

**ONE - GIRDER - G5B (DEV)**

1. FOR GIRDER STANDARD DETAILS SEE DWG. XI.
2. FOR CAMBER DIAGRAM SEE DWG. C2.
3. FOR FLANGE DIAGRAM SEE DWG. F2.
4. FOR GENERAL NOTES SEE SHT. GNI.

ABM INFO		SHIP	BILL OF MATERIAL		JOB NO.	DRAWING NO.	REV.		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		G5B	1		GIRDER			11918	
3	L		1	wa	PL 1/2 x 45 5/8	60 9 1/8	(M270-50HT2) (H2-3)		
2	Y		1	ta	PL 7/8 x 16	60 9 1/8	(M270-50HT2) (H2-3)		
2	Y		1	ba	PL 7/8 x 16	60 8 5/8	(M270-50HT2) (H2-3)		
5	E		4	xla	PL 3/8 x 40 5/8	1 7 1/2	(M270-50HT2) (H2-3)		
5	F		4	xlb	PL 1/2 x 16	3 1 1/2	(M270-50HT2) (H2-3)		
5	G		8	xc	PL 1/2 x 7	3 1 1/2	(M270-50HT2) (H2-3)		
5	H		4	xld	PL 5/8 x 16	1 6 1/2			
5	C		6	xik	PL 1/2 x 7	3 8	(M270-50HT2) (H2-3)		

OUT FOR APPROVAL	9/13/02								
ISSUED TO SHOP									
FIELD & OFFICE									

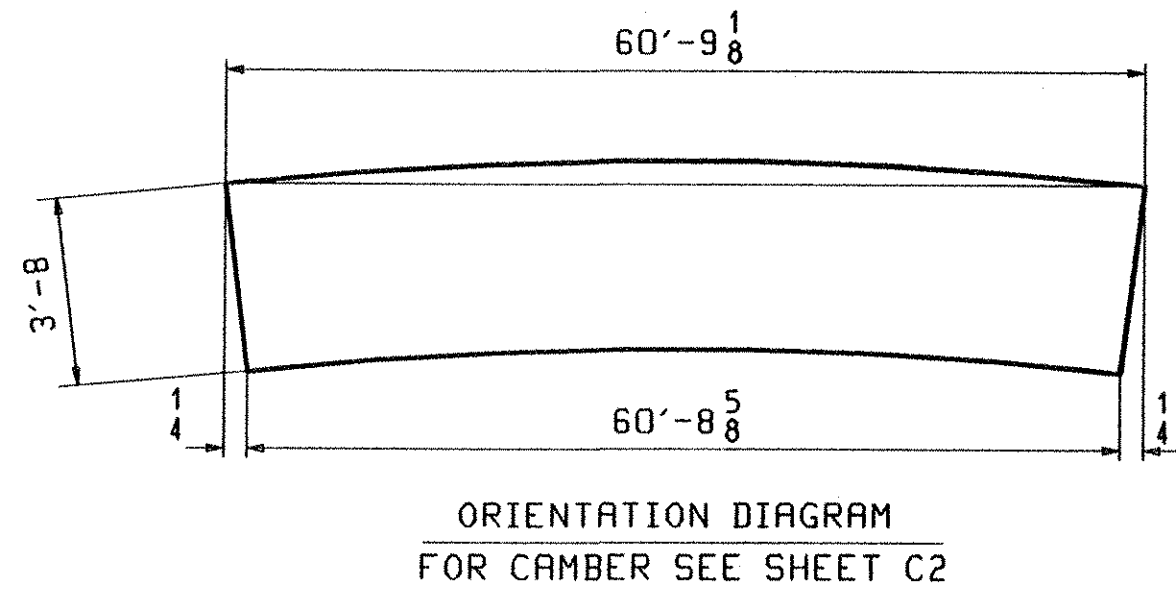
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL: M270-50W										
	ELECTRODES:										
	HOLES: 15/16"										
	SHOP BOLTS:										

**SURFACE PREP. & PAINT:**  
 -STEEL WITHIN 10'-0 ENDS OF GIRDERS SHALL BE PAINTED (SEE GNI)  
 -ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.

DESCRIPTION:	GIRDER - G5B	DRAWN BY	DATE
JOB:	VT. ROUTE 9 OVER DEERFIELD RIVER	ATD	08/30
	BRIDGE 25B	CHKD BY	
	SEARSBURG, VERMONT	DO	09/05
	CONTRACTOR: J.A. McDONALD	APPROV BY	
		SUPERVISOR	M. J. GATTI
PROJ NO.	NHF-010-1(18)	Q.A.	

CUSTOMER: VERMONT AGENCY OF TRANSPORTATION		JOB NO.	DRG. NO.
<b>CASCO BAY STEEL STRUCTURES, INC.</b>		167	11
75 SPRING HILL ROAD SACO, MAINE 04072		REV.	△
PHONE (207) 282-7360 FAX. (207) 282-1179			

RECEIVED  
 OK'D BY: *ATD* OK'D BY:  
 SEP 16 2002  
 RESUBMIT APPROVED BY: *KW* DATE: 10-3-02



ATD P1 Sep 6 2002 10:51 AM 2243/11 Rev0

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