



EDW:SKW

DIAPHRAGM

NO.	REQ'D.	MARK	(A)	(B)	(C)	(D)	(E)	(F)	(G)
ONE		D23	6 5/8	10 1/8	11 3/8	10'-11 5/8	10'-10 1/8	10'-11 3/4	11'-4
ONE		D24	6	10 1/8	11 3/8	10'-11 5/8	10'-10 1/8	10'-11 3/4	11'-4
ONE		D25	5 7/8	10 1/8	11 3/8	10'-11 5/8	10'-10 1/8	10'-11 3/4	11'-3 15/16
ONE		D26	6	10 1/8	11 1/4	10'-11 3/4	10'-10 1/4	10'-11 3/8	11'-4 1/16

SHIP MARK		BILL OF MATERIAL			WORK ORDER NO.	DRAWING NO.	REV.
		NO. MARK	SHAPE	LENGTH	15717	40-3	
					ITEM NO.	WT.	REMARKS
ONE	D23	W27 x 84	11	4	3/8	9.52	
ONE	D24	W27 x 84	11	4	3/8	9.52	
ONE	D25	W27 x 84	11	3 15/16	3/8	9.52	
ONE	D26	W27 x 84	11	4 1/8	3/8	9.52	
							3808#

STEEL: ASTM A36 A572 GR. A709 GR. 50W Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

HOLES: 13/16 15/16 1-1/16 Unless Noted As Noted None

PAINT: None Shop Coat Galv. After Fab. Unless Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean SSPC SP10 None

ITEM NO. 506.55 BRIDGE NO. 6 PROJ. NO. BRS 0187 (6)

TITLE: END DIAPHRAGMS

APPROVED: 11-25-96
 PRINT DIST. 7 10/96
 ORIG. 11-2-96
 0116 6-1-92 JAT

NE National Eastern Corporation
 Plainville, Connecticut

JOB: VT ROUTE 12A OVER 3RD BRANCH OF THE WHITE RIVER BRAINTREE, VERMONT

CUSTOMER: MILLER CONSTRUCTION, INC.
 DESIGNER: VERMONT AGENCY OF TRANSPORTATION

CHECKED DRAWN	10/96 10/96	CSD CSD	WORK ORDER NO. 15717	DRAWING NO. 40-3	REV.
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