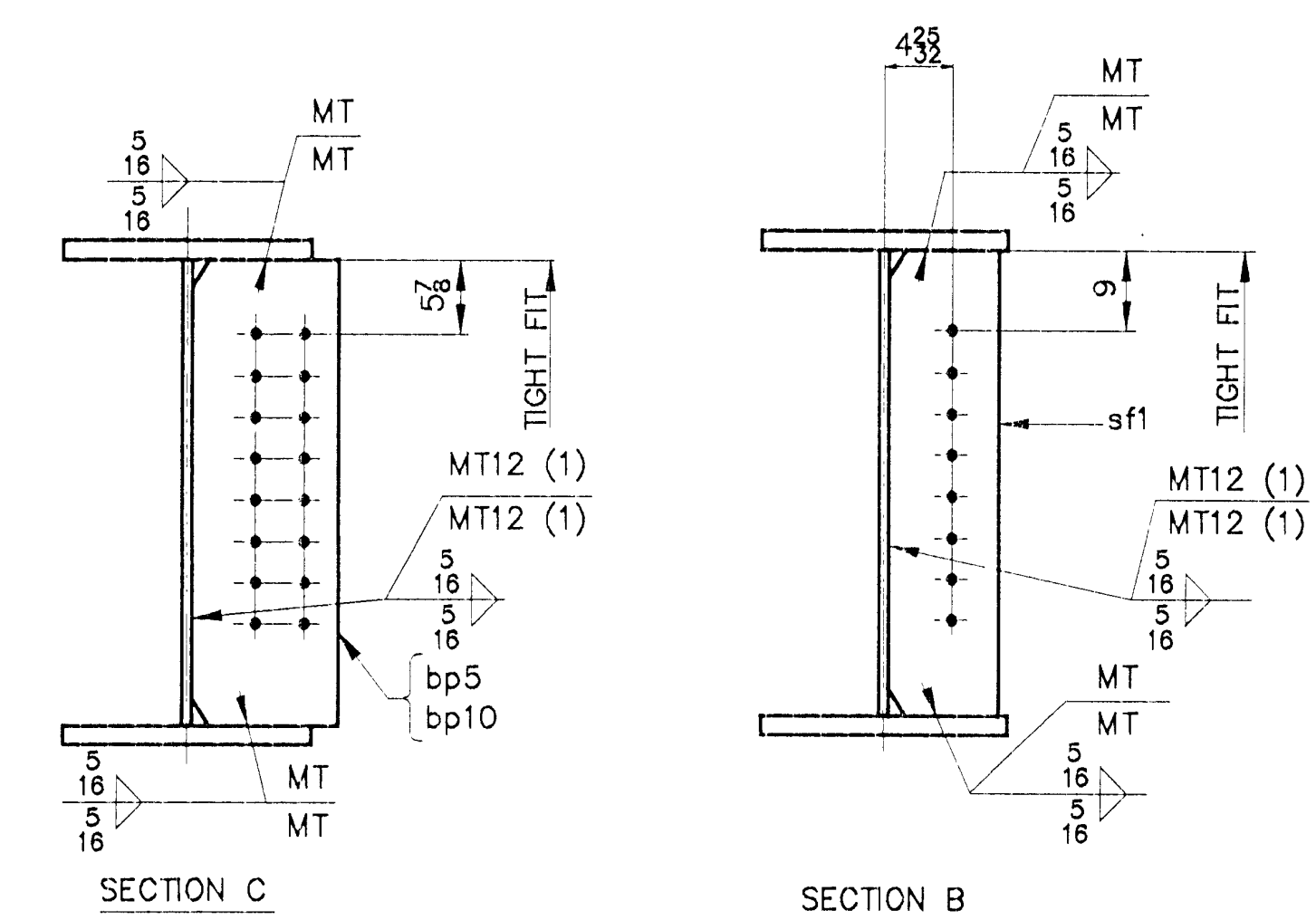


SHIP MARK		BILL OF MATERIAL				WORK ORDER NO.	DRAWING NO.	REV.
		NO.	MARK	SHAPE	LENGTH	15717	10-11	
GSA	ONE		GIRDER			ITEM NO.	WT.	REMARKS
WT-1	1	wp1	R 9/16 x 49	41	5	1		(CVN)
wp2	1	wp2	R 9/16 x 49	93	8 1/2	6	2664	(CVN)
tf1	1	tf1	R 7/8 x 18	27	10 1/2	11	1494	(CVN)
tf2	1	tf2	R 1 1/2 x 18	80	0	10	7850	(CVN)
tf3	1	tf3	R 7/8 x 18	27	2 5/8	16	1459	(CVN)
bf1	1	bf1	R 1 1/4 x 24	27	9 1/2	4	2837	(CVN)
bf2	1	bf2	R 2 x 24	80	0	7	13067	(CVN)
bf3	1	bf3	R 1 1/4 x 24	27	2 1/8	9	2774	(CVN)
bs1	4	bs1	R 5/8 x 9 1/2	4	1	2	462	F2E
sf1	5	sf1	R 1/2 x 7	4	1	3	243	F1E
bp5	1	bp5	R 1/2 x 49	0	11 1/8	4	80	F1E (BENT)
bp10	1	bp10	R 1/2 x 49	0	11 1/8	4	80	F1E (BENT)
dp2	1	dp2	R 1/4 x 3 1/2	1	3 1/8	5	4	



- NOTES**
- FOR CAMBER DIAGRAM SEE DRAWING 10-6.
  - FOR GIRDER STANDARD DETAILS SEE DRAWING 10-1.
  - (CVN) DENOTES CHARTY TEST REQUIRED.

STEEL: ASTM	<input type="checkbox"/> A36	<input type="checkbox"/> A572 GR.	<input checked="" type="checkbox"/> A709 GR. 50W	Unless Noted
WELDING ELECTRODE:	<input type="checkbox"/> E70	<input checked="" type="checkbox"/> See Welding Proc.	None	
HOLES:	<input type="checkbox"/> 13/16	<input checked="" type="checkbox"/> 15/16	<input type="checkbox"/> 1-1/16	Unless Noted As Noted None
PAINT:	<input type="checkbox"/> None	<input checked="" type="checkbox"/> Shop Coat	<input type="checkbox"/> Galv. After Fab.	<input checked="" type="checkbox"/> Unless Noted
SPECIAL PAINT:	SEE SHEET 10-1			
SPECIAL CLEAN NG:	<input checked="" type="checkbox"/> Blast Clean SSPC SP10	None		
ITEM NO.	506.55	BRIDGE NO.	6	PROJ. NO. BRS 0187(6)
TITLE:	GIRDER ~ G5A			
APPROVED:	11-25-90	PRINT DIST.		
ORIG.	11-2-96	APPR.		
DATE	6-2-97	FAB.		
<b>National Eastern Corporation</b> Plainville, Connecticut				
JOB: VT ROUTE 12A OVER 3RD BRANCH OF THE WHITE RIVER BRAINTREE, VERMONT				
CUSTOMER: MILLER CONSTRUCTION, INC. DESIGNER: VERMONT AGENCY OF TRANSPORTATION				
CHECKED	10/96	(CS)	WORK ORDER NO.	DRAWING NO.
DRAWN	10/98	CSD	15717	10-11

ONE ~ GIRDER ~ G5A  
GIRDER