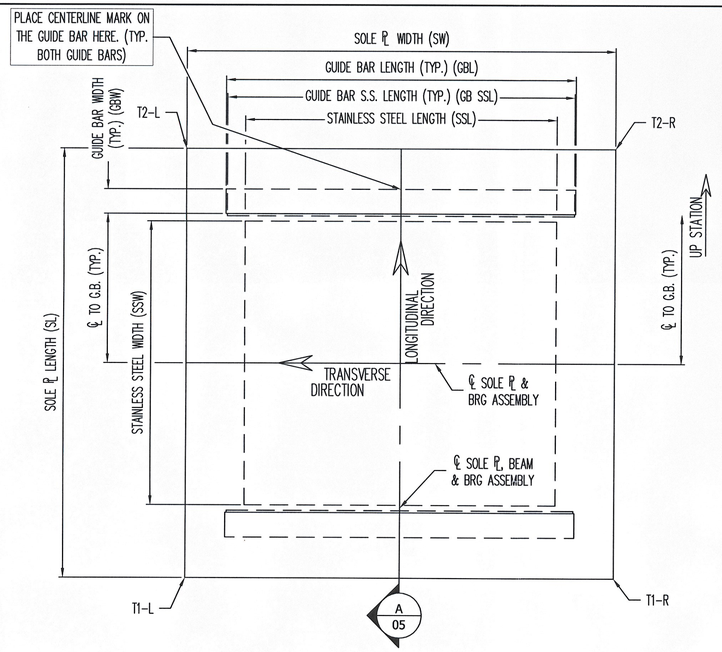
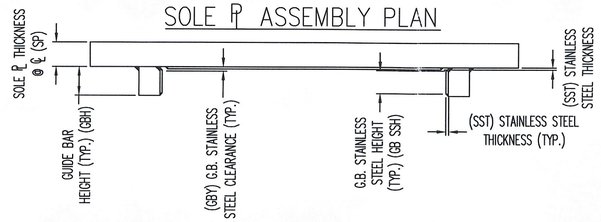
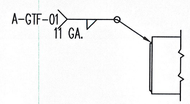
ASSEMBLY 02



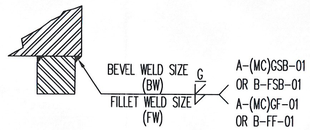
SOLE ℄ ASSEMBLY PLAN



SECTION 'A'



STAINLESS STEEL WELD DETAIL



GUIDE BAR WELD DETAIL

SOLE PLATE, STAINLESS STEEL, & GUIDE BAR SCHEDULE (PMGT)																											
ASSEM MK	PIECE MK	QTY	BEVEL T1-L	BEVEL T1-R	BEVEL T2-L	BEVEL T2-R	SP	SW	SL	SOLE PLATE MATERIAL	SP SS MK	SST	SSW	SSL	SP SS MATERIAL	GB SS MK	GB SSH	GB SSL	GB SS MATERIAL	GB MK	GBW	GBH	GBL	CL to GB	GBY	FW	BW	GB MATERIAL
2A	2sp1	3	1.875	1.875	1.500	1.500	1.688	21.000	21.000	A709 GR 50W	2sf1	0.120	13.125	14.500	A240 T304, #8 & 2B	2sg1	1.625	15.875	A240 T304, #8 & 2B	2gb1	2.125	2.125	16.125	7.089	0.375	0.313	0.438 (0.313)	A709 GR 50W

SEE SHT. 02 FOR ASSEMBLY DETAILS & LOCATIONS.
SEE SHT. 04 FOR ADDITIONAL SUB-ASSEMBLY DETAILS.
SEE SHT. GN1 FOR GENERAL NOTES & COATING LIMITS.
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

RECEIVED
CK'D BY JEL OK'D BY JEL
JUN 05 2008
RESUBMIT APPROVED JEL (AS NOTED)
BY DATE 6/24/08

REV.	DESCRIPTION	DATE	DET.	CKD.

D.S. BROWN
THE D.S. BROWN COMPANY
300 E. CHERRY STREET
NORTH BALTIMORE, OHIO 45872
419.257.3561
FAX: 419.257.0332
WWW.DSBROWN.COM

	ITEM	QUANTITY
LOCATION — VT RTE. 100 (MINOR ARTERIAL) OVER WHITE RIVER	–	–
—	–	–
PROJECT — (STP) BRF 013-4(21)	–	–
—	–	–
P.O. NO. — C2120	–	–
DESIGNER — VT DOT	–	–
CUSTOMER — WINTERSET, INC.	–	–
	–	–

DESCRIPTION: UNI-DIRECTIONAL BEARING SUB-ASSEMBLY DETAILS
WINDSOR CO., VT

SCALE:	DRAWN BY:	CHECKED BY:	DATE:	
N.T.S.	DA	RSS	5/29/08	–
PROJECT NUMBER	PRODUCT CODE	RELEASE	SHEET	
23160	1112	1	05	