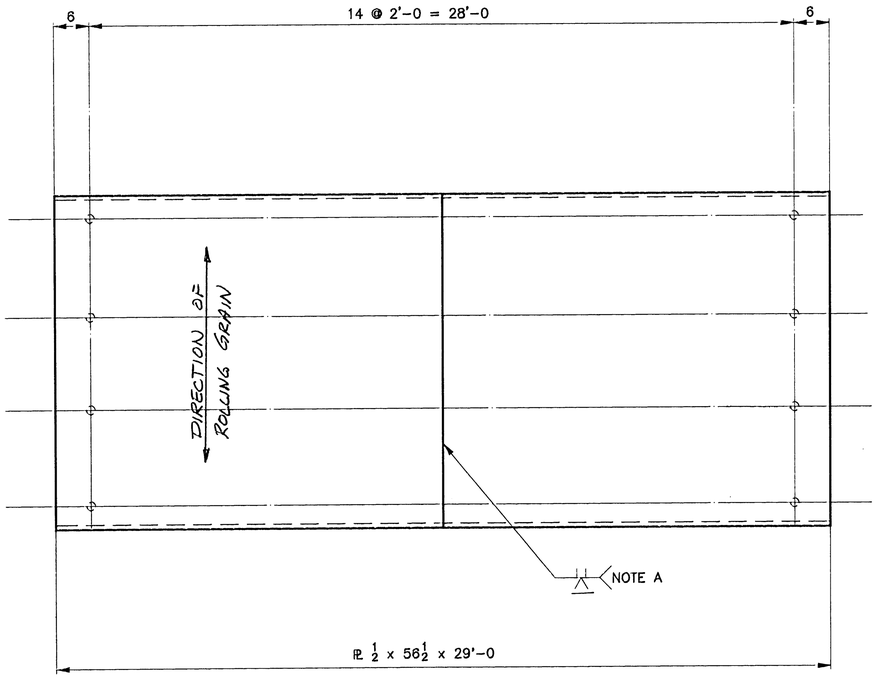

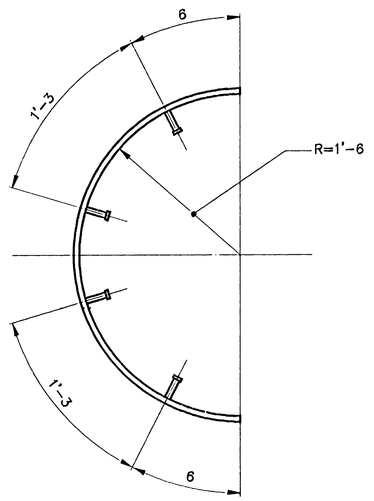

ONE ~ PIER NOSING ~ M1

PIERNO

SHIP MARK	NO.	MARK	SHAPE	LENGTH			ITEM NO.	WT.	REMARKS
M1	ONE		PL ½ x 56½	29	0	5-1/17	2/15	2788	
	60		S. STUDS ⅞ϕ	0	7		5/2	69	A108
								2857 #	

LOT-1
L-1-M -

1- SHOP OFFICE
1- PROD. FILE
1- PROD. CK.
1- YARD
2- FAB.
1- MECH. SHOP

NOTE A

SHOP SPLICE AS REQUIRED.

16

STEEL: ASTM [ ] A36 [ ] A572 GR. [ ] [X] A709 GR. 50W [ ] Unless Noted [ ]
WELDING ELECTRODE: [ ] E70 [X] See Welding Proc. [ ] None [ ]
HOLES: [ ] 13/16 [ ] 15/16 [ ] 1-1/16 [ ] Unless Noted [ ] As Noted [X] None
PAINT: [X] None [ ] Shop Coat [ ] Galv. After Fab. [ ] Unless Noted
SPECIAL PAINT: NONE
SPECIAL CLEANING: [X] Blast Clean SSPC SP10 [ ] None

ITEM NO. 506.55 | BRIDGE NO. 44 | PROJ. NO. BRS-RS 0113 (8)

TITLE: PIER NOSING

APPROVED:

PRINT	DIST.	
5	10-14-96	APPR.
ORIG	12-3-96	FAB.
5	11-18-96	APP
ORIG	1-3-97	VAT
CHECKED	10/96	JH
DRAWN	9/96	CSD

National Eastern Corporation
Plainville, Connecticut

JOB: U.S. ROUTE 5 OVER BLACK RIVER
SPRINGFIELD, VERMONT

CUSTOMER: WINTERSETT, INC.

DESIGNER: VERMONT AGENCY OF TRANSPORTATION

WORK ORDER NO.	DRAWING NO.	REV.
15713	91-1	