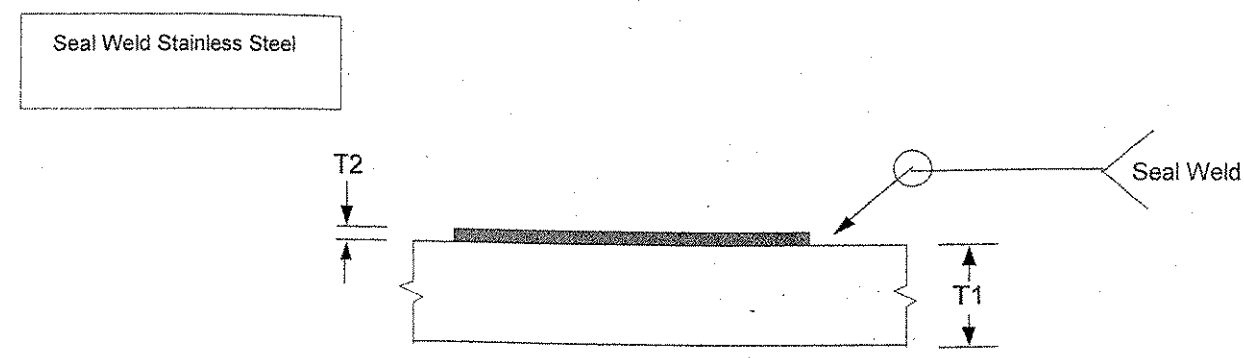


Joint Detail



Welding Process	Joint Designation	BM Thickness (U=unlimited)		Groove Preparation			Permitted Welding Positions	Notes
		T1	T2	Root Opening	Tolerances			
					As Detailed (see 3.13.1)	As Fit Up (see 3.13.1)		
GTAW		1/2 to U	1/8 Ga. - 10 Ga.	R=0	± 0	± 0	2F	

MEMO

CODE: AWS D1.6

V.A.O.T.
RECEIVED

DATE BY: _____ DATE BY: JWC

JAN 11 2005

PREPARED BY: _____ APPROVED: _____

DATE: 01-19-05