ANCHOR	675.341				
					28					28		EACH	REMOVING SIGNS	675.50				
					1					1		LU	PRICE ADJUSTMENT, FUEL (N.A.B.I.)	690.50				
								128		128		CY	SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, CLASS A LOW CEMENT)	900.608				
					1					1		EACH	SPECIAL PROVISION (GUARDRAIL APPROACH SECTION TO CONCRETE BRIDGE RAILING)(TL-2)	900.620				
					3					3		EACH	SPECIAL PROVISION (GUARDRAIL APPROACH SECTION TO CONCRETE BRIDGE RAILING)(TL-3)	900.620				
								2		2		EACH	SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB)(BRIDGE 9)	900.620				
								249		249		LF	SPECIAL PROVISION (BRIDGE RAILING, GALVANIZED STEEL TUBING/CONCRETE COMBINATION)	900.640				
					1					1		LU	SPECIAL PROVISION (NCENTIVE/DISNCENTIVE) (BRIDGE 9) (N.A.B.I.)	900.650				
								280		280		SF	SPECIAL PROVISION (RETAINING WALL)	900.670				

PROJECT NAME: **CHESTER**
 PROJECT NUMBER: **BRF 025-1(37)**
 FILE NAME: s95b168quantitysheets.dgn PLOT DATE: 09/20/2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
 DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
 QUANTITY SHEET #3 SHEET 62 OF 124

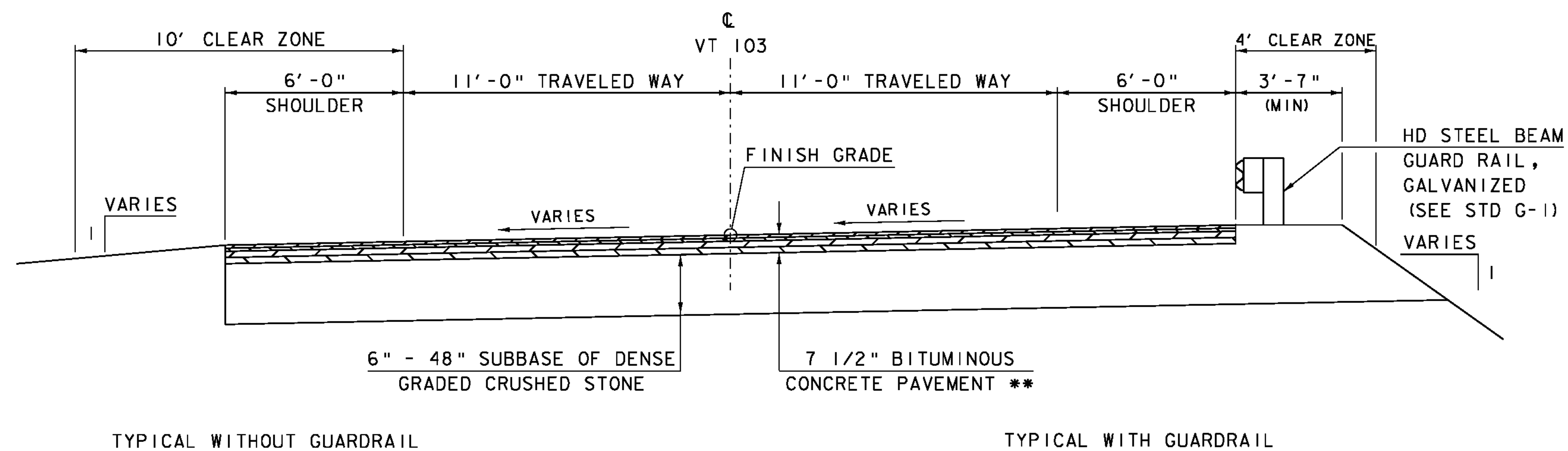
BRIDGE QUANTITY SHEET 1

SUMMARY OF BRIDGE QUANTITIES										TOTALS		DESCRIPTIONS			DETAILED SUMMARY OF QUANTITIES		
					APPROACH SLAB 1	APPROACH SLAB 2	ABUTMENT 1	ABUTMENT 2	DECK, SIDEWALK, AND RAILING	BRIDGE TOTAL	UNIT	ITEMS	ITEM NUMBER	QUANTITIES	UNIT	ITEMS	
							400	175		575	CY	UNCLASSIFIED CHANNEL EXCAVATION	203.27				
							35	250		285	CY	STRUCTURE EXCAVATION	204.25				
							88	87		175	CY	GRANULAR BACKFILL FOR STRUCTURES	204.30				
									1	1	LS	FURNISHING EQUIPMENT FOR DRIVING PILING (BRIDGE 9)	504.10				
							325	325		650	LF	STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84	505.265				
							1	1		2	EACH	DYNAMIC PILE LOADING TEST	505.45				
									252300	252300	LB	STRUCTURAL STEEL, CURVED PLATE GIRDER	506.56				
							5243	5825	2197	13265	LB	EPOXY COATED REINFORCING STEEL	507.17				
									1	1	LS	SHEAR CONNECTORS (1684 - 7/8" X 7")	508.15				
							7	7	21	35	GAL	WATER REPELLENT, SILANE	514.10				
					40	60				100	LF	BRIDGE EXPANSION JOINT, ASPHALTIC PLUG	516.10				
									465	465	SY	SHEET MEMBRANE WATERPROOFNG, TORCH APPLIED	519.20				
					43	47				90	LF	JOINT SEALER, HOT POURED	524.11				
									1	1	EACH	REMOVAL OF STRUCTURE (4985 SF - EST.)	529.15				
							7	7		14	EACH	BEARING DEVICE ASSEMBLY, INTEGRAL ABUTMENT	531.14				
									1	1	LS	PRECAST CONCRETE STRUCTURE (8" DECK SLABS)	540.10				
							1			1	LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #1 BRIDGE 9)	540.10				
								1		1	LS	PRECAST CONCRETE STRUCTURE (ABUTMENT #2 BRIDGE 9)	540.10				
							445	190		635	CY	STONE FILL, TYPE IV	613.13				
							455	220		675	SY	GEOTEXTILE UNDER STONE FILL	649.31				
							51	55	22	128	CY	SPECIAL PROVISION (HIGH PERFORMANCE CONCRETE, CLASS A LOW CEMENT)	900.608				
					1	1				2	EACH	SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB)(BRIDGE 9)	900.620				
									249	249	LF	SPECIAL PROVISION (BRIDGE RAILNG, GALVANIZED STEEL TUBNG/CONCRETE COMBINATION)	900.640				
							205	75		280	SF	SPECIAL PROVISION (RETAINING WALL)	900.670				

DRAINAGE DETAIL SHEET

STATION	STATION	POS	ASKEW NO. DEG	INLET/OUTLET TYPE		DITCH		PIPE ARCH			PIPE		ALLOWABLE OPTIONS										TRENCH EXCAVATION		COMM EXC CY	UNC CHAN EXC CY	STRUCT EXCAV CY	GRAN BK/FILL STRUCT CY	GRAN BORR CY	EROS MATT SY	STONE FILL		MARKER POSTS		FLAG	REMARKS		
				INLET	OUTLET	IN	OUT	SPAN IN	RISE IN	L FT	D IN	L FT	PCCSP TH	CAAP TH	RCP CL	CSP TH	CPEP SL	PCCSP RI TH	PIPE ELBOW NO. DEG	ES EA	CB EA	DEPTH DI FT	CONC CLASS B CY	REINF STEEL LBS							DI GRATE TYPE	CHAN ELEV EA	CRM CY	EARTH CY			ROCK CY	CY
14+06.86	14+08.84	LT		RCDI	RWER																														1	EXISTING 18" RCP, 15" RCP, & RCDI; REMOVE		
14+43.03	14+07.66	LT		DI	DI																														2	EXISTING 12" RCP, PARTIAL REMOVAL		
14+43.03	14+17.55	LT		DI	RCP			18	34	.064	.06																								2	NEW PRECAST DI AND 18" PIPE, MERGE INTO EXISTING 12" RCP		
12+40.15	12+83.18	LT		DI	SF																															3	REMOVE 12" RCP	
12+39.20	12+83.53	LT		DI	SF			18	50	.064	.06																									3	INSTALL 18" PIPE, ADJUST D/ELEVATION	
31+50.94		RT		DI	DITCH																															4	ADJUST D/ELEVATION	
TOTAL										84																												
ROUNDING										0																												
ROUNDED TOTAL										84																												

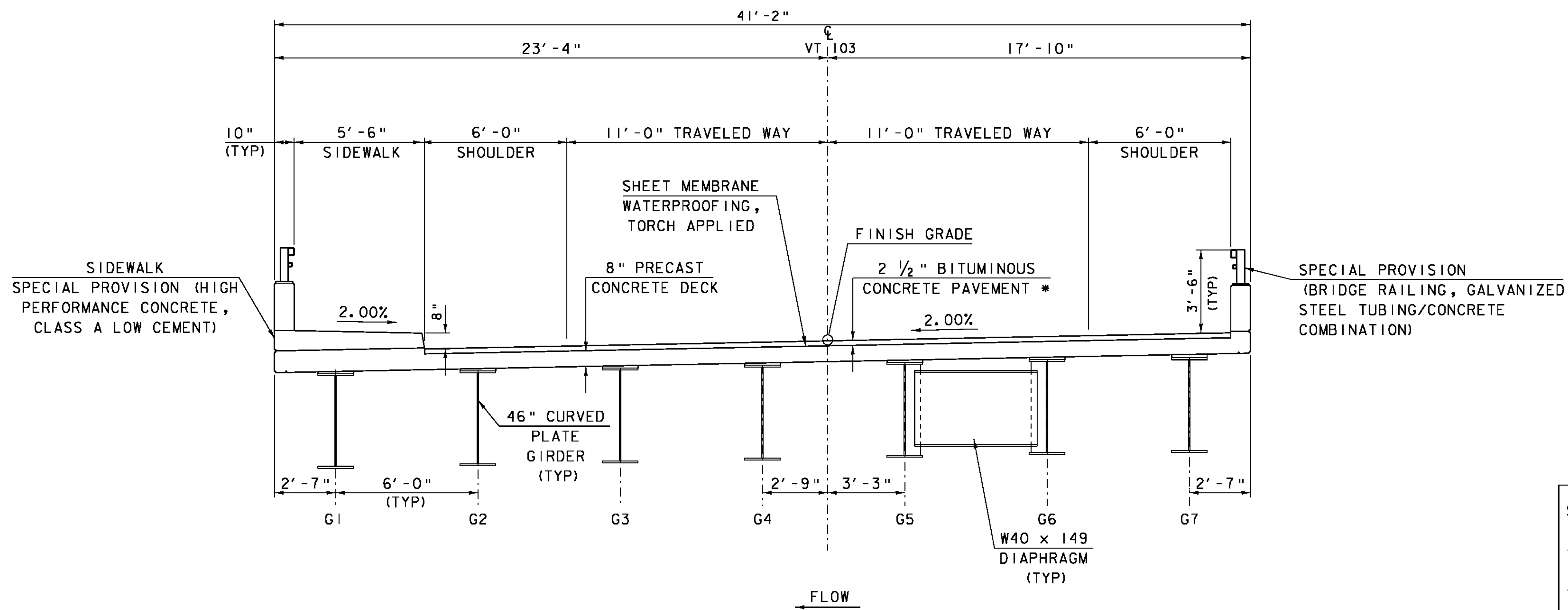
PROJECT NAME: **CHESTER**
 PROJECT NUMBER: **BRF 025-1(37)**
 FILE NAME: M:\95b168\95b168excel.dgn PLOT DATE: 9/13/2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
 DESIGNED BY: R.S.YOUNG CHECKED BY: H.I.SALLS
BRIDGE 9 DRAINAGE DETAIL SHEET SHEET 64 OF 124



TYPICAL ROADWAY SECTION
SCALE 1" = 3'-0"

** 1/4" TYPE IV OVER
1/4" TYPE IV OVER
2 1/2" TYPE II OVER
2 1/2" TYPE II

NOTE:
PAVEMENT SHALL BE A MARSHALL MIX PAID
FOR UNDER THE ITEM 406.25, "BITUMINOUS CONCRETE PAVEMENT".



TYPICAL BRIDGE SECTION
SCALE 1" = 3'-0"

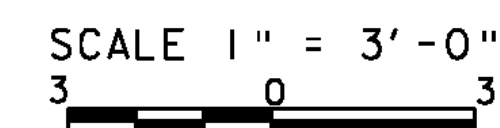
* 1/4" TYPE IV OVER
1/4" TYPE IV
NOTE: ALL TRANSVERSE
DIMENSIONS ARE RADIAL

MATERIAL TOLERANCES
(IF USED ON PROJECT)

SURFACE	
- PAVEMENT (TOTAL THICKNESS)	+/- 1/4"
- AGGREGATE SURFACE COURSE	+/- 1/2"
SUBBASE	+/- 1"
SAND BORROW	+/- 1"

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: Structures\s95b168typ.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: H.I.SALLS CHECKED BY: R.S.YOUNG
BRIDGE 9 TYPICAL SECTIONS SHEET 65 OF 124



GPS CONTROL POINTS

HVCTRL #1

DOTTAVID AZ
 NORTH = 273787.07
 EAST = 1619869.4
 ELEV. = 577.75

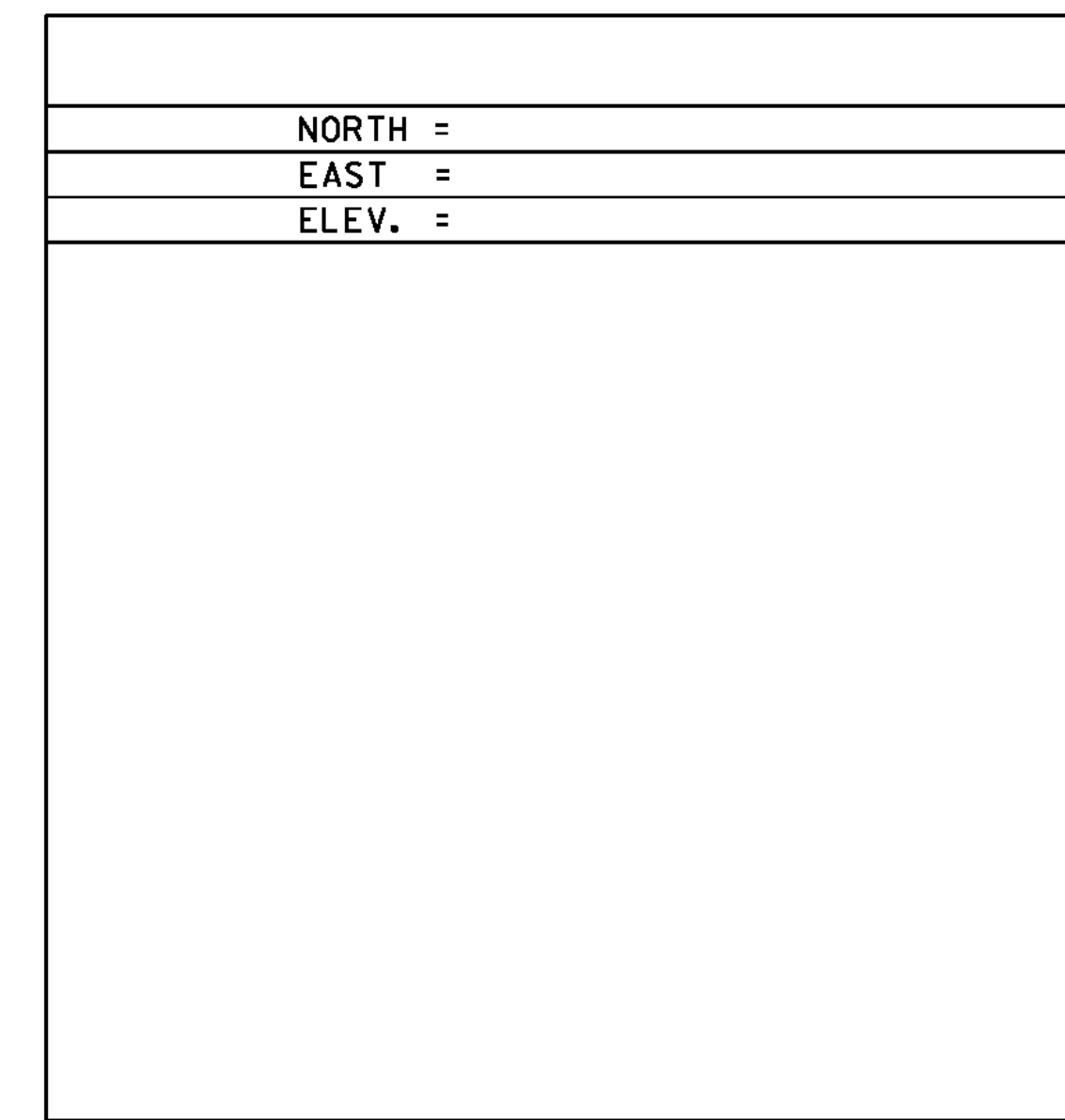
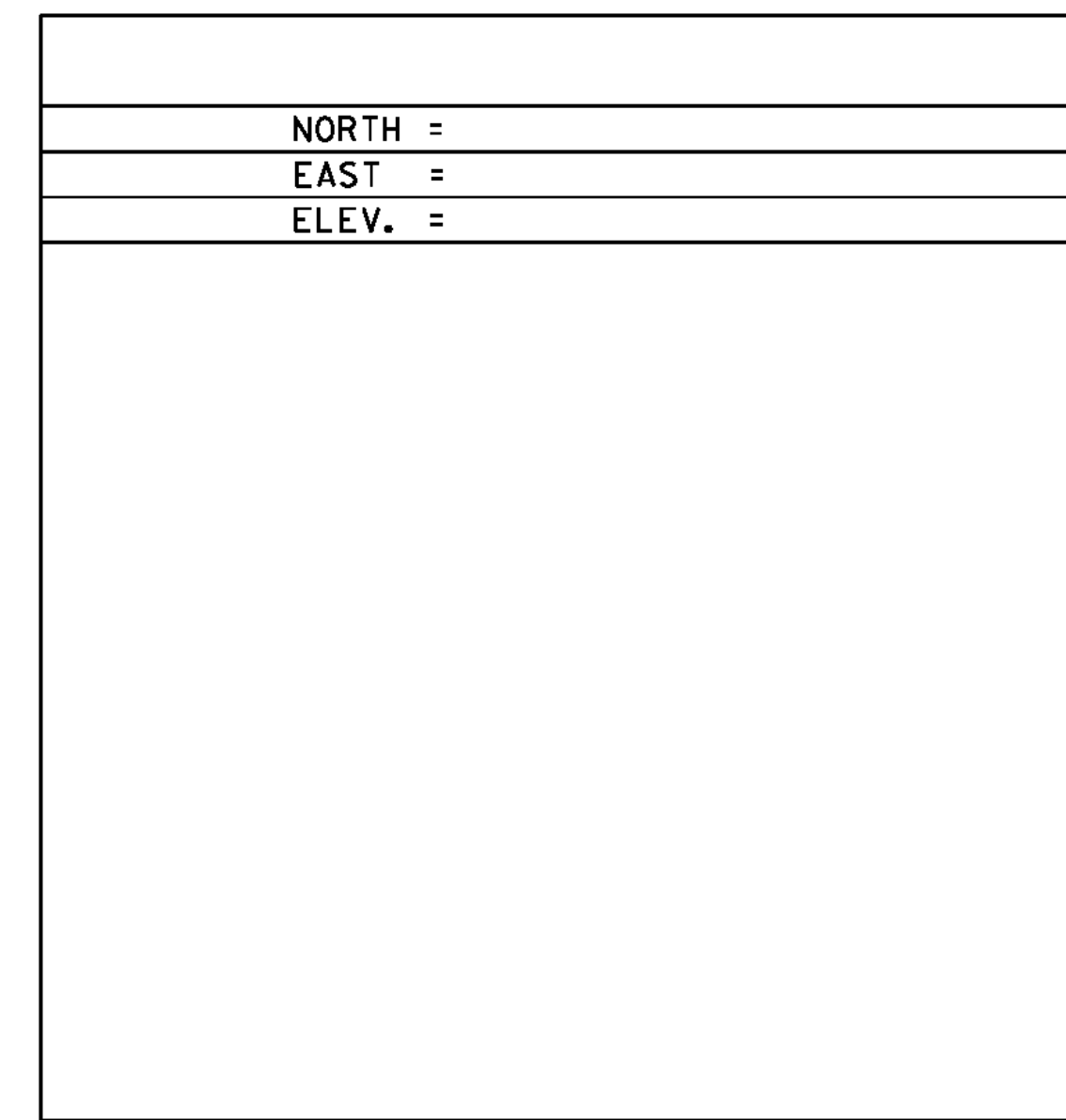
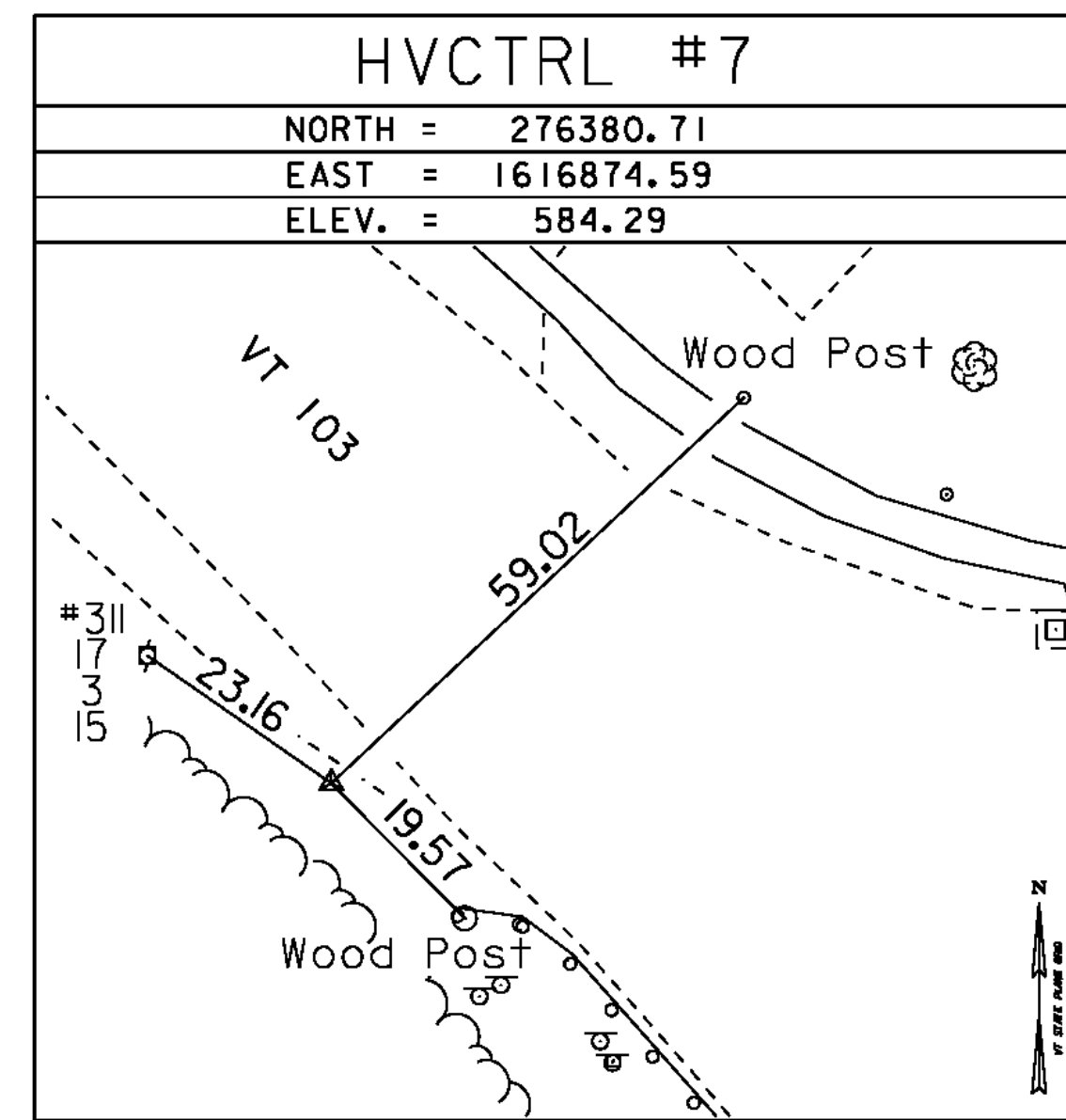
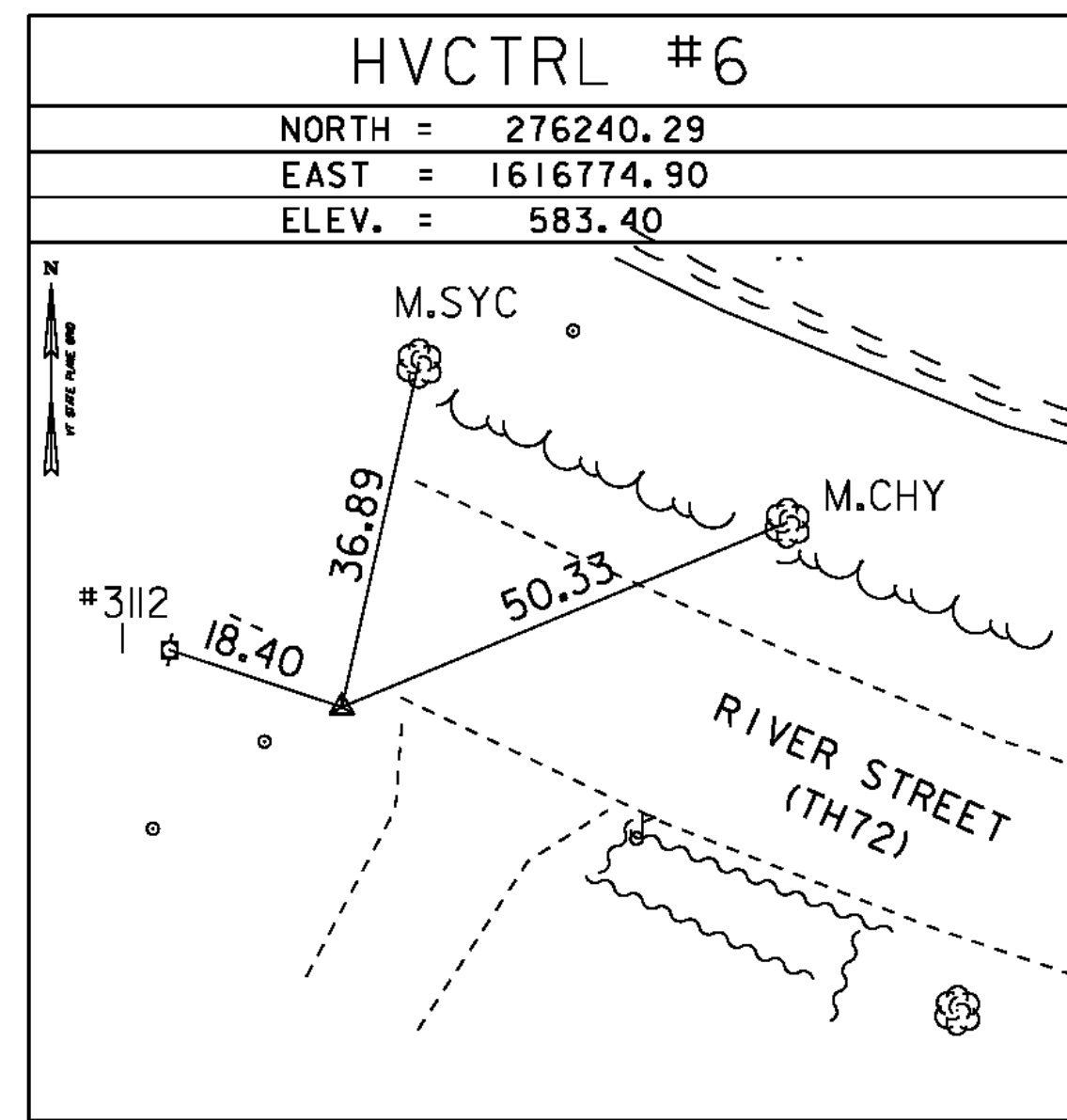
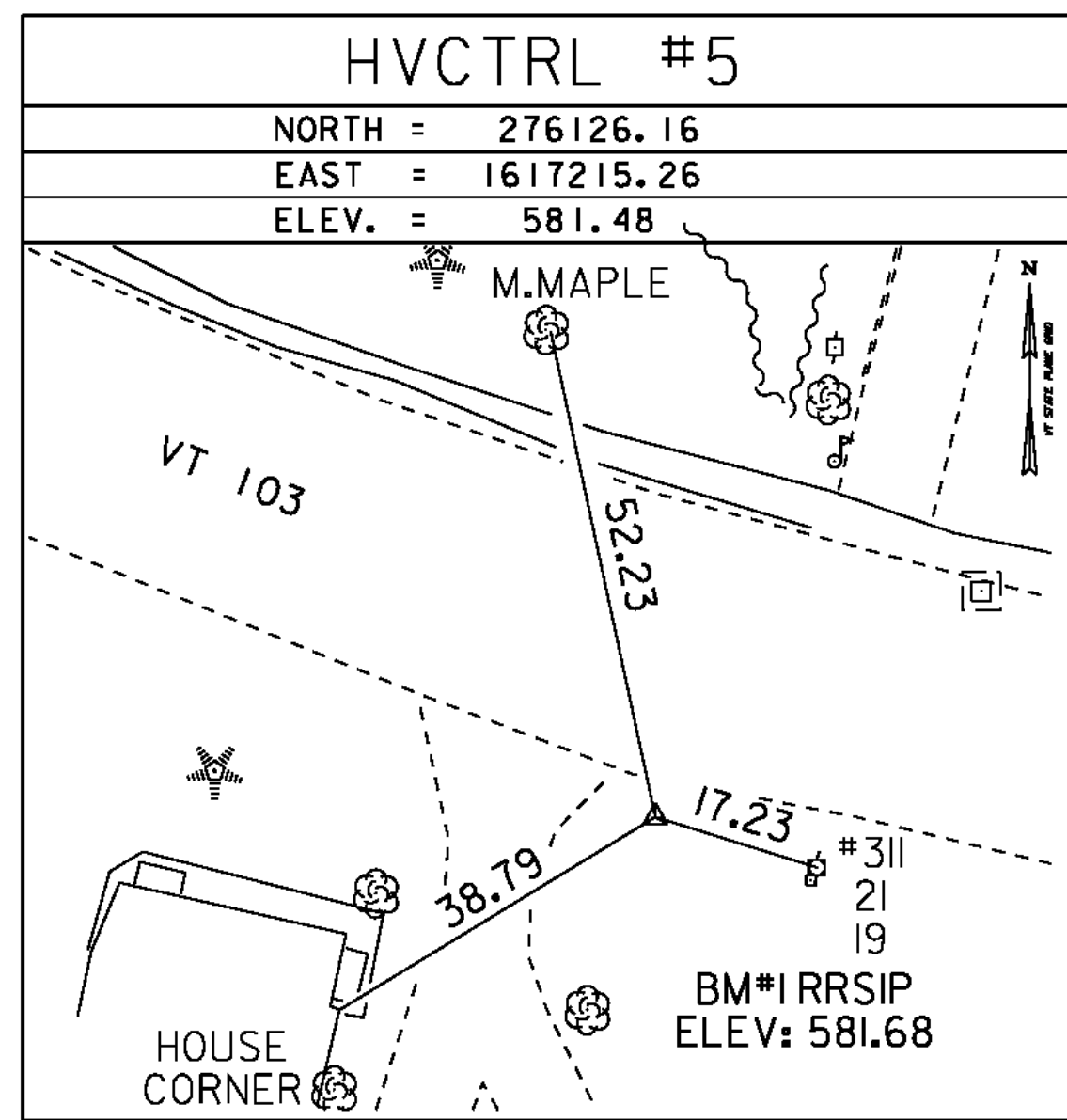
GENERAL LOCATION, 10.4 MI (16.7 KM) NORTHWEST OF BELLOWS FALLS, 6 MI (9.7 KM) SOUTHWEST OF SPRINGFIELD AND 5.5 MI (8.9 KM) NORTH OF GRAFTON. TO REACH FROM THE JUNCTION OF VT ROUTE 103 AND VT ROUTE 11 (EAST) IN CHESTER PROCEED SOUTHEAST ON VT ROUTE 103 FOR .8 MI (1.3 KM) TO THE MARK ON THE RIGHT (WEST). THE MARK IS 75.5 FT (23.0 M) SOUTHEAST OF THE SOUTHEAST CORNER OF THE PUTNEY PASTA BUILDING, 70 FT (21.3 M) SOUTH OF A SEWER MANHOLE, 48 FT (14.6 M) WEST OF AND LEVEL WITH THE CENTERLINE OF ROUTE 103, 14 FT (4.3 M) SOUTHEAST OF A FIRE HYDRANT AND 8.5 FT (2.6 M) EAST OF UTILITY POLE NUMBER 3/88/3/40 AND A FIBERGLASS WITNESS POST. OWNERSHIP UNKNOWN.

HVCTRL #2

DOTTAVID
 NORTH = 275233.89
 EAST = 1619439.55
 ELEV. = 563.37

GENERAL LOCATION, 10.7 MI (17.2 KM) NORTHWEST OF BELLOWS FALLS, 6 MI (9.7 KM) SOUTHWEST OF SPRINGFIELD AND 5.5 MI (8.9 KM) NORTH OF GRAFTON. TO REACH FROM THE JUNCTION OF VT ROUTE 103 AND VT ROUTE 11 (EAST) IN CHESTER PROCEED SOUTHEAST ON VT ROUTE 103 FOR .5 MI (0.8 KM) TO THE MARK ON THE RIGHT (WEST). THE MARK IS 64 FT (19.5 M) NORTHEAST OF THE NORTHEAST CORNER OF DIAMOND JIMS LOG CABIN RESTAURANT, 34.5 FT (10.5 M) WEST OF AND 1 FT (0.3 M) HIGHER THAN THE CENTERLINE OF ROUTE 103, 19 FT (5.8 M) SOUTH OF THE CENTERLINE OF THE NORTHERLY PAVED DRIVE ENTRANCE TO THE SAID RESTAURANT, 10 FT (3.0 M) NORTH OF THE NORTHEAST CORNER OF A PAVED PARKING LOT, AND 6.2 FT (1.9 M) NORTHEAST OF UTILITY POLE NUMBER 79-1 AND A FIBERGLASS WITNESS POST. OWNERSHIP RAY DOTTAVIDO, PHONE NO. (802) 875-4040.

TRAVERSE TIES



* Main traverse Completed 8/10/95 by R.Gilman P.C. & T.Companion

* ALIGNMENT CURRENT AS OF 8/19/2010

ALIGNMENT COORD

VT 103 CURVE 1 DATA
 DELTA = 6°37'33"
 D = 3°15'00"
 R = 1762.95'
 T = 102.05'
 L = 203.87'
 E = 2.95'

VT 103 CURVE 2 DATA
 DELTA = 39°21'20"
 D = 10°00'00"
 R = 572.96'
 T = 204.90'
 L = 393.56'
 E = 35.54'

VT 11 CURVE 3 DATA
 DELTA = 19°18'18"
 D = 17°37'46"
 R = 325.00'
 T = 55.28'
 L = 109.50'
 E = 4.67'

VT 11 CURVE 4 DATA
 DELTA = 21°55'07"
 D = 90°00'00"
 R = 63.66'
 T = 12.33'
 L = 24.35'
 E = 1.18'

TH 72 CURVE 5 DATA
 DELTA = 18°38'52"
 D = 8°29'18"
 R = 675.00'
 T = 110.82'
 L = 219.69'
 E = 9.04'

TH 72 CURVE 6 DATA
 DELTA = 63°07'29"
 D = 163°42'08"
 R = 35.00'
 T = 21.50'
 L = 38.56'
 E = 6.08'

ALIGNMENT COORDINATES			
VT RT 103			
	STATION	NORTHING	EASTING
POB	9+93.39	276512.1859	1616777.1664
PC #1	10+36.11	276482.3245	1616807.7253
PRC#1	12+39.98	276331.7350	1616944.9838
PT #1	16+33.54	276131.3473	1617274.7365
POE	17+07.45	276116.4750	1617347.1323
VT RT 11			
	STATION	NORTHING	EASTING
POB	30+00.00	276439.0802	1617098.2569
PC #2	30+01.60	276438.1148	1617096.9746
PT #2	31+11.11	276388.0929	1617000.1456
PC #3	31+38.20	276379.8699	1616974.3304
PT #3	31+62.55	276368.2725	1616953.0839
POE	31+92.00	276349.5073	1616930.3902
TH 72 (RIVER ROAD)			
	STATION	NORTHING	EASTING
POB	50+00.00	276256.3263	1616773.9325
PC #4	50+14.85	276249.9593	1616787.3506
PT #4	52+34.54	276189.4488	1616997.5338
PC #5	52+67.00	276185.6405	1617029.7724
PT #5	53+05.56	276201.0239	1617063.0264
POE	53+23.00	276215.5448	1617072.6785

DATUM	
VERTICAL	NAVD 88
HORIZONTAL	NAD 83 (92)
ADJUSTMENT	Compass

PROJECT NAME:	Chester	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(37)	DRAWN BY:	R. Bullock
FILE NAME:	95b168\survey\95b168t1.dgn	CHECKED BY:	R.S. YOUNG
PROJECT LEADER:	C.P. WILLIAMS	TIE SHEET	SHEET 66 OF 124
DESIGNED BY:	R.S. YOUNG		

SEE DRAINAGE DETAIL SHEET
FOR DRAINAGE FLAG DESCRIPTIONS

REMOVAL OF EXISTING GUARD RAIL
STA 11+74.90 RT - 12+47.15 RT
STA 13+72.26 RT - 13+86.19 RT
STA 12+46.39 LT - 12+60.27 LT
STA 13+94.87 LT - 14+42.44 LT

HD STEEL BEAM GUARD RAIL,
GALVANIZED
STA 11+94.90 RT - 12+44.75 RT
STA 31+40.00 LT - 12+57.54 LT
STA 53+06.95 LT - 52+49.95 LT
STA 14+26.01 LT - 14+38.85 LT

SPECIAL PROVISION (GUARDRAIL APPROACH
SECTION TO CONCRETE BRIDGE RAILING) (TL-3)
STA 12+44.75 RT - 12+62.25 RT
STA 12+57.54 LT - 12+76.20 LT
STA 14+06.65 LT - 14+26.01 LT

CONSTRUCT 5' PAVED APRON*
STA 14+49.83 RT 21' WIDE
* PAVEMENT FOR DRIVE SHALL
BE ONE LIFT 3" THICK

SPECIAL PROVISION
(BRIDGE RAIL, GALVANIZED STEEL
TUBING/CONCRETE COMBINATION)
STA 12+62.25 RT - 13+81.90 RT
STA 12+76.20 LT - 14+06.65 LT

ANCHOR FOR STEEL BEAM GUARD RAIL
STA 12+06.95 RT
STA 14+26.01 LT
STA 31+62.80 LT
STA 52+60.35 LT

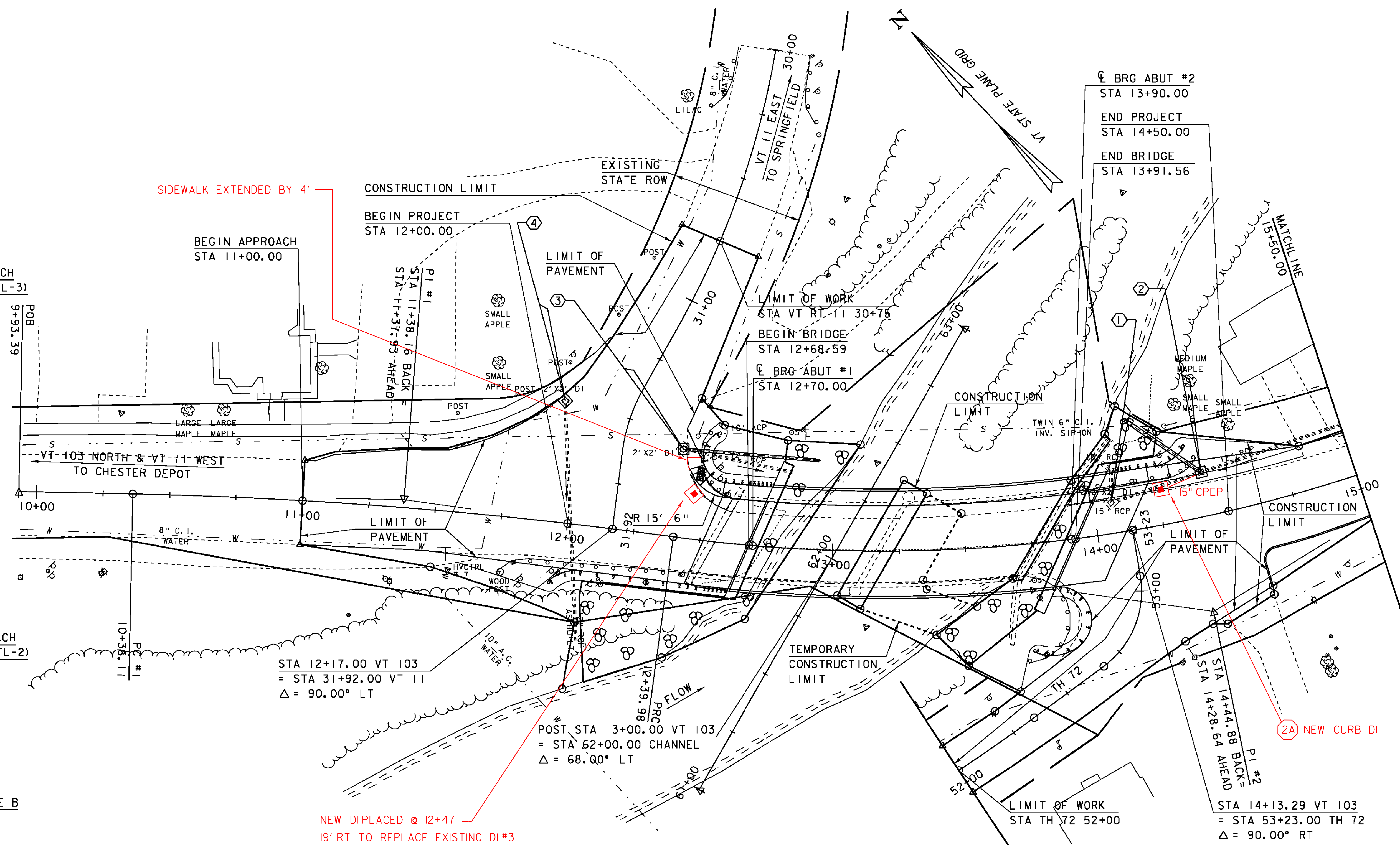
SPECIAL PROVISION (GUARDRAIL APPROACH
SECTION TO CONCRETE BRIDGE RAILING) (TL-2)
STA 13+81.90 RT - 13+91.10 RT

PORTLAND CEMENT CONCRETE SIDEWALK,
5 INCH
STA 12+42.99 LT - 12+76.61 LT
STA 14+02.21 LT - 14+30.78 LT
DETECTABLE WARNING SURFACE
STA 12+46.00 LT

PRECAST REINFORCED CONCRETE CURB, TYPE B
STA 12+50.82 RT - 12+62.28 RT
STA 12+42.99 LT - 12+74.59 LT
STA 14+02.21 LT - 14+30.78 LT

CHANGING ELEVATION OF SEWER MANHOLES
STA 31+46.55 LT

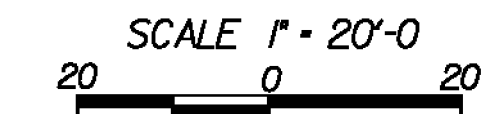
CHANGING ELEVATION OF DROP INLETS,
CATCH BASINS, OR MANHOLES
STA 31+50.62 RT
STA 31+56.80 LT

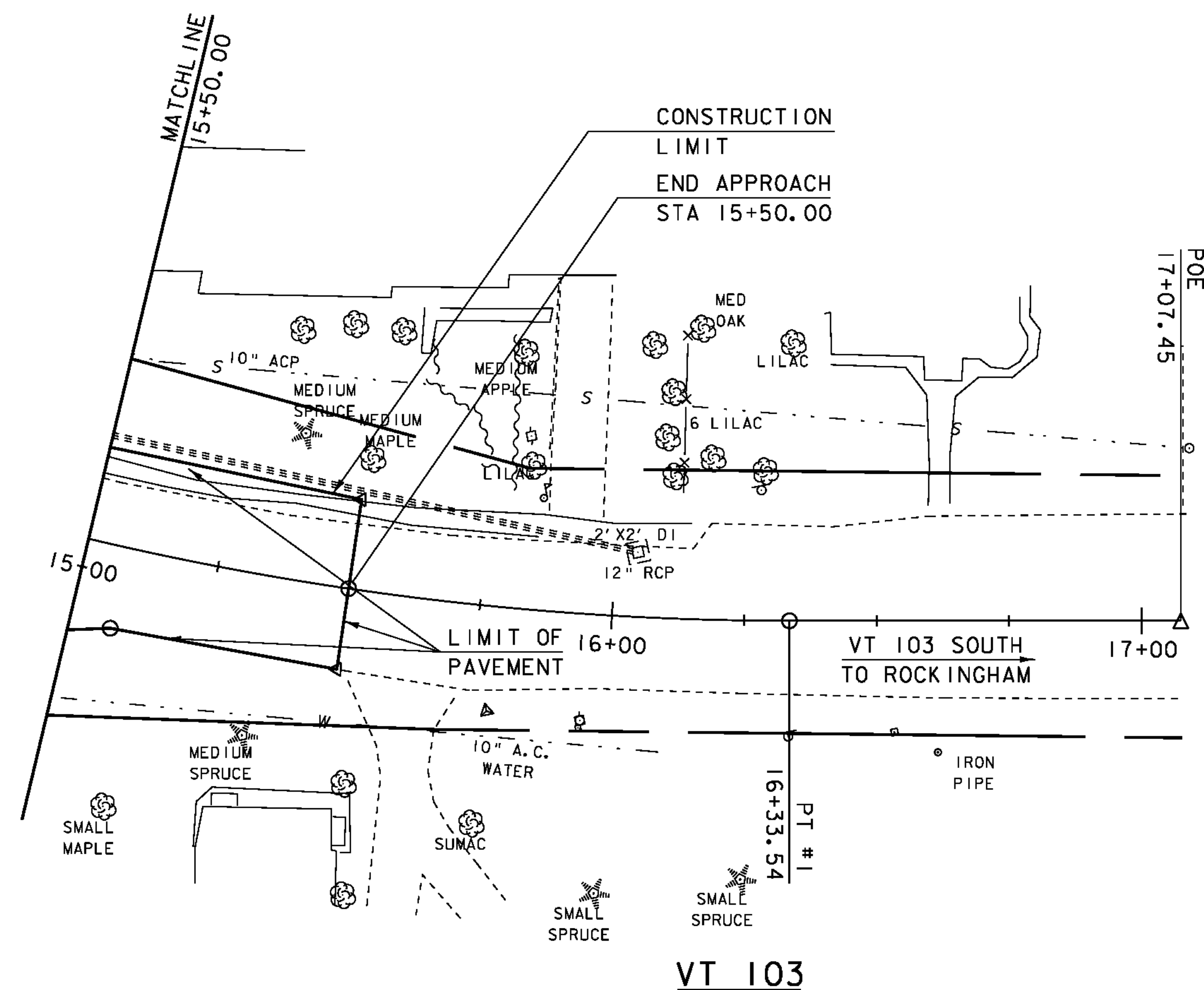
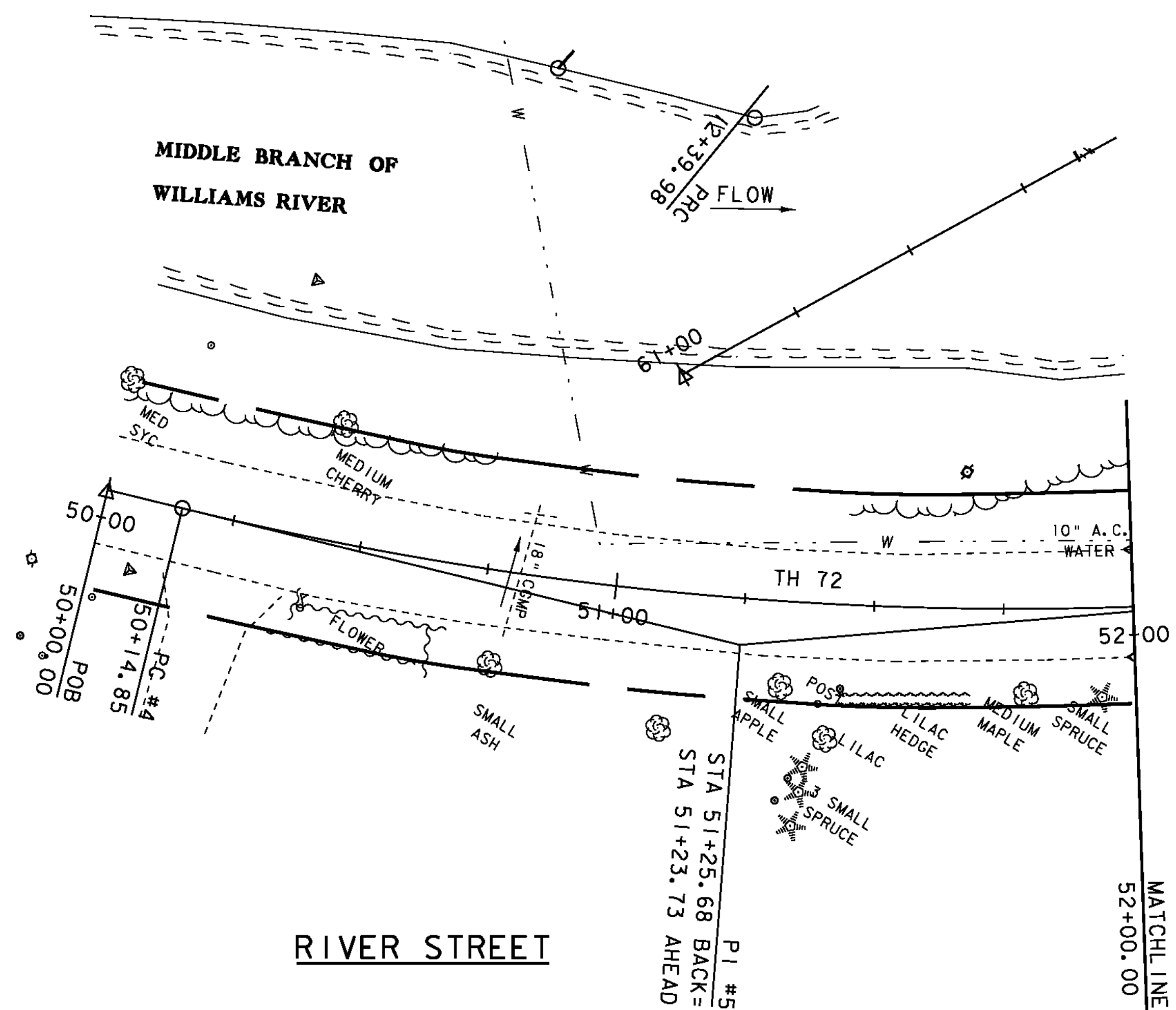


EXISTING BRIDGE INFO
TWO SPAN, ROLLED BEAM
CONCRETE DECK
CLEAR SPAN = 2 @ 62'
128' OVERALL LENGTH
24' ROADWAY
10.0' TO STREAMBED
BUILT 1935

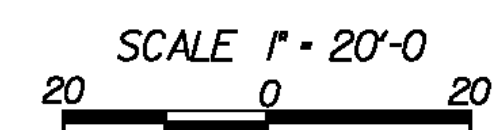
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-(137)
FILE NAME: 95b168\95b168bdr.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 9 LAYOUT SHEET #1
PLOT DATE: 20-SEP-2010
DRAWN BY: D.D.BEARD
CHECKED BY: R.S.YOUNG
SHEET 67 OF 124

LAYOUT #1

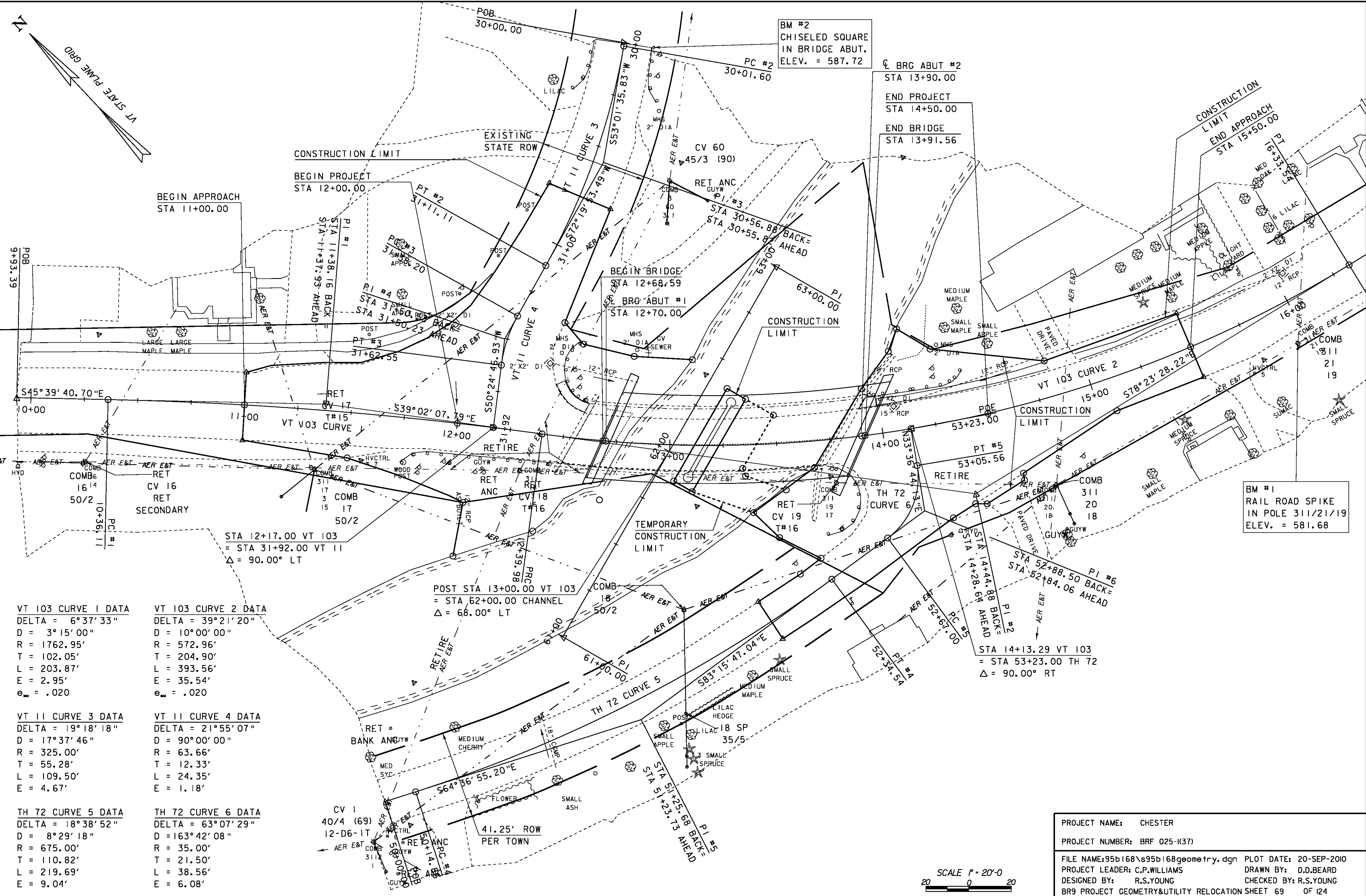




LAYOUT #2



PROJECT NAME:	CHESTER	FILE NAME:	95b168\s95b168bdr.dgn	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(37)	PROJECT LEADER:	C.P.WILLIAMS	DRAWN BY:	D.D.BEARD
		DESIGNED BY:	R.S.YOUNG	CHECKED BY:	R.S.YOUNG
		BRIDGE 9 LAYOUT SHEET #2		SHEET 68	OF 124



BM #2
CHISELED SQUARE
IN BRIDGE ABUT.
ELEV. = 587.72

BM #1
RAIL ROAD SPIKE
IN POLE 311/21/19
ELEV. = 581.68

VT 103 CURVE 1 DATA
DELTA = 6°37'33"
D = 3°15'00"
R = 1762.95'
T = 102.05'
L = 203.87'
E = 2.95'
e_m = .020

VT 103 CURVE 2 DATA
DELTA = 39°21'20"
D = 10°00'00"
R = 572.96'
T = 204.90'
L = 393.56'
E = 35.54'
e_m = .020

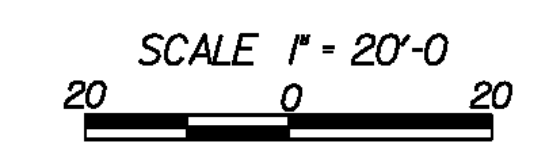
VT 11 CURVE 3 DATA
DELTA = 19°18'18"
D = 17°37'46"
R = 325.00'
T = 55.28'
L = 109.50'
E = 4.67'

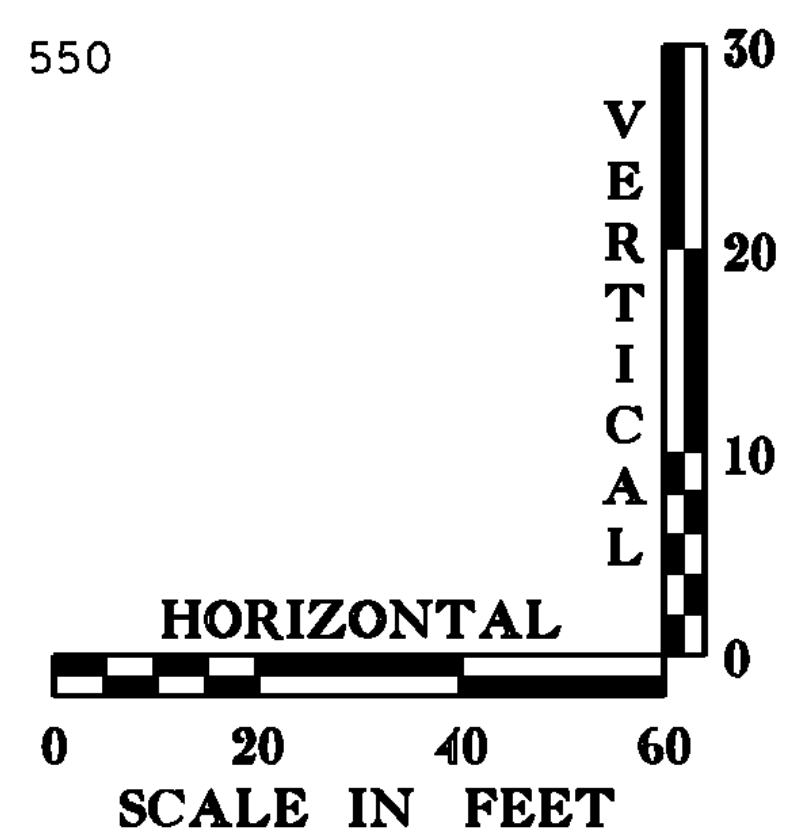
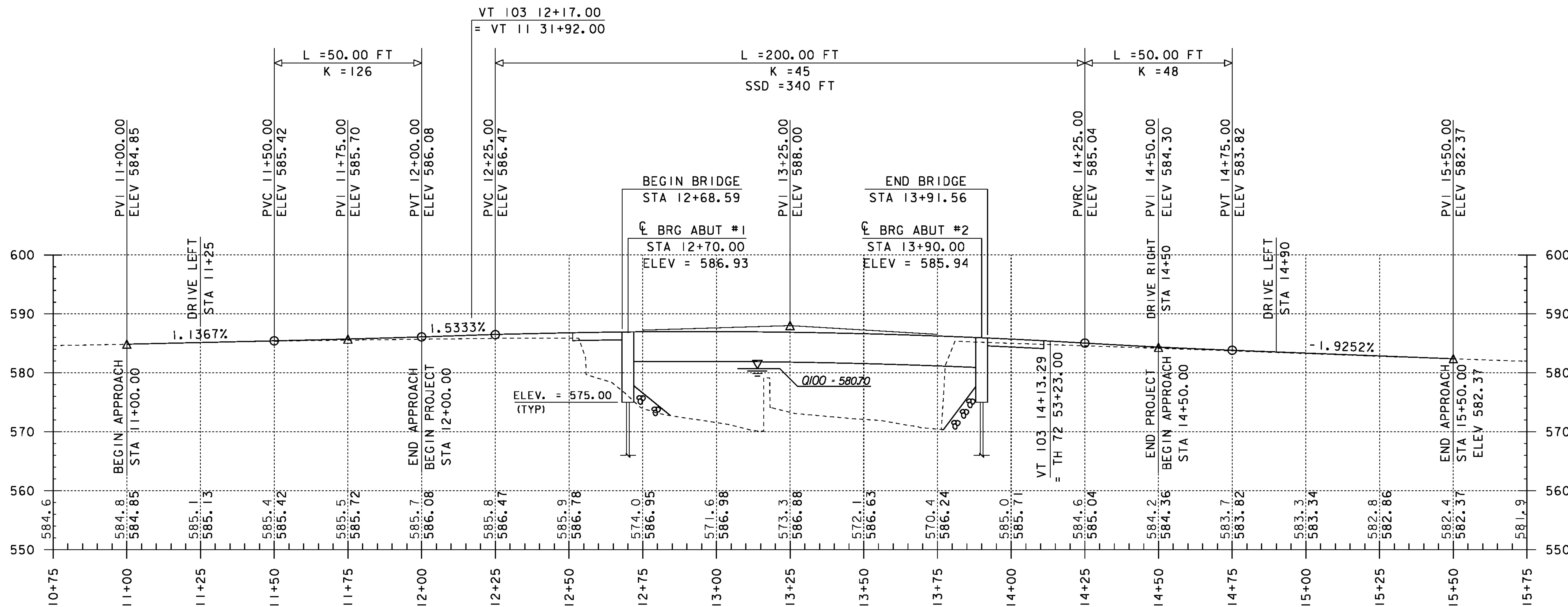
VT 11 CURVE 4 DATA
DELTA = 21°55'07"
D = 90°00'00"
R = 63.66'
T = 12.33'
L = 24.35'
E = 1.18'

TH 72 CURVE 5 DATA
DELTA = 18°38'52"
D = 8°29'18"
R = 675.00'
T = 110.82'
L = 219.69'
E = 9.04'

TH 72 CURVE 6 DATA
DELTA = 63°07'29"
D = 163°42'08"
R = 35.00'
T = 21.50'
L = 38.56'
E = 6.08'

PROJECT NAME: CHESTER
PROJECT NUMBER: BRP 025-1(37)
FILE NAME: 95b168\95b168geometry.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BR9 PROJECT GEOMETRY&UTILITY RELOCATION SHEET 69 OF 124

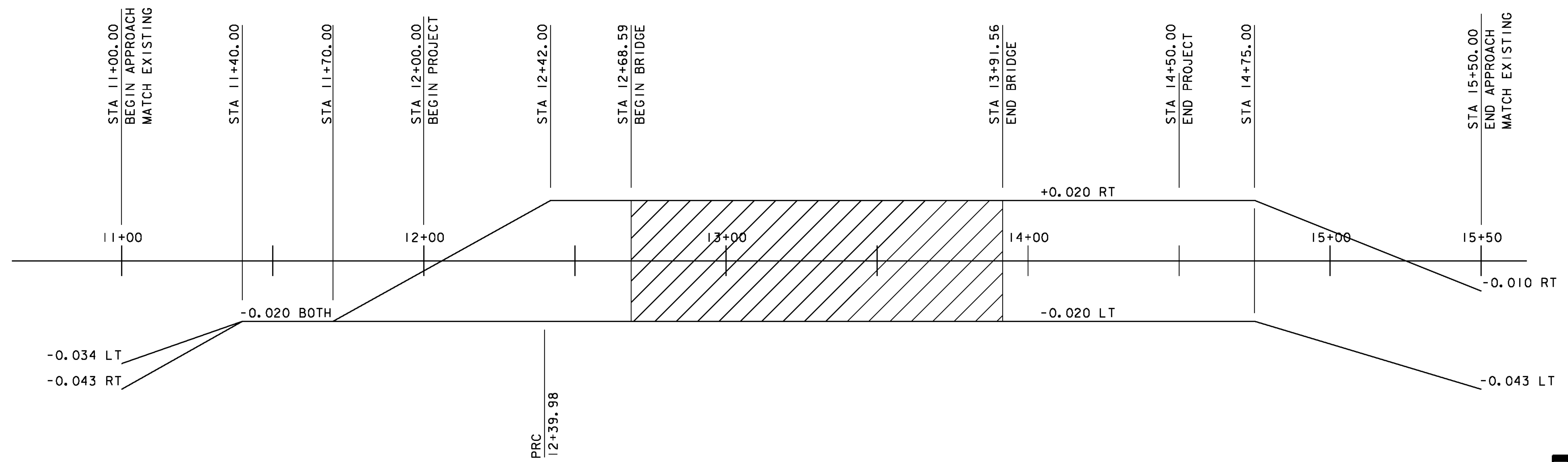




VT RT 103 PROFILE

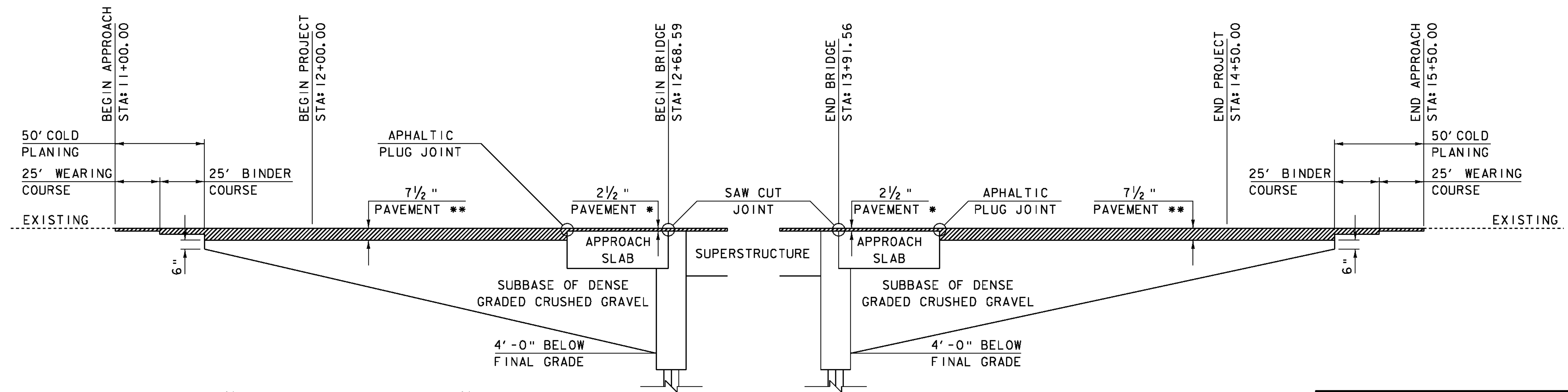
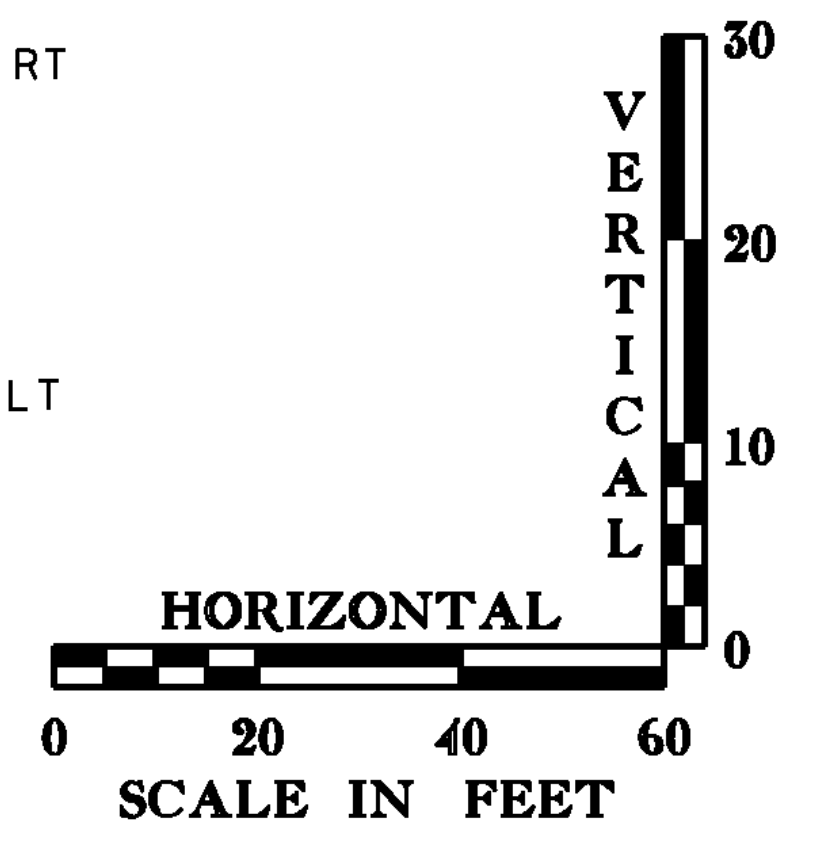
NOTE:
 GRADES SHOWN TO THE NEAREST TENTH ARE EXISTING GROUND ALONG CL
 GRADES SHOWN TO THE NEAREST HUNDREDTH ARE FINISH GRADE ALONG CL

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\95b168pro.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 70 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 9 PROFILE SHEET	



VT RT 103 BANKING DIAGRAM

HORIZONTAL SCALE : 1" = 20'-0"
 VERTICAL SCALE : 1" = .02' /'

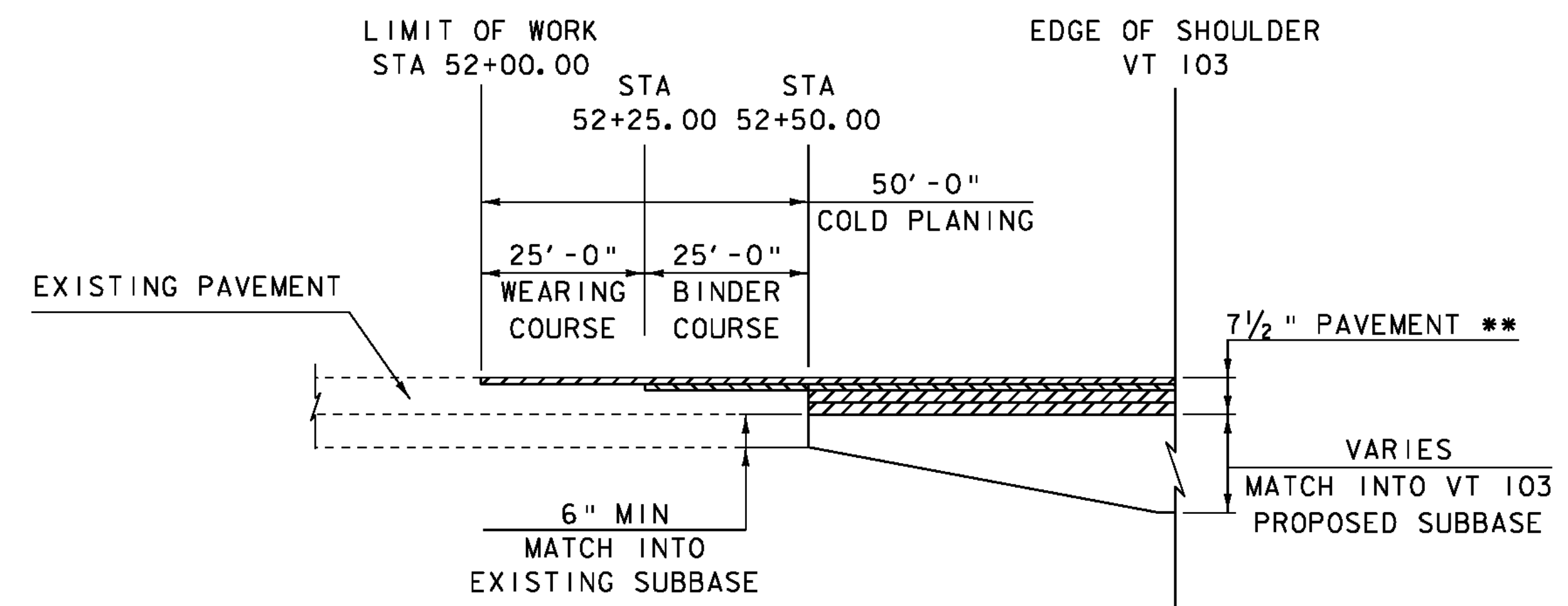
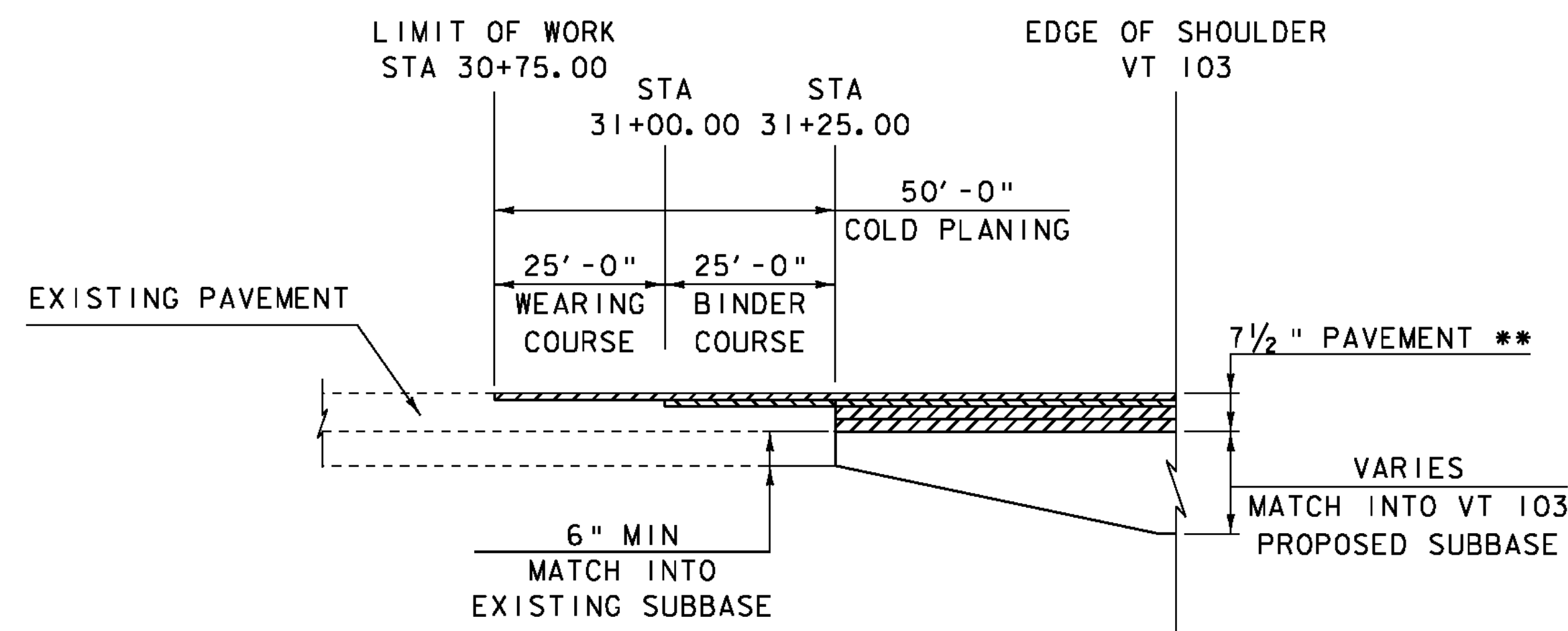


- ** 1/4" TYPE IV OVER
- 1/4" TYPE IV OVER
- 2 1/2" TYPE II OVER
- 2 1/2" TYPE II
- * 1/4" TYPE IV OVER
- 1/4" TYPE IV

VT RT 103 TRANSITION DIAGRAMS

N. T. S.

PROJECT NAME:	CHESTER
PROJECT NUMBER:	BRF 025-1(37)
FILE NAME:	95b168\s95b168pro.dgn
PROJECT LEADER:	C.P.WILLIAMS
DESIGNED BY:	R.S.YOUNG
BRIDGE 9 BANKING & TRANSITION DIAGRAM	
PLOT DATE:	20-SEP-2010
DRAWN BY:	D.D.BEARD
CHECKED BY:	R.S.YOUNG
SHEET 71	OF 124



** 1/4" TYPE IV OVER
 1/4" TYPE IV OVER
 2 1/2" TYPE II OVER
 2 1/2" TYPE II

VT RT II MATERIAL TRANSITION

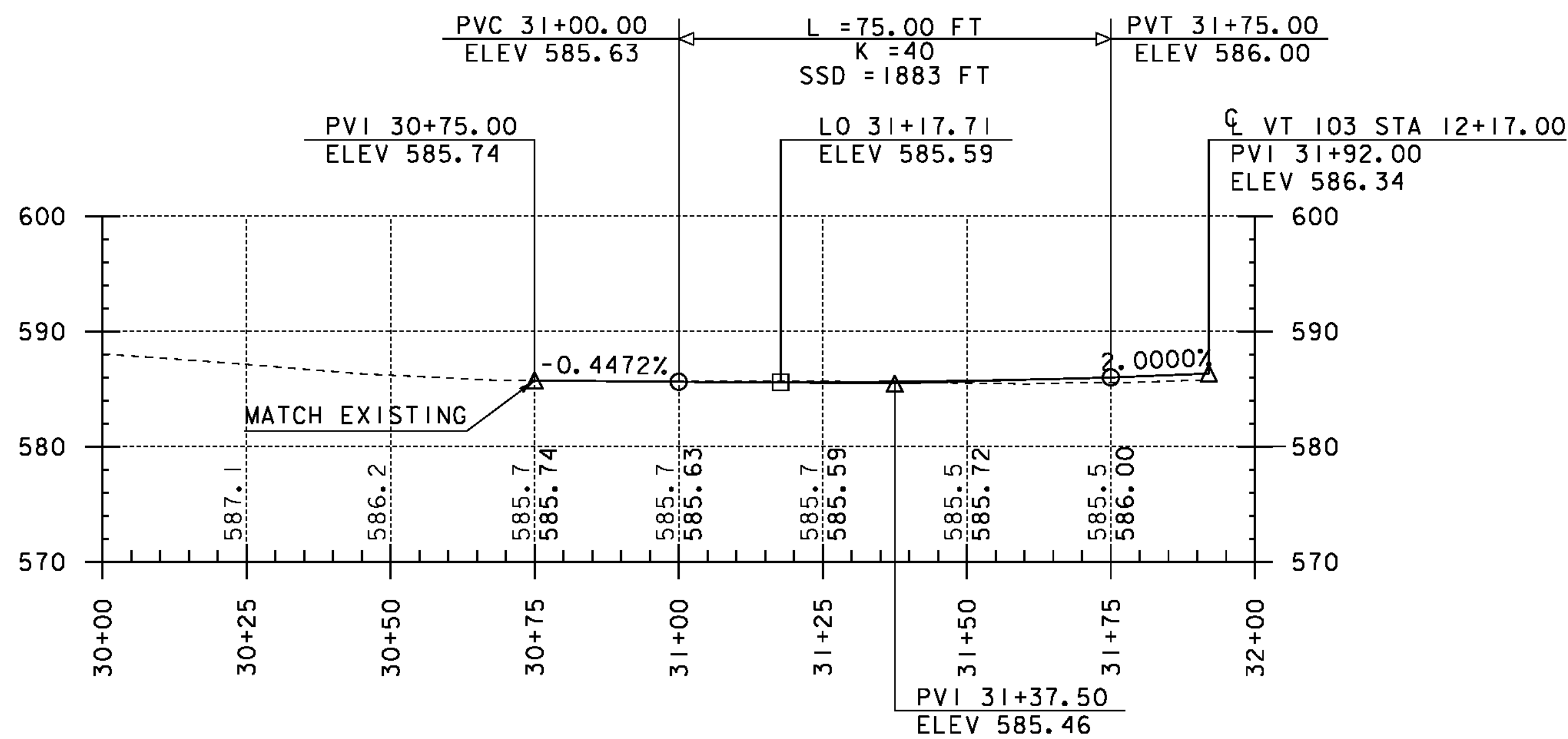
HORIZONTAL SCALE: 1" = 20'-0"
 VERTICAL SCALE: NOT TO SCALE

SCALE 1" = 20'-0"
 20 0 20

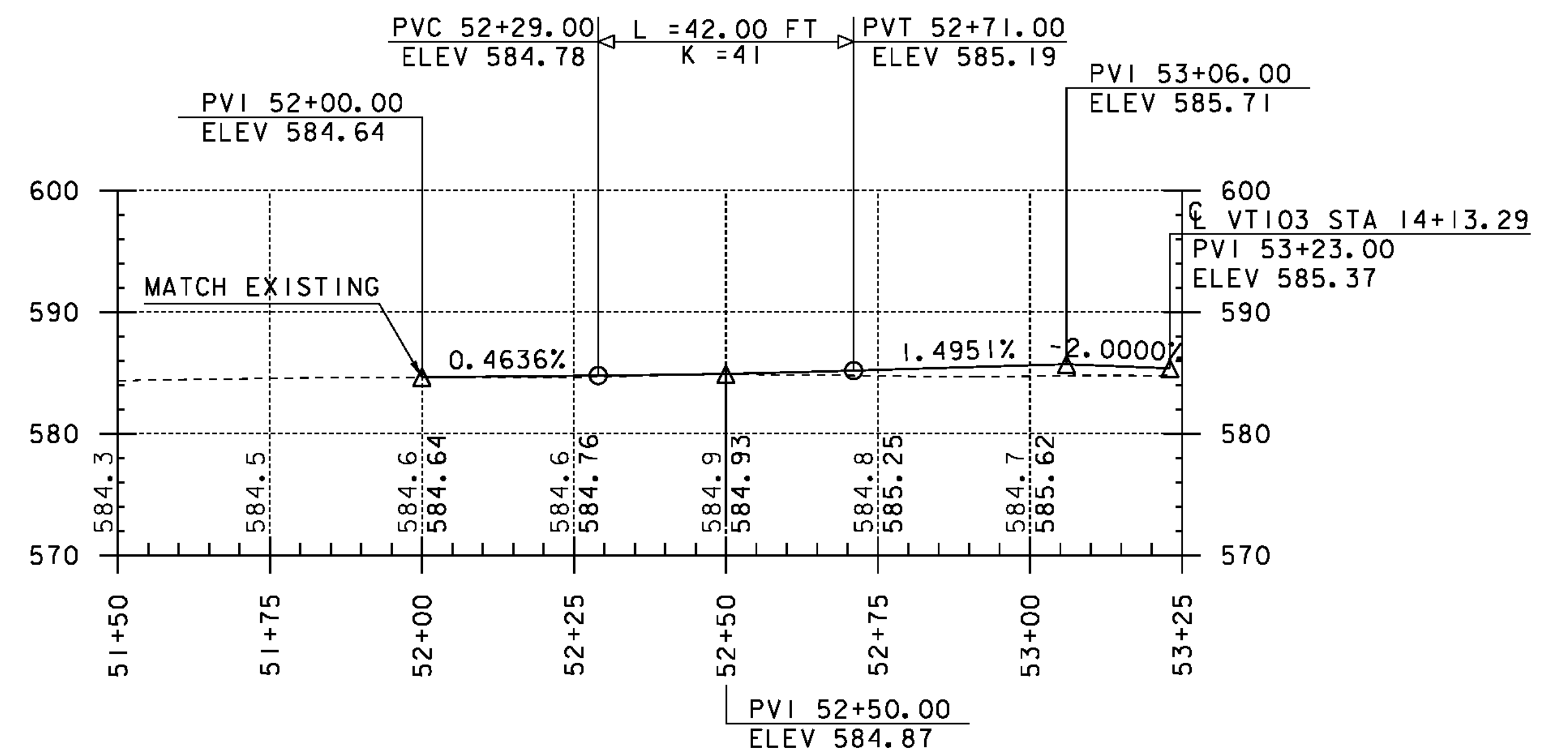
TH 72 MATERIAL TRANSITION

HORIZONTAL SCALE: 1" = 20'-0"
 VERTICAL SCALE: NOT TO SCALE

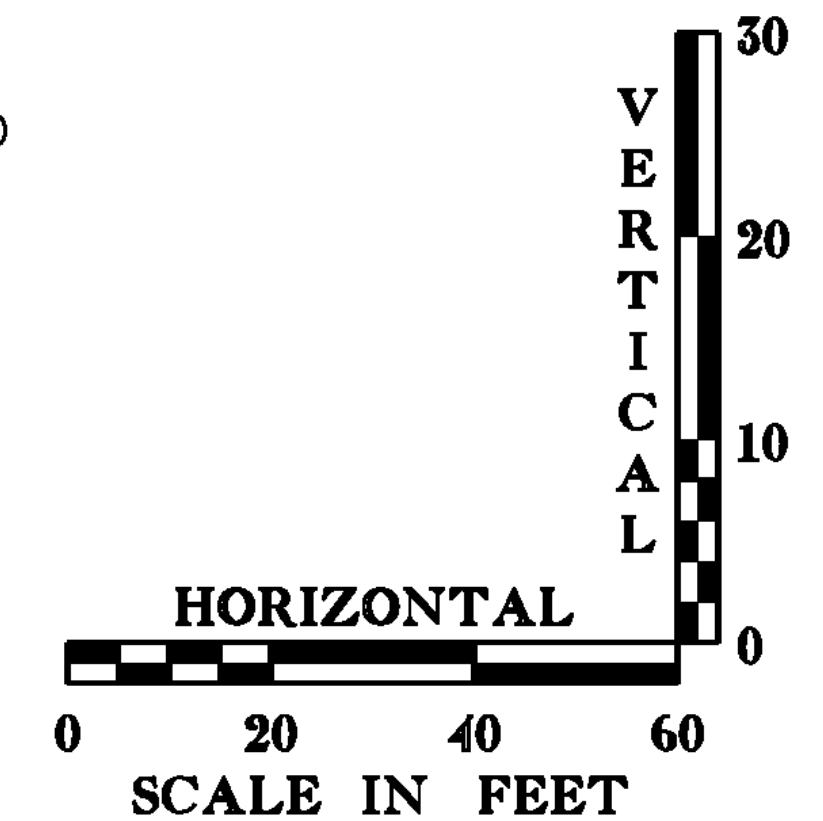
SCALE 1" = 20'-0"
 20 0 20



VT RT II PROFILE
 ALONG \bar{C} ALIGNMENT



TH 72 PROFILE
 ALONG \bar{C} ALIGNMENT

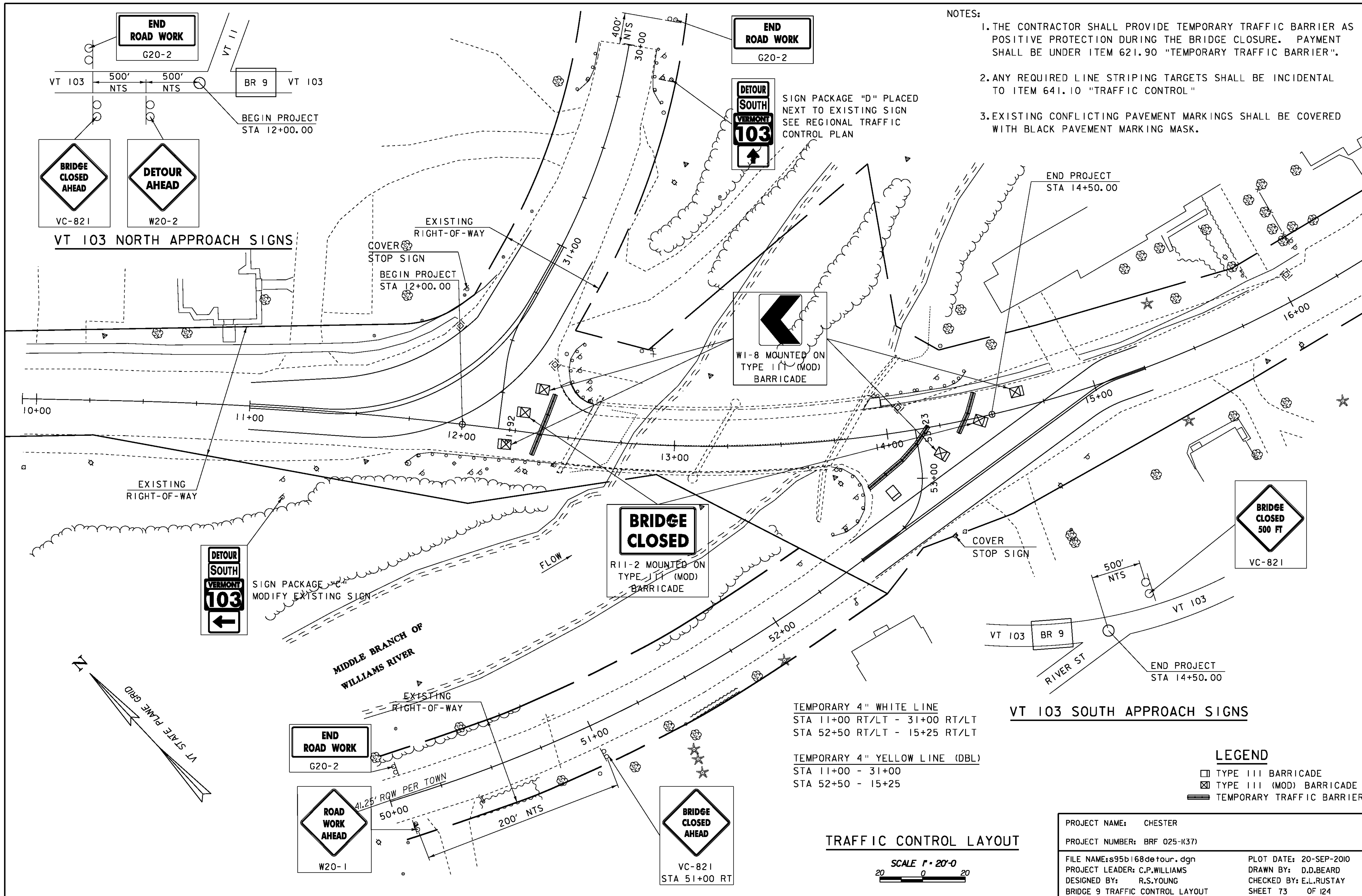


NOTE:

GRADES SHOWN TO THE NEAREST TENTH ARE EXISTING GROUND ALONG \bar{C}

GRADES SHOWN TO THE NEAREST HUNDRETH ARE FINISH GRADE ALONG \bar{C}

PROJECT NAME:	CHESTER
PROJECT NUMBER:	BRF 025-I(37)
FILE NAME:	95b168\s95b168pro.dgn
PROJECT LEADER:	C.P.WILLIAMS
DESIGNED BY:	H.I.SALLS
BRIDGE 9 VT RT II & TH 72 PROFILE SHEET	
PLOT DATE:	20-SEP-2010
DRAWN BY:	L.J.STONE
CHECKED BY:	R.S.YOUNG
SHEET 72	OF 124



- NOTES:
1. THE CONTRACTOR SHALL PROVIDE TEMPORARY TRAFFIC BARRIER AS POSITIVE PROTECTION DURING THE BRIDGE CLOSURE. PAYMENT SHALL BE UNDER ITEM 621.90 "TEMPORARY TRAFFIC BARRIER".
 2. ANY REQUIRED LINE STRIPING TARGETS SHALL BE INCIDENTAL TO ITEM 641.10 "TRAFFIC CONTROL"
 3. EXISTING CONFLICTING PAVEMENT MARKINGS SHALL BE COVERED WITH BLACK PAVEMENT MARKING MASK.

VT 103 NORTH APPROACH SIGNS

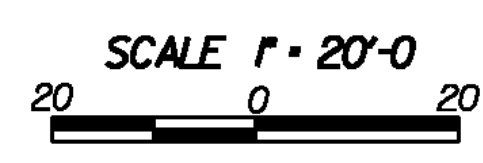
VT 103 SOUTH APPROACH SIGNS

TEMPORARY 4" WHITE LINE
 STA 11+00 RT/LT - 31+00 RT/LT
 STA 52+50 RT/LT - 15+25 RT/LT

TEMPORARY 4" YELLOW LINE (DBL)
 STA 11+00 - 31+00
 STA 52+50 - 15+25

- LEGEND**
- TYPE III BARRICADE
 - ⊠ TYPE III (MOD) BARRICADE
 - ▬ TEMPORARY TRAFFIC BARRIER

TRAFFIC CONTROL LAYOUT



PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: s95b168detour.dgn	CHECKED BY: E.L.RUSTAY
PROJECT LEADER: C.P.WILLIAMS	SHEET 73 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 9 TRAFFIC CONTROL LAYOUT	

SOIL CLASSIFICATION

AASHTO

A1	Gravel and Sand
A3	Fine Sand
A2	Silty or Clayey Gravel and Sand
A4	Silty Soil - Low Compressibility
A5	Silty Soil - Highly Compressible
A6	Clayey Soil - Low Compressibility
A7	Clayey Soil - Highly Compressible

ROCK QUALITY DESIGNATION

R.Q.D. (%)	ROCK DESCRIPTION
<25	Very Poor
25 to 50	Poor
51 to 75	Fair
76 to 90	Good
>90	Excellent

SHEAR STRENGTH

UNDRAINED SHEAR STRENGTH IN P.S.F.	CONSISTENCY
<250	Very Soft
250-500	Soft
500-1000	Med. Stiff
1000-2000	Stiff
2000-4000	Very Stiff
>4000	Hard

CORRELATION GUIDE OF "N" TO DENSITY/CONSISTENCY

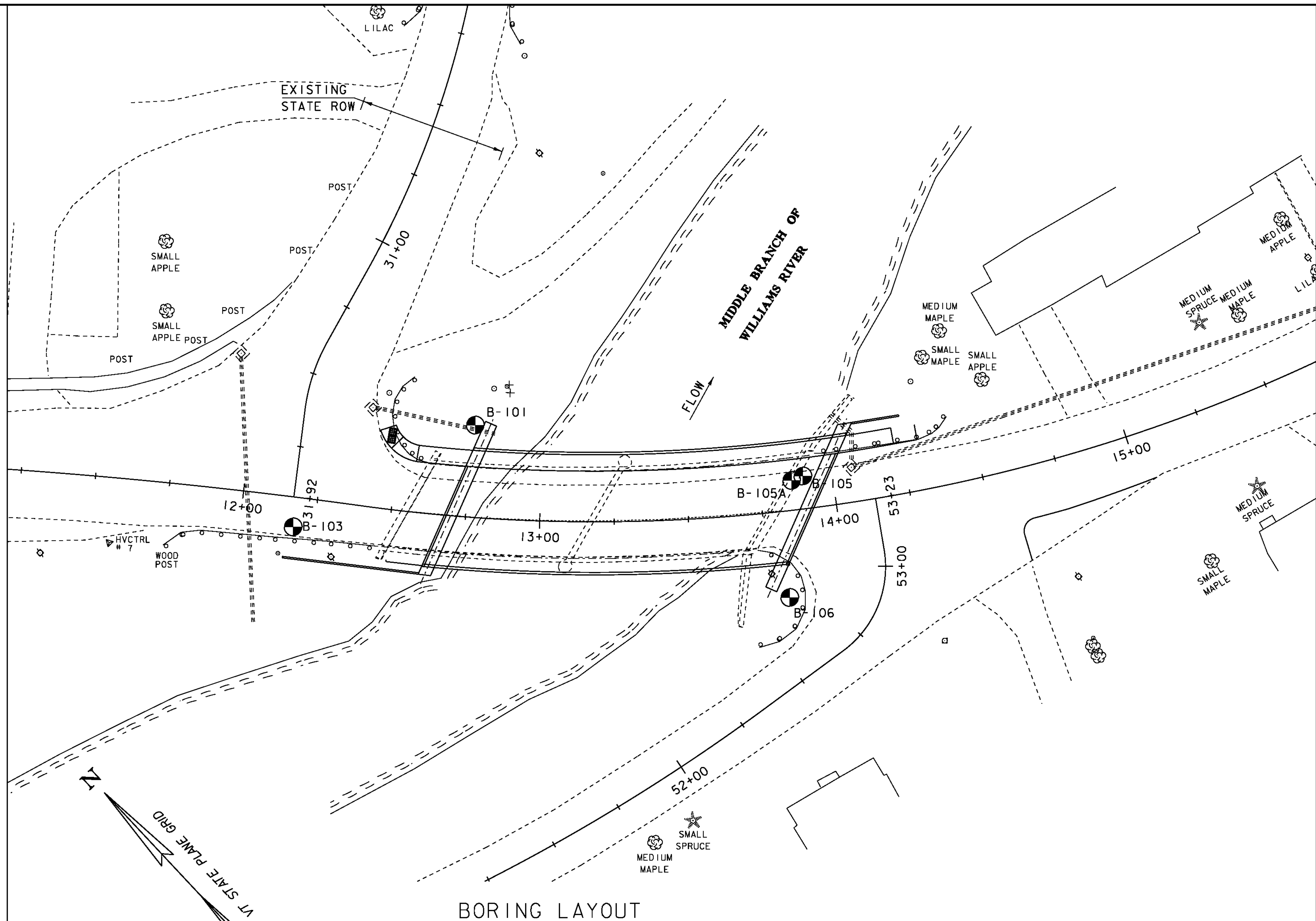
DENSITY (GRANULAR SOILS)		CONSISTENCY (COHESIVE SOILS)	
N	DESCRIPTIVE TERM	N	DESCRIPTIVE TERM
<5	Very Loose	<2	Very Soft
5-10	Loose	2-4	Soft
11-24	Med. Dense	5-8	Med. Stiff
25-50	Dense	9-15	Stiff
>50	Very Dense	16-30	Very Stiff
		31-60	Hard
		>60	Very Hard

COMMONLY USED SYMBOLS

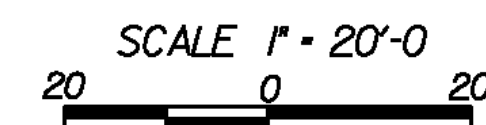
- ▼ Water Elevation
- ⊕ Standard Penetration Boring
- ⊕ Auger Boring
- ⊕ Rod Sounding
- S Sample
- N Standard Penetration Test
- Blow Count Per Foot For:
2" O.D. Sampler
1 1/2" I.D. Sampler
Hammer Weight Of 140 Lbs.
Hammer Fall Of 30"
- VS Field Vane Shear Test
- US Undisturbed Soil Sample
- B Blast
- DC Diamond Core
- MD Mud Drill
- WA Wash Ahead
- HSA Hollow Stem Auger
- AX Core Size 1 1/8"
- BX Core Size 1 5/8"
- NX Core Size 2 1/8"
- M Double Tube Core Barrel Used
- LL Liquid Limit
- PL Plastic Limit
- PI Plasticity Index
- NP Non Plastic
- w Moisture Content (Dry Wgt. Basis)
- D Dry
- M Moist
- MTW Moist To Wet
- W Wet
- Sat Saturated
- Bo Boulder
- Gr Gravel
- Sa Sand
- SI Silt
- Cl Clay
- HP Hardpan
- Le Ledge
- NLTD No Ledge To Depth
- CNPF Can Not Penetrate Further
- TLOB To Ledge Or Boulder
- NR No Recovery
- Rec. Recovery
- %Rec. Percent Recovery
- ROD Rock Quality Designation
- CBR California Bearing Ratio
- < Less Than
- > Greater Than
- R Refusal (N > 100)

COLOR

bk	Black	pnk	Pink
bl	Blue	pu	Purple
brn	Brown	rd	Red
dk	Dark	tn	Tan
gry	Gray	wh	White
gn	Green	yel	Yellow
lt	Light	mitc	Multicolored
or	Orange		



BORING LAYOUT



BORING CHART

HOLE NO.	VTSPG		STATION	OFFSET	ELEV OF LEDGE
	NORTHING	EASTING			
B-101	276326.55	1616990.57	12+76.00	-31.00	526.37
B-103	276342.22	1616923.35	12+18.00	10.00	524.65
B-105	276233.15	1617057.43	13+90.00	-11.00	UNK.
B-105A	276236.57	1617053.20	13+86.00	-10.00	524.20
B-106	276215.83	1617021.04	13+81.00	29.00	526.78

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF-025-I(37)
 FILE NAME: b168\s95b168bor.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: H.J.SALLS
 BORING INFORMATION SHEET

PLOT DATE: 20-SEP-2010
 DRAWN BY: H.J.SALLS
 CHECKED BY: R.S. YOUNG
 SHEET 74 OF 124

DEFINITIONS (AASHTO)

- BEDROCK (LEDGE)** - Rock in its native location of indefinite thickness.
- BOULDER** - A rock fragment with an average dimension > 12 inches.
- COBBLE** - Rock fragments with an average dimension between 3 and 12 inches.
- GRAVEL** - Rounded particles of rock < 3" and > 0.0787" (#10 sieve).
- SAND** - Particles of rock < 0.0787" (#10 sieve) and > 0.0029" (#200 sieve).
- SILT** - Soil < 0.0029" (#200 sieve), non or slightly plastic and exhibits no strength when air-dried.
- CLAY** - Fine grained soil, exhibits plasticity when moist and considerable strength when air-dried.
- VARVED** - Alternate layers of silt and clay.
- HARDPAN** - Extremely dense soil, cemented layer, not softened when wet.
- MUCK** - Soft organic soil (containing > 10% organic material).
- MOISTURE CONTENT** - Weight of water divided by dry weight of soil.
- FLOWING SAND** - Granular soil so saturated (loose) that it flows into drill casing during extraction of wash rod.
- STRIKE** - Angle from magnetic north to line of intersection of bed with a horizontal plane.
- DIP** - Inclination of bed with a horizontal plane.

GENERAL NOTES

- The subsurface explorations shown herein were made between 02/03/09 and 04/09/09 by the Agency.
- Soil and rock classifications, properties and descriptions are based on engineering interpretation from available subsurface information by the Agency and may not necessarily reflect actual variations in subsurface conditions that may be encountered between individual boring or sample locations.
- Observed water levels and/or conditions indicated are as recorded at the time of exploration and may vary according to the prevailing rainfall, methods of exploration and other factors.
- Engineering judgment was exercised in preparing the subsurface information presented herein. Analysis and interpretation of subsurface data was performed and interpreted for Agency design and estimating purposes. Presentation of the information in the Contract is intended to provide the Contractor access to the same data available to the Agency. The subsurface information is presented in good faith and is not intended as a substitute for personal investigation, independent interpretation, independent analysis or judgment by the Contractor.
- Pictorial structure details shown on the boring plan layout or soils profile are for illustrative purposes only and may not accurately portray final contract details.
- Terminology used on boring logs to describe the hardness, degree of weathering, and spacing of fractures, joints and other discontinuities in the bedrock is defined in the AASHTO Manual on Subsurface Investigations, 1988.

VTrans Working to Get You There
 STATE OF VERMONT
 AGENCY OF TRANSPORTATION
 MATERIALS & RESEARCH SECTION
 SUBSURFACE INFORMATION

BORING NUMBER: B-101
 SHEET 1 of 1
 DATE STARTED: 2/03/09
 DATE COMPLETED: 2/05/09

PROJECT NAME: CHESTER
 SITE NAME: VT-103
 STATION: 12+76
 OFFSET: -31.00
 VTSPG: N 276326.55 ft E 1616990.57 ft

PROJECT NUMBER: BRF 025-1(37)SC
 SITE NUMBER: BR-9
 GROUND ELEVATION: 583.47 ft
 GROUNDWATER DEPTH: 9.5 ft 2/04/09
 PROJECT PIN NUMBER: 95B168

BORING CREW
 CREW CHIEF: GARROW
 DRILLER: GARROW
 LOGGER: MAHMUTOVIC

BORING RIG: LARGE SKID RIG w/AUTO HAMMER
 BORING TYPE: WASH BORE
 SAMPLE TYPE: SPLIT BARREL
 CHECKED BY: NSM

BOTTOM OF PILE CAP = 575.00

DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
			RUN	REC (%)	RQD (%)	Dip (deg)	Drill Rate (min/ft)
		Visual Classification, A-2-4, GrSiSa with roots & leaves, brn, Moist, Rec. = 0.8 ft	30	29.8			
		A-2-4, GrSa, brn, MTW, Rec. = 0.5 ft	16	23.5	23.4	58.6	18.0
		A-1-b, SaGr, brn, MTW, Rec. = 0.7 ft	15	18.8	43.9	43.0	13.1
		A-1-b, GrSa, brn, MTW, Rec. = 1.4 ft	12	14.5	32.7	57.4	9.9
10		A-1-a, SaGr, brn, Wei, Rec. = 1.0 ft	28	19.0	65.0	31.6	5.4
		A-1-a, SaGr, brn, Wei, Rec. = 1.1 ft	41	10.7	61.7	26.7	11.6
		A-4, GrSiSa, gry, MTW, Rec. = 1.2 ft	41	14.8	24.2	38.0	37.8
		A-4, SaGrSi, gry, MTW, Rec. = 0.7 ft	25	14.8	37.1	23.4	39.5
		A-4, SaSi, gry, MTW, Rec. = 1.4 ft	35	17.0	16.1	41.6	42.3
20		A-2-4, SiSa, gry, MTW, Rec. = 1.3 ft	43	22.1	0.7	68.7	30.6
		A-3, Sa, gry, MTW, Rec. = 1.7 ft	62	17.8	4.8	86.2	9.0
		Field Class: BXMDC, Cobbles					
		Field Class: BXMDC, Boulder, Advanced casing.					
30		Field Class: BXMDC, Cobbles, Advanced casing.					
		Field Class: BXMDC, Cobbles, Advanced casing.					
40		Field Note: No recovery, Appears to be cobbles and silt, Changed bit	R				
		A-1-a, SaGr, gry, MTW, Rec. = 0.4 ft, Broken rock was within sample.	R	8.3	65.4	28.0	6.6
50		A-3, Sa, gry, MTW, Rec. = 0.3 ft	R	17.3	0.8	92.2	7.0
		Field Note: No recovery, Appears to be sand	R				
60		Gray, Biotite Gneiss, Competent, Very hard, Unweathered, BXMDC, 57.1 ft - 62.1 ft, Rec. = 5.0 ft	1	100	48	20	14 12 12 12
		Gray, Biotite Gneiss, Competent, Very hard, Unweathered, BXMDC, 62.1 ft - 67.1 ft, Rec. = 5.0 ft	2	100	44	20	12 12 12 12
		Hole stopped @ 67.1 ft					12 12

ESTIMATED PILE TIP

LOG OF BORING CHESTER BRF 025-1(37)SC.GPJ VT AOT.GBT 5/13/09

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 AGENCY OF TRANSPORTATION
 MATERIALS & RESEARCH SECTION
 SUBSURFACE INFORMATION

BORING NUMBER: B-103
 SHEET 1 of 1
 DATE STARTED: 3/20/09
 DATE COMPLETED: 4/09/09

PROJECT NAME: CHESTER
 SITE NAME: VT-103
 STATION: 12+18
 OFFSET: 10.00
 VTSPG: N 276342.22 ft E 1616923.35 ft

PROJECT NUMBER: BRF 025-1(37)SC
 SITE NUMBER: BR-9
 GROUND ELEVATION: 585.45 ft
 GROUNDWATER DEPTH: 13.0 ft 4/08/09
 PROJECT PIN NUMBER: 95B168

BORING CREW
 CREW CHIEF: GARROW
 DRILLER: GARROW
 LOGGER: PORTER

BORING RIG: LAG TRACK RIG #09 w/AUTO HAMMER
 BORING TYPE: WASH BORE
 SAMPLE TYPE: SPLIT BARREL
 CHECKED BY: NSM

ESTIMATED PILE TIP

DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
			RUN	REC (%)	RQD (%)	Dip (deg)	Drill Rate (min/ft)
		Asphalt Pavement, 0.0 ft - 0.8 ft					
		A-1-b, SaGr, brn, Moist, Rec. = 1.0 ft	37	13.6	48.3	39.3	12.4
		A-2-4, GrSa, brn, Moist, Rec. = 1.0 ft, Advanced & cleaned out casing to 8.0 ft.	7	18.3	27.7	54.2	18.1
10		A-1-a, SaGr, brn, Moist, Rec. = 1.0 ft, Broken Rock was within sample.	40	9.6	62.1	30.7	7.2
		BXDC, Cobbles, 10.0 ft - 11.0 ft					
		A-2-4, GrSa, brn, Moist, Rec. = 1.5 ft	30	13.5	25.4	60.0	14.6
20		BXDC, Cobbles, 18.0 ft - 20.0 ft					
		A-4, SaSi, gry, Moist, Rec. = 1.4 ft	44	20.5	5.1	30.6	64.3
30		A-2-4, GrSa, gry, Moist, Rec. = 1.2 ft, Broken Rock was within sample.	68	14.1	35.9	46.0	18.1
		A-4, SaGrSi, gry, Moist, Rec. = 1.4 ft, Broken Rock was within sample.	88	12.8	35.7	28.0	36.3
40		Visual Classification, Very Fine Sand					
		BXDC, Cobbles, 37.8 ft - 41.8 ft					
50		Visual Classification, Appears to be Sand					
		Visual Classification, Appears to be Silty Sand					
60		Gray, Biotite Gneiss, Competent, Very hard, Unweathered, BXMDC, 60.8 ft - 65.8 ft, Rec. = 4.8 ft	1	96	58	35	7 6 7 7 7
		Hole stopped @ 65.8 ft					7
70							

LOG OF BORING CHESTER BRF 025-1(37)SC.GPJ VT AOT.GBT 5/13/09

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(37)
 FILE NAME: s95b168bor.dgn PLOT DATE: 20-SEP-2010
 PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
 DESIGNED BY: H.I.SALLS CHECKED BY: R.S.YOUNG
 BRIDGE 9 BORING LOG - SHEET 1 SHEET 75 OF 124

PROJECT NAME: CHESTER
 SITE NAME: VT-103
 STATION: 13+90
 OFFSET: -11.00
 VTSPG: N 276233.15 ft E 1617057.43 ft

PROJECT NUMBER: BRF 025-1(37)SC
 SITE NUMBER: BR-9
 GROUND ELEVATION: 584.84 ft
 GROUNDWATER DEPTH:
 PROJECT PIN NUMBER: 95B168

BORING CREW
 CREW CHIEF: GARROW
 DRILLER: GARROW
 LOGGER: MAHMUTOVIC

BORING RIG: LARGE SKID RIG w/AUTO HAMMER
 BORING TYPE: WASH BORE
 SAMPLE TYPE: SPLIT BARREL
 CHECKED BY: NSM

BOTTOM OF PILE CAP = 575.00

DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
0.0 - 0.7		Asphalt Pavement, 0.0 ft - 0.7 ft					
		Field Note: No Recovery	R				
		BXDC, Concrete, 1.5 ft - 2.5 ft					
5		A-2-4, SiGrSa, gry, MTW, Rec. = 1.2 ft	49	13.3	26.9	46.6	26.5
		A-1-b, SaGr, gry, Wet, Rec. = 0.5 ft	13	10.5	55.5	33.5	11.0
		A-1-b, SaGr, gry, Wet, Rec. = 1.1 ft	22	9.5	47.1	40.7	12.2
10		A-1-a, SaGr, gry, Wet, Rec. = 0.7 ft	R	9.7	63.9	25.9	10.2
		Field Note: BXDC, Cleaned out casing to 10.5 ft.					
		A-2-4, GrSa, gry, Wet, Rec. = 0.4 ft	12	15.1	32.8	49.9	17.3
		Field Class: BXDC, Cobbles					
15		A-2-4, SiGrSa, gry, Wet, Rec. = 1.3 ft	43	12.5	36.6	41.1	22.3
		A-2-4, GrSiSa, gry, Wet, Rec. = 1.4 ft	64	10.8	20.8	47.8	31.4
20		A-2-4, SiSa, gry, Wet, Rec. = 1.2 ft	34	17.3	11.1	68.3	20.6
25		A-2-4, GrSa, gry, Wet, Rec. = 0.6 ft	R	13.2	32.6	54.8	12.6
30		Field Class: BXDC, Cobbles, Cored ahead.					
35		Field Class: BXDC, Cobbles, Changed bit. Very hard drilling.					
		Field Note: Casing broke off. About 5 ft of casing remains in hole. Hole stopped @ 35.0 ft					

LOG OF BORING CHESTER BRF 025-1(37)SC.GPJ VT AOT.GBT 5/13/09

PROJECT NAME: CHESTER
 SITE NAME: VT-103
 STATION: 13+86
 OFFSET: -10.00
 VTSPG: N 276236.57 ft E 1617053.20 ft

PROJECT NUMBER: BRF 025-1(37)SC
 SITE NUMBER: BR-9
 GROUND ELEVATION: 584.9 ft
 GROUNDWATER DEPTH: 15.5 ft 3/18/09
 PROJECT PIN NUMBER: 95B168

BORING CREW
 CREW CHIEF: GARROW
 DRILLER: GARROW
 LOGGER: MAHMUTOVIC

BORING RIG: LARGE SKID RIG w/AUTO HAMMER
 BORING TYPE: WASH BORE
 SAMPLE TYPE: SPLIT BARREL
 CHECKED BY: NSM

BOTTOM OF PILE CAP = 575.00

ESTIMATED PILE TIP

DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)
			RUN	REC (%)	ROD (%)	Dip (deg)	Drill Rate (min/ft)
		BXDC, Cobbles, 2.5 ft - 9.5 ft					
10		BXDC, Cobbles, 13.0 ft - 14.0 ft					
		BXDC, Cored ahead, 17.2 ft - 19.0 ft					
20		BXDC, Cored ahead, 19.1 ft - 21.0 ft					
		BXDC, Cobbles, 22.5 ft - 24.0 ft					
		BXDC, Boulder, 25.0 ft - 27.0 ft					
		BXDC, Cobbles, 27.0 ft - 31.0 ft					
		BXDC, Cored ahead, 33.5 ft - 35.0 ft					
		A-1-b, GrSa, gry, Wet, Rec. = 0.9 ft	R	11.2	42.4	42.9	14.7
		Field Note: Pulled out casing. Changed bit. Changed casing from 4" to 3.5".					
40		No Recovery, 40.0 ft - 41.0 ft	R				
		BXDC, Cobbles, 41.0 ft - 42.5 ft					
		A-4, SiSa, gry, Wet, Rec. = 0.6 ft	84	21.5	2.8	60.2	37.0
50		A-3, Sa, gry, Wet, Rec. = 0.8 ft	R	23.6	0.0	92.4	7.6
		A-4, SaSi, gry, MTW, Rec. = 0.6 ft	R	27.6	0.0	26.7	73.3
60		A-4, SaSi, gry, MTW, Rec. = 0.7 ft	R	22.5	0.0	24.0	76.0
		Top of Bedrock @ 60.7 ft					
		Gray, Biotite Gneiss, Competent, Very hard, Unweathered, BXMDC, 60.7 ft - 65.7 ft, Rec. = 4.8 ft		96	60	35	5
		Gray, Biotite Gneiss, Competent, Very hard, Unweathered, BXMDC, 65.7 ft - 70.7 ft, Rec. = 4.85 ft	2	97	70	35	5
70		Hole stopped @ 70.7 ft					10
							11
							12
							18

LOG OF BORING CHESTER BRF 025-1(37)SC.GPJ VT AOT.GBT 5/13/09



STATE OF VERMONT
AGENCY OF TRANSPORTATION
MATERIALS & RESEARCH SECTION
SUBSURFACE INFORMATION

BORING NUMBER: B-106
SHEET 1 of 1
DATE STARTED: 2/09/09
DATE COMPLETED: 2/11/09

PROJECT NAME: CHESTER
SITE NAME: VT-103
STATION: 13+81
OFFSET: 29.00
VTSPG: N 276215.83 ft E 1617021.04 ft

PROJECT NUMBER: BR 025-1(37)SC
SITE NUMBER: BR-9
GROUND ELEVATION: 584.78 ft
GROUNDWATER DEPTH: 10.8 ft 2/10/09
PROJECT PIN NUMBER: 95B168

BORING CREW
CREW CHIEF: GARROW
DRILLER: GARROW
LOGGER: MAHMUTOVIC

BORING RIG: LARGE SKID RIG w/AUTO HAMMER
BORING TYPE: WASH BORE
SAMPLE TYPE: SPLIT BARREL
CHECKED BY: NSM

BOTTOM OF PILE CAP = 575.00

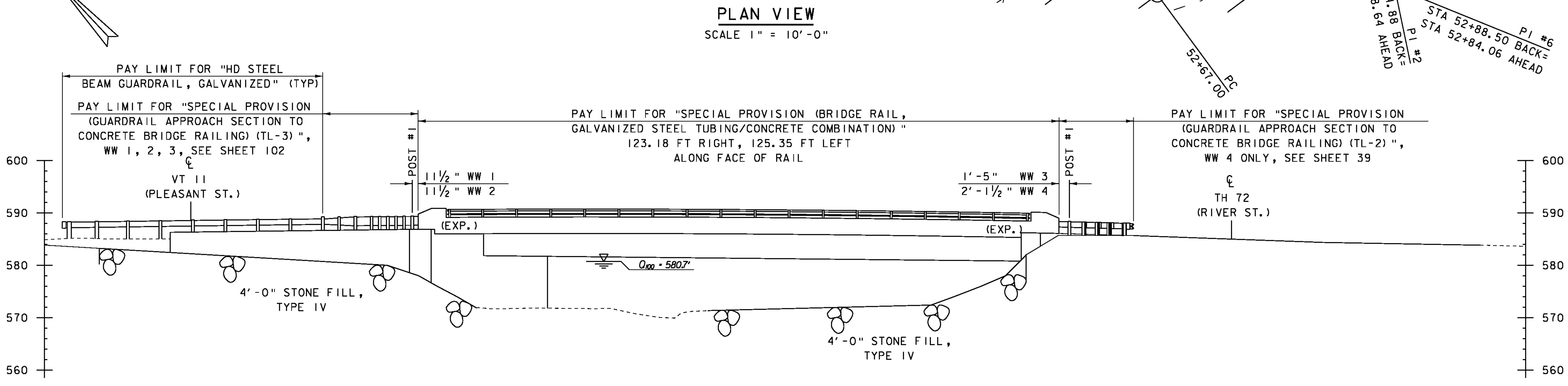
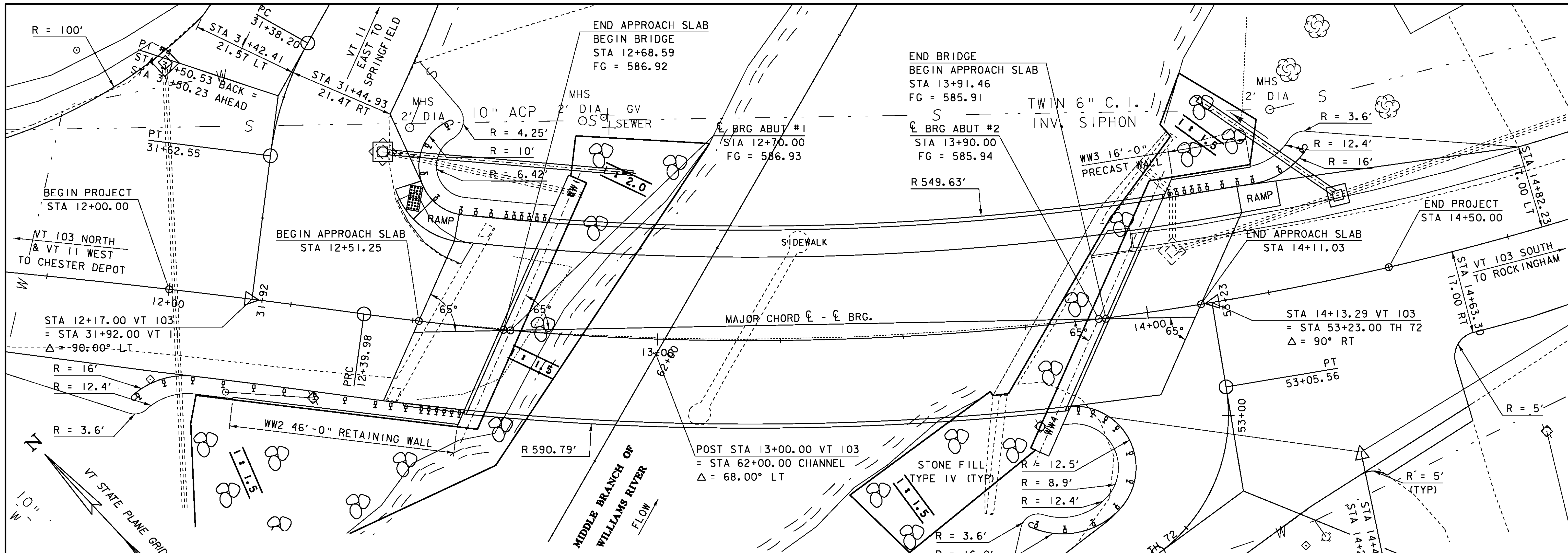
ESTIMATED PILE TIP

LOG OF BORING CHESTER BR 025-1(37)SC.dgn VT AGT.dwt 5/13/09

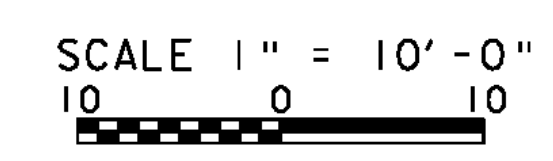
DEPTH (ft)	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER FOOT	M.C. (%)	GRAVEL (%)	SAND (%)	FINES (%)	LL (%)	PI (%)
			RUN	REC (%)	ROD (%)	Dip (deg)	Drill Rate (min/ft)		
10		A-2-4, SiSa, brn, Moist, Rec. = 1.1 ft, Very strong petroleum odor.	49	9.0	17.6	58.9	23.5		
		A-1-a, SaGr, brn, Moist, Rec. = 1.1 ft, Very strong petroleum odor.	14	6.3	52.1	41.4	6.5		
		A-2-4, GrSa, brn, Moist, Rec. = 0.9 ft	13	7.5	30.3	56.0	13.7		
		A-1-b, GrSa, brn, Moist, Rec. = 1.0 ft	18	9.8	37.7	45.5	16.8		
		A-1-b, GrSa, brn, MTW, Rec. = 0.8 ft	27	7.8	44.7	44.9	10.4		
		A-1-b, GrSa, brn, MTW, Rec. = 0.5 ft	R	10.9	35.5	47.0	17.5		
		BXDC, Boulder, 10.6 ft - 12.0 ft	23	17.9	21.8	63.5	14.7		
		A-2-4, GrSa, gry, Wet, Rec. = 0.8 ft	9	18.3	32.2	59.4	8.4		
		A-3, GrSa, gry, Wet, Rec. = 0.3 ft, There was one stone in sample.	25						
		Field Note: No Recovery, Stone in sampler.	17	16.1	20.3	48.8	30.9		
		A-2-4, GrSiSa, gry, Wet, Rec. = 0.9 ft	36	18.8	10.0	52.8	37.2		
		A-4, SiSa, gry, Wet, Rec. = 1.5 ft							
		A-4, SaSi, gry, Wet, Rec. = 1.6 ft	78	20.2	10.5	29.5	60.0		
30		A-6, SiCl, gry, Wet, Rec. = 0.7 ft	6	35.1	0.0	2.3	97.7	39	15
		BXDC, Boulder, 32.3 ft - 34.5 ft							
		A-2-4, SiSa, gry, Wet, Rec. = 0.4 ft	R	12.1	19.6	50.1	30.3		
40		BXMDC, Boulder, 38.8 ft - 41.8 ft							
		A-2-4, GrSiSa, gry, Wet, Rec. = 0.5 ft	R	11.0	26.6	43.8	29.6		
50		A-2-4, SiSa, gry, Wet, Rec. = 0.7 ft	R	20.1	0.0	69.3	30.7		
		A-2-4, SiSa, gry, Wet, Rec. = 0.7 ft	R	21.2	0.8	74.2	25.0		
		Top of Bedrock @ 58.0 ft							
60		Black and gray, Biotite Gneiss, Competent, Very hard, Unweathered, BXMDC, 58.0 ft - 63.0 ft, Rec. = 4.9 ft	1	98	52	20	6 10 10 10 10		
		Black and gray, Biotite Gneiss, Competent, Very hard, Unweathered, BXMDC, 63.0 ft - 68.0 ft, Rec. = 4.2 ft	2	84	48	20	10 10 10 10		
70		Hole stopped @ 68.0 ft					9 8		

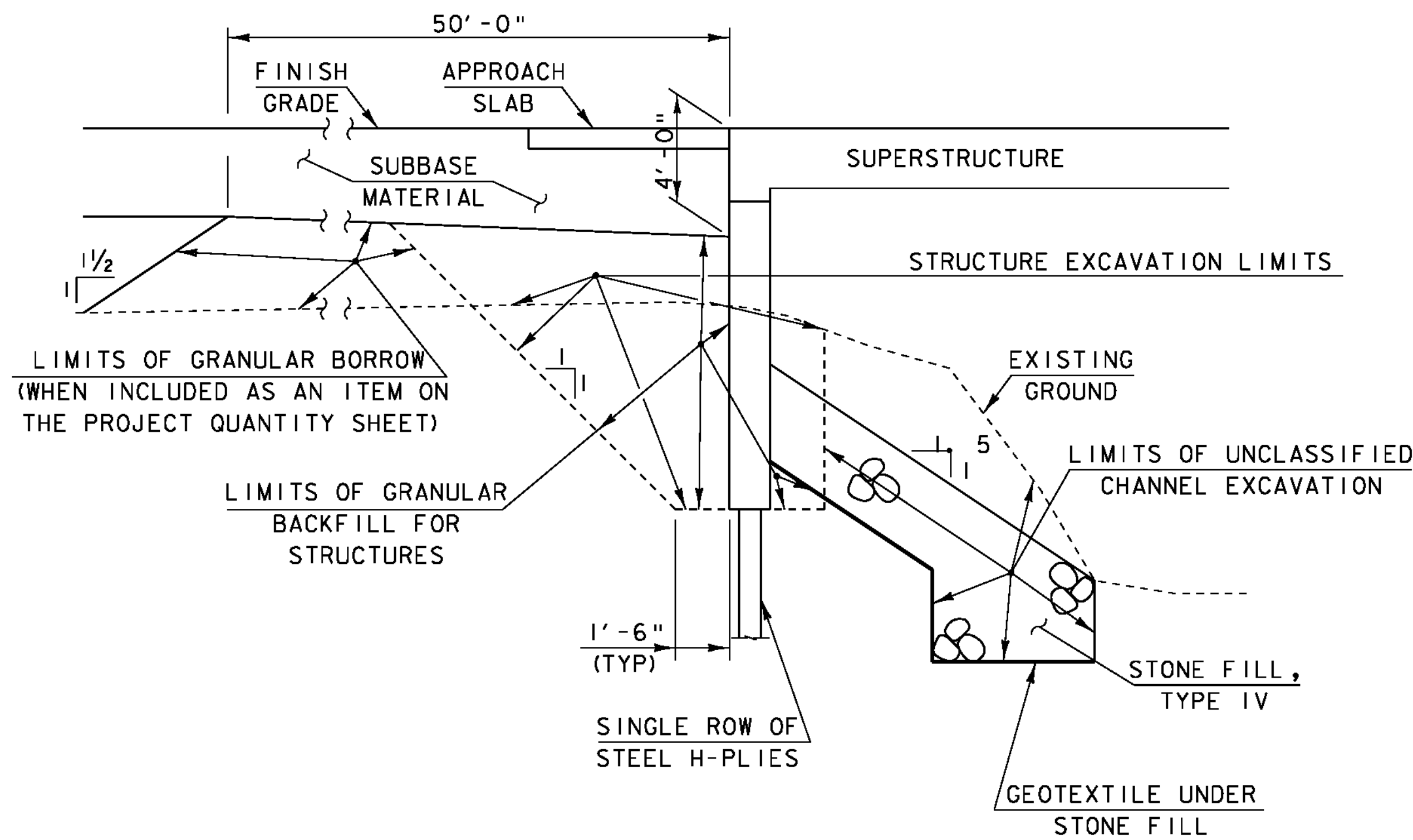
PROJECT NAME: CHESTER
PROJECT NUMBER: BR 025-1(37)

FILE NAME: s95b168bor.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: H.I.SALLS CHECKED BY: R.S.YOUNG
BRIDGE 9 BORING LOG - SHEET 3 SHEET 77 OF 124



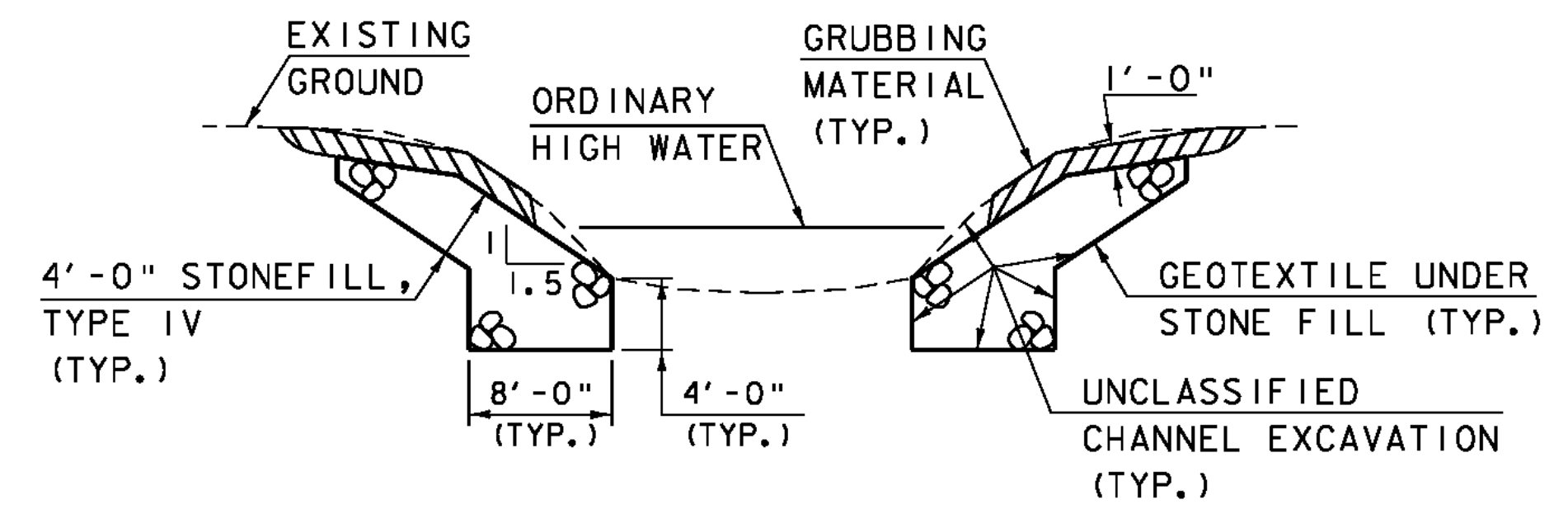
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37)	
FILE NAME: s95b168pe.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: H.I.SALLS
BRIDGE 9 PLAN AND ELEVATION	SHEET 78 OF 124





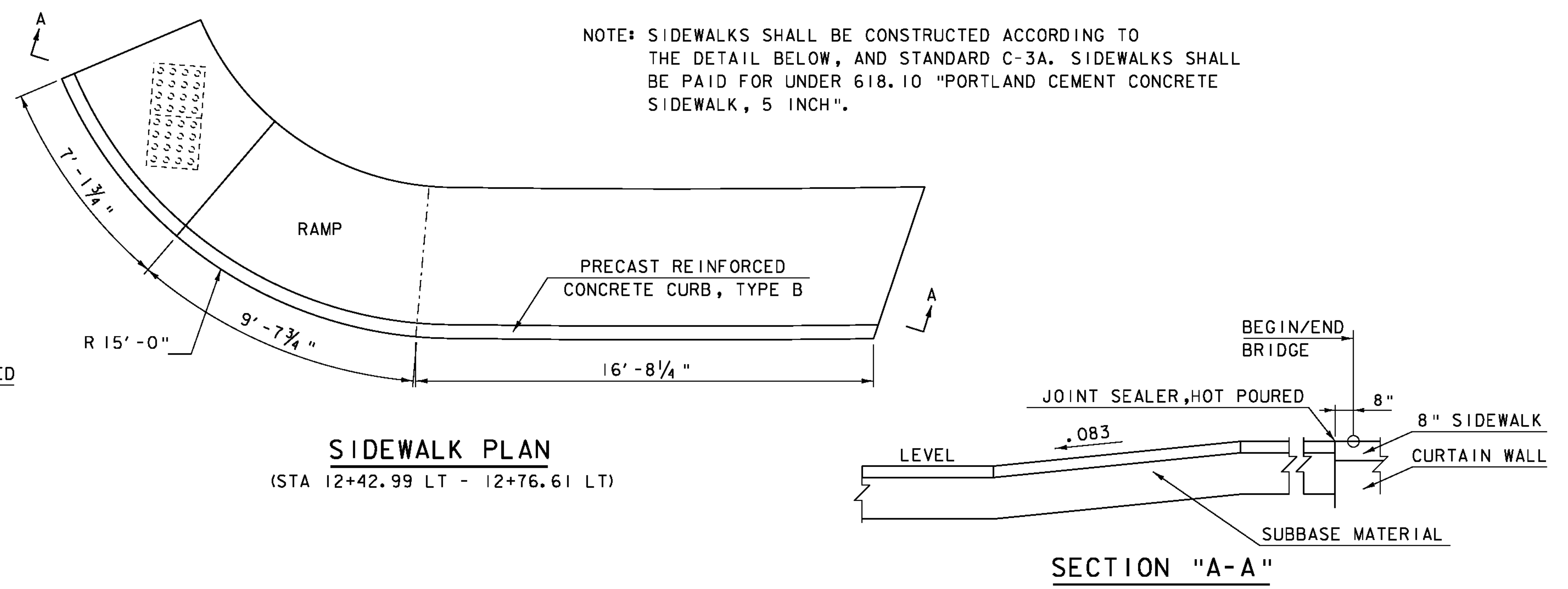
TYPICAL ABUTMENT SECTION
NOT TO SCALE

1. ACTUAL EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR. HOWEVER, ONLY THE EXCAVATION BETWEEN THE LIMITS SHOWN WILL BE PAID FOR UNDER THE ITEM 204.25 "STRUCTURE EXCAVATION".



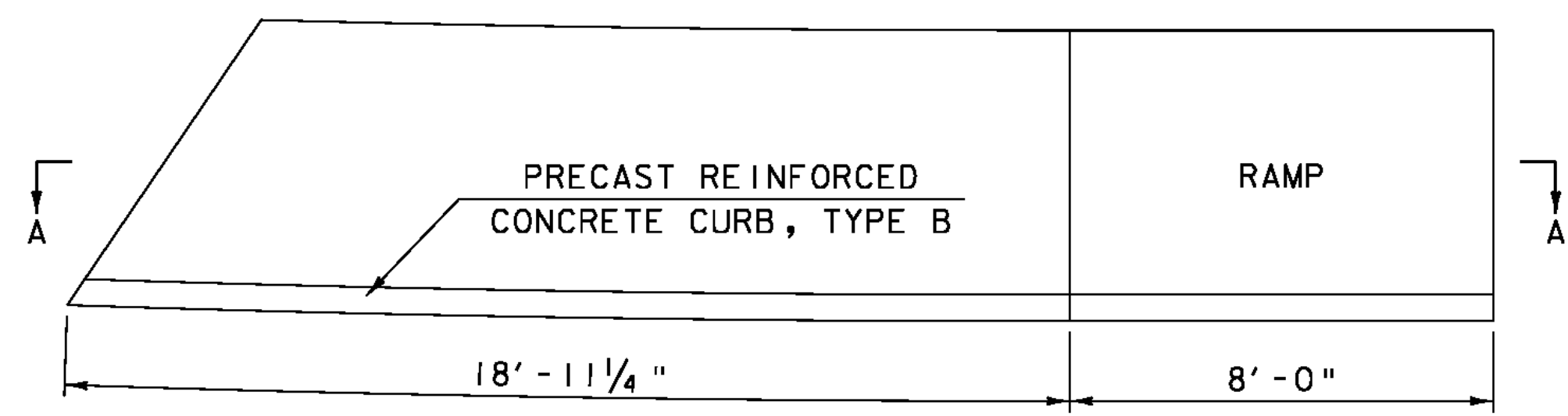
TYPICAL CHANNEL SECTION
(NOT TO SCALE)

NOTE: GRUBBING MATERIAL SHALL NOT BE PLACED ON THE STONE FILL IN THE AREA UNDER THE BRIDGE. WHENEVER CHANNEL SLOPE INTERSECTS ROADWAY SUBBASE, GRUBBING MATERIAL SHALL BEGIN AT THE BOTTOM OF SUBBASE.

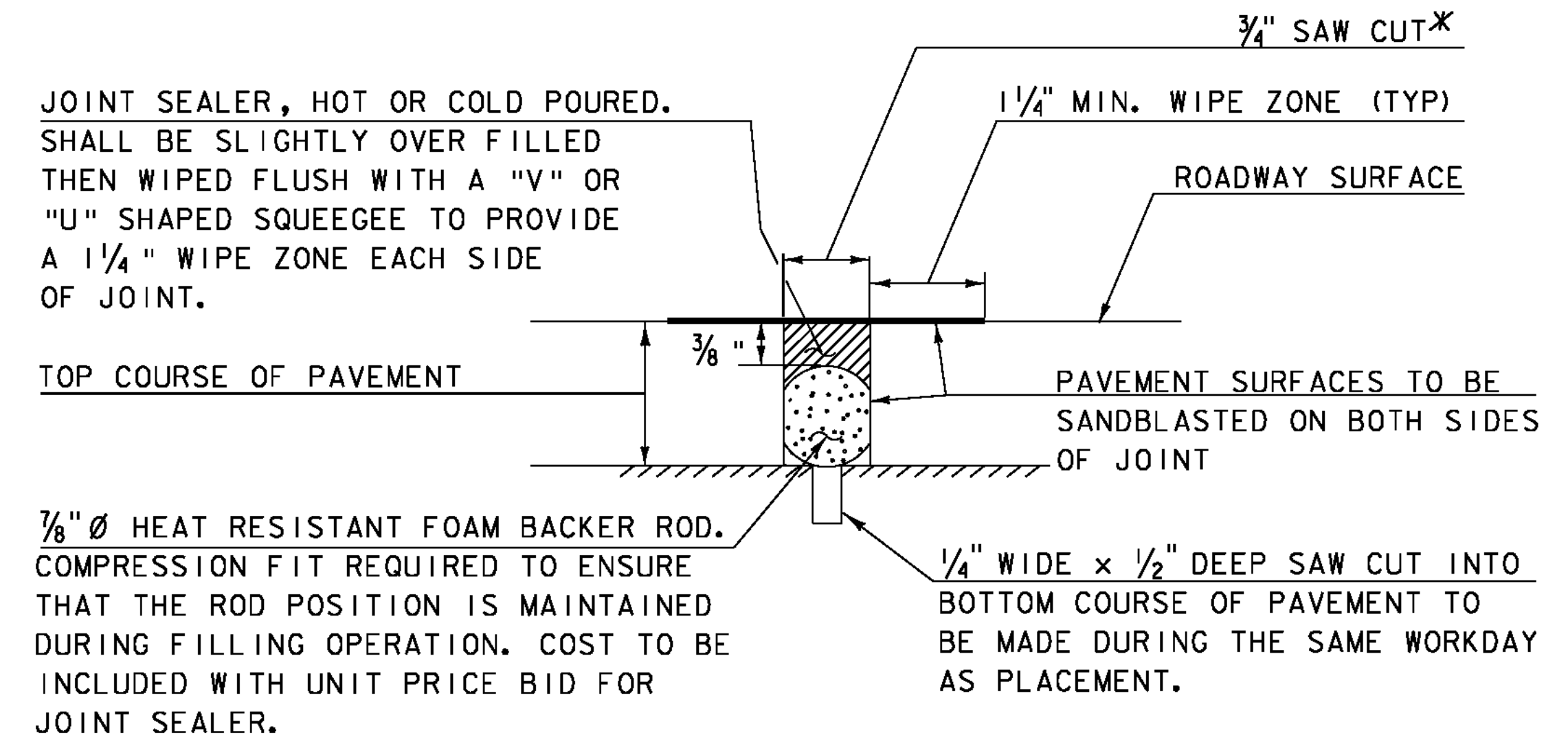


SIDEWALK PLAN
(STA 12+42.99 LT - 12+76.61 LT)

SECTION "A-A"



SIDEWALK PLAN
(STA 14+02.21 LT - 14+30.78 LT)



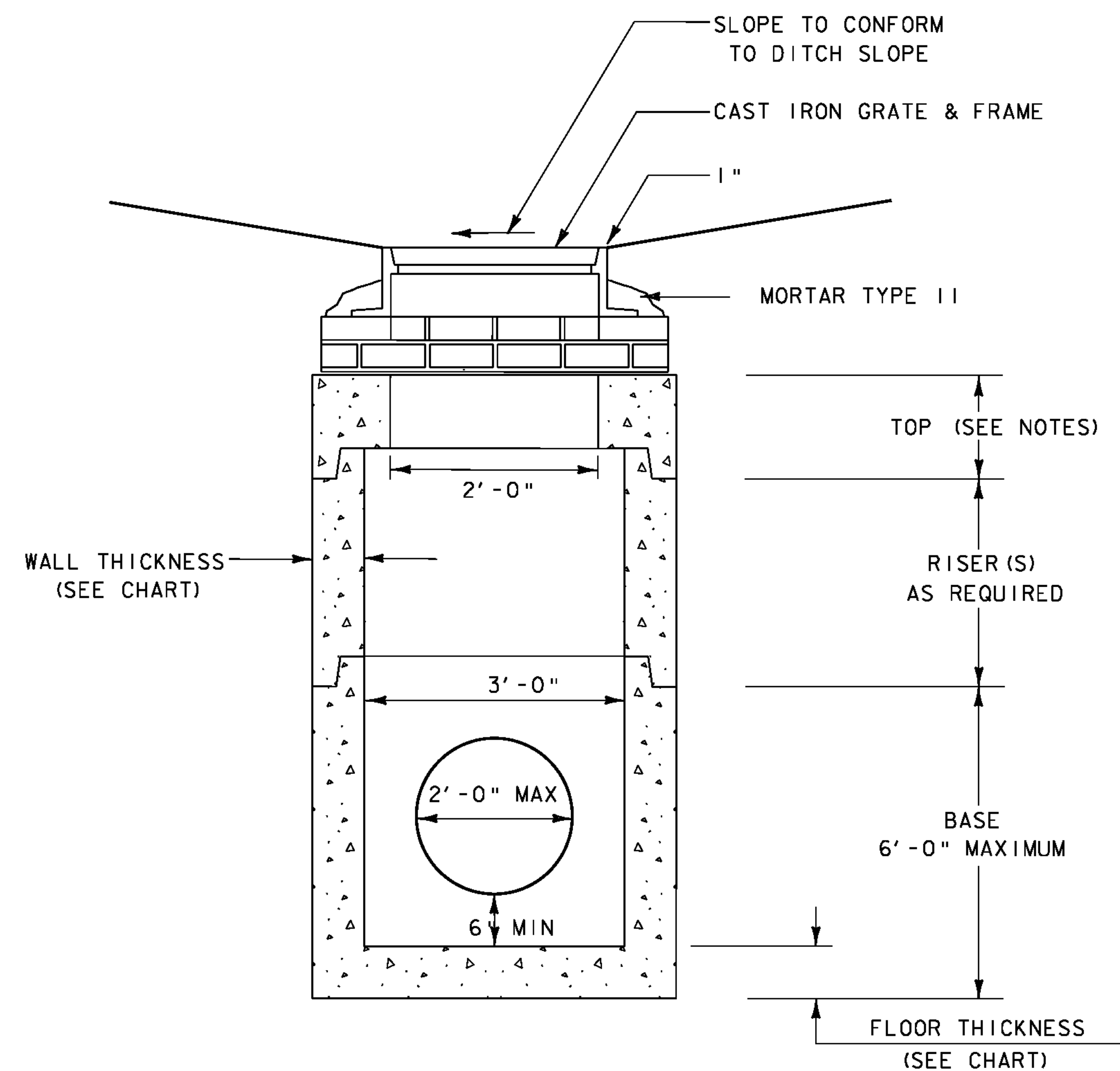
SAWED PAVEMENT JOINT DETAIL
(NOT TO SCALE)

* JOINT IS TO BE LOCATED ACCURATELY BY STRING LINING, OR OTHER MEANS, PRIOR TO PAVING, SO THAT THE SAW CUTS WILL BE MADE DIRECTLY OVER THE END OF CONCRETE DECK. JOINT SHALL BE CUT DRY IN A SINGLE PASS AND BE SEALED WITHIN 24 HOURS OR PRIOR TO EXPOSURE TO TRAFFIC. JOINT SHALL BE CLEANED PRIOR TO APPLYING THE JOINT SEALER.

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\95b168+yp.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	BRIDGE 9 MISCELLANEOUS DETAIL SHEET
DESIGNED BY: R.S.YOUNG	SHEET 79 OF 124

NOTES

1. ALL PRECAST CONCRETE DROP INLETS AND CATCH BASINS SHALL BE DESIGNED AND MANUFACTURED IN ACCORDANCE WITH SUBSECTION 705.04.
2. THE CONTRACTOR IS RESPONSIBLE FOR VERIFYING ALL INVERT ELEVATIONS, PIPE SIZES AND LOCATIONS SHOWN PRIOR TO ORDERING THE PRECAST COMPONENTS.
3. SEE STANDARD D-16 FOR CAST IRON FRAME AND GRATE DETAILS.
4. THE TOP SECTIONS MAY BE EITHER THE FLAT TOPS AS SHOWN OR CONE SECTIONS. IF CONE SECTIONS ARE USED THEY MAY EITHER BE CONCENTRIC OR ECCENTRIC. PIPES ARE NOT TO ENTER CONE SECTIONS.
5. PRECAST SECTIONS SHALL HAVE A TONGUE AND GROOVE JOINT 4" HIGH AT AN ANGLE OF 11 DEGREES CENTERED IN THE WIDTH OF THE JOINT. ALL SECTIONS SHALL BE ASSEMBLED USING AN APPROVED FLEXIBLE SEALANT.
6. ALL SECTIONS WITH MULTIPLE PIPES SHALL HAVE A MINIMUM OF 1'-0" OF OUTSIDE SURFACE BETWEEN HOLES. NO MORE THAN 75% OF A HORIZONTAL CROSS SECTION SHALL BE HOLES. HOLES SHALL BE NO CLOSER THAN 3" TO A JOINT.



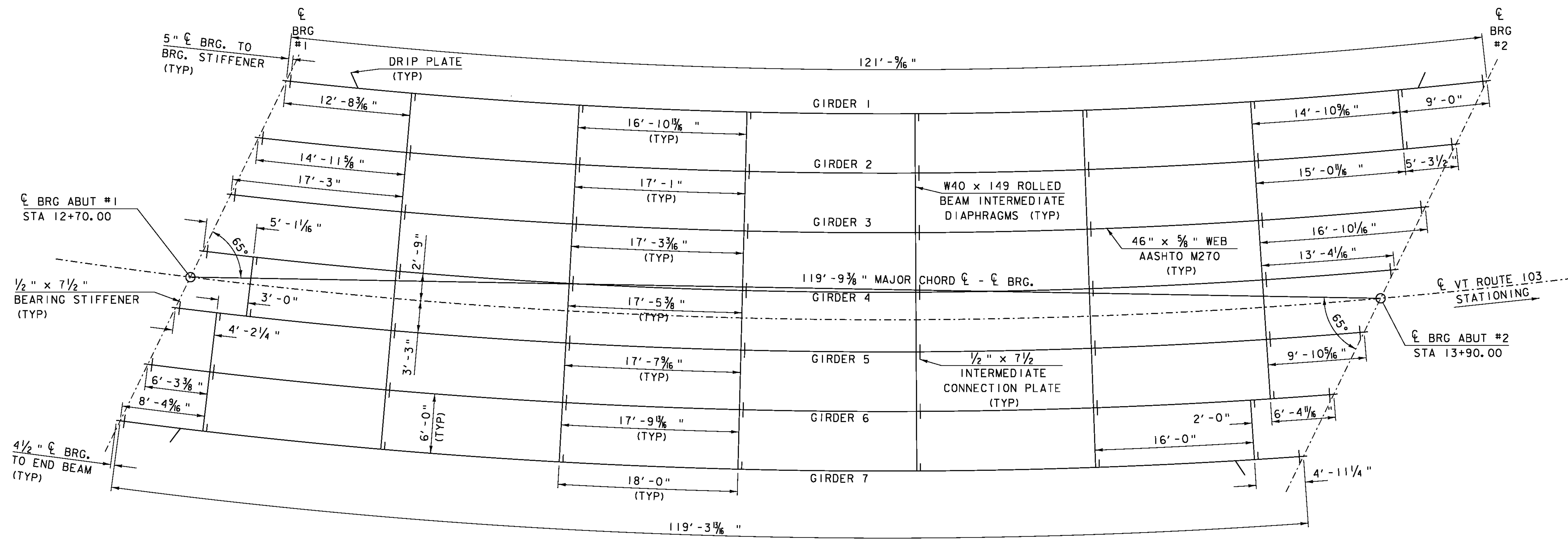
**PRECAST DROP INLET
IN DITCH**
N. T. S.

SIZING CHART

DIAMETER	WALL THICKNESS	FLOOR THICKNESS
4' - 0" OR SMALLER	5 1/4 "	6 "
5' - 0"	6 "	8 "
6' - 0"	7 "	8 "
7' - 0"	8 "	10 "
8' - 0"	9 1/4 "	10 "

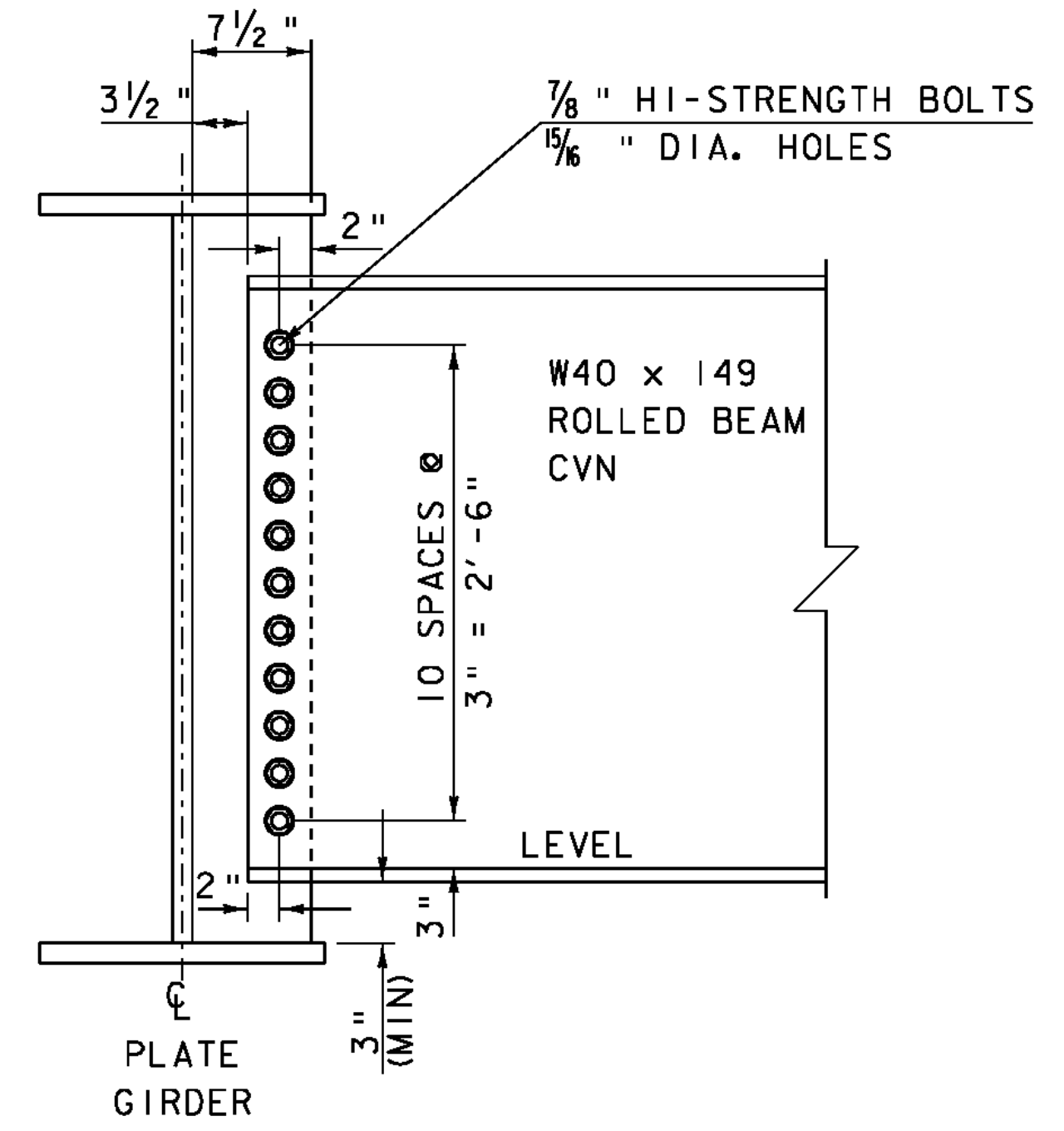
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: 95b168\s95b168u1l1ty.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
PRECAST DROP INLET DETAILS SHEET 80 OF 124



FRAMING PLAN

SCALE 3/16" = 1'-0"



NOTE: CONTRACTOR MAY SUBMIT AN EQUIVALENT PLATE DIAPHRAGMS INSTEAD OF THE ROLLED BEAM

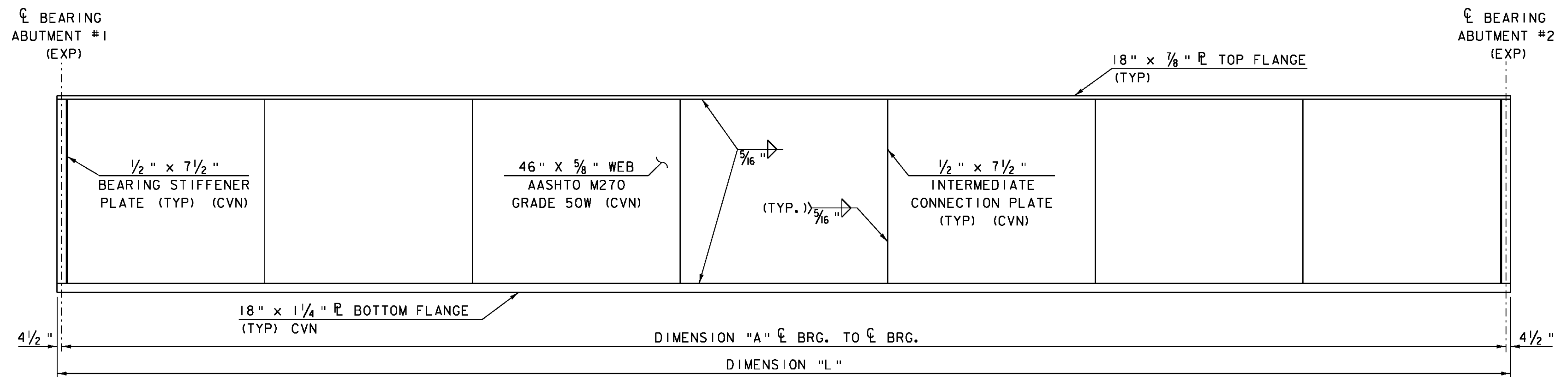
INTERMEDIATE DIAPHRAGM DETAIL

N. T. S.

NOTE: GIRDER 1 HAS A MAXIMUM SWEEP DISTANCE OF 3'-3 3/4"
 GIRDER 2 HAS A MAXIMUM SWEEP DISTANCE OF 3'-3 1/8"
 GIRDER 3 HAS A MAXIMUM SWEEP DISTANCE OF 3'-2 1/2"
 GIRDER 4 HAS A MAXIMUM SWEEP DISTANCE OF 3'-1 15/16"
 GIRDER 5 HAS A MAXIMUM SWEEP DISTANCE OF 3'-1 3/8"
 GIRDER 6 HAS A MAXIMUM SWEEP DISTANCE OF 3'-0 15/16"
 GIRDER 7 HAS A MAXIMUM SWEEP DISTANCE OF 3'-0 1/4"
 FIELD SPLICING OF NEW STEEL CURVED GIRDERS WILL NOT BE ALLOWED

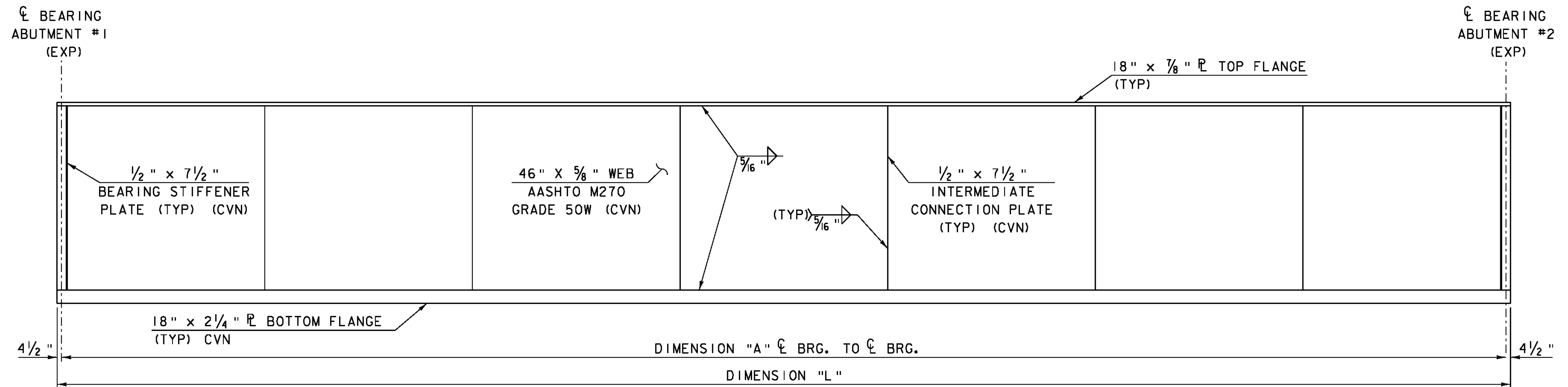
SCALE 3/16" = 1'-0"
 1 0 2 4 6 8

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: Structures\s95bi68sup.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 81 OF 124
DESIGNED BY: E.R.CHARBONNEAU	
BRIDGE 9 FRAMING PLAN	



GIRDERS #1, 2, 3, & 4 ELEVATION

VERTICAL SCALE : 3/4" = 1'-0"
 HORIZONTAL SCALE : 3/16" = 1'-0"



GIRDERS #5, 6, & 7 ELEVATION

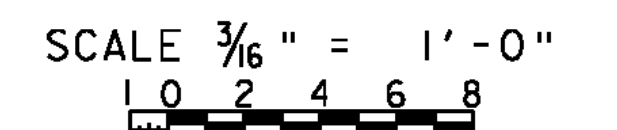
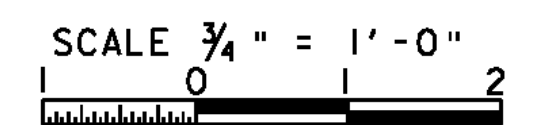
VERTICAL SCALE : 3/4" = 1'-0"
 HORIZONTAL SCALE : 3/16" = 1'-0"

GIRDER NUMBER	"A"	"L"	RADIUS
1	121.05'	121.80'	552.21'
2	120.73'	121.48'	558.21'
3	120.42'	121.17'	564.21'
4	120.13'	120.88'	570.21'
5	119.85'	120.60'	576.21'
6	119.58'	120.33'	582.21'
7	119.31'	120.06'	588.21'

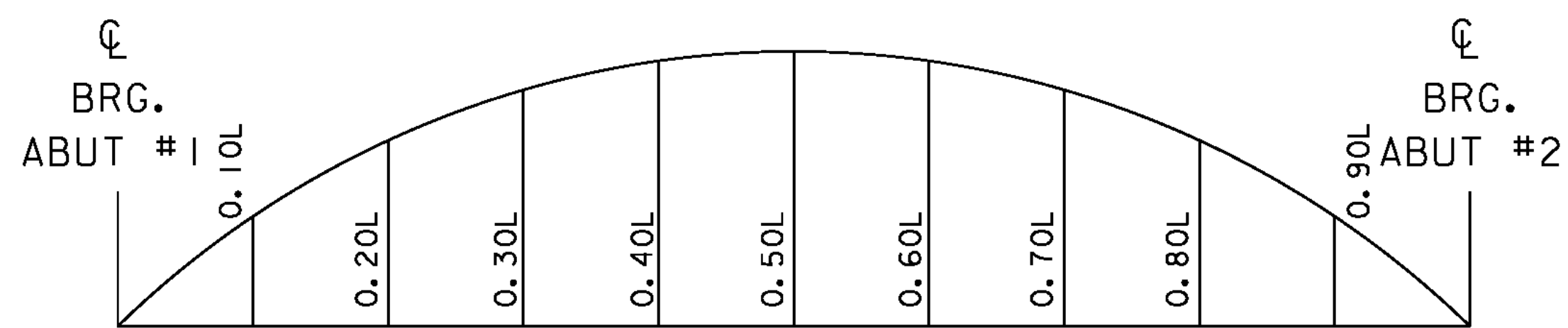
1. DIMENSIONS SHOWN ARE ALONG THE ARC OF THE ϕ OF THE GIRDER.

2. BEARING STIFFENERS SHALL BE PLUMB AND PERPENDICULAR TO THE WEB IN THEIR FINAL POSITION.

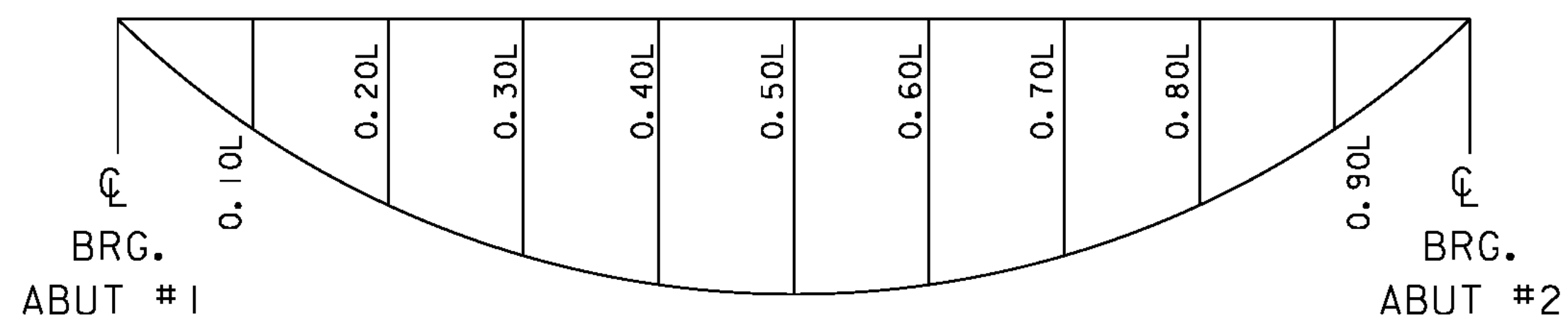
3. SHEAR STUDS SHALL BE PLACED AT BLOCKOUT LOCATIONS AFTER DECK PANEL INSTALLATION. SHEAR STUDS SHALL BE SPACED AT 18 INCHES IN THE CLOSURE POUR AREA.



PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: Structures\s95bi68sup.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 82 OF 124
DESIGNED BY: E.R.CHARBONNEAU	
BRIDGE 9 GIRDER DETAILS	



CAMBER DIAGRAM
SEE TABLES BELOW



DEAD LOAD DEFLECTION DIAGRAM
SEE TABLES BELOW

GIRDER 1	.10L	.20L	.30L	.40L	.50L	.60L	.70L	.80L	.90L
STEEL DEFLECTION	0 ⁷ / ₁₆ "	0 ⁷ / ₈ "	1 ³ / ₁₆ "	1 ³ / ₈ "	1 ⁷ / ₁₆ "	1 ⁷ / ₈ "	1 ¹ / ₄ "	0 ⁷ / ₈ "	0 ¹ / ₂ "
SLAB & SUPER DEFLECTION	1 ¹ / ₄ "	2 ⁵ / ₁₆ "	3 ³ / ₁₆ "	3 ³ / ₄ "	3 ⁵ / ₁₆ "	3 ³ / ₄ "	3 ³ / ₁₆ "	2 ³ / ₈ "	1 ¹ / ₄ "
TOTAL DEFLECTION	1 ¹¹ / ₁₆ "	3 ³ / ₁₆ "	4 ³ / ₈ "	5 ¹ / ₈ "	5 ³ / ₈ "	5 ³ / ₁₆ "	4 ¹ / ₁₆ "	3 ¹ / ₄ "	1 ³ / ₄ "
RESIDUAL CAMBER	1 ³ / ₄ "	3 ¹ / ₁₆ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ³ / ₄ "
TOTAL CAMBER	3 ¹ / ₁₆ "	6 ¹ / ₄ "	8 ⁷ / ₁₆ "	9 ³ / ₄ "	10 ³ / ₁₆ "	9 ¹ / ₁₆ "	8 ¹ / ₂ "	6 ⁷ / ₁₆ "	3 ¹ / ₂ "

GIRDER 2	.10L	.20L	.30L	.40L	.50L	.60L	.70L	.80L	.90L
STEEL DEFLECTION	0 ¹ / ₂ "	0 ¹⁵ / ₁₆ "	1 ¹ / ₄ "	1 ¹ / ₂ "	1 ⁹ / ₁₆ "	1 ³ / ₈ "	1 ¹ / ₄ "	0 ¹⁵ / ₁₆ "	0 ¹ / ₂ "
SLAB & SUPER DEFLECTION	1 ⁵ / ₁₆ "	2 ¹ / ₁₆ "	3 ⁵ / ₁₆ "	3 ⁷ / ₈ "	4 "	3 ⁵ / ₁₆ "	3 ⁵ / ₁₆ "	2 ³ / ₈ "	1 ¹ / ₄ "
TOTAL DEFLECTION	1 ¹¹ / ₁₆ "	3 ⁷ / ₁₆ "	4 ⁹ / ₁₆ "	5 ³ / ₈ "	5 ⁹ / ₁₆ "	5 ⁵ / ₁₆ "	4 ⁹ / ₁₆ "	3 ⁵ / ₁₆ "	1 ³ / ₄ "
RESIDUAL CAMBER	1 ³ / ₄ "	3 ¹ / ₁₆ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ³ / ₄ "
TOTAL CAMBER	3 ⁹ / ₁₆ "	6 ¹ / ₁₆ "	8 ⁵ / ₈ "	10 "	10 ³ / ₈ "	9 ¹ / ₁₆ "	8 ⁵ / ₈ "	6 ³ / ₈ "	3 ¹ / ₂ "

GIRDER 3	.10L	.20L	.30L	.40L	.50L	.60L	.70L	.80L	.90L
STEEL DEFLECTION	0 ⁹ / ₁₆ "	1 "	1 ³ / ₈ "	1 ⁵ / ₈ "	1 ¹¹ / ₁₆ "	1 ⁹ / ₁₆ "	1 ⁵ / ₈ "	1 "	0 ¹ / ₂ "
SLAB & SUPER DEFLECTION	1 ³ / ₈ "	2 ³ / ₁₆ "	3 ¹ / ₁₆ "	4 "	4 ¹ / ₈ "	3 ⁵ / ₁₆ "	3 ³ / ₈ "	2 ³ / ₈ "	1 ⁵ / ₁₆ "
TOTAL DEFLECTION	1 ¹⁵ / ₁₆ "	3 ⁹ / ₁₆ "	4 ¹⁵ / ₁₆ "	5 ⁵ / ₈ "	5 ¹³ / ₁₆ "	5 ¹ / ₂ "	4 ¹¹ / ₁₆ "	3 ³ / ₈ "	1 ¹⁵ / ₁₆ "
RESIDUAL CAMBER	1 ³ / ₄ "	3 ¹ / ₁₆ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ⁹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ³ / ₄ "
TOTAL CAMBER	3 ¹ / ₁₆ "	6 ⁵ / ₈ "	8 ⁷ / ₈ "	10 ¹ / ₄ "	10 ⁵ / ₈ "	10 ¹ / ₈ "	8 ³ / ₄ "	6 ⁷ / ₁₆ "	3 ⁹ / ₁₆ "

GIRDER 4	.10L	.20L	.30L	.40L	.50L	.60L	.70L	.80L	.90L
STEEL DEFLECTION	0 ⁵ / ₈ "	1 ¹ / ₈ "	1 ¹ / ₂ "	1 ³ / ₄ "	1 ¹³ / ₁₆ "	1 ¹¹ / ₁₆ "	1 ¹ / ₁₆ "	1 ¹ / ₁₆ "	0 ⁹ / ₁₆ "
SLAB & SUPER DEFLECTION	1 ³ / ₈ "	2 ³ / ₈ "	3 ⁹ / ₁₆ "	4 ¹ / ₈ "	4 ⁵ / ₁₆ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	2 ¹ / ₁₆ "	1 ¹ / ₄ "
TOTAL DEFLECTION	2 "	3 ³ / ₄ "	5 ¹ / ₁₆ "	5 ⁷ / ₈ "	6 ¹ / ₈ "	5 ³ / ₄ "	4 ¹ / ₈ "	3 ¹ / ₂ "	1 ¹³ / ₁₆ "
RESIDUAL CAMBER	1 ³ / ₄ "	3 ¹ / ₁₆ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹³ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ³ / ₄ "
TOTAL CAMBER	3 ¹ / ₄ "	6 ¹⁵ / ₁₆ "	9 ¹ / ₈ "	10 ¹ / ₂ "	10 ¹⁵ / ₁₆ "	10 ³ / ₈ "	8 ¹⁵ / ₁₆ "	6 ⁹ / ₁₆ "	3 ⁹ / ₁₆ "

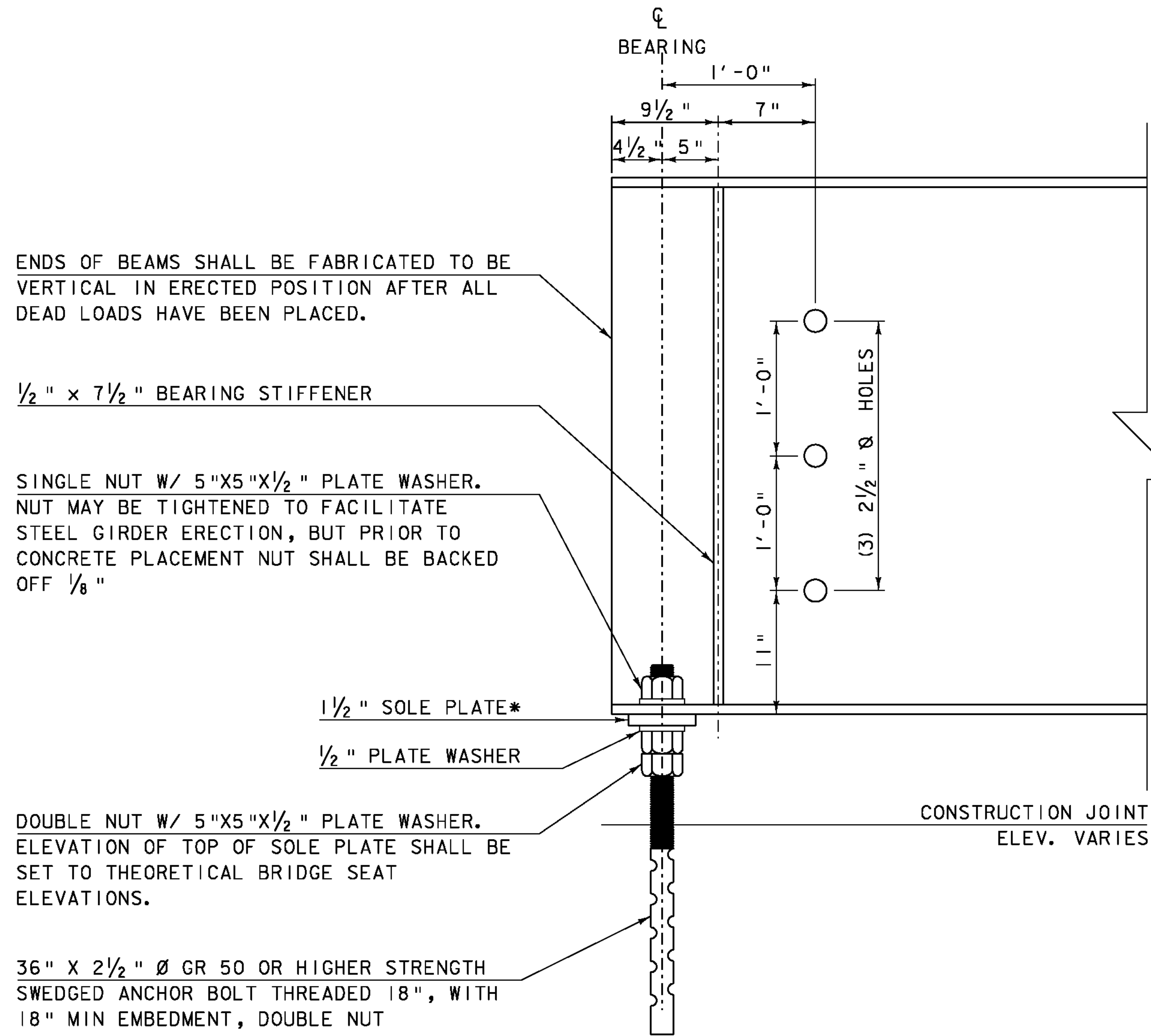
GIRDER 5	.10L	.20L	.30L	.40L	.50L	.60L	.70L	.80L	.90L
STEEL DEFLECTION	0 ⁵ / ₈ "	1 ³ / ₁₆ "	1 ⁵ / ₈ "	1 ⁷ / ₈ "	1 ¹⁵ / ₁₆ "	1 ¹³ / ₁₆ "	1 ⁹ / ₁₆ "	1 ¹ / ₈ "	0 ⁹ / ₁₆ "
SLAB & SUPER DEFLECTION	1 ¹ / ₂ "	2 ¹¹ / ₁₆ "	3 ¹ / ₁₆ "	4 ¹ / ₄ "	4 ¹ / ₂ "	4 ¹ / ₄ "	3 ⁹ / ₁₆ "	2 ⁹ / ₁₆ "	1 ³ / ₈ "
TOTAL DEFLECTION	2 ¹ / ₈ "	3 ⁷ / ₈ "	5 ⁵ / ₁₆ "	6 ¹ / ₈ "	6 ⁷ / ₁₆ "	6 ¹ / ₁₆ "	5 ¹ / ₈ "	3 ¹ / ₁₆ "	1 ¹⁵ / ₁₆ "
RESIDUAL CAMBER	1 ³ / ₄ "	3 ¹ / ₁₆ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹³ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ³ / ₄ "
TOTAL CAMBER	3 ⁷ / ₈ "	6 ¹⁵ / ₁₆ "	9 ³ / ₈ "	10 ³ / ₄ "	11 ¹ / ₄ "	10 ¹ / ₁₆ "	9 ³ / ₁₆ "	6 ³ / ₄ "	3 ¹ / ₁₆ "

GIRDER 6	.10L	.20L	.30L	.40L	.50L	.60L	.70L	.80L	.90L
STEEL DEFLECTION	0 ¹¹ / ₁₆ "	1 ¹ / ₄ "	1 ³ / ₄ "	2 "	2 ¹ / ₈ "	2 "	1 ¹¹ / ₁₆ "	1 ³ / ₁₆ "	0 ⁵ / ₈ "
SLAB & SUPER DEFLECTION	1 ¹ / ₂ "	2 ¹³ / ₁₆ "	3 ¹ / ₁₆ "	4 ¹ / ₂ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ³ / ₄ "	2 ³ / ₄ "	1 ⁷ / ₁₆ "
TOTAL DEFLECTION	2 ³ / ₁₆ "	4 ¹ / ₁₆ "	5 ⁹ / ₁₆ "	6 ¹ / ₂ "	6 ³ / ₄ "	6 ⁷ / ₁₆ "	5 ⁷ / ₁₆ "	3 ⁵ / ₁₆ "	2 ¹ / ₁₆ "
RESIDUAL CAMBER	1 ³ / ₄ "	3 ¹ / ₁₆ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹³ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ³ / ₄ "
TOTAL CAMBER	3 ¹⁵ / ₁₆ "	7 ¹ / ₈ "	9 ⁵ / ₈ "	11 ¹ / ₈ "	11 ⁹ / ₁₆ "	11 ¹ / ₁₆ "	9 ¹ / ₂ "	7 "	3 ⁹ / ₁₆ "

GIRDER 7	.10L	.20L	.30L	.40L	.50L	.60L	.70L	.80L	.90L
STEEL DEFLECTION	0 ¹¹ / ₁₆ "	1 ⁵ / ₁₆ "	1 ⁹ / ₁₆ "	2 ¹ / ₈ "	2 ¹ / ₄ "	2 ³ / ₁₆ "	1 ⁷ / ₈ "	1 ³ / ₈ "	0 ³ / ₄ "
SLAB & SUPER DEFLECTION	1 ⁹ / ₁₆ "	2 ¹⁵ / ₁₆ "	4 "	4 ¹ / ₁₆ "	4 ¹ / ₈ "	4 ⁵ / ₈ "	3 ¹⁵ / ₁₆ "	2 ⁷ / ₈ "	1 ⁹ / ₁₆ "
TOTAL DEFLECTION	2 ¹ / ₄ "	4 ¹ / ₄ "	5 ¹ / ₁₆ "	6 ⁹ / ₁₆ "	7 ¹ / ₈ "	6 ¹³ / ₁₆ "	5 ¹ / ₁₆ "	4 ¹ / ₄ "	2 ⁵ / ₁₆ "
RESIDUAL CAMBER	1 ³ / ₄ "	3 ¹ / ₁₆ "	4 ¹ / ₁₆ "	4 ⁵ / ₈ "	4 ¹³ / ₁₆ "	4 ⁵ / ₈ "	4 ¹ / ₁₆ "	3 ¹ / ₁₆ "	1 ³ / ₄ "
TOTAL CAMBER	4 "	7 ⁵ / ₁₆ "	9 ⁷ / ₈ "	11 ⁷ / ₁₆ "	11 ¹⁵ / ₁₆ "	11 ¹ / ₁₆ "	9 ⁷ / ₈ "	7 ⁵ / ₁₆ "	4 ¹ / ₁₆ "

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: Structures\s95b168sup.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: E.R.CHARBONNEAU CHECKED BY: R.S.YOUNG
BRIDGE 9 CAMBER AND DEFLECTION DETAILS SHEET 83 OF 124



ENDS OF BEAMS SHALL BE FABRICATED TO BE VERTICAL IN ERECTED POSITION AFTER ALL DEAD LOADS HAVE BEEN PLACED.

1/2" x 7 1/2" BEARING STIFFENER

SINGLE NUT W/ 5"x5"x1/2" PLATE WASHER. NUT MAY BE TIGHTENED TO FACILITATE STEEL GIRDER ERECTION, BUT PRIOR TO CONCRETE PLACEMENT NUT SHALL BE BACKED OFF 1/8"

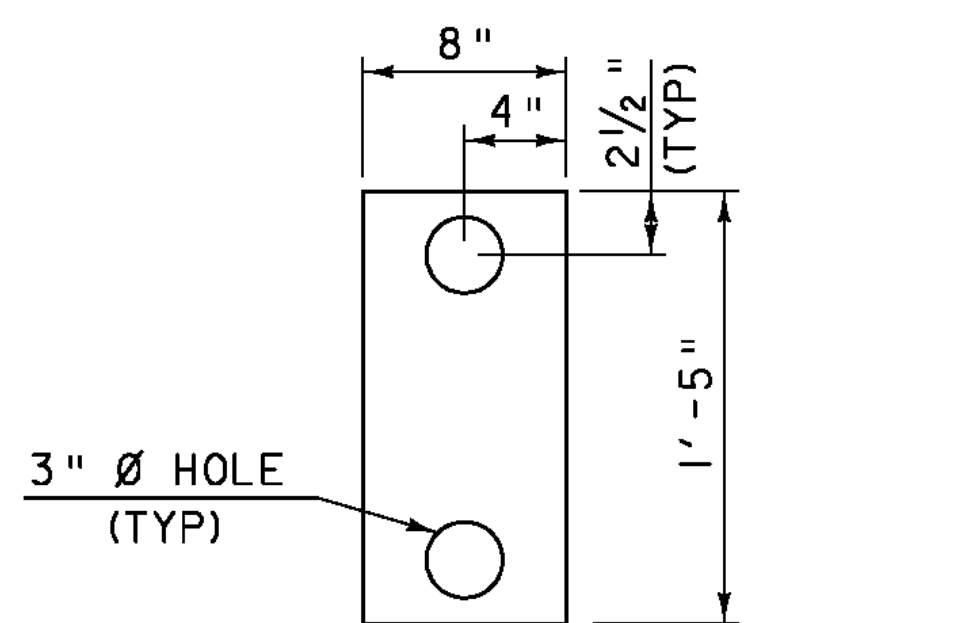
1/2" SOLE PLATE*
1/2" PLATE WASHER

DOUBLE NUT W/ 5"x5"x1/2" PLATE WASHER. ELEVATION OF TOP OF SOLE PLATE SHALL BE SET TO THEORETICAL BRIDGE SEAT ELEVATIONS.

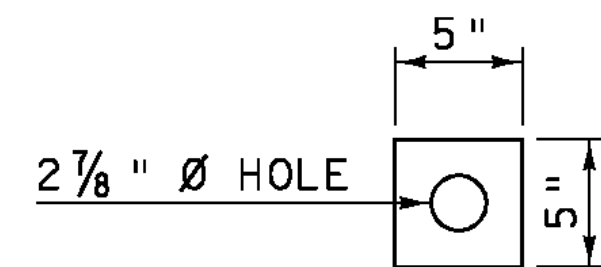
36" X 2 1/2" Ø GR 50 OR HIGHER STRENGTH SWEDGED ANCHOR BOLT THREADED 18", WITH 18" MIN EMBEDMENT, DOUBLE NUT

**ELEVATION VIEW
END OF STEEL
MEMBER AT ABUTMENT**

SCALE 1 1/2" = 1'-0"



1/2" SOLE PLATE DETAIL
SCALE 1 1/2" = 1'-0"



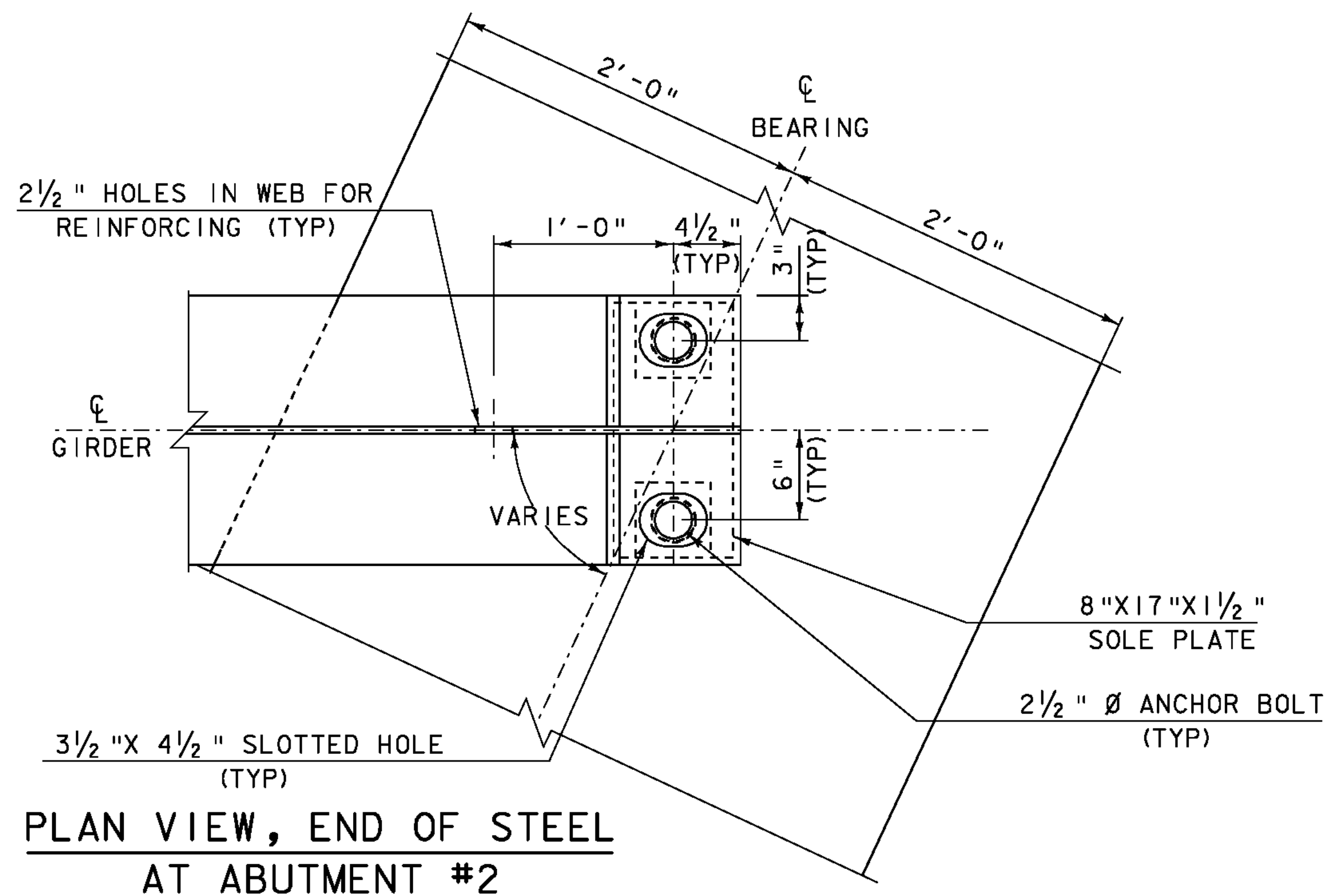
1/2" PLATE WASHER DETAIL
SCALE 1 1/2" = 1'-0"

NOTES:

1. THE SOLE PLATES, ANCHOR BOLTS, WASHERS AND NUTS SHALL BE PAID FOR UNDER ITEM 531.14, "BEARING DEVICE ASSEMBLY, INTEGRAL ABUTMENT" AND SHALL CONFORM TO SECTION 531.
2. ANCHOR BOLTS SHALL BE 2 1/2" DIAMETER, TYPE I BOLTS MEETING ASTM A449. NUTS SHALL MEET AASHTO M291. THE CONTRACTOR SHALL ENSURE THAT THE ANCHOR BOLTS ARE INSTALLED IN A PLUMB POSITION. ONE EXTRA ANCHOR BOLT SHALL BE SUPPLIED FOR TESTING PURPOSES.
3. ALL STEEL IN BEARING DEVICE ASSEMBLY SHALL BE AASHTO M270M/M270 GR 36 UNLESS OTHERWISE NOTED.
4. SUBSTITUTIONS FOR BEARING DEVICE ASSEMBLY COMPONENT MATERIALS AND SIZES SHALL BE DETAILED ON THE FABRICATION DRAWINGS. ALL SUBSTITUTIONS SHALL BE APPROVED BY THE PROJECT MANAGER PRIOR TO FABRICATION AS PER SUBSECTION 506.04.

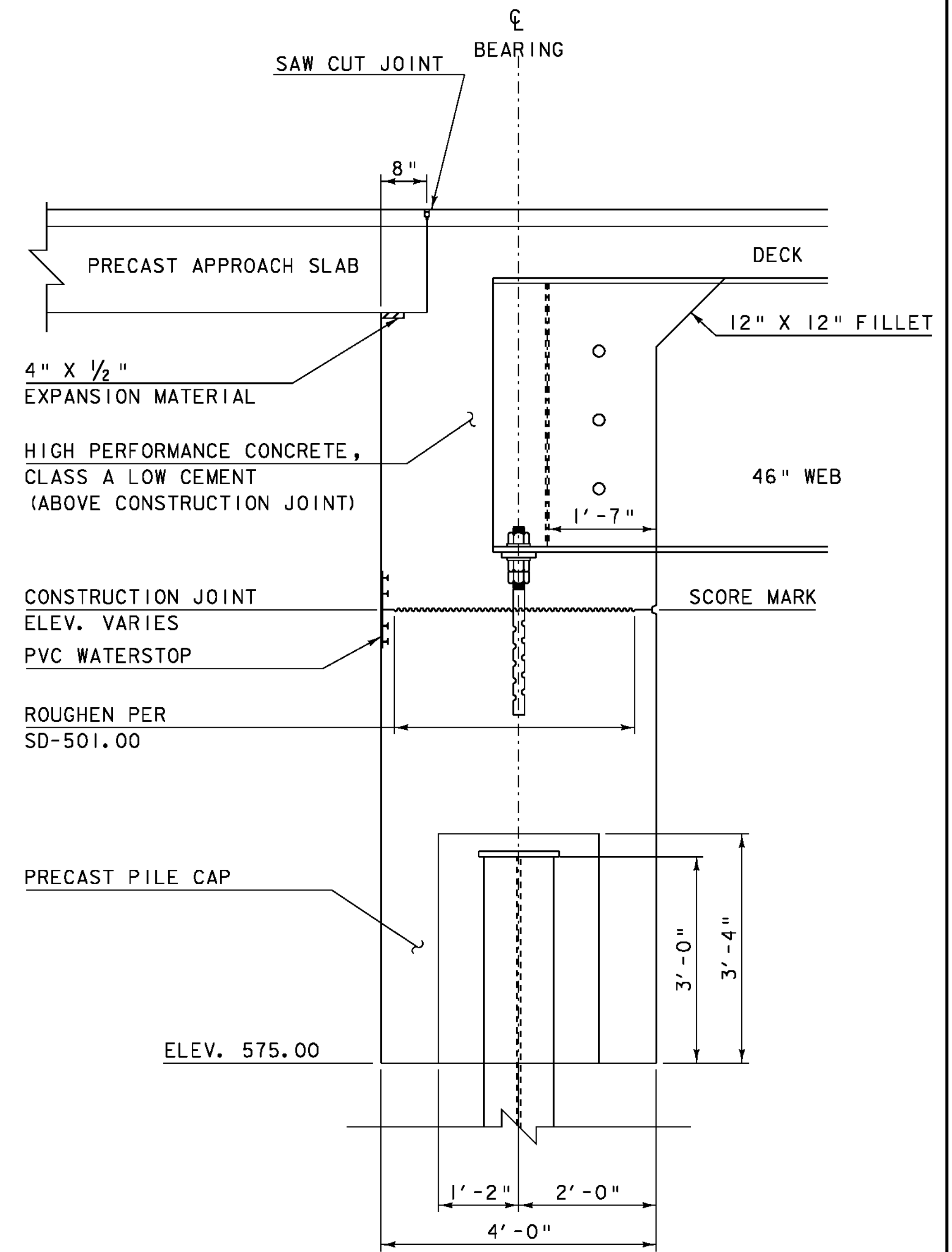
THEORETICAL TOP OF SOLE PLATE ELEVATIONS		
ABUTMENT #1	ABUTMENT #2	
581.50	580.17	GIRDER 1
581.61	580.39	GIRDER 2
581.72	580.59	GIRDER 3
581.83	580.80	GIRDER 4
581.86	580.92	GIRDER 5
581.97	581.11	GIRDER 6
582.07	581.30	GIRDER 7

*GREASE TOP OF SOLE PLATE BEFORE GIRDER PLACEMENT



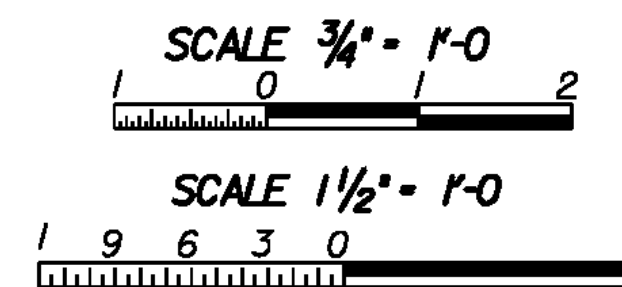
**PLAN VIEW, END OF STEEL
AT ABUTMENT #2**

REVERSE GIRDER FOR ABUTMENT #1
SCALE 1 1/2" = 1'-0"



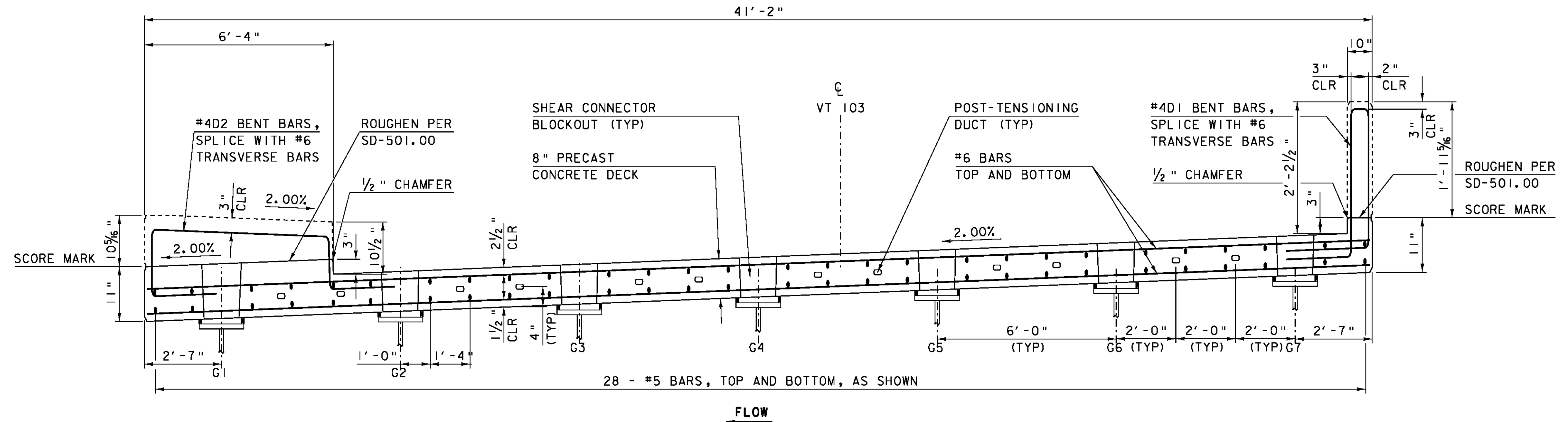
**BRIDGE END DETAIL AND
ABUTMENT TYPICAL SECTION**

SCALE 3/4" = 1'-0"



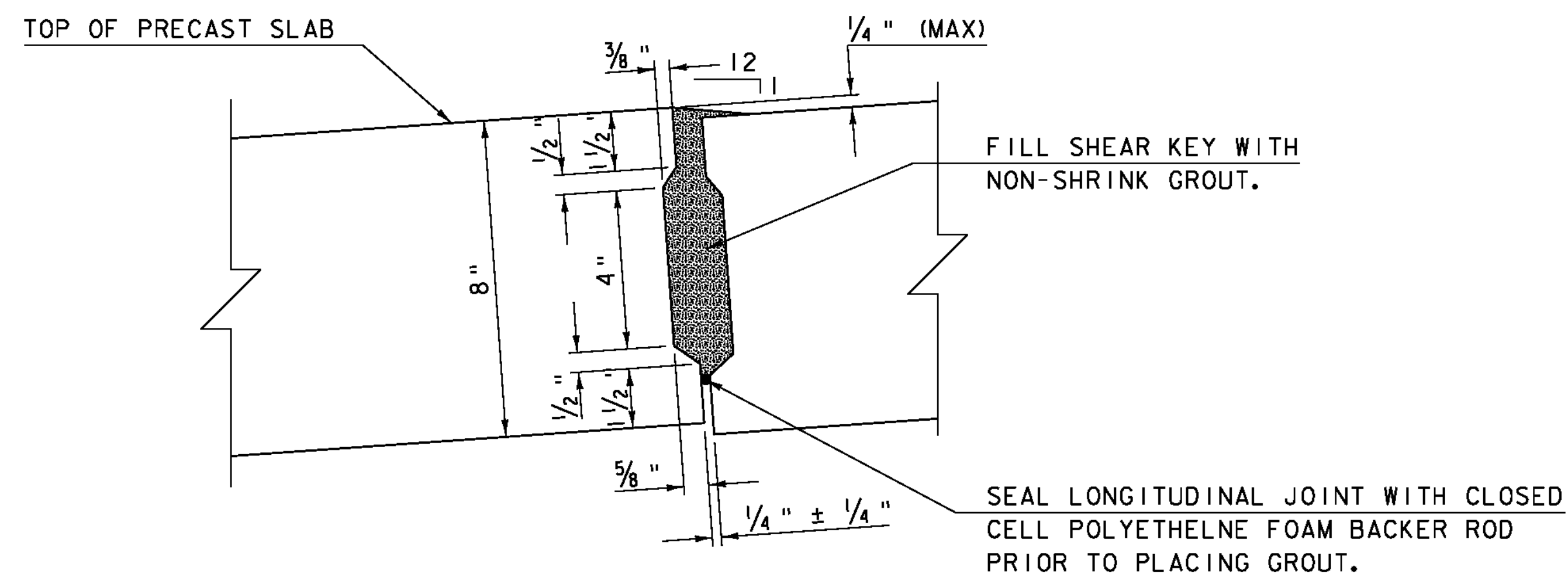
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: 95b168\95b168sub.dgn PLOT DATE: 21-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 9 BEARING DETAILS SHEET 84 OF 124



PRECAST SLAB TYPICAL SECTION

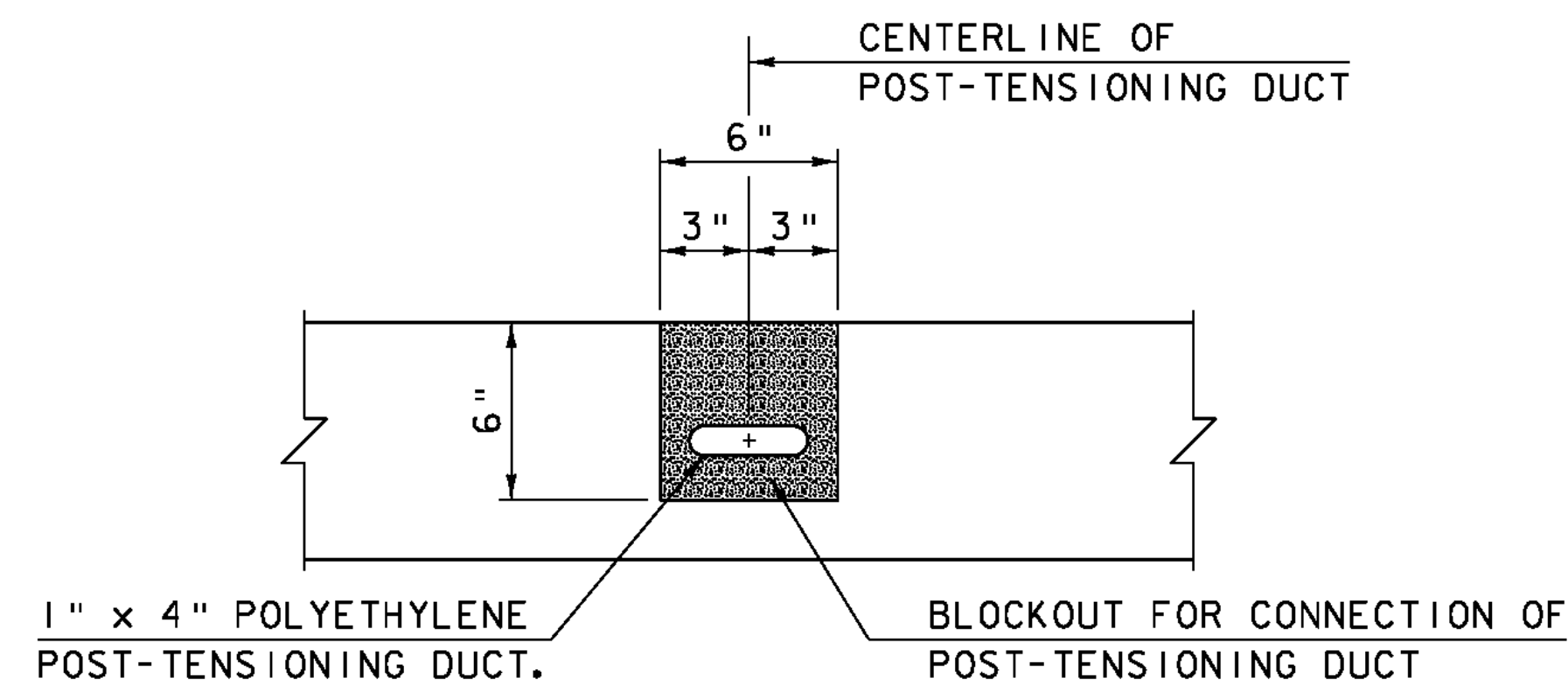
HORIZONTAL SCALE : 1/2" = 1'-0"
 VERTICAL SCALE : 1/4" = 1'-0"



TRANSVERSE SHEAR KEY DETAILS

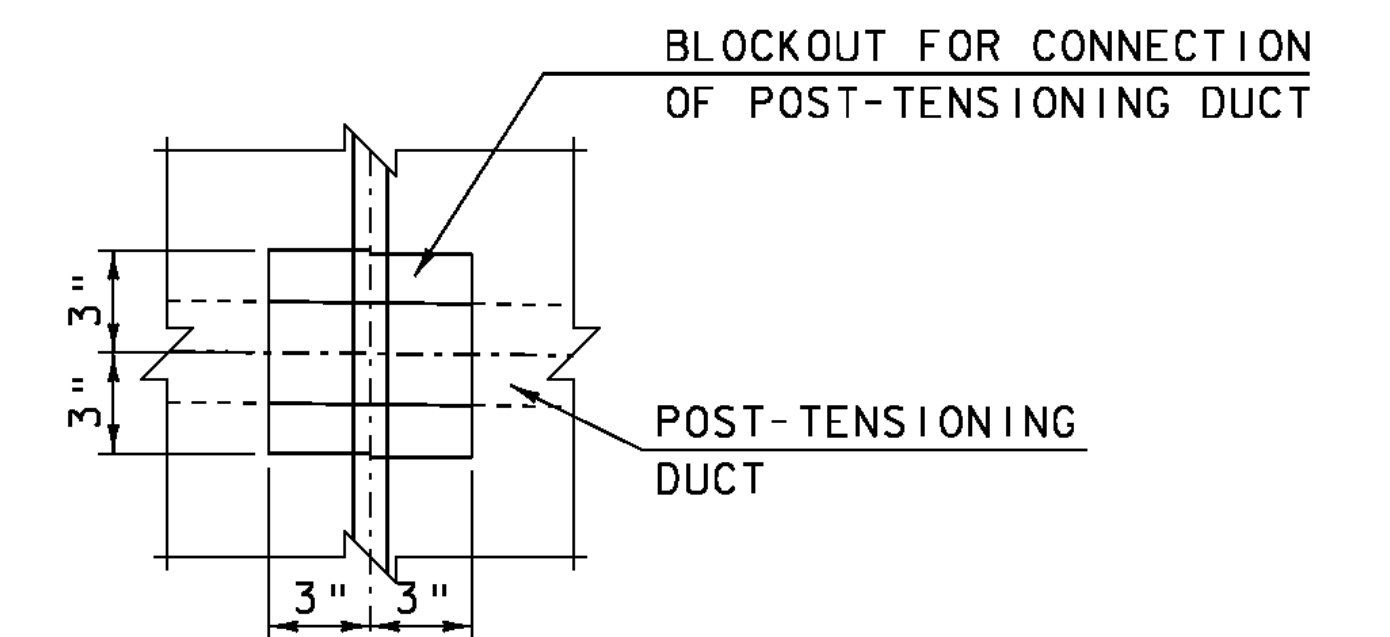
N. T. S.

- 1: THE SLAB SHALL BE PLACED AT THE NOMINAL SPACING SHOWN ON THE PLANS WITH A 1/4" WIDE GAP BETWEEN THE SLABS. THE WIDTH OF THIS GAP CAN VARY DUE TO TOLERANCES OF THE SLABS.
- 2: GROUT FOR SHEAR KEYS SHALL BE RODDED OR VIBRATED TO ENSURE THAT ALL VOIDS IN THE SHEAR KEYS ARE FILLED.
- 3: POST-TENSIONING DUCT SHOWN IS FOR 3 - 1/2" DIA. PRESTRESSING STRANDS. ALTERNATE DUCTS MAY BE USED. THE CONNECTION OF THE DUCT SHALL BE WATERTIGHT.
- 4: FILL BLOCKOUT WITH NON-SHRINK GROUT SIMULTANEOUSLY WITH THE TRANSVERSE SHEAR KEYS.
- 5: FORM SHEAR KEY ALONG INTERFACE OF PRECAST SLABS AND CLOSURE POUR.



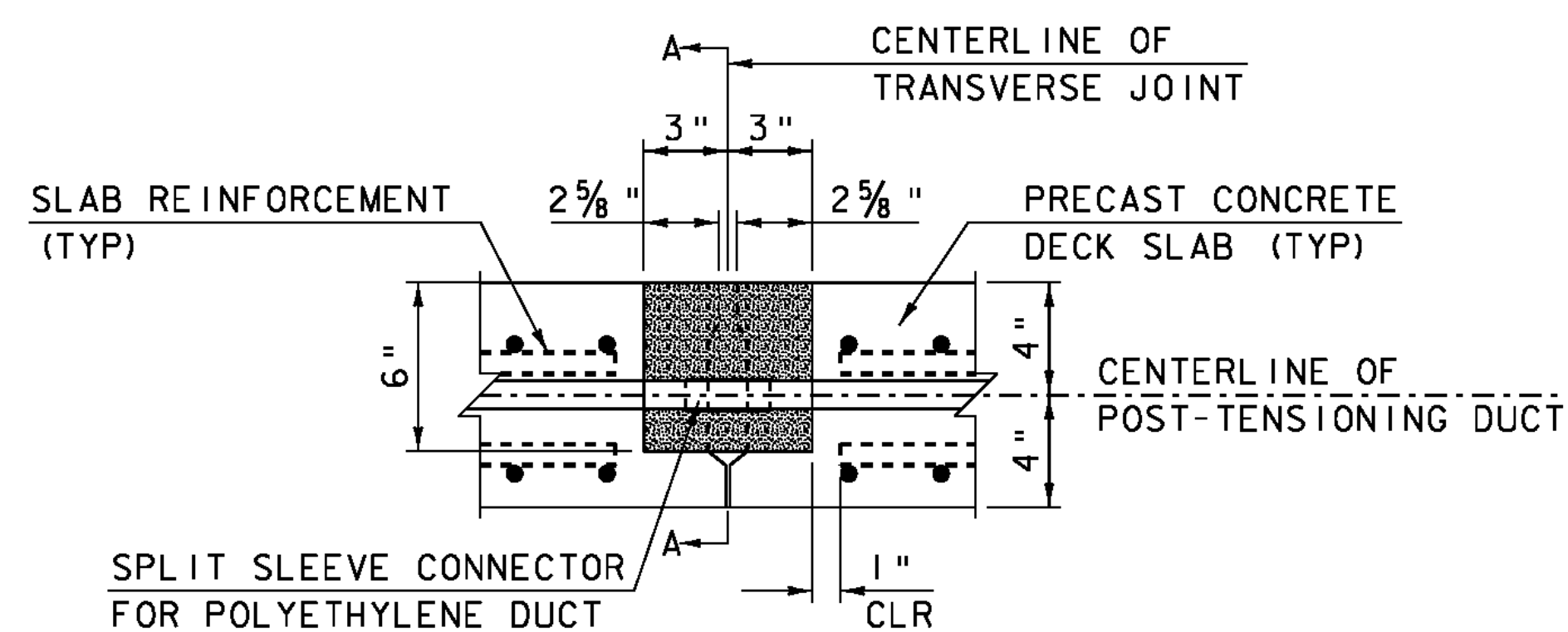
SECTION "A-A"

N. T. S.



PLAN - BLOCKOUT FOR POST-TENSIONING DUCT

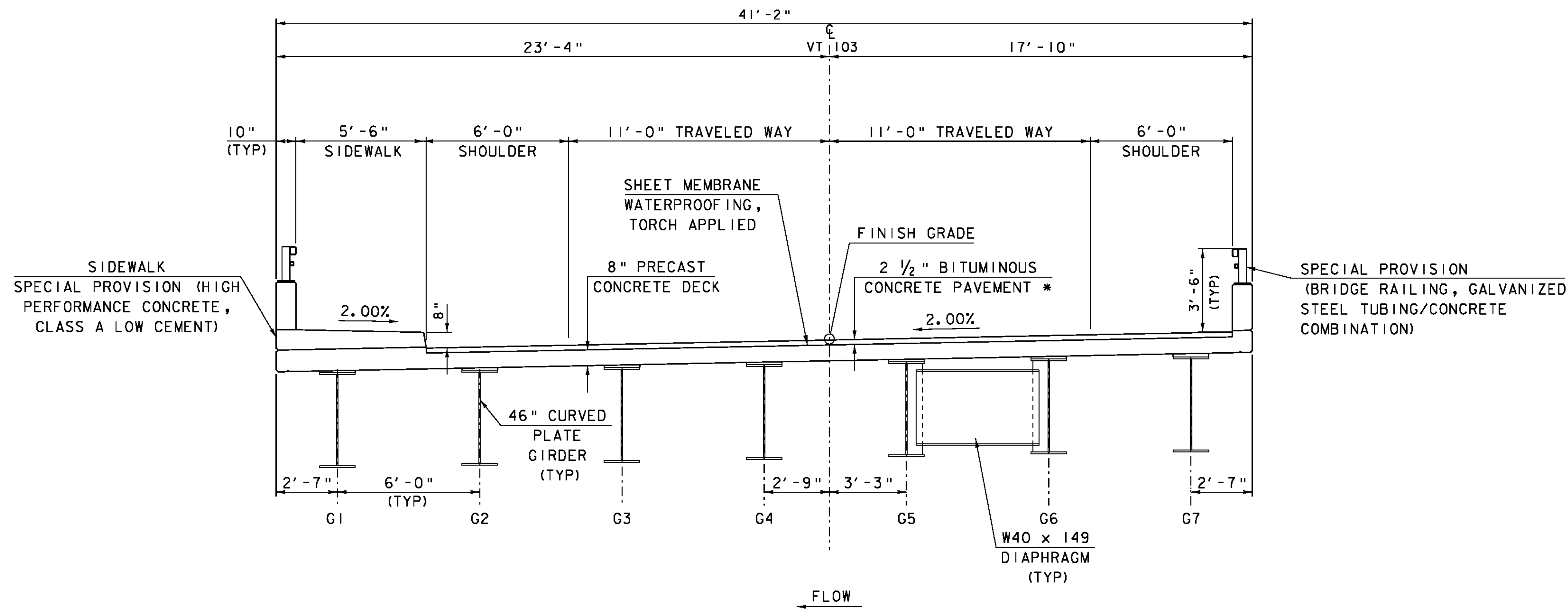
N. T. S.



TYPICAL SECTION-TRAVERSE DECK JOINT AT POST-TENSIONING DUCT

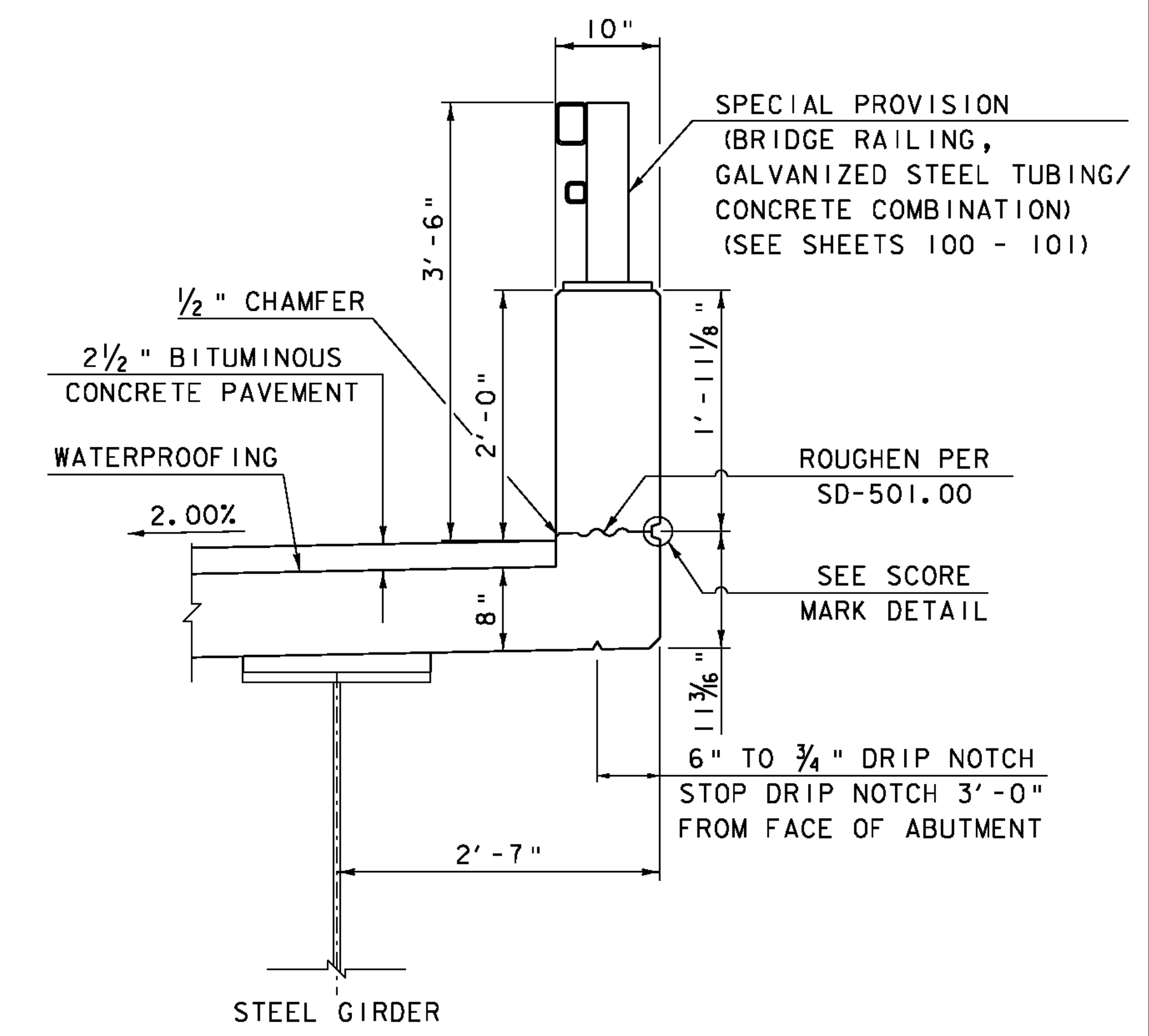
N. T. S.

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: Structures\s95b168sup.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	DESIGNED BY: E.R.CHARBONNEAU
BR9 PRECAST DECK REINFORCING TYP. SEC.	SHEET 85 OF 124

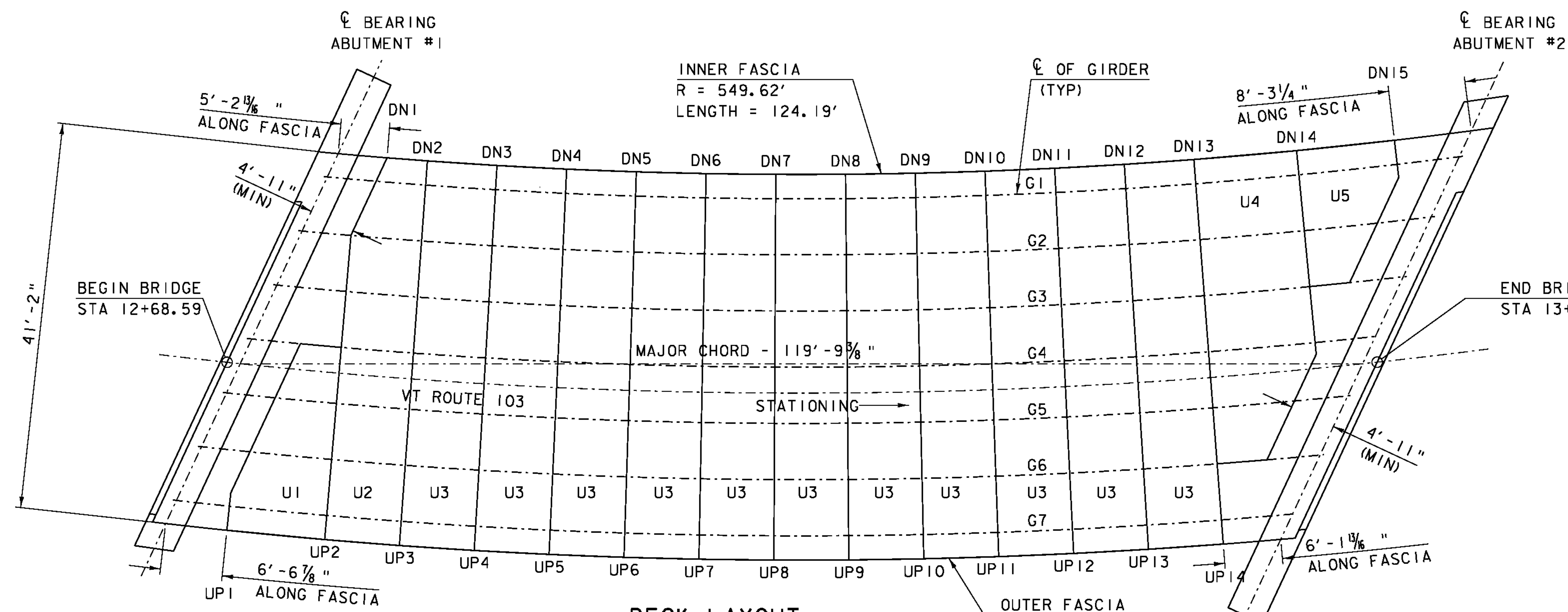


TYPICAL BRIDGE SECTION
SCALE 1" = 3'-0"

* 1 1/4" TYPE IV OVER
1 1/4" TYPE IV
NOTE: ALL TRANSVERSE DIMENSIONS ARE RADIAL

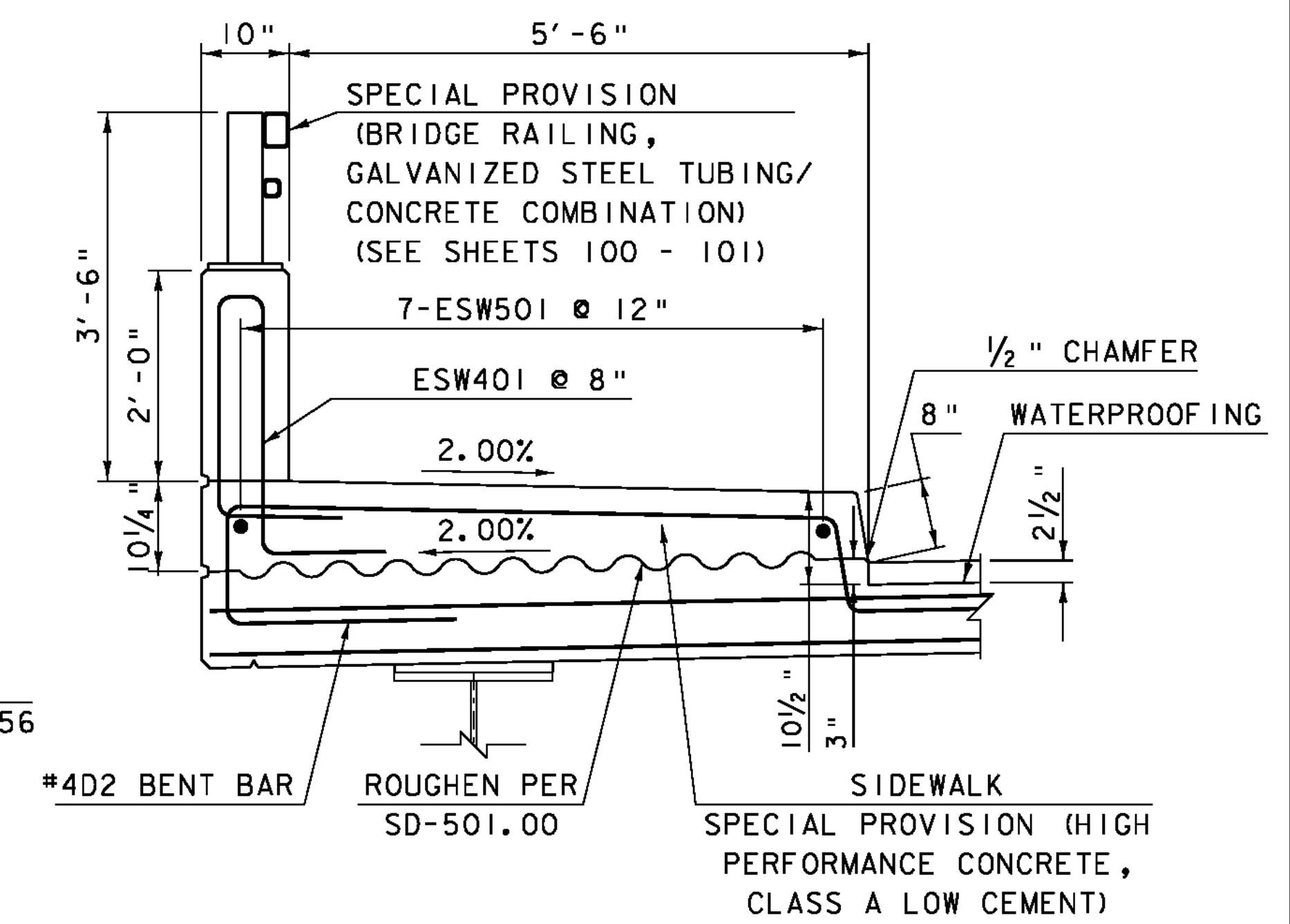


TYPICAL RAIL W/O SIDEWALK
N. T. S.



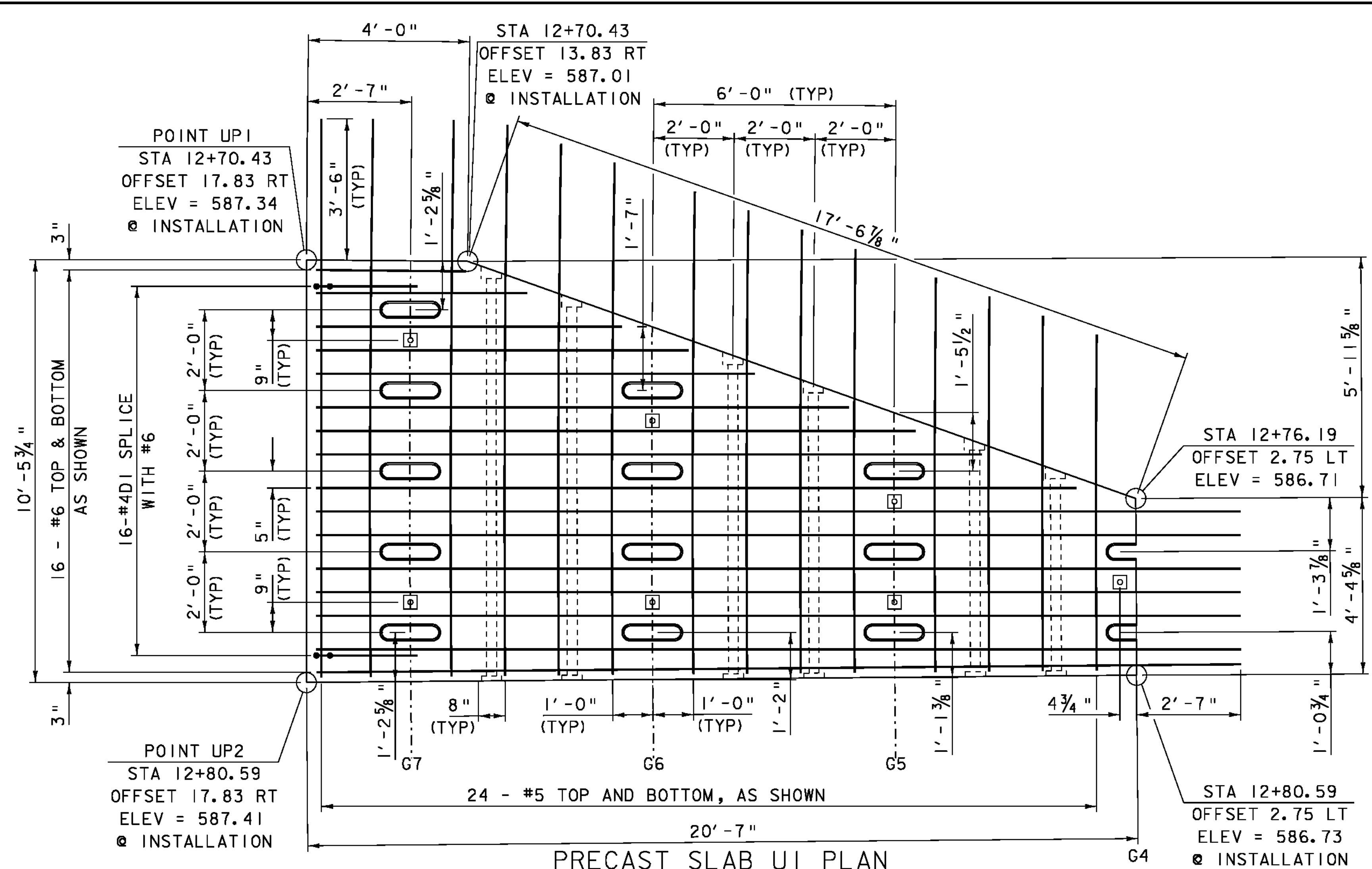
DECK LAYOUT

SCALE 1/8" = 1'-0"
10 2 4 6 8

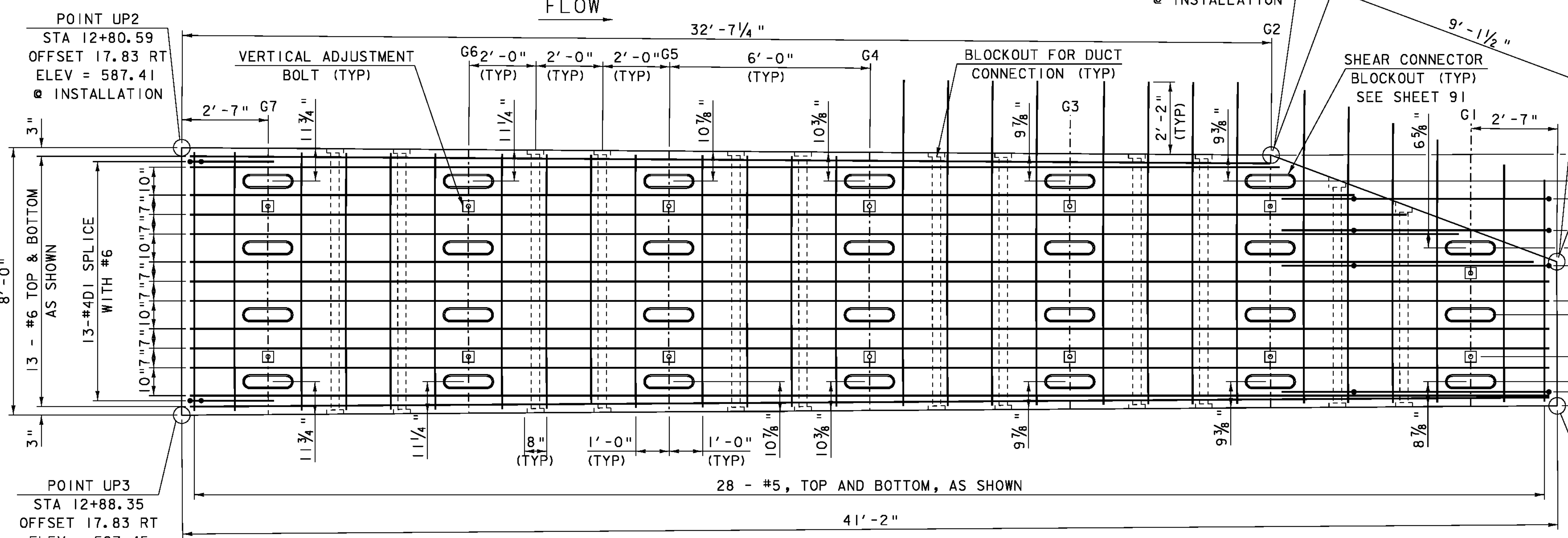


TYPICAL RAIL WITH SIDEWALK
N. T. S.

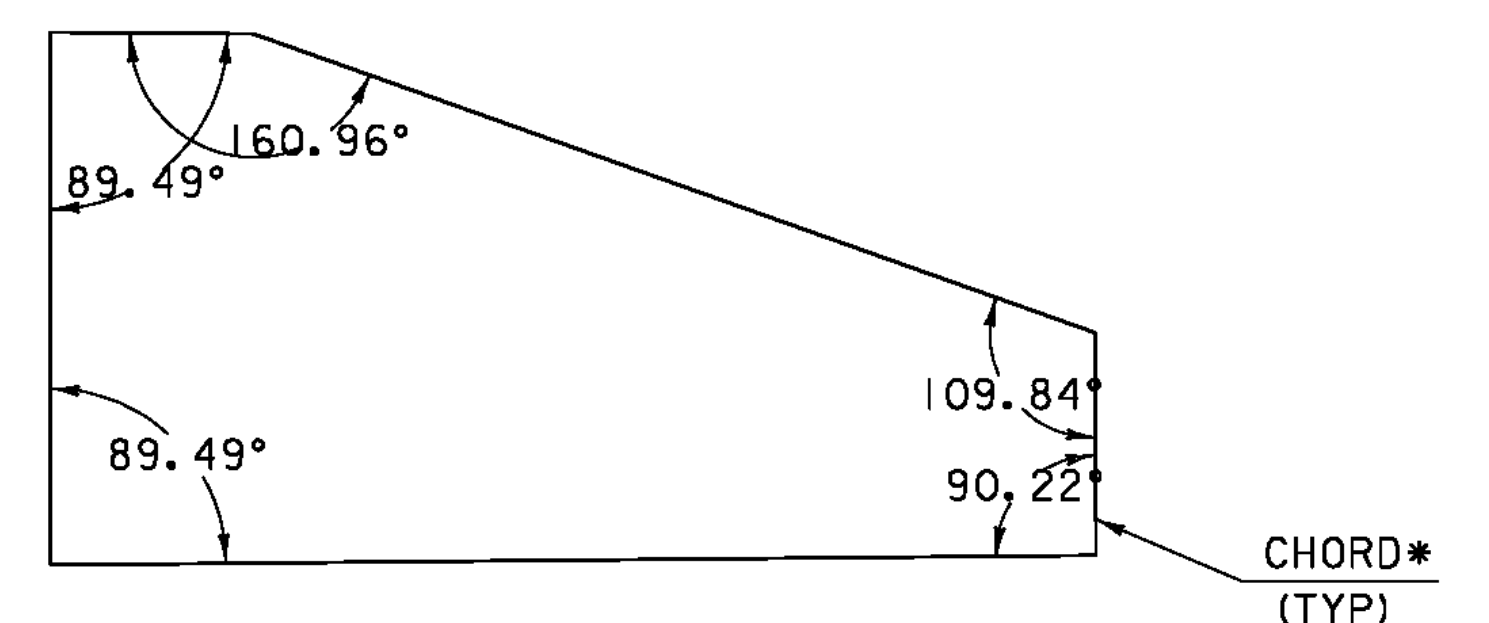
PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: Structures\s95b168sup.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 86 OF 124
DESIGNED BY: E.R.CHARBONNEAU	
BRIDGE 9 DECK LAYOUT DETAILS	



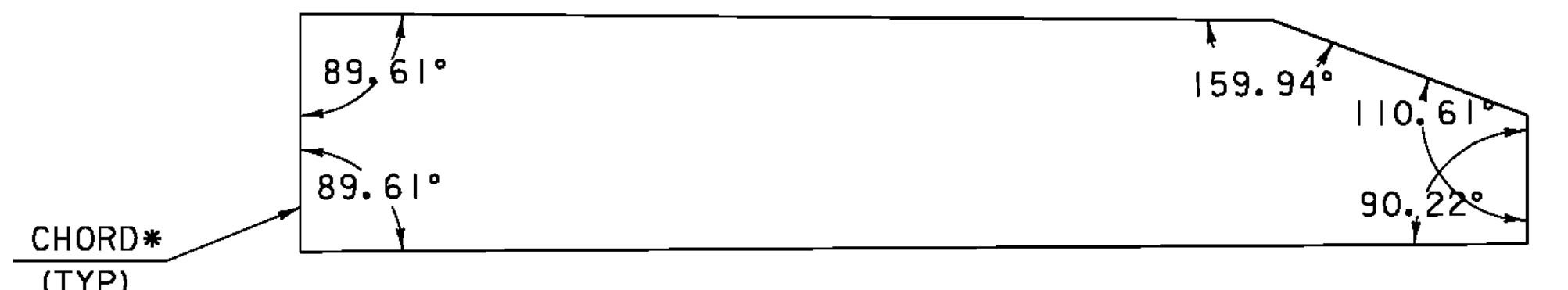
PRECAST SLAB U1 PLAN
SCALE 1/2" = 1'-0"



PRECAST SLAB U2 PLAN
SCALE 1/2" = 1'-0"



UI ANGLES

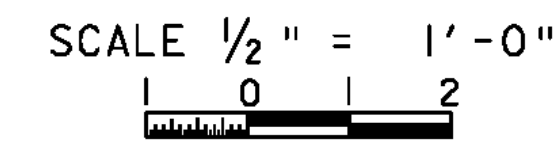


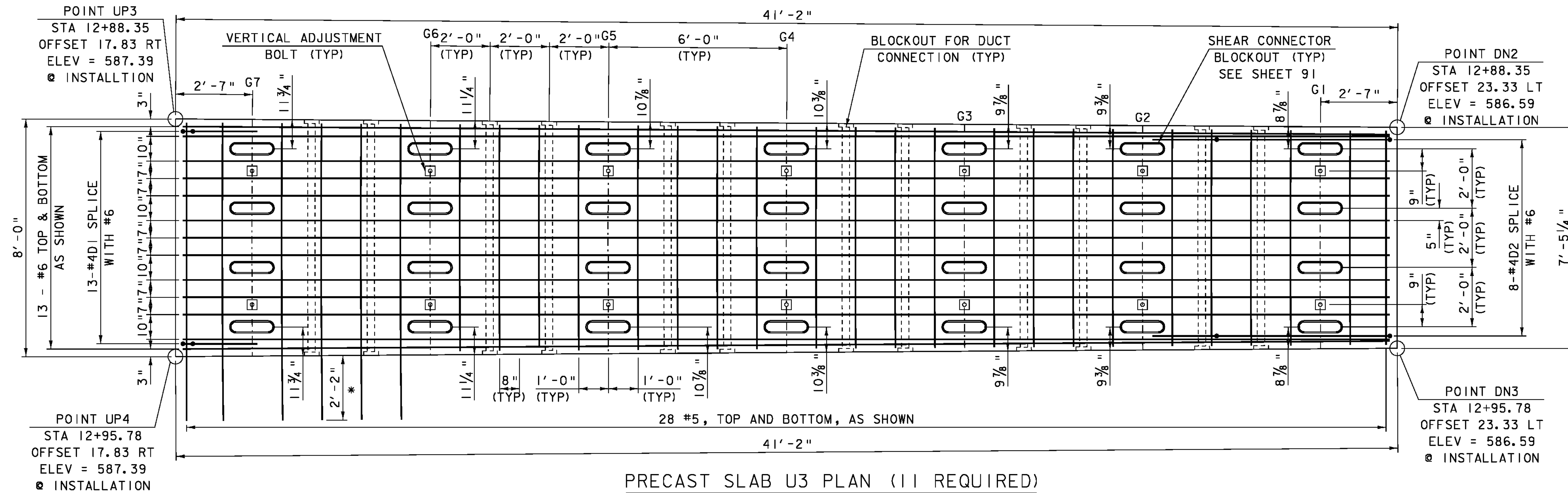
U2 ANGLES

* ANGLES ARE IN REFERENCE TO THE CHORD BETWEEN POINTS OF CURVATURE AT THE CORNERS. THE SLAB FASCIAS SHALL BE FORMED RADIAL.

