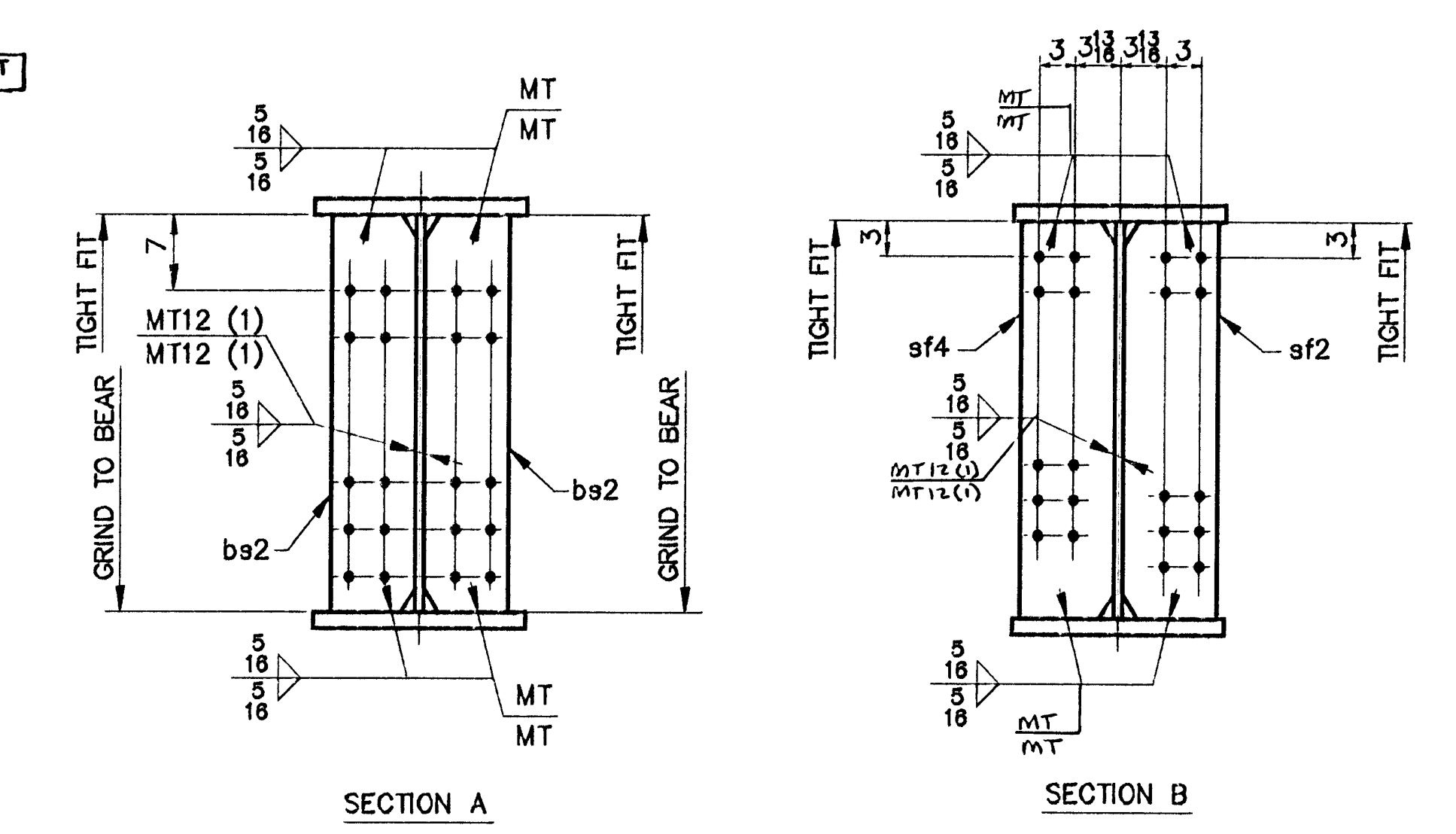


SHIP MARK		BILL OF MATERIAL				WORK ORDER NO.	DRAWING NO.	REV.
NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	15713	10-23	
G3C ONE GIRDER								
1	wp1	R 5/8 x 60	103 10 1/8	1	3	13247		(CVN)
1	tf1	R 1 1/8 x 18	103 8 1/8	1	9	7149		(CVN)
1	bf1	R 1 1/8 x 18	103 10 3/8	1	5	7158		(CVN)
2	bs2	R 7/8 x 8 1/2	5 0	2	1	253		F2E
4	sf2	R 1/2 x 8	5 0	2	2	272		F1E
4	sf4	R 1/2 x 8	5 0	2	2	272		F1E
						28251		*



- NOTES**
- FOR CAMBER DIAGRAM SEE DRAWING 10-6.
 - FOR GIRDER STANDARD DETAILS SEE DRAWING 10-3.
 - (CVN) DENOTES CHARPY TEST REQUIRED.

STEEL: ASTM A36 A572 GR A709 GR 50W Unless Noted

WELDING ELECTRODE: E70 Sea Welding Proc. None

HOLES: 13/16 15/16 1-1/16 Unless Noted As Noted None

PAINT: None Shop Coat Galv. After Fab. Unless Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean SSPC SP10 None

ITEM NO. 506.55 BRIDGE NO. 44 PROJ. NO. BRS-RS 0113 (8)

TITLE: GIRDER ~ G3C

APPROVED: _____

PRINT DIST. _____

ORIG 12-3-96 FAB. _____

5 11-18-96 APPL _____

DR 16 4-3-97 VAT _____

JOB: U.S. ROUTE 5 OVER BLACK RIVER
SPRINGFIELD, VERMONT

CUSTOMER: WINTERSETT, INC.

DESIGNER: VERMONT AGENCY OF TRANSPORTATION

WORK ORDER NO. 15713 DRAWING NO. 10-23 REV. _____

CHECKED 9/96 CSD
DRAWN 9/96 CSD

ONE ~ GIRDER ~ G3C
GIRDER