



MARK "A"	QTY	(A)	
xlc	25	8 7/8	LOW END
xld	5	10 1/8	DROP - 1 1/2
xlf	5	10 3/8	DROP - 1 1/2
xlg	5	10 5/8	DROP - 1 1/2
xlk	5	11 1/8	DROP - 2 1/2
xlm	5	11 5/8	DROP - 2 1/2

NOTES:
 ALL MATERIAL SHALL BE M270-50W.
 ALL BOLT HOLES SHALL BE 15/16" Ø FOR 7/8" Ø HSB.
 FOR GENERAL NOTES SEE SHEET GNI.

OUT FOR APPROVAL	JTB										
OUT FOR APPROVAL											
ISSUED TO SHOP											
FIELD & OFFICE											
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
MATERIAL:		ELECTRODES:		HOLES:		SHOP BOLTS:					
M270-50W				15/16" Ø		7/8" Ø A325-3					
SURFACE PREP. & PAINT:											
SEE DRAWING GNI											
DESCRIPTION: GIRDER STANDARDS										DRAWN BY	DATE
JOB: VT ROUTE 14 BRIDGE OVER WHITE RIVER										JTB	10/12
ROYALTON, VERMONT										CHKD BY	
COUNTY OF WINDSOR										TJB	10/28
CONTRACTOR: BECK & BELLUCCI, INC.										APPROV BY	
PROJ NO. BRS-D147(S)S										SUPERVISOR	H. J. GATTI
CUSTOMER: VERMONT DOT										Q.A.	
CASCO BAY STEEL STRUCTURES, INC.										JOB NO.	DRG. NO.
75 SPRING HILL ROAD										250	X1
PHONE (207) 282-7360											
SACO, MAINE 04072											
FAX. (207) 282-1179											
										REV.	△

RECEIVED
 NOV 12 2004
 SUBMITTED BY: JWC
 APPROVED BY: [Signature]
 DATE: 12/17/2004