NOTE:
NF = NEAR FACE
FF = FAR FACE
EF = EACH FACE
▲ = CUT TO FIT IN FIELD
3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

PROJECT NAME:	CHESTER
PROJECT NUMBER:	BRF 025-1(37)
FILE NAME:	95b168\s95b168deckpanels.dgn
PROJECT LEADER:	C.P.WILLIAMS
DESIGNED BY:	H.I.SALLS
BRIDGE 9 PRECAST DECK SLAB DETAILS I	
PLOT DATE:	21-SEP-2010
DRAWN BY:	D.D.BEARD
CHECKED BY:	R.S.YOUNG
SHEET	87 OF 124





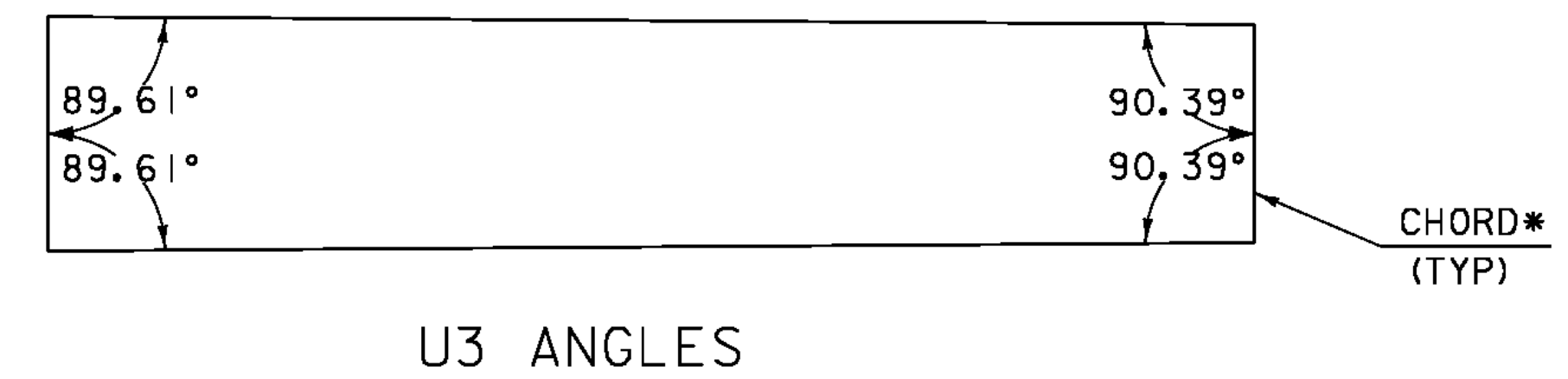
PRECAST SLAB U3 PLAN (11 REQUIRED)

* REQUIRED FOR 1 UNIT ONLY
PLACE ADJACENT TO U4
(POINT UP14)

SCALE 1/2" = 1'-0"
FLOW

UPSTREAM FASCIA POINTS					
POINT	STATION	OFFSET (FT RT)	SLAB FINAL ELEV.	SDL DEFLECTION	SLAB ELEV. @ INSTALLATION
UP3	12+88.35	17.83'	587.39'	1/16"	587.45'
UP4	12+96.11	17.83'	587.39'	7/8"	587.46'
UP5	13+03.87	17.83'	587.38'	1"	587.46'
UP6	13+11.63	17.83'	587.35'	1 1/16"	587.44'
UP7	13+19.38	17.83'	587.31'	1 1/8"	587.40'
UP8	13+27.14	17.83'	587.26'	1 1/8"	587.35'
UP9	13+34.90	17.83'	587.20'	1 1/8"	587.29'
UP10	13+42.66	17.83'	587.12'	1"	587.20'
UP11	13+50.42	17.83'	587.02'	7/8"	587.09'
UP12	13+58.18	17.83'	586.92'	3/4"	586.98'
UP13	13+65.94	17.83'	586.80'	3/16"	586.84'
UP14	13+73.70	17.83'	586.66'	5/16"	586.68'

DOWNSTREAM FASCIA POINTS					
POINT	STATION	OFFSET (LT)	SLAB FINAL ELEV.	SDL DEFLECTION	SLAB ELEV. @ INSTALLATION
DN2	12+88.35	23.33'	586.57'	5/16"	586.59'
DN3	12+96.11	23.33'	586.57'	7/16"	586.60'
DN4	13+03.87	23.33'	586.56'	5/8"	586.61'
DN5	13+11.63	23.33'	586.53'	3/4"	586.59'
DN6	13+19.38	23.33'	586.49'	13/16"	586.55'
DN7	13+27.14	23.33'	586.44'	7/8"	586.51'
DN8	13+34.90	23.33'	586.38'	7/8"	586.45'
DN9	13+42.66	23.33'	586.30'	7/8"	586.37'
DN10	13+50.42	23.33'	586.20'	7/8"	586.27'
DN11	13+58.18	23.33'	586.10'	13/16"	586.16'
DN12	13+65.94	23.33'	585.98'	3/4"	586.04'
DN13	13+73.70	23.33'	585.84'	5/8"	585.89'



* ANGLES ARE IN REFERENCE TO THE CHORD BETWEEN POINTS OF CURVATURE AT THE CORNERS. THE SLAB FASCIAS SHALL BE FORMED RADIAL.

NOTE:

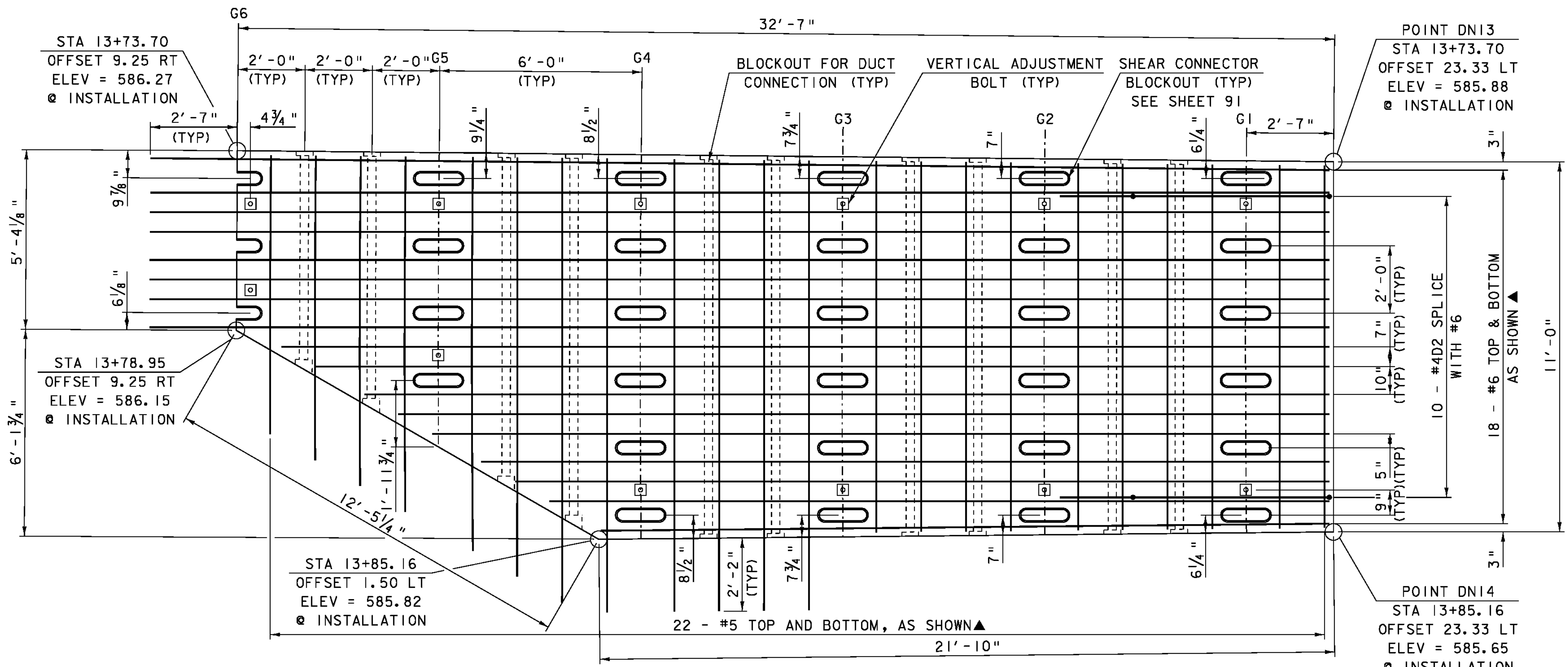
NF = NEAR FACE
FF = FAR FACE
EF = EACH FACE
▲ = CUT TO FIT IN FIELD
3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

NOTES

- SLAB ELEVATIONS WERE CALCULATED AT THE UPSTREAM (UP) AND DOWNSTREAM (DN) SCORE MARK ELEVATIONS. SEE SHEET 85.
- SLAB ELEVATION AT INSTALLATION ASSUMES THAT ALL DECK SLABS ARE IN PLACE.

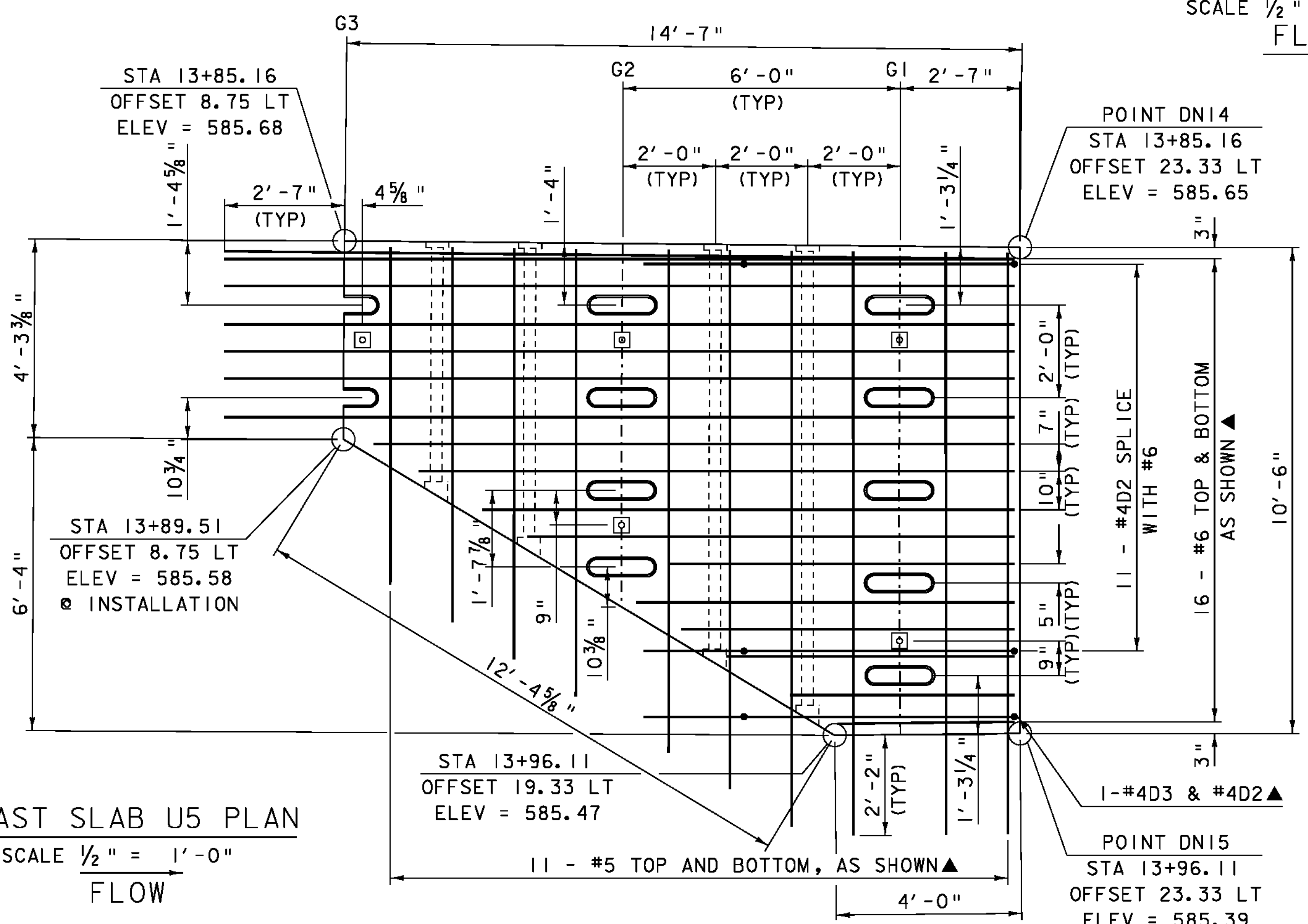
SCALE 1/2" = 1'-0"
0 1 2

PROJECT NAME:	CHESTER	FILE NAME:	95b168\s95b168deckpanels.dgn	PLOT DATE:	21-SEP-2010
PROJECT NUMBER:	BRF 025-1(37)	PROJECT LEADER:	C.P.WILLIAMS	DRAWN BY:	D.D.BEARD
		DESIGNED BY:	H.I.SALLS	CHECKED BY:	R.S.YOUNG
		BRIDGE 9 PRECAST DECK SLAB DETAILS 2		SHEET	88 OF 124



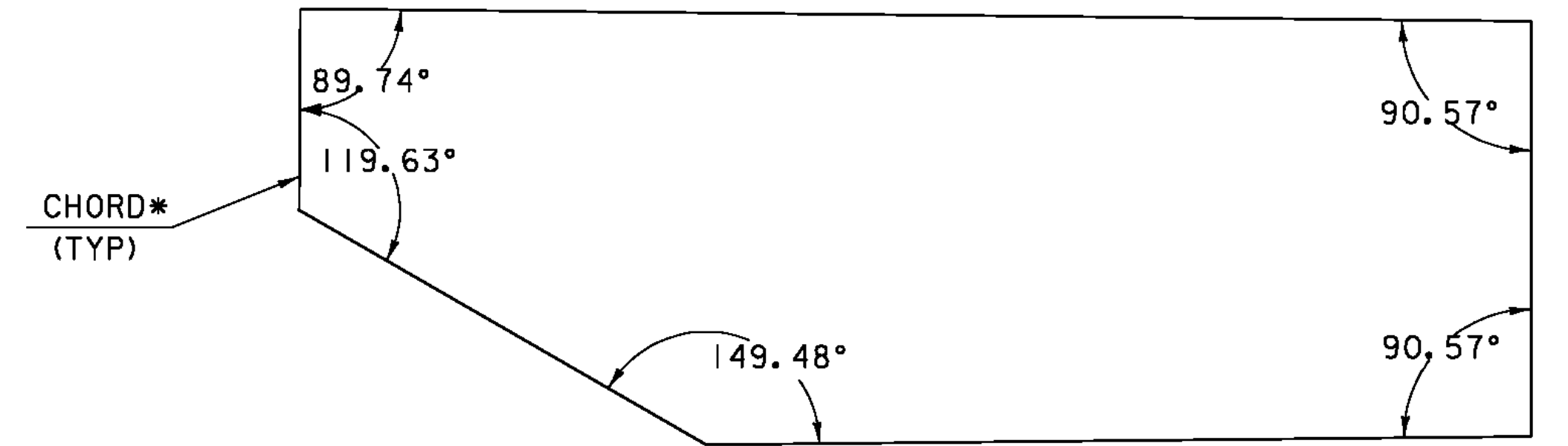
PRECAST SLAB U4 PLAN

SCALE 1/2" = 1'-0"
FLOW

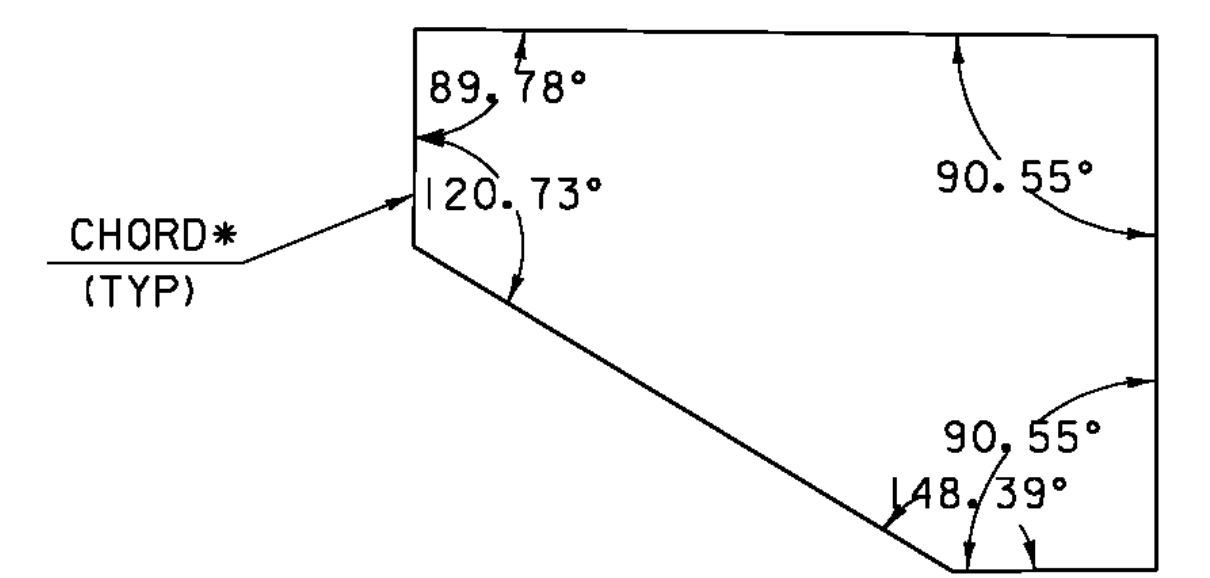


PRECAST SLAB U5 PLAN

SCALE 1/2" = 1'-0"
FLOW



U14 ANGLES



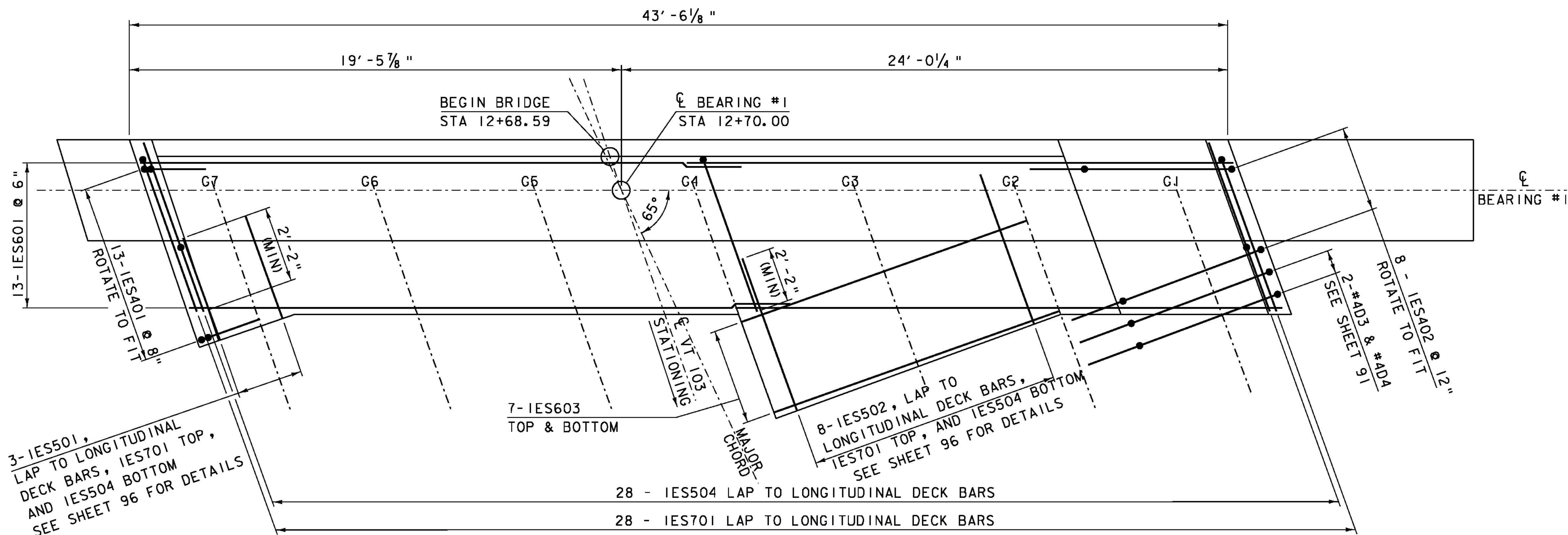
U15 ANGLES

NOTE:
 NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 ▲ = CUT TO FIT IN FIELD
 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
 2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

* ANGLES ARE IN REFERENCE TO THE CHORD BETWEEN POINTS OF CURVATURE AT THE CORNERS. THE SLAB FASCIAS SHALL BE FORMED RADIAL.

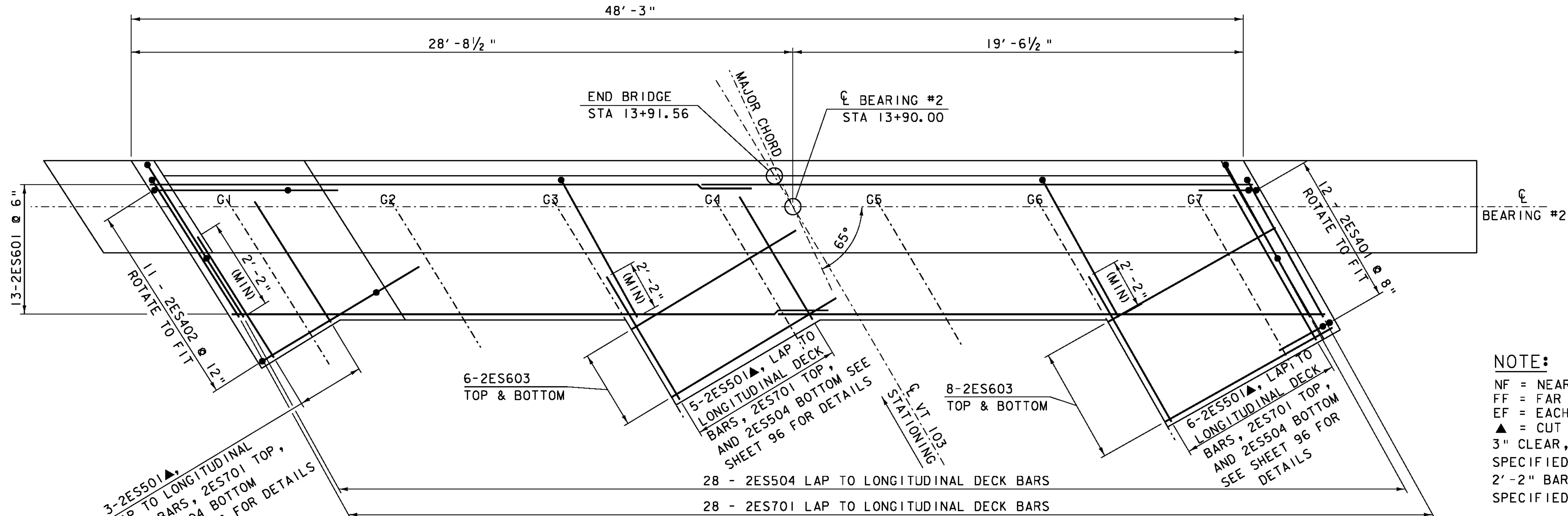
SCALE 1/2" = 1'-0"

PROJECT NAME:	CHESTER		
PROJECT NUMBER:	BRF 025-1(37)		
FILE NAME:	95b168\s95b168deckpanels.dgn	PLOT DATE:	21-SEP-2010
PROJECT LEADER:	C.P.WILLIAMS	DRAWN BY:	D.D.BEARD
DESIGNED BY:	H.I.SALLS	CHECKED BY:	R.S.YOUNG
BRIDGE 9 PRECAST DECK SLAB DETAILS 3		SHEET	89 OF 124



ABUTMENT #1 CLOSURE POUR REINFORCING

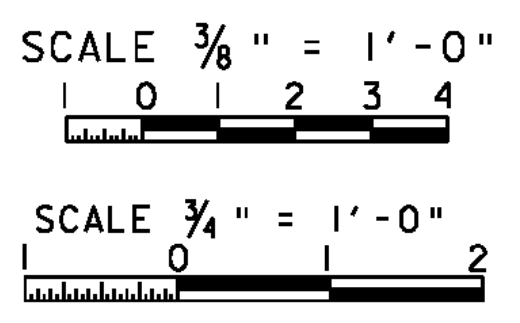
SCALE 3/8" = 1'-0"
NOTE: REBAR IN PRECAST SLABS NOT SHOWN



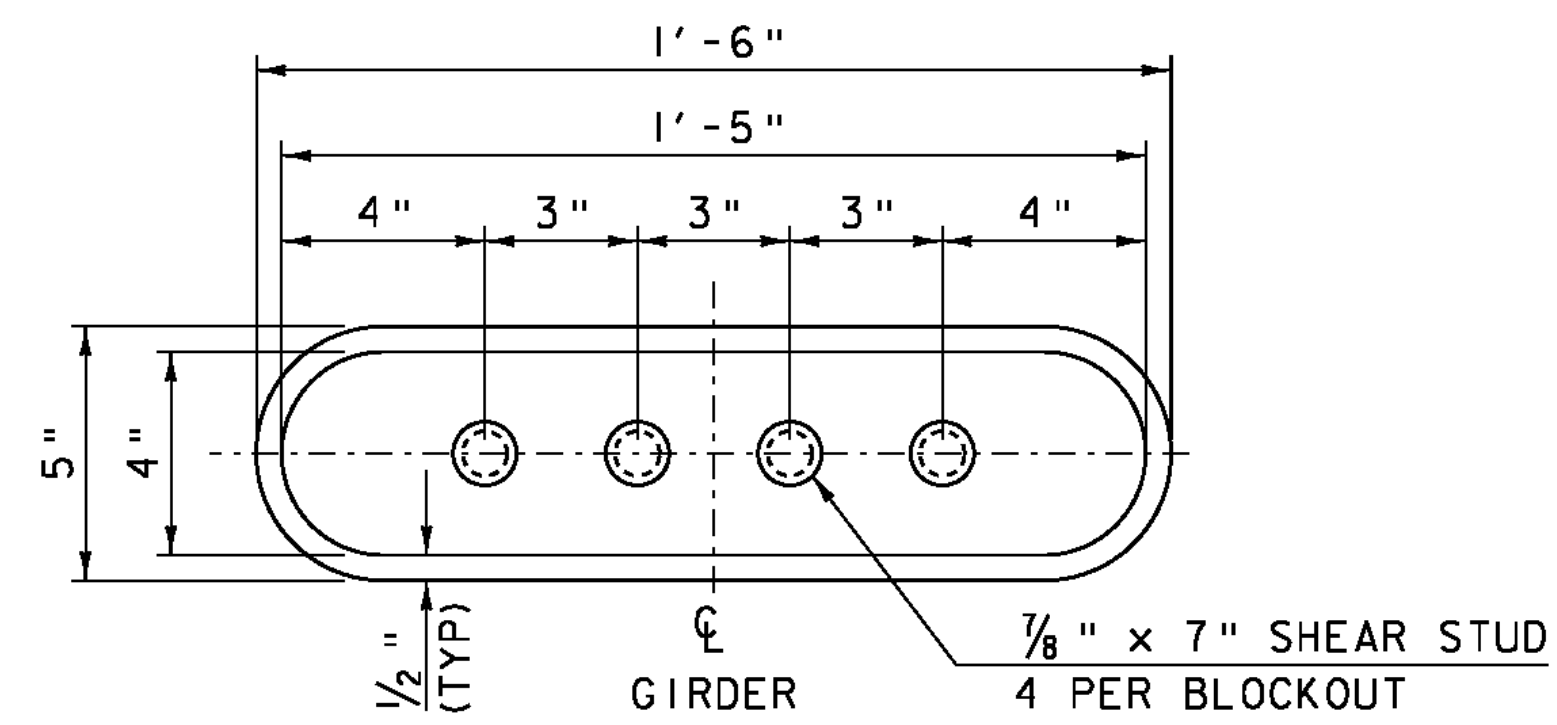
ABUTMENT #2 CLOSURE POUR REINFORCING

SCALE 3/8" = 1'-0"
NOTE: REBAR IN PRECAST SLABS NOT SHOWN

NOTE:
NF = NEAR FACE
FF = FAR FACE
EF = EACH FACE
▲ = CUT TO FIT IN FIELD
3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.



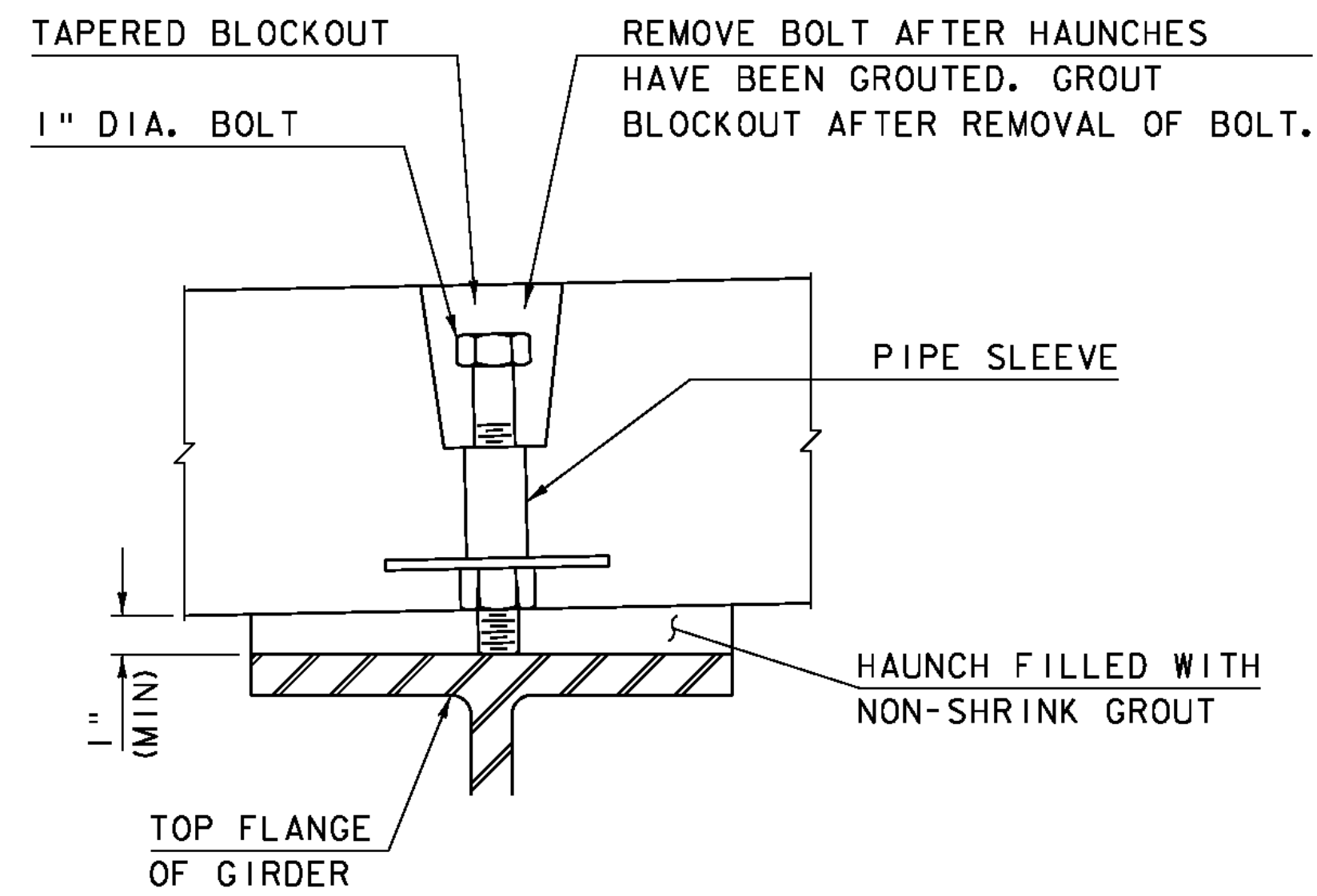
PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\s95b168sub.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	BRIDGE 9 CLOSURE POUR DETAILS
DESIGNED BY: R.S.YOUNG	SHEET 90 OF 124



NOTE: ALTERNATE BLOCKOUTS MAY BE USED AS LONG AS THE NUMBER OF SHEAR STUDS PER GIRDER PER SLAB REMAINS THE SAME

SHEAR CONNECTOR BLOCKOUT DETAIL

SCALE 3" = 1'-0"



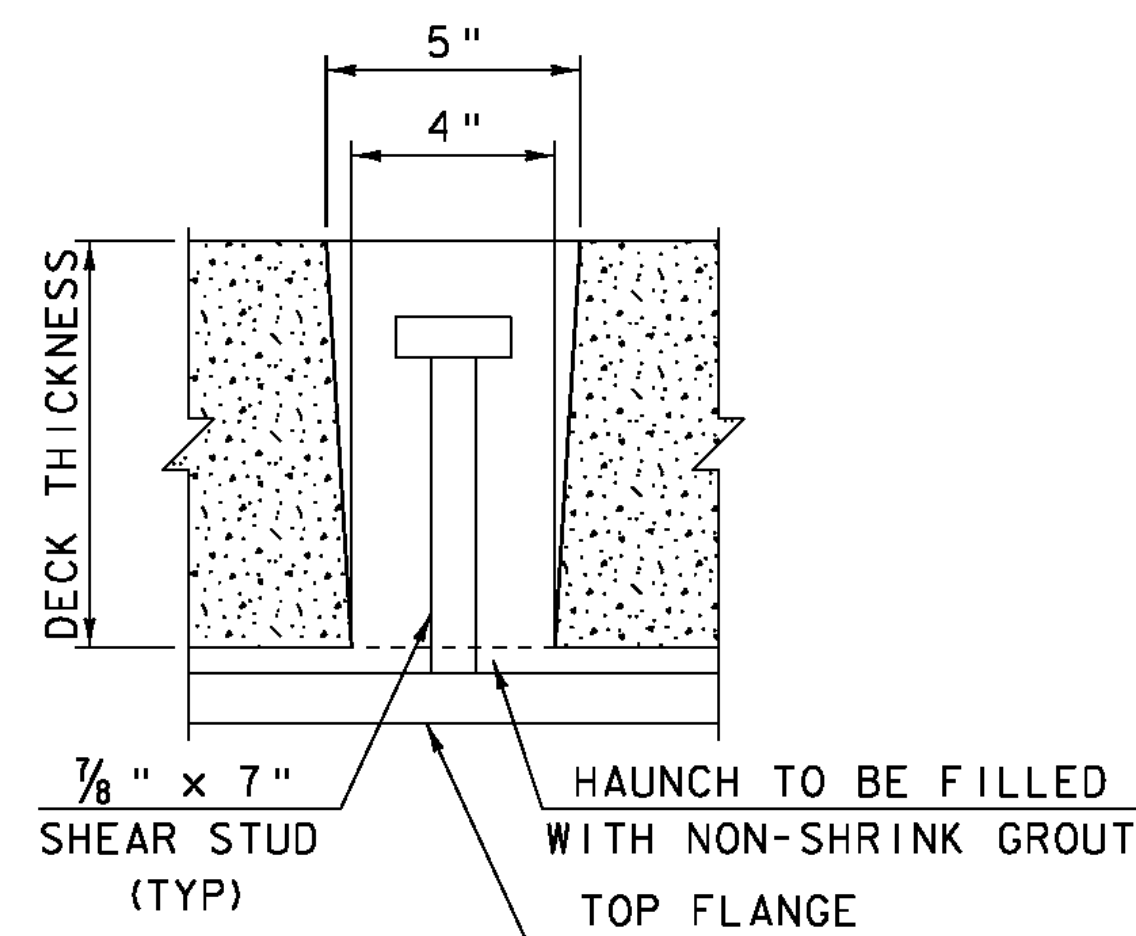
VERTICAL ADJUSTMENT DETAIL

SCALE 3" = 1'-0"

NOTES:

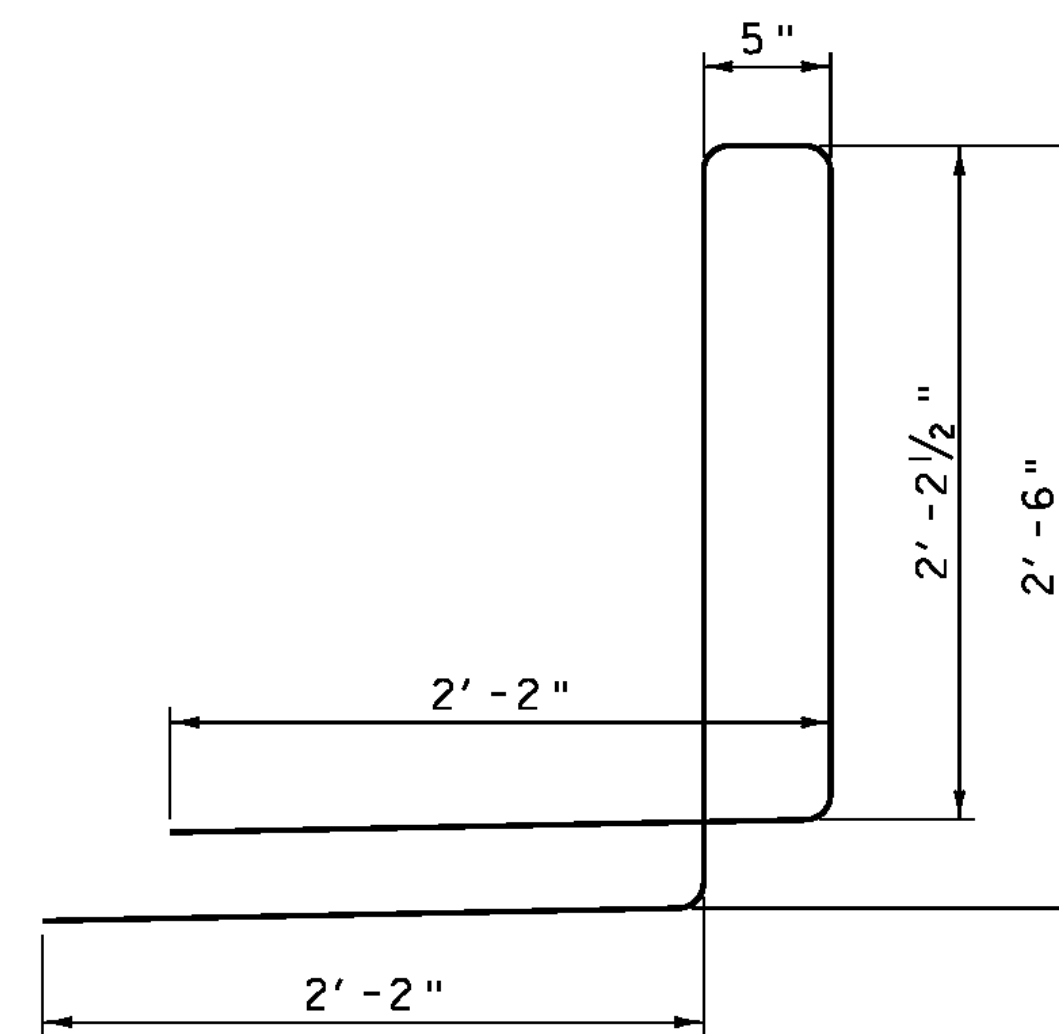
THE CONTRACTOR IS RESPONSIBLE FOR THE DESIGN OF THE LEVELING DEVICE BASED ON THE WEIGHT OF THE SLABS AND THE NUMBER OF DEVICES.

ALTERNATE DEVICES MAY BE SUBSTITUTED WITH APPROVAL FROM THE PROJECT MANAGER.



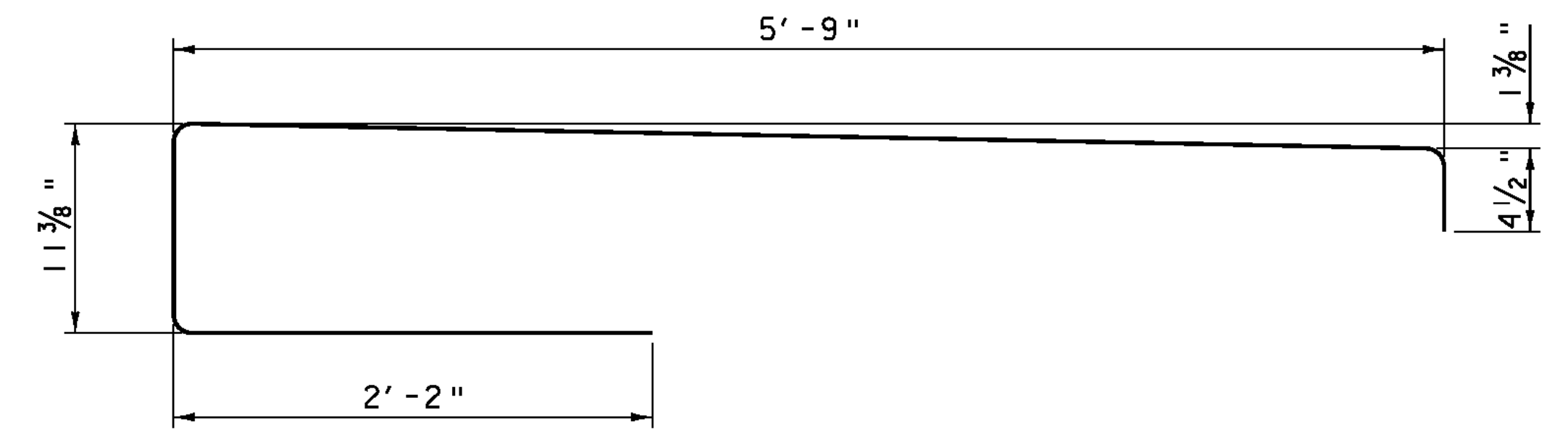
SHEAR CONNECTOR BLOCKOUT SECTION

SCALE 3" = 1'-0"



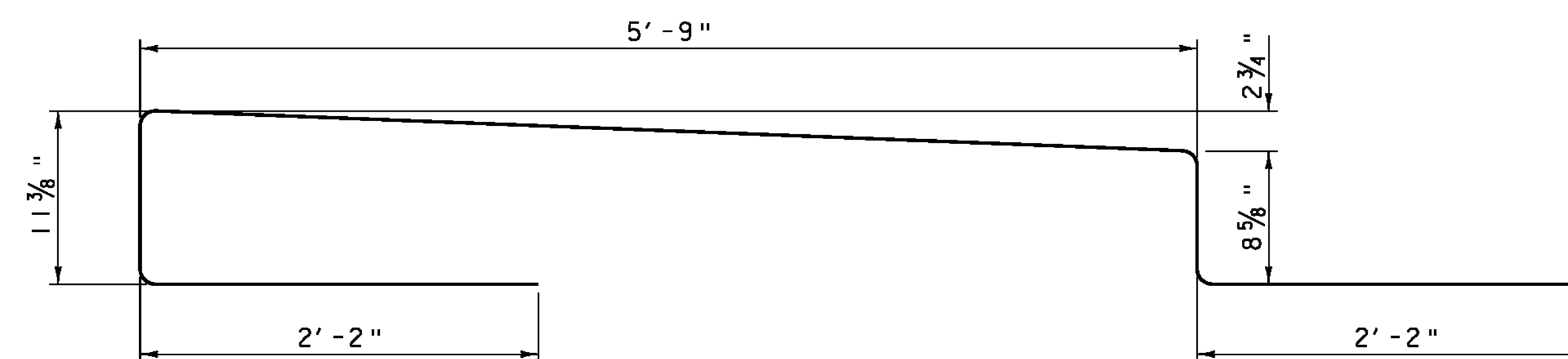
BAR #4D1

(172 - REQUIRED)
SCALE 6" = 1'-0"



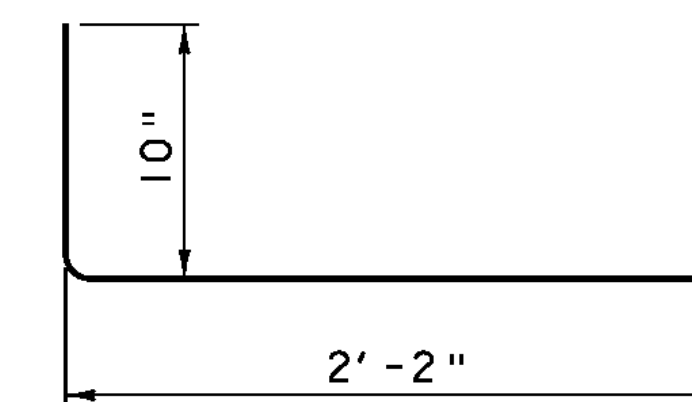
BAR #4D4

(2 - REQUIRED)
SCALE 6" = 1'-0"



BAR #4D2

(114 - REQUIRED)
SCALE 6" = 1'-0"

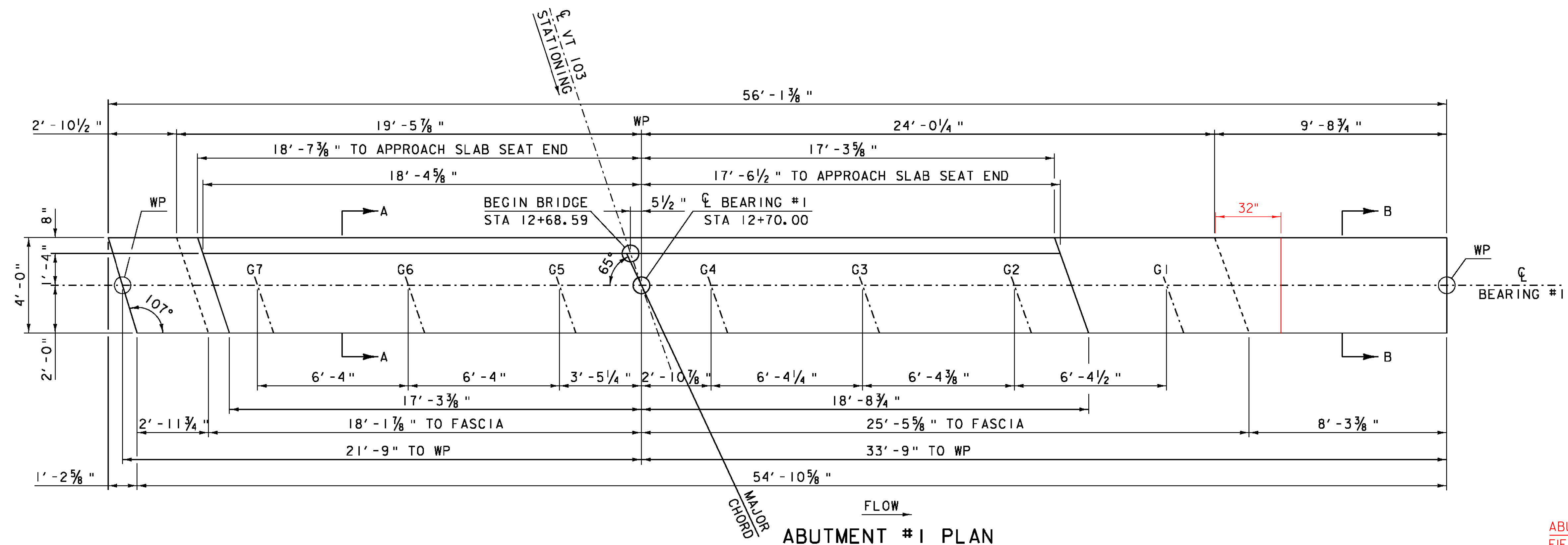


BAR #4D3

(2 - REQUIRED)
SCALE 6" = 1'-0"

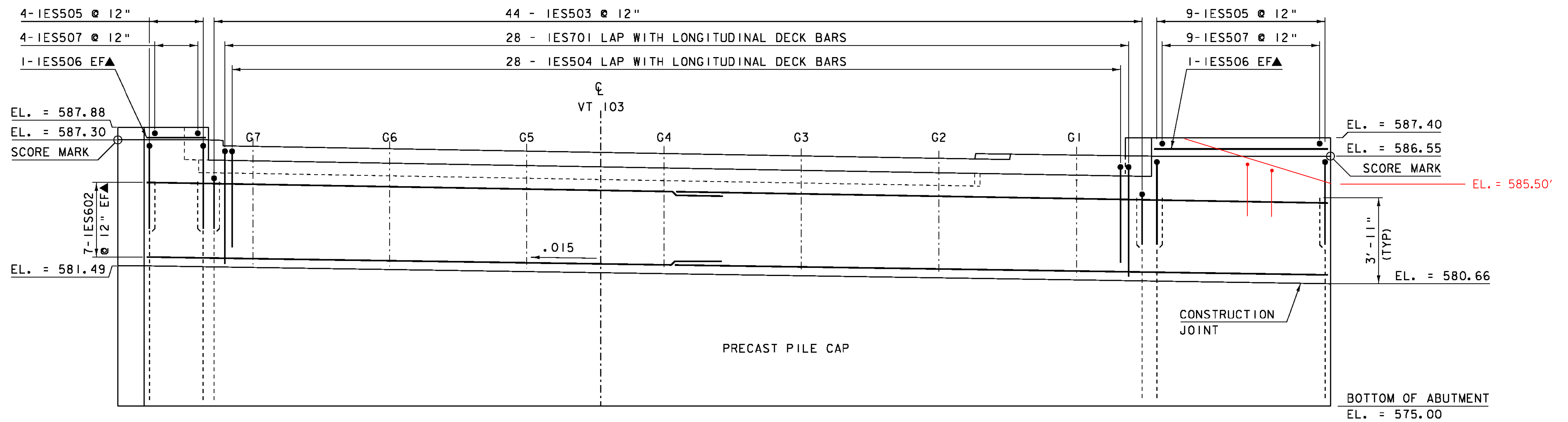
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: 95b168\s95b168deckpanels.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: H.I.SALLS CHECKED BY: R.S.YOUNG
BR9 PRECAST DECK MISCELLANEOUS DETAILS SHEET 91 OF 124



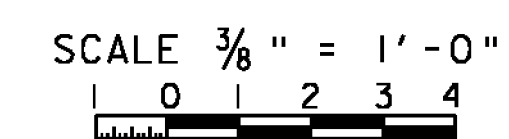
ABUTMENT #1 PLAN
 SCALE 3/8" = 1'-0"
 SEE SHEET 96 FOR SECTIONS "A-A" & "B-B"

ABUTMENT #1, WW1
 FIELD CHANGES
 LOWERED CONCRETE HEIGHT
 AND ANGLED WING WALL

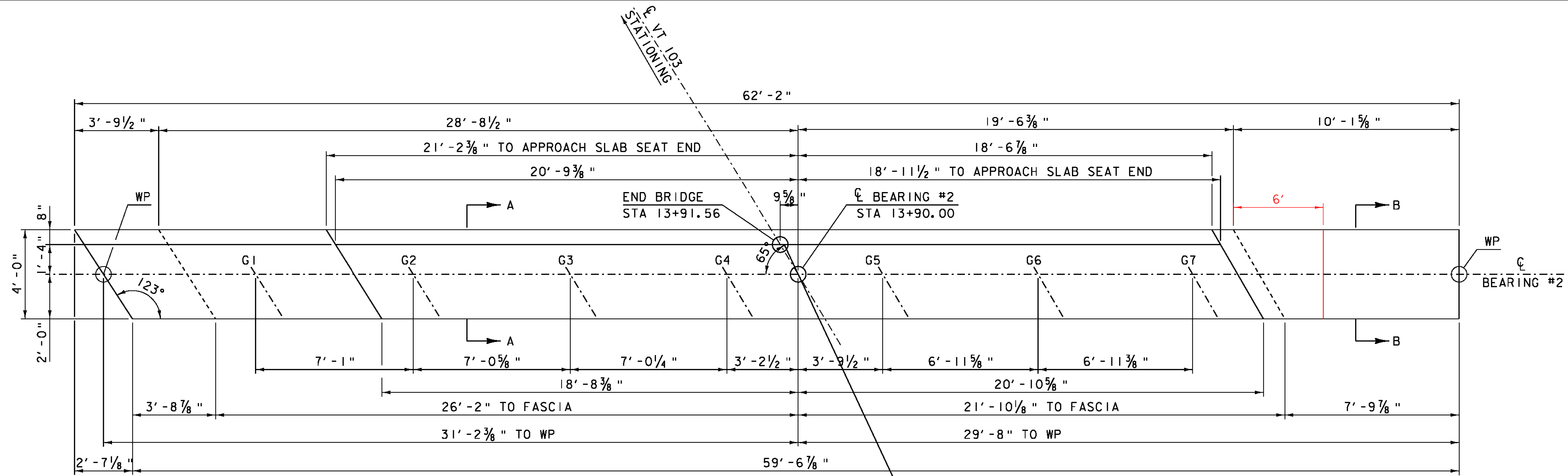


ABUTMENT #1 ELEVATION
 SCALE 3/8" = 1'-0"

NOTE:
 NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 ▲ = CUT TO FIT IN FIELD
 3" CLEAR, UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.
 2'-2" BAR LAP UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.



PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\s95b168sub.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 92 OF 124
DESIGNED BY: R.S.YOUNG	



NOTE:

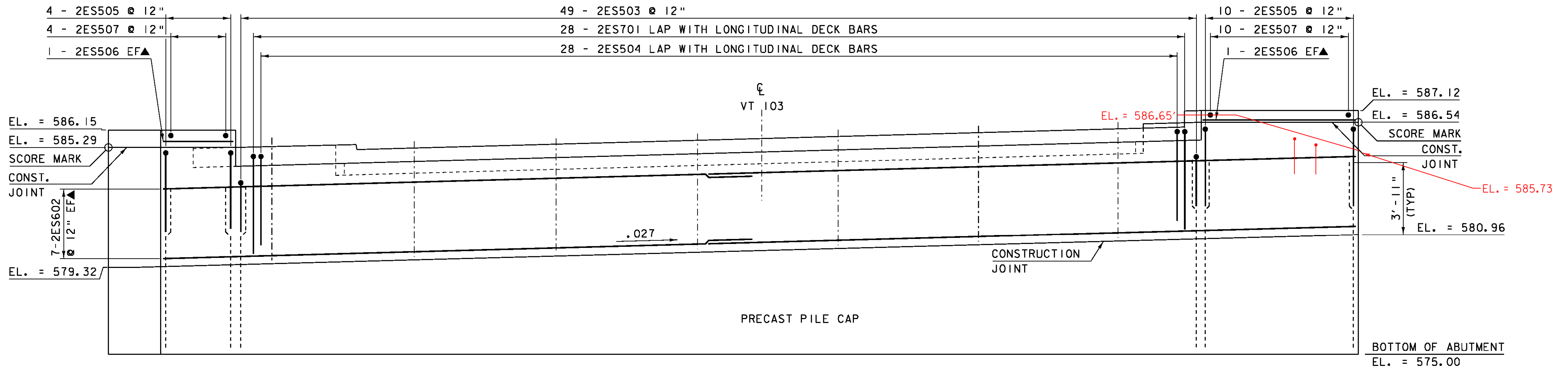
NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 ▲ = CUT TO FIT IN FIELD
 3" CLEAR, UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.
 2'-2" BAR LAP UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.

ABUTMENT #2 PLAN

SCALE 3/8" = 1'-0"

SEE SHEET 96 FOR SECTIONS "A-A" & "B-B"

ABUTMENT #2, WW4
 FIELD CHANGES:
 LOWERED CONCRETE HEIGHT
 AND ANGLED WINGWALL

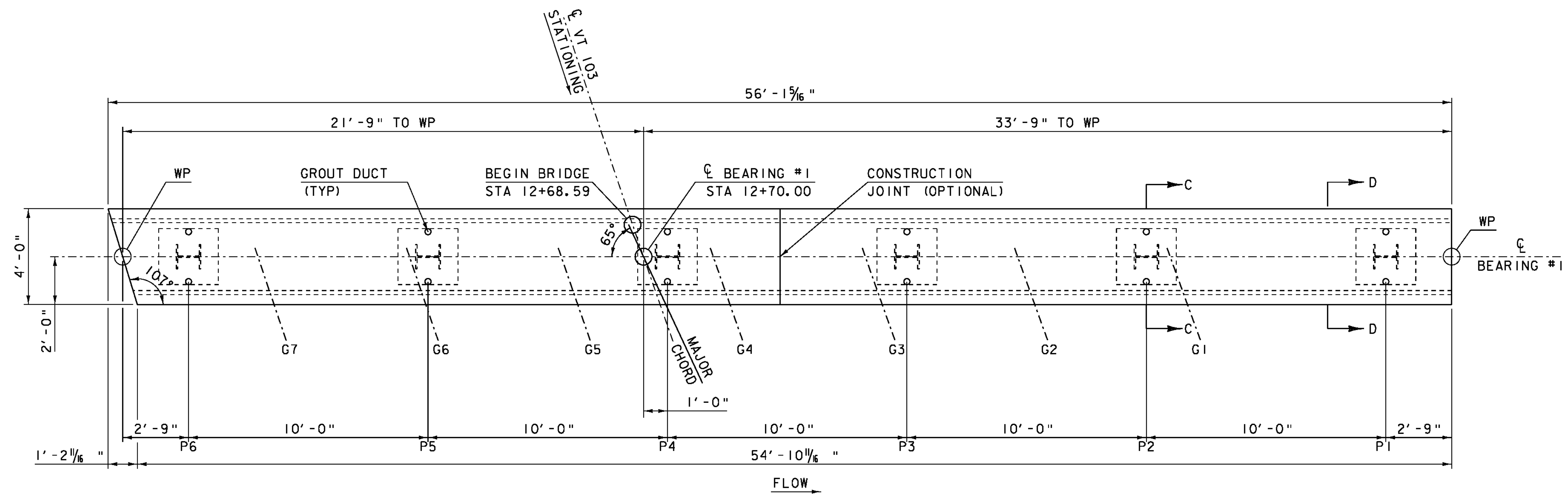


ABUTMENT #2 ELEVATION

SCALE 3/8" = 1'-0"

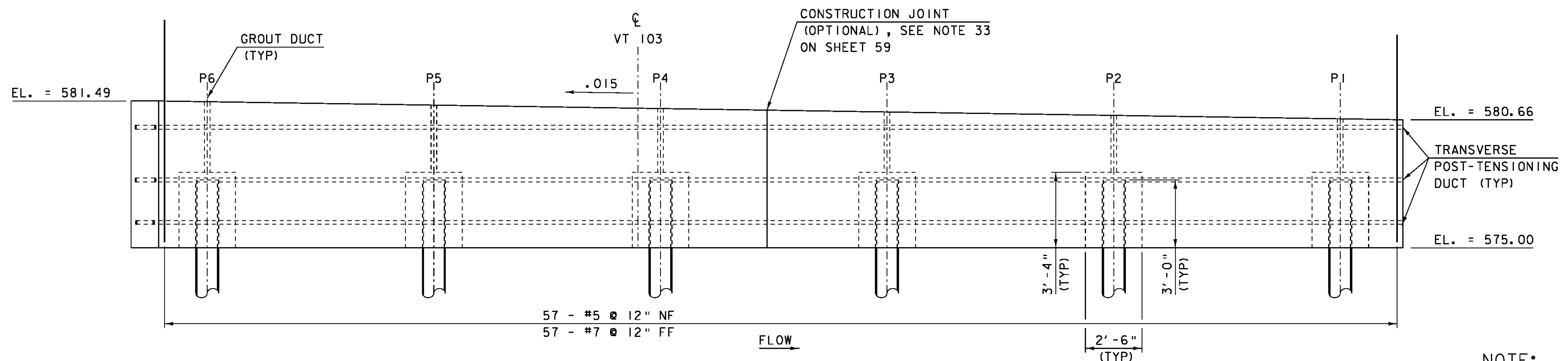
SCALE 3/8" = 1'-0"
 1 0 1 2 3 4

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\s95b168sub.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 93 OF 124
DESIGNED BY: R.S.YOUNG	



ABUTMENT #1 PILE CAP PLAN

SCALE 3/8" = 1'-0"



ABUTMENT #1 PILE CAP ELEVATION

SCALE 3/8" = 1'-0"

NOTES:

1. ONCE PILES HAVE BEEN CUT TO THEIR FINAL ELEVATIONS, 1" x 14" x 14" STEEL PLATES SHALL BE WELDED TO THE TOP OF THE PILES. PAYMENT FOR THE PLATES SHALL BE INCIDENTAL TO ITEM 505.265 "STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84"
2. PILE CAVITY GROUT (FILL AND VENT) DUCTS SHALL BE CORRUGATED.
3. SEE GENERAL NOTES FOR ADDITIONAL FABRICATION, CONSTRUCTION, AND SEQUENCE NOTES.
4. SEE SHEET 96 FOR SECTIONS "C-C" & "D-D"

NOTE:

- NF = NEAR FACE
- FF = FAR FACE
- EF = EACH FACE
- ▲ = CUT TO FIT IN FIELD
- 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
- 2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

SCALE 3/8" = 1'-0"

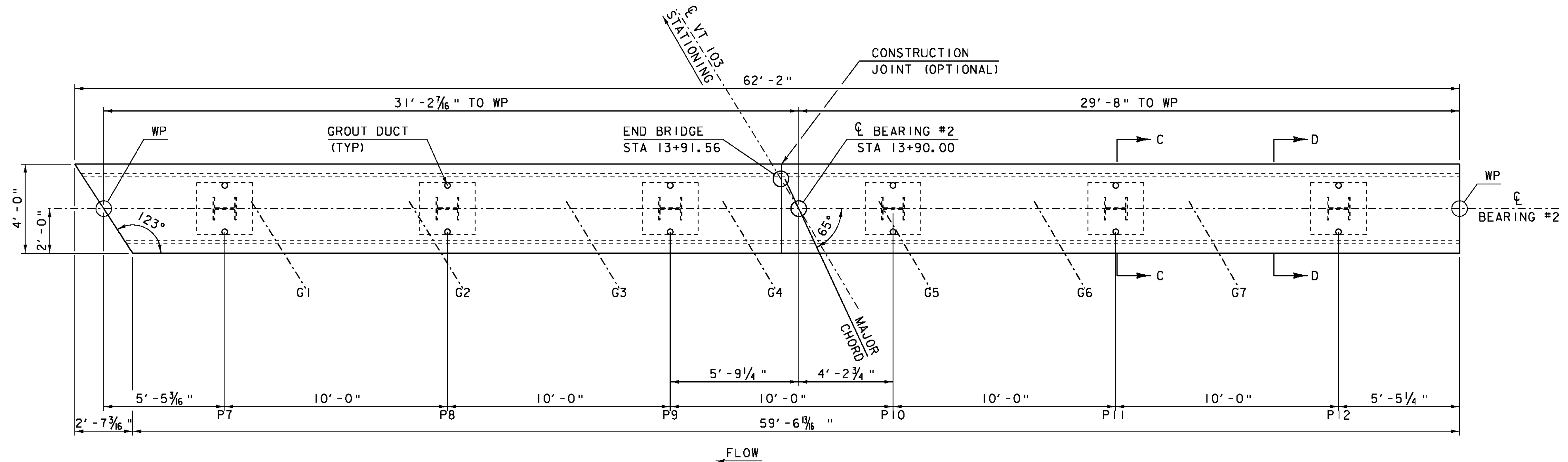


SCALE 3/4" = 1'-0"



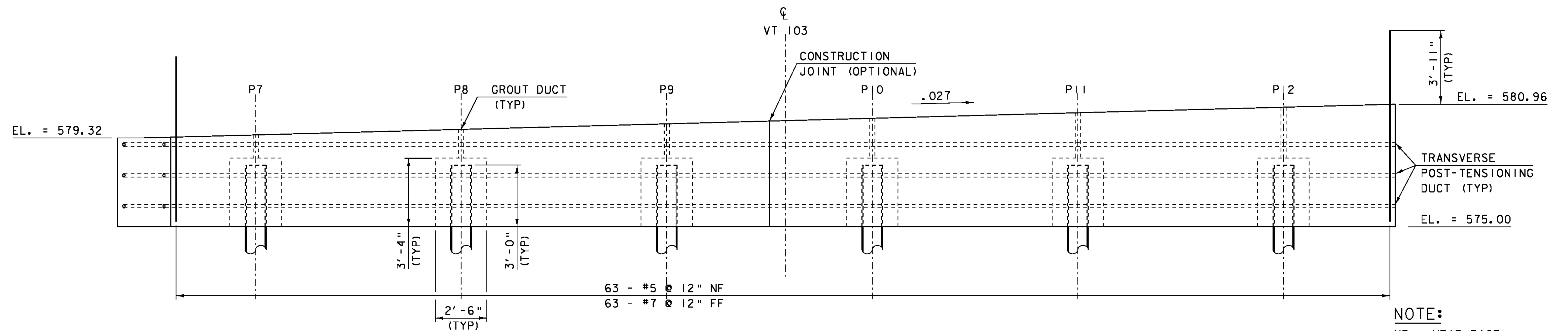
PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: 95b168\95b168sub.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 9 ABUTMENT 1 PRECAST PILE CAP SHEET 94 OF 124



ABUTMENT #2 PILE CAP PLAN

SCALE 3/8" = 1'-0"



ABUTMENT #2 PILE CAP ELEVATION

SCALE 3/8" = 1'-0"

NOTES:

1. ONCE PILES HAVE BEEN CUT TO THEIR FINAL ELEVATIONS, 1" x 14" x 14" STEEL PLATES SHALL BE WELDED TO THE TOP OF THE PILES. PAYMENT FOR THE PLATES SHALL BE INCIDENTAL TO ITEM 505.265 "STEEL PILING FOR INTEGRAL ABUTMENTS, HP 12 X 84"
2. PILE CAVITY GROUT (FILL AND VENT) DUCTS SHALL BE CORRUGATED.
3. SEE GENERAL NOTES FOR ADDITIONAL FABRICATION, CONSTRUCTION, AND SEQUENCE NOTES.
4. SEE SHEET 96 FOR SECTIONS "C-C" & "D-D"

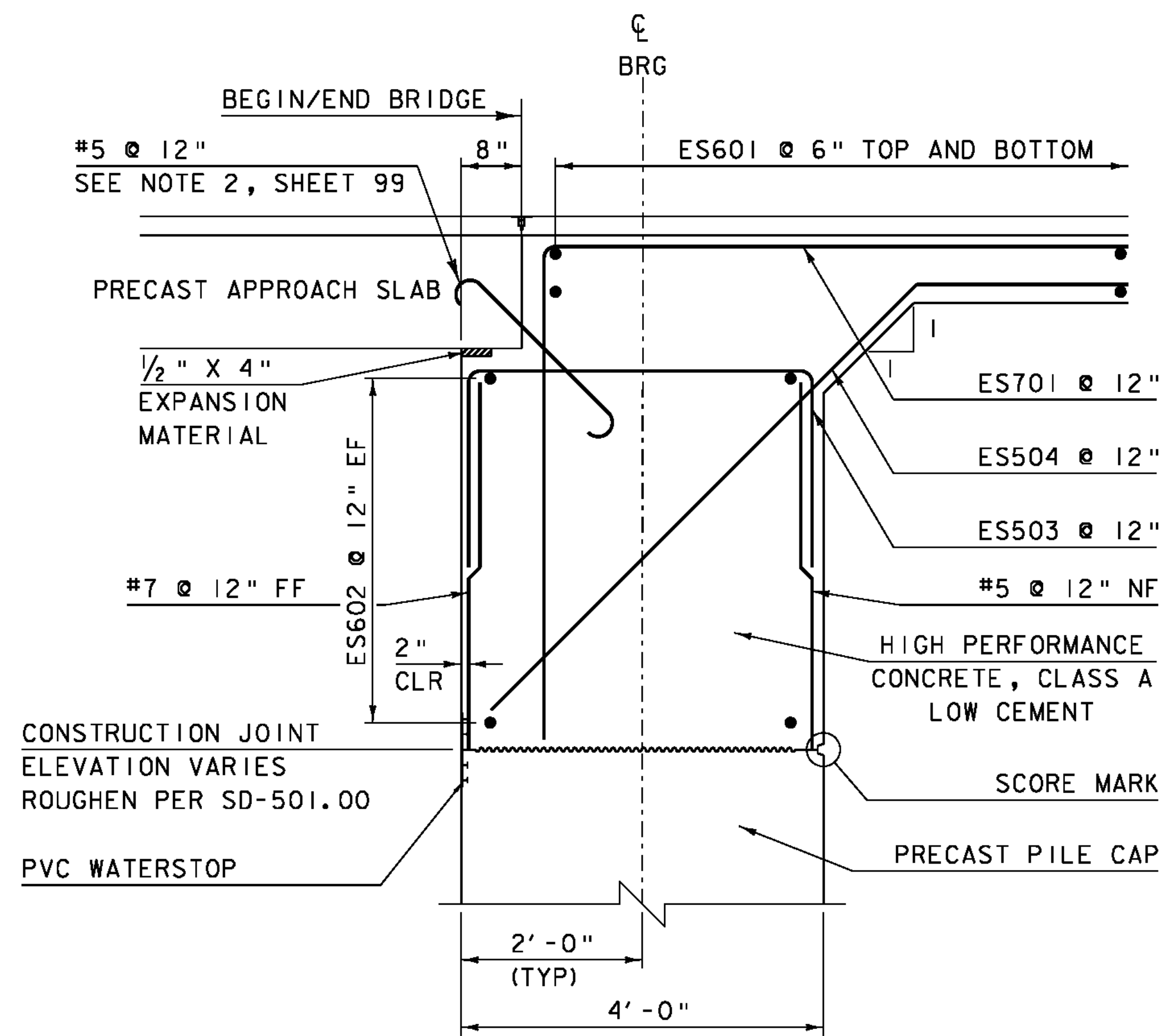
NOTE:

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- 2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

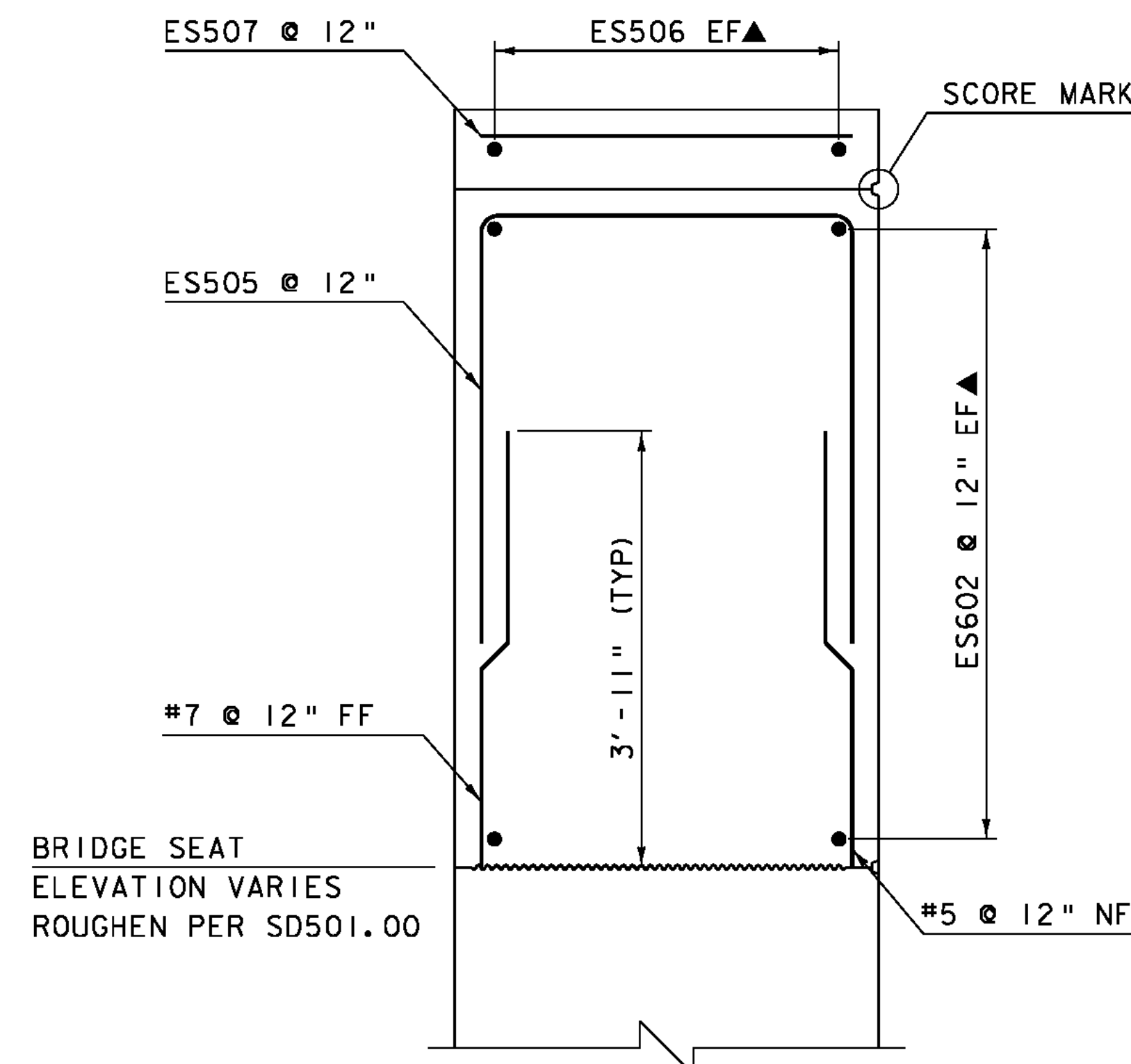
FILE NAME: 95b168\s95b168sub.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 9 ABUTMENT 2 PRECAST PILE CAP SHEET 95 OF 124

SCALE 3/8" = 1'-0"
1 0 1 2 3 4



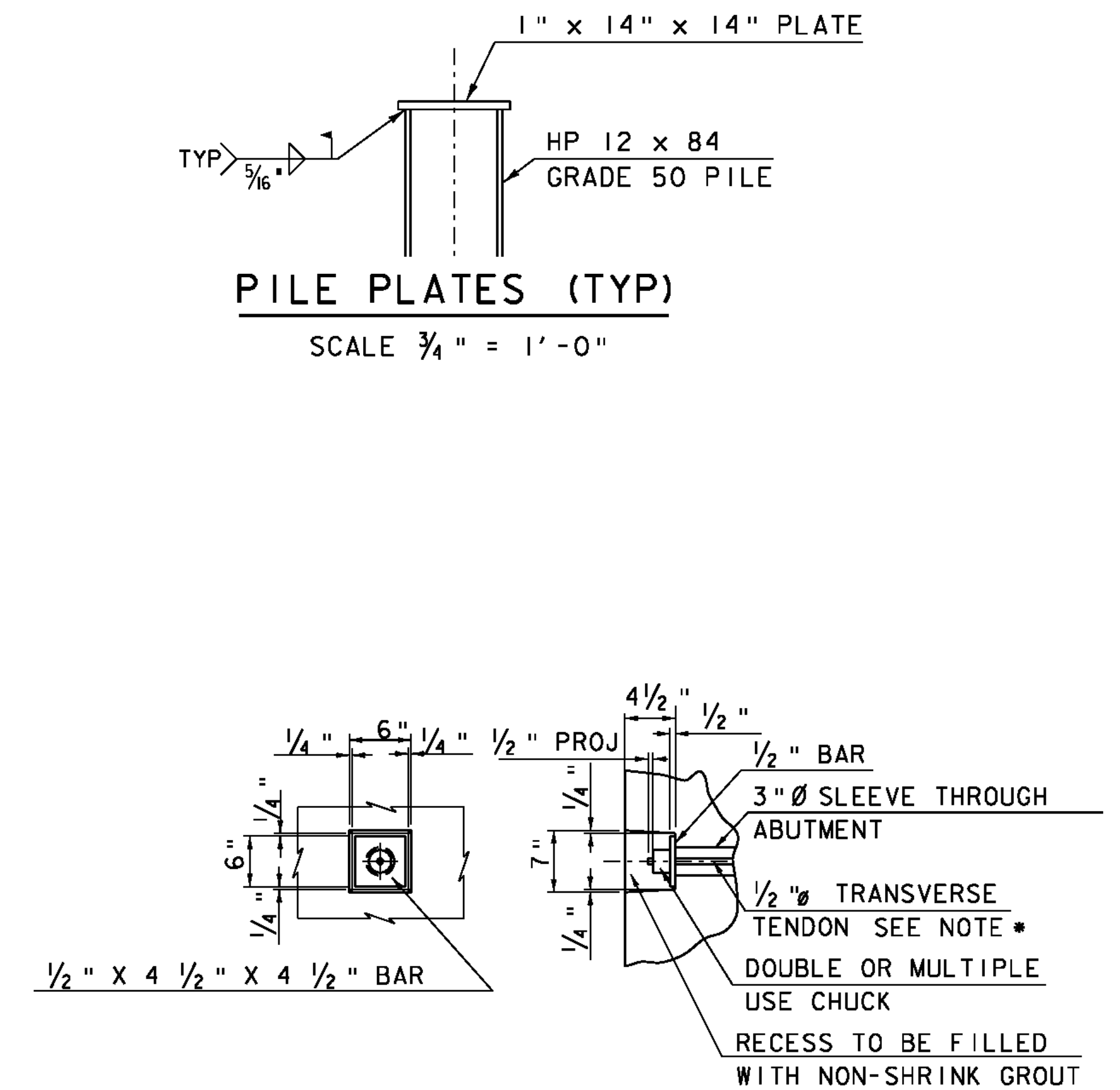
CURTAIN WALL SECTION "A-A"

SCALE $\frac{3}{4}$ " = 1'-0"
SEE SHEETS 92 - 93



CURTAIN WALL SECTION "B-B"

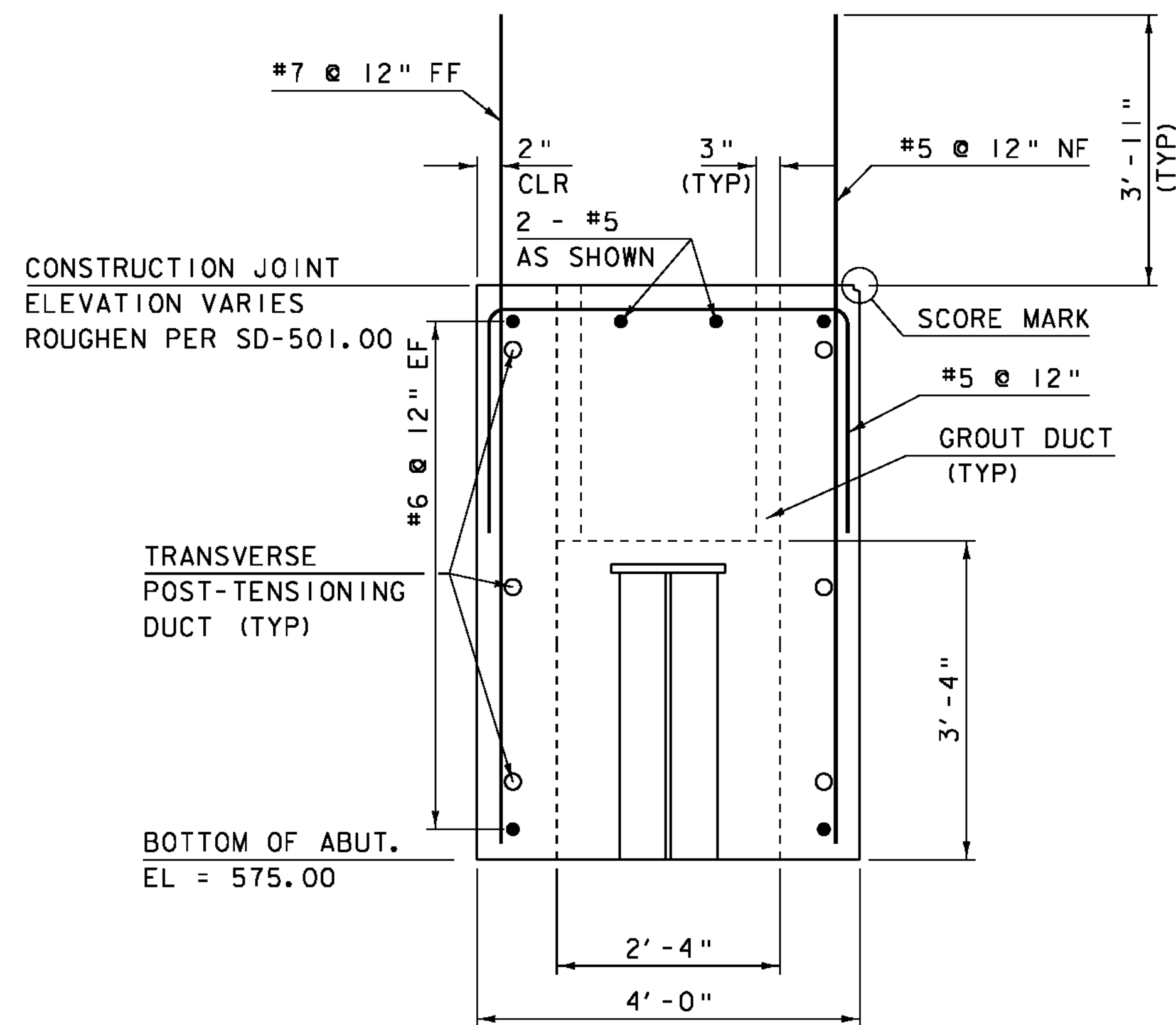
SCALE $\frac{3}{4}$ " = 1'-0"
SEE SHEETS 92 - 93



$\frac{1}{2}$ " \varnothing TRANSVERSE TENDON DETAIL

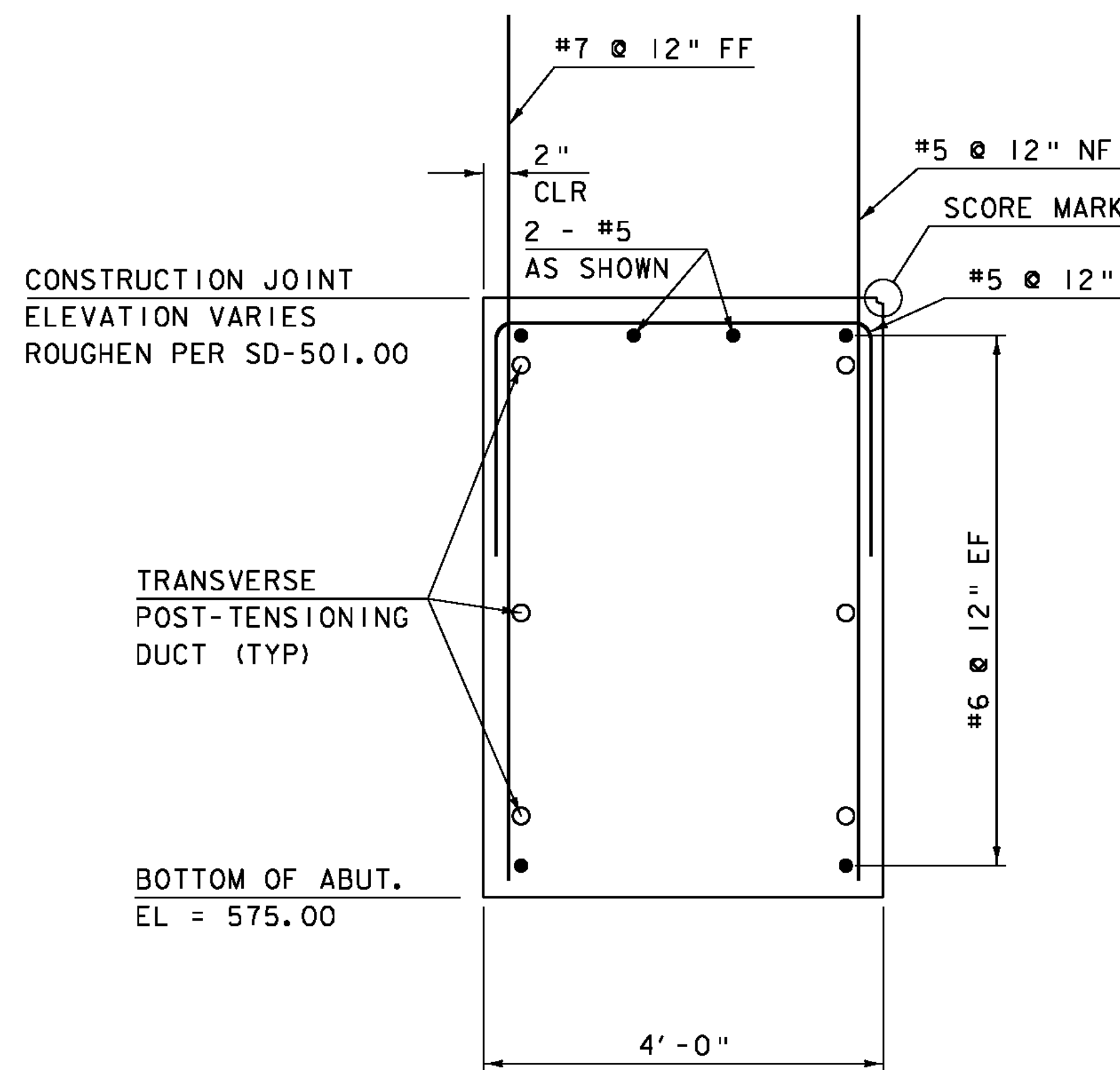
(NOT TO SCALE)

* TRANSVERSE TIES SHALL BE COVERED BY SEAMLESS POLYPROPYLENE SHEATH (WITH CORROSION INHIBITER GREASE BETWEEN SHEATH AND STRAND) FOR THE LENGTH OF STRAND, EXCEPT AT ANCHORAGE LOCATIONS.



PILE CAP SECTION "C-C"

SCALE $\frac{3}{4}$ " = 1'-0"
SEE SHEETS 94 - 95

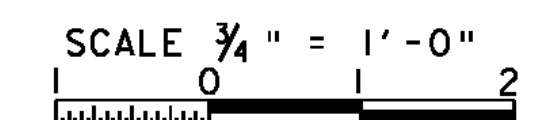


PILE CAP SECTION "D-D"

SCALE $\frac{3}{4}$ " = 1'-0"
SEE SHEETS 94 - 95

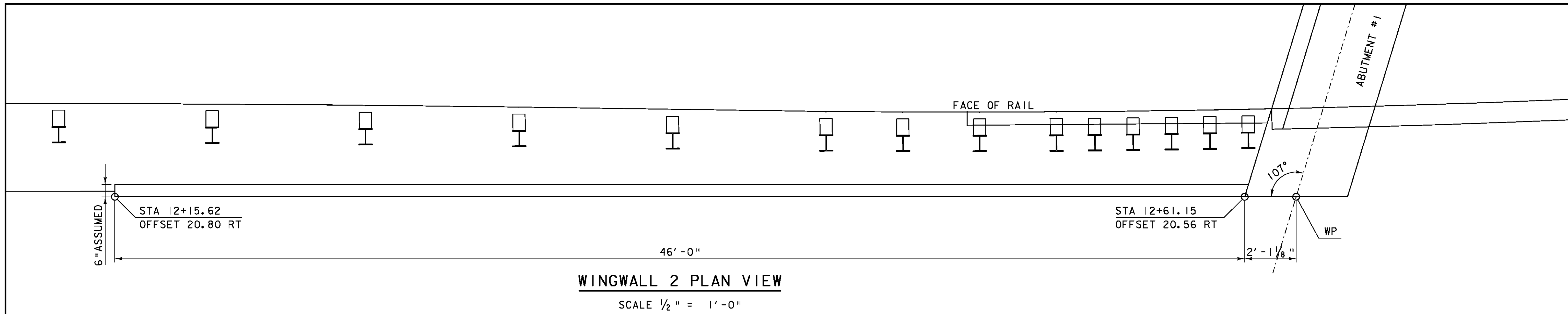
NOTE:

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- ▲ = CUT TO FIT IN FIELD
- 3" CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
- 2'-2" BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

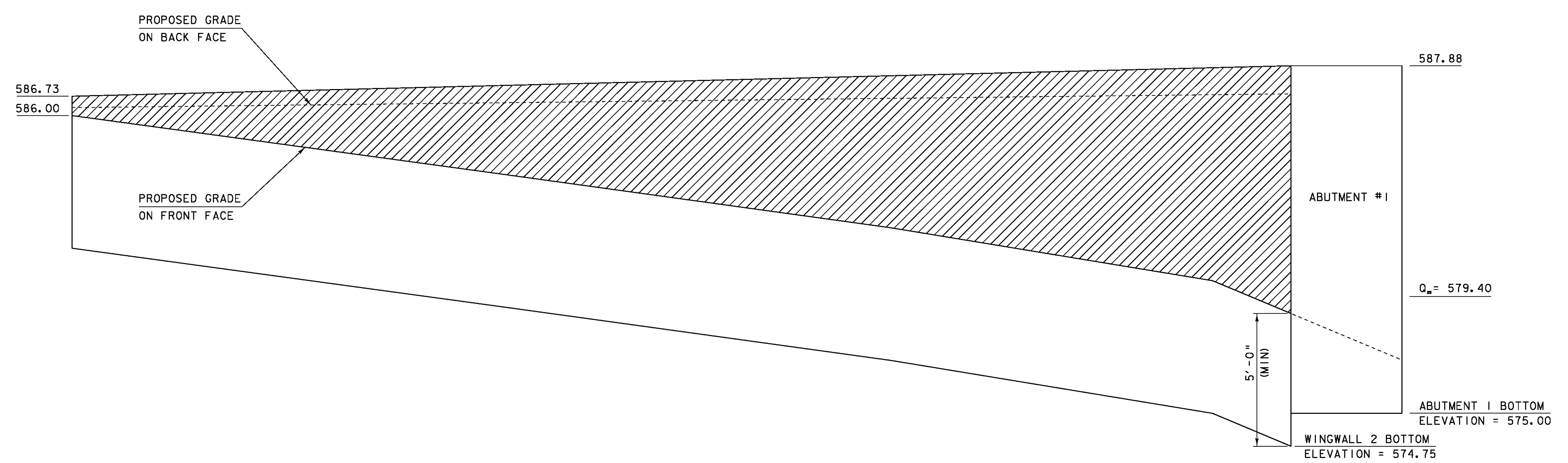


PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

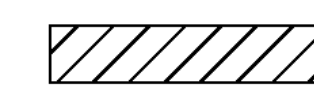
FILE NAME: 95b168\95b168sub.dgn PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG CHECKED BY: R.S.YOUNG
BRIDGE 9 ABUTMENT SECTIONS SHEET 96 OF 124



WINGWALL 2 PLAN VIEW
SCALE 1/2" = 1'-0"

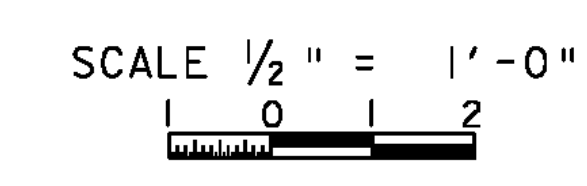


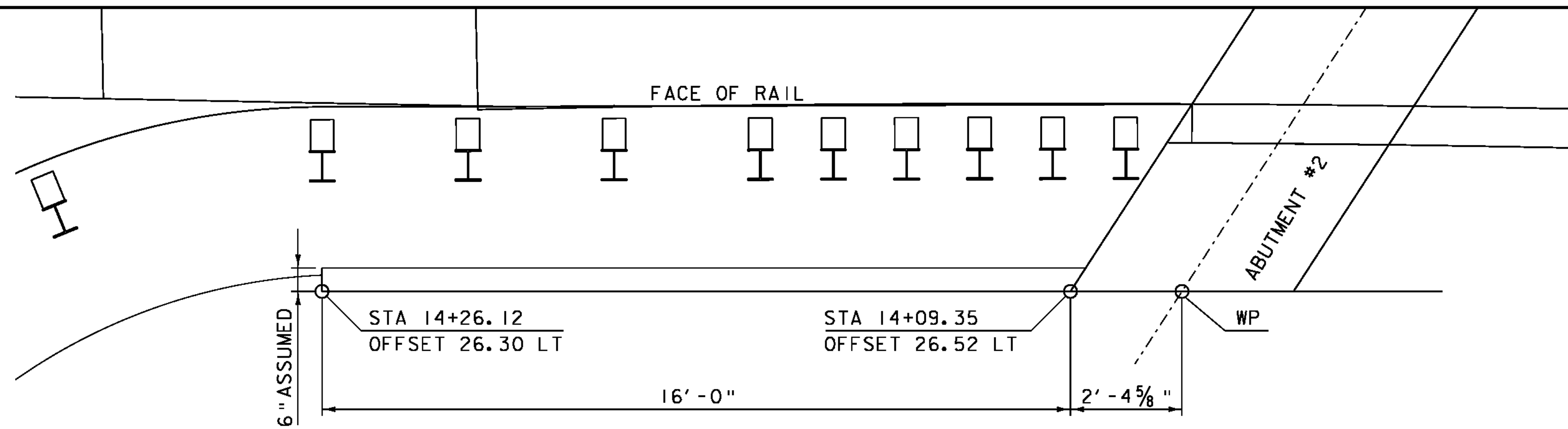
WINGWALL 2 ELEVATION VIEW
SCALE 1/2" = 1'-0"

 PAY LIMITS OF ITEM 900.670 "SPECIAL PROVISION (RETAINING WALL)"

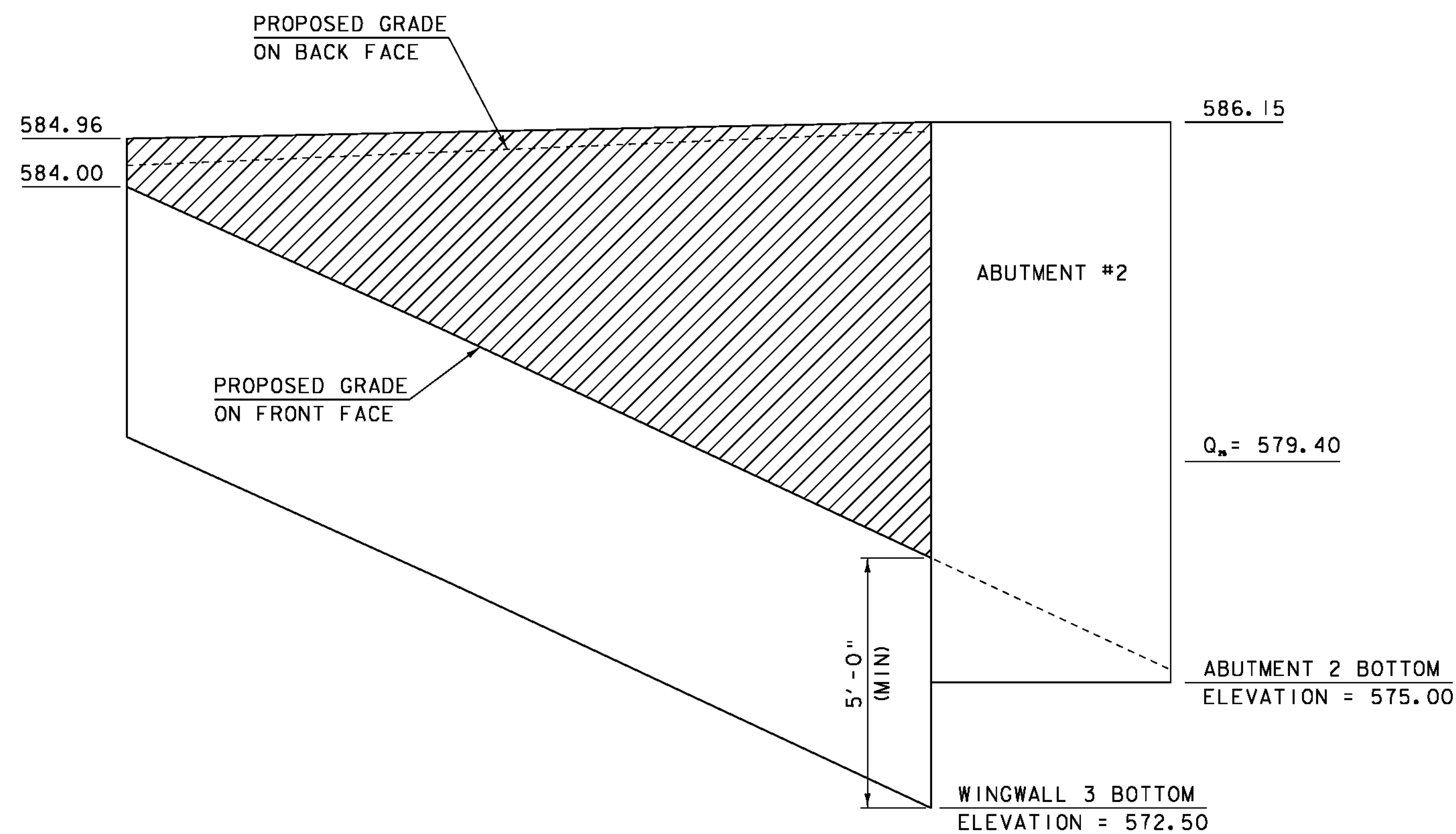
SEE SHEET 98 FOR
ADDITIONAL INFORMATION
AND TYPICAL SECTION

PROJECT NAME:	CHESTER	PLOT DATE:	21-SEP-2010
PROJECT NUMBER:	BRF 025-1(37)	DRAWN BY:	D.D.BEARD
FILE NAME:	95b168\s95b168sub.dgn	CHECKED BY:	E.R.CHARBONNEAU
PROJECT LEADER:	C.P.WILLIAMS	SHEET	97 OF 124
DESIGNED BY:	R.S.YOUNG		
BRIDGE 9 WINGWALL 2 DETAILS			



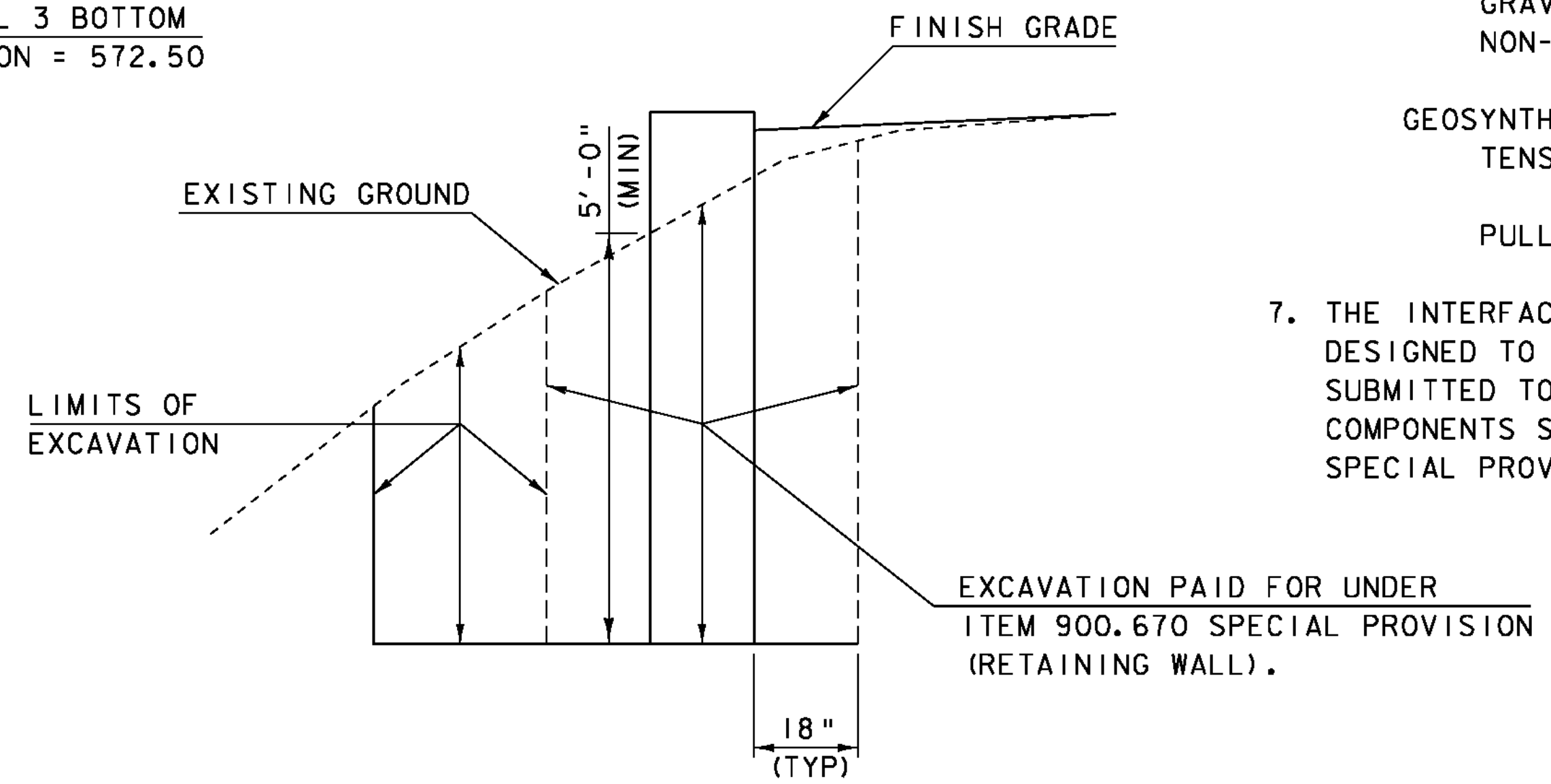


WINGWALL 3 PLAN VIEW
SCALE 1/2" = 1'-0"



WINGWALL 3 ELEVATION VIEW
SCALE 1/2" = 1'-0"

PAY LIMITS OF ITEM 900.670 "SPECIAL PROVISION (RETAINING WALL)"



TYPICAL WINGWALL EXCAVATION DETAIL
N. T. S.

NOTES:

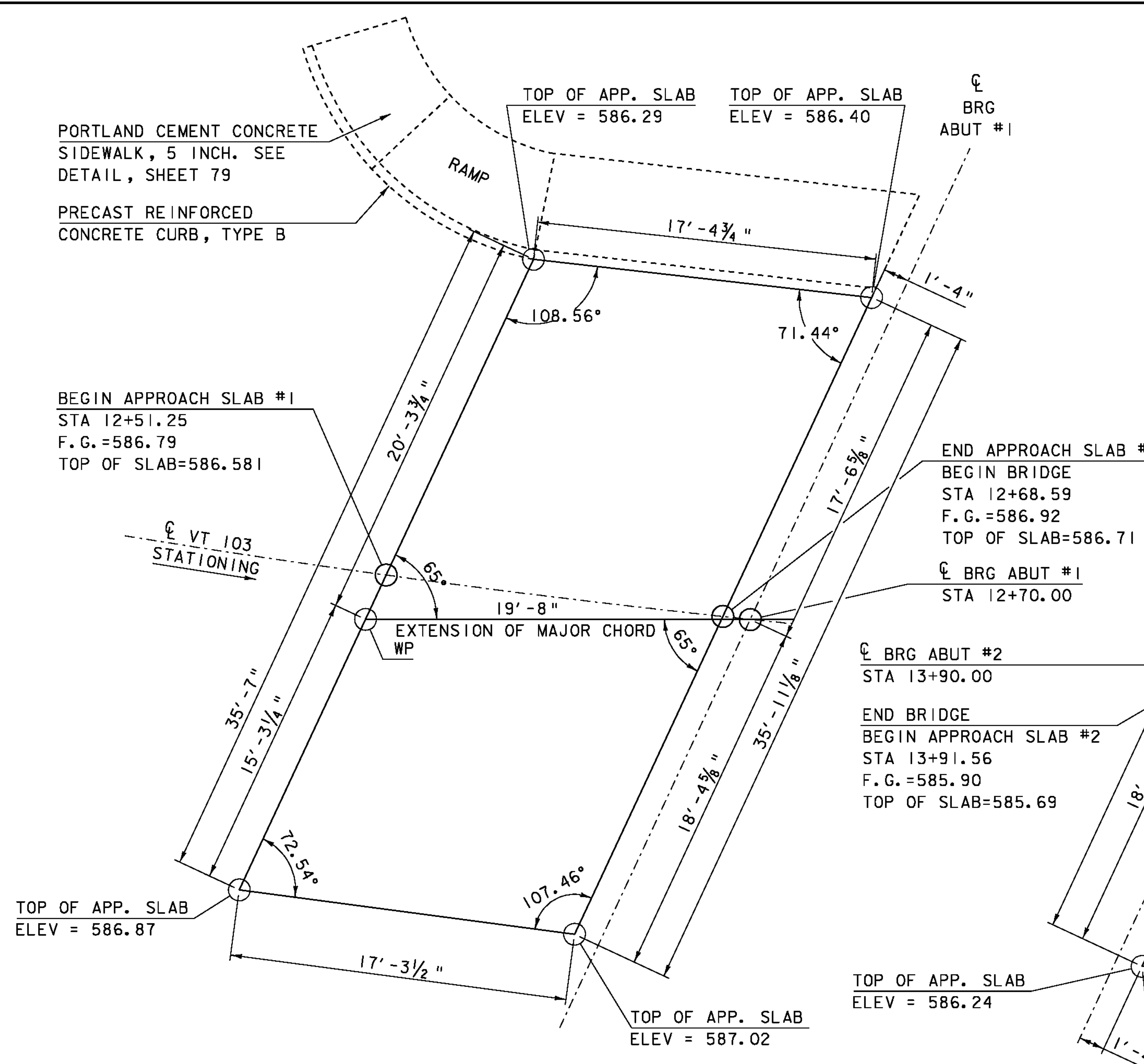
1. WINGWALL 2 AND WINGWALL 3 SHALL BE SELECTED FROM THE LIST OF WALLS ON THE APPROVED RETAINING WALL DOCUMENT AVAILABLE FROM VAOT MATERIALS & RESEARCH WEB SITE. THE RETAINING WALL SHALL HAVE CONCRETE FACING.
2. THE WALL SHALL BE PAID FOR UNDER ITEM 900.670 "SPECIAL PROVISION (RETAINING WALL)".
3. THE BOTTOM OF WALL SHALL BE A MINIMUM OF 5 FEET BELOW THE FINISH GRADE IN THE FRONT OF WALL.
4. THE WALL SHALL BE DESIGNED IN ACCORDANCE WITH 2007 AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS AND ITS LATEST REVISIONS. THE DESIGN SHALL INCLUDE THE EFFECT OF ALL LOADS INCLUDING BUT NOT LIMITED TO LIVE LOAD, VEHICLE IMPACT ON ADJACENT GUARDRAIL AND POSTS, EARTH SURCHARGE, AND HYDROSTATIC PRESSURE.
5. THE TYPE OF WALL SELECTED SHALL BE COMPATIBLE WITH ADJACENT OBSTRUCTIONS SUCH AS DRAINAGE FEATURES AND GUARD RAIL POSTS. ANY CHANGES TO THE REINFORCING OR ANCHORING SYSTEM SHALL BE DETAILED IN THE FABRICATION DRAWINGS.
6. THE FOLLOWING SOIL PROPERTIES SHALL BE USED IN THE DESIGN OF WINGWALL 2 AND WINGWALL 3:

FOUNDATION SOIL DESIGN VALUES	
NOMINAL BEARING RESISTANCE:	8.9 KSF
FOUNDATION SOIL PARAMETERS	
UNIT WEIGHT:	120 PCF
FRICTION ANGLE:	32°
RETAINED SOIL PARAMETERS	
UNIT WEIGHT:	130 PCF
FRICTION ANGLE:	32°
REINFORCED SOIL PARAMETERS (IF APPLICABLE)	
UNIT WIEGHT:	140 PCF
FRICTION ANGLE:	34°
BEARING RESISTANCE FACTORS (STRENGTH LIMIT STATE)	
MSEW:	0.65
GRAVITY/SEMI-GRAVITY (PROPRIETARY SYSTEM):	0.55
NON-GRAVITY CANTILEVERED AND ANCHORED:	0.45
SLIDING RESISTANCE FACTORS	
MSEW:	1.0
GRAVITY/SEMI-GRAVITY (PROPRIETARY SYSTEM):	1.0
NON-GRAVITY CANTILEVERED AND ANCHORED:	0.8
GEOSYNTHETIC RESISTANCE FACTORS (IF APPLICABLE)	
TENSILE RESISTANCE OF GEOSYNTHETIC REINFORCEMENT AND CONNECTORS	0.9
PULLOUT RESISTANCE OF TENSILE REINFORCEMENT:	0.9

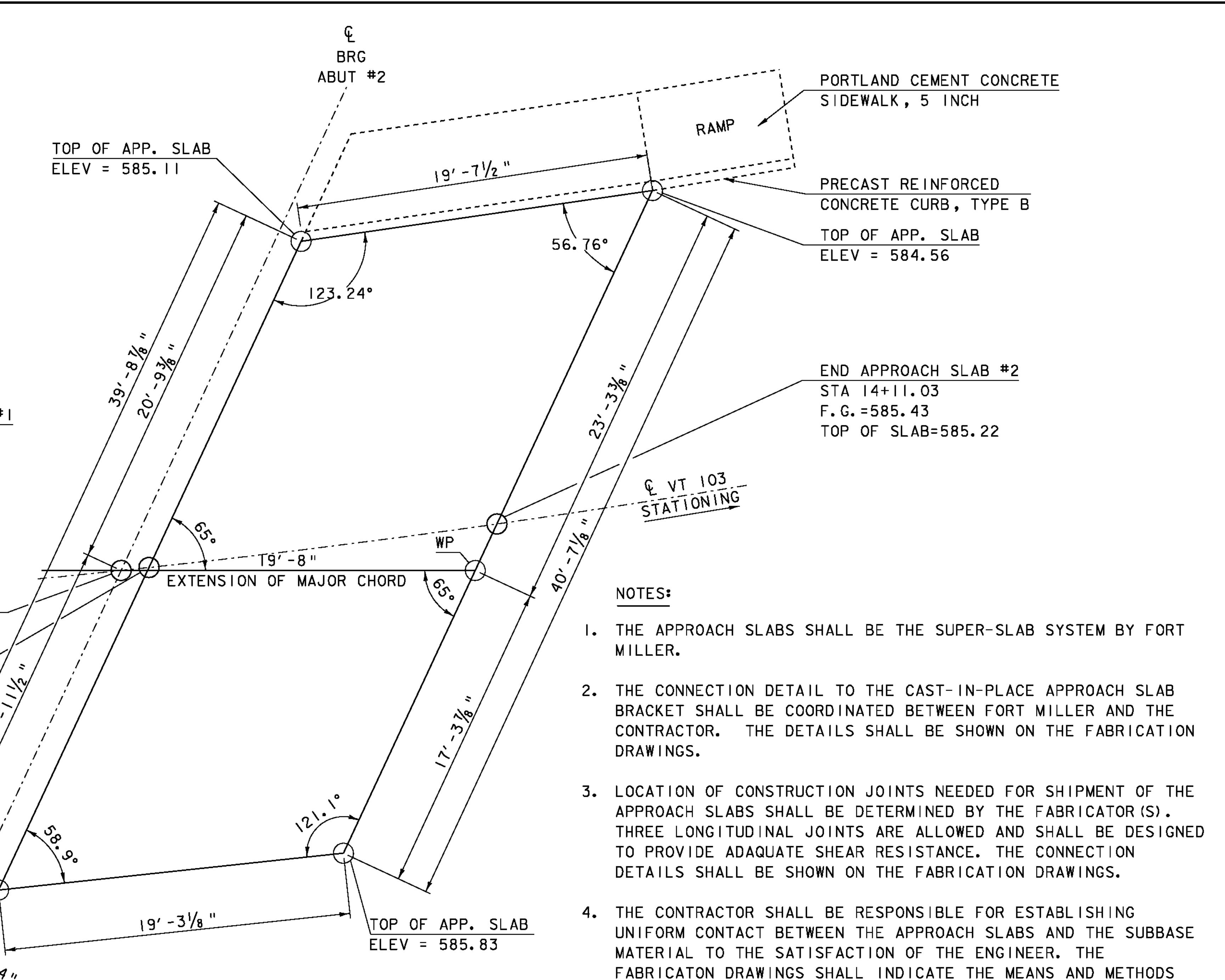
7. THE INTERFACE BETWEEN THE WINGWALL AND THE ABUTMENT STEM SHALL BE DESIGNED TO ALLOW 0.5 INCHES OF MOVEMENT. A JOINT DETAIL SHALL BE SUBMITTED TO THE PROJECT MANAGER FOR REVIEW AND APPROVAL. ALL COMPONENTS SHALL BE INCLUDED IN THE UNIT PRICE FOR ITEM 900.670 SPECIAL PROVISION (RETAINING WALL).

SCALE 1/2" = 1'-0"

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\s95b168sub.dgn	CHECKED BY: E.R.CHARBONNEAU
PROJECT LEADER: C.P.WILLIAMS	SHEET 98 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 9 WINGWALL 3 DETAILS	

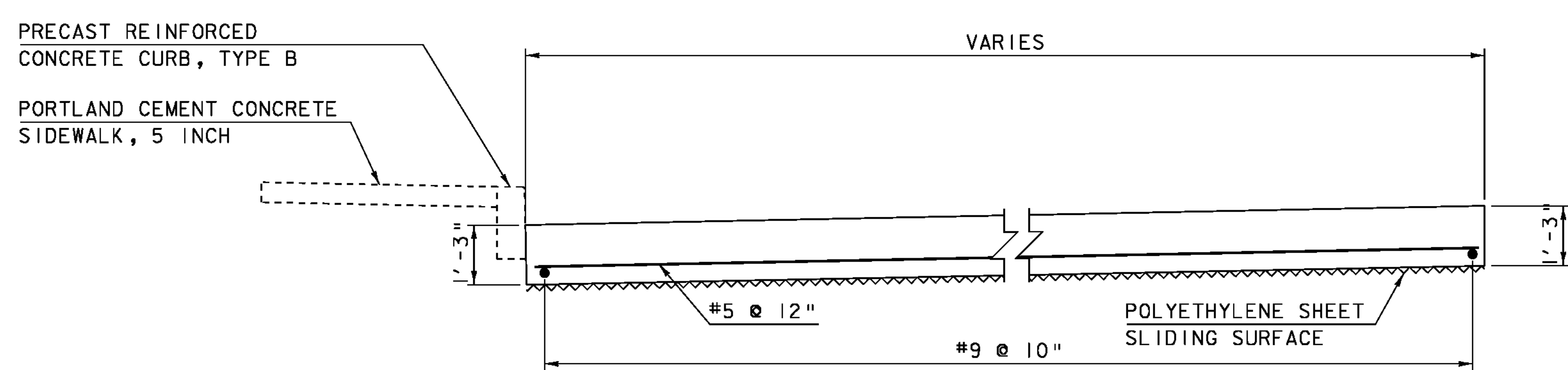


APPROACH SLAB #1 LAYOUT
SCALE 1/4" = 1'-0"

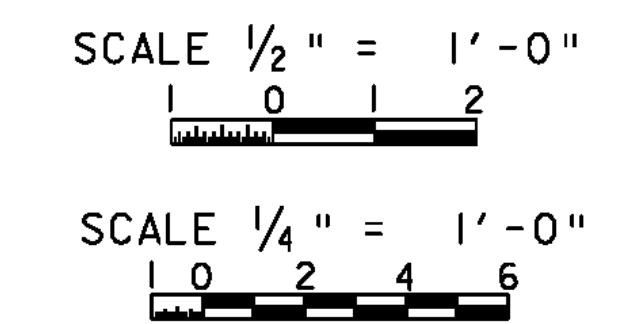


APPROACH SLAB #2 LAYOUT
SCALE 1/4" = 1'-0"

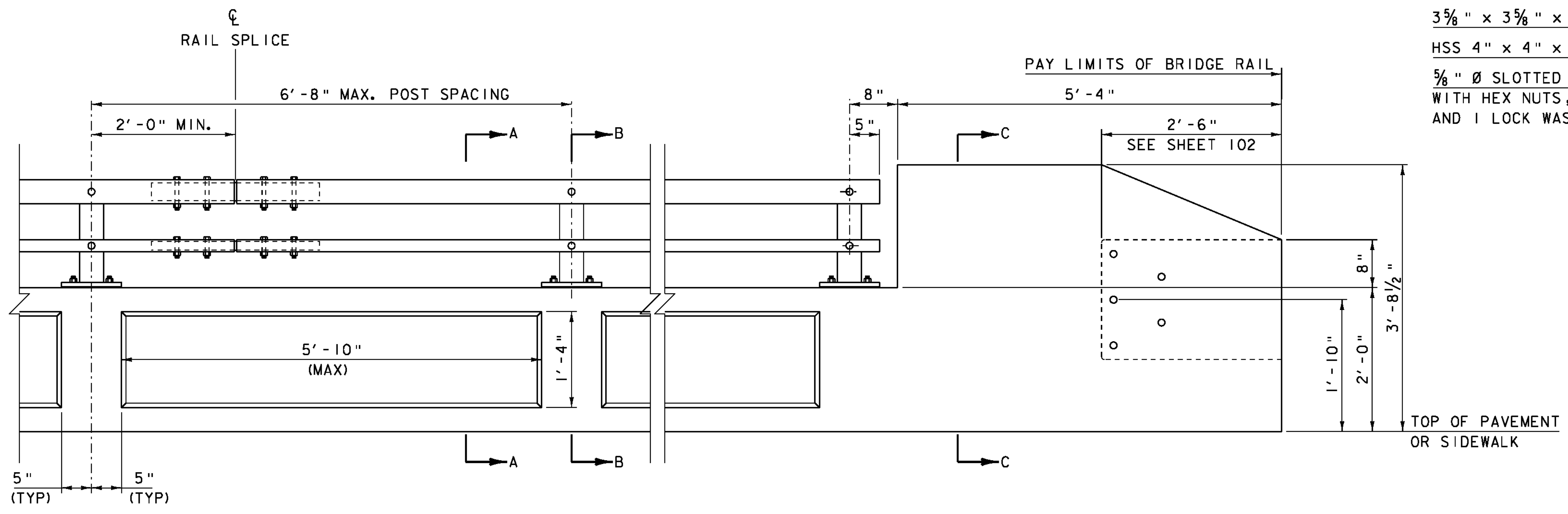
- NOTES:**
1. THE APPROACH SLABS SHALL BE THE SUPER-SLAB SYSTEM BY FORT MILLER.
 2. THE CONNECTION DETAIL TO THE CAST-IN-PLACE APPROACH SLAB BRACKET SHALL BE COORDINATED BETWEEN FORT MILLER AND THE CONTRACTOR. THE DETAILS SHALL BE SHOWN ON THE FABRICATION DRAWINGS.
 3. LOCATION OF CONSTRUCTION JOINTS NEEDED FOR SHIPMENT OF THE APPROACH SLABS SHALL BE DETERMINED BY THE FABRICATOR(S). THREE LONGITUDINAL JOINTS ARE ALLOWED AND SHALL BE DESIGNED TO PROVIDE ADEQUATE SHEAR RESISTANCE. THE CONNECTION DETAILS SHALL BE SHOWN ON THE FABRICATION DRAWINGS.
 4. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ESTABLISHING UNIFORM CONTACT BETWEEN THE APPROACH SLABS AND THE SUBBASE MATERIAL TO THE SATISFACTION OF THE ENGINEER. THE FABRICATION DRAWINGS SHALL INDICATE THE MEANS AND METHODS NECESSARY TO INSTALL THE APPROACH SLABS TO THE ELEVATIONS SPECIFIED.
 5. A 10 MIL POLYETHYLENE SHEET SHALL BE PLACED UNDER THE SLAB TO ALLOW FOR SLIDING.
 6. THE CONTRACTOR IS RESPONSIBLE FOR DESIGNING APPROACH SLABS TO RESIST LIFTING STRESSES. INSTALLATION SEQUENCE AND LIFTING PLAN SHALL BE SHOWN ON THE CONSTRUCTION DRAWINGS.
 7. ALL REINFORCING STEEL SHALL BE EPOXY COATED.
 8. PAYMENT FOR THE APPROACH SLABS, POLYETHYLENE SHEET, ALL LABOR, TOOLS, AND MATERIALS NEEDED FOR PLACEMENT SHALL BE INCLUDED UNDER ITEM 900.620 "SPECIAL PROVISION (PRECAST APPROACH SLAB, SUPER-SLAB) (BRIDGE 9)"



APPROACH SLAB TYPICAL
SCALE 1/2" = 1'-0"



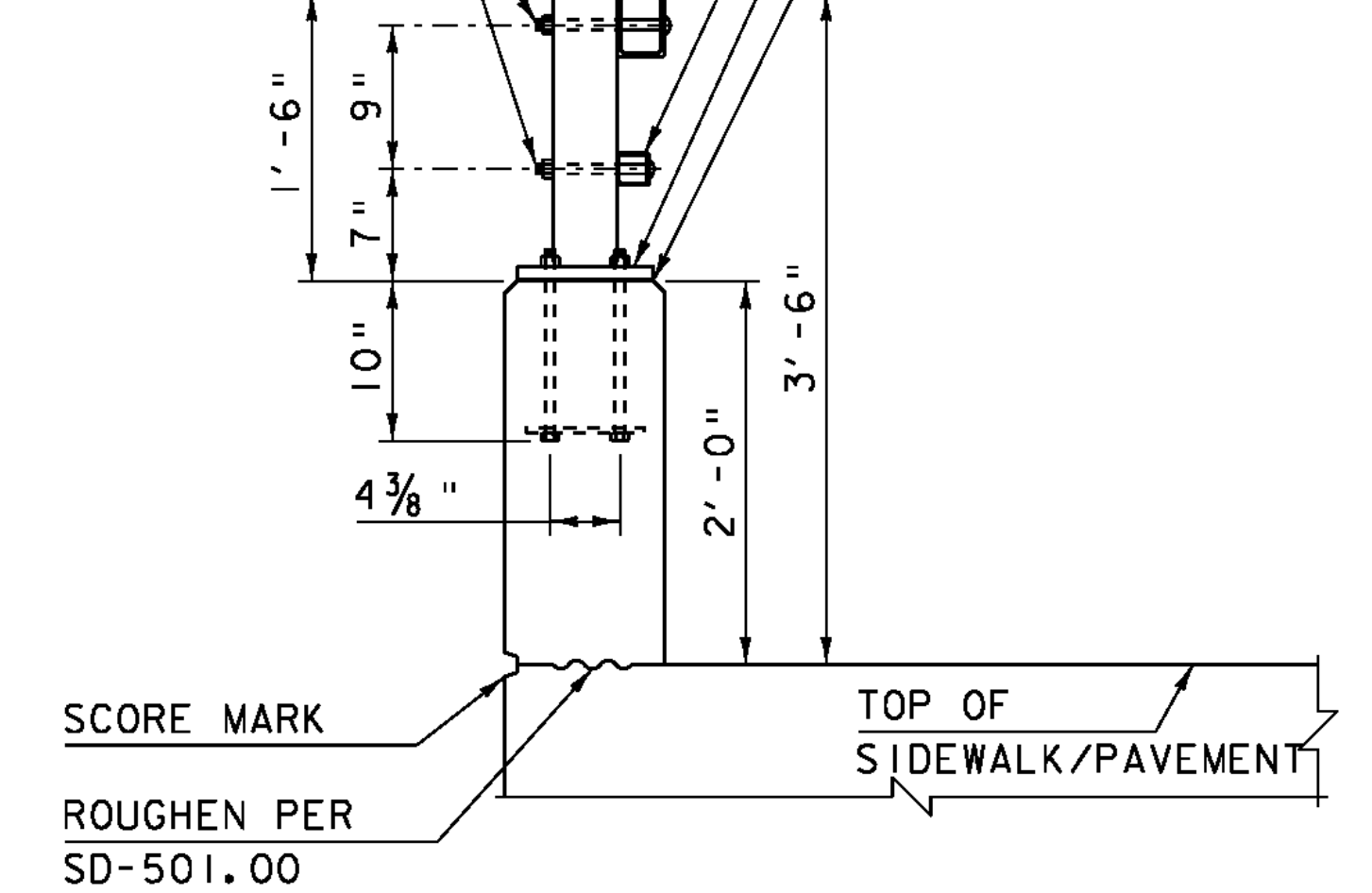
PROJECT NAME: CHESTER	PLOT DATE: 21-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\95b168slab.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	BRIDGE 9 PRECAST APPROACH SLAB LAYOUT SHEET 99 OF 124
DESIGNED BY: R.S.YOUNG	



RAILING & END WALL APPROACH

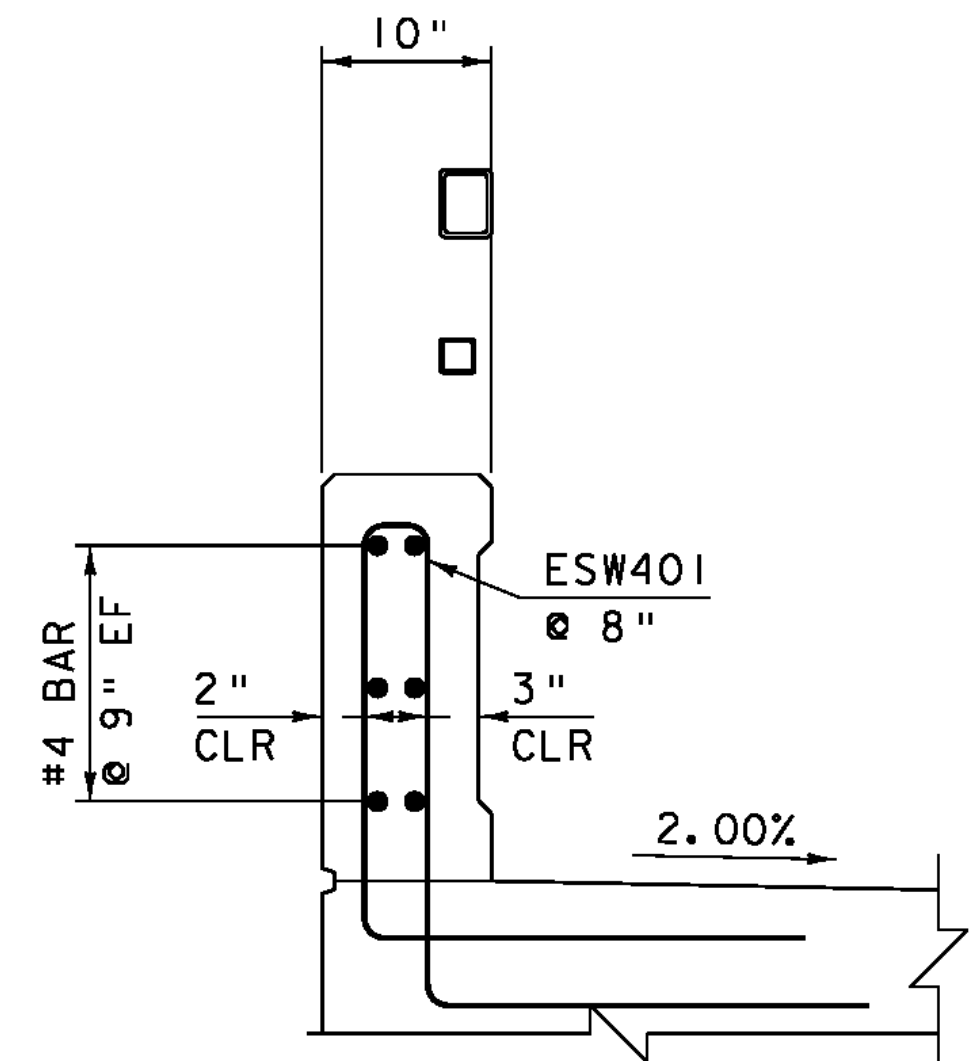
SCALE 1" = 1'-0"

- 3 5/8" x 3 5/8" x 5/16" PLATE
- HSS 4" x 4" x 5/16"
- 5/8" Ø SLOTTED ROUND HEAD BOLTS WITH HEX NUTS, 1 FLAT WASHER, AND 1 LOCK WASHER. (TYP)
- HSS 4 x 3 x 1/4 STEEL TUBING
- HSS 2 x 2 x 1/8 STEEL TUBING
- 8 1/2" x 10" x 3/4" BASE PLATE
- 1/8" ELASTOMERIC PAD



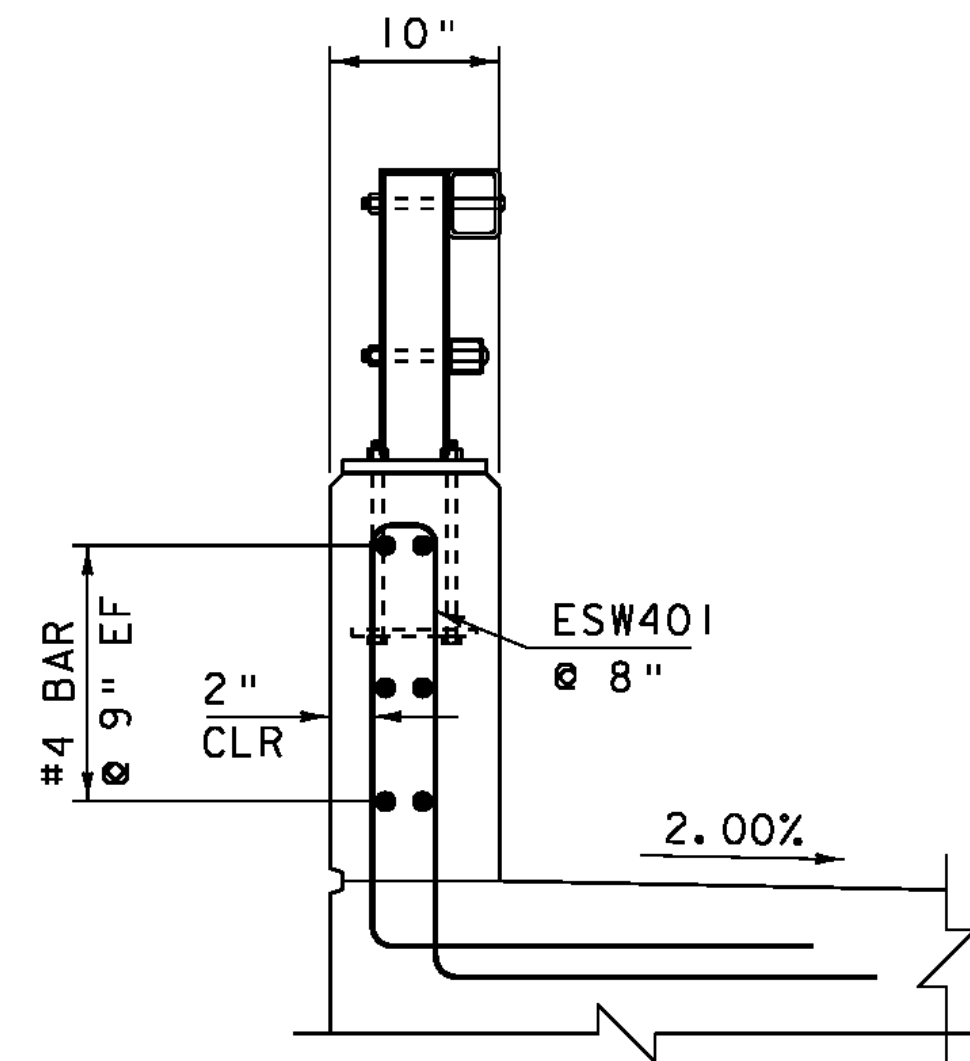
RAIL TYPICAL SECTION

SCALE 1" = 1'-0"



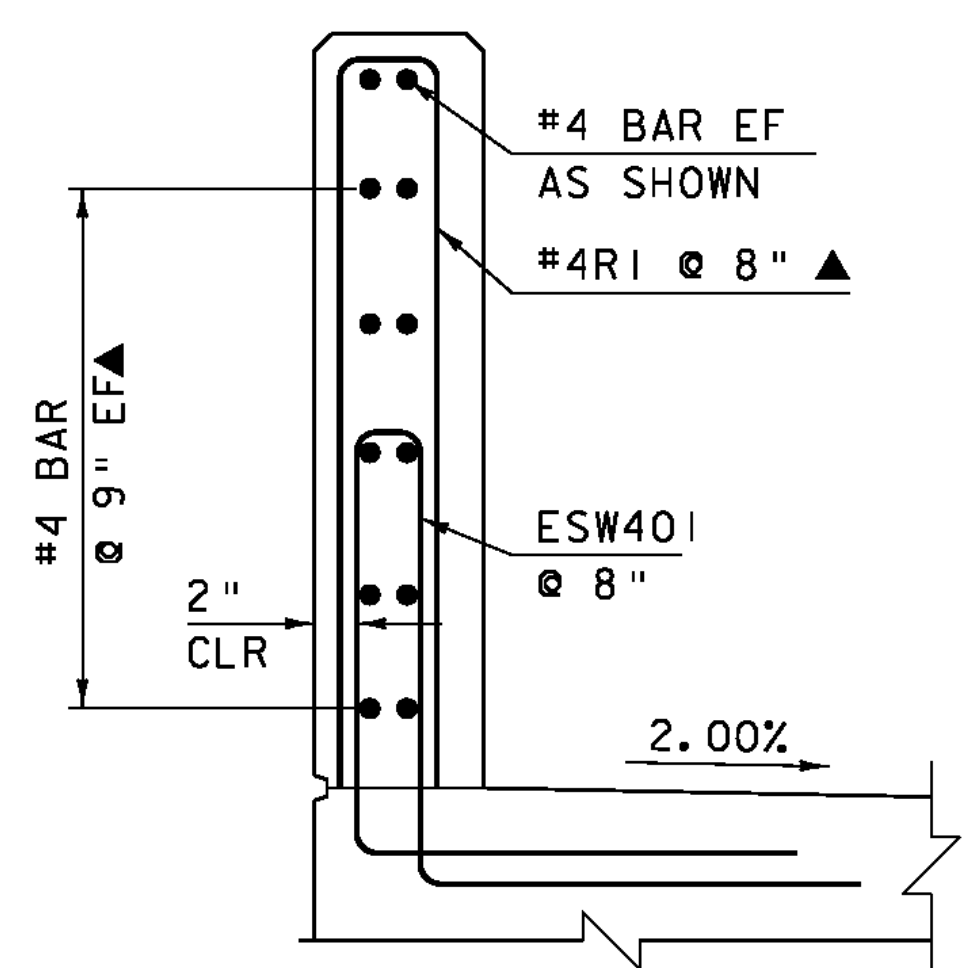
SECTION A-A

SCALE 1" = 1'-0"



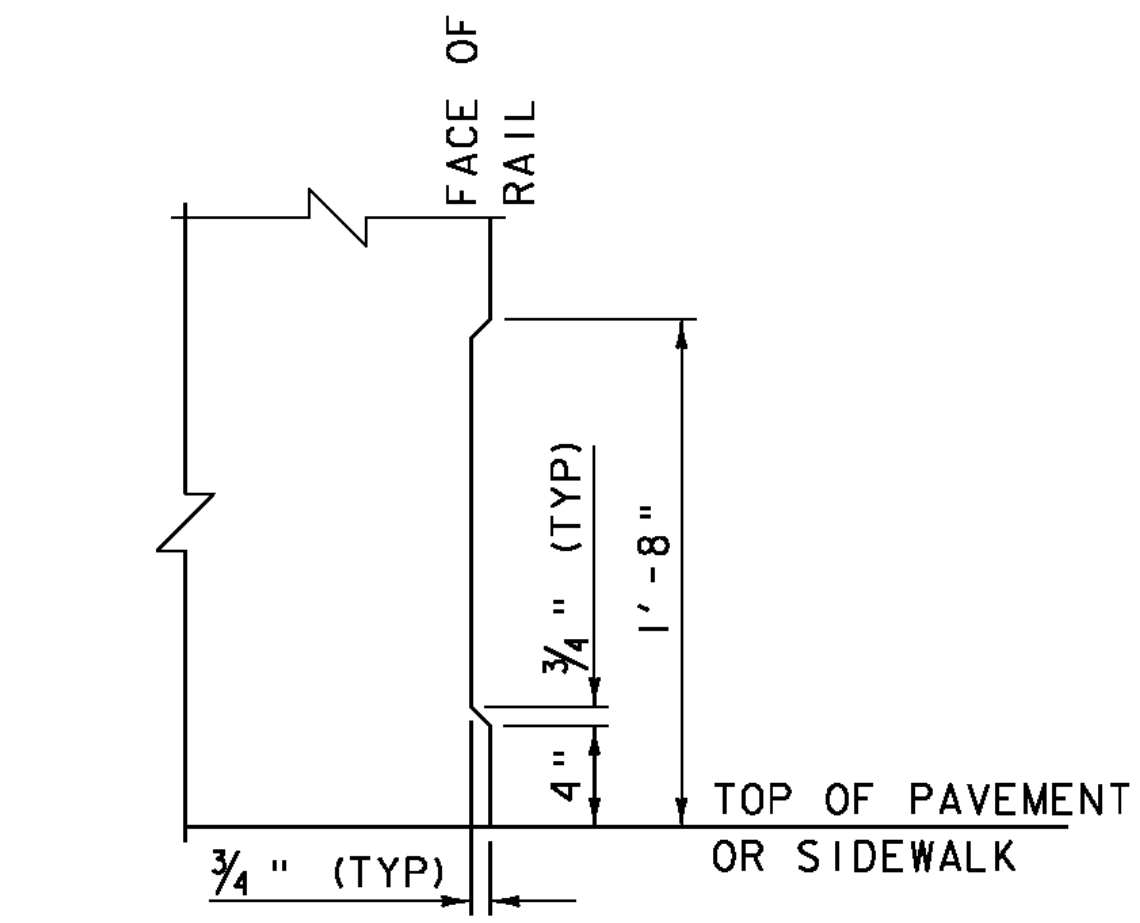
SECTION B-B

SCALE 1" = 1'-0"



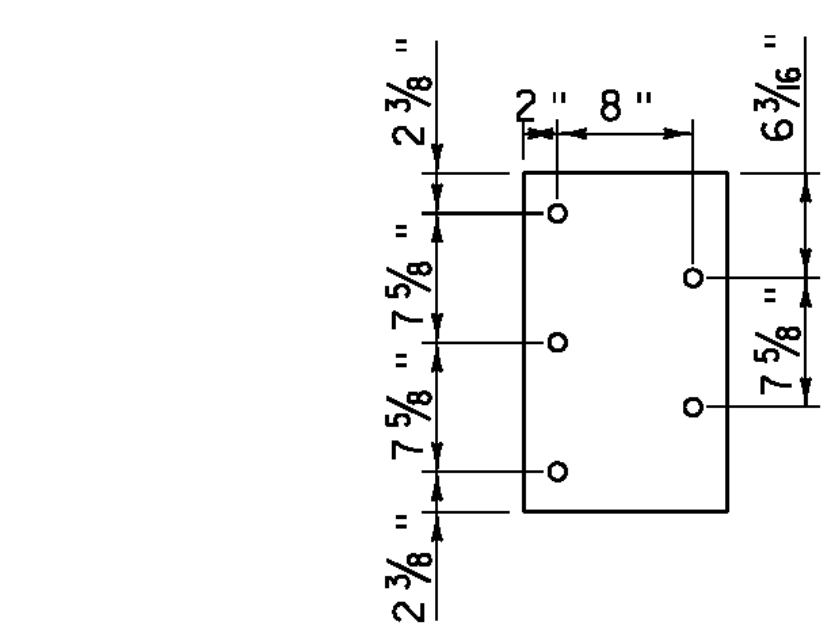
SECTION C-C

SCALE 1" = 1'-0"



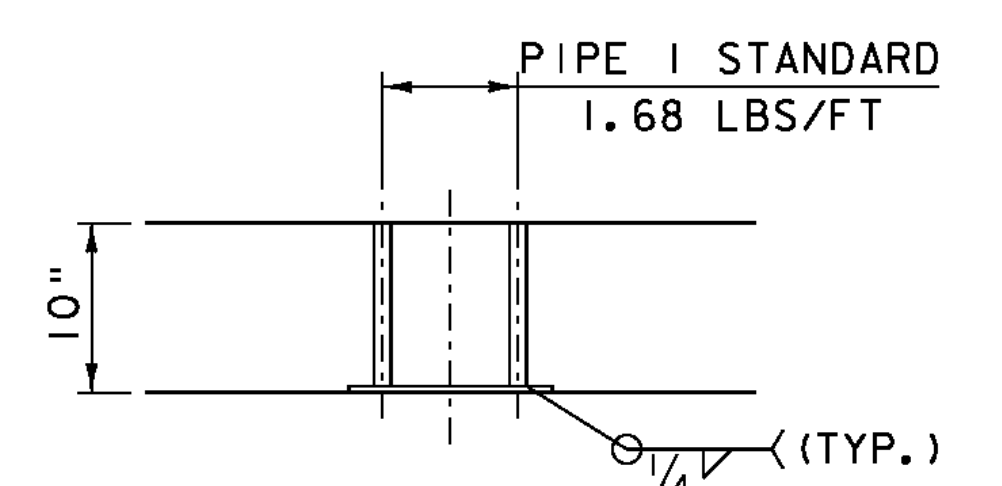
ASTHETIC TREATMENT DETAIL

SCALE 1 1/2" = 1'



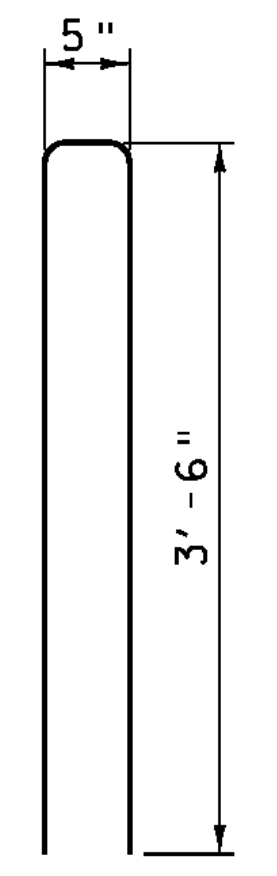
ELEVATION THRIE-BEAM CONNECTION PLATE DETAIL

SCALE 1" = 1'-0"



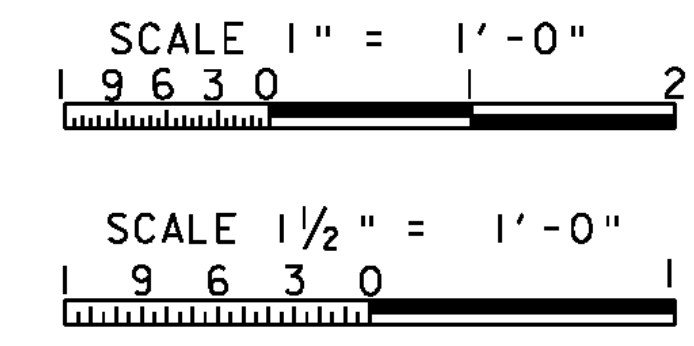
PLAN THRIE-BEAM CONNECTION PLATE DETAIL

SCALE 1" = 1'-0"



BAR #4RI

SCALE 1" = 1'-0"
(36 - REQUIRED)



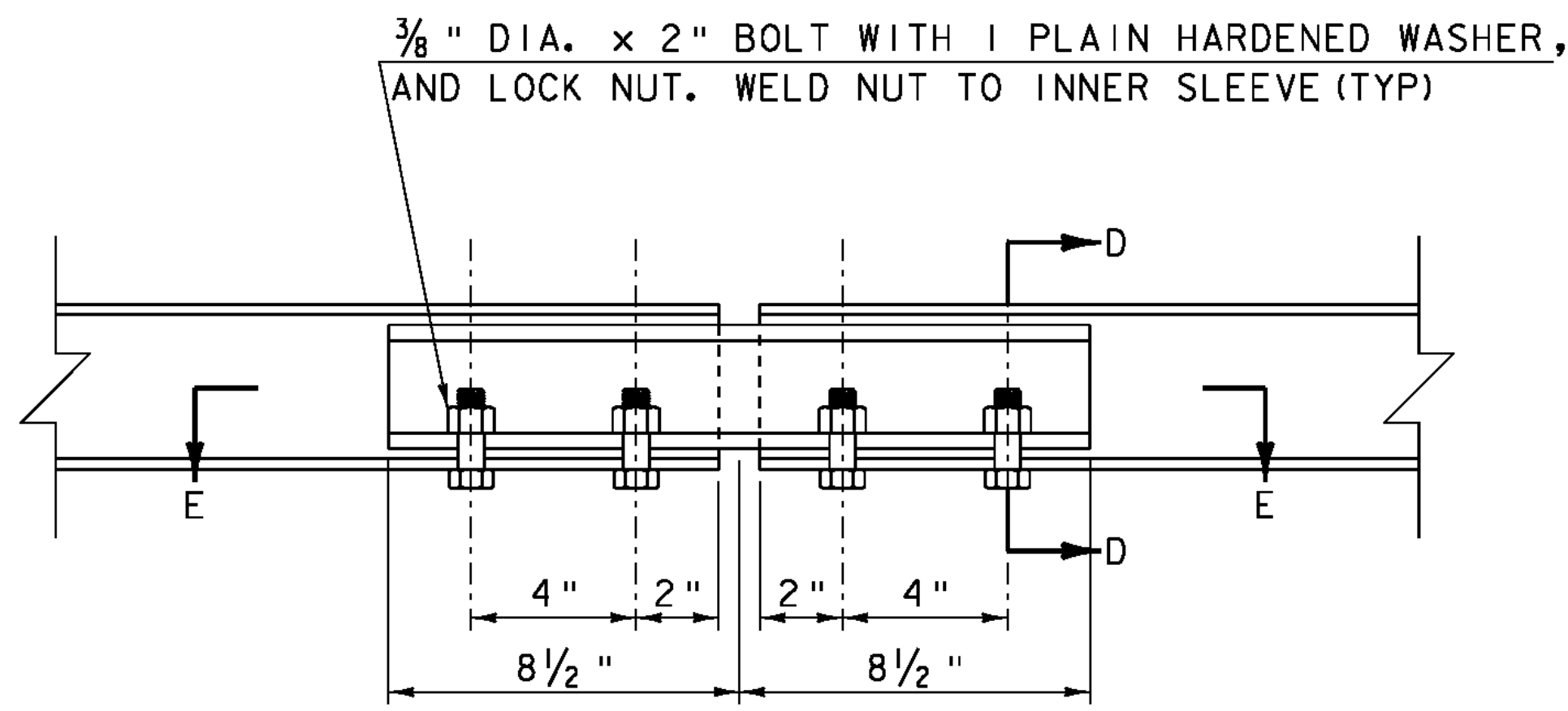
NOTES:

1. BRIDGE RAIL SHALL HAVE A RUBBED FINISH IN ACCORDANCE WITH SECTION 501.
2. HOLES AND RECESSES ARE TO BE FORMED OR CORED, PERCUSSION DRILLING IS NOT ALLOWED

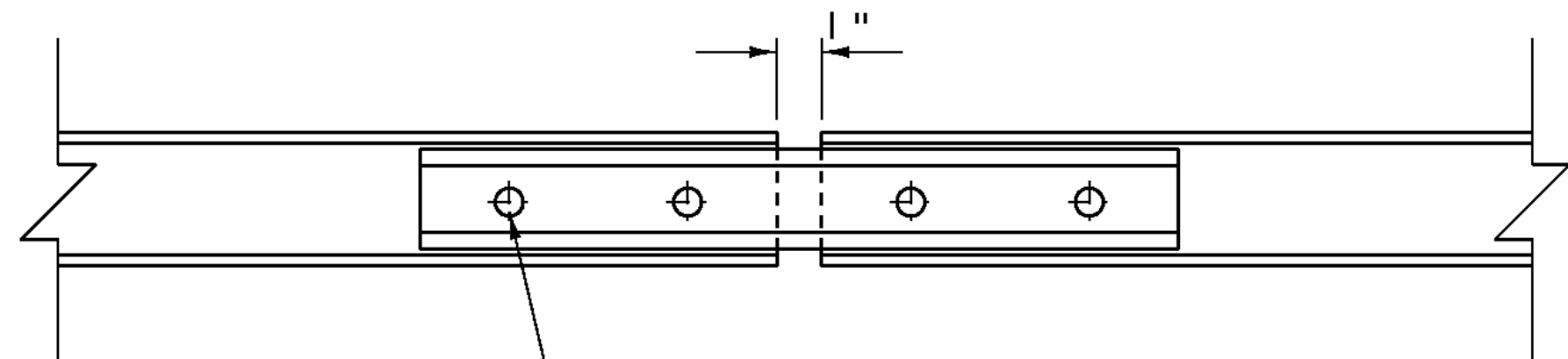
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PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: s95b168r-all.dgn	CHECKED BY: H.I.SALLS
PROJECT LEADER: C.P.WILLIAMS	SHEET 100 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 9 BRIDGE RAIL DETAIL 1	

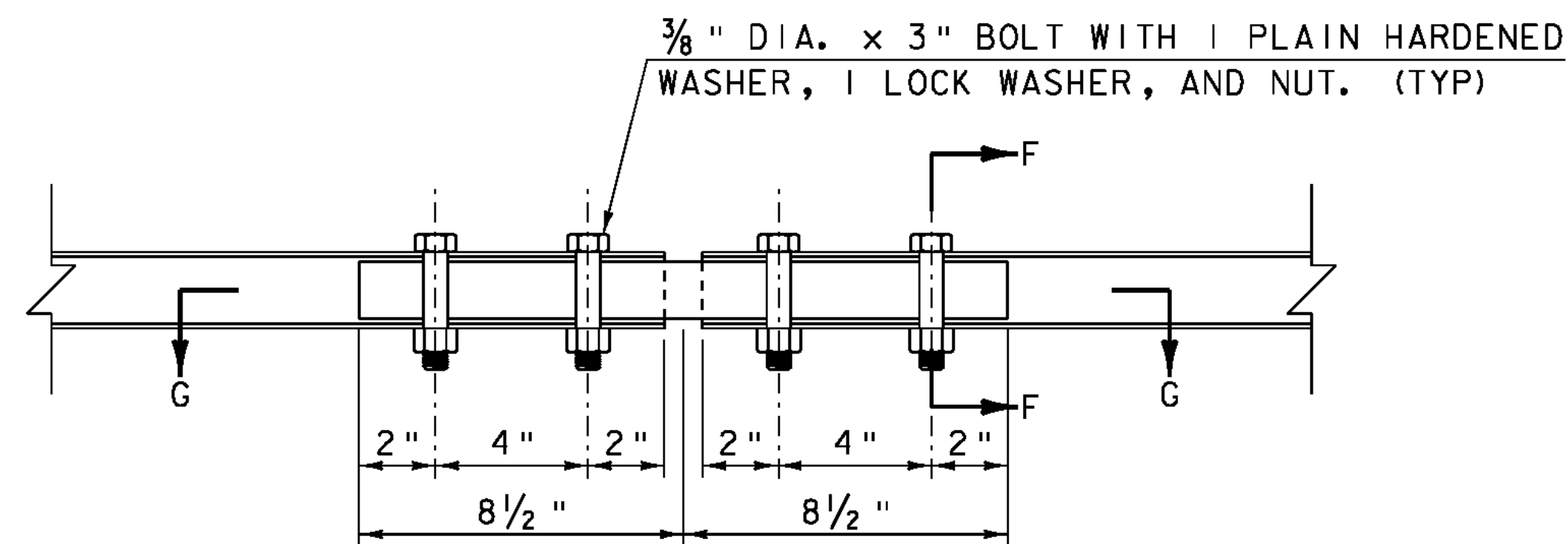


TOP RAIL SPLICE DETAIL

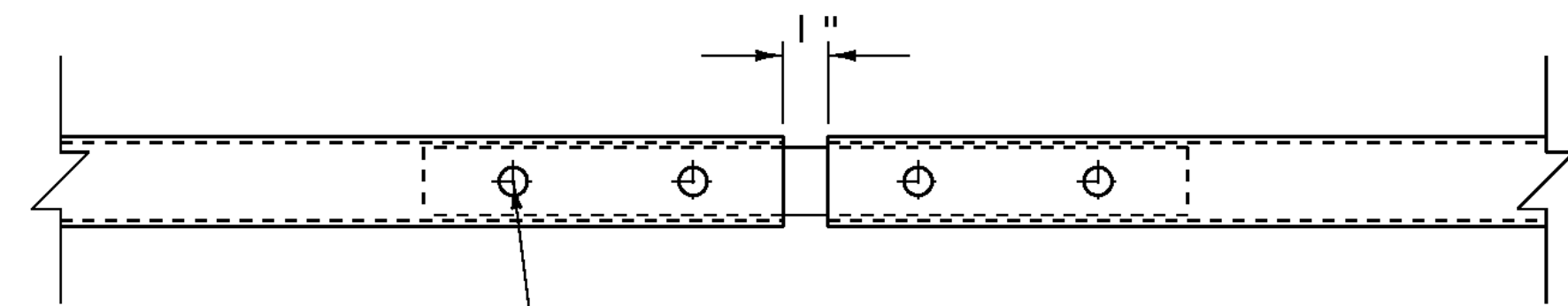


1/2" DIA. HOLE IN SPLICE ELEMENT AND HSS 4" x 3" x 1/4". (TYP)

SECTION E-E



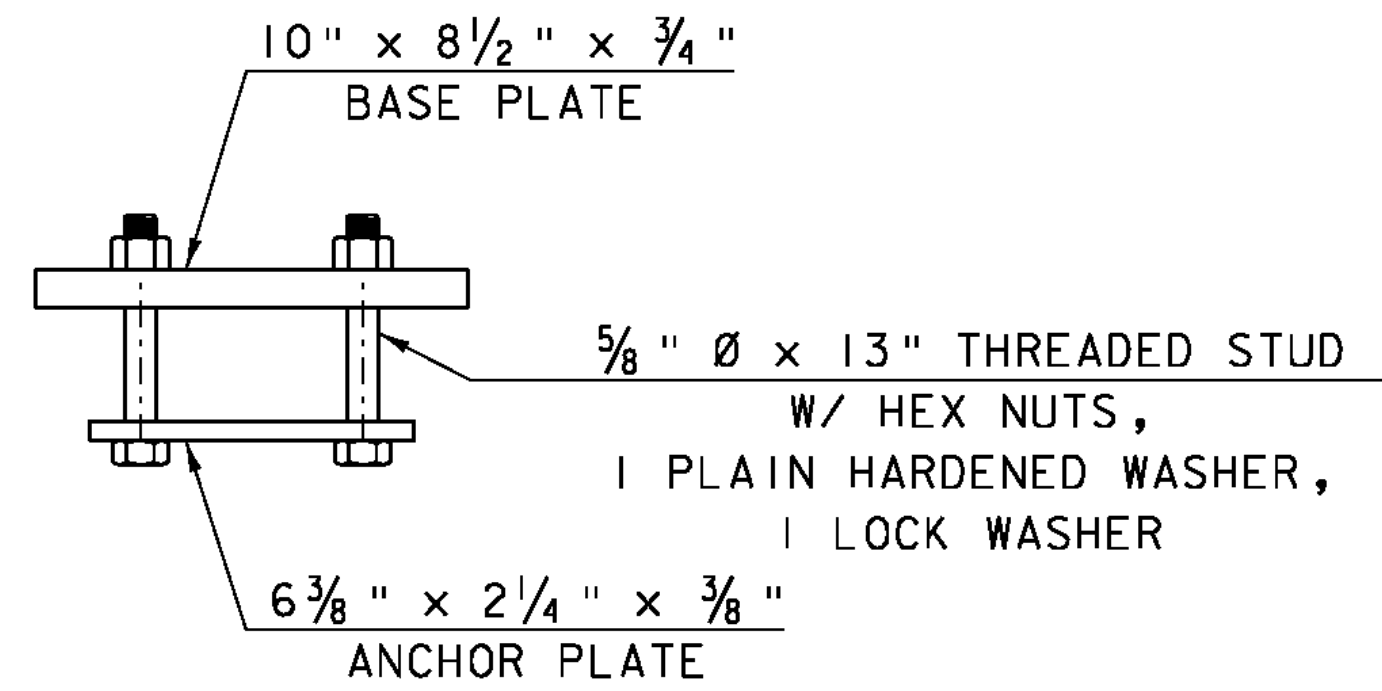
BOTTOM RAIL SPLICE DETAIL ELEVATION VIEW



1/2" DIA. HOLE IN SPLICE ELEMENT AND HSS 2" x 2" x 1/8". (TYP)

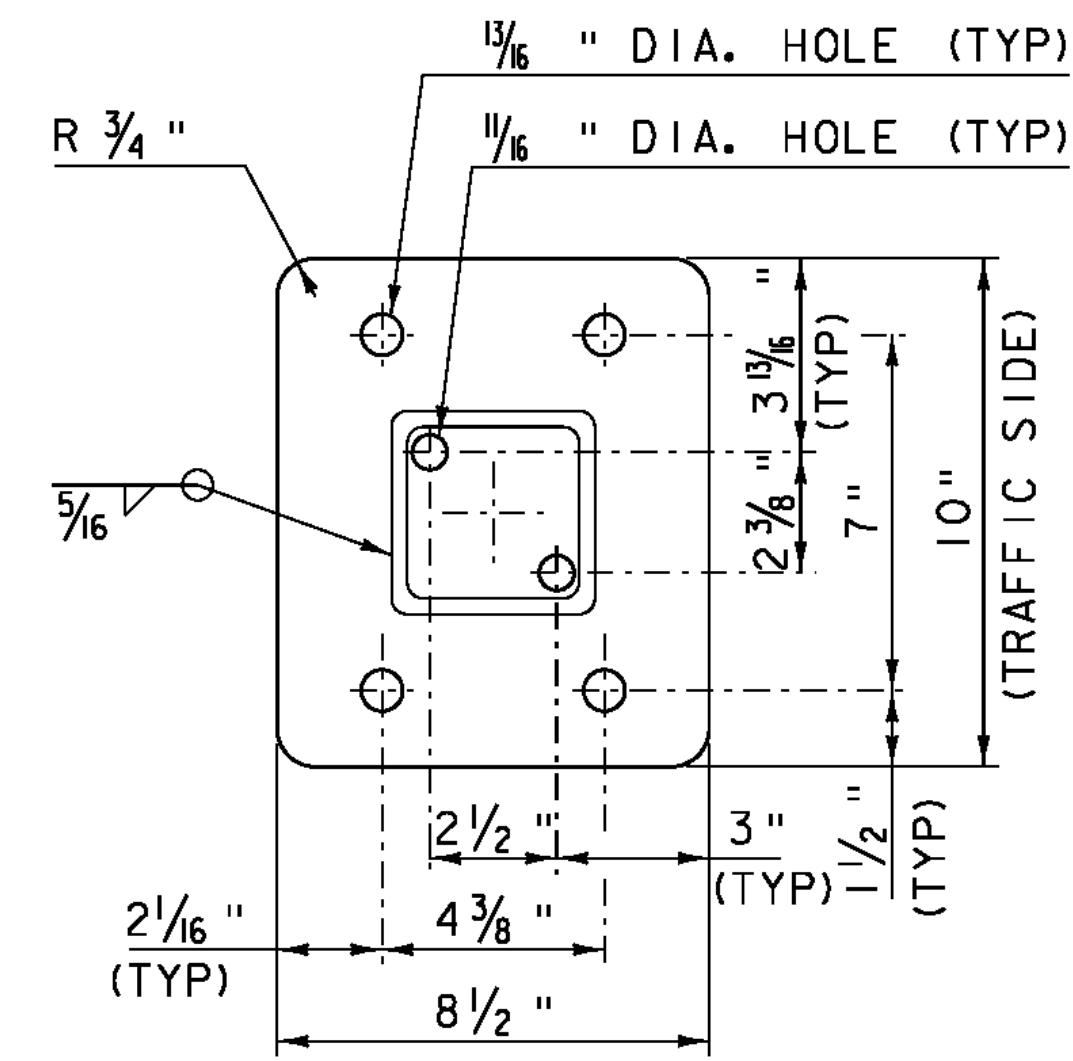
SECTION G-G

3/8" DIA. x 2" BOLT WITH 1 PLAIN HARDENED WASHER, AND LOCK NUT. WELD NUT TO INNER SLEEVE (TYP)



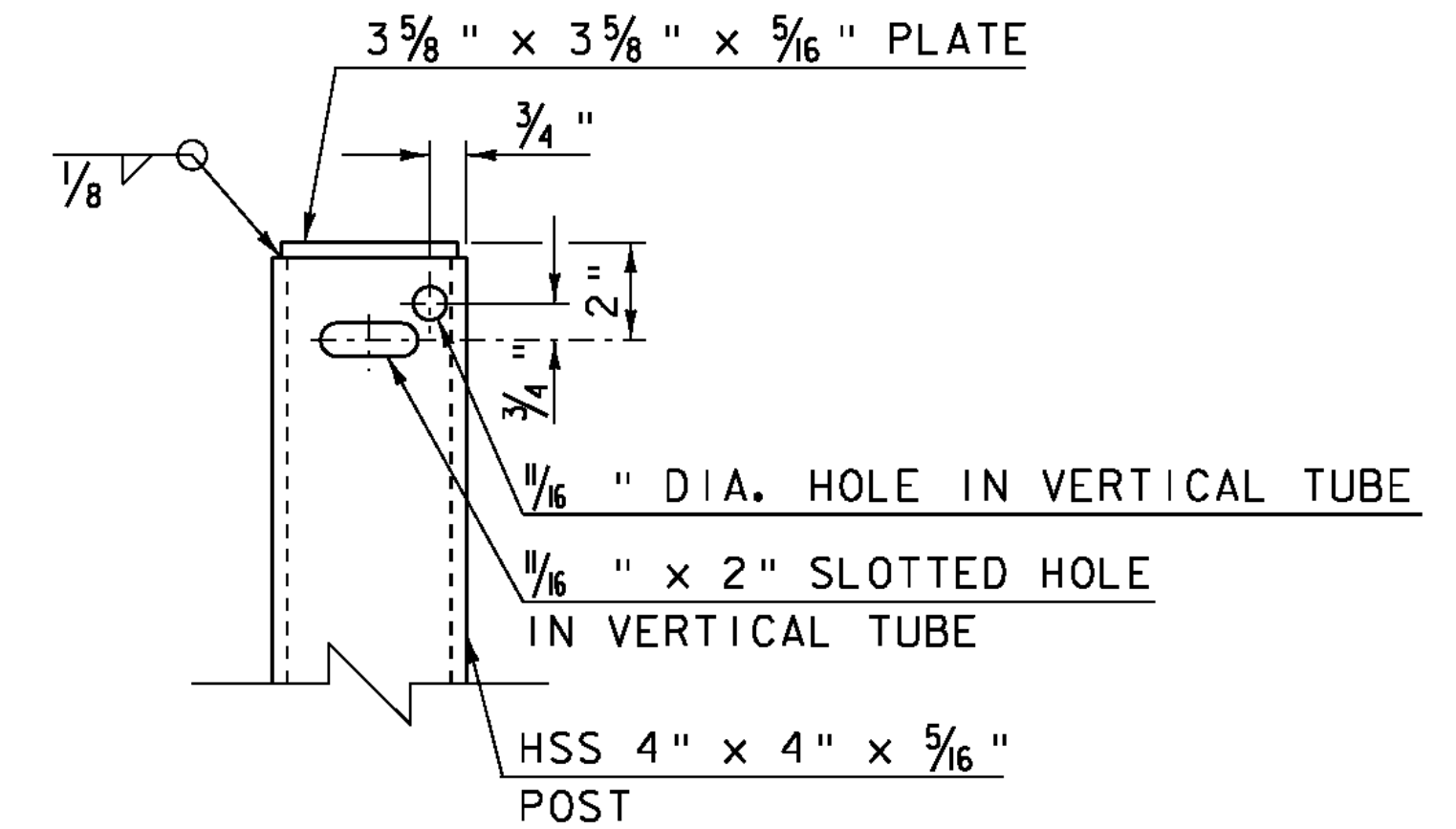
RAIL POST ANCHORAGE

N. T. S.



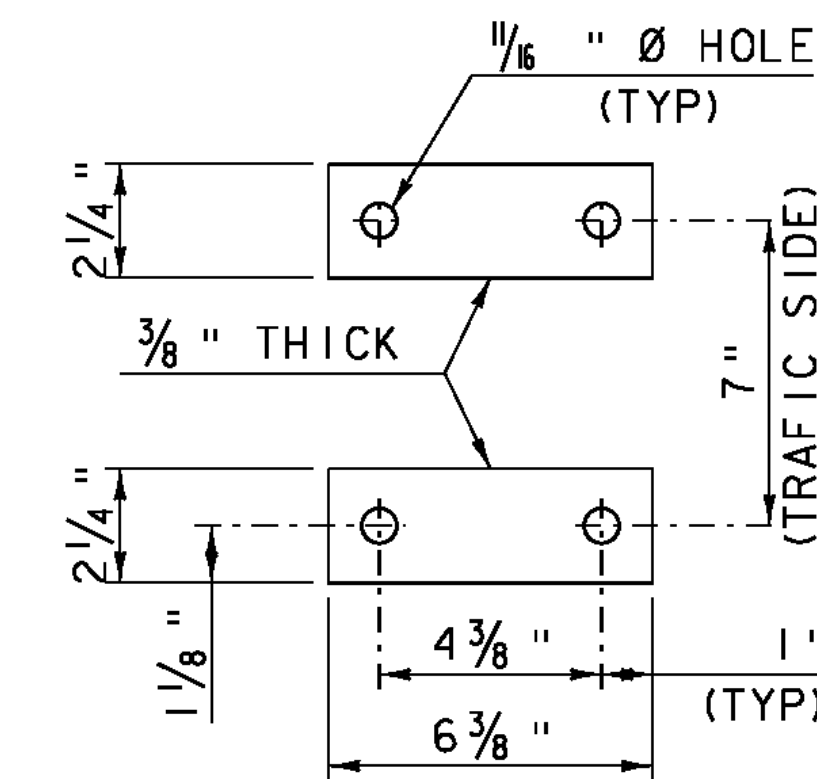
BASE PLATE

N. T. S.



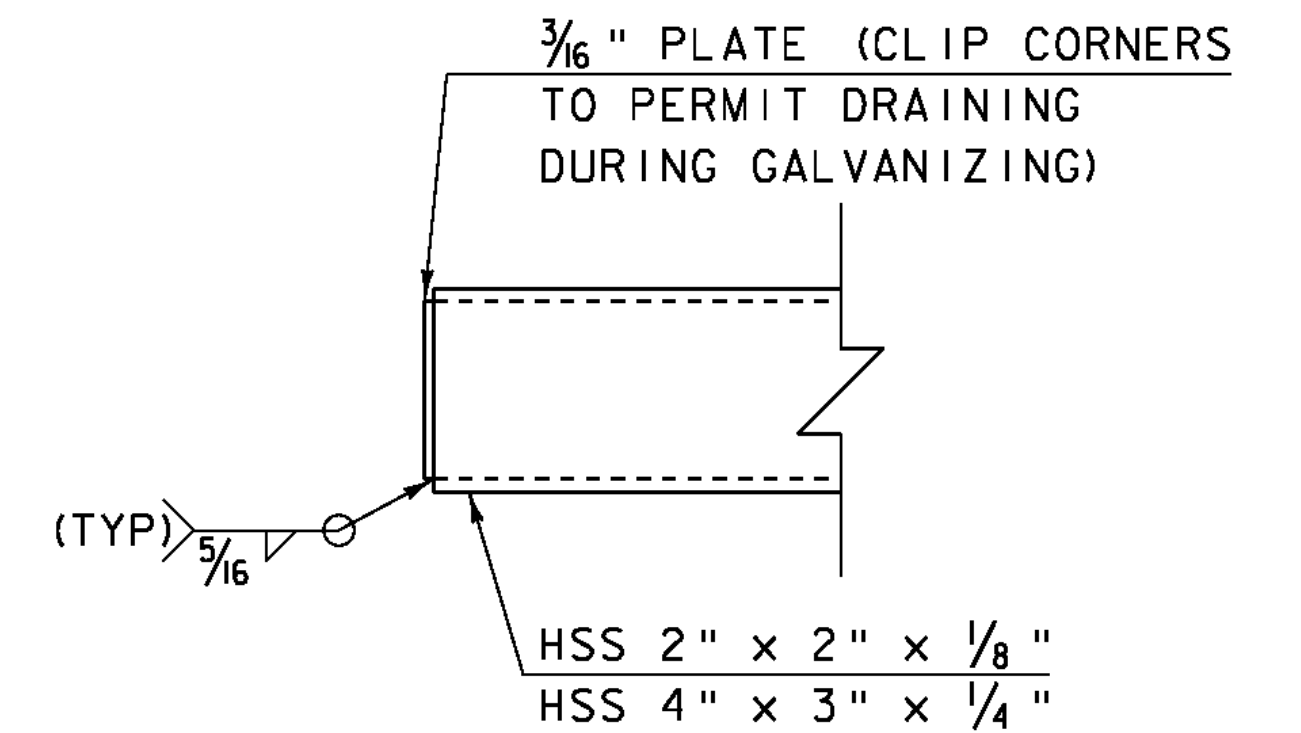
VERTICAL TUBE DETAIL (FRONT VIEW)

N. T. S.



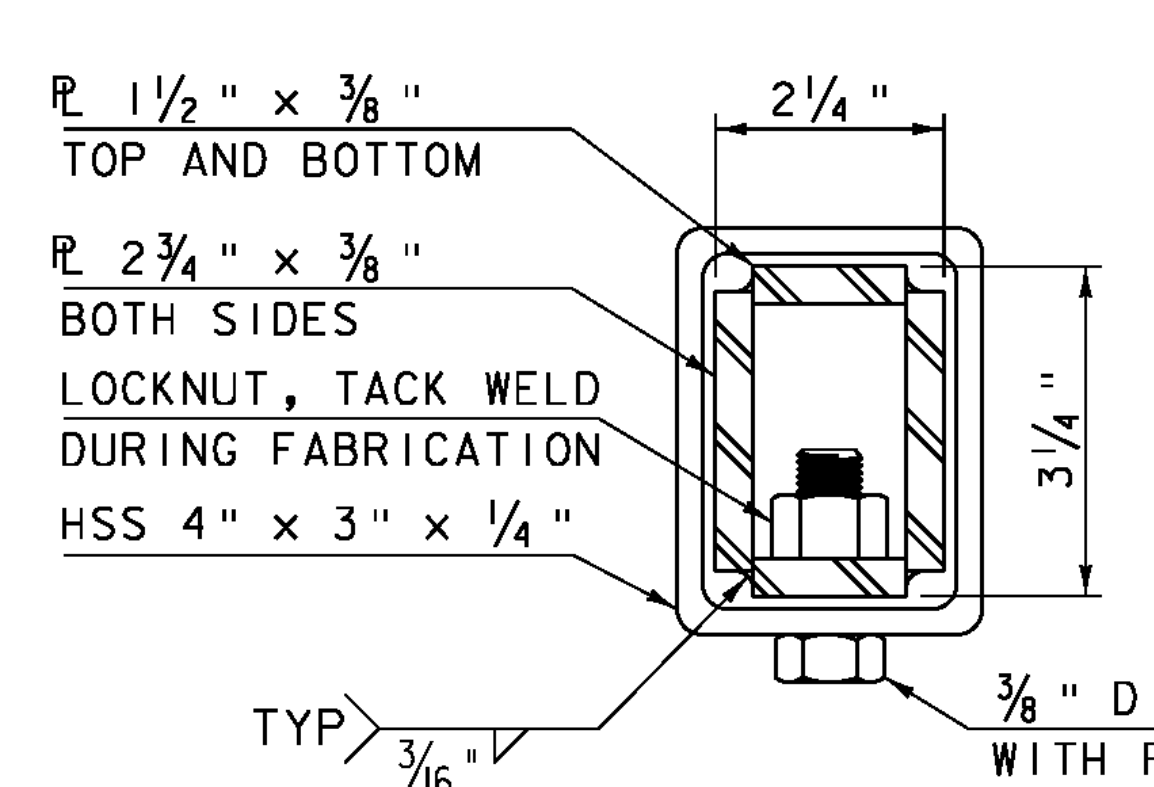
ANCHOR PLATES

N. T. S.



END OF RAIL DETAIL

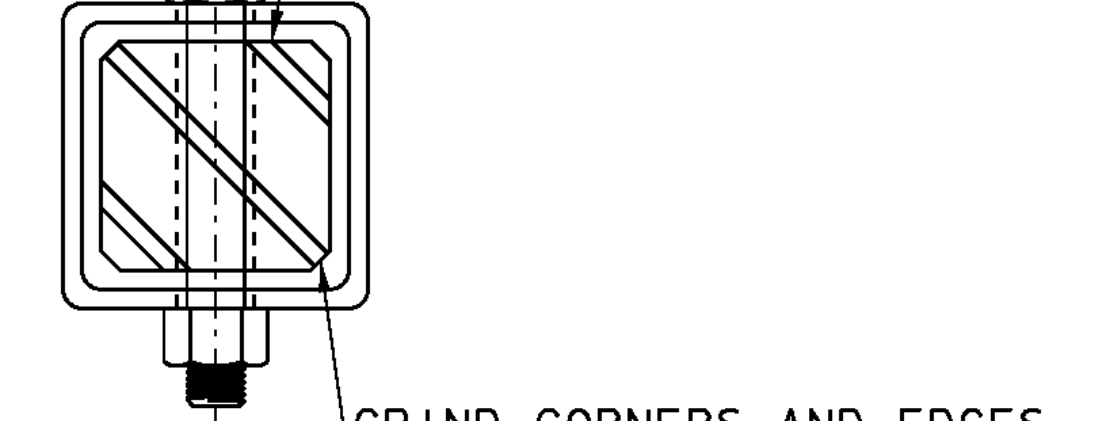
N. T. S.



SECTION D-D (INNER SLEEVE)

N. T. S.

3/8" DIA. x 3" BOLT WITH 1 PLAIN HARDENED WASHER, 1 LOCK WASHER, AND NUT.



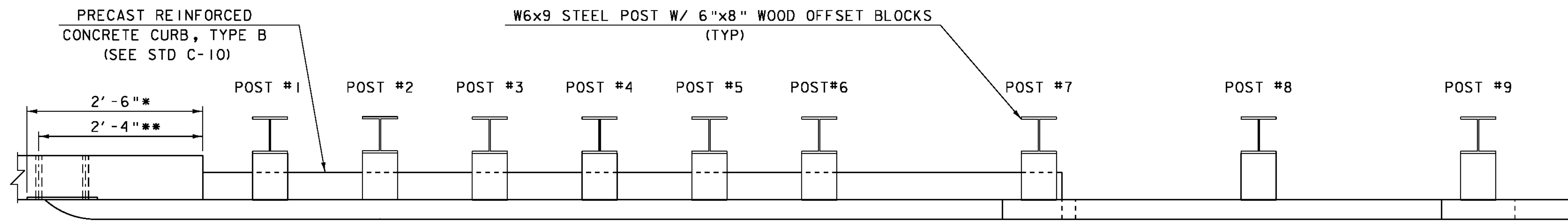
SECTION F-F

N. T. S.

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: s95b168r-all.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 9 BRIDGE RAIL DETAIL 2

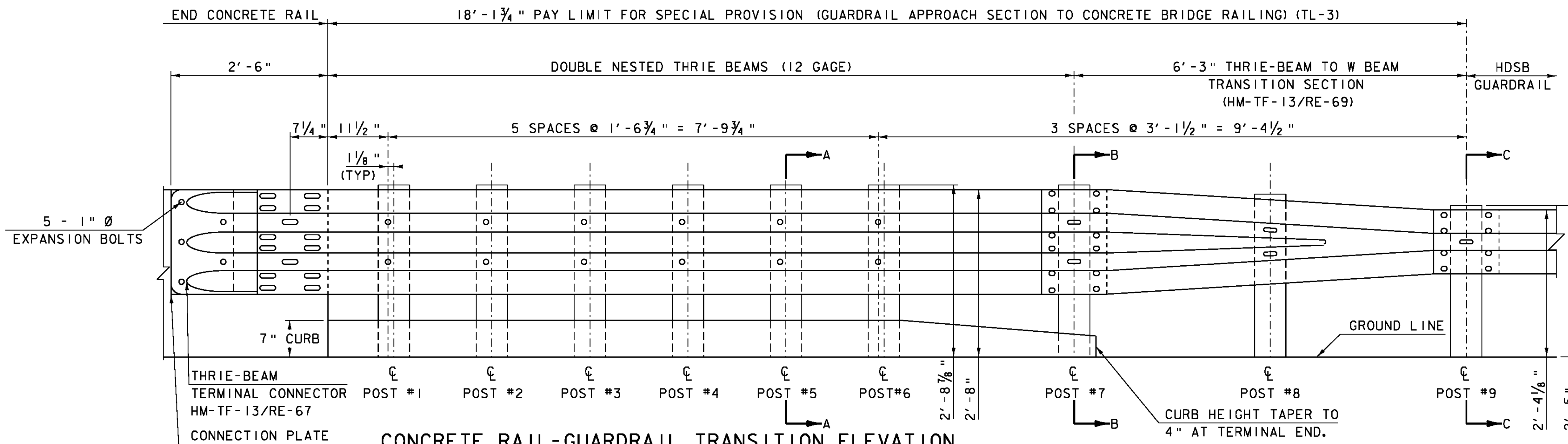
PLOT DATE: 20-SEP-2010
DRAWN BY: D.D.BEARD
CHECKED BY: H.I.SALLS
SHEET 101 OF 124



* THIS DIMENSION WILL BE 1'-11 1/2" ON WINGWALL #3
 ** THIS DIMENSION WILL BE 1'-9 1/2" ON WINGWALL #3

CONCRETE RAIL-GUARDRAIL TRANSITION PLAN

SCALE 1" = 1'-0"



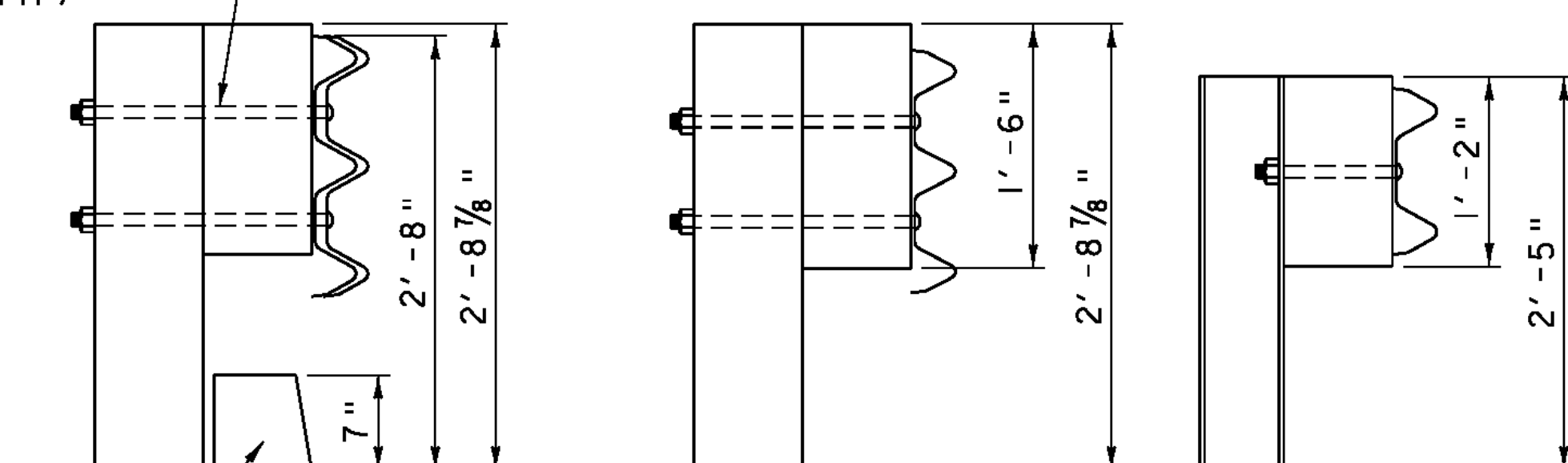
CONCRETE RAIL-GUARDRAIL TRANSITION ELEVATION

SCALE 1" = 1'-0"

NOTE:

1. THRIE-BEAM TERMINAL CONNECTOR SHALL BE INCLUDED IN THE UNIT BID PRICE OF ITEM 900.620 SPECIAL PROVISION (GUARDRAIL APPROACH SECTION TO CONCRETE BRIDGE RAILING) (TL3). THE CONNECTION PLATE AND PIPE SHALL BE INCLUDED IN THE UNIT BID PRICE OF ITEM 900.640 SPECIAL PROVISION (BRIDGE RAILING, GALVANIZED STEEL TUBING/CONCRETE COMBINATION).
2. UNLESS OTHERWISE DIRECTED BY THE ENGINEER, A COMPOSITE MATERIAL POST AND/OR BLOCKOUT FROM THE APPROVED PRODUCTS LIST MAY BE SUBSTITUTED FOR A POST AND/OR BLOCKOUT OF SIMILAR DIMENSIONS.
3. REFER TO STANDARD DRAWINGS G-1 AND G-1D FOR ADDITIONAL DETAILS.

5/8" POST BOLTS (A307) WITH 1 3/4" O.D. WASHER AND NUT. 7/8" DIA. HOLE IN POST AND SPACER (MIN.) (TYP)



PRECAST REINFORCED CONCRETE CURB, TYPE B (SEE STD C-10)

SECTION A-A

SECTION B-B

SECTION C-C

SCALE 1" = 1'-0"
 9630

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(37)

FILE NAME: s95b168r-all.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 TL-3 TRANSITION RAIL DETAILS

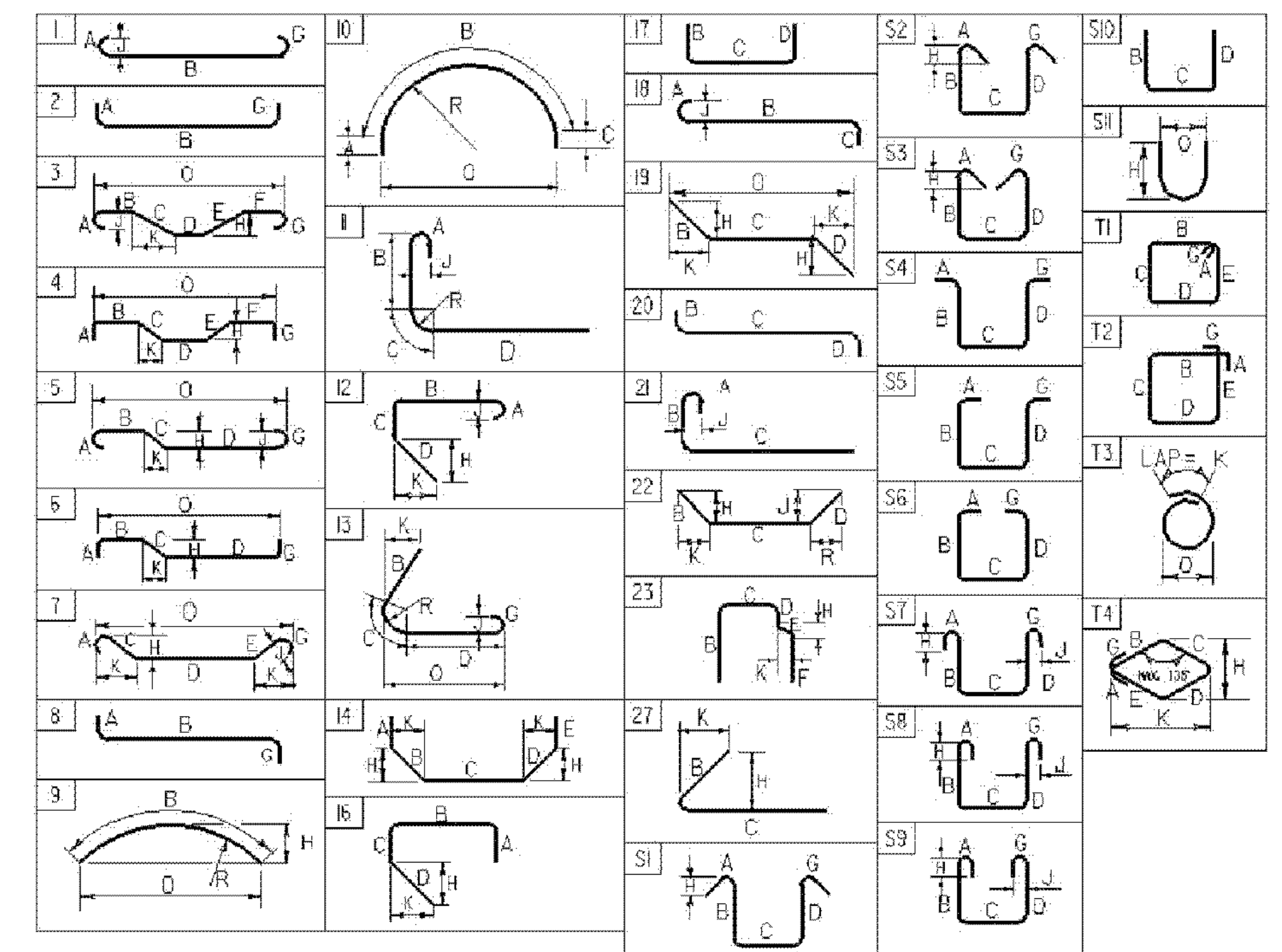
PLOT DATE: 20-SEP-2010
 DRAWN BY: D.D.BEARD
 CHECKED BY: H.I.SALLS
 SHEET 102 OF 124

REINFORCING STEEL SCHEDULE

ITEM	EACH	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O	ITEM	EACH	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O	
ABUTMENT #1																																				
	13	4	9'-6"	1ES401	S5	2'-2"	2'-3"	0'-5"	2'-6"								2'-2"																			
▲	10	4	11'-10"	1ES402	S5	2'-2"	0'-11"	5'-9"	0'-10"								2'-2"																			
*	6	5	3'-9"	1ES501	STR																															
	17	5	6'-10"	1ES502	STR																															
	44	5	7'-11"	1ES503	S10		2'-2"	3'-7"	2'-2"																											
*	29	5	9'-7"	1ES504	22		7'-7"	2'-0"	---																											
	13	5	11'-5"	1ES505	S10		3'-11"	3'-7"	3'-11"																											
▲	4	5	9'-2"	1ES506	STR																															
	13	5	3'-6"	1ES507	STR																															
*	53	6	22'-10"	1ES601	STR																															
▲	28	6	29'-1"	1ES602	STR																															
*	15	6	11'-9"	1ES603	STR																															
▲	30	7	12'-0"	1ES701	17		5'-4"	6'-8"	---																											
ABUTMENT #2																																				
*	13	4	9'-6"	2ES401	S5	2'-2"	2'-3"	0'-5"	2'-6"								2'-2"																			
*	12	4	11'-10"	2ES402	S5	2'-2"	1'-0"	5'-9"	0'-9"								2'-2"																			
*	29	5	7'-9"	2ES501	STR																															
	49	5	7'-11"	2ES503	S10		2'-2"	3'-7"	2'-2"																											
	28	5	9'-7"	2ES504	22		7'-7"	2'-0"	---																											
*	15	5	11'-7"	2ES505	S10		4'-0"	3'-7"	4'-0"																											
▲	4	5	9'-7"	2ES506	STR																															
	14	5	3'-6"	2ES507	STR																															
	52	6	25'-2"	2ES601	STR																															
▲	29	6	32'-2"	2ES602	STR																															
*	29	6	8'-1"	2ES603	STR																															
▲	30	7	12'-0"	2ES701	17		5'-4"	6'-8"	---																											
SIDEWALK																																				
▲	191	4	9'-2"	ESW401	S5	2'-2"	2'-0"	0'-5"	2'-5"								2'-2"																			
▲	30	5	32'-10"	ESW501	STR																															

~ NOTES ~

- UNLESS OTHERWISE DESIGNATED, ALL BAR REINFORCEMENT FOR CONCRETE IN SIZES UP TO AND INCLUDING NO. 18 SHALL CONFORM TO THE REQUIREMENTS OF THE "SPECIFICATIONS FOR DEFORMED BILLET-STEEL BARS FOR CONCRETE REINFORCEMENT", AASHTO M 31 (ASTM A 615-S). ALL BARS SHALL BE GRADE 60, UNLESS OTHERWISE DESIGNATED.
- FOR TYPICAL BENDING DETAILS, RECOMMENDED PIN DIAMETER "D" OF BENDS AND HOOKS, AND OTHER STANDARD PRACTICE. SEE CURRENT CONCRETE REINFORCING STEEL INSTITUTE "MANUAL OF STANDARD PRACTICE".
- BARS WHICH REQUIRE MORE ACCURATE BENDING THAN STANDARD PRACTICES SHOULD HAVE LIMITS INDICATED.
- ALL DIMENSIONS ARE OUT TO OUT OF BAR EXCEPT "A" AND "G" ON STANDARD 180 DEGREE AND 135 DEGREE HOOKS.
- "J" DIMENSION ON 180 DEGREE HOOKS TO BE SHOWN ONLY WHERE NECESSARY TO RESTRICT HOOK SIZE. OTHERWISE, STANDARD HOOKS ARE TO BE USED.
- "H" DIMENSION ON STIRRUPS TO BE SHOWN ONLY WHEN NECESSARY TO MAINTAIN CLEARANCES.
- WHERE SLOPE DIFFERS FROM 45 DEGREES, DIMENSIONS "H" AND "K" MUST BE SHOWN.
- ▲ DENOTES BARS TO BE CUT IN FIELD.
- * DENOTES ONE EXTRA BAR ADDED FOR TESTING PURPOSES.
- △ DENOTES TWO EXTRA BARS ADDED FOR TESTING PURPOSES.
- E IN BAR MARK PREFIX DENOTES EPOXY COATED REINFORCING STEEL.



ASTM STANDARD REINFORCING BARS

BAR SIZE DESIGNATION	WEIGHT POUNDS PER FOOT	NOMINAL DIMENSIONS ROUND SECTION DIAMETER INCHES	AREA INCHES ²	PERIMETER INCHES
#3	0.376	0.375	0.11	1.178
#4	0.668	0.500	0.20	1.571
#5	1.043	0.625	0.31	1.963
#6	1.502	0.750	0.44	2.356
#7	2.044	0.875	0.60	2.749
#8	2.670	1.000	0.79	3.142
#9	3.400	1.128	1.00	3.544
#10	4.303	1.270	1.27	3.990
#11	5.313	1.410	1.56	4.430
#14	7.65	1.693	2.25	5.32
#18	13.60	2.257	4.00	7.09

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-1(37)

FILE NAME: \95b168\95b168excel.dgn
PROJECT MANAGER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
BRIDGE 9 REINFORCING STEEL SCHEDULE

PLOT DATE: 8/31/2010
DRAWN BY: D.D.BEARD
CHECKED BY: R.S.YOUNG
SHEET 103 OF 124

REMOVING SIGNS

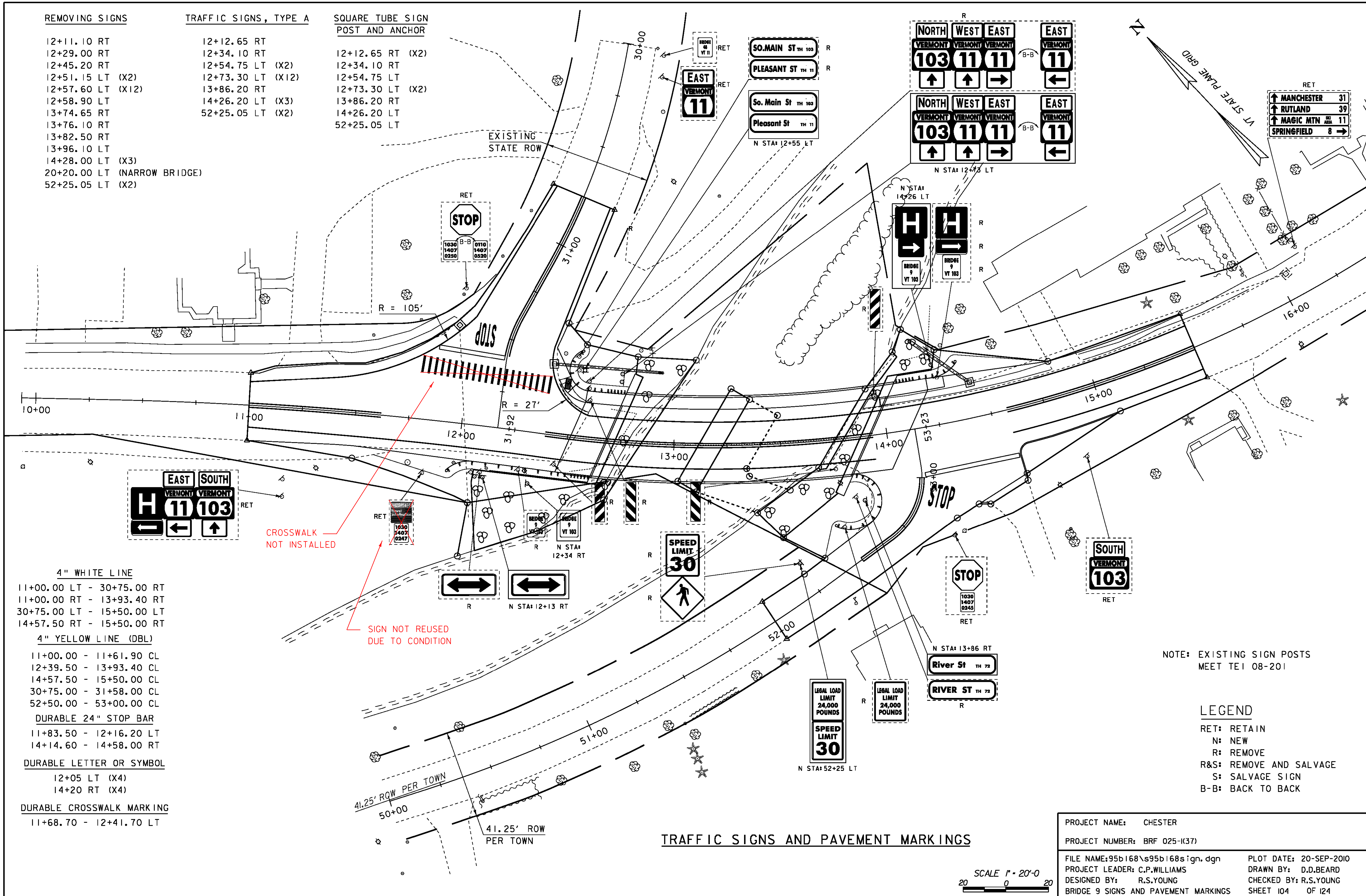
- 12+11.10 RT
- 12+29.00 RT
- 12+45.20 RT
- 12+51.15 LT (X2)
- 12+57.60 LT (X12)
- 12+58.90 LT
- 13+74.65 RT
- 13+76.10 RT
- 13+82.50 RT
- 13+96.10 LT
- 14+28.00 LT (X3)
- 20+20.00 LT (NARROW BRIDGE)
- 52+25.05 LT (X2)

TRAFFIC SIGNS, TYPE A

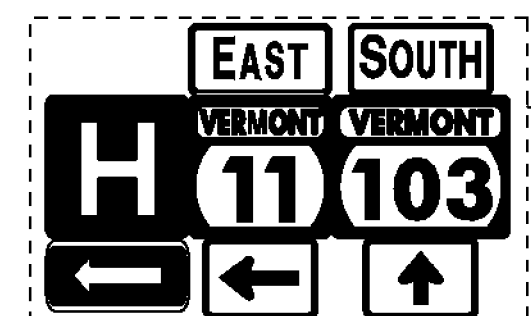
- 12+12.65 RT
- 12+34.10 RT
- 12+54.75 LT (X2)
- 12+73.30 LT (X12)
- 13+86.20 RT
- 14+26.20 LT (X3)
- 52+25.05 LT (X2)

**SQUARE TUBE SIGN
POST AND ANCHOR**

- 12+12.65 RT (X2)
- 12+34.10 RT
- 12+54.75 LT
- 12+73.30 LT (X2)
- 13+86.20 RT
- 14+26.20 LT
- 52+25.05 LT



- 4" WHITE LINE**
- 11+00.00 LT - 30+75.00 RT
 - 11+00.00 RT - 13+93.40 RT
 - 30+75.00 LT - 15+50.00 LT
 - 14+57.50 RT - 15+50.00 RT
- 4" YELLOW LINE (DBL)**
- 11+00.00 - 11+61.90 CL
 - 12+39.50 - 13+93.40 CL
 - 14+57.50 - 15+50.00 CL
 - 30+75.00 - 31+58.00 CL
 - 52+50.00 - 53+00.00 CL
- DURABLE 24" STOP BAR**
- 11+83.50 - 12+16.20 LT
 - 14+14.60 - 14+58.00 RT
- DURABLE LETTER OR SYMBOL**
- 12+05 LT (X4)
 - 14+20 RT (X4)
- DURABLE CROSSWALK MARKING**
- 11+68.70 - 12+41.70 LT



CROSSWALK NOT INSTALLED

SIGN NOT REUSED DUE TO CONDITION

NOTE: EXISTING SIGN POSTS MEET TEI 08-201

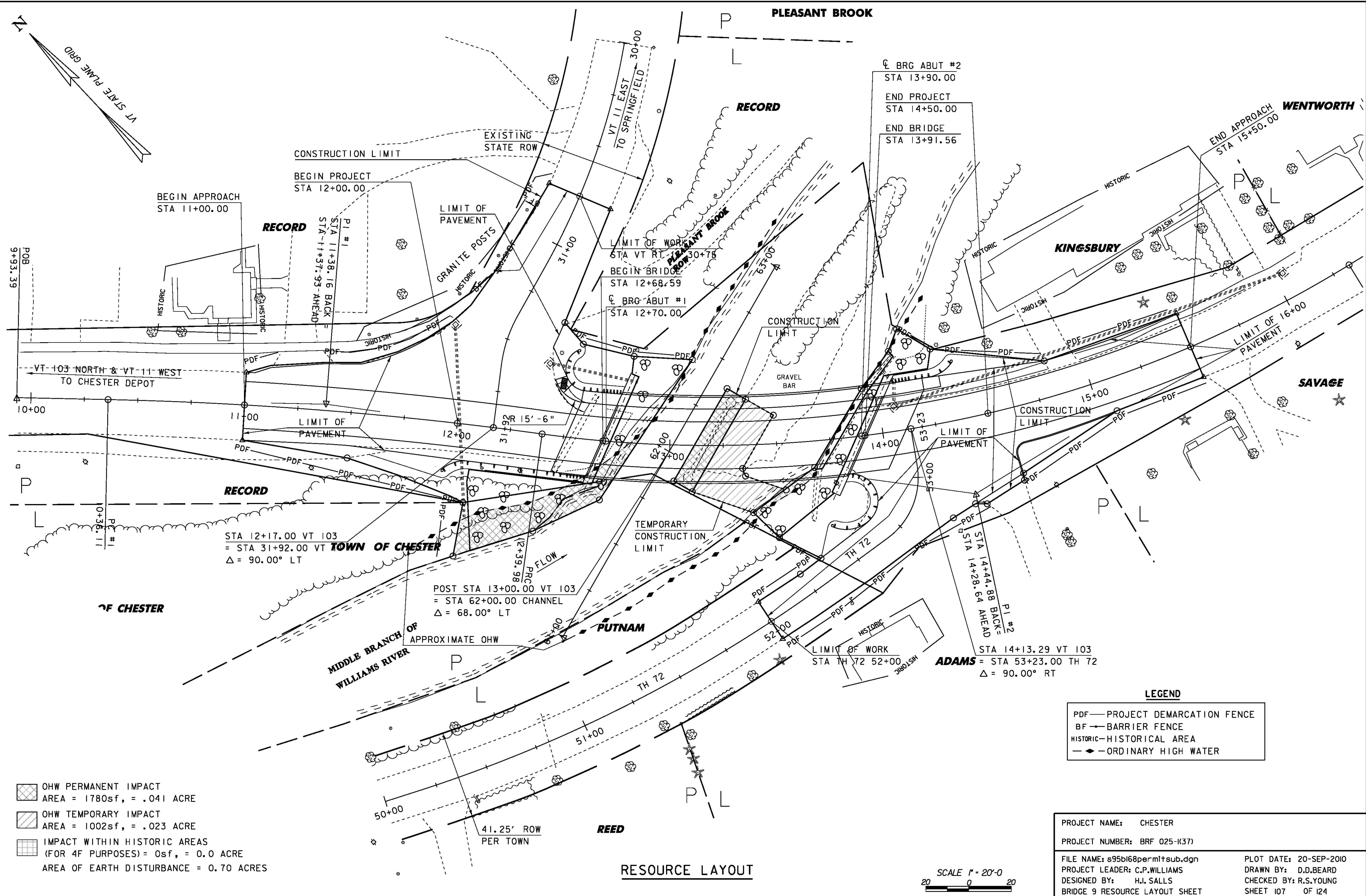
LEGEND

- RET: RETAIN
- N: NEW
- R: REMOVE
- R&S: REMOVE AND SALVAGE
- S: SALVAGE SIGN
- B-B: BACK TO BACK

TRAFFIC SIGNS AND PAVEMENT MARKINGS

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\95b168sign.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 104 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 9 SIGNS AND PAVEMENT MARKINGS	





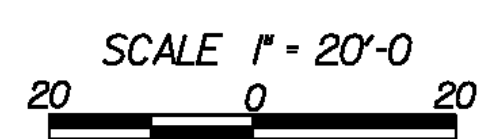
- OHW PERMANENT IMPACT
AREA = 1780sf, = .041 ACRE
- OHW TEMPORARY IMPACT
AREA = 1002sf, = .023 ACRE
- IMPACT WITHIN HISTORIC AREAS
(FOR 4F PURPOSES) = 0sf, = 0.0 ACRE
AREA OF EARTH DISTURBANCE = 0.70 ACRES

LEGEND

	PROJECT DEMARCATION FENCE
	BARRIER FENCE
	HISTORIC-HISTORICAL AREA
	ORDINARY HIGH WATER

PROJECT NAME:	CHESTER	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(37)	DRAWN BY:	D.D.BEARD
FILE NAME:	s95b168perm1tsub.dgn	CHECKED BY:	R.S.YOUNG
PROJECT LEADER:	C.P.WILLIAMS	BRIDGE 9 RESOURCE LAYOUT SHEET	SHEET 107 OF 124
DESIGNED BY:	H.J.SALLS		

RESOURCE LAYOUT



EROSION CONTROL NARRATIVE

1.1 PROJECT DESCRIPTION

THIS PROJECT INVOLVES THE REPLACEMENT OF BRIDGE #9, INCLUDING ALL OF ABUTMENT #1 AND ABUTMENT #2, ALONG WITH MINIMAL APPROACH AND CHANNEL WORK, INCLUDING THE REMOVAL OF AN EXISTING PIER. COFFERDAMS WILL NOT BE REQUIRED WITHIN THE WATERWAY. BRIDGE #9 IS LOCATED IN THE TOWN OF CHESTER ON VT RT 103 AT THE INTERSECTION OF VT RT 103 AND VT RT 11, AND SPANS THE MIDDLE BRANCH OF THE WILLIAMS RIVER. A TEMPORARY BRIDGE WILL NOT BE USED. THE NEW BRIDGE IS A CONCRETE DECK ON SEVEN STEEL BEAMS SPANNING 121 FEET, ALL SLOPES AND ALL VEGETATION WILL BE RETURNED TO THEIR ORIGINAL CONDITION THROUGH STANDARD SEED AND MULCH PRACTICES. STONE FILL TYPE IV WILL BE USED TO STABILIZE THE RIVER BANKS. EXISTING STONE FILL WILL BE STABILIZED, WITHIN THE STONE FILL LIMITS, AND WHERE DEEMED NECESSARY BY THE RESIDENT ENGINEER.

NOTE: AREA OF DISTURBANCE SHALL INCLUDE LIMITS OF EARTH DISTURBANCE WITHIN THE PROJECT AREA, INCLUDING ANY WASTE, STAGING AND BORROW AREAS WITHIN OR DIRECTLY ADJACENT TO THE PROJECT LIMITS.

TOTAL AREA OF DISTURBANCE IS APPROXIMATELY .70 ACRES.

IT IS ANTICIPATED THAT THIS PROJECT WILL LAST ONE CONSTRUCTION SEASON.

1.2 SITE INVENTORY

1.2.1 TOPOGRAPHY

THE TOPOGRAPHY OF THE PROJECT SITE IS A FAIRLY LEVEL RESIDENTIAL AREA WITH PATCHES OF WOODED AREAS. THE LAND AT THE PROJECT SITE HAS LOW SLOPES WITH STEEP RIVER BANKS. THERE ARE A NUMBER OF HOMES AND BUILDINGS NEAR THE PROJECT SITE AND AN OVERHEAD POWER LINE THAT IS GOING TO BE RELOCATED. THERE IS ALSO A BURIED SEWER LINE THAT RUNS NEAR THE BRIDGE.

1.2.2 DRAINAGE, WATERWAYS, BODIES OF WATER, AND PROXIMITY TO NATURAL OR MAN-MADE WATER FEATURES

THE MIDDLE BRANCH OF THE WILLIAMS RIVER IS THE ONLY WATER SOURCE ON OR NEAR THE PROJECT LOCATION. THE RIVER IS CLASSIFIED AS SINUOUS, WITH A STABLE CHANNEL AND A STREAMBED MADE UP OF SANDY GRAVEL AND COBBLES. THE TRIBUTARY AREA AT THE BRIDGE CROSSING IS 33.5 SQ MILES. THIS RIVER DOES HAVE A TENDENCY OF RISING RAPIDLY.

1.2.3 VEGETATION

THE VEGETATION IN THE PROJECT AREA IS MADE UP OF GRASS AND MIXED TREES AND BUSHES. THE IMPACT TO VEGETATION WILL BE LIMITED TO THAT WHICH IS AFFECTED BY THE REMOVAL AND REPLACEMENT OF THE SUPERSTRUCTURE, ABUTMENTS AND PIER. AFTER THE PROJECT IS FINISHED THE SLOPES WILL BE STABILIZED WITH STONE FILL AND VEGETATION WILL BE REESTABLISHED WITH STANDARD SEED AND MULCH PRACTICES.

1.2.4 SOILS

ALL SOIL DATA CAME FROM THE U.S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE FOR THE COUNTY OF WINDSOR, VERMONT. SOIL ON THE PROJECT SITE IS COLTON-CROGHAN COMPLEX, 0% TO 8% SLOPES, THE SOIL HAS A "K FACTOR" = 0.24. THE SOIL IS CONSIDERED MODERATELY ERODABLE.

NOTE: K-VALUES GENERALLY INDICATE THE FOLLOWING: 0.0-0.23 = LOW EROSION POTENTIAL; 0.24-0.36 = MODERATE EROSION POTENTIAL; 0.37 AND HIGHER = HIGH EROSION POTENTIAL.

1.2.5 SENSITIVE RESOURCE AREAS

CRITICAL HABITATS: NO
HISTORICAL OR ARCHEOLOGICAL AREAS: THERE ARE A SERIES OF FIVE GRANITE POSTS TO THE NORTH OF THE PROJECT THAT ARE HISTORIC. THERE ARE A NUMBER OF HOUSES IN THE VICINITY THAT ARE HISTORIC. NO HISTORIC AREAS ARE TO BE DISTURBED.
PRIME AGRICULTURAL LAND: NO
THREATENED AND ENDANGERED SPECIES: NO
WATER RESOURCE: MIDDLE BRANCH OF THE WILLIAMS RIVER
WETLANDS: NO

1.3 RISK EVALUATION

THIS PROJECT DOES NOT FALL UNDER THE JURISDICTION OF GENERAL PERMIT 3-9020 FOR STORMWATER RUNOFF FROM CONSTRUCTION SITES. SHOULD CHANGES PRIOR TO OR DURING CONSTRUCTION RESULT IN ONE OR MORE ACRES OF EARTH DISTURBANCE OR SHOULD THE PROJECT BECOME PART OF A LARGER PLAN OF DEVELOPMENT THE CONTRACTOR WILL BE RESPONSIBLE FOR ANY ADDITIONAL PERMITTING.

1.4 EROSION PREVENTION AND SEDIMENT CONTROL

THE EROSION CONTROL PLANS ARE MEANT AS A GUIDELINE FOR PREVENTING EROSION AND CONTROLLING SEDIMENT TRANSPORT. THE PRINCIPLES OUTLINED IN THIS NARRATIVE CONSIST OF APPLYING MEASURES THROUGHOUT CONSTRUCTION OF THE PROJECT IN ORDER TO MINIMIZE SEDIMENT TRANSPORT TO THE RECEIVING WATERS. THE MEASURES INCLUDE STABILIZATION AND STRUCTURAL PRACTICES, STORM WATER CONTROLS AND OTHER POLLUTION PREVENTION CONTROLS. THEY HAVE BEEN PROPOSED BY THE DESIGNER AS A BASIS FOR PROTECTING RESOURCES AND WILL NEED TO BE BUILT UPON BASED ON THE SPECIFIC MEANS AND METHODS OF THE CONTRACTOR. REFER TO THE LOW RISK HANDBOOK AND APPROPRIATE DETAIL SHEETS FOR SPECIFIC GUIDANCE AND CONSTRUCTION DETAILING.

ALL MEASURES SHALL BE REGULARLY MAINTAINED AND SHALL BE CHECKED FOR SEDIMENT BUILD-UP. SEDIMENT SHALL BE DISPOSED AT AN APPROVED SITE WHERE IT WILL NOT BE SUBJECT TO EROSION.

1.4.1 MARK SITE BOUNDARIES

SITE BOUNDARIES AND AREAS THAT CONSTRUCTION EQUIPMENT CAN ACCESS SHALL BE DELINEATED: PROJECT DEMARCATION FENCING (PDF) SHALL BE USED TO PHYSICALLY MARK SITE BOUNDARIES. BARRIER FENCE (BF) WILL BE USED TO DELINEATE THE AREA OF HISTORICAL SIGNIFICANCE.

1.4.2 LIMIT DISTURBANCE AREA

PREVENTING INITIAL SOIL EROSION BY MINIMIZING THE EXPOSED AREA IS MUCH MORE EFFECTIVE THAN TREATING ERODED SEDIMENT. EARTH DISTURBANCE CAN BE MINIMIZED THROUGH CONSTRUCTION PHASING BY ONLY OPENING UP EARTH AS NECESSARY. THIS CAN LIMIT THE AREA THAT WILL BE DISTURBED AND EXPOSED TO EROSION. EMPLOY TEMPORARY CONSTRUCTION STABILIZATION PRACTICES IN INCREMENTAL STAGES AS PHASES CHANGE.

MAINTAINING VEGETATED BUFFERS ALONG STREAM BANKS, WETLANDS, OR OTHER SENSITIVE AREAS IS A CRUCIAL EROSION AND SEDIMENT CONTROL MEASURE THAT SHOULD BE ESTABLISHED WHEREVER POSSIBLE.

1.4.3 STABILIZE CONSTRUCTION EXIT

TRACKING OF SEDIMENT ONTO PUBLIC HIGHWAYS SHALL BE MINIMIZED TO REDUCE THE POTENTIAL FOR RUNOFF INTO RECEIVING WATERS. INSTALLATION SHALL COINCIDE WITH THE CONTRACTORS PROGRESS SCHEDULE.

STABILIZED CONSTRUCTION ENTRANCES SHALL BE INSTALLED AS PROPOSED IN THE EPSC PLAN AND ANYWHERE EQUIPMENT WILL BE GOING FROM AREAS OF EXPOSED SOILS TO PAVED SURFACES.

1.4.4 INSTALL SEDIMENT BARRIERS

SEDIMENT BARRIERS SHALL BE UTILIZED TO INTERCEPT RUNOFF AND ALLOW SUSPENDED SEDIMENT TO SETTLE OUT. THEY SHALL BE INSTALLED PRIOR TO ANY UP SLOPE WORK.

SILT FENCE WILL BE INSTALLED AS PROPOSED ON THE EPSC PLAN.

FILTER CURTAIN WILL BE INSTALLED AS PROPOSED ON THE EPSC PLAN.

1.4.5 DIVERT UPLAND RUNOFF

DIVERSIONARY MEASURES SHALL BE USED TO INTERCEPT RUNOFF FROM ABOVE THE CONSTRUCTION AND DIVERT IT AROUND THE DISTURBED AREA SO THAT CLEAN WATER DOES NOT BECOME MUDDIED WHILE TRAVELLING OVER EXPOSED SOILS ON THE CONSTRUCTION SITE.

THE PROJECT AREA IS RELATIVELY FLAT. THEREFORE IT IS NOT ANTICIPATED THAT DIVERSION MEASURES WILL BE NECESSARY.

1.4.6 SLOW DOWN CHANNELIZED RUNOFF

CHECK STRUCTURES SHALL BE UTILIZED TO REDUCE THE VELOCITY, AND THUS THE EROSION POTENTIAL, OF CONCENTRATED FLOW IN CHANNELS.

DI PROTECTION SHALL BE INSTALLED AS PROPOSED ON THE PLANS.

1.4.7 CONSTRUCT PERMANENT CONTROLS

PERMANENT STORMWATER TREATMENT PRACTICES SHALL BE INSTALLED AS SHOWN ON THE PLANS AND IN ACCORDANCE WITH PERMIT CONDITIONS.

1.4.8 STABILIZE EXPOSED SOILS

ALL AREAS OF DISTURBANCE MUST, AT A MINIMUM, HAVE TEMPORARY STABILIZATION IN PLACE WITHIN 48 HOURS OF DISTURBANCE.

SURFACE ROUGHENING OF ALL EXPOSED SLOPES, COMBINED WITH TEMPORARY MULCHING, SHALL BE UTILIZED ON A REGULAR BASIS. BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED TO STABILIZE ALL SLOPES GREATER THAN 1:3.

THE FORECAST OF RAINFALL EVENTS SHALL TRIGGER IMMEDIATE PROTECTION OF EXPOSED SOILS.

1.4.9 WINTER STABILIZATION

VARIOUS MEASURES SPECIFIC TO WINTER MAY BE NECESSARY SHOULD THE PROJECT EXTEND INTO WINTER (OCTOBER 15TH THROUGH APRIL 15TH). REFER TO THE LOW RISK SITE HANDBOOK FOR GUIDANCE.

1.4.10 STABILIZE SOIL AT FINAL GRADE

EXPOSED SOIL MUST BE STABILIZED WITHIN 48 HOURS OF REACHING FINAL GRADE.

SEED, MULCH, FERTILIZER, AND LIME SHALL BE USED TO ESTABLISH PERMANENT VEGETATION. FOR SLOPES GREATER THAN 1:3, BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED INSTEAD OF MULCH.

1.4.11 DE-WATERING ACTIVITIES

DISCHARGE FROM DEWATERING ACTIVITIES THAT FLOWS OFF OF THE CONSTRUCTION SITE MUST NOT CAUSE OR CONTRIBUTE TO A VIOLATION OF THE VERMONT WATER QUALITY STANDARDS.

THE USE OF COFFERDAMS IS NOT ANTICIPATED ON THIS PROJECT.

1.4.12 INSPECT YOUR SITE

INSPECT THE PROJECT SITE BASED ON SPECIAL PROVISION REQUIREMENTS OR CONSTRUCTION GENERAL PERMIT AUTHORIZATION STIPULATIONS.

1.5 SEQUENCE AND STAGING

THIS SECTION WILL BE DEVELOPED BY THE CONTRACTOR USING THE GUIDANCE OUTLINED IN THE VTRANS EPSC PLAN CONTRACTOR CHECKLIST.

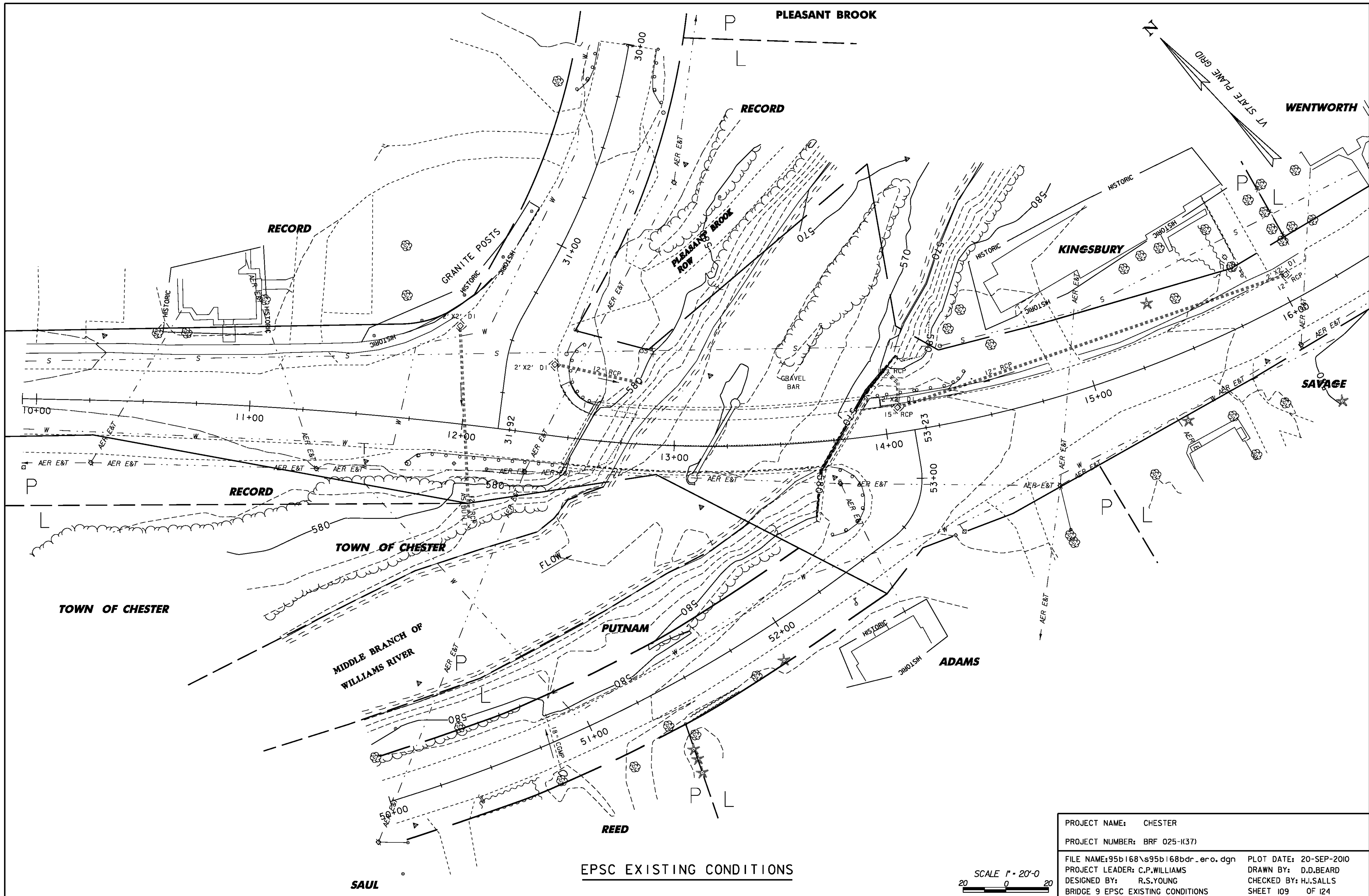
1.5.1 CONSTRUCTION SEQUENCE

1.5.2 OFF-SITE ACTIVITIES

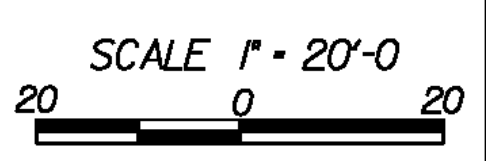
IN ADDITION TO THE CONTRACTOR CHECKLIST ANY ACTIVITIES OUTSIDE THE CONSTRUCTION LIMITS SHALL FOLLOW SUBSECTIONS 105.25 - 105.29 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION.

1.5.3 UPDATES

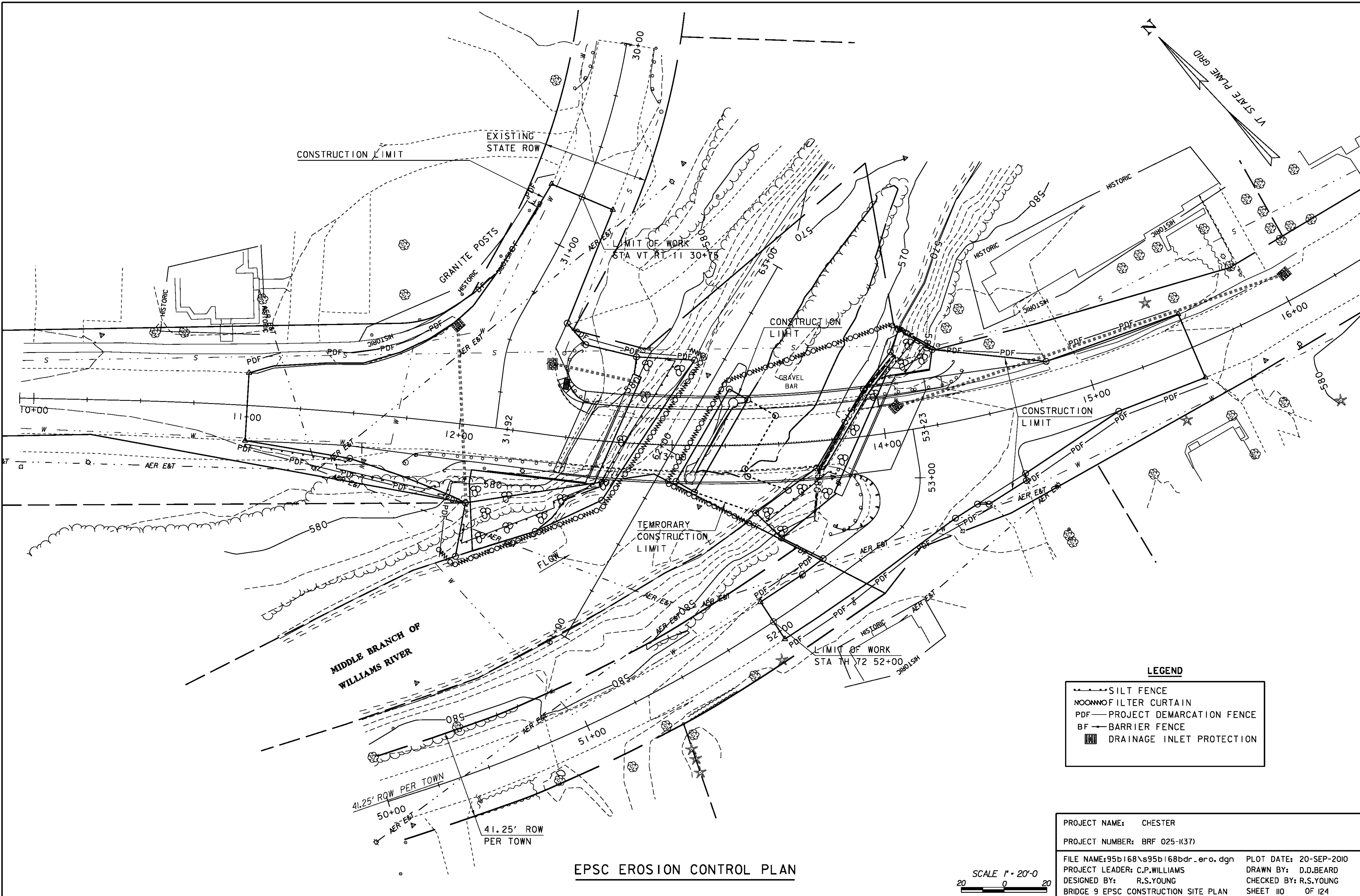
PROJECT NAME:	CHESTER
PROJECT NUMBER:	BRF 025-1(37)
FILE NAME:	95b168\s95b168ero.dgn
PROJECT LEADER:	C.P.WILLIAMS
DESIGNED BY:	R.S.YOUNG
BRIDGE 9 EROSION CONTROL NARRATIVE	
PLOT DATE:	20-SEP-2010
DRAWN BY:	D.D.BEARD
CHECKED BY:	R.S.YOUNG
SHEET	108 OF 124



PROJECT NAME:	CHESTER	FILE NAME:	95b168\s95b168bdr_ero.dgn	PLOT DATE:	20-SEP-2010
PROJECT NUMBER:	BRF 025-1(37)	PROJECT LEADER:	C.P.WILLIAMS	DRAWN BY:	D.D.BEARD
		DESIGNED BY:	R.S.YOUNG	CHECKED BY:	H.I.SALLS
		BRIDGE 9 EPSC EXISTING CONDITIONS		SHEET 109	OF 124



EPSC EXISTING CONDITIONS



CONSTRUCTION LIMIT

EXISTING STATE ROW

GRANITE POSTS

LIMIT OF WORK
STA VT RT 11 30+76

CONSTRUCTION LIMIT

CONSTRUCTION LIMIT

TEMPORARY CONSTRUCTION LIMIT

LIMIT OF WORK
STA TH 72 52+00

MIDDLE BRANCH OF WILLIAMS RIVER

41.25' RQW PER TOWN
50+00

41.25' ROW PER TOWN

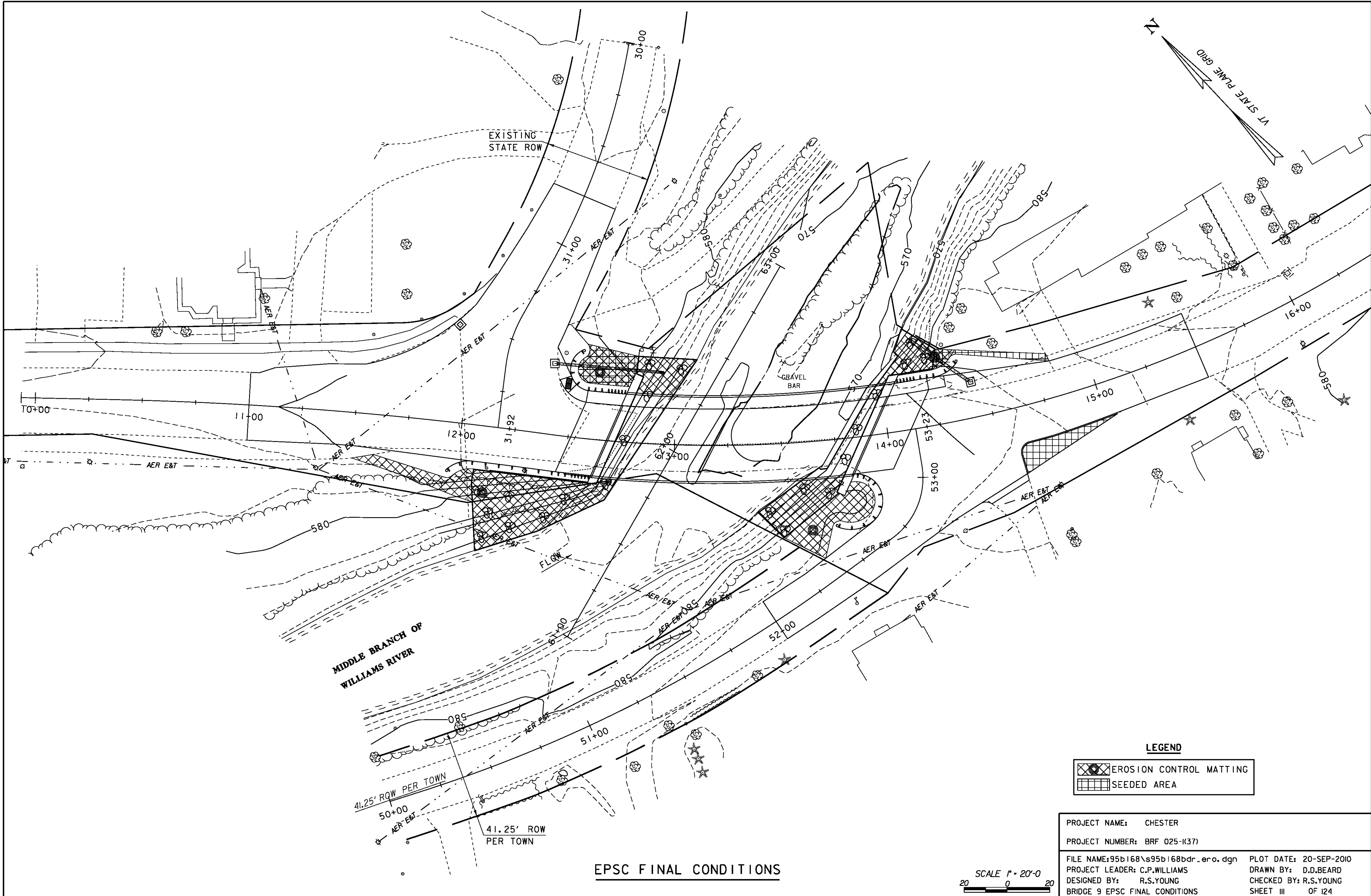
LEGEND

- SILT FENCE
- NOONNO FILTER CURTAIN
- PDF PROJECT DEMARCATION FENCE
- BF BARRIER FENCE
- DRAINAGE INLET PROTECTION

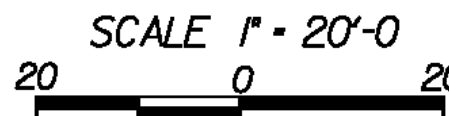
EPSC EROSION CONTROL PLAN

SCALE 1" = 20'-0"
20 0 20

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\95b168bdr_ero.dgn	DESIGNED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	CHECKED BY: R.S.YOUNG
BRIDGE 9 EPSC CONSTRUCTION SITE PLAN	SHEET 110 OF 124



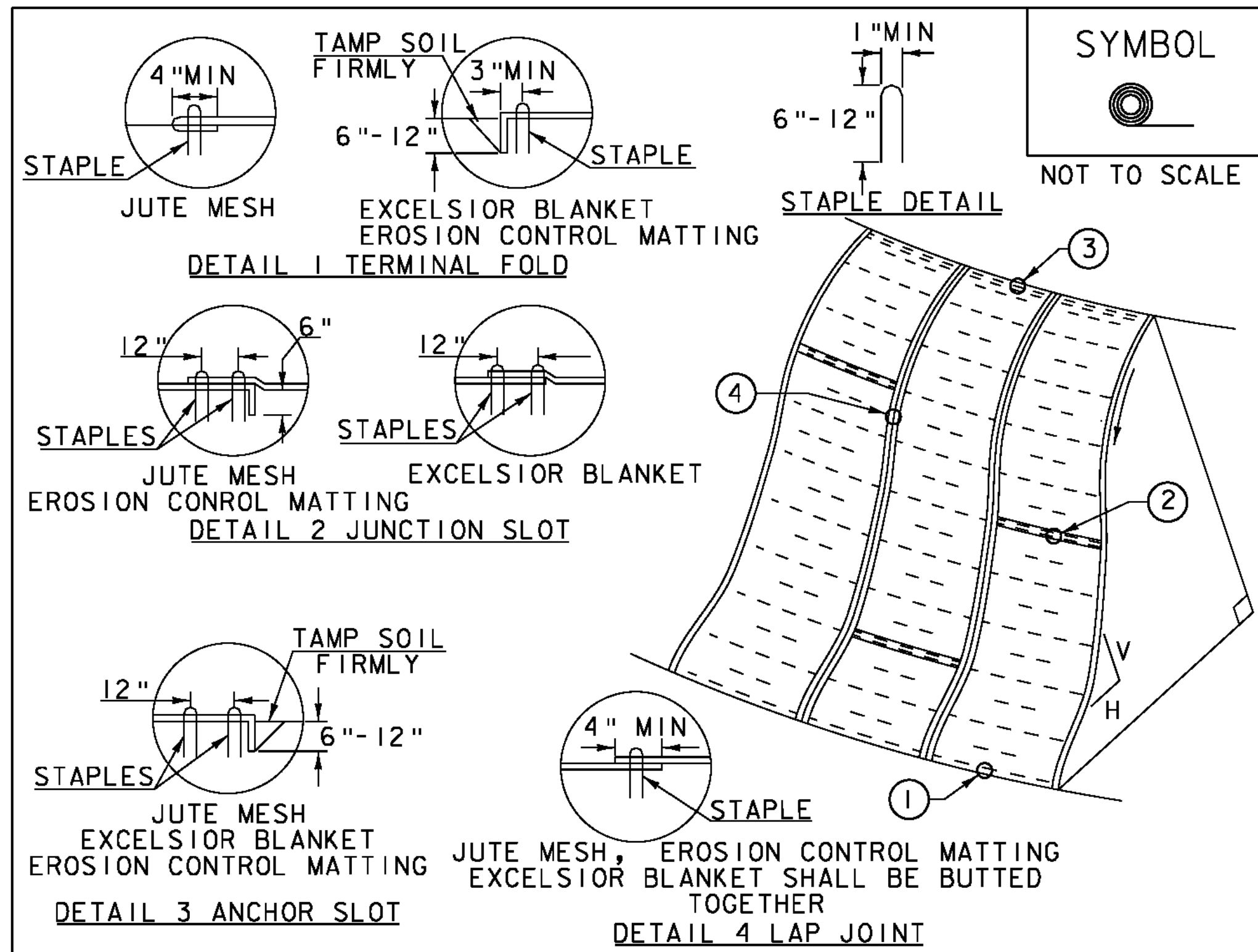
EPSC FINAL CONDITIONS



LEGEND

	EROSION CONTROL MATTING
	SEEDED AREA

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\s95b168bdr_ero.dgn	DESIGNED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	CHECKED BY: R.S.YOUNG
BRIDGE 9 EPSC FINAL CONDITIONS	SHEET III OF 124



CONSTRUCTION SPECIFICATIONS

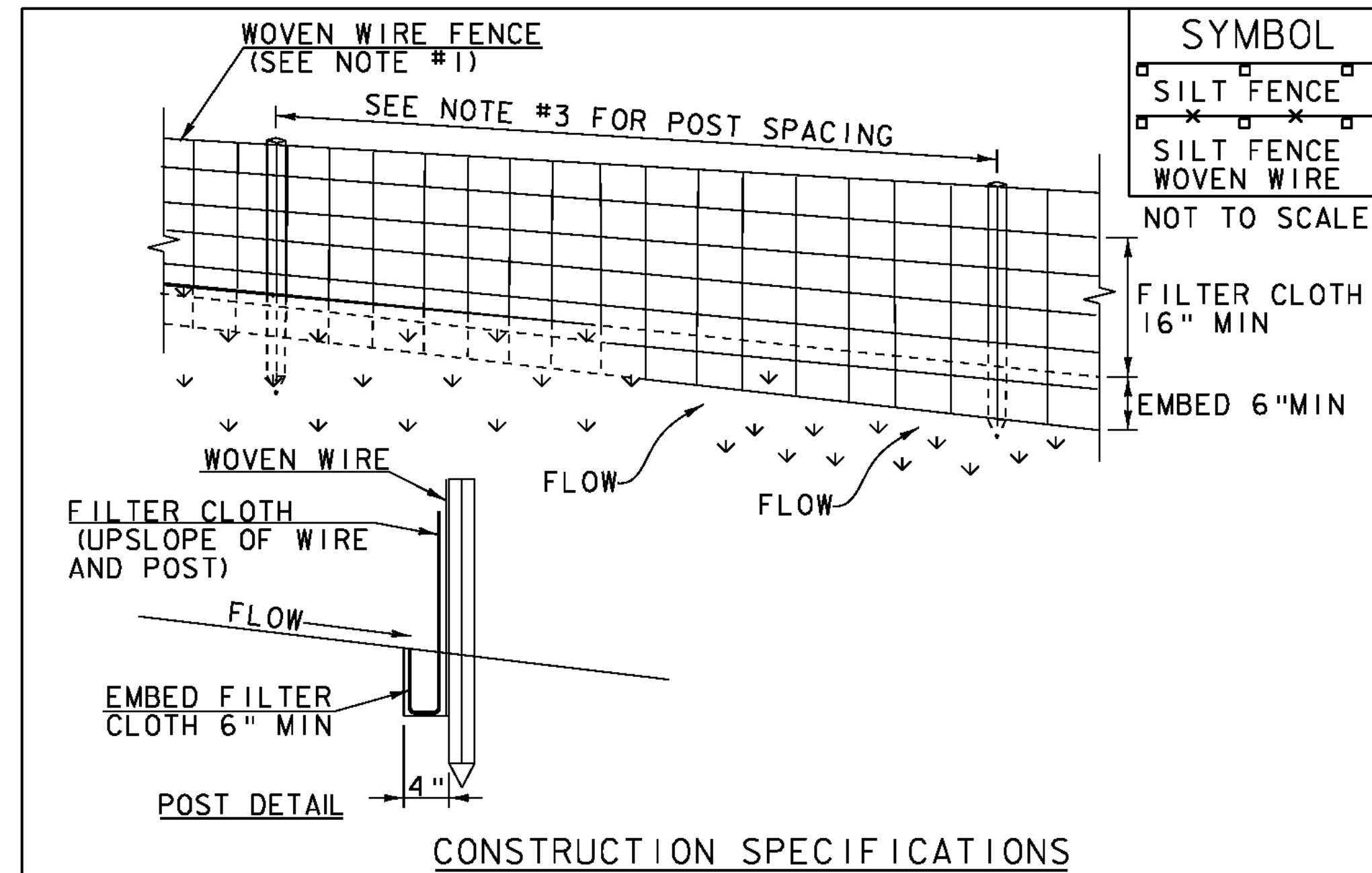
1. APPLY TO SLOPES GREATER THAN 3H:1V OR WHERE NECESSARY TO AID IN ESTABLISHING VEGETATION.
2. APPLY FERTILIZER, LIME SEED PRIOR TO PLACING MATTING.
3. STAPLES ARE TO BE PLACED ALTERNATELY, IN COLUMNS APPROXIMATELY 2' APART AND IN ROWS APPROXIMATELY 3' APART. APPROXIMATELY 175 STAPLES ARE REQUIRED PER 4' X 225' ROLL OF MATERIAL AND 125 STAPLES ARE REQUIRED PER 4' X 150' ROLL OF MATERIAL.
4. DISTURBED AREAS SHALL BE SMOOTHLY GRADED. EROSION CONTROL MATERIAL SHALL BE PLACED LOOSELY OVER GROUND SURFACE. DO NOT STRETCH.
5. ALL TERMINAL ENDS AND TRANSVERSE LAPS SHALL BE STAPLED AT APPROXIMATELY 12" INTERVALS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

ROLLED EROSION CONTROL PRODUCT (RECP) SIDE SLOPE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006- " FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 AND AS SHOWN IN THE PLANS FOR TEMPORARY EROSION MATTING (PAY ITEM 653.20) OR PERMANENT EROSION MATTING (PAY ITEM 653.21).

