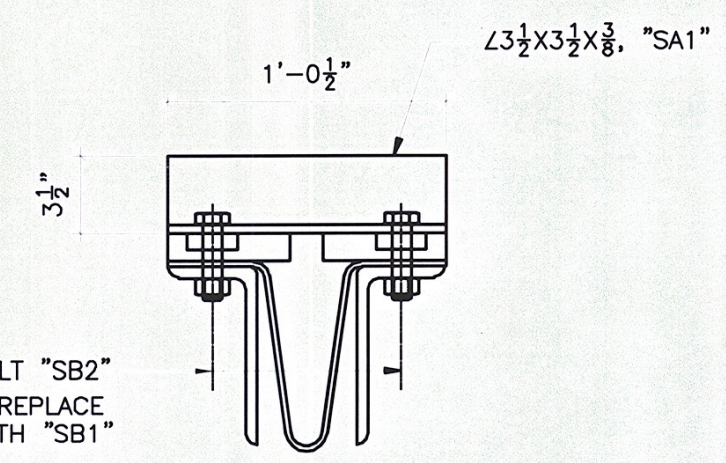


ONE REQ'D EXPANSION JOINT @ ABUT. #1, MARK "EJ1"
DIMENSIONS SHOWN ARE ALONG INSIDE FACE OF ANGLE U.O.N.



- NOTES:
1. THE EXPANSION JOINT SHALL BE SHOP ASSEMBLED AND SHIPPED AS ONE UNIT. SHOP TO LOCATE AND ATTACH TEMPORARY SHIPPING DEVICES AS REQ'D.
 2. ALL EXPOSED CUT OR SHEARED EDGES SHALL BE ROUNDED TO A $\frac{1}{16}$ " RADIUS AND BE FREE OF BURRS PRIOR TO GALVANIZING.

3. Seal weld all connections, where possible, prior to galvanizing.

RECEIVED
CK. BY: *SSS* DATED BY: *Mjm*
JAN 20 2010
RESUBMIT APPROVED *AS NOTED*
BY: DATE 2/5/2010

FIELD TRIM VERTICAL LEG OF ANGLE TO PROVIDE 2" CLEARANCE AROUND DOWNSPOUT
trim in shop prior to galvanizing

ERECTION BOLTS W/H.H.N.			WASHERS		FINISH	
QUAN.	SIZE	LENGTH	TYPE	FLAT	BEV.	SALV. AASHTO M232
FINISH MATERIAL			HOT DIPPED GALVANIZED			
HOLES			AASHTO M270 GR. 36			
ELECTRODES			AS NOTED			
WELDS			PER W.P.S.			
SURFACE PREP			AS NOTED			
			SSPC-SP8			
NO		DATE		DESCRIPTION		BY

ARC
ADVANCED RESOURCES & CONST. ENTERPRISES, INCORPORATED
P.O. BOX 120 KINGFIELD, ME, 04947
PHONE: (207) 265-2646 - FAX: (207) 265-4054

DRAFTER	JAC	EXPANSION JOINT DETAILS	PROJECT NO.
DATE	1/8/10	VERMONT AGENCY OF TRANSPORTATION,	BRS 0284(14)
CHECKED	MTD	TOWNS OF MORETOWN-MIDDLESEX, U.S. RTE. 2 MAJOR COLL.	DWG. NO.
JOB	#09-200	G.C. WINTERSSET, INC.	1

SEE DWG. 7 FOR SECTIONS NOT SHOWN
SEE DWG. 8 FOR TROUGH