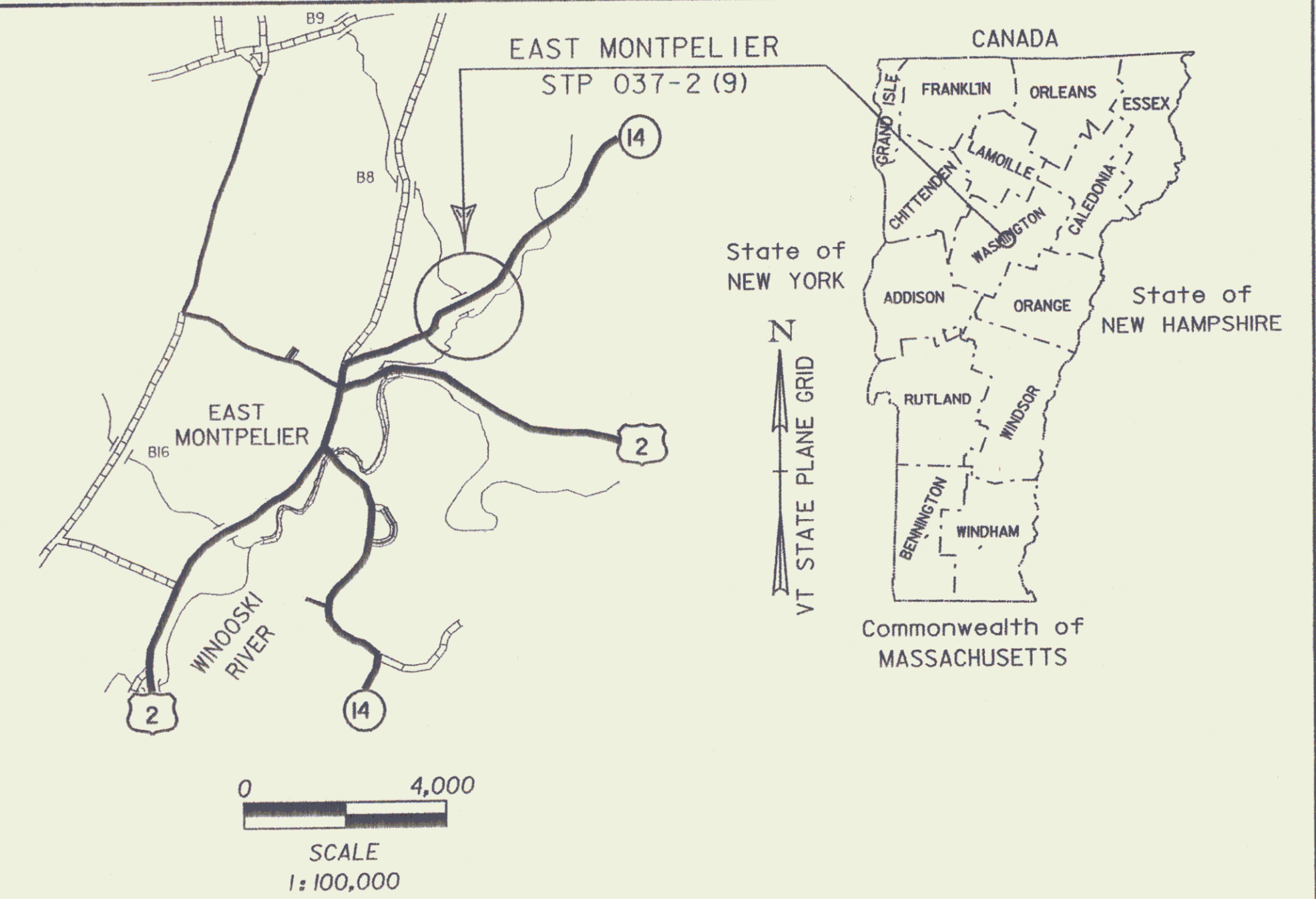


SEE SHEET 2 FOR INDEX OF SHEETS
AND LIST OF STANDARDS

STATE OF VERMONT AGENCY OF TRANSPORTATION



PROPOSED IMPROVEMENT BRIDGE PROJECT TOWN OF EAST MONTPELIER COUNTY OF WASHINGTON



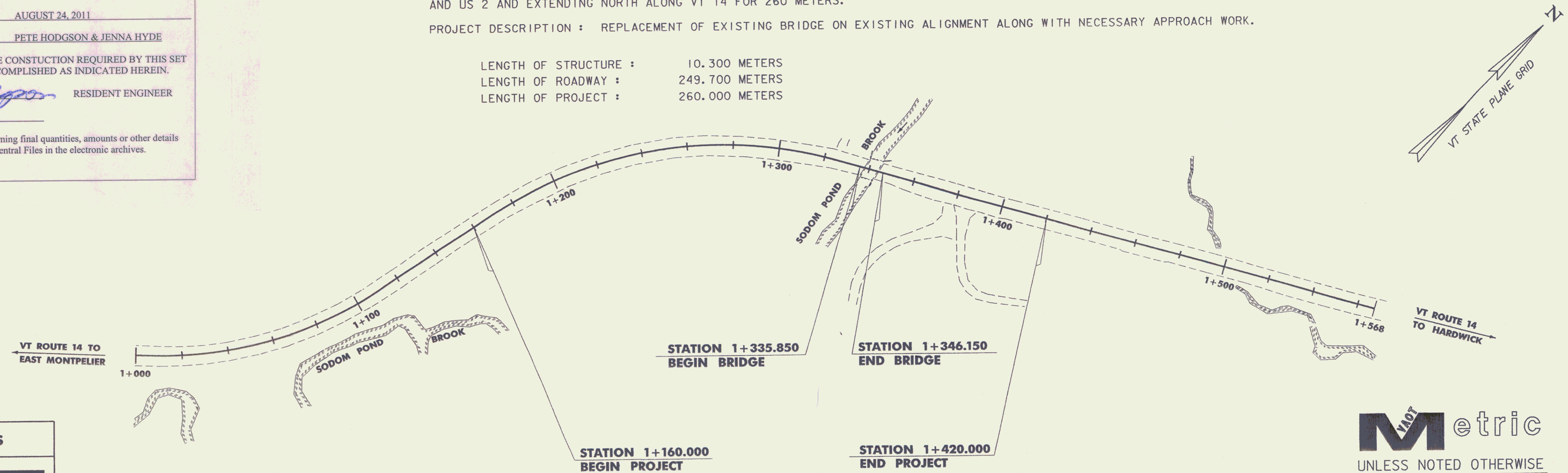
RECORD PLANS	
CONTRACTOR:	SD IRELAND CO. - WILLISTON, VT
RESIDENT ENGINEER:	PETE HODGSON
CONSTRUCTION BEGAN:	DECEMBER 7, 2009
CONSTRUCTION COMPLETE:	AUGUST 24, 2011
RECORD PLANS BY:	PETE HODGSON & JENNA HYDE
I HEREBY CERTIFY THAT ALL THE CONSTRUCTION REQUIRED BY THIS SET OF DRAWINGS HAS BEEN ACCOMPLISHED AS INDICATED HEREIN.	
BY	<i>Pete Hodgson</i> RESIDENT ENGINEER
DATE	7/26/13
NOTE: Any further information concerning final quantities, amounts or other details relative to this project may be found at Central Files in the electronic archives.	

ROUTE NO : VT ROUTE 14 (MINOR ARTERIAL) BRIDGE NO: 69

PROJECT LOCATION : BEGINNING AT A POINT ON VT 14 APPROXIMATELY 800 METERS NORTH OF THE INTERSECTION OF VT 14 AND US 2 AND EXTENDING NORTH ALONG VT 14 FOR 260 METERS.

PROJECT DESCRIPTION : REPLACEMENT OF EXISTING BRIDGE ON EXISTING ALIGNMENT ALONG WITH NECESSARY APPROACH WORK.

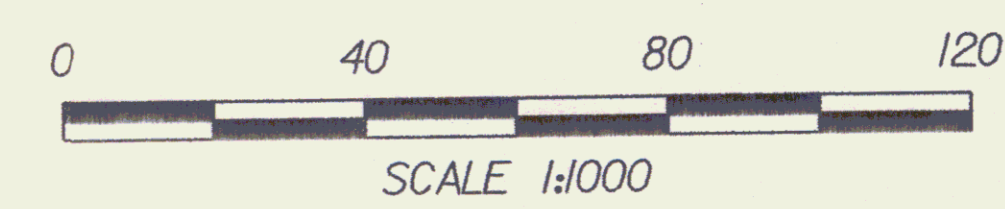
LENGTH OF STRUCTURE : 10.300 METERS
LENGTH OF ROADWAY : 249.700 METERS
LENGTH OF PROJECT : 260.000 METERS



CONVENTIONAL SYMBOLS	
COUNTY LINE	
TOWN LINE	
LIMITS OF ACCESS	
POINT OF ACCESS	
FENCE LINE	
STONE WALL	
TRAVELED WAY	
GUARD RAIL	
RAILROAD	
SURVEY LINE	
CULVERT	
POWER POLE	
TELEPHONE POLE	
TREES	
CONTROL OF ACCESS	
PROPERTY LINE	
R.O.W. TAKING LINE	
SLOPE RIGHTS	
TOP OF CUT	
TOE OF SLOPE	

SURVEYED BY : VAOT
SURVEYED DATE : 7/3/96, 10/8/98, 10/19/98, 10/24/04

DATUM
VERTICAL NAVD 1988
HORIZONTAL NAD 1983 (1992)



THESE PLANS ARE SUBJECT TO SUCH ENGINEERING CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY ADMINISTRATION OR THE DIRECTOR OF PROGRAM DEVELOPMENT.

CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE WITH THESE PLANS AND THE STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006, AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION ON JUNE 15, 2006 FOR USE ON THIS PROJECT, INCLUDING ALL SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE PLANS.

78f200\str\sf200bdr.dgn sf200t1.i PLOT DATE: 14-JUL-2009

Metric
UNLESS NOTED OTHERWISE
STATIONS ARE IN KILOMETERS
ELEVATIONS ARE IN METERS
DIMENSIONS ARE IN MILLIMETERS

DIRECTOR OF PROGRAM DEVELOPMENT	
APPROVED <i>Kristin Higgins</i>	DATE 7-14-09
PROJECT MANAGER : KRISTIN HIGGINS	
PROJECT NAME : EAST MONTPELIER	
PROJECT NUMBER : STP 037-2(9)	
SHEET 1 OF 67 SHEETS	

- 1. TITLE SHEET
- 2. PRELIMINARY INFORMATION SHEET
- 3. GENERAL NOTES
- 4. - 7. QUANTITY SHEET #1 - #4
- 8. EARTHWORK SHEET
- 9. TYPICAL SECTIONS
- 10. TIE SHEET
- 11. - 13. LAYOUT SHEET #1 - #3
- 14. - 15. PROFILE SHEET #1 - #2
- 16. SUPERELEVATION DIAGRAM & MATERIAL TRANSITION DIAGRAM
- 17. DETOUR LAYOUT (50 kph)
- 18. CONSTRUCTION SIGN LAYOUT
- 19. - 21. DRAINAGE SHEET #1 - #3
- 22. PRECAST DROP INLET
- 23. DRAINAGE DETAIL SHEET
- 24. RAIL LAYOUT
- 25. BRIDGE RAILING, GALVANIZED NETC 2 RAIL
- 26. - 27. BRIDGE RAILING - NETC 2 RAIL THRIE BEAM APPROACH RAIL
- 28. BRIDGE RAILING - NETC 2 RAIL - STEEL BEAM APPROACH RAIL
- 29. BORING LAYOUT
- 30. BORING LOGS
- 31. PLAN & ELEVATION
- 32. DECK DETAILS
- 33. MISCELLANEOUS DETAILS
- 34. APPROACH SLAB DETAILS
- 35. ABUTMENT #1 DETAILS
- 36. ABUTMENT #2 DETAILS
- 37. WINGWALL DETAILS
- 38. REINFORCING STEEL SCHEDULE SHEET
- 39. - 43. R.O.W. SHEETS
- 44. EPSC NARRATIVE
- 45. - 47. EPSC EXISTING CONDITIONS SITE PLAN #1 - #3
- 48. - 50. EPSC CONSTRUCTION SITE PLAN #1 - #3
- 51. - 53. EPSC FINAL CONDITIONS SITE PLAN #1 - #3
- 54. - 57. EPSC DETAILS #1 - #4
- 58. - 65. MAINLINE CROSS SECTIONS #1 - #8
- 66. - 67. CHANNEL CROSS SECTIONS #1 - #2

LIST OF STANDARDS

B-5	06/01/94
B-71	07/08/05
D-6	06/01/94
D-8	01/03/00
D-16	06/01/94
D-33	03/12/07
E-100	01/02/04
E-101	05/30/03
E-102	06/30/03
E-102A	05/01/04
E-103	03/01/04
E-107	06/30/03
E-107A	06/08/09
E-108	06/08/09
E-110	08/08/95
E-121	08/08/95
E-138	05/30/03
E-142	09/20/95
E-151	05/01/04
E-153	05/01/04
E-163	05/20/99
G-1	01/03/00
G-1D	01/03/00
G-17A	09/27/02
G-17B	09/27/02
J-3	08/07/95

FINAL HYDRAULIC REPORT

HYDROLOGIC DATA

Date: 2/2004

DRAINAGE AREA : 25.4 sq. km
 CHARACTER OF TERRAIN : Mixed open and forested areas with some wetlands
 STREAM CHARACTERISTIC S : Small, low relief, alluvial, meandering and equiwidth
 NATURE OF STREAMBED : Sand, gravel and cobble

PEAK FLOW DATA

Q 2.33 =	10.0 cms	Q 50 =	37.0 cms
Q 10 =	22.5 cms	Q 100 =	43.5 cms
Q 25 =	30.0 cms	Q 500 =	60.0 cms

DATE OF FLOOD OF RECORD : November 1927

ESTIMATED DISCHARGE: unknown
 WATER SURFACE ELEV.: unknown
 NATURAL STREAM VELOCITY : @ Q50 = 3.2 mps
 ICE CONDITIONS : moderate
 DEBRIS: moderate
 DOES THE STREAM REACH MAXIMUM HIGHWATER ELEV. RAPIDLY? Yes
 IS ORDINARY RISE RAPID? Yes
 IS STAGE AFFECTED BY UPSTREAM OR DOWNSTREAM CONDITIONS? No
 IF YES, DESCRIBE:

WATERSHED STORAGE: 4% HEADWATERS:
 UNIFORM: X
 IMMEDIATELY ABOVE SITE:

EXISTING STRUCTURE INFORMATION

STRUCTURE TYPE: Single span concrete slab bridge
 YEAR BUILT: 1924
 CLEAR SPAN(NORMAL TO STREAM): 5.2 m
 VERTICAL CLEARANCE ABOVE STREAMBED: 2.0 m
 WATERWAY OF FULL OPENING: 9.6 sq. m
 DISPOSITION OF STRUCTURE: Remove
 TYPE OF MATERIAL UNDER SUBSTRUCTURE: Refer to boring logs

WATER SURFACE ELEVATIONS AT:

Q2.33 =	205.7 m	VELOCITY=	1.8 mps
Q10 =	206.3 m	"	3.5 mps
Q25 =	207.4 m	"	3.9 mps
Q50 =	207.7 m	"	2.8 mps
Q100 =	207.8 m	"	2.4 mps

LONG TERM STREAMBED CHANGES: Bridge inspection files note some local scour along the existing abutments.

IS THE ROADWAY OVERTOPPED BELOW Q100: Yes
 FREQUENCY: Q35
 RELIEF ELEVATION: 207.5 m
 DISCHARGE OVER ROAD @Q100: 10.1 cms

UPSTREAM STRUCTURE

TOWN: East Montpelier DISTANCE: 0.85 km
 HIGHWAY #: TH-39 STRUCTURE #: 8
 CLEAR SPAN: 3.0 m CLEAR HEIGHT: 2.4 m
 YEAR BUILT: Unknown FULL WATERWAY: unknown
 STRUCTURE TYPE: Single span slab bridge

DOWNSTREAM STRUCTURE

TOWN: East Montpelier DISTANCE: 0.79 km
 HIGHWAY #: US 2 STRUCTURE #: 73
 CLEAR SPAN: 4.6 m CLEAR HEIGHT: 3.1 m
 YEAR BUILT: 1974 FULL WATERWAY: 11 sq. m
 STRUCTURE TYPE: Structural Plate Pipe Arch

PROPOSED STRUCTURE

STRUCTURE TYPE: Single span concrete slab bridge
 CLEAR SPAN(NORMAL TO STREAM): 8.46 m
 VERTICAL CLEARANCE ABOVE STREAMBED: 2.8 m
 WATERWAY OF FULL OPENING: 21.4 sq. m

WATER SURFACE ELEVATIONS AT:

Q2.33 =	205.6 m	VELOCITY=	1.3 mps
Q10 =	206.1 m	"	2.3 mps
Q25 =	206.4 m	"	3.0 mps
Q50 =	206.7 m	"	3.5 mps
Q100 =	206.9 m	"	3.7 mps

IS THE ROADWAY OVERTOPPED BELOW Q100: No
 FREQUENCY: Above Q100
 RELIEF ELEVATION: 207.9 m
 DISCHARGE OVER ROAD @Q100: None

AVERAGE LOW ELEVATION OF SUPERSTRUCTURE: 207.1 m
 VERTICAL CLEARANCE: @ Q50 = 0.4 m

SCOUR: 1.0 m of contraction scour at Q500

REQUIRED CHANNEL PROTECTION: Type III stone fill

PERMIT INFORMATION

AVERAGE DAILY FLOW: 0.6 cms DEPTH OR ELEVATION:
 ORDINARY LOW WATER: 0.3 cms 0.1 m (204.4 m)
 ORDINARY HIGH WATER: 4.3 cms 0.5 m (204.8 m)

TEMPORARY BRIDGE REQUIREMENTS

STRUCTURE TYPE: Single span bridge
 CLEAR SPAN (NORMAL TO STREAM): 6.3 m
 VERTICAL CLEARANCE ABOVE STREAMBED: 2.0 m (206.3 m)
 WATERWAY AREA OF FULL OPENING: 10.9 sq. m minimum

ADDITIONAL INFORMATION

Note: Any new stone fill should not constrict the proposed waterway and should match upstream and downstream channel banks.

DESIGN CRITERIA

1. DESIGN LIVE LOAD AASHTO HL-93
2. DESIGN SPAN 9.5 m
3. ALLOWABLE LOAD FOR SPREAD FOOTINGS ON SOIL NA
ON LEDGE NA
4. ALLOWABLE LOAD FOR PILING SEE GENERAL NOTES
TYPE HP 310x79
ESTIMATED LENGTH VARIES
5. STRUCTURAL STEEL AASHTO M270MM270 GRADE NA
6. REINFORCING STEEL GRADE 420
7. CONCRETE, HIGH PERFORMANCE CLASS A fc: 30 MPa
CONCRETE, HIGH PERFORMANCE CLASS B fc: 25 MPa
8. DESIGN SOIL UNIT WEIGHT 22 kN
9. DESIGN LOAD FOR SPREAD FOOTINGS ON SOIL N/A

TRAFFIC MAINTENANCE

1. IS TRAFFIC TO BE MAINTAINED? YES
IF YES, ON EXISTING STRUCTURE?
OR ON TEMPORARY BRIDGE? TEMPORARY BRIDGE
ONE OR TWO-WAY TRAVEL? TWO-WAY TRAVEL
2. TRAFFIC CONTROL SIGNALS REQUIRED? NO
3. ARE SIDEWALKS REQUIRED? NO
IF SO, ON WHAT SIDE?

LRFR - LOAD RATING FACTORS (TONS)						
LOADING LEVELS	TRUCK					
	HL-93	3S2	6 AXLE	3A. STR	4A. STR	5A. SEMI
INVENTORY	1.26					
OPERATING	1.63	3.05	1.54	2.18	1.94	2.88

TRAFFIC DATA

YEAR	ADT	DHV	% D	% T	ADTT
2009	5700	640	74	8	550
2029	7300	820	74	12	1100

20 year ESAL for flexible pavement from 2009 to 2029 : 3,905,000
 40 year ESAL for flexible pavement from 2009 to 2049 : 9,800,000
 Design Speed : 80 km/h

PROJECT NAME: EAST MONTPELIER
 PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\78f200pi.xls PLOT DATE: 7/22/2009
 PROJECT MANAGER: K. HIGGINS DRAWN BY: R. PELLETT
 DESIGNED BY: J. LACROIX CHECKED BY: J. LACROIX
PRELIMINARY INFORMATION SHEET SHEET 2 OF 67

GENERAL

1. ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE STATE OF VERMONT, AGENCY OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION, DATED 2006, AND ITS LATEST REVISIONS, THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS FOURTH EDITION, AND ITS LATEST REVISIONS AND THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS, SECOND EDITION, AND ITS LATEST REVISIONS.
2. THE BRIDGE IS DESIGNED FOR THE HL-93 LIVE LOAD WITH NO ALLOWANCE FOR FUTURE PAVEMENT.
3. THE CONTRACTOR MAY SUBSTITUTE SUBBASE MATERIAL FOR THE SAND BORROW SHOWN ON THE PLANS. THE SUBBASE MATERIAL SHALL BE THE TYPE SPECIFIED IN THE CONTRACT AND SHALL BE PLACED TO MEET THE SUBBASE SPECIFICATIONS. IF SUBBASE IS PLACED IN LIEU OF SAND BORROW, A GEOTEXTILE MEETING THE REQUIREMENTS OF SECTION 649 AND 720 FOR "GEOTEXTILE FOR ROAD BED SEPARATOR" SHALL BE PLACED BETWEEN THE SUBGRADE AND THE SUBBASE MATERIAL. ALL COSTS ASSOCIATED WITH THE SUBSTITUTION INCLUDING THE GEOTEXTILE WILL BE INCLUDED IN THE UNIT PRICE BID FOR 203.31 "SAND BORROW".
4. THERE IS A WATER MAIN OWNED BY A PRIVATE WATER COMPANY (CRYSTAL SPRINGS WATER COMPANY) WHICH ENDS PRIOR TO STA 1+110. WHILE THIS SHOULD NOT IMPACT THE PROJECT, ALL INTERESTED PARTIES SHOULD BE AWARE OF ITS EXISTENCE.
5. ALL DIMENSIONS ARE HORIZONTAL OR VERTICAL AND ARE GIVEN AT 20 DEGREES C UNLESS OTHERWISE NOTED.
6. THE CONTRACTOR'S ATTENTION IS DIRECTED TO SUBSECTION 301.06 REGARDING THE COMPACTION OF SUBBASE MATERIAL FOR THIS PROJECT.
7. SEE THE UTILITY SPECIAL PROVISIONS FOR A DESCRIPTION OF WHEN AND WHERE ITEM 204.22 TRENCH EXCAVATION OF EARTH, EXPLORATORY (N.A.B.I.) MAY BE REQUIRED.

TEMPORARY BRIDGE

8. TRAFFIC WILL BE MAINTAINED ON A TWO-WAY TEMPORARY BRIDGE LOCATED DOWNSTREAM OF THE EXISTING STRUCTURE. THE AGENCY WILL PAY FOR THE CONSTRUCTION AND MAINTENANCE OF THE TEMPORARY BRIDGE AND ITS APPROACHES UNDER ITEM 528.11, "TWO-WAY TEMPORARY BRIDGE."
9. THE ROADWAY APPROACHES TO THE TEMPORARY BRIDGE WILL BE PAVED WITH 50mm BITUMINOUS CONCRETE PAVEMENT.
10. A GEOTEXTILE MEETING THE REQUIREMENTS OF SECTION 649 FOR "GEOTEXTILE FOR ROADBED SEPARATOR" SHALL BE PLACED BETWEEN ALL TEMPORARY DETOUR FILL AND EXISTING GROUND. ALL COSTS ASSOCIATED WITH THE GEOTEXTILE SHALL BE INCLUDED IN THE UNIT PRICE BID FOR ITEM 528.11 "TWO-WAY TEMPORARY BRIDGE".
11. THE AREA DISTURBED BY THE TEMPORARY DETOUR SHALL BE SEEDED AND MULCHED AFTER ALL THE FILL IS REMOVED TO THE ORIGINAL GROUND SURFACE. THE COST OF THE SEED, FERTILIZER, AND MULCH WILL BE PAID FOR UNDER THEIR RESPECTIVE ITEMS.

CONCRETE

12. THE AGENCY WILL PROVIDE THE BRIDGE PLAQUE FOR THE CONTRACTOR TO INSTALL AS SHOWN ON THE DETAILS ON THE PLANS. THE AGENCY WILL PAY FOR THIS WORK UNDER THE APPROPRIATE CONCRETE ITEM SUPPORTING THE PLAQUE.
13. THE HEIGHT OF FILL BEHIND ABUTMENTS WILL BE LIMITED TO THE BRIDGE SEAT ELEVATION UNTIL THE DECK HAS BEEN POURED AND THE CURING PERIOD IS COMPLETE.
14. ALL EXPOSED EDGES OF CONCRETE SHALL BE CHAMFERED 25 mm BY 25 mm.
15. JOINTS AND SCORE MARKS IN CONCRETE SHALL BE CONSTRUCTED AS INDICATED ON THE PLANS OR AS DIRECTED BY THE ENGINEER.
16. ALL REINFORCING STEEL SHALL BE DETAILED AND FABRICATED USING PROCEDURES AND TOLERANCES IN ACCORDANCE WITH APPLICABLE PUBLICATIONS OF THE CONCRETE REINFORCING STEEL INSTITUTE (CRSI).

 REINFORCING PLACEMENT TOLERANCES SHALL BE:
 SPACING +/- 25 mm
 CLEARANCE +/- 5 mm
17. ALL CONCRETE SHALL BE CONCRETE, HIGH PERFORMANCE CLASS B UNLESS OTHERWISE NOTED.
18. WATER REPELLENT, SILANE SHALL BE APPLIED TO ALL EXPOSED CONCRETE SURFACES.

STONE FILL

19. THE STONE FILL, TYPE III SHALL BE PLACED IN FRONT OF THE ABUTMENTS BEFORE THE DECK IS POURED.

TRAFFIC CONTROL

20. AS PART OF ITEM 900.645 SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE), THE CONTRACTOR SHALL SUBMIT A SITE SPECIFIC TRAFFIC CONTROL PLAN TO THE ROADWAY, TRAFFIC, AND SAFETY ENGINEER FOR APPROVAL PER SUBSECTION 105.03. SEE SPECIAL PROVISIONS.
21. ALL ITEMS REQUIRED TO IMPLEMENT THE CONTRACTOR'S TRAFFIC CONTROL PLAN WILL NOT BE PAID FOR DIRECTLY BUT WILL BE INCLUDED IN THE UNIT PRICE BID FOR ITEM 900.645 SPECIAL PROVISION (TRAFFIC CONTROL, ALL-INCLUSIVE). THIS INCLUDES BUT IS NOT LIMITED TO THE FOLLOWING

 ITEMS: TEMPORARY TRAFFIC BARRIER
 UNIFORMED TRAFFIC OFFICER/FLAGGER
 TEMPORARY PAVEMENT MARKINGS
 REMOVAL OF EXISTING PAVEMENT MARKINGS
 TEMPORARY CONSTRUCTION SIGNING
22. FOR ADDITIONAL SIGNING INSTRUCTIONS SEE STANDARDS E-101, E-102A, E-107, E-107A AND E-121.
23. DURING CONSTRUCTION, THE CONTRACTOR SHALL MAINTAIN FULL ACCESS TO ALL SIDE ROADS AND DRIVES WITHIN THE PROJECT LIMITS AT ALL TIMES.

PILES

24. THE PILES SHALL BE HP 310X79.
25. THE PILES SHALL BE EMBEDDED IN THE GROUND A MINIMUM OF 10 METERS AND BE DRIVEN TO A NOMINAL RESISTANCE OF 1900 kN. TO PREVENT DAMAGE TO THE PILES, PILE SHOES SHALL BE REQUIRED AND SHALL CONFORM TO SECTION 505.
26. PILE TESTING AND SEQUENCE - A MINIMUM OF ONE DYNAMIC PILE TEST SHALL BE CONDUCTED FOR EACH SUBSTRUCTURE UNIT. MORE TESTS MAY BE REQUIRED BY THE ENGINEER. THE FIRST PRODUCTION PILE DRIVEN FOR EACH SUBSTRUCTURE UNIT SHALL BE USED FOR THE FIRST PILE TEST. THE PILE SHALL BE DRIVEN AND TESTED IN ITS FINAL LOCATION. SEE THE GENERAL SPECIAL PROVISIONS FOR THE METHOD OF PAYMENT FOR THESE PILES AND TESTS.
27. FOR ESTIMATING PURPOSES, THE PILE TIP ELEVATIONS WERE ASSUMED AS SHOWN ON THE BORING LOGS. THE ACTUAL IN PLACE LENGTHS MAY VARY.

GENERAL NOTES

PROJECT NAME:	EAST MONTPELIER
PROJECT NUMBER:	STP 037-2(9)
FILE NAME:	78f200\str\s200gennotes
PROJECT LEADER:	K. HIGGINS
DESIGNED BY:	G. LaROCHE
CHECKED BY:	G. LaROCHE
PLOT DATE:	14-JUL-2009
DRAWN BY:	R. PELLETT
CHECKED BY:	G. LaROCHE
SHEET	3 OF 67

BRIDGE QUANTITY SHEET 1



SUMMARY OF BRIDGE QUANTITIES										TOTALS		DESCRIPTIONS		DETAILED SUMMARY OF QUANTITIES		
APPROACHES	SPIN STRUCTURE	POST #1	ADJ #1	CL INCL	BRIDGE TOTAL	UNIT	ITEM	QTY	AMOUNT	QTY	AMOUNT	QUANTITIES	UNIT	AMOUNT		
					24.7	DM	UNCLASSIFIED MINCL EXCAVATION	202.27	202.27							
		40	40		46.40	DM	GRANULAR BACKFILL FOR STRUCTURE	204.30	204.30							
		140	144		204	DM	CONCRETE PAVEMENT 15% ASPHALT	209.76	209.76							
		26	26		67	DM	CONCRETE PAVEMENT 15% ASPHALT	209.76	209.76							
		3			1	LS	CONCRETE (ABUTMENT #1)	208.40	208.40							
			1		1	LS	CONCRETE (ABUTMENT #2)	209.40	209.40							
15	64	45	45		200	DM	CONCRETE HIGH PERFORMANCE CLASS 8	501.24	501.24							
		05	05		1	LS	FURNISHING EQUIPMENT FOR DRAIN PILING	904.10	904.10							
		100	100		200	M	STEEL PILING FOR INTERMEDIATE ABUTMENTS, HP 310 X 76	805.25	805.25							
		1	1		2	EA-SH	DRAINAGE CURB (CONCRETE)	505.45	505.45							
		2530	2070		5260	RS	REINFORCING STEEL (PPG)	507.44	507.44							
3697	5620	150	50		3600	RS	EXPOSED REINFORCING STEEL (YES)	507.44	507.44							
		44	33	23	60	L	EXPOSED REINFORCING STEEL (NO) (SA/CO #4 DATED 8-9-00)	507.44	507.44							
					60	L	WATER REPELLENT SLANE	514.10	514.10							
		00			00	SM	SHEET MEMBRANE WATERPROOFING TORCH APPLIED	510.20	510.20							
		07			07	SS	BRIDGE RAILING GALVANNEZED METE-2 GAL	525.00	525.00							
		1			1	LS	TWO-WAY TEMPORARY BRIDGE (30 DM - EST)	528.11	528.11							
		1			1	CASH	REMOVAL OF STRUCTURE (30 DM - EST)	525.15	525.15							

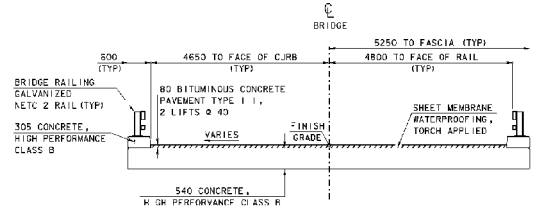
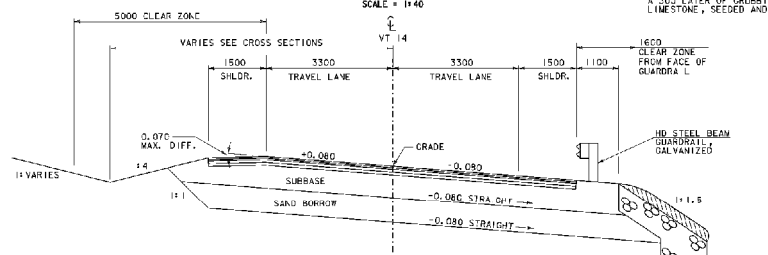
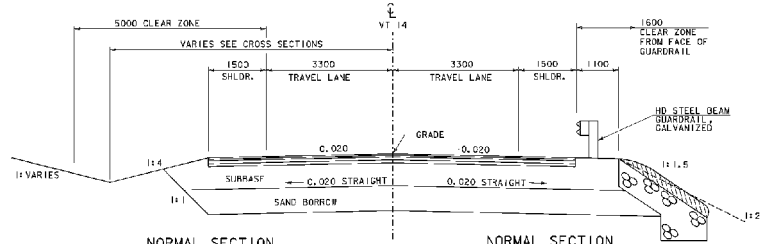
QUANTITY SHEET #4

PROJECT NAME:	EAST MONTPELIER	PROJECT NUMBER:	STP 037-2(3)	FILE NAME:	QUANT 787200.xm	PLOT DATE:	8-JUL-2009
DESIGNED BY:	J. LACROIX	CHECKED BY:	J. LACROIX	DRAWN BY:	M. HULL	CHECKED BY:	J. LACROIX
DATE:	8/20/04					SHEET	7 OF 67

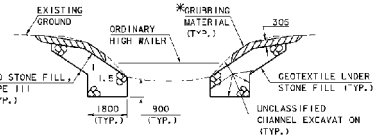
- 40 B1 MINIMUMS CONCRETE PAVEMENT (TYPE I)
 - 40 B1 MINIMUMS CONCRETE PAVEMENT (TYPE I)
 - 75 B1 MINIMUMS CONCRETE PAVEMENT (TYPE I)
 - 75 B1 MINIMUMS CONCRETE PAVEMENT (TYPE I)
 - 600 DENSE GRADED CRUSHED STONE
 - 750 SAND BORROW (AS NECESSARY TO MEET SURGRADE)
- SHOULDERS: 230 BITUMINOUS CONCRETE PAVEMENT
 40 TYPE I OVER 40 TYPE I OVER 75 TYPE I
 OVER 75 TYPE I

MATERIALS - TOLERANCES	
PAVEMENT (TOTAL DEPTH)	±5 mm
SUBBASE	±30 mm
SAND	±30 mm

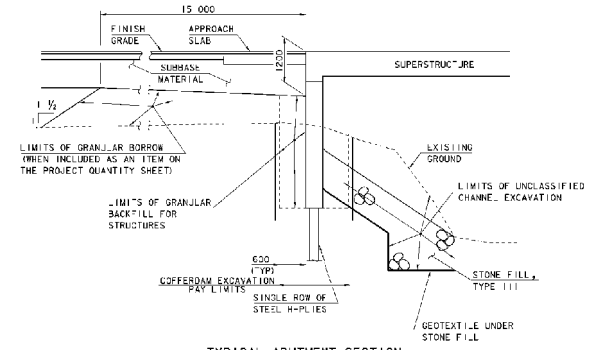
PG BINDER GRADE: SEE SECTION 406 OF THE GENERAL SPEC AL PROVISIONS



BRIDGE TYPICAL SECTION
 SCALE = 1:40



*GRUBBING MATERIAL SHALL NOT BE PLACED ON THE STONE FILL IN THE AREA UNDER THE BRIDGE. WHENEVER CHANNEL DEPTH INTERSECTS ROADWAY SUBBASE, GRUBBING MATERIAL SHALL BEGIN AT THE BOTTOM OF SUBBASE.



TYPICAL ABUTMENT SECTION
 NOT TO SCALE

COFFERDAM NOTES

1. COFFERDAM DIMENSIONS TO BE DETERMINED BY THE CONTRACTOR.
2. THE PAY LIMITS OF EITHER COFFERDAM EXCAVATION, EARTH OR COFFERDAM EXCAVATION, ROCK SHALL BE 600' OUTSIDE THE PERIMETER OF THE FOOTING AND FROM BOTTOM OF EXCAVATION UP TO THE EXISTING GROUND OR BOTTOM OF SUBBASE, WHICHEVER IS LOWER.
3. IF A COFFERDAM IS CONSTRUCTED WHICH IS LARGER THAN THE INDICATED COFFERDAM EXCAVATION PAY LIMITS, PAYMENT FOR ALL UNCLASSIFIED CHANNEL EXCAVATION, INCLUDING THAT PORTION WHICH IS INSIDE THE COFFERDAM BUT OUTSIDE THE COFFERDAM PAY LIMITS, WILL BE MADE AT THE CONTRACT UNIT PRICE FOR UNCLASSIFIED CHANNEL EXCAVATION. NO MEASUREMENT AND PAYMENT WILL BE MADE FOR COFFERDAM EXCAVATION AND GRANULAR BACKFILL FOR STRUCTURES OUTSIDE THE PAY LIMITS DEFINED IN NOTE 2.

TYPICAL SECTIONS

PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	8-JUL-2008
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. HALL
FILE NAME:	787203.dwg	CHECKED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	SHEET:	9 OF 67
DESIGNED BY:	J. LACROIX		

HVCTRL # 1

Standard Disk Stamped
3e fieldNORTH = 194669.122
EAST = 501909.763

TO REACH FROM THE JUNCTION OF U.S. ROUTE 2 AND VERMONT ROUTE 14 SOUTH IN THE VILLAGE OF EAST MONTPELIER, PROCEED SOUTH ON ROUTE 14 FOR 1.2 MI (1.9 KM) TO A DIRT ROAD ON THE LEFT. TURN LEFT ONTO DIRT ROAD AND CONTINUE FOR 3.55 MI (5.69 KM) TO AN INTERSECTION WITH THE ROAD, TURN LEFT AT INTERSECTION (COUNTRY CLUB ROAD) AND CONTINUE FOR 0.35 MI (0.56 KM) TO A POINT WHERE THE ROAD BENS SHARPLY LEFT. FROM THIS POINT TURN SHARPLY LEFT ON A PAVED DIRT ROAD FOR 0.05 MI (0.08 KM) TO A DIRT DRIVE ROAD, TURN RIGHT ONTO DRIVE, TO A TWO STORY HOUSE, AND THE SITE OF THE MARK. THE MARK IS LOCATED ON THE NORTH-EAST CORNER OF THE HOUSE. THE MARK IS A 5" x 1" OF VERMONT SURVEY DISK SET IN THE TOP OF A COPPER SOLAR COOKER MINIMINI. IT IS ON THE SURFACE. IT IS LOCATED 22.5 FT (6.9 M) NORTH OF THE NORTH-EAST CORNER OF HOUSE / ATTACHED GARAGE, 51 FT (16.3 M) NORTH-EAST OF A QUADRUPLE WHITE BIRCH, 45.3 FT (13.9 M) NORTHWEST OF A 36 INCH OAK TREE, 17.5 FT (5.3 M) EAST OF THE SOUTHEAST CORNER OF A LARGE EXPOSED SILLER, 10 FT (3.0 M) NORTHWEST OF THE SOUTHEAST CORNER OF A LOW WALL, AND 0.8 FT (24.4 CM) SOUTH OF A FENCE ASS WITH FENCE POST. OWNERSHIP IS MR. AND MRS. EDWARD DANFIELD.

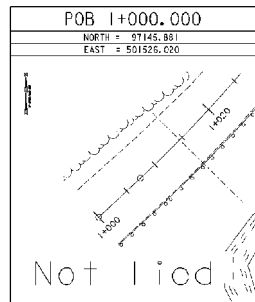
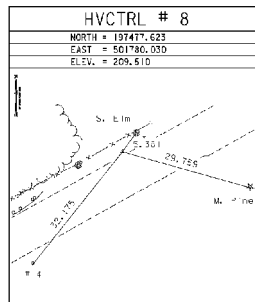
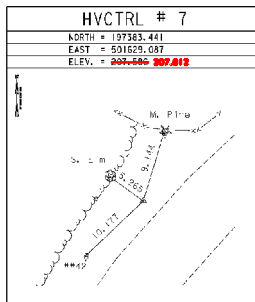
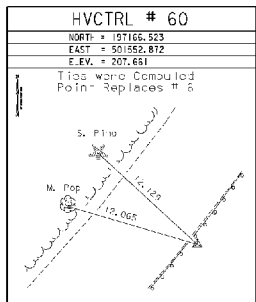
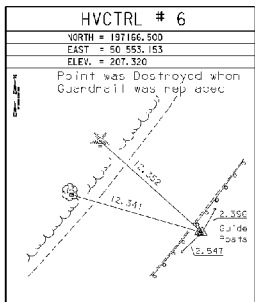
* Description provided by Vermont Agency of Transportation Geodetic Survey Unit

HVCTRL # 2

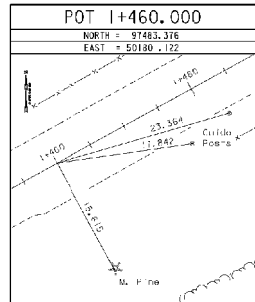
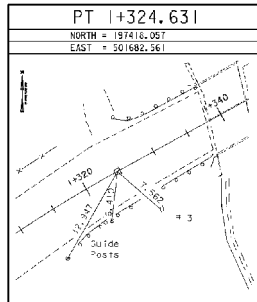
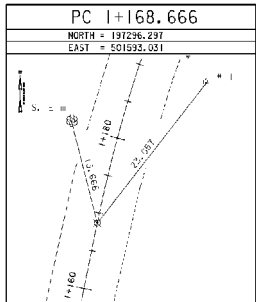
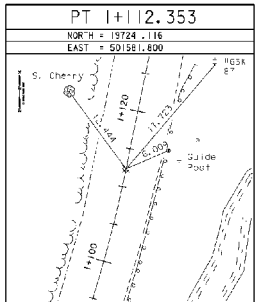
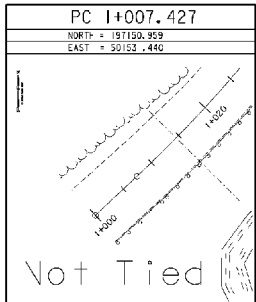
Standard Disk Stamped

Datum by
NORTH = 196220.431
EAST = 502632.306

TO REACH FROM THE NORTH INTERSECTION OF U.S. ROUTE 2 AND VT ROUTE 14 PROCEED NORTHERLY ALONG ROUTE 14 FOR 1.2 MI (1.9 KM) TO A GRAVEL DRIVE ON THE RIGHT. PROCEED UP THE GRAVEL DRIVE FOR 0.5 MI (0.24 KM) TO A PAVED DRIVE ON THE LEFT AND A YELLOW RANCH WITH A ONE CAR GARAGE. PROCEED UP THE PAVED DRIVE TO THE YELLOW RANCH. THE MARK IS 28.9 M (94.5 FT) NORTH NORTHEAST OF AN IRON PIPE SEPARATING THE TWO ADJACENT PROPERTIES, 26.3 M (86.3 FT) NORTHWEST OF THE SOUTHWEST CORNER OF THE ADJACENT WA T F RANCH, 24.7 M (81.0 FT) WEST OF THE NORTHWEST CORNER OF THE ADJACENT WHITE RANCH, 20.2 M (66.3 FT) EAST NORTH-EAST OF THE SOUTHEAST CORNER OF THE YELLOW GARAGE, AND 13.0 M (42.7 FT) EAST OF THE NORTHEAST CORNER OF THE YELLOW GARAGE.



* Main Traverse Completed 01/07/2005 by R. Gilman P. C. & F. Winters



* Alignment Staked 05/23/2003 by R. Gilman P. C. & F. Winters

DATUM

VERTICAL: NAVD 88
HORIZONTAL: NAD 83 (92)
ADJUSTMENT: Compass

PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: F2001\survey\st20011.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: J. LACROIX
#F2001e.

PLOT DATE: 14-JUL-2009
DRAWN BY: R. BULLOCK
CHECKED BY: J. LACROIX
SHEET 10 OF 67

Bench Mark -1
 1+023.0m L-1
 Spike In Root
 Elev. 208.950

SIGN LEGEND
R&S = REMOVE AND SALVAGE

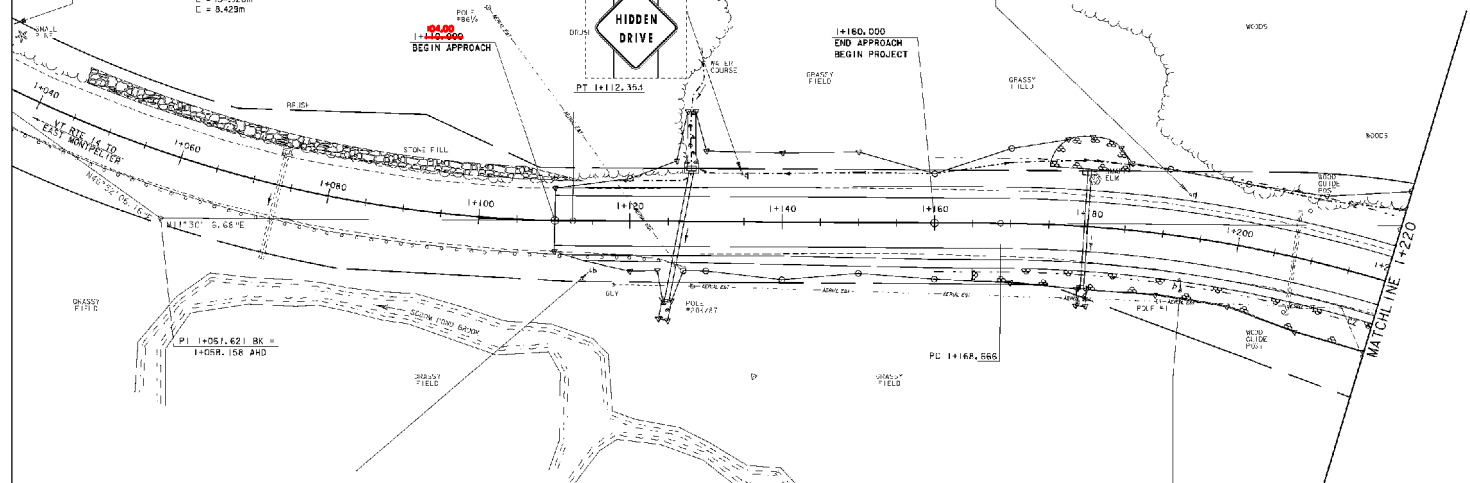
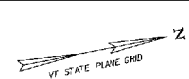
VTM CURVE #1
 Δ = 35°39'45.48"
 R = 170.000m
 T = 54.859m
 L = 104.926m
 C = 8.423m

SIGN POSTS
 SOLARIC STEEL
 50 mm x 3.9 x 19" H
 W/ ANCHOR



**STA 1+135 LT
 R&S**

**STA 1+193 LT
 R&S**



**STA 1+115 RT
 R&S**



**STA 1+192 RT
 R&S**

REMOVAL OF EXISTING
 DE LINEATOR
 1+207.800 RT
 1+208.100 LT

REMOVAL & DISPOSAL
 OF GUARDRAIL
 1+1 4.800 - 1+127.710 RT

HD STEEL BEAM GUARDRAIL,
 GALVANIZED
 1+114.800 - 1+220.000 RT

COLD PLANNING BITUMINOUS PAVEMENT
 1+110.000 - 1+130.000

DURABLE 100 MM WHITE LINE, THERMOPLASTIC
 1+112.000 - 1+220.000 LT
 1+110.000 - 1+220.000 RT

DURABLE 100 MM YELLOW LINE, THERMOPLASTIC
 1+110.000 - 1+220.000 LT & RT

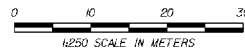
REMOVE SIGNS

- 1+115 RT (2)
- 1+135 LT (2)
- 1+193 LT
- 1+193 RT

ERECTING SALVAGED SIGNS

- 1+115 RT (3)
- 1+135 LT (2)
- 1+192 LT
- 1+193 RT

NOTE: THERE IS A SIGN PROJECT CURRENTLY UNDER CONSTRUCTION THAT MAY CHANGE THE TYPE/LOCATION OF SIGNS. EACH SIGN SHALL BE REMOVED, SALVAGED, AND ERECTED AS CLOSE TO ITS EXISTING LOCATION AS POSSIBLE.



LAYOUT SHEET #1

PROJECT NAME:	EAST MONTEPELER	PLOT DATE:	4-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	R. PELLET
FILE NAME:	28f200vstr\stf200bdr.dgn	CHECKED BY:	J. LACROIX
DESIGNER:	J. LACROIX	DATE:	07

0140
1207
0306

STA 1+220
R&S

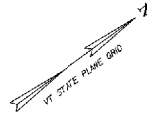
Bench Mark #2
M253, 8m L.I.,
Spoke In Face
Elev. 208.200
264

REMOVING & RESETTING PROPERTY MARKERS
PIN #1 - from I+259.96 to I+268.6 L.I.
PIN #2 - from I+279.47 to I+279.73 RT.

STATION I+258.76 I+279.73
30+3.1 EL:881.17 116M RT.
WOMING 197335.57 197381.59
EASTING 50626.44 50652.96

SIGN LEGEND
R&S = REMOVE AND SALVAGE

SIGN POSTS
SQUARE STEEL
48 mm x 48 kg/yr
R/ ANC-10R



STA 1+325
R&S



Approximate Aerial Relocation
Route by Green Mountain Power,
Footprint, and Coast

ML POT I+335,000 =
CHAN POT 5'-000,000
 $\Delta = 75'-00' - 00.0' L.I.$

I+335.850
BEGIN BRIDGE
FC=268.079

I+331.750

I+346.150
END BRIDGE
FC=268.121

MATCHLINE I+220

MATCHLINE I+380

Existing Aerial power,
telephone, and cable TV
lines to be removed by owners.

VT 14 CURVE #2
 $\Delta = 49^{\circ} 38' 43.37''$
 $R = 90.000m$
 $T = 63.298m$
 $L = 68.966m$
 $E = 6.307m$
 $BANK = 0.060$

REMOVAL AND DISPOSAL
OF GUARDRAIL
+312.800 - +336.400 RT
+307.500 - +335.000 LT
+345.600 - +363.000 PT
+345.600 - +380.000 LT

DURABLE 100 MM WHITE LINE, THERMOPLASTIC
I+220.300 - +360.000 LT
I+220.300 - +360.000 RT

DURABLE 100 MM YELLOW LINE, THERMOPLASTIC
I+220.000 - +380.000 LT & RT

HD STEEL BEAM GUARDRAIL,
GALVANIZED
STA. I+255.780 TO STA. I+305.310 LT
STA. I+220.000 TO STA. I+325.787 RT
STA. I+356.245 TO STA. I+380.000 LT

REMOVING SIGNS
I+320 LT 200
I+325 LT

GUARDRAIL APPROACH SECTION,
GALVANIZED - NETC 2 RAIL (THRIE BEAM)

ERECTING SALVAGE SIGNS
I+220 L.I.
I+325 L.T.

GUARDRAIL APPROACH SECTION,
GALVANIZED - NETC 2 RAIL (STEEL BEAM)

CONSTRUCT GRAVE DRIVE W/ 1500 PAVED APRON
I+321.000 LT - 3.6m

GUARDRAIL APPROACH SECTION,
GALVANIZED - NETC 2 RAIL (STEEL BEAM)
STA. I+326.842 TO I+334.176 LT
STA. I+317.823 TO I+355.118 RT

MANUFACTURED TERMINAL SECTION, FLARED
STA. I+244.360 TO +255.780 L.I.
STA. I+305.310 TO +316.740 LT
STA. I+305.480 TO +366.870 RT

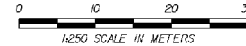
BRIDGE RAILING, GALVANIZED - NETC 2 RAIL
STA. I+334.176 TO I+247.396 L.I.
STA. I+334.603 TO I+347.823 RT

REMOVAL OF EXISTING FENCE
I+269.100, 13.930 LT TO I+346.000, 6.700 LT.
30,000

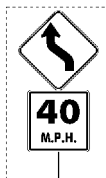
NOTE: THERE IS A SIGN PROJECT CURRENTLY UNDER CONSTRUCTION
THAT MAY CHANGE THE TYPE/LOCATION OF SIGNS. EACH
SIGN SHALL BE REMOVED, SALVAGED, AND REERECT AS
CLOSE TO ITS EXISTING LOCATION AS POSSIBLE.

LAYOUT SHEET #2

PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)



FILE NAME: STP003\stps\stp037\2(9)dr.dwg PLOT DATE: 14-JUL-2009
PROJECT LEADER: R. HODGINS DRAWN BY: R. PELLETT
DESIGNED BY: J. LACROIX CHECKED BY: J. LACROIX
SHEET 02 OF 67



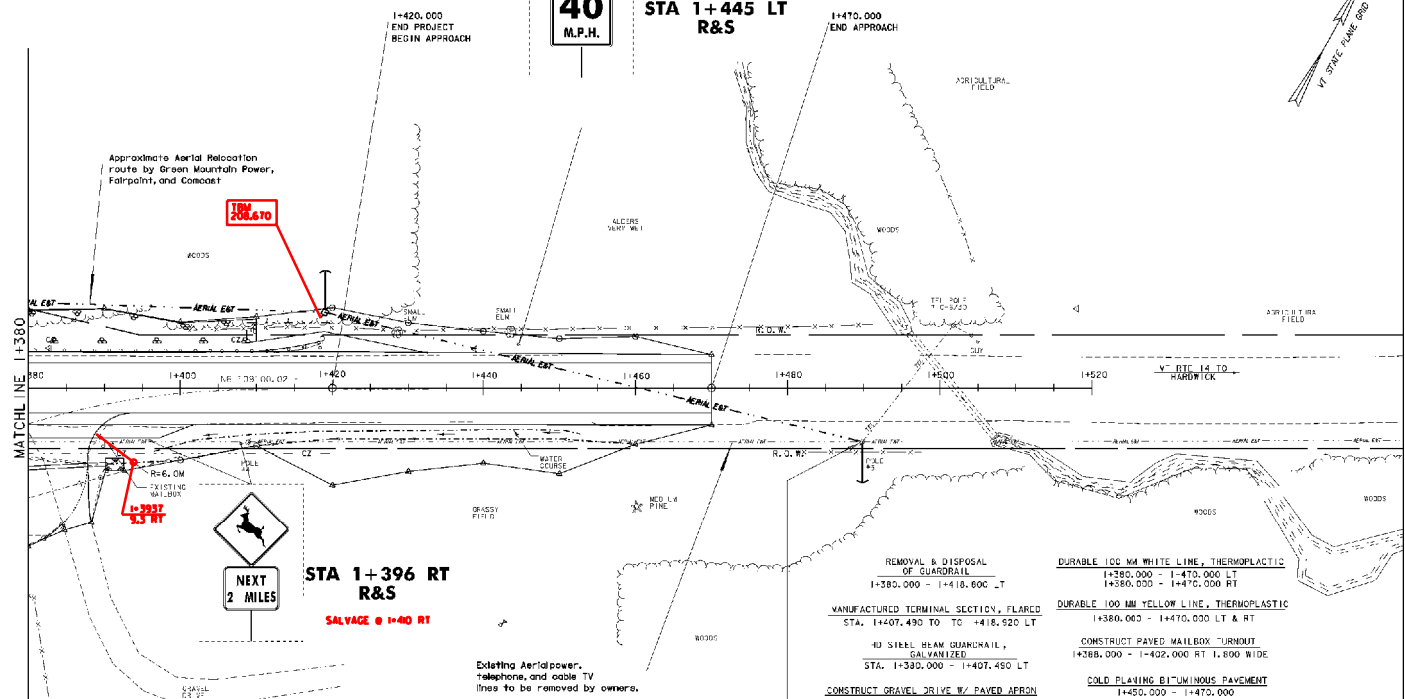
STA 1+445 LT
R&S

1+420,000
END PROJECT
BEGIN APPROACH

1+470,000
END APPROACH

Approximate Aerial Relocation
route by Green Mountain Power,
Fairpoint, and Comcast

TOP
208.670



MATCHLINE 1+380

R=6.0M
EXISTING
1+3937
9.3 RT



STA 1+396 RT
R&S

SALVAGE @ 1+40 RT

Erecting Aerialpower,
Telephone, and cable TV
lines to be removed by owners.

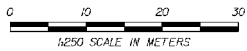
- REMOVAL & DISPOSAL OF GUARDRAIL
1+380,000 - 1+418,600 LT
- MANUFACTURED TERMINAL SECTION, FLARED
STA. 1+407,490 TO TO 1+418,520 LT
- 40 STEEL BEAM GUARDRAIL, GALVANIZED
STA. 1+380,000 - 1+407,450 LT
- CONSTRUCT GRAVEL DRIVE BY PAVED APRON
1+382,000 RT - 12,000m
- RELOCATE MAILBOX, SINGLE SUPPORT
FROM 1+331,000 RT
TO 1+330,000 + 1,000 RT
- REMOVAL OF EXISTING FENCE
1+400,000 TO 1+470,000 LT
- REMOVING SIGNS
1+445 LT (2)
1+396 RT (2)
- ERECTING SALVAGED SIGNS
1+445 LT (2)
1+396 RT (2)
- DURABLE 100 MM WHITE LINE, THERMOPLASTIC
1+380,000 - 1+470,000 LT
1+380,000 - 1+470,000 RT
- DURABLE 100 MM YELLOW LINE, THERMOPLASTIC
1+380,000 - 1+470,000 LT & RT
1+388,000 - 1+402,000 RT 1,800 WIDE
- CONSTRUCT PAVED MAILBOX TURNOUT
1+388,000 - 1+402,000 RT 1,800 WIDE
- COLD PLACING BITUMINOUS PAVEMENT
1+450,000 - 1+470,000

SIGN LEGEND
R&S = REMOVE AND SALVAGE

SIGN POSTS
SQUARE STEEL
50 mm, 3.8 Kg/m
/ ANCHOR

Barack Mark #3
+450, Top L1,
Strike In Pole
Elev. 2+696
2+657

NOTE: THERE IS A SIGN PROJECT CURRENTLY UNDER CONSTRUCTION THAT MAY CHANGE THE TYPE/LOCATION OF SIGNS. EACH SIGN SHALL BE REMOVED, SALVAGED, AND ERECTED AS CLOSE TO ITS EXISTING LOCATION AS POSSIBLE.

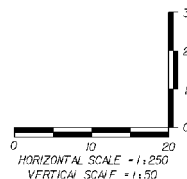
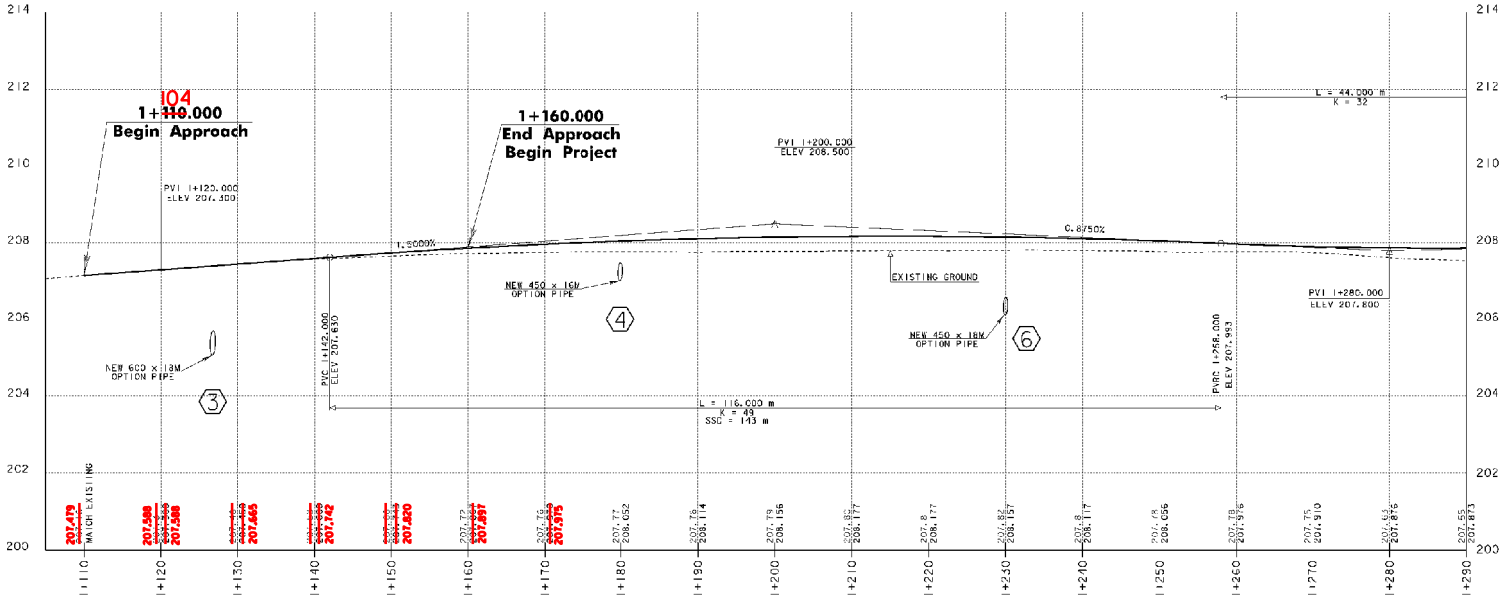


LAYOUT SHEET #3

PROJECT NAME: EAST MONTEPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78F200W1+V8F200W8.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: J. LACROIX
PLOT DATE: 14-JUL-2009
DRAWN BY: R. PELLETT
CHECKED BY: J. LACROIX
SHEET 13 OF 97

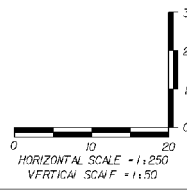
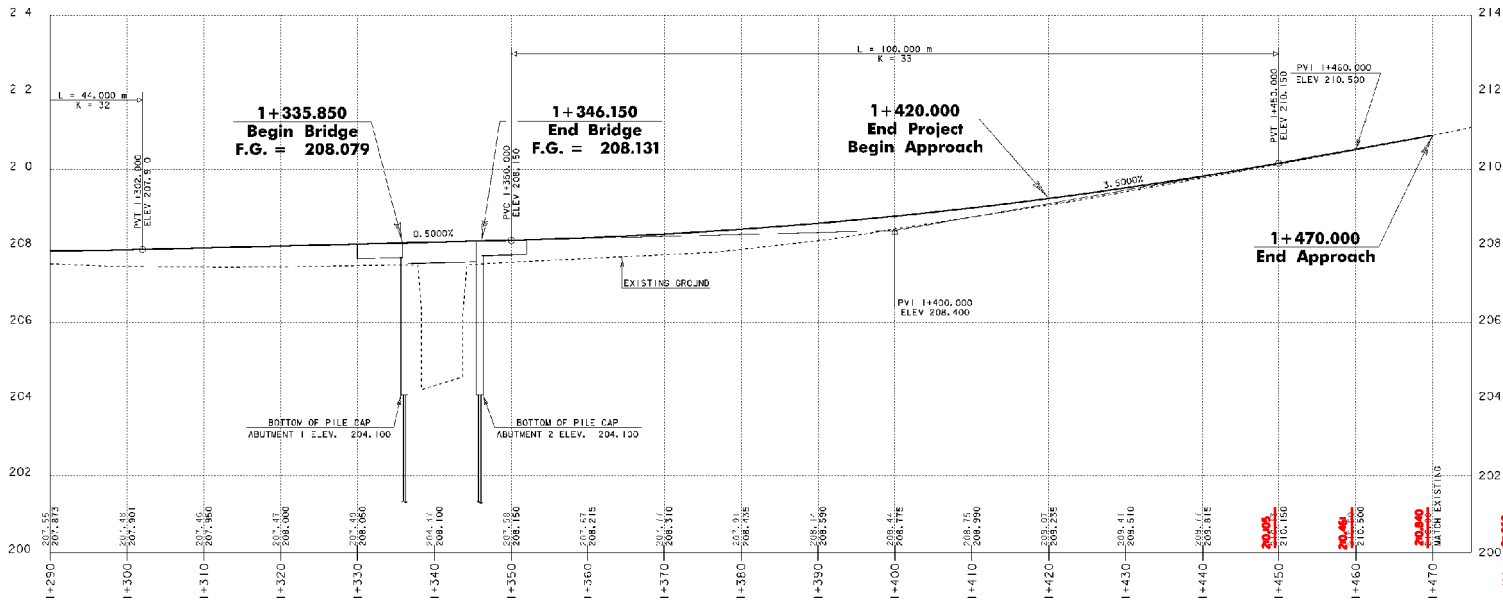
THE GRADES SHOWN TO THE NEAREST HUNDREDTH ARE THE ORIGINAL GROUND ELEVATIONS ALONG THE PROPOSED ALIGNMENT. THE GRADES SHOWN TO THE NEAREST THOUSANDTH ARE THE FINISH GRADES ALONG THE PROPOSED ALIGNMENT.



PROFILE SHEET #1

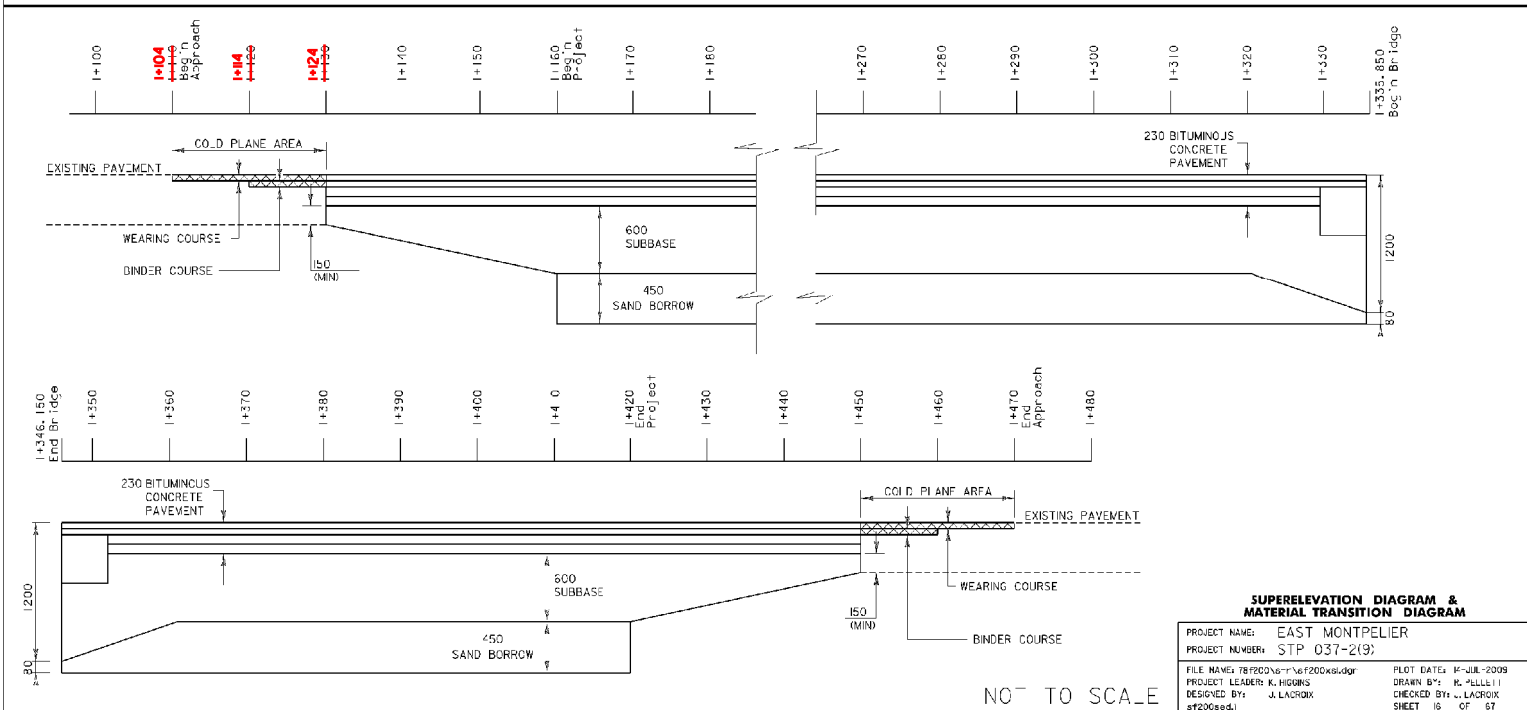
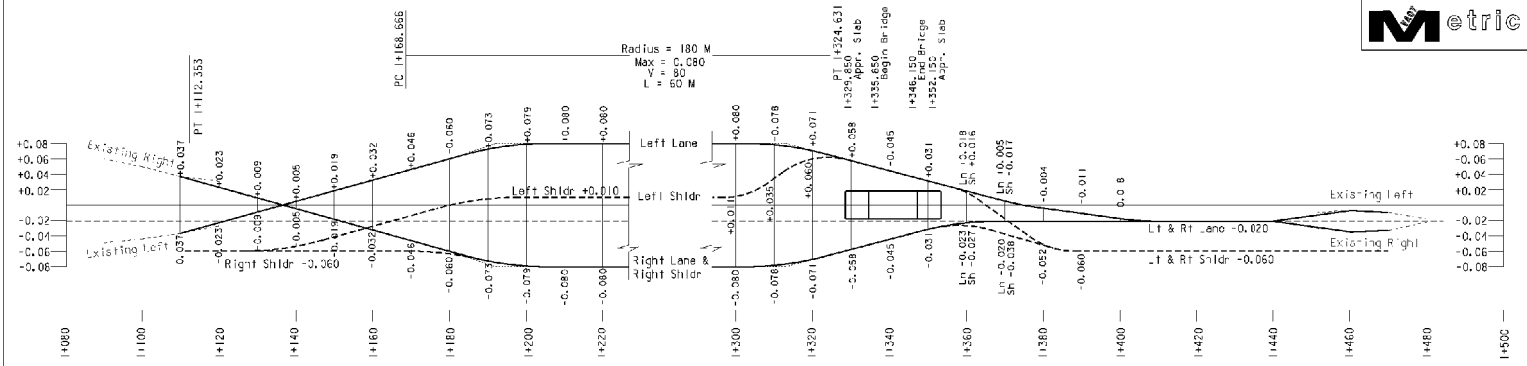
PROJECT NAME:	EAST MONTPELIER	FILE NAME:	787202.dwg	PLOT DATE:	F-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	PROJECT LEADER:	K. HIGGS	DRAWN BY:	K. MULLILLI
		DESIGNED BY:	J. LAROK	CHECKED BY:	J. LAROK
			st200cplli	SHEET	14 OF 67

THE GRADES SHOWN TO THE NEAREST HUNDRETH ARE THE ORIGINAL GROUND ELEVATIONS ALONG THE PROPOSED ALIGNMENT. THE GRADES SHOWN TO THE NEAREST THOUSANDTH ARE THE FINISH GRADES ALONG THE PROPOSED ALIGNMENT.



PROFILE SHEET #2

PROJECT NAME: EAST MONTEPELIER
 PROJECT NUMBER: STP 037-2(9)
 FILE NAME: 787200.dwg
 PROJECT LEADER: K. HIGBES
 DESIGNED BY: J. LACROIX
 PLOT DATE: 16-JUL-2009
 DRAWN BY: K. PULLI
 CHECKED BY: J. LACROIX
 SHEET 15 OF 67

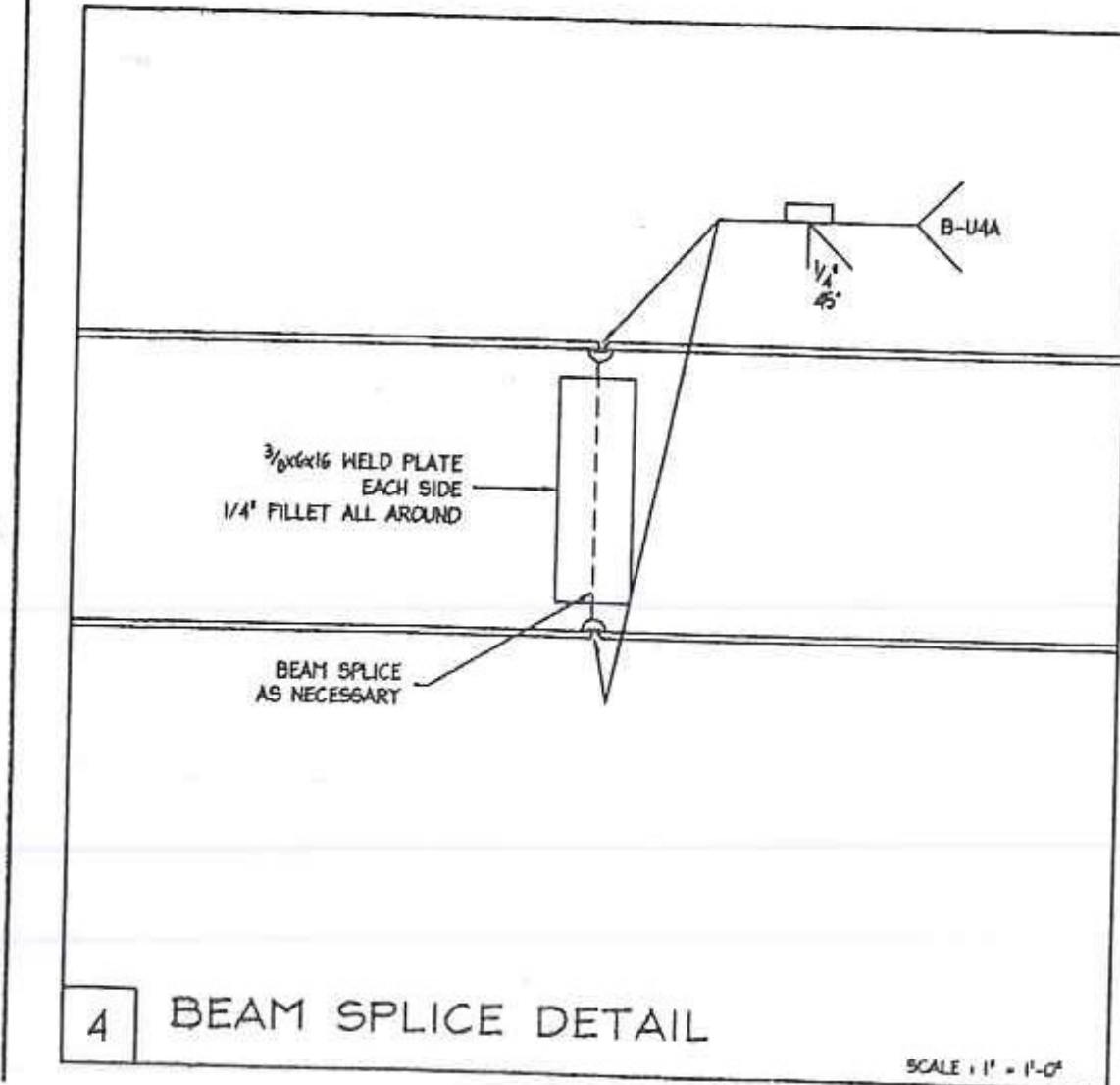
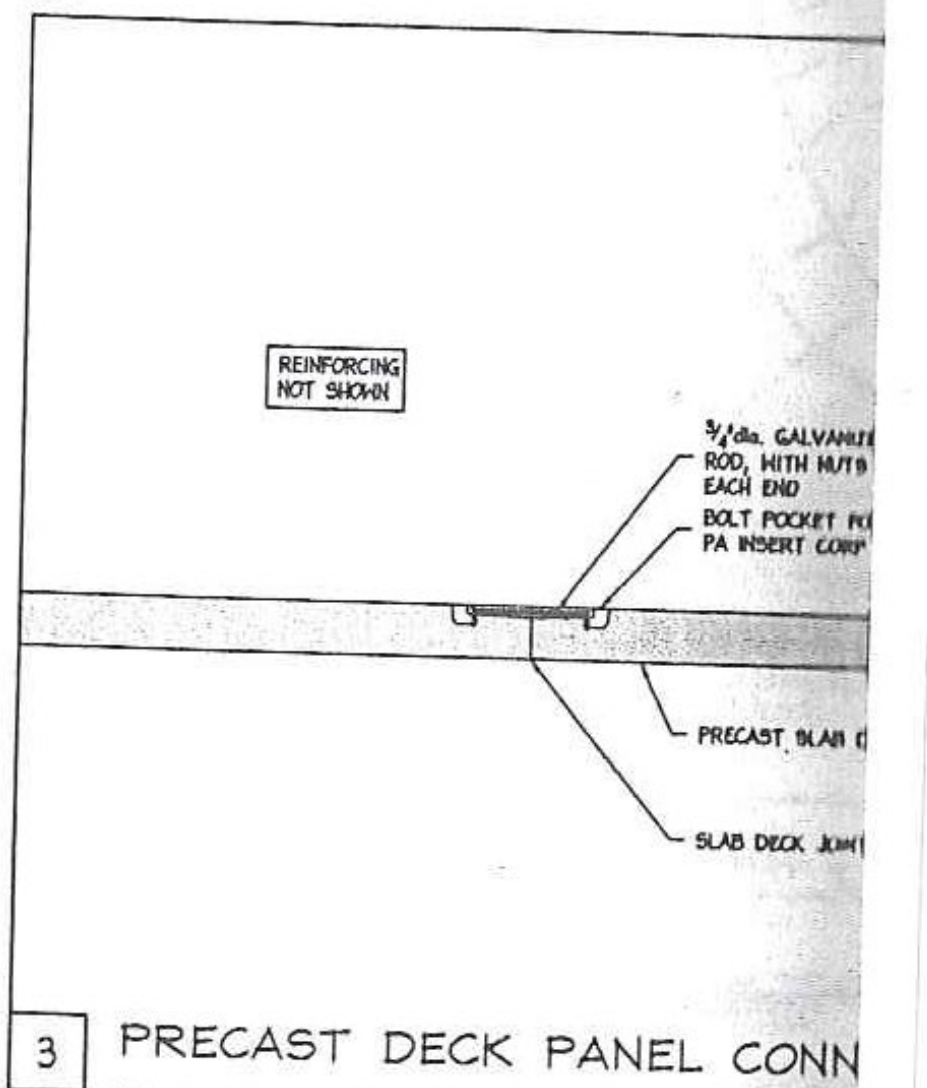
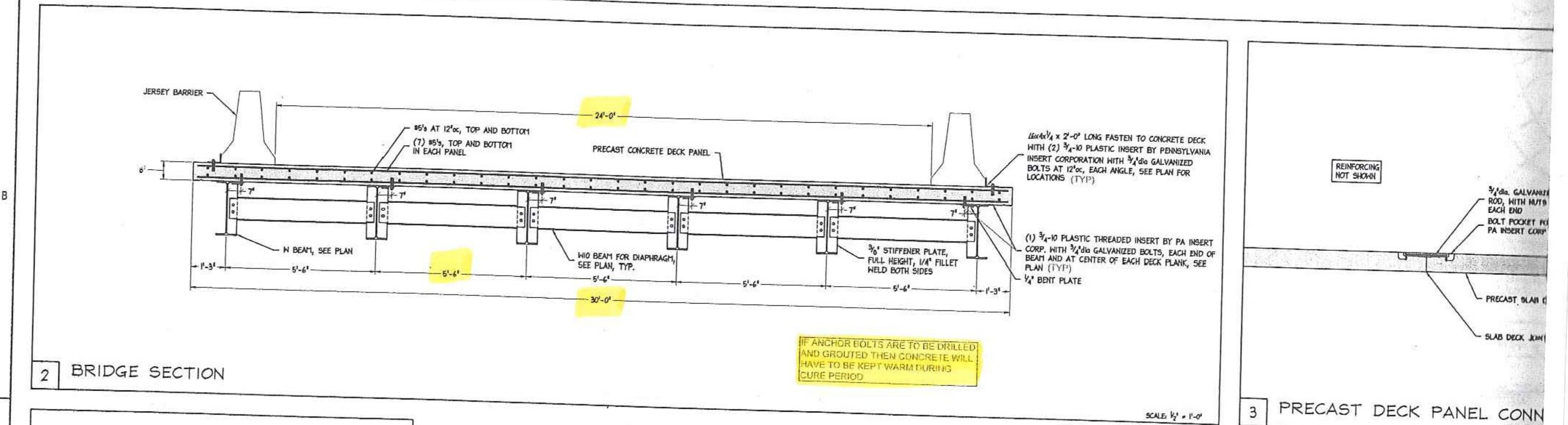
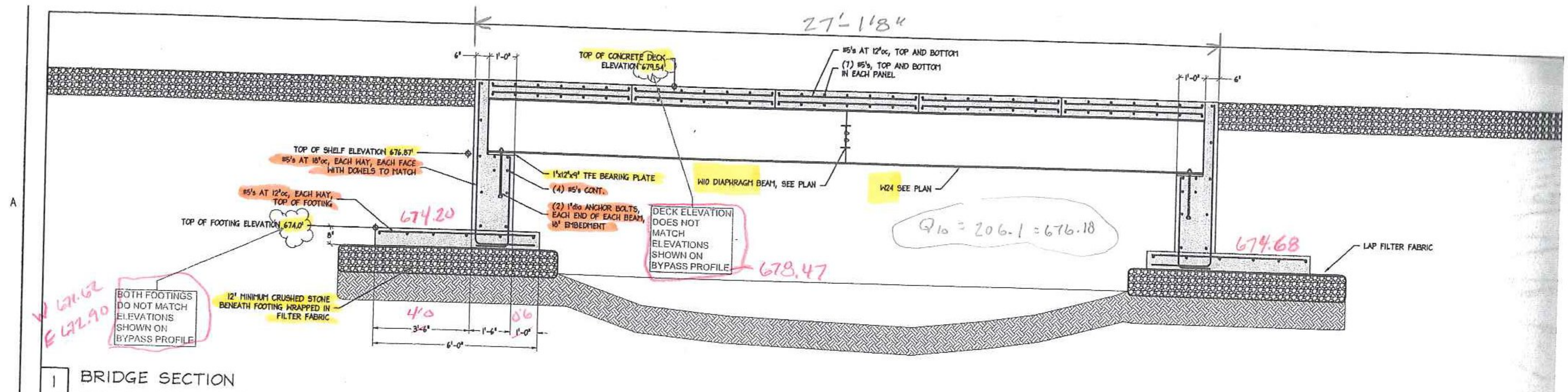


SUPERELEVATION DIAGRAM & MATERIAL TRANSITION DIAGRAM

PROJECT NAME: EAST MONTEPIELIER
 PROJECT NUMBER: STP 037-2(3)

FILE NAME: 78780243-1-16/2006.dwg
 PROJECT LEADER: J. LACROIX
 DESIGNED BY: J. LACROIX
 STP2006ed1

PLOT DATE: 16-JUL-2009
 DRAWN BY: M. PULLER
 CHECKED BY: J. LACROIX
 SHEET 16 OF 67



SLAB LENGTH - (SPAN) - 26'-0 1/2"

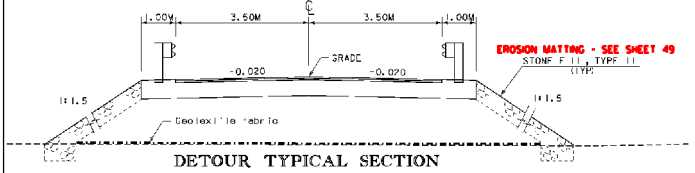
BEAM LENGTH - 25'3"

IF ANCHOR BOLTS ARE TO BE DRILLED AND GROUTED THEN CONCRETE WILL HAVE TO BE KEPT WARM DURING CURE PERIOD

SCALE: 1/2" = 1'-0"

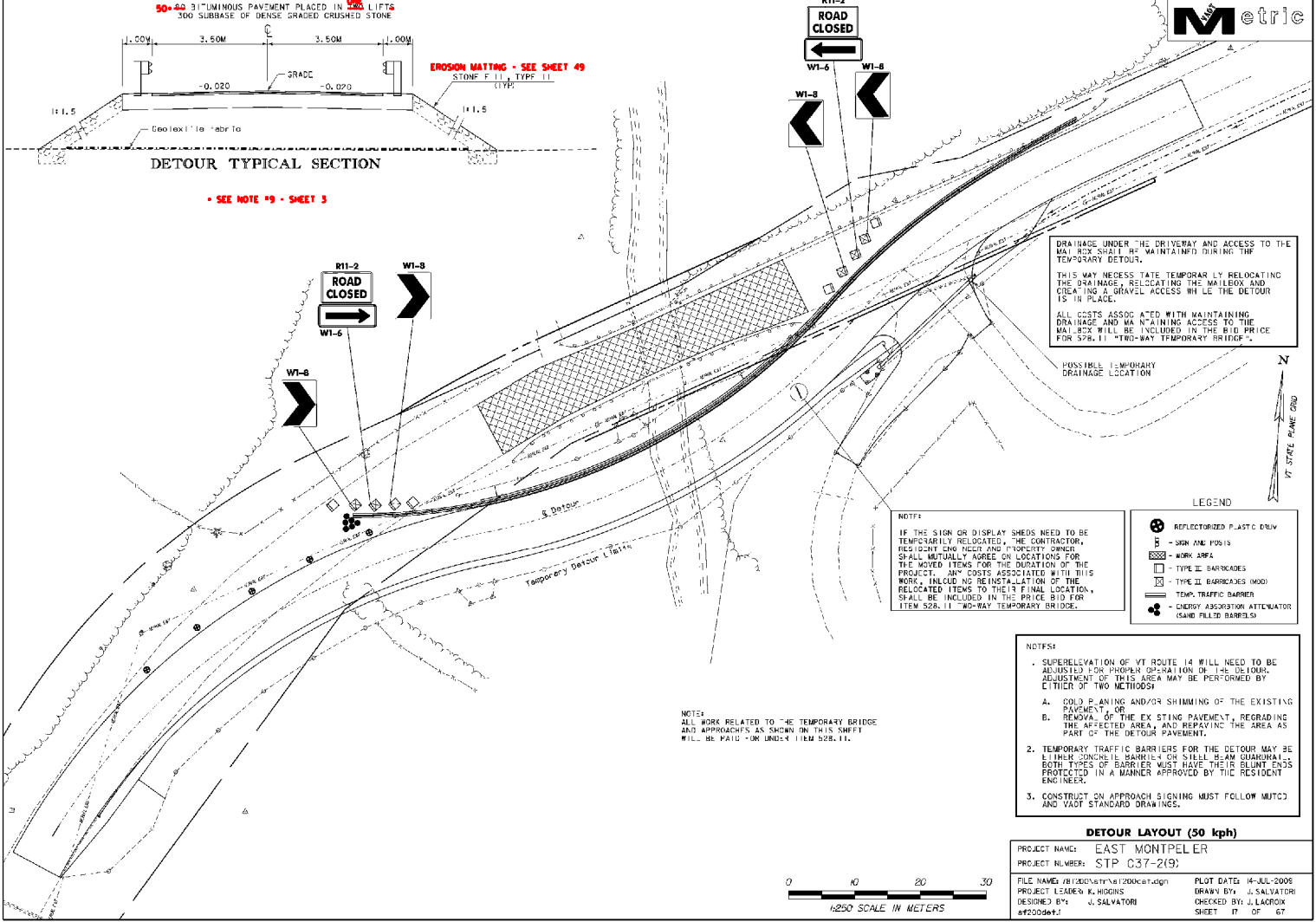
SCALE: 1" = 1'-0"

50+00 31" CONTINUOUS PAVEMENT IN 2" LIFTS
300 SUBBASE OF DENSE GRADED CRUSHED STONE



DETOUR TYPICAL SECTION

SEE NOTE #9 - SHEET 3



DRAINAGE UNDER THE DRIVEWAY AND ACCESS TO THE MAIL BOX SHALL BE MAINTAINED DURING THE TEMPORARY DETOUR.
THIS MAY NECESSITATE TEMPORARILY RELOCATING THE DRAINAGE LOCATING THE MAILBOX AND CREATING A GRAVEL ACCESS WHILE THE DETOUR IS IN PLACE.
ALL COSTS ASSOCIATED WITH MAINTAINING DRAINAGE AND MAINTAINING ACCESS TO THE MAIL BOX WILL BE INCLUDED IN THE BID PRICE FOR S28.11 "TWO-WAY TEMPORARY BRIDGE".