REVISIONS	
APRIL 16, 2007	JMF
JANUARY 13, 2009	WHF



CONSTRUCTION SPECIFICATIONS

1. WOVEN WIRE REINFORCED FENCE IS REQUIRED WITHIN 100' UPSLOPE OF RECEIVING WATERS WHEN THE PROJECT FALLS UNDER A CONSTRUCTION STORMWATER PERMIT. WOVEN WIRE SHALL BE A MIN. 14 GAUGE WITH A 6" MAX. MESH OPENING.
2. FILTER CLOTH SHALL BE EITHER FILTER X, MIRAF1100X, STABILINKA T140N OR APPROVED EQUIVALENT.
3. POST SPACING FOR WIRE-BACKED FENCE SHALL BE 10' MAXIMUM. FOR FILTER-CLOTH FENCE, WHEN ELONGATION IS >50%, POST SPACING SHALL NOT EXCEED 4' AND WHEN ELONGATION IS <50%, POST SPACING SHALL NOT EXCEED 6'.
4. WOVEN WIRE FENCE IS TO BE FASTENED SECURELY TO FENCE POSTS WITH WIRE TIES. FILTER CLOTH IS TO BE FASTENED SECURELY TO WOVEN WIRE FENCE WITH TIES SPACED EVERY 24" AT TOP AND MID SECTION.
5. WHEN TWO SECTIONS OF FILTER CLOTH ADJOIN EACH OTHER THEY SHALL BE OVER-LAPPED BY 6" AND FOLDED.
6. MAINTENANCE SHALL BE PERFORMED AS NEEDED AND MATERIAL REMOVED WHEN SEDIMENT REACHES HALF OF FABRIC HEIGHT.

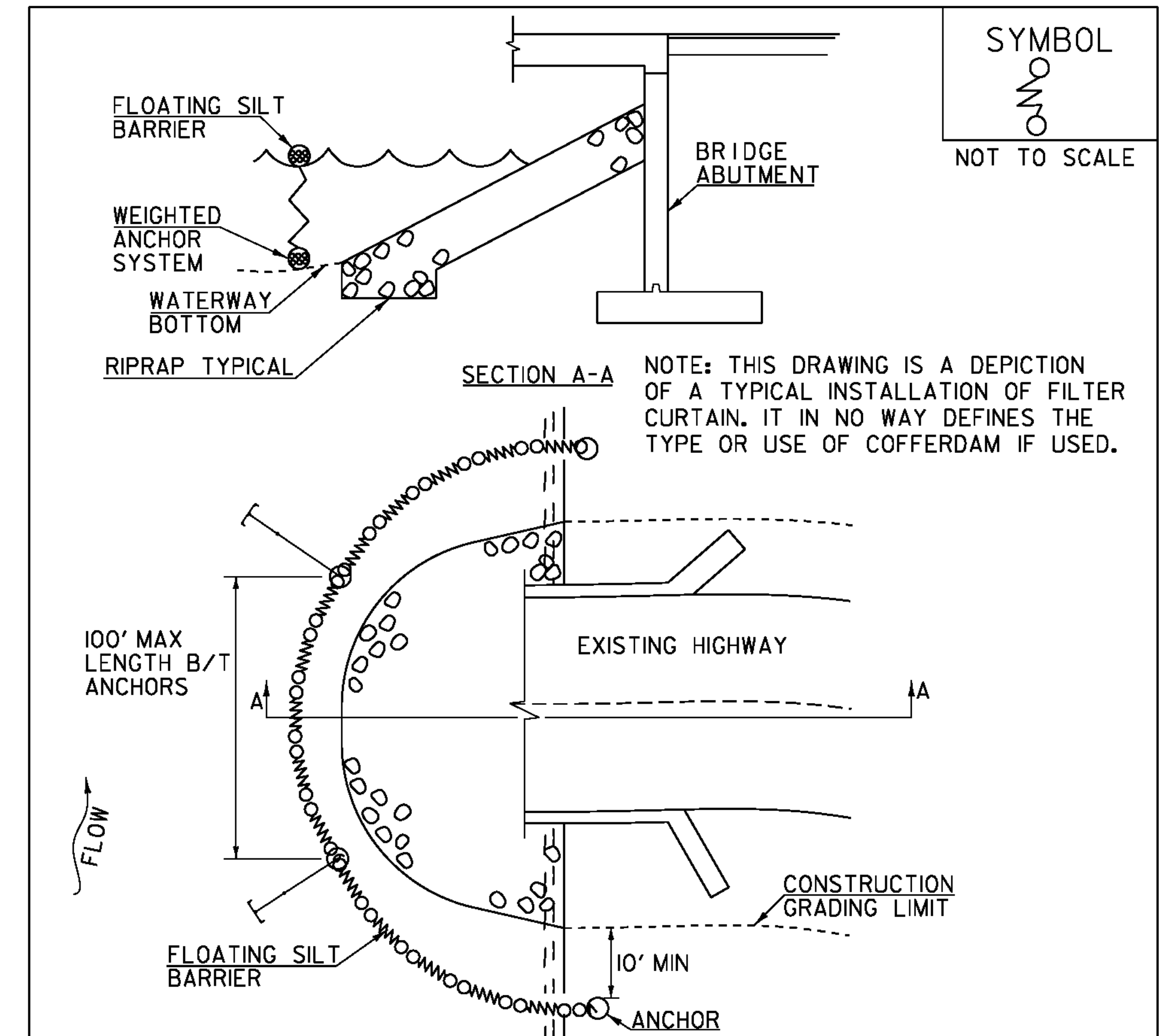
ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

SILT FENCE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006- " FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 649 AND AS SHOWN IN THE PLANS FOR GEOTEXTILE FOR SILT FENCE (PAY ITEM 649.51) OR GEOTEXTILE FOR SILT FENCE, WOVEN WIRE REINFORCED (PAY ITEM 649.515).

REVISIONS	
MARCH 21, 2008	WHF
DECEMBER 11, 2008	WHF
JANUARY 13, 2009	WHF



CONSTRUCTION SPECIFICATIONS

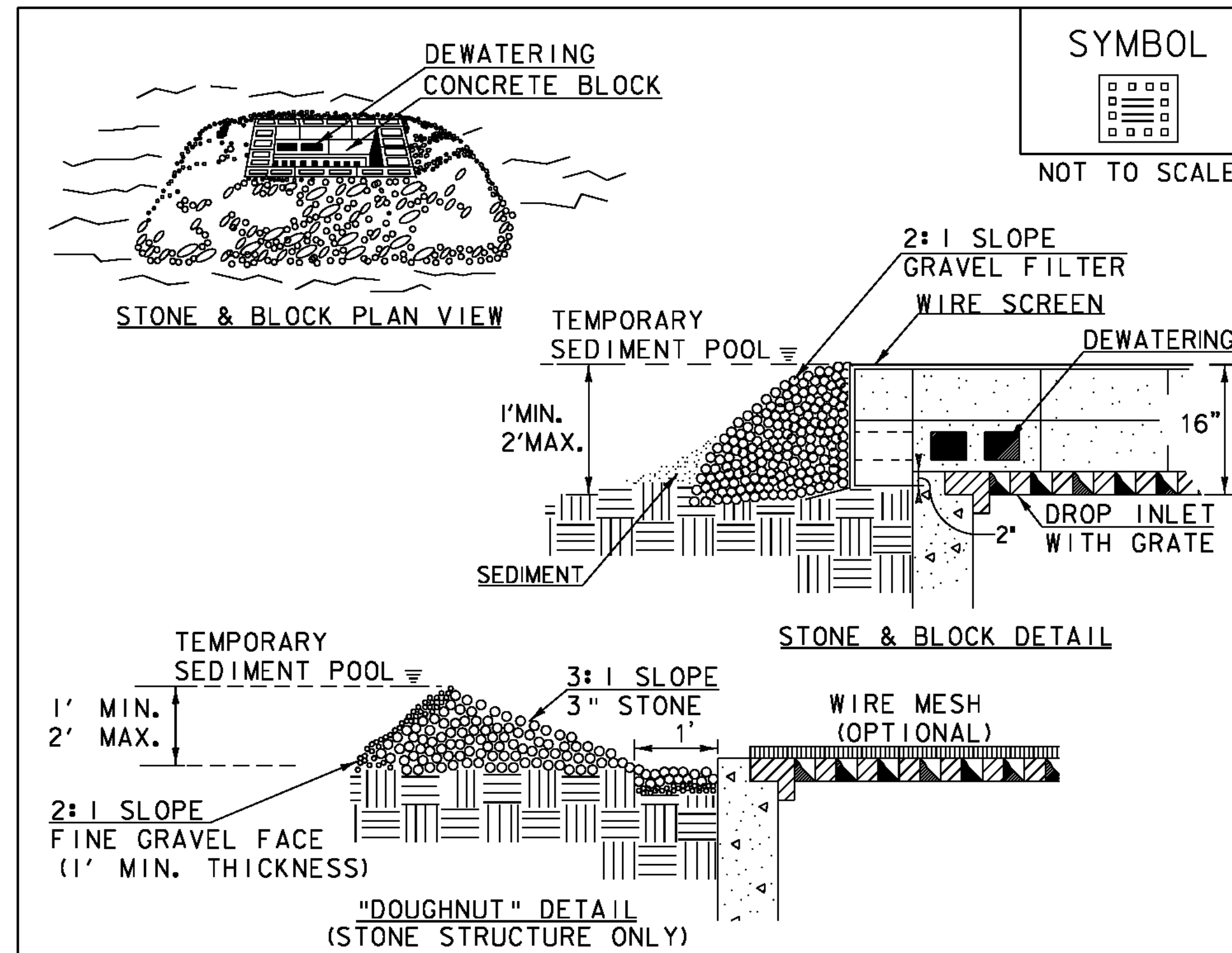
1. FILTER CURTAIN SHALL NOT BE PLACED ACROSS A FLOWING WATERWAY, OR IN A WATERWAY WITH STREAM VELOCITIES GREATER THAN 1.5 FEET/SECOND.
2. MAXIMUM 100' LENGTH BETWEEN ANCHORS.
3. LAST SECTION SHALL TERMINATE A MINIMUM OF 10' BEYOND LIMIT OF DISTURBANCE.
4. THE WEIGHTED ANCHOR SYSTEM SHALL BE A TYPE WHICH ALLOWS THE CURTAIN TO CONFORM TO THE BOTTOM OF THE WATERWAY.
5. THE CURTAIN SHALL BE REMOVED BY SLOWLY PULLING TOWARD THE SHORE MINIMIZING THE ESCAPE OF SEDIMENTS INTO WATERWAY.

FILTER CURTAIN

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 649 FOR GEOTEXTILE FOR FILTER CURTAIN (PAY ITEM 649.61).

REVISIONS	
APRIL 1, 2008	WHF
JANUARY 13, 2009	WHF
SEPTEMBER 4, 2009	WHF

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\95b168erodet.dgn	CHECKED BY: H.I.SALLS
PROJECT LEADER: C.P.WILLIAMS	SHEET 112 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 9 EPSC DETAILS	



SYMBOL

 NOT TO SCALE

CONSTRUCTION SPECIFICATIONS

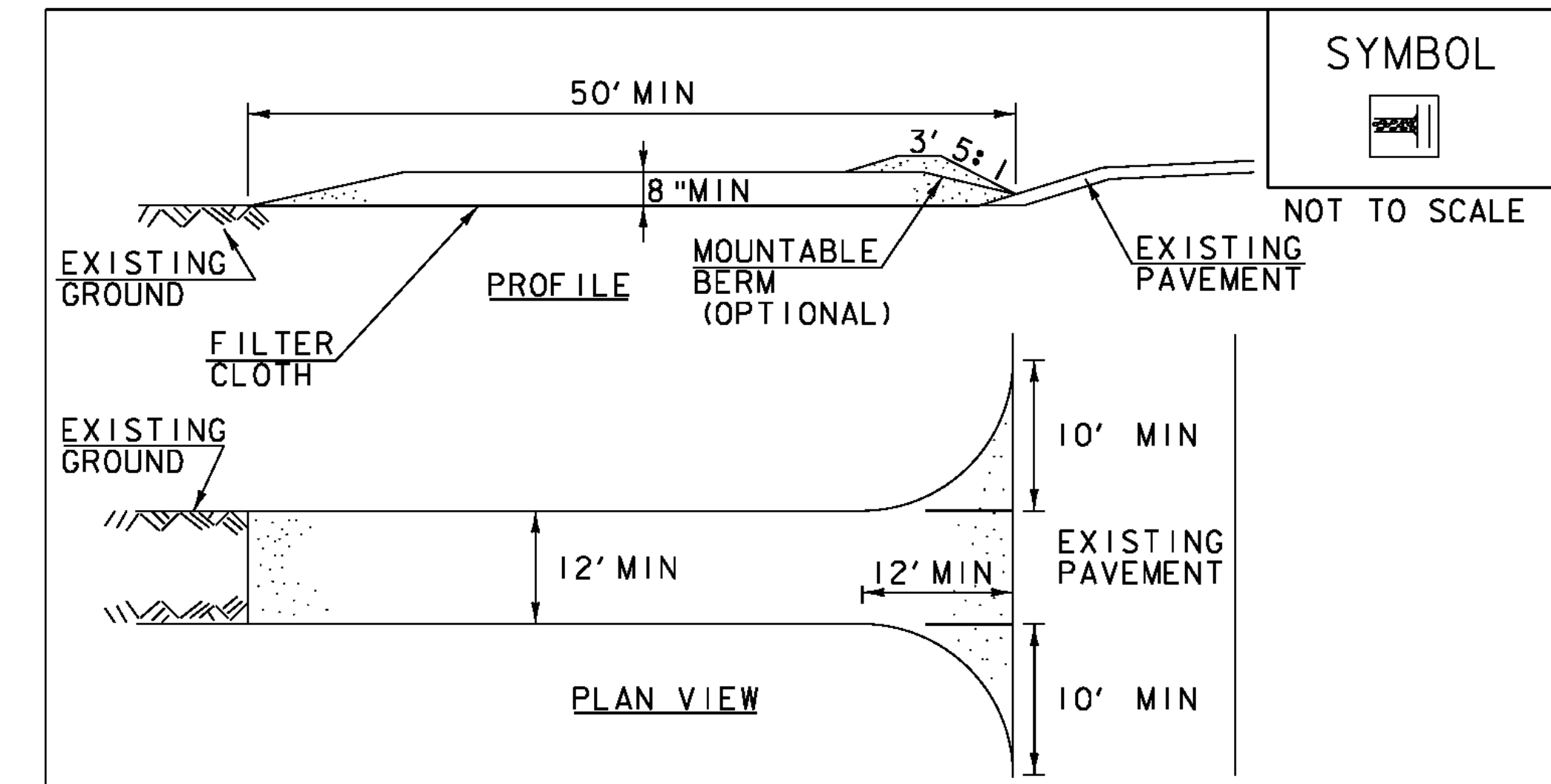
1. LAY ONE BLOCK ON EACH SIDE OF THE STRUCTURE ON ITS SIDE FOR DEWATERING. FOUNDATION SHALL BE 2" MINIMUM BELOW REST OF INLET AND BLOCKS SHALL BE PLACED AGAINST INLET FOR SUPPORT.
2. HARDWARE CLOTH OR 1/2" WIRE MESH SHALL BE PLACED OVER BLOCK OPENINGS TO SUPPORT STONE.
3. USE CLEAN STONE OR GRAVEL 1/2" - 3/4" IN DIAMETER PLACED 2" BELOW TOP OF THE BLOCK ON A 2:1 SLOPE OR FLATTER.
4. FOR STONE STRUCTURES ONLY, A 1' THICK LAYER OF THE FILTER STONE WILL BE PLACED AGAINST THE 3" STONE AS SHOWN ON THE DRAWINGS.
5. MAXIMUM DRAINAGE AREA 1 ACRE

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
 ORIGINALLY DEVELOPED BY USDA-NRCS
 VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

STONE & BLOCK DROP INLET PROTECTION

NOTES:
 REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.
 THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR INLET PROTECTION DEVICE, TYPE 1 (PAY ITEM 653.40).

REVISIONS	
MARCH 6, 2008	WHF
JANUARY 13, 2009	WHF



SYMBOL

 NOT TO SCALE

CONSTRUCTION SPECIFICATIONS

1. STONE SIZE- USE 1-4" STONE, RECLAIMED OR RECYCLED CONCRETE EQUIVALENT.
2. LENGTH- NOT LESS THAN 50' (EXCEPT ON A SINGLE RESIDENCE LOT WHERE A 30' MINIMUM LENGTH APPLIES).
3. THICKNESS- NOT LESS THAN 8".
4. WIDTH- 12' MINIMUM, BUT NOT LESS THAN THE FULL WIDTH AT POINTS WHERE INGRESS OR EGRESS OCCURS. 24" IF SINGLE ENTRANCE TO SITE.
5. GEOTEXTILE MUST BE PLACED OVER THE ENTIRE AREA PRIOR TO PLACING STONE.
6. SURFACE WATER- ALL SURFACE WATER FLOWING OR DIVERTED TOWARD CONSTRUCTION ENTRANCES SHALL BE PIPED BENEATH THE ENTRANCE. IF PIPING IS IMPRACTICAL, A MOUNTABLE BERM WITH 5:1 SLOPES WILL BE PERMITTED.
7. MAINTENANCE- THE ENTRANCE SHALL BE MAINTAINED IN A CONDITION WHICH WILL PREVENT TRACKING OR FLOWING OF SEDIMENT ONTO PUBLIC RIGHTS-OF-WAY, ALL SEDIMENT SPILLED, DROPPED, WASHED OR TRACKED ONTO PUBLIC RIGHTS-OF-WAY MUST BE REMOVED IMMEDIATELY.
8. WHEN WASHING IS REQUIRED, IT SHALL BE DONE ON AN AREA STABILIZED WITH STONE AND WHICH DRAINS INTO AN APPROVED SEDIMENT TRAPPING DEVICE.
9. PERIODIC INSPECTION AND NEEDED MAINTENANCE SHALL BE PROVIDED ACCORDING TO PERMIT REQUIREMENTS.

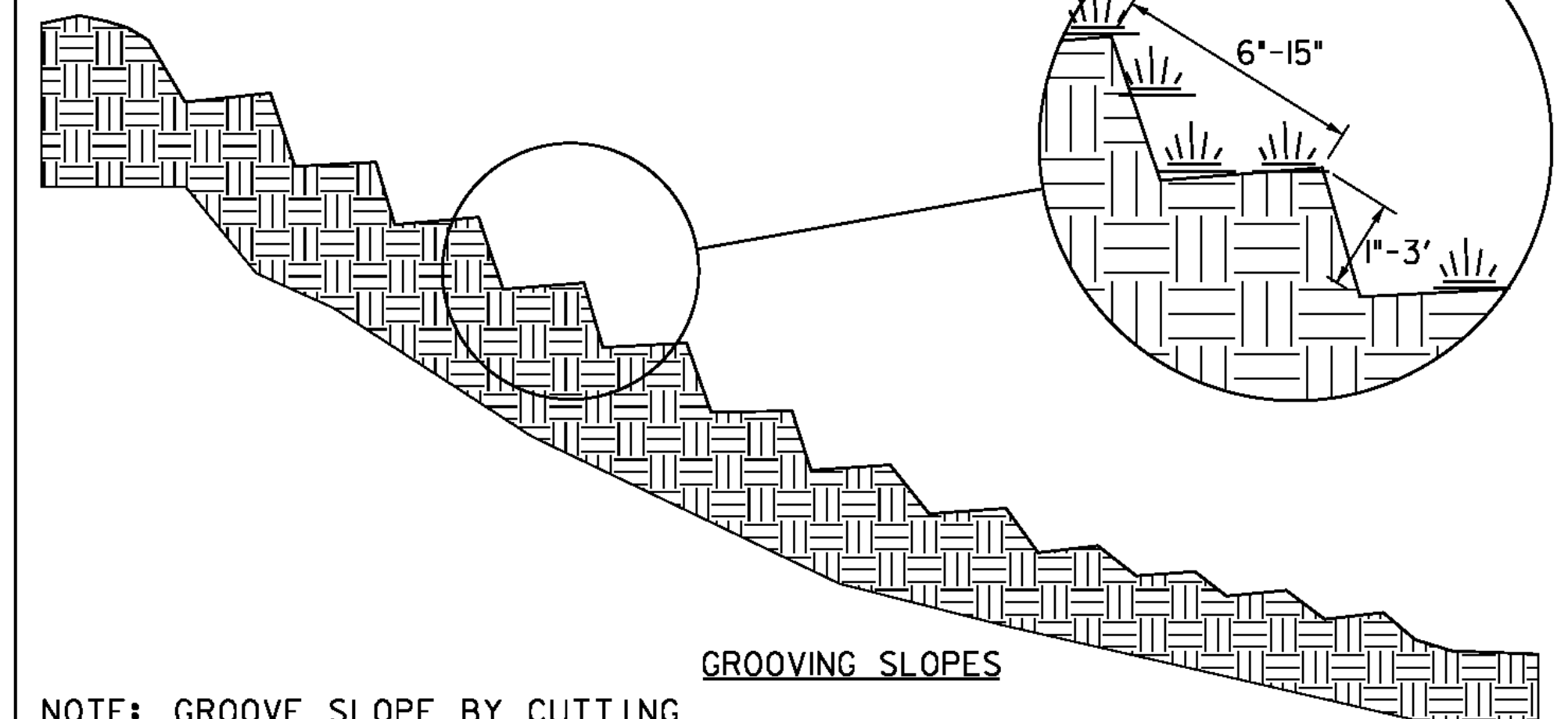
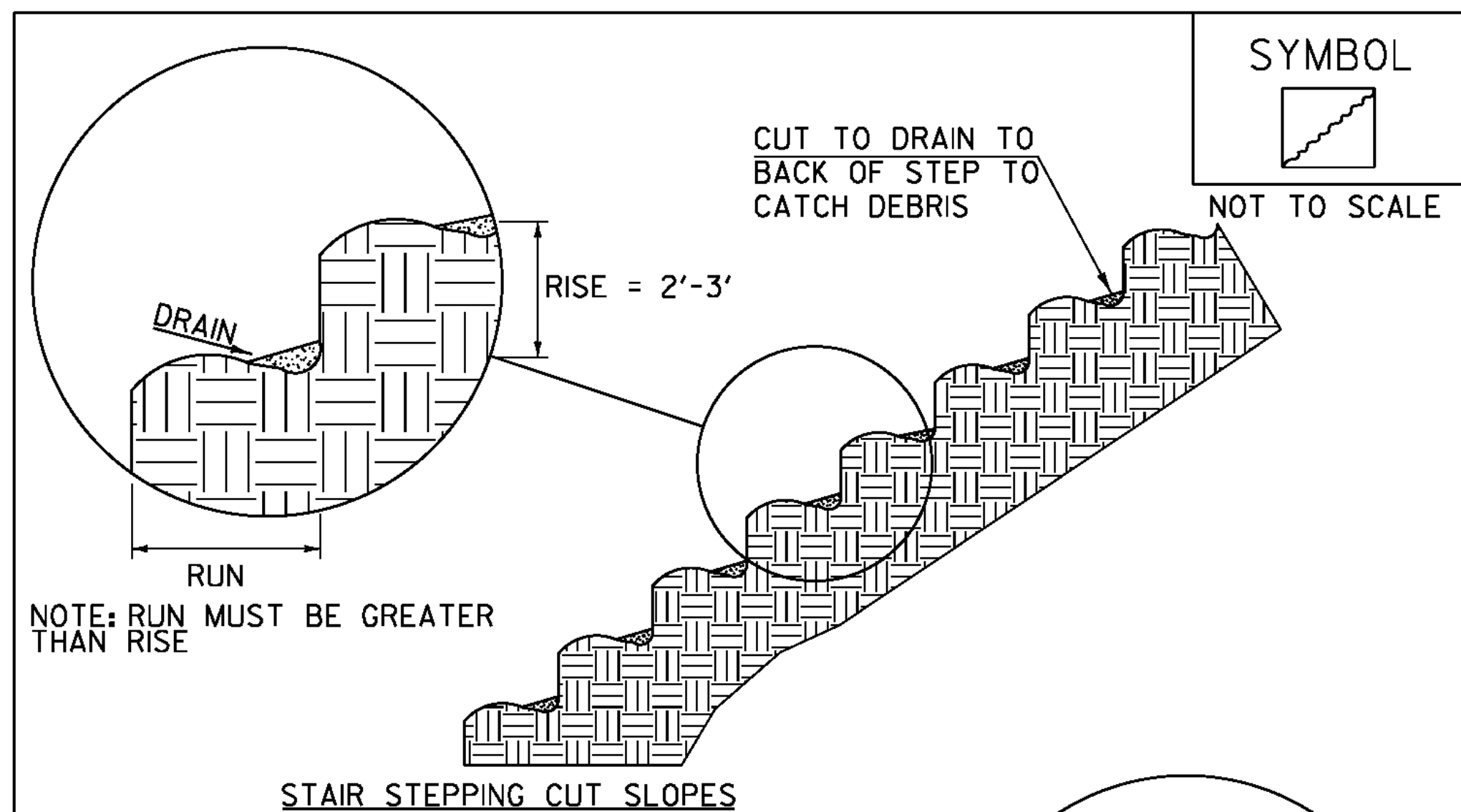
ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
 ORIGINALLY DEVELOPED BY USDA-NRCS
 VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

STABILIZED CONSTRUCTION ENTRANCE

NOTES:
 REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.
 THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR VEHICLE TRACKING PAD (PAY ITEM 653.35) OR AS SPECIFIED IN THE CONTRACT.

REVISIONS	
MARCH 24, 2008	WHF
JANUARY 13, 2009	WHF

PROJECT NAME: CHESTER	PLOT DATE: 20-SEP-2010
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: 95b168\95b168erodet.dgn	CHECKED BY: H.I.SALLS
PROJECT LEADER: C.P.WILLIAMS	SHEET 113 OF 124
DESIGNED BY: R.S.YOUNG	
BRIDGE 9 EPSC DETAILS	



NOTE: GROOVE SLOPE BY CUTTING FURROWS ALONG THE CONTOUR. IRREGULARITIES IN THE SOIL SURFACE CATCH RAINWATER AND RETAIN LIME, FERTILIZER AND SEED.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

SURFACE ROUGHENING

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006- "FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE CONSIDERED INCIDENTAL TO THE CONTRACT

REVISIONS	
APRIL 1, 2008	WHF
JANUARY 13, 2009	WHF

VAOT RURAL AREA MIX					
% WEIGHT	LBS/AC		NAME	GERM %	PURITY %
	BROADCAST	HYDROSEED			
37.5%	22.5	45	CREEPING RED FESCUE	85%	98%
37.5%	22.5	45	TALL FESCUE	90%	95%
5.0%	3	6	RED TOP	90%	95%
15.0%	9	18	BIRDSFOOT TREFOIL	85%	98%
5.0%	3	6	ANNUAL RYE GRASS	85%	95%
100%	60	120			

VAOT URBAN AREA MIX					
% WEIGHT	LBS/AC		NAME	GERM %	PURITY %
	BROADCAST	HYDROSEED			
42.5%	34	68	CREEPING RED FESCUE	85%	98%
10.0%	8	16	PERENNIAL RYE GRASS	90%	95%
42.5%	34	68	KENTUCKY BLUE GRASS	85%	85%
5.0%	4	8	ANNUAL RYE GRASS	85%	95%
100%	80	160			

GENERAL GUIDANCE			
FERTILIZER		LIME	
BROADCAST	HYDROSEED	BROADCAST	HYDROSEED
10-20-10	19-19-19	PELLETIZED	LIQUID
500 LBS/AC		2 TONS/AC	4.4 GAL/AC

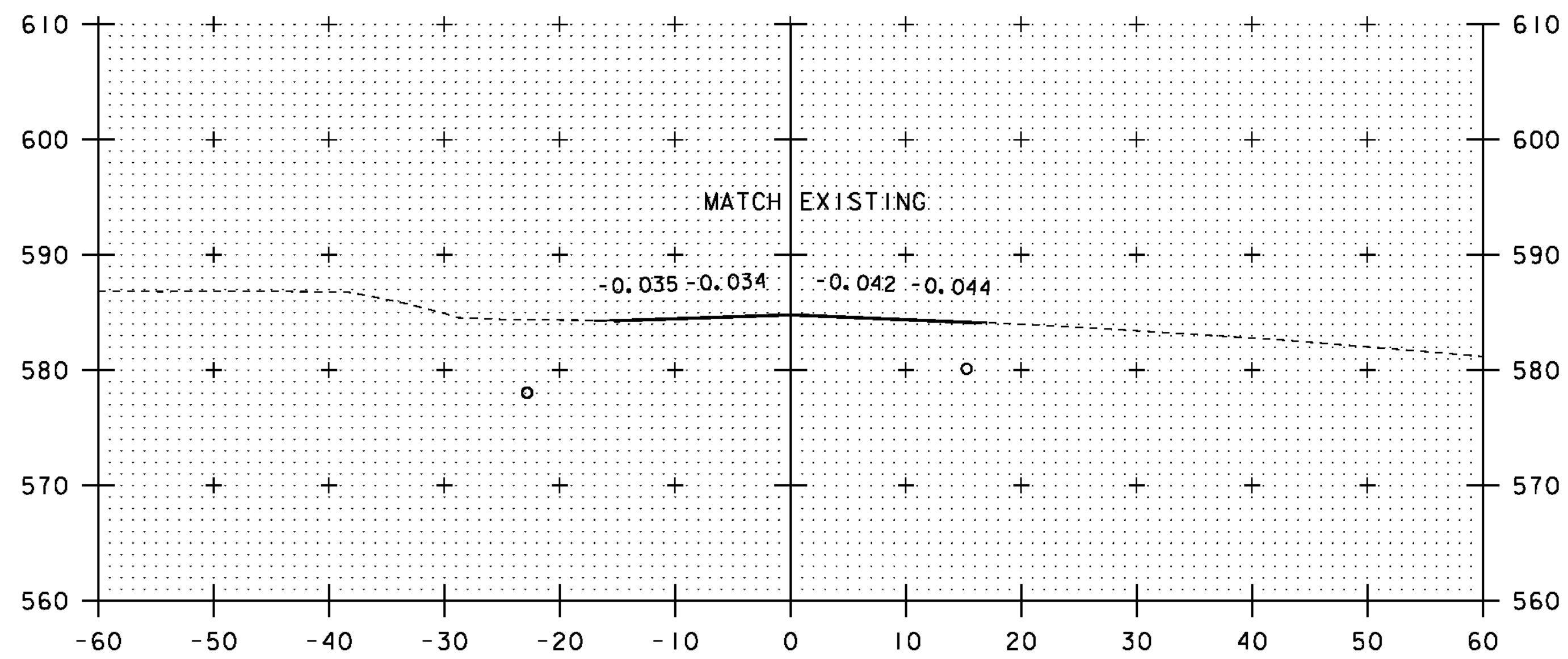
CONSTRUCTION GUIDANCE

1. RURAL SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED UPLAND (NON WETLAND) AREAS DISTURBED BY THE CONTRACTOR.
2. URBAN SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED LAWN AREAS DISTURBED BY THE CONTRACTOR.
3. ALL SEED MIXTURES: SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY WEIGHT AND SHALL BE FREE OF ALL NOXIOUS SEED.
4. FERTILIZER AND LIMESTONE: SHALL FOLLOW RATES SHOWN ON PLAN OR AS DIRECTED BY THE ENGINEER
5. HAY MULCH: TO BE PLACED ON EARTH SLOPES AT THE RATE OF 2 TONS/ACRE, ACHIEVE 90% GROUND COVER OR AS DIRECTED BY THE ENGINEER.
6. TOPSOIL: TO BE USED WITH SEED AS INDICATED ON THE PLANS, OR AS DIRECTED BY THE ENGINEER.
7. HYDROSEEDING: ALTHOUGH GUIDANCE IS GIVEN ABOVE THE SITE CONDITIONS AND THE TYPE OF HYDROSEED WILL ULTIMATELY DICTATE THE AMOUNTS AND TYPES OF SOIL AMENDMENTS TO BE APPLIED
8. TURF ESTABLISHMENT: PLACING SEED, FERTILIZER, LIME AND MULCH PRIOR TO SEPTEMBER 15 AND AFTER APRIL 15 CAN BETTER ENSURE A VIGOROUS GROWTH OF GRASS.

ADAPTED FROM VTRANS TECHNICAL LANSCAPE MAUAL FOR ROADWAYS AND TRANSPORTATION FACILITIES

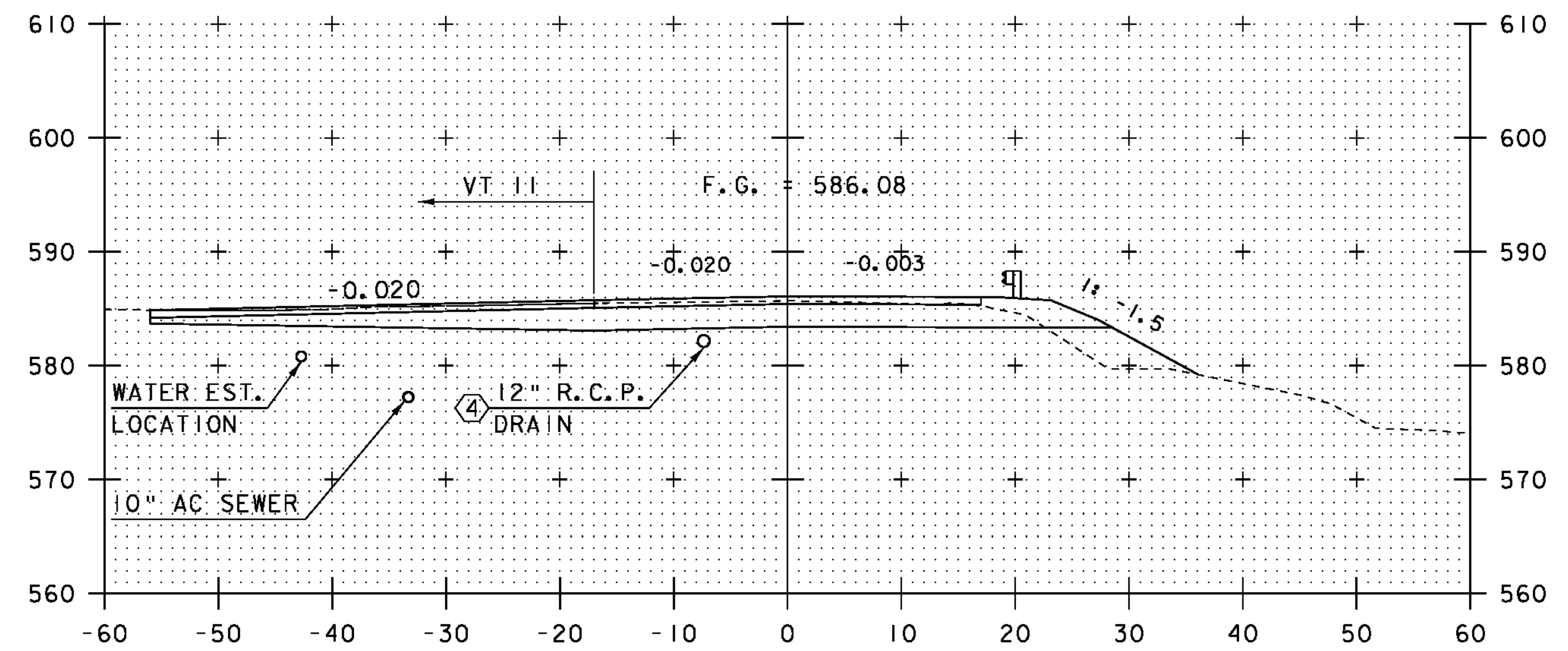
TURF ESTABLISHMENT

REVISIONS	
JUNE 23, 2009	WHF
JANUARY 15, 2010	WHF



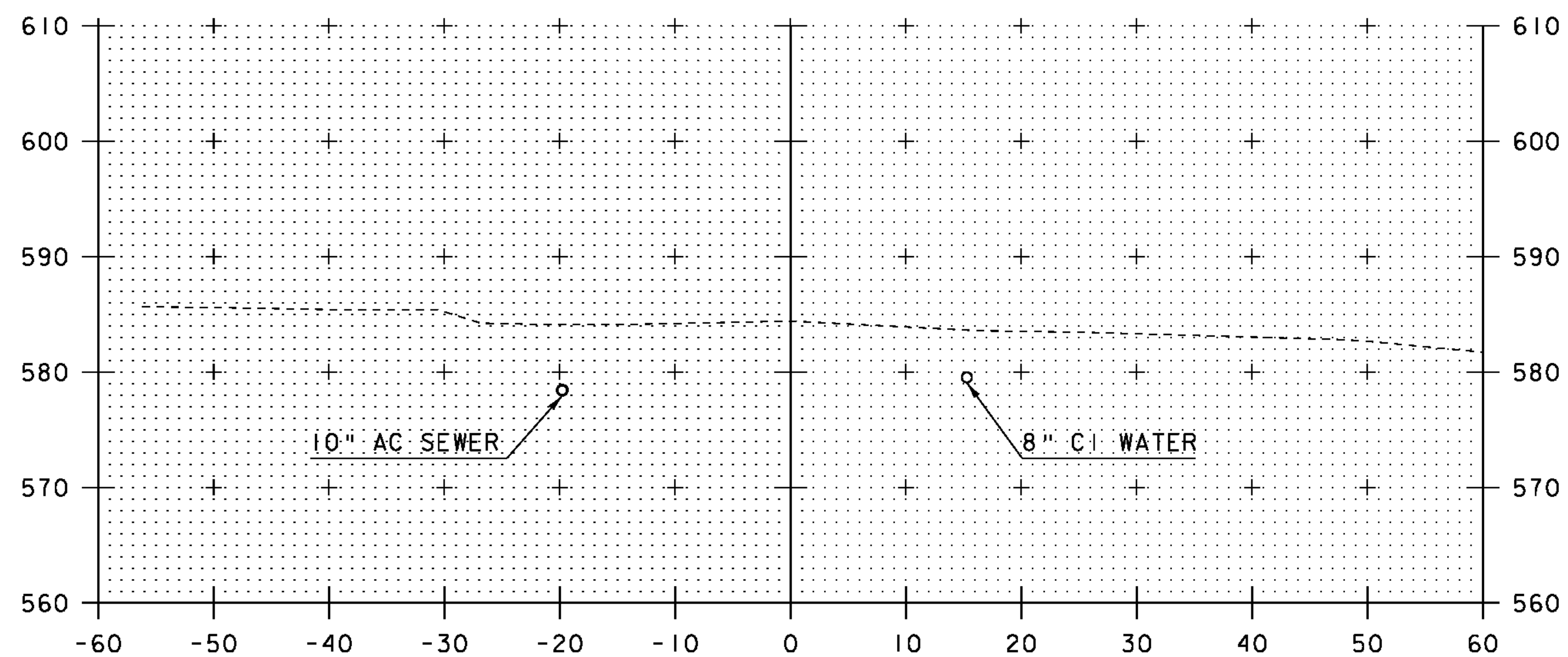
BEGIN APPROACH
STATION 11+00.00

11+00

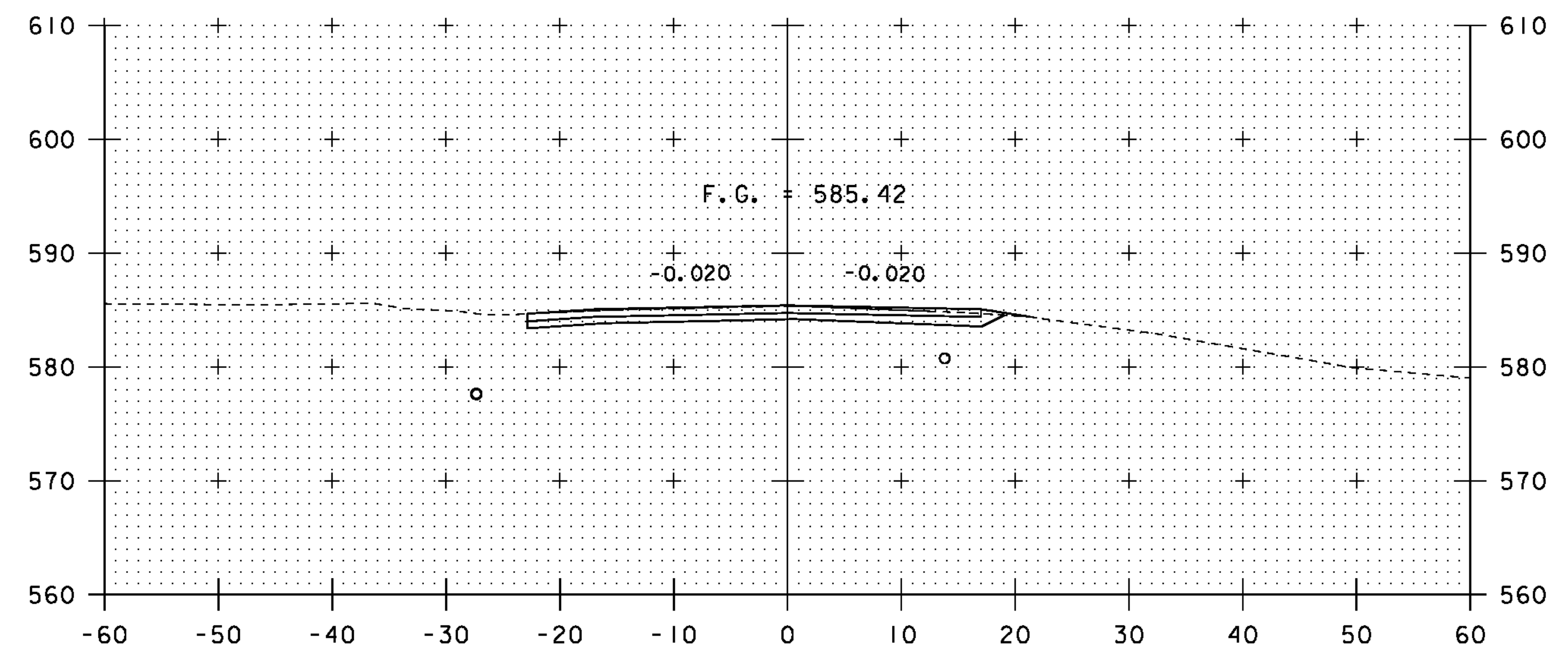


BEGIN PROJECT
STATION 12+00.00

12+00



10+50



11+50



STA. 10+50 TO STA. 12+00

PROJECT NAME: CHESTER

PROJECT NUMBER: BRF 025-1(37) SC

FILE NAME: s95b168xsl.dgn

PROJECT LEADER: C.P.WILLIAMS

DESIGNED BY: R.S.YOUNG

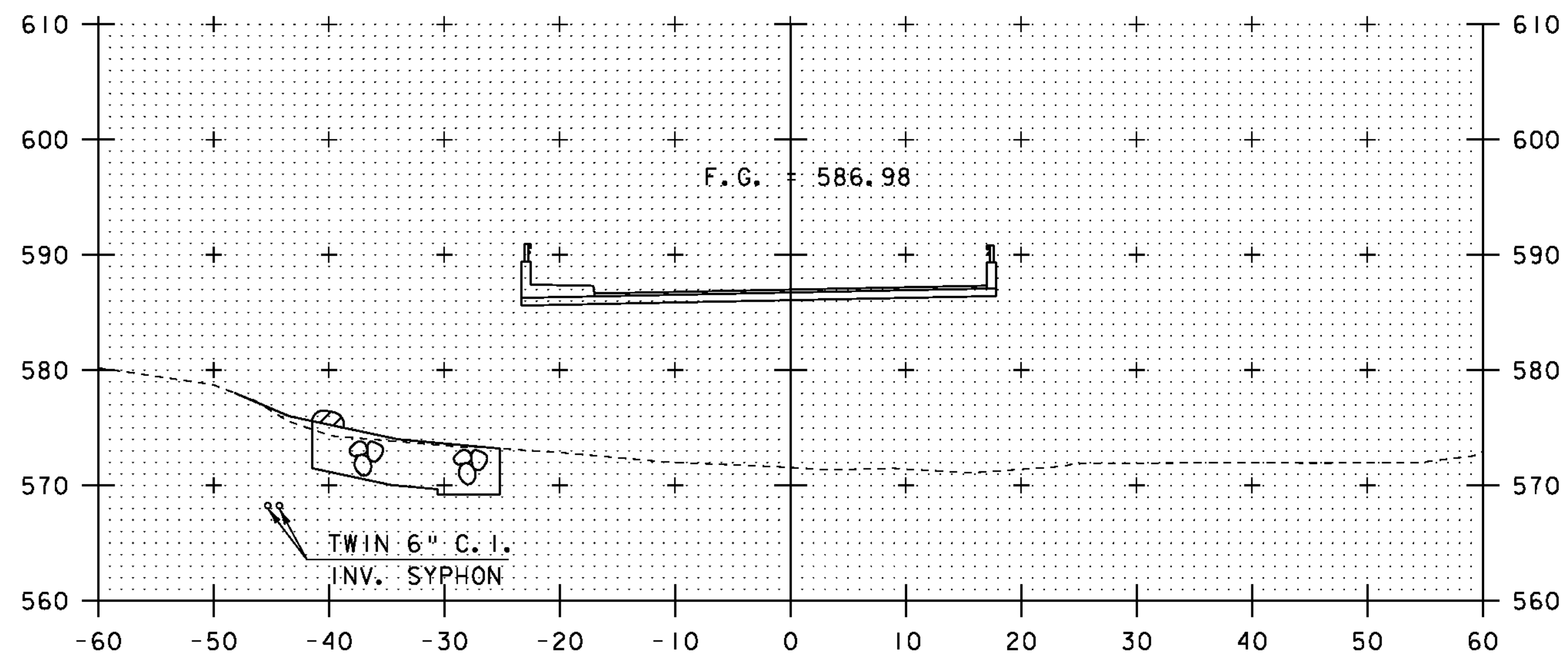
BRIDGE 9 MAINLINE CROSS SECTIONS

PLOT DATE: 20-SEP-2010

DRAWN BY: D.D.BEARD

CHECKED BY: R.S.YOUNG

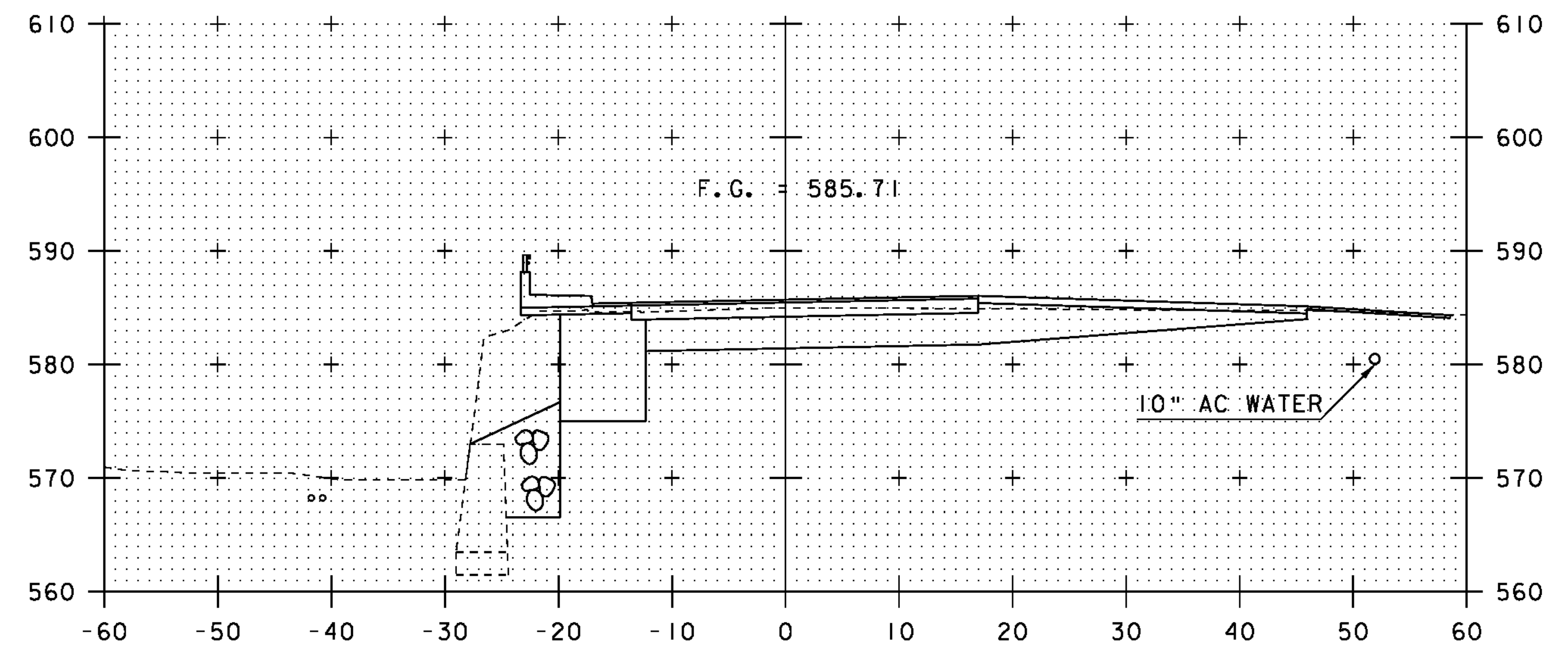
SHEET 115 OF 124



CL BEARING ABUTMENT #1
STATION 12+70.00

13+00

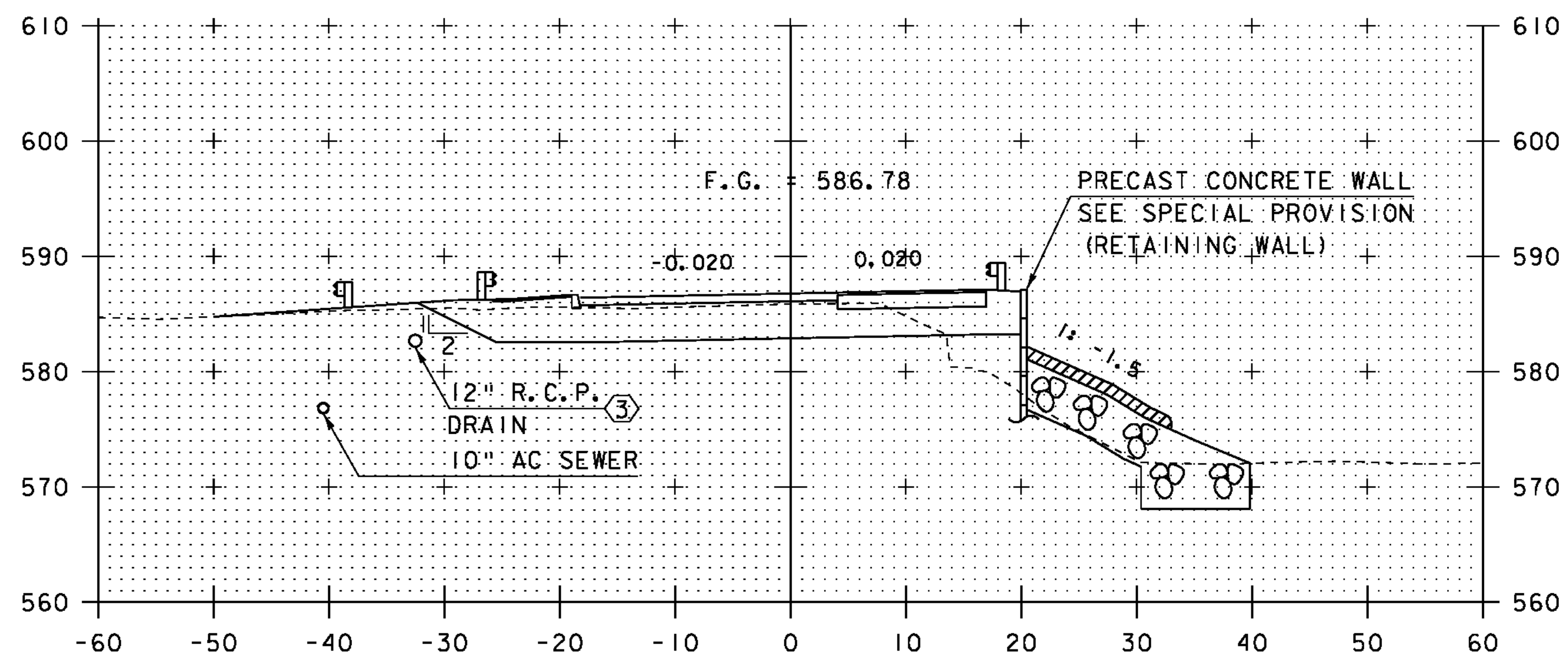
BEGIN BRIDGE
STATION 12+68.59



CL BEARING ABUTMENT #2
STATION 13+90.00

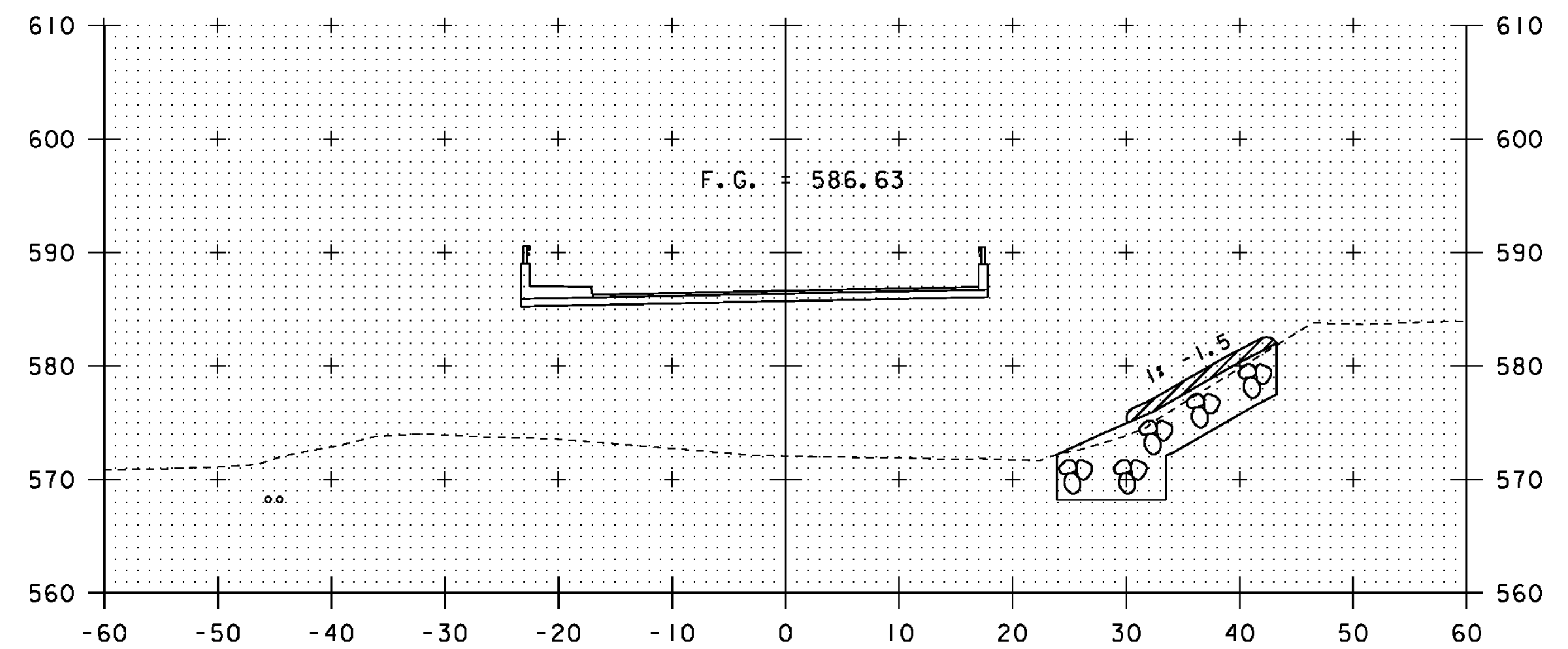
14+00

END BRIDGE
STATION 13+91.56



12+50

INLET ELEV = 581.66
OUTLET ELEV = 576.25 EST



13+50



STA. 12+50 TO STA. 14+00

PROJECT NAME: CHESTER

PROJECT NUMBER: BRF 025-(K37) SC

FILE NAME: s95b168xsl.dgn

PROJECT LEADER: C.P.WILLIAMS

DESIGNED BY: R.S.YOUNG

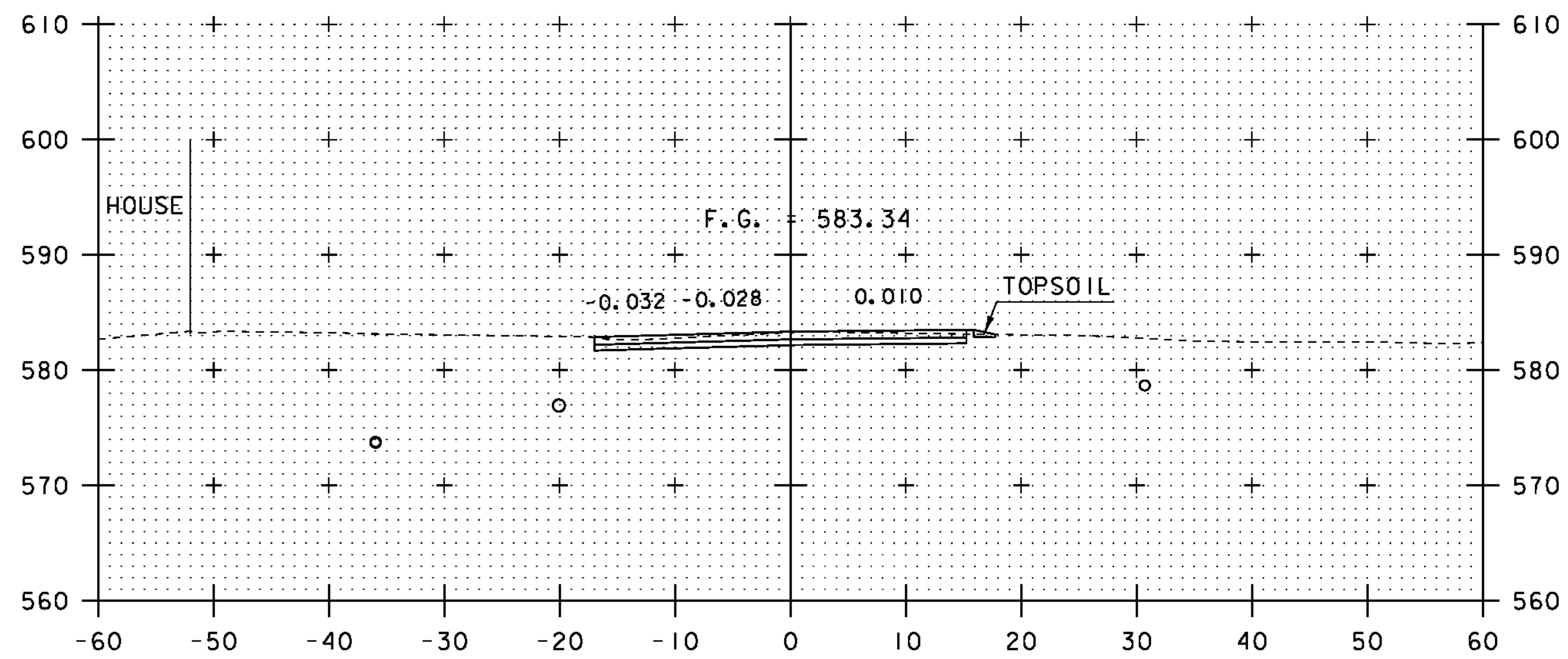
BRIDGE 9 MAINLINE CROSS SECTIONS

PLOT DATE: 20-SEP-2010

DRAWN BY: D.D.BEARD

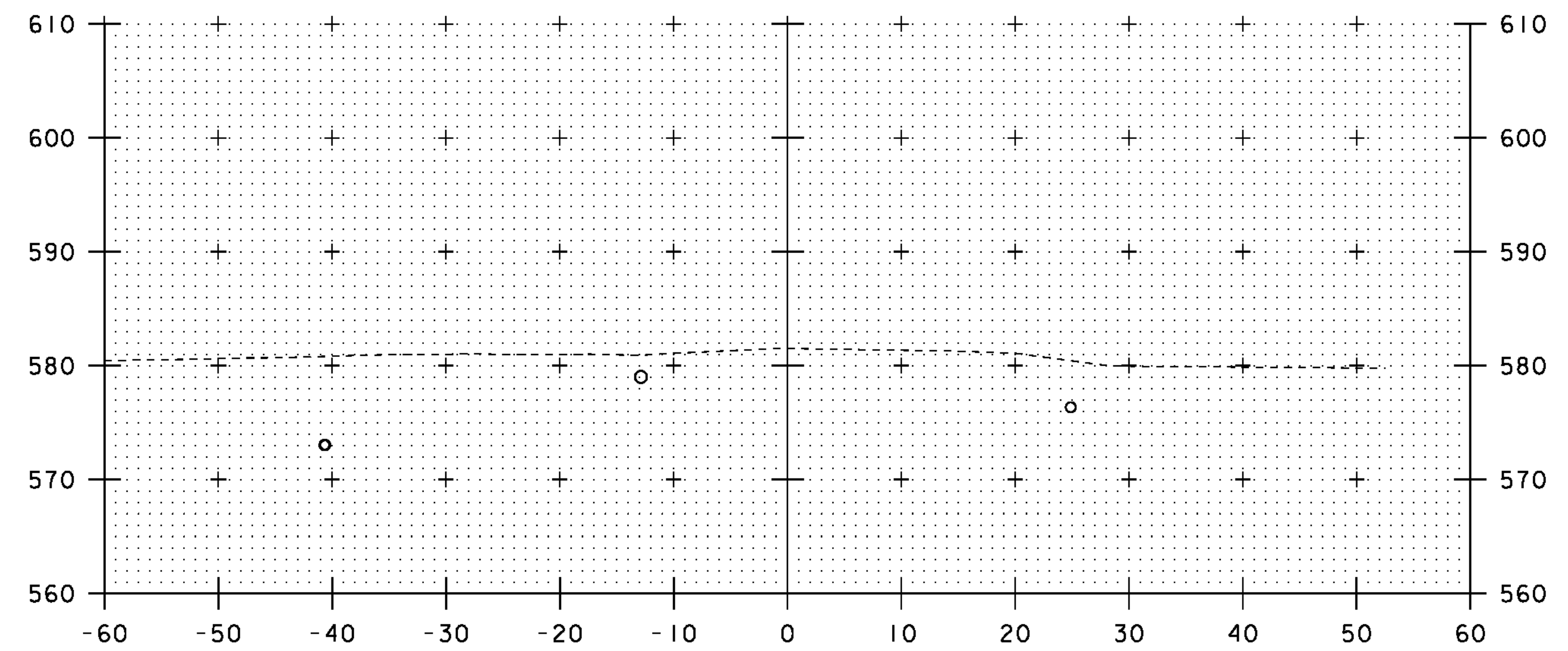
CHECKED BY: R.S.YOUNG

SHEET 116 OF 124

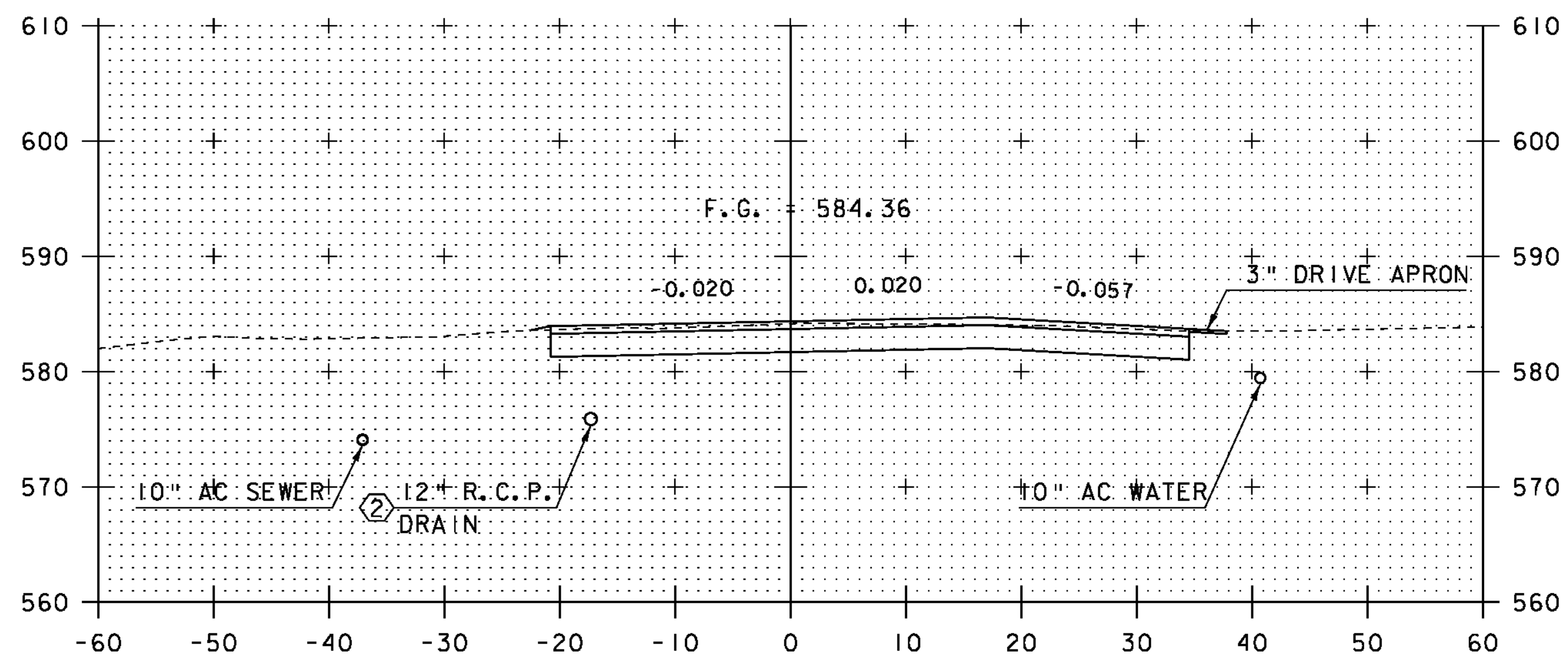


BEGIN 3" TOPSOIL
STATION 14+58.50 RT

15+00



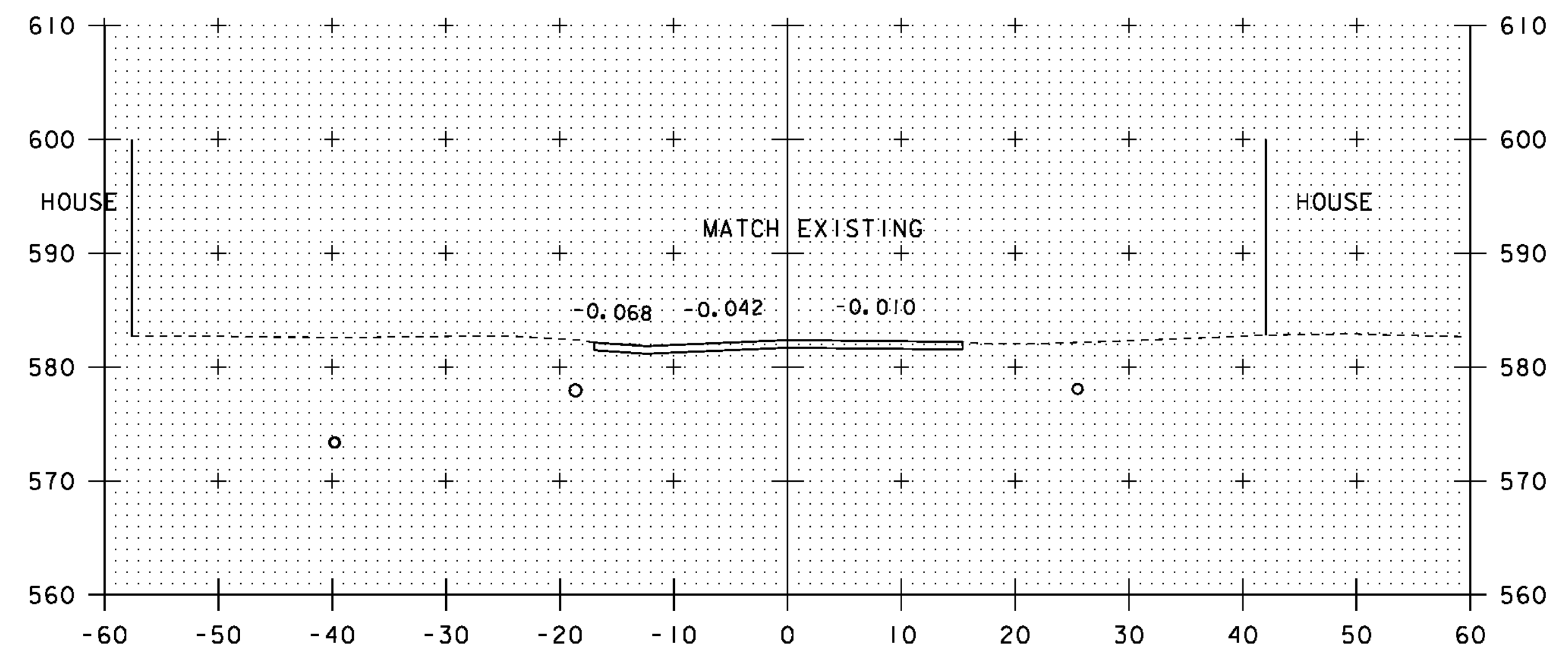
16+00



END PROJECT
STATION 14+50.00

14+50

② STA 14+37.76 LT
INLET ELEV = 575.00 EST
OUTLET ELEV = 574.00 EST



END APPROACH
STATION 15+50.00
END 3" TOPSOIL
STATION 15+07.65 RT

15+50



STA. 14+50 TO STA. 16+00

PROJECT NAME: CHESTER

PROJECT NUMBER: BRF 025-I(37) SC

FILE NAME: s95b168xsl.dgn

PROJECT LEADER: C.P.WILLIAMS

DESIGNED BY: R.S.YOUNG

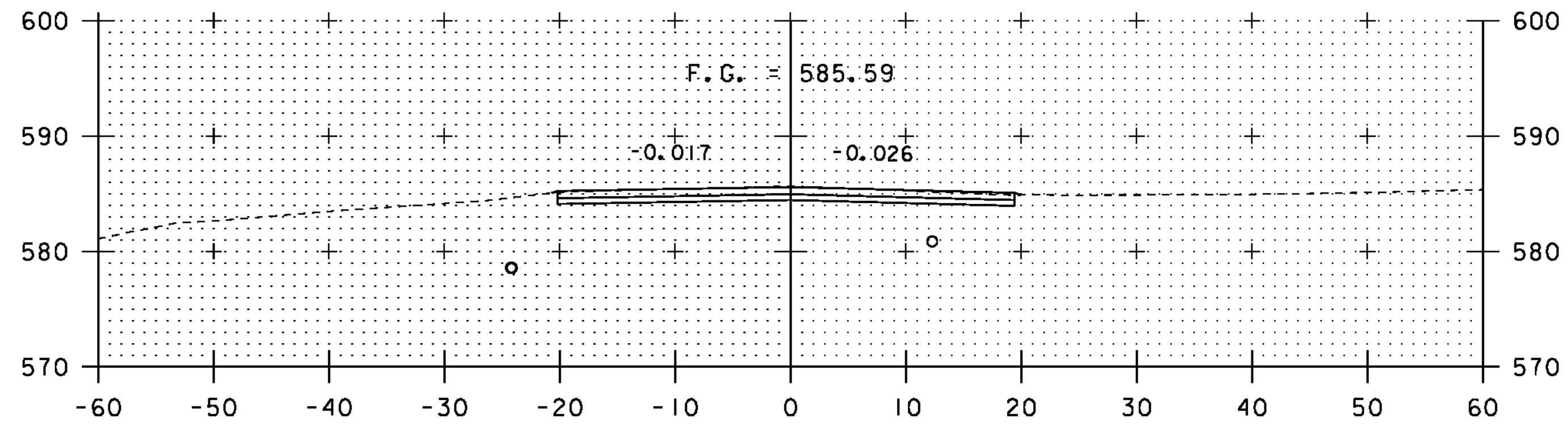
BRIDGE 9 MAINLINE CROSS SECTIONS

PLOT DATE: 20-SEP-2010

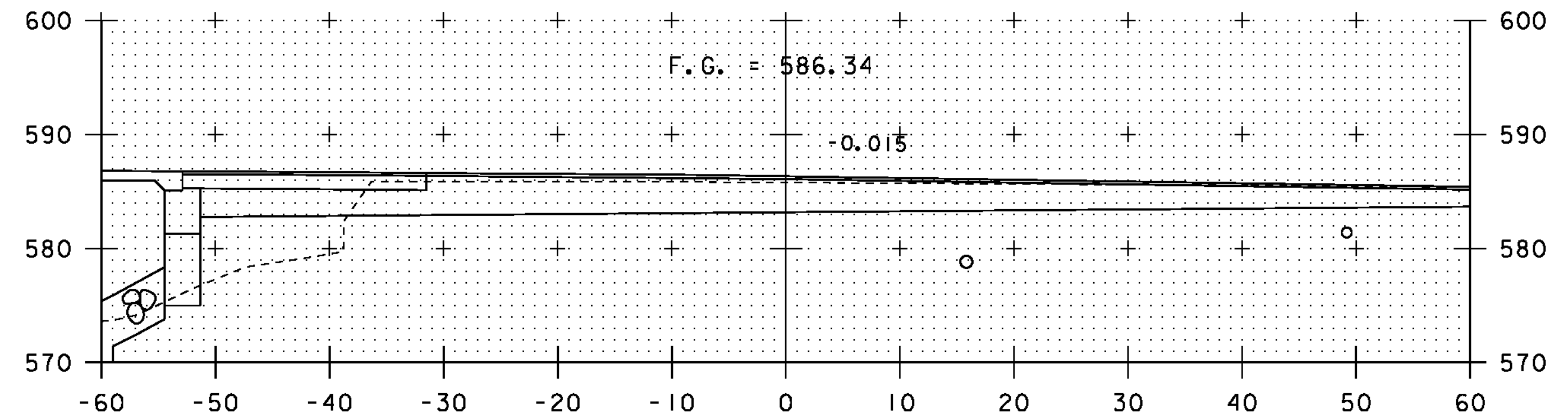
DRAWN BY: D.D.BEARD

CHECKED BY: R.S.YOUNG

SHEET 117 OF 124

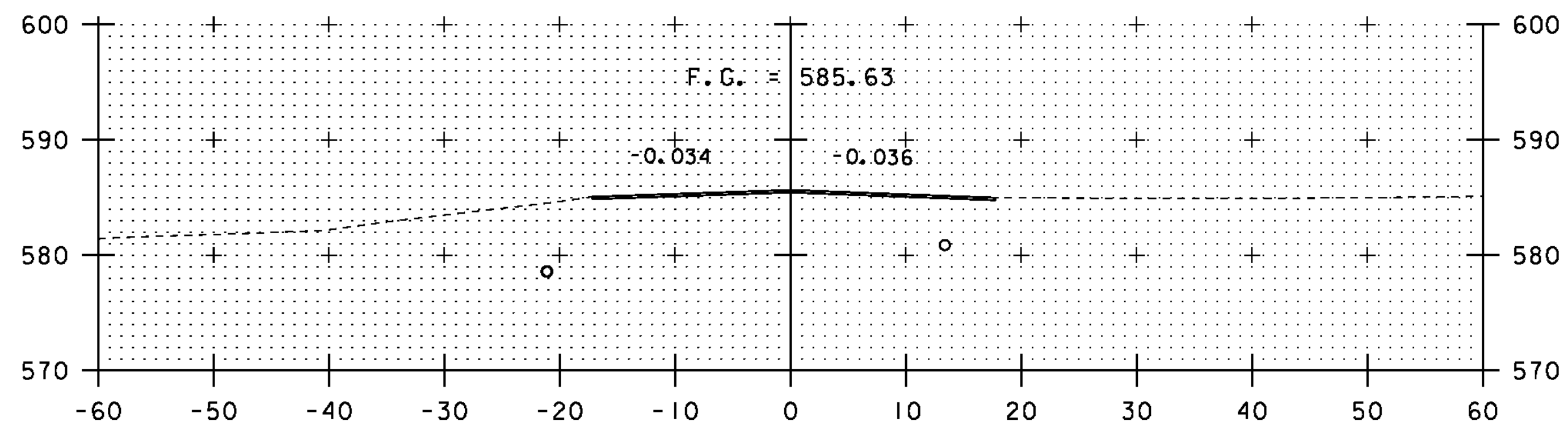


31+25

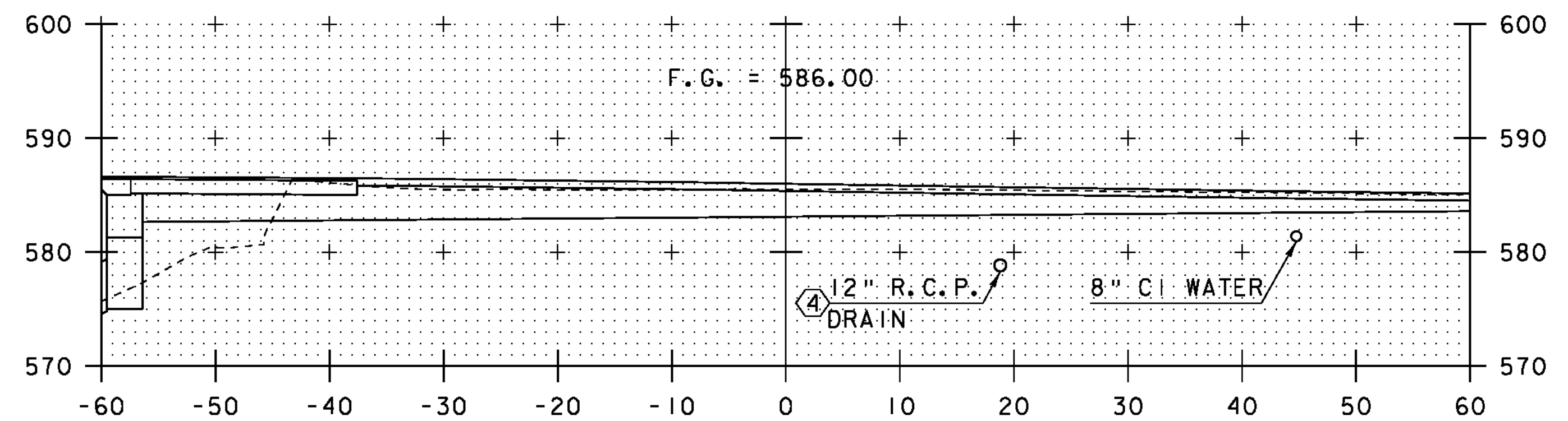


31+92

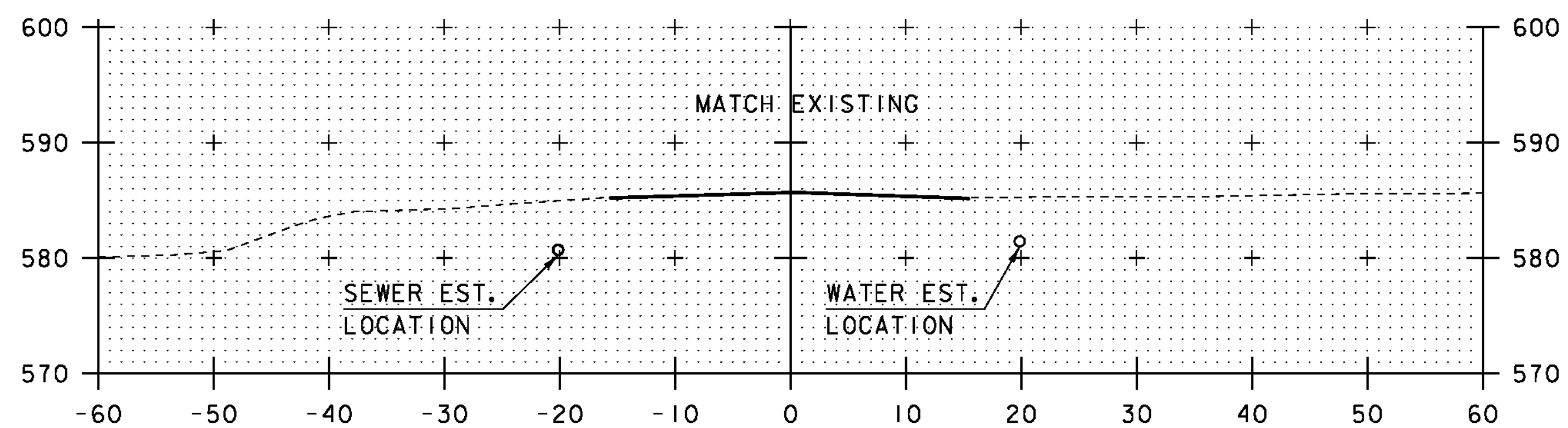
= STA 12+17.00 @ VT 103



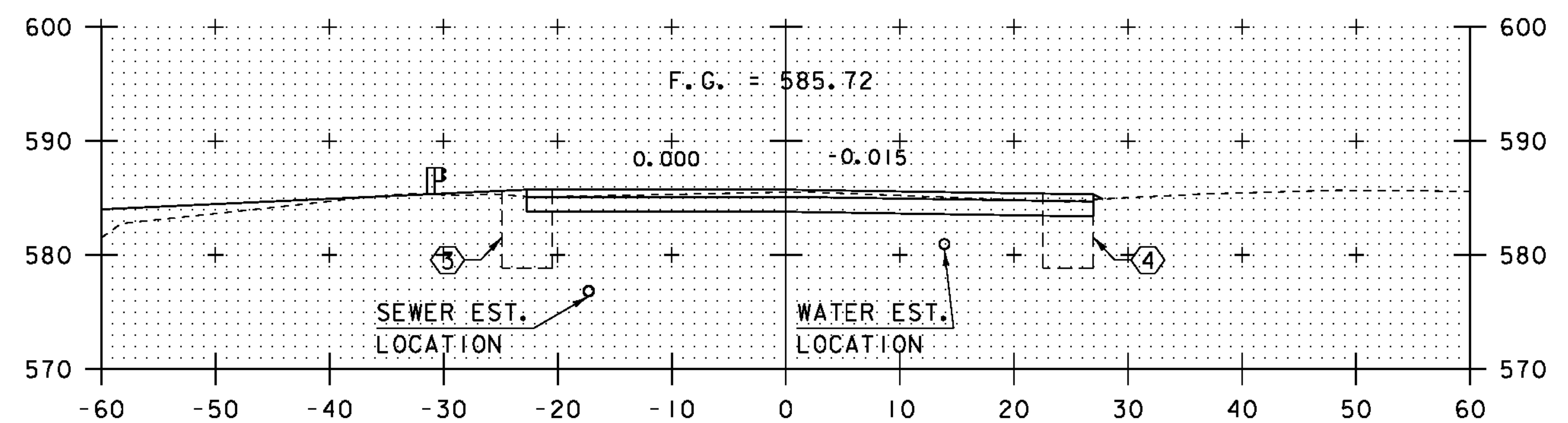
31+00



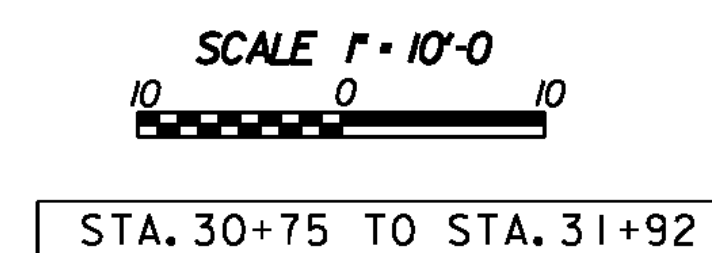
31+75



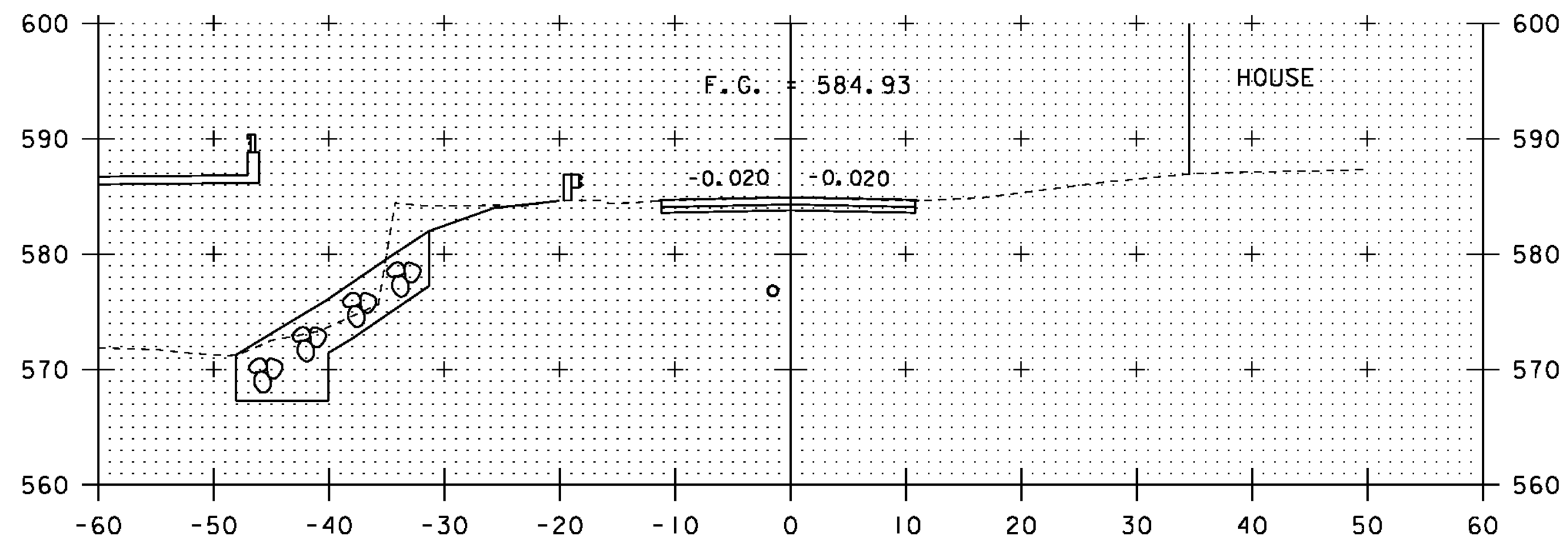
30+75



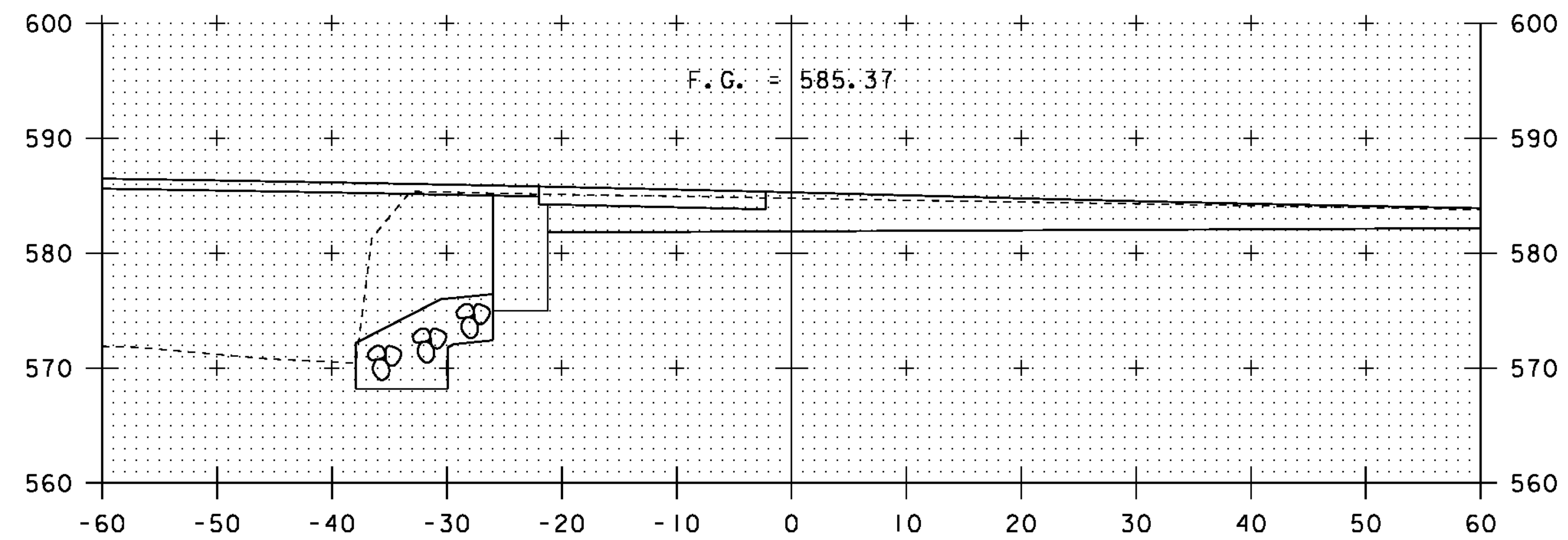
31+50



PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37) SC	
FILE NAME:	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 9 VT RT 11 CROSS SECTIONS	SHEET 118 OF 124

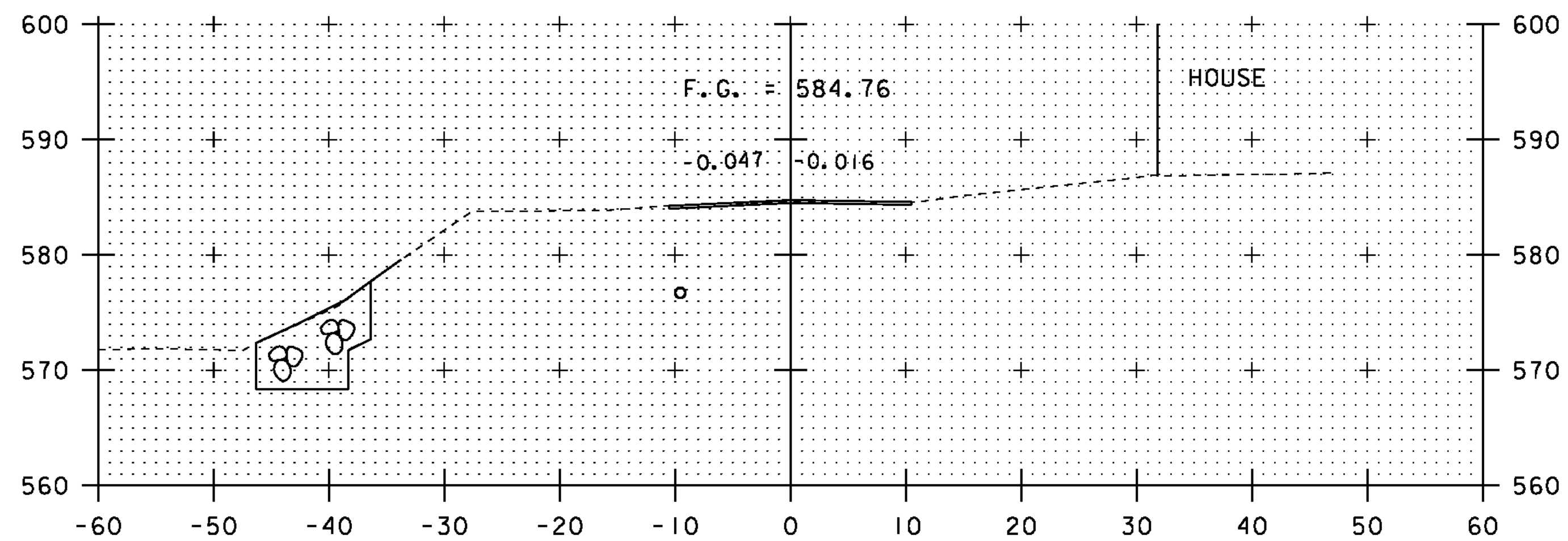


52+50

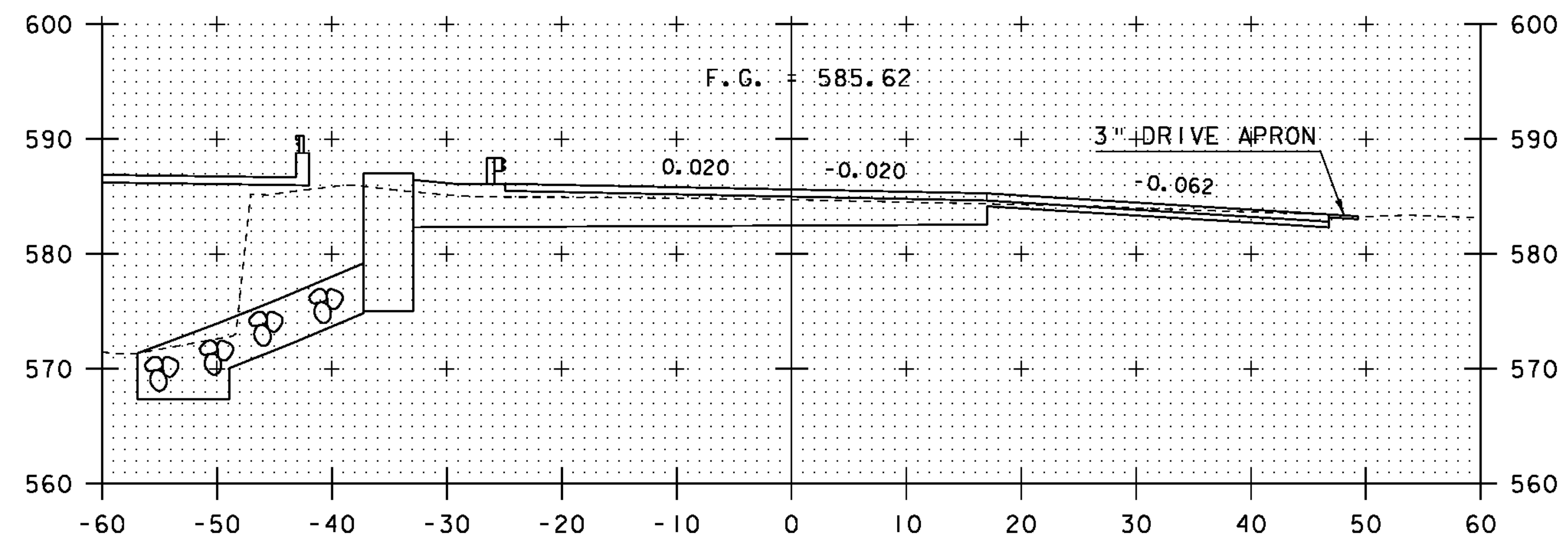


53+23

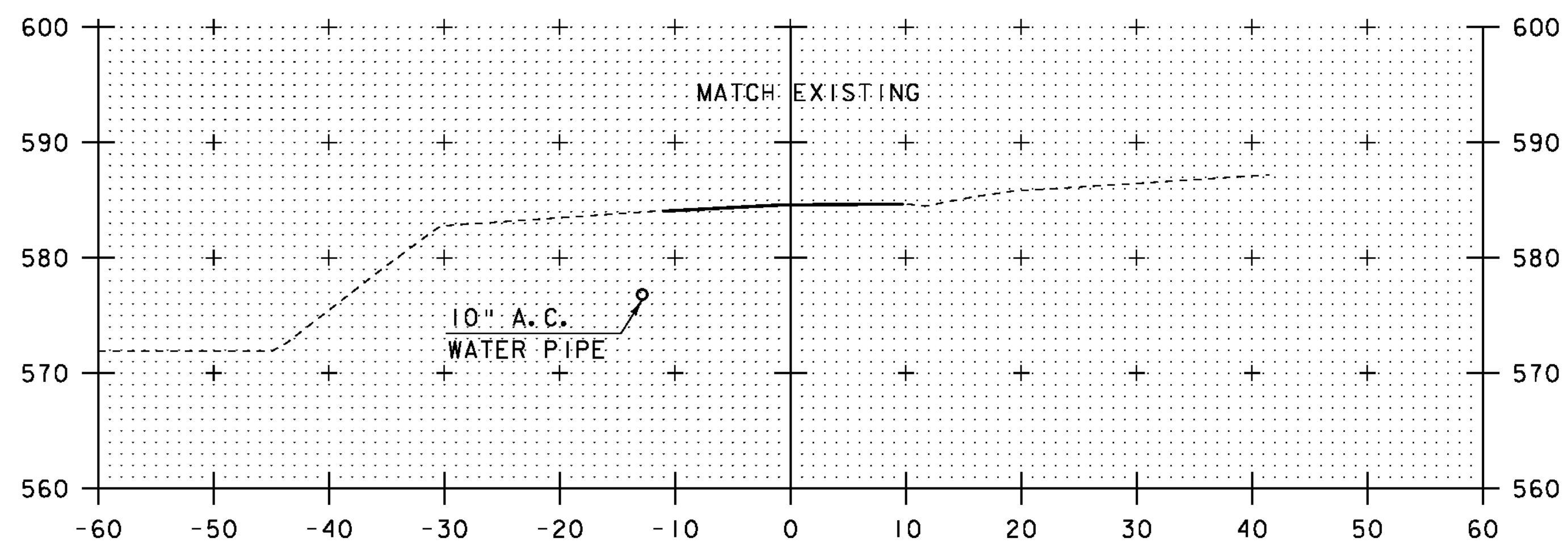
= STA 14+13.29 CL VT 103



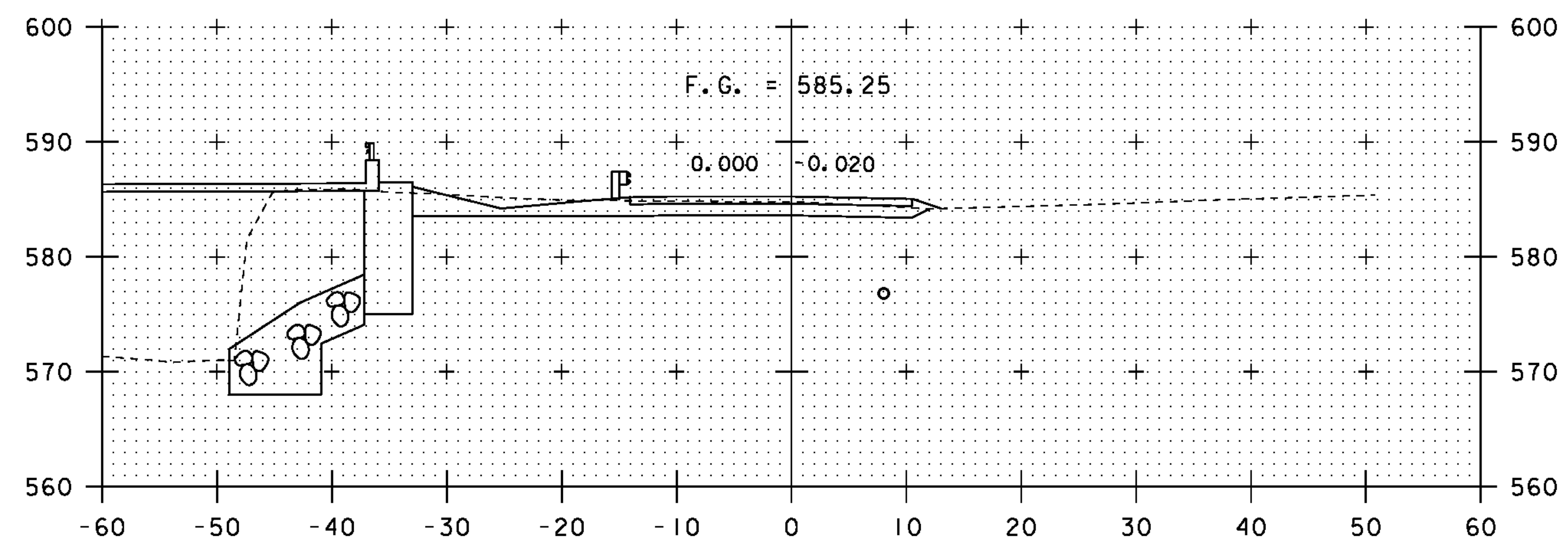
52+25



53+00



52+00



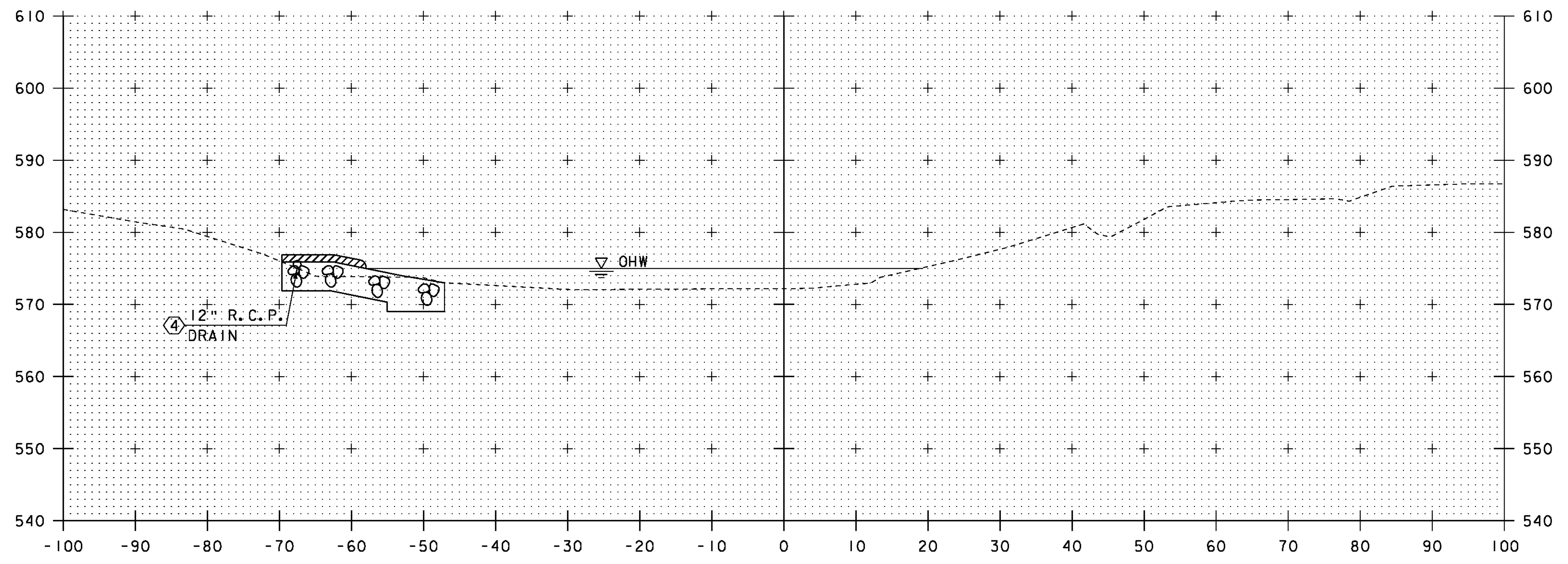
52+75



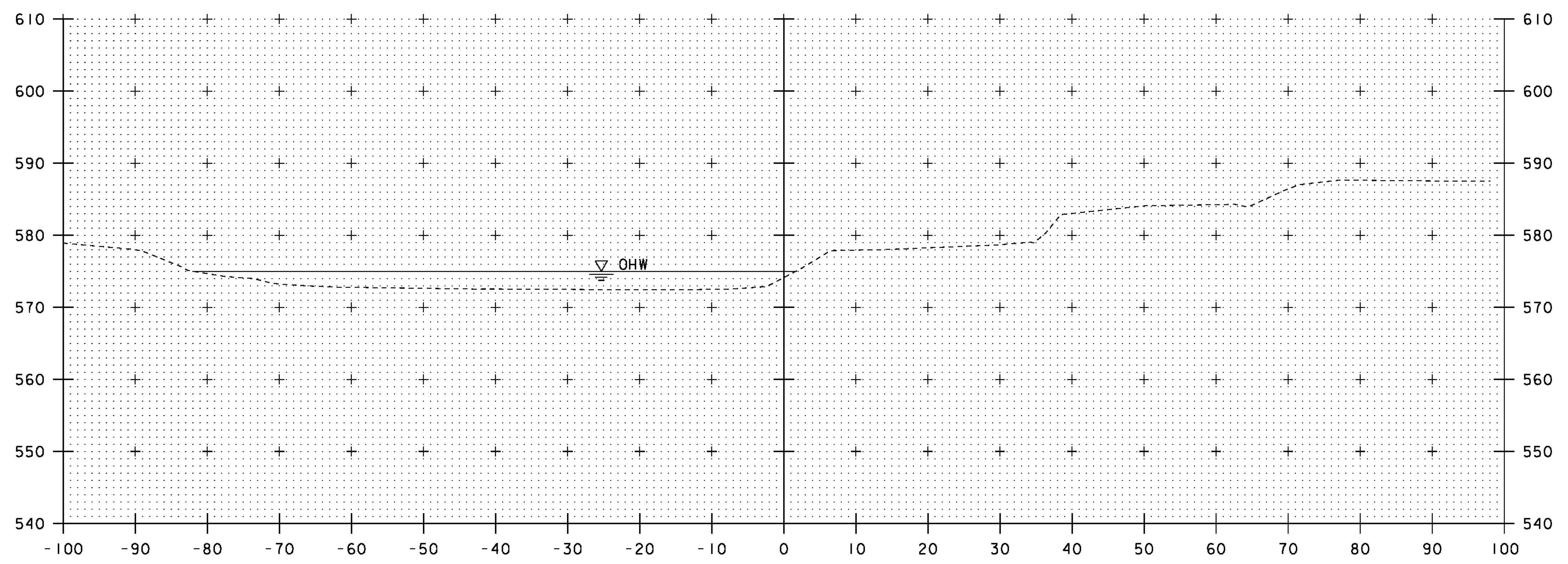
STA. 52+00 TO STA. 53+23

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(37) SC
 FILE NAME:
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 BRIDGE 9 TH 72 CROSS SECTIONS

PLOT DATE: 20-SEP-2010
 DRAWN BY: D.D.BEARD
 CHECKED BY: R.S.YOUNG
 SHEET 119 OF 124

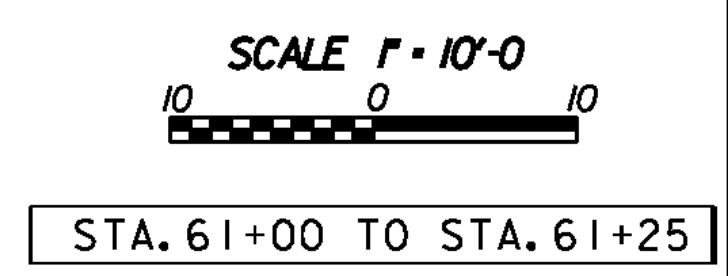


61+25



61+00

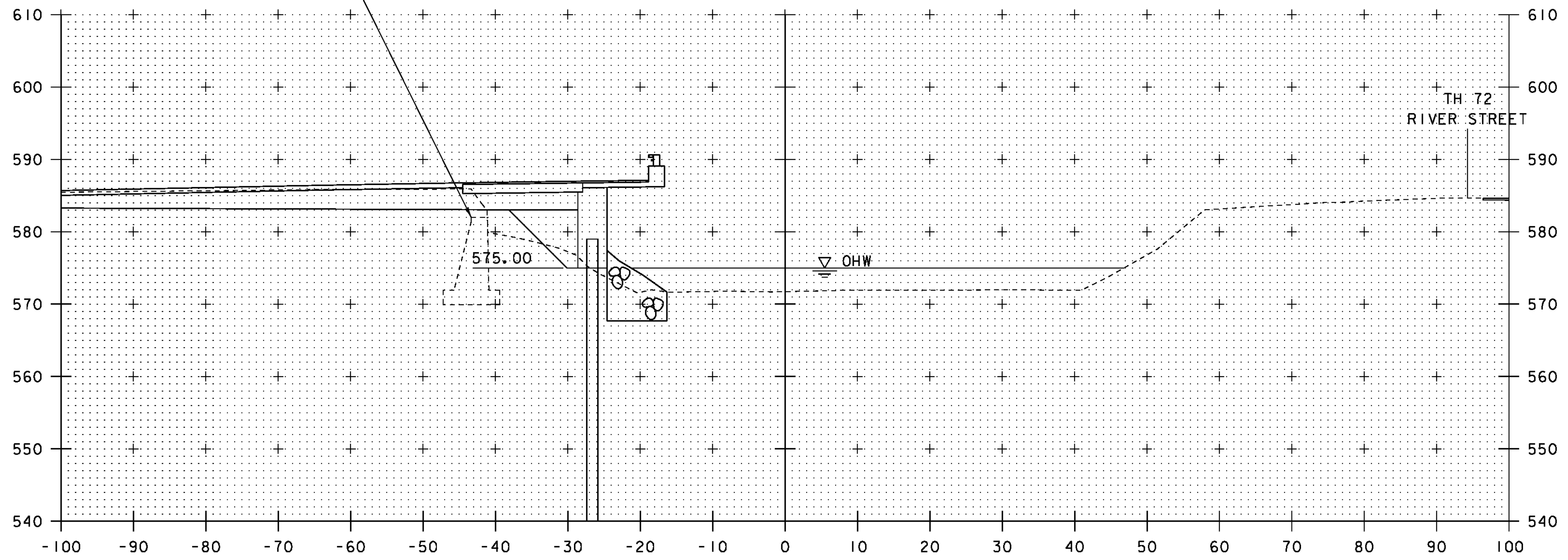
STA: 61+06.80 LT
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 BEGIN GEOTEXTILE UNDER STONE FILL
 BEGIN STONE FILL TYPE IV
 BEGIN GRUBBING MATERIAL



PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-I(37) SC	
FILE NAME: s95b168xs1.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 9 CHANNEL CROSS SECTIONS	SHEET 120 OF 124

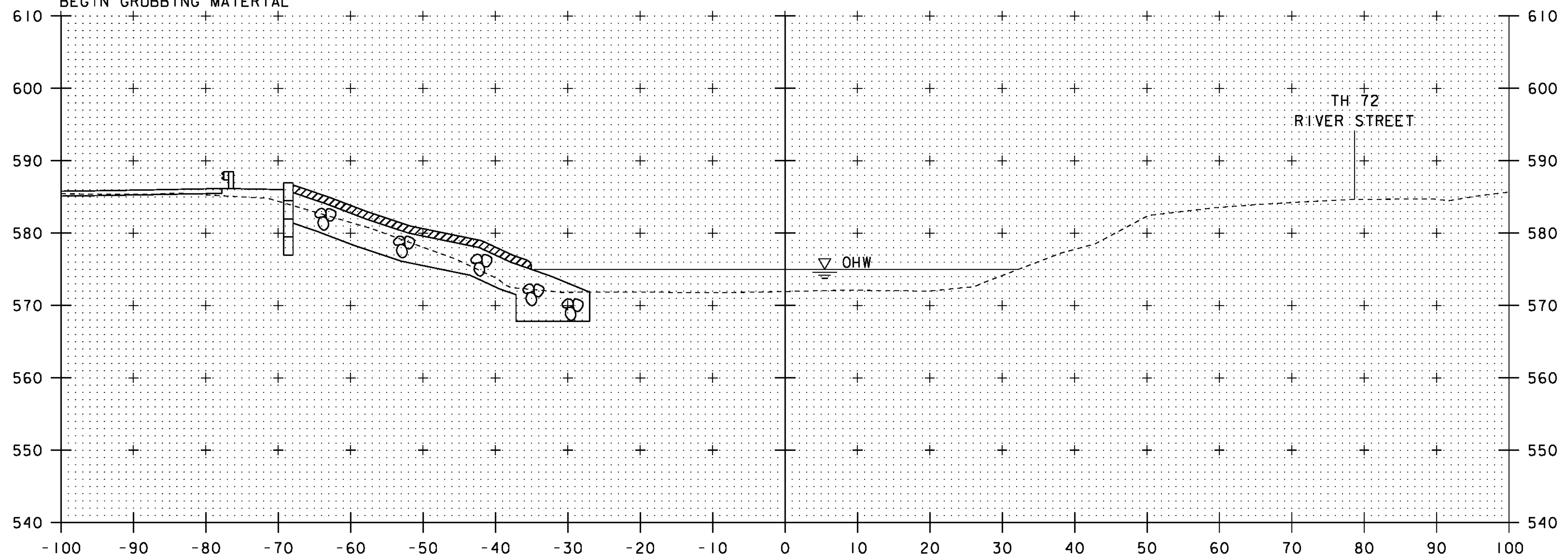
STA. 61+00 TO STA. 61+25

EXISTING ABUTMENT, REMOVE TO
 ELEVATION 582.00'. USE ITEM 529.15
 "REMOVAL OF STRUCTURE".

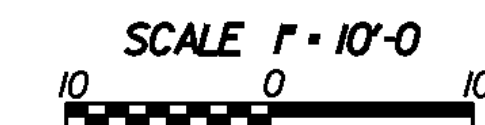


STA: 61+90.50 RT
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 BEGIN GEOTEXTILE UNDER STONE FILL
 BEGIN STONE FILL TYPE IV
 BEGIN GRUBBING MATERIAL

61+75



61+50



STA. 61+50 TO STA. 61+75

PROJECT NAME: CHESTER

PROJECT NUMBER: BRF 025-(K37) SC

FILE NAME: s95b168xs2.dgn

PROJECT LEADER: C.P.WILLIAMS

DESIGNED BY: R.S.YOUNG

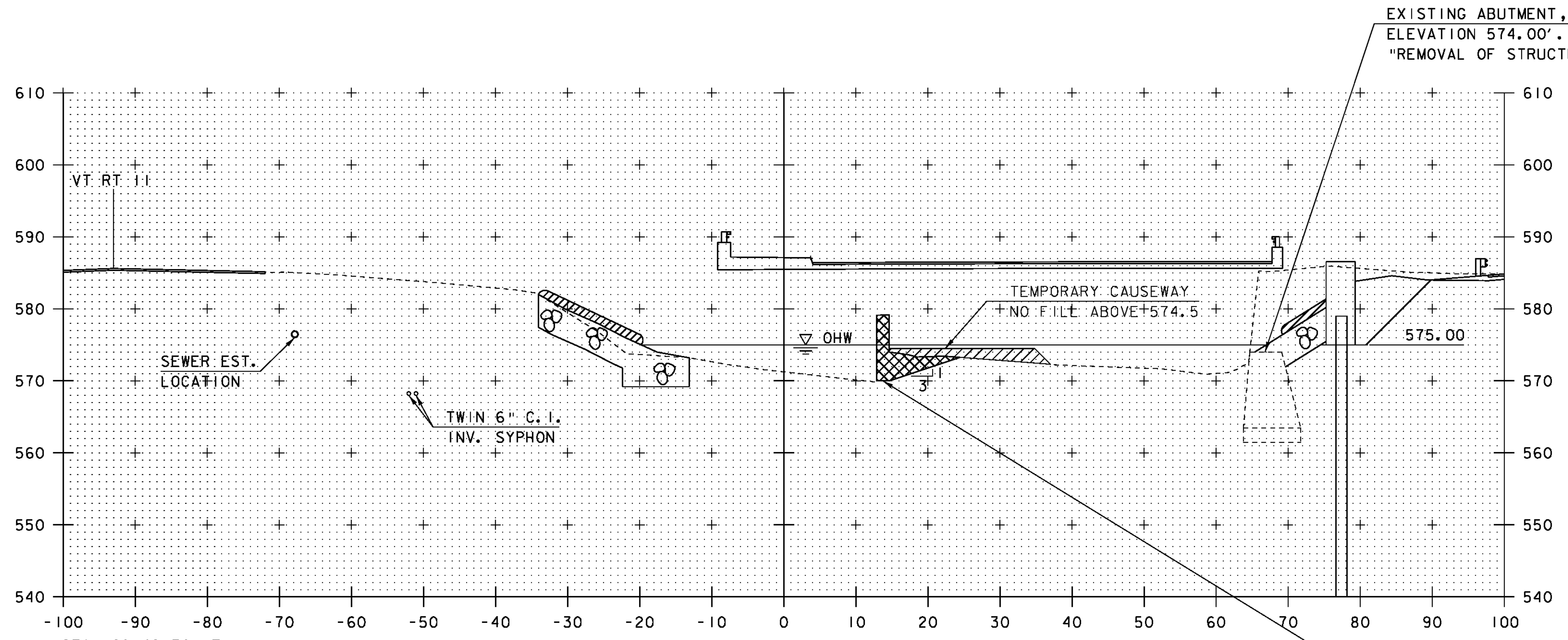
BRIDGE 9 CHANNEL CROSS SECTIONS

PLOT DATE: 20-SEP-2010

DRAWN BY: D.D.BEARD

CHECKED BY: R.S.YOUNG

SHEET 121 OF 124

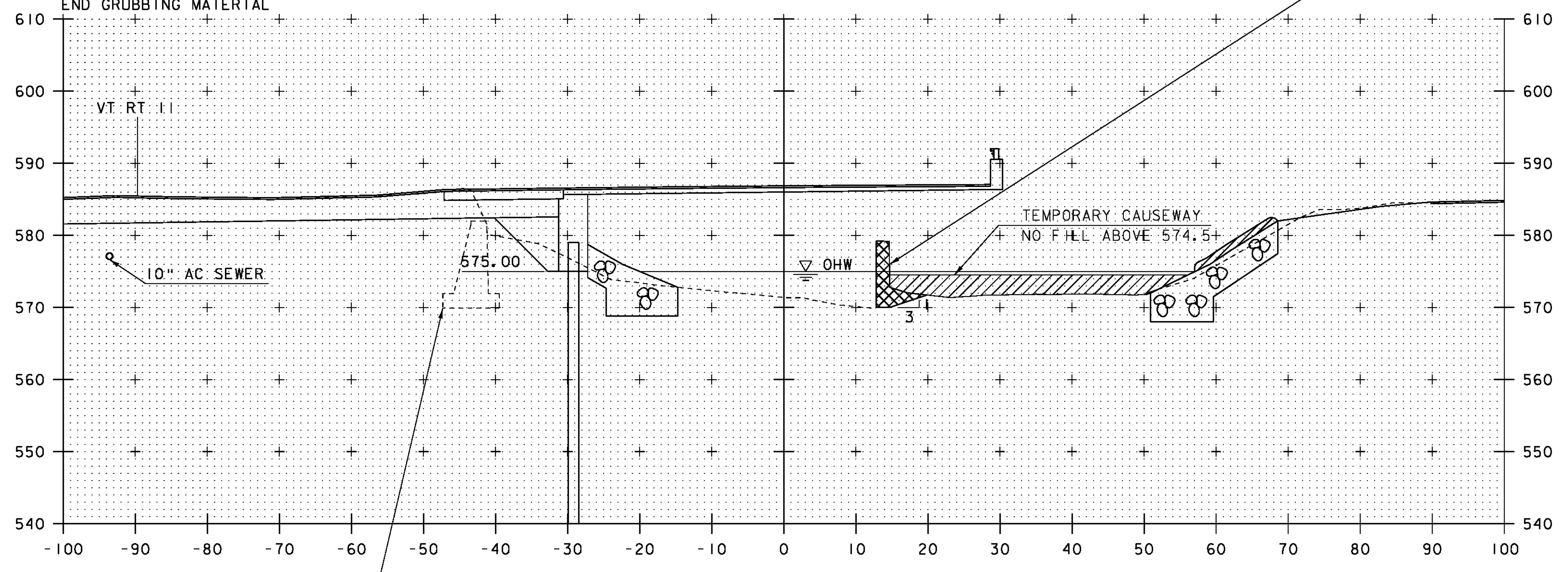


STA: 62+42.70 LT
 END UNCLASSIFIED CHANNEL EXCAVATION
 END GEOTEXTILE UNDER STONE FILL
 END STONE FILL, TYPE IV
 END GRUBBING MATERIAL

62+25

EXISTING ABUTMENT, REMOVE TO
 ELEVATION 574.00'. USE ITEM 529.15
 "REMOVAL OF STRUCTURE".

REMOVE EXISTING PIER & STREAMBED
 MATERIAL INSIDE CROSS-HATCHED
 AREA. USE ITEM 529.15 "REMOVAL
 OF STRUCTURE" FOR PIER REMOVAL,
 AND ITEM 203.27 "UNCLASSIFIED
 CHANNEL EXCAVATION" FOR REMOVAL
 OF STREAMBED MATERIAL.



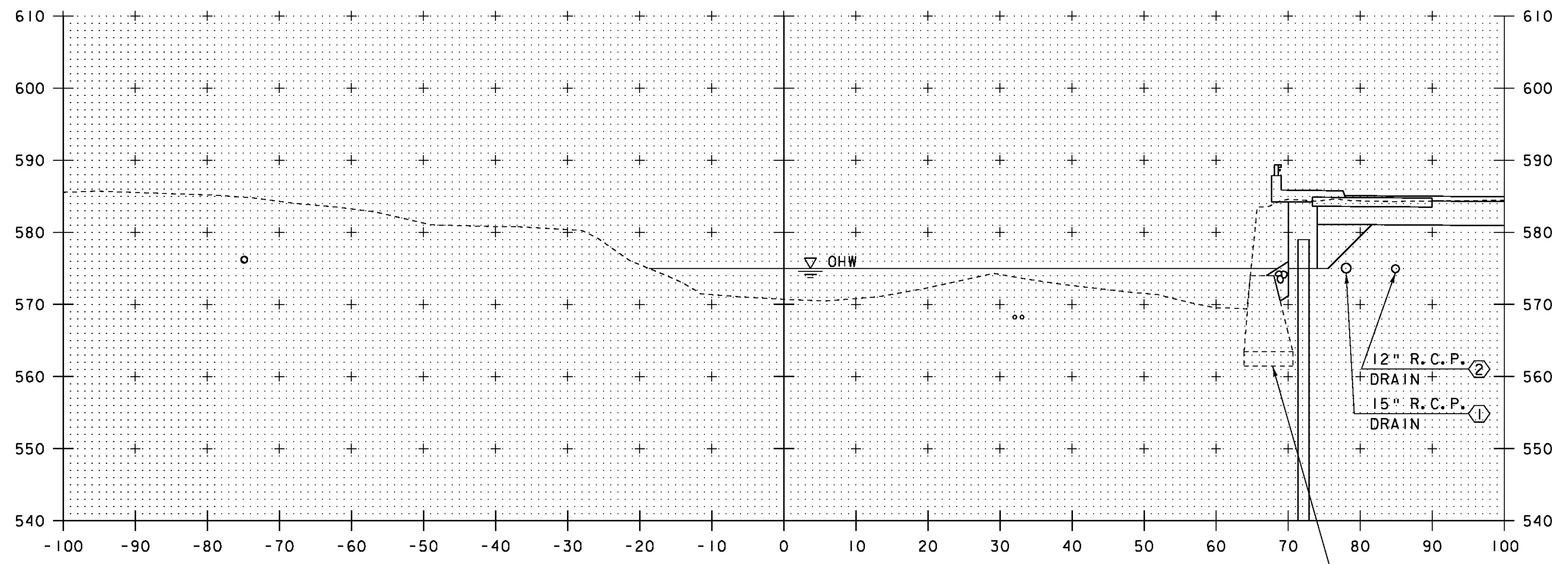
EXISTING ABUTMENT, REMOVE TO
 ELEVATION 582.00'. USE ITEM 529.15
 "REMOVAL OF STRUCTURE".

62+00



STA. 62+00 TO STA. 62+25

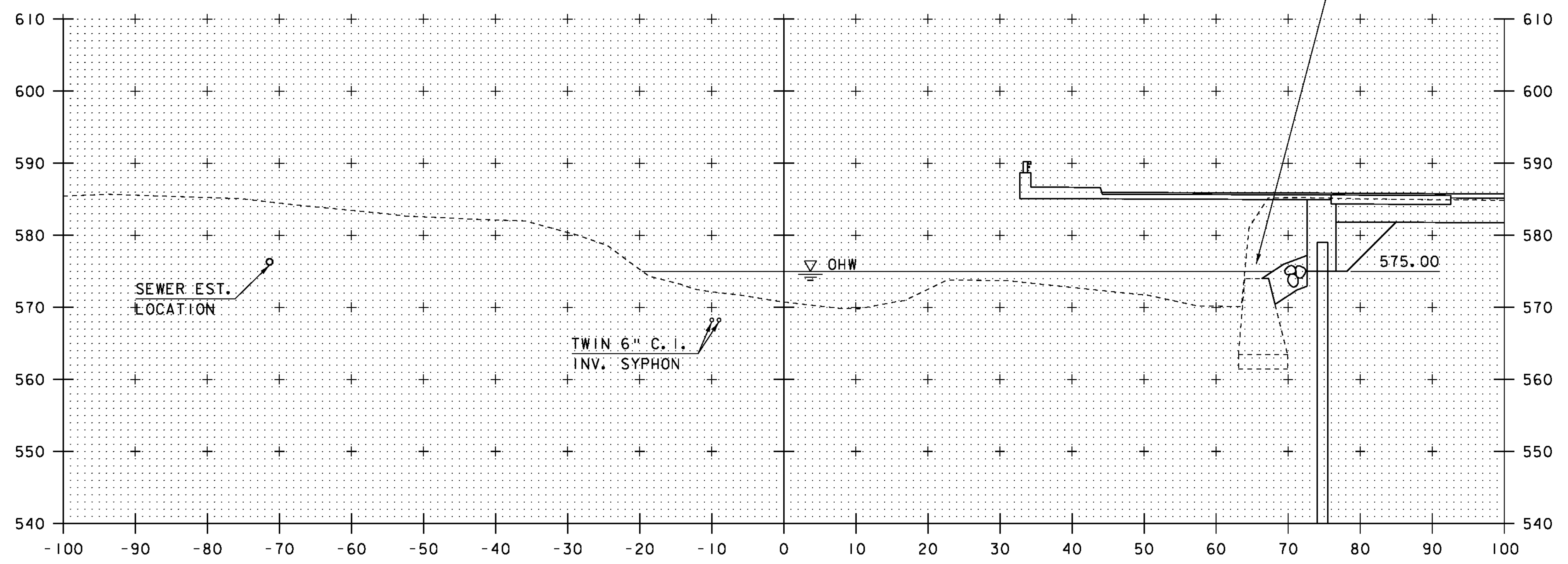
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37) SC	
FILE NAME: s95b168xs3.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 9 CHANNEL CROSS SECTIONS	SHEET 122 OF 124



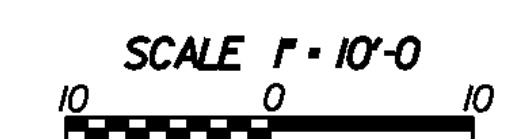
① TO BE REMOVED

62+75

EXISTING ABUTMENT, REMOVE TO ELEVATION 574.00'. USE ITEM 529.15 "REMOVAL OF STRUCTURE".

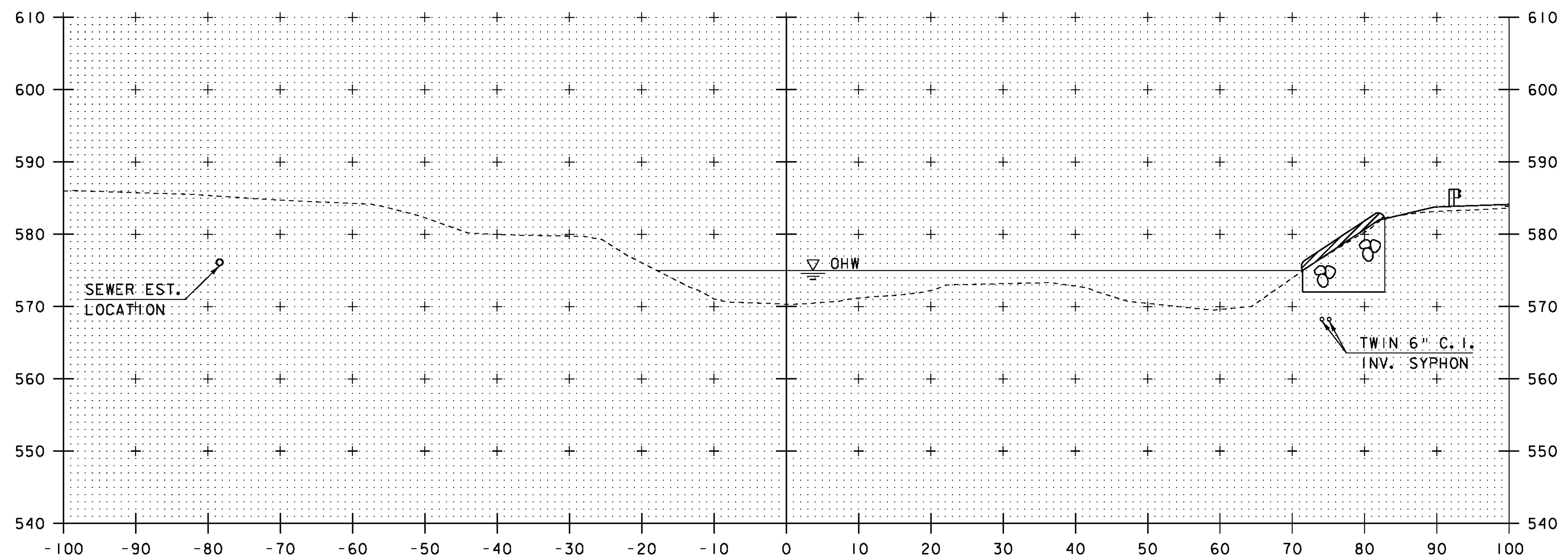


62+50



STA. 62+50 TO STA. 62+75

PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37) SC	
FILE NAME: s95b168xs4.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 9 CHANNEL CROSS SECTIONS	SHEET 123 OF 124



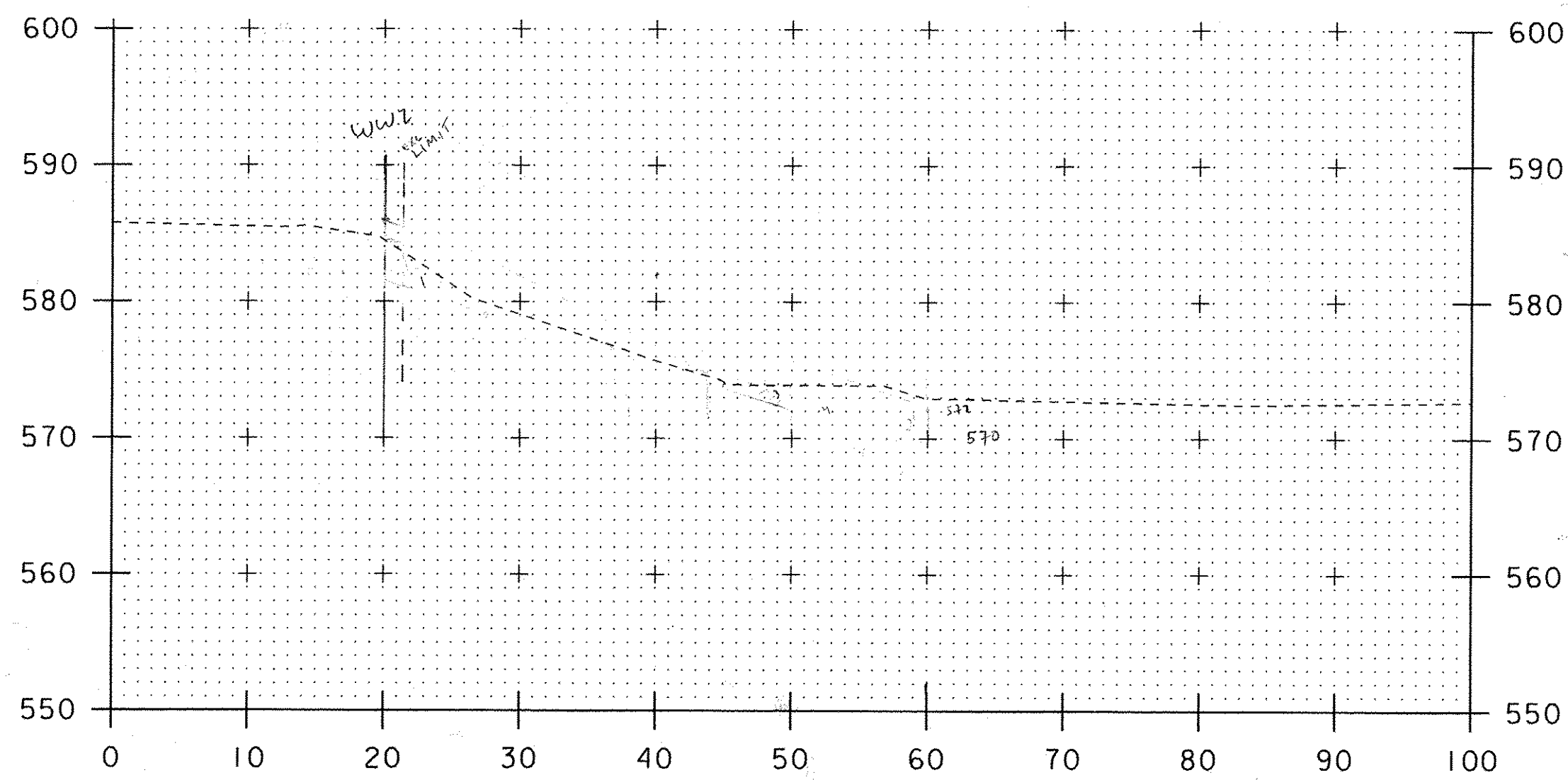
STA: 63+03.10 RT
 END UNCLASSIFIED CHANNEL EXCAVATION
 END GEOTEXTILE UNDER STONE FILL
 END STONE FILL, TYPE IV
 END GRUBBING MATERIAL

63+00



STA. 63+00 TO STA. 63+00

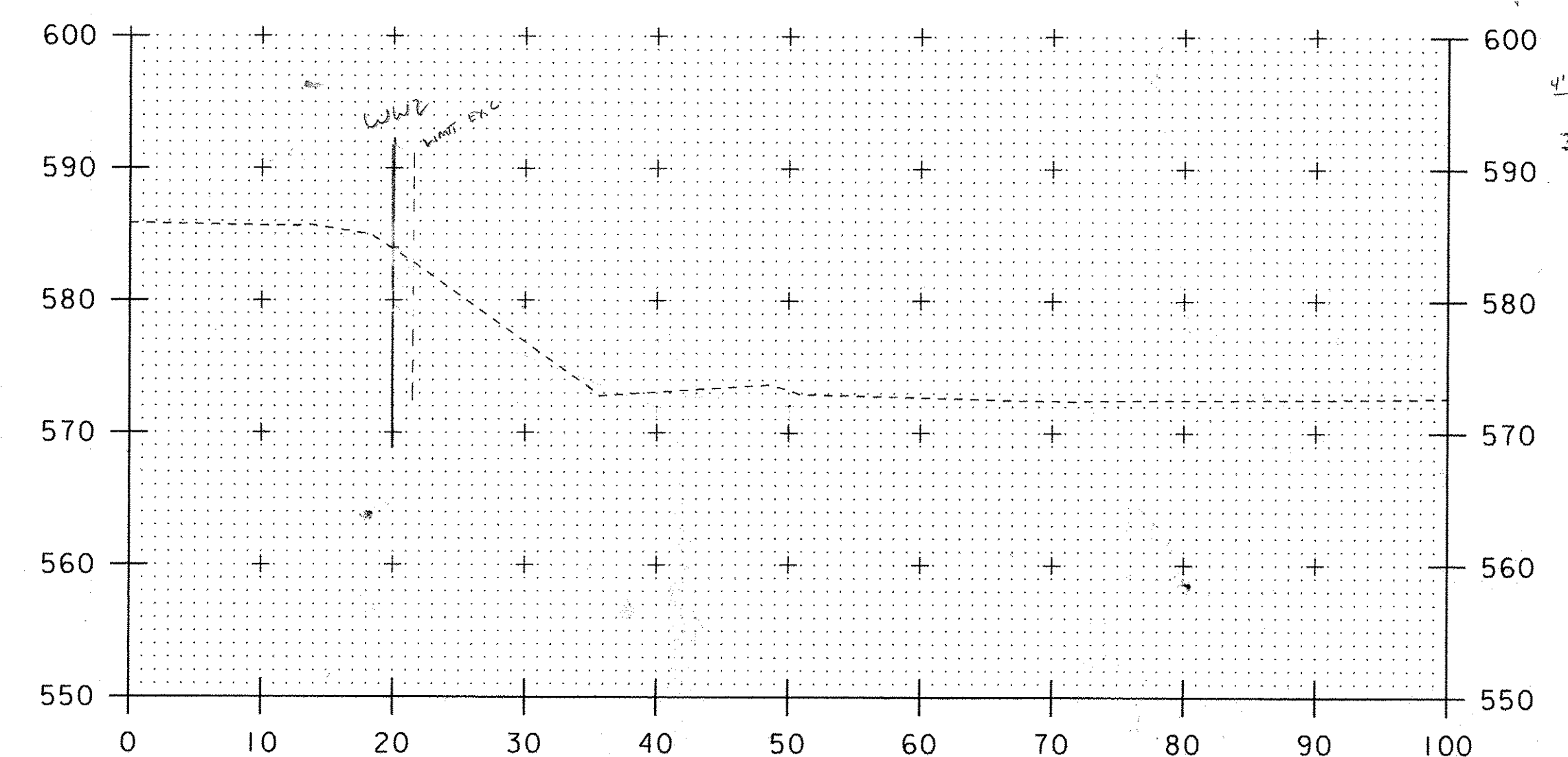
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37) SC	
FILE NAME: s95b168xs5.dgn	PLOT DATE: 20-SEP-2010
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: R.S.YOUNG
BRIDGE 9 CHANNEL CROSS SECTIONS	SHEET 124 OF 124



UNCLASSIFIED CHANNEL EXC.
 2' x 1' = 2' ^{14.25 SF}
 .75' x 1' = .75' ^{6.875 SF}
 3' x 10' = 30' ^{65.125 SF}

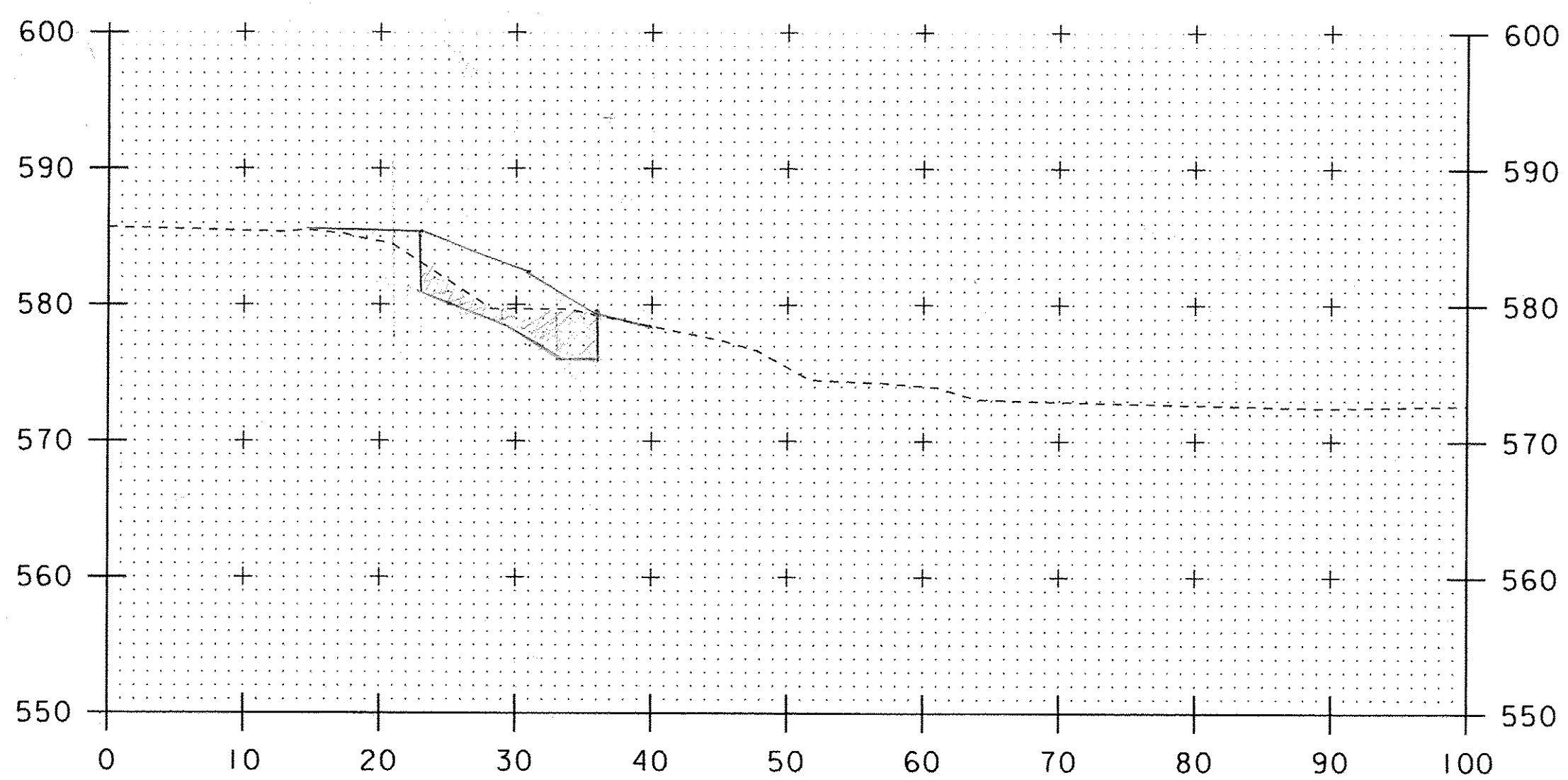
*Recompute d
of for 2-section
to Sta. 12+10-11*

12+10



UNCLASSIFIED CHANNEL EXC.
 $\frac{1}{2} \times 10' \times 10' = 26' \text{ SF}$
 $3' \times 10' = 30' \text{ SF}$
 56' SF

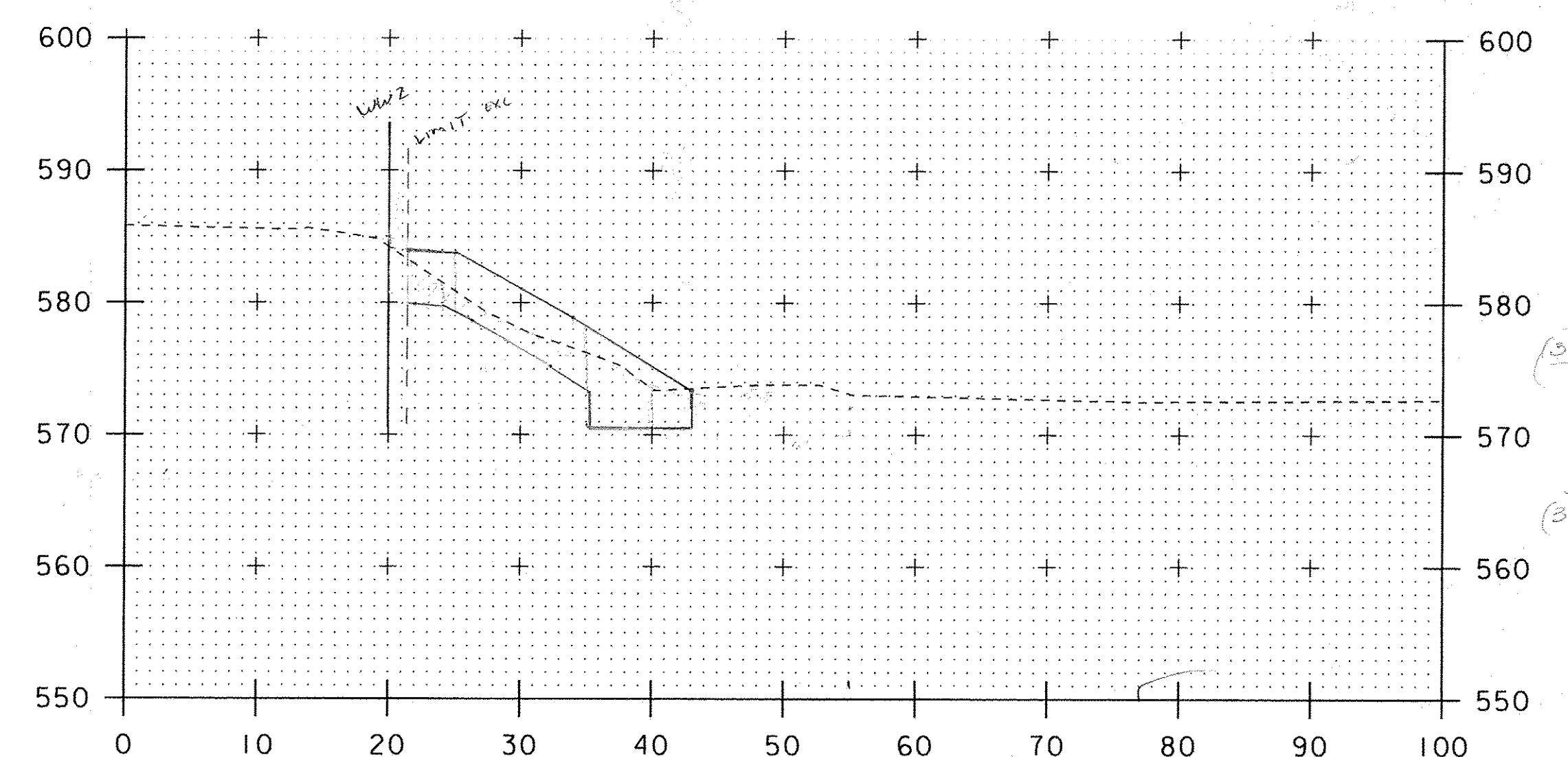
12+30



unc. Chan Exc.
 $(\frac{2}{2} \times 6) + (\frac{11.3 \times 3}{2} \times 4) + (6.5 \times 3) = 28.5'$

Stone Fill, Type IV
 $(11.5 \times 4.0) + (\frac{5 \times 3.5}{2} \times 3) = 58.75'$

12+00



UNCLASSIFIED CHANNEL EXC.
 $\frac{2}{2} \times 17' = 29.75' \text{ SF}$
 $3' \times 10' = 30' \text{ SF}$
 59.75'

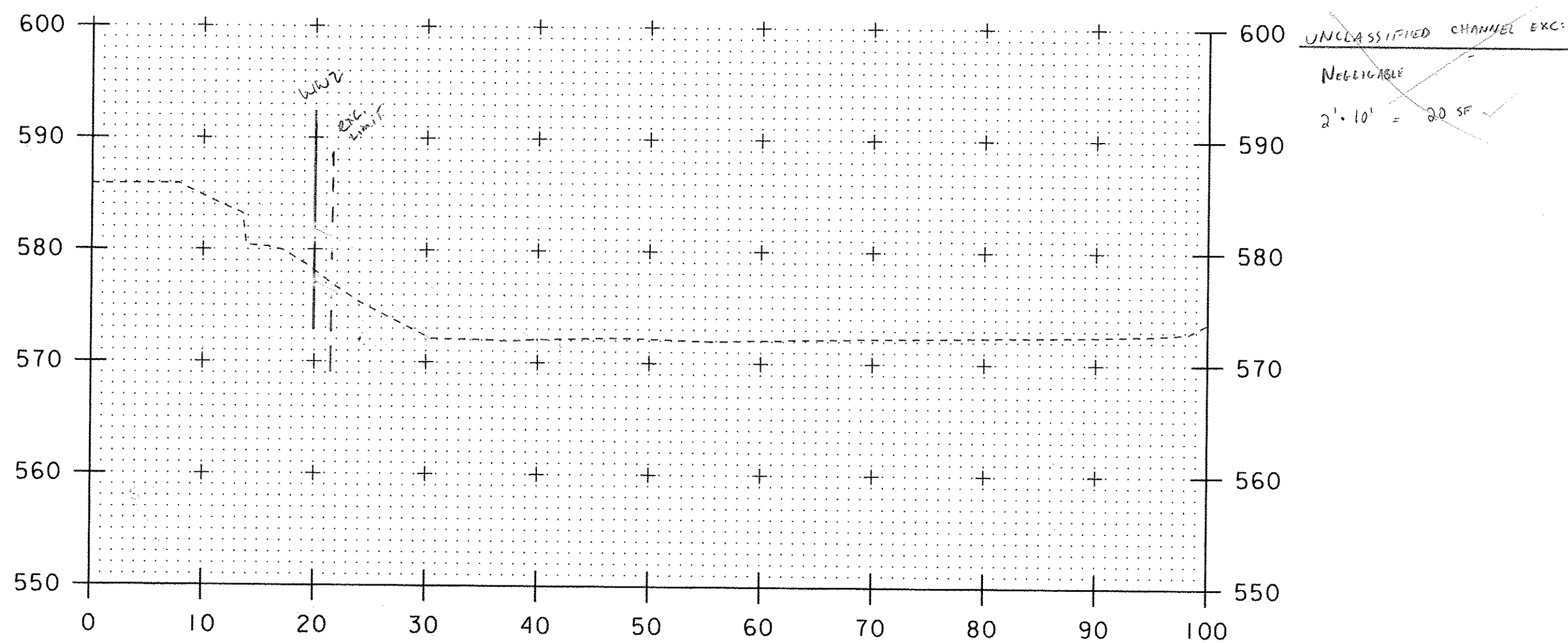
unc. Chan. Exc.
 $(\frac{3.4 \times 1.9}{2} \times 2.7) + (\frac{18 \times 3}{2} \times 11)$
 $+ (\frac{5.8 \times 2.8}{2} \times 5) + (3 \times 3) = 63.9'$

Stone Fill, Type IV
 $(3.5 \times 4) + (11.5 \times 4) + (\frac{7.5 \times 3}{2} \times 3) = 102'$

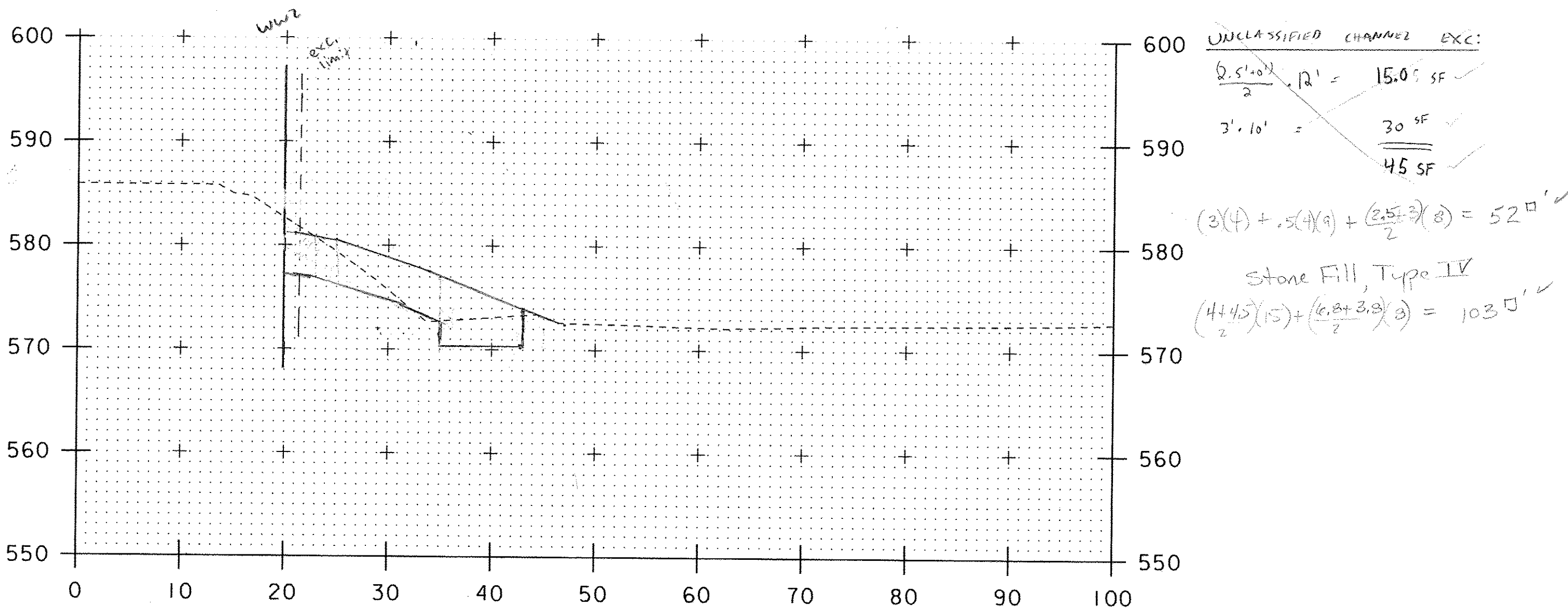
12+20

SCALE 1" = 10' - 0"
 10 0 10
 STA. 12+00 TO STA. 12+30

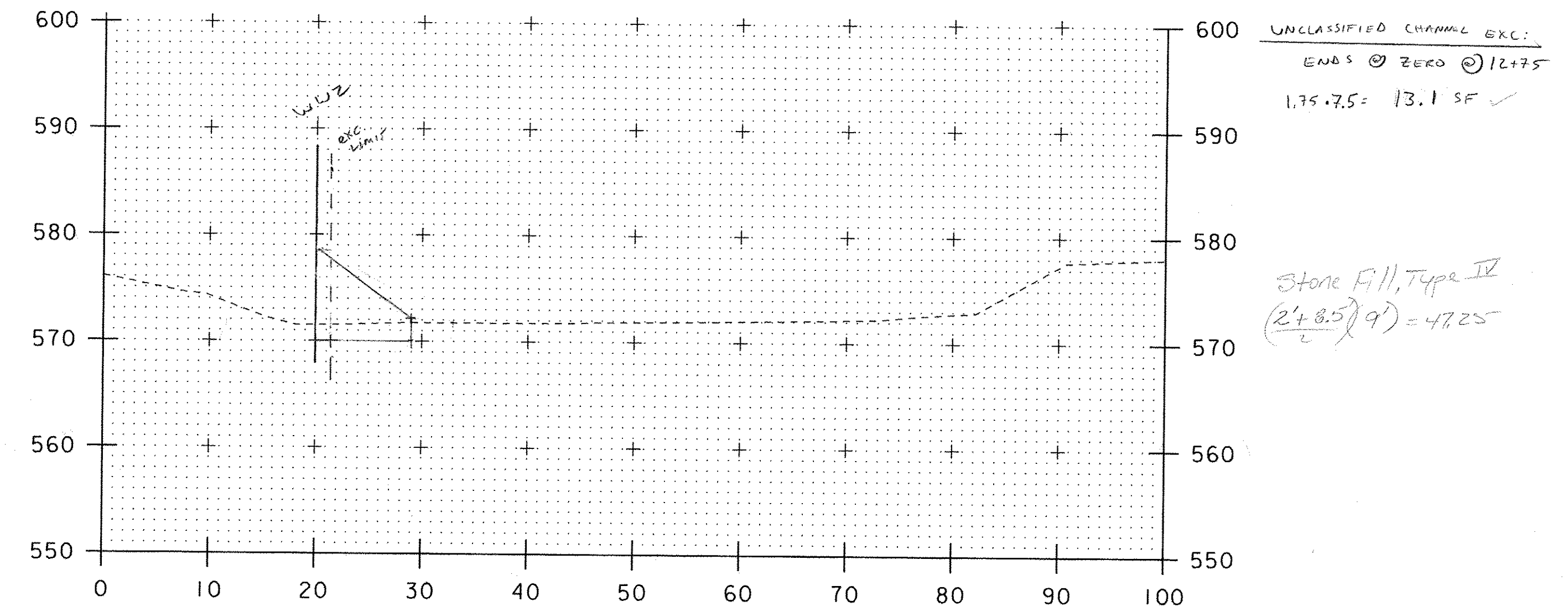
PROJECT NAME: CHESTER	PLOT DATE: 19-MAY-2011
PROJECT NUMBER: BRF 025-(137)	DRAWN BY: D.D.BEARD
FILE NAME: s95b168xsl.dgn	CHECKED BY: -----
PROJECT LEADER: C.P.WILLIAMS	SHEET 1 OF 1
DESIGNED BY: R.S.YOUNG	
CONSTRUCTION CROSS SECTIONS	



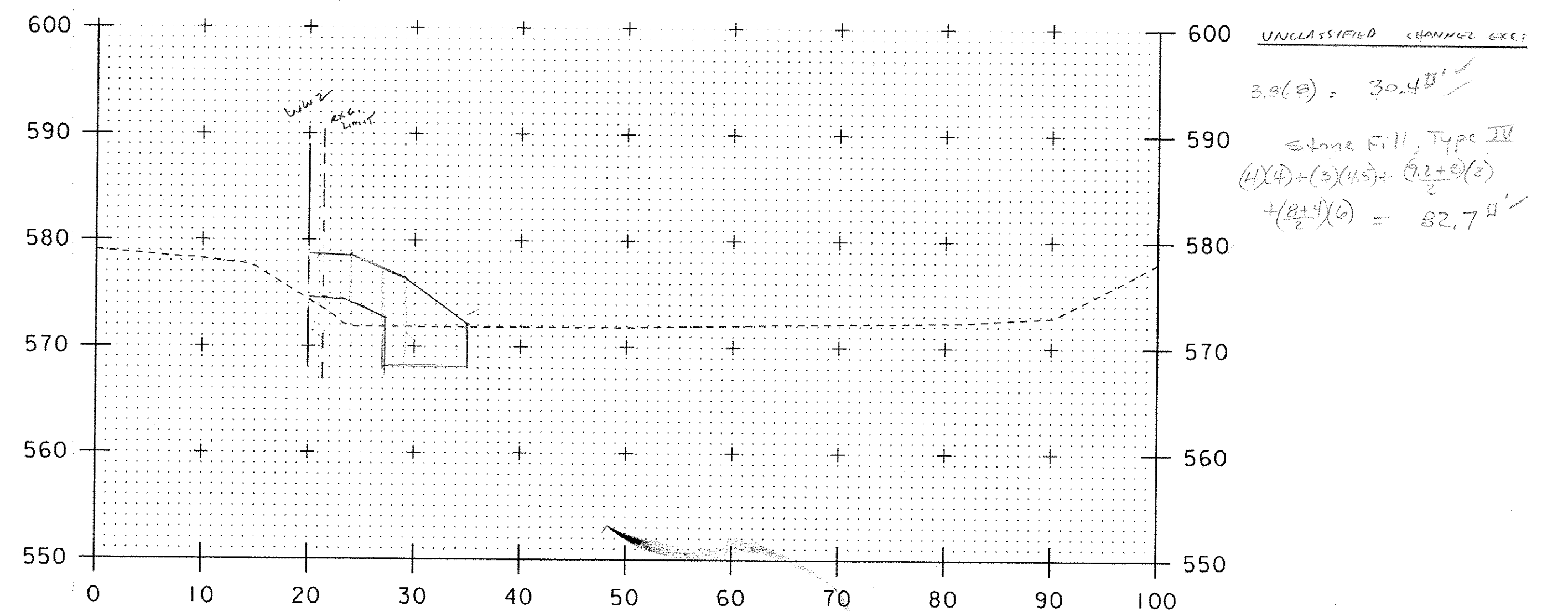
12+50



12+40



12+70 use for 12+65 corner of A-1/W.W.2

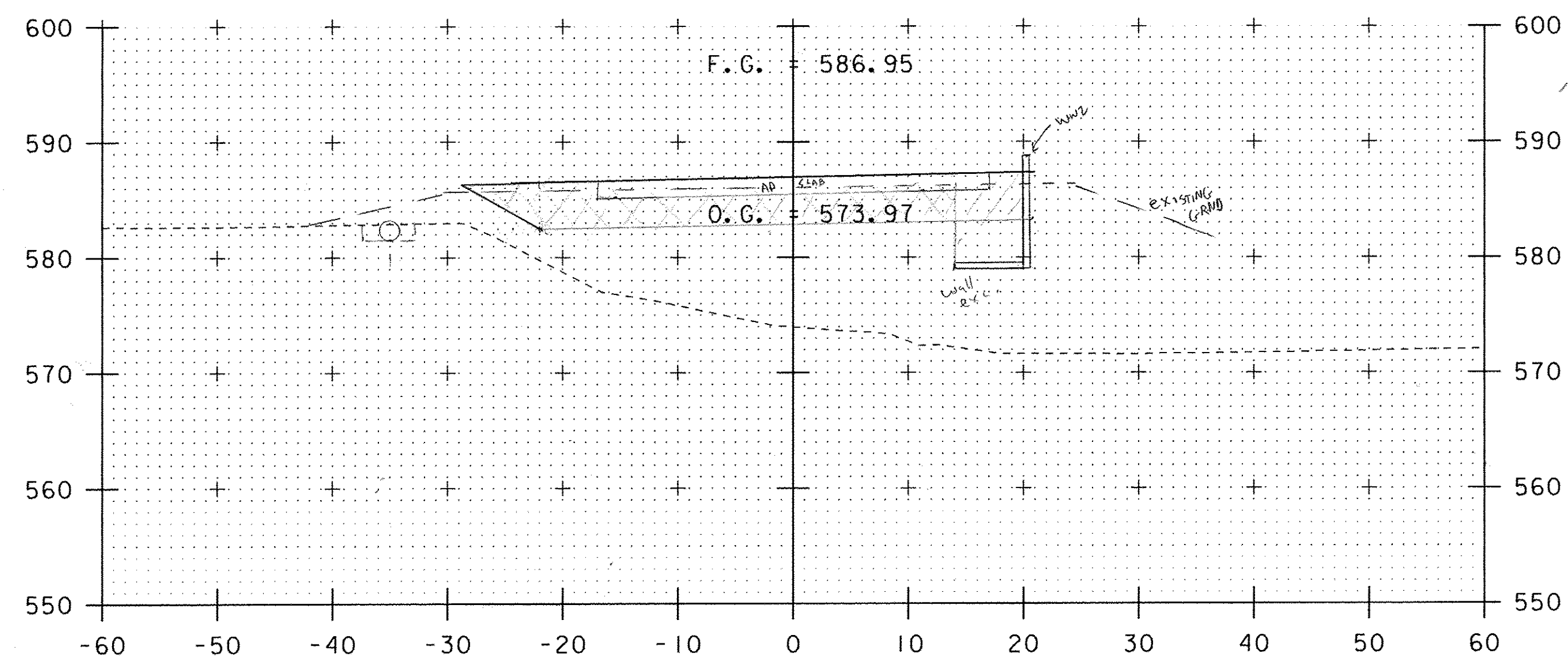


12+60

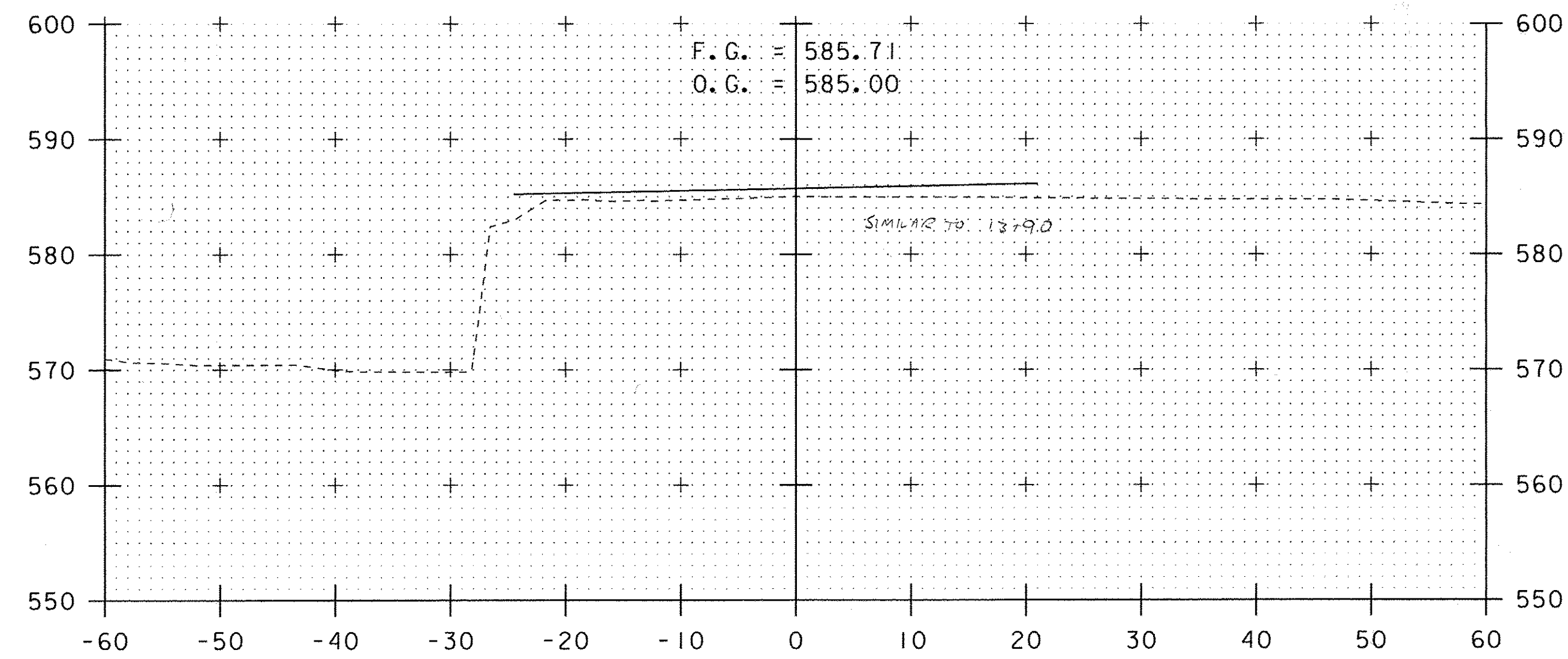
SCALE 1" = 10'-0"

STA. 12+40 TO STA. 12+70

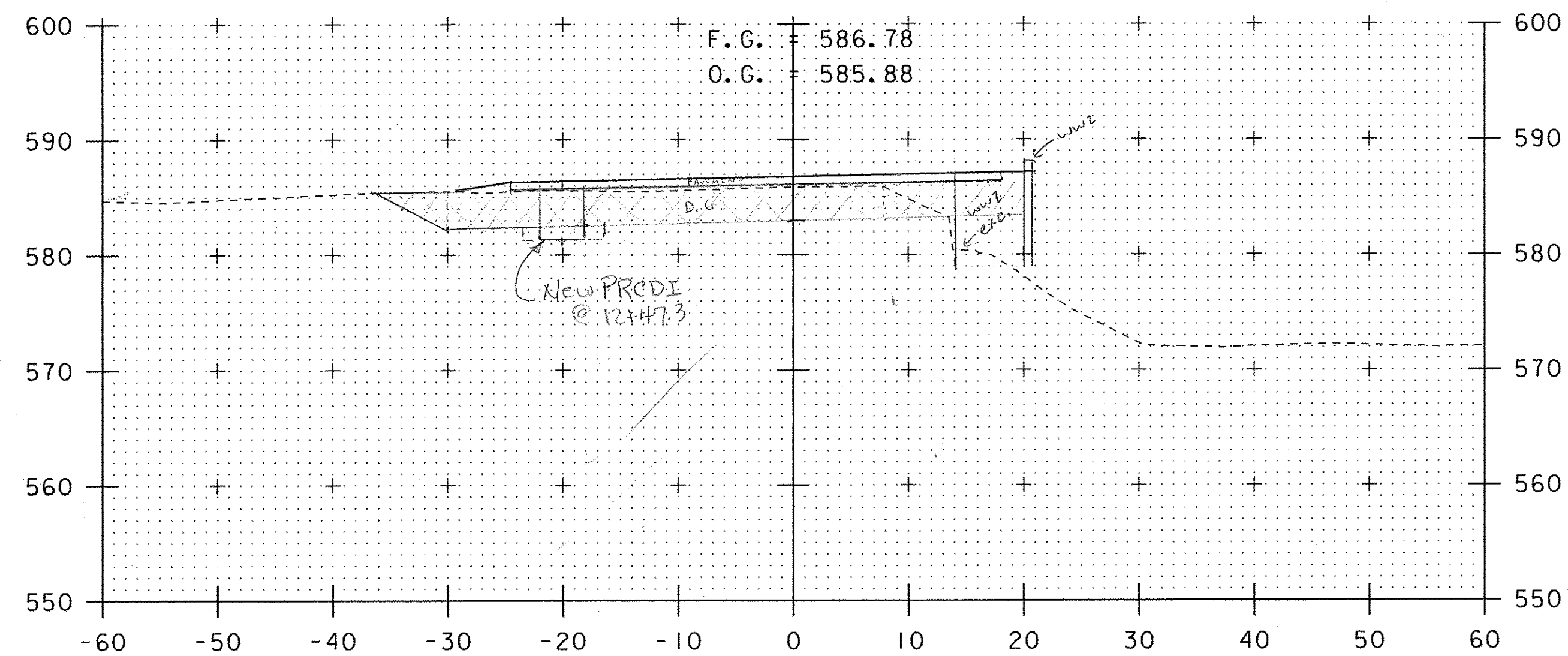
PROJECT NAME: CHESTER		PLOT DATE: 19-MAY-2011	
PROJECT NUMBER: BRF 025-1(37)		DRAWN BY: D.D.BEARD	
FILE NAME: s95bl68xsl.dgn	DESIGNED BY: R.S.YOUNG	CHECKED BY: -----	SHEET 1 OF 1
CONSTRUCTION CROSS SECTIONS			



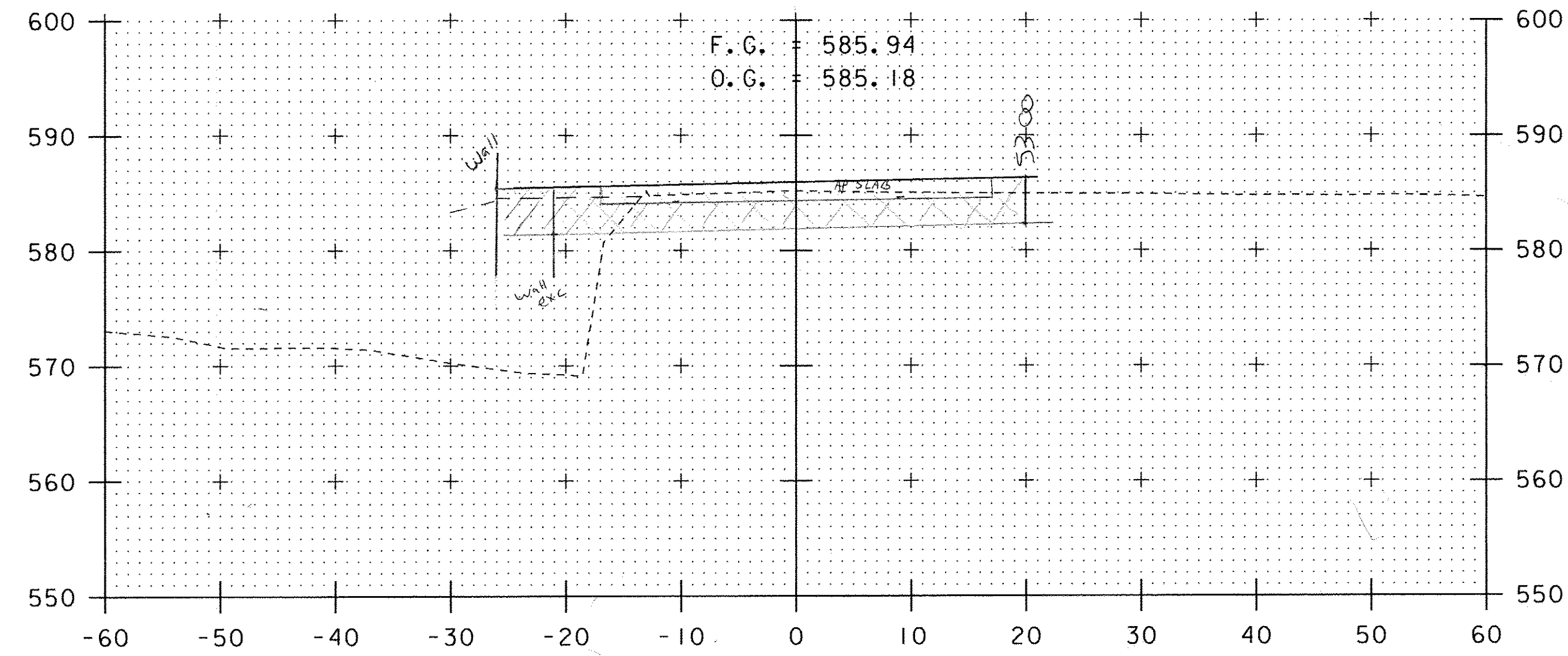
12+75/12+70



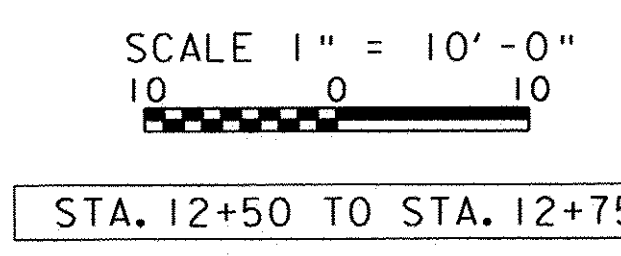
14+00



12+50

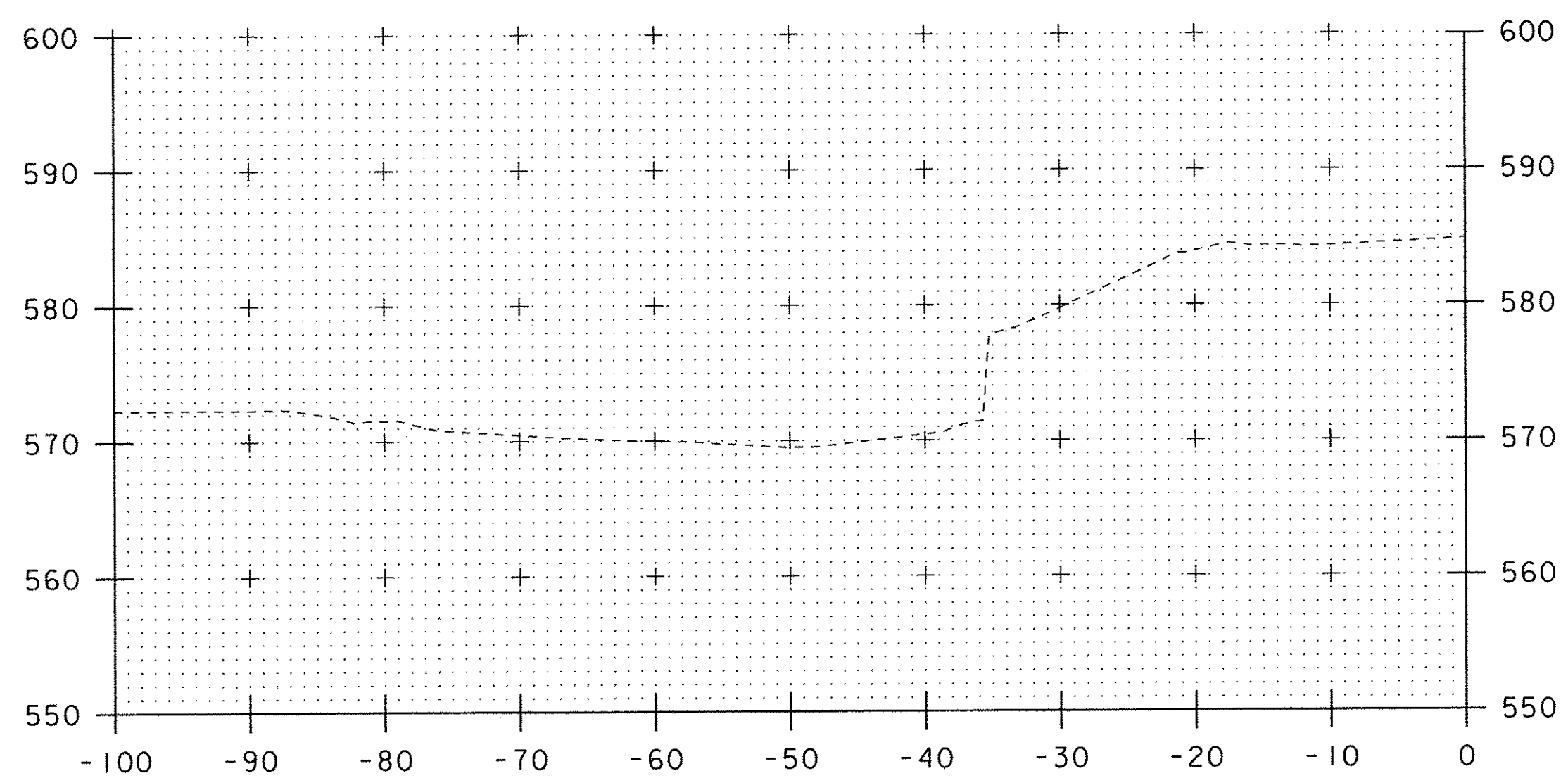


13+90

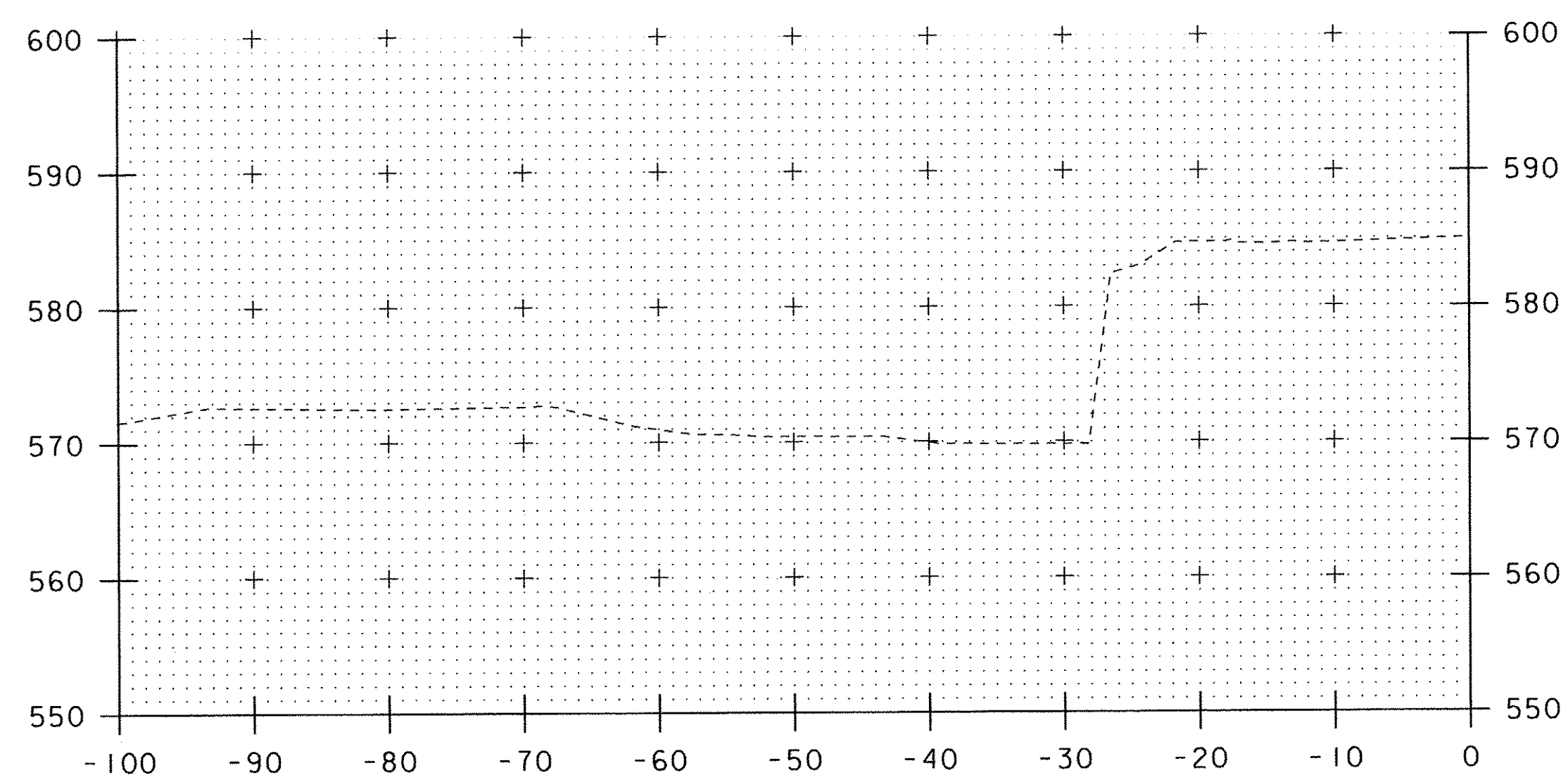


STA. 12+50 TO STA. 12+75

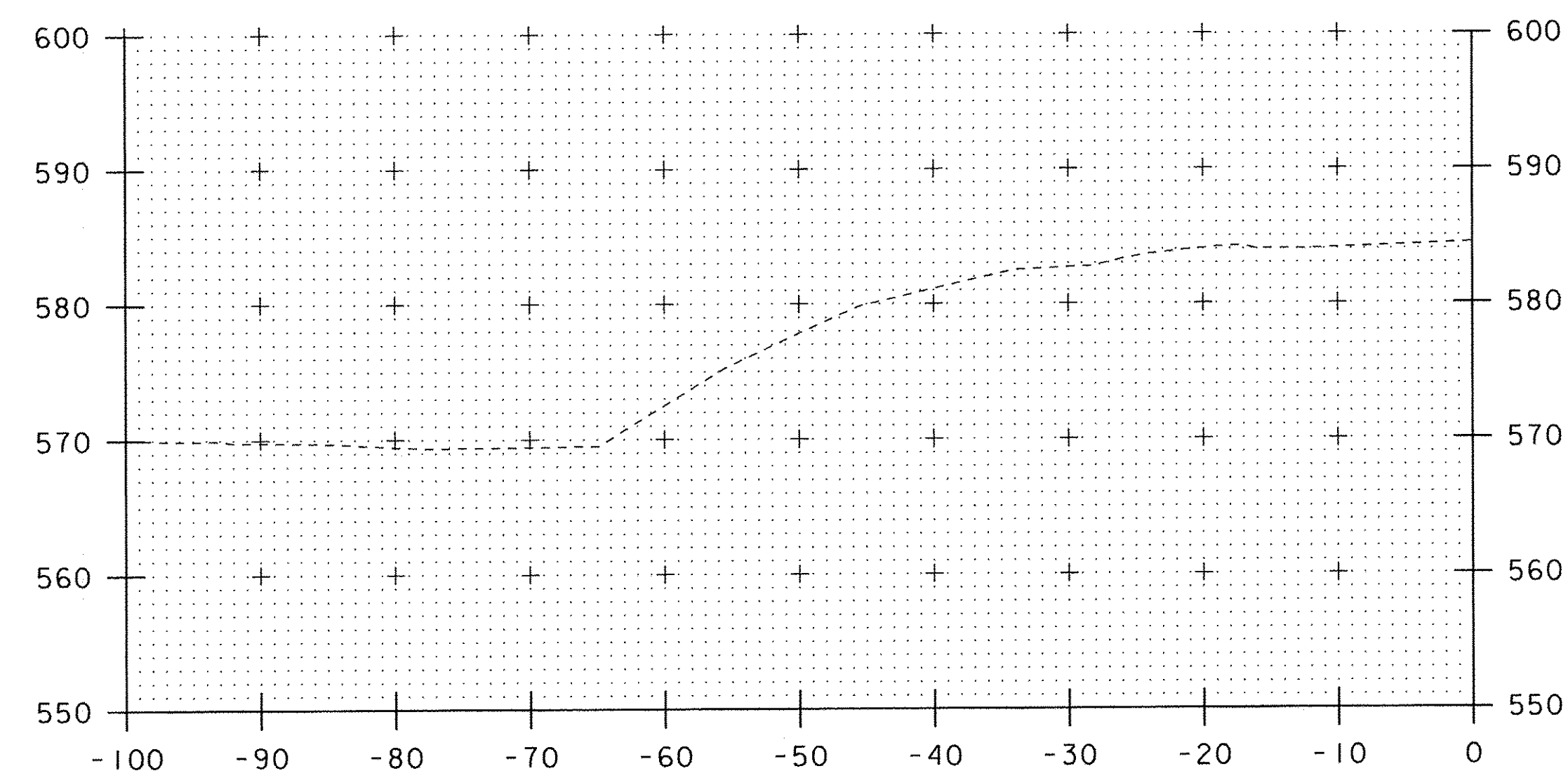
PROJECT NAME: CHESTER	PLOT DATE: 13-JUN-2011
PROJECT NUMBER: BRF 025-(137)	DRAWN BY: D.D.BEARD
FILE NAME: s95b168xst.dgn	CHECKED BY: -----
PROJECT LEADER: C.P.WILLIAMS	SHEET 1 OF 1
DESIGNED BY: R.S.YOUNG	
CONSTRUCTION CROSS SECTIONS	



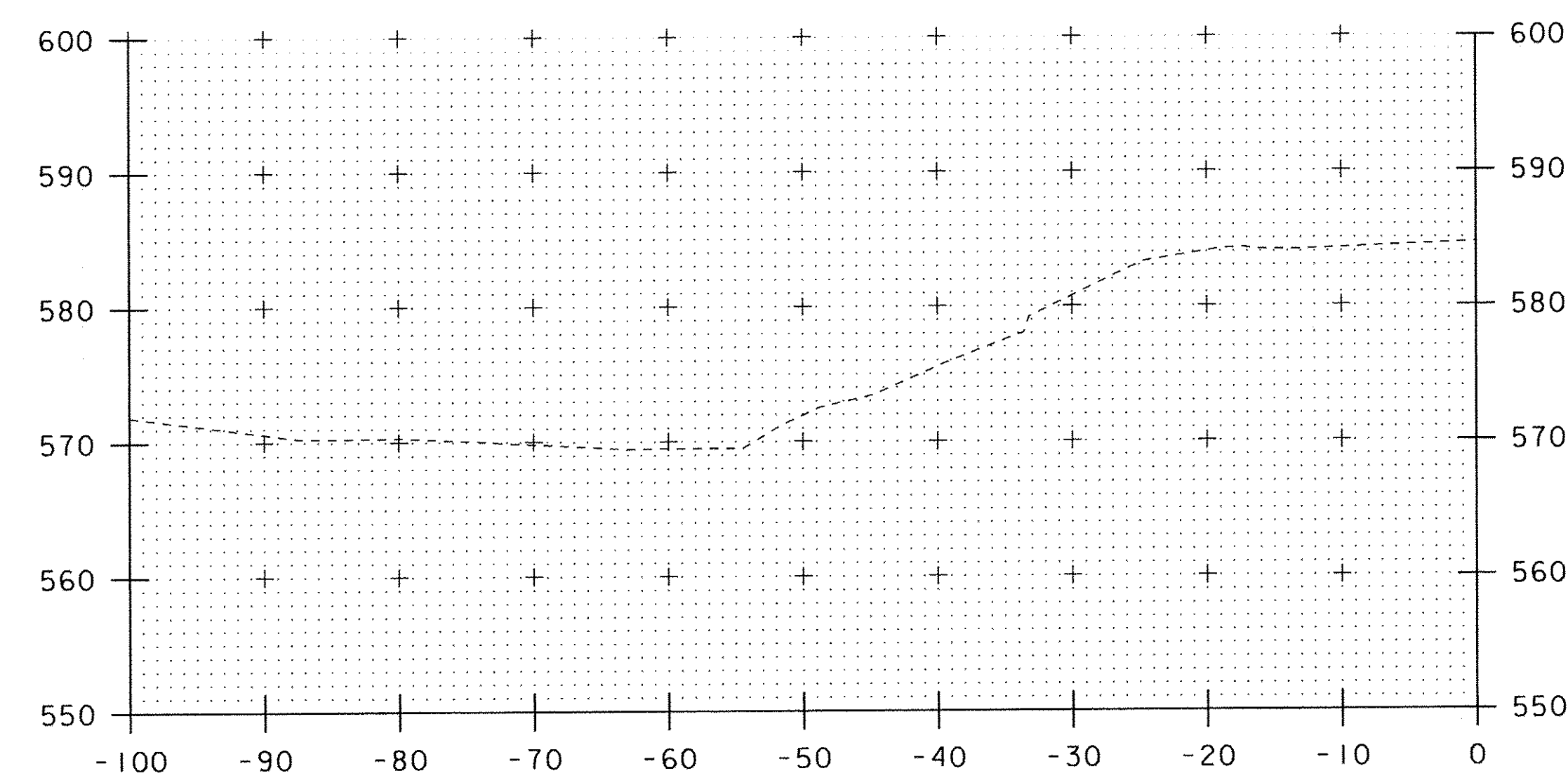
14+10



14+00



14+30



14+20

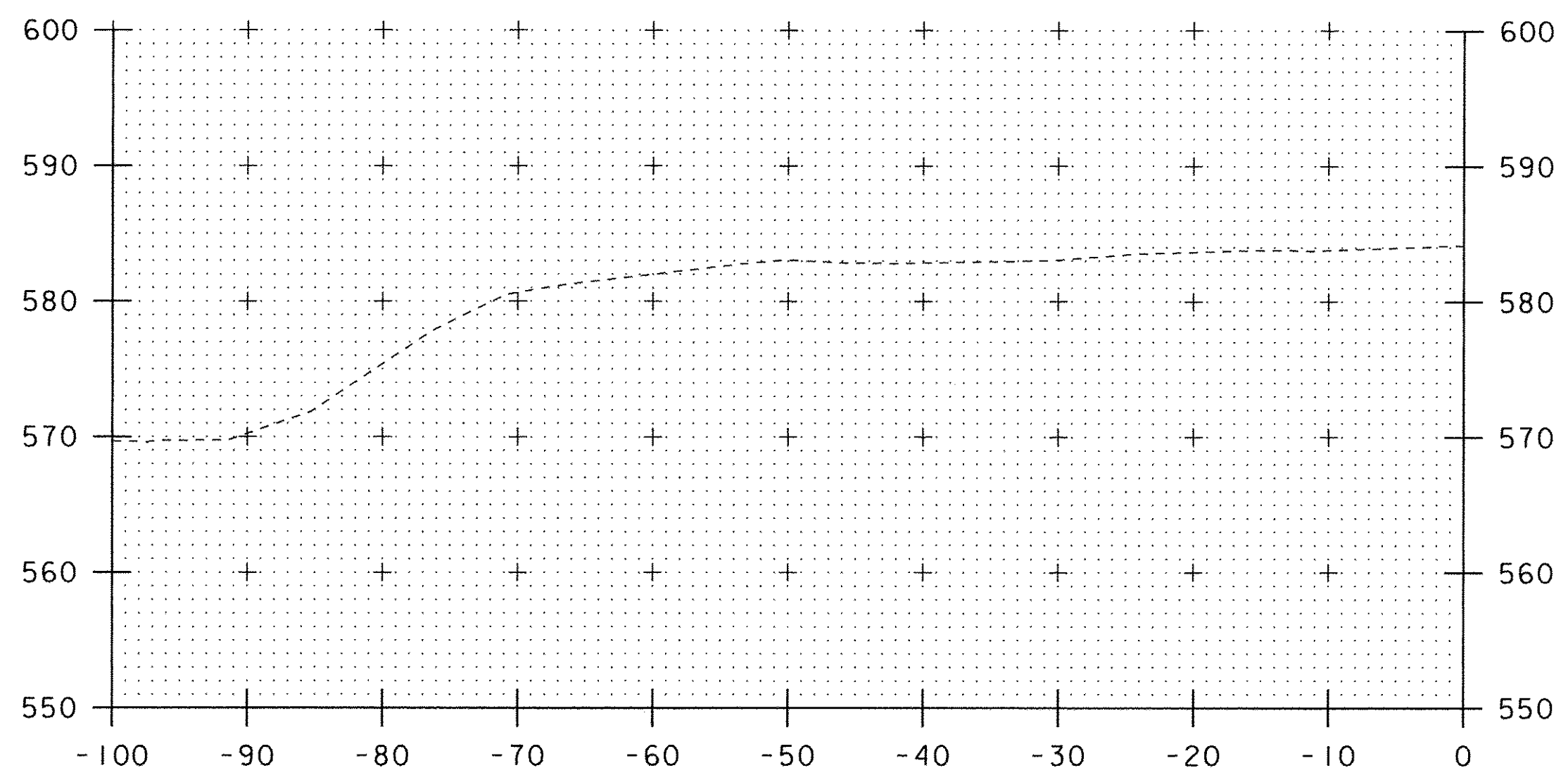
SCALE 1" = 10'-0"
 10 0 10

STA. 14+00 TO STA. 14+30

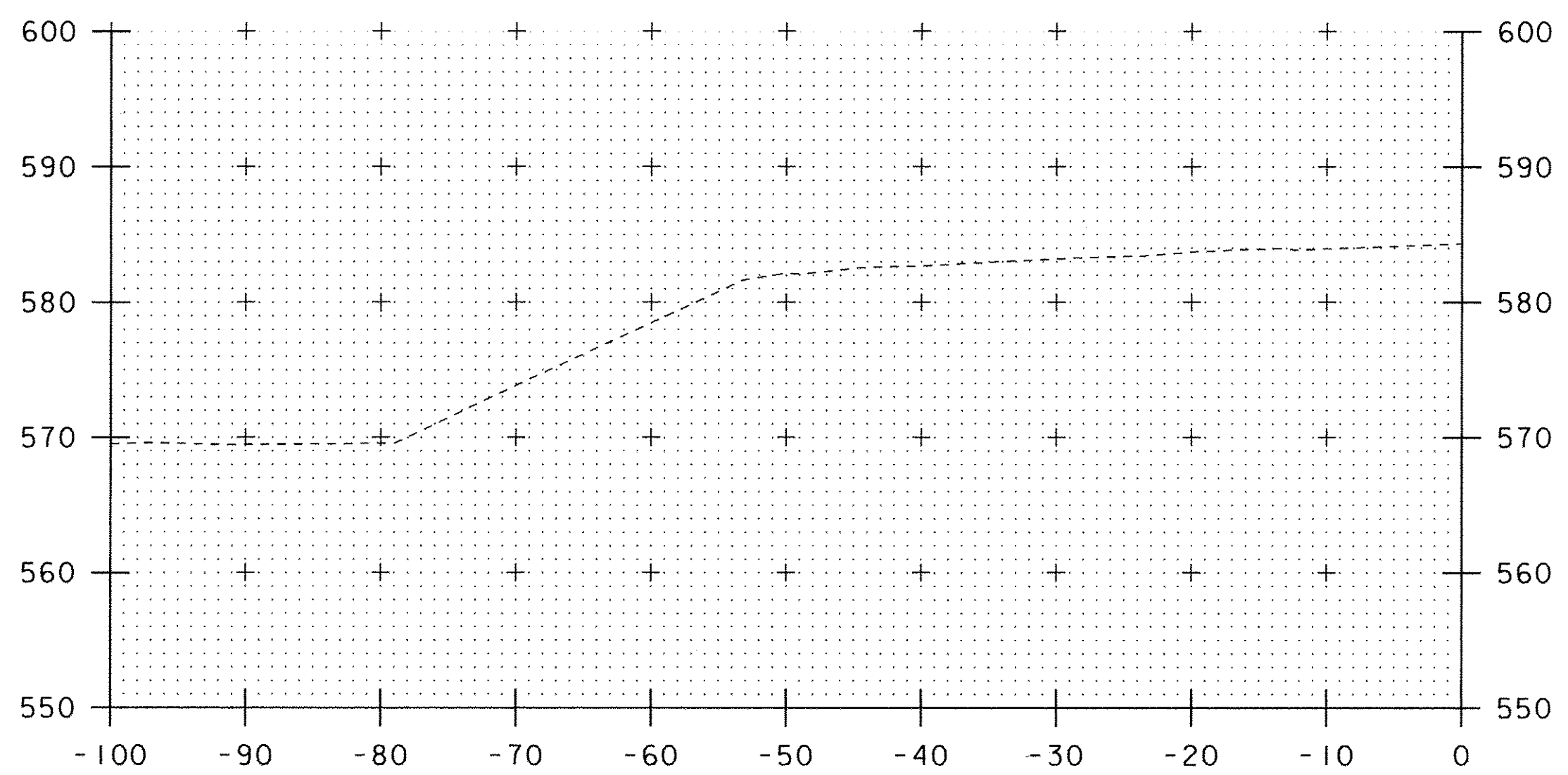
PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(37)

FILE NAME: s95b168xsl.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 CONSTRUCTION CROSS SECTIONS

PLOT DATE: 19-MAY-2011
 DRAWN BY: D.D.BEARD
 CHECKED BY: -----
 SHEET 1 OF 1



14+50



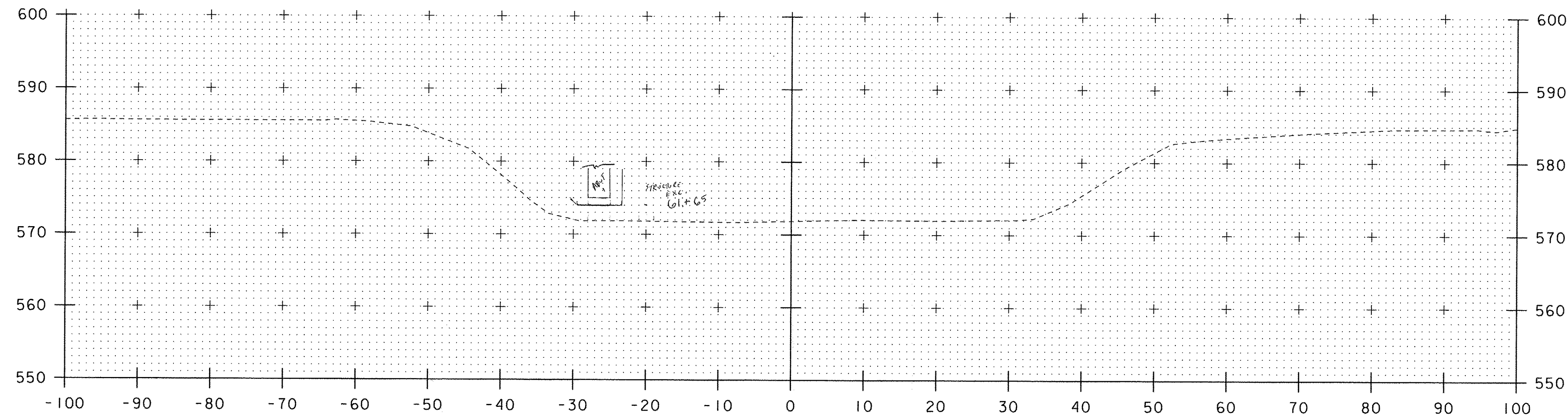
14+40

SCALE 1" = 10'-0"

STA. 14+40 TO STA. 14+50

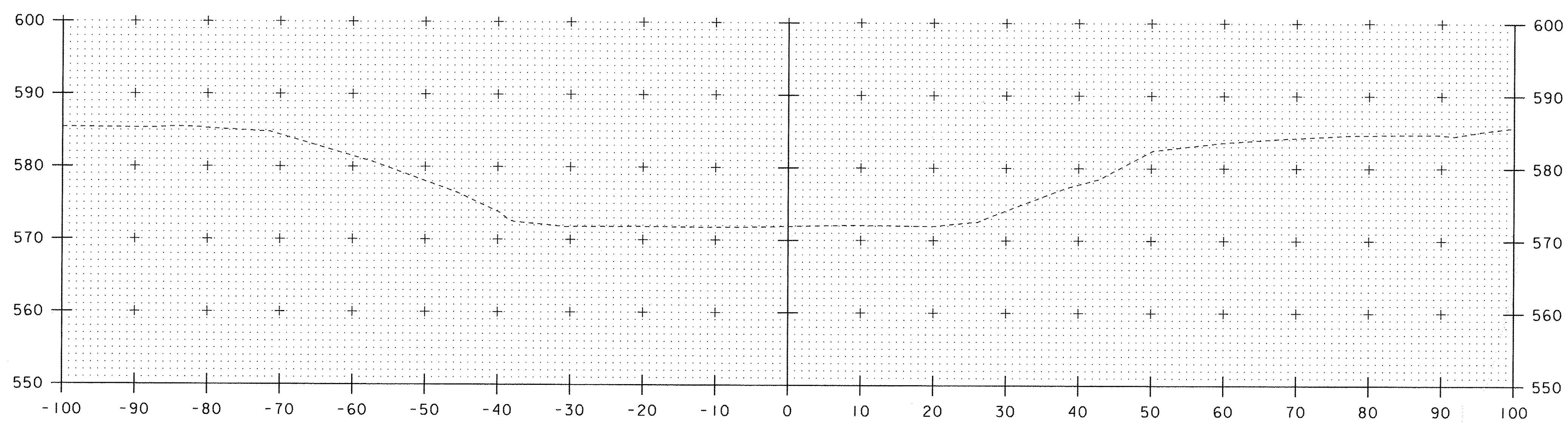
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37)	
FILE NAME: s95b168xsl.dgn	PLOT DATE: 19-MAY-2011
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: -----
CONSTRUCTION CROSS SECTIONS	SHEET 1 OF 1

10




61+60

STRUCTURE EXC. = 110 EXC. @ 61+65
LT: _____

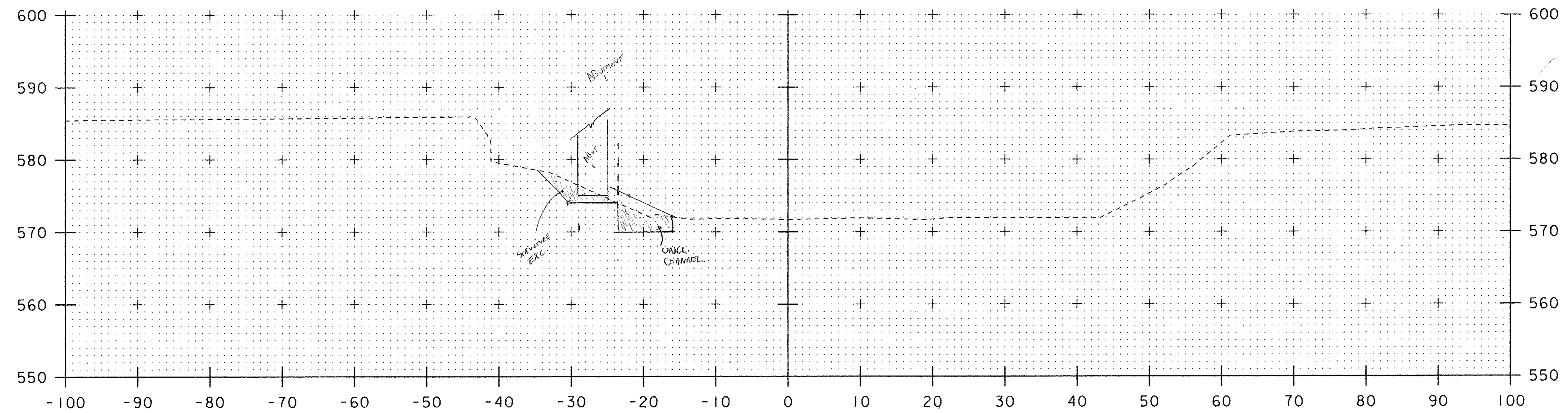


61+50

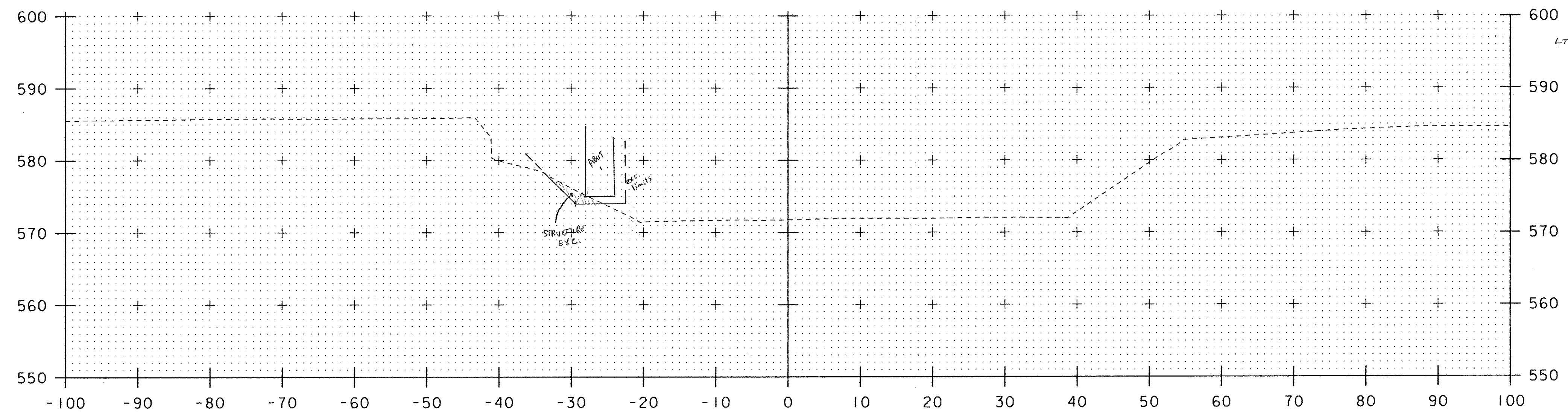
UNCLASSIFIED CHANNEL EXC. STARTS @ ZERO @ 61+60
STRUCTURE EXC. = LI STARTS @ 61+65, STARTS @ ZERO

SCALE 1" = 10'-0"

 STA. 61+50 TO STA. 61+60

PROJECT NAME: CHESTER	PLOT DATE: 19-MAY-2011
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: s95b168xsl.dgn	CHECKED BY: -----
PROJECT LEADER: C.P.WILLIAMS	SHEET 1 OF 1
DESIGNED BY: R.S.YOUNG	
CONSTRUCTION CROSS SECTIONS	



61+80



61+70

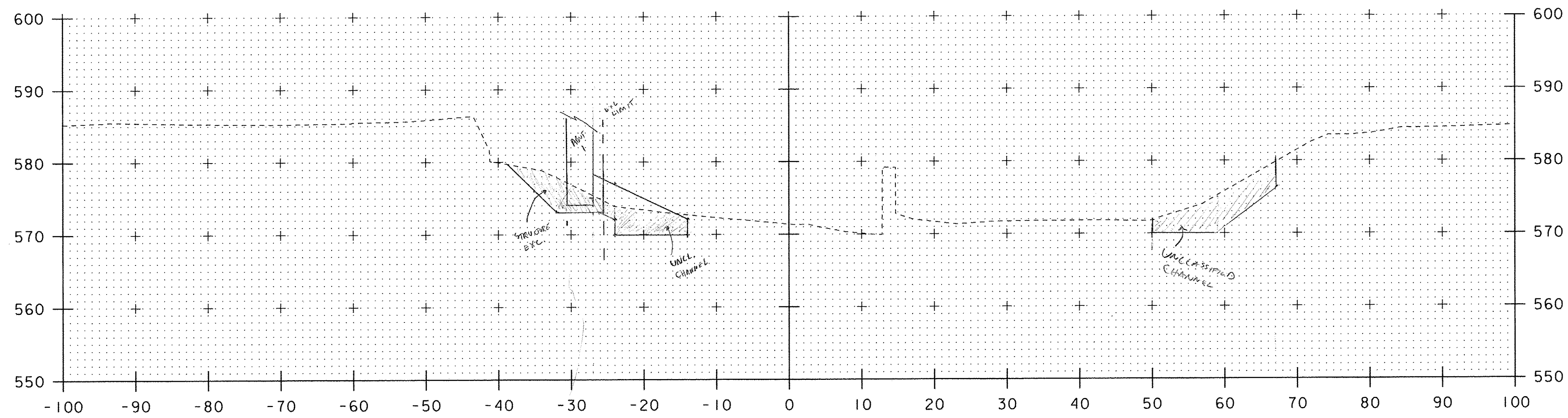
SCALE 1" = 10'-0"

STA. 62+00 TO STA. 62+80

PROJECT NAME: CHESTER
PROJECT NUMBER: BRF 025-(137)

FILE NAME: s95b168xsl.dgn
PROJECT LEADER: C.P.WILLIAMS
DESIGNED BY: R.S.YOUNG
CONSTRUCTION CROSS SECTIONS

PLOT DATE: 19-MAY-2011
DRAWN BY: D.D.BEARD
CHECKED BY: -----
SHEET 1 OF 1

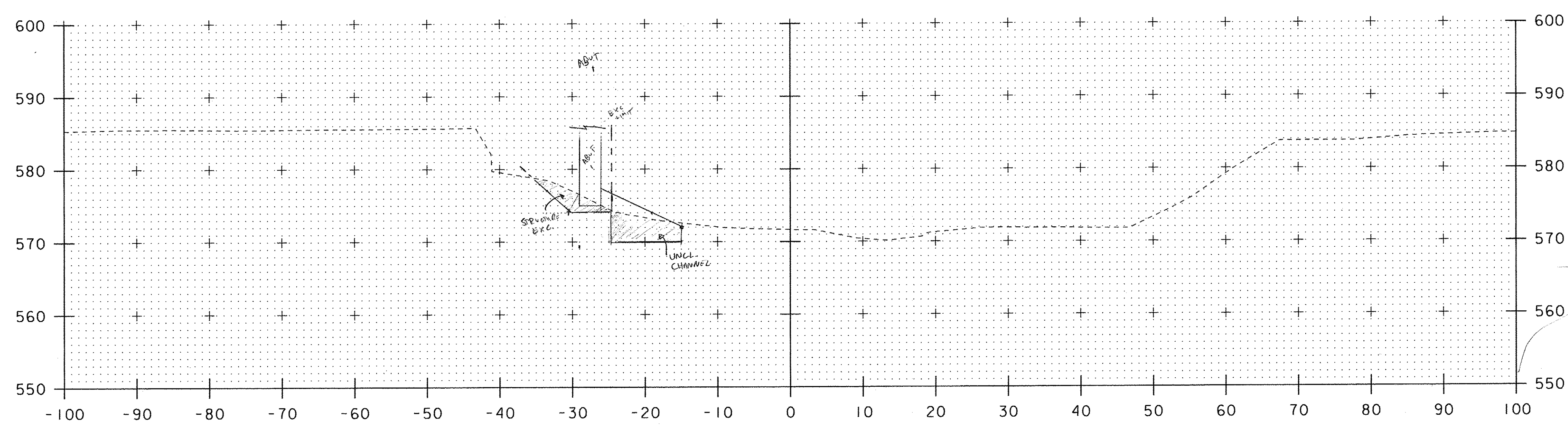


UNCLASSIFIED CHANNEL EXC:
 LT: $1.5 \cdot 2' = 3 \text{ SF}$ ✓
 $3' \cdot 10' = 30 \text{ SF}$ ✓
33 SF ✓

STRUCTURE EXC:
 LT: $\frac{4'}{2} \cdot 9' = 18 \text{ SF}$ ✓
 $\frac{4' \cdot 2'}{2} \cdot 1.5' = 15 \text{ SF}$ ✓
33 SF ✓

UNCLASSIFIED CHANNEL EXC:
 RT: $\frac{1.5'}{2} \cdot 9' = 30.375$ ✓
 $\frac{5' \cdot 2'}{2} \cdot 8' = 34$ ✓
64.375 ✓

62+00



UNCLASSIFIED CHANNEL EXC:
 LT: $3.2' \cdot 9.5' = 30.9 \text{ SF}$ ✓

STRUCTURE EXCAVATION:
 LT: $\frac{6.5'}{2} \cdot 3 = 9.75 \text{ SF}$ ✓
 $\frac{5'}{2} \cdot 3 = 7.5 \text{ SF}$ ✓
17.25 SF ✓

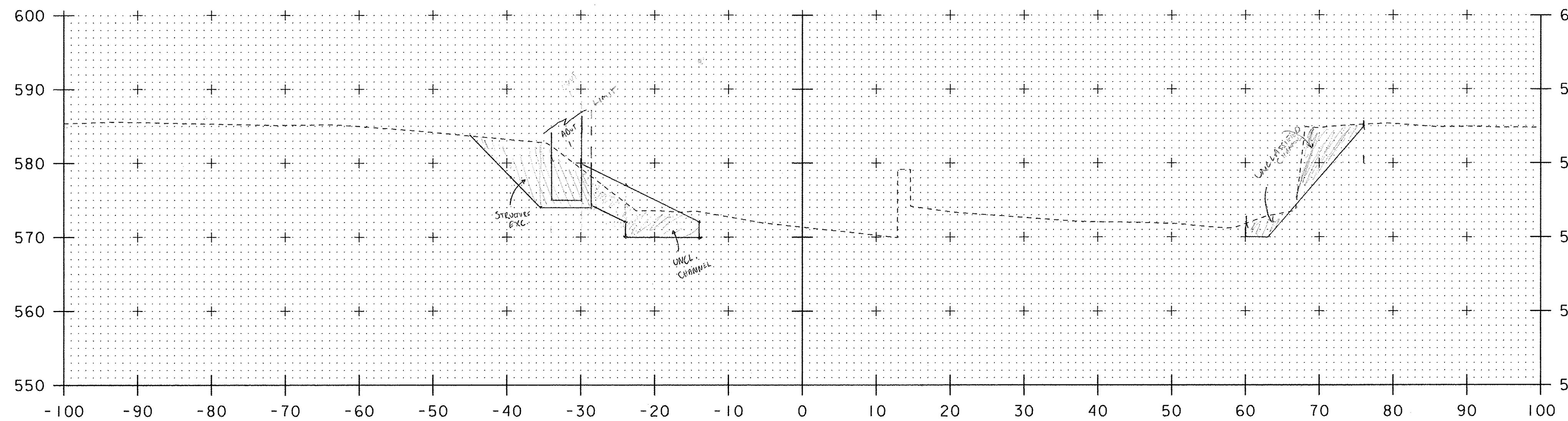
UNCLASSIFIED CHANNEL EXC:
 RT: STAYS @ 61+94 @ SAME AREA AS 62+00

61+90

SCALE 1" = 10'-0"
 10 0 10

STA. 62+90 TO STA. 62+00

PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37)	
FILE NAME: s95b168xsl.dgn	PLOT DATE: 19-MAY-2011
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: -----
CONSTRUCTION CROSS SECTIONS	SHEET 1 OF 1



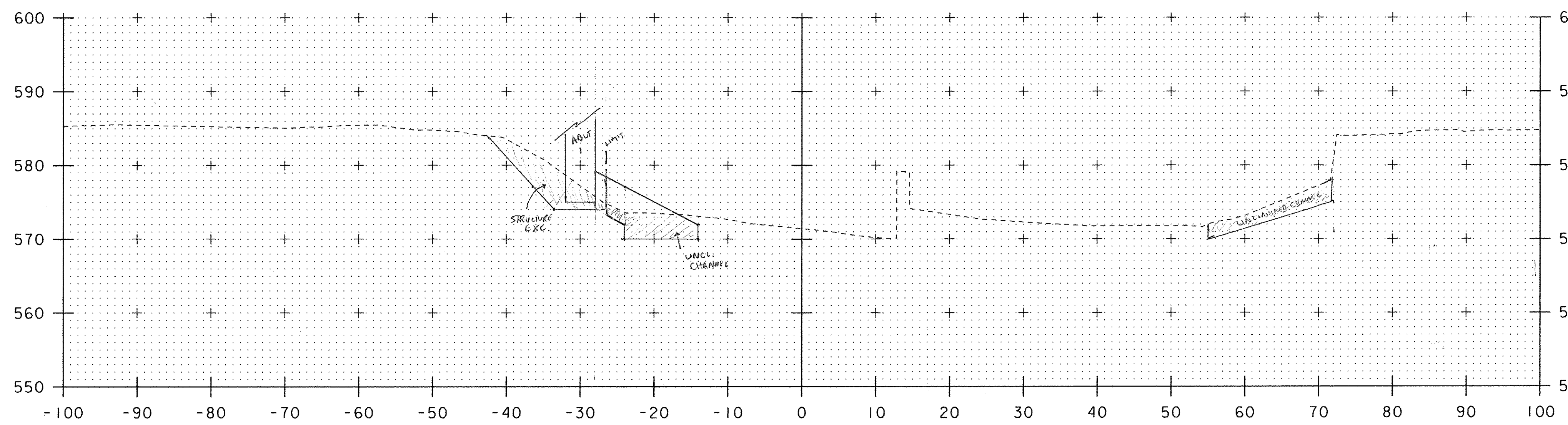
UNCLASSIFIED CHANNEL EXC:
 LT: $\frac{18.5 \times 20}{2} \cdot 4.5' = 13.5 \text{ SF}$
 $3' \cdot 10' = 30 \text{ SF}$
43.5 SF
 51 SF (REV)

STRUCTURE EXCAVATION:
 LT: $\frac{10' \cdot 9'}{2} = 4.5 \text{ SF}$
 $\frac{44.9 \cdot 7'}{2} = 45.5 \text{ SF}$
90.5 SF
 ENDS @ 62+20 @ SAME AREA

UNCLASSIFIED CHANNEL EXC:
 RT: $\frac{1}{2} \cdot 10 \cdot 8 = 40$
 COUNTER = $\frac{11}{51 \text{ SF}}$

STRUCTURE EXC:
 RT: STRIPS @ 62+20 @ SAME AREA AS 62+20

62+20



UNCLASSIFIED CHANNEL EXC:
 LT: $1' \cdot 25' = 2.5 \text{ SF}$
 $3' \cdot 10' = 30 \text{ SF}$
32.5 SF

STRUCTURE EXC:
 LT: $\frac{42 \cdot 13}{2} = 30.9 \text{ SF}$
 $\frac{4.75 \cdot 6}{2} = 14.25 \text{ SF}$
45.15 SF

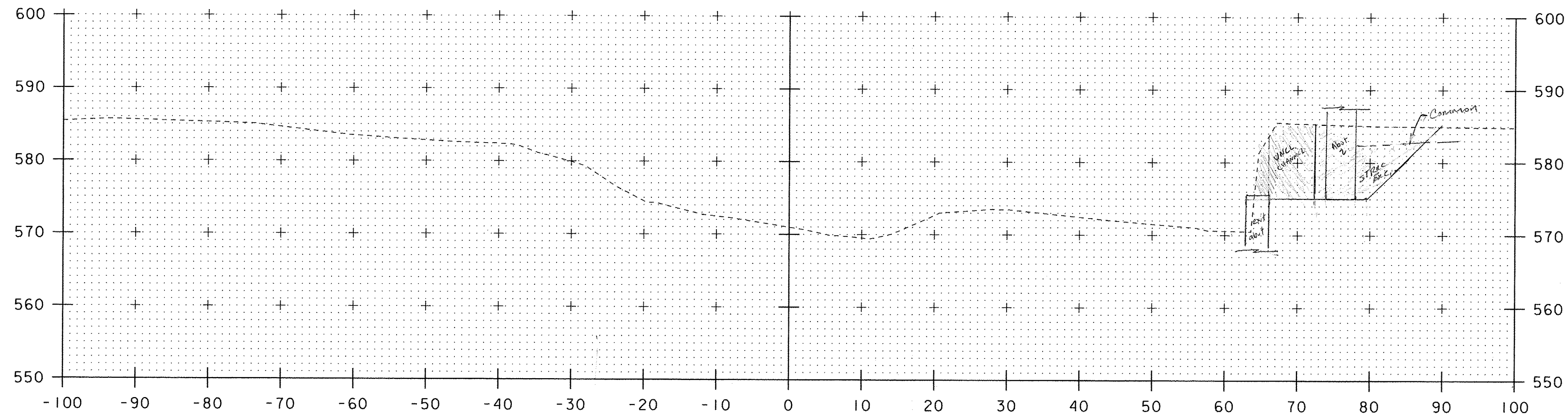
UNCLASSIFIED CHANNEL EXC:
 RT: $\frac{2 \cdot 17}{2} \cdot 17' = 42.5 \text{ SF}$

62+10

SCALE 1" = 10'-0"

 STA. 62+00 TO STA. 62+00

PROJECT NAME: CHESTER	PLOT DATE: 19-MAY-2011
PROJECT NUMBER: BRF 025-1(37)	DRAWN BY: D.D.BEARD
FILE NAME: s95b168xsl.dgn	CHECKED BY: -----
PROJECT LEADER: C.P.WILLIAMS	SHEET 1 OF 1
DESIGNED BY: R.S.YOUNG	
CONSTRUCTION CROSS SECTIONS	

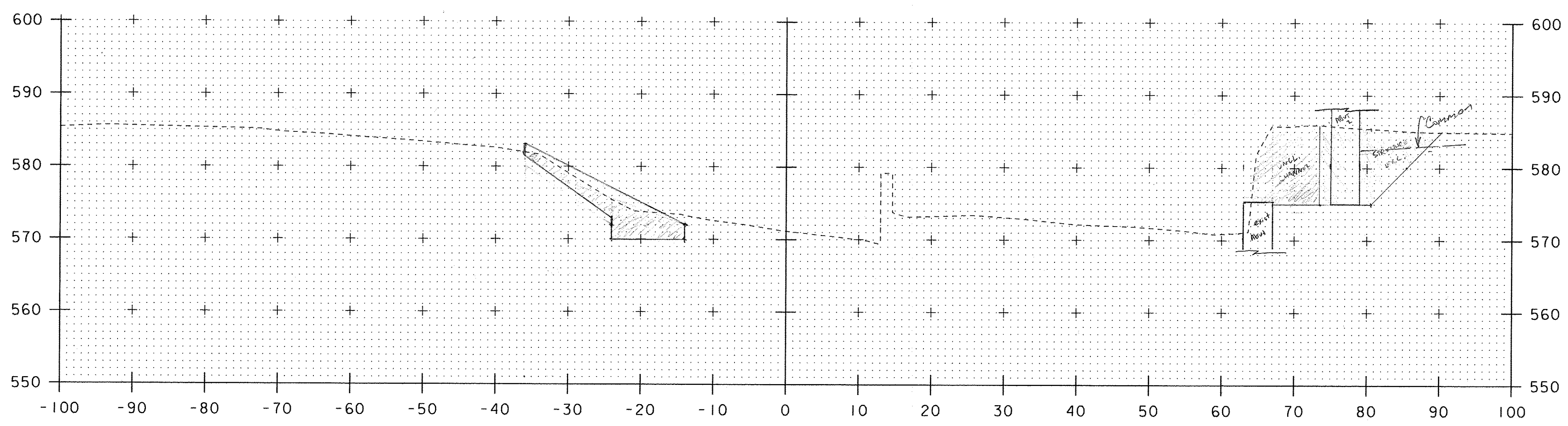


UNCLASSIFIED CHANNEL EXC:
 LT: ENDS @ 62+44

UNCLASSIFIED CHANNEL EXC:
 $RT: \frac{8.6}{2} \cdot 10' = 70 \text{ SF} \checkmark$

STRUCTURE EXC:
 $RT: 10' \cdot 7' = 70 \text{ SF} \checkmark$
 $10' \cdot 10' \cdot \frac{1}{2} = 50 \text{ SF} \checkmark$
 $120 \text{ SF} \checkmark$
 9/4

62+40



UNCLASSIFIED CHANNEL EXC:
 $LT: \frac{1' \cdot 2' \cdot 14' \cdot 14'}{2} = 21 \text{ SF} \checkmark$
 $3.25 \cdot 10 = 32.5 \text{ SF} \checkmark$
 $53.5 \text{ SF} \checkmark$

UNCLASSIFIED CHANNEL EXC:
 $RT: 11' \cdot \frac{9.5 \cdot 7}{2} = 90.75 \text{ SF} \checkmark$

STRUCTURE EXC:
 $RT: 10.5' \cdot 7' = 73.5 \text{ SF} \checkmark$
 $10' \cdot 10' \cdot \frac{1}{2} = 50 \text{ SF} \checkmark$
 $123.5 \text{ SF} \checkmark$

62+30

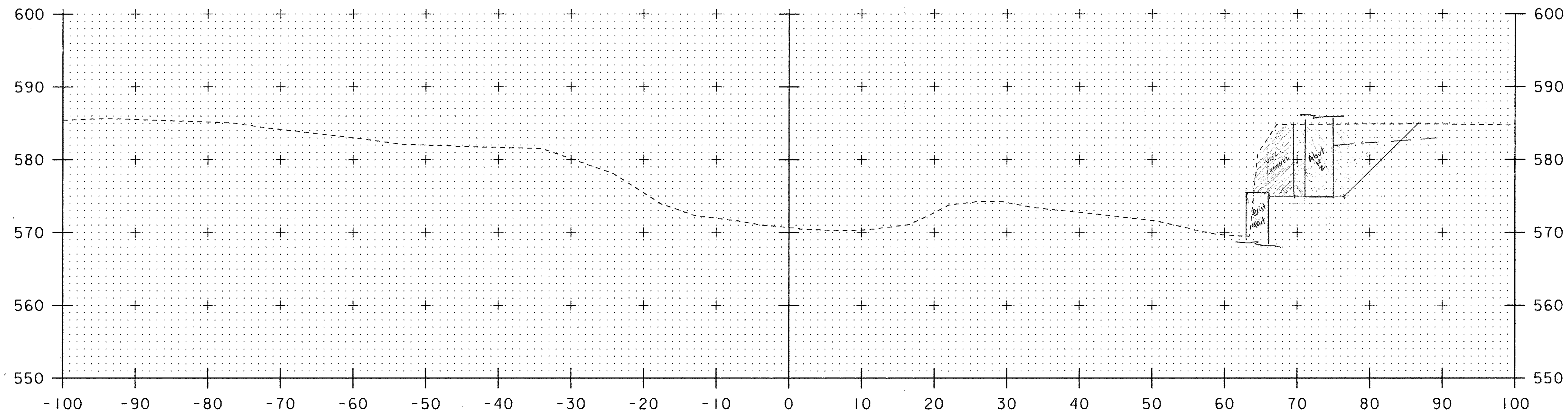
SCALE 1" = 10' - 0"
 10 0 10

STA. 62+30 TO STA. 62+40

PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-(137)

FILE NAME: s95bl68xsl.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 CONSTRUCTION CROSS SECTIONS

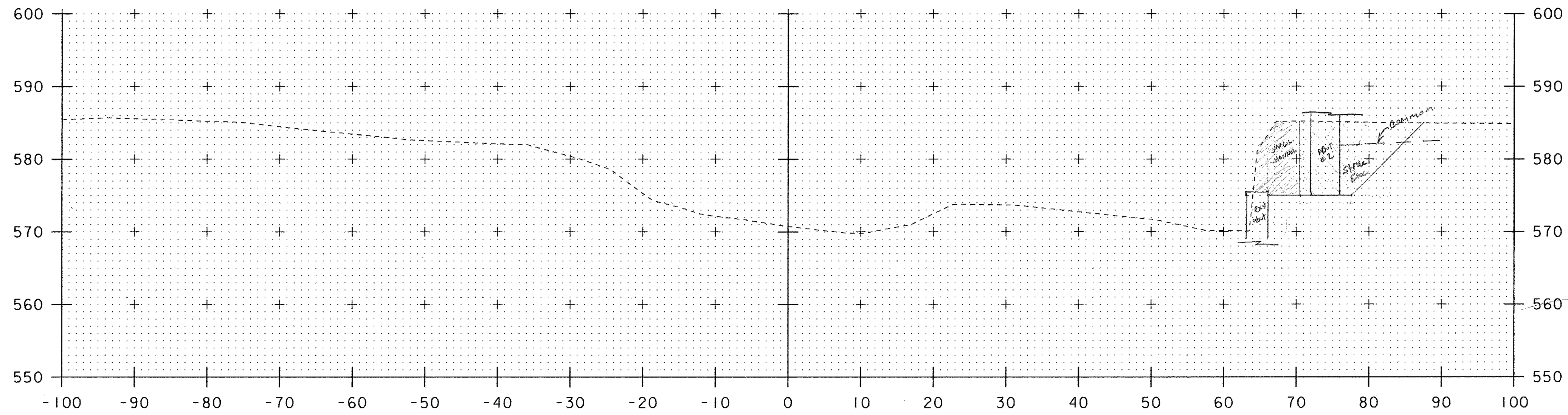
PLOT DATE: 19-MAY-2011
 DRAWN BY: D.D.BEARD
 CHECKED BY: -----
 SHEET 1 OF 1



UNCLASSIFIED CHANNEL EXC:
 $RT: \frac{55.3}{2} \cdot 10' = 42.5 \text{ SF} \checkmark$

STRUCTURE EXC:
 RT
 $10' \cdot 7' = 70 \text{ SF} \checkmark$
 $10' \cdot 10' = 50 \text{ SF} \checkmark$
120 SF ✓
 90

62+60



UNCLASSIFIED CHANNEL EXC:
 $RT: \frac{65.4}{2} \cdot 10' = 52.5 \text{ SF} \checkmark$

STRUCTURE EXC:
 RT
 $10' \cdot 7' = 70 \text{ SF} \checkmark$
 $10' \cdot 10' = 50 \text{ SF} \checkmark$
120 SF ✓
 95

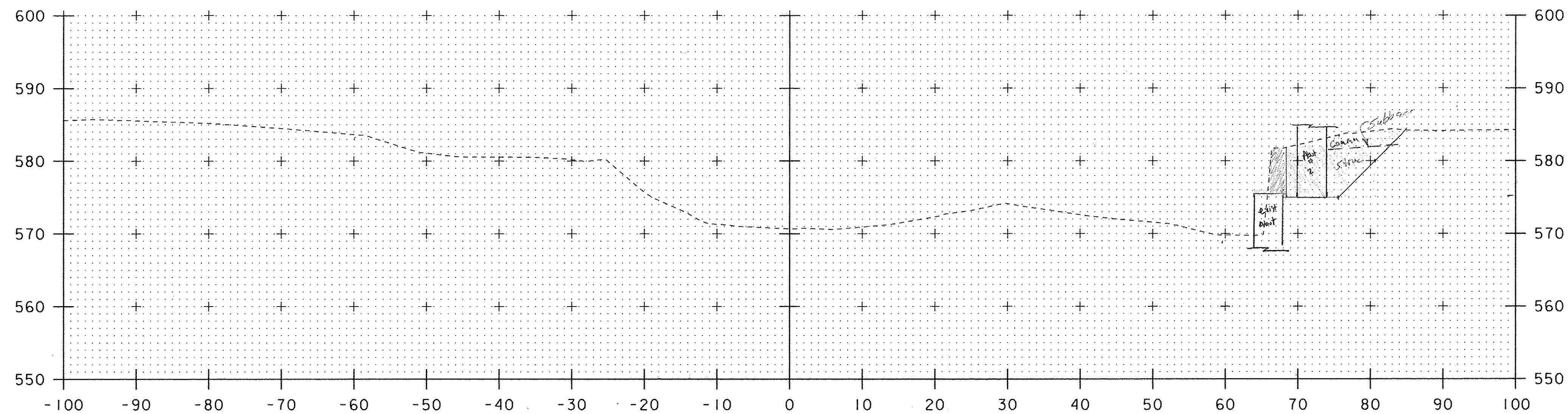
62+50

SCALE 1" = 10'-0"
 10 0 10

STA. 62+50 TO STA. 62+60

PROJECT NAME: CHESTER
 PROJECT NUMBER: BR 025-1(37)
 FILE NAME: s95b168xsl.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 CONSTRUCTION CROSS SECTIONS

