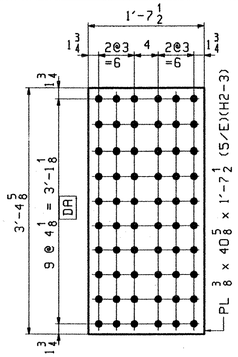
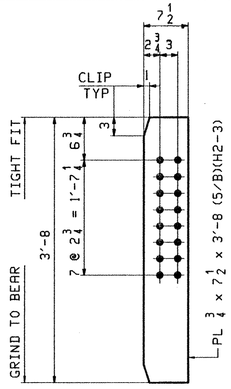


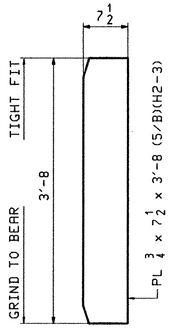
D.O.R.

24 ~ x1a



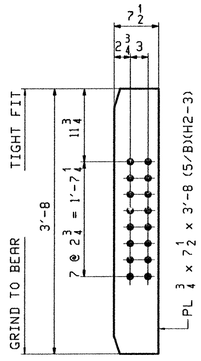
20 ~ x1f

ABUT 1 & 2



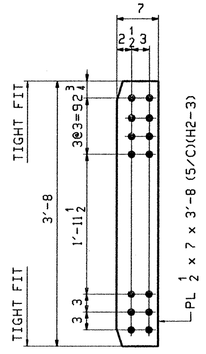
8 ~ x1g

ABUT 1 & 2
PIER 1 & 2



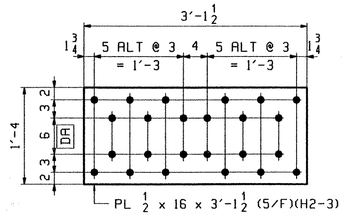
20 ~ x1h

PIER 1 & 2



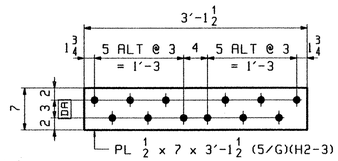
144 ~ x1k

INT



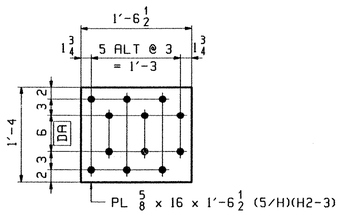
D.O.R.

24 ~ x1b



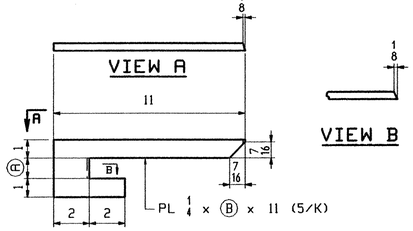
D.O.R.

48 ~ x1c



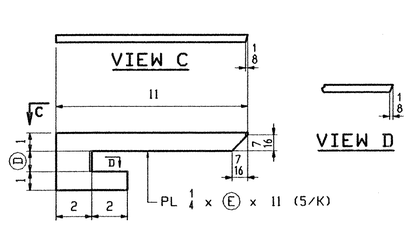
D.O.R.

24 ~ x1d



DRIP PL @ LINE 1

MARK	REQ'D	A	B
x1aa	3	1 1/2	3 1/2
x1ab	2	7/8	2 7/8



DRIP PL @ LINE 6

MARK	REQ'D	D	E
x1ac	3	1 1/2	3 1/2
x1ad	2	7/8	2 7/8

RECEIVED
OK'D BY RTV OK'D BY
SEP 16 2002
RESUBMIT APPROVED
BY RKW DATE 10-3-02

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	9/3/02									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

MATERIAL:	ELECTRODES:	HOLES:	SHOP BOLTS:
M270-50W		15/16"ø (UN)	

SURFACE PREP. & PAINT:
-STEEL WITHIN 10'-0 ENDS OF GIRDERS SHALL BE PAINTED (SEE GN1)
-ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.

DESCRIPTION:	GIRDER STANDARDS	DRAWN BY	DATE
JOB:	VT. ROUTE 9 OVER DEERFIELD RIVER BRIDGE 25B SEARSBURG, VERMONT CONTRACTOR: J.A. McDONALD	ATD	08/28
		CHKD BY	
		DO	09/04
		APPROV BY	
		SUPERVISOR	W. J. GATTI
PROJ NO.	NHF-010-1(18)	Q.A.	
CUSTOMER:	VERMONT AGENCY OF TRANSPORTATION		

TENSOR 2243

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO.	DRG. NO.
167	X1
	REV. △

685-BR25B-X1

Fri Sep 6 15:04:38 EDT 2002 /users/jobs/2243/x1.dwg