



**Reflectionization**  
All reflectized materials shall conform with the standard alphabets and designs prescribed in the manual on Uniform Traffic Control Devices.

**Text Design**  
Letters, digits, spacing, and text dimensions shall conform with the standard alphabets and designs prescribed in the manual on Uniform Traffic Control Devices.

**Specifications**  
Warning signs shall meet the standard state specifications for traffic signs.

**Sign Base Material**  
The sign base material used for the warning signs on this sheet may be of any of the following, with thickness as noted:  
0.125 inches High density overlaid plywood  
3/4 inches Galvanized sheet steel  
12 Gauge

**MINIMUM NUMBER OF SIGNS REQUIRED ARE M-5, M-6, AND M-7.**  
**MINIMUM SIZE OF THE SIGNS SHALL BE 36" X 36"**  
**DATE OF MAINTENANCE OPERATIONS OR SHORT DURATION**

**Notes**

- All signs shall be covered or removed at the end of the working day unless required for the protection and safety of the traveling public.
- Installation: Signs and barricades shall be in place prior to the start of the maintenance work. Each sign shall be erected in a neat and workmanlike manner on wood on barricades when appropriate. At a point for road closure, the temporary use of road level with the nearest edge at least 6 feet outside the abutment point. The installation of all signs and barricades shall be subject to the approval of the Engineer.
- Numbers in parentheses indicate MUTCD sign designations.
- "ROAD WORK" or "BRIDGE WORK" may be substituted as the appropriate legend for signs M-11 or M-12.

**REVISIONS B. CORRECTIONS**

FEB 28, 1972: SIGN ADDED UNDER DIRECTION OF FEDERAL HIGHWAY ADMINISTRATION  
MAY 14, 1974: REFLECTIVE MATERIAL NOTE CHANGED  
JUNE 8, 1977: REFLECTIVE MATERIAL NOTE CHANGED  
JUNE 8, 1977: REFLECTIVE MATERIAL NOTE CHANGED  
JUNE 8, 1978: REFLECTIVE MATERIAL NOTE CHANGED  
JUNE 8, 1978: REFLECTIVE MATERIAL NOTE CHANGED  
NOV 23, 1988: REFLECTIVE MATERIAL NOTE CHANGED  
JUNE 15, 1988: TRUCK/TRAILER W/ FLASHER NOTE CLARIFIED

**APPROVED:**

DATE: Jan. 26, 1972

CHIEF ENGINEER  
C. H. Stebbins

ASSISTANT ENGINEER  
G. M. Jones

HIGHWAY ENGINEER

**TYPICAL MAJOR MAINTENANCE OPERATION  
(BRIDGE AND ROADWAY)  
APPROACH SIGNS**

**STANDARD  
E-8**

VERMONT  
AGENCY OF  
TRANSPORTATION