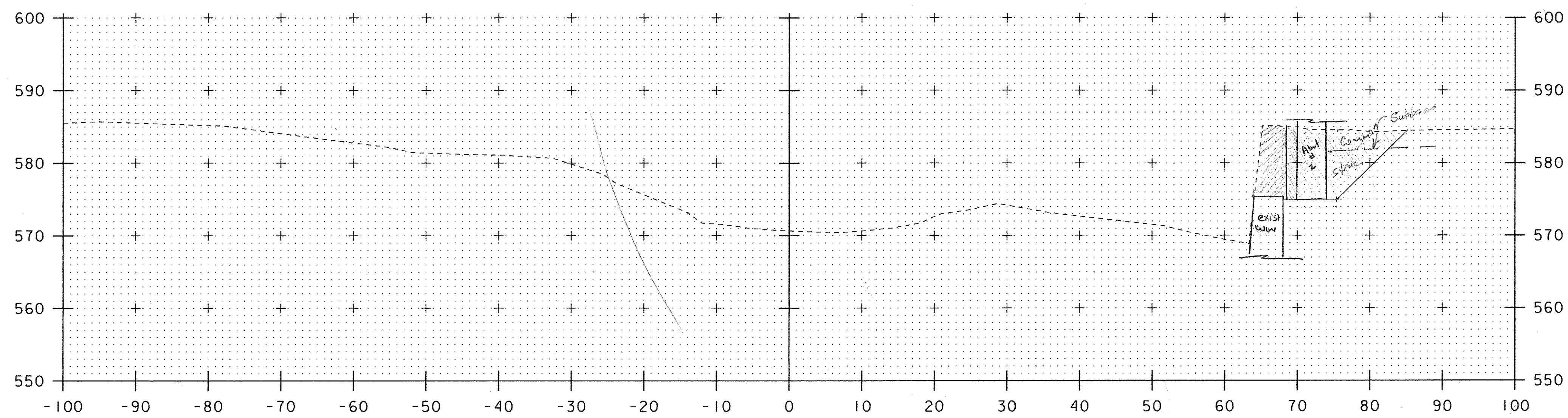
PLOT DATE: 19-MAY-2011
 DRAWN BY: D.D.BEARD
 CHECKED BY: -----
 SHEET 1 OF 1



UNCLASSIFIED CHANNEL EXC:
 $Rt: \frac{25 \times 2}{2} \cdot 0.5 = 14.625 \text{ SF} \checkmark$

STRUCTURE EXC:
 $Rt: \frac{6.5 \times 9}{2} \cdot 0.7 = 54.25 \checkmark$
 $10' \cdot 10' \cdot \frac{1}{2} = \frac{50}{78} \checkmark$
 $\frac{104.25 \text{ SF}}{78}$

62+80



UNCLASSIFIED CHANNEL EXC:
 $Rt: \frac{4.5 \times 3}{2} \cdot 9.5 = 35.625 \checkmark$

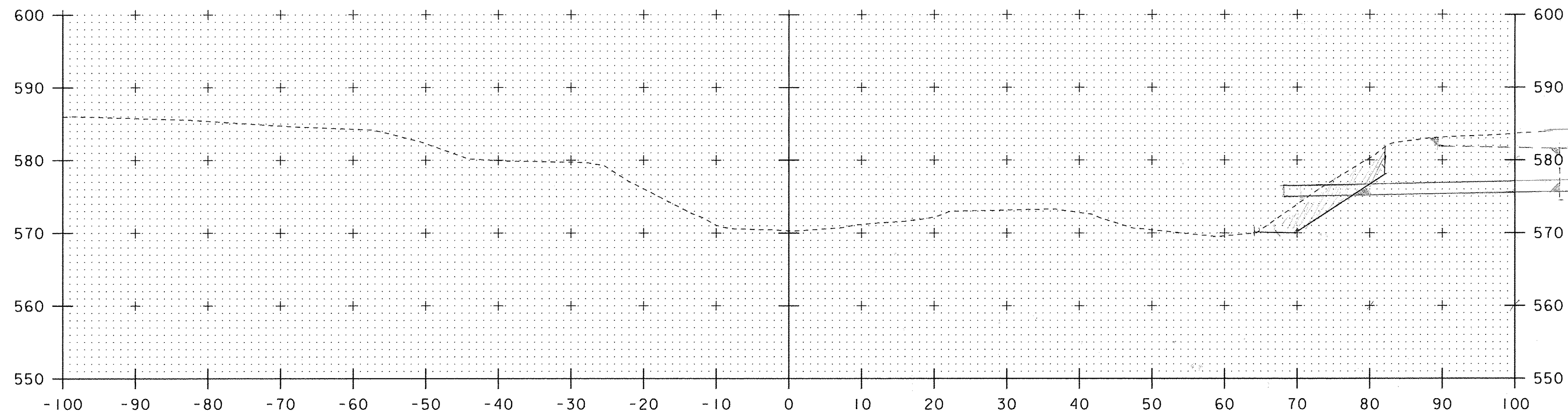
STRUCTURE EXC:
 $Rt: 7' \cdot 10' = 70 \text{ SF} \checkmark$
 $10' \cdot 10' \cdot \frac{1}{2} = \frac{50 \text{ SF}}{120 \text{ SF}} \checkmark$
 $\frac{120 \text{ SF}}{120}$

62+70

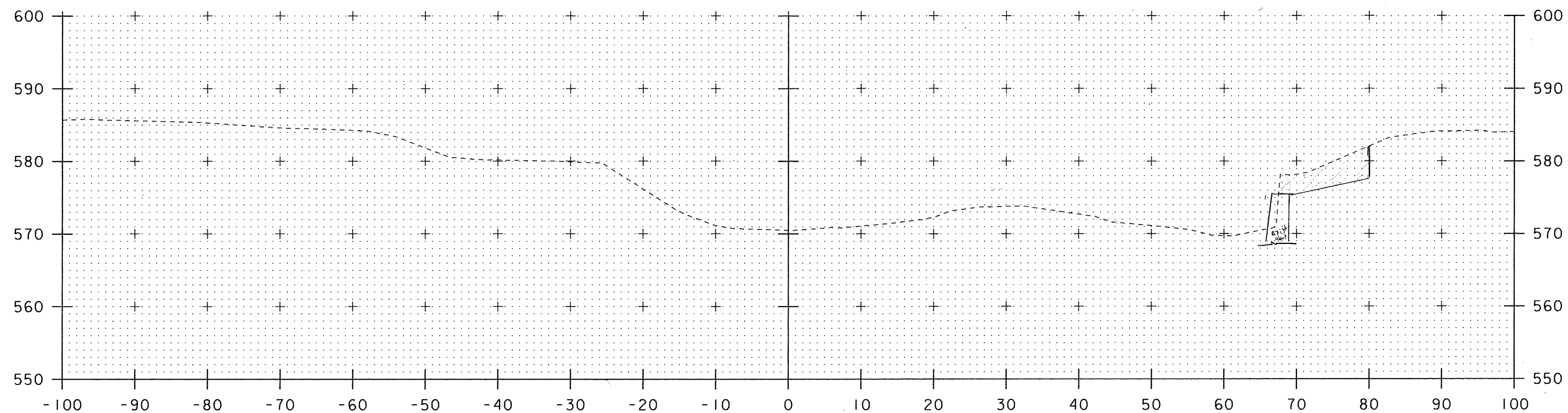
SCALE 1" = 10'-0"

STA. 62+70 TO STA. 62+80

PROJECT NAME: CHESTER	15-05-2011
PROJECT NUMBER: BRF 025-1(37)	
FILE NAME: s95b168xsl.dgn	PLOT DATE: 19-MAY-2011
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: -----
CONSTRUCTION CROSS SECTIONS	SHEET 1 OF 1



63+00

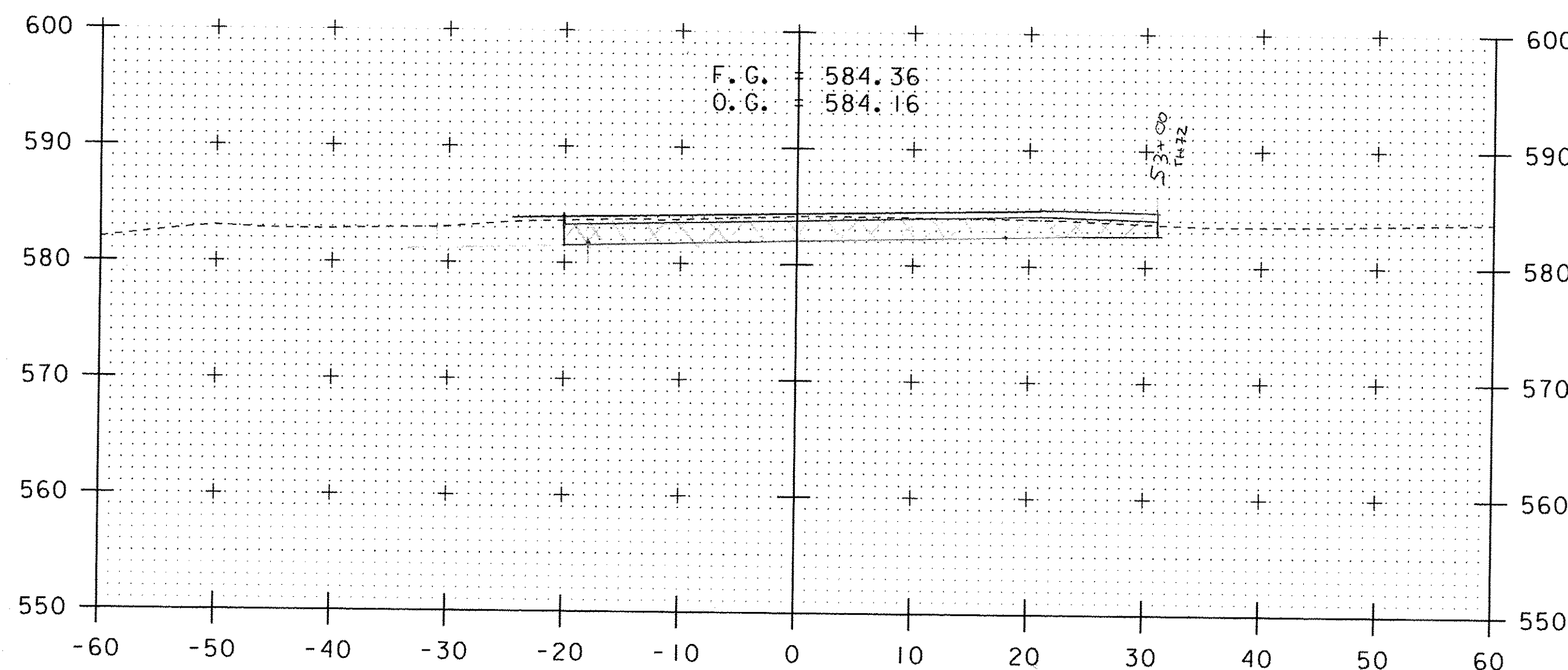


62+90

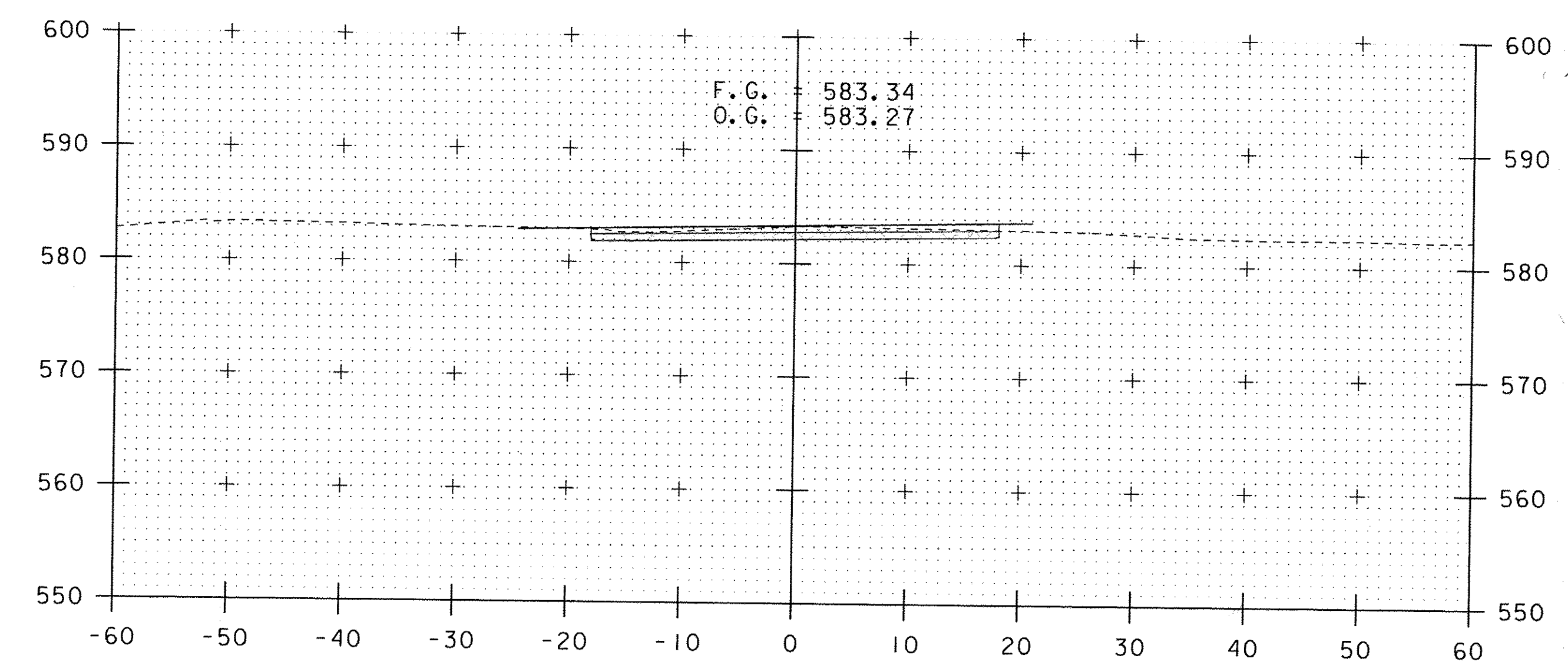
SCALE 1" = 10'-0"

STA. 62+90 TO STA. 63+00

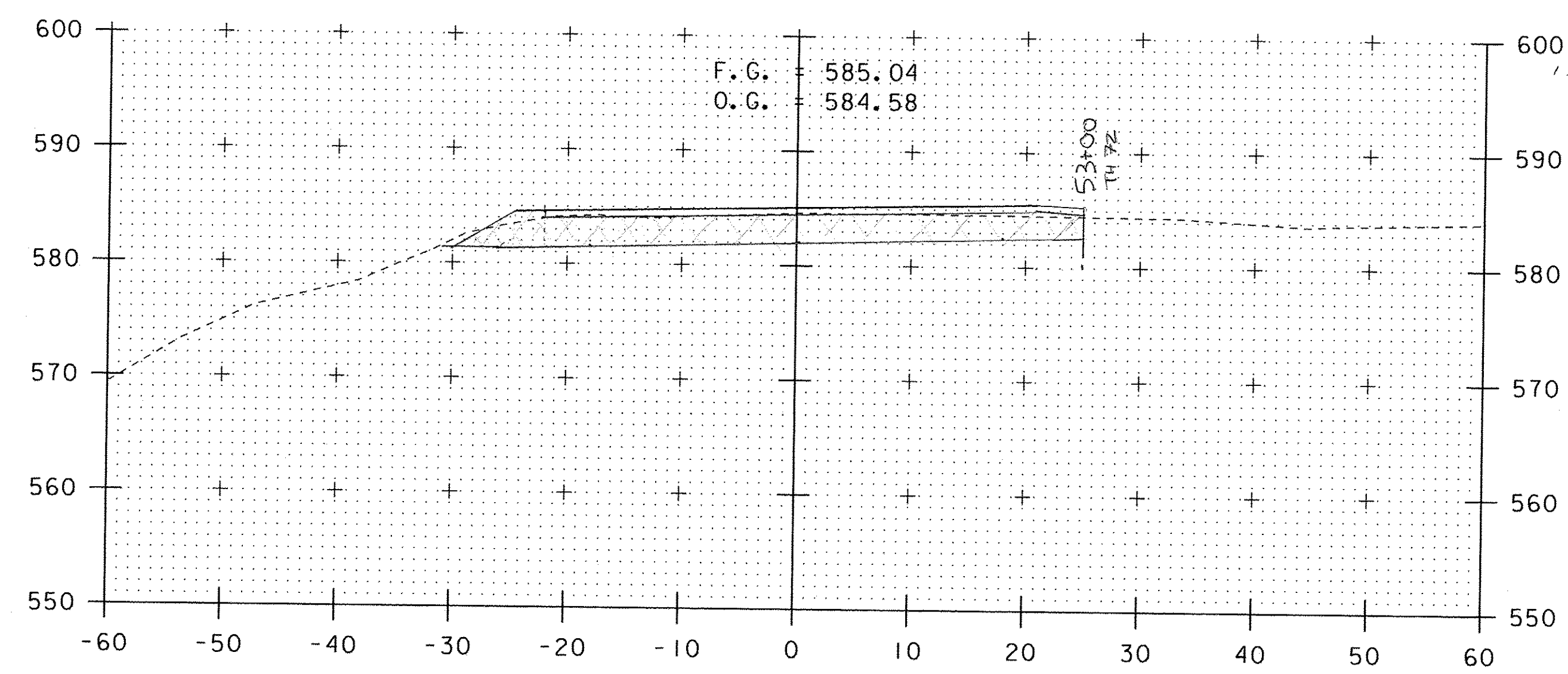
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37)	
FILE NAME: s95b168xsl.dgn	PLOT DATE: 19-MAY-2011
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: -----
CONSTRUCTION CROSS SECTIONS	SHEET 1 OF 1



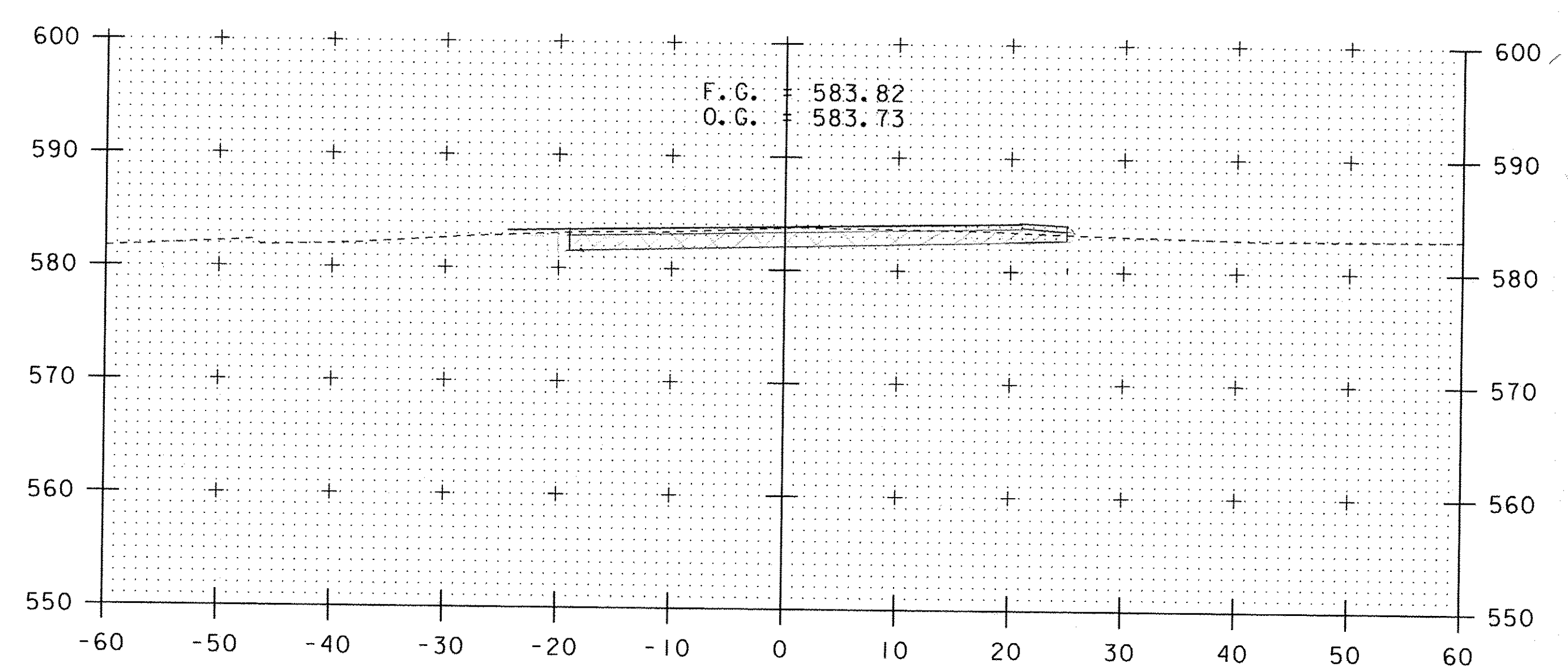
14+50



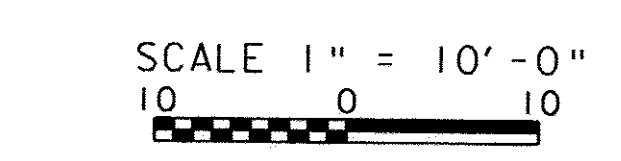
15+00



14+25

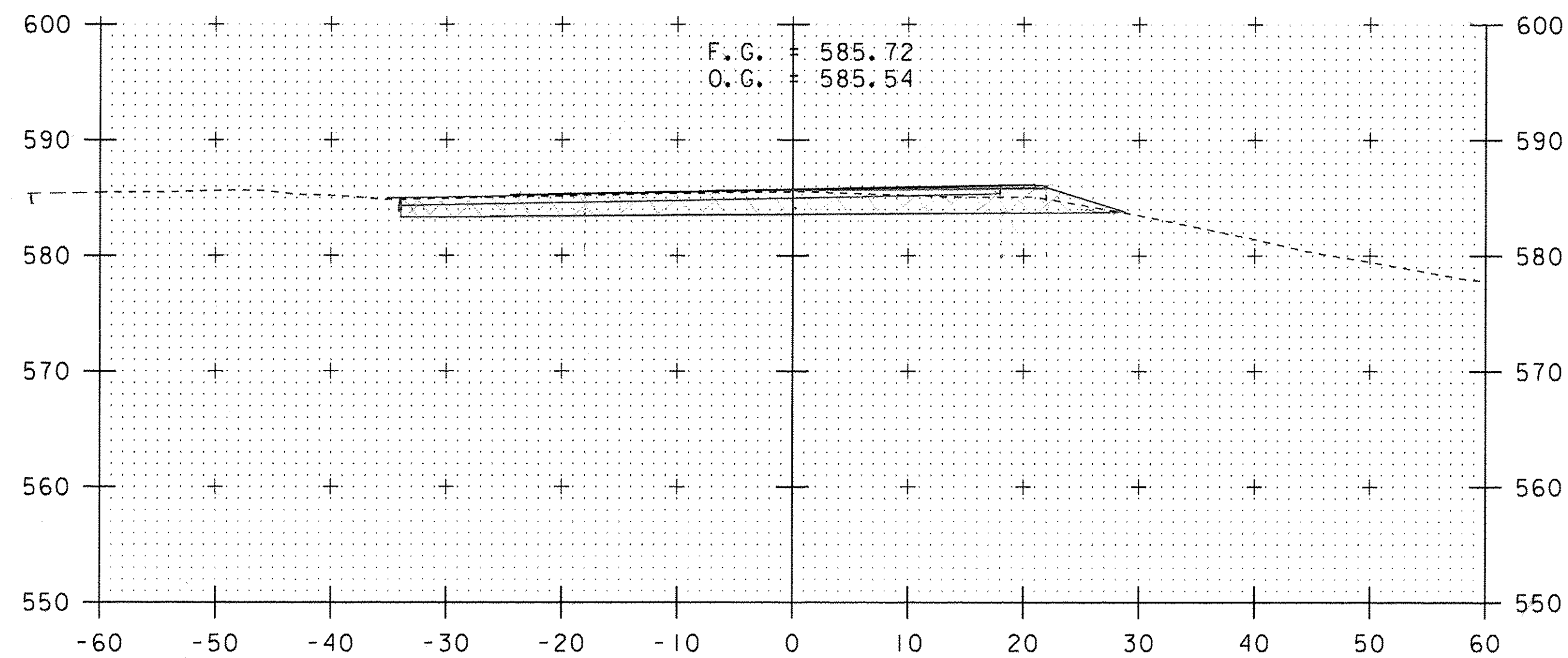


14+75

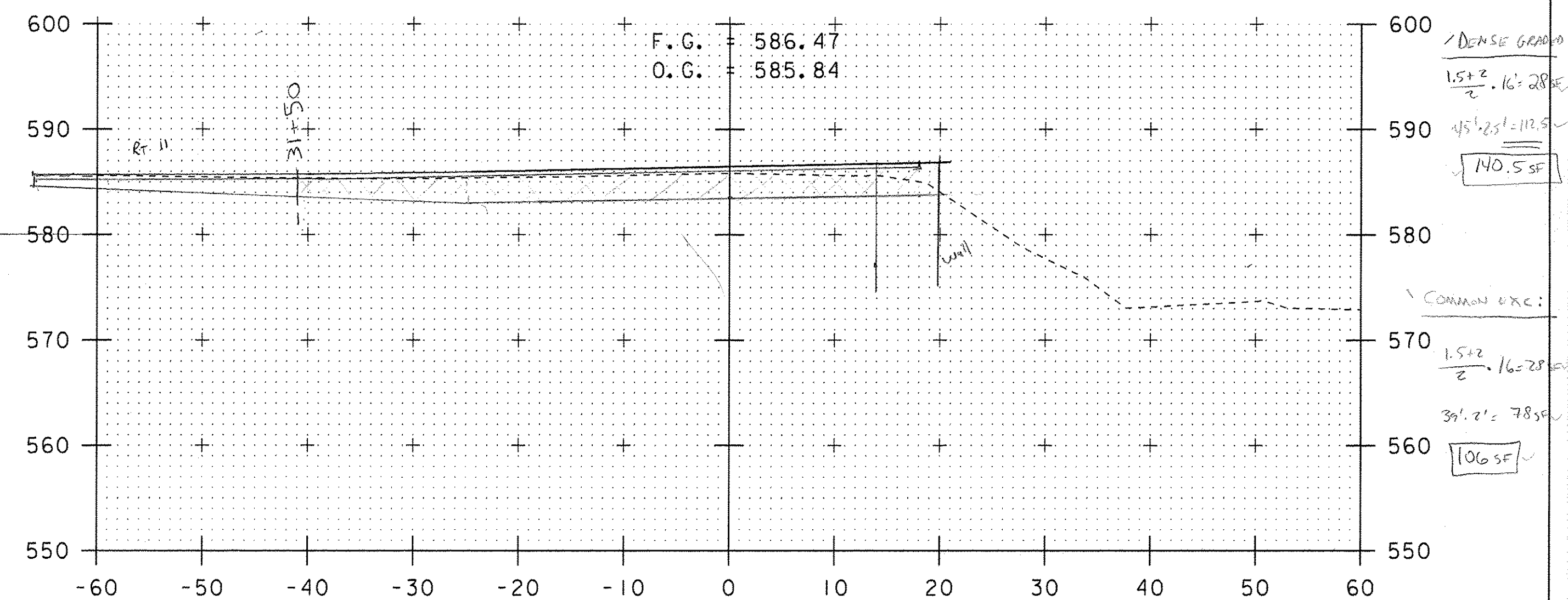


STA. 14+25 TO STA. 15+00

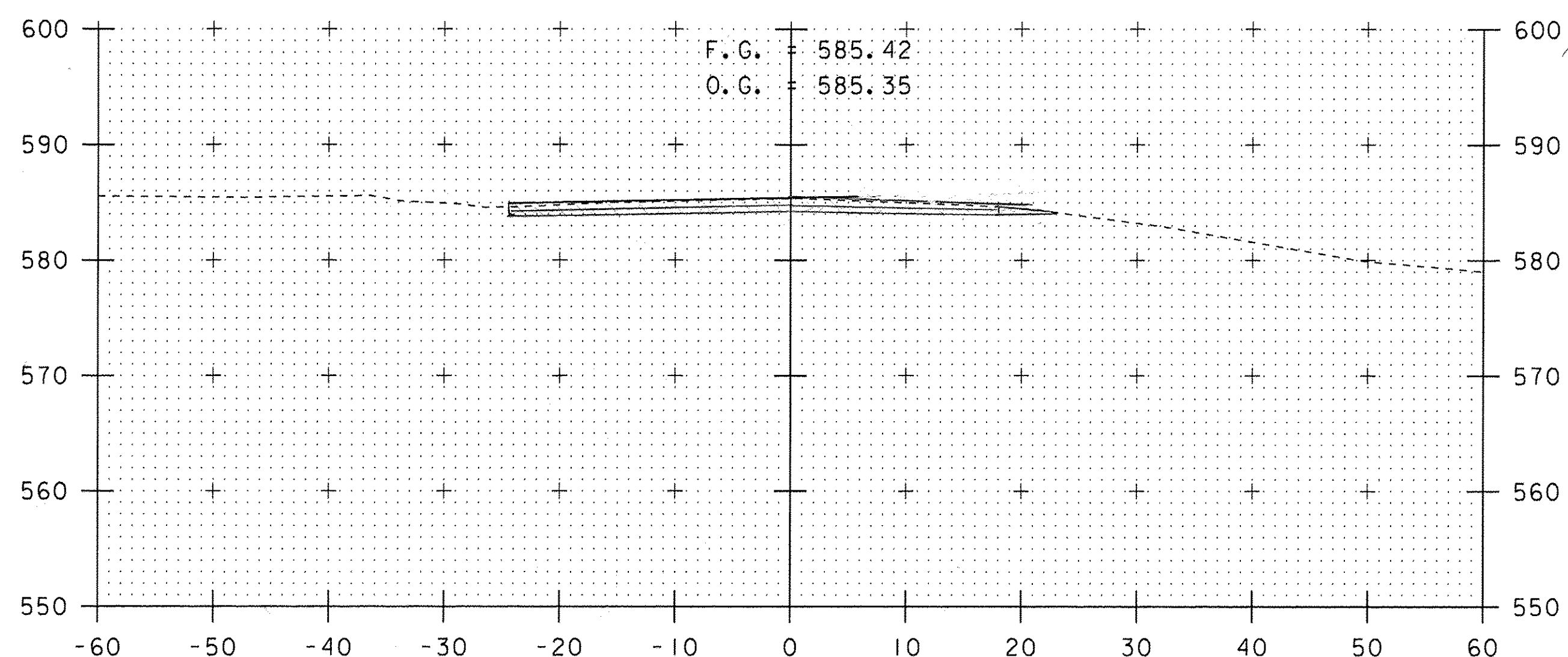
PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-1(37)	
FILE NAME: s95b168xsl.dgn	PLOT DATE: 13-JUN-2011
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: -----
CONSTRUCTION CROSS SECTIONS	
SHEET 1 OF 1	



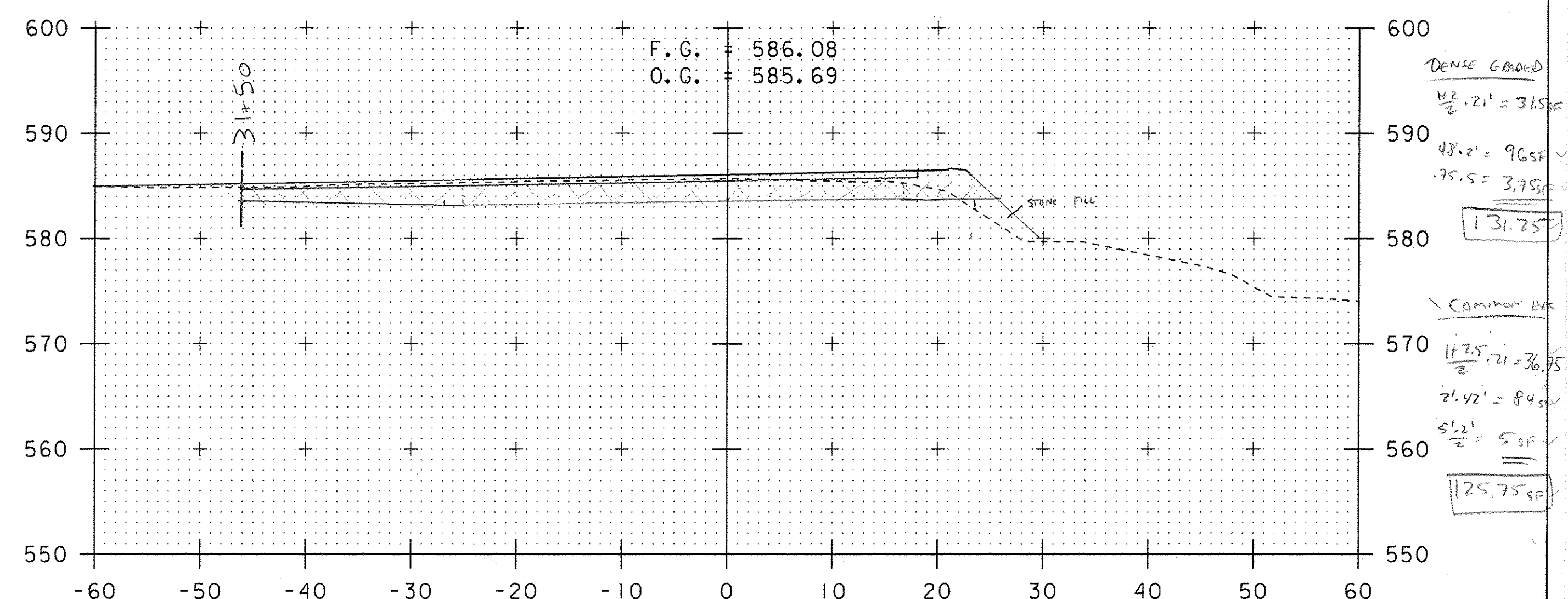
11+75



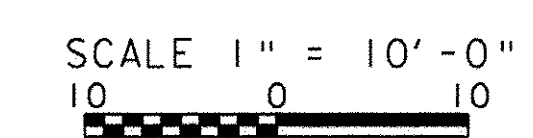
12+25



11+50 BEGIN SUBBASE

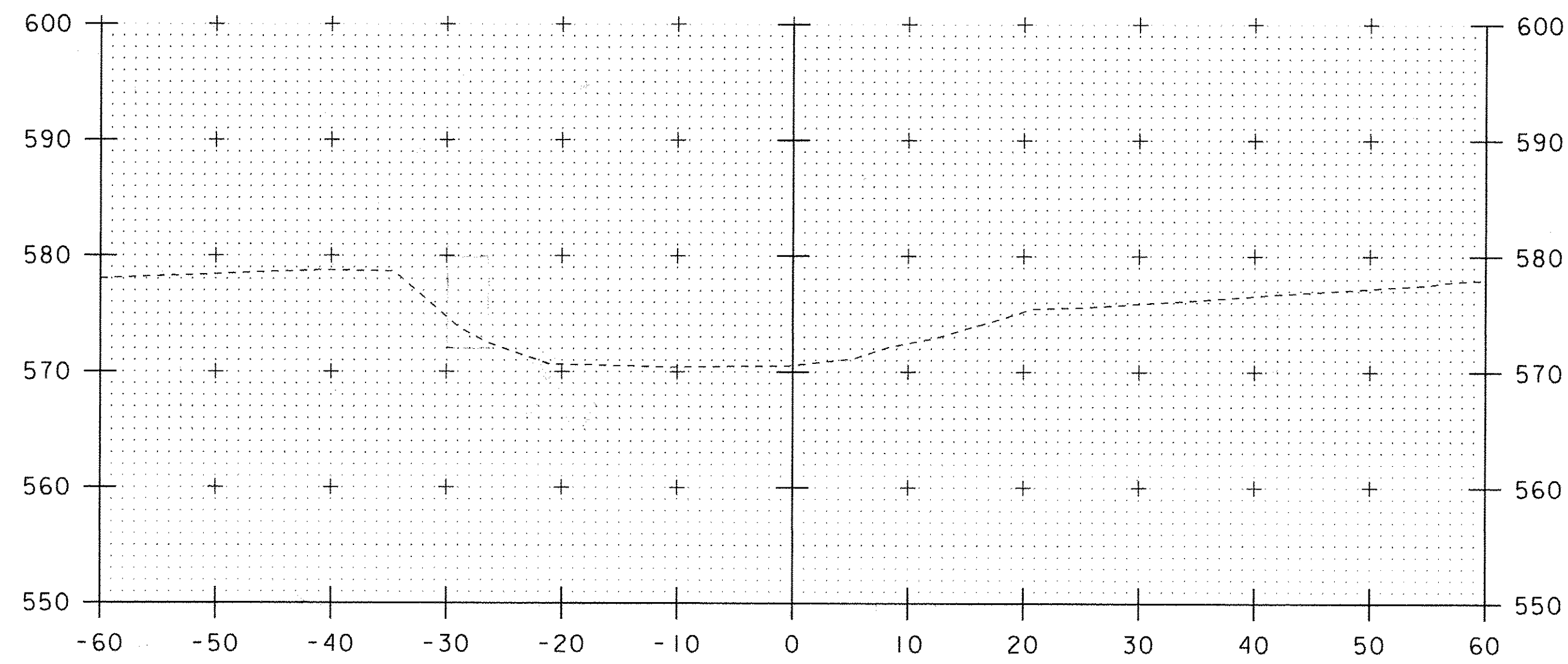


12+00

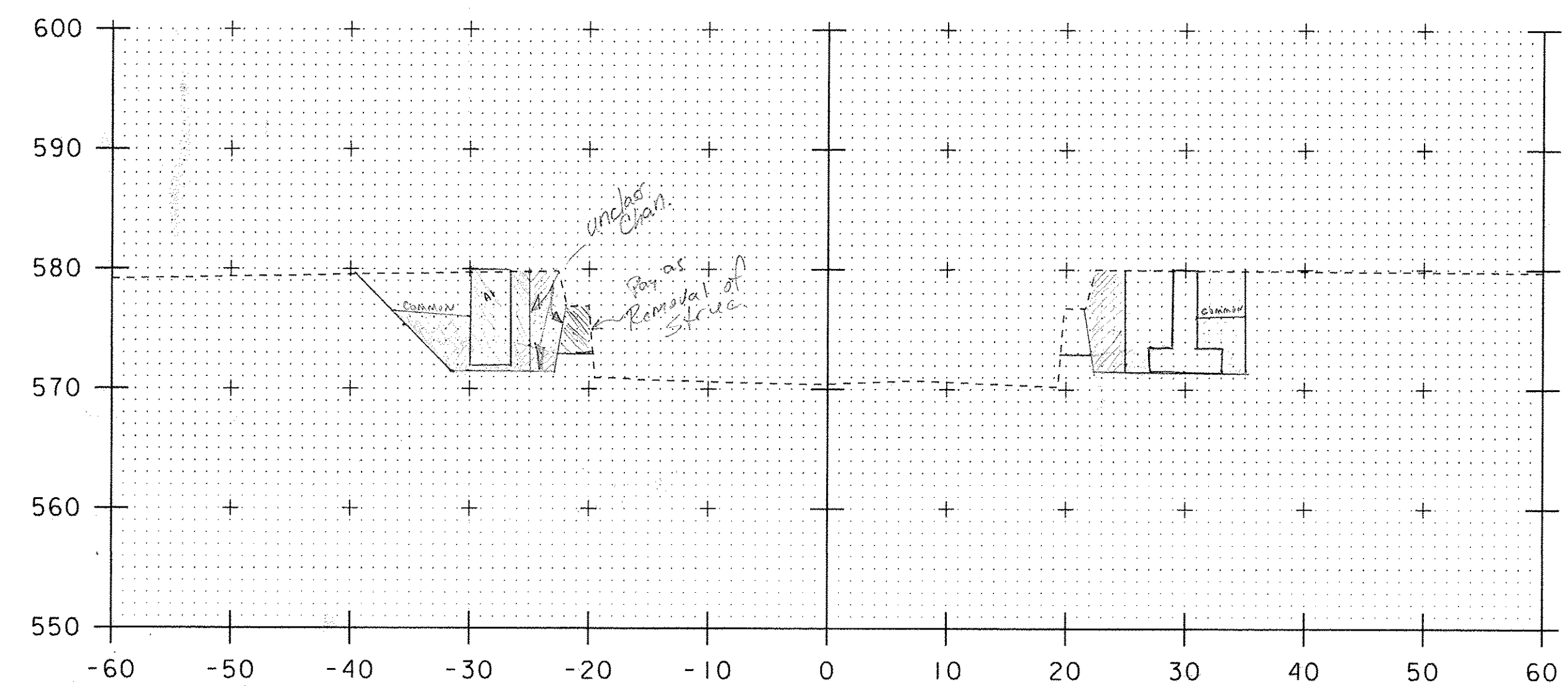


STA. 11+50 TO STA. 12+25

PROJECT NAME: CHESTER	
PROJECT NUMBER: BRF 025-I(37)	
FILE NAME: s95b168xsl.dgn	PLOT DATE: 13-JUN-2011
PROJECT LEADER: C.P.WILLIAMS	DRAWN BY: D.D.BEARD
DESIGNED BY: R.S.YOUNG	CHECKED BY: -----
CONSTRUCTION CROSS SECTIONS	SHEET 1 OF 1



10+40



10+70

GRANULAR BACKFILL INCLUDES FF BETWEEN OLD ABUT. & NEW

RT @ 10+70 = $2.2 + 2.5 \cdot 4 = 14$ ✓ 25

LT @ 10+70 = $4.5 \cdot 4.2 = 18.9$ ✓ 26

STRUCTURE EXC.

RT @ 10+70 = $8.5 \cdot 10 - 8.5 = 86.5 - 8.5 = 78$ ✓ 23

LT @ 10+70 = $7.5 \cdot 5 = 37.5$ ✓ 21

$1.5 \cdot 8.5 = 12.75$ ✓

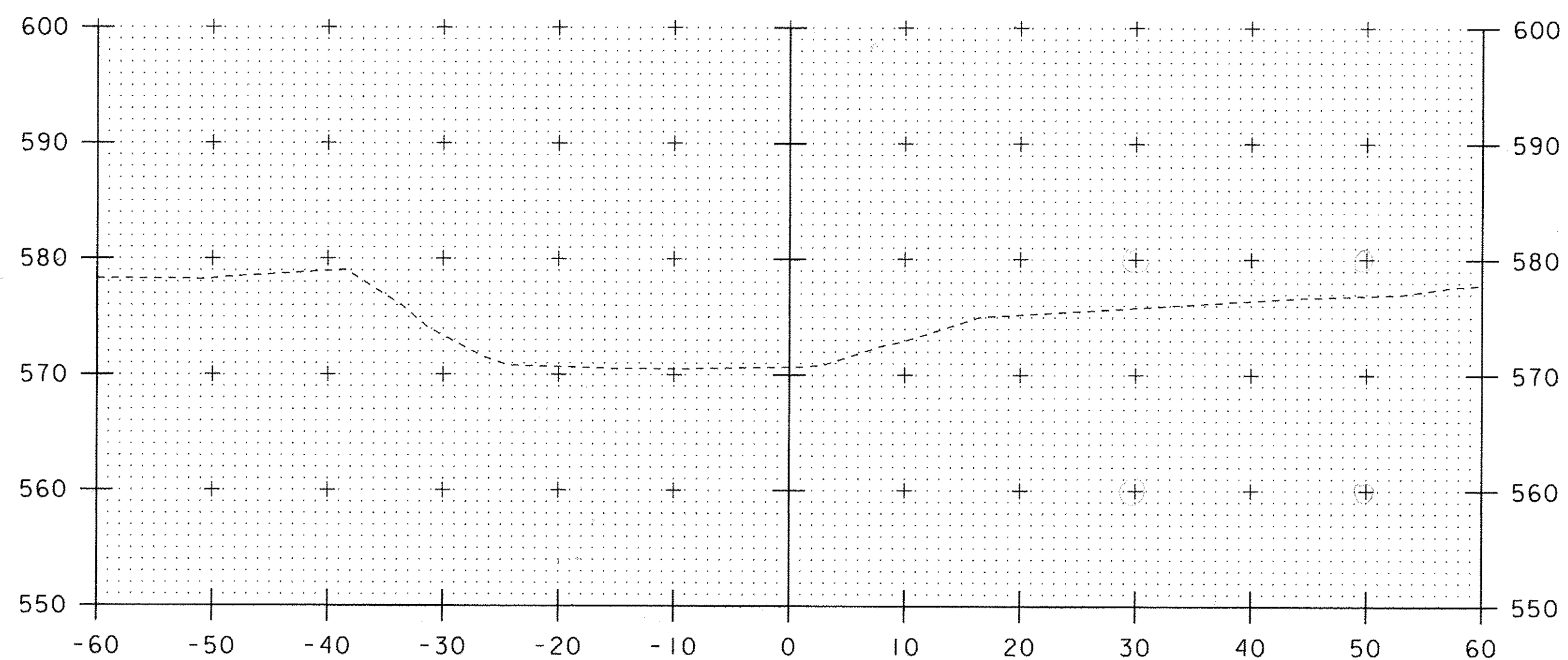
$216 \cdot 4.5 = 972$ ✓

$\frac{972}{2} = 486$ ✓ 32.5

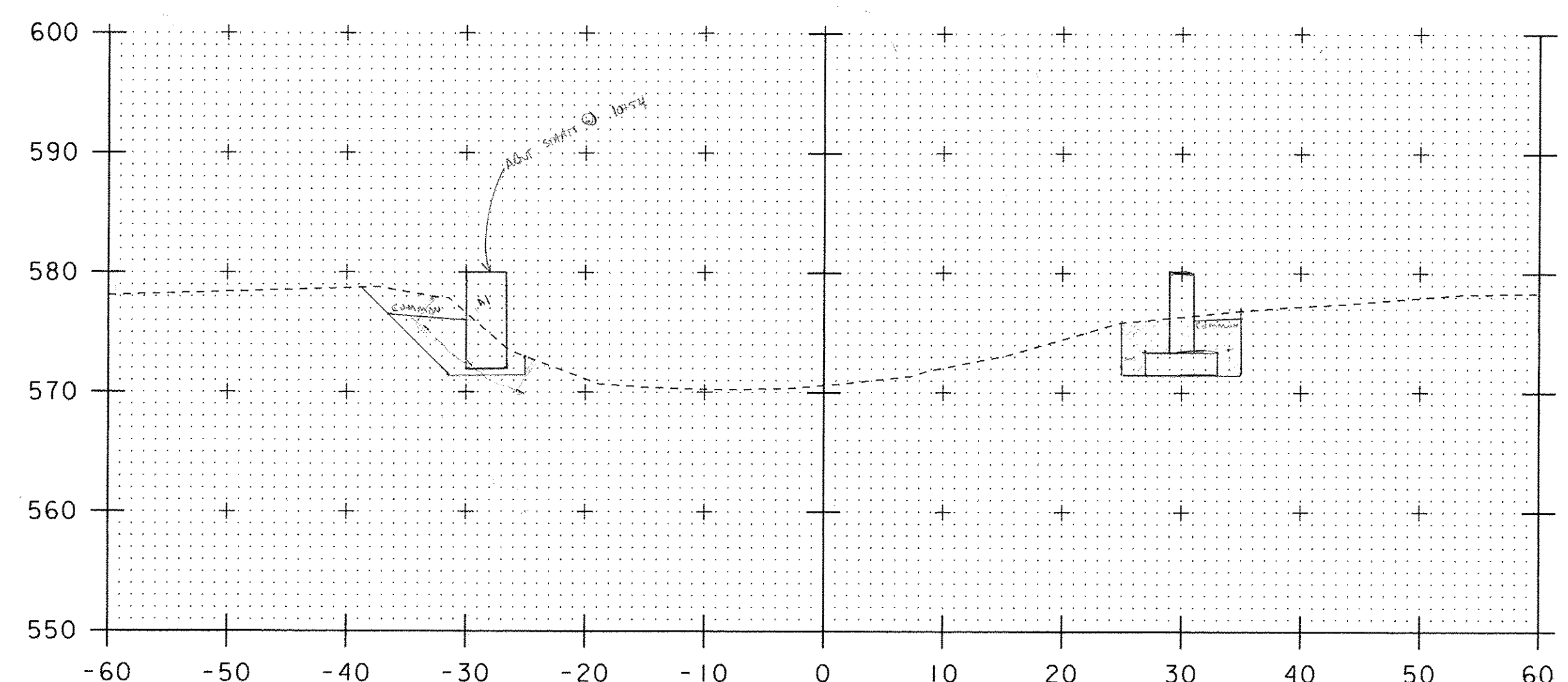
UNCLASSIFIED CHANNEL

RT @ 10+70 = $8.5 \cdot 3 = 25.5$ ✓ 24

LT @ 10+70 = $27.5 \cdot 8.5 = 233.75$ ✓ 22



10+30



10+50 10+54

GRANULAR BACKFILL

RT @ 10+52 = $4.5 \cdot 10 = 45$ ✓ 43

RT @ 10+54 = $42.5 - (3.4) - (3.5) = 35.6$ ✓ 25.5

LT @ 10+52 = $4.5 \cdot 4.5 = 20.25$ ✓

$4.5 \cdot 6.5 = 29.25$ ✓

$\frac{29.25}{2} = 14.625$ ✓ 31.25

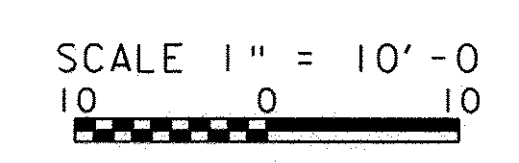
LT @ 10+54 = $31.25 - (4.2 \cdot 3.5) = 16.25$ ✓ 23

STRUCTURE EXC.

RT @ 10+52 = 42.5 ✓ 43

LT @ 10+52 = 31.25 ✓ 31

UNCLASSIFIED CHANNEL STARTS @ ZERO @ 10+54



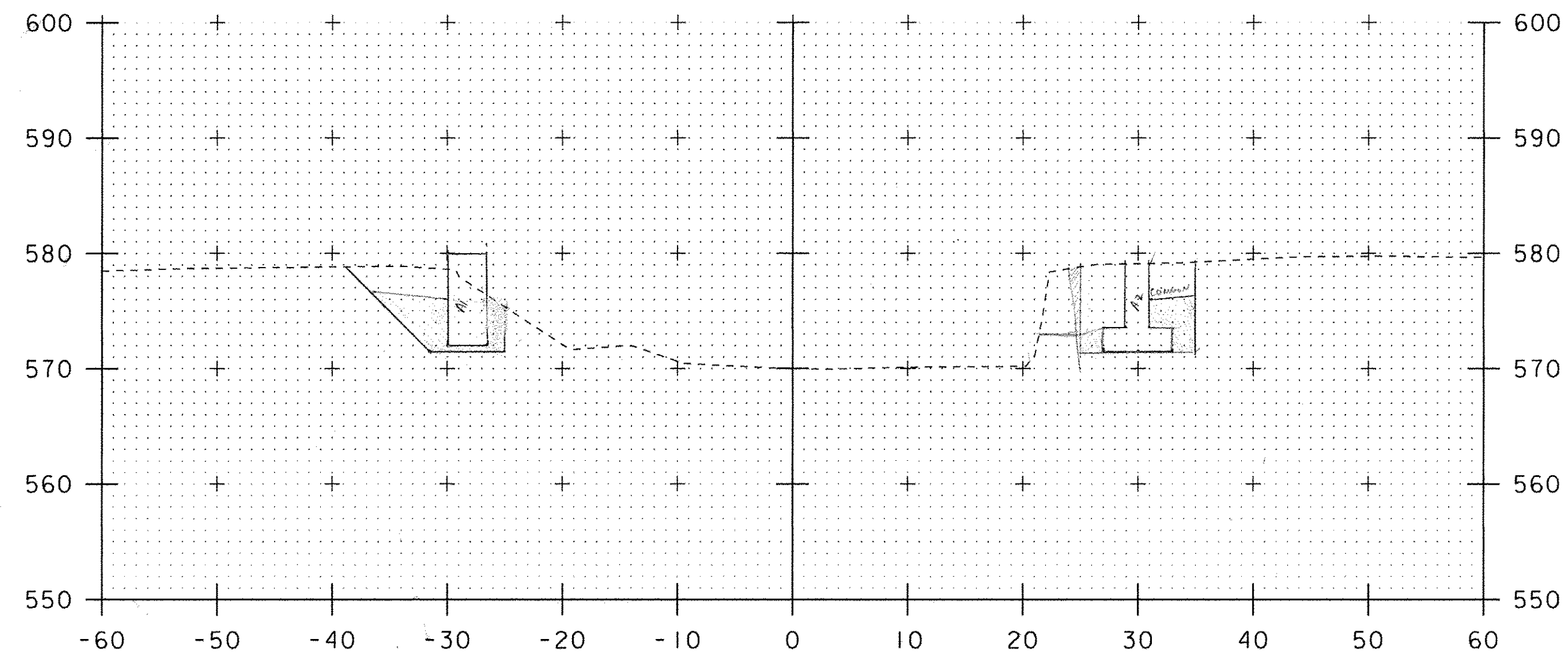
PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(28)

FILE NAME: s84e061/Str/xsl.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 CONST BR 8 CHANNEL CROSS SECTIONS I

PLOT DATE: 23-JUN-2011
 DRAWN BY: D.D.BEARD
 CHECKED BY: R.S.YOUNG
 SHEET 1 OF 1

Checked by RW

Dan Landa



11+00 STRUCTURE ENDS HERE

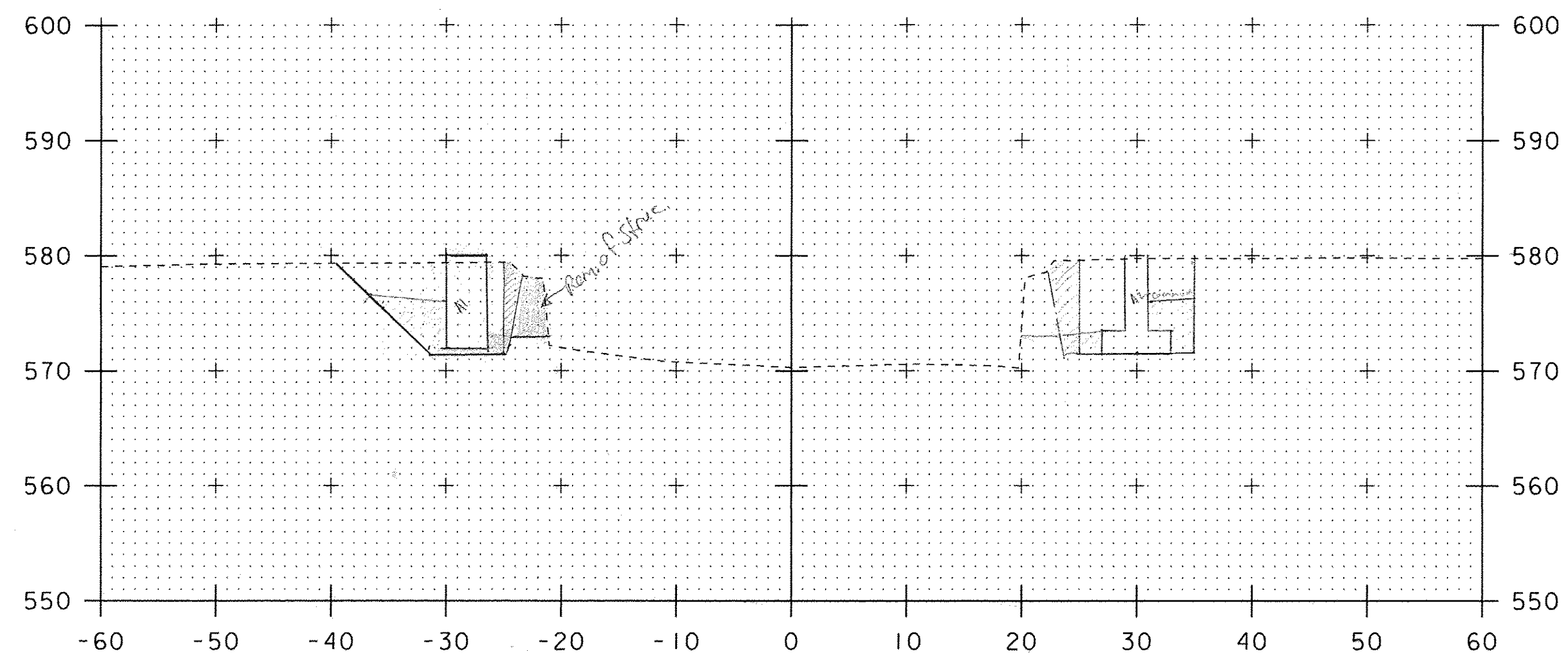
GRAVEL BACKFILL:
 RT @ 11+00
 $2.2 = 4$ ✓
 $2.5 \cdot 4 = 10$ ✓ 10
 RT @ 11+02
 $14 \cdot (2.6) = 36.4$ ✓ 36
 LT @ 11+00
 $3.5 \cdot 5 = 17.5$ ✓
 $\frac{15 \cdot 6.5}{2} = 48.75$ ✓ 49
 LT @ 11+02
 $19.75 + (5.5 \cdot 1) = 25.25$ ✓ 25
STRUCTURE EXC:
 RT @ 11+02
 $10.75 = 7.5$ ✓
 $7.5 - (2 \cdot 2) = 3.5$ ✓ 3
 LT @ 11+02
 $1.5 \cdot 6.5 = 9.75$ ✓ 10
 $5.5 = 2.5$ ✓ 2
 $3.3 \cdot 1.5 = 4.95$ ✓ 5

UNCLASSIFIED CHANNEL

RT @ 11+00 RT
 $1.75 \cdot 2 = 3.5$ ✓ 4

LT @ 11+00

Planimetered by PRC



10+90

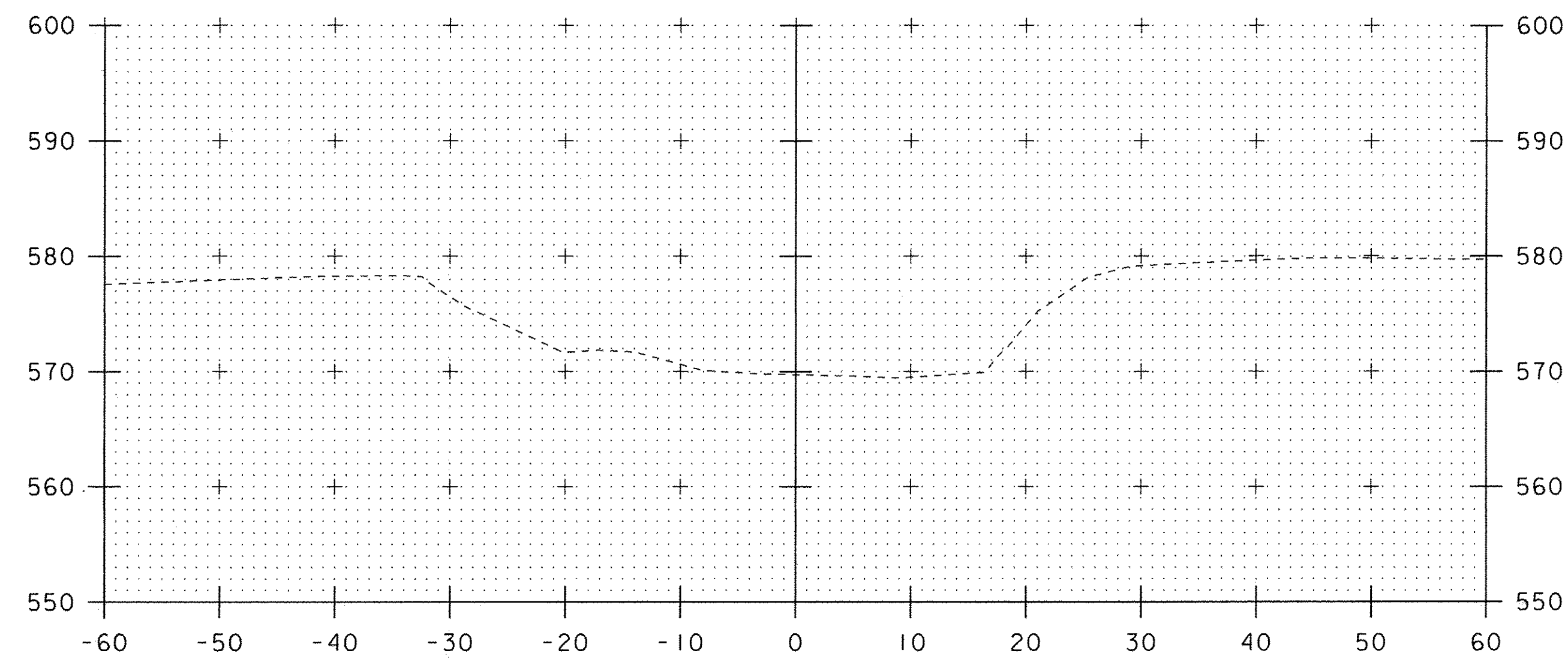
GRAVEL BACKFILL
 RT @ 10+90
 $(2.2) \cdot (2.5 \cdot 4) = 22$ ✓ 28
 LT @ 10+90
 SAME AS 11+02 = 19.75 ✓ 20

STRUCTURE EXC

RT @ 10+90
 $10.85 = 8.5$ ✓
 $8.5 - 12 = -3.5$ ✓ 4
 LT @ 10+90
 $8.5 = 10$ ✓
 $1.5 \cdot 6.5 = 9.75$ ✓ 10
 $5.5 = 2.5$ ✓ 2
 $3.3 \cdot 1.5 = 4.95$ ✓ 5

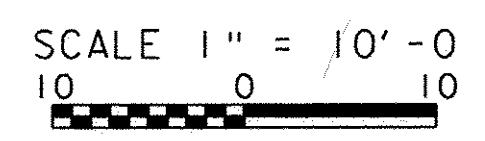
UNCLASSIFIED CHANNEL

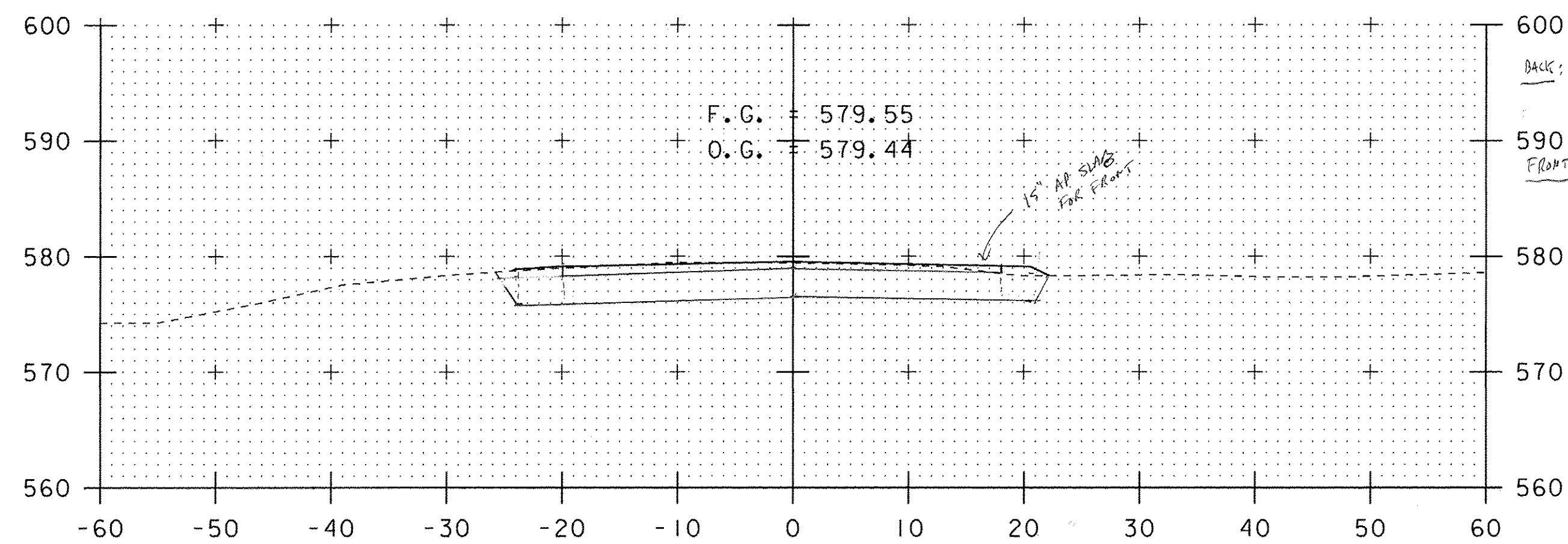
RT @ 10+90
 $1.5 \cdot 3 = 4.5$ ✓ 4
 LT @ 10+90
 $7.5 \cdot 2 \cdot \frac{1}{2} = 7.5$ ✓ 8



11+10

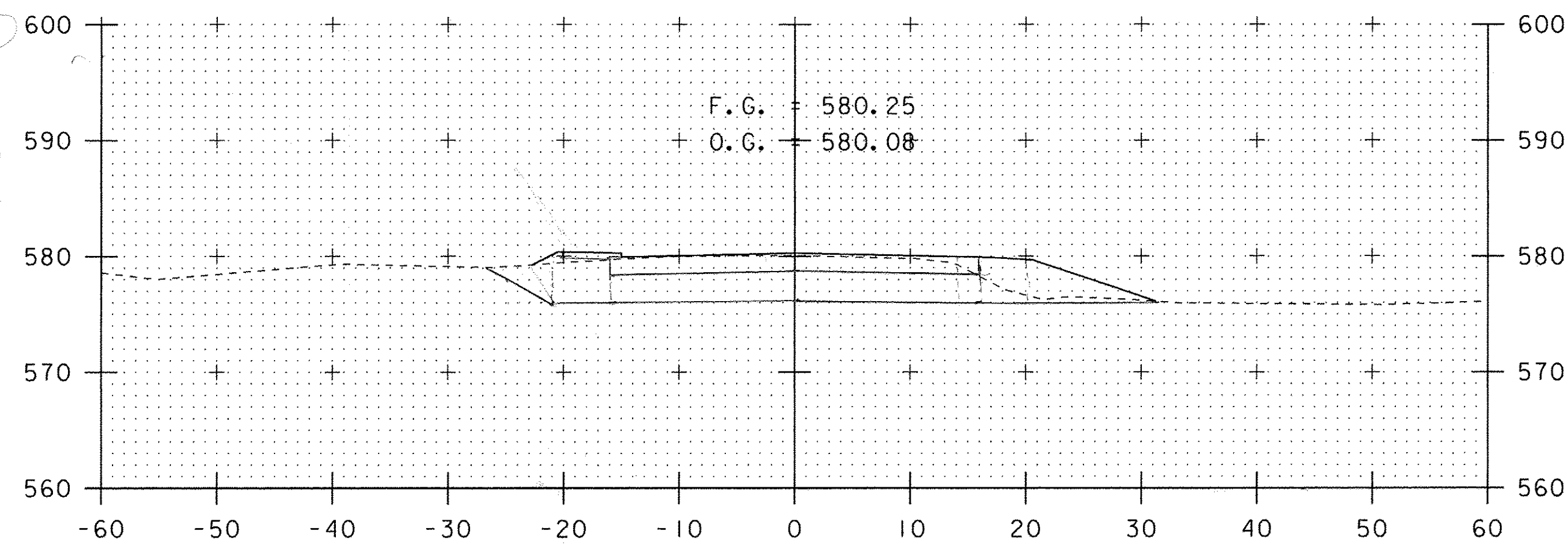
PROJECT NAME: CHESTER
 PROJECT NUMBER: BRF 025-1(28)
 FILE NAME: s84e061/Str/xsl.dgn
 PROJECT LEADER: C.P.WILLIAMS
 DESIGNED BY: R.S.YOUNG
 CONST BR 8 CHANNEL CROSS SECTIONS 2
 PLOT DATE: 23-JUN-2011
 DRAWN BY: D.D.BEARD
 CHECKED BY: R.S.YOUNG
 SHEET 1 OF 1





25+33 START OF AP SLAB

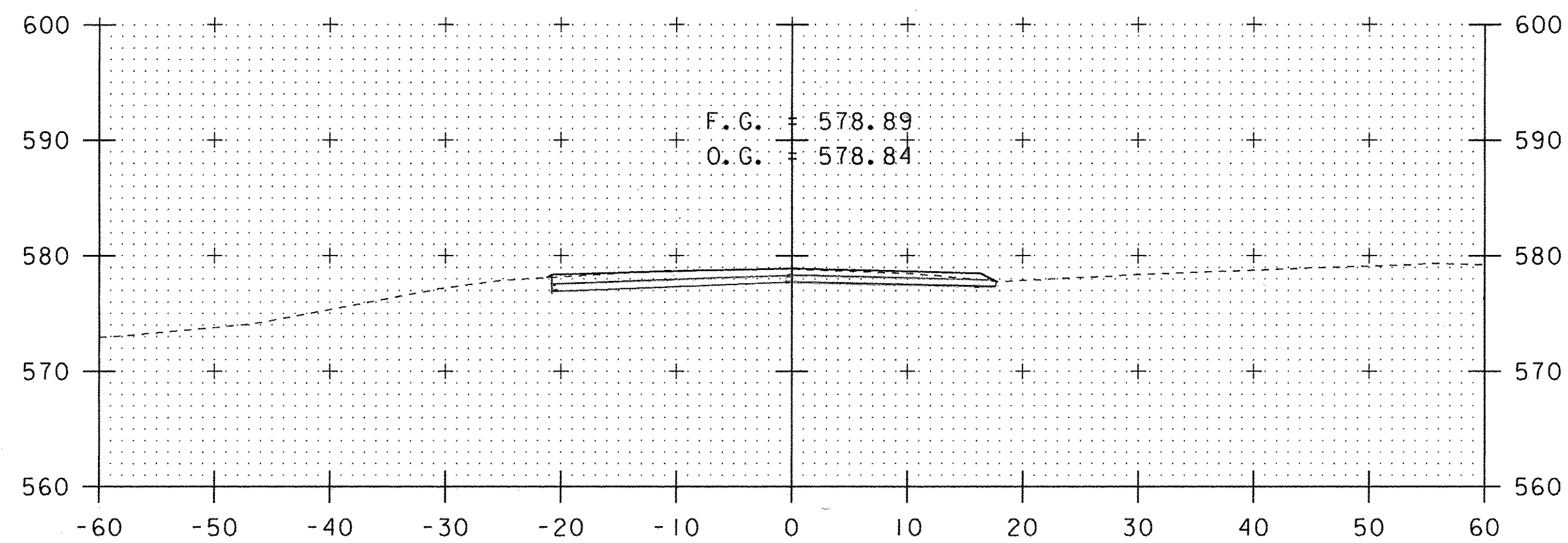
DENSE GRADED
 BACK: 38' x 2.5' = 95'
 4' x 3' = 12'
 3' x 3.5' = 10.5'
 2' x 1.5' = 3'
 FRONT: 38' x 1.58' = 60.04'
 4' x 3' = 12'
 3' x 3.5' = 10.5'
 2' x 1.5' = 3'
 COMMON EXC:
 45' x 3' = 135'



26+15

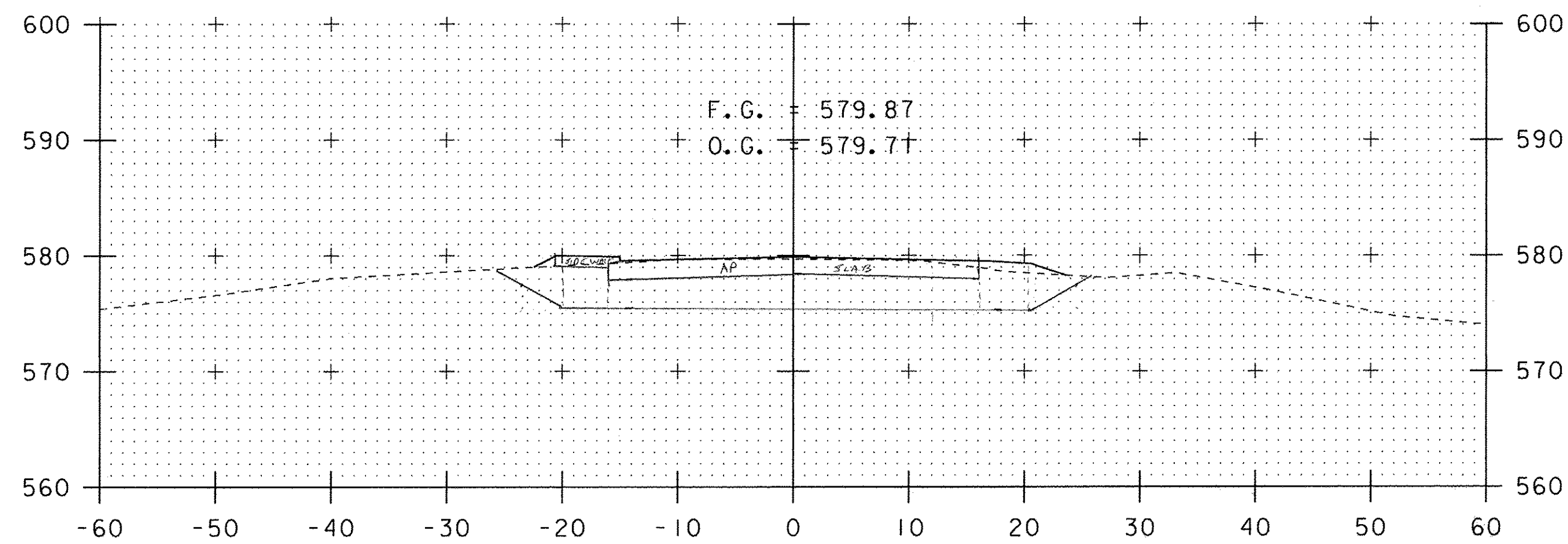
DENSE GRADED
 2.5' x 32' = 80'
 5' x 4' = 20'
 3.5' x 1/2' = 10.5'
 4' x 4' = 16'
 4' x 10.5' = 42'
 COMMON EXC (STRIPS @ 15')
 35' x 4' = 140'
 6' x 3.5' x 1/2' = 10.5'
 4' x 3.5' = 14'
 3.5' x 1/2' = 7.5'

Planimetered by R.R.W.



25+00

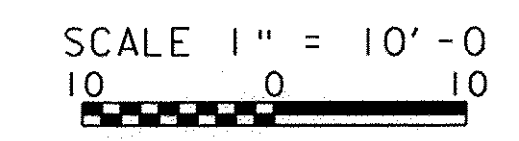
DENSE GRADED
 .5' x 38.5' = 19.25'
 COMMON EXC:
 1.125' x 21' = 23.6'
 1.115' x 5' x 17.5' = 14.22'



25+50 / 25+52

DENSE GRADED
 32' x 2.5' = 80'
 4' x 3.5' = 14'
 4' x 4' = 16'
 4' x 1/2' = 2'
 6' x 3' x 1/2' = 9'
 COMMON EXC (ends @ 52)
 4' x 32' = 128'
 6' x 3' x 1/2' = 9'
 4' x 1/2' x 8' = 28'
 3.5' x 1/2' = 7.5'

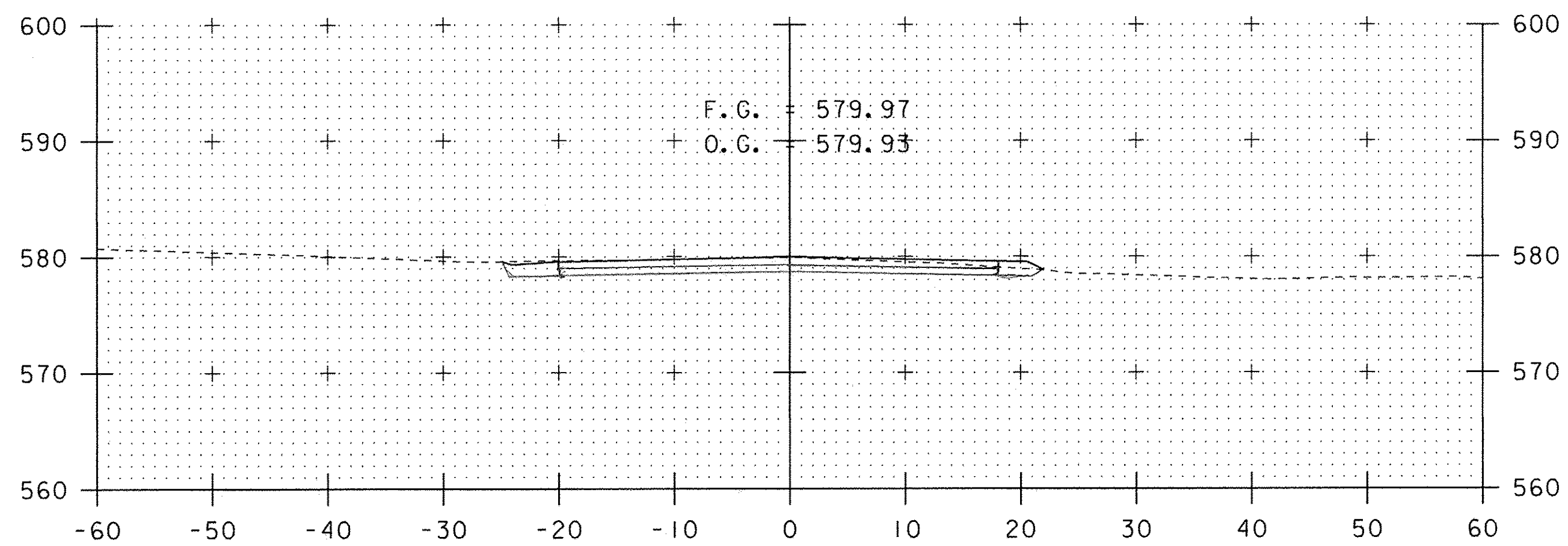
PROJECT NAME: CHESTER	PLOT DATE: 23-JUN-2011
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: D.D.BEARD
FILE NAME: s84e061/Str/xsl.dgn	CHECKED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	SHEET 1 OF 1
DESIGNED BY: R.S.YOUNG	
CONST BR 8 MAINLINE CROSS SECTIONS I	



73
4/12
6/8

1372
877
1711

376 3120
60 72
2 572
120 8 22
2 22



26+50

DENSE GRADED (ENDS @ 26+50)

$5.38 = 19$ ✓
 $4.15 = 6$ ✓
 $1.75 \cdot 3 = 5.25$ ✓

30.25 ✓ (31)

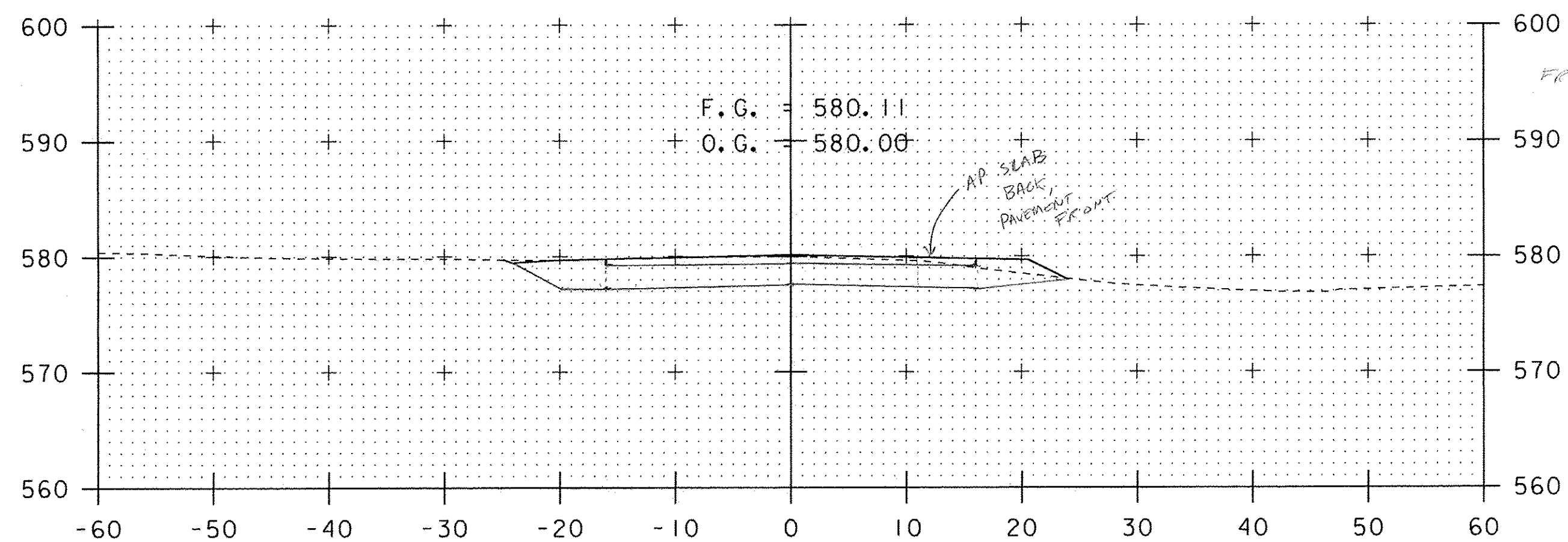
COMMON EXC (ENDS @ 26+50)

$1.125 \cdot 25 = 28.125$ ✓

$\frac{1.165 + 5.21}{2} = 17.1$ ✓

45.2 ✓ (60)

Revised by R.R.W.



26+34

DENSE GRADED

FRONT: $21' \cdot 32 = 67.2$ ✓
 $2.75 \cdot 4 = 11$ ✓
 $3.8 \cdot \frac{1}{2} = 12$ ✓
 $2.5 \cdot 4 \cdot \frac{1}{2} = 5$ ✓

95.2 ✓ (92)

BACK

$1.1' \cdot 32 = 35.2$ ✓ = 15
 $2.75 \cdot 4 = 11$ ✓
 $3.8 \cdot \frac{1}{2} = 12$ ✓
 $2.5 \cdot 4 \cdot \frac{1}{2} = 5$ ✓

63.2 ✓ (61)

COMMON EXC ---

$28 \cdot 31 = 85.25$ ✓

$2.75 \cdot 4 \cdot \frac{1}{2} = 5.5$ ✓

$2.75 \cdot 13 \cdot \frac{1}{2} = 17.8$ ✓

108.5 ✓ (105)

422 91
238 20
174 20
170 20

SCALE 1" = 10'-0"
10 0 10

PROJECT NAME: CHESTER	PLOT DATE: 23-JUN-2011
PROJECT NUMBER: BRF 025-1(28)	DRAWN BY: D.D.BEARD
FILE NAME: s84e061/Str/xsl.dgn	DESIGNED BY: R.S.YOUNG
PROJECT LEADER: C.P.WILLIAMS	CHECKED BY: R.S.YOUNG
CONST BR 8 MAINLINE CROSS SECTIONS 2	SHEET 1 OF 1

WELDING PROCEDURE SPECIFICATION

Material specification ASTM-A709-G+36-50-50W/A709M GR 250-345-345W
 Welding process Flux Cored Arc welding (FCM)
 Manual or machine Semi AUTO
 Position of welding Flat-Horizontal
 Filler metal specification AWS A5-29
 Filler metal classification E81T1-Ni1-H4 ESAB
 Flux NA
 Shielding gas 75% AR - 25% CO₂ Flow rate 35 CFH #8-4
 Single or multiple pass single / Multiple Elec Ex 7/8 ± 1/4
 Single or multiple arc single
 Welding current DC
 Polarity DCEP
 Welding progression See detail
 Root treatment wire brush - area to be free of loose scale, slag, rust & moisture
 Preheat and interpass temperature To 20 (74) 10(50), 20 (5/4) To 40 (1 1/2) 20(70), 40 (7 1/2) To 60 (2 1/2) 65 C15
 Postheat temperature NA over 60 (2 1/2) 110 (225)
 Heat Input Min 27.7 kJ/in Max 43.6 kJ/in PQR FCM #8 39.6 kJ/in

WELDING PROCEDURE

VT-AOT Chester
Br NO. 9 - Proj No. BRFO25137

Pass no.	Electrode size	Welding current		Travel speed
		Amperes	Volts	
		287	29	13
	1/16	258	26.8	11.4
		To	To	To
		315	31	14

TRANS RECEIVED
 CHECKED BY JWC
 FEB 15 2010
 RESUBMIT APPROVED
 BY DATE 12/16/10

AWS 5-13
 AWS D1-5 Joint detail Fillet
 CBSS NO 476



This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in applicable A.W.S. codes or contract specifications

Procedure no. 101
 Revision no. _____

Contractor Casco Bay Steel
 Authorized By Paul E. Goodale
 Date 12-6-06

Casco Bay Steel Structures, Inc.

WELDING PROCEDURE SPECIFICATION

Material specification ASTM A 709 - Gr 36-50-50W
 Welding process Submerged Arc Welding
 Manual or machine Machine
 Position of welding Flat + Horizontal
 Filler metal specification A5-23
 Filler metal classification F8A2-ENIK-N11-H8
 Flux Lincoln 960 - Electrode LA-95
 Shielding gas NA Flow rate NA
 Single or multiple pass Both
 Single or multiple arc Single
 Welding current DC
 Polarity DC EP
 Welding progression See Detail
 Root treatment grind-wirebrush-free of Mill scale, slag-RUST & Moisture
 Preheat and interpass temperature See Table
 Postheat temperature As Req
 Heat Input Min 39.8 Max 62.5 FCM 14-56.8 kJ/in

VT TRANS
 RESUBMIT APPROVED
 DATE 12/16/10

Minimum Preheat and Interpass Temperature, °C [°F]

Welding Process (Base Metal)	Thickness of Thickest Part at Point of Welding, mm [in]			
	To 20 mm [3/4 in] Incl.	Over 20 mm [3/4 in] to 40 mm [1-1/2 in] Incl.	Over 40 mm [1-1/2 in] to 65 mm [2-1/2 in] Incl.	Over 65 mm [2-1/2 in]
SAW; CMAW; PCAW; SMAW (M270M [M270] [A 709M (A 709)] Gr. 250 [36], 345 [50], 345W [50W], HPS 345W [HPS 50W])	10 [50]	20 [70]	65 [150]	110 [225]
SAW; CMAW; PCAW; SMAW (M270M [M270] [A 709M (A 709)] Gr. HPS 485W [HPS 70W], 690 [100], 690W [100W])	10 [50]	50 [125]	80 [175]	110 [225]

VT-AOT Chester
 BRNO, 9 - Proj No. BRFO25137
 CBSS NO 476

WELDING PROCEDURE

Pass no.	Electrode size	Welding current		Travel speed	Sec. 5-13 AWS D1-5 Joint detail Fillet
		Amperes	Volts		
AS REQ	5/32	600	30	19	
		640	32	21	
		70	70	70	
		560	28	17	

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in applicable A.W.S. codes or contract specifications

Procedure no. 201-A

Revision no. _____

Contractor Casco Bay Steel

Authorized By Paul E. Hoodub

Date 1-11-10

Casco Bay Steel Structures, Inc.

WELDING PROCEDURE SPECIFICATION

Material specification ASTM A 709 - Gr 36-50-50W
 Welding process Submerged Arc Welding
 Manual or machine Machine
 Position of welding Flat + Horizontal
 Filler metal specification A5-23
 Filler metal classification E8A2-ENIK-Ni1-H8
 Flux Lincoln 960 - Electrode LA-25
 Shielding gas NA Flow rate NA
 Single or multiple pass Bath
 Single or multiple arc single
 Welding current DC
 Polarity DC EP
 Welding progression See Detail
 Root treatment grind-wirebrush-free of Mill scale, Slag-RUST & Moisture
 Preheat and interpass temperature See Table
 Postheat temperature As Req
 Heat Input Min 39.8 Max 62.5 FCM 14-56.8 kJ/in

VT-RANS
 RESUBMIT APPROVED
 DATE 12/16/10

Minimum Preheat and Interpass Temperature, °C [°F]

Welding Process (Base Metal)	Thickness of Thickest Part at Point of Welding, mm (in)			
	To 20 mm (3/4 in) Incl.	Over 20 mm (3/4 in) to 40 mm (1-1/2 in) Incl.	Over 40 mm (1-1/2 in) to 65 mm (2-1/2 in) Incl.	Over 65 mm (2-1/2 in)
SAW; GMAW; FCAW; SMAW (M270M [M270] [A 709M (A 709)] Gr. 250 [36], 345 [50], 345W [50W], HPS 345W [HPS 30W])	10 [50]	20 [70]	65 [150]	110 [225]
SAW; GMAW; FCAW; SMAW (M270M [M270] [A 709M (A 709)] Gr. HPS 485W [HPS 70W], 690 [100], 690W [100W])	10 [50]	50 [125]	80 [175]	110 [225]

VT-AOT Chester
 BRNO, 9 - Proj NO. BRFO25137
 CBSS NO 476

WELDING PROCEDURE

Pass no.	Electrode size	Welding current		Travel speed	Sec. 5-13 AWS D1-5 Joint detail B-L2C-5
		Amperes	Volts		
AS REQ	5/32	600	30	19	
		640	32	21	
		70	70	70	
		560	28	17	

T1
 1/2" to 1" 1/4 min
 over 1" to 1 1/2" 3/8 min
 over 2" to 2 1/2" 1/2 min

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in applicable A.W.S. codes or contract specifications

Procedure no. 202-A
 Revision no. _____

Contractor Casco Bay Steel
 Authorized By Paul E. Goodale
 Date 1-11-10

Casco Bay Steel Structures, Inc.

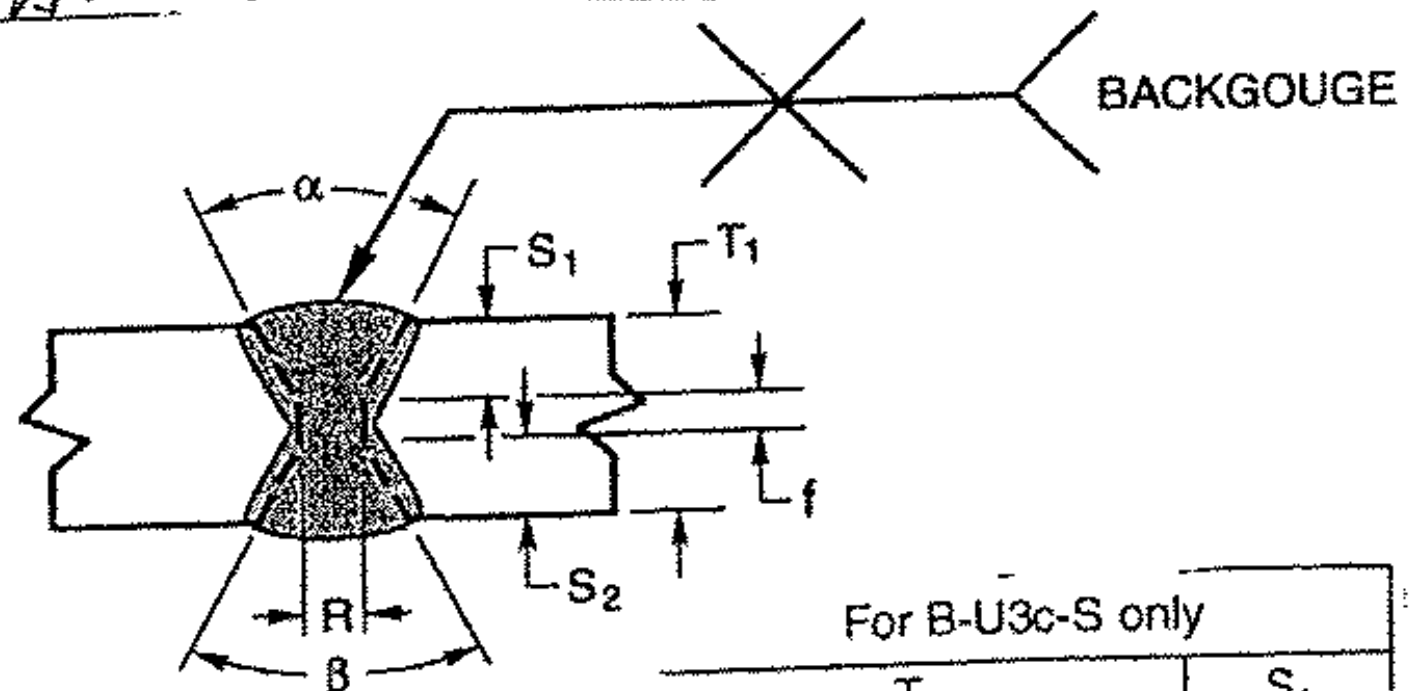
WELDING PROCEDURE SPECIFICATION

Material specification ASTM A709 - Gr 36-50-50W
 Welding process Submerged Arc welding
 Manual or machine Machine
 Position of welding Flat + Horizontal
 Filler metal specification A5-23
 Filler metal classification E8A2-ENIK-Ni1-H8
 Flux Lincoln 960 - Electrode LA-75
 Shielding gas NA Flow rate NA
 Single or multiple pass Both
 Single or multiple arc Single
 Welding current DC
 Polarity DCRP
 Welding progression See Detail
 Root treatment grind-wirebrush-free of Mill scale, slag-RUST & Moisture
 Preheat and interpass temperature See Table
 Postheat temperature As Req
 Heat Input Min 39.8 Max 62.5 FCM 14-56.8 kJ/in

Minimum Preheat and Interpass Temperature, °C [°F]

Welding Process (Base Metal)	Thickness of Thickest Part at Point of Welding, mm [in]			
	To 20 mm [3/4 in] Incl.	Over 20 mm [3/4 in] to 40 mm [1-1/2 in] Incl.	Over 40 mm [1-1/2 in] to 65 mm [2-1/2 in] Incl.	Over 65 mm [2-1/2 in]
SAW; GMAW; FCAW; SMAW (M270M [M270] A 709M [A 709]) Or. 250 [36], 345 [50], 345W [50W], HPS 345W [HPS 30W]	10 [50]	20 [70]	65 [150]	110 [225]

VT-AOT Chester
 BRNO, 9 - Proj No. BRF0251-37
 CBSS NO 476

Pass no.	Electrode size	Welding current		Travel speed	Joint detail
		Amperes	Volts		
AS REQ	5/32	600	30	19	Sec. 5-13 AWS D1-5 B-U3c-S 
		640 TO 560	32 TO 28	21 TO 17	

For B-U3c-S only		
T ₁		S ₁
Over	to	
2	2-1/2	1-3/8
2-1/2	3	1-3/4
3	3-5/8	2-1/8
3-5/8	4	2-1/2
4	4-3/4	2-3/4
4-3/4	5-1/2	3
5-1/2	6-1/4	3-3/4

For T₁ > 6-1/4 or T₁ ≤ 2
 S₁ = 2/3 (T₁ - 1/4)

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in applicable A.W.S. codes or contract specifications

Procedure no. 202-B
 Revision no. _____

Contractor Casco Bay Steel
 Authorized By Paul E. Hoodal
 Date 12-10-2010

75 Spring Hill Road
Saco, Maine 04072

Phone: (207) 282-7360

Fax: (207) 282-1171

WELDING PROCEDURE SPECIFICATION

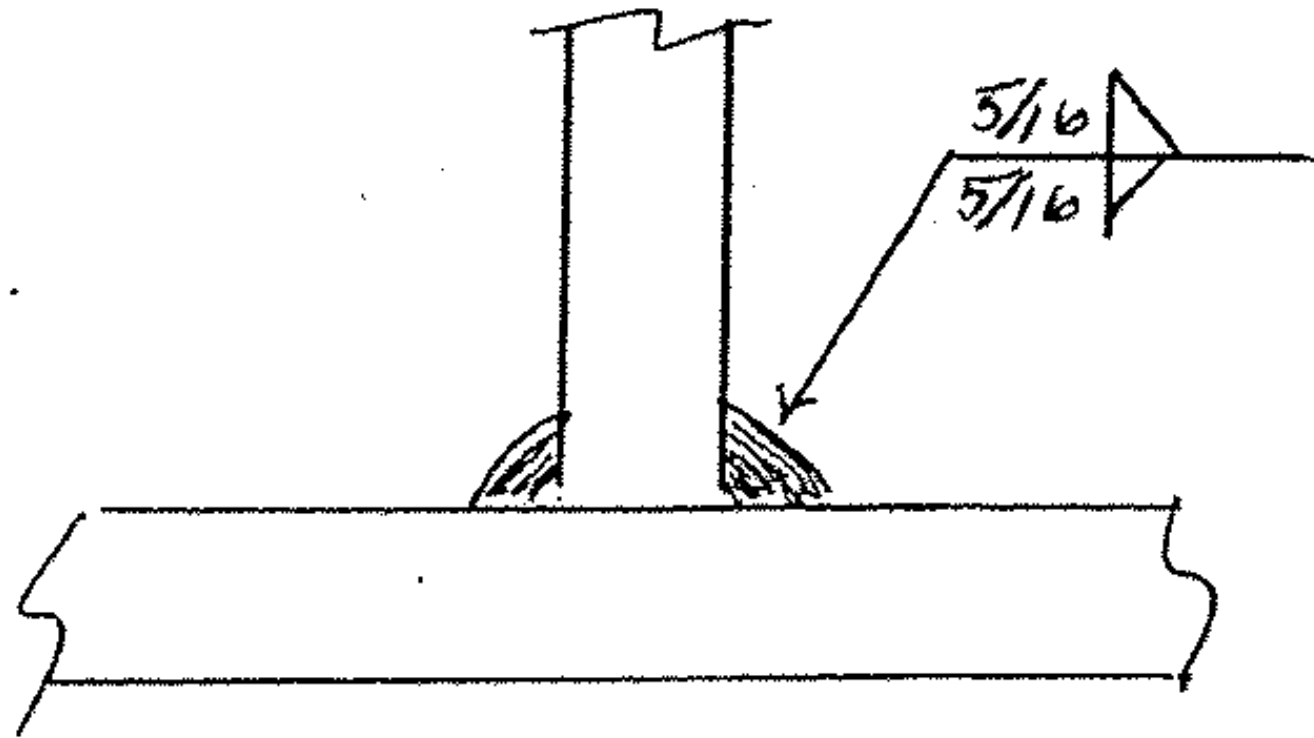
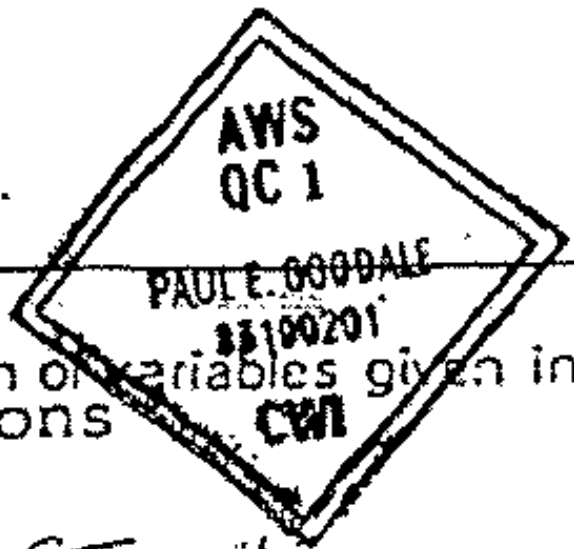
Material specification ASTM-A709/A709M Gr36(250) - A50(345) - A50W (345)
 Welding process Submerged Arc welding
 Manual or machine Machine
 Position of welding Horizontal (2F)
 Filler metal specification AWS A5-23
 Filler metal classification E8A2-EMILK-Nil Lincoln
 Flux Lincoln 960 with LA75 Elec.
 Shielding gas NA Flow rate NA
 Single or multiple pass Single
 Single or multiple arc Single
 Welding current DC
 Polarity DCEN
 Welding progression see Joint Detail
 Root treatment Blast clean - wire brush - free of loose scale & moisture
 Preheat and interpass temperature 3/4-50°, 9/4 To 1 1/2-70°, 1 1/2 To 2 1/2-150° over 2 1/2-225
 Postheat temperature NA
 Heat Input Min 30.3 kJ/in Max 47.6 kJ/in PQR-FCM #9-43.3 kJ/in

WELDING PROCEDURE

VT-AOT Chester
 BRNO, 9 - Proj No. BRFO25137
 AWS 5-13 CBSS NO 476
 AWS D1-5 Joint detail Fillet

Pass no.	Electrode size	Welding current		Travel speed
		Amperes	Volts	
	3/32	293	32	13 IPM
		270	30	11
		To	To	To
		322	34	14

VTRANS
 APPROVED
 DATE 12/16/06

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in applicable A.W.S. codes or contract specifications

Procedure no. 250

Contractor Casco Bay Steel

Revision no. _____

Authorized By Paul E. Goodale

Date 12-6-06

Casco Bay Steel Structures, Inc.

5 Industry Road
South Portland, Maine 04106

Phone: (207) 772-2533

Fax: (207) 772-0580

WELDING PROCEDURE SPECIFICATION

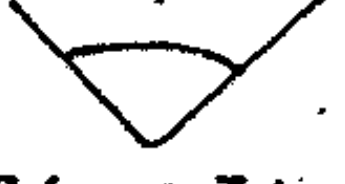

Material specification ASTM A 36 Gr 36-50-50W (250-345-345W)
 Welding process Shielded Metal Arc Welding (SMAW)
 Manual or machine Manual
 Position of welding Flat (1F), Horizontal (2F)
 Filler metal specification AWS/A5.1 - A5.5
 Filler metal classification E7018-8018 C/C3 - 7028
 Flux NA
 Shielding gas NA Flow rate NA
 Single or multiple pass Single and multiple
 Single or multiple arc single
 Welding current AC/DC
 Polarity STraight / Reverse
 Welding progression _____
 Root treatment MEET AWS SPECIFICATION
 Preheat and interpass temperature To 3/4(9) 50°F(10°) 3/4(9) To 1 1/2(38) 70°F(20°) 1 1/2(38) To 2 1/2(63.5) 150°F(65°)
 Postheat temperature NA over 2 1/2(63.5) 225°F(110°)
 Heat Input Min NA Max NA

VT-AOT Chester
BrNO.9 - Proj No. BRFO25137

(Metric)

WELDING PROCEDURE

CBSS NO 476

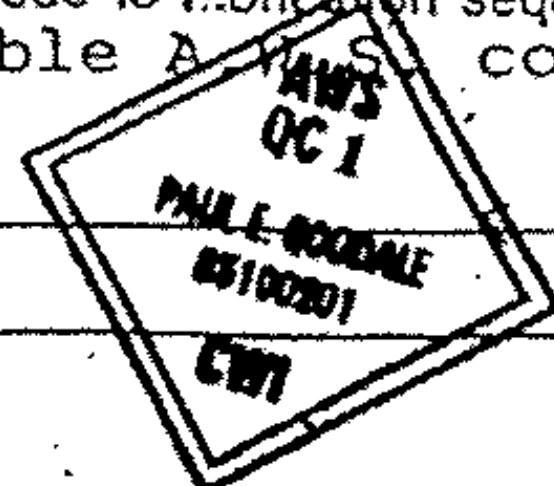
Pass no.	Electrode size	Welding current		Travel speed	AWS D1.5 Joint detail Fillet		
		Amperes	Volts				
AS REQ.	<u>7018</u> 1/8 (3.2)	70-170	22-26	AS REQ.	<u>1F</u>		
	5/32 (3.9)				120-225	22-26	 3/16 To 3/8 (5 To 10)
	3/16 (4.8)	170-300	24-27				
	8018 1/8 (3.2)				90-160	22-26	 3/16 To 5/16 (5 To 8)
	5/32 (3.9)	120-225	22-26				
	3/16 (4.8)				180-290	24-27	
7028 5/32 (3.9)	170-270	22-26					
3/16 (4.8)			210-330	24-27			

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in applicable AWS codes or contract specifications

Procedure no. 401

Revision no. _____

Form III-2



Contractor Casco Bay Steel

Authorized By Paul E. Hoodale

Date 8/28/10

State of Vermont
PDD/Structures Design Section
One National Life Drive
Montpelier, VT 05633-5001
www.aot.state.vt.us

Agency of Transportation

[phone] 802-828-2621
[fax] 802-828-3566
[ttd] 800-253-0191

April 11, 2011

The Fort Miller Company, Inc.
P.O. Box 98
Schuylerville, NY 12871

Re: Chester BRF 025-1(28) VT 103, Bridge 8

We have reviewed the Precast Concrete Approach Slab details [Item #900.620, Special Provision (Precast Approach Slab, Super-Slab)(Bridge 8)] for the above project (Vendor's Job #12511) received in this office on 4/4/11.

All sheets (S1 – S3) are Approved or Approved As Noted. Please see the comments in red on the attached drawings.

Advance notification as specified in Subsection 540.06 must be provided. Any material fabricated prior to the notification date or receipt of the approved drawings, is subject to rejection without further cause.

Please let me know if you have questions.

Sincerely,



Christopher P. Williams, P.E.
Structures Project Manager

Attachments

cc: Resident Engineer – Jeremy Reed
 Concrete Inspector – Jim Wild
 Contractor – Cold River Bridges
 Materials & Research (C&IA Unit) - letter only
 Construction Division - letter only
 Files (CPW)

GENERAL NOTES:

- 1) FINE GRADING OF EXISTING SUBBASE SHALL BE COMPLETED BY CONTRACTOR WITH A $\frac{1}{8}$ " TOLERANCES TO FOLLOW (SUPER-SLAB™) SYSTEM GRADING TOLERANCES.
- 2) CONTRACTOR SHALL INSTALL PRECAST CONCRETE APPROACH SLABS (SUPER-SLAB™) IN ACCORDANCE WITH ITEM# 900.620
- 3) CONTRACTOR TO CLEAN AND FILL CRACKS AND JOINTS IN ACCORDANCE WITH CONTRACT PLANS.
- 4) CONTRACTOR SHALL PROVIDE AND INSTALL PRECAST CONCRETE APPROACH SLAB BEDDING & DOWEL GROUT.
- 5) POSITION OF REINFORCEMENT TO BE MAINTAINED WITH THERMOPLASTIC CHAIRS OR PLASTIC TIPPED BOLSTERS.
- 6) FABRICATION OF PRECAST APPROACH SLABS SHALL CONFORM TO ITEM# 900.620.
- 7) FORT MILLER TO PROVIDE PRECAST CONCRETE (SUPER-SLAB™) INSTALLATION & GRADING MANUALS TO THE CONTRACTOR.

CONCRETE DATA:

CONCRETE COMPRESSIVE STRENGTH:
 28-DAY STRENGTH = 5,000 psi
 STRIPPING STRENGTH = 3,500 psi
MIX DESIGN: 3,000 psi
 MIX CODE: SP249
 SUBMITTED UNDER SEPARATE COVER.

CURING:

ALL SUPER-SLAB APPROACH SLAB WILL BE PRECAST INSIDE A FULLY ENCLOSED, HEATED BUILDING. THEREFORE, DURING THE CASTING, CURING AND STRIPPING PHASES THE UNITS WILL NOT BE SUBJECTED TO DIRECT SUNLIGHT, DRYING WINDS OR AMBIENT TEMPERATURES OUTSIDE OF THE 50°F - 80°F RANGE.

AFTER EACH OF THE SLABS ARE CAST AND AS SOON AS THE LAST FINISHING OPERATION IS COMPLETED THE TOP-IN-FORM SURFACE OF THE UNITS WILL BE COVERED WITH ONE (1) LAYER OF WHITE POLYETHYLENE FILM SUPPORTED IN SUCH A WAY AS TO PREVENT ANY MARRING OF THE UNITS' TOP SURFACES.

ALL OF THE UNITS WILL REMAIN IN THE CASTING FORM(S) WITH THE WHITE POLYETHYLENE FILM COVERING THEIR TOP SURFACES UNTIL THE UNITS HAVE REACHED 70% OF THE SPECIFIED 28-DAY CYLINDER STRENGTH AS DETERMINED BY CYLINDERS KEPT DIRECTLY NEXT TO AND SUBJECTED TO THE SAME CONDITIONS AS THE UNITS THAT THEY REPRESENT. AFTER THIS STRENGTH HAS BEEN ATTAINED THE UNITS MAY BE REMOVED FROM THE CASTING FORMS (BUT SHALL REMAIN IN THE BUILDING) AND THEN THE TOP SURFACE OF THE SUPER-SLABS SHALL BE COVERED WITH TWO LAYERS OF APPROVED BURLAP PRE-SOAKED AND FULLY SATURATED WITH WATER. THE BURLAP SHALL THEN BE COVERED WITH ONE (1) LAYER OF LAPPED WHITE POLYETHYLENE FILM. THE BURLAP LAYERS SHALL BE KEPT CONTINUOUSLY WET USING A SOAKER HOSE ON TOP OF THE BURLAP AND BELOW THE POLYETHYLENE SHEET. THE WET BURLAP AND WHITE POLYETHYLENE SHALL REMAIN IN PLACE UNTIL THE SPECIFIED 28-DAY CYLINDER STRENGTH HAS BEEN ATTAINED. AT THAT TIME THE BURLAP AND POLYETHYLENE MAY BE REMOVED FROM THE APPROACH SLABS AND MAY BE REMOVED FROM THE BUILDING FOR STORAGE.

TOLERANCES:

ALL UNITS SHALL BE CHECKED FOR COMPLIANCE WITH THE TOLERANCES LISTED BELOW, AFTER THE UNITS HAVE COMPLETED THE CURING PHASE AND WITHIN THREE DAYS OF ACTUAL SHIPMENT. THE INSPECTOR SHALL DOCUMENT ANY UNIT WITH DIMENSIONS OUT OF TOLERANCE. ANY UNIT WHICH FAILS TO MEET THESE TOLERANCES COULD BE SUBJECT TO REJECTION.

LENGTH, WIDTH, THICKNESS: $\pm \frac{1}{8}$ "
 OVERALL PANEL SQUARENESS:
 DIFFERENCE IN
 DIAGONALS NOT TO EXCEED $\frac{3}{16}$ "
 EDGE SQUARENESS: $\frac{1}{8}$ " IN 10" (IN
 RELATION
 TO TOP AND BOTTOM
 SURFACES)
 LIFTING LOCATION: ± 6 "
 GROUT CHANNEL LOCATION: ± 4 "

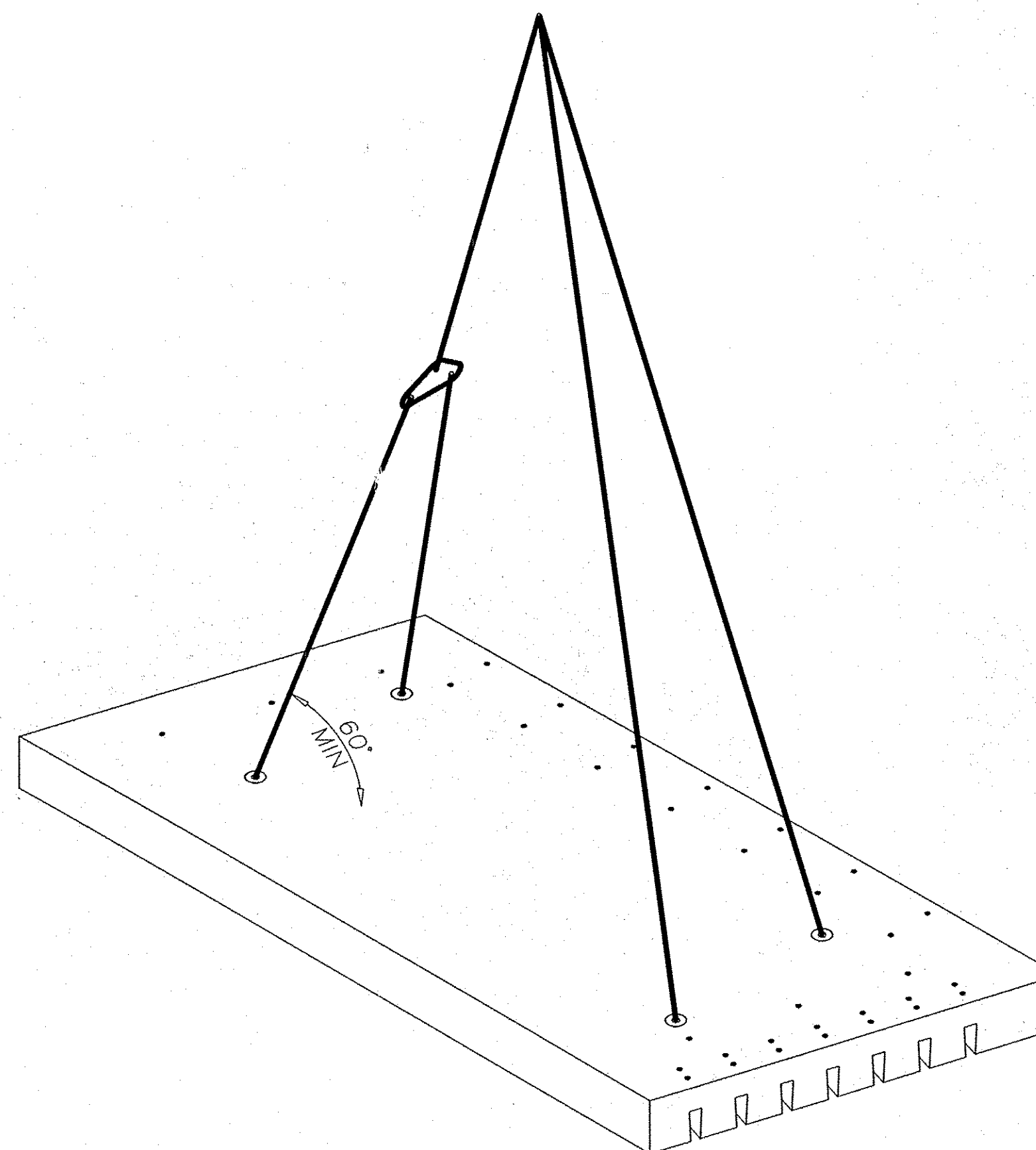
PRODUCTION SCHEDULE:

- 1) UNITS SHALL BE FABRICATED ON A FIVE DAY SCHEDULE. NUMBER OF UNITS TO BE PRODUCED PER DAY SHALL BE (1)±.
- 2) MARKING: EACH UNIT SHALL BE MARKED WITH THE FOLLOWING INFORMATION:
 PROJECT#: BRF 025-1 - RTE 103
 DATE CAST AGENCY: VAOT
 FM PROJECT #12511 MARK#

MANUFACTURING SPECIFICATION: VAOT

FOAM GASKET REPAIR PROCEDURE:

PRIOR TO INSTALLATION, ALL PANELS SHALL BE INSPECTED BY THE CONTRACTOR FOR MISSING OR DAMAGED GASKET MATERIAL. ANY GASKET MATERIAL THAT HAS BEEN DISPLACED OR WILL OTHERWISE COMPROMISE THE GROUTING OPERATION SHALL BE REPLACED BY THE CONTRACTOR IN THE FIELD.



LIFTING SCHEME

ALL LIFTING TO BE ACCOMPLISHED USING EQUALIZATION SLINGS WHERE ALL LIFTING ANCHORS ARE TO BE ENGAGED DURING LIFTING. MINIMUM 60° SLING ANGLE REQUIRED.

SHIPPING:

- 1) NO UNIT SHALL BE SHIPPED UNTIL THE REQUIRED 28-DAY STRENGTH HAS BEEN ATTAINED.
- 2) EACH UNIT SHALL BE CLEARLY MARKED WITH THE MARKINGS DESCRIBED ABOVE UNDER "PRODUCTION SCHEDULE".
- 3) ALL MARKINGS SHALL BE INDELIBLE AND SHALL BE PLACED ON A SURFACE WHICH WILL NOT BE EXPOSED TO VIEW, AFTER CONSTRUCTION IS COMPLETE.

MISCELLANEOUS NOTES:

- 1) PANEL LIFTING INSERTS TO BE DAYTON SUPERIOR P-52 8x13 $\frac{3}{8}$ " SWIFT LIFT HDG ANCHOR.
- 2) LIFTING TO BE ACCOMPLISHED USING DAYTON SUPERIOR P-50 8T SWIFT LIFT LIFTING EYE.
- 3) ALL FEMALE END TIE BARS TO BE #6 SUPERIOR DB-SAE COUPLERS ($\frac{3}{8}$ "-9UNC THREAD).
- 4) ALL MALE END TIE BARS TO BE #6 SUPERIOR DI "DOWEL-INS" ($\frac{3}{8}$ "-9UNC THREAD).
- 5) CONTRACTOR SUPPLIED ITEMS INCLUDE THE FOLLOWING:
 A) STRUCTURAL GROUT USED FOR TRANSVERSE & LONGITUDINAL CONNECTIONS.
 B) BEDDING GROUT FOR UNDER SLAB.
 C) STRUCTURAL GROUT FOR ALL LIFTING POCKETS.
 D) CABLES/SHACKLES/UNEQUAL LENGTH SLINGS FOR UNLOADING & SETTING.
 E) GROUT PUMP.
 F) DEMO SAW TO SAW CUT JOINTS.
 G) HIGHWAY JOINT SEALING MATERIAL, AS PER SPECIFICATION.
 H) BOND BREAKING AGENT.
 I) BACKER ROD
 J) GREAT STUFF FOAM OR GROUT DAM MATERIAL.

SHIP LOOSE:

- 1) P-50 8T SWIFT LIFTING EYE (TO BE RETURNED) - (8) EA ITEM# 5338
- 2) 1" x 1" FOAM GASKET MATERIAL - (30) FT ITEM# 17863
- 3) FOAM GASKET GLUE - (1) QT ITEM# 21999
- 4) TECHNICAL SUPPORT ITEM# 7026
- 5) #6 DAYTON SUPERIOR D-108 HEADED EPOXY DOWEL-INS @ 6 $\frac{3}{4}$ " LONG - (54) EA ITEM# XXX

*ALL PRODUCTS MARKED "TO BE RETURNED" WILL BE RETURNED TO FORT MILLER VIA COMMON CARRIER AT THE EXPENSE OF THE CONTRACTOR.

RECEIVED

MAR 31 2011

COLD RIVER BRIDGES LLC

TABLE OF CONTENTS		
SHT #	TITLE	REV #
1	NOTE SHEET	1
2	PLAN & SECTION DETAILS	1
3	UNIT PLAN, REINFORCEMENT & SECTION DETAILS	1

TABLE OF UNITS				
MK #	QTY	AREA	VOL	WT
	ea	sf	cy	tons
S8-1	1	127.74	5.91	11.97
S8-2	1	134.37	6.22	12.59
S8-3	1	194.19	8.99	18.20
S8-4	1	177.22	8.20	16.62
S8-5	1	127.74	5.91	11.97
S8-6	1	134.37	6.22	12.59
S8-7	1	194.19	8.99	18.20
S8-8	1	177.22	8.20	16.62

RECEIVED
 COLD RIVER BRIDGES LLC
 APR 04 2011
 RESUBMIT APPROVED As Noted
 BY CW DATE 4/11/11

*SUPER-SLAB™ IS PROTECTED UNDER AT LEAST ONE OF US PATENT NUMBERS: 6,607,329 B2, 6,663,315, 6,709,192 AND 6,899,489 AND OTHER U.S. AND FOREIGN PATENTS PENDING. SUPER-SLAB™ IS A REGISTERED US TRADEMARK OWNED BY THE FORT MILLER CO., INC.

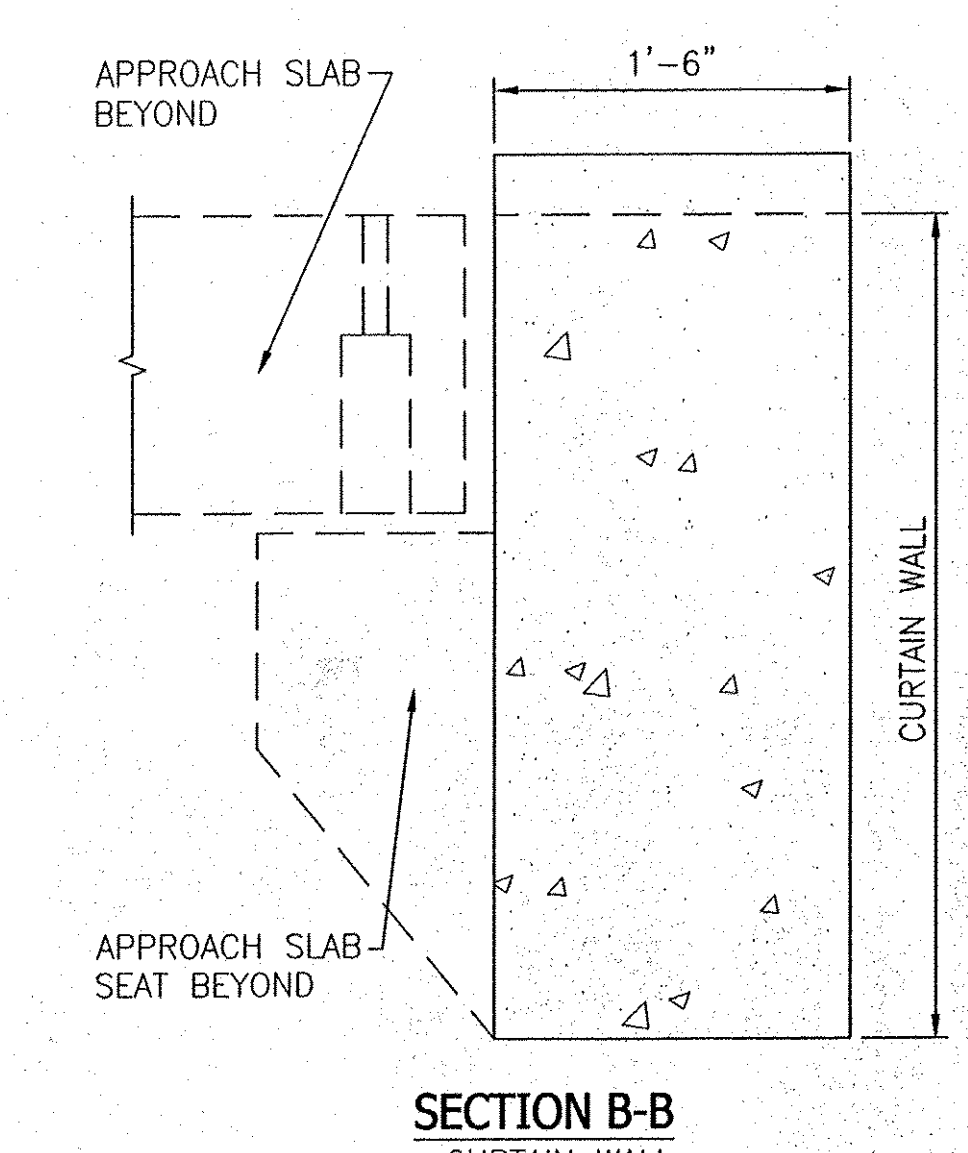
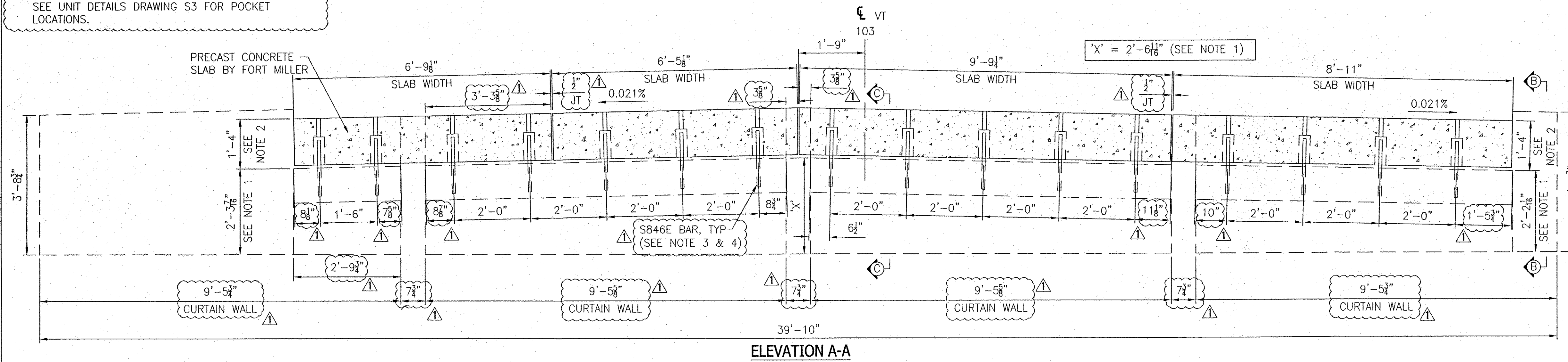
NOTE TO CONTRACTOR:
 THIS SHOP DRAWING REPRESENTS OUR INTERPRETATION OF THE PLANS AND SPECIFICATIONS, AND OUR CONTRACTUAL OBLIGATIONS FOR THIS PROJECT. PRIOR TO THE MANUFACTURE OF ANY ITEM FOR THIS PROJECT, ALL DIMENSIONS, METHODS OF CONSTRUCTION AND EXISTING CONDITIONS MUST BE CHECKED, CORRECTED AND/OR APPROVED BY OUR CUSTOMER. NO ITEM WILL BE SCHEDULED FOR PRODUCTION UNTIL WE HAVE BEEN NOTIFIED IN WRITING THAT OUR DRAWINGS HAVE BEEN APPROVED FOR FABRICATION. APPROVAL DELAYS WILL RESULT IN FABRICATION DELAYS. ANY ITEM THAT IS FABRICATED IN ACCORDANCE WITH APPROVED SHOP DRAWINGS THAT DOES NOT FIT THE CUSTOMER'S REQUIREMENTS WILL BE REMADE AND SHIPPED TO THE PROJECT ONLY AT THE CUSTOMER'S EXPENSE. AND ONLY AFTER RECEIPT OF A PURCHASE ORDER TO COVER THE ADDED EXPENSE. WE ASSUME NO RESPONSIBILITY FOR THE ALTERING OF OUR PRODUCTS TO ACCOMMODATE OTHER TRADES UNLESS REQUIRED INFORMATION IS FURNISHED AND SHOWN ON OUR SHOP DRAWINGS AT THE TIME THEY ARE APPROVED FOR FABRICATION BY OUR CUSTOMER.

ALL DATA CONTAINED HEREIN IS PROPRIETARY TO AND OWNED BY THE FORT MILLER CO., INC. AND IS SUBMITTED IN CONFIDENCE FOR EVALUATION PURPOSES ONLY. THIS DATA CANNOT BE DISCLOSED OR COPIED WITHOUT EXPRESS WRITTEN PERMISSION FROM FORT MILLER. FM COPYRIGHT (C) 2008.

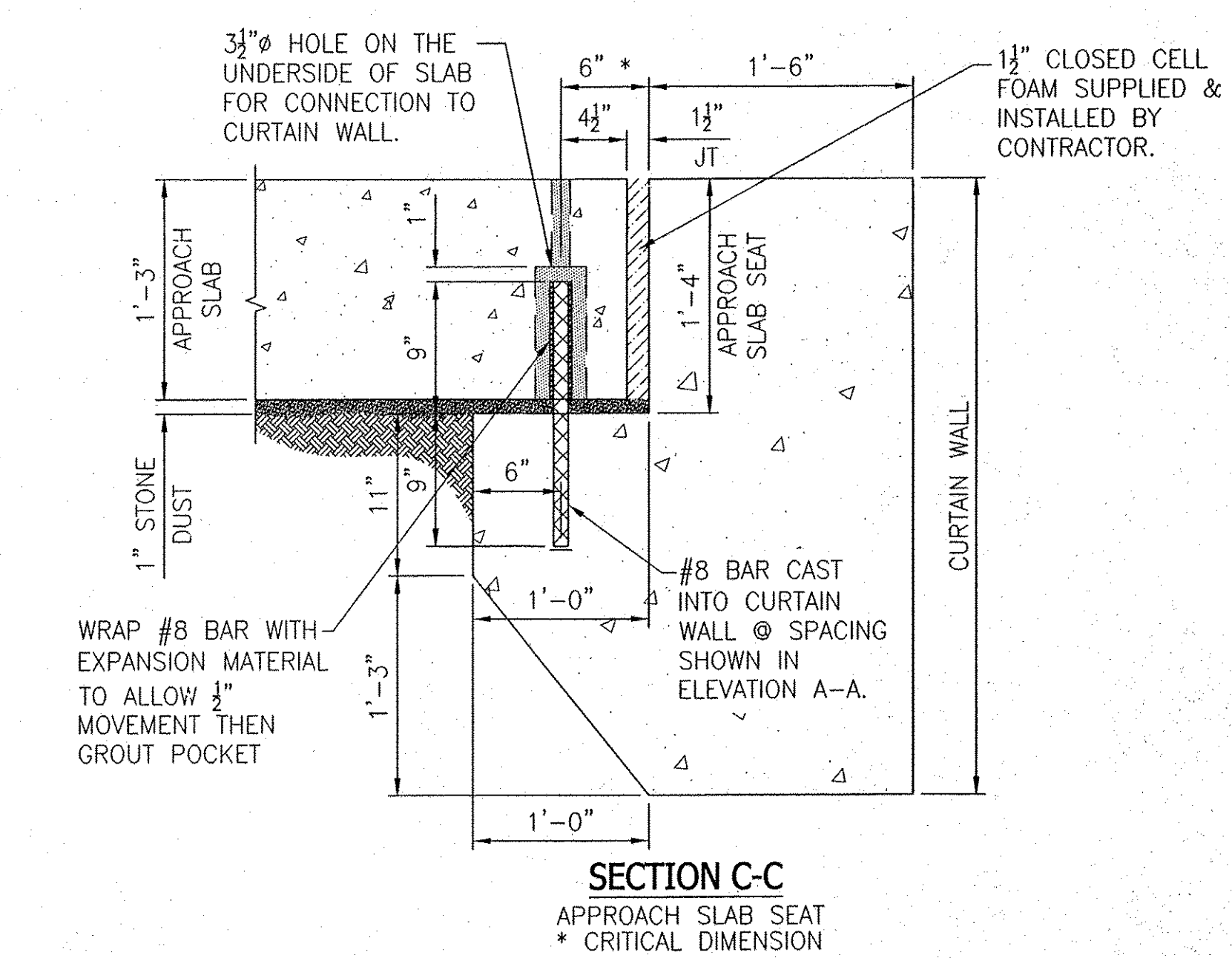
△	3-28-11	TDS	PER ENG. COMMENTS, T.O.C., T.O.U.
NO.	DATE	BY	REVISIONS
THE FORT MILLER Co., Inc. P.O. BOX 98 SCHUYLERVILLE, NY 12871 (518) 695-5000 (518) 695-4970 FAX WWW.FORTMILLER.COM			F.M. JOB NO. 12511
PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103 PROJECT: BRF 025-1(28) - BRIDGE #8 SUBJECT: ITEM# 900.620 NOTE SHEET			DATE: 2-21-11 DRN. BY: TDS CHK. BY: SDH SCALE: NONE SHEET NO. 1 OF 3
CONTRACTOR: COLD RIVER BRIDGES, LLC. CONTRACTOR ADDRESS: PO BOX 1076 WALPOLE, NH 03608			DWG. NO. S1
ENGINEER/ARCHITECT: VAOT			

NOTES:

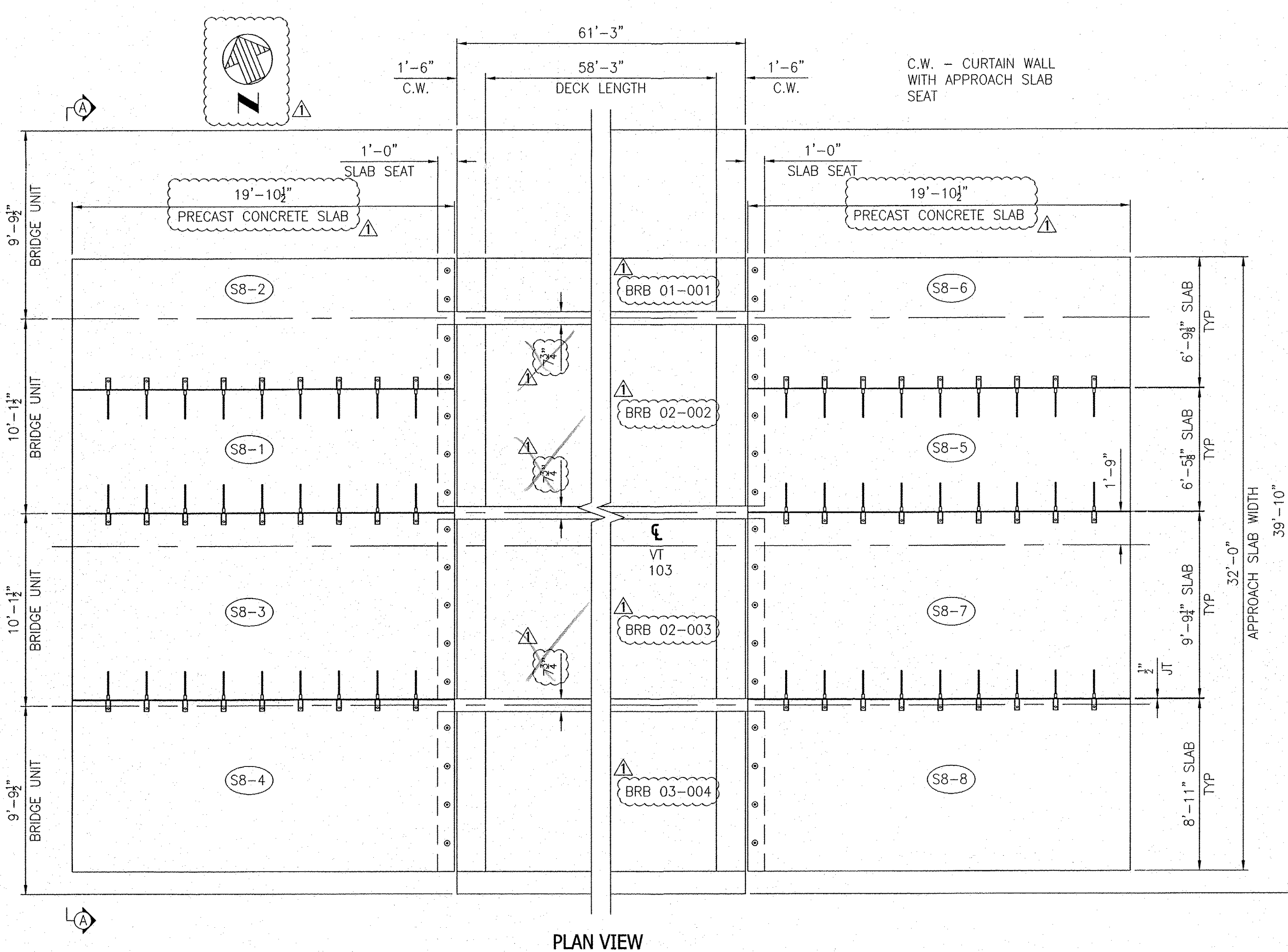
1. THE CURTAIN WALL APPROACH SLAB SEAT TO BE PARALLEL WITH THE TOP OF THE NEXT BEAM DECK.
2. THE APPROACH SLAB SEAT NEEDS TO BE 1'-4" DEEP FOR A 1'-3" APPROACH SLAB. SECTION C-C SHOWS THE REQUIRED SEAT DIMENSIONS.
3. ALL S846E BARS PROTRUDING FROM CURTAIN WALL TO BE PERPENDICULAR TO APPROACH SEAT.
4. DIMENSIONS SHOWN FOR THE S846E BARS ARE TAKEN ON THE CURTAIN WALLS NOT PRECAST SLABS. SEE UNIT DETAILS DRAWING S3 FOR POCKET LOCATIONS.



SETTING SEQUENCE:
 WEST SIDE: SEQUENTIALLY S8-1 THRU S8-4 OR S8-1, S8-3, THEN S8-2 OR S8-4 NEXT.
 EAST SIDE: SEQUENTIALLY S8-5 THRU S8-8 OR S8-5, S8-7, THEN S8-6 OR S8-8 NEXT.

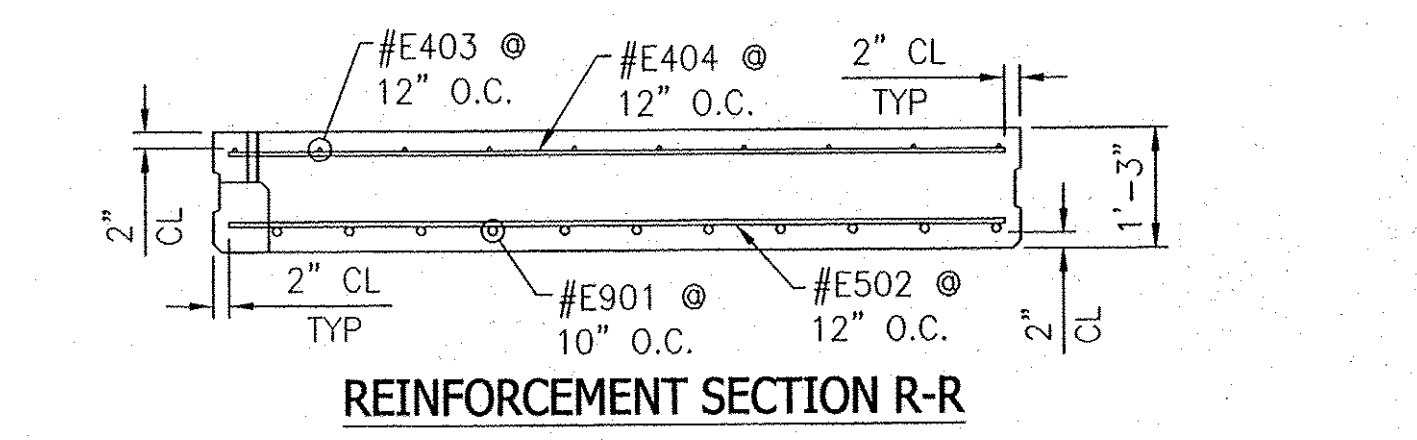
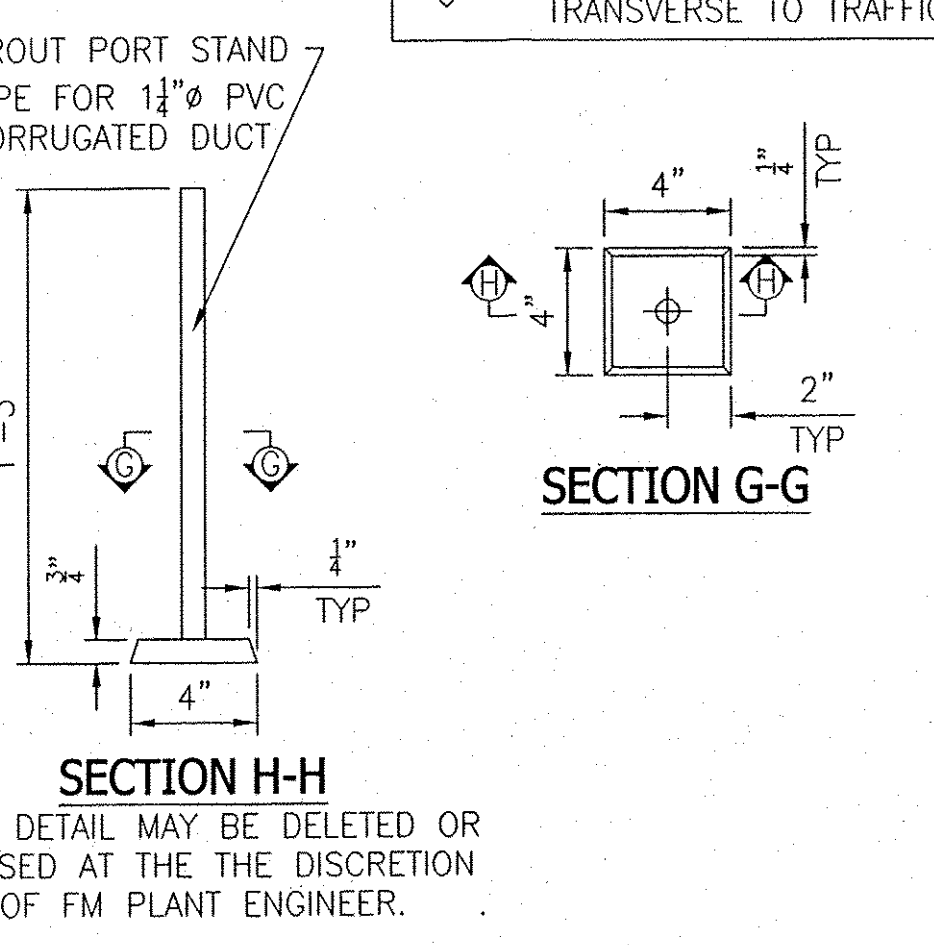
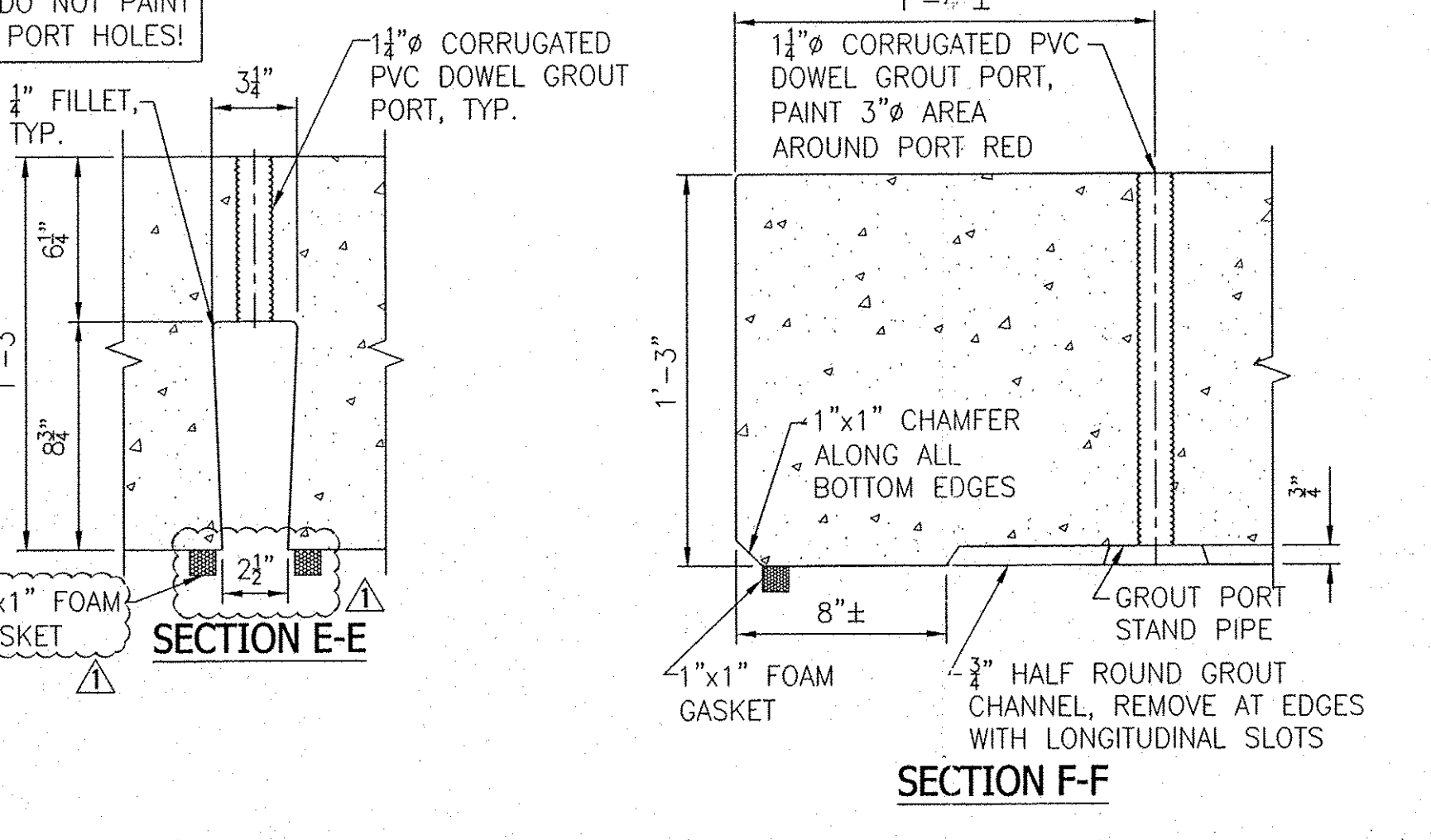
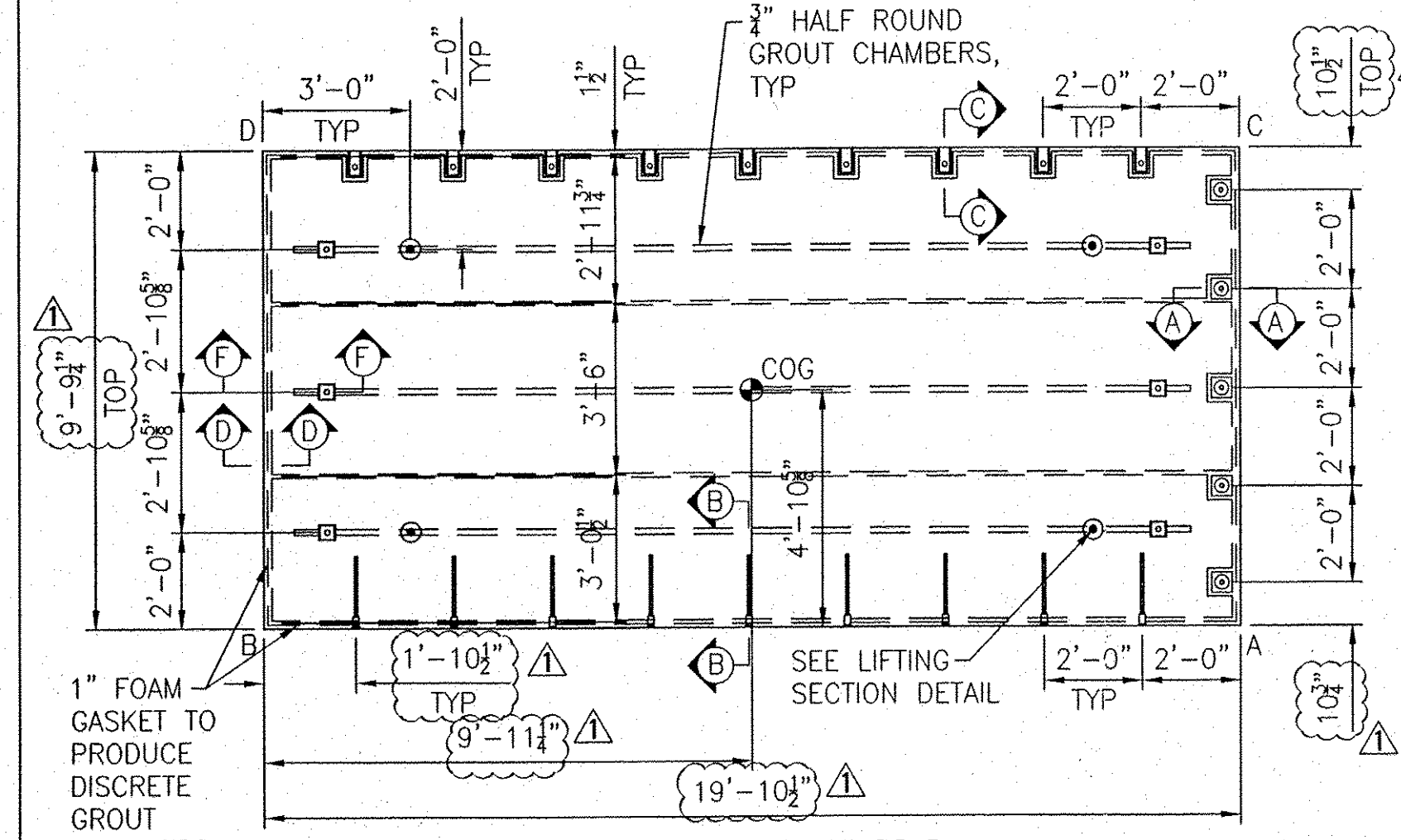
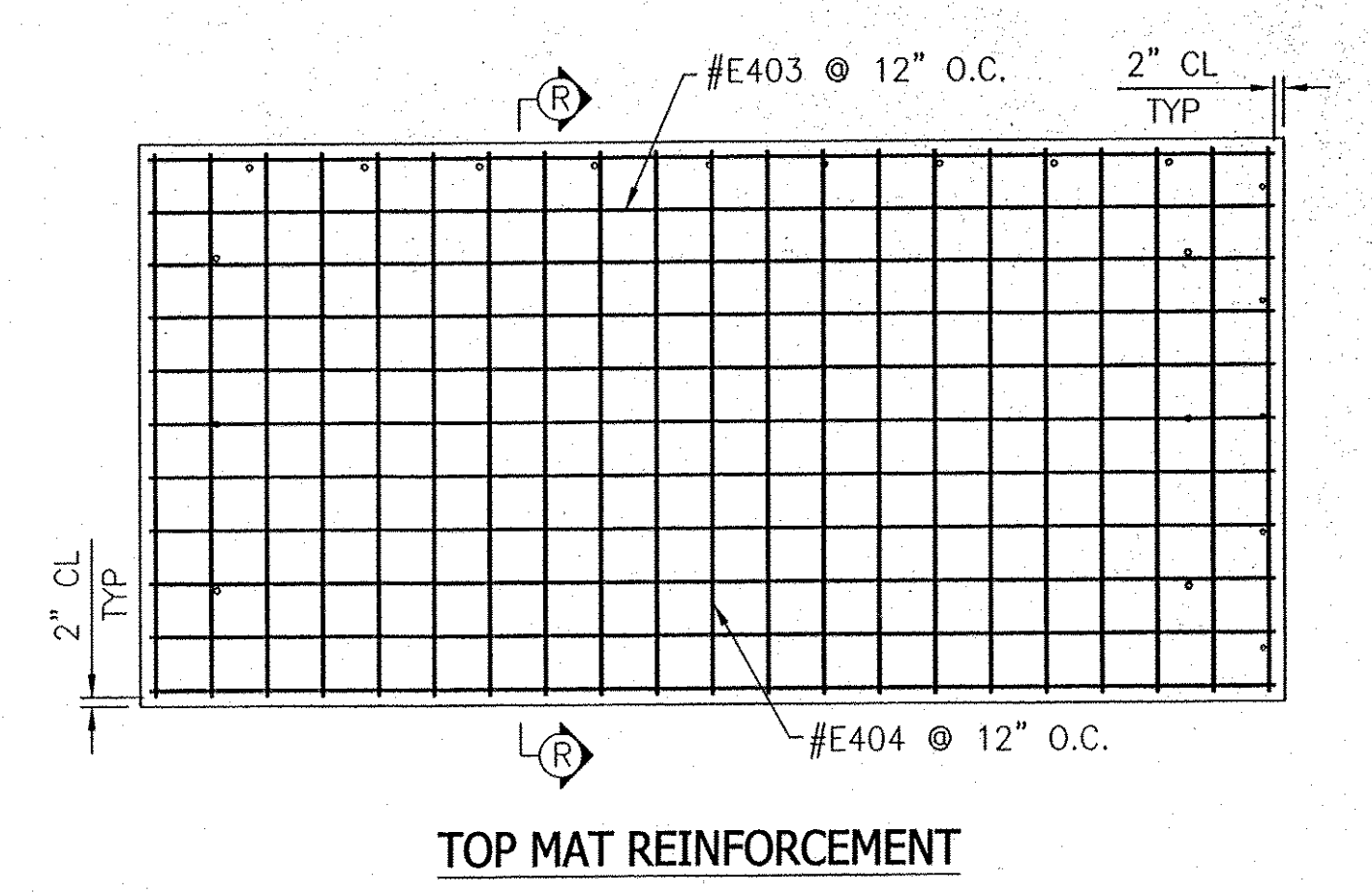
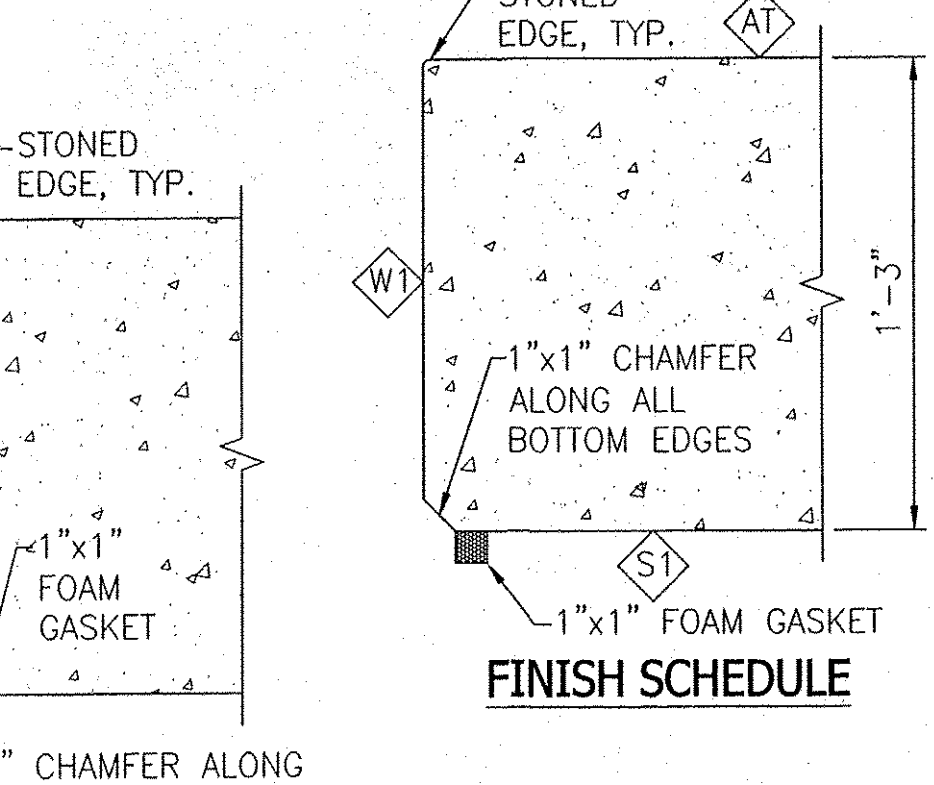
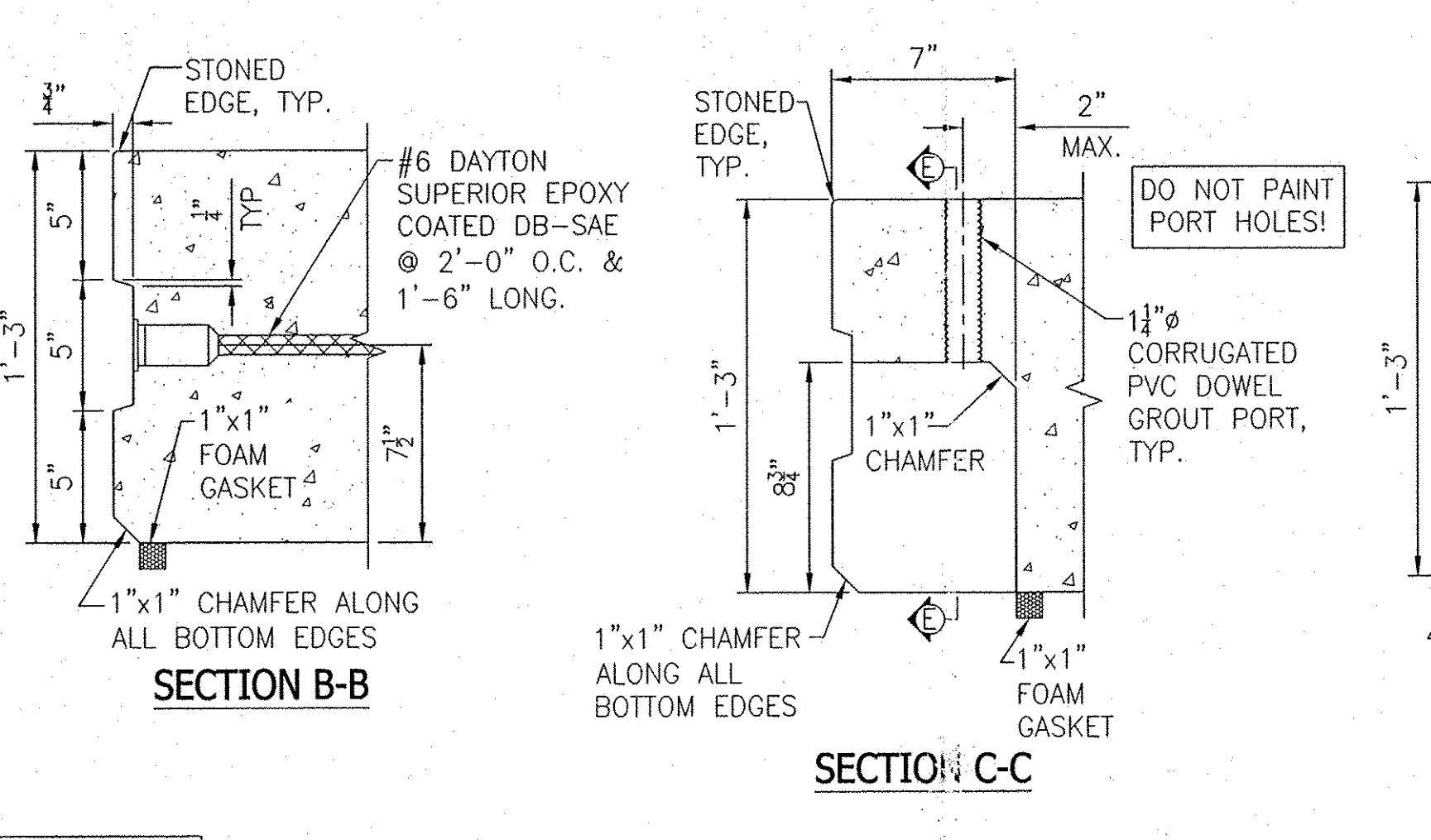
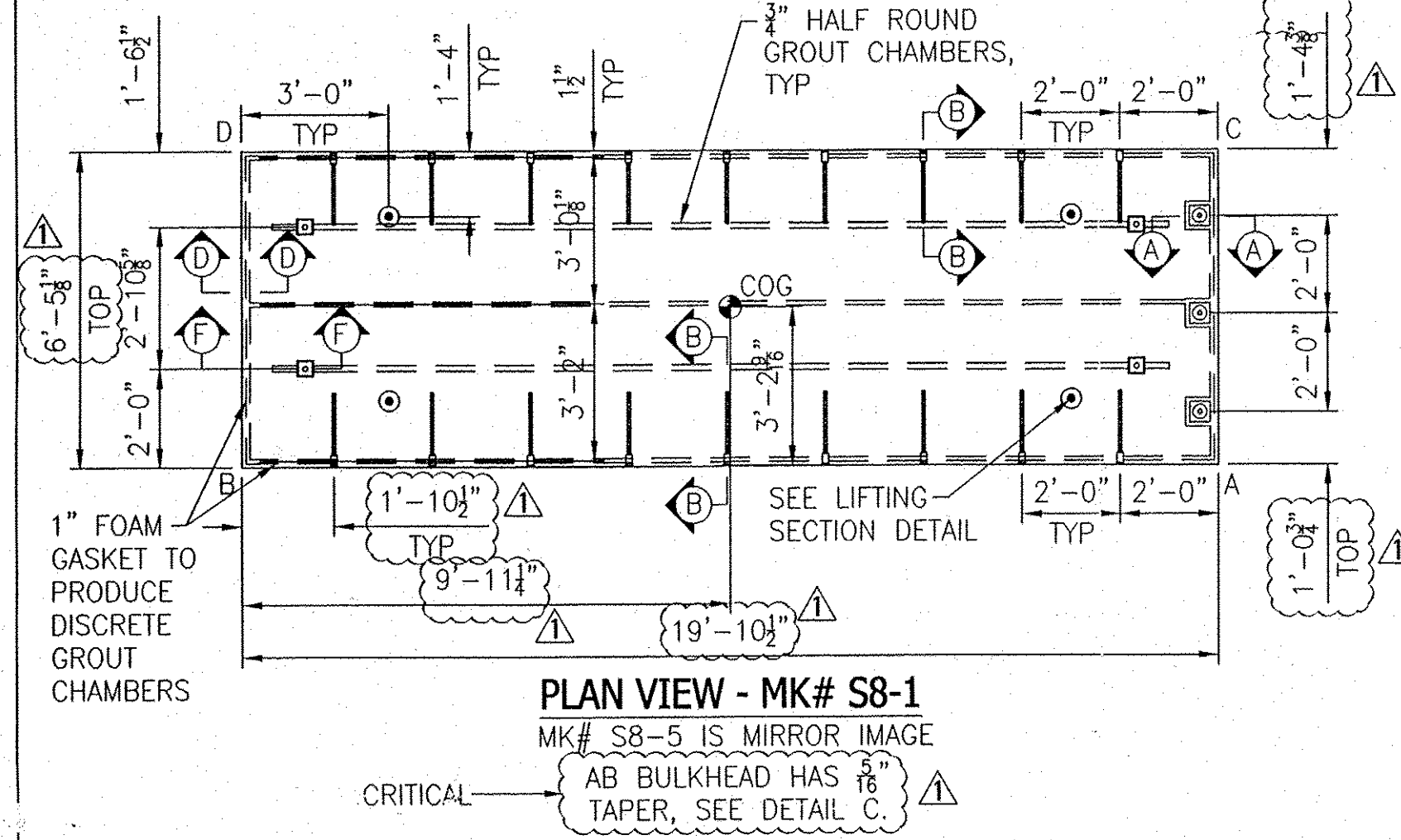
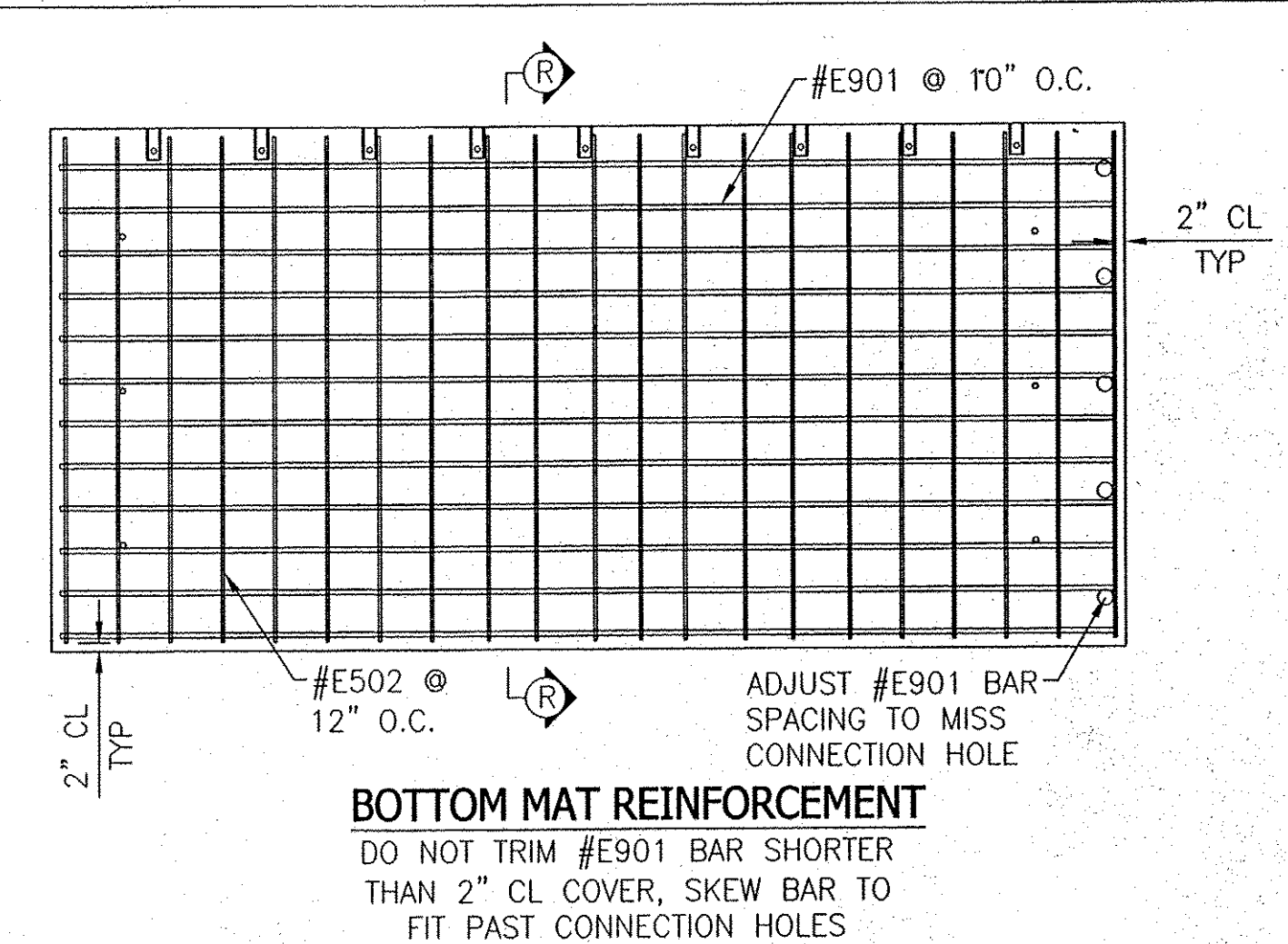
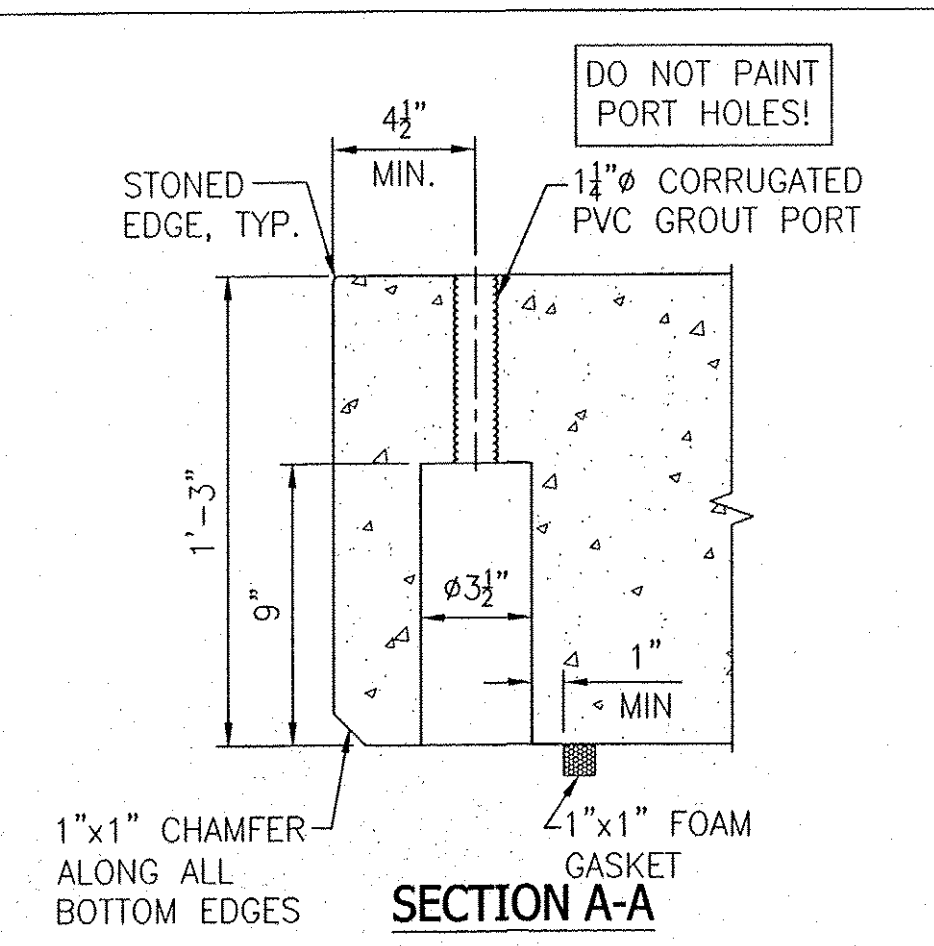
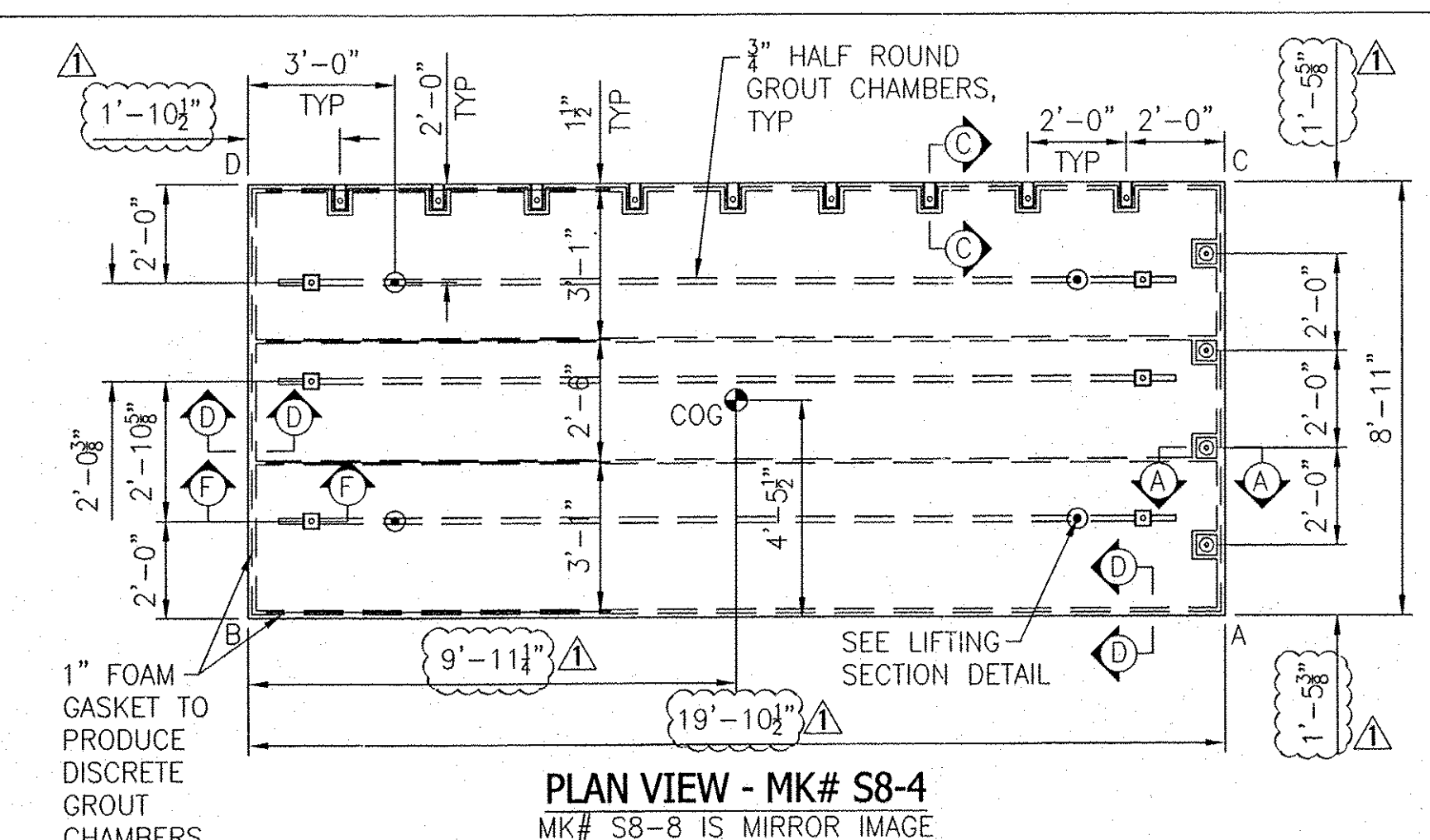
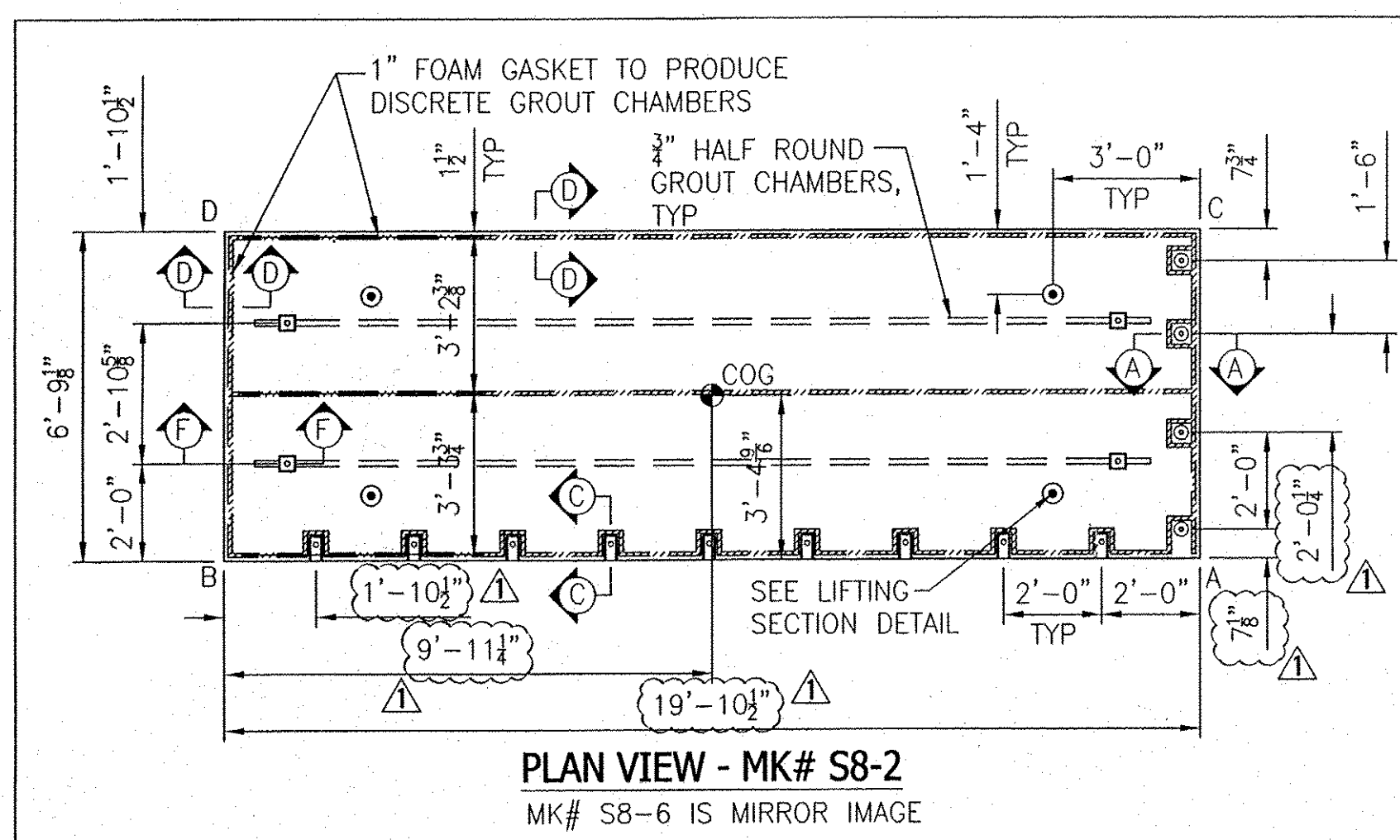


*SUPER-SLAB® IS PROTECTED UNDER AT LEAST ONE OF US PATENT NUMBERS; 6,607,329 B2, 6,663,315, 6,709,192 AND 6,899,489 AND OTHER U.S. AND FOREIGN PATENTS PENDING. SUPER-SLAB® IS A REGISTERED US TRADEMARK OWNED BY THE FORT MILLER CO., INC.



3-28-11	TDS	PER ENG. COMMENTS, ADDED NOTES & DIMENSIONS
NO. DATE BY REVISIONS		
THE FORT MILLER Co., Inc. P.O. BOX 98 SCHUYLERVILLE, NY 12871 (518) 695-5000 (518) 695-4970 FAX WWW.FORTMILLER.COM		F.M. JOB NO. 12511
PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103		DATE: 2-21-11
PROJECT: BR 025-1(28) - BRIDGE #8		DRN. BY: TDS
SUBJECT: PLAN, SECTION & DETAILS		CHK. BY: SDH
CONTRACTOR: COLD RIVER BRIDGES, LLC.		SCALE: NONE
CONTRACTOR ADDRESS: PO BOX 1076 WALPOLE, NH 03608		SHEET NO. 2 OF 3
ENGINEER/ARCHITECT: VAOT		DWG. NO. S2

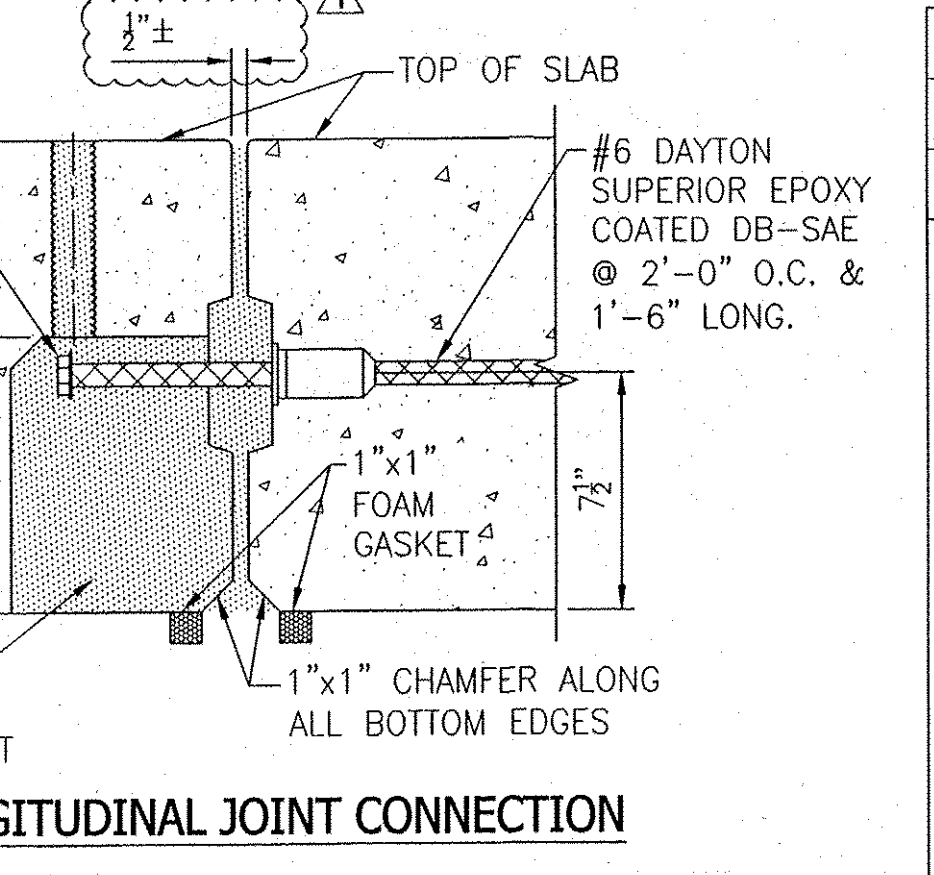
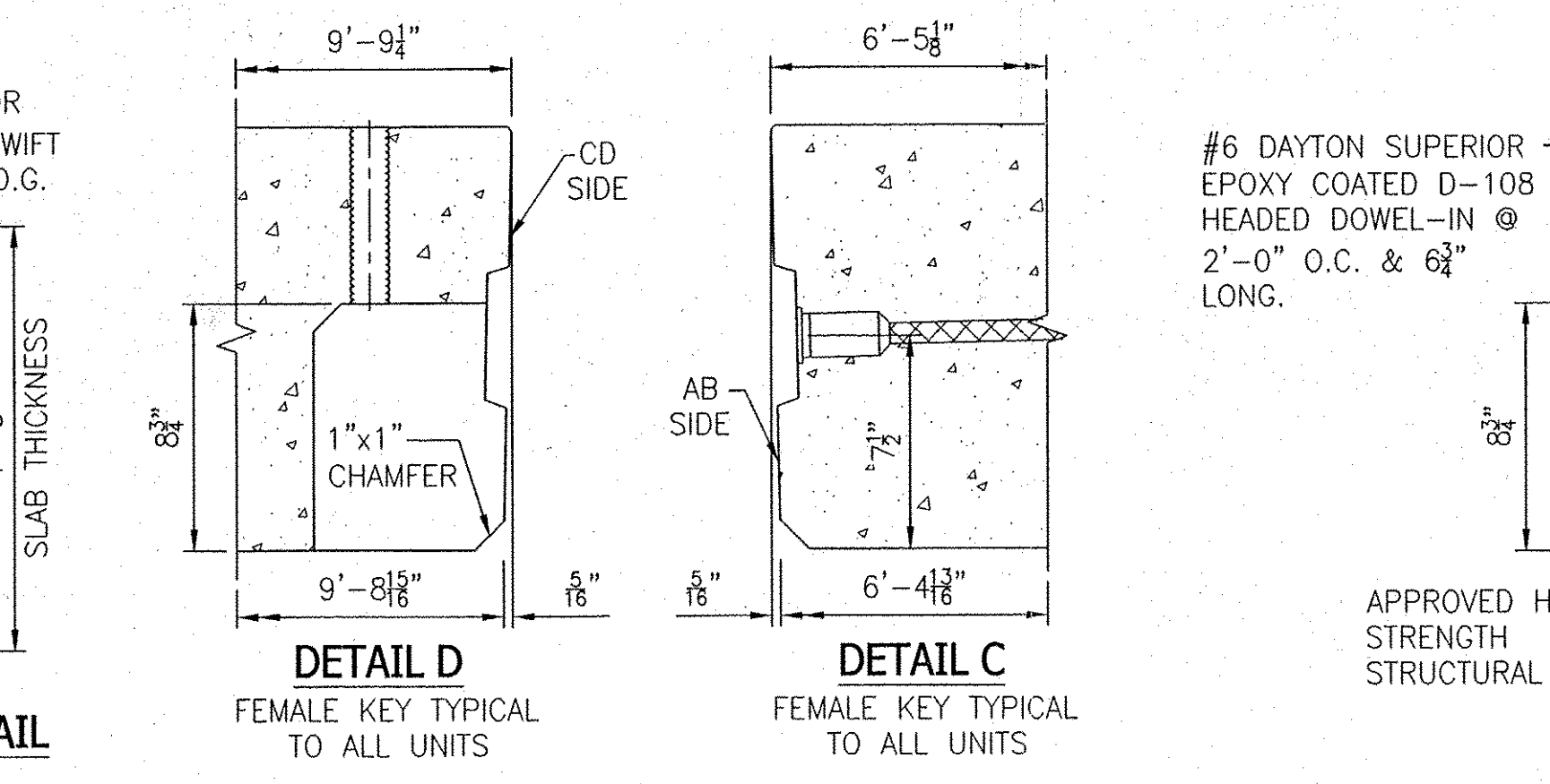
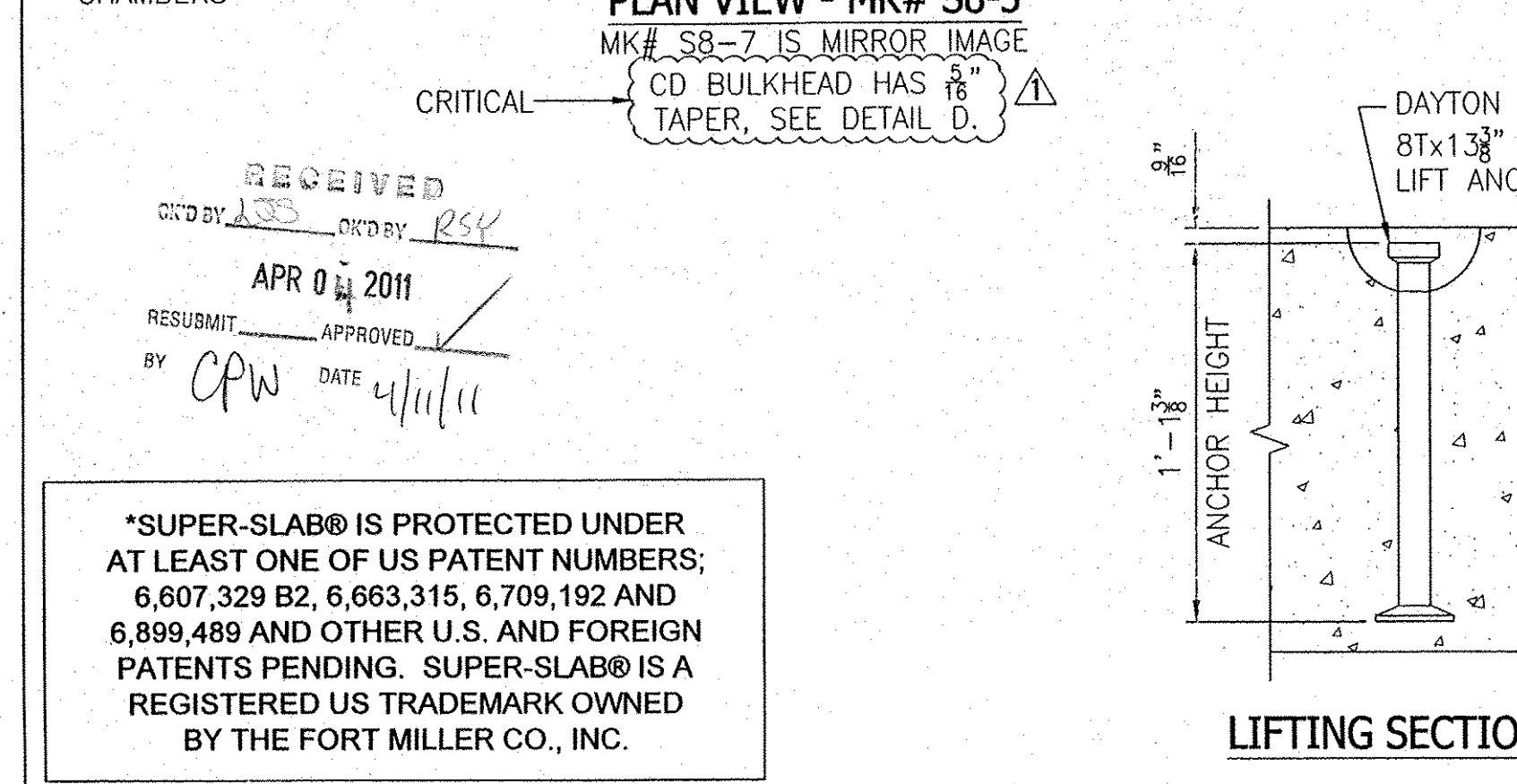
RECEIVED
 APR 0 4 2011
 APPROVED: [Signature]
 DATE: 4/1/11



REINFORCEMENT SECTION

	E901		E502		E403		E404	
	QTY	LENGTH	QTY	LENGTH	QTY	LENGTH	QTY	LENGTH
S8-1	9	19' 6 1/2"	21	6' 1"	8	19' 6 1/2"	21	6' 1"
S8-2	9	19' 6 1/2"	21	6' 5"	8	19' 6 1/2"	21	6' 5"
S8-3	13	19' 6 1/2"	21	9' 5 1/4"	11	19' 6 1/2"	21	9' 5 1/4"
S8-4	12	19' 6 1/2"	21	8' 7"	10	19' 6 1/2"	21	8' 7"
S8-5	9	19' 6 1/2"	21	6' 1"	8	19' 6 1/2"	21	6' 1"
S8-6	9	19' 6 1/2"	21	6' 5"	8	19' 6 1/2"	21	6' 5"
S8-7	13	19' 6 1/2"	21	9' 5 1/4"	11	19' 6 1/2"	21	9' 5 1/4"
S8-8	12	19' 6 1/2"	21	8' 7"	10	19' 6 1/2"	21	8' 7"

ALL REINFORCEMENT IS EPOXY COATED.



REVISIONS

NO.	DATE	BY	PER ENG. COMMENTS, ADDED NOTES
3-28-11	TDS		

THE FORT MILLER Co., Inc.
P.O. BOX 98
SCHULERVILLE, NY 12871
(518) 695-5000
(518) 695-4970 FAX
WWW.FORTMILLER.COM

F.M. JOB NO. 12511

DATE: 2-21-11
DRN. BY: TDS
CHK. BY: SDH
SCALE: NONE
SHEET NO. 3 OF 3
DWG. NO. S3

PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103
PROJECT: BR# 025-1(28) - BRIDGE #8
ITEM# 900.620
SUBJECT: UNIT PLAN, REINFORCEMENT & SECTION DETAILS
CONTRACTOR: COLD RIVER BRIDGES, LLC.
CONTRACTOR ADDRESS: PO BOX 1076
WALPOLE, NH 03608
ENGINEER/ARCHITECT: VAOT

GENERAL NOTES:

1. DO NOT SCALE FROM THE DRAWINGS. IF A REQUIRED DIMENSION IS NOT PROVIDED, CONSULT THE ENGINEER.
2. IF ANY OF THE WORK TO BE DONE AS SHOWN ON THE DRAWINGS DOES NOT CORRESPOND WITH THE EXISTING FIELD CONDITIONS, CONTACT THE ENGINEER PRIOR TO PROCEEDING WITH THE WORK IN QUESTION.
3. FIELD VERIFY ALL ELEVATIONS PRIOR TO THE START OF CONSTRUCTION. IF THERE ARE ANY DISCREPANCIES, CONSULT THE ENGINEER PRIOR TO PROCEEDING WITH THE WORK IN QUESTION.
4. SHOP DRAWINGS WERE DEVELOPED USING THE FOLLOWING RESOURCES FOR THE CONTRACT:
STATE OF VERMONT AGENCY OF TRANSPORTATION, PROPOSED IMPROVEMENT BRIDGE PROJECT
TOWN OF CHESTER
COUNTY OF WINDSOR
ROUTE NO. VT RT 103, PRINCIPAL ARTERIAL, NATIONAL HIGHWAY SYSTEM, BRIDGE 9
DATED 29-SEPT-2010, WITH REVISION DATE OF NONE.
5. IF THERE IS ADDITIONAL INFORMATION PERTINENT TO THE FABRICATION AND INSTALLATION OF THESE UNITS THAT IS NOT CONTAINED WITHIN THE RESOURCES LISTED ABOVE IT SHALL BE BROUGHT TO THE ATTENTION OF MICHE CORPORATION. FAILURE TO MAKE SUCH ADDITIONAL INFORMATION AVAILABLE SHALL RELIEVE MICHE CORPORATION OF ALL LIABILITIES ARISING FROM ERRORS OR OMISSIONS RELATED TO THE OMITTED INFORMATION.

WING WALL NOTES:

1. WING WALLS ARE DESIGNED IN ACCORDANCE WITH AASHTO "LRFD BRIDGE DESIGN SPECIFICATIONS", 4TH EDITION AND VAOT PROJECT SPECIFICATIONS.
2. WING WALLS ARE DESIGNED FOR LIVE LOAD SURCHARGE (PER AASHTO) AND BACKFILL MATERIAL IS ASSUMED TO HAVE THE DESIGN PARAMETERS LISTED IN THE PRECAST DESIGN CRITERIA.
3. WING WALLS SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 5,000 POUNDS PER SQUARE INCH (P.S.I.). THE CONCRETE SHALL BE SELF CONSOLIDATING CONCRETE.
4. ALL BACKFILL SHALL COMPLY WITH PROJECT SPECIFICATIONS. THE BACKFILL SHALL BE PLACED PER VAOT SPECIFICATIONS.
5. ALL EXPOSED EDGES EXCEPT WHERE NOTED SHALL BE CHAMFERED 3/4". ALL EXPOSED SURFACES SHALL BE TREATED WITH SILANE-SILOXANE (OR AS SPECIFIED BY CONTRACT SPECIFICATIONS) TO 1'-0" BELOW FINISHED GRADE BY OTHERS.

Subsection 704.08,
Granular Backfill
For Structures

Structures Copy

FABRICATION PLANT PRODUCTION SCHEDULE

1. DAILY PRODUCTION WILL PROCEED AT THE RATE OF APPROXIMATELY ONE WINGWALL SECTION EVERY DAY IN ONE LOT. UNITS WILL BE CAST IN A SIMILAR SEQUENCE AS IT IS TO BE TRANSPORTED AND FIELD ERECTED AS ORDERED BY THE CONTRACTOR. A DETAILED PLANT PRODUCTION SCHEDULE WILL BE KEPT AT THE PRECASTER'S FABRICATING PLANT AND MADE AVAILABLE TO INSPECTORS AS REQUIRED.

PRECAST DESIGN CRITERIA

1. APPLICABLE CODES: VAOT STANDARD SPECIFICATION FOR CONSTRUCTION, 2006; CONCRETE STEEL REINFORCING INSTITUTE; BRIDGE DESIGN SPECIFICATIONS, AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 4TH EDITION, 2007 WITH 2008 REVISIONS
2. FOUNDATION SOIL PARAMETERS:
*8.9 KSF NOMINAL SOIL BEARING RESISTANCE
- UNIT WEIGHT OF SOIL: 120 PCF
- 32' SOIL FRICTION ANGLE
3. RETAINED SOIL PARAMETERS:
*130 PCF UNIT WEIGHT
*32' SOIL FRICTION ANGLE
4. RESISTANCE FACTORS:
0.45 BEARING
0.8 SLIDING
0.95 FLEXING
0.90 SHEAR
5. CONCRETE DESIGN STRENGTH:
F'c = 5,000 PSI @ 28 DAYS
F'ci = 2,500 PSI (STRIPPING)

4. THESE PLANS ARE FOR SHOP PRODUCTION AND ARE NOT INTENDED TO REPLACE THE CONSTRUCTION REQUIREMENTS OF THE CONTRACT PLANS.

MATERIALS

1. ALL CONCRETE SHALL COMPLY WITH VAOT STANDARD SPECIFICATIONS 540.
2. REINFORCING STEEL SHALL CONFORM TO ASTM A-615 GRADE 60, UNCOATED.
ALL BARS ARE TO BE BENT COLD.
3. SUPPORTS FOR REINFORCEMENT SHALL COMPLY WITH CRSI RECOMMENDATIONS.
4. CASTING DATE SHALL BE SHOWN ON EACH PIECEMARK.

CURING

1. SHALL COMPLY WITH VAOT STANDARD SPECIFICATION 540.08.

PIECE MARKS

EACH PIECEMARK # WILL HAVE THE FOLLOWING STENCILED ONTO IT:

1. PIECEMARK NUMBER
2. DATE OF CASTING
3. LOT NUMBER - IF APPLICABLE
4. VT PROJECT NO. BRF 025-1 (37) (BRIDGE#9)
5. MICHE CORPORATION, INC.
6. CONTRACTORS NAME

TOLERANCES: PER AASHTO M259

PRODUCTION CONTROL PROCEDURES

1. CYLINDER SAMPLING AND CURING:
A. A MINIMUM OF TWO (2) CYLINDERS PER LOT WILL BE MADE IN ACCORDANCE WITH ASTM C31. CYLINDERS WILL BE TESTED IN ACCORDANCE WITH ASTM C39.
B. AIR CONTENT (ASTM C231), SPREAD PER SCC GUIDELINES, AND TEMPERATURE TESTS WILL BE TAKEN INITIALLY FOR FIRST LOAD, NOT TO EXCEED TEN (10) CUBIC YARDS.
C. THE CYLINDERS SHALL BE KEPT WITH THE PIECE UNTIL STRIPPING STRENGTH IS MET. A SUFFICIENT NUMBER OF CYLINDERS SHALL BE PREPARED FOR STRIPPING AND 28 DAY STRENGTH TESTING.

NOTE: 1 AIR TEST 1ST LOAD

2. CYLINDER BREAKS:
A. FOR EARLY STRENGTH VERIFICATION, CYLINDERS MAY BE BROKEN AT ANY TIME UP TO 28 DAYS AFTER CASTING. IF THE AVERAGE STRENGTH OF TWO (2) CYLINDERS MEETS OR EXCEEDS THE REQUIRED 28 DAY STRENGTH (WITH EACH CYLINDER HAVING A MINIMUM OF 95% OF THE REQUIRED 28 DAY STRENGTH), THE LOT SHALL BE ACCEPTED FOR STRENGTH.

3. QUALITY CONTROL TEST AND EQUIPMENT:
CYLINDER TESTER: FERNLY 500 SERIES WITH DR-2 DIGITAL READOUT CALIBRATED ANNUALLY

AIR METER: PRESSURE METER BY FORNEY (CALIBRATED MONTHLY)

SLUMP CONE: STANDARD 8" BASE, 4" AT RIM, 12" IN HEIGHT MEASURED IN ACCORDANCE WITH SCC GUIDELINES

SCALES FOR UNIT WEIGHT: MEASURED IN ACCORDANCE WITH ASTM C143 100 LBS. CAPACITY CALIBRATED TO THE NEAREST 1/10TH POUND YEARLY

CYLINDER MOLDS: 4" DIAMETER X 8" PLASTIC

4. CONCRETE TESTING AND AIR METER CALIBRATION WILL BE DONE BY PLANT PERSONNEL (A/CI GRADE I CERTIFIED) ALL TESTING PRODUCERS WILL BE OBSERVED BY VAOT INSPECTORS OR AUTHORIZED REPRESENTATIVES.

CASTING, STORAGE, SHIPPING, & ERECTING

- WINGWALLS SHALL BE FABRICATED AS FOLLOWS:
- WING FOOTING SHALL BE CAST FLAT ON A STEEL CASTING PLATE. AFTER STRIPPING STRENGTHS HAVE BEEN ACHIEVED, FOOTING SHALL BE STOOD UP INTO A VERTICAL POSITION.
 - WING STEM SHALL BE CAST ON A STEEL CASTING PLATE AGAINST THE FOOTING.
 - WINGS MAY BE STOOD UP OR LEFT LYING FLAT AND WILL BE CURED AND TRANSPORTED EITHER WAY.
 - IF WINGS ARE TO BE STOOD UP ON THE PROJECT SITE, IT SHALL BE DONE ON A SUBGRADE MATERIAL THAT WILL ALLOW FOR PRODUCT TO ROTATE ON BASE WITHOUT DAMAGE. THEY SHALL BE STOOD UP USING LIFTING ANCHORS CAST IN THE BACK SURFACE OF THE WALL.
 - WINGS SHALL BE MOVED INTO POSITION USING TWO LIFTERS ON THE FRONT SURFACE AND TWO LIFTERS ON THE TOP OF THE FOOTING SURFACE.
 - ALL PRODUCTS SHALL BE MOVED AND ERECTED UTILIZING CHAINS OR STRAPS ATTACHED TO PROVIDED LIFTING ANCHORS.
 - IT IS THE RESPONSIBILITY OF THE ERECTOR TO PROVIDE THE PROPER EQUIPMENT, CABLES AND PULLEYS TO SAFELY AND PROPERLY HANDLE THE PRECAST PRODUCTS. DETAILED HANDLING REQUIREMENTS SHALL BE COORDINATED BETWEEN THE PRECAST FABRICATOR AND ERECTORS.

PRECAST CUTOFF WALL NOTES:

1. ALL FOUNDATION CONCRETE (INCLUDING PEDESTAL WALL) SHALL HAVE A 28-DAY COMPRESSIVE STRENGTH OF 5,000 P.S.I. CEMENT USED SHALL MEET THE REQUIREMENTS OF ASTM C-150.
3. UNLESS NOTED OTHERWISE, ALL REINFORCING SHALL MEET THE REQUIREMENTS OF ASTM A-615 GRADE 60 DEFORMED STEEL BARS FOR CONCRETE REINFORCING. ALL BARS SHALL BE BENT COLD.
4. ALL EXPOSED EDGES EXCEPT WHERE NOTED SHALL BE CHAMFERED 3/4".
5. ALL FOOTINGS SHALL BE PLACED ON 1'-0" OF 3/4" CRUSHED STONE. ALL TOPSOIL, LOOSE FILL, AND DELETERIOUS MATERIALS SHALL BE REMOVED BEFORE PLACING BACKFILL.
6. EACH CUTOFF WALL SHALL BE PROVIDED WITH 2 LIFTING ANCHORS IN THE TOP FOR SETTING.
7. EACH SECTION SHALL WEIGH AS SHOWN.

