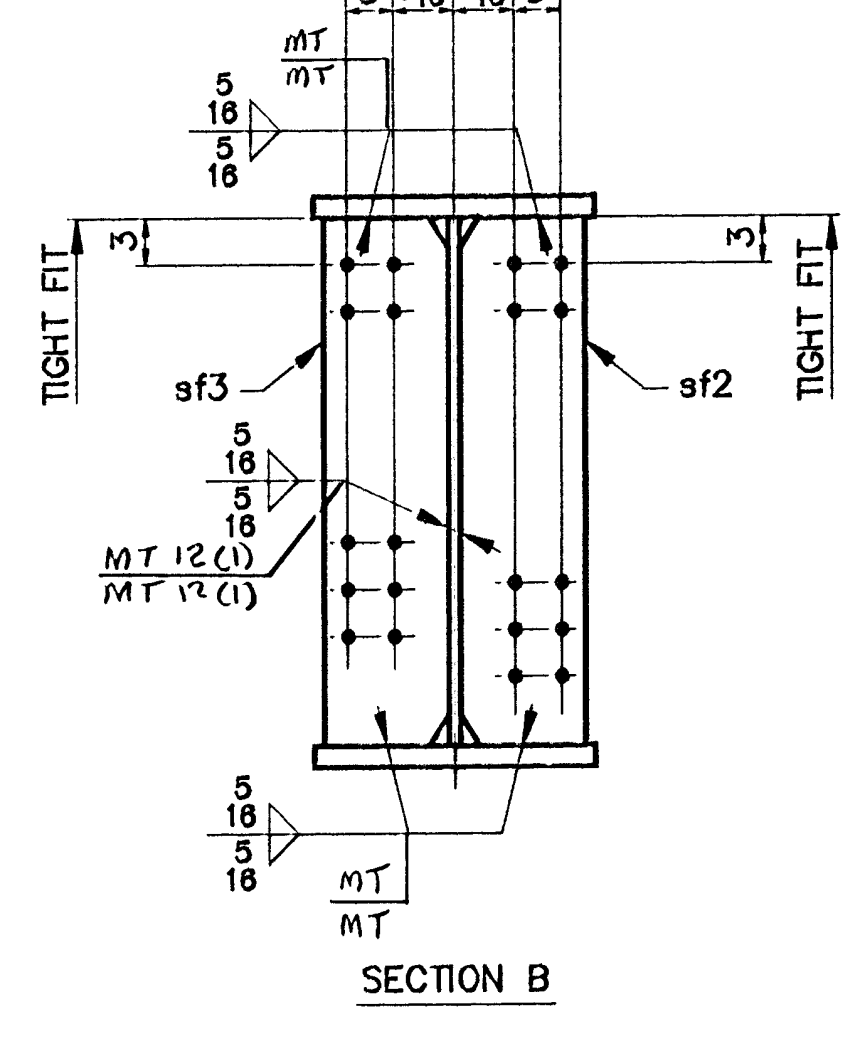
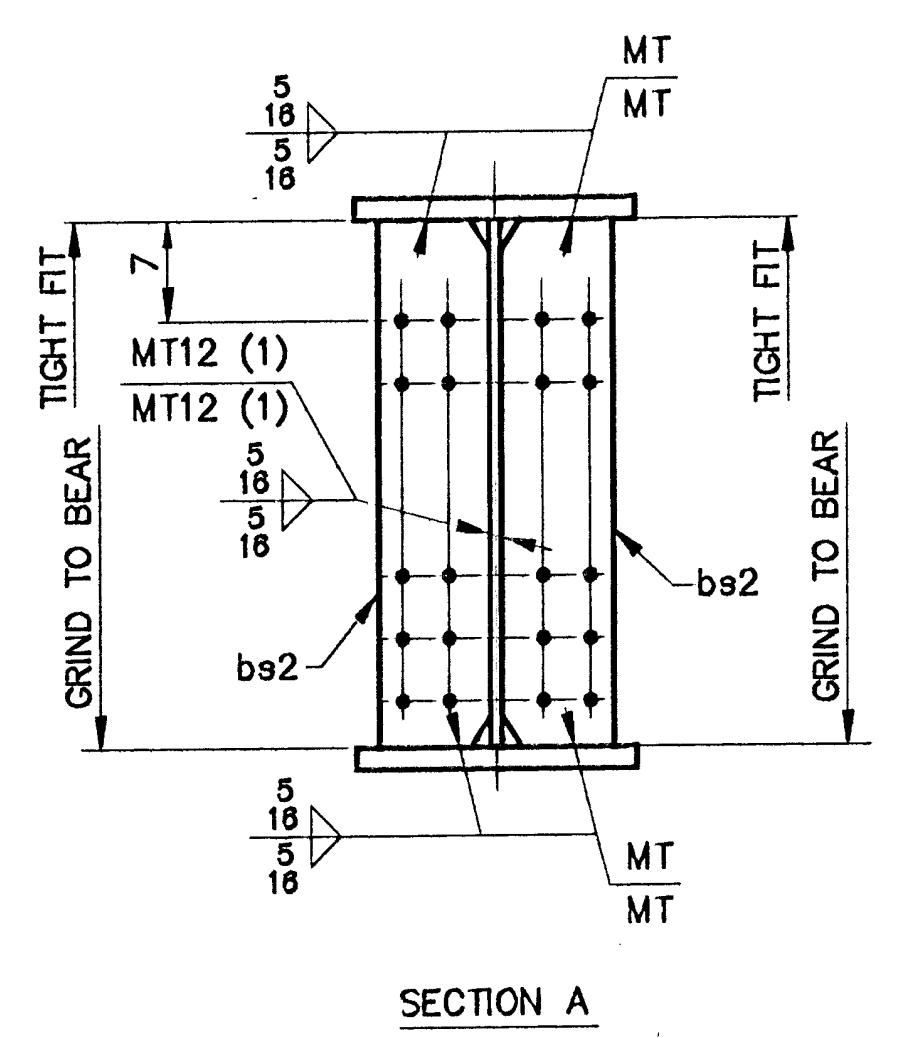