POSSIBLE TEMPORARY DRAINAGE LOCATION

NOTES:
IF THE SIGN OR DISPLAY SHEETS NEED TO BE TEMPORARILY RELOCATED, THE CONTRACTOR, RESIDENT ENGINEER AND PROPERTY OWNER SHALL MUTUALLY AGREE ON LOCATIONS FOR THE MOVED ITEMS FOR THE DURATION OF THE PROJECT. ANY COSTS ASSOCIATED WITH THIS WORK, INCLUDING REINSTALLATION OF THE RELOCATED ITEMS TO THEIR FINAL LOCATION, SHALL BE INCLUDED IN THE PRICE BID FOR ITEM S28.11 "TWO-WAY TEMPORARY BRIDGE".

LEGEND

	REFLECTORIZED PLASTIC DRUM
	SIGN AND POSTS
	WORK AREA
	TYPE II BARRICADES
	TYPE II BARRICADES (MOB)
	TEMP. TRAFFIC BARRIER
	ENERGY ABSORPTION ATTENUATOR (SAND FILLED BARRELS)

NOTES:

- SUPERELEVATION OF VT ROUTE 14 WILL NEED TO BE ADJUSTED FOR PROPER OPERATION OF THE DETOUR. ADJUSTMENT OF THIS AREA MAY BE PERFORMED BY EITHER OF TWO METHODS:
 - COLD PLANING AND/OR SHIMMING OF THE EXISTING PAVEMENT OR
 - REMOVAL OF THE EX STIFF PAVEMENT, REGRADING THE AFFECTED AREA, AND REPAVING THE AREA AS PART OF THE DETOUR PAVEMENT.
- TEMPORARY TRAFFIC BARRIERS FOR THE DETOUR MAY BE EITHER CONCRETE BARRIERS OR STEEL BEAM GUARDRAIL. BOTH TYPES OF BARRIERS MUST HAVE THEIR BLUNT ENDS PROTECTED IN A MANNER APPROVED BY THE RESIDENT ENGINEER.
- CONSTRUCTION APPROACH SIGNING MUST FOLLOW MUTCD AND VDOT STANDARD DRAWINGS.

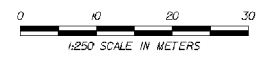
NOTE:
ALL WORK RELATED TO THE TEMPORARY BRIDGE AND APPROACHES AS SHOWN ON THIS SHEET WILL BE PAID FOR UNDER ITEM S28.11.

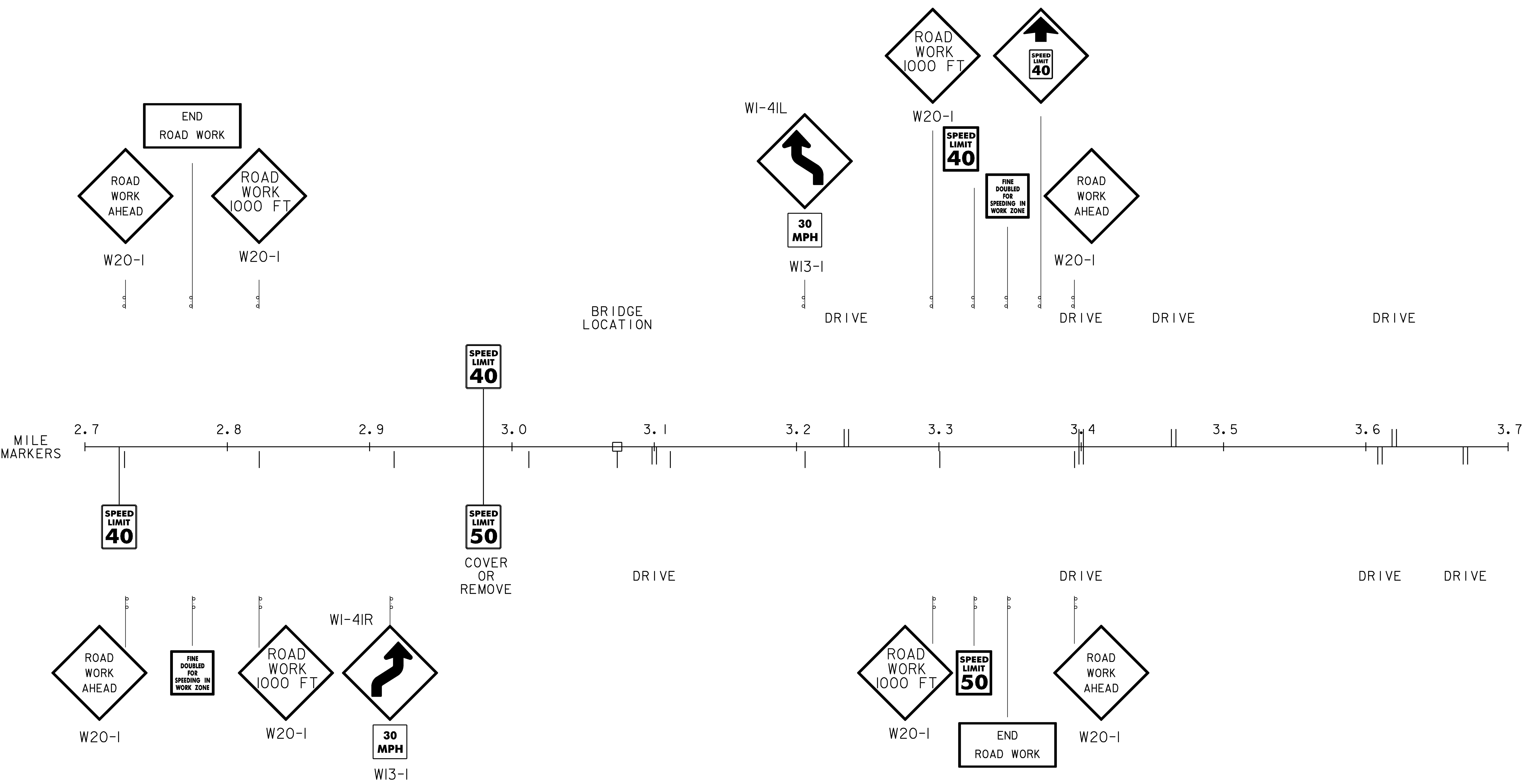
DETOUR LAYOUT (50 kph)

PROJECT NAME: EAST MONTPELIER
 PROJECT NUMBER: STP C37-2(9)

FILE NAME: #18206\metric\12006\et.dgn
 PROJECT LEADER: K. HIGGINS
 DESIGNED BY: J. SALVATORI

PLOT DATE: 14-JUL-2006
 DRAWN BY: J. SALVATORI
 CHECKED BY: J. LACROIX
 SHEET: 17 OF 67





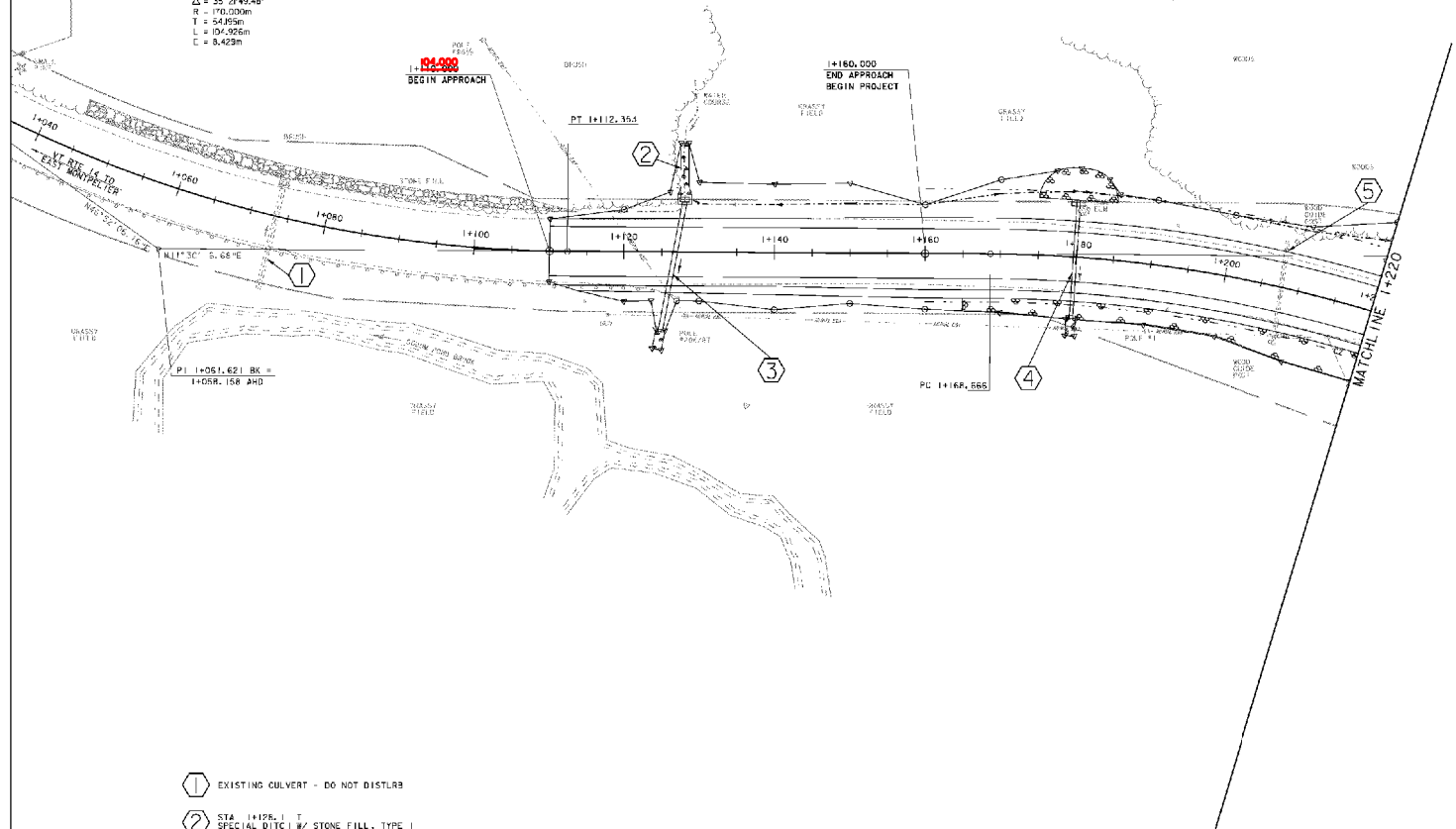
NOTE: THIS SHEET IS MEANT TO SHOW THE TYPES OF SIGNS REQUIRED FOR THE CONSTRUCTION SIGN LAYOUT. THE EXACT LOCATION OF THESE SIGNS SHALL BE DETERMINED IN THE FIELD IN ACCORDANCE WITH THE LATEST EDITION OF THE MUTCD AND APPLICABLE AGENCY STANDARDS.

CONSTRUCTION SIGN LAYOUT

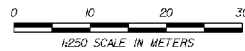
PROJECT NAME: EAST MONTPELIER	
PROJECT NUMBER: STP 037-2(9)	
FILE NAME: 78f200\str\s200det.dgn	PLOT DATE: 14-JUL-2009
PROJECT LEADER: K. HIGGINS	DRAWN BY: R. PELLETT
DESIGNED BY: T. FILLBACH	CHECKED BY: J. LACROIX
sf200cs1gn.1	SHEET 18 OF 67

Benches Marked At
1+000.00m I.L.T.
Spikes in Right
Elev. 200.500

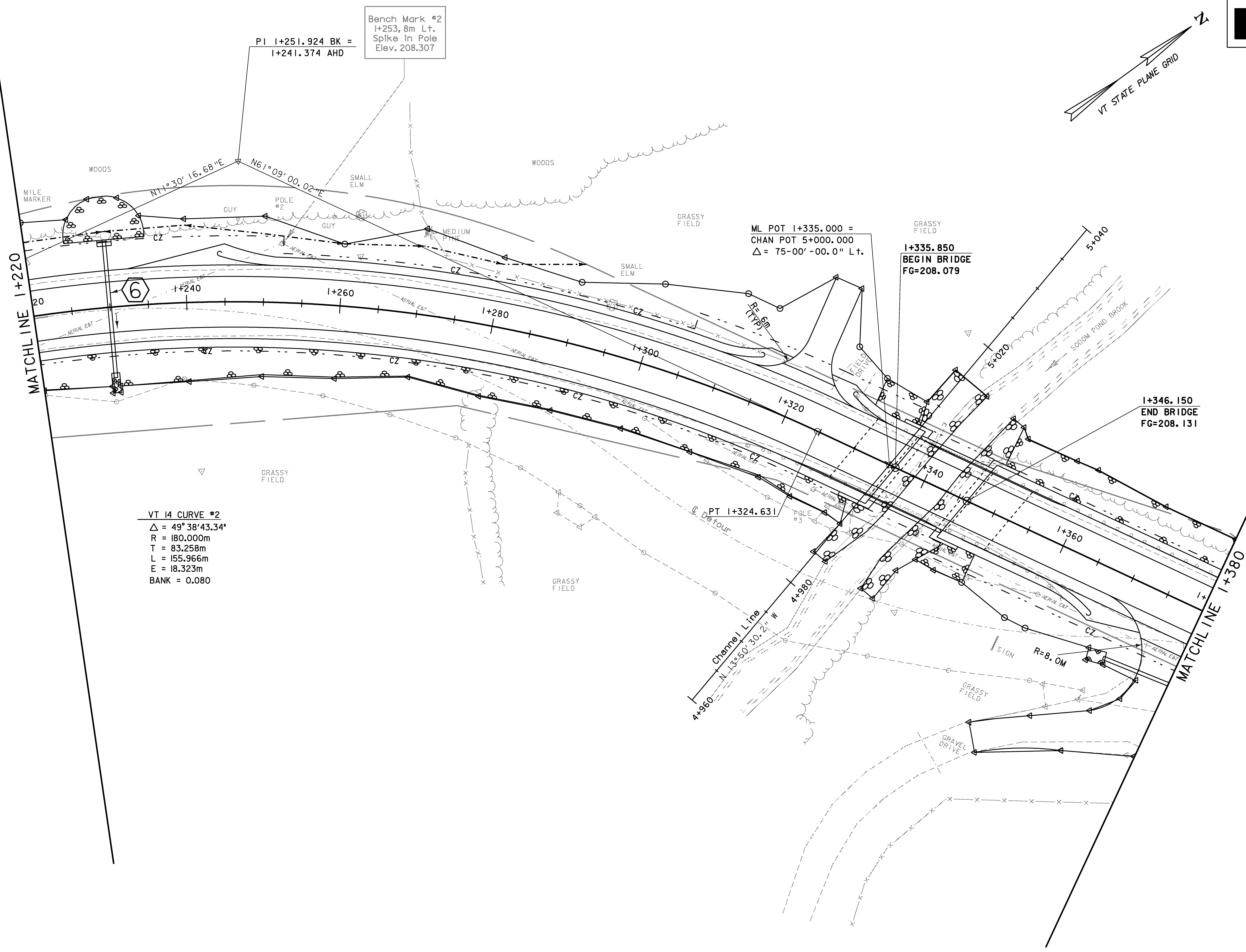
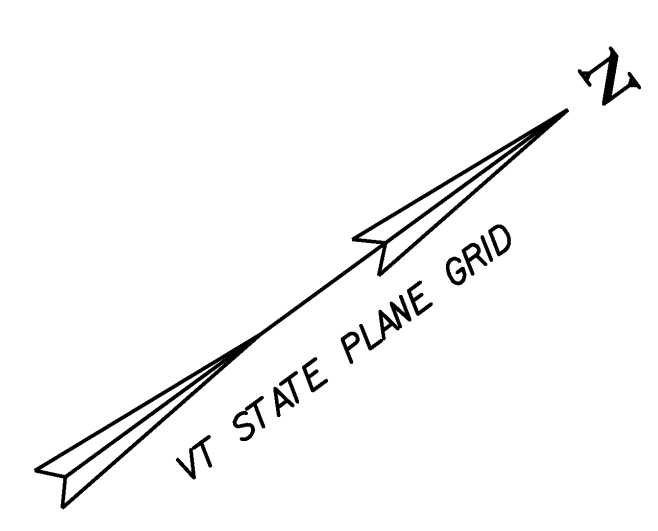
VTH CURVE I
 $\Delta = 35^{\circ}29'49.49''$
 $R = 170.000m$
 $T = 54.959m$
 $L = 91.902m$
 $C = 8.429m$



- ① EXISTING CULVERT - DO NOT DISTURB
- ② STA 1+126.1 T SPECIAL DITCH W/ STONE FILL, TYPE I
- ③ STA 1+124.0 RT - 1+128.1 LT NEW 800 x 180 OPTION PIPE W/ NEW 1.2 x 2.4 GRATES @ 1.2 x 2.4 STONE FILL PAD @ DILET - TYPE II STONE
- ④ STA 1+180.0 LT - RT, NEW 450 x 150 OPTION PIPE W/ NEW CONCRETE HEADWALL @ INLET NEW INLET DITCH WITH STONE FILL TYPE NEW 1.0 x 2.0 STONE FILL PAD @ DILET - TYPE STONE
- ⑤ STA 1+207.7 EXIST' NG CULVERT - ~~REMOVE AND BELIEVER~~



DRAINAGE SHEET #1			
PROJECT NAME:	EAST MONTPELER		
PROJECT NUMBER:	STP 037-2(9)		
FILE NAME:	28f200\mtr\stf200bdr.dgn	PLOT DATE:	4-JUL-2009
PROJECT LEADER:	K. HIGGINS	DRAWN BY:	R. PELLETT
DPS CHECKD BY:	J. LACROIX	CHECKED BY:	J. LACROIX
sf200bdr.l		SHP:	18 00 07



Bench Mark #2
1+253, 8m Lt.
Spike In Pole
Elev. 208.307

PI 1+251.924 BK =
1+241.374 AHD

ML POT 1+335.000 =
CHAN POT 5+000.000
 $\Delta = 75-00' -00.0''$ L+

1+335.850
BEGIN BRIDGE
FG=208.079

1+346.150
END BRIDGE
FG=208.131

VT 14 CURVE #2
 $\Delta = 49^\circ 38' 43.34''$
R = 180.000m
T = 83.258m
L = 155.966m
E = 18.323m
BANK = 0.080

PT 1+324.631

Charme I L. line
N 13° 50' 30.2" W

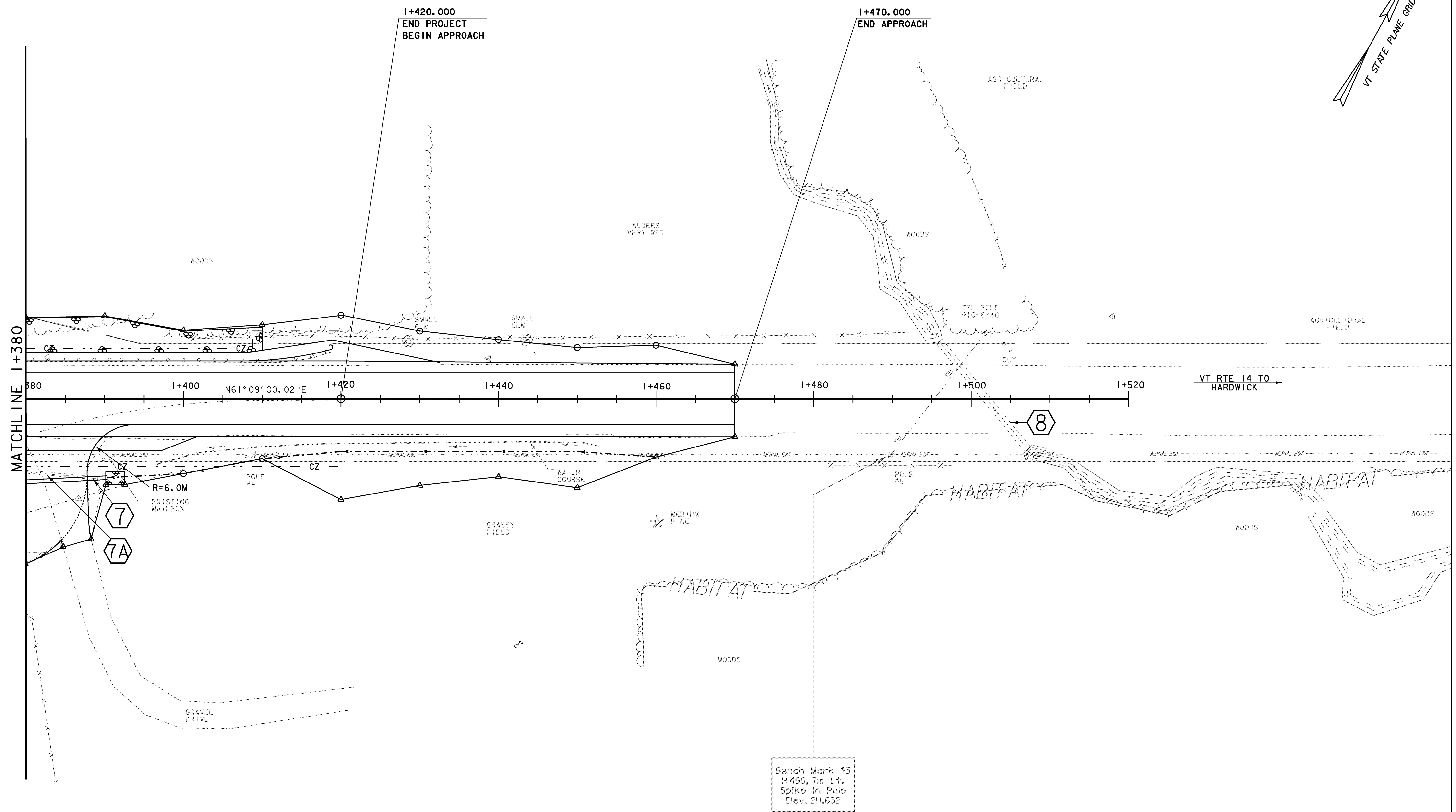
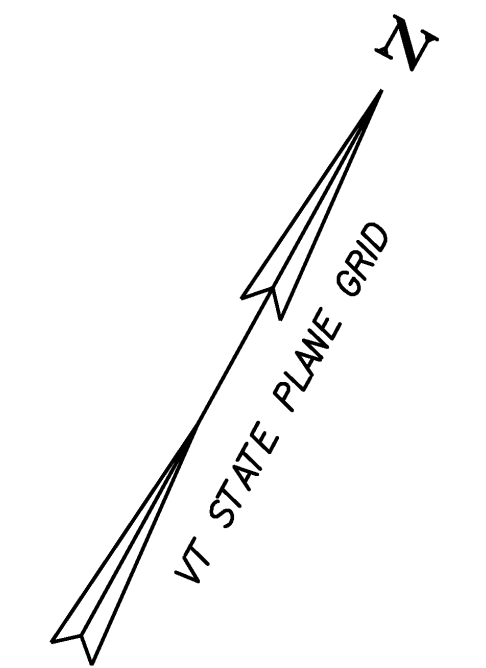
R=8.0M

6 STA 1+230.0 LT.- RT.
NEW 450 x 18M OPTION PIPE W/ NEW CONCRETE HEADWALL @ INLET
NEW INLET DITCH W/ STONE FILL, TYPE I
NEW 1.0 X 2.0 STONE PAD @ OUTLET - STONE FILL, TYPE I



DRAINAGE SHEET #2

PROJECT NAME:	EAST MONTPELIER	PLOT DATE:	14-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	R. PELLETT
FILE NAME:	78f200\str\sf200bdr.dgn	CHECKED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	SHEET	20 OF 67
DESIGNED BY:	J. LACROIX		
sf200dr.21			



Bench Mark #3
 1+490, 7m Lt.
 Spike In Pole
 Elev. 211.632

- 7 STA 1+380.6 RT.
 NEW 450 X 20.0M OPTION PIPE W/ END SECTION @ INLET W/ STONE PAD, TYPE I STONE FILL
 NEW 1.0 X 2.0 OUTLET DITCH W/ STONE FILL PAD, TYPE I STONE FILL
- 7A REMOVE EXISTING
- 8 EXISTING CULVERT - DO NOT DISTURB

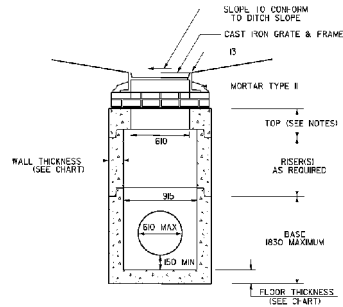


DRAINAGE SHEET #3

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: R. PELLETT
FILE NAME: 78f200\str\srf200bdr.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 21 OF 67
DESIGNED BY: J. LACROIX	
sf200dr3.1	

SIZING CHART

DIAMETER	WALL THICKNESS	FLOOR THICKNESS
1220 OR SMALLER	130	150
1520	150	200
1830	175	200
2130	200	250
2440	230	250



PRECAST DROP INLET IN DITCH

N. T. S.

*X - SECTIONS CALL FOR A 1.2 X 1.8 PRECI

NOTES

1. ALL PRECAST CONCRETE DROP INLETS AND CATCH BASINS SHALL BE DESIGNED AND MANUFACTURED IN ACCORDANCE WITH SUBSECTION 705.24.
2. THE CONTRACTOR IS RESPONSIBLE FOR VERIFYING ALL INVERT ELEVATIONS, PIPE SIZES AND LOCATIONS SHOWN PRIOR TO ORDERING THE PRECAST COMPONENTS.
3. SEE STANDARD D-16 FOR CAST IRON FRAME AND GRATE DETAILS.
4. THE TOP SECTIONS MAY BE EITHER THE FLAT TOPS AS SHOWN OR CONE SECTIONS. IF CONE SECTIONS ARE USED THEY MAY EITHER BE CONCENTRIC OR ECCENTRIC. PIPES ARE NOT PERMITTED TO ENTER CONE SECTIONS.
5. PRECAST SECTIONS SHALL HAVE A TONGUE AND GROOVE JOINT 100 mm HIGH AT AN ANGLE OF 11 DEGREES CENTERED IN THE WIDTH OF THE JOINT. ALL SECTIONS SHALL BE ASSEMBLED USING AN APPROVED FIXTURE SEALANT.
6. ALL SECTIONS WITH MULTIPLE PIPES SHALL HAVE A MINIMUM OF 760 CF OUTSIDE SURFACE BETWEEN HOLES. NO MORE THAN 15% OF A HORIZONTAL CROSS SECTION SHALL BE HOLES. HOLES SHALL BE NO CLOSER THAN 75 TO A JOINT.

PRECAST DROP INLET

PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	14-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	R. PELLET
FILE NAME:	7812200910111714F03D17111.dgn	DESIGNED BY:	T. FILLBACH
PROJECT LEADER:	G. HIGINS	CHECKED BY:	J. LACROIX
DESIGNED BY:	T. FILLBACH	PRECAST DROP INLET	SHEET 22 OF 67

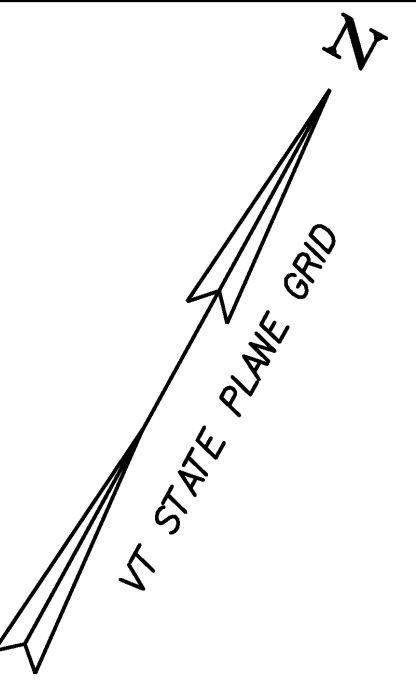
DRAINAGE DETAIL SHEET



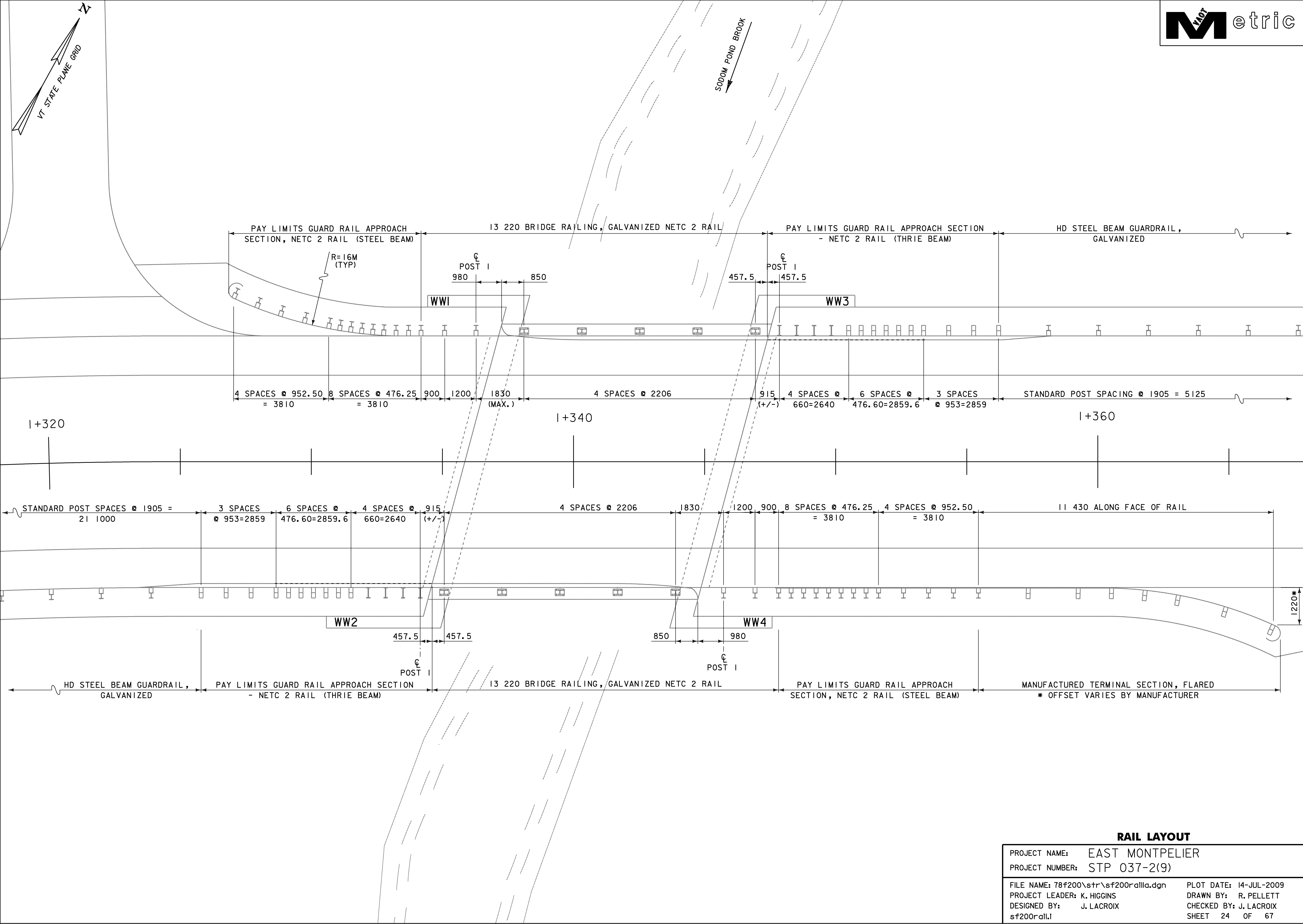
STATION km + m	STATION km + m	POS.	ASKEW no. deg.	INLET/OUTLET TYPE		DITCH		PIPE ARCH			PIPE					ALLOWABLE OPTIONS							PIPE ELBOW no. deg.	ES ea	CB ea	P C R C D I	DEPTH DI mm	CONC CLASS B m ³	REINF STEEL kg	DI GRATE type	CHAN ELEV ea	CRM m ³	TRENCH EXCAVATION		COMM EXC m ³	UNC CHAN EXC m ³	STRUCT EXCAV m ³	GRAN BK FILL STRUCT m ³	GRAN BORR m ³	EROS MATT m ²	STONE FILL		MARKER POSTS		GEO- TEXTILE m ²	CULVERT KEY NUMBER	REMARKS
				INLET	OUTLET	IN	OUT	SPAN mm	RISE mm	L m	D mm	L m	PCCSP mm	CAAP mm	RCP CL mm	CSP mm	CPEP SL mm	PCCSP PI mm	EARTH m ³	ROCK m ³	LT ea	RT ea											type														
1+073.0		CL																																			1	Existing culvert - Do not Disturb									
1+128.1		LT			Ditch		x																													2	Inlet ditch with Stone Fill, type I										
1+124.8	1+128.1	RT-LT			PCRCDI	Stone				600	18		x	x			x				x	1.8			2-B											3	1.2 x 1.8 PCRCDI with 2 type B grates										
1+180.0		LT-RT			Hdwall	Stone	x			450	16		x	x			x								1.6	170										4	Concrete Headwall @ inlet & Stone pad @ Outlet										
1+207.7		CL																																	5	Existing culvert - REMOVE AND SALVAGE											
1+230.0		LT-RT			Hdwall	Stone				450	18		x	x			x								1.6	170										6	Concrete Headwall @ Inlet & Stone Pad @ Outlet										
1+380.6		RT			ES	Stone				450	20		x	x			x	x																		7	End Section @ Inlet & Stone Pad @ Outlet										
1+386.0		RT																																		7A	Existing Culvert - REMOVE AND DISPOSE										
1+507.0	1+496.0	RT-LT																																		8	Existing Culvert - Do Not Disturb										
									TOTALS	600	18																																				
									TOTALS	450	54																																				

DRAINAGE DETAIL SHEET

PROJECT NAME:	EAST MONTEPELIER	PLOT DATE:	14-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	R. PELLETT
FILE NAME:	/78f200/str/78f200 drn.xl	CHECKED BY:	G. LaROCHE
PROJECT LEADER:	K. HIGGINS	SHEET	23 OF 67
DESIGNED BY:	G. LaROCHE		

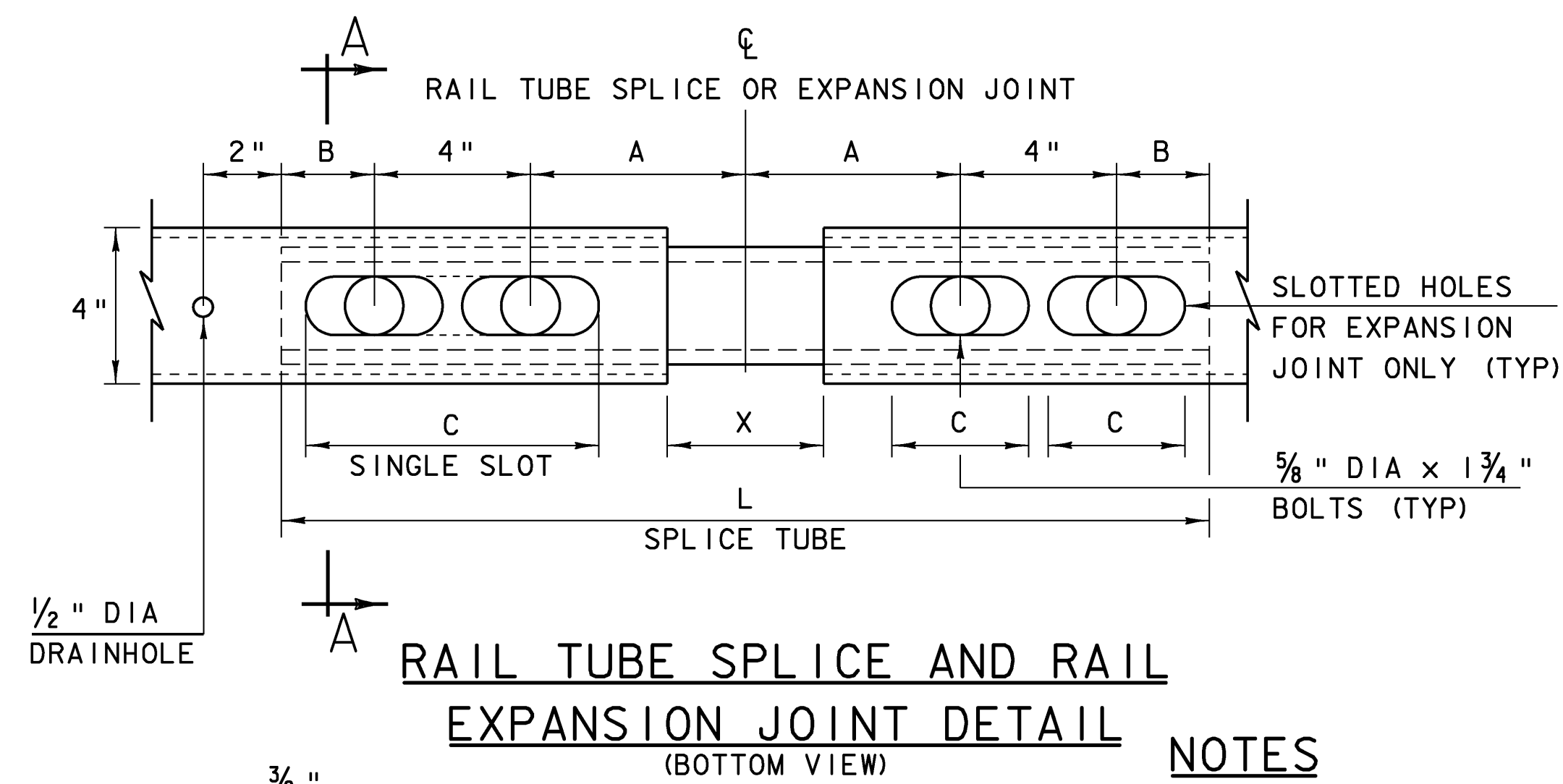
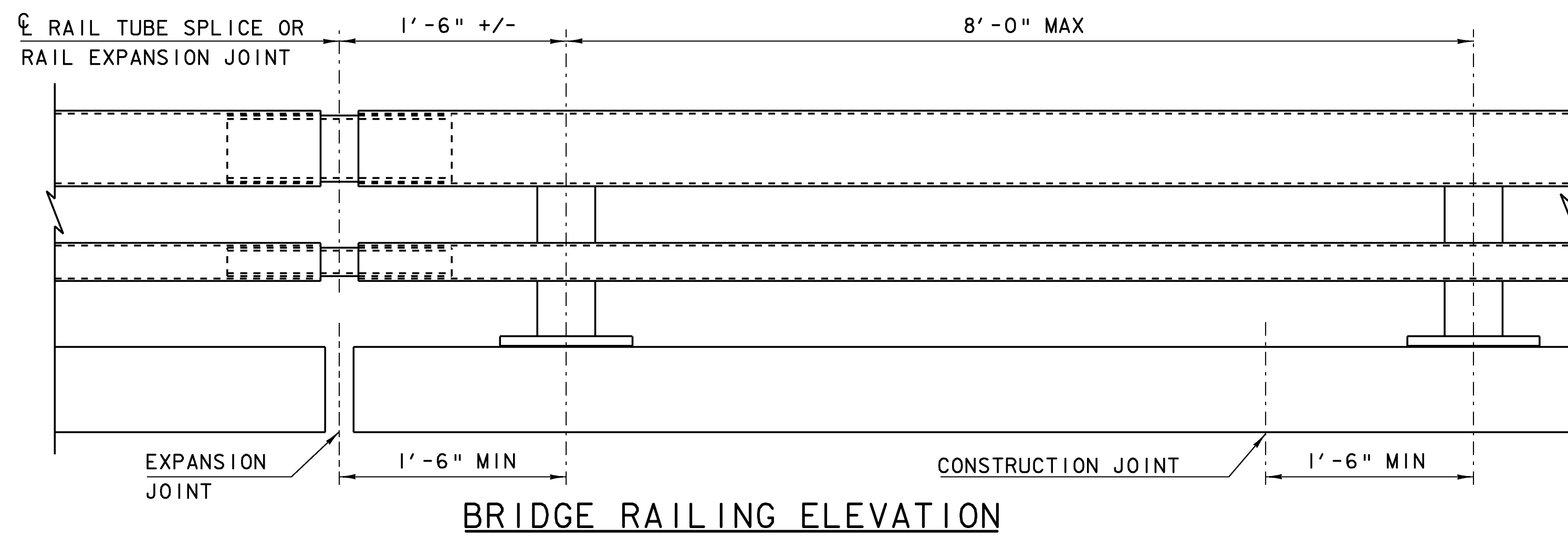


SODOM POND BROOK



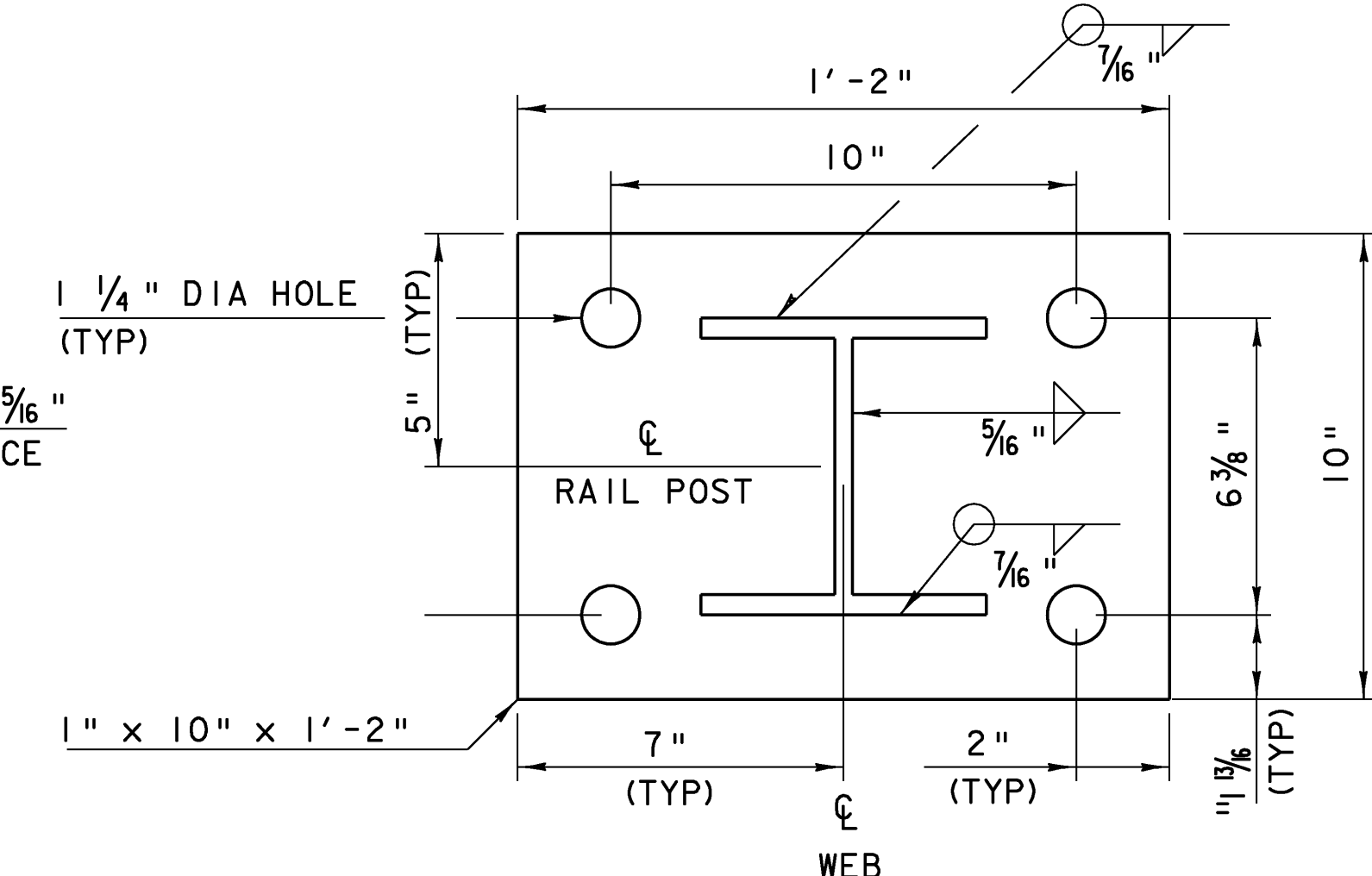
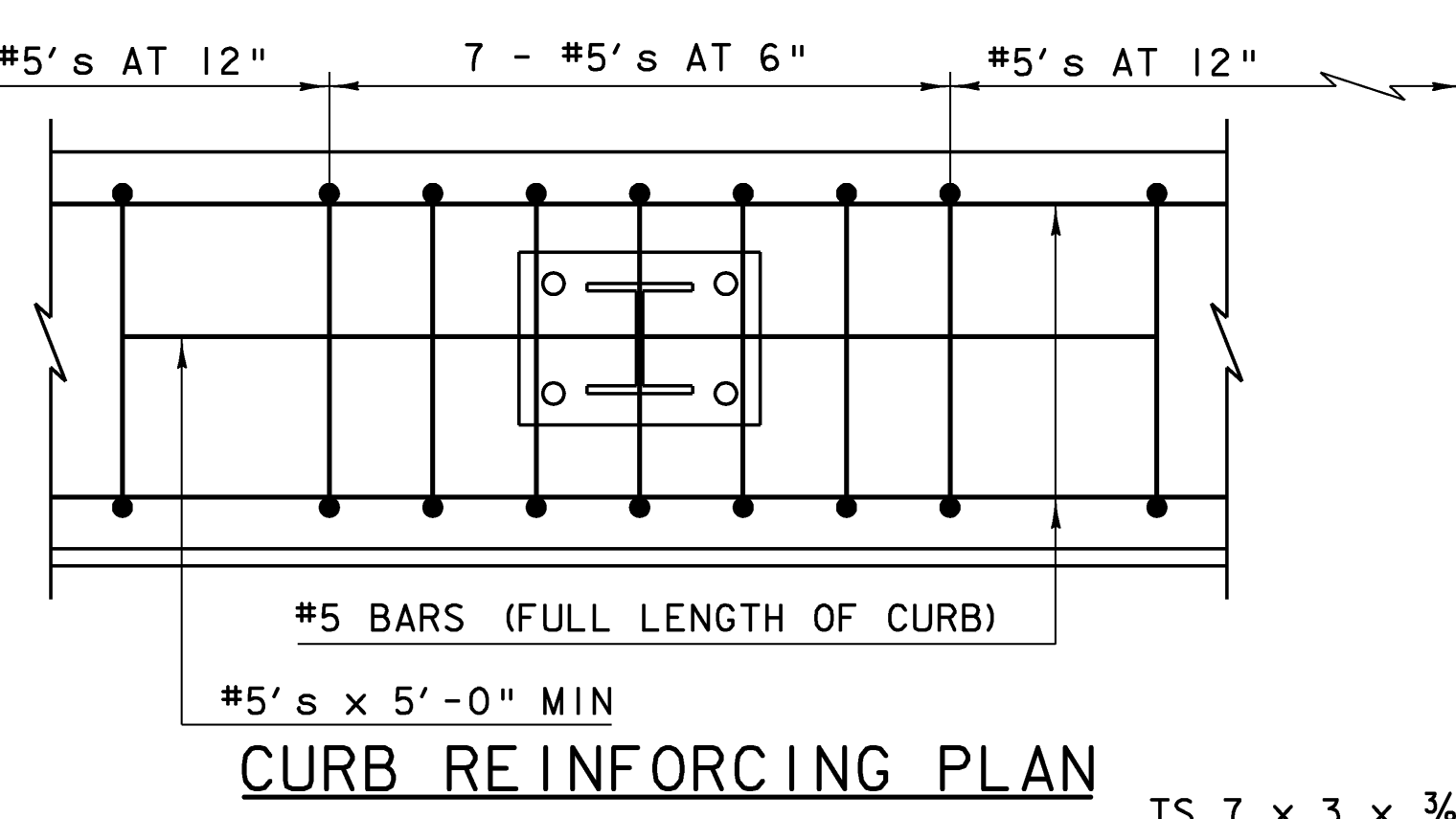
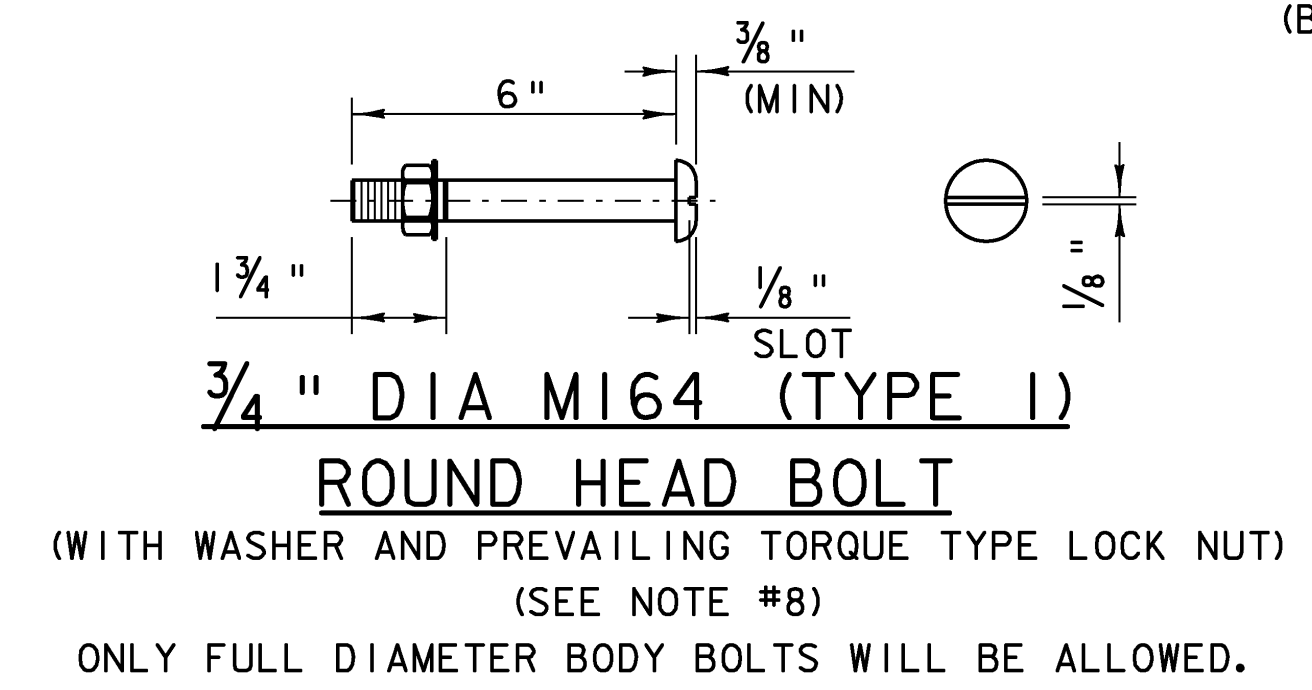
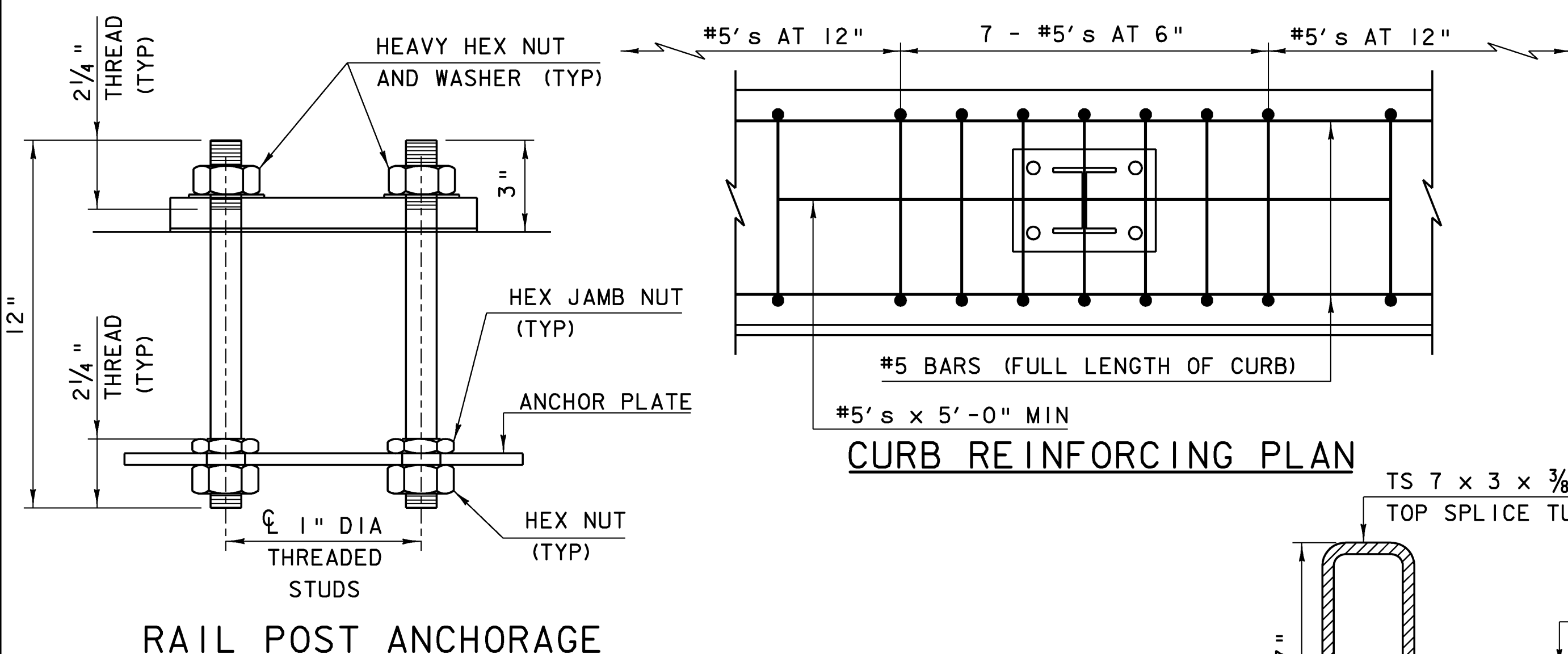
RAIL LAYOUT

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: R. PELLETT
FILE NAME: 78f200\str\s200raila.dgn	CHECKED BY: J. LACROIX
DESIGNED BY: J. LACROIX	SHEET 24 OF 67
sf200rail	



SPLICE TABLE					
T	A	B	C	L	X
N/A	4"	2"	--	20"	3/4"
EXPANSION JOINT TABLE					
<4"	4"	2"	2 1/2"	20"	2 1/2"
>4" <6 1/2"	5 1/2"	2 3/8"	3 1/2"	23 3/4"	4"
>6 1/2" <9"	6 1/2"	3 3/8"	9"*	27 3/4"	5"
>9" <13"	8 1/2"	4 3/8"	11"*	33 3/4"	7"

T = TOTAL MOVEMENT AT RAIL EXPANSION JOINT AS SHOWN IN THE CONTRACT PLANS. SEE NOTE 6.
 * = SINGLE SLOT

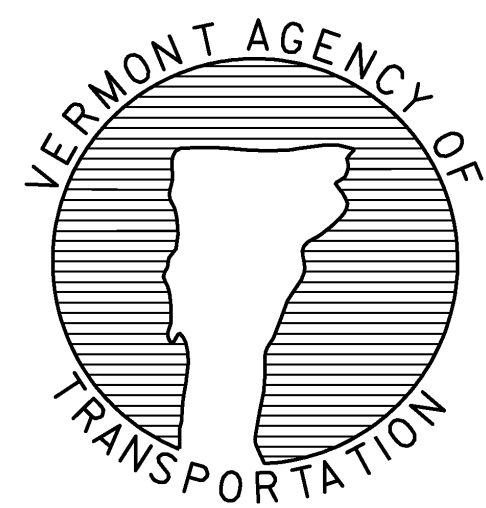
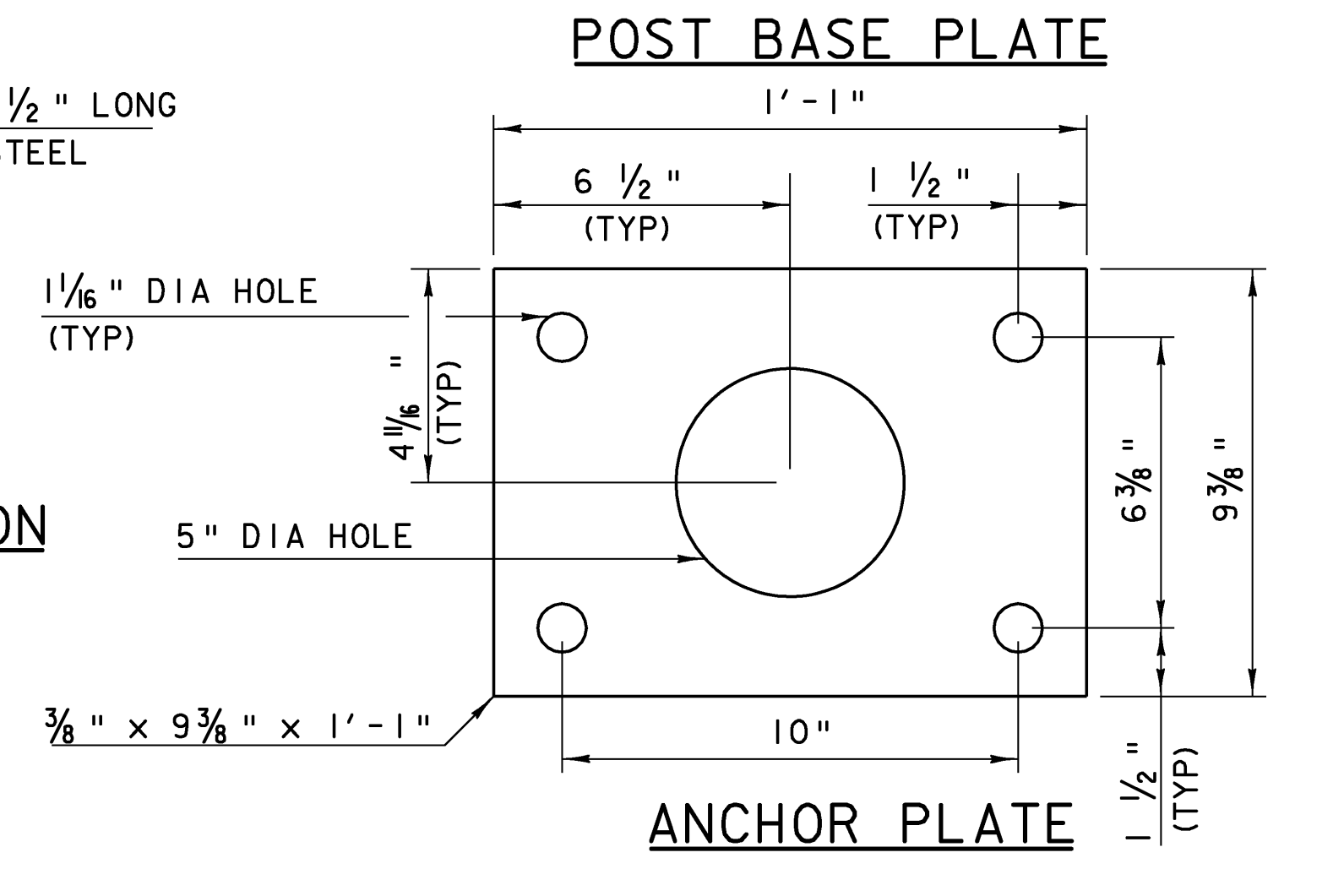
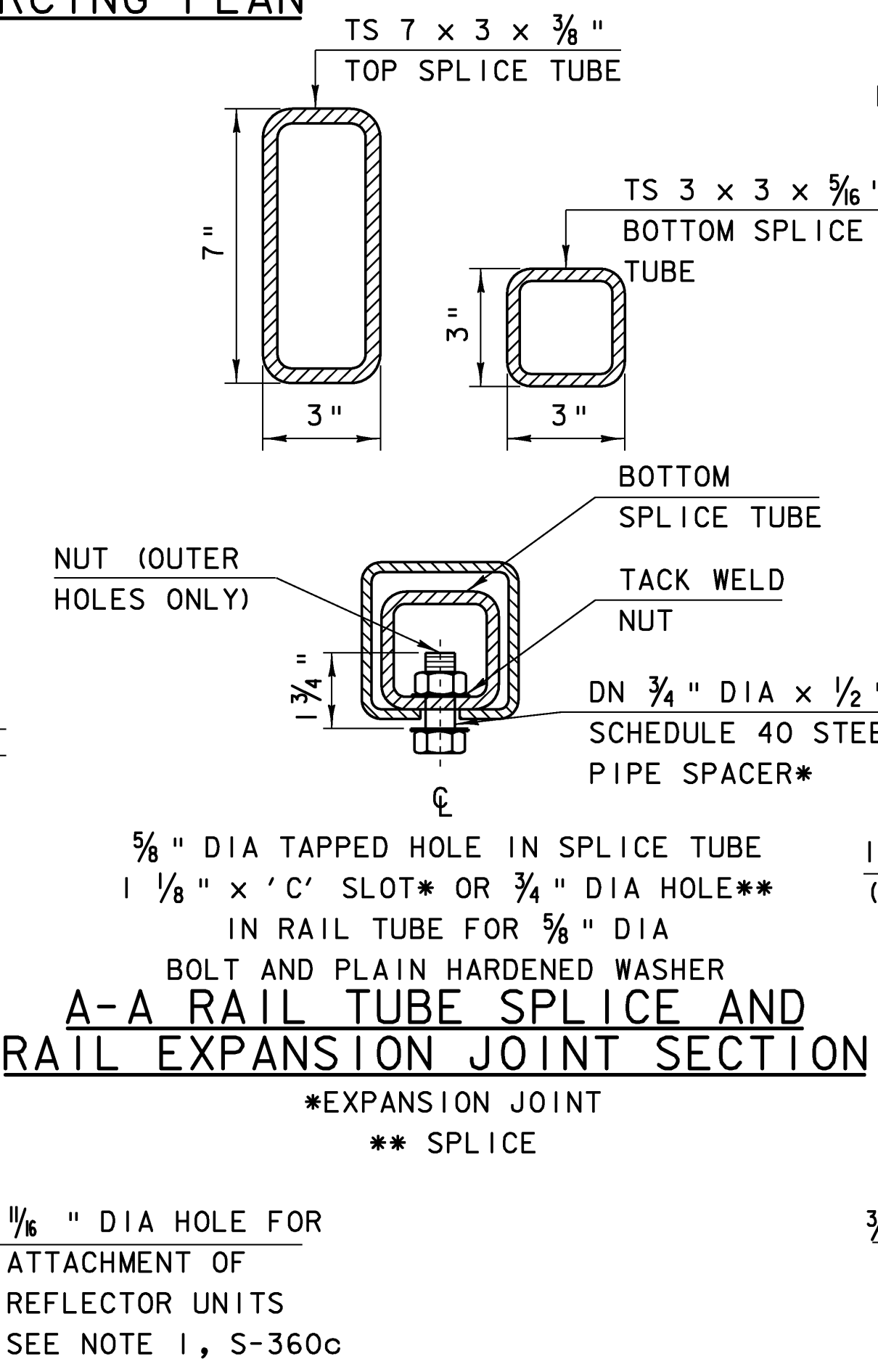
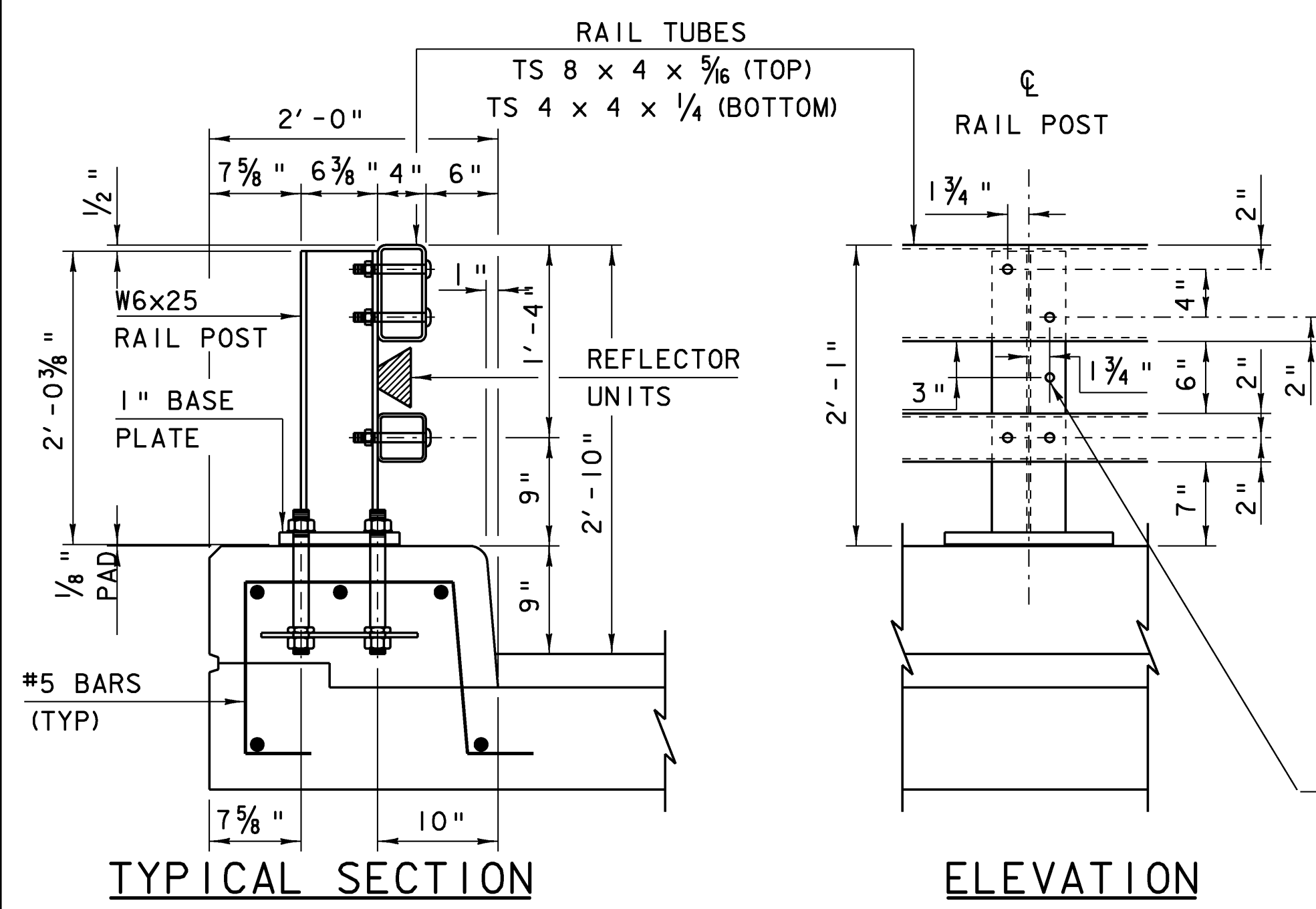


NOTES

- ALL WORK AND MATERIALS SHALL CONFORM TO SECTION 525.
- RAILING MATERIAL SHALL MEET THE REQUIREMENTS OF SECTION 732.
- ALL EXPOSED CUT OR SHEARED EDGES SHALL BE ROUNDED TO A 1/16" RADIUS AND BE FREE OF BURRS.
- RAIL POSTS SHALL BE SET NORMAL TO GRADE.
- SECTIONS OF RAIL TUBE SHALL BE ATTACHED TO A MINIMUM OF TWO BRIDGE RAIL POSTS AND PREFERABLY TO AT LEAST FOUR POSTS.
- RAIL TUBE EXPANSION JOINTS SHALL BE PROVIDED IN ANY RAIL BAY SPANNING THE END OF AN INTEGRAL ABUTMENT BRIDGE AND AT ALL SUPERSTRUCTURE EXPANSION JOINTS. EXPANSION JOINT WIDTH SHALL BE "X" AT 45°F AND WILL BE ADJUSTED IN THE FIELD BY THE ENGINEER FOR OTHER TEMPERATURES.
- RAIL POSTS ANCHORING NUTS SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ONE-EIGHTH TURN.
- RAIL TUBES SHALL BE ATTACHED USING 3/4" FULL DIAMETER BODY AASHTO M164 (TYPE 1) ROUND HEAD BOLTS INSERTED THROUGH THE FACE OF THE TUBE. HOLES IN POSTS SHALL BE 1/16" LARGER THAN THE BOLT SIZE.
- HOLES IN RAILS FOR RAIL TUBE ATTACHMENT MAY BE FIELD-DRILLED. HOLES SHALL BE COATED WITH AN APPROVED ZINC-RICH PAINT PRIOR TO ERECTION.
- IF THERE IS A CONFLICT BETWEEN THESE STANDARD DETAILS AND THE DESIGN, THE REQUIREMENTS OF THE DESIGN DRAWINGS SHALL BE FOLLOWED.
- ANY BENDING OF RAIL SHALL BE DONE AT A FABRICATION PLANT, ACCORDING TO A PROCEDURE PROVIDED BY THE FABRICATOR.
- THE FABRICATOR SHALL SUBMIT DRAWINGS INCLUDING WELDING PROCEDURES IN ACCORDANCE WITH SECTION 105.

MATERIALS

1/8" PAD SHALL COMPLY WITH STANDARD SPECIFICATION SUBSECTION 731.01 OR 731.02.