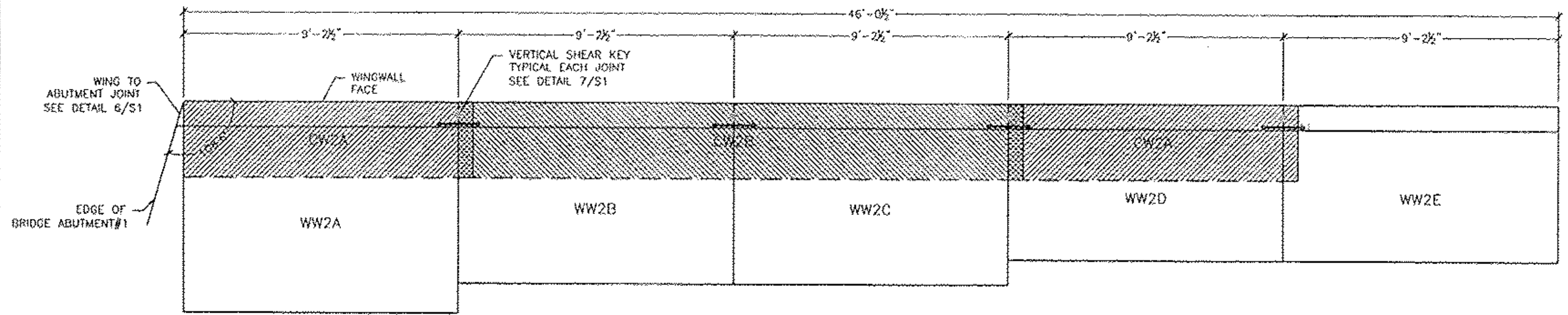
PROJECT:

VAOT # BRF 025-1 (37)
VT RT 103,
PRINCIPAL ARTERIAL,
NATIONAL HIGHWAY SYSTEM,
BRIDGE 9
CHESTER, VT

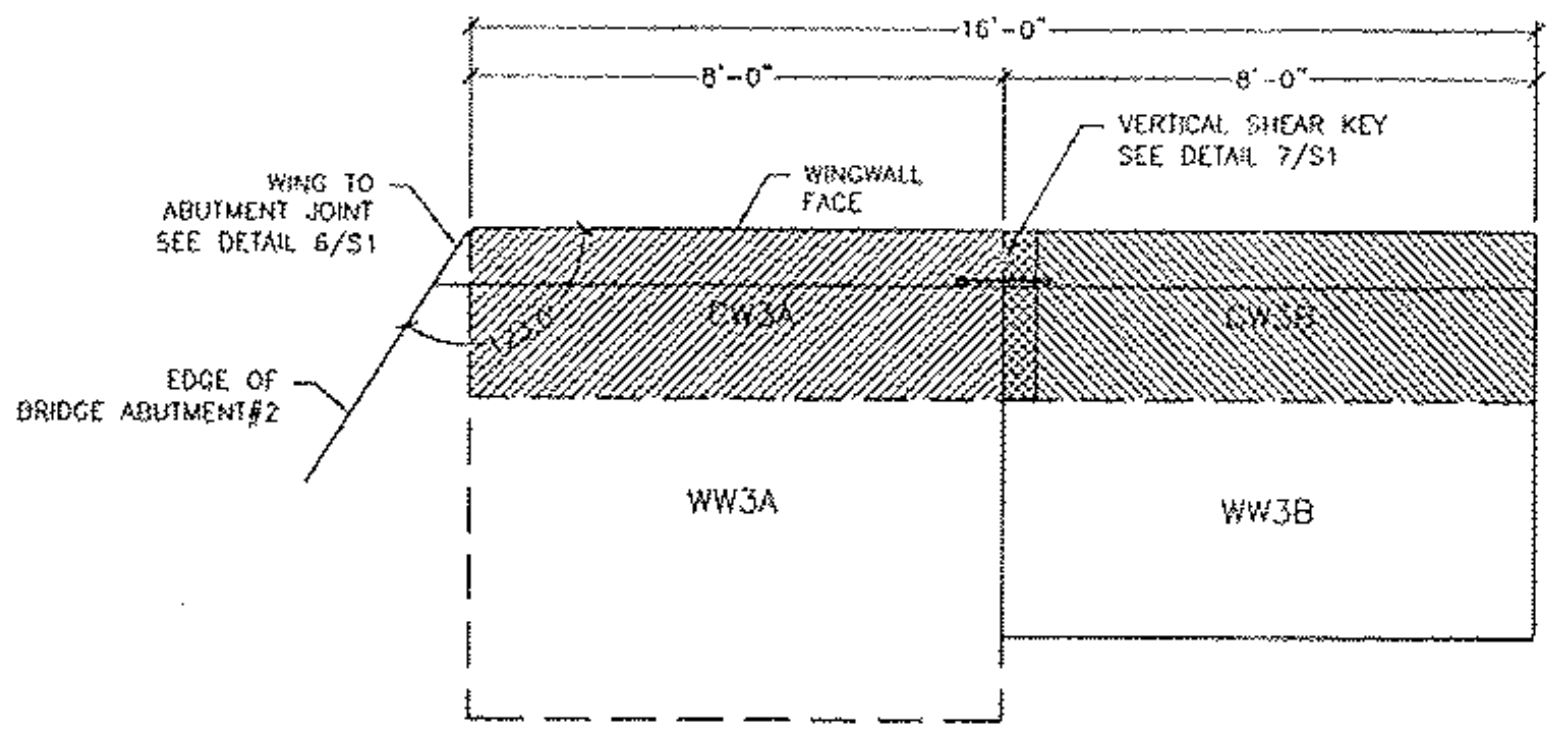
RECEIVED
CK'D BY JTB OK'D BY RST
MAR 23 2011
RESUBMIT _____ APPROVED As Noted
BY CPW DATE 3/30/11

- LIST OF SHEETS:
- CI.0 - COVER SHEET
 - S1.0 - PLAN, ELEVATION & CONNECTION DETAILS
 - S2.0 - WINGWALL DETAILS
 - S3.0 - WINGWALL & CUTOFF WALL DETAILS

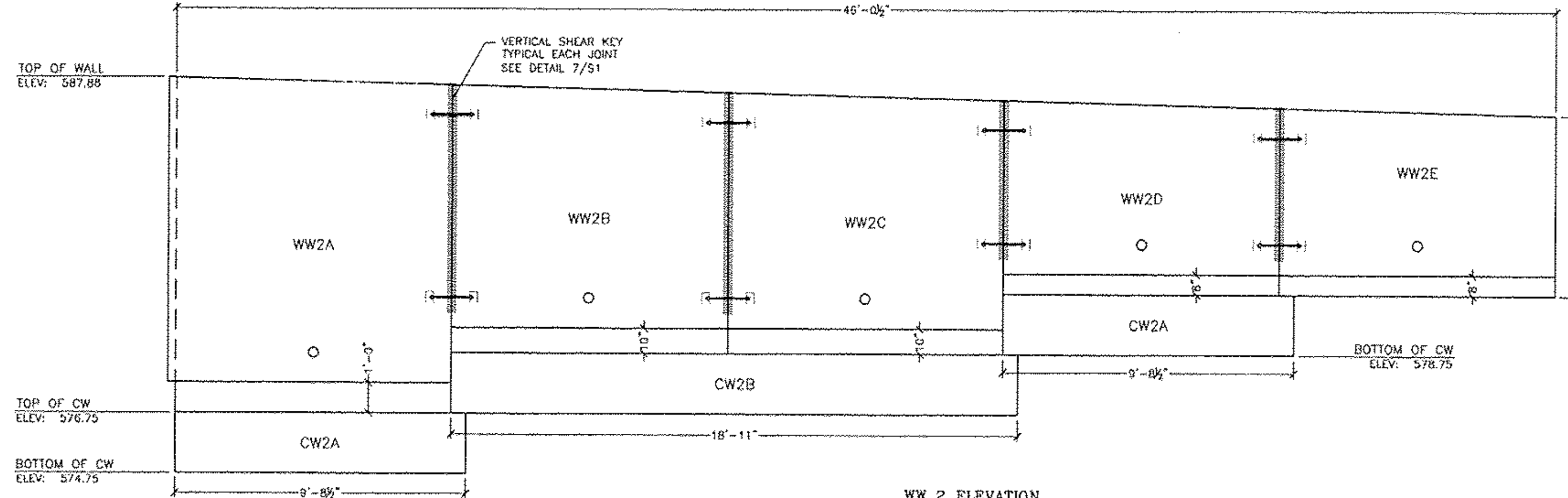
	Project No. 1248 Date: 3/15/2011
	Drawn by: TDF Checked by: TDF
Prepared for: Cold River Bridges, LLC 187 Whitcomb Rd Walpole, NH 03088	DWG NO. CT
Vermont Rte. 103 Bridge #9 Chester, VT Wingwalls Cover Sheet	Scale: AS SHOWN
	Project No. 1248 Date: 3/15/2011
MICHE CORPORATION, INC. 113 BLAUNTON INDUSTRIAL DRIVE PO BOX 870 WINDSOR, VT 05091-0087 PHONE: 802-428-5212 FAX: 802-428-7426	Project No. 1248 Date: 3/15/2011



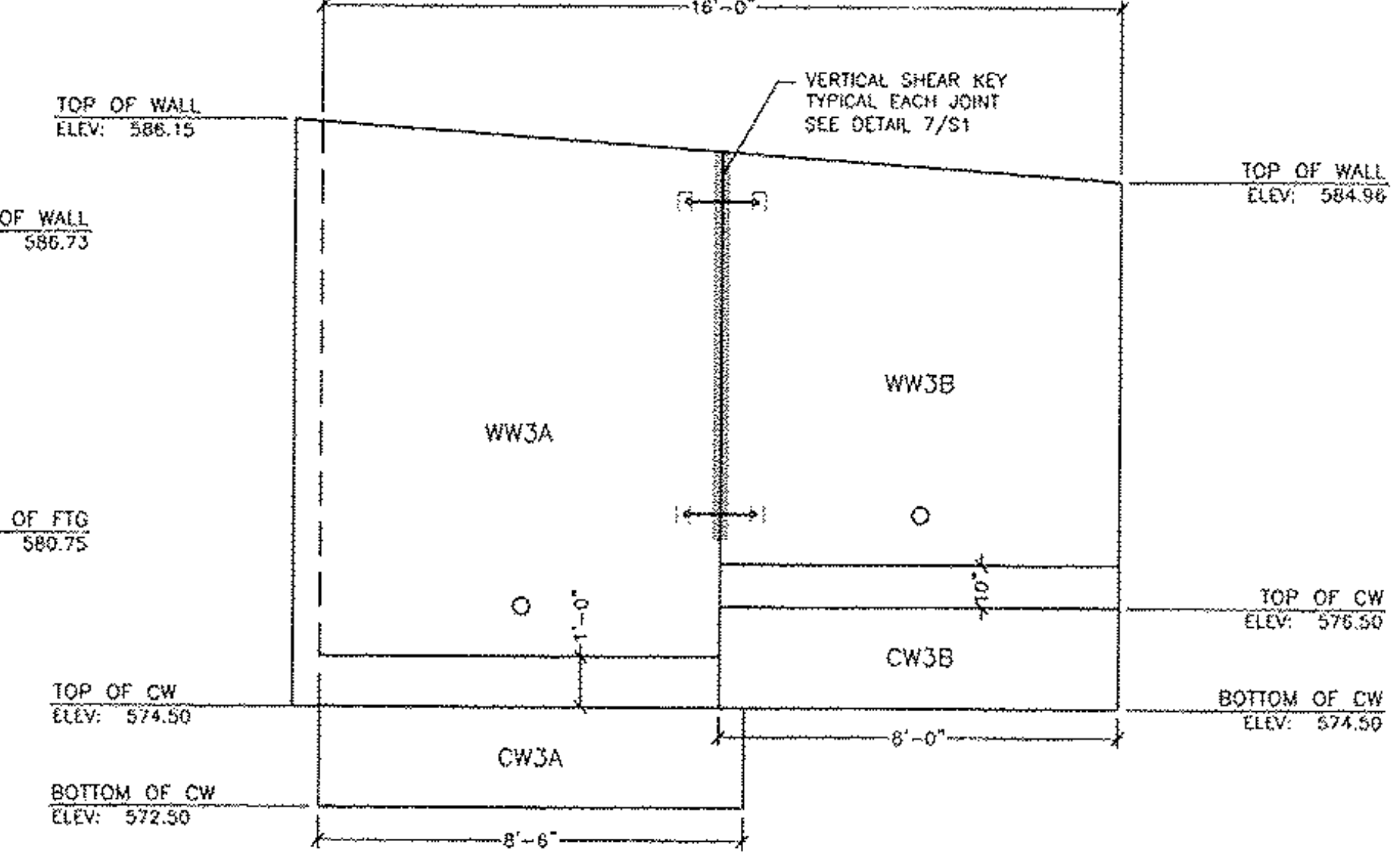
1 WW 2 PLAN VIEW
S1.0 3/4" = 1'-0"



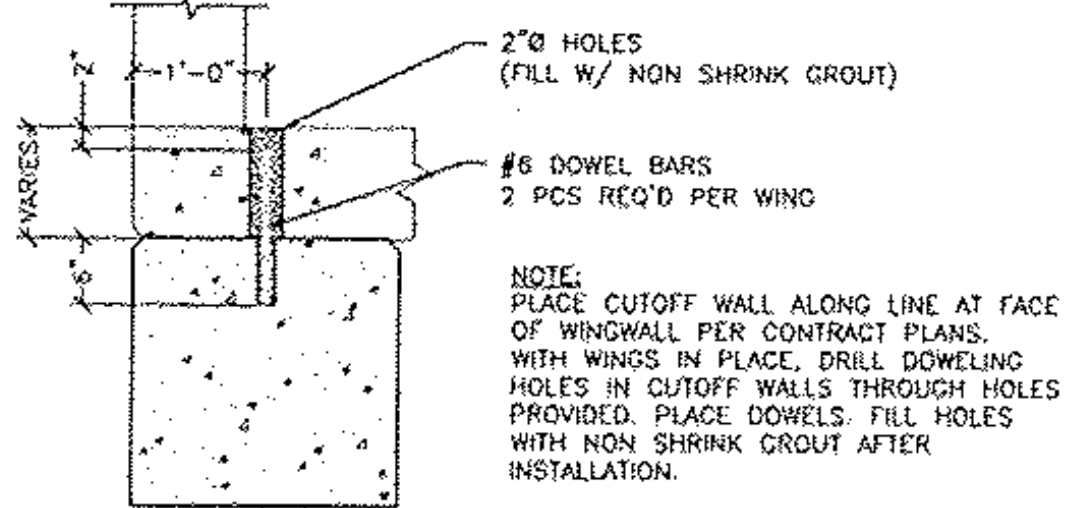
3 WW 3 PLAN VIEW
S1.0 3/4" = 1'-0"



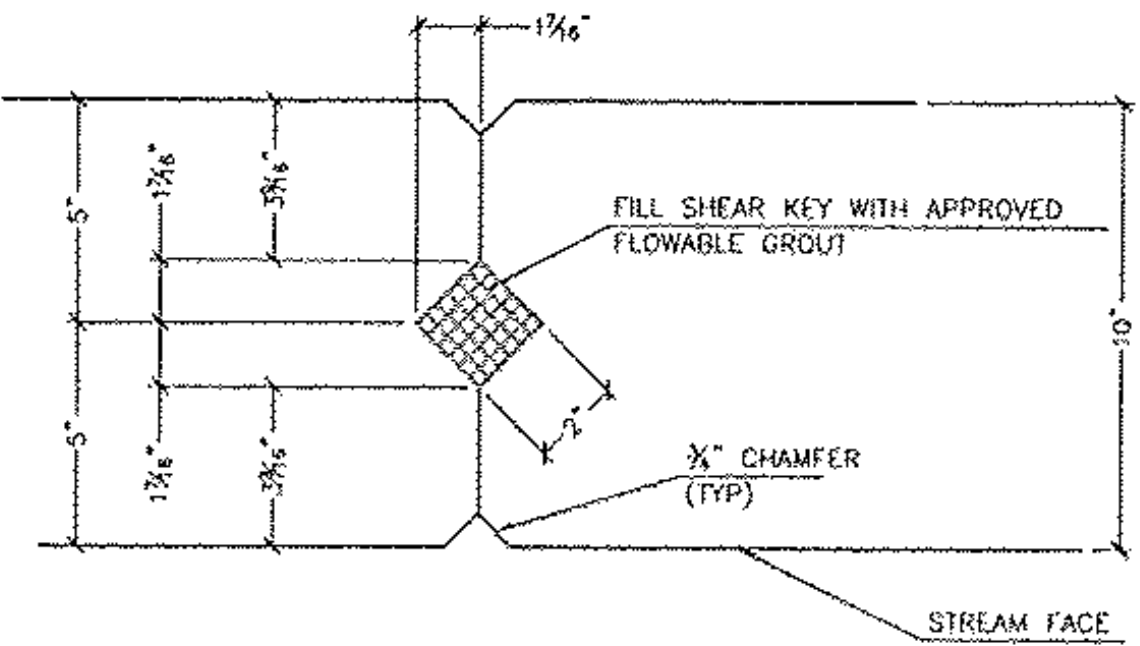
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(LOOKING AT BACKFILL SIDE)
S1.0 3/4" = 1'-0"



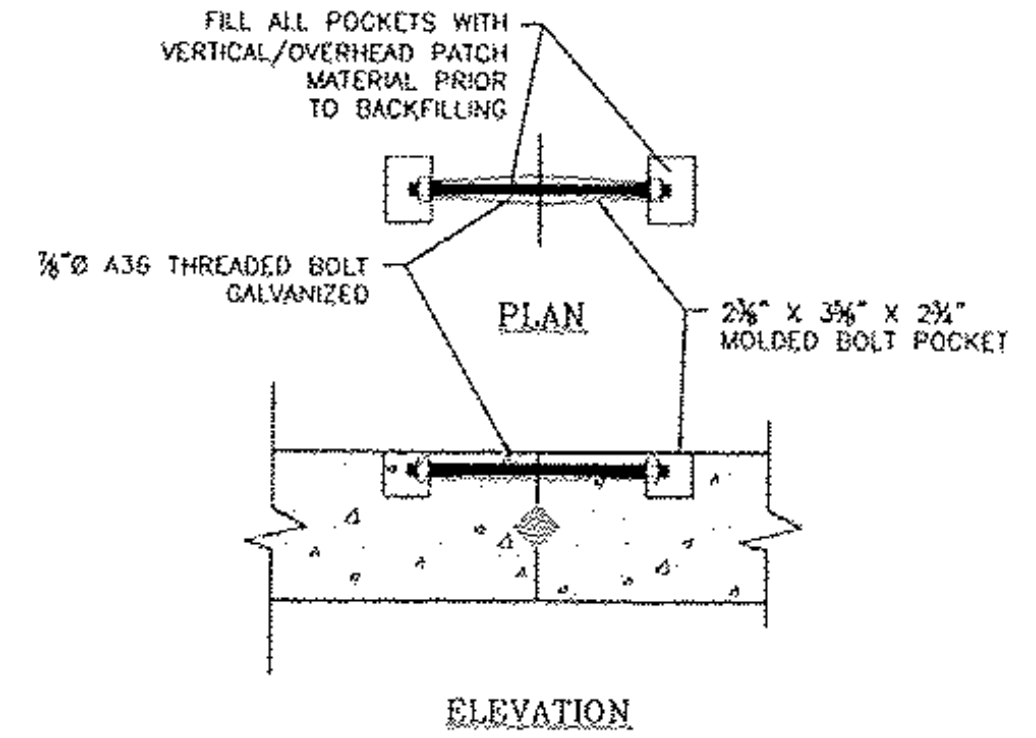
4 WW 3 ELEVATION
(LOOKING AT BACKFILL SIDE)
S1.0 3/4" = 1'-0"



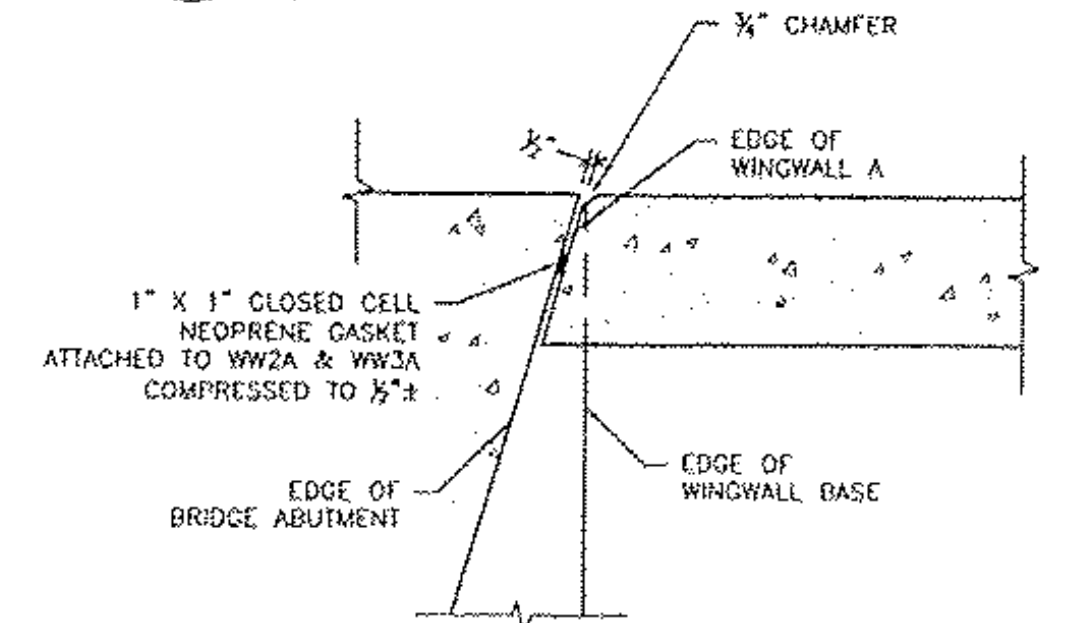
5 CUTOFF WALL CONNECTION
S1.0 3/4" = 1'



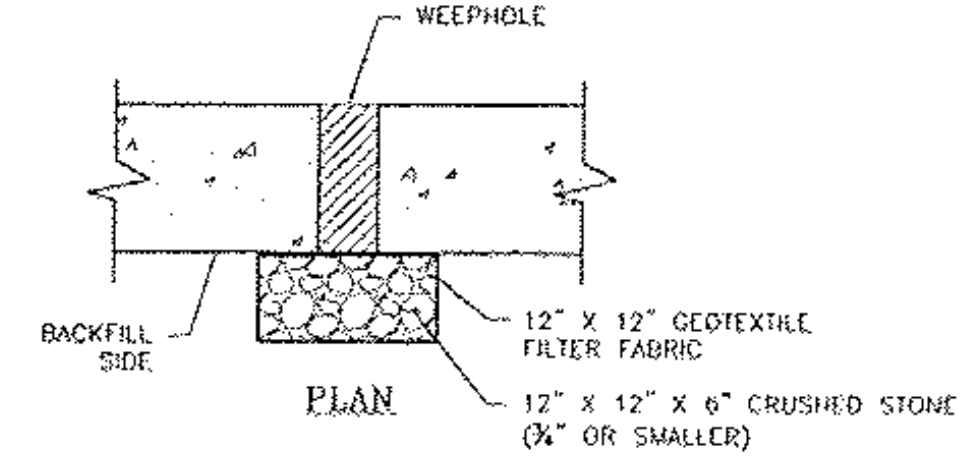
7 VERTICAL SHEAR KEY DETAIL
S1.0 SCALE 3\"/>



9 BOLT POCKET CONNECTION DETAILS
S1.0 1\"/>



6 WING TO ABUTMENT PLACEMENT DETAIL
S1.0 1\"/>



8 WEEPHOLE BACKFILL DETAIL
S1.0 1\"/>



Vermont Rte. 103 Bridge #9
Chester, VT
Wingwalls
Plan, Elevation, & Connection Details
Designed by: JPL
Drawn by: RPH
Scale: AS SHOWN
Checked by: TCM

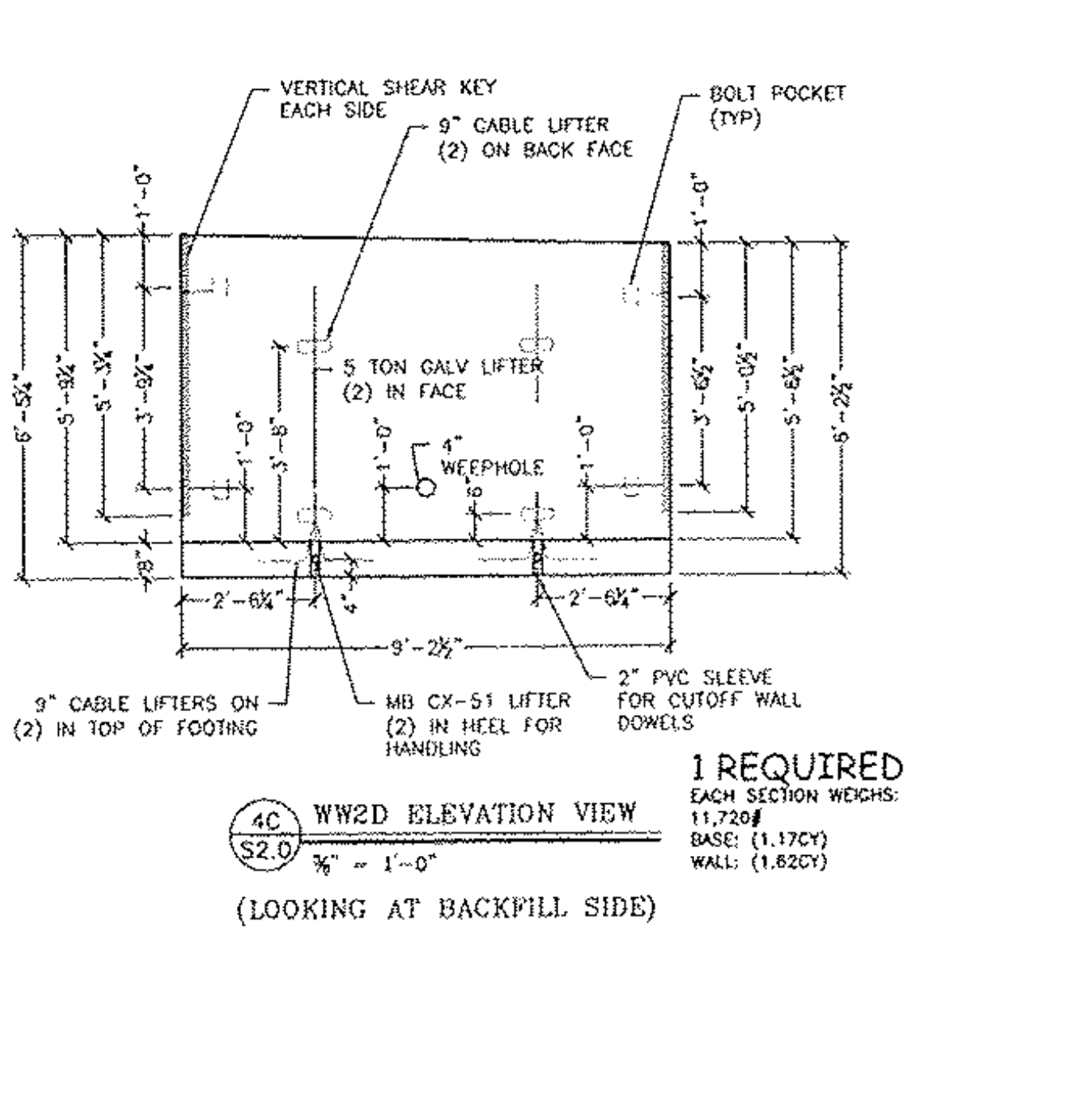
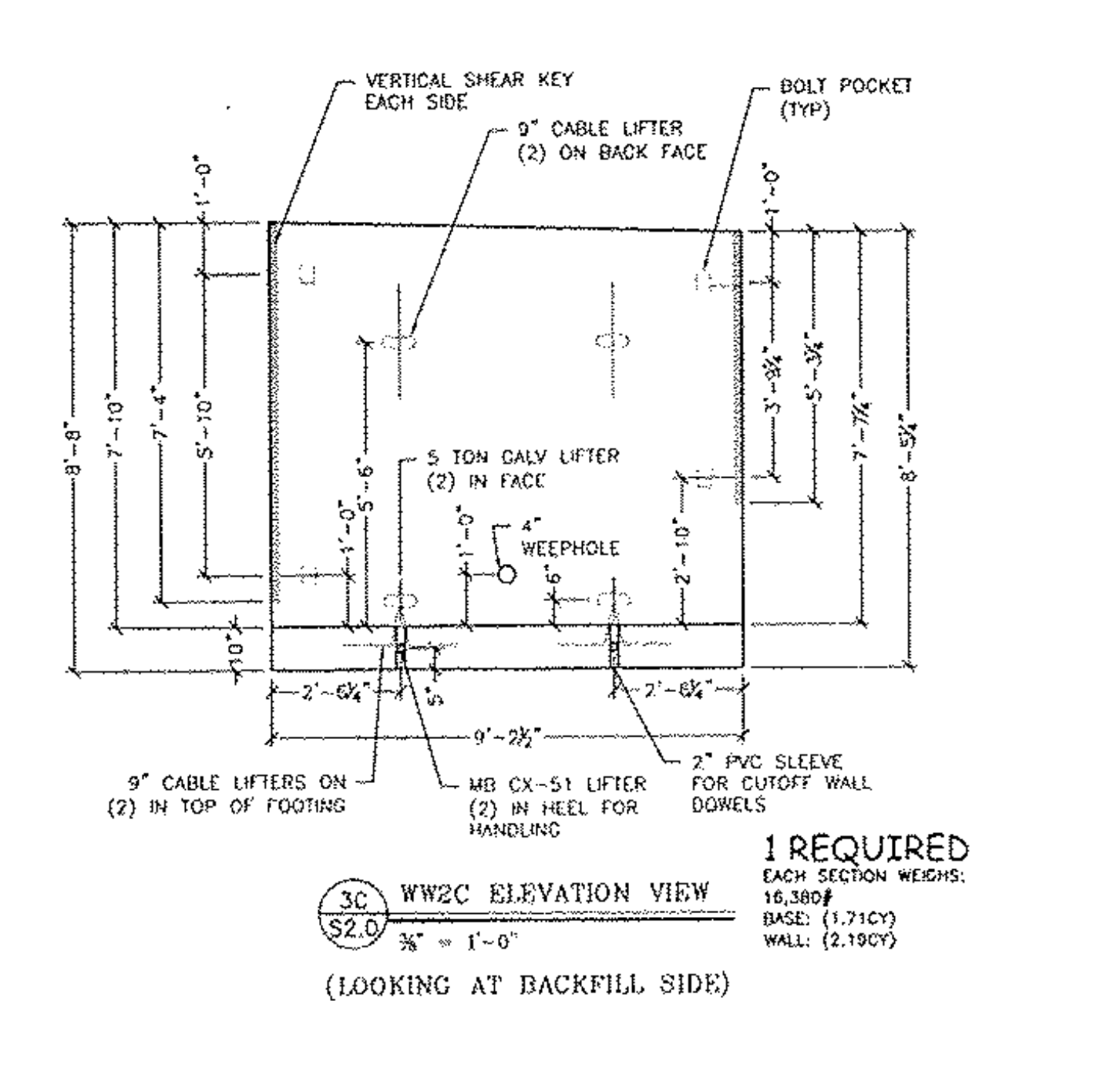
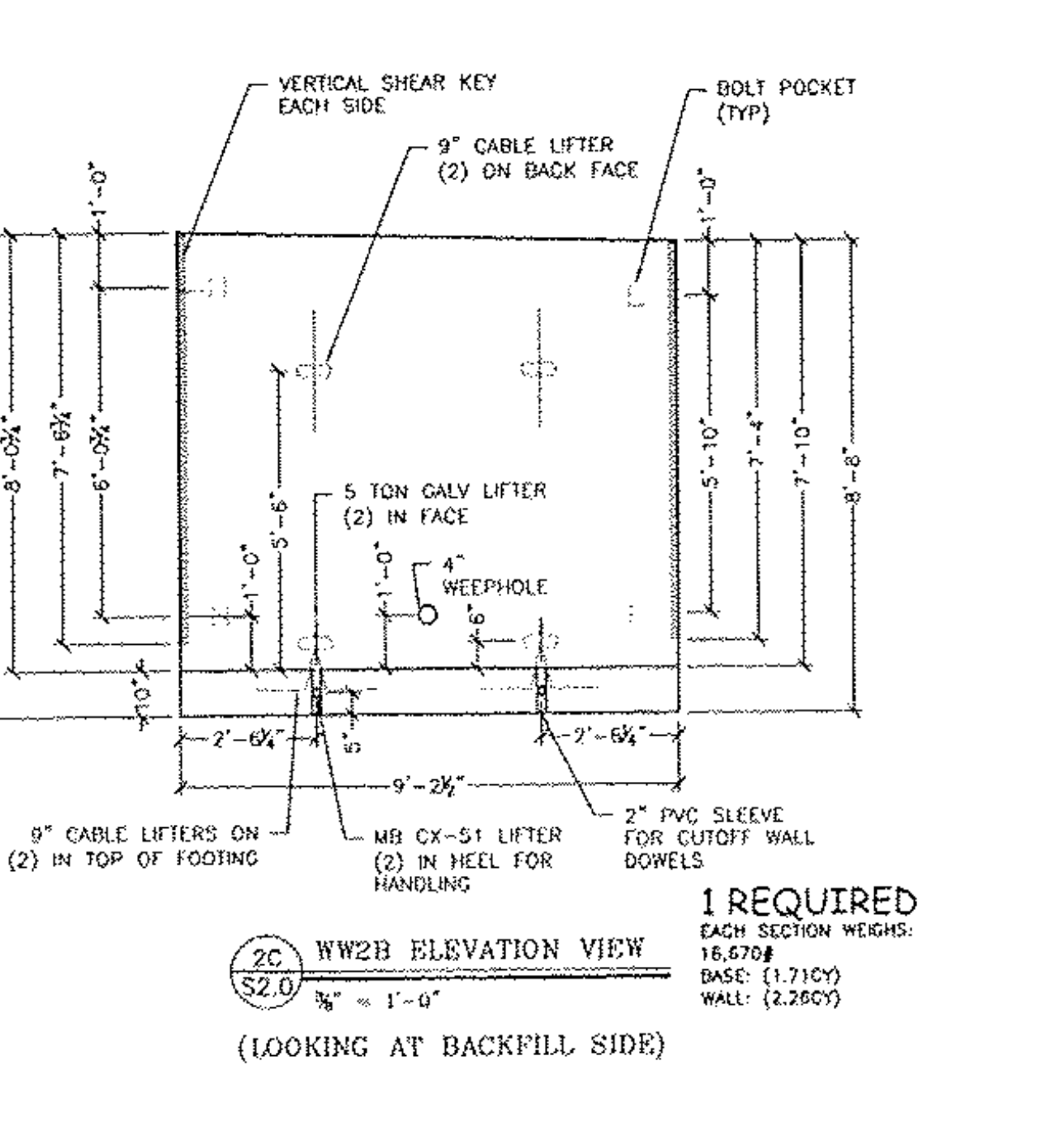
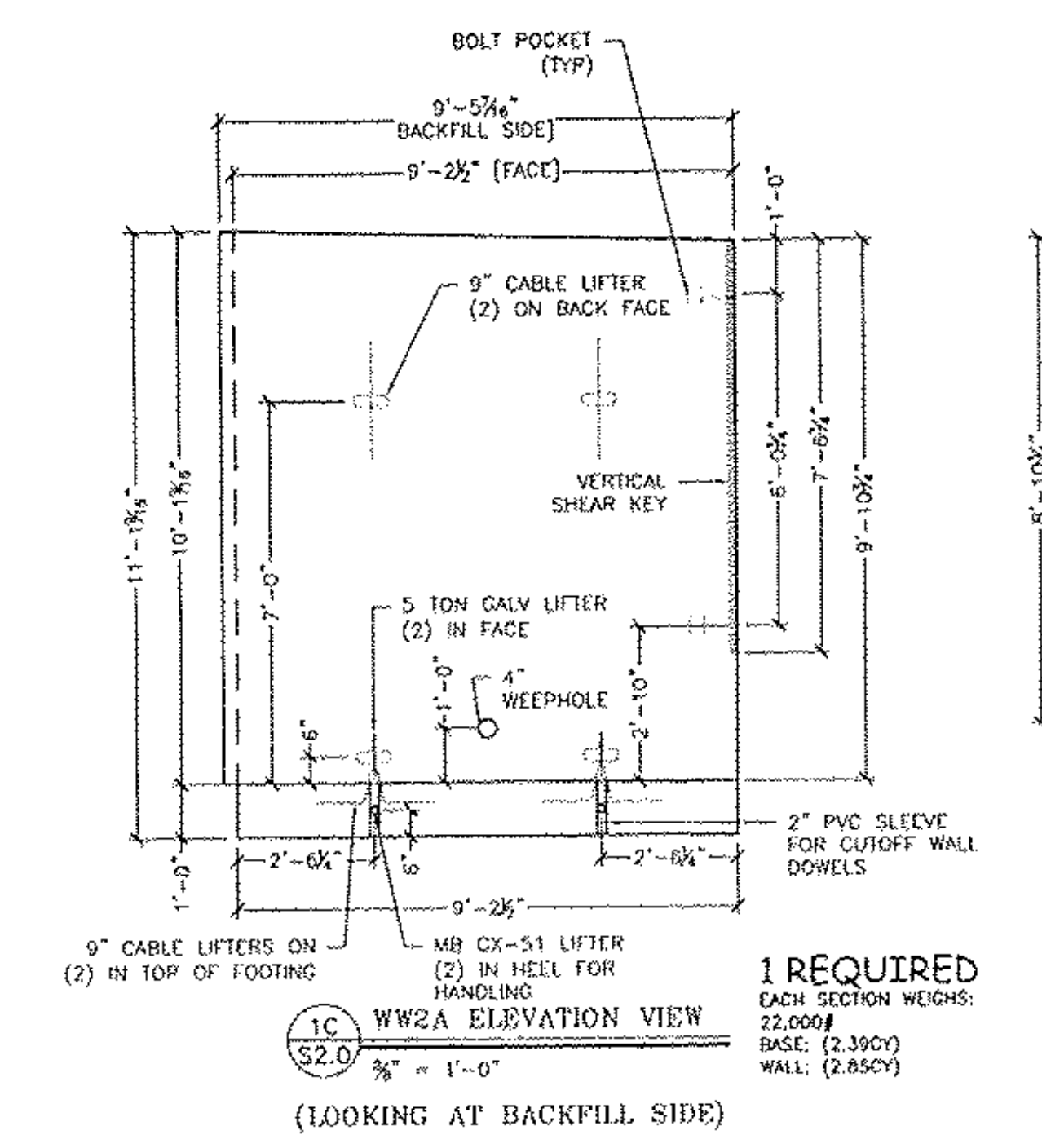
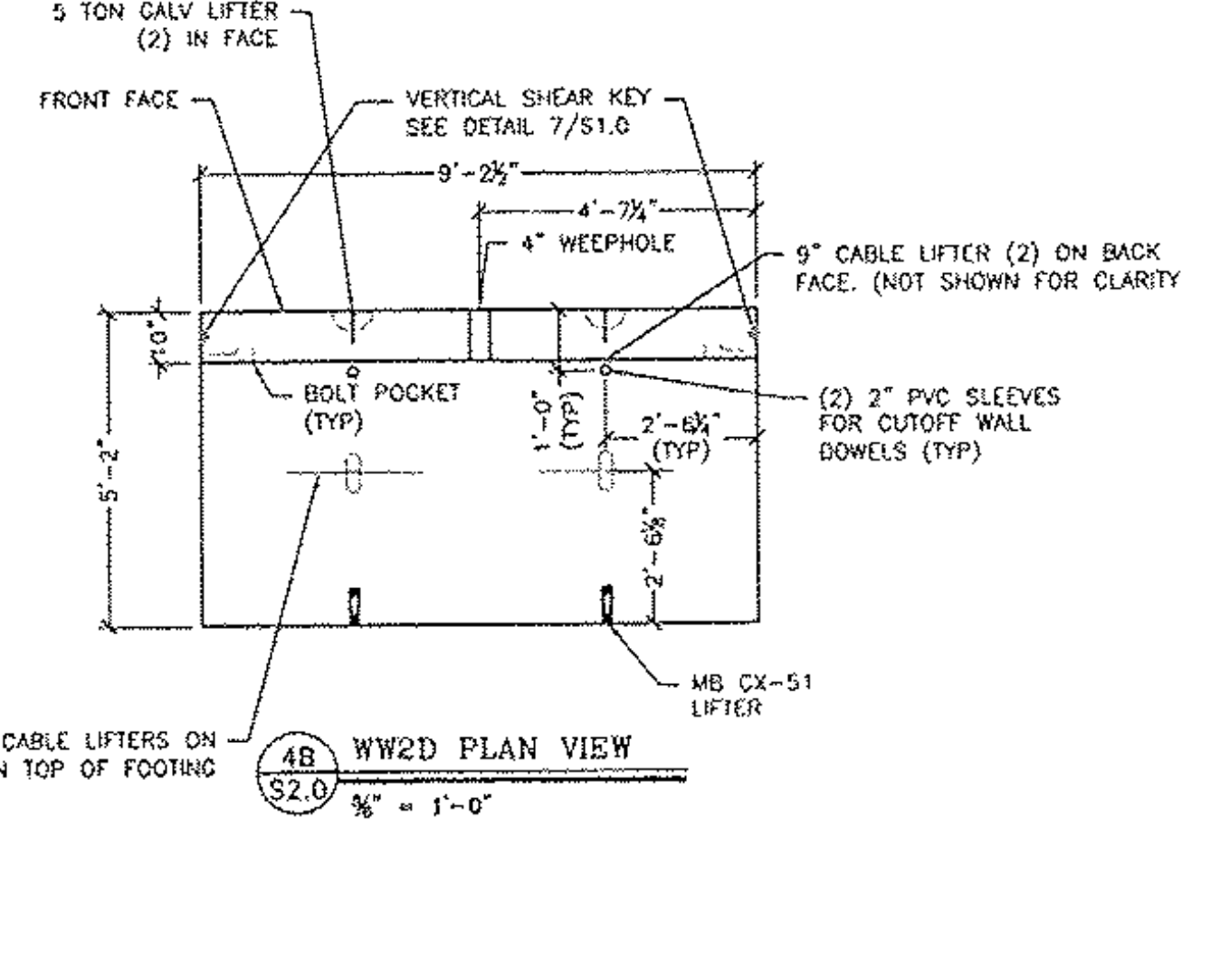
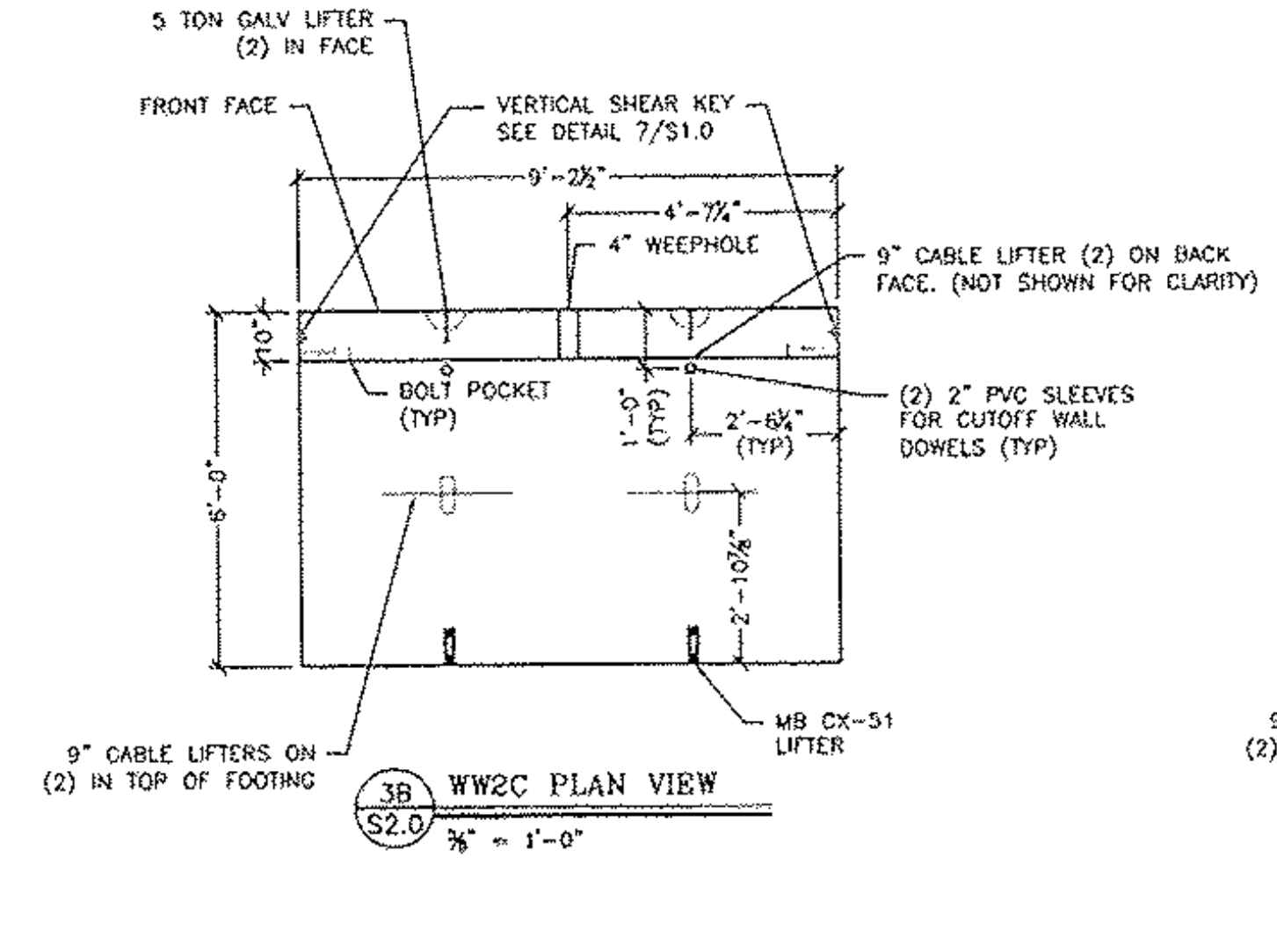
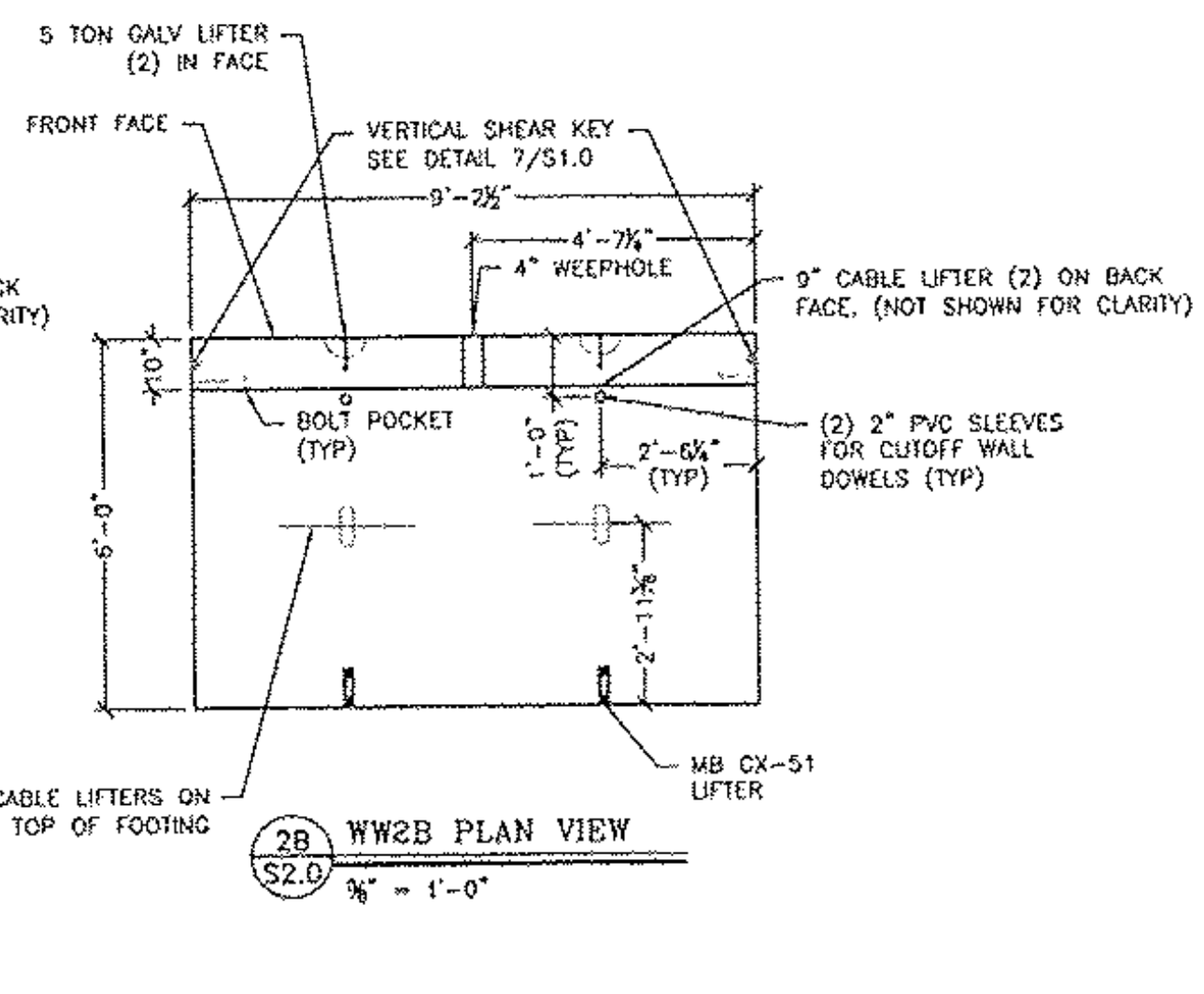
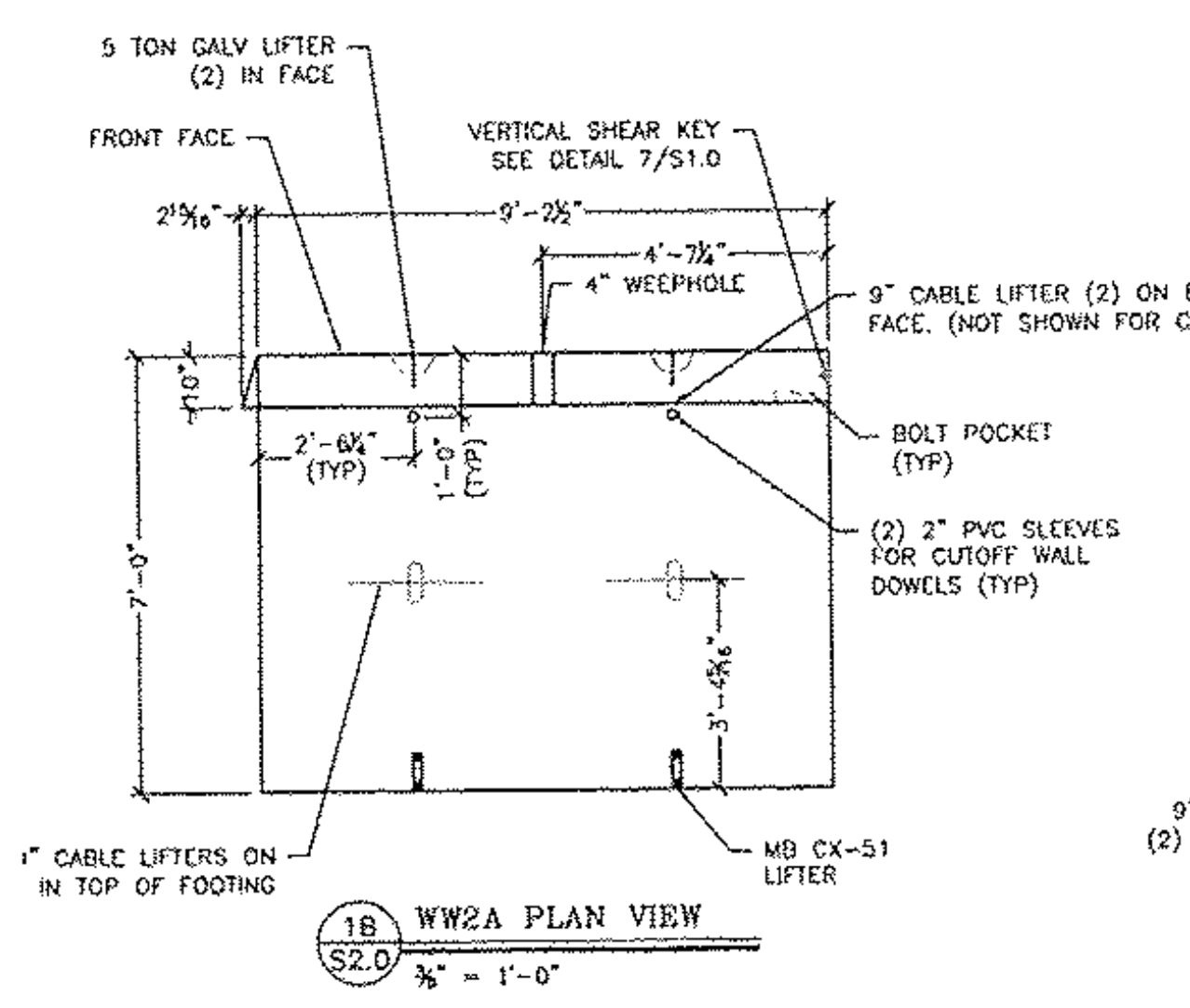
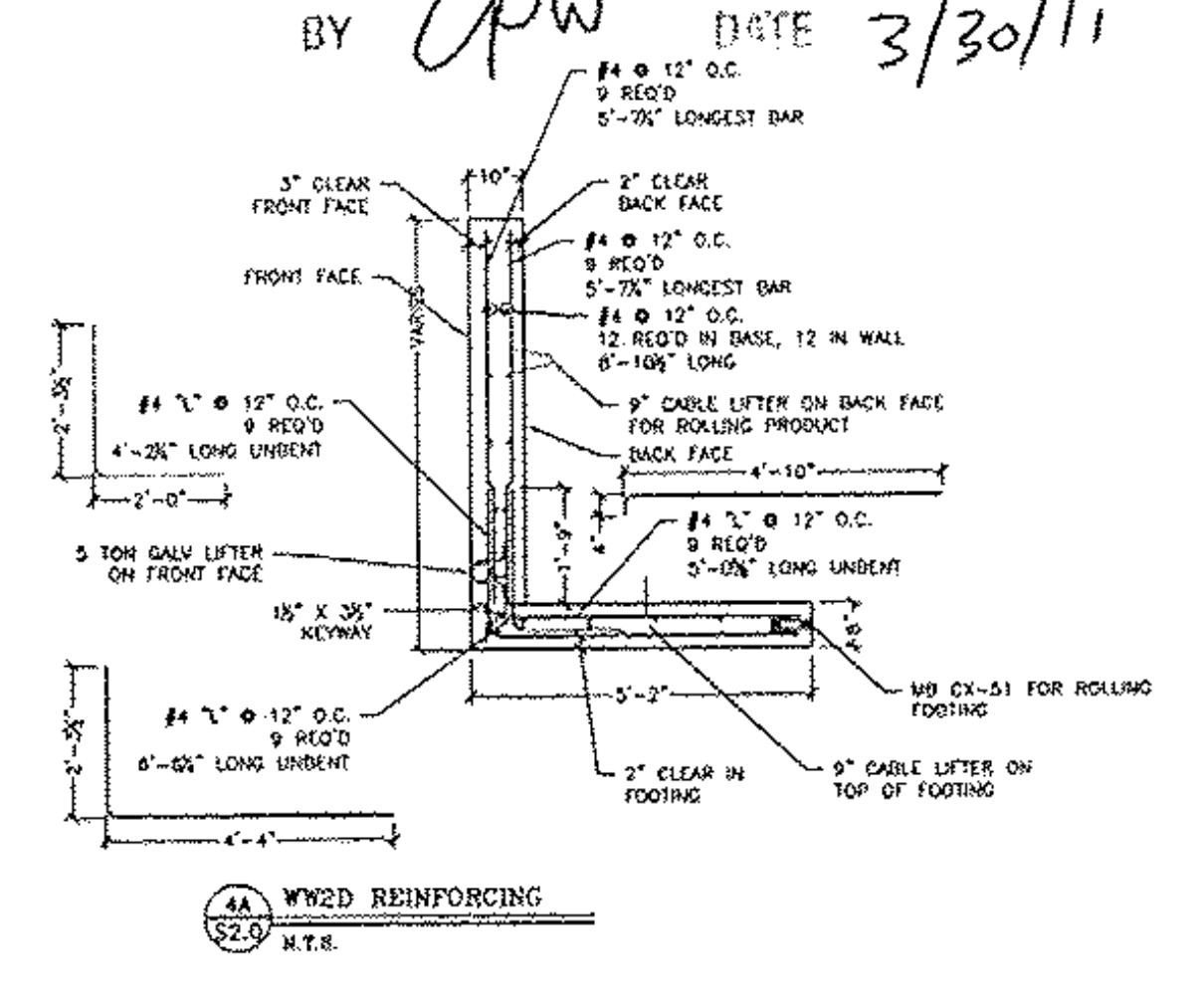
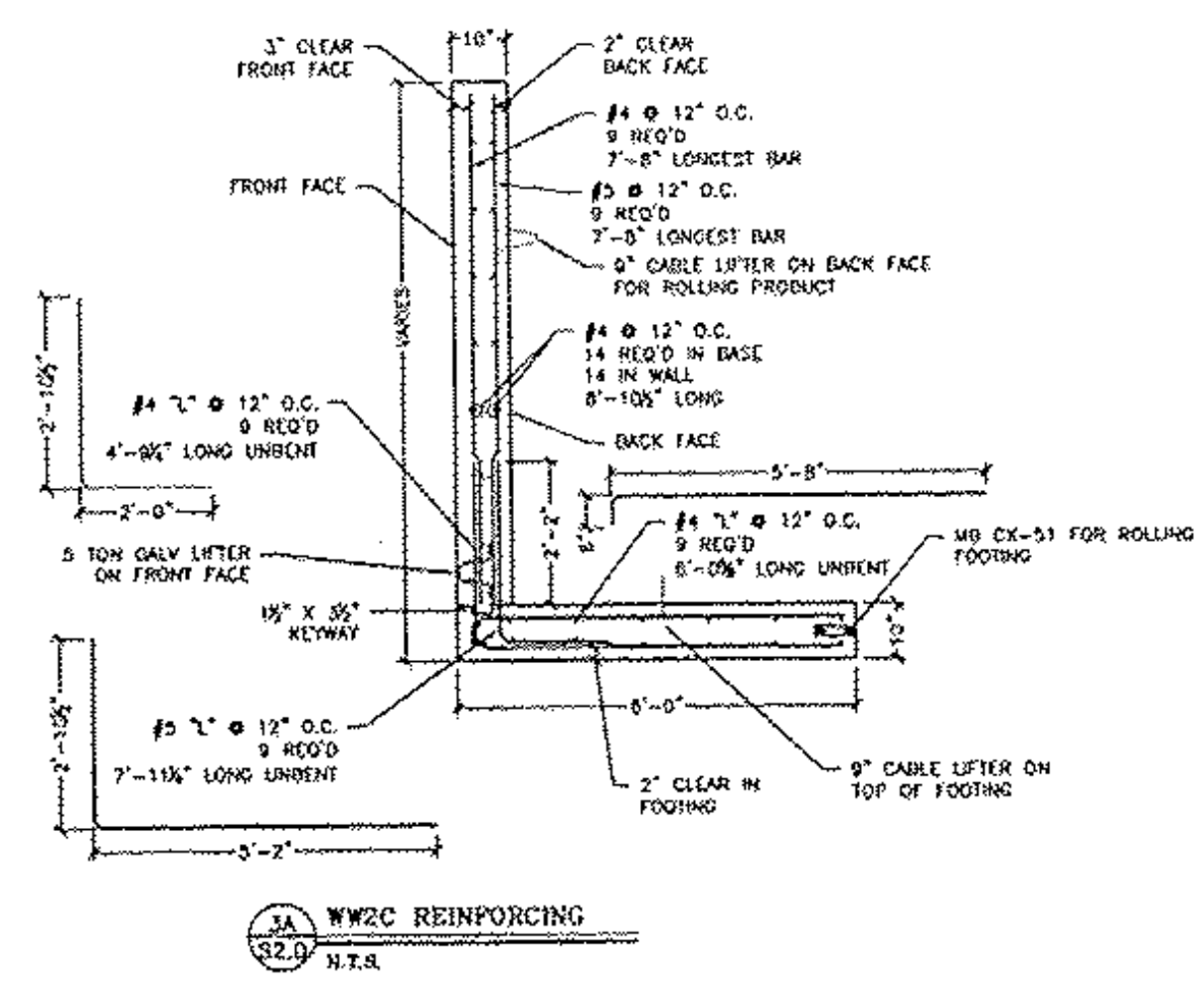
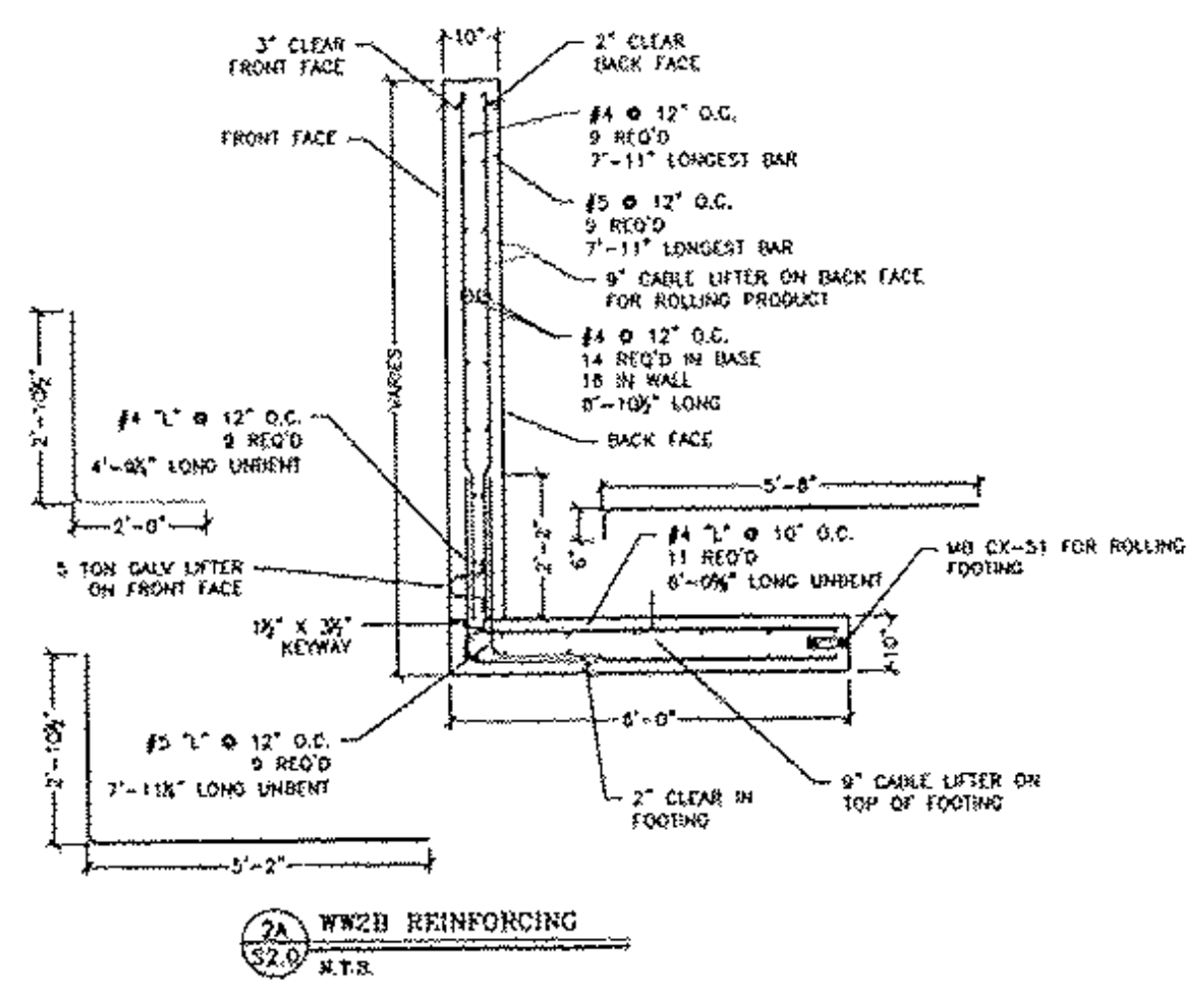
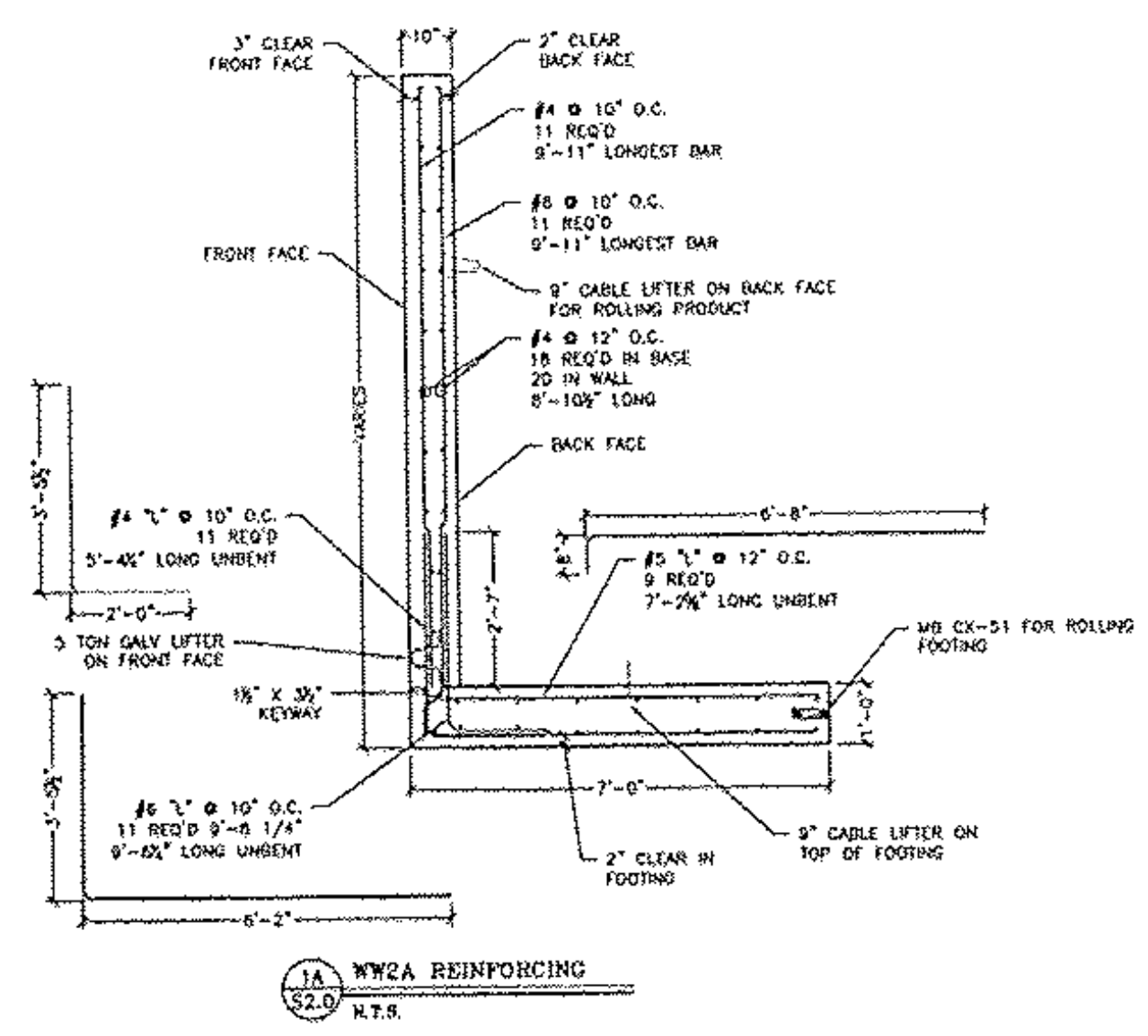
Prepared for:
Cold River Bridges, LLC
187 Whitcomb Rd
Walpole, NH 03068

RECEIVED
CK'D BY LJS OK'D BY RSY
MAR 23 2011
RESUBMIT _____ APPROVED _____
BY OPW DATE 3/30/11

DWG. NO.
S1.0

NOTE: $\frac{3}{4}$ " CHAMFER ON 4 SIDES OF TOP AND 4 VERTICALS OF WALL.

RECEIVED
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 MAR 23 2011
 RESUBMIT APPROVED ✓
 BY CPW DATE 3/30/11



Vermont Rte. 103 Bridge #9
 Chester, VT
 Wingwall Details

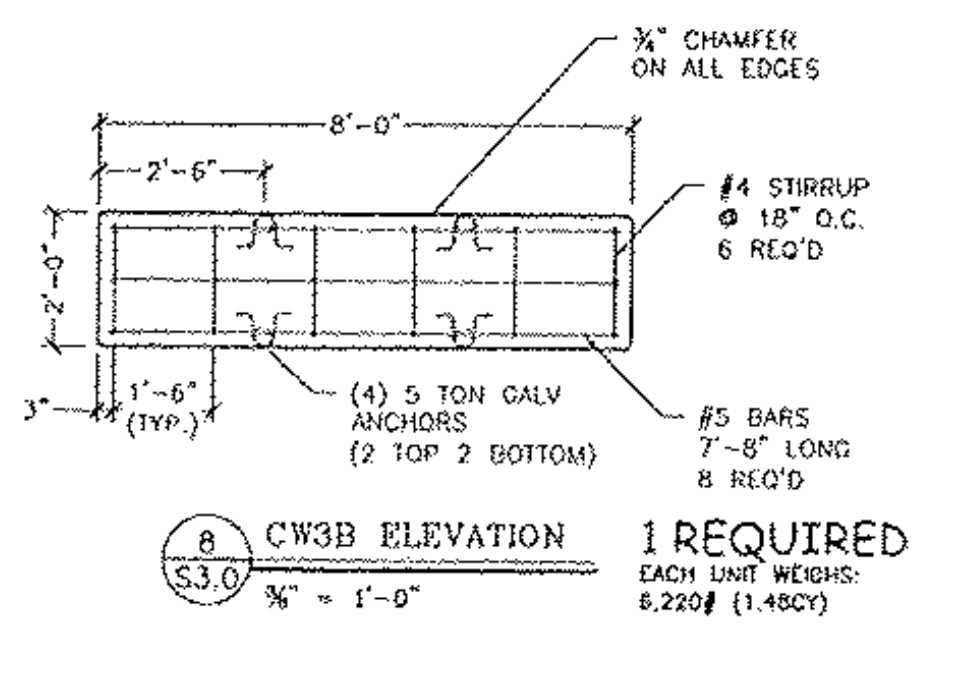
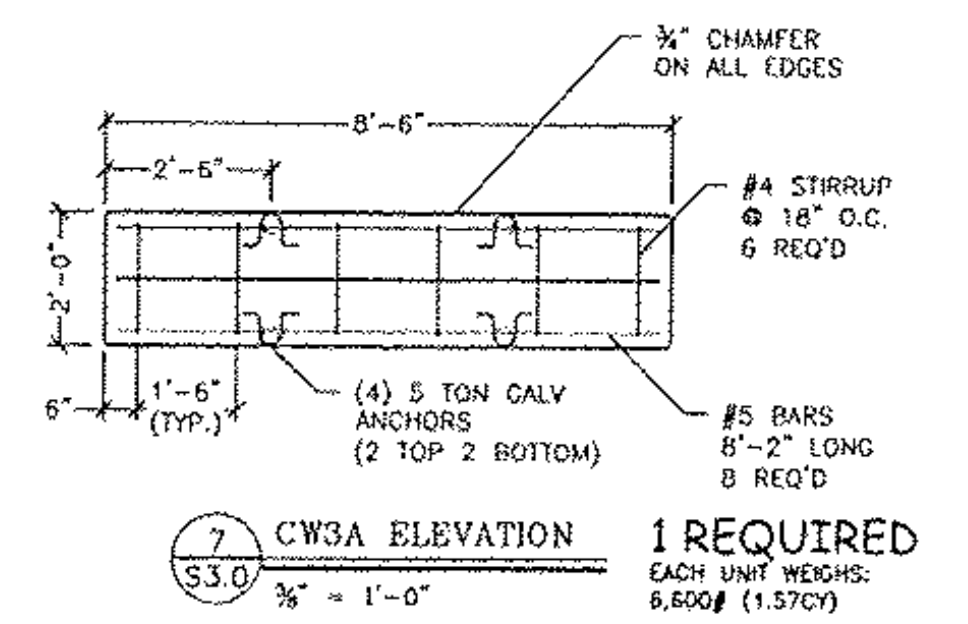
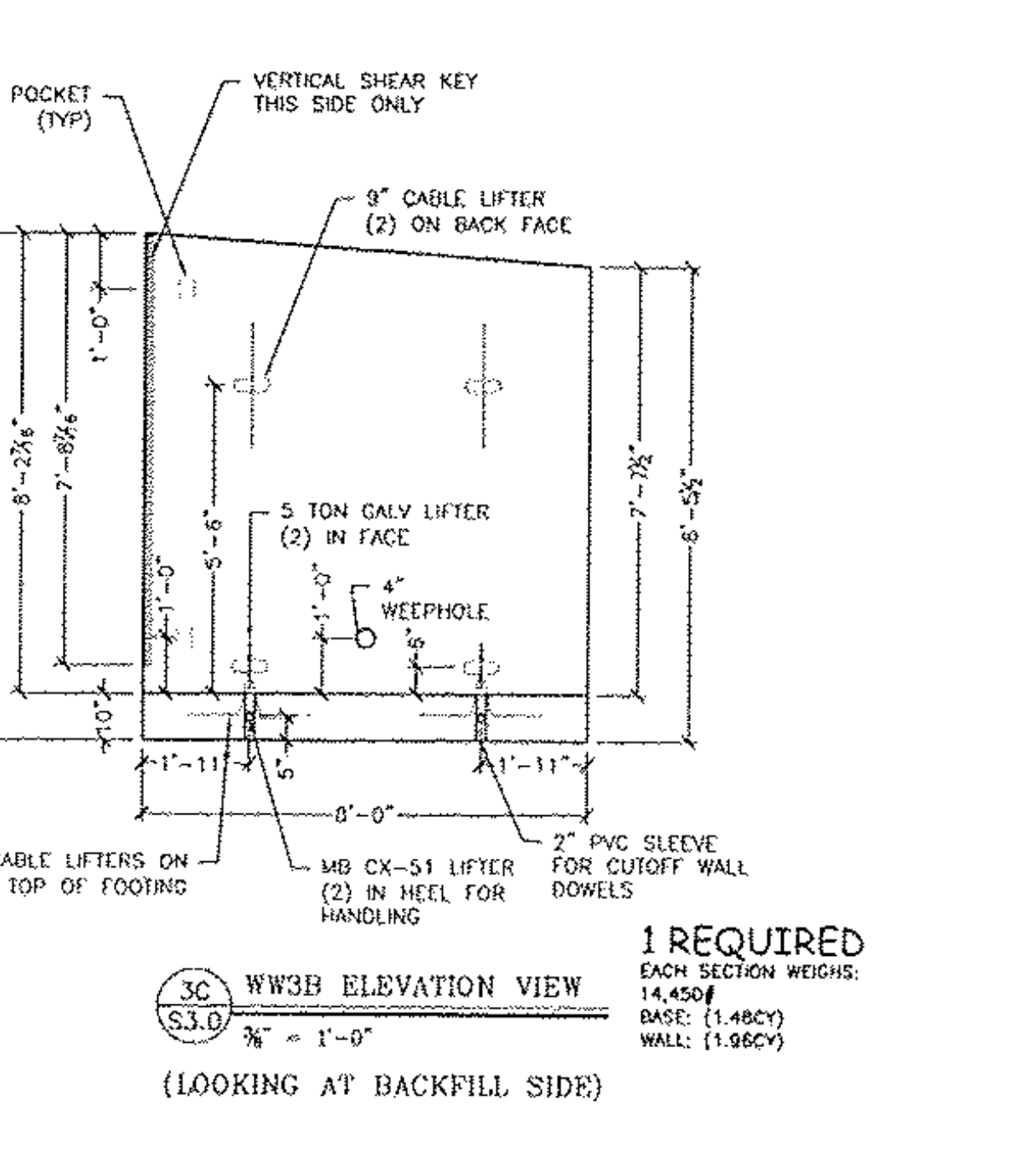
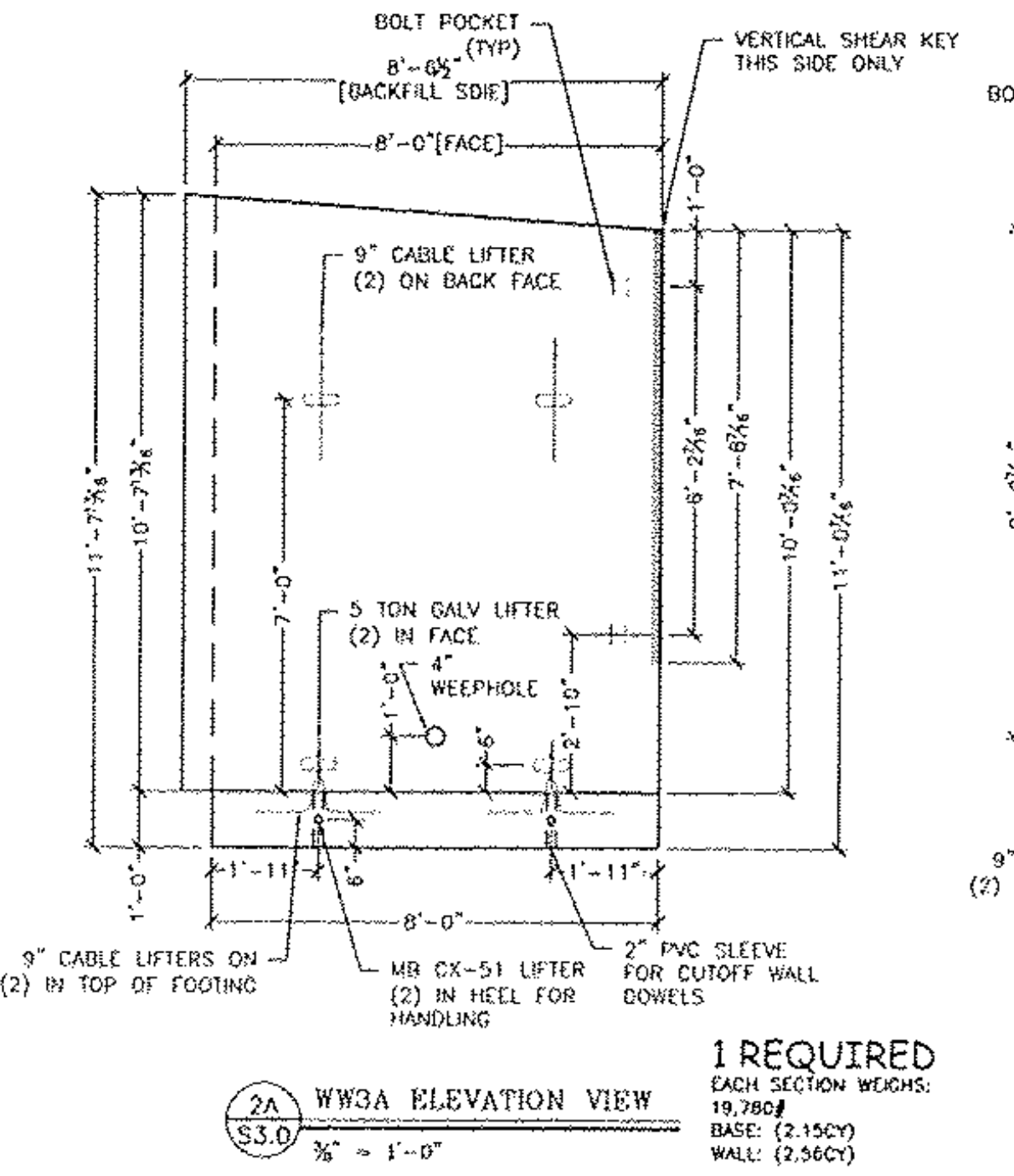
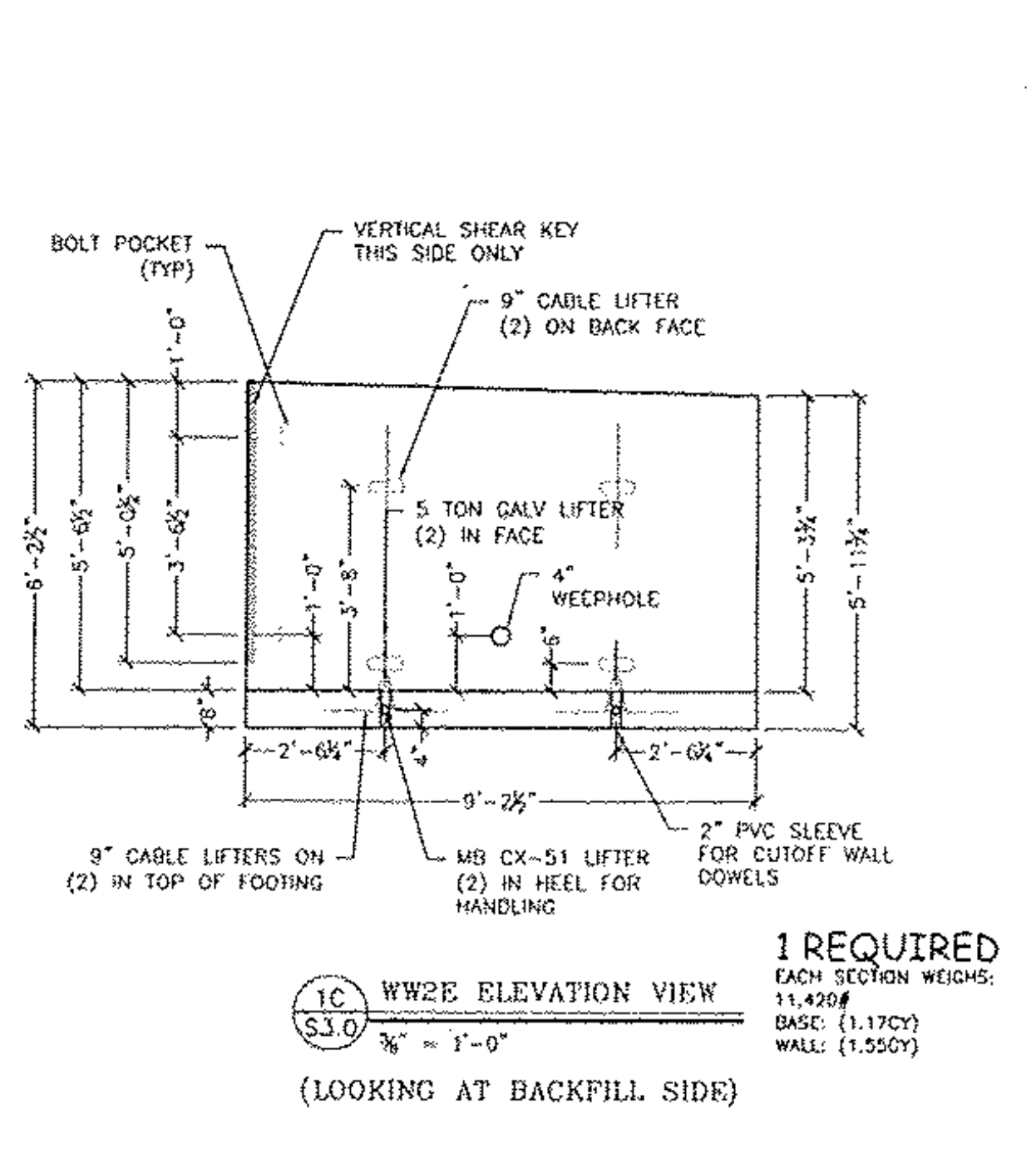
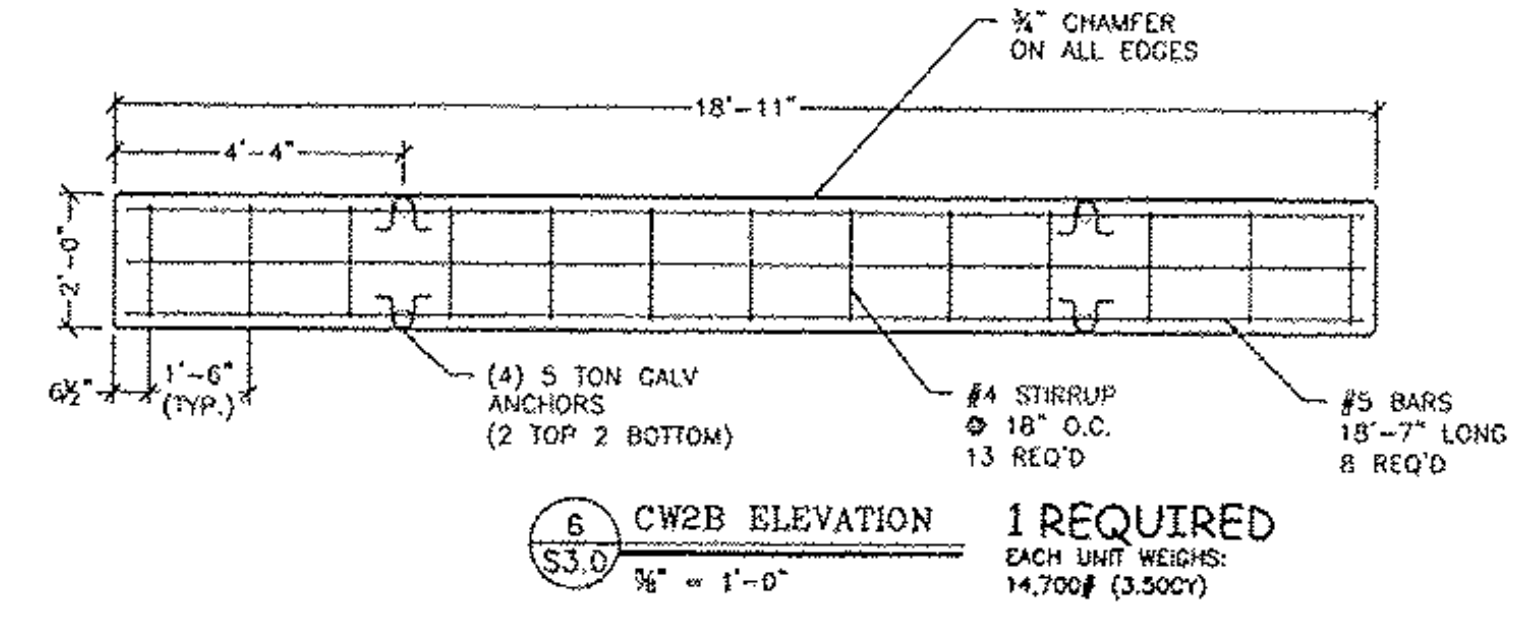
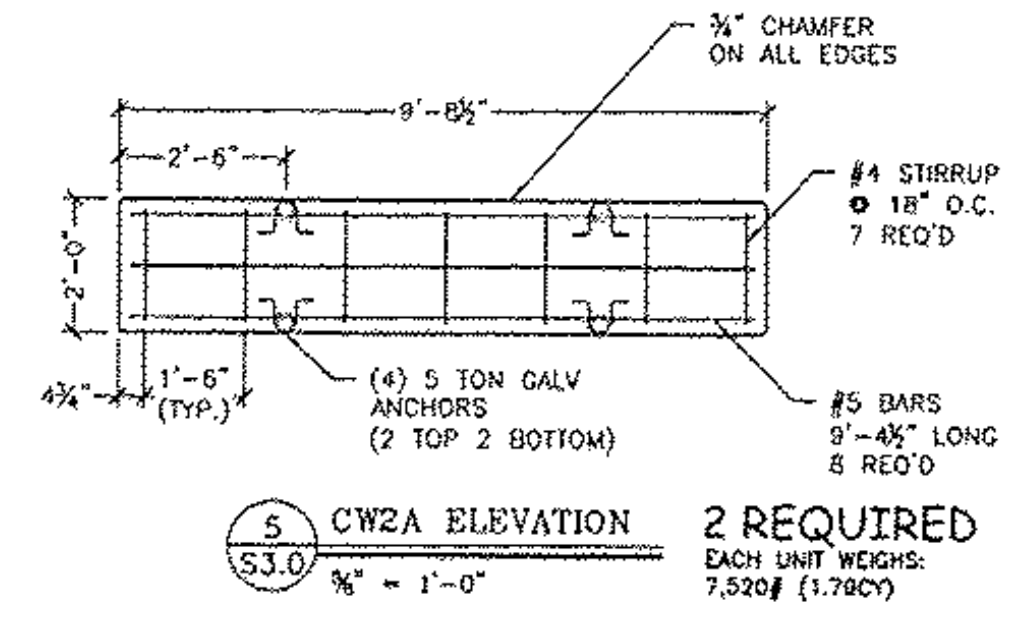
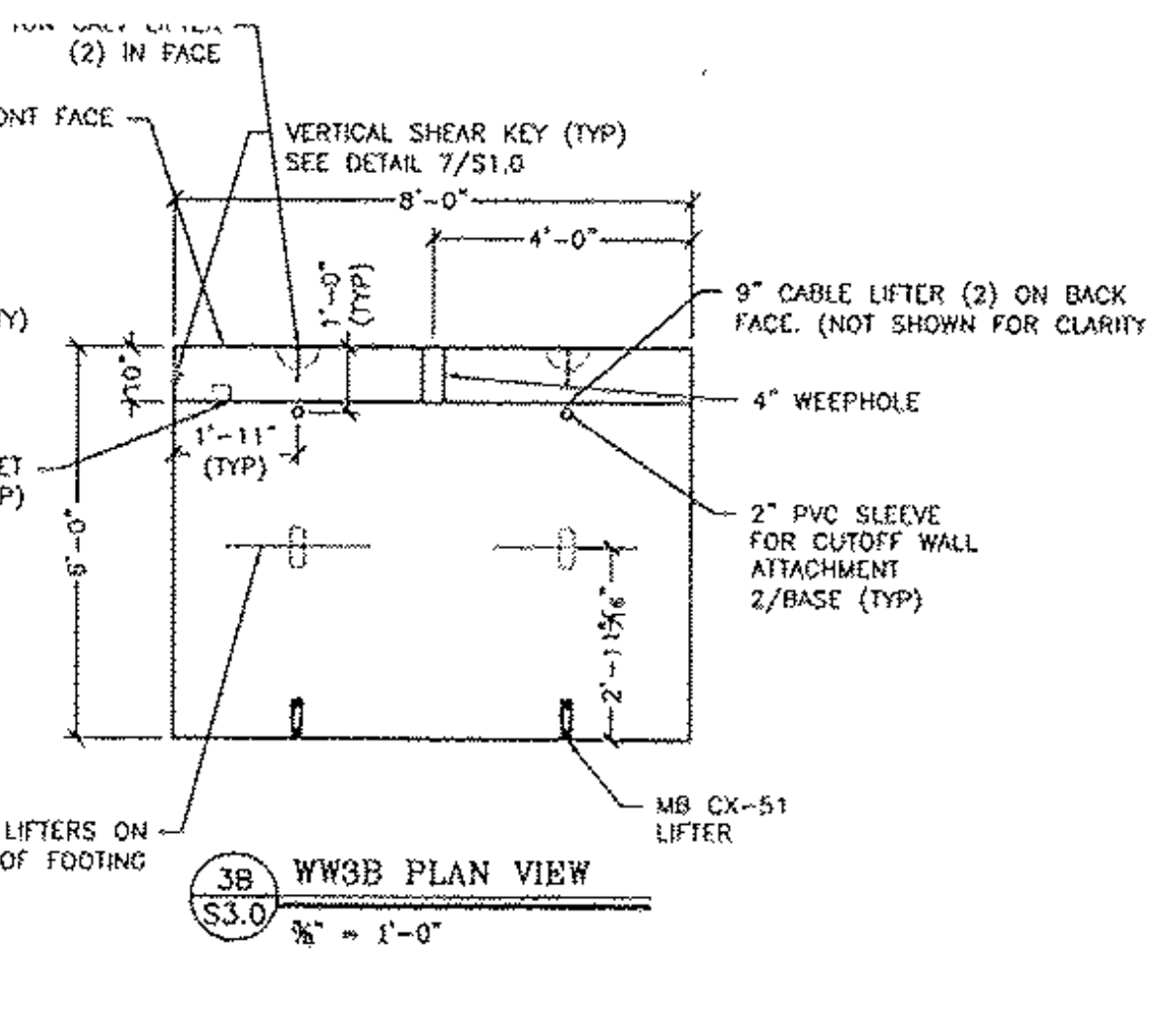
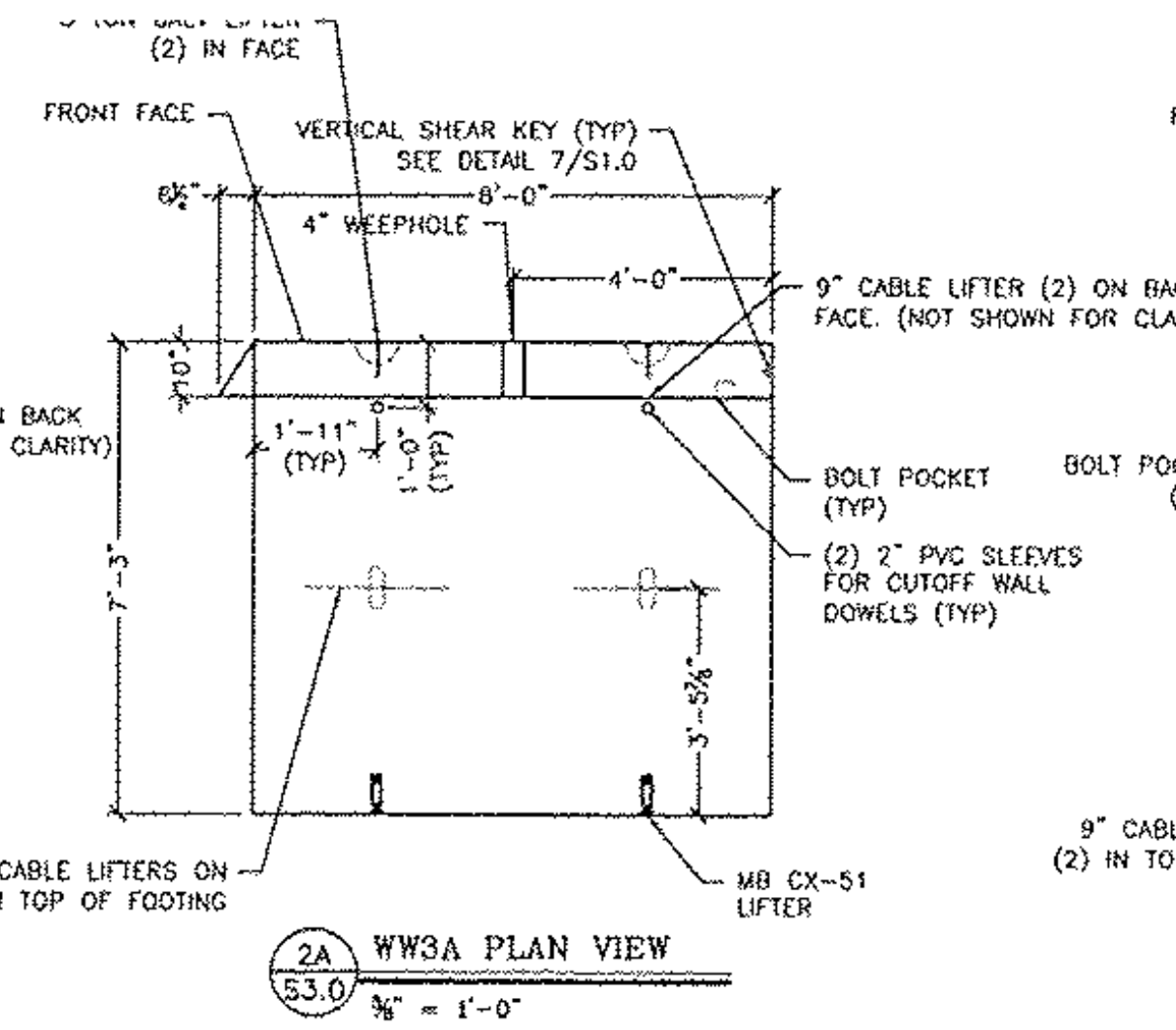
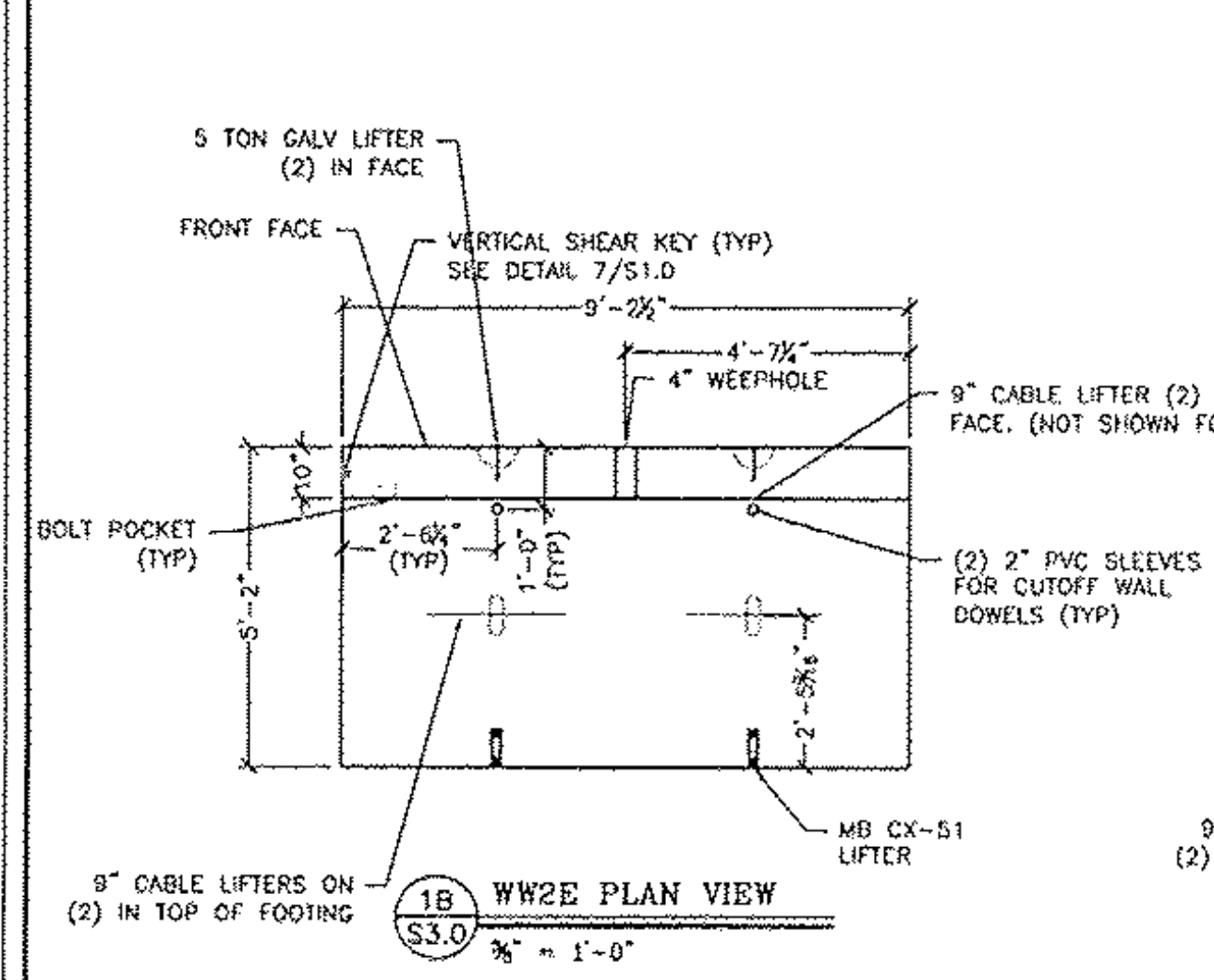
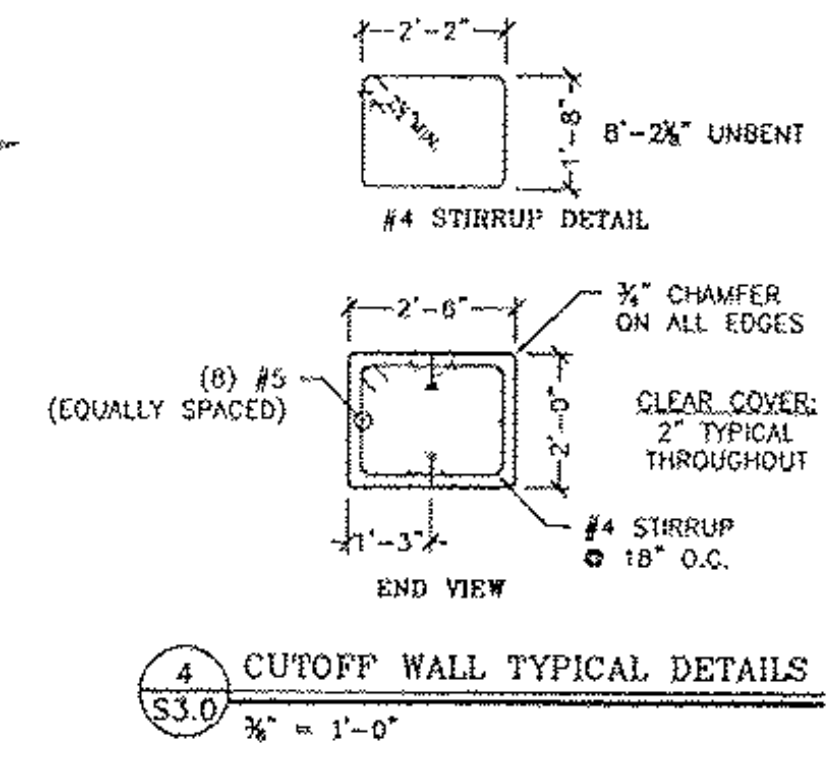
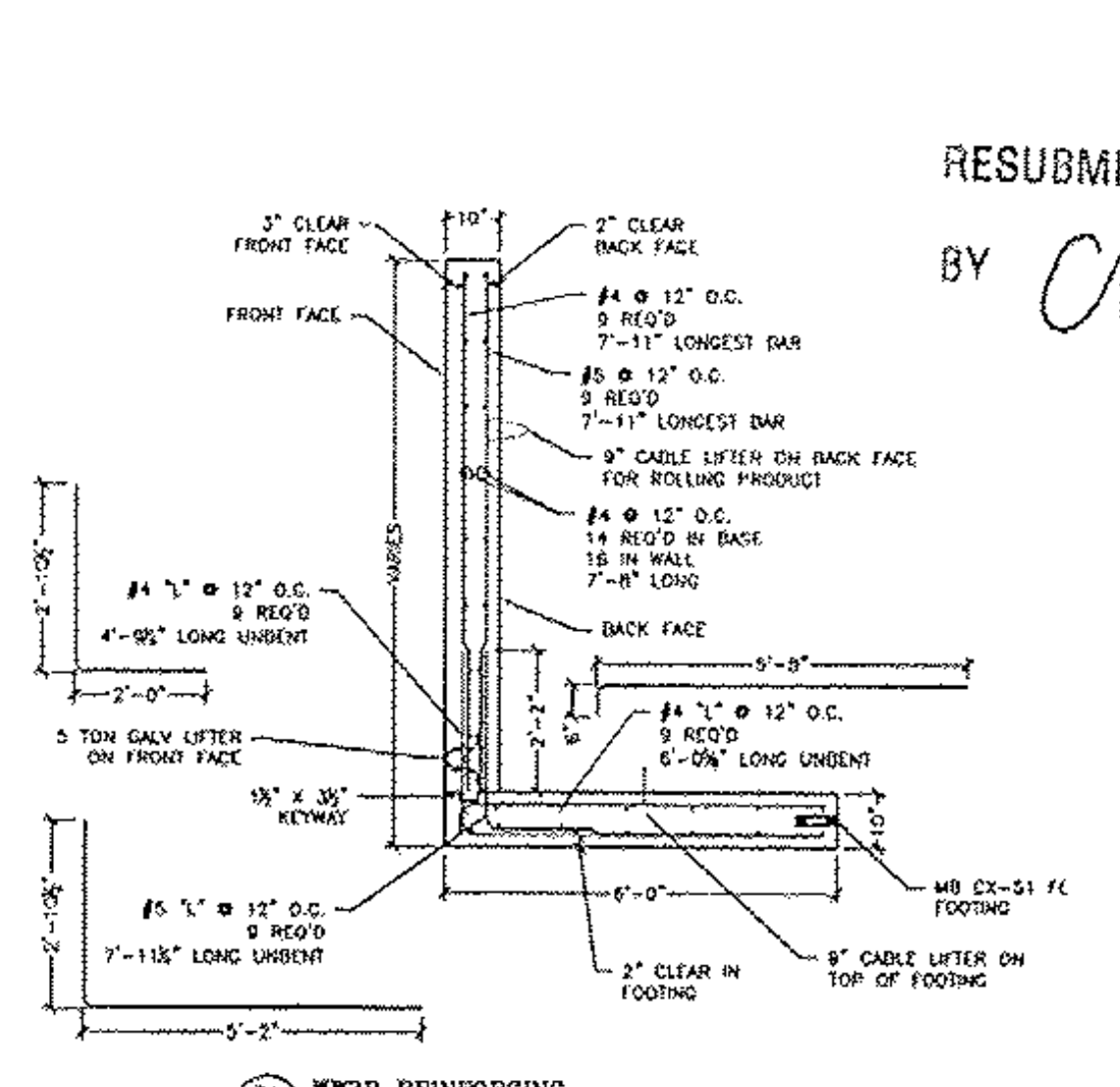
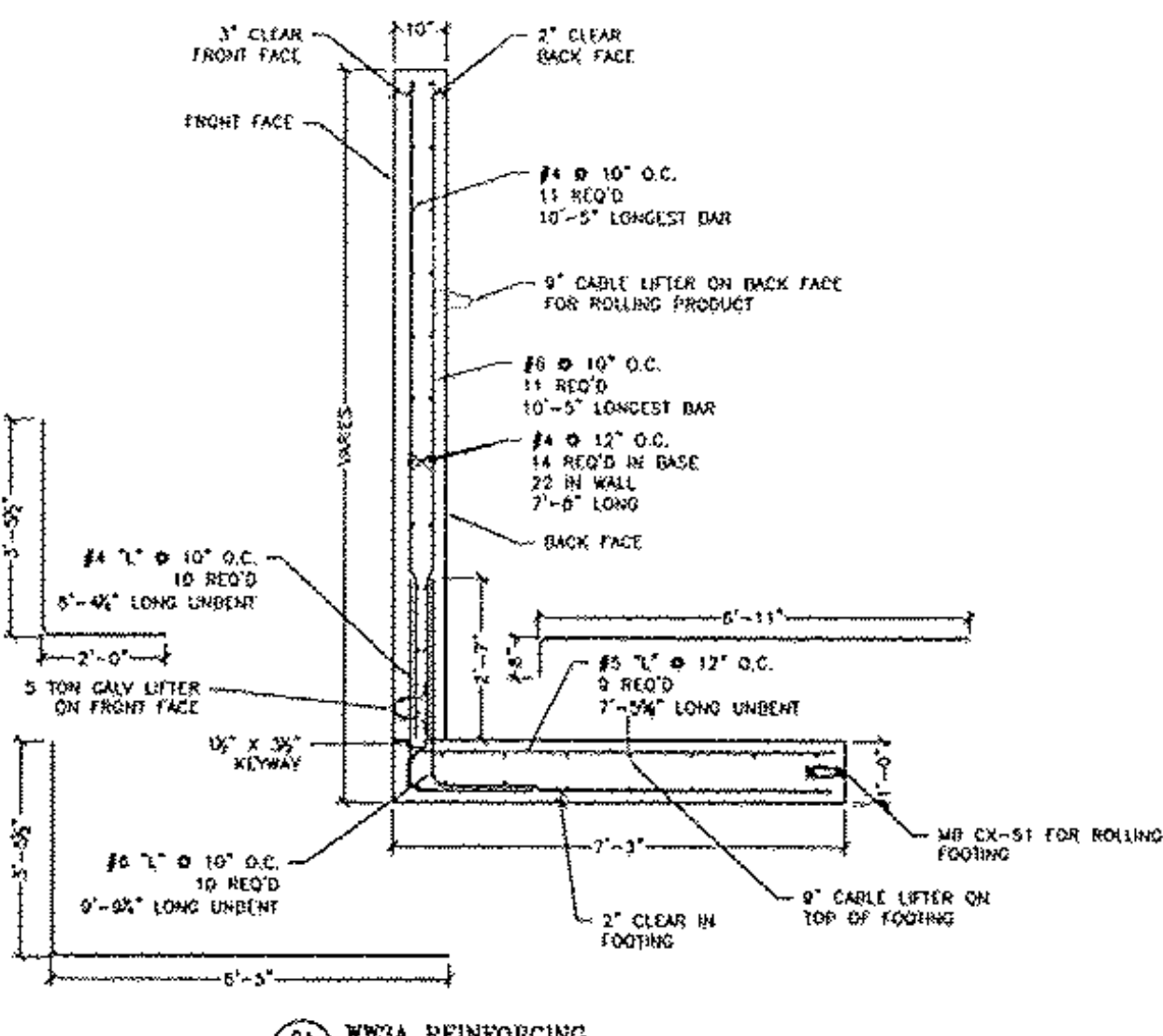
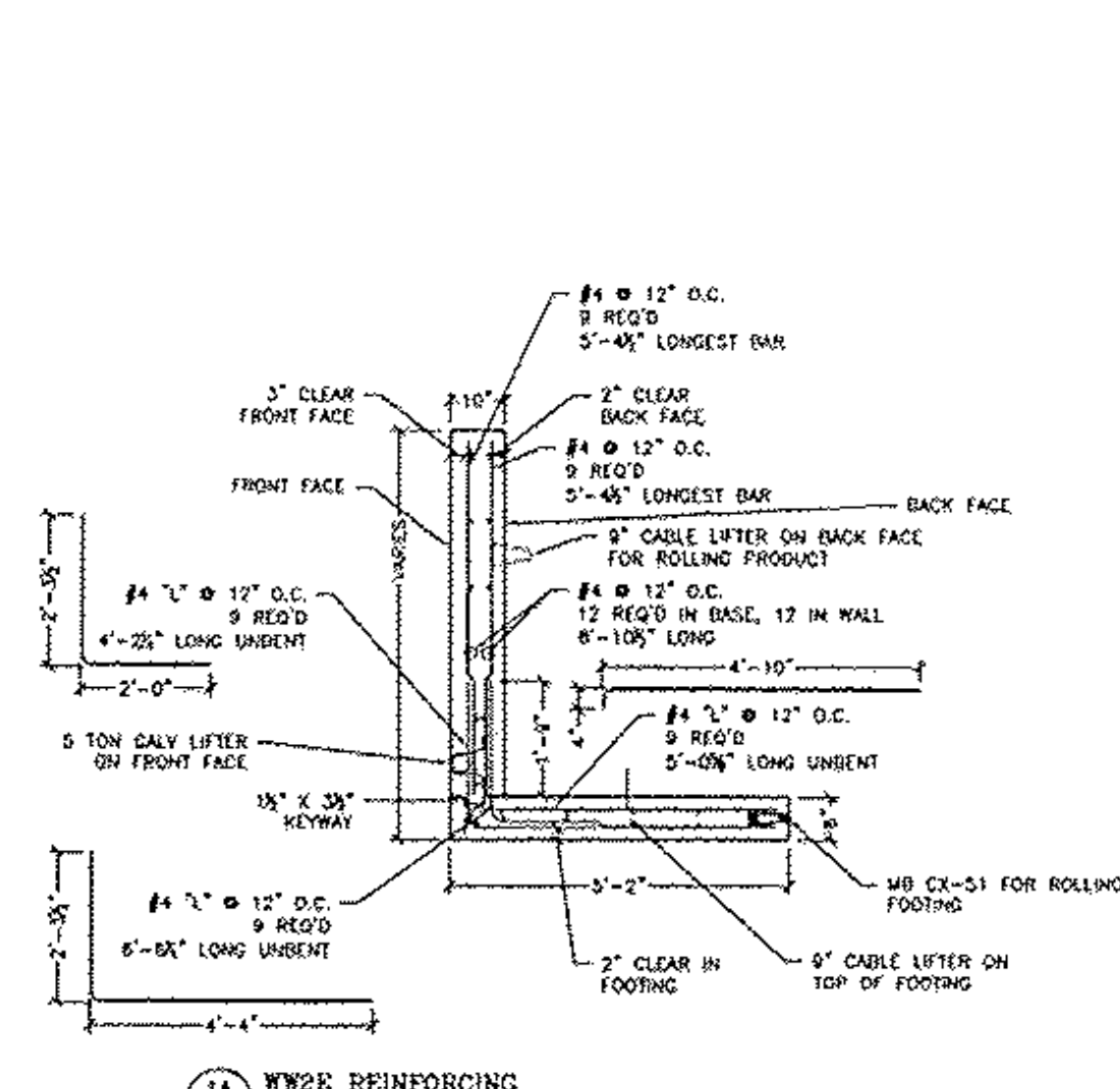
Prepared for:
 Cold River Bridges, LLC
 187 Whitcomb Rd
 Waipole, NH 03068

DWG No
 S2.0

PROJECT: Vermont Rte. 103 Bridge #9, Chester, VT
 DATE: 3/30/11

NOTE: 3/4" CHAMFER ON 4 SIDES OF TOP AND 4 VERTICALS OF WALL.

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 MAR 23 2011
 RESUBMIT _____ APPROVED
 BY CPW DATE 3/30/11



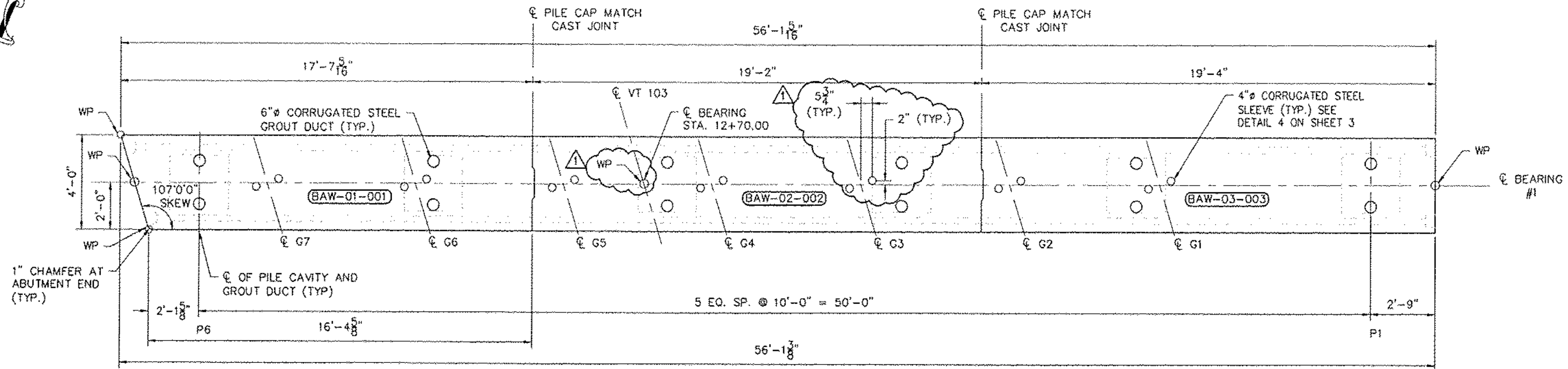
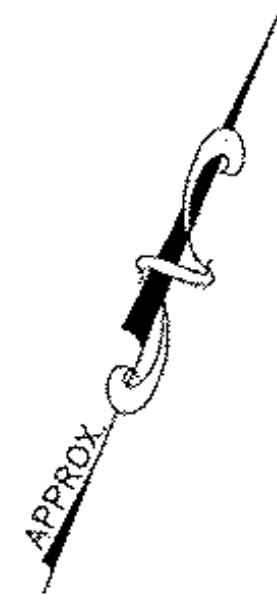
Vermont Rte. 103 Bridge #9
 Chester, VT
 Wingwall & Cutoff Wall Details

Prepared for:
 Cold River Bridges, LLC
 187 Whitcomb Rd
 Walpole, NH 03068

DWG. NO.
 S3.0

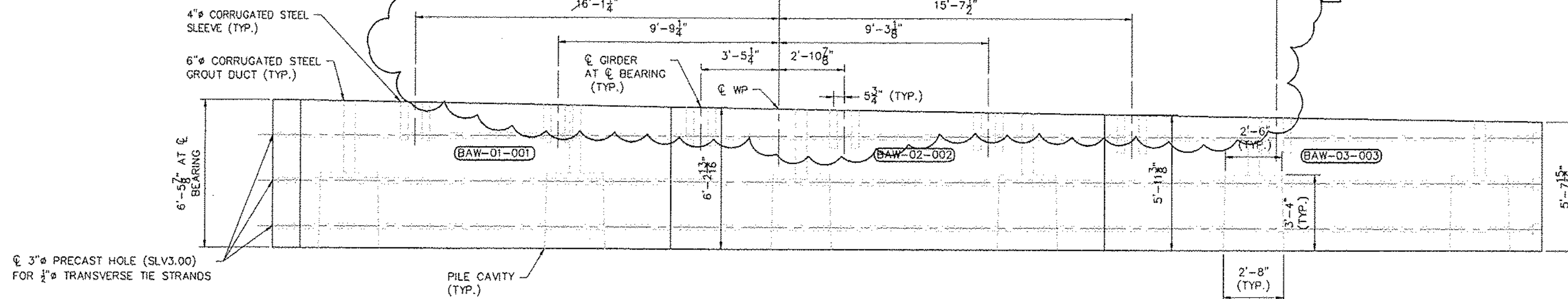
REVISIONS PER VENDOR COMMENTS: T.M.F. By

NO.	DATE	BY	DESCRIPTION
1			
2			
3			
4			
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ABUTMENT #1 PILE CAP PLAN

SCALE: 3/8" = 1'-0"



ABUTMENT #1 PILE CAP ELEVATION

SCALE: 3/8" = 1'-0"

GENERAL NOTES:

1. PANELS SHALL BE LIFTED UTILIZING A MINIMUM SLING ANGLE = 60°.
2. CONTRACTOR TO ENSURE RIGGING DURING LIFTING OPERATIONS ENGAGES ALL FOUR LIFT ANCHORS.

SUGGESTED SEQUENCE OF CONSTRUCTION:

1. PREPARE AND GRADE FOUNDATION TO REQUIRED ELEVATION.
2. DRIVE PILES. THE PILES' TOP SHALL BE WITHIN 3" OF PLAN LOCATION.
3. PLACE PRECAST ABUTMENTS. APPLY A SLOW SETTING EPOXY TO THE MATING ENDS AT MATCH-CAST JOINT. THE EPOXY SHOULD BE APPLIED PER MANUFACTURERS' RECOMMENDATIONS.
4. INSTALL TRANSVERSE STRANDS. USE A CALIBRATED JACK TO TENSION TO 3 KIPS.
5. ONCE EPOXY HAS CURED PER MANUFACTURERS' RECOMMENDATIONS APPLY FINAL POST-TENSIONING FORCE.
6. FINAL JACKING FORCE PER STRAND IS 33 KIPS. STRESS POST-TENSIONING STRANDS USING A CALIBRATED JACK OPERATED BY QUALIFIED PERSONNEL WITH PREVIOUS EXPERIENCE IN POST-TENSIONING.
9. PLACE AND SECURE THE 9" WIDE SEAL WRAP AT EACH JOINT, ABUTMENT, IN THE BACK OF THE STEM. DAMPPROOF AND THEN BACKFILL AS RECOMMENDED.
10. VERIFY ABUTMENT ELEVATIONS AND GROUT PILE CAVITIES.
11. BACKFILL ABUTMENTS IN COORDINATION WITH RETAINING WALL BACKFILL.

RECEIVED

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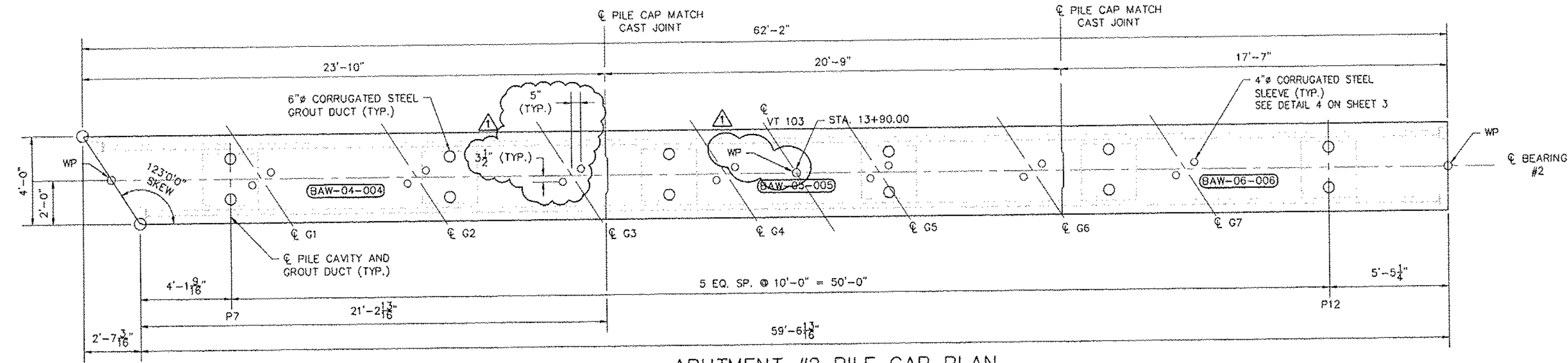
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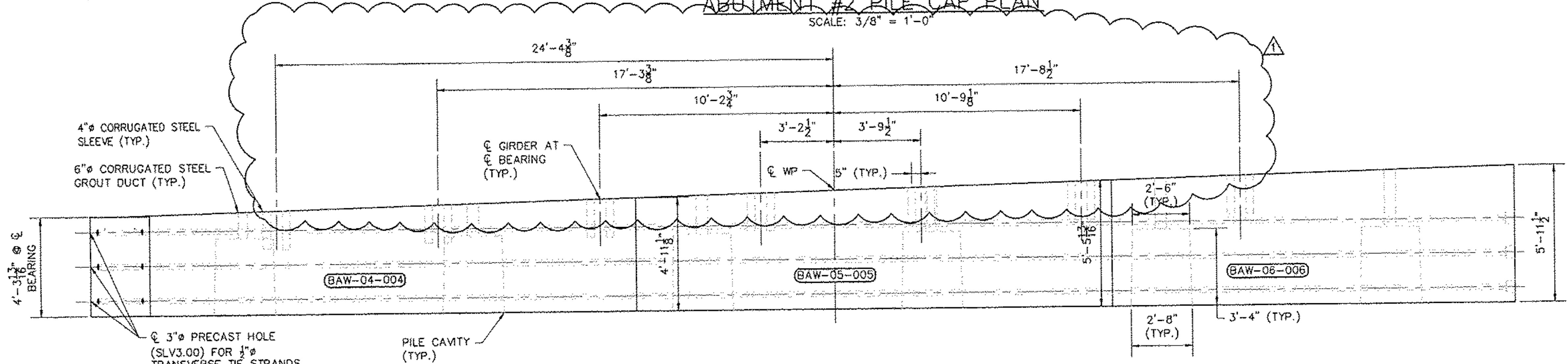
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STRUCTURES
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<small>CHECKED BY: UHS</small>	<small>PROJECT NO.: 122435.00</small>
<small>PRECAST CONCRETE PRODUCTS TEL: (802) 442-4418 FAX: (802) 442-4719</small>	
CHESTER, VT VT 103 BRIDGE #9	
PROJECT NO.: BRF 025-1 (37)	
SHEET 1 OF 15	



ABUTMENT #2 PILE CAP PLAN
SCALE: 3/8" = 1'-0"



ABUTMENT #2 PILE CAP ELEVATION
SCALE: 3/8" = 1'-0"

GENERAL NOTES:

- PANELS SHALL BE LIFTED UTILIZING A MINIMUM SLING ANGLE = 60°.
- CONTRACTOR TO ENSURE RIGGING DURING LIFTING OPERATIONS ENGAGES ALL FOUR LIFT ANCHORS.

SUGGESTED SEQUENCE OF CONSTRUCTION:

- PREPARE AND GRADE FOUNDATION TO REQUIRED ELEVATION.
- DRIVE PILES. THE PILES' TOP SHALL BE WITHIN 3" OF PLAN LOCATION.
- PLACE PRECAST ABUTMENTS. APPLY A SLOW SETTING EPOXY TO THE MATING ENDS AT MATCH-CAST JOINT. THE EPOXY SHOULD BE APPLIED PER MANUFACTURERS' RECOMMENDATIONS.
- INSTALL TRANSVERSE STRANDS. USE A CALIBRATED JACK TO TENSION TO 3 KIPS.
- ONCE EPOXY HAS CURED PER MANUFACTURERS' RECOMMENDATIONS APPLY FINAL POST-TENSIONING FORCE.
- FINAL JACKING FORCE PER STRAND IS 33 KIPS. STRESS POST-TENSIONING STRANDS USING A CALIBRATED JACK OPERATED BY QUALIFIED PERSONNEL WITH PREVIOUS EXPERIENCE IN POST-TENSIONING.
- PLACE AND SECURE THE 9" WIDE SEAL WRAP AT EACH JOINT, ABUTMENT, IN THE BACK OF THE STEM. DAMPPROOF AND THEN BACKFILL AS RECOMMENDED.
- VERIFY ABUTMENT ELEVATIONS AND GROUT PILE CAVITIES.
- BACKFILL ABUTMENTS IN COORDINATION WITH RETAINING WALL BACKFILL.

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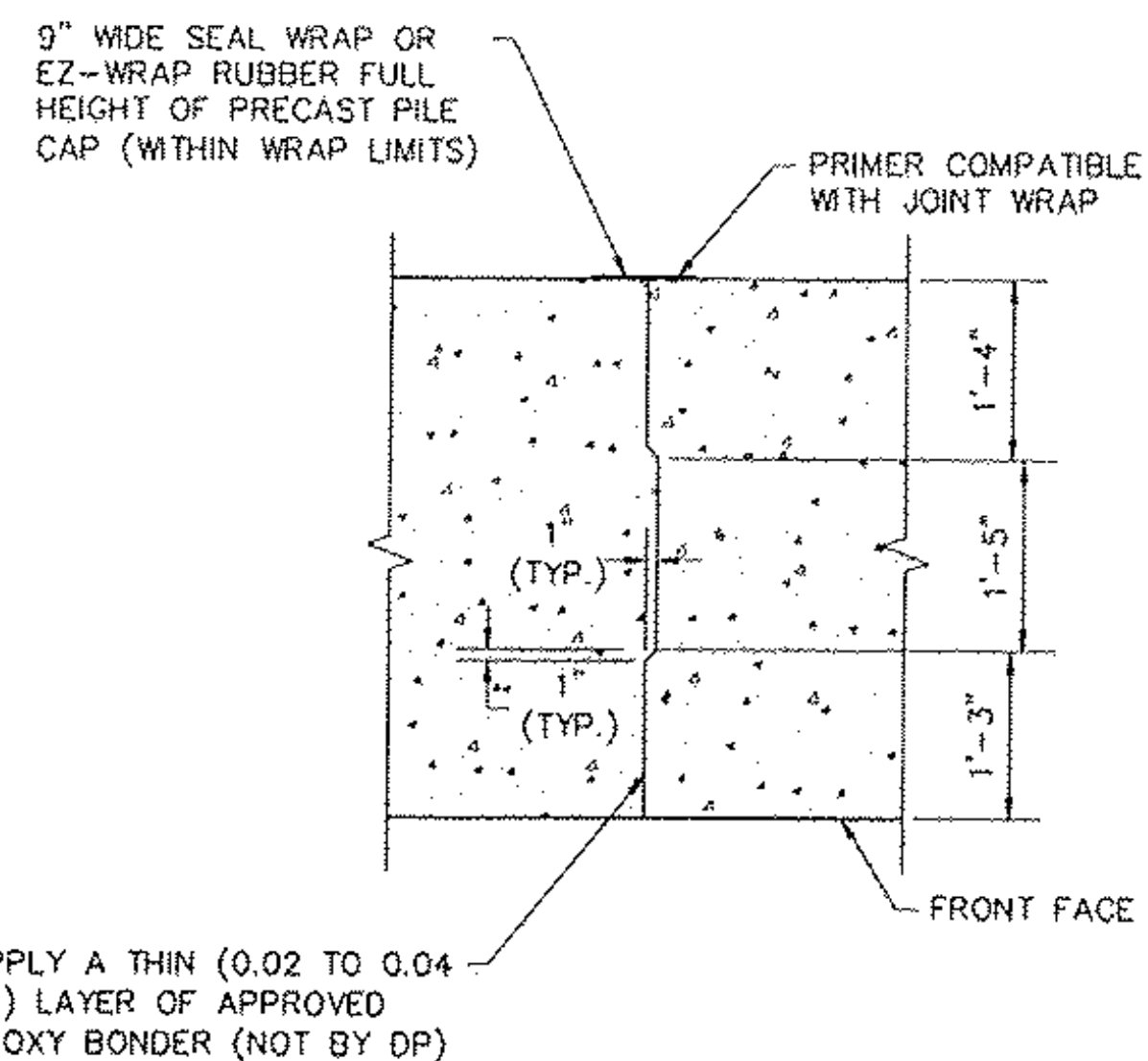
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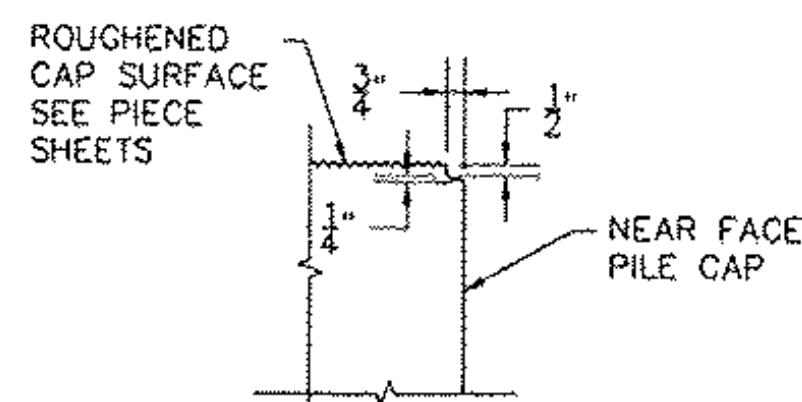
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 1637 (802) 442-4416 FAX: (802) 442-4719

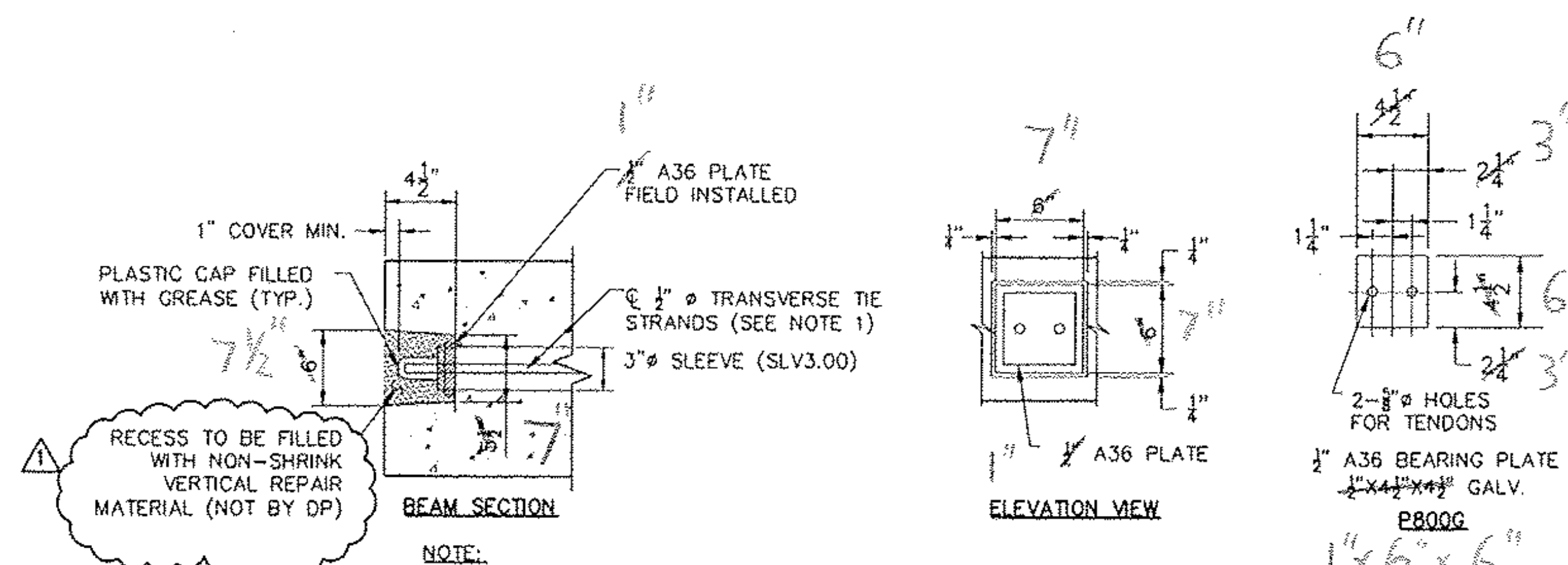
CHESTER, VT
 VT 103
 BRIDGE #9
 PROJECT NO.: BRF 025-1 (37)
SHEET 2 OF 15



① TYPICAL PILE CAP MATCH CAST JOINT - PLAN VIEW
SCALE: 1/2" = 1'-0"

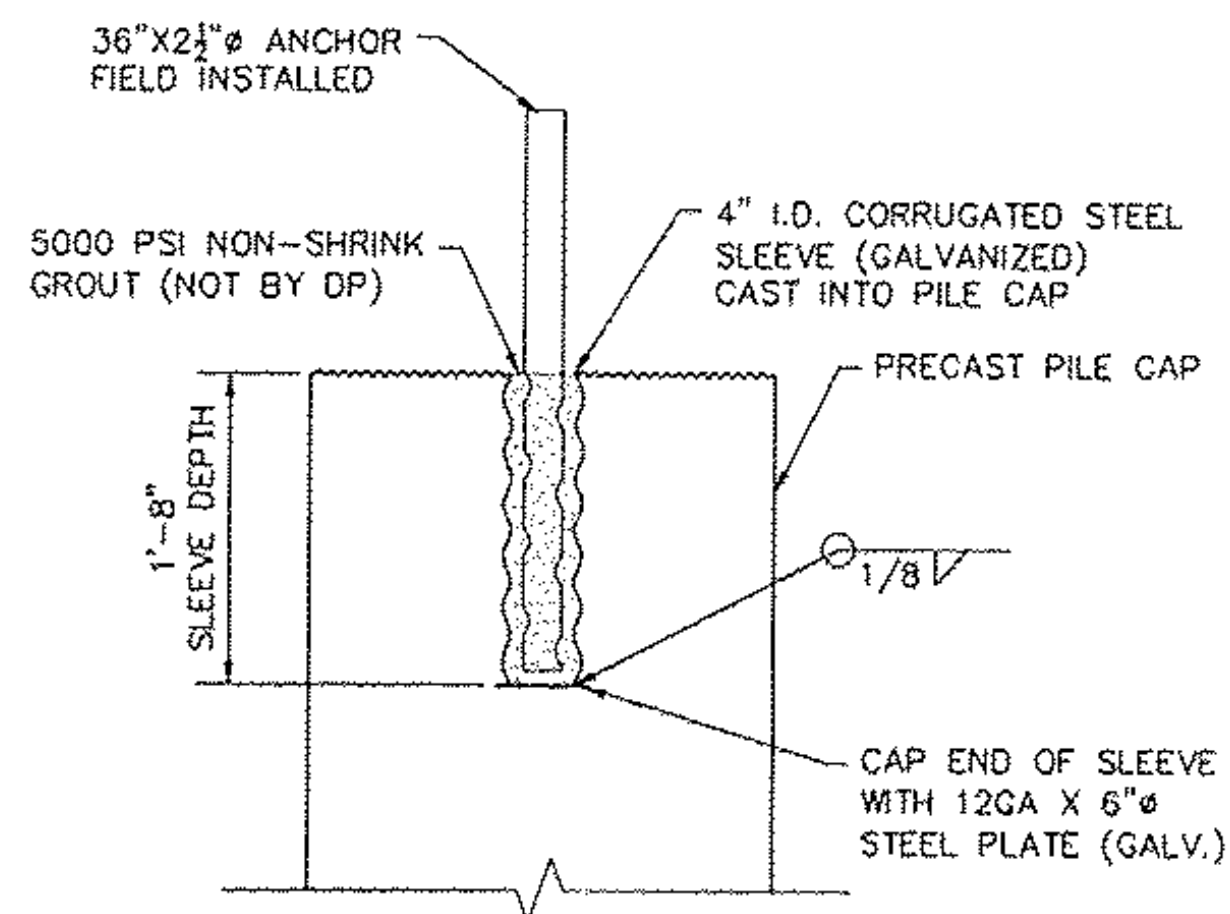


② SCORE MARK DETAIL
SCALE: 1 1/2" = 1'-0"

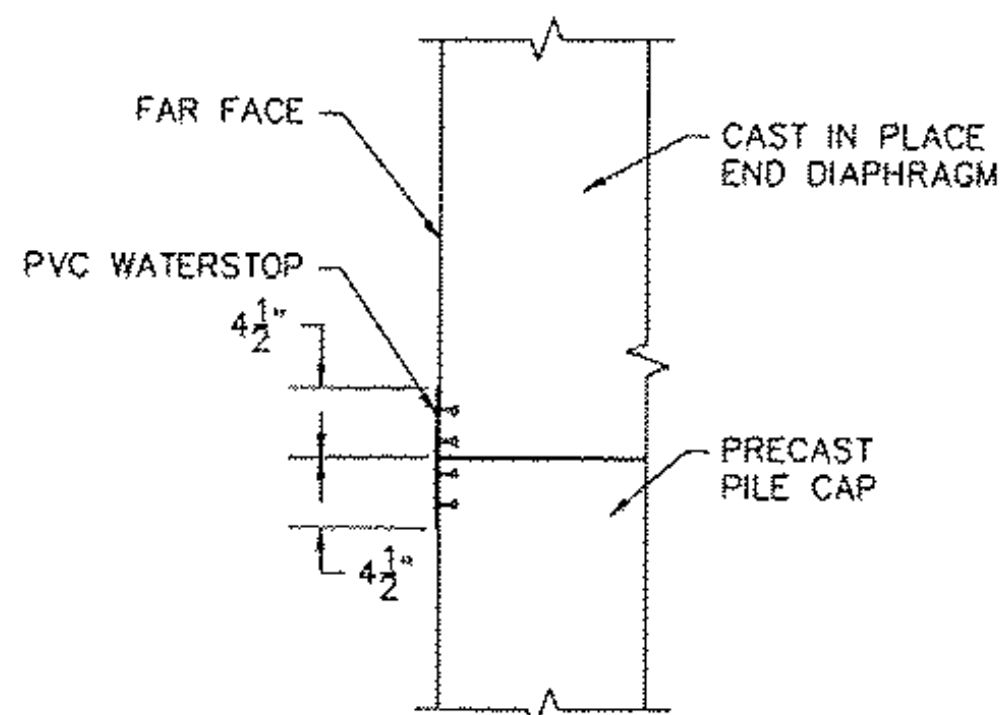


- NOTE:
1. TRANSVERSE TIES SHALL BE COVERED BY A SEAMLESS POLYPROPYLENE SHEATH (WITH CORROSION INHIBITING GREASE BETWEEN THE STRAND AND SHEATH) FOR THE FULL LENGTH OF THE STRAND EXCEPT AT THE ANCHORAGE LOCATION.
 2. POST-TENSION STRANDS: 0.5"Ø, 270 KSI, LOW RELAXATION 7-WRE STRANDS.
 3. FINAL JACKING FORCE = 33 KIPS.

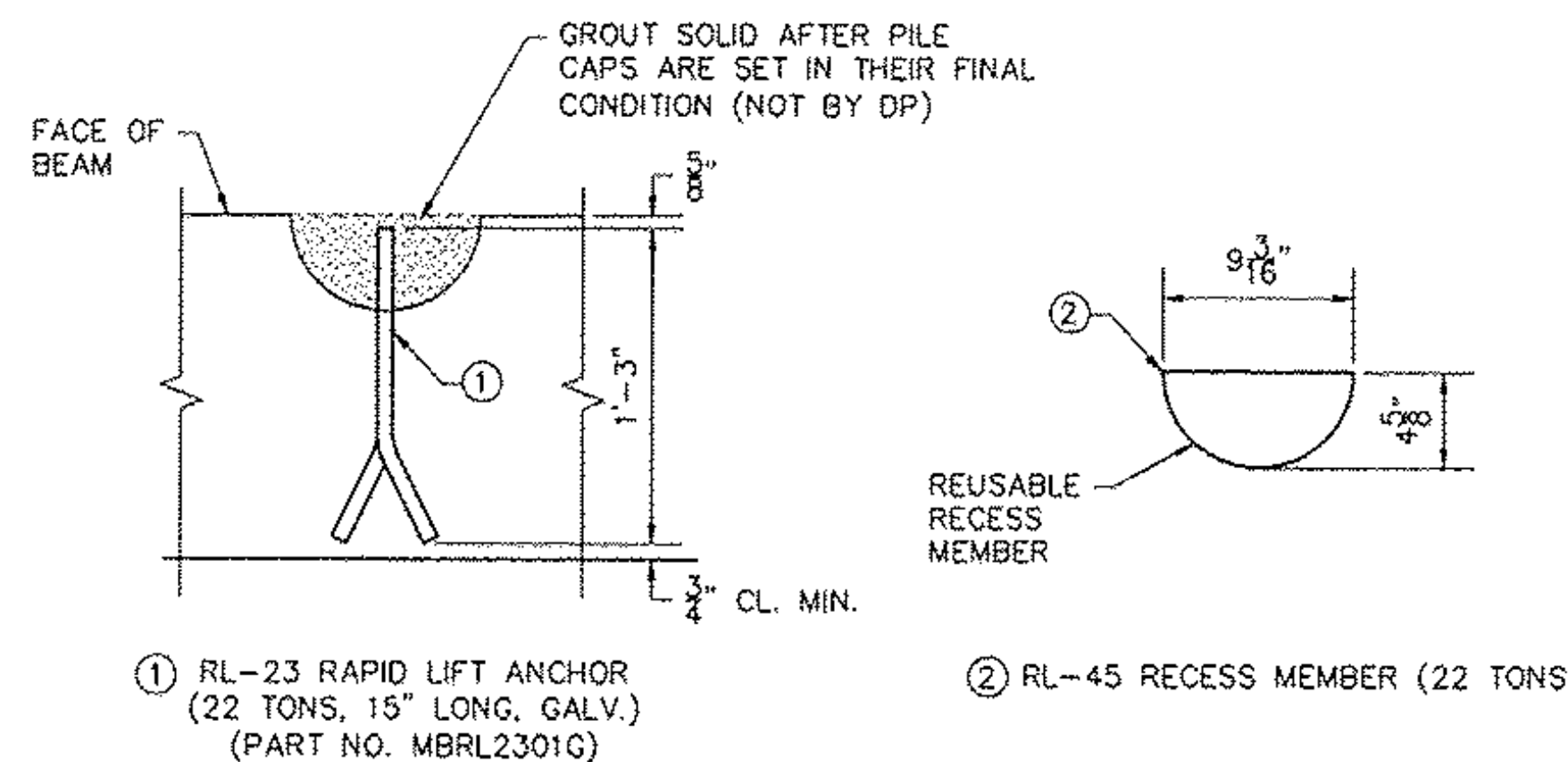
③ TRANSVERSE TIE ANCHORAGE DETAILS
SCALE: NTS



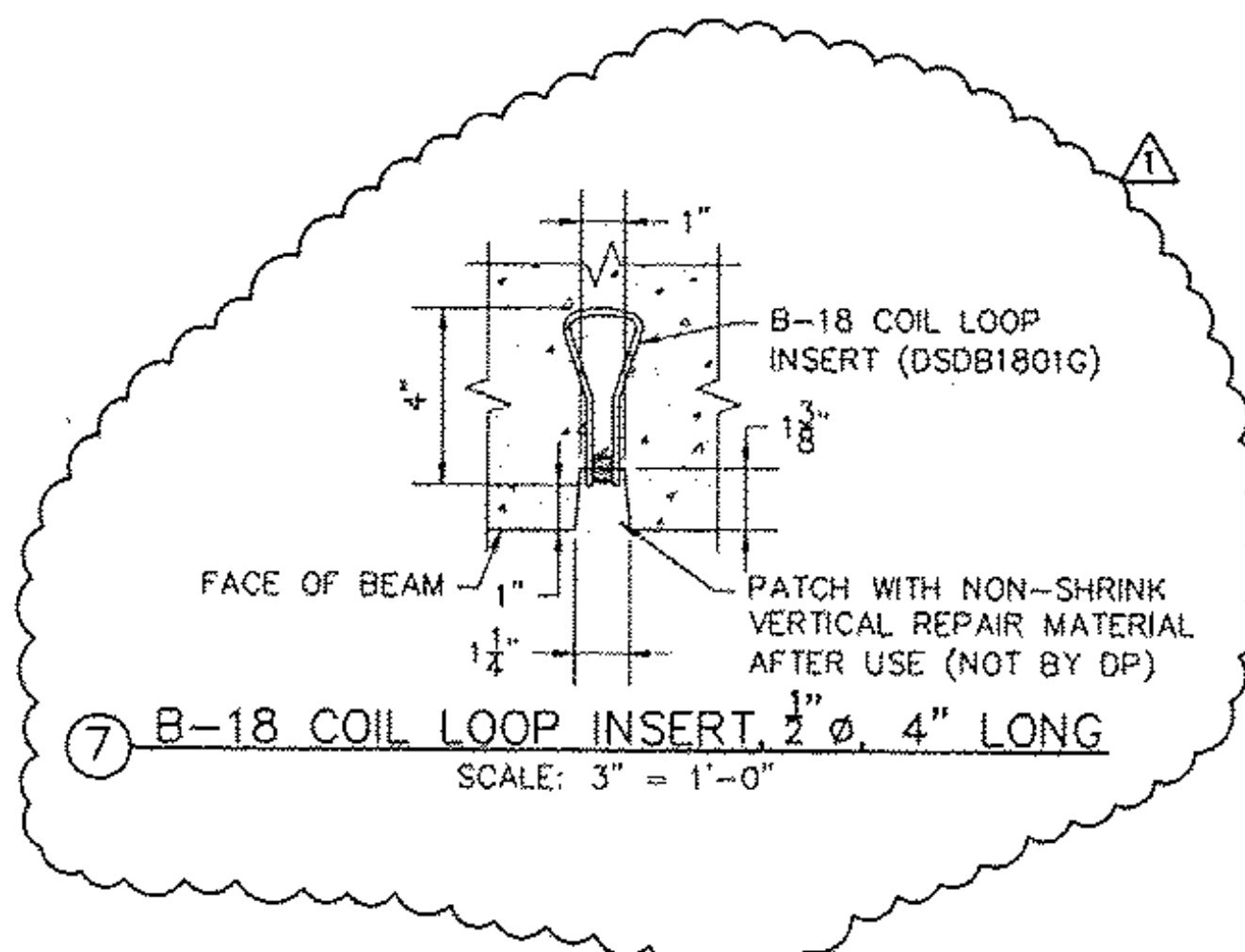
④ BEAM ANCHOR BOLT DETAIL
SCALE: 1" = 1'-0"



⑤ PVC WATERSTOP DETAIL
SCALE: 1" = 1'-0"



⑥ RAPID LIFT ANCHOR AND RECESS MEMBER
SCALE: 1 1/2" = 1'-0"



⑦ B-18 COIL LOOP INSERT, 1/2" Ø, 4" LONG
SCALE: 3" = 1'-0"

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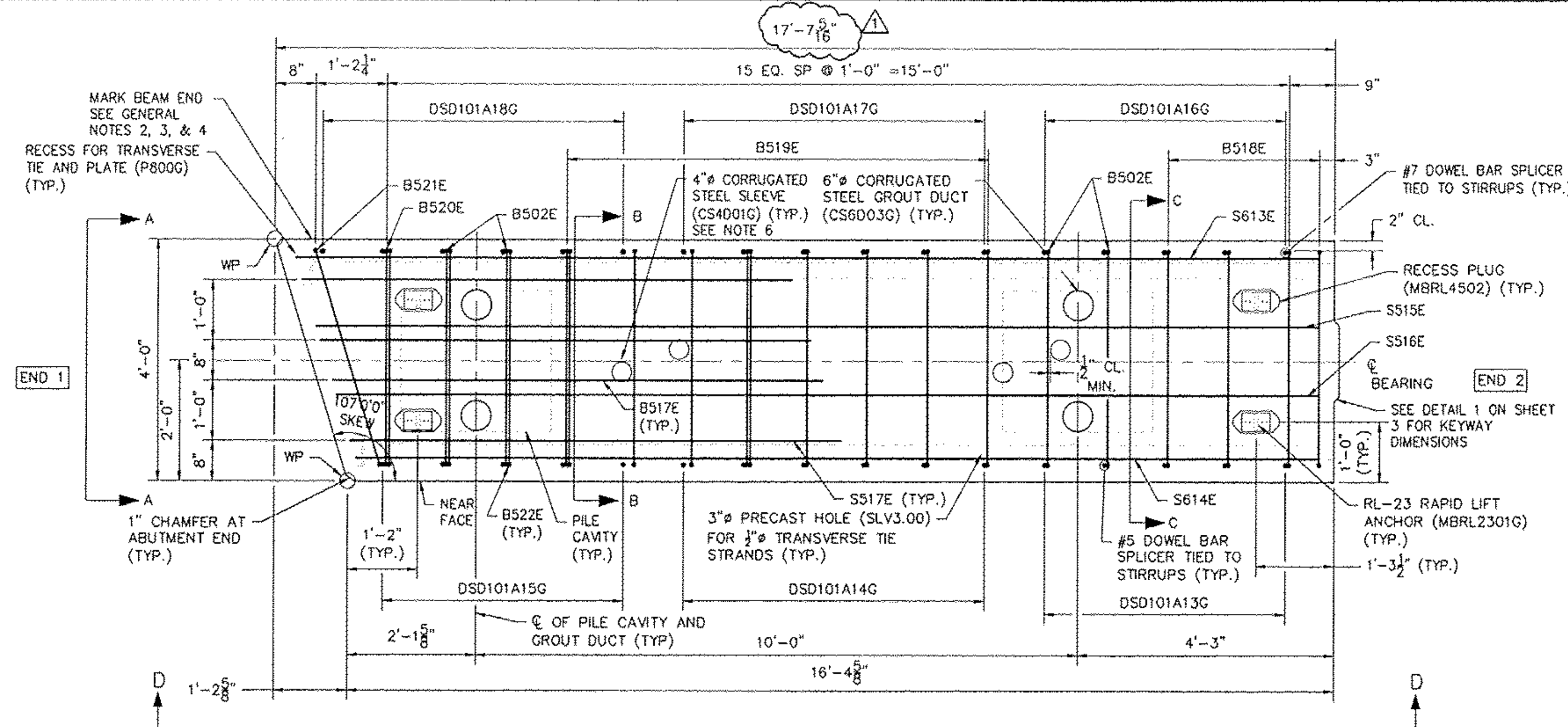
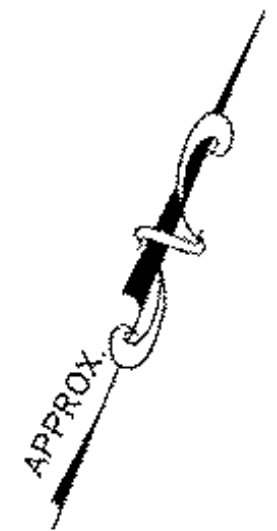
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PRECAST CONCRETE PRODUCTS
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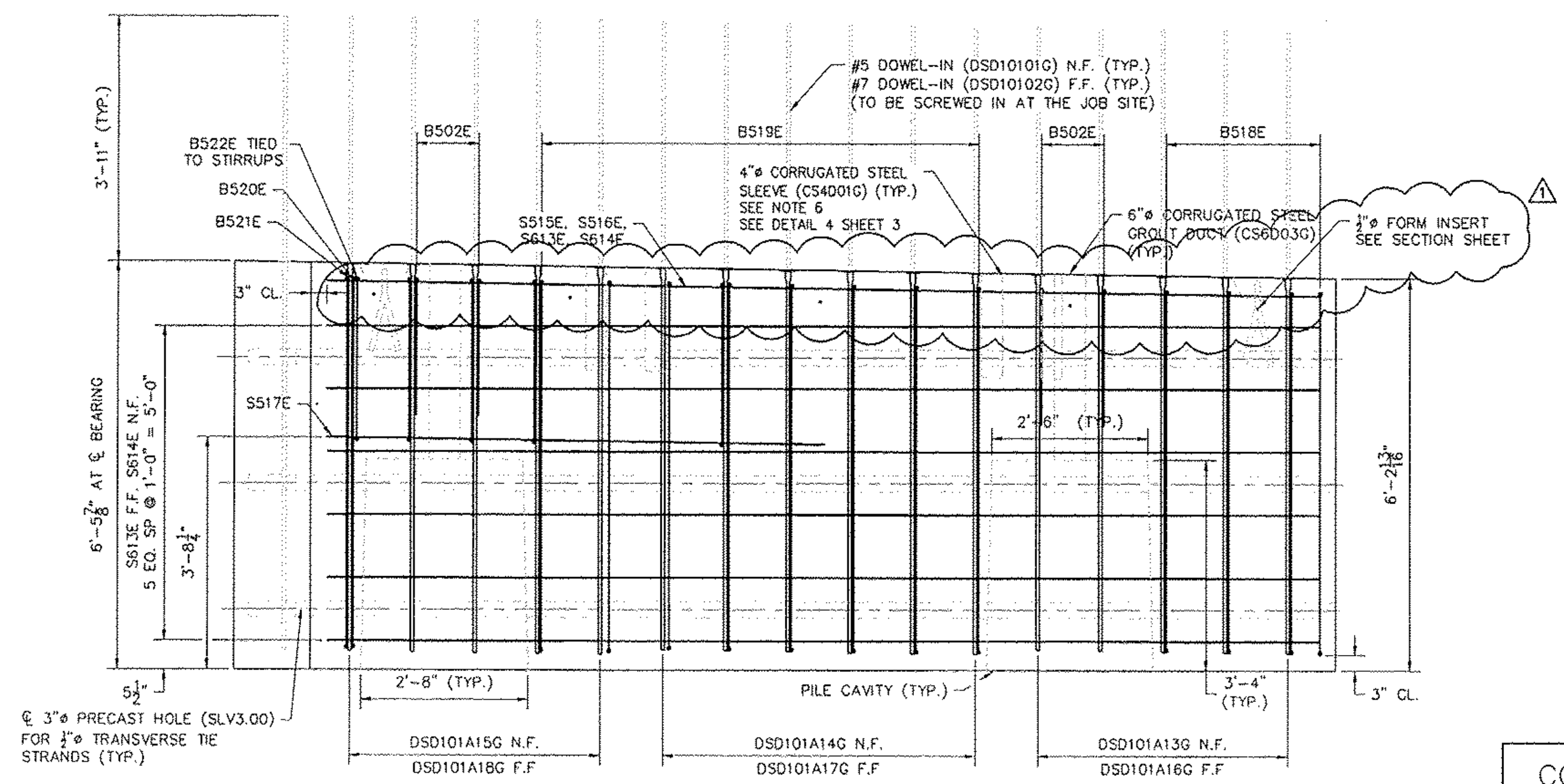
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VT 103
BRIDGE #9
PROJECT NO.: BRP 025-1 (37)

SHEET 3 OF 15



④ BAW-01 REIN. LAYOUT PLAN
SCALE: 3/8" = 1'-0"

- GENERAL NOTES:**
1. SEE PLAN SHEETS 1, 2, & 3 FOR PLAN AND DETAILS.
 2. ALL ABUTMENT PILE CAPS ARE LABELED AS FOLLOWS: PRODUCT TYPE-IDENTIFICATION NUMBER-SEQUENCE NUMBER.
 3. MARK BAW-01 "NORTH END", FOLLOWED BY THE CORRESPONDING BEAM LABEL.
 4. FABRICATOR IS TO MARK ABUTMENT CAP END WITHIN CLOSE PROXIMITY TO THE NOTED END.
 5. LIGHT SANDBLAST MATCH-CAST END PRIOR TO SHIPMENT TO REMOVE ANY FORM OIL, GREASE, LANTANCE, ETC.
 6. SEE SHEET 1 FOR SLEEVE LOCATIONS. 4" SLEEVES ARE LOCATION CRITICAL.



⑤ BAW-01 SECTION D - ELEVATION
SCALE: 3/8" = 1'-0"

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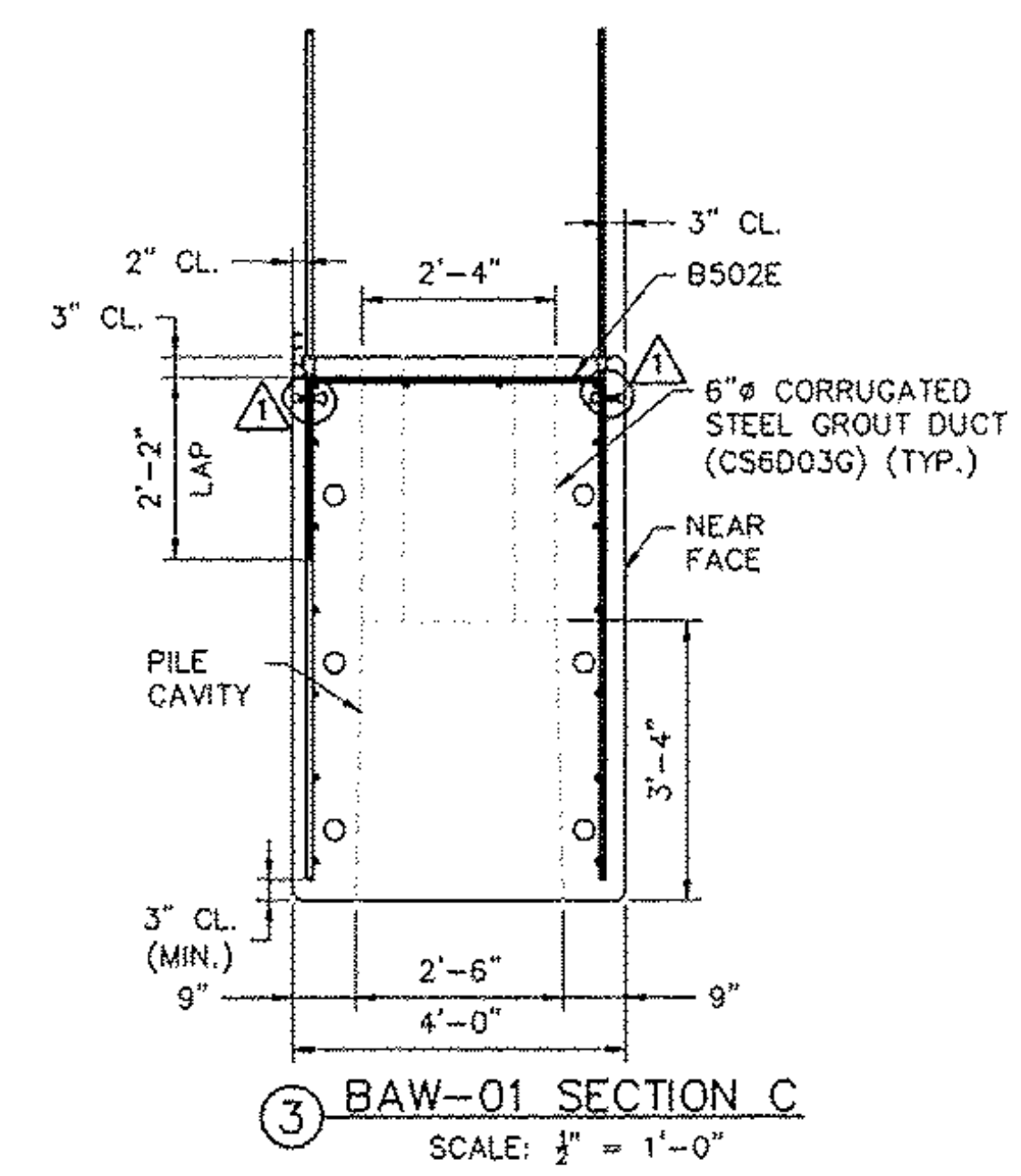
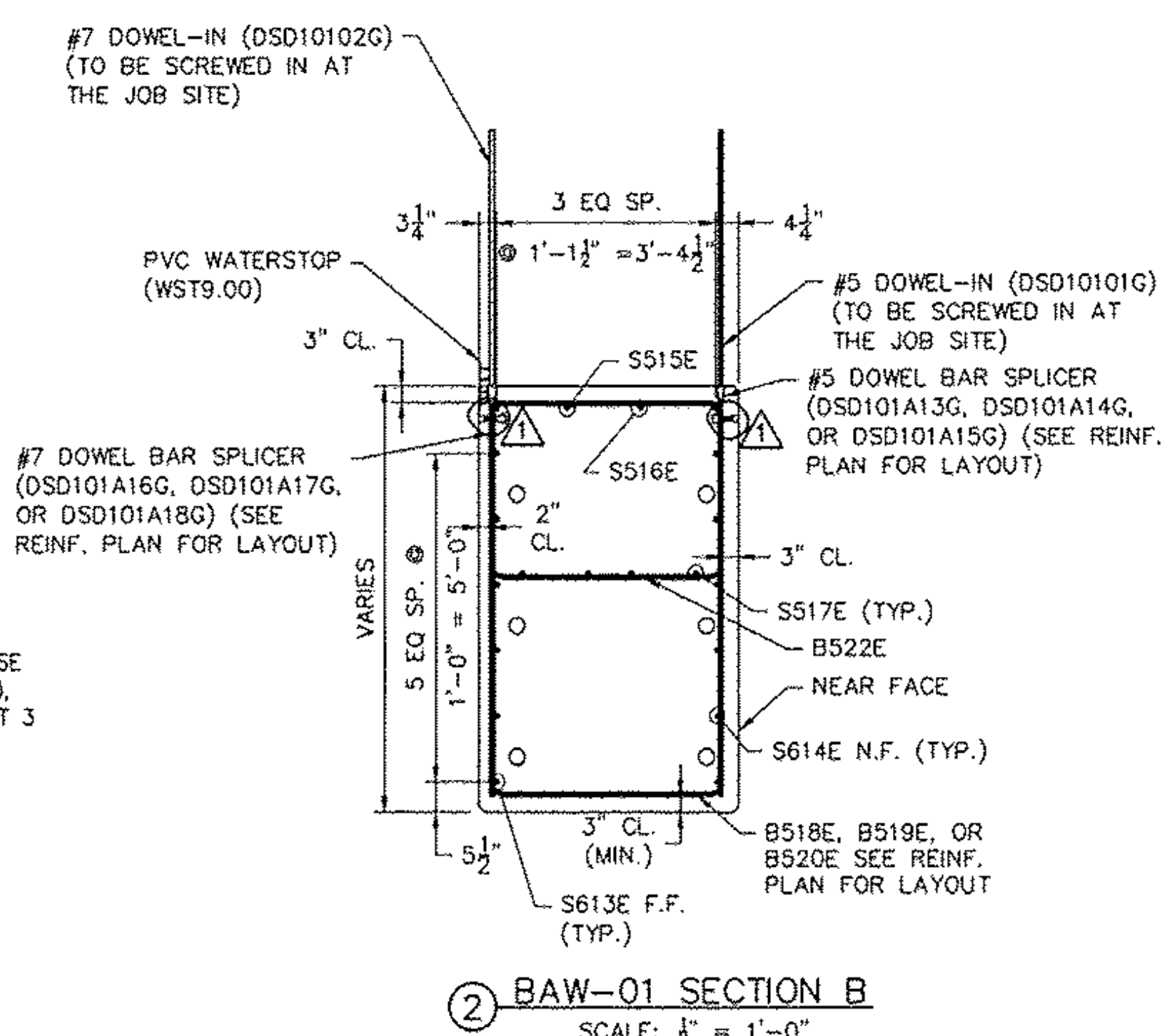
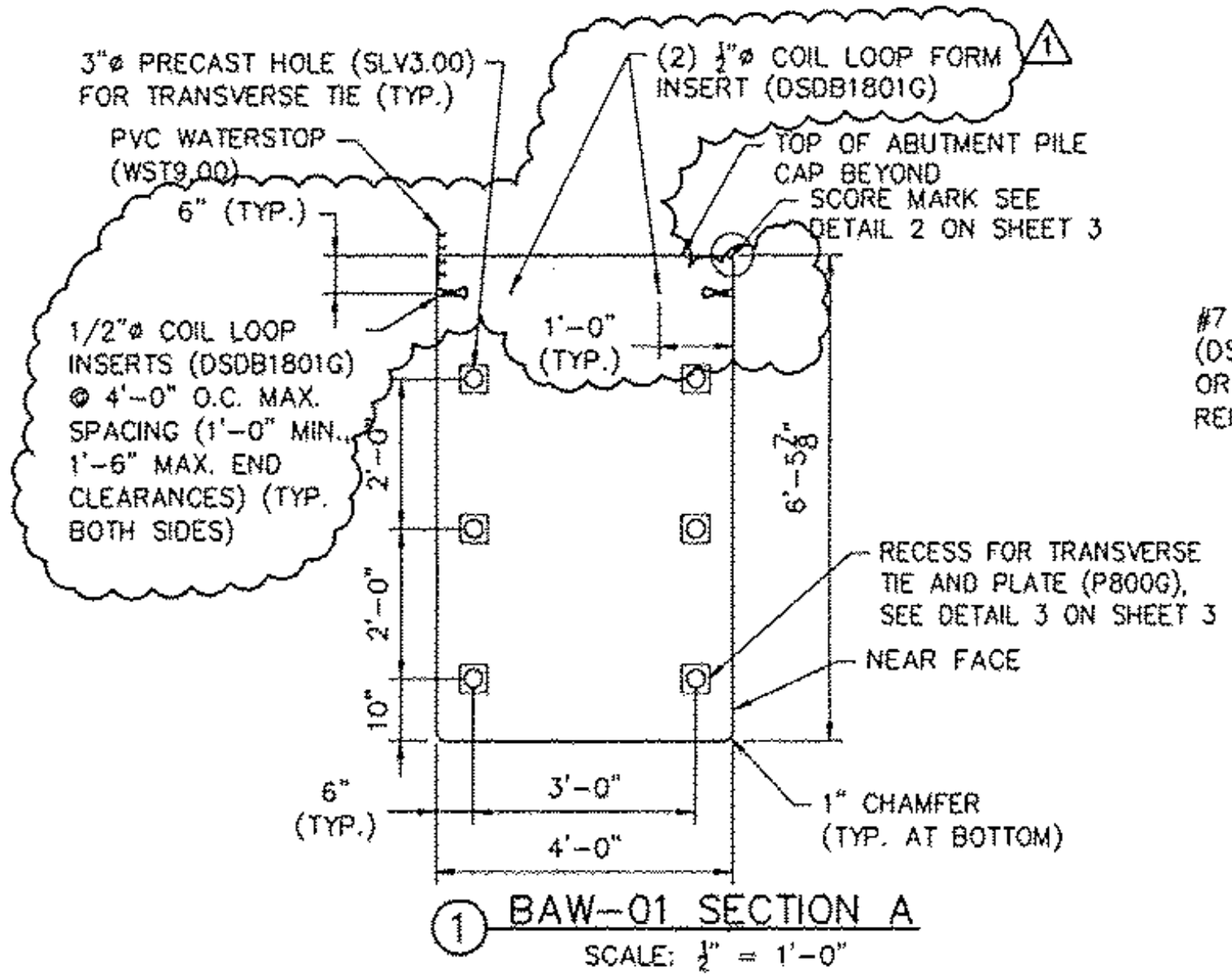
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PRECAST CONCRETE PRODUCTS
1811 (802) 442-1418 FAX: (802) 442-4719

CHESTER, VT
VT 103
BRIDGE #9
PROJECT NO.: BRF 025-1 (37)

SHEET 4 OF 15



BAR DIMENSIONS	
	B502E
	B518E
	B519E
	B520E
	B521E
	B522E

PARTS & PART NUMBERS		
PART NO.	DESCRIPTION	QTY.
B502E	#5 X 7'-11" EPOXY COATED	4
S613E	#6 X 16'-11 1/2" EPOXY COATED	7
S614E	#6 X 15'-11 1/2" EPOXY COATED	7
S515E	#5 X 16'-7 3/8" EPOXY COATED	1
S516E	#5 X 16'-3 3/8" EPOXY COATED	1
S517E	#5 X 7'-7 1/2" EPOXY COATED	4
B518E	#5 X 19'-6 1/2" EPOXY COATED	4
B519E	#5 X 19'-9" EPOXY COATED	8
B520E	#5 X 20'-0 1/2" EPOXY COATED	1
B521E	#5 X 20'-6 3/4" EPOXY COATED	1
B522E	#5 X 13'-3 1/2" EPOXY COATED	5
DSDB1801G	1/2" COIL LOOP INSERT	12
CS4D01G	4" CORRUGATED STEEL SLEEVE 1'-8" LONG, GALV.	4
WST9.00	PVC WATERSTOP 18'-4 1/2" LONG BASE SEAL TYPE 771 BY GREENSTREAK	1
MBRL2301G	RAPID LIFT, 22 TON, 15" LONG, GALV.	4
MBRL4502	RECESS PLUG, 22 TON	4
SLV3.00	3" I.D. RIGID PLASTIC SLEEVE	6
CS6D03G	6" CORRUGATED STEEL PIPE, GALV., 3'-2" LONG (MAX.)	4
DSD101A13G	#5 DOWEL BAR SPLICER, 5'-11 1/2" LONG	5
DSD101A14G	#5 DOWEL BAR SPLICER, 6'-1" LONG	6
DSD101A15G	#5 DOWEL BAR SPLICER, 6'-5 1/2" LONG	5
DSD101A16G	#7 DOWEL BAR SPLICER, 5'-11 1/2" LONG	5
DSD101A17G	#7 DOWEL BAR SPLICER, 6'-1" LONG	6
DSD101A18G	#7 DOWEL BAR SPLICER, 6'-5 1/2" LONG	6
	VERMONT STATE MIX DESIGN	

NOTE: ALL ITEMS LISTED ABOVE ARE SUGGESTED PRODUCTS. FABRICATOR MAY SUBSTITUTE APPROVED EQUALS AS NECESSARY.

NOTE: REBAR DIMENSIONS ARE OUT TO OUT.

PARTS & PART NUMBERS		
	DO NOT CAST - SHIP TO JOBSITE	
DSD10101G	#5 DOWEL-IN, 4'-0 1/2" LONG	16
DSD10102G	#7 DOWEL-IN, 4'-0 1/2" LONG	17
P800G	1/2" X 1/2" X 4' GALVANIZED PLATE	6

MATERIAL SPECIFICATION

CONCRETE:
28 DAY STRENGTH: 5000 PSI
RELEASE STRENGTH: 3000 PSI
MILD REINFORCING: AASHTO M31, GRADE 60, EPOXY COATED

FINISHES:
ENDS: FORM FINISH
TOP: RAKE FINISH, 1" AMPLITUDE
BOTTOM: FORM FINISH
SIDES: FORM FINISH

CURING:
STORAGE: BELOW LIFT ANCHORS
SHIPPING: BELOW LIFT ANCHORS

BAW-01
TOTAL WEIGHT: 57,960 LBS
CONC. YARDAGE: 14.31 CY

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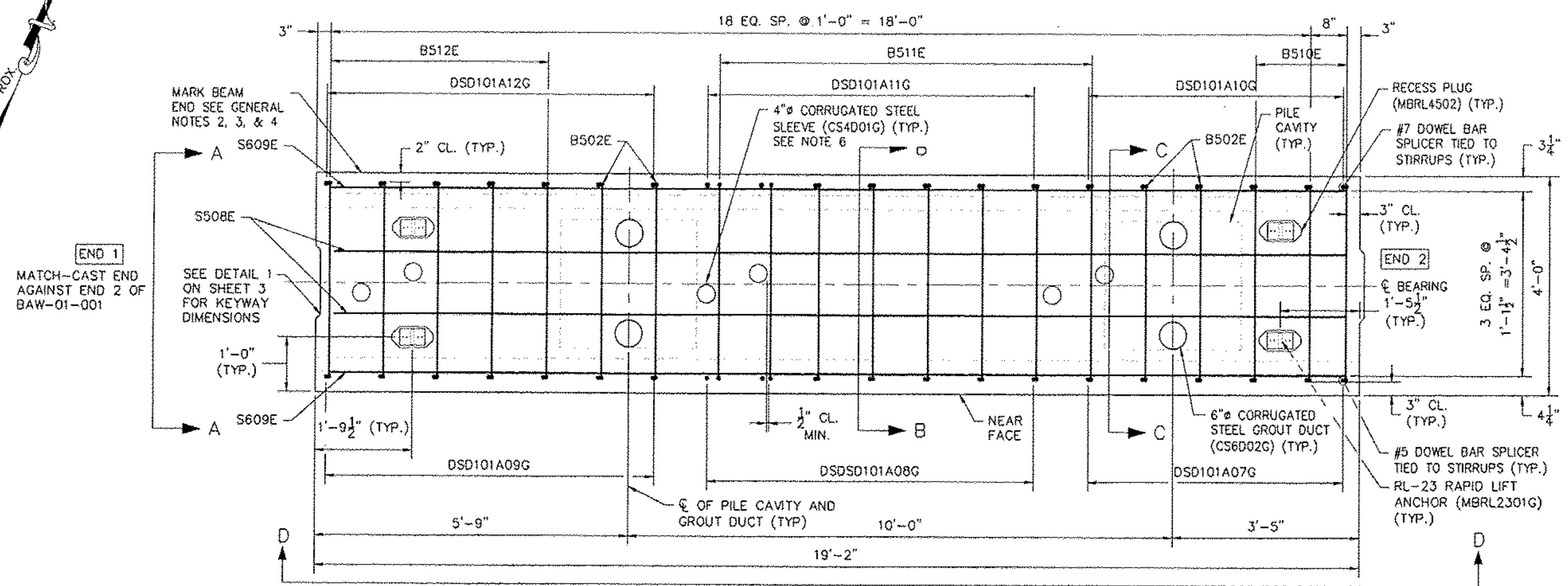
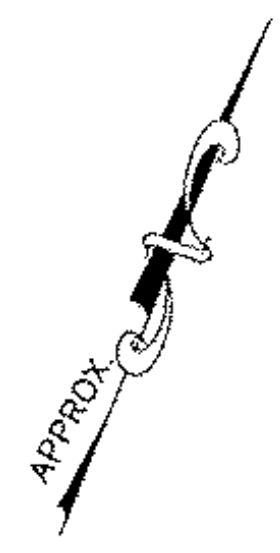
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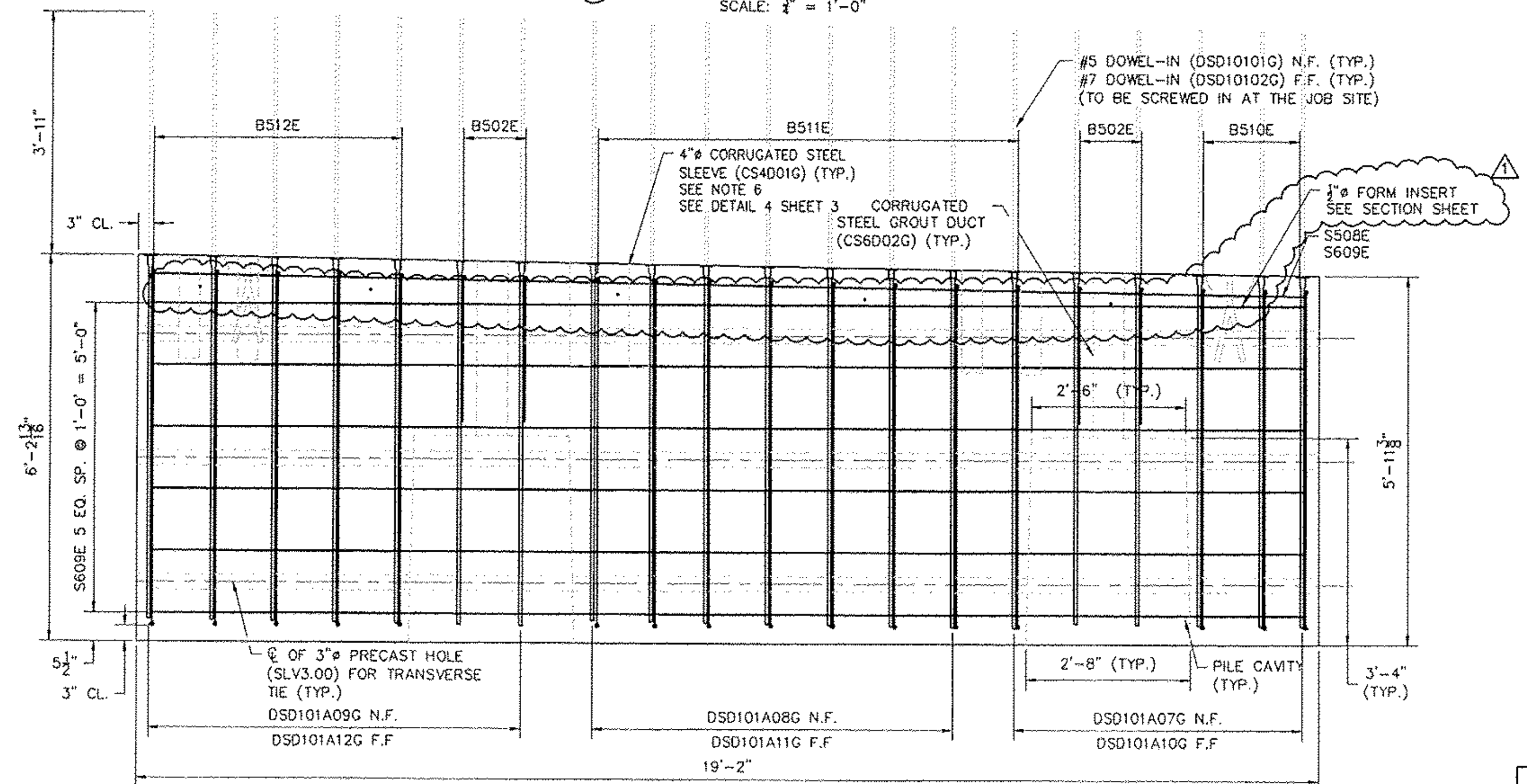
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CHESTER, VT
VT 103
BRIDGE #9
PROJECT NO.: BRF 025-1 (37)

SHEET 5 OF 15



4 BAW-02 REINF. LAYOUT PLAN
SCALE: 3/8" = 1'-0"



5 BAW-02 SECTION D - ELEVATION
SCALE: 3/8" = 1'-0"

- GENERAL NOTES:**
1. SEE PLAN SHEETS 1, 2, & 3 FOR PLAN AND DETAILS.
 2. ALL ABUTMENT PILE CAPS ARE LABELED AS FOLLOWS: PRODUCT TYPE-IDENTIFICATION NUMBER-SEQUENCE NUMBER.
 3. MARK BAW-02 "NORTH END", FOLLOWED BY THE CORRESPONDING BEAM LABEL.
 4. FABRICATOR IS TO MARK ABUTMENT CAP END WITHIN CLOSE PROXIMITY TO THE NOTED END.
 5. LIGHT SANDBLAST MATCH-CAST END PRIOR TO SHIPMENT TO REMOVE ANY FORM OIL, GREASE, LAITANCE, ETC.
 6. SEE SHEET 1 FOR SLEEVE LOCATIONS. 4" SLEEVES ARE LOCATION CRITICAL.

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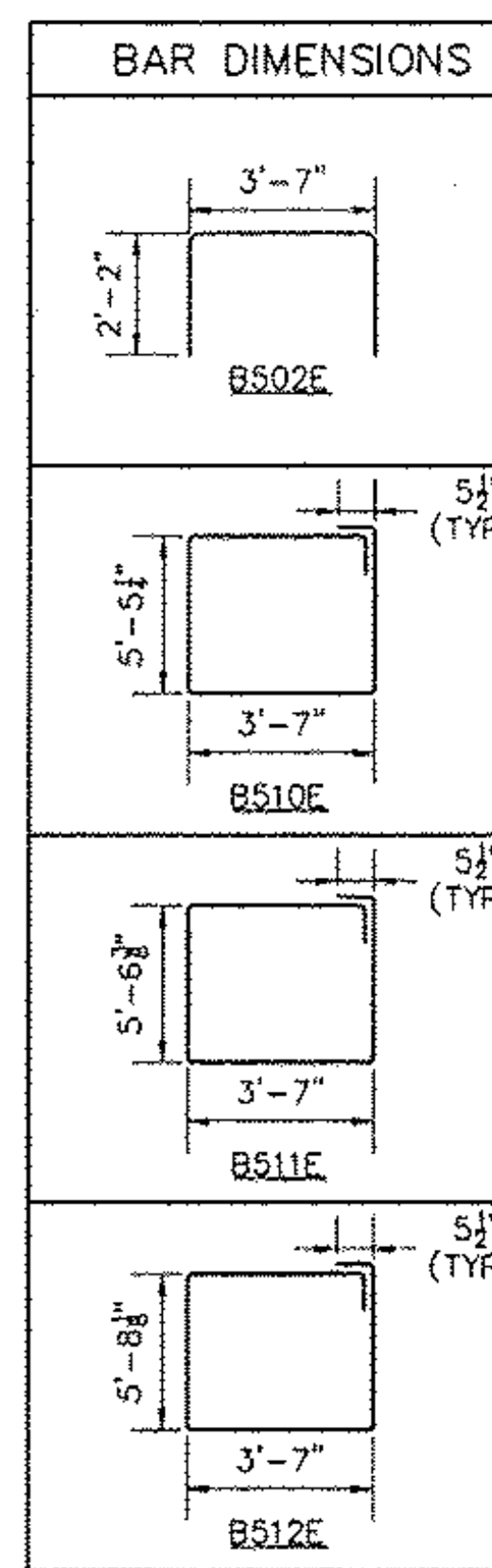
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CHESTER, VT
 VT 103
 BRIDGE #9
 PROJECT NO.: BRF 025-1 (37)

SHEET 6 OF 15

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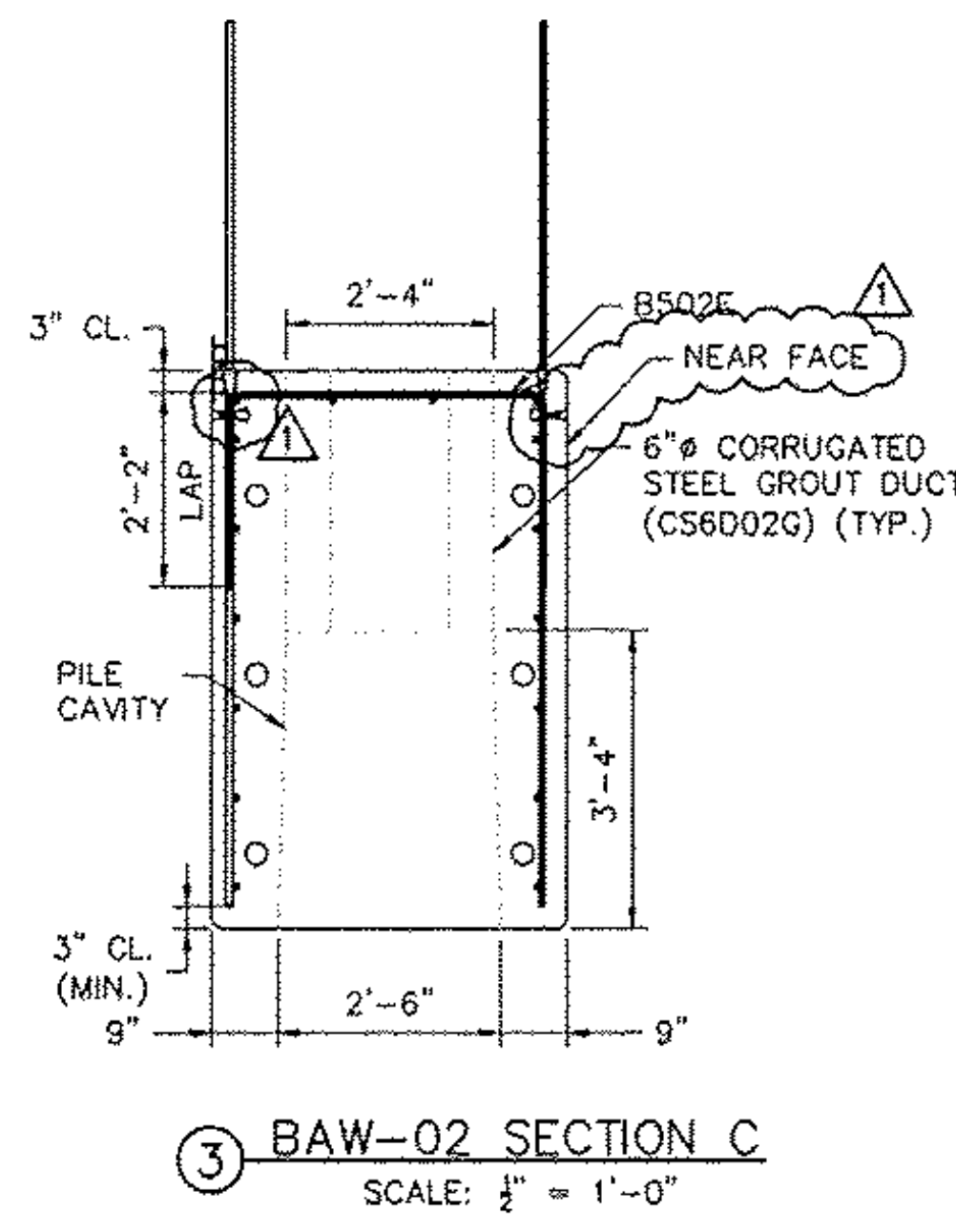
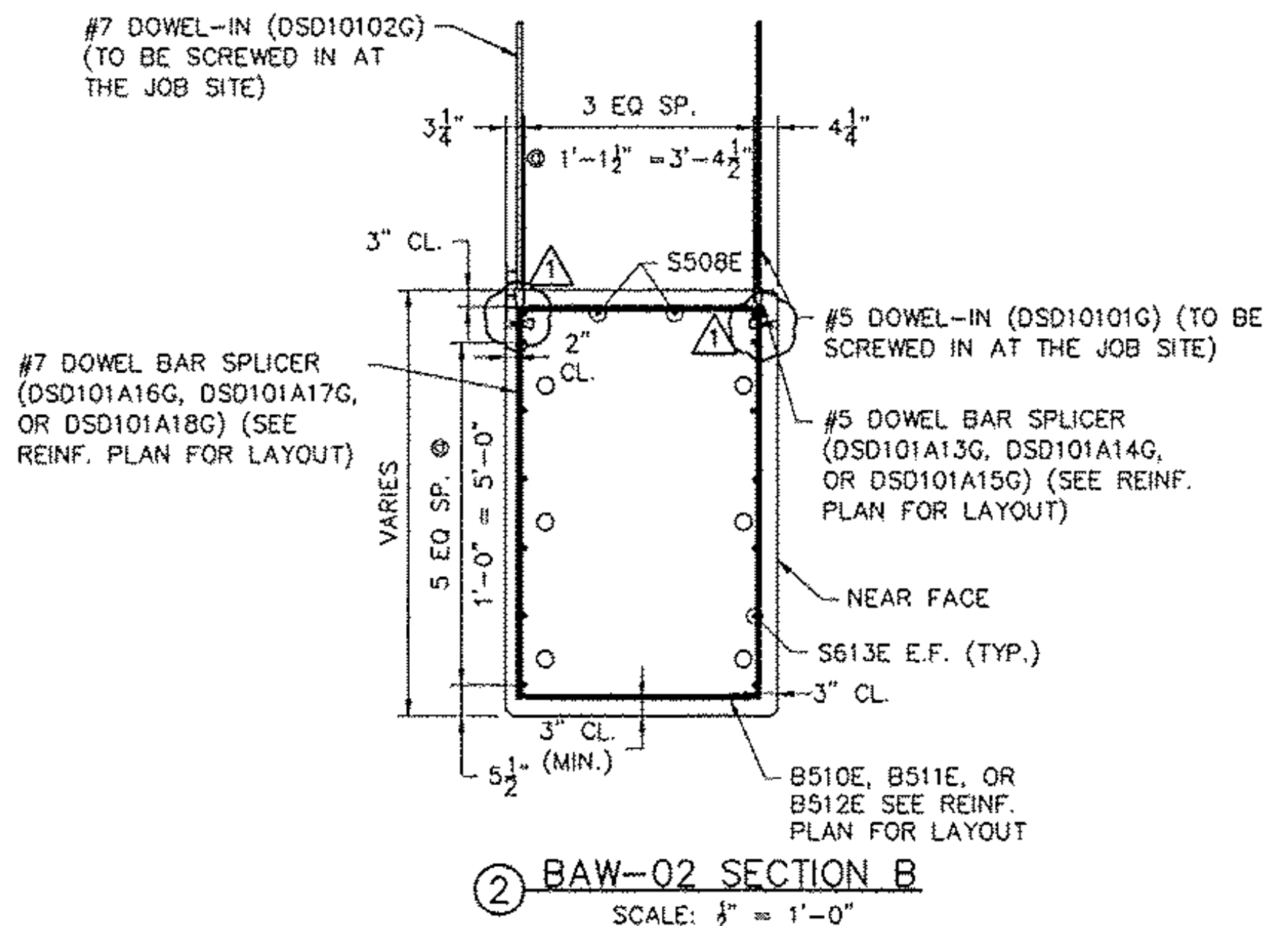
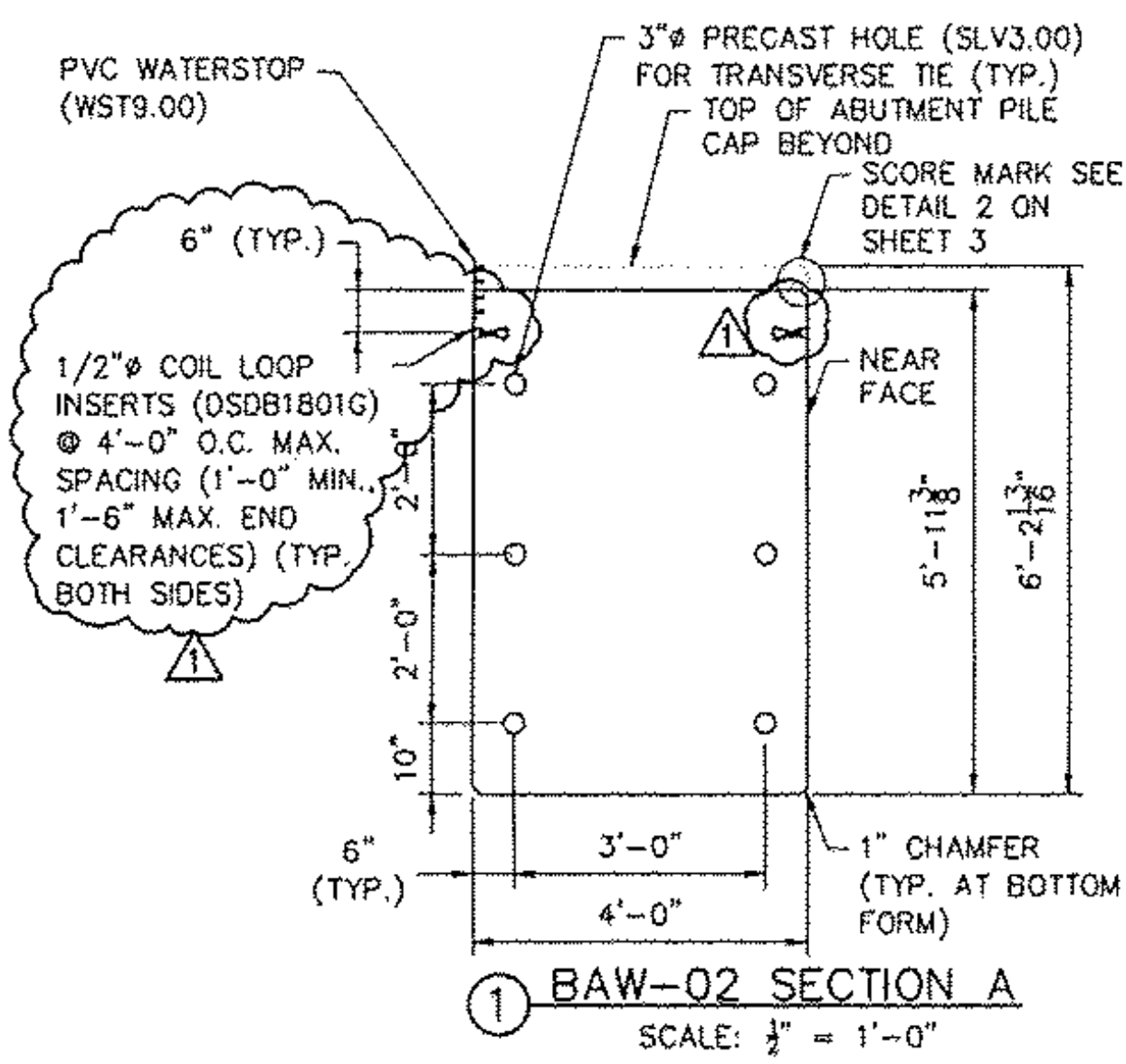
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PARTS & PART NUMBERS		
PART NO.	DESCRIPTION	QTY.
B502E	#5 X 7'-11" EPOXY COATED	4
S508E	#5 X 18'-5" EPOXY COATED	2
S609E	#6 X 18'-7" EPOXY COATED	14
B510E	#5 X 18'-11 1/2" EPOXY COATED	3
B511E	#5 X 19'-12" EPOXY COATED	8
B512E	#5 X 19'-5 1/2" EPOXY COATED	5
DSDB1801G	1/2" 4" LONG COIL LOOP INSERT	12
CS4001G	4" CORRUGATED STEEL SLEEVE 1'-8" LONG, GALV.	6
WST9.00	PVC WATERSTOP 19'-2" LONG BASE SEAL TYPE 771 BY GREENSTREAK	1
MBRL2301G	RAPID LIFT, 22 TON, 15" LONG, GALV.	4
MBRL4502	RECESS PLUG, 22 TON	4
SLV3.00	3" I.D. RIGID PLASTIC SLEEVE	6
CS6D02G	6" CORRUGATED STEEL PIPE, GALV. 2'-10" LONG (MAX.)	4
DSD101A07G	#5 DOWEL BAR SPLICER, 5'-8 1/2" LONG	6
DSD101A08G	#5 DOWEL BAR SPLICER, 5'-9 1/2" LONG	7
DSD101A09G	#5 DOWEL BAR SPLICER, 5'-10 1/2" LONG	7
DSD101A10G	#7 DOWEL BAR SPLICER, 5'-8 1/2" LONG	6
DSD101A11G	#7 DOWEL BAR SPLICER, 5'-9 1/2" LONG	7
DSD101A12G	#7 DOWEL BAR SPLICER, 5'-10 1/2" LONG	7
	VERMONT STATE MIX DESIGN	
	DO NOT CAST - SHIP TO JOBSITE	
DSD10101G	#5 DOWEL-IN, 4'-0 1/2" LONG	20
DSD10102G	#7 DOWEL-IN, 4'-0 1/2" LONG	20

NOTE: REBAR DIMENSIONS ARE OUT TO OUT.

NOTE: ALL ITEMS LISTED ABOVE ARE SUGGESTED PRODUCTS. FABRICATOR MAY SUBSTITUTE APPROVED EQUALS AS NECESSARY.



MATERIAL SPECIFICATION

CONCRETE:
 28 DAY STRENGTH: 5000 PSI
 RELEASE STRENGTH: 3000 PSI
 MILD REINFORCING: AASHTO M31, GRADE 60, EPOXY COATED

FINISHES:
 ENDS: FORM FINISH
 TOP: RAKE FINISH, 1/2" AMPLITUDE
 BOTTOM: FORM FINISH
 SIDES: FORM FINISH

QUINNAGE:
 STORAGE: BELOW LIFT ANCHORS
 SHIPPING: BELOW LIFT ANCHORS

BAW-02
 TOTAL WEIGHT: 63,109 LBS
 CONC. YARDAGE: 15.58 CY



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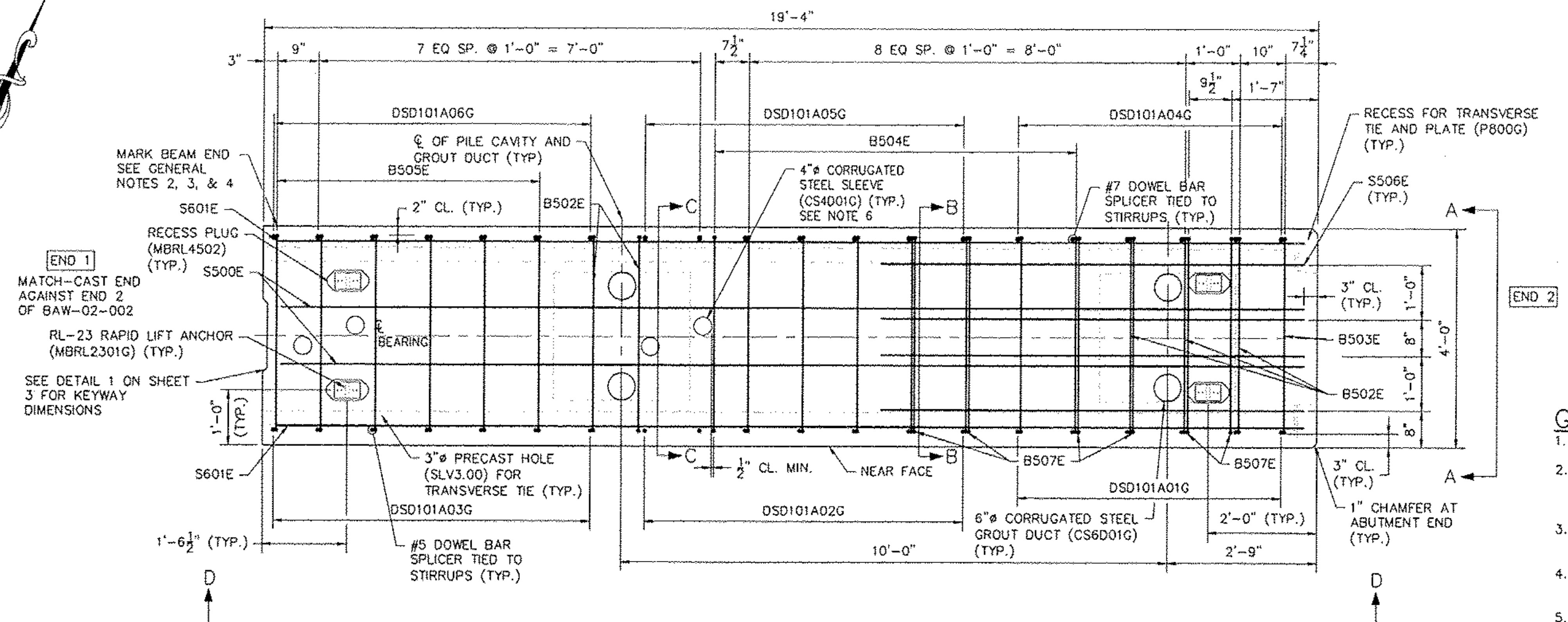
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CHESTER, VT
 VT 103
 BRIDGE #9

PROJECT NO.: BRF 025-1 (37)
SHEET 7 OF 15

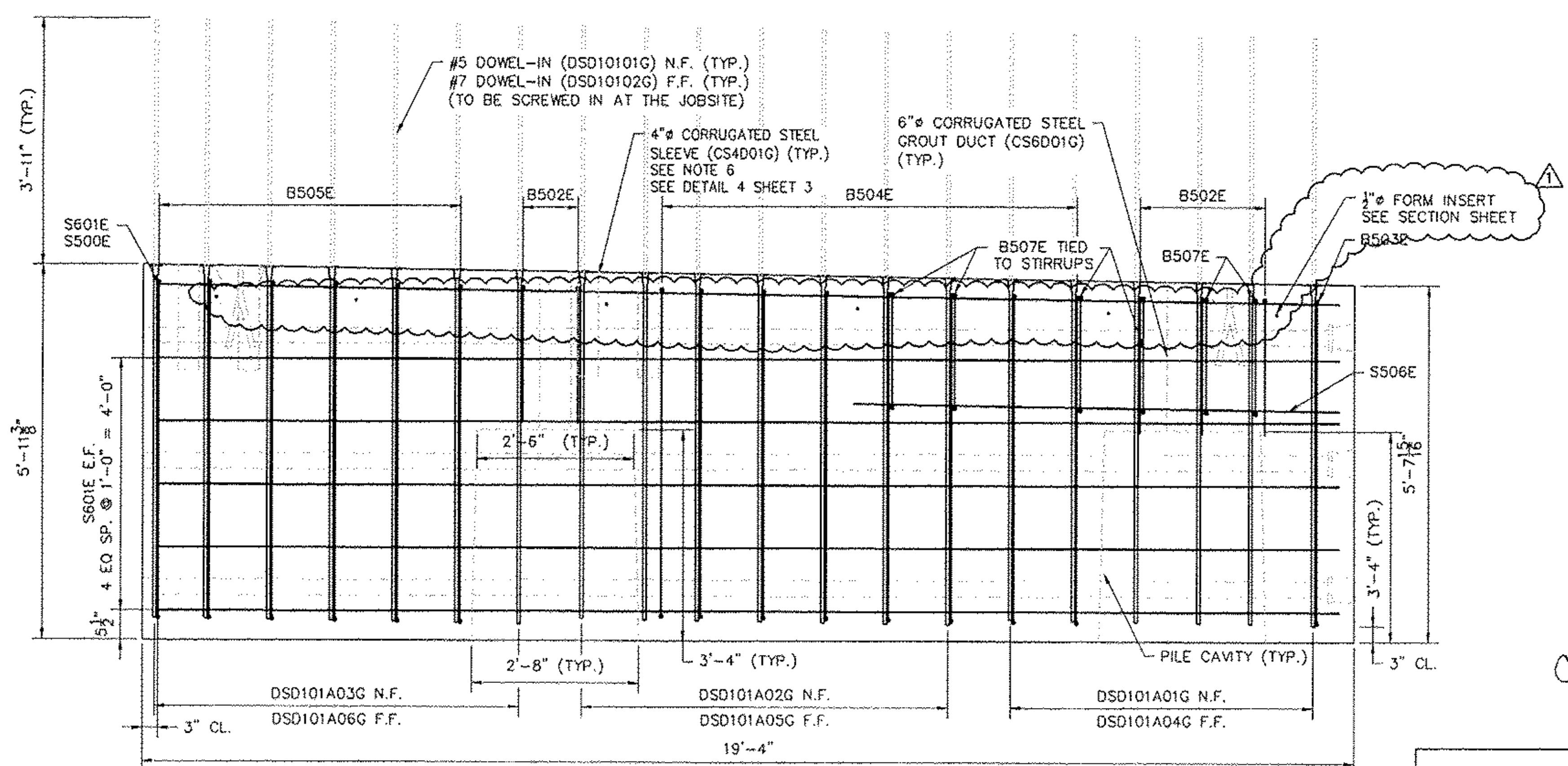


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4 BAW-03 REINF. LAYOUT PLAN
 SCALE: 1/4" = 1'-0"

- GENERAL NOTES:**
1. SEE PLAN SHEETS 1, 2, & 3 FOR PLAN AND DETAILS.
 2. ALL ABUTMENT PILE CAPS ARE LABELED AS FOLLOWS: PRODUCT TYPE-IDENTIFICATION NUMBER-SEQUENCE NUMBER.
 3. MARK BAW-03 "NORTH END", FOLLOWED BY THE CORRESPONDING BEAM LABEL.
 4. FABRICATOR IS TO MARK ABUTMENT PILE CAP END WITHIN CLOSE PROXIMITY TO THE NOTED END.
 5. LIGHT SANDBLAST MATCH-CAST END PRIOR TO SHIPMENT TO REMOVE ANY FORM OIL, GREASE, LAITANCE, ETC.
 6. SEE SHEET 1 FOR SLEEVE LOCATIONS. 4" SLEEVES ARE LOCATION CRITICAL.



5 BAW-03 SECTION D - ELEVATION
 SCALE: 1/4" = 1'-0"

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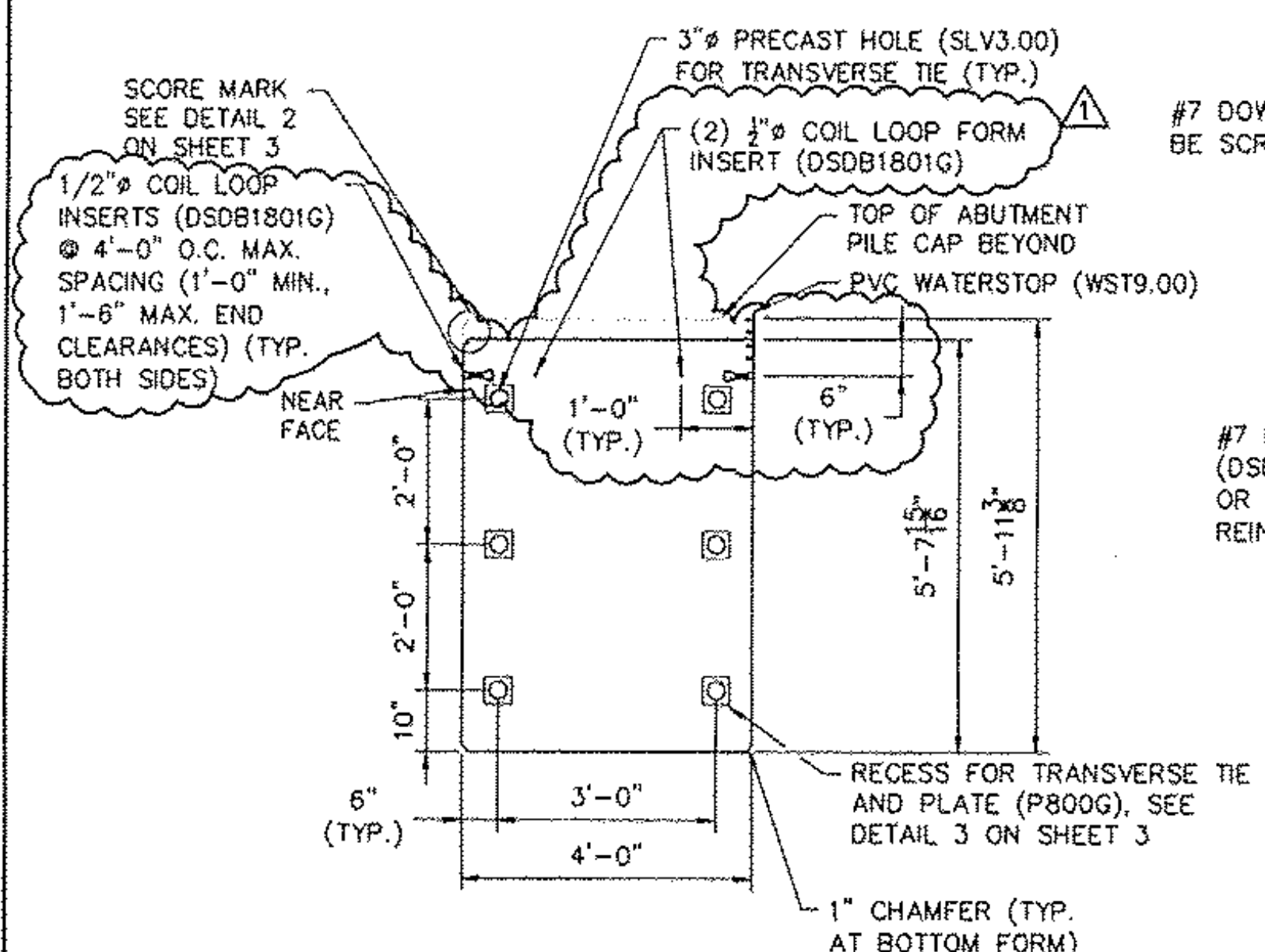
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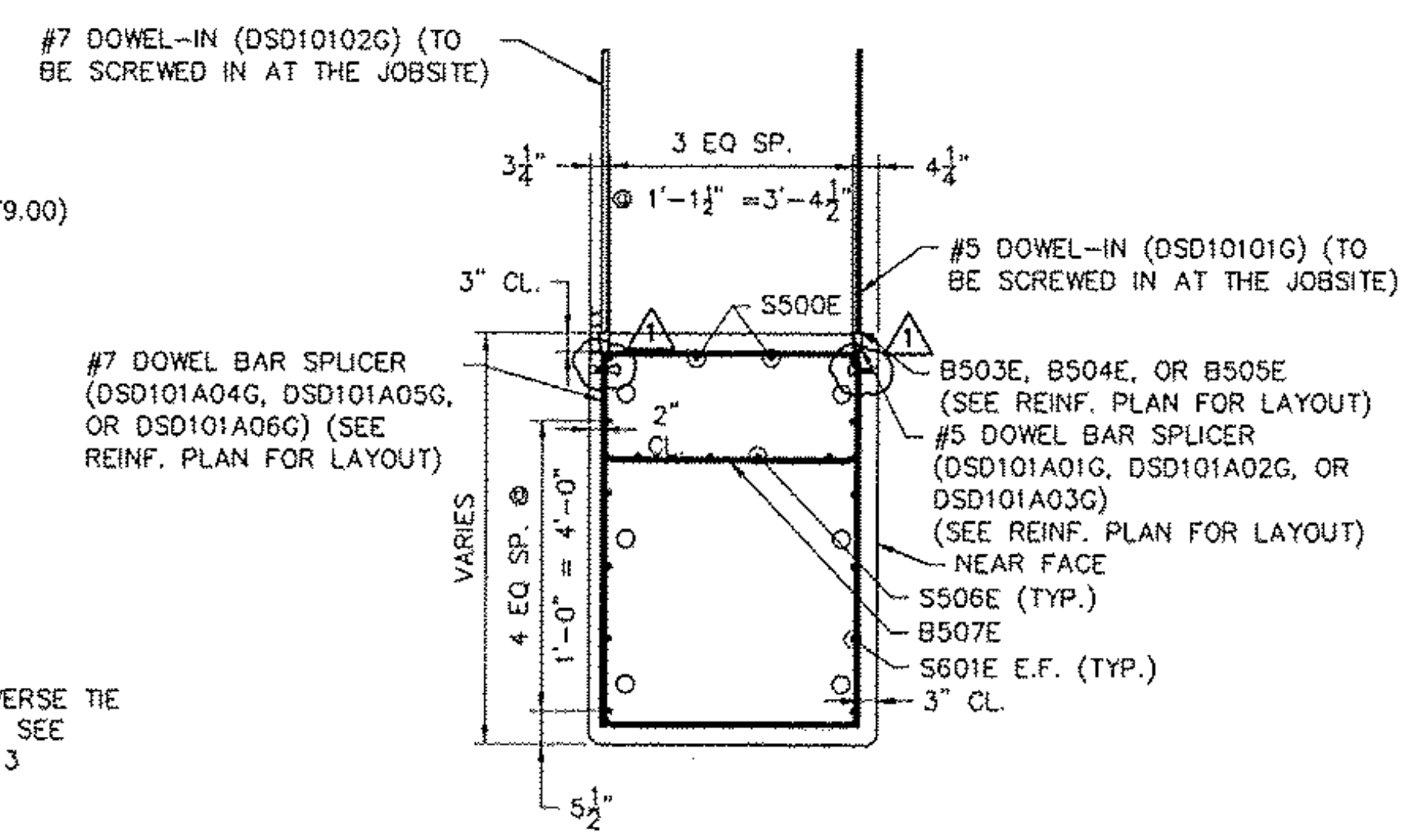
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BAR DIMENSIONS	
	B502E
	B503E
	B504E
	B505E
	B507E

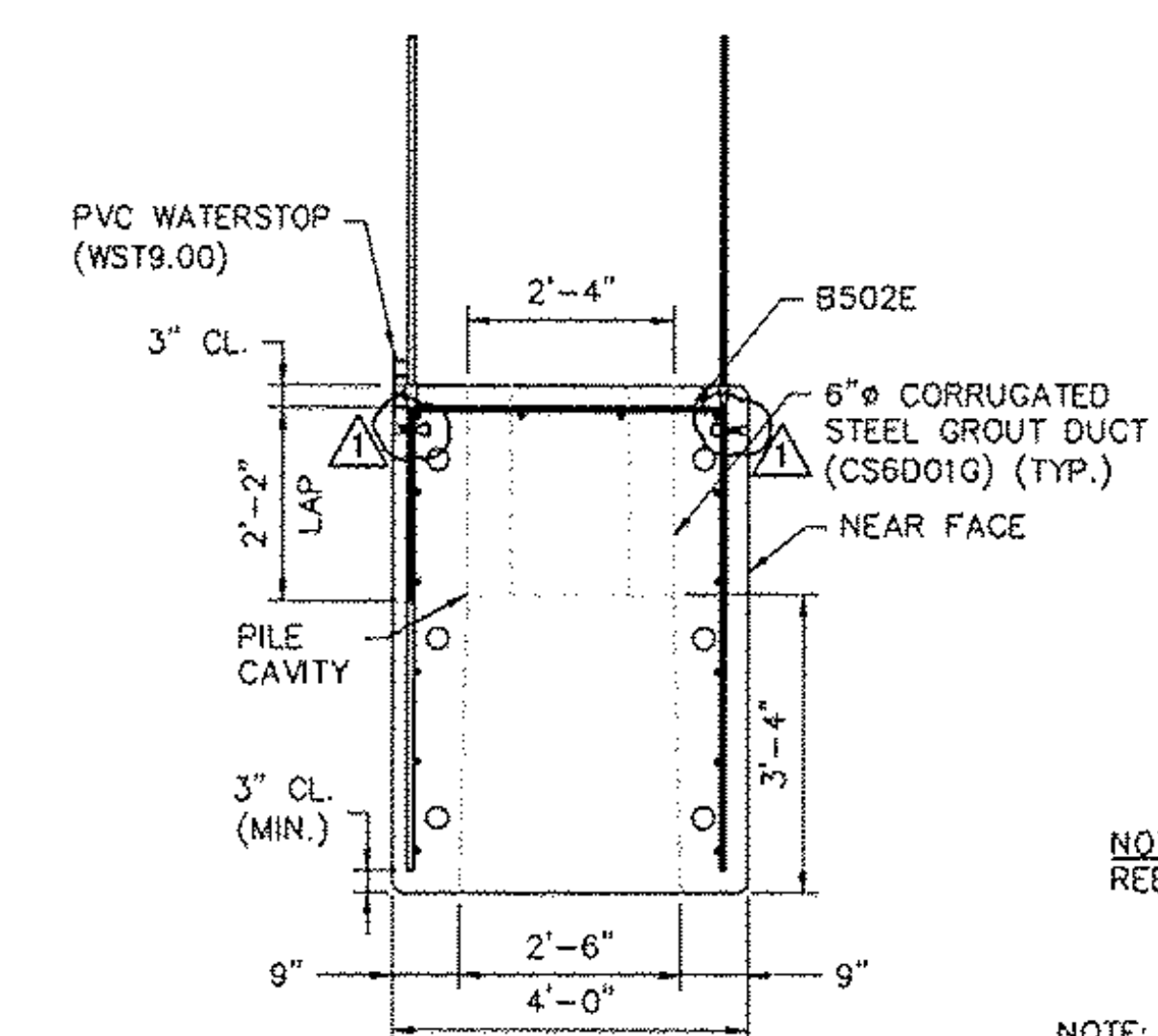
PARTS & PART NUMBERS		
PART NO.	DESCRIPTION	QTY.
S500E	#5 X 18'-7 1/2" EPOXY COATED	2
S601E	#6 X 18'-9 1/2" EPOXY COATED	12
B502E	#5 X 7'-11" EPOXY COATED	5
B503E	#5 X 18'-5" EPOXY COATED	1
B504E	#5 X 18'-6 1/2" EPOXY COATED	8
B505E	#5 X 18'-10" EPOXY COATED	6
S506E	#5 X 7'-9" EPOXY COATED	4
B507E	#5 X 11'-9" EPOXY COATED	6
DADB1801G	1/2", 4" LONG, COIL LOOP INSERT	14
CS4001G	4" CORRUGATED STEEL SLEEVE 1'-8" LONG, GALV.	4
WST9.00	PVC WATERSTOP 19'-4" LONG BASE SEAL TYPE 771 BY GREENSTREAK	1
MBRL2301G	RAPID LIFT, 22 TON, 15" LONG, GALV.	4
MBRL4502	RECESS PLUG, 22 TON	4
SLV3.00	3" I.D. RIGID PLASTIC SLEEVE	6
CS6001G	6" CORRUGATED STEEL PIPE, GALV., 2'-6 1/2" LONG (MAX.)	4
DSD101A01G	#5 DOWEL BAR SPLICER, 5'-5" LONG	6
DSD101A02G	#5 DOWEL BAR SPLICER, 5'-6 1/2" LONG	7
DSD101A03G	#5 DOWEL BAR SPLICER, 5'-7 1/2" LONG	7
DSD101A04G	#7 DOWEL BAR SPLICER, 5'-5" LONG	6
DSD101A05G	#7 DOWEL BAR SPLICER, 5'-6 1/2" LONG	7
DSD101A06G	#7 DOWEL BAR SPLICER, 5'-7 1/2" LONG	7
	VERMONT STATE MIX DESIGN	
	DO NOT CAST - SHIP TO JOBSITE	
DSD10101G	#5 DOWEL-IN, 4'-0 1/8" LONG	20
DSD10102G	#7 DOWEL-IN, 4'-0 1/8" LONG	20
P800G	1" X 4 1/2" X 4 1/2" GALVANIZED PLATE	6



① BAW-03 SECTION A
SCALE: 1/2" = 1'-0"



② BAW-03 SECTION B
SCALE: 1/2" = 1'-0"



③ BAW-03 SECTION C
SCALE: 1/2" = 1'-0"

NOTE: REBAR DIMENSIONS ARE OUT TO OUT.
 NOTE: ALL ITEMS LISTED ABOVE ARE SUGGESTED PRODUCTS. FABRICATOR MAY SUBSTITUTE APPROVED EQUALS AS NECESSARY.

MATERIAL SPECIFICATION	
CONCRETE:	
28 DAY STRENGTH:	5000 PSI
RELEASE STRENGTH:	3000 PSI
MILD REINFORCING:	AASHTO M31, GR 60 EPOXY COATED
FINISHES:	
ENDS:	FORM FINISH
TOP:	RAKE FINISH, 1/4" AMPLITUDE
BOTTOM:	FORM FINISH
SIDES:	FORM FINISH
DUNNAGE:	
STORAGE:	BELOW LIFT ANCHORS
SHIPPING:	BELOW LIFT ANCHORS
BAW-03	
TOTAL WEIGHT:	60,334 LBS
CONC. YARDAGE:	14.89 CY



CONSTRUCTION SET
FEBRUARY 18, 2011

REVISION NO.	REVISION DATE
1	MARCH 09, 2011

Hoyle, Tanner & Associates, Inc.

125 College Street, 4th Floor Burlington, VT 05401
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DRAWN BY: APN DATE: FEBRUARY 2011
 CHECKED BY: CHS PROJECT NO.: 122439.00

PRECAST CONCRETE PRODUCTS
 TEL: (802) 442-1418 FAX: (802) 442-4712

CHESTER, VT
 VT 103
 BRIDGE #9

PROJECT NO.: BRF 025-1 (37)

SHEET 9 OF 15

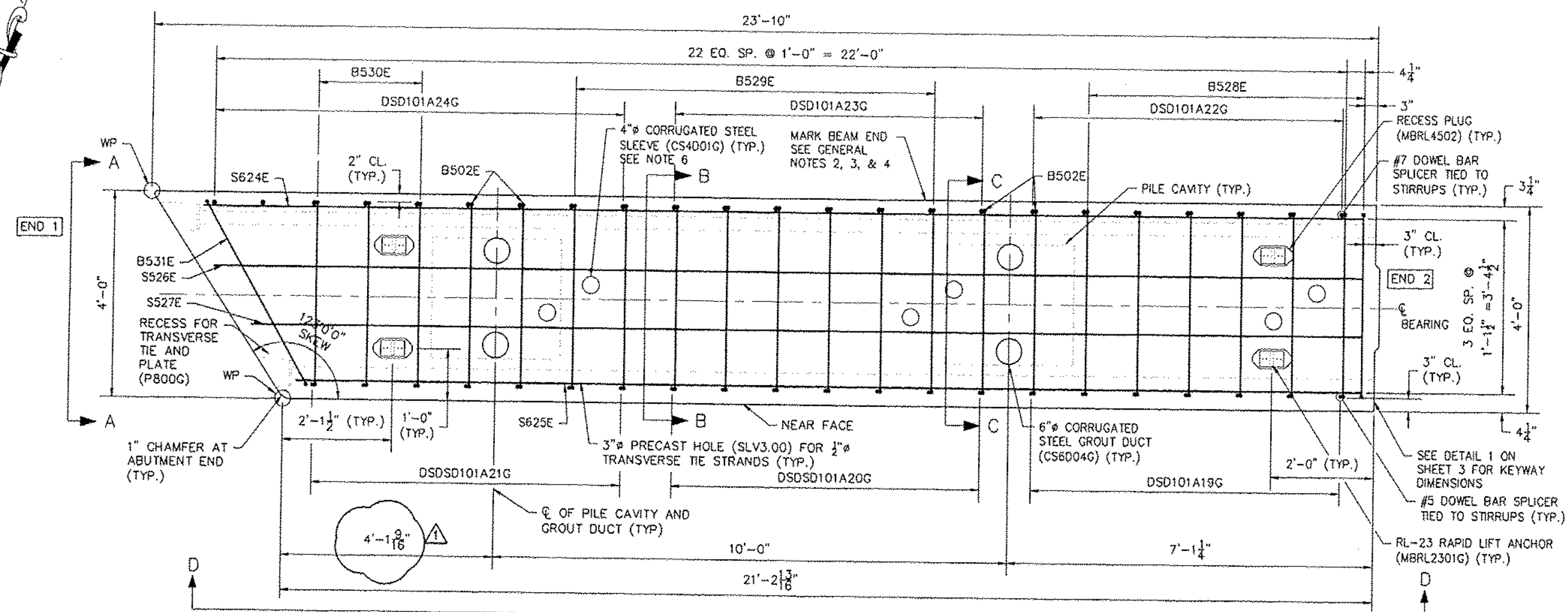
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OK'D BY RSJ OK'D BY RSY

MAR 11 2011

RESUBMIT _____ APPROVED _____

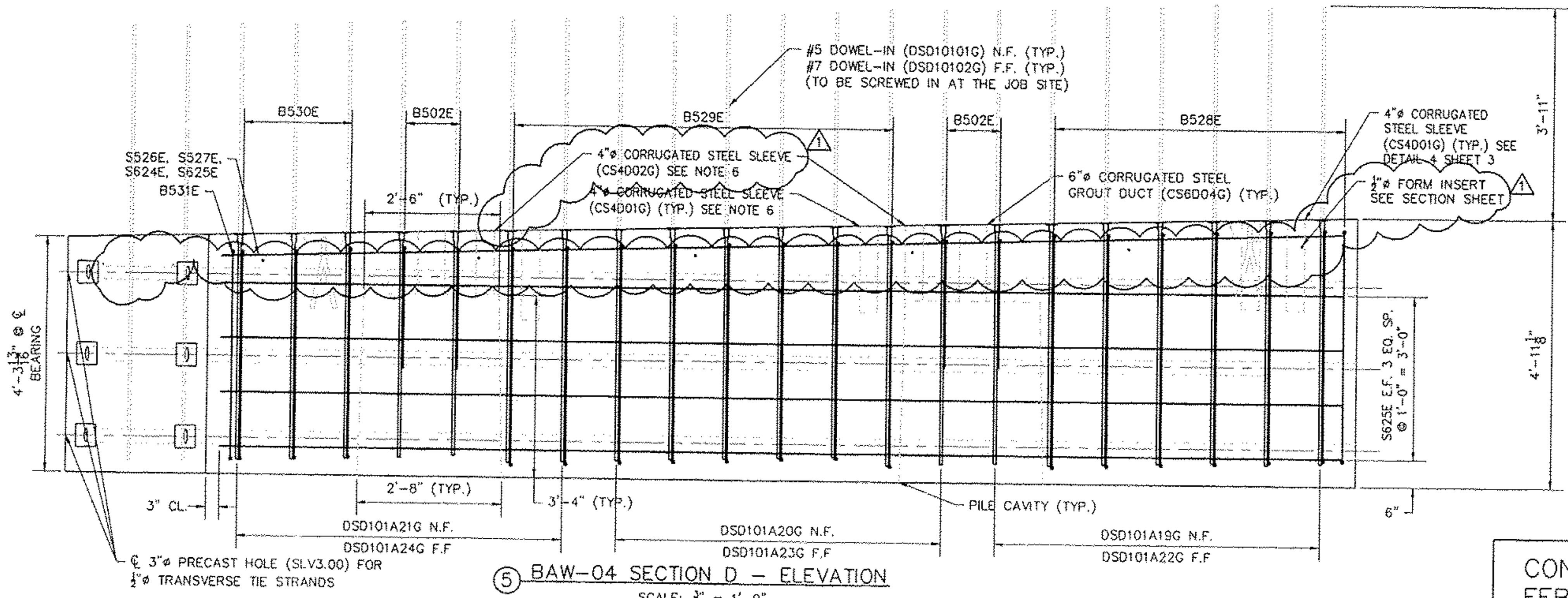
BY CPW DATE 3/28/11



④ BAW-04 REINF. LAYOUT PLAN
SCALE: 3/4" = 1'-0"

GENERAL NOTES:

1. SEE PLAN SHEETS 1, 2, & 3 FOR PLAN AND DETAILS.
2. ALL ABUTMENT PILE CAPS ARE LABELED AS FOLLOWS: PRODUCT TYPE-IDENTIFICATION NUMBER-SEQUENCE NUMBER.
3. MARK BAW-04 "SOUTH END", FOLLOWED BY THE CORRESPONDING BEAM LABEL.
4. FABRICATOR IS TO MARK ABUTMENT CAP END WITHIN CLOSE PROXIMITY TO THE NOTED END.
5. LIGHT SANDBLAST MATCH-CAST END PRIOR TO SHIPMENT TO REMOVE ANY FORM OIL, GREASE, LAITANCE, ETC.
6. SEE SHEET 2 FOR SLEEVE LOCATIONS. 4" SLEEVES ARE LOCATION CRITICAL.



⑤ BAW-04 SECTION D - ELEVATION
SCALE: 3/4" = 1'-0"



CONSTRUCTION SET
FEBRUARY 18, 2011

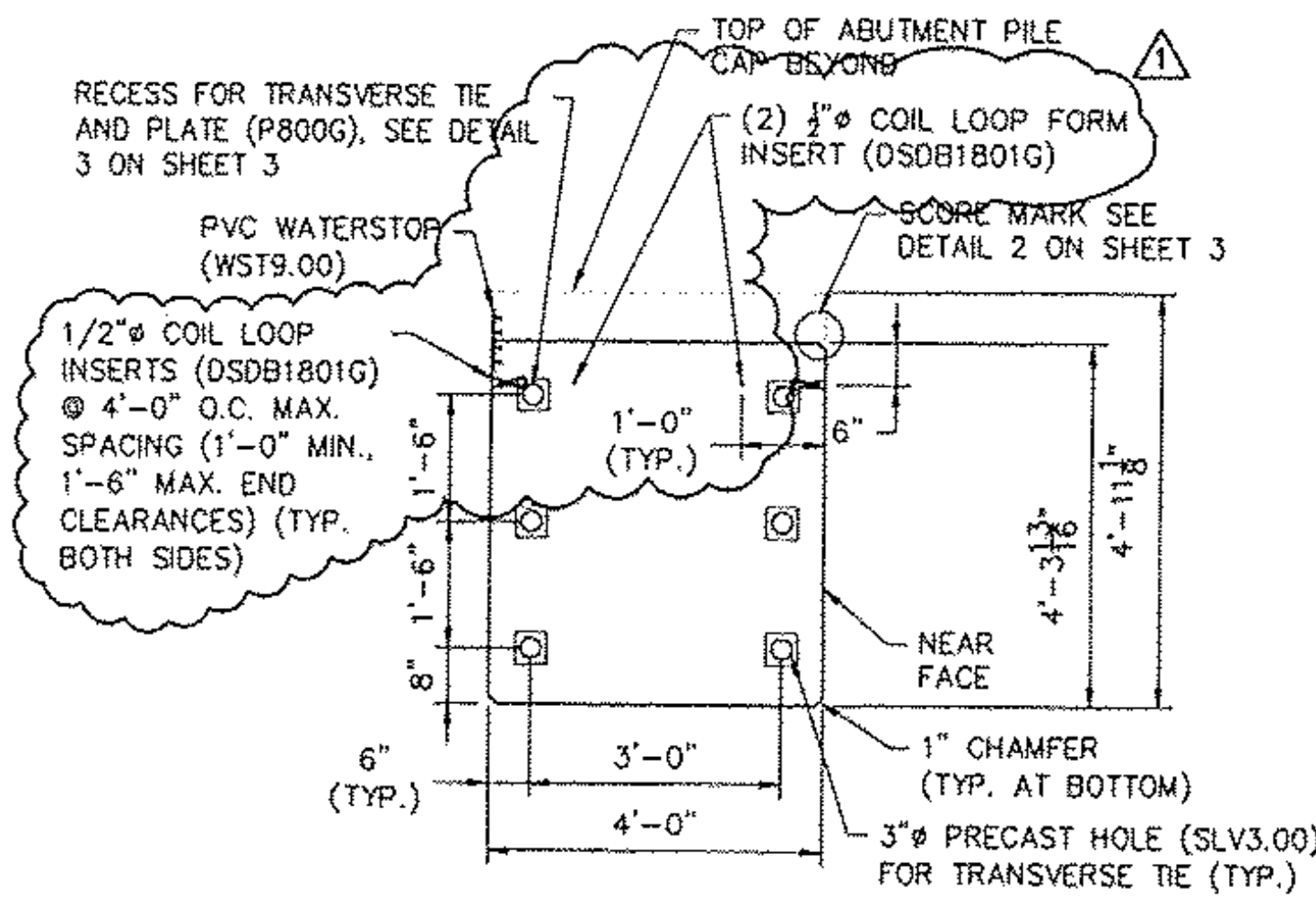
REVISION NO.	REVISION DATE
1	MARCH 09, 2011
Hoyle, Tanner & Associates, Inc.	
125 College Street, 4th Floor Burlington, VT 05401 Tel: (802)860-1331 • Fax: (802)860-6499 • www.hoyletanner.com © Copyright 2011 Hoyle, Tanner & Associates, Inc.	
DRAWN BY: APN	DATE: FEBRUARY 2011
CHECKED BY: CHS	PROJECT NO: 122435.00
PRECAST CONCRETE PRODUCTS TEL: (802) 442-4416 FAX: (802) 442-4719	
CHESTER, VT VT 103 BRIDGE #9	
PROJECT NO.: BRF 025-1 (37)	
SHEET 10 OF 15	

RECEIVED
OK'D BY LJS OK'D BY RSY

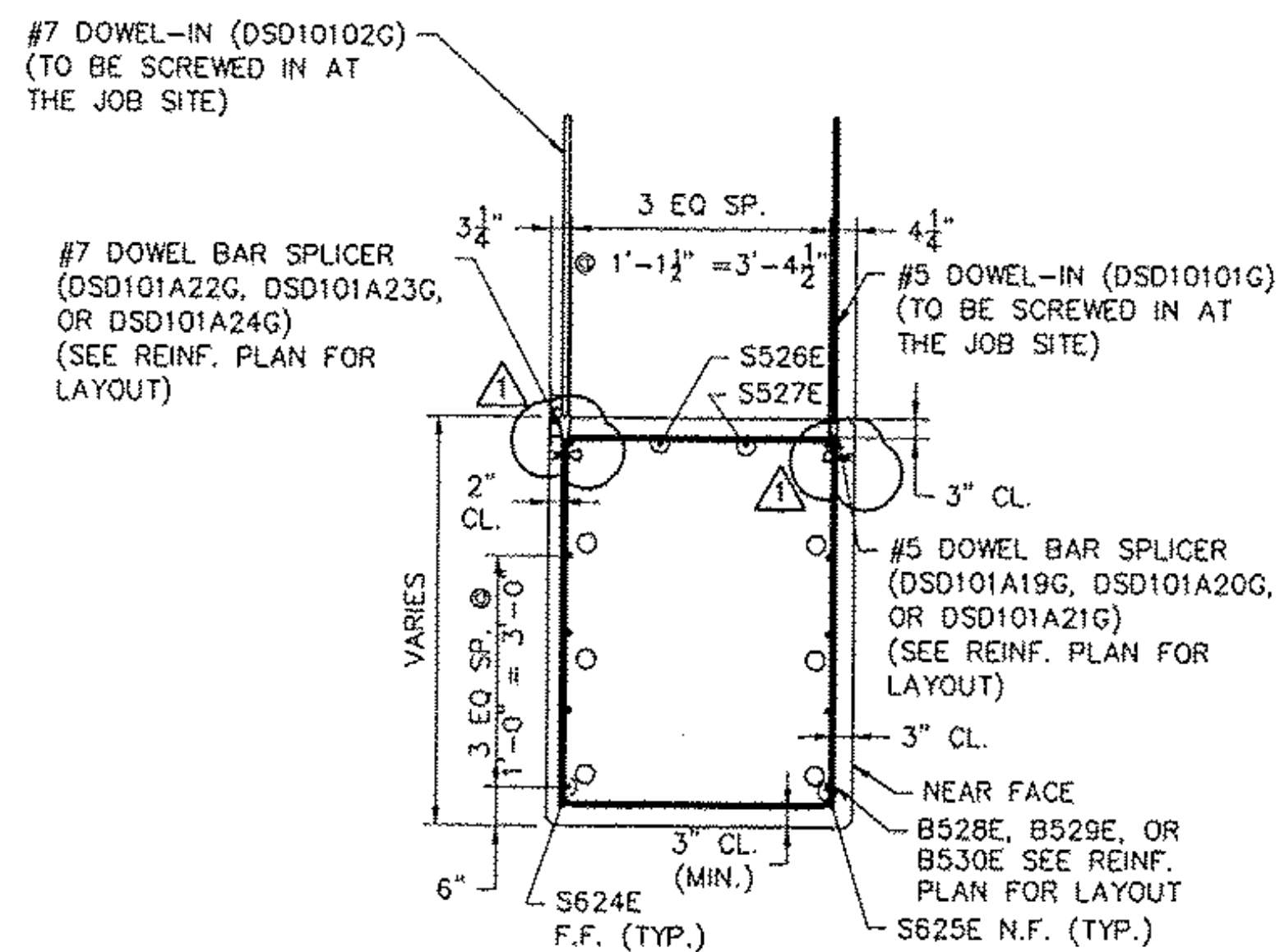
MAR 11 2011

RESUBMIT _____ APPROVED As Noted
BY CPW DATE 3/28/11

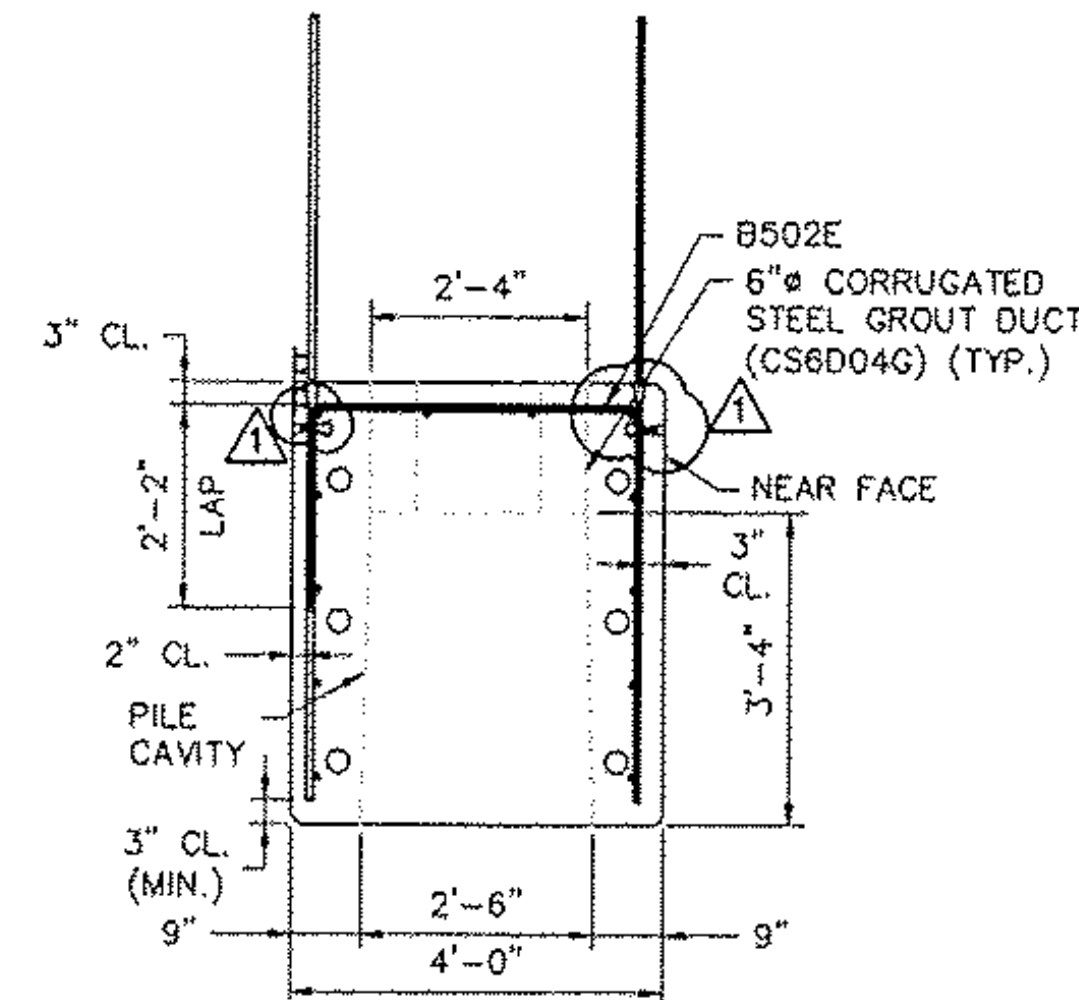
PARTS & PART NUMBERS		
PART NO.	DESCRIPTION	QTY.
B502E	#5 X 7'-11" EPOXY COATED	4
S624E	#6 X 22'-6 1/2" EPOXY COATED	5
S625E	#6 X 20'-8 1/2" EPOXY COATED	5
S526E	#5 X 22'-4 1/2" EPOXY COATED	1
S527E	#5 X 21'-7 1/2" EPOXY COATED	1
B528E	#5 X 16'-7 1/2" EPOXY COATED	7
B529E	#5 X 16'-2 1/2" EPOXY COATED	8
B530E	#5 X 15'-8 1/2" EPOXY COATED	3
B531E	#5 X 16'-9 1/2" EPOXY COATED	1
DSD1801G	1/2" Ø, 4" LONG, COIL LOOP INSERT	15
CS4D01G	4" Ø CORRUGATED STEEL SLEEVE 1'-8" LONG, GALV.	4
CS4D02G	4" Ø CORRUGATED STEEL SLEEVE 1'-2" LONG, GALV.	2
WST9.00	PVC WATERSTOP 23'-10" LONG BASE SEAL TYPE 771 BY GREENSTREAK	1
MBRL2301G	RAPID LIFT, 22 TON, 15" LONG, GALV.	4
MBRL4502	RECESS PLUG, 22 TON	4
SLV3.00	3" I.D. RIGID PLASTIC SLEEVE	6
CS6D04G	6" Ø CORRUGATED STEEL PIPE, GALV., 1'-5" LONG (MAX.)	4
DSD101A19G	#5 DOWEL BAR SPLICER, 4'-6" LONG	7
DSD101A20G	#5 DOWEL BAR SPLICER, 4'-3 1/2" LONG	7
DSD101A21G	#5 DOWEL BAR SPLICER, 4'-1 1/2" LONG	7
DSD101A22G	#7 DOWEL BAR SPLICER, 4'-6" LONG	7
DSD101A23G	#7 DOWEL BAR SPLICER, 4'-3 1/2" LONG	7
DSD101A24G	#7 DOWEL BAR SPLICER, 4'-1 1/2" LONG	9
	VERMONT STATE MIX DESIGN	
	DO NOT CAST - SHIP TO JOBSITE	
DSD10101G	#5 DOWEL-IN, 4'-0 1/2" LONG	21
DSD10102G	#7 DOWEL-IN, 4'-0 1/2" LONG	23
P800G	1/4" X 1/4" GALVANIZED PLATE	6



① BAW-04 SECTION A
SCALE: 1/2" = 1'-0"



② BAW-04 SECTION B
SCALE: 1/2" = 1'-0"



③ BAW-04 SECTION C
SCALE: 1/2" = 1'-0"

NOTE: REBAR DIMENSIONS ARE OUT TO OUT.

NOTE: ALL ITEMS LISTED ABOVE ARE SUGGESTED PRODUCTS. FABRICATOR MAY SUBSTITUTE APPROVED EQUALS AS NECESSARY.

MATERIAL SPECIFICATION	
CONCRETE:	
28 DAY STRENGTH:	5000 PSI
RELEASE STRENGTH:	3000 PSI
MILD REINFORCING:	AASHTO M31, GRADE 60, EPOXY COATED
FINISHES:	
ENDS:	FORM FINISH
TOP:	RAKE FINISH, 1/2" AMPLITUDE
BOTTOM:	FORM FINISH
SIDES:	FORM FINISH
DUNNAGE:	
STORAGE:	BELOW LIFT ANCHORS
SHIPPING:	BELOW LIFT ANCHORS
BAW-04	
TOTAL WEIGHT:	55,348 LBS
CONC. YARDAGE:	13.67 CY

CONSTRUCTION SET
FEBRUARY 18, 2011

REVISION NO. _____ REVISION DATE _____

Hoyle, Tanner & Associates, Inc.

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DRAWN BY: AMW DATE: FEBRUARY 2011
CHECKED BY: DRS PROJECT NO.: 122435.00

W.E. DAILEY, INC.

PRECAST CONCRETE PRODUCTS
111 (802) 442-1110 FAX (802) 442-1119

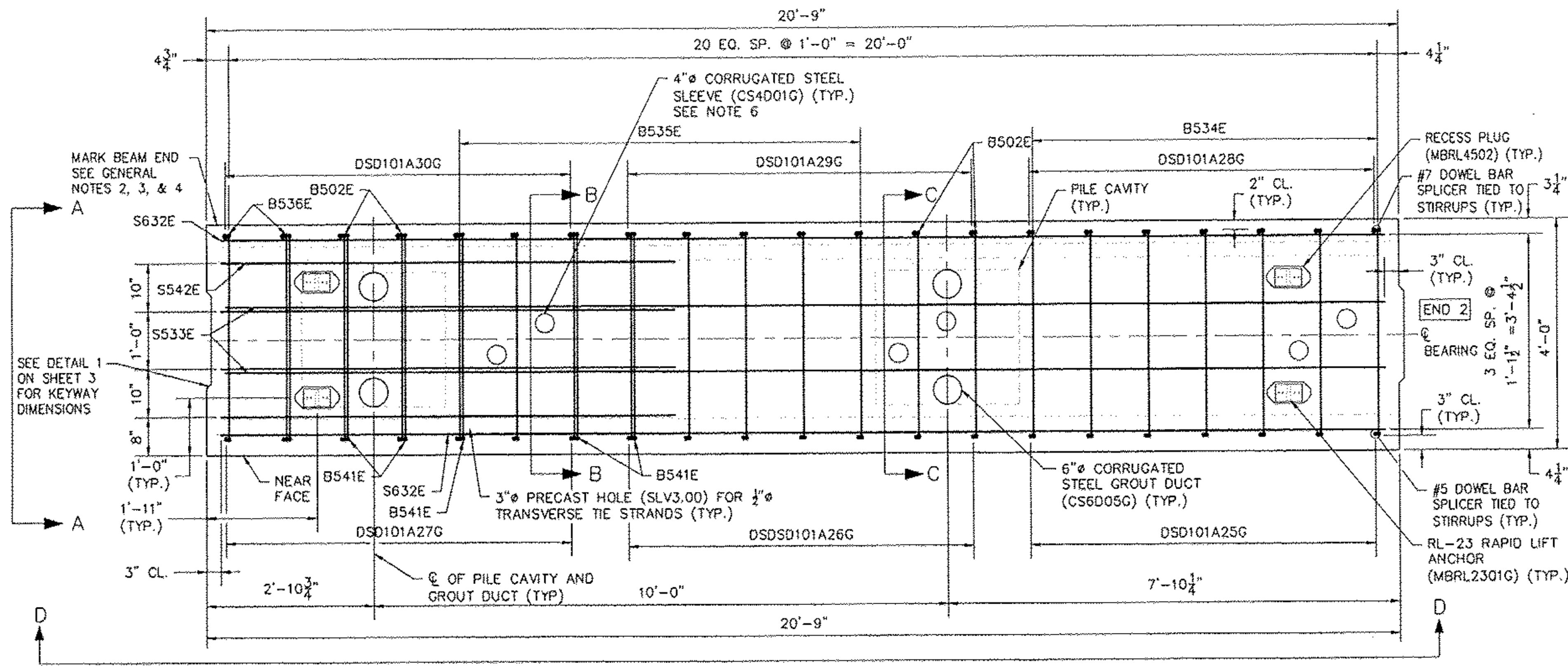
CHESTER, VT
VT 103
BRIDGE #9

PROJECT NO.: BRF 025-1 (37)

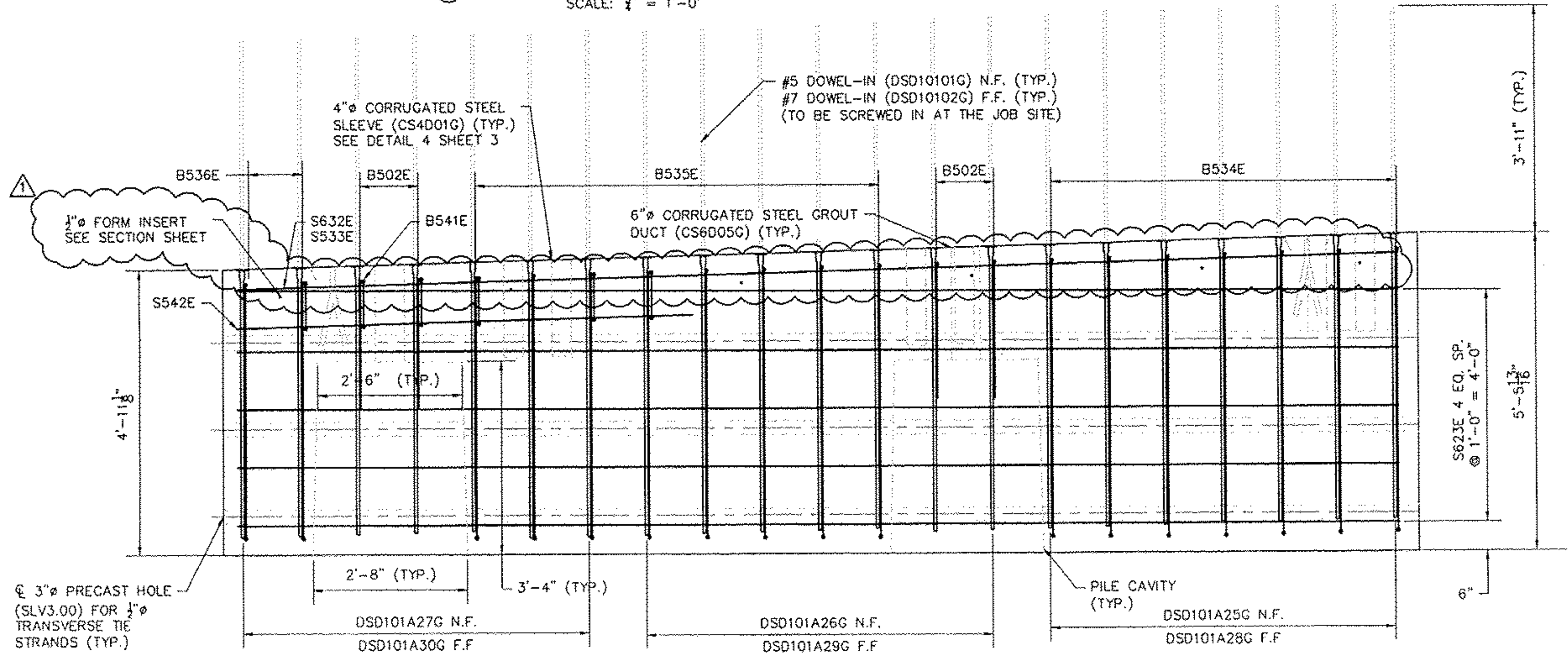
SHEET 11 OF 15



END 1
MATCH-CAST END
AGAINST END 2 OF
BAW-04-004



④ BAW-05 REINF. LAYOUT PLAN
SCALE: 1/4" = 1'-0"



⑤ BAW-05 SECTION D - ELEVATION
SCALE: 1/4" = 1'-0"

GENERAL NOTES:

1. SEE PLAN SHEETS 1, 2, & 3 FOR PLAN AND DETAILS.
2. ALL ABUTMENT PILE CAPS ARE LABELED AS FOLLOWS: PRODUCT TYPE-IDENTIFICATION NUMBER-SEQUENCE NUMBER.
3. MARK BAW-05 "SOUTH END", FOLLOWED BY THE CORRESPONDING BEAM LABEL.
4. FABRICATOR IS TO MARK ABUTMENT CAP END WITHIN CLOSE PROXIMITY TO THE NOTED END.
5. LIGHT SANDBLAST MATCH-CAST END PRIOR TO SHIPMENT TO REMOVE ANY FORM OIL, GREASE, LAITANCE, ETC.
6. SEE SHEET 2 FOR SLEEVE LOCATIONS. 4" SLEEVES ARE LOCATION CRITICAL.

RECEIVED
OK'D BY LJS OK'D BY RSY
MAR 11 2011
RESUBMIT _____ APPROVED _____
BY CPW DATE 3/28/11

REVISION NO.	REVISION DATE
1	MARCH 09, 2011

Hoyle, Tanner & Associates, Inc.

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Durlington, VT 05401
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DRAWN BY: JLN DATE: FEBRUARY 2011
CHECKED BY: GHS PROJECT NO.: 122435.00

PRECAST CONCRETE PRODUCTS
TEL: (802) 442-4418 FAX: (802) 442-4719

CHESTER, VT
VT 103
BRIDGE #9
PROJECT NO.: BRF 025-1 (37)

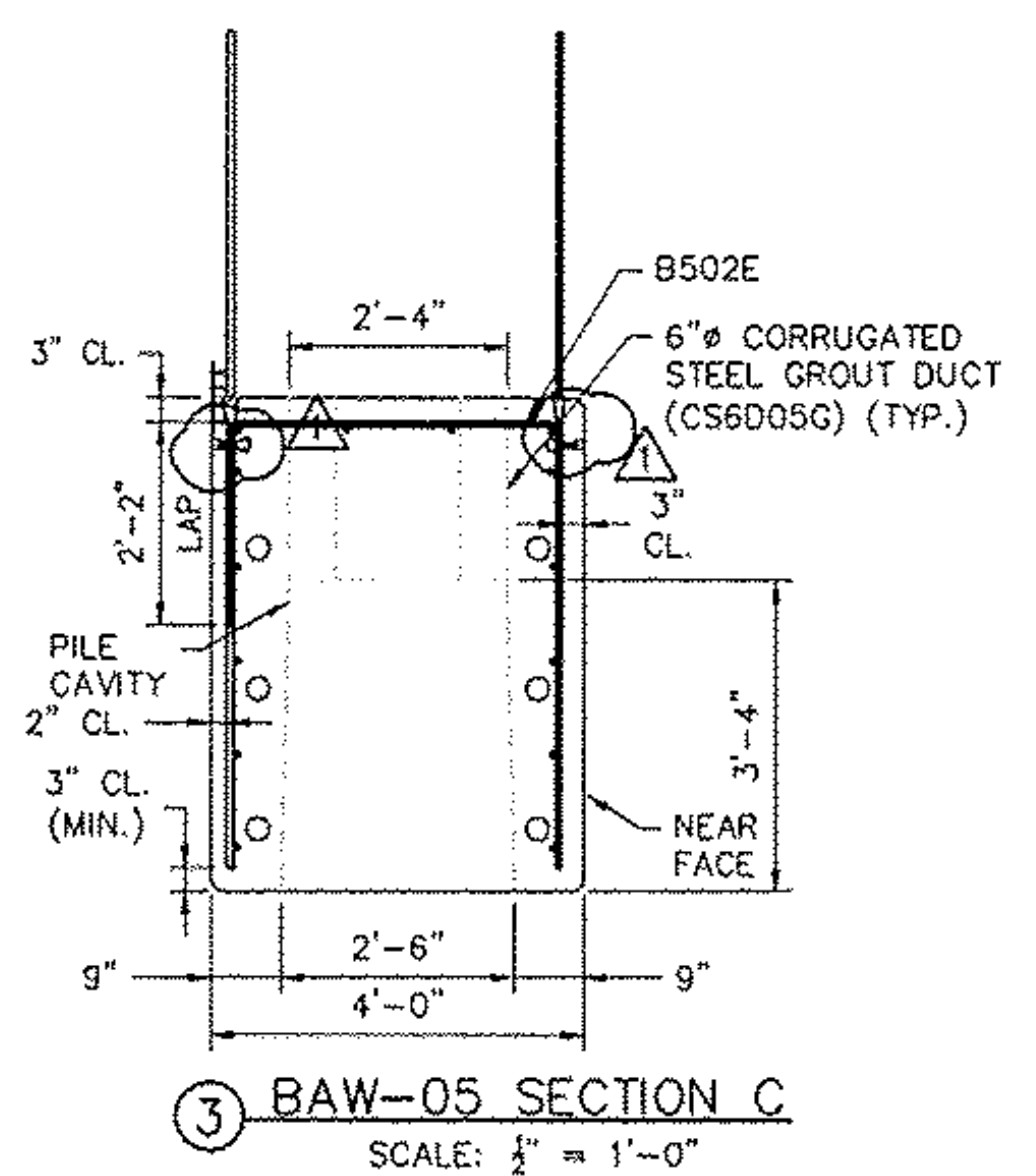
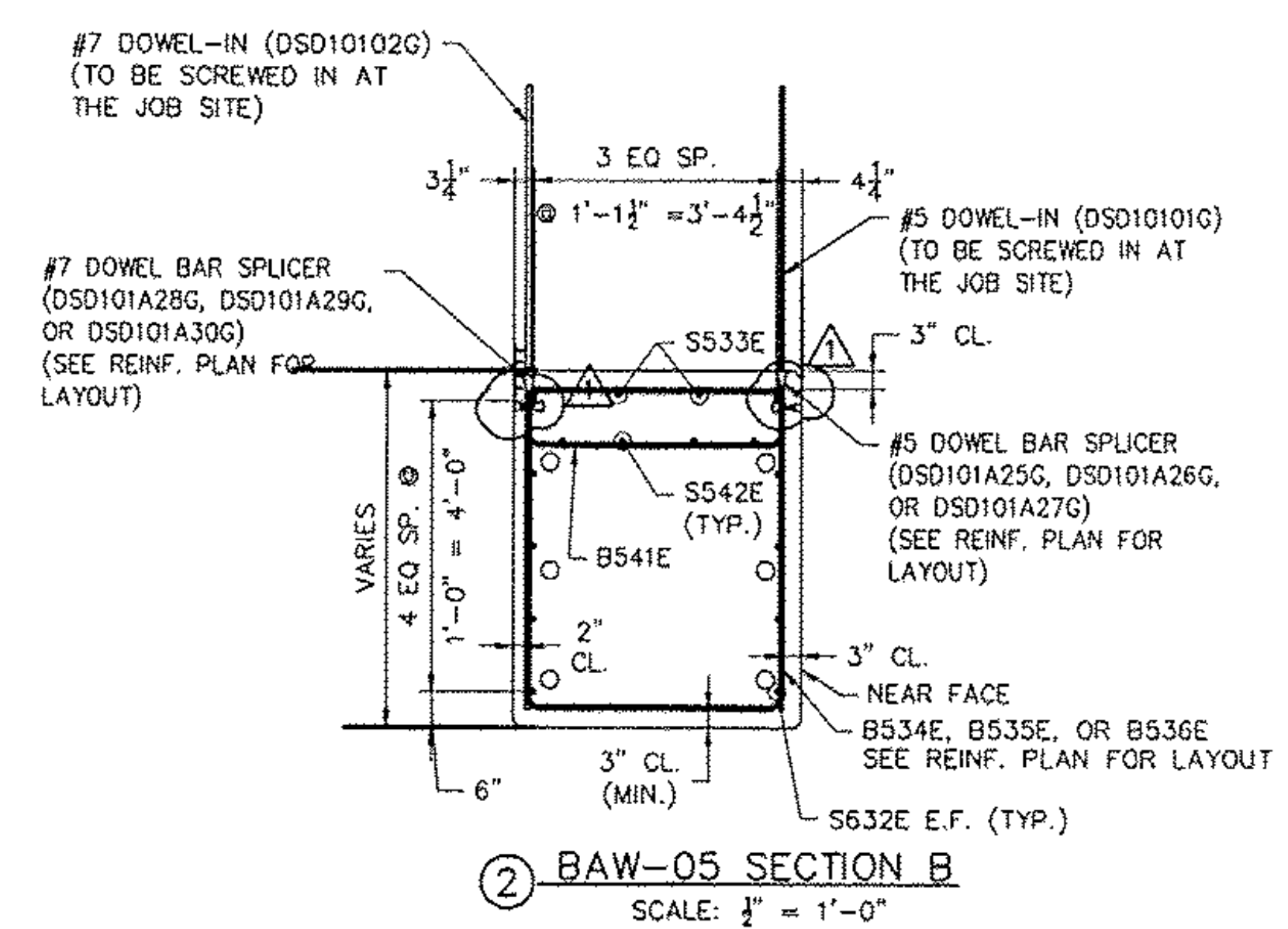
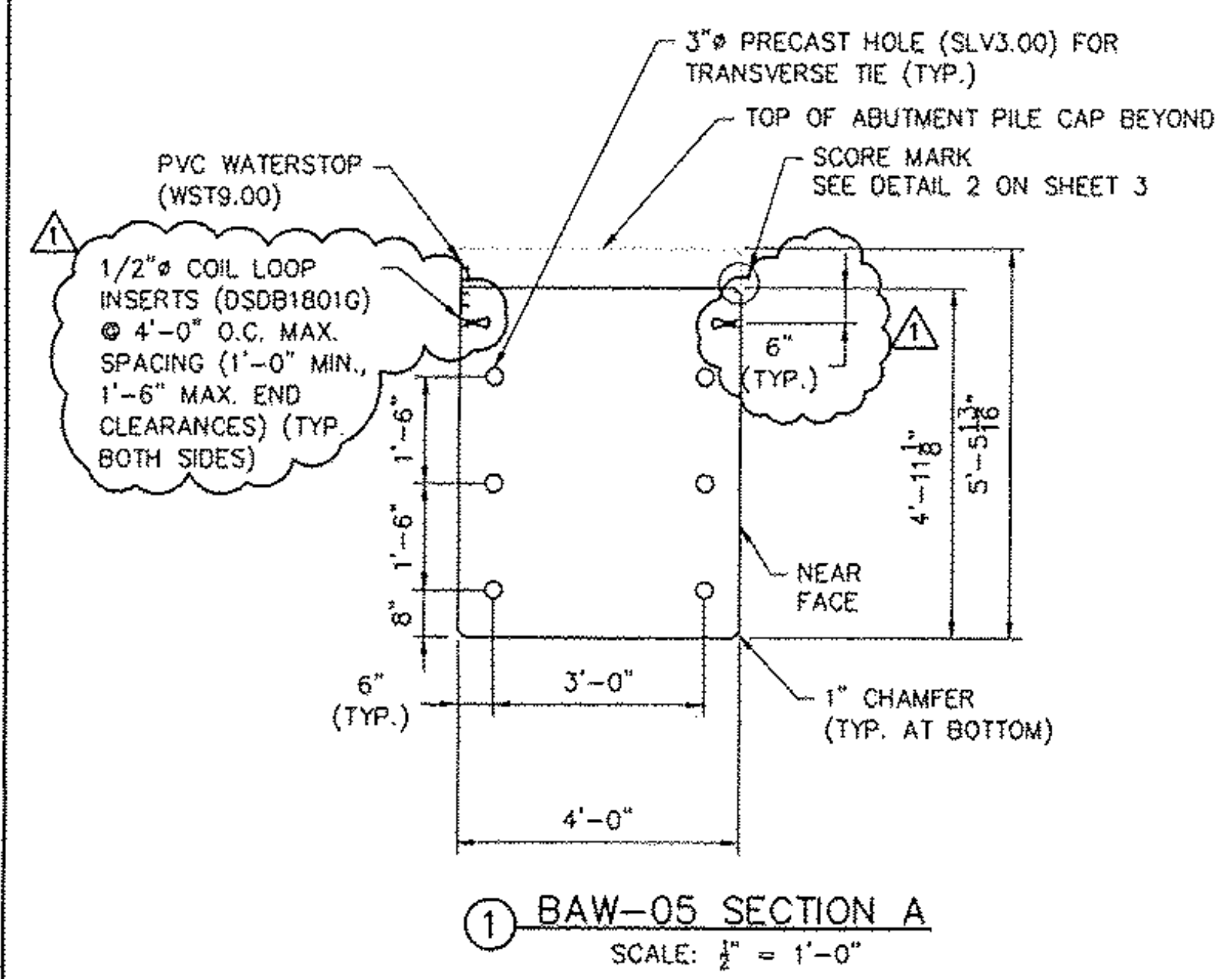
CONSTRUCTION SET
FEBRUARY 18, 2011

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MAR 11 2011
 RES/DWG: _____ APPROVED _____
 CPW DATE 3/28/11

BAR DIMENSIONS	
	B502E
	B534E
	B535E
	B536E
	B541E

PARTS & PART NUMBERS		
PART NO.	DESCRIPTION	QTY.
B502E	#5 X 7'-11" EPOXY COATED	4
S632E	#6 X 20'-3" EPOXY COATED	12
S533E	#5 X 20'-2" EPOXY COATED	2
B534E	#5 X 17'-8 1/2" EPOXY COATED	7
B535E	#5 X 17'-2" EPOXY COATED	8
B536E	#5 X 16'-11 1/2" EPOXY COATED	2
B541E	#5 X 8'-9" EPOXY COATED	6
S542E	#5 X 7'-10 1/2" EPOXY COATED	4
DSD1801G	1/2" Ø, 4" LONG, COIL LOOP INSERT	12
CS4001G	4" Ø CORRUGATED STEEL SLEEVE 1'-8" LONG, GALV.	6
WST9.00	PVC WATERSTOP 20'-9" LONG BASE SEAL TYPE 771 BY GREENSTREAK	1
MBRL2301G	RAPID LIFT, 22 TON, 15" LONG, GALV.	4
MBRL4502	RECESS PLUG, 22 TON	4
SLV3.00	3" I.D. RIGID PLASTIC SLEEVE	6
CS6005G	6" Ø CORRUGATED STEEL PIPE, GALV., 2'-0" LONG (MAX.)	4
DSD101A25G	#5 DOWEL BAR SPLICER, 5'-0 1/2" LONG	7
DSD101A26G	#5 DOWEL BAR SPLICER, 4'-10 1/2" LONG	7
DSD101A27G	#5 DOWEL BAR SPLICER, 4'-8 1/2" LONG	7
DSD101A28G	#7 DOWEL BAR SPLICER, 5'-0 1/2" LONG	7
DSD101A29G	#7 DOWEL BAR SPLICER, 4'-10 1/2" LONG	7
DSD101A30G	#7 DOWEL BAR SPLICER, 4'-8 1/2" LONG	7
	VERMONT STATE MIX DESIGN	
	DO NOT CAST - SHIP TO JOBSITE	
DSD10101G	#5 DOWEL-IN, 4'-0 1/2" LONG	21
DSD10102G	#7 DOWEL-IN, 4'-0 1/2" LONG	21

NOTE: REBAR DIMENSIONS ARE OUT TO OUT.



MATERIAL SPECIFICATION

CONCRETE:
 28 DAY STRENGTH: 5000 PSI
 RELEASE STRENGTH: 3000 PSI
 MILD REINFORCING: AASHTO M31, GRADE 60, EPOXY COATED

FINISHES:
 ENDS: FORM FINISH
 TOP: RAKE FINISH, 1/2" AMPLITUDE
 BOTTOM: FORM FINISH
 SIDES: FORM FINISH

QUANTITY:
 STORAGE: BELOW LIFT ANCHORS
 SHIPPING: BELOW LIFT ANCHORS

BAW-05
 TOTAL WEIGHT: 58,201 LBS
 CONC. YARDAGE: 14.37 CY



CONSTRUCTION SET
 FEBRUARY 18, 2011

REVISION NO. 1 REVISION DATE MARCH 09, 2011

Hoyle, Tanner & Associates, Inc.

