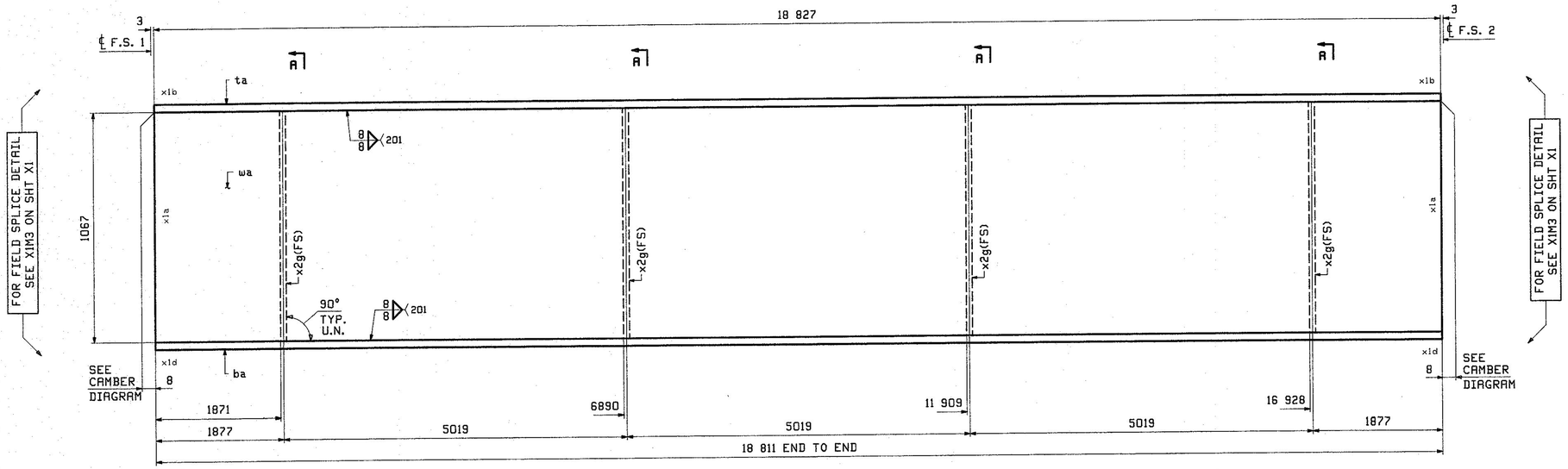
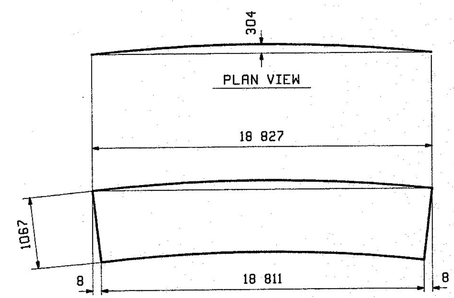
ABM INFO		SHIP	BILL OF MATERIAL					JOB NO.	DRAWING NO.	REV.
								524	8	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH n	LENGTH aa	REMARKS	WT	PROCUREMENT NOTES
		8G4B	1		GIRDER				4787 kg 10509 lbs	
2	Y		1	wa	PL 13x1067	18	827	M270M-345WT2	2050 kg 4520 lbs	
1	W		1	ta	PL 22x406	18	827	M270M-345WT2	1920 kg 2310 lbs	
1	W		1	ba	PL 22x406	18	811	M270M-345WT2	1319 kg 2908 lbs	
5	C		4	x2g	PL 13x178	1	067	M270M-345WT2	19 kg 43 lbs	

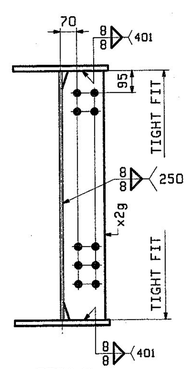


ONE - GIRDER - 8G4B

FOR GIRDER STANDARD DETAILS SEE DRAWING X2.
FOR FIELD SPLICE DETAIL SEE DRAWING X1.
FOR WEB CUTTING DIAGRAM SEE DRAWING C1.
FOR FLANGE DIAGRAM SEE DRAWING F1.
FOR GENERAL NOTES SEE DRAWING GN1.
FOR TYPICAL WELD TERMINATION DETAILS SEE DRAWING GN1.
ALL STIFFENERS ARE NORMAL TO WEB.
"T2" DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



DEV. ORIENTATION DIAGRAM



SECT-A

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0					10/22/12	

MATERIAL:	SURFACE PREP. & PAINT:	HOLES:	SHOP BOLTS:
M270M-345W UN	SEE GN1	15/16"ø	NONE

DESCRIPTION: GIRDER 8G4B

CASCO BAY STEEL STRUCTURES, INC.
1 WALLACE AVE.
SOUTH PORTLAND, ME 04106
PHONE (207) 780-6722
FAX. (207) 780-6726
TENSOR 3146

STRUCTURE:	VT ROUTE 108, BRIDGE #21 MAJOR COLLECTOR TOWN OF CAMBRIDGE COUNTY OF LAMOILLE, VERMONT	DRAWN: CRK	DATE: 10/09
		CHKD: PCP	DATE: 10/16
LOCATION:	CAMBRIDGE, VERMONT	JOB NO.	DWG NO.
PROJ NO.	BRF 027-1(4)	524	8
CUSTOMER:	A. L. ST. ONGE CONTRACTING		REV. △

VTrans Received OKD BY
NOV 0 1 2012
Resubmit BY APPROVED DATE 11/27/12

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