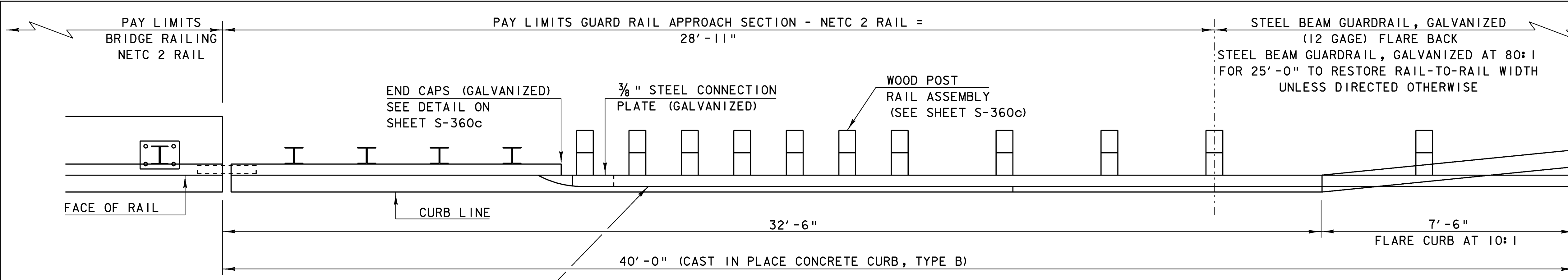
DETAIL
 S-360a

**BRIDGE RAILING,
 GALVANIZED NETC 2 RAIL**

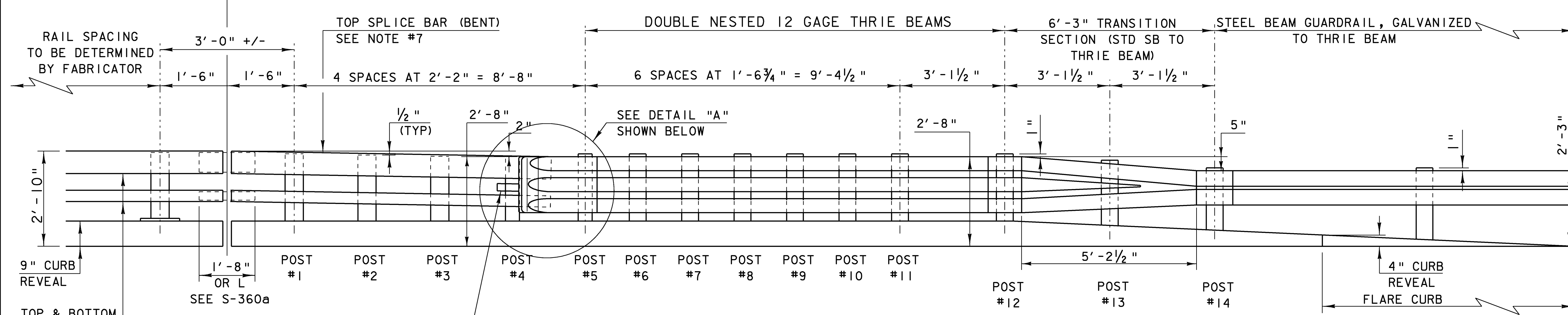
OTHER DETAILS REQUIRED: S-360c

PROJECT NAME: EAST MONTPELIER
 PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\sf200ral.dgn PLOT DATE: 14-JUL-2009
 PROJECT LEADER: K. HIGGINS DRAWN BY: STRUCTURES
 DESIGNED BY: STRUCTURES CHECKED BY: STRUCTURES
 RAIL DETAIL SHEET SHEET 25 OF 67

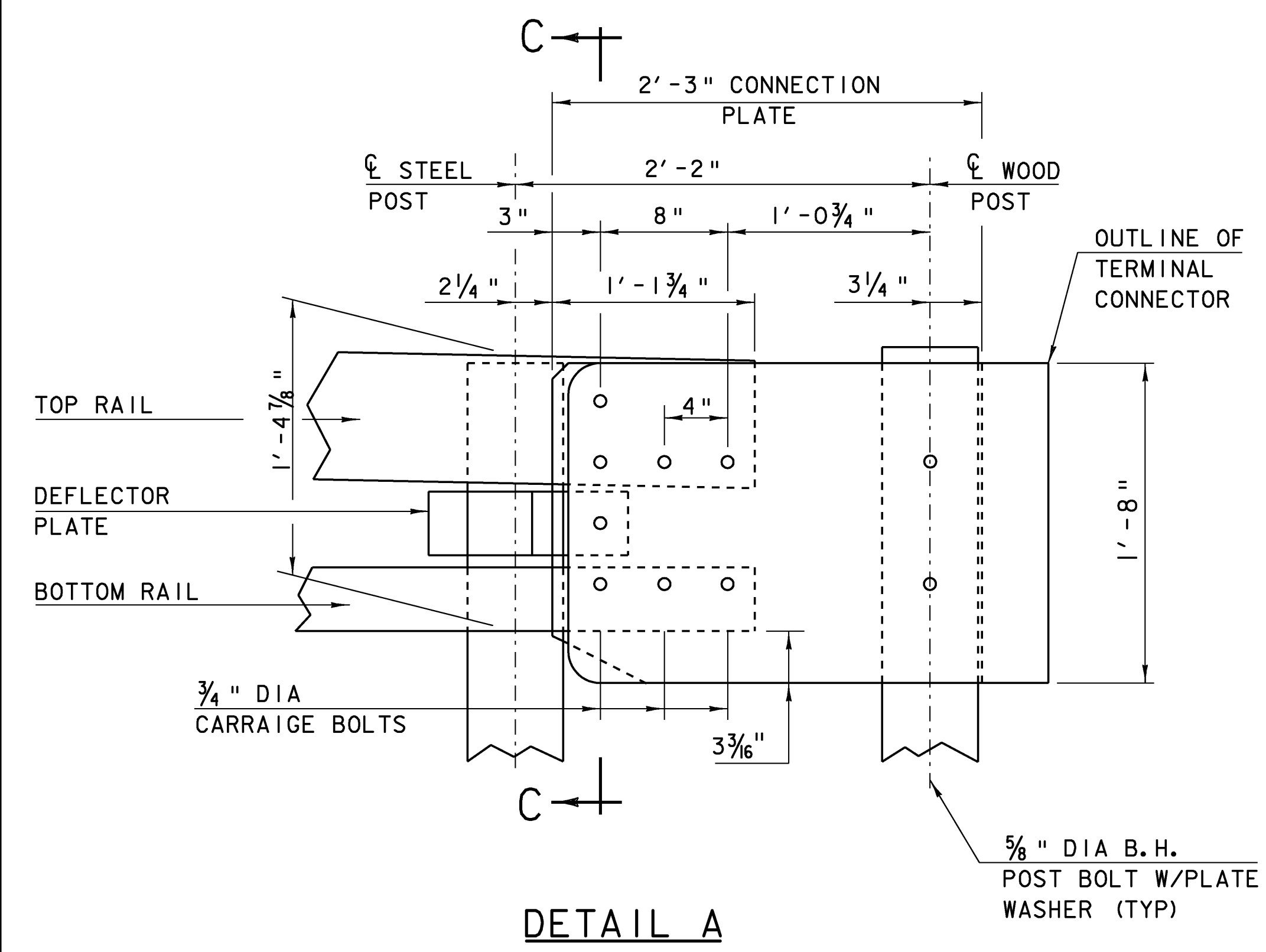


RAILING TRANSITION PLAN

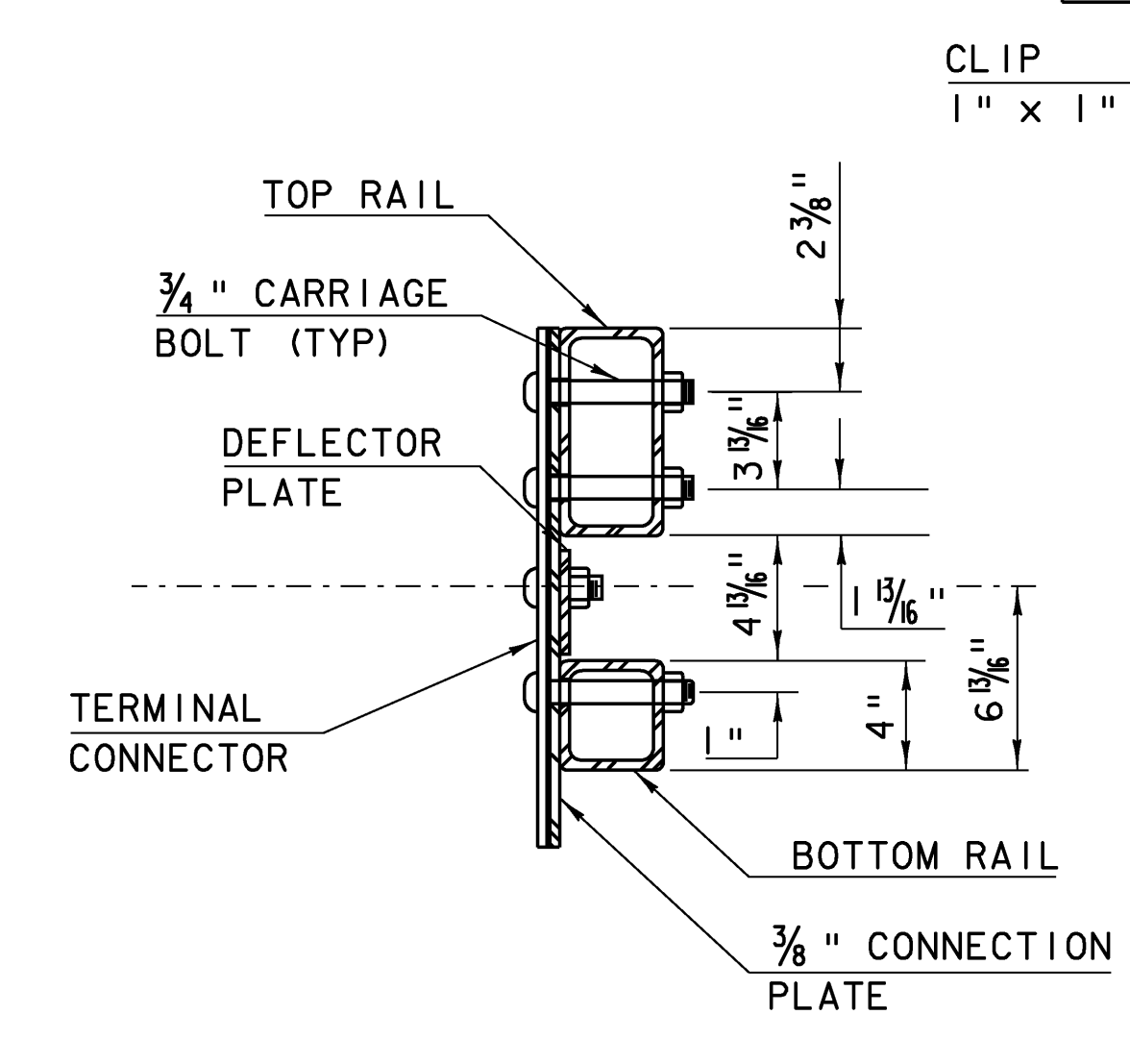


RAILING TRANSITION ELEVATION

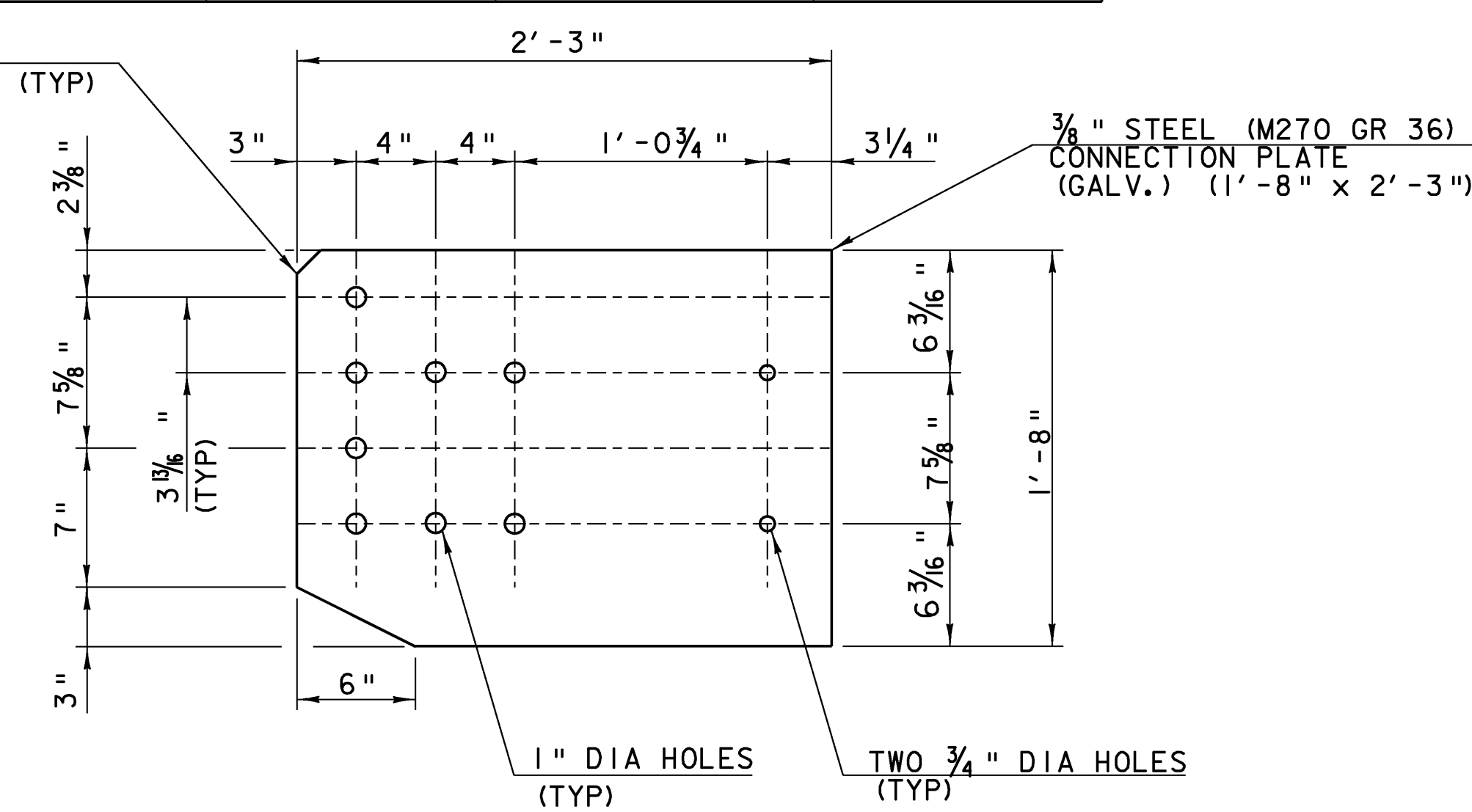
POST NUMBER	RAIL HEIGHT (A)	RAIL SPACING (B)	RAIL HEIGHT (C)
1	2'-9 1/2"	1'-3 3/4"	1'-5 3/4"
2	2'-9"	1'-3 1/2"	1'-5 1/2"
3	2'-8 1/2"	1'-3 3/16"	1'-5 5/16"
4	2'-8"	1'-2 7/8"	1'-5 1/8"



DETAIL A



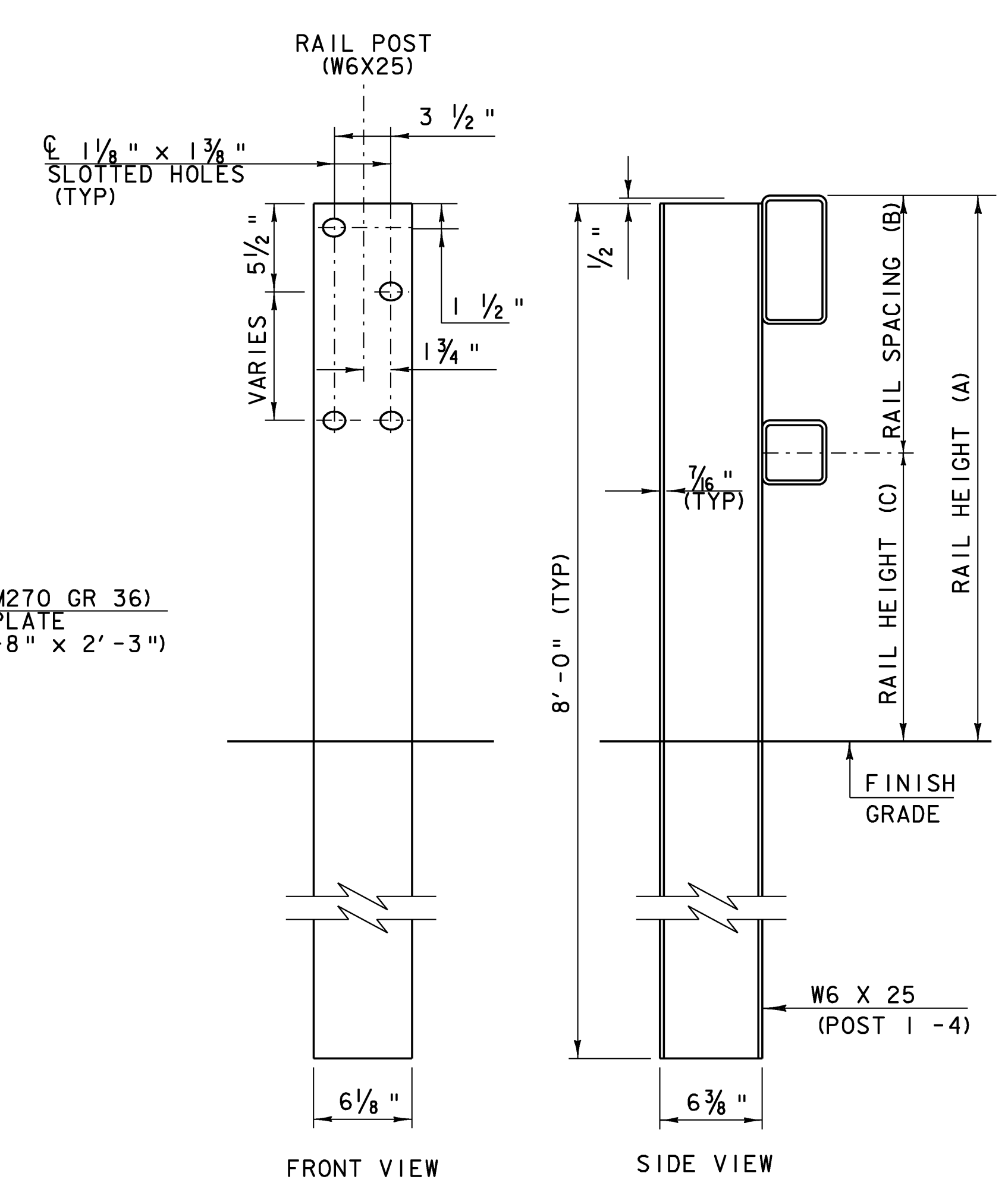
SECTION C-C (CONNECTION PLATE)



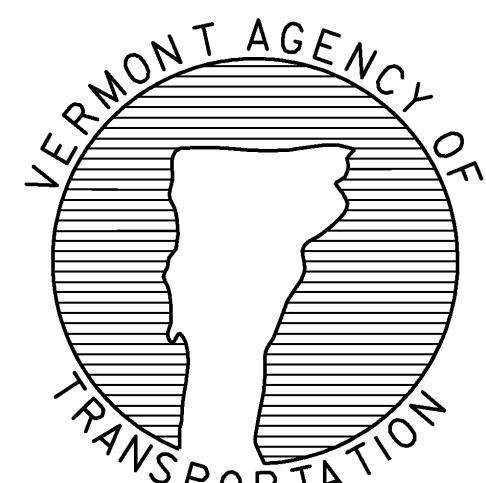
CONNECTION PLATE

NOTES

- REFER TO SHEET S-360a FOR ADDITIONAL DETAILS, NOTES AND MATERIAL SPECIFICATIONS.
- PAYMENT FOR GUARD RAIL APPROACH SECTION - GALVANIZED NETC 2 RAIL (THRIE BEAM) SHALL INCLUDE THE TERMINAL CONNECTOR, THE CONNECTION PLATE, THE DEFLECTOR PLATE, RAIL, POSTS, BLOCKS AND ATTACHMENT HARDWARE.
- RETRO REFLECTIVE MATERIAL SHALL MEET REQUIREMENTS OF SUBSECTION 750.08 AND SHALL BE OF ENCAPSULATED LENS SILVER OR AMBER. AMBER IS TO BE INSTALLED ON THE DRIVER'S LEFT AND SILVER ON THEIR RIGHT.
- ALL APPROACH RAIL SPLICES SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC FLOW.
- TUBE AND STEEL POST MATERIALS, DIMENSION SIZES AND NOTES SHALL BE THE SAME AS THOSE OF THE BRIDGE RAIL, UNLESS OTHERWISE NOTED.
- APPROACH RAIL BOLTS SHALL BE ASTM A307 GRADE A AND NUTS SHALL BE AASHTO M291 (ASTM A563 GRADE A OR BETTER (GALVANIZED)). WASHERS SHALL BE ASTM F844.
- WELD TOP SPLICE BAR TO FIT BEND. USE COMPLETE PENETRATION WELD (B-U2).
- THE CONCRETE CURB WILL BE PAID FOR AS ITEM 616.28, "CAST-IN-PLACE CONCRETE CURB, TYPE B."



RAIL POST SECTION (POSTS 1-4)



DETAIL S-360b

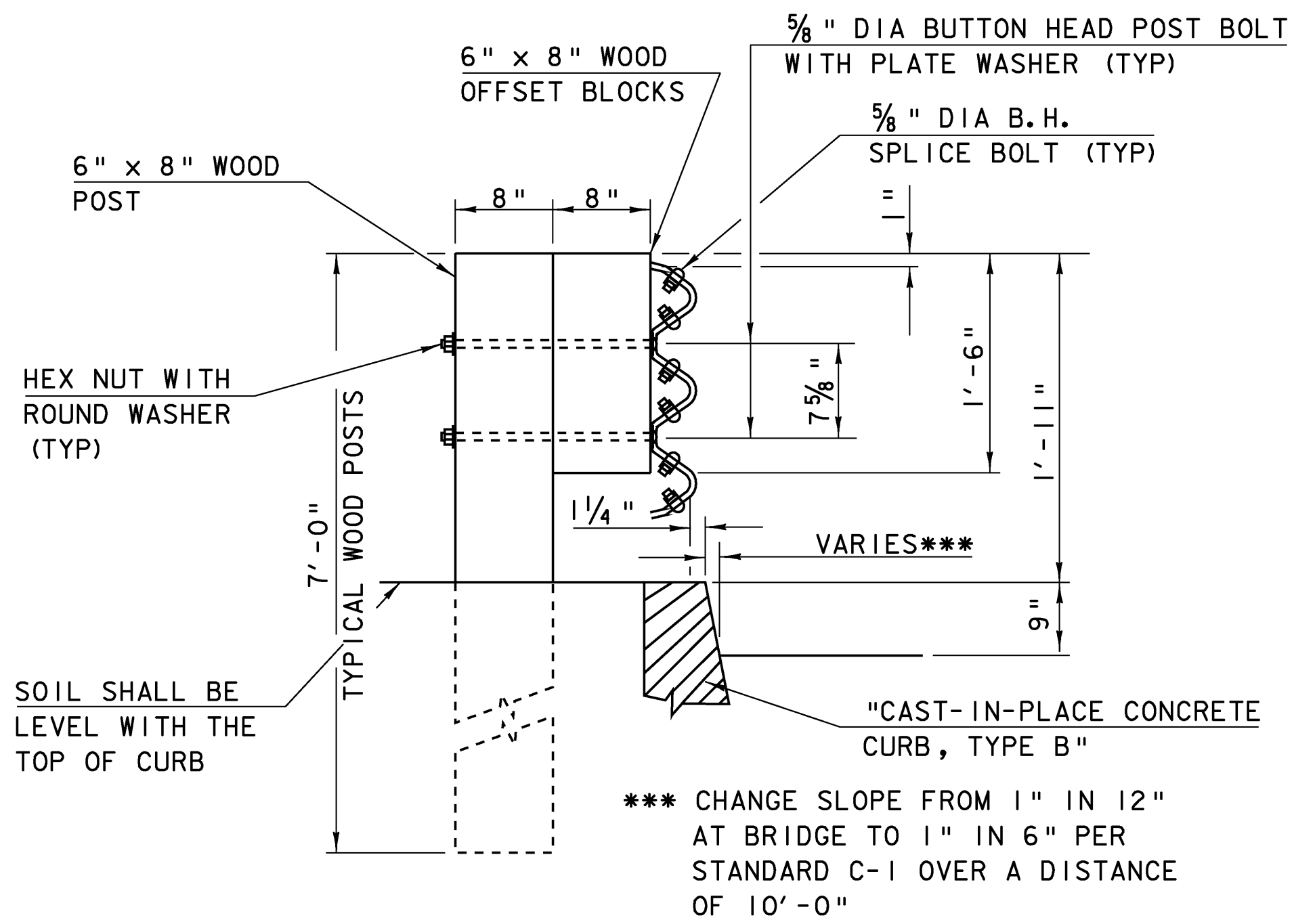
BRIDGE RAILING - NETC 2 RAIL THRIE BEAM APPROACH RAIL

OTHER DETAILS REQUIRED: S-360a, S-360c

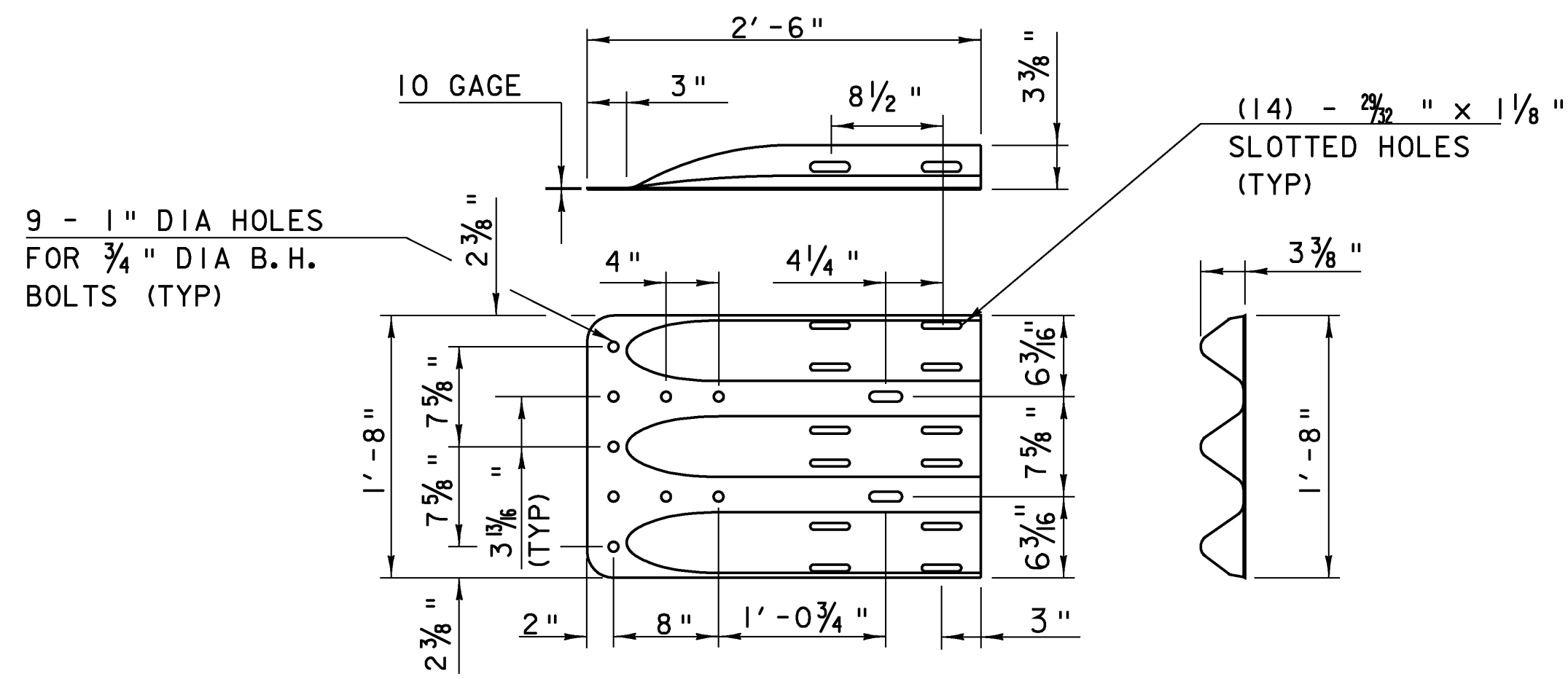
PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\sf200ral.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: STRUCTURES
RAIL DETAIL SHEET

PLOT DATE: 14-JUL-2009
DRAWN BY: STRUCTURES
CHECKED BY: STRUCTURES
SHEET 26 OF 67



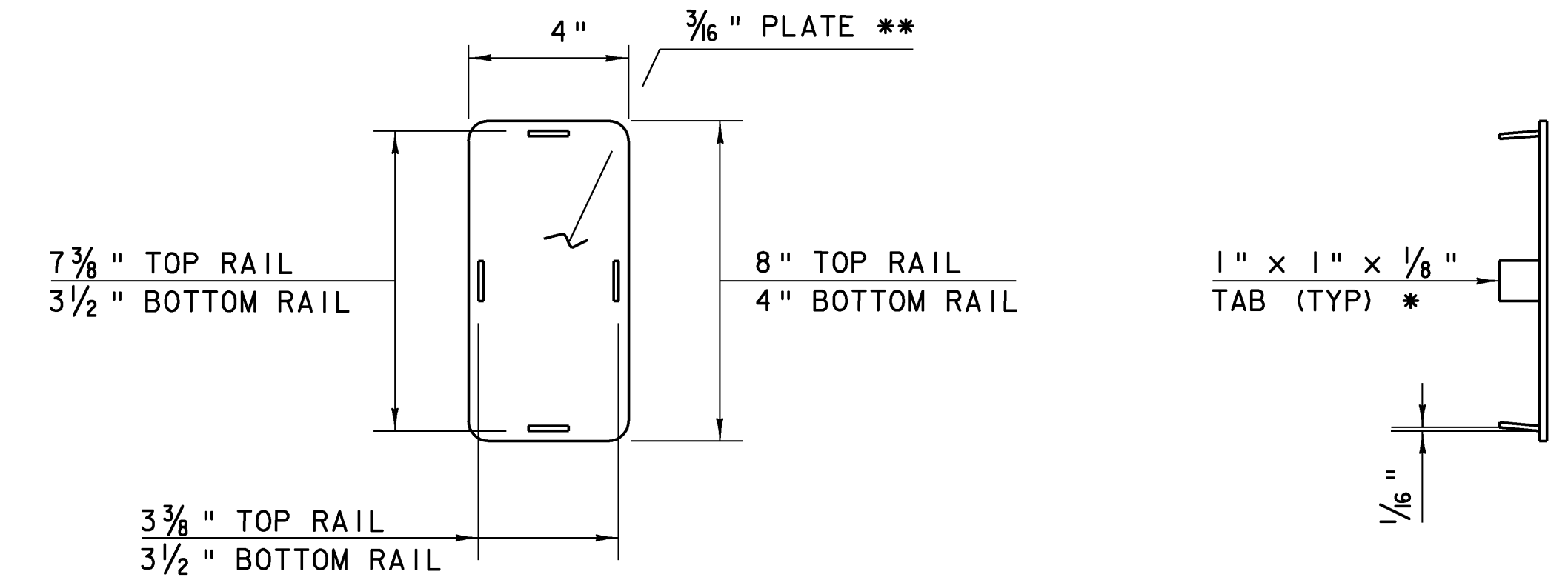
**WOOD POST-RAIL ASSEMBLY
(POSTS 5 - 12)**



**THRIE-BEAM TERMINAL CONNECTOR
(HM-TF-13/RE-67)**

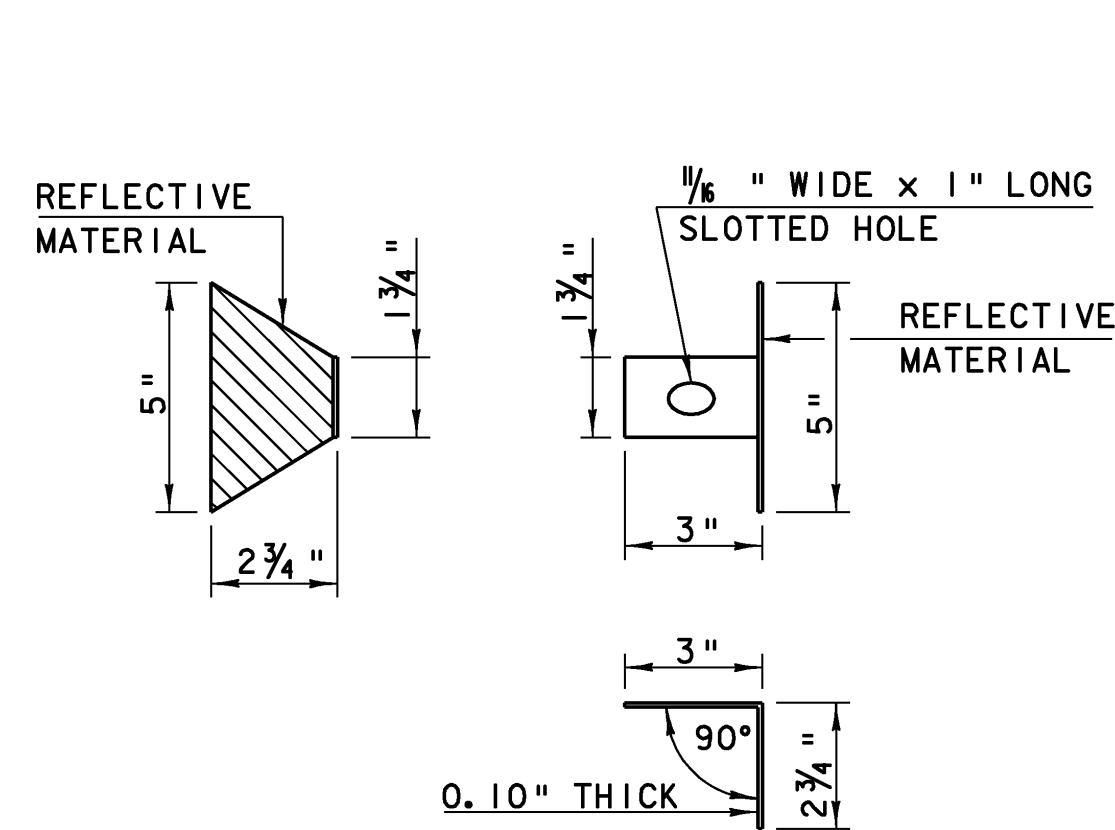
NOTES

1. THE RETRO REFLECTORIZED ALUMINUM DELINEATION IS TO BE ERRECTED EVERY 30' (OR CLOSEST POST) WITH A 5/8" DIAMETER BOLT. DELINEATORS SHALL MEET SPECIFICATION REQUIREMENTS FOR ASTM B209 ALLOY 5052-H32.
2. ON BRIDGES WITH A SIDEWALK, DELINEATORS ARE NOT TO BE INSTALLED ON THE SIDEWALK SIDE OF THE BRIDGE (I.E. DELINEATORS INSTALLED ONLY ON THE CURB SIDE AND ON THE APPROACH ON THE CURB SIDE). PAYMENT SHALL BE INCIDENTAL TO ALL OTHER ITEMS.

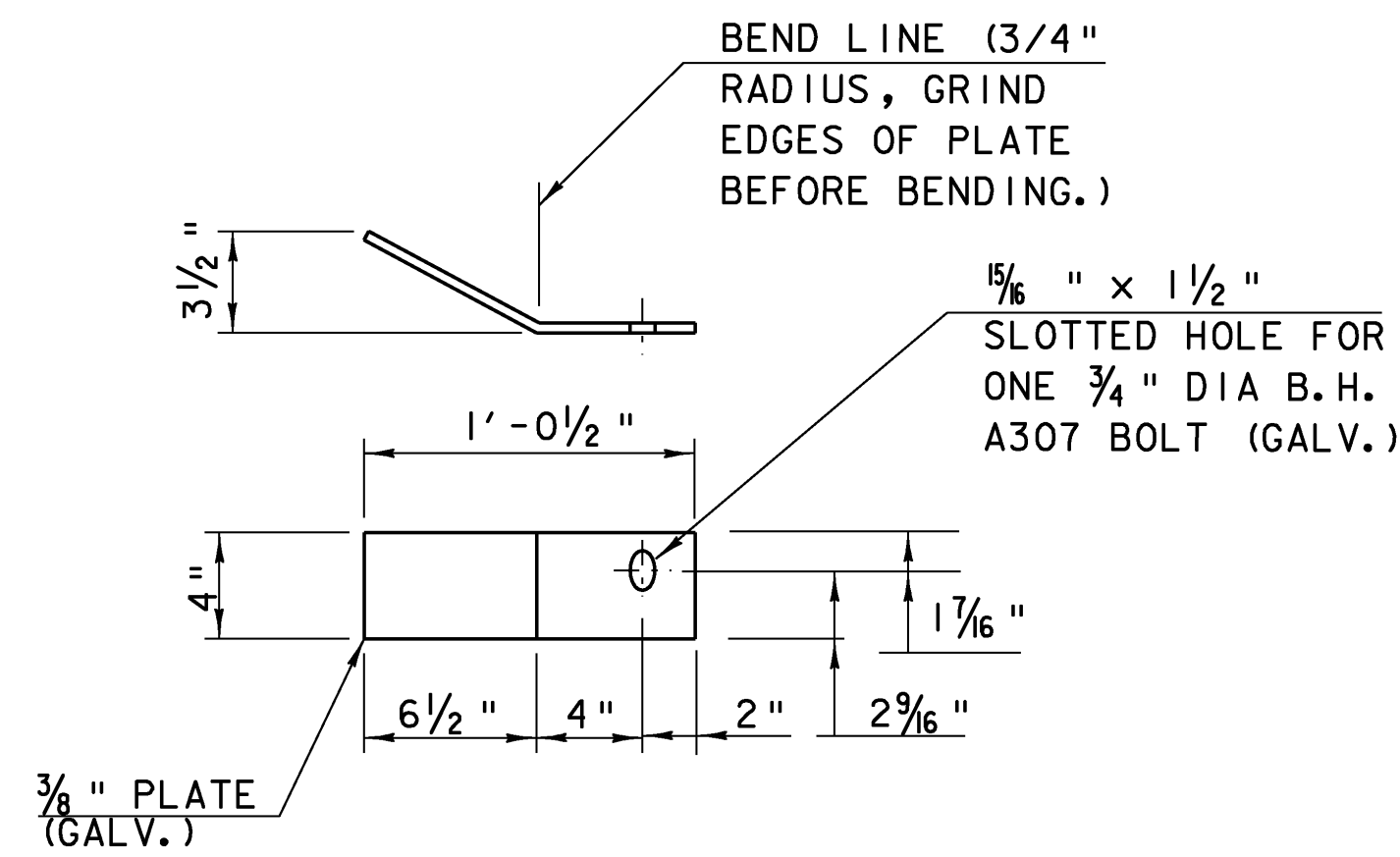


END CAP DETAIL

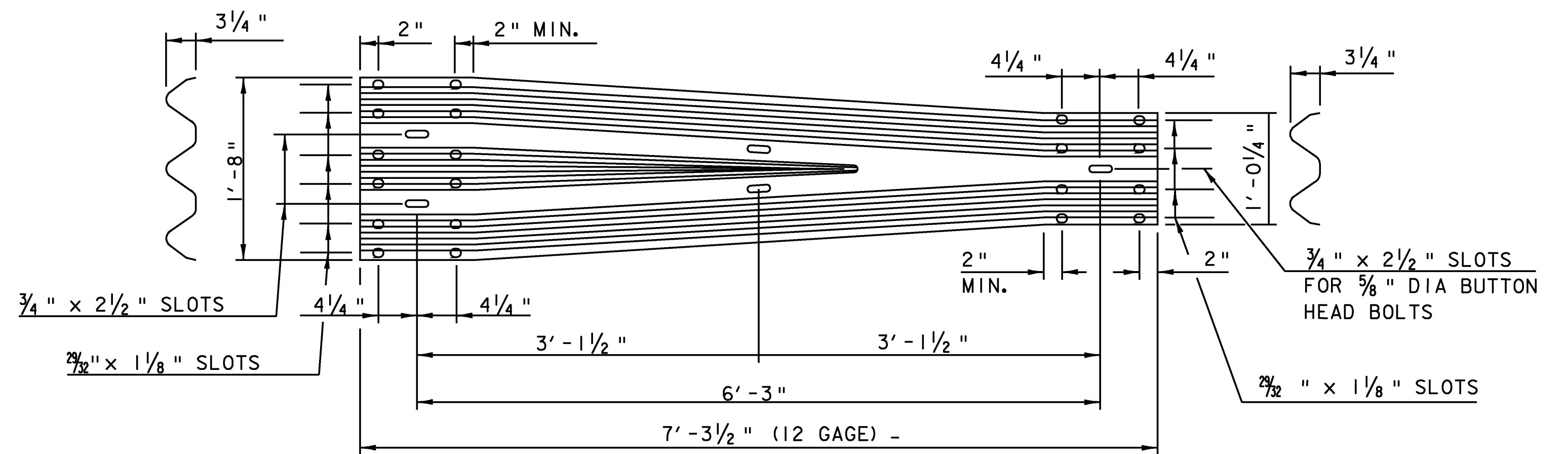
- * WELD TABS TO END CAP PLATE IN TAPERED POSITION SO CAP CAN BE JAMMED INTO END OF RAIL TUBE.
- ** ROUND CORNERS 1/2" RADIUS (TYP)



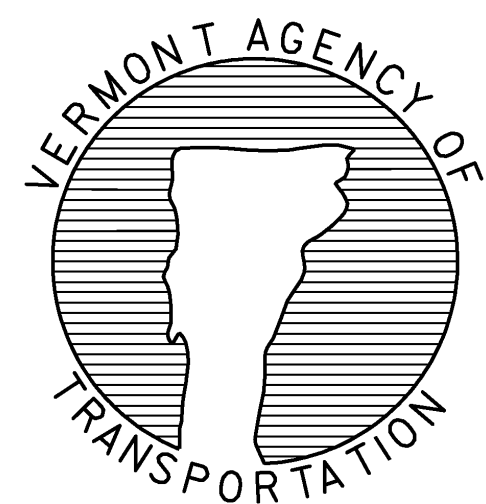
**DELINEATION
DEVICE DETAILS**



**DEFLECTOR
PLATE DETAIL**



**THRIE-BEAM TO STD SB
TRANSITION SECTION
(HM-TF-13/RE-69)**



**DETAIL
S-36 0c**

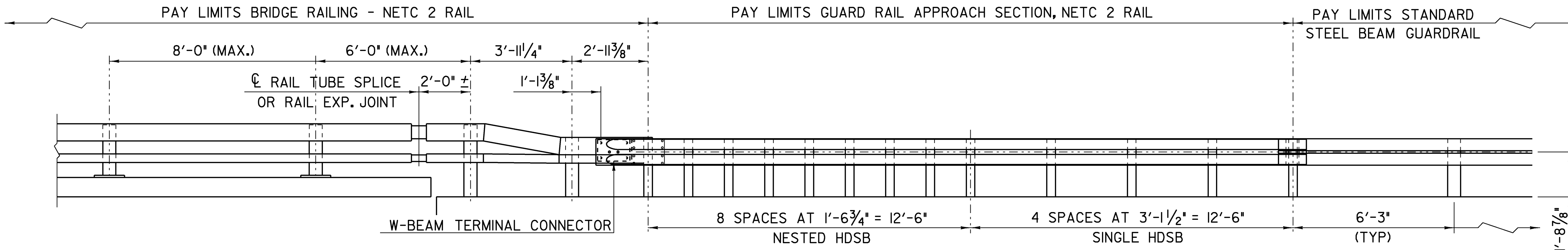
**BRIDGE RAILING - NETC 2 RAIL
THRIE BEAM APPROACH RAIL**

PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\sf200ral.dgn PLOT DATE: 14-JUL-2009
PROJECT LEADER: K. HIGGINS DRAWN BY: STRUCTURES
DESIGNED BY: STRUCTURES CHECKED BY: STRUCTURES
RAIL DETAIL SHEET SHEET 27 OF 67

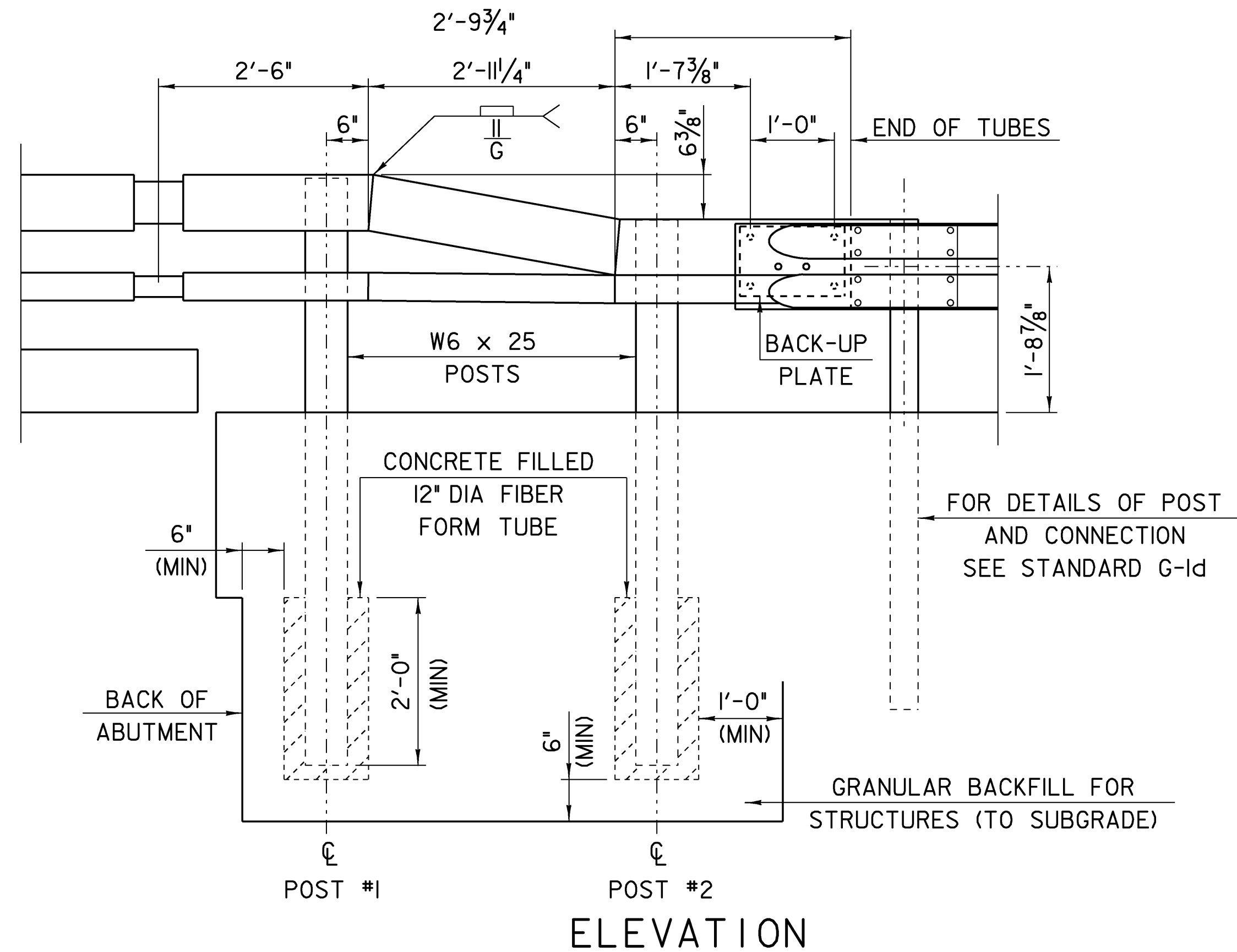
Notes:

1. REFER TO SHEET S-360a FOR ADDITIONAL DETAILS, NOTES AND MATERIAL SPECIFICATIONS.
2. TO FACILITATE FIELD FIT - UP OF THE TRANSITION RAILING, POSTS SHALL BE SET LOOSELY INTO FIBER FORM TUBES WHILE TRANSITION PARTS ARE BEING ASSEMBLED. POST HOLES SHALL BE BACKFILLED WITH A CONCRETE MIX APPROVED BY THE ENGINEER. PAYMENT FOR COMPONENTS, INCLUDING BACKUP PLATE AND END TERMINAL CONNECTOR FOR GUARD RAIL, AUGERING, FIBER FORM TUBES AND CONCRETE, AND INSTALLATION SHALL BE CONSIDERED INCIDENTAL TO BRIDGE RAILING, GALVANIZED NETC 2 RAIL.
3. RETRO REFLECTIVE MATERIAL SHALL MEET REQUIREMENTS OF SUBSECTION 750.08 AND SHALL BE OF ENCAPSULATED LENS SILVER OR AMBER. AMBER IS TO BE INSTALLED ON THE DRIVER'S LEFT AND SILVER ON THEIR RIGHT.
4. ALL APPROACH RAIL SPLICES SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC FLOW.
5. SEE STANDARDS G-1 AND G-1d FOR ADDITIONAL INFORMATION.

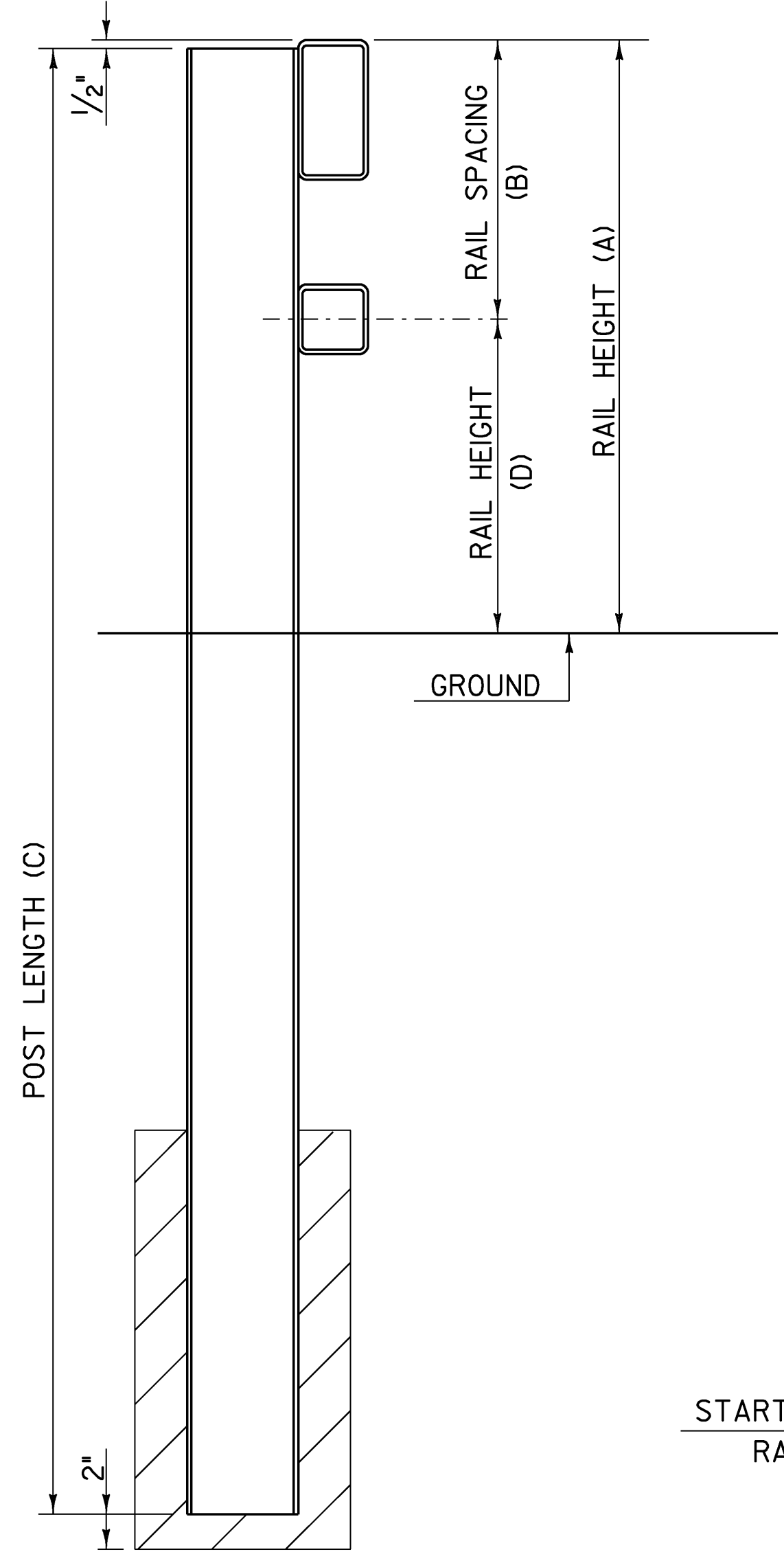


RAILING TRANSITION ELEVATION

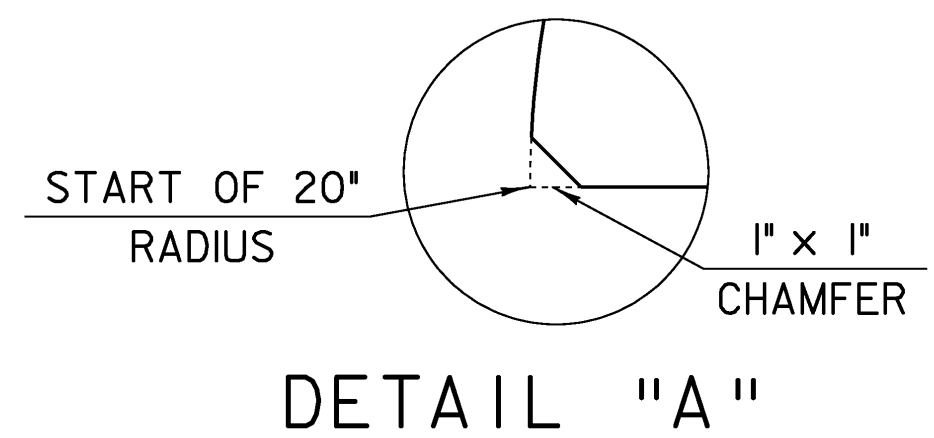
ALL RAIL SHALL BE LAPPED IN THE DIRECTION OF TRAVEL



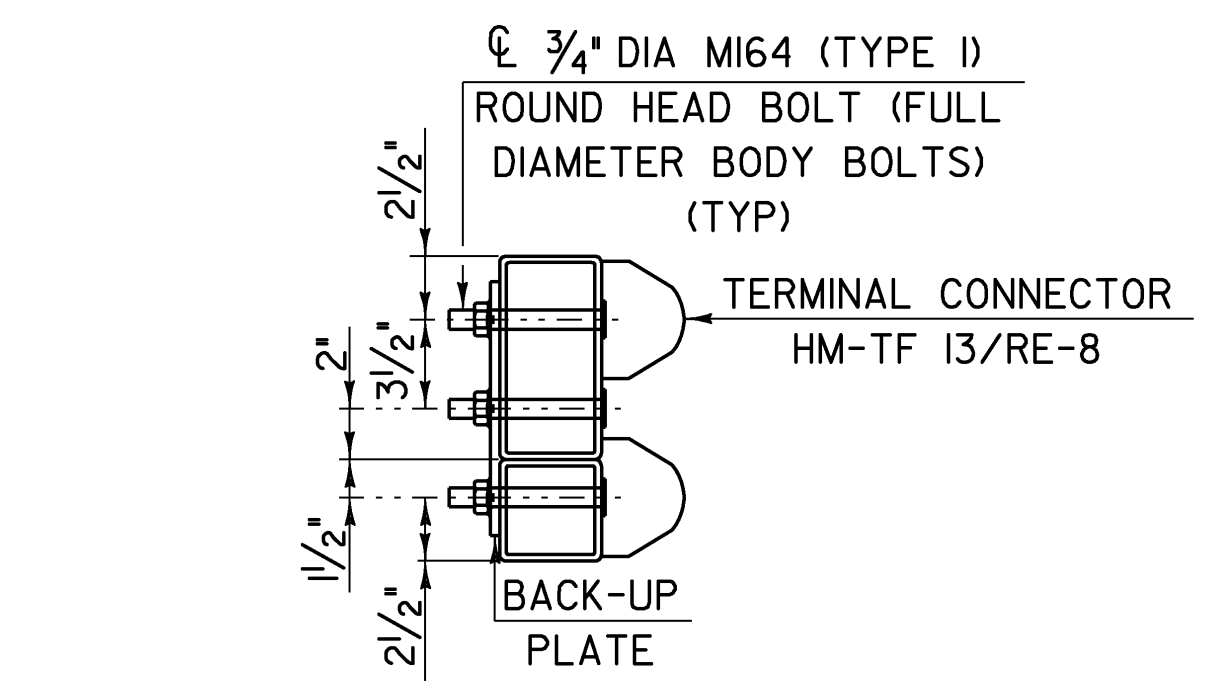
ELEVATION



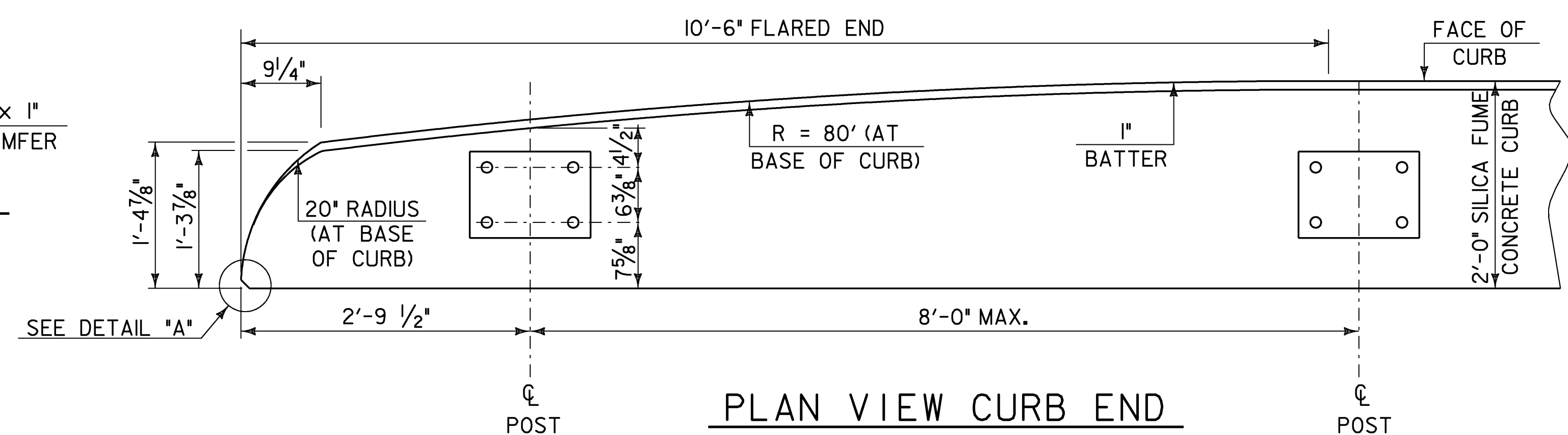
TYPICAL SECTION



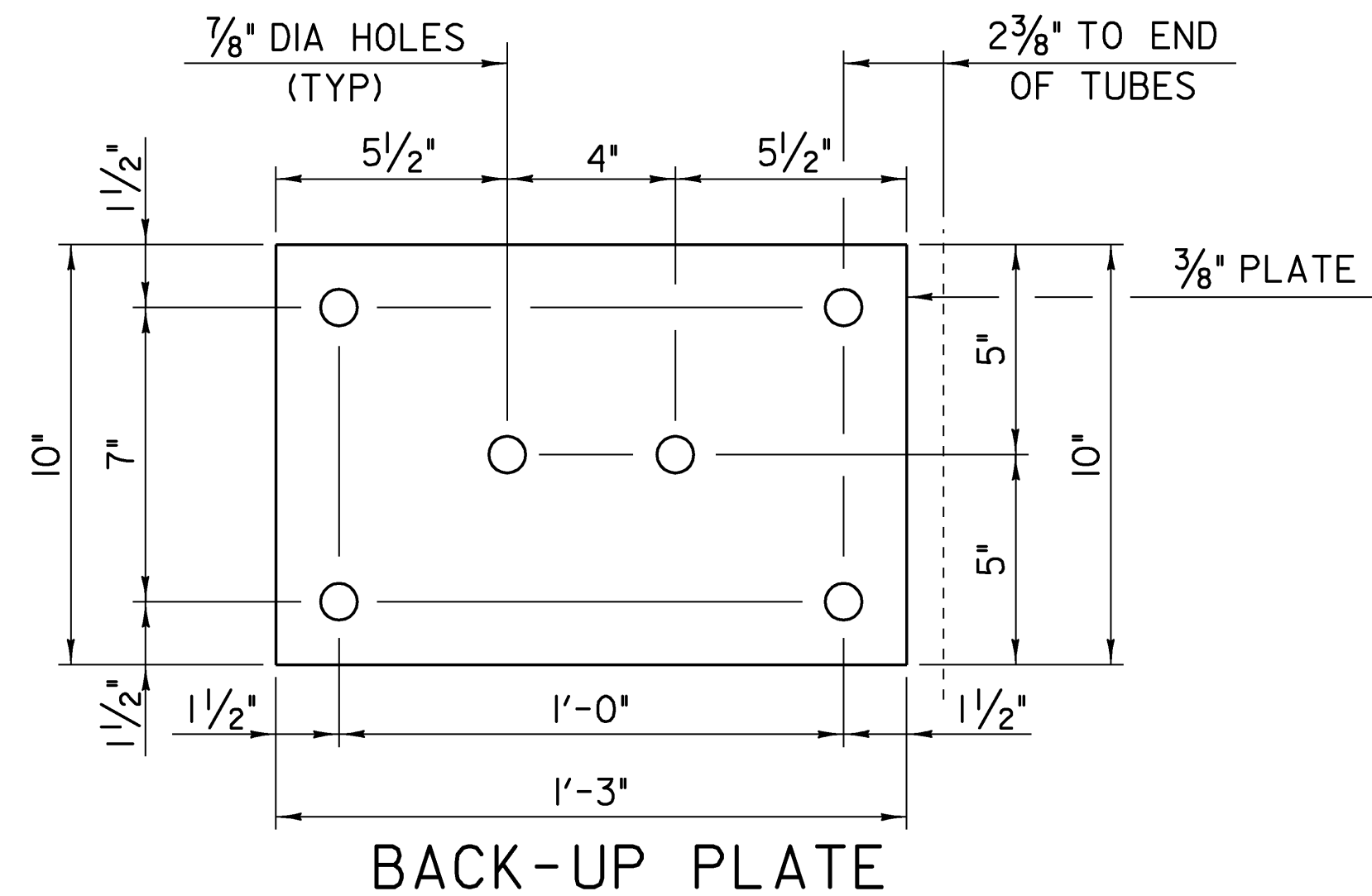
DETAIL "A"



SECTION THROUGH GUARD RAIL CONNECTION AT TERMINAL CONNECTOR



PLAN VIEW CURB END



BACK-UP PLATE

POST NUMBER	RAIL HEIGHT (A)	RAIL SPACING (B)	POST LENGTH (C)	RAIL HEIGHT (D)
1	2'-10"	1'-4"	7'-0"	1'-6"
2	2'-3 5/8"	10"	6'-5"	1'-5 5/8"

DETAIL
S-36 Od

BRIDGE RAILING - NETC 2 RAIL
STEEL BEAM APPROACH RAIL

STANDARDS & OTHER
DETAILS REQUIRED: G-1, G-1d, S-360a, S-360c

PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\sf200ral.dgn PLOT DATE: 14-JUL-2009
PROJECT LEADER: K. HIGGINS DRAWN BY: STRUCTURES
DESIGNED BY: STRUCTURES CHECKED BY: STRUCTURES
RAIL DETAIL SHEET SHEET 28 OF 67

SOIL CLASSIFICATION

AASHTO

A1	Gravel and Sand
A3	Fine Sand
A2	Silty or Clayey Gravel and Sand
A4	Silty Soil - Low Compressibility
A5	Silty Soil - Highly Compressible
A6	Clayey Soil - Low Compressibility
A7	Clayey Soil - Highly Compressible

ROCK QUALITY DESIGNATION

R.Q.D. (%)	ROCK DESCRIPTION
<25	Very Poor
25 to 50	Poor
51 to 75	Fair
76 to 90	Good
>90	Excellent

SHEAR STRENGTH

UNDRAINED SHEAR STRENGTH IN kPa	CONSISTENCY
<12	Very Soft
12-24	Soft
24-48	Med. Stiff
48-96	Stiff
96-192	Very Stiff
>192	Hard

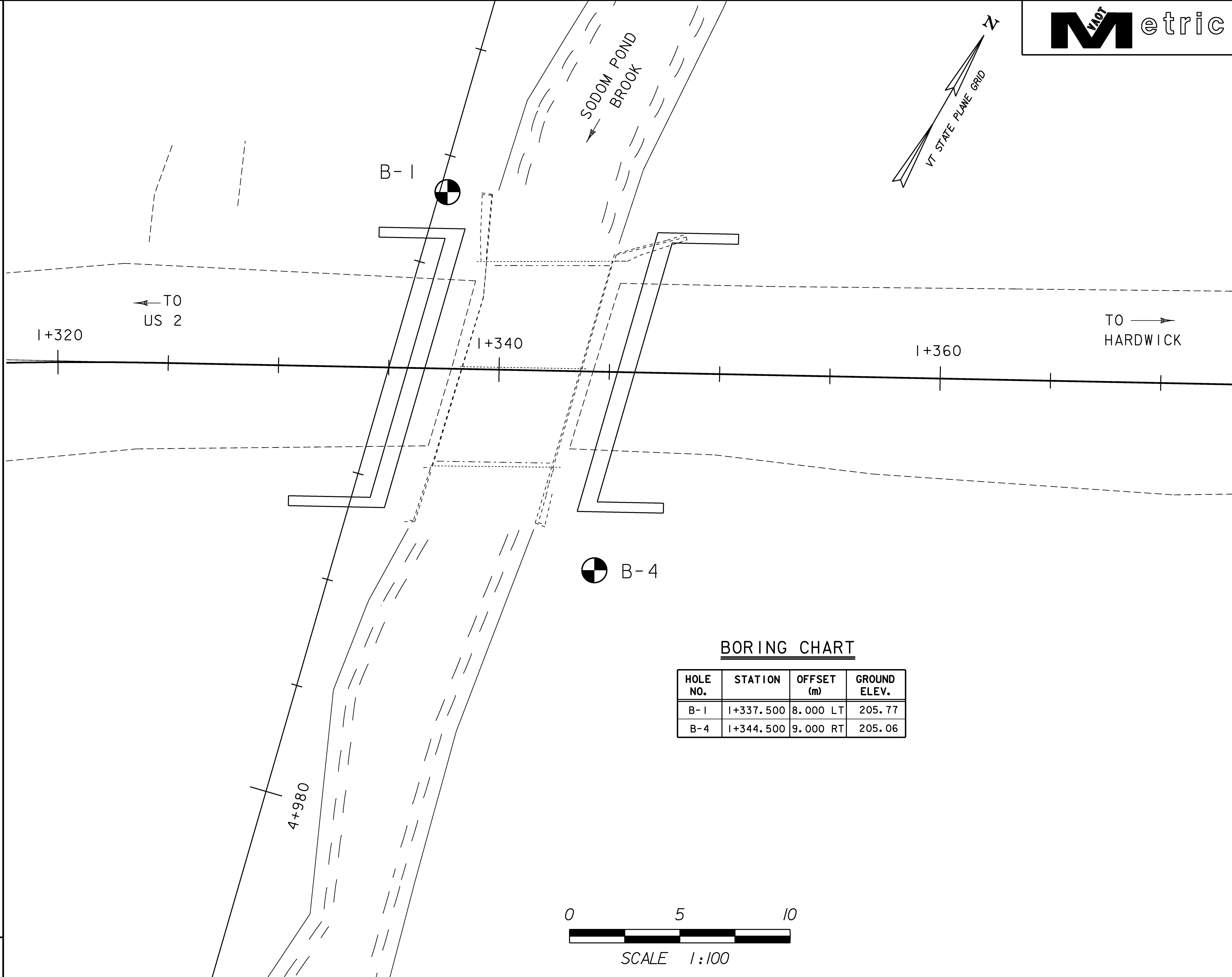
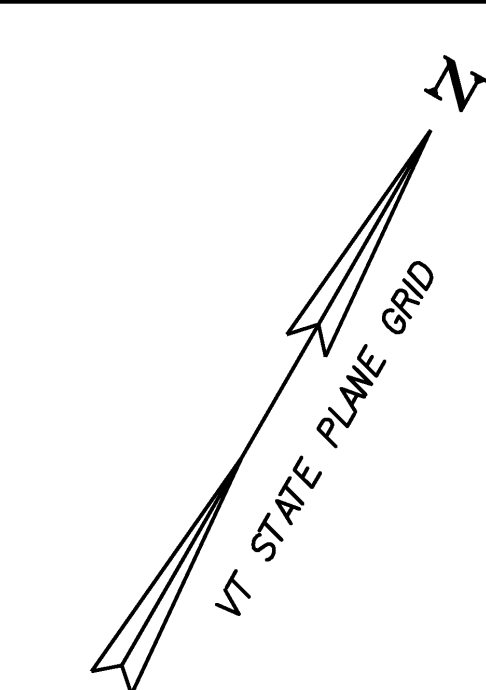
CORRELATION GUIDE OF "N" TO DENSITY/CONSISTENCY

DENSITY (GRANULAR SOILS)		CONSISTENCY (COHESIVE SOILS)	
N	DESCRIPTIVE TERM	N	DESCRIPTIVE TERM
<5	Very Loose	<2	Very Soft
5-10	Loose	2-4	Soft
11-24	Med. Dense	5-8	Med. Stiff
25-50	Dense	9-15	Stiff
>50	Very Dense	16-30	Very Stiff
		31-60	Hard
		>60	Very Hard

COMMONLY USED SYMBOLS

▼	Water Elevation
⊕	Standard Penetration Boring
⊗	Auger Boring
⊙	Rod Sounding
S	Sample
N	Standard Penetration Test
	Blow Count Per 300 mm For:
	50.8 mm O.D. Sampler
	35.0 mm I.D. Sampler
	Hammer Weight Of 63.5 kg.
	Hammer Fall Of 762 mm
VS	Field Vane Shear Test
US	Undisturbed Soil Sample
B	Blast
DC	Diamond Core
MD	Mud Drill
WA	Wash Ahead
HSA	Hollow Stem Auger
AX	Core Size 30.1mm
BX	Core Size 42.0 mm
NX	Core Size 54.7 mm
M	Double Tube Core Barrel Used
LL	Liquid Limit
PL	Plastic Limit
PI	Plasticity Index
NP	Non Plastic
w	Moisture Content (Dry Wgt. Basis)
D	Dry
M	Moist
MTW	Moist To Wet
W	Wet
Sat	Saturated
Bo	Boulder
Gr	Gravel
Sa	Sand
SI	Silt
Cl	Clay
HP	Hardpan
Le	Ledge
NLTD	No Ledge To Depth
CNPF	Can Not Penetrate Further
TLOB	To Ledge Or Boulder
NR	No Recovery
Rec.	Recovery
%Rec.	Percent Recovery
ROD	Rock Quality Designation
CBR	California Bearing Ratio
<	Less Than
>	Greater Than
R	Refusal (N > 100)

COLOR			
blk	Black	pnk	Pink
bl	Blue	pu	Purple
brn	Brown	rd	Red
dk	Dark	tn	Tan
gry	Gray	wh	White
gn	Green	yel	Yellow
lt	Light	mltc	Multicolored
or	Orange		



BORING CHART

HOLE NO.	STATION	OFFSET (m)	GROUND ELEV.
B-1	I+337.500	8.000 LT	205.77
B-4	I+344.500	9.000 RT	205.06

DEFINITIONS (AASHTO)

BEDROCK (LEDGE) - Rock in its native location of indefinite thickness.	VARVED - Alternate layers of silt and clay.
BOULDER - A rock fragment with an average dimension > 304.8 mm.	HARDPAN - Extremely dense soil, cemented layer, not softened when wet.
COBBLE - Rock fragments with an average dimension between 76.2 and 304.8 mm.	MUCK - Soft organic soil (containing > 10% organic material).
GRAVEL - Rounded particles of rock < 76.2 mm and > 2 mm (#10 sieve).	MOISTURE CONTENT - Weight of water divided by dry weight of soil.
SAND - Particles of rock < 2 mm (#10 sieve) and > 75 μm (#200 sieve).	FLOWING SAND - Granular soil so saturated (loose) that it flows into drill casing during extraction of wash rod.
SILT - Soil < 75 μm (#200 sieve), non or slightly plastic and exhibits no strength when air-dried.	STRIKE - Angle from magnetic north to line of intersection of bed with a horizontal plane.
CLAY - Fine grained soil, exhibits plasticity when moist and considerable strength when air-dried.	DIP - Inclination of bed with a horizontal plane.

GENERAL NOTES

- The subsurface explorations shown herein were made between May 14, 2003 and May 19, 2003 by the Agency.
- Soil and rock classifications, properties and descriptions are based on engineering interpretation from available subsurface information by the Agency and may not necessarily reflect actual variations in subsurface conditions that may be encountered between individual boring or sample locations.
- Observed water levels and/or conditions indicated are as recorded at the time of exploration and may vary according to the prevailing rainfall, methods of exploration and other factors.
- Engineering judgement was exercised in preparing the subsurface information presented herein. Analysis and interpretation of subsurface data was performed and interpreted for Agency design and estimating purposes. Presentation of the information in the Contract is intended to provide the Contractor access to the same data available to the Agency. The subsurface information is presented in good faith and is not intended as a substitute for personal investigation, independent interpretation, independent analysis or judgement by the Contractor.
- Pictorial structure details shown on the boring plan layout or soils profile are for illustrative purposes only and may not accurately portray final contract details.
- Terminology used on boring logs to describe the hardness, degree of weathering, and spacing of fractures, joints and other discontinuities in the bedrock is defined in the AASHTO Manual on Subsurface Investigations, 1988.

BORING LAYOUT

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: R. PELLETT
FILE NAME: 78f200\str\srf200bor.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 29 OF 67
DESIGNED BY: J. LACROIX	
sf200bor.l	

STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH DIVISION SUBSURFACE INFORMATION		HOLE NO.: B-1 SHEET 1 OF 2 DATE STARTED: 5/19/03 DATE COMPLETED: 5/22/03							
PROJECT NAME: EAST MONTPELIER SITE NAME: BR 69 STATION: 1+337.5 GROUND EL.: 205.77		PROJECT NUMBER: STP-EGC-FEGC 037-2(4)S SITE NO.: VT 14 OFFSET: -8.0 G.W. DEPTH: 0.75							
BORING CREW CREW CHIEF: YOUNG DRILLER: YOUNG LOGGER: SOMERS ADDITIONAL CREW:		BORING RIG: LAG TRACK RIG BORING TYPE: WASH BORE SAMPLE TYPE: SPLIT BARREL							
DEPTH	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER 0.3 m	M.C. %	GRAVEL %	SAND %	FINES %	LL	PI
▽									
		BXDC, 1.12m-1.5m, Cleaned casing							
		Not enough recovery, Appears to be SaGr	19						
		A-4, SaSi HP, gry, Moist Rec. = 0.12m	R	10.6	13.8	28.3	57.9		
		BXDC, 4.1m-4.5m, Cleaned casing							
		A-4, SaSi HP, gry, Moist Rec. = 0.50m	98	10.3	17.1	25.3	57.6		
5		A-4, SaSi HP, gry, Moist Rec. = 0.60m	R	10.3	13.2	24.3	62.5		
		BXDC, 7.28m-7.50m, Cleaned casing							
		A-4, GrSaSi HP, gry, Moist Rec. = 0.56m	R	9.1	24.4	26.6	49		
		A-4, SaSi HP, gry, Moist Rec. = 0.60m	80	9.9	17.8	24.9	57.3		
10		A-4, SaSi HP, gry, Moist Rec. = 0.52m	62	10.7	19.6	24.2	56.2		
		A-4, SaGrSi HP, gry, Moist Rec. = 0.51m	R	9.1	32.3	21	46.7		
		A-4, SaGrSi HP, gry, Moist Rec. = 0.54m	R	8	31.3	29.4	39.3		
15									
GEOLOGISTS REPORT:									

BOTTOM OF CAP ELEV. 204.00

APPROXIMATE BOTTOM OF PILE ELEV. 176.00

STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH DIVISION SUBSURFACE INFORMATION		HOLE NO.: B-1 SHEET 2 OF 2 DATE STARTED: 5/19/03 DATE COMPLETED: 5/22/03							
PROJECT NAME: EAST MONTPELIER SITE NAME: BR 69 STATION: 1+337.5 GROUND EL.: 205.77		PROJECT NUMBER: STP-EGC-FEGC 037-2(4)S SITE NO.: VT 14 OFFSET: -8.0 G.W. DEPTH: 0.75							
BORING CREW CREW CHIEF: YOUNG DRILLER: YOUNG LOGGER: SOMERS ADDITIONAL CREW:		BORING RIG: LAG TRACK RIG BORING TYPE: WASH BORE SAMPLE TYPE: SPLIT BARREL							
DEPTH	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER 0.3 m	M.C. %	GRAVEL %	SAND %	FINES %	LL	PI
		A-4, GrSiSa HP, gry, Moist Rec. = 0.51m	R	9.2	22.7	40	37.3		
		A-2-4, SiSaGr, gry, Moist Rec. = 0.43m	90	11	36.9	39.3	21.1		
		A-2-4, SiSa, gry, Moist Rec. = 0.60m	36	14.2	18.1	54.9	27		
20		A-2-4, SiSa, gry, Moist Rec. = 0.60m	28	16	12.7	58.5	28.8		
		A-4, SiSa, gry, Moist Rec. = 0.60m	26	16.2	9.9	53.4	36.7		
		A-2-4, GrSiSa, gry, Moist Rec. = 0.56m	R	13.4	30.4	35.8	33.8		
		A-2-4, GrSiSa, gry, Moist Rec. = 0.48m	50	14	29	38.7	32.3		
25		A-2-4, GrSiSa, gry, Moist Rec. = 0.59m	32	16.5	20.9	51	28.1		
		A-4, SiSa, gry, Moist Rec. = 0.56m	37	19.4	5	50.1	44.9		
		A-2-4, Sa, gry, M, Rec. = 0.33m	37	16.7	3.6	78.8	17.6		
		A-4, SaSi, gry, M, Rec. = 0.27m	20.5	0.6	37.2	62.2			
30		A-2-4, GrSiSa, gry, Moist Rec. = 0.13m	R	12.2	24.8	41.6	33.6		
Hole stopped @ 30.13m									
GEOLOGISTS REPORT:									

BOTTOM OF CAP ELEV. 204.00

APPROXIMATE BOTTOM OF PILE ELEV. 176.00

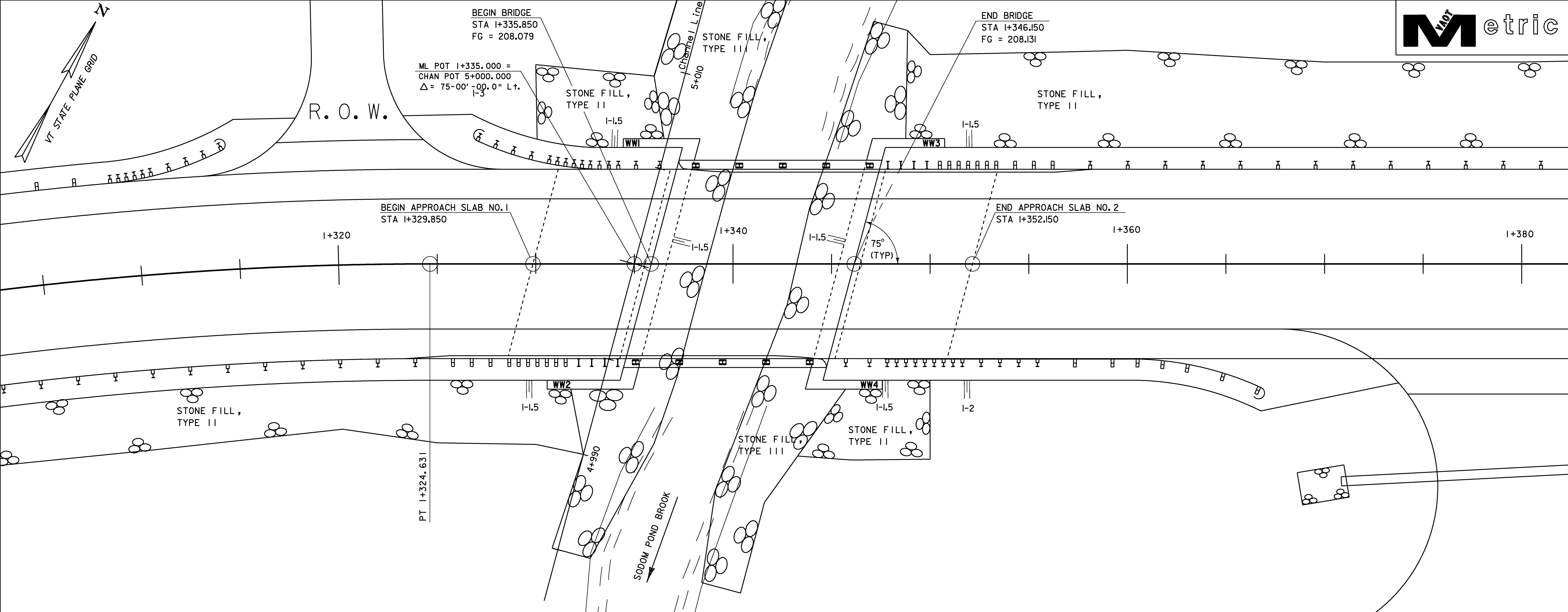
STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH DIVISION SUBSURFACE INFORMATION		HOLE NO.: B-4 SHEET 1 OF 2 DATE STARTED: 5/14/03 DATE COMPLETED: 5/19/03							
PROJECT NAME: EAST MONTPELIER SITE NAME: BR 69 STATION: 1+344.5 GROUND EL.: 205.06		PROJECT NUMBER: STP-EGC-FEGC 037-2(4)S SITE NO.: VT 14 OFFSET: 9.0 G.W. DEPTH: 0.0 Ground Level							
BORING CREW CREW CHIEF: YOUNG DRILLER: YOUNG LOGGER: SOMERS ADDITIONAL CREW:		BORING RIG: LAG TRACK RIG BORING TYPE: WASH BORE SAMPLE TYPE: SPLIT BARREL							
DEPTH	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER 0.3 m	M.C. %	GRAVEL %	SAND %	FINES %	LL	PI
▽									
		A-4, SaSi with Trace of Organics brn-gry, Moist, Rec. = 0.42m	7	31.7	17.1	27.7	55.2		
		A-4, Si, gry, Moist Rec. = 0.36m	4	29.2	0.1	1.9	98		
		A-4, Si, gry, Moist Rec. = 0.30m	5	33.5	0.6	3.1	96.3		
		NXDC, 2.43m-2.89m, Boulder							
		A-4, SaGrSi, gry, Moist Rec. = 0.30m	6	11.4	33.1	24.1	42.8		
		A-4, SaSi, gry, Moist Rec. = 0.36m	17	11.7	18.2	27.7	54.1		
		A-4, SaGrSi, gry, Moist Rec. = 0.42m	14	12.6	23.9	23.7	52.4		
5		A-4, GrSaSi HP, gry, Moist Rec. = 0.45m	23	12.4	21.5	25	53.5		
		A-4, SaGrSi HP, Rec. = 0.24m	R	9.3	36.6	22.8	40.6		
		NXDC, 5.86m-6.0m, Cleaned out							
		A-4, SaGrSi HP, gry, Moist Rec. = 0.55m	R	10.4	28.8	25	46.2		
		NXDC, 7.23m-7.60m, Cleaned out							
		A-4, SaSi HP, gry, Moist Rec. = 0.59m	88	10.9	15.5	35.5	49		
		NXDC, 8.9m-9.1m, Cleaned out							
		A-4, SaSi HP, gry, Moist Rec. = 0.58m	77	10.2	18.7	34.5	46.8		
10									
		A-4, GrSaSi HP, gry, Moist Rec. = 0.48m	58	10	21.8	30.8	47.4		
		A-4, GrSaSi HP, gry, Moist Rec. = 0.60m	88	9.1	27.3	33.2	39.5		
		A-4, GrSaSi HP, gry, Moist Rec. = 0.60m	77	8.9	21.8	37.8	40.4		
15									
GEOLOGISTS REPORT:									

BOTTOM OF CAP ELEV. 204.00

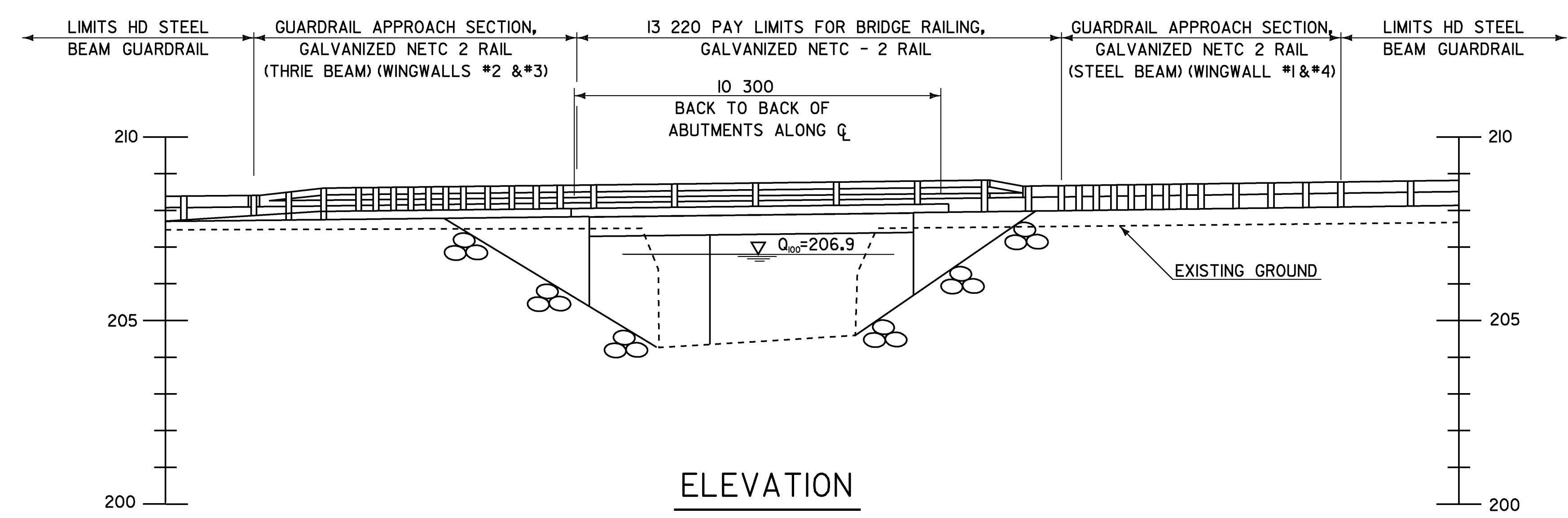
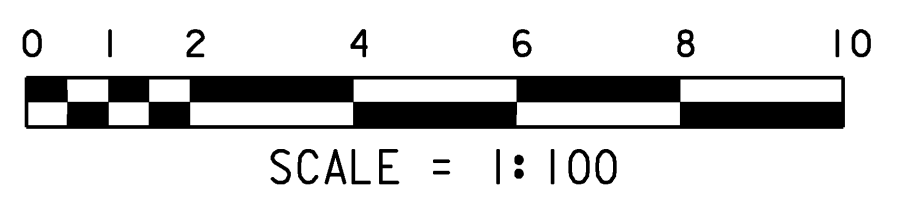
APPROXIMATE BOTTOM OF PILE ELEV. 176.00

STATE OF VERMONT AGENCY OF TRANSPORTATION MATERIALS & RESEARCH DIVISION SUBSURFACE INFORMATION		HOLE NO.: B-4 SHEET 2 OF 2 DATE STARTED: 5/14/03 DATE COMPLETED: 5/19/03							
PROJECT NAME: EAST MONTPELIER SITE NAME: BR 69 STATION: 1+344.5 GROUND EL.: 205.06		PROJECT NUMBER: STP-EGC-FEGC 037-2(4)S SITE NO.: VT 14 OFFSET: 9.0 G.W. DEPTH: 0.0 Ground Level							
BORING CREW CREW CHIEF: YOUNG DRILLER: YOUNG LOGGER: SOMERS ADDITIONAL CREW:		BORING RIG: LAG TRACK RIG BORING TYPE: WASH BORE SAMPLE TYPE: SPLIT BARREL							
DEPTH	SYMBOL	CLASSIFICATION OF MATERIALS (Description)	BLOWS PER 0.3 m	M.C. %	GRAVEL %	SAND %	FINES %	LL	PI
		A-4, GrSaSi, gry, Moist Rec. = 0.52m	R	9.7	21.1	30.6	48.3		
		A-4, GrSaSi, gry, Moist Rec. = 0.25m	R	9.3	21	26.4	52.6		
		BXDC, 17.8m-18.5m, Boulders, Cleaned out casing & cored ahead.							
20		NXDC, 19.2m-20.1m, Boulders, Cleaned out casing & cored ahead.							
		NXDC, 20.6m-21.36m, Boulders, Cleaned out casing & cored ahead, Encountered various seams.							
Hole stopped @ 21.36m									
GEOLOGISTS REPORT:									

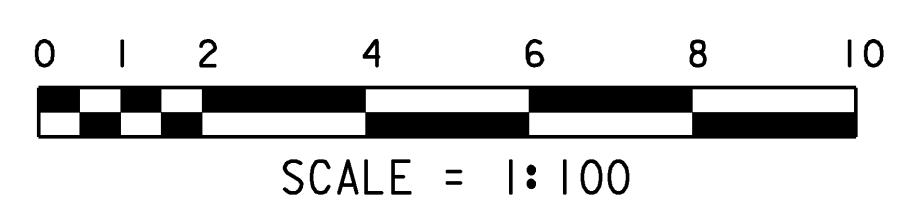
PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)
FILE NAME: 78f200\str\sf200bor.dgn
PROJECT LEADER: K. HIGGINS
DESIGNED BY: J. LACROIX
sf200log.1
PLOT DATE: 14-JUL-2009
DRAWN BY: R. PELLETT
CHECKED BY: J. LACROIX
SHEET 30 OF 67



PLAN



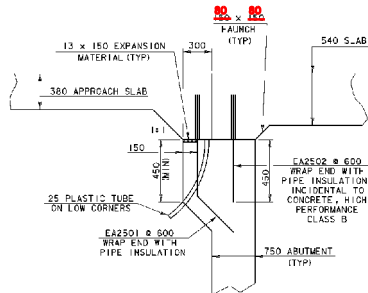
ELEVATION



SEE BRIDGE RAILING LAYOUT & DETAIL SHEETS FOR COMPLETE BRIDGE & APPROACH RAIL DETAILS

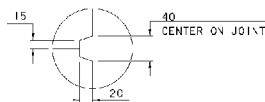
PLAN & ELEVATION

PROJECT NAME:	EAST MONTPELIER	PLOT DATE:	14-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	R. PELLETT
FILE NAME:	78f200\str\s200pe.dgn	DESIGNED BY:	J. LACROIX
		CHECKED BY:	J. LACROIX
		SHEET	31 OF 67



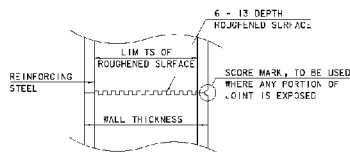
TYPICAL END SECTION

(NOT TO SCALE)



SCORE MARK DETAIL

(NOT TO SCALE)

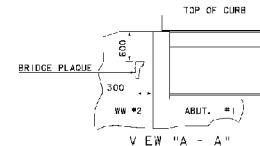
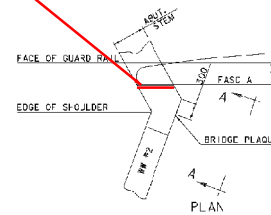


TYPICAL CONCRETE CONSTRUCTION JOINT

(NOT TO SCALE)

1. THE SURFACE OF THE CONCRETE CONSTRUCTION JOINT'S SHALL BE CLEANED AND FREE OF LAITANCE.
2. IMMEDIATELY BEFORE NEW CONCRETE IS PLACED, ALL CONSTRUCTION JOINTS SHALL BE WETTED AND STANDING WATER REMOVED.