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DRAWN BY: JPN DATE: FEBRUARY 2011
 CHECKED BY: CHS PROJECT NO: 122435-00

W.E. DAILEY, INC.
 PRECAST CONCRETE PRODUCTS
 111: (802) 542-4418 FAX: (802) 442-4719

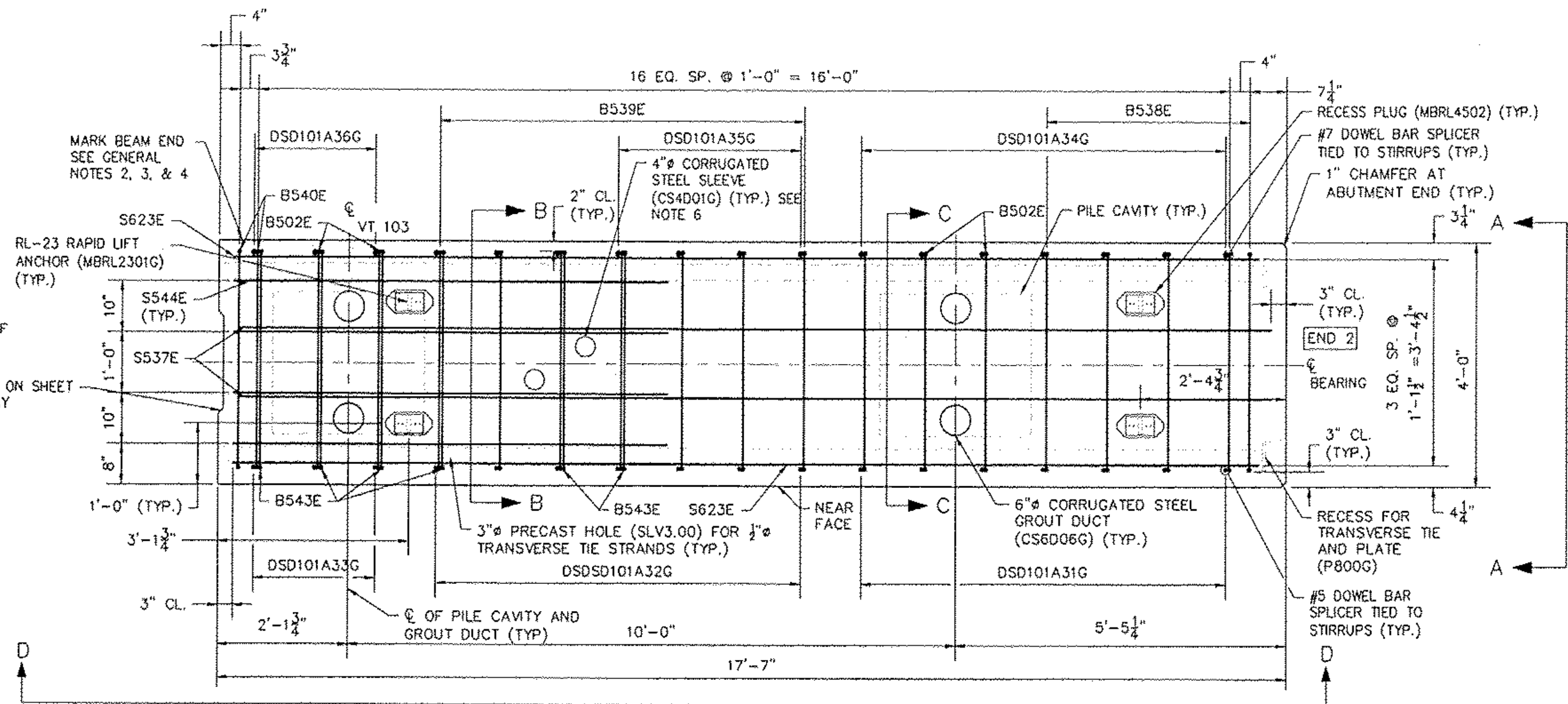
CHESTER, VT
 VT 103
 BRIDGE #9

PROJECT NO.: BRF 025-1 (37)

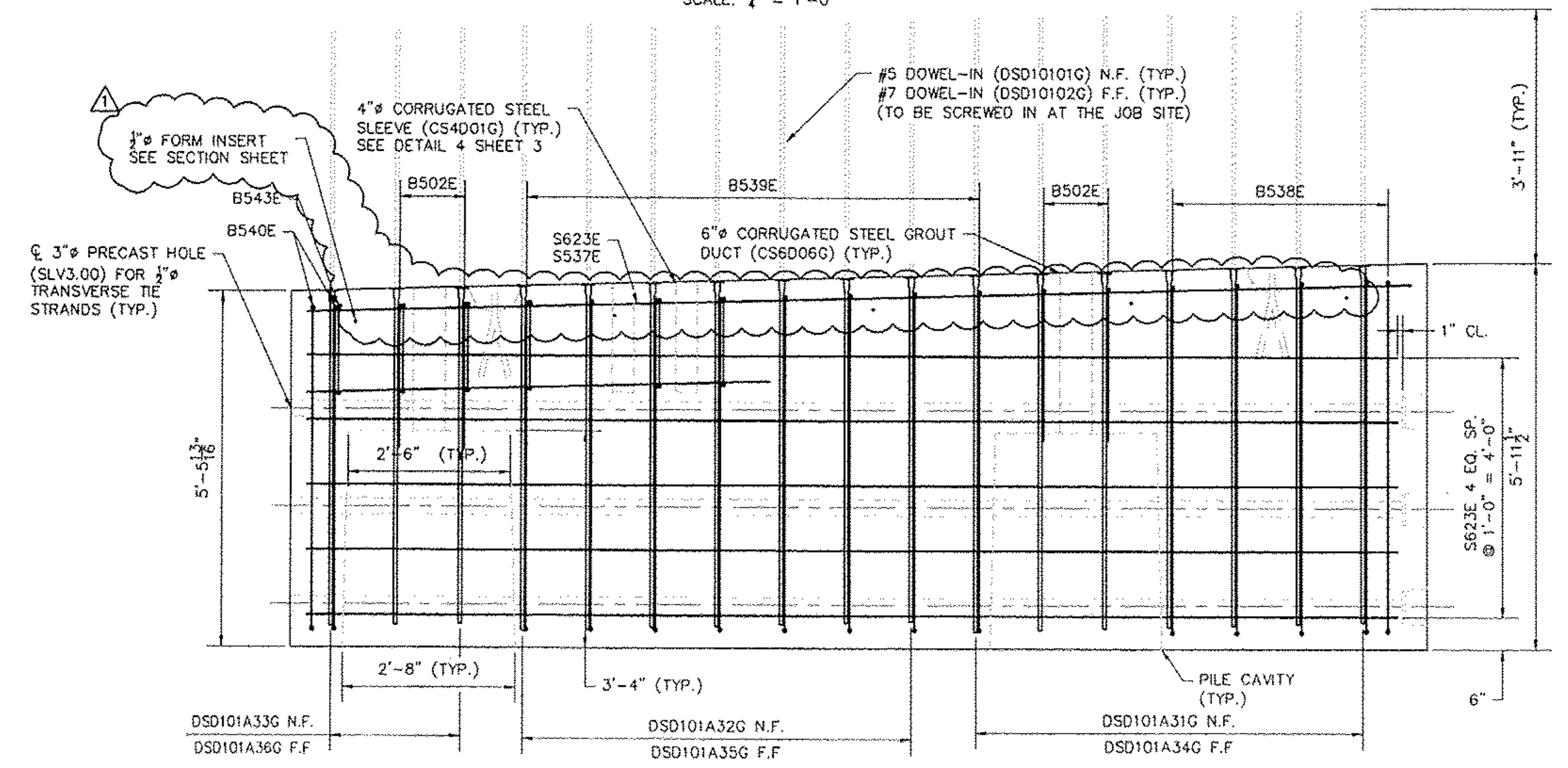
SHEET 13 OF 15



END 1
MATCH-CAST END
AGAINST END 2 OF
BAW-05-005
SEE DETAIL 1 ON SHEET
3 FOR KEYWAY
DIMENSIONS



④ BAW-06 REINF. LAYOUT PLAN
SCALE: 3/8" = 1'-0"



⑤ BAW-06 SECTION D - ELEVATION
SCALE: 3/8" = 1'-0"

- GENERAL NOTES:**
1. SEE PLAN SHEETS 1, 2, & 3 FOR PLAN AND DETAILS.
 2. ALL ABUTMENT PILE CAPS ARE LABELED AS FOLLOWS: PRODUCT TYPE-IDENTIFICATION NUMBER-SEQUENCE NUMBER.
 3. MARK BAW-06 "SOUTH END", FOLLOWED BY THE CORRESPONDING BEAM LABEL.
 4. FABRICATOR IS TO MARK ABUTMENT CAP END WITHIN CLOSE PROXIMITY TO THE NOTED END.
 5. LIGHT SANDBLAST MATCH-CAST END PRIOR TO SHIPMENT TO REMOVE ANY FORM OIL, GREASE, LAITANCE, ETC.
 6. SEE SHEET 2 FOR SLEEVE LOCATIONS. 4" SLEEVES ARE LOCATION CRITICAL.

RECEIVED
OK'D BY JSS OK'D BY KSY
MAR 11 2011
RESUBMIT _____ APPROVED _____
BY CPW DATE 3/28/11

REVISION NO.	REVISION DATE
1	MARCH 09, 2011

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DRAWN BY: APN DATE: FEBRUARY 2011
CHECKED BY: CHS PROJECT NO.: 122435.00

PRECAST CONCRETE PRODUCTS
TEL (802) 442-5110 FAX (802) 442-4719

CHESTER, VT
VT 103
BRIDGE #9

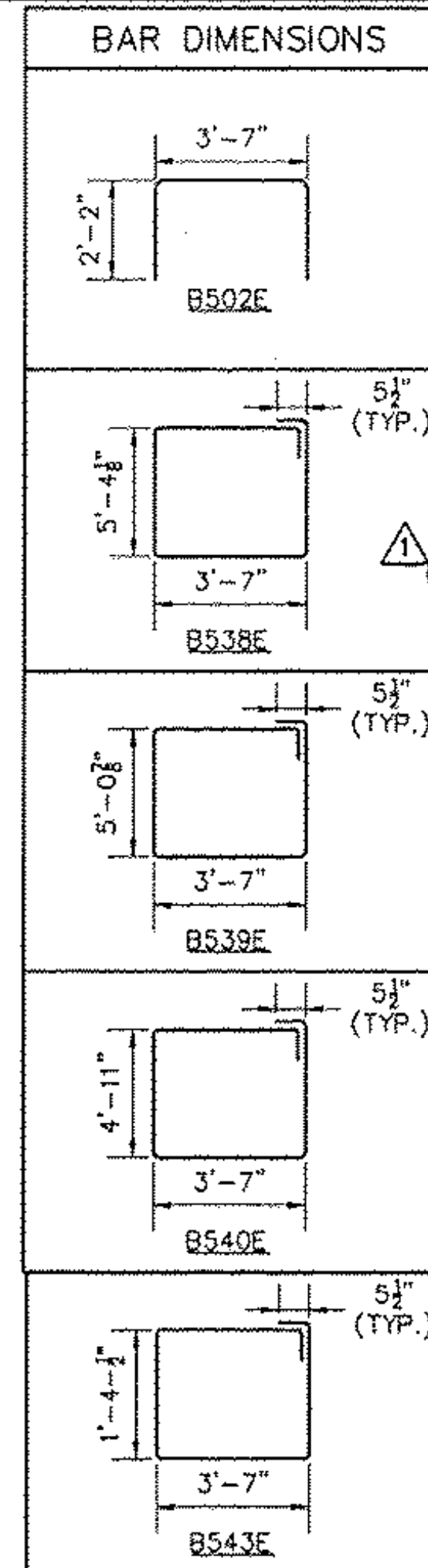
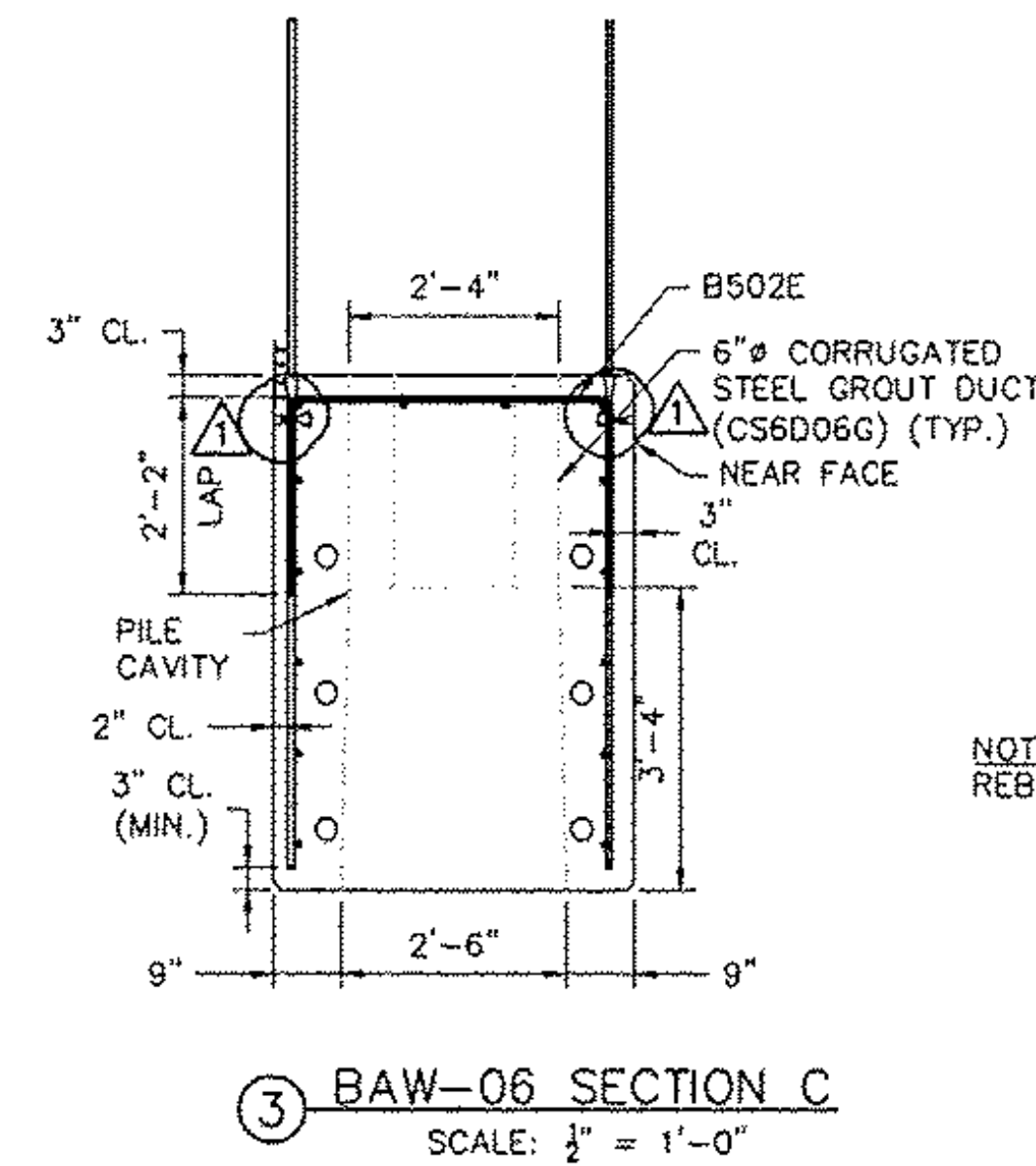
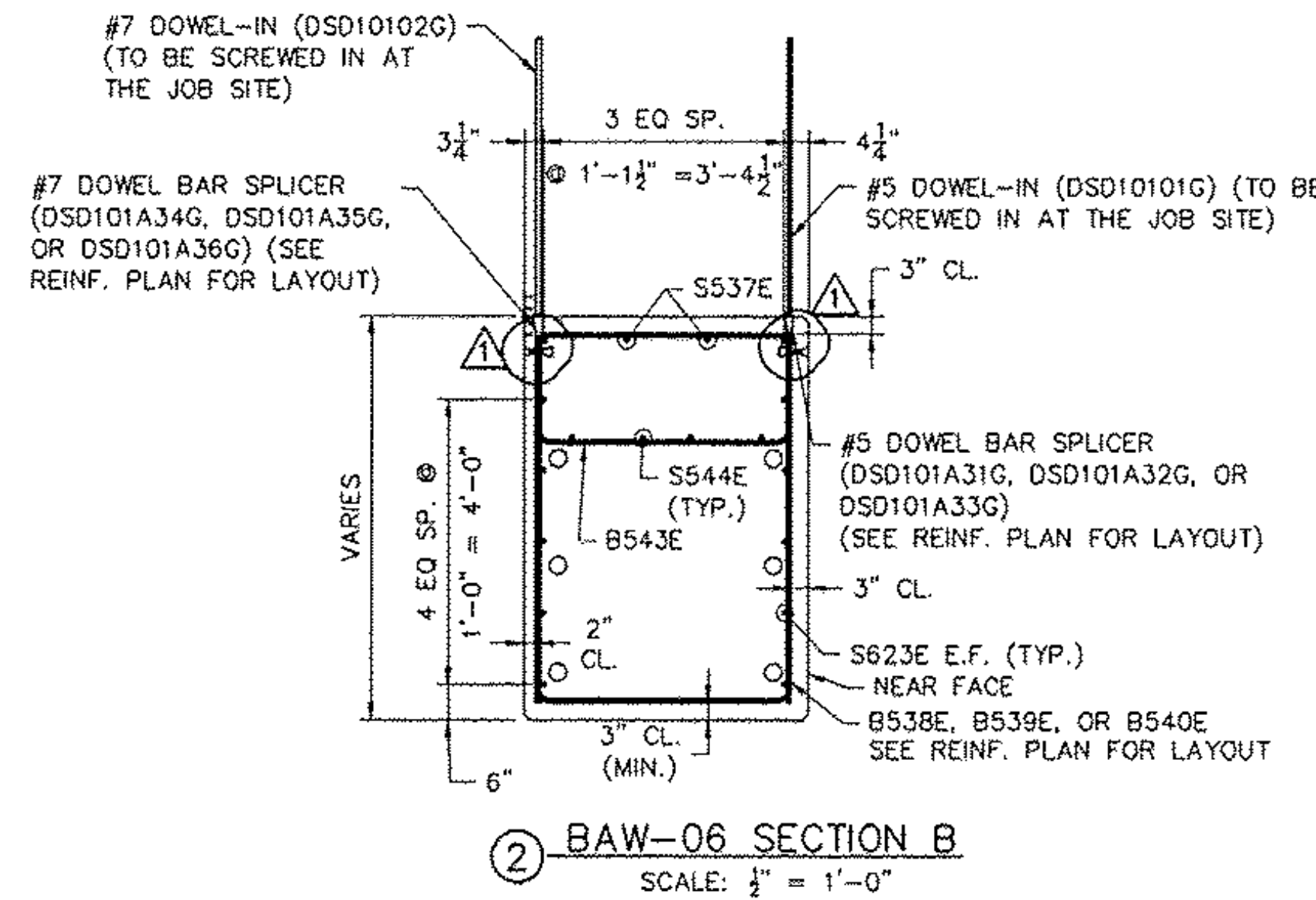
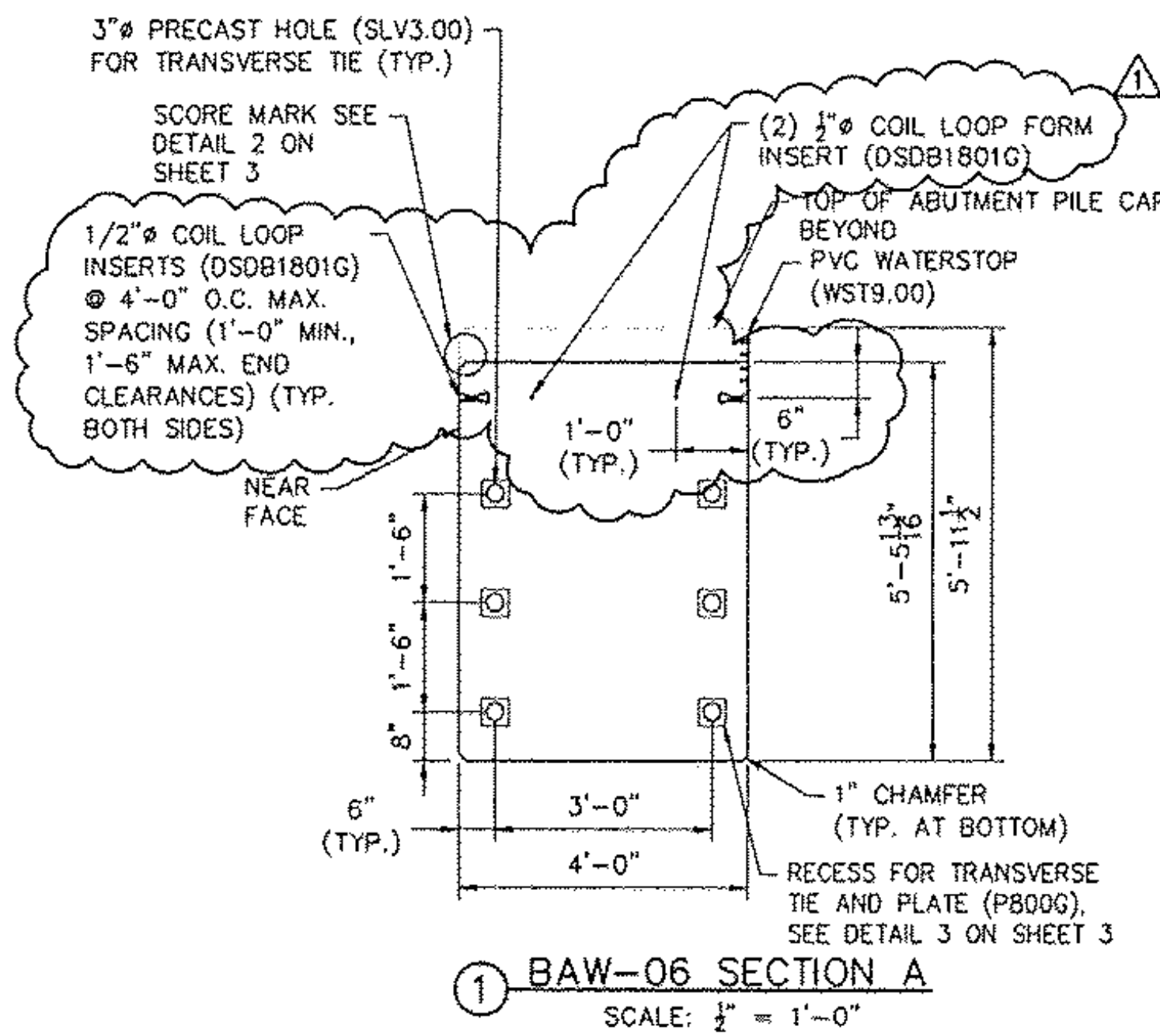
PROJECT NO.: BRF 025-1 (37)
SHEET 14 OF 15

CONSTRUCTION SET
FEBRUARY 18, 2011

RECEIVED
OK'D BY LJS OK'D BY RSY

MAR 11 2011

RESUBMIT APPROVED As Noted
BY CPW DATE 3/28/11



PARTS & PART NUMBERS		
PART NO.	DESCRIPTION	QTY.
B502E	#5 X 7'-11" EPOXY COATED	4
S623E	#6 X 16'-10 1/2" EPOXY COATED	12
S537E	#5 X 17'-0" EPOXY COATED	2
B538E	#5 X 18'-9 1/2" EPOXY COATED	5
B539E	#5 X 18'-2 1/2" EPOXY COATED	8
B540E	#5 X 17'-11" EPOXY COATED	2
B543E	#5 X 11'-5" EPOXY COATED	6
S544E	#5 X 7'-1 1/2" EPOXY COATED	4
DSD1801G	1/2" Ø, 4" LONG, COIL LOOP INSERT	12
CS4D01G	4" Ø CORRUGATED STEEL SLEEVE 1'-8" LONG, GALV.	2
WST9.00	PVC WATERSTOP 17'-7" LONG BASE SEAL TYPE 771 BY GREENSTREAK	1
MBRL2301G	RAPID LIFT, 22 TON, 15" LONG, GALV.	4
MBRL4502	RECESS PLUG, 22 TON	4
SLV3.00	3" I.D. RIGID PLASTIC SLEEVE	6
CS6D06G	6" Ø CORRUGATED STEEL PIPE, GALV., 2'-6" LONG (MAX.)	4
DSD101A31G	#5 DOWEL BAR SPLICER, 5'-6 3/8" LONG	7
DSD101A32G	#5 DOWEL BAR SPLICER, 5'-4" LONG	7
DSD101A33G	#5 DOWEL BAR SPLICER, 5'-2" LONG	3
DSD101A34G	#7 DOWEL BAR SPLICER, 5'-6 3/8" LONG	7
DSD101A35G	#7 DOWEL BAR SPLICER, 5'-4" LONG	7
DSD101A36G	#7 DOWEL BAR SPLICER, 5'-2" LONG	3
	VERMONT STATE MIX DESIGN	
	DO NOT CAST - SHIP TO JOBSITE	
DSD10101G	#5 DOWEL-IN, 4'-0 3/8" LONG	17
DSD10102G	#7 DOWEL-IN, 4'-0 3/8" LONG	17
P800G	1" X 1/4" X 1/4" GALVANIZED PLATE	6

NOTE: REBAR DIMENSIONS ARE OUT TO OUT.

NOTE: ALL ITEMS LISTED ABOVE ARE SUGGESTED PRODUCTS. FABRICATOR MAY SUBSTITUTE APPROVED EQUALS AS NECESSARY.

REVISION NO.	REVISION DATE
1	MARCH 09, 2011

Hoyle, Tanner & Associates, Inc.

125 College Street, 4th Floor Burlington, VT 05401
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DRAWN BY: AFN DATE: FEBRUARY 2011
CHECKED BY: LJS PROJECT NO: 122435UB



PRECAST CONCRETE PRODUCTS
TEL: (802) 442-4418 FAX: (802) 442-4719

CHESTER, VT
VT 103
BRIDGE #9

PROJECT NO.: BRF 025-1 (37)

SHEET 15 OF 15

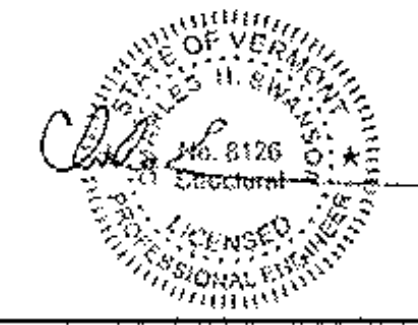
MATERIAL SPECIFICATION

CONCRETE:
28 DAY STRENGTH: 5000 PSI
RELEASE STRENGTH: 3000 PSI
MILD REINFORCING: AASHTO M31, GRADE 60, EPOXY COATED

FINISHES
ENDS: FORM FINISH
TOP: RAKE FINISH, 1/2" AMPLITUDE
BOTTOM: FORM FINISH
SIDES: FORM FINISH

DUNNAGE:
STORAGE: BELOW LIFT ANCHORS
SHIPPING: BELOW LIFT ANCHORS

BAW-06
TOTAL WEIGHT: 53,747 LBS
CONC. YARDAGE: 13.27 CY



CONSTRUCTION SET
FEBRUARY 18, 2011

GENERAL NOTES:

- 1) FINE GRADING OF EXISTING SUBBASE SHALL BE COMPLETED BY CONTRACTOR WITH A $\frac{1}{8}$ " TOLERANCES TO FOLLOW (SUPER-SLAB™) SYSTEM GRADING TOLERANCES.
- 2) CONTRACTOR SHALL INSTALL PRECAST CONCRETE APPROACH SLABS (SUPER-SLAB™) IN ACCORDANCE WITH ITEM# 900.620
- 3) CONTRACTOR TO CLEAN AND FILL CRACKS AND JOINTS IN ACCORDANCE WITH CONTRACT PLANS.
- 4) CONTRACTOR SHALL PROVIDE AND INSTALL PRECAST CONCRETE APPROACH SLAB BEDDING & DOWEL GROUT.
- 5) POSITION OF REINFORCEMENT TO BE MAINTAINED WITH THERMOPLASTIC CHAIRS OR PLASTIC TIPPED BOLSTERS.
- 6) FABRICATION OF PRECAST APPROACH SLABS SHALL CONFORM TO ITEM# 900.620.
- 7) FORT MILLER TO PROVIDE PRECAST CONCRETE (SUPER-SLAB™) INSTALLATION & GRADING MANUALS TO THE CONTRACTOR.

CONCRETE DATA:

CONCRETE COMPRESSIVE STRENGTH:

28-DAY STRENGTH = 5,000 psi
STRIPPING STRENGTH = (3,500 psi) Δ

MIX DESIGN:

MIX CODE: SP249
SUBMITTED UNDER SEPARATE COVER.

CURING:

ALL SUPER-SLAB APPROACH SLAB WILL BE PRECAST INSIDE A FULLY ENCLOSED, HEATED BUILDING. THEREFORE, DURING THE CASTING, CURING AND STRIPPING PHASES THE UNITS WILL NOT BE SUBJECTED TO DIRECT SUNLIGHT, DRYING WINDS OR AMBIENT TEMPERATURES OUTSIDE OF THE 50°F - 80°F RANGE.

AFTER EACH OF THE SLABS ARE CAST AND AS SOON AS THE LAST FINISHING OPERATION IS COMPLETED THE TOP-IN-FORM SURFACE OF THE UNITS WILL BE COVERED WITH ONE (1) LAYER OF WHITE POLYETHYLENE FILM SUPPORTED IN SUCH A WAY AS TO PREVENT ANY MARRING OF THE UNITS' TOP SURFACES.

ALL OF THE UNITS WILL REMAIN IN THE CASTING FORM(S) WITH THE WHITE POLYETHYLENE FILM COVERING THEIR TOP SURFACES UNTIL THE UNITS HAVE REACHED 70% OF THE SPECIFIED 28-DAY CYLINDER STRENGTH AS DETERMINED BY CYLINDERS KEPT DIRECTLY NEXT TO AND SUBJECTED TO THE SAME CONDITIONS AS THE UNITS THAT THEY REPRESENT. AFTER THIS STRENGTH HAS BEEN ATTAINED THE UNITS MAY BE REMOVED FROM THE CASTING FORMS (BUT SHALL REMAIN IN THE BUILDING) AND THEN THE TOP SURFACE OF THE SUPER-SLABS SHALL BE COVERED WITH TWO LAYERS OF APPROVED BURLAP PRE-SOAKED AND FULLY SATURATED WITH WATER. THE BURLAP SHALL THEN BE COVERED WITH ONE (1) LAYER OF LAPPED WHITE POLYETHYLENE FILM. THE BURLAP LAYERS SHALL BE KEPT CONTINUOUSLY WET USING A SOAKER HOSE ON TOP OF THE BURLAP AND BELOW THE POLYETHYLENE SHEET. THE WET BURLAP AND WHITE POLYETHYLENE SHALL REMAIN IN PLACE UNTIL THE SPECIFIED 28-DAY CYLINDER STRENGTH HAS BEEN ATTAINED. AT THAT TIME THE BURLAP AND POLYETHYLENE MAY BE REMOVED FROM THE APPROACH SLABS AND MAY BE REMOVED FROM THE BUILDING FOR STORAGE.

TOLERANCES:

ALL UNITS SHALL BE CHECKED FOR COMPLIANCE WITH THE TOLERANCES LISTED BELOW, AFTER THE UNITS HAVE COMPLETED THE CURING PHASE AND WITHIN THREE DAYS OF ACTUAL SHIPMENT. THE INSPECTOR SHALL DOCUMENT ANY UNIT WITH DIMENSIONS OUT OF TOLERANCE. ANY UNIT WHICH FAILS TO MEET THESE TOLERANCES COULD BE SUBJECT TO REJECTION.

LENGTH, WIDTH, THICKNESS: $\pm \frac{3}{16}$ "
OVERALL PANEL SQUARENESS:
DIFFERENCE IN
DIAGONALS NOT TO EXCEED $\frac{3}{16}$ "
EDGE SQUARENESS: $\frac{1}{8}$ " IN 10" (IN
RELATION
TO TOP AND BOTTOM
SURFACES)
LIFTING LOCATION: ± 6 "
GROUT CHANNEL LOCATION: ± 4 "

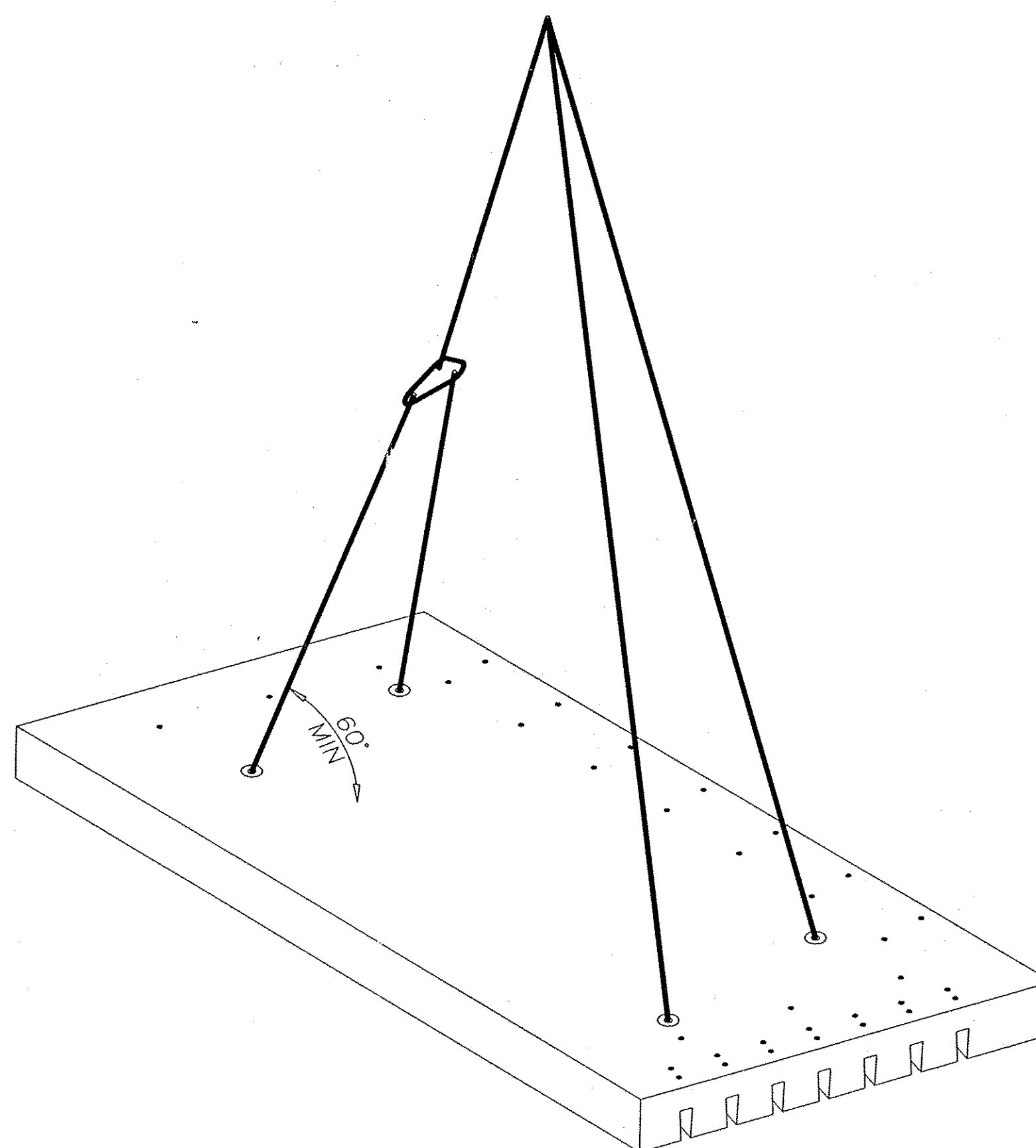
PRODUCTION SCHEDULE:

- 1) UNITS SHALL BE FABRICATED ON A FIVE DAY SCHEDULE. NUMBER OF UNITS TO BE PRODUCED PER DAY SHALL BE (1) \pm .
- 2) MARKING: EACH UNIT SHALL BE MARKED WITH THE FOLLOWING INFORMATION:
PROJECT#: BRF 025-1 - RTE 103
DATE CAST AGENCY: VAOT
FM PROJECT #12511 MARK#

MANUFACTURING SPECIFICATION: VAOT

FOAM GASKET REPAIR PROCEDURE:

PRIOR TO INSTALLATION, ALL PANELS SHALL BE INSPECTED BY THE CONTRACTOR FOR MISSING OR DAMAGED GASKET MATERIAL. ANY GASKET MATERIAL THAT HAS BEEN DISPLACED OR WILL OTHERWISE COMPROMISE THE GROUTING OPERATION SHALL BE REPLACED BY THE CONTRACTOR IN THE FIELD.



LIFTING SCHEME

ALL LIFTING TO BE ACCOMPLISHED USING EQUALIZATION SLINGS WHERE ALL LIFTING ANCHORS ARE TO BE ENGAGED DURING LIFTING. MINIMUM 60° SLING ANGLE REQUIRED.

SHIPPING:

- 1) NO UNIT SHALL BE SHIPPED UNTIL THE REQUIRED 28-DAY STRENGTH HAS BEEN ATTAINED.
- 2) EACH UNIT SHALL BE CLEARLY MARKED WITH THE MARKINGS DESCRIBED ABOVE UNDER "PRODUCTION SCHEDULE".
- 3) ALL MARKINGS SHALL BE INDELIBLE AND SHALL BE PLACED ON A SURFACE WHICH WILL NOT BE EXPOSED TO VIEW, AFTER CONSTRUCTION IS COMPLETE.

MISCELLANEOUS NOTES:

- 1) PANEL LIFTING INSERTS TO BE DAYTON SUPERIOR P-52 8T \times 13 $\frac{3}{8}$ " SWIFT LIFT HDG ANCHOR.
- 2) LIFTING TO BE ACCOMPLISHED USING DAYTON SUPERIOR P-50 8T SWIFT LIFT LIFTING EYE.
- 3) ALL FEMALE END TIE BARS TO BE #6 SUPERIOR DB-SAE COUPLERS ($\frac{1}{2}$ " ϕ -9UNC THREAD).
- 4) ALL MALE END TIE BARS TO BE #6 SUPERIOR DI "DOWEL-INS" ($\frac{1}{2}$ " ϕ -9UNC THREAD).
- 5) CONTRACTOR SUPPLIED ITEMS INCLUDE THE FOLLOWING:
A) STRUCTURAL GROUT USED FOR TRANSVERSE & LONGITUDINAL CONNECTIONS.
B) BEDDING GROUT FOR UNDER SLAB.
C) STRUCTURAL GROUT FOR ALL LIFTING POCKETS.
D) CABLES/SHACKLES/UNEQUAL LENGTH SLINGS FOR UNLOADING & SETTING.
E) GROUT PUMP.
F) DEMO SAW TO SAW CUT JOINTS.
G) HIGHWAY JOINT SEALING MATERIAL, AS PER SPECIFICATION.
H) BOND BREAKING AGENT.
I) BACKER ROD
J) GREAT STUFF FOAM OR GROUT DAM MATERIAL.

SHIP LOOSE:

- 1) P-50 8T SWIFT LIFTING EYE (TO BE RETURNED) - (8) EA ITEM# 5338
- 2) 1" x 1" FOAM GASKET MATERIAL - (30) FT ITEM# 17863
- 3) FOAM GASKET GLUE - (1) QT ITEM# 21999
- 4) TECHNICAL SUPPORT ITEM# 7026
- 5) #6 DAYTON SUPERIOR D-108 HEADED EPOXY DOWEL-INS @ 6 $\frac{3}{4}$ " LONG - (45) EA ITEM# XXX

*ALL PRODUCTS MARKED "TO BE RETURNED" WILL BE RETURNED TO FORT MILLER VIA COMMON CARRIER AT THE EXPENSE OF THE CONTRACTOR.

TABLE OF CONTENTS Δ		
SHT #	TITLE	REV #
1	NOTE SHEET	1
2	PLAN & ABUTMENT DETAILS	1
3	UNIT PLAN VIEWS	0
4	SECTIONS, REINFORCEMENT & GROUT CHANNEL DETAILS	1

TABLE OF UNITS				
MK #	QTY ea	AREA sq ft	VOL cu yd	WT tons
S9-1	1	146.74	6.79	13.76
S9-2	1	146.74	6.79	13.76
S9-3	1	146.26	6.77	13.71
S9-4	1	146.26	6.77	13.71
S9-5	1	165.57	7.67	15.52
S9-6	1	165.57	7.67	15.52
S9-7	1	163.61	7.57	15.34
S9-8	1	163.61	7.57	15.34

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MAR 29 2011
SUBMITTED BY: *OPW* DATE: 3/30/11

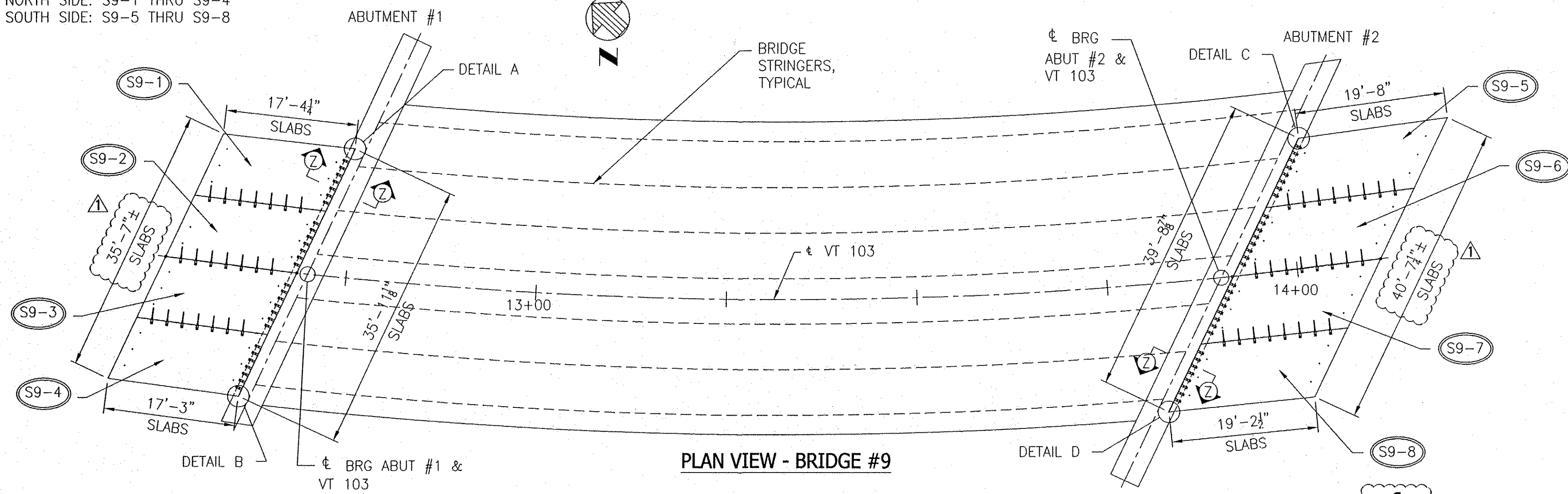
*SUPER-SLAB™ IS PROTECTED UNDER AT LEAST ONE OF US PATENT NUMBERS; 6,607,329 B2, 6,663,315, 6,709,192 AND 6,899,489 AND OTHER U.S. AND FOREIGN PATENTS PENDING. SUPER-SLAB™ IS A REGISTERED US TRADEMARK OWNED BY THE FORT MILLER CO., INC.

NOTE TO CONTRACTOR:
THIS SHOP DRAWING REPRESENTS OUR INTERPRETATION OF THE PLANS AND SPECIFICATIONS, AND OUR CONTRACTUAL OBLIGATIONS FOR THIS PROJECT. PRIOR TO THE MANUFACTURE OF ANY ITEM FOR THIS PROJECT, ALL DIMENSIONS, METHODS OF CONSTRUCTION AND EXISTING CONDITIONS MUST BE CHECKED, CORRECTED AND/OR APPROVED BY OUR CUSTOMER. NO ITEM WILL BE SCHEDULED FOR PRODUCTION UNTIL WE HAVE BEEN NOTIFIED IN WRITING THAT OUR DRAWINGS HAVE BEEN APPROVED FOR FABRICATION. APPROVAL DELAYS WILL RESULT IN FABRICATION DELAYS. ANY ITEM THAT IS FABRICATED IN ACCORDANCE WITH APPROVED SHOP DRAWINGS THAT DOES NOT FIT THE CUSTOMER'S REQUIREMENTS WILL BE REMADE AND SHIPPED TO THE PROJECT ONLY AT THE CUSTOMER'S EXPENSE, AND ONLY AFTER RECEIPT OF A PURCHASE ORDER TO COVER THE ADDED EXPENSE. WE ASSUME NO RESPONSIBILITY FOR THE ALTERING OF OUR PRODUCTS TO ACCOMMODATE OTHER TRADES UNLESS REQUIRED INFORMATION IS FURNISHED AND SHOWN ON OUR SHOP DRAWINGS AT THE TIME THEY ARE APPROVED FOR FABRICATION BY OUR CUSTOMER.

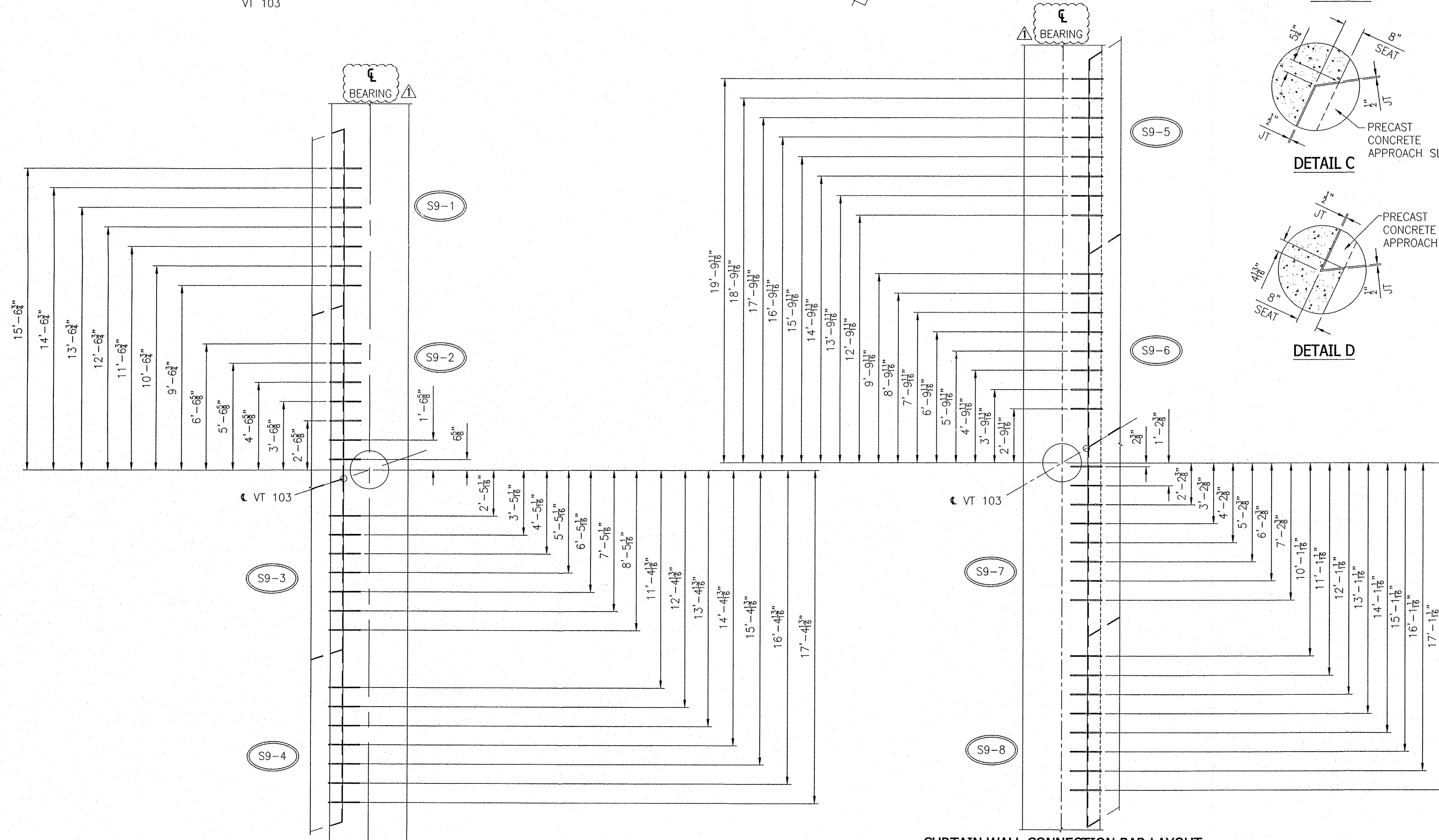
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Δ	3-23-11	TDS	PER ENG. COMMENTS, T.O.C.
NO.	DATE	BY	REVISIONS
THE FORT MILLER Co., Inc. P.O. BOX 98 SCHUYLERVILLE, NY 12871 (518) 695-5000 (518) 695-4970 FAX WWW.FORTMILLER.COM			
PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103			F.M. JOB NO. 12511
PROJECT: BRF 025-1(37) - BRIDGE #9			DATE: 2-16-11
SUBJECT: ITEM# 900.620 NOTE SHEET			DRN. BY: TDS
CONTRACTOR: COLD RIVER BRIDGES, LLC.			CHK. BY: SDH
CONTRACTOR ADDRESS: PO BOX 1076 WALPOLE, NH 03608			SCALE: NONE
ENGINEER/ARCHITECT: VAOT			SHEET NO. 1 OF 4
			DWG. NO.
			P1

SETTING SEQUENCE:
 NORTH SIDE: S9-1 THRU S9-4
 SOUTH SIDE: S9-5 THRU S9-8

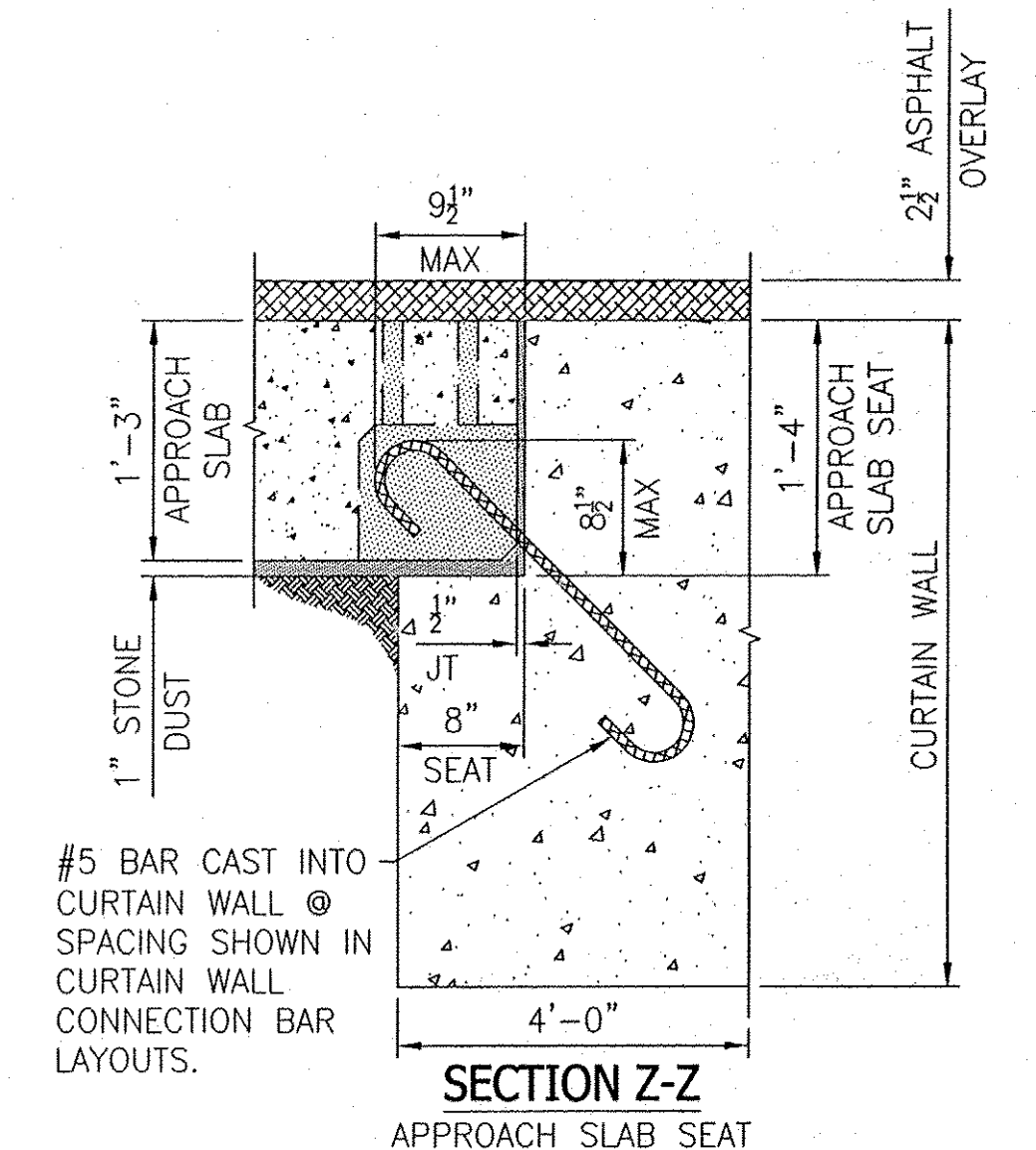
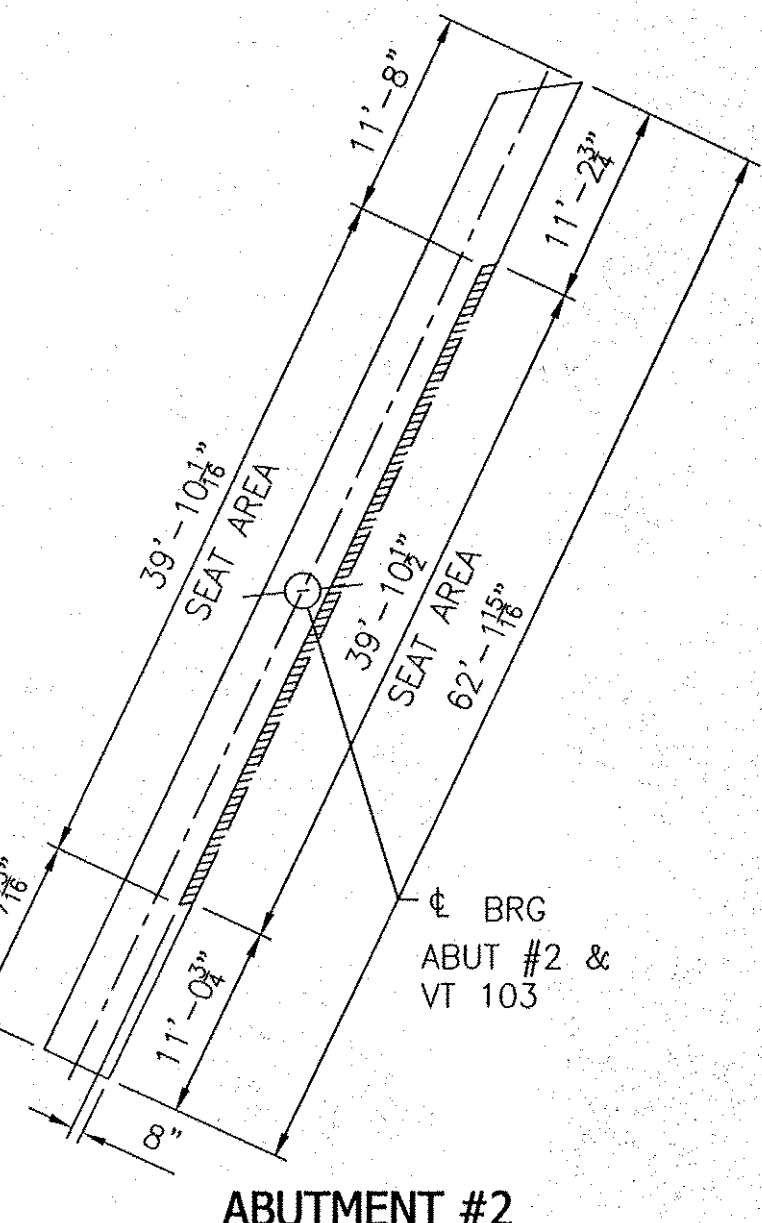
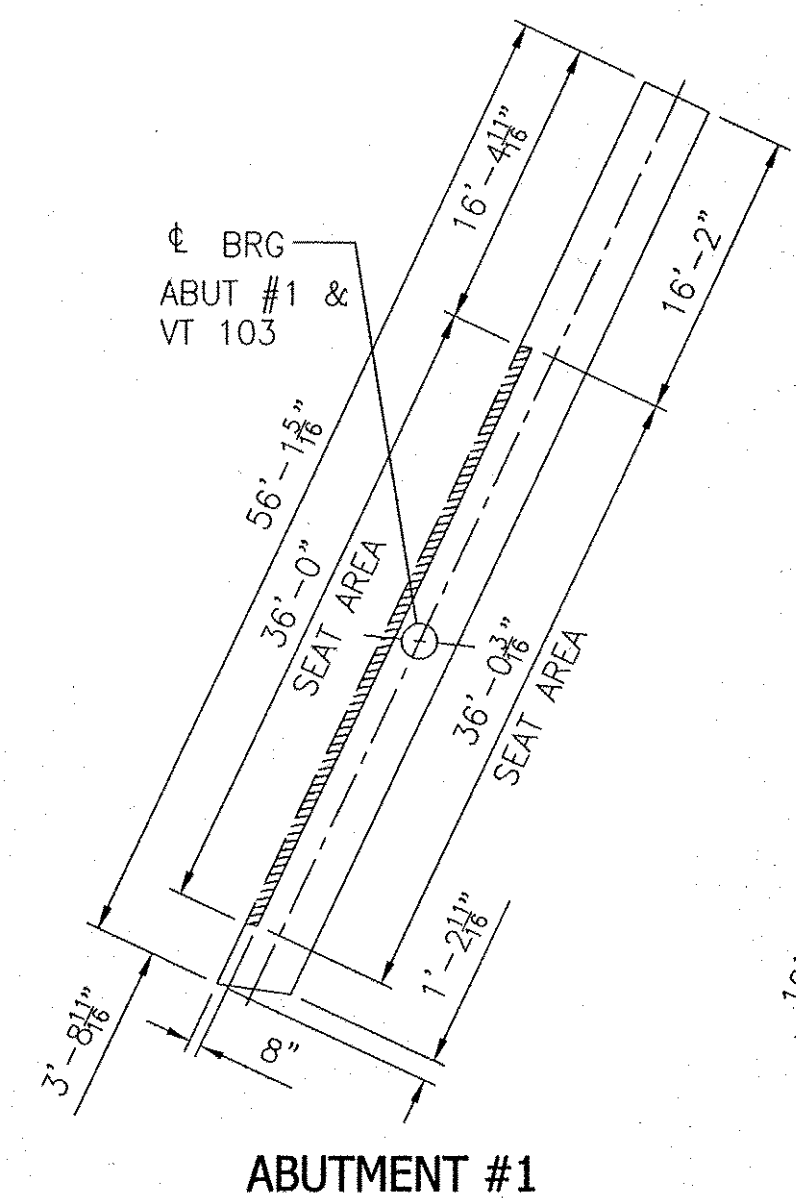
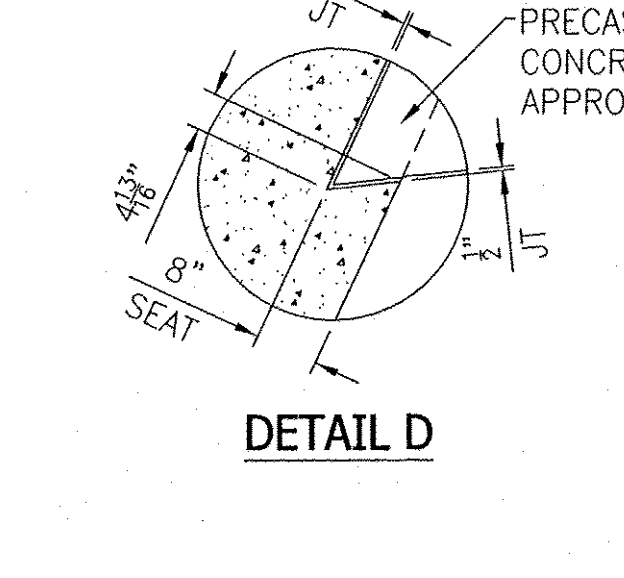
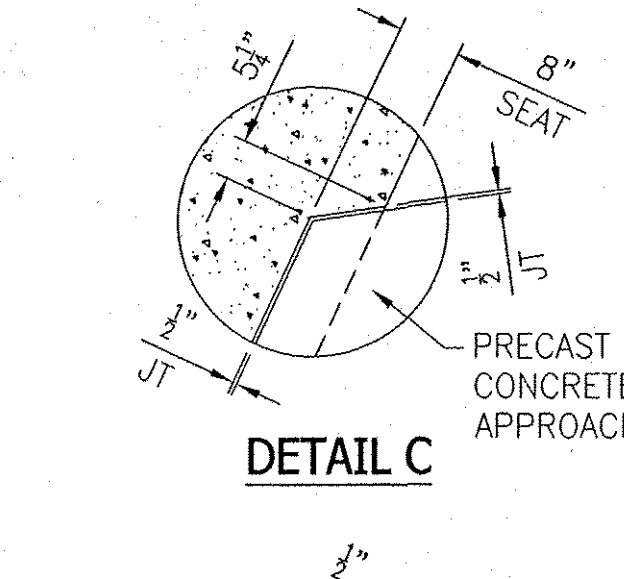
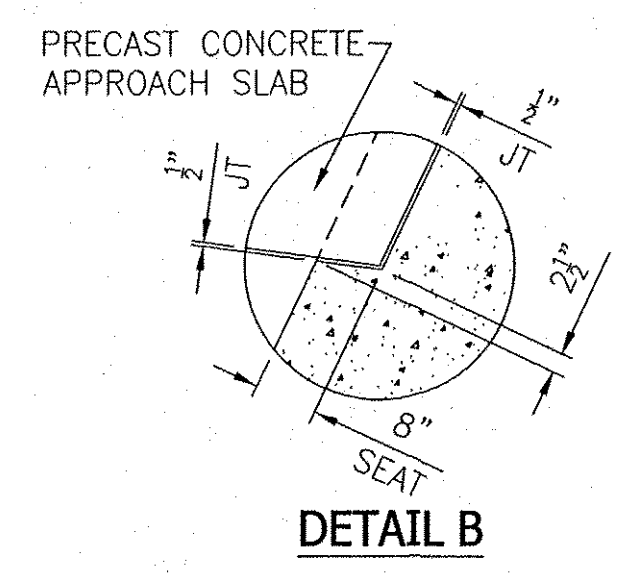
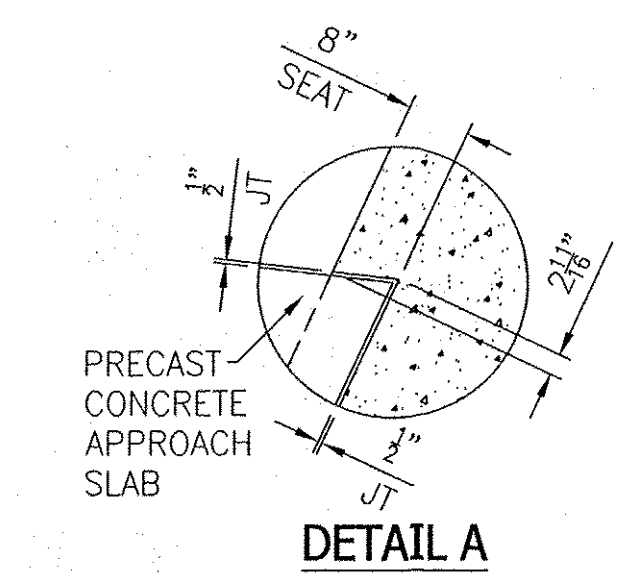


PLAN VIEW - BRIDGE #9



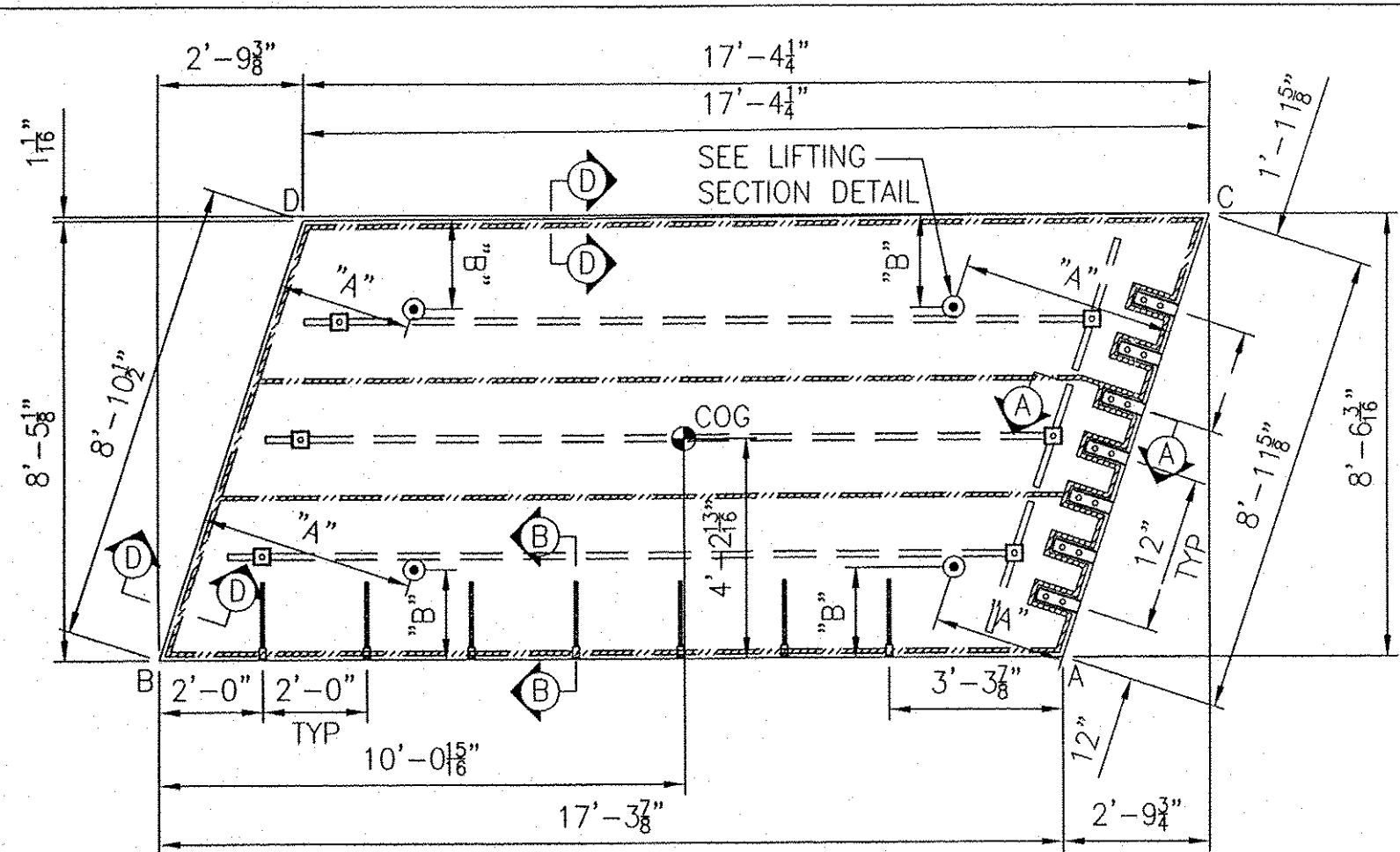
CURTAIN WALL CONNECTION BAR LAYOUT
 ABUTMENT #1

CURTAIN WALL CONNECTION BAR LAYOUT
 ABUTMENT #2

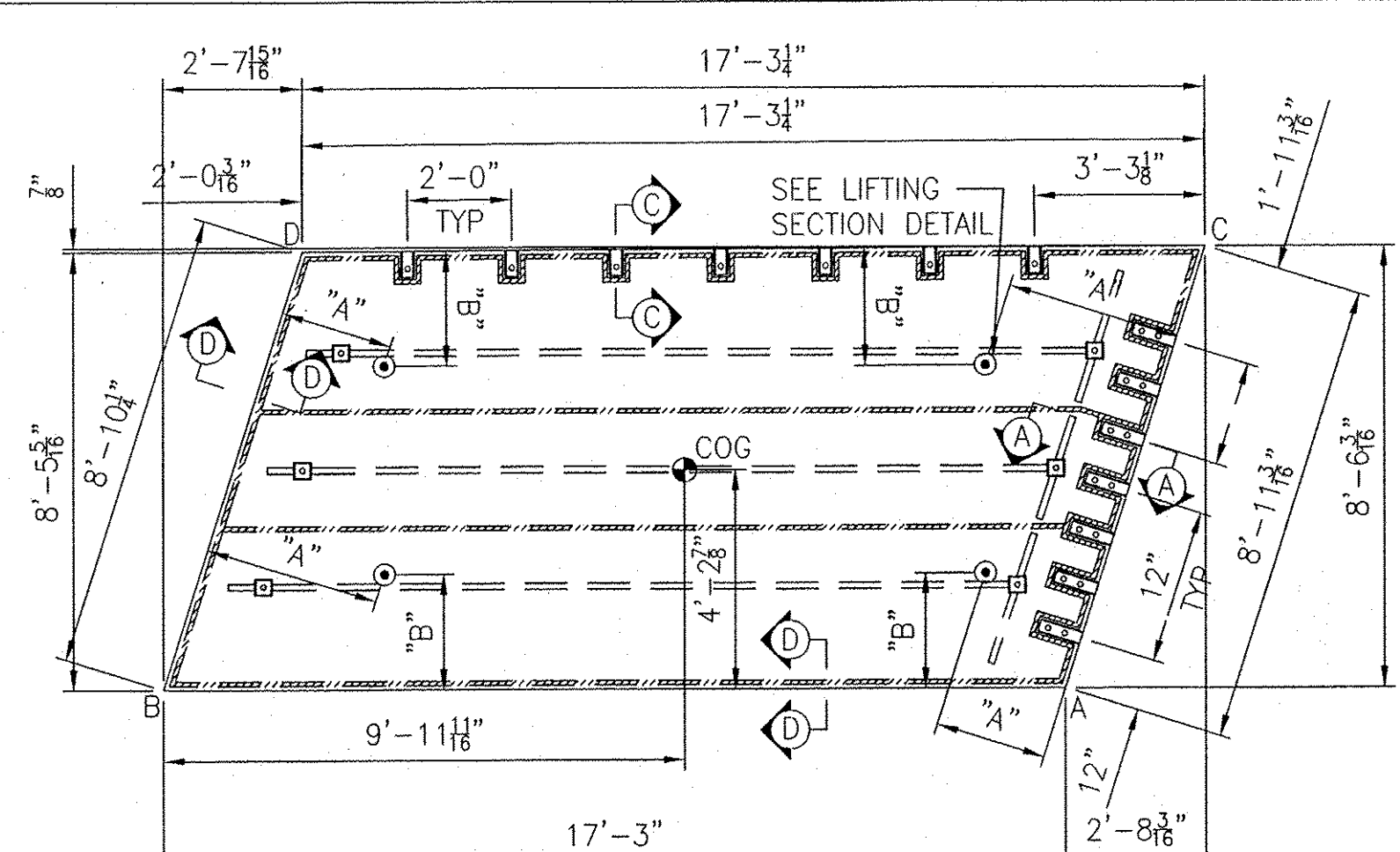


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 GRD BY: JCS OK'D BY: RSC
 MAR 29 2011
 RESUBMIT APPROVED
 BY: CPW DATE: 3/30/11

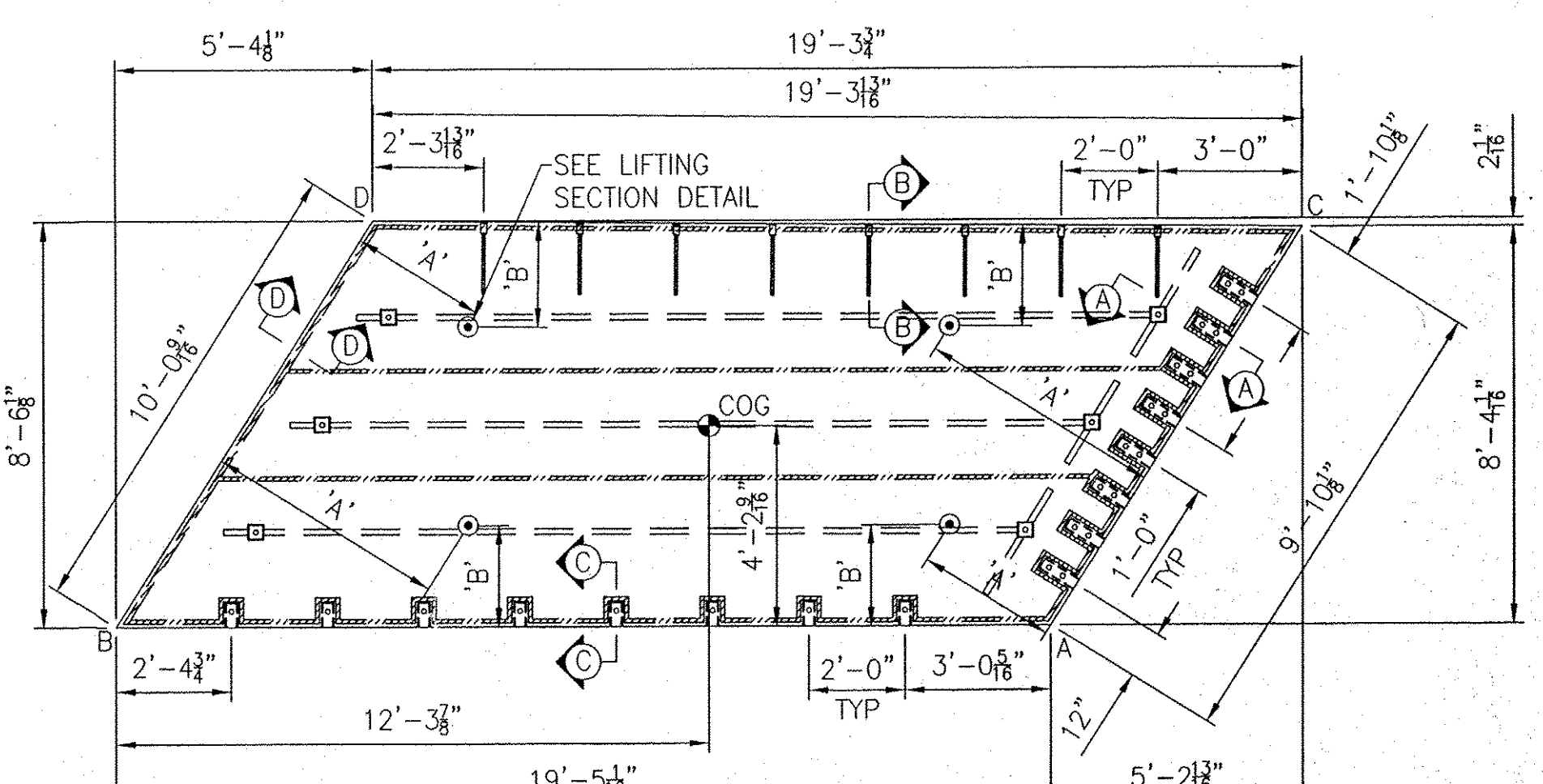
3-23-11	TDS	PER ENG. COMMENTS
NO. DATE BY REVISIONS		
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PROJECT LOCATION:	TOWN OF CHESTER - ROUTE 103	DATE: 2-16-11
PROJECT:	BRF 025-1(37) - BRIDGE #9	DRN. BY: TDS
SUBJECT:	PLAN & ABUTMENT DETAILS	CHK. BY: SDH
CONTRACTOR:	COLD RIVER BRIDGES, LLC.	SCALE: NONE
CONTRACTOR ADDRESS:	PO BOX 1076 WALPOLE, NH 03608	SHEET NO. 2 OF 4
ENGINEER/ARCHITECT:	VAOT	DWG. NO. P2



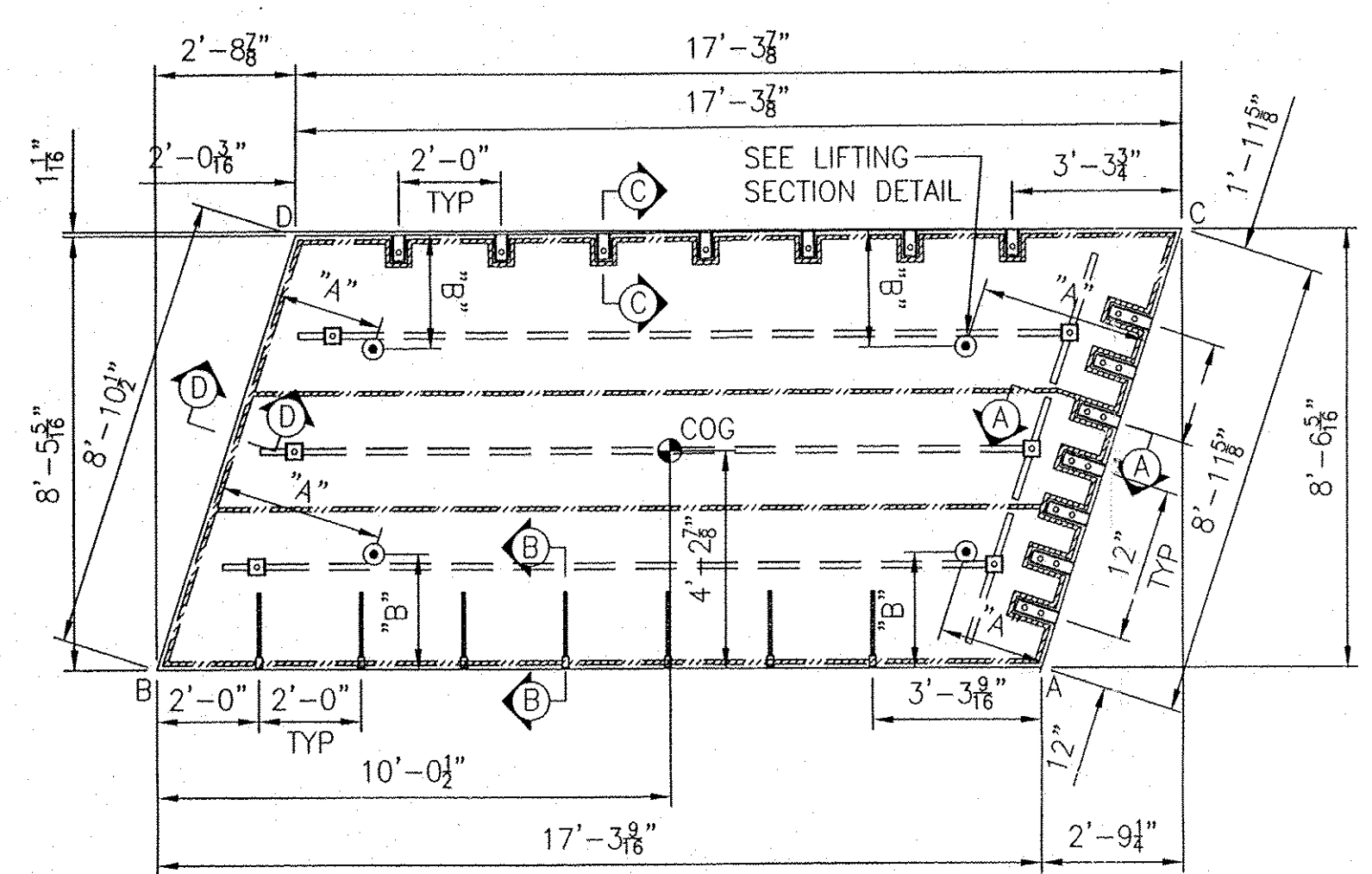
PLAN VIEW - MK# S9-1



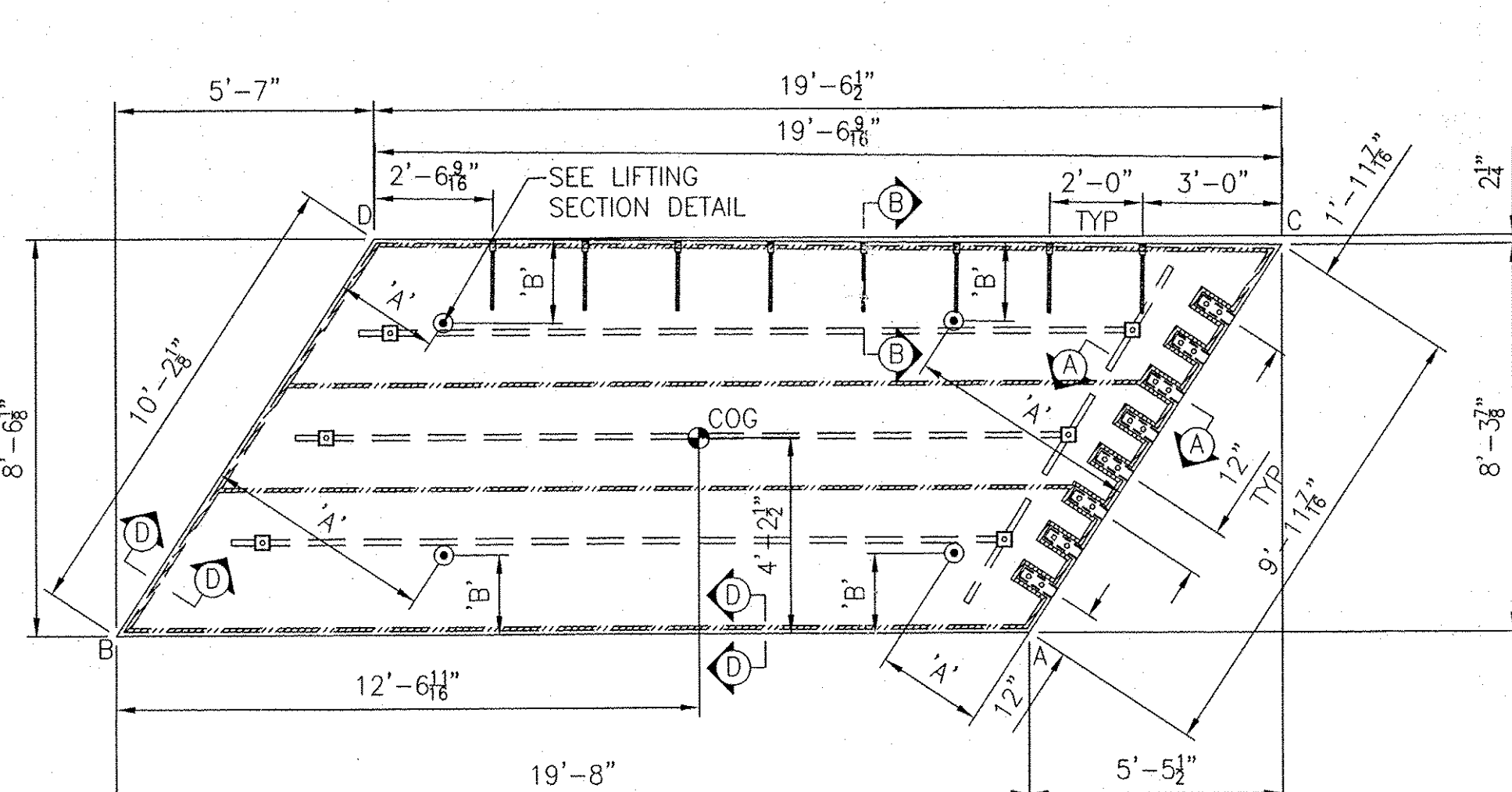
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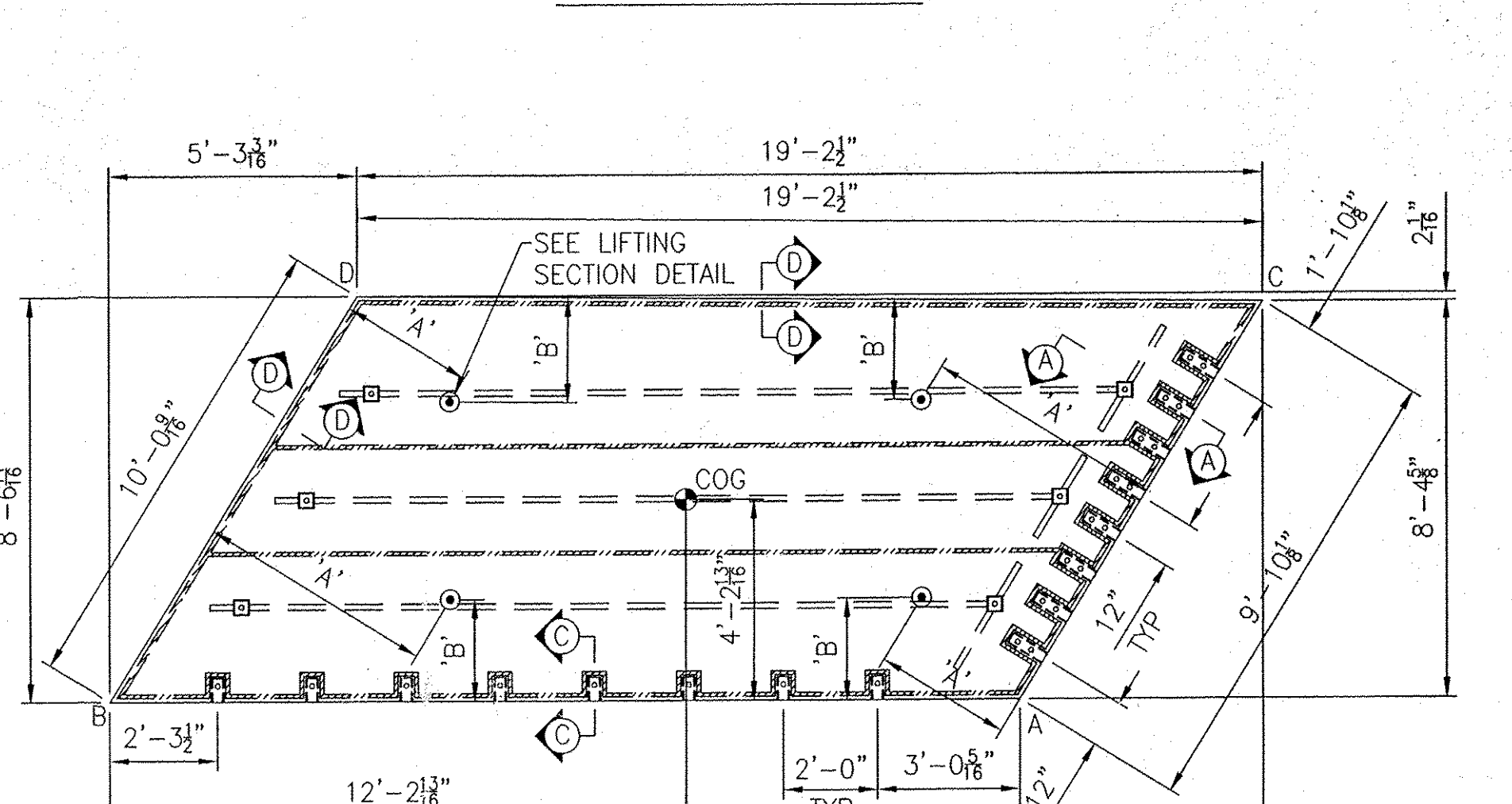
PLAN VIEW - MK# S9-7



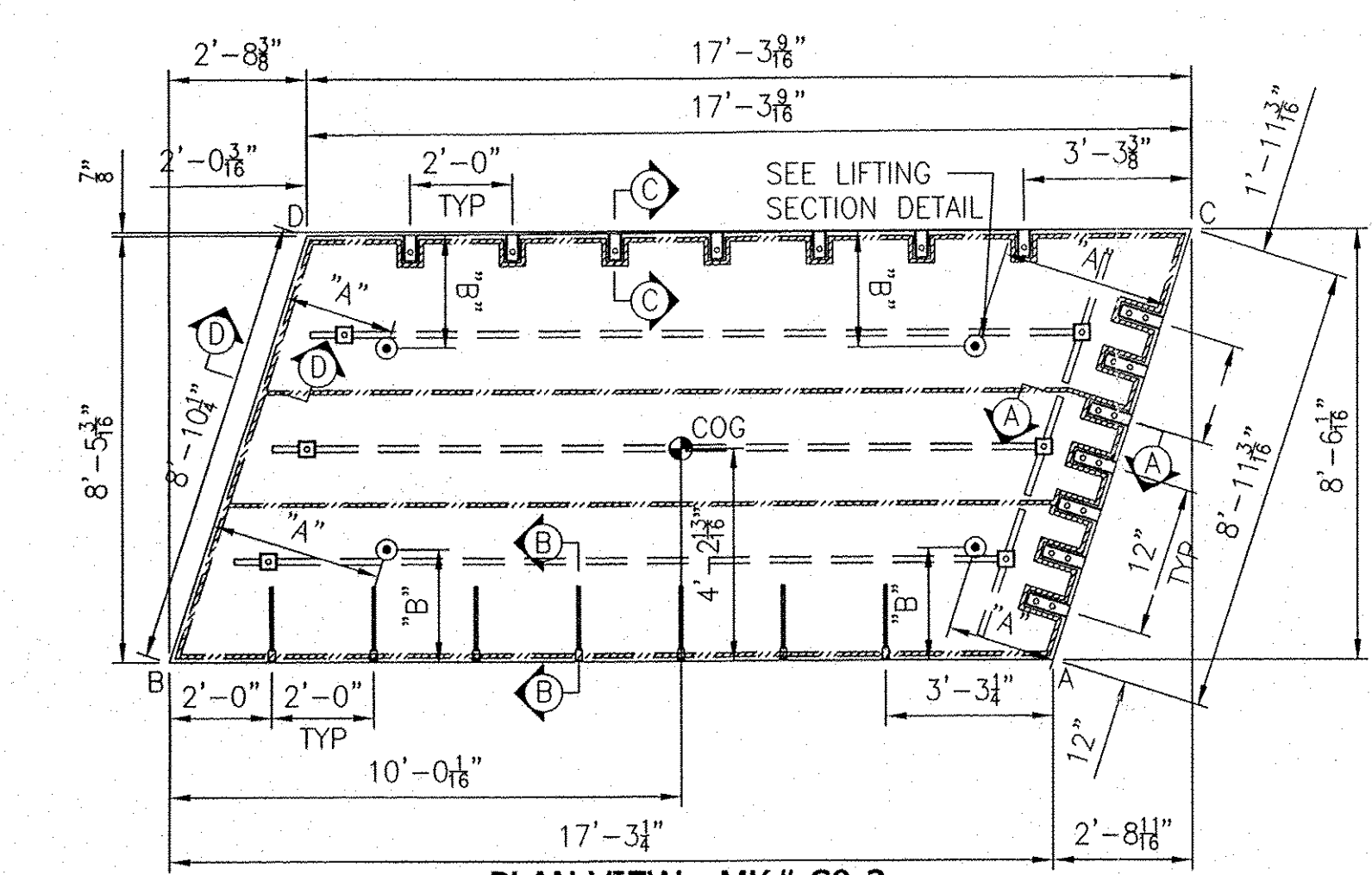
PLAN VIEW - MK# S9-2



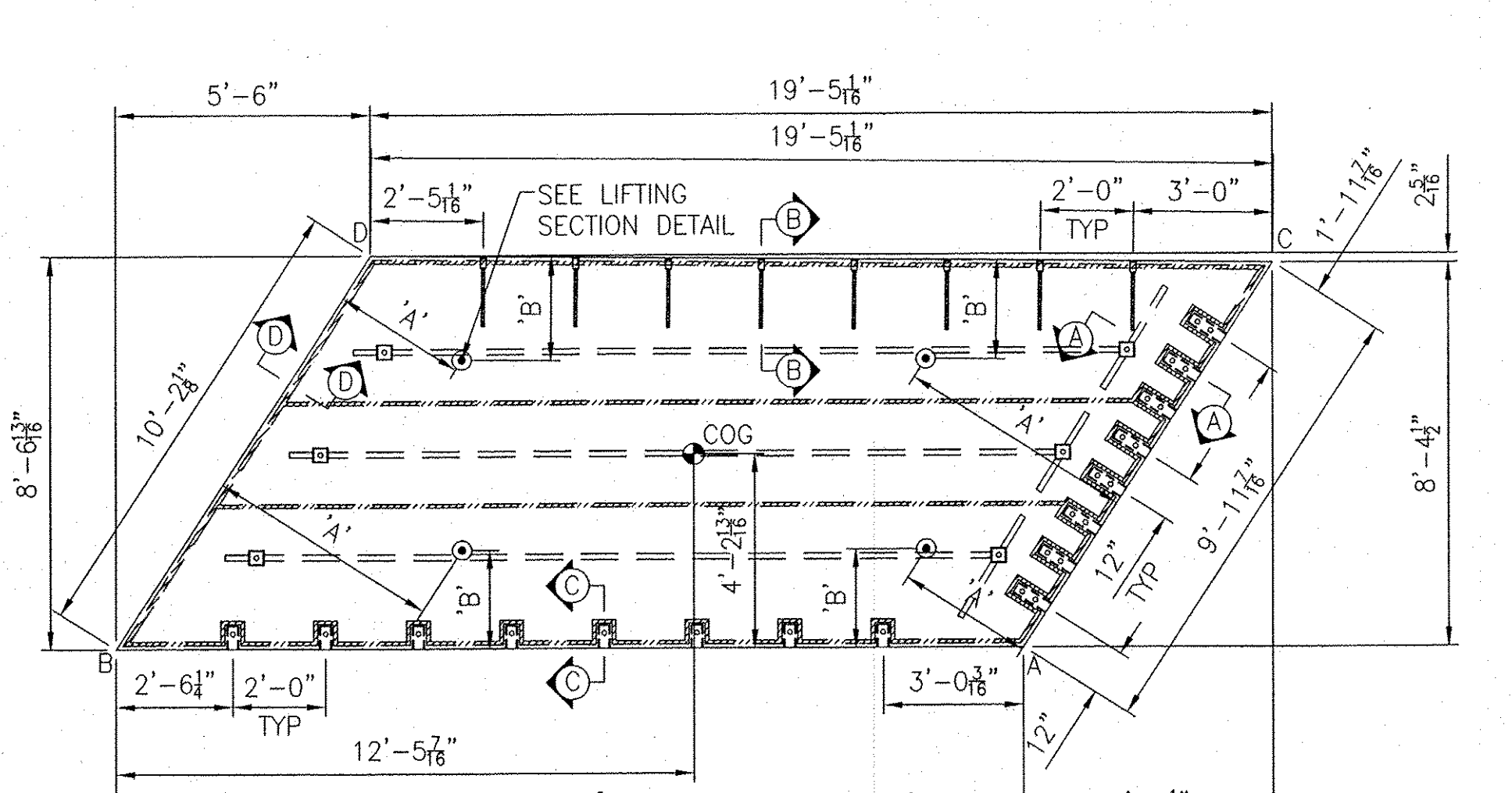
PLAN VIEW - MK# S9-5



PLAN VIEW - MK# S9-8



PLAN VIEW - MK# S9-3



PLAN VIEW - MK# S9-6

S9-1 LIFTING		
CORNER	A	B
A	2'-8 1/4"	1'-8 3/4"
B	4'-1 1/2"	1'-8 3/4"
C	4'-1"	1'-9"
D	2'-6 1/2"	1'-8 1/2"

S9-3 LIFTING		
CORNER	A	B
A	2'-1 1/2"	2'-2 3/4"
B	3'-4 1/2"	2'-2 3/4"
C	3'-4"	2'-3"
D	2'-1 3/4"	2'-2 1/2"

S9-1 DIAGONALS		
	AD	BC
	16'-9 11/16"	21'-10 3/8"

S9-2 DIAGONALS		
	AD	BC
	16'-9 7/8"	21'-9 5/8"

S9-3 DIAGONALS		
	AD	BC
	16'-10 1/16"	21'-8 3/4"

S9-4 DIAGONALS		
	AD	BC
	16'-10 1/4"	21'-8 1/8"

S9-2 LIFTING		
CORNER	A	B
A	2'-1"	2'-3"
B	3'-3 1/4"	2'-3"
C	3'-3 3/4"	2'-3 1/4"
D	2'-1 1/2"	2'-2 1/2"

S9-4 LIFTING		
CORNER	A	B
A	2'-1 1/2"	2'-3"
B	3'-4 1/4"	2'-3"
C	3'-4"	2'-3"
D	2'-1 3/4"	2'-2 1/2"

S9-5 DIAGONALS		
	AD	BC
	16'-5 1/2"	26'-5 5/8"

S9-6 DIAGONALS		
	AD	BC
	16'-5 7/16"	26'-3 1/2"

S9-7 DIAGONALS		
	AD	BC
	16'-5 7/16"	26'-0 3/8"

S9-8 DIAGONALS		
	AD	BC
	16'-5 3/8"	25'-10 7/16"

S9-5 LIFTING		
CORNER	A	B
A	2'-3 1/2"	1'-8 1/2"
B	4'-11 1/2"	1'-8 1/2"
C	5'-0 1/4"	1'-8 1/4"
D	2'-2 3/4"	1'-9 1/2"

S9-7 LIFTING		
CORNER	A	B
A	2'-11"	2'-1 1/2"
B	5'-0 3/4"	2'-1 1/2"
C	5'-1 1/2"	2'-1 1/4"
D	2'-10 1/4"	2'-2 1/4"

S9-6 LIFTING		
CORNER	A	B
A	2'-11"	2'-1 3/4"
B	5'-1 1/4"	2'-1 3/4"
C	5'-2"	2'-1 1/2"
D	2'-10 1/4"	2'-2 3/4"

S9-8 LIFTING		
CORNER	A	B
A	2'-10 3/4"	2'-1 3/4"
B	5'-0 1/2"	2'-1 3/4"
C	5'-1"	2'-1 1/2"
D	2'-10"	2'-2 1/2"

SEE SHEET 4 FOR ALL SECTIONS SHOWN ON THIS SHEET

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 GUB BY 255 ORD BY RSY
 MAR 29 2011
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 BY CPW DATE 3/30/11

NOTES:
 SEE SHEET 4 FOR ALL SECTIONS SHOWN ON THIS SHEET.
 SEE SHEET 4 FOR LIFTING SECTION DETAIL.

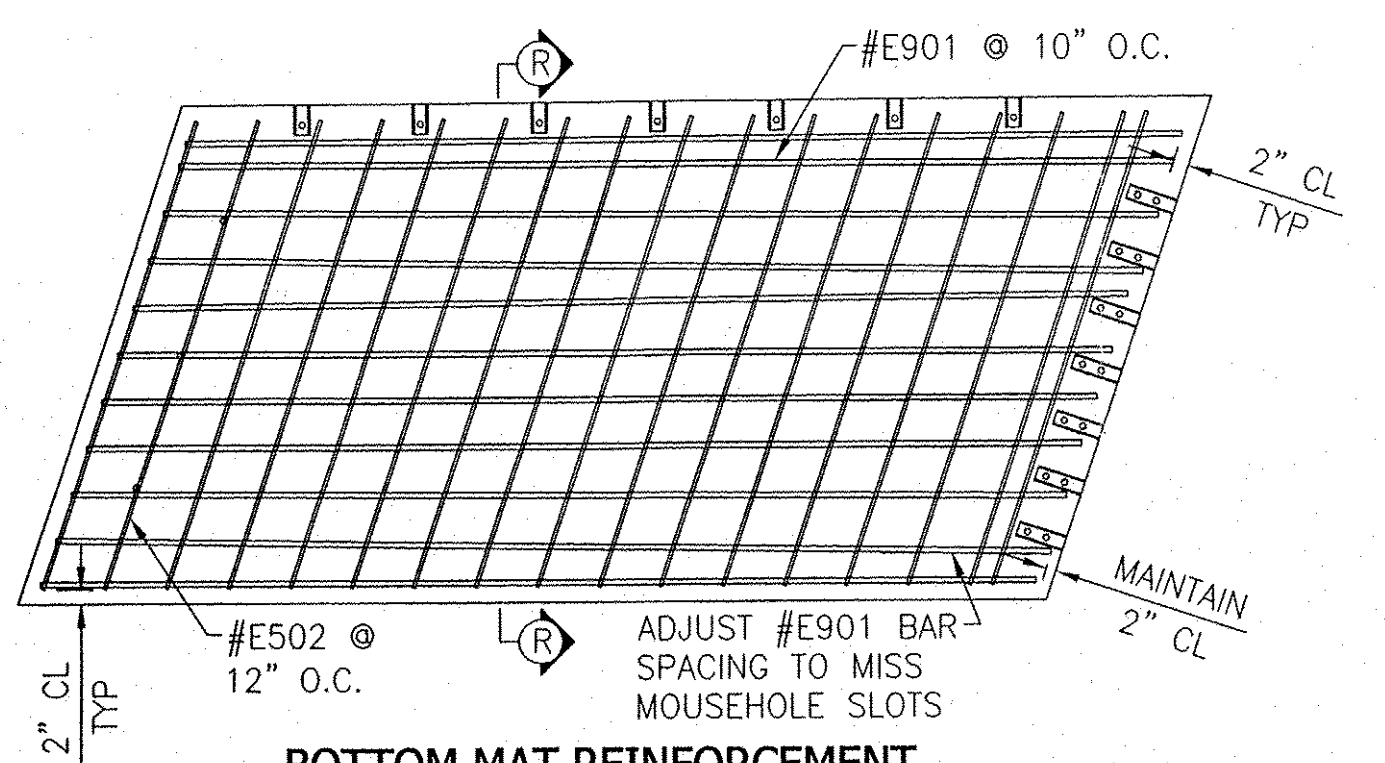
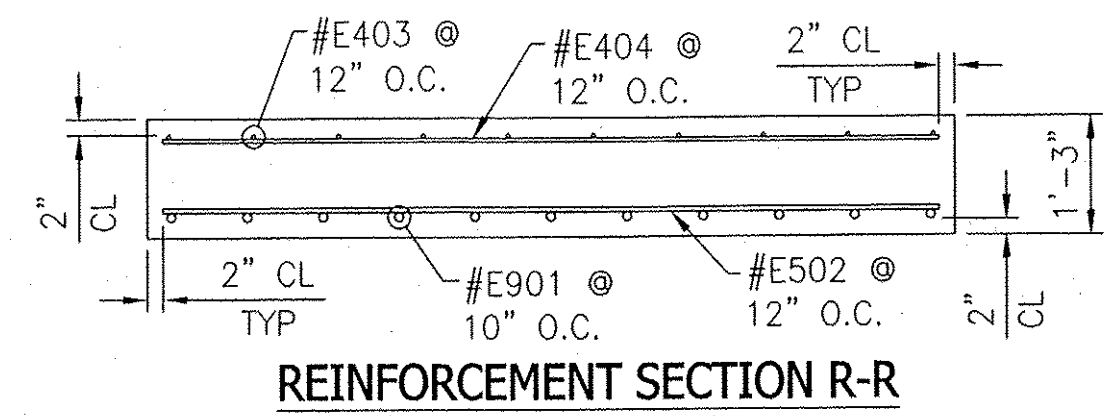
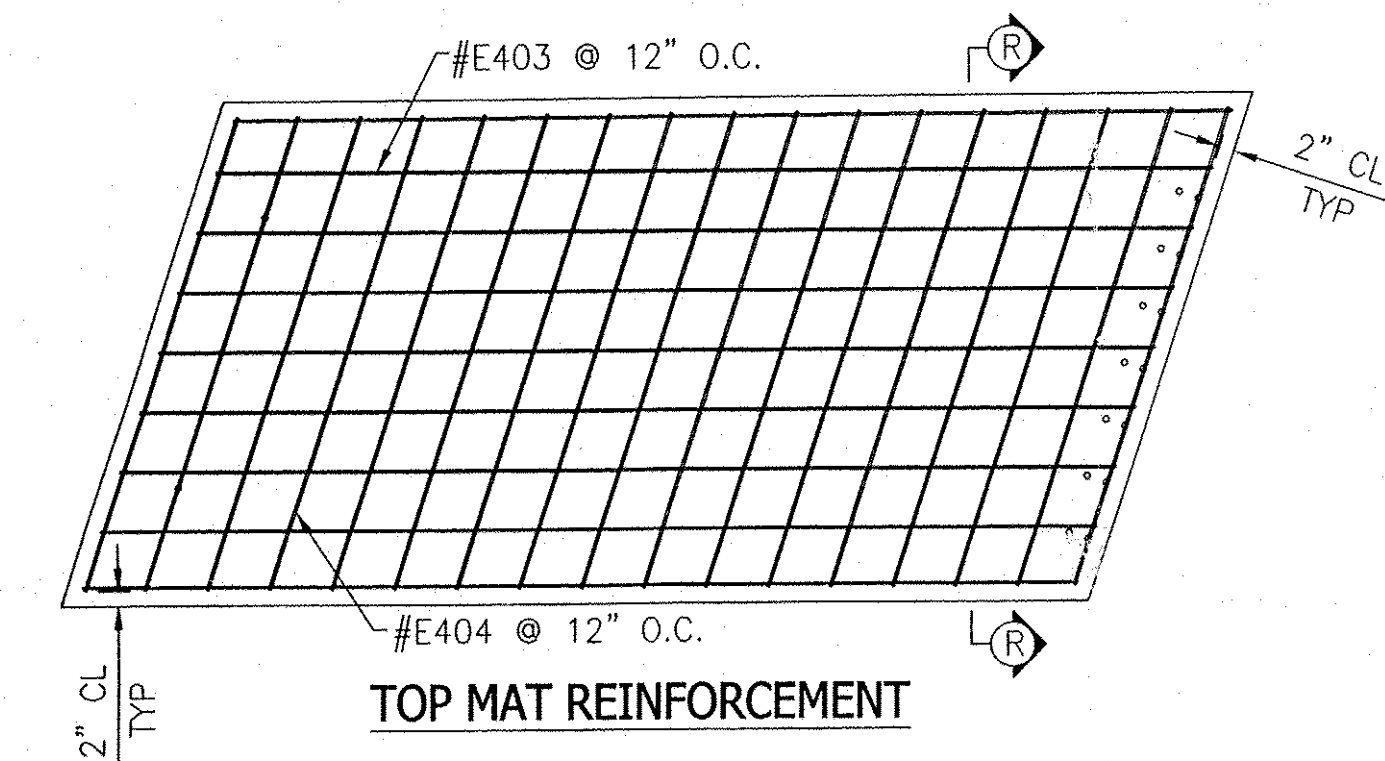
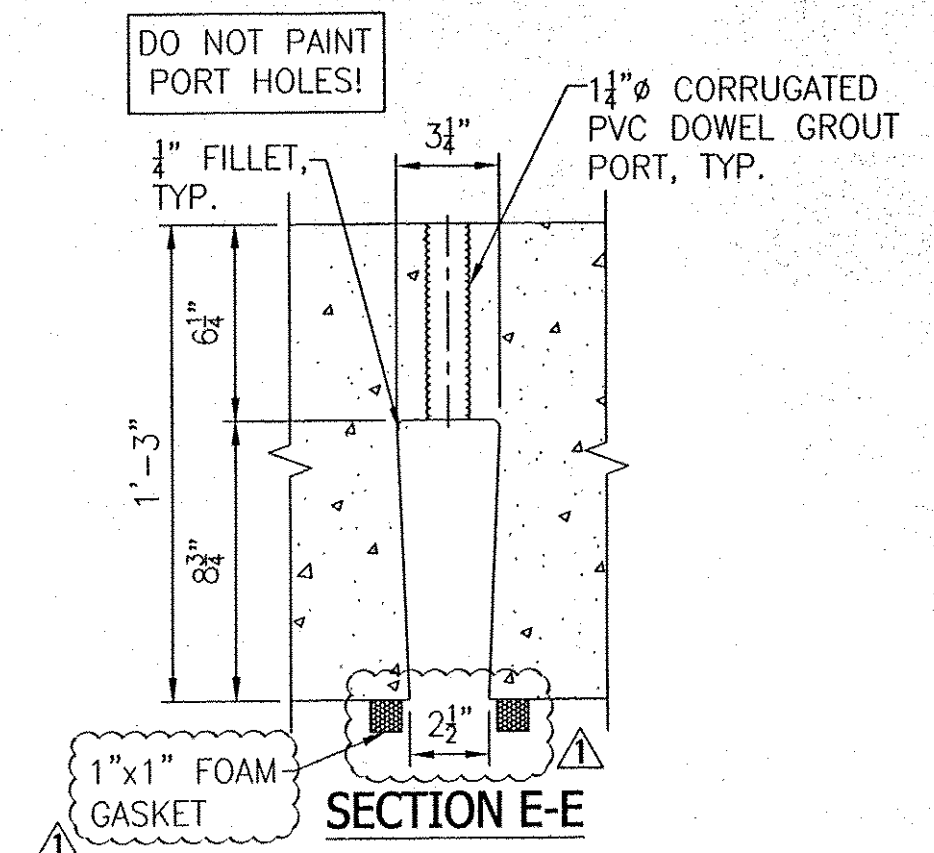
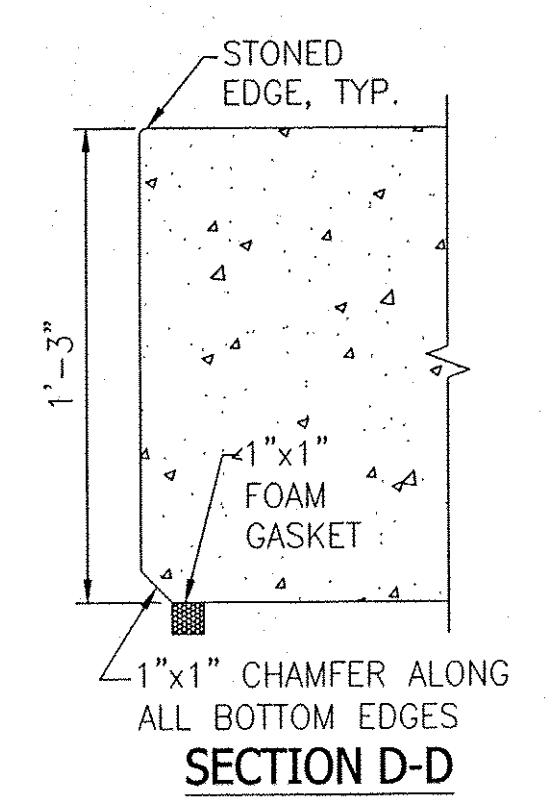
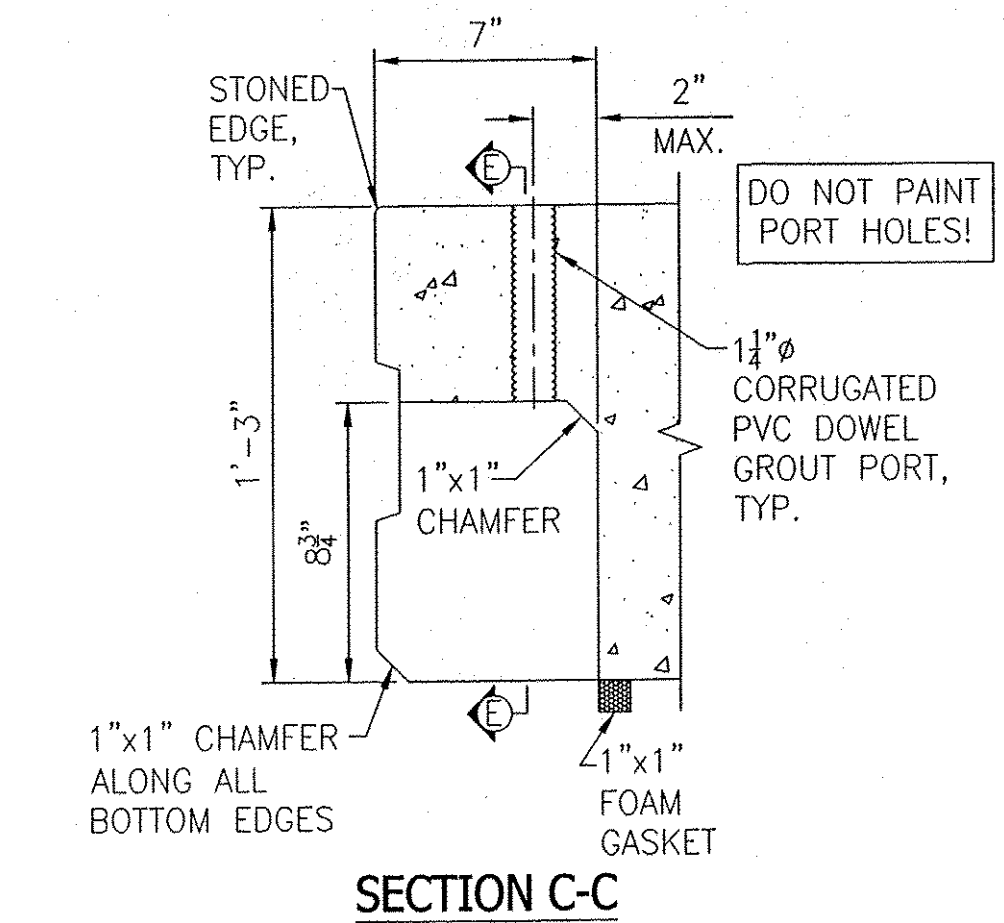
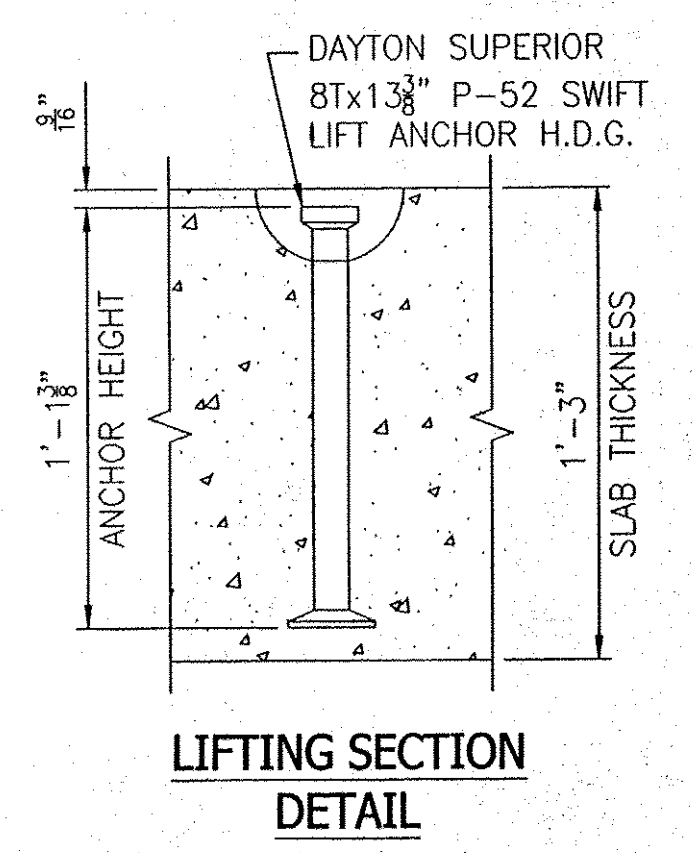
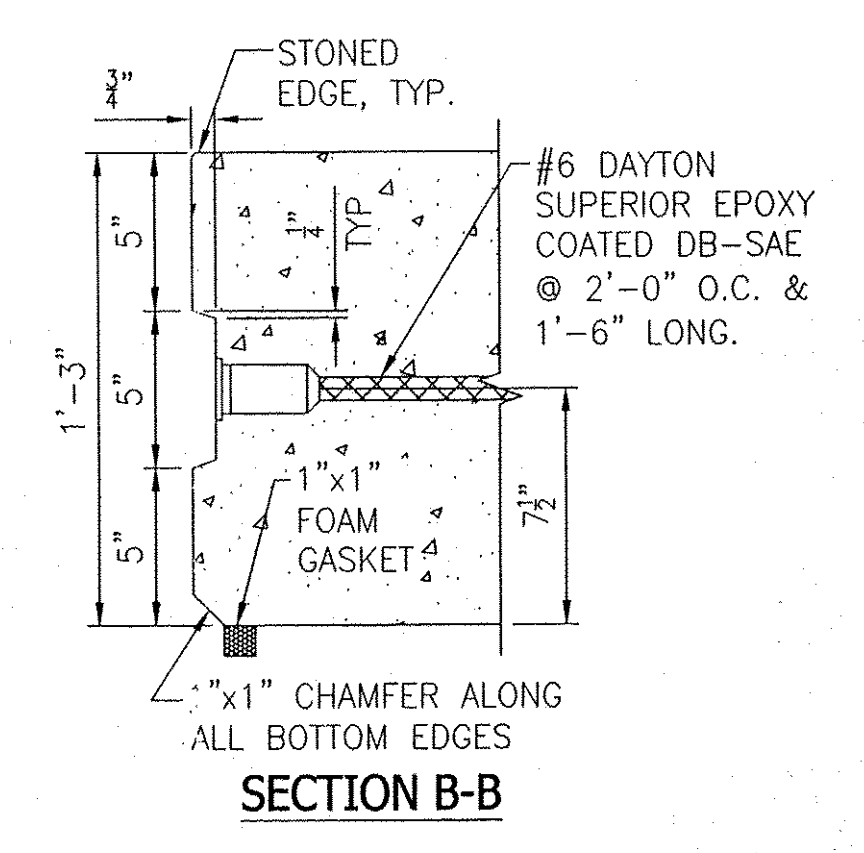
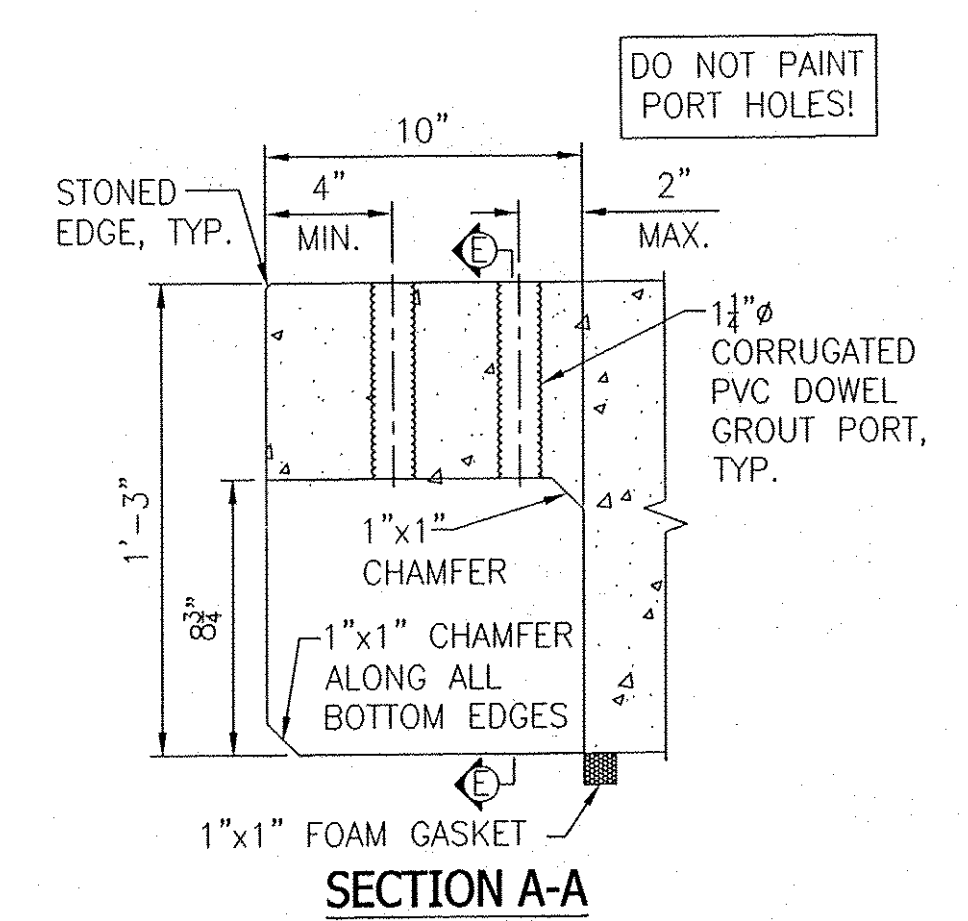
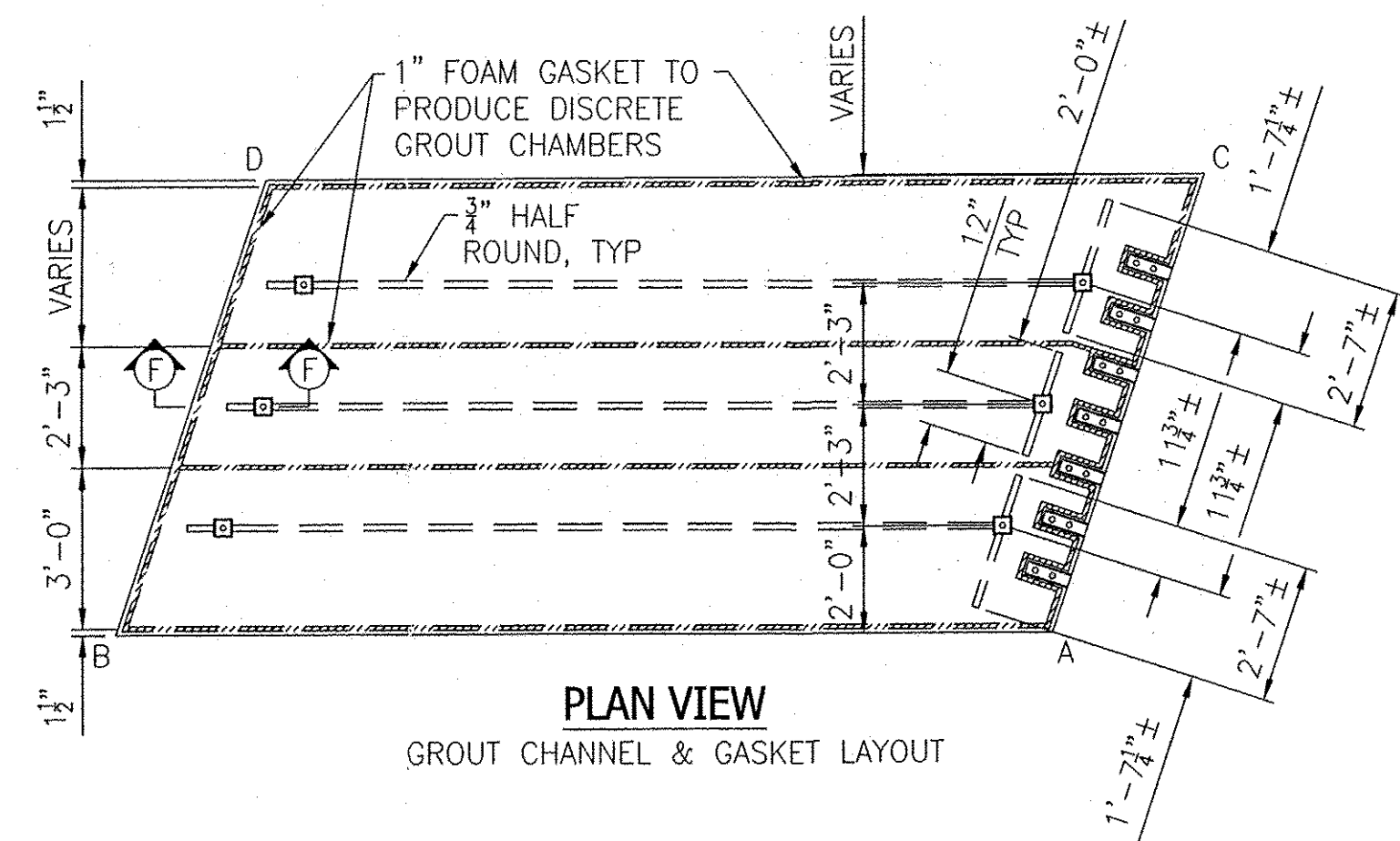
NO.	DATE	BY	REVISIONS

THE FORT MILLER Co., Inc.
 P.O. BOX 98
 SCHULERVILLE, NY 12871
 (518) 695-5000
 (518) 695-4970 FAX
 WWW.FORTMILLER.COM

F.M. JOB NO. 12511

DATE: 2-16-11
 DRN. BY: TDS
 CHK. BY: SDH
 SCALE: NONE
 SHEET NO. 3 OF 4
 DWG. NO. P3

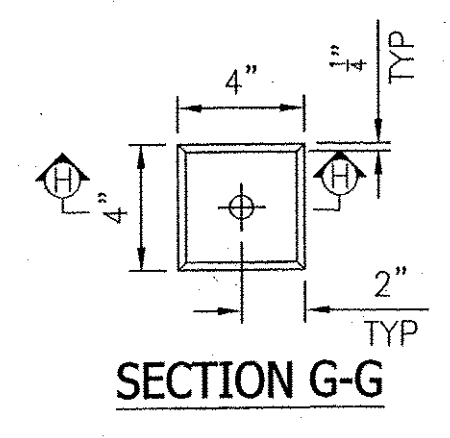
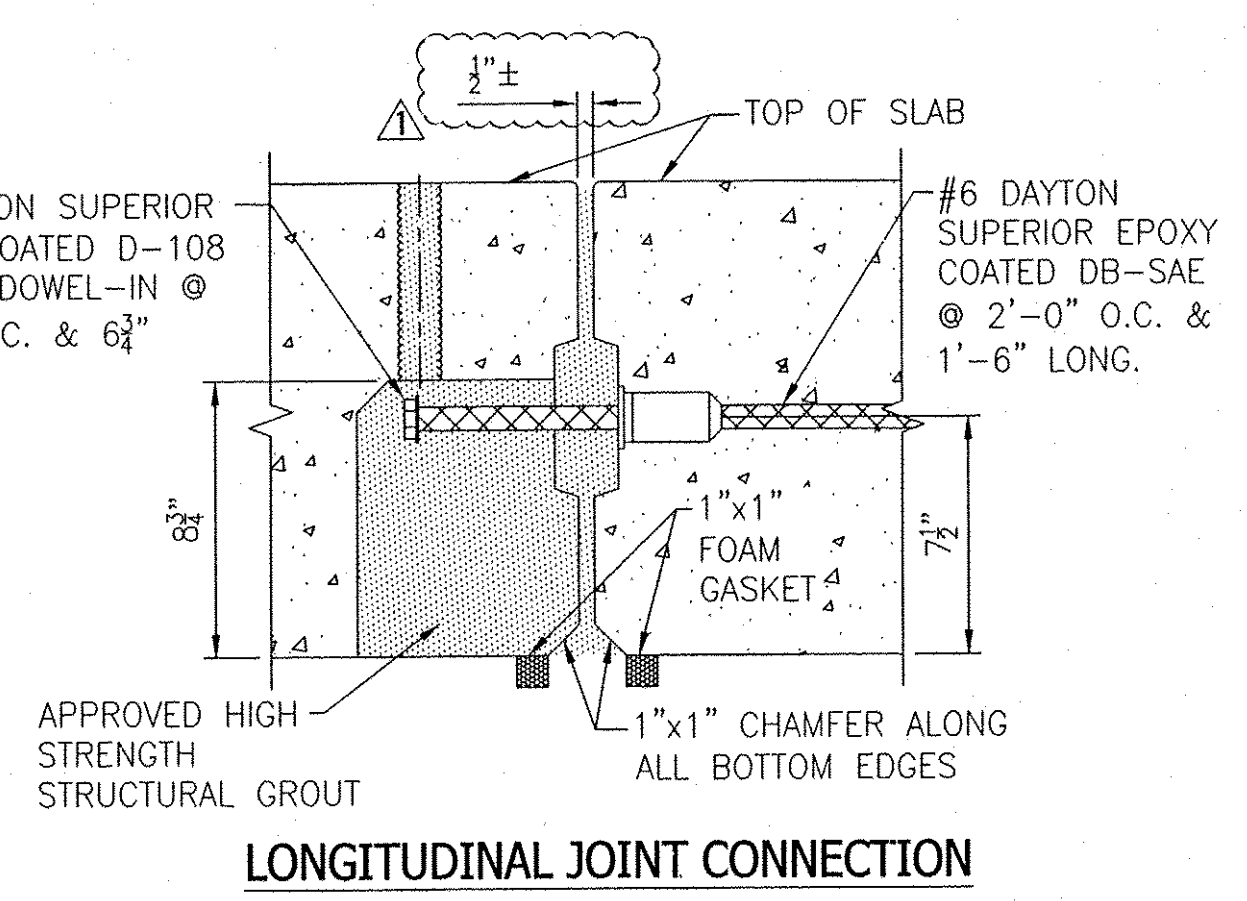
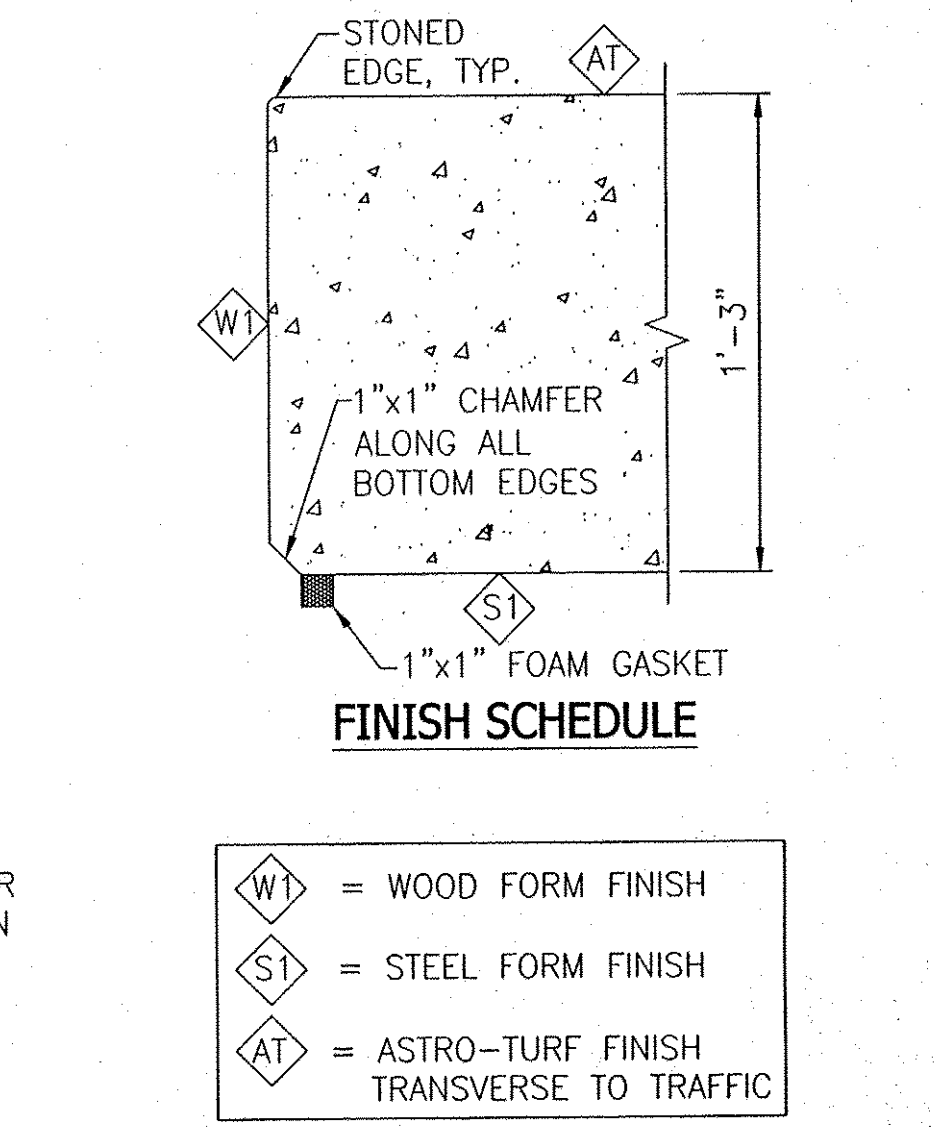
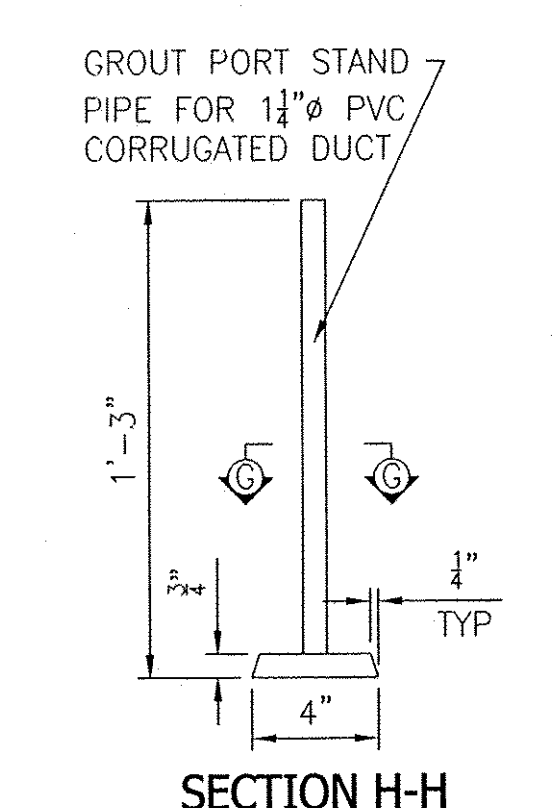
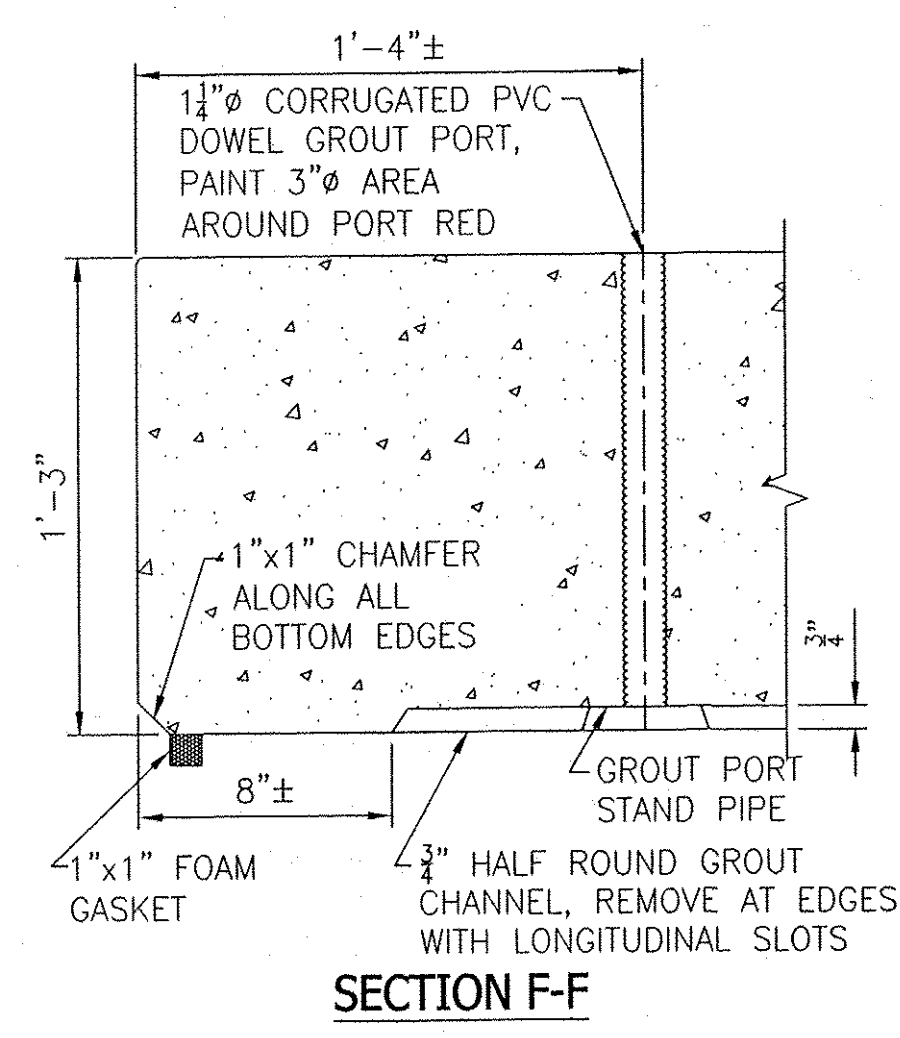
PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103
 PROJECT: BR 025-1(37) - BRIDGE #9
 SUBJECT: UNIT PLAN VIEWS
 CONTRACTOR: COLD RIVER BRIDGES, LLC.
 CONTRACTOR ADDRESS: PO BOX 1076
 WALPOLE, NH 03608
 ENGINEER/ARCHITECT: VAOT



REINFORCEMENT SECTION

	E901		E502		E403		E404	
	QTY	LENGTH	QTY	LENGTH	QTY	LENGTH	QTY	LENGTH
S9-1	11	17' 0"	18	8' 11 1/2"	10	17' 0"	18	8' 11 1/2"
S9-2	11	17' 0"	18	8' 11 1/2"	10	17' 0"	18	8' 11 1/2"
S9-3	11	17' 0"	18	8' 11 1/2"	10	17' 0"	18	8' 11 1/2"
S9-4	11	17' 0"	18	8' 11 1/2"	10	17' 0"	18	8' 11 1/2"
S9-5	11	19' 3 1/4"	18	9' 10"	10	19' 3 1/4"	18	9' 10"
S9-6	11	19' 3 1/4"	18	9' 10"	10	19' 3 1/4"	18	9' 10"
S9-7	11	19' 3 1/4"	18	9' 10"	10	19' 3 1/4"	18	9' 10"
S9-8	11	19' 3 1/4"	18	9' 10"	10	19' 3 1/4"	18	9' 10"

ALL REINFORCEMENT IS EPOXY COATED.



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MAR 29 2011
APPROVED
DATE 3/30/11

3-23-11	TDS	PER ENG. COMMENTS
NO. DATE BY REVISIONS		
THE FORT MILLER Co., Inc. P.O. BOX 98 SCHUYLERVILLE, NY 12871 (518) 695-5000 (518) 695-4970 FAX WWW.FORTMILLER.COM		F.M. JOB NO. 12511
PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103		DATE: 2-16-11
PROJECT: BRF 025-1(37) - BRIDGE #9		DRN. BY: TDS
ITEM# 900.620		CHK. BY: SDH
SUBJECT: SECTIONS, REINFORCEMENT & GROUT CHANNEL DETAILS		SCALE: NONE
CONTRACTOR: COLD RIVER BRIDGES, LLC.		SHEET NO. 4 OF 4
CONTRACTOR ADDRESS: PO BOX 1076 WALPOLE, NH 03608		DWG. NO.
ENGINEER/ARCHITECT VAOT		P4

GENERAL NOTES:

- 1) FINE GRADING OF EXISTING SUBBASE SHALL BE COMPLETED BY CONTRACTOR WITH A 1/8" TOLERANCES TO FOLLOW (SUPER-SLAB™) SYSTEM GRADING TOLERANCES.
- 2) CONTRACTOR SHALL INSTALL PRECAST CONCRETE APPROACH SLABS (SUPER-SLAB™) IN ACCORDANCE WITH ITEM# 900.620
- 3) CONTRACTOR TO CLEAN AND FILL CRACKS AND JOINTS IN ACCORDANCE WITH CONTRACT PLANS.
- 4) CONTRACTOR SHALL PROVIDE AND INSTALL PRECAST CONCRETE APPROACH SLAB BEDDING & DOWEL GROUT.
- 5) POSITION OF REINFORCEMENT TO BE MAINTAINED WITH THERMOPLASTIC CHAIRS OR PLASTIC TIPPED BOLSTERS.
- 6) FABRICATION OF PRECAST APPROACH SLABS SHALL CONFORM TO ITEM# 900.620.
- 7) FORT MILLER TO PROVIDE PRECAST CONCRETE (SUPER-SLAB™) INSTALLATION & GRADING MANUALS TO THE CONTRACTOR.

CONCRETE DATA:

CONCRETE COMPRESSIVE STRENGTH:
 28-DAY STRENGTH = 5,000 psi
 STRIPPING STRENGTH = 3,500 psi
MIX DESIGN: 3,000 psi
 MIX CODE: SP249
 SUBMITTED UNDER SEPARATE COVER.

CURING:

ALL SUPER-SLAB APPROACH SLAB WILL BE PRECAST INSIDE A FULLY ENCLOSED, HEATED BUILDING. THEREFORE, DURING THE CASTING, CURING AND STRIPPING PHASES THE UNITS WILL NOT BE SUBJECTED TO DIRECT SUNLIGHT, DRYING WINDS OR AMBIENT TEMPERATURES OUTSIDE OF THE 50°F - 80°F RANGE.

AFTER EACH OF THE SLABS ARE CAST AND AS SOON AS THE LAST FINISHING OPERATION IS COMPLETED THE TOP-IN-FORM SURFACE OF THE UNITS WILL BE COVERED WITH ONE (1) LAYER OF WHITE POLYETHYLENE FILM SUPPORTED IN SUCH A WAY AS TO PREVENT ANY MARRING OF THE UNITS' TOP SURFACES.

ALL OF THE UNITS WILL REMAIN IN THE CASTING FORM(S) WITH THE WHITE POLYETHYLENE FILM COVERING THEIR TOP SURFACES UNTIL THE UNITS HAVE REACHED 70% OF THE SPECIFIED 28-DAY CYLINDER STRENGTH AS DETERMINED BY CYLINDERS KEPT DIRECTLY NEXT TO AND SUBJECTED TO THE SAME CONDITIONS AS THE UNITS THAT THEY REPRESENT. AFTER THIS STRENGTH HAS BEEN ATTAINED THE UNITS MAY BE REMOVED FROM THE CASTING FORMS (BUT SHALL REMAIN IN THE BUILDING) AND THEN THE TOP SURFACE OF THE SUPER-SLABS SHALL BE COVERED WITH TWO LAYERS OF APPROVED BURLAP PRE-SOAKED AND FULLY SATURATED WITH WATER. THE BURLAP SHALL THEN BE COVERED WITH ONE (1) LAYER OF LAPPED WHITE POLYETHYLENE FILM. THE BURLAP LAYERS SHALL BE KEPT CONTINUOUSLY WET USING A SOAKER HOSE ON TOP OF THE BURLAP AND BELOW THE POLYETHYLENE SHEET. THE WET BURLAP AND WHITE POLYETHYLENE SHALL REMAIN IN PLACE UNTIL THE SPECIFIED 28-DAY CYLINDER STRENGTH HAS BEEN ATTAINED. AT THAT TIME THE BURLAP AND POLYETHYLENE MAY BE REMOVED FROM THE APPROACH SLABS AND MAY BE REMOVED FROM THE BUILDING FOR STORAGE.

TOLERANCES:

ALL UNITS SHALL BE CHECKED FOR COMPLIANCE WITH THE TOLERANCES LISTED BELOW, AFTER THE UNITS HAVE COMPLETED THE CURING PHASE AND WITHIN THREE DAYS OF ACTUAL SHIPMENT. THE INSPECTOR SHALL DOCUMENT ANY UNIT WITH DIMENSIONS OUT OF TOLERANCE. ANY UNIT WHICH FAILS TO MEET THESE TOLERANCES COULD BE SUBJECT TO REJECTION.

LENGTH, WIDTH, THICKNESS: ±1/8"
 OVERALL PANEL SQUARENESS:
 DIFFERENCE IN
 DIAGONALS NOT TO EXCEED 3/16"
 EDGE SQUARENESS: 1/8" IN 10" (IN
 RELATION
 TO TOP AND BOTTOM
 SURFACES)
 LIFTING LOCATION: ±6"
 GROUT CHANNEL LOCATION: ±4"

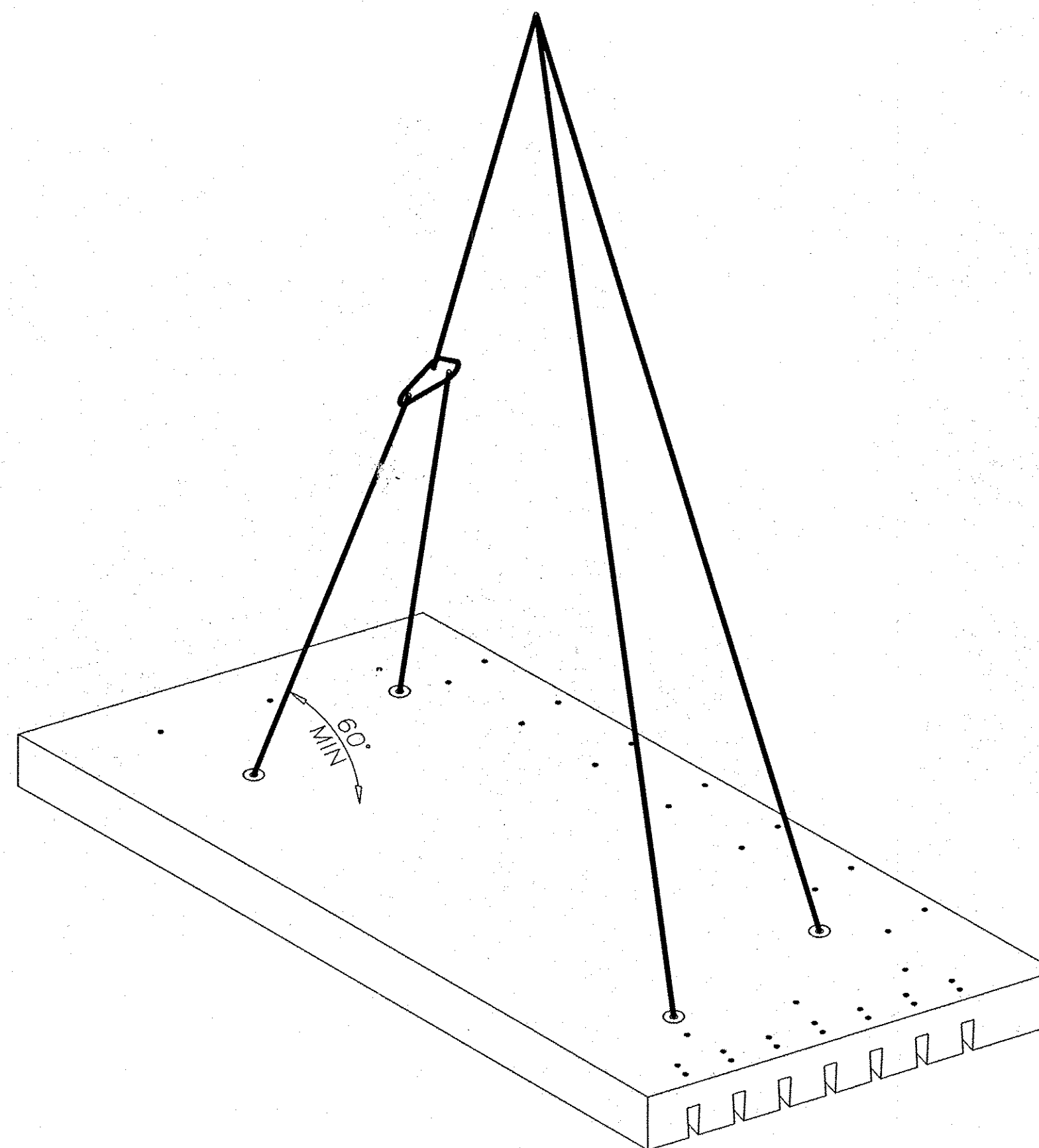
PRODUCTION SCHEDULE:

- 1) UNITS SHALL BE FABRICATED ON A FIVE DAY SCHEDULE. NUMBER OF UNITS TO BE PRODUCED PER DAY SHALL BE (1)±.
- 2) MARKING: EACH UNIT SHALL BE MARKED WITH THE FOLLOWING INFORMATION:
 PROJECT#: BRF 025-1 - RTE 103
 DATE CAST AGENCY: VAOT
 FM PROJECT #12511 MARK#

MANUFACTURING SPECIFICATION: VAOT

FOAM GASKET REPAIR PROCEDURE:

PRIOR TO INSTALLATION, ALL PANELS SHALL BE INSPECTED BY THE CONTRACTOR FOR MISSING OR DAMAGED GASKET MATERIAL. ANY GASKET MATERIAL THAT HAS BEEN DISPLACED OR WILL OTHERWISE COMPROMISE THE GROUTING OPERATION SHALL BE REPLACED BY THE CONTRACTOR IN THE FIELD.



LIFTING SCHEME

ALL LIFTING TO BE ACCOMPLISHED USING EQUALIZATION SLINGS WHERE ALL LIFTING ANCHORS ARE TO BE ENGAGED DURING LIFTING. MINIMUM 60° SLING ANGLE REQUIRED.

SHIPPING:

- 1) NO UNIT SHALL BE SHIPPED UNTIL THE REQUIRED 28-DAY STRENGTH HAS BEEN ATTAINED.
- 2) EACH UNIT SHALL BE CLEARLY MARKED WITH THE MARKINGS DESCRIBED ABOVE UNDER "PRODUCT ON SCHEDULE".
- 3) ALL MARKINGS SHALL BE INDELIBLE AND SHALL BE PLACED ON A SURFACE WHICH WILL NOT BE EXPOSED TO VIEW, AFTER CONSTRUCTION IS COMPLETE.

MISCELLANEOUS NOTES:

- 1) PANEL LIFTING INSERTS TO BE DAYTON SUPERIOR P-52 8x133" SWIFT LIFT HDG ANCHOR.
- 2) LIFTING TO BE ACCOMPLISHED USING DAYTON SUPERIOR P-50 8T SWIFT LIFT LIFTING EYE.
- 3) ALL FEMALE END TIE BARS TO BE #6 SUPERIOR DB-SAE COUPLERS (3/8"-9UNC THREAD).
- 4) ALL MALE END TIE BARS TO BE #6 SUPERIOR DI "DOWEL-INS" (3/8"-9UNC THREAD).
- 5) CONTRACTOR SUPPLIED ITEMS INCLUDE THE FOLLOWING:
 A) STRUCTURAL GROUT USED FOR TRANSVERSE & LONGITUDINAL CONNECTIONS.
 B) BEDDING GROUT FOR UNDER SLAB.
 C) STRUCTURAL GROUT FOR ALL LIFTING POCKETS.
 D) CABLES/SHACKLES/UNEQUAL LENGTH SLINGS FOR UNLOADING & SETTING.
 E) GROUT PUMP.
 F) DEMO SAW TO SAW CUT JOINTS.
 G) HIGHWAY JOINT SEALING MATERIAL, AS PER SPECIFICATION.
 H) BCND BREAKING AGENT.
 I) BACKER ROD
 J) GREAT STUFF FOAM OR GROUT DAM MATERIAL.

SHIP LOOSE:

- 1) P-50 8T SWIFT LIFTING EYE (TO BE RETURNED) - (8) EA ITEM# 5338
- 2) 1" x 1" FOAM GASKET MATERIAL - (30) FT ITEM# 17863
- 3) FOAM GASKET GLUE - (1) QT ITEM# 21999
- 4) TECHNICAL SUPPORT ITEM# 7026
- 5) #6 DAYTON SUPERIOR D-108 HEADED EPOXY DOWEL-INS @ 6 3/4" LONG - (54) EA ITEM# XXX

*ALL PRODUCTS MARKED "TO BE RETURNED" WILL BE RETURNED TO FORT MILLER VIA COMMON CARRIER AT THE EXPENSE OF THE CONTRACTOR.

RECEIVED

MAR 31 2011

COLD RIVER BRIDGES LLC

SHT #	TITLE	REV #
1	NOTE SHEET	1
2	PLAN & SECTION DETAILS	1
3	UNIT PLAN, REINFORCEMENT & SECTION DETAILS	1

MK #	QTY	AREA	VOL	WT
	ea	sf	cy	tons
S8-1	1	127.74	5.91	11.97
S8-2	1	134.37	6.22	12.59
S8-3	1	194.19	8.99	18.20
S8-4	1	177.22	8.20	16.62
S8-5	1	127.74	5.91	11.97
S8-6	1	134.37	6.22	12.59
S8-7	1	194.19	8.99	18.20
S8-8	1	177.22	8.20	16.62

RECEIVED
 CK'D BY: *SS* OK'D BY: *EST*
 APR 04 2011
 RESUBMIT APPROVED BY: *A. K. K.*
 BY: *CPW* DATE: *4/14/11*

*SUPER-SLAB® IS PROTECTED UNDER AT LEAST ONE OF US PATENT NUMBERS; 6,607,329 B2, 6,663,315, 6,709,192 AND 6,899,489 AND OTHER U.S. AND FOREIGN PATENTS PENDING. SUPER-SLAB® IS A REGISTERED US TRADEMARK OWNED BY THE FORT MILLER CO., INC.

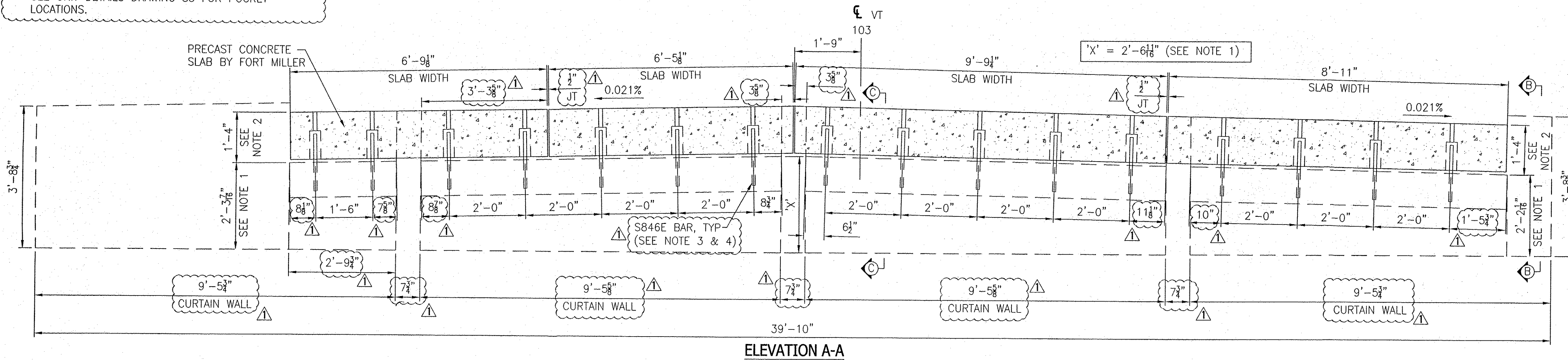
NOTE TO CONTRACTOR:
 THIS SHOP DRAWING REPRESENTS OUR INTERPRETATION OF THE PLANS AND SPECIFICATIONS, AND OUR CONTRACTUAL OBLIGATIONS FOR THIS PROJECT. PRIOR TO THE MANUFACTURE OF ANY ITEM FOR THIS PROJECT, ALL DIMENSIONS, METHODS OF CONSTRUCTION AND EXISTING CONDITIONS MUST BE CHECKED, CORRECTED AND/OR APPROVED BY OUR CUSTOMER. NO ITEM WILL BE SCHEDULED FOR PRODUCTION UNTIL WE HAVE BEEN NOTIFIED IN WRITING THAT OUR DRAWINGS HAVE BEEN APPROVED FOR FABRICATION. APPROVAL DELAYS WILL RESULT IN FABRICATION DELAYS. ANY ITEM THAT IS FABRICATED IN ACCORDANCE WITH APPROVED SHOP DRAWINGS THAT DOES NOT FIT THE CUSTOMER'S REQUIREMENTS WILL BE REMADE AND SHIPPED TO THE PROJECT ONLY AT THE CUSTOMER'S EXPENSE. AND ONLY AFTER RECEIPT OF A PURCHASE ORDER TO COVER THE ADDED EXPENSE. WE ASSUME NO RESPONSIBILITY FOR THE ALTERING OF OUR PRODUCTS TO ACCOMMODATE OTHER TRADES UNLESS REQUIRED INFORMATION IS FURNISHED AND SHOWN ON OUR SHOP DRAWINGS AT THE TIME THEY ARE APPROVED FOR FABRICATION BY OUR CUSTOMER.

ALL DATA CONTAINED HEREIN IS PROPRIETARY TO AND OWNED BY THE FORT MILLER CO., INC. AND IS SUBMITTED IN CONFIDENCE FOR EVALUATION PURPOSES ONLY. THIS DATA CANNOT BE DISCLOSED OR COPIED WITHOUT EXPRESS WRITTEN PERMISSION FROM FORT MILLER. FM COPYRIGHT (C) 2008.

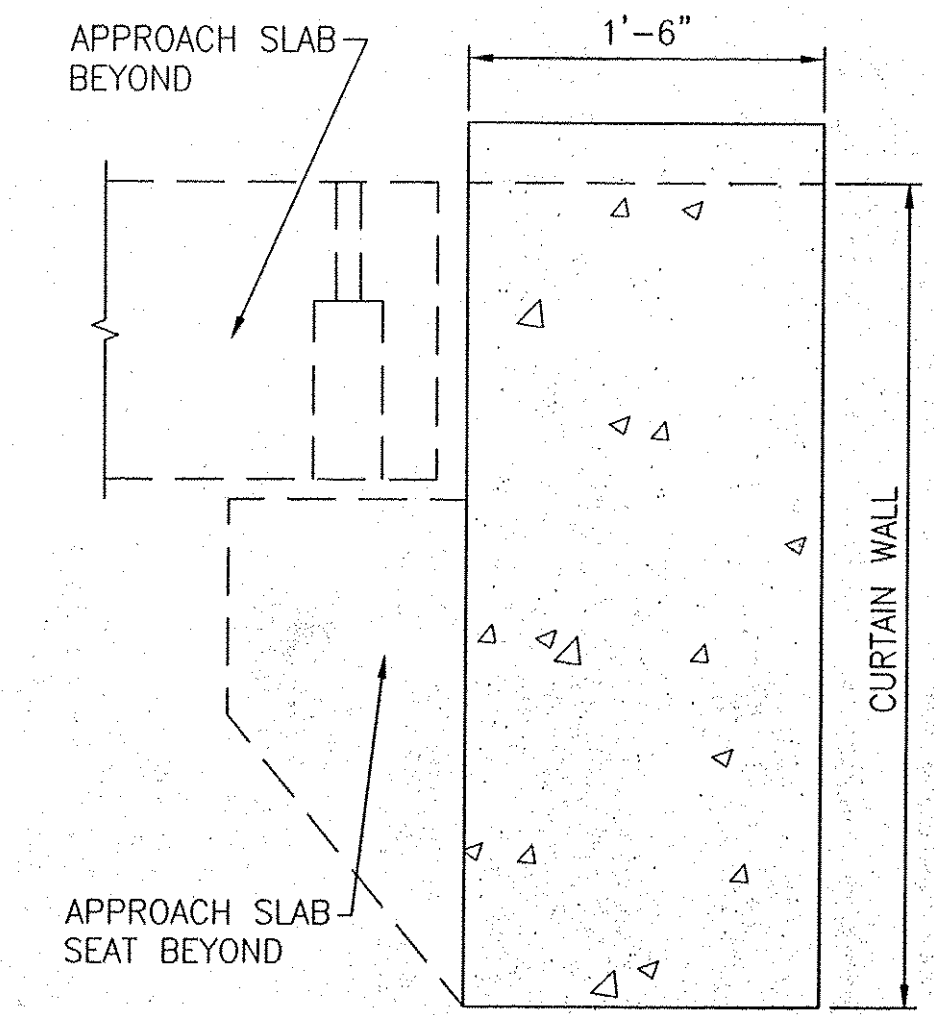
3-28-11	TDS	PER ENG. COMMENTS, T.O.C., T.O.U.
NO.	DATE	BY
REVISIONS		
THE FORT MILLER Co., Inc. P.O. BOX 98 SCHULERVILLE, NY 12871 (518) 695-5000 (518) 695-4970 FAX WWW.FORTMILLER.COM		F.M. JOB NO. 12511
PROJECT LOCATION:	TOWN OF CHESTER - ROUTE 103	DATE: 2-21-11
PROJECT:	BRF 025-1(28) - BRIDGE #8	DRN. BY: TDS
SUBJECT:	NOTE SHEET	CHK. BY: SDH
CONTRACTOR:	COLD RIVER BRIDGES, LLC.	SCALE: NONE
CONTRACTOR ADDRESS:	PO BOX 1076 WALPOLE, NH 03608	SHEET NO. 1 OF 3
ENGINEER/ARCHITECT:	VAOT	DWG. NO. S1

NOTES:

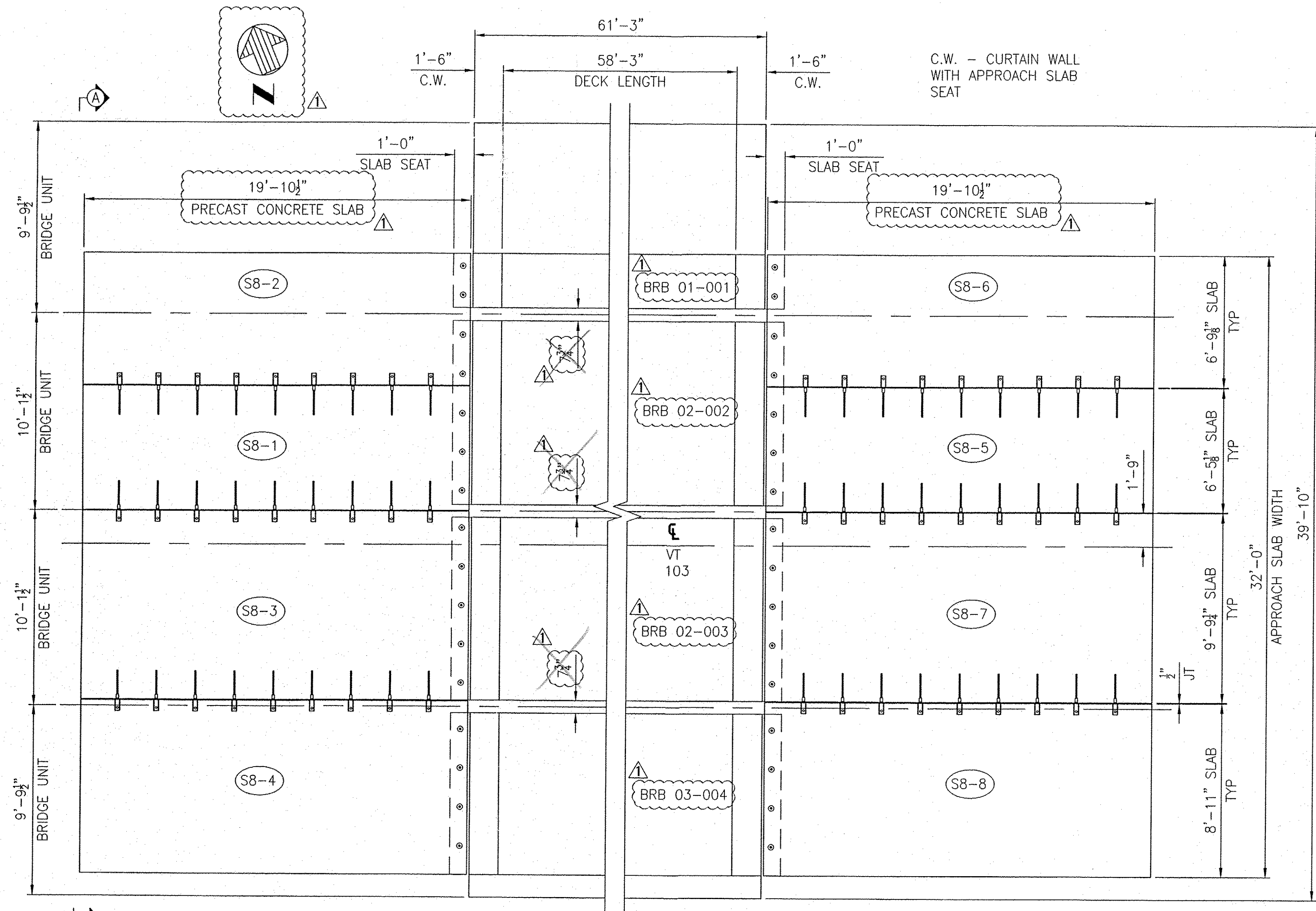
1. THE CURTAIN WALL APPROACH SLAB SEAT TO BE PARALLEL WITH THE TOP OF THE NEXT BEAM DECK.
2. THE APPROACH SLAB SEAT NEEDS TO BE 1'-4" DEEP FOR A 1'-3" APPROACH SLAB. SECTION C-C SHOWS THE REQUIRED SEAT DIMENSIONS.
3. ALL S846E BARS PROTRUDING FROM CURTAIN WALL TO BE PERPENDICULAR TO APPROACH SEAT.
4. DIMENSIONS SHOWN FOR THE S846E BARS ARE TAKEN ON THE CURTAIN WALLS NOT PRECAST SLABS. SEE UNIT DETAILS DRAWING S3 FOR POCKET LOCATIONS.



ELEVATION A-A

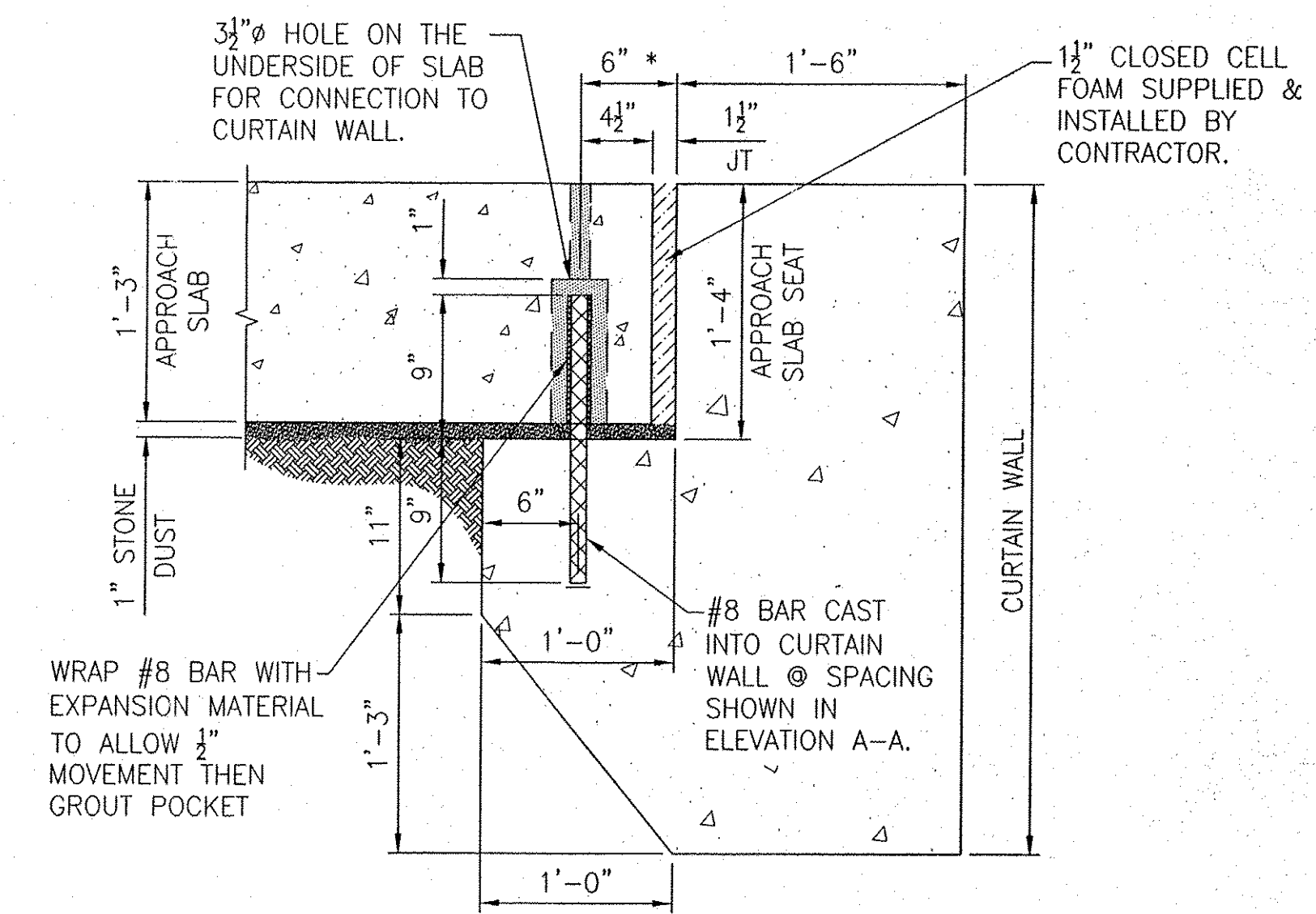


SECTION B-B
CURTAIN WALL



PLAN VIEW

SETTING SEQUENCE:
 WEST SIDE: SEQUENTIALLY S8-1 THRU S8-4 OR S8-1, S8-3, THEN S8-2 OR S8-4 NEXT.
 EAST SIDE: SEQUENTIALLY S8-5 THRU S8-8 OR S8-5, S8-7, THEN S8-6 OR S8-8 NEXT.



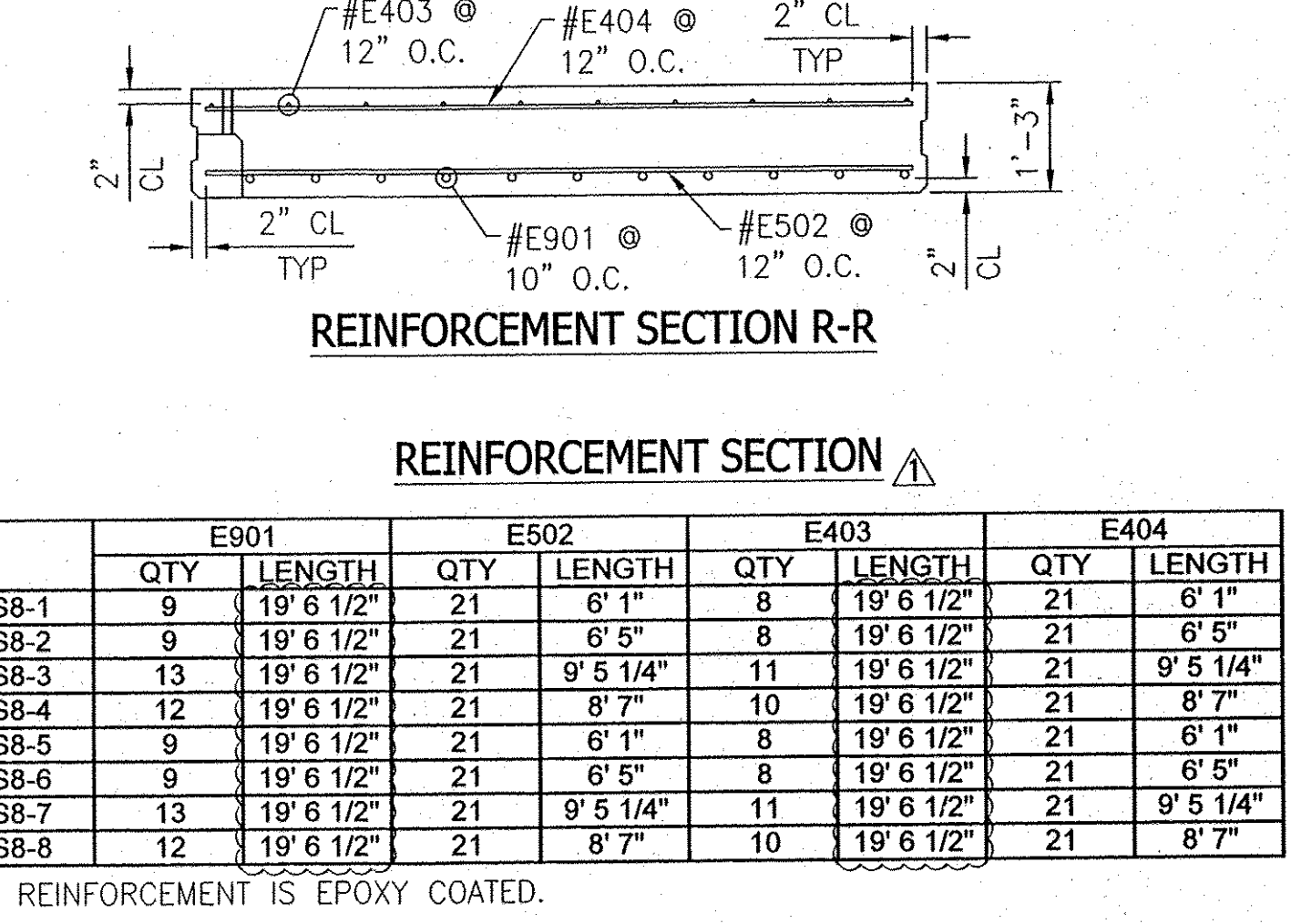
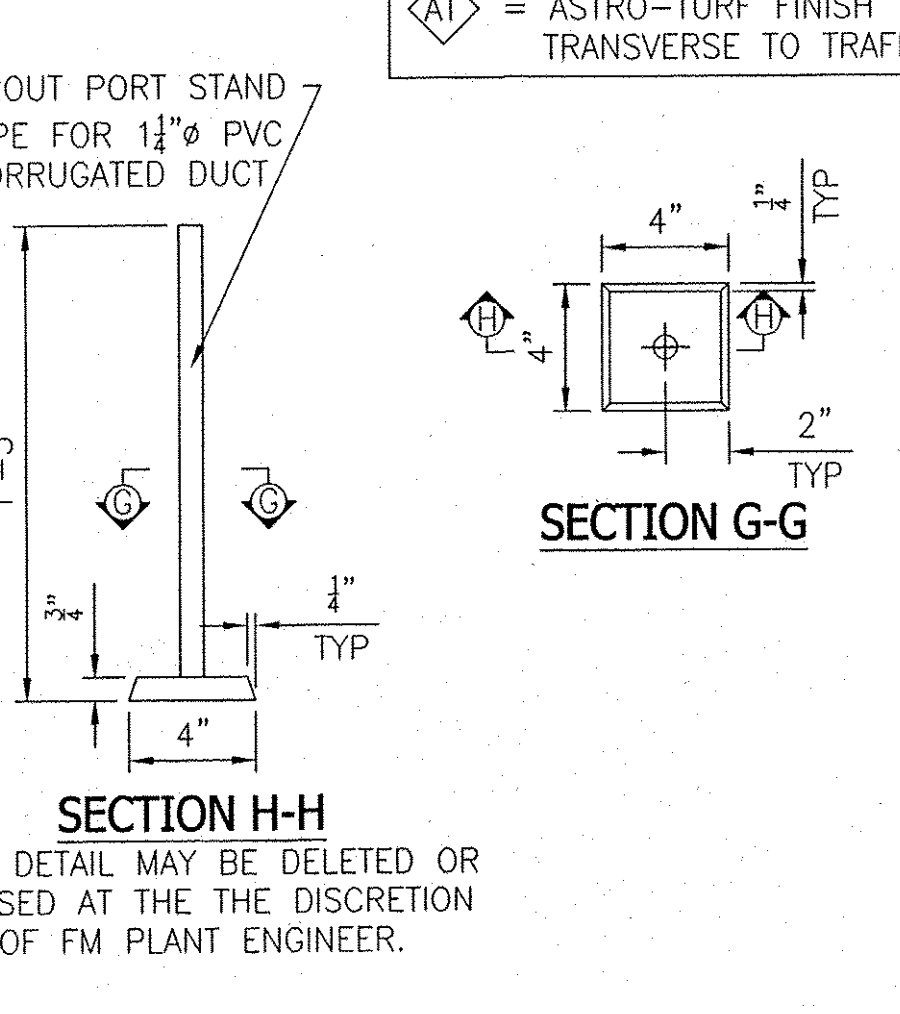
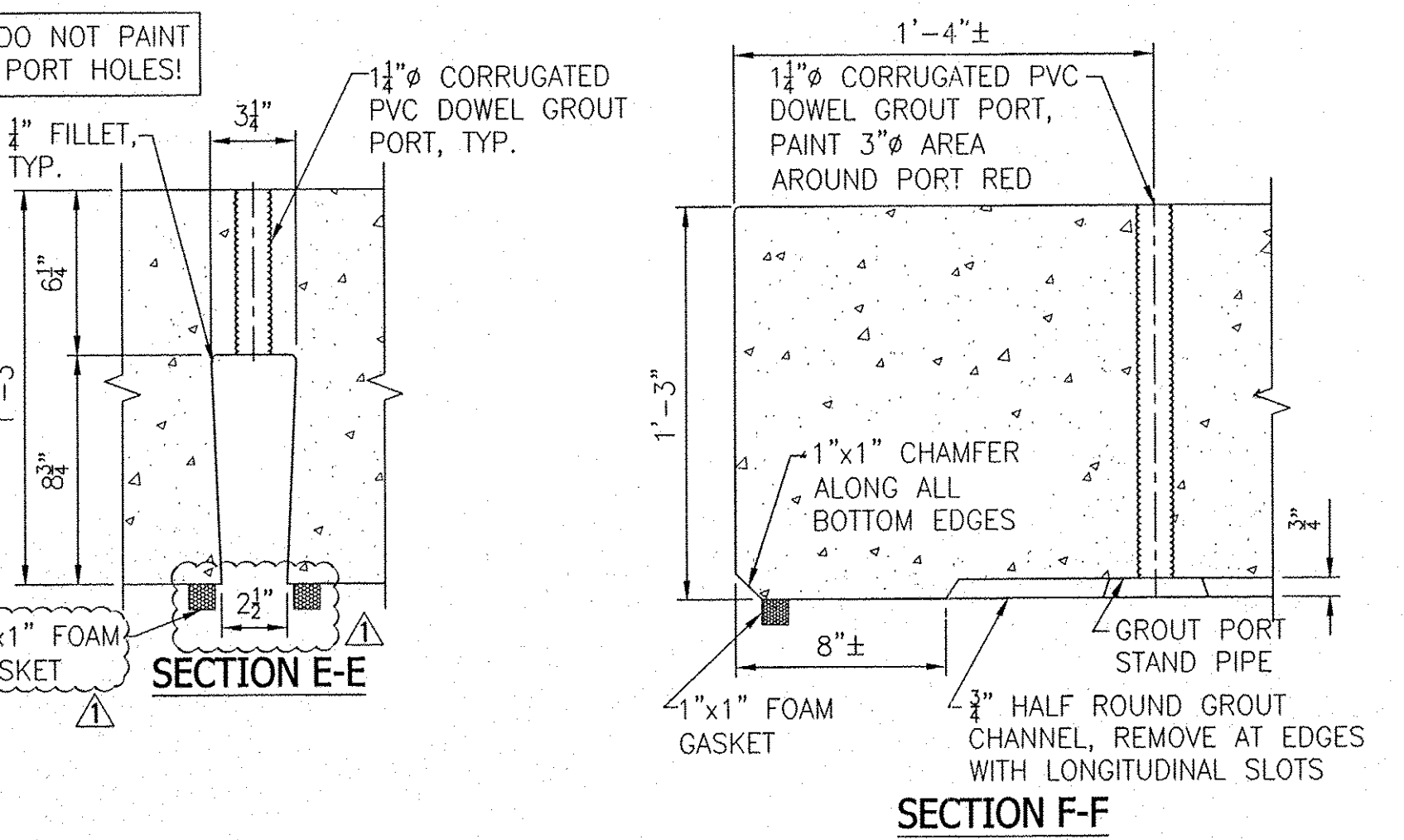
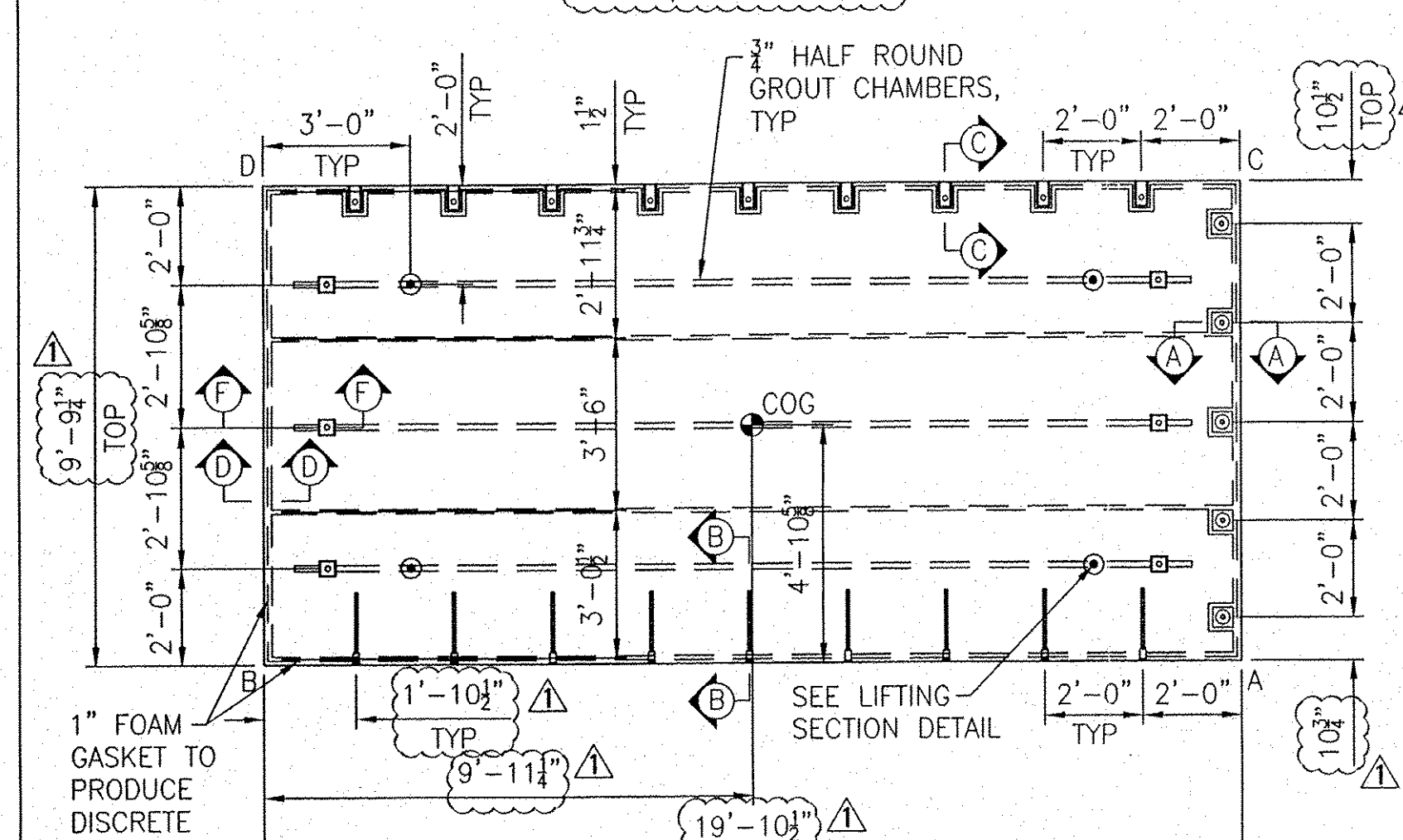
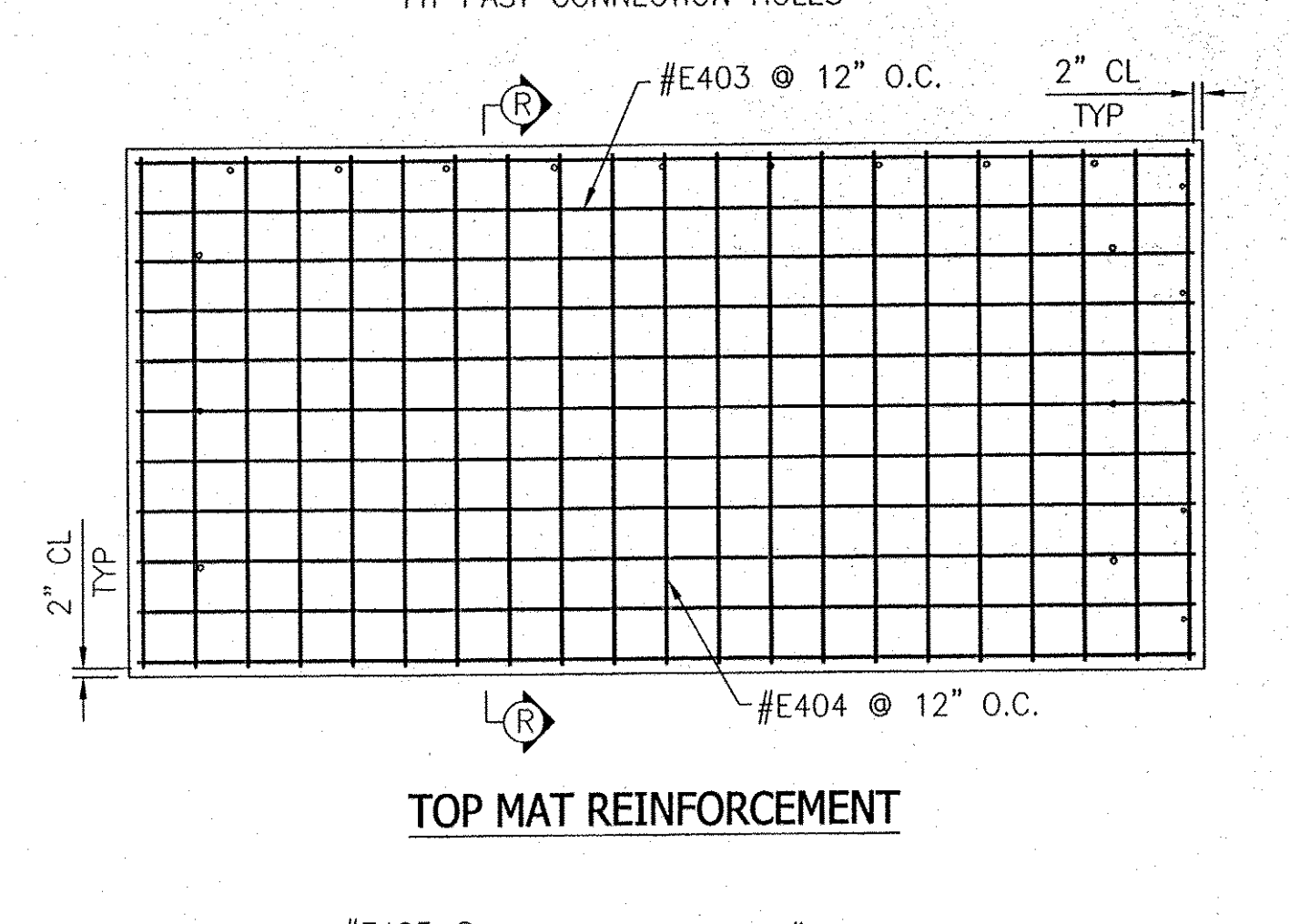
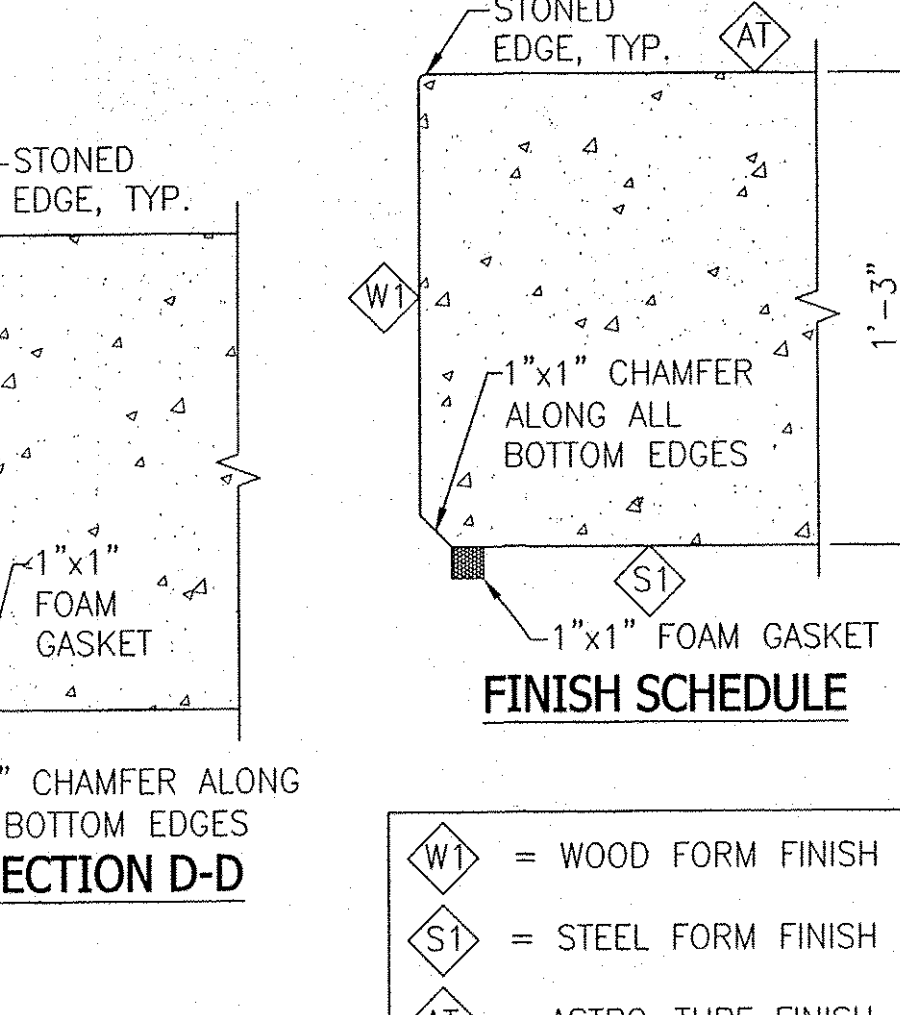
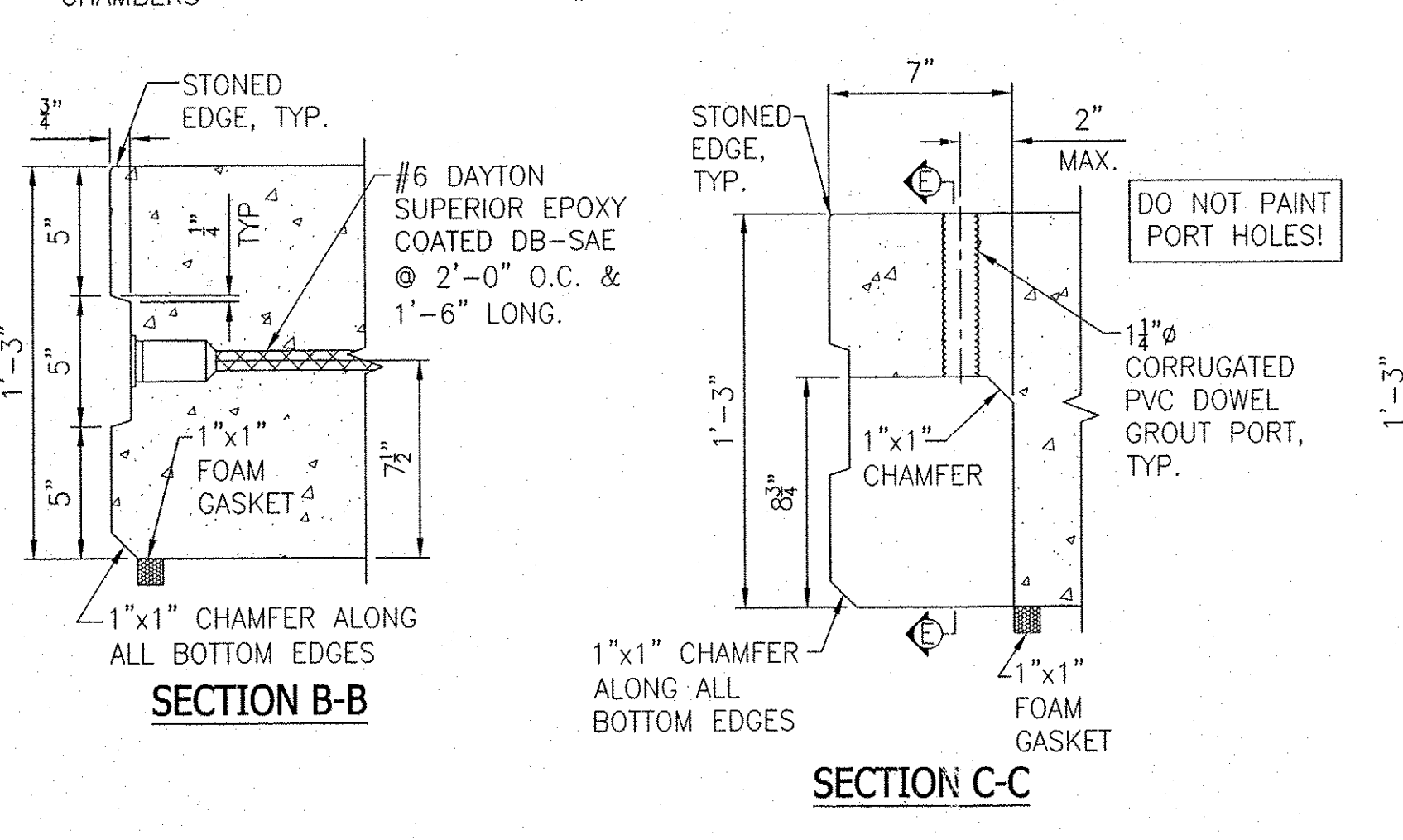
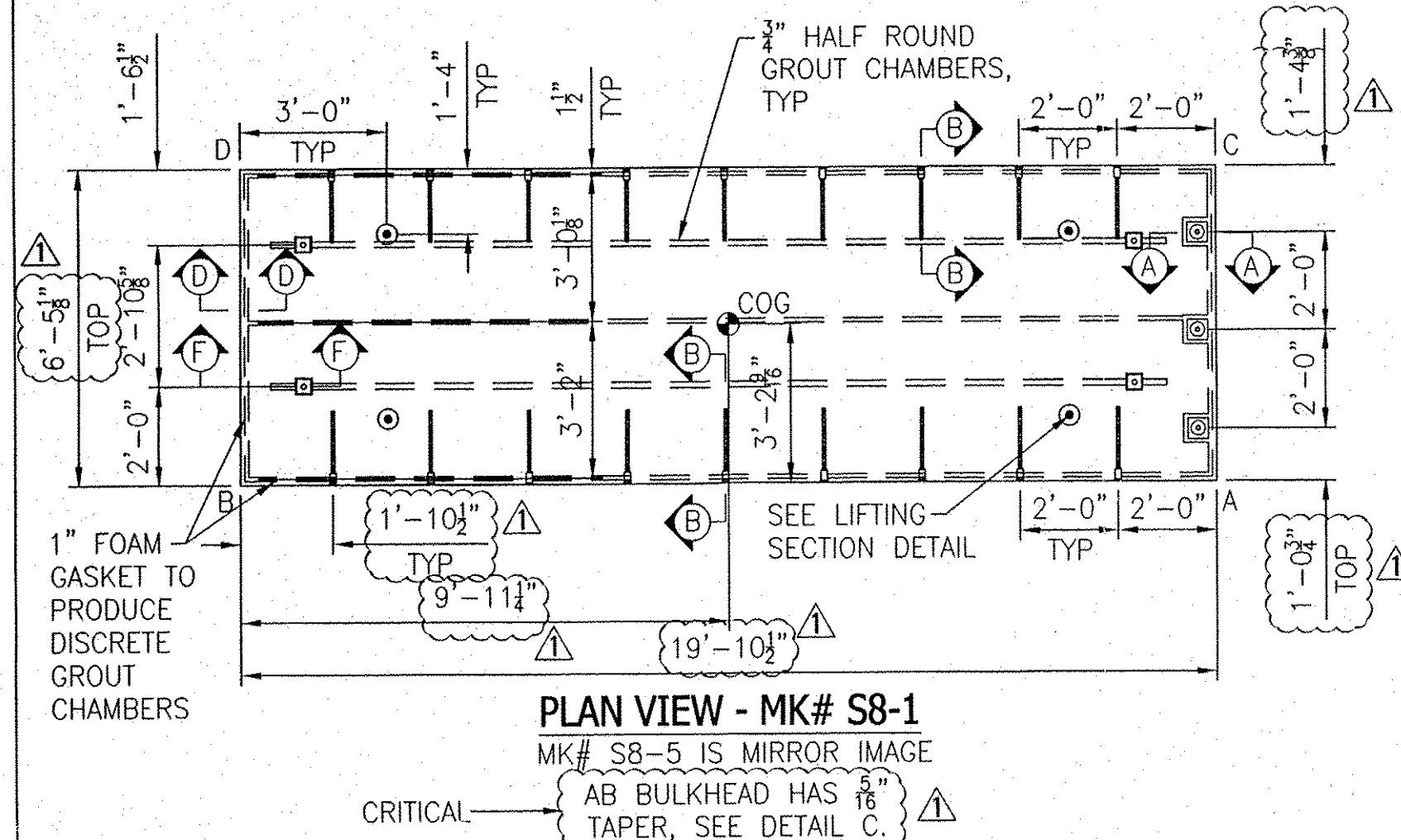
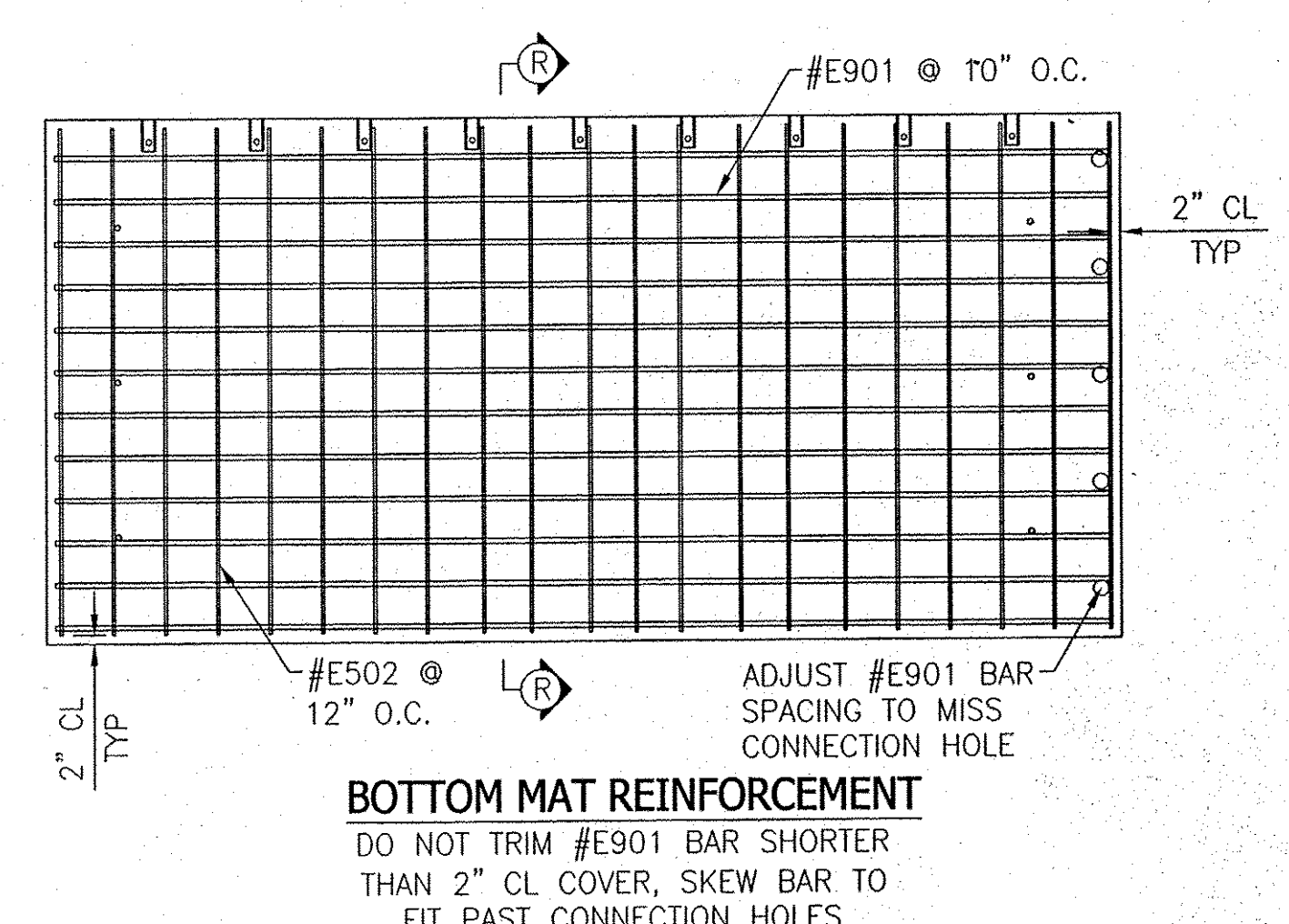
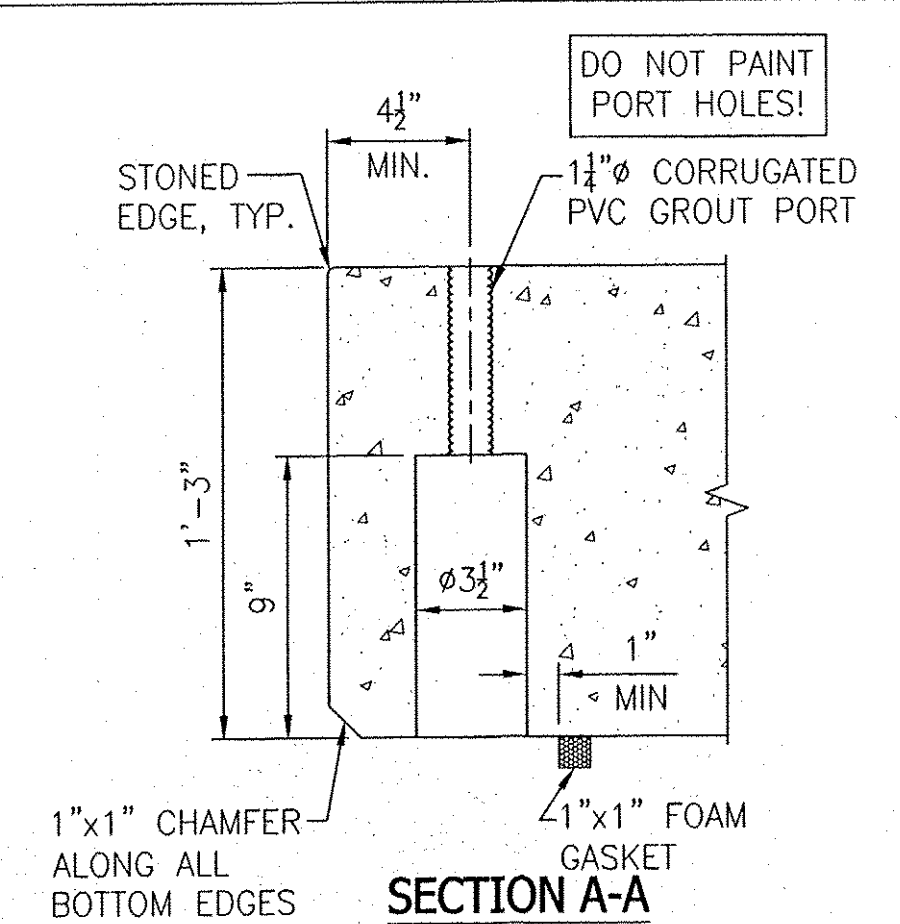
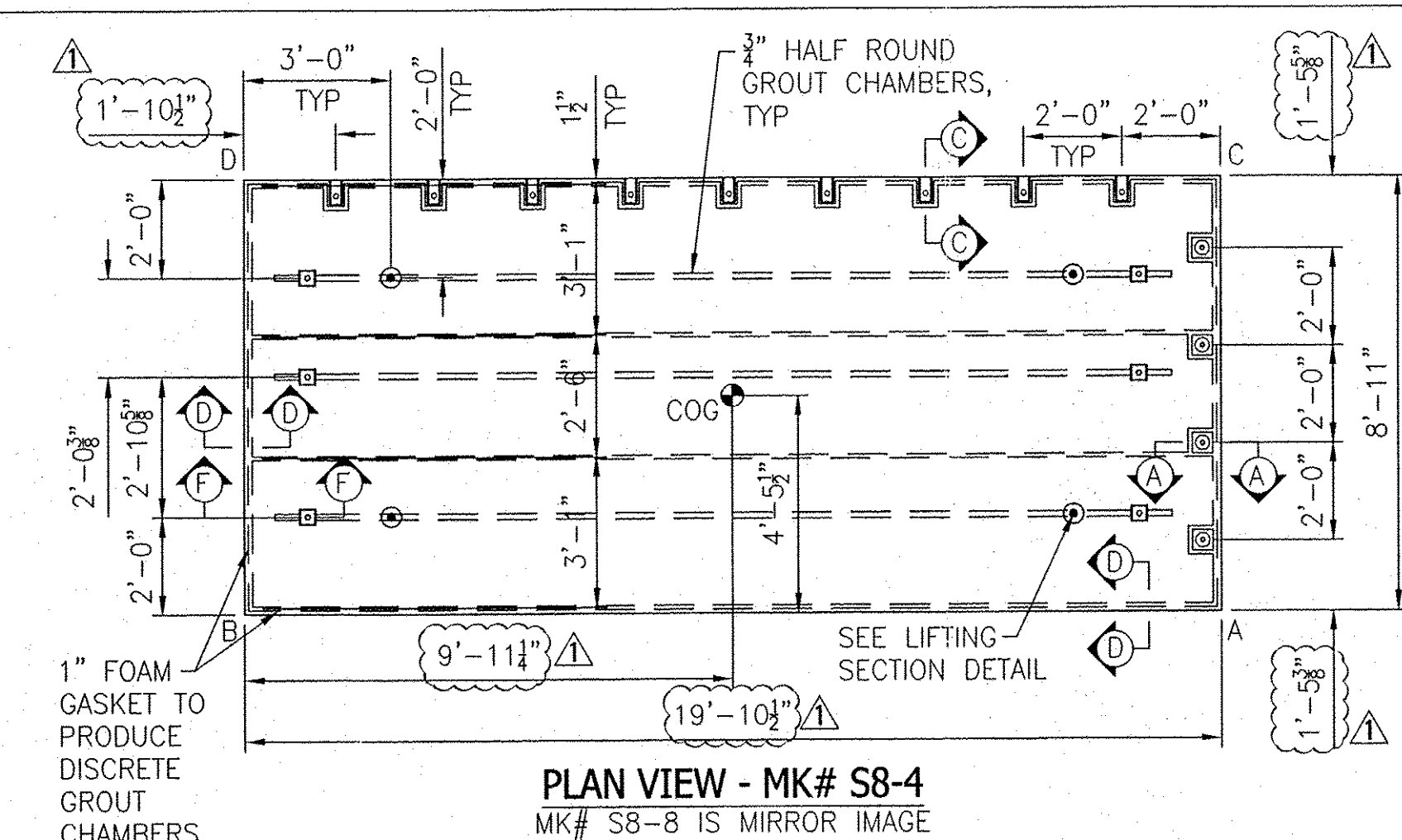
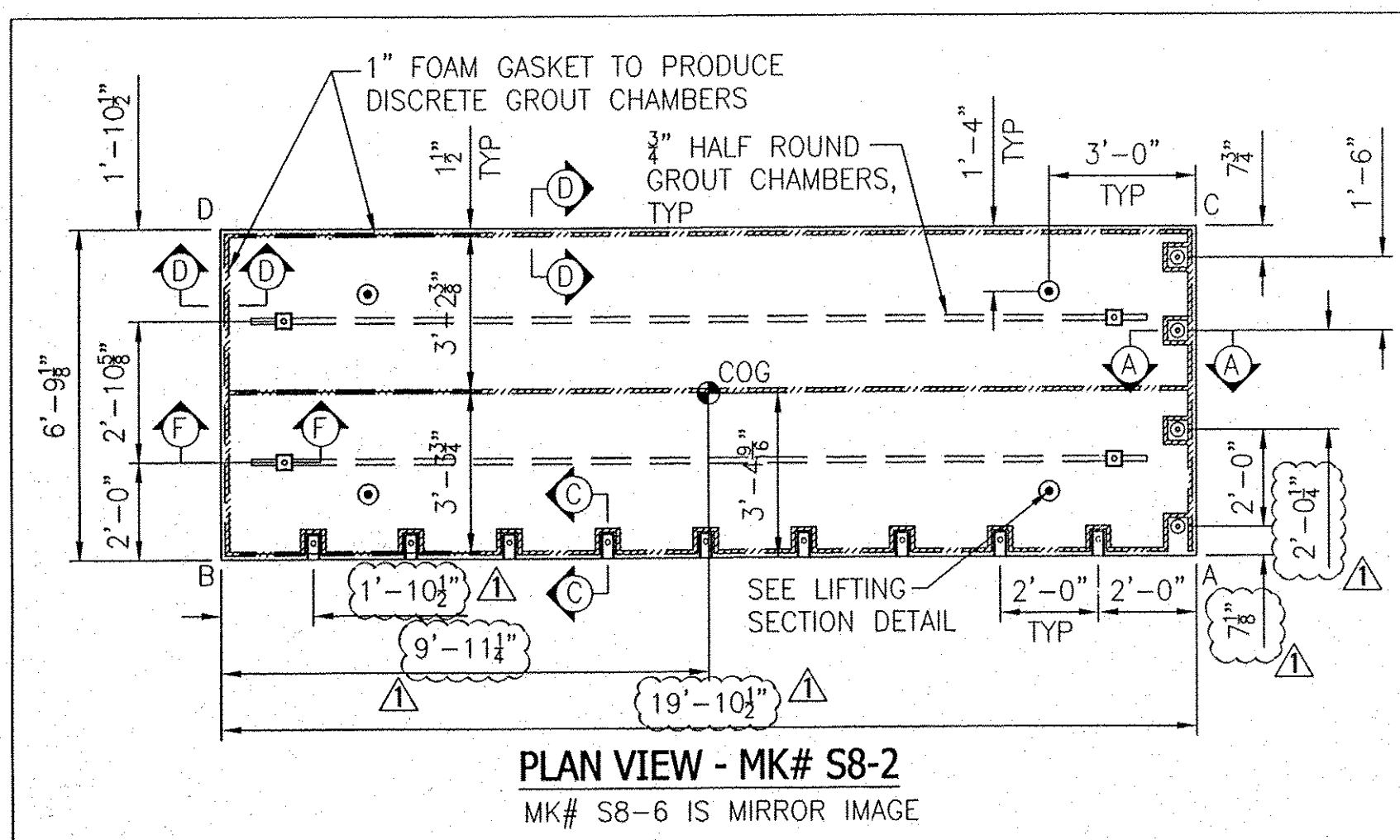
SECTION C-C
APPROACH SLAB SEAT
* CRITICAL DIMENSION

RECEIVED
 APR 04 2011
 CPN DATE 4/11/11

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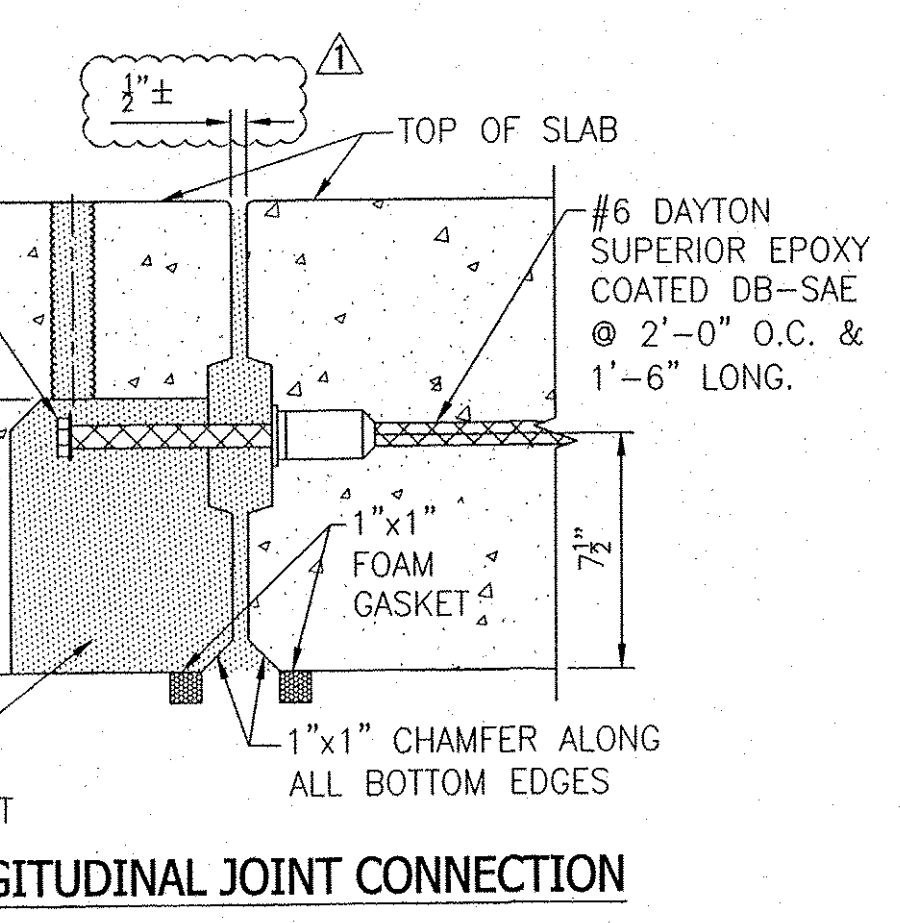
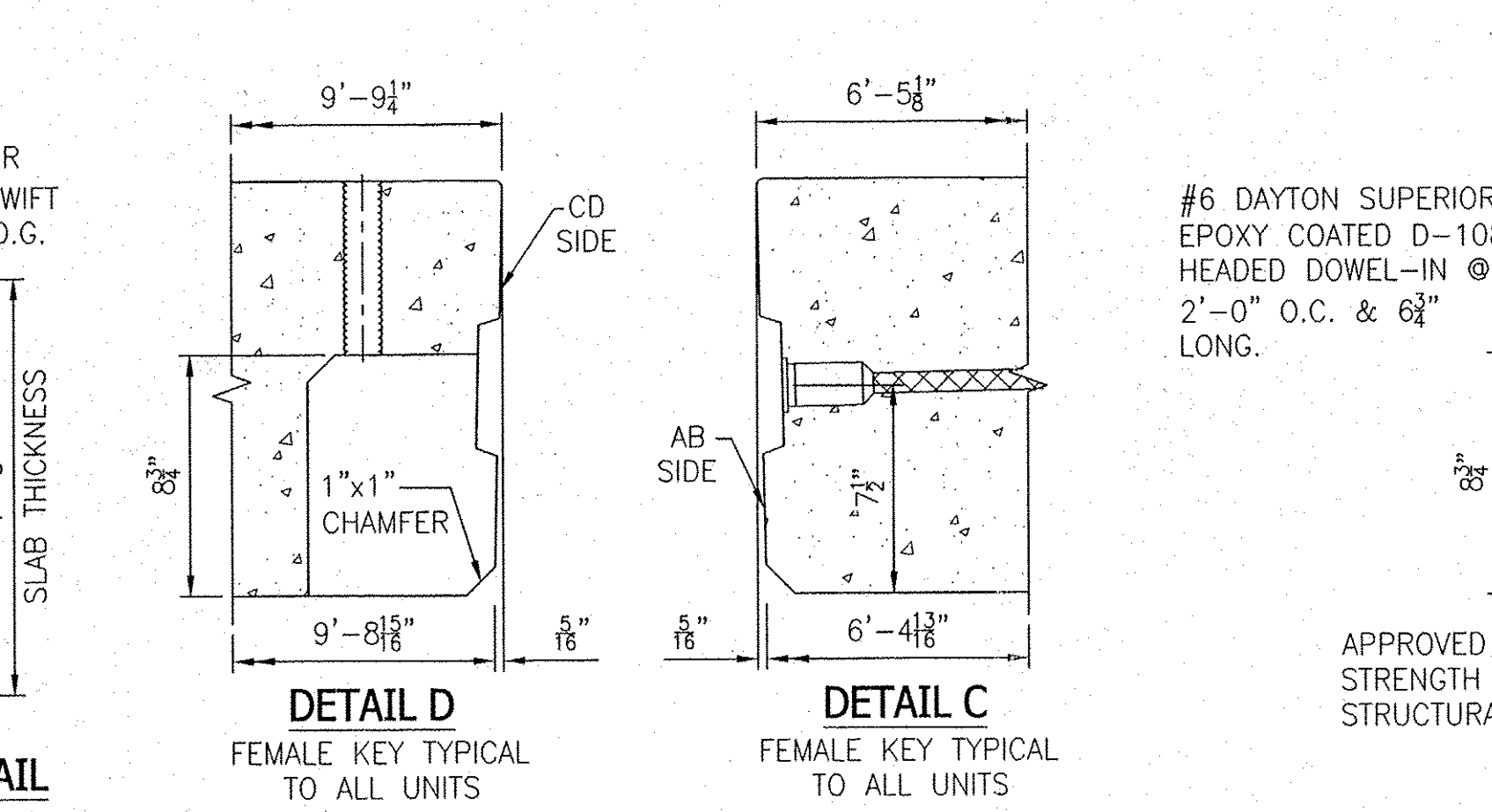
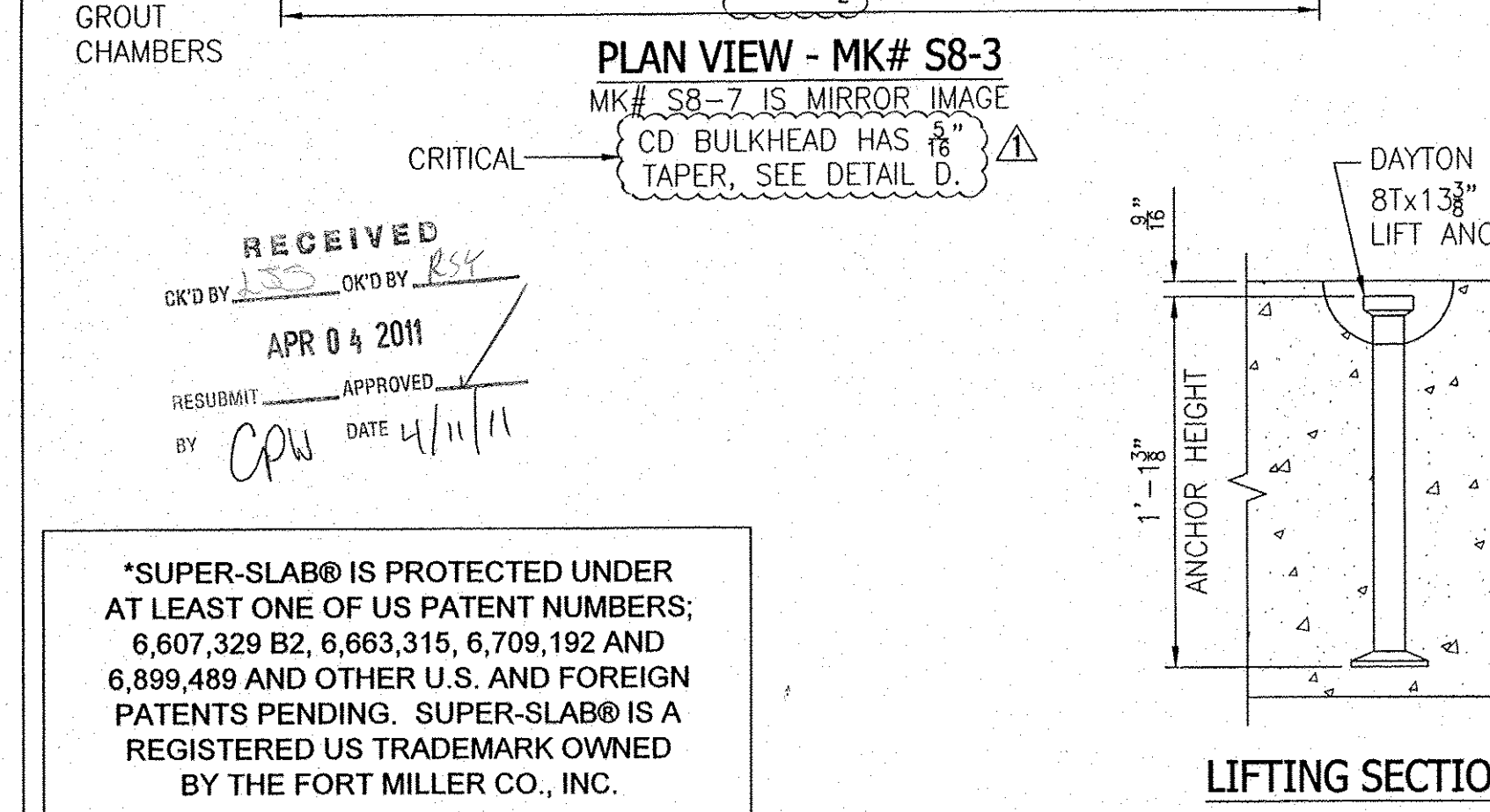
NO.	DATE	BY	REVISIONS
3-28-11	TDS		PER ENG. COMMENTS, ADDED NOTES & DIMENSIONS
			F.M. JOB NO. 12511
			DATE: 2-21-11
			DRN. BY: TDS
			CHK. BY: SDH
			SCALE: NONE
			SHEET NO. 2 OF 3
			DWG. NO. S2

PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103
 PROJECT: BR 025-1(28) - BRIDGE #8
 SUBJECT: PLAN, SECTION & DETAILS
 CONTRACTOR: COLD RIVER BRIDGES, LLC.
 CONTRACTOR ADDRESS: PO BOX 1076 WALPOLE, NH 03608
 ENGINEER/ARCHITECT: VAOT



	E901		E502		E403		E404	
	QTY	LENGTH	QTY	LENGTH	QTY	LENGTH	QTY	LENGTH
S8-1	9	19' 6 1/2"	21	6' 1"	8	19' 6 1/2"	21	6' 1"
S8-2	9	19' 6 1/2"	21	6' 5"	8	19' 6 1/2"	21	6' 5"
S8-3	13	19' 6 1/2"	21	9' 5 1/4"	11	19' 6 1/2"	21	9' 5 1/4"
S8-4	12	19' 6 1/2"	21	8' 7"	10	19' 6 1/2"	21	8' 7"
S8-5	9	19' 6 1/2"	21	6' 1"	8	19' 6 1/2"	21	6' 1"
S8-6	9	19' 6 1/2"	21	6' 5"	8	19' 6 1/2"	21	6' 5"
S8-7	13	19' 6 1/2"	21	9' 5 1/4"	11	19' 6 1/2"	21	9' 5 1/4"
S8-8	12	19' 6 1/2"	21	8' 7"	10	19' 6 1/2"	21	8' 7"

ALL REINFORCEMENT IS EPOXY COATED.



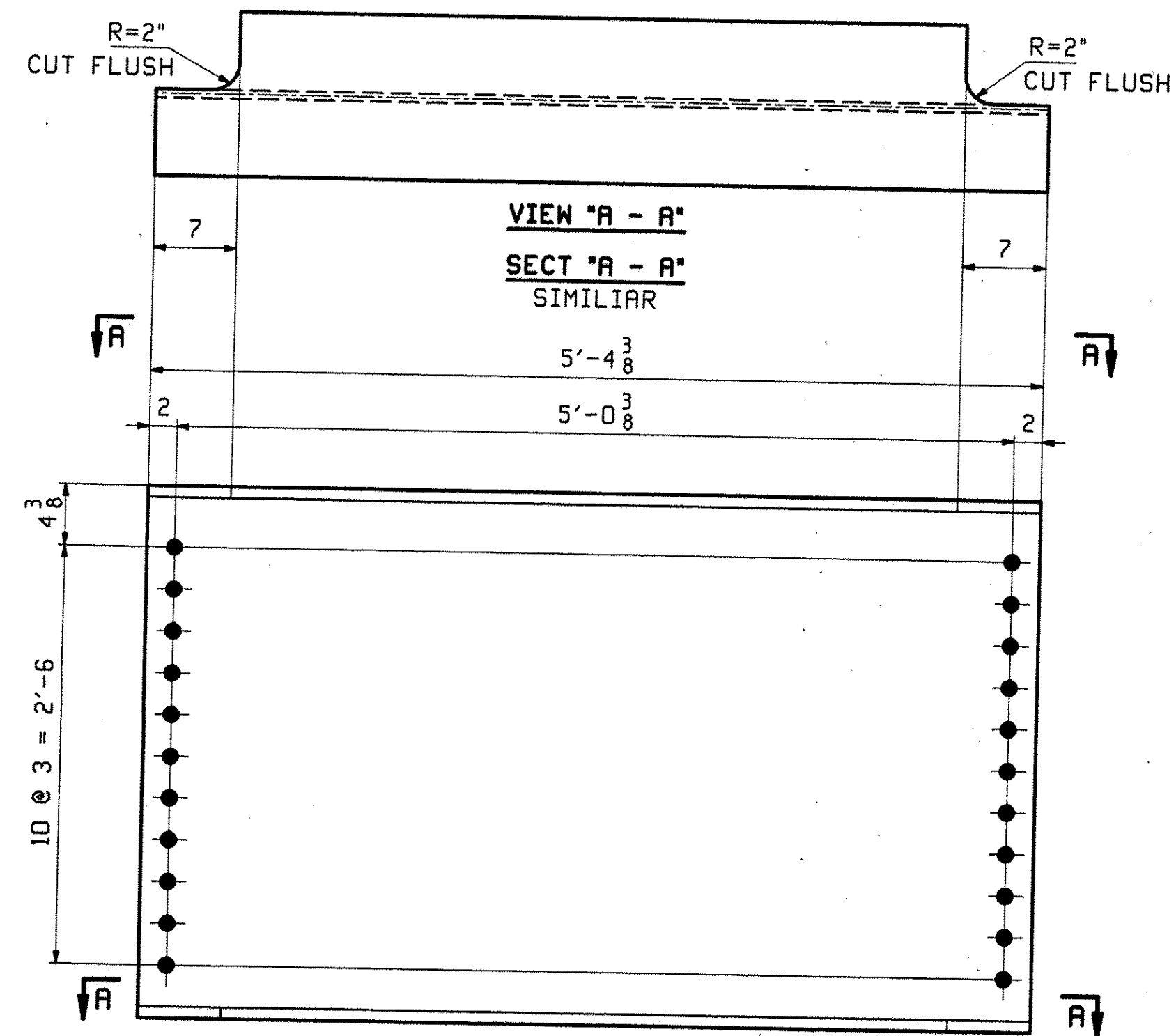
RECEIVED
APR 04 2011
APPROVED BY CPW DATE 4/11/11

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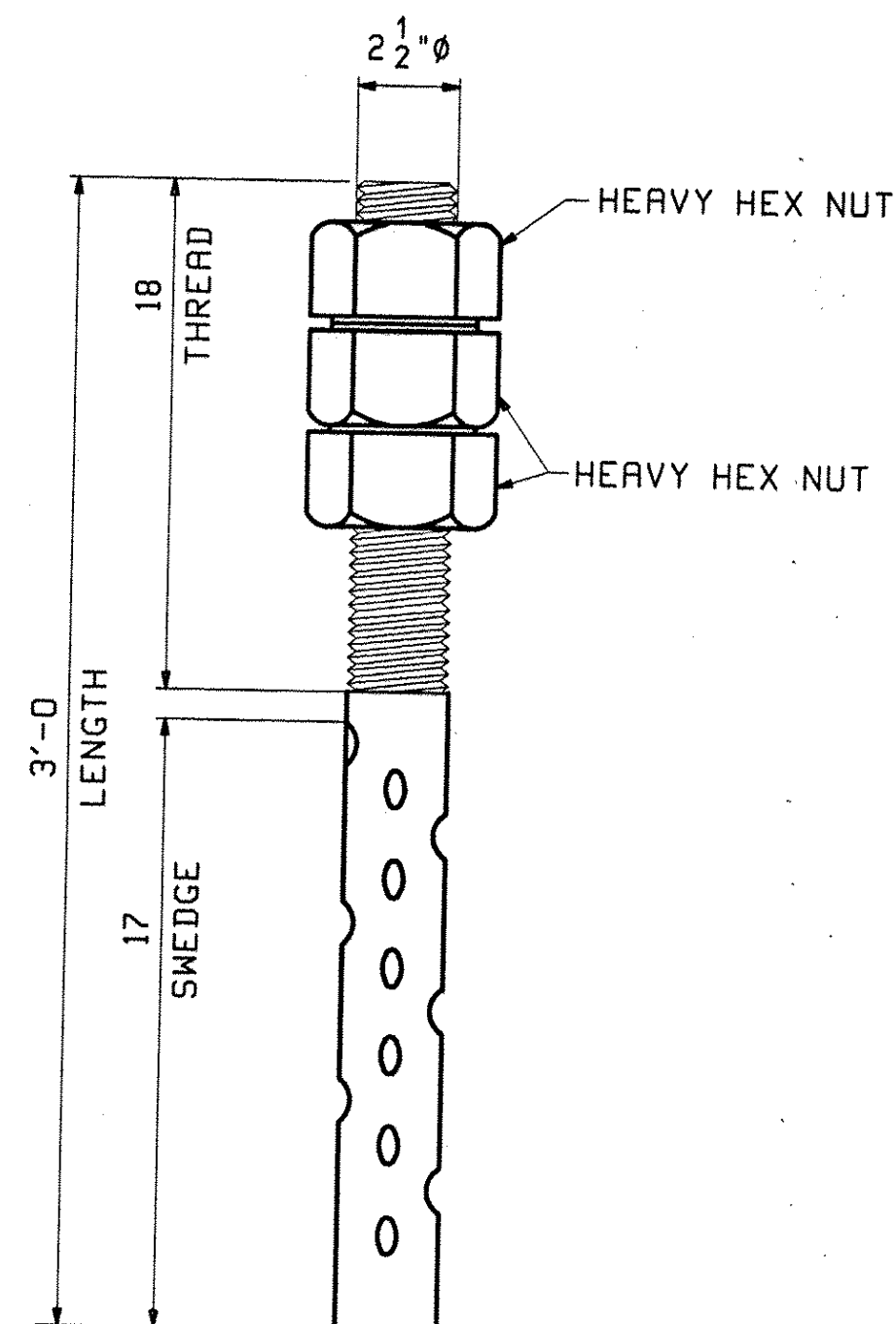
NO.	DATE	BY	PER ENG. COMMENTS, ADDED NOTES
			REVISIONS
			F.M. JOB NO. 12511
			DATE: 2-21-11
			DRN. BY: TDS
			CHK. BY: SDH
			SCALE: NONE
			SHEET NO. 3 OF 3
			DWG. NO. S3

THE FORT MILLER Co., Inc.
P.O. BOX 98
SCHUYLVILLE, NY 12871
(518) 695-5000
(518) 695-4970 FAX
WWW.FORTMILLER.COM

PROJECT LOCATION: TOWN OF CHESTER - ROUTE 103
PROJECT: BRF 025-1(28) - BRIDGE #8
ITEM# 900.620
SUBJECT: UNIT PLAN, REINFORCEMENT & SECTION DETAILS
CONTRACTOR: COLD RIVER BRIDGES, LLC.
CONTRACTOR ADDRESS: PO BOX 1076
WALPOLE, NH 03608
ENGINEER/ARCHITECT: VAOT

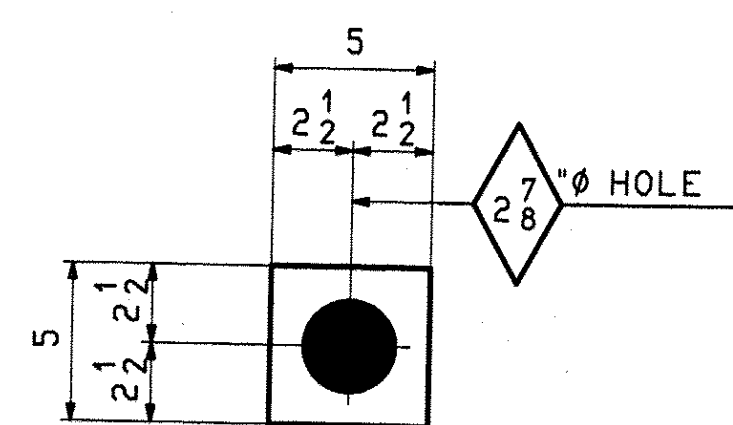


40 ~ DIAPHRAGMS ~ 8D1
SSPC-SP6¹⁰

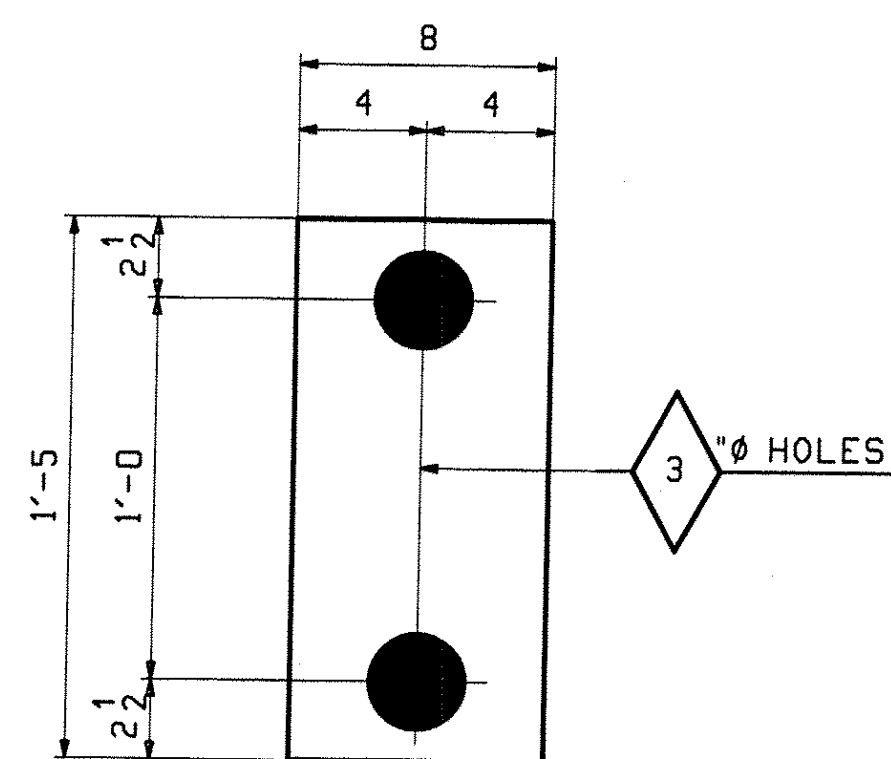


28 ~ SWEDGE ANCHOR BOLT ~ 8AB1

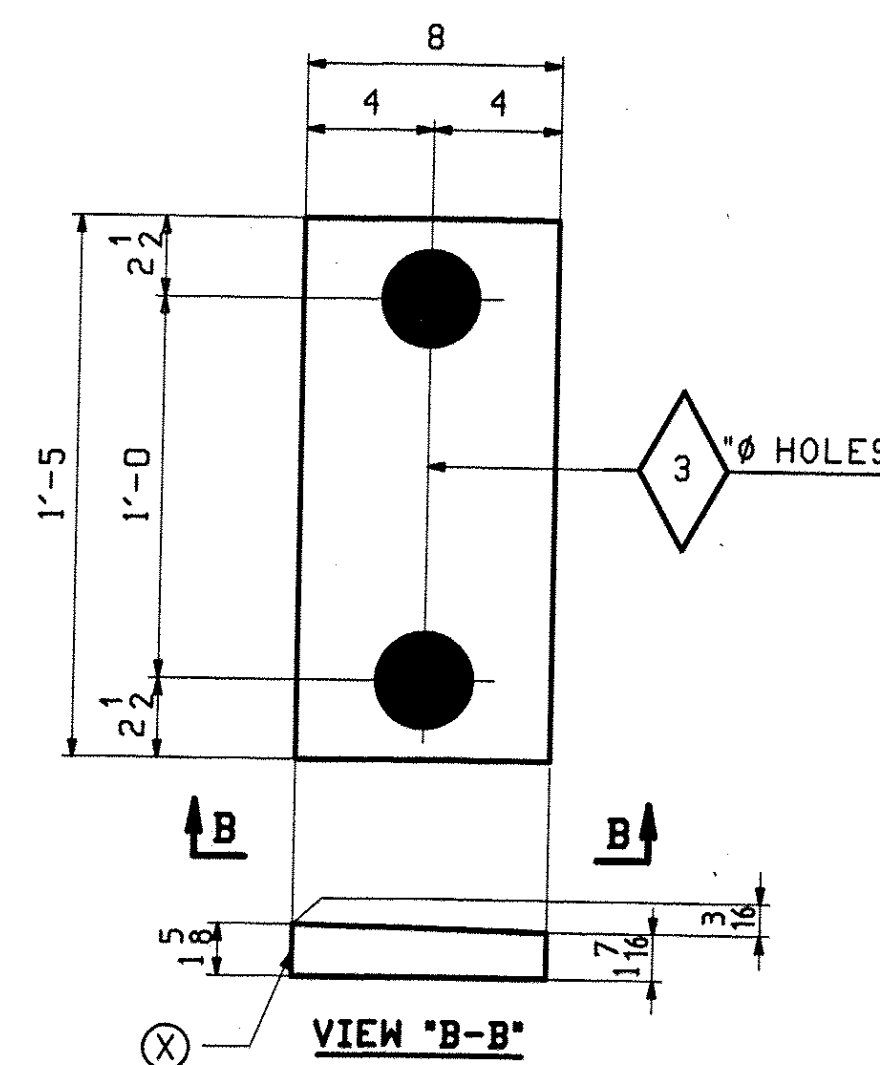
SHOP NOTE:
FABRICATE 1 EXTRA ANCHOR BOLT 2 1/2" Ø x 3'-0"
AS SHOWN ABOVE FOR TESTING PURPOSES.



