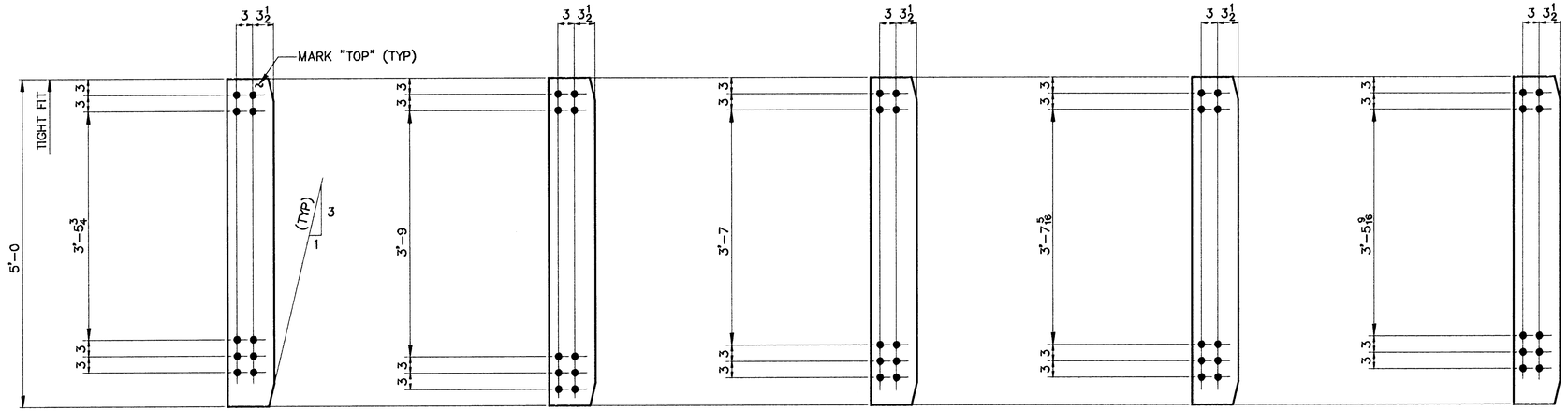
WORK ORDER NO.	DRAWING NO.	REV.
15713	10-3	



PL ½ x 8 x 5'-0 (2/2)

12 ~ CONN PLS ~ sf1

STFINT

PL ½ x 8 x 5'-0 (2/2)

72 ~ CONN PLS ~ sf2

STFINT

PL ½ x 8 x 5'-0 (2/2)

12 ~ CONN PLS ~ sf3

STFINT

PL ½ x 8 x 5'-0 (2/2)

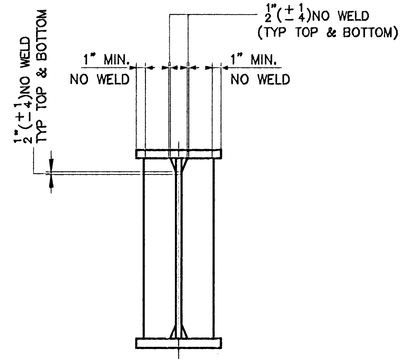
36 ~ CONN PLS ~ sf4

STFINT

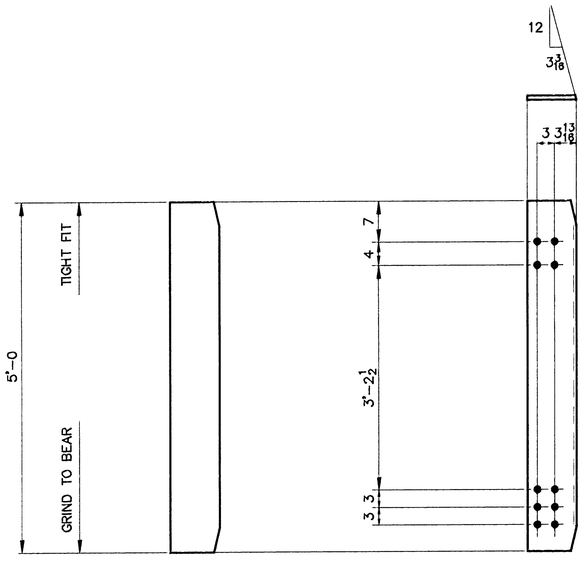
PL ½ x 8 x 5'-0 (2/2)

12 ~ CONN PLS ~ sf5

STFINT



TYP WELD TERMINATION DETAIL



PL ⅞ x 8½ x 5'-0 (2/1)

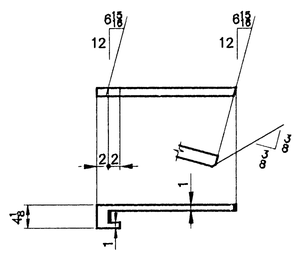
16 ~ BRG STIFF ~ bs1

STFBRG

PL ⅞ x 8½ x 5'-0 (2/1)

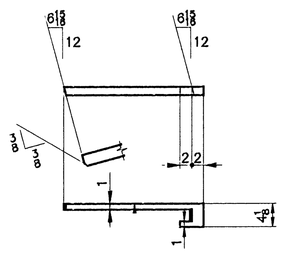
36 ~ BRG STIFF ~ bs2

STFBRG



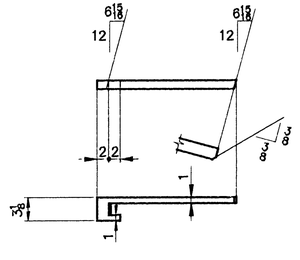
PL ¼ x 4⅛ x 1'-0 1/16 (2/12)

1 ~ DRIP BARS ~ db2



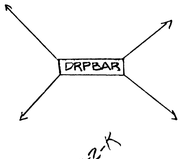
PL ¼ x 4⅛ x 1'-0 1/16 (2/12)

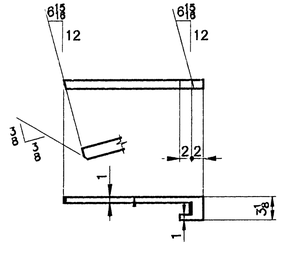
1 ~ DRIP BARS ~ db1



PL ¼ x 3⅛ x 1'-0 1/16 (2/13)

1 ~ DRIP BARS ~ db4





PL ¼ x 3⅛ x 1'-0 1/16 (2/13)

1 ~ DRIP BARS ~ db3

NOTES

1. ALL HOLES SHALL BE 15/16 Φ .
2. ALL MATERIAL SHALL BE A709 GR 50W.

ITEM NO. 506.55			BR. NO. 44	PROJ. NO. BRS-RS 0113 (8)
TITLE: GIRDER STANDARDS				
APPROVED:			National Eastern Corporation, Plainville, Connecticut	
PRINT DIST.				
5	10-17-96	APPR.		
ORIG	12-3-96	FAB.		
5	1/13/96	APP	JOB: U.S. ROUTE 5 OVER BLACK RIVER, SPRINGFIELD, VERMONT	
ORIG	4-7-97	IAT		
			CUSTOMER: WINTERSETT, INC.	
			DESIGNER: VERMONT AGENCY OF TRANSPORTATION	
CHECKED	11/96	CSD	WORK ORDER NO. 15713	DRAWING NO. 10-3
DRAWN	9/96	CSD		REV.