



**INTERMEDIATE CROSSFRAME TYPE C3**

LOOKING BACK-STATION

MARK	REQ'D	DROP	(A)	(B)	BEV1	BEV2	BEV3	PAINT
17CF1	1	6 <sup>13</sup> / <sub>16</sub>	4'-2 <sup>3</sup> / <sub>4</sub>	5'-0 <sup>5</sup> / <sub>8</sub>	7 <sup>7</sup> / <sub>8</sub>	7 <sup>15</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>8</sub>	NO
17CF2	1	7	4'-2 <sup>13</sup> / <sub>16</sub>	5'-0 <sup>5</sup> / <sub>8</sub>	7 <sup>7</sup> / <sub>8</sub>	7 <sup>7</sup> / <sub>8</sub>	10 <sup>11</sup> / <sub>16</sub>	NO
17CF3	1	7 <sup>13</sup> / <sub>16</sub>	4'-3 <sup>3</sup> / <sub>16</sub>	5'-0 <sup>11</sup> / <sub>16</sub>	1	7 <sup>3</sup> / <sub>4</sub>	10 <sup>13</sup> / <sub>16</sub>	NO
17CF4	1	8 <sup>1</sup> / <sub>8</sub>	4'-3 <sup>1</sup> / <sub>4</sub>	5'-0 <sup>11</sup> / <sub>16</sub>	1	7 <sup>11</sup> / <sub>16</sub>	10 <sup>7</sup> / <sub>8</sub>	NO

ABH INFO		SHIP	BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
		17CF1	1		CROSSFRAME				570
B	N	2	a17	WT	5x19.5	7 6 <sup>1</sup> / <sub>4</sub>	(M270-50HT2) (H2-3)		
B	P	2	b17	L	5x5x <sup>1</sup> / <sub>2</sub>	3 10 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	c16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	d16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	f16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	g16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	Q	1	h16	PL	2x12	2 2	(M270-50HT2) (H2-3)		
		17CF2	1		CROSSFRAME				570
B	N	2	a17	WT	5x19.5	7 6 <sup>1</sup> / <sub>4</sub>	(M270-50HT2) (H2-3)		
B	P	2	b17	L	5x5x <sup>1</sup> / <sub>2</sub>	3 10 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	c16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	d16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	f16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	g16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	Q	1	h16	PL	2x12	2 2	(M270-50HT2) (H2-3)		
		17CF3	1		CROSSFRAME				570
B	N	2	a17	WT	5x19.5	7 6 <sup>1</sup> / <sub>4</sub>	(M270-50HT2) (H2-3)		
B	P	2	b17	L	5x5x <sup>1</sup> / <sub>2</sub>	3 10 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	c16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	d16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	f16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	g16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	Q	1	h16	PL	2x12	2 2	(M270-50HT2) (H2-3)		
		17CF4	1		CROSSFRAME				570
B	N	2	a17	WT	5x19.5	7 6 <sup>1</sup> / <sub>4</sub>	(M270-50HT2) (H2-3)		
B	P	2	b17	L	5x5x <sup>1</sup> / <sub>2</sub>	3 10 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	c16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	R	1	d16	PL	2x12 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	f16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	S	1	g16	PL	2x15 <sup>1</sup> / <sub>2</sub>	1 1 <sup>1</sup> / <sub>2</sub>	(M270-50HT2) (H2-3)		
B	Q	1	h16	PL	2x12	2 2	(M270-50HT2) (H2-3)		

RECEIVED  
 CK'D BY: DY OK'D BY: \_\_\_\_\_  
 AUG 26 2002  
 RESUBMIT APPROVED:   
 BY: RAW DATE: 8-17-02

OUT FOR APPROVAL	8/23/02								
OUT FOR APPROVAL									
ISSUED TO SHOP									
FIELD & OFFICE									

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL: M270-50W										
	ELECTRODES:										
	HOLES:										
	SHOP BOLTS:										

SURFACE PREP. & PAINT:  
 -STEEL WITHIN 10'-0" ENDS OF GIRDERS SHALL BE PAINTED (SEE GNI)  
 -ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.

DESCRIPTION:	CROSSFRAMES	DRAWN BY	DATE
JOB:	VT RTE 9 OVER THE DEERFIELD RIVER	VWJ	08/06
	BRIDGE NO. 25	CHKD BY	
	SEARSBURG, VERMONT	DO	08/12
	CONTRACTOR: J.A. McDONALD	APPROV BY	
		SUPERVISOR	H. J. GHTT
PROJ NO.	PROJ. NHF 010-1(18)	Q.A.	
CUSTOMER:	VERMONT AGENCY OF TRANSPORTATION		
<b>CASCO BAY STEEL STRUCTURES, INC.</b>		JOB NO.	DRG. NO.
75 SPRING HILL ROAD SACO, MAINE 04072		165	17
PHONE (207) 282-7360 FAX. (207) 282-1179		REV.	△

FOR GENERAL NOTES SEE GNI.

630-BR25-5517