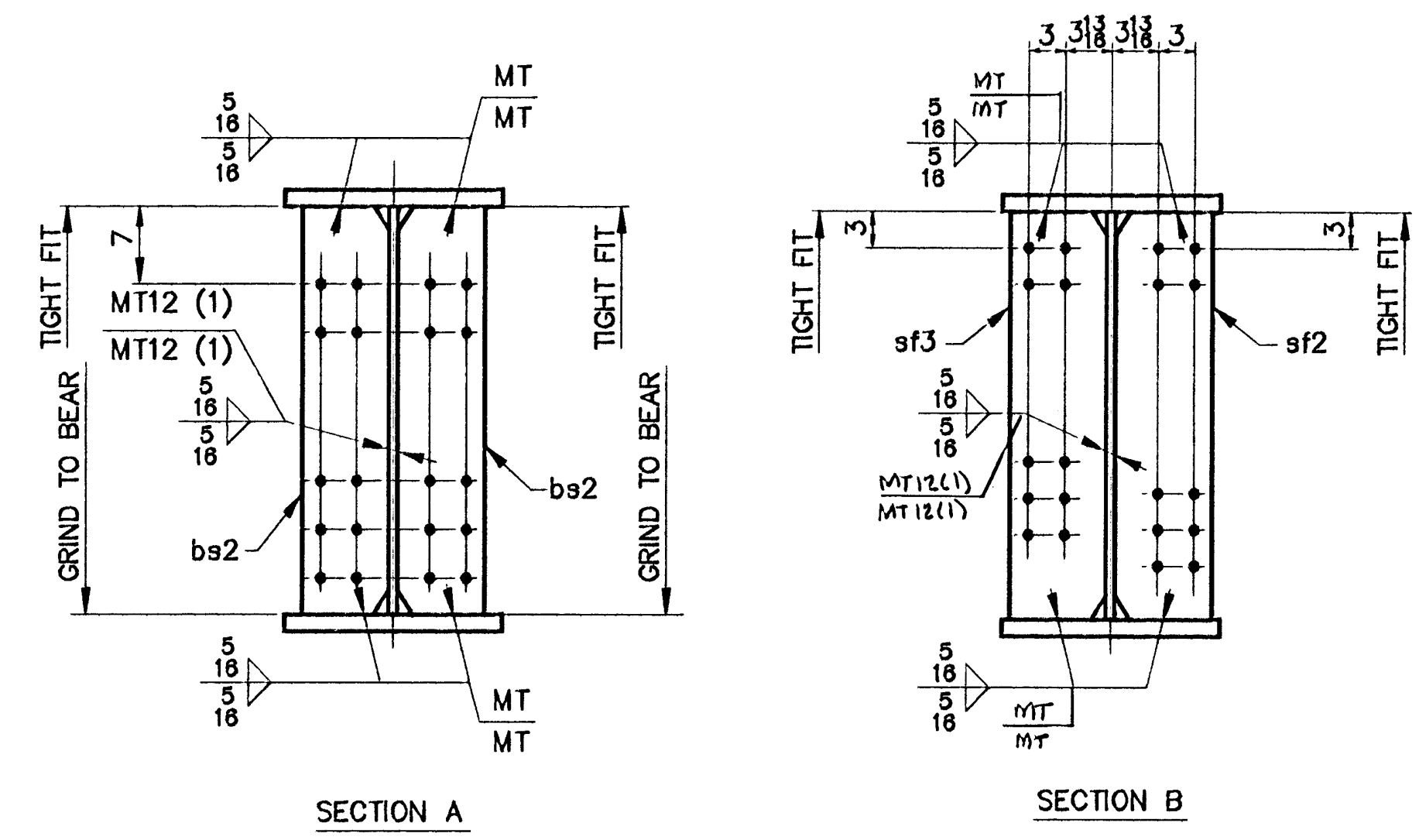


SHIP MARK		BILL OF MATERIAL				WORK ORDER NO.	DRAWING NO.	REV.
NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS		
G2A	ONE	GIRDER						
wp1	1	R 3/8 x 60	103 10	1	13228	(CVN)		
tf1	1	R 1 1/8 x 18	103 7 1/2	1	7142	(CVN)		
bf1	1	R 1 1/8 x 18	103 8 1/4	1	7145	(CVN)		
bs2	2	R 7/8 x 8 1/2	5 0	2	253	F2E		
sf2	4	R 1/2 x 8	5 0	2	272	F1E		
sf3	4	R 1/2 x 8	5 0	2	272	F1E		
					2312			



- NOTES
- FOR CAMBER DIAGRAM SEE DRAWING 10-4.
 - FOR GIRDER STANDARD DETAILS SEE DRAWING 10-3.
 - (CVN) DENOTES CHARPY TEST REQUIRED.

STEEL: ASTM	<input type="checkbox"/> A36	<input type="checkbox"/> A572 GR.	<input checked="" type="checkbox"/> A709 GR. 50W	<input type="checkbox"/> Unless Noted	
WELDING ELECTRODE:	<input type="checkbox"/> E70	<input checked="" type="checkbox"/> See Welding Proc.		<input type="checkbox"/> None	
HOLES:	<input type="checkbox"/> 13/16	<input checked="" type="checkbox"/> 15/16	<input type="checkbox"/> 1-1/16	<input type="checkbox"/> Unless Noted <input type="checkbox"/> As Noted <input type="checkbox"/> None	
PAINT:	<input type="checkbox"/> None	<input checked="" type="checkbox"/> Shop Coat	<input type="checkbox"/> Galv. After Fab.	<input checked="" type="checkbox"/> Unless Noted	
SPECIAL PAINT:	SEE SHEET 10-1				
SPECIAL CLEANING:	<input checked="" type="checkbox"/> Blast Clean SSPC SP10		<input type="checkbox"/> None		
ITEM NO.	506.55	BRIDGE NO.	44	PROJ. NO.	BRS-RS 0113 (8)
TITLE:	GIRDER ~ G2A				
APPROVED:	PRINT DIST.				
ORIG	5	10-14-96	APPR.		
ORIG	5	12-3-96	FAB.		
ORIG	5	11-18-96	APP		
ORIG	4	4-2-97	VAT		
JOB: U.S. ROUTE 5 OVER BLACK RIVER SPRINGFIELD, VERMONT					
CUSTOMER: WINTERSETT, INC. DESIGNER: VERMONT AGENCY OF TRANSPORTATION					
CHECKED	10/96	CSD	WORK ORDER NO.	DRAWING NO.	REV.
DRAWN	9/96	CSD	15713	10-8	