1"2" PREFORMED JOINT FALLER CORNER PER R. HIGGINS 6-24-03

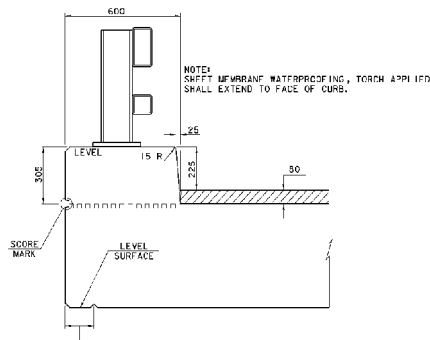


BRIDGE PLAQUE

(NOT TO SCALE)

THE BRIDGE PLAQUE WILL BE SUPPLIED BY THE AGENCY OF TRANSPORTATION AND SHALL BE INSTALLED BY THE CONTRACTOR AT ABUTMENT #1 ON THE RIGHT SIDE AS SHOWN OR AS DIRECTED BY THE ENGINEER.

PAYMENT FOR INSTALLATION OF THE BRIDGE PLAQUE SHALL BE INCIDENTAL TO THE ADJACENT CONCRETE.



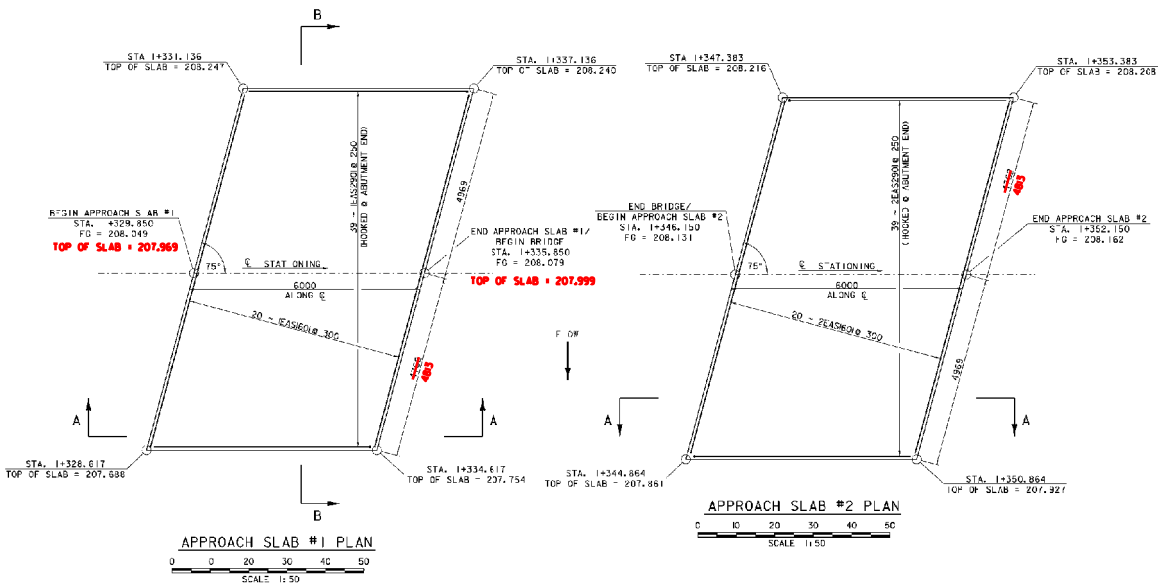
TYPICAL 600 CURB SECTION

(NOT TO SCALE)

150 TO 20 MM (1/2" NICH) STOP DRIP NOTCH 500 FROM FACE OF ABUTMENT AND OUTLET AT 45° TO FASCIA

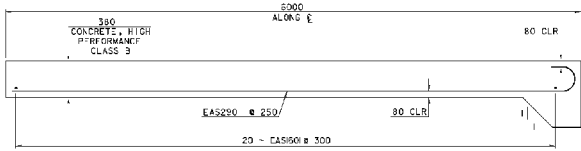
MISCELLANEOUS DETAILS

PROJECT NAME:	EAST MONTPELIER		
PROJECT NUMBER:	STP 037-2(9)		
FILE NAME:	787200.dwg	1/27/2006 09:40:11	PLOT DATE: 8-JUL-2006
PROJECT LEADER:	R. HIGGINS		DRAWN BY: M. HULLIETT
DESIGNED BY:	J. LACROIX		CHECKED BY: J. LACROIX
STP200.msl			SHEET 33 OF 67



APPROACH SLAB #1 PLAN

APPROACH SLAB #2 PLAN



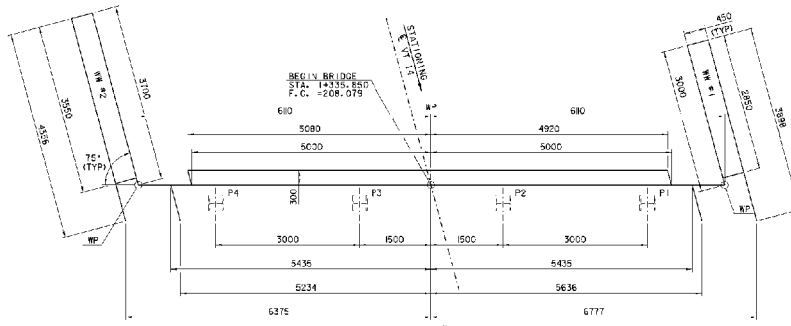
SECTION A-A

NOTE:

- NF = NEAR FACE
- FF = FAR FACE
- EF = EACH FACE
- ▲ = CUT TO FIT IN FIELD
- 80 CLEAR, UNLESS OTHERWISE SPECIFIED ON THE PLANS.
- 600 BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.

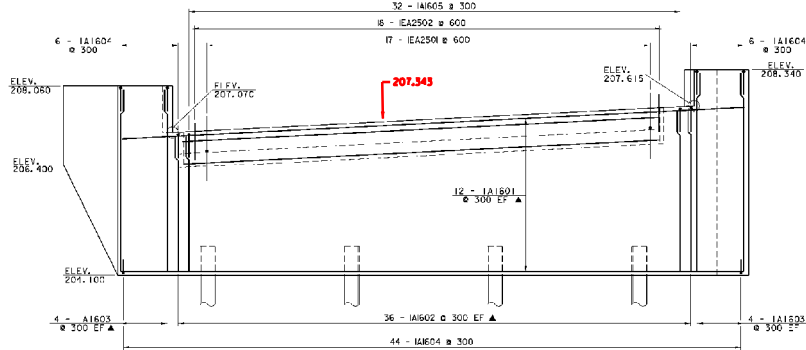
APPROACH SLAB DETAILS

PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	8-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. LITTLE
FILE NAME:	787202.dwg	DESIGNED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	CHECKED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	SHEET:	34 OF 67



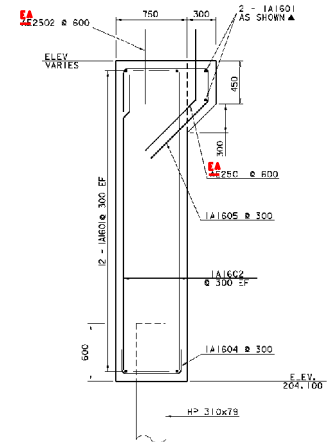
ABUTMENT #1 PLAN

SCALE = 1:40



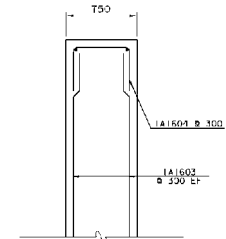
ABUTMENT #1 REINFORCING ELEVATION

SCALE = 1:40



**ABUTMENT #1 TYPICAL SECTION
(ABUTMENT #2 SIMILAR)**

SCALE = 1:20



**ABUTMENT #1 CORNER
(ABUTMENT #2 SIMILAR)**

SCALE = 1:20

NOTE:

- NF = NEAR FACE
- FF = FAR FACE
- EF = EACH FACE
- ▲ = CUI TO PII N FIELD
- RO CIFAR, IIM FSS OTHERWISE
- SPECIFIED ON THE PLANS.
- 600 BAR LAP UNLESS OTHERWISE
- SPECIFIED ON THE PLANS.



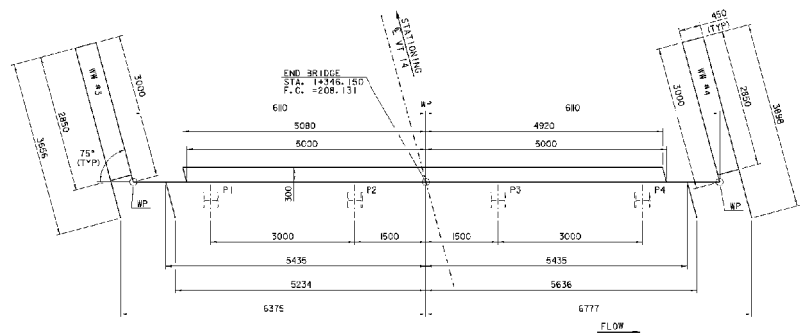
SCALE = 1:20



SCALE = 1:40

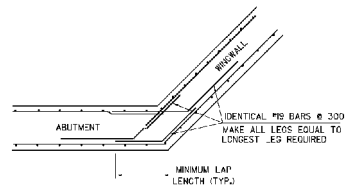
ABUTMENT #1 DETAILS

PROJECT NAME:	EAST MONTEPELIER	PLLOT DATE:	F-JUL-2009
PROJECT NUMBER:	STP 037-2(G)	DRAWN BY:	M. JALLILI
FILE NAME:	787203d-1a17200ab.dwg	CHECKED BY:	G. JORDHE
PROJECT LEADER:	K. HIGORS	SHEET	35 OF 67
DESIGNED BY:	J. LARONK		

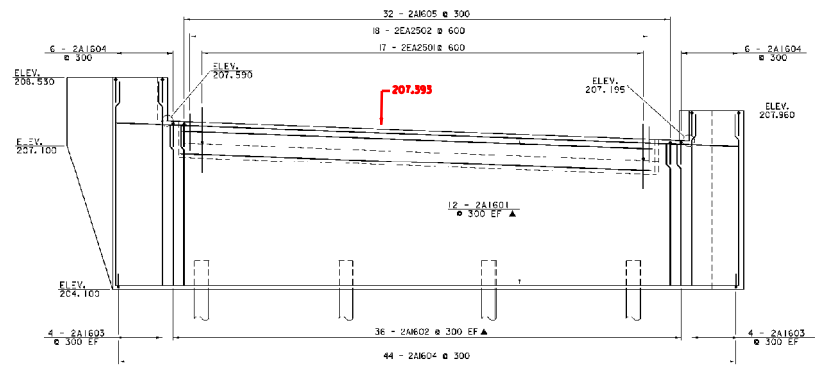


ABUTMENT #2 PLAN

SCALE = 1:40



WINDWALL CORNER DETAIL

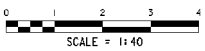


ABUTMENT #2 REINFORCING ELEVATION

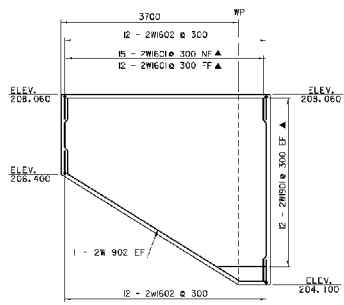
SCALE = 1:40

ABUTMENT #2 DETAILS

NOTE:
 NF = NEAR FACE
 FF = FAR FACE
 EF = EACH FACE
 ▲ = CUT TO FILL FIELD
 RO CIFAR, IM FSS OTHERWISE
 SPECIFIED ON THE PLANS.
 600 BAR LAP UNLESS OTHERWISE
 SPECIFIED ON THE PLANS.

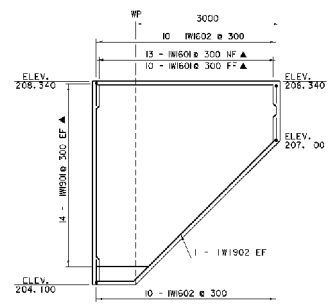


PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	F-JUL-2009
PROJECT NUMBER:	STP 037-2(G)	DRAWN BY:	M. PULLI
FILE NAME:	787200.dwg	CHECKED BY:	G. BRODIE
PROJECT LEADER:	K. HIGGS	SHEET	36 OF 67
DESIGNED BY:	J. LARSON		



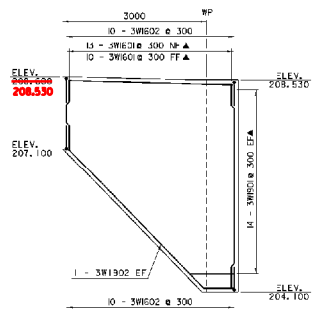
WINGWALL #2 ELEVATION

SCALE = 1:40



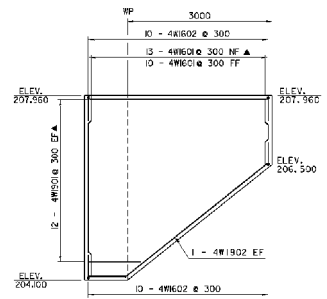
WINGWALL #1 ELEVATION

SCALE = 1:40



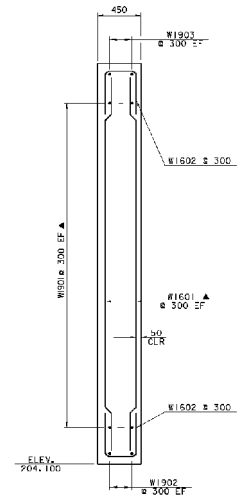
WINGWALL #3 ELEVATION

SCALE = 1:40



WINGWALL #4 ELEVATION

SCALE = 1:40

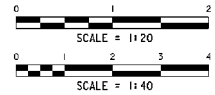


WINGWALL TYPICAL SECTION

SCALE = 1:20

NOTE:

- NF = NEAR FACE
- FF = FAR FACE
- EF = EACH FACE
- ▲ = CUI TO FILL FIELD
- RO CIFAR, 10M FSS OTHERWISE
- SPECIFIED ON THE PLANS.
- 600 BAR LAP UNLESS OTHERWISE SPECIFIED ON THE PLANS.



WINGWALL DETAILS

PROJECT NAME:	EAST MONTPELLIER	PLOT DATE:	F-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. PULLI
FILE NAME:	787202-01-1a7200aub.dwg	CHECKED BY:	G. BRODIE
PROJECT LEADER:	K. HIGGINS	SHEET	37 OF 67
DESIGNED BY:	J. LAROCK		

RIGHT - OF - WAY DETAIL SHEET



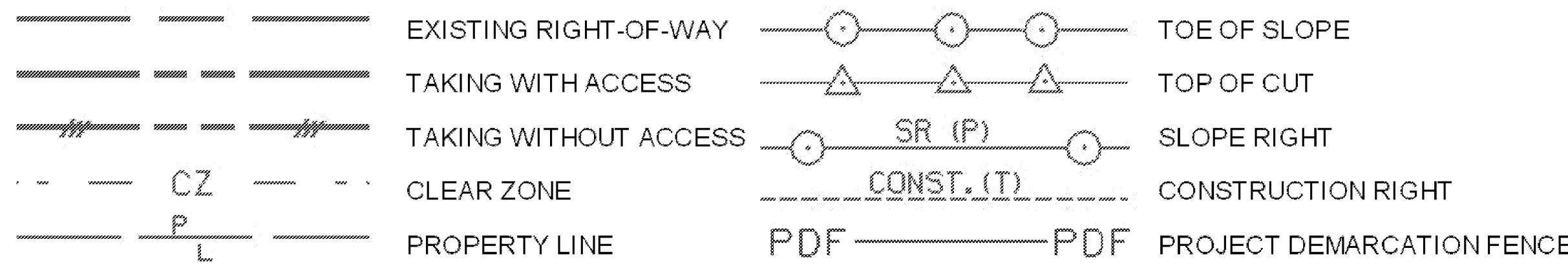
TABLE OF PROPERTY ACQUISITION

PARCEL NO.	PROPERTY OWNER	SHEET NO.	BEGINNING STATION	ENDING STATION	TAKE	REMAINDER	RIGHT			RECORDING DATA				REMARKS	
							AREA ±	AREA ±	TYPE	(T)/(P)	AREA ±	TITLE	DATE		TOWN / CITY
1	SILBERBERG, LESLIE L. TRUSTEE OF THE LESLIE L. SILBERBERG LIVING TRUST DATED NOVEMBER 24, 1999	15, 16	1+107.27 RT	1+279.73 RT.	0.19 HA		ALL R.T. & I.			WD	11/28/2006	E. MONTPELIER	96	197-	HWY EASE VT. RTE. 14; 0.48A± INCLUDES PDF & EC; 2,347 SF±
			1+123.90 RT.	1+125.67 RT.		CONST.	(T)	218.0SM					199		
			1+179.00 RT.	1+180.46 RT.		CUL., DIT & DR.	(P)								
			1+230.00 RT.	1+280.10 RT.		DIT. & DR.	(P)								
			1+257.13 RT.	1+280.10 RT.		DRAINAGE	(P)								
			1+266.69 RT.	1+280.22 RT.			DETOUR	(T)	30.3 SM						544 SF±; INCLUDES EROSION CONTROL & PDF
			1+279.73 RT.	1+279.73 RT.			ALL R.T. & I.								TWO WAY VEHICULAR; 326 SF±
			1+279.47 RT.	1+279.73 RT.			REMOVE & RESET	(T)							FENCE
															IRON PIN
2A	FAULKNER, ABIGAIL D. & GUION, HOBART G. JR.	15, 16	1+160.00 LT.	1+192.24 LT.	39.9 SM					WD	6/28/2006	E. MONTPELIER	93	109-	430 SF± INCLUDES PDF & EC; 3,673 SF± INCLUDES EROSION CONTROL 617 SF±; INCLUDES EROSION CONTROL 159 SF±; INCLUDES EROSION CONTROL 283 SF± IRON PIN 20 SF±
			1+107.80 LT.	1+234.62 LT.		CONST.	(T)	341.2 SM					111		
			1+127.04 LT.	1+128.71 LT.		DIT. & DI	(P)								
			1+129.98 LT.	1+158.43 LT.		SLOPE	(T)	57.3 SM							
			1+166.10 LT.	1+190.00 LT.		SLOPE	(T)	14.8 SM							
			1+175.00 LT.	1+184.72 LT.		DITCH	(P)	28.3 SM							
			1+268.76 LT.	1+269.96 LT.		REMOVE & RESET	(T)								
			1+123.60 LT.	1+126.00 LT.		SLOPE	(T)	1.85 SM							
2B		15, 16	1+107.52 CL	1+268.76 CL	0.17 HA		ALL R.T. & I.								HWY. EASE. VT. RTE. 14; 0.42A±
3A	FROST, KENDAL & RUTH R.	16, 17	1+301.17 LT.	1+361.60 LT.	73.2 SM					WD	7/6/2006	E. MONTPELIER	94	212-214	788 SF± INCLUDES PDF & EC; 1,114 SF± 660 SF± 0.18A± 3.6M GRAVEL (12') MM 0306 251 SF± GUYWIRE INCLUDES PDF & EC; 1,611 SF± 257 SF± 257 SF± INCLUDES PDF & EC 3,849 SF± 462 SF± 1,020 SF± 401 SF± GUYWIRE FENCE IRON PIN WING WALL FOOTING WING WALL FOOTING
			1+268.76 LT.	1+319.20 LT.		CONST.	(T)	103.5SM							
			1+295.41 LT.	1+319.20 LT.		SLOPE	(T)	61.3 SM							
			1+295.41 LT.	1+444.23 LT.		UTILITY	(P)	0.07HA							
			1+321.00 LT.			DRIVE	(T)								
			1+325.00 LT.	1+336.48 LT.		SLOPE	(P)	23.3 SM							
			1+328.97 LT.			INSTALL	(P)								
			1+322.33 LT.	1+343.35 LT.		CONST.	(T)	149.7 SM							
			1+336.00 LT.	1+341.92 LT.		CHANNEL	(P)	23.9 SM							
			1+345.35 LT.	1+349.67 LT.		CHANNEL	(P)	23.9 SM							
			1+347.81 LT.	1+471.38 LT.		CONST.	(T)	357.6 SM							
			1+348.85 LT.	1+375.12 LT.		SLOPE	(P)	42.9 SM							
			1+380.84 LT.	1+421.00 LT.		SLOPE	(P)	94.8 SM							
			1+421.00 LT.	1+445.05 LT.		SLOPE	(T)	37.3 SM							
			1+419.09 LT.			INSTALL	(P)								
1+400.00 LT.	1+470.00 LT.	ALL R.T. & I.													
1+268.76 LT.	1+269.96 LT.	REMOVE & RESET	(T)												
1+336.50 LT.	1+337.50 LT.	INSTALL & MAINTAIN	(P)												
1+348.50 LT.	1+349.50 LT.	INSTALL & MAINTAIN	(P)												
3B		16, 17	1+268.76 CL	1+484.83 LT.	0.18 HA		ALL R. T. & I.								HWY EASE VT. RTE. 14; 0.44A±

TABLE OF REVISIONS

REVISION NO.	SHEET NO.	DESCRIPTION	DATE
1	13, 15	PARCEL NO. 1 SILBERBERG. REMOVE SLOPE (P) AT STA. 1+145.18 RT. ~ 1+154.29 RT. PER C.O. 9436. MADE BY: FM APPROVED BY: RD	9/13/2005
2	15, 16, 17	ALL PARCELS. SHOW EXISTING UTILITY POLES WITH POLE NUMBERS ALSO DISPLAYED ON LAYOUTS. ALSO DEPICT EXISTING TRAFFIC SIGNS ON LAYOUTS. PER C.O. 9437. MADE BY: FM APPROVED BY: RD	9/13/2005
3	13	PARCEL NO. 3 FROST. CHANGE ENDING STA. OF SLOPE AT STA. 1+421.00 LT. ~ 1+461.09 LT. TO 1+445.05 LT.; 37.3 SM±; 401 SF±. PER C.O. 9438. MADE BY: FM APPROVED BY: RD	9/13/2005
4	14, 16	PARCEL NO. 4 FONTAINE. ADD EXISTING COMMERCIAL SIGN TOPO. ALSO ADD THE FOLLOWING RIGHTS CONCERNING SIGN: REMOVE & RESET (T) AT STA. 1+352.26 RT. RELOCATE (T) AT STA. 1+360.00 RT. ± ~ 1+375.00 RT. ± PER C.O. 9439. MADE BY: FM APPROVED BY: RD	9/13/2005
5	16	PARCEL NO. 4 FONTAINE. CHANGE STYLE OF ACQUISITION LINE TO A LINE THAT IS DOUBLED DASHED. PER C.O. 9440. MADE BY: FM APPROVED BY: RD	9/13/2005
		ELECTRONIC FILES TO STRUCTURES	5/19/2009

PLAN LEGEND



- EC - EROSION CONTROL
- (P) - PERMANENT
- (T) - TEMPORARY
- DR. - DRAINAGE RIGHT
- DIT. - DITCHING RIGHT
- CH. - CHANNEL RIGHT
- DRIVE - DRIVE RIGHT
- CUL. - CULVERT RIGHT
- C&T - CLEARING & TRIMMING RIGHT
- SR - SLOPE RIGHT
- UE - UTILITY EASEMENT

APPROVED: ROGER P. DUMAS DATE: 06-20-05
CHIEF, PLANS & TITLES

PLOT DATE: 7/13/2009

THIS PROJECT IS A/K/A EAST MONTPELIER STP FEGC F 037-2(4)S

PROJECT NAME:	EAST MONTPELIER	
PROJECT NUMBER:	STP 037-2 (9)	
FILE NAME:	78F200DETAILSHEET	PLOT DATE:
PROJECT LEADER:	K. HIGGINS	DRAWN BY:
DESIGNED BY:	J. LACROIX	CHECKED BY:
R.O.W. SHEET 13 OF 17		F. MALNATI
		SHEET 39 OF 67

Bench Mark #1
1+028, 6m Lt.
Spike In Root
Elev. 208.550

VT14 CURVE #1
Δ = 35° 21' 49.48"
R = 170.000m
T = 54.195m
L = 104.926m
E = 8.429m

SIGN LEGEND
R&S = REMOVE AND SALVAGE

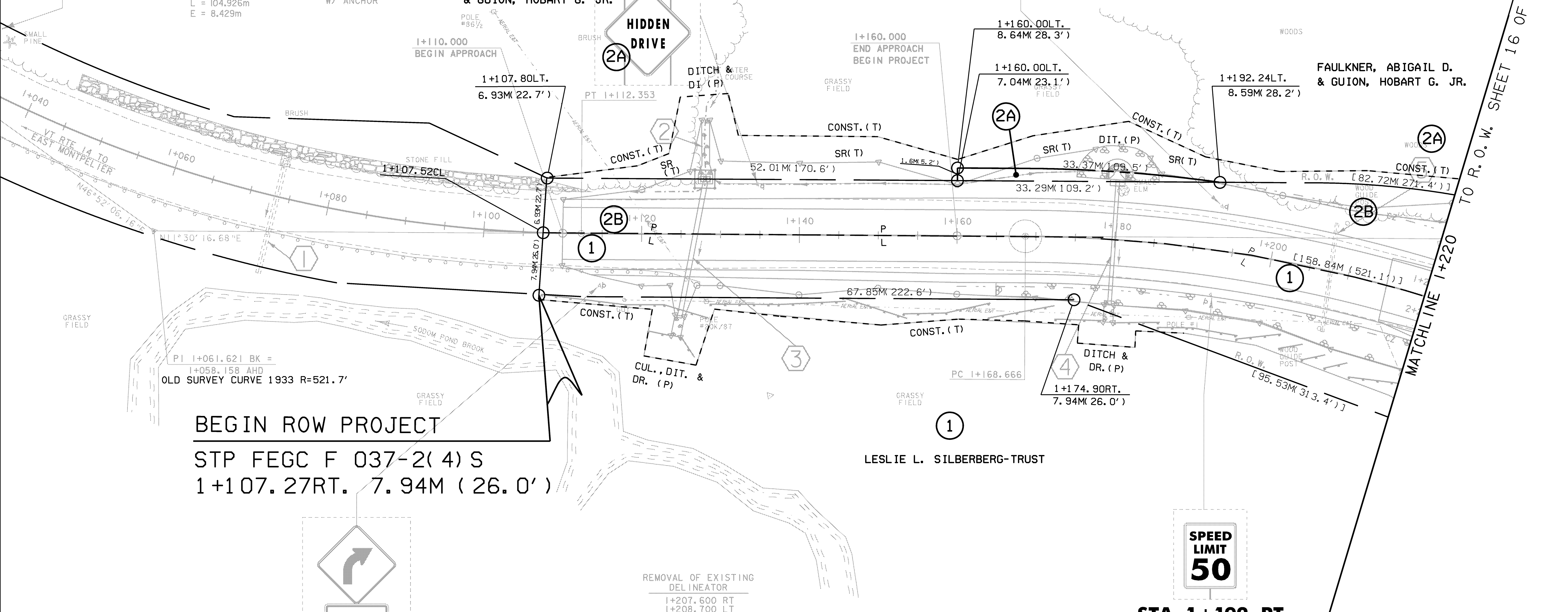
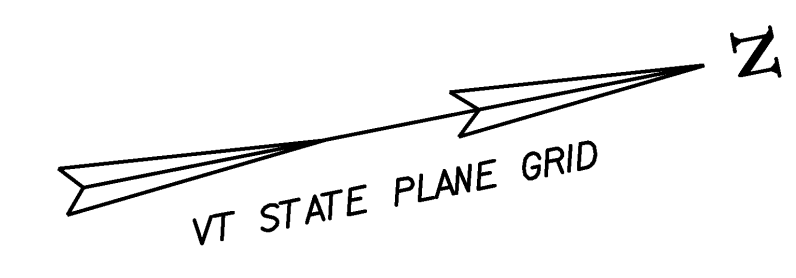
SIGN POSTS
SQUARE STEEL
50 mm, 3.9 kg/m
W/ ANCHOR

FAULKNER, ABIGAIL D.
& GUION, HOBART G. JR.

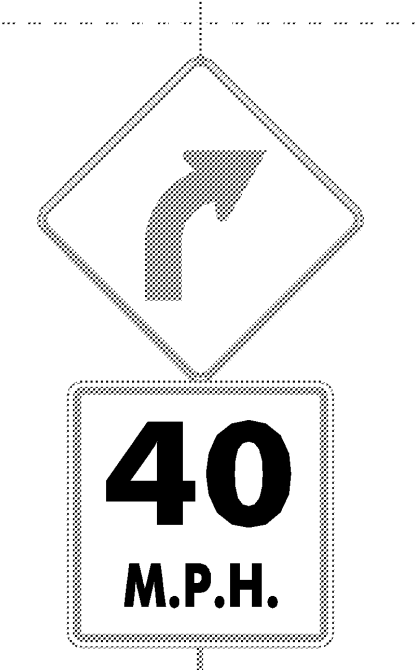
**STA 1+135 LT
R&S**

**STA 1+193 LT
R&S**

**SPEED
LIMIT
40**



BEGIN ROW PROJECT
STP FEGC F 037-2(4) S
1+107.27RT. 7.94M (26.0')



**STA 1+115 RT
R&S**



**STA 1+192 RT
R&S**

- REMOVAL OF EXISTING DELINEATOR
1+207.600 RT
1+208.700 LT
- REMOVAL & DISPOSAL OF GUARDRAIL
1+114.800 - 1+127.710 RT
- HD STEEL BEAM GUARDRAIL, GALVANIZED
1+114.800 - 1+220.000 RT
- COLD PLANING BITUMINOUS PAVEMENT
1+110.000 - 1+130.000

- DURABLE 100 MM WHITE LINE, THERMOPLASTIC
1+110.000 - 1+220.000 LT
1+110.000 - 1+220.000 RT
- DURABLE 100 MM YELLOW LINE, THERMOPLASTIC
1+110.000 - 1+220.000 LT & RT

- 1 EXISTING CULVERT - DO NOT DISTURB
- 2 STA 1+128.1 LT SPECIAL DITCH W/ STONE FILL, TYPE I
- 3 STA 1+124.8 RT - 1+128.1 LT NEW 600 x 18M OPTION PIPE W/ NEW 1.2 x 1.8 PCRCDI W/ TYPE B GRATES (2) NEW 1.2 x 2.4 STONE FILL PAD @ OUTLET - TYPE II STONE
- 4 STA 1+180.0 LT. - RT. NEW 450 x 16M OPTION PIPE W/ NEW CONCRETE HEADWALL @ INLET NEW INLET DITCH WITH STONE FILL, TYPE I NEW 1.0 x 2.0 STONE FILL PAD @ OUTLET - TYPE I STONE
- 5 STA 1+207.7 EXISTING CULVERT - REMOVE AND DELIVER TO N. MONTPELIER DISTRICT GARAGE - TELEPHONE 454-7717

REMOVING SIGNS
1+115 RT (2)
1+135 LT (2)
1+193 LT
1+193 RT

ERECTING SALVAGED SIGNS
1+115 RT (2)
1+193 LT
1+193 RT

**EROSION CONTROL DETAIL ON
R.O.W. SHEET 10 OF 17**

LINES SHOWN ON THIS PLAN AS EXISTING PROPERTY LINES (P/L) ARE BELIEVED TO BE ACCURATE BUT SHOULD NOT BE RELIED UPON FOR PURPOSES UNRELATED TO THE STATE OF VERMONT'S ACQUISITION OF LAND AND RIGHTS FOR THIS PROJECT.

NOTE: THERE IS A SIGN PROJECT CURRENTLY UNDER CONSTRUCTION THAT MAY CHANGE THE TYPE/LOCATION OF SIGNS. EACH SIGN SHALL BE REMOVED, SALVAGED, AND ERRECTED AS CLOSE TO ITS EXISTING LOCATION AS POSSIBLE.



**FOR R.O.W.
USE ONLY**

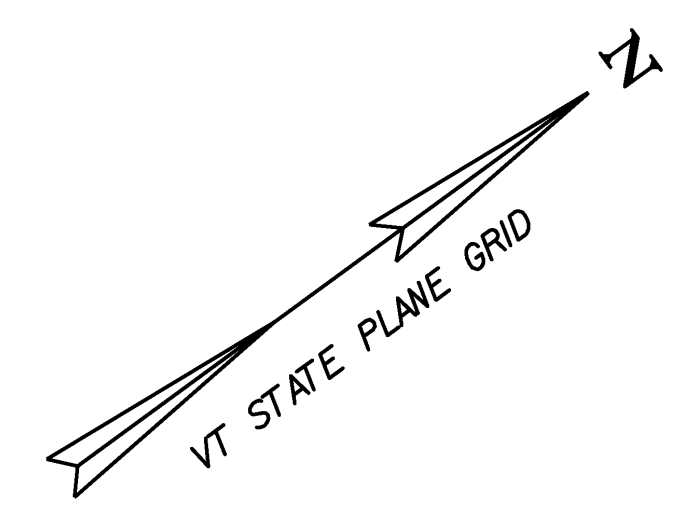
THIS PROJECT IS A/K/A
EAST MONTPELIER STP FEGC F 037-2(4)S
LAYOUT SHEET #1

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: R. PELLETT
FILE NAME: 78f200\str\sf200bdr.dgn	DESIGNED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	CHECKED BY: J. LACROIX
R.O.W. SHEET 15 OF 17	SHEET 41 OF 67

SIGN LEGEND

R&S = REMOVE AND SALVAGE

SIGN POSTS
SQUARE STEEL
44 mm, 3.4 kg/m
W/ ANCHOR



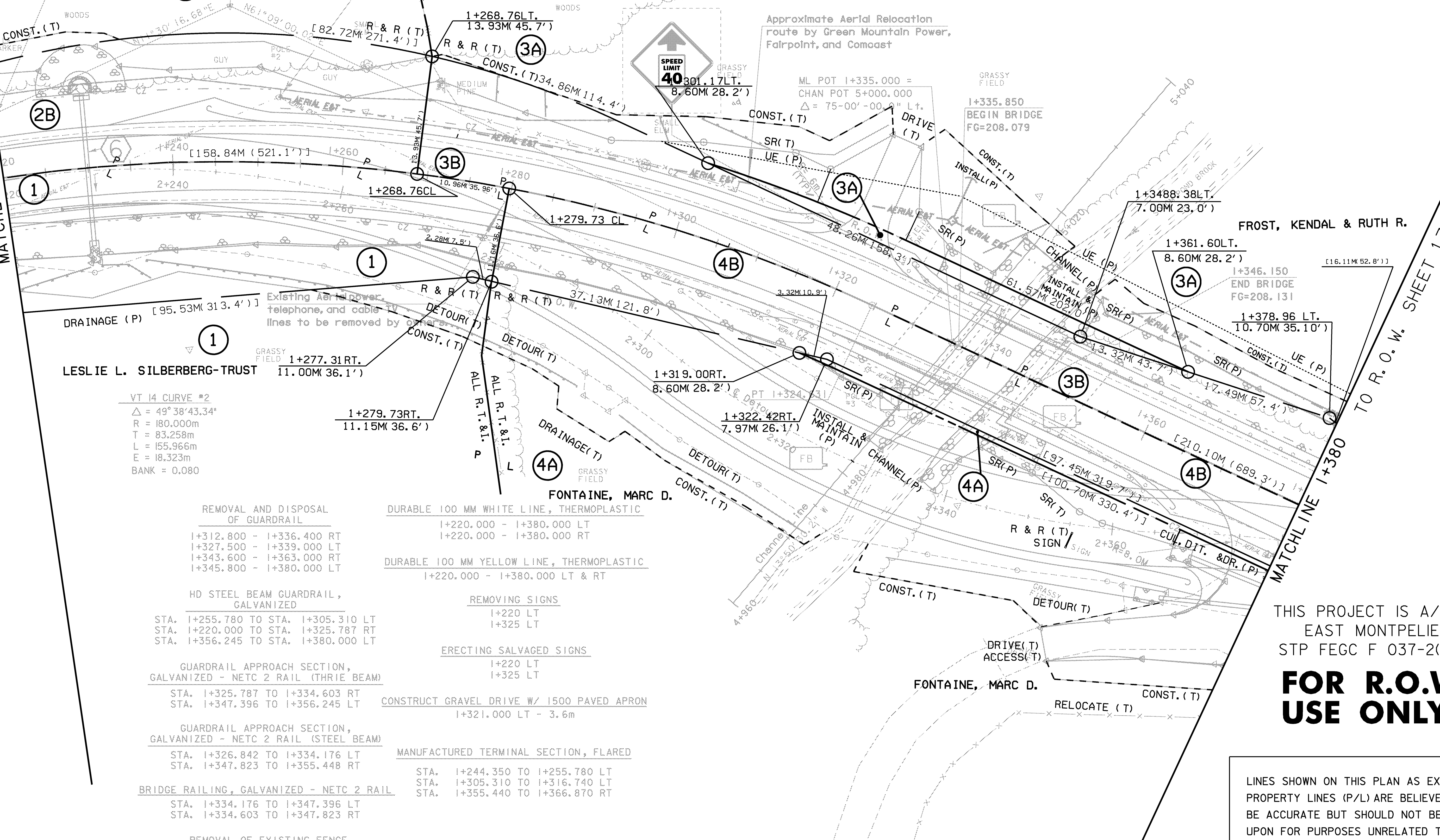
REMOVING & RESETTING PROPERTY MARKERS

PIN #1 - from I+269.96 to I+268.76 LT.
PIN #2 - from I+279.47 to I+279.73 RT.

STATION	I+268.76	I+279.73
OFFSET	3.93M LT.	11.6M RT.
NORTHING	197393.57	197383.59
EASTING	501628.44	501652.96

**STA 1+220
R&S**
FAULKNER, ABIGAIL D.
& GUION, HOBART G. JR.

**STA 1+325
R&S**
FROST, KENDAL & RUTH R.



VT 14 CURVE #2
Δ = 49° 38' 43.34"
R = 180.000m
T = 83.258m
L = 155.966m
E = 18.323m
BANK = 0.080

- REMOVAL AND DISPOSAL OF GUARDRAIL**
- I+312.800 - I+336.400 RT
 - I+327.500 - I+339.000 LT
 - I+343.600 - I+363.000 RT
 - I+345.800 - I+380.000 LT
- HD STEEL BEAM GUARDRAIL, GALVANIZED**
- STA. I+255.780 TO STA. I+305.310 LT
 - STA. I+220.000 TO STA. I+325.787 RT
 - STA. I+356.245 TO STA. I+380.000 LT
- GUARDRAIL APPROACH SECTION, GALVANIZED - NETC 2 RAIL (THRIE BEAM)**
- STA. I+325.787 TO I+334.603 RT
 - STA. I+347.396 TO I+356.245 LT
- GUARDRAIL APPROACH SECTION, GALVANIZED - NETC 2 RAIL (STEEL BEAM)**
- STA. I+326.842 TO I+334.176 LT
 - STA. I+347.823 TO I+355.448 RT
- BRIDGE RAILING, GALVANIZED - NETC 2 RAIL**
- STA. I+334.176 TO I+347.396 LT
 - STA. I+334.603 TO I+347.823 RT
- REMOVAL OF EXISTING FENCE**
- I+269.100, 13.900 LT TO I+319.500, 6.700 LT.

- DURABLE 100 MM WHITE LINE, THERMOPLASTIC**
- I+220.000 - I+380.000 LT
 - I+220.000 - I+380.000 RT
- DURABLE 100 MM YELLOW LINE, THERMOPLASTIC**
- I+220.000 - I+380.000 LT & RT
- REMOVING SIGNS**
- I+220 LT
 - I+325 LT
- ERECTING SALVAGED SIGNS**
- I+220 LT
 - I+325 LT
- CONSTRUCT GRAVEL DRIVE W/ 1500 PAVED APRON**
- I+321.000 LT - 3.6m
- MANUFACTURED TERMINAL SECTION, FLARED**
- STA. I+244.350 TO I+255.780 LT
 - STA. I+305.310 TO I+316.740 LT
 - STA. I+355.440 TO I+366.870 RT

NOTE: THERE IS A SIGN PROJECT CURRENTLY UNDER CONSTRUCTION THAT MAY CHANGE THE TYPE/LOCATION OF SIGNS. EACH SIGN SHALL BE REMOVED, SALVAGED, AND ERECTED AS CLOSE TO ITS EXISTING LOCATION AS POSSIBLE.

- 6 STA I+230.0 LT. - RT.
- NEW 450 x 18M OPTION PIPE W/ NEW CONCRETE HEADWALL @ INLET
- NEW INLET DITCH W/ STONE FILL, TYPE I
- NEW 1.0 X 2.0 STONE PAD @ OUTLET - STONE FILL, TYPE I

EROSION CONTROL DETAIL ON
R.O.W. SHEET II OF 17



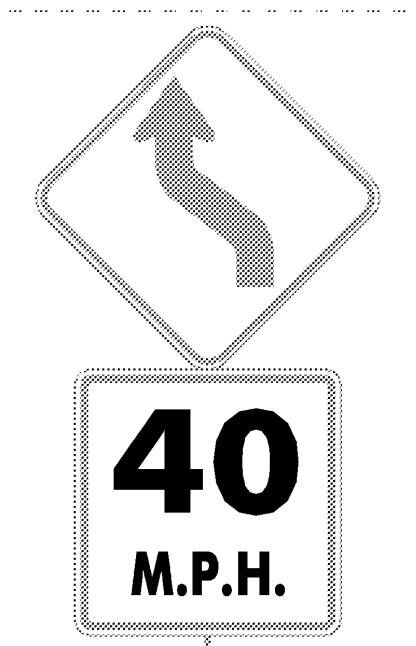
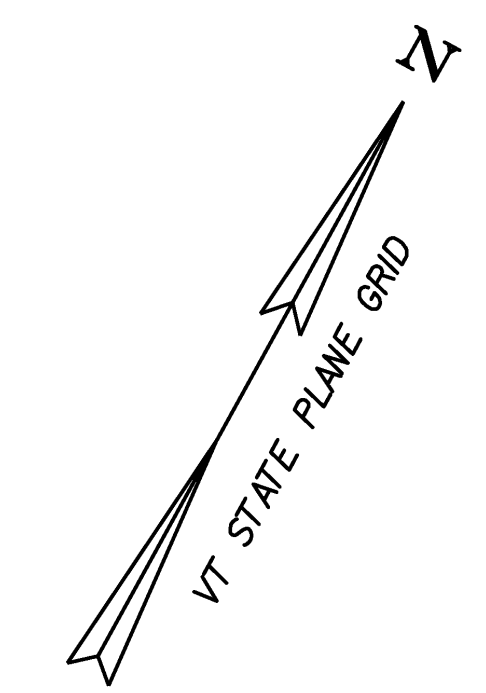
THIS PROJECT IS A/K/A
EAST MONTPELIER
STP FEGC F 037-2(4)S

**FOR R.O.W.
USE ONLY**

LINES SHOWN ON THIS PLAN AS EXISTING PROPERTY LINES (P/L) ARE BELIEVED TO BE ACCURATE BUT SHOULD NOT BE RELIED UPON FOR PURPOSES UNRELATED TO THE STATE OF VERMONT'S ACQUISITION OF LAND AND RIGHTS FOR THIS PROJECT.

LAYOUT SHEET #2

PROJECT NAME:	EAST MONTPELIER	PLOT DATE:	14-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	R. PELLETT
FILE NAME:	78f200\str\sf200bdr.dgn	CHECKED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	FILE NAME:	78f200\str\sf200bdr.dgn
DESIGNED BY:	J. LACROIX	PLOT DATE:	14-JUL-2009
R.O.W. SHEET 16 OF 17		CHECKED BY:	J. LACROIX
		FILE NAME:	78f200\str\sf200bdr.dgn
		PLOT DATE:	14-JUL-2009
		DRAWN BY:	R. PELLETT
		CHECKED BY:	J. LACROIX
		FILE NAME:	78f200\str\sf200bdr.dgn
		PLOT DATE:	14-JUL-2009
		DRAWN BY:	R. PELLETT
		CHECKED BY:	J. LACROIX
		FILE NAME:	78f200\str\sf200bdr.dgn
		PLOT DATE:	14-JUL-2009
		DRAWN BY:	R. PELLETT
		CHECKED BY:	J. LACROIX
		FILE NAME:	78f200\str\sf200bdr.dgn
		PLOT DATE:	14-JUL-2009
		DRAWN BY:	R. PELLETT
		CHECKED BY:	J. LACROIX
		FILE NAME:	78f200\str\sf200bdr.dgn
		PLOT DATE:	14-JUL-2009
		DRAWN BY:	R. PELLETT
		CHECKED BY:	J. LACROIX
		FILE NAME:	78f200\str\sf200bdr.dgn
		PLOT DATE:	14-JUL-2009
		DRAWN BY:	R. PELLETT
		CHECKED BY:	J. LACROIX
		FILE NAME:	78f200\str\sf200bdr.dgn
		PLOT DATE:	14-JUL-2009
		DRAWN BY:	R. PELLETT
		CHECKED BY:	J. LACROIX



STA 1+445 LT R&S

1+470.000
END APPROACH

1+420.000
END PROJECT
BEGIN APPROACH

END ROW PROJECT
STP FEGC F 037-2 (4) S
1+484.83 CL

MATCHLINE I+380 TO R.O.W. SHEET 16 OF 17

Approximate Aerial Relocation route by Green Mountain Power, Fairpoint, and Comcast

FROST, KENDAL & RUTH R.

FROST, KENDAL & RUTH R.

3A

3B

4B

3A

3B

4A

4A

STA 1+396 RT R&S

1+420.00 RT.
8.04M. (26.4')

1+484.83 RT.
8.00M (26.2')

SIGN LEGEND
R&S = REMOVE AND SALVAGE

SIGN POSTS
SQUARE STEEL
50 mm, 3.9 kg/m
W/ ANCHOR

7 STA 1+380.6 RT.
NEW 450 x 20.0M OPTION PIPE W/ END SECTION @ INLET W/ STONE PAD, TYPE I STONE FILL
NEW 1.0 X 2.0 OUTLET DITCH W/ STONE FILL PAD, TYPE I STONE FILL

7A REMOVE EXISTING

8 EXISTING CULVERT - DO NOT DISTURB

LINES SHOWN ON THIS PLAN AS EXISTING PROPERTY LINES (P/L) ARE BELIEVED TO BE ACCURATE BUT SHOULD NOT BE RELIED UPON FOR PURPOSES UNRELATED TO THE STATE OF VERMONT'S ACQUISITION OF LAND AND RIGHTS FOR THIS PROJECT.

NOTE: THERE IS A SIGN PROJECT CURRENTLY UNDER CONSTRUCTION THAT MAY CHANGE THE TYPE/LOCATION OF SIGNS. EACH SIGN SHALL BE REMOVED, SALVAGED, AND ERECTED AS CLOSE TO ITS EXISTING LOCATION AS POSSIBLE.

- REMOVAL & DISPOSAL OF GUARDRAIL
1+380.000 - 1+418.800 LT
- MANUFACTURED TERMINAL SECTION, FLARED
STA. 1+407.490 TO TO 1+418.920 LT
- HD STEEL BEAM GUARDRAIL, GALVANIZED
STA. 1+380.000 - 1+407.490 LT
- CONSTRUCT GRAVEL DRIVE W/ PAVED APRON
1+382.000 RT - 12.000m
- RELOCATE MAILBOX, SINGLE SUPPORT
FROM 1+391.000 RT TO 1+392.000, 7.000 RT
- REMOVAL OF EXISTING FENCE
1+400.000 TO 1+470.000 LT
- REMOVING SIGNS
1+445 LT (2)
1+396 RT (2)
- ERECTING SALVAGED SIGNS
1+445 LT (2)
1+396 RT (2)
- DURABLE 100 MM WHITE LINE, THERMOPLASTIC
1+380.000 - 1+470.000 LT
1+380.000 - 1+470.000 RT
- DURABLE 100 MM YELLOW LINE, THERMOPLASTIC
1+380.000 - 1+470.000 LT & RT
- CONSTRUCT PAVED MAILBOX TURNOUT
1+388.000 - 1+402.000 RT 1.800 WIDE
- COLD PLANING BITUMINOUS PAVEMENT
1+450.000 - 1+470.000

FOR R.O.W. USE ONLY

EROSION CONTROL DETAIL ON R.O.W. SHEET 12 OF 17

LAYOUT SHEET #3

PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\sf200bdr.dgn PLOT DATE: 14-JUL-2009
PROJECT LEADER: K. HIGGINS DRAWN BY: R. PELLETT
DESIGNED BY: J. LACROIX CHECKED BY: J. LACROIX
R.O.W. SHEET 17 OF 17 SHEETS SHEET 43 OF 67

THIS PROJECT IS A/K/A EAST MONTPELIER STP FEGC F 037-2(4)S
1:250 SCALE IN METERS



EPSC NARRATIVE

1.1 PROJECT DESCRIPTION

BEGINNING ON VT 14 IN EAST MONTPELIER AT A POINT APPROXIMATELY 176 METERS (0.11 MILES) SOUTH OF BRIDGE #69 OVER SODOM POND BROOK AND EXTENDING NORTHERLY ALONG VT 14 TO A POINT 120 METERS (0.07 MILES) NORTH OF THE BRIDGE.

WORK TO BE PERFORMED UNDER THIS CONTRACT INCLUDES INSTALLATION OF A TEMPORARY BRIDGE, REPLACEMENT OF BRIDGE #69 ON A PROPOSED ALIGNMENT, WIDENING OF ROADWAY, NEW GUARDRAIL, PAVEMENT AND ASSOCIATED ROADWAY ITEMS.

IT IS ANTICIPATED THAT THIS PROJECT WILL LAST TWO CONSTRUCTION SEASONS.

NOTE: AREA OF DISTURBANCE SHALL INCLUDE LIMITS OF EARTH DISTURBANCE WITHIN THE PROJECT AREA, INCLUDING ANY WASTE, STAGING AND BORROW AREAS WITHIN OR DIRECTLY ADJACENT TO THE PROJECT LIMITS.

THE TOTAL AREA OF DISTURBANCE IS APPROXIMATELY 2.00 ACRES.

1.2 SITE INVENTORY

1.2.1 OFF SITE DRAINAGE CHARACTERISTICS (UP AND DOWN-GRADIENT)

THE WATER RUNOFF SHOULD BE MINIMAL AND BE LIMITED TO THE PROJECT AREAS DUE TO THE NATURE OF THE SURROUNDING TERRAIN.

THE OVERALL TOPOGRAPHY OF THE AREA IS RELATIVELY FLAT, WITH STEEP SLOPES OCCURRING ONLY AT VERMONT ROUTE 14 SIDE SLOPES.

1.2.2 DRAINAGE, WATERWAYS, BODIES OF WATER, AND PROXIMITY TO NATURAL OR MAN-MADE WATER FEATURES

SODOM POND BROOK IS THE ONLY WATERWAY WITHIN THE PROJECT LIMITS. SODOM POND BROOK IS CHARACTERIZED AS SMALL, LOW RELIEF, ALLUVIAL, MEANDERING AND EQUIWIDTH.

THERE WILL BE CHANNEL WORK AS PART OF THIS PROJECT.

THERE ARE CLASS II AND CLASS III WETLANDS THROUGHOUT THE PROJECT AREA. SEE SITE PLANS FOR FURTHER DETAIL.

THERE ARE SEVERAL EXISTING CULVERTS AND DRAINAGE WAYS WITHIN THE PROJECT LIMITS.

1.2.3 TOPOGRAPHY, EXISTING ROADS, BUILDINGS, UTILITIES

VERMONT ROUTE 14 IS AN EXISTING PAVED ROAD.

THE MAJORITY OF THIS PROJECT IS CONSIDERED TO BE "IN A FILL TYPICAL", MEANING THE EXISTING ROADWAY (VERMONT ROUTE 14) IS HIGHER THAN THE SURROUNDING MEAN GROUND ELEVATION.

THERE ARE TWO EXISTING GRAVEL DRIVES THAT WILL BE REDEVELOPED AS PART OF THIS PROJECT.

THERE ARE NO BUILDINGS LOCATED WITHIN THE PROJECT.

THERE WILL BE SOME RELOCATION OF THE EXISTING OVERHEAD UTILITIES AS PART OF THIS PROJECT.

FOR FINAL CONTOURS AND SLOPES SEE THE CROSS SECTIONS AND/OR EPSC - FINAL CONDITIONS SITE PLAN.

1.2.4 VEGETATION

THE VEGETATION SURROUNDING THE PROJECT IS A MIX OF GRASSY FIELDS, AGRICULTURAL FIELDS AND WOODED AREAS WITH SCATTERED GROUPS OF SMALL TREES. IMPACTS TO VEGETATION WILL BE LIMITED TO THAT WHICH ARE AFFECTED BY THE CONSTRUCTION OF THE NEW BRIDGE ON THE EXISTING ALIGNMENT AND THE TEMPORARY BRIDGE.

FOLLOWING THE CONSTRUCTION OF THE NEW BRIDGE, THE SLOPES WILL BE STABILIZED WITH STONE FILL AND VEGETATION WILL BE REESTABLISHED WITH STANDARD SEED AND MULCH PRACTICES

1.2.5 SOILS

ALL SOIL DATA CAME FROM THE U.S. DEPARTMENT OF AGRICULTURE SOIL CONSERVATION SERVICE WEB SOIL SURVEY FOR THE COUNTY OF ADDISON, VERMONT. SOILS IN THE PROJECT AREA ARE AS FOLLOWS:

SOILS NAME	SLOPE	EROSION FACOTR (K)
4A - SUNNY SILT LOAM	0-2%	0.32
41E - BUXTON SILT LOAM	25-45%	0.32
44B- LAMOINE SILT LOAM	3-8%	0.32
44C- LAMOINE SILT LOAM	8-15%	0.32
60A- WEIDER VERY FINE SANDY LOAM	0-3%	0.32

NOTE: K-VALUES GENERALLY INDICATE THEFOLLOWING: 0.0-0.23 = LOW EROSION POTENTIAL; 0.24-0.36 = MODERATE EROSION POTENTIAL; 0.37 AND HIGHER = HIGH EROSION POTENTIAL.

DUE TO ENGINEERING REQUIREMENTS FOR FILL MATERIAL, MUCH OF THE FILL MATERIAL WILL NEED TO BE BROUGHT IN FROM AN OUTSIDE SOURCE. SINCE IT IS UNKNOWN WHERE THIS SOURCE PIT WILL BE, EROSAILITY PROPERTIES ARE NOT PROVIDED HEREIN.

1.2.6 SENSITIVE RESOURCES AREAS

THERE ARE NO CRITICAL HABITATS, HISTORICAL AREAS, THREATENED AND ENDANGERED SPECIES EXISTING WITHIN THE PROJECT AREA.

THERE IS A WILDLIFE HABITAT AREA WITHIN CLOSE PROXIMITY TO THE PROJECT AREA, WHICH WILL NOT BE IMPACTED BY THIS PROJECT.

SENSITIVE RESOURCES LOCATED WITHIN THE PROJECT LIMITS ARE ARCHEOLOGICAL AREAS, AGRICULTURAL LAND, WATER RESOURCES (SODOM POND BROOK), FLOOD PLAIN, AND CLASS II AND CLASS III WETLANDS.

1.3 RISK EVALUATION

RISK DETERMINATION

THIS PROJECT HAS BEEN DETERMINED TO BE LOW RISK DUE TO THE FOLLOWING MITIGATION FACTORS.

- THE PROJECT WILL BE LIMITED TO TWO ACRES OR LESS OF DISTURBED EARTH AT ANY ONE TIME.
- THE PROJECT WILL HAVE A MAXIMUM OF 7 CONSECUTIVE DAYS OF DISTURBED EARTH EXPOSURE IN ANY LOCATION BEFORE TEMPORARY OR FINAL STABILIZATION IS IMPLEMENTED
- THE PROJECT WILL INCLUDE LESS THAN TWO ACRES OF DISTURBANCE ON SOIL THAT IS GREATER THAN 5% SLOPE.

BASIC RISK EVALUATION RESULTED IN A MORE DETAILED ANALYSIS TO DETERMINE RISK, AND RESULTED IN THE FOLLOWING REQUIREMENTS:

- IMPLEMENT THE LOW RISK SITE HANDBOOK AND FOLLOW THIS EPSC PLAN PREPARED FOR THIS PROJECT.
- ALL AREAS MUST HAVE TEMPORARY OR FINAL STABILIZATION WITHIN 21 DAYS OF THE INITIAL DISTURBANCE AND STABILIZED THEREAFTER ON A DAILY BASIS. THE FOLLOWING EXCEPTIONS APPLY:
 - STABILIZATION IS NOT REQUIRED IF WORK IS TO CONTINUE IN THE AREA WITHIN 24 HOURS AND NO PRECIPITATION IS FORECASTED FOR THE NEXT 24 HOURS.
 - STABILIZATION IS NOT REQUIRED IF THE WORK IS OCCURRING IN A SELF-CONTAINED EXCAVATION WITH A DEPTH OF 2 FEET OR GREATER.
- INSPECTIONS SHALL BE CONDUCTED AT LEAST ONCE EVERY 7 CALENDAR DAYS AND WITHIN 24 HOURS OF THE END OF A STORM EVENT RESULTING IN THE DISCHARGE OF STORMWATER FROM THE CONSTRUCTION SITE.
- IF THERE IS A DISCHARGE OF VISIBLY DISCOLORED STORMWATER FROM THE CONSTRUCTION SITE OR FROM THE CONSTRUCTION SITE TO WATERS OF THE STATE, THE PERMITTEE SHALL TAKE IMMEDIATE CORRECTIVE ACTION.
- IF THERE IS A DISCHARGE OF VISIBLY DISCOLORED STORMWATER FROM THE CONSTRUCTION SITE TO WATERS OF THE STATE, THE ON-SITE PLAN COORDINATOR SHALL, WITHIN 72 HOURS OF FIRST DISCOVERING THE DISCHARGE, SUBMIT A WRITTEN REPORT ABOUT THE DISCHARGE AND THE RESULTING CORRECTIVE ACTION TO THE VERMONT AGENCY OF NATURAL RESOURCES, DEPARTMENT OF ENVIRONMENTAL CONSERVATION DEC).

RISK RE-EVALUATION

SHOULD CHANGES PRIOR TO OR DURING CONSTRUCTION RESULT IN A POTENTIAL CHANGE IN THE RISK OR SHOULD THE PROJECT BECOME PART OF A COMMON DEVELOPMENT PLAN, THEN THE SELECTED CONTRACTOR WILL BE RESPONSIBLE FOR ADDITIONAL PERMITTING WITH THE DEC VIA FILING OF THE APPROPRIATE NOTICE OF INTENT UNDER THE CONSTRUCTION PERMIT PROCESS.

BORROW AND STAGING EROSION PREVENTION AND SEDIMENT CONTROL SHALL BE PAID FOR IN ACCORDANCE WITH SUBSECTION 105.29 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION.

1.4 EROSION PREVENTION AND SEDIMENT CONTROL

THE EROSION CONTROL PLANS ARE MEANT AS A GUIDELINE FOR PREVENTING EROSION AND CONTROLLING SEDIMENT TRANSPORT. THE WORK OUTLINED IN THIS NARRATIVE CONSISTS OF APPLYING MEASURES THROUGHOUT THE LIFE OF THE PROJECT MINIMIZING SEDIMENT TRANSPORT TO THE RECEIVING WATERS. THE MEASURES INCLUDE STABILIZATION AND STRUCTURAL PRACTICES, STORM WATER CONTROLS AND OTHER POLLUTION PREVENTION CONTROLS.

PREVENTING INITIAL SOIL EROSION IS MUCH MORE EFFECTIVE THAN TREATING ERODED SEDIMENT. MAINTAINING VEGETATED BUFFERS ALONG STREAM BANKS, WETLANDS OR OTHER SENSITIVE AREAS IS A CRUCIAL EROSION AND SEDIMENT CONTROL MEASURE THAT SHOULD BE ESTABLISHED WHEREVER POSSIBLE.

ALL MEASURES SHALL BE REGULARLY MAINTAINED AND SHALL BE CHECKED FOR SEDIMENT BUILD-UP. SEDIMENT SHALL BE DISPOSED AT AN APPROVED SITE WHERE IT WILL NOT BE SUBJECT TO EROSION.

(REFER TO THE LOW RISK SITE HANDBOOK AND APPROPRIATE DETAIL SHEETS FOR EACH PRACTICE REQUIRED ON THE PROJECT TO INCLUDE BUT NOT LIMITED TO THE FOLLOWING.)

ADDITIONAL EROSION CONTROL DETAILS MAY ALSO BE FOUND ON THE FOLLOWING WEBSITE:
www.aot.state.vt.us/Caddhelp

COORDINATE THE INSTALLATION, USE AND REMOVAL OF EPSC MEASURES WITH THE CONSTRUCTION ACTIVITIES TO ENSURE ECONOMICAL, EFFECTIVE AND CONTINUOUS EROSION AND SEDIMENT CONTROL. EMPLOY TEMPORARY STABILIZATION PRACTICES IN INCREMENTAL STAGES AS CONSTRUCTION PROCEEDS. THE CONTRACTOR WILL USE ADDITIONAL EPSC MEASURES AS NECESSIATED BY THE SEQUENCE OF CONSTRUCTION AND AS DIRECTED BY THE ENGINEER. SEE SUBSECTION 105.23 OF THE VERMONT AOT STANDARD SPECIFICATIONS FOR CONSTRUCTION.

INSTALL ALL EPSC MEASURES AS SHOWN IN THE EROSION CONTROL PLAN OR AS DIRECTED BY THE ENGINEER. DO NOT MODIFY THE TYPE, SIZE OR LOCATION OF ANY CONTROL OR PRACTICE WITHOUT THE APPROVAL OF THE ENGINEER. ALL CHANGES SHALL BE APPROVED BY THE CONSTRUCTION ENVIRONMENTAL ENGINEER AND ALSO BE NOTED ON THE PLANS, IN THE WEEKLY INSPECTION REPORT AND IF NECESSARY, REPORTED TO THE APPROPRIATE AUTHORITY IN A TIMELY MANNER.

DO NOT ALLOW ANY CONSTRUCTION EQUIPMENT TO OPERATE ON THE DOWN SLOPE SIDE OF THE PERIMETER CONTROL MEASURES.

1.4.1 MARK SITE BOUNDARIES

PROJECT DEMARCATION FENCING, DENOTED -PDF- ON THE PLANS, IS USED TO DELINEATE THE LIMITS THE CONTRACTOR CAN ACCESS WITH CONSTRUCTION EQUIPMENT. THIS MEASURE LIMITS THE AREA THAT CAN BE DISTURBED AND EXPOSED TO EROSION.

1.4.2 LIMIT DISTURBANCE AREA

EMPLOY TEMPORARY STABILIZATION PRACTICES IN INCREMENTAL STAGES (PHASING) AS CONSTRUCTION PROCEEDS. ADDITIONAL MEASURES MAY BE NEEDED DUE TO THE PHASING OF THE PROJECT AND AS DIRECTED BY THE ENGINEER.

1.4.3 STABILIZED CONSTRUCTION ENTRANCE

STABILIZED CONSTRUCTION ENTRANCE SHALL BE UTILIZED AS SHOWN IN THE PLANS TO MINIMIZE TRACKING OF SEDIMENT ONTO PUBLIC HIGHWAYS AND REDUCE POTENTIAL RUNOFF OF SEDIMENT INTO RECEIVING WATERS. STABILIZED CONSTRUCTION ENTRANCE SHALL BE INSTALLED PRIOR TO THE START OF CONSTRUCTION.

1.4.4 INSTALL SILT FENCE

SILT FENCE SHALL BE INSTALLED PRIOR TO ANY UP SLOPE WORK AS SHOWN ON THE PLANS OR AS NECESSARY.

1.4.5 DIVERT UPLAND RUNOFF

DIVERSIONARY MEASURES SHALL BE USED WHEN UPLAND RUNOFF IS ENTERING THE PROJECT LIMITS.

1.4.6 SLOW DOWN CHANNELIZED RUNOFF

CHECK DAMS SHALL BE UTILIZED TO CONTROL CONCENTRATED FLOW OF STORMWATER WITHIN THE PROJECT LIMITS.

1.4.7 CONSTRUCT PERMANENT CONTROLS

USE STONE AS SHOWN IN THE PLANS FOR SLOPE LINING, INLET, OUTLET AND CHANNEL PROTECTION

RE-VEGETATE AREAS AS SHOWN ON THE FINAL CONDITIONS PLANS WITH SEED AND MULCH.

THE SLOPES ALONG CHANNEL BANKS ARE TO BE LINED WITH HEAVY STONE. STREAM BANK VEGETATION WILL THEN BE INTRODUCED IN THE GRUBBING MATERIAL THAT IS TO BE PLACED OVER THE STREAM BANK STONE FILL.

1.4.8 STABILIZE EXPOSED SOILS

TRACKING OF ALL EXPOSED SLOPES, COMBINED WITH TEMPORARY MULCHING, WILL BE UTILIZED ON A REGULAR BASIS. SLOPES SHALL BE STABILIZED WITHIN 48 HOURS OF FORECASTED RAIN.

SEEDING, MULCHING AND BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED TO STABILIZE ALL SLOPES STEEPER THAN 1:3. THESE SLOPES SHALL BE STABILIZED WITHIN 48 HOURS OF REACHING INTERMITTENT PHASES OF CONSTRUCTION.

1.4.9 WINTER STABILIZATION

SHOULD CONSTRUCTION PROCEDE PAST OCTOBER 15TH, SPECIFIC WINTER EPSC PROCEDURES SHALL BE FOLLOWED DURING CONSTRUCTION AND PRIOR TO ANY SHUT DOWN. SEE LOW RISK SITE HANDBOOK FOR FURTHER INFORMATION.

1.4.10 STABILIZE SOIL AT FINAL GRADE

SEEDING, MULCHING AND BIODEGRADABLE EROSION CONTROL MATTING OR AN EQUIVALENT SHALL BE USED TO STABILIZE ALL SLOPES STEEPER THAN 1:3. THESE SLOPES SHALL BE STABILIZED WITHIN 48 HOURS OF REACHING FINAL GRADE.

1.4.11 DE-WATERING ACTIVITIES

FILTER BAGS SHALL BE USED DURING DEWATERING PUMPING OPERATIONS.

1.4.12 INSPECT YOUR SITE

INSPECT SITE BASED ON PERMIT AUTHORIZATION OR SPECIAL PROVISION REQUIREMENTS.

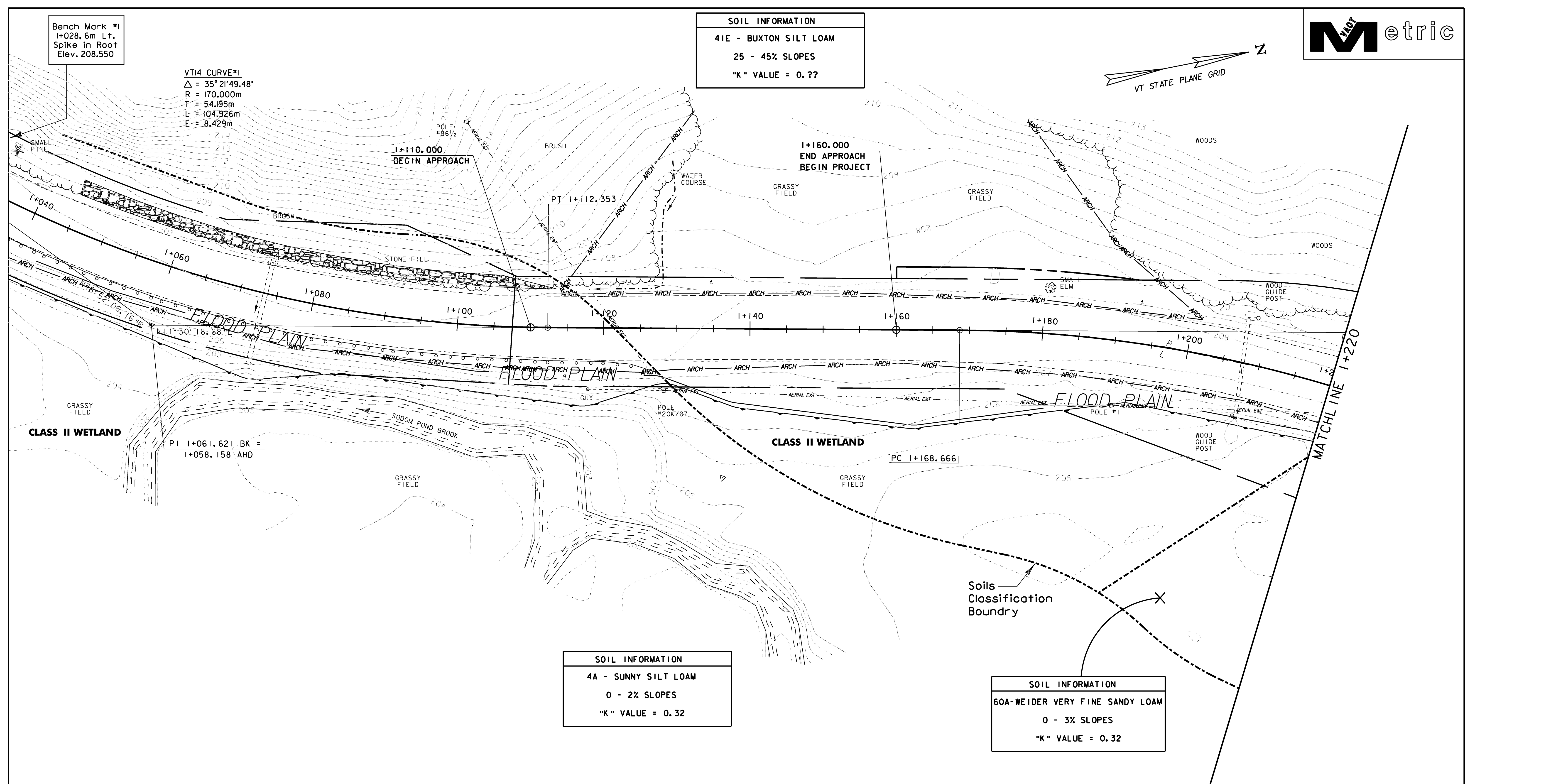
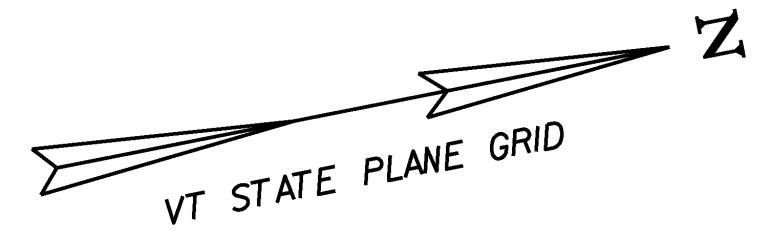
EPSC NARRATIVE

PROJECT NAME:	EAST MONTPELIER
PROJECT NUMBER:	STP 037-2(9)
FILE NAME:	sf200epsc_nar.dgn
PROJECT LEADER:	K. HIGGINS
DESIGNED BY:	J. SALVATORI
sf200epsc_nar.i	
PLOT DATE:	14-JUL-2009
DRAWN BY:	J. SALVATORI
CHECKED BY:	J. LACROIX
SHEET	44 OF 67

Bench Mark #1
 1+028, 6m Lt.
 Spike in Root
 Elev. 208.550

VT14 CURVE #1
 $\Delta = 35^\circ 21' 49.48''$
 $R = 170,000m$
 $T = 54.195m$
 $L = 104.926m$
 $E = 8.429m$

SOIL INFORMATION
 4IE - BUXTON SILT LOAM
 25 - 45% SLOPES
 "K" VALUE = 0.??



CLASS II WETLAND

CLASS II WETLAND

SOIL INFORMATION
 4A - SUNNY SILT LOAM
 0 - 2% SLOPES
 "K" VALUE = 0.32

SOIL INFORMATION
 60A-WEIDER VERY FINE SANDY LOAM
 0 - 3% SLOPES
 "K" VALUE = 0.32

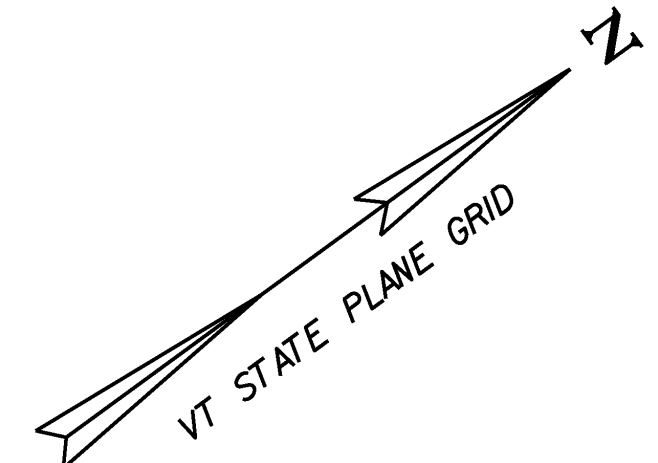
EXISTING CONDITIONS LEGEND

	WETLAND BOUNDARY
	FLOOD PLAIN BOUNDARY
	ARCHAEOLOGICAL SENSITIVITY BOUNDARY
	AGRICULTURAL LANDS BOUNDARY
	WILDLIFE HABITAT BOUNDARY

EPSC EXISTING CONDITIONS SITE PLAN #1

PROJECT NAME: EAST MONTPELIER
 PROJECT NUMBER: STP 037-2(9)
 FILE NAME: 78f200\str\s200ecbdr.dgn PLOT DATE: 14-JUL-2009
 PROJECT LEADER: K. HIGGINS DRAWN BY: J. SALVATORI
 DESIGNED BY: J. SALVATORI CHECKED BY: J. LACROIX
 sf200epsc_ex1.i SHEET 45 OF 67





SOIL INFORMATION
 41E - BUXTON SILT LOAM
 25 - 45% SLOPES
 "K" VALUE = 0.??

SOIL INFORMATION
 60A-WEIDER VERY FINE SANDY LOAM
 0 - 3% SLOPES
 "K" VALUE = 0.32

SOIL INFORMATION
 4A - SUNNY SILT LOAM
 0 - 2% SLOPES
 "K" VALUE = 0.32

VT 14 CURVE #2
 $\Delta = 49^\circ 38' 43.34"$
 R = 180.000m
 T = 83.258m
 L = 155.966m
 E = 18.323m
 BANK = 0.080

Bench Mark #2
 I+253.8m Lt.
 Spike In Pole
 Elev. 208.307

Approximate Aerial Relocation
 route by Green Mountain Power,
 Fairpoint, and Comcast

Existing Aerialpower,
 telephone, and cable TV
 lines to be removed by owners.

