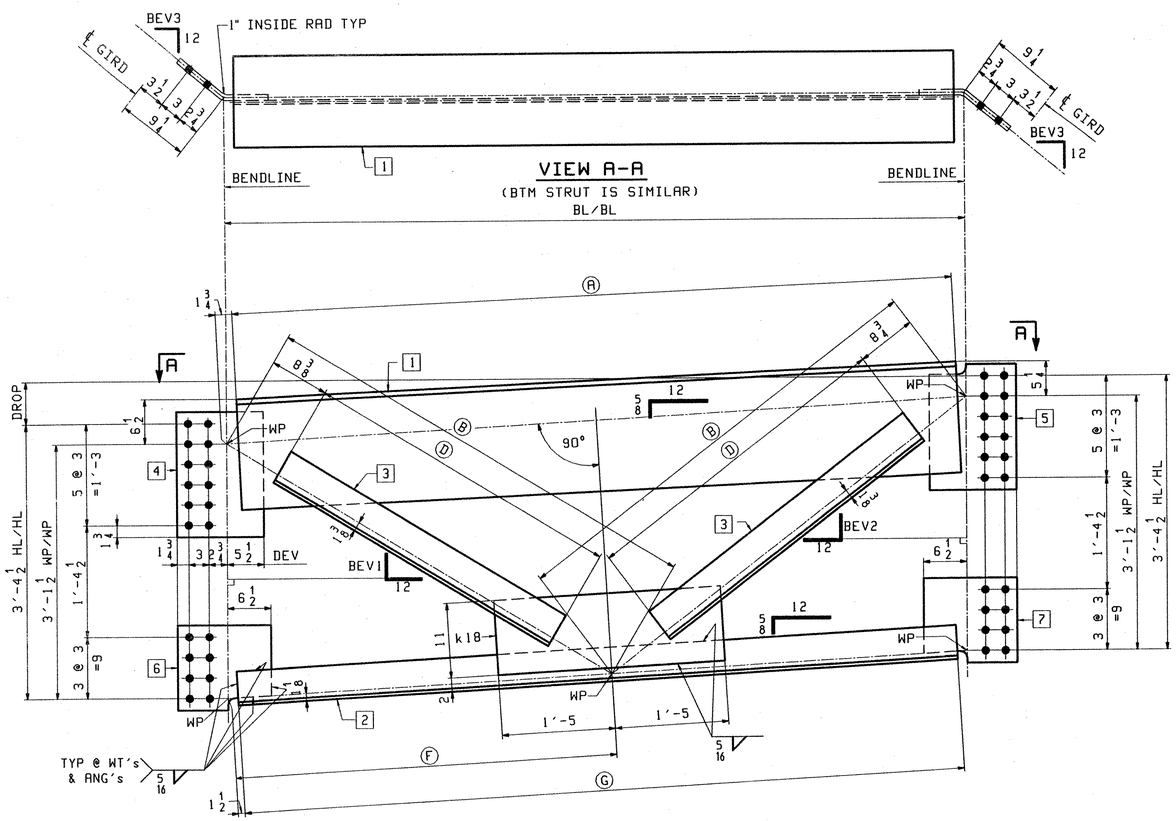
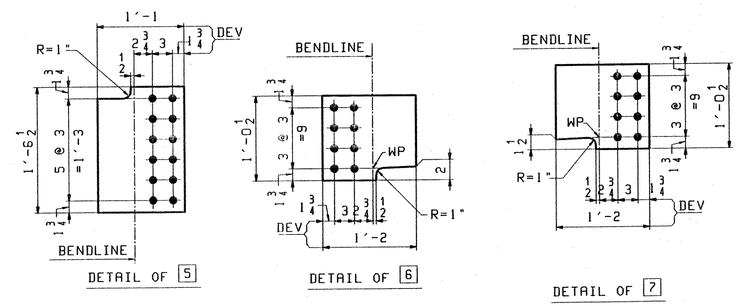


