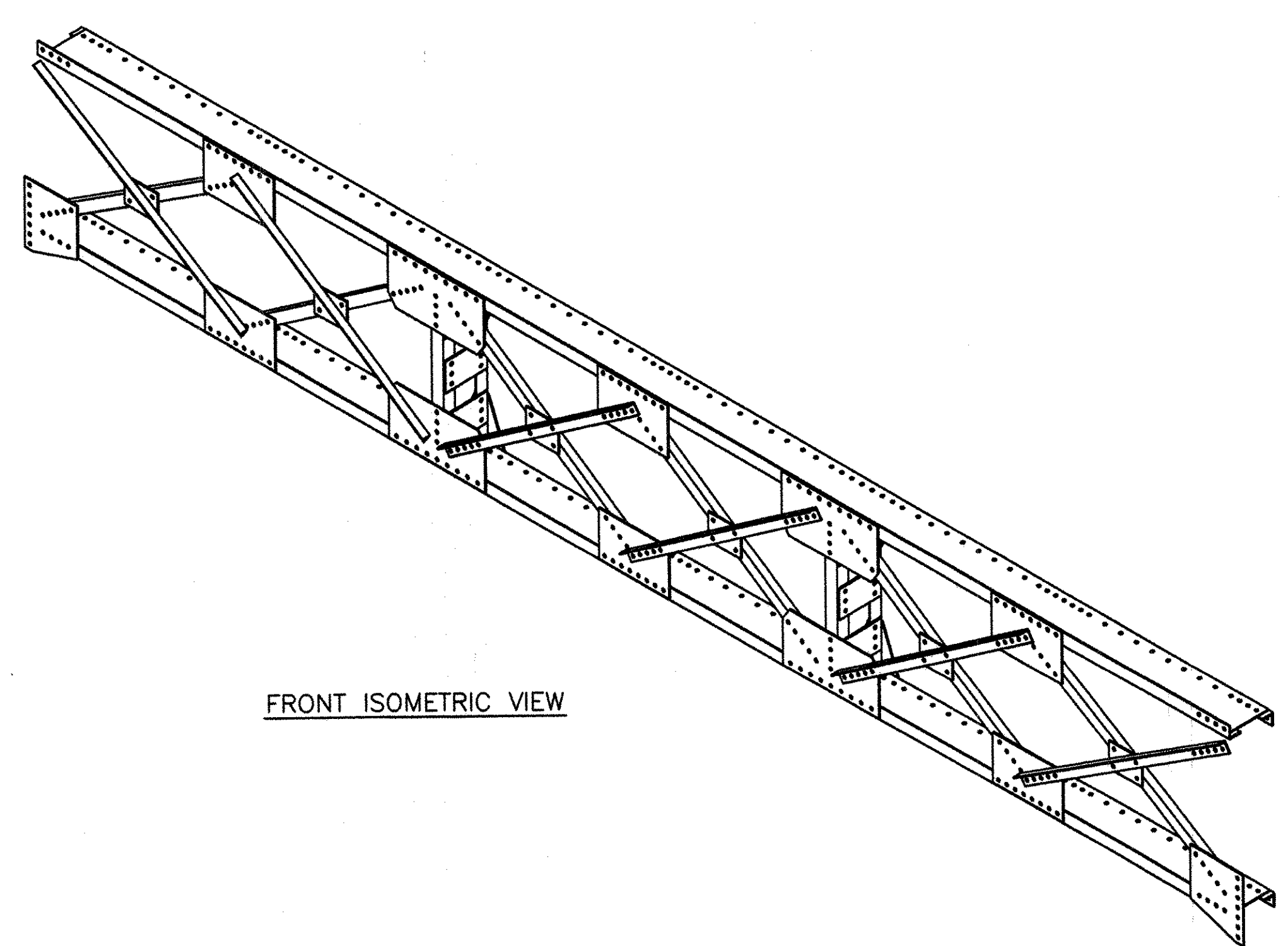
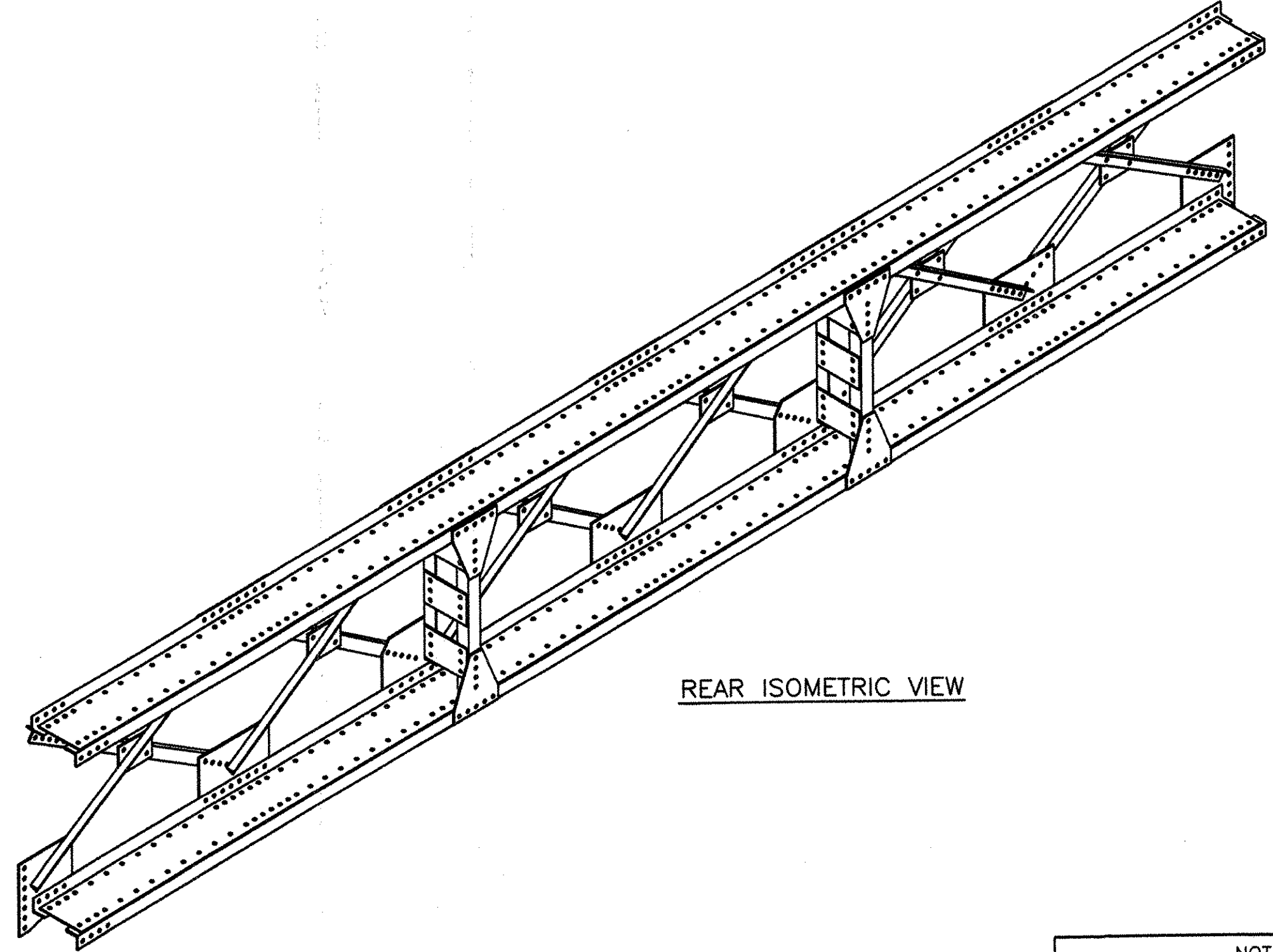


