

GREEN & WHITE MOUNTAINS SECTION AMERICAN WELDING SOCIETY



WELD QUALIFICATION TEST REPORT

TRANS
RECEIVED

OK'D BY JWC
MAY 18 2010
RESUBMIT JWC APPROVED
BY JEL DATE 5/20/10

NAME : RALPH DARRAH SOCIAL SECURITY # : 009-44-4115
 ADDRESS : 550 SEVERANCE HILL RD. TELEPHONE # : 802-748-5599 (B)
 CITY : ST. JOHNSBURY COUNTY : CALADONIA
 STATE : VT ZIP : 05838 TEST DATE : 2/6/97
 CO/ NAME : DARRAH WELDING

TEST TYPE: AWS D1.1-90 & D1.5-88 AMBIENT TEMP: 70 F
 PROCESS: SMAW PREHEAT: _____ INTERPASS TEMP: NA
 POSITION: 4G PASSES REQUIRED: 17
 BASE MATERIAL: ASTM-A 36 AMPS: 160 VOLTS: 21
 THICKNESS: ONE INCH TRAVEL SPEED: _____
 EDGE PREPARATION: SAW CUT CLEANING: CHIP & WIRE BRUSH
 POWER SOURCE: LINCOLN SAM 400

TYPE OF CURRENT: DCRP
 FILLER MAT'L TYPE: E7018
 FILLER MATERIAL DIA.: .5/32"
 FLOX TYPE: NA
 SHIELD GAS: NA
 GAS FLOW RATE: NA
 POSITIONS QUALIFIED BY THIS TEST
 PLATE GROOVE: FLAT, OH,
FILLET: FLAT, OH, HORIZ.
 PIPE GROOVE: F, OH, OVER 24" WITH
BACKING/BACK GOUGING
FILLET: FLAT
 THICKNESS: UNLIMITED

 * SPECIMEN TYPE: AWS D1.1-90 5.26.2 *
 * AWS D1.5 5.21 *
 * LAB NUMBER: 87021 DATE: 2/6/97 *
 * TEST RESULTS: *
 * VISUAL: ACCEPTABLE *
 * BEND TEST: ACCEPTABLE *
 * (SIDE BENDS) *
 * WITNESSED BY: G.H. PUTNAM *
 * TESTED BY: [Signature] *