Soils
 Classification
 Boundary

EXISTING CONDITIONS LEGEND

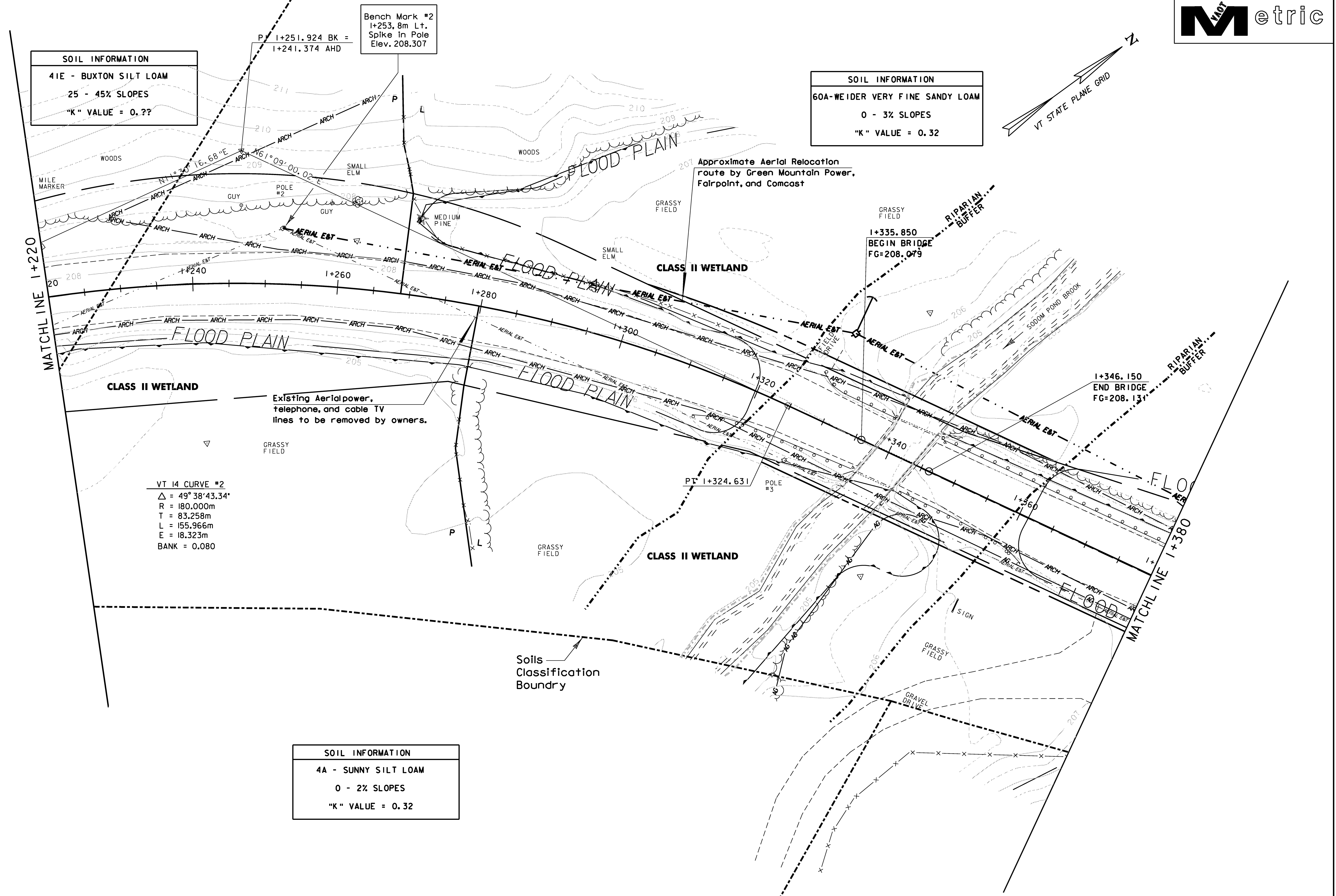
	WETLAND BOUNDARY
	FLOOD PLAIN BOUNDARY
	ARCHAEOLOGICAL SENSITIVITY BOUNDARY
	AGRICULTURAL LANDS BOUNDARY
	WILDLIFE HABITAT BOUNDARY

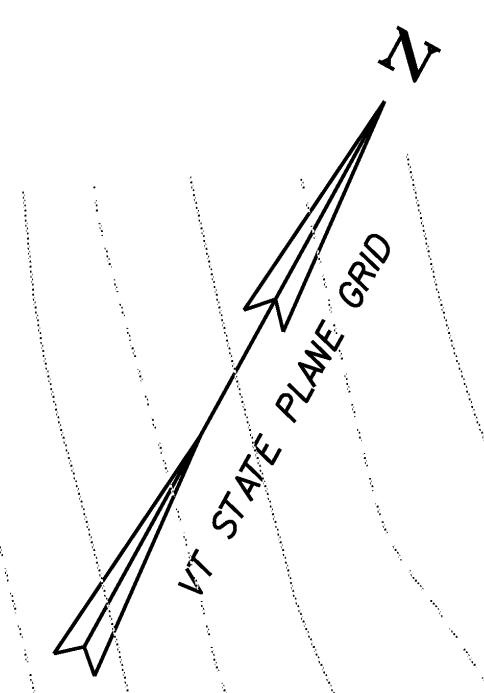


EPSC EXISTING CONDITIONS SITE PLAN #2

PROJECT NAME: EAST MONTPELIER
 PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\sf200ecbdr.dgn PLOT DATE: 14-JUL-2009
 PROJECT LEADER: K. HIGGINS DRAWN BY: J. SALVATORI
 DESIGNED BY: J. SALVATORI CHECKED BY: J. LACROIX
 sf200eosc_ex2.1 SHEET 46 OF 67





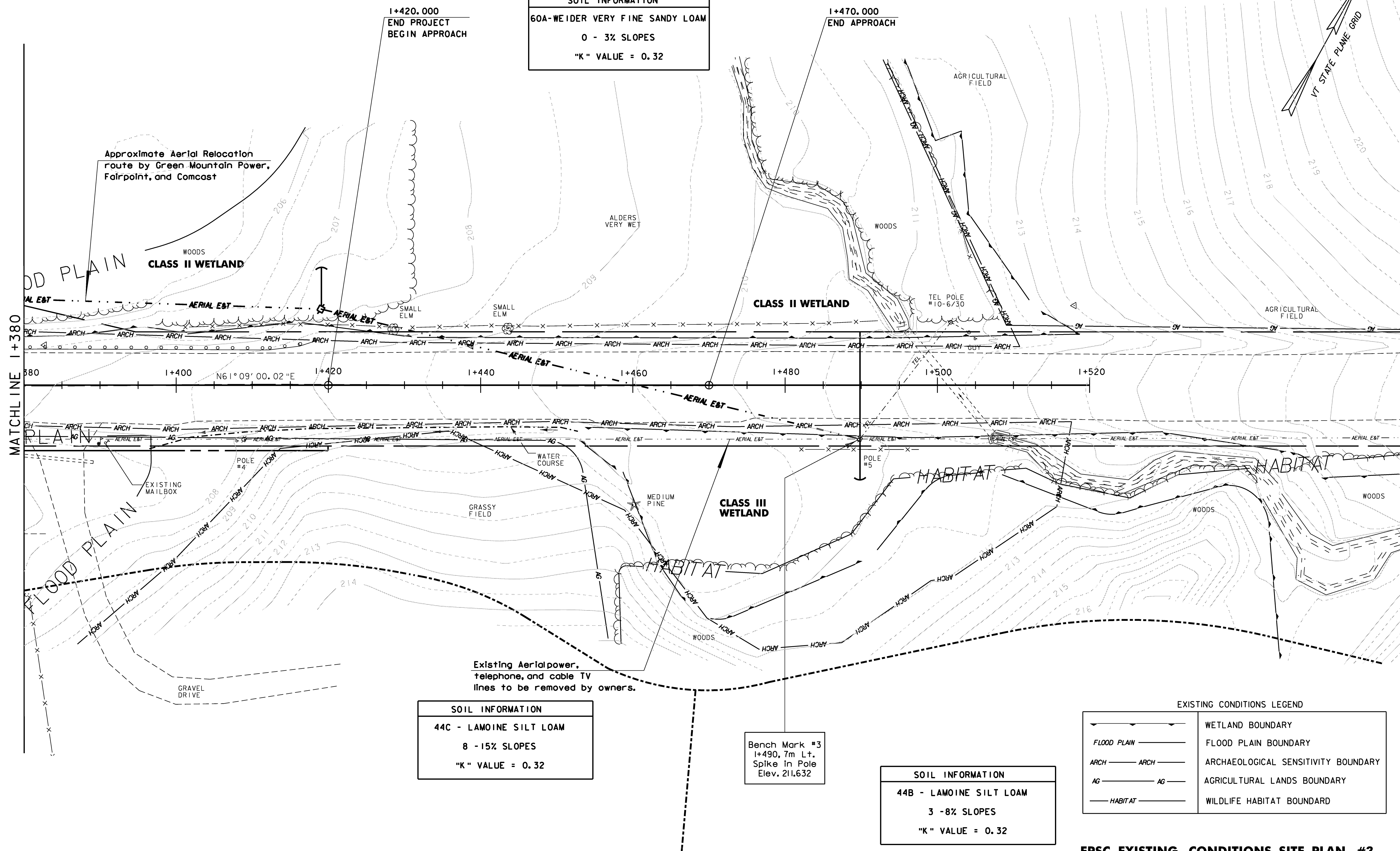
SOIL INFORMATION
 60A-WEIDER VERY FINE SANDY LOAM
 0 - 3% SLOPES
 "K" VALUE = 0.32

SOIL INFORMATION
 44C - LAMOINE SILT LOAM
 8 - 15% SLOPES
 "K" VALUE = 0.32

SOIL INFORMATION
 44B - LAMOINE SILT LOAM
 3 - 8% SLOPES
 "K" VALUE = 0.32

EXISTING CONDITIONS LEGEND

	WETLAND BOUNDARY
	FLOOD PLAIN BOUNDARY
	ARCHAEOLOGICAL SENSITIVITY BOUNDARY
	AGRICULTURAL LANDS BOUNDARY
	WILDLIFE HABITAT BOUNDARY

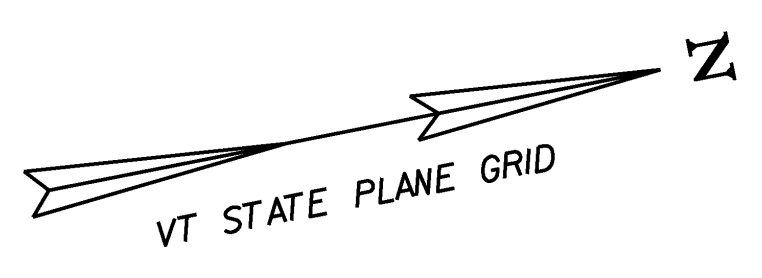


Bench Mark #3
 1+490, 7m Lt.
 Spike in Pole
 Elev. 211.632

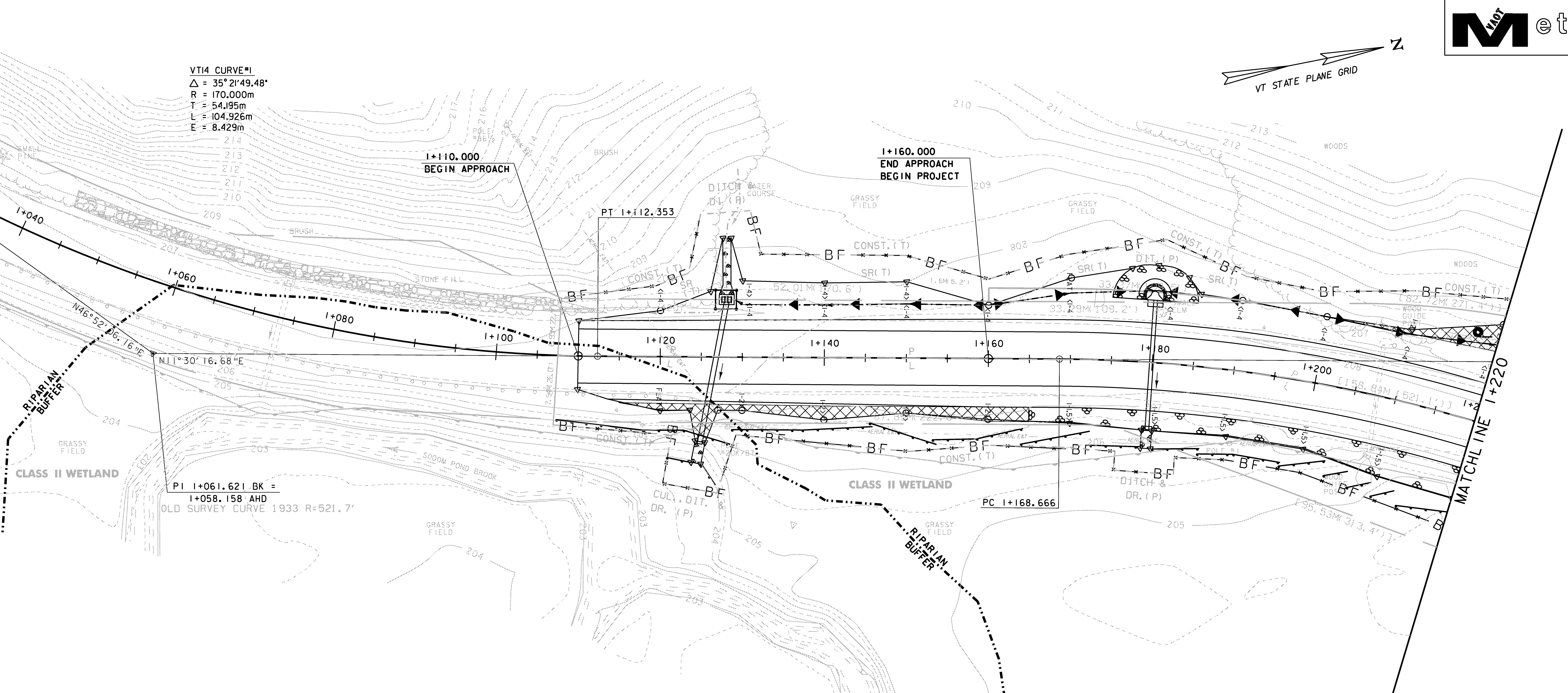


EPSC EXISTING CONDITIONS SITE PLAN #3

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: J. SALVATORI
FILE NAME: 78f200\str\sf200ecbdr.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 47 OF 67
DESIGNED BY: J. SALVATORI	
sf200epsc_ex3.i	



VT14 CURVE#1
 $\Delta = 35^\circ 21' 49.48''$
 $R = 170,000m$
 $T = 54.195m$
 $L = 104.926m$
 $E = 8.429m$



PI 1+061.621 BK =
 I+058.158 AHD
 OLD SURVEY CURVE 1933 R=521.7'

LEGEND

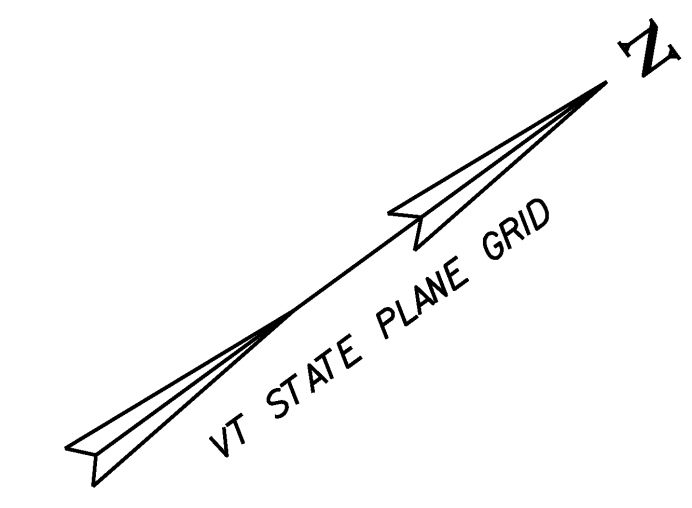
	CHECK DAM
	CUT/FILL LIMITS
	DROP INLET PROTECTION
	FILTER BAG
	PROJECT DEMARCATION FENCE
	BARRIER FENCE
	ROLLED EROSION CONTROL PRODUCT (RECP)
	ROCK OUTLET PROTECTION
	SILT FENCE
	SILT FENCE, WIRE WOVEN REINFORCED
	STABILIZED CONSTRUCTION ENTRANCE
	TEMPORARY INLET PROTECTION
	TURBIDITY CURTAIN



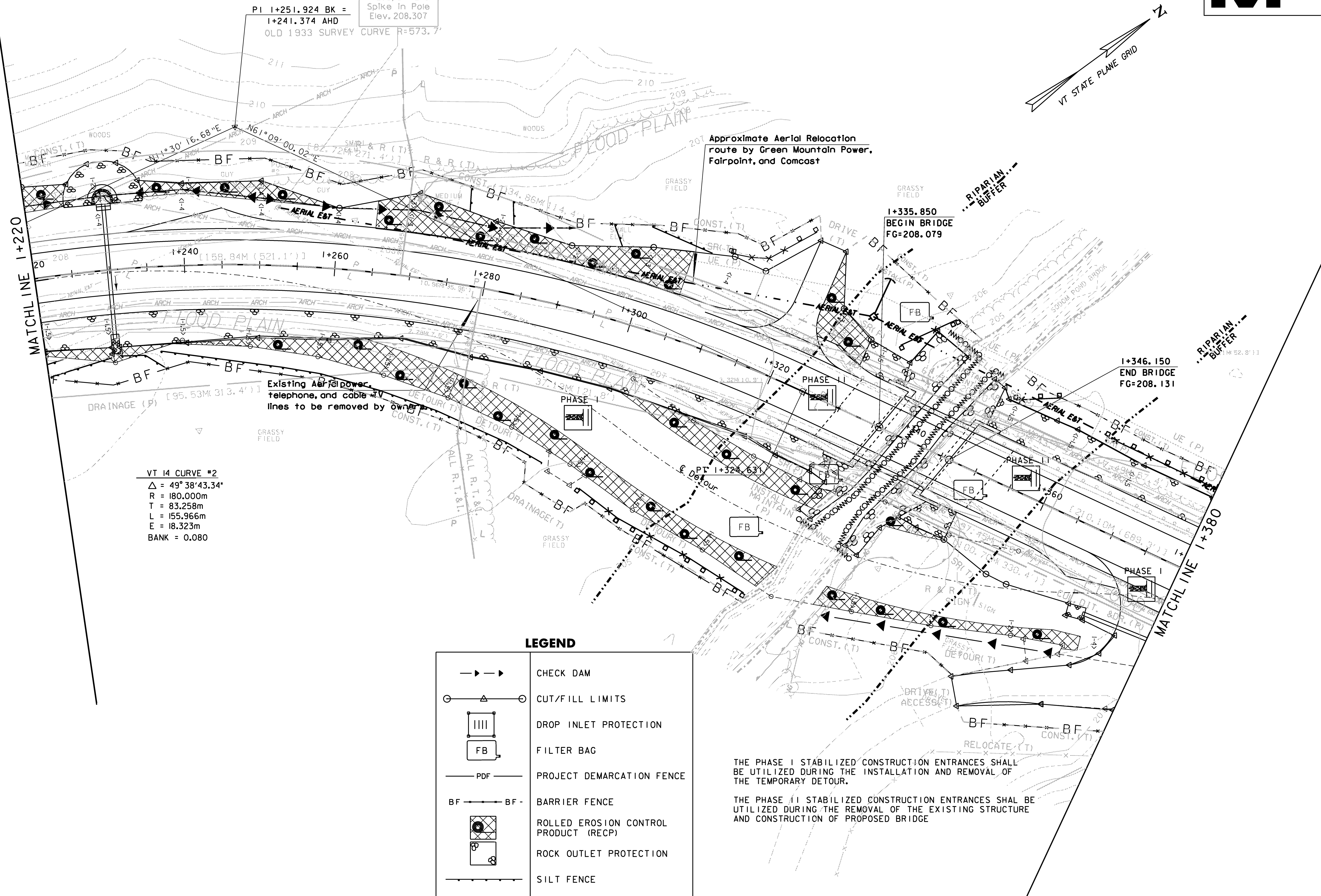
EPSC CONSTRUCTION SITE PLAN #1

PROJECT NAME: EAST MONTPELIER
 PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\srf200ecbdr.dgn PLOT DATE: 14-JUL-2009
 PROJECT LEADER: K. HIGGINS DRAWN BY: J. SALVATORI
 DESIGNED BY: J. SALVATORI CHECKED BY: J. LACROIX
 sf200epsc.durl.i SHEET 48 OF 67



Bench Mark #2
 I+253, 8m Lt.
 Spike in Pole
 Elev. 208.307
 PI I+251.924 BK =
 I+241.374 AHD
 OLD 1933 SURVEY CURVE R=573.7'



VT 14 CURVE #2
 $\Delta = 49^\circ 38' 43.34''$
 R = 180.000m
 T = 83.258m
 L = 155.966m
 E = 18.323m
 BANK = 0.080

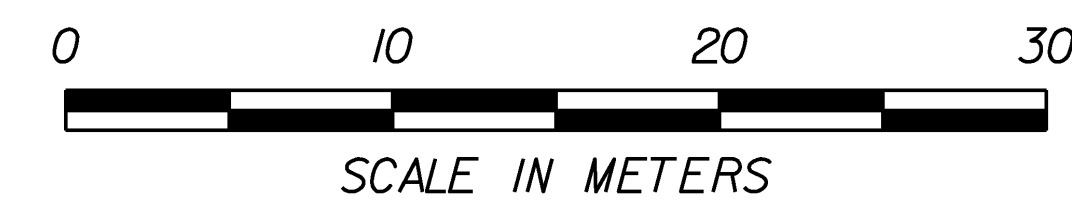
LEGEND

	CHECK DAM
	CUT/FILL LIMITS
	DROP INLET PROTECTION
	FILTER BAG
	PROJECT DEMARCATIION FENCE
	BARRIER FENCE
	ROLLED EROSION CONTROL PRODUCT (RECP)
	ROCK OUTLET PROTECTION
	SILT FENCE
	SILT FENCE, WIRE WOVEN REINFORCED
	STABILIZED CONSTRUCTION ENTRANCE
	TEMPORARY INLET PROTECTION
	TURBIDITY CURTAIN

THE PHASE I STABILIZED CONSTRUCTION ENTRANCES SHALL BE UTILIZED DURING THE INSTALLATION AND REMOVAL OF THE TEMPORARY DETOUR.

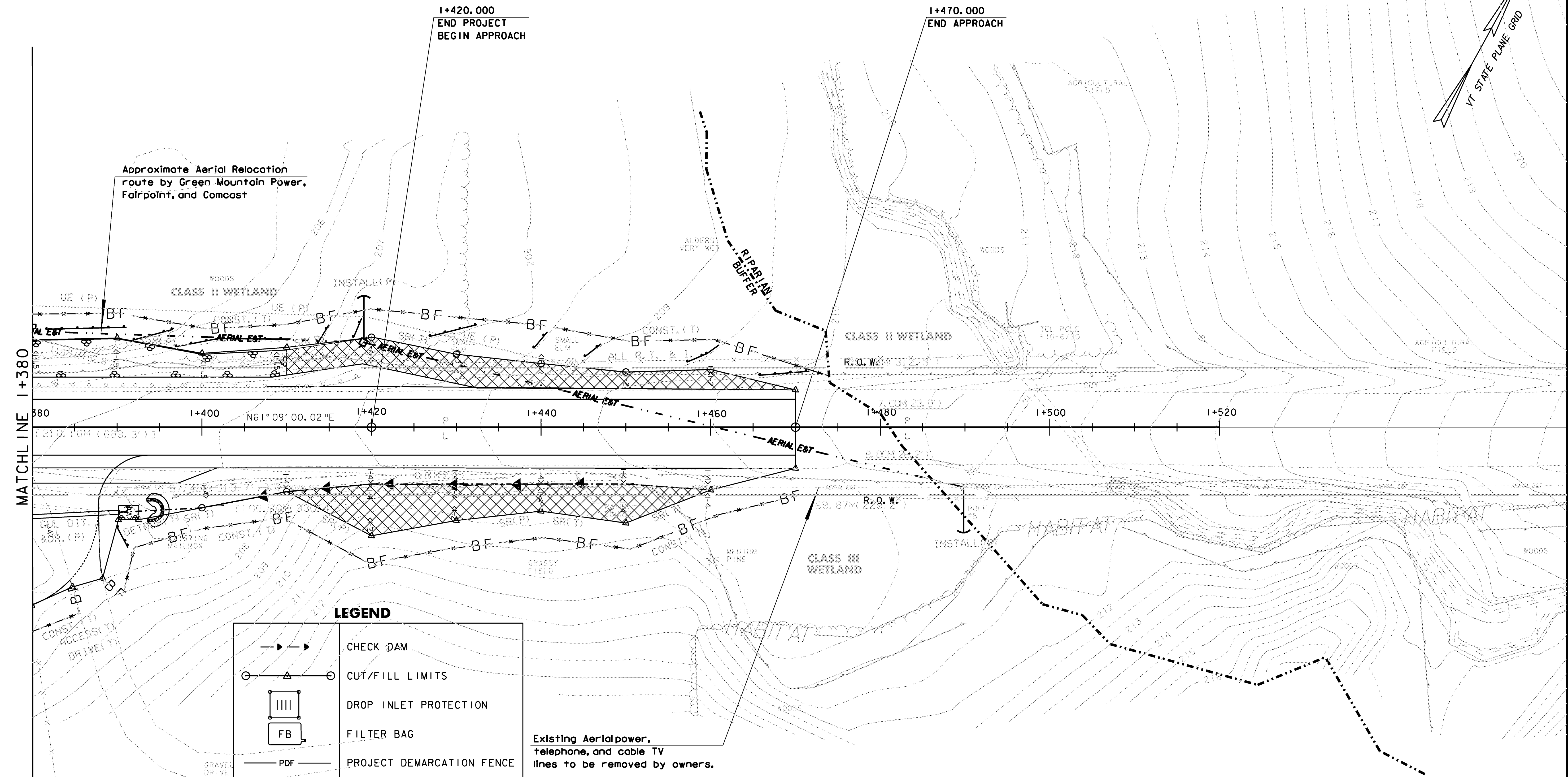
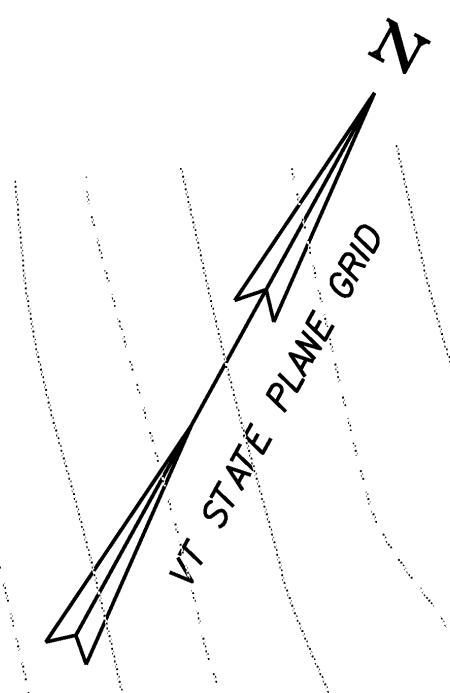
THE PHASE II STABILIZED CONSTRUCTION ENTRANCES SHALL BE UTILIZED DURING THE REMOVAL OF THE EXISTING STRUCTURE AND CONSTRUCTION OF PROPOSED BRIDGE

NOTE # 1
 THE CONTRACTOR HAS THE OPTION OF USING STONE FILL FOR SLOPE STABILIZATION ALONG THE TEMPORARY DETOUR FILL SLOPES. IF STONE FILL IS USED, THE TEMPORARY EROSION MATTING ALONG THAT AFFECTED AREA WILL NO LONGER BE REQUIRED. (STATIONS I+215 TO 2+368 RT.)



EPSC CONSTRUCTION SITE PLAN #2

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: J. SALVATORI
FILE NAME: 78f200\str\s200ecbdr.dgn	DESIGNED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	CHECKED BY: J. LACROIX
sf200epsc_dur2.i	SHEET 49 OF 67



MATCHLINE 1+380

1+420.000
END PROJECT
BEGIN APPROACH

1+470.000
END APPROACH

Approximate Aerial Relocation
route by Green Mountain Power,
Fairpoint, and Comcast

LEGEND

	CHECK DAM
	CUT/FILL LIMITS
	DROP INLET PROTECTION
	FILTER BAG
	PROJECT DEMARCATION FENCE
	BARRIER FENCE
	ROLLED EROSION CONTROL PRODUCT (RECP)
	ROCK OUTLET PROTECTION
	SILT FENCE
	SILT FENCE, WIRE WOVEN REINFORCED
	STABILIZED CONSTRUCTION ENTRANCE
	TEMPORARY INLET PROTECTION
	TURBIDITY CURTAIN

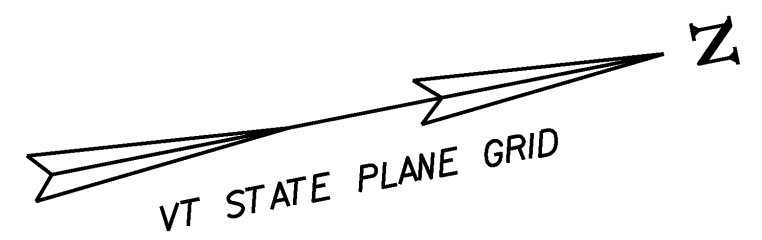
Existing Aerial power,
telephone, and cable TV
lines to be removed by owners.



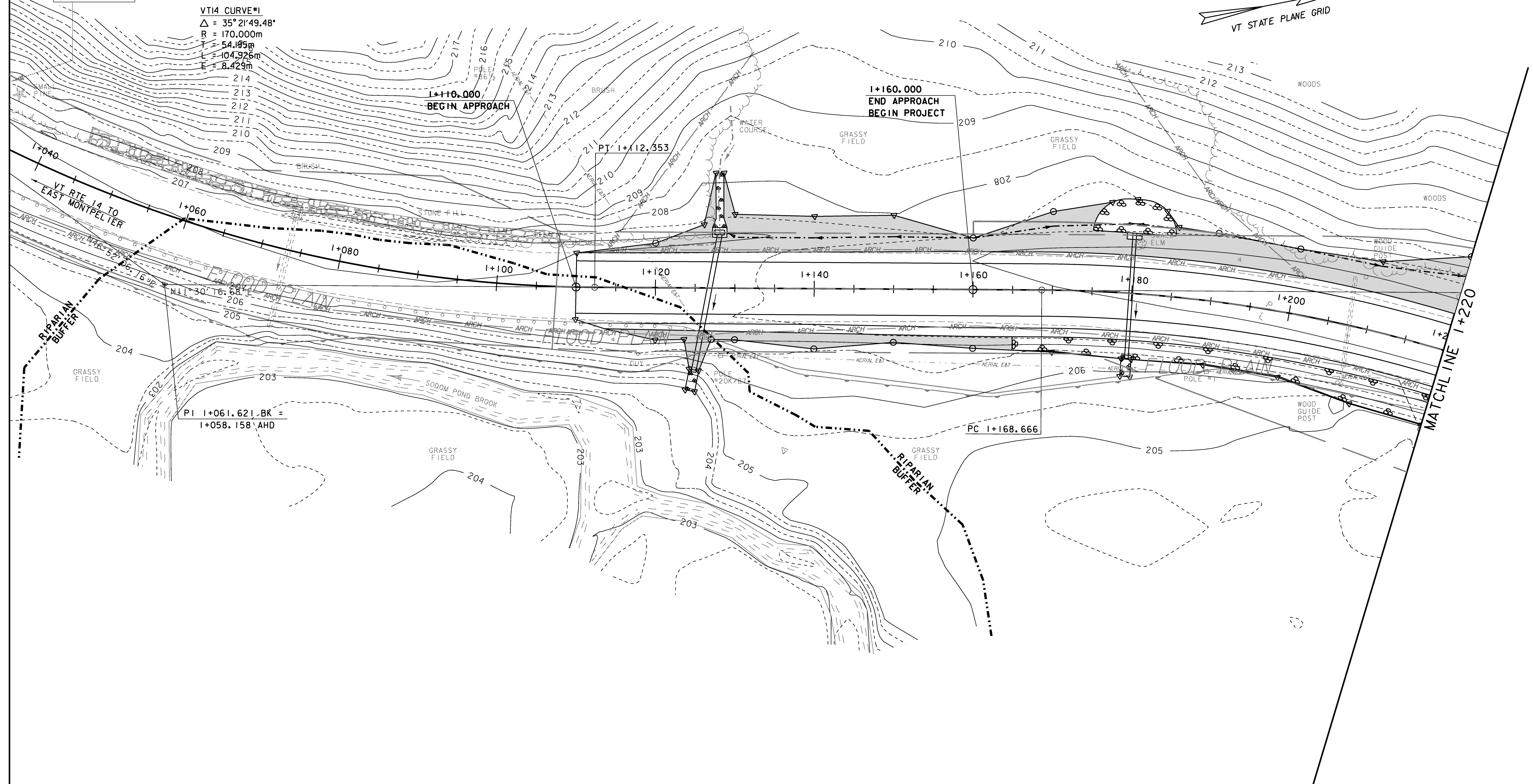
EPSC CONSTRUCTION SITE PLAN #3

PROJECT NAME: EAST MONTEPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: J. SALVATORI
FILE NAME: 78f200\str\s200ecbdr.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 50 OF 67
DESIGNED BY: J. SALVATORI	
sf200epsc_dur3.i	

Bench Mark #1
 I+028, 6m Lt.
 Spike in Root
 Elev. 208.550



VT14 CURVE #1
 $\Delta = 35^\circ 21' 49.48''$
 $R = 170.000\text{m}$
 $T = 54.195\text{m}$
 $L = 104.926\text{m}$
 $E = 8.429\text{m}$

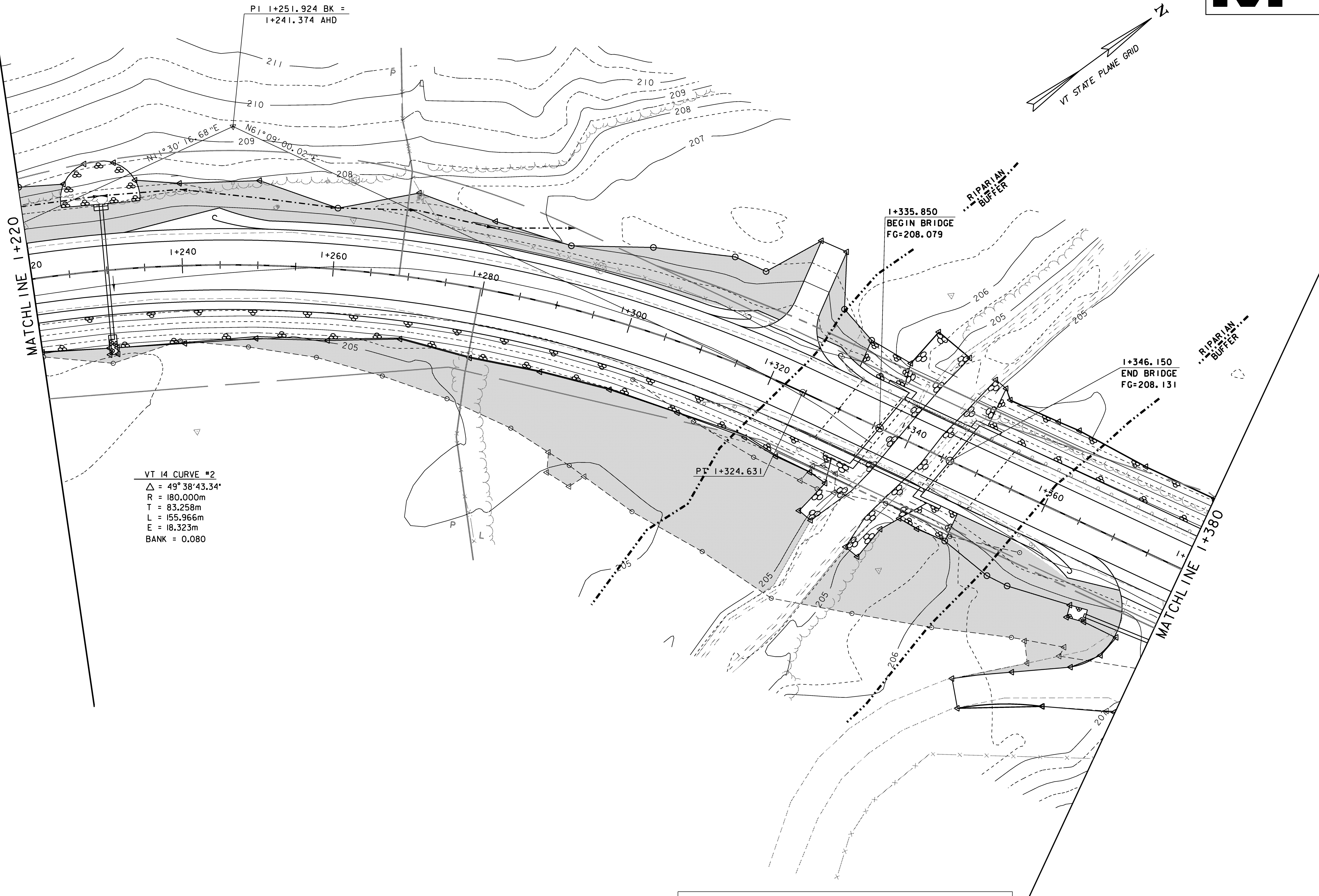
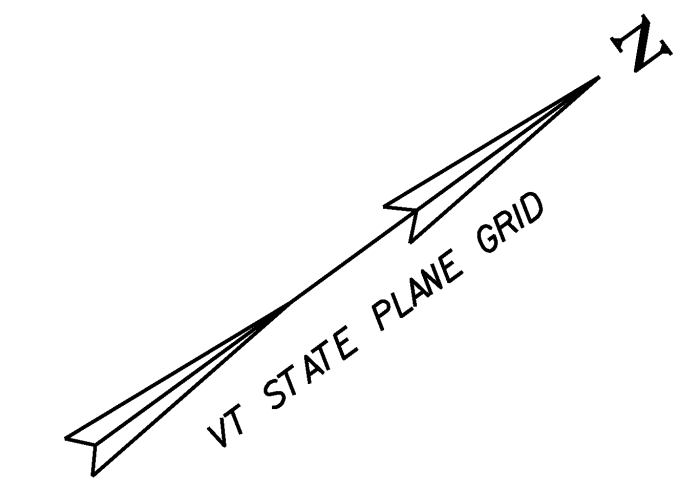


THE FINAL CONDITIONS SITE PLANS REFLECT FINAL GROUND CONTOURS. THE GRAY SHADED AREAS DEPICT DISTURBED AREAS WHERE SEEDING & MUCHING WILL HAVE BEEN APPLIED.

EPSC FINAL CONDITIONS SITE PLAN #1

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: J. SALVATORI
FILE NAME: 78f200\str\srf200ecbdr.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 51 OF 67
DESIGNED BY: J. SALVATORI	
sf200epsc_fin1.i	





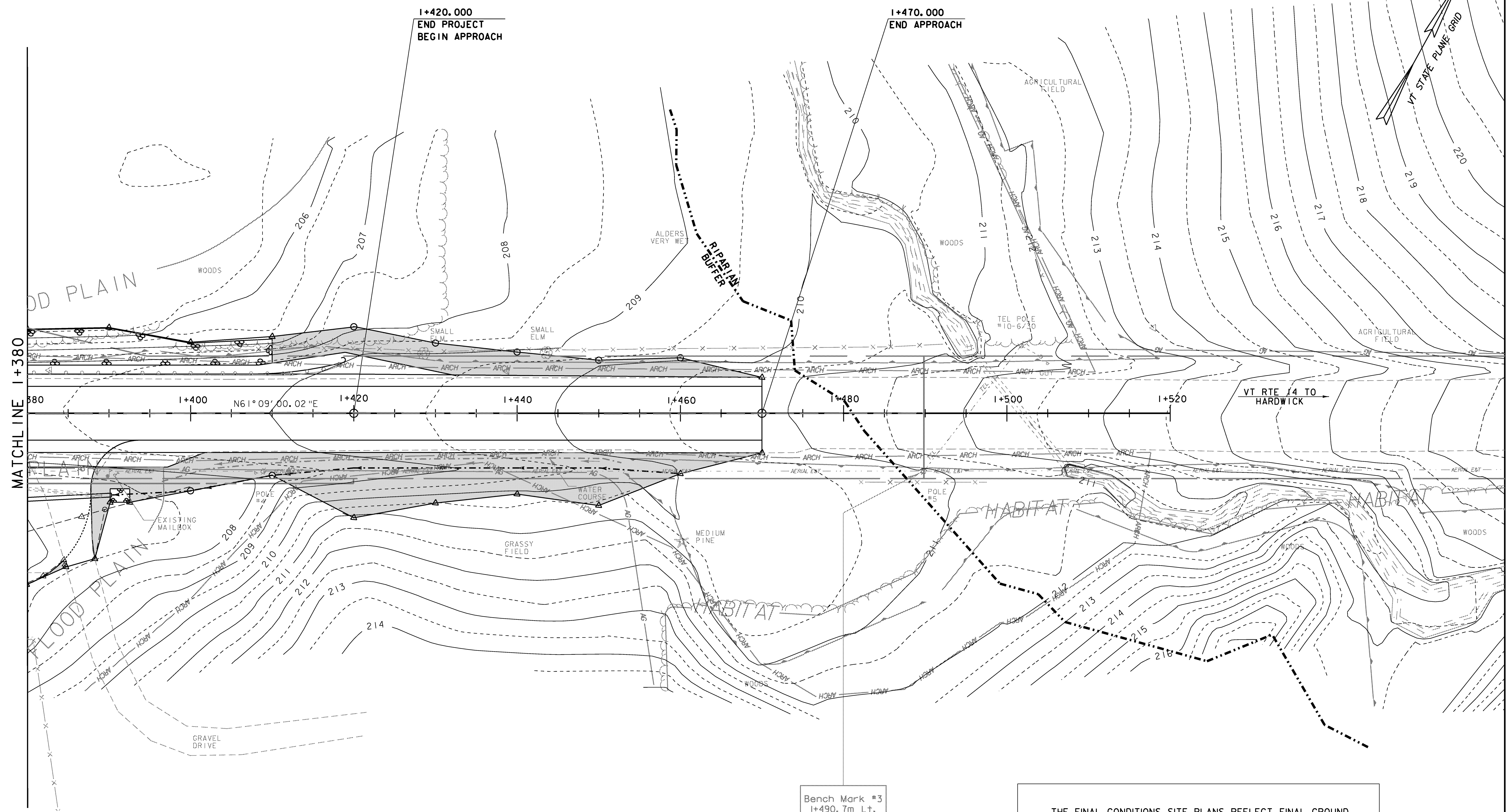
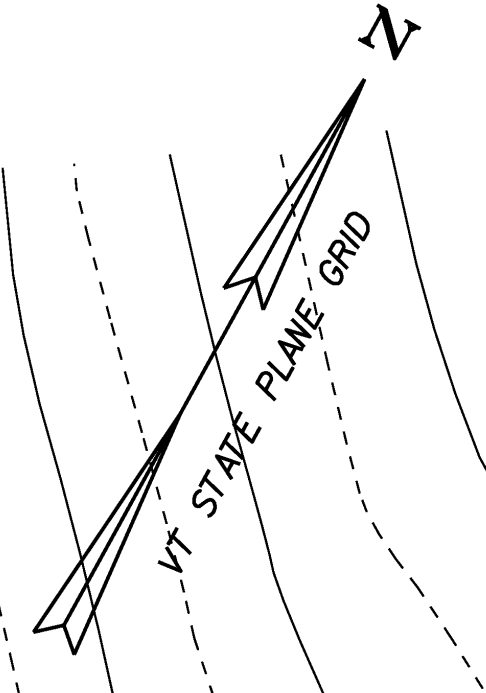
VT 14 CURVE #2
 $\Delta = 49^\circ 38' 43.34''$
 R = 180.000m
 T = 83.258m
 L = 155.966m
 E = 18.323m
 BANK = 0.080

THE FINAL CONDITIONS SITE PLANS REFLECT FINAL GROUND CONTOURS. THE GRAY SHADED AREAS DEPICT DISTURBED AREAS WHERE SEEDING & MUCHING WILL HAVE BEEN APPLIED.



EPSC FINAL CONDITIONS SITE PLAN #2

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: J. SALVATORI
FILE NAME: 78f200\str\s200ecbdr.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 52 OF 67
DESIGNED BY: J. SALVATORI	
sf200epsc_fin2.i	



MATCHLINE 1+380

1+420.000
END PROJECT
BEGIN APPROACH

1+470.000
END APPROACH

VT RTE 14 TO
HARDWICK

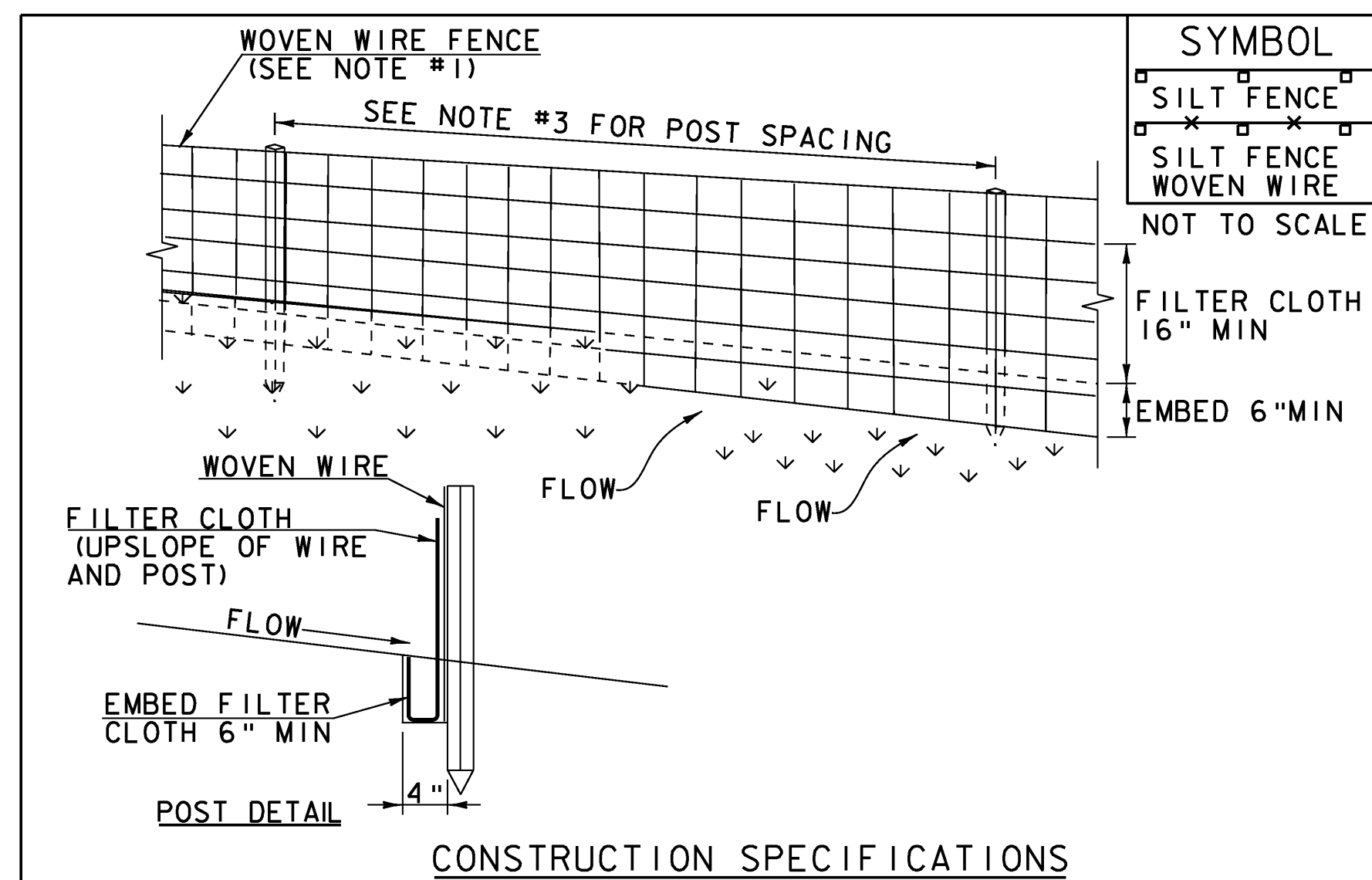
Bench Mark #3
1+490, 7m Lt.
Spike in Pole
Elev. 211.632

THE FINAL CONDITIONS SITE PLANS REFLECT FINAL GROUND CONTOURS. THE GRAY SHADED AREAS DEPICT DISTURBED AREAS WHERE SEEDING & MUCHING WILL HAVE BEEN APPLIED.



EPSC FINAL CONDITIONS SITE PLAN #3

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: J. SALVATORI
FILE NAME: 78f200\str\sf200ecbdr.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 53 OF 67
DESIGNED BY: J. SALVATORI	
sf200epsc_fin3.i	



- CONSTRUCTION SPECIFICATIONS**
1. WOVEN WIRE REINFORCED FENCE IS REQUIRED WITHIN 100' UPSLOPE OF RECEIVING WATERS WHEN THE PROJECT FALLS UNDER A CONSTRUCTION STORMWATER PERMIT. WOVEN WIRE SHALL BE A MIN. 14 GAUGE WITH A 6" MAX. MESH OPENING.
 2. FILTER CLOTH SHALL BE EITHER FILTER X, MIRAF1100X, STABILINKA T140N OR APPROVED EQUIVALENT.
 3. POST SPACING FOR WIRE-BACKED FENCE SHALL BE 10' MAXIMUM. FOR FILTER-CLOTH FENCE, WHEN ELONGATION IS >50%, POST SPACING SHALL NOT EXCEED 4' AND WHEN ELONGATION IS <50%, POST SPACING SHALL NOT EXCEED 6'.
 4. WOVEN WIRE FENCE IS TO BE FASTENED SECURELY TO FENCE POSTS WITH WIRE TIES. FILTER CLOTH IS TO BE FASTENED SECURELY TO WOVEN WIRE FENCE WITH TIES SPACED EVERY 24" AT TOP AND MID SECTION.
 5. WHEN TWO SECTIONS OF FILTER CLOTH ADJOIN EACH OTHER THEY SHALL BE OVER-LAPPED BY 6" AND FOLDED.
 6. MAINTENANCE SHALL BE PERFORMED AS NEEDED AND MATERIAL REMOVED WHEN SEDIMENT REACHES HALF OF FABRIC HEIGHT.

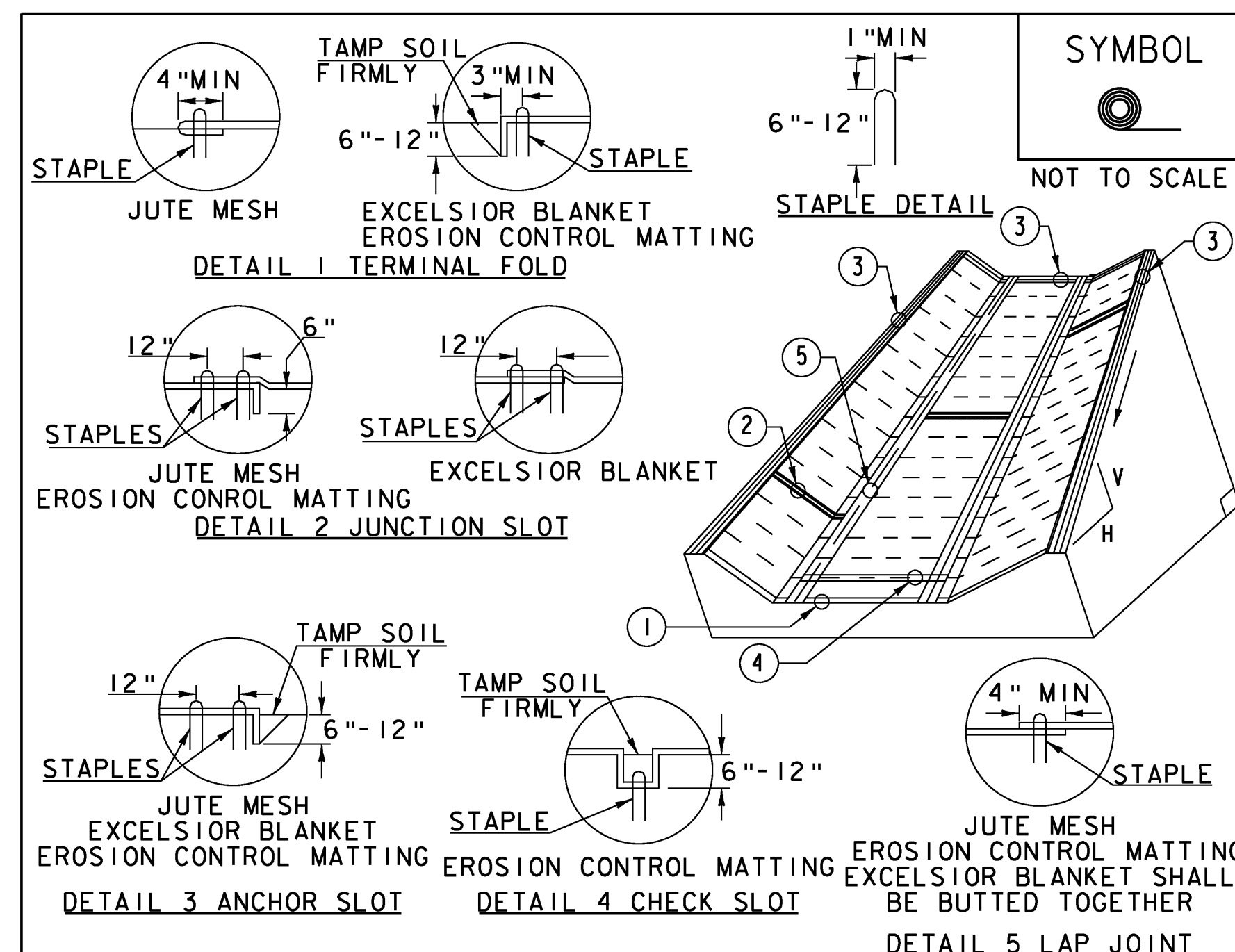
ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

SILT FENCE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 649 AND AS SHOWN IN THE PLANS FOR GEOTEXTILE FOR SILT FENCE (PAY ITEM 649.51) OR GEOTEXTILE FOR SILT FENCE, WOVEN WIRE REINFORCED (PAY ITEM 649.515).

REVISIONS	
MARCH 21, 2008	WHF
DECEMBER 11, 2008	WHF
JANUARY 13, 2009	WHF



- CONSTRUCTION SPECIFICATIONS**
1. EROSION MATTING, CHECK SLOTS, SHALL BE SPACED IN DITCH CHANNEL SO THAT ONE OCCURS WITHIN EACH 50' ON SLOPES OF MORE THAN 4% AND LESS THAN 6%. ON SLOPES OF 6% OR MORE, THEY SHALL BE SPACED SO THAT ONE OCCURS WITHIN EACH 25'.
 2. APPLY FERTILIZER, LIME SEED PRIOR TO PLACING MATTING.
 3. STAPLES ARE TO BE PLACED ALTERNATELY, IN COLUMNS APPROXIMATELY 2' APART AND IN ROWS APPROXIMATELY 3' APART. APPROXIMATELY 175 STAPLES ARE REQUIRED PER 4' X 225' ROLL OF MATERIAL AND 125 STAPLES ARE REQUIRED PER 4' X 150' ROLL OF MATERIAL.
 4. DISTURBED AREAS SHALL BE SMOOTHLY GRADED. EROSION CONTROL MATERIAL SHALL BE PLACED LOOSELY OVER GROUND SURFACE. DO NOT STRETCH.
 5. ALL TERMINAL ENDS AND TRANSVERSE LAPS SHALL BE STAPLED AT APPROXIMATELY 12" INTERVALS.

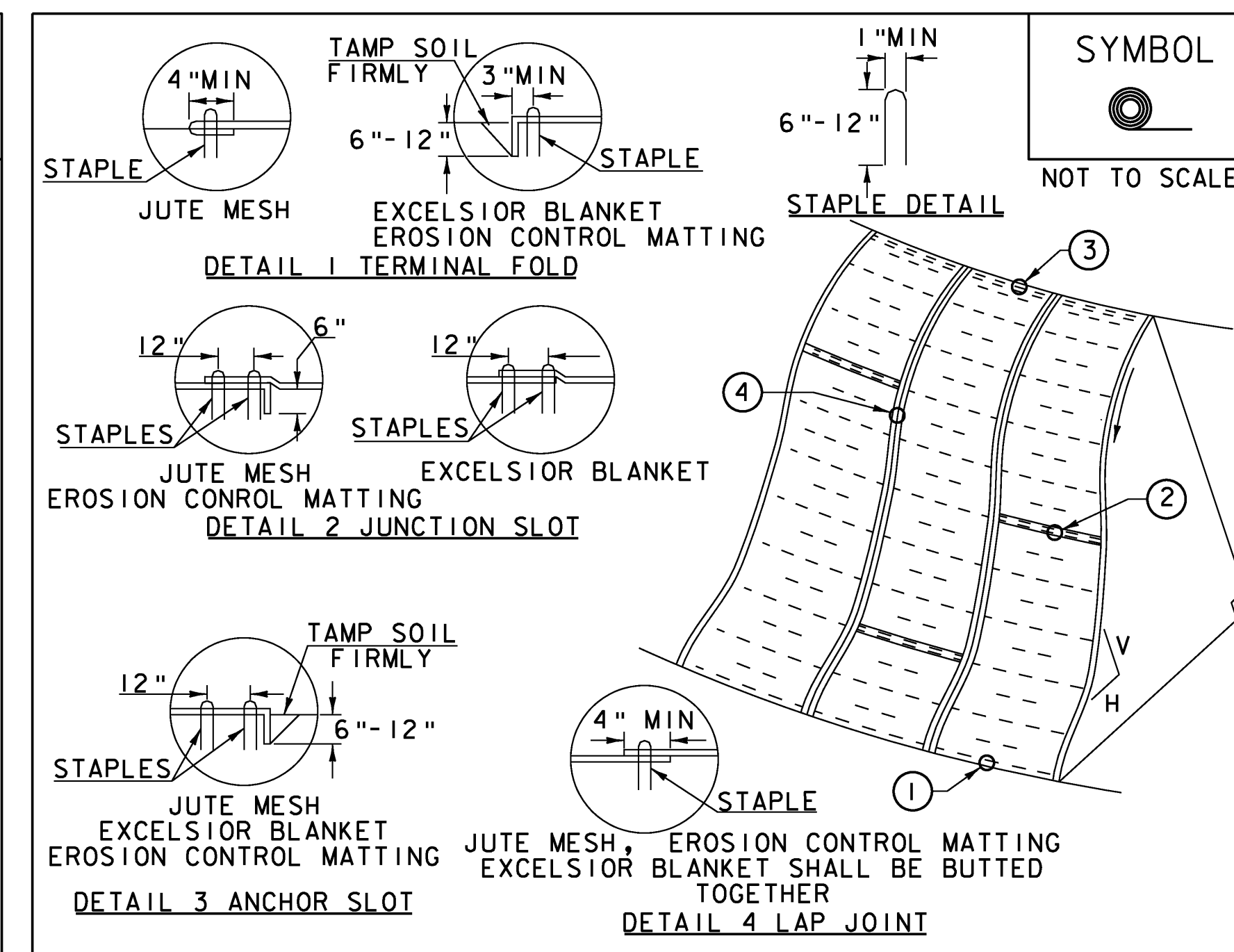
ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

ROLLED EROSION CONTROL PRODUCT (RECP) DITCH

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 AND AS SHOWN IN THE PLANS FOR TEMPORARY EROSION MATTING (PAY ITEM 653.20) OR PERMANENT EROSION MATTING (PAY ITEM 653.21).

REVISIONS	
MARCH 8, 2007	JMF
APRIL 16, 2007	WHF
JANUARY 13, 2009	WHF



- CONSTRUCTION SPECIFICATIONS**
1. APPLY TO SLOPES GREATER THAN 3H:1V OR WHERE NECESSARY TO AID IN ESTABLISHING VEGETATION.
 2. APPLY FERTILIZER, LIME SEED PRIOR TO PLACING MATTING.
 3. STAPLES ARE TO BE PLACED ALTERNATELY, IN COLUMNS APPROXIMATELY 2' APART AND IN ROWS APPROXIMATELY 3' APART. APPROXIMATELY 175 STAPLES ARE REQUIRED PER 4' X 225' ROLL OF MATERIAL AND 125 STAPLES ARE REQUIRED PER 4' X 150' ROLL OF MATERIAL.
 4. DISTURBED AREAS SHALL BE SMOOTHLY GRADED. EROSION CONTROL MATERIAL SHALL BE PLACED LOOSELY OVER GROUND SURFACE. DO NOT STRETCH.
 5. ALL TERMINAL ENDS AND TRANSVERSE LAPS SHALL BE STAPLED AT APPROXIMATELY 12" INTERVALS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

ROLLED EROSION CONTROL PRODUCT (RECP) SIDE SLOPE

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

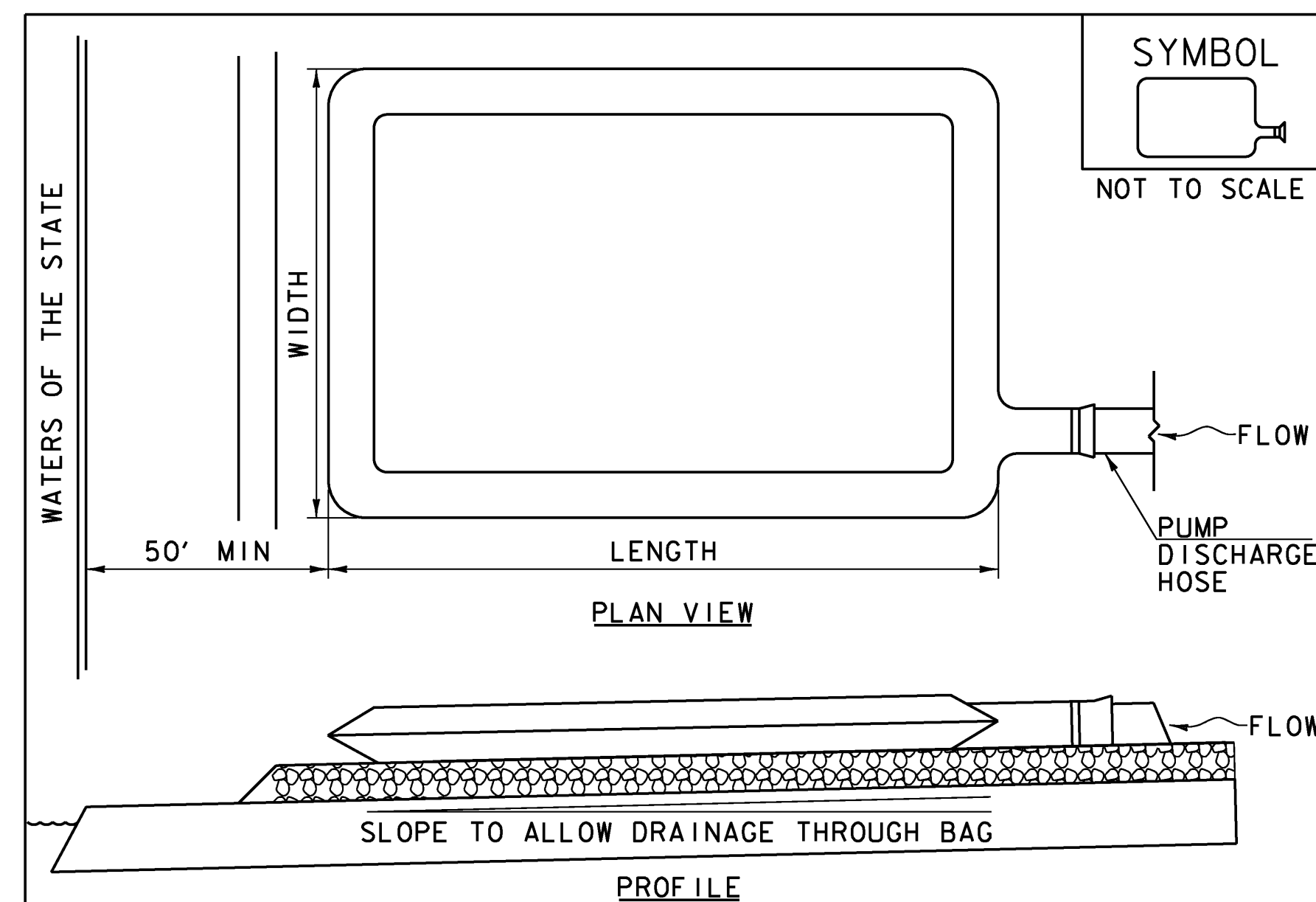
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 AND AS SHOWN IN THE PLANS FOR TEMPORARY EROSION MATTING (PAY ITEM 653.20) OR PERMANENT EROSION MATTING (PAY ITEM 653.21).

REVISIONS	
APRIL 16, 2007	JMF
JANUARY 13, 2009	WHF

EPSC DETAILS #1

PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\s200ecd.dgn PLOT DATE: 14-JUL-2009
PROJECT LEADER: K. HIGGINS DRAWN BY: J. SALVATORI
DESIGNED BY: J. SALVATORI CHECKED BY: J. LACROIX
sf200epsc_det1 SHEET 54 OF 67



CONSTRUCTION SPECIFICATIONS

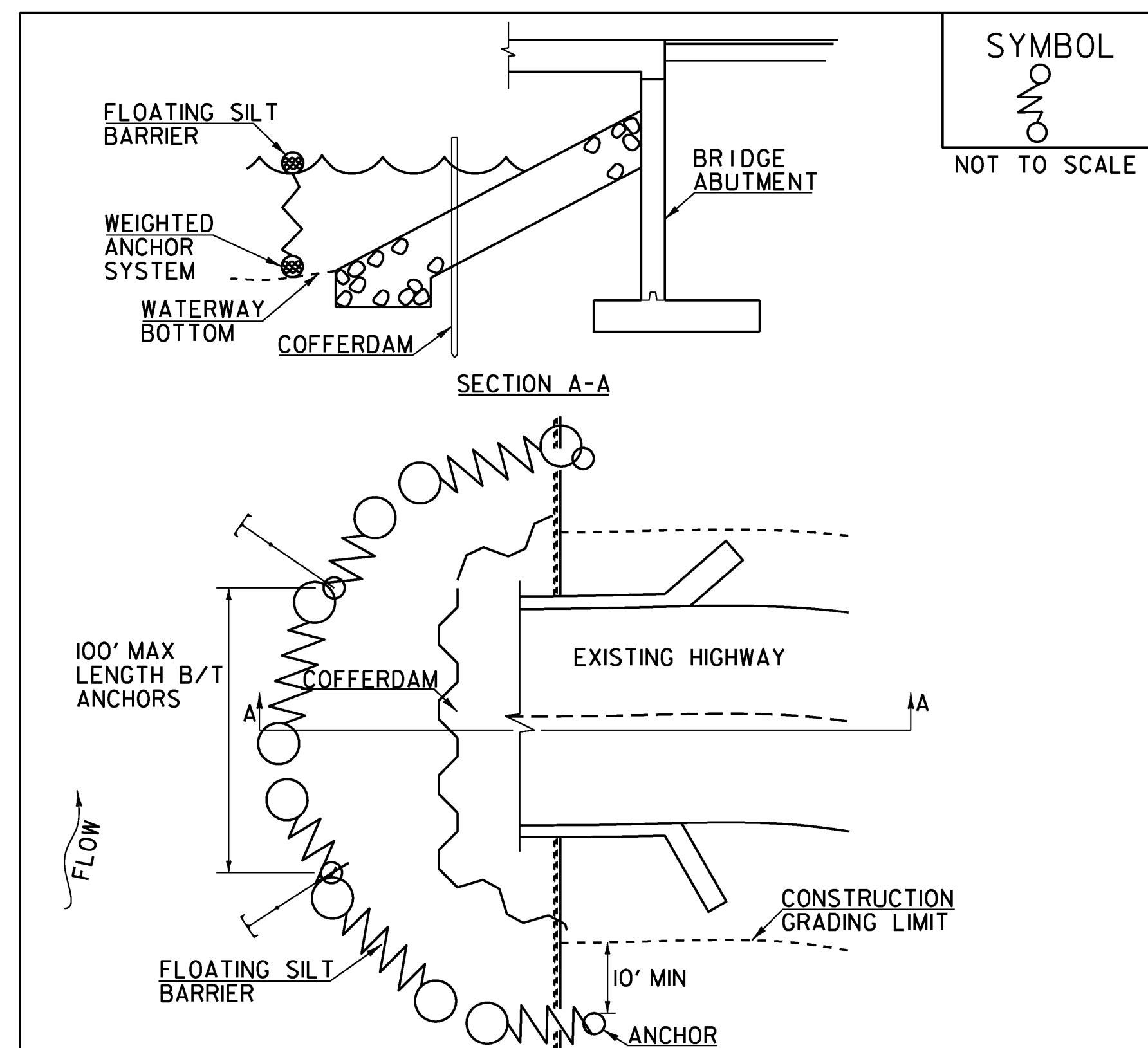
1. THE PRIMARY PURPOSE OF FILTER BAG IS TO RETAIN SILT, SAND, AND FINES DURING DEWATERING OPERATIONS.
2. FILTER BAGS SHALL BE INSTALLED ON A VEGETATED SLOPE GRADED TO ALLOW INCOMING WATER TO FLOW THROUGH THE BAG.
3. FILTER BAGS MAY ALSO BE PLACED ON COARSE AGGREGATE, STONE, OR HAYBALES TO INCREASE FILTRATION EFFICIENCY.
4. FILTER BAGS SHALL BE LOCATED A MINIMUM OF 50' FROM WATERS OF THE STATE UNLESS OTHERWISE APPROVED BY THE ENGINEER.
5. THE NECK OF THE FILTER BAG SHALL BE STRAPPED TIGHTLY TO THE DISCHARGE HOSE.
6. A FILTER BAG IS FULL WHEN IT NO LONGER CAN EFFICIENTLY FILTER SEDIMENT OR ALLOW WATER TO PASS AT A REASONABLE RATE.
7. FILTER BAG SHALL BE DISPOSED OF AS APPROVED IN THE EPSC PLAN OR AS DIRECTED BY THE ENGINEER.

FILTER BAG

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR FILTER BAG (PAY ITEM 653.45) AND AS SPECIFIED IN THE CONTRACT.

REVISIONS	
MARCH 24, 2008	WHF
JANUARY 13, 2009	WHF



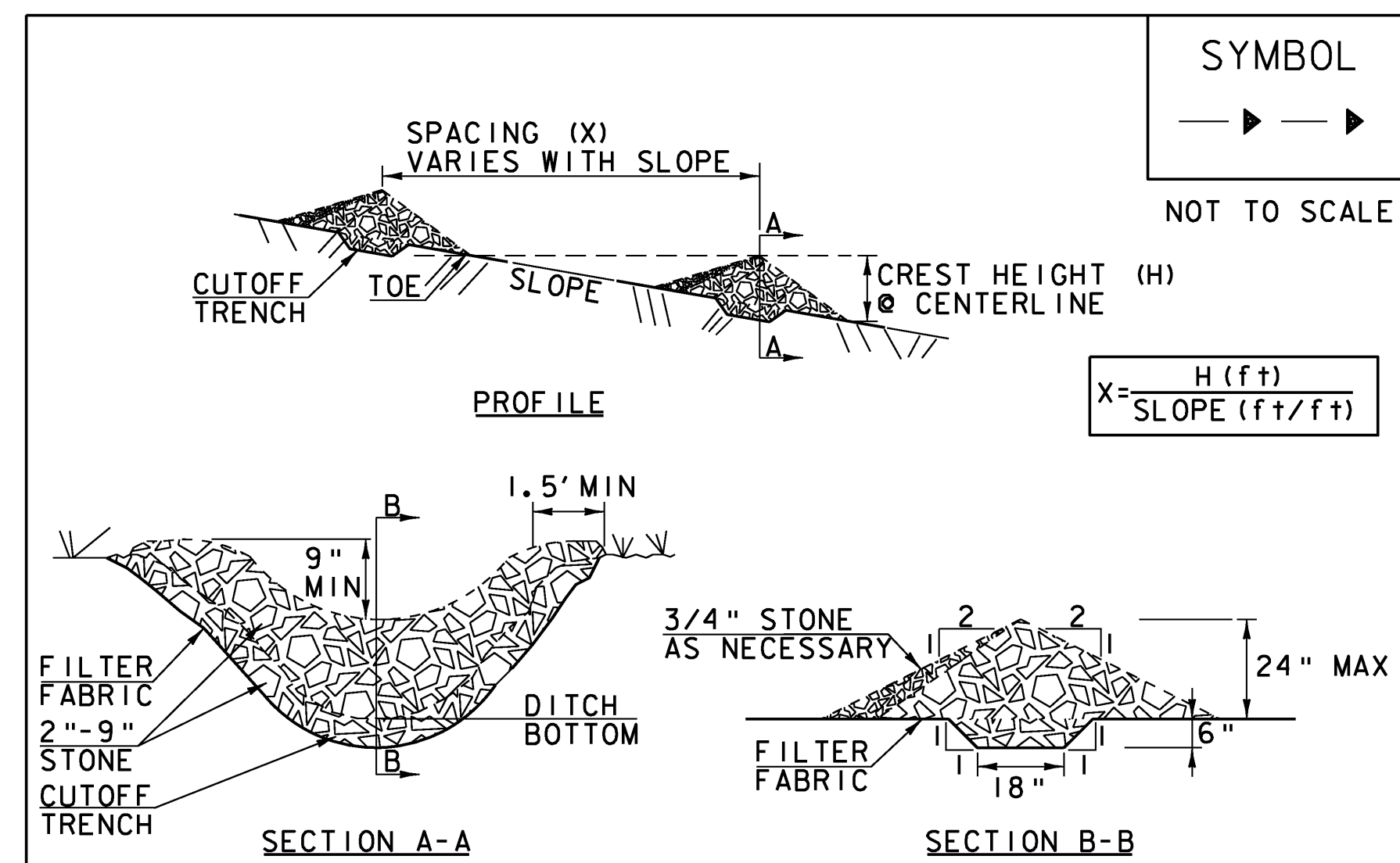
CONSTRUCTION SPECIFICATIONS

1. FILTER CURTAIN SHALL NOT BE PLACED ACROSS A FLOWING WATERWAY, OR IN A WATERWAY WITH STREAM VELOCITIES GREATER THAN 1.5 FEET/SECOND.
2. MAXIMUM 100' LENGTH BETWEEN ANCHORS.
3. LAST SECTION SHALL TERMINATE A MINIMUM OF 10' BEYOND LIMIT OF DISTURBANCE.
4. THE WEIGHTED ANCHOR SYSTEM SHALL BE A TYPE WHICH ALLOWS THE CURTAIN TO CONFORM TO THE BOTTOM OF THE WATERWAY.
5. THE CURTAIN SHALL BE REMOVED BY SLOWLY PULLING TOWARD THE SHORE MINIMIZING THE ESCAPE OF SEDIMENTS INTO WATERWAY.

FILTER CURTAIN

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 649 FOR GEOTEXTILE FOR FILTER CURTAIN (PAY ITEM 649.6).

REVISIONS	
APRIL 1, 2008	WHF
JANUARY 13, 2009	WHF



CONSTRUCTION SPECIFICATIONS

1. STONE WILL BE PLACED ON A FILTER FABRIC FOUNDATION.
2. CHECK DAMS SHALL BE SPACED SO THAT THE ELEVATION OF THE CREST OF THE DOWNSTREAM DAM IS AT THE SAME ELEVATION AS THE TOE OF THE UPSTREAM DAM.
3. 3/4" FILTERING STONE MAY BE ADDED TO THE FACE OF THE CHECK DAM AS NECESSARY.
4. EXTEND THE STONE A MINIMUM OF 1.5' BEYOND THE DITCH BANKS TO PREVENT CUTTING AROUND THE DAM.
5. PROTECT CHANNEL DOWNSTREAM OF THE LOWEST CHECK DAM FROM SCOUR AND EROSION WITH STONE OR LINER AS APPROPRIATE.
6. ENSURE THAT CHANNEL APPURTENANCES SUCH AS CULVERT ENTRANCES BELOW CHECK DAMS ARE NOT SUBJECT TO DAMAGE OR BLOCKAGE FROM DISPLACED STONE.
7. MAXIMUM DRAINAGE AREA 2 ACRES.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
ORIGINALLY DEVELOPED BY USDA-NRCS
VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

CHECK DAM

NOTES:
REFER TO "THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006-" FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

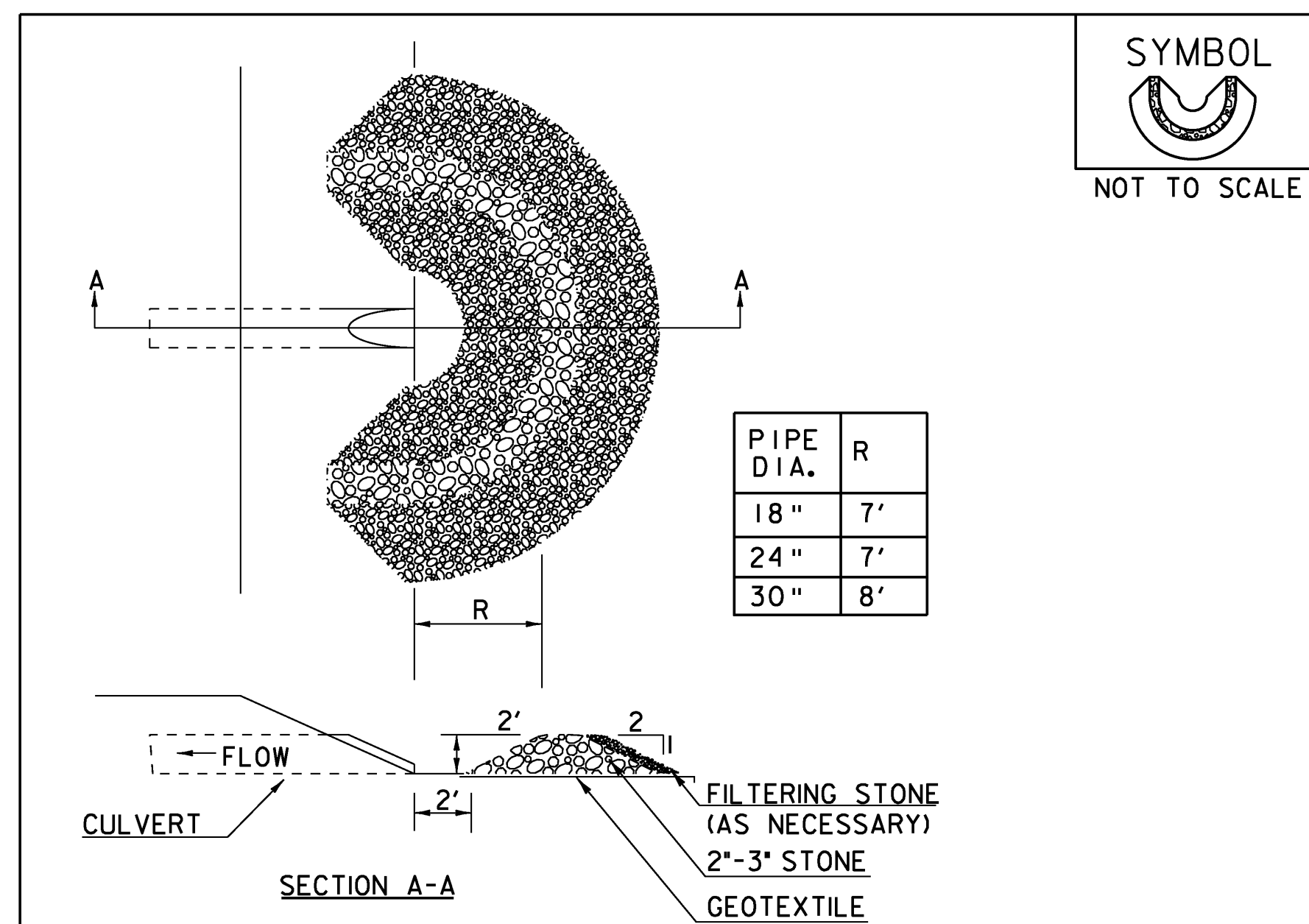
THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR TEMPORARY STONE CHECK DAM, TYPE I (PAY ITEM 653.25)

REVISIONS	
MARCH 21, 2008	WHF
JANUARY 8, 2009	WHF

EPSC DETAILS #2

PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

FILE NAME: 78f200\str\sf200ecd.dgn PLOT DATE: 14-JUL-2009
PROJECT LEADER: K. HIGGINS DRAWN BY: J. SALVATORI
DESIGNED BY: J. LACROIX CHECKED BY: J. LACROIX
sf200epsc_det2.i SHEET 55 OF 67



SYMBOL

 NOT TO SCALE

PIPE DIA.	R
18"	7'
24"	7'
30"	8'

CONSTRUCTION SPECIFICATIONS

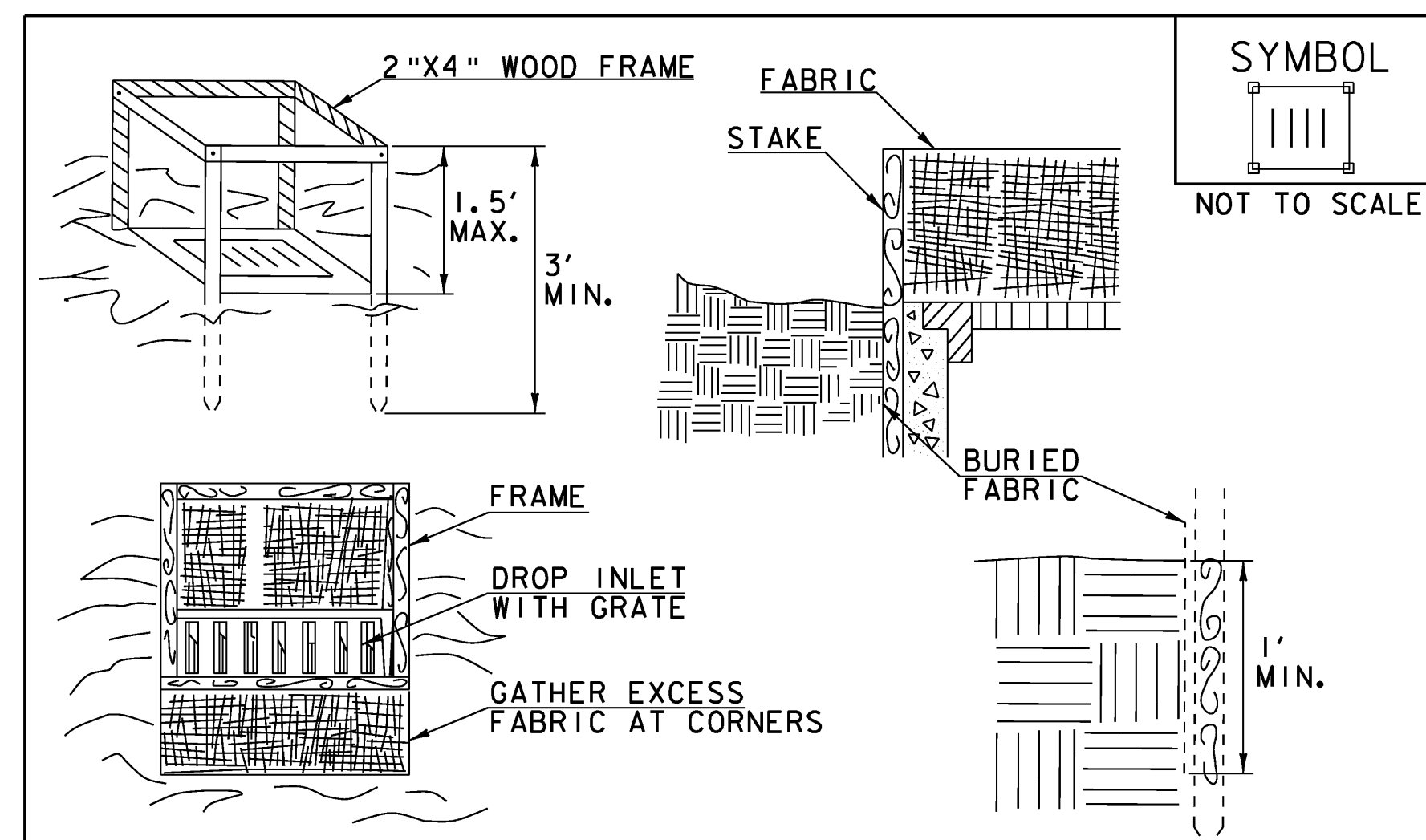
- USE 2" TO 3" STONE. FILTERING STONE SHALL BE 3/4".
- PLACE STONE OVER GEOTEXTILE.
- ONCE THE AREAS UPSTREAM FROM THE CHECK DAM ARE STABILIZED WITH VEGETATION, THE SEDIMENT TRAPPED BEHIND THE DAM SHALL BE DISPOSED OF IN AN APPROVED WASTE AREA.
- THE CHECK DAM(S) SHALL BE FLATTENED AND GRADED IN A MANNER WHICH PROTECTS THE AREA FROM EROSION AND CHANNEL BLOCKAGE. (GEOTEXTILE MUST BE REMOVED).
- THE GEOTEXTILE MUST BE DISPOSED OF APPROPRIATELY.
- THE AREA CONTRIBUTING TO THE CHECK DAM SHALL NOT EXCEED 4 ACRES.

ADAPTED FROM DETAILS PROVIDED BY: ILLINOIS USDA-NRCS
 ORIGINALLY DEVELOPED BY USDA-NRCS

PIPE INLET PROTECTION

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR INLET PROTECTION DEVICE, TYPE I (PAY ITEM 653.40).

