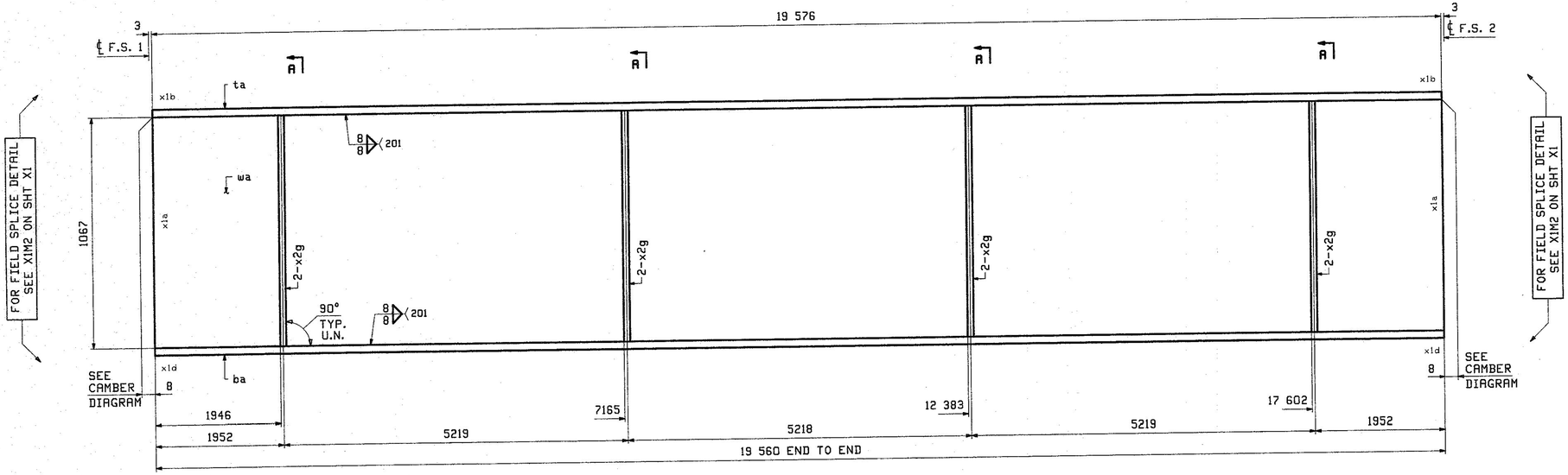
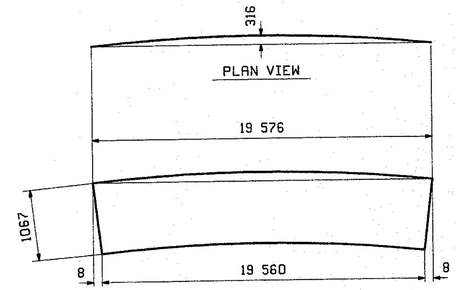
ABM INFO		SHIP	BILL OF MATERIAL						JOB NO.	DRAWING NO.	REV.
									524	6	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH m	LENGTH mm	REMARKS	WT	PROCUREMENT NOTES	
		6G2B	1		GIRDER				5031 kg 11091 lbs		
2	U		1	wa	PL 13x1067	19	576	M270M-345WT2	2132 kg 4699 lbs		
1	S		1	ta	PL 22x406	19	576	M270M-345WT2	1373 kg 3026 lbs		
1	S		1	ba	PL 22x406	19	560	M270M-345WT2	1371 kg 3024 lbs		
5	C		8	x2g	PL 13x178	1	067	M270M-345WT2	19 kg 43 lbs		

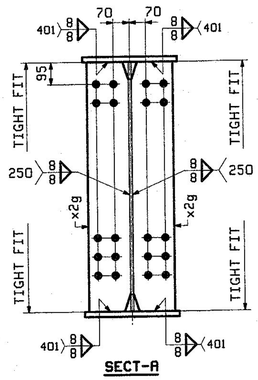


ONE - GIRDER - 6G2B

FOR GIRDER STANDARD DETAILS SEE DRAWING X2.
FOR FIELD SPLICE DETAIL SEE DRAWING X1.
FOR WEB CUTTING DIAGRAM SEE DRAWING C1.
FOR FLANGE DIAGRAM SEE DRAWING F1.
FOR GENERAL NOTES SEE DRAWING GN1.
FOR TYPICAL WELD TERMINATION DETAILS SEE DRAWING GN1.
ALL STIFFENERS ARE NORMAL TO WEB.
"T2" DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



DEV. ORIENTATION DIAGRAM



SECT-A

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0					10/22/12	

MATERIAL:	SURFACE PREP. & PAINT:	HOLES:	SHOP BOLTS:
M270M-345W UN	SEE GN1	15/16"Ø	NONE

DESCRIPTION: GIRDER 6G2B

CASCO BAY STEEL STRUCTURES, INC.
1 WALLACE AVE.
SOUTH PORTLAND, ME 04106
PHONE (207) 780-6722
FAX. (207) 780-6726
TENSOR 3146

STRUCTURE: VT ROUTE 108, BRIDGE #21
MAJOR COLLECTOR
TOWN OF CAMBRIDGE
COUNTY OF LAMOILLE, VERMONT

	DRAWN:	DATE:
	CRK	10/08
	CHKD:	DATE:
	PCP	10/16

LOCATION:	CAMBRIDGE, VERMONT	JOB NO.	DWG NO.
PROJ NO.	BRF 027-1(4)	524	6
CUSTOMER:	A. L. ST. ONGE CONTRACTING		REV. △

Vtrans Received OCT 01
NOV 01 2012
Resubmit ____ APPROVED ✓
BY VT DATE 11/27/12