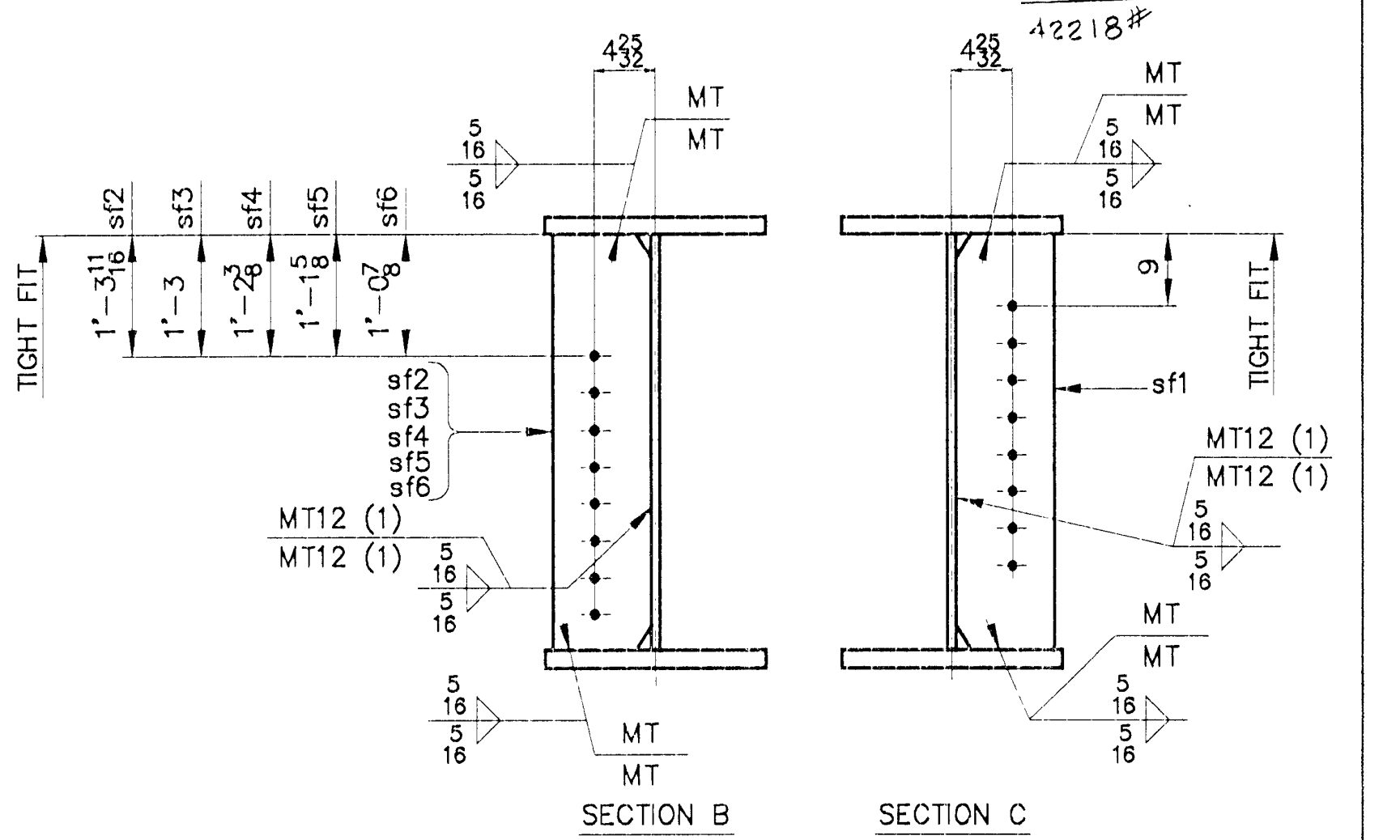


SHIP MARK		BILL OF MATERIAL				WORK ORDER NO.	DRAWING NO.	REV.
						15717	10-9	
NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS		
G3A ONE GIRDER								
Lot-1	1	wp1	R 3/8 x 49	41	5		(CVN)	
	1	wp2	R 3/8 x 49	90	10 5/8		(CVN)	
L-L-H	1	tf1	R 7/8 x 18	26	5 1/8	5/16	1418 (CVN)	
	1	tf2	R 1 1/2 x 18	80	0	5/16	7350 (CVN)	
	1	tf3	R 7/8 x 18	25	9 3/8	5/16	1384 (CVN)	
L-L-C	1	bf1	R 1 1/4 x 24	26	4 7/8	5/16	2692 (CVN)	
	1	bf2	R 2 x 24	80	0	5/16	13067 (CVN)	
	1	bf3	R 1 1/4 x 24	25	9 3/8	5/16	2631 (CVN)	
L-L-E	4	bs1	R 3/8 x 9 1/2	4	1	3/4	162 F2E	
L-L-D	5	sf1	R 1/2 x 7	4	1	3/4	243 F1E	
	1	sf2	R 2 x 7	4	1	3/4	49 F1E	
	1	sf3	R 1/2 x 7	4	1	3/4	49 F1E	
	1	sf4	R 1/2 x 7	4	1	3/4	49 F1E	
	1	sf5	R 1/2 x 7	4	1	3/4	49 F1E	
	1	sf6	R 1/2 x 7	4	1	3/4	49 F1E	
L-L-F	2	bp8	R 2 x 49	0	11 1/2	3/4	163 F1E (BENT)	
	2	bp3	R 2 x 49	0	11 1/2	3/4	163 F1E (BENT)	



NOTES

- FOR CAMBER DIAGRAM SEE DRAWING 10-4.
- FOR GIRDER STANDARD DETAILS SEE DRAWING 10-1.
- (CVN) DENOTES CHARTY TEST REQUIRED.

STEEL: ASTM	<input type="checkbox"/> A36	<input type="checkbox"/> A572 GR	<input checked="" type="checkbox"/> A709 GR 50W	Unless Noted
WELDING ELECTRODE:	<input type="checkbox"/> E70	See Welding Proc. None		
HOLES:	<input type="checkbox"/> 13/16	<input checked="" type="checkbox"/> 15/16	<input type="checkbox"/> 1-1/16	Unless Noted As Noted None
PAINT:	None Shop Coat Galv. After Fab. Unless Noted			
SPECIAL PAINT:	SEE SHEET 10-1			
SPECIAL CLEAN NG:	<input checked="" type="checkbox"/> Blast Clean SPC SP10 None			
ITEM NO.	506.55	BRIDGE NO.	6	PROJ. NO. BRS 0187(6)
TITLE:	GIRDER ~ G3A			
APPROVED:	11-25-95			
PRINT DIST.	7 10/30/96			
ORIG	12-2-96			
DRAWN	10/96			
CHECKED	10/96			
DRAWN	10/96			
CUSTOMER:		MILLER CONSTRUCTION, INC.		
DESIGNER:		VERMONT AGENCY OF TRANSPORTATION		
WORK ORDER NO.	15717	DRAWING NO.	10-9	REV.

ONE ~ GIRDER ~ G3A
GIRDER