REVISIONS	
MARCH 6, 2008	WHF
JANUARY 13, 2009	WHF



SYMBOL

 NOT TO SCALE

CONSTRUCTION SPECIFICATIONS

- FILTER FABRIC SHALL HAVE AN APPARENT OPENING SIZE OF 40-85. BURLAP MAY BE USED FOR SHORT TERM APPLICATIONS.
- CUT FABRIC FROM A CONTINUOUS ROLL TO ELIMINATE JOINTS. IF JOINTS ARE NEEDED THEY WILL BE OVERLAPPED TO THE NEXT STAKE.
- STAKE MATERIALS WILL BE STANDARD 2" x 4" WOOD OR EQUIVALENT METAL WITH A MINIMUM LENGTH OF 3'.
- SPACE STAKES EVENLY AROUND INLET 3' APART AND DRIVE A MINIMUM 18" DEEP. SPANS GREATER THAN 3' MAY BE BRIDGED WITH THE USE OF WIRE MESH BEHIND THE FILTER FABRIC FOR SUPPORT.
- FABRIC SHALL BE EMBEDDED 1' MINIMUM BELOW GROUND AND BACKFILLED. IT SHALL BE SECURELY FASTENED TO THE STAKES AND FRAME.
- A 2" x 4" WOOD FRAME SHALL BE COMPLETED AROUND THE CREST OF THE FABRIC FOR OVER FLOW STABILITY.
- MAXIMUM DRAINAGE AREA 1 ACRE

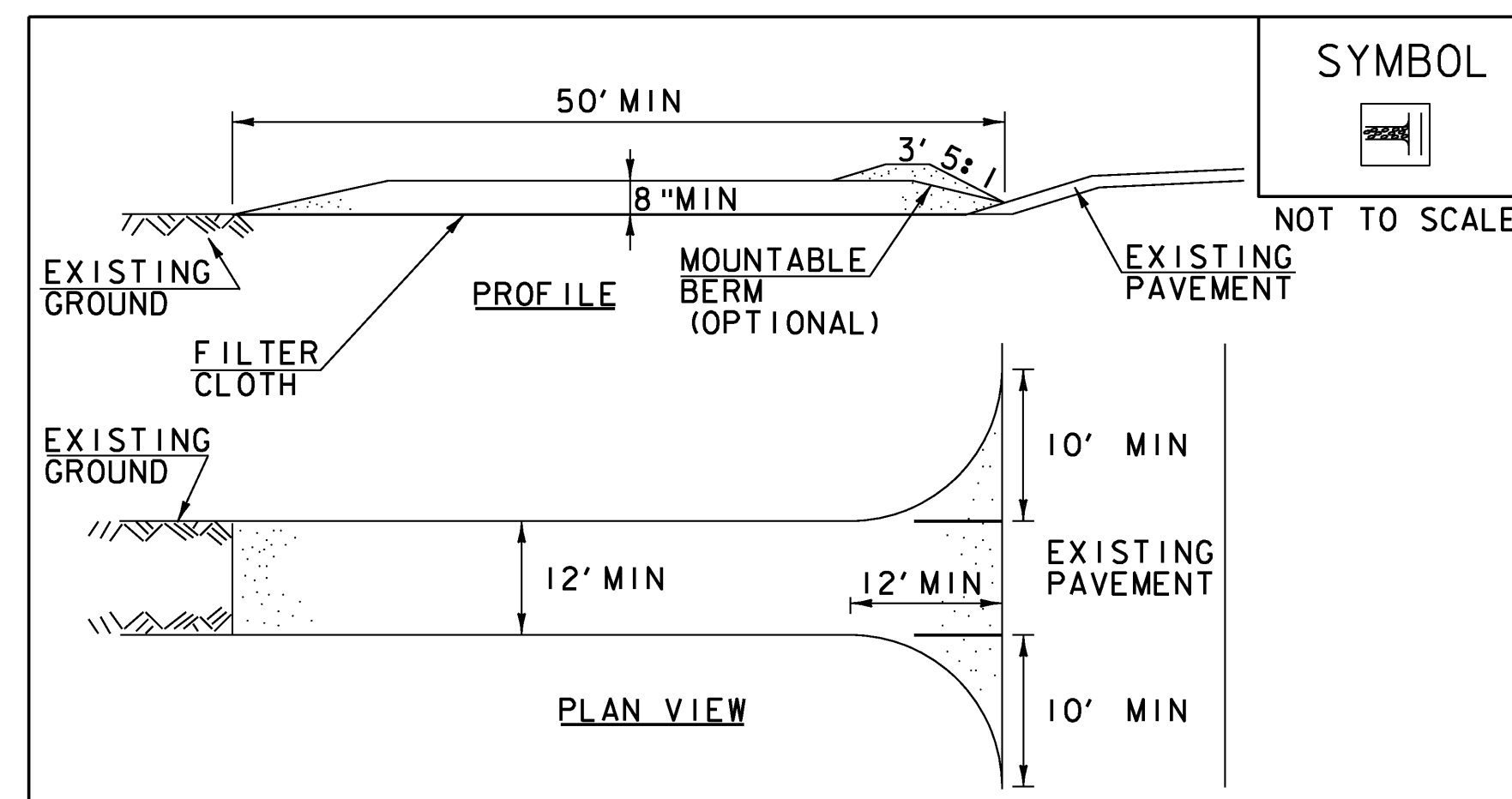
ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
 ORIGINALLY DEVELOPED BY USDA-NRCS
 VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

FILTER FABRIC DROP INLET PROTECTION

NOTES:
 REFER TO *THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006- *FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR INLET PROTECTION DEVICE, TYPE I (PAY ITEM 653.40).

REVISIONS	
MARCH 7, 2008	WHF
JANUARY 13, 2009	WHF



SYMBOL

 NOT TO SCALE

CONSTRUCTION SPECIFICATIONS

- STONE SIZE- USE 1-4" STONE, RECLAIMED OR RECYCLED CONCRETE EQUIVALENT.
- LENGTH- NOT LESS THAN 50' (EXCEPT ON A SINGLE RESIDENCE LOT WHERE A 30' MINIMUM LENGTH APPLIES).
- THICKNESS- NOT LESS THAN 8".
- WIDTH- 12' MINIMUM, BUT NOT LESS THAN THE FULL WIDTH AT POINTS WHERE INGRESS OR EGRESS OCCURS. 24' IF SINGLE ENTRANCE TO SITE.
- GEOTEXTILE MUST BE PLACED OVER THE ENTIRE AREA PRIOR TO PLACING STONE.
- SURFACE WATER- ALL SURFACE WATER FLOWING OR DIVERTED TOWARD CONSTRUCTION ENTRANCES SHALL BE PIPED BENEATH THE ENTRANCE. IF PIPING IS IMPRACTICAL, A MOUNTABLE BERM WITH 5:1 SLOPES WILL BE PERMITTED.
- MAINTENANCE- THE ENTRANCE SHALL BE MAINTAINED IN A CONDITION WHICH WILL PREVENT TRACKING OR FLOWING OF SEDIMENT ONTO PUBLIC RIGHTS-OF-WAY, ALL SEDIMENT SPILLED, DROPPED, WASHED OR TRACKED ONTO PUBLIC RIGHTS-OF-WAY MUST BE REMOVED IMMEDIATELY.
- WHEN WASHING IS REQUIRED, IT SHALL BE DONE ON AN AREA STABILIZED WITH STONE AND WHICH DRAINS INTO AN APPROVED SEDIMENT TRAPPING DEVICE.
- PERIODIC INSPECTION AND NEEDED MAINTENANCE SHALL BE PROVIDED ACCORDING TO PERMIT REQUIREMENTS.

ADAPTED FROM DETAILS PROVIDED BY: NEW YORK STATE DEC
 ORIGINALLY DEVELOPED BY USDA-NRCS
 VERMONT DEPARTMENT OF ENVIRONMENTAL CONSERVATION

STABILIZED CONSTRUCTION ENTRANCE

NOTES:
 REFER TO *THE VERMONT STANDARDS & SPECIFICATIONS FOR EROSION PREVENTION & SEDIMENT CONTROL -2006- *FROM THE VT AGENCY OF NATURAL RESOURCES FOR ADDITIONAL GUIDANCE.

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 653 FOR VEHICLE TRACKING PAD (PAY ITEM 653.35) OR AS SPECIFIED IN THE CONTRACT.

REVISIONS	
MARCH 24, 2008	WHF
JANUARY 13, 2009	WHF

EPSC DETAILS #3

PROJECT NAME:	EAST MONTPELIER
PROJECT NUMBER:	STP 037-2(9)
FILE NAME:	78f200\str\sf200ecd.dgn
DESIGNED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS
CHECKED BY:	J. SALVATORI
PLOT DATE:	14-JUL-2009
DRAWN BY:	J. SALVATORI
SHEET	56 OF 67

VAOT RURAL AREA MIX					
% WEIGHT	LBS/AC		NAME	GERM %	PURITY %
	BROADCAST	HYDROSEED			
37.5%	22.5	45	CREEPING RED FESCUE	85%	98%
37.5%	22.5	45	TALL FESCUE	90%	95%
5.0%	3	6	RED TOP	90%	95%
15.0%	9	18	BIRDSFOOT TREFOIL	85%	98%
5.0%	3	6	ANNUAL RYE GRASS	85%	95%
100%	60	120			

VAOT URBAN AREA MIX					
% WEIGHT	LBS/AC		NAME	GERM %	PURITY %
	BROADCAST	HYDROSEED			
42.5%	34	68	CREEPING RED FESCUE	85%	98%
10.0%	8	16	PERENNIAL RYE GRASS	90%	95%
42.5%	34	68	KENTUCKY BLUE GRASS	85%	85%
5.0%	4	8	ANNUAL RYE GRASS	85%	95%
100%	80	160			

GENERAL GUIDANCE			
FERTILIZER		LIME	
BROADCAST	HYDROSEED	BROADCAST	HYDROSEED
10/20/2010	19-19-19	PELLETIZED	LIQUID
500 LBS/AC		2 TONS/AC	4.4 GAL/AC

CONSTRUCTION GUIDANCE

1. RURAL SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED UPLAND (NON WETLAND) AREAS DISTURBED BY THE CONTRACTOR.
2. URBAN SEED MIX: USE AS INDICATED IN THE PLANS AND/OR FOR ALL ESTABLISHED LAWN AREAS DISTURBED BY THE CONTRACTOR.
3. ALL SEED MIXTURES: SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY WEIGHT AND SHALL BE FREE OF ALL NOXIOUS SEED.
4. FERTILIZER AND LIMESTONE: SHALL FOLLOW RATES SHOWN ON PLAN OR AS DIRECTED BY THE ENGINEER
5. HAY MULCH: TO BE PLACED ON EARTH SLOPES AT THE RATE OF 2 TONS/ACRE, ACHIEVE 90% GROUND COVER OR AS DIRECTED BY THE ENGINEER.
6. TOPSOIL: TO BE USED WITH SEED AS INDICATED ON THE PLANS, OR AS DIRECTED BY THE ENGINEER.
7. HYDROSEEDING: ALTHOUGH GUIDANCE IS GIVEN ABOVE THE SITE CONDITIONS AND THE TYPE OF HYDROSEED WILL ULTIMATELY DICTATE THE AMOUNTS AND TYPES OF SOIL AMENDMENTS TO BE APPLIED
8. TURF ESTABLISHMENT: PLACING SEED, FERTILIZER, LIME AND MULCH PRIOR TO SEPTEMBER 15 AND AFTER APRIL 15 CAN BETTER ENSURE A VIGOROUS GROWTH OF GRASS.

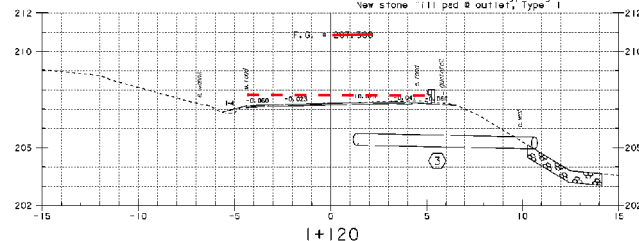
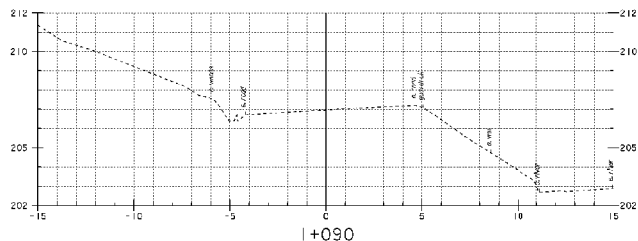
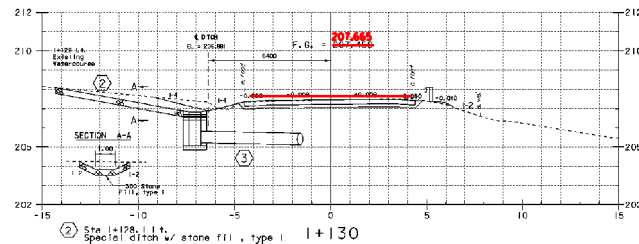
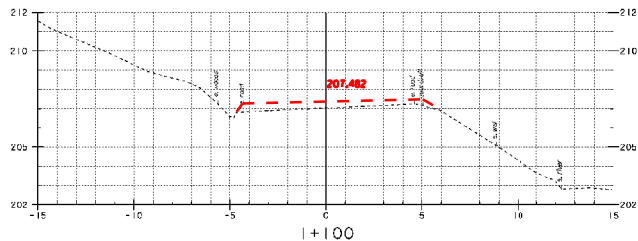
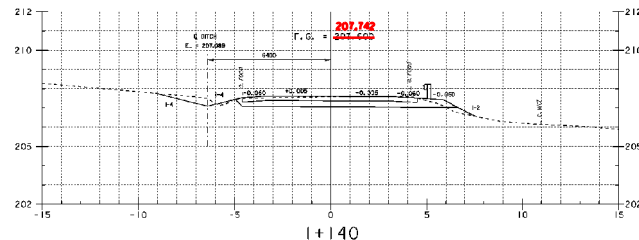
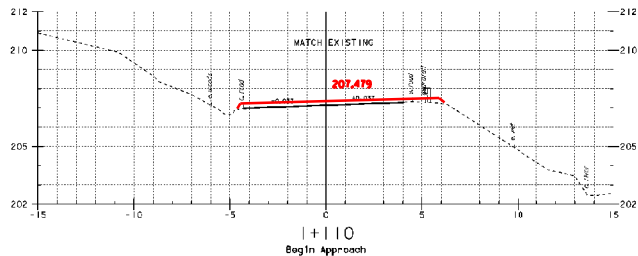
SEED

THIS WORK SHALL BE PERFORMED IN ACCORDANCE WITH SECTION 651 FOR SEED (PAY ITEM 651.15)

EPSC DETAILS #4

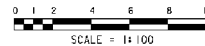
PROJECT NAME: EAST MONTPELIER
PROJECT NUMBER: STP 037-2(9)

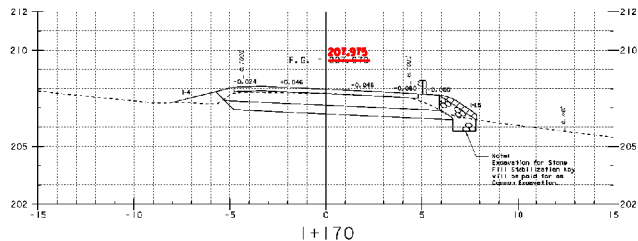
FILE NAME: 78f200\str\s200ecd.dgn	PLOT DATE: 14-JUL-2009
PROJECT LEADER: K. HIGGINS	DRAWN BY: J. SALVATORI
DESIGNED BY: J. SALVATORI	CHECKED BY: J. LACROIX
sf200epsc_de+4.i	SHEET 57 OF 67



**STA 1+090 - STA 1+140
MAINLINE CROSS SECTIONS #1**

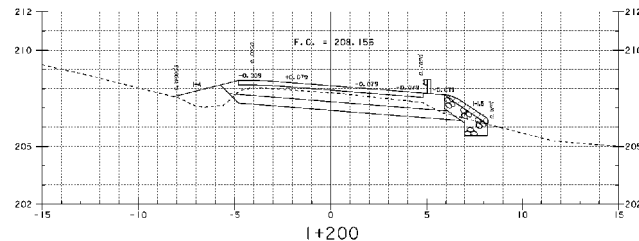
PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	8-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. LITTLE
FILE NAME:	787200.dwg	CHECKED BY:	J. LACROIX
PROJECT LEADER:	K. HIGURS	SHEET	58 OF 67
DESIGNED BY:	J. LACROIX		



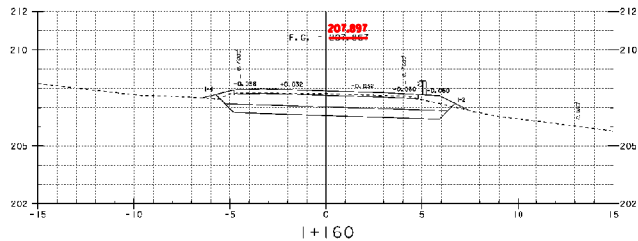


I+170

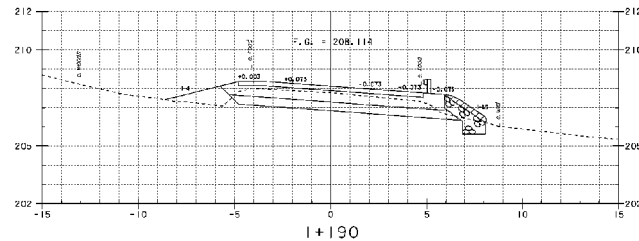
H 45, RT BEGON STONE FILL, TYPE II



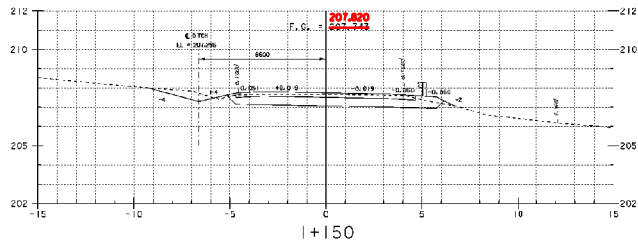
I+200



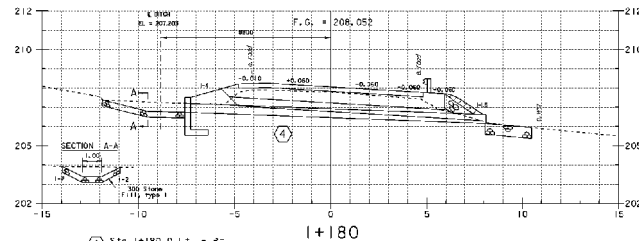
I+160
End Approach
Begin Project



I+190



I+150



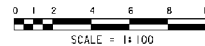
I+180

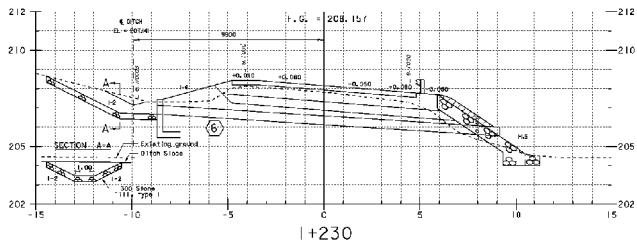
④ Site I+180.0 L.T. - 4'-
New 460 x 16M Option Pipe w/ New concrete headwall @ Inlet
New Inlet and Outlet ditches w/stone fill, Type I

STA 1+150 - STA 1+200

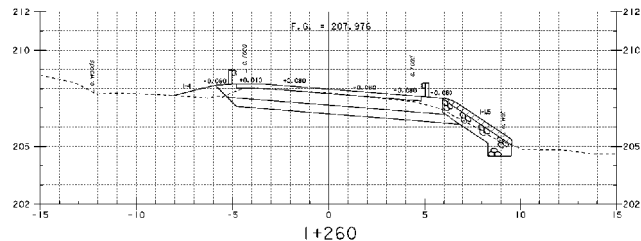
MAINLINE CROSS SECTIONS #2

PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	F-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. LITTLE
FILE NAME:	787200.dwg	CHECKED BY:	J. LACROIX
PROJECT LEADER:	J. LACROIX	SHEET	59 OF 67
DESIGNED BY:	J. LACROIX		

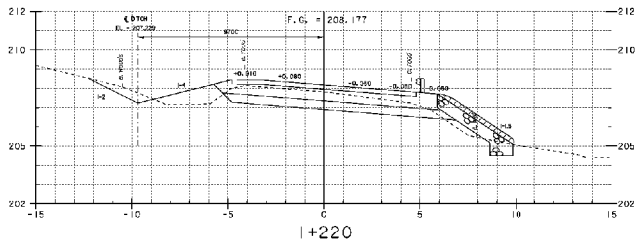




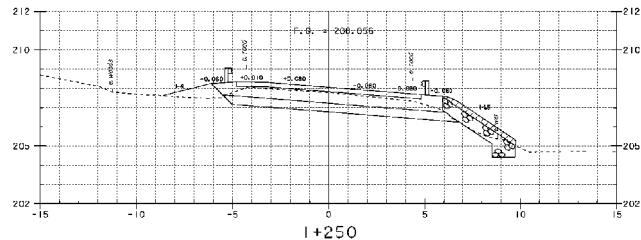
③ Sta I+230.0 Lt. - Rt.
New 450 x 840 Option Pipe w/ New concrete headwall • Inlet
New Inlet and Outlet ditches w/ Stone Fill, Type I



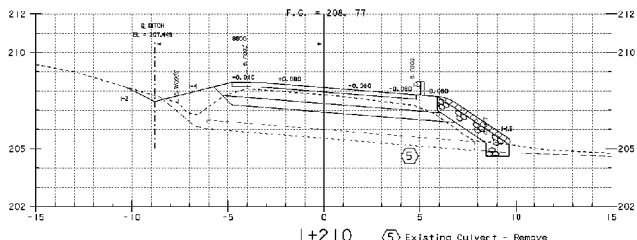
I+260



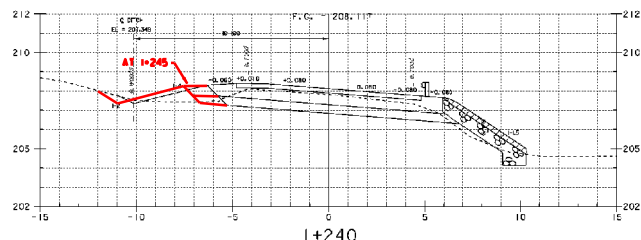
I+220



I+250



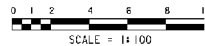
⑤ Existing Culvert - Remove

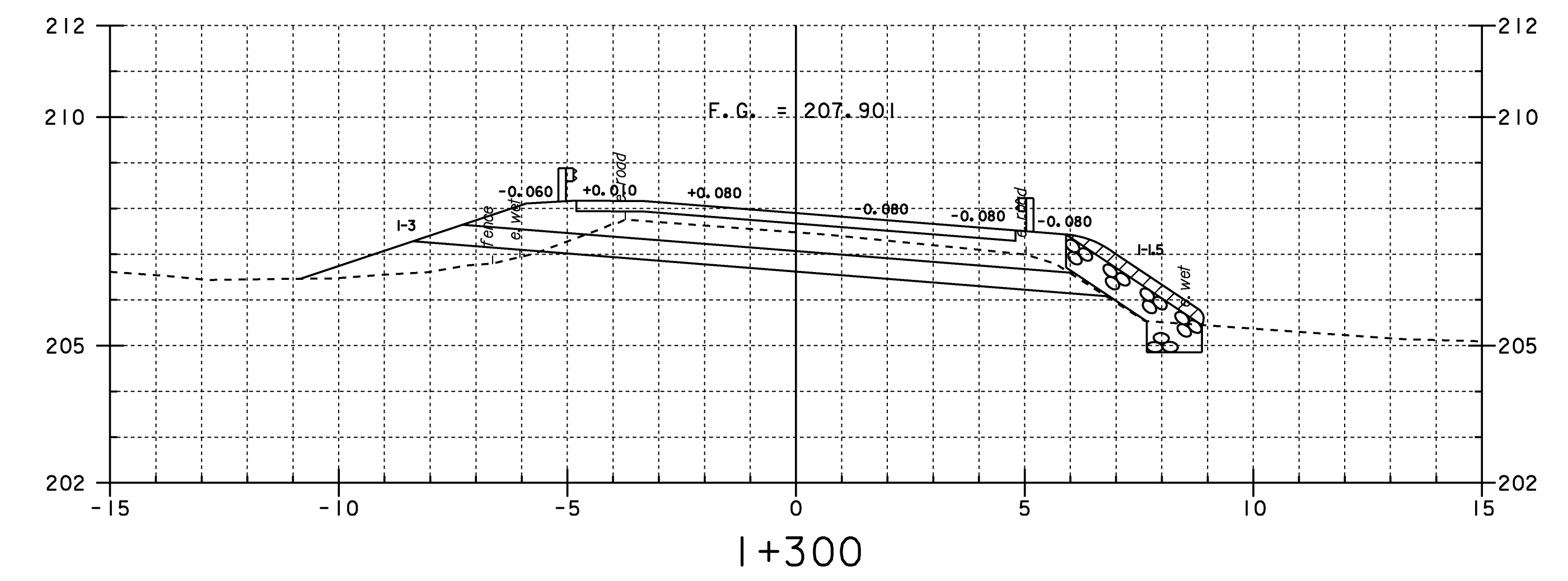
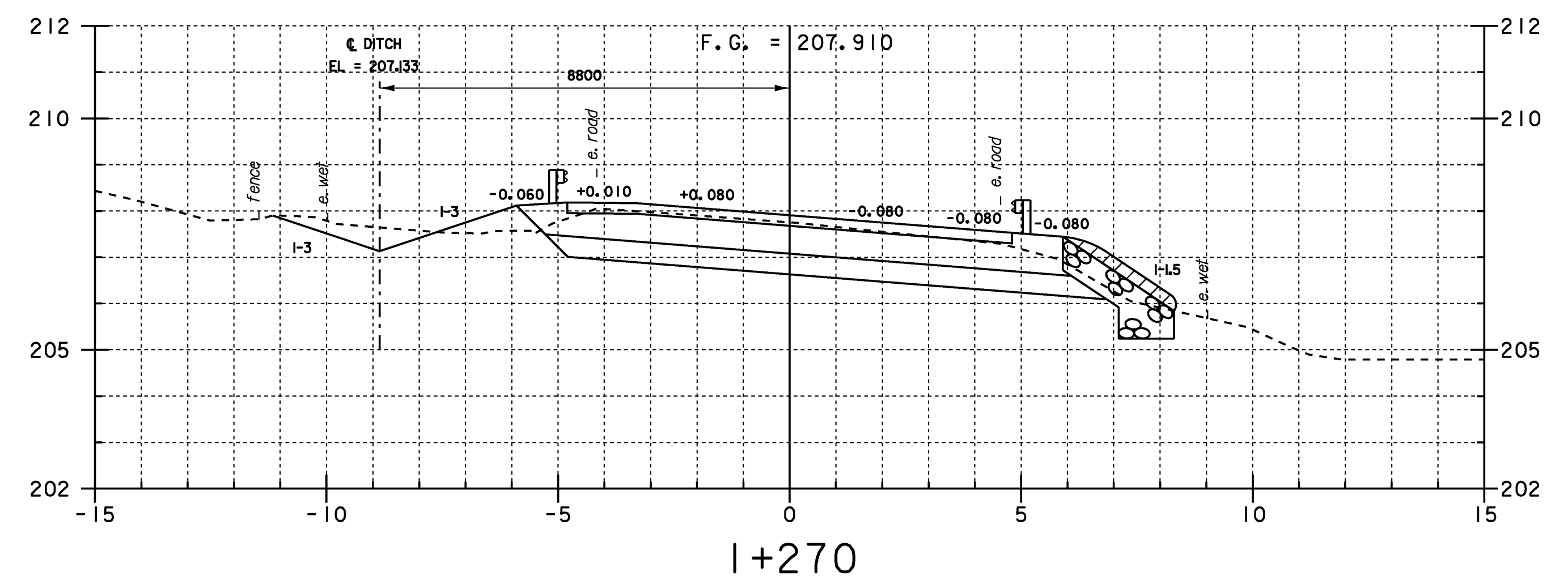
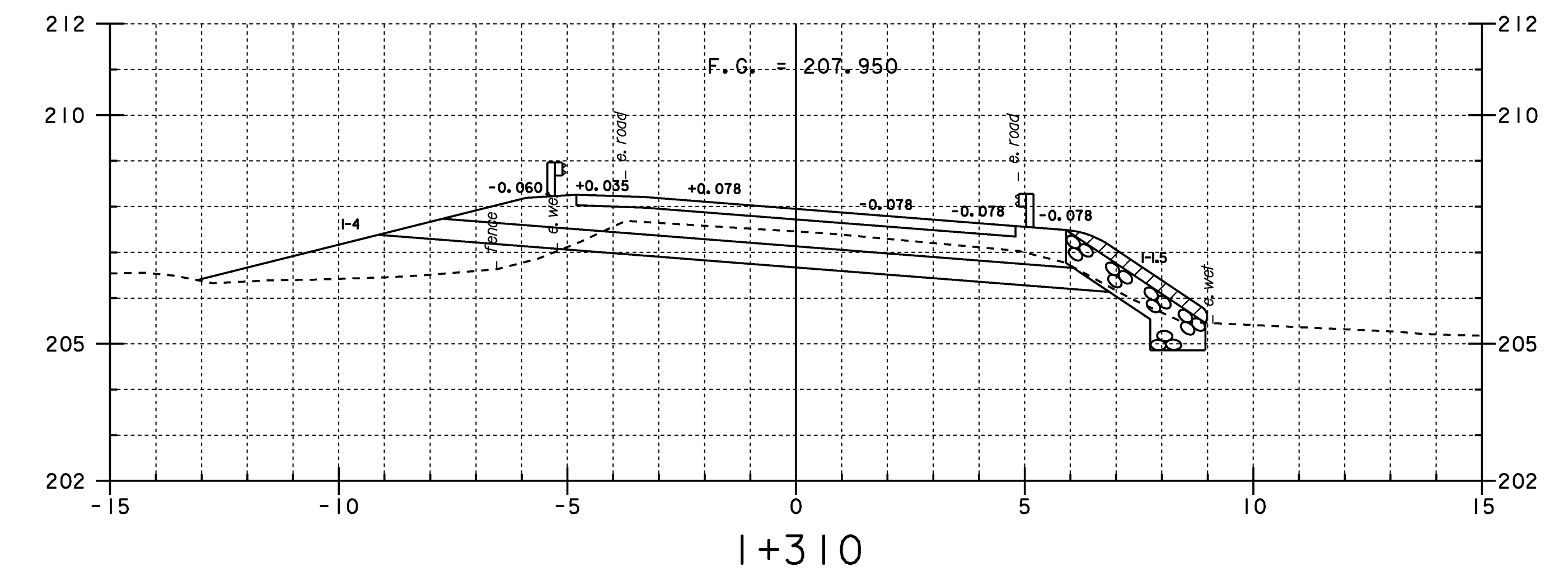
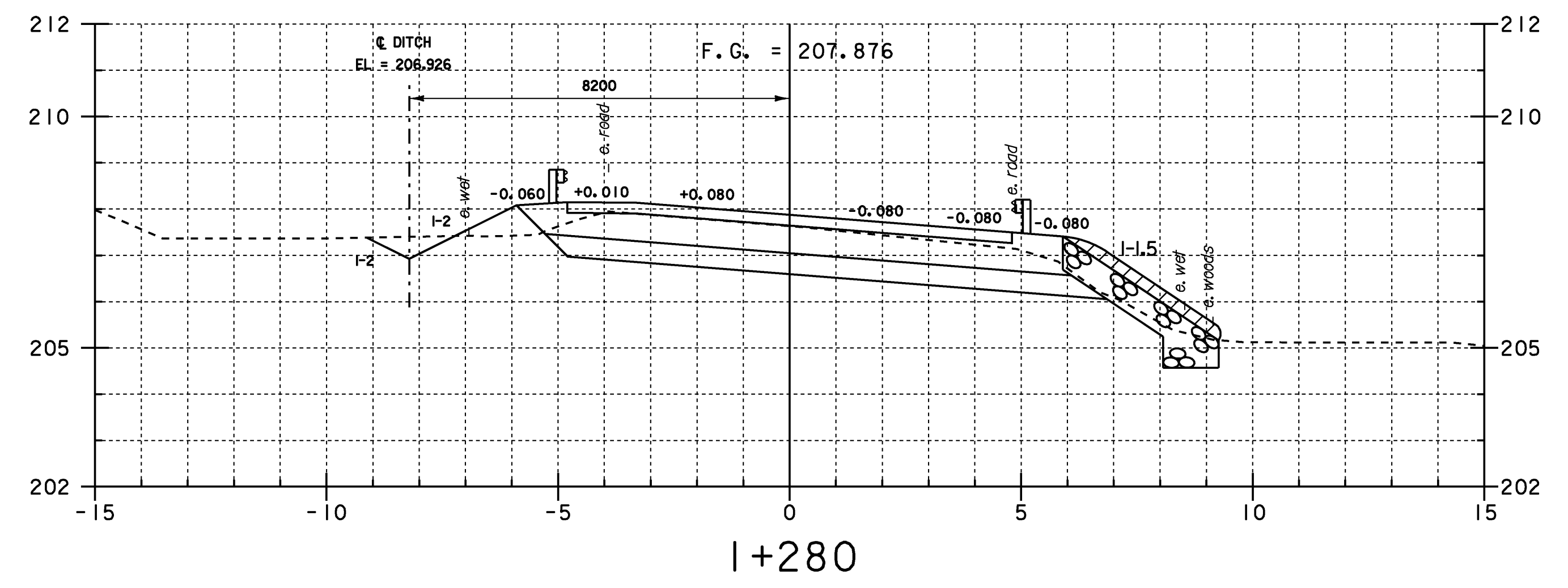
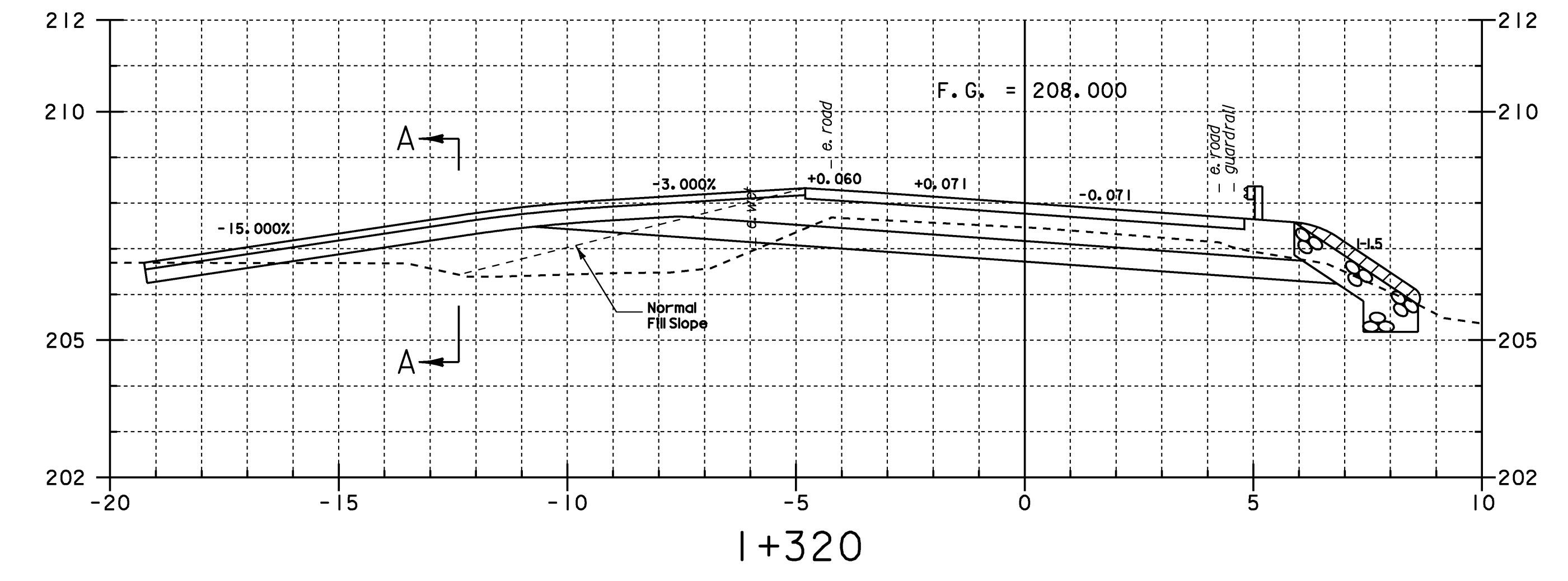
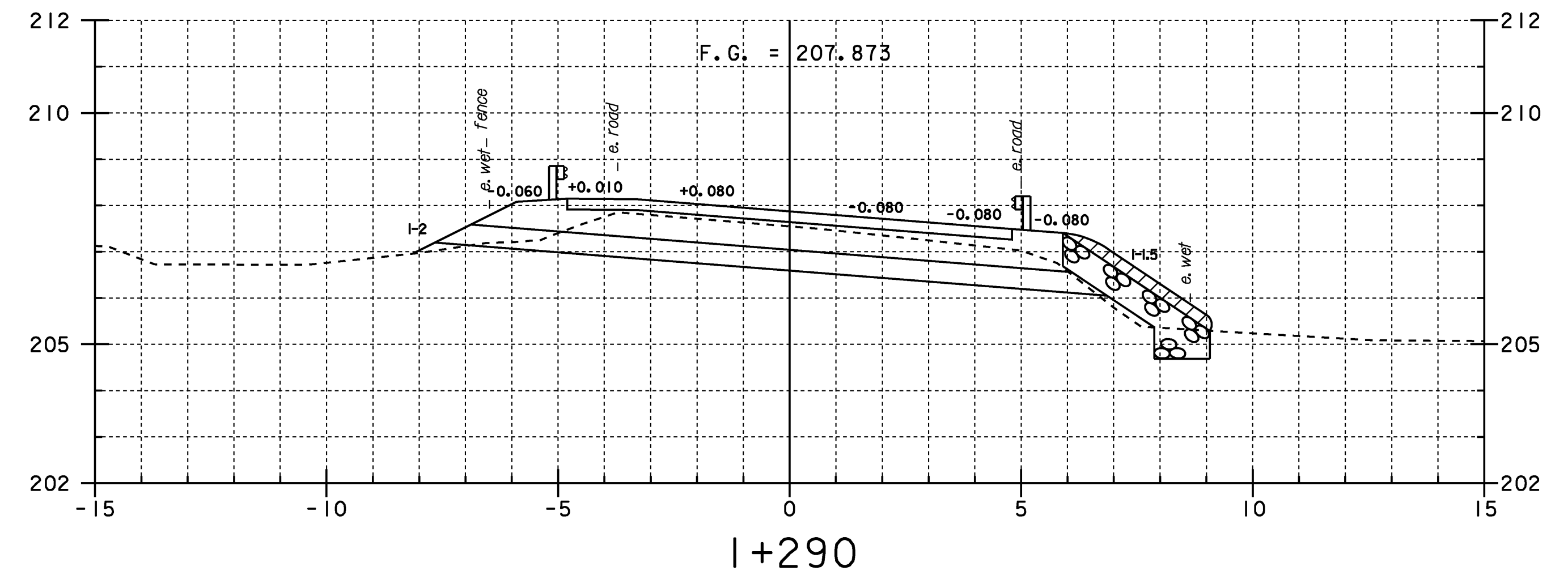
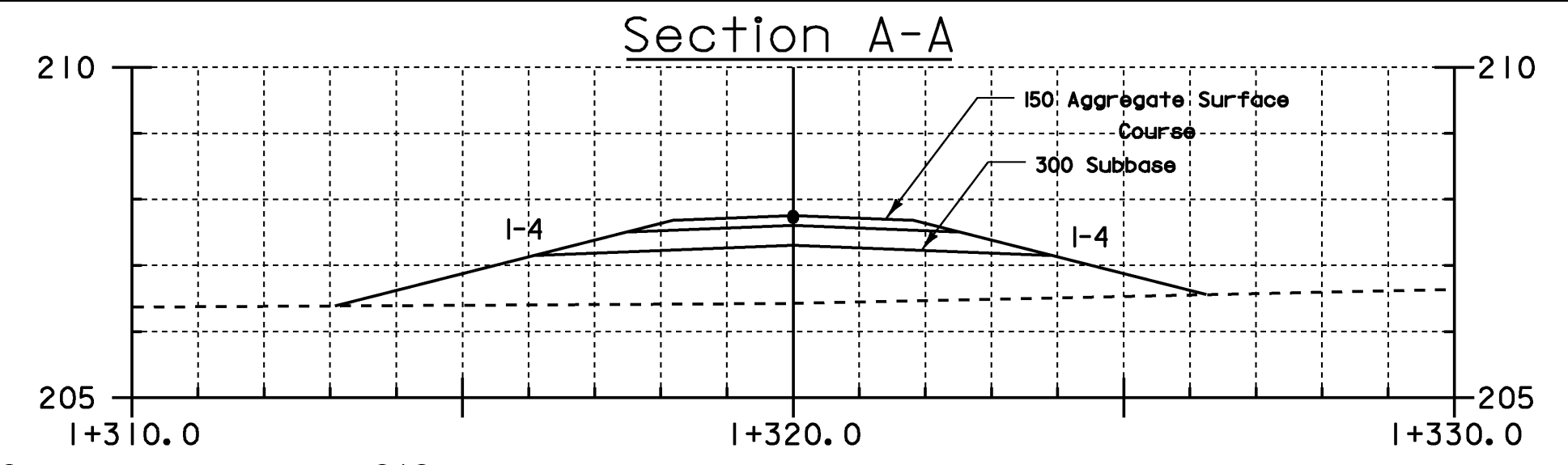


I+240

**STA 1+210 - STA 1+260
MAINLINE CROSS SECTIONS #3**

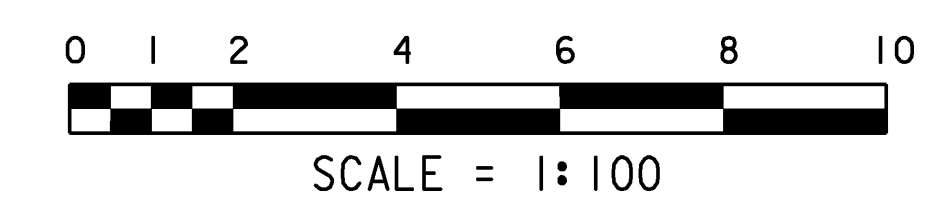
PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	8-JUL-2009
PROJECT NUMBER:	STP 037-2(3)	DRAWN BY:	M. LITTLE
FILE NAME:	STP037-2(3)-1of200.kxd	DESIGNED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	CHECKED BY:	J. LACROIX
SCALE:	1"=100'	SHEET:	60 OF 67

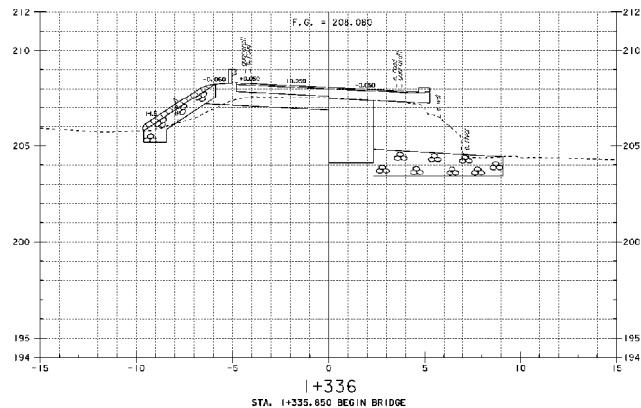
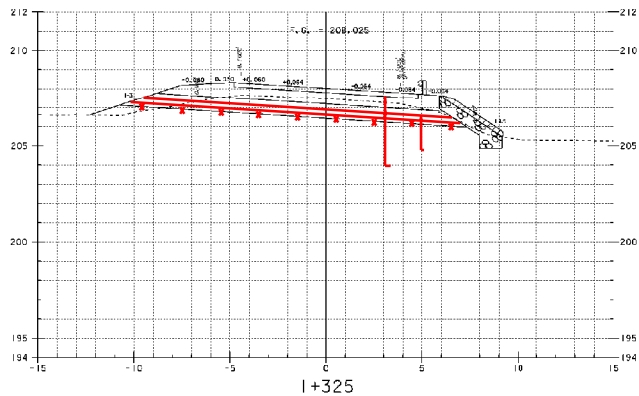
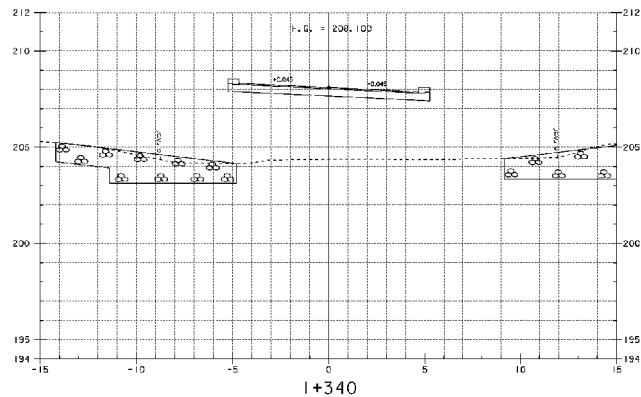
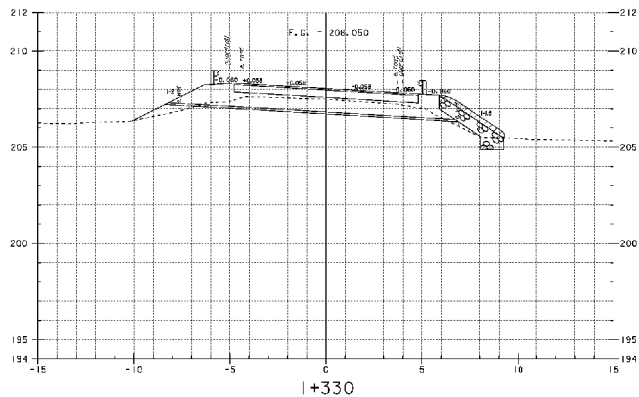




**STA 1+270 - STA 1+320
MAINLINE CROSS SECTIONS #4**

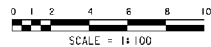
PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: R. PELLETT
FILE NAME: 78f200\str\s200xsl.dgn	DESIGNED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	CHECKED BY: J. LACROIX
sf200xs4.1	SHEET 61 OF 67

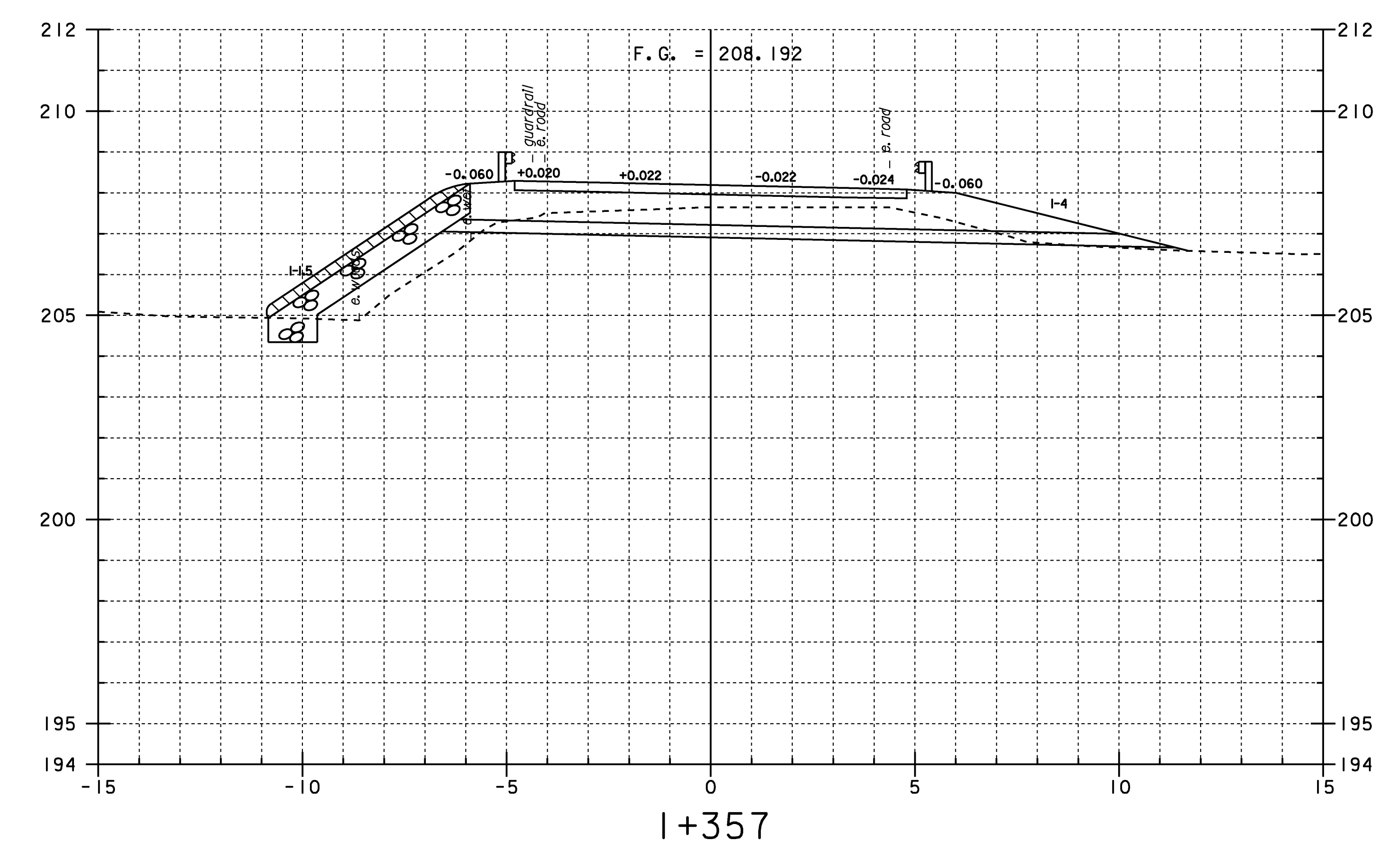
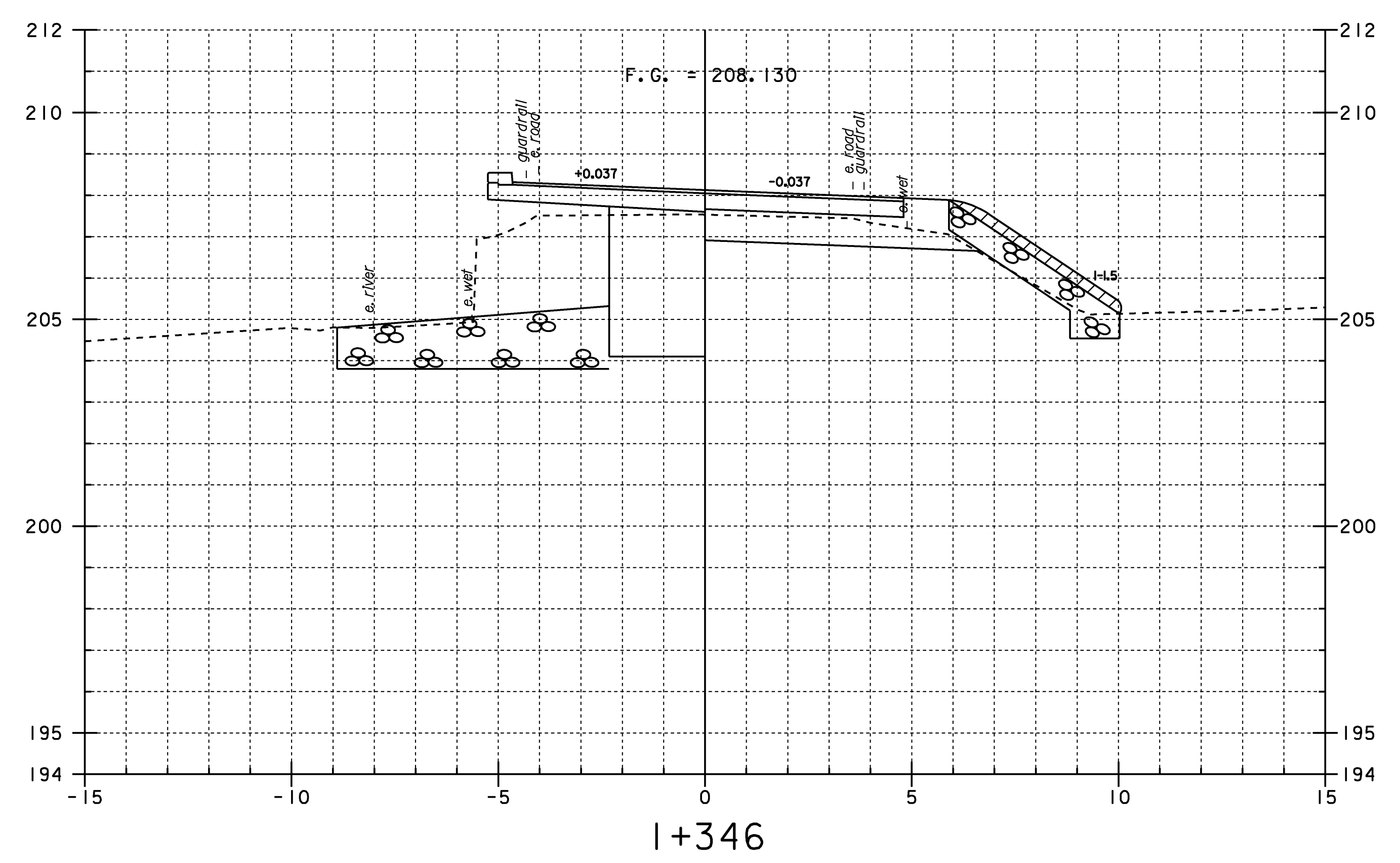
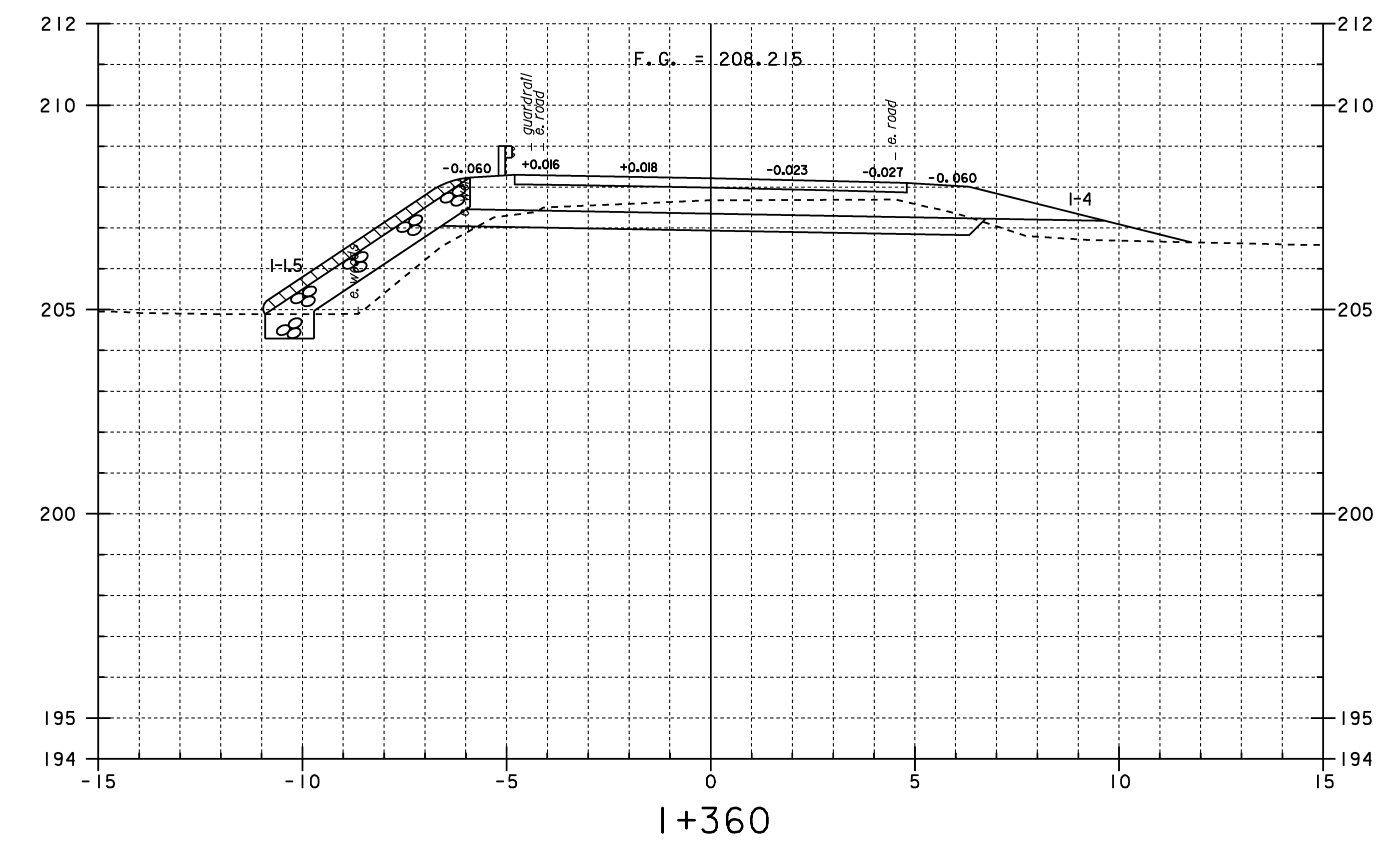
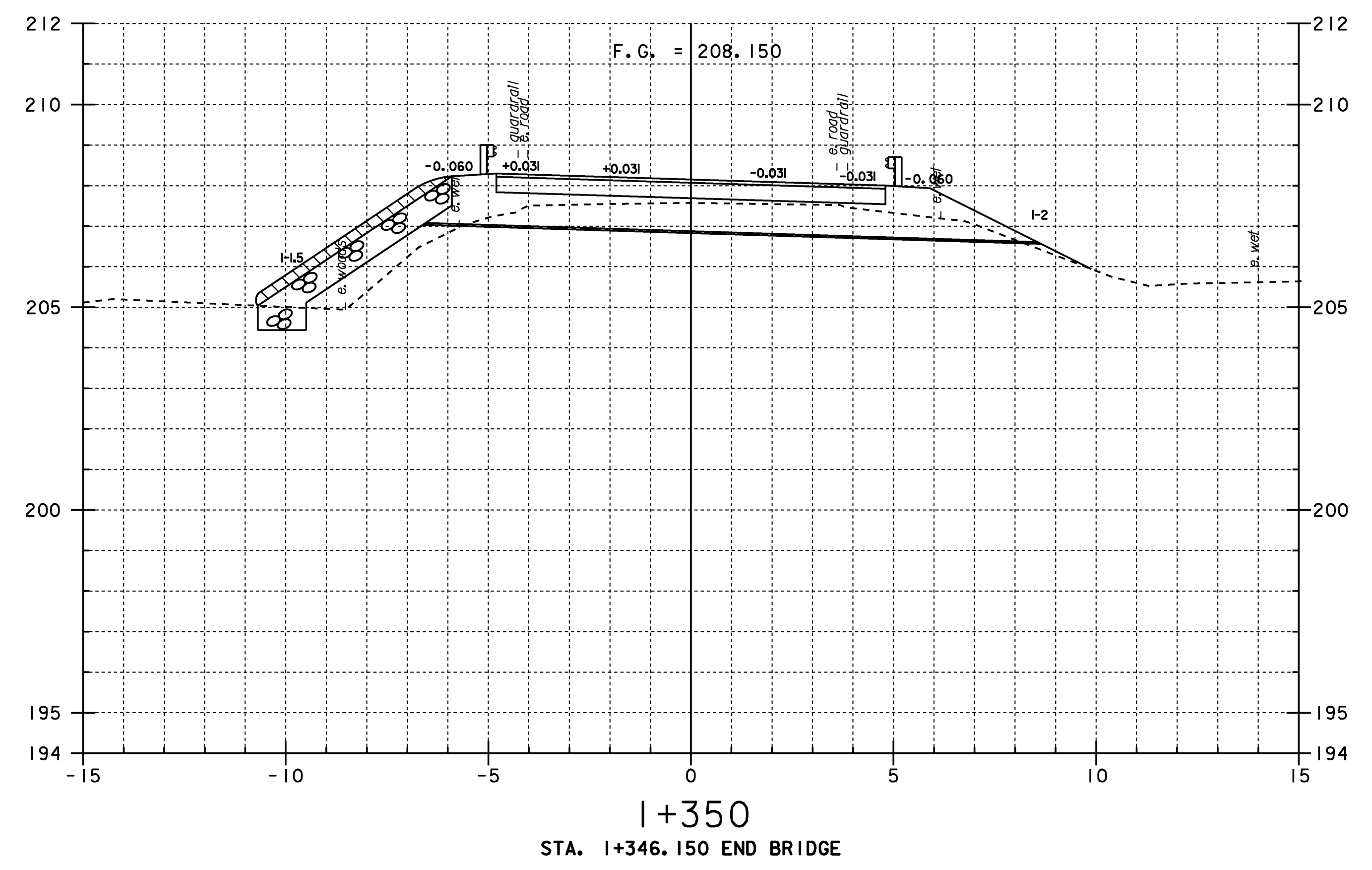




**STA 1+325 - STA 1+340
MAINLINE CROSS SECTIONS #5**

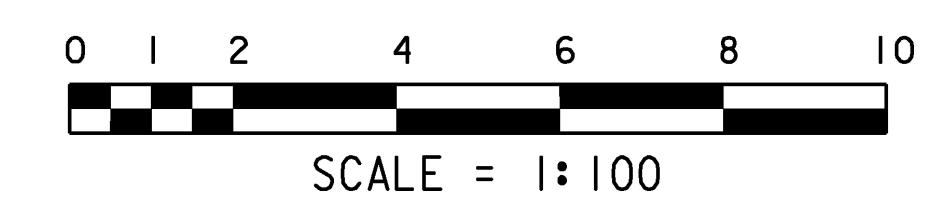
PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	8-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. LITTLE
FILE NAME:	787200.dwg	CHECKED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGS	SHEET	62 OF 67
DESIGNED BY:	J. LACROIX		





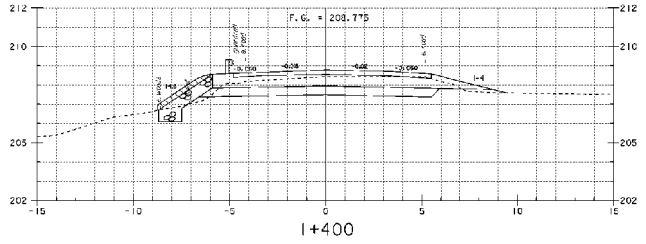
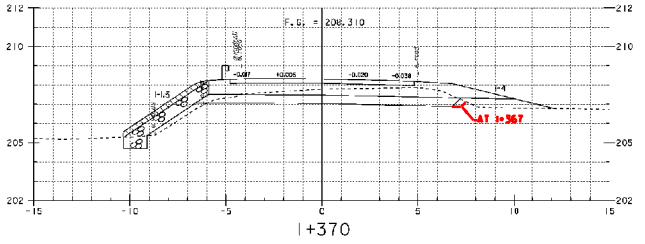
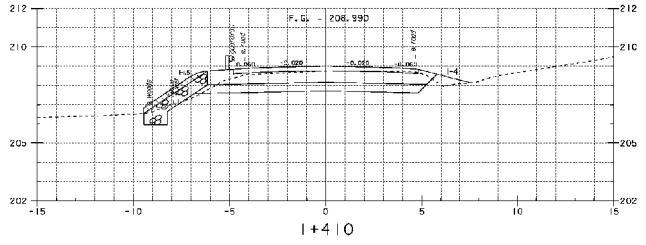
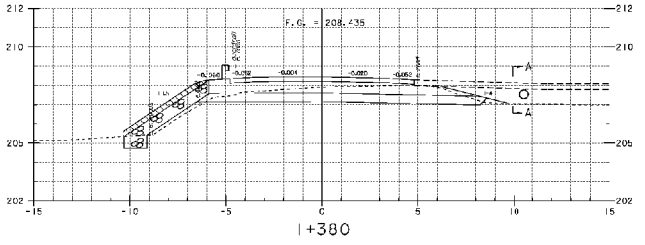
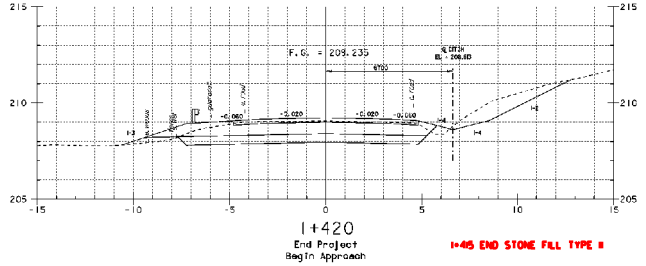
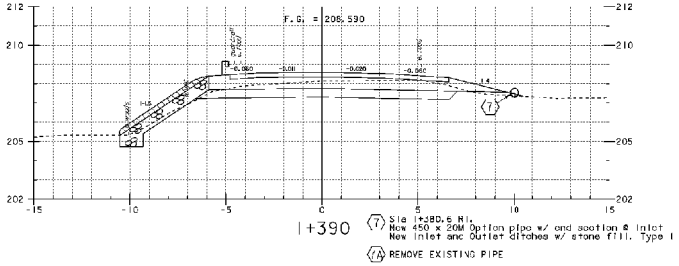
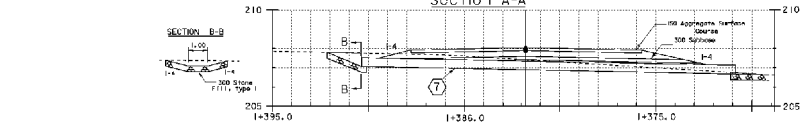
**STA 1+346 - STA 1+360
MAINLINE CROSS SECTIONS #6**

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: R. PELLETT
FILE NAME: 78f200\str\s200xsl.dgn	CHECKED BY: J. LACROIX
PROJECT LEADER: K. HIGGINS	SHEET 63 OF 67
DESIGNED BY: J. LACROIX	
sf200xs6.1	



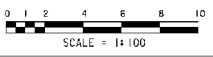


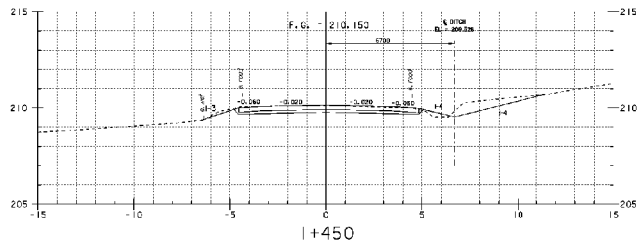
Section A-A



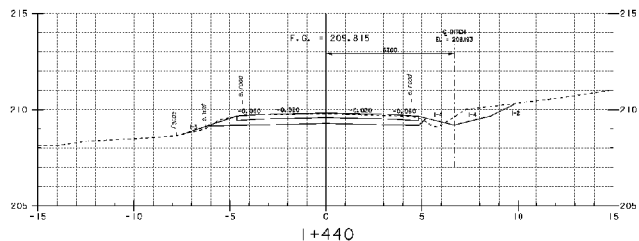
STA 1+370 - STA 1+420
MAINLINE CROSS SECTIONS #7

PROJECT NAME:	EAST MONTPELIER	PLANT DATE:	8-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. LITTLE
FILE NAME:	787200.dwg	DESIGNED BY:	J. LACROIX
PROJECT LEADER:	J. LACROIX	CHECKED BY:	J. LACROIX
DESIGNED BY:	J. LACROIX	SHEET	64 OF 67

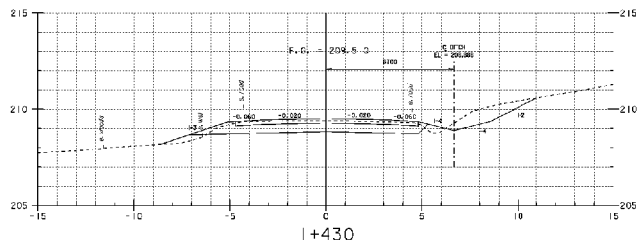




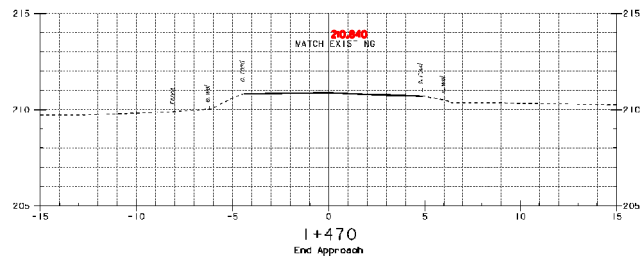
I+450



I+440

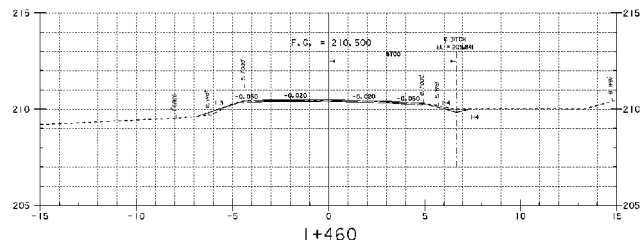


I+430



I+470

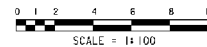
End Approach

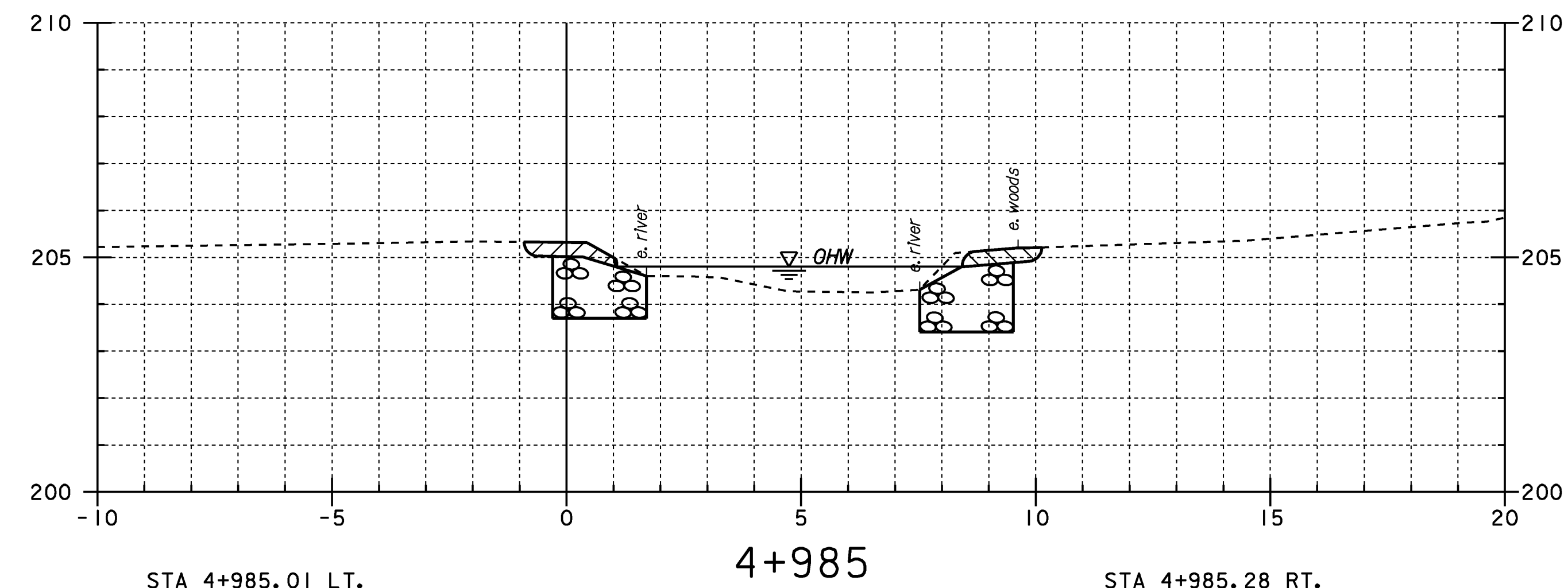
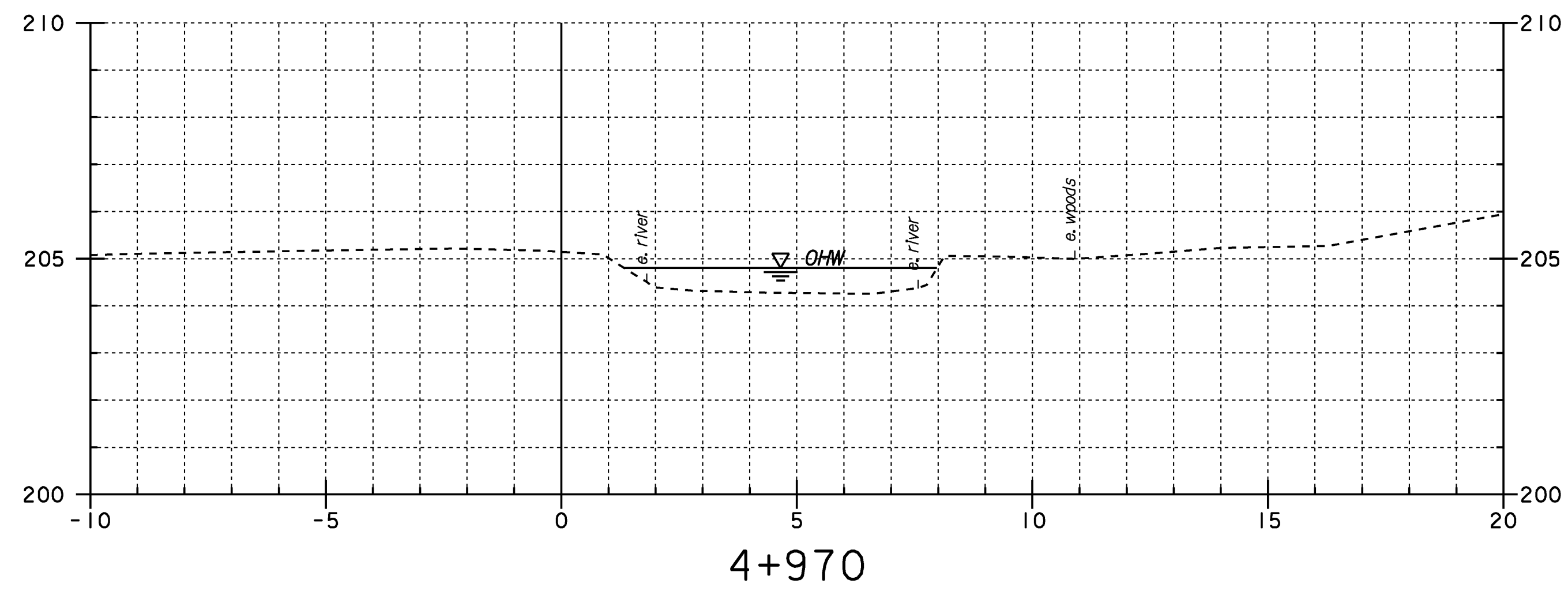
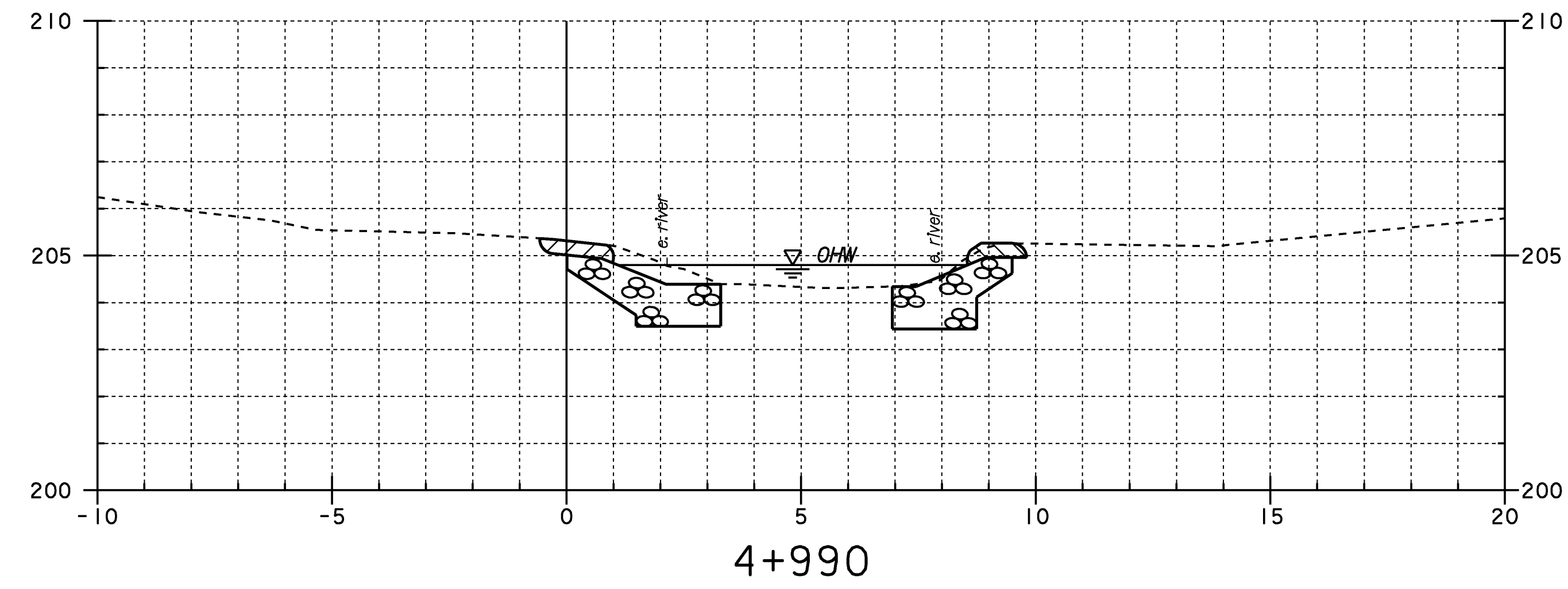
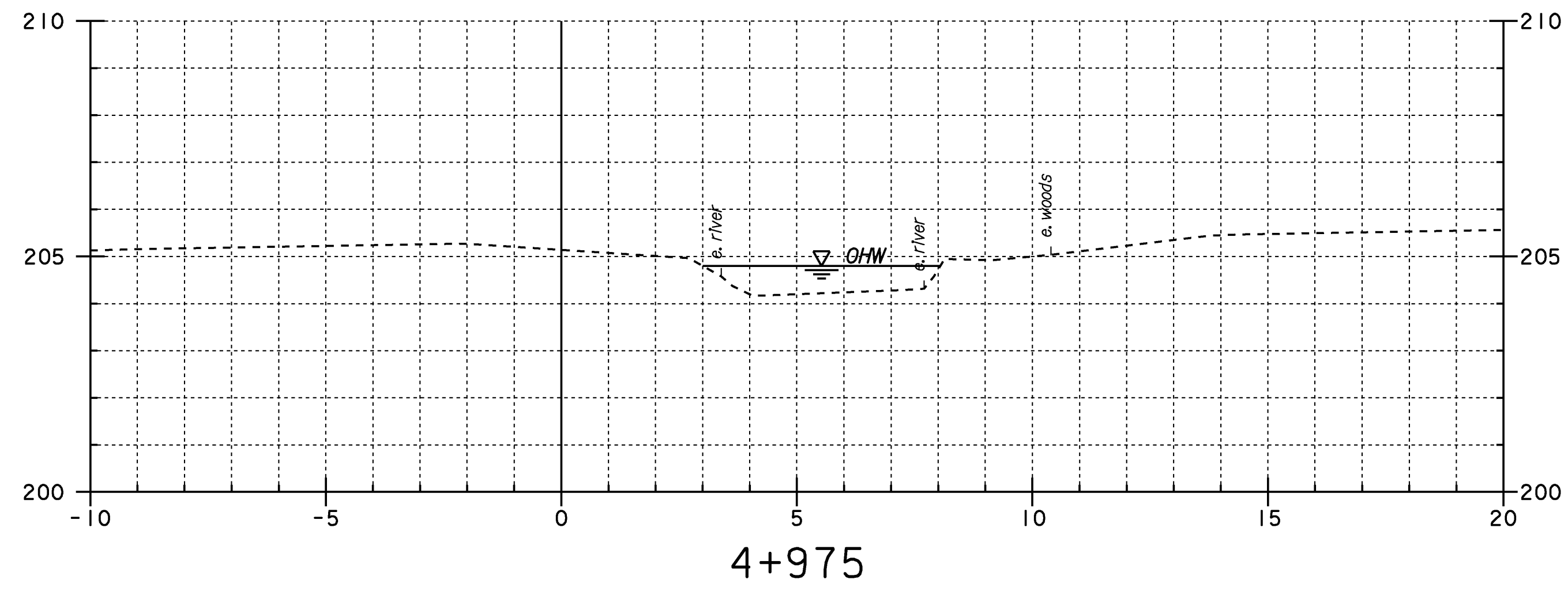


I+460

**STA 1+430 - STA 1+470
MAINLINE CROSS SECTIONS #8**

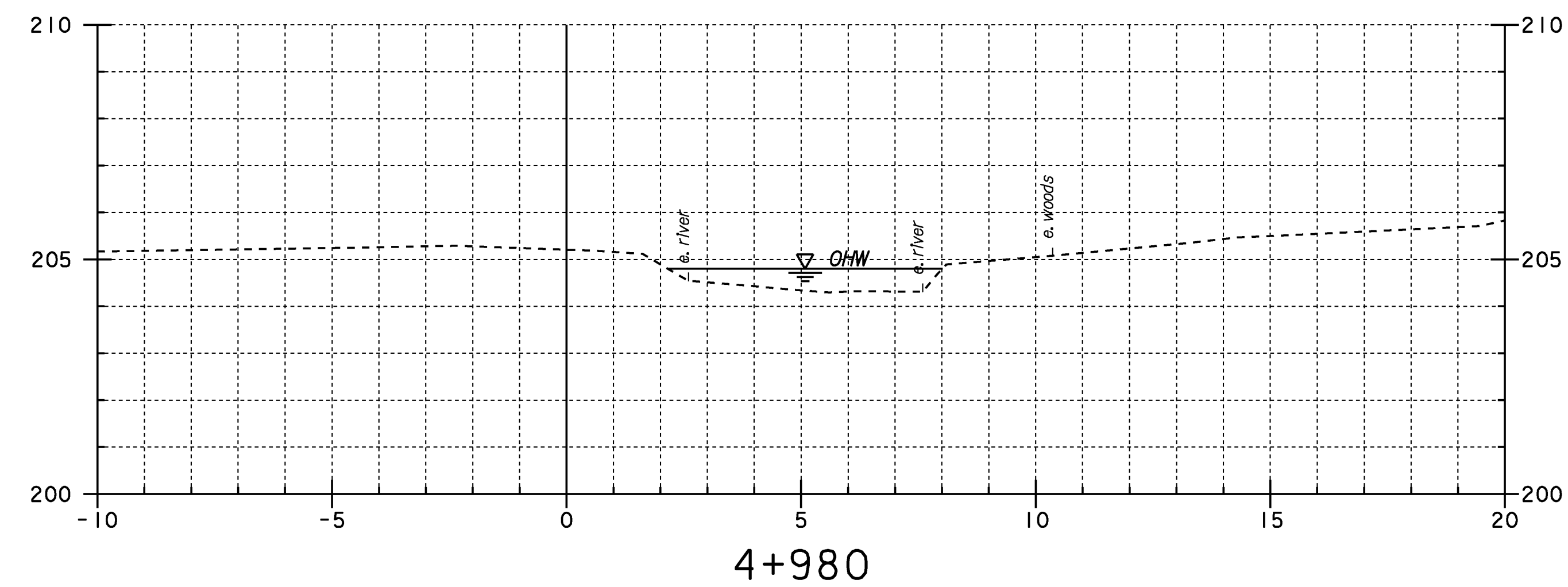
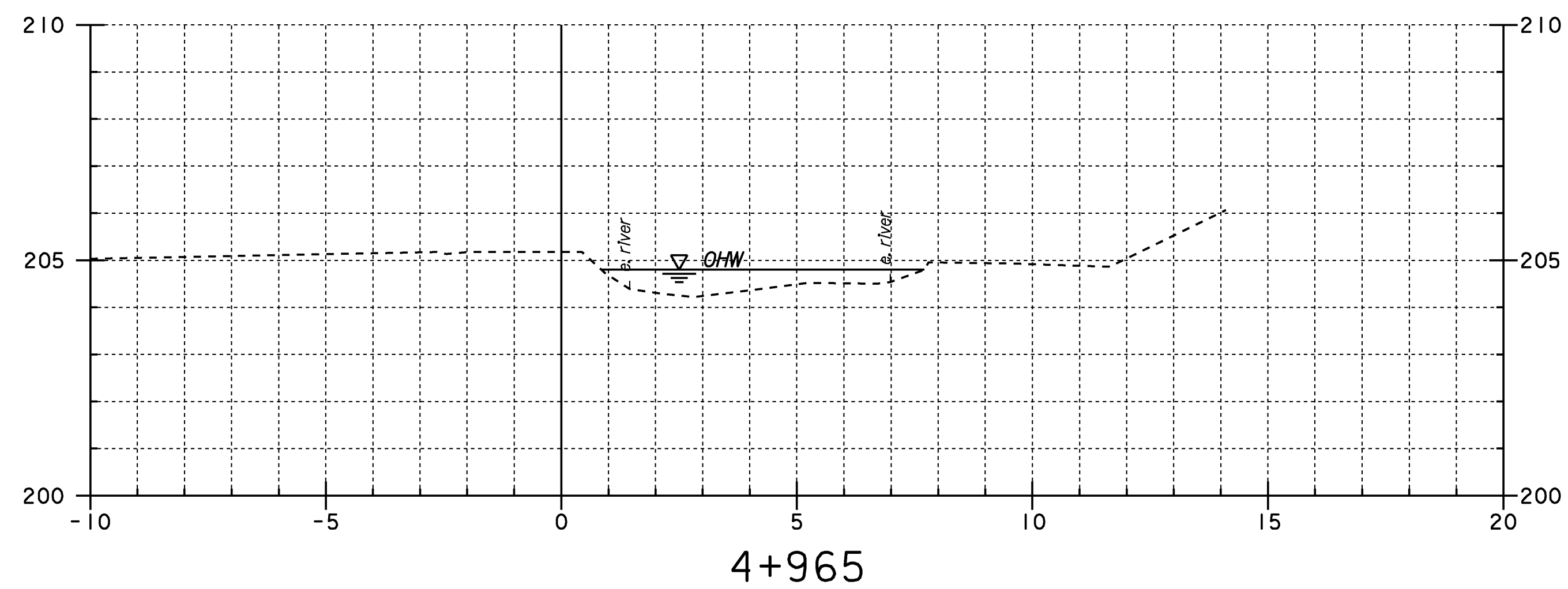
PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	F-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. LITTLE
FILE NAME:	787200.dwg	DESIGNED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	CHECKED BY:	J. LACROIX
SCALE:	1"=200'	SHEET:	65 OF 67





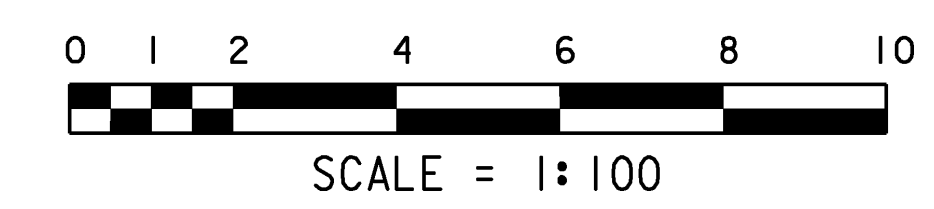
STA 4+985.01 LT.
 BEGIN UNCLASSIFIED CHANNEL EXCAVATION
 GEOTEXTILE UNDER STONE FILL
 STONE FILL, TYPE III
 GRUBBING MATERIAL

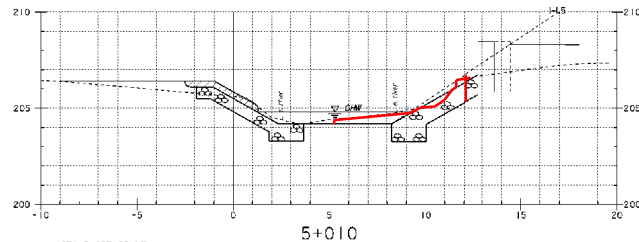
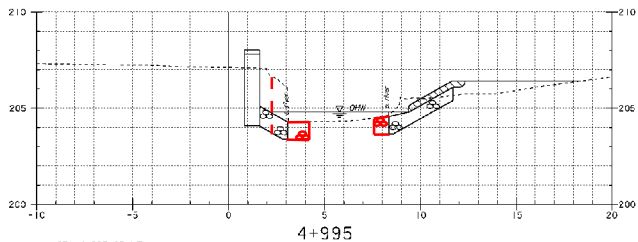
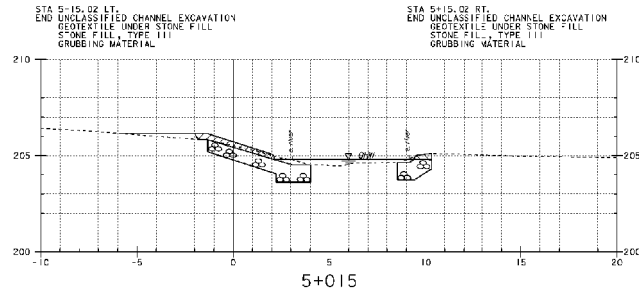
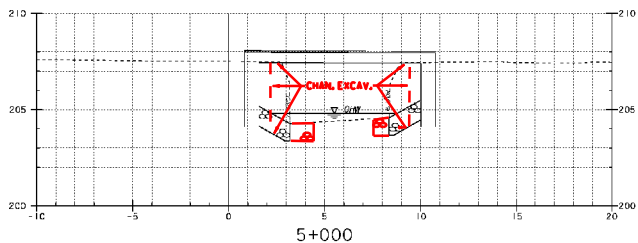
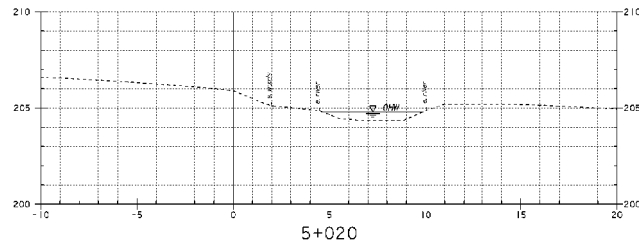
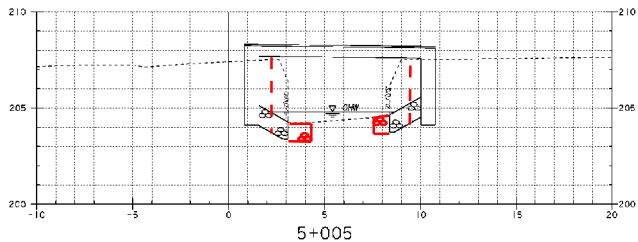
STA 4+985.28 RT.
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 GEOTEXTILE UNDER STONE FILL
 STONE FILL, TYPE III
 GRUBBING MATERIAL



**STA 4+965 - STA 4+990
 CHANNEL CROSS SECTIONS #1**

PROJECT NAME: EAST MONTPELIER	PLOT DATE: 14-JUL-2009
PROJECT NUMBER: STP 037-2(9)	DRAWN BY: R. PELLETT
FILE NAME: 78f200\str\s200xsl.dgn	CHECKED BY: J. LACROIX
DESIGNED BY: J. LACROIX	SHEET 66 OF 67
sf200csl.i	





STA 4+993.85 LT.
STOP GRUBBING MATERIAL

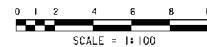
STA 4+996.11 RT.
STOP GRUBBING MATERIAL

STA 5+007.00 LT.
RESUME GRUBBING MATERIAL

STA 5+009.28 RT.
RESUME GRUBBING MATERIAL

**STA 4+995 - STA 5+020
CHANNEL CROSS SECTIONS #2**

PROJECT NAME:	EAST MONTPELIER	PLLOT DATE:	8-JUL-2009
PROJECT NUMBER:	STP 037-2(9)	DRAWN BY:	M. LITTLE
FILE NAME:	787200.dwg	CHECKED BY:	J. LACROIX
PROJECT LEADER:	K. HIGGINS	SHEET	67 OF 67
DESIGNED BY:	J. LACROIX		





State of Vermont
PDD/Structures Design Section
National Life Building – Drawer 33
Montpelier, VT 05633-5001
www.aot.state.vt.us

Agency of Transportation

[phone] 802-828-2621
[fax] 802-828-3566
[ttd] 800-253-0191

May 20, 2010

S.D. Ireland Concrete
Construction Corporation
PO Box 2286
South Burlington, VT 05407

Project Name: East Montpelier

Project #: STP 037-2(9)

Structure Identification: Bridge #69 over Sodom Pond Brook

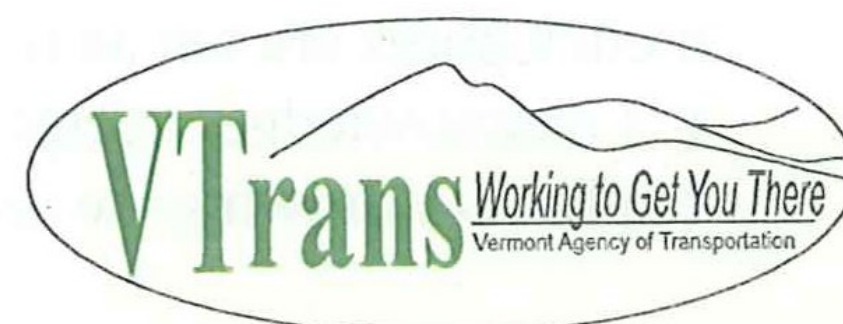
The field weld procedures received in this office on May 18, 2010 have been approved as noted. Please note comments in red.

