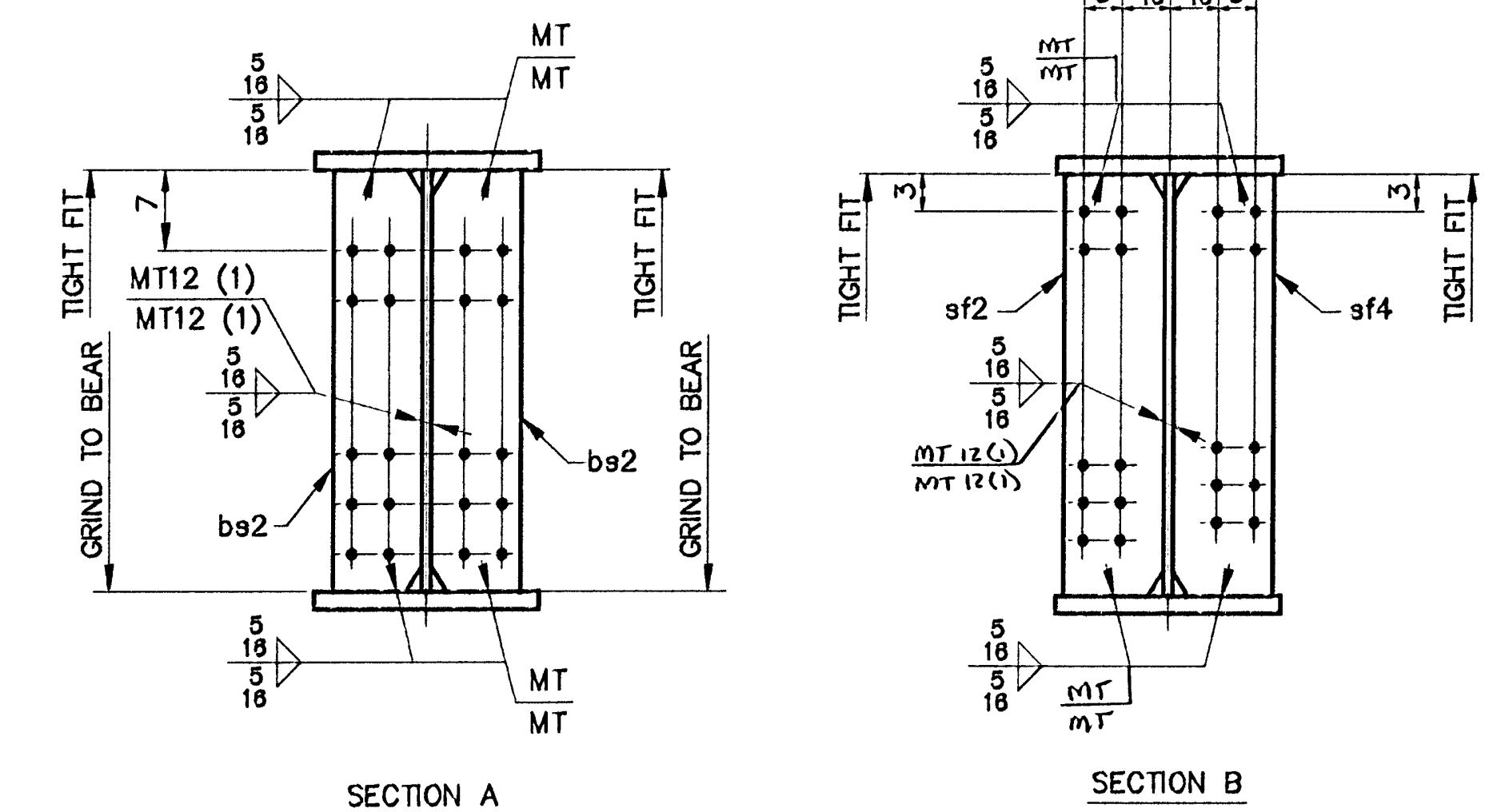


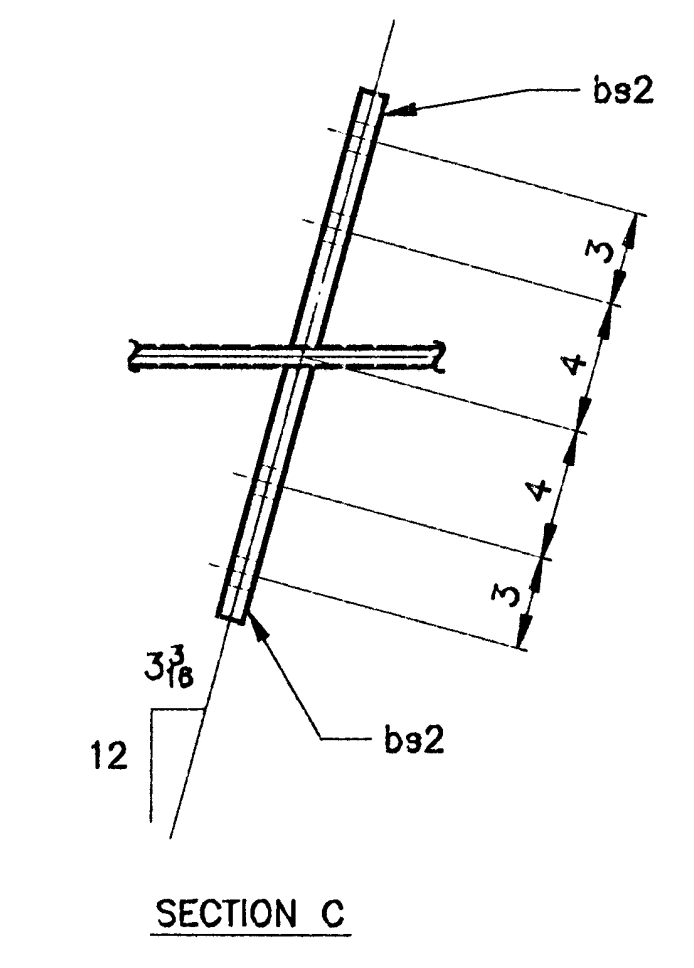
SHIP MARK		BILL OF MATERIAL			WORK ORDER NO.	DRAWING NO.	REV.
					15713	10-19	
NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS	
G6B	ONE	GIRDER					
Lot-2	1	wp1	R 5/8 x 60	78	0 5/16	1 49956	(CVN)
Lot-D	1	tf1	R 1/2 x 18	24	1 1/8	1 1718	(CVN)
	1	tf2	R 2 1/8 x 18	28	0	1 73644	(CVN)
	1	tf3	R 1 1/8 x 18	25	1 3/8	1 1729	(CVN)
Lot-F	1	bf1	R 1 1/8 x 18	25	1 3/8	1 1729	(CVN)
	1	bf2	R 2 1/8 x 18	28	0	1 73644	(CVN)
	1	bf3	R 1 1/8 x 18	24	1 1/8	1 1718	(CVN)
Lot-S	2	bs2	R 7/8 x 8 1/2	5	0	2 1 253	F2E
Lot-G	4	sf2	R 1/2 x 8	5	0	2 2 272	F1E
	4	sf4	R 1/2 x 8	5	0	2 2 272	F1E
Lot-L	4	fs1	R 5/8 x 18	1	10	1 10 281	(CVN)
	8	fs2	R 5/8 x 7	1	10	1 11 218	(CVN)
Lot-C	4	ws1	R 5/8 x 54	1	1	1 12 459	(CVN)
					25293 #		

NOTES

- FOR CAMBER DIAGRAM SEE DRAWING 10-5.
- FOR GIRDER STANDARD DETAILS SEE DRAWINGS 10-3.
- (CVN) DENOTES CHARPY TEST REQUIRED.



ONE ~ GIRDER ~ G6B
GIRDER



STEEL: ASTM A36 A572 GR A709 GR 50W Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

HOLES: 13/16 15/16 1-1/16 Unless Noted As Noted None

PAINT: None Shop Coat Galv. After Fab. Unless Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean SSPC SP10 None

ITEM NO. 506.55 BR. NO. 44 PROJ. NO. BRS-RS 0113 (8)

TITLE: GIRDER ~ G6B

APPROVED: _____

PRINT DIST. _____

ORIG 12-3-90 APPR. _____

5 11-18-96 APPR. _____

0216 4-3-97 VAT

NE National Eastern Corporation
Plainville, Connecticut

JOB: U.S. ROUTE 5 OVER BLACK RIVER
SPRINGFIELD, VERMONT

CUSTOMER: WINTERSETT, INC.

DESIGNER: VERMONT AGENCY OF TRANSPORTATION

WORK ORDER NO. 15713 DRAWING NO. 10-19 REV.

CHECKED 9/96 (CS) DRAWN 9/96 CSD