

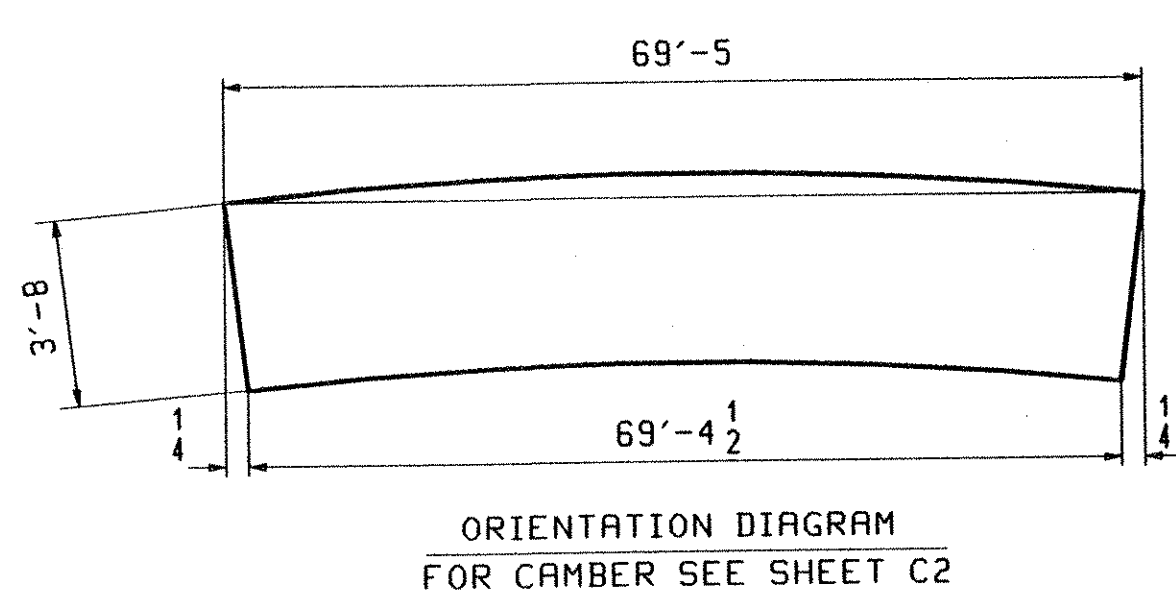
**ONE - GIRDER - G1B (DEV)**

1. FOR GIRDER STANDARD DETAILS SEE DWG. X1.
2. FOR CAMBER DIAGRAM SEE DWG. C2.
3. FOR FLANGE DIAGRAM SEE DWG. F2.
4. FOR GENERAL NOTES SEE SHT. GNI.

ABM INFO		SHIP		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES	
		GIB	1		GIRDER			13355		
3	A		1	wa	PL 1/2 x 45	69 5	(M270-50HT2) (H2-3)			
2	J		1	ta	PL 1/2 x 16	69 5	(M270-50HT2) (H2-3)			
2	J		1	ba	PL 1/2 x 16	69 4 1/2	(M270-50HT2) (H2-3)			
5	E		4	xla	PL 3/8 x 40 5/8	1 7 1/2	(M270-50HT2) (H2-3)			
5	F		4	xlb	PL 1/2 x 16	3 1 1/2	(M270-50HT2) (H2-3)			
5	G		8	xic	PL 1/2 x 7	3 1 1/2	(M270-50HT2) (H2-3)			
5	H		4	xld	PL 1/2 x 16	1 6 1/2				
5	C		4	xik	PL 1/2 x 7	3 B	(M270-50HT2) (H2-3)			
5	K		1	xlab	PL 1/2 x 2 1/2	0 11				

OUT FOR APPROVAL	7/3/02										
OUT FOR APPROVAL											
ISSUED TO SHOP											
FIELD & OFFICE											
REV.	REMARKS	DATE	DWN	CHK	APP	O.A.	NO.	DIA.	LGT	TYPE	WASHER
MATERIAL:	M270-50W	ELECTRODES:		HOLES:	15" φ	SHOP BOLTS:					
SURFACE PREP. & PAINT: -STEEL WITHIN 10'-0" ENDS OF GIRDERS SHALL BE PAINTED (SEE GNI) -ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.											
DESCRIPTION:	GIRDER - G1B								DRAWN BY	DATE	
JOB:	VT. ROUTE 9 OVER DEERFIELD RIVER BRIDGE 25B SEARSBURG, VERMONT CONTRACTOR: J.A. McDONALD								ATD	08/30	
									CHKD BY		
									DO	09/04	
									APPROV BY		
									SUPERVISOR	H. J. GATTI	
PROJ NO.	NH-010-1(18)								O.A.		
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION											
<b>CASCO BAY STEEL STRUCTURES, INC.</b>											
75 SPRING HILL ROAD	SACO, MAINE 04072								JOB NO.	DRG. NO.	
PHONE (207) 282-7360	FAX. (207) 282-1179								167	7	
									REV.	△	

RECEIVED  
 OK'D BY: *DTV* OK'D BY: \_\_\_\_\_  
 SEP 16 2002  
 RESUBMIT APPROVED: *As Noted*  
 BY: *RRW* DATE: 10-3-02



PTD P. 5/4 6/16/02 EST 2002 /www.casco.com/24377 Rev D

692-1345B-56P