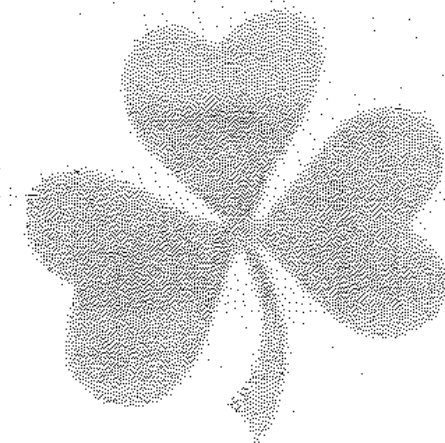
Sincerely,

James Salvo
For Kristin M. Higgins P.E.
Project Manager

Attachments

cc: Resident Engineer – Pete Hodgeson w/prints
 Shop Inspector – Jeff Clark w/prints
 Construction Division – letter only
 Files (Structures & Central)





**S. D. IRELAND CONCRETE
CONSTRUCTION CORPORATION**
P.O. Box 2286, S. Burlington, VT 05407
193 Industrial Ave., Williston, VT 05495
Ph. (802) 863-6222 • Fax (802) 658-6869

LETTER OF TRANSMITTAL

To:	State of Vermont PDD/Structures Design Section One National Life Drive Montpelier, VT 05633-5001	Date:	5-18-10
		Job Number:	SDI #6190
Attn:	Kristin Higgins	Project:	East Montpelier STP 037-2(9)

WE ARE SENDING YOU:

Submittal (REVISED) Under separate cover via _____ following items:

Shop Drawings Prints Plans Samples Specifications

Copy of Letter Change Order _____

Copies	Item #	Date	Description
			505.25 – Steel Piling for Integral Abutments
5	1		<ul style="list-style-type: none"> • Welding Procedures for Pile Splices • Welding Procedures for Pile Points • Welding Certifications

THESE ARE TRANSMITTED as checked below:

For approval Approved as submitted Resubmit ___ copies for approval

For your use Approved as noted Submit ___ copies for distribution

As requested Returned for corrections Return ___ corrected prints

REMARKS:

If there are any questions or should additional information be required, please contact Matt Wheeler at (802) 863-6222 or (802) 316-7739.

If enclosures are not as noted, please inform us immediately. If checked below, please:

Acknowledge receipt of enclosures.

Return drawings to us.

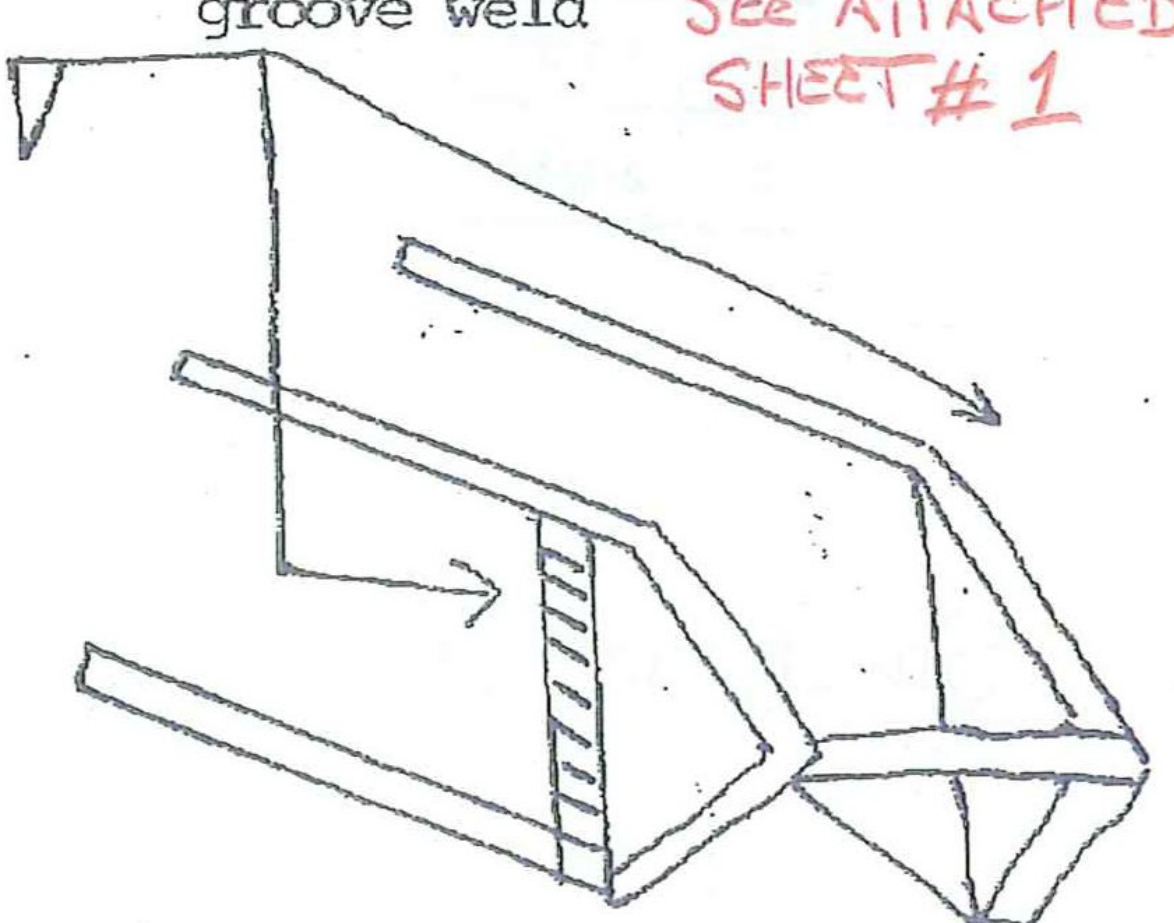
Submitted by: Ralph A. Darrah Welding Contractor
Telephone #802-748-5599

154/Appendix IV

**JOINT WELDING
PROCEDURE SPECIFICATION**

Material specification A-36
 Welding process flux core wire
 Manual or machine semi automatic
 Position of welding flat
 Filler metal specification NR-311
 Filler metal classification AWS A5.20 E 70T-7
 Flux core
 Shielding gas n/a Flow rate n/a
 Single or multiple pass as required
 Single or multiple arc single
 Welding current D-C R-P
 Polarity R-P
 Welding progression As required
 Root treatment none
 Preheat and interpass temperature 50-175
 Postheat treatment n/a

WELDING PROCEDURE

Pass no.	Electrode size	Welding current		Travel speed	Joint detail
		Amperes	Volts		
1	5/64	350	28	n/a	groove weld SEE ATTACHED SHEET # 1 

VTRANS RECEIVED

CK'D BY _____ OK'D BY JWC

MAY 18 2010

RESUBMIT _____ APPROVED **AS NOTED**

BY JEL DATE 5/20/10

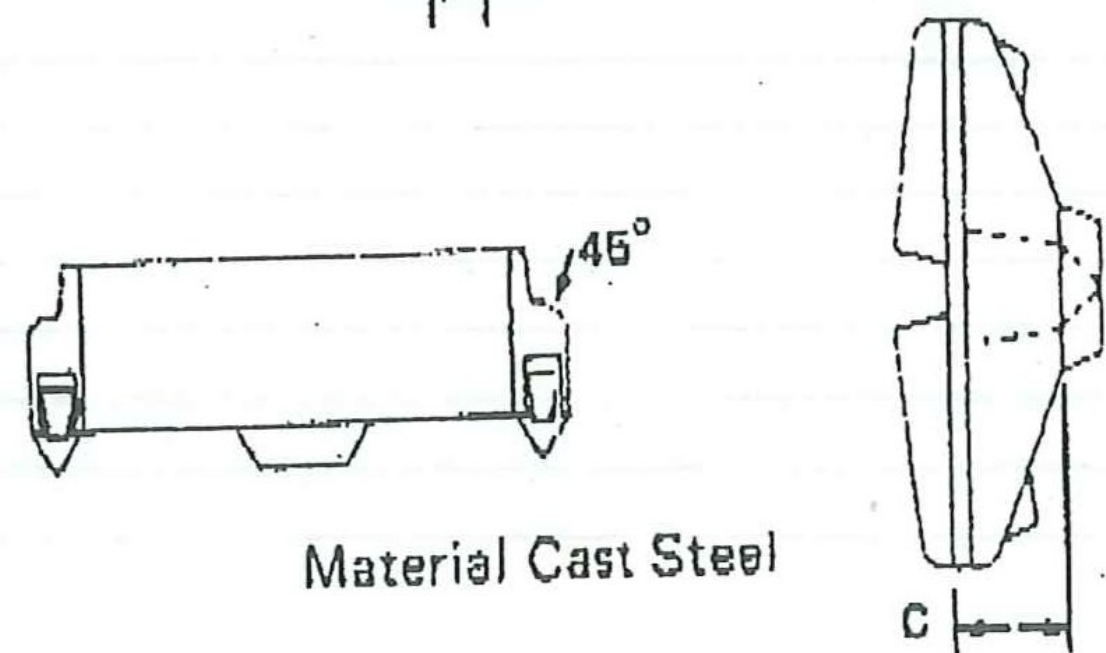
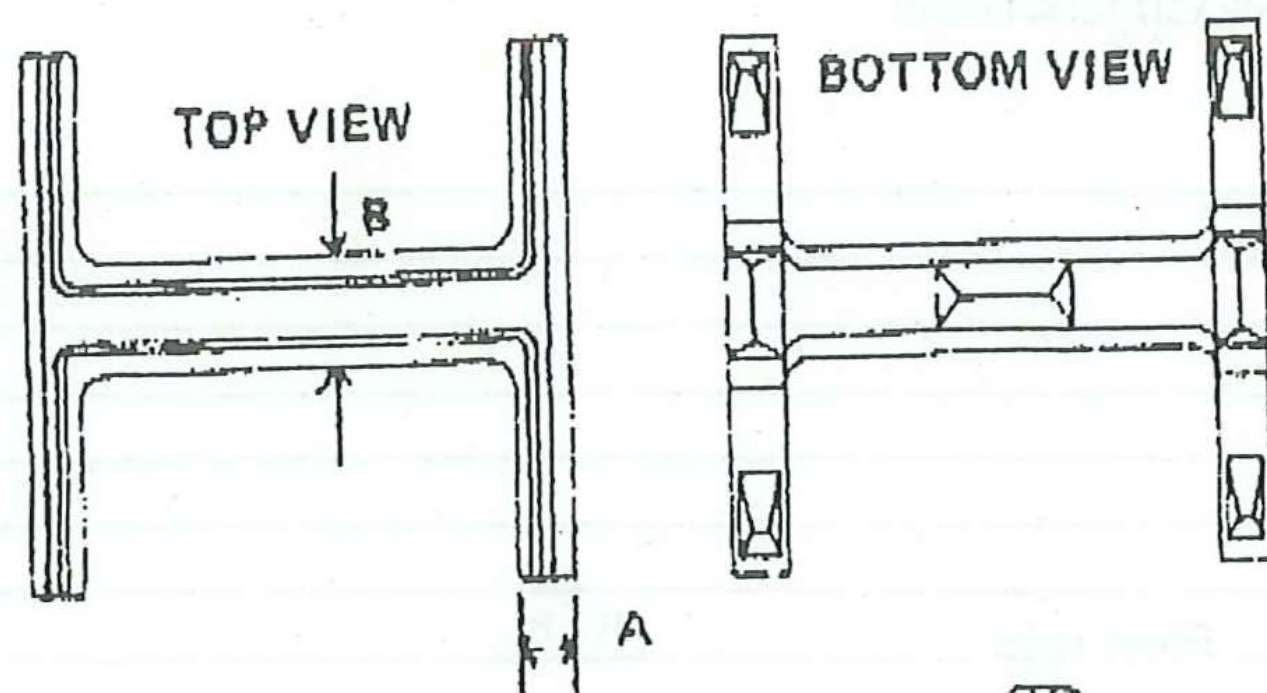
This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in Section 5.

Procedure no. _____ Contractor SD Ireland, Inc.

Revision no. _____ Authorized by _____

Form E-2. _____ Date _____

Dimensions



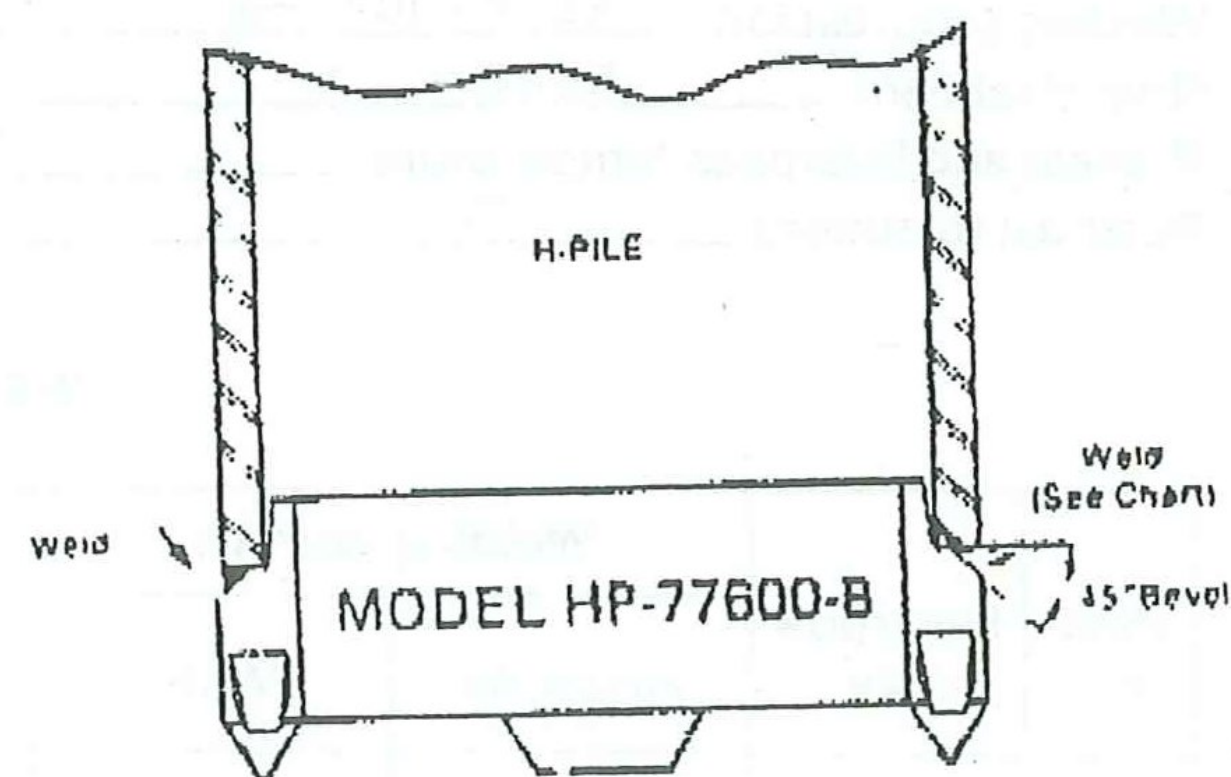
	14"
A	1-1/4"
B	1-1/2"
C	2-3/4"

SHEET # 1

Installation Instructions

HARD-BITE POINT MODEL HP-77600-B

1. Fit point onto the end of a square cut pile end.
2. Weld point to the pile in either flat or vertical position using E60 or E70XX electrodes.
3. Weld across full width of flange following chart below for minimum size weld.



Pile Size	Flange Thickness	Min. Size Groove Weld
HP 14 x 117	.805	7/16
x 102	.705	3/8
x 89	.615	3/8
x 73	.505	5/16
HP 12 x 84	.685	3/8
x 74	.610	3/8
x 63	.515	5/16
x 53	.435	5/16
HP 10 x 57	.565	5/16
x 42	.420	5/16
HP 8 x 36	.445	5/16

Call toll free 800-526-9047



ASSOCIATED PILE & FITTING CORP.

BOX 1048, CLIFTON, N.J. 07014 ■ 201-773-8400

154/Appendix IV

JOINT WELDING
PROCEDURE SPECIFICATION

Material specification A-36
 Welding process SMAW
 Manual or machine Manual
 Position of welding all
 Filler metal specification AWS A5.5-A5.1
 Filler metal classification E-7018
 Flux n/a
 Shielding gas n/a Flow rate n/a
 Single or multiple pass as required
 Single or multiple arc n/a
 Welding current DC
 Polarity R-P
 Welding progression as required
 Root treatment none
 Preheat and interpass temperature 50-175
 Postheat treatment n/a

WELDING PROCEDURE

Pass no.	Electrode size	Welding current		Travel speed	SEE ATTACHED SHEET #2 Joint detail BU4a
		Amperes	Volts.		
AS Req.	1/8	90-130	22-24	As Req.	
	5/32	120-240	22-27		

RECEIVED
 OK'D BY _____ OK'D BY Juc
 MAY 18 2010
 RESUBMIT _____ APPROVED AS NOTED
 BY JEL DATE 5/20/10

This procedure may vary due to fabrication sequence, fit-up, pass size, etc., within the limitation of variables given in Section 5.

Procedure no. _____ Contractor S. D. Ireland, Inc.
 Revision no. _____ Authorized by _____
 Date _____

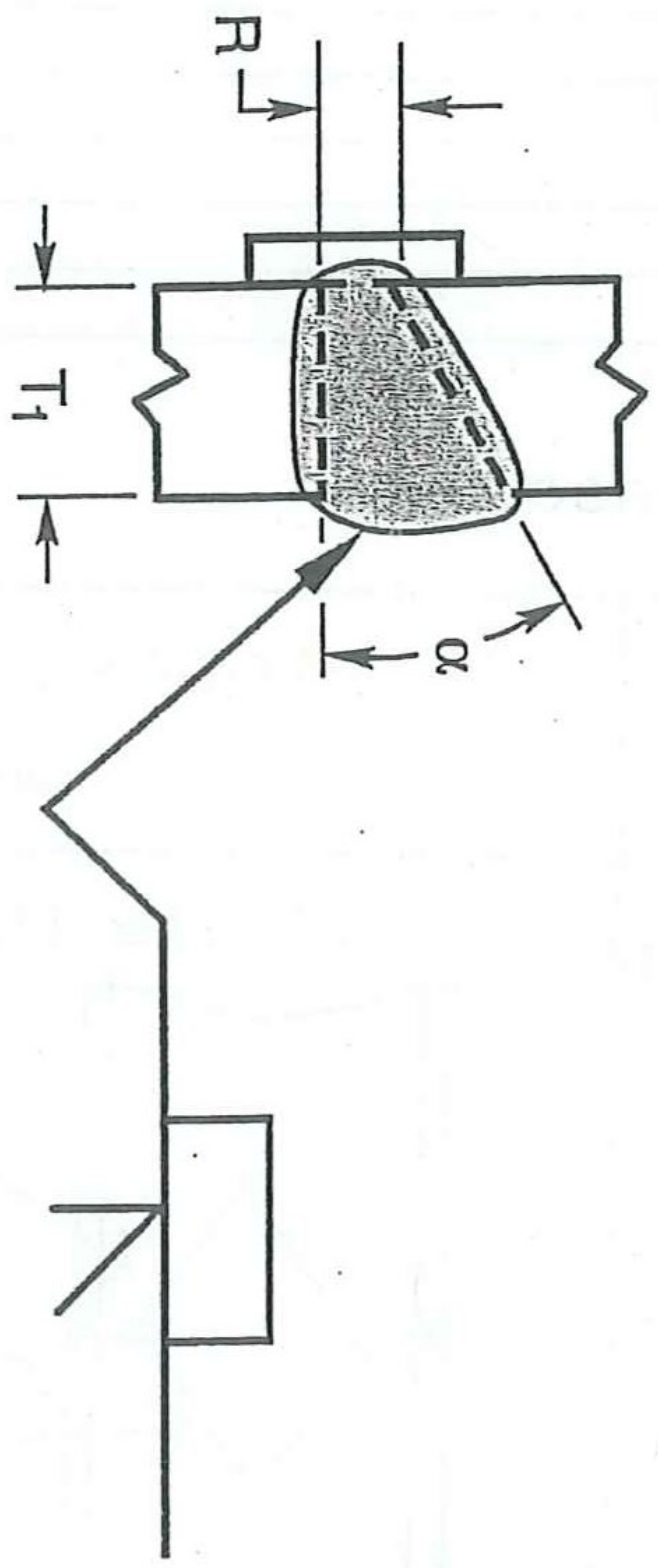
Form E-2

APPROVED JOINT DETAIL FOR COMPLETE JOINT PENETRATION GROOVE
 WELD OF H-PILE FLANGE SPLICES

JOINT DESIGNATION : BU4a

SHEET # 2

Single-bevel-groove weld (4) Butt joint (B)		Base Metal Thickness (U = unlimited)		Groove Preparation		Allowed Welding Positions	Gas Shielding for FCAW	Notes
Welding Process	Joint Designation	T ₁	T ₂	Root Opening	Groove Angle	F, H	—	a, i, m
		U	—					



Tolerances	
As Detailed (see 2.12.1)	As Fit-Up (see 3.3.4)
R = +1/16, -0	+1/4, -1/16
a = +10°, -0°	+10°, -5°

GREEN & WHITE MOUNTAINS SECTION AMERICAN WELDING SOCIETY



WELD QUALIFICATION TEST REPORT

TRANS RECEIVED

OK'D BY JWC

MAY 18 2010

RESUBMIT JWC APPROVED ✓

BY JEL DATE 5/20/10

NAME : RALPH DARRAH SOCIAL SECURITY # : 009-44-4115

ADDRESS : 550 SEVERANCE HILL RD. TELEPHONE # : 802-748-5599 (B)

CITY : ST. JOHNSBURY COUNTY : CALADONIA

STATE : VT ZIP : 05838 TEST DATE : 2/6/97

CO/ NAME : DARRAH WELDING

TEST TYPE: AWS D1.1-90 & D1.5-88 AMBIENT TEMP: 70 F

PROCESS: SMAW PREHEAT: INTERPASS TEMP: NA

POSITION: 4G PASSES REQUIRED: 17

BASE MATERIAL: ASTM-A 36 AMPS: 160 VOLTS: 21

THICKNESS: ONE INCH TRAVEL SPEED:

EDGE PREPARATION: SAW CUT CLEANING: CHIP & WIRE BRUSH

POWER SOURCE: LINCOLN SAM 400

TYPE OF CURRENT: DCRP

FILLER MAT'L TYPE: E7018

FILLER MATERIAL DIA.: .5/32"

FLOX TYPE NA

SHIELD GAS: NA

GAS FLOW RATE: NA

POSITIONS QUALIFIED BY THIS TEST

PLATE GROOVE: FLAT, OH,

FILLET: FLAT, OH, HORIZ.

PIPE GROOVE: F, OH, OVER 24" WITH
BACKING/BACK GOUGING

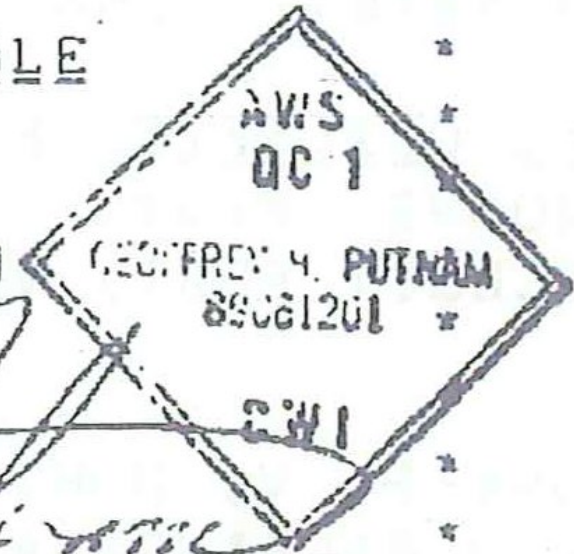
FILLET: FLAT

THICKNESS: UNLIMITED

```

*****
*
* SPECIMEN TYPE: AWS D1.1-90 5.26.2 *
*           AWS D1.5 5.21 *
*
* LAB NUMBER: 87021 DATE: 2/6/97 *
*
* TEST RESULTS: *
*
* VISUAL: ACCEPTABLE *
*
* BEND TEST: ACCEPTABLE *
* (SIDE BENDS) *
*
* WITNESSED BY: G.H. PUTNAM *
*
* TESTED BY: [Signature] *
*
*****

```



GREEN & WHITE MOUNTAINS SECTION AMERICAN WELDING SOCIETY



TRANS
RECEIVED
OK'D BY Juc
MAY 18 2010
RESUBMIT APPROVED ✓
BY *JEL* DATE *5/20/10*

WELD QUALIFICATION TEST REPORT

NAME : RALPH DARRAH SOCIAL SECURITY # : 009-44-4115
ADDRESS : 550 SEVERANCE HILL RD. TELEPHONE # : 802-748-5599 (B)
CITY : ST. JOHNSBURY COUNTY : CALADONIA
STATE : VT ZIP : 05838 TEST DATE : 2/6/97
CO/ NAME : DARRAH WELDING

TEST TYPE: AWS D1.1-90 & D1.5-88 AMBIENT TEMP: 70 F
PROCESS: SMAW PREHEAT: NA INTERPASS TEMP: NA
POSITION: 3G PASSES REQUIRED: 18
BASE MATERIAL: ASTM-A 36 AMPS: 135 VOLTS: 21
THICKNESS: ONE INCH TRAVEL SPEED: NA
EDGE PREPARATION: SAW CUT CLEANING: CHIP & WIRE BRUSH
POWER SOURCE: LINCOLN SAM 400

TYPE OF CURRENT: DCRP
FILLER MAT'L TYPE: E7018
FILLER MATERIAL DIA.: .5/32"
FLUX TYPE: NA
SHIELD GAS: NA
GAS FLOW RATE: NA
POSITIONS QUALIFIED BY THIS TEST
PLATE GROOVE: FLAT, VERT, HORIZ.
FILLET: FLAT, VERT, HORIZ.
PIPE:
GROOVE: F, V, HORIZ. OVER 24"
WITH BACKING/BACK GOUGING
FILLET: FLAT, HORIZ.
THICKNESS: UNLIMITED

* SPECIMEN TYPE: AWS D1.1-90 5.26.2 *
* AWS D1.5 5.21 *
* LAB NUMBER: 87021 DATE: 2/6/97 *
* TEST RESULTS: *
* VISUAL: ACCEPTABLE *
* BEND TEST: ACCEPTABLE *
* (SIDE BENDS) *
* WITNESSED BY: G.H.PUTNAM *
* TESTED BY: *[Signature]* *



561 LINCOLN STREET
FRANKLIN, MA 02038
(508) 588-8896



Welder and Welding Operator Qualification Test Record

Specification No. n/a Date 12/12/91
Welding Process flux core wire welding Manual or machine Manual
Material Spec. A36 to A36 of P No. 1 to P No. 1
Thickness (wall & pipe) 1"
Thickness Range Qualified Unlimited
Filler Metal Group AWS A5.29 ASME SFA-5.29 Weld Metal Analysis No. 3 to 3

WELDING PROCEDURE E70 T7-52 DC-
Single or Multiple Pass M Single or Multiple Arc S
Position of Groove 1G & 2G OK'D BY JUC

FLUX OR ATMOSPHERE
Flux Composition _____
Inert Gas Composition ---- Flow rate ---- RESUBMIT _____ APPROVED ✓
Backing strip Yes Preheat NO Postheat NO BY JEL DATE 5/20/10

WELDING DATA
Wire Size 5/64
Brand Name Lincoln NR311/NI Backing used 1/4" A36

Specimen Number	Position Groove	Type of Bend	Spec. No.	Defects	Results
SB1	1G	Side	5.10	None	Passed
SB2	1G	Side	5.10	None	Passed
SB1	2G	Side	5.10	None	Passed
SB2	2G	Side	5.10	None	Passed

Welder's Name Ralph A. Darrah S.S. No. 009-44-4115
Stamp No. 415 RD Who by virtue of the tests meets welder performance requirements.
Test was conducted by William Bassignani Jr. AWS-CWI
Laboratory Test No. 12912 12/12/91 (date).

We certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the AWS D1.1-90

Dated 12/91 Signed William Bassignani Jr.

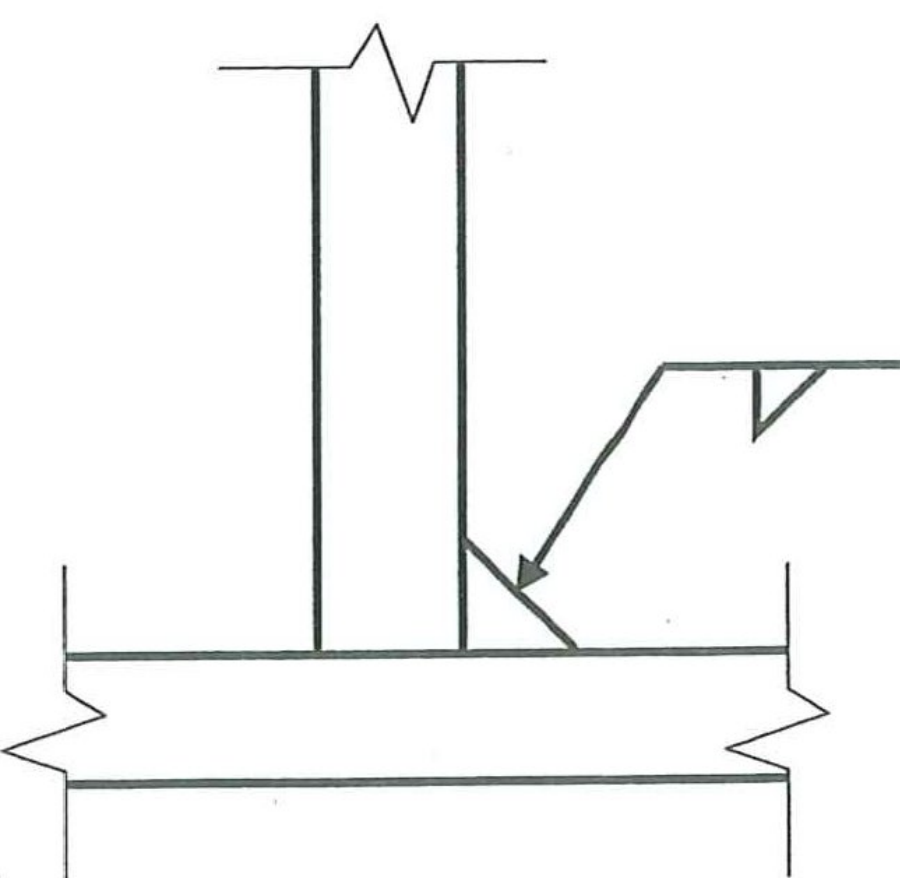
Highway Safety Corporation

Glastonbury, CT

Welding Procedure Specification

Material specification ASTM A36, A709 Gr 36, A500 gr B, A53 gr B
 Welding process Gas Metal Arc Welding (GMAW)
 Manual, semi-automatic, or automatic Semi-Automatic
 Position of welding Flat (1F) or Horizontal (2F)
 Filler metal specification AWS A5.18
 Filler metal classification ER70S-3
 Electrode and manufacturer Lincoln Electric Lincoln Weld L-50
 Flux and manufacturer N/A
 Shielding gas 85% Argon / 15% CO2 Flow rate 19-27 L / min
 Single or multiple pass Single
 Single or multiple arc Single
 Welding current DCEP
 Polarity Reverse - electrode positive
 Welding progression Stringers
 Root treatment clean base metal
 Preheat and interpass temperature base metal up to 3/4" (50°F) ; over 3/4 thru 1-1/2" (150°F) : over 1-1/2" thru 2-1/2" (225°F)
 Postheat treatment None
 Electrode extension 3/4" ± 1/4"

WELDING PROCEDURE

Weld size	Pass no.	Electrode size	Welding parameters		Travel speed	Joint detail
			Amperes	Volts		
1/8"	1	0.045"	300 A ± 30	29 V ± 2	28 ipm ± 2	TYPICAL ALL FILLET WELDS 
3/16"	1	0.045"	300 A ± 30	29 V ± 2	14 ipm ± 2	

RECEIVED
 CK'D BY JEL OK'D BY _____
 JUN 14 2010
 RESUBMIT _____ APPROVED
 BY _____ DATE 6/29/10

This procedure may vary due to fabrication sequence, fit-up, pass size, etc. within the limitation of variables given in section 5 of latest edition AWS D1.1 / D1.5

WPS no. W-1757B
 Revision no. 0
 Supporting PQR no. Pre-Qualified
 Project Name East Montpelier, VT

Fabricator Highway Safety Corporation
 Prepared By: Paul Radice
 Date 06-10-10
 Project Number STP 037-2(9)

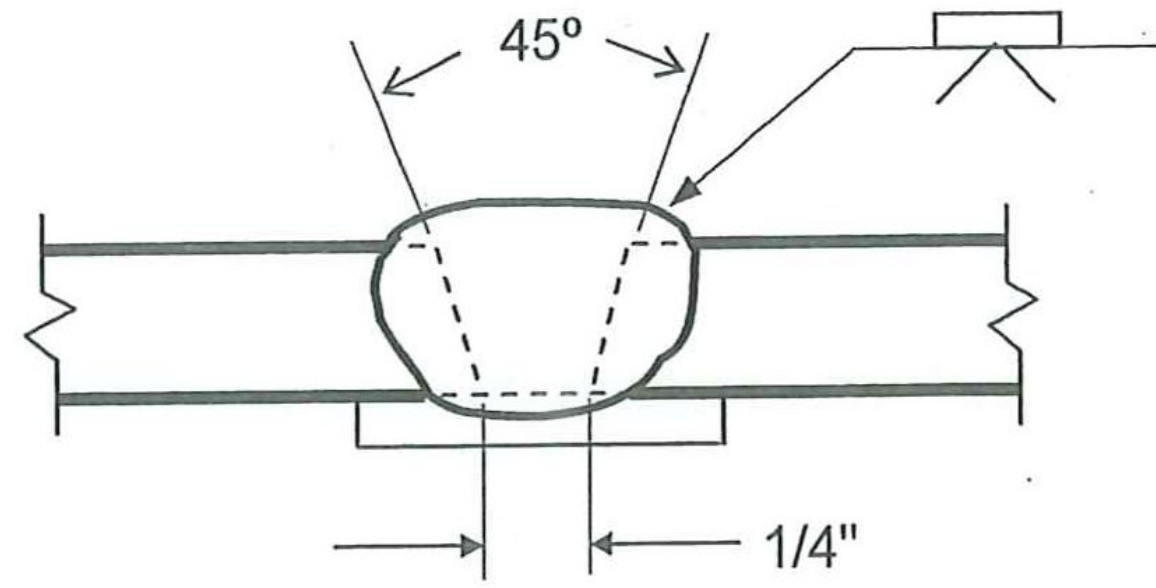
Highway Safety Corporation

Glastonbury, CT

Welding Procedure Specification

Material specification ASTM A500 gr B
 Welding process Gas Metal Arc Welding (GMAW)
 Manual, semi-automatic, or automatic Semi-Automatic
 Position of welding Flat (1F) or Horizontal (2F)
 Filler metal specification AWS A5.18
 Filler metal classification ER70S-3
 Electrode and manufacturer Lincoln Electric Lincoln Weld L-50
 Flux and manufacturer N/A
 Shielding gas 85% Argon / 15% CO2 Flow rate 19-27 L / min
 Single or multiple pass Single
 Single or multiple arc Single
 Welding current DCEP
 Polarity Reverse - electrode positive
 Welding progression Stringers
 Root treatment clean base metal
 Preheat and interpass temperature base metal up to 3/4" (50°F)
 Postheat treatment None
 Electrode extension 3/4" ± 1/4"

WELDING PROCEDURE

Weld size	Pass no.	Electrode size	Welding parameters		Travel speed	Joint detail
			Amperes	Volts		
	1	0.045"	300 A ± 30	29 V ± 2	14 ipm ± 2	B-U2a 

RECEIVED

OK'D BY JEL OK'D BY _____

JUN 14 2010

RESUBMIT _____ APPROVED

BY _____ DATE 6/29/10

This procedure may vary due to fabrication sequence, fit-up, pass size, etc. within the limitation of variables given in section 5 of latest edition AWS D1.1

WPS no. W-1757C Fabricator Highway Safety Corporation
 Revision no. 0 Prepared By: Paul Radice
 Supporting PQR no. Pre-Qualified Date 06-10-10
 Project Name East Montpelier, VT Project Number STP 037-2(9)

Highway Safety Corporation

Glastonbury, CT

Welding Procedure Specification

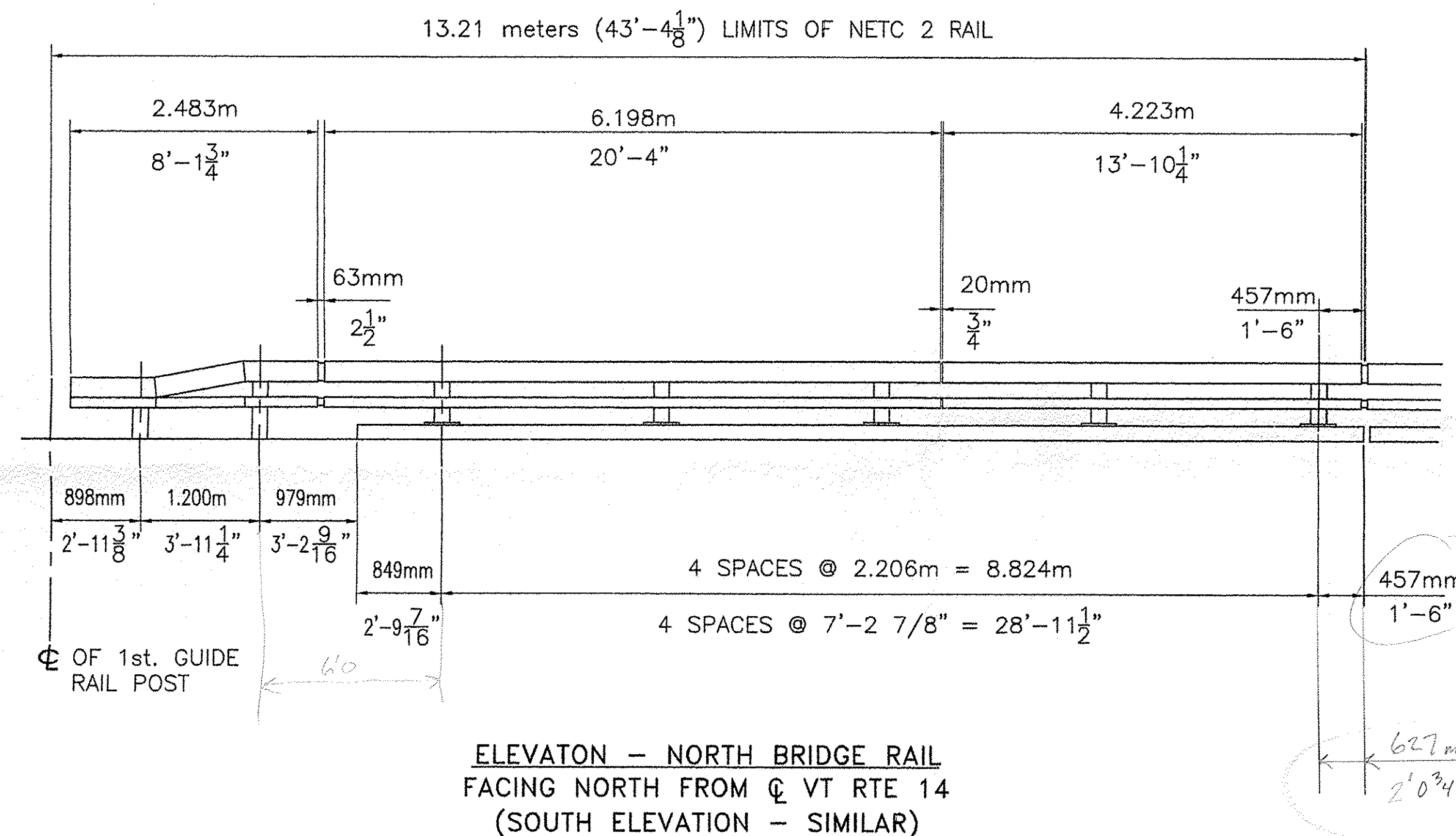
Material specification A572 gr 50, A709 Gr 50
 Welding process Gas Metal Arc Welding (GMAW)
 Manual, semi-automatic, or automatic Semi-Automatic
 Position of welding Flat (1F) or Horizontal (2F)
 Filler metal specification AWS A5.18
 Filler metal classification ER70S-3
 Electrode and manufacturer Lincoln Electric Lincoln Weld L-50
 Flux and manufacturer N/A
 Shielding gas 85% Argon / 15% CO2 Flow rate 19-27 L / min
 Single or multiple pass Single or Multiple
 Single or multiple arc Single
 Welding current DCEP
 Polarity Reverse - electrode positive
 Welding progression Stringers
 Root treatment clean base metal
 Preheat and interpass temperature base metal up to 3/4" (50°F) ; over 3/4 thru 1-1/2" (150°F) ; over 1-1/2" thru 2-1/2" (225°F)
 Postheat treatment None
 Electrode extension 3/4" ± 1/4"

WELDING PROCEDURE

Weld size	Pass no.	Electrode size	Welding parameters		Travel speed	Joint detail
			Amperes	Volts		
5/16"	1	0.062"	275 A ± 25	25 V ± 2	8-10 ipm	
7/16"	1 & 2	0.062"	↓	↓	8-10 ipm	
<p style="text-align: center;">RECEIVED</p> <p>CK'D BY <u>JEL</u> OK'D BY _____</p> <p style="text-align: center;">JUN 14 2010</p> <p>RESUBMIT _____ APPROVED <u>✓</u></p> <p>BY _____ DATE <u>6/29/10</u></p>						

This procedure may vary due to fabrication sequence, fit-up, pass size, etc. within the limitation of variables given in section 5 of latest edition AWS D1.5

WPS no. W-1757A Fabricator Highway Safety Corporation
 Revision no. 0 Prepared By: Paul Radice
 Supporting PQR no. Pre-Qualified Date 06-10-10
 Project Name East Montpelier, VT Project Number STP 037-2(9)



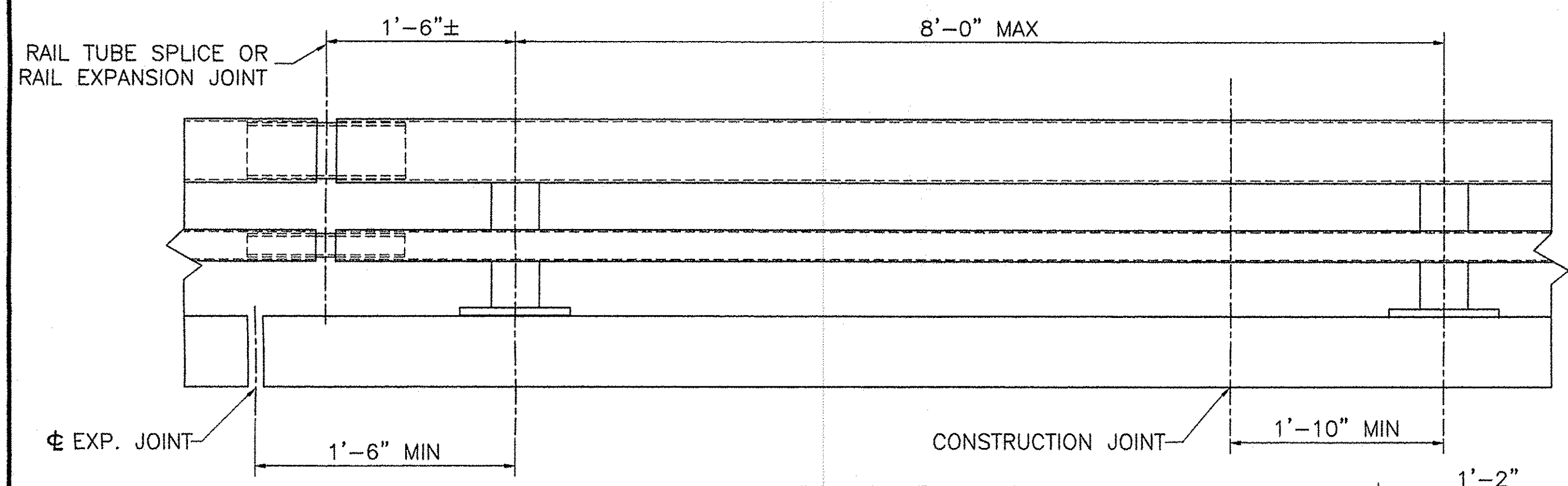
ELEVATION - NORTH BRIDGE RAIL
FACING NORTH FROM Q VT RTE 14
(SOUTH ELEVATION - SIMILAR)

Handwritten calculations:
 $2.483 + 6.198 + 4.223 = 12.904$
 $12.904 + 0.170 = 13.074$
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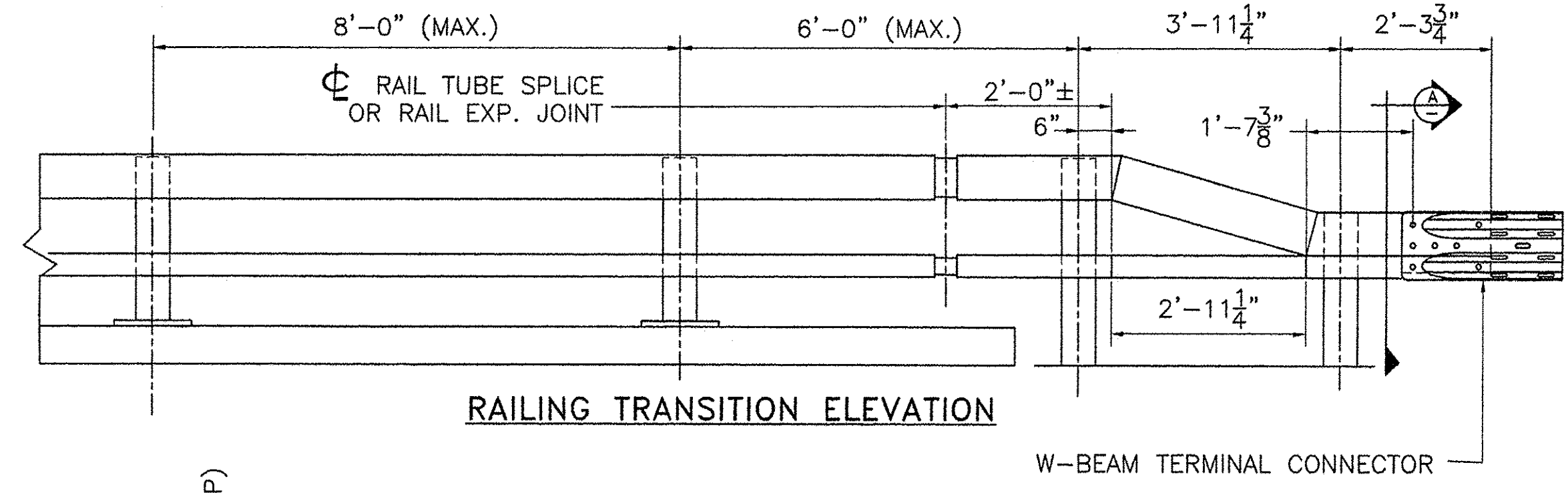
THIS DIMENSION IS AT THE FACE OF CURB

627mm AT FASCIA

BILL OF MATERIAL (BOTH SIDES OF BRIDGE)				
Qty.	Description	Size/Shape	Weight/Length per unit	Material
10	BRIDGE RAIL PED POST 2'-0 3/8" OAH W/ BASE PLATE	W6 x 25	1'-11 3/8"	A709 Gr. 50
10	POST UPRIGHT	W6 x 25	1'-11 3/8"	A709 Gr. 50
10	POST BASE PLATE	1" x 10"	1'-2"	A709 Gr. 50
2	DRIVEN POST	W6 x 25	7'-0"	A709 Gr. 50
2	DRIVEN POST	W6 x 25	6'-5"	A709 Gr. 50
4	UPPER SPLICE TUBE FOR 8 x 4 RAIL	TS 7x3x3/8	1'-8"	A500 Gr. B
4	TUBE	TS 7x3x3/8	1'-8"	A500 Gr. B
8	WELDED LOCK NUT (OUTER HOLES ONLY)	5/8"	---	A563
4	LOWER SPLICE TUBE FOR 4 x 4 RAIL	TS 3x3x5/16	1'-8"	A500 Gr. B
4	TUBE	TS 3x3x5/16	1'-8"	A500 Gr. B
8	WELDED LOCK NUT (OUTER HOLES ONLY)	5/8"	---	A563
2	DROP END UPPER RAIL	TS 8x4x5/16	8'-1.750"	A500 Gr. B
2	DROP END LOWER RAIL	TS 4x4x1/4	8'-1.750"	A500 Gr. B
2	UPPER RAIL	TS 8x4x5/16	13'-10.250"	A500 Gr. B
2	UPPER RAIL	TS 8x4x5/16	13'-10.250"	A500 Gr. B
2	LOWER RAIL	TS 4x4x1/4	13'-10.250"	A500 Gr. B
2	UPPER RAIL	TS 8x4x5/16	20'-4"	A500 Gr. B
2	LOWER RAIL	TS 4x4x1/4	20'-4"	A500 Gr. B
2	BACK UP PLATE	3/8 x 10"	1'-3"	A709 gr 36
2	TERMINAL CONNECTOR			M180 B2
68	ROUND HEAD BOLT	3/4" DIA.	6"	M164 type 1
68	LOCK NUT	3/4" DIA.	---	A563DH
68	WASHER	3/4" DIA.	---	F436

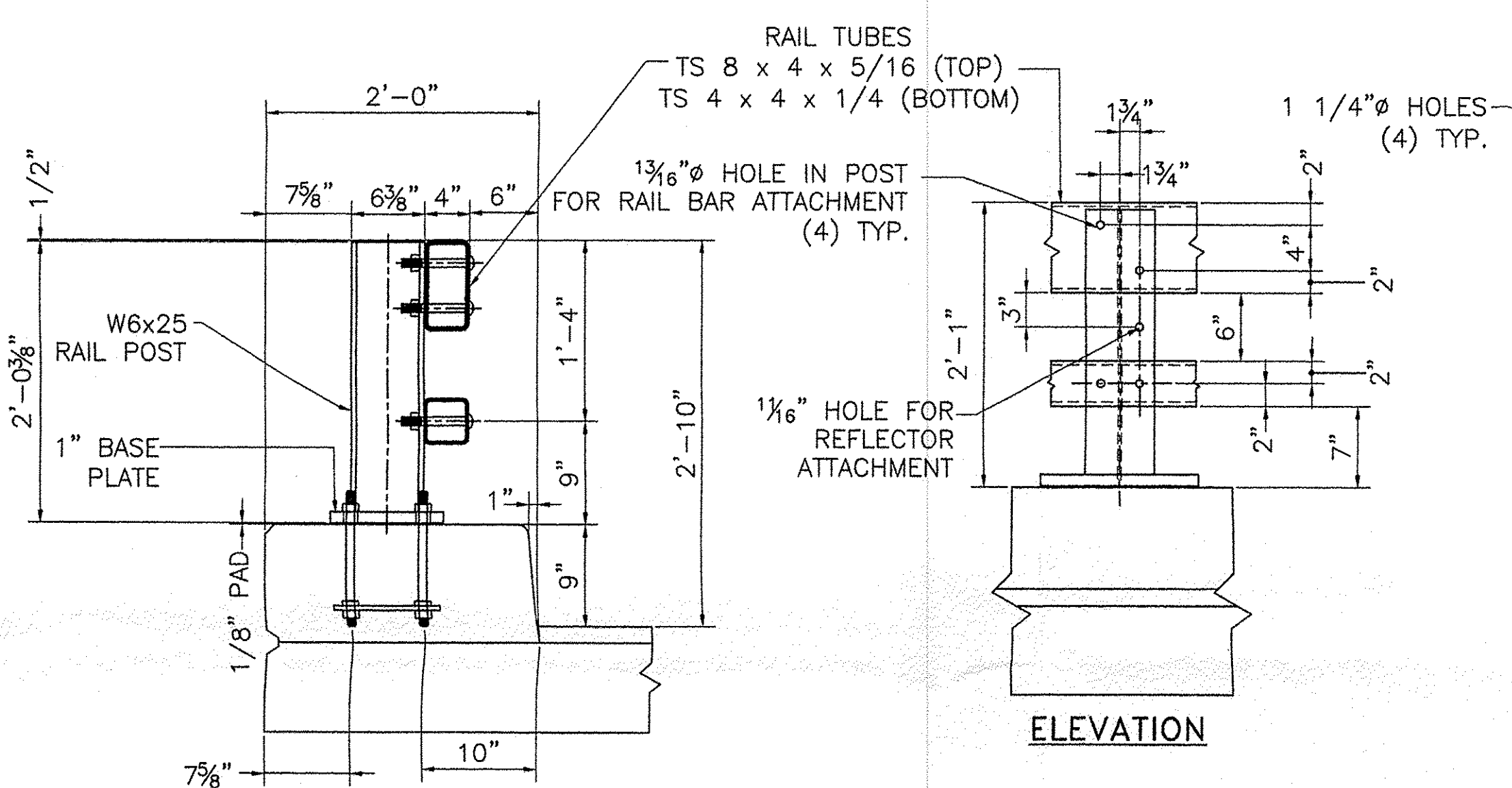


BRIDGE RAILING ELEVATION

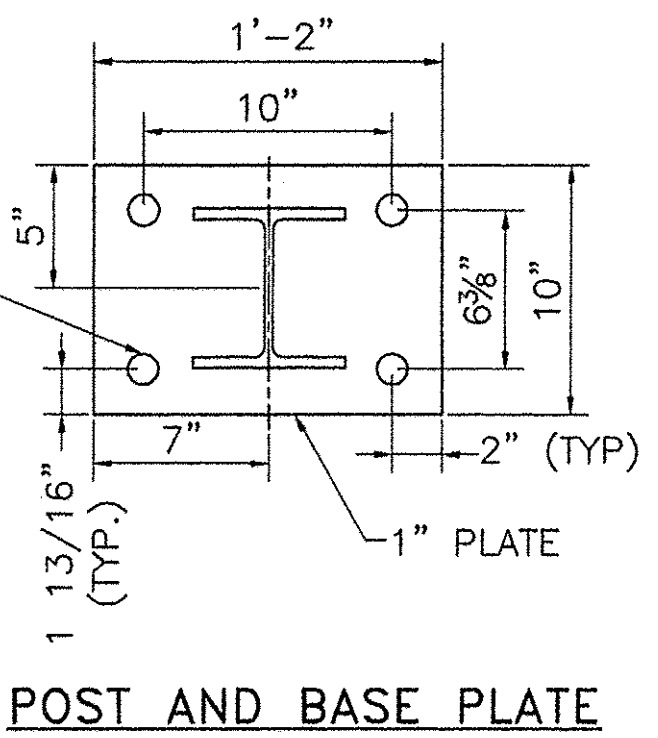


RAILING TRANSITION ELEVATION

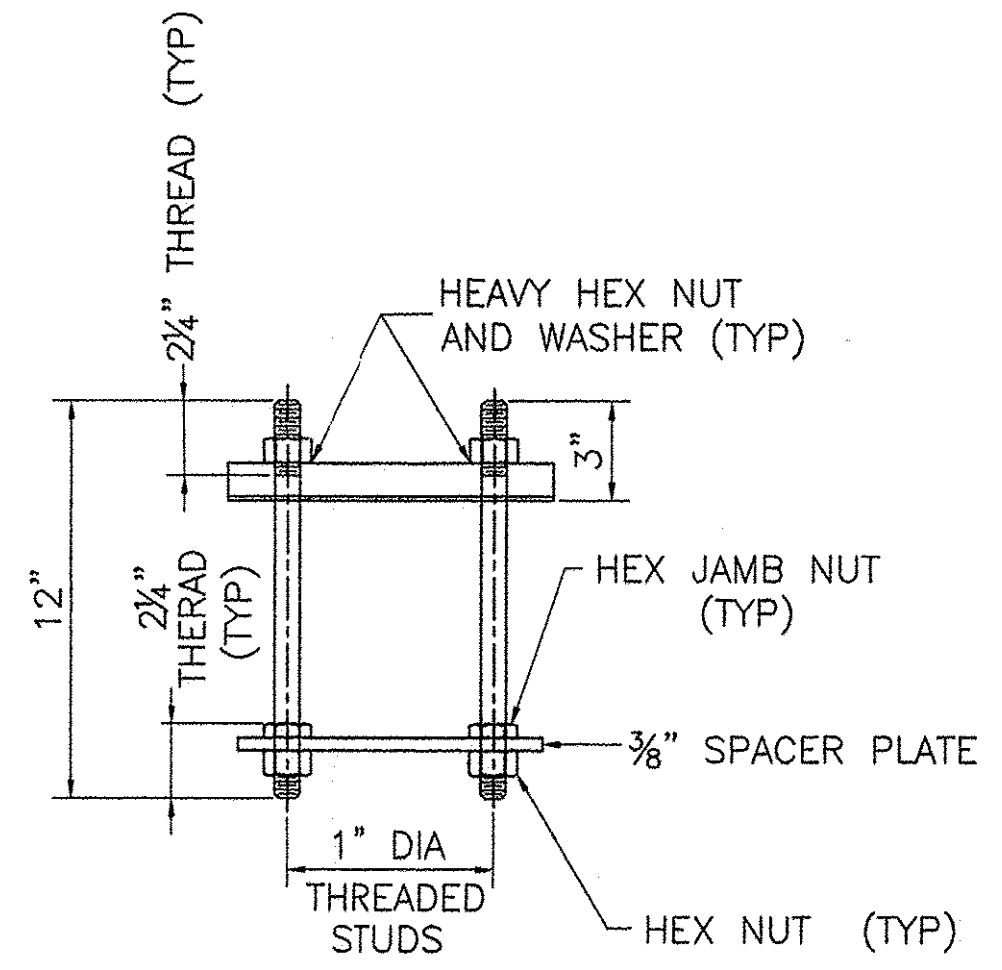
- NOTES:**
1. ALL WORK AND MATERIALS SHALL CONFORM TO THE PROVISION OF SECTION 525 - "RAILINGS" OF THE STANDARD SPECIFICATION FOR CONSTRUCTION
 2. RAILING MATERIAL SHALL MEET THE REQUIREMENTS OF SECTION 732.
 3. PRIOR TO GALVANIZING, ALL EXPOSED CUT OR SHEARED EDGES SHALL BE ROUNDED TO A 1/16" RADIUS AND BE FREE OF BURRS.
 4. RAIL POSTS SHALL BE SET NORMAL TO GRADE.
 5. SECTIONS OF RAIL TUBE SHALL BE ATTACHED TO A MINIMUM OF TWO (2) RAIL POSTS AND PREFERABLY TO AT LEAST FOUR (4) POSTS.
 6. RAIL TUBE EXPANSION JOINT SHALL BE PROVIDED IN ANY RAIL BAY SPANNING A SUPERSTRUCTURE EXPANSION JOINT. EXPANSION JOINT WIDTH SHALL BE "X" AT 45°F AND WILL BE ADJUSTED IN THE FIELD BY THE ENGINEER FOR OTHER TEMPERATURES.
 7. ALL PARTS SHALL BE GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111, EXCEPT HARDWARE, WHICH SHALL MEET THE REQUIREMENTS OF AASHTO M232.
 8. RAIL POST ANCHORING NUTS SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ONE-EIGHTH TURN.
 9. RAIL TUBES SHALL BE ATTACHED USING 3/4" FULL DIAMETER BODY AASHTO M164 (TYPE 1) ROUND HEAD BOLT INSERTED THROUGH THE FACE OF THE TUBE. HOLES IN POSTS SHALL BE 1/16" LARGER THAN THE BOLT SIZE.
 10. HOLES IN RAILS FOR RAIL TUBE ATTACHMENT MAY BE FIELD-DRILLED. HOLES SHALL BE COATED WITH AN APPROVED ZINC-RICH PAINT PRIOR TO ERECTION.
 11. IF THERE IS A CONFLICT BETWEEN THE DETAILS SHOWN ON THIS SHEET AND THE DESIGN, THE REQUIREMENTS OF THE DESIGN DRAWINGS SHALL BE FOLLOWED.
 12. ANY BENDING OF RAIL SHALL BE BY SHOP PROCEDURE ONLY.
 13. THE FABRICATOR SHALL SUBMIT SHOP DRAWINGS, INCLUDING WELDING PROCEDURES TO THE STRUCTURES SECTION FOR APPROVAL IN ACCORDANCE WITH SUBSECTION 506.04 OF THE STANDARD SPECIFICATIONS. ALL WELDING SHALL CONFORM WITH SUBSECTION 506.10.
 14. RAIL POSTS AND BASE PLATES SHALL BE TESTED FOR IMPACT PROPERTIES IN ACCORDANCE WITH ASTM A-370 CHARPY IMPACT TESTING USING TYPE A SPECIMEN
 15. TO FACILITATE FIELD FIT - UP OF THE TRANSITION RAILING, POSTS SHALL BE SET LOOSELY INTO FIBER FORM TUBES WHILE TRANSITION PARTS ARE BEING ASSEMBLED. POST HOLES SHALL BE BACK FILLED WITH A CONCRETE MIX APPROVED BY THE ENGINEER. PAYMENT FOR COMPONENTS, INCLUDING BACKUP PLATE AND END TERMINAL CONNECTOR FOR GUARD RAIL, AUGERING, FIBER FORM TUBES AND CONCRETE, AND INSTALLATION SHALL BE CONSIDERED INCIDENTAL TO BRIDGE RAILING - NETC 2 RAIL.
 16. ALL APPROACH RAIL SPLICES SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC FLOW.



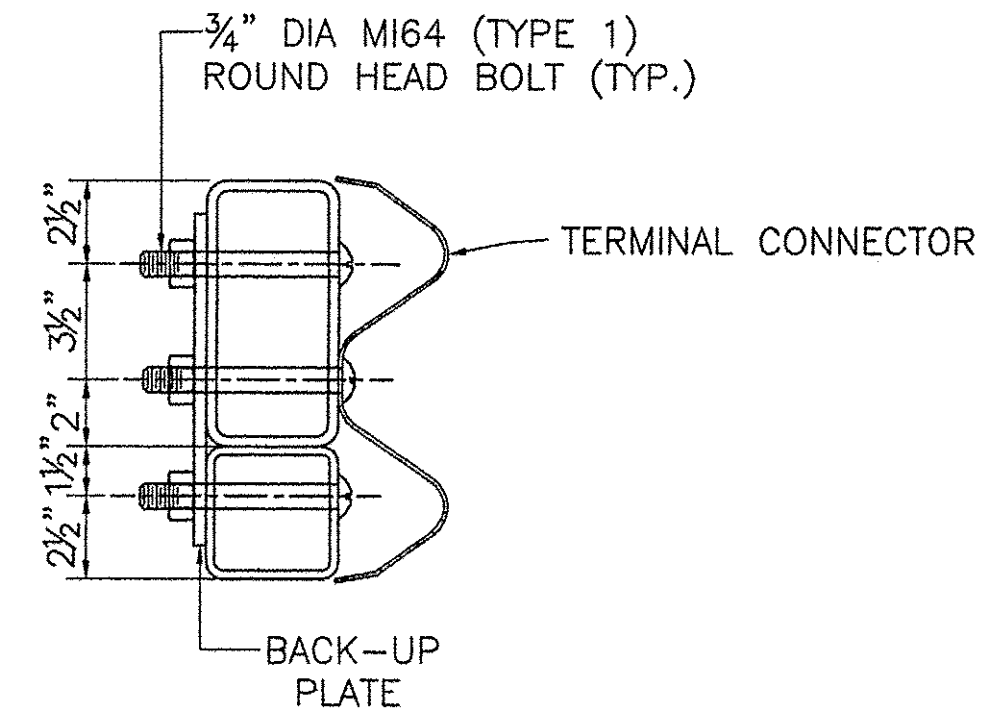
TYPICAL SECTION



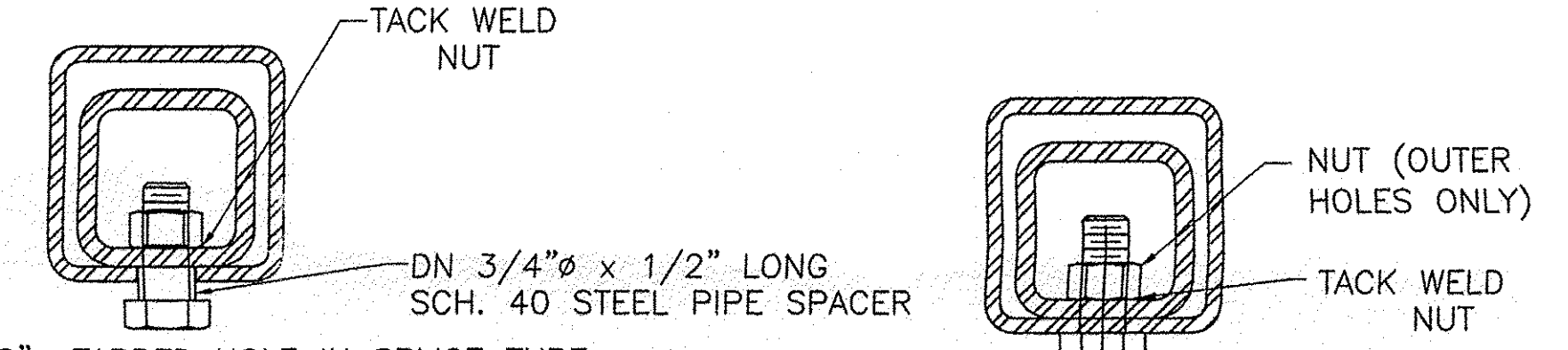
POST AND BASE PLATE



RAIL AND POST ANCHORAGE



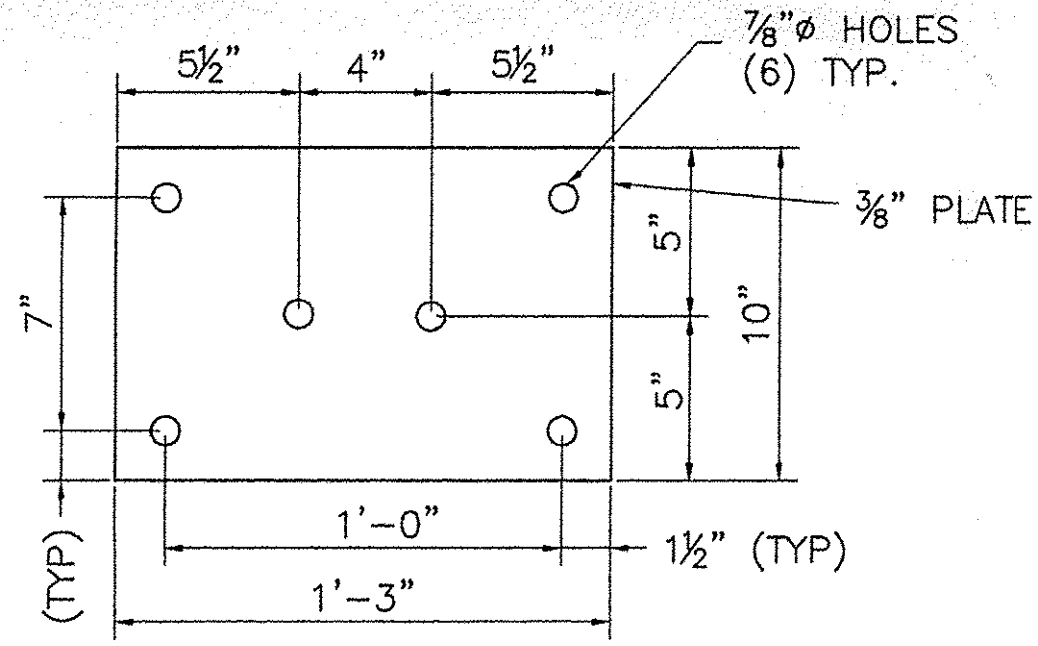
A SECTION



5/8" TAPPED HOLE IN SPLICE TUBE AND 1 1/8" x 'C' SLOT IN RAIL TUBE FOR BOLT AND PLAIN HARDENED WASHER

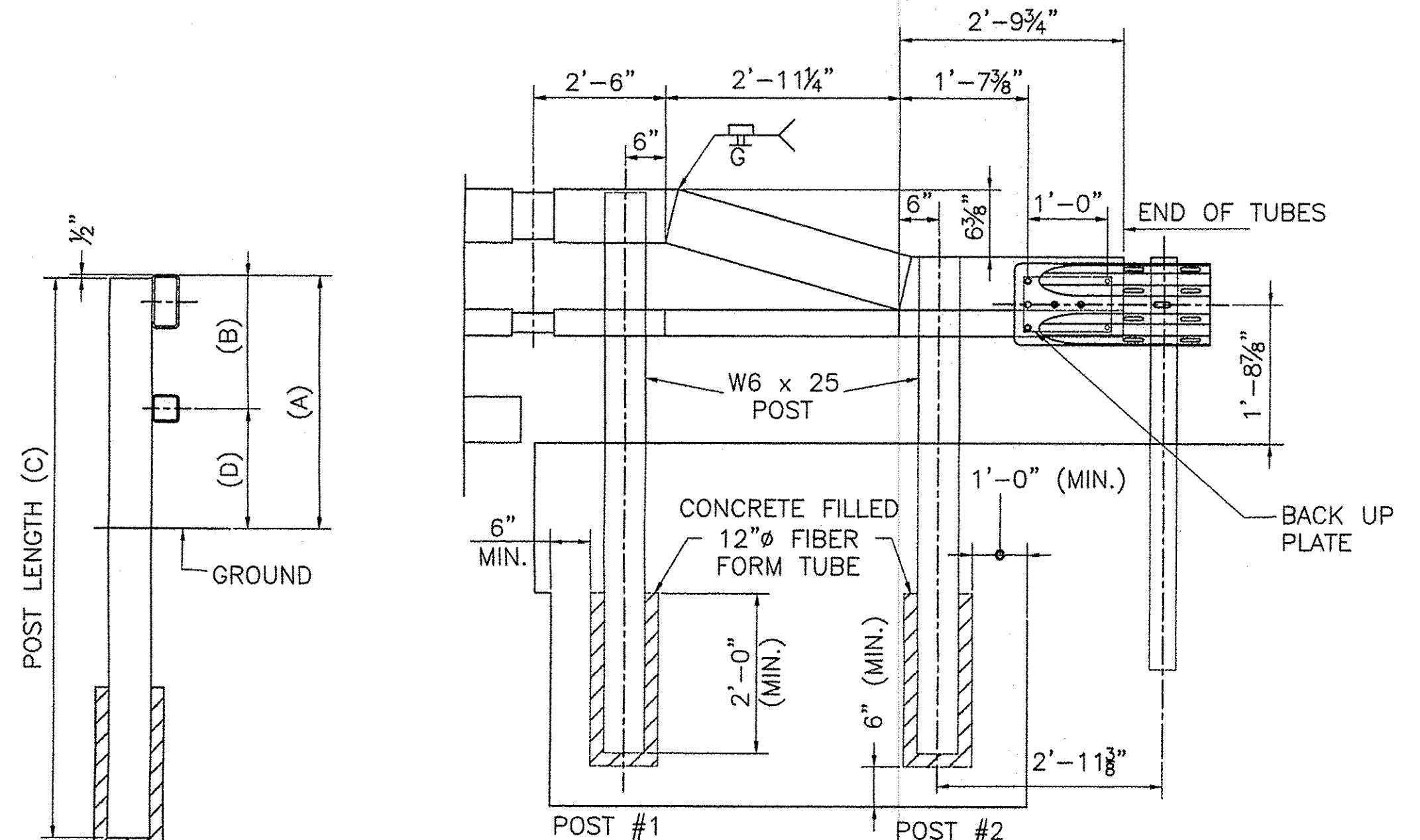
5/8" TAPPED HOLE IN SPLICE TUBE & 3/4" HOLE IN RAIL TUBE FOR BOLT & PLAIN HARDENED WASHER

EXPANSION JOINT SECTION
FOR DETAILS NOT SHOWN, SEE "RAIL TUBE SPLICE SECTION."



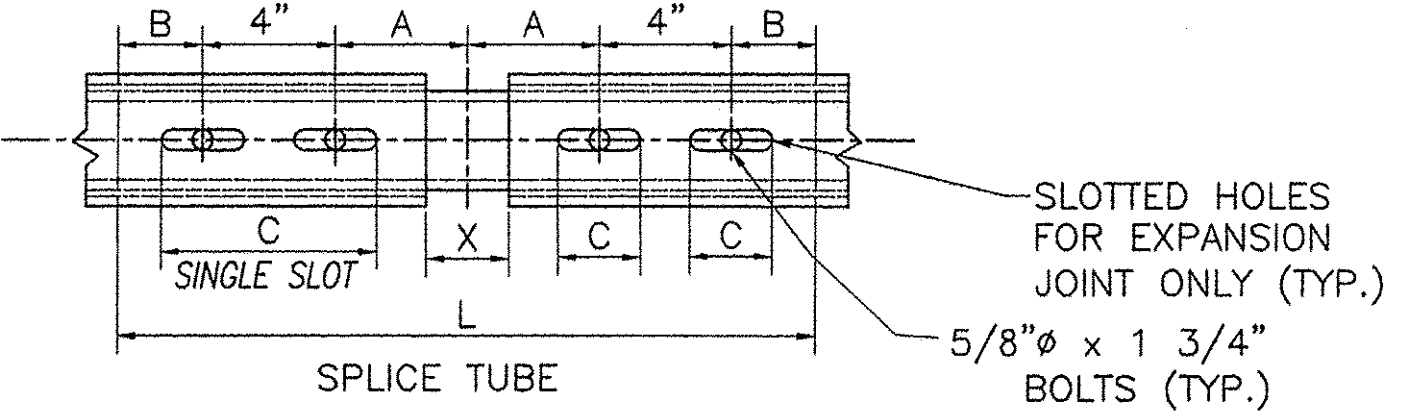
BACK-UP PLATE

3/4" DIA. M164 (TYPE 1) ROUND HEAD BOLT
(WITH WASHER AND PREVAILING TORQUE TYPE LOCK NUT) (SEE NOTE #9)
ONLY FULL DIAMETER BODY BOLTS WILL BE ALLOWED.

