



ONE ~ PIER NOSING ~ M1

PIERNO

SHIP MARK		BILL OF MATERIAL			WORK ORDER NO.	DRAWING NO.	REV.
					15713	91-1	
NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS	
M1	ONE	R 1/2 x 56 1/2	29 0	5-1/17	215	2788	
	60	S. STUDS 7/8 phi	0 7	5-2	69	A103	
							2857 #

Lot-1
L-1-H-

1. Shop Office
1. Plan B.C.C.
2. Plan S.K.
1. Shop
2. P.H.B.
1. Shop Office

NOTE A
SHOP SPLICE AS REQUIRED.

STEEL: ASTM A36 A572 GR. A709 GR. 50W Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

HOLES: 13/16 15/16 1-1/16 Unless Noted As Noted None

PAINT: None Shop Coat Galv. After Fab. Unless Noted

SPECIAL PAINT: NONE

SPECIAL CLEANING: Blast Clean SSPC SP10 None

ITEM NO. 506.55 BRIDGE NO. 44 PROJ. NO. BRS-RS 0113 (8)

TITLE: PIER NOSING

APPROVED:

PRINT	DIST.	DATE	APPR.	FAB.
S		10-14-96		
ORIG		12-3-96		
S		11-18-96	APP	
CRIG		4-3-97	VAT	

NE National Eastern Corporation
Plainville, Connecticut

JOB: U.S. ROUTE 5 OVER BLACK RIVER
SPRINGFIELD, VERMONT

CUSTOMER: WINTERSETT, INC.

DESIGNER: VERMONT AGENCY OF TRANSPORTATION

CHECKED	10/96	J4	WORK ORDER NO.	DRAWING NO.	REV.
DRAWN	9/96	CSD	15713	91-1	