SHIP MARK		BILL OF MATERIAL			WORK ORDER NO.	DRAWING NO.	REV.	
		NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS
G2B	ONE			GIRDER				
607-2	1	wp1	R 5/8 x 60	78	0 <sup>5</sup> / <sub>16</sub>	1	49956	(CVN)
607-2	1	tf1	R 1 1/8 x 18	24	11 <sup>1</sup> / <sub>8</sub>	1	61718	(CVN)
	1	tf2	R 2 3/8 x 18	28	0	1	73644	(CVN)
	1	tf3	R 1 1/8 x 18	25	11 <sup>3</sup> / <sub>16</sub>	1	81729	(CVN)
607-2	1	bf1	R 1 1/8 x 18	25	11 <sup>3</sup> / <sub>16</sub>	1	81729	(CVN)
	1	bf2	R 2 3/8 x 18	28	0	1	73644	(CVN)
	1	bf3	R 1 1/8 x 18	24	11 <sup>1</sup> / <sub>8</sub>	1	61718	(CVN)
607-2	2	bs2	R 7/8 x 8 1/2	5	0	2	1253	F2E
607-2	4	sf3	R 1/2 x 8	5	0	2	272	F1E
	4	sf2	R 1/2 x 8	5	0	2	272	F1E
607-2	4	fs1	R 5/8 x 18	1	10	1	10281	(CVN)
	8	fs2	R 5/8 x 7	1	10	1	11218	(CVN)
607-2	4	ws1	R 5/8 x 54	1	1	1	12459	(CVN)
							25893	#

**NOTES**

- FOR CAMBER DIAGRAM SEE DRAWING 10-5.
- FOR GIRDER STANDARD DETAILS SEE DRAWINGS 10-3.
- (CVN) DENOTES CHARPY TEST REQUIRED.

STEEL: ASTM	<input type="checkbox"/> A36	<input type="checkbox"/> A572 GR.	<input checked="" type="checkbox"/> A709 GR. 50W	Unless Noted	
WELDING ELECTRODE:	<input type="checkbox"/> E70	<input checked="" type="checkbox"/> See Welding Proc.			
HOLES:	<input type="checkbox"/> 13/16	<input checked="" type="checkbox"/> 15/16	<input type="checkbox"/> 1-1/16	Unless Noted	
PAIN:	<input checked="" type="checkbox"/> None	<input type="checkbox"/> Shop Coat	<input type="checkbox"/> Galv. After Fab.	Unless Noted	
SPECIAL PAINT:	NONE				
SPECIAL CLEANING:	<input checked="" type="checkbox"/> Blast Clean SSPC SP10			<input type="checkbox"/> None	
ITEM NO.	506.55	BR. NO.	44	PROJ. NO.	BRS-RS 0113 (8)
TITLE: GIRDER ~ G2B					
APPROVED:	PRINT DIST.				
5	10-12-96	APPR.			
ORIG	12-3-96	FAB.			
5	11-18-96	APP			
ORIG	1-3-97	VAT			
<b>National Eastern Corporation</b> Plainville, Connecticut					
JOB: U.S. ROUTE 5 OVER BLACK RIVER SPRINGFIELD, VERMONT					
CUSTOMER: WINTERSETT, INC.					
DESIGNER: VERMONT AGENCY OF TRANSPORTATION					
WORK ORDER NO.		DRAWING NO.		REV.	
15713		10-15			
CHECKED	10/96	CSD			
DRAWN	9/96	CSD			



ONE ~ GIRDER ~ G2B  
GIRDER