56 ~ PLATE WASHERS ~ 8M1
SSPC-SP6¹⁰



7 ~ SOLE PLATES ~ 8M2
SSPC-SP6¹⁰



7 ~ SOLE PLATES ~ 8M3
SSPC-SP6¹⁰

⊗ DENOTES THICKER
SIDE OF SOLE PL

ABM INFO		SHIP		BILL OF MATERIAL		JOB NO.		DRAWING NO.		REV.
						476		8		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES	
						FT INCHES				
		BD1	40		DIAPHRAGMS			799		
4	E		40		W 40x149	5 4 3/8	M270-50WT2			
		8AB1	28		ANCHOR BOLTS			17		
4	K		28		2 1/2" Ø BLT	3 0	SWEDGED A449			
4	L		84		2 1/2" Ø HHN		M281			
		8M1	56		PLATE WASHER			4		
4	G		56		PL 2x5	0 5	M270-36			
		8M2	7		SOLE PLATE			58		
4	H		7		PL 1 1/2x8	1 5	M270-36			
		8M3	7		SOLE PLATE			63		
4	J		7		PL 1 1/2x8	1 5	F15 M270-36			

FOR GENERAL NOTES SEE GNI

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50WT2 (U.N)		AS NOTED		15- 16" Ø (U.N)		N/A
DESCRIPTION: DIAPHRAGMS						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor			DRAWN: TG		DATE: 11/18	
			CHKD: DO		DATE: 12/02	
LOCATION: Town of Chester			JOB NO. 476		DWG NO. 8	
PROJ NO. BRF 025-1(37)						
CUSTOMER: Cold River Bridges						

GENERAL NOTES

NOTE TO ENGINEER:
 THESE NOTES ARE NOT INTENDED TO BE ALL INCLUSIVE AND COMPLIANCE WITH RELEVANT SPECIFICATIONS REMAIN UNCHANGED.

CONSTRUCTION SPECIFICATIONS

- 1) ALL MATERIAL AND WORKMANSHIP TO BE IN ACCORDANCE WITH THE STATE OF VERMONT AGENCY OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006 WITH LATEST REVISIONS AND THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS FOR HIGHWAY BRIDGES DATED 2007 AND ITS LATEST REVISIONS.

MATERIAL SPECIFICATIONS

- 1) UNLESS OTHERWISE NOTED, ALL STEEL TO BE UNPAINTED AASHTO M270 GRADE 50W.
- 2) MATERIAL NOTED "CVN" OR "T2" ON DETAIL DRAWINGS SHALL BE CHARPY V-NOTCH TESTED IN ACCORDANCE WITH THE REQUIREMENTS OF VERMONT STANDARD SPECIFICATIONS SECTION 714.01.
- 3) HIGH STRENGTH BOLTS: ASTM A325 (AASHTO M164) 7/8" DIA., TYPE 3. NUTS SHALL BE A563 (TYPE 3) GRADE C3.

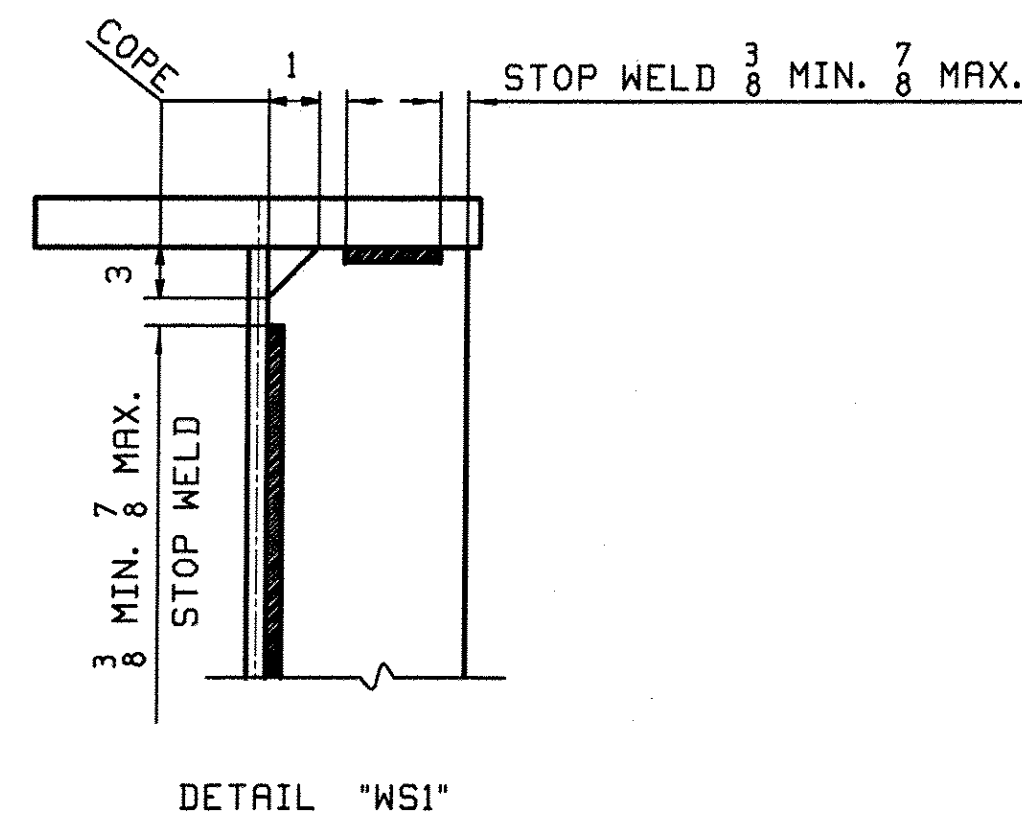
BOLTS & NUTS SHALL BE ROTATIONAL CAPACITY TESTED. DO NOT MIX NUTS & BOLTS FROM DIFFERENT CONTAINERS UNLESS ALL BOLTS & NUTS HAVE THE SAME LOT NUMBER.

FABRICATION

- 1) ALL HOLES SHALL BE DRILLED FULL SIZE (UN).

WELDING

- 1) THE CONFIGURATION OF THE WELD JOINTS AND ALL WELDING PROCEDURES SHALL BE IN ACCORDANCE WITH AASHTO/AWS D1.5-08 BRIDGE WELDING CODE AND IN ADDITION TO SPECIFICATIONS SHOWN ABOVE. ALL WELDING WILL BE DETAILED TO PRE-QUALIFIED JOINTS, UNLESS PROHIBITED BY THE DESIGNER.
- 2) WELDING OF MAIN LOAD CARRYING MEMBERS AND ATTACHMENTS SHALL BE PERFORMED USING THE AUTOMATIC SUBMERGED ARC & SHIELDED METAL ARC PROCESSES. ALL WELDS ARE CONTINUOUS U.N.
- 3) NON DESTRUCTIVE TESTING OF WELDS SHALL BE IN ACCORDANCE WITH THE REFERENCED SPECIFICATION.
- 4) SEE DETAIL "WS1" ON THIS DRAWING FOR WELD TERMINATION DETAIL.



FIELD CONNECTIONS

- 1) ALL FIELD CONNECTIONS SHALL BE MADE WITH 7/8" DIAMETER HIGH STRENGTH A-325 BOLTS (UN), INSTALLED PER SECTION 506.19(c). SEE DWG E1 FOR FIELD BOLT SIZES.
- 2) BOLTS SHALL HAVE HEAVY HEX NUT, HEAVY HEX HEAD, AND AT LEAST ONE FLAT WASHER EACH. WASHER TO BE PLACED UNDER TURNED ELEMENT.
- 3) PIECE MARKS WILL BE LOCATED AS SHOWN ON ERECTION DRAWINGS.

CLEANING

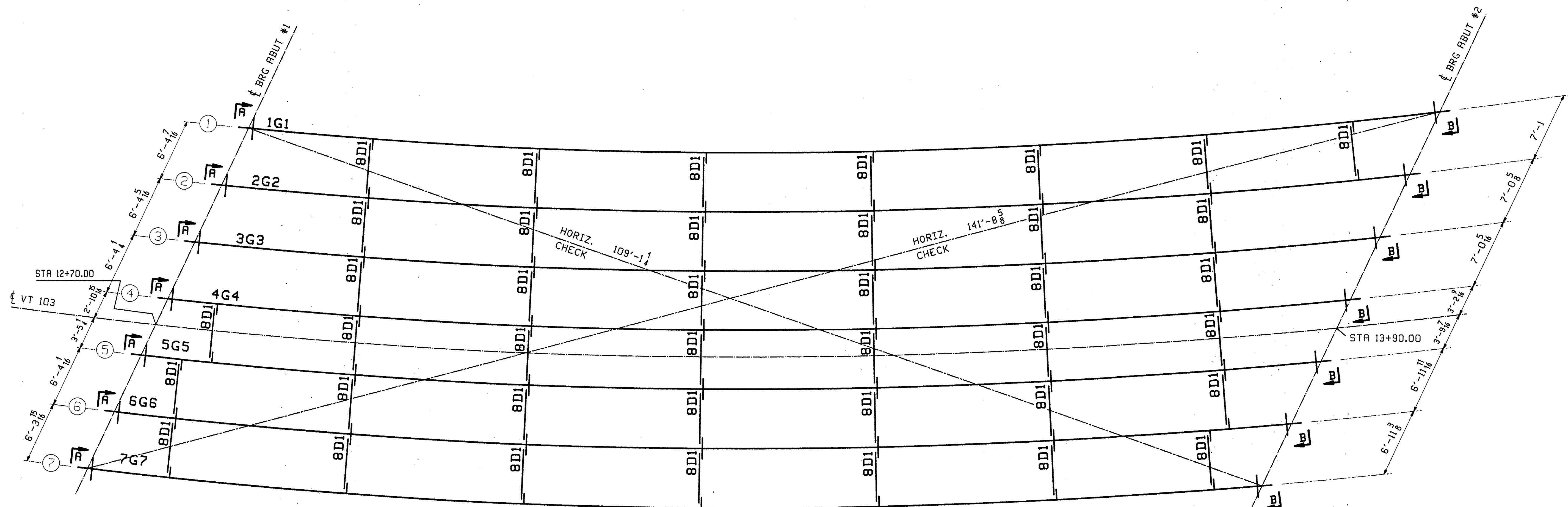
- 1) ALL STEEL SHALL BE BLAST CLEANED IN ACCORDANCE WITH SSPC SP-6. (U.N.)
- 2) STRUCTURAL STEEL SHALL NOT BE PAINTED.

APPROVED AS NOTED
 BY CPW DATE 12/30/10

RECEIVED
 DEC 13 2010
 COLD RIVER BRIDGES LLC

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
				AS NOTED		AS NOTED
DESCRIPTION: GENERAL NOTES						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor			DRAWN:	DATE:		
			TG	11/19		
			CHKD:	DATE:		
			DO	11/29		
LOCATION: Town of Chester			JOB NO.	DWG NO.		
PROJ NO. BRF 025-1(37)			476	GN1		
CUSTOMER: Cold River Bridges				REV.		

00 174 Dec 3, 2010 10:29:40 AM c:\pwworking\casco-bay-steel-structures-inc\103001_1.dwg

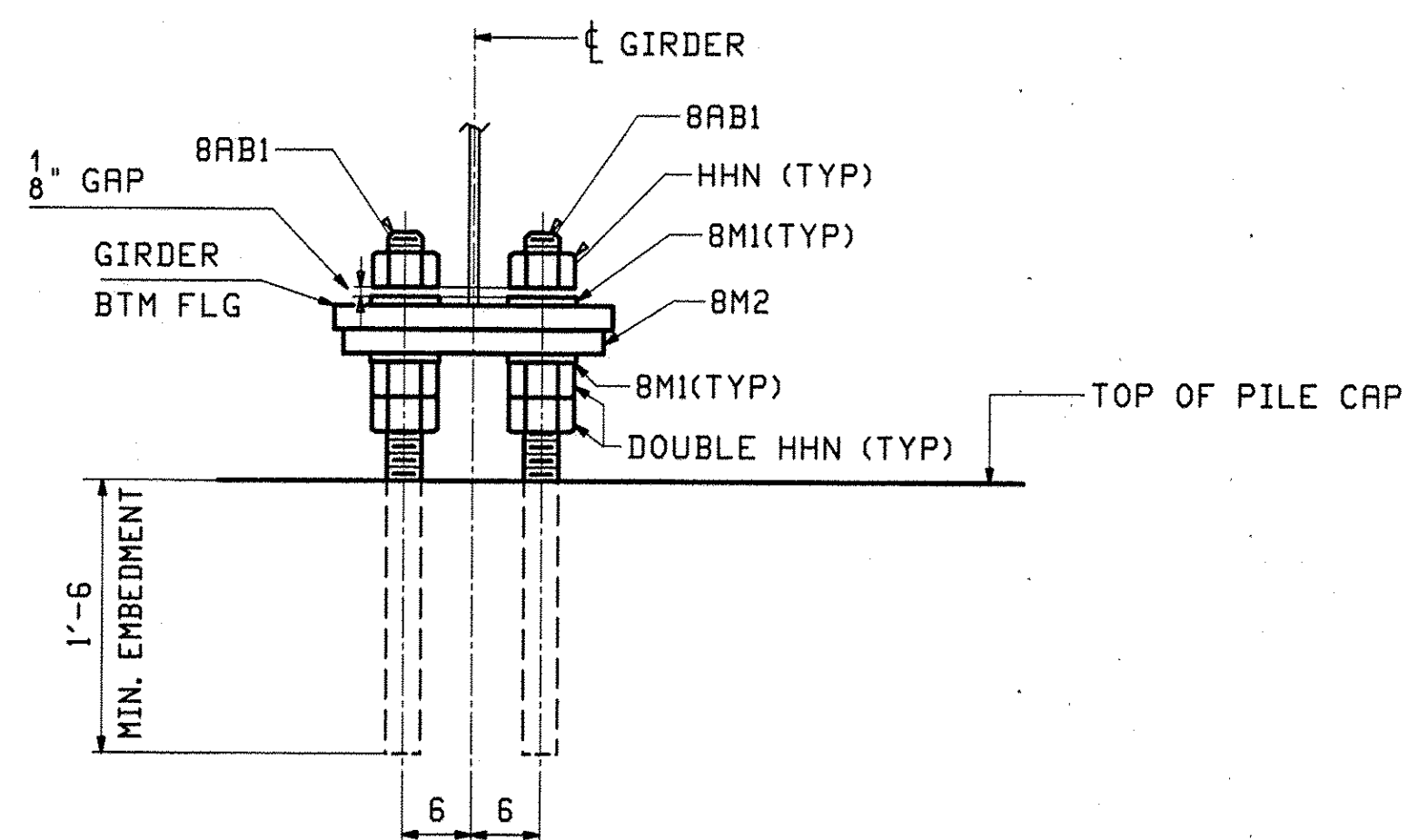


FRAMING PLAN
ANCHOR BOLT PLAN

FIELD BOLT LIST		A325 Type 3 BOLTS				VTE RTE 103			
LINE	NO. REQ'D.	BOLT DIAM.	BOLT LEN.	BOLTS # OF CONN.	GRIP	THICKNESS OF PCS. CONNECTED	WASH CODE	PIECES CONNECTED AND REMARKS	
1									
2	880	7/8	2 1/2	11	80	1 1/2	5/8		1 CONN. STIFF TO W40X149
3									

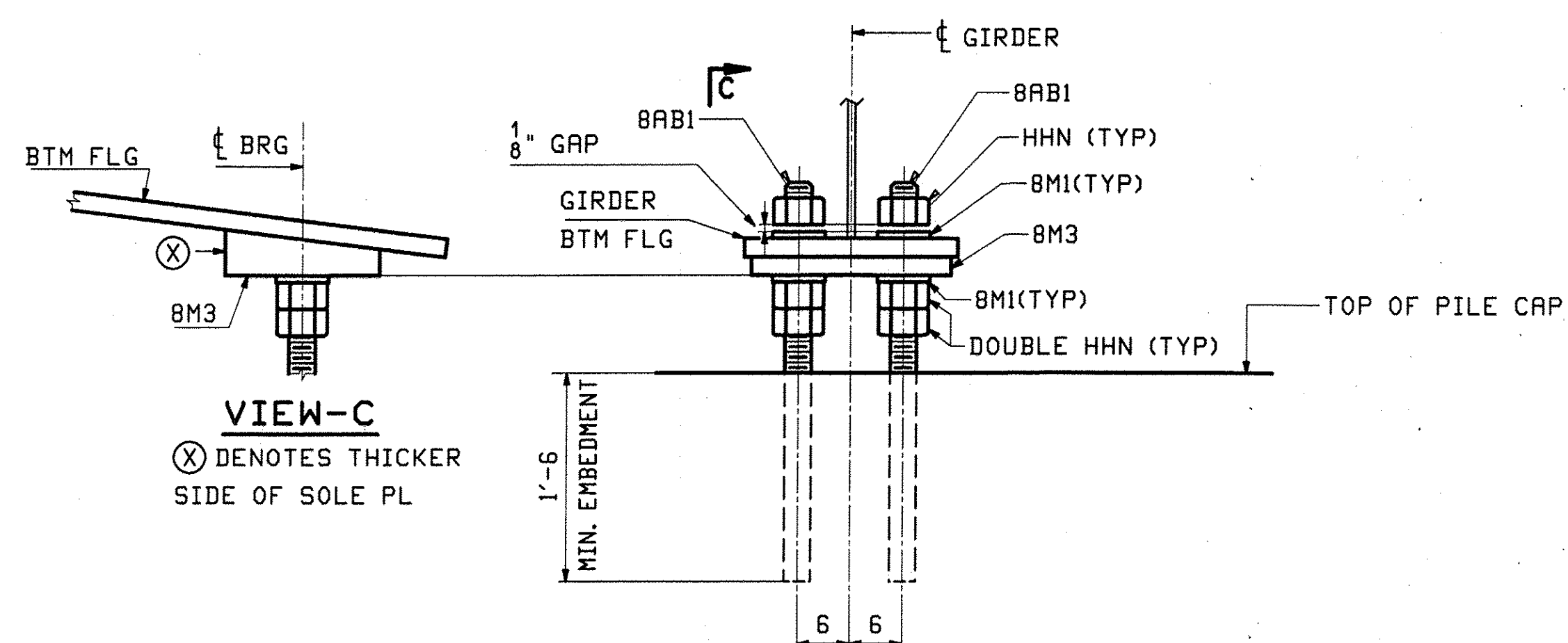
WASHER CODES
1: 1 Hard Flat Washer

FIELD BOLT SUMMARY		EXACT COUNT		VTE RTE 103	
LINE	NO. OF BOLTS	BOLT DIAM.	BOLT LEN.	ACTUAL COUNT	REMARKS
1	880	7/8	A325 Type 3	2 1/2	880
2					
3	880	Hard Flat Washers for 7/8" BOLT			
4					
5					
6					



SECTION - A

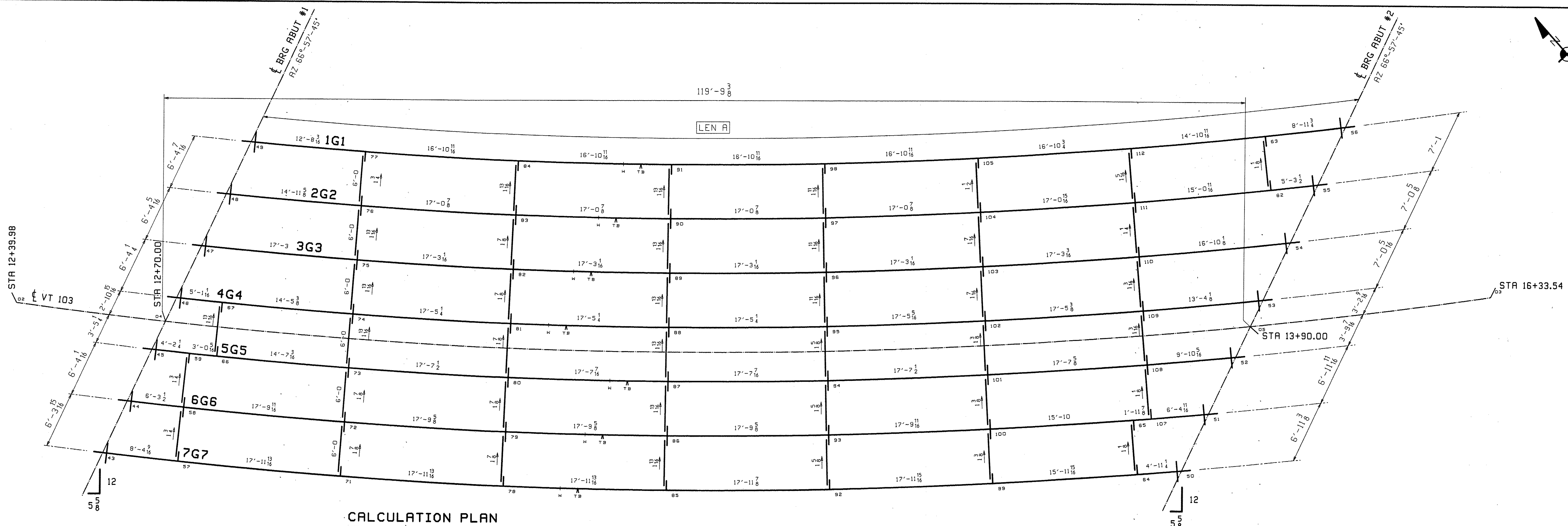
NOTE: GREASE TOP OF SOLE PL
BEFORE GIRDER PLACEMENT



SECTION - B

NOTE: GREASE TOP OF SOLE PL
BEFORE GIRDER PLACEMENT

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
DESCRIPTION: FRAMING PLAN & ANCHOR BOLT PLAN						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv.		DRAWN: TG		DATE: 11/18		
Bridge 9		CHKD: DO		DATE: 12/02		
CHESTER		JOB NO. 476		DWG NO. E1		
County of Windsor		CUSTOMER: Cold River Bridges		REV. Δ		

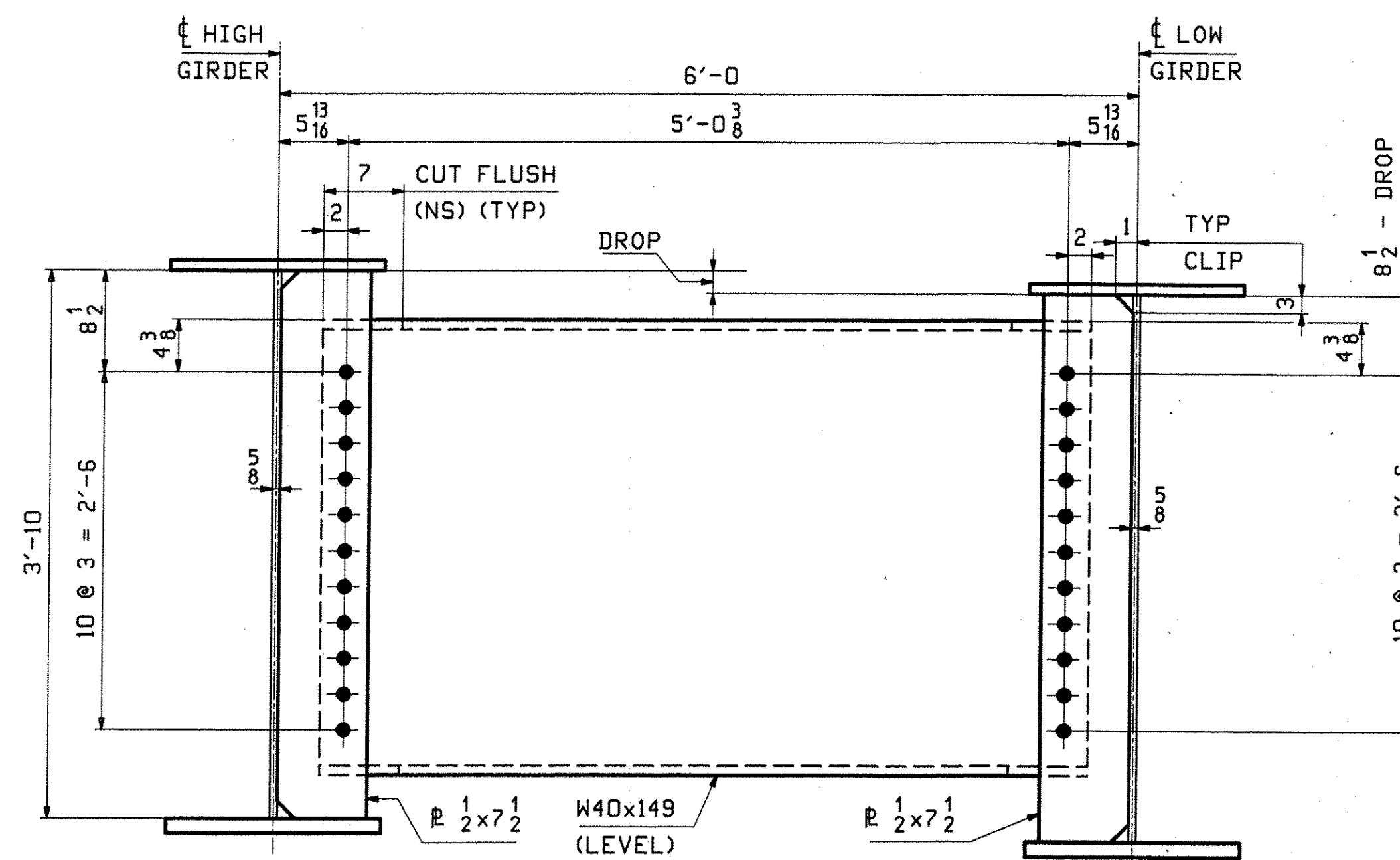


CALCULATION PLAN

NOTES

1. LONGITUDINAL DIMENSIONS ARE SLOPING ALONG BOTT OF WEB WITH CORRECTIONS MADE FOR VERTICAL CURVE, GRADE & DL CAMBER (UN).
2. TRANSVERSE DIMENSIONS ARE IN A HORIZ. PLANE (UN).
3. DROP ARROW POINTS TOWARDS LOW END OF MEMBER.
4. ENDS OF GIRDERS AND BRG. STIFF'S ARE VERTICAL AFTER DL ROTATION.
5. CF STIFF ARE NORMAL TO GRADE.
6. BOTT PT NUMBERS = TOP PT NUMBERS + 200.
7. FOR LAYOUTS SEE TYPICAL LAYOUT BELOW.
8. COMBINE INT. CROSSFRAMES FOR DIFF IN DROPS OF +/- 1/8
9. CROSSFRAME DROPS ARE CALCULATED IN THE 70% CAMBERED SHAPE OF THE BRIDGE.

Line	LEN A	GRADE	
		ABUT 1	ABUT 2
1	121'-0 1/8	.0021	-.0242
2	120'-8 1/4	.0028	-.0234
3	120'-4 9/16	.0035	-.0222
4	120'-1	.0047	-.0217
5	119'-9 9/16	.0055	-.0211
6	119'-6 5/16	.0062	-.0206
7	119'-3	.0068	-.0199



TYPICAL LAYOUT

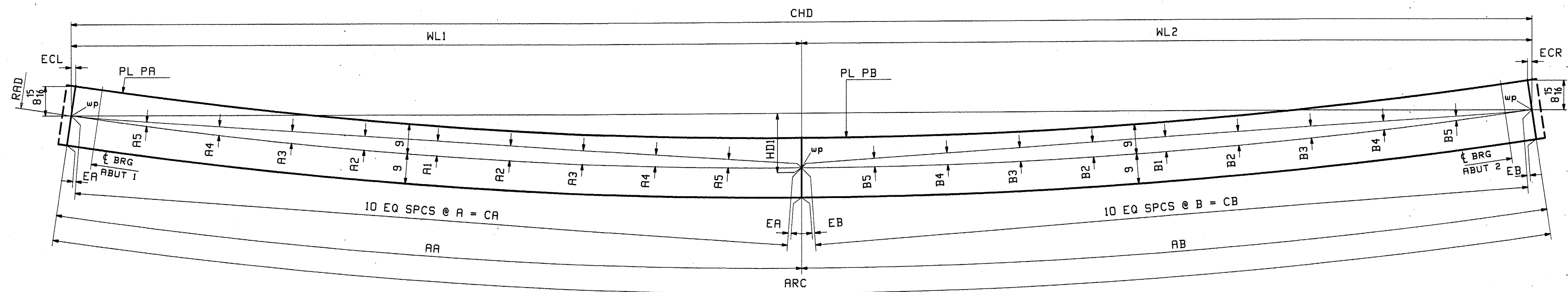
NOTES:

- ALL FIT-UP MAT'L IS AASHTO M270-GR50WT2
- ALL HOLES ARE 1/16" FOR 7/8" A325-3 BOLTS

**** NOTE ****
 THE PURPOSE OF THIS DRAWING IS TO COORDINATE GEOMETRIC CONTROL INFORMATION AND CONNECTION SPACING. THIS DWG IS SUBMITTED FOR INFORMATION ONLY & IS NOT INTENDED FOR SHOP FABRICATION. DETAIL DWGS WILL SHOW ALL WELDING AND DIMENSIONS REQ'D FOR FABRICATION.

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
		AS NOTED				
DESCRIPTION: CALCULATION PLAN & TYPICAL LAYOUT						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor			DRAWN:	DATE:		
			TG	11/18		
			CHKD:	DATE:		
			DO	11/29		
LOCATION: Town of Chester			JOB NO.	DWG NO.		
PROJ NO. BRF 025-1(37)			476	WS1		
CUSTOMER: Cold River Bridges			REV.			

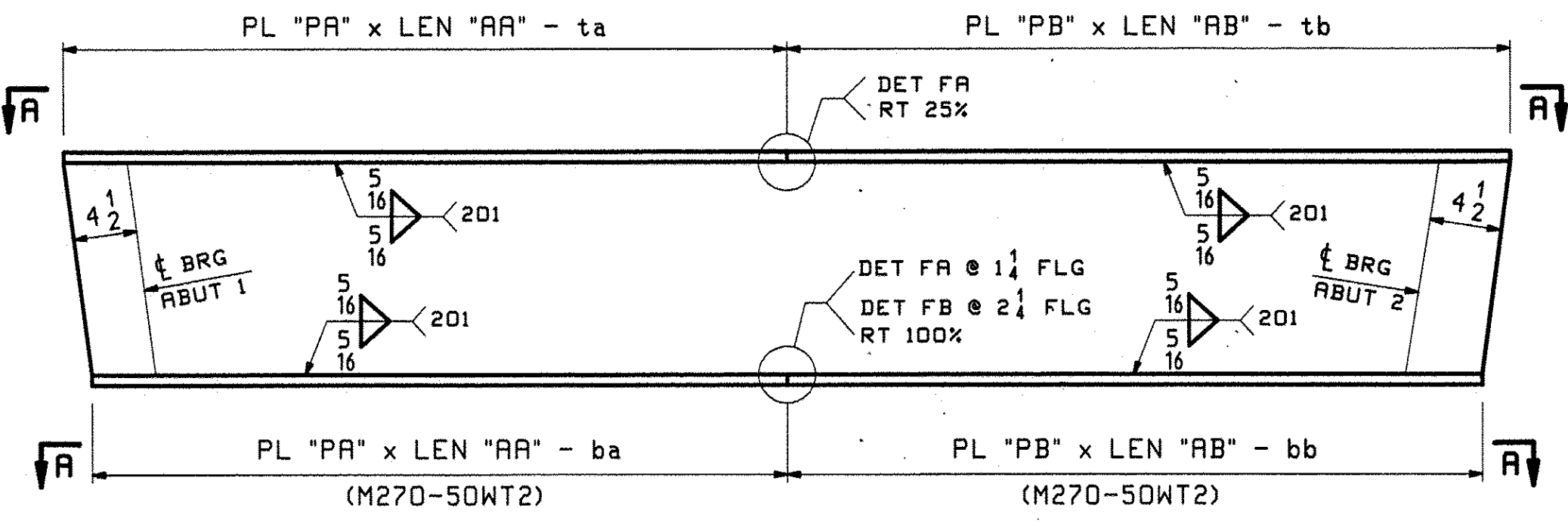
00 P:\1\Bridges\3_2010\025\025.DWG 11/18/10 11:45 AM



SECTION A-A

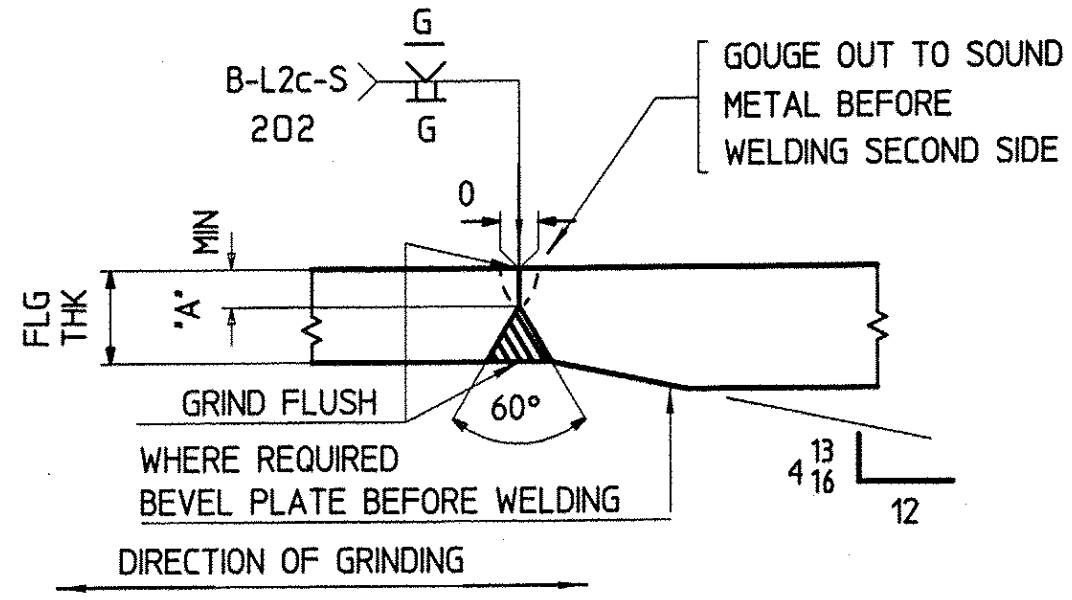
LOCATION	RAD	ARC	CHD	AA	AB	EA	A1	A2	A3	A4	A5	A	CA	EB	B1	B2	B3	B4	B5	B	CB	ECL	ECR	WL1	WL2	HD1
1G1 TOP FLG	552.21	121'-10 ¹ / ₄	121'-7 ⁵ / ₁₆	43'-6	78'-4 ¹ / ₄	3 ³ / ₈	5 ¹ / ₈	4 ¹⁵ / ₁₆	4 ⁵ / ₁₆	3 ⁵ / ₁₆	1 ⁷ / ₈	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-4 ¹¹ / ₁₆	1'-4	1'-2	10 ¹¹ / ₁₆	6	7'-9 ¹⁵ / ₁₆	78'-3 ⁷ / ₁₆	1	1	43'-4 ⁹ / ₁₆	78'-2 ³ / ₄	3'-1
1G1 BTM FLG	552.21	121'-9 ¹ / ₈	121'-6 ³ / ₁₆	43'-6	78'-3 ¹ / ₈	3 ³ / ₈	5 ¹ / ₈	4 ¹⁵ / ₁₆	4 ⁵ / ₁₆	3 ⁵ / ₁₆	1 ⁷ / ₈	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-4 ⁵ / ₈	1'-3 ¹⁵ / ₁₆	1'-2	10 ⁵ / ₈	6	7'-9 ¹³ / ₁₆	78'-2 ⁵ / ₈	1	1	43'-4 ⁹ / ₁₆	78'-1 ⁵ / ₈	3'-0 ¹⁵ / ₁₆
2G2 TOP FLG	558.21	121'-6 ⁷ / ₁₆	121'-3 ⁹ / ₁₆	43'-6	78'-0 ⁷ / ₁₆	3 ³ / ₈	5 ¹ / ₁₆	4 ⁷ / ₈	4 ¹ / ₄	3 ¹ / ₄	1 ¹³ / ₁₆	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-4 ³ / ₈	1'-3 ¹¹ / ₁₆	1'-1 ³ / ₄	10 ¹ / ₂	5 ⁷ / ₈	7'-9 ⁹ / ₁₆	77'-11 ¹¹ / ₁₆	1	1	43'-4 ⁵ / ₈	77'-10 ¹⁵ / ₁₆	3'-0 ⁷ / ₁₆
2G2 BTM FLG	558.21	121'-5 ¹ / ₄	121'-2 ³ / ₈	43'-6	77'-11 ¹ / ₄	3 ³ / ₈	5 ¹ / ₁₆	4 ⁷ / ₈	4 ¹ / ₄	3 ¹ / ₄	1 ¹³ / ₁₆	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-4 ⁵ / ₁₆	1'-3 ¹¹ / ₁₆	1'-1 ¹¹ / ₁₆	10 ⁷ / ₁₆	5 ⁷ / ₈	7'-9 ⁷ / ₁₆	77'-10 ¹ / ₂	1	1	43'-4 ⁵ / ₈	77'-9 ³ / ₄	3'-0 ³ / ₈
3G3 TOP FLG	564.21	121'-2 ³ / ₄	120'-11 ¹⁵ / ₁₆	43'-6	77'-8 ³ / ₄	3 ³ / ₈	5	4 ¹³ / ₁₆	4 ¹ / ₄	3 ³ / ₁₆	1 ¹³ / ₁₆	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-4 ¹ / ₁₆	1'-3 ⁷ / ₁₆	1'-1 ¹ / ₂	10 ¹ / ₄	5 ¹³ / ₁₆	7'-9 ³ / ₁₆	77'-8	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	43'-4 ⁵ / ₈	77'-7 ⁵ / ₁₆	2'-11 ¹⁵ / ₁₆
3G3 BTM FLG	564.21	121'-1 ⁹ / ₁₆	120'-10 ³ / ₄	43'-6	77'-7 ⁹ / ₁₆	3 ³ / ₈	5	4 ¹³ / ₁₆	4 ¹ / ₄	3 ³ / ₁₆	1 ¹³ / ₁₆	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-4	1'-3 ³ / ₈	1'-1 ⁷ / ₁₆	10 ¹ / ₄	5 ³ / ₄	7'-9 ¹ / ₁₆	77'-6 ¹³ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	43'-4 ⁵ / ₈	77'-6 ¹ / ₈	2'-11 ⁷ / ₈
4G4 TOP FLG	570.21	120'-11 ¹ / ₄	120'-8 ¹ / ₂	43'-6	77'-5 ¹ / ₄	5 ¹ / ₁₆	5	4 ³ / ₄	4 ³ / ₁₆	3 ³ / ₁₆	1 ¹³ / ₁₆	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-3 ³ / ₄	1'-3 ¹ / ₈	1'-1 ¹ / ₄	10 ¹ / ₈	5 ¹¹ / ₁₆	7'-9 ⁷ / ₈	77'-4 ⁹ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	43'-4 ⁵ / ₈	77'-3 ⁷ / ₈	2'-11 ⁷ / ₁₆
4G4 BTM FLG	570.21	120'-10	120'-7 ⁵ / ₁₆	43'-6	77'-4	5 ¹ / ₁₆	5	4 ³ / ₄	4 ³ / ₁₆	3 ³ / ₁₆	1 ¹³ / ₁₆	4'-4 ³ / ₁₆	43'-5 ⁷ / ₈	5 ⁵ / ₈	1'-3 ³ / ₄	1'-3 ¹ / ₈	1'-1 ³ / ₁₆	10 ¹ / ₁₆	5 ¹¹ / ₁₆	7'-9 ³ / ₄	77'-3 ⁵ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	43'-4 ¹¹ / ₁₆	77'-2 ⁵ / ₈	2'-11 ³ / ₈
5G5 TOP FLG	576.21	120'-7 ⁷ / ₈	120'-5 ¹ / ₄	53'-0	67'-7 ⁷ / ₈	7 ¹ / ₁₆	7 ⁵ / ₁₆	7	6 ¹ / ₈	4 ¹¹ / ₁₆	2 ⁵ / ₈	5'-3 ⁹ / ₁₆	52'-11 ³ / ₄	1 ² / ₂	11 ¹⁵ / ₁₆	11 ⁷ / ₁₆	10	7 ⁵ / ₈	4 ⁵ / ₁₆	6'-9 ¹ / ₈	67'-7 ⁷ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	52'-10 ¹¹ / ₁₆	67'-6 ⁹ / ₁₆	3'-1 ⁵ / ₁₆
5G5 BTM FLG	576.21	120'-6 ⁹ / ₁₆	120'-3 ¹⁵ / ₁₆	53'-0	67'-6 ⁹ / ₁₆	7 ¹ / ₁₆	7 ⁵ / ₁₆	7	6 ¹ / ₈	4 ¹¹ / ₁₆	2 ⁵ / ₈	5'-3 ⁹ / ₁₆	52'-11 ³ / ₄	1 ² / ₂	11 ⁷ / ₈	11 ³ / ₈	10	7 ⁵ / ₈	4 ¹ / ₄	6'-9	67'-6 ⁸ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	52'-10 ¹¹ / ₁₆	67'-5 ¹ / ₄	3'-1 ¹ / ₄
6G6 TOP FLG	582.21	120'-4 ¹¹ / ₁₆	120'-2 ¹ / ₈	53'-0	67'-4 ¹¹ / ₁₆	7 ¹ / ₁₆	7 ¹ / ₄	6 ¹⁵ / ₁₆	6 ¹ / ₁₆	4 ⁵ / ₈	2 ⁵ / ₈	5'-3 ⁹ / ₁₆	52'-11 ³ / ₄	1 ² / ₂	11 ¹¹ / ₁₆	11 ¹ / ₄	9 ¹³ / ₁₆	7 ¹ / ₂	4 ³ / ₁₆	6'-9 ¹³ / ₁₆	67'-4 ¹ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	52'-10 ³ / ₄	67'-3 ³ / ₈	3'-0 ³ / ₄
6G6 BTM FLG	582.21	120'-3 ⁵ / ₁₆	120'-0 ³ / ₄	53'-0	67'-3 ⁵ / ₁₆	7 ¹ / ₁₆	7 ¹ / ₄	6 ¹⁵ / ₁₆	6 ¹ / ₁₆	4 ⁵ / ₈	2 ⁵ / ₈	5'-3 ⁹ / ₁₆	52'-11 ³ / ₄	1 ² / ₂	11 ¹¹ / ₁₆	11 ³ / ₁₆	9 ¹³ / ₁₆	7 ⁷ / ₁₆	4 ³ / ₁₆	6'-9 ¹¹ / ₁₆	67'-2 ⁷ / ₈	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	52'-10 ³ / ₄	67'-2	3'-0 ¹¹ / ₁₆
7G7 TOP FLG	588.21	120'-1 ⁹ / ₁₆	119'-11 ¹ / ₁₆	53'-0	67'-1 ⁹ / ₁₆	3 ³ / ₈	7 ³ / ₁₆	6 ⁷ / ₈	6	4 ⁹ / ₁₆	2 ⁹ / ₁₆	5'-3 ⁹ / ₁₆	52'-11 ¹³ / ₁₆	1 ² / ₂	11 ² / ₂	11	9 ⁵ / ₈	7 ³ / ₈	4 ¹ / ₈	6'-8 ¹ / ₂	67'-1 ⁸ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	52'-10 ³ / ₄	67'-0 ⁵ / ₁₆	3'-0 ¹ / ₄
7G7 BTM FLG	588.21	120'-0	119'-9 ¹ / ₂	53'-0	67'-0	3 ³ / ₈	7 ³ / ₁₆	6 ⁷ / ₈	6	4 ⁹ / ₁₆	2 ⁹ / ₁₆	5'-3 ⁹ / ₁₆	52'-11 ¹³ / ₁₆	1 ² / ₂	11 ⁷ / ₁₆	11	9 ⁵ / ₈	7 ⁵ / ₁₆	4 ¹ / ₈	6'-8 ³ / ₈	66'-11 ⁹ / ₁₆	15 ¹⁵ / ₁₆	15 ¹⁵ / ₁₆	52'-10 ³ / ₄	66'-10 ³ / ₄	3'-0 ³ / ₁₆

LOCATION	PL PA	PL PB
1G1 TOP FLG	PL 7 ⁷ / ₈ x 18-ta (3/E)	PL 7 ⁷ / ₈ x 18-tb (2/N)
1G1 BTM FLG	PL 1 ¹ / ₄ x 18-ba (1/S)	PL 1 ¹ / ₄ x 18-bb (1/J)
2G2 TOP FLG	PL 7 ⁷ / ₈ x 18-ta (3/E)	PL 7 ⁷ / ₈ x 18-tb (2/O)
2G2 BTM FLG	PL 1 ¹ / ₄ x 18-ba (1/S)	PL 1 ¹ / ₄ x 18-bb (1/L)
3G3 TOP FLG	PL 7 ⁷ / ₈ x 18-ta (3/E)	PL 7 ⁷ / ₈ x 18-tb (2/S)
3G3 BTM FLG	PL 1 ¹ / ₄ x 18-ba (1/S)	PL 1 ¹ / ₄ x 18-bb (1/N)
4G4 TOP FLG	PL 7 ⁷ / ₈ x 18-ta (3/E)	PL 7 ⁷ / ₈ x 18-tb (2/U)
4G4 BTM FLG	PL 1 ¹ / ₄ x 18-ba (1/S)	PL 1 ¹ / ₄ x 18-bb (1/O)
5G5 TOP FLG	PL 7 ⁷ / ₈ x 18-ta (3/C)	PL 7 ⁷ / ₈ x 18-tb (2/W)
5G5 BTM FLG	PL 2 ¹ / ₄ x 18-ba (1/G)	PL 2 ¹ / ₄ x 18-bb (1/A)
6G6 TOP FLG	PL 7 ⁷ / ₈ x 18-ta (3/C)	PL 7 ⁷ / ₈ x 18-tb (2/Y)
6G6 BTM FLG	PL 2 ¹ / ₄ x 18-ba (1/G)	PL 2 ¹ / ₄ x 18-bb (1/C)
7G7 TOP FLG	PL 7 ⁷ / ₈ x 18-ta (3/C)	PL 7 ⁷ / ₈ x 18-tb (3/A)
7G7 BTM FLG	PL 2 ¹ / ₄ x 18-ba (1/G)	PL 2 ¹ / ₄ x 18-bb (1/E)

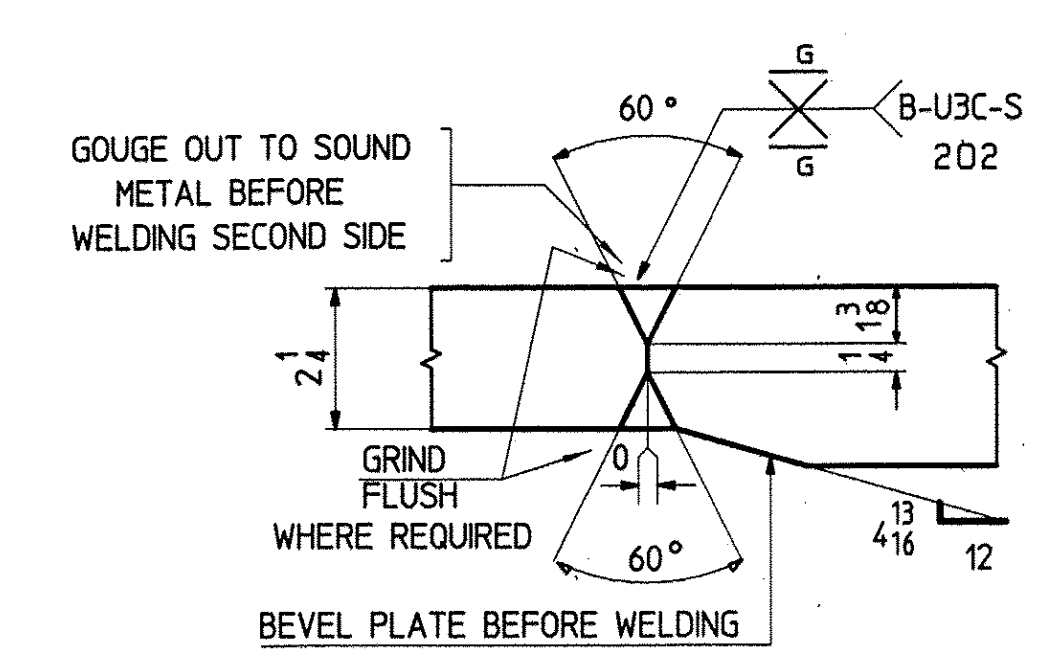


FLANGE DIAGRAM FOR 1G1 - 7G7

FLG THK	'A'
7 ⁷ / ₈	1 ¹ / ₄
1 ¹ / ₄	3 ³ / ₈



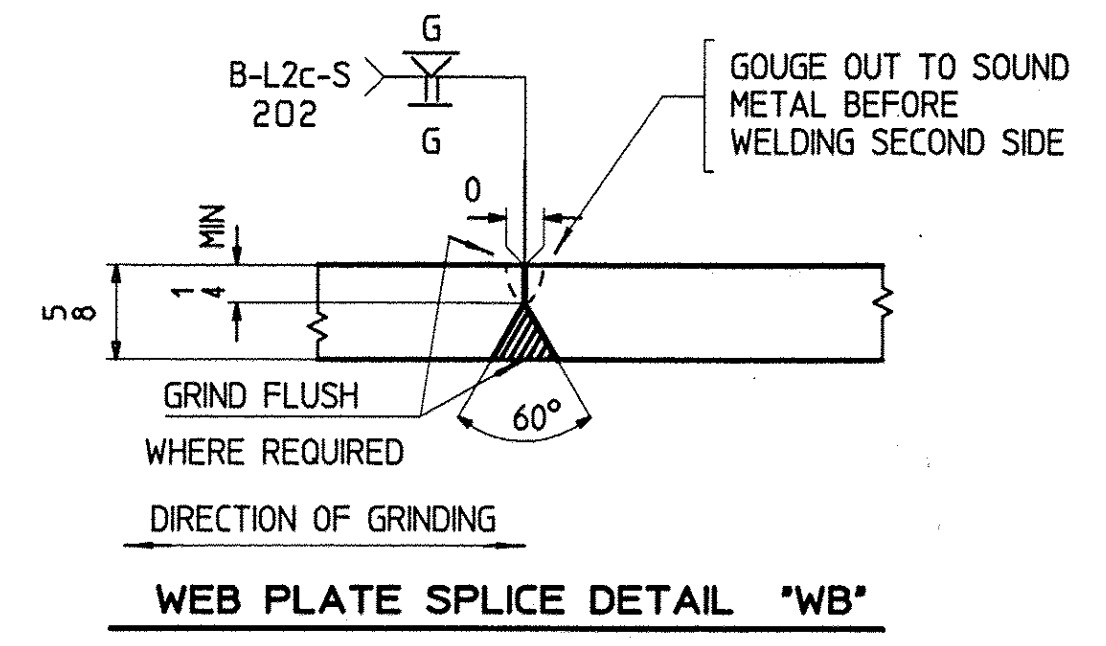
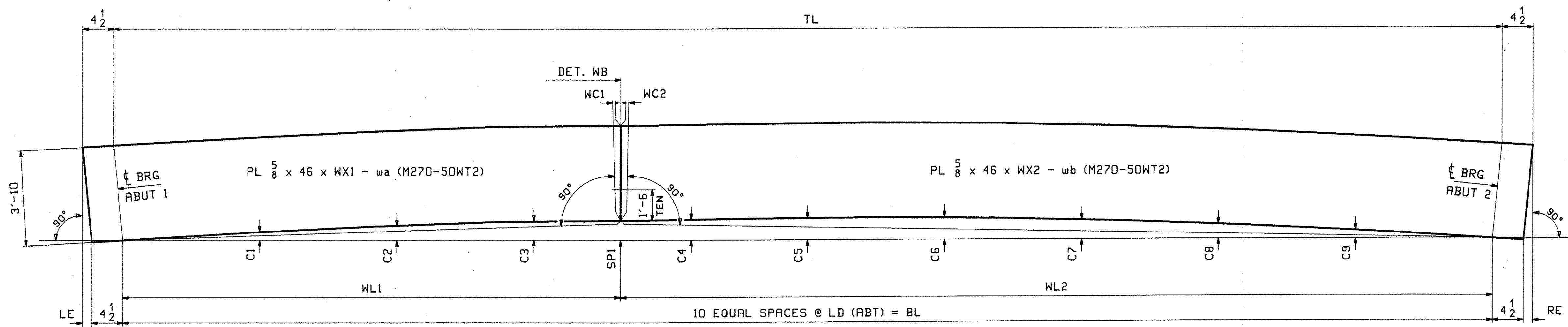
FLANGE PLATE SPLICE DETAIL 'FA'



FLANGE PLATE SPLICE DETAIL 'FB'

FOR GENERAL NOTES SEE SHEET GNI

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N)		SSPC-SP8/10		N/A		N/A
DESCRIPTION: FLANGE DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX. (207) 282-1179			
STRUCTURE: VT 103 over Middle Branch Williams Rv.				DRAWN: TG		DATE: 11/18
Bridge 9				CHKD: DO		DATE: 11/30
CHESTER				JOB NO. 476		DWG NO. F1
County of Windsor				CUSTOMER: Cold River Bridges		REV. 1



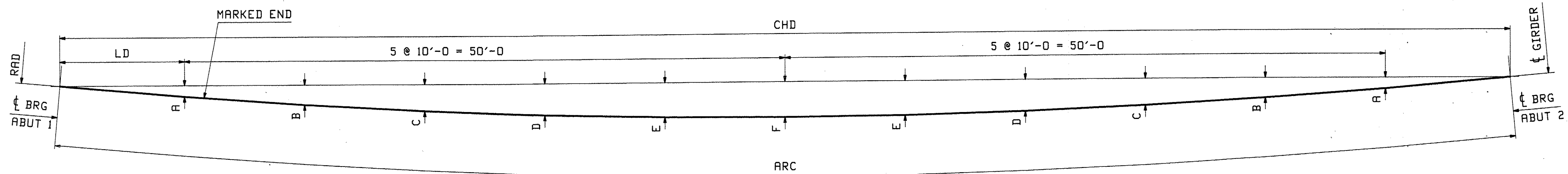
CAMBER DIAGRAM FOR 1G1 - 7G7

MARK	TL	BL	LE	RE	WL1	WL2	WX1	WX2	SP1	WC1	WC2	LD	C1	C2	C3	C4	C5	C6	C7	C8	C9	PG/LINE	PG/LINE
1G1	121'-1 1/4	121'-0 1/8	1 1/16	1 1/16	41'-1 1/2	79'-10 5/8	41'-7 1/8	80'-3 5/8	8 15/16	13 1/16	7 1/16	12'-1 1/4	3 7/16	6 1/4	8 7/16	9 3/4	10 3/16	9 13/16	8 1/2	6 5/16	3 1/2	2 / L	1 / U
2G2	120'-9 7/16	120'-8 1/4	1 1/16	1 1/8	41'-1 1/2	79'-6 3/4	41'-7 1/8	79'-11 3/4	9 3/16	7 1/8	7 1/16	12'-0 7/8	3 9/16	6 7/16	8 5/8	10	10 3/8	9 15/16	8 5/8	6 3/8	3 1/2	2 / L	1 / W
3G3	120'-5 3/4	120'-4 9/16	1 1/16	1 1/8	41'-1 1/2	79'-3 1/16	41'-7 1/8	79'-8 1/16	9 7/16	7 1/8	7 1/16	12'-0 1/2	3 11/16	6 5/8	8 7/8	10 1/4	10 5/8	10 1/8	8 3/4	6 1/2	3 1/2	2 / L	1 / Y
4G4	120'-2 1/4	120'-1	1 1/16	3 1/16	41'-1 1/2	78'-11 1/2	41'-7 3/16	79'-4 1/2	9 11/16	7 1/8	1 1/2	12'-0 1/8	3 3/4	6 13/16	9 1/8	10 1/2	10 15/16	10 3/8	8 7/8	6 9/16	3 9/16	2 / L	2 / R
5G5	119'-10 7/8	119'-9 9/16	1 1/16	1 1/4	50'-7 1/2	69'-2 1/16	51'-1 3/16	69'-7 1/4	10 15/16	13 1/16	5 1/8	11'-11 3/4	3 7/8	6 15/16	9 5/16	10 13/16	11 1/4	10 11/16	9 1/8	6 3/4	3 11/16	2 / J	2 / G
6G6	119'-7 11/16	119'-6 5/16	1 1/16	5 1/16	50'-7 1/2	68'-10 13/16	51'-1 3/16	69'-4	11 1/4	7 1/8	5 1/8	11'-11 3/8	3 15/16	7 1/8	9 5/8	11 1/8	11 1/16	11 1/16	9 1/2	7	3 13/16	2 / J	2 / E
7G7	119'-4 9/16	119'-3	1 1/16	1 1/2	50'-7 1/2	68'-7 1/2	51'-1 3/16	69'-0 3/4	11 9/16	7 1/8	5 1/8	11'-11 1/8	4	7 5/16	9 7/8	11 7/16	11 15/16	11 7/16	9 7/8	7 5/16	4 1/16	2 / J	2 / C

FOR GENERAL NOTES SEE SHEET GNI

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50WT2		SSPC-SP8/0		N/A		N/A
DESCRIPTION: CAMBER DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE:			DRAWN:	DATE:		
VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor			TG	11/18		
			CHKD:	DATE:		
			DO	11/30		
LOCATION: Town of Chester			JOB NO.	DWG NO.		
PROJ NO. BRF 025-1(37)			476	C1		
CUSTOMER: Cold River Bridges				REV.	△	

10 171 Dec 3, 2010 09:35:51 PM c:\pwworking\casco\proj\025\c1.rvt



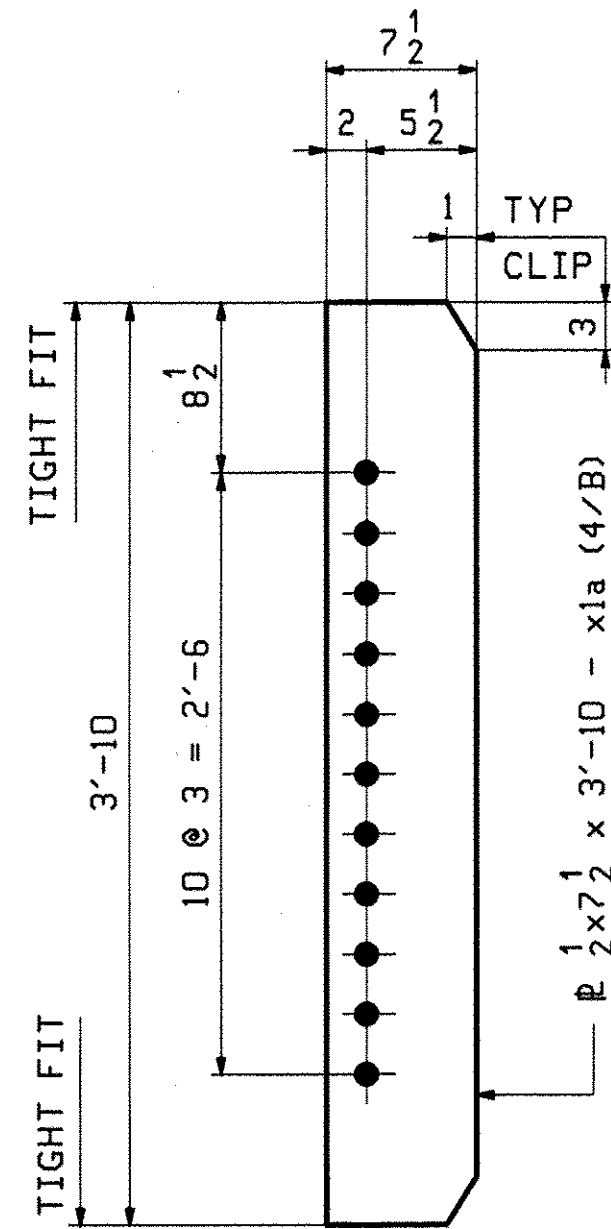
HEAT CURVING DIAGRAM FOR 1G1 - 7G7

MARK	ARC	CHD	RAD	LD	A	B	C	D	E	F
1G1	121'-0 ¹ / ₈	120'-9 ¹ / ₄	552'-2 ¹ / ₂	10'-4 ⁵ / ₈	1'-0 ¹ / ₂	1'-10 ⁵ / ₁₆	2'-5 ¹⁵ / ₁₆	2'-11 ³ / ₈	3'-2 ⁵ / ₈	3'-3 ³ / ₄
2G2	120'-8 ¹ / ₄	120'-5 ⁷ / ₁₆	558'-2 ¹ / ₂	10'-2 ¹¹ / ₁₆	1'-0 ³ / ₁₆	1'-9 ⁷ / ₁₆	2'-5 ⁷ / ₁₆	2'-10 ¹³ / ₁₆	3'-2	3'-3 ¹ / ₈
3G3	120'-4 ⁹ / ₁₆	120'-1 ¹³ / ₁₆	564'-2 ¹ / ₂	10'-0 ¹⁵ / ₁₆	11 ⁷ / ₈	1'-9 ⁷ / ₁₆	2'-4 ¹⁵ / ₁₆	2'-10 ¹ / ₄	3'-1 ⁷ / ₁₆	3'-2 ¹ / ₂
4G4	120'-1	119'-10 ⁵ / ₁₆	570'-2 ¹ / ₂	9'-11 ³ / ₁₆	11 ⁹ / ₈	1'-9 ¹ / ₁₆	2'-4 ⁷ / ₁₆	2'-9 ¹¹ / ₁₆	3'-0 ¹³ / ₁₆	3'-1 ⁷ / ₈
5G5	119'-9 ⁹ / ₁₆	119'-7	576'-2 ¹ / ₂	9'-9 ¹ / ₂	11 ¹ / ₄	1'-8 ⁵ / ₈	2'-3 ¹⁵ / ₁₆	2'-9 ³ / ₁₆	3'-0 ⁵ / ₁₆	3'-1 ⁵ / ₁₆
6G6	119'-6 ⁵ / ₁₆	119'-3 ¹³ / ₁₆	582'-2 ¹ / ₂	9'-7 ⁷ / ₈	10 ¹⁵ / ₁₆	1'-8 ¹ / ₄	2'-3 ¹ / ₂	2'-8 ⁵ / ₈	2'-11 ³ / ₄	3'-0 ³ / ₄
7G7	119'-3	119'-0 ⁹ / ₁₆	588'-2 ¹ / ₂	9'-6 ¹ / ₄	10 ¹¹ / ₁₆	1'-7 ⁷ / ₈	2'-3 ¹ / ₁₆	2'-8 ¹ / ₈	2'-11 ³ / ₁₆	3'-0 ¹ / ₄

12/30/10
 OPU

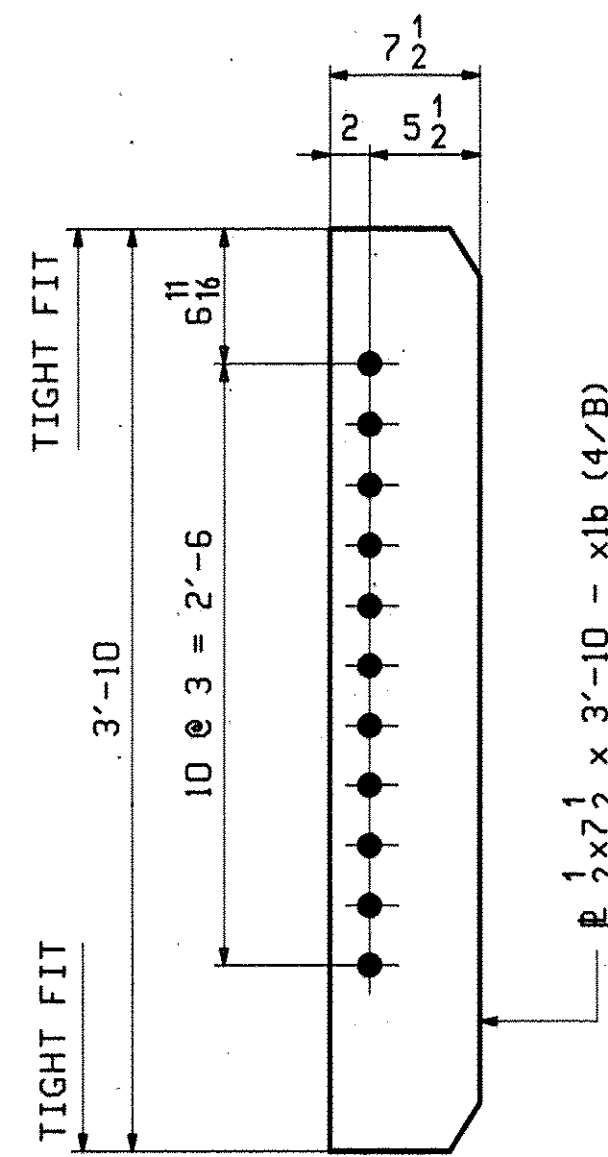
FOR GENERAL NOTES SEE SHEET GNI
 ALL DIMENSIONS ARE GIVEN AT THE BOTT OF WEB

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL:	SURFACE PREP. & PAINT:	HOLES:	SHOP BOLTS:			
		N/A	N/A			
DESCRIPTION: HEAT CURVING DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor					DRAWN:	DATE:
					TG	11/18
					CHKD:	DATE:
					DO	11/30
LOCATION: Town of Chester					JOB NO.	DWG NO.
PROJ NO. BRF 025-1(37)					476	HC1
CUSTOMER: Cold River Bridges					REV.	△



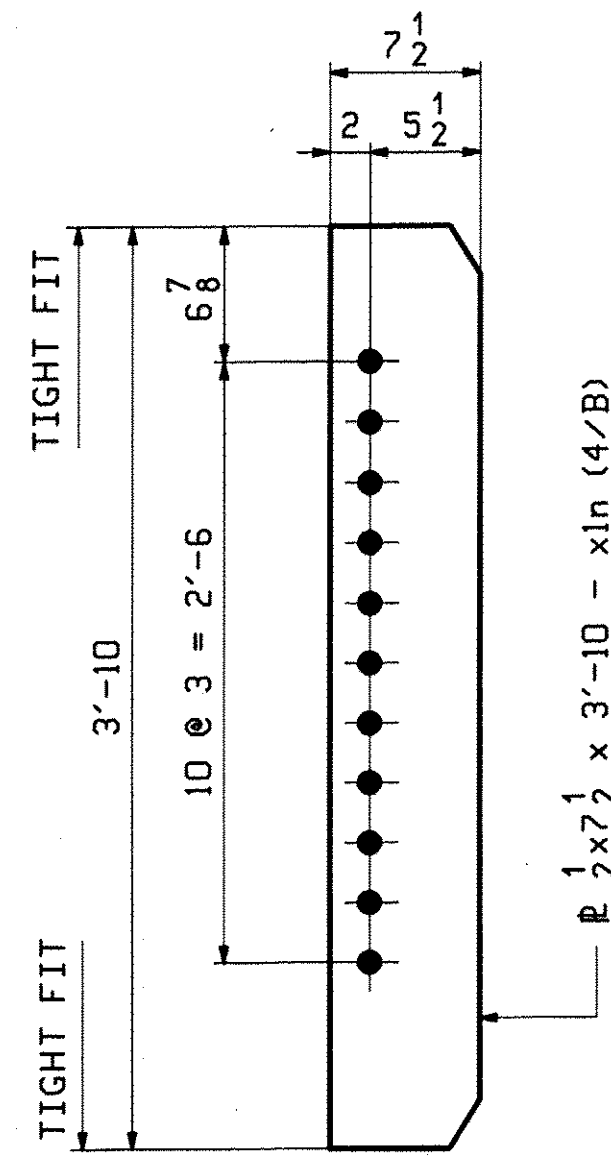
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W40x149 TO HIGH GIRDER



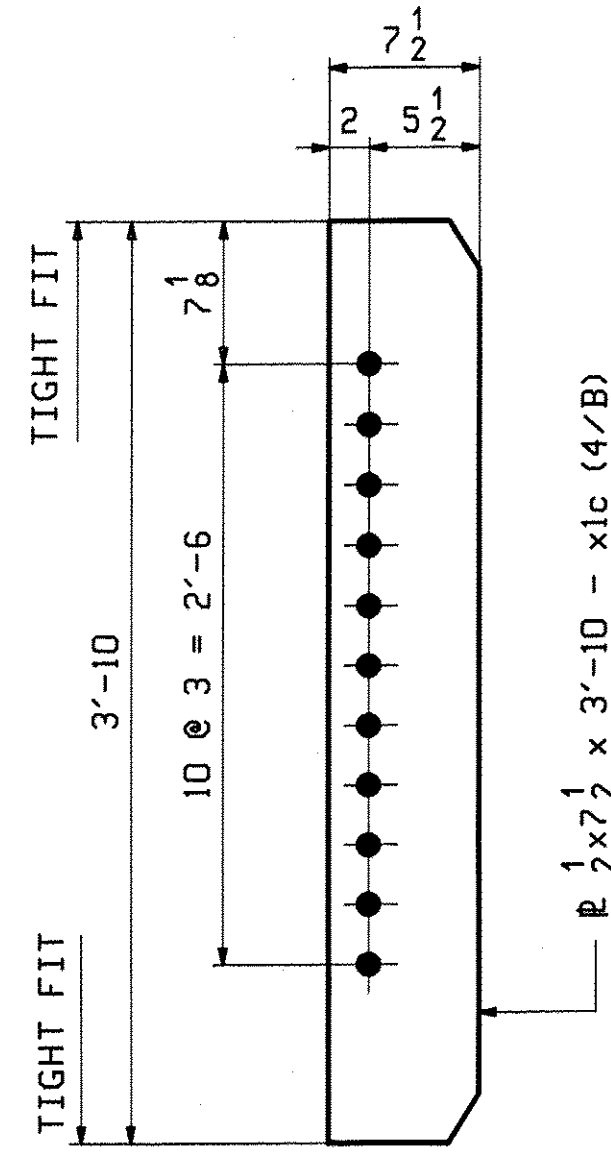
21 ~ CONN. STIFF ~ x1b

W40x149 TO LOW GIRDER
1/8" AVG DROP



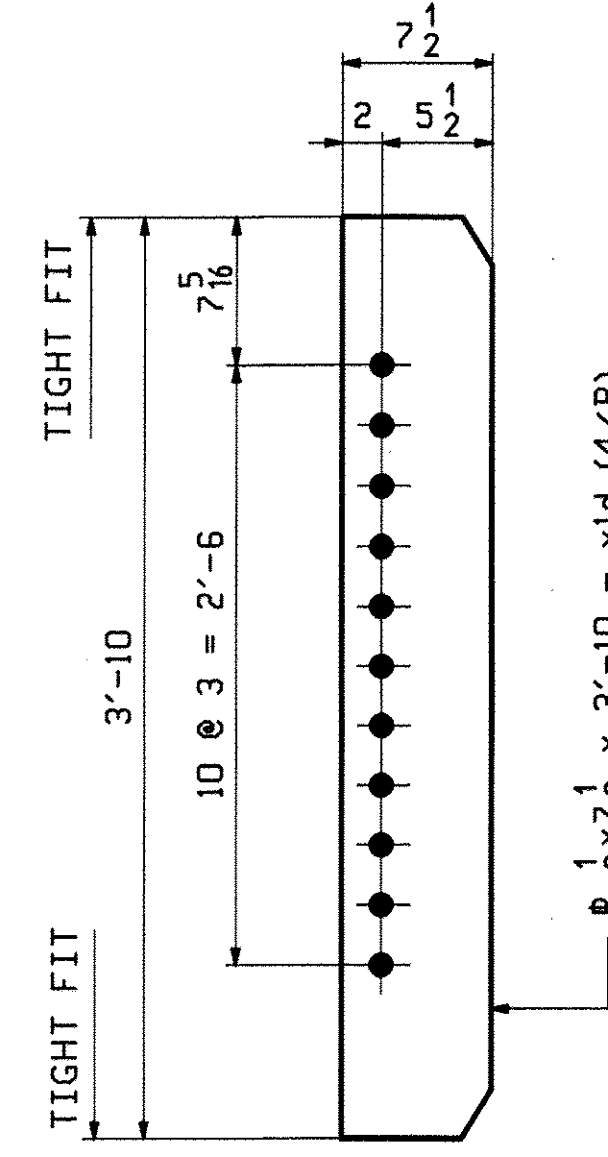
6 ~ CONN. STIFF ~ x1n

W40x149 TO LOW GIRDER
1/8" AVG DROP



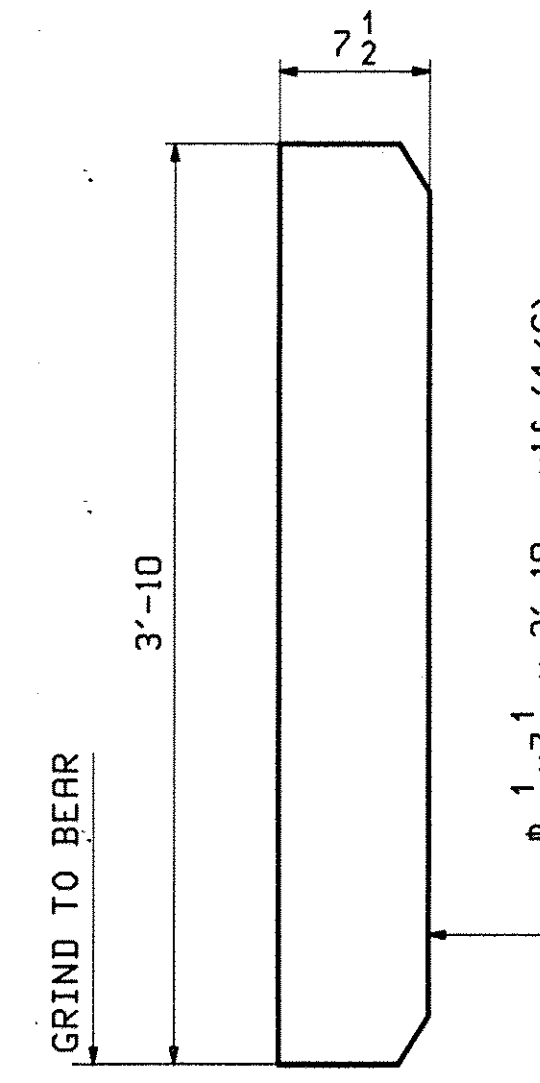
7 ~ CONN. STIFF ~ x1c

W40x149 TO LOW GIRDER
1/8" AVG DROP

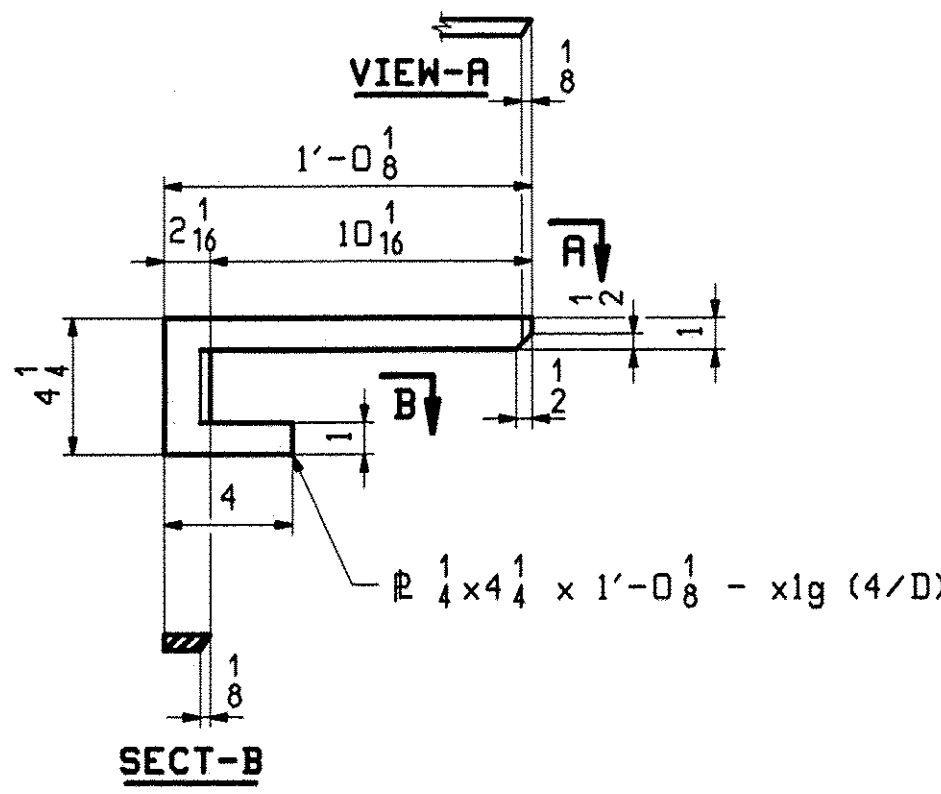


6 ~ CONN. STIFF ~ x1d

W40x149 TO LOW GIRDER
1/8" AVG DROP

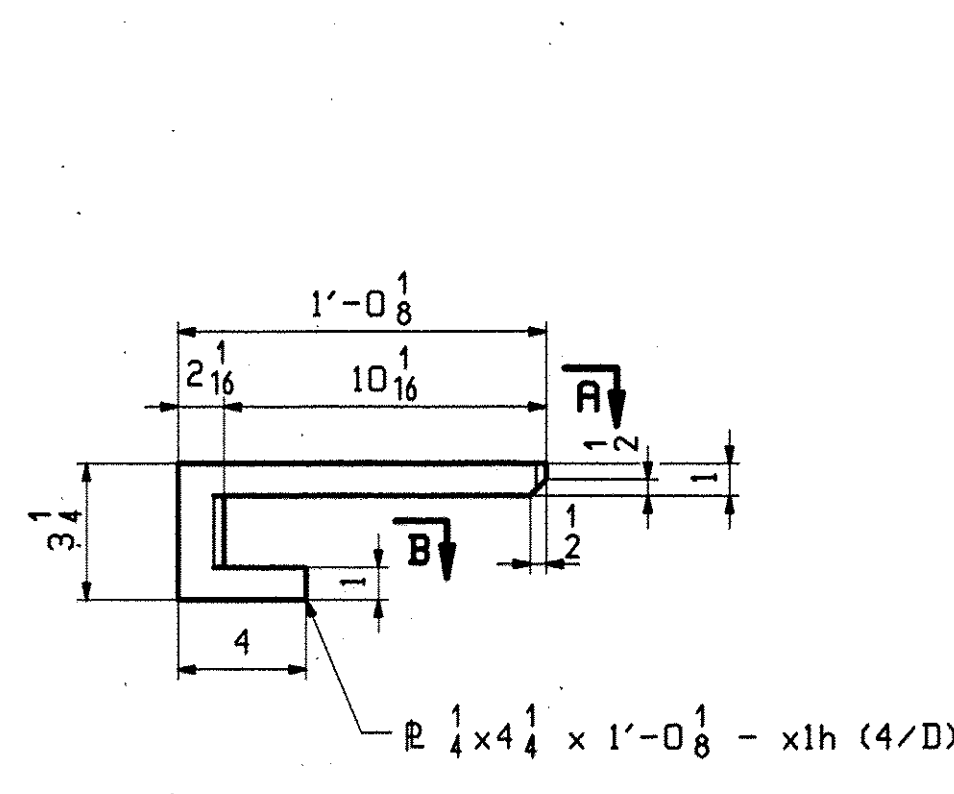


28 ~ BRG STIFF ~ x1f



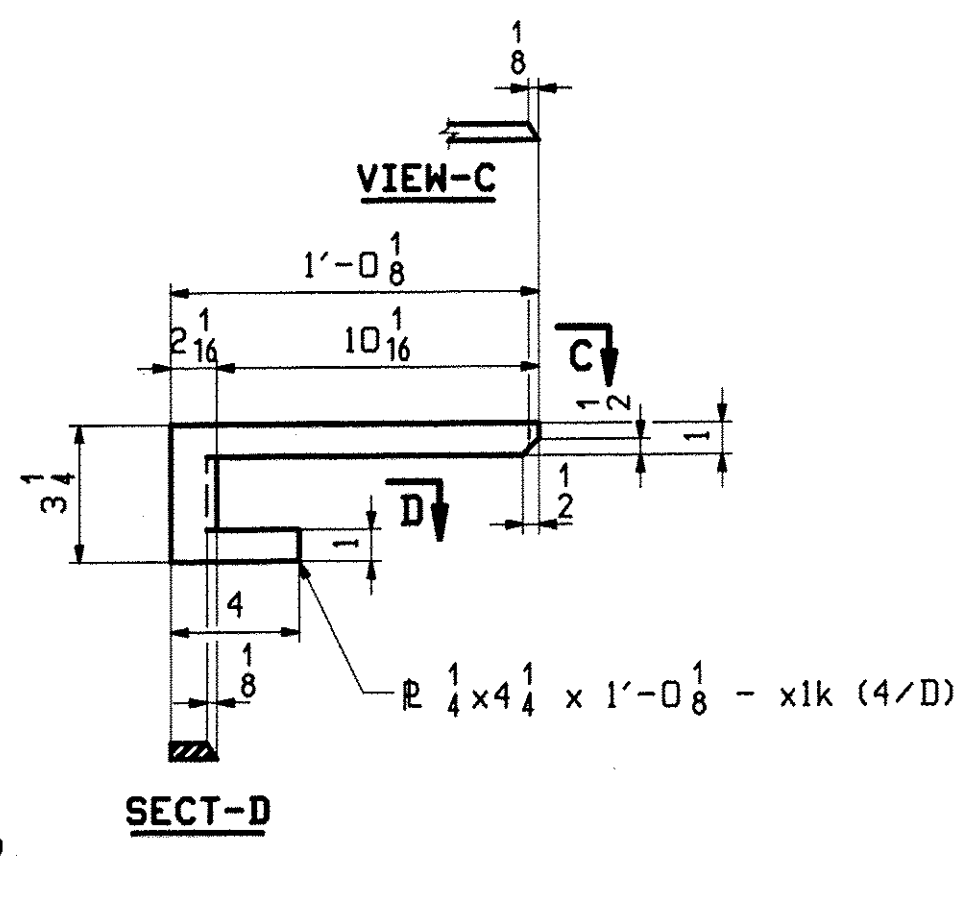
1 ~ DRIP BAR ~ x1g

(M270-GR50W)
LINE G7 NEAR ABUT 2



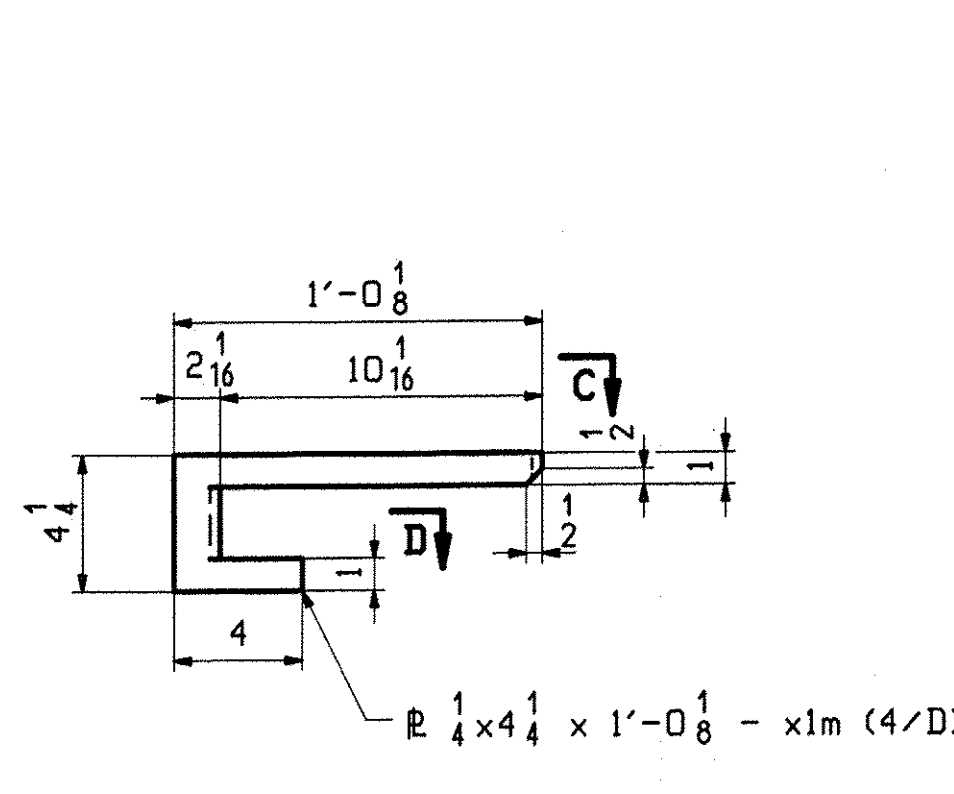
1 ~ DRIP BAR ~ x1h

(M270-GR50W)
LINE G1 NEAR ABUT 1



1 ~ DRIP BAR ~ x1k

(M270-GR50W)
LINE G1 NEAR ABUT 2



1 ~ DRIP BAR ~ x1m

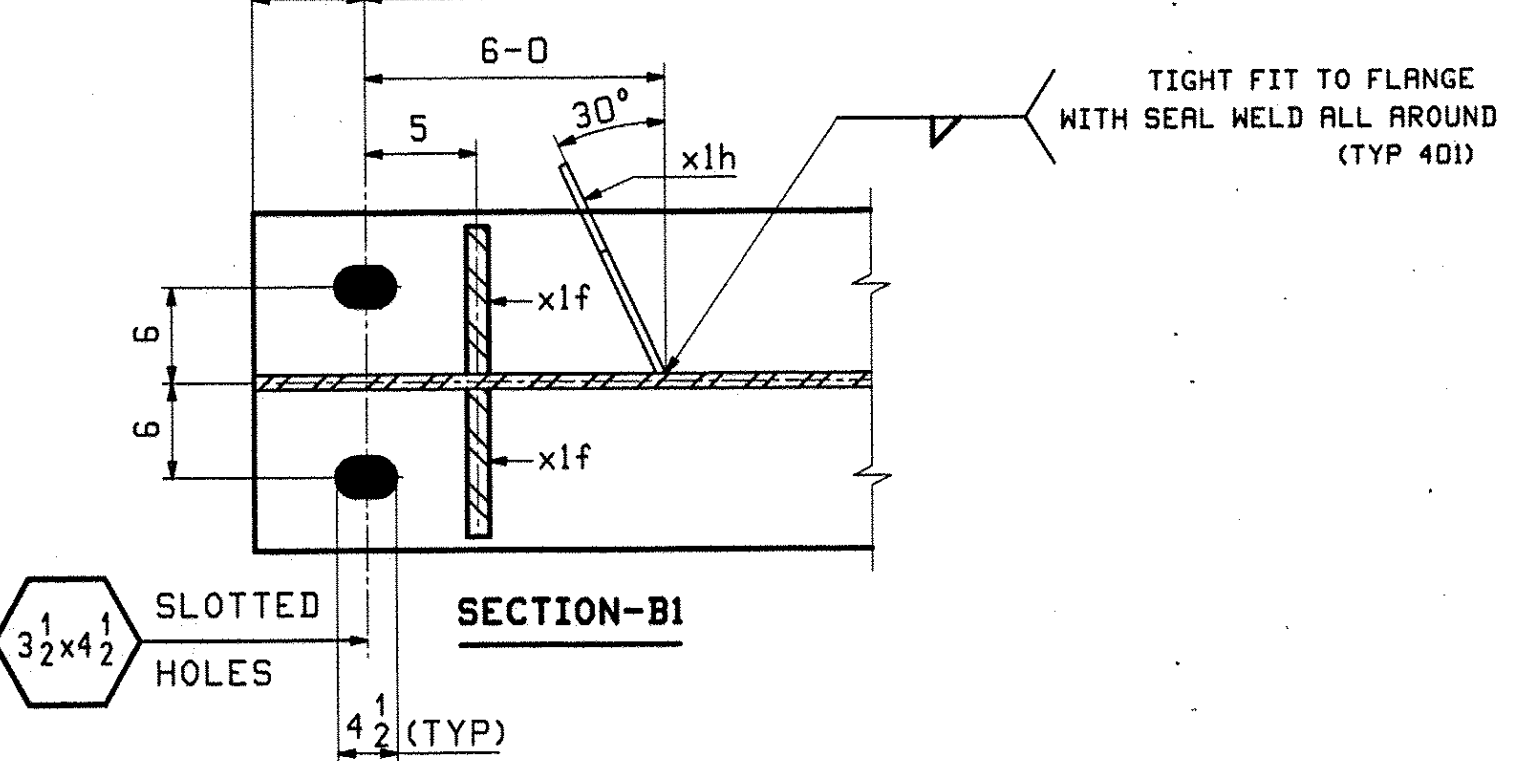
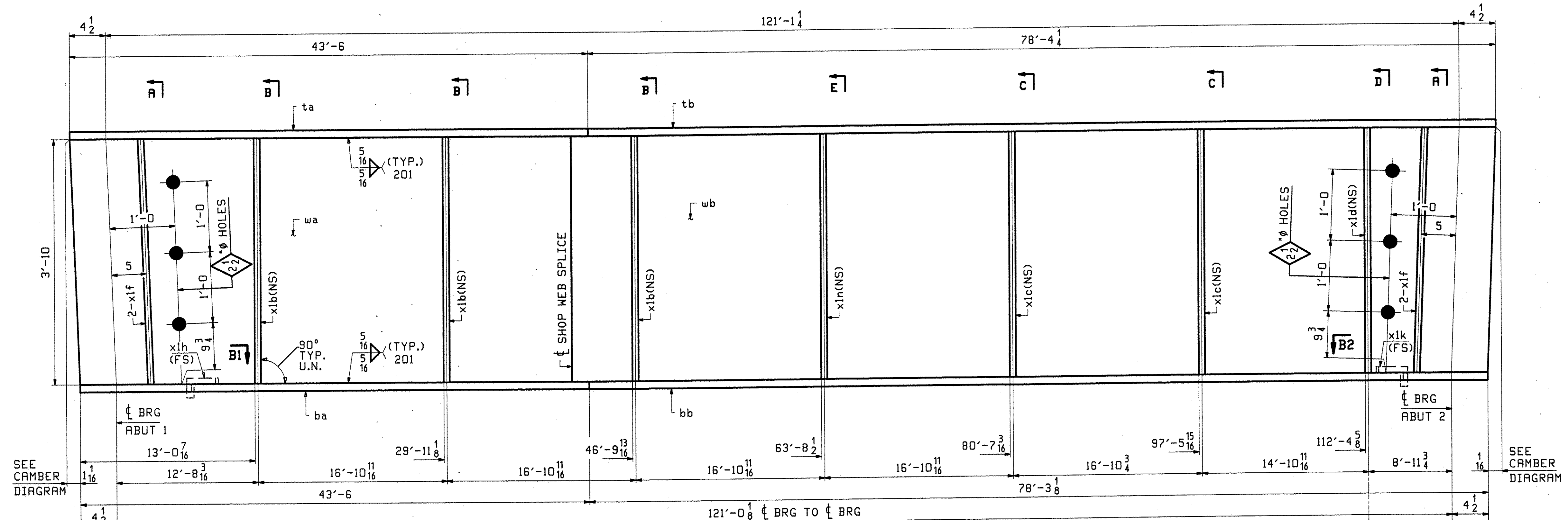
(M270-GR50W)
LINE G7 NEAR ABUT 1

REVISIONS
E.C. 12/30/10
APPROVED As Noted
BY CPW Date 12/30/10

FOR GENERAL NOTES SEE SHEET GNI

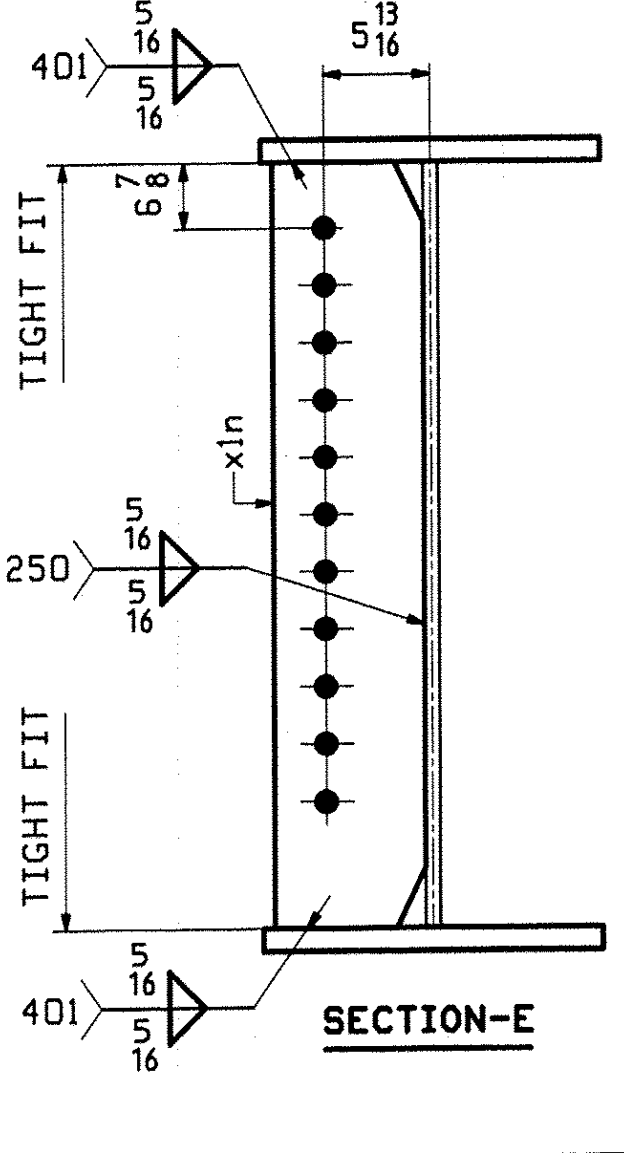
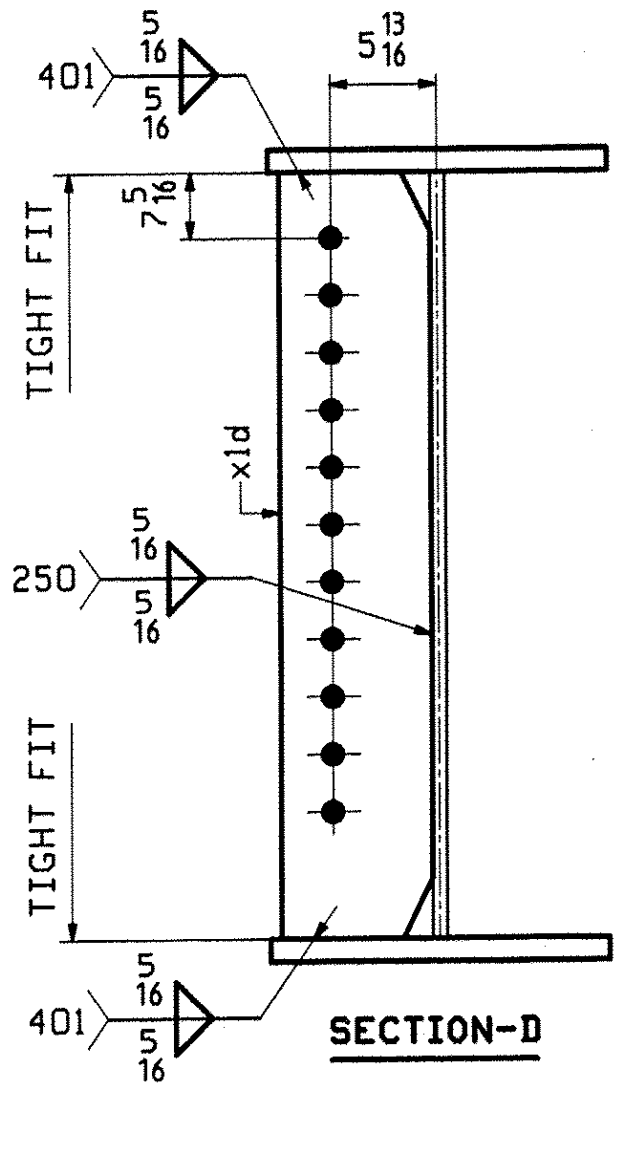
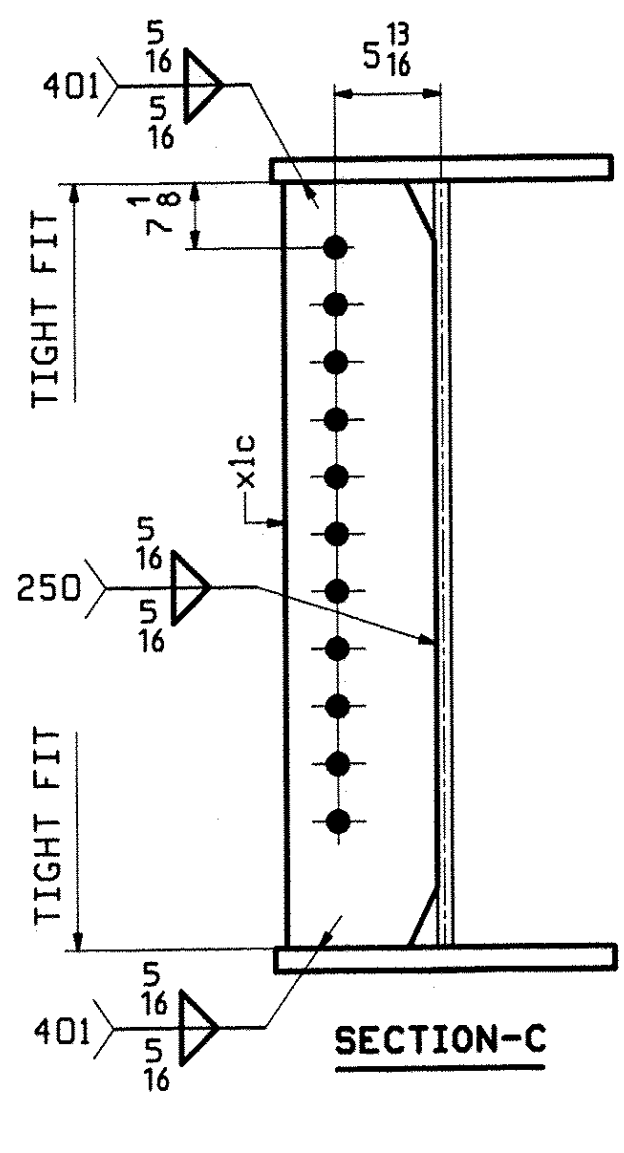
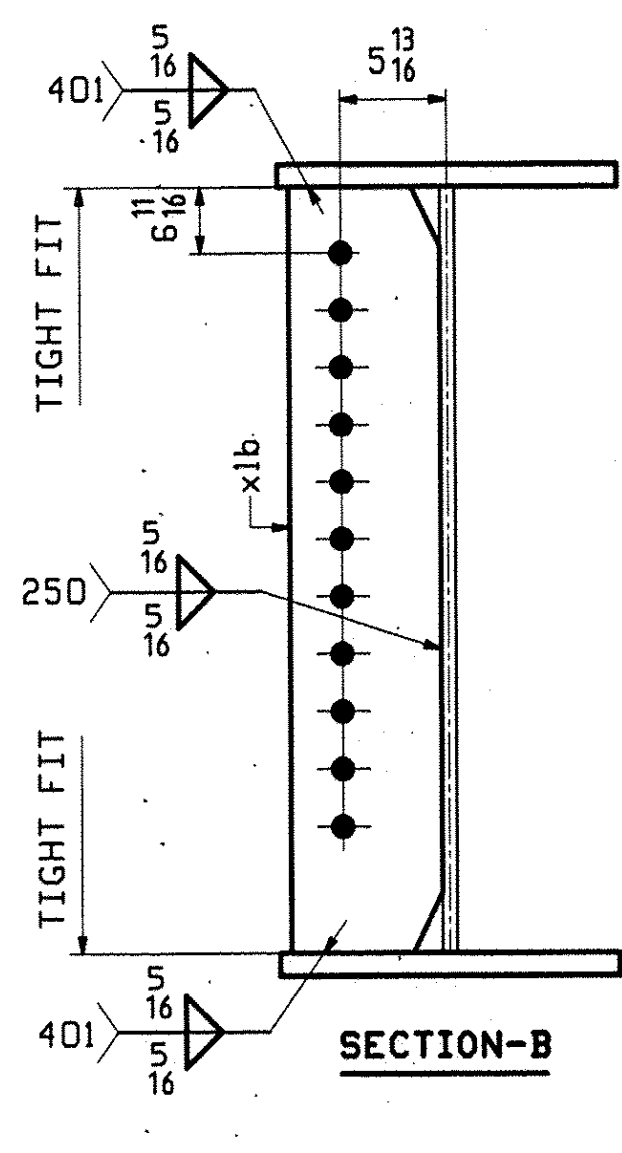
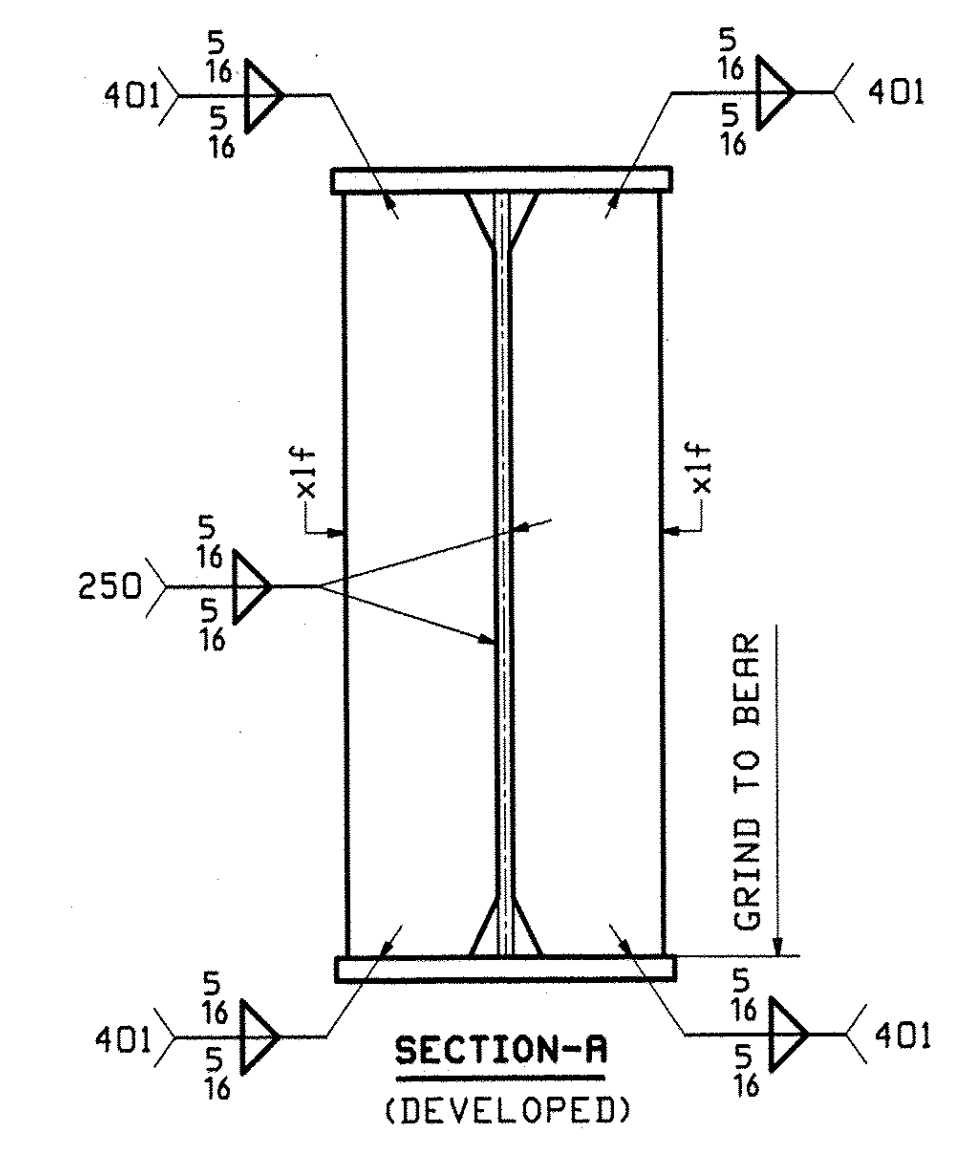
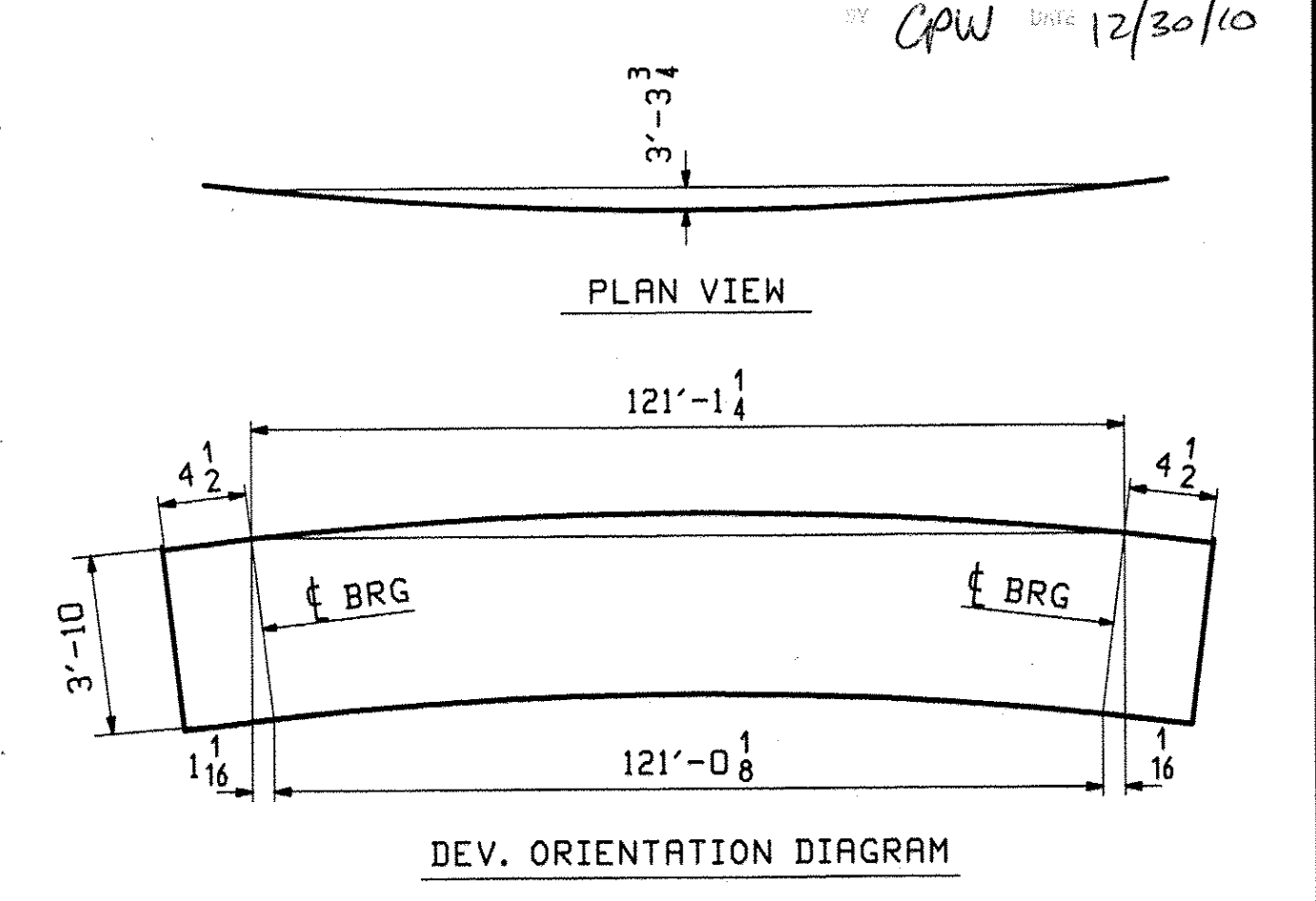
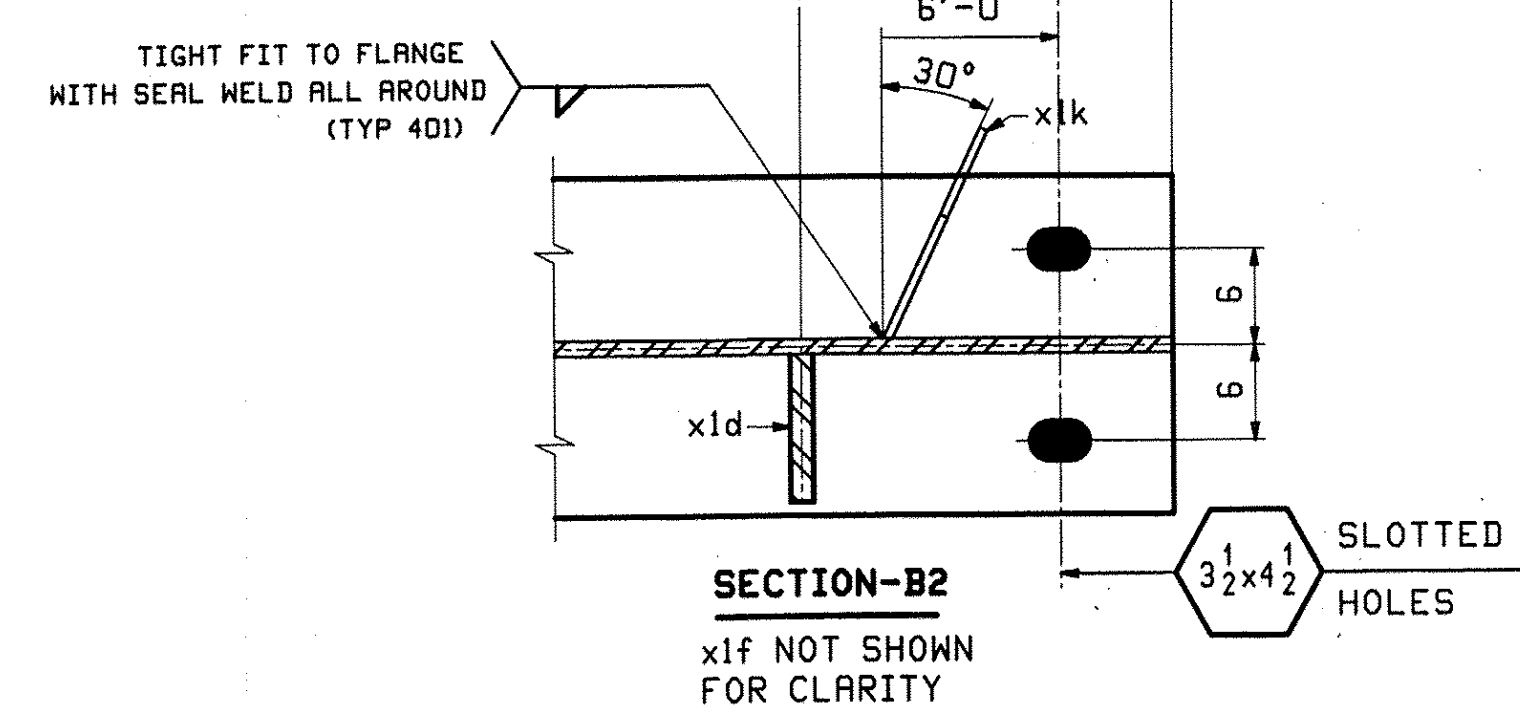
REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50WT2 (U.N)		SSPC-SP8/0		15- 16" Ø		N/A
DESCRIPTION: GIRDER STANDARDS						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX. (207) 282-1179			
STRUCTURE: VT 103 over Middle Branch Williams Rv.				DRAWN:	DATE:	
Bridge 9				TG	11/18	
CHESTER				CHKD:	DATE:	
County of Windsor				DO	11/30	
LOCATION: Town of Chester				JOB NO.	DWG NO.	
PROJ NO. BRF 025-1(37)				476	X1	
CUSTOMER: Cold River Bridges					REV. Δ	

BILL OF MATERIAL						JOB NO.	DRAWING NO.	REV.	
						476	1		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		IG1	1		GIRDER			28322	
2	L		1	ua	PL 5/8 x 46	41 7/8	M270-SQHT2		
1	U		1	ub	PL 3/8 x 46	80 3/8	M270-SQHT2		
3	E		1	ta	PL 3/8 x 18	43 6			
2	N		1	tb	PL 3/8 x 18	78 4 1/4			
1	S		1	ba	PL 1 1/4 x 18	43 6	M270-SQHT2		
1	J		1	bb	PL 1 1/4 x 18	78 3 3/8	M270-SQHT2		
4	B		3	x1b	PL 1/2 x 7 1/2	3 10	M270-SQHT2		
4	B		2	x1e	PL 1/2 x 7 1/2	3 10	M270-SQHT2		
4	B		1	x1d	PL 1/2 x 7 1/2	3 10	M270-SQHT2		
4	C		4	x1f	PL 2 x 7 1/2	3 10	M270-SQHT2		
4	D		1	x1h	PL 1/2 x 3 1/4	1 0 3/8			
4	D		1	x1k	PL 1/2 x 3 1/4	1 0 3/8			
4	B		1	x1n	PL 1/2 x 7 1/2	3 10	M270-SQHT2		



ONE - GIRDER - IG1 (DEV)

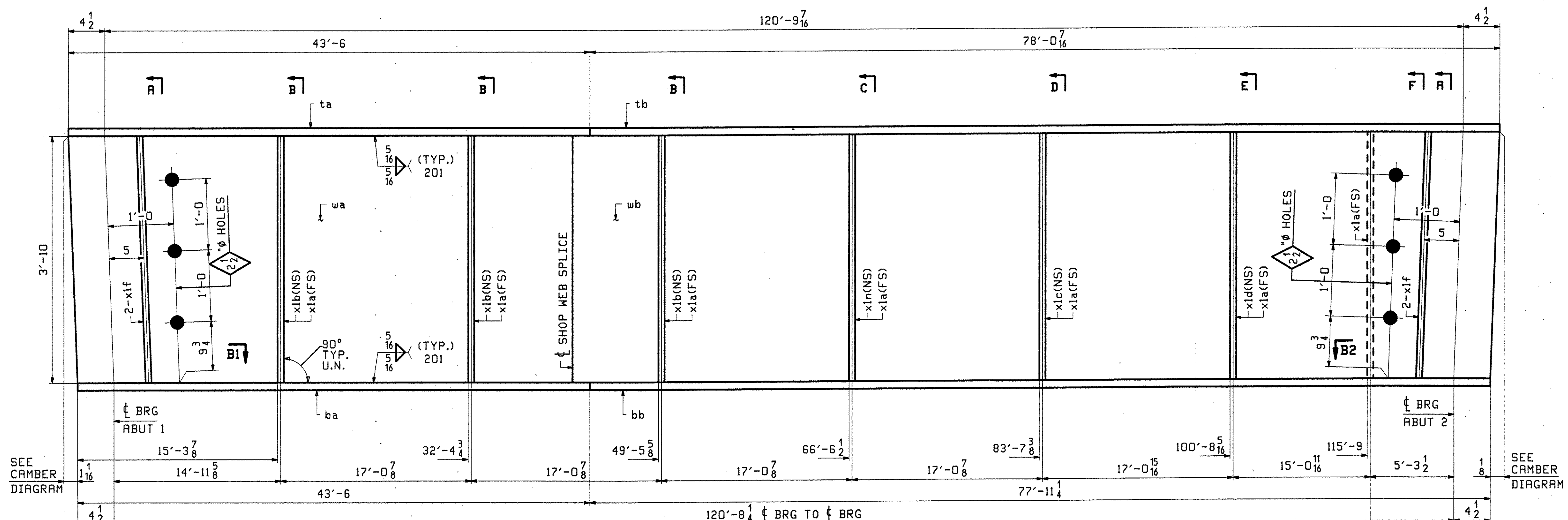
SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N)		SSPC-SP8/0		15/16" Ø (U.N)		N/A
DESCRIPTION: GIRDER IG1						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX (207) 282-1179			
STRUCTURE: VT 103 over Middle Branch Williams Rv.			DRAWN: TG		DATE: 11/19	
Bridge 9			CHKD: DO		DATE: 11/30	
CHESTER						
County of Windsor						
LOCATION: Town of Chester			JOB NO. 476		DWG NO. 1	
PROJ NO. BRF 025-1(37)			REV.			
CUSTOMER: Cold River Bridges						

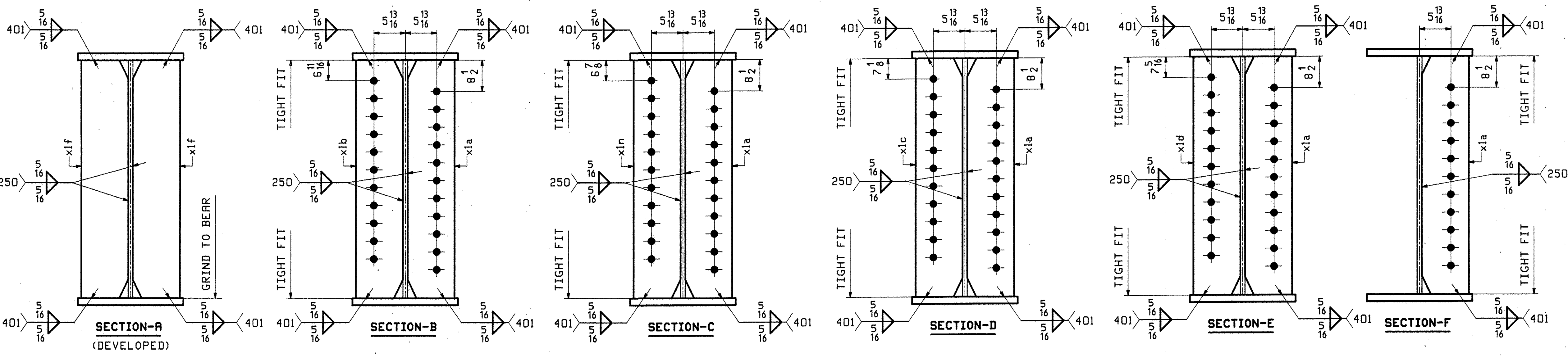
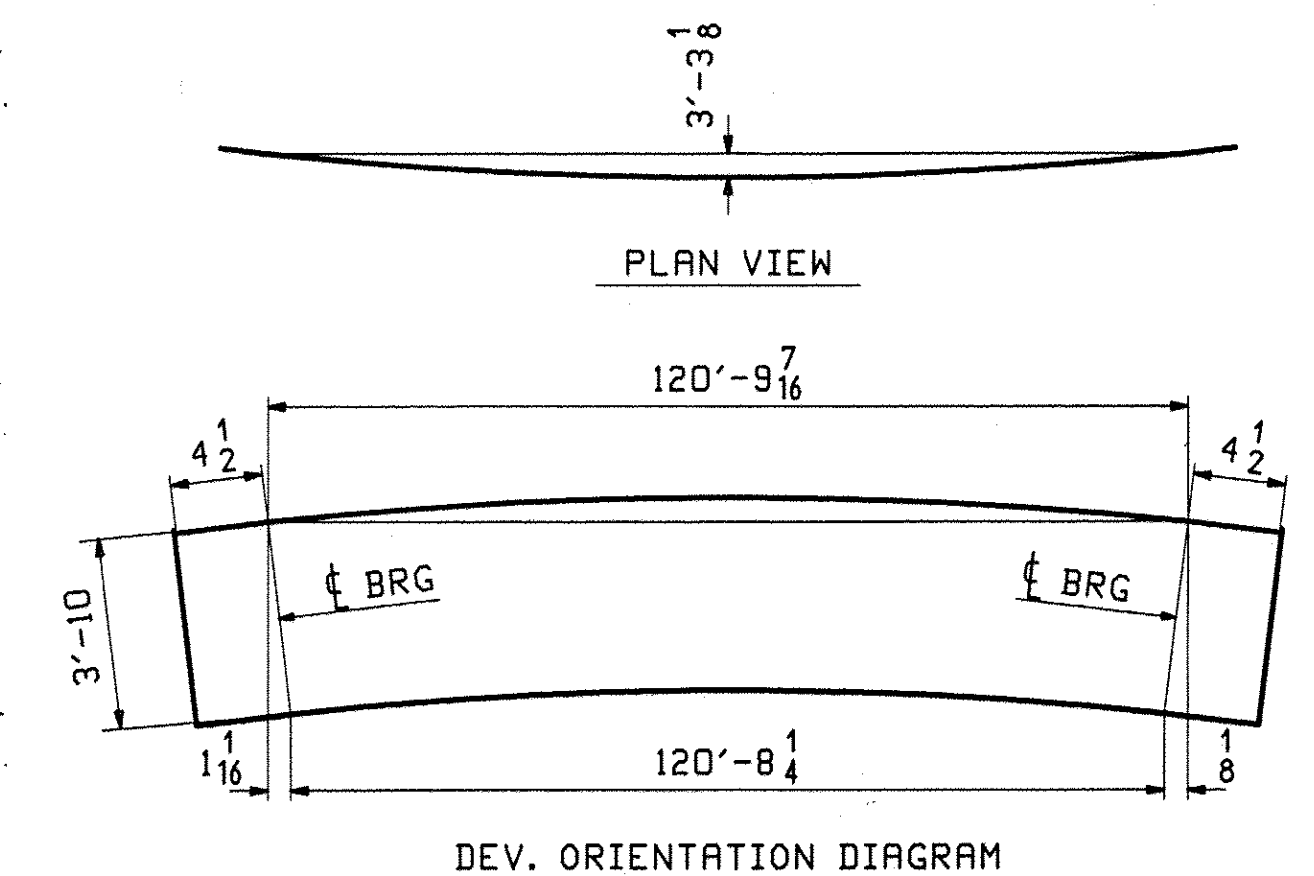
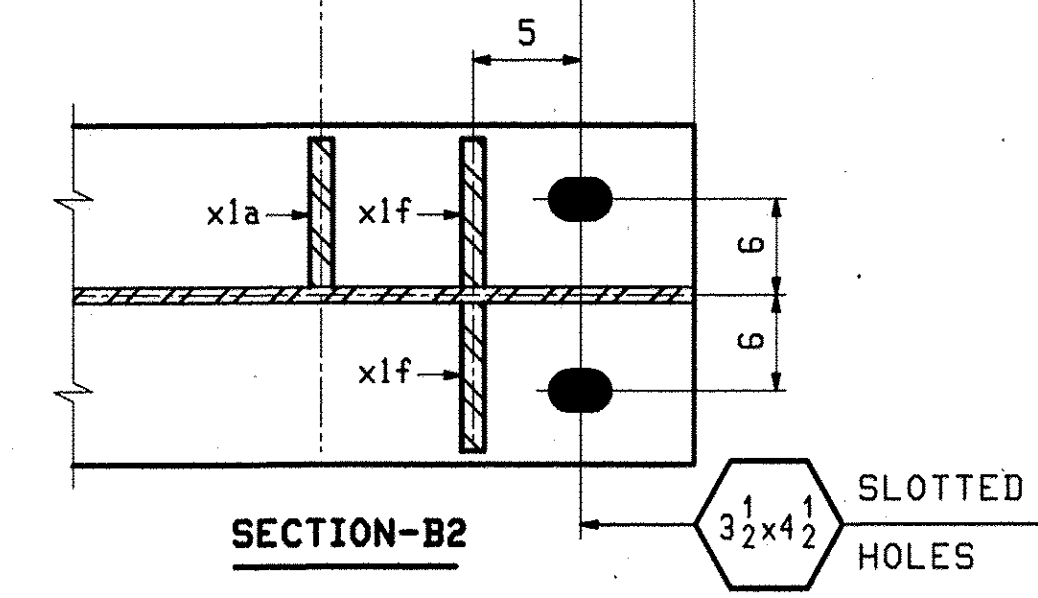
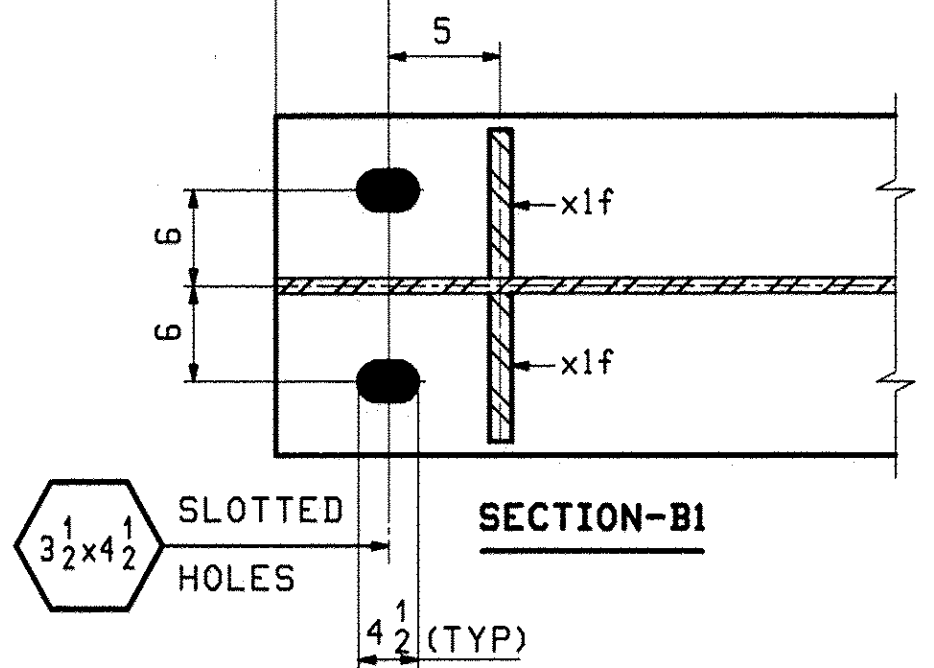
7/1, Rev. 3, 2010 02:52:24 PM

ABM INFO		BILL OF MATERIAL				JOB NO.		DRAWING NO.		REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH		REMARKS	WT	PROCUREMENT NOTES
						FT	INCHES			
		2G2	1		GIRDER					28538
2	L		1	wa	PL 5/8x46	41	7 1/8	M270-SQHT2		
1	H		1	wb	PL 5/8x46	79	11 3/4	M270-SQHT2		
3	E		1	ta	PL 7/8x18	43	6			
2	O		1	tb	PL 7/8x18	78	0 7/16			
1	S		1	ba	PL 1 1/4x18	43	6	M270-SQHT2		
1	L		1	bb	PL 1 1/4x18	77	11 1/4	M270-SQHT2		
4	B		7	x1a	PL 1/2x7 1/2	3	10	M270-SQHT2		
4	B		3	x1b	PL 1/2x7 1/2	3	10	M270-SQHT2		
4	B		1	x1c	PL 1/2x7 1/2	3	10	M270-SQHT2		
4	B		1	x1d	PL 1/2x7 1/2	3	10	M270-SQHT2		
4	C		4	x1f	PL 1/2x7 1/2	3	10	M270-SQHT2		
4	B		1	x1n	PL 1/2x7 1/2	3	10	M270-SQHT2		



ONE - GIRDER - 2G2 (DEV)

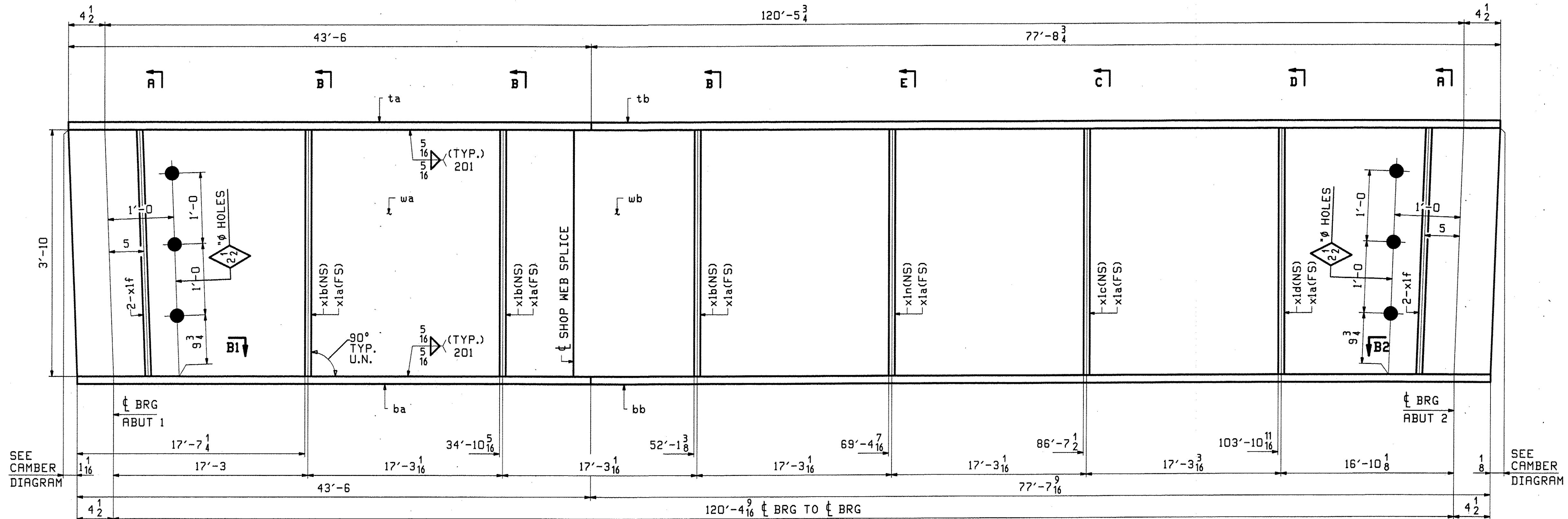
SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N)		SSPC-SP8/0		15 1/16" Ø (U.N)		N/A
DESCRIPTION: GIRDER 2G2						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX. (207) 282-1179			
STRUCTURE: VT 103 over Middle Branch Williams Rv.				DRAWN: TG		DATE: 11/19
Bridge 9				CHKD: DO		DATE: 11/30
CHESTER						
County of Windsor						
LOCATION: Town of Chester				JOB NO. 476		DWG NO. 2
PROJ NO. BRF 025-1(37)						
CUSTOMER: Cold River Bridges						REV. 1

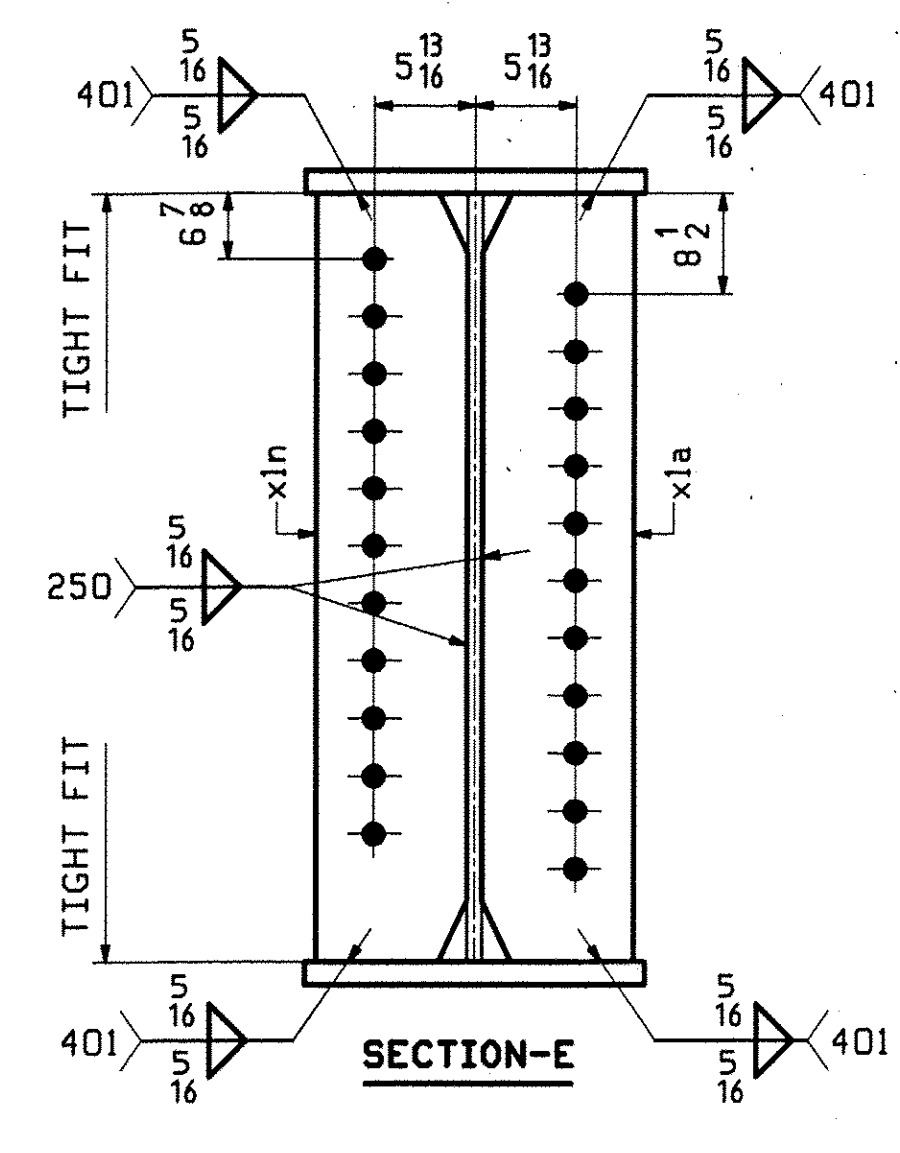
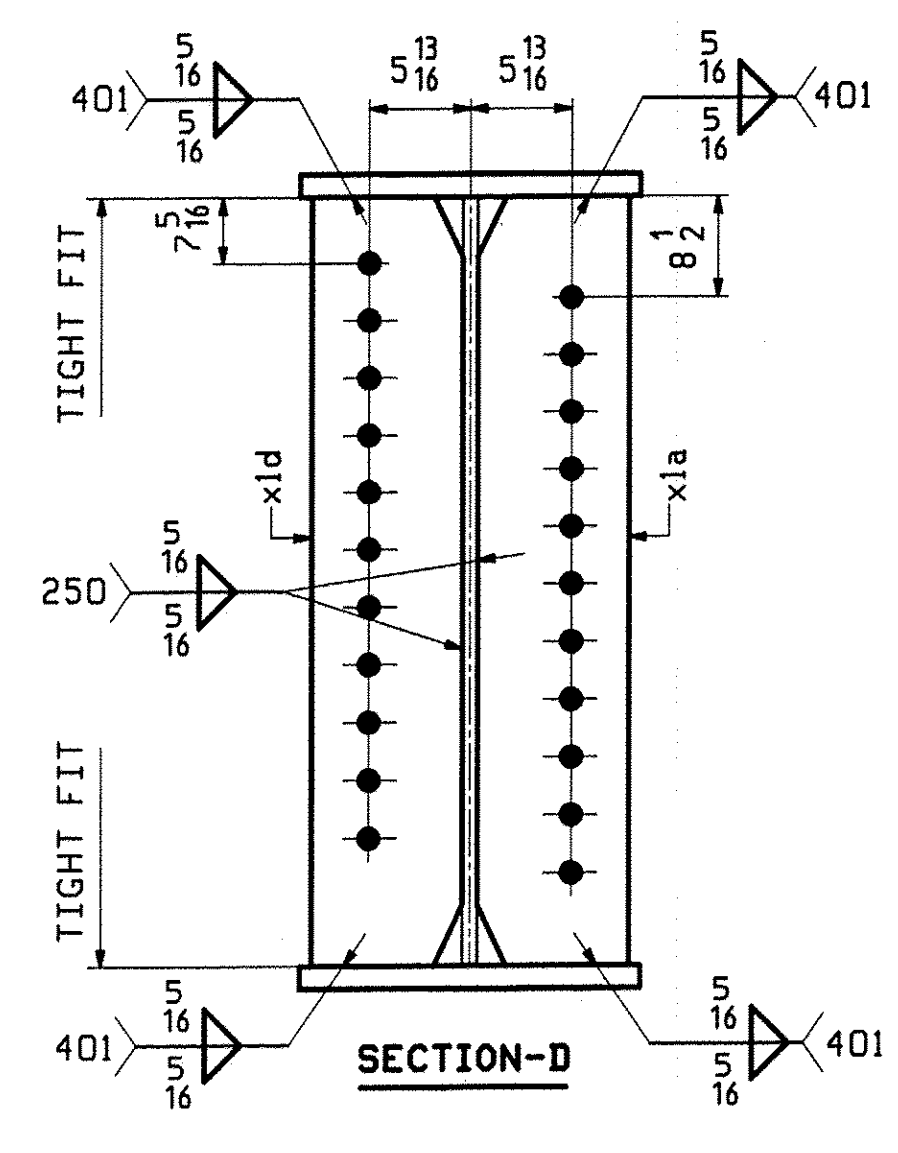
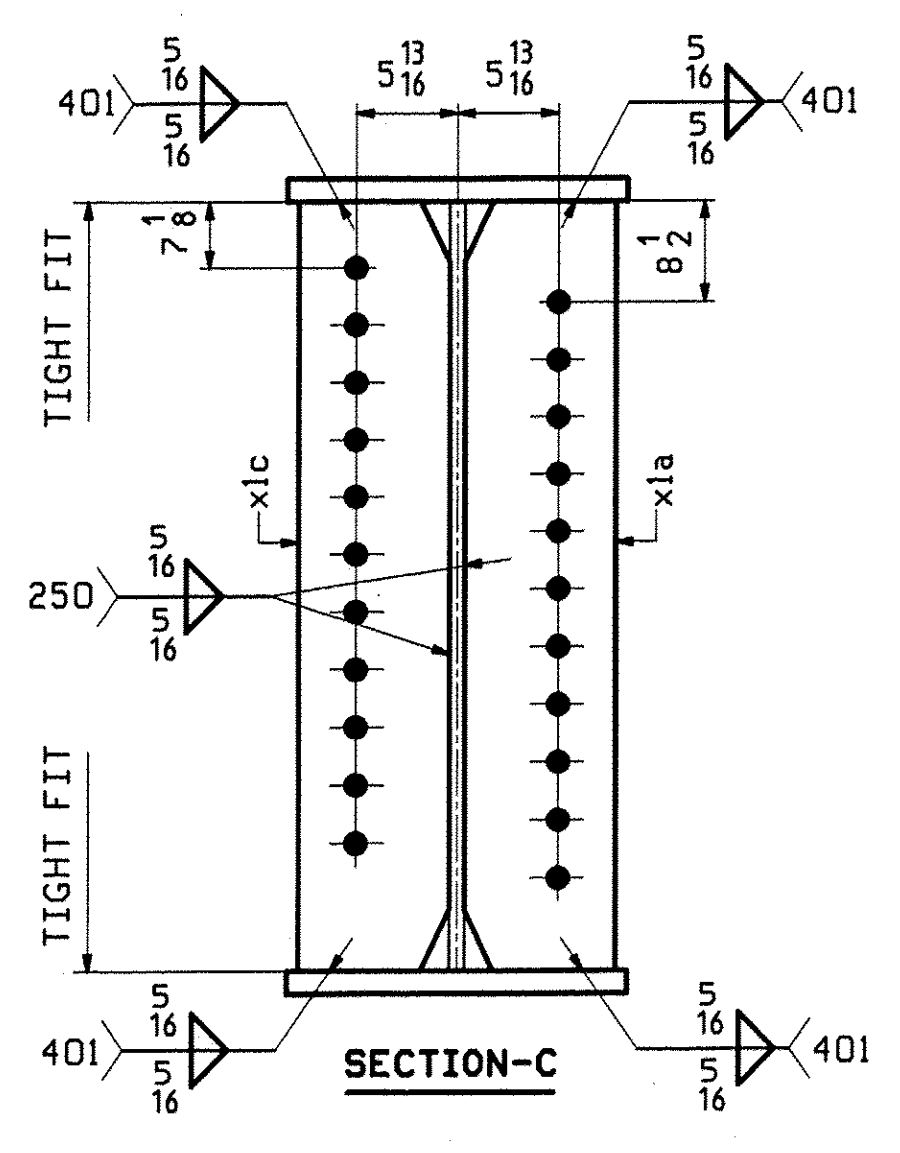
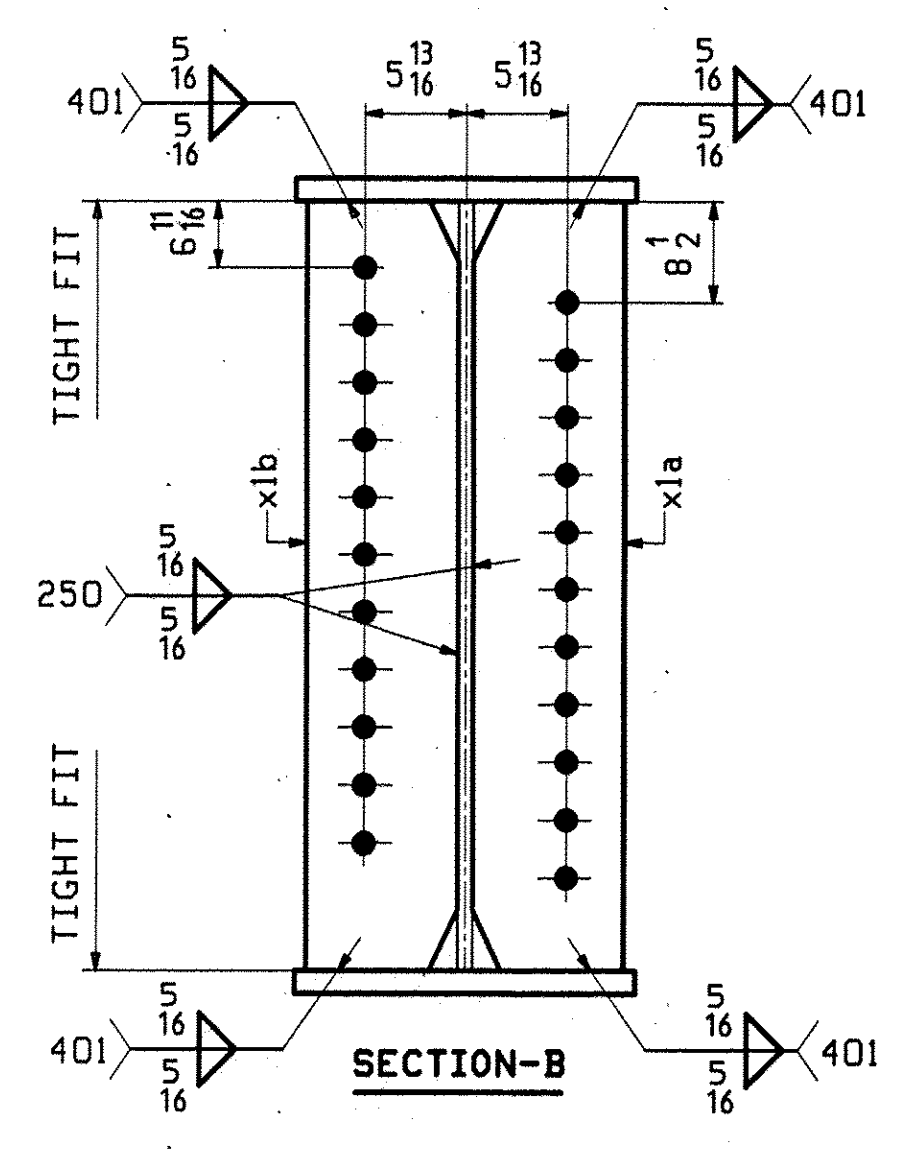
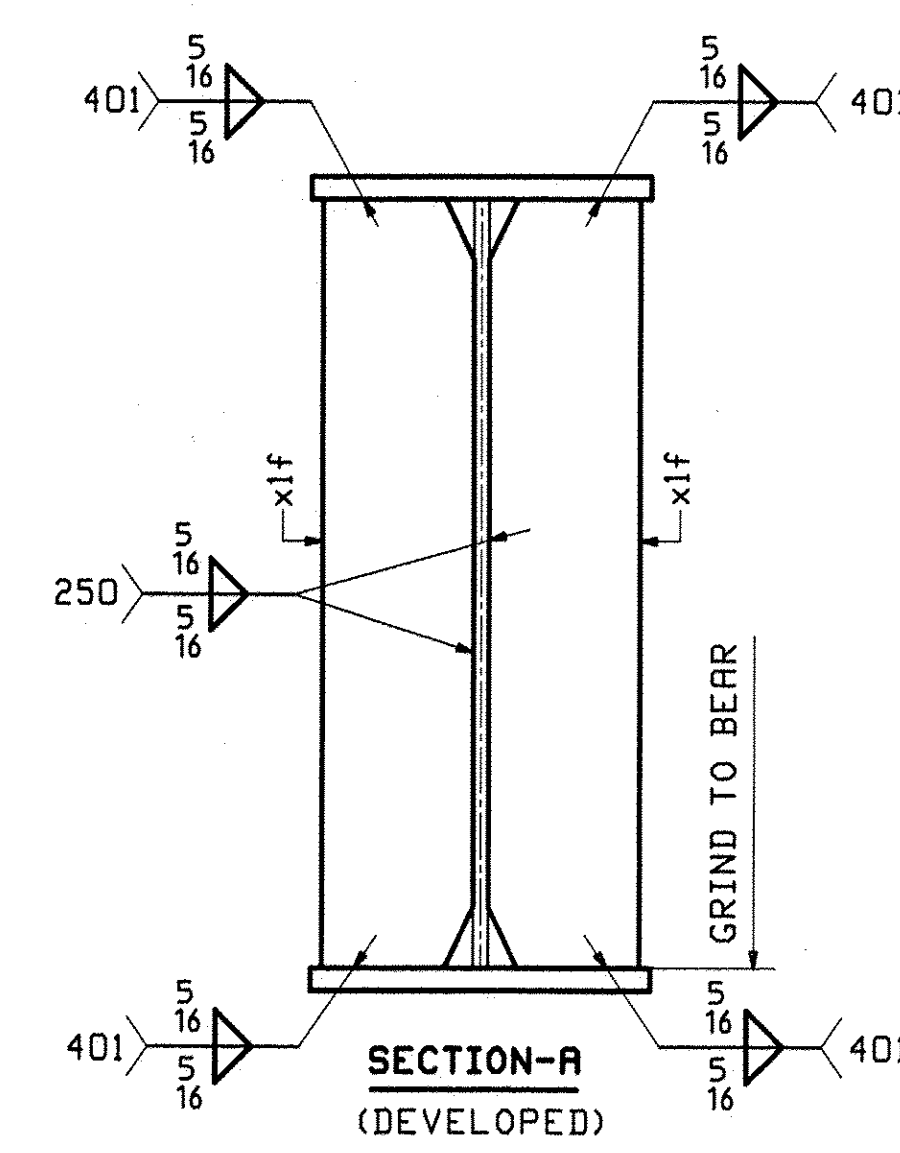
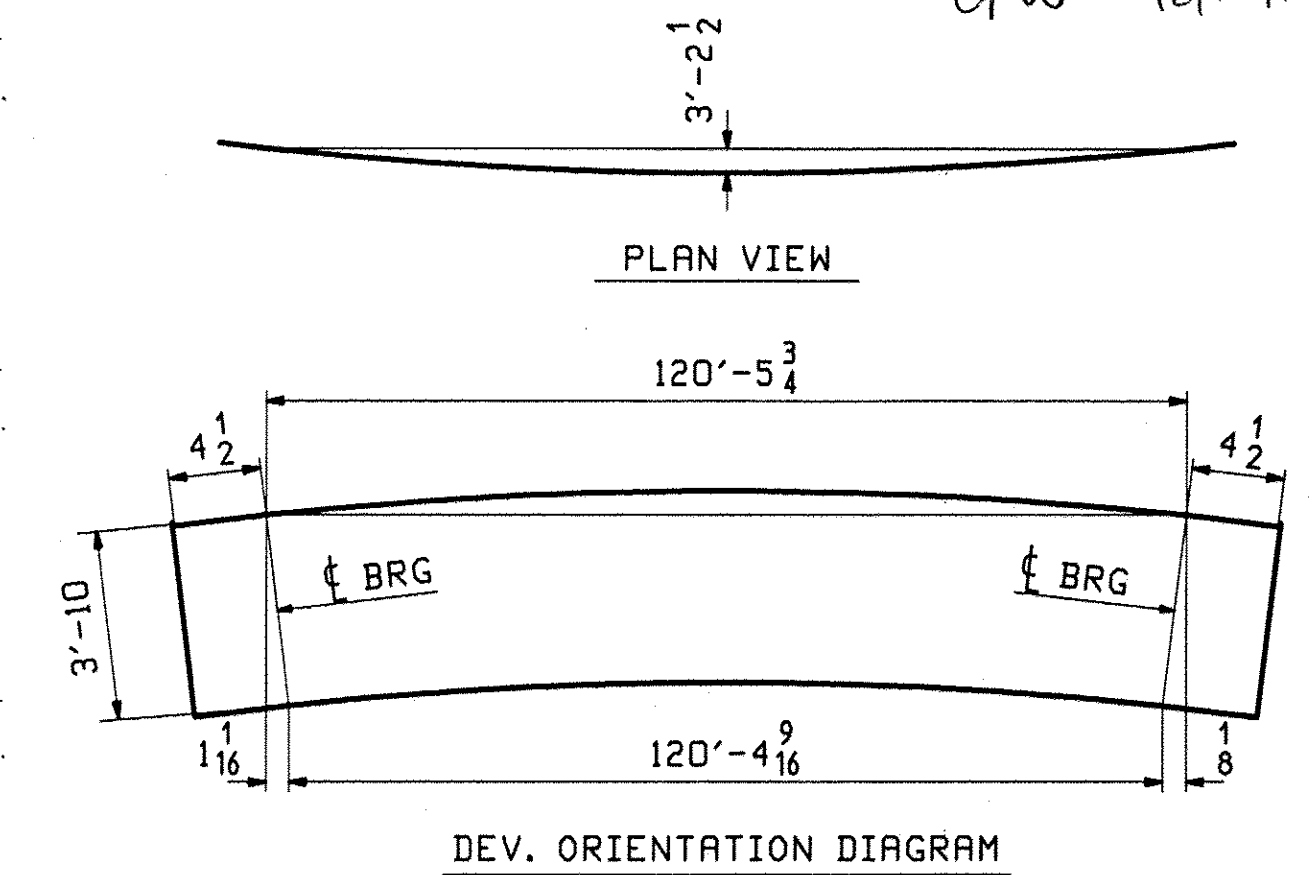
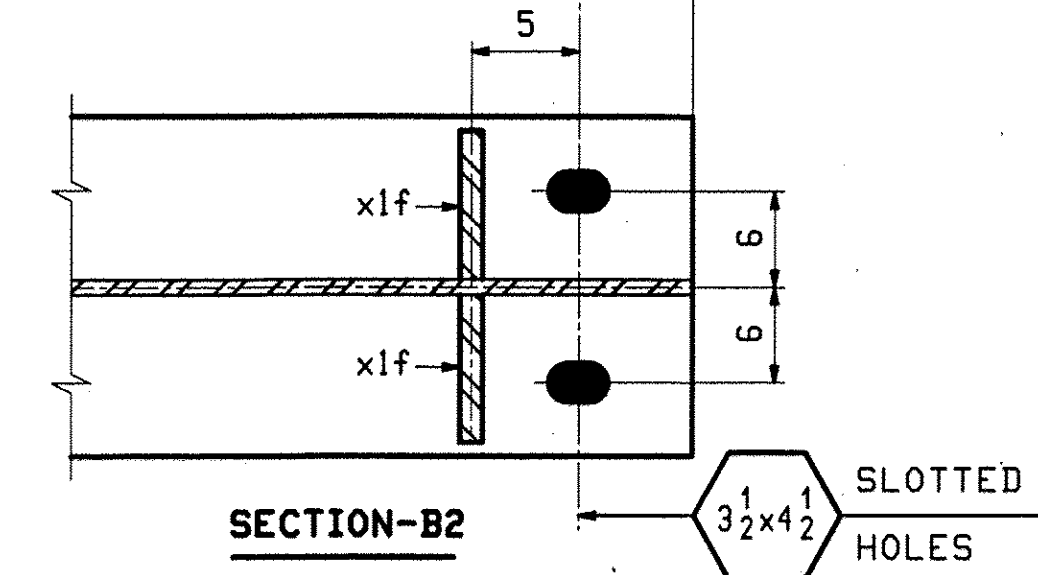
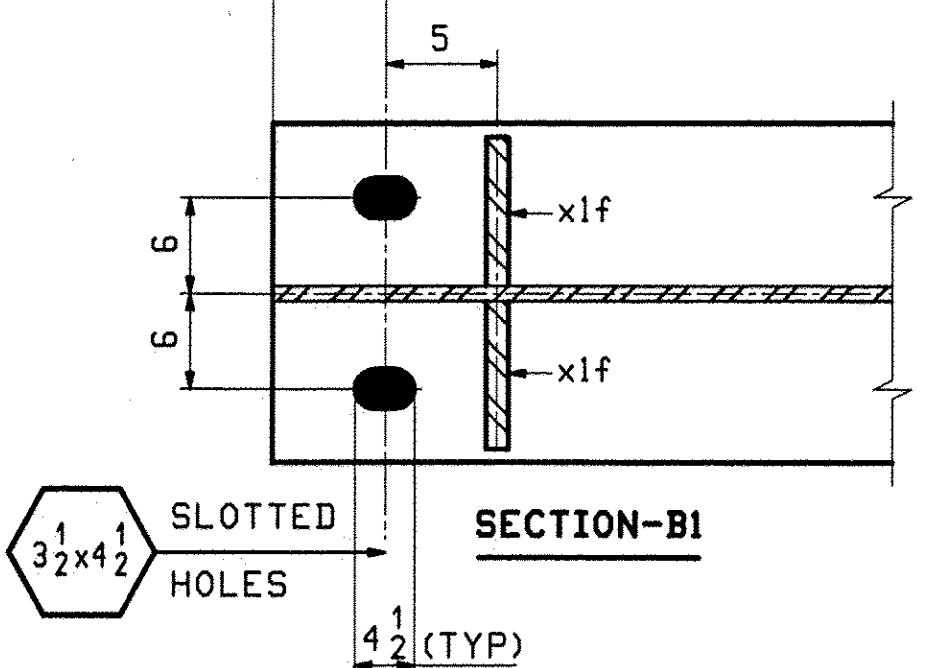
APPROVED AS NOTED
 BY *Copw* DATE 12/30/10

ABM INFO		SHIP		BILL OF MATERIAL		JOB NO.	DRAWING NO.	REV.	
						476	3		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		3G3	1		GIRDER				2B417
2	L		1	wa	PL 5/8x46	41 7/8	M270-50MT2		
1	Y		1	wb	PL 5/8x46	79 8/16	M270-50MT2		
3	E		1	ta	PL 7/8x18	43 6			
2	S		1	tb	PL 7/8x18	77 8/16			
1	S		1	ba	PL 1 1/4x18	43 6	M270-50MT2		
1	N		1	bb	PL 1 1/4x18	77 7/16	M270-50MT2		
4	B		6	x1a	PL 1/2x7 1/2	3 10	M270-50MT2		
4	B		3	x1b	PL 1/2x7 1/2	3 10	M270-50MT2		
4	B		1	x1c	PL 1/2x7 1/2	3 10	M270-50MT2		
4	B		1	x1d	PL 1/2x7 1/2	3 10	M270-50MT2		
4	C		4	x1f	PL 1/2x7 1/2	3 10	M270-50MT2		
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ONE - GIRDER - 3G3 (DEV)

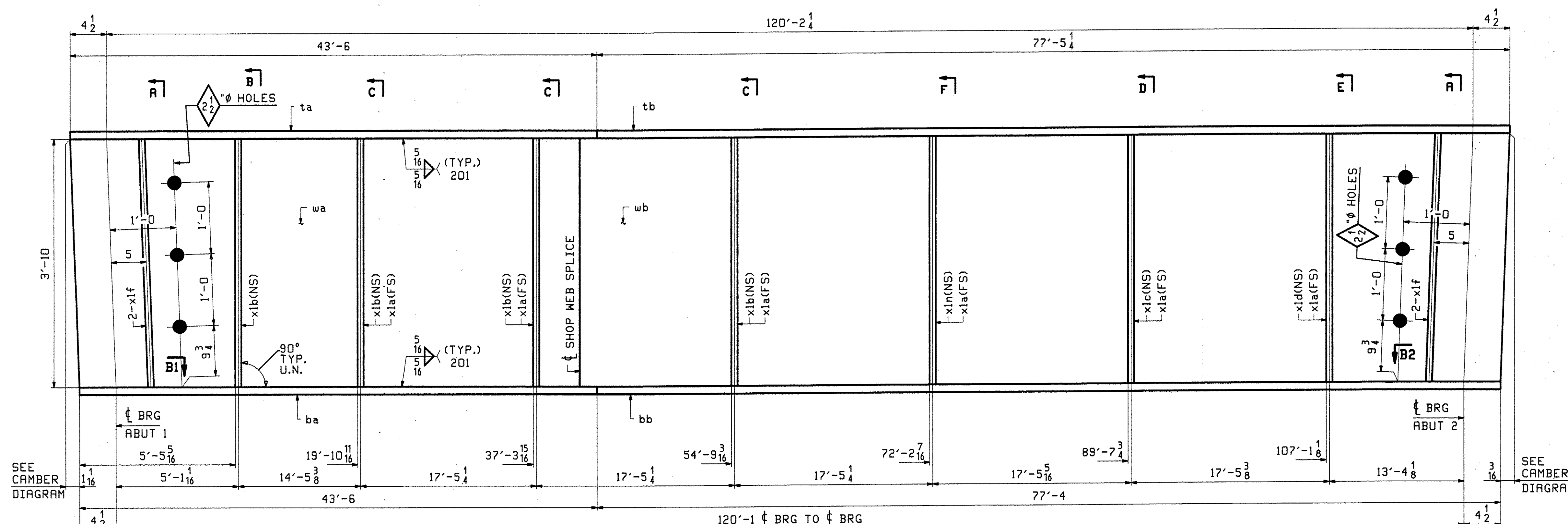
SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50N (U.N.)		SSPC-SP8/D		15" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 3G3						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD SACO, MAINE 04072						
PHONE (207) 282-7360 FAX. (207) 282-1179					DATE: 11/19	
STRUCTURE: VT 103 over Middle Branch Williams Rv.					DATE: 11/30	
Bridge 9					TG	
CHESTER					CHKD: DO	
County of Windsor						
LOCATION: Town of Chester					JOB NO. 476	
PROJ NO. BRF 025-1(37)					DWG NO. 3	
CUSTOMER: Cold River Bridges					REV. Δ	

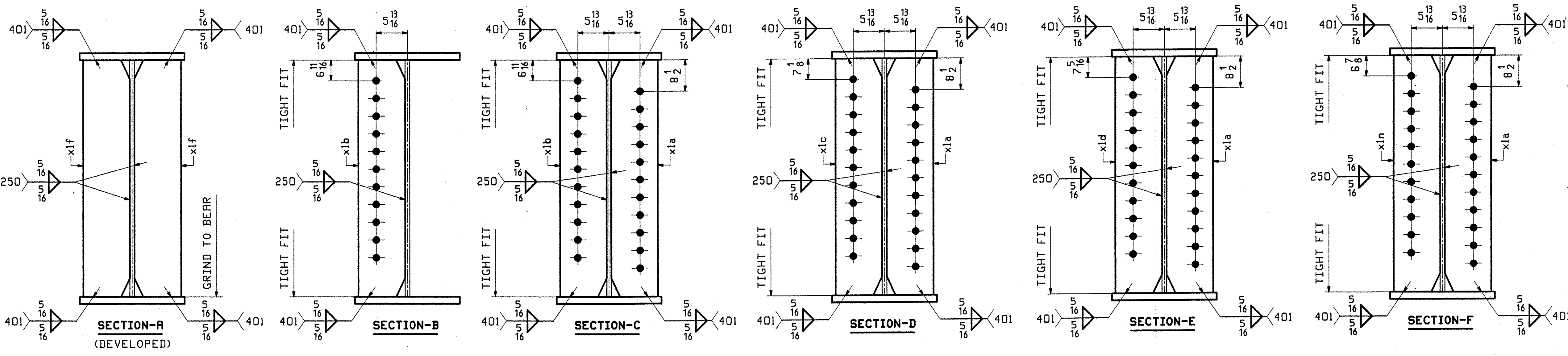
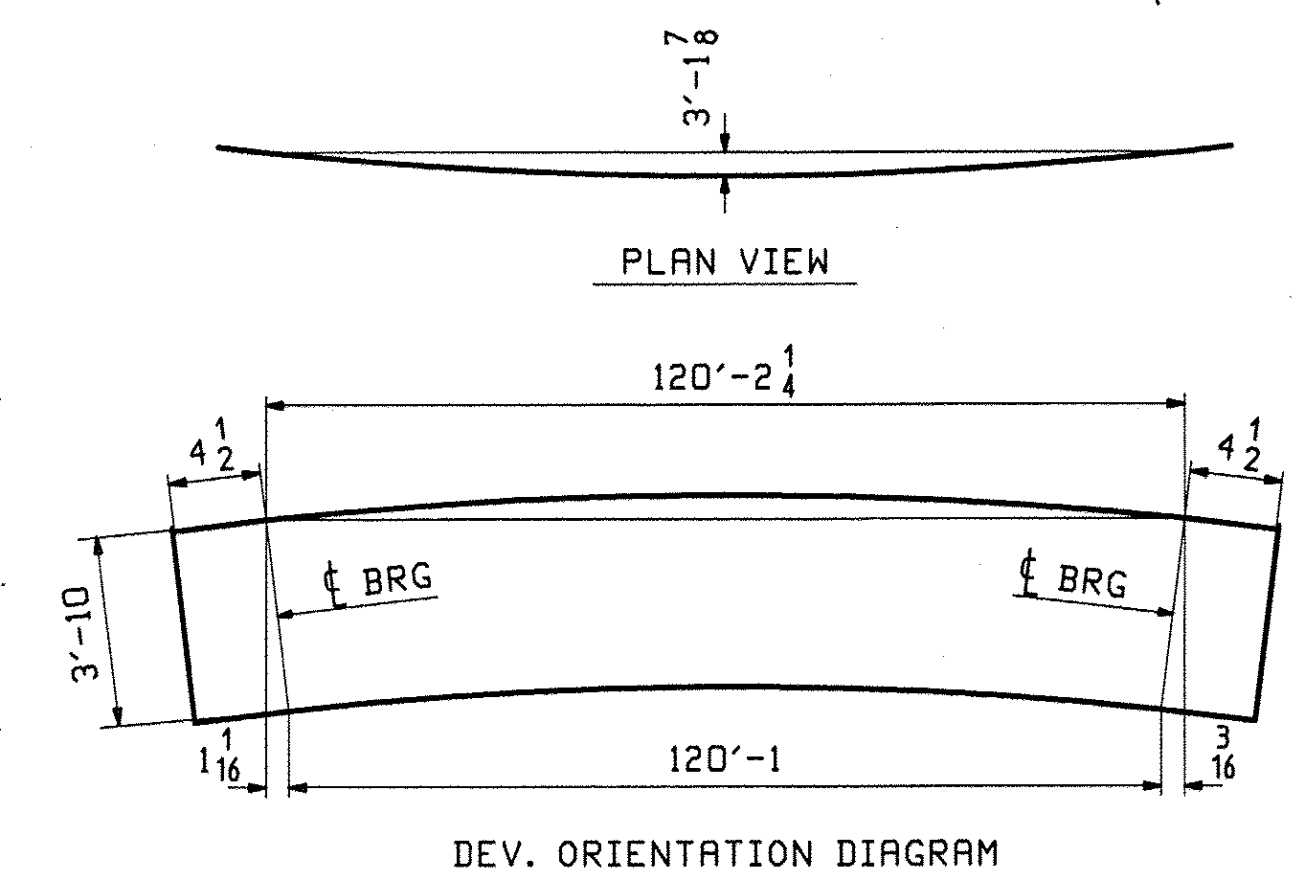
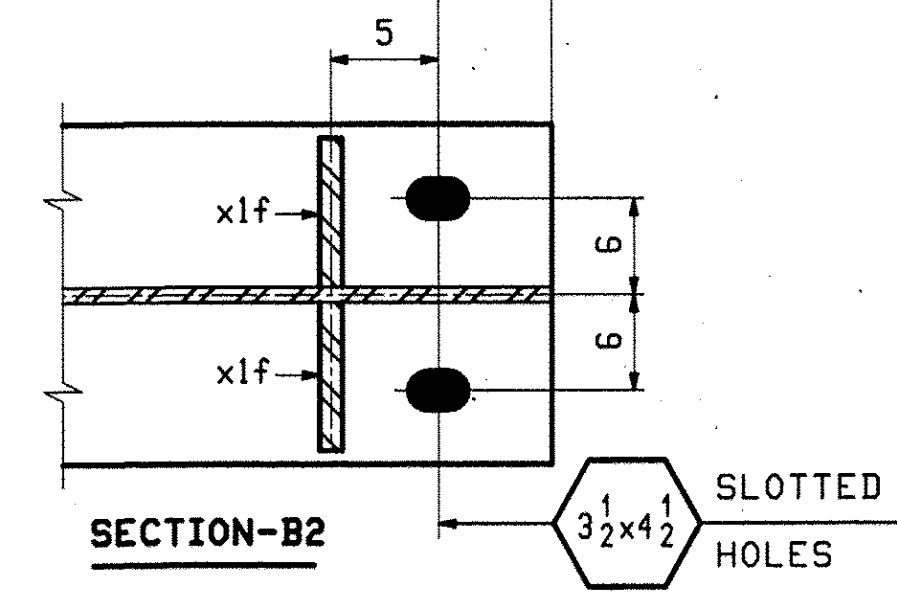
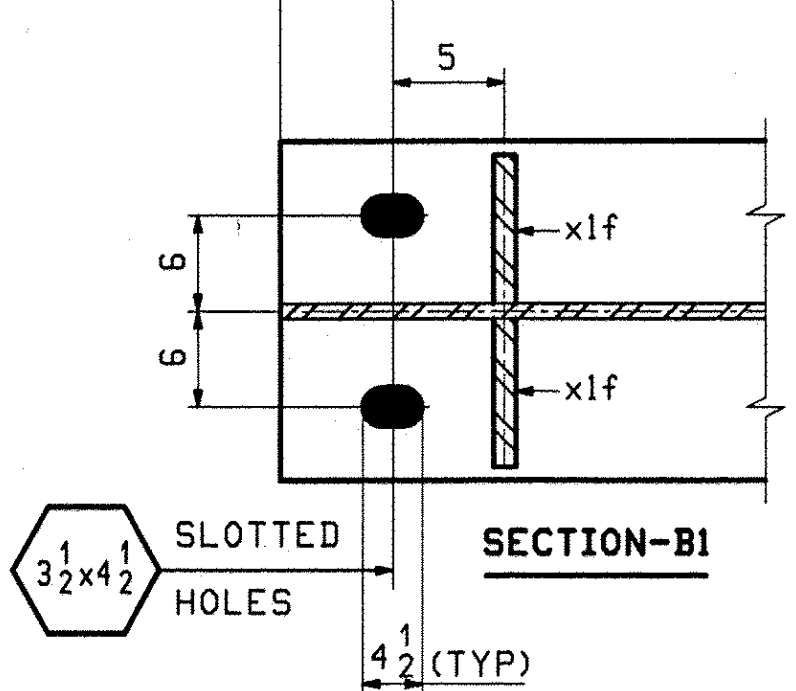
ECG
 APPROVED As Noted
 CPW 12/30/10

ABH INFO		BILL OF MATERIAL				JOB NO.		DRAWING NO.		REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT	NOTES
						FT				
		4G4	1		GIRDER				28395	
2	L		1	wa	PL 5/8 x 46	41 7/16	M270-SQWT2			
2	A		1	wb	PL 5/8 x 46	79 4 1/2	M270-SQWT2			
3	E		1	ta	PL 7/8 x 18	43 6				
2	U		1	tb	PL 7/8 x 18	77 5 1/4				
1	S		1	ba	PL 1 1/4 x 18	43 6	M270-SQWT2			
1	Q		1	bb	PL 1 1/4 x 18	77 4	M270-SQWT2			
4	B		6	x1a	PL 1/2 x 7 1/2	3 10	M270-SQWT2			
4	B		4	x1b	PL 2 x 7 1/2	3 10	M270-SQWT2			
4	B		1	x1c	PL 1/2 x 7 1/2	3 10	M270-SQWT2			
4	B		1	x1d	PL 2 x 7 1/2	3 10	M270-SQWT2			
4	C		4	x1f	PL 2 x 7 1/2	3 10	M1E3 M270-SQWT2			
4	B		1	x1n	PL 2 x 7 1/2	3 10	M270-SQWT2			



ONE - GIRDER - 4G4 (DEV)

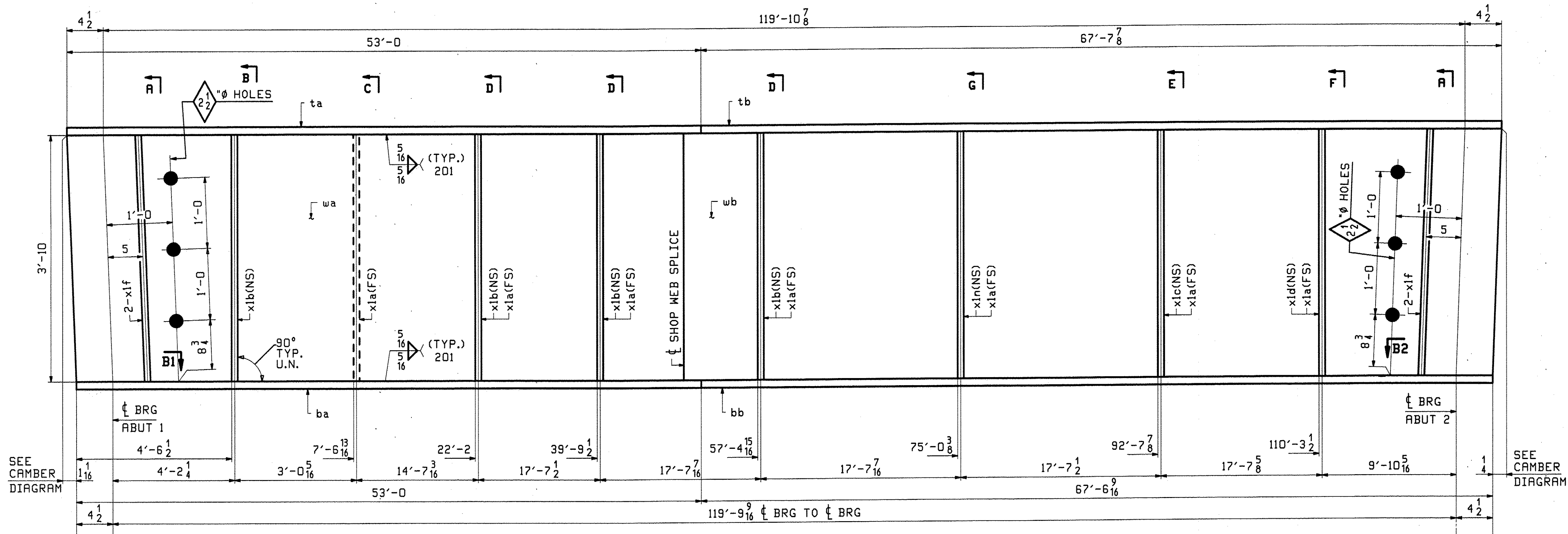
SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP6		15/16" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 4G4						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX. (207) 282-1179			
STRUCTURE: VT 103 over Middle Branch Williams Rv.			DRAWN: TG		DATE: 11/19	
Bridge 9			CHKD: DO		DATE: 12/01	
CHESTER						
County of Windsor						
LOCATION: Town of Chester			JOB NO. 476		DWG NO. 4	
PROJ NO. BRF 025-1(37)						
CUSTOMER: Cold River Bridges					REV. 4	

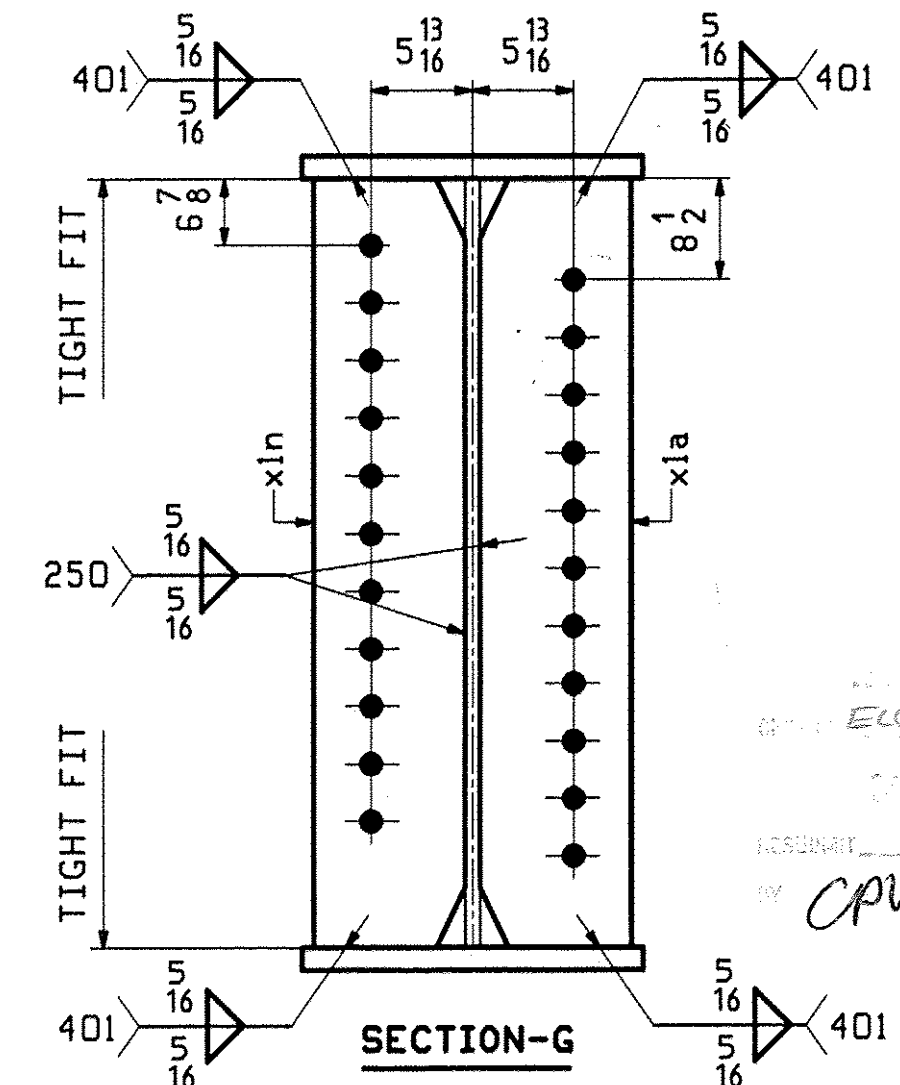
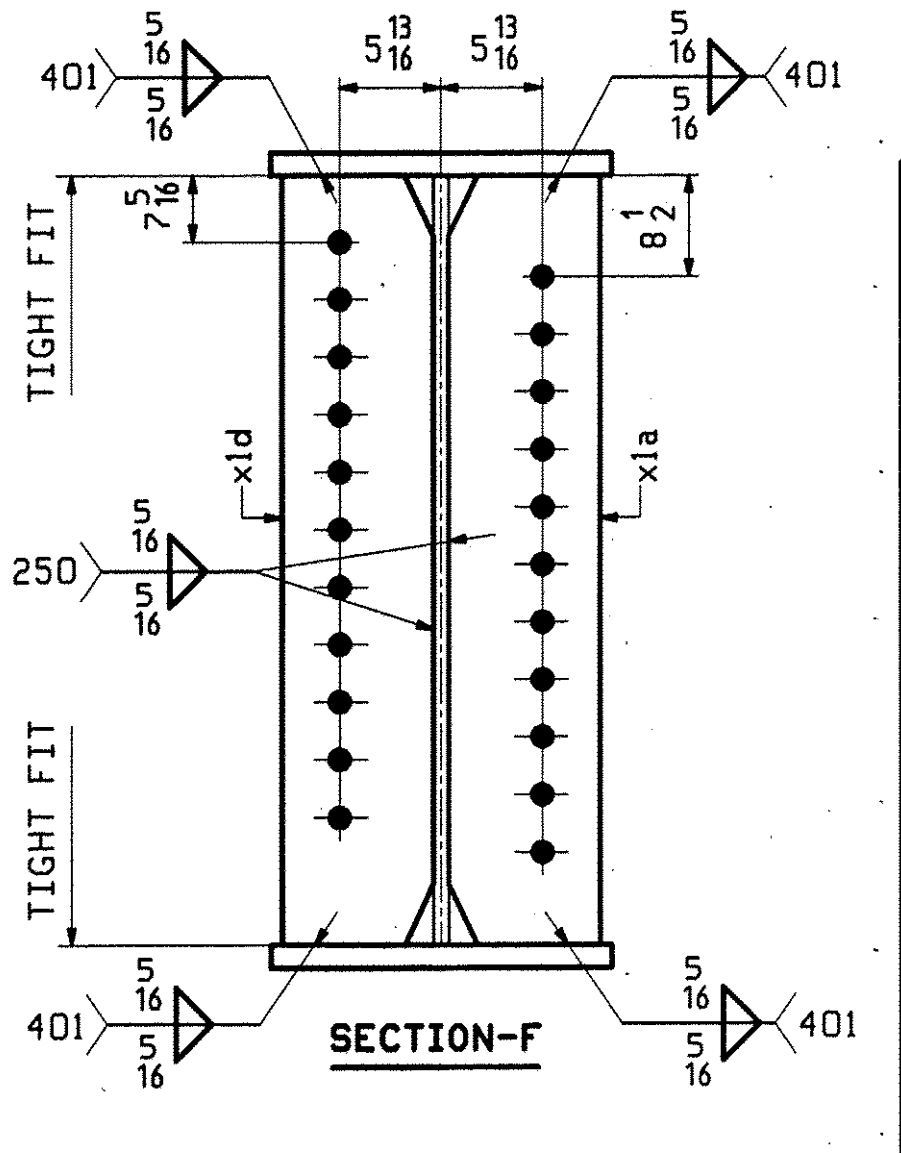
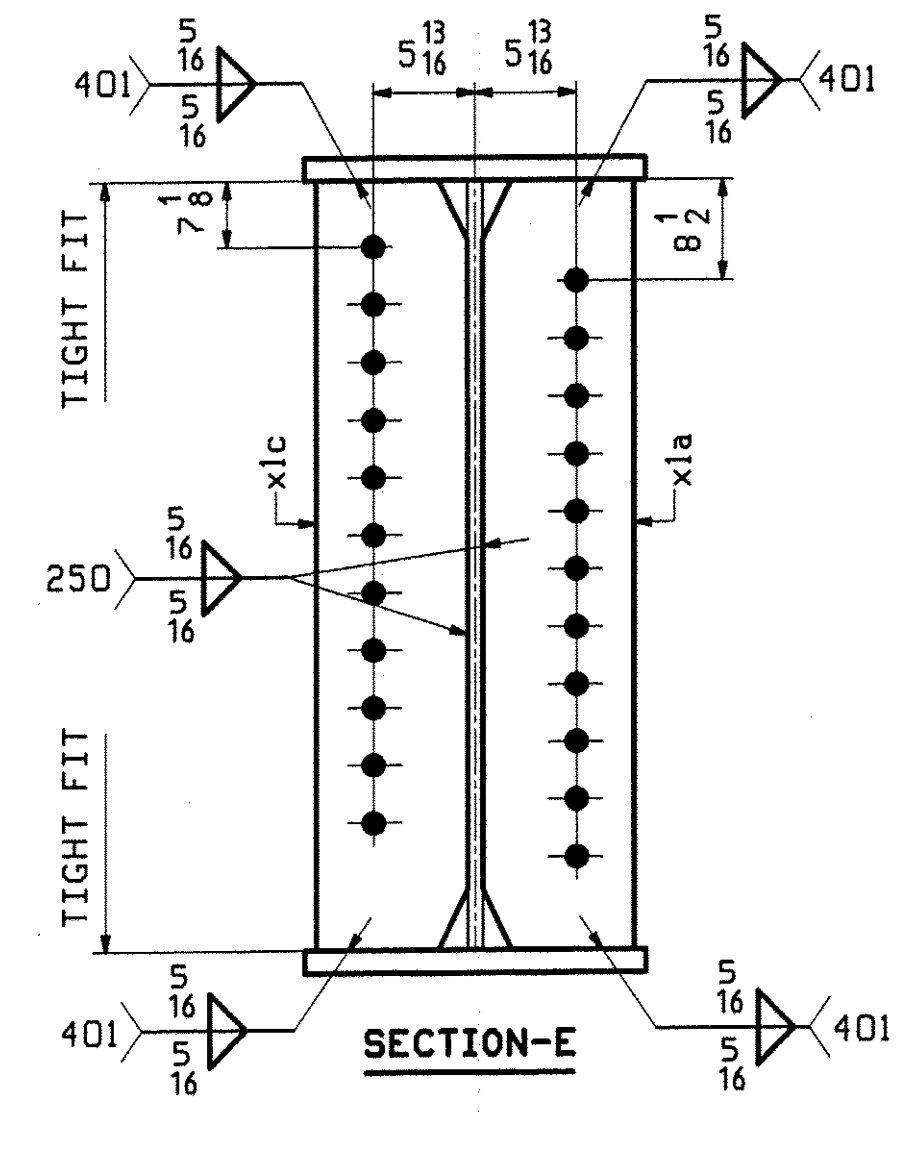
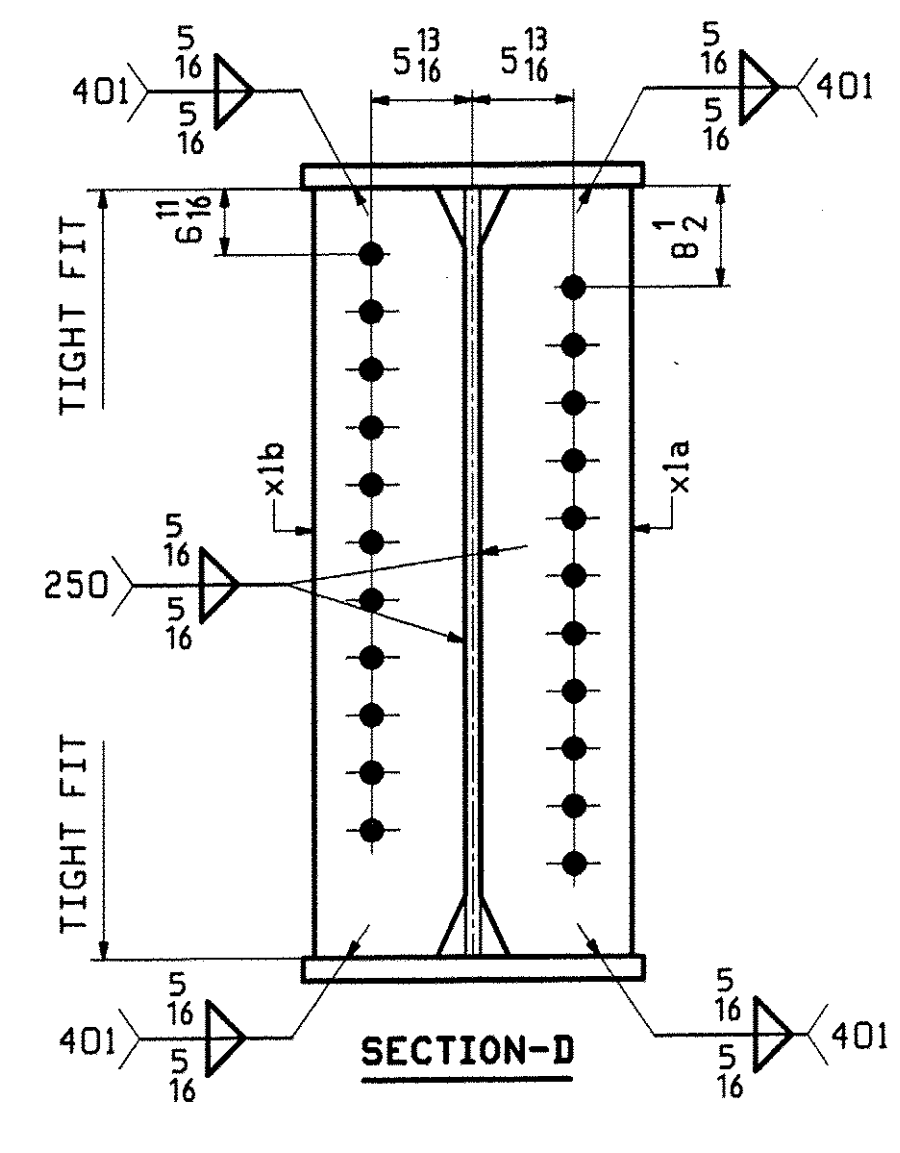
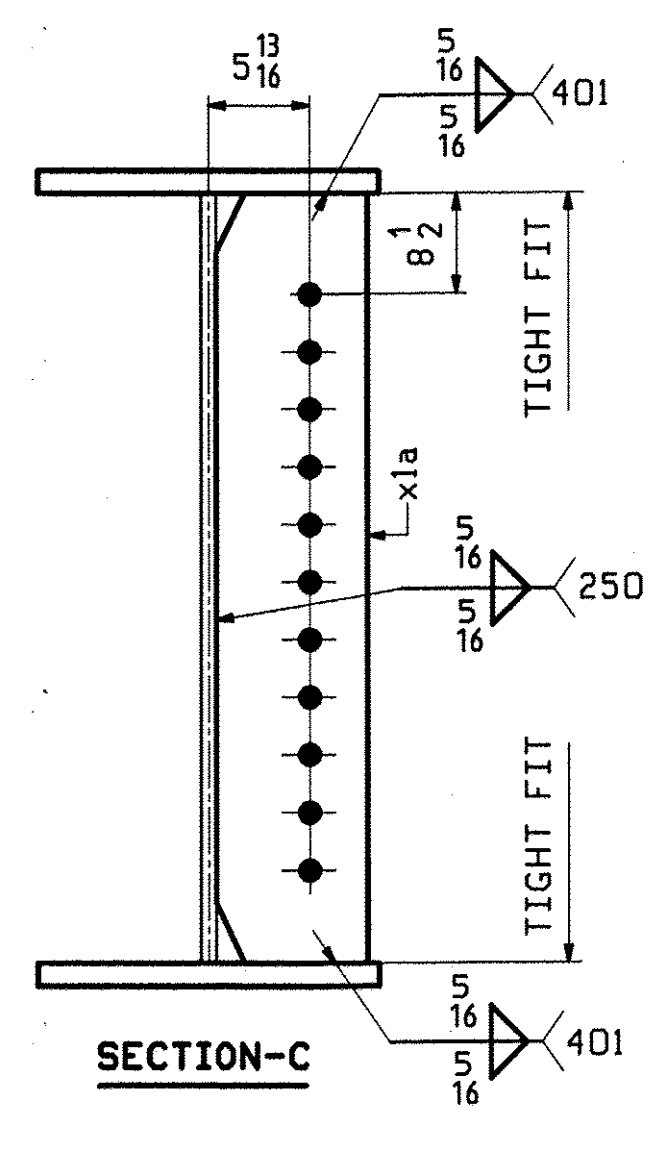
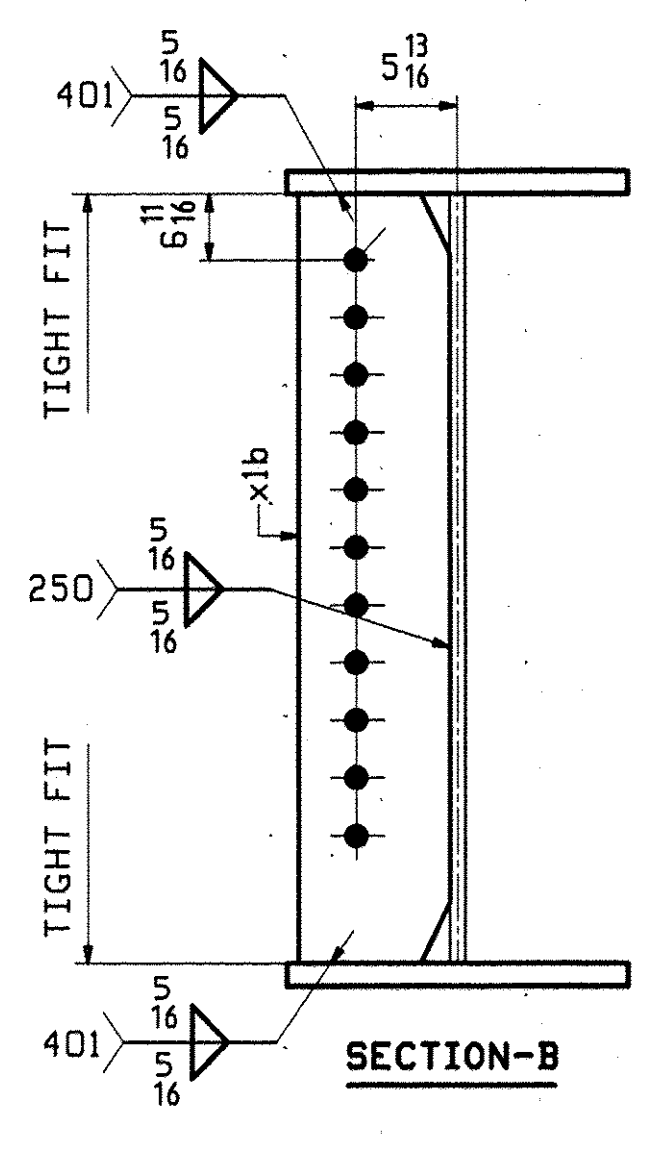
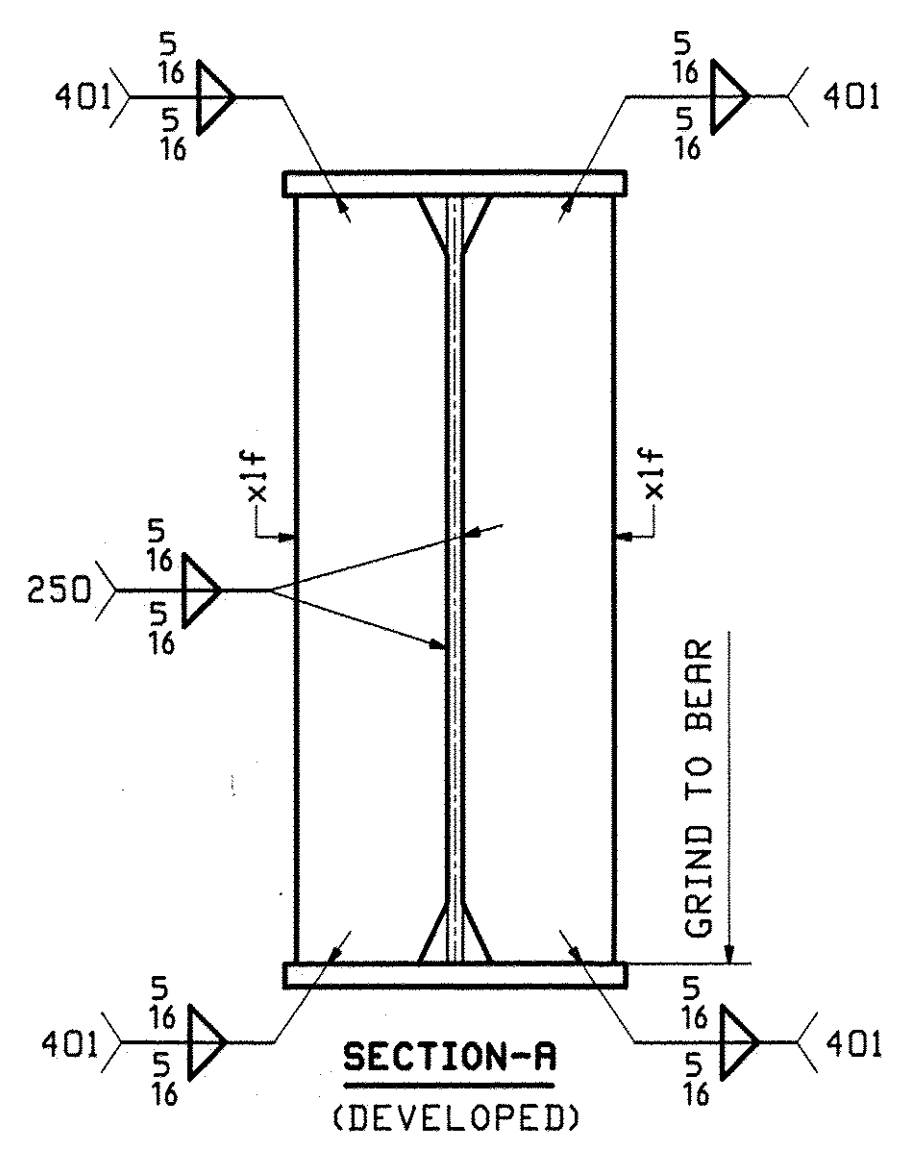
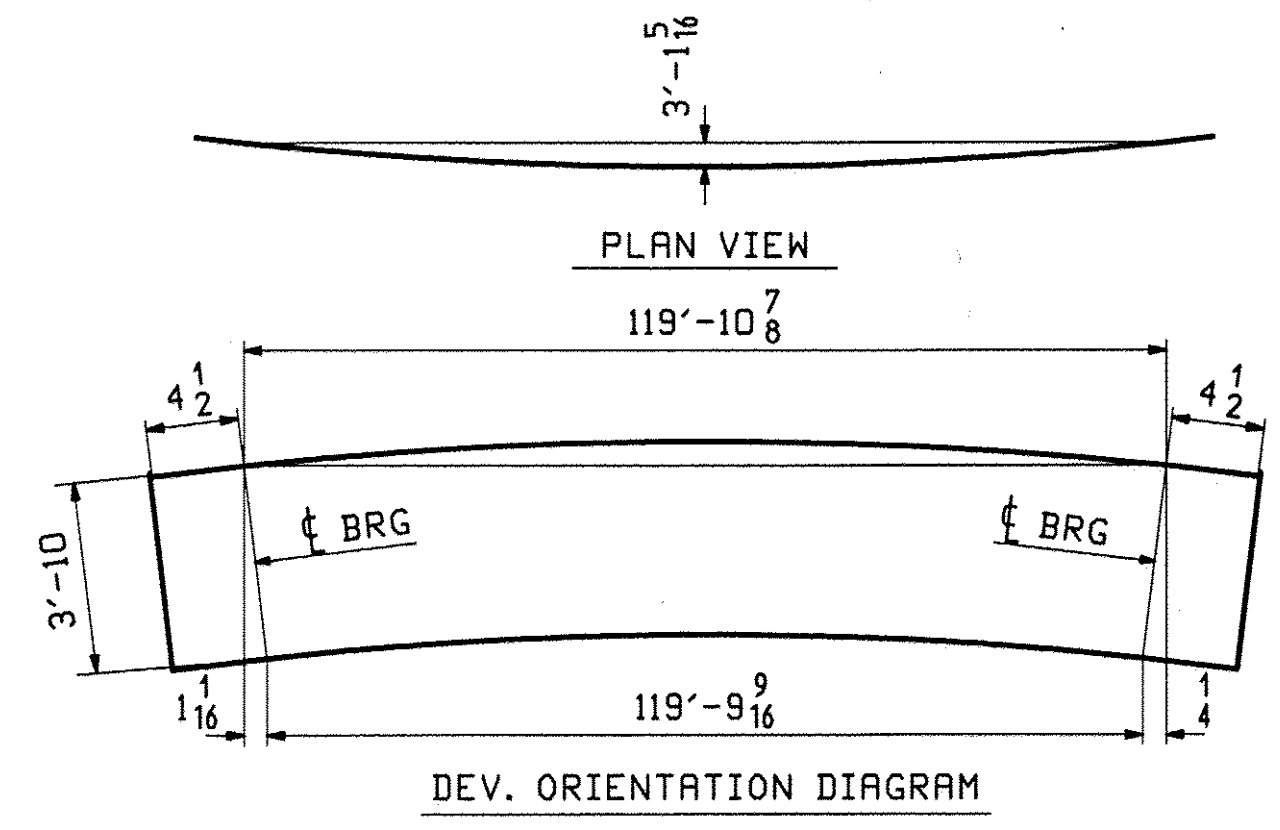
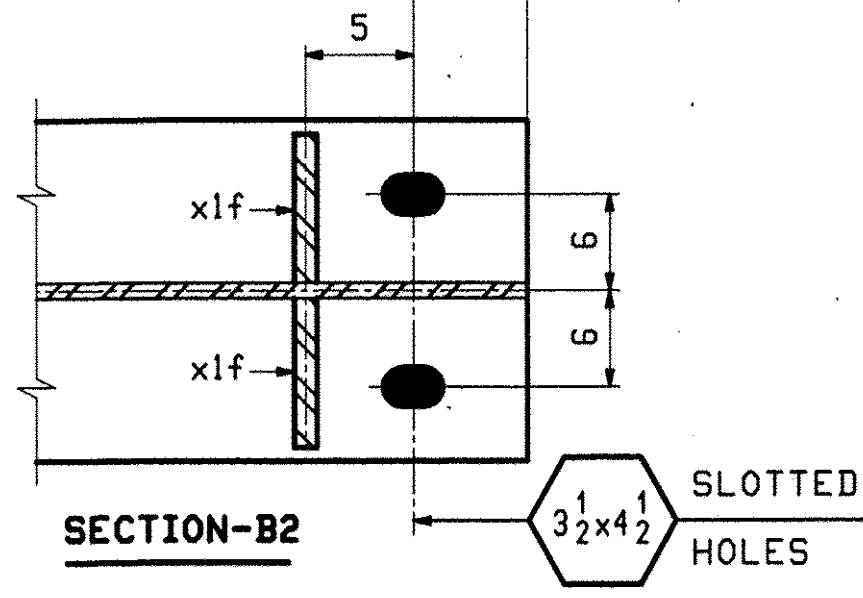
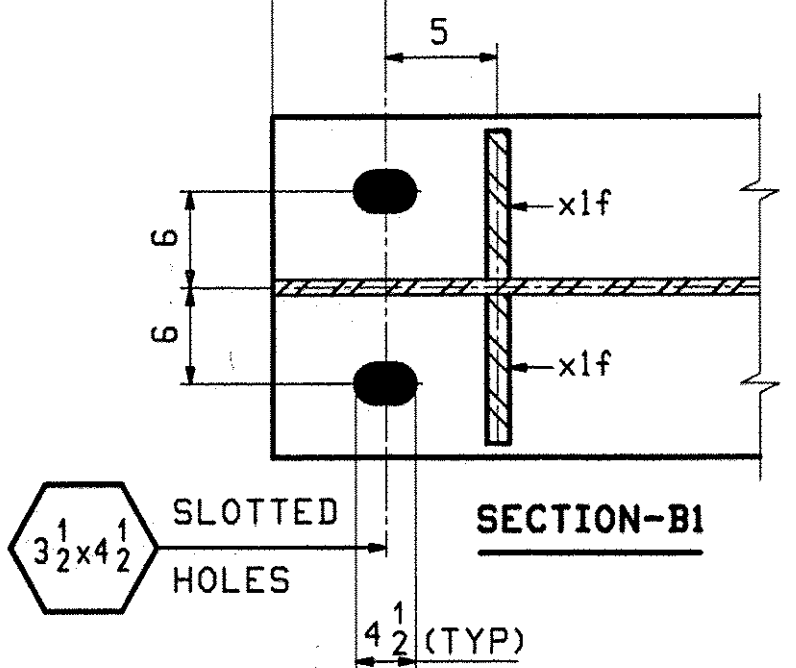
ELC RSY
 APPROVED AS NOTED
 OPW 12/30/10

ABM INFO		SHIP		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
		5G5						476	5	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES	
			1		GIRDER			35756		
2	J		1	wa	PL 5/8 x 46	51 3/16	M270-SQNT2			
2	G		1	wb	PL 5/8 x 46	69 7/8	M270-SQNT2			
3	C		1	ta	PL 7/8 x 18	53 0				
2	W		1	tb	PL 7/8 x 18	67 7/8				
1	G		1	ba	PL 2 1/4 x 18	53 0	M270-SQNT2			
1	A		1	bb	PL 2 1/4 x 18	67 5/16	M270-SQNT2			
4	B		7	x1a	PL 1/2 x 7 1/2	3 10	M270-SQNT2			
4	B		4	x1b	PL 1/2 x 7 1/2	3 10	M270-SQNT2			
4	B		1	x1c	PL 1/2 x 7 1/2	3 10	M270-SQNT2			
4	B		1	x1d	PL 1/2 x 7 1/2	3 10	M270-SQNT2			
4	C		4	x1f	PL 2 x 7 1/2	3 10	M270-SQNT2			
4	B		1	x1n	PL 1/2 x 7 1/2	3 10	M270-SQNT2			



ONE - GIRDER - 5G5 (DEV)

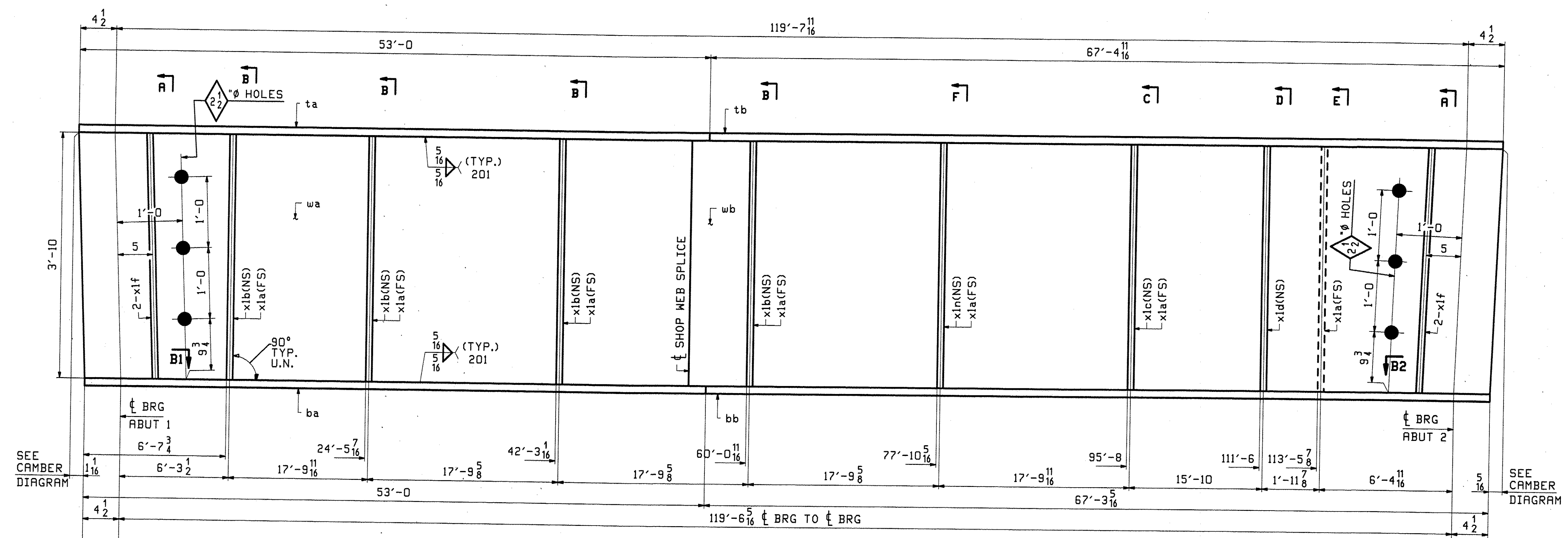
SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N)		SSPC-SP6 10		15 1/16" Ø (U.N)		N/A
DESCRIPTION: GIRDER 5G5						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX (207) 282-1179			
STRUCTURE: VT 103 over Middle Branch Williams Rv.			DRAWN: TG		DATE: 11/19	
Bridge 9			CHKD: DO		DATE: 12/01	
CHESTER						
County of Windsor						
LOCATION: Town of Chester			JOB NO. 476		DWG NO. 5	
PROJ NO. BRF 025-1(37)						
CUSTOMER: Cold River Bridges					REV. 5	

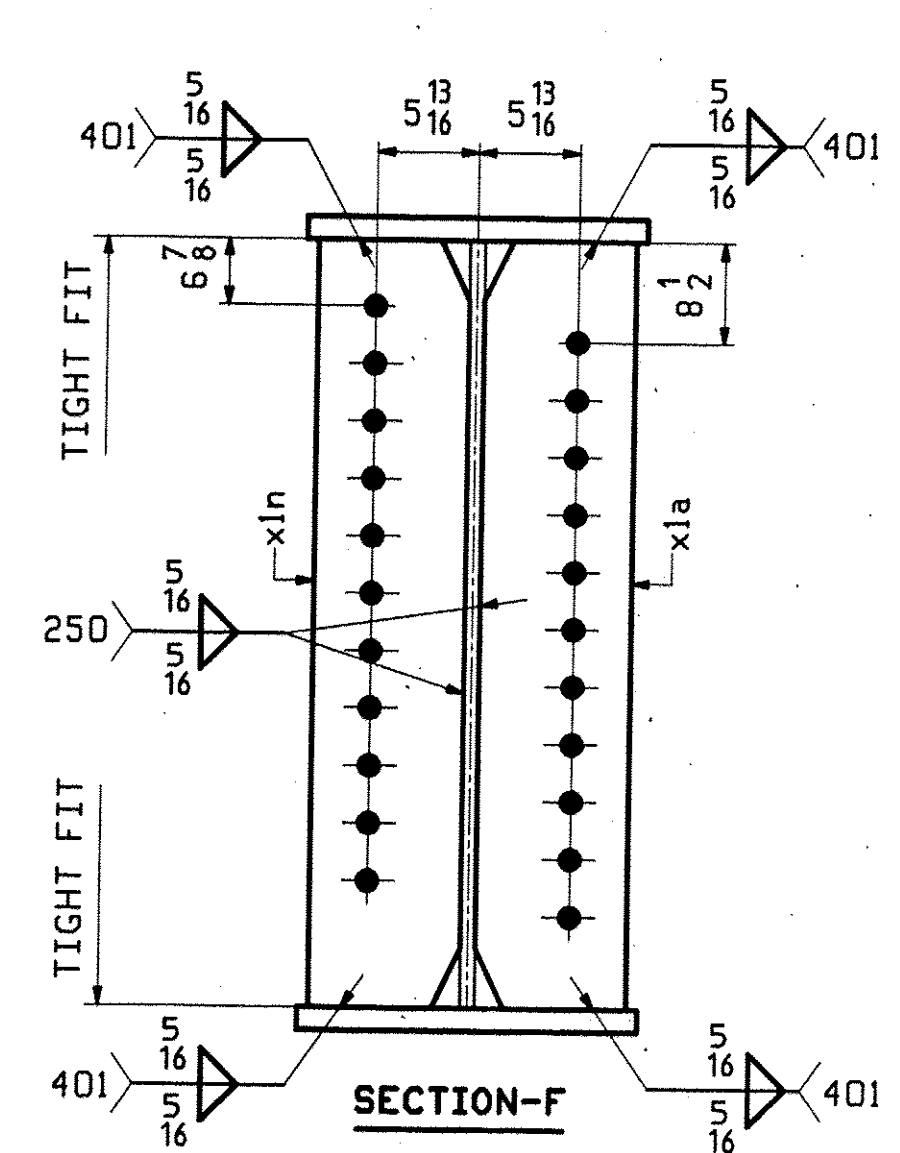
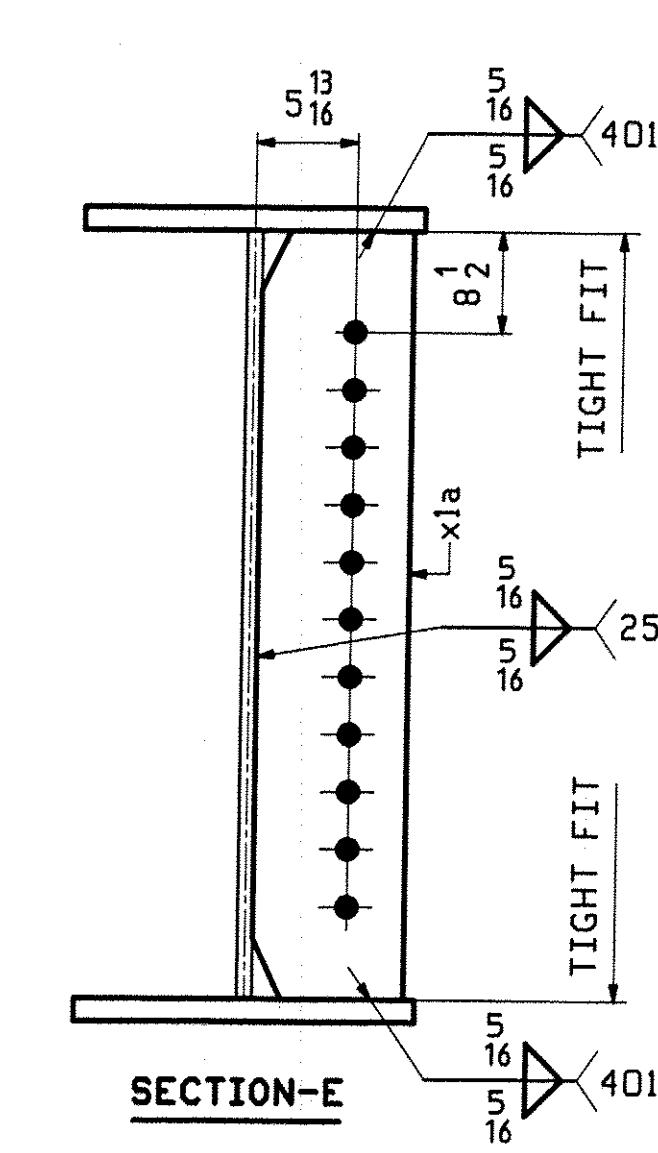
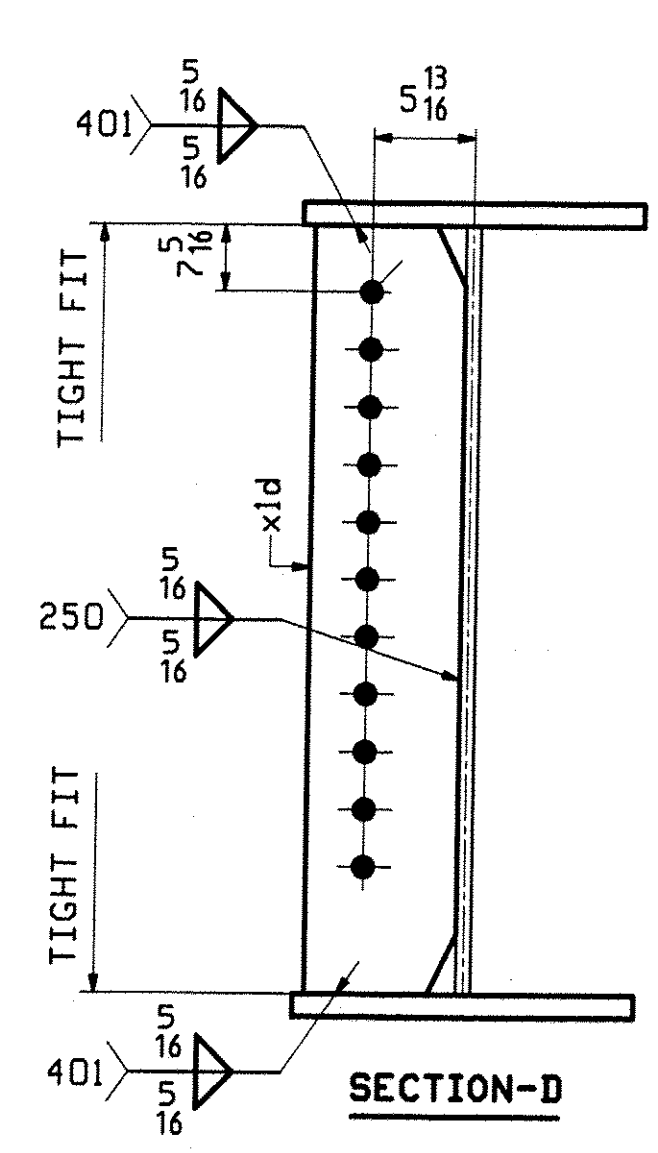
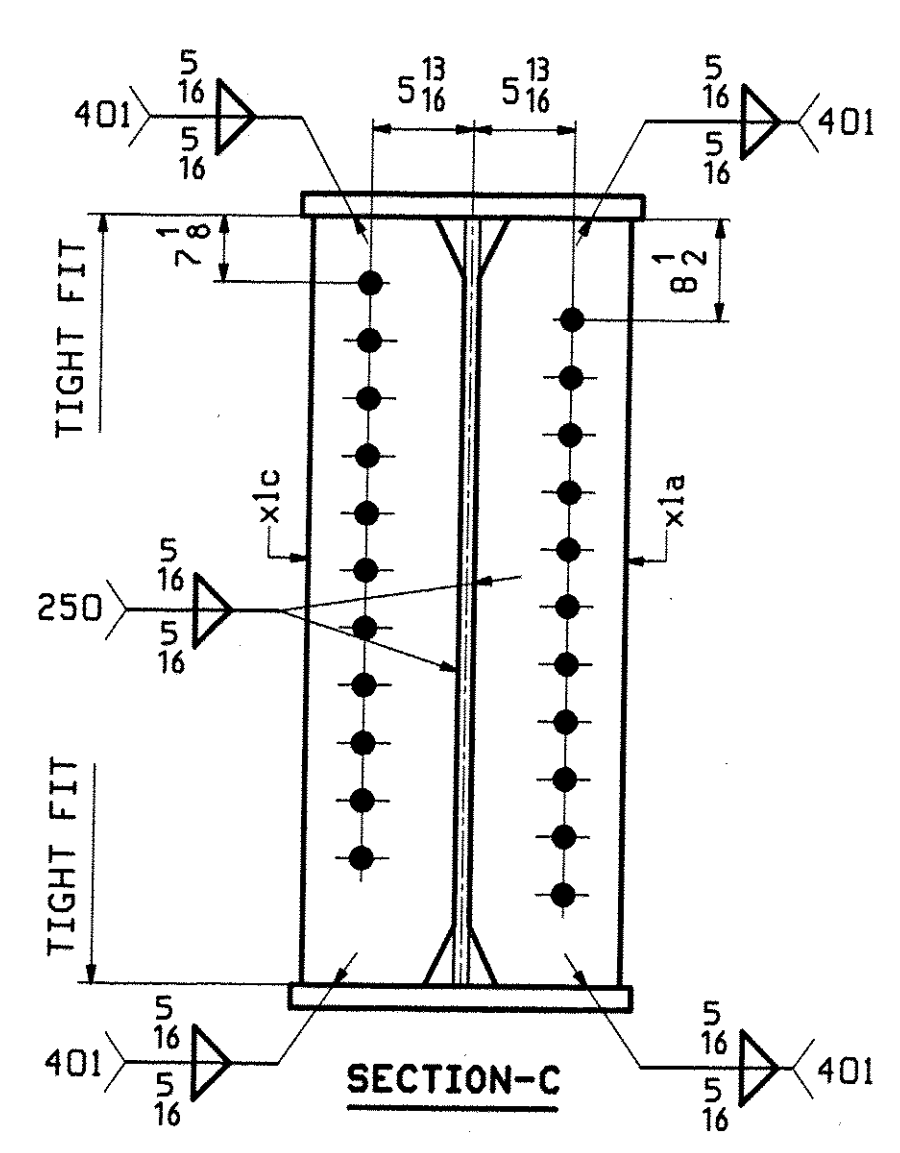
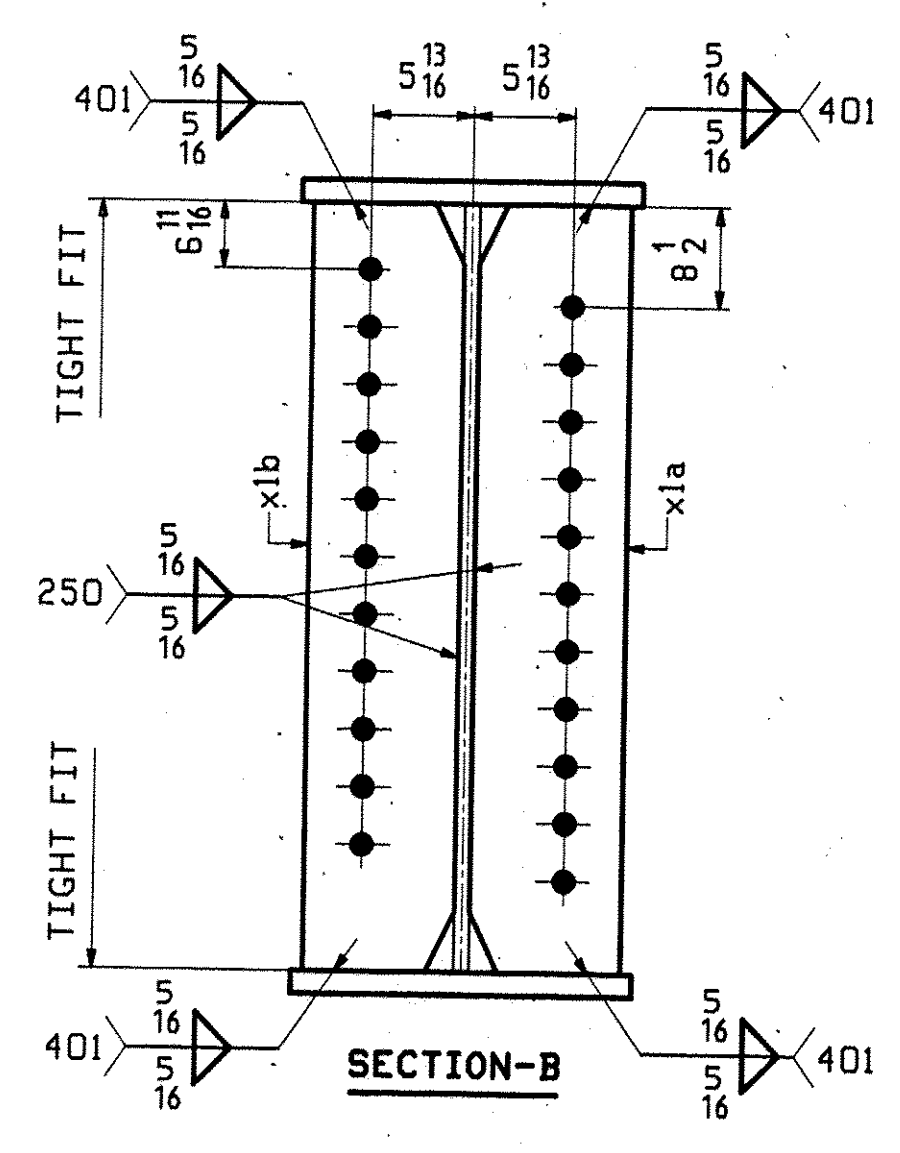
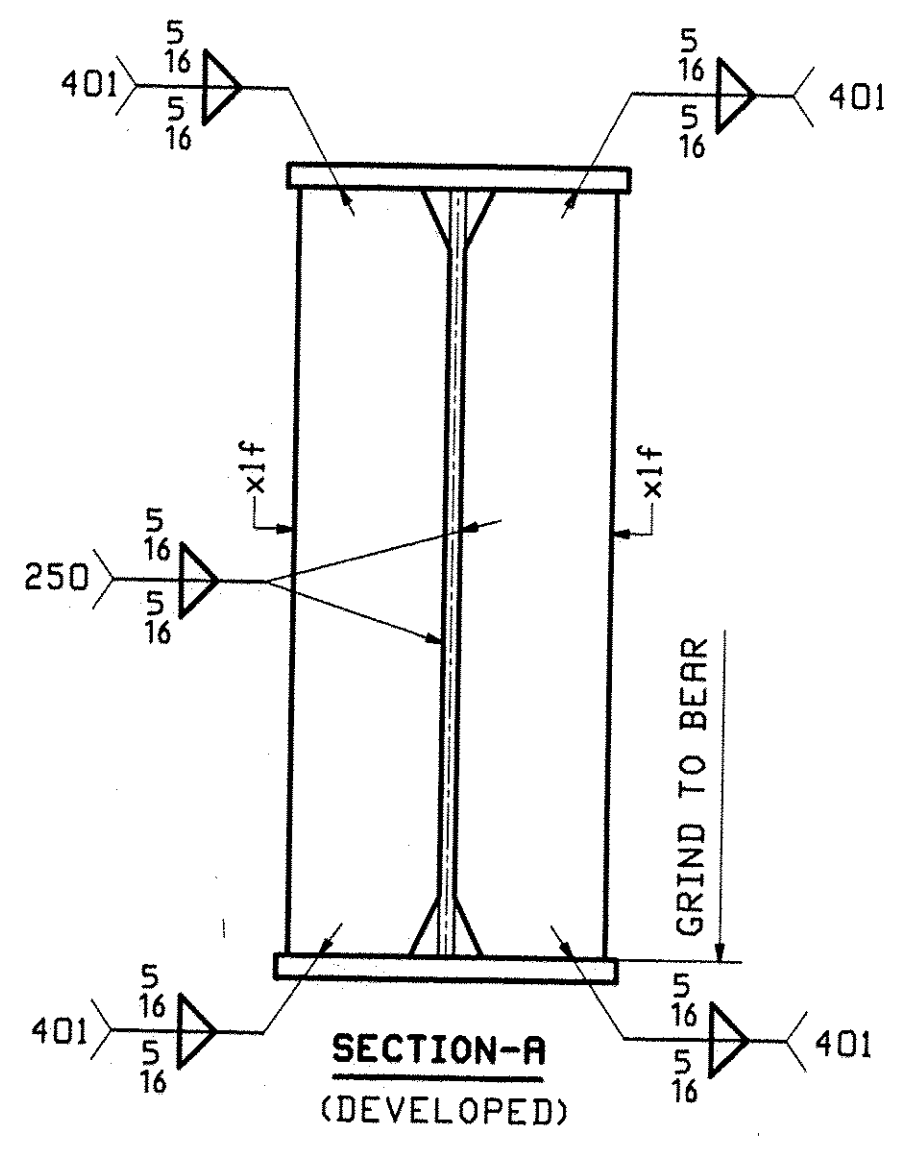
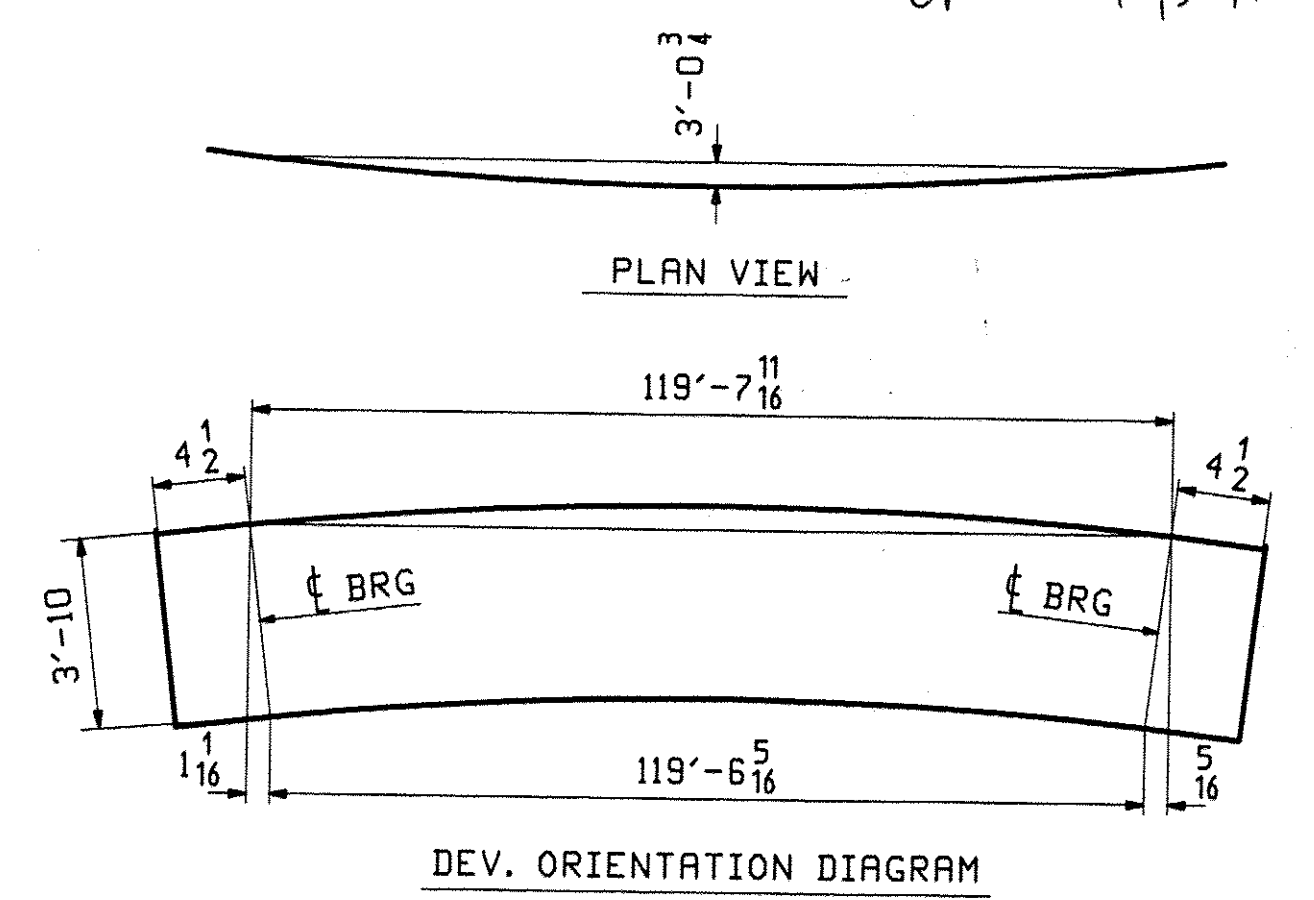
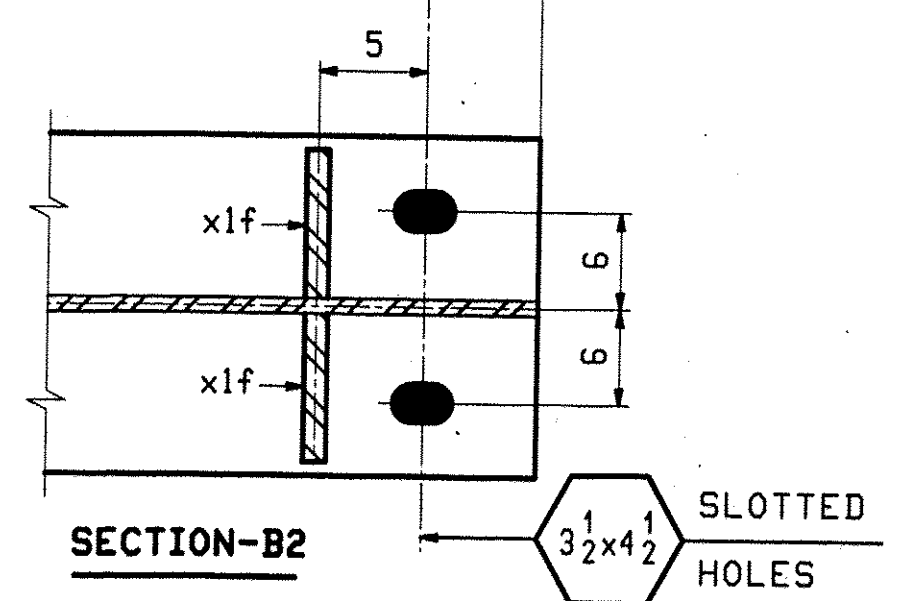
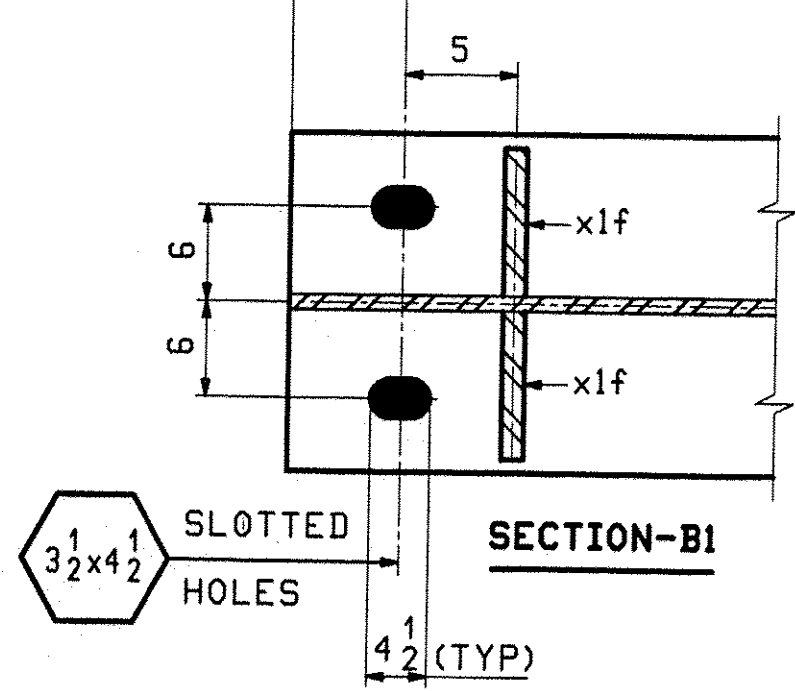
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ABM INFO		SHIP	BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		6G6	1		GIRDER			3569C	
2	J	1	wa	PL 5/8x46	51 1 1/2	M270-SQWT2			
2	E	1	wb	PL 5/8x46	69 4	M270-SQWT2			
3	C	1	ta	PL 7/8x18	53 0				
2	Y	1	tb	PL 7/8x18	67 4 1/2				
1	G	1	ba	PL 2 1/4x18	53 0	M270-SQWT2			
1	C	1	bb	PL 2 1/4x18	67 3/8	M270-SQWT2			
4	B	7	xla	PL 1 1/2x7 1/2	3 10	M270-SQWT2			
4	B	4	xlb	PL 1 1/2x7 1/2	3 10	M270-SQWT2			
4	B	1	xlc	PL 1 1/2x7 1/2	3 10	M270-SQWT2			
4	B	1	xld	PL 1 1/2x7 1/2	3 10	M270-SQWT2			
4	C	4	xlf	PL 2 1/2x7 1/2	3 10	M270-SQWT2			
4	B	1	xln	PL 2 1/2x7 1/2	3 10	M270-SQWT2			



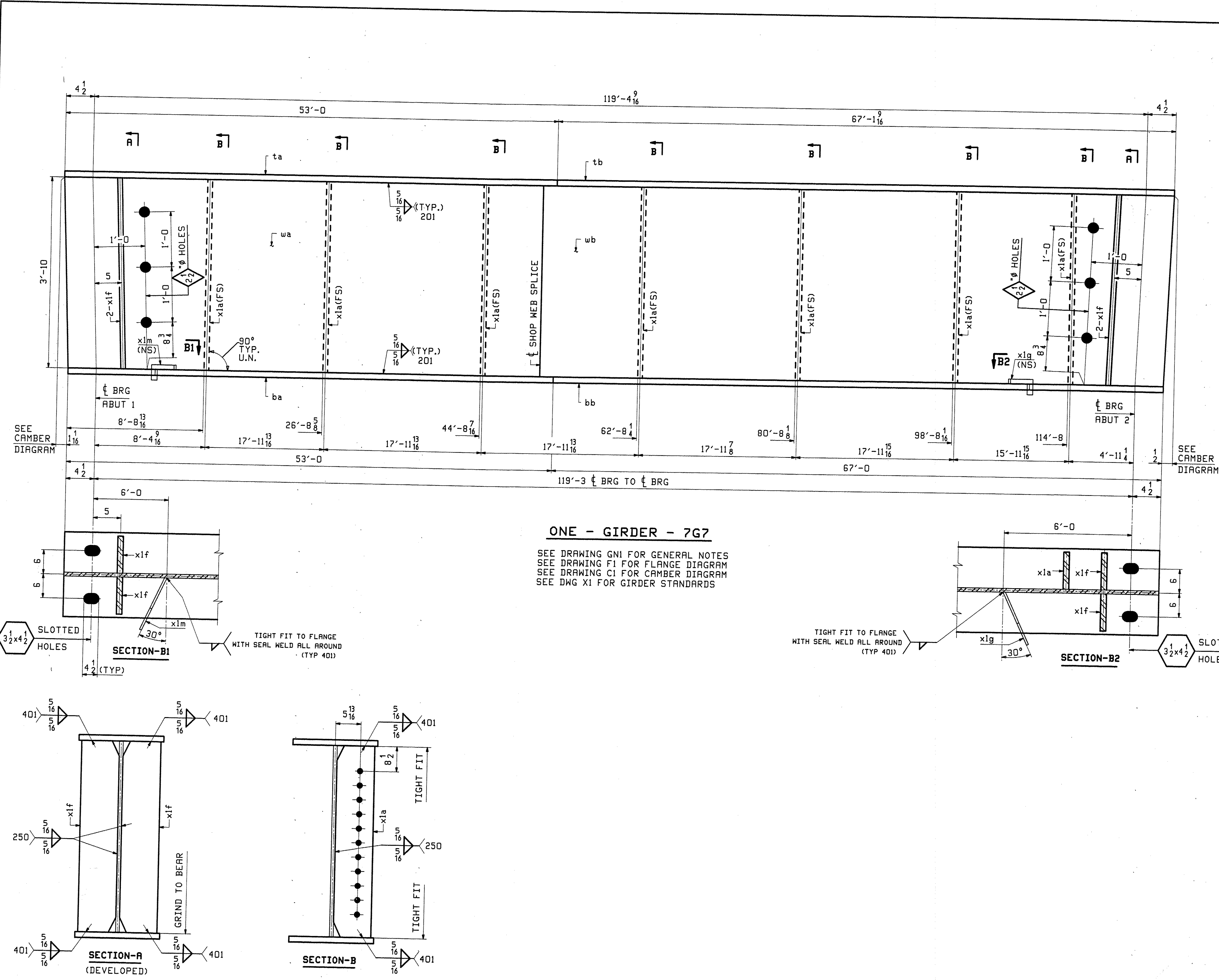
ONE - GIRDER - 6G6 (DEV)

SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP8/10		1 1/2" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 6G6						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN: TG		DATE: 11/19
				CHKD: DO		DATE: 12/01
LOCATION: Town of Chester				JOB NO. 476		DWG NO. 6
PROJ NO. BRF 025-1(37)						REV. 6
CUSTOMER: Cold River Bridges						

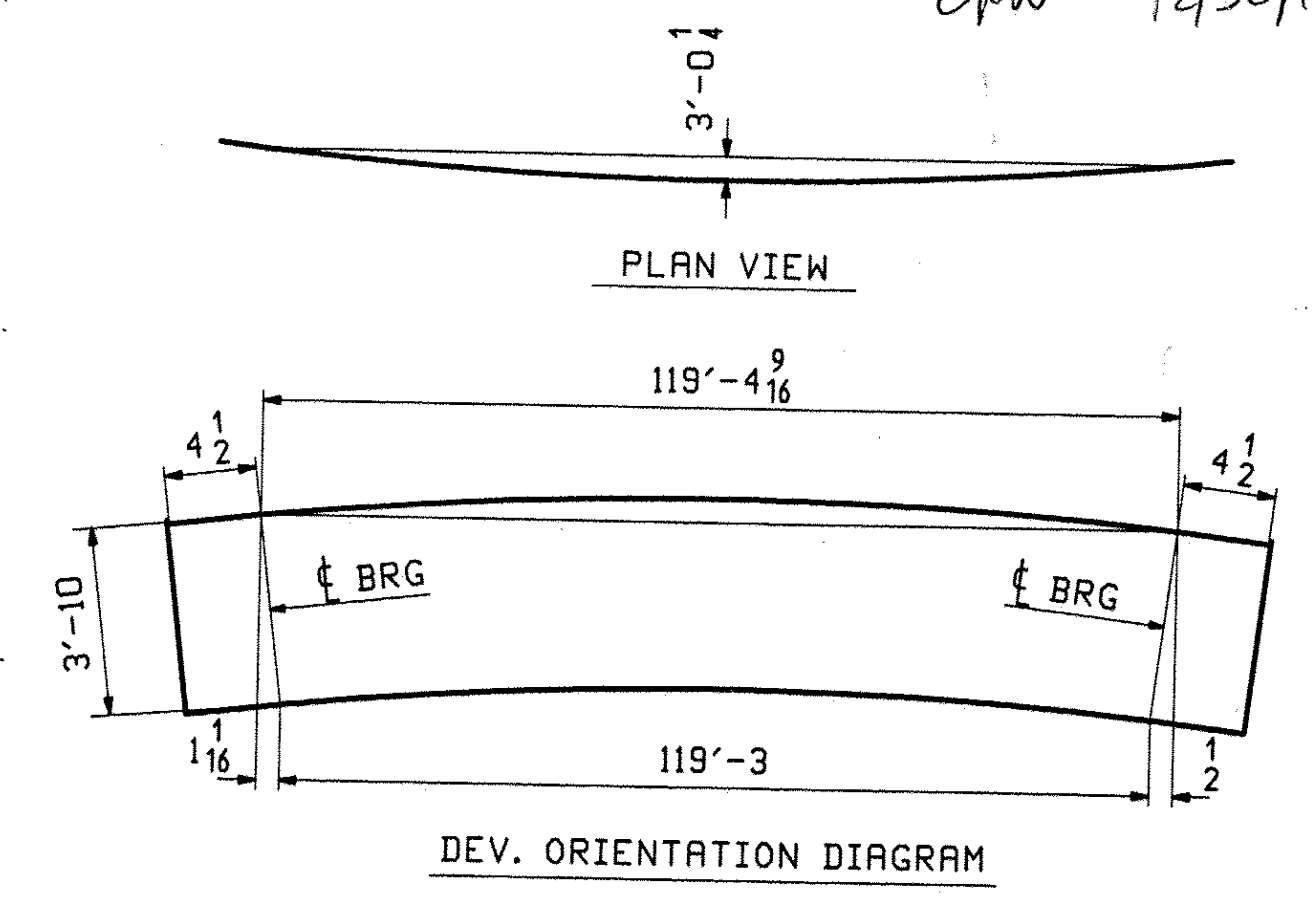
ELC RSY
 AS NOTED
 OPW 12/30/10



ONE - GIRDER - 7G7
 SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS

ABM INFO		SHIP		BILL OF MATERIAL		JOB NO.		DRAWING NO.		REV.
		7G7				476		7		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES	
						FT				
					GIRDER				3527E	
2	J		1	wa	PL 5/8 x 46	51 3/16	M270-SDMT2			
2	C		1	wb	PL 5/8 x 46	69 0 3/4	M270-SDMT2			
3	C		1	ta	PL 7/8 x 18	53 0				
3	A		1	tb	PL 7/8 x 18	67 1 1/8				
1	G		1	ba	PL 2 1/2 x 18	53 0	M270-SDMT2			
1	E		1	bb	PL 2 1/2 x 18	67 0	M270-SDMT2			
4	B		7	x1a	PL 1 1/2 x 7 1/2	3 10	M270-SDMT2			
4	C		4	x1f	PL 2 x 7 1/2	3 10	PHIE M270-SDMT2			
4	D		1	x1g	PL 1/2 x 4 1/2	1 0 1/8				
4	D		1	x1m	PL 1/2 x 4 1/2	1 0 1/8				

ELC
As Noted
APW 12/30/10



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP8/0		5/16" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 7G7						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE D4072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRANN:	DATE:	
				TG	11/19	
				CHKD:	DATE:	
				DO	12/01	
LOCATION: Town of Chester				JOB NO.	DWG NO.	
PROJ NO. BRF 025-1(37)				476	7	
CUSTOMER: Cold River Bridges					REV.	△

PLO, Dec 3, 2010 02:52:24 PM /spp/brf/025-1(37) Rev 0

GENERAL NOTES

NOTE TO ENGINEER:
 THESE NOTES ARE NOT INTENDED TO BE ALL INCLUSIVE AND COMPLIANCE WITH RELEVANT SPECIFICATIONS REMAIN UNCHANGED.