2 - PORTAL ASSEMBLIES - 127P
(FRONT VIEW SHOWN)



FRONT ISOMETRIC VIEW



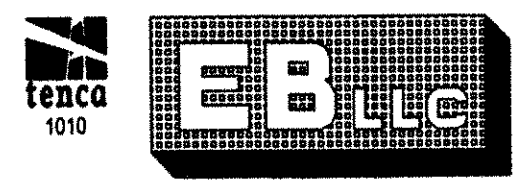
REAR ISOMETRIC VIEW

- NOTES:
- 1- GENERAL NOTES: SEE GN101
 - 2- HOLES: 15/16" (24#) (UN)
 - 3- ALL HS BOLTS SHALL BE A325 TYPE 1 GALVANIZED C/W 1 NUT & 1 WASHER (UN)
 - 4- ALL STEEL SHALL BE GALVANIZED, SEE GN101
 - 5- ALL SHOP BOLTS SHALL BE HAND TIGHTEN
 - 6- ALL HOLES SHALL BE "CNC" DRILLED (UN)
 - 7- WIRE-BRUSH PREPARATION 3" OF OPEN HOLES FOR FAYING SURFACES PRIOR TO BOLTING

RESERVED FOR STAMPS

REV	DATE	DESCRIPTION	QTY	DATE	ISSUED TO	FOR
8-	4/8/05	F.W. Whitcomb Construction			Approval	

NOTICE
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603-542-5202

WORK THIS DRAWING WITH DRAWING 127B

PROJECT: ROUTE 100 OVER THE WEST RIVER	SHEET NUMBER: 127AB
LOCATION: TOWN OF JAMAICA	
ENGINEER: CLD CONSULTING ENGINEERS	
CUSTOMER: VERMONT A. O. T.	
DRAWING TITLE: PORTAL ASSEMBLIES	
DRAWN BY: YT 02/24/05	JOB NUMBER: 5075
CHECKED BY: GG 03/31/05	