

GREEN & WHITE MOUNTAINS SECTION AMERICAN WELDING SOCIETY



TRANS
RECEIVED

OK'D BY _____ OK'D BY *Jec*

MAY 18 2010

RESUBMIT _____ APPROVED

BY *JEL* DATE *5/20/10*

WELD QUALIFICATION TEST REPORT

NAME : RALPH DARRAH SOCIAL SECURITY # : 009-44-4115

ADDRESS : 550 SEVERANCE HILL RD. TELEPHONE # : 802-748-5599 (B)

CITY : ST. JOHNSBURY COUNTY : CALADONIA

STATE : VT ZIP : 05838 TEST DATE : 2/6/97

CO/ NAME : DARRAH WELDING

TEST TYPE: AWS D1.1-90 & D1.5-88 AMBIENT TEMP: 70 F

PROCESS: SMAW PREHEAT: _____ INTERPASS TEMP: NA

POSITION: 3G PASSES REQUIRED: 18

BASE MATERIAL: ASTM-A 36 AMPS: 135 VOLTS: 21

THICKNESS: ONE INCH TRAVEL SPEED: _____

EDGE PREPARATION: SAW CUT CLEANING: CHIP & WIRE BRUSH

POWER SOURCE: LINCOLN SAM 400

TYPE OF CURRENT: DCRP

FILLER MAT'L TYPE: E7018

FILLER MATERIAL DIA.: .5/32"

FLUX TYPE: NA

SHIELD GAS: NA

GAS FLOW RATE: NA

POSITIONS QUALIFIED BY THIS TEST

PLATE GROOVE: FLAT, VERT, HORIZ.

FILLET: FLAT, VERT, HORIZ.

PIPE:

GROOVE: F, V, HORIZ. OVER 24"

WITH BACKING/BACK GOUGING

FILLET: FLAT, HORIZ.

THICKNESS: UNLIMITED

* SPECIMEN TYPE: AWS D1.1-90 5.26.2 *

* AWS D1.5 5.21 *

* LAB NUMBER: 87021 DATE: 2/6/97 *

* TEST RESULTS: *

* VISUAL: ACCEPTABLE *

* BEND TEST: ACCEPTABLE *

* (SIDE BENDS) *

* WITNESSED BY: G.H.PUTNAM

* TESTED BY: *[Signature]*

