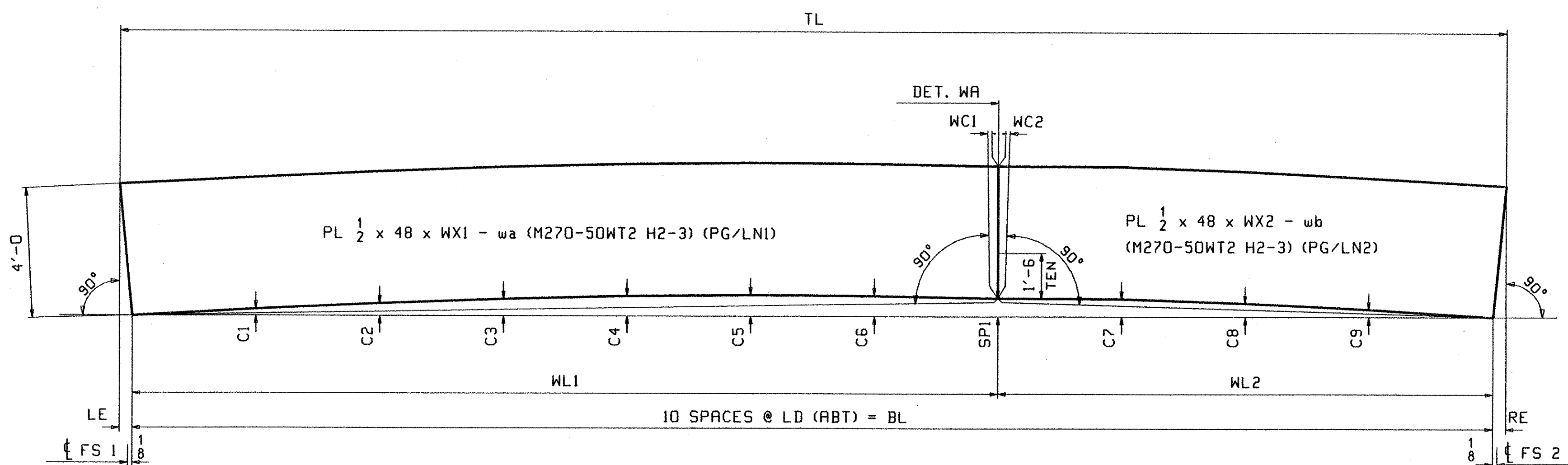


WEB CUTTING DIAGRAM FOR G1B THRU G3B

MARK	TL	BL	LE	RE	WX1	LD	C1	C2	C3	C4	C5	C6	C7	C8	C9	PG/LINE
G1B	78'-6 1/4	78'-5 3/8	7/16	7/16	78'-6 1/4	7'-10 1/8	7/8	1 9/16	2 1/16	2 5/16	2 3/8	2 1/4	1 15/16	1 7/16	3/4	5/A
G2B	81'-6 1/16	81'-5 5/16	3/8	3/8	81'-6 1/16	8'-1 3/4	3/4	1 3/8	1 7/8	2 3/16	2 5/16	2 3/16	1 7/8	1 7/16	3/4	4/Y
G3B	71'-1 3/8	71'-0 5/8	3/8	3/8	71'-1 3/8	7'-1 1/4	5/8	1 1/8	1 1/2	1 1/4	1 13/16	1 3/4	1 1/2	1 1/8	5/8	5/N



WEB CUTTING DIAGRAM FOR G4B & G5B

MARK	TL	BL	LE	RE	WL1	WL2	WX1	WX2	SP1	WC1	WC2	LD	C1	C2	C3	C4	C5	C6	C7	C8	C9	PG/LN1	PG/LN2
G4B	84'-8 3/16	84'-7 3/8	3/8	7/16	56'-11 7/8	27'-7 1/2	57'-0 1/4	27'-7 15/16	2 3/16	1 1/8	5/16	8'-5 1/2	3/4	1 1/2	2	2 3/8	2 9/16	2 1/16	2 1/8	1 5/8	7/8	6/A	6/G
G5B	86'-8 7/16	86'-7 9/16	7/16	7/16	56'-11 7/8	29'-7 11/16	57'-0 5/16	29'-8 1/8	2 1/2	3/16	5/16	8'-8	1 5/16	1 3/4	2 3/8	2 3/4	2 7/8	2 11/16	2 5/16	1 11/16	1 5/16	5/S	6/E

NOTES:

- FOR GENERAL NOTES AND WELD DETAIL WA SEE SHT. GNI.
- H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TEST AT H FREQ. FOR ZONE 2 OF 15lbs @ 40 °F

OUT FOR APPROVAL	8-23-02																						
ISSUED TO SHOP																							
FIELD & OFFICE																							

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL:										
	ELECTRODES:										
	HOLES:										
	SHOP BOLTS:										

SURFACE PREP. & PAINT:
 -STEEL WITHIN 10'-0 ENDS OF GIRDERS SHALL BE PAINTED (SEE GNI)
 -ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.

RECEIVED
 OK'D BY: [Signature]
 AUG 26 2002
 APPROVED [Signature]
 BY: RRW DATE 9-17-02

DESCRIPTION:	CAMBER DIAGRAM "B" GIRDERS	DRAWN BY	ATD	DATE	07/31
JOB:	VT RTE 9 OVER THE DEERFIELD RIVER	CHKD BY			
	BRIDGE NO. 25	DO			08/09
	SEARSBURG, VERMONT	APPROV BY			
	CONTRACTOR: J.A. McDONALD	SUPERVISOR			H. J. GATTI
PROJ NO.	PROJ. NHF 01Q-1(18)	Q.A.			
CUSTOMER:	VERMONT AGENCY OF TRANSPORTATION				
CASCO BAY STEEL STRUCTURES, INC.		JOB NO.	165	DRG. NO.	C2
75 SPRING HILL ROAD	SACO, MAINE 04072	PHONE	(207) 282-7360	FAX	(207) 282-1179
		REV.			△