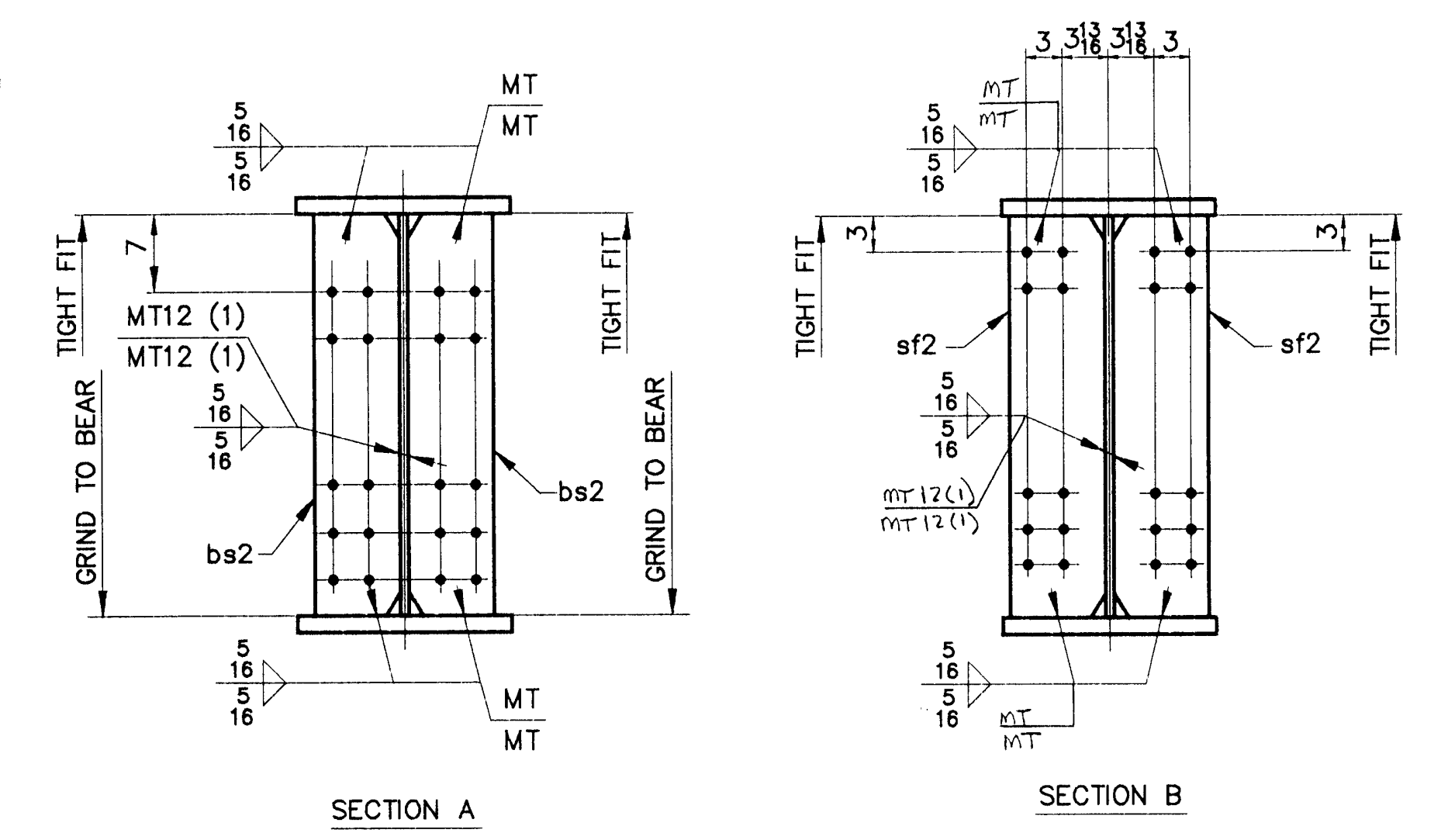


ONE ~ GIRDER ~ G4C
GIRDER

SHIP MARK		BILL OF MATERIAL			WORK ORDER NO.	DRAWING NO.	REV.	
					15713	10-24		
NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS		
G4C	ONE	GIRDER						
L-2-L	1	wp1	R 3/8 x 60	103	10 1/8	1 3 13247	(CVN)	
L-2-A	1	tf1	R 1 1/8 x 18	103	8 1/8	1 9 7149	(CVN)	
L-2-B	1	bf1	R 1 1/8 x 18	103	10 3/8	1 5 7150	(CVN)	
L-2-C	2	bs2	R 7/8 x 8 1/2	5	0	2 1 253	F2E	
L-2-D	8	sf2	R 1/2 x 8	5	0	2 2 544	F1E	
							28351 #	



- NOTES**
1. FOR CAMBER DIAGRAM SEE DRAWING 10-6.
 2. FOR GIRDER STANDARD DETAILS SEE DRAWING 10-3.
 3. (CVN) DENOTES CHARPY TEST REQUIRED.

STEEL: ASTM	<input type="checkbox"/> A36	<input type="checkbox"/> A572 GR.	<input checked="" type="checkbox"/> A709 GR. 50W	<input type="checkbox"/> Unless Noted	
WELDING ELECTRODE:	<input type="checkbox"/> E70	<input checked="" type="checkbox"/> See Welding Proc.	<input type="checkbox"/> None		
HOLES:	<input type="checkbox"/> 13/16	<input checked="" type="checkbox"/> 15/16	<input type="checkbox"/> 1-1/16	<input type="checkbox"/> Unless Noted	
PAIN:	<input checked="" type="checkbox"/> None	<input type="checkbox"/> Shop Coat	<input type="checkbox"/> Galv. After Fab.	<input type="checkbox"/> Unless Noted	
SPECIAL PAINT:	NONE				
SPECIAL CLEANING:	<input checked="" type="checkbox"/> Blast Clean	<input type="checkbox"/> SSPC SP10	<input type="checkbox"/> None		
ITEM NO.	506.55	BRIDGE NO.	44	PROJ. NO.	BRS-RS 0113 (8)
TITLE: GIRDER ~ G4C					
APPROVED:					
PRINT DIST.	5	10-14-96	APPR.		
ORIG	5	11-18-96	FAB.		
	ORIG	4-2-97	VAT		
CUSTOMER: WINTERSETT, INC.					
DESIGNER: VERMONT AGENCY OF TRANSPORTATION					
CHECKED	9/96	CSD	WORK ORDER NO.	15713	
DRAWN	9/96	CSD	DRAWING NO.	10-24	