CONSTRUCTION SPECIFICATIONS

- 1) ALL MATERIAL AND WORKMANSHIP TO BE IN ACCORDANCE WITH THE STATE OF VERMONT AGENCY OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006 WITH LATEST REVISIONS AND THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS FOR HIGHWAY BRIDGES DATED 2007 AND ITS LATEST REVISIONS.

MATERIAL SPECIFICATIONS

- 1) UNLESS OTHERWISE NOTED, ALL STEEL TO BE UNPAINTED AASHTO M270 GRADE 50W.
- 2) MATERIAL NOTED "CVN" OR "T2" ON DETAIL DRAWINGS SHALL BE CHARPY V-NOTCH TESTED IN ACCORDANCE WITH THE REQUIREMENTS OF VERMONT STANDARD SPECIFICATIONS SECTION 714.01.
- 3) HIGH STRENGTH BOLTS: ASTM A325 (AASHTO M164) 7/8" DIA., TYPE 3. NUTS SHALL BE A563 (TYPE 3) GRADE C3.

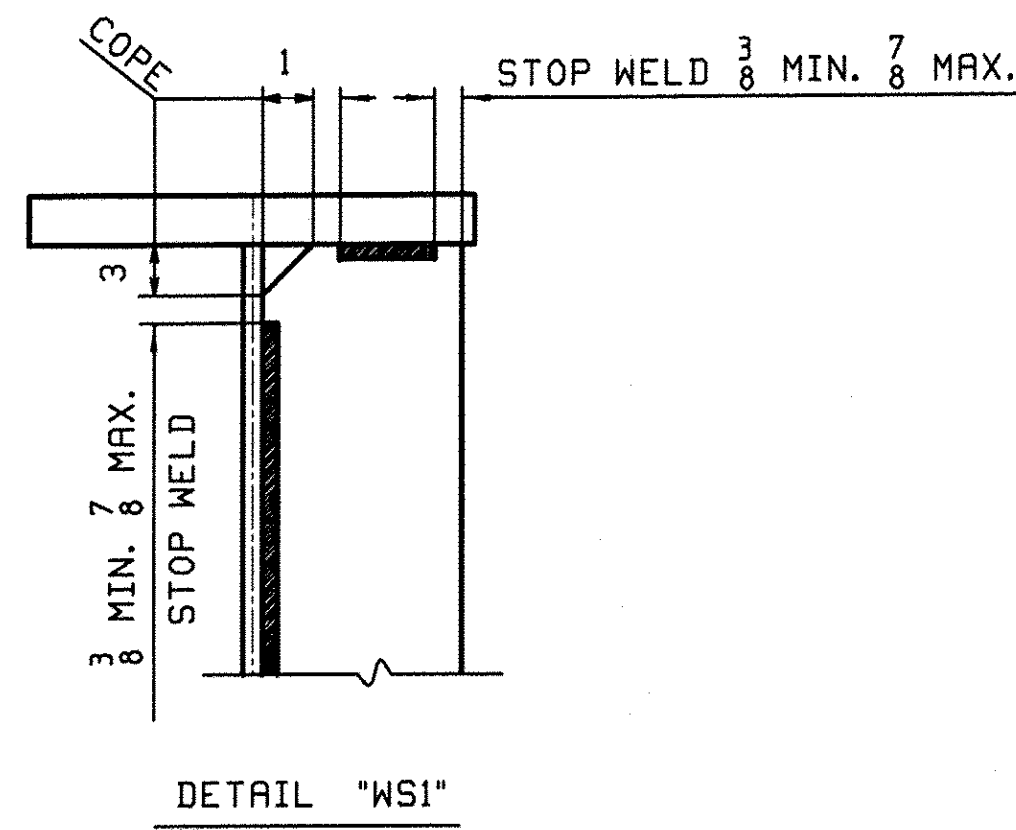
BOLTS & NUTS SHALL BE ROTATIONAL CAPACITY TESTED. DO NOT MIX NUTS & BOLTS FROM DIFFERENT CONTAINERS UNLESS ALL BOLTS & NUTS HAVE THE SAME LOT NUMBER.

FABRICATION

- 1) ALL HOLES SHALL BE DRILLED FULL SIZE (UN).

WELDING

- 1) THE CONFIGURATION OF THE WELD JOINTS AND ALL WELDING PROCEDURES SHALL BE IN ACCORDANCE WITH AASHTO/AWS D1.5-D8 BRIDGE WELDING CODE AND IN ADDITION TO SPECIFICATIONS SHOWN ABOVE. ALL WELDING WILL BE DETAILED TO PRE-QUALIFIED JOINTS, UNLESS PROHIBITED BY THE DESIGNER.
- 2) WELDING OF MAIN LOAD CARRYING MEMBERS AND ATTACHMENTS SHALL BE PERFORMED USING THE AUTOMATIC SUBMERGED ARC & SHIELDED METAL ARC PROCESSES. ALL WELDS ARE CONTINUOUS U.N.
- 3) NON DESTRUCTIVE TESTING OF WELDS SHALL BE IN ACCORDANCE WITH THE REFERENCED SPECIFICATION.
- 4) SEE DETAIL "WS1" ON THIS DRAWING FOR WELD TERMINATION DETAIL.



FIELD CONNECTIONS

- 1) ALL FIELD CONNECTIONS SHALL BE MADE WITH 7/8" DIAMETER HIGH STRENGTH A-325 BOLTS (UN), INSTALLED PER SECTION 506.19(c). SEE DWG E1 FOR FIELD BOLT SIZES.
- 2) BOLTS SHALL HAVE HEAVY HEX NUT, HEAVY HEX HEAD, AND AT LEAST ONE FLAT WASHER EACH. WASHER TO BE PLACED UNDER TURNED ELEMENT.
- 3) PIECE MARKS WILL BE LOCATED AS SHOWN ON ERECTION DRAWINGS.

CLEANING

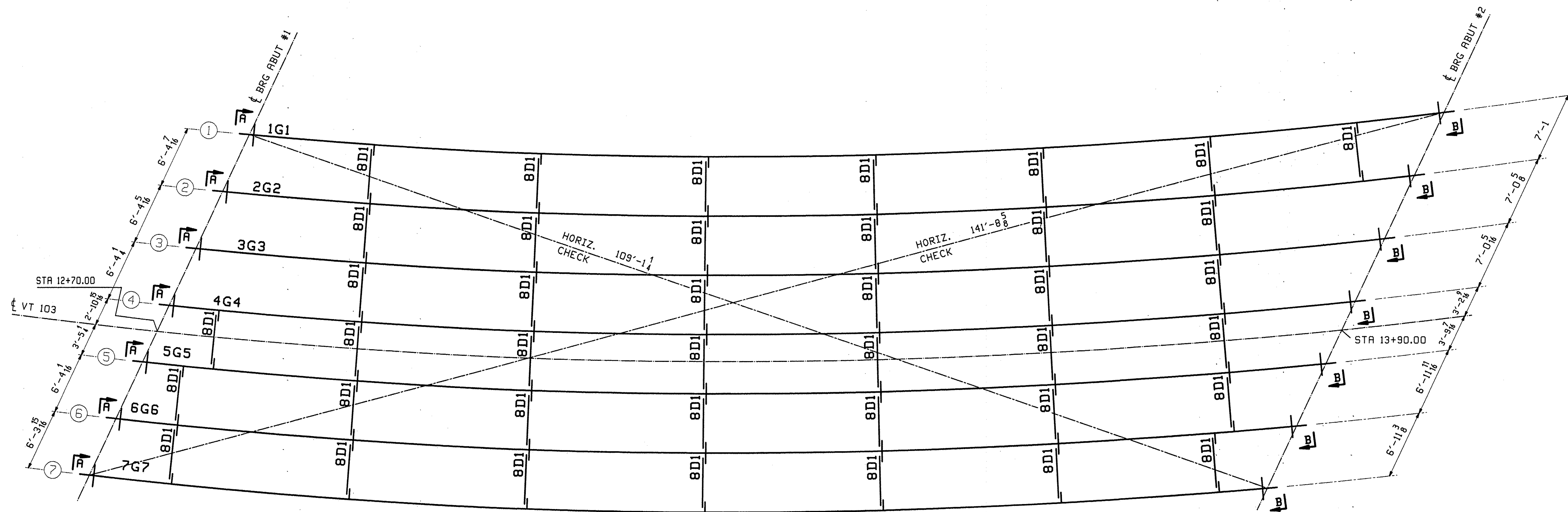
- 1) ALL STEEL SHALL BE BLAST CLEANED IN ACCORDANCE WITH SSPC SP-6. (U.N.)
- 2) STRUCTURAL STEEL SHALL NOT BE PAINTED.

STRUCTURES COPY

RECEIVED
 CK'D BY: ELC, OK'D BY: RSY
 DEC 14 2010
 RESUBMIT APPROVED AS NOTED
 BY: CROW DATE: 12/30/10

RECEIVED
 DEC 13 2010
 COLD RIVER BRIDGES LLC

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0					DEC 9 2010	
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
			AS NOTED		AS NOTED	
DESCRIPTION: GENERAL NOTES						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor			DRAWN: TG	DATE: 11/19		
			CHKD: DO	DATE: 11/29		
LOCATION: Town of Chester			JOB NO.		DWG NO.	
PROJ NO. BRF 025-1(37)			476		GN1	
CUSTOMER: Cold River Bridges					REV. Δ	



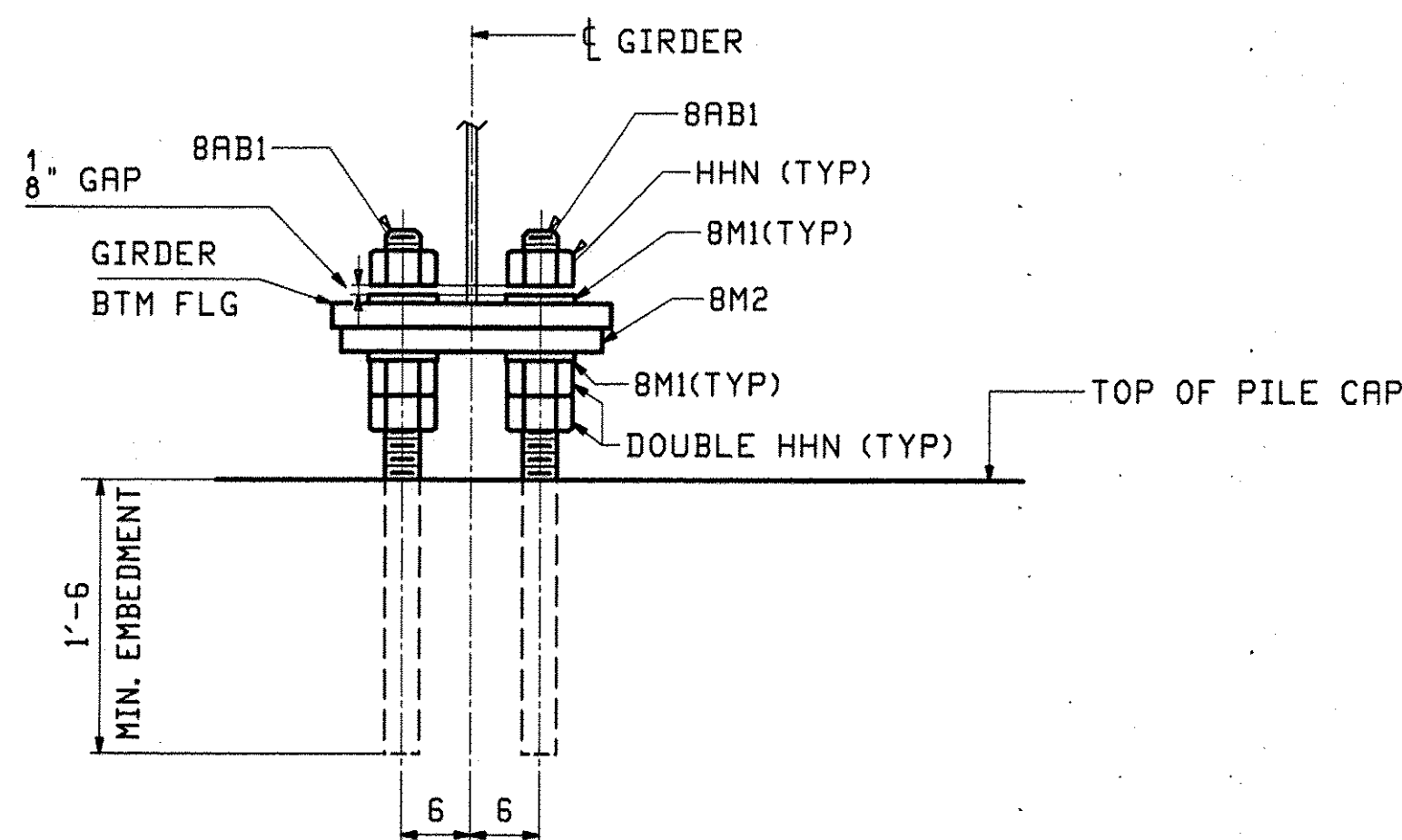
**FRAMING PLAN
ANCHOR BOLT PLAN**

FIELD BOLT LIST		A325 Type 3 BOLTS				VTE RTE 103	
LINE	NO. REQ'D.	BOLT DIA.	BOLT LEN.	# OF CONN.	GRIP	THICKNESS OF PCS. CONNECTED	WASHER CODES
1							
2	880	7/8	2 1/2	11	80	1 1/8	1 CONN. STIFF TO H40X149
3							

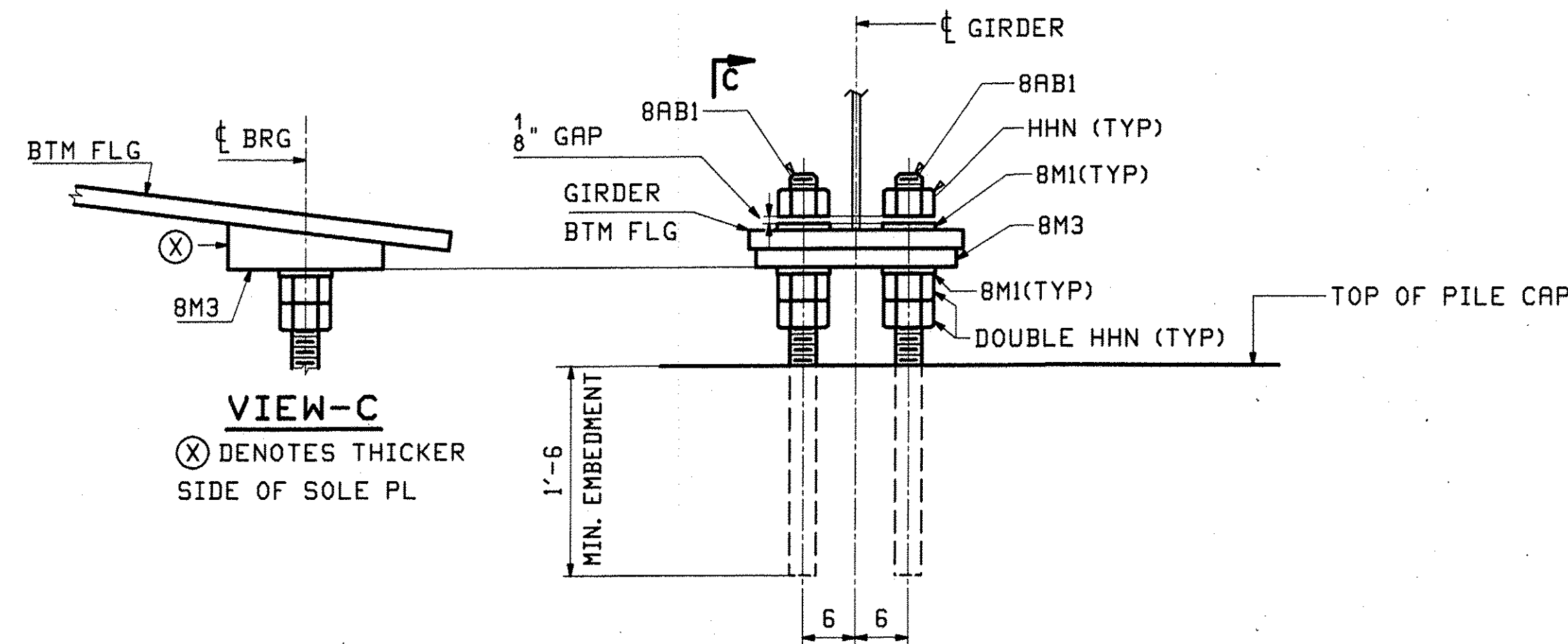
1: 1 Hard Flat Washer

FIELD BOLT SUMMARY		EXACT COUNT		VTE RTE 103	
LINE	NO. OF BOLTS	BOLT DIA.	TYPE	BOLT LEN.	ACTUAL COUNT
1	880	7/8	A325 Type 3	2 1/2	880
2					
3	880		Hard Flat Washers for 7/8" BOLT		
4					
5					
6					

RECEIVED
 CK'D BY ELC OK'D BY RSY
 DEC 14 2010
 RESUBMIT APPROVED
 BY APW DATE 12/31/10

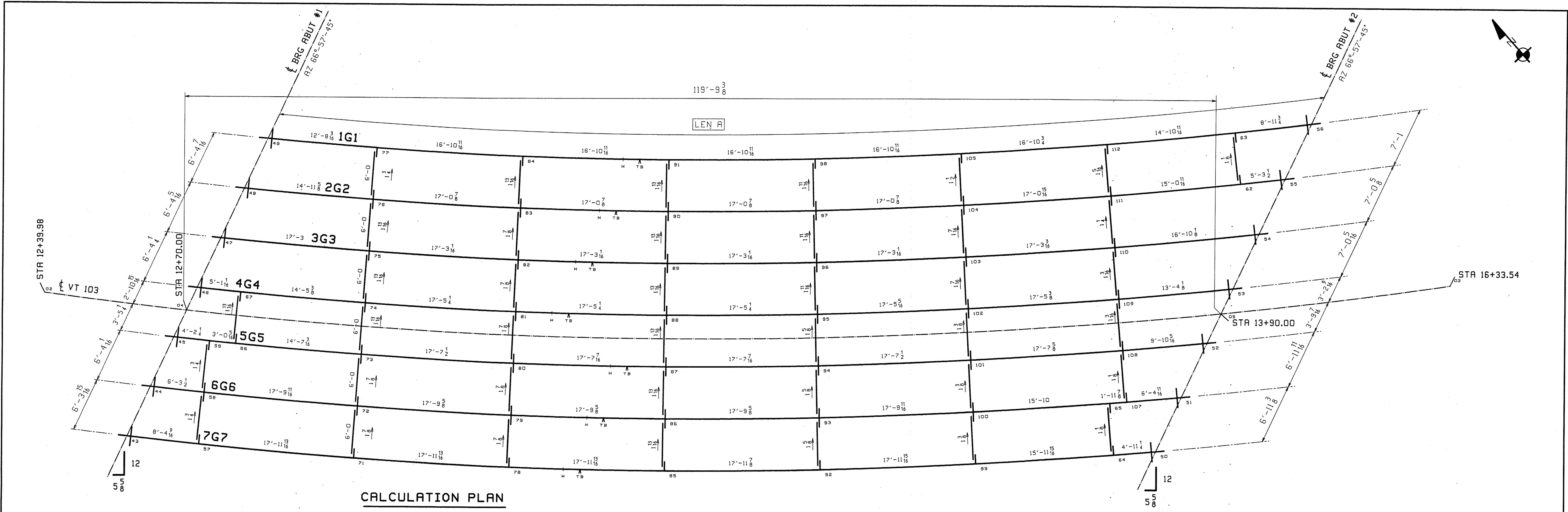


SECTION - A
 NOTE: GREASE TOP OF SOLE PL
 BEFORE GIRDER PLACEMENT



SECTION - B
 NOTE: GREASE TOP OF SOLE PL
 BEFORE GIRDER PLACEMENT

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
DESCRIPTION: FRAMING PLAN & ANCHOR BOLT PLAN						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN:	DATE:	
				TG	11/18	
				CHKD:	DATE:	
				DO	12/02	
LOCATION: Town of Chester				JOB NO.	DWG NO.	
PROJ NO. BRF 025-1(37)				476	E1	
CUSTOMER: Cold River Bridges					REV.	△

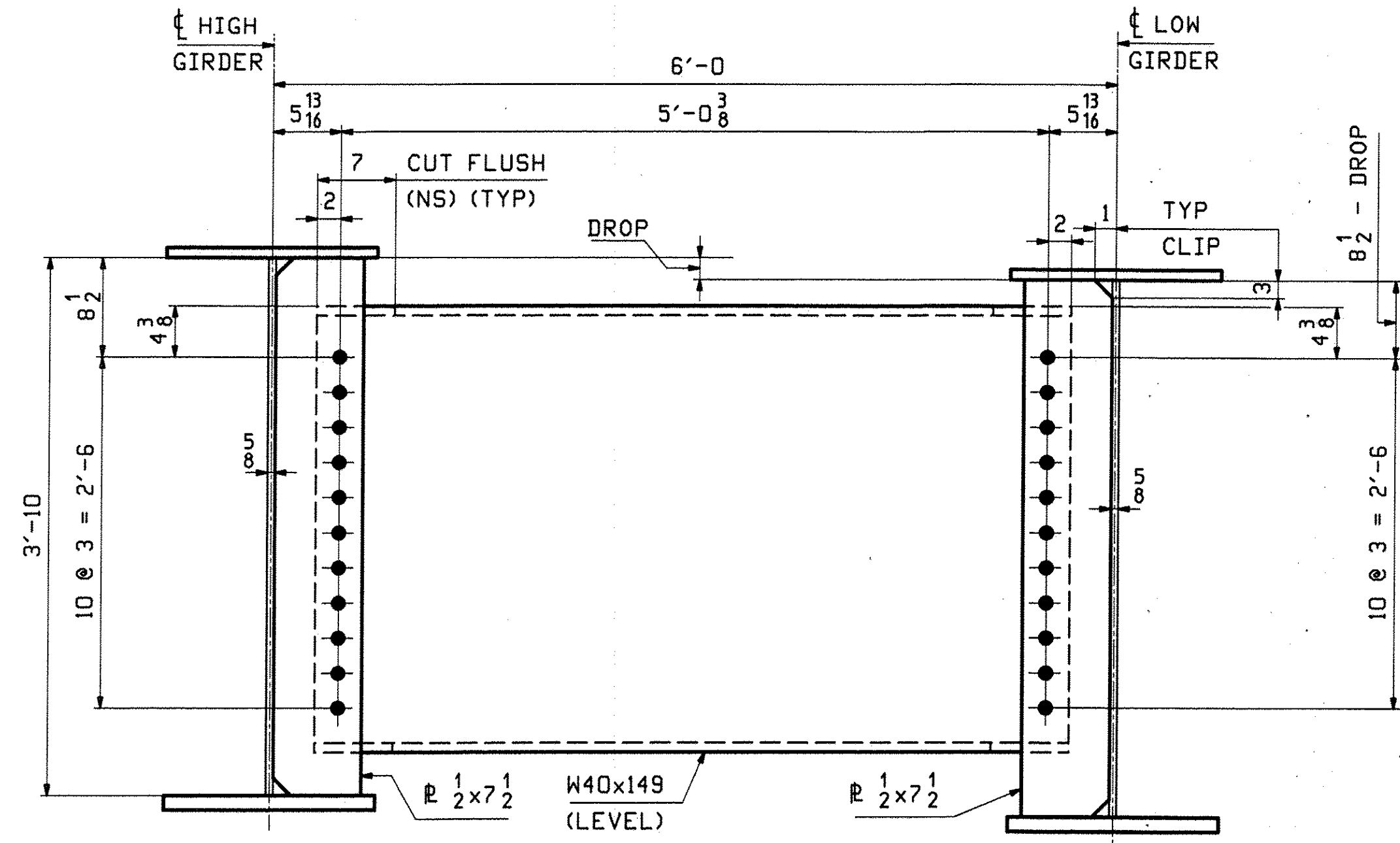


CALCULATION PLAN

- NOTES
1. LONGITUDINAL DIMENSIONS ARE SLOPING ALONG BOTTOF WEB WITH CORRECTIONS MADE FOR VERTICAL CURVE, GRADE & DL CAMBER (UN).
 2. TRANSVERSE DIMENSIONS ARE IN A HORIZ. PLANE (UN).
 3. DROP ARROW POINTS TOWARDS LOW END OF MEMBER.
 4. ENDS OF GIRDERS AND BRG. STIFF'S ARE VERTICAL AFTER DL ROTATION.
 5. CF STIFF ARE NORMAL TO GRADE.
 6. BOTTOF PT NUMBERS = TOP PT NUMBERS + 200.
 7. FOR LAYOUTS SEE TYPICAL LAYOUT BELOW.
 8. COMBINE INT. CROSSFRAMES FOR DIFF IN DROPS OF +/- 1/8
 9. CROSSFRAME DROPS ARE CALCULATED IN THE 70% CAMBERED SHAPE OF THE BRIDGE.

RECEIVED
 CND BY: EIC DTD BY: RSY
 DEC 14 2010
 RESUBMIT APPROVED BY: CPW DATE: 12/30/10

Line	LEN A	GRADE ABUT 1	GRADE ABUT 2
1	121'-0 1/8	.0021	-.0242
2	120'-8 1/4	.0028	-.0234
3	120'-4 9/16	.0035	-.0222
4	120'-1	.0047	-.0217
5	119'-9 9/16	.0055	-.0211
6	119'-6 5/16	.0062	-.0206
7	119'-3	.0068	-.0199

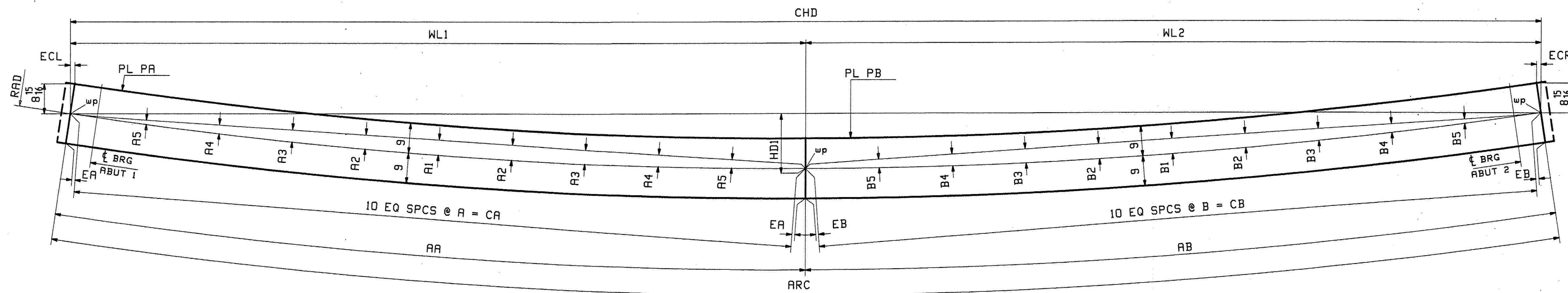


TYPICAL LAYOUT

- NOTES:
 ALL FIT-UP MAT'L IS AASHTO M270-GR50WT2
 ALL HOLES ARE 15/16 FOR 7/8 A325-3 BOLTS

**** NOTE ****
 THE PURPOSE OF THIS DRAWING IS TO COORDINATE GEOMETRIC CONTROL INFORMATION AND CONNECTION SPACING. THIS DWG IS SUBMITTED FOR INFORMATION ONLY & IS NOT INTENDED FOR SHOP FABRICATION. DETAIL DWGS WILL SHOW ALL WELDING AND DIMENSIONS REQ'D FOR FABRICATION.

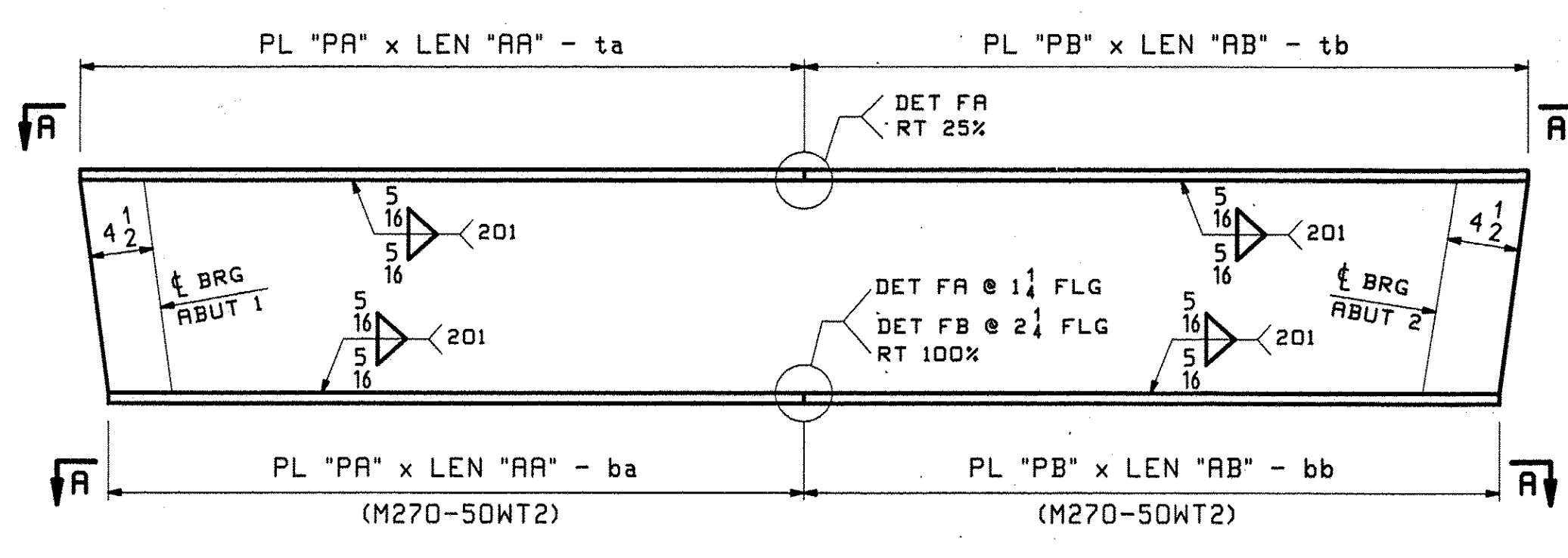
REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
			AS NOTED			
DESCRIPTION: CALCULATION PLAN & TYPICAL LAYOUT						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor			DRANN:	DATE:		
			TG	11/18		
			CHKD:	DATE:		
			DO	11/29		
LOCATION: Town of Chester			JOB NO.		DWG NO.	
PROJ NO. BRP 025-1(37)			476		WS1	
CUSTOMER: Cold River Bridges					REV. Δ	



SECTION A-A

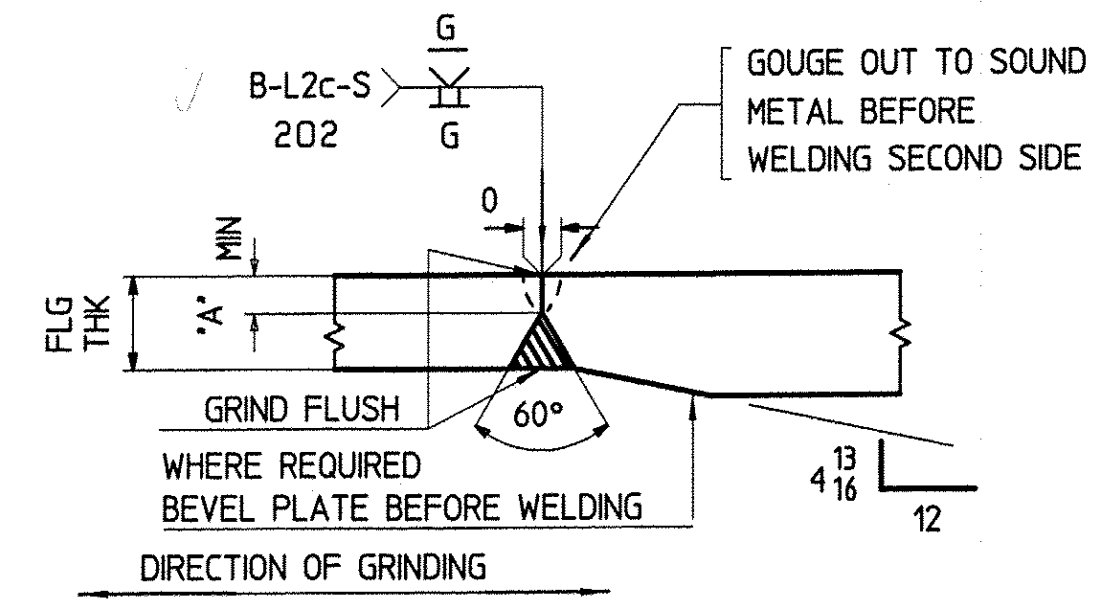
LOCATION	RAD	ARC	CHD	AA	AB	EA	A1	A2	A3	A4	A5	A	CA	EB	B1	B2	B3	B4	B5	B	CB	ECL	ECR	WL1	WL2	HD1
1G1 TOP FLG	552.21	121'-10 1/4	121'-7 5/16	43'-6	78'-4 1/4	3/8	5 1/8	4 15/16	4 5/16	3 5/16	1 7/8	4'-4 3/16	43'-5 7/8	5/8	1'-4 11/16	1'-4	1'-2	10 11/16	6	7'-9 15/16	78'-3 7/16	1	1	43'-4 9/16	78'-2 3/4	3'-1
1G1 BTM FLG	552.21	121'-9 1/8	121'-6 3/16	43'-6	78'-3 3/8	3/8	5 1/8	4 15/16	4 5/16	3 5/16	1 7/8	4'-4 3/16	43'-5 7/8	5/8	1'-4 5/8	1'-3 15/16	1'-2	10 5/8	6	7'-9 13/16	78'-2 5/16	1	1	43'-4 1/16	78'-1 5/8	3'-0 15/16
2G2 TOP FLG	558.21	121'-6 7/16	121'-3 9/16	43'-6	78'-0 7/16	3/8	5 1/16	4 7/8	4 1/4	3 1/4	1 13/16	4'-4 3/16	43'-5 7/8	5/8	1'-4 3/8	1'-3 11/16	1'-1 3/4	10 1/2	5 7/8	7'-9 9/16	77'-11 11/16	1	1	43'-4 5/8	77'-10 15/16	3'-0 7/16
2G2 BTM FLG	558.21	121'-5 1/4	121'-2 3/8	43'-6	77'-11 1/4	3/8	5 1/16	4 7/8	4 1/4	3 1/4	1 13/16	4'-4 3/16	43'-5 7/8	5/8	1'-4 5/16	1'-3 11/16	1'-1 1/16	10 7/16	5 7/8	7'-9 7/16	77'-10 1/2	1	1	43'-4 5/8	77'-9 3/4	3'-0 3/8
3G3 TOP FLG	564.21	121'-2 3/4	120'-11 15/16	43'-6	77'-8 3/4	3/8	5	4 13/16	4 1/4	3 3/16	1 13/16	4'-4 3/16	43'-5 7/8	5/8	1'-4 1/16	1'-3 7/16	1'-1 1/2	10 1/4	5 13/16	7'-9 3/16	77'-8	15/16	15/16	43'-4 5/8	77'-7 1/16	2'-11 15/16
3G3 BTM FLG	564.21	121'-1 9/16	120'-10 3/4	43'-6	77'-7 9/16	3/8	5	4 13/16	4 1/4	3 3/16	1 13/16	4'-4 3/16	43'-5 7/8	5/8	1'-4	1'-3 3/8	1'-1 7/16	10 1/4	5 3/4	7'-9 1/16	77'-6 13/16	15/16	15/16	43'-4 5/8	77'-6 1/8	2'-11 7/8
4G4 TOP FLG	570.21	120'-11 1/4	120'-8 1/2	43'-6	77'-5 1/4	5/16	5	4 3/4	4 3/16	3 3/16	1 13/16	4'-4 3/16	43'-5 7/8	5/8	1'-3 3/4	1'-3 1/8	1'-1 1/4	10 1/8	5 11/16	7'-8 7/8	77'-4 9/16	15/16	15/16	43'-4 5/8	77'-3 7/8	2'-11 7/16
4G4 BTM FLG	570.21	120'-10	120'-7 5/16	43'-6	77'-4	5/16	5	4 3/4	4 3/16	3 3/16	1 13/16	4'-4 3/16	43'-5 7/8	5/8	1'-3 3/4	1'-3 1/8	1'-1 1/16	10 1/16	5 11/16	7'-8 3/4	77'-3 5/16	15/16	15/16	43'-4 11/16	77'-2 5/8	2'-11 3/8
5G5 TOP FLG	576.21	120'-7 7/8	120'-5 1/4	53'-0	67'-7 7/8	7/16	7 5/16	7	6 1/8	4 11/16	2 5/8	5'-3 9/16	52'-11 3/4	1/2	11 15/16	11 7/16	10	7 5/8	4 5/16	6'-9 1/8	67'-7 7/16	15/16	15/16	52'-10 11/16	67'-6 9/16	3'-1 5/16
5G5 BTM FLG	576.21	120'-6 9/16	120'-3 15/16	53'-0	67'-6 9/16	7/16	7 5/16	7	6 1/8	4 11/16	2 5/8	5'-3 9/16	52'-11 3/4	1/2	11 7/8	11 3/8	10	7 5/8	4 1/4	6'-9	67'-6 1/8	15/16	15/16	52'-10 11/16	67'-5 1/4	3'-1 1/4
6G6 TOP FLG	582.21	120'-4 11/16	120'-2 8/16	53'-0	67'-4 11/16	7/16	7 1/4	6 15/16	6 1/16	4 5/8	2 5/8	5'-3 9/16	52'-11 3/4	1/2	11 11/16	11 1/4	9 13/16	7 1/2	4 3/16	6'-8 13/16	67'-4 1/4	15/16	15/16	52'-10 3/4	67'-3 3/8	3'-0 3/4
6G6 BTM FLG	582.21	120'-3 5/16	120'-0 3/4	53'-0	67'-3 5/16	7/16	7 1/4	6 15/16	6 1/16	4 5/8	2 5/8	5'-3 9/16	52'-11 3/4	1/2	11 11/16	11 3/8	9 13/16	7 7/16	4 3/16	6'-8 11/16	67'-2 7/8	15/16	15/16	52'-10 3/4	67'-2	3'-0 11/16
7G7 TOP FLG	588.21	120'-1 9/16	119'-11 1/16	53'-0	67'-9 1/16	3/8	7 3/16	6 7/8	6	4 9/16	2 9/16	5'-3 9/16	52'-11 13/16	1/2	11 1/2	11	9 5/8	7 3/8	4 1/8	6'-8 1/2	67'-1 1/8	15/16	15/16	52'-10 3/4	67'-0 5/16	3'-0 1/4
7G7 BTM FLG	588.21	120'-0	119'-9 1/2	53'-0	67'-0	3/8	7 3/16	6 7/8	6	4 9/16	2 9/16	5'-3 9/16	52'-11 13/16	1/2	11 7/16	11	9 5/8	7 5/16	4 1/8	6'-8 3/8	66'-11 9/16	15/16	15/16	52'-10 3/4	66'-10 3/4	3'-0 3/8

LOCATION	PL PA	PL PB
1G1 TOP FLG	PL 7/8 x 18-ta (3/E)	PL 7/8 x 18-tb (2/N)
1G1 BTM FLG	PL 1 1/4 x 18-ba (1/S)	PL 1 1/4 x 18-bb (1/J)
2G2 TOP FLG	PL 7/8 x 18-ta (3/E)	PL 7/8 x 18-tb (2/Q)
2G2 BTM FLG	PL 1 1/4 x 18-ba (1/S)	PL 1 1/4 x 18-bb (1/L)
3G3 TOP FLG	PL 7/8 x 18-ta (3/E)	PL 7/8 x 18-tb (2/S)
3G3 BTM FLG	PL 1 1/4 x 18-ba (1/S)	PL 1 1/4 x 18-bb (1/N)
4G4 TOP FLG	PL 7/8 x 18-ta (3/E)	PL 7/8 x 18-tb (2/U)
4G4 BTM FLG	PL 1 1/4 x 18-ba (1/S)	PL 1 1/4 x 18-bb (1/Q)
5G5 TOP FLG	PL 7/8 x 18-ta (3/C)	PL 7/8 x 18-tb (2/W)
5G5 BTM FLG	PL 2 1/4 x 18-ba (1/G)	PL 2 1/4 x 18-bb (1/A)
6G6 TOP FLG	PL 7/8 x 18-ta (3/C)	PL 7/8 x 18-tb (2/Y)
6G6 BTM FLG	PL 2 1/4 x 18-ba (1/G)	PL 2 1/4 x 18-bb (1/C)
7G7 TOP FLG	PL 7/8 x 18-ta (3/C)	PL 7/8 x 18-tb (3/A)
7G7 BTM FLG	PL 2 1/4 x 18-ba (1/G)	PL 2 1/4 x 18-bb (1/E)

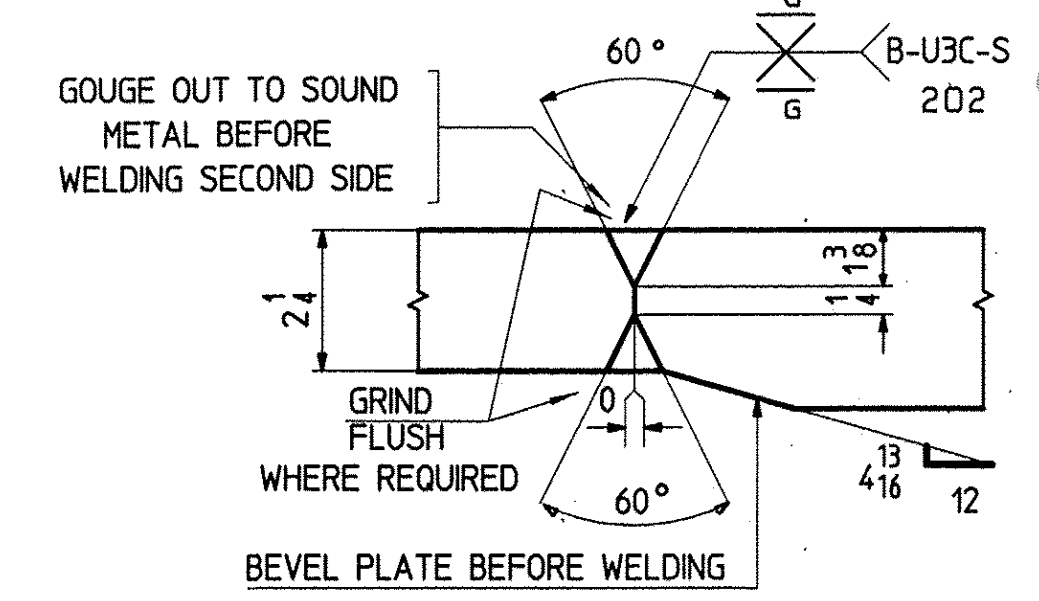


FLANGE DIAGRAM FOR 1G1 - 7G7

FLG THK	'A'
7/8	1/4
1 1/4	3/8



FLANGE PLATE SPICE DETAIL 'FA'

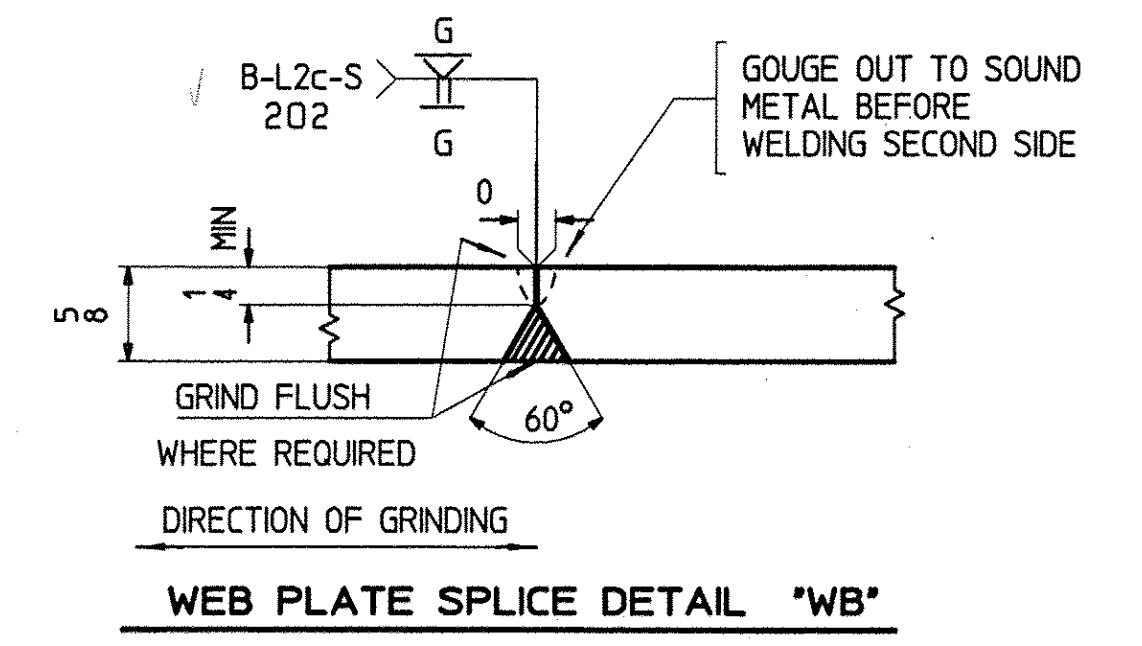
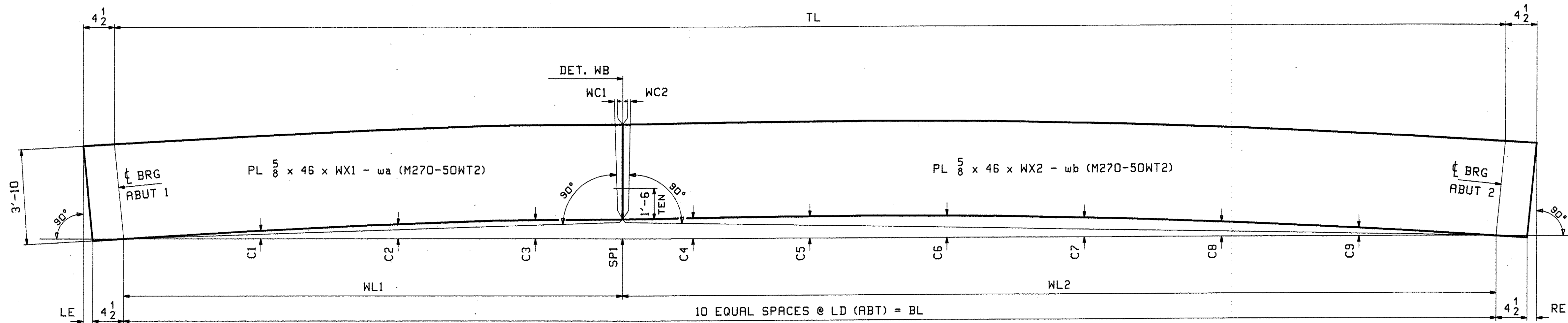


FLANGE PLATE SPICE DETAIL 'FB'

RECEIVED
 CHKD BY: ELC DTD BY: RSY
 DEC 14 2010
 RESUBMIT APPROVED: As/MS/EO
 BY: Cpw DATE: 12/30/10

FOR GENERAL NOTES SEE SHEET GN1

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N)		SSPC-SP8 10		N/A		N/A
DESCRIPTION: FLANGE DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN:	DATE:	
				TG	11/18	
				CHKD:	DATE:	
				DO	11/30	
LOCATION: Town of Chester			JOB NO.		DWG NO.	
PROJ NO. BRF 025-1(37)			476		F1	
CUSTOMER: Cold River Bridges					REV. Δ	



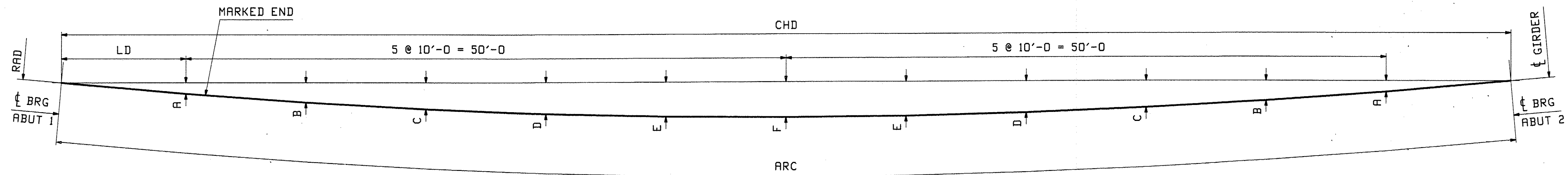
CAMBER DIAGRAM FOR 1G1 - 7G7

MARK	TL	BL	LE	RE	WL1	WL2	WX1	WX2	SP1	WC1	WC2	LD	CI	C2	C3	C4	C5	C6	C7	C8	C9	PG/LINE	PG/LINE
1G1	121'-1 ¹ / ₄	121'-0 ¹ / ₈	1 ¹ / ₁₆	1 ¹ / ₁₆	41'-1 ¹ / ₂	79'-10 ⁵ / ₈	41'-7 ¹ / ₈	80'-3 ⁵ / ₈	8 ¹⁵ / ₁₆	13 ¹ / ₁₆	7 ¹ / ₁₆	12'-1 ¹ / ₄	3 ⁷ / ₁₆	6 ¹ / ₄	8 ⁷ / ₁₆	9 ³ / ₄	10 ³ / ₁₆	9 ¹³ / ₁₆	8 ¹ / ₂	6 ⁵ / ₁₆	3 ¹ / ₂	2 / L	1 / U
2G2	120'-9 ⁷ / ₁₆	120'-8 ¹ / ₄	1 ¹ / ₁₆	1 ¹ / ₈	41'-1 ¹ / ₂	79'-6 ³ / ₄	41'-7 ¹ / ₈	79'-11 ³ / ₄	9 ³ / ₁₆	7 ¹ / ₈	7 ¹ / ₁₆	12'-0 ⁷ / ₈	3 ⁹ / ₁₆	6 ⁷ / ₁₆	8 ⁵ / ₈	10	10 ³ / ₈	9 ¹⁵ / ₁₆	8 ⁵ / ₈	6 ³ / ₈	3 ¹ / ₂	2 / L	1 / W
3G3	120'-5 ³ / ₄	120'-4 ⁹ / ₁₆	1 ¹ / ₁₆	1 ¹ / ₈	41'-1 ¹ / ₂	79'-3 ¹ / ₁₆	41'-7 ¹ / ₈	79'-8 ¹ / ₁₆	9 ⁷ / ₁₆	7 ¹ / ₈	7 ¹ / ₁₆	12'-0 ¹ / ₂	3 ¹¹ / ₁₆	6 ⁵ / ₈	8 ⁷ / ₈	10 ¹ / ₄	10 ⁵ / ₈	10 ¹ / ₈	8 ³ / ₄	6 ¹ / ₂	3 ¹ / ₂	2 / L	1 / Y
4G4	120'-2 ¹ / ₄	120'-1	1 ¹ / ₁₆	3 ¹ / ₁₆	41'-1 ¹ / ₂	78'-11 ¹ / ₂	41'-7 ³ / ₁₆	79'-4 ¹ / ₂	9 ¹¹ / ₁₆	7 ¹ / ₈	1 ¹ / ₂	12'-0 ¹ / ₈	3 ³ / ₄	6 ¹³ / ₁₆	9 ¹ / ₈	10 ¹ / ₂	10 ¹⁵ / ₁₆	10 ³ / ₈	8 ⁷ / ₈	6 ⁹ / ₁₆	3 ⁹ / ₁₆	2 / L	2 / A
5G5	119'-10 ⁷ / ₈	119'-9 ⁹ / ₁₆	1 ¹ / ₁₆	1 ¹ / ₄	50'-7 ¹ / ₂	69'-2 ¹ / ₁₆	51'-1 ³ / ₁₆	69'-7 ¹ / ₄	10 ¹⁵ / ₁₆	13 ¹ / ₁₆	5 ¹ / ₈	11'-11 ³ / ₄	3 ⁷ / ₈	6 ¹⁵ / ₁₆	9 ⁵ / ₁₆	10 ¹³ / ₁₆	11 ¹ / ₄	10 ¹¹ / ₁₆	9 ¹ / ₈	6 ³ / ₄	3 ¹¹ / ₁₆	2 / J	2 / G
6G6	119'-7 ¹¹ / ₁₆	119'-6 ⁵ / ₁₆	1 ¹ / ₁₆	5 ¹ / ₁₆	50'-7 ¹ / ₂	68'-10 ¹³ / ₁₆	51'-1 ³ / ₁₆	69'-4	11 ¹ / ₄	7 ¹ / ₈	5 ¹ / ₈	11'-11 ³ / ₈	3 ¹⁵ / ₁₆	7 ¹ / ₈	9 ⁵ / ₈	11 ¹ / ₈	11 ⁹ / ₁₆	11 ¹ / ₁₆	9 ¹ / ₂	7	3 ¹³ / ₁₆	2 / J	2 / E
7G7	119'-4 ⁹ / ₁₆	119'-3	1 ¹ / ₁₆	1 ¹ / ₂	50'-7 ¹ / ₂	68'-7 ¹ / ₂	51'-1 ³ / ₁₆	69'-0 ³ / ₄	11 ⁹ / ₁₆	7 ¹ / ₈	5 ¹ / ₈	11'-11 ¹ / ₈	4	7 ⁵ / ₁₆	9 ⁷ / ₈	11 ⁷ / ₁₆	11 ¹⁵ / ₁₆	11 ⁷ / ₁₆	9 ⁷ / ₈	7 ⁵ / ₁₆	4 ¹ / ₁₆	2 / J	2 / C

RECEIVED
 DEC 14 2010
 BY: *APW* DATE: 12/30/10

FOR GENERAL NOTES SEE SHEET GNI

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50WT2		SSPC-SP6 10		N/A		N/A
DESCRIPTION: CAMBER DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN: TG	DATE: 11/18	
				CHKD: DO	DATE: 11/30	
LOCATION: Town of Chester				JOB NO.		DWG NO.
PROJ NO. BRF 025-1(37)				476		C1
CUSTOMER: Cold River Bridges						REV. Δ



HEAT CURVING DIAGRAM FOR 1G1 - 7G7

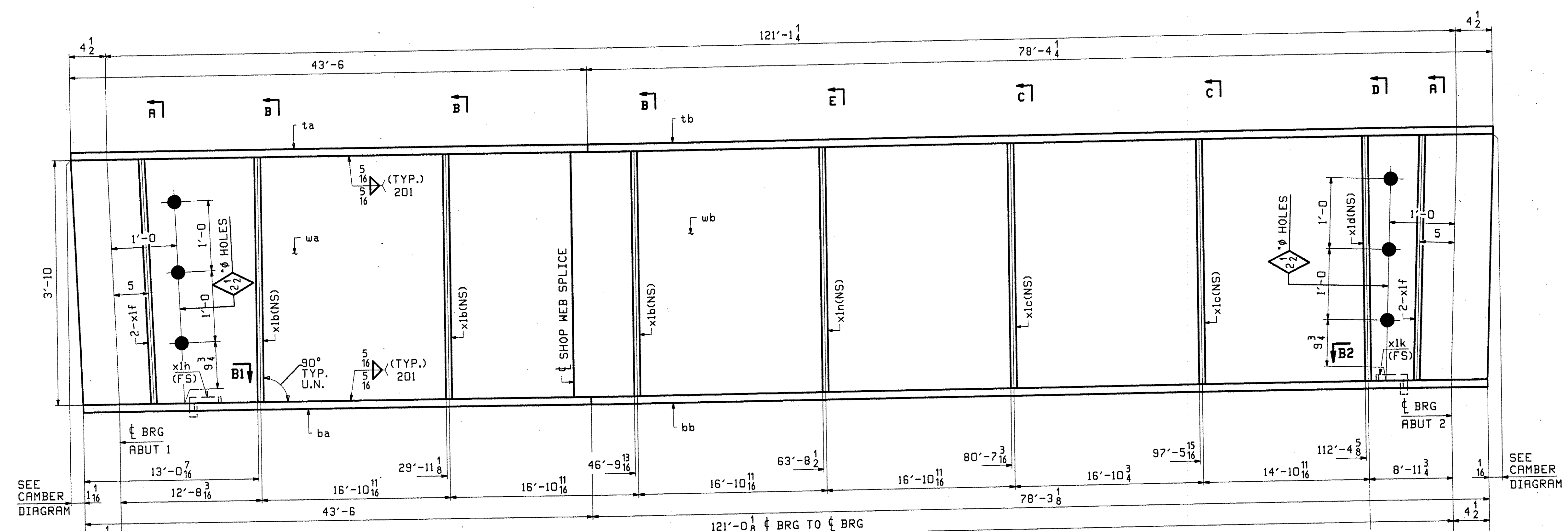
MARK	ARC	CHD	RAD	LD	A	B	C	D	E	F
1G1	121'-0 ¹ / ₈	120'-9 ¹ / ₄	552'-2 ¹ / ₂	10'-4 ⁵ / ₈	1'-0 ¹ / ₂	1'-10 ⁵ / ₁₆	2'-5 ¹⁵ / ₁₆	2'-11 ³ / ₈	3'-2 ⁵ / ₈	3'-3 ³ / ₄
2G2	120'-8 ¹ / ₄	120'-5 ⁷ / ₁₆	558'-2 ¹ / ₂	10'-2 ¹¹ / ₁₆	1'-0 ³ / ₁₆	1'-9 ⁷ / ₈	2'-5 ⁷ / ₁₆	2'-10 ¹³ / ₁₆	3'-2	3'-3 ¹ / ₈
3G3	120'-4 ⁹ / ₁₆	120'-1 ¹³ / ₁₆	564'-2 ¹ / ₂	10'-0 ¹⁵ / ₁₆	11 ⁷ / ₈	1'-9 ⁷ / ₁₆	2'-4 ¹⁵ / ₁₆	2'-10 ¹ / ₄	3'-1 ⁷ / ₁₆	3'-2 ¹ / ₂
4G4	120'-1	119'-10 ⁵ / ₁₆	570'-2 ¹ / ₂	9'-11 ³ / ₁₆	11 ⁹ / ₁₆	1'-9 ¹ / ₁₆	2'-4 ⁷ / ₁₆	2'-9 ¹¹ / ₁₆	3'-0 ¹³ / ₁₆	3'-1 ⁷ / ₈
5G5	119'-9 ⁹ / ₁₆	119'-7	576'-2 ¹ / ₂	9'-9 ¹ / ₂	11 ¹ / ₄	1'-8 ⁵ / ₈	2'-3 ¹⁵ / ₁₆	2'-9 ³ / ₁₆	3'-0 ⁵ / ₁₆	3'-1 ⁵ / ₁₆
6G6	119'-6 ⁵ / ₁₆	119'-3 ¹³ / ₁₆	582'-2 ¹ / ₂	9'-7 ⁷ / ₈	10 ¹⁵ / ₁₆	1'-8 ¹ / ₄	2'-3 ¹ / ₂	2'-8 ⁵ / ₈	2'-11 ³ / ₄	3'-0 ³ / ₄
7G7	119'-3	119'-0 ⁹ / ₁₆	588'-2 ¹ / ₂	9'-6 ¹ / ₄	10 ¹¹ / ₁₆	1'-7 ⁷ / ₈	2'-3 ¹ / ₁₆	2'-8 ¹ / ₈	2'-11 ³ / ₁₆	3'-0 ¹ / ₄

RECEIVED
 CKE BY: ELC, CWD BY: R55
 DEC 14 2010
 RESUBMIT APPROVED: As Noted
 BY: CPW DATE: 12/30/10

FOR GENERAL NOTES SEE SHEET GNI
 ALL DIMENSIONS ARE GIVEN AT THE BOTT OF WEB

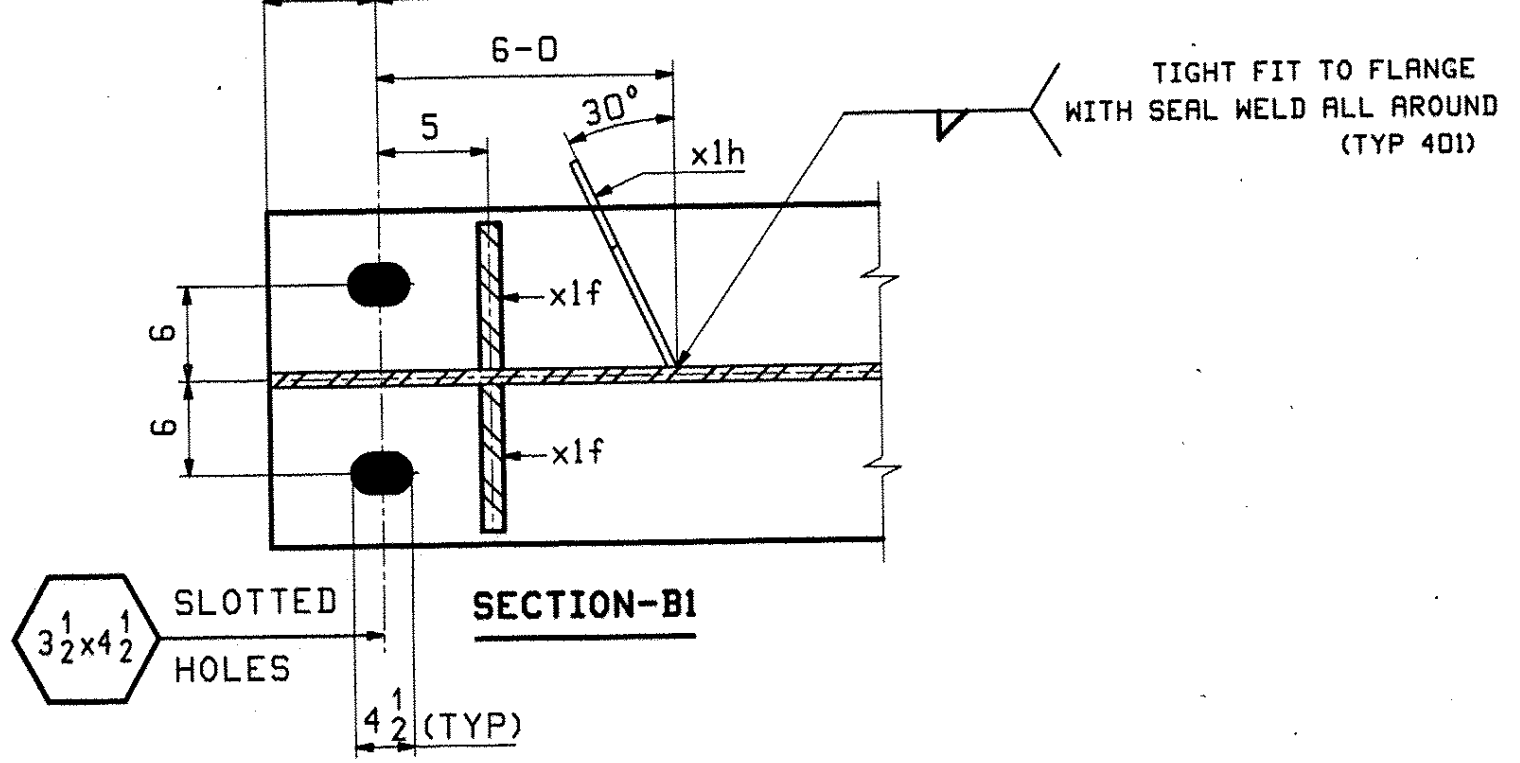
REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
				N/A		N/A
DESCRIPTION: HEAT CURVING DIAGRAM						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN: TG	DATE: 11/18	
				CHKD: DO	DATE: 11/30	
LOCATION: Town of Chester				JOB NO. 476		DWG NO. HCl
PROJ NO. BRF 025-1(37)						REV. Δ
CUSTOMER: Cold River Bridges						

JOB NO.		DRAWING NO.		REV.					
476		1							
ABM INFO	SHIP	BILL OF MATERIAL							
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		IG1	1		GIRDER				28322
2	L		1	wa	PL 5/8 x 46	41 7 1/8	M270-SQHT2		
1	U		1	wb	PL 5/8 x 46	80 3 3/8	M270-SQHT2		
3	E		1	ta	PL 7/8 x 18	43 6			
2	N		1	tb	PL 7/8 x 18	78 4 1/4			
1	S		1	ba	PL 1 1/4 x 18	43 6	M270-SQHT2		
1	J		1	bb	PL 1 1/4 x 18	78 3 3/8	M270-SQHT2		
4	B		3	xib	PL 1/2 x 7 1/2	3 10	M270-SQHT2		
4	B		2	xic	PL 1/2 x 7 1/2	3 10	M270-SQHT2		
4	B		1	xid	PL 1/2 x 7 1/2	3 10	M270-SQHT2		
4	C		4	xif	PL 2 x 7 1/2	3 10	M270-SQHT2		
4	D		1	xih	PL 1/4 x 3 1/4	1 0 3/8			
4	D		1	xik	PL 1/4 x 3 1/4	1 0 3/8			
4	B		1	xin	PL 1/2 x 7 1/2	3 10	M270-SQHT2		



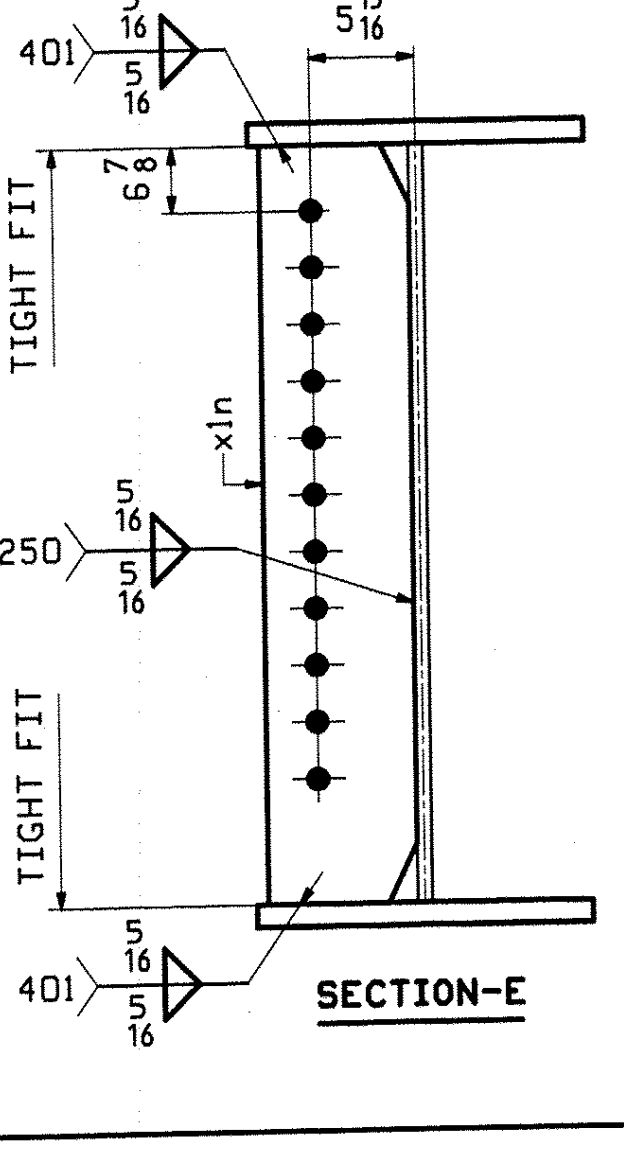
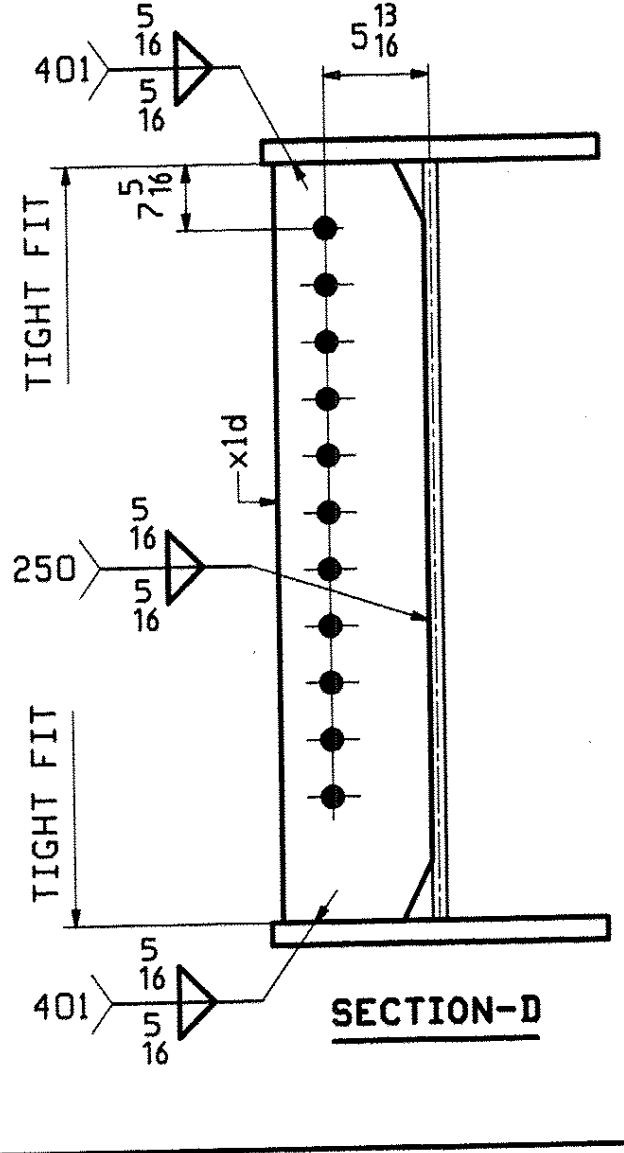
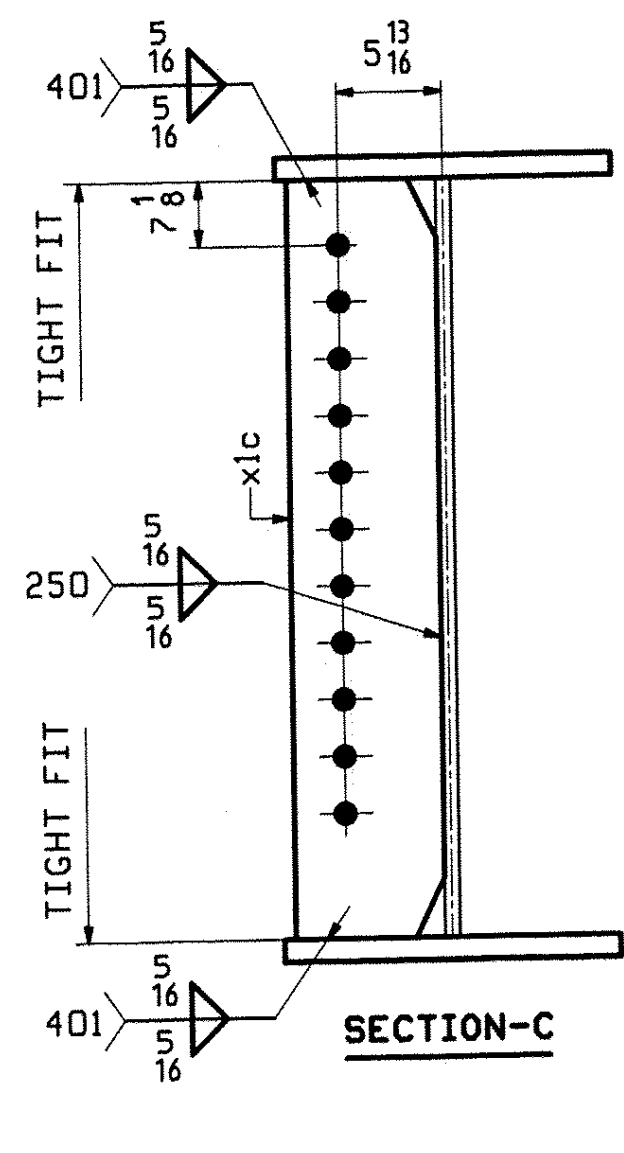
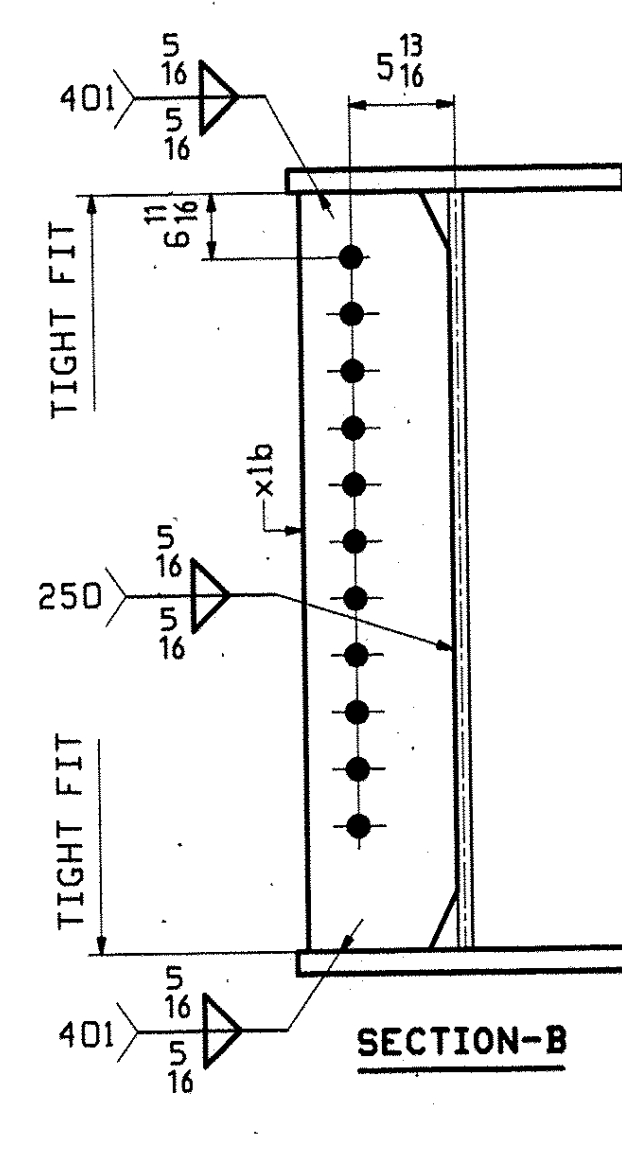
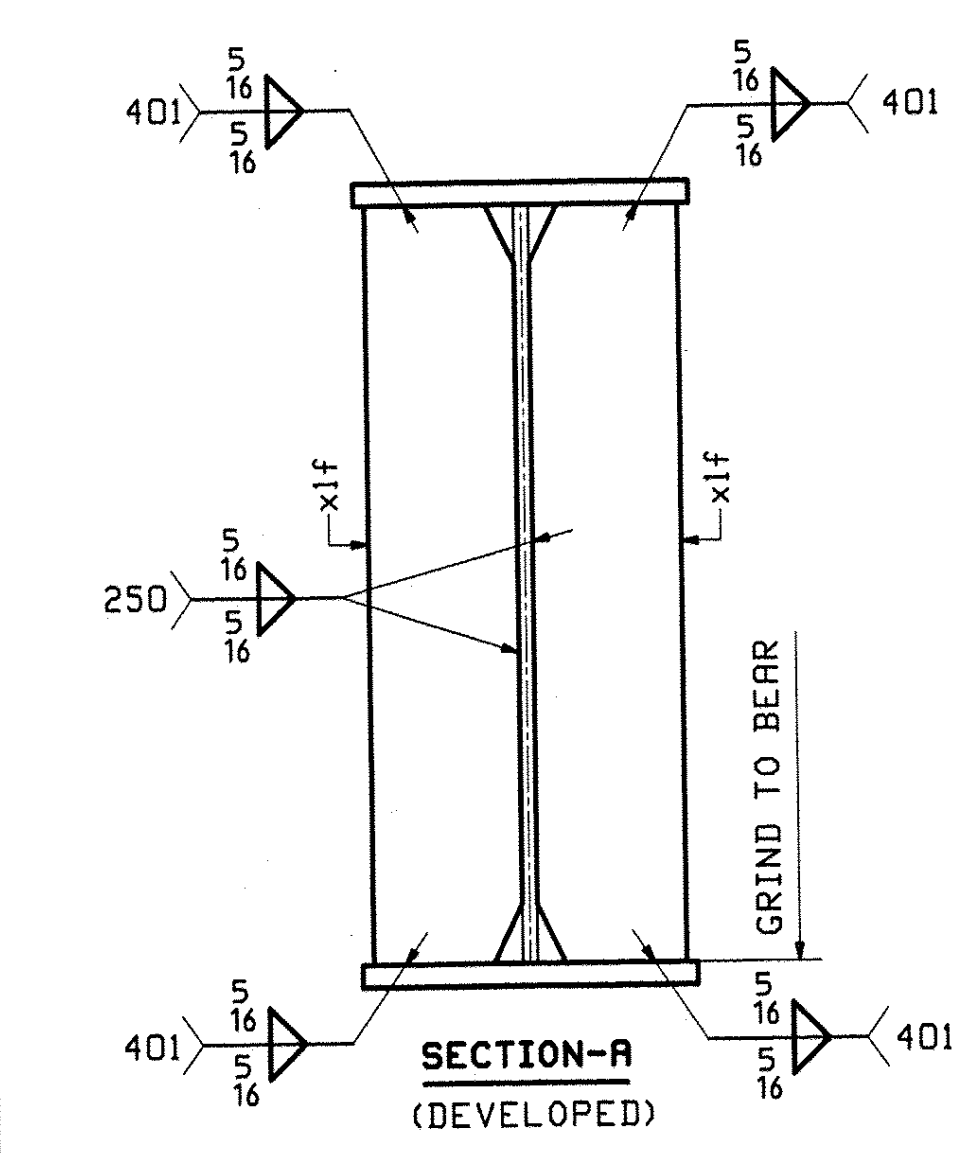
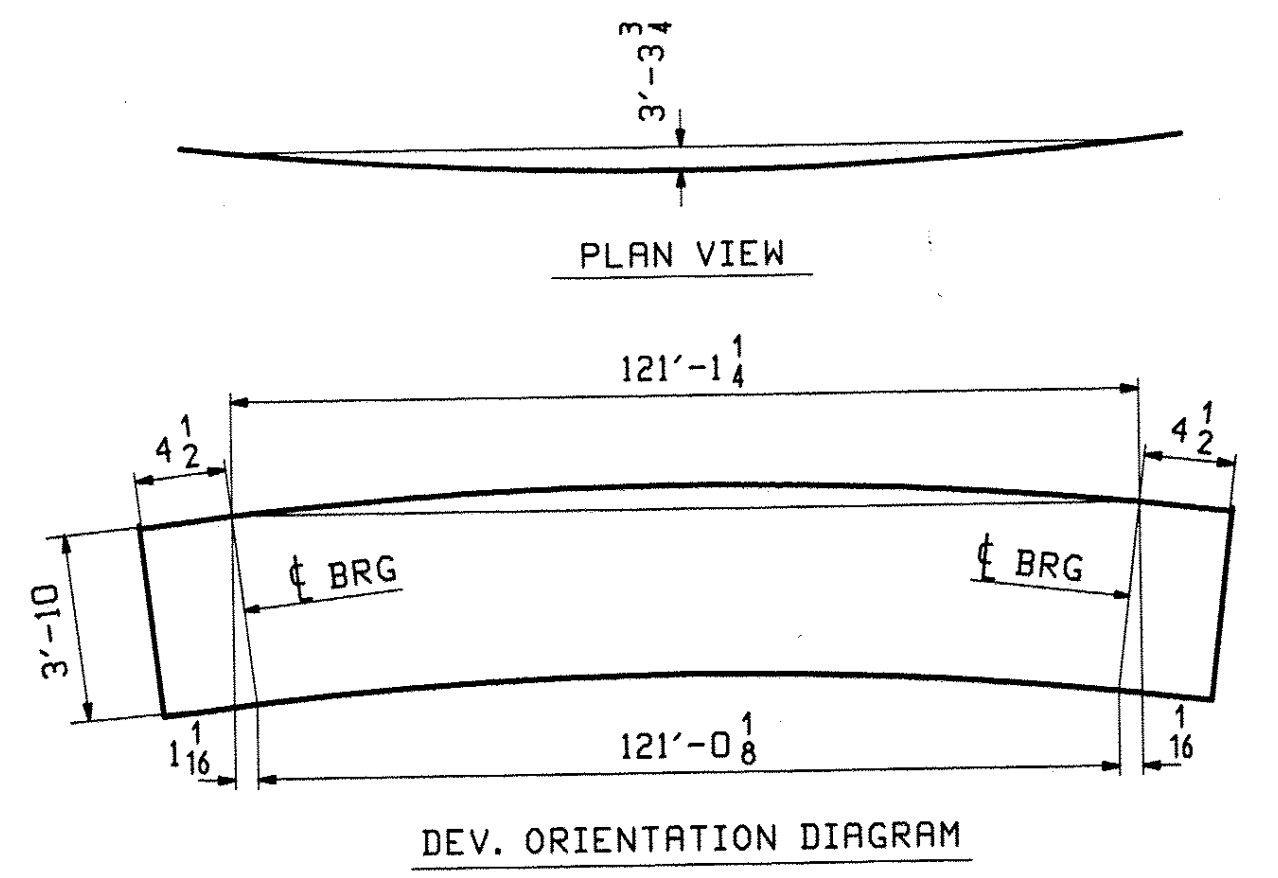
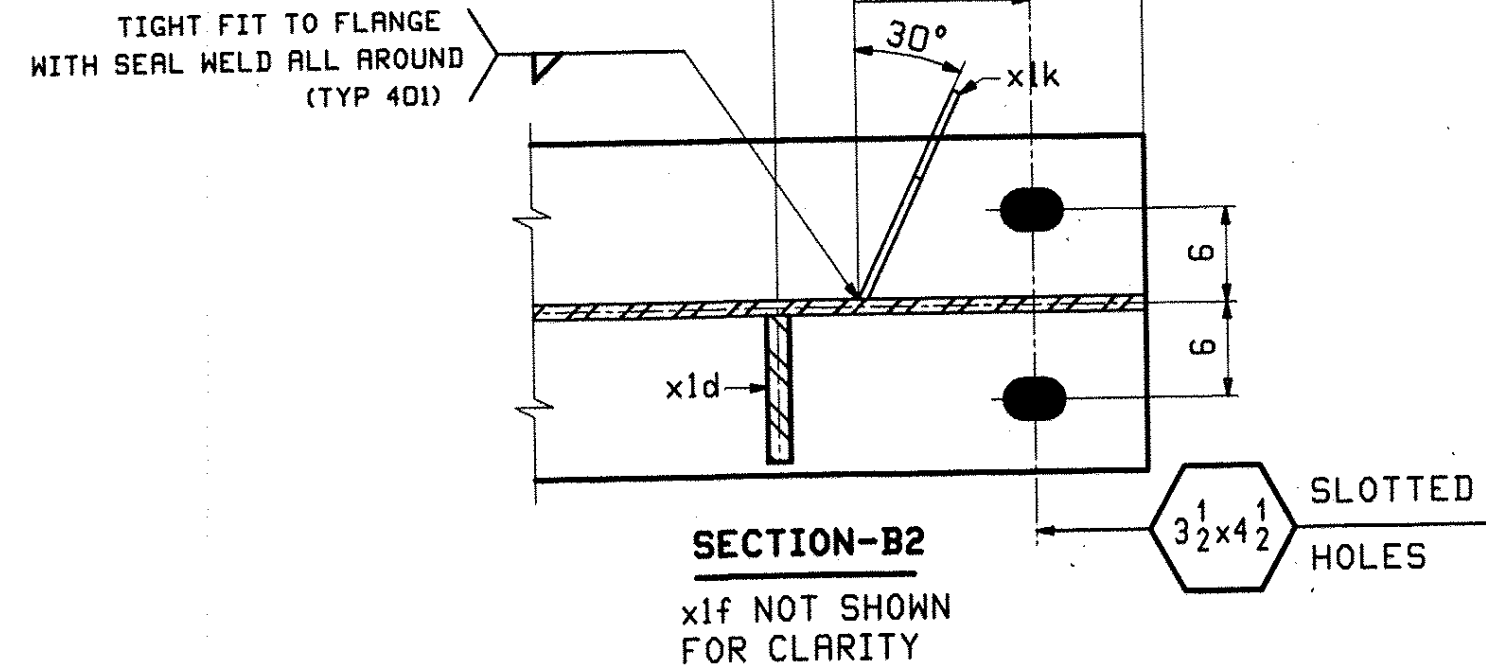
SEE CAMBER DIAGRAM

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 BY Cpw DATE 12/30/10



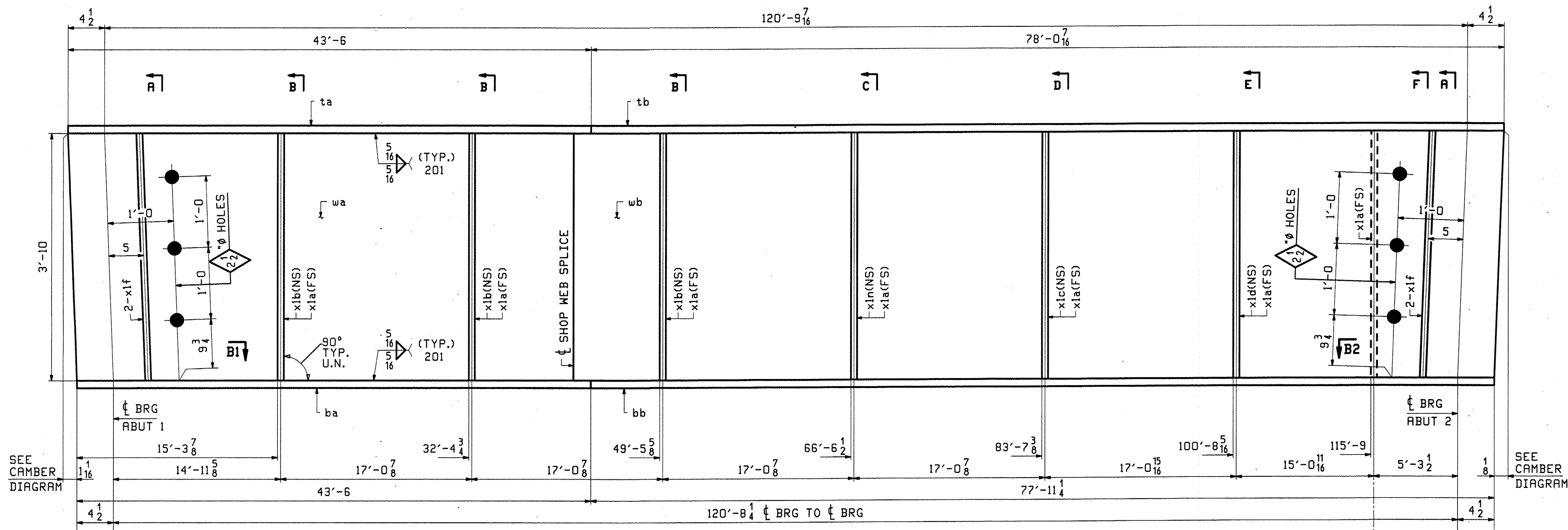
ONE - GIRDER - 1G1 (DEV)

SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DNG X1 FOR GIRDER STANDARDS



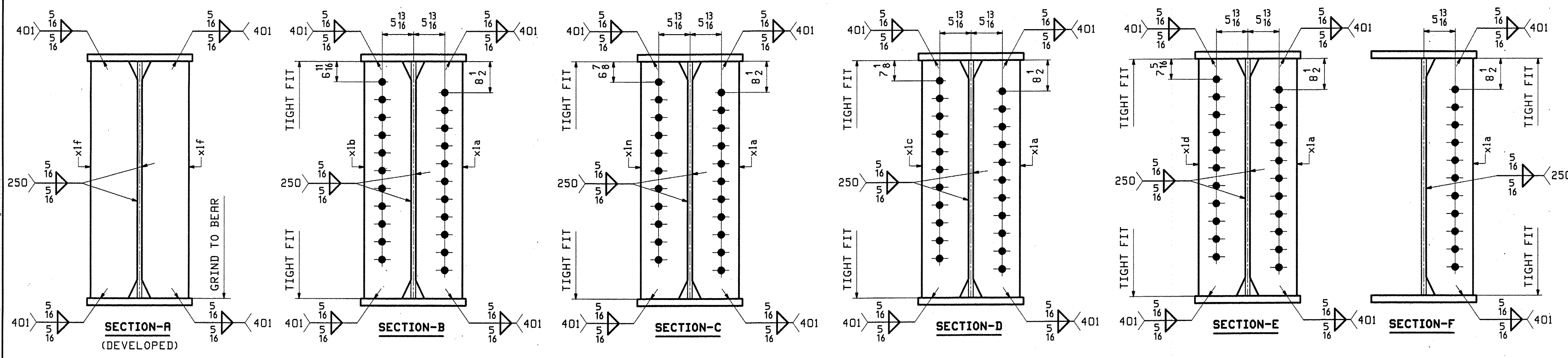
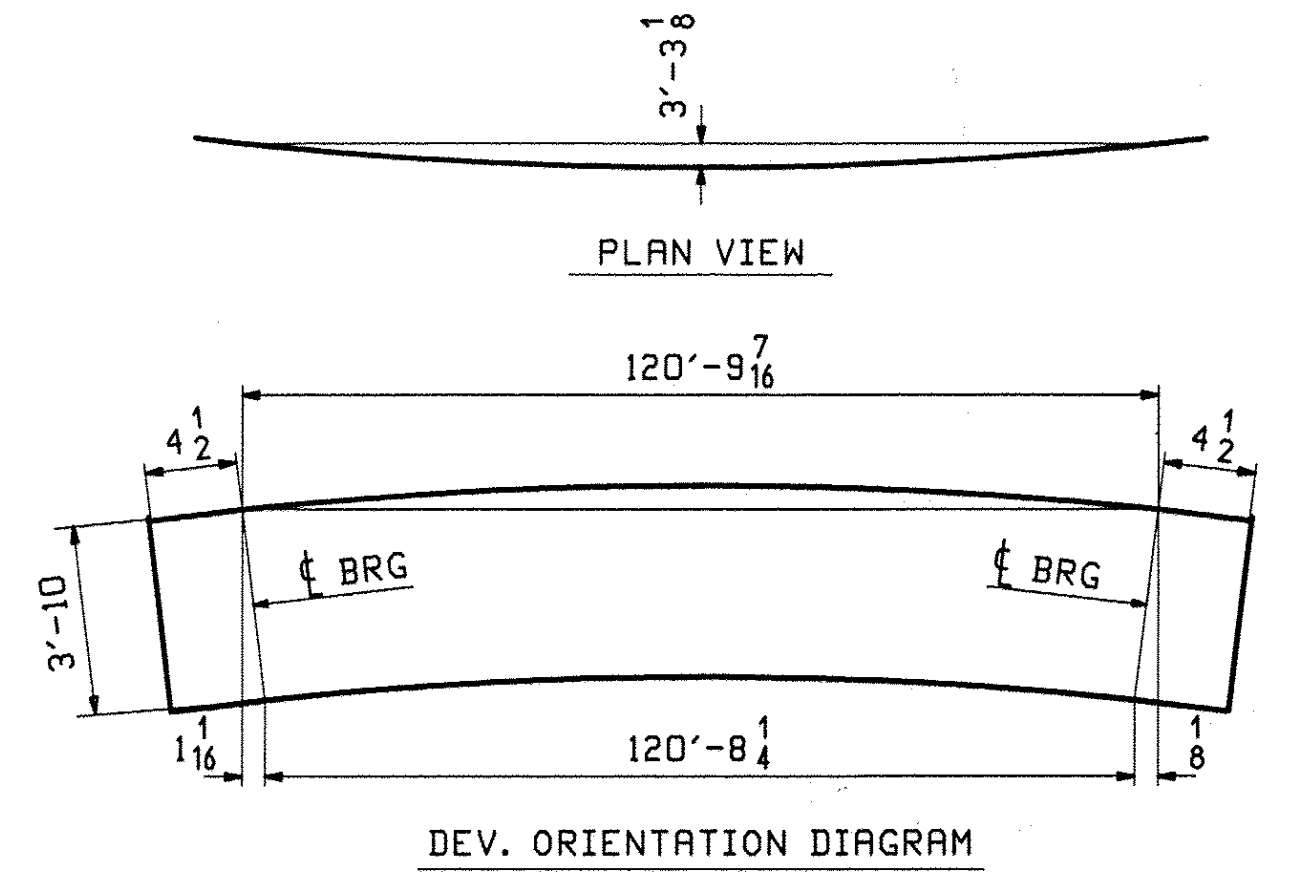
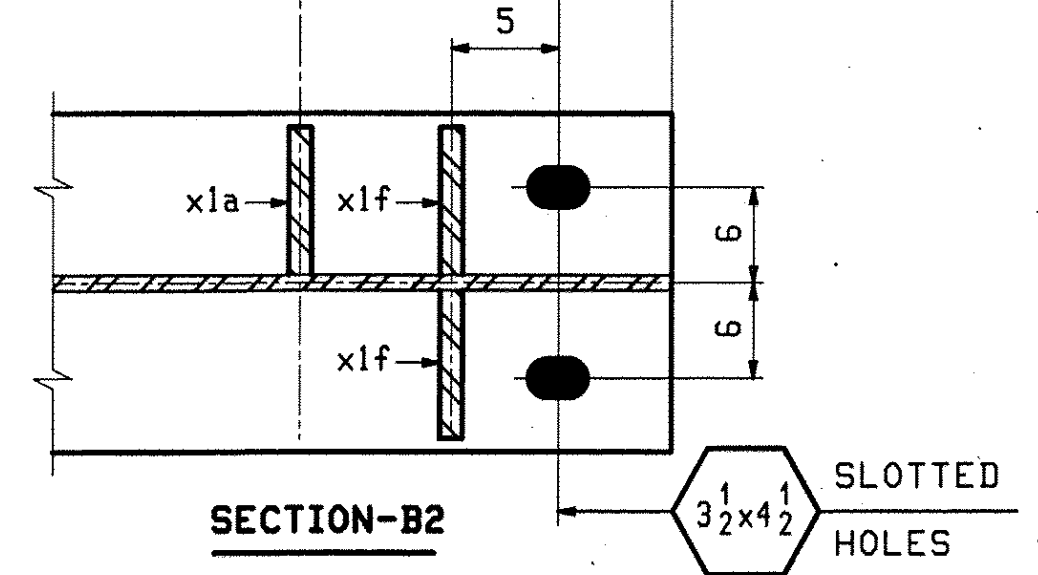
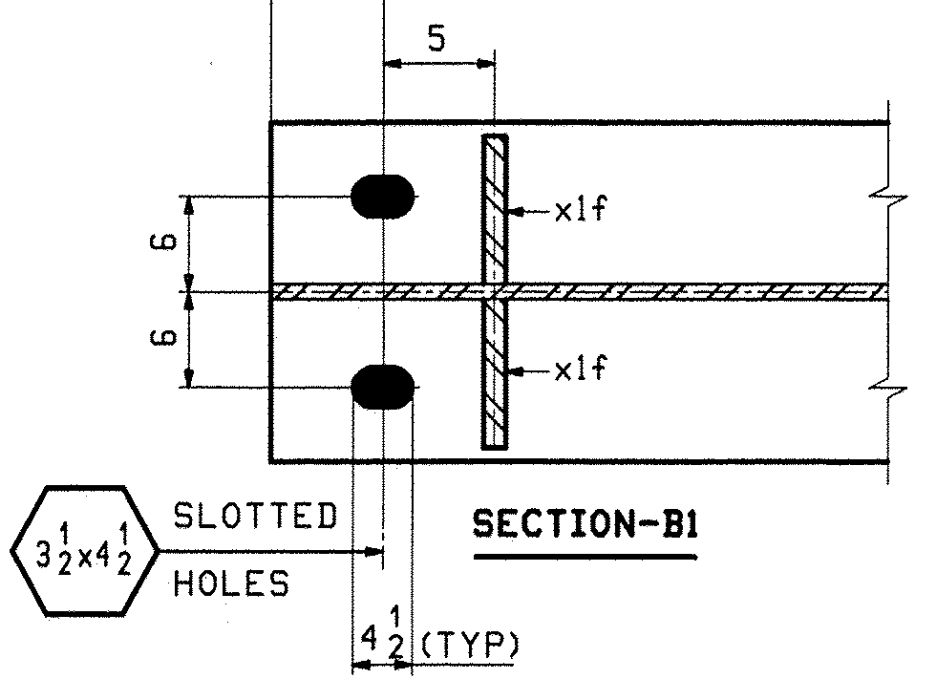
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MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP8 ¹⁰		1 5/16" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 1G1						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN: TG	DATE: 11/19	
LOCATION: Town of Chester				CHKD: DO	DATE: 11/30	
PROJ NO. BRF 025-1(37)				JOB NO. 476		DWG NO. 1
CUSTOMER: Cold River Bridges						REV. 1

ABM INFO		SHIP	BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		2G2	1		GIRDER			28536	
2	L		1	wa	PL 5/8x46	41' 7 1/8"	M270-SQWT2		
1	W		1	wb	PL 5/8x46	79' 11 1/4"	M270-SQWT2		
3	E		1	ta	PL 7/8x18	43' 6"			
2	O		1	tb	PL 7/8x18	78' 0 1/4"			
1	S		1	ba	PL 1 1/4x18	43' 6"	M270-SQWT2		
1	L		1	bb	PL 1 1/4x18	77' 11 1/4"	M270-SQWT2		
4	B		7	x1a	PL 1/2x7 1/2	3' 10"	M270-SQWT2		
4	B		3	x1b	PL 1/2x7 1/2	3' 10"	M270-SQWT2		
4	B		1	x1c	PL 1/2x7 1/2	3' 10"	M270-SQWT2		
4	B		1	x1d	PL 1/2x7 1/2	3' 10"	M270-SQWT2		
4	C		4	x1f	PL 2x7 1/2	3' 10"	M270-SQWT2		
4	B		1	x1n	PL 1/2x7 1/2	3' 10"	M270-SQWT2		



ONE - GIRDER - 2G2 (DEV)

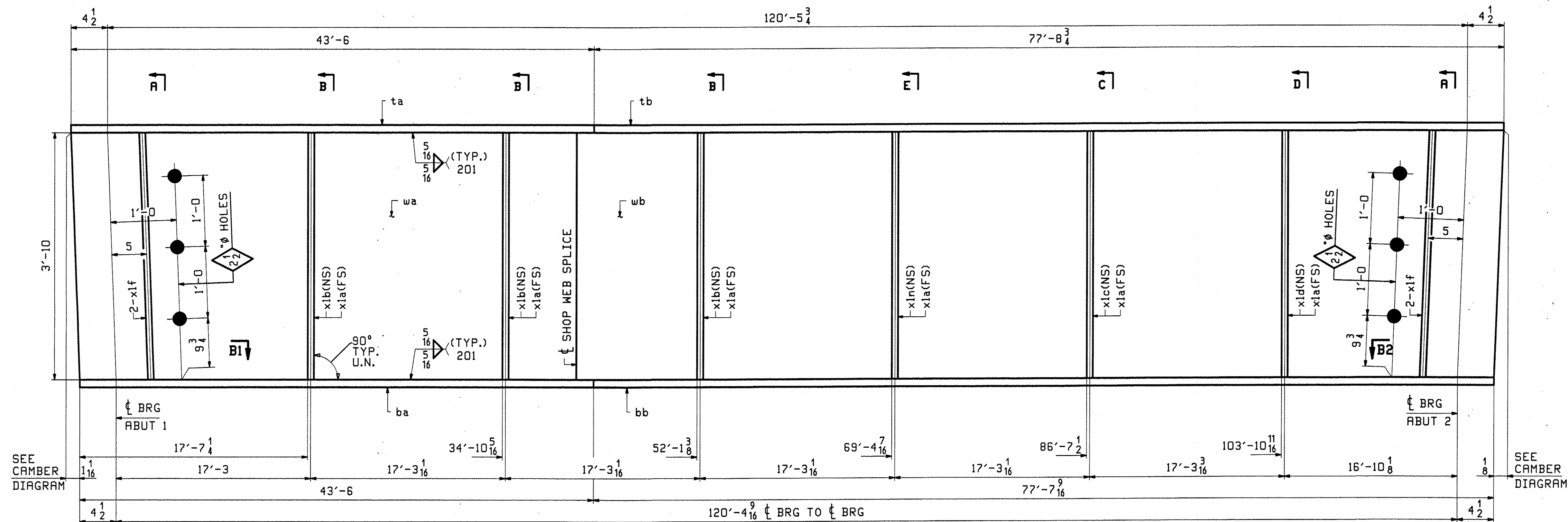
SEE DRAWING G01 FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP8 10		15/16" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 2G2						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN:	DATE:	
				TG	11/19	
				CHKD:	DATE:	
				DO	11/30	
LOCATION: Town of Chester				JOB NO.		DWG NO.
PROJ NO. BRF 025-1(37)				476		2
CUSTOMER: Cold River Bridges						REV. Δ

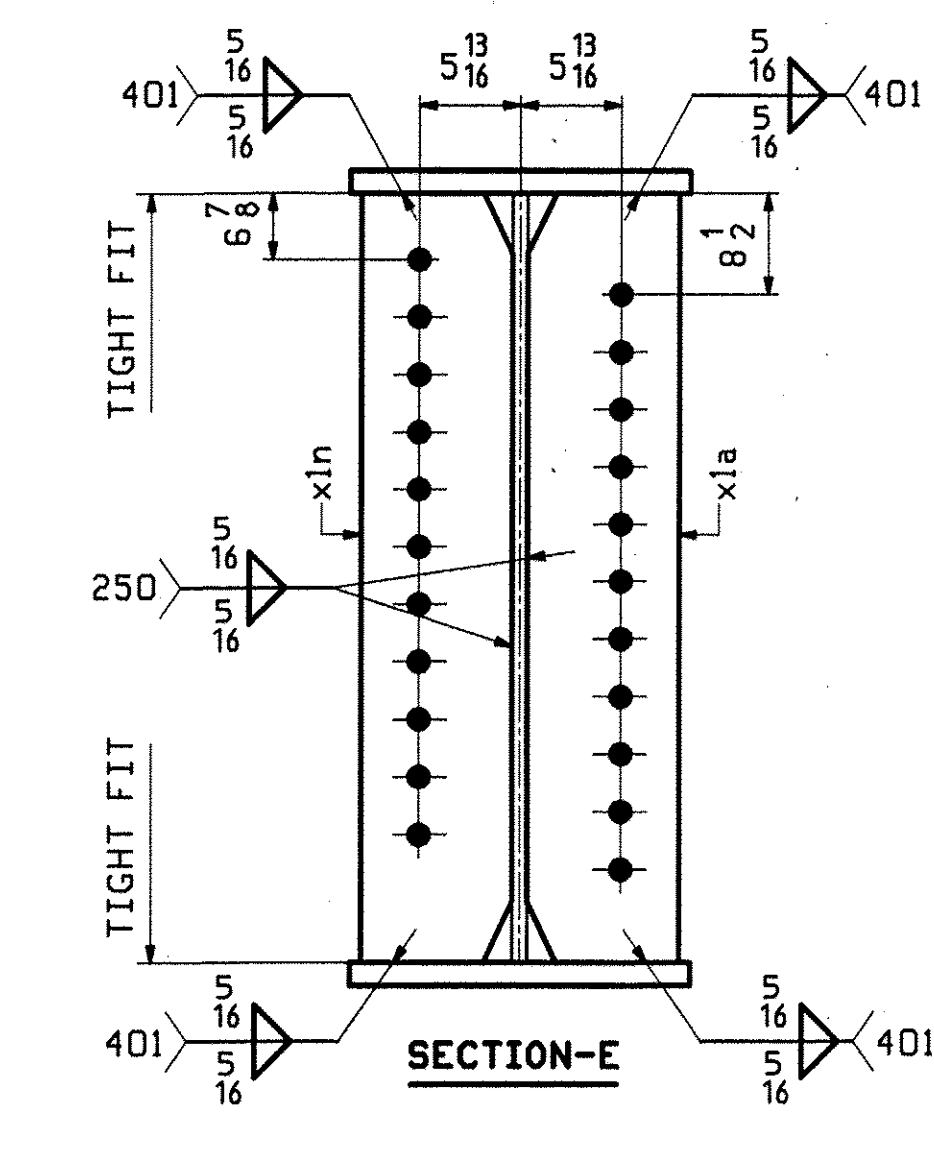
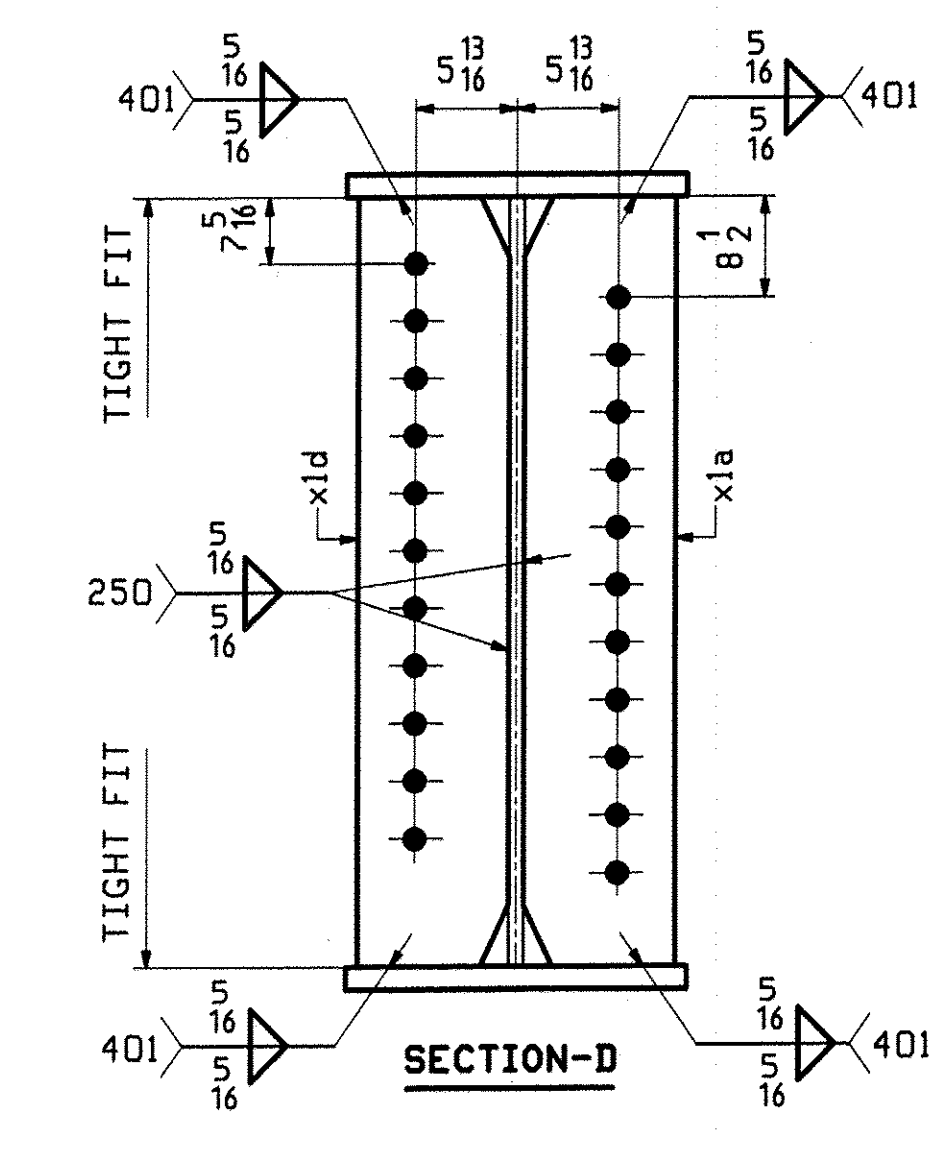
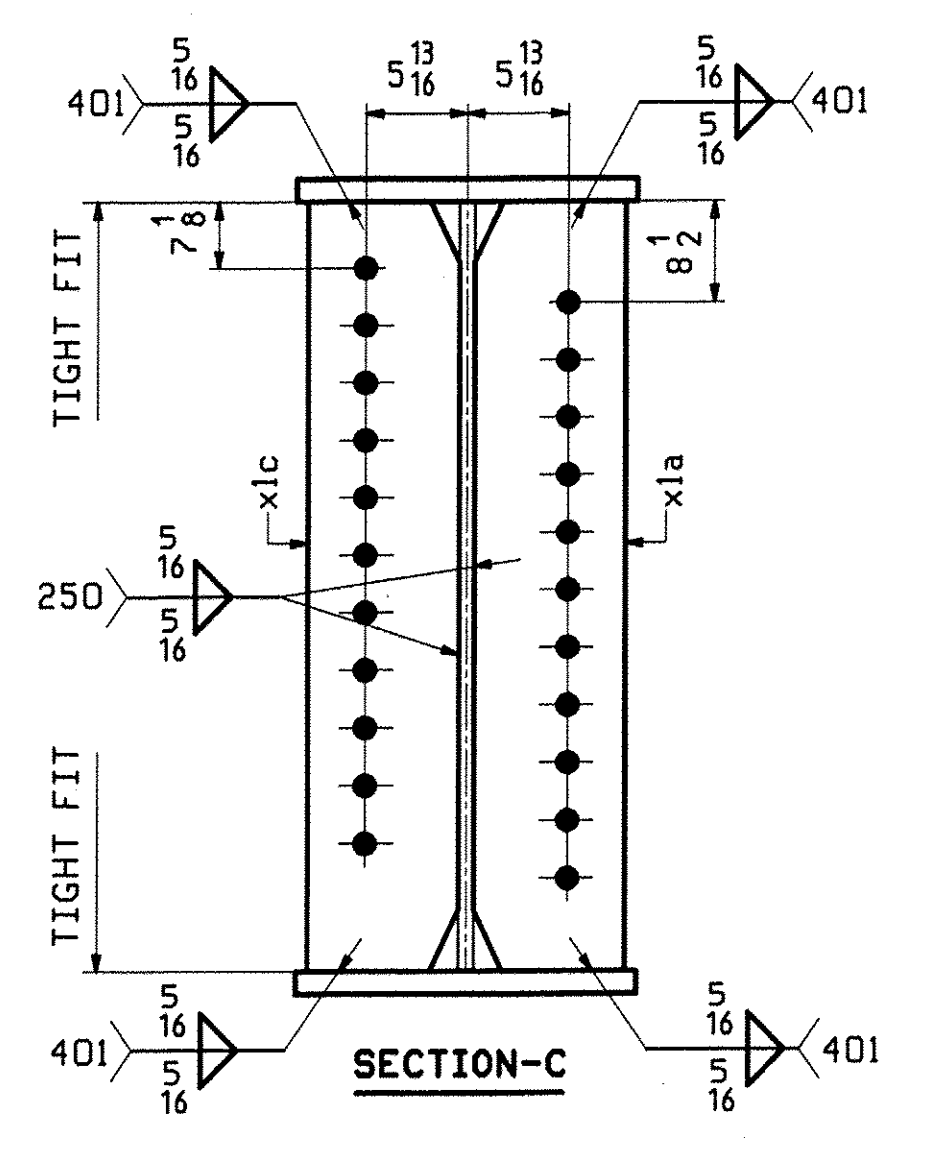
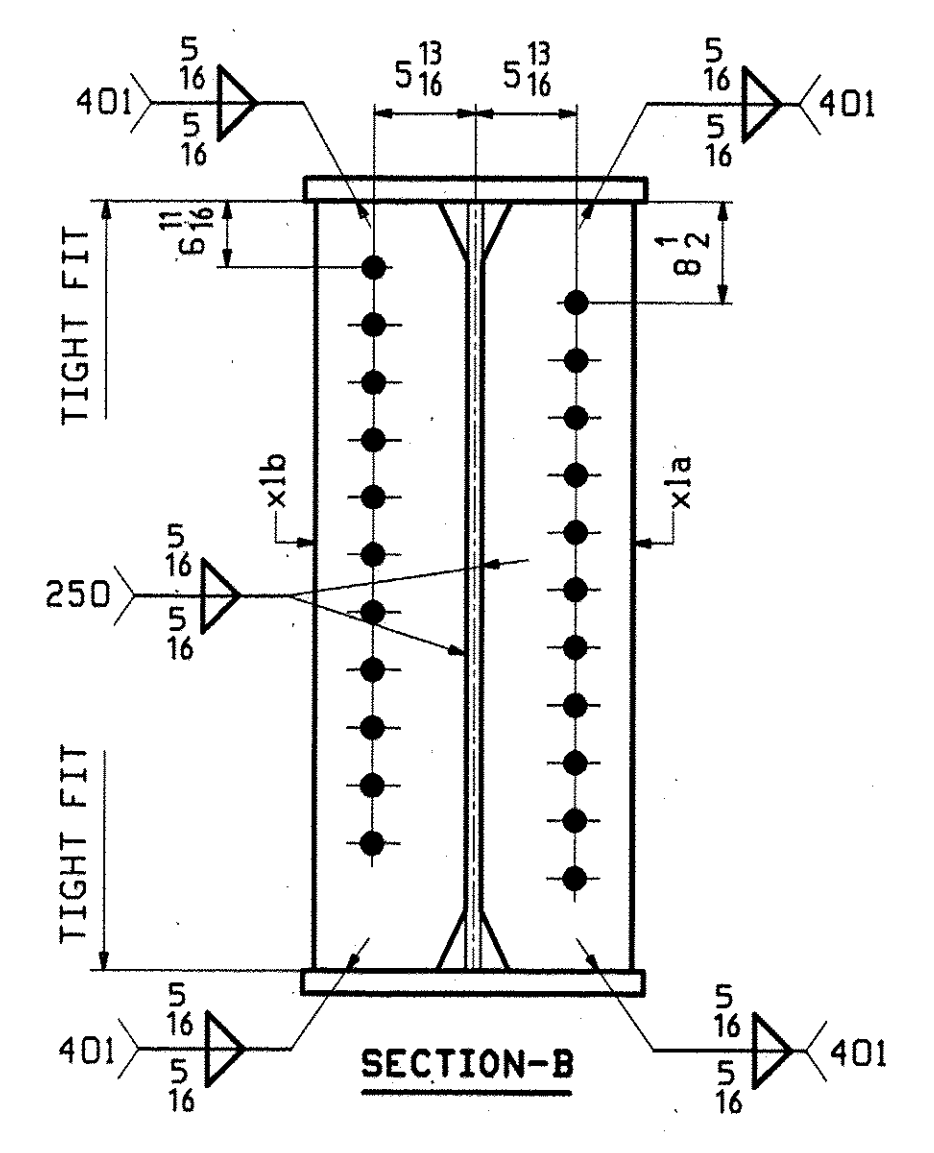
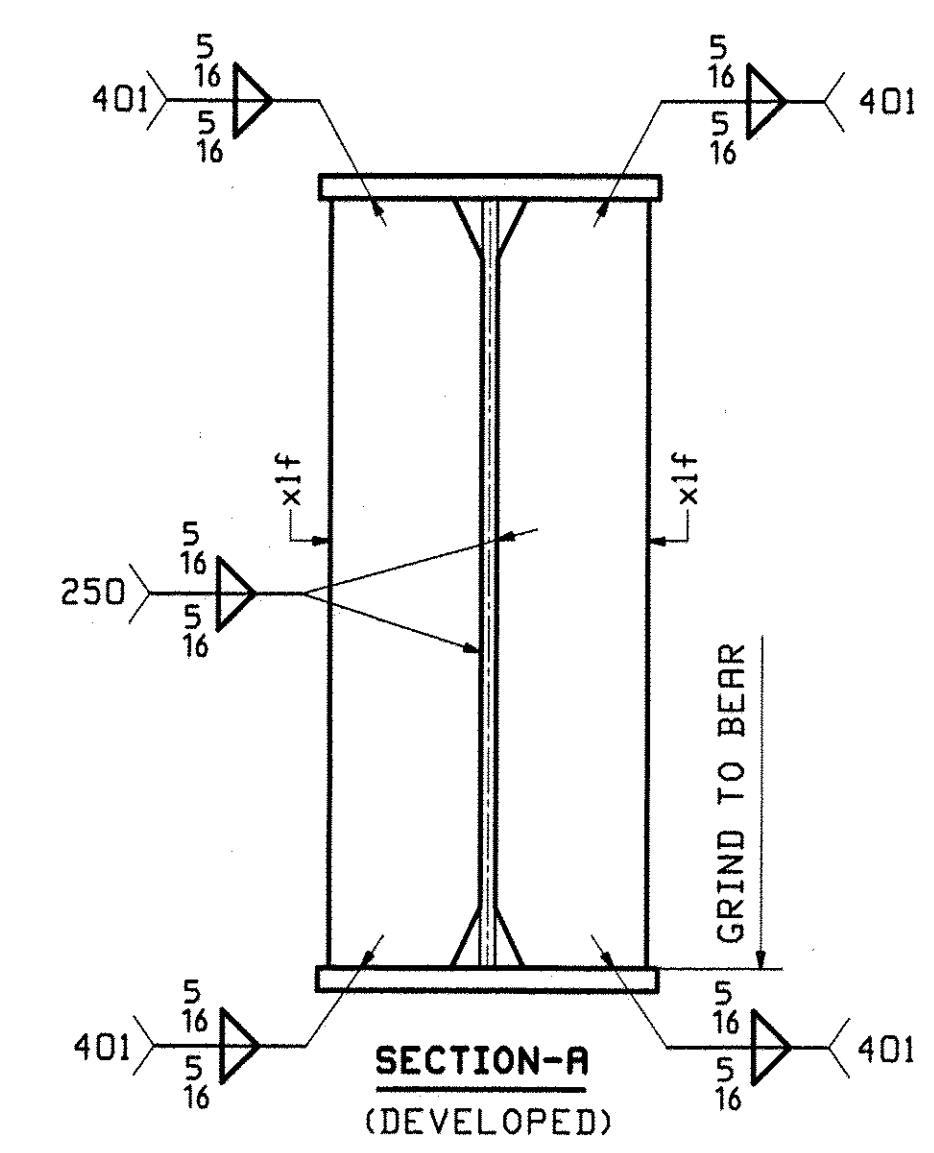
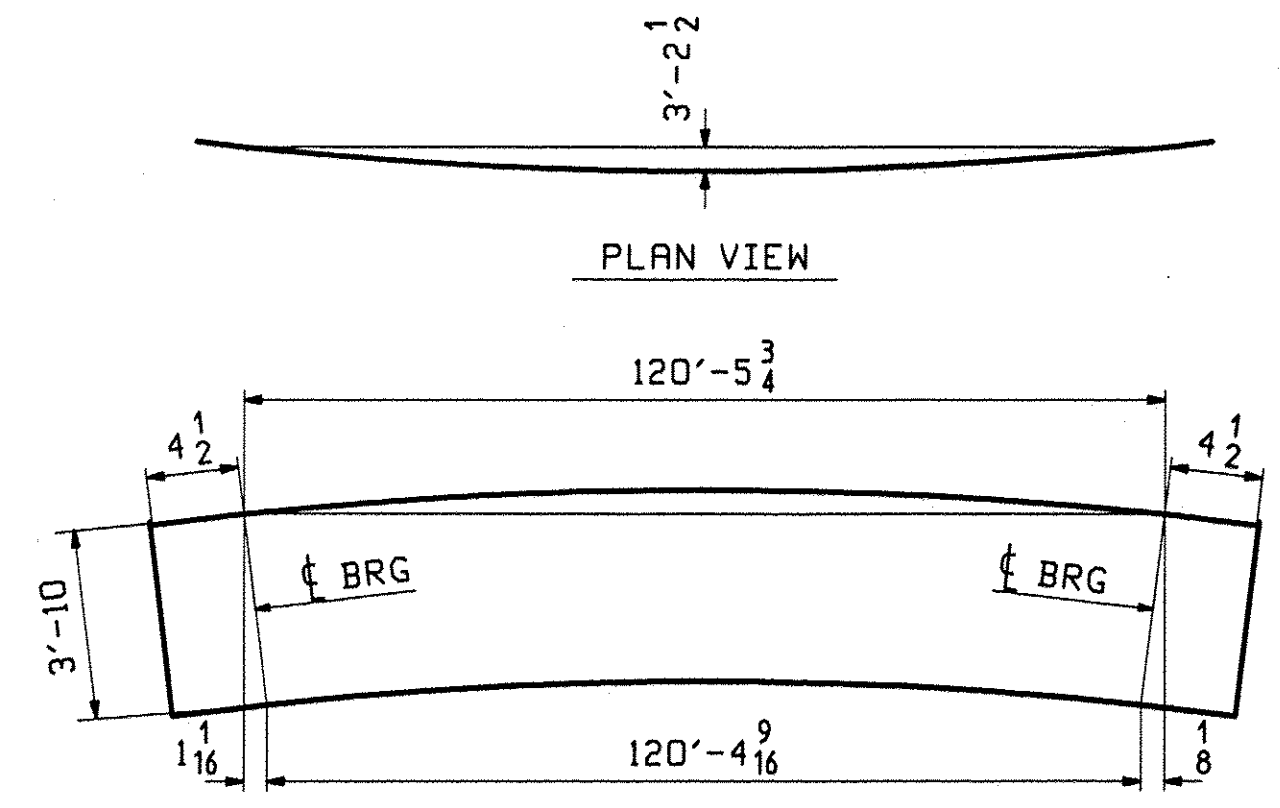
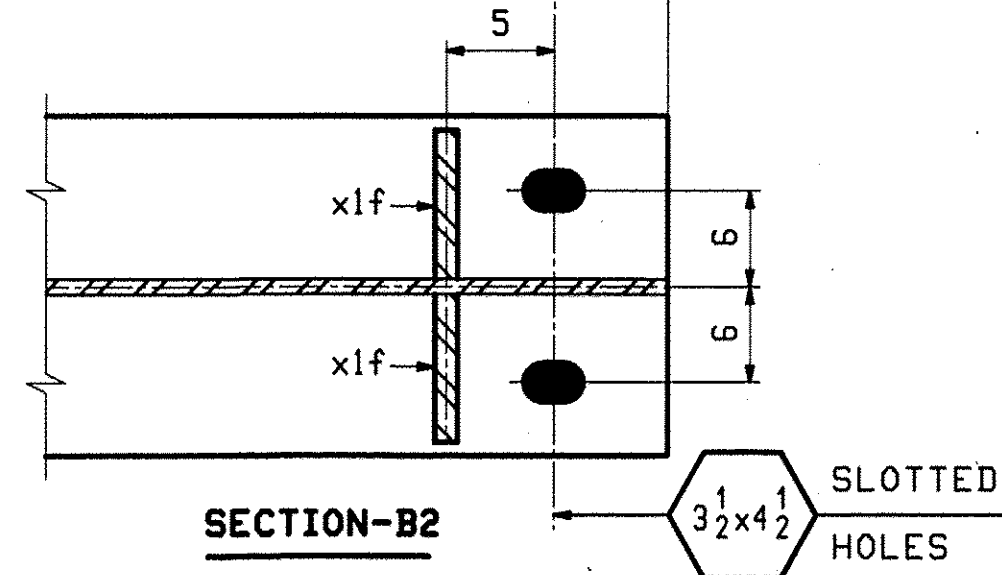
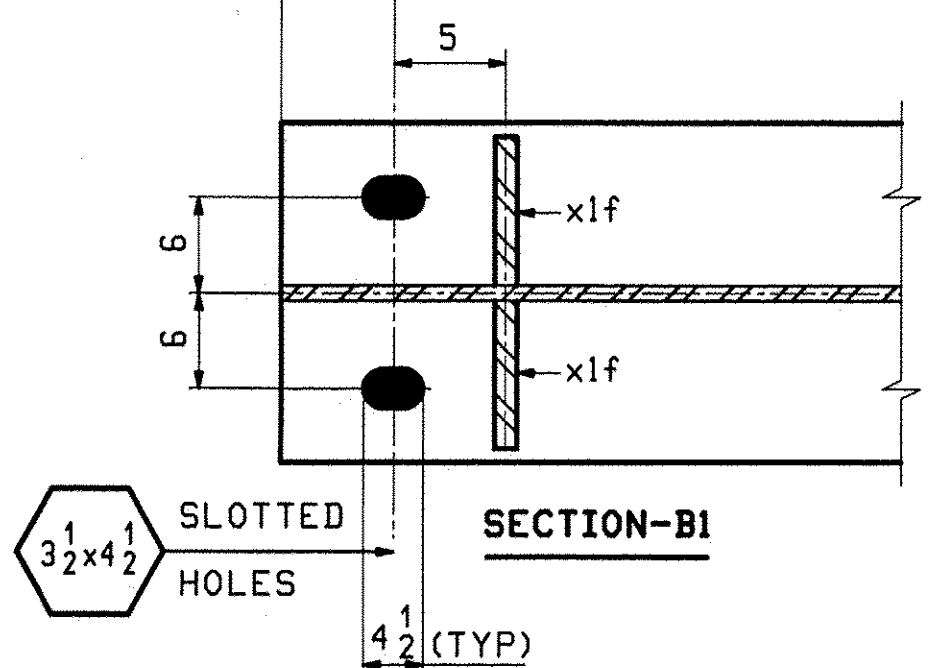
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 DEC 14 2010
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 BY CPW DATE 12/30/10

ABM INFO		SHIP				BILL OF MATERIAL		JOB NO.	DRAWING NO.	REV.
								476	3	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH		REMARKS	WT	PROCUREMENT NOTES
						FT	INCHES			
		3G3	1		GIRDER					28417
2	L	1	wa		PL 5/8x46	41	7 1/8	M270-SQHT2		
1	Y	1	wb		PL 5/8x46	79	8 1/2	M270-SQHT2		
3	E	1	ta		PL 7/8x18	43	6			
2	S	1	tb		PL 7/8x18	77	8 1/2			
1	S	1	ba		PL 1 1/4x18	43	6	M270-SQHT2		
1	N	1	bb		PL 1 1/4x18	77	7 1/8	M270-SQHT2		
4	B	6	x1a		PL 1/2x7 1/2	3	10	M270-SQHT2		
4	B	3	x1b		PL 1/2x7 1/2	3	10	M270-SQHT2		
4	B	1	x1c		PL 1/2x7 1/2	3	10	M270-SQHT2		
4	B	1	x1d		PL 1/2x7 1/2	3	10	M270-SQHT2		
4	C	4	x1f		PL 2x7 1/2	3	10	M270-SQHT2		
4	B	1	x1n		PL 1/2x7 1/2	3	10	M270-SQHT2		



ONE - GIRDER - 3G3 (DEV)

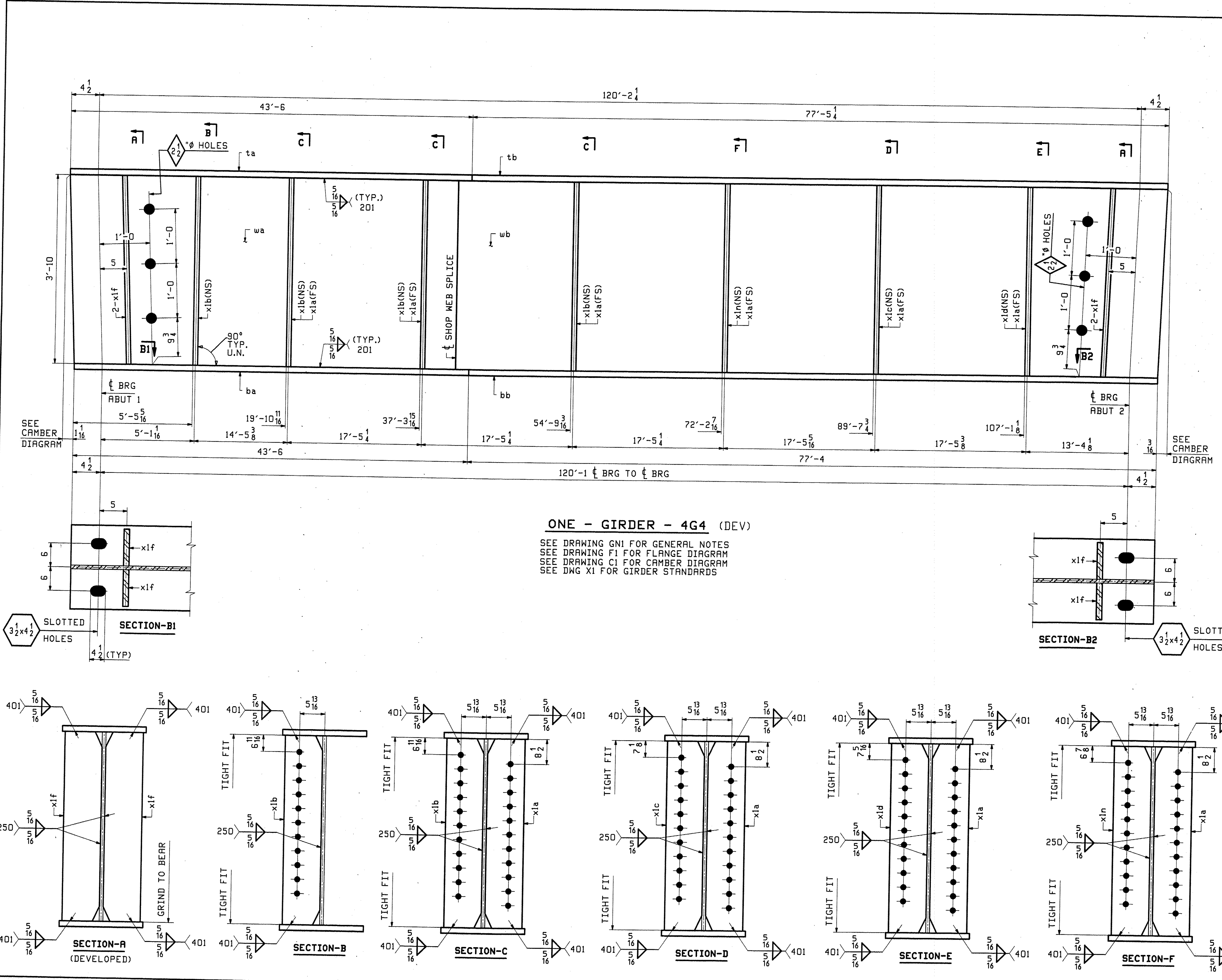
SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
D						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP10		15/16" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 3G3						
CASCO BAY STEEL STRUCTURES, INC.						
75 SPRING HILL ROAD			SACO, MAINE 04072			
PHONE (207) 282-7360			FAX. (207) 282-1179			
STRUCTURE: VT 103 over Middle Branch Williams Rv.					BRIDGE:	DATE:
Bridge 9					TG	11/19
CHESTER					CHKD:	DATE:
County of Windsor					DO	11/30
LOCATION: Town of Chester					JOB NO.	DWG NO.
PROJ NO. BRF 025-1(37)					476	3
CUSTOMER: Cold River Bridges						REV. Δ

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 ELC
 DEC 14 2010
 APPROVED As Noted
 CPW DATE 12/30/10

BR F1, Dec 3, 2010 09:26:45 PM

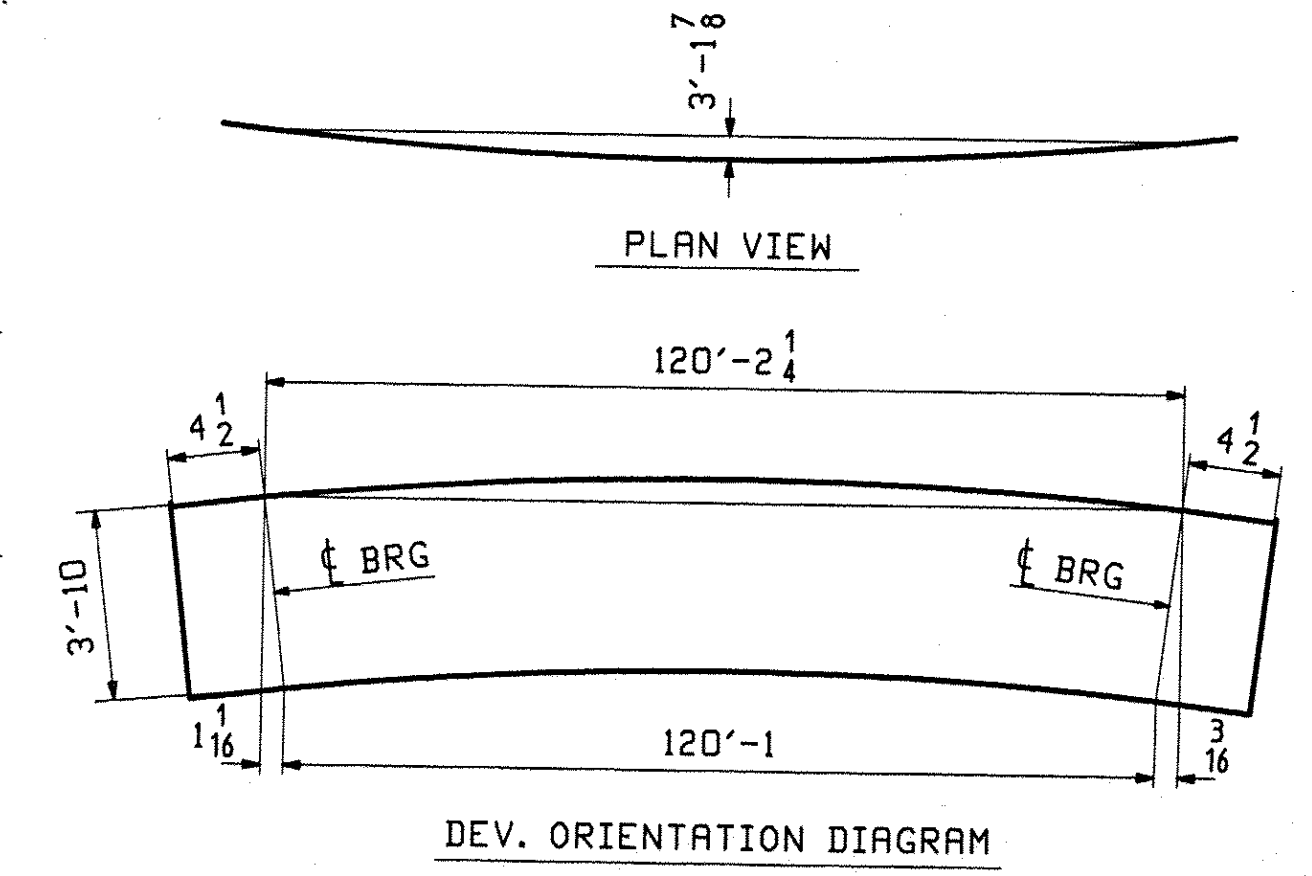


ONE - GIRDER - 4G4 (DEV)

SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG XI FOR GIRDER STANDARDS

ABM INFO		SHIP		BILL OF MATERIAL		JOB NO.		DRAWING NO.		REV.
		4G4				476		4		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH		REMARKS	WT	PROCUREMENT NOTES
						FT	INCHES			
									28395	
2	L		1	wa	PL 5/8x46	41	7 3/16	M270-SQWT2		
2	A		1	wb	PL 5/8x46	79	4 1/2	M270-SQWT2		
3	E		1	ta	PL 7/8x18	43	5			
2	U		1	tb	PL 7/8x18	77	5 1/4			
1	S		1	ba	PL 1 1/4x18	43	6	M270-SQWT2		
1	Q		1	bb	PL 1 1/4x18	77	4	M270-SQWT2		
4	B		6	x1a	PL 1/2x7 1/2	3	10	M270-SQWT2		
4	B		4	x1b	PL 1/2x7 1/2	3	10	M270-SQWT2		
4	B		1	x1c	PL 1/2x7 1/2	3	10	M270-SQWT2		
4	B		1	x1d	PL 1/2x7 1/2	3	10	M270-SQWT2		
4	C		4	x1f	PL 2x7 1/2	3	10	M270-SQWT2		
4	B		1	x1n	PL 1/2x7 1/2	3	10	M270-SQWT2		

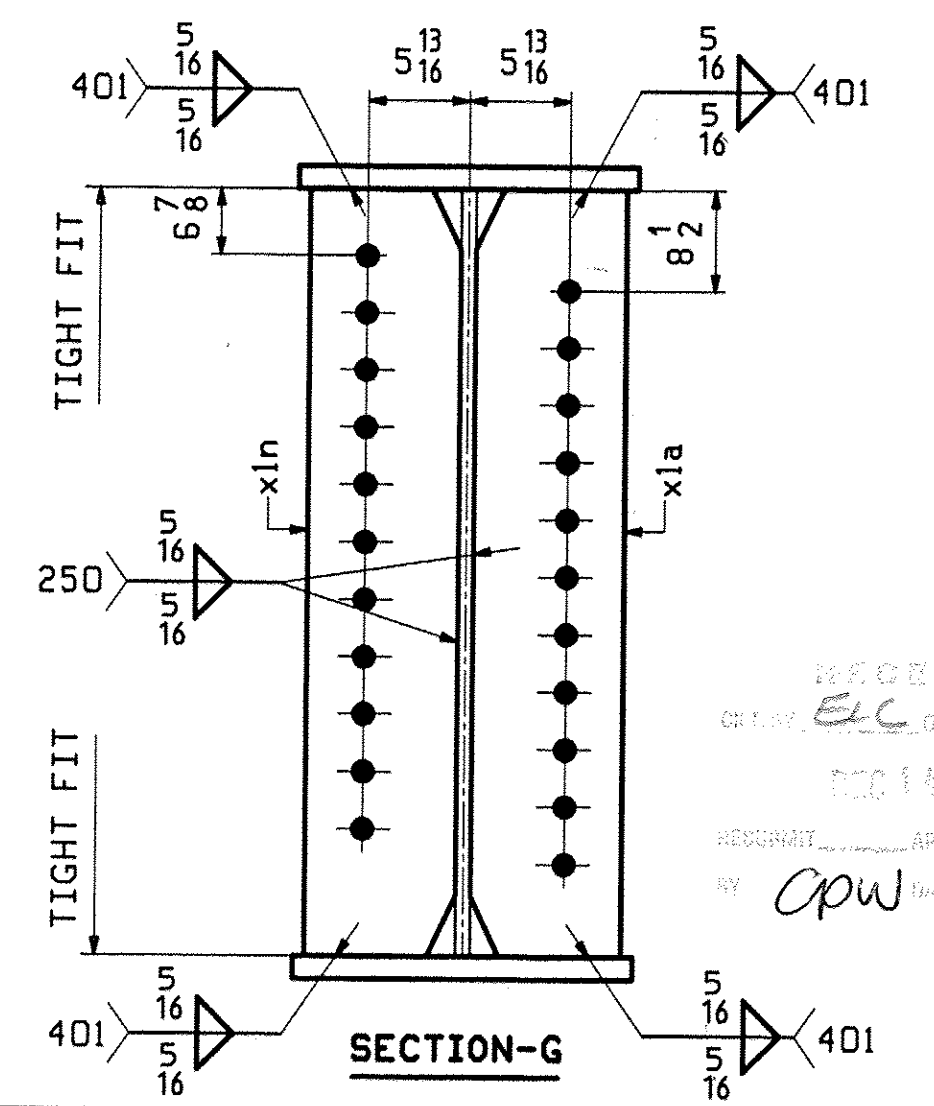
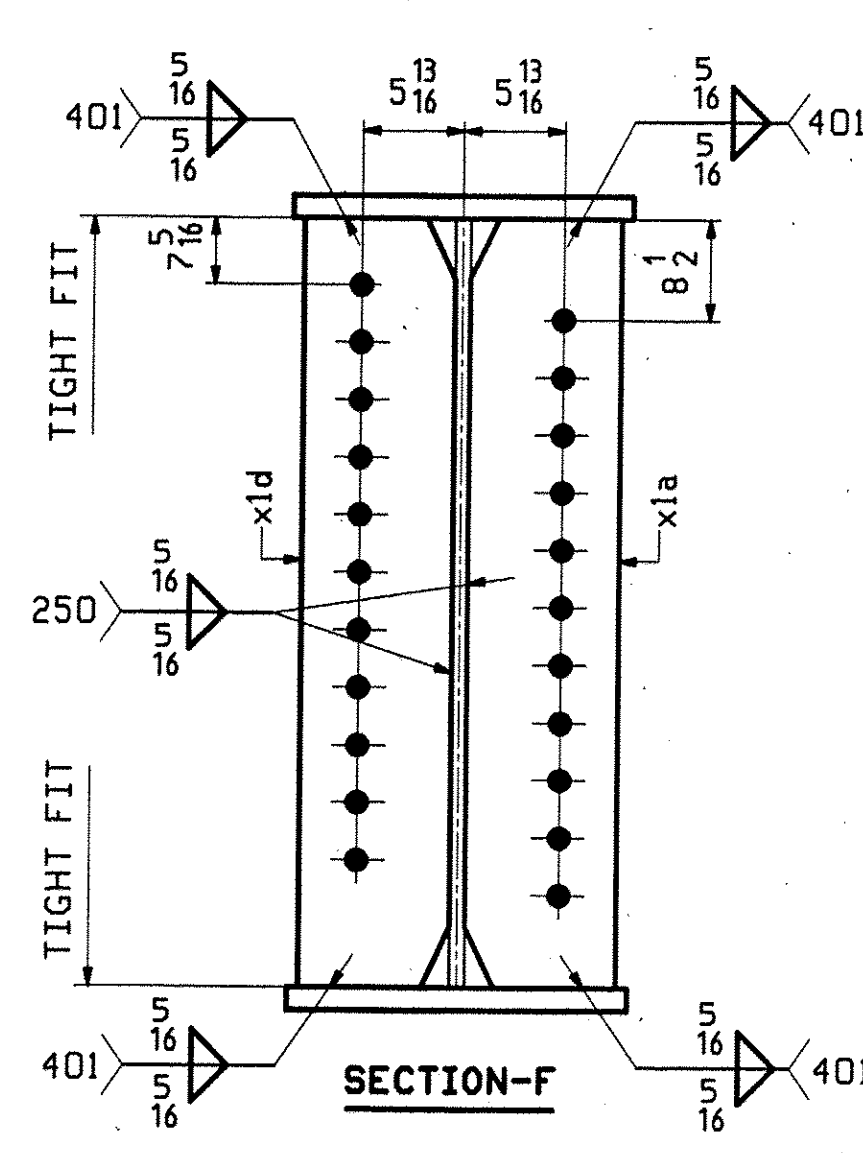
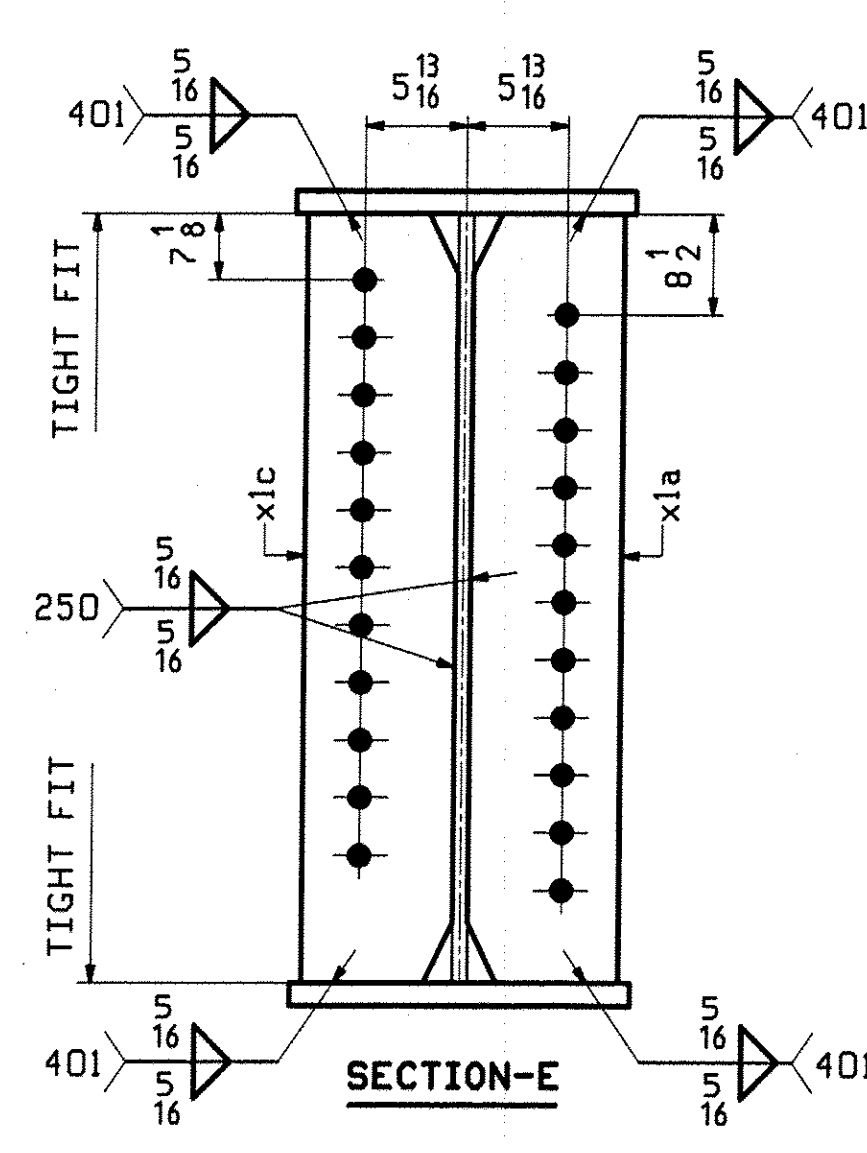
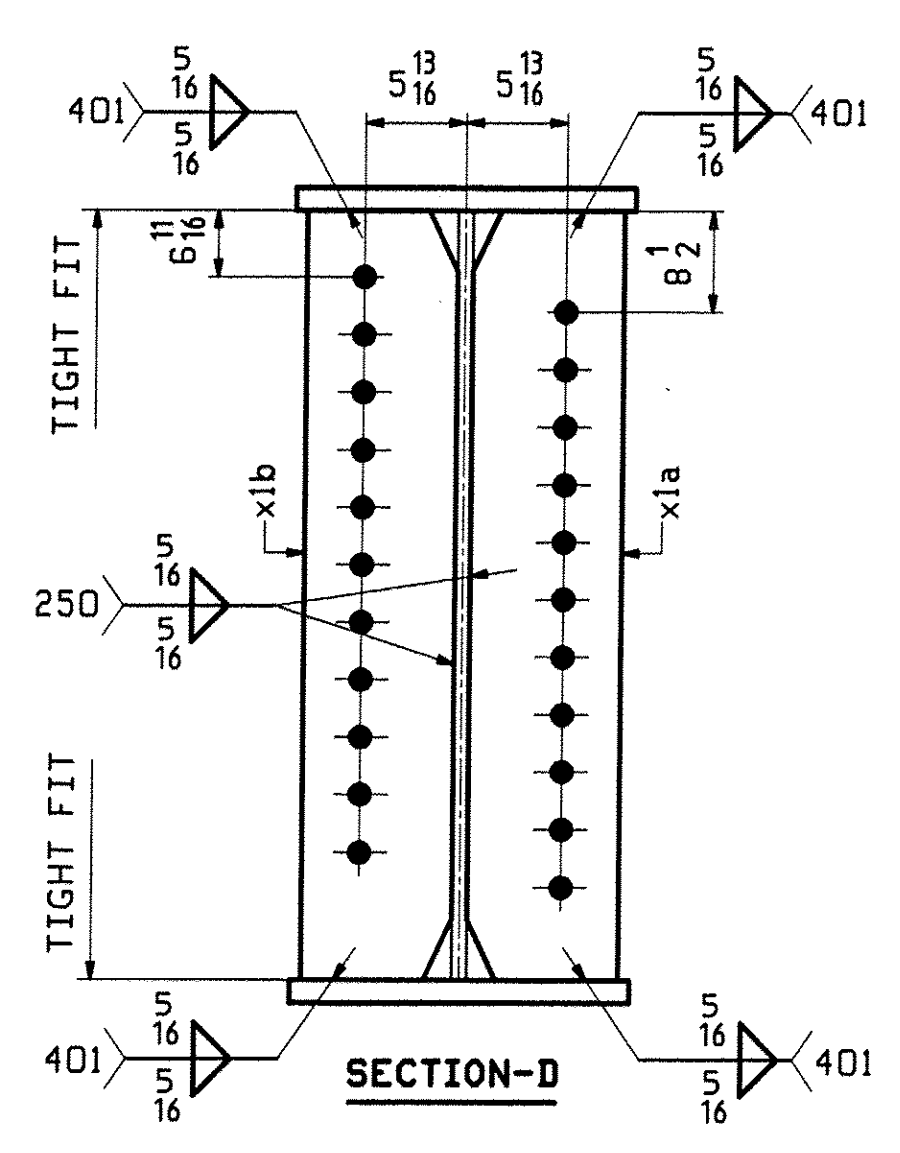
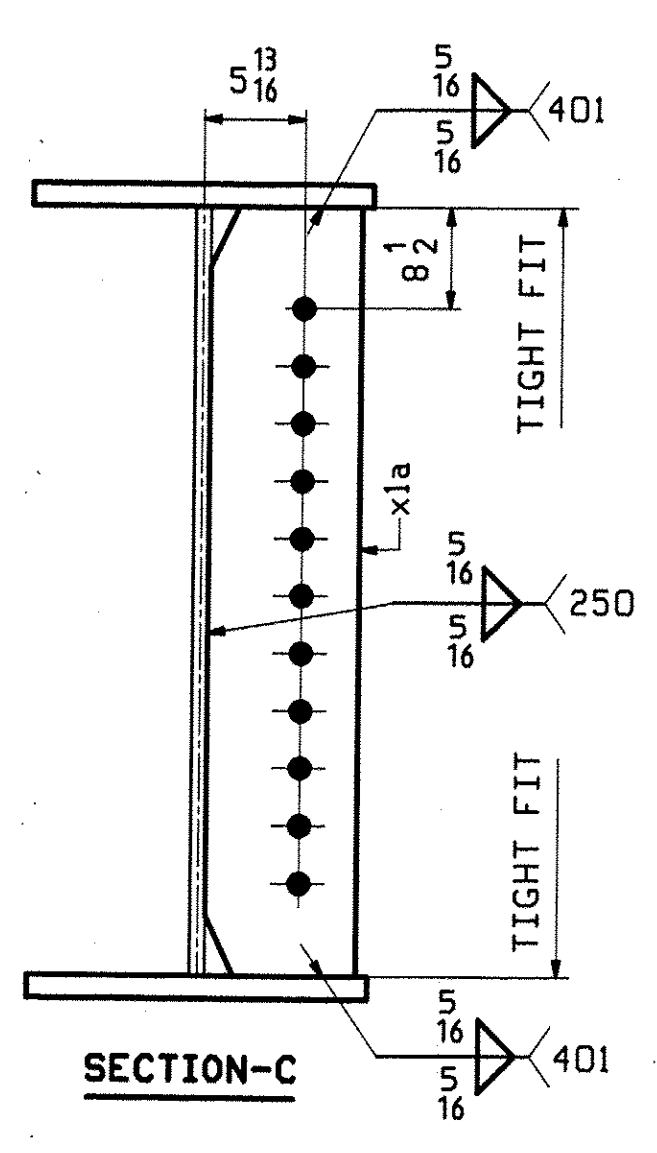
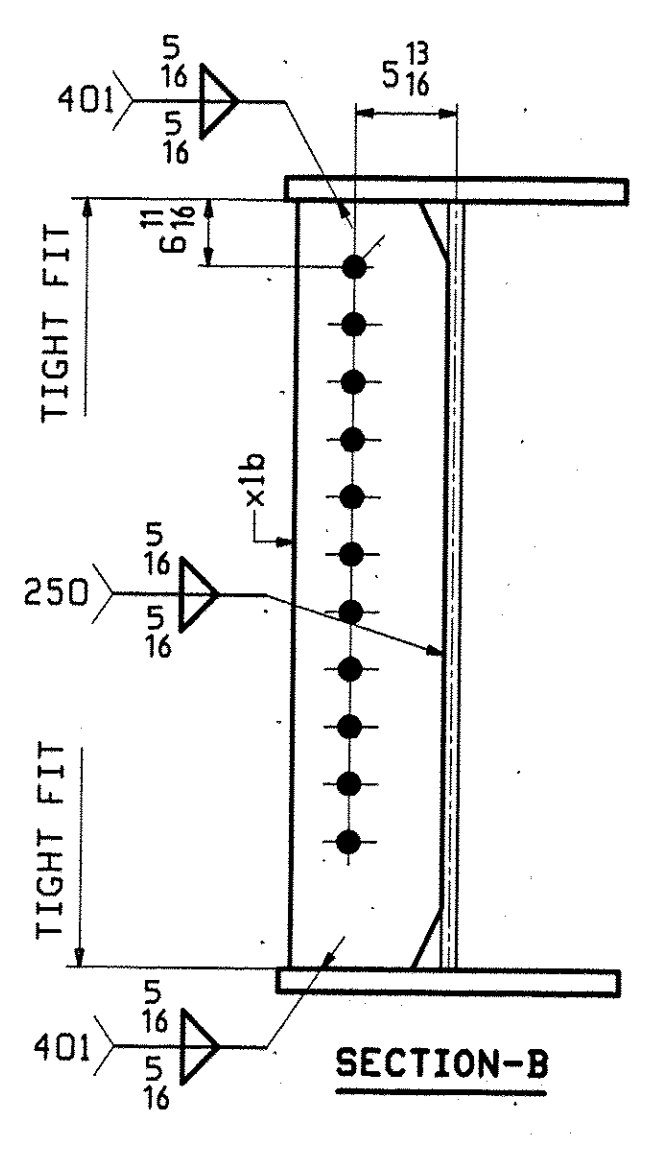
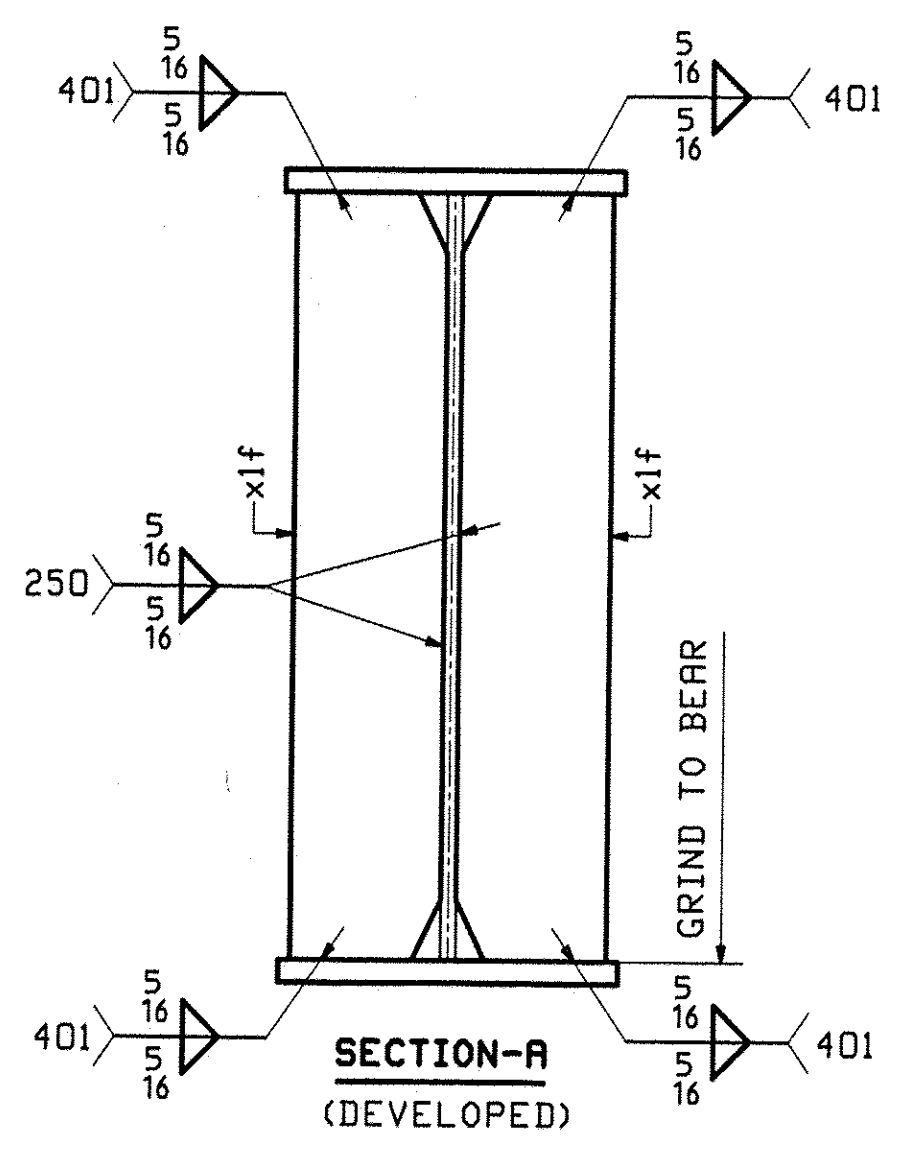
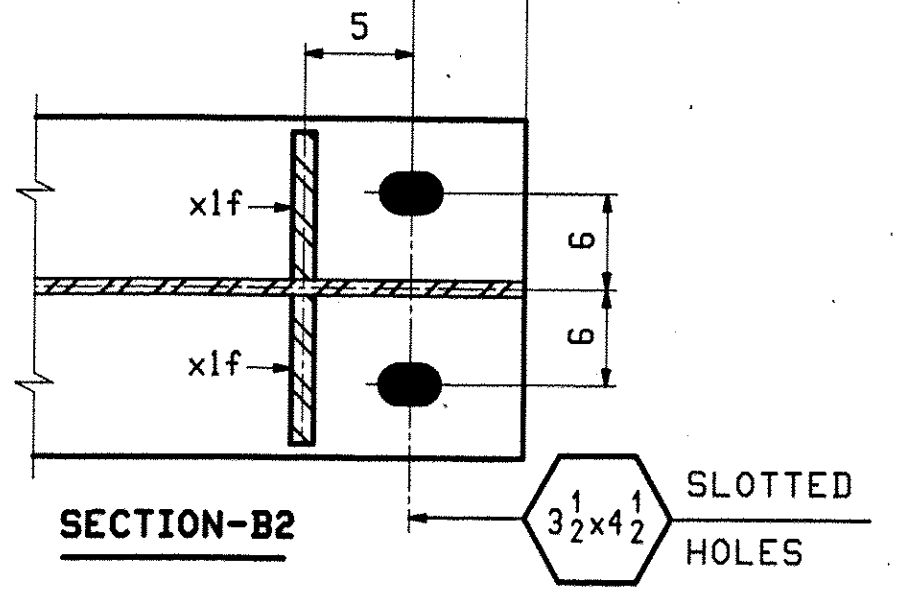
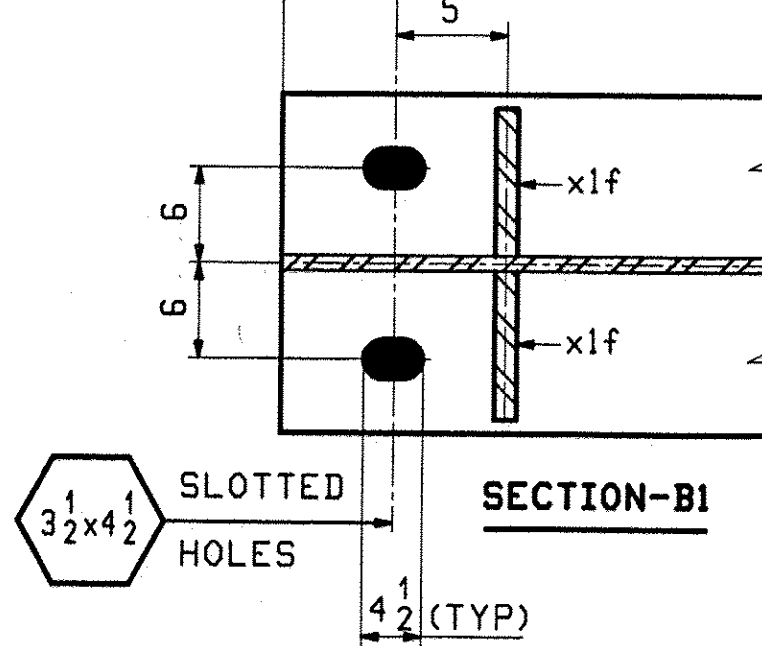
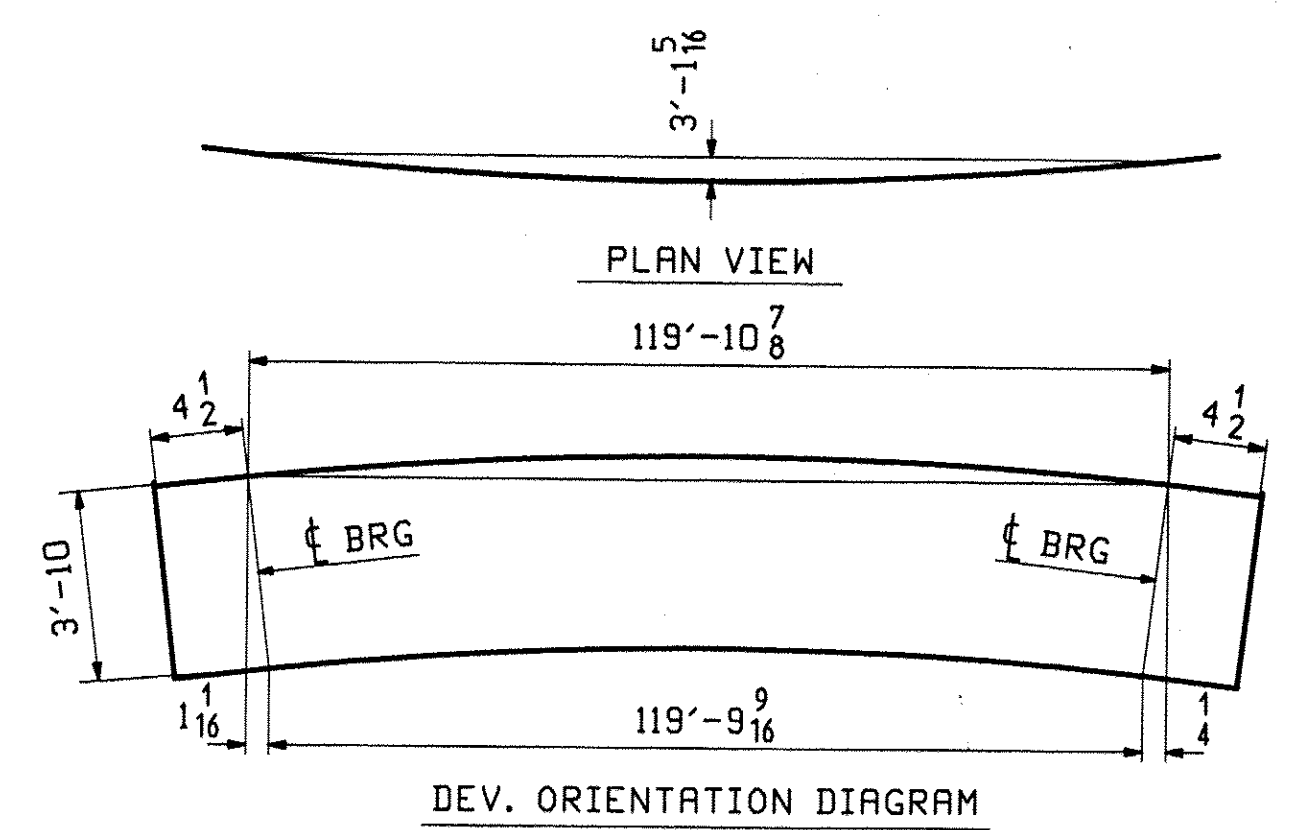
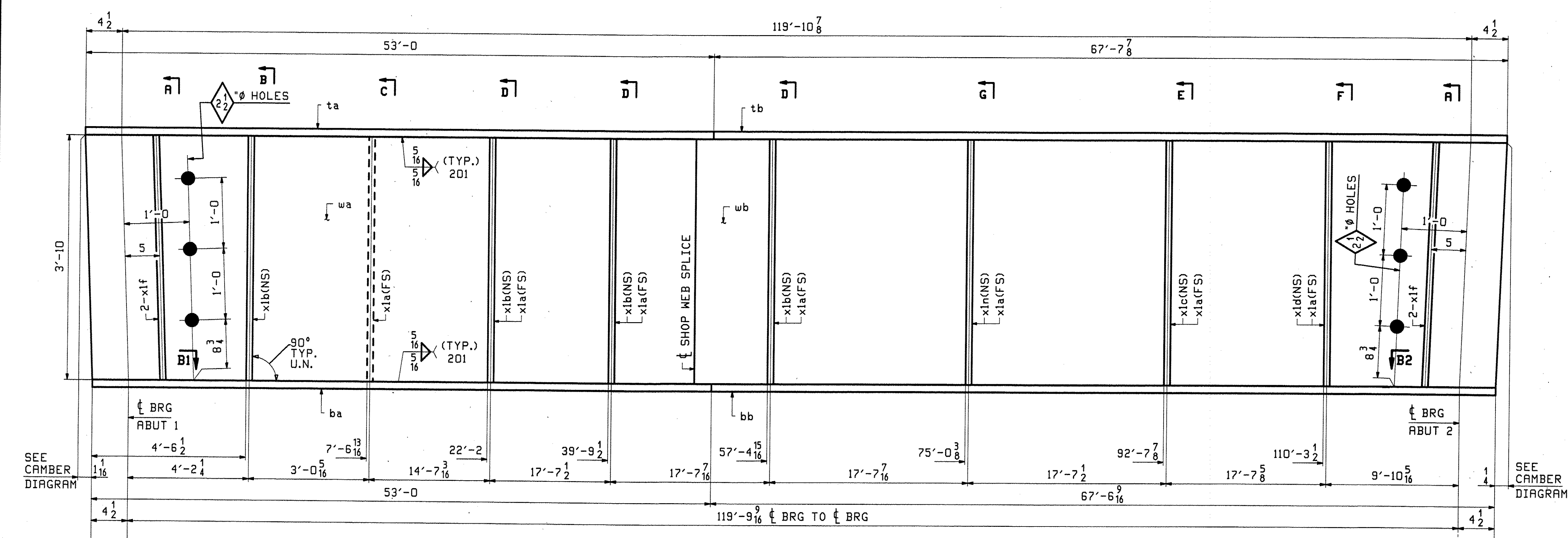
RECEIVED
 ELC
 DEC 14 2010
 APPROVED: AS/MS/CS
 BY: CPW DATE: 12/30/10



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
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MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP8 10		15/16" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 4G4						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN: TG DATE: 11/19		CHKD: DO DATE: 12/01
LOCATION: Town of Chester				JOB NO. 476		DWG NO. 4
PROJ. NO. BRF D25-1(37)				CUSTOMER: Cold River Bridges		REV. 4

P12, Rev. 2, 2010 04:25:28 PM - 1/24/11 10:30:54 AM

BILL OF MATERIAL						JOB NO.	DRAWING NO.	REV.	
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PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	NT	PROCUREMENT NOTES
						FT			
						INCHES			
		5G5	1		GIRDER				3576E
2	J		1	wa	PL $\frac{5}{8}$ x46	51 $\frac{3}{16}$	M270-SQWT2		
2	G		1	wb	PL $\frac{5}{8}$ x46	69 $\frac{7}{4}$	M270-SQWT2		
3	C		1	ta	PL $\frac{1}{2}$ x18	53 0			
2	W		1	tb	PL $\frac{1}{2}$ x18	67 $\frac{7}{8}$			
1	G		1	ba	PL $2\frac{1}{4}$ x18	53 0	M270-SQWT2		
1	A		1	bb	PL $2\frac{1}{4}$ x18	67 $\frac{6}{16}$	M270-SQWT2		
4	B		7	xia	PL $\frac{1}{2}$ x7 $\frac{1}{2}$	3 10	M270-SQWT2		
4	B		4	xib	PL $\frac{1}{2}$ x7 $\frac{1}{2}$	3 10	M270-SQWT2		
4	B		1	xic	PL $\frac{1}{2}$ x7 $\frac{1}{2}$	3 10	M270-SQWT2		
4	B		1	xid	PL $\frac{1}{2}$ x7 $\frac{1}{2}$	3 10	M270-SQWT2		
4	C		4	xif	PL $\frac{1}{2}$ x7 $\frac{1}{2}$	3 10	M270-SQWT2		
4	B		1	xin	PL $\frac{1}{2}$ x7 $\frac{1}{2}$	3 10	M270-SQWT2		

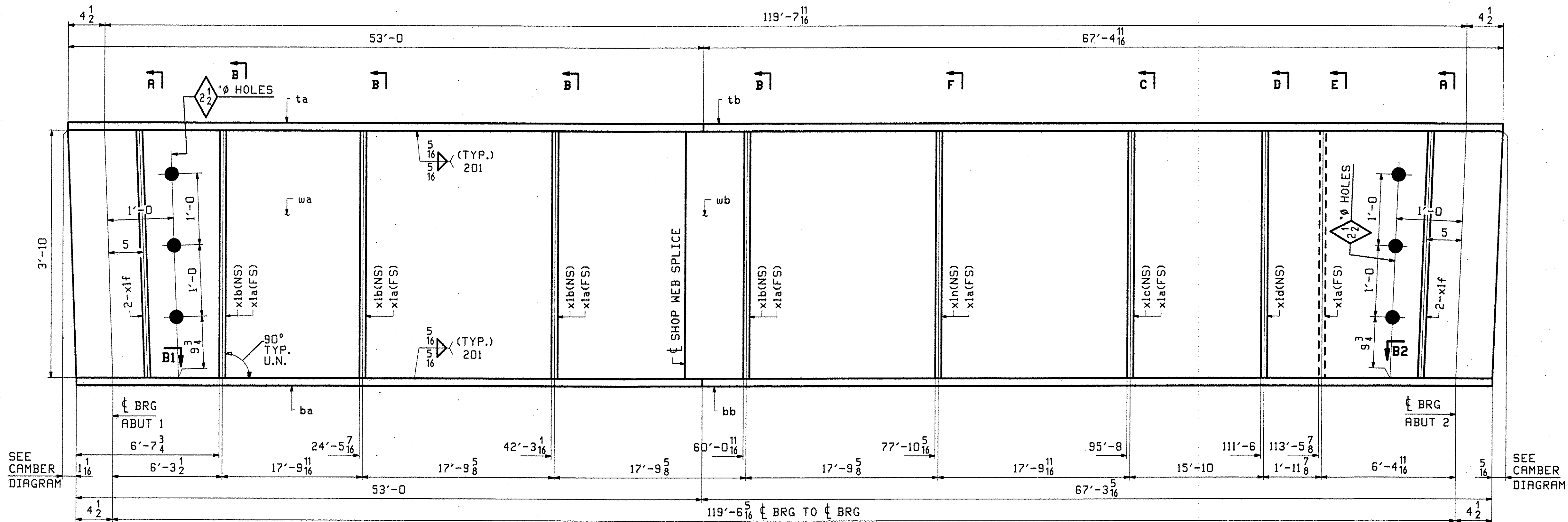


ONE - GIRDER - 5G5 (DEV)
 SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DNG X1 FOR GIRDER STANDARDS

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
M270-GR50W (U.N.)		SSPC-SP8 ¹⁰	15/16" Ø (U.N.)		N/A	
DESCRIPTION: GIRDER 5G5						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN: TG DATE: 11/19		CHKD: DO DATE: 12/01
LOCATION: Town of Chester				JOB NO. 476		DWG NO. 5
PROJ NO. BRF 025-1(37)				CUSTOMER: Cold River Bridges		REV. 5

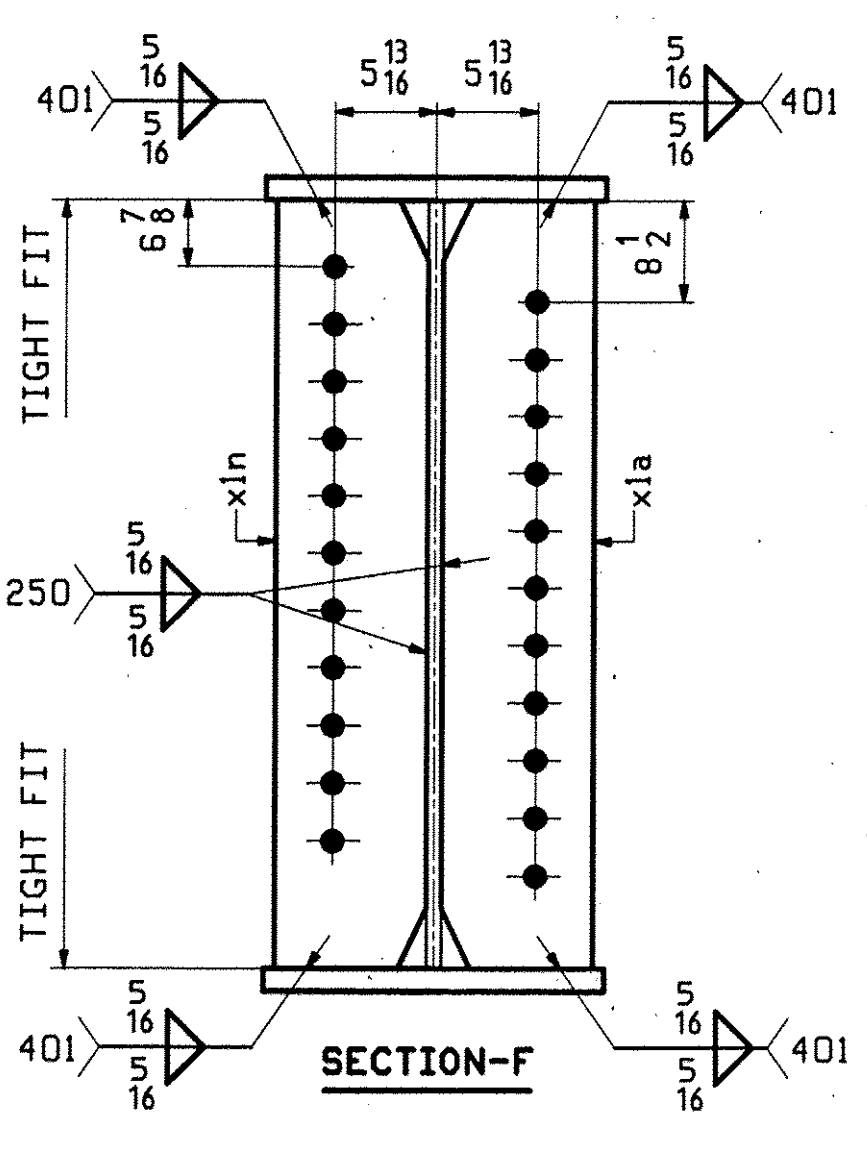
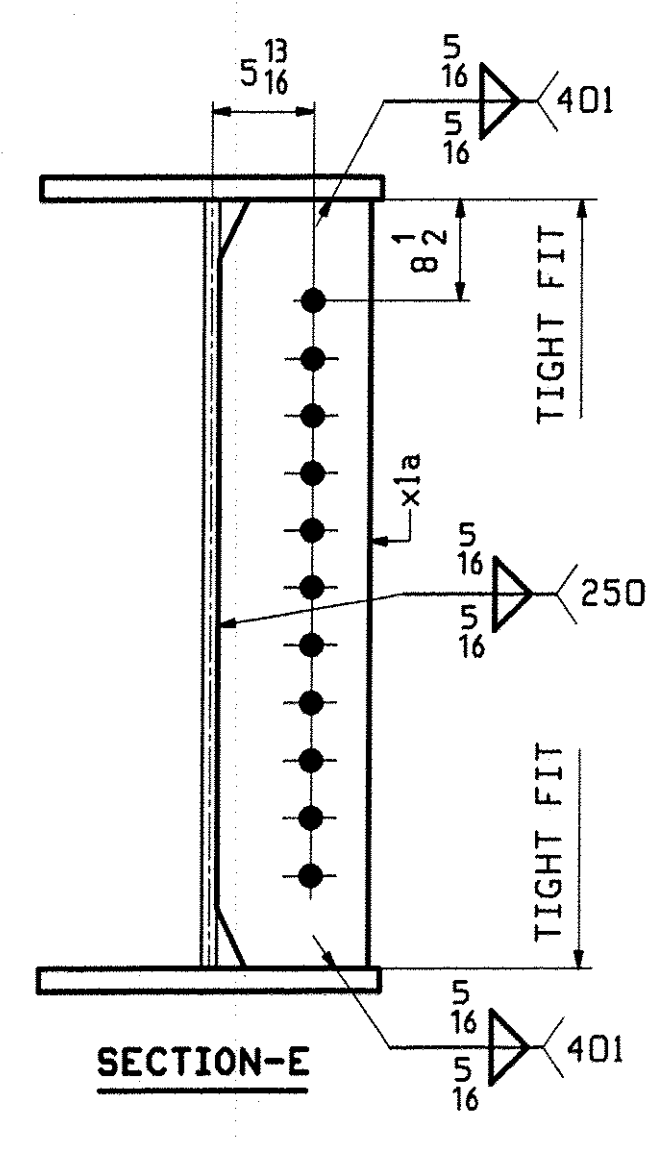
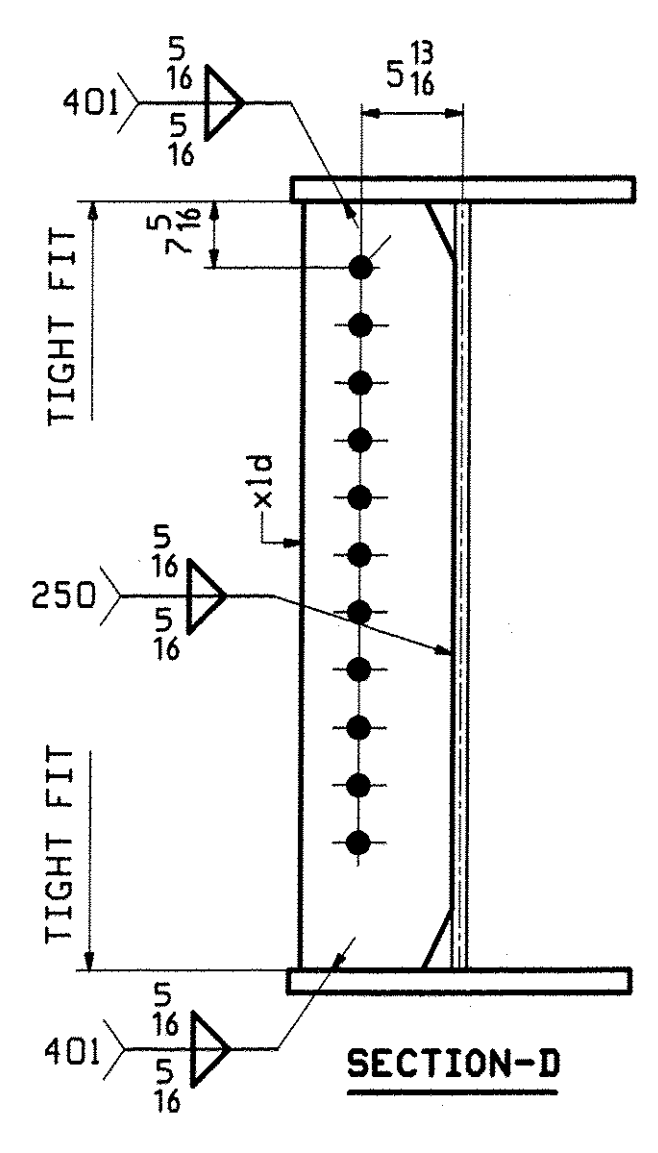
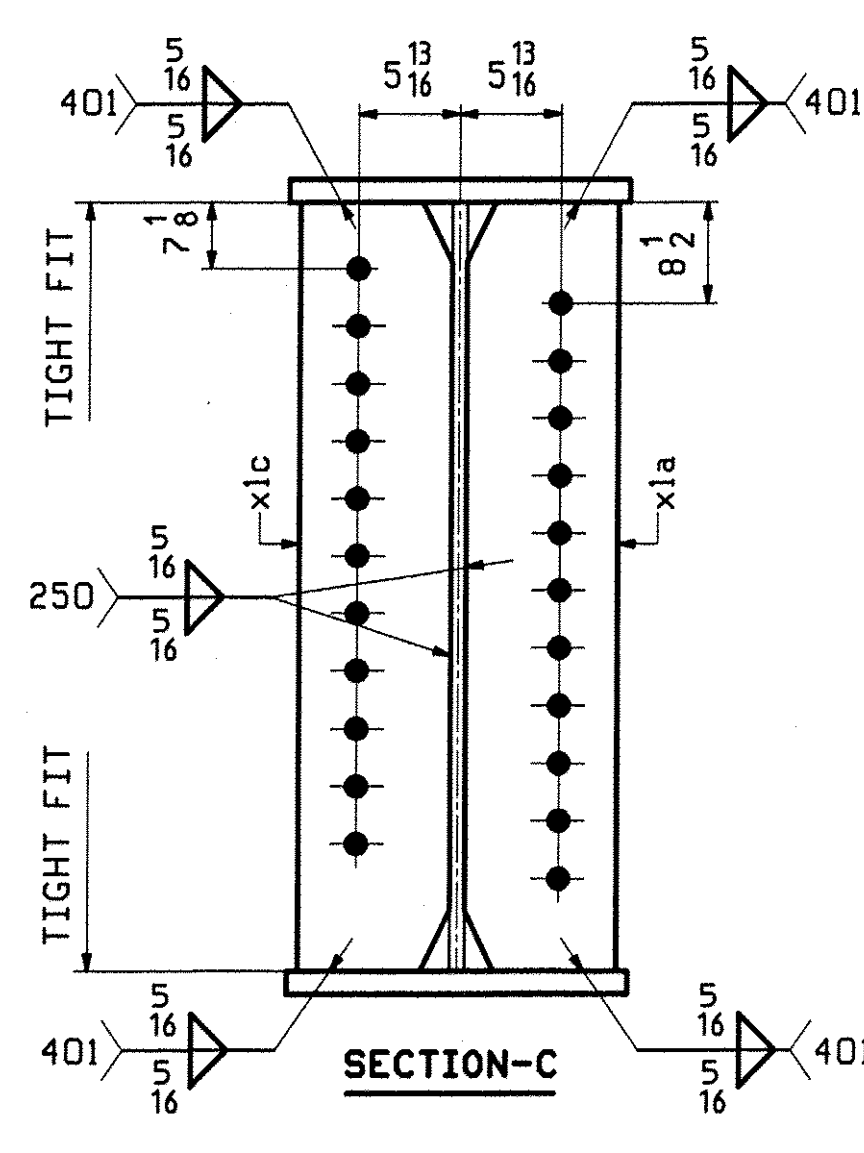
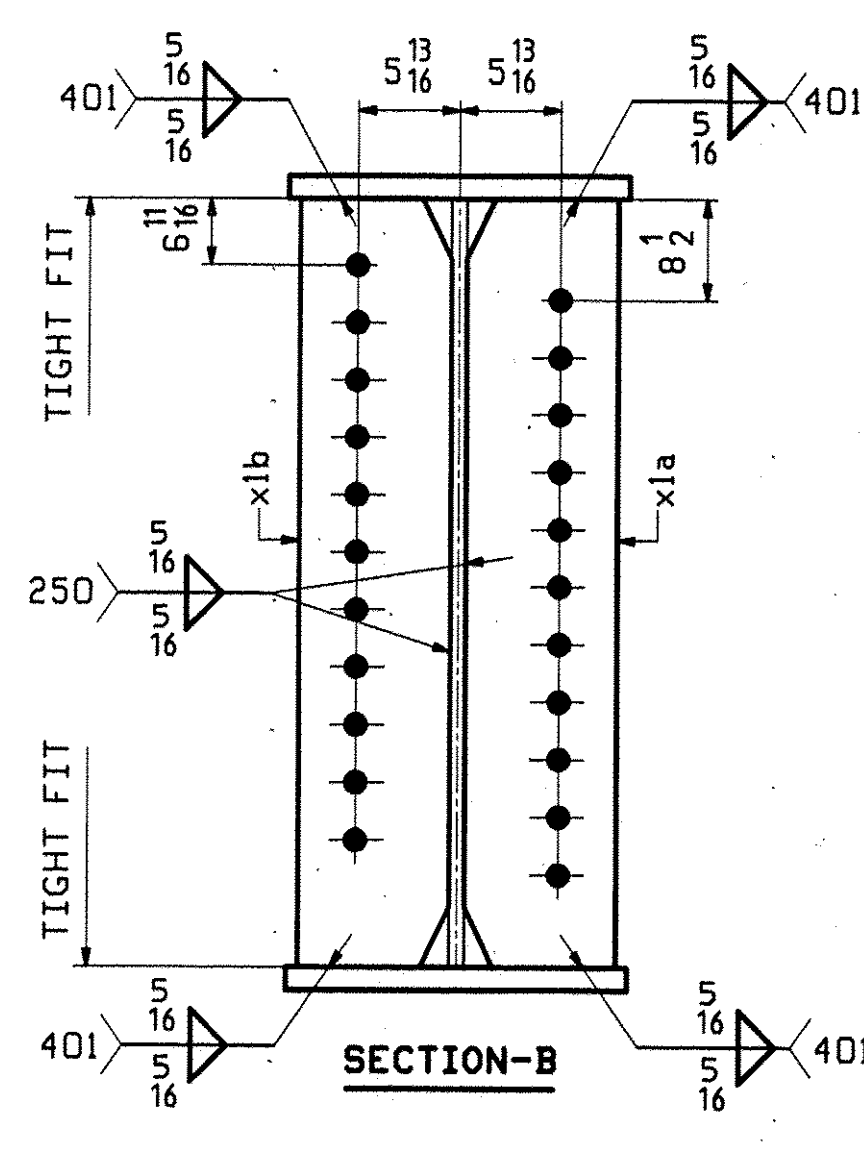
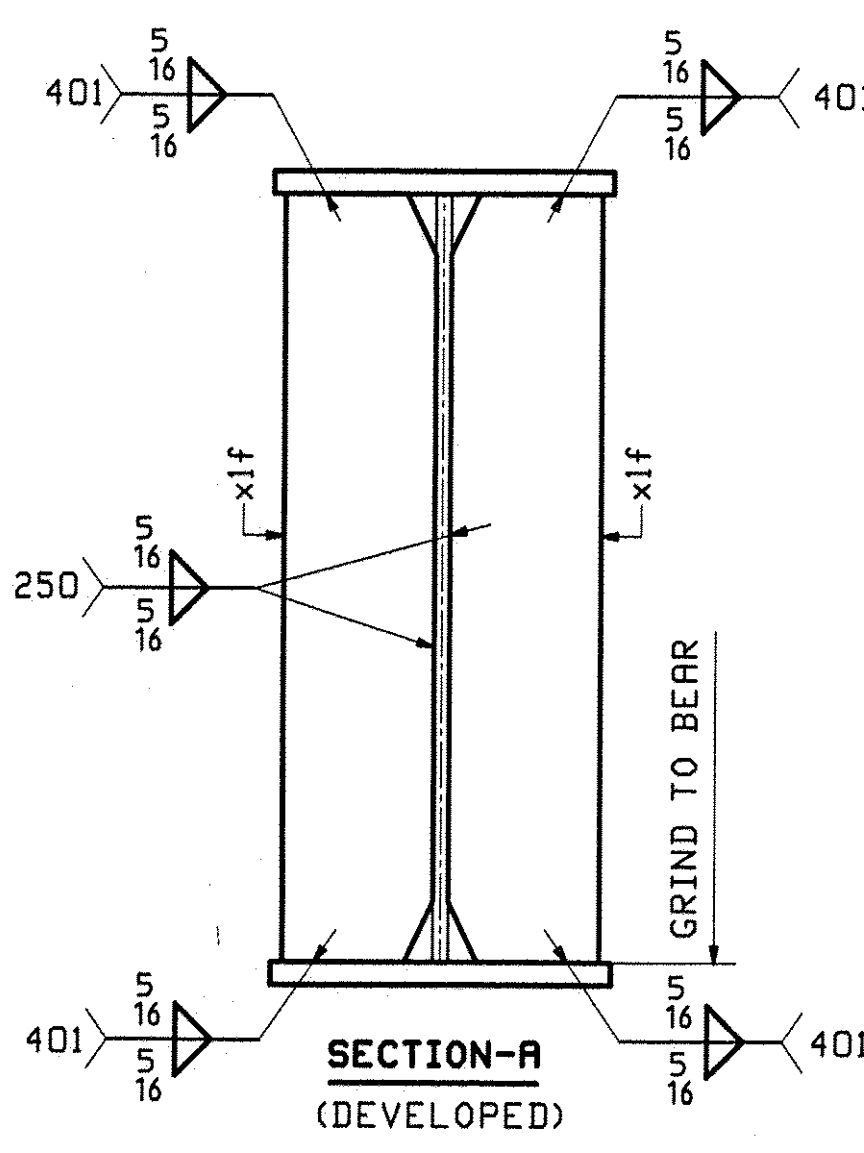
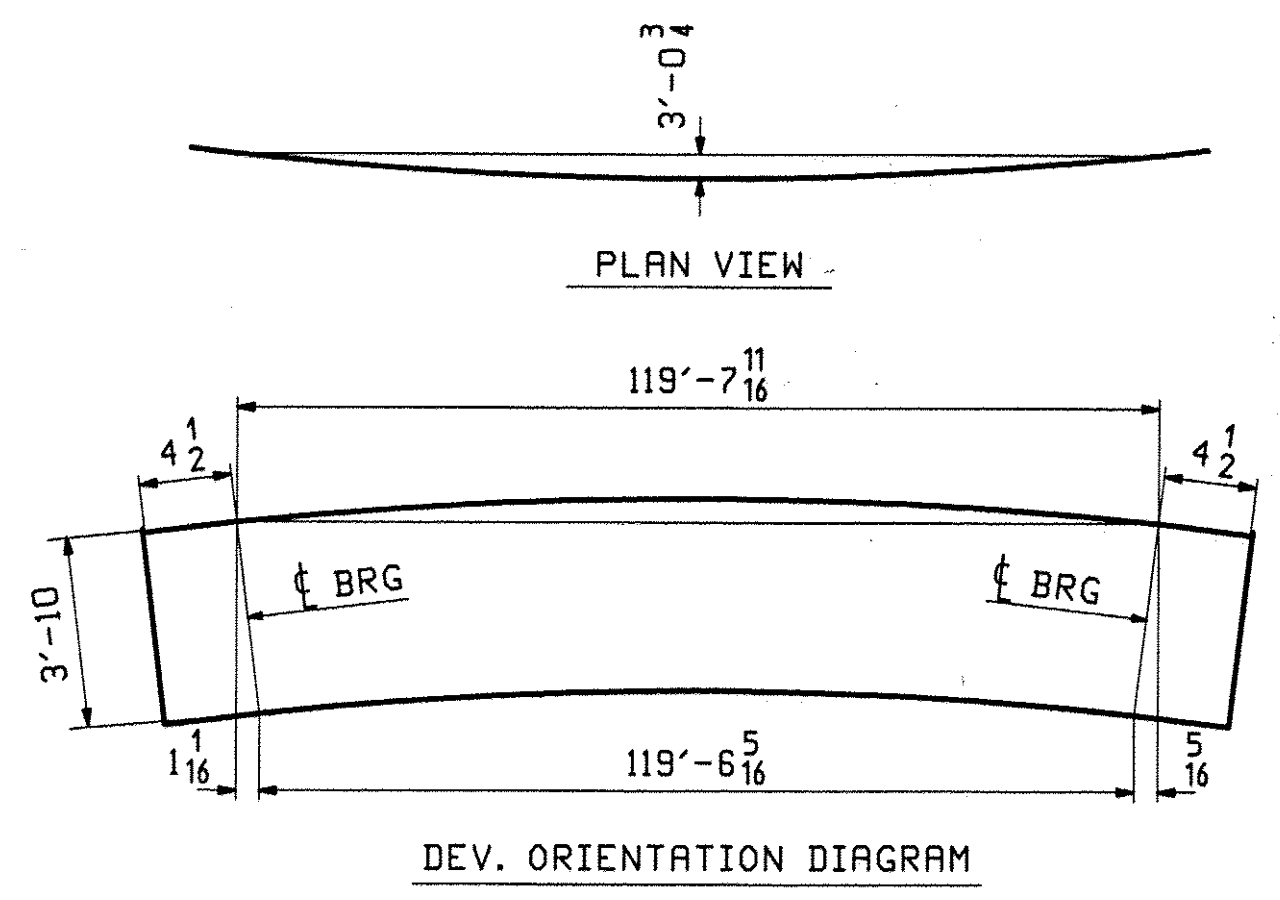
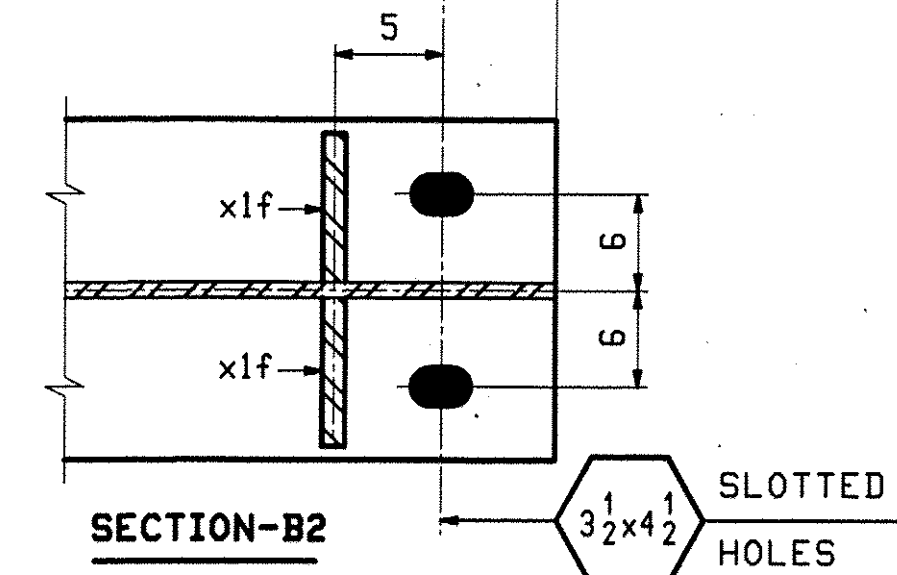
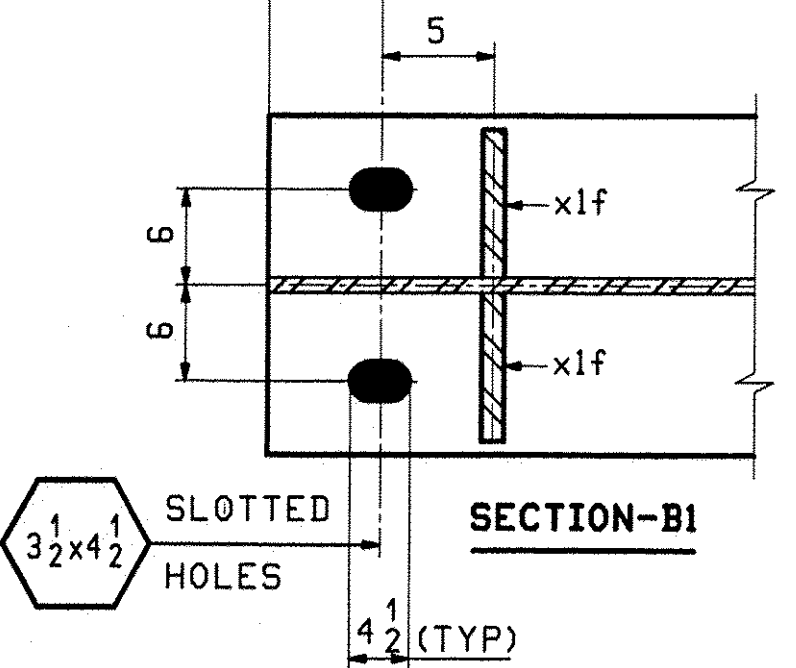
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2	J		1	wa	PL 5/8x46	51 1/16	M270-SQWT2		
2	E		1	wb	PL 5/8x46	69 4	M270-SQWT2		
3	C		1	ta	PL 7/8x18	53 0			
2	Y		1	tb	PL 7/8x18	67 4 1/8			
1	G		1	ba	PL 2 1/4x18	53 0	M270-SQWT2		
1	C		1	bb	PL 2 1/4x18	67 3 5/8	M270-SQWT2		
4	B		7	x1a	PL 1/2x7 1/2	3 10	M270-SQWT2		
4	B		4	x1b	PL 1/2x7 1/2	3 10	M270-SQWT2		
4	B		1	x1c	PL 1/2x7 1/2	3 10	M270-SQWT2		
4	B		1	x1d	PL 1/2x7 1/2	3 10	M270-SQWT2		
4	C		4	x1f	PL 1/2x7 1/2	3 10	M270-SQWT2		
4	B		1	x1n	PL 1/2x7 1/2	3 10	M270-SQWT2		



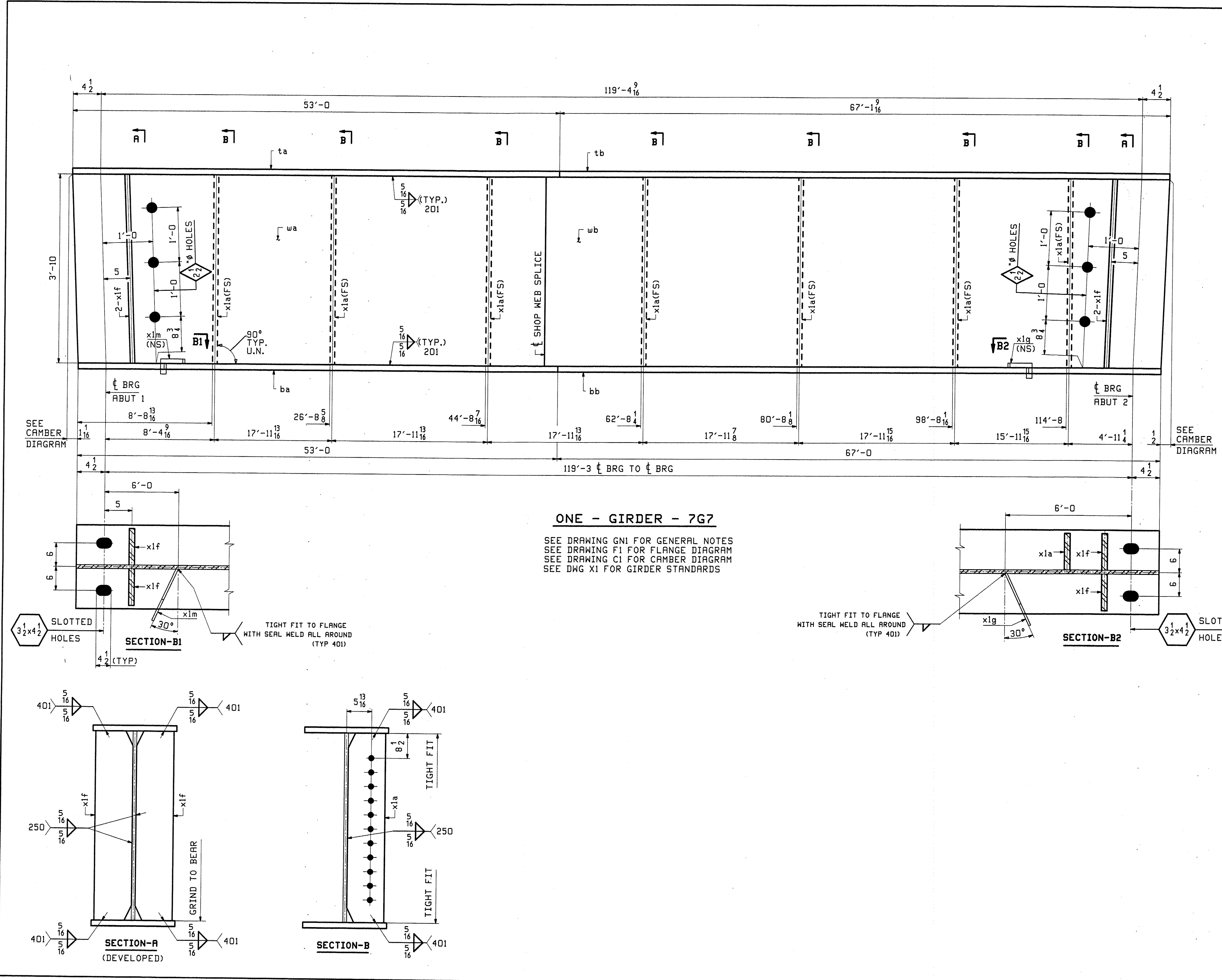
ONE - GIRDER - 6G6 (DEV)

SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:	
M270-GR50W (U.N.)		SSPC-SP8 ¹⁰	15" 16" φ (U.N.)		N/A	
DESCRIPTION: GIRDER 6G6						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD PHONE (207) 282-7360				SACO, MAINE 04072 FAX. (207) 282-1179		TENSOR 3030
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor			DRAWN: TG	DATE: 11/19		
LOCATION: Town of Chester			CHKD: DO	DATE: 12/01		
PROJ NO.:	BRF 025-1(37)	JOB NO.:	476	DWG NO.:	6	
CUSTOMER:	Cold River Bridges			REV.:	Δ	

RECEIVED
 DEC 14 2009
 APPROVED: [Signature]
 BY: GOW DATE: 12/30/10

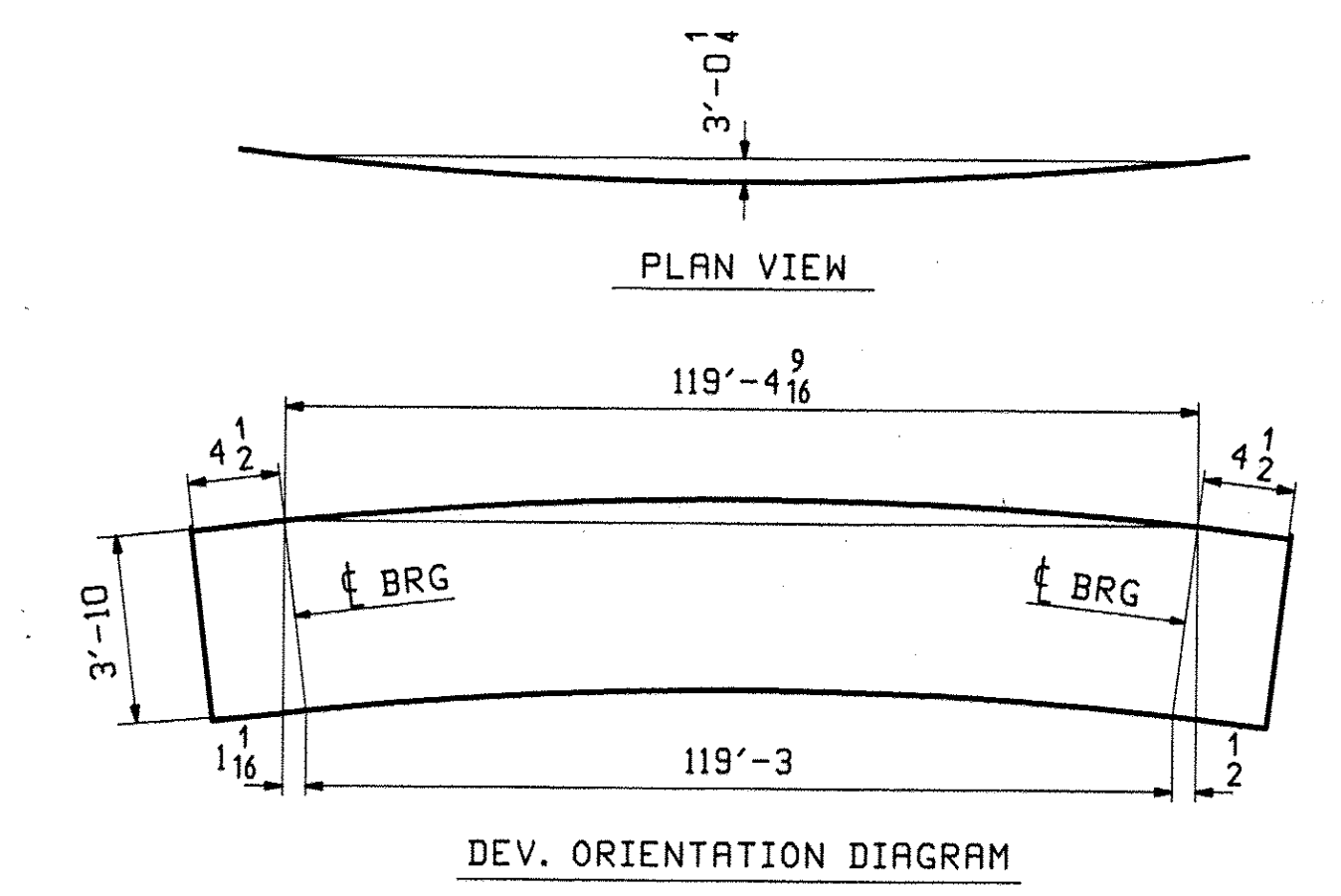


ONE - GIRDER - 7G7

SEE DRAWING GNI FOR GENERAL NOTES
 SEE DRAWING F1 FOR FLANGE DIAGRAM
 SEE DRAWING C1 FOR CAMBER DIAGRAM
 SEE DWG X1 FOR GIRDER STANDARDS

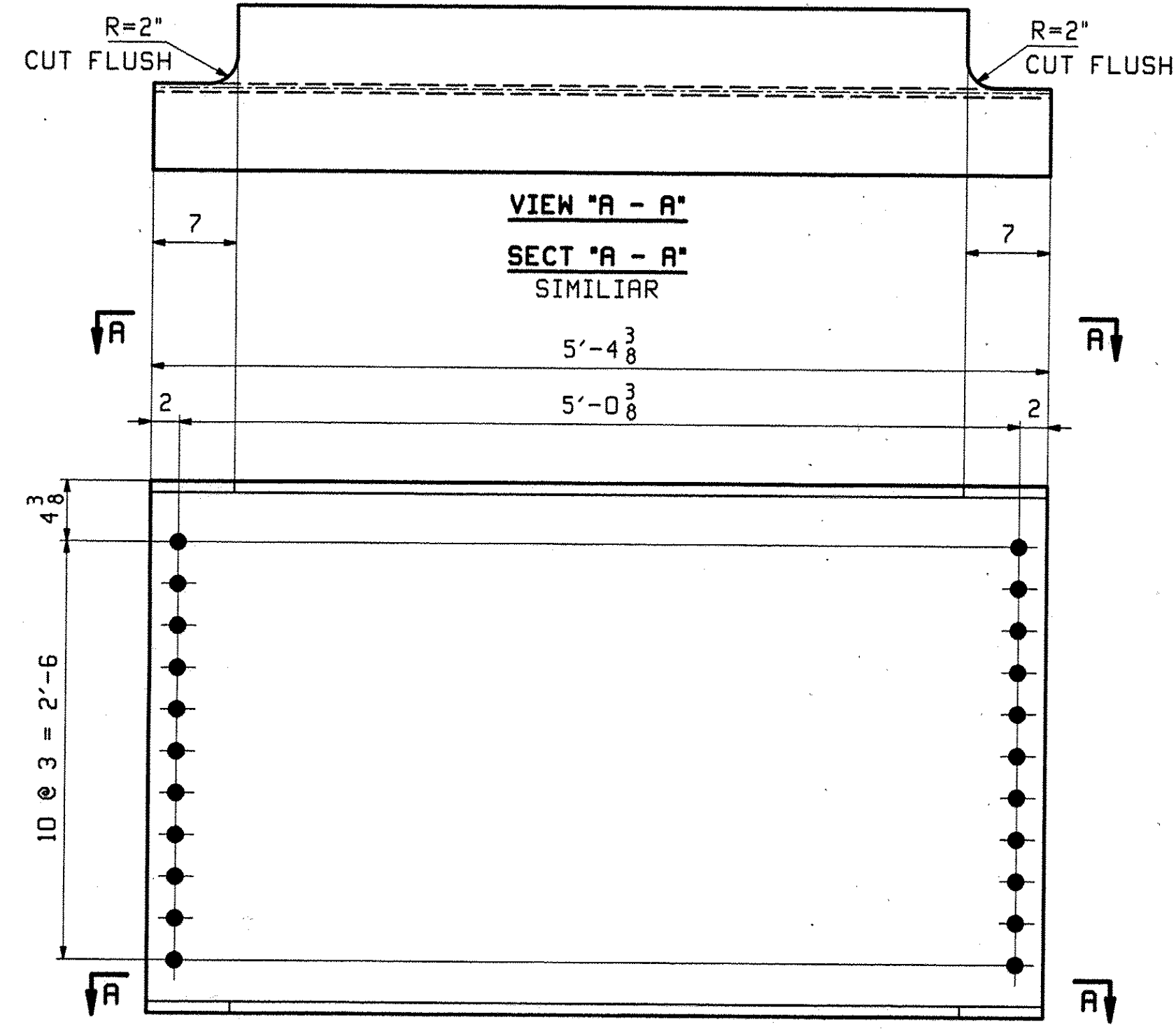
ABM INFO		SHIP		BILL OF MATERIAL				JOB NO.		DRAWING NO.		REV.
		7G7						476		7		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH		REMARKS	WT	PROCUREMENT NOTES		
						FT	INCHES					
					GIRDER					35276		
2	J		1	wa	PL 5/8 x 46	51	3 1/16	M270-50MT2				
2	C		1	wb	PL 5/8 x 46	69	0 7/8	M270-50MT2				
3	C		1	ta	PL 7/8 x 18	53	0					
3	A		1	tb	PL 7/8 x 18	67	1 1/8					
1	G		1	ba	PL 2 1/4 x 18	53	0	M270-50MT2				
1	E		1	bb	PL 2 1/4 x 18	67	0	M270-50MT2				
4	B		7	x1a	PL 1 1/2 x 7 1/2	3	10	M270-50MT2				
4	C		4	x1f	PL 1 1/2 x 7 1/2	3	10	M270-50MT2				
4	D		1	x1g	PL 1 1/2 x 4 1/2	1	0 8					
4	D		1	x1m	PL 1 1/2 x 4 1/2	1	0 8					

REVISIONS
 DEC 14 2010
 APPROVED: [Signature]
 BY: CPW DATE: 12/30/10

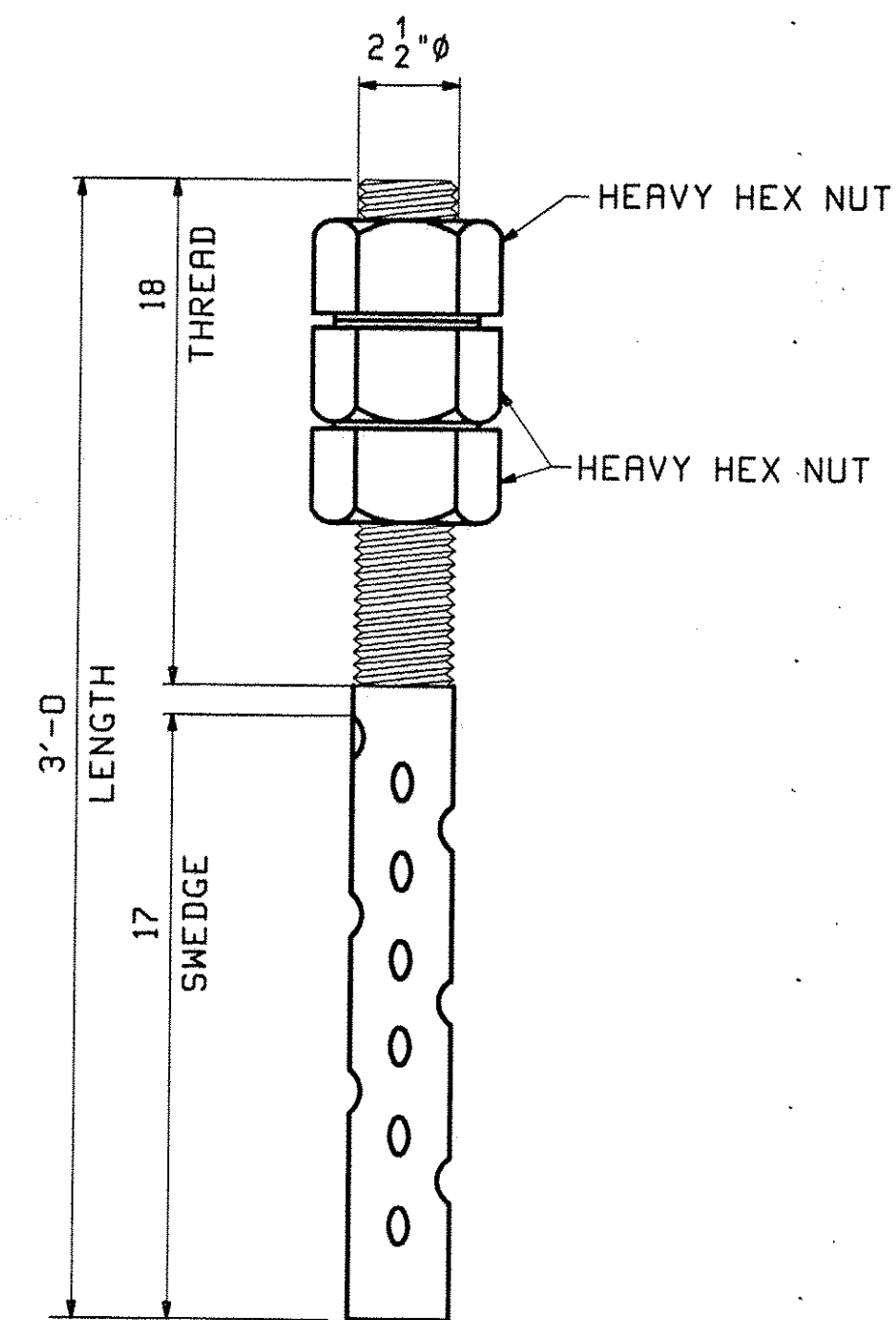


REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50W (U.N.)		SSPC-SP10		1 1/2" Ø (U.N.)		N/A
DESCRIPTION: GIRDER 7G7						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN:	DATE:	
				TG	11/19	
				CHKD:	DATE:	
				DO	12/01	
LOCATION: Town of Chester				JOB NO.	DWG NO.	
PROJ NO. BRF 025-1(37)				476	7	
CUSTOMER: Cold River Bridges						

File: BRF 025-1(37) 2010.rvt
 Date: 12/30/10 10:00 AM
 User: cpw

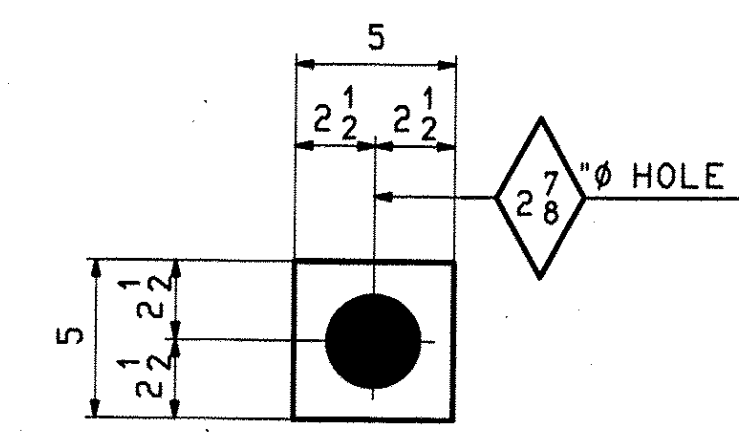


40 ~ DIAPHRAGMS ~ 8D1
SSPC-SP6 10

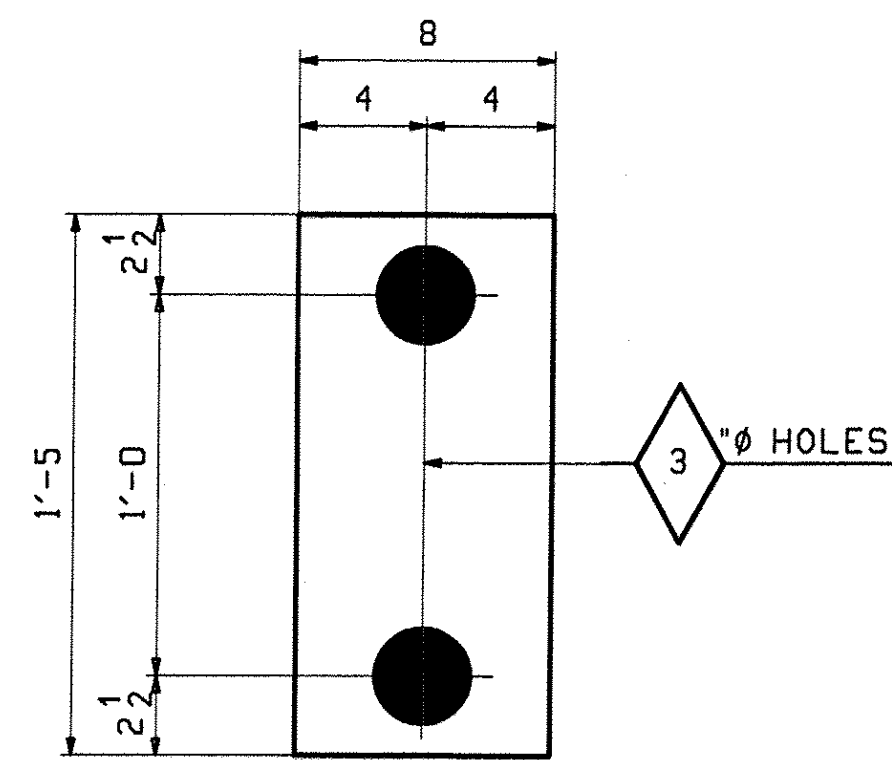


28 ~ SWEDGE ANCHOR BOLT ~ 8AB1

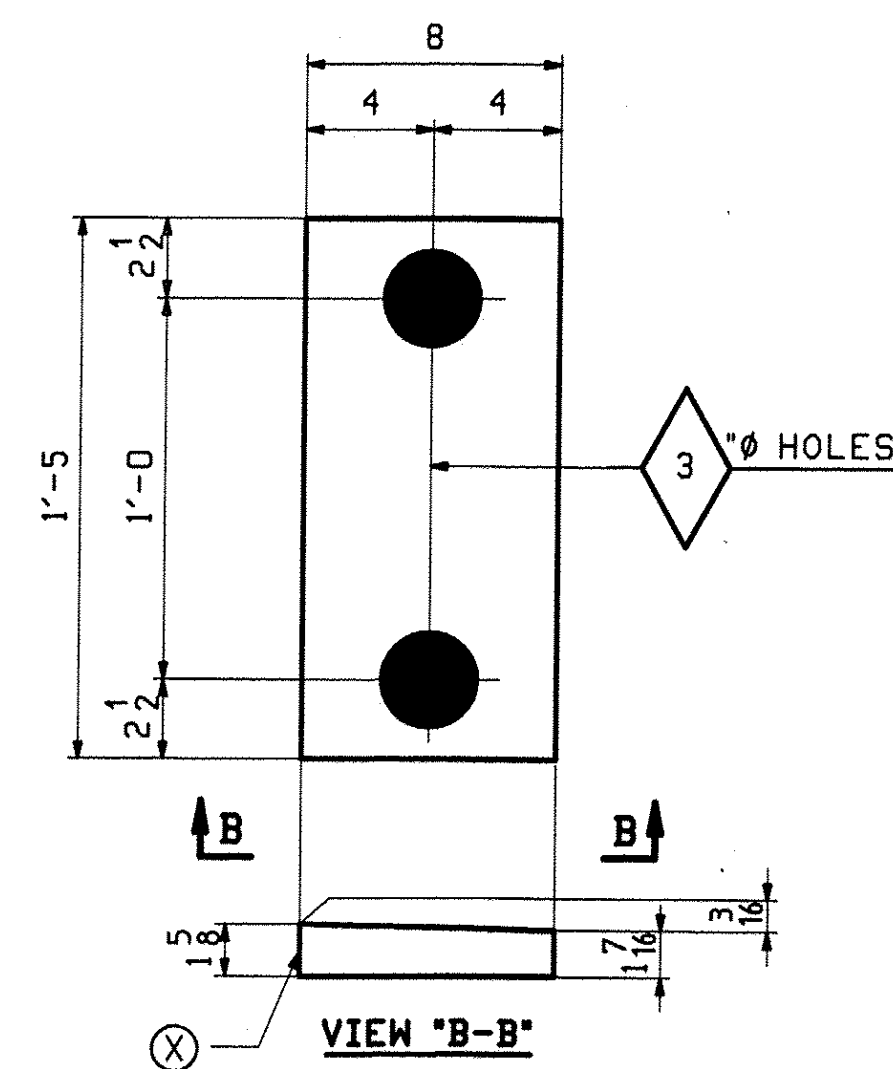
SHOP NOTE:
FABRICATE 1 EXTRA ANCHOR BOLT 2 1/2" x 3'-0"
AS SHOWN ABOVE FOR TESTING PURPOSES.



56 ~ PLATE WASHERS ~ 8M1
SSPC-SP6 10



7 ~ SOLE PLATES ~ 8M2
SSPC-SP6 10



7 ~ SOLE PLATES ~ 8M3

SSPC-SP6 10

⊗ DENOTES THICKER
SIDE OF SOLE PL

ABM INFO		SHP		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
								476	8	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH		REMARKS	WT	PROCUREMENT NOTES
						FT	INCHES			
		B01	40		DIAPHRAGMS				799	
4	E		40		W 40x149	5	4 3/8	M270-50WT2		
		8AB1	28		ANCHOR BOLTS				17	
4	K		28		2 1/2" BLT	3	0	SWEDGED A449		
4	L		84		2 1/2" HHN			M291		
		8M1	56		PLATE WASHER				4	
4	G		56		PL 1/2x5	0	5	M270-36		
		8M2	7		SOLE PLATE				58	
4	H		7		PL 1/2x8	1	5	M270-36		
		8M3	7		SOLE PLATE				63	
4	J		7		PL 1 1/8x8	1	5	FIS M270-36		

APPROVED
BY: ELC
DATE: 12/30/10
APPROVED AS NOTED
BY: CPW

FOR GENERAL NOTES SEE GNI

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-GR50WT2 (U.N)		AS NOTED		1 5/16" x 8" (U.N)		N/A
DESCRIPTION: DIAPHRAGMS						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: VT 103 over Middle Branch Williams Rv. Bridge 9 CHESTER County of Windsor				DRAWN:	DATE:	
				TG	11/18	
				CHKD:	DATE:	
				DO	12/02	
LOCATION: Town of Chester			JOB NO.		DNG NO.	
PROJ NO. BRF 025-1(37)			476		8	
CUSTOMER: Cold River Bridges					REV. 8	

REINFORCED ELASTOMERIC BEARING FABRICATION SHEET 1103- Page #: 1

Project #: 31939-1103-1 (16 OF 16) Customer: COLD RIVER BRIDGES (PO #001051)

County: WINDSOR State: VT Structure: BRIDGE # 8

Pad I.D./Loc.: ABUTMENTS Quantity (Including Full Size Sample(s) - If Req'd): 16

Certifications Are Required: YES, see below YES - (If not full size, create another sheet)
 Testing Req'd: NO, random in-house only Sample Req'd: NO

State D.O.T. Spec. Number (If Specified): VT DOT SEC 531 & 731 Project # (req'd for cert.s): BRF 025-1(28)

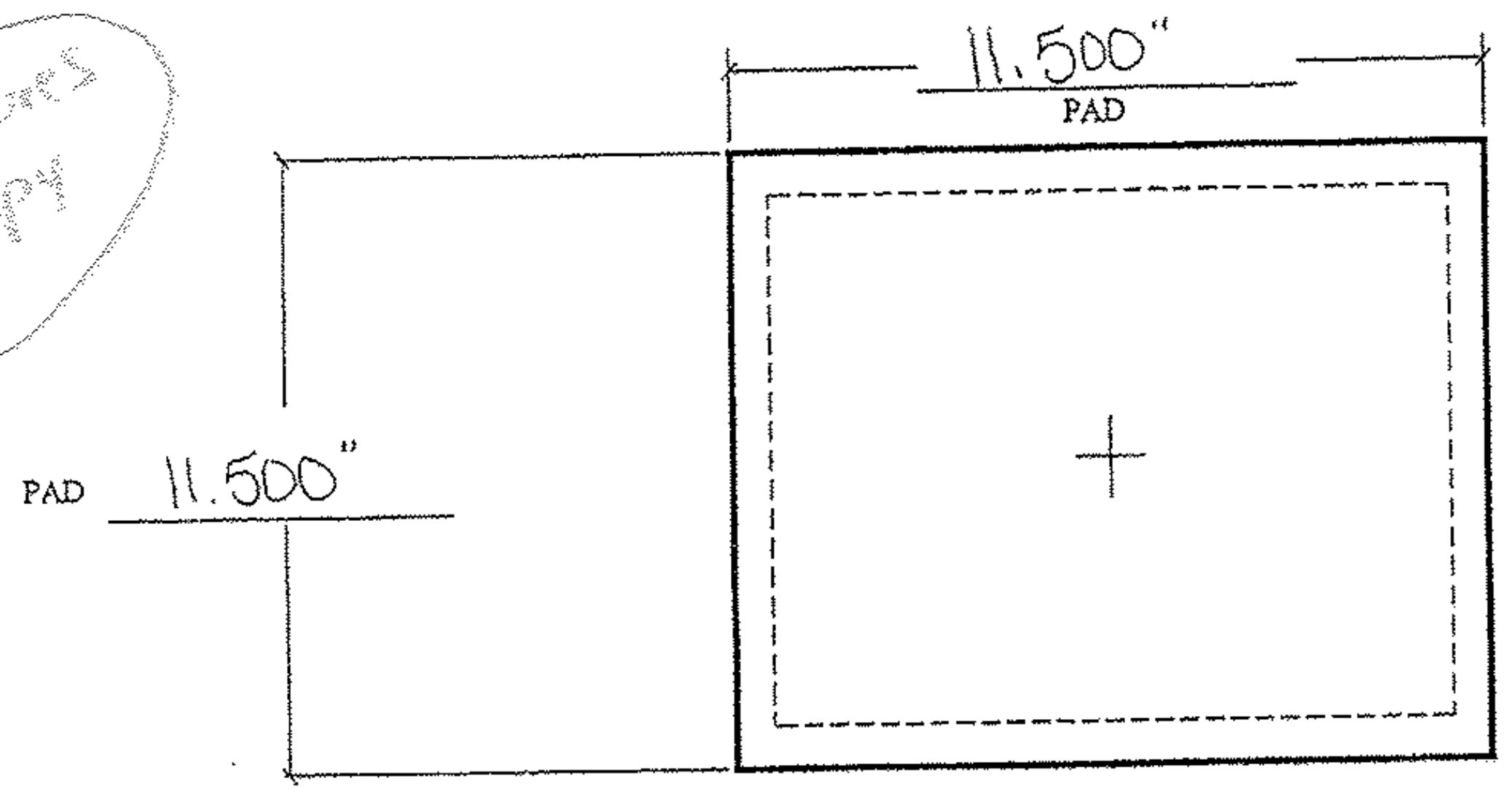
Special Notes: _____

Shim Steel Spec. (Circle One): A709 GR.36(250) A1011 GR.36(250)-Type 1 Other: _____

Durometer Requirement (Circle One): ~~50±5~~ ~~60±5~~ Other: - Shear Modulus Requirement: 100 psl ±16%

Neoprene Grade (Circle One): 3 4 Other Grade or Natural Rubber: NATURAL RUBBER

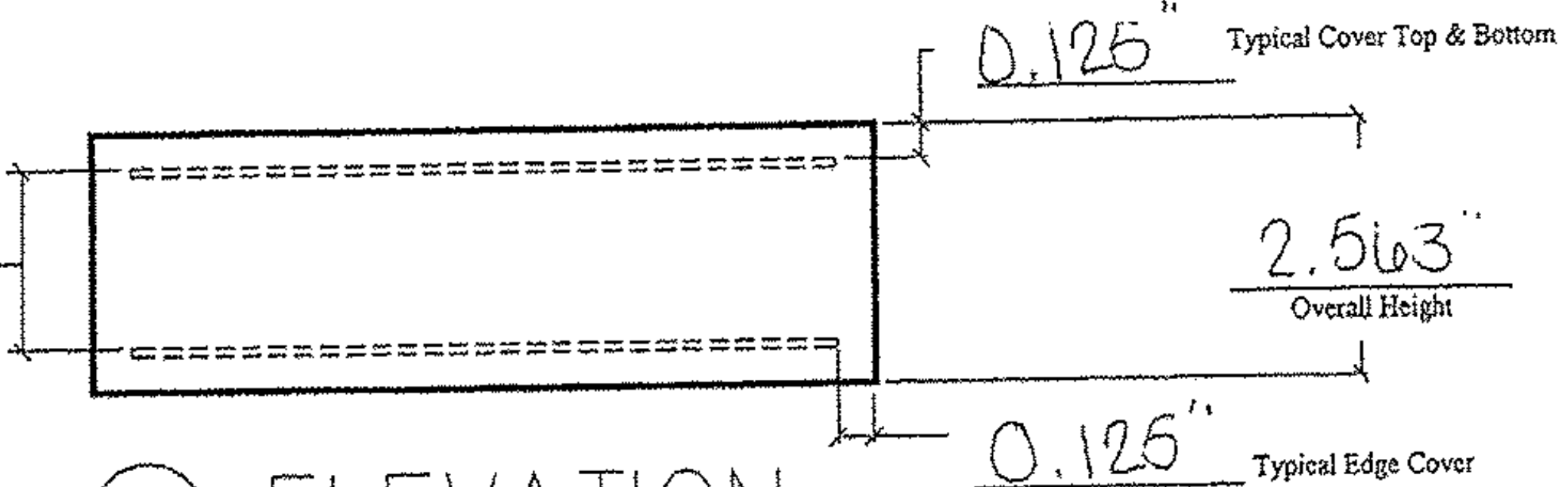
Structures Copy



(A) PLAN
NOT TO SCALE

DESIGN LOADS (SERVICE)
 max-91.7 KIPS
 RECEIVED
 CRD: JSS SKDE: RSY
 DEC 27 2010
 RESUBMIT _____ APPROVED
 BY: OPW DATE: 12/30/10

of Reinforcing Plates: 5
 Plate Thickness: 1/8"
4 # of Inner Rubber Layers
 @ 0.503" = 2.012"



(B) ELEVATION
NOT TO SCALE

Name: Margaret Miss Date: 12-22-10

This shop drawing was prepared in accordance with the contract plans and specifications. The D.S. Brown Company does not accept liability for the design of the products detailed in the shop drawings.