ABM INFO PAGE	ABM INFO LINE	SHIP MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES
		19CF3	1		CROSSFRAME				1067	
8	C		1	aa19	WT 16.5x59	9	7 3/4	(M270-50WT2) (H2-3)		
8	E		1	ab19	WT 5x19.5	9	8 1/4	(M270-50WT2) (H2-3)		
8	F		2	ac19	L 5x5x1/2	4	3 1/4	(M270-50WT2) (H2-3)		
8	J		1	ad19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	J		1	af19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	K		1	ag19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	K		1	ah19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	H		1	k18	PL 1/2x11	2	10	(M270-50WT2) (H2-3)		
		19CF4	1		CROSSFRAME				1062	
8	C		1	am19	WT 16.5x59	9	7 1/4	(M270-50WT2) (H2-3)		
8	E		1	an19	WT 5x19.5	9	7 3/4	(M270-50WT2) (H2-3)		
8	F		2	ap19	L 5x5x1/2	4	2 3/4	(M270-50WT2) (H2-3)		
8	J		1	as19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	J		1	at19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	K		1	av19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	K		1	aw19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	H		1	k18	PL 1/2x11	2	10	(M270-50WT2) (H2-3)		

ABM INFO PAGE	ABM INFO LINE	SHIP MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES
		19CF1	1		CROSSFRAME				1076	
8	C		1	a19	WT 16.5x59	9	9	(M270-50WT2) (H2-3)		
8	E		1	b19	WT 5x19.5	9	9 1/2	(M270-50WT2) (H2-3)		
8	F		2	c19	L 5x5x1/2	4	3 1/2	(M270-50WT2) (H2-3)		
8	J		1	d19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	J		1	f19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	K		1	g19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	K		1	h19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	H		1	k18	PL 1/2x11	2	10	(M270-50WT2) (H2-3)		
		19CF2	1		CROSSFRAME				1074	
8	C		1	m19	WT 16.5x59	9	8 1/2	(M270-50WT2) (H2-3)		
8	E		1	n19	WT 5x19.5	9	9	(M270-50WT2) (H2-3)		
8	F		2	p19	L 5x5x1/2	4	4	(M270-50WT2) (H2-3)		
8	J		1	s19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	J		1	t19	PL 1/2x18 1/2	1	1	(M270-50WT2) (H2-3)BENT		
8	K		1	v19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	K		1	w19	PL 1/2x12 1/2	1	2	(M270-50WT2) (H2-3)BENT		
8	H		1	k18	PL 1/2x11	2	10	(M270-50WT2) (H2-3)		



RECEIVED
CK'D BY DV OK'D BY
AUG 26 2002
RESUBMIT APPROVED
BY RCW DATE 9-17-02

ABUTMENT CROSSFRAME TYPE C1

(ALL PAINTED)

MARK	REQ'd	DROP	BL/BL	Ⓐ	Ⓑ	Ⓓ	Ⓕ	Ⓖ	BEV1	BEV2	BEV3	1	2	3	4	5	6	7
19CF1	1	6 3/16	10'-0 7/16	9'-9	5'-11	4'-3 1/2	5'-2 1/4	9'-9 1/2	6 5/8	8 3/8	10	a19	b19	c19	d19	f19	g19	h19
19CF2	1	6 1/4	9'-11 13/16	9'-8 1/2	5'-10 11/16	4'-4	5'-1 15/16	9'-9	6 5/8	8 3/8	9 7/8	m19	n19	p19	s19	t19	v19	w19
19CF3	1	6 1/4	9'-11 1/4	9'-7 3/4	5'-10 7/16	4'-3 1/4	5'-1 11/16	9'-8 1/4	6 11/16	8 7/16	9 3/4	aa19	ab19	ac19	ad19	af19	ag19	ah19
19CF4	1	6 5/16	9'-10 11/16	9'-7 1/4	5'-10 1/4	4'-2 3/4	5'-1 7/16	9'-7 3/4	6 11/16	8 1/2	9 5/8	am19	an19	ap19	as19	at19	av19	aw19

FOR GENERAL NOTES SEE GN1.

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	8-23-02									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

MATERIAL: M270-50W
ELECTRODES:
HOLES: 1 1/16"Ø (OVS)
SHOP BOLTS:

SURFACE PREP. & PAINT:
-STEEL WITHIN 10'-0 ENDS OF GIRDERS SHALL BE PAINTED (SEE GN1)
-ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.

DESCRIPTION: ABUTMENT CROSSFRAMES
JOB: VT RTE 9 OVER THE DEERFIELD RIVER
BRIDGE NO. 25
SEARSBURG, VERMONT
CONTRACTOR: J.A. McDONALD
PROJ NO. PROJ. NHF 010-1(18)
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION

	DRAWN BY	DATE
	VWJ	08/09
	CHKD BY	
	DO	08/14
	APPROV BY	
	SUPERVISOR	W. J. GAITI
	Q.A.	

TENSOR 2241
CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO. 165 DRG. NO. 19 REV.

632-BR25-SS19