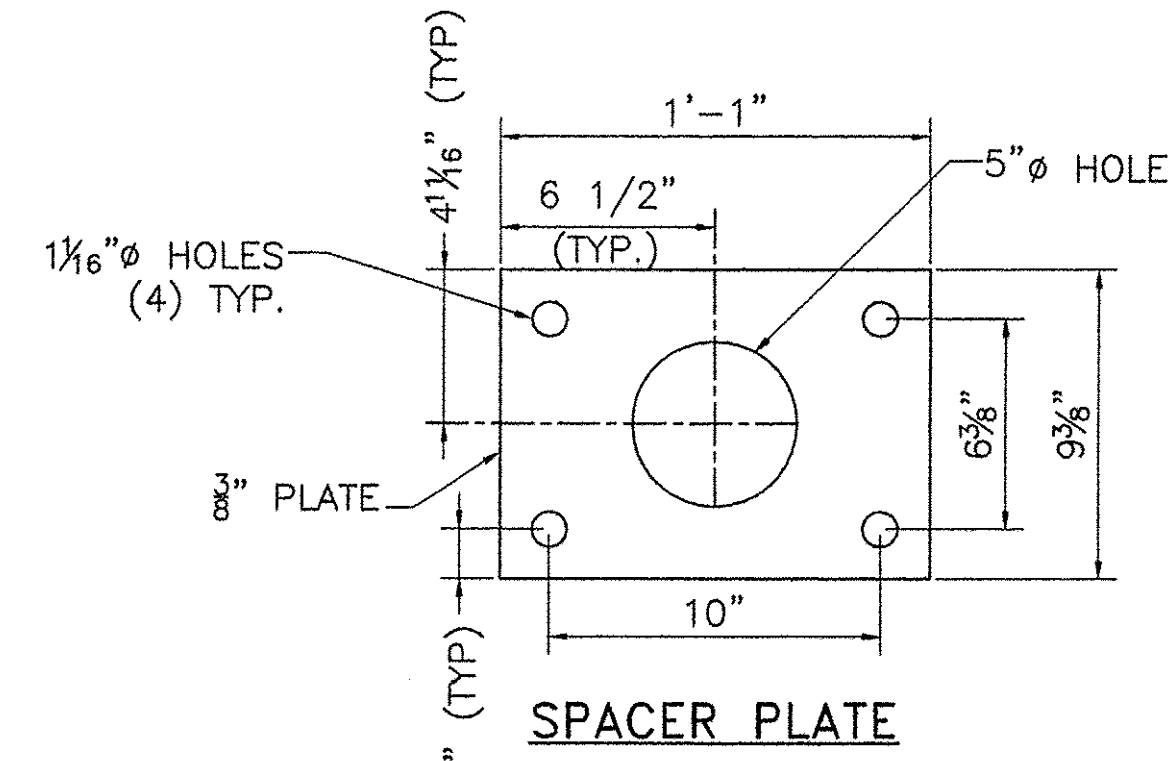


TYPICAL SECTION

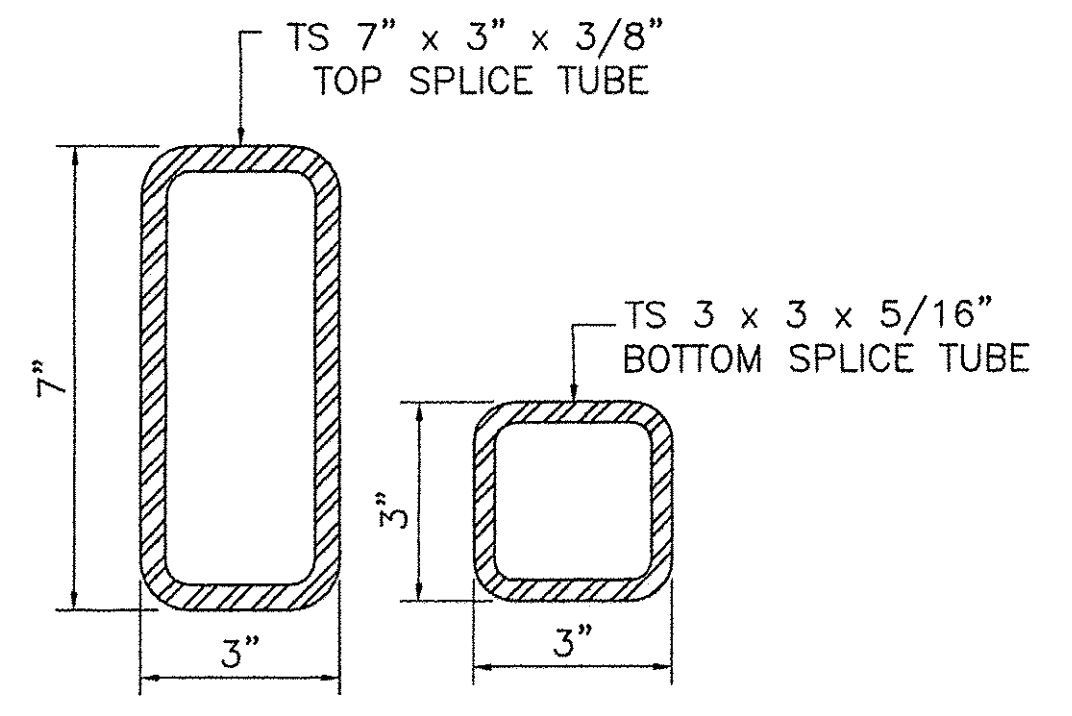
ELEVATION



RAIL TUBE SPLICE AND RAIL EXPANSION JOINT DETAIL



SPACER PLATE



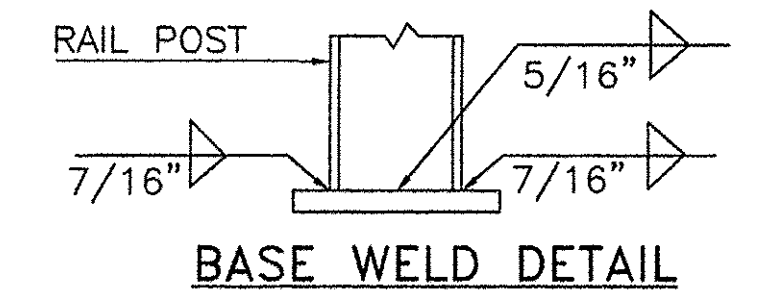
RAIL TUBE SPLICE SECTION

MATERIALS
RAIL TUBES.....ASTM A500, GRADE B OR ASTM A501
RAIL POSTS AND BASE PLATES.....ASTM A709A709M, GRADE 50
AALL OTHER SHAPRE AND PLATES.....ASTM A709/A709M, GARDE 36
ANCHOR STUDS.....ASTM A449
ALL OTHER BOLTS (UNLESS NOTED).....AASHTO M164, TYPE1
NUTS FOR AASHTO M164 BOLTS AND FOR ANCHOR STUDS SHALL COMPLY WITH AASHTO M291 (ASTM A563).
WASHERS SHALL COMPLY WITH AASHTO M293 (ASTM F436) SPECIFICATIONS.
1/8" PAD SHALL COMPLY WITH STANDARD SPECIFICATION SUBSECTION 731.01 OR 731.02.

POST NUMBER	RAIL HEIGHT (A)	RAIL SPACING (B)	POST LENGTH (C)	RAIL HEIGHT (D)
1	2'-10"	1'-4"	7'-0"	1'-6"
2	2'-3 5/8"	10"	6'-5"	1'-5 5/8"

SPLICE TABLE					
T	A	B	C	L	X
N/A	4"	2"	--	20"	3/4"
EXPANSION JOINT TABLE					
<4"	4"	2"	2 1/2"	20"	2 1/2"

T = TOTAL MOVEMENT BETWEEN BRIDGE EXPANSION JOINTS. SEE NOTE 6
* = SINGLE SLOT



BASE WELD DETAIL

REVISIONS		
No.	Remarks	Date
0	Initial submittal	

RECEIVED

CR. BY: JAC. DATE: JUN 14 2010

RESUBMIT: _____ APPROVED: _____

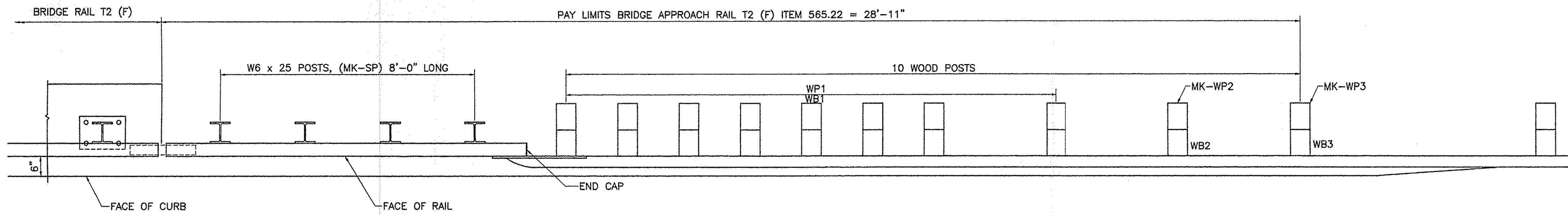
BY: _____ DATE: 6/24/10

HIGHWAY SAFETY CORP

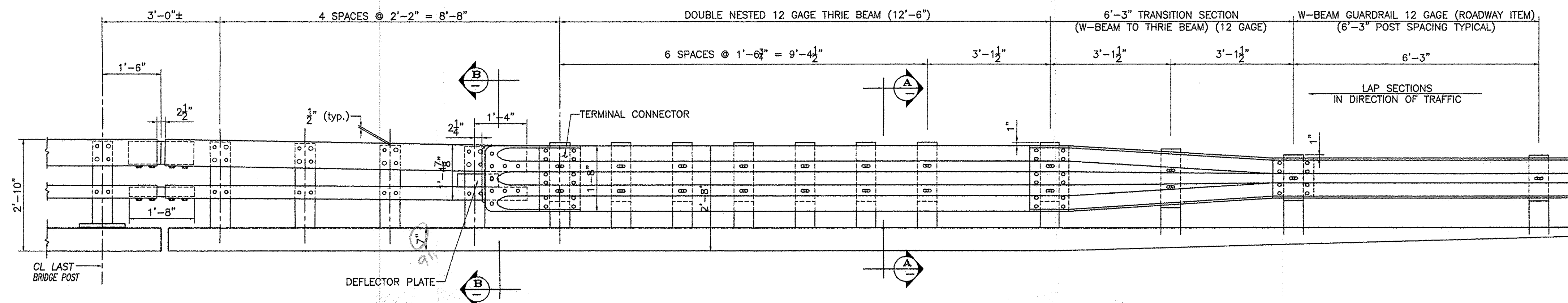
GLASTONBURY, CT
860-633-9445

ITEM 525.33 BRIDGE RAILING - NETC 2 RAIL
VT RT 14 OVER SODOM POND BROOK
TOWN OF EAST MONTEPELIER COUNTY OF WASHINGTON
BRIDGE NO. 69, PROJECT NO. STP 037-2(9)

GENERAL CONTRACTOR	1757
SUB CONTRACTOR	2 of 3
F.R. LAFAYETTE, INC.	
DRAWN: MHM	CHECKED: PAR
DATE: 6/8/2010	SCALE: NONE
SIZE: D	



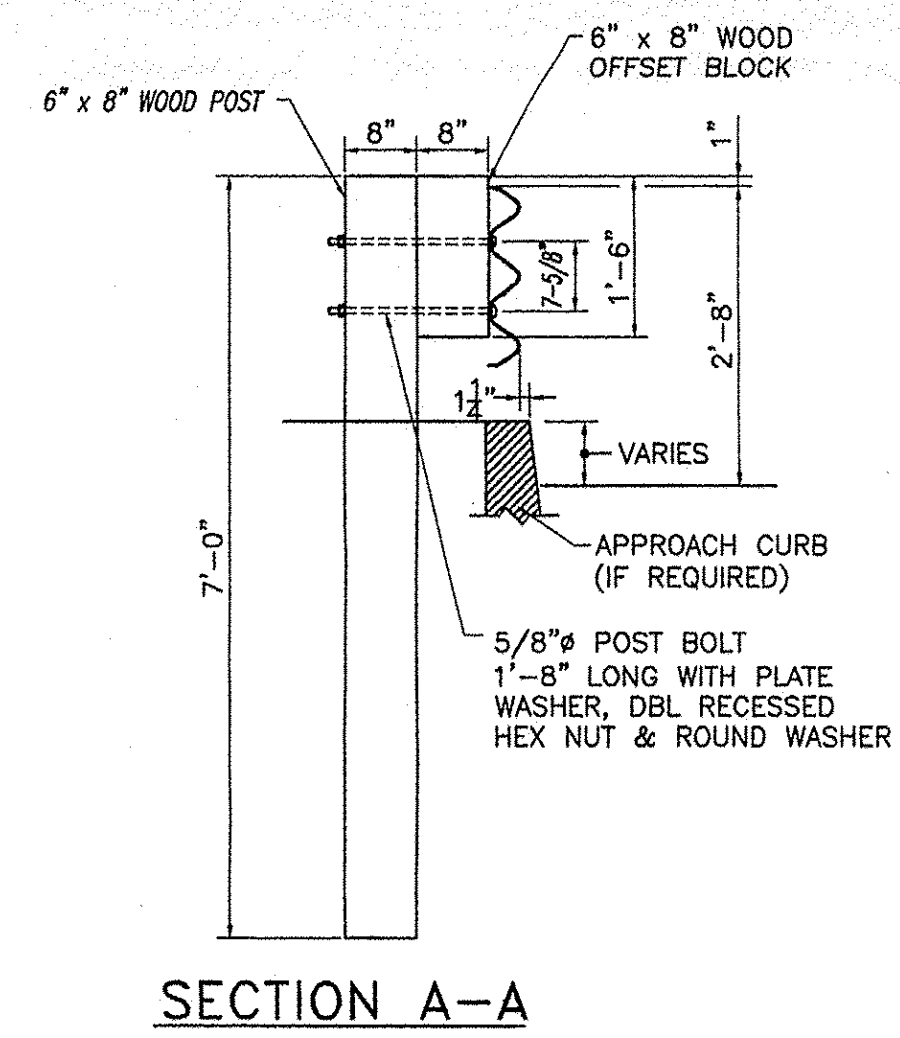
PLAN



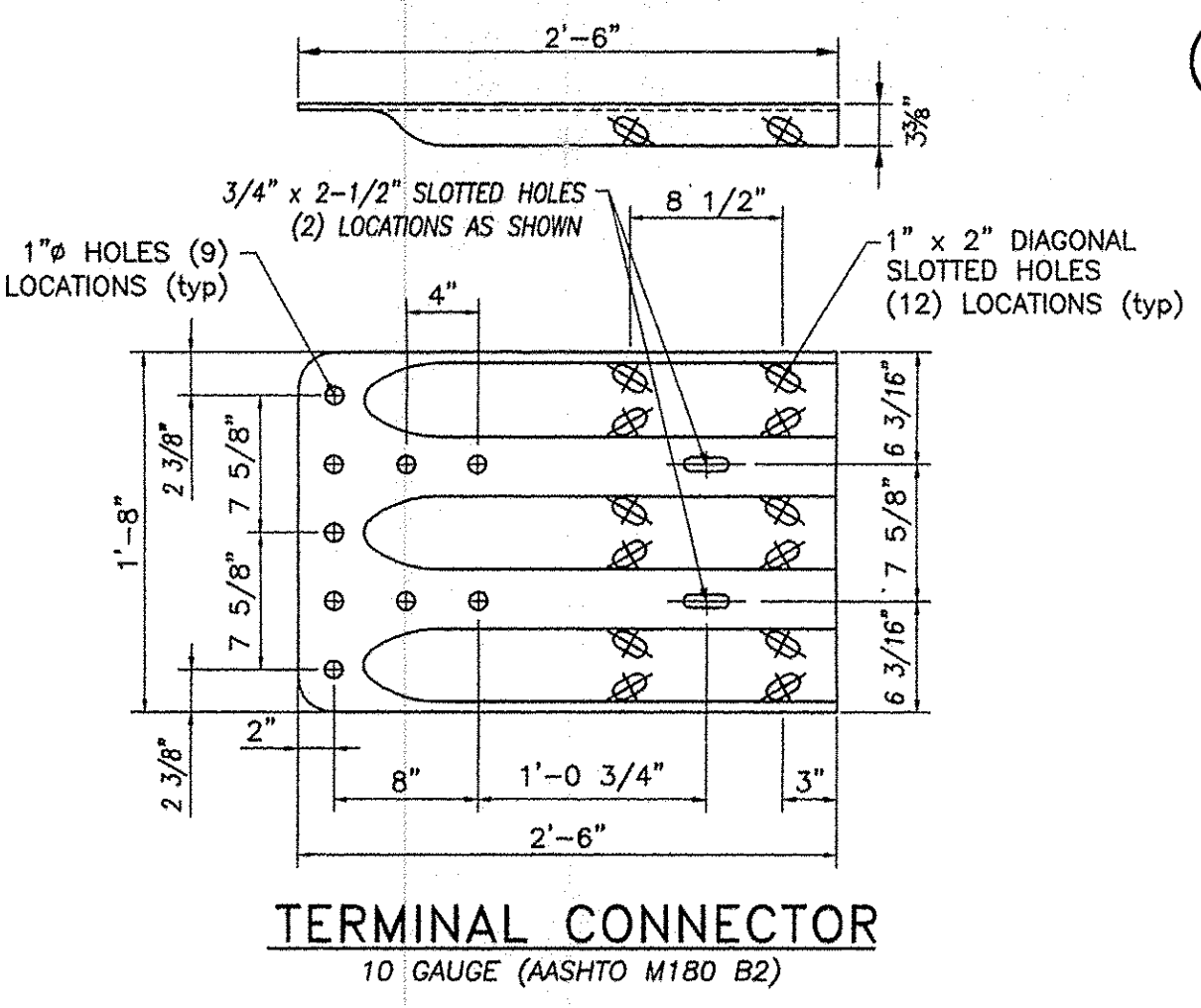
APPROACH RAIL ELEVATION
(TOTAL LIMIT ITEM 621.72 = 58 LF)

BILL OF MATERIAL (4 APPROACHES)					
MK.	Qty.	Description	Size/Shape	Length	Material
	2	UPPER APPROACH RAIL	TS 8x4x0.313"	9'-2.750"	A500 Gr. B
	2	LOWER APPROACH RAIL	TS 4x4x0.25"	9'-2.750"	A500 Gr. B
SP	8	STEEL POST	W6 x 25	8'-0"	A572 Gr. 50
WP1	16	WOOD POST	6" x 8"	7'-0"	TIMBER
WP2	2	WOOD POST	6" x 8"	7'-0"	TIMBER
WP3	2	WOOD POST	6" x 8"	7'-0"	TIMBER
WB1	16	WOOD BLOCK	6" x 8"	1'-6"	TIMBER
WB2	2	WOOD BLOCK	6" x 8"	1'-6"	TIMBER
WB3	2	WOOD BLOCK	6" x 8"	1'-2"	TIMBER
	2	ANGLED SPLICE TUBE FOR TS 8x4x0.313"			
	2	TUBE	TS 7x3x0.375"	1'-8"	A500 Gr. B
	4	WELDED LOCK NUTS	0.625"		A563 Gr. A
	2	SPLICE TUBE FOR TS 4x4x0.250"			
	2	TUBE	TS 3x3x0.313"	1'-8"	A500 Gr. B
	4	WELDED LOCK NUTS	0.625"		A563 Gr. A
	2	TERMINAL CONNECTOR	10 Ga.	2'-6"	M180
	2	CONNECTION PLATE	0.375" x 1'-8"	2'-3"	A709 Gr. 36
	2	END CAP FOR TS 8x4 RAIL TUBE			
	2	PLATE	0.188" x 4"	8"	A709 Gr. 36
	8	PLATE	0.125" x 1"	1"	A709 Gr. 36
	2	END CAP FOR TS 4x4 RAIL TUBE			
	2	PLATE	0.188" x 4"	4"	A709 Gr. 36
	8	PLATE	0.125" x 1"	1"	A709 Gr. 36
	1	DEFLECTOR PLATE (LEFT)	0.375" x 4"	12.5"	A709 Gr. 36
	1	DEFLECTOR PLATE (RIGHT)	0.375" x 4"	12.5"	A709 Gr. 36
	2	0.75" x 2" LG. ROUND HEAD BOLT W/NUT			A307
	2	THRIE TRANSITION PANEL	12 Ga.	7'-3.50"	M180 A2
	2	THRIE BEAM	12 Ga.	12'-6"	M180 A2
	88	0.75" x 6" ROUND HEAD BOLT W/NUT & ROUND WASHER			A325
	4	0.625" x 20" LG. POST BOLT W/DBL RECESSED NUT, PLATE & ROUND WASHER			A307
	34	0.625" x 18" LG. POST BOLT W/DBL RECESSED NUT, PLATE & ROUND WASHER			A307
	16	0.625" x 1.75" LG. CAP SCREW W/WASHER			A325
	64	0.625" x 1.25" LG. PANEL SPLICE BOLT W/DBL RECESSED NUT			A307
	16	0.75" x 0.5" LG. (SCH 40) SPACER PIPE			A53

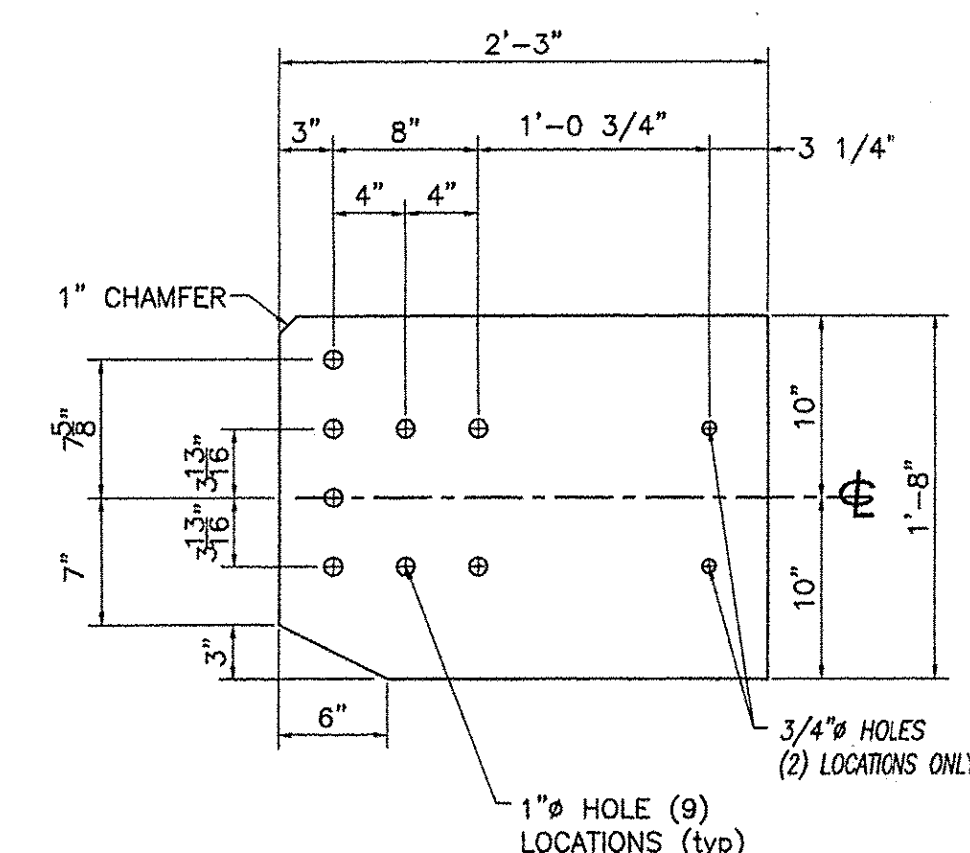
- NOTES:
- PAYMENT FOR GUARDRAIL APPROACH SECTION - GALVANIZED NETC 2 RAIL (THRIE BEAM) SHALL INCLUDE THE TERMINAL CONNECTOR, THE CONNECTION PLATE, THE DEFLECTOR PLATE, RAIL, POSTS, BLOCKS AND ATTACHMENT HARDWARE.
 - RETRO REFLECTIVE MATERIAL SHALL MEET REQUIREMENTS OF SUBSECTION 750.08 AND SHALL BE OF ENCAPSULATED LENS SILVER OR AMBER. AMBER IS TO BE INSTALLED ON THE DRIVER'S LEFT AND SILVER ON THE RIGHT.
 - ALL APPROACH RAIL SPLICES SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC FLOW.
 - ALL APPROACH RAIL MATERIALS, DIMENSION SIZES AND NOTES SHALL BE THE SAME AS THOSE OF THE BRIDGE RAIL, UNLESS OTHERWISE NOTED.
 - APPROACH RAIL BOLTS SHALL BE ASTM A307 GRADE A AND NUTS SHALL BE ASTM M291 (ASTM 563 GRADE A OR BETTER (GALVANIZED)). WASHERS SHALL BE ASTM F844.
 - WELD TOP SPLICE BAR TO FIT BEND. USE COMPLETE PENETRATION WELD (B-U2).



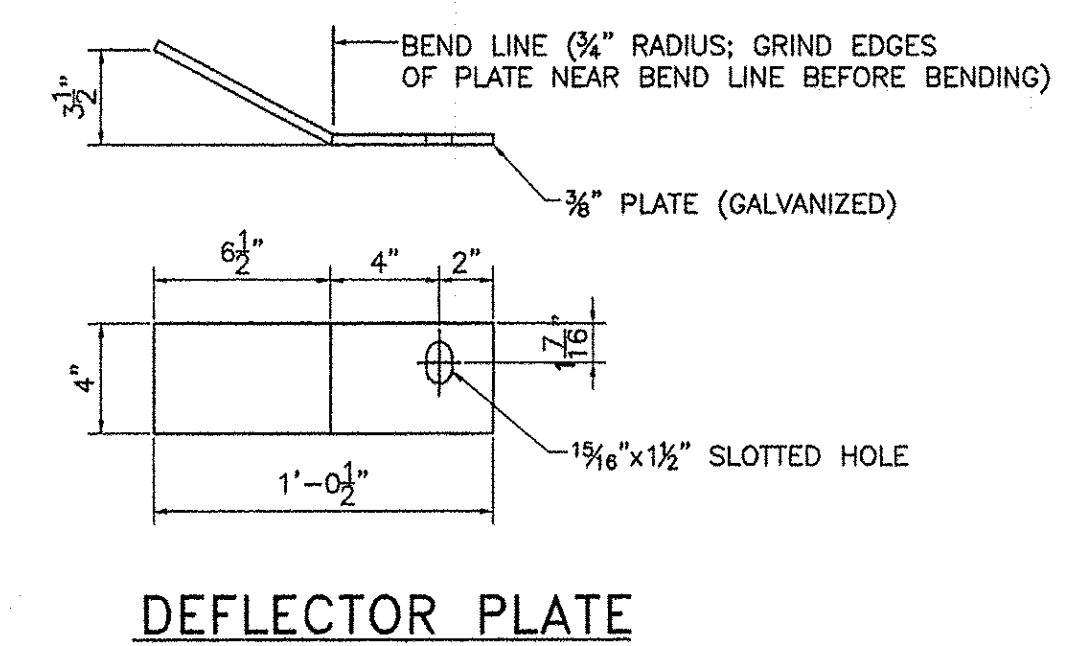
SECTION A-A



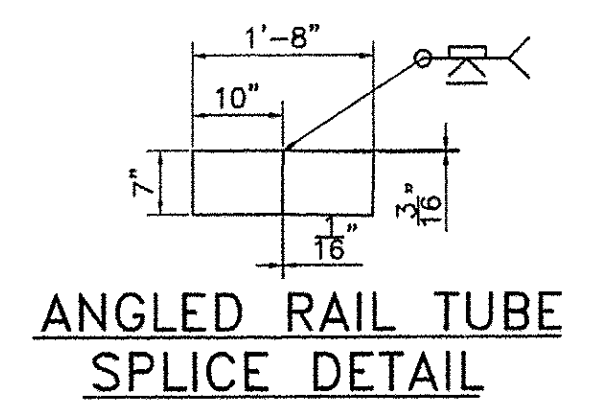
TERMINAL CONNECTOR
10 GAUGE (AASHTO M180 B2)



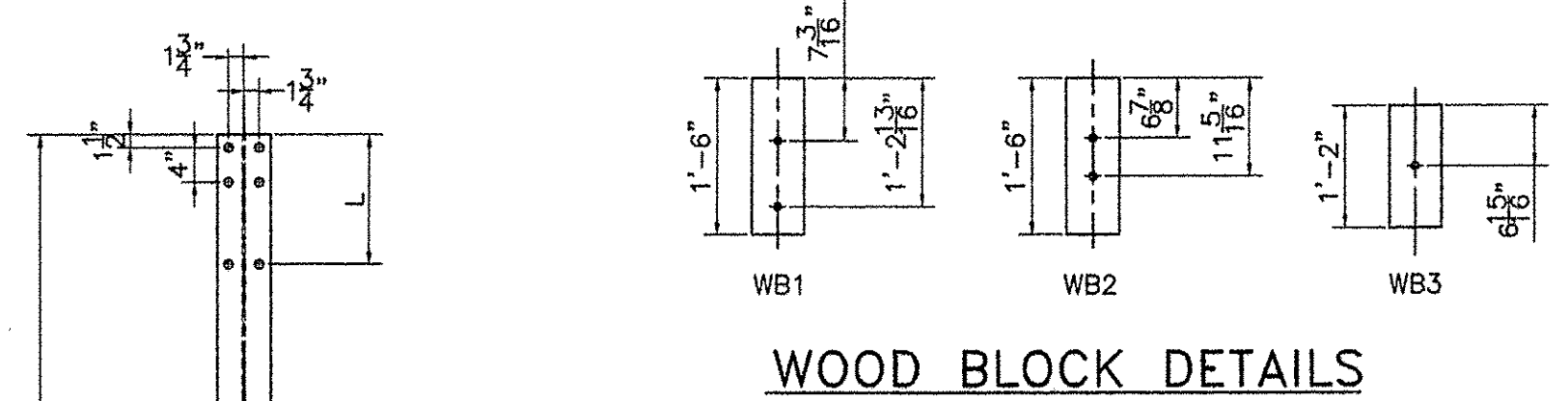
CONNECTION PLATE
3/8" x 1'-8" x 2'-3" (A709 gr 36)



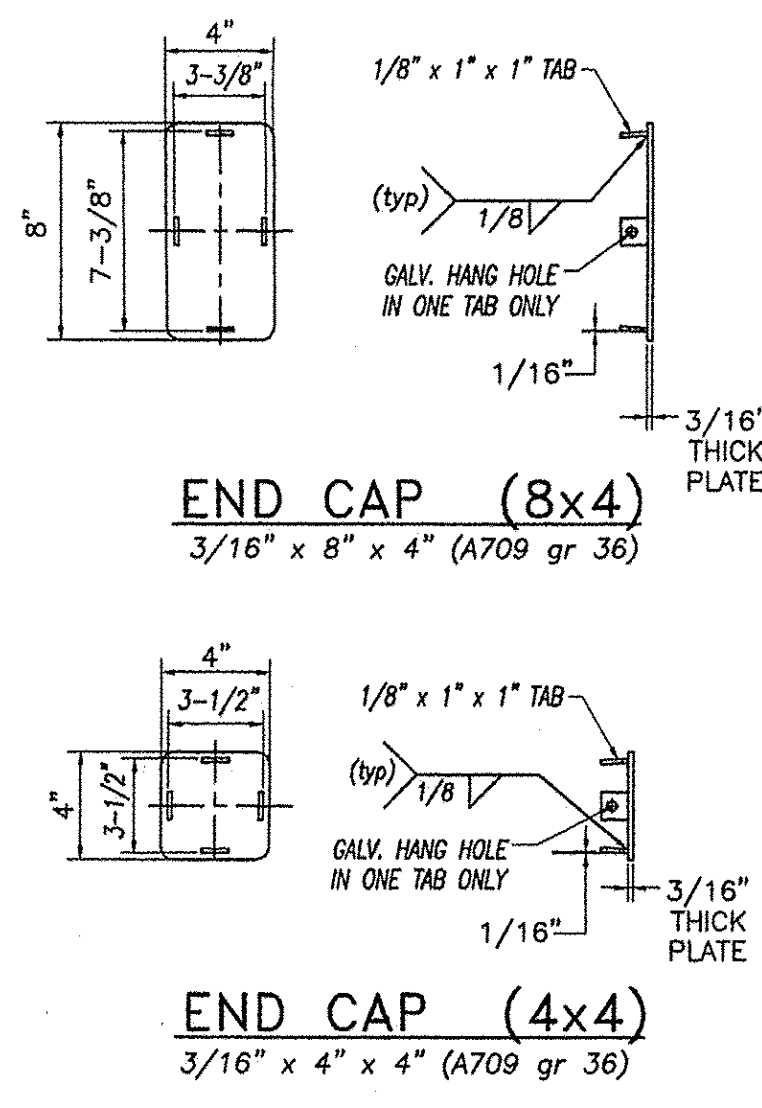
DEFLECTOR PLATE



ANGLED RAIL TUBE
SPLICE DETAIL

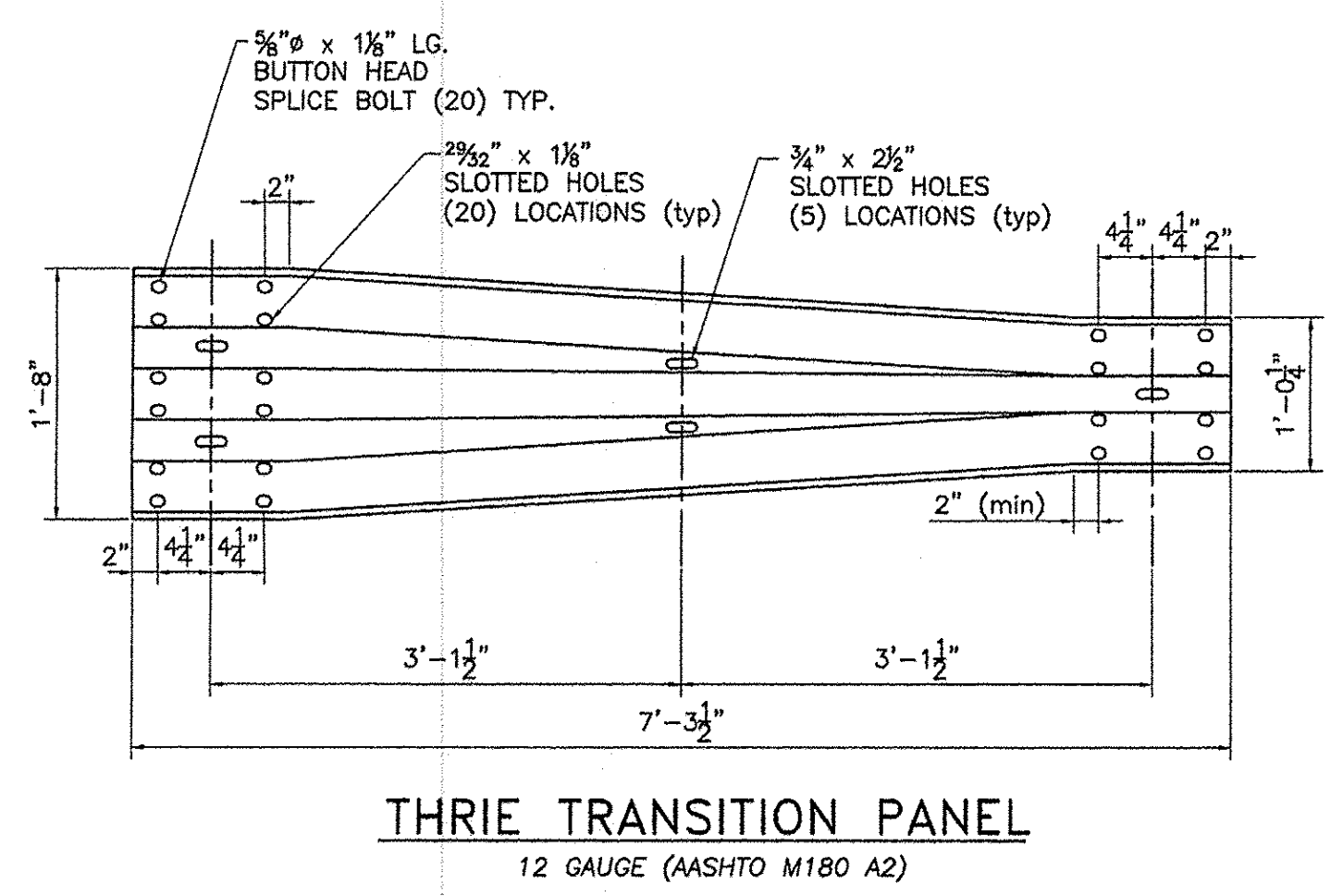


WOOD BLOCK DETAILS

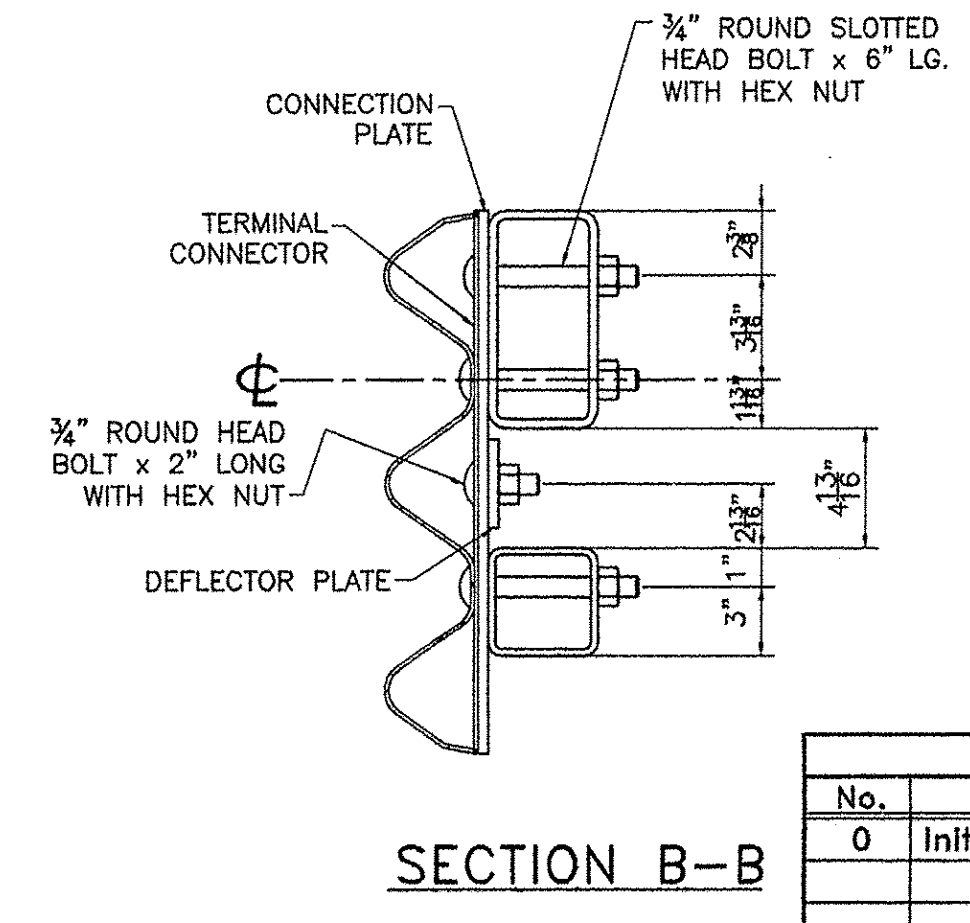


END CAP (8x4)
3/16" x 8" x 4" (A709 gr 36)

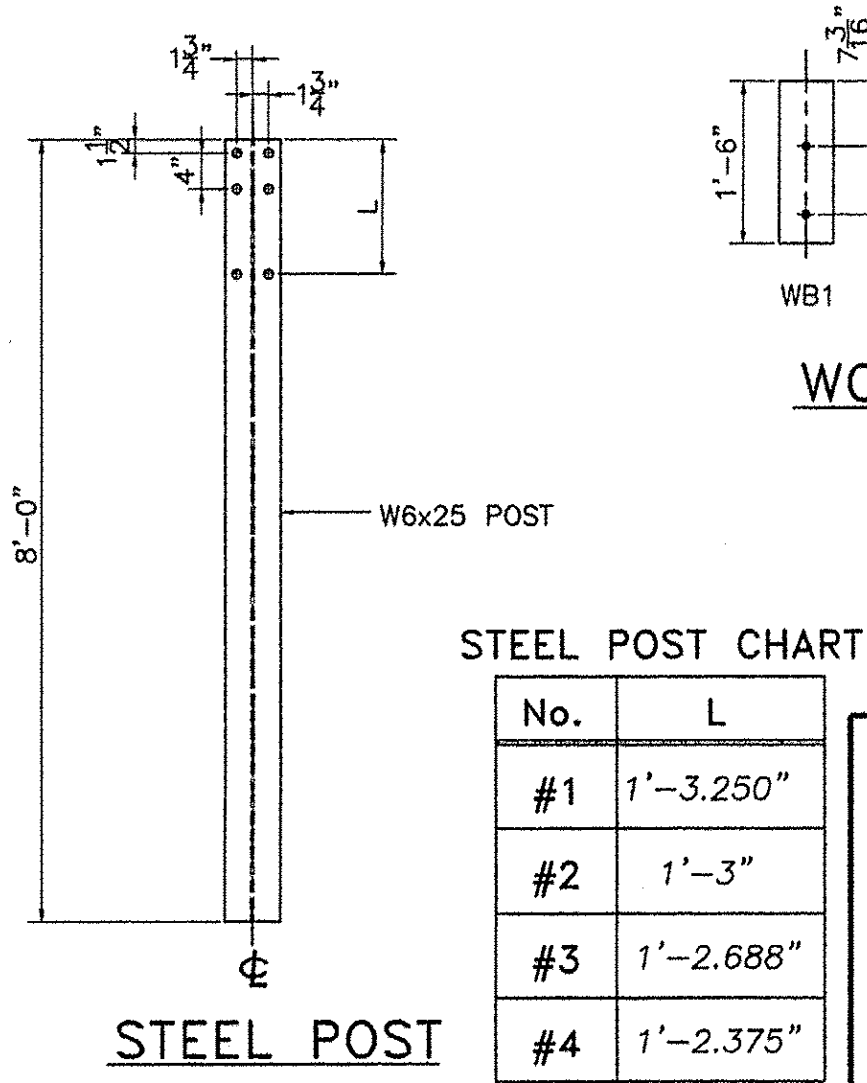
END CAP (4x4)
3/16" x 4" x 4" (A709 gr 36)



THRIE TRANSITION PANEL
12 GAUGE (AASHTO M180 A2)



SECTION B-B



No.	L
#1	1'-3.250"
#2	1'-3"
#3	1'-2.688"
#4	1'-2.375"

STEEL POST

REVISIONS		
No.	Remarks	Date
0	Initial submittal	

RECEIVED
 CK'D BY: JAC, DMD BY: JEL
 JUN 14 2010
 RESUBMIT APPROVED: AS Noted
 BY: DATE 6/29/10

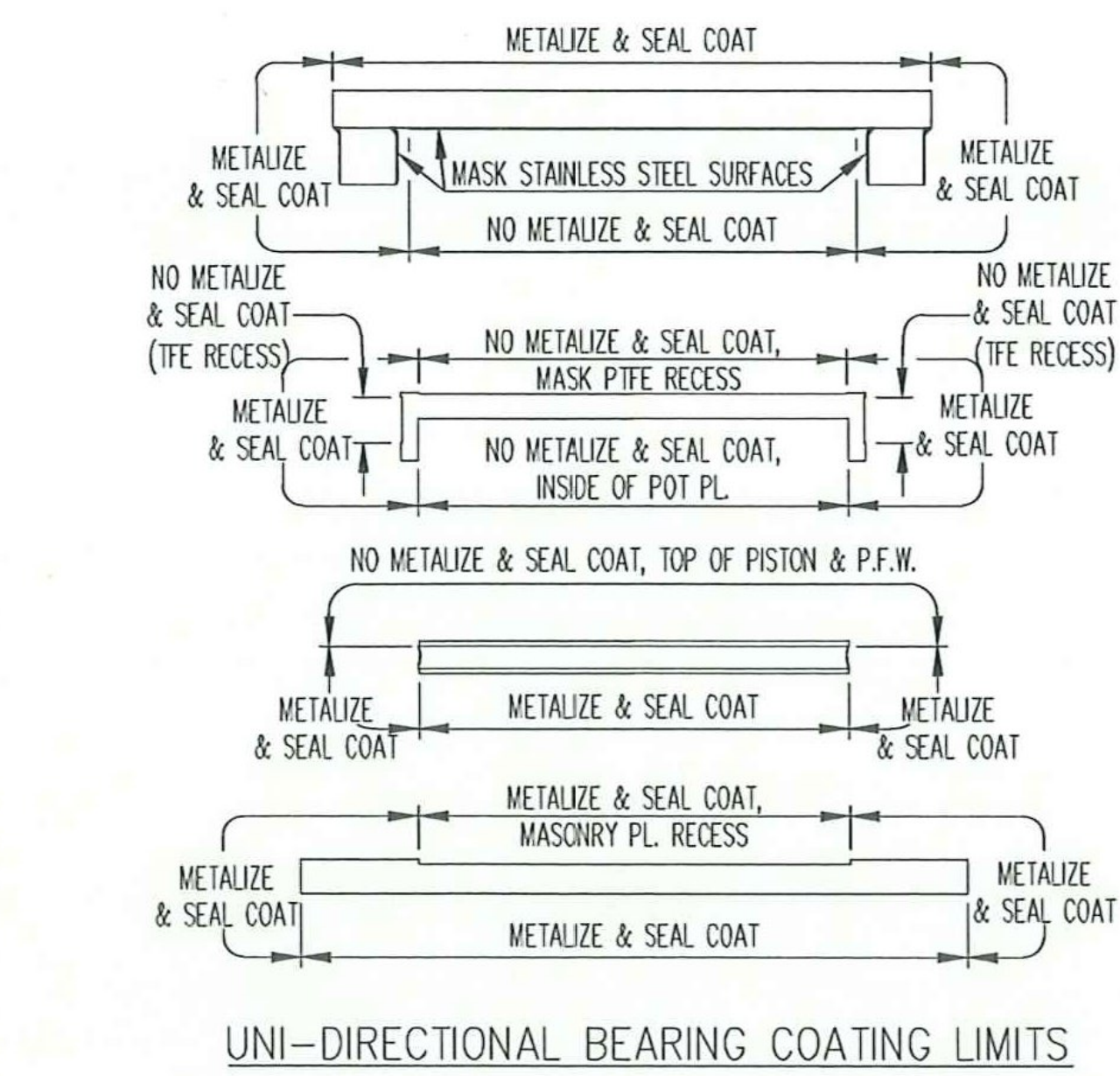
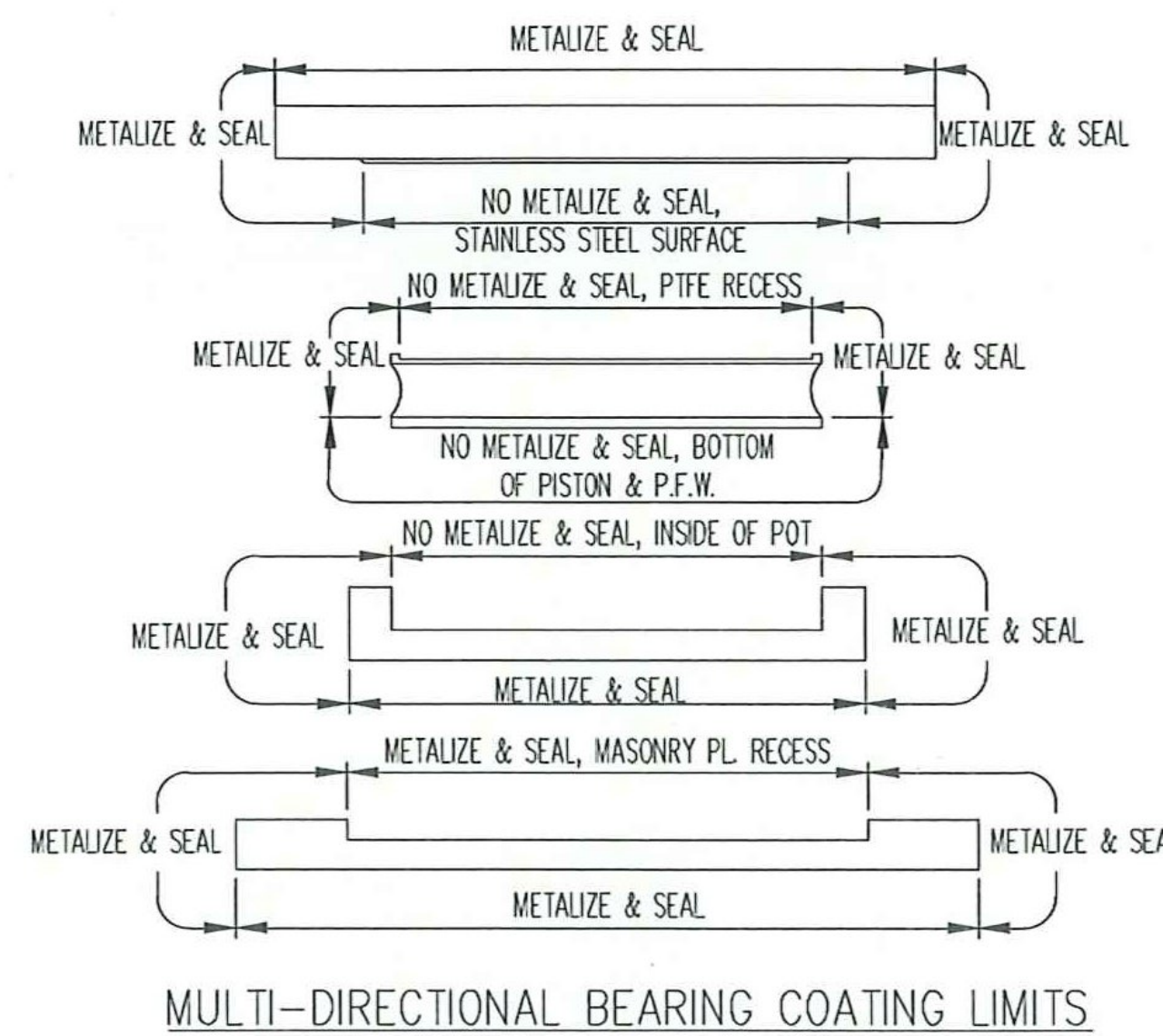
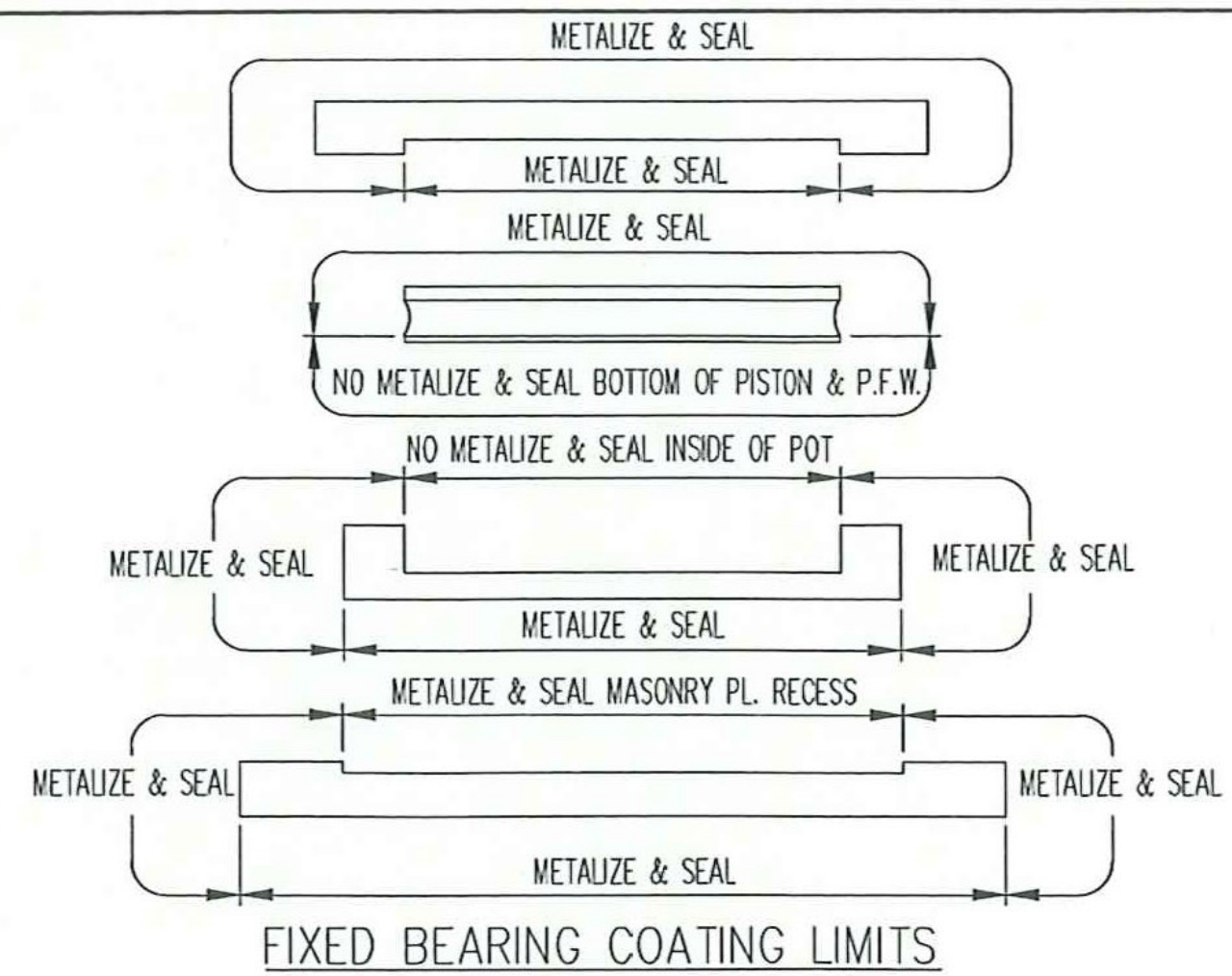
HIGHWAY SAFETY CORP
 GLASTONBURY, CT
 860-633-9445

ITEM 621.72 BRIDGE APPROACH RAIL
 VT RT 14 OVER SODOM POND BROOK
 TOWN OF EAST MONTPELIER COUNTY OF WASHINGTON
 BRIDGE NO. 69, PROJECT NO. STP 037-2(9)

CERTIFIED FABRICATOR

GENERAL CONTRACTOR: F.R. LAFAYETTE, INC.
 SHEET NO. 3 of 3

DRAWN: MMH CHECKED: PAR DATE: 6/8/2010 SCALE: NONE SIZE: D



GENERAL NOTES

1. MATERIALS AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN & CONSTRUCTION SPECIFICATIONS, THE VERMONT AGENCY OF TRANSPORTATION'S STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2006 AS AMENDED BY THE SPECIAL PROVISIONS, AND THE CONTRACT PLANS.
2. PTFE SHALL BE VIRGIN, UNFILLED POLYTETRAFLUOROETHYLENE. GUIDE BAR PTFE SHALL 15% GLASS FILLED & PIGMENTED.
3. PTFE IS TO BE PURCHASED ETCHED ON ONE SIDE FOR BONDING INTO MACHINED RECESS. STEEL MATING SURFACES OF PTFE AND STEEL SHALL BE GRIT BLASTED AND DEGREASED PRIOR TO APPLICATION OF ADHESIVE. ADHESIVE SHALL BE APPLIED USING DIRECTIONS SUPPLIED BY THE ADHESIVE MANUFACTURER. THE PTFE RESIN SHALL CONFORM TO THE REQUIREMENTS OF ASTM D4894.
4. STAINLESS STEEL SHALL CONFORM TO ASTM A240 - TYPE 304 AND SHALL BE 11 GA. (0.120"). STAINLESS STEEL SLIDING SURFACES IN CONTACT WITH PTFE SHALL HAVE A NO. 8 MIRROR FINISH AND ALL OTHERS SHALL HAVE A 2B FINISH.
5. WELDING SHALL CONFORM TO AWS-D1.5 BRIDGE WELDING CODE, AS WELL AS ANY STATE STANDARD.
6. THE TOP AND BOTTOM OF THE NEOPRENE DISC SHALL BE LUBRICATED WITH DOW CORNING #4 SILICONE COMPOUND.
7. ALL SHARP CORNERS OF STEEL MATERIALS SHALL BE REMOVED BY GRINDING OR SANDING.
8. THE BRASS SEALING RING ENDS SHALL BE CUT AT AN ANGLE OF 45° WITH A MAXIMUM GAP OF 0.05". THE RINGS SHALL BE STAGGERED 120° USING A QUANTITY OF THREE (3) RINGS.
9. EACH BEARING SHALL BE MARKED WITH THE MANUFACTURER'S NAME, THE BEARING TYPE OR MODEL NUMBER, THE BEARING NUMBER AND LOT NUMBER, UPSTATION, AND THE INSTALLED LOCATION. THE MARKING SHALL BE PERMANENT AND IN A LOCATION THAT WILL BE VISIBLE AFTER ERECTION OF STRUCTURE.
10. EACH BEARING SHALL HAVE MARKS PLACED ON THE SIDE OF THE MASONRY & SOLE PLATES TO INDICATE THE LOCATION OF THE CENTERLINE. IN ADDITION, EACH UNI-DIRECTIONAL BEARING SHALL HAVE THE SOLE PL. & MASONRY PL. MARKED TO INDICATE THE LOCATION OF THE TRANSVERSE CL OF THE STAINLESS STEEL. THE MARK ON THE MASONRY PL. SHALL EXTEND THE ENTIRE LENGTH ON THE TOP SURFACE PRIOR TO ASSEMBLY. THIS MARK CAN BE USED IN THE FIELD TO DETERMINE THE INITIAL OFFSET LOCATION OF THE SOLE PLATE (IF APPLICABLE). THE MARKS SHALL BE MADE IN INDELEBIL INK AND SHALL BE VISIBLE AFTER BEARING INSTALLATION.
11. BEARINGS ARE TO BE SHIPPED AS COMPLETE UNITS, STEEL BANDED, AND SHALL BE WRAPPED TO PROTECT FROM MOISTURE AND DIRT DURING TRANSIT AND STORAGE. BEARINGS SHALL BE STORED IN A CLEAN, DRY, LEVEL UPRIGHT POSITION WHILE AT JOBSITE. BEARINGS SHALL BE LIFTED FROM THEIR UNDERSIDES ONLY.
12. AT NO TIME MAY THE BEARINGS BE DISASSEMBLED WITHOUT AUTHORIZATION FROM D.S. BROWN OR WITHOUT THE PRESENCE OF A D.S. BROWN REPRESENTATIVE.
13. POT/PISTON INTERFACE SHALL BE CAULKED WITH SIKAFLEX 1A OR APPROVED EQUAL PRIOR TO SHIPMENT.
14. D.S. BROWN MAY SUBSTITUTE A709 GR 50W FOR A709 GR 50 DUE TO AVAILABILITY AT NO ADDITIONAL COST TO THE OWNER OR CONTRACTOR.
15. IN ACCORDANCE WITH AISC STEEL BRIDGE COMPONENT CERTIFICATION REQUIREMENTS, CALCULATIONS AND DRAWINGS HAVE BEEN REVIEWED BY PHILIP GASE P.E.
16. VERSIFLEX HLMR "POT" STYLE BEARING MANUFACTURING FACILITY AND REPRESENTATIVE FOR COORDINATING PRODUCTION:
THE D.S. BROWN COMPANY
300 EAST CHERRY STREET
NORTH BALTIMORE, OHIO 45872
CSR - BRYAN KRIDER

PROTECTIVE COATING NOTES

1. ALL MILL SCALE SHALL BE REMOVED FROM BEARINGS BY BLASTING (SSPC-SP5) PRIOR TO APPLYING PROTECTIVE COATING.
2. METALIZATION SHALL BE IN ACCORDANCE WITH ANSI/AWS C2.18-93 EXTERNAL STEEL SURFACES SHALL BE METALIZED TO A MINIMUM THICKNESS OF 6 MILS. PROVIDE WIRE MATERIAL FOR THE METALIZED PRIMER CONSISTING OF PURE ZINC (99.9% PURITY).
3. WITHIN 8 HOURS AFTER METALIZATION, THE EXTERNAL STEEL SURFACES SHALL RECEIVE A SEAL COAT IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.
SEAL COAT = CARBOLINE RUSTBOND, D.F.T. = 2 MILS MIN.
4. SEE COATING LIMIT DETAILS FOR COATING LOCATIONS.
5. PRIOR TO METALIZING ALL CORNERS AND EDGES OF THE STEEL PLATES, SHAPES, ETC., SHALL BE GROUND TO 0.063" RADIUS.

CONTRACTOR NOTES

1. THE LOCATIONS OF THE ANCHOR BOLTS SHALL BE CROSS-REFERENCED WITH SHOP DRAWINGS TO VERIFY THE LOCATIONS.
2. CONTRACTOR SHALL TAKE ALL NECESSARY PRECAUTIONS TO PROTECT THE STAINLESS STEEL AND PTFE SLIDING SURFACES FROM DAMAGE AT ALL TIMES.
3. DUE TO DESIGN DIFFERENCES, THE OVERALL HEIGHTS OF THE BEARING BEING SUPPLIED MAY DIFFER FROM THE HEIGHTS SHOWN IN THE CONTRACT PLANS. THE ACTUAL BEARING HEIGHTS ARE GIVEN IN THE DATA TABLE ON THE INDIVIDUAL BEARING DETAIL SHEET. CONTRACTOR TO RECALCULATE AND MODIFY PEDESTAL ELEVATIONS ACCORDINGLY.
4. THE BEARINGS WILL BE SHIPPED CENTERED, AND IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO OFFSET THE SIDE PLATE IN THE FIELD DURING INSTALLATION, IF APPLICABLE. OFFSET VALUES WERE NOT PROVIDED IN THE CONTRACT PLANS, SO IF REQUIRED, OFFSETS SHALL BE PROVIDED BY THE BRIDGE DESIGNER.
5. THE CONTRACTOR SHALL ENSURE THAT THE MAXIMUM TEMPERATURE REACHED BY SURFACES IN CONTACT WITH THE PTFE IS LIMITED TO 300°F (149°C), AND LIMITED TO 200°F (94°C) FOR SURFACES IN CONTACT WITH THE ELASTOMER. TEMPERATURES SHALL BE DETERMINED BY TEMPERATURE INDICATING WAX PENCILS OR OTHER SUITABLE MEANS. DURING FIELD WELDING, NO WELDING CURRENT SHALL BE PERMITTED TO PASS BETWEEN THE POT AND PISTON COMPONENTS.

SAMPLING AND TESTING NOTES

ELASTOMERIC DISCS SHALL BE SUBJECTED TO RANDOM IN-HOUSE TESTING OF THE APPLICABLE PHYSICAL PROPERTIES PER AASHTO LRFD CONSTRUCTION SPECIFICATIONS, SECTION 18.

BEARINGS SHALL BE SUBJECTED TO THE TESTS DESCRIBED BELOW AND IN ACCORDANCE WITH THE APPLICABLE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS.

1. SAMPLE TEST - ONE (1) BEARING PER "LOT" SHALL BE TESTED AND SHALL BE CHOSEN AT RANDOM. A "LOT" SHALL CONSIST OF ONE OF THE FOLLOWING:
(1) NO MORE THAN 10 EXPANSION BEARINGS OF ONE "LOAD CATEGORY"
ONE LOAD CATEGORY MAY CONSIST OF BEARINGS OF A DIFFERING VERTICAL LOAD CAPACITY BUT THE BEARINGS MAY NOT EXCEED A RANGE OF CAPACITY DIFFERING BY MORE THAN 50KIPS.
2. PROCEDURE FOR TESTING EXPANSION BEARINGS-
a.) LOAD THE BEARING WITH ITS DESIGN LOADING FOR AT LEAST 12 HOURS. MEASURE THE FORCE REQUIRED FOR THE FIRST MOVEMENT AND CALCULATE THE COEFFICIENT OF FRICTION. MEASURE THE FORCE REQUIRED FOR MOVEMENT UNDER DYNAMIC LOADING AND CALCULATE THE COEFFICIENT OF FRICTION.
b.) LOAD THE BEARING AT 70% OF THE DESIGN LOAD BUT NOT LESS THAN 2000PSI. MEASURE THE STATIC AND DYNAMIC COEFFICIENTS OF FRICTION.
c.) LOAD THE BEARING AT 150% OF THE DESIGN LOAD FOR 30 MINUTES, AT A 2% ROTATION, AND SUBJECT THE BEARING TO 100 CYCLES OF MOVEMENT, MEASURE THE STATIC AND DYNAMIC COEFFICIENTS OF FRICTION.
d.) COEFFICIENTS OF FRICTION SHALL BE LESS THAN 4%.
3. PROCEDURE FOR TESTING FIXED BEARINGS-
a.) LOAD BEARING AT 150% OF ITS DESIGN LOAD FOR 30 MINUTES, AT A 2% ROTATION.
4. AFTER PERFORMING EACH TEST DESCRIBED IN (2) & (3) ABOVE, DISASSEMBLE THE BEARING AND INSPECT FOR:
a.) ANY SIGN OF SEALING FAILURE.
b.) ANY SIGN OF MATERIAL FAILURE.
c.) ANY OTHER DEFECTS.

**REFERENCE CONTRACT PLANS SHEET 22 / 52
INCLUDE BEARING NOTES: 1, 4 - 8, 12**

TOLERANCE TABLE LRFD 18.1.4.2-1				
DESCRIPTION	THICKNESS TOLERANCE	DIMENSION TOLERANCE	FLATNESS TOLERANCE	SURFACE FINISH (μ-in)
POT BEARING				
OVERALL DIMENSIONS	+1/4", -0"	+1/8", -0"	-	-
POT DEPTH (INSIDE)	-	+0.025", -0"	-	-
POT WALL: THICKNESS & AVE. I.D.	+1/8", -0"	+0.003", -0.003"	+0.001", -0.001"	32
POT BASE: TOP & BOTTOM SURFACES	+0.025", -0"	-	CLASS C	63
PISTON: RIM	+1/16", -0"	+0.003", -0.003"	+0.001", -0.001"	32
PISTON: TOP AND BOTTOM SURFACES	+0.025", -0"	-	CLASS C	63
ELASTOMERIC DISK (UNSTRESSED)	+1/8", -0"	+1/16", -0"	-	-
FLAT PTFE SLIDING SURFACES				
PTFE	+1/16", -0"	+0.030", -0"	CLASS A	-
STAINLESS STEEL	+1/16", -0"	+1/8", -0"	CLASS A	# 8 MIRROR
GUIDES				
CONTACT SURFACE	-	+1/8", -0"	CLASS A	32
DISTANCE BETWEEN GUIDES	-	+0.030", -0"	-	-
PARALLELISM OF GUIDES	-	+/- 0.005 RAD	-	-
LOAD PLATES				
OVERALL DIMENSIONS	+1/16", -1/16"	+1/4", -1/4"	*CLASS A	125
BEVEL SLOPE	+/- 0.002 RAD	-	-	-

* ONLY FOR SURFACES IN CONTACT WITH THE BEARING. TOP SURFACE OF SOLE PLATE AND BOTTOM SURFACE OF MASONRY PLATE SHALL BE CLASS B.

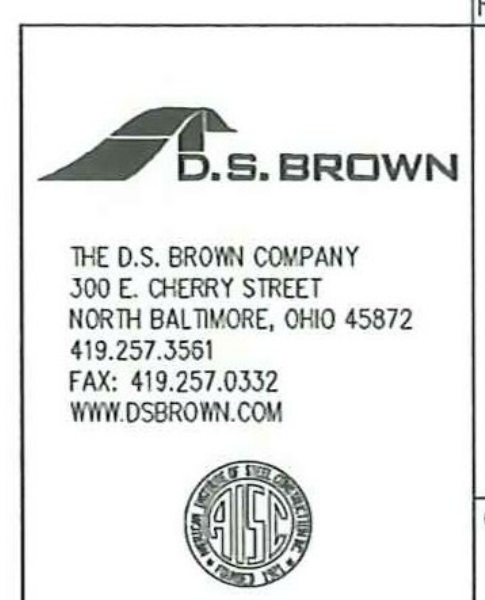
FLATNESS TOLERANCE	
CLASS	X NOM. DIM.
A	0.001
B	0.002
C	0.005

TOLERANCES

EXCEPT AS NOTED BELOW, THE DIMENSIONAL TOLERANCES AND SURFACE FINISHES OF THE BEARING SHALL SATISFY THE REQUIREMENTS OF AASHTO LRFD TABLE 18.1.4.2-1.

1. DIMENSIONS (LENGTH, WIDTH, THICKNESS, HOLE LOCATIONS AND POSITION OF WELDED COMPONENTS). THE TOLERANCE SHALL BE ± 0.063".
2. FLATNESS
a.) SOLE PLATE - BEARING SURFACES SHALL BE FLAT WITH MAXIMUM PERMISSIBLE VARIATION OF 0.01" FROM A PLANE DETERMINED BY ANY THREE CORNERS OF THE PLATES.
b.) MASONRY PLATE - BEARING SURFACES SHALL BE FLAT WITH MAXIMUM PERMISSIBLE VARIATION OF 0.04" FROM A PLANE DETERMINED BY ANY THREE CORNERS OF THE PLATE.
c.) SLIDING SURFACES - FOR STAINLESS STEEL MATING WITH PTFE BONDED TO STEEL, THE TOLERANCE SHALL BE THE "NOMINAL DIMENSION" IN INCHES TIMES 0.0005. THE "NOMINAL DIMENSION" SHALL BE THE DISTANCE BETWEEN ANY DIAGONAL CORNERS OR OPPOSITE EDGES OF THE BEARING SURFACE. THE TOLERANCE IS APPLICABLE TO BOTH SURFACES.

Vermont Agency of Transportation
RECEIVED
CK'D BY GML OK'D BY JEL
2:43 pm, Feb 28, 2012
RESUBMIT X APPROVED
BY KMH DATE 3/9/12



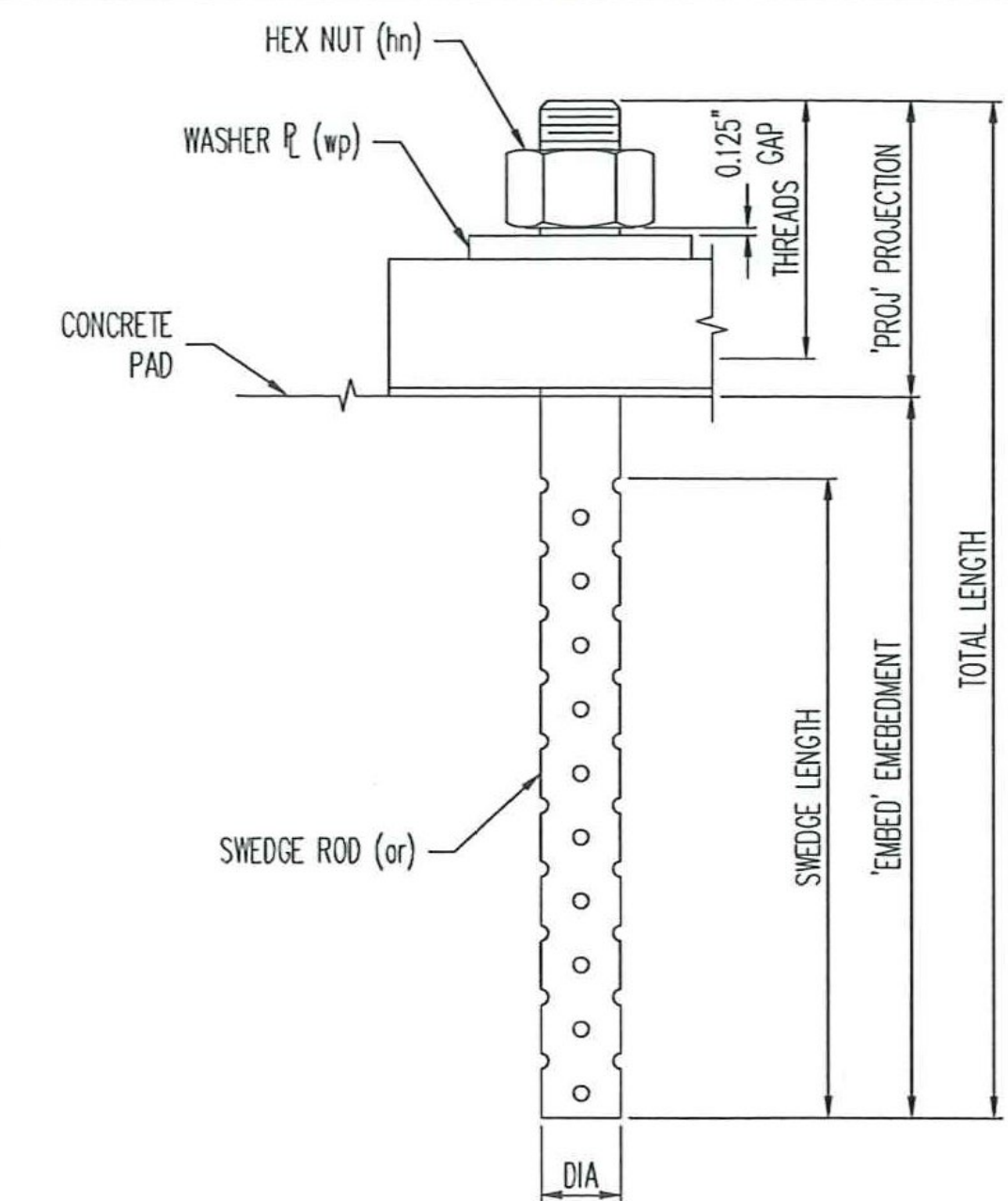
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	LOCATION - TOWN HIGHWAY 6 BRIDGE NO. 57			
	BRIDGE - 57			
	PROJECT NO. - BRO 1442(26)			
	PROJECT NAME - SPRINGFIELD			
	DESIGNER - VTDOT			
	CUSTOMER - T BUCK CONSTRUCTION, INC.			
	SCALE: N.T.S.	DRAWN BY: DA	CHECKED BY: KTG	DATE: 1/26/12
	PROJECT NUMBER: 35029	PRODUCT CODE: 1112	RELEASE: 1	SHEET: GN1

MK	QTY	DESCRIPTION
1A	2	PF-115
1sp1	2	SOLE PLATE
1ps1	2	PISTON
1pt1	2	POT PLATE
1ed1	2	ELASTOMERIC DISC
1br1	6	BRASS RING
1mp1	2	MASONRY PLATE
1FA	2	UNDERLAYMENT (*SL)
1B	4	SWEDGE ROD (*SL)
1C	4	HEAVY HEX NUT (*SL)
1D	4	WASHER PLATE (*SL)

HLMR BEARING ASSEMBLY LOCATION & LRFD DESIGN INFORMATION (PF)															
MK	QTY	STRUCTURE	BEARING TYPE	LOCATION	MAX VERT. SERVICE	MAX VERT. STRENGTH	MAX HORIZ. SERVICE	MAX HORIZ. STRENGTH	LONG MMNT	TRANS MMNT	ROTATION (RAD)	HEIGHT TO FABRICATE	HEIGHT IN PLANS	DIFFERENCE IN PLANS	UNDERLAYMENT IN HEIGHT (Y/N)
1A	2	Bridge No. 57	PF-115	ABUTMENT 2: G2, G3	115.0 kips	179.0 kips	29.0 kips	45.0 kips	0	0	0.03	5.382	9.000	-3.618	YES

ELASTOMERIC DISC SCHEDULE (PF)				
ASSEM MK	PIECE MK	QTY	ELASTOMERIC DISC DIMENSIONS	ELASTOMER MATERIAL
1A	1ed1	2	0.750 X 6.500φ	Neoprene, 50+/-5 Duro Gr.3

BRASS RING SCHEDULE (PF)				
ASSEM MK	PIECE MK	QTY	BRASS RING DIMENSIONS	BRASS MATERIAL
1A	1br1	6	0.094 X 0.375 X 6.500φ	B36 Half-Hard

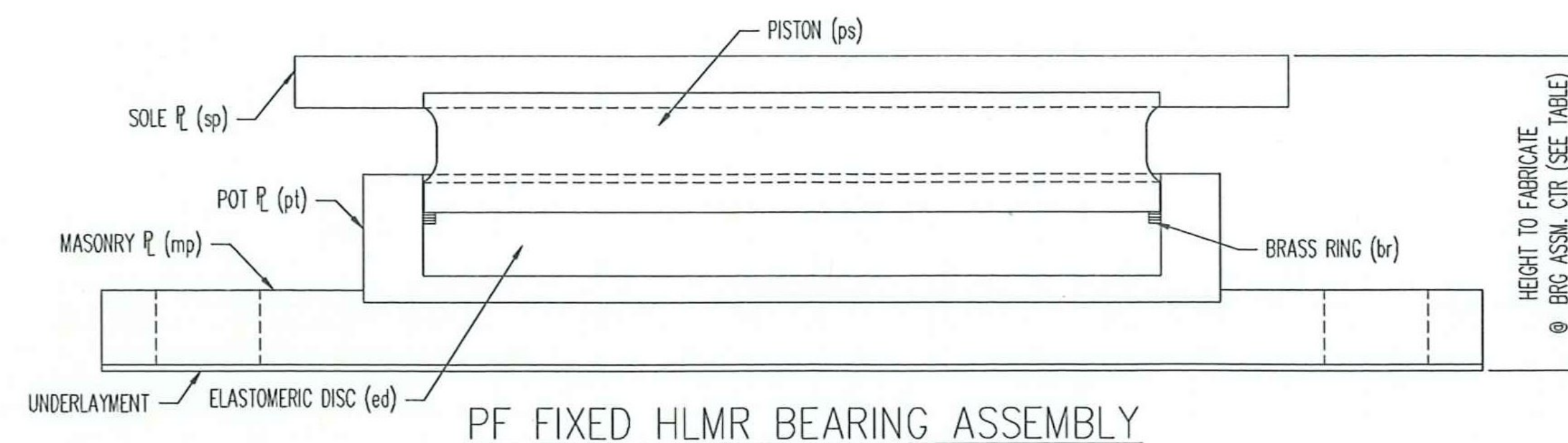


ANCHOR ASSEMBLY DETAIL

ANCHOR ROD SCHEDULE (PF)												
ASSEM MK	FOR BRG	PIECE MK	QTY	DIA	LENGTH	PROJ	EMBED	REMARKS	LOCATION	MATERIAL	COATING	
1B	1A	1ar1	2	1.500	20.000	5.000	15.000	4" threads, 14" swedge	ABUTMENT 2: G2	F1554 GR 36	A153-HDG	
1B	1A	1ar1	2	1.500	20.000	5.000	15.000	4" threads, 14" swedge	ABUTMENT 2: G3	F1554 GR 36	A153-HDG	

NUT SCHEDULE (PF)						
ASSEM MK	FOR BRG	PIECE MK	QTY	DIA	MATERIAL	COATING
1C	1A	1hn1	4	1.500	A563-DH or A194-2H	A153-HDG, Dry Lube & Dye

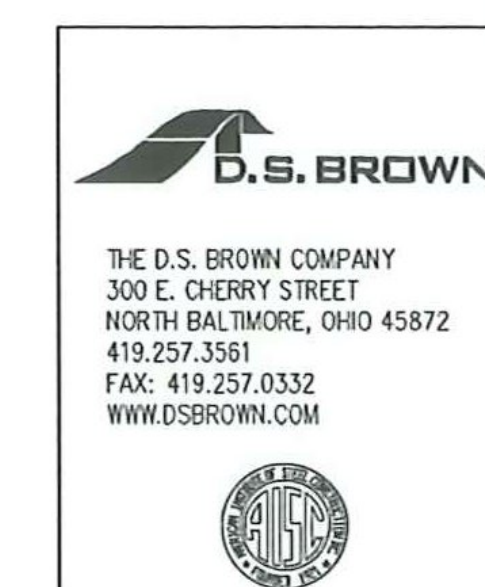
WASHER SCHEDULE (PF)									
ASSEM MK	FOR BRG	PIECE MK	QTY	THICKNESS	WIDTH	LENGTH	REMARKS	MATERIAL	COATING
1D	1A	1wp1	4	0.375	3.000	3.000	φ1.625" HOLE @ CTR	A36	A123-HDG



PF FIXED HLMR BEARING ASSEMBLY

* SL = SHIPPED LOOSE
SEE SHT. 02 FOR SUB-ASSEMBLY DETAILS.
SEE SHT. 001 FOR GENERAL NOTES & COATING LIMITS.
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED

Vermont Agency of Transportation
RECEIVED
CK'D BY **GML** OK'D BY **JEL**
2:43 pm, Feb 28, 2012
RESUBMIT **X** APPROVED
BY **KMH** DATE **3/9/2012**



REV.	DESCRIPTION	DATE	DET.	CKD.
	LOCATION — TOWN HIGHWAY 6 BRIDGE NO. 57			
	BRIDGE — 57	35029-1112-3		2 OF 2
	PROJECT NO. — BRO 1442(26)			
	PROJECT NAME — SPRINGFIELD			
	DESIGNER — VTDOT			
	CUSTOMER — T. BUCK CONSTRUCTION, INC.			
	DESCRIPTION: PF FIXED HLMR ASSEMBLY & DESIGN INFORMATION	SCALE: N.T.S.	QUANTITY: DA	CHECKED BY: KTG
	WINDSOR CO., VT	PROJECT NUMBER: 35029	PRODUCT CODE: 1112	DATE: 1/26/12
		RELEASE: 1	SHEET: 1	01