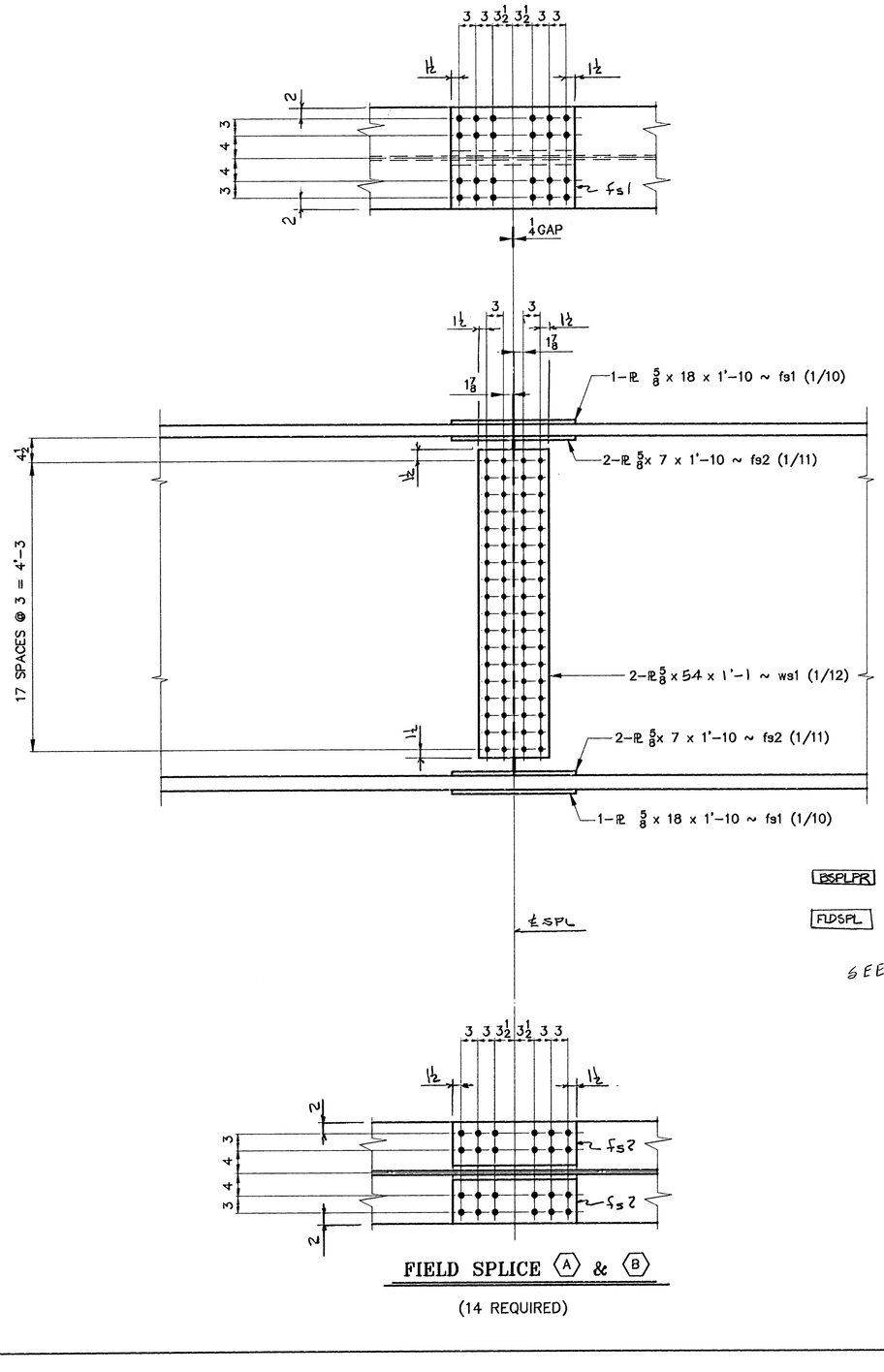
WORK ORDER NO.	DRAWING NO.	REV.
15713	10-1	



FIELD SPLICE Ⓐ & Ⓑ

(14 REQUIRED)

PAINT SYSTEM SHALL BE AMERON
PRIMER: 9HS GREEN 3-4 MILS
INTERMEDIATE: 385 BR-4 SAND 4-6 MILS
TOP: 450HS DARK BROWN 2-3 MILS (595-20059)

NP3 DENOTES SURFACES WITH NO PAINT WITHIN 3" OF OPEN HOLES.

NP DENOTES NO PAINT

LP DENOTES LIGHT RUST PREVENTIVE COAT OF PRIMER ONLY (.5 – 1.5 MILS)

NOTES

1. ALL HOLES SHALL BE REAMED ASSEMBLED (RA) TO $\frac{15}{16}\Phi$.
2. ALL MATERIAL SHALL BE ASTM A709 GR 50W T2.

ITEM NO. 506.55			BR. NO. 44 / PROJ. NO. BRS-RS 0113 (8)
TITLE: GIRDER FIELD SPLICES			
APPROVED:			National Eastern Corporation, STRATHAM, NEW HAMPSHIRE
PRINT DIST.			
5	10-18-96	APPR.	
ORIG	12-3-96	FAB.	
5	11-18-96	APP	JOB: U.S. ROUTE 5 OVER BLACK RIVER, SPRINGFIELD, VERMONT
5	12-3-96	APP	
ORIG	12-3-97	VAT	
CUSTOMER: WINTERSETT, INC.			
DESIGNER: VERMONT AGENCY OF TRANSPORTATION			
CHECKED	10/96	CSD	WORK ORDER NO. 15713 / DRAWING NO. 10-1 / REV.
DRAWN	9/96	CSD	