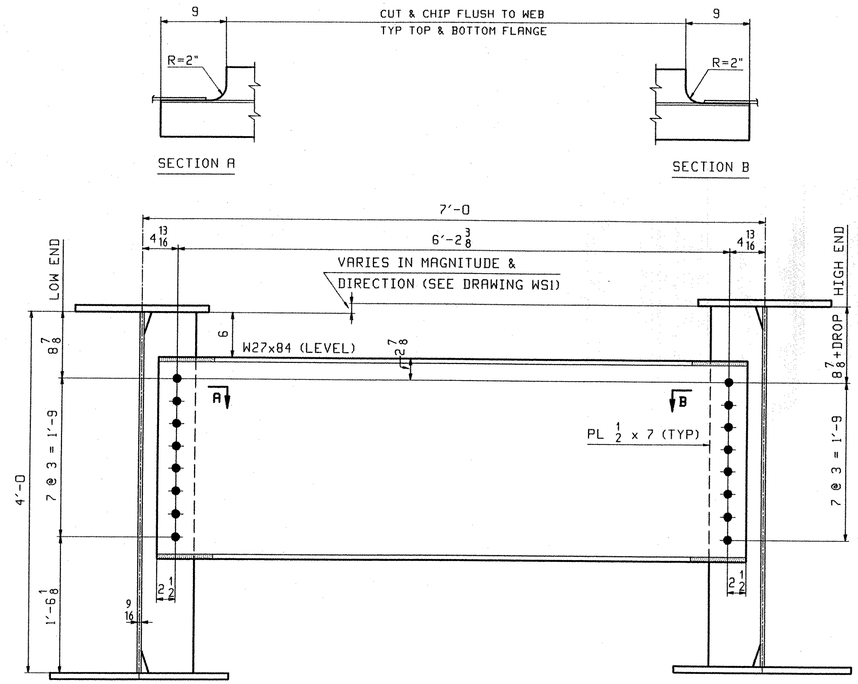
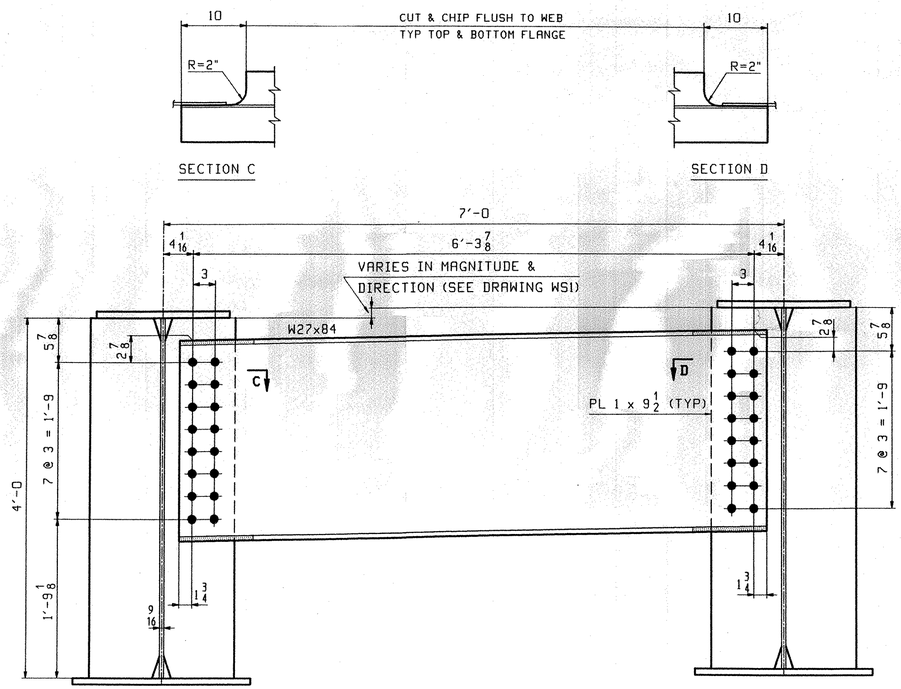


DIAPHRAGM TYPE D1

LOOKING DOWNSTATION



END DIAPHRAGM TYPE D2

LOOKING TOWARDS BACKWALL

RECEIVED
CK'D BY JWS CK'D BY
NOV 12 2004
RESUBMIT APPROVED (FSB)
BY DATE 12/13/2004

**** NOTE ****
THE PURPOSE OF THIS DRAWING IS TO COORDINATE GEOMETRIC CONTROL INFORMATION AND CONNECTION SPACING. THIS DWG IS SUBMITTED FOR INFORMATION ONLY & IS NOT INTENDED FOR SHOP FABRICATION. DETRIL DWGS WILL SHOW ALL WELDING AND DIMENSIONS REQ'D FOR FABRICATION.

NOTES:

1. MATERIAL SHALL BE ASTM M2570 GRADE 50W.
2. ALL BOLTS SHALL BE 7/8"ø A325 TYPE 3 HSB IN 15/16"ø HOLES.

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	11/4/04									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

MATERIAL:	ELECTRODES:	HOLES:	SHOP BOLTS:
M270-50W		15/16"ø	7/8"ø A325-3

SURFACE PREP. & PAINT:
SEE DRAWING GN1

DESCRIPTION:	DIAPHRAGM LAYOUT	DRAWN BY	DATE
JOB:	VT ROUTE 14 BRIDGE OVER WHITE RIVER	JTB	10/1
	ROYALTON, VERMONT	CHKD BY	
	COUNTY OF WINDSOR	TJB	10/2
TENSOR 2515	CONTRACTOR: BECK & BELLUCCI, INC.	APPROV BY	
		SUPERVISOR	W. J. G
PROJ NO.	BRS-0147(5)S	Q.A.	
CUSTOMER:	VERMONT DOT		

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO.	DRG. NO
250	T D1
	REV. △

TJB Tue Nov 2 10:41:18 EST 2004 /users/jobs/2515/TD1.DWG