



ABM INFO		SHIP	BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
							498	4	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		4S1A	1		STRINGER				1613
1	Y		1	a4	W 24x55	24 8 3/8	M270-50T2	1359	
2	Z		2	x5aa	L 4x4x 1/2	1 1 1/2	M270-36	29	
2	Z		2	x5ab	L 4x4x 1/2	1 1 1/2	M270-36	29	
3	T		2	x5ac	PL 5/8x10	1 10 1/2		40	
20	C		110		STUD 7/8"	0 6	R108	127	
21	D		31		7/8" HSB	0 2 1/2	MECH. GALV. R325-1	25	
21	X		31		7/8" HSW		MECH. GALV. F436	2	
21	Y		31		LOAD IND. 7 WASH FOR 8" HSB		MECH. GALV. F436	2	
		4S5A	1		STRINGER				1613
1	Y		1	b4	W 24x55	24 8 3/8	M270-50T2	1359	
2	Z		2	x5aa	L 4x4x 1/2	1 1 1/2	M270-36	29	
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21	X		31		7/8" HSW		MECH. GALV. F436	2	
21	Y		31		LOAD IND. 7 WASH FOR 8" HSB		MECH. GALV. F436	2	

NOTE "X":
WELD STUDS SHOWN IN SECT. T2 AFTER WELDING STUDS ALONG CENTERLINE. STUDS SHOWN IN SECT. T2 MAY BE MOVED UP TO 1" MAX, AS REQ'D, BY SHOP TO CLEAR STUDS ALONG CENTERLINE.

1/03/12	APPROVAL COMMENTS	EEO	PCP	JAN 9 2012		
0				NOV 18 2011		
REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
M270-50 (UN)		HOT-DIP GALV.		15/16" (UN)		7/8" (UN)
DESCRIPTION: STRINGERS						
CASCO BAY STEEL STRUCTURES, INC. 1 WALLACE AVE. PHONE (207) 780-6722 SOUTH PORTLAND, ME 04106 FAX. (207) 780-6726						
STRUCTURE: VT RTE 107 OVER WHITE RIVER				DRAWN:	DATE:	
				TJB	10/13	
				CHKD:	DATE:	
				PCP	10/19	
LOCATION: BETHEL, VT.				JOB NO.	DWG NO.	
PROJ NO. BRF 022-1(14)				498	4	
CUSTOMER: BECK & BELLUCCI						REV. 4

- NOTES:
- MILL CAMBER UP.
 - FOR GENERAL NOTES SEE DWG. GNI.
 - FOR STANDARD DETAILS SEE DWG. X5.
 - ALL BOLTS SHALL BE FULLY TORQUED (UN).
 - EACH BOLT SHALL HAVE 1-HARD FLAT WASHER & 1-LOAD INDICATOR WASHER.
 - T2 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING

Vermont Agency of Transportation
RECEIVED
CK'D BY M.C.L. OK'D BY S.S.S.
January 10 2012
RESUBMIT APPROVED ✓
BY J. LACROIX DATE 01-12-2012