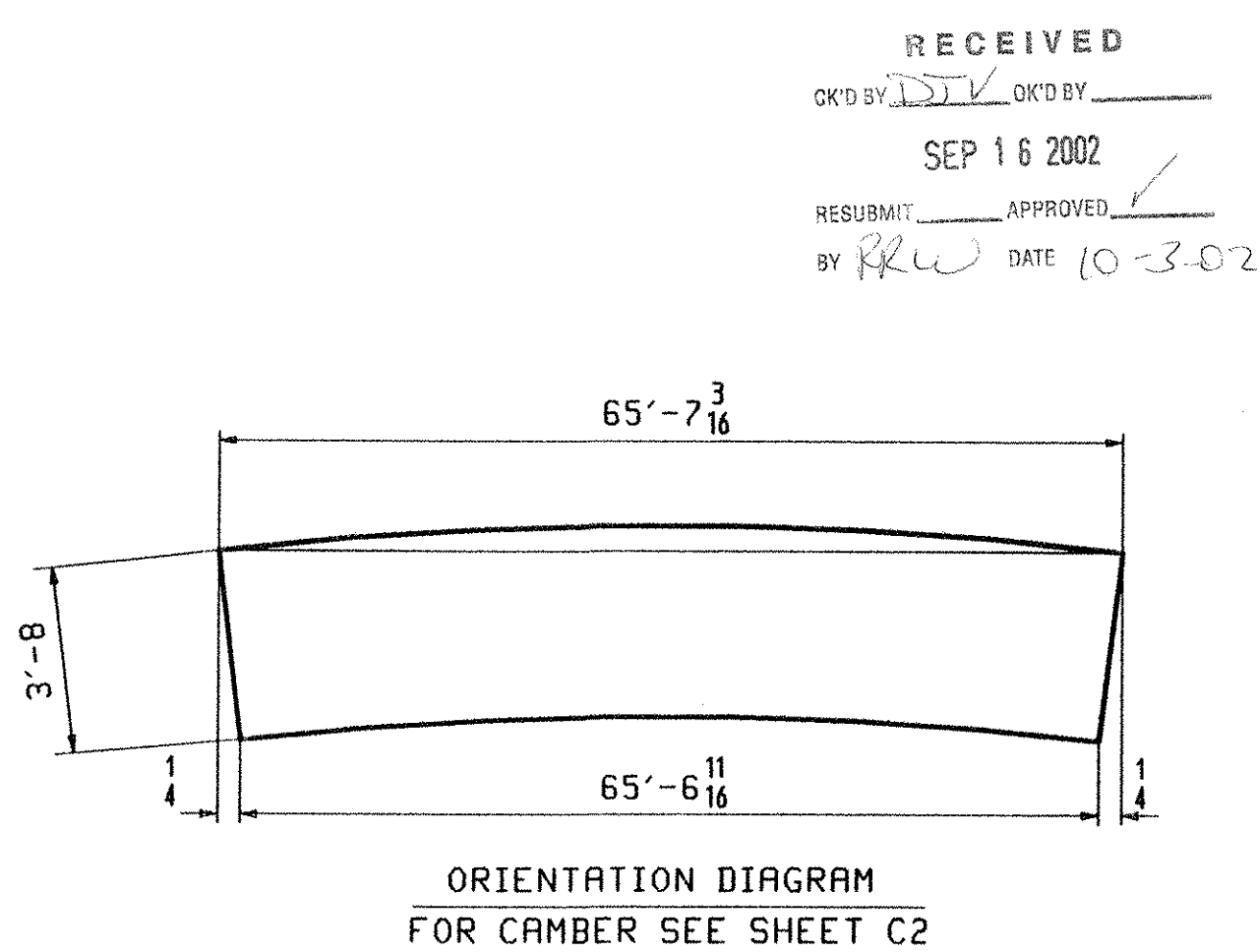


ONE - GIRDER - G4B (DEV)

1. FOR GIRDER STANDARD DETAILS SEE DWG. X1.
2. FOR CAMBER DIAGRAM SEE DWG. C2.
3. FOR FLANGE DIAGRAM SEE DWG. F2.
4. FOR GENERAL NOTES SEE SHT. GNI.

ABM INFO		SHIP		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT	INCHES	REMARKS	WT	PROCUREMENT NOTES
					G4B	1			12766	
3	C		1	wa	PL 1/2 x 4 5/8	65	7 3/16	(M270-50HT2) (H2-3)		
2	Q		1	ta	PL 7/8 x 16	65	7 3/16	(M270-50HT2) (H2-3)		
2	Q		1	ba	PL 7/8 x 16	65	6 1/16	(M270-50HT2) (H2-3)		
5	E		4	x1a	PL 3/8 x 40 5/8	1	7 1/2	(M270-50HT2) (H2-3)		
5	F		4	x1b	PL 1/2 x 16	3	1 1/2	(M270-50HT2) (H2-3)		
5	G		8	x1c	PL 1/2 x 7	3	1 1/2	(M270-50HT2) (H2-3)		
5	H		4	x1d	PL 5/8 x 16	1	6 1/2			
5	C		6	x1k	PL 1/2 x 7	3	8	(M270-50HT2) (H2-3)		



OUT FOR APPROVAL	9/13/02									
ISSUED TO SHOP										
FIELD & OFFICE										

RECEIVED
 OK'D BY: [Signature] OK'D BY: [Signature]
 SEP 16 2002
 RESUBMIT APPROVED [Signature]
 BY: PRW DATE 10-3-02

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL: M270-50W										
	ELECTRODES:										
	HOLES: 15/16" Ø										
	SHOP BOLTS:										
SURFACE PREP. & PAINT: -STEEL WITHIN 10'-0 ENDS OF GIRDERS SHALL BE PAINTED (SEE GNI) -ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.											
DESCRIPTION: GIRDER - G4B										DRAWN BY	DATE
JOB: VT. ROUTE 9 OVER DEERFIELD RIVER										ATD	08/30
BRIDGE 25B										CHKD BY	
SEARSBURG, VERMONT										DO	09/05
CONTRACTOR: J.A. McDONALD										APPROV BY	
PROJ NO. NHF-010-1(18)										SUPERVISOR	H. J. GATTI
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION										Q.A.	
CASCO BAY STEEL STRUCTURES, INC.										JOB NO.	DRG. NO.
75 SPRING HILL ROAD SACO, MAINE 04072										167	10
PHONE (207) 282-7360 FAX. (207) 282-1179										REV.	△

PTE: P:\Shop 6\101032 EDT 2002 -user\jmk\2044\10 - Rev 0

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